

SUZUKI

PARTS CATALOGUE

DF25A/30A

DF25A/AR/AT/ATH

DF30A/AQ/AR

DF30AT/ATH



OUTBOARD MOTOR

020 021

2020-8

P01/P40

1ST EDITION

PREFACE

When it becomes necessary to replace parts on SUZUKI OUTBOARD MOTORS, always use SUZUKI GENUINE PARTS which have passed a strict inspection which guarantees quality and performance.

This parts catalogue covers the list of all service parts for SUZUKI DF25A/30A production start from 2019 to 2020.

INSTRUCTIONS FOR QUOTING THE CATALOGUE

1. DIMENSIONS

Dimensions of the parts in this catalogue are indicated in unit millimeters.

2. ABBREVIATIONS

Abbreviations used in this catalogue are as follows:

AR	: As required	NT	: Number of teeth
ASSY	: Assembly	OPT	: Optional
E. NO.	: Engine number	OS	: Over size
F. NO.	: Frame number	STD	: Standard
D	: Diameter of material	T	: Thickness
ID	: Inside diameter	US	: Under size
OD	: Outside diameter	W	: Width
L	: Length	W/	: With
LH(PORT)	: Left hand side	S, L	: Transom type
RH(STBD)	: Right hand side	SUS	: Stainless steel
~123456	: Up to E. NO. 02504F-123456		
123456~	: From E. NO. 02504F-123456		
12 x 34 x 5.6	 Figures in the description column		
ID	OD	T(or W, L)	show the dimensions of parts.

→12345-56781 (Parts No.) : indicates that the parts number was changed to 12345-56781 and the new parts are interchangeable with the former ones but the former ones are not interchangeable with new ones.

↔12345-56781 (Parts No.) : indicates that the former and new parts are interchangeable with each other and both are usable.

3. INNER PARTS OF ASSEMBLY

Part name with a dot (.) in front as shown in the description column indicates the component of the assembly also available individually.

4. MODIFICATION NOTICE

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

5. NOTE

5-1. There are some different parts from those of production models among spare parts for the administrative reasons and common use of them with other models.

5-2. In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned on parts catalogue or what is actually required on the vehicle.

5-3. Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual.
When assembling, use "SUZUKI SERVICE MANUAL".

6. MODEL NAME AND ENGINE NUMBER

MODEL	DESTINATION	TYPE	TRANSOM	COLOR	ENGINE No.
DF25A_020	P01	02504F	S, L	YAY	02504F-040001~
DF25A_021	P01	02504F	S, L	YAY	02504F-140001~
DF25AR_021	P01	02504F	S, L	YAY	02504F-140001~
DF25AT_020	P01	02504F	S, L	YAY, Y5S	02504F-040001~
DF25AT_021	P01	02504F	S, L	YAY	02504F-140001~
DF25ATH_020	P01	02504F	S, L	YAY, Y5S	02504F-040001~
DF25ATH_021	P01	02504F	S, L	YAY	02504F-140001~
DF30A_020	P40	03003F	S, L	YAY, Y5S	03003F-040001~
DF30A_021	P40	03003F	S, L	YAY	03003F-140001~
DF30AQ_020	P01	03003F	S, L, X	YAY	03003F-040001~
DF30AQ_021	P01	03003F	S, L	YAY	03003F-140001~

MODEL	DESTINATION	TYPE	TRANSOM	COLOR	ENGINE No.
DF30AR_020	P01	03003F	S, L	YAY	03003F-040001~
DF30AR_021	P01	03003F	S, L	YAY	03003F-140001~
DF30AT_020	P01	03003F	S, L	YAY, Y5S	03003F-040001~
DF30AT_021	P01	03003F	S, L	YAY	03003F-140001~
DF30ATH_020	P01	03003F	S, L	YAY, Y5S	03003F-040001~
DF30ATH_021	P01	03003F	S, L	YAY	03003F-140001~

[illegible][illegible]

FIG.111A

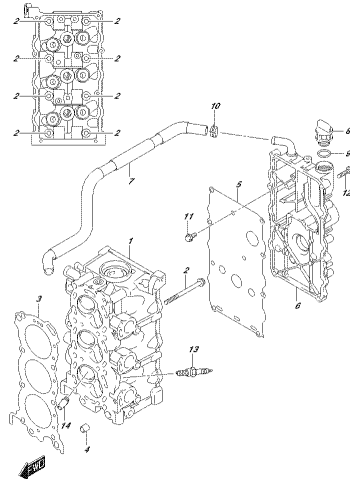


FIG.111A
CYLINDER HEAD

FIG.113A

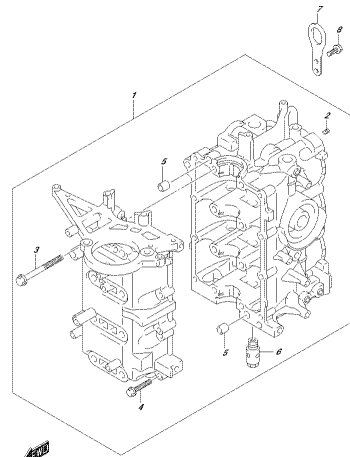


FIG.113A
CRANKSHAFT

FIG.116A

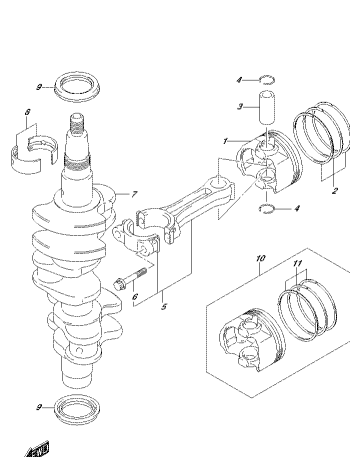


FIG.116A
PISTON

FIG.120A

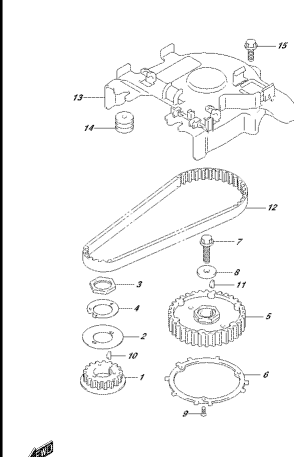


FIG.120A
TIMING BELT

FIG.120B

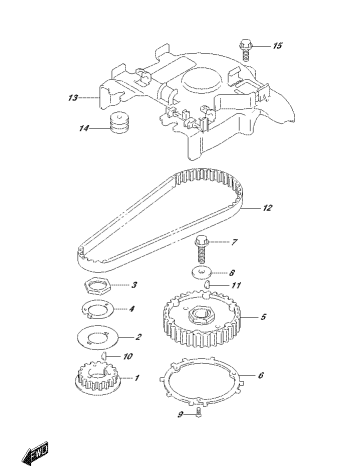


FIG.120B
TIMING BELT

FIG.121A

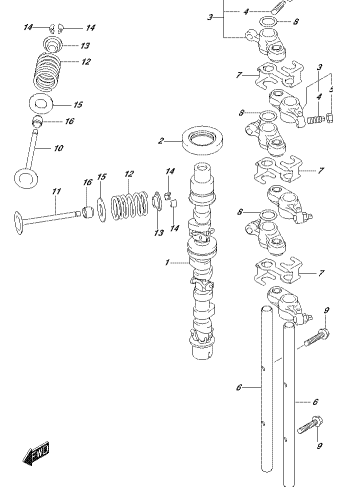


FIG.121A
CRANKSHAFT

FIG.122A

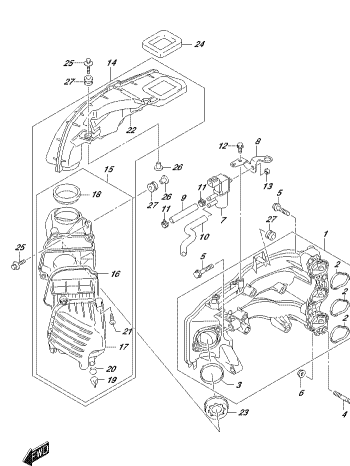


FIG.122A
PISTON

FIG.122B

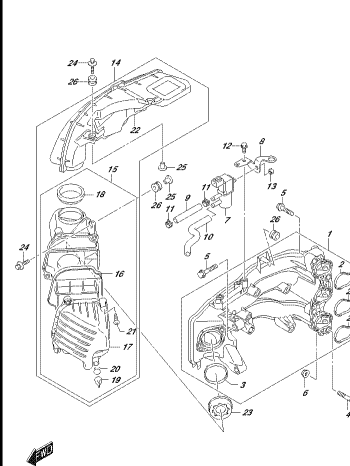


FIG.122B
TIMING BELT

FIG.122C

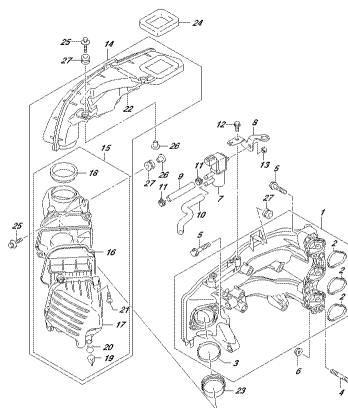


FIG.122C
INTAKE MANIFOLD

FIG.122D

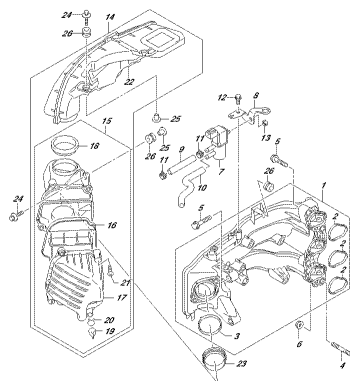


FIG.122D
INTAKE MANIFOLD

FIG.139A

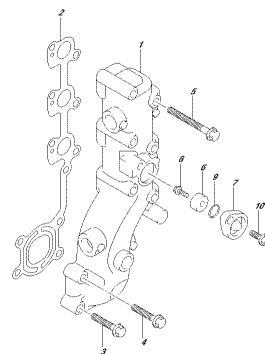


FIG.139A
EXHAUST MANIFOLD

FIG.144A

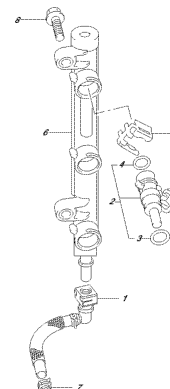


FIG.144A
FUEL INJECTOR

FIG.146A

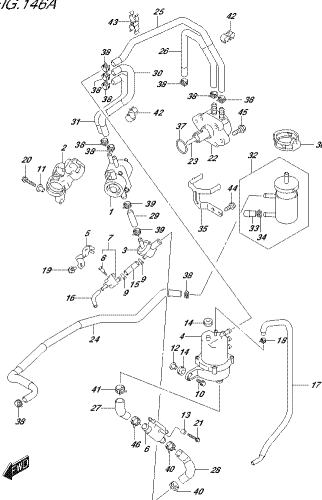


FIG.146A
FUEL PUMP

FIG.146B

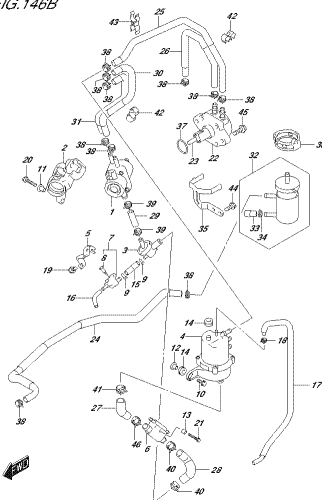


FIG.146B
FUEL PUMP

FIG.160A

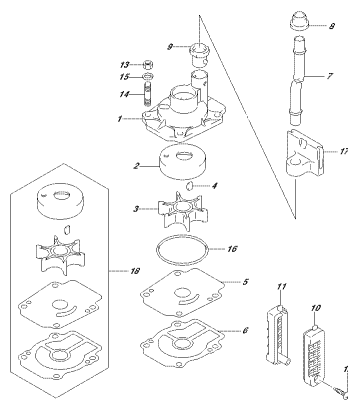


FIG.160A
FUEL PUMP

FIG.160B

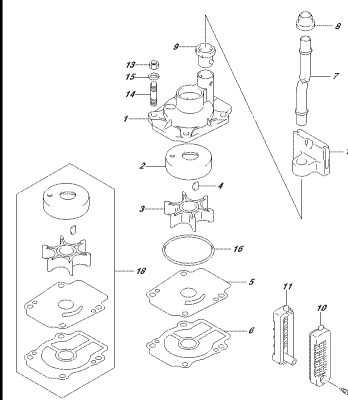
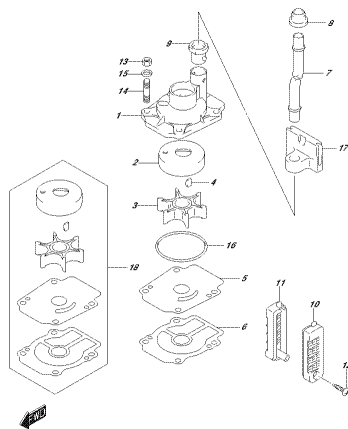


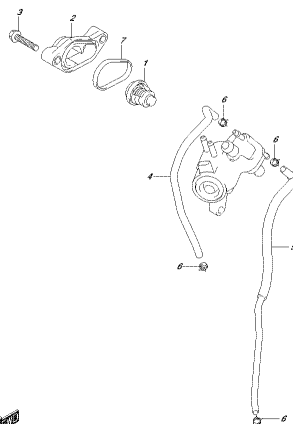
FIG.160B
FUEL PUMP

FIG.160C



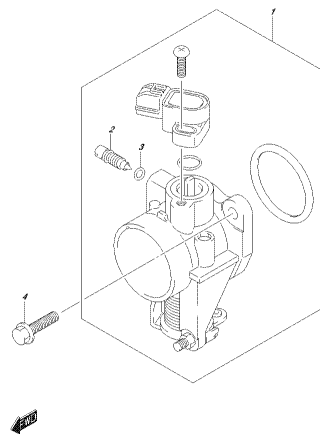
DF25M_35A_P01_G01_160C
WATER PUMP

FIG.162A



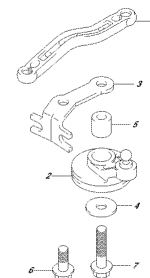
DF25M_35A_P01_G01_162A
FUEL PUMP

FIG.163A



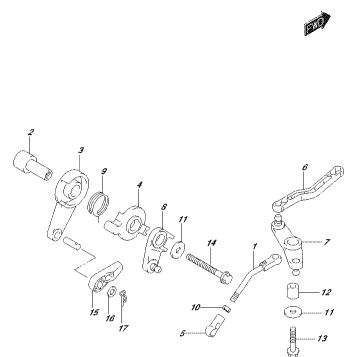
DF25M_35A_P01_G01_163A
THROTTLE BODY

FIG.166A



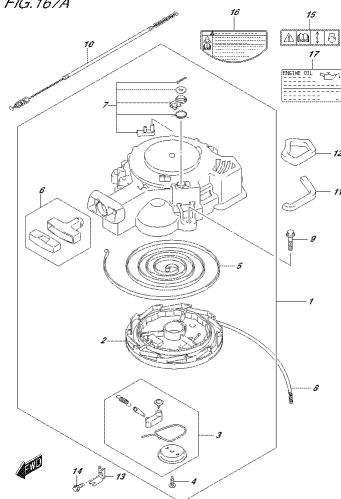
DF25M_35A_P01_G01_166A
THROTTLE CONTROL

FIG.166B



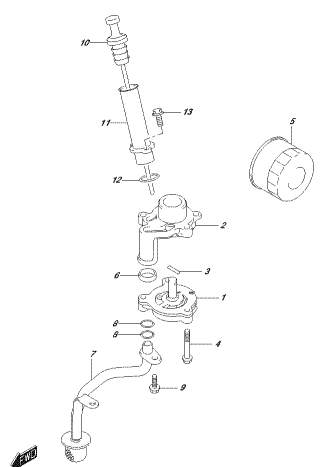
DF25M_35A_P01_G01_166B
THROTTLE CONTROL

FIG.167A



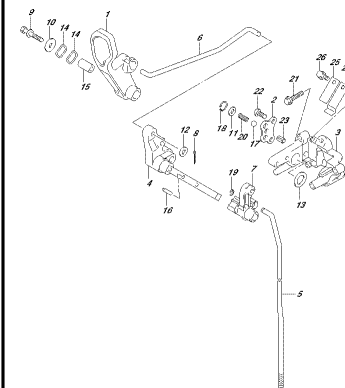
DF25M_35A_P01_G01_167A
FUEL PUMP

FIG.175A



DF25M_35A_P01_G01_175A
FUEL PUMP

FIG.206A



DF25M_35A_P01_G01_206A
FUEL PUMP

FIG.206B

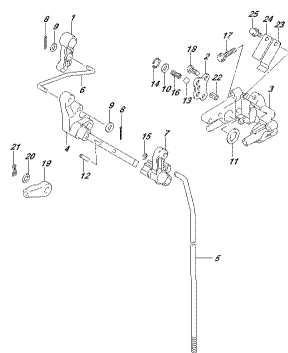


FIG206L_S&A_P&C_047L_0060
CLUTTER ROD

FIG.206C

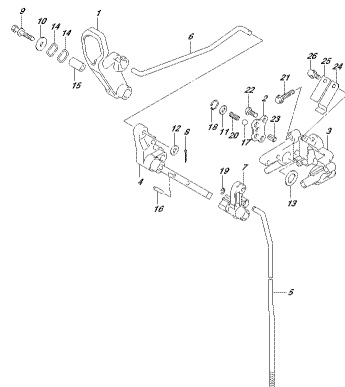


FIG206L_S&A_P&C_047L_0060
CLUTTER ROD

FIG.210A

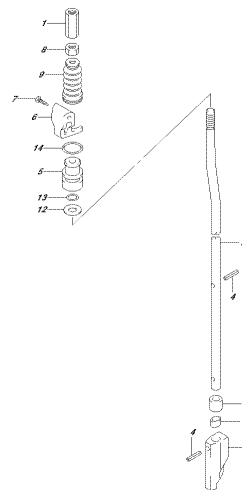


FIG206L_S&A_P&C_047L_0104
SHIFT ROD

FIG.210B

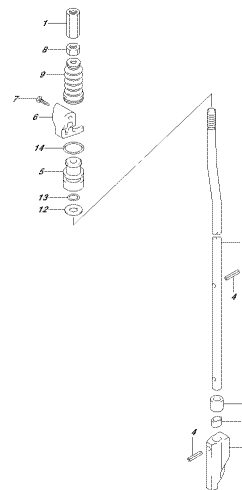


FIG206L_S&A_P&C_047L_0105
SHIFT ROD

FIG.210C

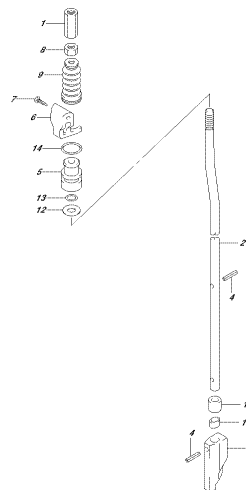


FIG206L_S&A_P&C_047L_0100
SHIFT ROD

FIG.220A

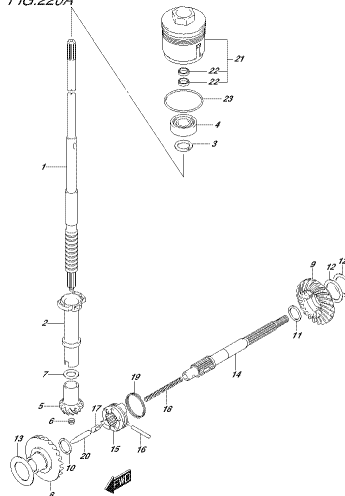


FIG206L_S&A_P&C_047L_0034
TRANSMISSION

FIG.220B

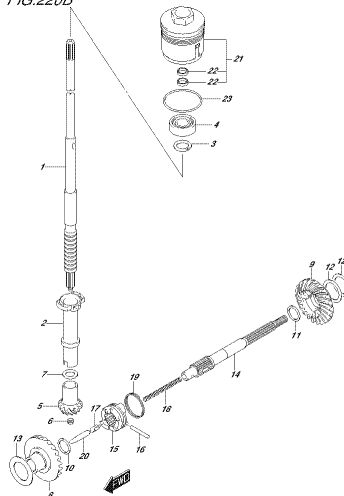


FIG206L_S&A_P&C_047L_0035
TRANSMISSION

FIG.220C

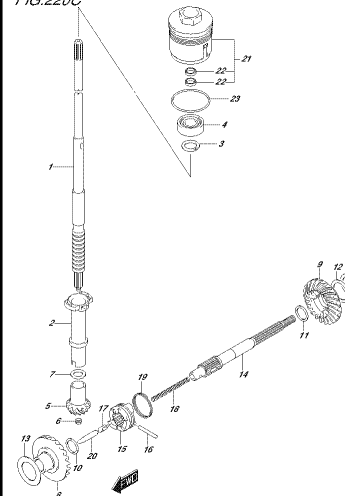
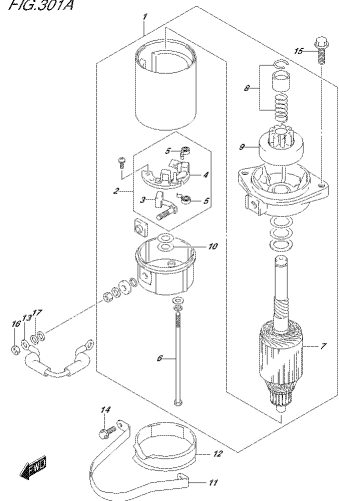


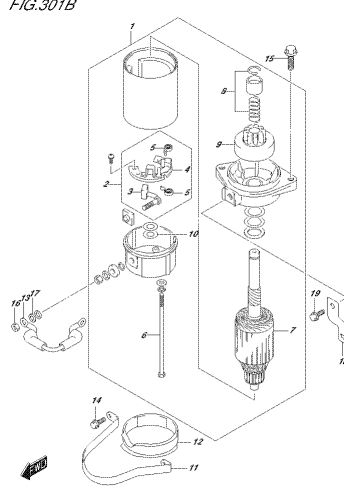
FIG206L_S&A_P&C_047L_0030
TRANSMISSION

FIG.301A



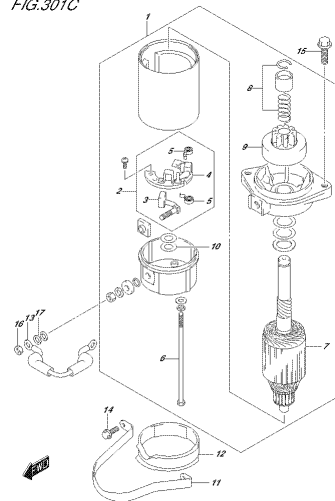
DF28L_384_P01C_02L_301A
STANDARD MAGNET

FIG.301B



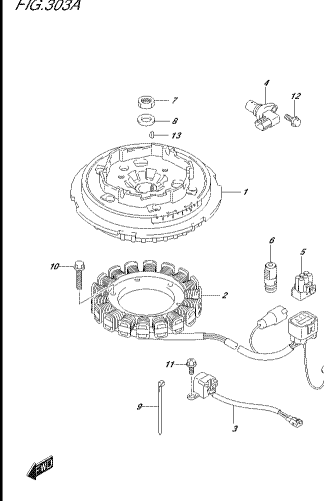
DF28L_384_P01C_02L_301B
STANDARD MAGNET

FIG.301C



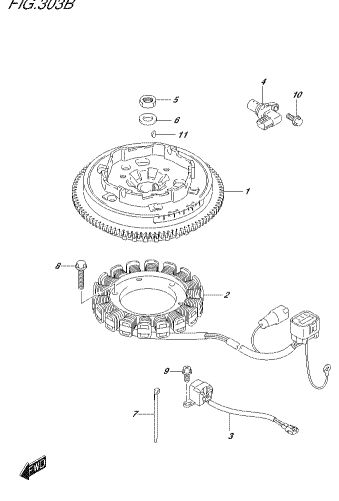
DF28L_384_P01C_02L_301C
STANDARD MAGNET

FIG.303A



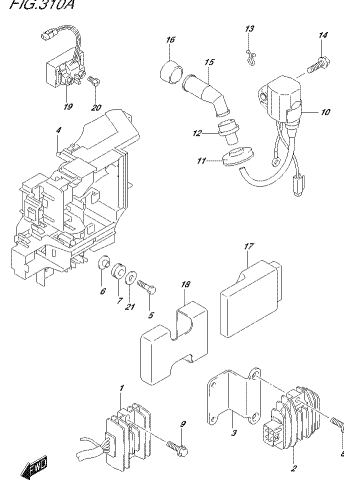
DF28L_384_P01C_02L_303A
MAGNET

FIG.303B



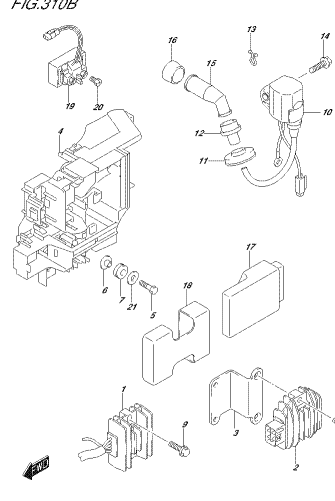
DF28L_384_P01C_02L_303B
MAGNET

FIG.310A



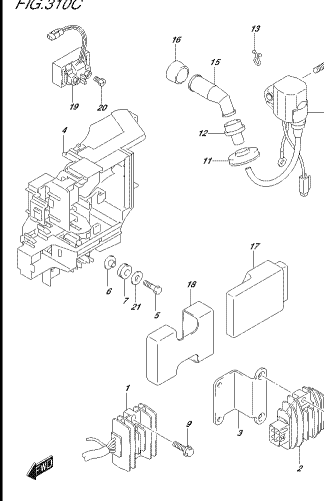
DF28L_384_P01C_02L_310A
RECYCLATION CODE

FIG.310B



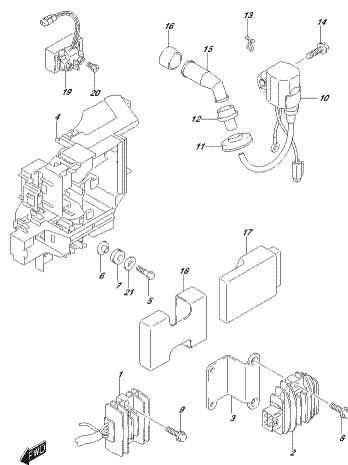
DF28L_384_P01C_02L_310B
RECYCLATION CODE

FIG.310C



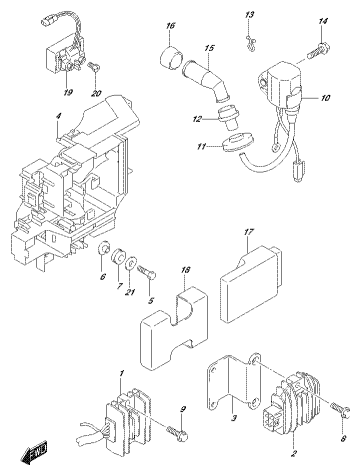
DF28L_384_P01C_02L_310C
RECYCLATION CODE

FIG.310D



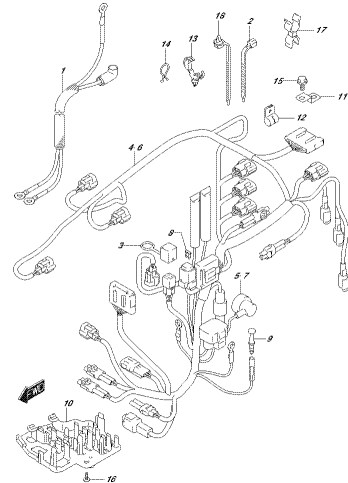
DF25M_354_P01_01L_310D
RECFREEDINATION V2E

FIG.310E



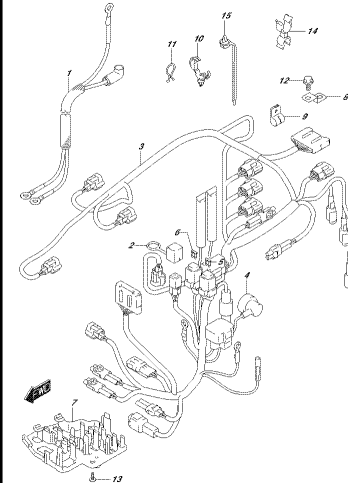
DF25M_354_P01_01L_310E
RECFREEDINATION V2E

FIG.322A



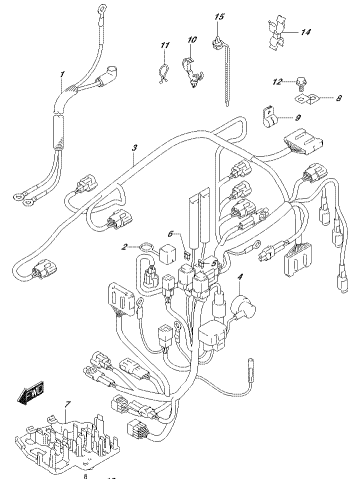
DF25M_354_P01_01L_322A
HARNESS

FIG.322B



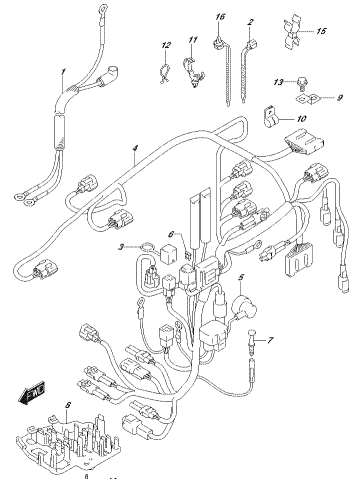
DF25M_354_P01_01L_322B
HARNESS

FIG.322C



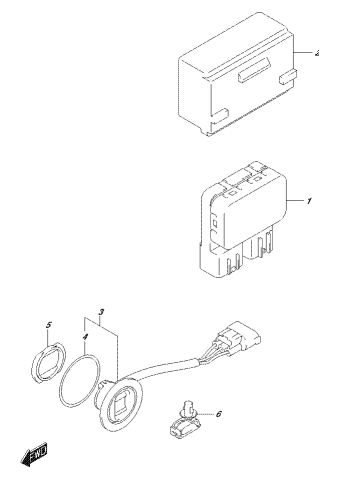
DF25M_354_P01_01L_322C
HARNESS

FIG.322D



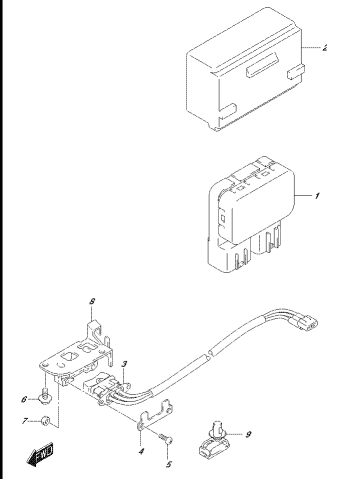
DF25M_354_P01_01L_322D
HARNESS

FIG.327A



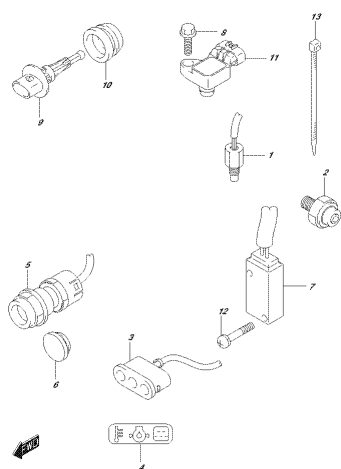
DF25M_354_P01_01L_327A
FIT SWITCH

FIG.327B



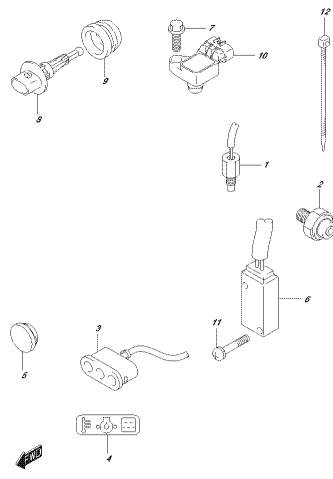
DF25M_354_P01_01L_327B
FIT SWITCH

FIG.334A



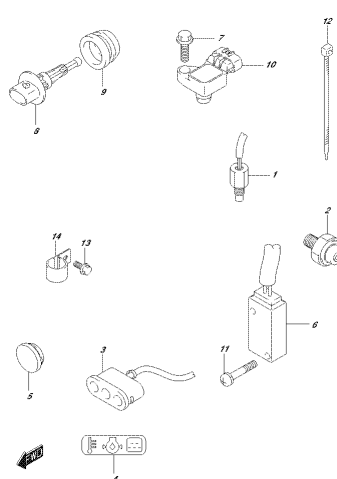
DF25M_35A_P01_02L_334A
SE45025SWITCH

FIG.334B



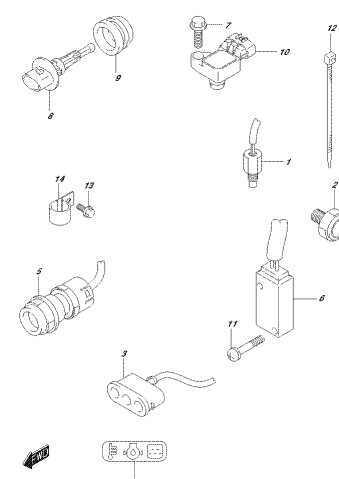
DF25M_35A_P01_02L_334B
SE45025SWITCH

FIG.334C



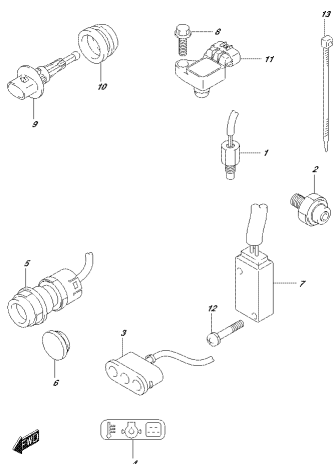
DF25M_35A_P01_02L_334C
SE45025SWITCH

FIG.334D



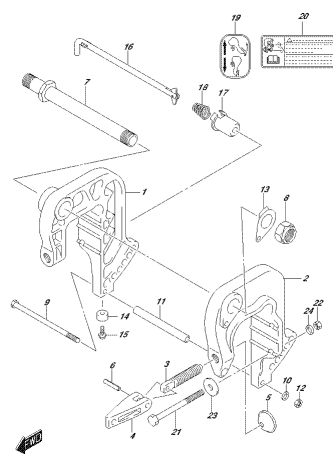
DF25M_35A_P01_02L_334D
SE45025SWITCH

FIG.334E



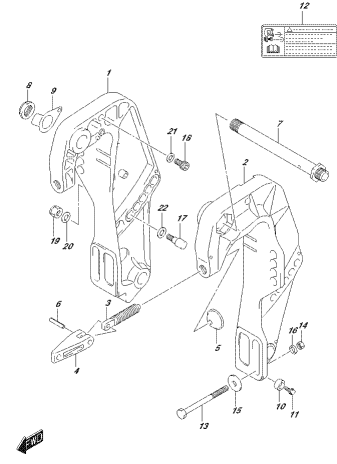
DF25M_35A_P01_02L_334E
SE45025SWITCH

FIG.335A



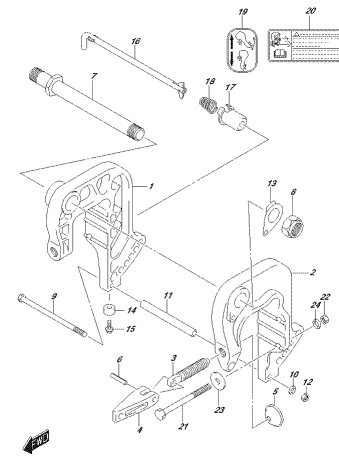
DF25M_35A_P01_02L_335A
CLAMP BRACKET

FIG.335B



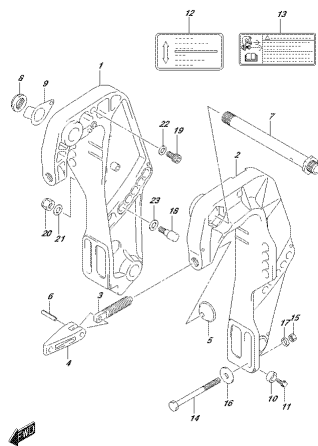
DF25M_35A_P01_02L_335B
CLAMP BRACKET

FIG.335C



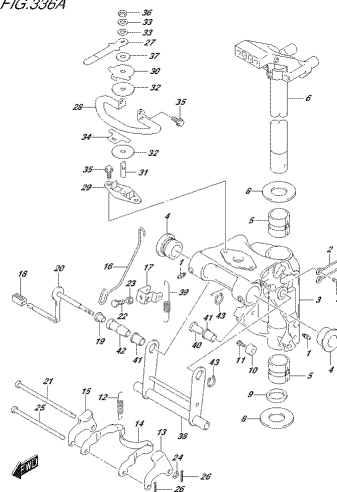
DF25M_35A_P01_02L_335C
CLAMP BRACKET

FIG.335D



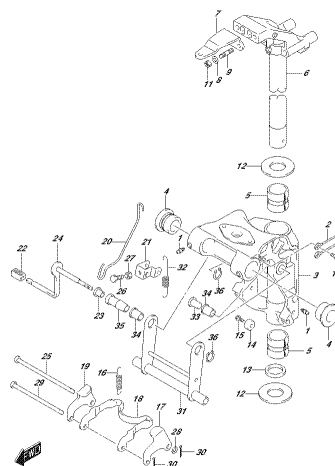
DF25M_S&A_P01_021_335D
STRUEL BRACKET

FIG.336A



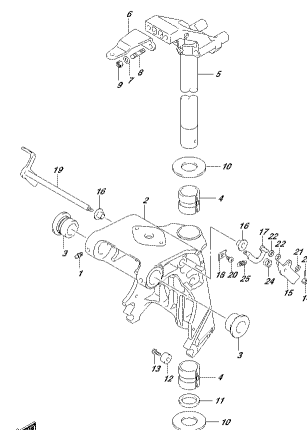
DF25M_S&A_P01_021_336A
STRUEL BRACKET

FIG.336B



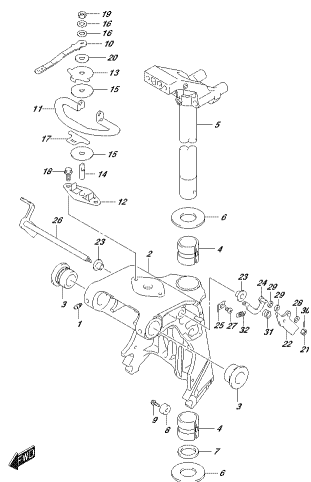
DF25M_S&A_P01_021_336B
STRUEL BRACKET

FIG.336C



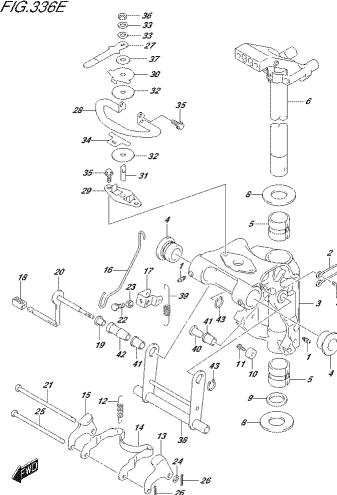
DF25M_S&A_P01_021_336C
STRUEL BRACKET

FIG.336D



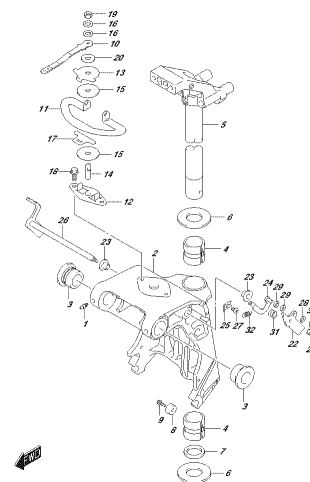
DF25M_S&A_P01_021_336D
STRUEL BRACKET

FIG.336E



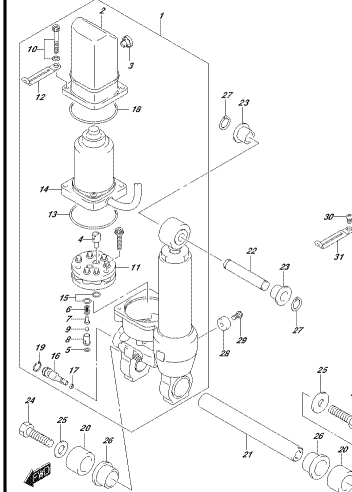
DF25M_S&A_P01_021_336E
STRUEL BRACKET

FIG.336F



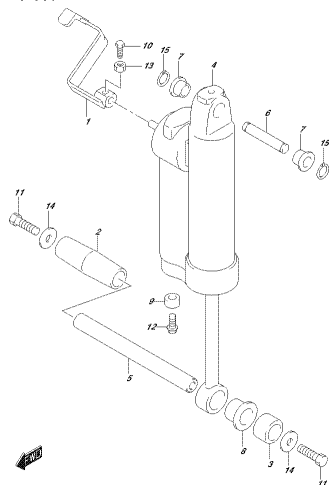
DF25M_S&A_P01_021_336F
STRUEL BRACKET

FIG.338A



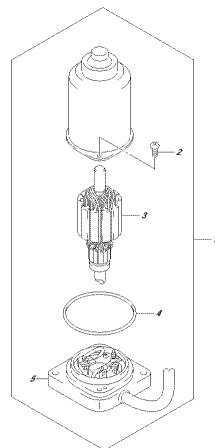
DF25M_S&A_P01_021_338A
TILT CYLINDER

FIG.339A



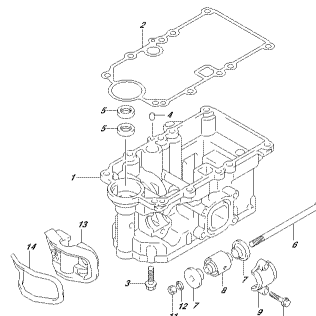
DF25M_SHA_PUL_G2L_339A
GAS CYLINDER

FIG.340A



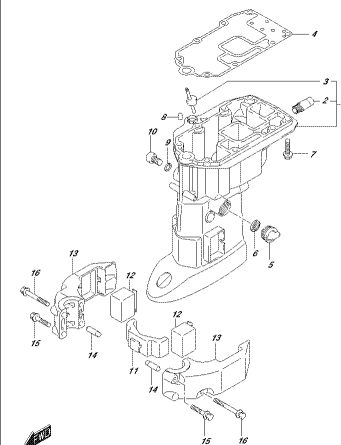
DF25M_SHA_PUL_G2L_340A
PTT MOTOR

FIG.401A



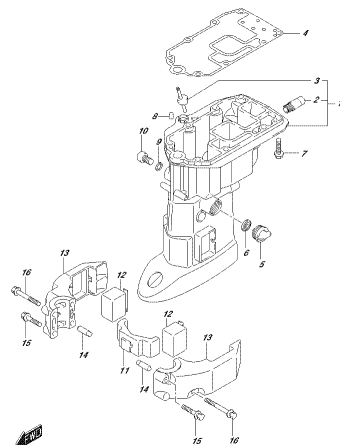
DF25M_SHA_PUL_G2L_401A
EXTENSIBLE

FIG.405A



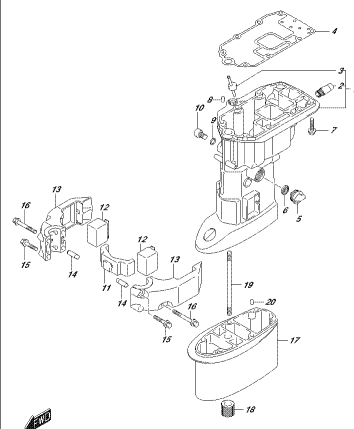
DF25M_SHA_PUL_G2L_405A
DRIVE SHAFT HOLDING

FIG.405B



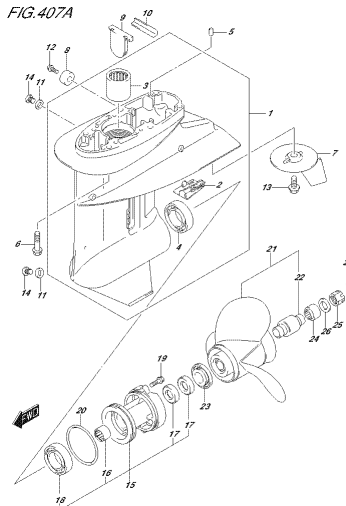
DF25M_SHA_PUL_G2L_405B
DRIVE SHAFT HOLDING

FIG.405C



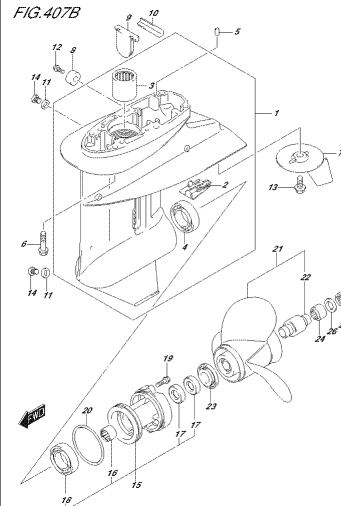
DF25M_SHA_PUL_G2L_405C
DRIVE SHAFT HOLDING

FIG.407A



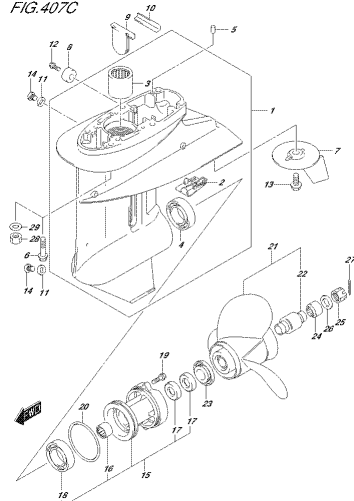
DF25M_SHA_PUL_G2L_407A
GEAR CASE

FIG.407B



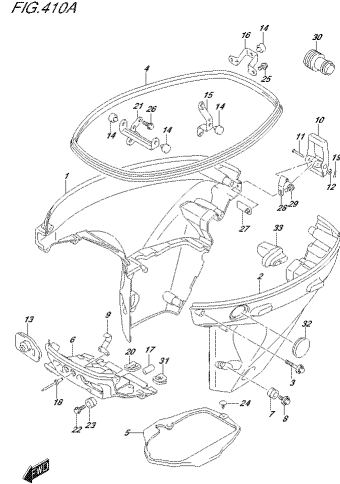
DF25M_SHA_PUL_G2L_407B
GEAR CASE

FIG.407C



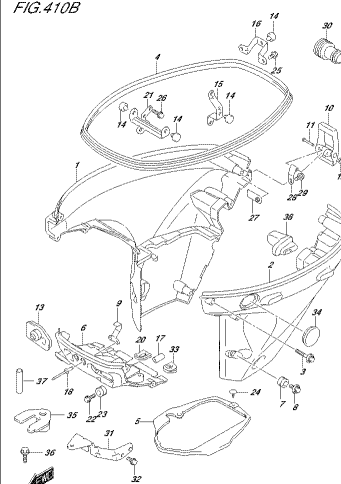
DF250L_S&A_P01_021_4107C
SIDE COVER

FIG.410A



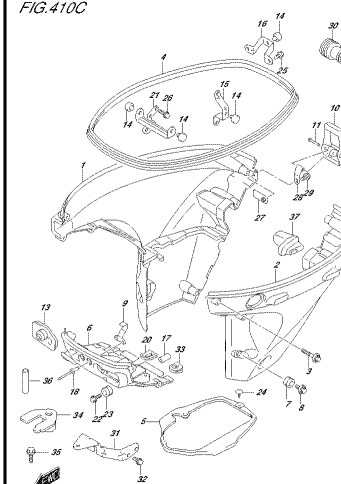
DF250L_S&A_P01_021_4110A
SIDE COVER

FIG.410B



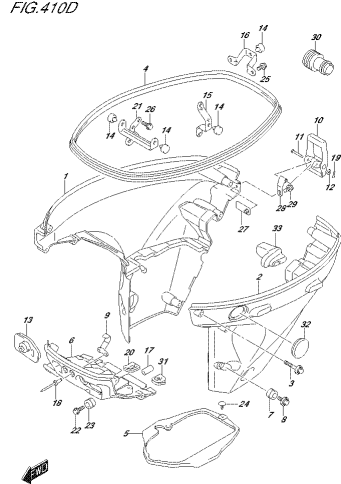
DF250L_S&A_P01_021_4110B
SIDE COVER

FIG.410C



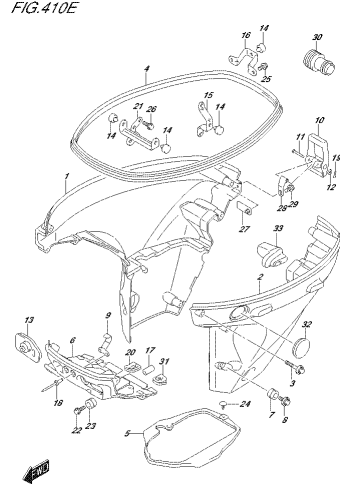
DF250L_S&A_P01_021_4110C
SIDE COVER

FIG.410D



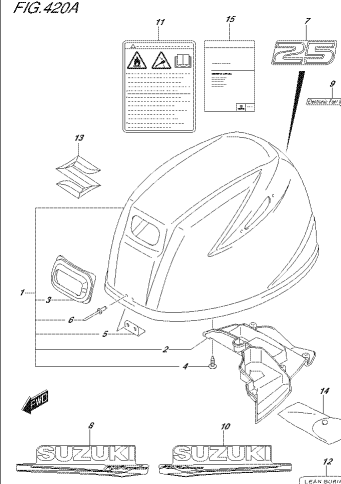
DF250L_S&A_P01_021_4110D
SIDE COVER

FIG.410E



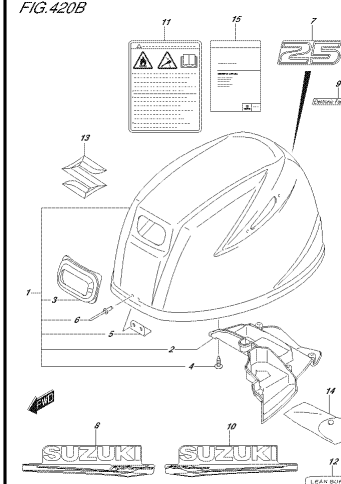
DF250L_S&A_P01_021_4110E
SIDE COVER

FIG.420A



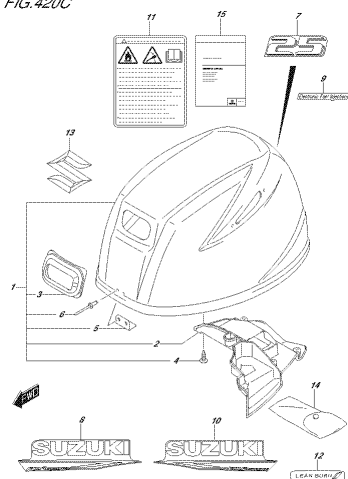
DF250L_S&A_P01_021_420A
SIDE COVER

FIG.420B



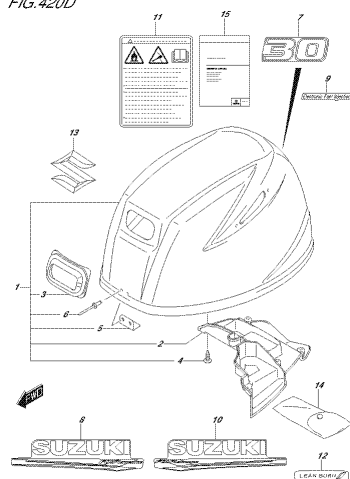
DF250L_S&A_P01_021_420B
SIDE COVER

FIG.420C



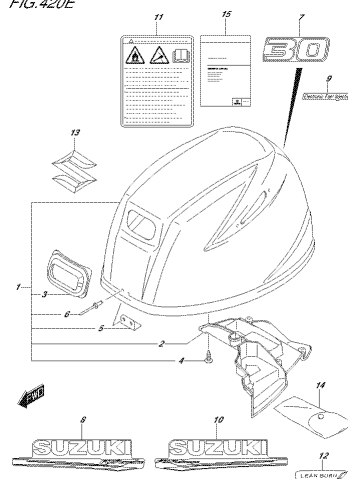
DF25M, 30A, PUL, GYL, 420C
ENGINE COVER

FIG.420D



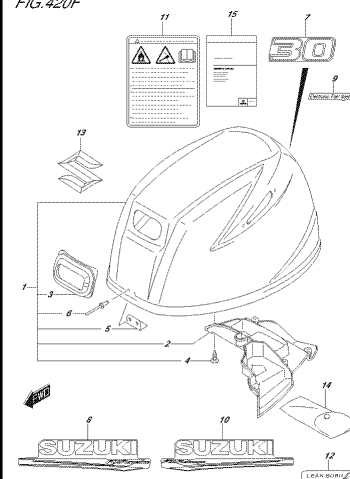
DF30M, 30A, PUL, GYL, 420D
ENGINE COVER

FIG.420E



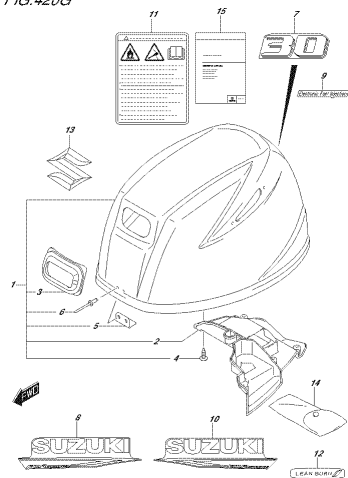
DF30M, 30A, PUL, GYL, 420E
ENGINE COVER

FIG.420F



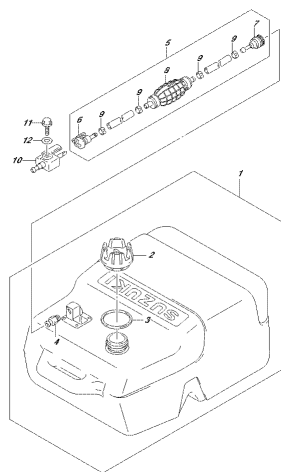
DF30M, 30A, PUL, GYL, 420F
ENGINE COVER

FIG.420G



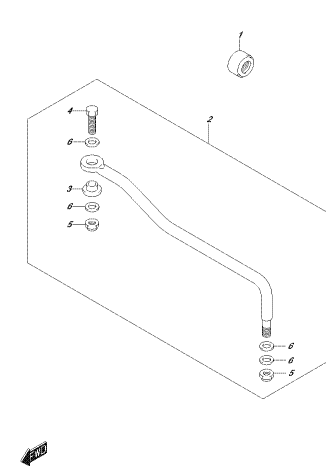
DF30M, 30A, PUL, GYL, 420G
ENGINE COVER

FIG.432A



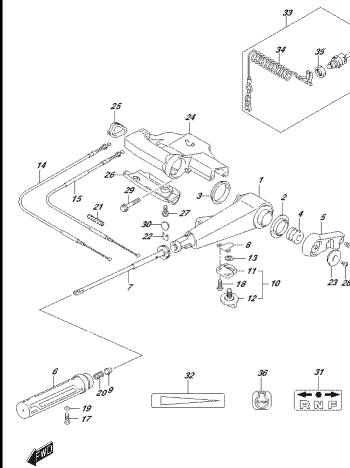
DF30M, 30A, PUL, GYL, 432A
FUEL TANK

FIG.442A



DF30M, 30A, PUL, GYL, 442A
FUEL TANK

FIG.444A



DF30M, 30A, PUL, GYL, 444A
FUEL TANK

FIG.444B

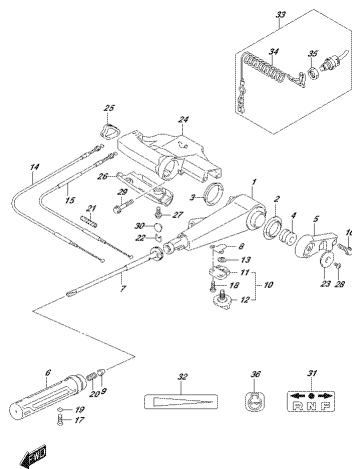


FIG.444B
RELAY HANDLE

FIG.450A

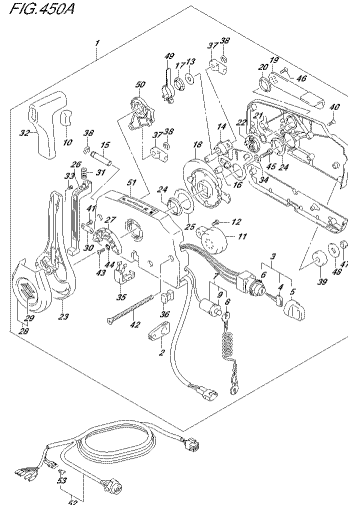


FIG.450A
RELEASE CONTROL

FIG.450B

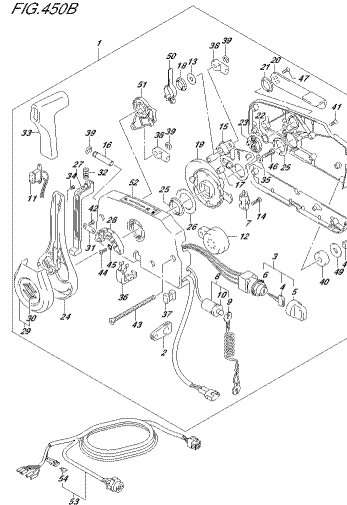


FIG.450B
RELEASE CONTROL

FIG.501A

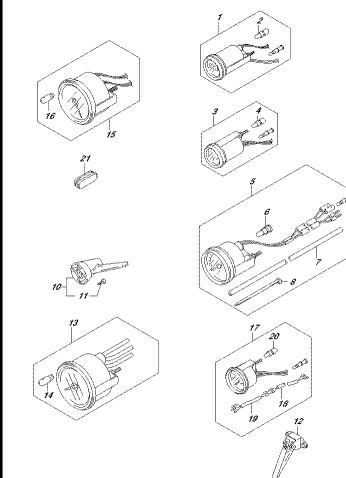


FIG.501A
OFFHATCH

FIG.501B

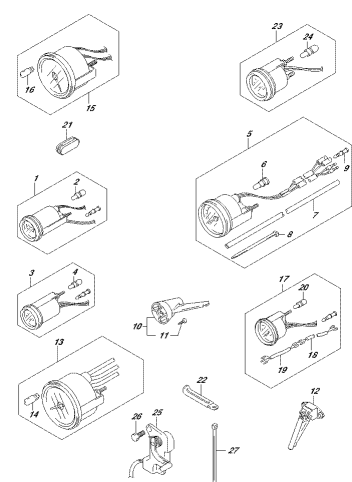


FIG.501B
OFFHATCH

FIG.508A

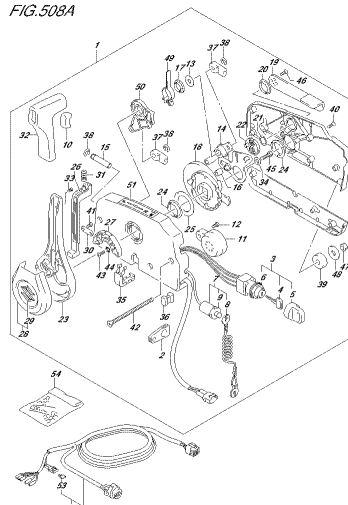


FIG.508A
OFFHATCH CONTROL

FIG.508B

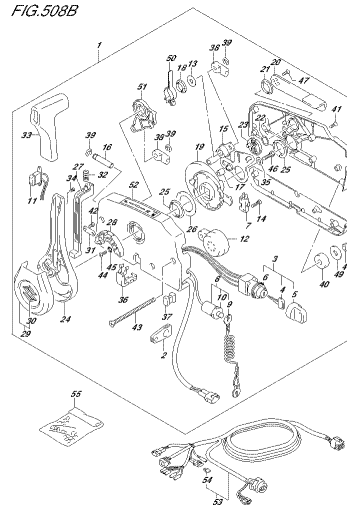


FIG.508B
OFFHATCH CONTROL

FIG.513A

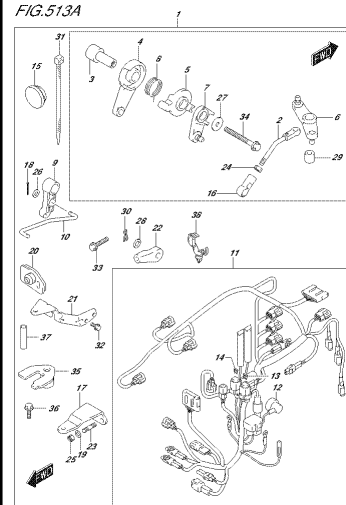


FIG.513A
OFFHATCH CONTROL PARTS

FIG.513B

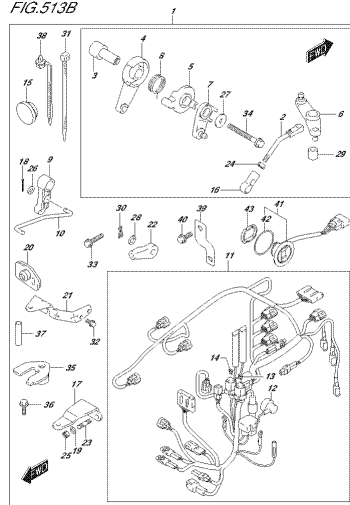


FIG. 513B, 30A, FIG. 513, 31S
OPTIMAX CONTROL PANEL

FIG.515A

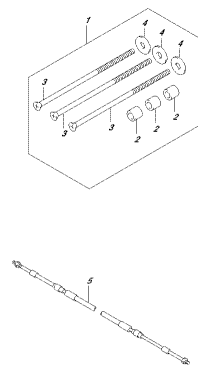


FIG. 515A, 30A, FIG. 515, 31M
OPTIMAX CONTROL

FIG.517A

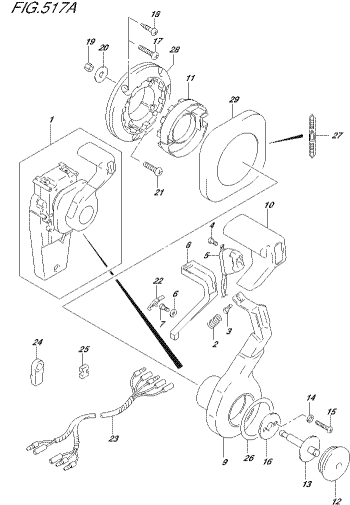


FIG. 517A, 30A, FIG. 517, 31M
OPTIMAX CONTROL

FIG.518A

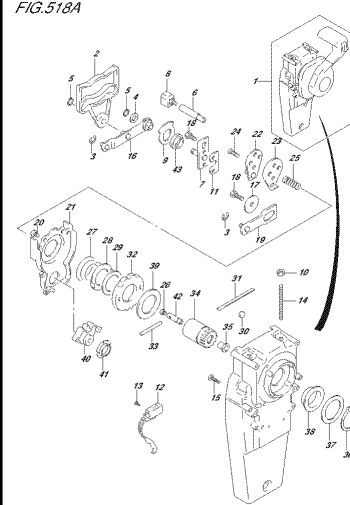


FIG. 518A, 30A, FIG. 518, 31M
OPTIMAX CONTROL

FIG.519A

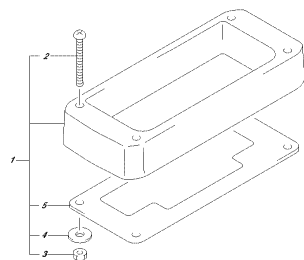


FIG. 519A, 30A, FIG. 519, 31M
OPTIMAX CONTROL

FIG.521A

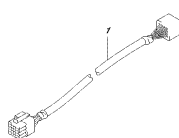


FIG. 521A, 30A, FIG. 521, 31M
OPTIMAX CONTROL

FIG.530A

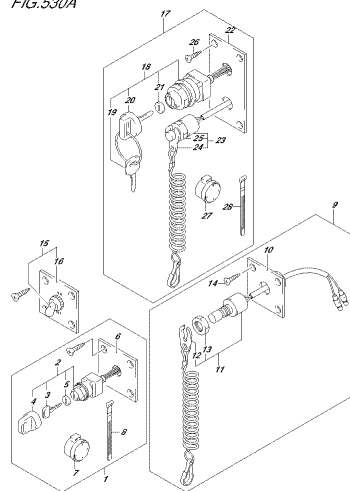


FIG. 530A, 30A, FIG. 530, 31M
OPTIMAX CONTROL

FIG.544A

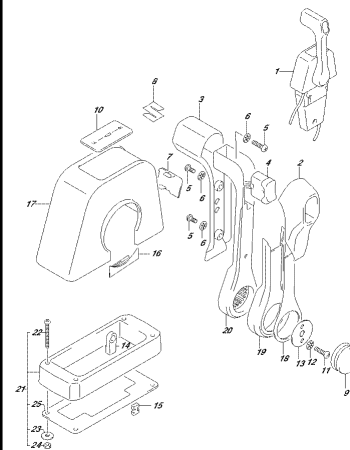


FIG. 544A, 30A, FIG. 544, 31M
OPTIMAX CONTROL

FIG.545A

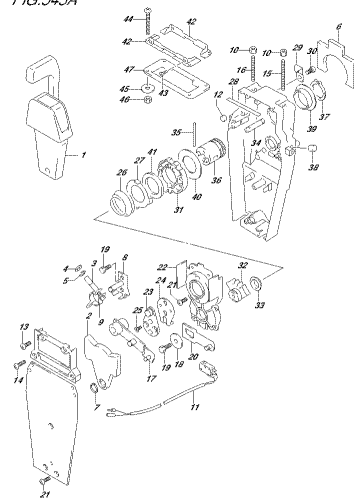


FIG.545A_REMOTE CONTROL ASSY SINGLE

FIG.553A

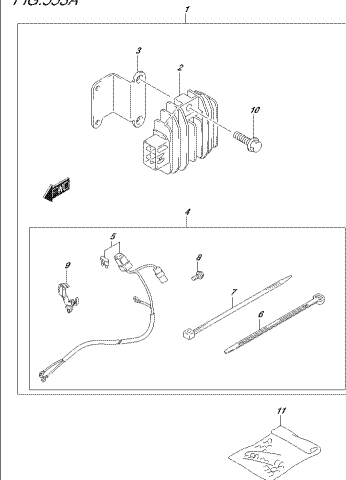


FIG.553A_ELECTRODE

FIG.561A

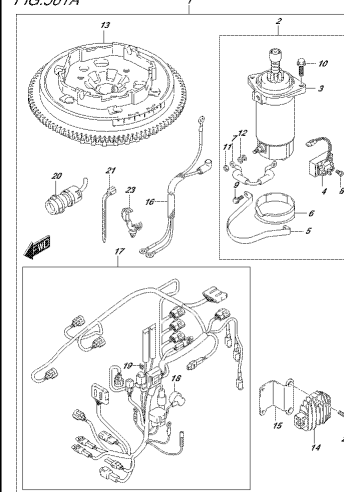


FIG.561A_IGNITION MOTOR

FIG.575A

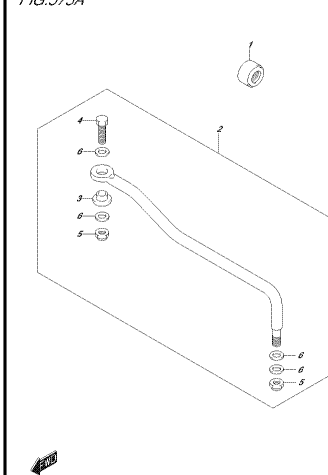


FIG.575A_LINK

FIG.600A

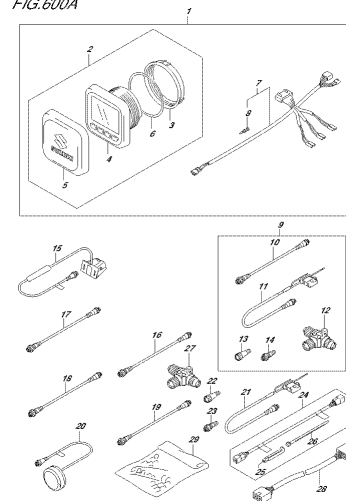


FIG.600A_PRESSURE GAUGE

FIG.111A

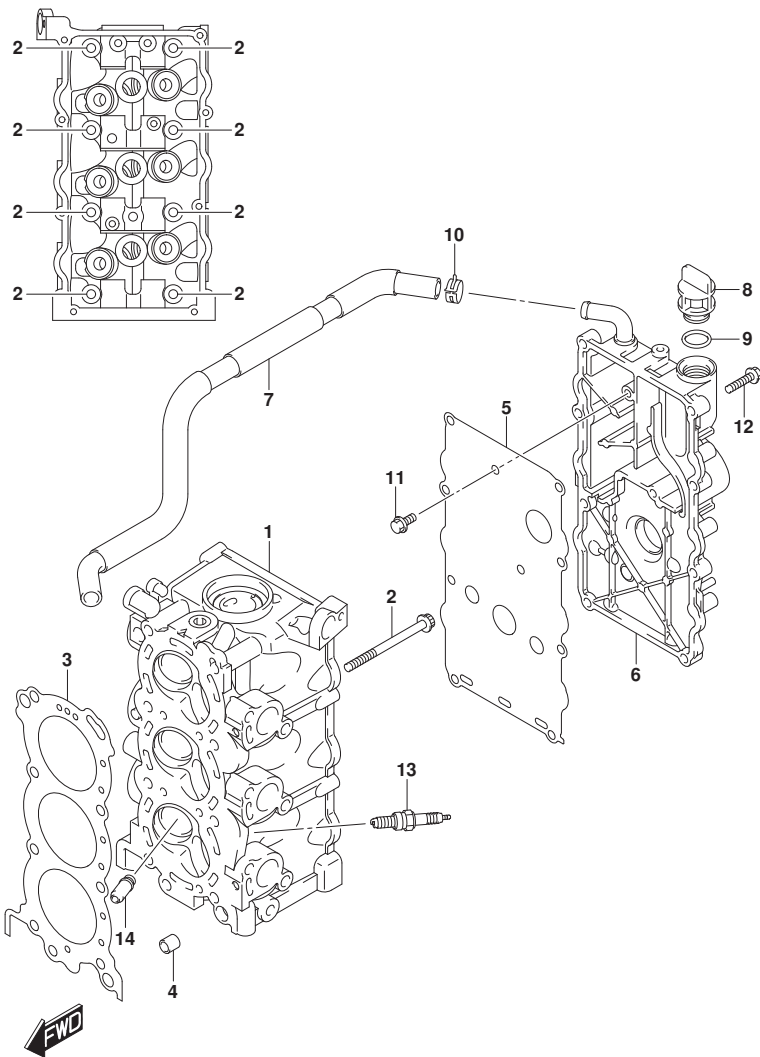


FIG.111A (1-B-2) CYLINDER HEAD

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11110-94L00	HEAD, CYLINDER	1	
2	11119-94L00	BOLT, CYLINDER HEAD NO.1	8	
3	11141-94L00	GASKET, CYLINDER HEAD	1	
4	04211-11129	PIN (11X12)	2	
5	11162-94L00	GASKET, CYLINDER HEAD COVER	1	
6	11170-94L00	COVER, CYLINDER HEAD	1	
7	11174-94L00	HOSE, BREATHER	1	
8	11382-93E00	CAP, OIL FILLER	1	
9	09280-17003	O RING (D:3.1,ID:16.8)	1	
10	09401-15414	CLIP	1	
11	01547-0612A	BOLT	2	
12	01550-0625C	BOLT	8	
13	09482-00661	SPARK PLUG (MR6K-9)	3	NGK
14	11115-94L00-001	GUIDE, VALVE (OS)	6	OPT

- DF25A P01
- DF25AR P01
- DF25AT P01
- DF25ATH P01
- DF30A P40
- DF30AQ P01
- DF30AR P01
- DF30AT P01
- DF30ATH P01

FIG.113A

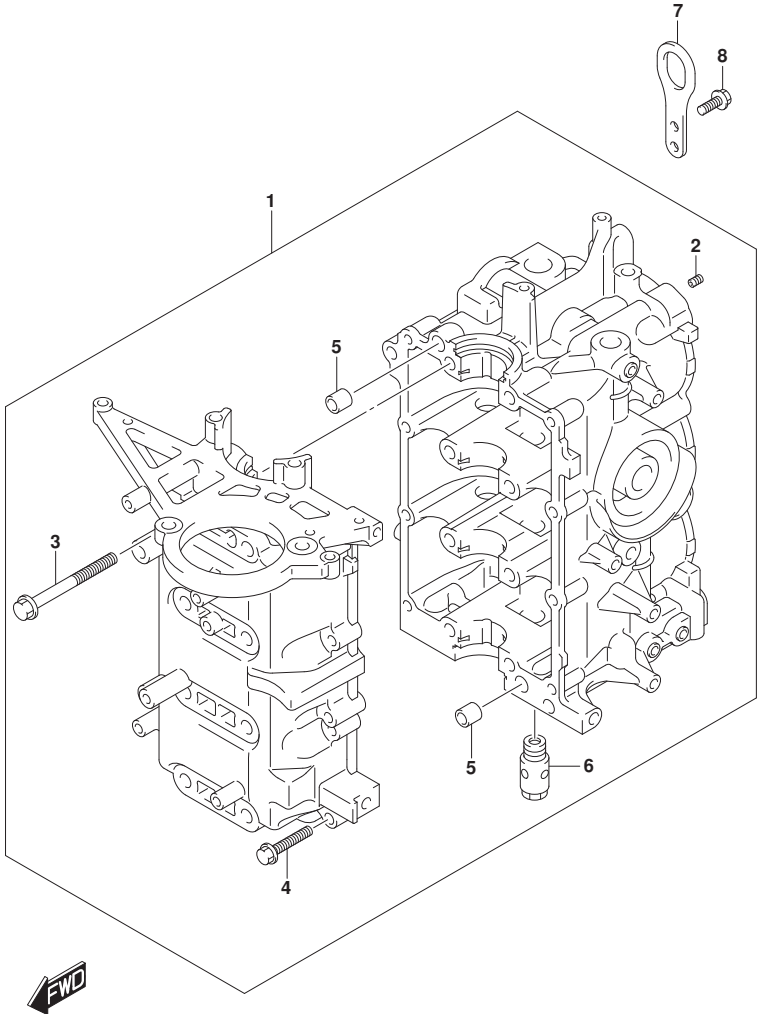


FIG.113A (1-B-3) CYLINDER BLOCK

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11301-94L20	BLOCK SET, CYLINDER	1	
2	11112-96L00	.PLUG, OIL VENTURI	1	
3	09119-08L01	.BOLT (8X77)	8	
4	01550-06357	.BOLT	8	
5	04211-11129	.PIN (11X12)	2	
6	16440-11D00	.REGULATOR ASSY, ENGINE OIL (6.5K)	1	
7	11291-94L00	HOOK, ENGINE	1	
8	01550-0820C	BOLT	2	

- DF25A P01
- DF25AR P01
- DF25AT P01
- DF25ATH P01
- DF30A P40
- DF30AQ P01
- DF30AR P01
- DF30AT P01
- DF30ATH P01

FIG.116A

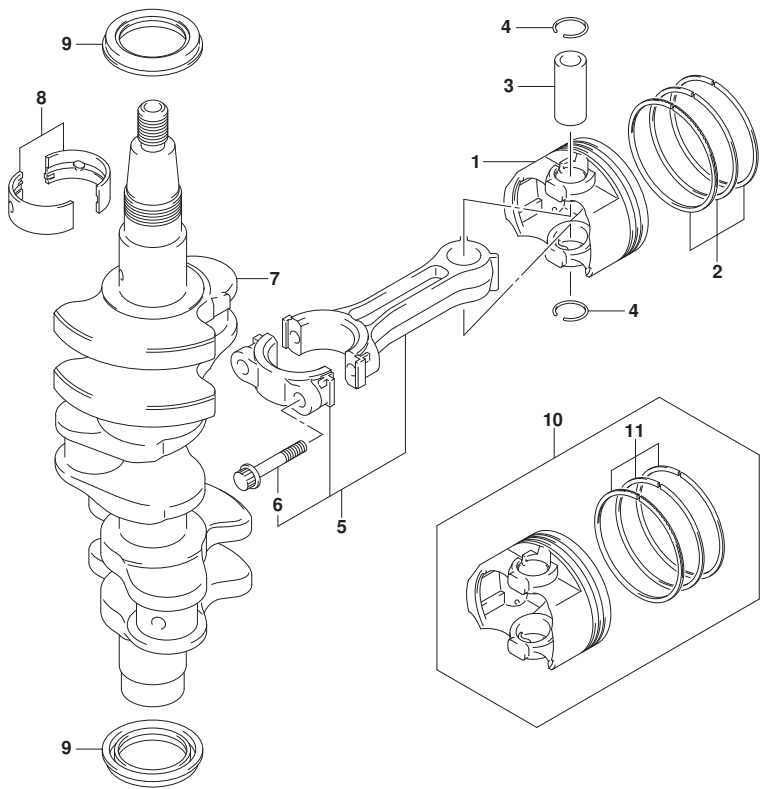


FIG.116A (1-B-4) CRANKSHAFT

REF NO.	PART NO.	DESCRIPTION	Q'TY		REMARKS
1	12111-89L10-0B0	PISTON	3		
2-1	12140-89L00	RING SET, PISTON	3	020	
2-2	12140-89L10	RING SET, PISTON	3	021	
3	12151-89L00	PIN, PISTON	3		
4	09381-16001	CIRCLIP (OD:18)	6		
5	12160-89L11	CONNROD ASSY	3		
6	12163-89L02	.BOLT, CONNROD	6		
7	12220-94L00	CRANKSHAFT	1		
8	12341-89L10	BEARING, CRANKSHAFT	8		
9	09283-32048	OIL SEAL (32X44X6.5)	2		
10-1	12100-89L20-050	PISTON SET (OS:0.50)	3	020	
				OS,OPT	
10-2	12100-89L30-050	PISTON SET (OS:0.50)	3	021	
				OS,OPT	
11-1	12140-89L00-050	.RING SET, PISTON (OS:0.50)	3	020	
				OS,OPT	
11-2	12140-89L10-050	.RING SET, PISTON (OS:0.50)	3	021	
				OS,OPT	

- DF25A P01
- DF25AR P01
- DF25AT P01
- DF25ATH P01
- DF30A P40
- DF30AQ P01
- DF30AR P01
- DF30AT P01
- DF30ATH P01

FIG.120A

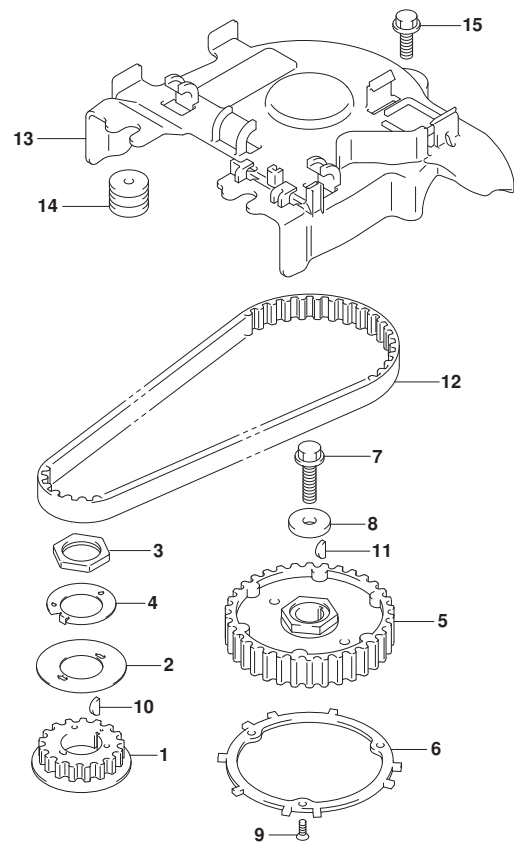


FIG.120A (1-B-5) TIMING BELT (DF25A,DF25AR,DF25AT,DF25ATH)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12631-94L00	PULLEY, CRANKSHAFT	1	
2	12635-89L00	GUIDE, TIMING BELT	1	
3	12637-89L00	NUT, TIMING PULLEY	1	
4	12638-89L00	LOCK WASHER, PULLEY NUT	1	
5	12741-94L00	PULLEY, CAMSHAFT	1	
6	12744-94L00	PLATE, SENSING	1	
7	09103-08458	BOLT (8X30)	1	
8	09160-09020	WASHER (9X26X4)	1	
9	02122-04127	SCREW	3	
10	08341-31039	KEY	1	
11	08341-31039	KEY	1	
12	12761-94L10	BELT, TIMING	1	
13	12764-94L00	COVER, TIMING BELT	1	
14	09320-05019	CUSHION	2	
15	01550-0620C	BOLT	1	

DF25A P01
DF25AR P01
DF25AT P01
DF25ATH P01



FIG.120B

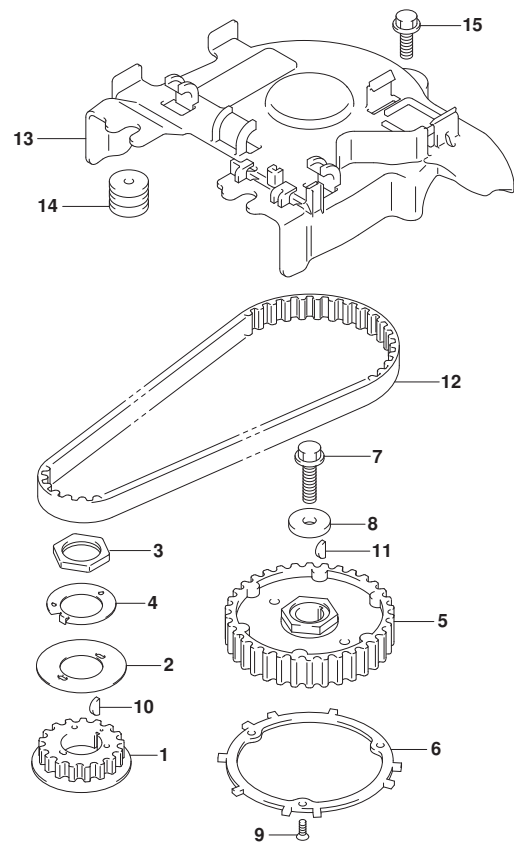


FIG.120B (1-B-6) TIMING BELT (SEE NOTE)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12631-94L00	PULLEY, CRANKSHAFT	1	
2	12635-89L00	GUIDE, TIMING BELT	1	
3	12637-89L00	NUT, TIMING PULLEY	1	
4	12638-89L00	LOCK WASHER, PULLEY NUT	1	
5	12741-94L00	PULLEY, CAMSHAFT	1	
6	12744-94L00	PLATE, SENSING	1	
7	09103-08458	BOLT (8X30)	1	
8	09160-09020	WASHER (9X26X4)	1	
9	02122-04127	SCREW	3	
10	08341-31039	KEY	1	
11	08341-31039	KEY	1	
12-1	12761-94L00	BELT, TIMING	1	020
12-2	12761-94L10	BELT, TIMING	1	021
13	12764-94L00	COVER, TIMING BELT	1	
14	09320-05019	CUSHION	2	
15	01550-0620C	BOLT	1	

NOTE : DF30A,DF30AR,DF30AT,DF30ATH,DF30AQ

DF30A P40
DF30AQ P01
DF30AR P01
DF30AT P01
DF30ATH P01



FIG.121A

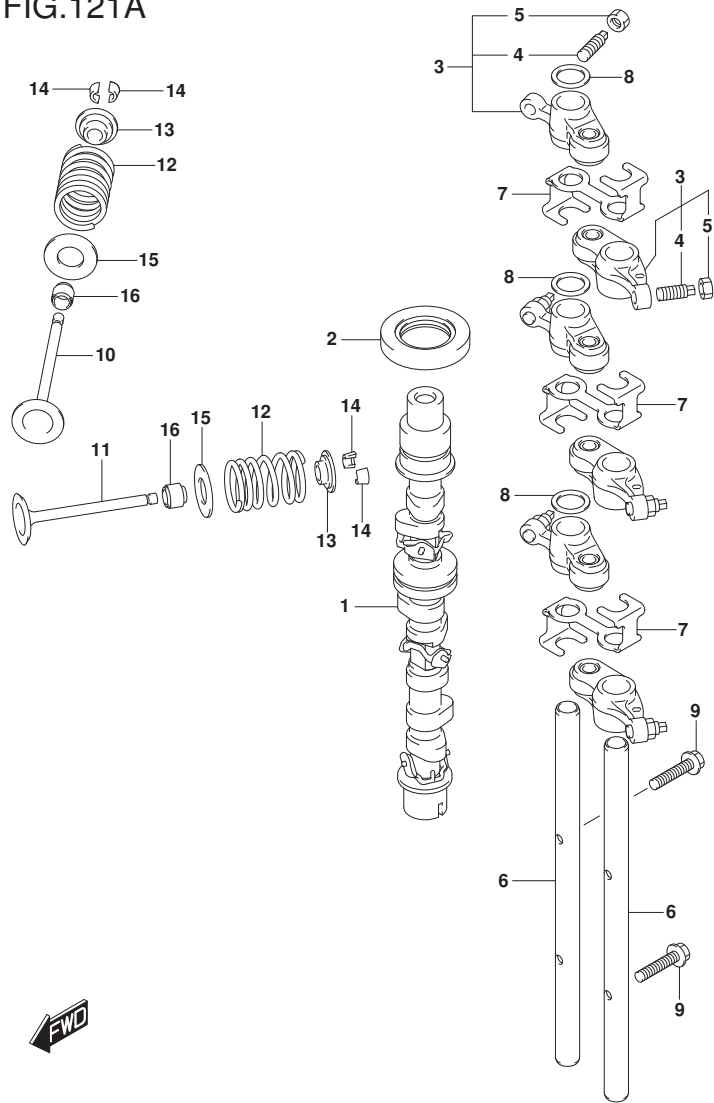


FIG.121A (1-B-7) CAMSHAFT

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12700-94L01	CAMSHAFT ASSY	1	
2	09283-27022	OIL SEAL (27X46X6)	1	
3	12840-94L00	ARM, ROCKER	6	
4	12842-09J00	.SCREW, TAPPET ADJUSTING	6	
5	12843-27A00	.NUT, TAPPET ADJUSTING	6	
6	12861-94L00	SHAFT, ROCKER ARM	2	
7	12862-94L00	RETAINER, ROCKER ARM	3	
8	09164-12021	WASHER (37.3X52X1)	3	
9	01547-0625A	BOLT	2	
10	12911-94L10	VALVE, INTK	3	
11	12915-94L60	VALVE, EXH	3	
12	12921-94L00	SPRING, VALVE	6	
13	12931-78G00	RETAINER, VALVE SPRING	6	
14	12932-50MA0	COTTER, VALVE	12	
15	12933-71C00	SEAT, VALVE SPRING	6	
16	09289-05008	OIL SEAL (5X10.5X8.4)	6	

- DF25A P01
- DF25AR P01
- DF25AT P01
- DF25ATH P01
- DF30A P40
- DF30AQ P01
- DF30AR P01
- DF30AT P01
- DF30ATH P01

FIG.122A

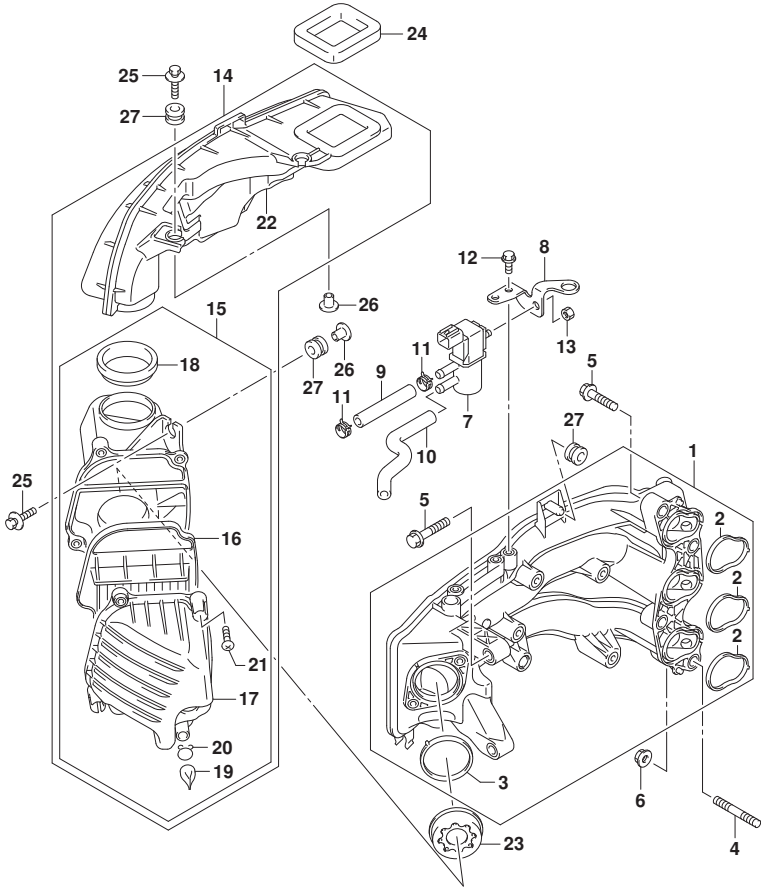


FIG.122A (1-B-8) INTAKE MANIFOLD ((DF25A,DF25AT,DF25ATH):020)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13110-94L00	MANIFOLD, INTAKE	1	
2	13119-94L00	.GASKET, INTAKE MANIFOLD	3	
3	13125-94L00	.GASKET, THROTTLE BODY	1	
4	01421-08357	STUD BOLT	2	
5	01550-0835C	BOLT	4	
6	08316-10087	NUT	2	
7	18117-78K00	VALVE, EVAP CSTR PURGE	1	
8	18119-94L00	BRACKET, IAC VALVE	1	
9	09355-70125-600	HOSE (7X12X600)	1	L:600->70
10	18173-94L01	HOSE, IAC VALVE NO.2	1	
11	09401-11423	CLIP	2	
12	01550-0612C	BOLT	2	
13	08316-10067	NUT	1	
14	13800-94L01	SILENCER ASSY	1	
15	13810-94L01	.CLEANER, SILENCER	1	
16	13711-94L00	..ELEMENT ASSY, AIR CLEANER	1	
17	13812-94L01	..CAP, AIR CLEANER	1	
18	13813-94L00	..SEAL, AIR CLEANER	1	
19	13815-94L00	..CAP, DRAIN	2	
20	13816-94L00	..CLIP, CAP	2	
21	13817-94L00	..SCREW	4	
22	13841-94L00	.DUCT, SILENCER	1	
23	13820-94L00	HOLDER, RESTRICTOR	1	
24	13851-94L00	SEAL, AIR INTAKE	1	
25	09116-06526	BOLT (6X30)	4	
26	09169-06075	WASHER	4	
27	09320-09059	CUSHION (9X18X14)	5	

DF25A P01
DF25AT P01
DF25ATH P01

FIG.122B

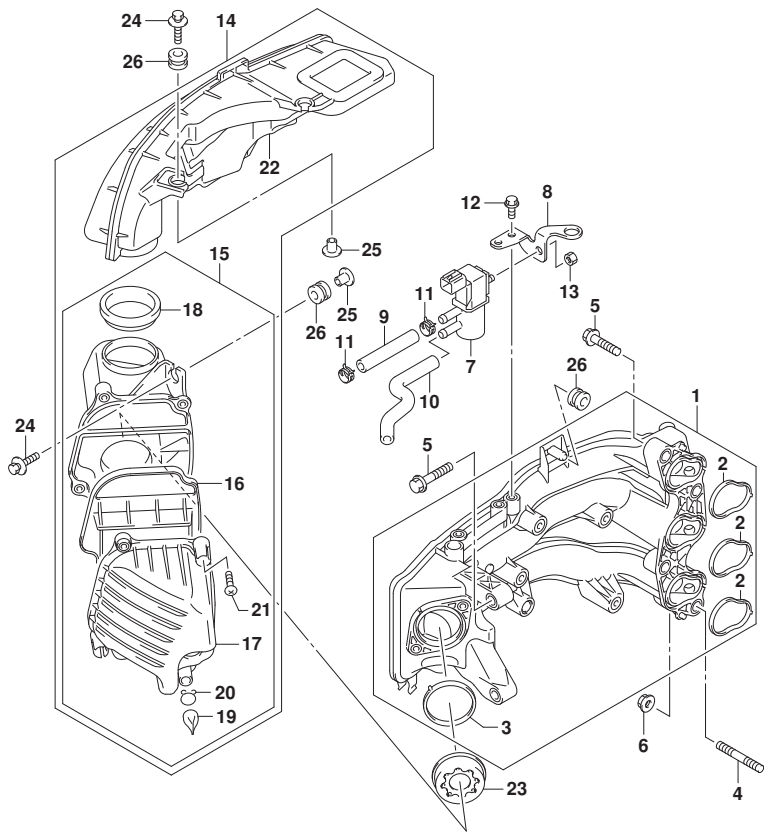


FIG.122B (1-B-9) INTAKE MANIFOLD (SEE NOTE)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13110-94L00	MANIFOLD, INTAKE	1	
2	13119-94L00	.GASKET, INTAKE MANIFOLD	3	
3	13125-94L00	.GASKET, THROTTLE BODY	1	
4	01421-08357	STUD BOLT	2	
5	01550-0835C	BOLT	4	
6	08316-10087	NUT	2	
7	18117-78K00	VALVE, EVAP CSTR PURGE	1	
8	18119-94L00	BRACKET, IAC VALVE	1	
9	09355-70125-600	HOSE (7X12X600)	1	L:600->70
10	18173-94L01	HOSE, IAC VALVE NO.2	1	
11	09401-11423	CLIP	2	
12	01550-0612C	BOLT	2	
13	08316-10067	NUT	1	
14	13800-94L10	SILENCER ASSY	1	
15	13810-94L10	.CASE, SILENCER	1	
16	13711-94L10	..ARRESTER, FLAME	1	
17	13812-94L01	..CAP, AIR CLEANER	1	
18	13813-94L00	..SEAL, AIR CLEANER	1	
19	13815-94L00	..CAP, DRAIN	2	
20	13816-94L00	..CLIP, CAP	2	
21	13817-94L00	..SCREW	4	
22	13841-94L00	.DUCT, SILENCER	1	
23	13820-94L00	HOLDER, RESTRICTOR	1	
24	09116-06526	BOLT (6X30)	4	
25	09169-06075	WASHER	4	
26	09320-09059	CUSHION (9X18X14)	5	

NOTE : (DF25A,DF25AR,DF25AT,DF25ATH):021

DF25A P01
DF25AR P01
DF25AT P01
DF25ATH P01

FIG.122C

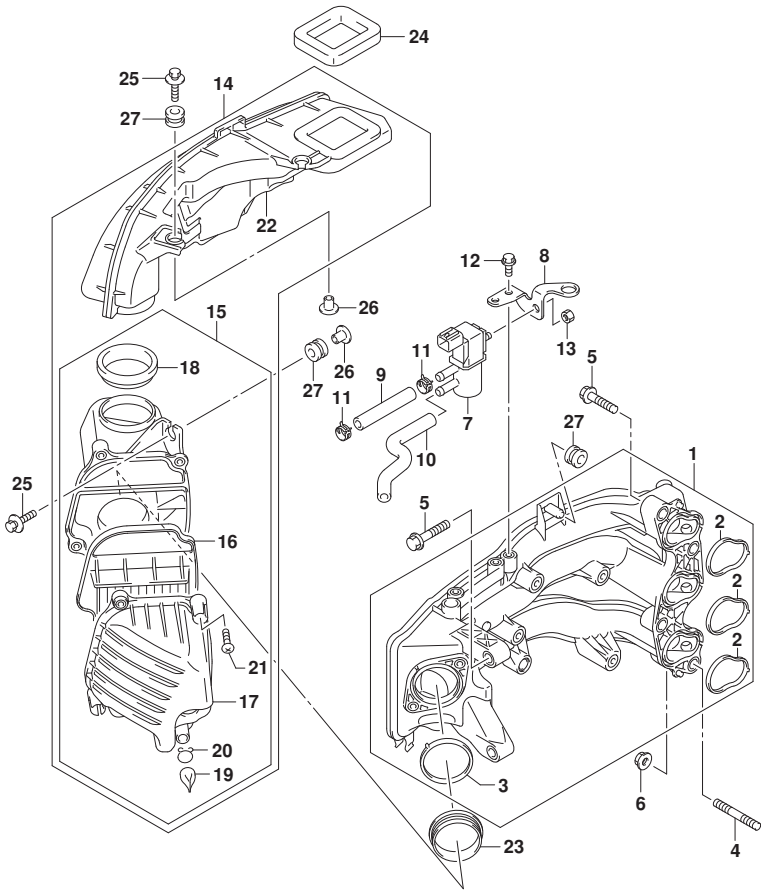


FIG.122C (1-B-10) INTAKE MANIFOLD (SEE NOTE)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13110-94L00	MANIFOLD, INTAKE	1	
2	13119-94L00	.GASKET, INTAKE MANIFOLD	3	
3	13125-94L00	.GASKET, THROTTLE BODY	1	
4	01421-08357	STUD BOLT	2	
5	01550-0835C	BOLT	4	
6	08316-10087	NUT	2	
7	18117-78K00	VALVE, EVAP CSTR PURGE	1	
8	18119-94L00	BRACKET, IAC VALVE	1	
9	09355-70125-600	HOSE (7X12X600)	1	L:600->70
10	18173-94L01	HOSE, IAC VALVE NO.2	1	
11	09401-11423	CLIP	2	
12	01550-0612C	BOLT	2	
13	08316-10067	NUT	1	
14	13800-94L01	SILENCER ASSY	1	
15	13810-94L01	.CLEANER, SILENCER	1	
16	13711-94L00	..ELEMENT ASSY, AIR CLEANER	1	
17	13812-94L01	..CAP, AIR CLEANER	1	
18	13813-94L00	..SEAL, AIR CLEANER	1	
19	13815-94L00	..CAP, DRAIN	2	
20	13816-94L00	..CLIP, CAP	2	
21	13817-94L00	..SCREW	4	
22	13841-94L00	.DUCT, SILENCER	1	
23	13832-94L00	SEAL, SILENCER	1	
24	13851-94L00	SEAL, AIR INTAKE	1	
25	09116-06526	BOLT (6X30)	4	
26	09169-06075	WASHER	4	

NOTE : (DF30A,DF30AR,DF30AT,DF30ATH,DF30AQ):020

FIG.122C

FIG.122C (1-B-11) INTAKE MANIFOLD (SEE NOTE)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	09320-09059	CUSHION (9X18X14)	5	

NOTE : (DF30A,DF30AR,DF30AT,DF30ATH,DF30AQ):020

DF30A P40
DF30AQ P01
DF30AR P01
DF30AT P01
DF30ATH P01

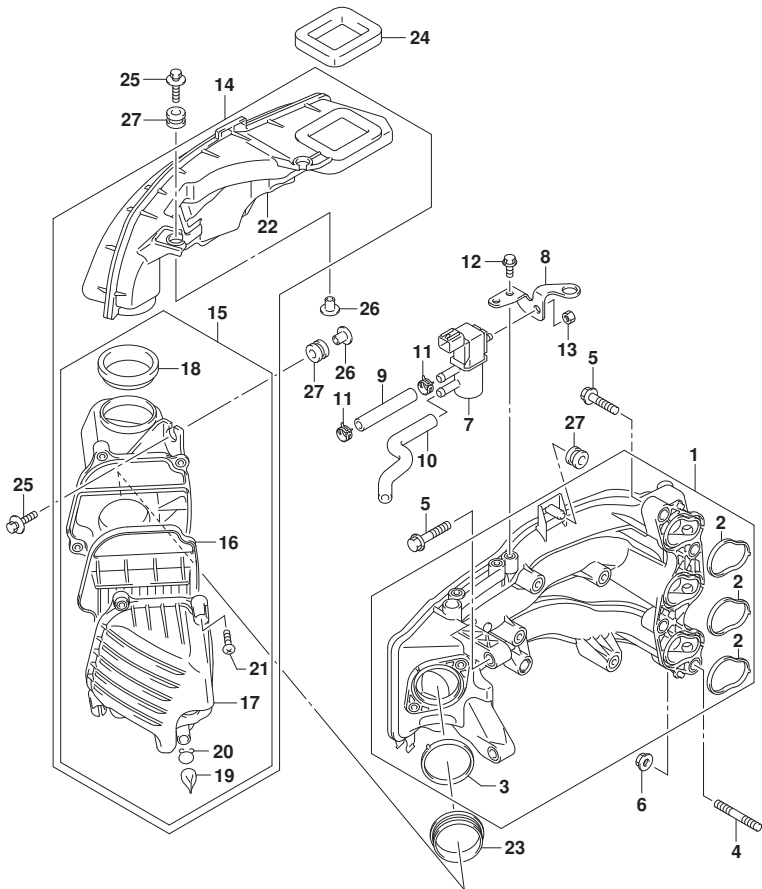


FIG.122D

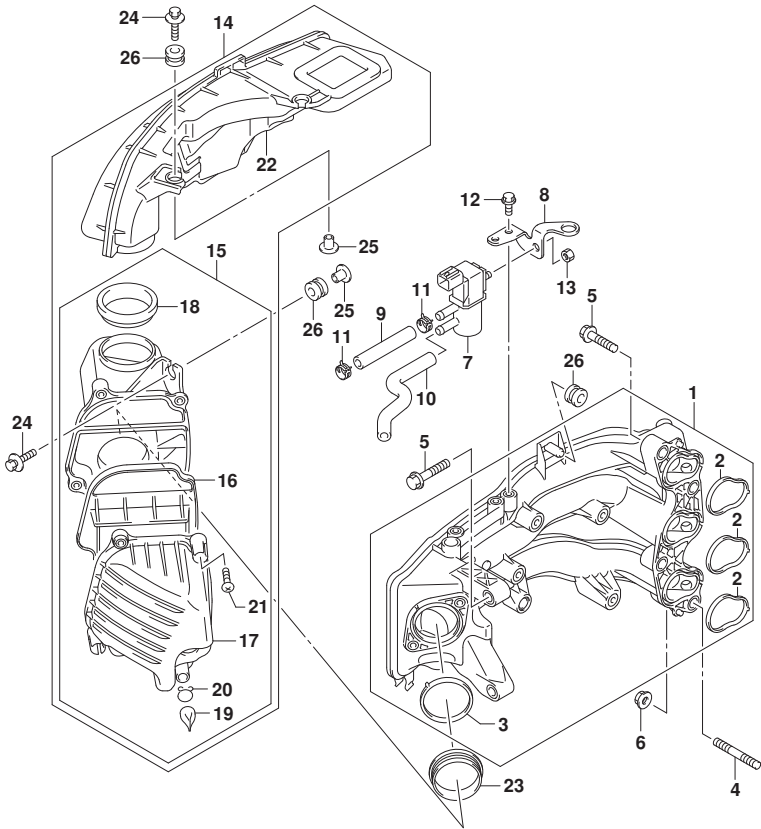


FIG.122D (1-B-12) INTAKE MANIFOLD (SEE NOTE)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13110-94L00	MANIFOLD, INTAKE	1	
2	13119-94L00	.GASKET, INTAKE MANIFOLD	3	
3	13125-94L00	.GASKET, THROTTLE BODY	1	
4	01421-08357	STUD BOLT	2	
5	01550-0835C	BOLT	4	
6	08316-10087	NUT	2	
7	18117-78K00	VALVE, EVAP CSTR PURGE	1	
8	18119-94L00	BRACKET, IAC VALVE	1	
9	09355-70125-600	HOSE (7X12X600)	1	L:600->70
10	18173-94L01	HOSE, IAC VALVE NO.2	1	
11	09401-11423	CLIP	2	
12	01550-0612C	BOLT	2	
13	08316-10067	NUT	1	
14	13800-94L10	SILENCER ASSY	1	
15	13810-94L10	.CASE, SILENCER	1	
16	13711-94L10	..ARRESTER, FLAME	1	
17	13812-94L01	..CAP, AIR CLEANER	1	
18	13813-94L00	..SEAL, AIR CLEANER	1	
19	13815-94L00	..CAP, DRAIN	2	
20	13816-94L00	..CLIP, CAP	2	
21	13817-94L00	..SCREW	4	
22	13841-94L00	.DUCT, SILENCER	1	
23	13832-94L00	SEAL, SILENCER	1	
24	09116-06526	BOLT (6X30)	4	
25	09169-06075	WASHER	4	
26	09320-09059	CUSHION (9X18X14)	5	

NOTE : (DF30A,DF30AR,DF30AT,DF30ATH,DF30AQ):021

DF30A P40
DF30AQ P01
DF30AR P01
DF30AT P01
DF30ATH P01

FIG.139A

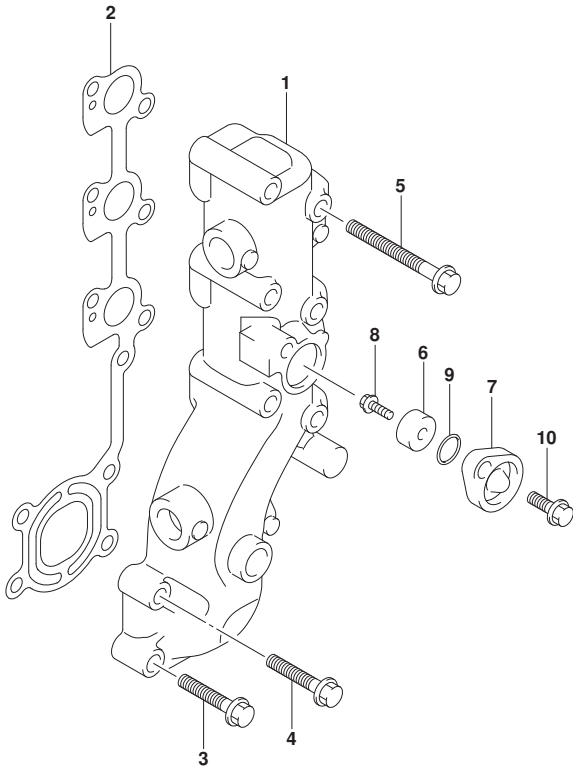


FIG.139A (1-B-13) EXHAUST MANIFOLD

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	14110-94L00	MANIFOLD, EXHAUST	1	
2	14151-94L00	GASKET, EXHAUST MANIFOLD	1	
3	01550-08407	BOLT	2	
4	09116-08152	BOLT (8X35)	2	
5	01550-08707	BOLT	6	
6	55321-87J01	ANODE, PROTECTION	1	
7	11261-93J00	COVER, PROTECTION ANODE	1	
8	09103-06281	BOLT (6X14)	1	
9	09280-22019	O RING (D:1.9,ID:21.8)	1	
10	01550-0820C	BOLT	1	

- DF25A P01
- DF25AR P01
- DF25AT P01
- DF25ATH P01
- DF30A P40
- DF30AQ P01
- DF30AR P01
- DF30AT P01
- DF30ATH P01



FIG.144A

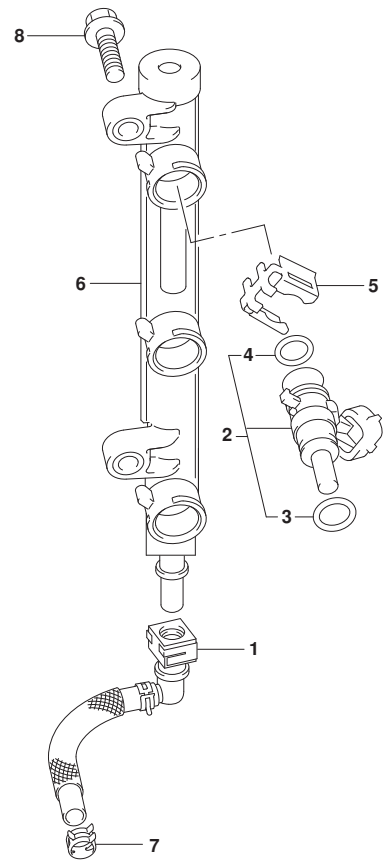


FIG.144A (1-B-14) FUEL INJECTOR

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15681-94L00	HOSE, FUEL	1	PUMP TO DLVY
2	15710-82M00	INJECTOR ASSY, FUEL	3	
3	15716-82M00	.O RING	3	LOWER
4	15717-82M00	.O RING	3	UPPER
5	15715-82M00	CLIP, FUEL INJECTOR	3	
6	15750-94L00	PIPE, DELIVERY	1	
7	09401-11425	CLIP	1	
8	01550-0625C	BOLT	2	

- DF25A P01
- DF25AR P01
- DF25AT P01
- DF25ATH P01
- DF30A P40
- DF30AQ P01
- DF30AR P01
- DF30AT P01
- DF30ATH P01



FIG.146A

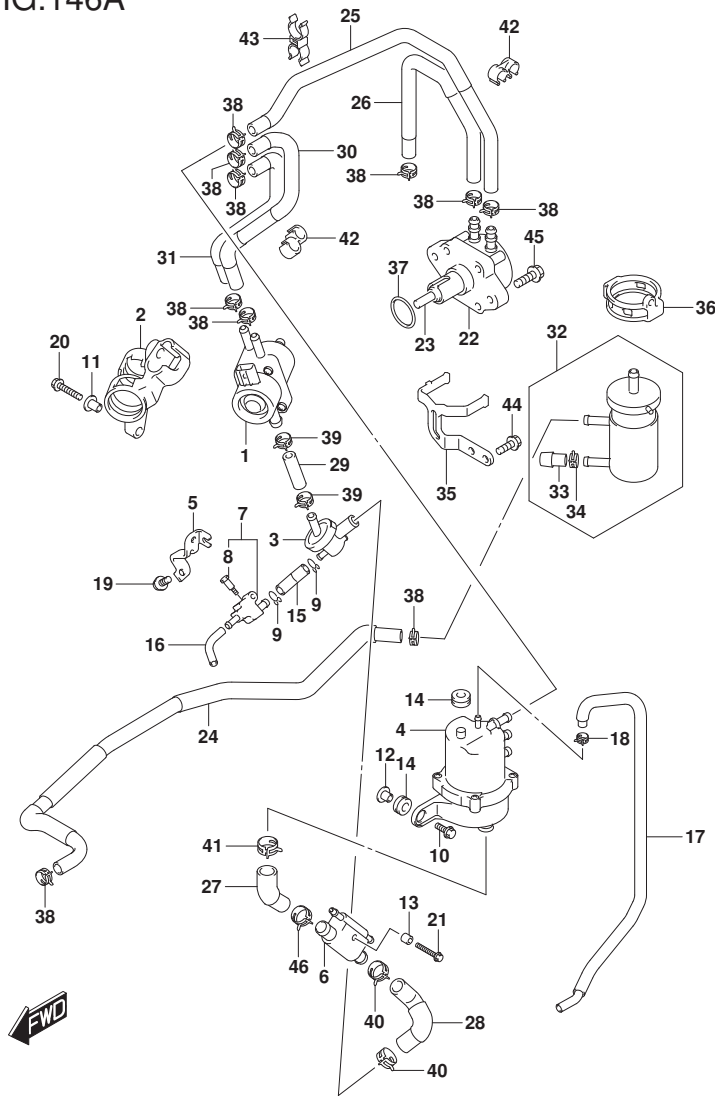
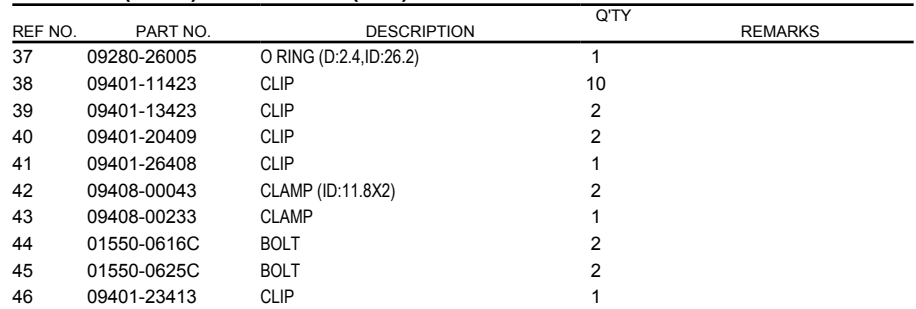


FIG.146A (1-C-2) FUEL PUMP (P01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15200-94L11	PUMP ASSY, FUEL	1	
2	15217-94L01	CUSHION, FUEL PUMP	1	
3	15410-94L00	FILTER, FUEL	1	
4	15600-94L00	SEPARATOR ASSY, FUEL VAPOR	1	
5	15674-94L00	BRACKET, FUEL DRAIN	1	
6	15770-94L00	COOLER, FUEL	1	
7	15820-94L01	BODY, DRAIN	1	
8	15629-89L00	.SCREW, FUEL DRAIN	1	
9	59412-91J00	CLIP, FUEL HOSE	2	
10	09116-06517	BOLT (6X25)	2	
11	09169-06075	WASHER	1	
12	09169-06062	WASHER (6.3X17X1.6)	2	
13	09180-06230	SPACER (6.2X12.6X12.5)	1	
14	09320-09052	CUSHION	3	
15	09343-50L01-060	HOSE (5X10X60)	1	
16	09344-55001-070	HOSE (5.5X9X70)	1	
17	15662-94L20	HOSE, EVAPORATION	1	
18	09401-08412	CLIP	1	
19	01550-0616C	BOLT	1	
20	01550-0630C	BOLT	1	
21	01550-0645C	BOLT	1	
22	15100-94L01	PUMP ASSY, FUEL	1	
23	15131-94L00	ROD, FUEL PUMP	1	
24	15191-94L00	HOSE, FUEL	1	CONN TO FILTER
25	15192-94L00	HOSE, FUEL	1	PUMP TO SEPARATOR
26	15193-94L00	HOSE, FUEL	1	FILTER TO PUMP
27	15194-94L60	HOSE, FUEL	1	SEPARATOR TO COOLER
28	15194-94L70	HOSE, FUEL	1	COOLER TO 3WAY
29	15194-94L80	HOSE, FUEL	1	3WAY TO PUMP
30	15194-94L30	HOSE, FUEL	1	PUMP(H) TO SEP1
31	15194-94L40	HOSE, FUEL	1	PUMP(H) TO SEP2
32	15410-87L00	FILTER, FUEL	1	
33	15419-87J00	.CAP, FUEL FILTER	1	
34	09401-11423	.CLIP	1	
35	15421-94L00	BRACKET, FUEL FILTER	1	
36	15422-94L00	CLAMP, FUEL FILTER	1	

FIG.146A (1-C-3) FUEL PUMP (P01)



DF25A_30A_P01_021_146A
FUEL PUMP

DF25A_30A_P01_021

FIG.146B

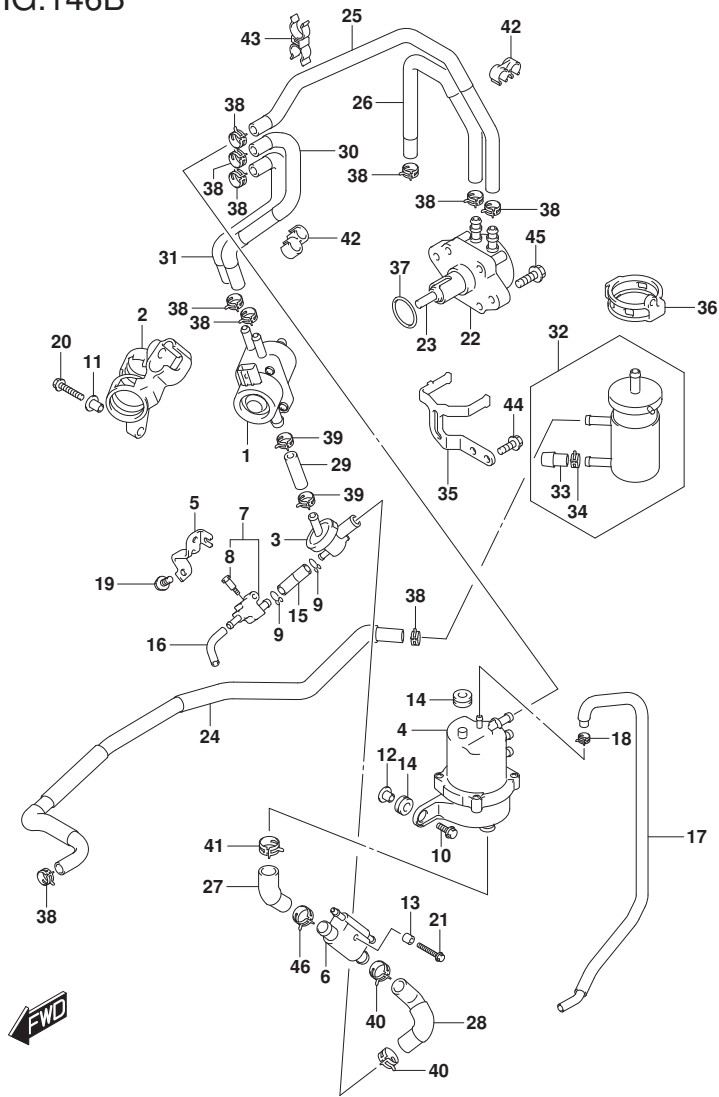


FIG.146B (1-C-4) FUEL PUMP (P40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15200-94L11	PUMP ASSY, FUEL	1	
2	15217-94L01	CUSHION, FUEL PUMP	1	
3	15410-94L00	FILTER, FUEL	1	
4	15600-94L00	SEPARATOR ASSY, FUEL VAPOR	1	
5	15674-94L00	BRACKET, FUEL DRAIN	1	
6	15770-94L00	COOLER, FUEL	1	
7	15820-94L01	BODY, DRAIN	1	
8	15629-89L00	.SCREW, FUEL DRAIN	1	
9	59412-91J00	CLIP, FUEL HOSE	2	
10	09116-06517	BOLT (6X25)	2	
11	09169-06075	WASHER	1	
12	09169-06062	WASHER (6.3X17X1.6)	2	
13	09180-06230	SPACER (6.2X12.6X12.5)	1	
14	09320-09052	CUSHION	3	
15	09343-50L01-060	HOSE (5X10X60)	1	
16	09344-55001-070	HOSE (5.5X9X70)	1	
17	15662-94L20	HOSE, EVAPORATION	1	
18	09401-08412	CLIP	1	
19	01550-0616C	BOLT	1	
20	01550-0630C	BOLT	1	
21	01550-0645C	BOLT	1	
22	15100-94L10	PUMP ASSY, FUEL	1	
23	15131-94L00	ROD, FUEL PUMP	1	
24	15191-94L00	HOSE, FUEL	1	CONN TO FILTER
25	15192-94L00	HOSE, FUEL	1	PUMP TO SEPARATOR
26	15193-94L00	HOSE, FUEL	1	FILTER TO PUMP
27	15194-94L60	HOSE, FUEL	1	SEPARATOR TO COOLER
28	15194-94L70	HOSE, FUEL	1	COOLER TO 3WAY
29	15194-94L80	HOSE, FUEL	1	3WAY TO PUMP
30	15194-94L30	HOSE, FUEL	1	PUMP(H) TO SEP1
31	15194-94L40	HOSE, FUEL	1	PUMP(H) TO SEP2
32	15410-87L00	FILTER, FUEL	1	
33	15419-87J00	.CAP, FUEL FILTER	1	
34	09401-11423	.CLIP	1	
35	15421-94L00	BRACKET, FUEL FILTER	1	
36	15422-94L00	CLAMP, FUEL FILTER	1	

FIG.146B

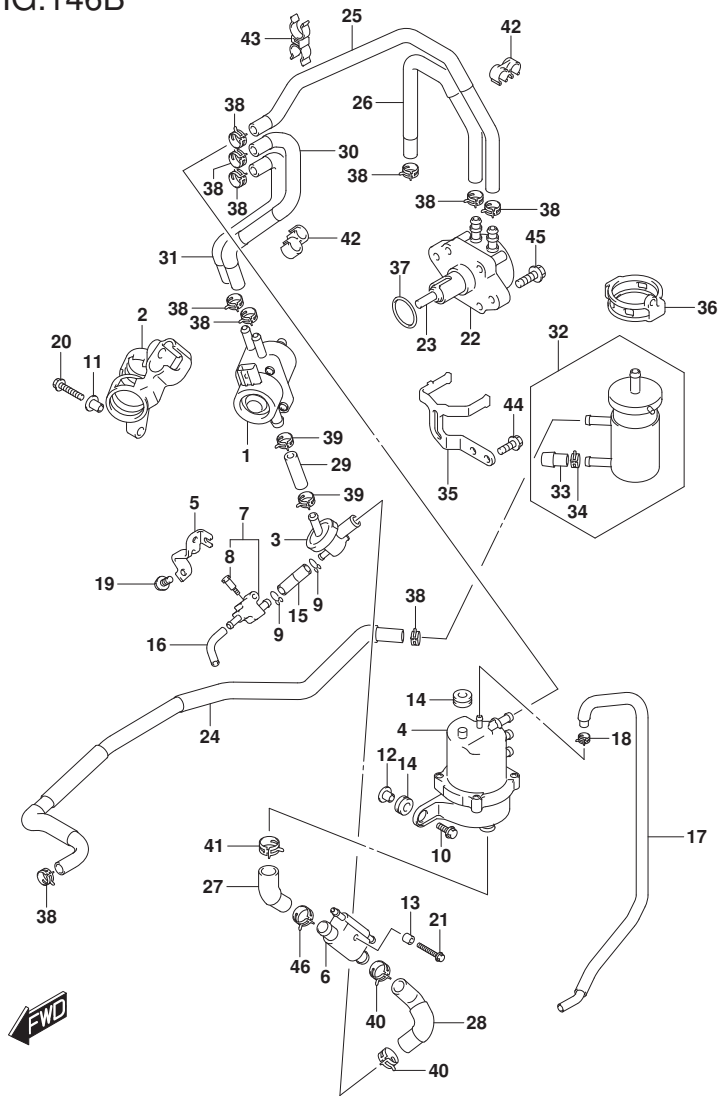


FIG.146B (1-C-5) FUEL PUMP (P40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
37	09280-26005	O RING (D:2.4,ID:26.2)	1	
38	09401-11423	CLIP	10	
39	09401-13423	CLIP	2	
40	09401-20409	CLIP	2	
41	09401-26408	CLIP	1	
42	09408-00043	CLAMP (ID:11.8X2)	2	
43	09408-00233	CLAMP	1	
44	01550-0616C	BOLT	2	
45	01550-0625C	BOLT	2	
46	09401-23413	CLIP	1	

DF30A P40

FIG.160A

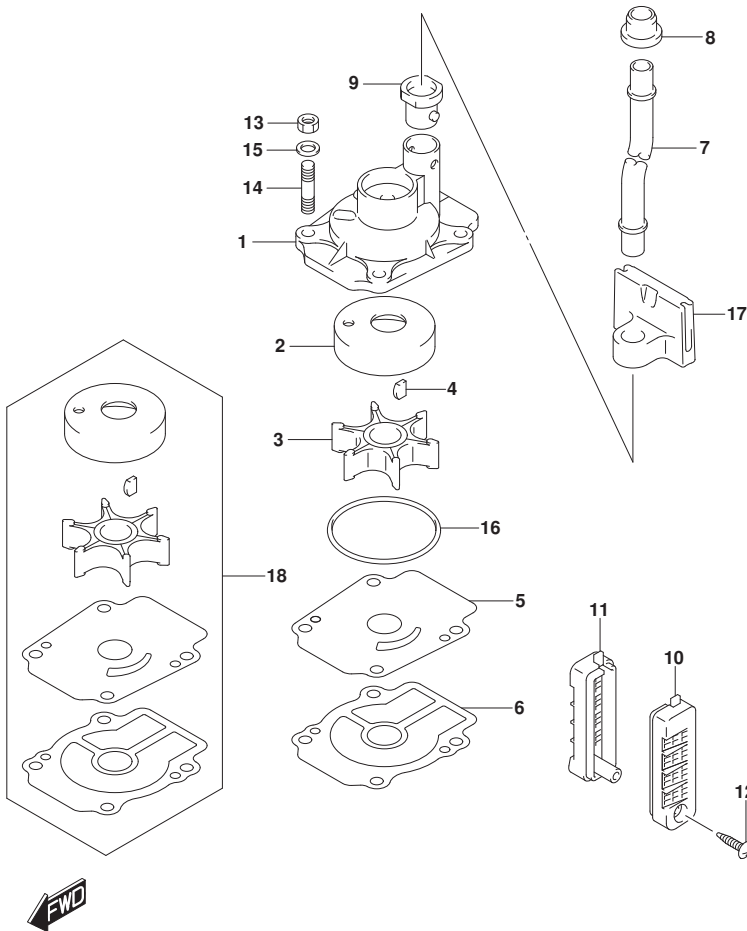


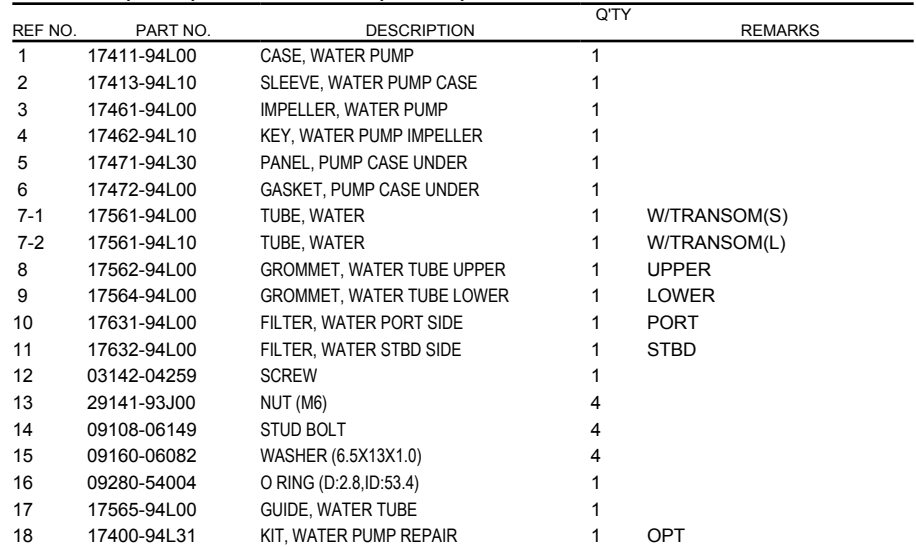
FIG.160A (1-C-6) WATER PUMP (SEE NOTE)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17411-94L00	CASE, WATER PUMP	1	
2	17413-94L00	SLEEVE, WATER PUMP CASE	1	
3	17461-94L00	IMPELLER, WATER PUMP	1	
4	17462-94L10	KEY, WATER PUMP IMPELLER	1	
5	17471-94L20	PANEL, PUMP CASE UNDER	1	
6	17472-94L00	GASKET, PUMP CASE UNDER	1	
7-1	17561-94L00	TUBE, WATER	1	W/TRANSOM(S)
7-2	17561-94L10	TUBE, WATER	1	W/TRANSOM(L)
8	17562-94L00	GROMMET, WATER TUBE UPPER	1	UPPER
9	17564-94L00	GROMMET, WATER TUBE LOWER	1	LOWER
10	17631-94L00	FILTER, WATER PORT SIDE	1	PORT
11	17632-94L00	FILTER, WATER STBD SIDE	1	STBD
12	03142-04259	SCREW	1	
13	29141-93J00	NUT (M6)	4	
14	09108-06149	STUD BOLT	4	
15	09160-06082	WASHER (6.5X13X1.0)	4	
16	09280-54004	O RING (D:2.8,ID:53.4)	1	
17	17565-94L00	GUIDE, WATER TUBE	1	
18	17400-94L21	KIT, WATER PUMP REPAIR	1	OPT

NOTE : DF25A,DF25AR,DF25AT,DF25ATH,DF30AR,DF30AT,DF30ATH

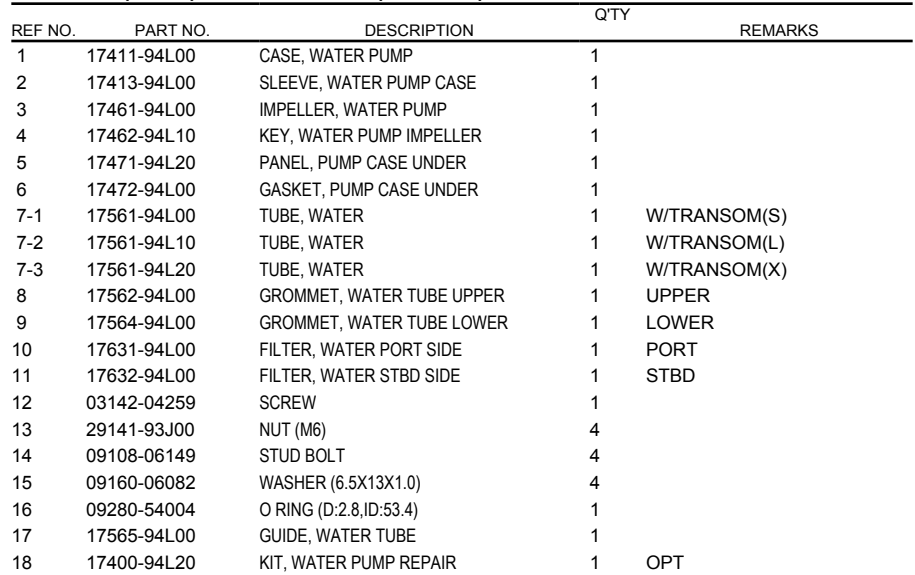
- DF25A P01
- DF25AR P01
- DF25AT P01
- DF25ATH P01
- DF30AR P01
- DF30AT P01
- DF30ATH P01

FIG.160B (1-C-7) WATER PUMP (DF30A)



DF25A_30A_P01_021

FIG.160C (1-C-8) WATER PUMP (DF30AQ)



DF25A_30A_P01_021

FIG.162A

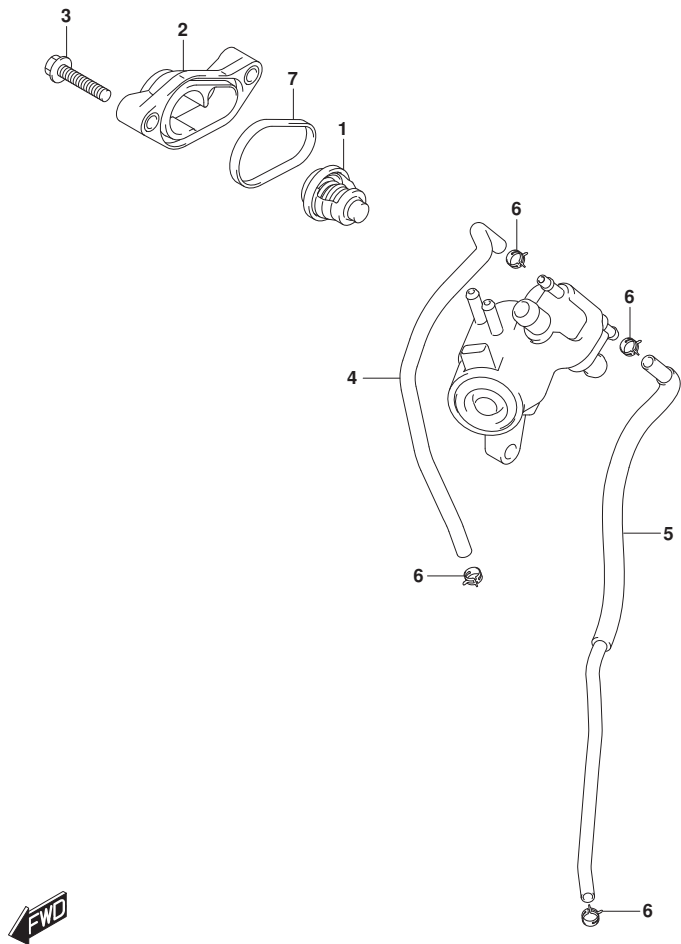


FIG.162A (1-C-9) THERMOSTAT

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17670-94J02	THERMOSTAT, WATER (60C)	1	
2	17680-94L00	COVER, THERMOSTAT	1	
3	01550-0630C	BOLT	2	
4	17712-94L00	HOSE, WATER	1	COOLER TO IND
5	17712-94L11	HOSE, WATER	1	HOUSING TO COOLER
6	09401-08413	CLIP	4	
7	17685-94L01	SEAL, THERMOSTAT COVER	1	

- DF25A P01
- DF25AR P01
- DF25AT P01
- DF25ATH P01
- DF30A P40
- DF30AQ P01
- DF30AR P01
- DF30AT P01
- DF30ATH P01

FIG.163A

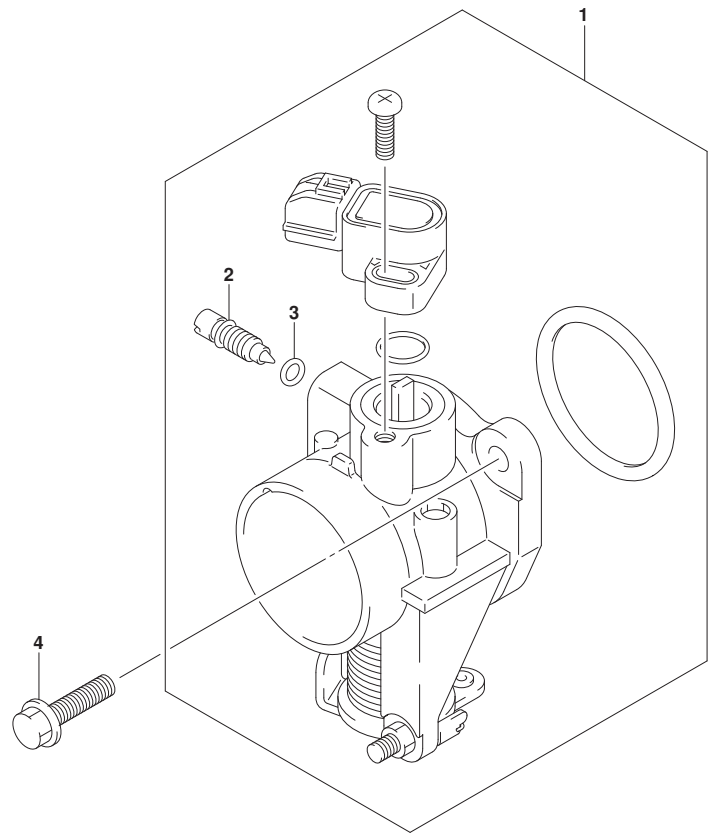


FIG.163A (1-C-10) THROTTLE BODY

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13300-94L00	BODY ASSY, THROTTLE	1	
2	13662-22J00	.ADJUSTER, BAS	1	
3	13453-36F00	.O RING	1	
4	01550-0620C	BOLT	2	

DF25A P01
DF25AR P01
DF25AT P01
DF25ATH P01
DF30A P40
DF30AQ P01
DF30AR P01
DF30AT P01
DF30ATH P01

FIG.166A

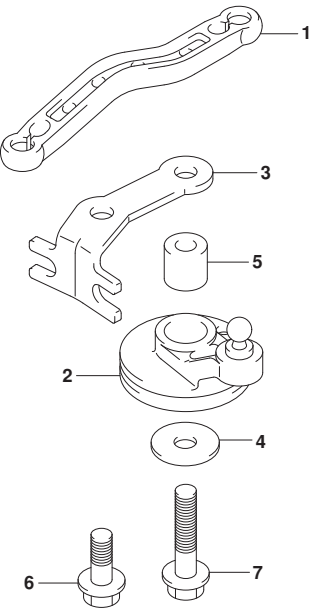


FIG.166A (1-C-11) THROTTLE CONTROL (SEE NOTE)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	19137-94L00	ROD, THROTTLE NO.2	1	
2	19140-94L11	DRUM, THROTTLE CONTROL	1	
3	19184-94L00	HOLDER, THROTTLE CABLE	1	
4	09160-06046	WASHER (6.5X20X1.5)	1	
5	09180-06230	SPACER (6.2X12.6X12.5)	1	
6	01550-0616C	BOLT	1	
7	01550-0630C	BOLT	1	

NOTE : DF25A,DF25ATH,DF30A,DF30ATH,DF30AQ

DF25A P01
DF25ATH P01
DF30A P40
DF30AQ P01
DF30ATH P01



FIG.166B

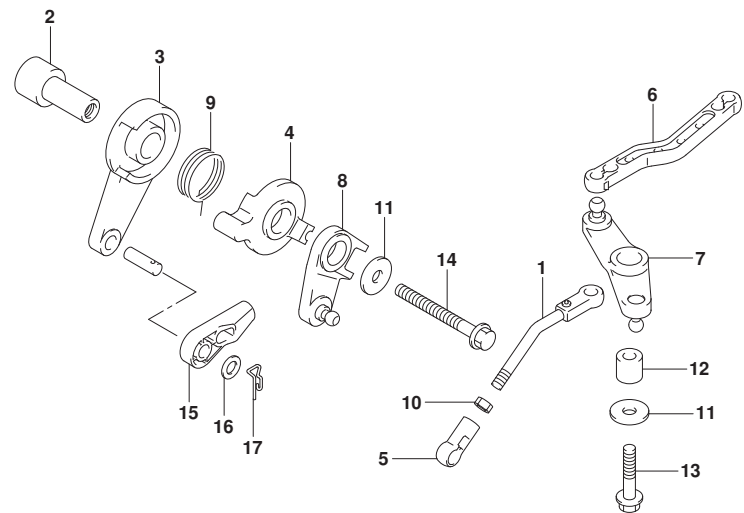


FIG.166B (1-C-12) THROTTLE CONTROL (DF25AR,DF25AT,DF30AR,DF30AT)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13510-94L00	ROD, THROTTLE NO.1	1	
2	19116-94L00	BRACKET, THROTTLE LEVER	1	
3	19120-99J11	LEVER, THROTTLE CONTROL	1	
4	19122-99J00	LEVER, INTERLINK THROTTLE NO.2	1	
5	19131-95502	CONNECTOR	1	
6	19137-94L00	ROD, THROTTLE NO.2	1	
7	19140-94L01	LEVER, THROTTLE NO.2	1	
8	19140-94L20	LEVER, THR CONTROL NO.2	1	
9	19185-99J00	SPRING, THROTTLE LEVER	1	
10	09140-05005	NUT (M5)	1	
11	09160-06046	WASHER (6.5X20X1.5)	2	
12	09180-06230	SPACER (6.2X12.6X12.5)	1	
13	01550-0625C	BOLT	1	
14	01550-06557	BOLT	1	
15	67467-89J01	CONNECTOR	1	
16	09160-06055	WASHER (7X12X1.0)	1	
17	09385-06016	CLIP	1	

DF25AR P01
DF25AT P01
DF30AR P01
DF30AT P01

FIG.167A

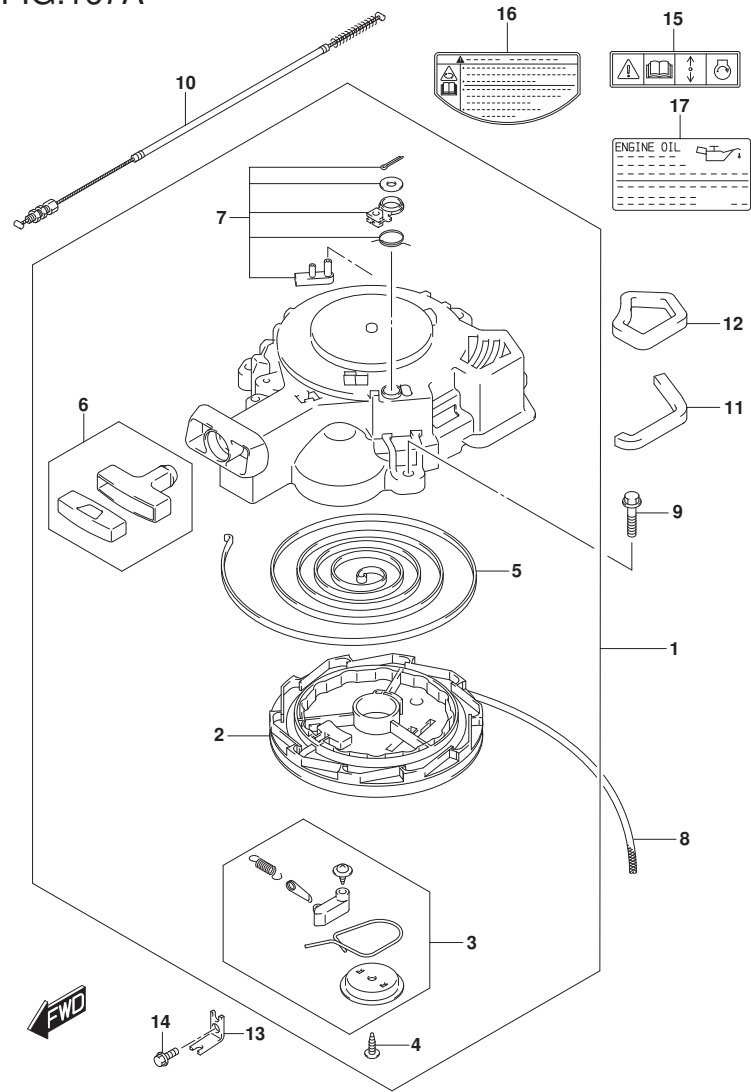


FIG.167A (1-C-13) RECOIL STARTER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	18100-94L00	STARTER ASSY, RECOIL	1	
2	18121-94JL0	.REEL	1	
3	18130-93E01	.RATCHET SET	1	
4	18132-89L00	.SCREW	1	
5	18142-93E00	.SPRING, SPIRAL	1	
6	18210-95L00	.GRIP ASSY	1	
7	18280-93E00	.NSI SET	1	
8	99000-81158-50M	STARTER ROPE (L:50000)	1	OPT,L:50000->1500
9	01550-0630C	BOLT	3	
10	18290-94L00	CABLE ASSY, NSI	1	
11	18193-94L00	OIL SEAL, AIR REC LOWER	1	LOWER
12	18194-94L00	OIL SEAL, AIR REC UPPER	1	UPPER
13	18295-94L00	BRACKET, NSI CABLE	1	
14	01550-0616C	BOLT	1	
15-1	69711-93E11	LABEL, S.I.G.P	1	020
15-2	69711-91J01	LABEL, S.I.G.P	1	021
16	61472-97J00	LABEL, RECOIL STARTER	1	
17	61494-94L01	LABEL, OIL & CLEARANCE	1	

DF25A P01
DF25AR P01
DF25AT P01
DF25ATH P01
DF30A P40
DF30AQ P01
DF30AR P01
DF30AT P01
DF30ATH P01

FIG.175A

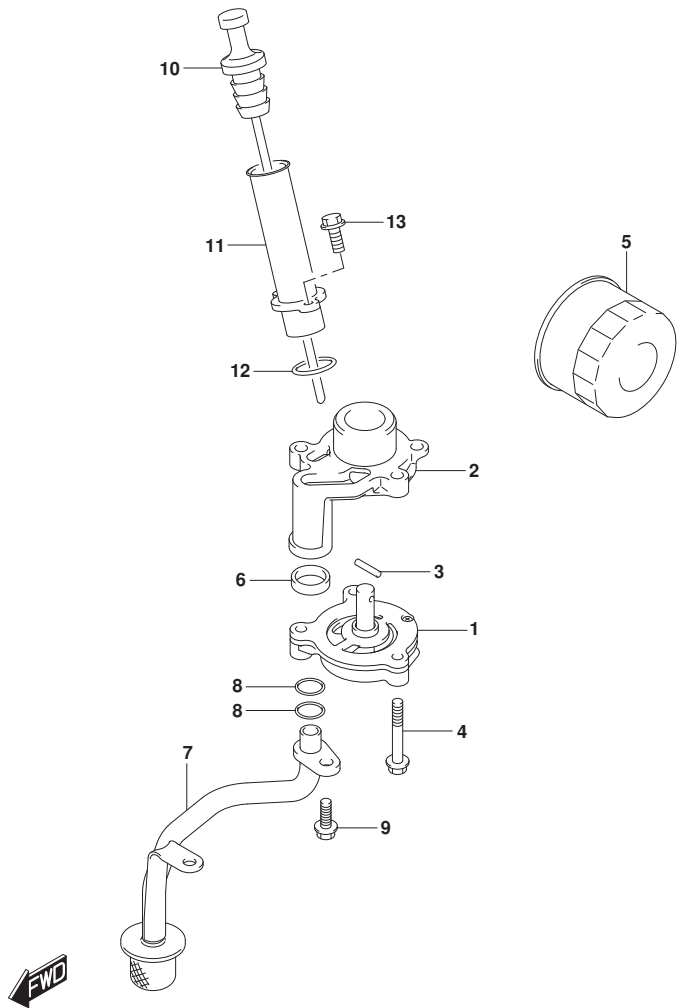


FIG.175A (1-C-14) OIL PUMP

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	16400-94L00	PUMP ASSY, OIL	1	
2	16431-94L00	BLOCK, OIL GALLERY	1	
3	59262-94J00	PIN, OIL PUMP	1	
4	01547-0640A	BOLT	3	
5	16510-87J01	FILTER ASSY, OIL	1	
6	16519-94L00	SEAL, ENGINE HOLDER	1	
7	16520-94L00	STRAINER, OIL	1	
8	09280-12012	O RING (D:2.4,ID:11.8)	2	
9	01550-0616A	BOLT (6X16)	2	
10	16910-94L01	GAUGE, OIL LEVEL	1	
11	16930-94L00	GUIDE, OIL LEVEL GAUGE	1	
12	09280-21008	O RING (D:2.5,ID:21)	1	
13	01550-0616C	BOLT	2	

DF25A P01
DF25AR P01
DF25AT P01
DF25ATH P01
DF30A P40
DF30AQ P01
DF30AR P01
DF30AT P01
DF30ATH P01

FIG.206A

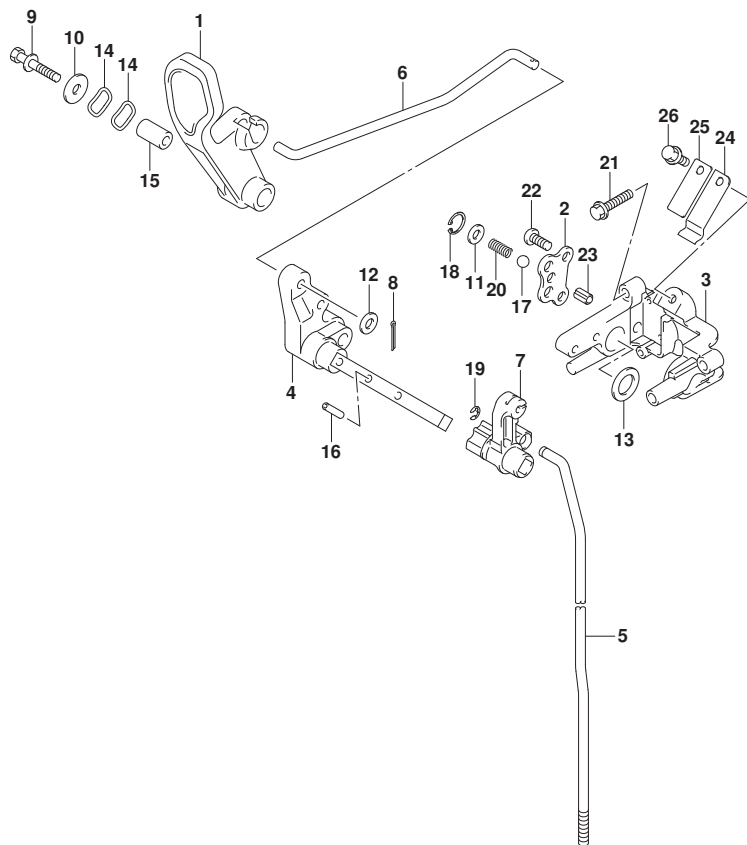


FIG.206A (1-D-2) CLUTCH ROD (DF25A,DF25ATH,DF30A,DF30ATH)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	21111-89L01	LEVER, CLUTCH	1	
2	21122-94L00	PLATE, CLUTCH NOTCH	1	
3	21151-94L10	HOLDER, CLUTCH SHAFT	1	
4	21210-94L00	SHAFT, CLUTCH LEVER	1	
5-1	23111-94L00	ROD, CLUTCH	1	W/TRANSOM(S)
5-2	23111-94L10	ROD, CLUTCH	1	W/TRANSOM(L)
6	23115-94L00	LINK, CLUTCH LEVER	1	
7	23211-94L10	ARM, CLUTCH ROD	1	
8	09204-01002	PIN	1	
9	09116-06234	BOLT (6X35)	1	
10	09160-06046	WASHER (6.5X20X1.5)	1	
11	09160-06082	WASHER (6.5X13X1.0)	1	
12	09160-06094	WASHER (6.5X15X1.0)	1	
13	09160-14071	WASHER (13.3X23X1)	1	
14	09164-14008	WASHER	2	
15	09180-06186	SPACER (6.2X12.6X21)	1	
16	09205-04002	PIN (4X20)	1	
17	09260-10006	BALL	1	
18	09381-14004	CIRCLIP	1	
19	09383-04002	E RING	1	
20	09440-07080	SPRING	1	
21	01550-0625C	BOLT	2	
22	02112-06127	SCREW	2	
23	37724-99J00	ROD, SWITCH PUSH	1	
24	23213-94400	SPRING, CLUTCH NOTCH	1	
25	23214-89J00	SPRING, NOTCH PLATE	1	
26	09116-06225	BOLT (6X16)	1	

DF25A P01
DF25ATH P01
DF30A P40
DF30ATH P01



FIG.206B

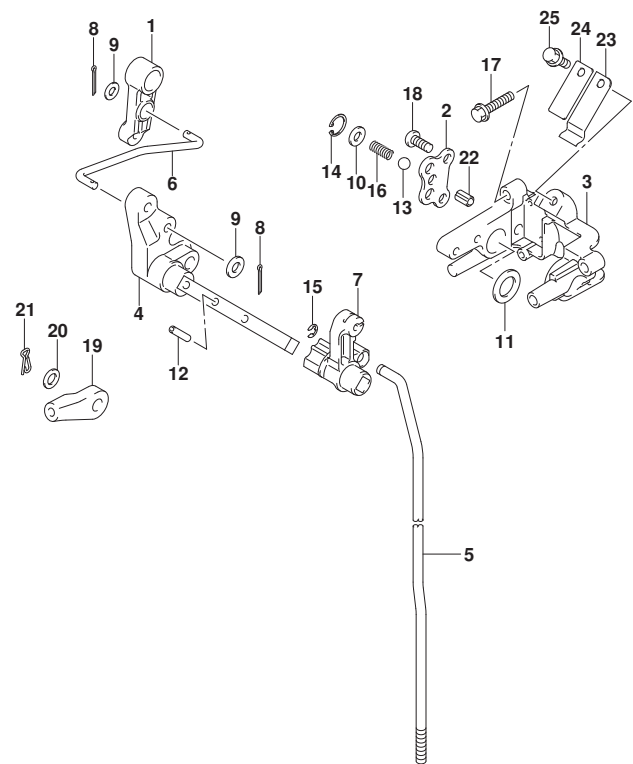


FIG.206B (1-D-3) CLUTCH ROD (DF25AR,DF25AT,DF30AR,DF30AT)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	21110-94L00	LEVER, CLUTCH CONTROL	1	
2	21122-94L00	PLATE, CLUTCH NOTCH	1	
3	21151-94L10	HOLDER, CLUTCH SHAFT	1	
4	21210-94L00	SHAFT, CLUTCH LEVER	1	
5-1	23111-94L00	ROD, CLUTCH	1	W/TRANSOM(S)
5-2	23111-94L10	ROD, CLUTCH	1	W/TRANSOM(L)
6	23115-94L10	LINK, CLUTCH LEVER	1	
7	23211-94L10	ARM, CLUTCH ROD	1	
8	09204-01002	PIN	2	
9	09160-05029	WASHER (5.5X12X0.8)	2	
10	09160-06082	WASHER (6.5X13X1.0)	1	
11	09160-14071	WASHER (13.3X23X1)	1	
12	09205-04002	PIN (4X20)	1	
13	09260-10006	BALL	1	
14	09381-14004	CIRCLIP	1	
15	09383-04002	E RING	1	
16	09440-07080	SPRING	1	
17	01550-0625C	BOLT	2	
18	02112-06127	SCREW	2	
19	67467-89J01	CONNECTOR	1	
20	09160-06055	WASHER (7X12X1.0)	1	
21	09385-06016	CLIP	1	
22	37724-99J00	ROD, SWITCH PUSH	1	
23	23213-94400	SPRING, CLUTCH NOTCH	1	
24	23214-89J00	SPRING, NOTCH PLATE	1	
25	09116-06225	BOLT (6X16)	1	

DF25AR P01
DF25AT P01
DF30AR P01
DF30AT P01



FIG.206C

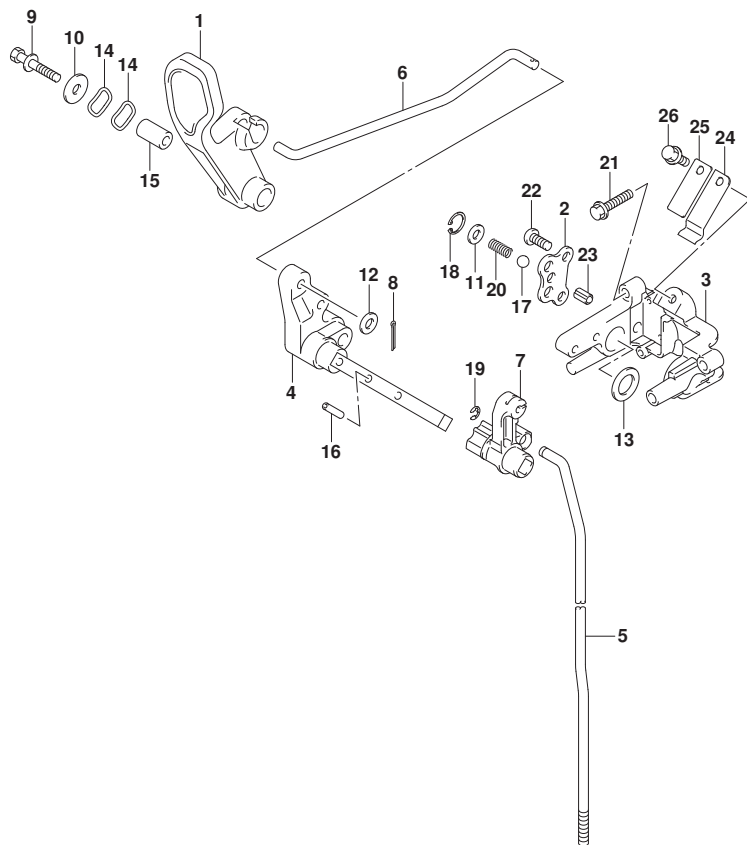


FIG.206C (1-D-4) CLUTCH ROD (DF30AQ)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	21111-89L01	LEVER, CLUTCH	1	
2	21122-94L00	PLATE, CLUTCH NOTCH	1	
3	21151-94L10	HOLDER, CLUTCH SHAFT	1	
4	21210-94L00	SHAFT, CLUTCH LEVER	1	
5-1	23111-94L00	ROD, CLUTCH	1	W/TRANSOM(S)
5-2	23111-94L10	ROD, CLUTCH	1	W/TRANSOM(L),W/TRANSOM(X)
6	23115-94L00	LINK, CLUTCH LEVER	1	
7	23211-94L10	ARM, CLUTCH ROD	1	
8	09204-01002	PIN	1	
9	09116-06234	BOLT (6X35)	1	
10	09160-06046	WASHER (6.5X20X1.5)	1	
11	09160-06082	WASHER (6.5X13X1.0)	1	
12	09160-06094	WASHER (6.5X15X1.0)	1	
13	09160-14071	WASHER (13.3X23X1)	1	
14	09164-14008	WASHER	2	
15	09180-06186	SPACER (6.2X12.6X21)	1	
16	09205-04002	PIN (4X20)	1	
17	09260-10006	BALL	1	
18	09381-14004	CIRCLIP	1	
19	09383-04002	E RING	1	
20	09440-07080	SPRING	1	
21	01550-0625C	BOLT	2	
22	02112-06127	SCREW	2	
23	37724-99J00	ROD, SWITCH PUSH	1	
24	23213-94400	SPRING, CLUTCH NOTCH	1	
25	23214-89J00	SPRING, NOTCH PLATE	1	
26	09116-06225	BOLT (6X16)	1	

DF30AQ P01



FIG.210A

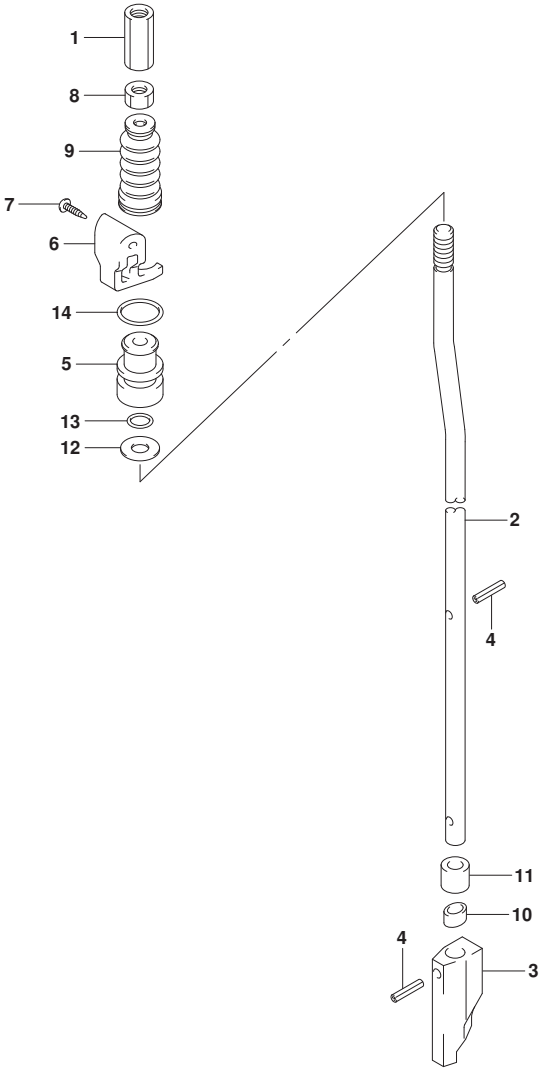


FIG.210A (1-D-5) SHIFT ROD (DF25A,DF25AR,DF25AT,DF25ATH)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	23311-95J00	CONNECTOR, CLUTCH ROD	1	
2	25111-94L00	ROD, SHIFT	1	W/TRANSOM(S),W/TRANSOM(L)
3	25311-94L00	CAM, SHIFT	1	
4	09205-02004	SPRING PIN (2.5X12)	2	
5	25211-94L00	GUIDE, SHIFT ROD	1	
6	25215-94L00	STOPPER, SHIFT ROD GUIDE	1	
7	03142-0416C	SCREW	2	
8	29141-93J00	NUT (M6)	1	
9	25222-94L00	BOOT, SHIFT ROD	1	
10	25231-96301	HOLDER, MAGNETO	1	
11	25232-96302	MAGNETO, GEAR CASE	1	
12	09160-06082	WASHER (6.5X13X1.0)	1	
13	09280-06012	O RING (D:1.7,ID:5.8)	1	
14	09280-13005	O RING (D:3.5,ID:12.8)	1	

DF25A P01
DF25AR P01
DF25AT P01
DF25ATH P01



FIG.210B (1-D-6) SHIFT ROD (DF30A,DF30AR,DF30AT,DF30ATH)



DF30A P40
DF30AR P01
DF30AT P01
DF30ATH P01

FIG.210C

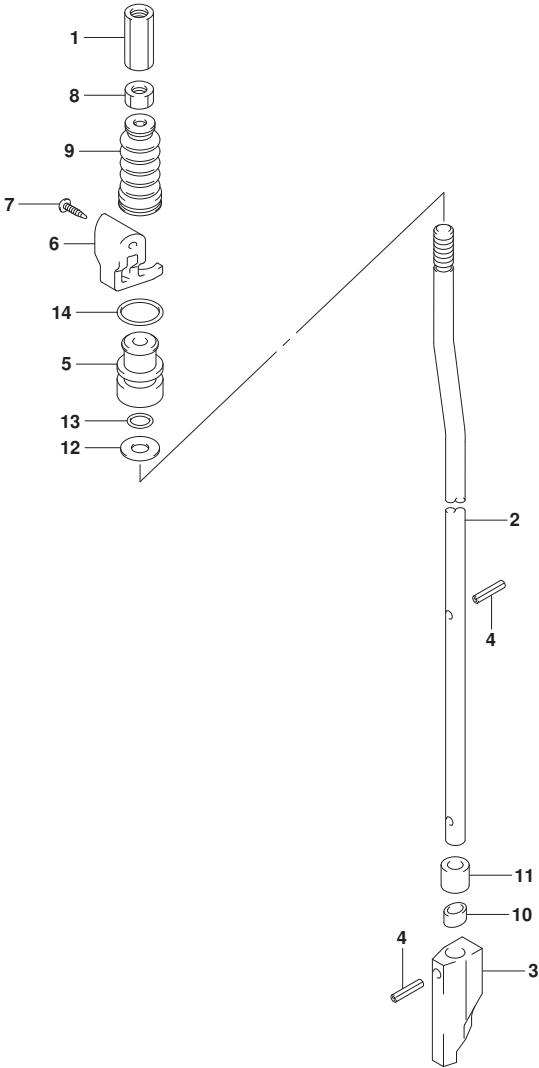


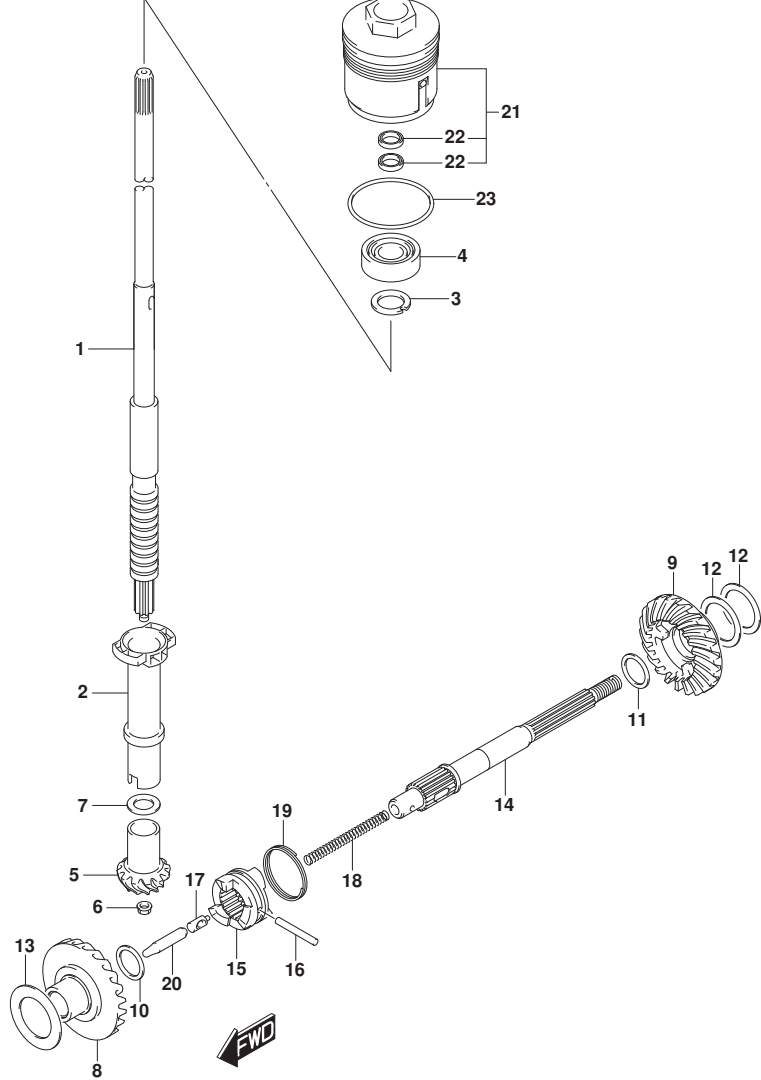
FIG.210C (1-D-7) SHIFT ROD (DF30AQ)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	23311-95J00	CONNECTOR, CLUTCH ROD	1	
2-1	25111-94L00	ROD, SHIFT	1	W/TRANSOM(S),W/TRANSOM(L)
2-2	25111-94L10	ROD, SHIFT	1	W/TRANSOM(X)
3	25311-94L00	CAM, SHIFT	1	
4	09205-02004	SPRING PIN (2.5X12)	2	
5	25211-94L00	GUIDE, SHIFT ROD	1	
6	25215-94L00	STOPPER, SHIFT ROD GUIDE	1	
7	03142-0416C	SCREW	2	
8	29141-93J00	NUT (M6)	1	
9	25222-94L00	BOOT, SHIFT ROD	1	
10	25231-96301	HOLDER, MAGNETO	1	
11	25232-96302	MAGNETO, GEAR CASE	1	
12	09160-06082	WASHER (6.5X13X1.0)	1	
13	09280-06012	O RING (D:1.7,ID:5.8)	1	
14	09280-13005	O RING (D:3.5,ID:12.8)	1	

DF30AQ P01



FIG.220A



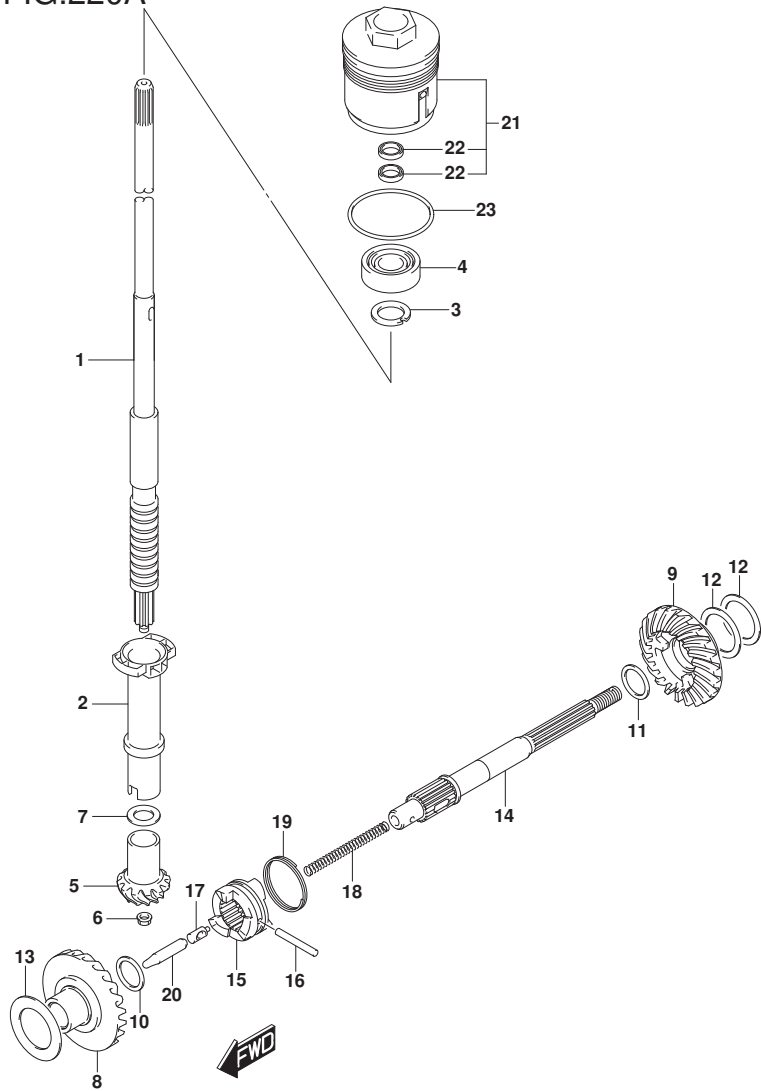
DF25A_30A_P01_021_220A
TRANSMISSION

FIG.220A (1-D-8) TRANSMISSION (DF25A,DF25AR,DF25AT,DF25ATH)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-94L01	SHAFT, DRIVE (NT:10)	1	W/TRANSOM(S)
1-2	57110-94L11	SHAFT, DRIVE (NT:10)	1	W/TRANSOM(L)
2	57133-94L00	COLLAR, DRIVE SHAFT	1	
3	09166-17005	WASHER	1	
4	09265-17002	BEARING (17X40X17.25)	1	
5	57311-91L00	PINION (NT:11)	1	
6	09159-08046	NUT	1	
7-1	09160-15030	WASHER (15X20X1.7)	1	
7-2	09160-15031	WASHER (15X20X1.8)	1	
7-3	09160-15032	WASHER (15X20X1.9)	1	
7-4	08211-15203	WASHER (15X20X2.0)	1	
7-5	09160-15033	WASHER (15X20X2.1)	1	
7-6	08211-15204	WASHER (15X20X2.2)	1	
7-7	09160-15053	WASHER (15X20X2.3)	1	
7-8	09160-15054	WASHER (15X20X2.4)	1	
8	57510-94L00	GEAR, FORWARD (NT:23)	1	
9	57521-94L00	GEAR, REVERSE (NT:23)	1	
10	09181-16008	SHIM (16X24X2)	1	FWD
11-1	09160-20068	WASHER (ID:20,OD:25.6,T:1.6)	1	REV
11-2	09160-20069	WASHER (ID:20,OD:25.6,T:1.8)	1	REV
11-3	09160-20070	WASHER (ID:20,OD:25.6,T:2.0)	1	REV
11-4	09160-20071	WASHER (ID:20,OD:25.6,T:2.2)	1	REV
11-5	09160-20072	WASHER (ID:20,OD:25.6,T:2.4)	1	REV
11-6	09160-20073	WASHER (ID:20,OD:25.6,T:2.6)	1	REV
12-1	08221-30404	WASHER (30X40X0.2)	2	REV
12-2	09181-30158	WASHER (30X40X0.5)	1	REV
12-3	09181-30162	WASHER (30X40X0.8)	1	REV
13-1	09181-25190	WASHER (25X36X0.8)	1	FWD
13-2	09181-25248	WASHER (25X40X0.9)	1	FWD
13-3	09181-25251	WASHER (25X40X1)	1	FWD
13-4	09160-25032	WASHER (25X40X1.1)	1	FWD
13-5	09160-25033	WASHER (25X40X1.2)	1	FWD
13-6	09160-25034	WASHER (25X40X1.3)	1	FWD
13-7	09160-25035	WASHER (25X40X1.4)	1	FWD
13-8	09181-25268	WASHER (25X40X1.5)	1	FWD
14	57610-96311	SHAFT, PROPELLER	1	

DF25A_30A_P01_021

FIG.220A



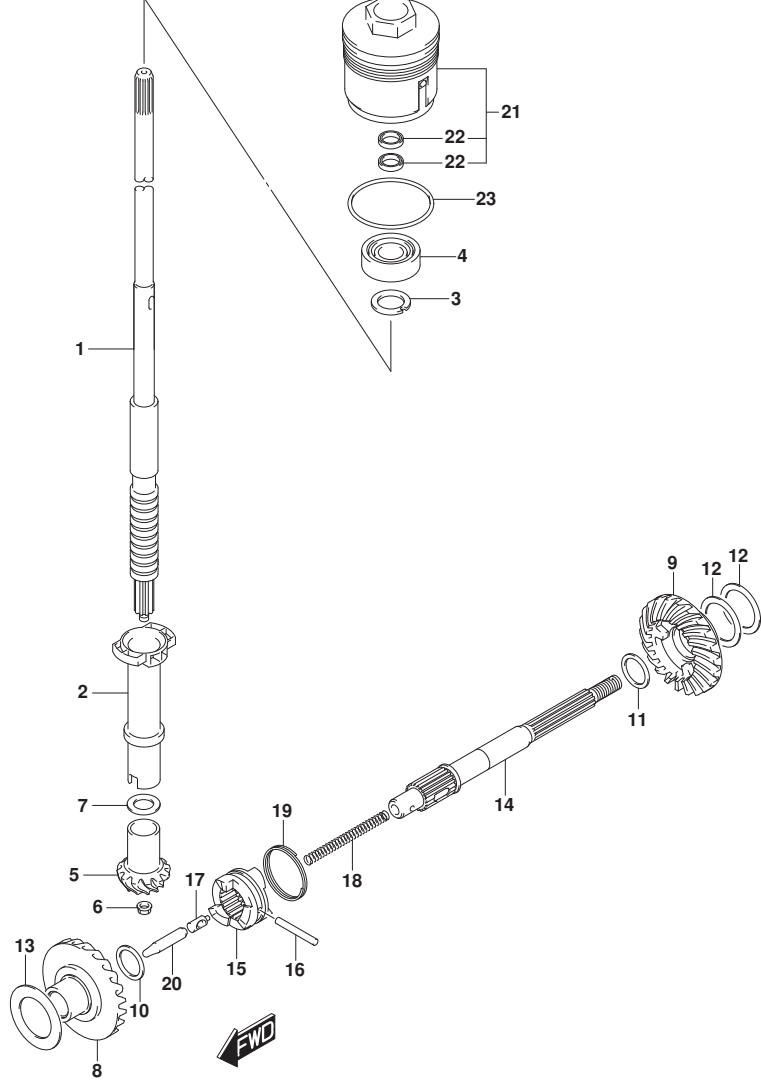
DF25A_30A_P01_021_220A
TRANSMISSION

FIG.220A (1-D-9) TRANSMISSION (DF25A,DF25AR,DF25AT,DF25ATH)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
15	57621-91L21	SHIFTER, CLUTCH DOG	1	
16	09202-05021	PIN (5X34)	1	
17	09209-08016	PIN	1	
18	09440-07074	SPRING	1	
19	09440-35004	SPRING	1	
20	57631-95JL0	ROD, PUSH	1	
21	56130-94L00	HOUSING, DR SFT OIL SEAL	1	
22	09282-17006	.OIL SEAL (17X30X4.5)	2	
23	09280-50009	O RING (D:3.1,ID:48.7)	1	

DF25A P01
DF25AR P01
DF25AT P01
DF25ATH P01

FIG.220B



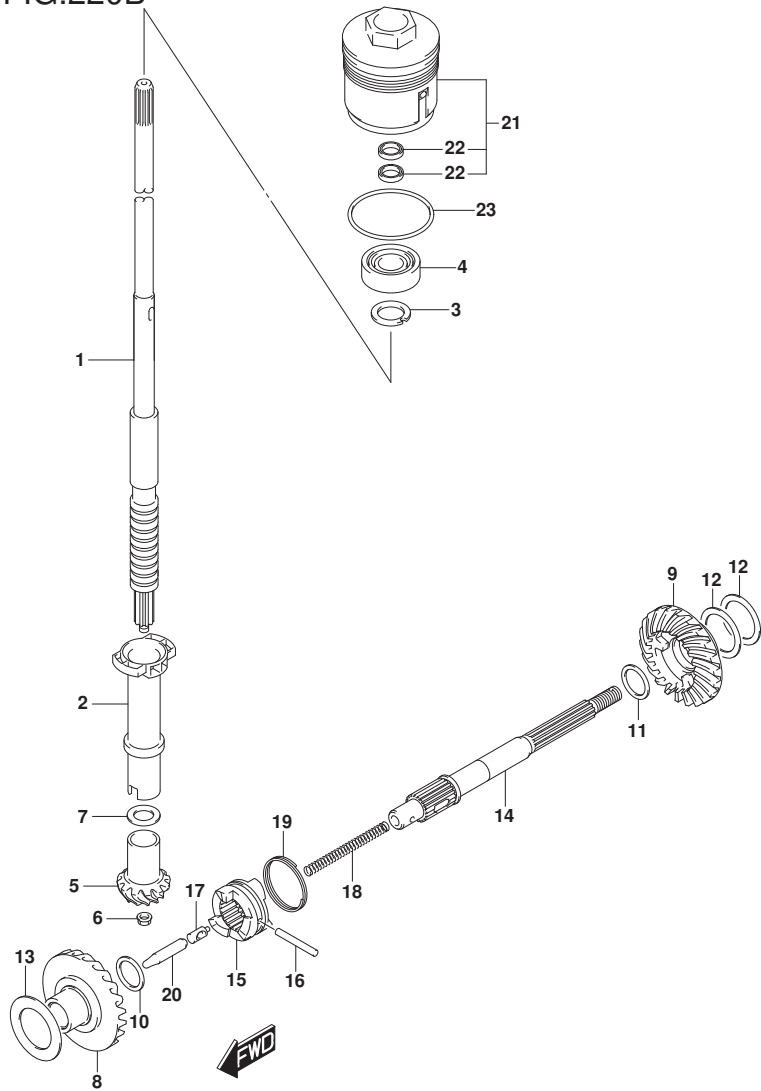
DF25A_30A_P01_021_220B
TRANSMISSION

FIG.220B (1-D-10) TRANSMISSION (DF30A,DF30AR,DF30AT,DF30ATH)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-94L01	SHAFT, DRIVE (NT:10)	1	W/TRANSOM(S)
1-2	57110-94L11	SHAFT, DRIVE (NT:10)	1	W/TRANSOM(L)
2	57133-94L00	COLLAR, DRIVE SHAFT	1	
3	09166-17005	WASHER	1	
4	09265-17002	BEARING (17X40X17.25)	1	
5	57311-91L00	PINION (NT:11)	1	
6	09159-08046	NUT	1	
7-1	09160-15030	WASHER (15X20X1.7)	1	
7-2	09160-15031	WASHER (15X20X1.8)	1	
7-3	09160-15032	WASHER (15X20X1.9)	1	
7-4	08211-15203	WASHER (15X20X2.0)	1	
7-5	09160-15033	WASHER (15X20X2.1)	1	
7-6	08211-15204	WASHER (15X20X2.2)	1	
7-7	09160-15053	WASHER (15X20X2.3)	1	
7-8	09160-15054	WASHER (15X20X2.4)	1	
8	57510-94L00	GEAR, FORWARD (NT:23)	1	
9	57521-94L00	GEAR, REVERSE (NT:23)	1	
10	09181-16008	SHIM (16X24X2)	1	FWD
11-1	09160-20068	WASHER (ID:20,OD:25.6,T:1.6)	1	REV
11-2	09160-20069	WASHER (ID:20,OD:25.6,T:1.8)	1	REV
11-3	09160-20070	WASHER (ID:20,OD:25.6,T:2.0)	1	REV
11-4	09160-20071	WASHER (ID:20,OD:25.6,T:2.2)	1	REV
11-5	09160-20072	WASHER (ID:20,OD:25.6,T:2.4)	1	REV
11-6	09160-20073	WASHER (ID:20,OD:25.6,T:2.6)	1	REV
12-1	08221-30404	WASHER (30X40X0.2)	2	REV
12-2	09181-30158	WASHER (30X40X0.5)	1	REV
12-3	09181-30162	WASHER (30X40X0.8)	1	REV
13-1	09181-25190	WASHER (25X36X0.8)	1	FWD
13-2	09181-25248	WASHER (25X40X0.9)	1	FWD
13-3	09181-25251	WASHER (25X40X1)	1	FWD
13-4	09160-25032	WASHER (25X40X1.1)	1	FWD
13-5	09160-25033	WASHER (25X40X1.2)	1	FWD
13-6	09160-25034	WASHER (25X40X1.3)	1	FWD
13-7	09160-25035	WASHER (25X40X1.4)	1	FWD
13-8	09181-25268	WASHER (25X40X1.5)	1	FWD
14	57610-96311	SHAFT, PROPELLER	1	

DF25A_30A_P01_021

FIG.220B



DF25A_30A_P01_021_220B
TRANSMISSION

FIG.220B (1-D-11) TRANSMISSION (DF30A,DF30AR,DF30AT,DF30ATH)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
15	57621-91L21	SHIFTER, CLUTCH DOG	1	
16	09202-05021	PIN (5X34)	1	
17	09209-08016	PIN	1	
18	09440-07074	SPRING	1	
19	09440-35004	SPRING	1	
20	57631-95JL0	ROD, PUSH	1	
21	56130-94L00	HOUSING, DR SFT OIL SEAL	1	
22	09282-17006	.OIL SEAL (17X30X4.5)	2	
23	09280-50009	O RING (D:3.1,ID:48.7)	1	

DF30A P40
DF30AR P01
DF30AT P01
DF30ATH P01

FIG.220C

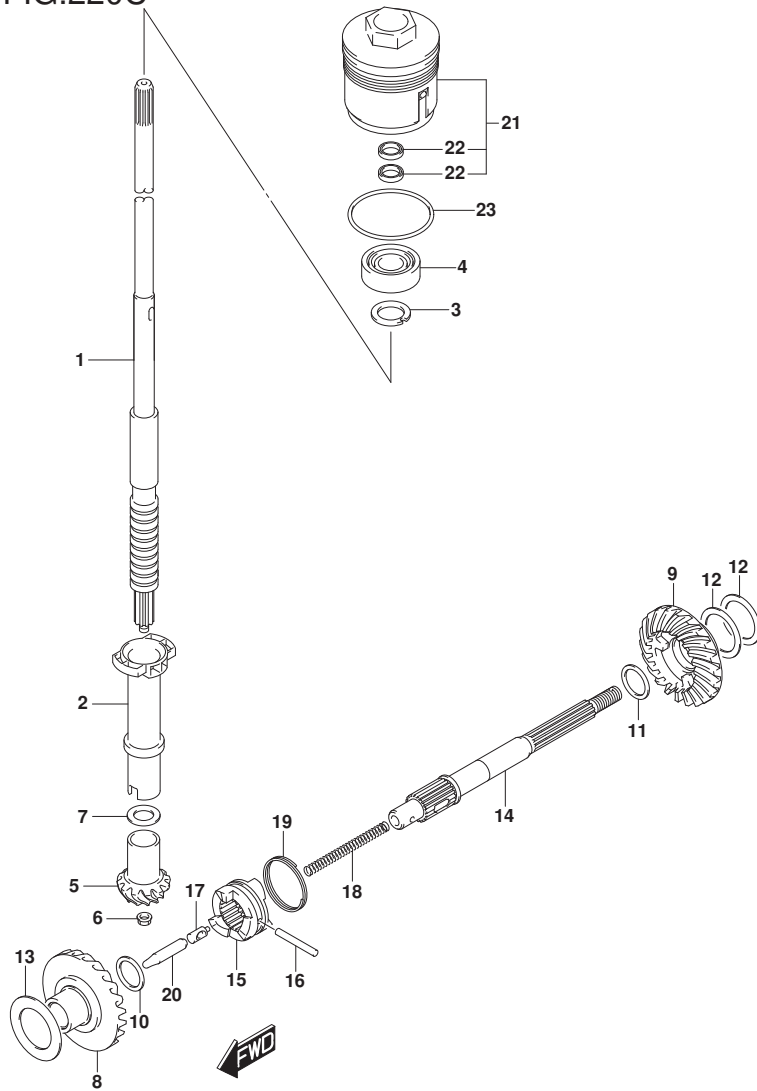


FIG.220C (1-D-12) TRANSMISSION (DF30AQ)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-94L01	SHAFT, DRIVE (NT:10)	1	W/TRANSOM(S)
1-2	57110-94L11	SHAFT, DRIVE (NT:10)	1	W/TRANSOM(L)
1-3	57110-94L21	SHAFT, DRIVE (NT:10)	1	W/TRANSOM(X)
2	57133-94L00	COLLAR, DRIVE SHAFT	1	
3	09166-17005	WASHER	1	
4	09265-17002	BEARING (17X40X17.25)	1	
5	57311-91L00	PINION (NT:11)	1	
6	09159-08046	NUT	1	
7-1	09160-15030	WASHER (15X20X1.7)	1	
7-2	09160-15031	WASHER (15X20X1.8)	1	
7-3	09160-15032	WASHER (15X20X1.9)	1	
7-4	08211-15203	WASHER (15X20X2.0)	1	
7-5	09160-15033	WASHER (15X20X2.1)	1	
7-6	08211-15204	WASHER (15X20X2.2)	1	
7-7	09160-15053	WASHER (15X20X2.3)	1	
7-8	09160-15054	WASHER (15X20X2.4)	1	
8	57510-94L00	GEAR, FORWARD (NT:23)	1	
9	57521-94L00	GEAR, REVERSE (NT:23)	1	
10	09181-16008	SHIM (16X24X2)	1	FWD
11-1	09160-20068	WASHER (ID:20,OD:25.6,T:1.6)	1	REV
11-2	09160-20069	WASHER (ID:20,OD:25.6,T:1.8)	1	REV
11-3	09160-20070	WASHER (ID:20,OD:25.6,T:2.0)	1	REV
11-4	09160-20071	WASHER (ID:20,OD:25.6,T:2.2)	1	REV
11-5	09160-20072	WASHER (ID:20,OD:25.6,T:2.4)	1	REV
11-6	09160-20073	WASHER (ID:20,OD:25.6,T:2.6)	1	REV
12-1	08221-30404	WASHER (30X40X0.2)	2	REV
12-2	09181-30158	WASHER (30X40X0.5)	1	REV
12-3	09181-30162	WASHER (30X40X0.8)	1	REV
13-1	09181-25190	WASHER (25X36X0.8)	1	FWD
13-2	09181-25248	WASHER (25X40X0.9)	1	FWD
13-3	09181-25251	WASHER (25X40X1)	1	FWD
13-4	09160-25032	WASHER (25X40X1.1)	1	FWD
13-5	09160-25033	WASHER (25X40X1.2)	1	FWD
13-6	09160-25034	WASHER (25X40X1.3)	1	FWD
13-7	09160-25035	WASHER (25X40X1.4)	1	FWD
13-8	09181-25268	WASHER (25X40X1.5)	1	FWD

Exploded view diagram of a mechanical assembly, likely a pump or motor component, showing various parts numbered 1 through 23.

The diagram illustrates the assembly structure, including a main shaft (1) and a drive shaft (14). Key components shown include:

- Shaft Assembly (1):** A long vertical shaft with a threaded section at the bottom.
- Drive Shaft Assembly (14):** A horizontal shaft with a threaded section and a gear (9) at the end.
- Seal/O-ring Assembly (21):** A detailed view of a seal assembly (21) showing O-rings (22) and a seal (23).
- Other Components:** Various nuts, washers, and gears (e.g., 2, 5, 6, 7, 8, 10, 11, 12, 13, 15, 16, 17, 18, 19, 20) are shown in their relative positions for assembly.

A "FWD" arrow indicates the forward direction of the assembly.

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
14	57610-96311	SHAFT, PROPELLER	1	
15	57621-91L21	SHIFTER, CLUTCH DOG	1	
16	09202-05021	PIN (5X34)	1	
17	09209-08016	PIN	1	
18	09440-07074	SPRING	1	
19	09440-35004	SPRING	1	
20	57631-95JL0	ROD, PUSH	1	
21	56130-94L00	HOUSING, DR SFT OIL SEAL	1	
22	09282-17006	.OIL SEAL (17X30X4.5)	2	
23	09280-50009	O RING (D:3.1,ID:48.7)	1	

DF25A_30A_P01_021

FIG.301A

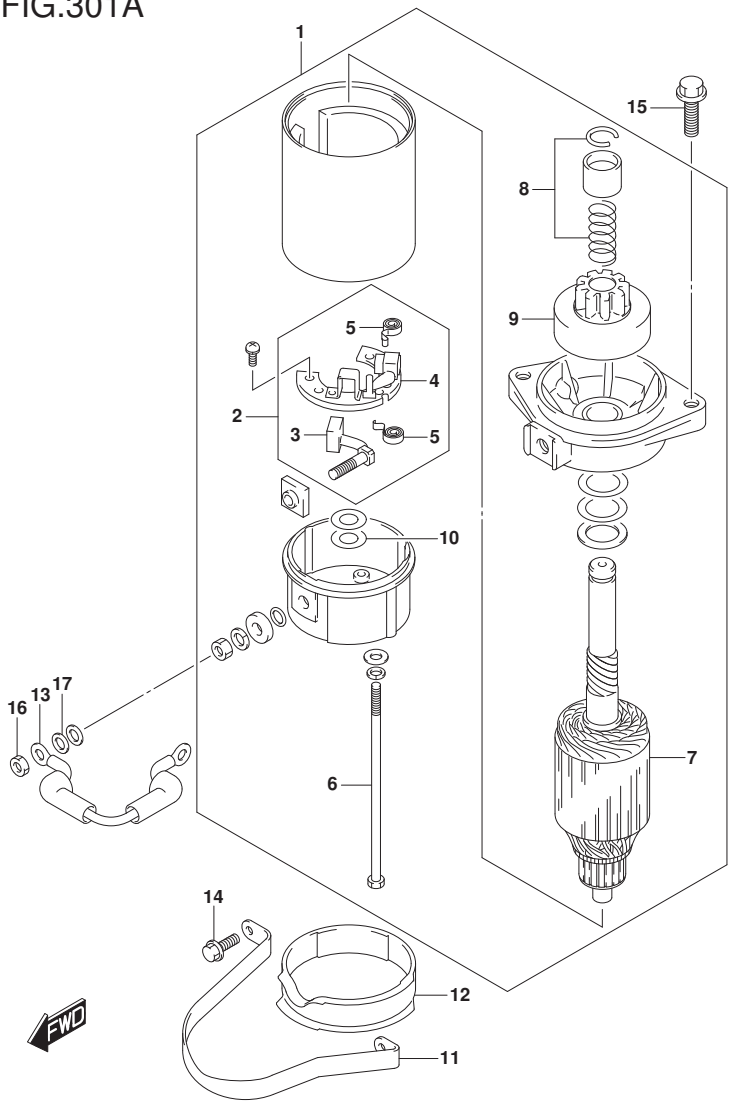


FIG.301A (1-D-14) STARTING MOTOR (DF25A,DF25AR,DF25ATH)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31100-94402	MOTOR ASSY, STARTING	1	
2	31173-89J00	.HOLDER ASSY, BRUSH	1	
3	31131-96300	..BRUSH, PLUS	1	
4	31132-96300	..BRUSH, MINUS	1	
5	31135-89J00	..SPRING	2	
6	31281-93340	.BOLT, THROUGH	2	
7	31310-96300	ARMATURE	1	
8	31312-96300	.STOPPER SET, PINION	1	
9	31320-94400	.PINION ASSY	1	
10	31360-96300	.WASHER SET	1	
11	31912-94L00	BAND, STARTER MOTOR	1	
12	31918-94402	DAMPER, LOWER	1	LOWER
13	33820-89E01	CABLE, PLUS TERM TO RELAY	1	
14	01550-06167	BOLT (6X16)	2	
15	01550-08257	BOLT (8X25)	2	
16	08310-00067	NUT	1	
17	08321-01067	LOCK WASHER	1	

DF25A P01
DF25AR P01
DF25ATH P01

FIG.301B (1-E-2) STARTING MOTOR (DF25AT,DF30AT)



LOWER

DF25AT P01
DF30AT P01

FIG.301C

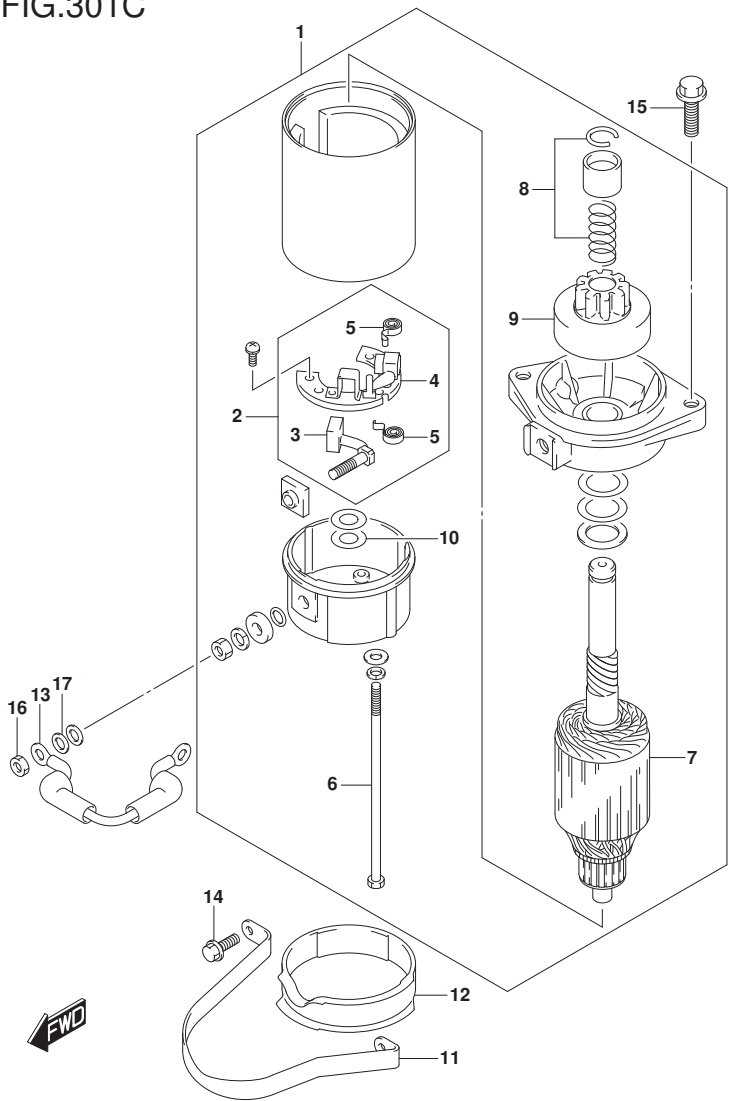


FIG.301C (1-E-3) STARTING MOTOR (DF30A,DF30AR,DF30ATH,DF30AQ)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31100-94402	MOTOR ASSY, STARTING	1	
2	31173-89J00	.HOLDER ASSY, BRUSH	1	
3	31131-96300	..BRUSH, PLUS	1	
4	31132-96300	..BRUSH, MINUS	1	
5	31135-89J00	..SPRING	2	
6	31281-93340	.BOLT, THROUGH	2	
7	31310-96300	ARMATURE	1	
8	31312-96300	.STOPPER SET, PINION	1	
9	31320-94400	.PINION ASSY	1	
10	31360-96300	.WASHER SET	1	
11	31912-94L00	BAND, STARTER MOTOR	1	
12	31918-94402	DAMPER, LOWER	1	LOWER
13	33820-89E01	CABLE, PLUS TERM TO RELAY	1	
14	01550-06167	BOLT (6X16)	2	
15	01550-08257	BOLT (8X25)	2	
16	08310-00067	NUT	1	
17	08321-01067	LOCK WASHER	1	

DF30A P40
DF30AQ P01
DF30AR P01
DF30ATH P01

FIG.303A

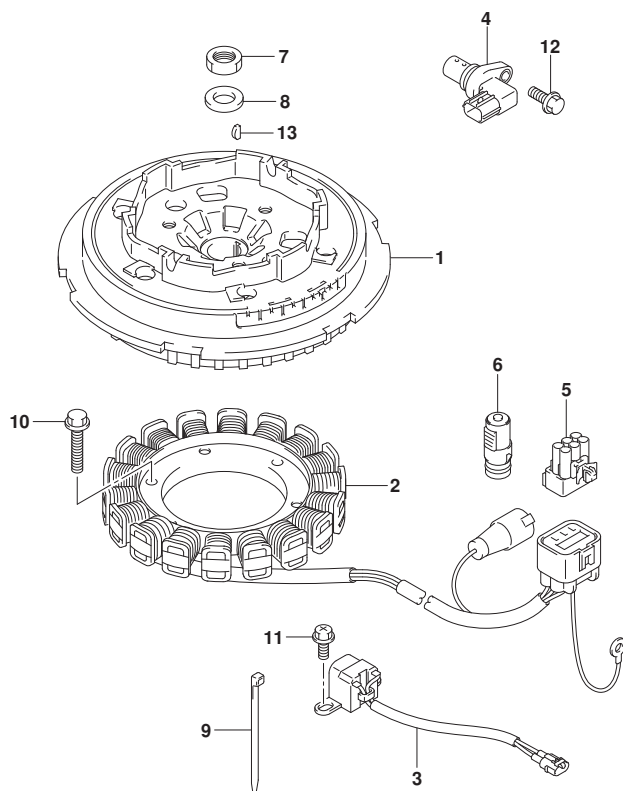


FIG.303A (1-E-4) MAGNETO (W/MANUAL STARTER)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32102-94L00	FLYWHEEL, MAGNETO	1	
2	32120-94L00	COIL, STATOR	1	
3	32160-94L01	COIL, IGN TIMING	1	
4	33220-64L00	SENSOR ASSY, POSN	1	
5	36690-94L00	CONNECTOR ASSY, DUMMY	1	
6	36690-94L10	CONNECTOR ASSY, DUMMY	1	
7	09140-14008	NUT (M14)	1	
8	09160-15057	WASHER (15X27X4)	1	
9	09407-14407	CLAMP (L:145)	1	
10	01547-0625A	BOLT	3	
11	01550-0512C	BOLT	2	KEROSENE
12	01550-0616C	BOLT	1	
13	08341-31039	KEY	1	

DF25A P01
DF30A P40
DF30AQ P01



FIG.303B

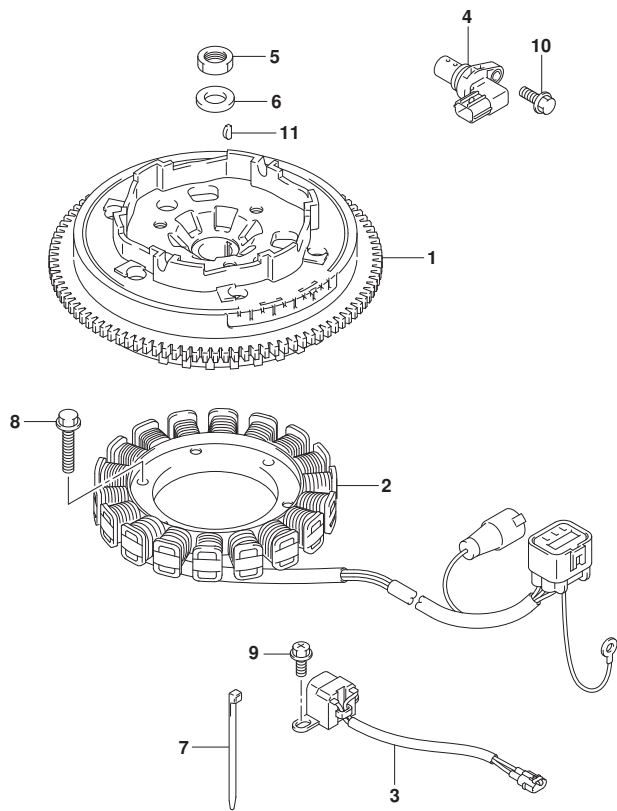


FIG.303B (1-E-5) MAGNETO (W/ELECTRIC STARTER)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32102-94L10	FLYWHEEL, MAGNETO	1	
2	32120-94L00	COIL, STATOR	1	
3	32160-94L01	COIL, IGN TIMING	1	
4	33220-64L00	SENSOR ASSY, POSN	1	
5	09140-14008	NUT (M14)	1	
6	09160-15057	WASHER (15X27X4)	1	
7	09407-14407	CLAMP (L:145)	1	
8	01547-0625A	BOLT	3	
9	01550-0512C	BOLT	2	KEROSENE
10	01550-0616C	BOLT	1	
11	08341-31039	KEY	1	

- DF25A P01
- DF25AR P01
- DF25AT P01
- DF25ATH P01
- DF30A P40
- DF30AQ P01
- DF30AR P01
- DF30AT P01
- DF30ATH P01



FIG.310A

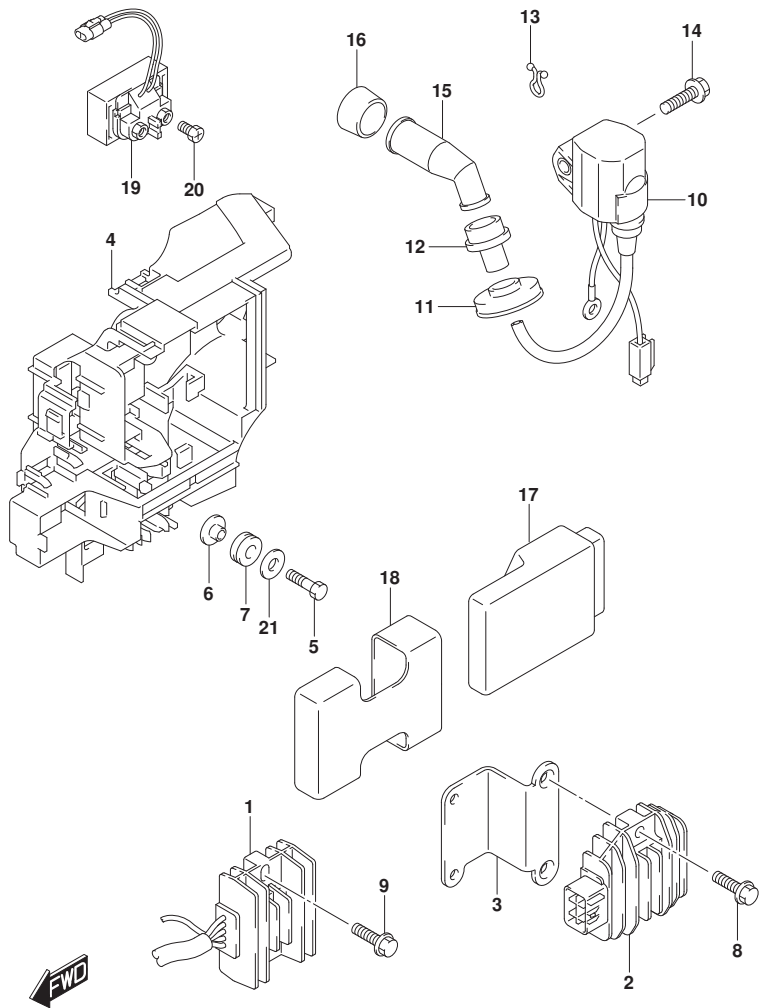
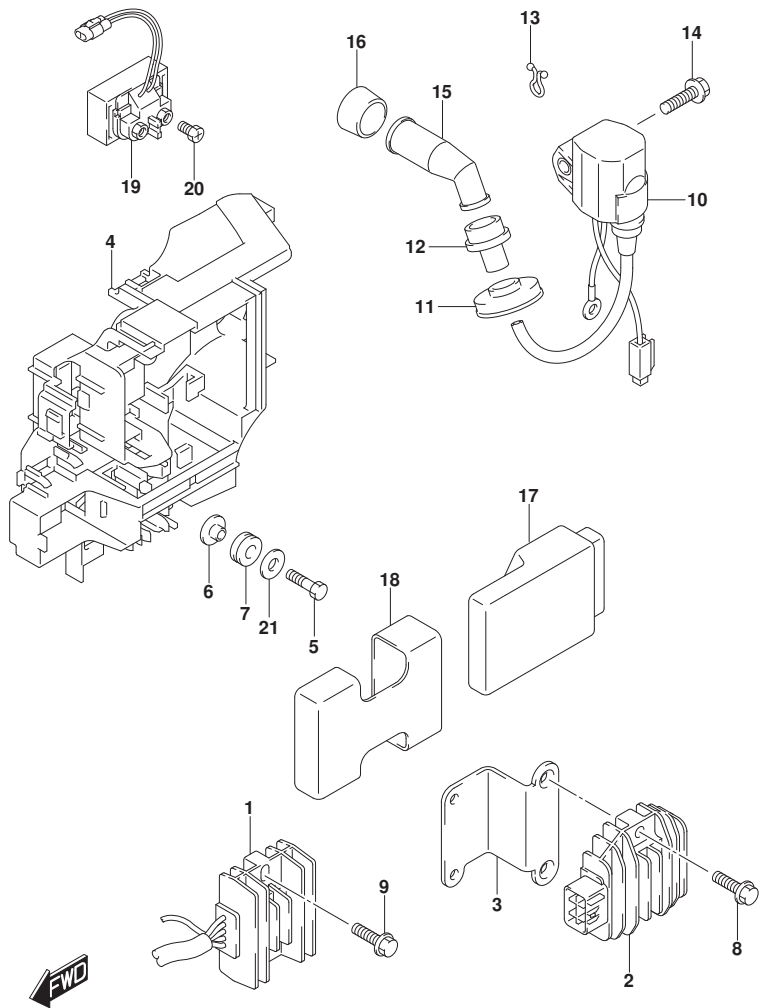


FIG.310A (1-E-6) RECTIFIER/IGNITION COIL (DF25A)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32800-94L01	RECTIFIER & REGULATOR ASSY	1	
2	32800-88L01	RECTIFIER & REGULATOR ASSY	1	W/ELECTRIC STARTER
3	32815-94L01	BRACKET, RECTIFIER	1	W/ELECTRIC STARTER
4	32890-94L00	HOLDER, ELECTRIC PARTS	1	
5	01550-06207	BOLT (6X20)	3	
6	09169-06095	WASHER (ID:6.3,L:7.6)	3	
7	09320-08515	CUSHION	3	
8	01550-0620C	BOLT	2	W/ELECTRIC STARTER
9	01550-06257	BOLT (6X25)	2	
10	33410-94L00	COIL, IGNITION	3	
11	33446-94L00	PROTECTOR, HIGH TENSION CORD	3	
12	33542-16H00	SEAL, HIGH TENSION CORD	3	
13	09408-00020	CLIP (ID:8.3)	2	
14	01550-06207	BOLT (6X20)	3	
15	33510-16H10	CAP ASSY, SPARK PLUG	3	
16	33541-16H00	SEAL, SPARK PLUG	3	
17	33920-94L60	UNIT, ENGINE CONTROL	1	
18	33925-94L00	CUSHION, ENGINE CONTROL UNIT	1	
19	31800-94L01	RELAY ASSY, STARTER MOTOR	1	W/ELECTRIC STARTER
20	09128-06093	SCREW (6X8)	2	W/ELECTRIC STARTER
21	08322-01067	WASHER	3	

DF25A P01

FIG.310B



DF25A_30A_P01_021_310B
RECTIFIER/IGNITION COIL

FIG.310B (1-E-7) RECTIFIER/IGNITION COIL (DF25AR,DF25AT,DF25ATH)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32800-94L01	RECTIFIER & REGULATOR ASSY	1	
2	32800-88L01	RECTIFIER & REGULATOR ASSY	1	
3	32815-94L01	BRACKET, RECTIFIER	1	
4	32890-94L00	HOLDER, ELECTRIC PARTS	1	
5	01550-06207	BOLT (6X20)	3	
6	09169-06095	WASHER (ID:6.3,L:7.6)	3	
7	09320-08515	CUSHION	3	
8	01550-0620C	BOLT	2	
9	01550-06257	BOLT (6X25)	2	
10	33410-94L00	COIL, IGNITION	3	
11	33446-94L00	PROTECTOR, HIGH TENSION CORD	3	
12	33542-16H00	SEAL, HIGH TENSION CORD	3	
13	09408-00020	CLIP (ID:8.3)	2	
14	01550-06207	BOLT (6X20)	3	
15	33510-16H10	CAP ASSY, SPARK PLUG	3	
16	33541-16H00	SEAL, SPARK PLUG	3	
17	33920-94L60	UNIT, ENGINE CONTROL	1	
18	33925-94L00	CUSHION, ENGINE CONTROL UNIT	1	
19	31800-94L01	RELAY ASSY, STARTER MOTOR	1	
20	09128-06093	SCREW (6X8)	2	
21	08322-01067	WASHER	3	

DF25AR P01
DF25AT P01
DF25ATH P01

FIG.310C

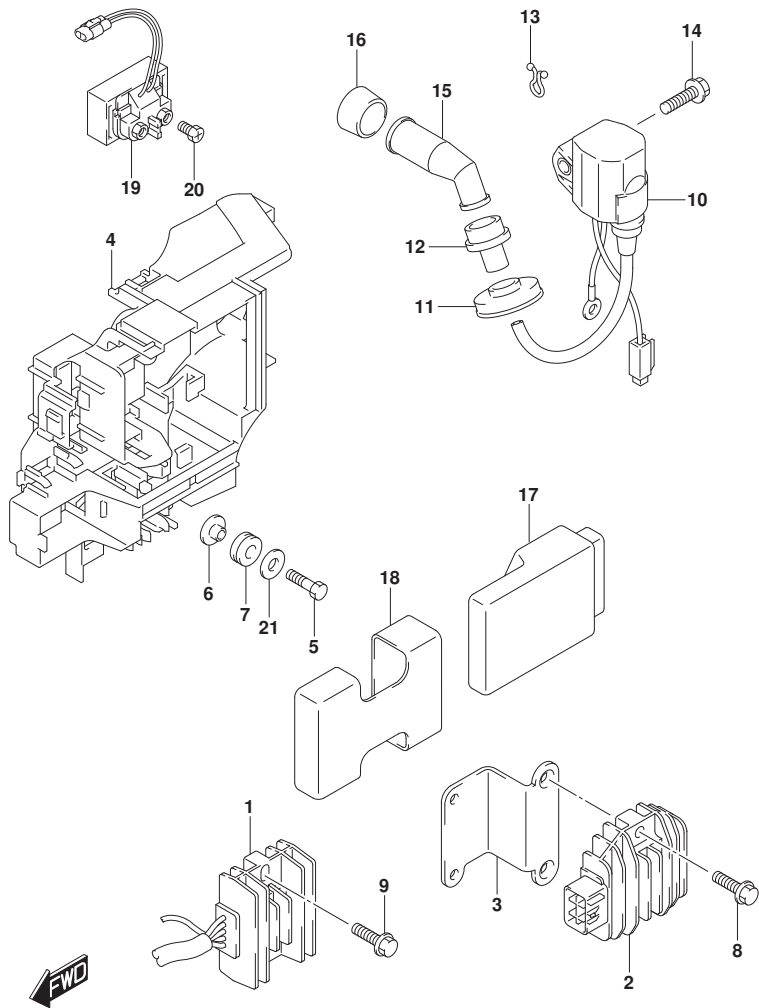


FIG.310C (1-E-8) RECTIFIER/IGNITION COIL (DF30A)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32800-94L01	RECTIFIER & REGULATOR ASSY	1	
2	32800-88L01	RECTIFIER & REGULATOR ASSY	1	W/ELECTRIC STARTER
3	32815-94L01	BRACKET, RECTIFIER	1	W/ELECTRIC STARTER
4	32890-94L00	HOLDER, ELECTRIC PARTS	1	
5	01550-06207	BOLT (6X20)	3	
6	09169-06095	WASHER (ID:6.3,L:7.6)	3	
7	09320-08515	CUSHION	3	
8	01550-0620C	BOLT	2	W/ELECTRIC STARTER
9	01550-06257	BOLT (6X25)	2	
10	33410-94L00	COIL, IGNITION	3	
11	33446-94L00	PROTECTOR, HIGH TENSION CORD	3	
12	33542-16H00	SEAL, HIGH TENSION CORD	3	
13	09408-00020	CLIP (ID:8.3)	2	
14	01550-06207	BOLT (6X20)	3	
15	33510-16H10	CAP ASSY, SPARK PLUG	3	
16	33541-16H00	SEAL, SPARK PLUG	3	
17	33920-94L80	UNIT, ENGINE CONTROL	1	
18	33925-94L00	CUSHION, ENGINE CONTROL UNIT	1	
19	31800-94L01	RELAY ASSY, STARTER MOTOR	1	W/ELECTRIC STARTER
20	09128-06093	SCREW (6X8)	2	W/ELECTRIC STARTER
21	08322-01067	WASHER	3	

DF30A P40

FIG.310D

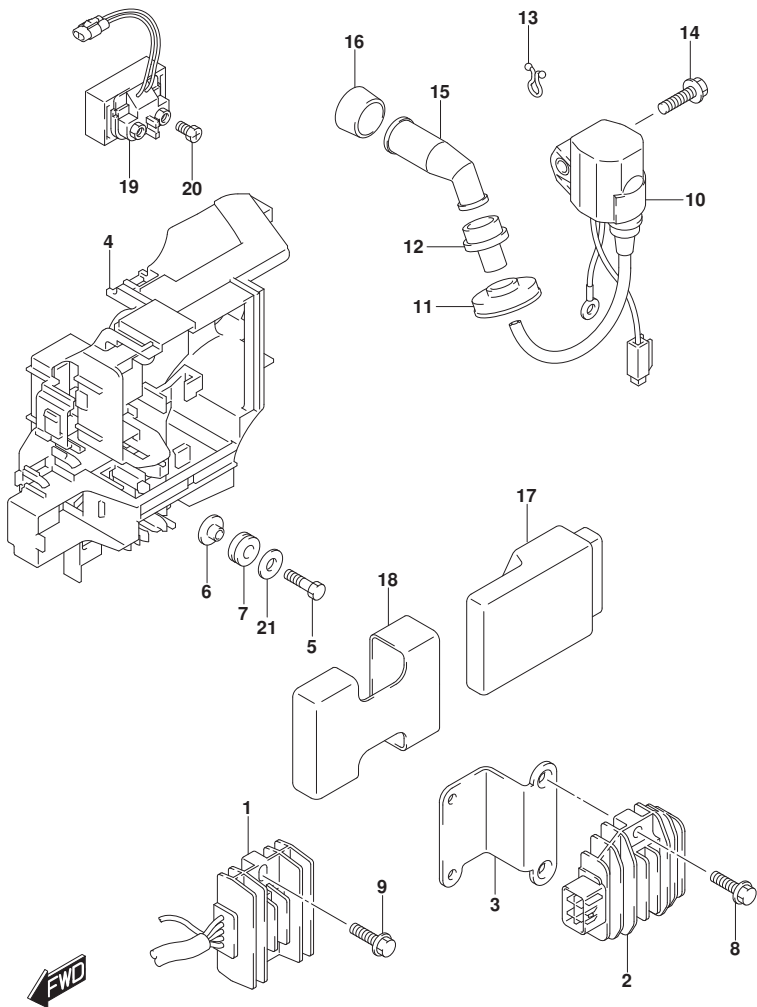


FIG.310D (1-E-9) RECTIFIER/IGNITION COIL (DF30AR,DF30AT,DF30ATH)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32800-94L01	RECTIFIER & REGULATOR ASSY	1	
2	32800-88L01	RECTIFIER & REGULATOR ASSY	1	
3	32815-94L01	BRACKET, RECTIFIER	1	
4	32890-94L00	HOLDER, ELECTRIC PARTS	1	
5	01550-06207	BOLT (6X20)	3	
6	09169-06095	WASHER (ID:6.3,L:7.6)	3	
7	09320-08515	CUSHION	3	
8	01550-0620C	BOLT	2	
9	01550-06257	BOLT (6X25)	2	
10	33410-94L00	COIL, IGNITION	3	
11	33446-94L00	PROTECTOR, HIGH TENSION CORD	3	
12	33542-16H00	SEAL, HIGH TENSION CORD	3	
13	09408-00020	CLIP (ID:8.3)	2	
14	01550-06207	BOLT (6X20)	3	
15	33510-16H10	CAP ASSY, SPARK PLUG	3	
16	33541-16H00	SEAL, SPARK PLUG	3	
17	33920-94L70	UNIT, ENGINE CONTROL	1	
18	33925-94L00	CUSHION, ENGINE CONTROL UNIT	1	
19	31800-94L01	RELAY ASSY, STARTER MOTOR	1	
20	09128-06093	SCREW (6X8)	2	
21	08322-01067	WASHER	3	

DF30AR P01
DF30AT P01
DF30ATH P01

FIG.310E

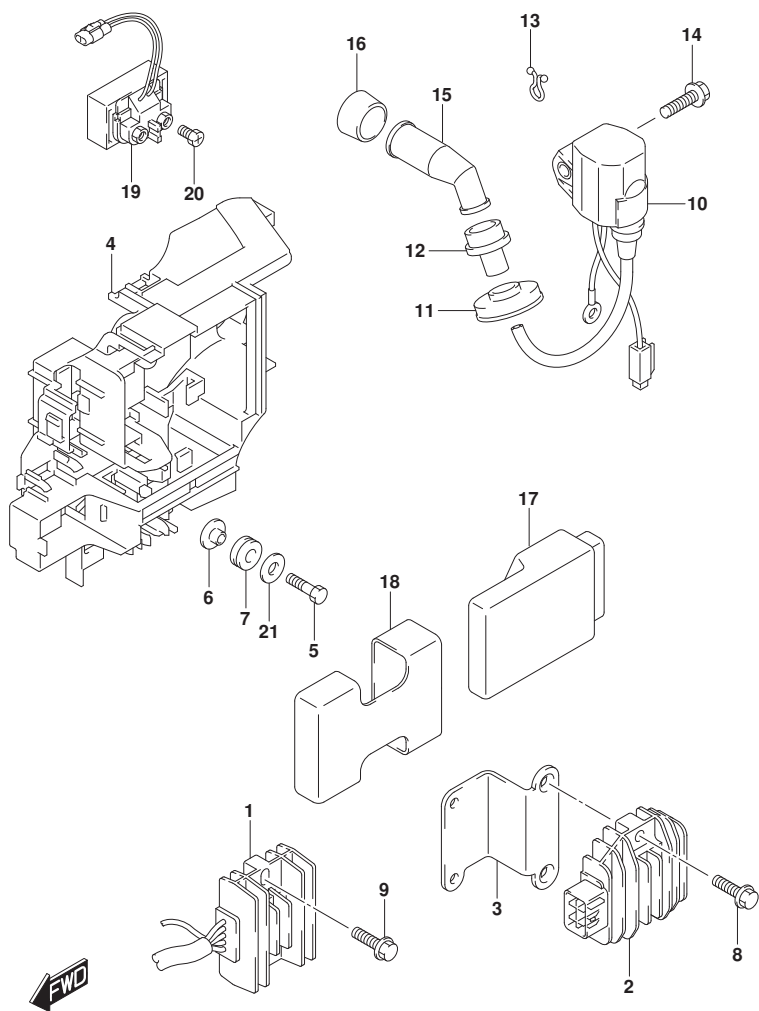
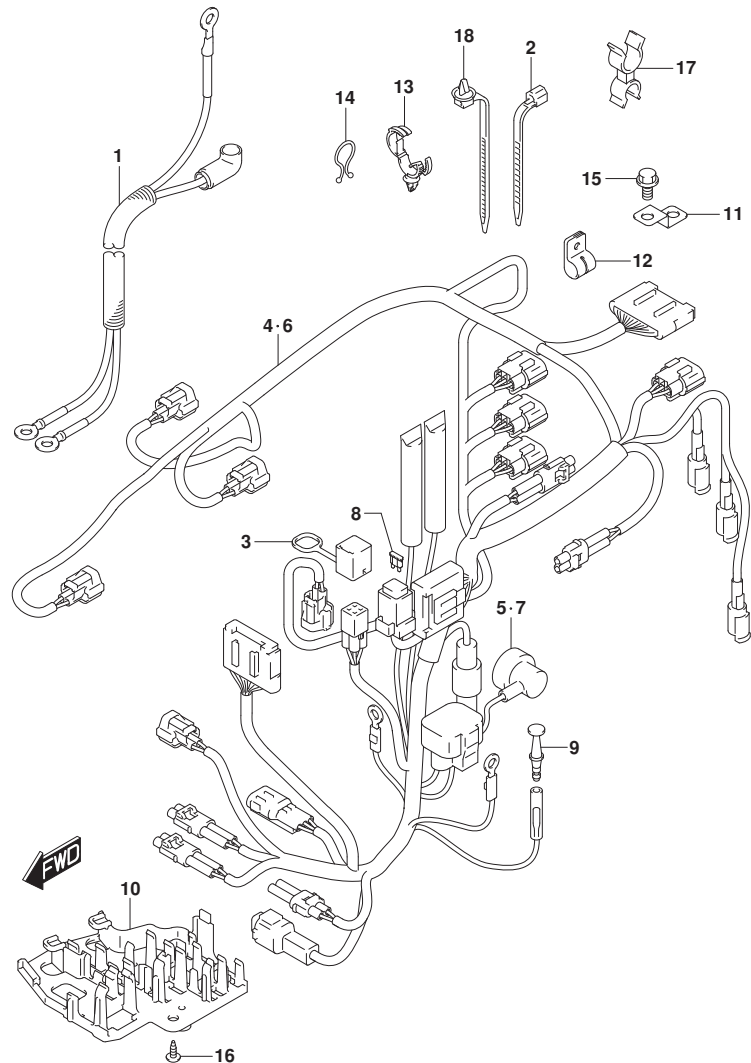


FIG.310E (1-E-10) RECTIFIER/IGNITION COIL (DF30AQ)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32800-94L01	RECTIFIER & REGULATOR ASSY	1	
2	32800-88L01	RECTIFIER & REGULATOR ASSY	1	W/ELECTRIC STARTER
3	32815-94L01	BRACKET, RECTIFIER	1	W/ELECTRIC STARTER
4	32890-94L00	HOLDER, ELECTRIC PARTS	1	
5	01550-06207	BOLT (6X20)	3	
6	09169-06095	WASHER (ID:6.3,L:7.6)	3	
7	09320-08515	CUSHION	3	
8	01550-0620C	BOLT	2	W/ELECTRIC STARTER
9	01550-06257	BOLT (6X25)	2	
10	33410-94L00	COIL, IGNITION	3	
11	33446-94L00	PROTECTOR, HIGH TENSION CORD	3	
12	33542-16H00	SEAL, HIGH TENSION CORD	3	
13	09408-00020	CLIP (ID:8.3)	2	
14	01550-06207	BOLT (6X20)	3	
15	33510-16H10	CAP ASSY, SPARK PLUG	3	
16	33541-16H00	SEAL, SPARK PLUG	3	
17	33920-94L70	UNIT, ENGINE CONTROL	1	
18	33925-94L00	CUSHION, ENGINE CONTROL UNIT	1	
19	31800-94L01	RELAY ASSY, STARTER MOTOR	1	W/ELECTRIC STARTER
20	09128-06093	SCREW (6X8)	2	W/ELECTRIC STARTER
21	08322-01067	WASHER	3	

DF30AQ P01

FIG.322A



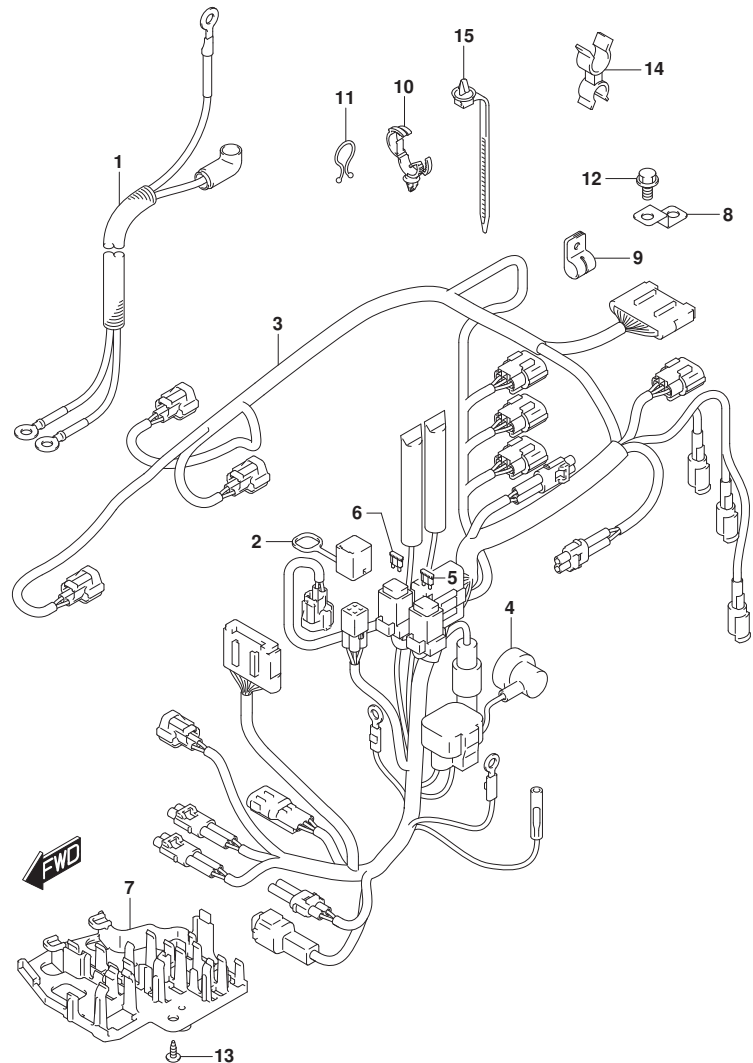
DF25A_30A_P01_021_322A
HARNESS

FIG.322A (1-E-11) HARNESS (DF25A,DF30A,DF30AQ)

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	33810-94L01	CABLE, STARTER	1	W/ELECTRIC STARTER
2	09407-18402	CLAMP (L:165)	1	W/ELECTRIC STARTER
3	33634-94L00	CAP, SERVICE CONNECTOR	1	
4	36610-94L01	HARNESS ASSY, WIRING	1	W/MANUAL STARTER
5	36618-43410	.CAP, OIL PRESSURE SWITCH	1	W/MANUAL STARTER
6	36610-94L11	HARNESS ASSY, WIRING	1	W/ELECTRIC STARTER
7	36618-43410	.CAP, OIL PRESSURE SWITCH	1	W/ELECTRIC STARTER
8	09481-30501	.FUSE (30A)	1	W/ELECTRIC STARTER
9	36615-96300	TERMINAL	1	
10	36616-94L00	HOLDER, CONNECTOR	1	
11	36617-93J10	BRACKET, HARNESS	1	
12	09403-08417	CLAMP	1	
13	09403-20308	CLAMP	1	
14	09408-00008	CLIP (ID:20)	3	
15	01550-0612C	BOLT	1	
16	03542-05169	SCREW	2	
17	09408-00054	CLAMP	1	
18	36991-94L00	CLAMP, HARNESS	1	

DF25A P01
DF30A P40
DF30AQ P01

FIG.322B



DF25A_30A_P01_021_322B
HARNESS

FIG.322B (1-E-12) HARNESS (DF25AR,DF30AR)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-94L01	CABLE, STARTER	1	
2	33634-94L00	CAP, SERVICE CONNECTOR	1	
3	36610-94L21	HARNESS ASSY, WIRING	1	
4	36618-43410	.CAP, OIL PRESSURE SWITCH	1	
5	09481-10501	.FUSE (10A)	1	
6	09481-30501	.FUSE (30A)	1	
7	36616-94L00	HOLDER, CONNECTOR	1	
8	36617-93J10	BRACKET, HARNESS	1	
9	09403-08417	CLAMP	1	
10	09403-20308	CLAMP	1	
11	09408-00008	CLIP (ID:20)	3	
12	01550-0612C	BOLT	1	
13	03542-05169	SCREW	2	
14	09408-00054	CLAMP	1	
15	36991-94L00	CLAMP, HARNESS	1	

DF25AR P01
DF30AR P01

FIG.322C

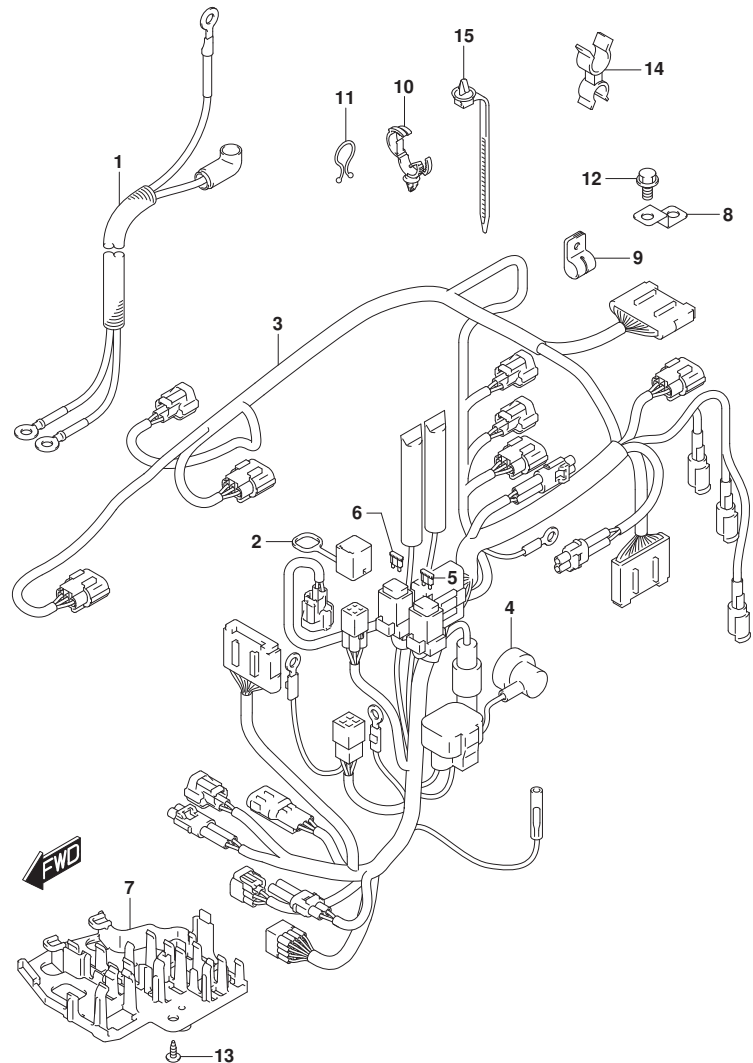
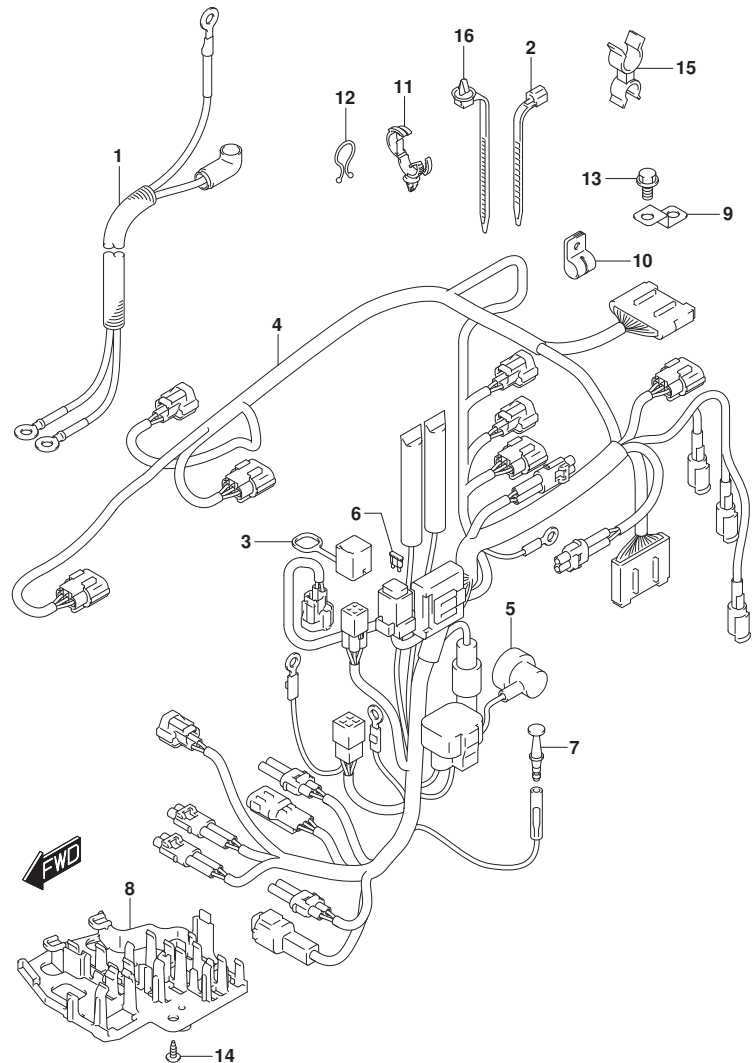


FIG.322C (1-E-13) HARNESS (DF25AT,DF30AT)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-94L01	CABLE, STARTER	1	
2	33634-94L00	CAP, SERVICE CONNECTOR	1	
3	36610-94L42	HARNESS ASSY, WIRING	1	
4	36618-43410	.CAP, OIL PRESSURE SWITCH	1	
5	09481-10501	.FUSE (10A)	1	
6	09481-30501	.FUSE (30A)	1	
7	36616-94L00	HOLDER, CONNECTOR	1	
8	36617-93J10	BRACKET, HARNESS	1	
9	09403-08417	CLAMP	1	
10	09403-20308	CLAMP	1	
11	09408-00008	CLIP (ID:20)	3	
12	01550-0612C	BOLT	1	
13	03542-05169	SCREW	2	
14	09408-00054	CLAMP	1	
15	36991-94L00	CLAMP, HARNESS	1	

DF25AT P01
DF30AT P01

FIG.322D



DF25A_30A_P01_021_322D
HARNESS

FIG.322D (1-E-14) HARNESS (DF25ATH,DF30ATH)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-94L01	CABLE, STARTER	1	
2	09407-18402	CLAMP (L:165)	1	
3	33634-94L00	CAP, SERVICE CONNECTOR	1	
4	36610-94L32	HARNESS ASSY, WIRING	1	
5	36618-43410	.CAP, OIL PRESSURE SWITCH	1	
6	09481-30501	.FUSE (30A)	1	
7	36615-96300	TERMINAL	1	
8	36616-94L00	HOLDER, CONNECTOR	1	
9	36617-93J10	BRACKET, HARNESS	1	
10	09403-08417	CLAMP	1	
11	09403-20308	CLAMP	1	
12	09408-00008	CLIP (ID:20)	3	
13	01550-0612C	BOLT	1	
14	03542-05169	SCREW	2	
15	09408-00054	CLAMP	1	
16	36991-94L00	CLAMP, HARNESS	1	

DF25ATH P01
DF30ATH P01

FIG.327A

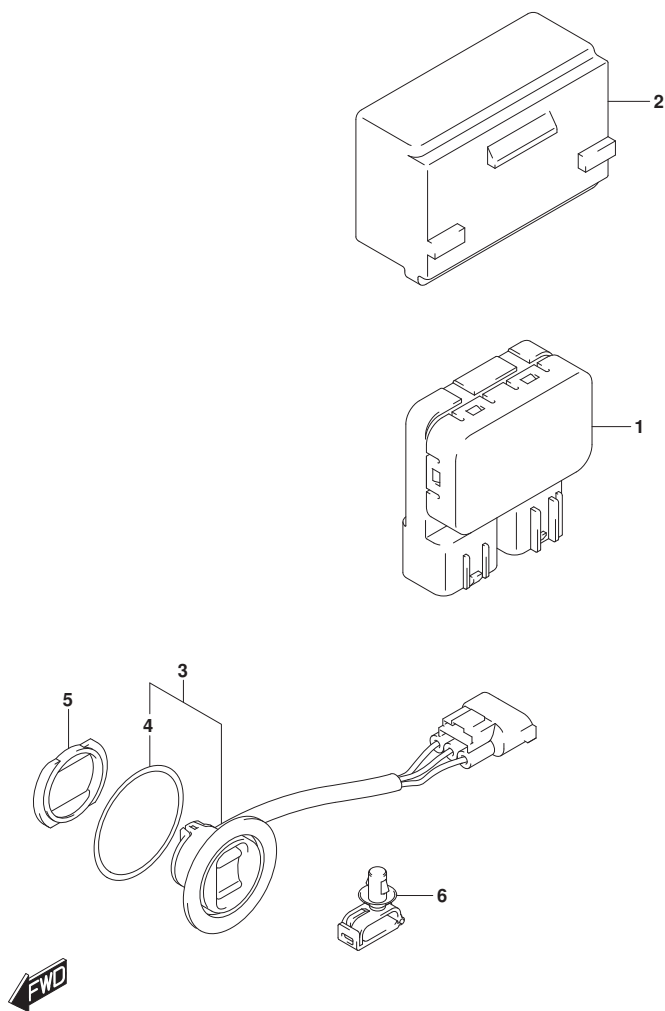


FIG.327A (1-F-2) PTT SWITCH (DF25AT,DF30AT)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	38410-93J21	RELAY ASSY, PTT	1	
2	38415-94L00	HOLDER, PTT RELAY	1	
3	37850-92J00	SWITCH ASSY, PTT	1	
4	37856-92J00	.TAPE, PTT SWITCH	1	
5	37857-92J01	BUSH, PTT SWITCH	1	
6	09403-07340	CLAMP	1	

DF25AT P01
DF30AT P01

FIG.327B

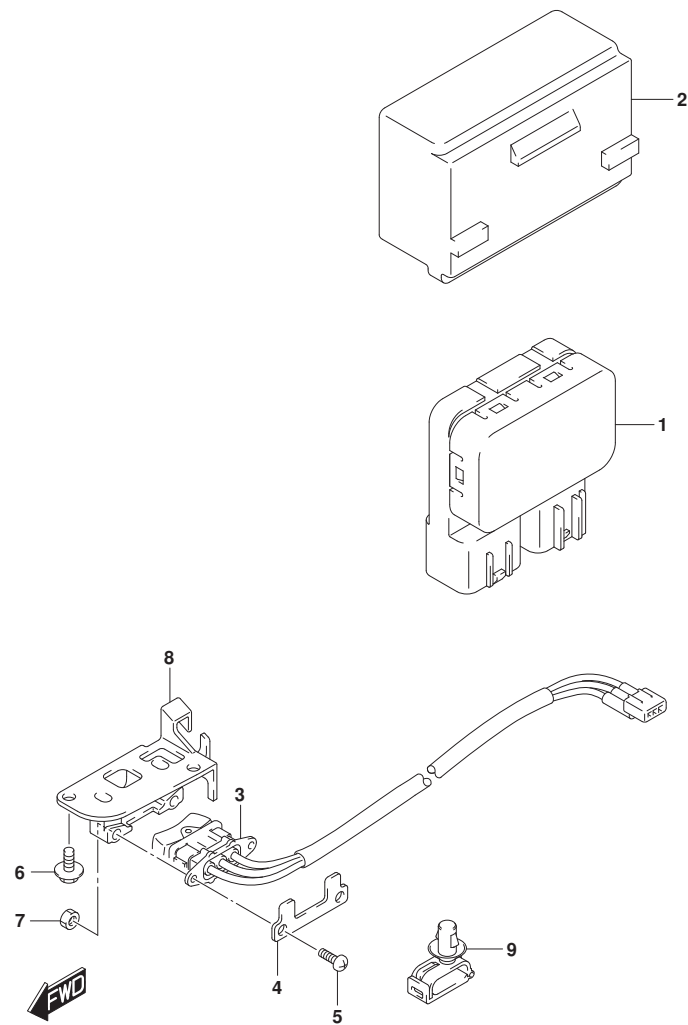


FIG.327B (1-F-3) PTT SWITCH (DF25ATH,DF30ATH)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	38410-93J21	RELAY ASSY, PTT	1	
2	38415-94L00	HOLDER, PTT RELAY	1	
3	37850-94L01	SWITCH ASSY, PT	1	
4	37852-94JB0	BRACKET, PT SW	1	
5	09125-05046	SCREW (5X12)	2	
6	29103-93J00	BOLT (6X12)	2	
7	09140-05005	NUT (M5)	2	
8	37851-89L00	HOLDER, PT SW	1	
9	09403-07340	CLAMP	1	

DF25ATH P01
DF30ATH P01

FIG.334A

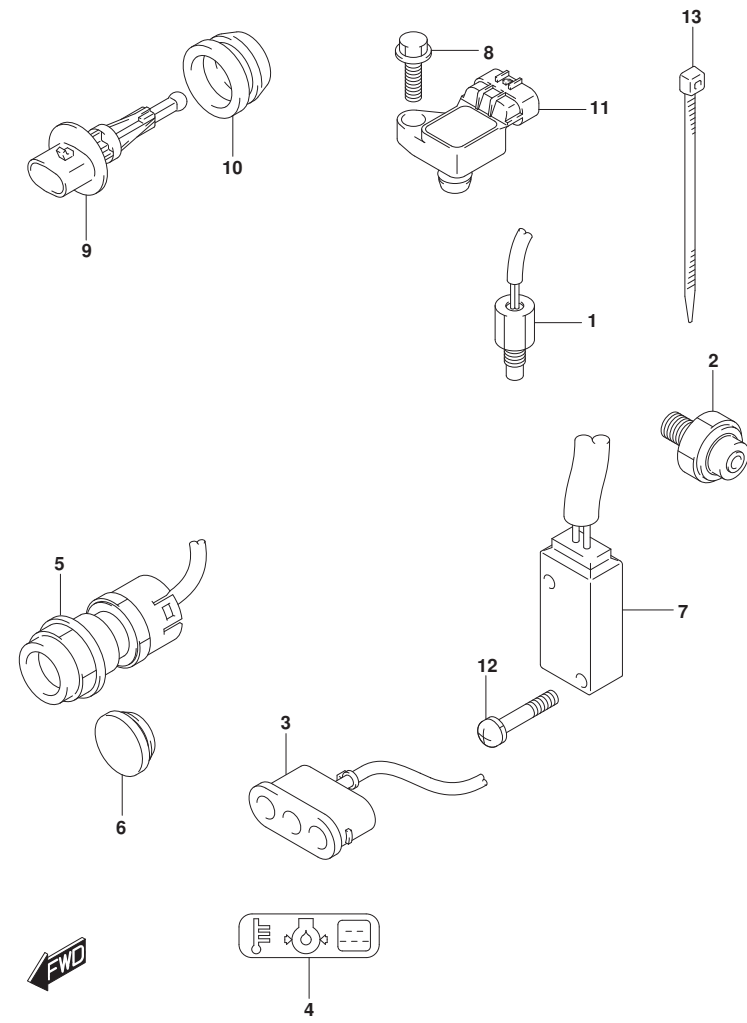


FIG.334A (1-F-4) SENSOR/SWITCH (DF25A,DF30AQ)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13640-32G20	SENSOR, ENGINE TEMP	1	
2	37820-89L00	SWITCH ASSY, OIL PRESSURE	1	
3	36360-94L00	INDICATOR, WARNING	1	
4	36367-89L00-YAY	LABEL, WARNING (BLACK)	1	
5	37161-89L02	SWITCH ASSY, STARTER MOTOR	1	W/ELECTRIC STARTER
6	37163-89L00	PLUG, STARTING SWITCH HOLE	1	W/MANUAL STARTER
7	37721-94L00	SWITCH ASSY, NEUTRAL	1	
8	01550-0620C	BOLT	1	
9	13650-52G00	SENSOR, INLET AIR TEMP	1	
10	13655-87J01	GROMMET, INLET AIR TEMP SNSR	1	
11	18590-58M00	SENSOR, MAP	1	
12	09137-03008	SCREW (3X18)	2	
13	09407-14407	CLAMP (L:145)	1	

DF25A P01
DF30AQ P01



FIG.334B

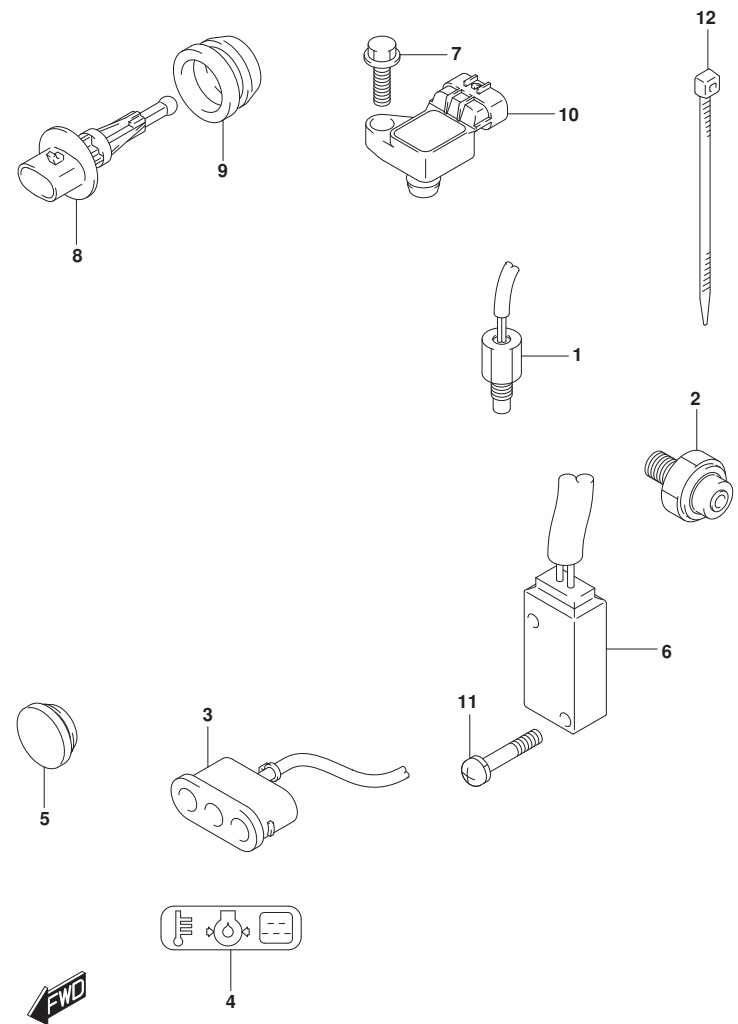


FIG.334B (1-F-5) SENSOR/SWITCH (DF25AR,DF30AR)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13640-32G20	SENSOR, ENGINE TEMP	1	
2	37820-89L00	SWITCH ASSY, OIL PRESSURE	1	
3	36360-94L00	INDICATOR, WARNING	1	
4	36367-89L00-YAY	LABEL, WARNING (BLACK)	1	
5	37163-89L00	PLUG, STARTING SWITCH HOLE	1	
6	37721-94L00	SWITCH ASSY, NEUTRAL	1	
7	01550-0620C	BOLT	1	
8	13650-52G00	SENSOR, INLET AIR TEMP	1	
9	13655-87J01	GROMMET, INLET AIR TEMP SNSR	1	
10	18590-58M00	SENSOR, MAP	1	
11	09137-03008	SCREW (3X18)	2	
12	09407-14407	CLAMP (L:145)	1	

DF25AR P01
DF30AR P01

FIG.334C

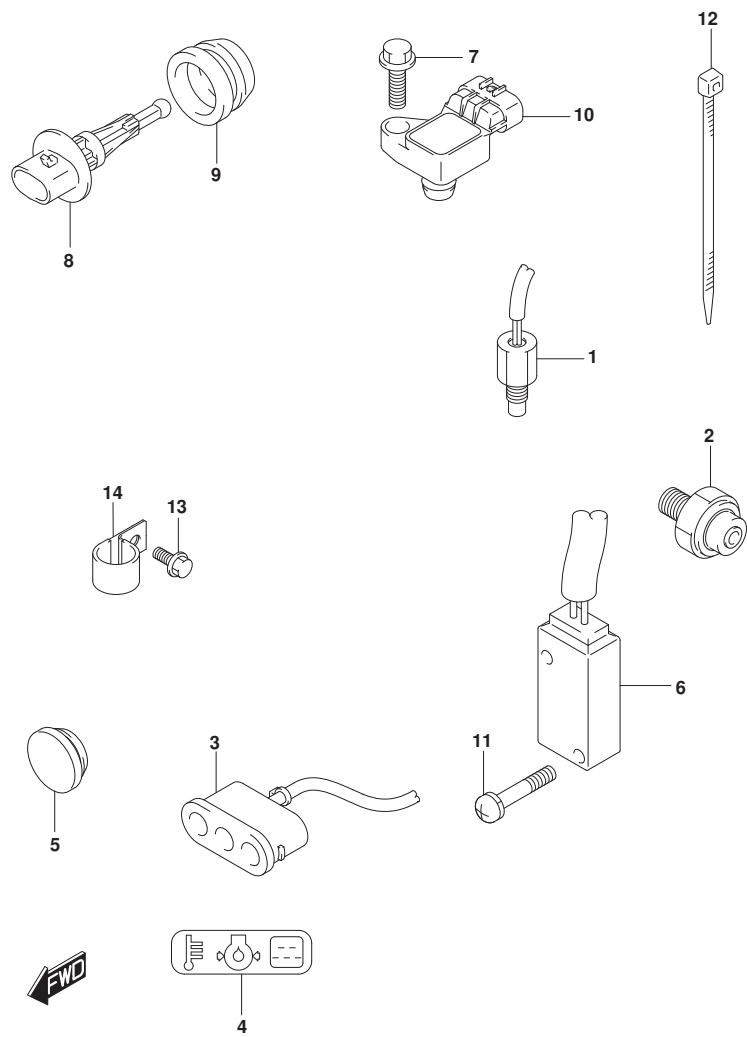


FIG.334C (1-F-6) SENSOR/SWITCH (DF25AT,DF30AT)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13640-32G20	SENSOR, ENGINE TEMP	1	
2	37820-89L00	SWITCH ASSY, OIL PRESSURE	1	
3	36360-94L00	INDICATOR, WARNING	1	
4-1	36367-89L00-YAY	LABEL, WARNING (BLACK)	1	
4-2	36367-89L00-Y5S	LABEL, WARNING (WHITE)	1	
5	37163-89L00	PLUG, STARTING SWITCH HOLE	1	
6	37721-94L00	SWITCH ASSY, NEUTRAL	1	
7	01550-0620C	BOLT	1	
8	13650-52G00	SENSOR, INLET AIR TEMP	1	
9	13655-87J01	GROMMET, INLET AIR TEMP SNSR	1	
10	18590-58M00	SENSOR, MAP	1	
11	09137-03008	SCREW (3X18)	2	
12	09407-14407	CLAMP (L:145)	2	
13	29103-93J00	BOLT (6X12)	1	
14	09403-13413	CLAMP	1	

DF25AT P01
DF30AT P01

FIG.334D

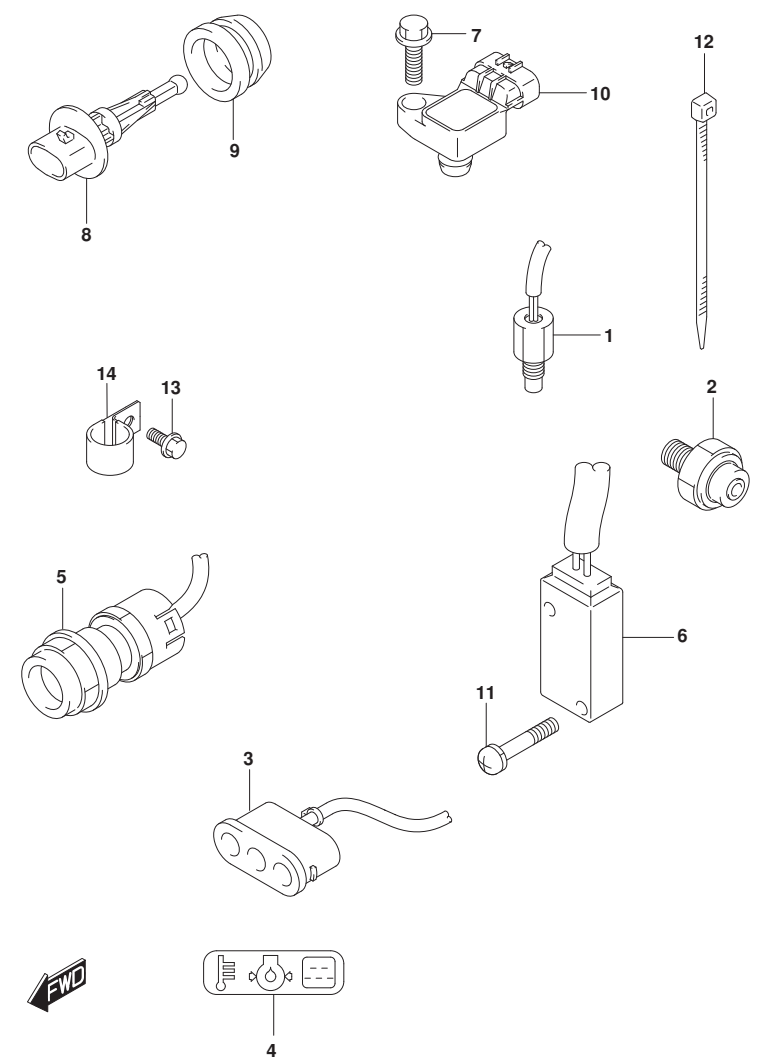


FIG.334D (1-F-7) SENSOR/SWITCH (DF25ATH,DF30ATH)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13640-32G20	SENSOR, ENGINE TEMP	1	
2	37820-89L00	SWITCH ASSY, OIL PRESSURE	1	
3	36360-94L00	INDICATOR, WARNING	1	
4-1	36367-89L00-YAY	LABEL, WARNING (BLACK)	1	
4-2	36367-89L00-Y5S	LABEL, WARNING (WHITE)	1	
5	37161-89L02	SWITCH ASSY, STARTER MOTOR	1	
6	37721-94L00	SWITCH ASSY, NEUTRAL	1	
7	01550-0620C	BOLT	1	
8	13650-52G00	SENSOR, INLET AIR TEMP	1	
9	13655-87J01	GROMMET, INLET AIR TEMP SNSR	1	
10	18590-58M00	SENSOR, MAP	1	
11	09137-03008	SCREW (3X18)	2	
12	09407-14407	CLAMP (L:145)	2	
13	29103-93J00	BOLT (6X12)	1	
14	09403-13413	CLAMP	1	

DF25ATH P01
DF30ATH P01

FIG.334E

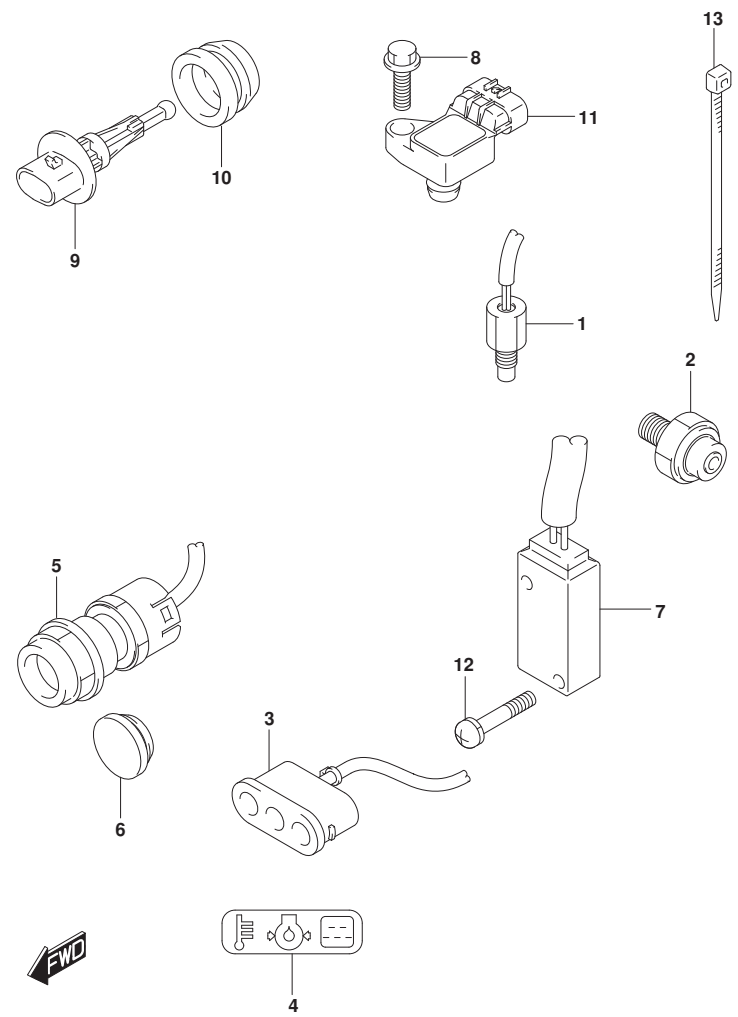


FIG.334E (1-F-8) SENSOR/SWITCH (DF30A)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13640-32G20	SENSOR, ENGINE TEMP	1	
2	37820-89L00	SWITCH ASSY, OIL PRESSURE	1	
3	36360-94L00	INDICATOR, WARNING	1	
4-1	36367-89L00-YAY	LABEL, WARNING (BLACK)	1	
4-2	36367-89L00-Y5S	LABEL, WARNING (WHITE)	1	
5	37161-89L02	SWITCH ASSY, STARTER MOTOR	1	W/ELECTRIC STARTER
6	37163-89L00	PLUG, STARTING SWITCH HOLE	1	W/MANUAL STARTER
7	37721-94L00	SWITCH ASSY, NEUTRAL	1	
8	01550-0620C	BOLT	1	
9	13650-52G00	SENSOR, INLET AIR TEMP	1	
10	13655-87J01	GROMMET, INLET AIR TEMP SNSR	1	
11	18590-58M00	SENSOR, MAP	1	
12	09137-03008	SCREW (3X18)	2	
13	09407-14407	CLAMP (L:145)	1	

DF30A P40

FIG.335A

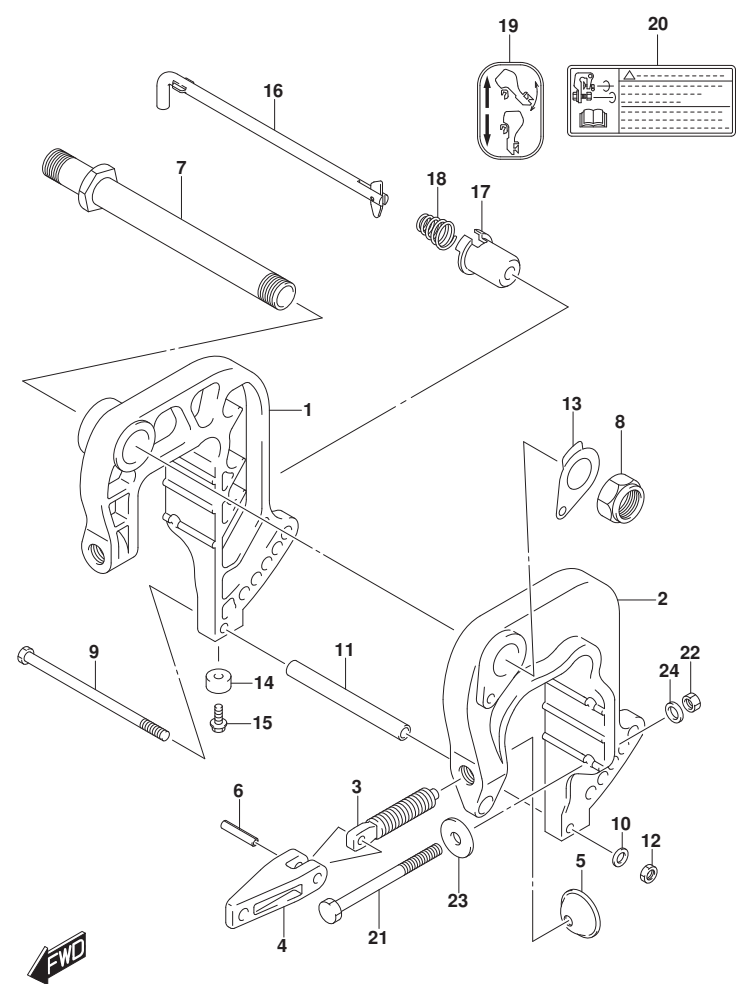


FIG.335A (1-F-9) CLAMP BRACKET (DF25A,DF25AR,DF30AR)

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	41111-94L00-YAY	BRACKET, CLAMP STBD (BLACK)	1	STBD
2	41121-94L00-YAY	BRACKET, CLAMP PORT (BLACK)	1	PORT
3	41211-94L00	SCREW, CLAMP	2	
4	41212-91J00	HANDLE, CLAMP	2	
5	41213-94J01	PLATE, CLAMP	2	
6	09205-06021	PIN (6X25)	2	
7	41130-91L01	SHAFT, CLAMP BRACKET	1	
8	09159-22006	NUT (M22)	1	
9	09100-06165	BOLT (6X180)	1	
10	09160-06082	WASHER (6.5X13X1.0)	1	
11	09180-06342	SPACER (6.1X9X138)	1	
12	29141-93J00	NUT (M6)	1	
13	41135-93J11	WASHER, CLAMP BRACKET SHAFT	1	
14-1	55321-87J01	ANODE, PROTECTION	2	
14-2	55321-87J11	ANODE, PROTECTION	1	OPT
15	09103-06281	BOLT (6X14)	2	
16	45420-94L00	PIN, TILT LOCK	1	
17	45425-94J01	STOPPER, TILT LOCK PIN	1	
18	59442-94L00	SPRING	1	
19	45269-89L00	MARK, REVERSE LOCK	1	
20	69911-91J51	MARK, CLAMP BRACKET	1	
21	09100-10309	BOLT (10X110)	2	
22	09159-10050	NUT (10X14)	2	
23	09160-10139	WASHER (10.5X35X3)	2	
24	09160-10140	WASHER (10.5X18X3)	2	

DF25A P01
DF25AR P01
DF30AR P01

FIG.335B

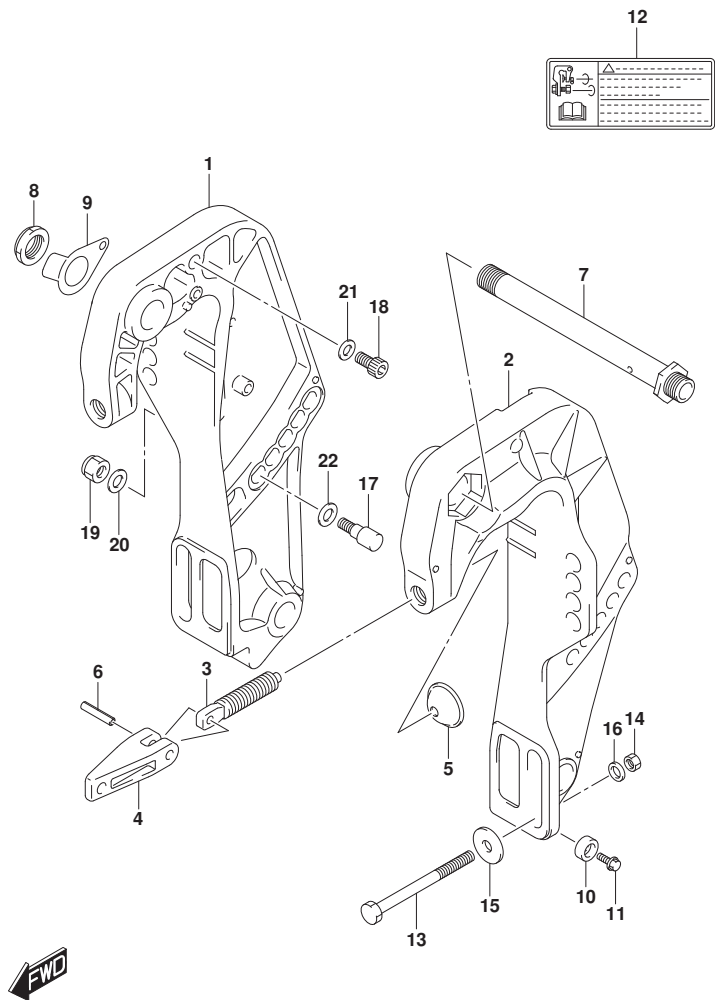
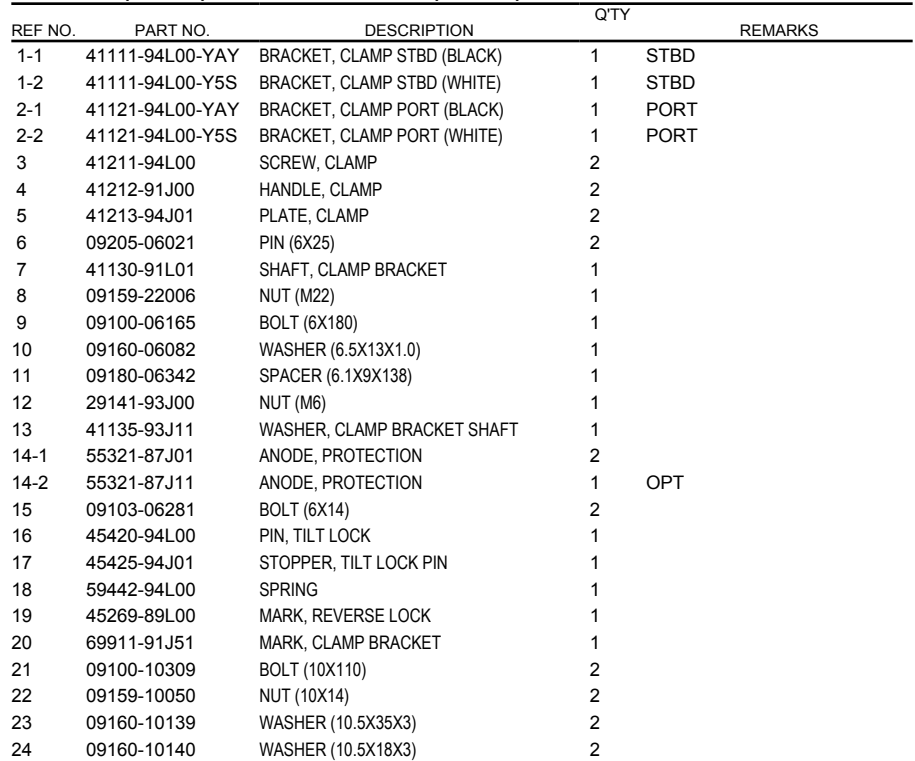


FIG.335B (1-F-10) CLAMP BRACKET (DF25AT,DF25ATH,DF30AT,DF30ATH)

REF NO.	PART NO.	DESCRIPTION	Q'TY		REMARKS
1-1	41111-94LA0-YAY	BRACKET, CLAMP STBD (BLACK)	1	STBD	
1-2	41111-94LA0-Y5S	BRACKET, CLAMP STBD (WHITE)	1	STBD	
2-1	41121-94LA1-YAY	BRACKET, CLAMP PORT (BLACK)	1	PORT	
2-2	41121-94LA1-Y5S	BRACKET, CLAMP PORT (WHITE)	1	PORT	
3	41211-94LA0	SCREW, CLAMP	2		
4	41212-91J00	HANDLE, CLAMP	2		
5	41213-94J01	PLATE, CLAMP	2		
6	09205-06021	PIN (6X25)	2		
7	41130-94LA0	SHAFT, CLAMP BRACKET	1		
8	09159-22006	NUT (M22)	1		
9	41135-93J11	WASHER, CLAMP BRACKET SHAFT	1		
10-1	55321-87J01	ANODE, PROTECTION	2		
10-2	55321-87J11	ANODE, PROTECTION	1	OPT	
11	09103-06281	BOLT (6X14)	2		
12	69911-91J51	MARK, CLAMP BRACKET	1		
13-1	09100-12093	BOLT (12X100)	4	020	
13-2	09100-12132	BOLT (12X100)	4	021	
14	09159-12014	NUT (12X17)	4		
15	09160-12128	WASHER (12.5X35X3)	4		
16	09160-12126	WASHER (12.5X22X3)	4		
17	45421-94LA0	PIN, TILT LOCK	2		
18	09106-10065	BOLT (10X20)	2		
19	09159-10050	NUT (10X14)	2		
20	09160-10082	WASHER (10.5X19X2.0)	2		
21	09160-10082	WASHER (10.5X19X2.0)	2		
22	09160-12066	WASHER (12.5X22X2.5)	2		

DF25AT P01
DF25ATH P01
DF30AT P01
DF30ATH P01

FIG.335C (1-F-11) CLAMP BRACKET (DF30A)



DF25A_30A_P01_021

FIG.335D

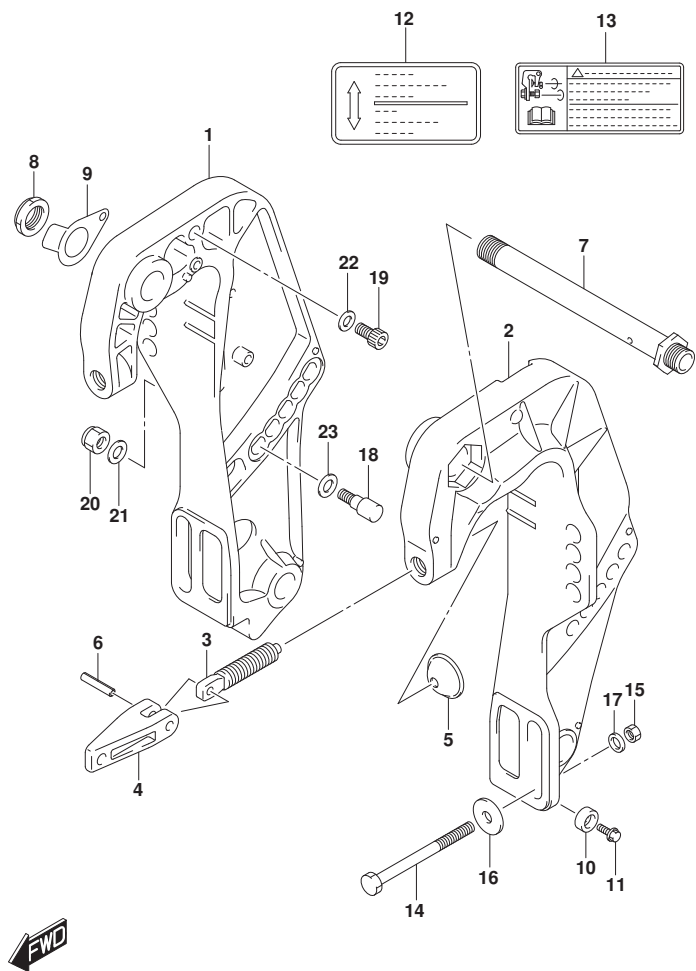


FIG.335D (1-F-12) CLAMP BRACKET (DF30AQ)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41111-94LA0-YAY	BRACKET, CLAMP STBD (BLACK)	1	STBD
2	41121-94LA1-YAY	BRACKET, CLAMP PORT (BLACK)	1	PORT
3	41211-94LA0	SCREW, CLAMP	2	
4	41212-91J00	HANDLE, CLAMP	2	
5	41213-94J01	PLATE, CLAMP	2	
6	09205-06021	PIN (6X25)	2	
7	41130-94LA0	SHAFT, CLAMP BRACKET	1	
8	09159-22006	NUT (M22)	1	
9	41135-93J11	WASHER, CLAMP BRACKET SHAFT	1	
10-1	55321-87J01	ANODE, PROTECTION	2	
10-2	55321-87J11	ANODE, PROTECTION	1	OPT
11	09103-06281	BOLT (6X14)	2	
12	43241-87J00	MARK, RELEASE LEVER	1	
13	69911-91J51	MARK, CLAMP BRACKET	1	
14-1	09100-12093	BOLT (12X100)	4	020
14-2	09100-12132	BOLT (12X100)	4	021
15	09159-12014	NUT (12X17)	4	
16	09160-12128	WASHER (12.5X35X3)	4	
17	09160-12126	WASHER (12.5X22X3)	4	
18	45421-94LA0	PIN, TILT LOCK	2	
19	09106-10065	BOLT (10X20)	2	
20	09159-10050	NUT (10X14)	2	
21	09160-10082	WASHER (10.5X19X2.0)	2	
22	09160-10082	WASHER (10.5X19X2.0)	2	
23	09160-12066	WASHER (12.5X22X2.5)	2	

DF30AQ P01

FIG.336A

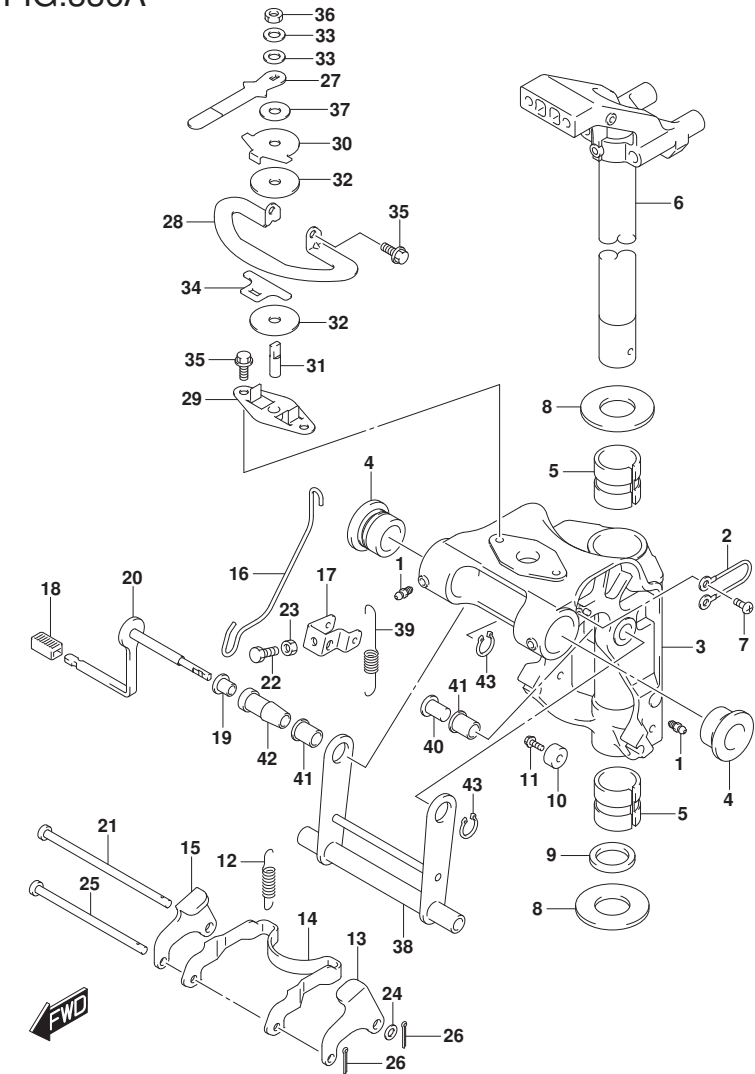


FIG.336A (1-F-13) SWIVEL BRACKET (DF25A)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	22511-99011	NIPPLE, GREASE	4	
2	36894-87D00	LEAD (L:165)	1	
3-1	43111-94L00-YAY	BRACKET, SWIVEL (BLACK)	1	W/TRANSOM(S)
3-2	43111-94L10-YAY	BRACKET, SWIVEL (BLACK)	1	W/TRANSOM(L)
4	43211-87JL0	BUSH, SWIVEL BRACKET	2	
5	43711-94L00	BUSH, STEERING	2	
6-1	43750-94L00-YAY	BRACKET, STEERING (BLACK)	1	W/TRANSOM(S)
6-2	43750-94L10-YAY	BRACKET, STEERING (BLACK)	1	W/TRANSOM(L)
7	09125-06063	SCREW (6X10)	2	
8	09160-30057	WASHER (30.9X50X1.5)	2	
9	09282-30008	SEAL (30.6X43X5)	1	
10-1	55321-87J01	ANODE, PROTECTION	1	W/TRANSOM(L)
10-2	55321-87J11	ANODE, PROTECTION	1	OPT
11	09103-06281	BOLT (6X14)	1	W/TRANSOM(L)
12	45211-94L00	SPRING, REVERSE LOCK ARM	2	
13	45221-94L01	LINK, REVERSE LOCK ARM PORT	1	PORT
14	45231-94L00	ARM, REVERSE LOCK	1	
15	45241-94L01	LINK, REVERSE LOCK ARM STBD	1	STBD
16	45252-94L00	LINK, RELEASE LEVER	1	
17	45253-94L00	ARM, RELEASE	1	
18	45255-94L00	RUBBER, RELEASE LEVER	1	
19	45257-94L00	BUSH, RELEASE LEVER	1	
20	45260-94L00	LEVER, RELEASE	1	
21	59211-94L00	PIN, REVERSE LOCK ARM LINK	1	
22	09100-06113	BOLT (6X16)	1	
23	09140-06020	NUT	1	
24	09160-06082	WASHER (6.5X13X1.0)	1	
25	09200-06072	PIN (6X105.5)	1	
26	09204-01002	PIN	2	
27	43411-89L00	LEVER, STEERING ADJUSTER	1	
28	43415-94L01	PLATE, STRG ADJUSTER	1	
29	43420-89L00	PLATE, STRG ADJ FRICTION	1	
30	43425-89L00	PLATE, STRG ADJ UPPER	1	
31	43512-89L00	SHAFT, STRG ADJ THREAD	1	
32	43515-88L00	WASHER, STRG ADJ FRICTION PLATE	2	

FIG.336A

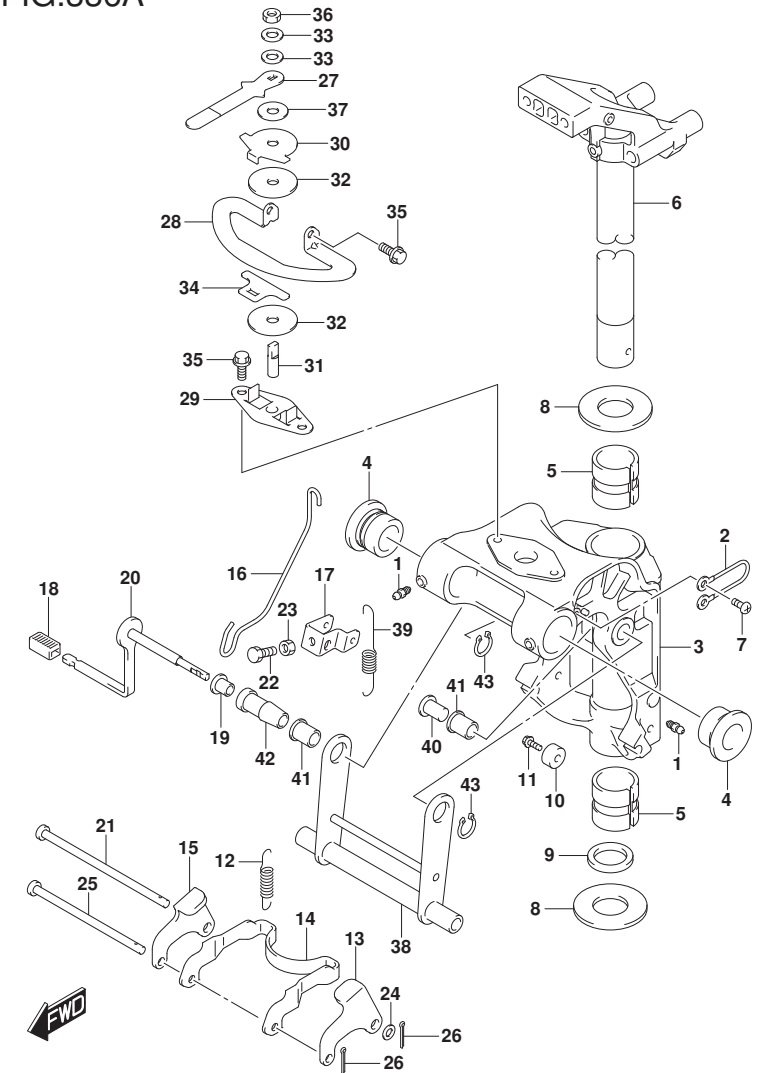


FIG.336A (1-F-14) SWIVEL BRACKET (DF25A)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
33	43516-89J00	WASHER, STEERING ADJUSTER	2	
34	43517-89L00	SPACER, STEERING ADJUSTER	1	
35	09116-06225	BOLT (6X16)	4	
36	09159-08L02	NUT	1	
37	09161-08019	WASHER (8.2X18X1.2)	1	
38	45710-94L00	ARM, SHALLOW WATER DRIVE	1	
39	45722-94L00	SPRING, SHALLOW WATER DRIVE	1	
		ARM		
40	45741-94L00	PIN, SHALLOW DRIVE WATER ARM	1	
41	45751-94L00	BUSH, SHALLOW WATER DRIVE ARM	2	
42	45761-94L00	SPACER, SHALLOW WATER DRIVE	1	
		ARM		
43	09380-12002	SNAP RING	2	

DF25A P01

FIG.336B

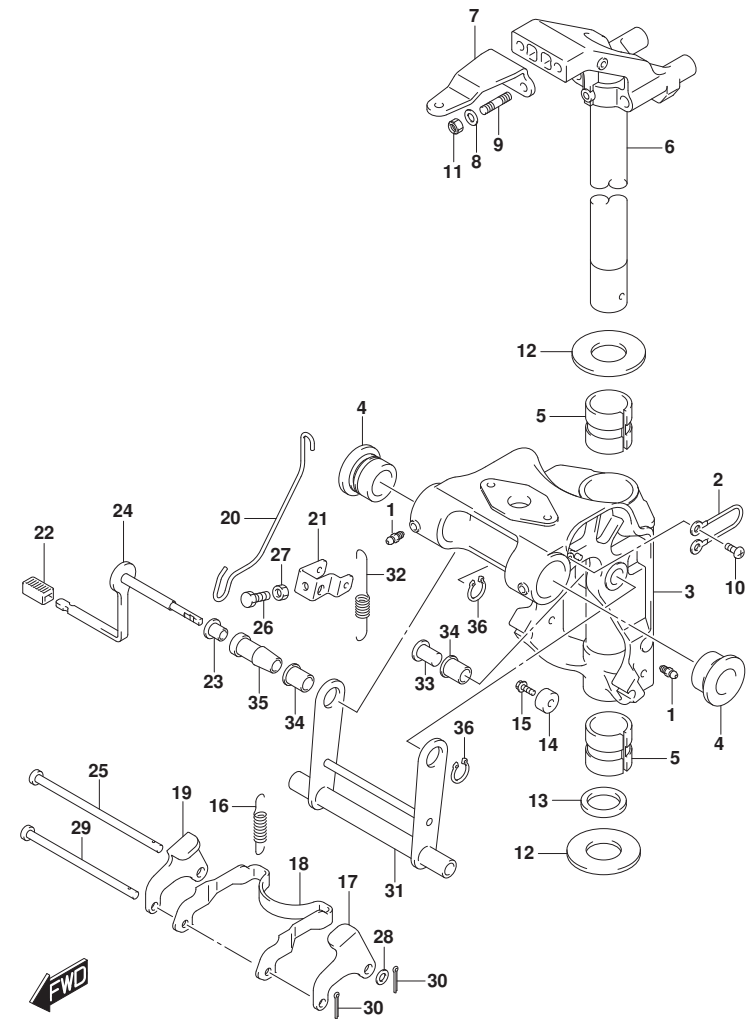
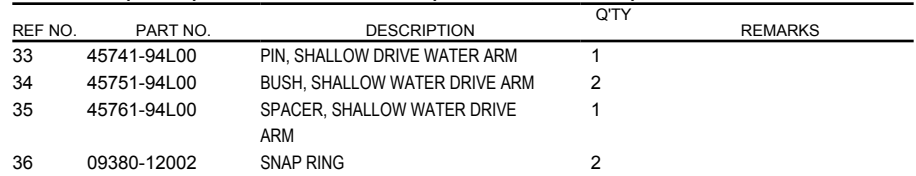


FIG.336B (1-G-2) SWIVEL BRACKET (DF25AR,DF30AR)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	22511-99011	NIPPLE, GREASE	4	
2	36894-87D00	LEAD (L:165)	1	
3-1	43111-94L00-YAY	BRACKET, SWIVEL (BLACK)	1	W/TRANSOM(S)
3-2	43111-94L10-YAY	BRACKET, SWIVEL (BLACK)	1	W/TRANSOM(L)
4	43211-87JL0	BUSH, SWIVEL BRACKET	2	
5	43711-94L00	BUSH, STEERING	2	
6-1	43750-94L00-YAY	BRACKET, STEERING (BLACK)	1	W/TRANSOM(S)
6-2	43750-94L10-YAY	BRACKET, STEERING (BLACK)	1	W/TRANSOM(L)
7	43755-94L00	ATTACHMENT, STEERING BRACKET	1	
8	09160-08082	WASHER (8.5X16X1.2)	2	
9	09108-08286	STUD BOLT	2	
10	09125-06063	SCREW (6X10)	2	
11	09159-08059	NUT (M8)	2	
12	09160-30057	WASHER (30.9X50X1.5)	2	
13	09282-30008	SEAL (30.6X43X5)	1	
14-1	55321-87J01	ANODE, PROTECTION	1	W/TRANSOM(L)
14-2	55321-87J11	ANODE, PROTECTION	1	OPT
15	09103-06281	BOLT (6X14)	1	W/TRANSOM(L)
16	45211-94L00	SPRING, REVERSE LOCK ARM	2	
17	45221-94L01	LINK, REVERSE LOCK ARM PORT	1	PORT
18	45231-94L00	ARM, REVERSE LOCK	1	
19	45241-94L01	LINK, REVERSE LOCK ARM STBD	1	STBD
20	45252-94L00	LINK, RELEASE LEVER	1	
21	45253-94L00	ARM, RELEASE	1	
22	45255-94L00	RUBBER, RELEASE LEVER	1	
23	45257-94L00	BUSH, RELEASE LEVER	1	
24	45260-94L00	LEVER, RELEASE	1	
25	59211-94L00	PIN, REVERSE LOCK ARM LINK	1	
26	09100-06113	BOLT (6X16)	1	
27	09140-06020	NUT	1	
28	09160-06082	WASHER (6.5X13X1.0)	1	
29	09200-06072	PIN (6X105.5)	1	
30	09204-01002	PIN	2	
31	45710-94L00	ARM, SHALLOW WATER DRIVE	1	
32	45722-94L00	SPRING, SHALLOW WATER DRIVE ARM	1	

FIG.336B (1-G-3) SWIVEL BRACKET (DF25AR,DF30AR)



DF25A_30A_P01_021

FIG.336C (1-G-4) SWIVEL BRACKET (DF25AT,DF30AT)

DF25A_30A_P01_021

FIG.336C

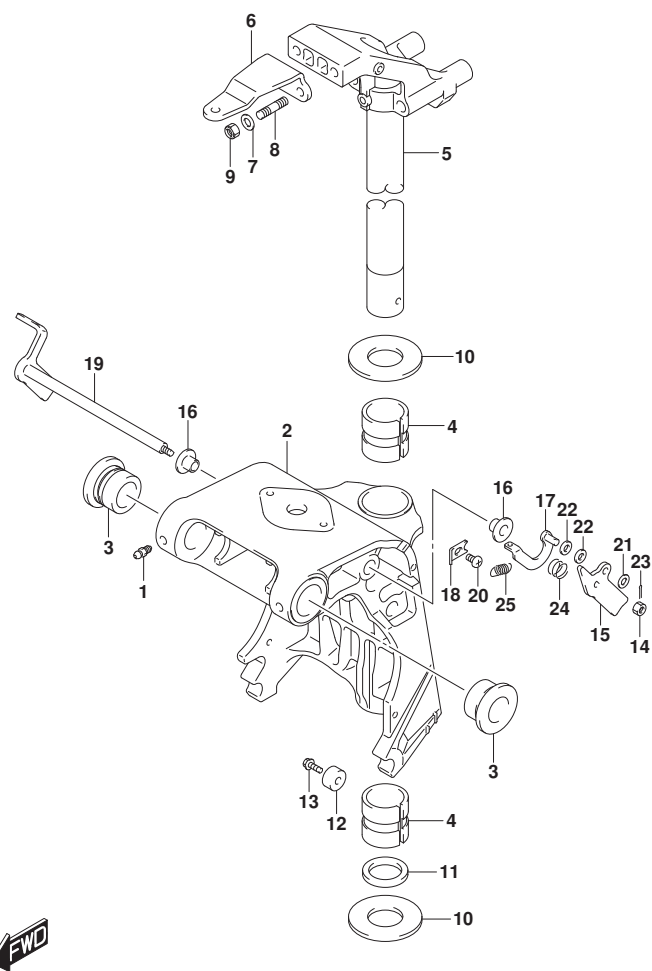


FIG.336C (1-G-5) SWIVEL BRACKET (DF25AT,DF30AT)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25	09443-10043	SPRING	1	

DF25AT P01
DF30AT P01

FIG.336D

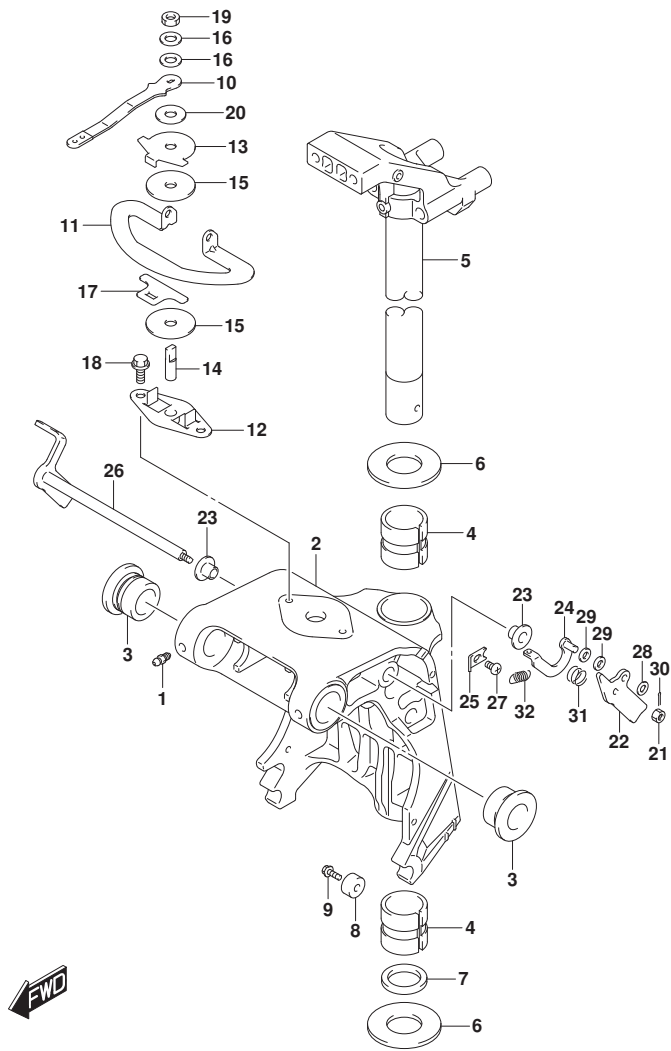


FIG.336D (1-G-6) SWIVEL BRACKET (DF25ATH,DF30ATH)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	22511-99011	NIPPLE, GREASE	4	
2-1	43111-94LA0-YAY	BRACKET, SWIVEL (BLACK)	1	W/TRANSOM(S)
2-2	43111-94LA0-Y5S	BRACKET, SWIVEL (WHITE)	1	W/TRANSOM(S)
2-3	43111-94LB0-YAY	BRACKET, SWIVEL (BLACK)	1	W/TRANSOM(L)
2-4	43111-94LB0-Y5S	BRACKET, SWIVEL (WHITE)	1	W/TRANSOM(L)
3	43211-87JL0	BUSH, SWIVEL BRACKET	2	
4	43711-94L00	BUSH, STEERING	2	
5-1	43750-94L00-YAY	BRACKET, STEERING (BLACK)	1	W/TRANSOM(S)
5-2	43750-94L00-Y5S	BRACKET, STEERING (WHITE)	1	W/TRANSOM(S)
5-3	43750-94L10-YAY	BRACKET, STEERING (BLACK)	1	W/TRANSOM(L)
5-4	43750-94L10-Y5S	BRACKET, STEERING (WHITE)	1	W/TRANSOM(L)
6	09160-30057	WASHER (30.9X50X1.5)	2	
7	09282-30008	SEAL (30.6X43X5)	1	
8-1	55321-87J01	ANODE, PROTECTION	1	
8-2	55321-87J11	ANODE, PROTECTION	1	OPT
9	09103-06281	BOLT (6X14)	1	
10	43411-89LA0	LEVER, STEERING ADJUSTER	1	
11	43415-94L01	PLATE, STRG ADJUSTER	1	
12	43420-89L00	PLATE, STRG ADJ FRICTION	1	
13	43425-89L00	PLATE, STRG ADJ UPPER	1	
14	43512-89L00	SHAFT, STRG ADJ THREAD	1	
15	43515-88L00	WASHER, STRG ADJ FRICTION	2	
16	43516-89J00	WASHER, STEERING ADJUSTER	2	
17	43517-89L00	SPACER, STEERING ADJUSTER	1	
18	09116-06225	BOLT (6X16)	4	
19	09159-08L02	NUT	1	
20	09161-08019	WASHER (8.2X18X1.2)	1	
21	29141-93J00	NUT (M6)	1	
22	41221-94LA0	LEVER, TILT LOCK PORT	1	PORT
23	41224-94LA0	BUSH, TILT STOPPER ROD	2	
24	41230-94LA0	LINK, TILT LOCK LEVER	1	
25	41233-94LA0	BRACKET, TILT LOCK SPRING	1	
26	41280-94LA0	LEVER, TILT LOCK	1	
27	09125-06063	SCREW (6X10)	1	
28	09160-06082	WASHER (6.5X13X1.0)	1	

FIG.336D

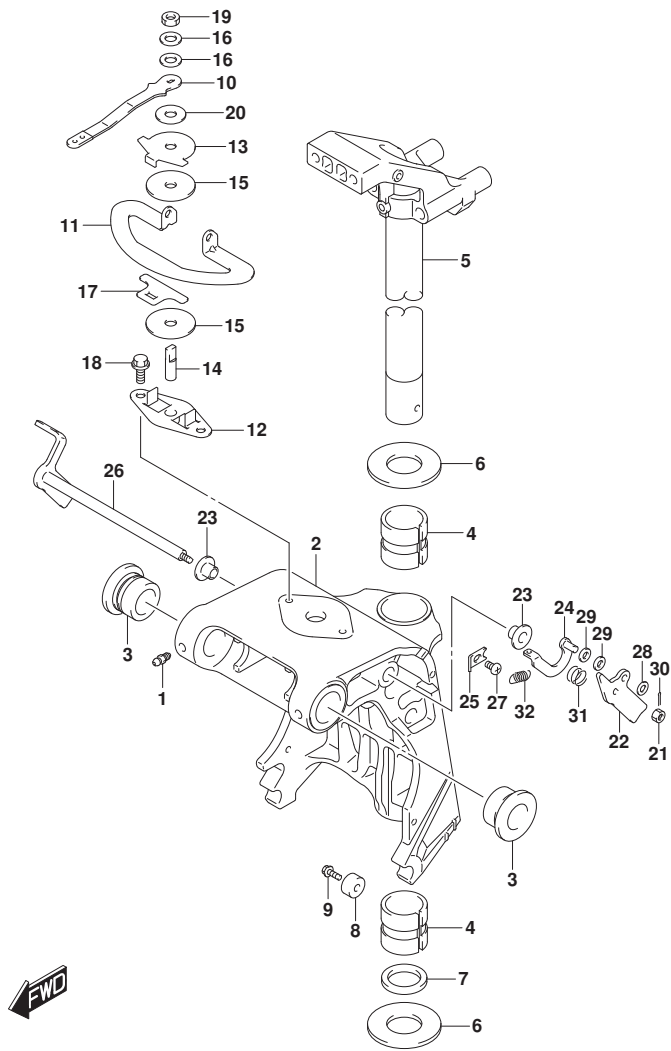


FIG.336D (1-G-7) SWIVEL BRACKET (DF25ATH,DF30ATH)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	09160-06170	WASHER (6.5X13X2)	2	
30	09204-01006	PIN	1	
31	09440-13057	SPRING	1	
32	09443-10043	SPRING	1	

DF25ATH P01
DF30ATH P01

FIG.336E

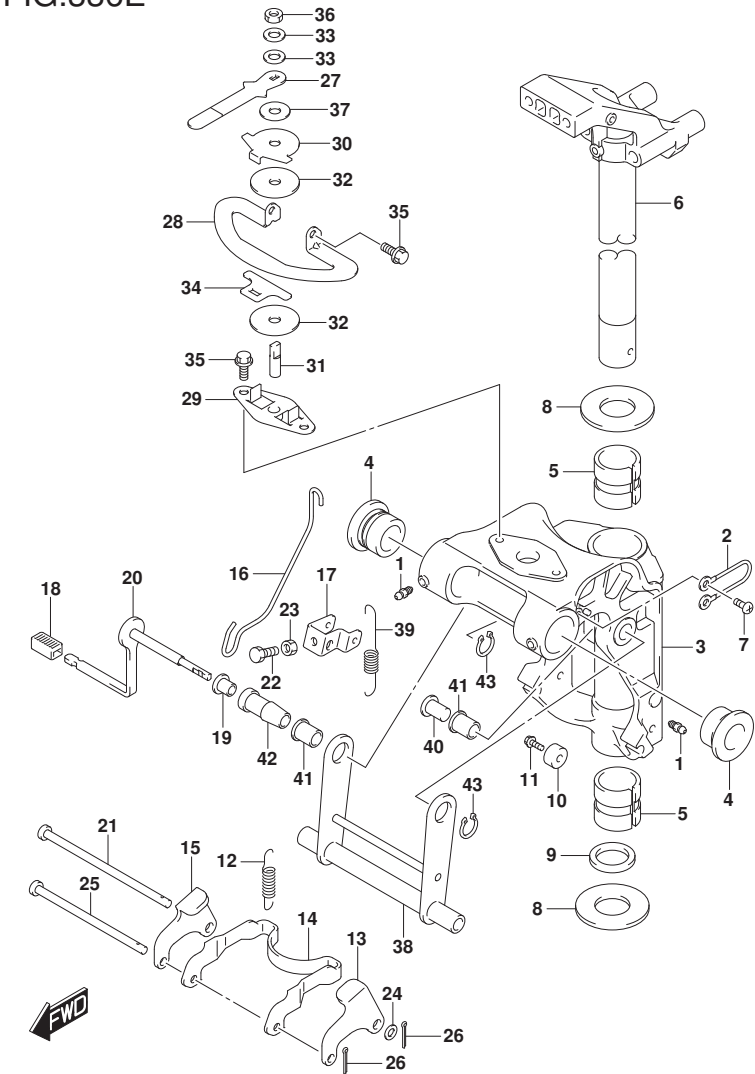


FIG.336E (1-G-8) SWIVEL BRACKET (DF30A)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	22511-99011	NIPPLE, GREASE	4	
2	36894-87D00	LEAD (L:165)	1	
3-1	43111-94L00-YAY	BRACKET, SWIVEL (BLACK)	1	W/TRANSOM(S)
3-2	43111-94L00-Y5S	BRACKET, SWIVEL (WHITE)	1	W/TRANSOM(S)
3-3	43111-94L10-YAY	BRACKET, SWIVEL (BLACK)	1	W/TRANSOM(L)
3-4	43111-94L10-Y5S	BRACKET, SWIVEL (WHITE)	1	W/TRANSOM(L)
4	43211-87JL0	BUSH, SWIVEL BRACKET	2	
5	43711-94L00	BUSH, STEERING	2	
6-1	43750-94L00-YAY	BRACKET, STEERING (BLACK)	1	W/TRANSOM(S)
6-2	43750-94L00-Y5S	BRACKET, STEERING (WHITE)	1	W/TRANSOM(S)
6-3	43750-94L10-YAY	BRACKET, STEERING (BLACK)	1	W/TRANSOM(L)
6-4	43750-94L10-Y5S	BRACKET, STEERING (WHITE)	1	W/TRANSOM(L)
7	09125-06063	SCREW (6X10)	2	
8	09160-30057	WASHER (30.9X50X1.5)	2	
9	09282-30008	SEAL (30.6X43X5)	1	
10-1	55321-87J01	ANODE, PROTECTION	1	W/TRANSOM(L)
10-2	55321-87J11	ANODE, PROTECTION	1	OPT
11	09103-06281	BOLT (6X14)	1	W/TRANSOM(L)
12	45211-94L00	SPRING, REVERSE LOCK ARM	2	
13	45221-94L01	LINK, REVERSE LOCK ARM PORT	1	PORT
14	45231-94L00	ARM, REVERSE LOCK	1	
15	45241-94L01	LINK, REVERSE LOCK ARM STBD	1	STBD
16	45252-94L00	LINK, RELEASE LEVER	1	
17	45253-94L00	ARM, RELEASE	1	
18	45255-94L00	RUBBER, RELEASE LEVER	1	
19	45257-94L00	BUSH, RELEASE LEVER	1	
20	45260-94L00	LEVER, RELEASE	1	
21	59211-94L00	PIN, REVERSE LOCK ARM LINK	1	
22	09100-06113	BOLT (6X16)	1	
23	09140-06020	NUT	1	
24	09160-06082	WASHER (6.5X13X1.0)	1	
25	09200-06072	PIN (6X105.5)	1	
26	09204-01002	PIN	2	
27	43411-89L00	LEVER, STEERING ADJUSTER	1	
28	43415-94L01	PLATE, STRG ADJUSTER	1	
29	43420-89L00	PLATE, STRG ADJ FRICTION	1	

FIG.336E

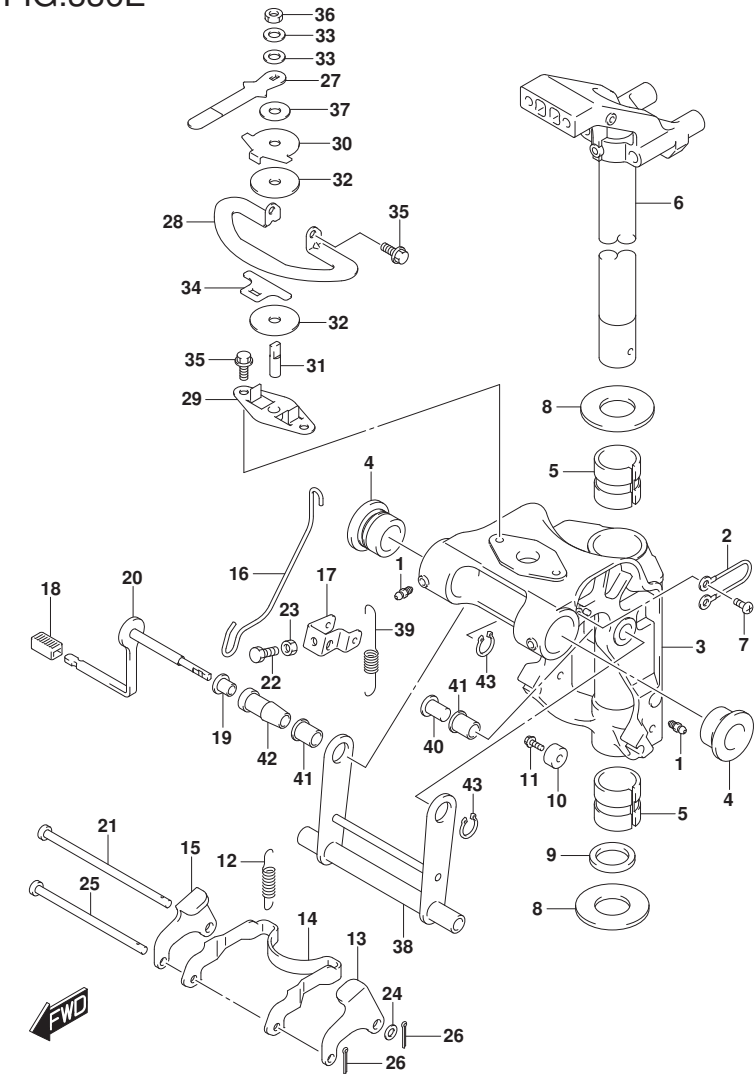


FIG.336E (1-G-9) SWIVEL BRACKET (DF30A)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
30	43425-89L00	PLATE, STRG ADJ UPPER	1	
31	43512-89L00	SHAFT, STRG ADJ THREAD	1	
32	43515-88L00	WASHER, STRG ADJ FRICTION PLATE	2	
33	43516-89J00	WASHER, STEERING ADJUSTER	2	
34	43517-89L00	SPACER, STEERING ADJUSTER	1	
35	09116-06225	BOLT (6X16)	4	
36	09159-08L02	NUT	1	
37	09161-08019	WASHER (8.2X18X1.2)	1	
38	45710-94L00	ARM, SHALLOW WATER DRIVE	1	
39	45722-94L00	SPRING, SHALLOW WATER DRIVE ARM	1	
40	45741-94L00	PIN, SHALLOW DRIVE WATER ARM	1	
41	45751-94L00	BUSH, SHALLOW WATER DRIVE ARM	2	
42	45761-94L00	SPACER, SHALLOW WATER DRIVE ARM	1	
43	09380-12002	SNAP RING	2	

DF30A P40

FIG.336F

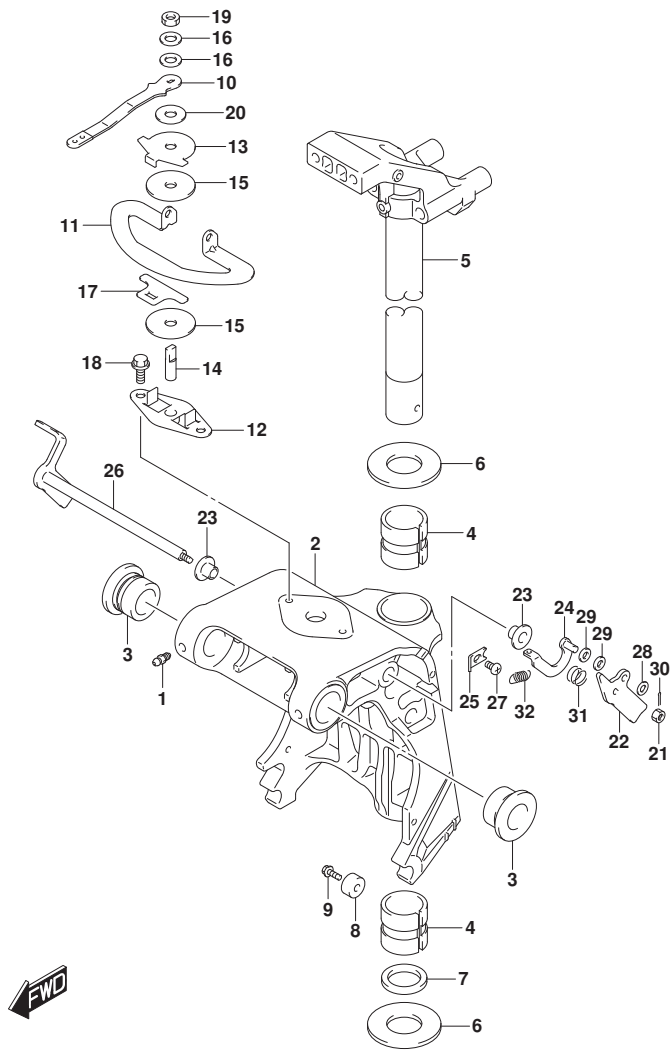


FIG.336F (1-G-10) SWIVEL BRACKET (DF30AQ)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	22511-99011	NIPPLE, GREASE	4	
2-1	43111-94LA0-YAY	BRACKET, SWIVEL (BLACK)	1	W/TRANSOM(S)
2-2	43111-94LB0-YAY	BRACKET, SWIVEL (BLACK)	1	W/TRANSOM(L),W/TRANSOM(X)
3	43211-87JL0	BUSH, SWIVEL BRACKET	2	
4	43711-94L00	BUSH, STEERING	2	
5-1	43750-94L00-YAY	BRACKET, STEERING (BLACK)	1	W/TRANSOM(S)
5-2	43750-94L10-YAY	BRACKET, STEERING (BLACK)	1	W/TRANSOM(L),W/TRANSOM(X)
6	09160-30057	WASHER (30.9X50X1.5)	2	
7	09282-30008	SEAL (30.6X43X5)	1	
8-1	55321-87J01	ANODE, PROTECTION	1	
8-2	55321-87J11	ANODE, PROTECTION	1	OPT
9	09103-06281	BOLT (6X14)	1	
10	43411-89LA0	LEVER, STEERING ADJUSTER	1	
11	43415-94L01	PLATE, STRG ADJUSTER	1	
12	43420-89L00	PLATE, STRG ADJ FRICTION	1	
13	43425-89L00	PLATE, STRG ADJ UPPER	1	
14	43512-89L00	SHAFT, STRG ADJ THREAD	1	
15	43515-88L00	WASHER, STRG ADJ FRICTION PLATE	2	
16	43516-89J00	WASHER, STEERING ADJUSTER	2	
17	43517-89L00	SPACER, STEERING ADJUSTER	1	
18	09116-06225	BOLT (6X16)	4	
19	09159-08L02	NUT	1	
20	09161-08019	WASHER (8.2X18X1.2)	1	
21	29141-93J00	NUT (M6)	1	
22	41221-94LA0	LEVER, TILT LOCK PORT	1	PORT
23	41224-94LA0	BUSH, TILT STOPPER ROD	2	
24	41230-94LA0	LINK, TILT LOCK LEVER	1	
25	41233-94LA0	BRACKET, TILT LOCK SPRING	1	
26	41280-94LA0	LEVER, TILT LOCK	1	
27	09125-06063	SCREW (6X10)	1	
28	09160-06082	WASHER (6.5X13X1.0)	1	
29	09160-06170	WASHER (6.5X13X2)	2	
30	09204-01006	PIN	1	
31	09440-13057	SPRING	1	

FIG.336F

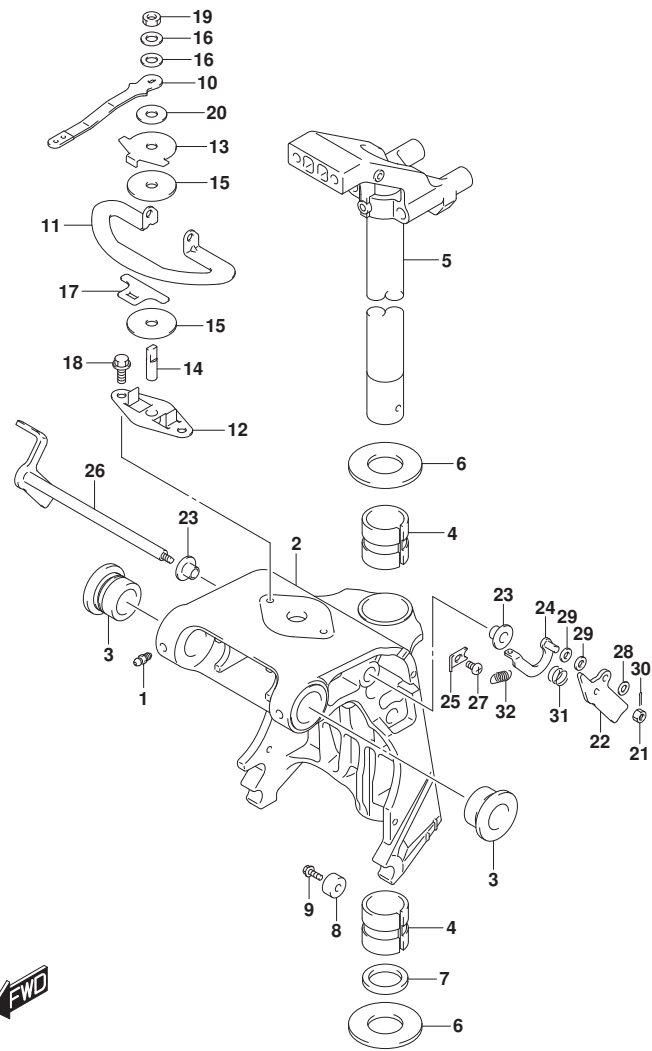
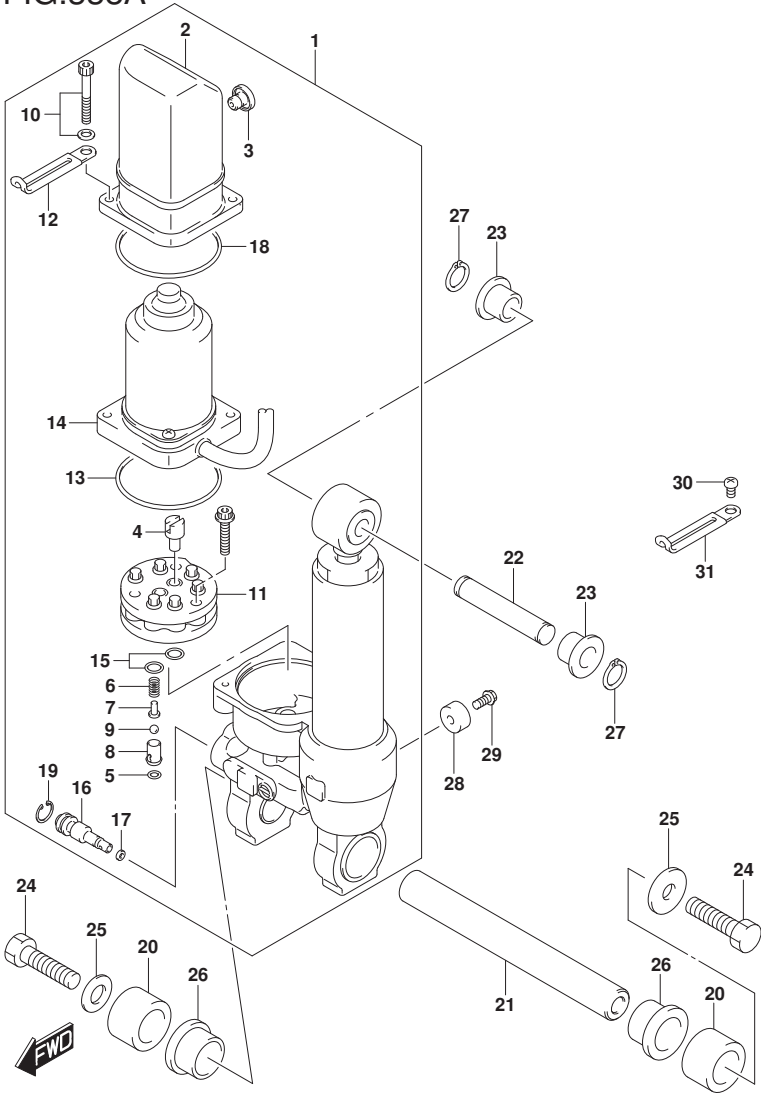


FIG.336F (1-G-11) SWIVEL BRACKET (DF30AQ)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
32	09443-10043	SPRING	1	

DF30AQ P01

FIG.338A



DF25A_30A_P01_021_338A
TILT CYLINDER

FIG.338A (1-G-12) TILT CYLINDER (DF25AT,DF25ATH,DF30AT,DF30ATH)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48000-94L04	POWER TILT ASSY	1	
2	48571-89J01	.RESERVOIR	1	
3	48572-89J01	.PLUG	1	
4	48583-95E00	.JOINT, DRIVE	1	
5	48818-97E00	.O RING, VALVE HSG	1	
6	48823-89J00	.SPRING, PRESSURE	1	
7	48832-89J00	.VALVE, PRESSURE	1	
8	48834-89J00	.SHEET, VALVE	1	
9	48842-89J00	.BALL, PRESSURE VALVE	1	
10	48861-89J01	.BOLT, RESERVOIR	2	
11	48510-89J00	.PUMP ASSY	1	
12	29404-93J11	.CLAMP (L:65)	1	
13	31123-89J10	.O RING	1	
14	38100-94L02	.MOTOR ASSY, PT	1	
15	48518-87D00	.O RING	1	
16	48551-89J00	.VALVE, MANUAL	1	
17	48553-97E00	.SEAL, WASHER	1	
18	48585-89J00	.O RING, RESERVOIR	1	
19	48681-87J11	.CIRCLIP	1	
20	47226-94L00	SPACER, TILT CYL LOWER PORT	2	LOWER
21	48121-94LA0	SHAFT, TILT CYL LOWER	1	LOWER
22	48321-94L00	SHAFT, TILT CYL UPPER	1	UPPER
23	48325-94L00	BUSH, TILT CYL UPPER	2	UPPER
24	09100-10323	BOLT (10X35)	2	
25	09160-10158	WASHER (10.5X30X3)	2	
26	48326-94L00	BUSH, TILT CYL LOWER	2	
27	09380-12002	SNAP RING	2	
28	55321-87J01	ANODE, PROTECTION	1	
29	09103-06281	BOLT (6X14)	1	
30	09125-06063	SCREW (6X10)	1	

DF25A_30A_P01_021

FIG.338A

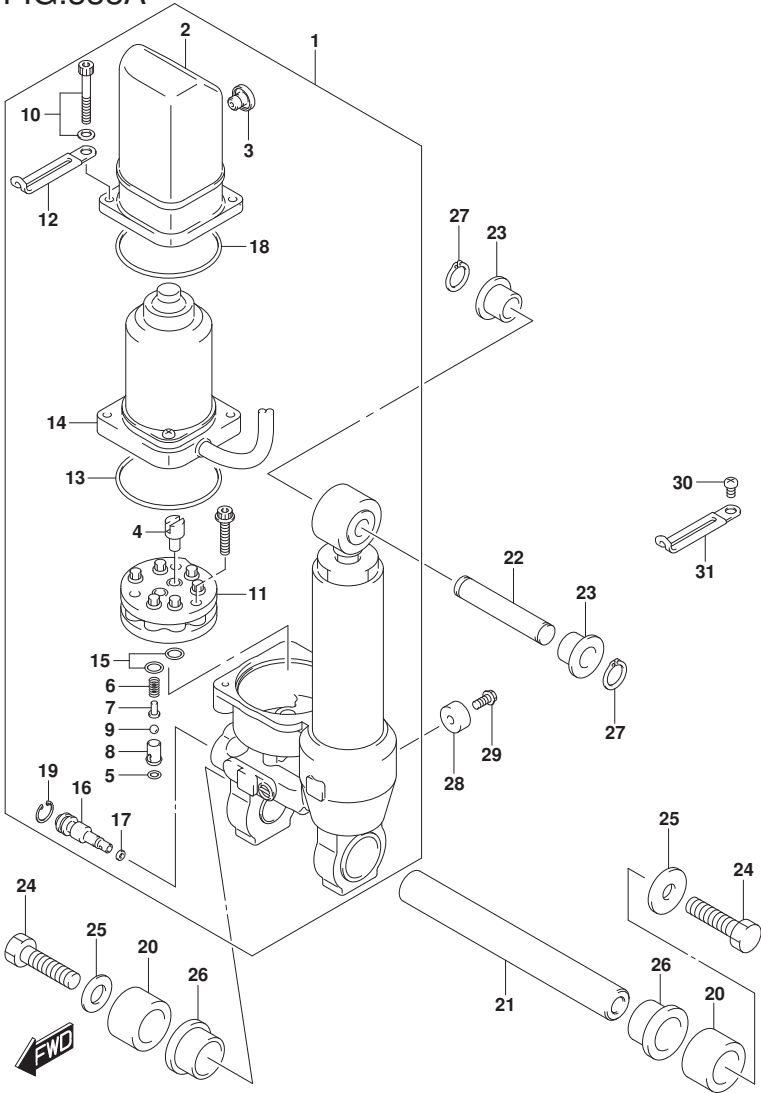


FIG.338A (1-G-13) TILT CYLINDER (DF25AT,DF25ATH,DF30AT,DF30ATH)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
31	09404-06032	CLAMP (L:65)	1	

DF25AT P01
DF25ATH P01
DF30AT P01
DF30ATH P01

FIG.339A

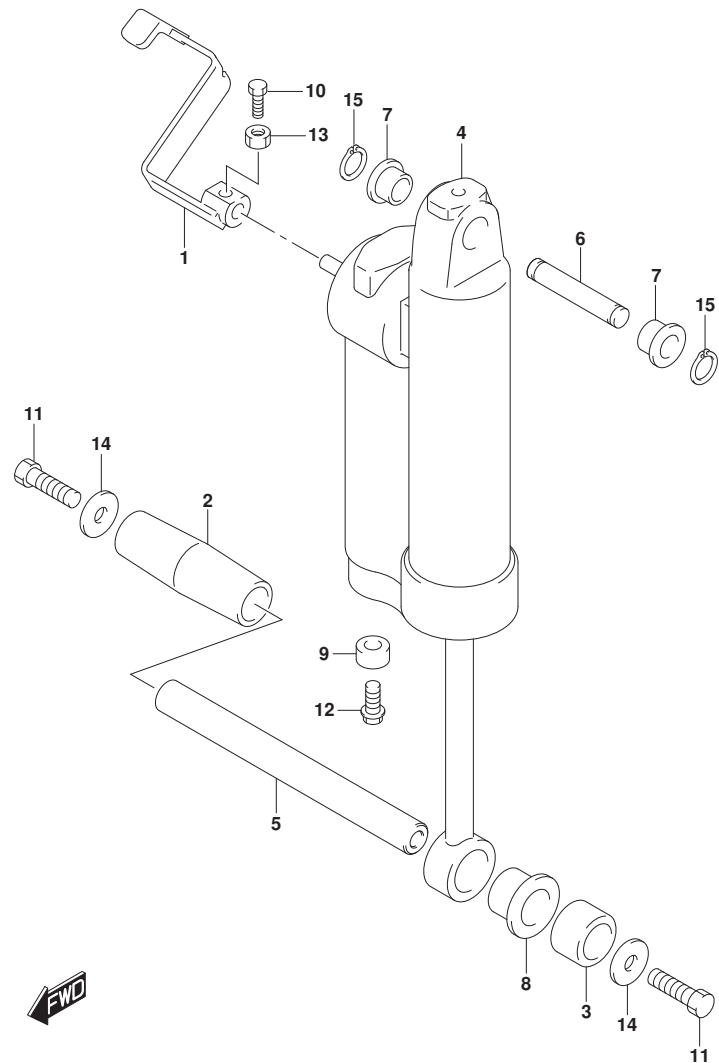


FIG.339A (1-G-14) GAS CYLINDER (DF30AQ)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	45260-94LA0	LEVER, RELEASE	1	
2	47225-94L00	SPACER, TILT CYL LOWER STBD	1	LOWER,STBD
3	47226-94L00	SPACER, TILT CYL LOWER PORT	1	LOWER,PORT
4	47400-95J02	CYLINDER ASSY, GAS	1	
5	48121-94LA0	SHAFT, TILT CYL LOWER	1	LOWER
6	48321-94L00	SHAFT, TILT CYL UPPER	1	UPPER
7	48325-94L00	BUSH, TILT CYL UPPER	2	UPPER
8	48326-94L00	BUSH, TILT CYL LOWER	1	LOWER
9	55321-87J01	ANODE, PROTECTION	1	
10	09100-06113	BOLT (6X16)	1	
11	09100-10323	BOLT (10X35)	2	
12	09103-06281	BOLT (6X14)	1	
13	09140-06020	NUT	1	
14	09160-10158	WASHER (10.5X30X3)	2	
15	09380-12002	SNAP RING	2	

DF30AQ P01

FIG.340A

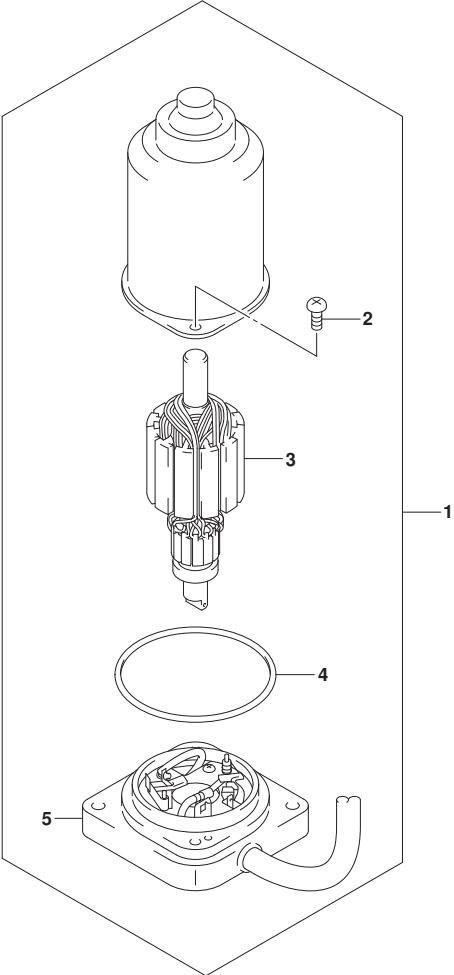


FIG.340A (1-H-2) PTT MOTOR (DF25AT,DF25ATH,DF30AT,DF30ATH)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	38100-94L02	MOTOR ASSY, PT	1	
2	31111-89J00	.SCREW	2	
3	31311-89J00	.ARMATURE	1	
4	31123-89J00	.O RING	1	
5	31173-94L02	.BRACKET, PT MOTOR	1	

DF25AT P01
 DF25ATH P01
 DF30AT P01
 DF30ATH P01

FIG.401A

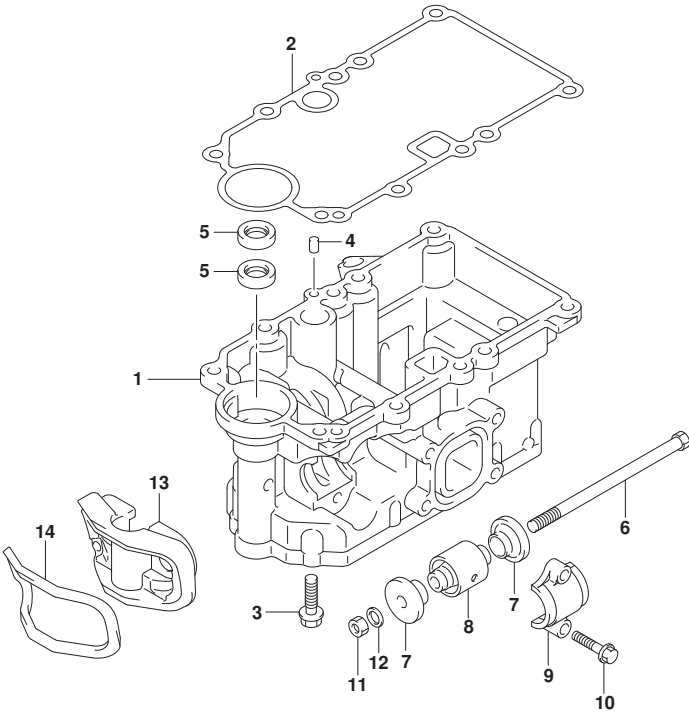


FIG.401A (1-H-3) ENGINE HOLDER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	51110-94L00	HOLDER, ENGINE	1	
2	51211-94L00	GASKET, ENGINE HOLDER	1	
3	09116-08150	BOLT (8X27)	10	
4	09202-06023	PIN (6X10)	2	
5	09282-15009	OIL SEAL (14.7X25X6.5)	2	
6	54112-94L00	BOLT, UPPER MOUNT	2	UPPER
7	54125-94L00	STOPPER, UPPER MOUNT THRUST	4	UPPER
8	54130-94L00	MOUNT, UPPER	2	UPPER
9	54137-94L00	COVER, UPPER MOUNT	2	UPPER
10	09116-08152	BOLT (8X35)	4	
11	09140-10031	NUT (M10)	2	
12	09160-10156	WASHER (10.3X16.5X2.5)	2	
13	54144-94L00	SEAL, UPPER MOUNT	1	UPPER
14	54145-94L00	SEAL, UPPER MOUNT NO.2	1	UPPER

- DF25A P01
- DF25AR P01
- DF25AT P01
- DF25ATH P01
- DF30A P40
- DF30AQ P01
- DF30AR P01
- DF30AT P01
- DF30ATH P01



FIG.405A (1-H-4) DRIVE SHAFT HOUSING (DF25A,DF25AR,DF30AR)



DF25A P01
DF25AR P01
DF30AR P01

FIG.405B

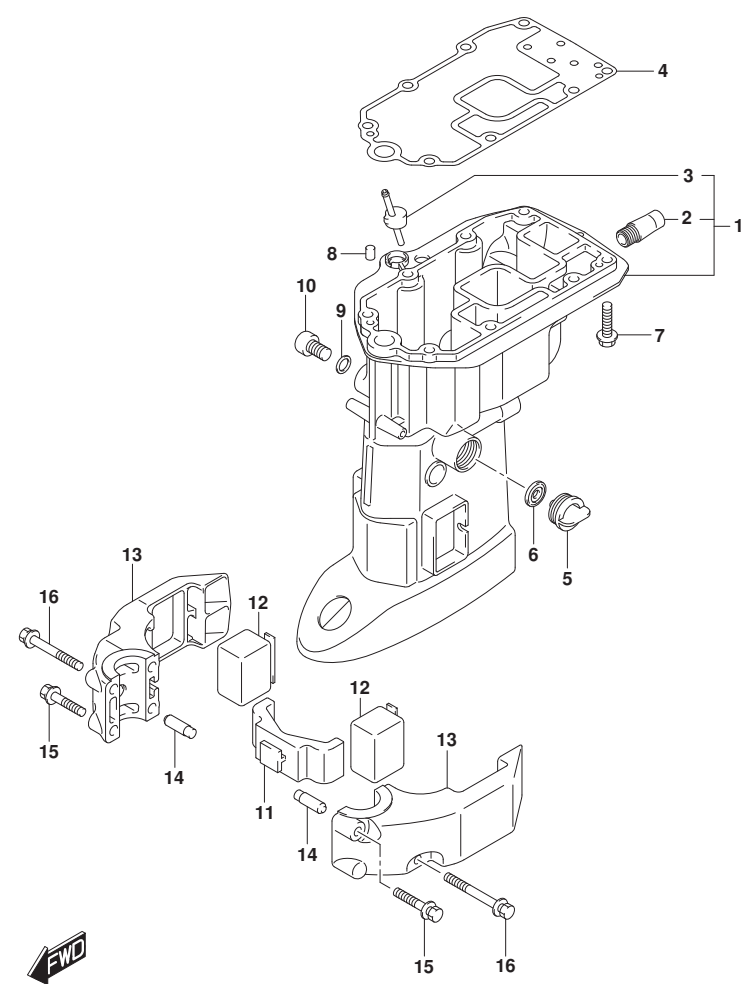


FIG.405B (1-H-5) DRIVE SHAFT HOUSING (SEE NOTE)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	52110-94L01-YAY	HOUSING, DRIVE SHAFT (BLACK)	1	W/TRANSOM(S)
1-2	52110-94L01-Y5S	HOUSING, DRIVE SHAFT (WHITE)	1	W/TRANSOM(S)
1-3	52110-94L11-YAY	HOUSING, DRIVE SHAFT (BLACK)	1	W/TRANSOM(L)
1-4	52110-94L11-Y5S	HOUSING, DRIVE SHAFT (WHITE)	1	W/TRANSOM(L)
2	43112-94L01	.PIPE, EXHAUST	1	
3	61155-94L00	.TUBE, WATER INSP	1	
4	52113-94L00	GASKET, DRIVE SHAFT HOUSING	1	
5	17913-93J00	PLUG, WATER	1	
6	17914-93J01	GASKET, WATER PLUG	1	
7	09116-08151	BOLT (8X30)	8	
8	09202-06023	PIN (6X10)	2	
9	09168-12017	GASKET (12X17X1)	1	
10	09248-12009	PLUG (12X18.65)	1	
11	54151-94L00	MOUNT, LOWER THRUST	1	LOWER
12	54167-94L00	MOUNT, LOWER SIDE	2	LOWER
13-1	54211-94L00-YAY	COVER, LOWER MOUNT (BLACK)	2	LOWER
13-2	54211-94L00-Y5S	COVER, LOWER MOUNT (WHITE)	2	LOWER
14	54213-93901	PIN, LOWER MOUNT COVER KNOCK	2	
15	09116-08154	BOLT (8X40)	2	
16	09116-08162	BOLT (8X65)	2	

NOTE : DF25AT,DF25ATH,DF30A,DF30AT,DF30ATH

DF25AT P01
DF25ATH P01
DF30A P40
DF30AT P01
DF30ATH P01

FIG.405C

FIG.405C (1-H-6) DRIVE SHAFT HOUSING (DF30AQ)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	52110-94L01-YAY	HOUSING, DRIVE SHAFT (BLACK)	1	W/TRANSOM(S)
1-2	52110-94L11-YAY	HOUSING, DRIVE SHAFT (BLACK)	1	W/TRANSOM(L),W/TRANSOM(X)
2	43112-94L01	.PIPE, EXHAUST	1	
3	61155-94L00	.TUBE, WATER INSP	1	
4	52113-94L00	GASKET, DRIVE SHAFT HOUSING	1	
5	17913-93J00	PLUG, WATER	1	
6	17914-93J01	GASKET, WATER PLUG	1	
7	09116-08151	BOLT (8X30)	8	
8	09202-06023	PIN (6X10)	2	
9	09168-12017	GASKET (12X17X1)	1	
10	09248-12009	PLUG (12X18.65)	1	
11	54151-94L00	MOUNT, LOWER THRUST	1	LOWER
12	54167-94L00	MOUNT, LOWER SIDE	2	LOWER
13	54211-94L00-YAY	COVER, LOWER MOUNT (BLACK)	2	LOWER
14	54213-93901	PIN, LOWER MOUNT COVER KNOCK	2	
15	09116-08154	BOLT (8X40)	2	
16	09116-08162	BOLT (8X65)	2	
17	52131-94L00-YAY	CASE, EXTENSION (BLACK)	1	W/TRANSOM(X)
18	57130-96300	BUSH, DRIVE SHAFT	1	W/TRANSOM(X)
19	09108-08104	STUD BOLT (8X157)	6	W/TRANSOM(X)
20	09202-06023	PIN (6X10)	2	W/TRANSOM(X)

DF30AQ P01

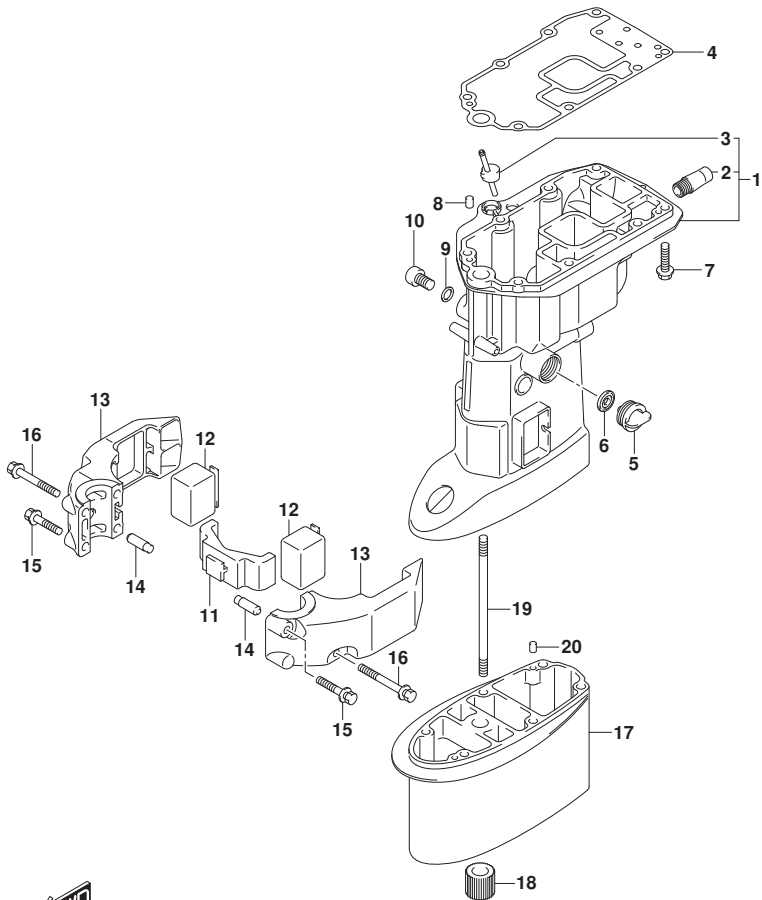
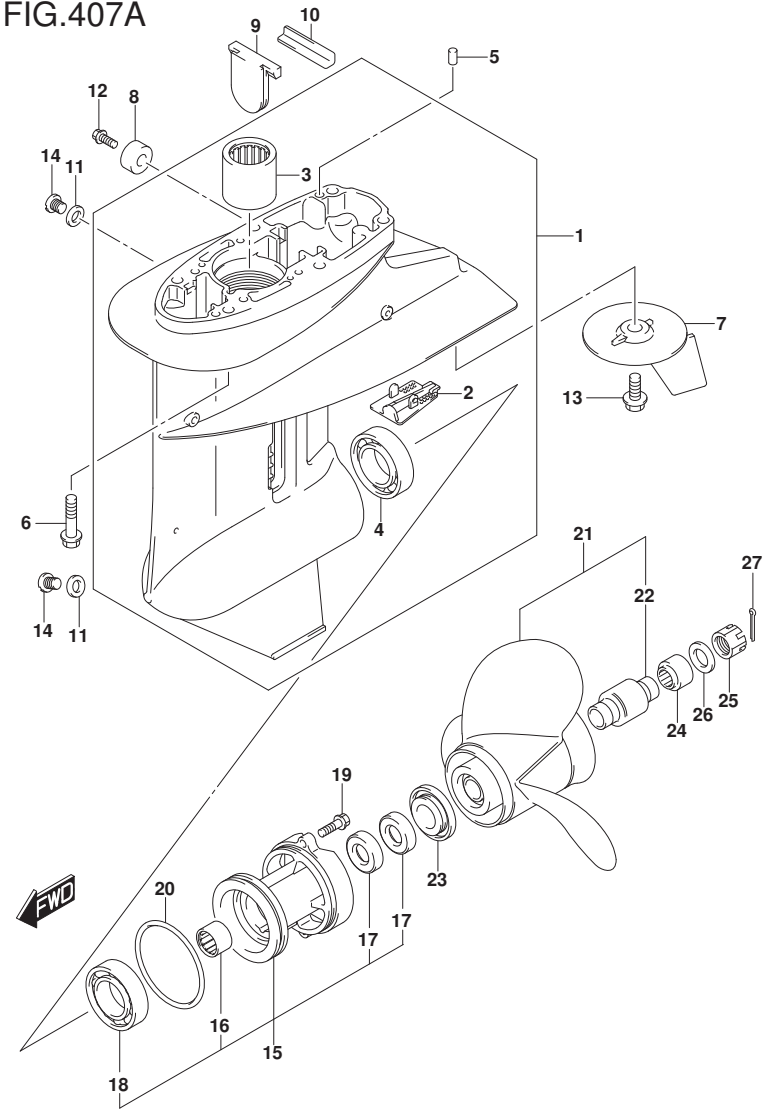


FIG.407A



DF25A_30A_P01_021_407A
GEAR CASE

FIG.407A (1-H-7) GEAR CASE (DF25A,DF25AR,DF30AR)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	55100-94L00-YAY	CASE ASSY, GEAR (BLACK)	1	
2	55114-963L0	.COVER, GEAR CASE UNDER	1	
3	09263-20046	.BEARING (20.6X27X25.4)	1	
4	09265-25047	.BEARING (25X52X16.25)	1	
5	09202-06023	PIN (6X10)	2	
6	09116-08154	BOLT (8X40)	6	
7	55125-96310	TAB, TRIM	1	
8	55321-87J01	ANODE, PROTECTION	1	
9	55332-94L00	RUBBER, EXHAUST SEAL	1	
10	55333-94L10	PLATE, EXHAUST SEAL	1	
11	59178-97J00	GASKET, DRAIN PLUG	2	
12	09103-06281	BOLT (6X14)	1	
13-1	09116-08137	BOLT (8X22)	1	020
13-2	09116-08148	BOLT (8X22)	1	021
14	09248-08001	PLUG (8X7.5)	2	
15	56120-91L11-YAY	HOUSING, PROPELLER SHAFT BRG (BLACK)	1	
16	09263-20047	.BEARING (20X26X20)	1	
17	09289-20L01	.OIL SEAL (20X34X6.5)	2	
18	08113-60060	.BEARING	1	
19	09116-06229	BOLT (6X25)	2	
20	09280-75002	O RING (D:3.5,ID:68.6)	1	
21-1	58100-91L40-019	PROPELLER (3X10-1/4X10)	1	
21-2	58100-91L50-019	PROPELLER (3X10-1/4X11)	1	
21-3	58100-91L20-019	PROPELLER (3X10-1/4X12)	1	
21-4	58100-91L30-019	PROPELLER (3X10-1/4X13)	1	
21-5	58100-95D01-019	PROPELLER (3X10-1/4X14)	1	
21-6	58100-96372-019	PROPELLER (3X10-1/4X9)	1	
21-7	58100-96472-019	PROPELLER (3X10-1/4X10)	1	
21-8	58100-96482-019	PROPELLER (3X10-1/4X12)	1	
21-9	58100-96492-019	PROPELLER (3X10-1/4X13)	1	OPT
21-10	58100-96462-019	PROPELLER (3X10-1/4X15)	1	OPT
22	58120-96401	.BUSH, PROPELLER	1	
23	57632-91L00	STOPPER, PROPELLER BUSH	1	
24	57633-96300	SPACER, PROPELLER NUT	1	
25	09141-14008	NUT	1	

FIG.407A

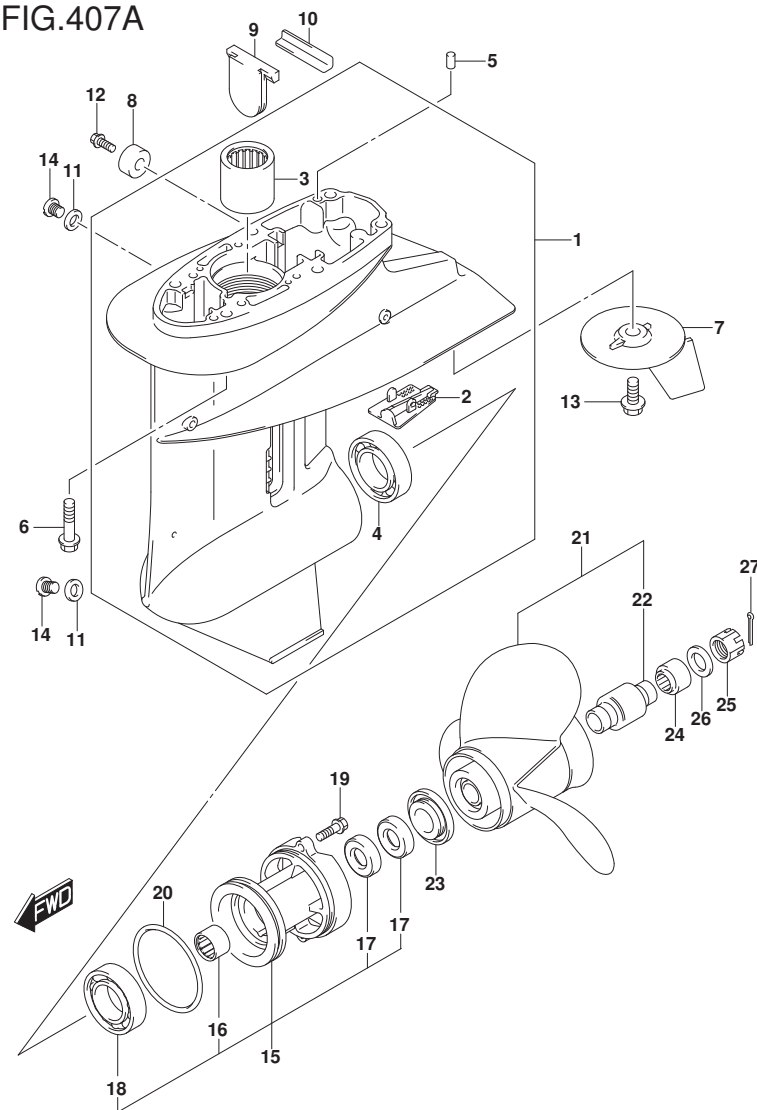
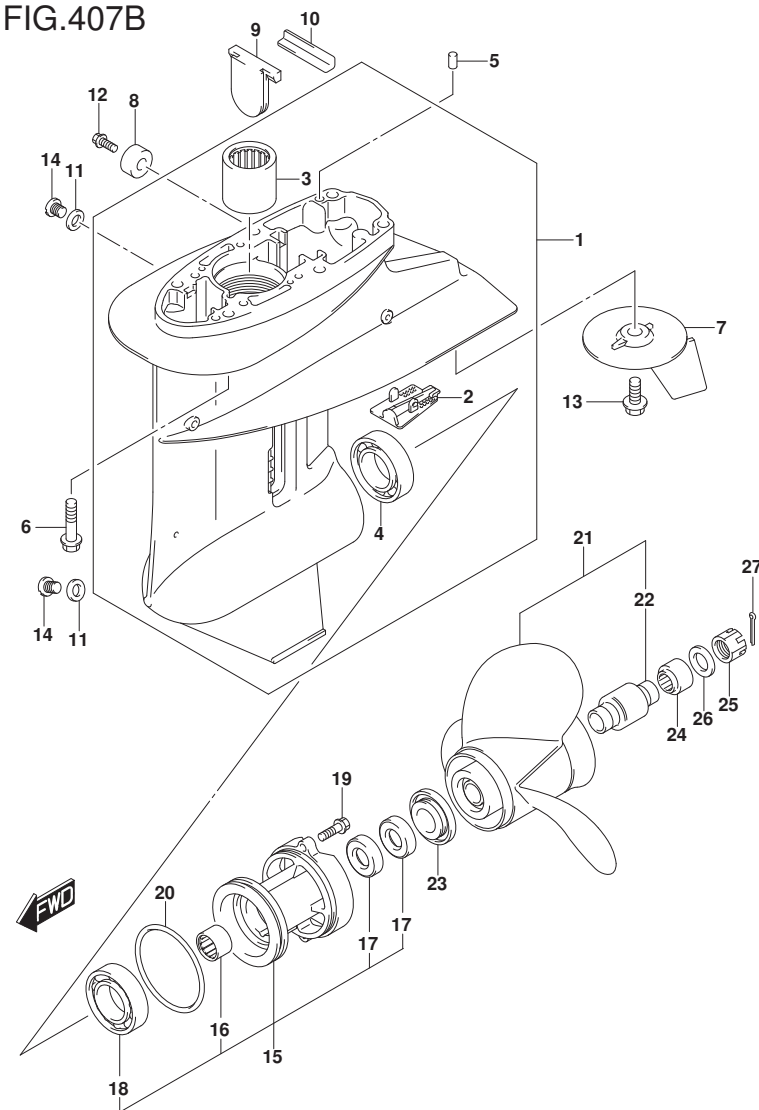


FIG.407A (1-H-8) GEAR CASE (DF25A,DF25AR,DF30AR)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
26	09160-14028	WASHER (14.5X30X2.5)	1	
27	09204-03003	PIN (D:3.6,L:25)	1	

DF25A P01
DF25AR P01
DF30AR P01

FIG.407B



DF25A_30A_P01_021_407B
GEAR CASE

FIG.407B (1-H-9) GEAR CASE (DF25AT,DF25ATH,DF30A,DF30AT,DF30ATH)

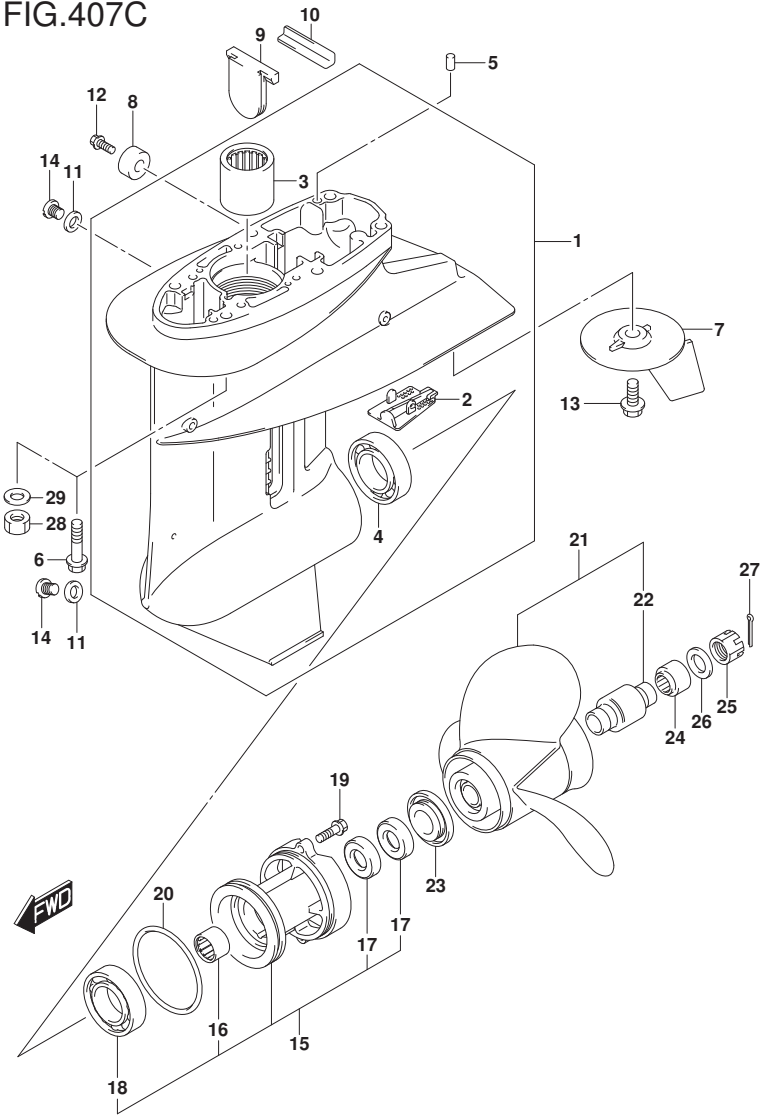
REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	55100-94L00-YAY	CASE ASSY, GEAR (BLACK)	1	
1-2	55100-94L00-Y5S	CASE ASSY, GEAR (WHITE)	1	
2	55114-963L0	.COVER, GEAR CASE UNDER	1	
3	09263-20046	.BEARING (20.6X27X25.4)	1	
4	09265-25047	.BEARING (25X52X16.25)	1	
5	09202-06023	PIN (6X10)	2	
6	09116-08154	BOLT (8X40)	6	
7	55125-96310	TAB, TRIM	1	
8	55321-87J01	ANODE, PROTECTION	1	
9	55332-94L00	RUBBER, EXHAUST SEAL	1	
10	55333-94L10	PLATE, EXHAUST SEAL	1	
11	59178-97J00	GASKET, DRAIN PLUG	2	
12	09103-06281	BOLT (6X14)	1	
13-1	09116-08137	BOLT (8X22)	1	020
13-2	09116-08148	BOLT (8X22)	1	021
14	09248-08001	PLUG (8X7.5)	2	
15-1	56120-91L11-YAY	HOUSING, PROPELLER SHAFT BRG (BLACK)	1	
15-2	56120-91L11-Y5S	HOUSING, PROPELLER SHAFT BRG (WHITE)	1	
16	09263-20047	.BEARING (20X26X20)	1	
17	09289-20L01	.OIL SEAL (20X34X6.5)	2	
18	08113-60060	.BEARING	1	
19	09116-06229	BOLT (6X25)	2	
20	09280-75002	O RING (D:3.5,ID:68.6)	1	
21-1	58100-91L40-019	PROPELLER (3X10-1/4X10)	1	
21-2	58100-91L50-019	PROPELLER (3X10-1/4X11)	1	
21-3	58100-91L20-019	PROPELLER (3X10-1/4X12)	1	
21-4	58100-91L30-019	PROPELLER (3X10-1/4X13)	1	
21-5	58100-95D01-019	PROPELLER (3X10-1/4X14)	1	
21-6	58100-96372-019	PROPELLER (3X10-1/4X9)	1	
21-7	58100-96472-019	PROPELLER (3X10-1/4X10)	1	
21-8	58100-96482-019	PROPELLER (3X10-1/4X12)	1	
21-9	58100-96492-019	PROPELLER (3X10-1/4X13)	1	OPT
21-10	58100-96462-019	PROPELLER (3X10-1/4X15)	1	OPT
22	58120-96401	.BUSH, PROPELLER	1	

DF25A_30A_P01_021

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23	57632-91L00	STOPPER, PROPELLER BUSH	1	
24	57633-96300	SPACER, PROPELLER NUT	1	
25	09141-14008	NUT	1	
26	09160-14028	WASHER (14.5X30X2.5)	1	
27	09204-03003	PIN (D:3.6,L:25)	1	



FIG.407C



DF25A_30A_P01_021_407C
GEAR CASE

FIG.407C (1-H-11) GEAR CASE (DF30AQ)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	55100-94L00-YAY	CASE ASSY, GEAR (BLACK)	1	
2	55114-963L0	.COVER, GEAR CASE UNDER	1	
3	09263-20046	.BEARING (20.6X27X25.4)	1	
4	09265-25047	.BEARING (25X52X16.25)	1	
5	09202-06023	PIN (6X10)	2	
6	09116-08154	BOLT (8X40)	6	W/TRANSOM(S),W/TRANSOM(L)
7	55125-96310	TAB, TRIM	1	
8	55321-87J01	ANODE, PROTECTION	1	
9	55332-94L00	RUBBER, EXHAUST SEAL	1	
10	55333-94L10	PLATE, EXHAUST SEAL	1	
11	59178-97J00	GASKET, DRAIN PLUG	2	
12	09103-06281	BOLT (6X14)	1	
13-1	09116-08137	BOLT (8X22)	1	020
13-2	09116-08148	BOLT (8X22)	1	021
14	09248-08001	PLUG (8X7.5)	2	
15	56120-91L11-YAY	HOUSING, PROPELLER SHAFT BRG (BLACK)	1	
16	09263-20047	.BEARING (20X26X20)	1	
17	09289-20L01	.OIL SEAL (20X34X6.5)	2	
18	08113-60060	.BEARING	1	
19	09116-06229	BOLT (6X25)	2	
20	09280-75002	O RING (D:3.5,ID:68.6)	1	
21-1	58100-91L40-019	PROPELLER (3X10-1/4X10)	1	
21-2	58100-91L50-019	PROPELLER (3X10-1/4X11)	1	
21-3	58100-91L20-019	PROPELLER (3X10-1/4X12)	1	
21-4	58100-91L30-019	PROPELLER (3X10-1/4X13)	1	
21-5	58100-95D01-019	PROPELLER (3X10-1/4X14)	1	
21-6	58100-96372-019	PROPELLER (3X10-1/4X9)	1	
21-7	58100-96472-019	PROPELLER (3X10-1/4X10)	1	
21-8	58100-96482-019	PROPELLER (3X10-1/4X12)	1	
21-9	58100-96492-019	PROPELLER (3X10-1/4X13)	1	
21-10	58100-96462-019	PROPELLER (3X10-1/4X15)	1	
22	58120-96401	.BUSH, PROPELLER	1	
23	57632-91L00	STOPPER, PROPELLER BUSH	1	
24	57633-96300	SPACER, PROPELLER NUT	1	
25	09141-14008	NUT	1	

DF25A_30A_P01_021

FIG.407C

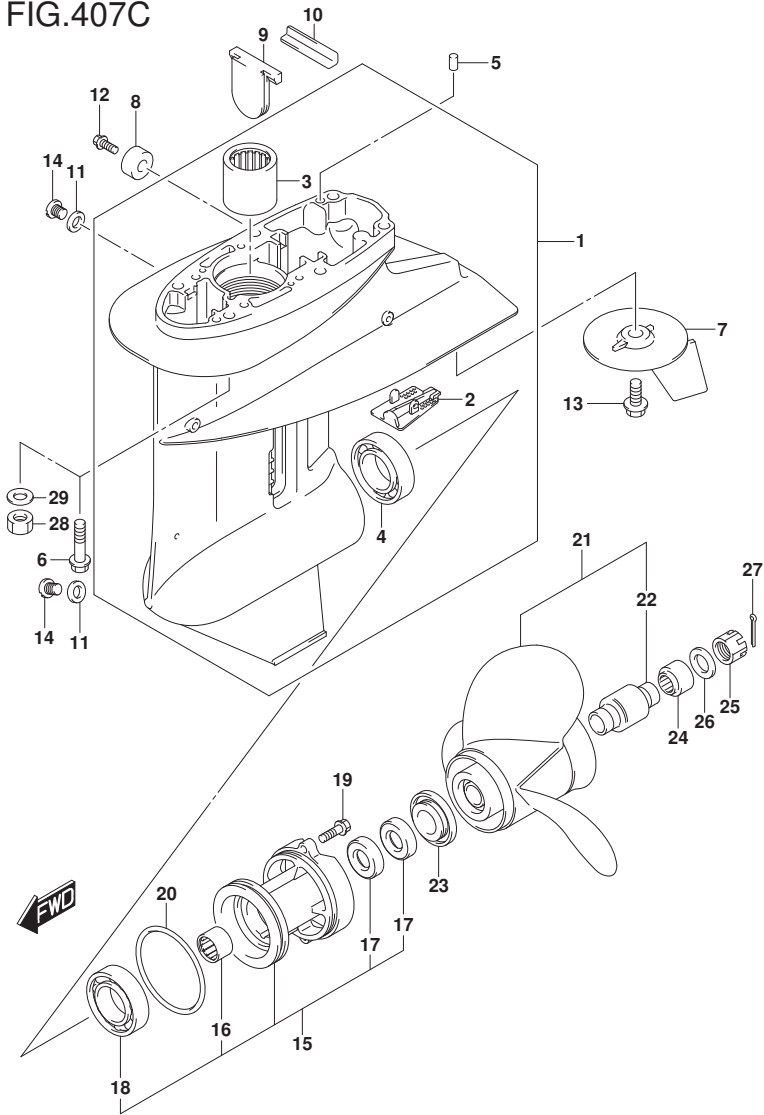


FIG.407C (1-H-12) GEAR CASE (DF30AQ)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
26	09160-14028	WASHER (14.5X30X2.5)	1	
27	09204-03003	PIN (D:3.6,L:25)	1	
28	09140-08016	NUT	6	W/TRANSOM(X)
29	09160-08082	WASHER (8.5X16X1.2)	6	W/TRANSOM(X)

DF30AQ P01

FIG.410A

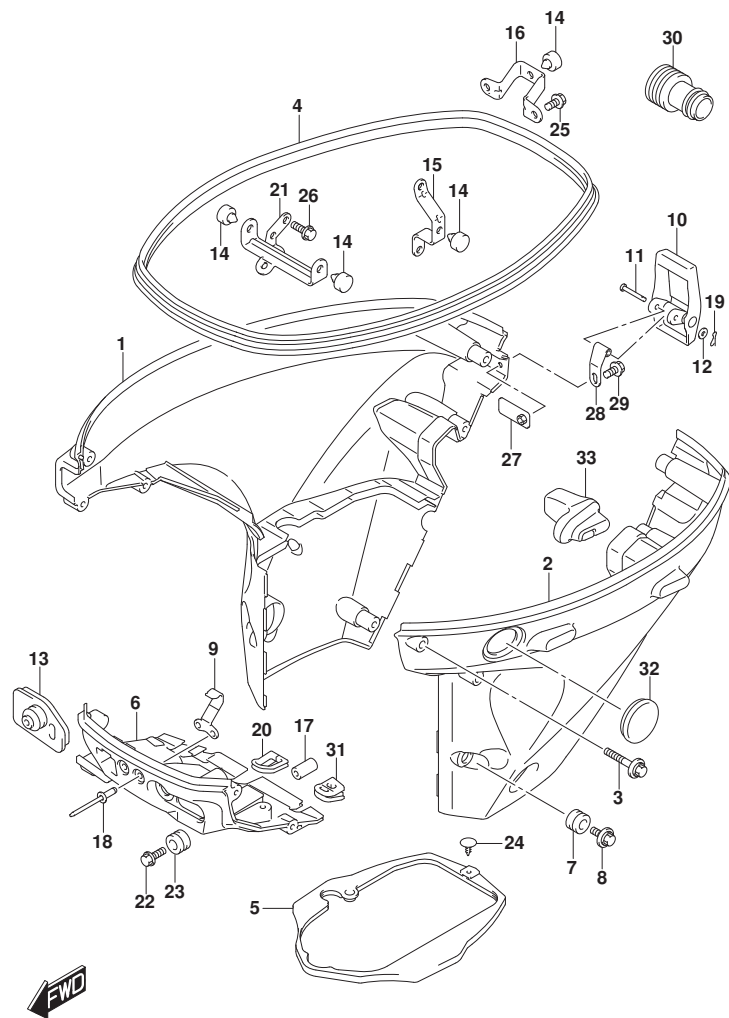


FIG.410A (1-H-13) SIDE COVER (DF25A,DF30AQ)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61810-94L10-YAY	COVER, SIDE STBD (BLACK)	1	STBD
2	61820-94L00-YAY	COVER, SIDE PORT (BLACK)	1	PORT
3	09116-06523	BOLT (6X35)	8	
4	61112-94L10	RUBBER, SIDE COVER	1	
5	61134-94L00	SEAL, SIDE COVER	1	
6	61830-94L00-YAY	PANEL, FRONT (BLACK)	1	
7	09320-11017	CUSHION (11X20X13.5)	2	
8	09116-06522	BOLT (6X17)	2	
9	61412-89L00	HOOK, FR PANEL	1	
10	61610-90L00	FASTENER	1	
11	61616-93EL0	PIN, LEVER	1	
12	09161-04012	WASHER (4.2X11X1)	1	
13-1	61124-94L00	GROMMET, CABLE	1	W/MANUAL STARTER
13-2	61124-94L20	GROMMET, CABLE	1	W/ELECTRIC STARTER
14	61151-91J11	CUSHION, LOWER COVER HOLDER	4	LOWER
15	61827-94L00	HOLDER, SIDE COVER	1	
16	61829-94L00	HOLDER, SIDE COVER REAR	1	
17	09251-09007	CUSHION	1	
18	09220-04005	RIVET	2	
19	09385-04003	CLIP	1	
20	23131-94L00	BOOT, CLUTCH ROD	1	
21	61841-94L00	HOLDER, SIDE COVER	1	
22	09116-06522	BOLT (6X17)	1	
23	09320-11017	CUSHION (11X20X13.5)	1	
24	09409-05302-5PK	CLIP (BLACK)	1	
25	01550-0616C	BOLT	2	
26	01550-0820C	BOLT	1	
27	61620-94L00	PLATE, FASTENER HOLDER	1	
28	61642-90L00	HOLDER, FASTENER LEVER	1	
29	09116-06223	BOLT (6X12)	1	
30	17917-87L00	CONNECTOR, FLUSH WATER	1	
31	36656-94L00	GROMMET, PT CABLE	1	
32	37853-94L00	PLUG, PT SWITCH HOLE	1	

FIG.410A

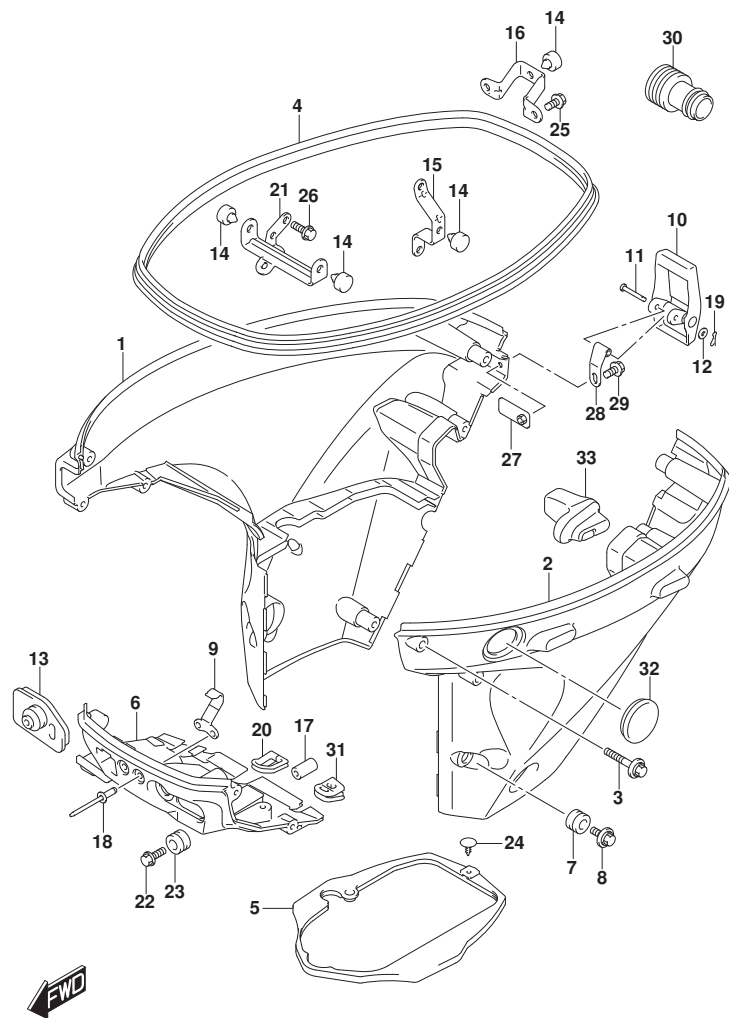


FIG.410A (1-H-14) SIDE COVER (DF25A,DF30AQ)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
33	61151-94L00	CUSHION, SIDE COVER	1	

DF25A P01
DF30AQ P01

FIG.410B

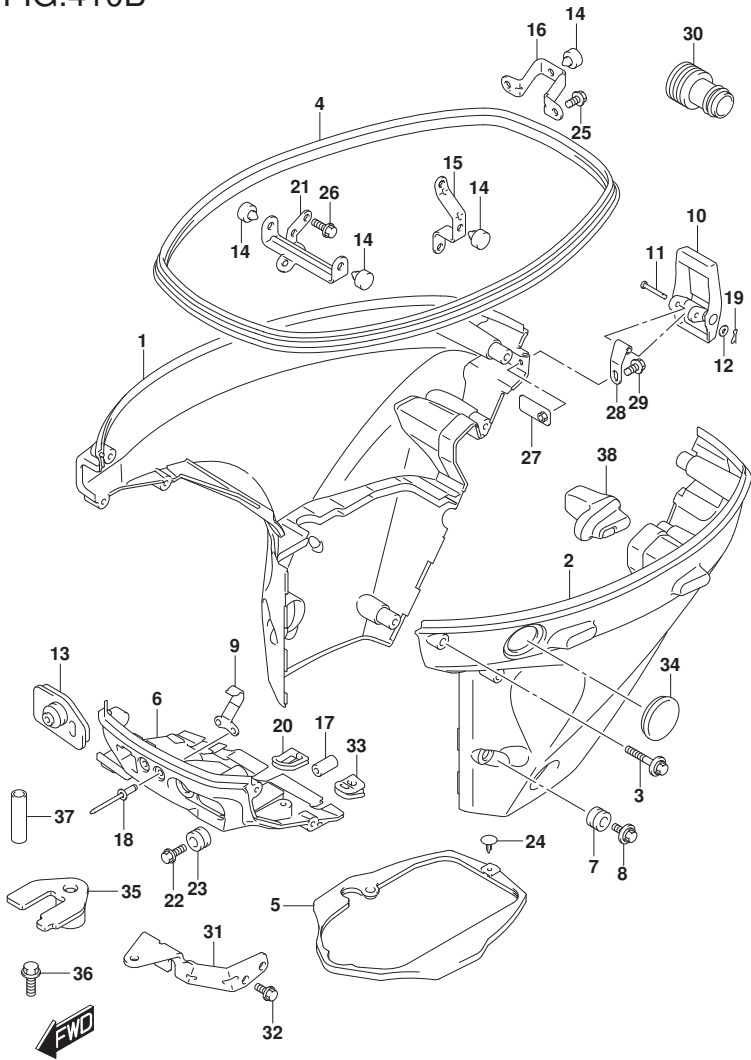


FIG.410B (1-1-2) SIDE COVER (DF25AR,DF30AR)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61810-94L10-YAY	COVER, SIDE STBD (BLACK)	1	STBD
2	61820-94L00-YAY	COVER, SIDE PORT (BLACK)	1	PORT
3	09116-06523	BOLT (6X35)	8	
4	61112-94L10	RUBBER, SIDE COVER	1	
5	61134-94L00	SEAL, SIDE COVER	1	
6	61830-94L00-YAY	PANEL, FRONT (BLACK)	1	
7	09320-11017	CUSHION (11X20X13.5)	2	
8	09116-06522	BOLT (6X17)	2	
9	61412-89L00	HOOK, FR PANEL	1	
10	61610-90L00	FASTENER	1	
11	61616-93EL0	PIN, LEVER	1	
12	09161-04012	WASHER (4.2X11X1)	1	
13	61124-94L10	GROMMET, R/CON CABLE	1	
14	61151-91J11	CUSHION, LOWER COVER HOLDER	4	LOWER
15	61827-94L00	HOLDER, SIDE COVER	1	
16	61829-94L00	HOLDER, SIDE COVER REAR	1	
17	09251-09007	CUSHION	1	
18	09229-04005	RIVET	2	
19	09385-04003	CLIP	1	
20	23131-94L00	BOOT, CLUTCH ROD	1	
21	61841-94L00	HOLDER, SIDE COVER	1	
22	09116-06522	BOLT (6X17)	1	
23	09320-11017	CUSHION (11X20X13.5)	1	
24	09409-05302-5PK	CLIP (BLACK)	1	
25	01550-0616C	BOLT	2	
26	01550-0820C	BOLT	1	
27	61620-94L00	PLATE, FASTENER HOLDER	1	
28	61642-90L00	HOLDER, FASTENER LEVER	1	
29	09116-06223	BOLT (6X12)	1	
30	17917-87L00	CONNECTOR, FLUSH WATER	1	
31	67341-94L00	HOLDER, R/CON CABLE	1	
32	01547-0616C	BOLT	2	
33	36656-94L00	GROMMET, PT CABLE	1	
34	37853-94L00	PLUG, PT SWITCH HOLE	1	
35	67343-94L00	STOPPER, R/CON CABLE	1	
36	09116-06225	BOLT (6X16)	1	

FIG.410B

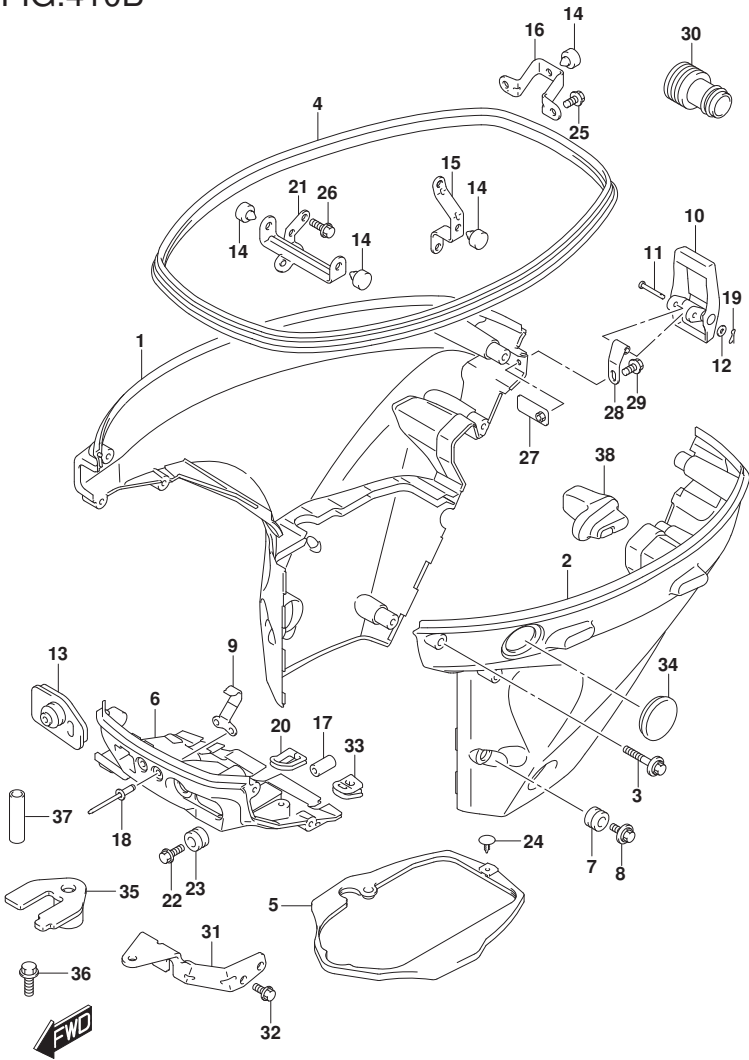


FIG.410B (1-I-3) SIDE COVER (DF25AR,DF30AR)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
37	09352-70104-600	HOSE (7X10.2X600)	2	L:600->14
38	61151-94L00	CUSHION, SIDE COVER	1	

DF25AR P01
DF30AR P01

FIG.410C

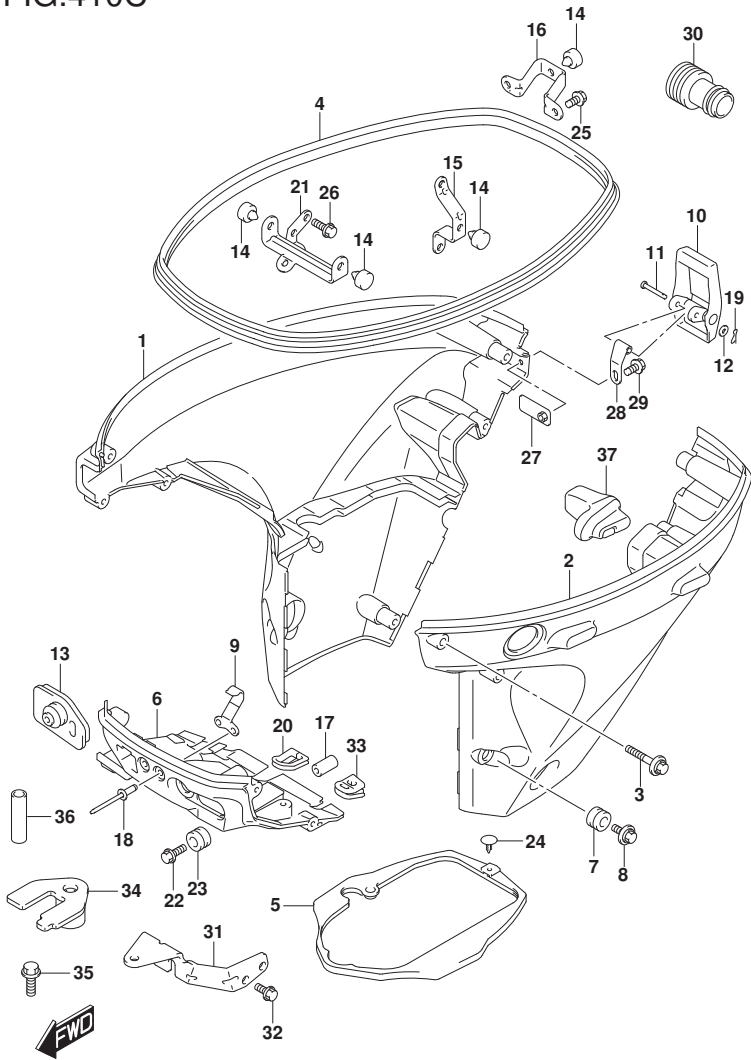


FIG.410C (1-I-4) SIDE COVER (DF25AT,DF30AT)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61810-94L10-YAY	COVER, SIDE STBD (BLACK)	1	STBD
1-2	61810-94L10-Y5S	COVER, SIDE STBD (WHITE)	1	STBD
2-1	61820-94L20-YAY	COVER, SIDE PORT (BLACK)	1	PORT
2-2	61820-94L20-Y5S	COVER, SIDE PORT (WHITE)	1	PORT
3	09116-06523	BOLT (6X35)	8	
4	61112-94L10	RUBBER, SIDE COVER	1	
5	61134-94L00	SEAL, SIDE COVER	1	
6-1	61830-94L00-YAY	PANEL, FRONT (BLACK)	1	
6-2	61830-94L00-Y5S	PANEL, FRONT (WHITE)	1	
7	09320-11017	CUSHION (11X20X13.5)	2	
8	09116-06522	BOLT (6X17)	2	
9	61412-89L00	HOOK, FR PANEL	1	
10	61610-90L00	FASTENER	1	
11	61616-93EL0	PIN, LEVER	1	
12	09161-04012	WASHER (4.2X11X1)	1	
13	61124-94L10	GROMMET, R/CON CABLE	1	
14	61151-91J11	CUSHION, LOWER COVER HOLDER	4	LOWER
15	61827-94L00	HOLDER, SIDE COVER	1	
16	61829-94L00	HOLDER, SIDE COVER REAR	1	
17	09251-09007	CUSHION	1	
18	09229-04005	RIVET	2	
19	09385-04003	CLIP	1	
20	23131-94L00	BOOT, CLUTCH ROD	1	
21	61841-94L00	HOLDER, SIDE COVER	1	
22	09116-06522	BOLT (6X17)	1	
23	09320-11017	CUSHION (11X20X13.5)	1	
24	09409-05302-5PK	CLIP (BLACK)	1	
25	01550-0616C	BOLT	2	
26	01550-0820C	BOLT	1	
27	61620-94L00	PLATE, FASTENER HOLDER	1	
28	61642-90L00	HOLDER, FASTENER LEVER	1	
29	09116-06223	BOLT (6X12)	1	
30	17917-87L00	CONNECTOR, FLUSH WATER	1	
31	67341-94L00	HOLDER, R/CON CABLE	1	
32	01547-0616C	BOLT	2	
33	36656-94L00	GROMMET, PT CABLE	1	

FIG.410C

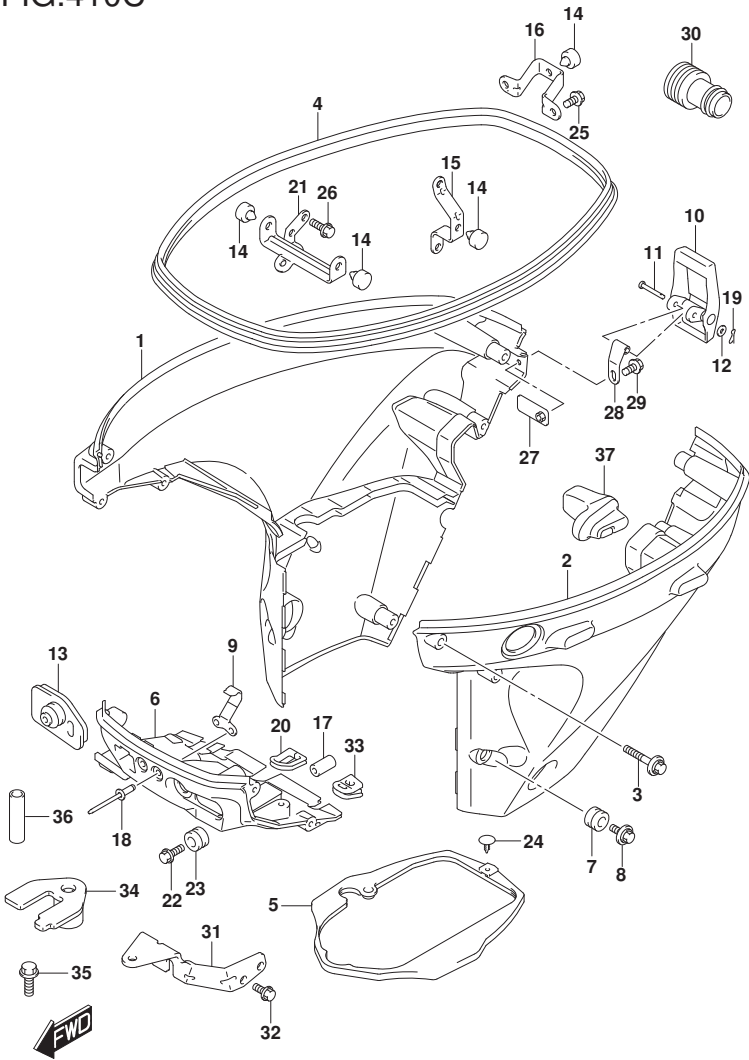


FIG.410C (1-1-5) SIDE COVER (DF25AT,DF30AT)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
34	67343-94L00	STOPPER, R/CON CABLE	1	
35	09116-06225	BOLT (6X16)	1	
36	09352-70104-600	HOSE (7X10.2X600)	2	L:600->14
37	61151-94L00	CUSHION, SIDE COVER	1	

DF25AT P01
DF30AT P01

FIG.410D

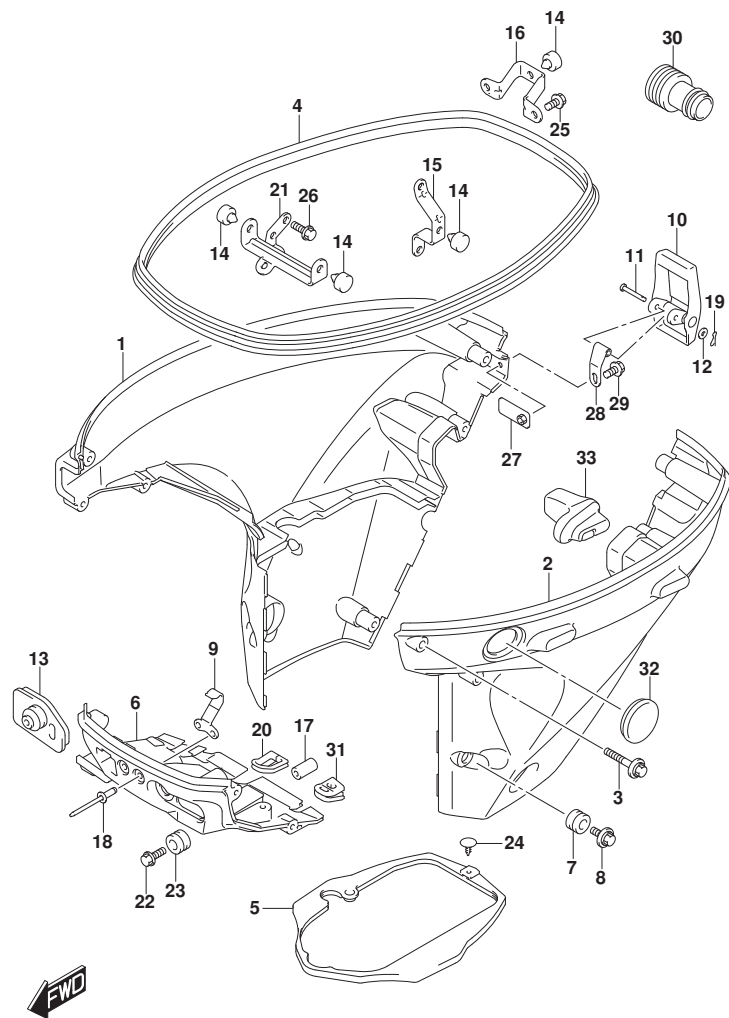


FIG.410D (1-I-6) SIDE COVER (DF25ATH,DF30ATH)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61810-94L10-YAY	COVER, SIDE STBD (BLACK)	1	STBD
1-2	61810-94L10-Y5S	COVER, SIDE STBD (WHITE)	1	STBD
2-1	61820-94L20-YAY	COVER, SIDE PORT (BLACK)	1	PORT
2-2	61820-94L20-Y5S	COVER, SIDE PORT (WHITE)	1	PORT
3	09116-06523	BOLT (6X35)	8	
4	61112-94L10	RUBBER, SIDE COVER	1	
5	61134-94L00	SEAL, SIDE COVER	1	
6-1	61830-94L00-YAY	PANEL, FRONT (BLACK)	1	
6-2	61830-94L00-Y5S	PANEL, FRONT (WHITE)	1	
7	09320-11017	CUSHION (11X20X13.5)	2	
8	09116-06522	BOLT (6X17)	2	
9	61412-89L00	HOOK, FR PANEL	1	
10	61610-90L00	FASTENER	1	
11	61616-93EL0	PIN, LEVER	1	
12	09161-04012	WASHER (4.2X11X1)	1	
13	61124-94L20	GROMMET, CABLE	1	
14	61151-91J11	CUSHION, LOWER COVER HOLDER	4	LOWER
15	61827-94L00	HOLDER, SIDE COVER	1	
16	61829-94L00	HOLDER, SIDE COVER REAR	1	
17	09251-09007	CUSHION	1	
18	09229-04005	RIVET	2	
19	09385-04003	CLIP	1	
20	23131-94L00	BOOT, CLUTCH ROD	1	
21	61841-94L00	HOLDER, SIDE COVER	1	
22	09116-06522	BOLT (6X17)	1	
23	09320-11017	CUSHION (11X20X13.5)	1	
24	09409-05302-5PK	CLIP (BLACK)	1	
25	01550-0616C	BOLT	2	
26	01550-0820C	BOLT	1	
27	61620-94L00	PLATE, FASTENER HOLDER	1	
28	61642-90L00	HOLDER, FASTENER LEVER	1	
29	09116-06223	BOLT (6X12)	1	
30	17917-87L00	CONNECTOR, FLUSH WATER	1	
31	36656-94L00	GROMMET, PT CABLE	1	
32	37853-94L00	PLUG, PT SWITCH HOLE	1	

FIG.410D

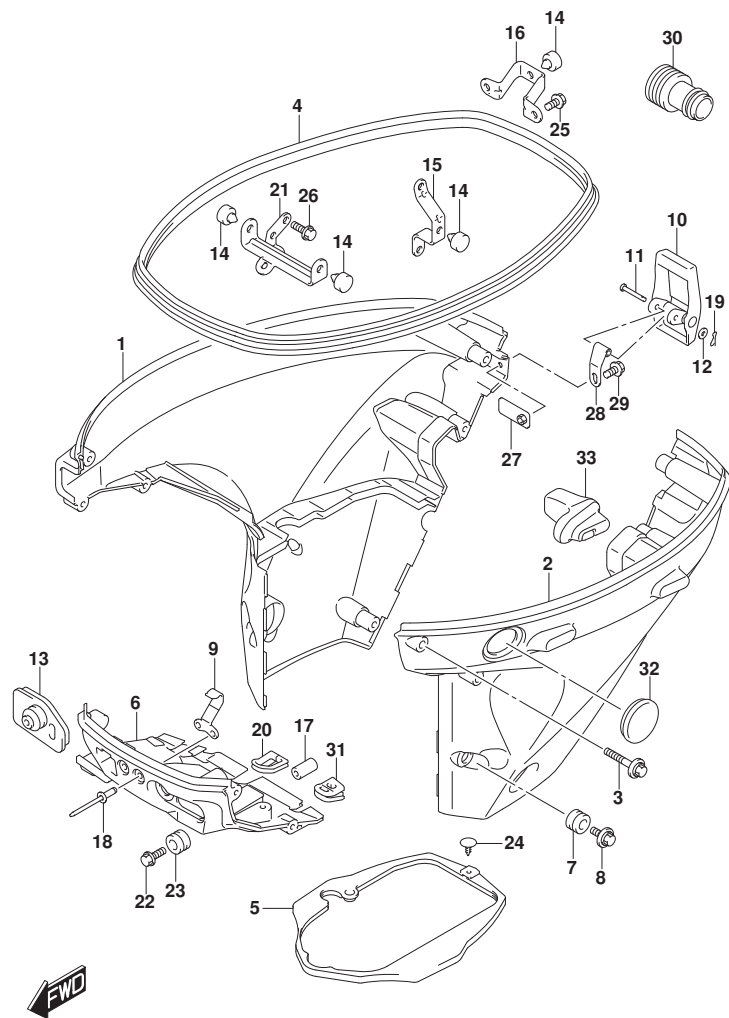


FIG.410D (1-I-7) SIDE COVER (DF25ATH,DF30ATH)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
33	61151-94L00	CUSHION, SIDE COVER	1	

DF25ATH P01
DF30ATH P01

FIG.410E

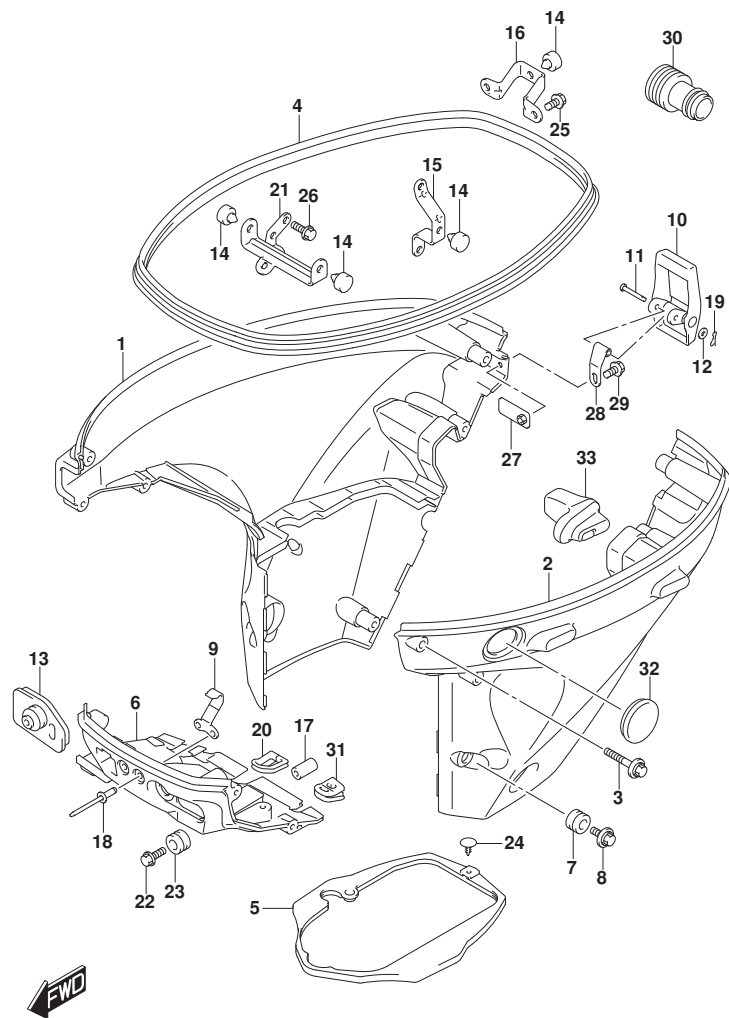


FIG.410E (1-I-8) SIDE COVER (DF30A)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61810-94L10-YAY	COVER, SIDE STBD (BLACK)	1	STBD
1-2	61810-94L10-Y5S	COVER, SIDE STBD (WHITE)	1	STBD
2-1	61820-94L00-YAY	COVER, SIDE PORT (BLACK)	1	PORT
2-2	61820-94L00-Y5S	COVER, SIDE PORT (WHITE)	1	PORT
3	09116-06523	BOLT (6X35)	8	
4	61112-94L10	RUBBER, SIDE COVER	1	
5	61134-94L00	SEAL, SIDE COVER	1	
6-1	61830-94L00-YAY	PANEL, FRONT (BLACK)	1	
6-2	61830-94L00-Y5S	PANEL, FRONT (WHITE)	1	
7	09320-11017	CUSHION (11X20X13.5)	2	
8	09116-06522	BOLT (6X17)	2	
9	61412-89L00	HOOK, FR PANEL	1	
10	61610-90L00	FASTENER	1	
11	61616-93EL0	PIN, LEVER	1	
12	09161-04012	WASHER (4.2X11X1)	1	
13-1	61124-94L00	GROMMET, CABLE	1	W/MANUAL STARTER
13-2	61124-94L20	GROMMET, CABLE	1	W/ELECTRIC STARTER
14	61151-91J11	CUSHION, LOWER COVER HOLDER	4	LOWER
15	61827-94L00	HOLDER, SIDE COVER	1	
16	61829-94L00	HOLDER, SIDE COVER REAR	1	
17	09251-09007	CUSHION	1	
18	09229-04005	RIVET	2	
19	09385-04003	CLIP	1	
20	23131-94L00	BOOT, CLUTCH ROD	1	
21	61841-94L00	HOLDER, SIDE COVER	1	
22	09116-06522	BOLT (6X17)	1	
23	09320-11017	CUSHION (11X20X13.5)	1	
24	09409-05302-5PK	CLIP (BLACK)	1	
25	01550-0616C	BOLT	2	
26	01550-0820C	BOLT	1	
27	61620-94L00	PLATE, FASTENER HOLDER	1	
28	61642-90L00	HOLDER, FASTENER LEVER	1	
29	09116-06223	BOLT (6X12)	1	
30	17917-87L00	CONNECTOR, FLUSH WATER	1	
31	36656-94L00	GROMMET, PT CABLE	1	
32	37853-94L00	PLUG, PT SWITCH HOLE	1	

FIG.410E

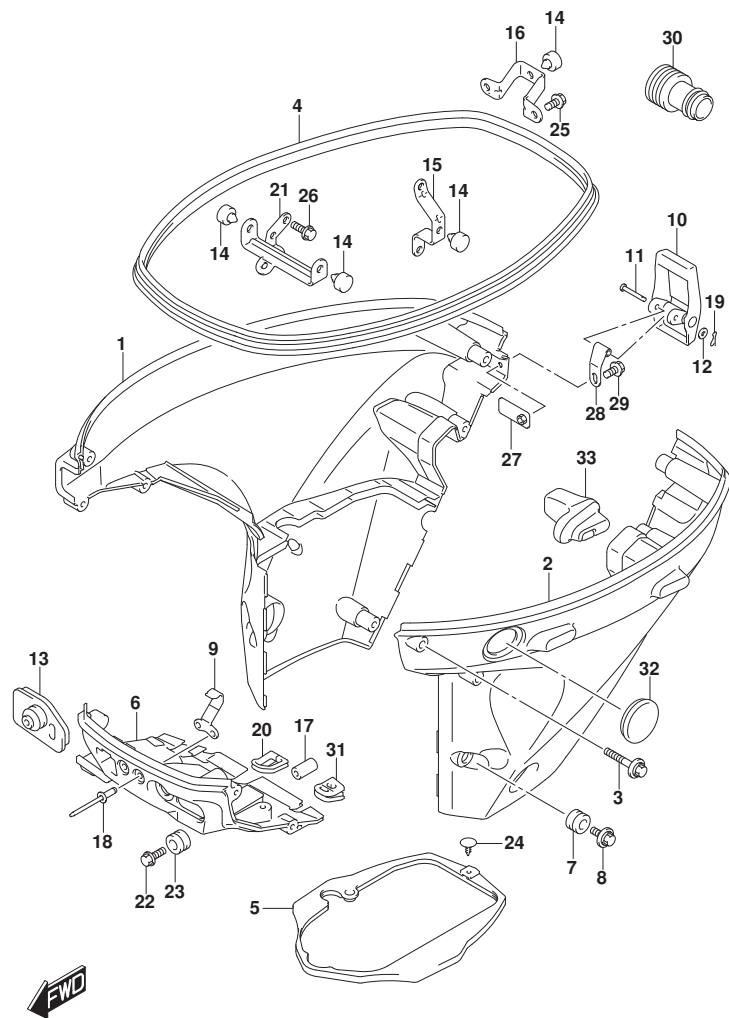


FIG.410E (1-I-9) SIDE COVER (DF30A)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
33	61151-94L00	CUSHION, SIDE COVER	1	

DF30A P40

FIG.420A

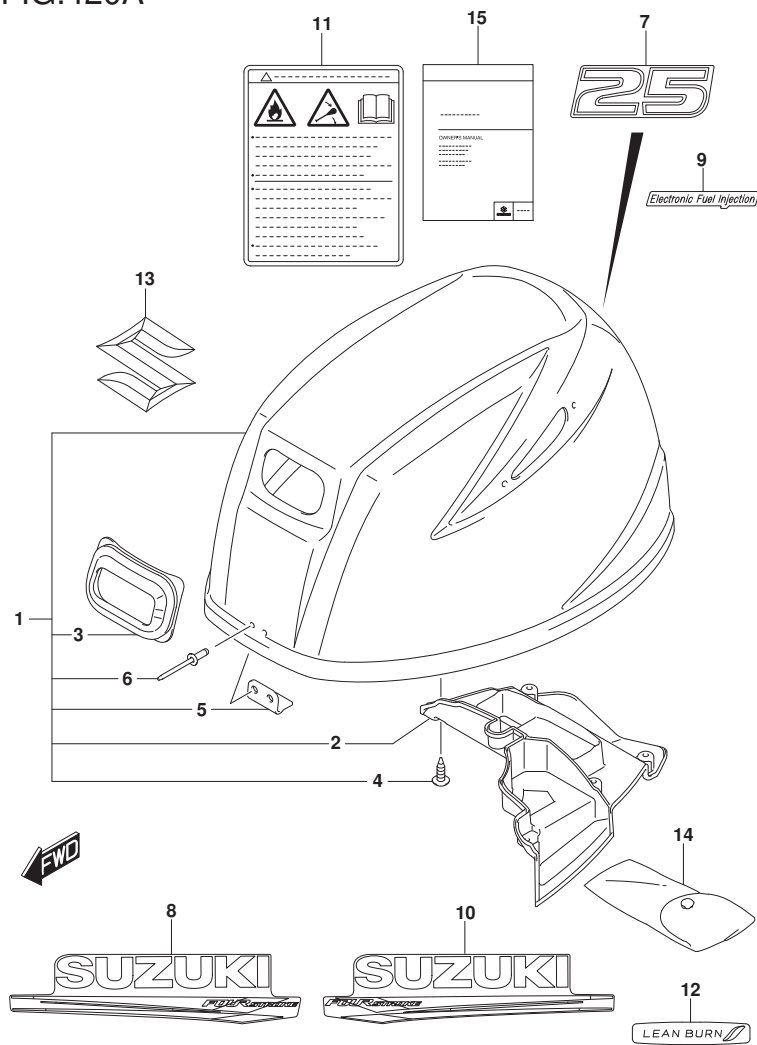
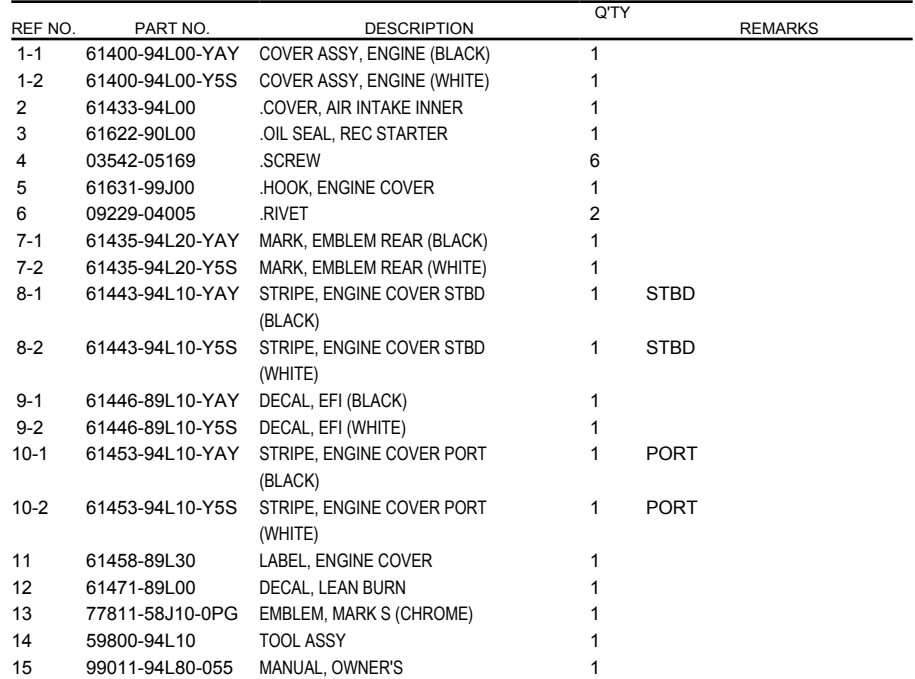


FIG.420A (1-1-10) ENGINE COVER (DF25A:020)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61400-94L00-YAY	COVER ASSY, ENGINE (BLACK)	1	
2	61433-94L00	.COVER, AIR INTAKE INNER	1	
3	61622-90L00	.OIL SEAL, REC STARTER	1	
4	03542-05169	.SCREW	6	
5	61631-99J00	.HOOK, ENGINE COVER	1	
6	09229-04005	.RIVET	2	
7	61435-94L20-YAY	MARK, EMBLEM REAR (BLACK)	1	
8	61443-94L10-YAY	STRIPE, ENGINE COVER STBD (BLACK)	1	STBD
9	61446-89L10-YAY	DECAL, EFI (BLACK)	1	
10	61453-94L10-YAY	STRIPE, ENGINE COVER PORT (BLACK)	1	PORT
11	61458-89L30	LABEL, ENGINE COVER	1	
12	61471-89L00	DECAL, LEAN BURN	1	
13	77811-58J10-0PG	EMBLEM, MARK S (CHROME)	1	
14	59800-94L10	TOOL ASSY	1	
15	99011-94L80-055	MANUAL, OWNER'S	1	

DF25A P01

FIG.420B (1-I-11) ENGINE COVER ((DF25AT,DF25ATH):020)



DF25A_30A_P01_021

FIG.420C

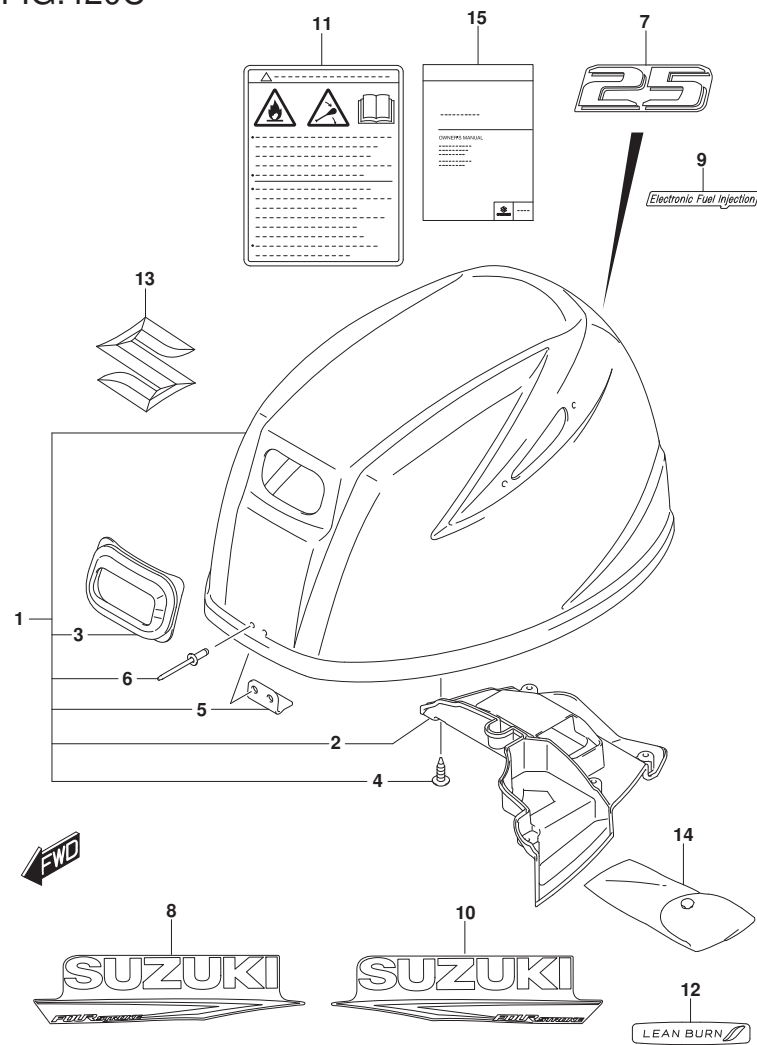


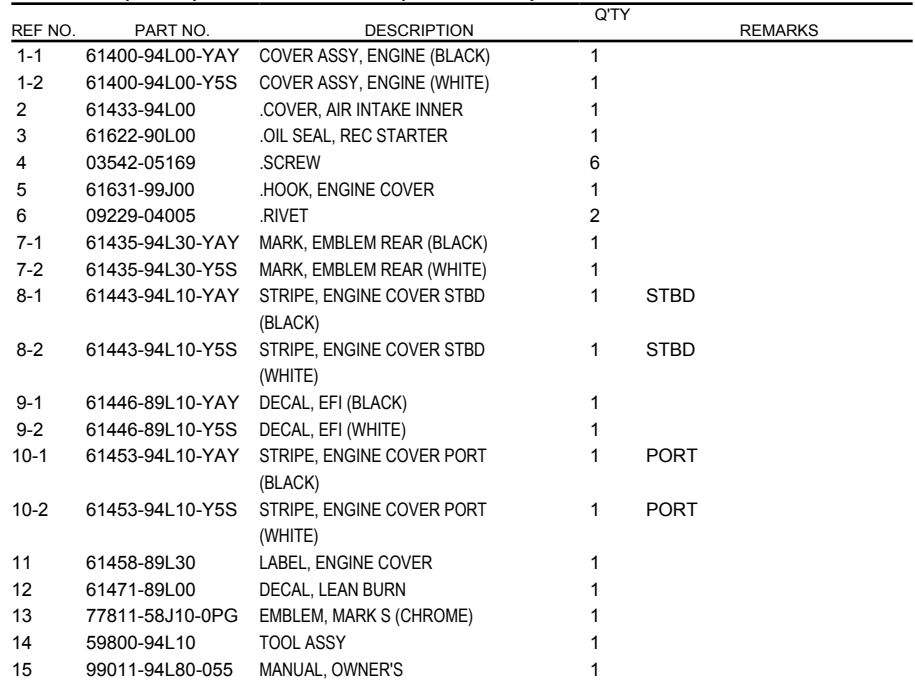
FIG.420C (1-1-12) ENGINE COVER (SEE NOTE)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61400-94L10-YAY	COVER ASSY, ENGINE (BLACK)	1	
2	61433-94L10	.COVER, AIR INTAKE INNER	1	
3	61622-90L00	.OIL SEAL, REC STARTER	1	
4	03542-05169	.SCREW	6	
5	61631-99J00	.HOOK, ENGINE COVER	1	
6	09229-04005	.RIVET	2	
7	61435-94L40-YAY	MARK, EMBLEM REAR (BLACK)	1	
8	61443-89L00-YAY	STRIPE, ENGINE COVER STBD (BLACK)	1	STBD
9	61446-89L10-YAY	DECAL, EFI (BLACK)	1	
10	61453-89L00-YAY	STRIPE, ENGINE COVER PORT (BLACK)	1	PORT
11	61458-89L30	LABEL, ENGINE COVER	1	
12	61471-89L00	DECAL, LEAN BURN	1	
13	77811-58J10-0PG	EMBLEM, MARK S (CHROME)	1	
14	59800-94L10	TOOL ASSY	1	
15	99011-94LA0-055	MANUAL, OWNER'S	1	

NOTE : (DF25A,DF25AR,DF25AT,DF25ATH):021

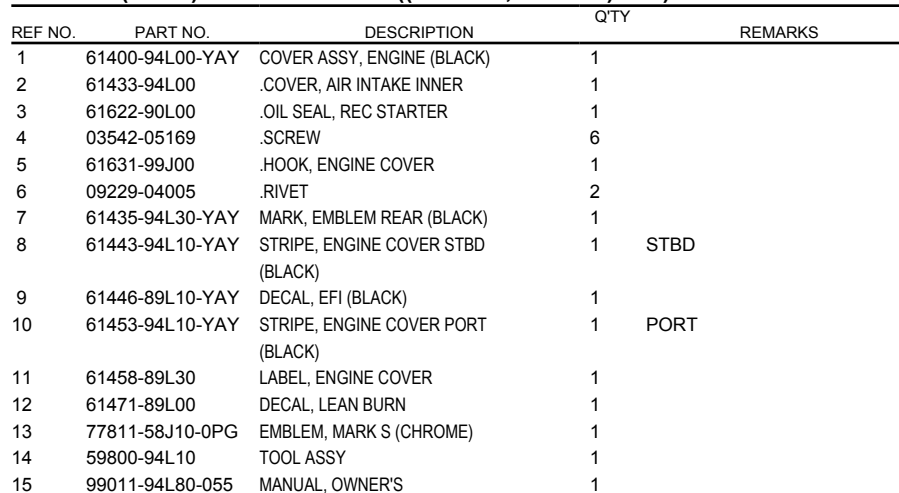
DF25A P01
DF25AR P01
DF25AT P01
DF25ATH P01

FIG.420D (1-I-13) ENGINE COVER (DF30A:020)



DF25A_30A_P01_021

FIG.420E (1-I-14) ENGINE COVER ((DF30AR,DF30AQ):020)



DF30AR P01

FIG.420F

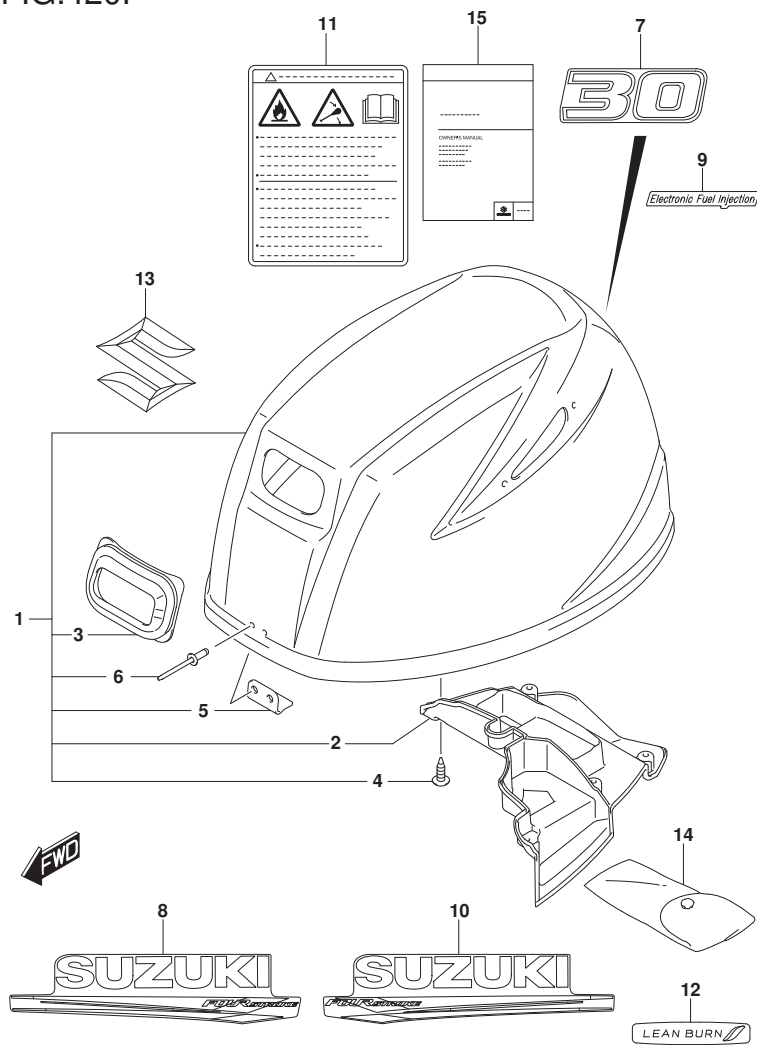


FIG.420F (1-J-2) ENGINE COVER ((DF30AT,DF30ATH):020)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61400-94L00-YAY	COVER ASSY, ENGINE (BLACK)	1	
1-2	61400-94L00-Y5S	COVER ASSY, ENGINE (WHITE)	1	
2	61433-94L00	.COVER, AIR INTAKE INNER	1	
3	61622-90L00	.OIL SEAL, REC STARTER	1	
4	03542-05169	.SCREW	6	
5	61631-99J00	.HOOK, ENGINE COVER	1	
6	09229-04005	.RIVET	2	
7-1	61435-94L30-YAY	MARK, EMBLEM REAR (BLACK)	1	
7-2	61435-94L30-Y5S	MARK, EMBLEM REAR (WHITE)	1	
8-1	61443-94L10-YAY	STRIPE, ENGINE COVER STBD (BLACK)	1	STBD
8-2	61443-94L10-Y5S	STRIPE, ENGINE COVER STBD (WHITE)	1	STBD
9-1	61446-89L10-YAY	DECAL, EFI (BLACK)	1	
9-2	61446-89L10-Y5S	DECAL, EFI (WHITE)	1	
10-1	61453-94L10-YAY	STRIPE, ENGINE COVER PORT (BLACK)	1	PORT
10-2	61453-94L10-Y5S	STRIPE, ENGINE COVER PORT (WHITE)	1	PORT
11	61458-89L30	LABEL, ENGINE COVER	1	
12	61471-89L00	DECAL, LEAN BURN	1	
13	77811-58J10-0PG	EMBLEM, MARK S (CHROME)	1	
14	59800-94L10	TOOL ASSY	1	
15	99011-94L80-055	MANUAL, OWNER'S	1	

DF30AT P01
DF30ATH P01

FIG.420G

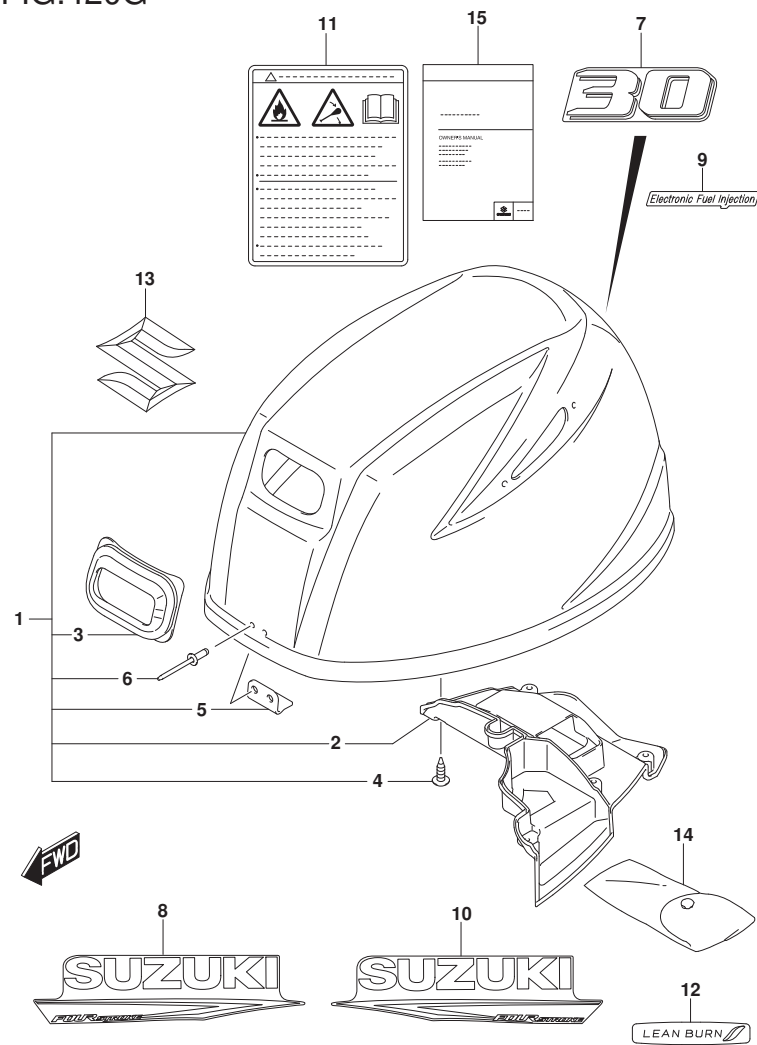


FIG.420G (1-J-3) ENGINE COVER (SEE NOTE)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61400-94L10-YAY	COVER ASSY, ENGINE (BLACK)	1	
2	61433-94L10	.COVER, AIR INTAKE INNER	1	
3	61622-90L00	.OIL SEAL, REC STARTER	1	
4	03542-05169	.SCREW	6	
5	61631-99J00	.HOOK, ENGINE COVER	1	
6	09229-04005	.RIVET	2	
7	61435-94L50-YAY	MARK, EMBLEM REAR (BLACK)	1	
8	61443-89L00-YAY	STRIPE, ENGINE COVER STBD (BLACK)	1	STBD
9	61446-89L10-YAY	DECAL, EFI (BLACK)	1	
10	61453-89L00-YAY	STRIPE, ENGINE COVER PORT (BLACK)	1	PORT
11	61458-89L30	LABEL, ENGINE COVER	1	
12	61471-89L00	DECAL, LEAN BURN	1	
13	77811-58J10-0PG	EMBLEM, MARK S (CHROME)	1	
14	59800-94L10	TOOL ASSY	1	
15	99011-94LA0-055	MANUAL, OWNER'S	1	

NOTE : (DF30A,DF30AR,DF30AQ,DF30AT,DF30ATH):021

- DF30A P40
- DF30AQ P01
- DF30AR P01
- DF30AT P01
- DF30ATH P01

FIG.432A

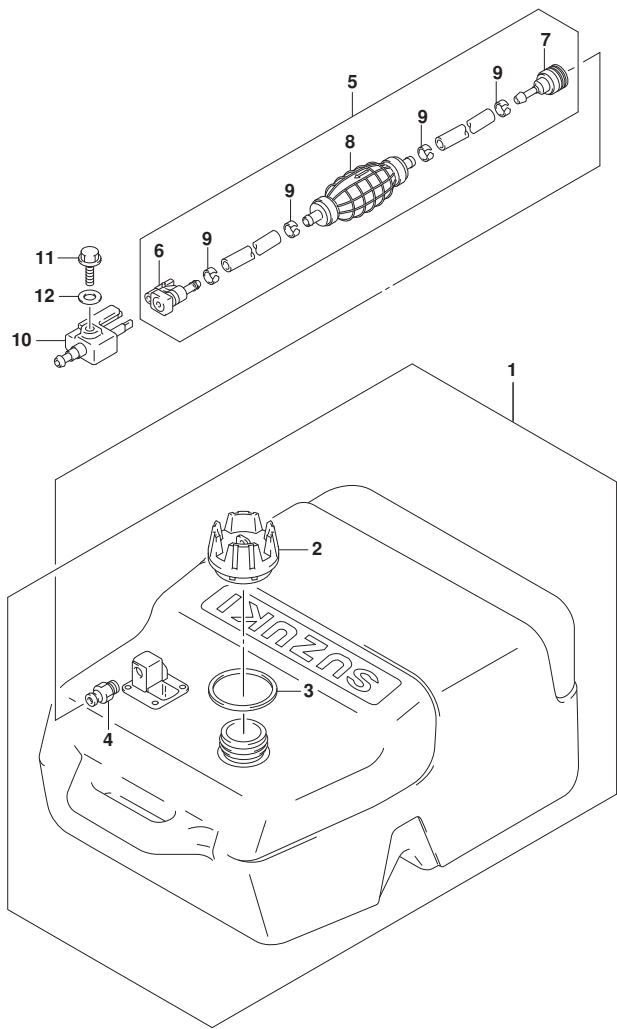


FIG.432A (1-J-4) FUEL TANK

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	65000-94L10	TANK ASSY, FUEL (25L)	1	
2	65520-99100	.CAP ASSY, FUEL TANK	1	
3	65561-95D00	.GASKET, TANK CAP	1	
4	65740-95D01	.PLUG, FUEL CONNECTOR	1	
5	65700-89L32	HOSE, FUEL	1	TANK TO CONN
6	65750-87J11	.SOCKET, FUEL HOSE	1	
7	65750-955L1	.SOCKET, FUEL HOSE	1	
8	65770-89L00	.PUMP, SQUEEZE	1	
9	65781-98500	.CLIP, FUEL HOSE	4	
10	65720-986L0	PLUG, FUEL CONNECTOR	1	
11	09103-06237	BOLT (6X12.5)	1	
12	09160-06175	WASHER (6.5X15X1)	1	

- DF25A P01
- DF25AR P01
- DF25AT P01
- DF25ATH P01
- DF30A P40
- DF30AQ P01
- DF30AR P01
- DF30AT P01
- DF30ATH P01

FIG.442A

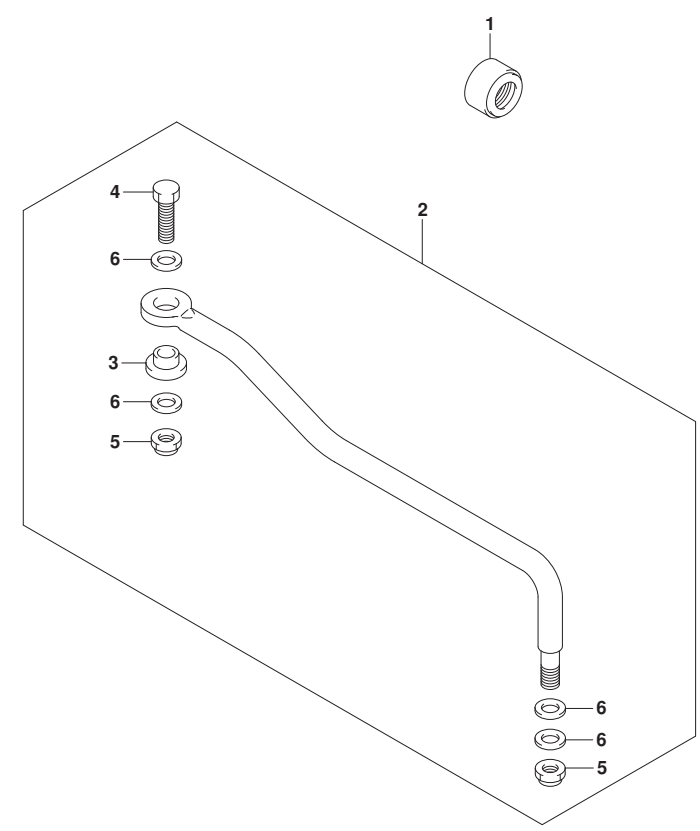


FIG.442A (1-J-5) DRAG LINK (DF25AT,DF30AR,DF30AT)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41161-94400	SEAL, STEERING CABLE	1	
2	67701-94L00	LINK ASSY, DRAG	1	
3	67721-94L00	.SPACER	1	
4	67725-96J00	.BOLT, DRAG LINK	1	
5	67726-99E00	.NUT, LOCK	2	
6	67728-99E00	.WASHER	4	

DF25AT P01
DF30AR P01
DF30AT P01



FIG.444A

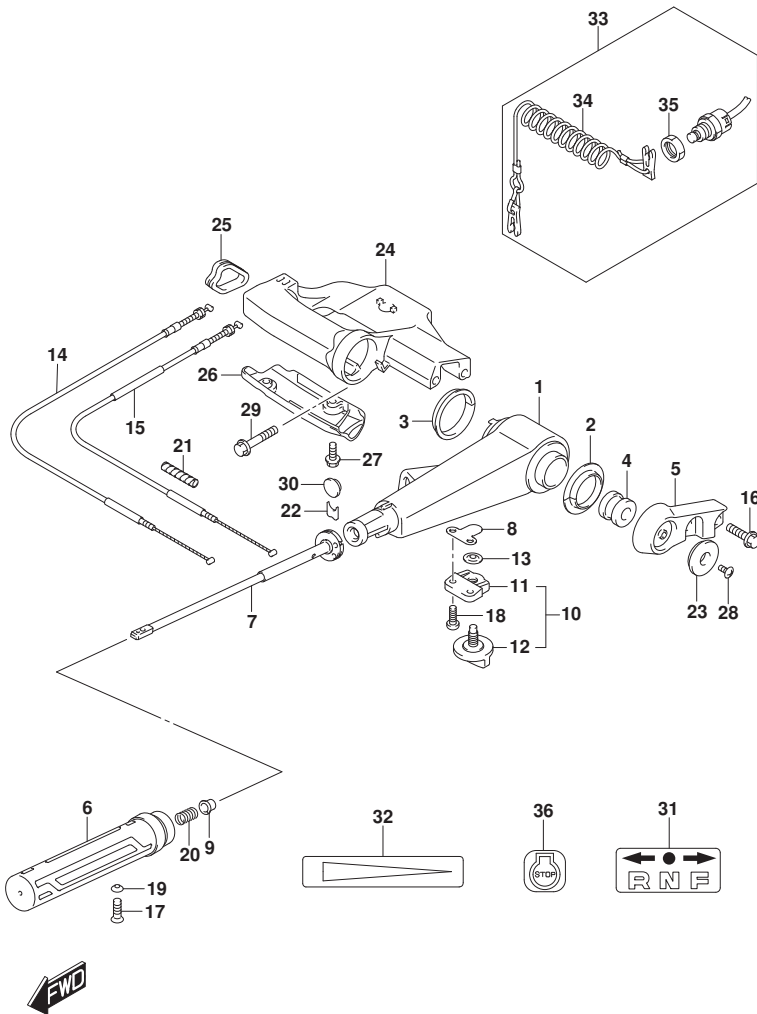


FIG.444A (1-J-6) TILLER HANDLE (DF25A,DF30AQ)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63111-89L01-YAY	HANDLE, TILLER (BLACK)	1	
2	63115-99J10	BUSH, TILLER HANDLE NO.1	1	
3	63115-99J00	BUSH, TILLER HANDLE NO.2	1	
4	63116-99J00	RUBBER, TILLER HANDLE FRICTION	1	
5	63121-99J00-YAY	COVER, TILLER HANDLE (BLACK)	1	
6	63210-94L01	GRIP, HANDLE	1	
7	63220-94L00	ROD, HANDLE	1	
8	63225-98601	PLATE, THROTTLE ADJ	1	
9	63225-93200	BUSH, HANDLE ROD	1	
10	63240-94J20	ADJUSTER SET, HANDLE ROD	1	
11	63241-986C0	.SUPPORT, HANDLE ROD	1	
12	63244-94J10	.KNOB, THROTTLE ADJ	1	
13	09148-06008	NUT (M6)	1	
14	63610-94L00	CABLE ASSY, THROTTLE NO.1	1	
15	63650-94L00	CABLE ASSY, THROTTLE NO.2	1	
16	09116-08151	BOLT (8X30)	2	
17	09126-06015	SCREW (6X23)	1	
18	09136-05041	SCREW (5X20)	2	
19	09163-06001	LOCK WASHER (6.4X12X0.5)	1	
20	09440-12027	SPRING	1	
21	33833-91J00	TUBE, SWITCH LEAD (L:250)	1	
22	63114-99J01	PLATE, WARNING INDICATOR	1	
23	63122-99J00	PROTECTOR, HANDLE COVER	1	
24	63131-94L00-YAY	BRACKET, TILLER HANDLE (BLACK)	1	
25	63133-89L00	GROMMET, TILLER HANDLE BRACKET	1	
26	63134-94L00	COVER, TILLER HANDLE BRACKET	1	
27	09136-05041	SCREW (5X20)	2	
28	09125-05145	SCREW (5X10)	1	
29	09116-08155	BOLT (8X45)	2	
30	09250-12016	CAP (OD:20)	1	
31	21131-94J00-YAY	MARK, CLUTCH SHIFT (BLACK)	1	
32	63215-93110	MARK, HANDLE GRIP	1	
33	37830-94J11	SWITCH ASSY, EMERGENCY & STOP	1	
34	37823-97J00	.PLATE, LOCK	1	
35	37826-97J01	.NUT, EMERGENCY SWITCH	1	

FIG.444A

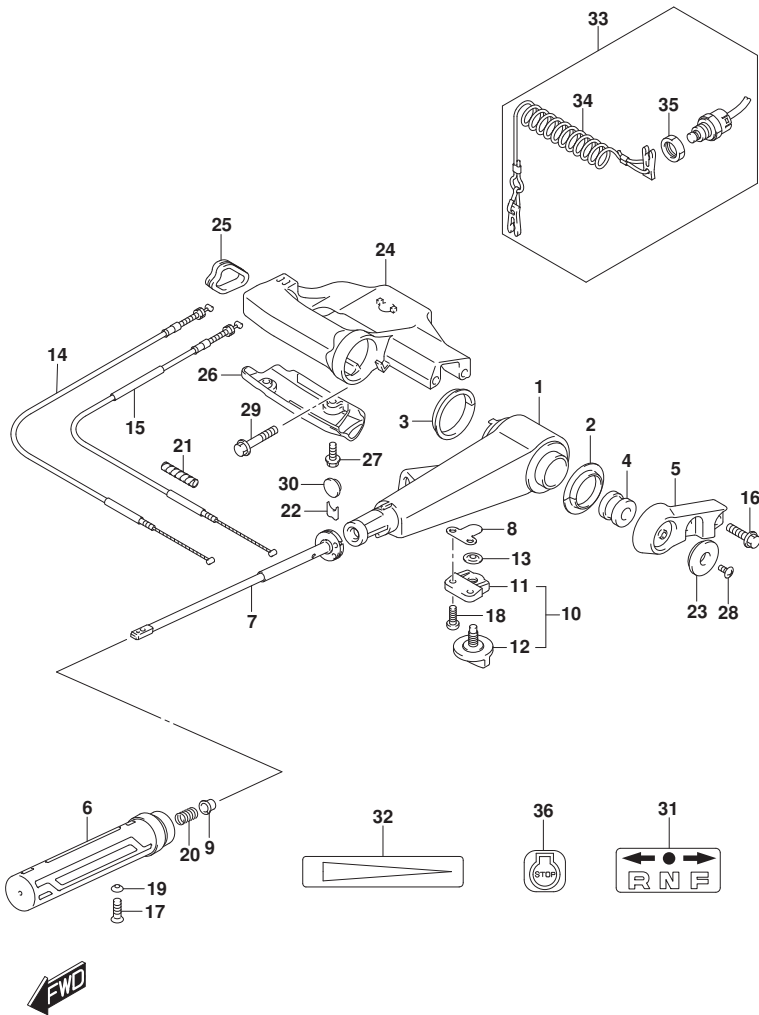


FIG.444A (1-J-7) TILLER HANDLE (DF25A,DF30AQ)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
36	37835-91J00-YAY	LABEL, STOP (BLACK)	1	

DF25A P01
DF30AQ P01

FIG.444B

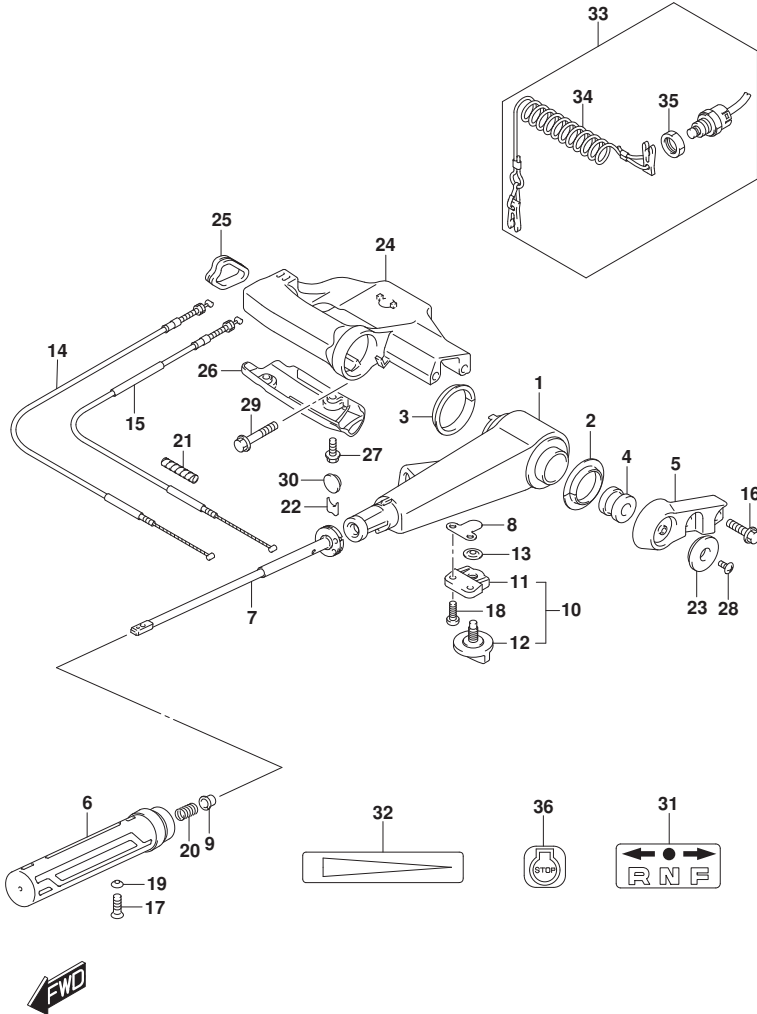
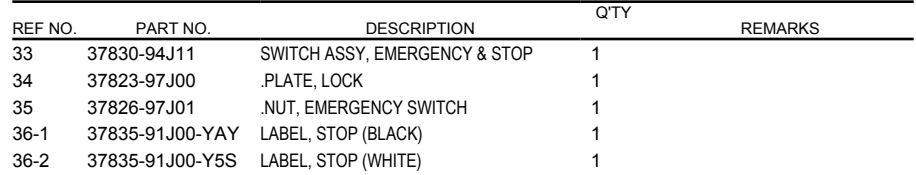


FIG.444B (1-J-8) TILLER HANDLE (DF25ATH,DF30A,DF30ATH)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	63111-89L01-YAY	HANDLE, TILLER (BLACK)	1	
1-2	63111-89L01-Y5S	HANDLE, TILLER (WHITE)	1	
2	63115-99J10	BUSH, TILLER HANDLE NO.1	1	
3	63115-99J00	BUSH, TILLER HANDLE NO.2	1	
4	63116-99J00	RUBBER, TILLER HANDLE FRICTION	1	
5-1	63121-99J00-YAY	COVER, TILLER HANDLE (BLACK)	1	
5-2	63121-99J00-Y5S	COVER, TILLER HANDLE (WHITE)	1	
6	63210-94L01	GRIP, HANDLE	1	
7	63220-94L00	ROD, HANDLE	1	
8	63225-98601	PLATE, THROTTLE ADJ	1	
9	63225-93200	BUSH, HANDLE ROD	1	
10	63240-94J20	ADJUSTER SET, HANDLE ROD	1	
11	63241-986C0	.SUPPORT, HANDLE ROD	1	
12	63244-94J10	.KNOB, THROTTLE ADJ	1	
13	09148-06008	NUT (M6)	1	
14	63610-94L00	CABLE ASSY, THROTTLE NO.1	1	
15	63650-94L00	CABLE ASSY, THROTTLE NO.2	1	
16	09116-08151	BOLT (8X30)	2	
17	09126-06015	SCREW (6X23)	1	
18	09136-05041	SCREW (5X20)	2	
19	09163-06001	LOCK WASHER (6.4X12X0.5)	1	
20	09440-12027	SPRING	1	
21	33833-91J00	TUBE, SWITCH LEAD (L:250)	1	
22	63114-99J01	PLATE, WARNING INDICATOR	1	
23	63122-99J00	PROTECTOR, HANDLE COVER	1	
24-1	63131-94L00-YAY	BRACKET, TILLER HANDLE (BLACK)	1	
24-2	63131-94L00-Y5S	BRACKET, TILLER HANDLE (WHITE)	1	
25	63133-89L00	GROMMET, TILLER HANDLE BRACKET	1	
26	63134-94L00	COVER, TILLER HANDLE BRACKET	1	
27	09136-05041	SCREW (5X20)	2	
28	09125-05145	SCREW (5X10)	1	
29	09116-08155	BOLT (8X45)	2	
30	09250-12016	CAP (OD:20)	1	
31-1	21131-94J00-YAY	MARK, CLUTCH SHIFT (BLACK)	1	
31-2	21131-94J00-Y5S	MARK, CLUTCH SHIFT (WHITE)	1	
32	63215-93110	MARK, HANDLE GRIP	1	

FIG.444B (1-J-9) TILLER HANDLE (DF25ATH,DF30A,DF30ATH)



DF25A_30A_P01_021

FIG.450A

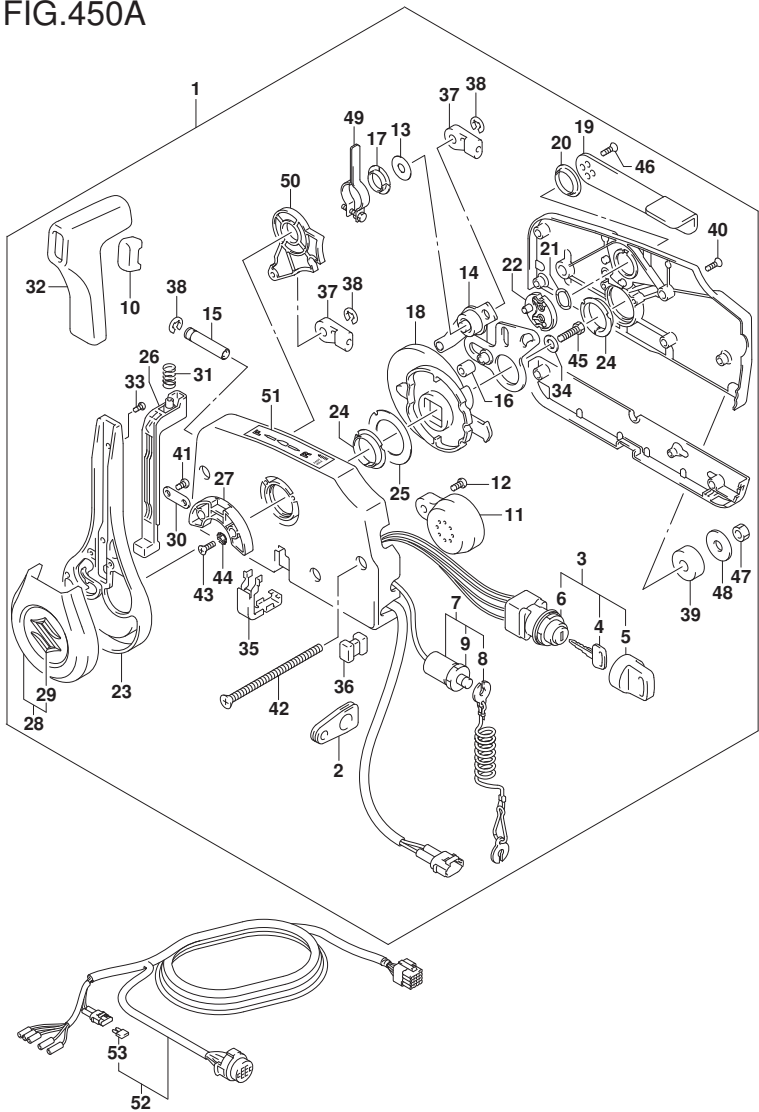
This is a detailed exploded view diagram of a mechanical assembly, likely a vehicle's interior lighting or control system. The diagram shows the following components and their assembly relationships:

- 1**: The main housing or chassis, shown in a perspective view.
- 2**: A small rectangular component, possibly a switch or sensor, mounted to the housing.
- 3**: A cable or connector plug.
- 4**: A small pin or clip.
- 5**: A small rectangular component, possibly a switch or sensor.
- 6**: A cable or connector plug.
- 7**: A cable or connector plug.
- 8**: A coiled spring or cable.
- 9**: A small rectangular component, possibly a switch or sensor.
- 10**: A small rectangular component, possibly a switch or sensor.
- 11**: A circular component, possibly a lens or cover.
- 12**: A small rectangular component, possibly a switch or sensor.
- 13**: A small circular component, possibly a pin or clip.
- 14**: A small rectangular component, possibly a switch or sensor.
- 15**: A small rectangular component, possibly a switch or sensor.
- 16**: A small rectangular component, possibly a switch or sensor.
- 17**: A small circular component, possibly a pin or clip.
- 18**: A small rectangular component, possibly a switch or sensor.
- 19**: A small rectangular component, possibly a switch or sensor.
- 20**: A small rectangular component, possibly a switch or sensor.
- 21**: A small rectangular component, possibly a switch or sensor.
- 22**: A small rectangular component, possibly a switch or sensor.
- 23**: A small rectangular component, possibly a switch or sensor.
- 24**: A small rectangular component, possibly a switch or sensor.
- 25**: A small rectangular component, possibly a switch or sensor.
- 26**: A small rectangular component, possibly a switch or sensor.
- 27**: A small rectangular component, possibly a switch or sensor.
- 28**: A small rectangular component, possibly a switch or sensor.
- 29**: A small rectangular component, possibly a switch or sensor.
- 30**: A small rectangular component, possibly a switch or sensor.
- 31**: A small rectangular component, possibly a switch or sensor.
- 32**: A small rectangular component, possibly a switch or sensor.
- 33**: A small rectangular component, possibly a switch or sensor.
- 34**: A small rectangular component, possibly a switch or sensor.
- 35**: A small rectangular component, possibly a switch or sensor.
- 36**: A small rectangular component, possibly a switch or sensor.
- 37**: A small rectangular component, possibly a switch or sensor.
- 38**: A small rectangular component, possibly a switch or sensor.
- 39**: A small rectangular component, possibly a switch or sensor.
- 40**: A small rectangular component, possibly a switch or sensor.
- 41**: A small rectangular component, possibly a switch or sensor.
- 42**: A small rectangular component, possibly a switch or sensor.
- 43**: A small rectangular component, possibly a switch or sensor.
- 44**: A small rectangular component, possibly a switch or sensor.
- 45**: A small rectangular component, possibly a switch or sensor.
- 46**: A small rectangular component, possibly a switch or sensor.
- 47**: A small rectangular component, possibly a switch or sensor.
- 48**: A small rectangular component, possibly a switch or sensor.
- 49**: A small rectangular component, possibly a switch or sensor.
- 50**: A small rectangular component, possibly a switch or sensor.
- 51**: A small rectangular component, possibly a switch or sensor.
- 52**: A small rectangular component, possibly a switch or sensor.
- 53**: A small rectangular component, possibly a switch or sensor.

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-94J31	REMOTE CONTROL ASSY	1	
2	36628-91J00	.GROMMET, WIRING HARNESS	1	
3	37110-94J03	.SWITCH ASSY, IGNITION	1	
4-1	37141-99E00	..KEY (931)	2	
4-2	37141-99E10	..KEY (932)	2	
4-3	37141-99E20	..KEY (933)	2	
4-4	37141-99E30	..KEY (934)	2	
4-5	37141-99E40	..KEY (935)	2	
4-6	37141-99E50	..KEY (936)	2	
4-7	37141-99E60	..KEY (937)	2	
4-8	37141-99E70	..KEY (938)	2	
4-9	37141-99E80	..KEY (939)	2	
4-10	37141-99E90	..KEY (940)	2	
4-11	37141-99EA0	..KEY (941)	2	
4-12	37141-99EB0	..KEY (942)	2	
5	37143-99E01	..CAP, KEY	2	
6	37149-93J00	..CAP, CYLINDER BODY	1	
7	37820-93J11	.SWITCH ASSY, EMERGENCY	1	
8	37823-92E02	..PLATE ASSY, EMERGENCY SW LOCK	1	
9	37826-92J10	..NUT	1	
10	67263-88L30	.CAP, GRIP SW HOLE	1	
11	38500-93J00	.BUZZER ASSY, WARNING	1	
12	67214-92E00	.SCREW (5X20)	1	
13	67212-95600	.WASHER	1	
14	67220-95630	.PLATE ASSY	1	
15	67223-99E10	.KNOB, BRAKE ADJUST	1	
16	67229-95600	.ROLLER	1	
17	67232-95600	.BUSH	1	
18	67238-87D00	.GEAR, DRIVE	1	
19	67241-99E11	.LEVER, FREE THROTTLE	1	
20	67243-95600	.BUSH	1	
21	67244-95600	.WAVE WASHER	1	
22	67245-95600	.DRUM, FREE THROTTLE	1	
23	67251-96L00	.LEVER, HANDLE	1	
24	67252-95600	.BUSH	2	

DF25A_30A_P01_021

FIG.450A



DF25A_30A_P01_021_450A
REMOTE CONTROL

FIG.450A (1-J-11) REMOTE CONTROL (DF25AR,DF30AR)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25	67253-95600	.WASHER	1	
26	67255-96L00	.NEUTRAL LOCK ARM	1	
27	67256-95600	.HOLDER, NEUTRAL LOCK	1	
28	67257-96L00	.CAP ASSY, LEVER	1	
29	77811-54GB0-0PG	..EMBLEM, RR MARK S (CHROME)	1	
30	67258-99E00	.BRACKET	1	
31	67259-87D00	.SPRING, NEUTRAL ARM	1	
32	67261-96L00	.GRIP	1	
33	67296-96L10	.SCREW	2	
34	67264-95600	.WASHER	1	
35	67267-96L00	.COVER, WIRE SUB ASSY	1	
36	67273-95601	.SPACER	1	
37	67275-95600	.END, CABLE	2	
38	67292-94300	.E RING	3	
39	67294-95600	.SPACER	3	
40	67296-90J20	.SCREW	5	
41	67296-96L00	.SCREW	2	
42	67296-95630	.SCREW	3	
43	67296-95610	.SCREW	2	
44	67297-95600	.WASHER	2	
45	09100-08232	.BOLT (8X30)	1	
46	67269-96L10	.SCREW (5X12)	2	
47	09140-06020	.NUT	3	
48	67288-94320	.WAHSER (6.5X24X2)	3	
49	67224-96L00	.ARM, BRAKE ASSY	1	
50	67238-96L00	.GEAR, SHIFT ASSY	1	
51	67284-94L10	.MARK, HANDLE LEVER	1	
52	36620-94L01	WIRE ASSY, REMOTE CONTROL	1	
53	09481-10501	.FUSE (10A)	1	

DF25AR P01
DF30AR P01

FIG.450B

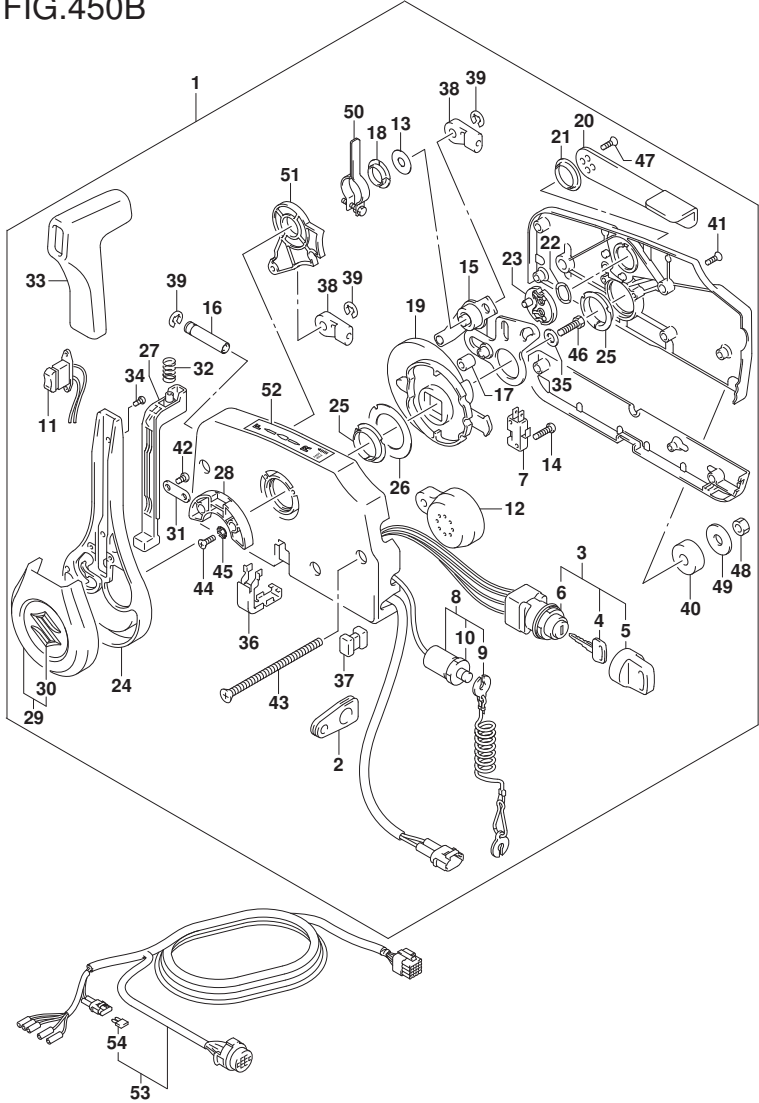


FIG.450B (1-J-12) REMOTE CONTROL (DF25AT,DF30AT)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-93J61	REMOTE CONTROL ASSY	1	
2	36628-92E01	..GROMMET, WIRING HARNESS	1	
3	37110-93J12	..SWITCH ASSY, IGNITION	1	
4-1	37141-99E00	..KEY (931)	2	
4-2	37141-99E10	..KEY (932)	2	
4-3	37141-99E20	..KEY (933)	2	
4-4	37141-99E30	..KEY (934)	2	
4-5	37141-99E40	..KEY (935)	2	
4-6	37141-99E50	..KEY (936)	2	
4-7	37141-99E60	..KEY (937)	2	
4-8	37141-99E70	..KEY (938)	2	
4-9	37141-99E80	..KEY (939)	2	
4-10	37141-99E90	..KEY (940)	2	
4-11	37141-99EA0	..KEY (941)	2	
4-12	37141-99EB0	..KEY (942)	2	
5	37143-99E01	..CAP, KEY	2	
6	37149-93J00	..CAP, CYLINDER BODY	1	
7	37721-93J91	..SWITCH ASSY, NEUTRAL	1	
8	37820-93J11	..SWITCH ASSY, EMERGENCY	1	
9	37823-92E02	..PLATE ASSY, EMERGENCY SW	1	
		LOCK		
10	37826-92J10	..NUT	1	
11	37850-96L00	..SWITCH ASSY, PTT	1	
12	38500-93J90	..BUZZER, WARNING	1	
13	67212-95600	..WASHER	1	
14	67296-92E11	..SCREW, NEUTRAL SWITCH (3X15)	2	
15	67220-95630	..PLATE ASSY	1	
16	67223-99E10	..KNOB, BRAKE ADJUST	1	
17	67229-95600	..ROLLER	1	
18	67232-95600	..BUSH	1	
19	67238-87D00	..GEAR, DRIVE	1	
20	67241-99E11	..LEVER, FREE THROTTLE	1	
21	67243-95600	..BUSH	1	
22	67244-95600	..WAVE WASHER	1	
23	67245-95600	..DRUM, FREE THROTTLE	1	
24	67251-96L00	..LEVER, HANDLE	1	

FIG.450B

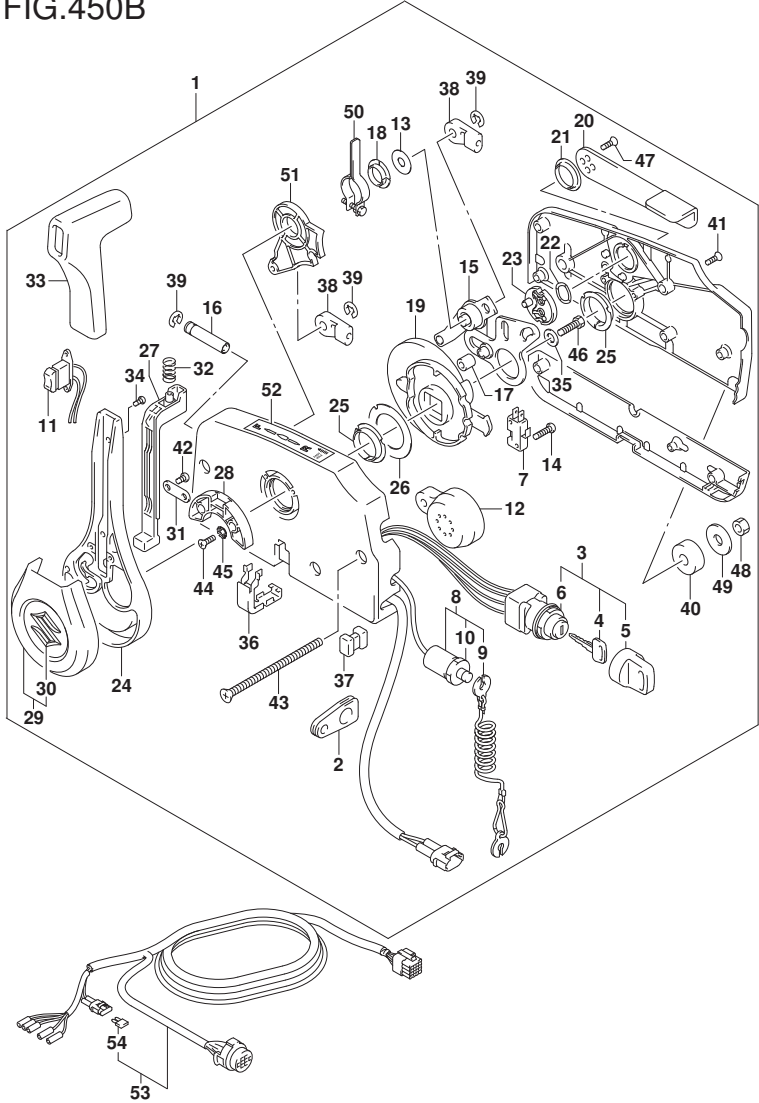


FIG.450B (1-J-13) REMOTE CONTROL (DF25AT,DF30AT)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25	67252-95600	.BUSH	2	
26	67253-95600	.WASHER	1	
27	67255-96L00	.NEUTRAL LOCK ARM	1	
28	67256-95600	.HOLDER, NEUTRAL LOCK	1	
29	67257-96L00	.CAP ASSY, LEVER	1	
30	77811-54GB0-0PG	..EMBLEM, RR MARK S (CHROME)	1	
31	67258-99E00	.BRACKET	1	
32	67259-87D00	.SPRING, NEUTRAL ARM	1	
33	67261-96L00	.GRIP	1	
34	67296-96L10	.SCREW	2	
35	67264-95600	.WASHER	1	
36	67267-96L00	.COVER, WIRE SUB ASSY	1	
37	67273-95601	.SPACER	1	
38	67275-95600	.END, CABLE	2	
39	67292-94300	.E RING	3	
40	67294-95600	.SPACER	3	
41	67296-90J20	.SCREW	5	
42	67296-96L00	.SCREW	2	
43	67296-95630	.SCREW	3	
44	67296-95610	.SCREW	2	
45	67297-95600	.WASHER	2	
46	09100-08232	.BOLT (8X30)	1	
47	67269-96L10	.SCREW (5X12)	2	
48	09140-06020	.NUT	3	
49	67288-94320	.WAHSER (6.5X24X2)	3	
50	67224-96L00	.ARM, BRAKE ASSY	1	
51	67238-96L00	.GEAR, SHIFT ASSY	1	
52	67284-94L10	.MARK, HANDLE LEVER	1	
53	36620-94L11	WIRE ASSY, REMOTE CONTROL	1	
54	09481-10501	.FUSE (10A)	1	

DF25AT P01
DF30AT P01

FIG.501A

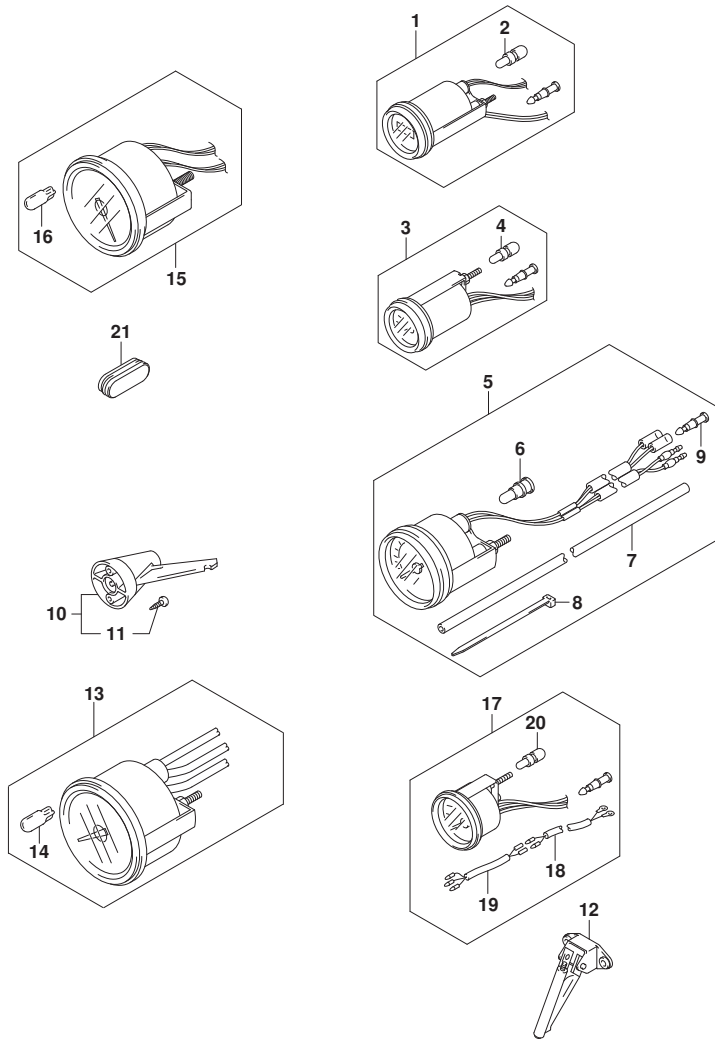


FIG.501A (1-J-14) OPT:METER (DF25AR,DF30AR)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	34500-93J02	METER ASSY, HOUR	1	BLACK
1-2	34500-93J13	METER ASSY, HOUR	1	WHITE
2	09471-12103	.BULB (12V3W,T6.5)	1	
3-1	34600-93J02	METER ASSY, VOLTAGE	1	BLACK
3-2	34600-93J13	METER ASSY, VOLTAGE	1	WHITE
4	09471-12103	.BULB (12V3W,T6.5)	1	
5-1	34100-93J22	SPEEDOMETER ASSY (MAX 80KM/H)	1	BLACK
5-2	34100-93J33	SPEEDOMETER ASSY (MAX 80KM/H)	1	WHITE
5-3	34100-93J42	SPEEDOMETER ASSY (MAX 45KNOTS)	1	BLACK
5-4	34100-93J53	SPEEDOMETER ASSY (MAX 45KNOTS)	1	WHITE
6	09471-12028	.BULB (12V3.4W,T10)	1	
7	34191-92E00	.TUBE	1	
8	09407-14407	.CLAMP (L:145)	2	
9	36615-96300	.TERMINAL	2	
10	34190-95500	SENDER, SPEEDOMETER	1	
11	03112-0630B	.SCREW	2	
12	34190-87D00	SENDER, SPEEDOMETER	1	
13-1	34200-93J22	TACHOMETER ASSY, BLACK	1	BLACK
13-2	34200-93J34	TACHOMETER ASSY, WHITE	1	WHITE
14	09471-12028	.BULB (12V3.4W,T10)	1	
15-1	34200-93J02	TACHOMETER ASSY, WITH MONITOR	1	BLACK
15-2	34200-93J14	TACHOMETER ASSY, WITH MONITOR	1	WHITE
16	09471-12077	.BULB (12V1.7W,T10)	1	
17-1	34300-93J02	GAUGE ASSY, FUEL	1	BLACK
17-2	34300-93J13	GAUGE ASSY, FUEL	1	WHITE
18	34310-92E00	.LEAD ASSY, FUEL GAUGE	1	
19	34360-92E00	.ADAPTER, FUEL GAUGE	1	
20	09471-12103	.BULB (12V3W,T6.5)	1	
21	39669-94L00	PLUG, LOWER COVER	1	LOWER

DF25AR P01
DF30AR P01

FIG.501B

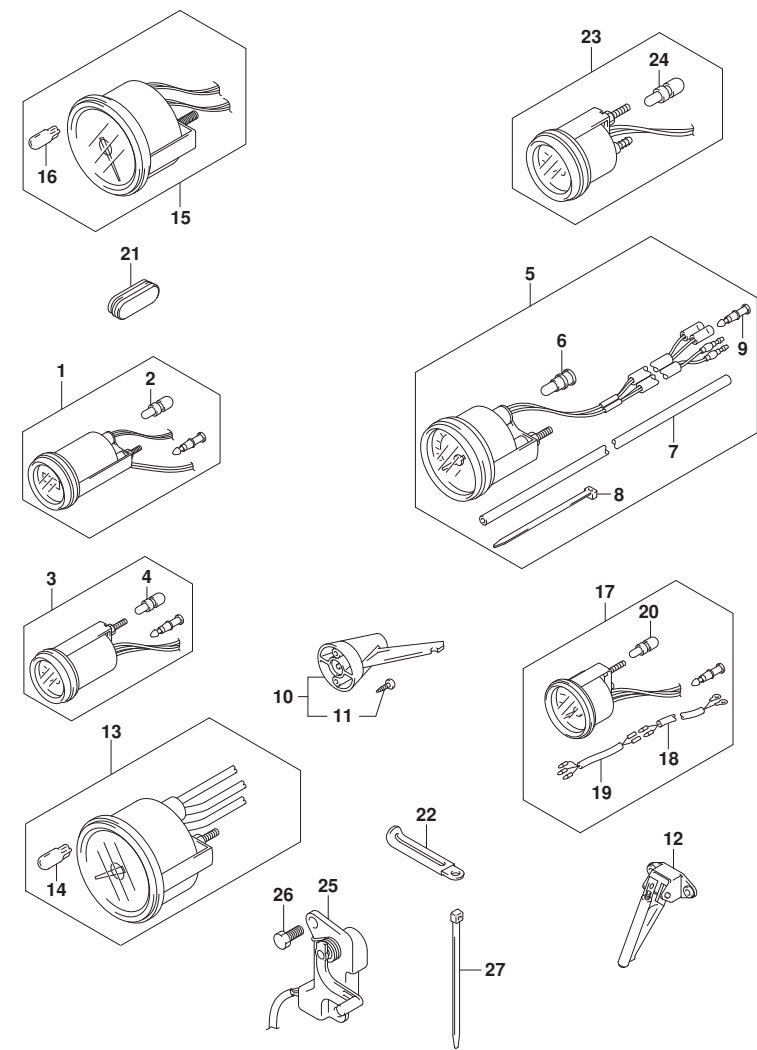


FIG.501B (1-K-2) OPT:METER (DF25AT,DF30AT)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	34500-93J02	METER ASSY, HOUR	1	BLACK
1-2	34500-93J13	METER ASSY, HOUR	1	WHITE
2	09471-12103	.BULB (12V3W,T6.5)	1	
3-1	34600-93J02	METER ASSY, VOLTAGE	1	BLACK
3-2	34600-93J13	METER ASSY, VOLTAGE	1	WHITE
4	09471-12103	.BULB (12V3W,T6.5)	1	
5-1	34100-93J22	SPEEDOMETER ASSY (MAX 80KM/H)	1	BLACK
5-2	34100-93J33	SPEEDOMETER ASSY (MAX 80KM/H)	1	WHITE
5-3	34100-93J42	SPEEDOMETER ASSY (MAX 45KNOTS)	1	BLACK
5-4	34100-93J53	SPEEDOMETER ASSY (MAX 45KNOTS)	1	WHITE
6	09471-12028	.BULB (12V3.4W,T10)	1	
7	34191-92E00	.TUBE	1	
8	09407-14407	.CLAMP (L:145)	2	
9	36615-96300	.TERMINAL	2	
10	34190-95500	SENDER, SPEEDOMETER	1	
11	03112-0630B	.SCREW	2	
12	34190-87D00	SENDER, SPEEDOMETER	1	
13-1	34200-93J22	TACHOMETER ASSY, BLACK	1	BLACK
13-2	34200-93J34	TACHOMETER ASSY, WHITE	1	WHITE
14	09471-12028	.BULB (12V3.4W,T10)	1	
15-1	34200-93J02	TACHOMETER ASSY, WITH MONITOR	1	BLACK
15-2	34200-93J14	TACHOMETER ASSY, WITH MONITOR	1	WHITE
16	09471-12077	.BULB (12V1.7W,T10)	1	
17-1	34300-93J02	GAUGE ASSY, FUEL	1	BLACK
17-2	34300-93J13	GAUGE ASSY, FUEL	1	WHITE
18	34310-92E00	.LEAD ASSY, FUEL GAUGE	1	
19	34360-92E00	.ADAPTER, FUEL GAUGE	1	
20	09471-12103	.BULB (12V3W,T6.5)	1	
21	39669-94L00	PLUG, LOWER COVER	1	LOWER
22	29404-93J11	CLAMP (L:65)	1	
23-1	34800-93J02	METER ASSY, TRIM	1	BLACK
23-2	34800-93J13	METER ASSY, TRIM	1	WHITE
24	09471-12108	.BULB (12V1.7W,T6.5)	1	
25	34801-99E05	SENDER ASSY, TRIM	1	
26	09100-06113	BOLT (6X16)	2	

FIG.501B

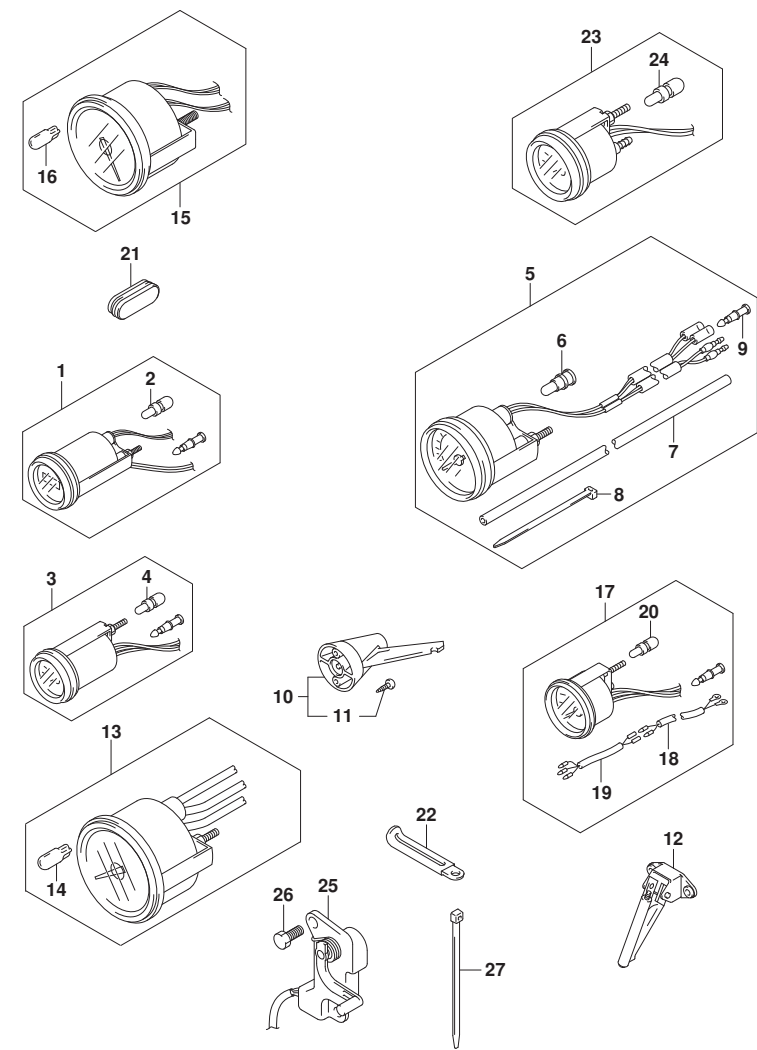
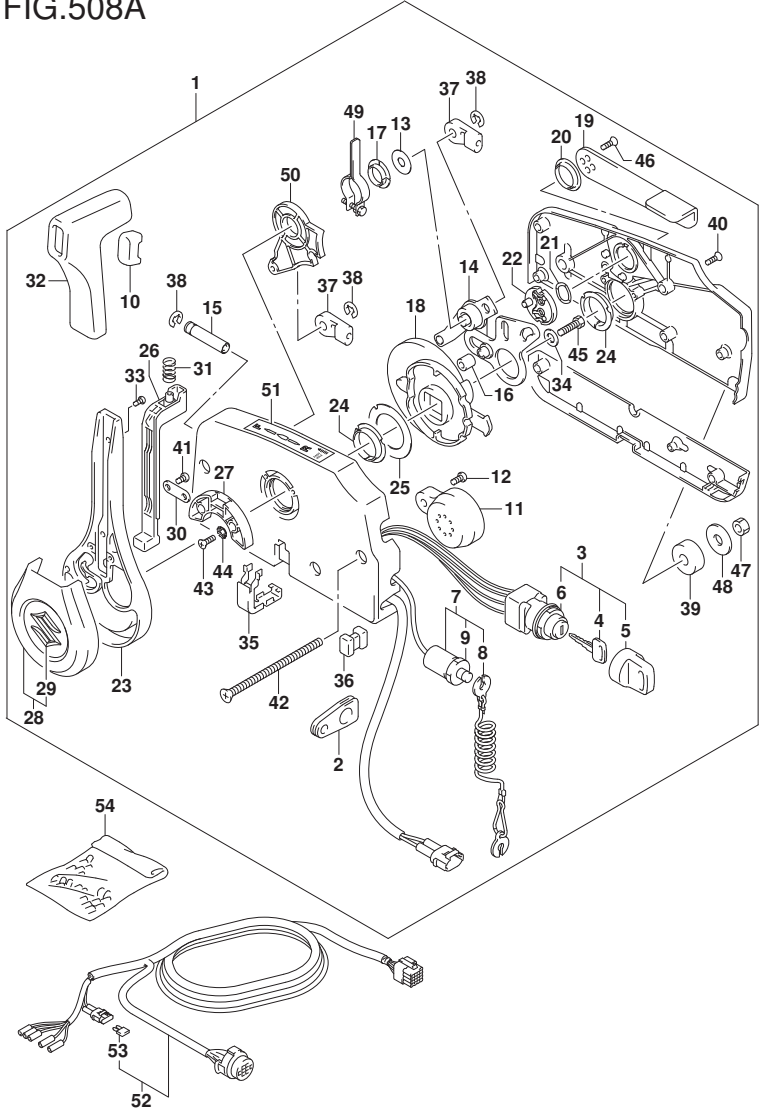


FIG.501B (1-K-3) OPT:METER (DF25AT,DF30AT)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	09407-14407	CLAMP (L:145)	2	

DF25AT P01
DF30AT P01

FIG.508A

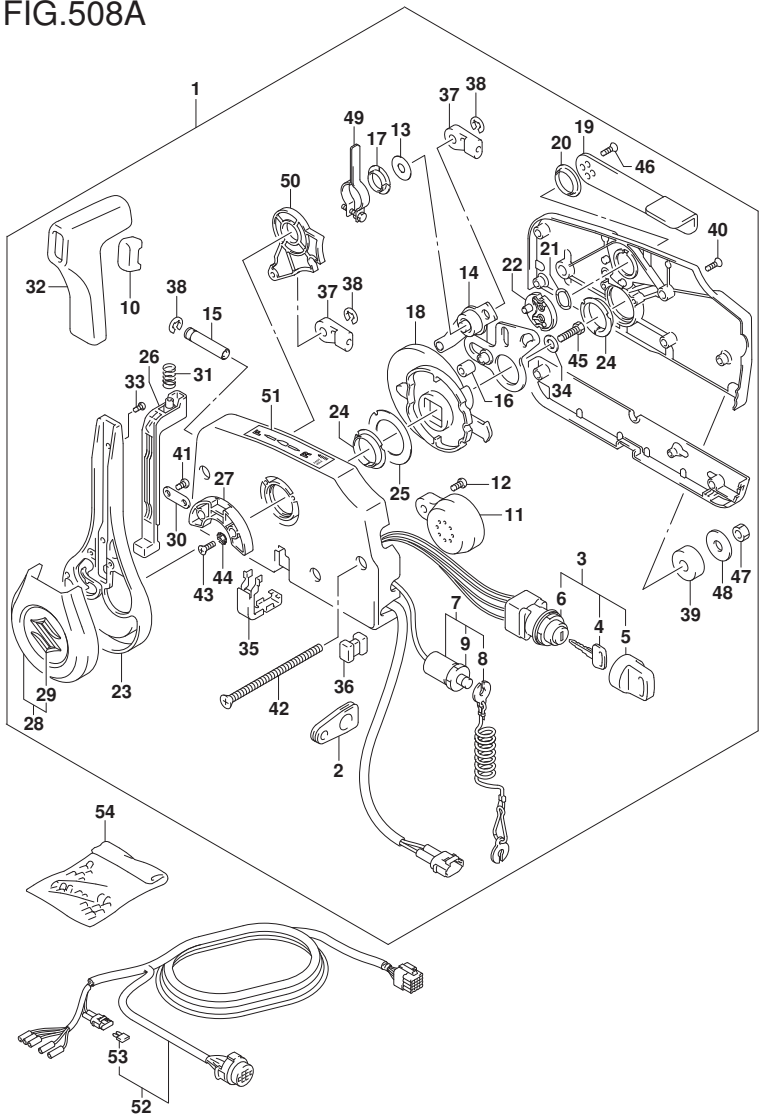


DF25A_30A_P01_021_508A
OPT:REMOTE CONTROL

FIG.508A (1-K-4) OPT:REMOTE CONTROL (DF25A,DF30A,DF30AQ)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-94J31	REMOTE CONTROL ASSY	1	
2	36628-91J00	..GROMMET, WIRING HARNESS	1	
3	37110-94J03	..SWITCH ASSY, IGNITION	1	
4-1	37141-99E00	..KEY (931)	2	
4-2	37141-99E10	..KEY (932)	2	
4-3	37141-99E20	..KEY (933)	2	
4-4	37141-99E30	..KEY (934)	2	
4-5	37141-99E40	..KEY (935)	2	
4-6	37141-99E50	..KEY (936)	2	
4-7	37141-99E60	..KEY (937)	2	
4-8	37141-99E70	..KEY (938)	2	
4-9	37141-99E80	..KEY (939)	2	
4-10	37141-99E90	..KEY (940)	2	
4-11	37141-99EA0	..KEY (941)	2	
4-12	37141-99EB0	..KEY (942)	2	
5	37143-99E01	..CAP, KEY	2	
6	37149-93J00	..CAP, CYLINDER BODY	1	
7	37820-93J11	..SWITCH ASSY, EMERGENCY	1	
8	37823-92E02	..PLATE ASSY, EMERGENCY SW LOCK	1	
9	37826-92J10	..NUT	1	
10	67263-88L30	..CAP, GRIP SW HOLE	1	
11	38500-93J00	..BUZZER ASSY, WARNING	1	
12	67214-92E00	..SCREW (5X20)	1	
13	67212-95600	..WASHER	1	
14	67220-95630	..PLATE ASSY	1	
15	67223-99E10	..KNOB, BRAKE ADJUST	1	
16	67229-95600	..ROLLER	1	
17	67232-95600	..BUSH	1	
18	67238-87D00	..GEAR, DRIVE	1	
19	67241-99E11	..LEVER, FREE THROTTLE	1	
20	67243-95600	..BUSH	1	
21	67244-95600	..WAVE WASHER	1	
22	67245-95600	..DRUM, FREE THROTTLE	1	
23	67251-96L00	..LEVER, HANDLE	1	
24	67252-95600	..BUSH	2	

FIG.508A



DF25A_30A_P01_021_508A
OPT:REMOTE CONTROL

FIG.508A (1-K-5) OPT:REMOTE CONTROL (DF25A,DF30A,DF30AQ)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25	67253-95600	.WASHER	1	
26	67255-96L00	.NEUTRAL LOCK ARM	1	
27	67256-95600	.HOLDER, NEUTRAL LOCK	1	
28	67257-96L00	.CAP ASSY, LEVER	1	
29	77811-54GB0-0PG	..EMBLEM, RR MARK S (CHROME)	1	
30	67258-99E00	.BRACKET	1	
31	67259-87D00	.SPRING, NEUTRAL ARM	1	
32	67261-96L00	.GRIP	1	
33	67296-96L10	.SCREW	2	
34	67264-95600	.WASHER	1	
35	67267-96L00	.COVER, WIRE SUB ASSY	1	
36	67273-95600	.SPACER	1	
37	67275-95600	.END, CABLE	2	
38	67292-94300	.E RING	3	
39	67294-95600	.SPACER	3	
40	67296-90J20	.SCREW	5	
41	67296-96L00	.SCREW	2	
42	67296-95630	.SCREW	3	
43	67296-95610	.SCREW	2	
44	67297-95600	.WASHER	2	
45	09100-08232	.BOLT (8X30)	1	
46	67269-96L10	.SCREW (5X12)	2	
47	09140-06020	.NUT	3	
48	67288-94320	.WAHSER (6.5X24X2)	3	
49	67224-96L00	.ARM, BRAKE ASSY	1	
50	67238-96L00	.GEAR, SHIFT ASSY	1	
51	67284-94L10	.MARK, HANDLE LEVER	1	
52	36620-94L01	WIRE ASSY, REMOTE CONTROL	1	
53	09481-10501	.FUSE (10A)	1	
54	36990-87D00	TERMINAL & SLEEVE SET	1	

DF25A P01
DF30A P40
DF30AQ P01

FIG.508B

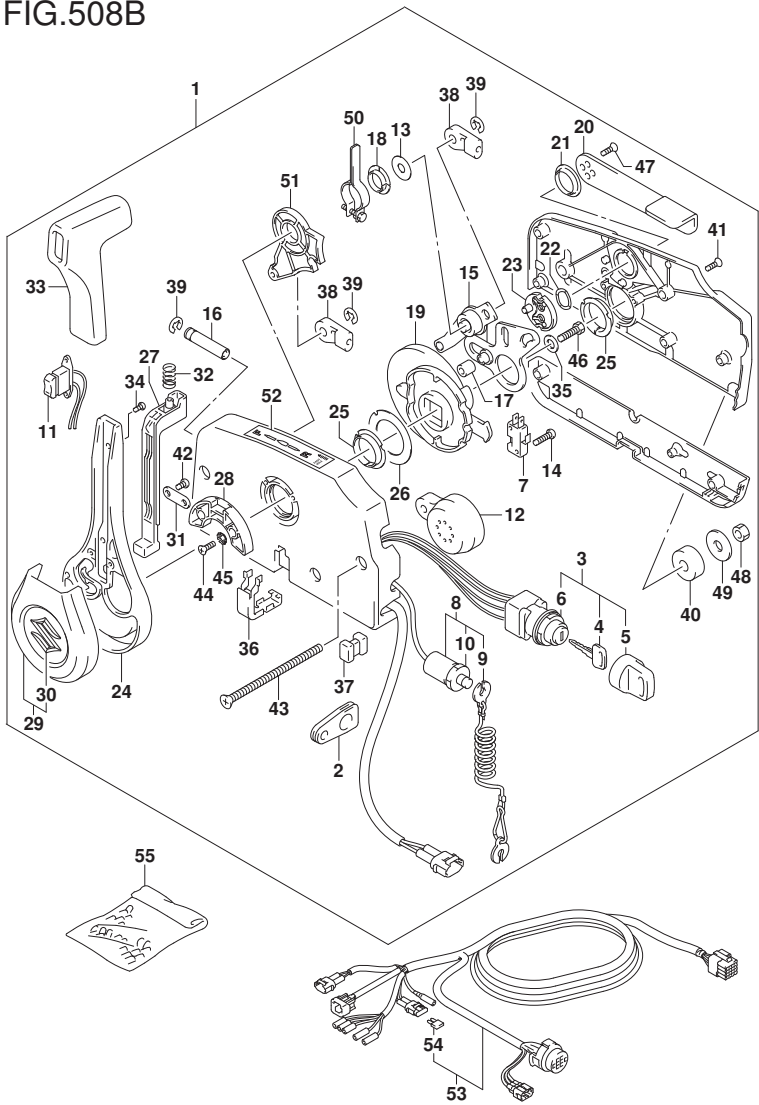


FIG.508B (1-K-6) OPT:REMOTE CONTROL (DF25ATH,DF30ATH)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-93J61	REMOTE CONTROL ASSY	1	
2	36628-92E01	.GROMMET, WIRING HARNESS	1	
3	37110-93J12	.SWITCH ASSY, IGNITION	1	
4-1	37141-99E00	..KEY (931)	2	
4-2	37141-99E10	..KEY (932)	2	
4-3	37141-99E20	..KEY (933)	2	
4-4	37141-99E30	..KEY (934)	2	
4-5	37141-99E40	..KEY (935)	2	
4-6	37141-99E50	..KEY (936)	2	
4-7	37141-99E60	..KEY (937)	2	
4-8	37141-99E70	..KEY (938)	2	
4-9	37141-99E80	..KEY (939)	2	
4-10	37141-99E90	..KEY (940)	2	
4-11	37141-99EA0	..KEY (941)	2	
4-12	37141-99EB0	..KEY (942)	2	
5	37143-99E01	..CAP, KEY	2	
6	37149-93J00	..CAP, CYLINDER BODY	1	
7	37721-93J91	.SWITCH ASSY, NEUTRAL	1	
8	37820-93J11	.SWITCH ASSY, EMERGENCY	1	
9	37823-92E02	..PLATE ASSY, EMERGENCY SW	1	
		LOCK		
10	37826-92J10	..NUT	1	
11	37850-96L00	.SWITCH ASSY, PTT	1	
12	38500-93J90	.BUZZER, WARNING	1	
13	67212-95600	.WASHER	1	
14	67296-92E11	.SCREW, NEUTRAL SWITCH (3X15)	2	
15	67220-95630	.PLATE ASSY	1	
16	67223-99E10	.KNOB, BRAKE ADJUST	1	
17	67229-95600	.ROLLER	1	
18	67232-95600	.BUSH	1	
19	67238-87D00	.GEAR, DRIVE	1	
20	67241-99E11	.LEVER, FREE THROTTLE	1	
21	67243-95600	.BUSH	1	
22	67244-95600	.WAVE WASHER	1	
23	67245-95600	.DRUM, FREE THROTTLE	1	
24	67251-96L00	.LEVER, HANDLE	1	

FIG.508B

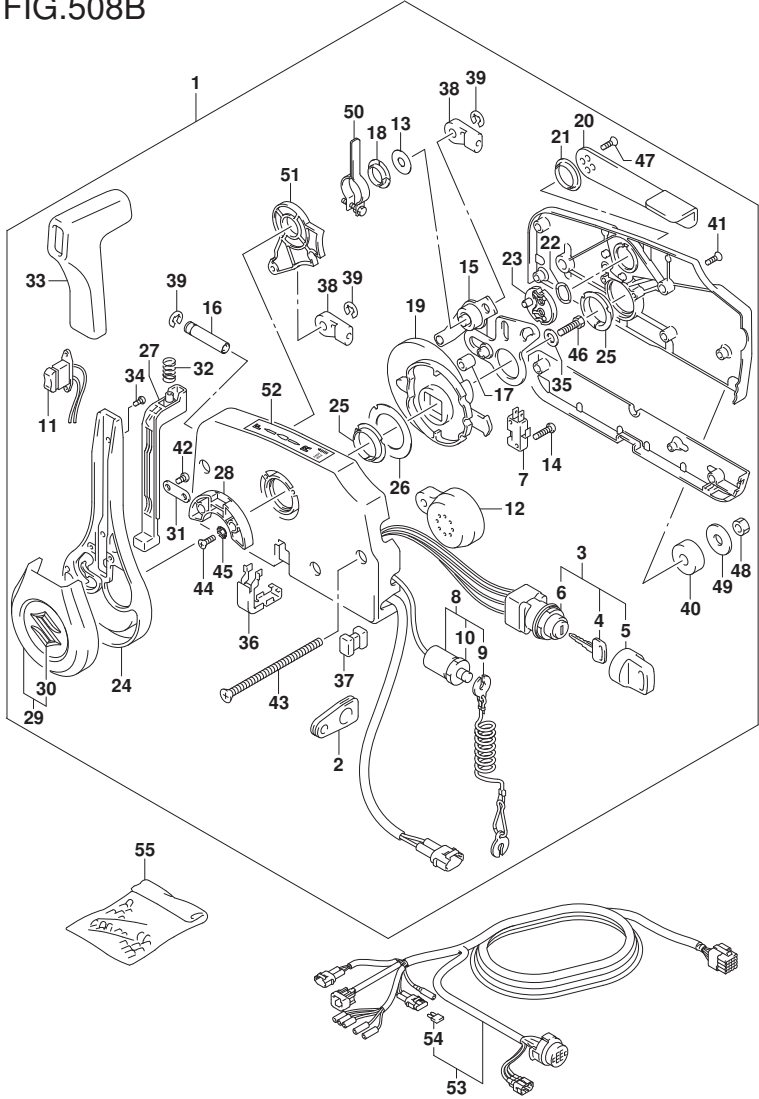


FIG.508B (1-K-7) OPT:REMOTE CONTROL (DF25ATH,DF30ATH)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25	67252-95600	.BUSH	2	
26	67253-95600	.WASHER	1	
27	67255-96L00	.NEUTRAL LOCK ARM	1	
28	67256-95600	.HOLDER, NEUTRAL LOCK	1	
29	67257-96L00	.CAP ASSY, LEVER	1	
30	77811-54GB0-OPG	.EMBLEM, RR MARK S (CHROME)	1	
31	67258-99E00	.BRACKET	1	
32	67259-87D00	.SPRING, NEUTRAL ARM	1	
33	67261-96L00	.GRIP	1	
34	67296-96L10	.SCREW	2	
35	67264-95600	.WASHER	1	
36	67267-96L00	.COVER, WIRE SUB ASSY	1	
37	67273-95601	.SPACER	1	
38	67275-95600	.END, CABLE	2	
39	67292-94300	.E RING	3	
40	67294-95600	.SPACER	3	
41	67296-90J20	.SCREW	5	
42	67296-96L00	.SCREW	2	
43	67296-95630	.SCREW	3	
44	67296-95610	.SCREW	2	
45	67297-95600	.WASHER	2	
46	09100-08232	.BOLT (8X30)	1	
47	67269-96L10	.SCREW (5X12)	2	
48	09140-06020	.NUT	3	
49	67288-94320	.WAHSER (6.5X24X2)	3	
50	67224-96L00	.ARM, BRAKE ASSY	1	
51	67238-96L00	.GEAR, SHIFT ASSY	1	
52	67284-94L10	.MARK, HANDLE LEVER	1	
53	36620-94L01	WIRE ASSY, REMOTE CONTROL	1	
54	09481-10501	.FUSE (10A)	1	
55	36990-87D00	TERMINAL & SLEEVE SET	1	

DF25ATH P01
DF30ATH P01

FIG.513A

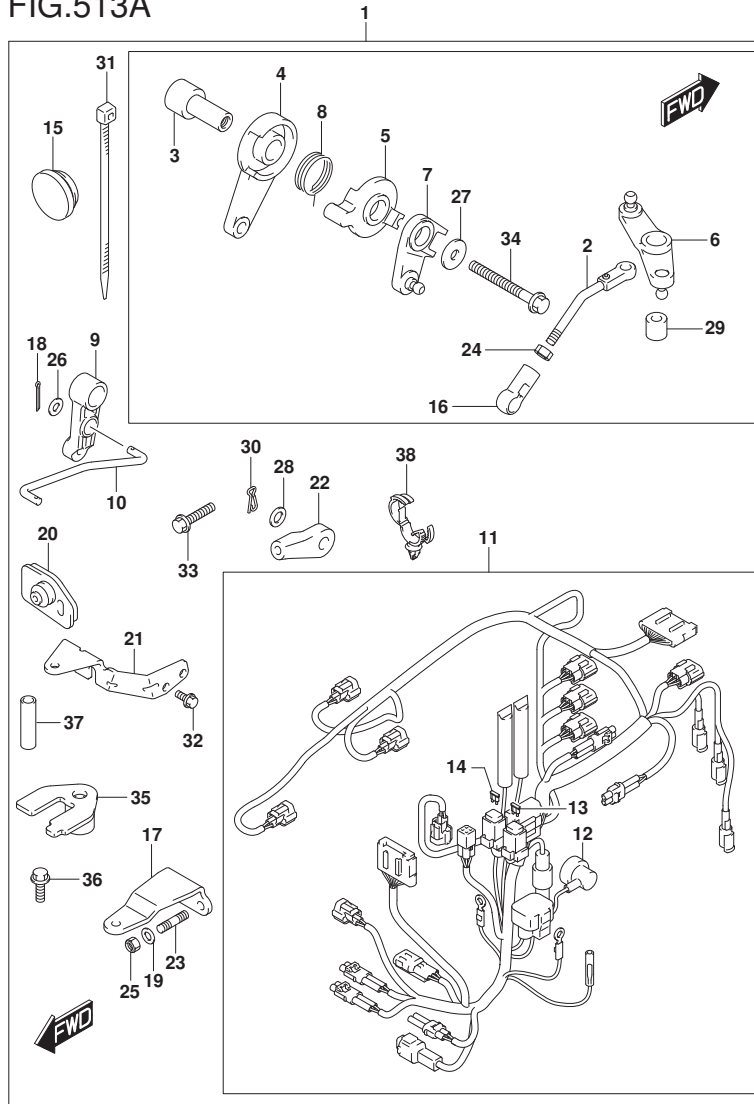


FIG.513A (1-K-8) OPT:REMOTE CONTROL PARTS (DF25A,DF30A,DF30AQ)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67130-94L03	PARTS SET, R/CON	1	
2	13510-94L00	.ROD, THROTTLE NO.1	1	
3	19116-94L00	.BRACKET, THROTTLE LEVER	1	
4	19120-99J11	.LEVER, THROTTLE CONTROL	1	
5	19122-99J00	.LEVER, INTERLINK THROTTLE NO.2	1	
6	19140-94L01	.LEVER, THROTTLE NO.2	1	
7	19140-94L20	.LEVER, THR CONTROL NO.2	1	
8	19185-99J00	.SPRING, THROTTLE LEVER	1	
9	21110-94L00	.LEVER, CLUTCH CONTROL	1	
10	23115-94L10	.LINK, CLUTCH LEVER	1	
11	36610-94L21	.HARNES ASSY, WIRING	1	
12	36618-43410	..CAP, OIL PRESSURE SWITCH	1	
13	09481-10501	..FUSE (10A)	1	
14	09481-30501	..FUSE (30A)	1	
15	37163-89L00	.PLUG, STARTING SWITCH HOLE	1	
16	19131-95502	.CONNECTOR	1	
17	43755-94L00	.ATTACHMENT, STEERING BRACKET	1	
18	09204-01002	.PIN	2	
19	09160-08082	.WASHER (8.5X16X1.2)	2	
20	61124-94L10	.GROMMET, R/CON CABLE	1	
21	67341-94L00	.HOLDER, R/CON CABLE	1	
22	67467-89J01	.CONNECTOR	2	
23	09108-08286	.STUD BOLT	2	
24	09140-05005	.NUT (M5)	1	
25	09159-08059	.NUT (M8)	2	
26	09160-05029	.WASHER (5.5X12X0.8)	2	
27	09160-06046	.WASHER (6.5X20X1.5)	2	
28	09160-06055	.WASHER (7X12X1.0)	2	
29	09180-06230	.SPACER (6.2X12.6X12.5)	1	
30	09385-06012	.CLIP	2	
31	09407-14407	.CLAMP (L:145)	2	
32	01547-06167	.BOLT	2	
33	01550-06257	.BOLT (6X25)	1	
34	01550-06557	.BOLT	1	
35	67343-94L00	.STOPPER, R/CON CABLE	1	

FIG.513A

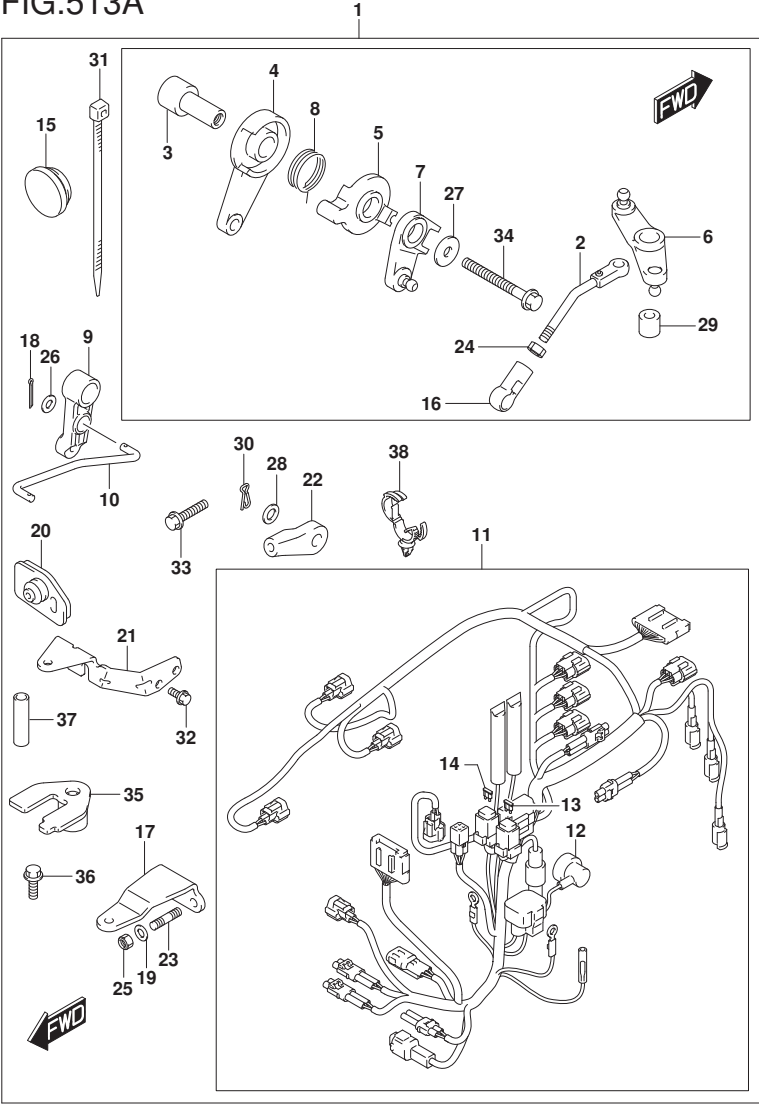


FIG.513A (1-K-9) OPT:REMOTE CONTROL PARTS (DF25A,DF30A,DF30AQ)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
36	09116-06225	.BOLT (6X16)	1	
37	09352-70104-600	.HOSE (7X10.2X600)	2	L:600->14
38	09403-20308	.CLAMP	1	

DF25A P01
DF30A P40
DF30AQ P01

FIG.513B

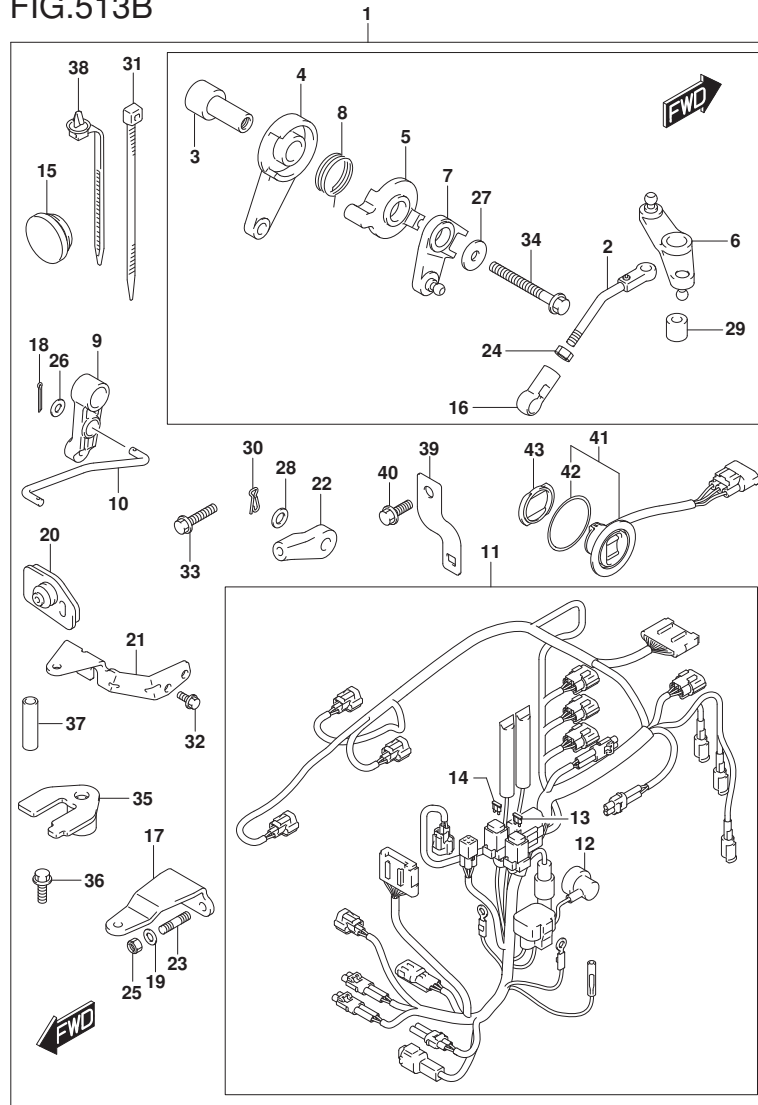


FIG.513B (1-K-10) OPT:REMOTE CONTROL PARTS (DF25ATH,DF30ATH)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67130-94L13	PARTS SET, R/CON	1	
2	13510-94L00	.ROD, THROTTLE NO.1	1	
3	19116-94L00	.BRACKET, THROTTLE LEVER	1	
4	19120-99J11	.LEVER, THROTTLE CONTROL	1	
5	19122-99J00	.LEVER, INTERLINK THROTTLE NO.2	1	
6	19140-94L01	.LEVER, THROTTLE NO.2	1	
7	19140-94L20	.LEVER, THR CONTROL NO.2	1	
8	19185-99J00	.SPRING, THROTTLE LEVER	1	
9	21110-94L00	.LEVER, CLUTCH CONTROL	1	
10	23115-94L10	.LINK, CLUTCH LEVER	1	
11	36610-94L42	.HARNES ASSY, WIRING	1	
12	36618-43410	..CAP, OIL PRESSURE SWITCH	1	
13	09481-10501	..FUSE (10A)	1	
14	09481-30501	..FUSE (30A)	1	
15	37163-89L00	.PLUG, STARTING SWITCH HOLE	1	
16	19131-95502	.CONNECTOR	1	
17	43755-94L00	ATTACHMENT, STEERING BRACKET	1	
18	09204-01002	.PIN	2	
19	09160-08082	.WASHER (8.5X16X1.2)	2	
20	61124-94L10	.GROMMET, R/CON CABLE	1	
21	67341-94L00	.HOLDER, R/CON CABLE	1	
22	67467-89J01	.CONNECTOR	2	
23	09108-08286	.STUD BOLT	2	
24	09140-05005	.NUT (M5)	1	
25	09159-08059	.NUT (M8)	2	
26	09160-05029	.WASHER (5.5X12X0.8)	2	
27	09160-06046	.WASHER (6.5X20X1.5)	2	
28	09160-06055	.WASHER (7X12X1.0)	2	
29	09180-06230	.SPACER (6.2X12.6X12.5)	1	
30	09385-06012	.CLIP	2	
31	09407-14407	.CLAMP (L:145)	2	
32	01547-06167	.BOLT	2	
33	01550-06257	.BOLT (6X25)	1	
34	01550-06557	.BOLT	1	
35	67343-94L00	.STOPPER, R/CON CABLE	1	

Exploded view diagram of a vehicle's front suspension and steering assembly. The diagram shows various components numbered 1 through 43, corresponding to the parts list on the right. The components are arranged in an exploded view, showing their relative positions and how they fit together. A 'FWD' arrow indicates the front of the vehicle.

1. Steering knuckle
2. Control arm
3. Ball joint
4. Control arm
5. Control arm
6. Control arm
7. Control arm
8. Control arm
9. Control arm
10. Control arm
11. Control arm
12. Control arm
13. Control arm
14. Control arm
15. Control arm
16. Control arm
17. Control arm
18. Control arm
19. Control arm
20. Control arm
21. Control arm
22. Control arm
23. Control arm
24. Control arm
25. Control arm
26. Control arm
27. Control arm
28. Control arm
29. Control arm
30. Control arm
31. Control arm
32. Control arm
33. Control arm
34. Control arm
35. Control arm
36. Control arm
37. Control arm
38. Control arm
39. Control arm
40. Control arm
41. Control arm
42. Control arm
43. Control arm

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
36	09116-06225	.BOLT (6X16)	1	
37	09352-70104-600	.HOSE (7X10.2X600)	2	L:600->14
38	36991-94L00	.CLAMP, HARNESS	1	
39	36617-94L00	.BRACKET, HARNESS	1	
40	01550-06167	.BOLT (6X16)	1	
41	37850-92J00	.SWITCH ASSY, PTT	1	
42	37856-92J00	..TAPE, PTT SWITCH	1	
43	37857-92J01	.BUSH, PTT SWITCH	1	

DF30ATH P01

FIG.515A

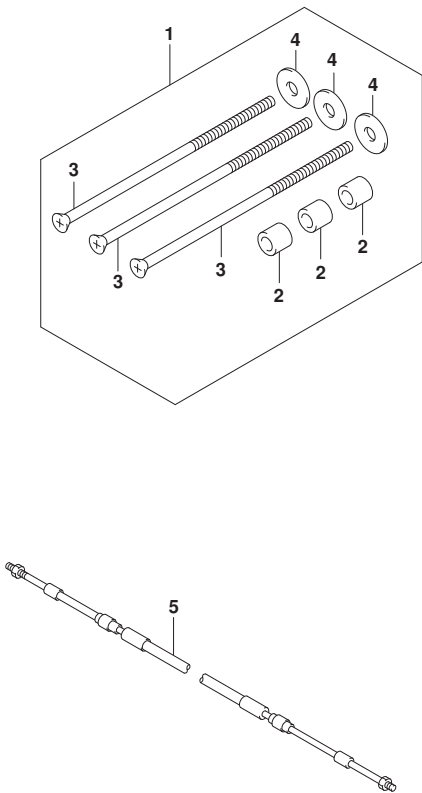


FIG.515A (1-K-12) OPT:REMOCON CABLE

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67140-95601	KIT, R/CON (NA12S)	1	
2	09180-06105	.SPACER (6.1X10X14)	3	
3	67296-95640	.SCREW (L:165)	3	
4	67288-94320	.WAHSE (6.5X24X2)	3	
5-1	67320-93J00	CABLE ASSY, REMOCON (2.4M)	1	
5-2	67320-93J10	CABLE ASSY, REMOCON (3.1M)	1	
5-3	67320-93J20	CABLE ASSY, REMOCON (3.7M)	1	
5-4	67320-93J30	CABLE ASSY, REMOCON (4.2M)	1	
5-5	67320-93J40	CABLE ASSY, REMOCON (4.8M)	1	
5-6	67320-93J50	CABLE ASSY, REMOCON (5.4M)	1	
5-7	67320-93J60	CABLE ASSY, REMOCON (6.1M)	1	
5-8	67320-93J70	CABLE ASSY, REMOCON (6.7M)	1	
5-9	67320-93J80	CABLE ASSY, REMOCON (7.3M)	1	

- DF25A P01
- DF25AR P01
- DF25AT P01
- DF25ATH P01
- DF30A P40
- DF30AQ P01
- DF30AR P01
- DF30AT P01
- DF30ATH P01

FIG.517A

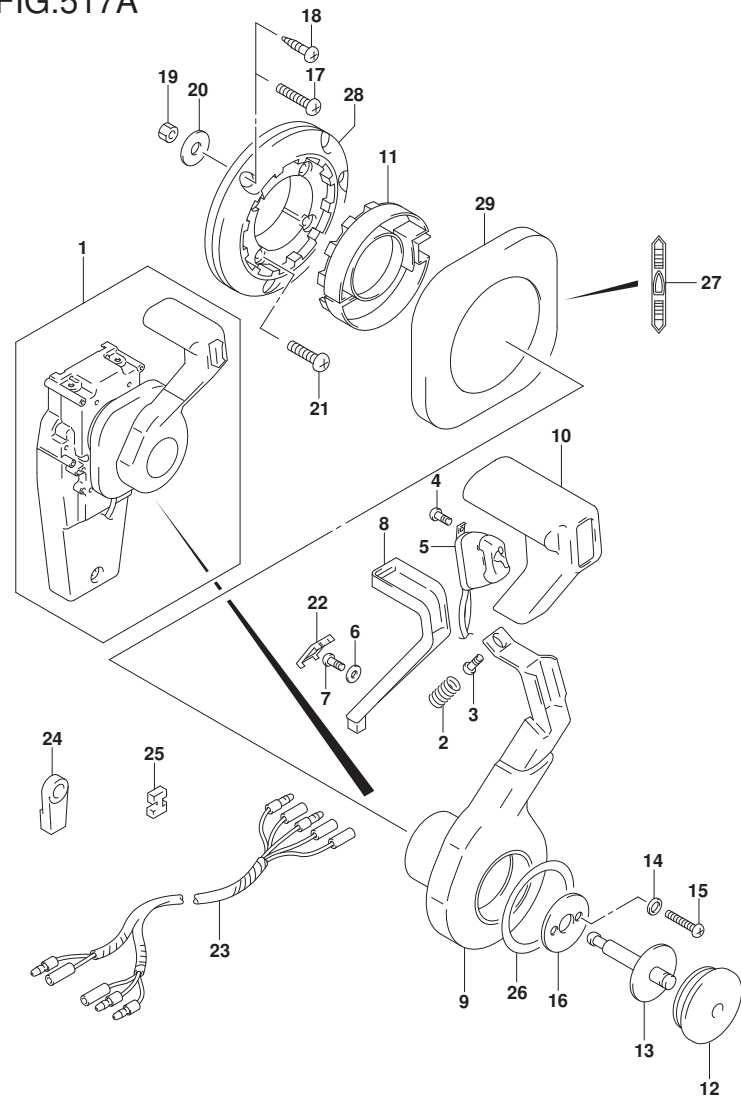


FIG.517A (1-K-13) OPT:CONCEALED REMOCON (1) (SEE NOTE)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-93J34	REMOTE CONTROL ASSY, CONCEAL	1	
2	67298-92E50	.SPRING	1	
3	67296-94310	.SCREW	1	
4	67295-92E10	.SCREW (3X12)	2	
5	37850-92E27	.SWITCH ASSY, PTT	1	
6	67288-92E60	.WASHER	1	
7	09125-04021	.SCREW (4X20)	1	
8	67255-92E50	.ARM, NEUTRAL LOCK	1	
9	67251-92E50	.LEVER, HANDLE	1	
10	67261-92E50	.GRIP	1	
11	67256-92E50	.HOLDER, NEUTRAL LOCK	1	
12	67257-92E00	.CAP, LEVER	1	
13	67242-92E50	.SHAFT, FREE ACC	1	
14	67288-92E20	.WASHER	6	
15	67296-88D10	.SCREW (5X16)	4	
16	67288-92E70	.WASHER	1	
17	67296-88D20	.SCREW (6X35)	3	
18	67295-92E50	.SCREW (6X30)	3	
19	67287-92E50	.NUT	3	
20	09160-06104	.WASHER (6.5X24X2)	3	
21	67296-88D30	.SCREW (5X30)	4	
22	67254-92E50	.COVER, LOCK ARM	1	
23	36890-93J00	.WIRE, NEUTRAL & PTT SW	1	
24	67275-95600	.END, CABLE	2	
25	67273-95601	.SPACER	1	
26	67283-92E50	.DECAL, LEVER	1	
27	67284-92E50	.DECAL, CLUTCH	1	
28	67274-92E50	.BASE	1	

NOTE : DF25AR,DF25AT,DF30AR,DF30AT

FIG.517A

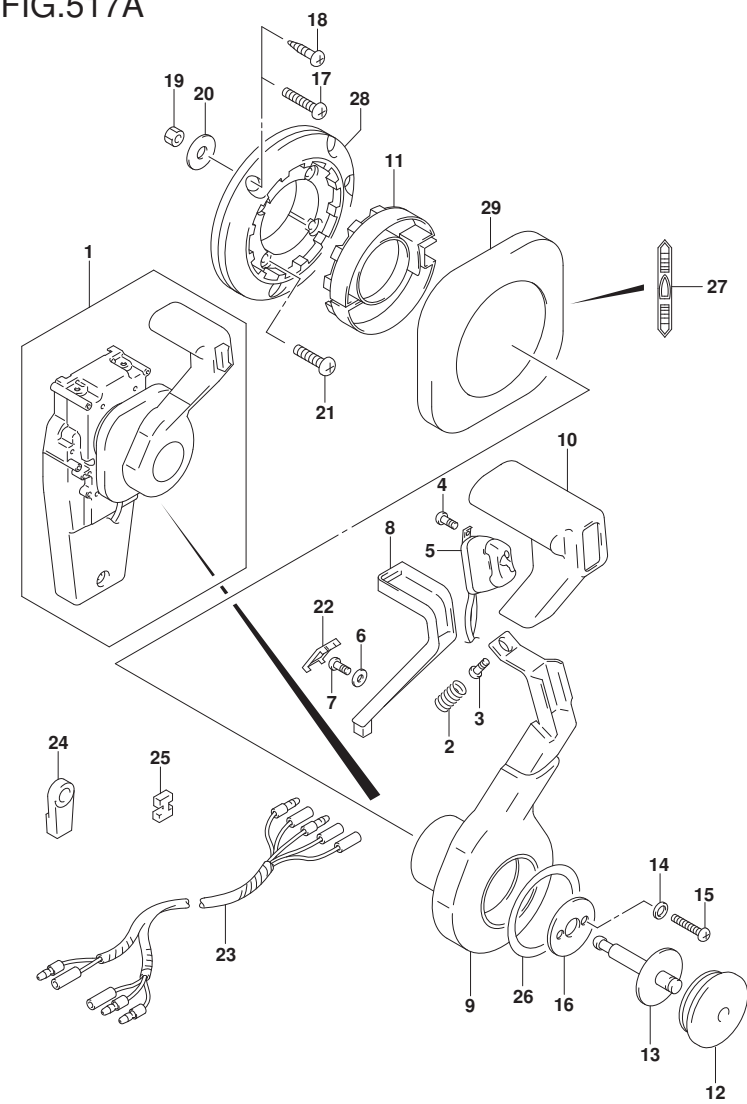


FIG.517A (1-K-14) OPT:CONCEALED REMOCON (1) (SEE NOTE)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	67211-92E50	.COVER	1	

NOTE : DF25AR,DF25AT,DF30AR,DF30AT

DF25AR P01
DF25AT P01
DF30AR P01
DF30AT P01

FIG.518A

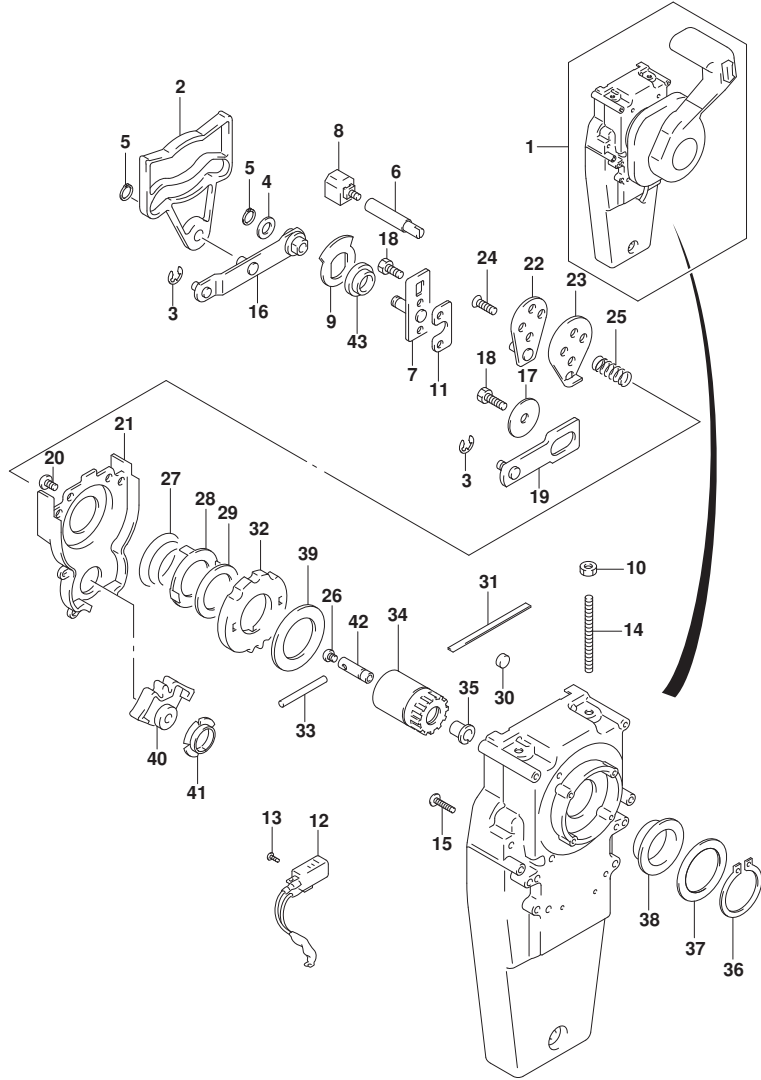


FIG.518A (1-L-2) OPT:CONCEALED REMOCON (2) (SEE NOTE)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-93J34	REMOTE CONTROL ASSY, CONCEAL	1	
2	67222-92E50	.DUEL PLATE	1	
3	67292-94300	.E RING	3	
4	67288-92E10	.WASHER	1	
5	67291-92E00	.SNAP RING	2	
6	67223-92E50	.BRAKE ADJUST	1	
7	67221-92E50	.HOLDER ASSY	1	
8	67224-92E50	.BRAKE SHOE ASSY	1	
9	67225-92E50	.DISC, BRAKE	1	
10	09140-06020	.NUT	2	
11	67294-92E00	.SPACER	1	
12	37721-95500	.SWITCH ASSY, NEUTRAL	1	
13	67296-92E11	.SCREW, NEUTRAL SWITCH (3X15)	2	
14	67226-92E10	.BOLT, STOPPER	2	
15	67296-92E20	.SCREW (5X25)	2	
16	67240-92E50	.THROTTLE ARM ASSY	1	
17	67228-92E00	.WASHER	1	
18	67286-92E00	.BOLT (6X18)	3	
19	67230-92E00	.SHIFT ARM ASSY	1	
20	09125-05042	.SCREW (5X10)	11	
21	67234-92E00	.CASE, GEAR	1	
22	67245-92E00	.LEVER ASSY, THROTTLE	1	
23	67227-92E00	.STOPPER	1	
24	67296-88D10	.SCREW (5X16)	2	
25	67225-92E00	.SPRING	1	
26	09125-04004	.SCREW (4X6)	1	
27	67233-92E00	.SPRING	1	
28	67235-92E00	.PLATE, SHIFT LOCK	1	
29	67239-92E10	.PLATE, SHIFT PIN	1	
30	67236-92E00	.ROLLER	1	
31	67237-92E01	.SPRING	5	
32	67238-92E50	.GEAR, DRIVE	1	

NOTE : DF25AR,DF25AT,DF30AR,DF30AT

FIG.518A

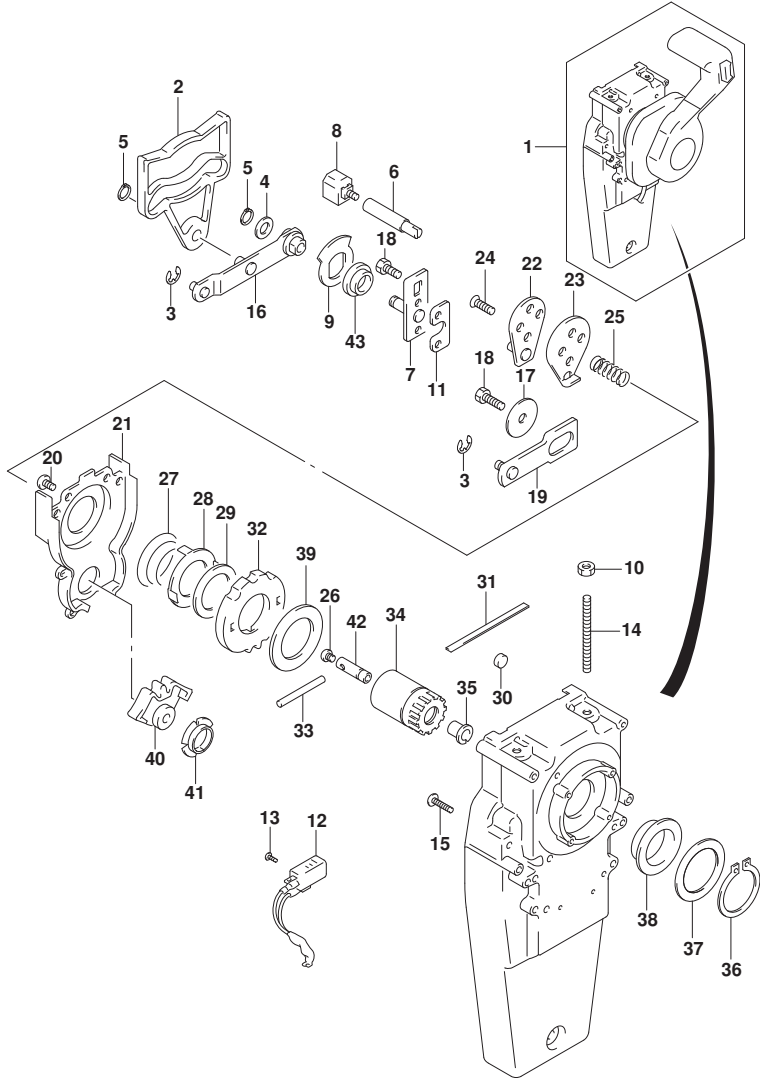


FIG.518A (1-L-3) OPT:CONCEALED REMOCON (2) (SEE NOTE)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
33	67239-92E00	.PIN	1	
34	67246-92E50	.SHAFT, DRIVE	1	
35	67252-92E00	.BUSH	1	
36	67291-92E10	.SNAP RING	1	
37	67253-92E10	.WASHER	1	
38	67252-92E10	.BUSH	1	
39	67253-95600	.WASHER	1	
40	67231-92E00	.GEAR, SHIFT	1	
41	67232-95600	.BUSH	1	
42	67241-92E50	.ROD, FREE ACC	1	
43	67232-92E50	.BUSH	1	

NOTE : DF25AR,DF25AT,DF30AR,DF30AT

DF25AR P01
DF25AT P01
DF30AR P01
DF30AT P01

FIG.519A

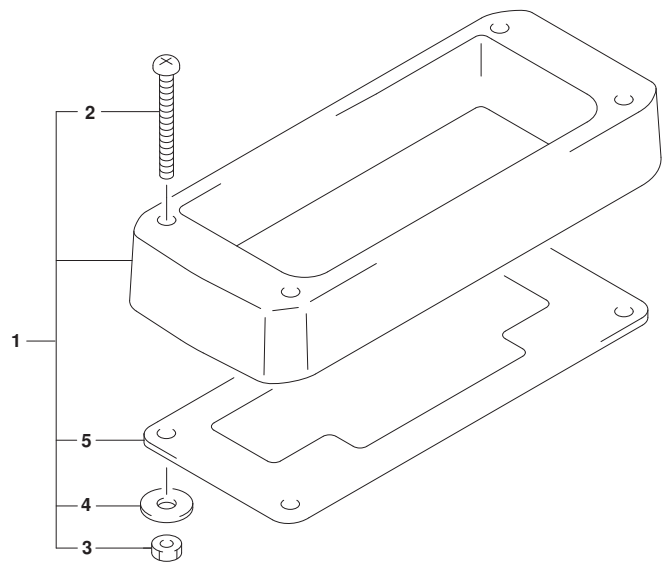


FIG.519A (1-L-4) OPT:REMOTE CONTROL SPACER (SEE NOTE)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67500-88L00	KIT, R/CON SPACER SINGLE	1	
2	09125-05135	.SCREW (5X65)	4	
3	09140-05005	.NUT (M5)	4	
4	09160-05029	.WASHER (5.5X12X0.8)	4	
5	67273-88L00	.GROMMET, R/CON SINGLE	1	

NOTE : DF25A,DF25AR,DF25ATH,DF30A,DF30AR,DF30ATH,DF30AQ

DF25A P01
DF25AR P01
DF25ATH P01
DF30A P40
DF30AQ P01
DF30AR P01
DF30ATH P01

FIG.521A

FIG.521A (1-L-5) OPT:HARNESS (DF25AR,DF25AT,DF30AR,DF30AT)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	36620-93J10	WIRE ASSY, REMOTE CONTROL EXT (L:2000)	1	
1-2	36620-93J41	WIRE ASSY, REMOTE CONTROL EXT (L:3000)	1	

DF25AR P01
DF25AT P01
DF30AR P01
DF30AT P01

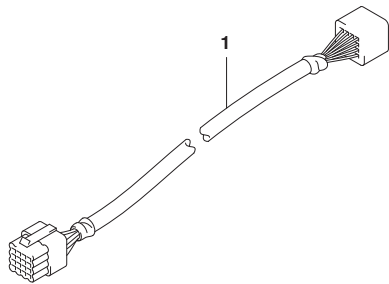


FIG.530A

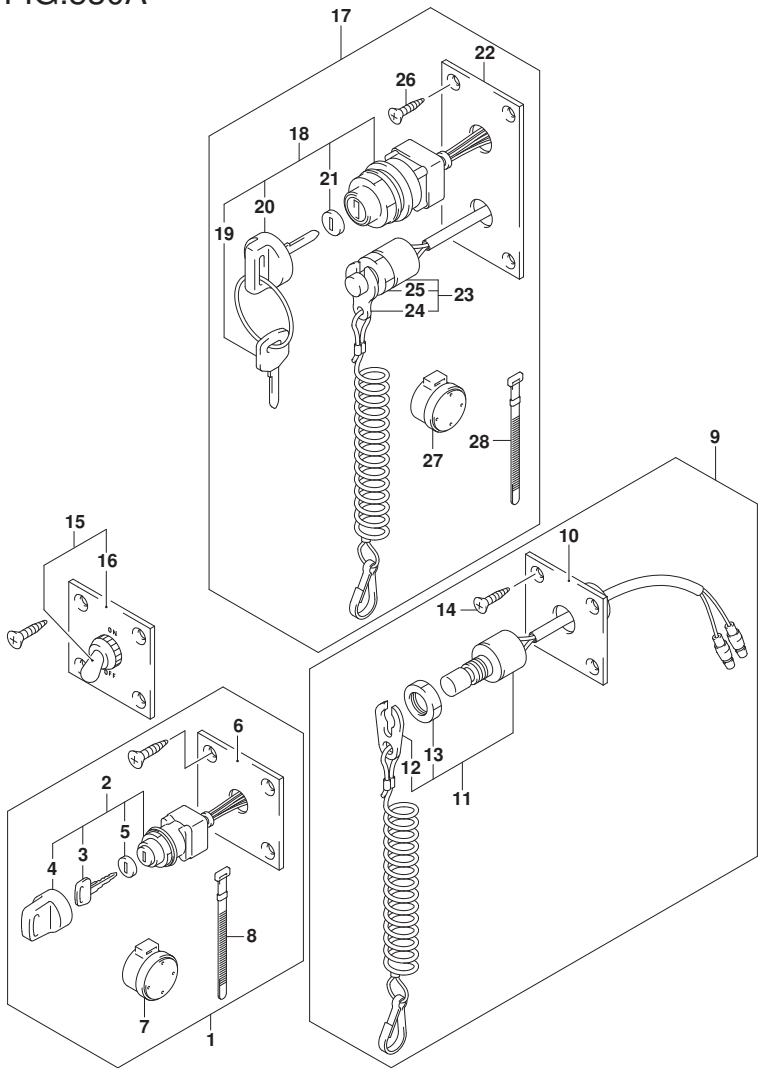


FIG.530A (1-L-6) OPT:SWITCH (DF25AR,DF25AT,DF30AR,DF30AT)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	37100-96J01	PANEL ASSY, IGNITION SWITCH	1	
2	37110-93J02	..SWITCH ASSY, IGNITION	1	
3-1	37141-99E00	..KEY (931)	2	
3-2	37141-99E10	..KEY (932)	2	
3-3	37141-99E20	..KEY (933)	2	
3-4	37141-99E30	..KEY (934)	2	
3-5	37141-99E40	..KEY (935)	2	
3-6	37141-99E50	..KEY (936)	2	
3-7	37141-99E60	..KEY (937)	2	
3-8	37141-99E70	..KEY (938)	2	
3-9	37141-99E80	..KEY (939)	2	
3-10	37141-99E90	..KEY (940)	2	
3-11	37141-99EA0	..KEY (941)	2	
3-12	37141-99EB0	..KEY (942)	2	
4	37143-99E01	..CAP, KEY	1	
5	37149-93J00	..CAP, CYLINDER BODY	1	
6	37139-99E00	..PANEL, IGNITION SW	1	
7	38500-93J90	..BUZZER, WARNING	1	
8	09407-08401	..CLAMP (L:80)	1	
9	37803-93J06	PANEL ASSY, EMERGENCY SW	1	
10	37825-99E10	..PANEL, EMERGENCY STOP SW	1	
11	37820-93J11	..SWITCH ASSY, EMERGENCY	1	
12	37823-92E02	..PLATE ASSY, EMERGENCY SW LOCK	1	
13	37826-92J10	..NUT	1	
14	03122-05165	..SCREW	4	
15	37210-93J00	PANEL ASSY, LIGHTING SW	1	
16	37212-93J00	..PANEL, LIGHTING SW	1	
17	37100-96J27	PANEL ASSY, ENGINE SWITCH	1	
18	37110-93J02	..SWITCH ASSY, IGNITION	1	

FIG.530A

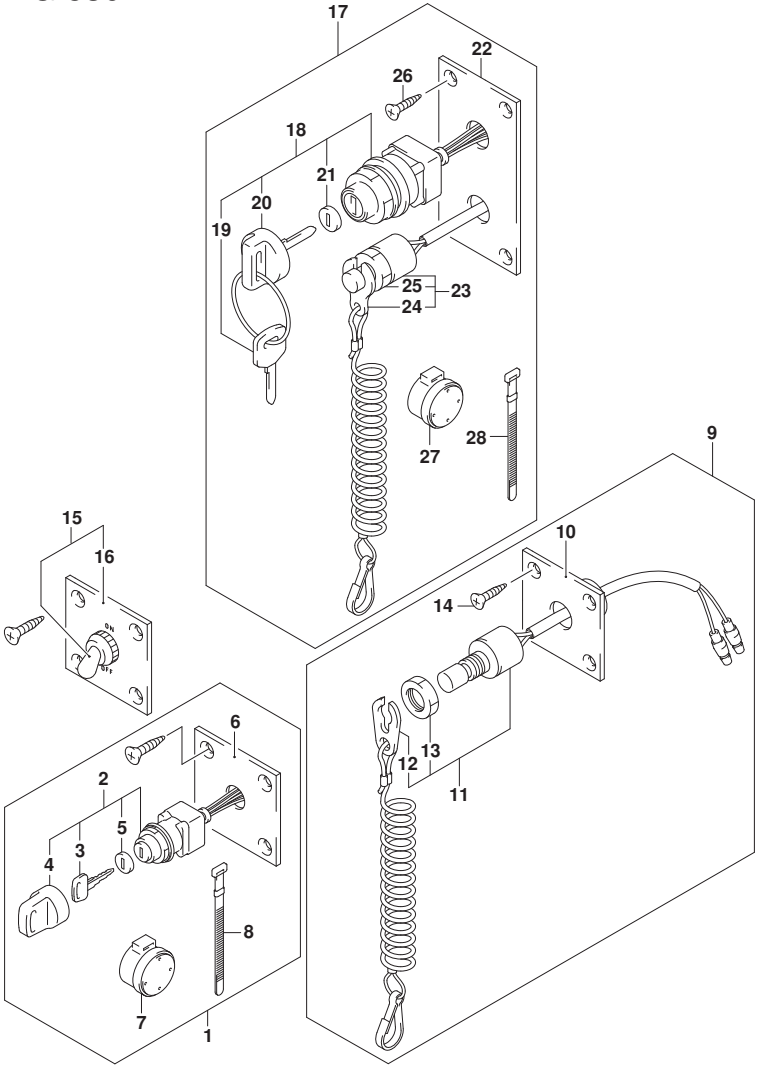


FIG.530A (1-L-7) OPT:SWITCH (DF25AR,DF25AT,DF30AR,DF30AT)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
19-1	37141-99E00	..KEY (931)	2	
19-2	37141-99E10	..KEY (932)	2	
19-3	37141-99E20	..KEY (933)	2	
19-4	37141-99E30	..KEY (934)	2	
19-5	37141-99E40	..KEY (935)	2	
19-6	37141-99E50	..KEY (936)	2	
19-7	37141-99E60	..KEY (937)	2	
19-8	37141-99E70	..KEY (938)	2	
19-9	37141-99E80	..KEY (939)	2	
19-10	37141-99E90	..KEY (940)	2	
19-11	37141-99EA0	..KEY (941)	2	
19-12	37141-99EB0	..KEY (942)	2	
20	37143-99E01	..CAP, KEY	1	
21	37149-93J00	..CAP, CYLINDER BODY	1	
22	37139-99E40	..PANEL, IGNITION SWITCH	1	
23	37820-93J11	..SWITCH ASSY, EMERGENCY	1	
24	37823-92E02	..PLATE ASSY, EMERGENCY SW	1	
		LOCK		
25	37826-92J10	..NUT	1	
26	03121-0516A	..SCREW	4	
27	38500-93J90	..BUZZER, WARNING	1	
28	09407-08401	..CLAMP (L:80)	1	

DF25AR P01
DF25AT P01
DF30AR P01
DF30AT P01

FIG.544A

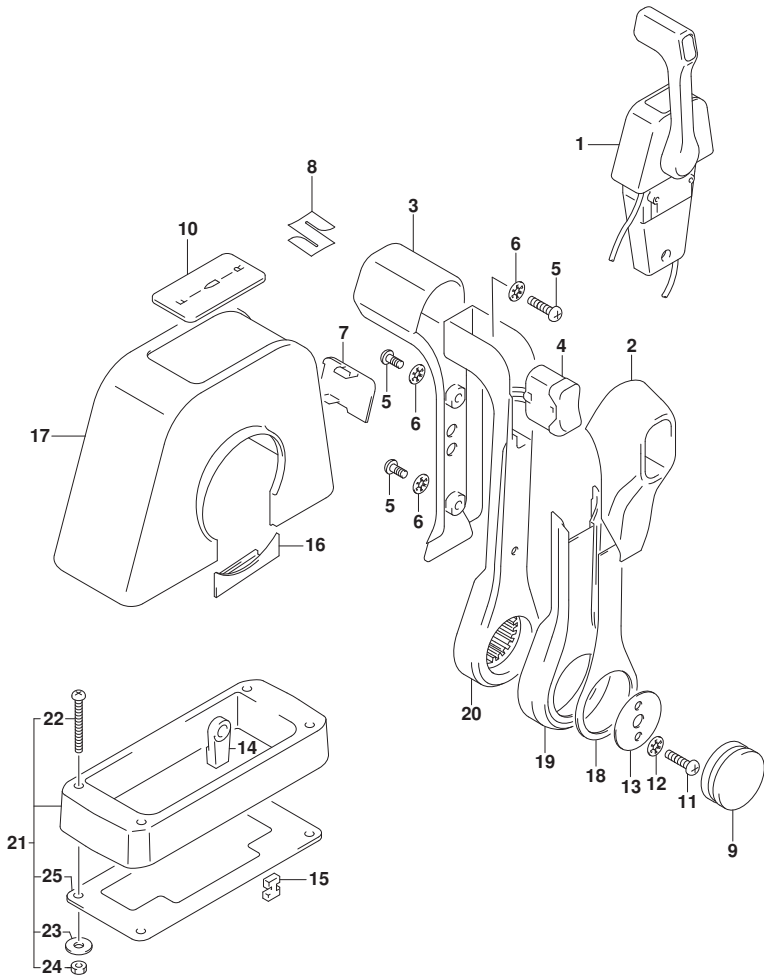


FIG.544A (1-L-8) OPT:REMOTE CONTROL ASSY SINGLE (1) (SEE NOTE)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-88L01	REMOTE CONTROL ASSY, SINGLE	1	
2	67261-88L10	.GRIP, REMOCON NO.2	1	
3	67261-88L00	.GRIP, REMOCON NO.1	1	
4	37850-88L00	.SWITCH ASSY, GRIP PTT	1	
5	67296-88L00	.SCREW	3	
6	67288-92E20	.WASHER	3	
7	67212-88L00	.COVER, PLUG	1	
8	68111-88L00	.EMBLEM, MARK	1	
9	67257-88L00	.CAP, REMOCON LEVER	1	
10	67281-88L00	.DECAL	1	
11	67296-92E60	.SCREW	2	
12	67288-92E60	.WASHER	2	
13	67253-92E00	.WASHER	1	
14	67275-95600	.END, CABLE	2	
15	67273-95601	.SPACER	1	
16	67271-88L10	.COVER, REMOCON LEVER LOWER	1	
17	67211-88L00	.COVER	1	
18	67264-88L00	.COVER, LEVER DESIGN	1	
19	67264-88L10	.COVER, LEVER PLATING	1	
20	67251-88L00	.LEVER, HANDLE	1	
21	67500-88L00	KIT, R/CON SPACER SINGLE	1	
22	09125-05135	.SCREW (5X65)	4	
23	09160-05029	.WASHER (5.5X12X0.8)	4	
24	09140-05005	.NUT (M5)	4	
25	67273-88L00	.GROMMET, R/CON SINGLE	1	

NOTE : DF25AR,DF25AT,DF30AR,DF30AT

- DF25AR P01
- DF25AT P01
- DF30AR P01
- DF30AT P01

FIG.545A

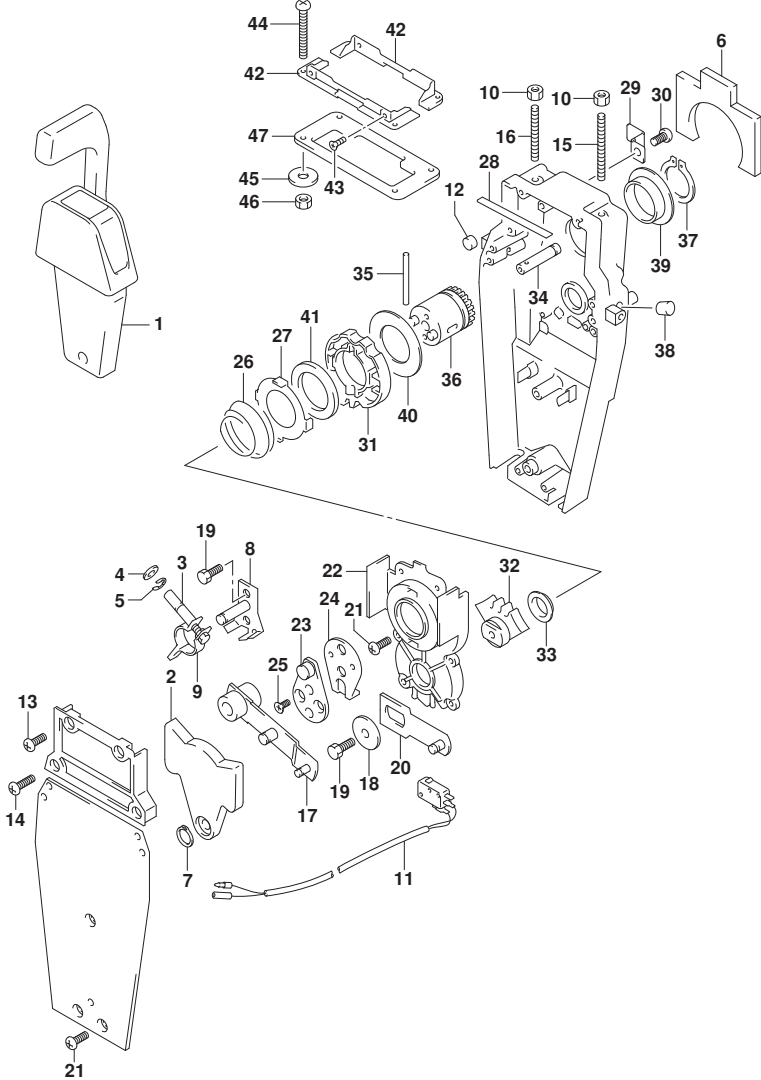


FIG.545A (1-L-9) OPT:REMOTE CONTROL ASSY SINGLE (2) (SEE NOTE)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-88L01	REMOTE CONTROL ASSY, SINGLE	1	
2	67222-92E00	.DUEL PLATE	1	
3	67223-92E00	.BRAKE ADJUST	1	
4	67288-92E00	.WASHER	1	
5	67292-94300	.E RING	4	
6	67272-88L00	.GOM SEAL, WATERPROOF	1	
7	67291-92E00	.SNAP RING	1	
8	67221-92E00	.SHIFT ASSY	1	
9	67224-92E00	.BRAKE ARM ASSY	1	
10	09140-06020	.NUT	2	
11	37721-88L01	.SWITCH ASSY, NEUTRAL	1	
12	67236-92E00	.ROLLER	1	
13	67296-88D10	.SCREW (5X16)	2	
14	67296-92E20	.SCREW (5X25)	2	
15	67226-92E00	.BOLT, STOPPER	1	
16	67226-92E10	.BOLT, STOPPER	1	
17	67240-92E00	.THROTTLE ARM ASSY	1	
18	67228-92E00	.WASHER	1	
19	67286-92E00	.BOLT (6X18)	3	
20	67230-88L00	ARM ASSY, REMOCON SHIFT	1	
21	09125-05042	.SCREW (5X10)	10	
22	67234-88L00	.CASE, REMOCON GEAR	1	
23	67245-92E00	.LEVER ASSY, THROTTLE	1	
24	67227-92E00	.STOPPER	1	
25	09126-06006	.SCREW (6X20)	2	
26	67233-92E00	.SPRING	1	
27	67235-92E00	.PLATE, SHIFT LOCK	1	
28	67237-92E01	.SPRING	5	
29	67269-92E01	.BRACKET	1	
30	67296-88D10	.SCREW (5X16)	1	
31	67238-88L00	.GEAR, REMOCON DRIVE	1	
32	67231-88L00	.GEAR, REMOCON SHIFT	1	

NOTE : DF25AR,DF25AT,DF30AR,DF30AT

FIG.545A

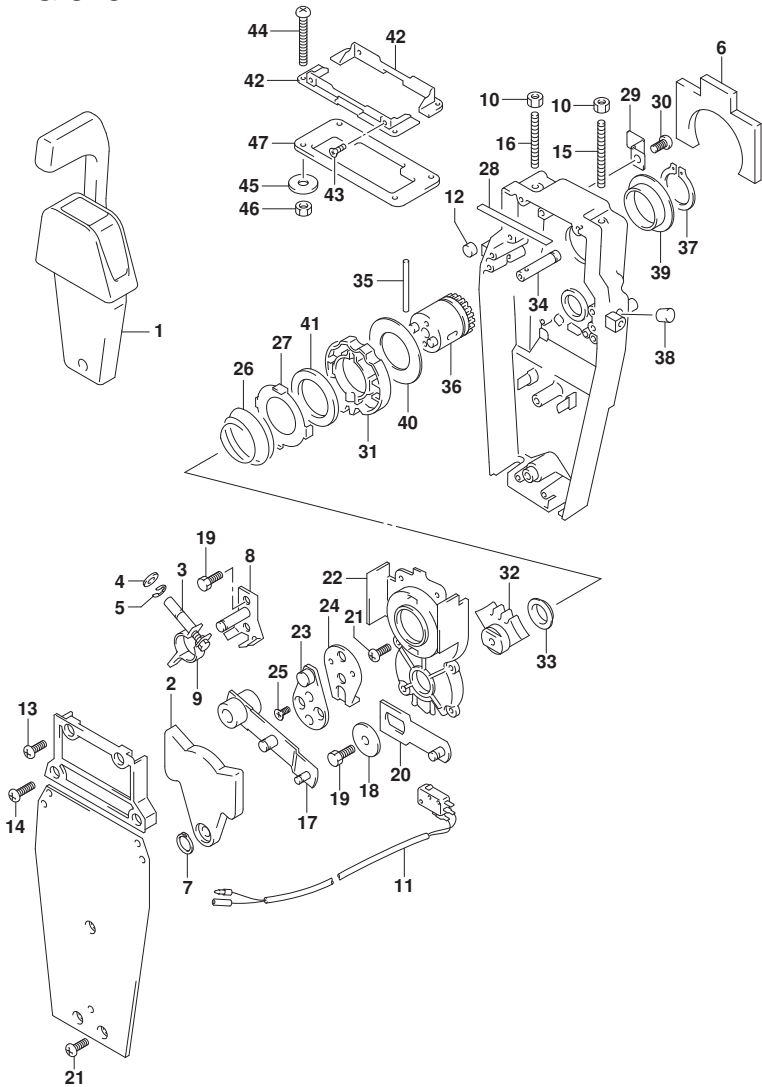


FIG.545A (1-L-10) OPT:REMOTE CONTROL ASSY SINGLE (2) (SEE NOTE)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
33	67232-88L00	.BUSH, SHIFT GEAR	1	
34	67241-88L00	.ROD, REMOCON FREE ACCEL	1	
35	67239-92E00	.PIN	1	
36	67246-88L00	.SHAFT, REMOCON DRIVE	1	
37	67291-92E10	.SNAP RING	1	
38	67243-92E00	.CAP, HOLE	1	
39	67252-88L00	.BUSH, REMOCON DRIVE SHAFT	1	
40	67253-88L00	.WASHER, REMOCON DRIVE SHAFT	1	
41	67239-92E10	.PLATE, SHIFT PIN	1	
42	67274-88L00	.FLANGE, COVER BASE	2	
43	67296-95610	.SCREW	4	
44	67296-92E30	.SCREW	4	
45	09160-05024	.WASHER (5.5X16X1.5)	4	
46	67287-92E00	.NUT (M5)	4	
47	67273-88L00	.GROMMET, R/CON SINGLE	1	

NOTE : DF25AR,DF25AT,DF30AR,DF30AT

DF25AR P01
DF25AT P01
DF30AR P01
DF30AT P01

FIG.553A

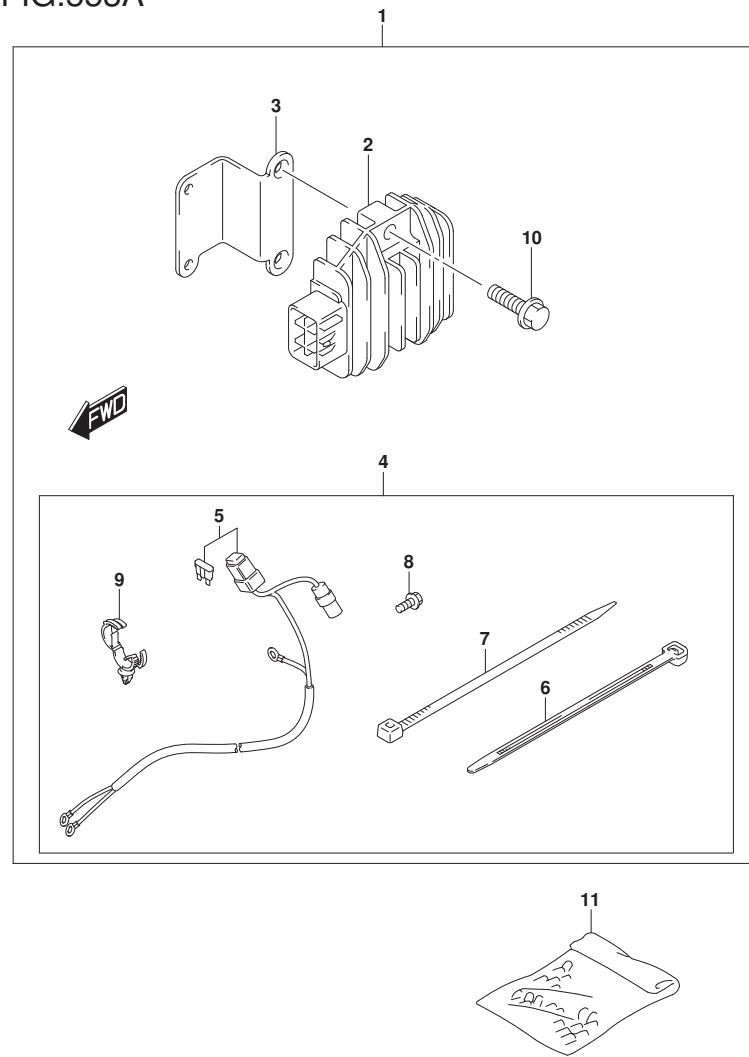


FIG.553A (1-L-11) OPT:ELECTRICAL (MANUAL STARTER)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32000-94L02	KIT, BATTERY CHARGING	1	
2	32800-88L01	.RECTIFIER & REGULATOR ASSY	1	
3	32815-94L01	.BRACKET, RECTIFIER	1	
4	39600-94L00	.RECEPTACLE SET	1	
5	36740-94L00	..WIRE ASSY, BATTERY CHARGING	1	
6	09407-14403	..CLAMP (L:125)	2	
7	09407-14407	..CLAMP (L:145)	3	
8	01550-06127	..BOLT	1	
9	09403-20308	..CLAMP	1	
10	01550-06207	..BOLT (6X20)	2	
11	36990-87D00	TERMINAL & SLEEVE SET	1	

DF25A P01
DF30A P40
DF30AQ P01

1.



REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31000-94L09	STARTER SET, ELECTRIC	1	
2	31101-94L04	.MOTOR SET, STARTER	1	
3	31100-94402	..MOTOR ASSY, STARTING	1	
4	31800-94L01	..RELAY ASSY, STARTER MOTOR	1	
5	31912-94L00	..BAND, STARTER MOTOR	1	
6	31918-94402	..DAMPER, LOWER	1	
7	33820-89E01	..CABLE, PLUS TERM TO RELAY	1	
8	09128-06093	..SCREW (6X8)	2	
9	01550-06167	..BOLT (6X16)	2	
10	01550-08257	..BOLT (8X25)	2	
11	08310-00067	..NUT	1	
12	08321-01067	..LOCK WASHER	1	
13	32102-94L10	.FLYWHEEL, MAGNETO	1	
14	32800-88L01	.RECTIFIER & REGULATOR ASSY	1	
15	32815-94L01	.BRACKET, RECTIFIER	1	
16	33810-94L01	.CABLE, STARTER	1	
17	36610-94L11	.HARNES ASSY, WIRING	1	
18	36618-43410	..CAP, OIL PRESSURE SWITCH	1	
19	09481-30501	..FUSE (30A)	1	
20	37161-89L02	.SWITCH ASSY, STARTER MOTOR	1	
21	09407-18402	.CLAMP (L:165)	1	
22	01550-06207	.BOLT (6X20)	2	
23	09403-20308	.CLAMP	1	

DF25A P01
DF30A P40
DF30AQ P01

FIG.575A

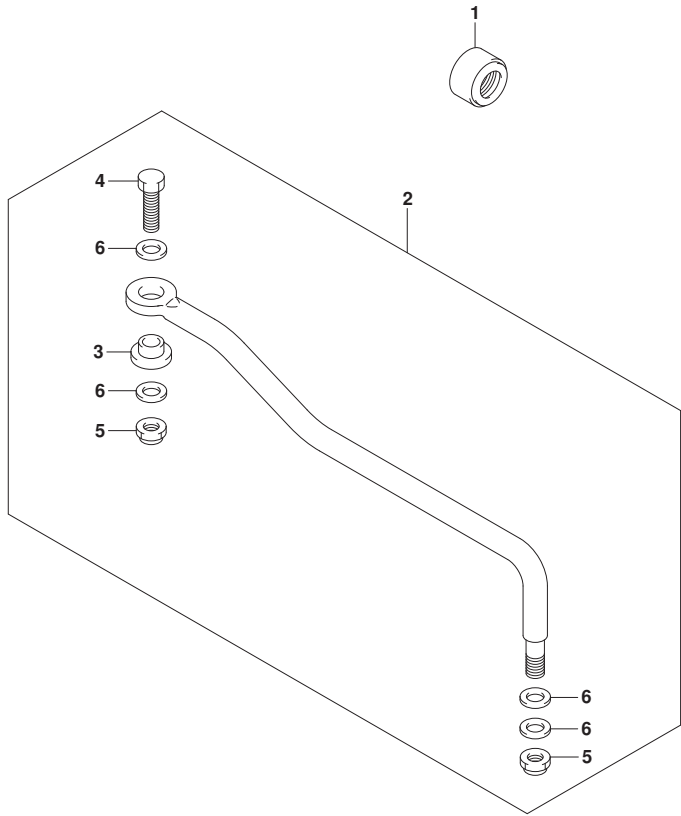


FIG.575A (1-L-13) OPT:DRAG LINK (SEE NOTE)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41161-94400	SEAL, STEERING CABLE	1	
2	67701-94L00	LINK ASSY, DRAG	1	
3	67721-94L00	.SPACER	1	
4	67725-96J00	.BOLT, DRAG LINK	1	
5	67726-99E00	.NUT, LOCK	2	
6	67728-99E00	.WASHER	4	

NOTE : DF25A,DF25ATH,DF30A,DF30ATH,DF30AQ

DF25A P01
DF25ATH P01
DF30A P40
DF30AQ P01
DF30ATH P01



FIG.600A

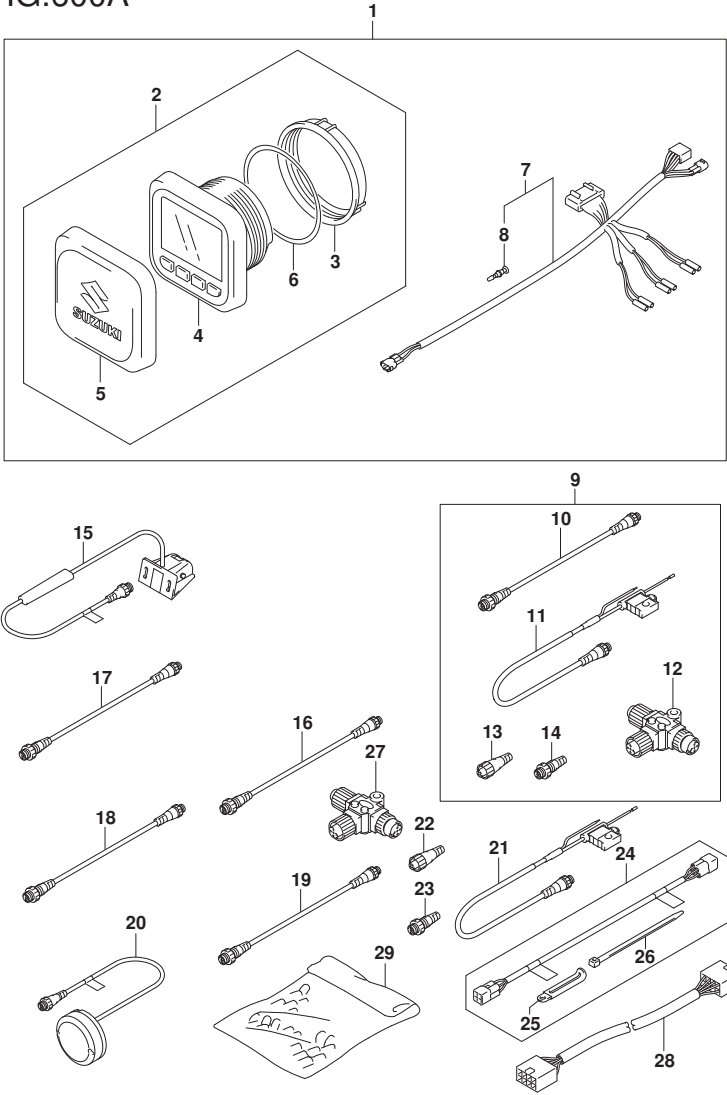
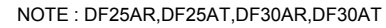


FIG.600A (1-L-14) OPT: MULTI FUNCTION GAUGE (SEE NOTE)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	34000-96L45	KIT, SINGLE GAUGE MECH	1	
2	34011-96L15	.GAUGE SET, MULTI	1	W/INSTRUCTION
3	34112-96L00	..NUT, GAUGE	1	
4	34193-96L00	..BEZEL, GAUGE	1	
5	34211-96L00	..COVER, GAUGE	1	
6	34825-96L00	..PACKING, GAUGE	1	
7	36661-96L30	ADAPTER, GAUGE	1	
8	36615-96300	..TERMINAL	5	
9	36001-88L00	SET, WIRE	1	
10	36662-88L10	.WIRE, 2 EXTENSION	1	
11	36663-88L00	.HARNESS ASSY, NETWORK POWER	1	
12	36664-88L00	.CONNECTOR, BRANCH	1	
13	36665-88L00	.UNIT, RESISTOR FEMALE	1	
14	36665-88L10	.UNIT, RESISTOR MALE	1	
15	34190-88L00	SENSOR ASSY, PAD WHEEL	1	
16	36662-88L10	WIRE, 2 EXTENSION	1	
17	36662-88L20	WIRE, 6 EXTENSION	1	
18	36662-88L30	WIRE, 15 EXTENSION	1	
19	36662-88L00	WIRE, 25 EXTENSION	1	
20	39950-88L02	MODULE ASSY, GPS RECEIVER	1	
21	36663-88L00	HARNESS ASSY, NETWORK POWER	1	
22	36665-88L00	UNIT, RESISTOR FEMALE	1	
23	36665-88L10	UNIT, RESISTOR MALE	1	
24	36660-89L03	SET, ENG TO INTERFACE WIRE	1	
25	29404-93J01	.CLAMP	1	
26	09407-14407	.CLAMP (L:145)	4	
27	36664-88L00	CONNECTOR, BRANCH	1	
28	36667-96L20	WIRE, GAUGE EXT	1	

NOTE : DF25AR,DF25AT,DF30AR,DF30AT

FIG.600A (1-L-15) OPT:MULTI FUNCTION GAUGE (SEE NOTE)



PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	
10000		12861-94L00	121A-6		122C-15	
		12862-94L00	121A-7	13810-94L10	122B-15	
		12911-94L10	121A-10		122D-15	
		12915-94L60	121A-11	13812-94L01	122A-17	
		12921-94L00	121A-12		122B-17	
11110-94L00	111A-1	12931-78G00	121A-13		122C-17	
11112-96L00	113A-2	12932-50MA0	121A-14		122D-17	
11115-94L00-001	111A-14	12933-71C00	121A-15	13813-94L00	122A-18	
11119-94L00	111A-2	13110-94L00	122A-1		122B-18	
11141-94L00	111A-3		122B-1		122C-18	
11162-94L00	111A-5		122C-1		122D-18	
11170-94L00	111A-6	13119-94L00	122D-1	13815-94L00	122A-19	
11174-94L00	111A-7		122A-2		122B-19	
11261-93J00	139A-7		122B-2		122C-19	
11291-94L00	113A-7		122C-2		122D-19	
11301-94L20	113A-1		122D-2	13816-94L00	122A-20	
11382-93E00	111A-8	13125-94L00	122A-3		122B-20	
12100-89L20-050	116A-10-1		122B-3		122C-20	
12100-89L30-050	116A-10-2		122C-3		122D-20	
12111-89L10-0B0	116A-1		122D-3	13817-94L00	122A-21	
12140-89L00	116A-2-1		13300-94L00	163A-1		122B-21
12140-89L00-050	116A-11-1	13453-36F00	163A-3		122C-21	
12140-89L10	116A-2-2	13510-94L00	166B-1		122D-21	
12140-89L10-050	116A-11-2		513A-2	13820-94L00	122A-23	
12151-89L00	116A-3		513B-2		122B-23	
12160-89L11	116A-5	13640-32G20	334A-1	13832-94L00	122C-23	
12163-89L02	116A-6		334B-1		122D-23	
12220-94L00	116A-7		334C-1	13841-94L00	122A-22	
12341-89L10	116A-8		334D-1		122B-22	
12631-94L00	120A-1		334E-1		122C-22	
12635-89L00	120B-1	13650-52G00	334A-9		122D-22	
	120A-2		334B-8	13851-94L00	122A-24	
	120B-2		334C-8		122C-24	
	12637-89L00		120A-3	334D-8	14110-94L00	139A-1
			120B-3	334E-9	14151-94L00	139A-2
12638-89L00	120A-4	13655-87J01	334A-10	15100-94L01	146A-22	
12700-94L01	120B-4		334B-9	15100-94L10	146B-22	
	121A-1		334C-9	15131-94L00	146A-23	
	120A-5		334D-9		146B-23	
	120B-5		334E-10	15191-94L00	146A-24	
12744-94L00	120A-6	13662-22J00	163A-2		146B-24	
12761-94L00	120B-6	13711-94L00	122A-16	15192-94L00	146A-25	
	120B-12-1		122C-16		146B-25	
	12761-94L10	120A-12	122B-16	15193-94L00	146A-26	
		120B-12-2	122D-16		146B-26	
	12764-94L00	120A-13	13800-94L01	122A-14	15194-94L30	146A-30
	120B-13		122C-14		146B-30	
12840-94L00	121A-3	13800-94L10	122B-14	15194-94L40	146A-31	
12842-09J00	121A-4		122D-14		146B-31	
12843-27A00	121A-5	13810-94L01	122A-15	15194-94L60	146A-27	

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
15194-94L70	146B-27	17413-94L00	160C-1		410B-30
	146A-28		160A-2		410C-30
	146B-28		160C-2		410D-30
15194-94L80	146A-29	17413-94L10	160B-2		410E-30
	146B-29		17461-94L00		160A-3
15200-94L11	146A-1	17462-94L10	160B-3	18117-78K00	122A-7
15217-94L01	146B-1		160C-3		122B-7
	146A-2		160A-4		122C-7
	146B-2		160B-4		122D-7
15410-87L00	146A-32	17471-94L20	160C-4	18119-94L00	122A-8
15410-94L00	146B-32		160A-5		
	146A-3	17471-94L30	160C-5		122C-8
15419-87J00	146B-3		160B-5		122D-8
	146A-33	17472-94L00	160A-6	18121-94JL0	167A-2
15421-94L00	146B-33		160B-6	18130-93E01	167A-3
	146A-35		160C-6	18132-89L00	167A-4
15422-94L00	146B-35	17561-94L00	160A-7-1	18142-93E00	167A-5
	146A-36		160B-7-1	18173-94L01	122A-10
	146B-36		160C-7-1		122B-10
15600-94L00	146A-4	17561-94L10	160A-7-2		122C-10
	146B-4		160B-7-2		122D-10
15629-89L00	146A-8	17561-94L20	160C-7-2	18193-94L00	167A-11
	146B-8		160C-7-3	18194-94L00	167A-12
15662-94L20	146A-17	17562-94L00	160A-8	18210-95L00	167A-6
	146B-17		160B-8	18280-93E00	167A-7
15674-94L00	146A-5	17564-94L00	160C-8	18290-94L00	167A-10
15681-94L00	146B-5		160A-9	18295-94L00	167A-13
	144A-1		160B-9	18590-58M00	334A-11
15710-82M00	144A-2	17565-94L00	160C-9		334B-10
15715-82M00	144A-5		160A-17		334C-10
15716-82M00	144A-3		160B-17		334D-10
15717-82M00	144A-4	17631-94L00	160C-17		334E-11
15750-94L00	144A-6		160A-10	19116-94L00	166B-2
15770-94L00	146A-6		160B-10		513A-3
	146B-6		160C-10		513B-3
15820-94L01	146A-7	17632-94L00	160A-11	19120-99J11	166B-3
16400-94L00	146B-7		160B-11		513A-4
	16431-94L00	175A-1	160C-11		513B-4
16431-94L00	175A-2	17670-94J02	162A-1	19122-99J00	166B-4
16440-11D00	113A-6	17680-94L00	162A-2		513A-5
16510-87J01	175A-5	17685-94L01	162A-7		513B-5
16519-94L00	175A-6	17712-94L00	162A-4	19131-95502	166B-5
16520-94L00	175A-7	17712-94L11	162A-5		513A-16
16910-94L01	175A-10	17913-93J00	405A-5		513B-16
16930-94L00	175A-11		405B-5	19137-94L00	166A-1
17400-94L20	160C-18	17914-93J01	405C-5		166B-6
17400-94L21	160A-18		405A-6	19140-94L01	166B-7
17400-94L31	160B-18		405B-6		513A-6
17411-94L00	160A-1			405C-6	
	160B-1	17917-87L00	410A-30	19140-94L11	166A-2

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
19140-94L20	166B-8		410B-20		336D-21
	513A-7		410C-20		336F-21
	513B-7		410D-20	29404-93J01	600A-25
19184-94L00	166A-3		410E-20	29404-93J11	338A-12
19185-99J00	166B-9	23211-94L10	206A-7		501B-22
	513A-8		206B-7		
	513B-8		206C-7		
		23213-94400	206A-24	30000	
			206B-23		
			206C-24		
		23214-89J00	206A-25	31000-94L09	561A-1
			206B-24	31100-94402	301A-1
			206C-25		301B-1
20000		23311-95J00	210A-1		301C-1
			210B-1		561A-3
21110-94L00	206B-1		210C-1	31101-94L04	561A-2
	513A-9	25111-94L00	210A-2	31111-89J00	340A-2
	513B-9		210B-2	31123-89J00	340A-4
21111-89L01	206A-1		210C-2-1	31123-89J10	338A-13
	206C-1	25111-94L10	210C-2-2	31131-96300	301A-3
21122-94L00	206A-2	25211-94L00	210A-5		301B-3
	206B-2		210B-5		301C-3
	206C-2		210C-5	31132-96300	301A-4
21131-94J00-Y5S	444B-31-2	25215-94L00	210A-6		301B-4
21131-94J00-YAY	444A-31		210B-6		301C-4
	444B-31-1		210C-6	31135-89J00	301A-5
21151-94L10	206A-3	25222-94L00	210A-9		301B-5
	206B-3		210B-9		301C-5
	206C-3		210C-9	31173-89J00	301A-2
21210-94L00	206A-4	25231-96301	210A-10		301B-2
	206B-4		210B-10		301C-2
	206C-4		210C-10	31173-94L02	340A-5
22511-99011	336A-1	25232-96302	210A-11	31281-93340	301A-6
	336B-1		210B-11		301B-6
	336C-1		210C-11		301C-6
	336D-1	25311-94L00	210A-3	31310-96300	301A-7
	336E-1		210B-3		301B-7
	336F-1		210C-3		301C-7
23111-94L00	206A-5-1	29103-93J00	327B-6	31311-89J00	340A-3
	206B-5-1		334C-13	31312-96300	301A-8
	206C-5-1		334D-13		301B-8
23111-94L10	206A-5-2	29141-93J00	160A-13		301C-8
	206B-5-2		160B-13	31320-94400	301A-9
	206C-5-2		160C-13		301B-9
23115-94L00	206A-6		210A-8		301C-9
	206C-6		210B-8	31360-96300	301A-10
23115-94L10	206B-6		210C-8		301B-10
	513A-10		335A-12		301C-10
	513B-10		335C-12	31800-94L01	310A-19
23131-94L00	410A-20		336C-14		310B-19

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	310C-19		310E-10	34100-93J33	501A-5-2
	310D-19	33446-94L00	310A-11		501B-5-2
	310E-19		310B-11	34100-93J42	501A-5-3
	561A-4		310C-11		501B-5-3
31912-94L00	301A-11		310D-11	34100-93J53	501A-5-4
	301B-11		310E-11		501B-5-4
	301C-11	33510-16H10	310A-15	34112-96L00	600A-3
31918-94402	561A-5		310B-15	34190-87D00	501A-12
	301A-12		310C-15		501B-12
	301B-12		310D-15	34190-88L00	600A-15
	301C-12		310E-15	34190-95500	501A-10
32000-94L02	561A-6	33541-16H00	310A-16		501B-10
32102-94L00	553A-1		310B-16	34191-92E00	501A-7
32102-94L10	303A-1		310C-16		501B-7
	303B-1		310D-16	34193-96L00	600A-4
	561A-13		310E-16	34200-93J02	501A-15-1
32120-94L00	303A-2	33542-16H00	310A-12		501B-15-1
	303B-2		310B-12	34200-93J14	501A-15-2
32160-94L01	303A-3		310C-12		501B-15-2
	303B-3		310D-12	34200-93J22	501A-13-1
32800-88L01	310A-2		310E-12		501B-13-1
	310B-2	33634-94L00	322A-3	34200-93J34	501A-13-2
	310C-2		322B-2		501B-13-2
	310D-2		322C-2	34211-96L00	600A-5
	310E-2		322D-3	34300-93J02	501A-17-1
	553A-2	33810-94L01	322A-1		501B-17-1
	561A-14		322B-1	34300-93J13	501A-17-2
32800-94L01	310A-1		322C-1		501B-17-2
	310B-1		322D-1	34310-92E00	501A-18
	310C-1		561A-16		501B-18
	310D-1	33820-89E01	301A-13	34360-92E00	501A-19
	310E-1		301B-13		501B-19
32815-94L01	310A-3		301C-13	34500-93J02	501A-1-1
	310B-3		561A-7		501B-1-1
	310C-3	33833-91J00	444A-21	34500-93J13	501A-1-2
	310D-3		444B-21		501B-1-2
	310E-3	33920-94L60	310A-17	34600-93J02	501A-3-1
	553A-3		310B-17		501B-3-1
	561A-15	33920-94L70	310D-17	34600-93J13	501A-3-2
32890-94L00	310A-4		310E-17		501B-3-2
	310B-4	33920-94L80	310C-17	34800-93J02	501B-23-1
	310C-4	33925-94L00	310A-18	34800-93J13	501B-23-2
	310D-4		310B-18	34801-99E05	501B-25
	310E-4		310C-18	34825-96L00	600A-6
33220-64L00	303A-4		310D-18	36001-88L00	600A-9
	303B-4		310E-18	36360-94L00	334A-3
33410-94L00	310A-10	34000-96L45	600A-1		334B-3
	310B-10	34011-96L15	600A-2		334C-3
	310C-10	34100-93J22	501A-5-1		334D-3
	310D-10		501B-5-1		334E-3

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
36367-89L00-Y5S	334C-4-2		410B-33		530A-3-1
	334D-4-2		410C-33		530A-19-1
	334E-4-2		410D-31	37141-99E10	450A-4-2
36367-89L00-YAY	334A-4		410E-31		450B-4-2
	334B-4	36660-89L03	600A-24		508A-4-2
	334C-4-1	36661-96L30	600A-7		508B-4-2
	334D-4-1	36662-88L00	600A-19		530A-3-2
	334E-4-1	36662-88L10	600A-10		530A-19-2
36610-94L01	322A-4		600A-16	37141-99E20	450A-4-3
36610-94L11	322A-6	36662-88L20	600A-17		450B-4-3
	561A-17	36662-88L30	600A-18		508A-4-3
36610-94L21	322B-3	36663-88L00	600A-11		508B-4-3
	513A-11		600A-21		530A-3-3
36610-94L32	322D-4	36664-88L00	600A-12		530A-19-3
36610-94L42	322C-3		600A-27	37141-99E30	450A-4-4
	513B-11	36665-88L00	600A-13		450B-4-4
36615-96300	322A-9		600A-22		508A-4-4
	322D-7	36665-88L10	600A-14		508B-4-4
	501A-9		600A-23		530A-3-4
	501B-9	36667-96L20	600A-28		530A-19-4
	600A-8	36690-94L00	303A-5	37141-99E40	450A-4-5
36616-94L00	322A-10	36690-94L10	303A-6		450B-4-5
	322B-7	36740-94L00	553A-5		508A-4-5
	322C-7	36890-93J00	517A-23		508B-4-5
	322D-8	36894-87D00	336A-2		530A-3-5
36617-93J10	322A-11		336B-2		530A-19-5
	322B-8		336E-2	37141-99E50	450A-4-6
	322C-8	36990-87D00	508A-54		450B-4-6
	322D-9		508B-55		508A-4-6
36617-94L00	301B-18		553A-11		508B-4-6
	513B-39		600A-29		530A-3-6
36618-43410	322A-5	36991-94L00	322A-18	37141-99E60	530A-19-6
	322A-7		322B-15		450A-4-7
	322B-4		322C-15		450B-4-7
	322C-4		322D-16		508A-4-7
	322D-5		513B-38		508B-4-7
	513A-12	37100-96J01	530A-1	37141-99E70	530A-3-7
36620-93J10	513B-12	37100-96J27	530A-17		530A-19-7
36620-93J41	521A-1-1	37110-93J02	530A-2		450A-4-8
36620-94L01	521A-1-2		530A-18		450B-4-8
	450A-52	37110-93J12	450B-3		508A-4-8
	508A-52		508B-3		508B-4-8
	508B-53	37110-94J03	450A-3		530A-3-8
36620-94L11	450B-53		508A-3		530A-19-8
36628-91J00	450A-2	37139-99E00	530A-6	37141-99E80	450A-4-9
	508A-2	37139-99E40	530A-22		450B-4-9
	450B-2	37141-99E00	450A-4-1		508A-4-9
	508B-2		450B-4-1		508B-4-9
36656-94L00	410A-31		508A-4-1		530A-3-9
			508B-4-1		530A-19-9

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
37141-99E90	450A-4-10	37721-95500	518A-12		410E-32
	450B-4-10	37724-99J00	206A-23	37856-92J00	327A-4
	508A-4-10		206B-22		513B-42
	508B-4-10		206C-23	37857-92J01	327A-5
	530A-3-10	37803-93J06	530A-9		513B-43
	530A-19-10	37820-89L00	334A-2	38100-94L02	338A-14
37141-99EA0	450A-4-11		334B-2		340A-1
	450B-4-11		334C-2	38410-93J21	327A-1
	508A-4-11		334D-2		327B-1
	508B-4-11		334E-2	38415-94L00	327A-2
	530A-3-11	37820-93J11	450A-7		327B-2
	530A-19-11		450B-8	38500-93J00	450A-11
37141-99EB0	450A-4-12		508A-7		508A-11
	450B-4-12		508B-8	38500-93J90	450B-12
	508A-4-12		530A-11		508B-12
	508B-4-12		530A-23		530A-7
	530A-3-12	37823-92E02	450A-8		530A-27
	530A-19-12		450B-9	39600-94L00	553A-4
37143-99E01	450A-5		508A-8	39669-94L00	501A-21
	450B-5		508B-9		501B-21
	508A-5		530A-12	39950-88L02	600A-20
	508B-5		530A-24		
	530A-4	37823-97J00	444A-34		
	530A-20		444B-34		
37149-93J00	450A-6	37825-99E10	530A-10		
	450B-6	37826-92J10	450A-9		
	508A-6		450B-10		
	508B-6		508A-9		
	530A-5		508B-10		
	530A-21		530A-13		
37161-89L02	334A-5		530A-25	41111-94L00-Y5S	335C-1-2
	334D-5	37826-97J01	444A-35	41111-94L00-YAY	335A-1
	334E-5		444B-35		335C-1-1
	561A-20	37830-94J11	444A-33	41111-94LA0-Y5S	335B-1-2
37163-89L00	334A-6		444B-33	41111-94LA0-YAY	335B-1-1
	334B-5		444B-36-2		335D-1
	334C-5	37835-91J00-Y5S	444A-36	41121-94L00-Y5S	335C-2-2
	334E-6	37835-91J00-YAY	444B-36-1	41121-94L00-YAY	335A-2
	513A-15		544A-4		335C-2-1
	513B-15	37850-88L00	517A-5	41121-94LA1-Y5S	335B-2-2
37210-93J00	530A-15	37850-92E27	327A-3	41121-94LA1-YAY	335B-2-1
37212-93J00	530A-16	37850-92J00	513B-41		335D-2
37721-88L01	545A-11		327B-3	41130-91L01	335A-7
37721-93J91	450B-7	37850-94L01	450B-11		335C-7
	508B-7	37850-96L00	508B-11	41130-94LA0	335B-7
	334A-7		327B-8		335D-7
37721-94L00	334B-6	37851-89L00	327B-4	41135-93J11	335A-13
	334C-6	37852-94JB0	410A-32		335B-9
	334D-6	37853-94L00	410B-34		335C-13
	334E-7		410D-32		335D-9

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
41161-94400	442A-1	43211-87JL0	336A-4		336C-5-1
	575A-1		336B-4		336D-5-1
41211-94L00	335A-3		336C-3		336E-6-1
	335C-3		336D-3		336F-5-1
41211-94LA0	335B-3		336E-4	43750-94L10-Y5S	336C-5-4
	335D-3		336F-3		336D-5-4
41212-91J00	335A-4	43241-87J00	335D-12		336E-6-4
	335B-4	43411-89L00	336A-27	43750-94L10-YAY	336A-6-2
	335C-4		336E-27		336B-6-2
	335D-4	43411-89LA0	336D-10		336C-5-3
41213-94J01	335A-5		336F-10		336D-5-3
	335B-5	43415-94L01	336A-28		336E-6-3
	335C-5		336D-11		336F-5-2
	335D-5		336E-28	43755-94L00	336B-7
41221-94LA0	336C-15		336F-11		336C-6
	336D-22	43420-89L00	336A-29		513A-17
	336F-22		336D-12		513B-17
41224-94LA0	336C-16		336E-29	45211-94L00	336A-12
	336D-23		336F-12		336B-16
	336F-23	43425-89L00	336A-30		336E-12
41230-94LA0	336C-17		336D-13	45221-94L01	336A-13
	336D-24		336E-30		336B-17
	336F-24		336F-13		336E-13
41233-94LA0	336C-18	43512-89L00	336A-31	45231-94L00	336A-14
	336D-25		336D-14		336B-18
	336F-25		336E-31		336E-14
41280-94LA0	336C-19		336F-14	45241-94L01	336A-15
	336D-26	43515-88L00	336A-32		336B-19
	336F-26		336D-15		336E-15
43111-94L00-Y5S	336E-3-2		336E-32	45252-94L00	336A-16
43111-94L00-YAY	336A-3-1		336F-15		336B-20
	336B-3-1	43516-89J00	336A-33		336E-16
	336E-3-1		336D-16	45253-94L00	336A-17
43111-94L10-Y5S	336E-3-4		336E-33		336B-21
43111-94L10-YAY	336A-3-2		336F-16		336E-17
	336B-3-2	43517-89L00	336A-34	45255-94L00	336A-18
	336E-3-3		336D-17		336B-22
43111-94LA0-Y5S	336C-2-2		336E-34		336E-18
	336D-2-2		336F-17	45257-94L00	336A-19
43111-94LA0-YAY	336C-2-1	43711-94L00	336A-5		336B-23
	336D-2-1		336B-5		336E-19
	336F-2-1		336C-4	45260-94L00	336A-20
43111-94LB0-Y5S	336C-2-4		336D-4		336B-24
	336D-2-4		336E-5		336E-20
43111-94LB0-YAY	336C-2-3		336F-4	45260-94LA0	339A-1
	336D-2-3	43750-94L00-Y5S	336C-5-2	45269-89L00	335A-19
	336F-2-2		336D-5-2		335C-19
43112-94L01	405A-2		336E-6-2	45420-94L00	335A-16
	405B-2	43750-94L00-YAY	336A-6-1		335C-16
	405C-2		336B-6-1	45421-94LA0	335B-17

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	335D-18				335B-10-1
45425-94J01	335A-17				335C-14-1
	335C-17				335D-10-1
45710-94L00	336A-38				336A-10-1
	336B-31				336B-14-1
	336E-38	51110-94L00	401A-1		336C-12-1
45722-94L00	336A-39	51211-94L00	401A-2		336D-8-1
	336B-32	52110-94L01-Y5S	405B-1-2		336E-10-1
	336E-39	52110-94L01-YAY	405A-1-1		336F-8-1
45741-94L00	336A-40		405B-1-1		338A-28
	336B-33		405C-1-1		339A-9
	336E-40	52110-94L11-Y5S	405B-1-4		407A-8
45751-94L00	336A-41	52110-94L11-YAY	405A-1-2		407B-8
	336B-34		405B-1-3		407C-8
	336E-41		405C-1-2	55321-87J11	335A-14-2
45761-94L00	336A-42	52113-94L00	405A-4		335B-10-2
	336B-35		405B-4		335C-14-2
	336E-42		405C-4		335D-10-2
47225-94L00	339A-2	52131-94L00-YAY	405C-17		336A-10-2
47226-94L00	338A-20	54112-94L00	401A-6		336B-14-2
	339A-3	54125-94L00	401A-7		336C-12-2
47400-95J02	339A-4	54130-94L00	401A-8		336D-8-2
48000-94L04	338A-1	54137-94L00	401A-9		336E-10-2
48121-94LA0	338A-21	54144-94L00	401A-13		336F-8-2
	339A-5	54145-94L00	401A-14	55332-94L00	407A-9
48321-94L00	338A-22	54151-94L00	405A-11		407B-9
	339A-6		405B-11		407C-9
48325-94L00	338A-23		405C-11	55333-94L10	407A-10
	339A-7	54167-94L00	405A-12		407B-10
48326-94L00	338A-26		405B-12		407C-10
	339A-8		405C-12	56120-91L11-Y5S	407B-15-2
48510-89J00	338A-11	54211-94L00-Y5S	405B-13-2	56120-91L11-YAY	407A-15
48518-87D00	338A-15	54211-94L00-YAY	405A-13		407B-15-1
48551-89J00	338A-16		405B-13-1		407C-15
48553-97E00	338A-17		405C-13	56130-94L00	220A-21
48571-89J01	338A-2	54213-93901	405A-14		220B-21
48572-89J01	338A-3		405B-14		220C-21
48583-95E00	338A-4		405C-14	57110-94L01	220A-1-1
48585-89J00	338A-18	55100-94L00-Y5S	407B-1-2		220B-1-1
48681-87J11	338A-19	55100-94L00-YAY	407A-1		220C-1-1
48818-97E00	338A-5		407B-1-1	57110-94L11	220A-1-2
48823-89J00	338A-6		407C-1		220B-1-2
48832-89J00	338A-7	55114-963L0	407A-2		220C-1-2
48834-89J00	338A-8		407B-2	57110-94L21	220C-1-3
48842-89J00	338A-9		407C-2	57130-96300	405C-18
48861-89J01	338A-10	55125-96310	407A-7	57133-94L00	220A-2
			407B-7		220B-2
			407C-7		220C-2
		55321-87J01	139A-6	57311-91L00	220A-5
			335A-14-1		220B-5

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
57510-94L00	220C-5	58120-96401	407B-21-9	61151-94L00	410B-14
	220A-8		407C-21-9		410C-14
	220B-8		407A-22		410D-14
	220C-8		407B-22		410E-14
57521-94L00	220A-9	59178-97J00	407C-22		410A-33
57610-96311	220B-9		407A-11		410B-38
	220C-9		407B-11		410C-37
	220A-14		407C-11		410D-33
57621-91L21	220B-14	59211-94L00	336A-21	61155-94L00	410E-33
	220C-14		336B-25		405A-3
	220A-15		336E-21		405B-3
	220B-15		175A-3		405C-3
57631-95JL0	220C-15	59442-94L00	146A-9	61400-94L00-Y5S	420B-1-2
	220A-20		146B-9		420D-1-2
	220B-20		335A-18		420F-1-2
	220C-20		335C-18		420A-1
57632-91L00	407A-23	59800-94L10	420A-14	61400-94L00-YAY	420B-1-1
	407B-23		420B-14		420D-1-1
	407C-23		420C-14		420E-1
	407A-24		420D-14		420F-1-1
57633-96300	407B-24	60000	420E-14	61400-94L10-YAY	420C-1
	407C-24		420F-14		420G-1
	407A-21-3		420G-14		410A-9
	407B-21-3				410B-9
58100-91L20-019	407C-21-3	61112-94L10	410A-4	61433-94L00	410C-9
	407A-21-4		410B-4		410D-9
	407B-21-4		410C-4		410E-9
	407C-21-4		410D-4		420A-2
58100-91L40-019	407A-21-1	61124-94L10	410E-4	61435-94L20-Y5S	420B-2
	407B-21-1		410A-13-1		420D-2
	407C-21-1		410E-13-1		420E-2
	407A-21-2		410B-13		420F-2
58100-91L50-019	407B-21-2	61124-94L10	410C-13	61435-94L30-Y5S	420C-2
	407C-21-2		513A-20		420G-2
	407A-21-5		513B-20		420B-7-2
	407B-21-5		410A-13-2		420A-7
58100-96372-019	407C-21-5	61124-94L20	410D-13	61435-94L40-YAY	420B-7-1
	407A-21-6		410E-13-2		420D-7-2
	407B-21-6		410A-5		420F-7-2
	407C-21-6		410B-5		420G-7
58100-96462-019	407A-21-10	61134-94L00	410C-5	61443-89L00-YAY	420D-7-1
	407B-21-10		410D-5		420E-7
	407C-21-10		410E-5		420F-7-1
	407A-21-7		410A-14		420C-7
58100-96472-019	407B-21-7	61151-91J11	410B-8	61443-94L10-Y5S	420G-7
	407C-21-7		410C-5		420C-8
	407A-21-8		410D-5		420G-8
	407B-21-8		410E-5		420B-8-2
58100-96482-019	407C-21-8	61443-94L10-YAY	410A-14		420D-8-2
	407A-21-9				420F-8-2
					420A-8

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
61446-89L10-Y5S	420B-8-1	61620-94L00	410A-27	61830-94L00-Y5S	410C-6-2
	420D-8-1		410B-27		410D-6-2
	420E-8		410C-27		410E-6-2
	420F-8-1		410D-27		410A-6
61446-89L10-YAY	420B-9-2	61622-90L00	410E-27	61841-94L00	410B-6
	420D-9-2		420A-3		410C-6-1
	420F-9-2		420B-3		410D-6-1
	420A-9		420C-3		410E-6-1
61453-89L00-YAY	420B-9-1	61631-99J00	420D-3	63111-89L01-Y5S	410A-21
	420C-9		420E-3		410B-21
	420D-9-1		420F-3		410C-21
	420E-9		420G-3		410D-21
61453-94L10-Y5S	420F-9-1	61642-90L00	420A-5	63114-99J01	410E-21
	420G-9		420B-5		444B-1-2
	420C-10		420C-5		444B-1-1
	420G-10		420D-5		444B-1-1
61453-94L10-YAY	420B-10-2	61810-94L10-Y5S	420E-5	63122-99J00	444A-22
	420D-10-2		420F-5		444B-22
	420F-10-2		420G-5		444A-3
	420A-10		410A-28		444B-3
61458-89L30	420B-10-1	61810-94L10-YAY	410B-28	63122-99J00	444A-2
	420D-10-1		410C-28		444B-2
	420E-10		410D-28		444A-4
	420F-10-1		410E-28		444B-4
61471-89L00	420A-11	61820-94L00-Y5S	410C-1-2	63131-94L00-Y5S	444B-5-2
	420B-11		410D-1-2		444A-5
	420C-11		410E-1-2		444B-5-1
	420D-11		410A-1		444A-23
61472-97J00	420E-11	61820-94L20-Y5S	410B-1	63133-89L00	444B-23
	420F-11		410C-1-1		444B-24-2
	420G-11		410D-1-1		444B-24-1
	420A-12		410E-1-1		444B-24-1
61494-94L01	420B-12	61827-94L00	410E-2-2	63220-94L00	444A-25
	420C-12		410A-2		444B-25
	420D-12		410B-2		444A-26
	420E-12		410E-2-1		444B-26
61610-90L00	420F-12	61829-94L00	410C-2-2	63225-93200	444A-6
	420G-12		410D-2-2		444B-6
	167A-16		410C-2-1		444A-32
	167A-17		410D-2-1		444B-32
61616-93EL0	410A-10	63241-986C0	410A-15	63241-986C0	444A-7
	410B-10		410B-15		444B-7
	410C-10		410C-15		444A-9
	410D-10		410D-15		444B-9
61616-93EL0	410E-10	63241-986C0	410E-15		444A-8
	410A-11		410A-16		444B-8
	410B-11		410B-16		444A-10
	410C-11		410C-16		444B-10
61616-93EL0	410D-11	63241-986C0	410D-16		444A-11
	410E-11		410E-16		444B-11

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
63244-94J10	444A-12	67224-92E00	545A-9	67239-92E00	518A-33
	444B-12	67224-92E50	518A-8		545A-35
63610-94L00	444A-14	67224-96L00	450A-49	67239-92E10	518A-29
	444B-14		450B-50		545A-41
63650-94L00	444A-15		508A-49	67240-92E00	545A-17
	444B-15		508B-50	67240-92E50	518A-16
65000-94L10	432A-1	67225-92E00	518A-25	67241-88L00	545A-34
65520-99100	432A-2	67225-92E50	518A-9	67241-92E50	518A-42
65561-95D00	432A-3	67226-92E00	545A-15	67241-99E11	450A-19
65700-89L32	432A-5	67226-92E10	518A-14		450B-20
65720-986L0	432A-10		545A-16		508A-19
65740-95D01	432A-4	67227-92E00	518A-23		508B-20
65750-87J11	432A-6		545A-24	67242-92E50	517A-13
65750-955L1	432A-7	67228-92E00	518A-17	67243-92E00	545A-38
65770-89L00	432A-8		545A-18	67243-95600	450A-20
65781-98500	432A-9	67229-95600	450A-16		450B-21
67130-94L03	513A-1		450B-17		508A-20
67130-94L13	513B-1		508A-16		508B-21
67140-95601	515A-1		508B-17	67244-95600	450A-21
67200-88L01	544A-1	67230-88L00	545A-20		450B-22
	545A-1	67230-92E00	518A-19		508A-21
67200-93J34	517A-1	67231-88L00	545A-32		508B-22
	518A-1	67231-92E00	518A-40	67245-92E00	518A-22
67200-93J61	450B-1	67232-88L00	545A-33		545A-23
	508B-1	67232-92E50	518A-43	67245-95600	450A-22
67200-94J31	450A-1	67232-95600	450A-17		450B-23
	508A-1		450B-18		508A-22
67211-88L00	544A-17		508A-17		508B-23
67211-92E50	517A-29		508B-18	67246-88L00	545A-36
67212-88L00	544A-7		518A-41	67246-92E50	518A-34
67212-95600	450A-13	67233-92E00	518A-27	67251-88L00	544A-20
	450B-13		545A-26	67251-92E50	517A-9
	508A-13	67234-88L00	545A-22	67251-96L00	450A-23
	508B-13	67234-92E00	518A-21		450B-24
67214-92E00	450A-12	67235-92E00	518A-28		508A-23
	508A-12		545A-27		508B-24
67220-95630	450A-14	67236-92E00	518A-30	67252-88L00	545A-39
	450B-15		545A-12	67252-92E00	518A-35
	508A-14	67237-92E01	518A-31	67252-92E10	518A-38
	508B-15		545A-28	67252-95600	450A-24
67221-92E00	545A-8	67238-87D00	450A-18		450B-25
67221-92E50	518A-7		450B-19		508A-24
67222-92E00	545A-2		508A-18		508B-25
67222-92E50	518A-2		508B-19	67253-88L00	545A-40
67223-92E00	545A-3	67238-88L00	545A-31	67253-92E00	544A-13
67223-92E50	518A-6	67238-92E50	518A-32	67253-92E10	518A-37
67223-99E10	450A-15	67238-96L00	450A-50		450A-25
	450B-16		450B-51		450B-26
	508A-15		508A-50		508A-25
	508B-16		508B-51		508B-26

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	518A-39	67271-88L10	544A-16		518A-3
67254-92E50	517A-22	67272-88L00	545A-6		545A-5
67255-92E50	517A-8	67273-88L00	519A-5	67294-92E00	518A-11
67255-96L00	450A-26		544A-25	67294-95600	450A-39
	450B-27		545A-47		450B-40
	508A-26	67273-95600	508A-36		508A-39
	508B-27	67273-95601	450A-36		508B-40
67256-92E50	517A-11		450B-37	67295-92E10	517A-4
67256-95600	450A-27		508B-37	67295-92E50	517A-18
	450B-28		517A-25	67296-88D10	517A-15
	508A-27		544A-15		518A-24
	508B-28	67274-88L00	545A-42		545A-13
67257-88L00	544A-9	67274-92E50	517A-28		545A-30
67257-92E00	517A-12	67275-95600	450A-37	67296-88D20	517A-17
67257-96L00	450A-28		450B-38	67296-88D30	517A-21
	450B-29		508A-37	67296-88L00	544A-5
	508A-28		508B-38	67296-90J20	450A-40
	508B-29		517A-24		450B-41
67258-99E00	450A-30		544A-14		508A-40
	450B-31	67281-88L00	544A-10		508B-41
	508A-30	67283-92E50	517A-26	67296-92E11	450B-14
	508B-31	67284-92E50	517A-27		508B-14
67259-87D00	450A-31	67284-94L10	450A-51		518A-13
	450B-32		450B-52	67296-92E20	518A-15
	508A-31		508A-51		545A-14
	508B-32		508B-52		545A-44
67261-88L00	544A-3	67286-92E00	518A-18	67296-92E30	544A-11
67261-88L10	544A-2		545A-19	67296-92E60	517A-3
67261-92E50	517A-10	67287-92E00	545A-46	67296-94310	450A-43
67261-96L00	450A-32	67287-92E50	517A-19	67296-95610	450B-44
	450B-33	67288-92E00	545A-4		508A-43
	508A-32	67288-92E10	518A-4		508B-44
	508B-33	67288-92E20	517A-14		545A-43
67263-88L30	450A-10		544A-6	67296-95630	450A-42
	508A-10	67288-92E60	517A-6		450B-43
67264-88L00	544A-18		544A-12		508A-42
67264-88L10	544A-19	67288-92E70	517A-16		508B-43
67264-95600	450A-34	67288-94320	450A-48	67296-95640	515A-3
	450B-35		450B-49	67296-96L00	450A-41
	508A-34		508A-48		450B-42
	508B-35		508B-49		508A-41
67267-96L00	450A-35		515A-4		508B-42
	450B-36	67291-92E00	518A-5	67296-96L10	450A-33
	508A-35		545A-7		450B-34
	508B-36	67291-92E10	518A-36		508A-33
67269-92E01	545A-29		545A-37		508B-34
67269-96L10	450A-46	67292-94300	450A-38	67297-95600	450A-44
	450B-47		450B-39		450B-45
	508A-46		508A-38		508A-44
	508B-47		508B-39		508B-45

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
67298-92E50	517A-2	77811-54GB0-0PG	450A-29	01550-06127	553A-8
67320-93J00	515A-5-1		450B-30	01550-0612C	122A-12
67320-93J10	515A-5-2		508A-29		122B-12
67320-93J20	515A-5-3		508B-30		122C-12
67320-93J30	515A-5-4	77811-58J10-0PG	420A-13		122D-12
67320-93J40	515A-5-5		420B-13		322A-15
67320-93J50	515A-5-6		420C-13		322B-12
67320-93J60	515A-5-7		420D-13		322C-12
67320-93J70	515A-5-8		420E-13		322D-13
67320-93J80	515A-5-9		420F-13	01550-06167	301A-14
67341-94L00	410B-31		420G-13		301B-14
	410C-31				301C-14
	513A-21				513B-40
	513B-21				561A-9
67343-94L00	410B-35			01550-0616A	175A-9
	410C-34			01550-0616C	146A-19
	513A-35				146A-44
	513B-35				146B-19
67467-89J01	166B-15				146B-44
	206B-19				166A-6
	513A-22	99000-81158-50M	167A-8		167A-14
	513B-22	99011-94L80-055	420A-15		175A-13
67500-88L00	519A-1		420B-15		301B-19
	544A-21		420D-15		303A-12
67701-94L00	442A-2		420E-15		303B-10
	575A-2		420F-15		410A-25
67721-94L00	442A-3	99011-94LA0-055	420C-15		410B-25
	575A-3		420G-15		410C-25
67725-96J00	442A-4				410D-25
	575A-4				410E-25
67726-99E00	442A-5			01550-06207	310A-5
	575A-5				310A-14
67728-99E00	442A-6				310B-5
	575A-6				310B-14
68111-88L00	544A-8				310C-5
69711-91J01	167A-15-2	01421-08357	122A-4		310C-14
69711-93E11	167A-15-1		122B-4		310D-5
69911-91J51	335A-20		122C-4		310D-14
	335B-12		122D-4		310E-5
	335C-20	01547-0612A	111A-11		310E-14
	335D-13	01547-06167	513A-32		553A-10
			513B-32		561A-22
		01547-0616C	410B-32	01550-0620C	120A-15
			410C-32		120B-15
		01547-0625A	121A-9		163A-4
			303A-10		310A-8
			303B-8		310B-8
		01547-0640A	175A-4		310C-8
		01550-0512C	303A-11		310D-8
			303B-9		310E-8

70000

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	334A-8		206C-22	08321-01067	301A-17
	334B-7	02122-04127	120A-9		301B-17
	334C-7		120B-9		301C-17
	334D-7	03112-0630B	501A-11		561A-12
	334E-8		501B-11	08322-01067	310A-21
01550-06257	310A-9	03121-0516A	530A-26		310B-21
	310B-9	03122-05165	530A-14		310C-21
	310C-9	03142-0416C	210A-7		310D-21
	310D-9		210B-7		310E-21
	310E-9		210C-7	08341-31039	120A-10
	513A-33	03142-04259	160A-12		120A-11
	513B-33		160B-12		120B-10
01550-0625C	111A-12		160C-12		120B-11
	144A-8	03542-05169	322A-16		303A-13
	146A-45		322B-13		303B-11
	146B-45		322C-13	09100-06113	336A-22
	166B-13		322D-14		336B-26
	206A-21		420A-4		336E-22
	206B-17		420B-4		339A-10
	206C-21		420C-4		501B-26
01550-0630C	146A-20		420D-4	09100-06165	335A-9
	146B-20		420E-4		335C-9
	162A-3		420F-4	09100-08232	450A-45
	166A-7		420G-4		450B-46
	167A-9	04211-11129	111A-4		508A-45
01550-06357	113A-4		113A-5		508B-46
01550-0645C	146A-21	08113-60060	407A-18	09100-10309	335A-21
	146B-21		407B-18		335C-21
01550-06557	166B-14		407C-18	09100-10323	338A-24
	513A-34	08211-15203	220A-7-4		339A-11
	513B-34		220B-7-4	09100-12093	335B-13-1
01550-0820C	113A-8		220C-7-4		335D-14-1
	139A-10	08211-15204	220A-7-6	09100-12132	335B-13-2
	410A-26		220B-7-6		335D-14-2
	410B-26		220C-7-6	09103-06237	432A-11
	410C-26	08221-30404	220A-12-1	09103-06281	139A-8
	410D-26		220B-12-1		335A-15
	410E-26		220C-12-1		335B-11
01550-08257	301A-15	08310-00067	301A-16		335C-15
	301B-15		301B-16		335D-11
	301C-15		301C-16		336A-11
	561A-10		561A-11		336B-15
01550-0835C	122A-5	08316-10067	122A-13		336C-13
	122B-5		122B-13		336D-9
	122C-5		122C-13		336E-11
	122D-5		122D-13		336F-9
01550-08407	139A-3	08316-10087	122A-6		338A-29
01550-08707	139A-5		122B-6		339A-12
02112-06127	206A-22		122C-6		407A-12
	206B-18		122D-6		407B-12

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
09103-08458	407C-12 120A-7 120B-7	09116-06526	410E-3 122A-25 122B-24	09128-06093	310A-20 310B-20 310C-20
09106-10065	335B-18 335D-19		122C-25 122D-24		310D-20 310E-20
09108-06149	160A-14 160B-14 160C-14	09116-08137	407A-13-1 407B-13-1 407C-13-1	09136-05041	561A-8 444A-18 444A-27
09108-08104	405C-19	09116-08148	407A-13-2 407B-13-2 407C-13-2		444B-18 444B-27
09108-08286	336B-9 336C-8			09137-03008	334A-12 334B-11 334C-11
09116-06223	513A-23 513B-23 410A-29	09116-08150 09116-08151	401A-3 405A-7 405B-7		334D-11 334E-12 334F-13
	410B-29 410C-29		405C-7 444A-16 444B-16	09140-05005	166B-10 327B-7 139A-4
09116-06225	410D-29 410E-29 206A-26	09116-08152	401A-10 405A-15 405B-15	09140-06020	513A-24 513B-24 519A-3
	206B-25 206C-26 336A-35	09116-08154	405A-15 405B-15 405C-15		336B-27 336E-23 339A-13
	336D-18 336E-35 336F-18		407A-6 407B-6 407C-6		450A-47 450B-48 508A-47
09116-06229	410B-36 410C-35 513A-36	09116-08155 09116-08162	444A-29 444B-29 405A-16		508B-48 518A-10 545A-10
	513B-36 407A-19		405B-16 405C-16 113A-3	09140-08016	407C-28
09116-06234	407B-19 407C-19 206A-9	09119-08L01 09125-04004 09125-04021	518A-26 517A-7 518A-20	09140-10031	401A-11
09116-06517	206C-9 146A-10	09125-05042	545A-21	09140-14008	303A-7 303B-5
09116-06522	146B-10 410A-8 410A-22	09125-05046 09125-05135	327B-5 519A-2 544A-22	09141-14008	407A-25 407B-25 407C-25
	410B-8 410B-22 410C-8	09125-05145	444A-28 444B-28 336A-7	09148-06008	444A-13 444B-13 220A-6
	410C-22 410D-8 410D-22	09125-06063	336B-10 336C-20 336D-27	09159-08046	220B-6 220C-6 336B-11
	410E-8 410E-22 410A-3		336E-7 336F-27 338A-30	09159-08059	336C-9 513A-25 513B-25
09116-06523	410B-3 410C-3 410D-3	09126-06006 09126-06015	545A-25 444A-17 444B-17	09159-08L02	336A-36 336D-19 336E-36

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
09159-10050	336F-19 335A-22 335B-19	09160-06175 09160-08082	432A-12 336B-8 336C-7	09160-20068	303B-6 220A-11-1 220B-11-1
	335C-22 335D-20		407C-29 513A-19	09160-20069	220C-11-1 220A-11-2 220B-11-2
09159-12014	335B-14 335D-15		513B-19 120A-8		220C-11-2 220A-11-3 220B-11-3
09159-22006	335A-8 335B-8 335C-8	09160-09020 09160-10082	120B-8 335B-20 335B-21	09160-20070	220C-11-3 220A-11-4 220B-11-4
	335D-8 545A-45		335D-21 335D-22	09160-20071	220C-11-4 220A-11-5 220B-11-5
09160-05024 09160-05029	206B-9 513A-26 513B-26	09160-10139 09160-10140	335A-23 335C-23 335A-24	09160-20072	220C-11-5 220A-11-6 220B-11-6
	519A-4 544A-23	09160-10156 09160-10158	335C-24 401A-12 338A-25	09160-20073	220C-11-6 220A-13-4 220B-13-4
09160-06046	166A-4 166B-11 206A-10	09160-12126 09160-12128	339A-14 335B-22 335D-23	09160-25032	220C-13-4 220A-13-5 220B-13-5
	206C-10 513A-27 513B-27		335B-16 335B-15 335D-16	09160-25033	220C-13-5 220A-13-6 220B-13-6
09160-06055	166B-16 206B-20 513A-28	09160-14028	407A-26 407B-26 407C-26	09160-25034	220C-13-6 220A-13-7 220B-13-7
09160-06082	160A-15 160B-15 160C-15	09160-14071	206A-13 206B-11 206C-13	09160-25035	220C-13-7 220A-13-8 220B-13-8
	206A-11 206B-10 206C-11	09160-15030	220A-7-1 220B-7-1 220C-7-1	09160-30057	336A-8 336B-12 336C-10
	210A-12 210B-12 210C-12	09160-15031	220A-7-2 220B-7-2 220C-7-2		336D-6 336E-8 336F-6
	335A-10 335C-10 336A-24	09160-15032	220A-7-3 220B-7-3 220C-7-3	09161-04012	410A-12 410B-12 410C-12
	336B-28 336C-21 336D-28	09160-15033	220C-7-3 220A-7-5 220B-7-5		410D-12 410E-12 336A-37
	336E-24 336F-28 206A-12	09160-15053	220C-7-5 220A-7-7 220B-7-7	09161-08019	336D-20 336E-37 336F-20
09160-06094	206C-12 517A-20 336C-22	09160-15054	220C-7-7 220A-7-8 220B-7-8	09163-06001	444A-19 444B-19 121A-8
09160-06104 09160-06170	336D-29 336F-29	09160-15057	220C-7-8 303A-8	09164-12021 09164-14008	206A-14

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
09166-17005	206C-14	09200-06072	220B-12-3	09248-08001	420C-6
	220A-3		220C-12-3		420D-6
	220B-3		336A-25		420E-6
	220C-3		336B-29		420F-6
09168-12017	405A-9	09202-05021	336E-25	09248-12009	420G-6
	405B-9		220A-16		407A-14
	405C-9		220B-16		407B-14
09169-06062	146A-12	09202-06023	220C-16	09250-12016	407C-14
	146B-12		401A-4		405A-10
	122A-26		405A-8		405B-10
09169-06075	122B-25	09204-01002	405B-8	09251-09007	405C-10
	122C-26		405C-8		444A-30
	122D-25		405C-20		444B-30
	146A-11		407A-5		410A-17
09169-06095	146B-11	09204-01006	407B-5	09260-10006	410B-17
	310A-6		407C-5		410C-17
	310B-6		206A-8		410D-17
	310C-6		206B-8		410E-17
	310D-6		206C-8		206A-17
	310E-6		336A-26		206B-13
09180-06105	515A-2	09204-03003	336B-30	09263-20046	206C-17
09180-06186	206A-15		336E-26		407A-3
09180-06230	206C-15		513A-18		407B-3
	146A-13		513B-18		407C-3
	146B-13		336C-23	09263-20047	407A-16
09180-06342	166A-5		336D-30		407B-16
	166B-12		336F-30		407C-16
	513A-29	09205-02004	407A-27	09265-17002	220A-4
	513B-29		407B-27		220B-4
	335A-11		407C-27		220C-4
09181-16008	335C-11	09205-04002	210A-4	09265-25047	407A-4
	220A-10		210B-4		407B-4
	220B-10		210C-4	09280-06012	407C-4
09181-25190	220C-10	09205-06021	206A-16		210A-13
	220A-13-1		206B-12		210B-13
	220B-13-1		206C-16	09280-12012	210C-13
09181-25248	220C-13-1	09209-08016	335A-6		175A-8
	220A-13-2		335B-6		210A-14
	220B-13-2		335C-6	09280-13005	210B-14
	220C-13-2		335D-6		210C-14
09181-25251	220A-13-3	09229-04005	220A-17	09280-17003	111A-9
	220B-13-3		220B-17		175A-12
	220C-13-3		220C-17	09280-22019	139A-9
09181-25268	220A-13-8	09280-50009	410A-18		146A-37
	220B-13-8		410B-18		146B-37
	220C-13-8	09280-54004	410C-18	09280-50009	220A-23
09181-30158	220A-12-2		410D-18		220B-23
	220B-12-2		410E-18		220C-23
	220C-12-2	09280-54004	420A-6	09280-54004	160A-16
09181-30162	220A-12-3		420B-6		160B-16

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
09280-75002	160C-16	09355-70125-600	513B-37	09403-13413	322B-9
	407A-20		122A-9		322C-9
	407B-20		122B-9		322D-10
	407C-20		122C-9		334C-14
09282-15009	401A-5	09380-12002	122D-9	09403-20308	334D-14
	220A-22		336A-43		322A-13
	220B-22		336B-36		322B-10
09282-17006	220C-22	09381-14004	336E-43	09404-06032	322C-10
	336A-9		338A-27		322D-11
	336B-13		339A-15		513A-38
	336C-11		206A-18		553A-9
09283-27022	336D-7	09381-16001	206B-14	09407-08401	561A-23
	336E-9		206C-18		338A-31
	336F-7		116A-4		530A-8
	121A-2		206A-19		530A-28
09283-32048	116A-9	09383-04002	206B-15	09407-14403	553A-6
09289-05008	121A-16		206C-19		303A-9
09289-20L01	407A-17		410A-19		303B-7
	407B-17		410B-19		334A-13
	407C-17	09385-04003	410C-19	09407-14407	334B-12
09320-05019	120A-14		410D-19		334C-12
	120B-14		410E-19		334D-12
	310A-7		513A-30	09385-06012	334E-13
09320-08515	310B-7		513B-30		501A-8
	310C-7		166B-17		501B-8
	310D-7		206B-21		501B-27
09320-09052	310E-7	09401-08412	146A-18	09401-08413	513A-31
	146A-14		146B-18		513B-31
	146B-14		162A-6		553A-7
09320-09059	122A-27	09401-11423	122A-11	09401-11423	600A-26
	122B-26		122B-11		322A-2
	122C-27		122C-11	09407-18402	322D-2
09320-11017	122D-26	09401-11425	122D-11		561A-21
	410A-7		146A-34		322A-14
	410A-23		146A-38	09408-00008	322B-11
09320-11017	410B-7	09401-15414	146B-34		322C-11
	410B-23		146B-38		322D-12
	410C-7	09401-20409	144A-7	09408-00020	310A-13
09320-11017	410C-23		146A-39		310B-13
	410D-7		146B-39		310C-13
09320-11017	410D-23	09401-23413	111A-10	09408-00043	310D-13
	410E-7		146A-40		310E-13
	410E-23		146B-40		146A-42
09343-50L01-060	146A-15	09401-26408	146A-46	09408-00054	146B-42
	146B-15		146B-46		322A-17
	146A-16		146A-41	09403-07340	322B-14
09344-55001-070	146B-16	09401-26408	146B-41		322C-14
	410B-37		327A-6		322D-15
	410C-36	09403-08417	327B-9	09408-00233	146A-43
	513A-37		322A-12		146B-43

SUZUKI **DF25A/30A** PARTS CATALOGUE

SUZUKI MOTOR CORPORATION All rights reserved

No part of this document may be reproduced or transmitted in any form or by any means, electronic or mechanical, for any purpose, without the express written permission of Suzuki Motor Corporation.

SUZUKI MOTOR CORPORATION

Service Material Development Group, Service Engineering Dept.
300 Takatsuka, Minami, Hamamatsu, Japan

SUZUKI MOTOR CORPORATION