

SUZUKI

PARTS CATALOGUE

DF2.5



OUTBOARD MOTOR

020 021

2020-8

P01

1ST EDITION

PREFACE

When it becomes necessary to replace parts on SUZUKI OUTBOARD MOTORS, always use SUZUKI GENUINE PARTS which have passed a strict inspection which guarantees quality and performance.

This parts catalogue covers the list of all service parts for SUZUKI DF2.5 production start from 2019 to 2020.

INSTRUCTIONS FOR QUOTING THE CATALOGUE

1. DIMENSIONS

Dimensions of the parts in this catalogue are indicated in unit millimeters.

2. ABBREVIATIONS

Abbreviations used in this catalogue are as follows:

AR	: As required	NT	: Number of teeth
ASSY	: Assembly	OPT	: Optional
E. NO.	: Engine number	OS	: Over size
F. NO.	: Frame number	STD	: Standard
D	: Diameter of material	T	: Thickness
ID	: Inside diameter	US	: Under size
OD	: Outside diameter	W	: Width
L	: Length	W/	: With
LH(PORT)	: Left hand side	S, L	: Transom type
RH(STBD)	: Right hand side	SUS	: Stainless steel
~123456	: Up to E. NO. 00252F-123456		
123456~	: From E. NO. 00252F-123456		
12 x 34 x 5.6	 Figures in the description column		
	show the dimensions of parts.		
ID	OD	T(or W, L)	

→12345-56781 (Parts No.) : indicates that the parts number was changed to 12345-56781 and the new parts are interchangeable with the former ones but the former ones are not interchangeable with new ones.

←12345-56781 (Parts No.) : indicates that the former and new parts are interchangeable with each other and both are usable.

3. INNER PARTS OF ASSEMBLY

Part name with a dot (.) in front as shown in the description column indicates the component of the assembly also available individually.

4. MODIFICATION NOTICE

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

5. NOTE

5-1. There are some different parts from those of production models among spare parts for the administrative reasons and common use of them with other models.

5-2. In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned on parts catalogue or what is actually required on the vehicle.

5-3. Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual.
When assembling, use "SUZUKI SERVICE MANUAL".

6. MODEL NAME AND ENGINE NUMBER

MODEL	DESTINATION	TYPE	TRANSOM	ENGINE NO.
DF2.5_020	P01	00252F	S, L	00252F-040001~
DF2.5_021	P01	00252F	S, L	00252F-140001~

COLOR CHART
TABLEAU DES COULEURS

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FIG.208A

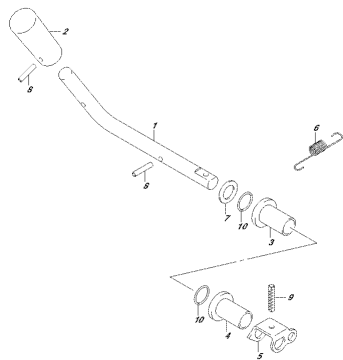


FIG.208A
DRIVE SHAFT

FIG.210A

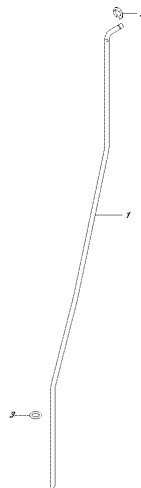


FIG.210A
DRIVE SHAFT

FIG.230A

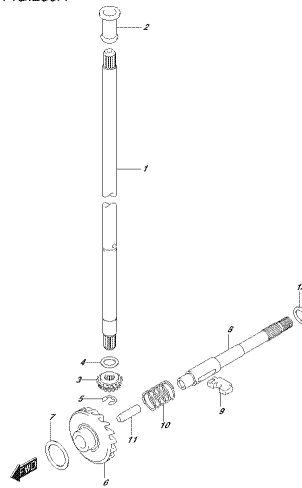


FIG.230A
DRIVE SHAFT

FIG.303A

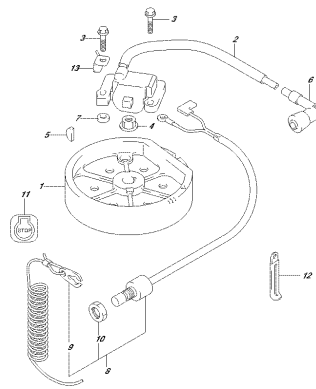


FIG.303A
DRIVE SHAFT

FIG.335A

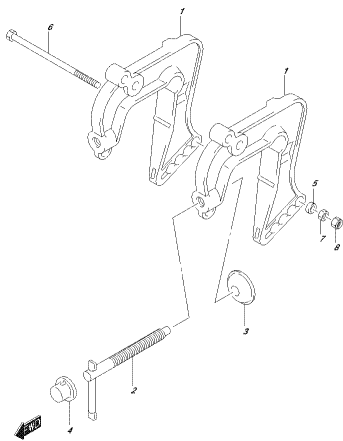


FIG.335A
CLAMP BRACKET

FIG.336A

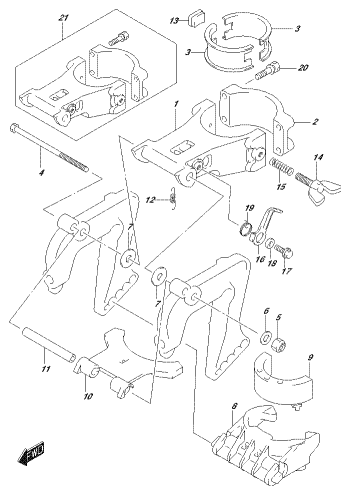


FIG.336A
DRIVE SHAFT

FIG.405A

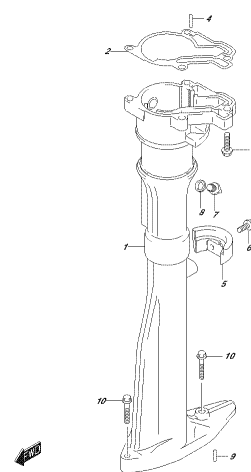


FIG.405A
DRIVE SHAFT

FIG.405B

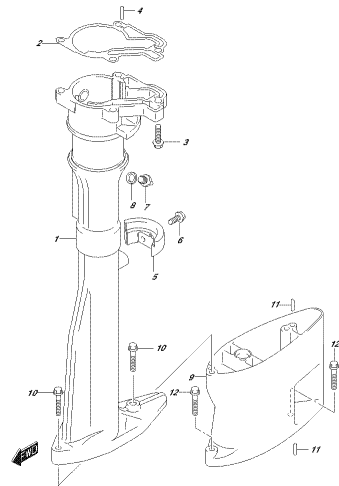
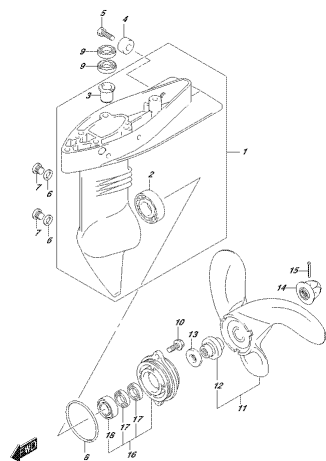


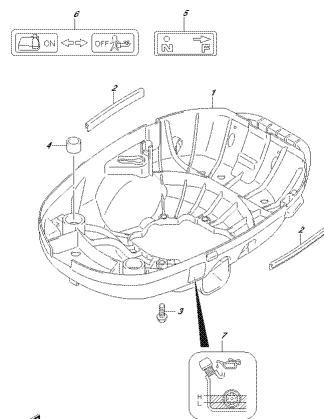
FIG.405B
DRIVE SHAFT

FIG.407A



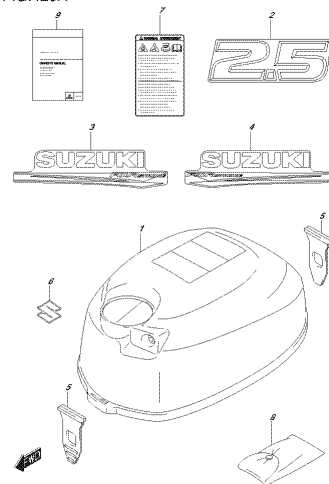
DFZ4, POU, UEL, 407A
GEAR CASE

FIG.412A



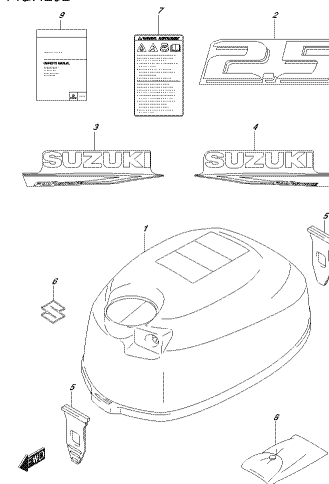
DFZ4, POU, UEL, 412A
LOWER COVER

FIG.420A



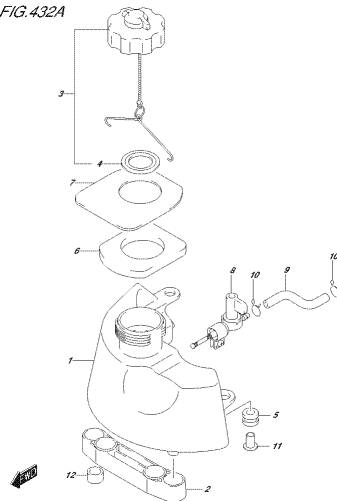
DFZ4, POU, UEL, 420A
EYEGNE COVER

FIG.420B



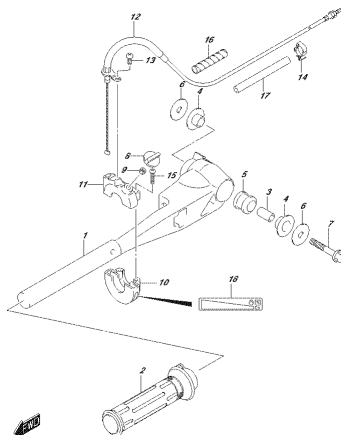
DFZ4, POU, UEL, 420B
EYEGNE COVER

FIG.432A



DFZ4, POU, UEL, 432A
FUEL TANK

FIG.444A



DFZ4, POU, UEL, 444A
TILLER/HANDLE

FIG.111A

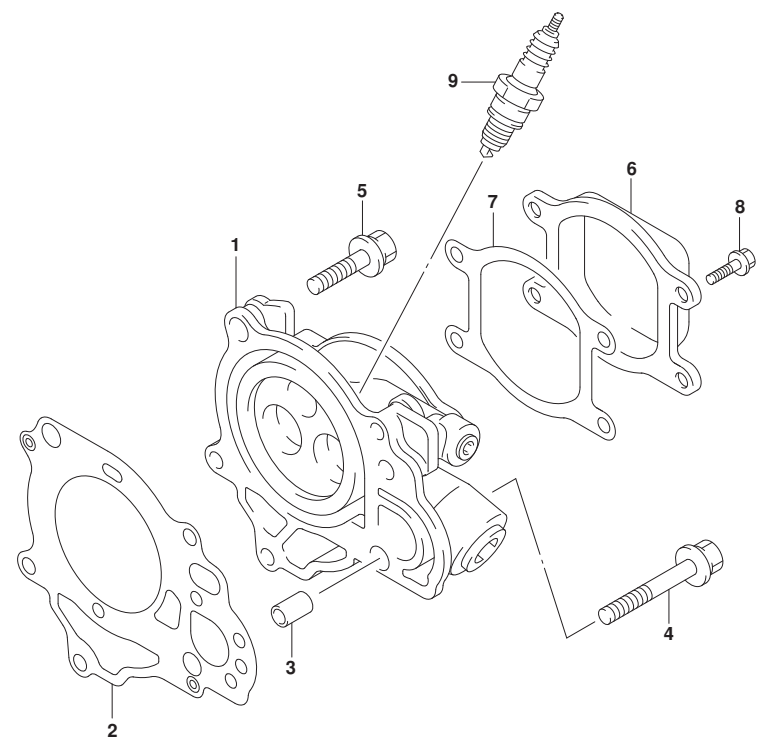


FIG.111A (1-B-2) CYLINDER HEAD

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11110-97J30	HEAD, CYLINDER	1	
2	11141-97JL0	GASKET, CYLINDER HEAD	1	
3	09206-08008	PIN (6.3X8X12)	2	
4	11118-97JL0	BOLT, CYLINDER HEAD NO.2	1	
5	11119-97JL0	BOLT, CYLINDER HEAD	4	
6	11171-97J10	COVER, CYLINDER HEAD	1	
7	11189-97JL0	GASKET, CYLINDER HEAD COVER	1	
8	01547-05107	BOLT	4	
9	09482-00406	SPARK PLUG (CR6HSA)	1	NGK



FIG.113A

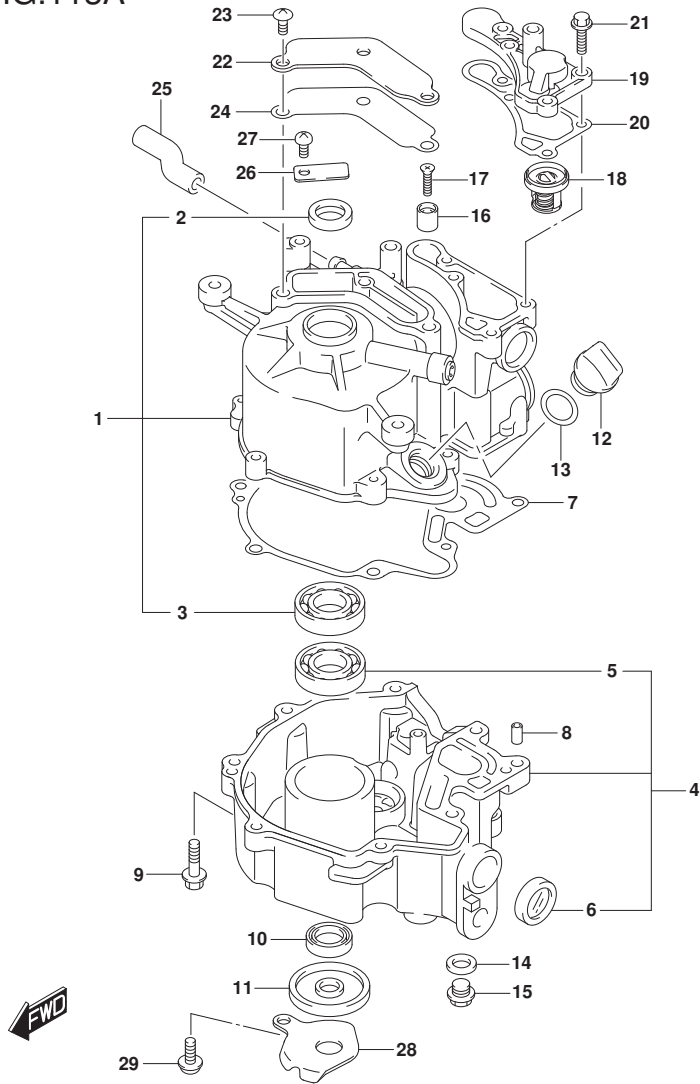


FIG.113A (1-B-3) CYLINDER BLOCK

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11200-97J11	BLOCK ASSY, CYLINDER	1	
2	59295-97J00	.OIL SEAL, CRANKSHAFT	1	
3	08113-6203A	.BEARING	1	UPPER
4	11300-97J21	CASE ASSY, CRANKSHAFT	1	
5	08113-6203A	.BEARING	1	LOWER
6	11971-91J02	.LENS, OIL LEVEL FILLER	1	
7	11351-97JL0	GASKET, CRANKCASE	1	
8	04221-05109	PIN	2	
9	01550-0625C	BOLT	8	
10	59295-97J10	OIL SEAL, DRIVE SHAFT	1	
11	59295-97J20	OIL SEAL, CRANKSHAFT LOWER	1	LOWER
12	11382-97J00	CAP, OIL FILLER	1	
13	09280-15007	O RING (D:2.4,ID:15.8)	1	
14	09168-10022	GASKET (10X17X1.5)	1	
15	09248-10008	PLUG (10X7.5)	1	OIL DRAIN
16	55321-95J00	ANODE, PROTECTION	1	
17	09126-05011	SCREW (5X20)	1	
18	17670-91J02	THERMOSTAT, WATER (50C)	1	
19	17681-97J21	COVER, THERMOSTAT	1	
20	17685-97J01	GASKET, THERMOSTAT COVER	1	
21	01550-0620C	BOLT	4	
22	11173-97J00	PLATE, BREATHER	1	
23	02142-06127	SCREW	3	
24	11179-97J00	GASKET, BREATHER PLATE	1	
25	11174-97J01	HOSE, BREATHER	1	
26	11452-91J00	VALVE, REED	1	
27	02112-0612A	SCREW	1	
28	11431-97J11	PLATE, UNDER OIL SEAL	1	
29	11432-97JL0	BOLT, UNDER OIL SEAL PLATE	1	

FIG.116A

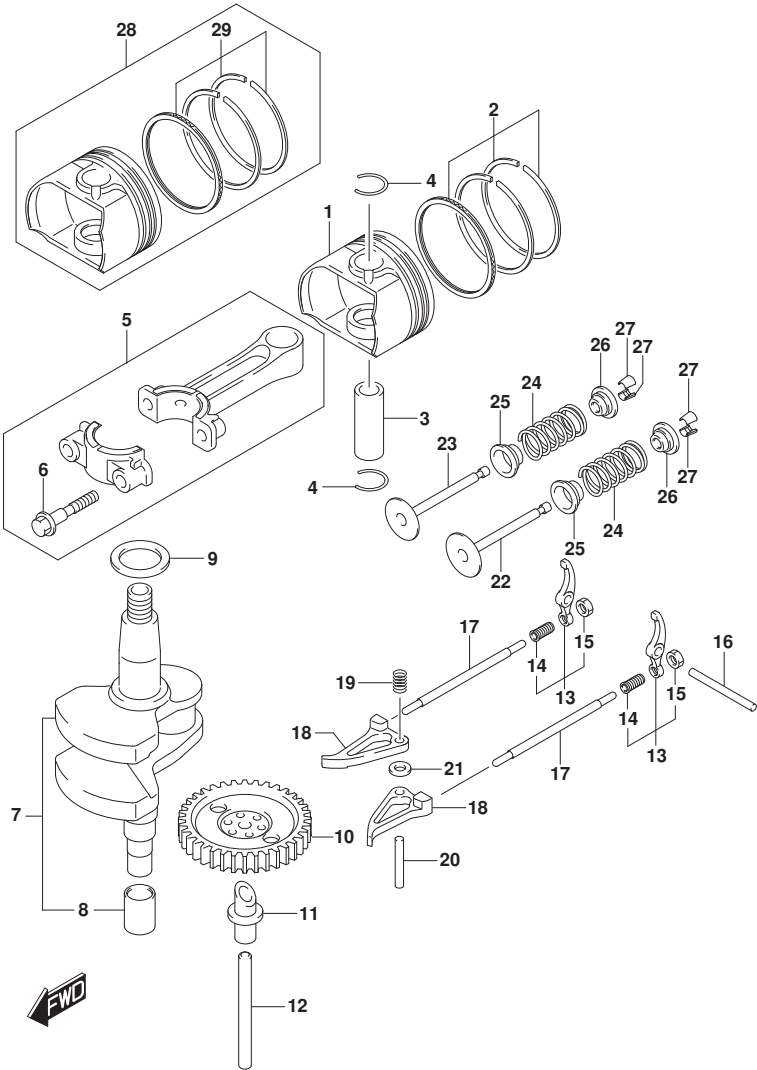


FIG.116A (1-B-4) CRANKSHAFT

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12111-97J10-0B0	PISTON	1	NO PAINT
2	12140-97J00	RING SET, PISTON	1	
3	12151-97J00	PIN, PISTON	1	
4	59382-97J00	CIRCLIP, PISTON PIN	2	
5	12160-97JL0-0A0	CONNROD ASSY	1	RED
6	12163-97JL0	.BOLT, CONNROD	2	
7	12220-97JL1	CRANKSHAFT	1	
8	12242-97JL1	.SPLINE, CRANKSHAFT	1	
9	08211-17241	WASHER	1	
10	12710-97J00	CAMSHAFT (NT:36)	1	
11	12742-97J10	SHAFT, OIL PUMP	1	
12	12743-97J00	SHAFT	1	
13	12840-97J10	ARM ASSY, VALVE ROCKER	2	
14	12842-22G10	.SCREW, TAPPET ADJUSTING	2	
15	12843-27A00	.NUT, TAPPET ADJUSTING	2	
16	09261-04017	PIN (4X43)	1	
17	12894-97JL0	ROD, PUSH	2	
18	12845-97J00	ARM, CAM ROCKER	2	
19	12847-22G00	SPRING, CAM ROCKER ARM	1	
20	09261-04005	ROLLER (4X23.8)	1	
21	08322-0104A	WASHER	2	
22	12911-97JL0	VALVE, INTAKE	1	
23	12915-97JL0	VALVE, EXHAUST	1	
24	12921-97JL0	SPRING, VALVE	2	
25	09289-04006	OIL SEAL (4X11.6X7.9)	2	
26	12931-97JL0	RETAINER, VALVE SPRING	2	
27	12932-05C00	COTTER, VALVE	4	
28	12100-97J10-050	PISTON SET (OS:0.5)	1	OPT
29	12140-97J00-050	.RING SET, PISTON (OS:0.50)	1	OPT

FIG.127A

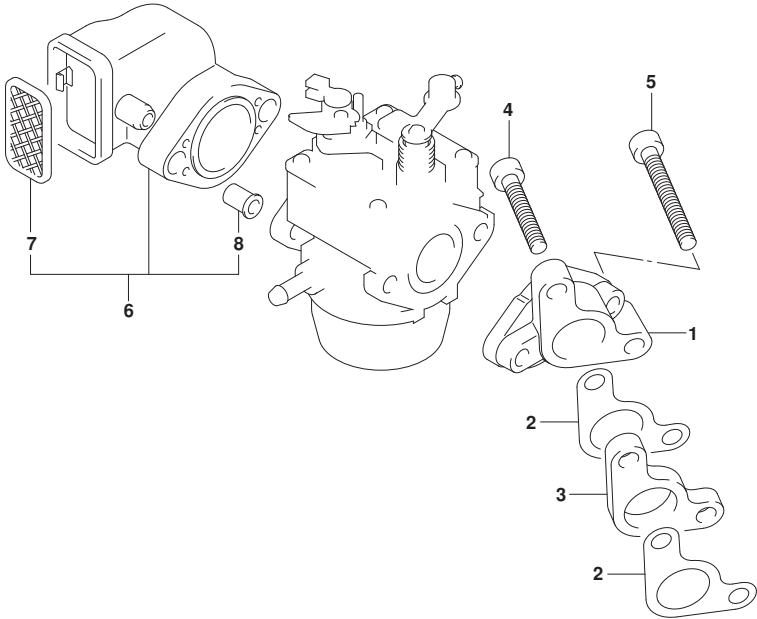


FIG.127A (1-B-5) INTAKE PIPE/SILENCER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13111-97J00	PIPE, INTAKE	1	
2	13119-97J00	GASKET, INTAKE PIPE	2	
3	13124-97J00	INSULATOR, CARBURETOR	1	
4	07120-06257	BOLT	1	
5	07120-06357	BOLT	1	
6	13810-97J00	SILENCER	1	
7	13710-97J00	ARRESTER, FLAME	1	
8	09180-06348	SPACER (6.1X8.5X12.5)	2	



FIG.128A

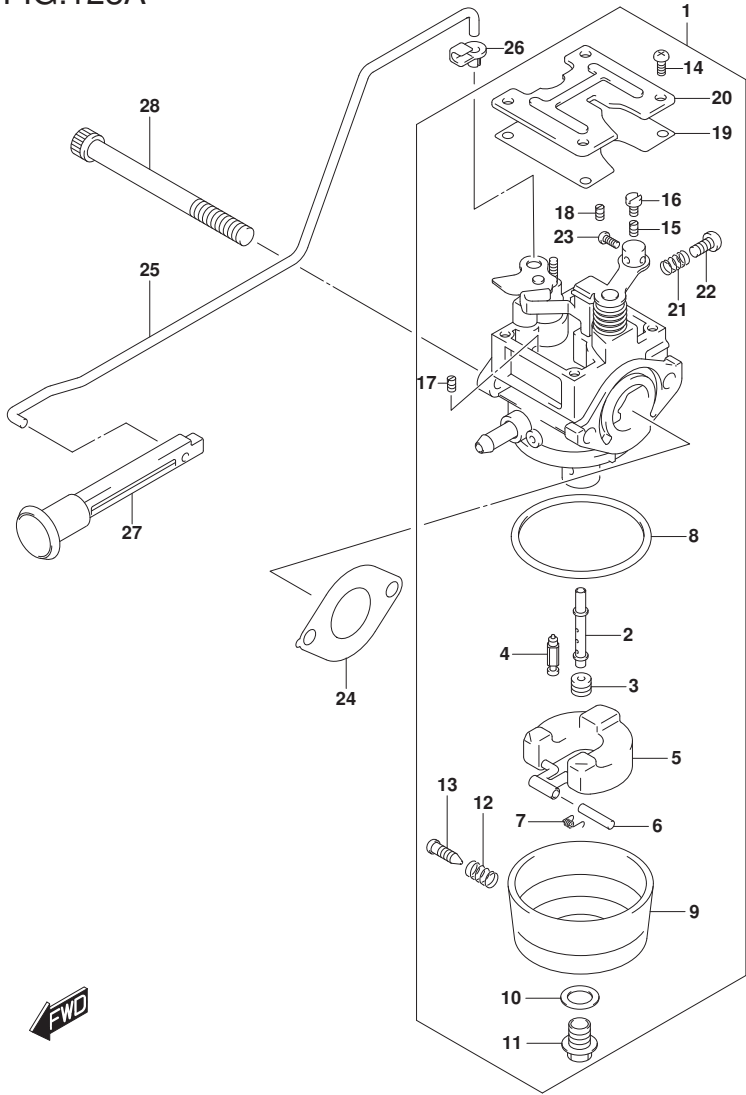


FIG.128A (1-B-6) CARBURETOR

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13200-97J81	CARBURETOR ASSY	1	
2	13236-97J50	.NOZZLE, MAIN	1	
3-1	09491-60014	.JET (60)	1	
3-2	09491-62009	.JET (62)	1	
3-3	09491-64003	.JET (64)	1	
4	13371-97J00	.VALVE, NEEDLE	1	
5	13250-97J20	.FLOAT	1	
6	13254-97J00	.PIN, FLOAT	1	
7	13268-97J30	.SPRING	1	
8	13251-97J00	.GASKET	1	
9	13245-97J00	.CHAMBER, FLOAT	1	
10	13249-97J00	.GASKET	1	
11	13247-97J00	.SCREW	1	
12	13268-97J10	.SPRING	1	
13	13616-97J00	.SCREW	1	
14	13267-97J00	.SCREW	4	
15-1	09492-33001	.JET (33)	1	
15-2	09492-35035	.JET (35)	1	
15-3	09492-37005	.JET (37)	1	
16	13267-97J10	.SCREW	1	
17	09493-32008	.JET (160)	1	
18	09493-95003	.JET (95)	1	
19	13249-97J10	.GASKET	1	
20	13248-97J00	.PLATE	1	
21	13268-97J20	.SPRING	1	
22	13534-97J10	.SCREW	1	
23	13267-97J20	.SCREW	1	
24	13125-97J00	GASKET, CARBURETOR	1	
25	13413-97J10	ROD, CHOKE	1	
26	13436-91J00	CONNECTOR, CHOKE ROD	1	
27	13631-91J00	KNOB, CHOKE	1	
28	09103-06522	BOLT (6X75)	2	

FIG.160A

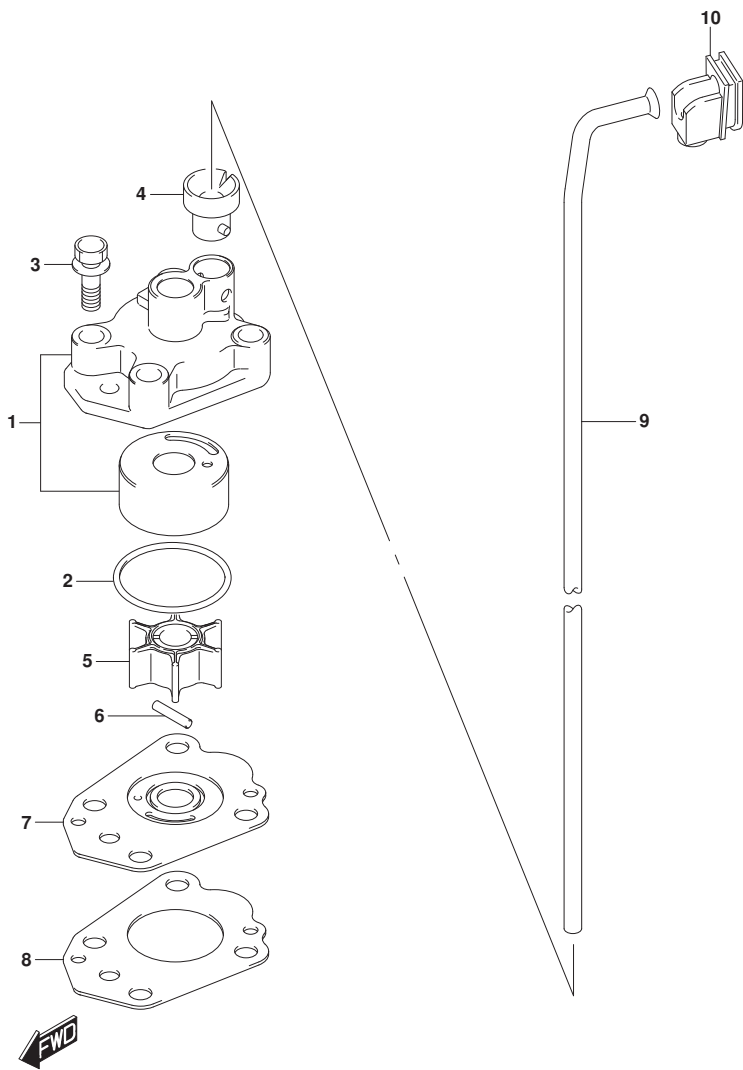


FIG.160A (1-B-7) WATER PUMP

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17410-97JL1	CASE, WATER PUMP	1	
2	09280-33005	O RING (D:1.9,ID:32.7)	1	
3	09116-06232	BOLT (6X30)	4	
4	17415-97J00	GROMMET, WATER PUMP CASE	1	
5	17461-97JM0	IMPELLER, WATER PUMP	1	
6	09202-02006	PIN (2.9X14)	1	
7	17471-97JL0	PANEL, PUMP CASE UNDER	1	
8	17472-97JL0	GASKET, PUMP CASE PANEL	1	
9-1	17561-97JM0	TUBE, WATER	1	W/TRANSOM(S)
9-2	17561-97JN0	TUBE, WATER	1	W/TRANSOM(L)
10	17563-97J10	GROMMET, WATER TUBE UPPER	1	UPPER

FIG.167A

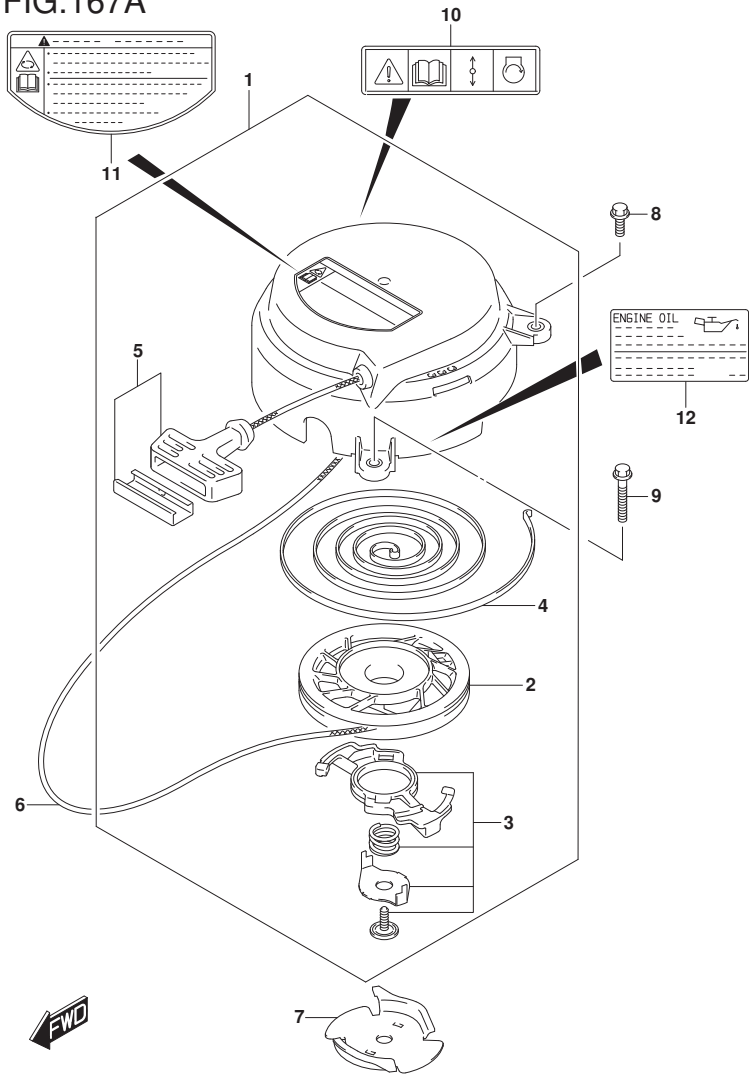


FIG.167A (1-B-8) RECOIL STARTER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	18100-97JM0	STARTER ASSY, RECOIL	1	
2	18120-97J00	.REEL	1	
3	18130-97J00	.RATCHET SET	1	
4	18142-04410	.SPRING, SPIRAL	1	
5	18210-97J00	.GRIP SET	1	
6	99000-81157-50M	STARTER ROPE 4MMDIA, 50M ROLE	1	OPT,L:50000->1200
7	18211-97J00	PULLEY, STARTER	1	
8	01550-0620C	BOLT	1	
9	01550-06357	BOLT	2	
10	69711-91J11	LABEL	1	
11	61472-97J00	LABEL, RECOIL STARTER	1	
12	61494-97J01	LABEL, OIL & CLEARANCE	1	

FIG.175A

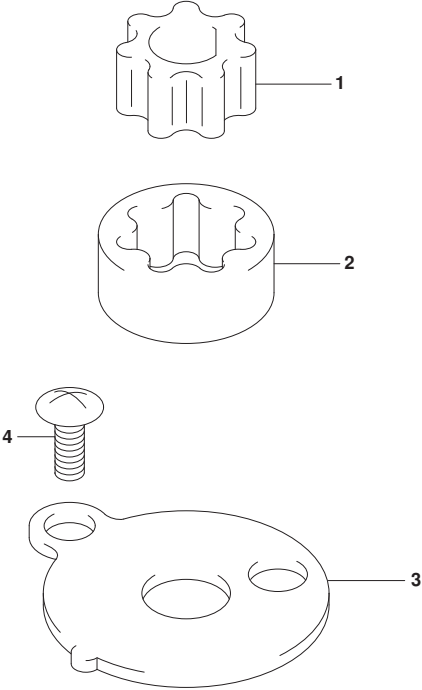


FIG.175A (1-B-9) OIL PUMP

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	16131-91J00	ROTOR, OIL PUMP INNER	1	
2	16132-91J00	ROTOR, OIL PUMP OUTER	1	
3	16161-97J10	PLATE, OIL PUMP ROTOR	1	
4	02142-0510A	SCREW	1	

FIG.208A

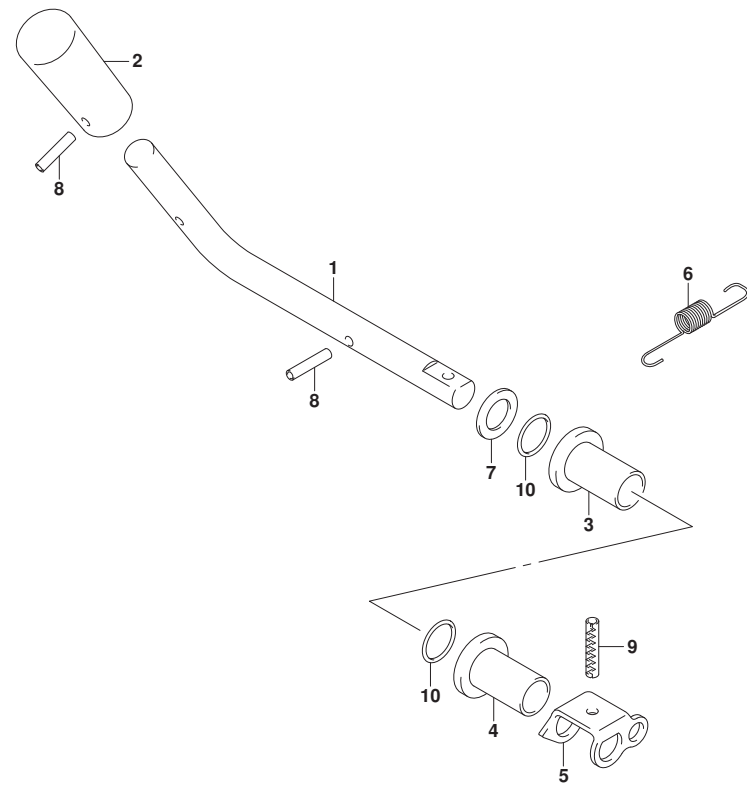


FIG.208A (1-B-10) CLUTCH LEVER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	21111-97J01	LEVER, CLUTCH	1	
2	21112-97J00	KNOB, CLUTCH LEVER	1	
3	21221-97J00	BUSH, CLUTCH SHAFT	1	
4	21222-97J00	BUSH, CLUTCH SHAFT NO.2	1	
5	23211-97J10	ARM, CLUTCH ROD	1	
6	23213-97J00	SPRING, CLUTCH NOTCH	1	
7	09160-08145	WASHER (8X14X1.5)	1	
8	09205-03012	PIN (3X16)	2	
9	09205-04002	PIN (4X20)	1	
10	09280-08005	O RING (D:1.7,ID:7.7)	2	

FIG.210A

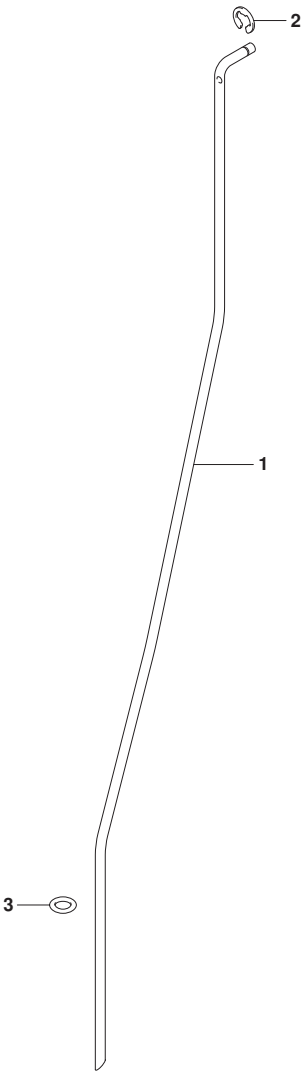
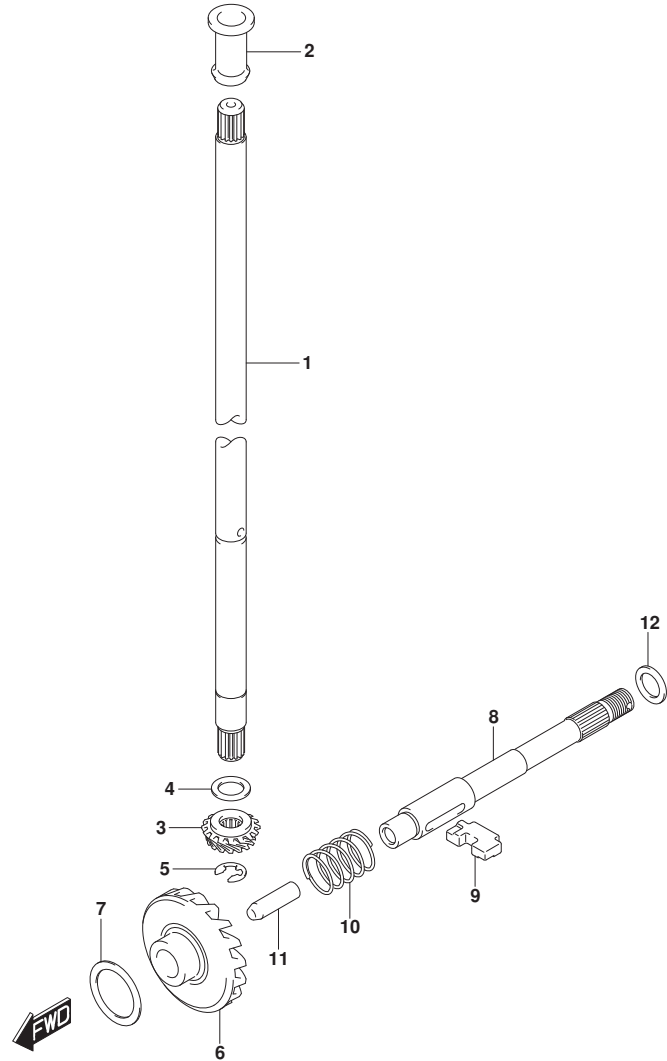


FIG.210A (1-B-11) SHIFT ROD

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	25111-97J10	ROD, SHIFT	1	W/TRANSOM(S)
1-2	25111-97J20	ROD, SHIFT	1	W/TRANSOM(L)
2	09383-04002	E RING	1	
3	09280-06004	O RING (D:3.5,ID:5.8)	1	

FIG.230A



DF2.5_P01_021_230A
DRIVE SHAFT

FIG.230A (1-B-12) DRIVE SHAFT

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57111-97J11	SHAFT, DRIVE	1	W/TRANSOM(S)
1-2	57111-97J20	SHAFT, DRIVE	1	W/TRANSOM(L)
2-1	57130-91J00	BUSH, DRIVE SHAFT	1	W/TRANSOM(S)
2-2	57130-91J00	BUSH, DRIVE SHAFT	2	W/TRANSOM(L)
3	57311-97JM0	PINION (NT:17)	1	
4-1	09181-10021	SHIM (T:1.8)	1	PINION ADJ
4-2	09181-10022	SHIM (T:1.9)	1	PINION ADJ
4-3	09181-10023	SHIM (T:2.0)	1	PINION ADJ
4-4	09181-10024	SHIM (T:2.1)	1	PINION ADJ
4-5	09181-10025	SHIM (T:2.2)	1	PINION ADJ
5	08332-1106A	E-RING	1	
6	57510-97JM0	GEAR, FORWARD (NT:28)	1	
7-1	09181-17022	SHIM (17X23X0.3)	1	FWD GEAR BACKUP
7-2	09181-17023	SHIM (17X23X0.4)	1	FWD GEAR BACKUP
7-3	09181-17024	SHIM (17X23X0.5)	1	FWD GEAR BACKUP
7-4	09181-17025	SHIM (17X23X0.6)	1	FWD GEAR BACKUP
8	57611-97J10	SHAFT, PROPELLER	1	
9	57621-97J10	SHIFTER, CLUTCH DOG	1	
10	59441-97J20	SPRING, RETURN	1	
11	57631-97JL0	ROD, PUSH	1	
12-1	09181-12017	WASHER (12X20X1.6)	1	PROP SFT REV THRUST
12-2	09181-12018	WASHER (12X20X1.7)	1	PROP SFT REV THRUST
12-3	09181-12019	WASHER (12X20X1.8)	1	PROP SFT REV THRUST
12-4	09181-12020	WASHER (12X20X1.9)	1	PROP SFT REV THRUST
12-5	09181-12021	WASHER (12X20X2)	1	PROP SFT REV THRUST

FIG.303A

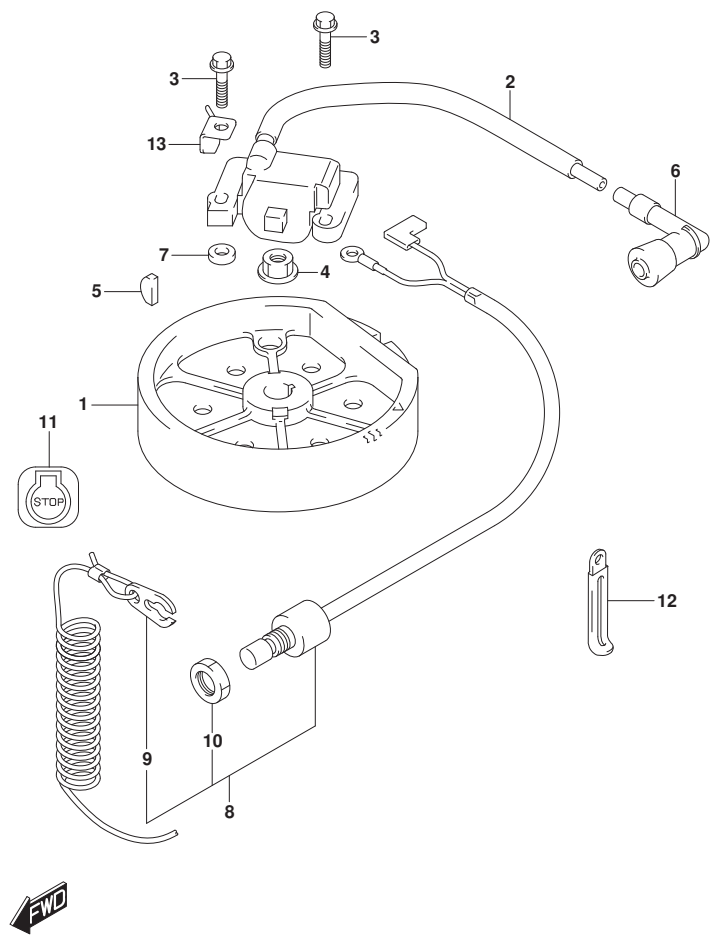


FIG.303A (1-B-13) MAGNETO

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32102-97J10	FLYWHEEL, MAGNETO	1	
2	33410-97J50	UNIT, IGNITER	1	
3	01550-06307	BOLT	2	
4	08316-10107	NUT	1	
5	08341-31039	KEY	1	
6	33500-07H00	CAP, SPARK PLUG	1	
7	09180-06363	SPACER (6.2X12.6X6)	2	
8	37830-97J31	SWITCH ASSY, EMERGENCY & STOP	1	
9	37823-97J00	.PLATE, LOCK	1	
10	37826-97J01	.NUT, EMERGENCY SWITCH	1	
11	37835-91J00-YAY	LABEL, STOP (BLACK)	1	
12	29404-93J01	CLAMP (L:45)	2	
13	19183-97J01	HOLDER, THROTTLE CABLE	1	

FIG.335A

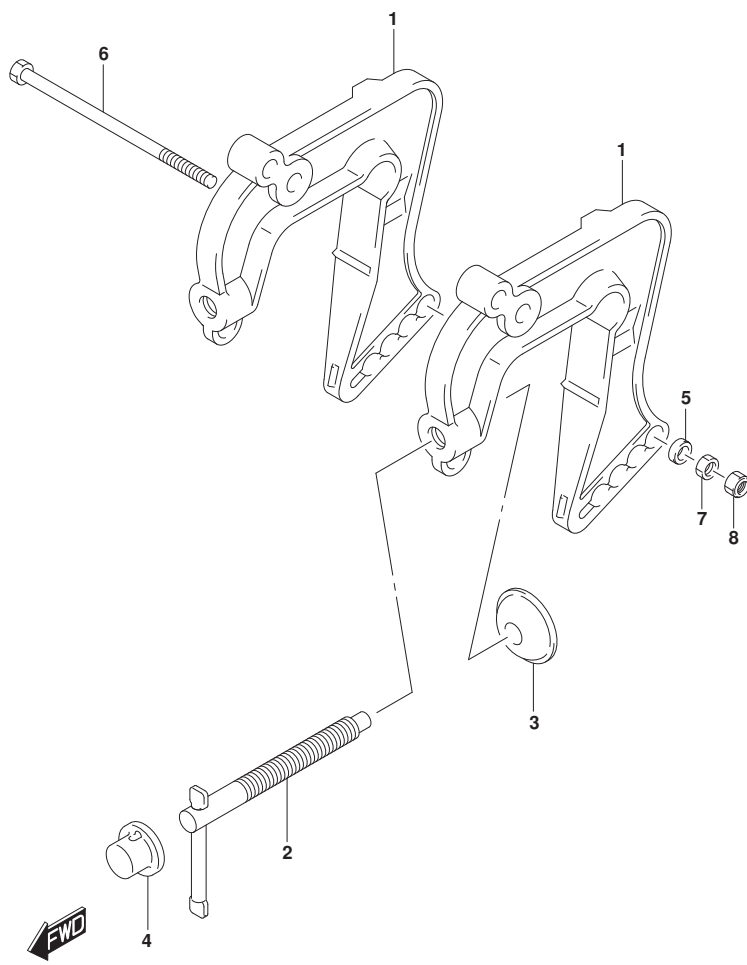


FIG.335A (1-B-14) CLAMP BRACKET

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41111-97J31-YAY	BRACKET, CLAMP (BLACK)	2	
2	41210-97J00	HANDLE, CLAMP	2	
3	41213-94J01	PLATE, CLAMP	2	
4	41214-97J01	CAP, CLAMP SCREW	2	
5	59181-97J10	SPACER, TILT LOCK LEVER	1	
6	09100-06176	BOLT (6X120)	1	
7	29141-93J00	NUT	1	
8	09159-06079	NUT	1	

FIG.336A

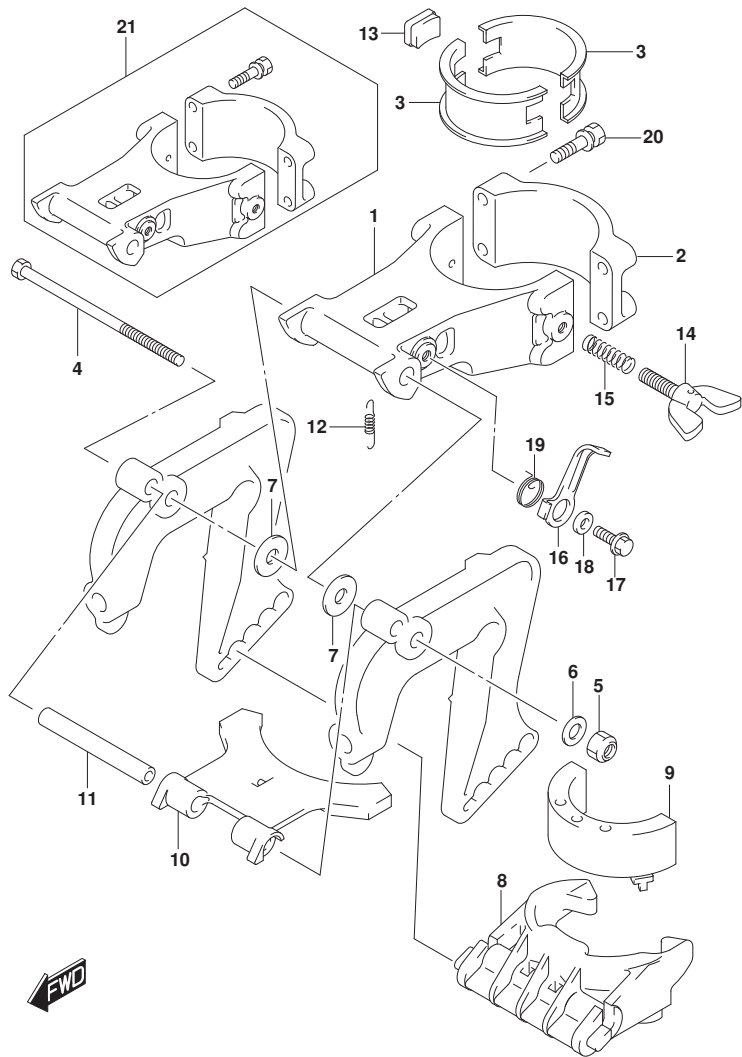


FIG.336A (1-C-2) SWIVEL BRACKET

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	43111-97J31-YAY	BRACKET, SWIVEL (BLACK)	1	
2	43121-97J30-YAY	COVER, SWIVEL BRACKET (BLACK)	1	
3	43711-97J00	BUSH, STEERING UPPER	2	UPPER
4	59111-97JL0	BOLT, SWIVEL SHAFT	1	
5	09159-08018	NUT	1	
6	09160-08091	WASHER (8.5X14X1.0)	1	
7	09160-08081	WASHER (8.5X23X1.5)	2	
8	45411-97J30	BLOCK, THRUST	1	
9	54151-97JL0	MOUNT, LOWER THRUST	1	LOWER
10	43751-97J01	BRACKET, SWIVEL STOPPER	1	
11	43752-97J00	SHAFT, SWIVEL STOPPER	1	
12	59443-97J00	SPRING, SWIVEL STOPPER	1	
13	43430-97L00	RUBBER, STEERING ADJUSTER	1	
14	09119-06130	BOLT	1	
15	09440-09042	SPRING	1	
16	41221-97JL0	LEVER, TILT LOCK	1	
17	09116-06224	BOLT (6X12)	1	
18	59181-97J10	SPACER, TILT LOCK LEVER	1	
19	59444-97J10	SPRING, TILT LOCK	1	
20	09116-06232	BOLT (6X30)	4	
21	43110-97J31-YAY	BRACKET ASSY, SWIVEL (BLACK)	1	OPT

FIG.405A

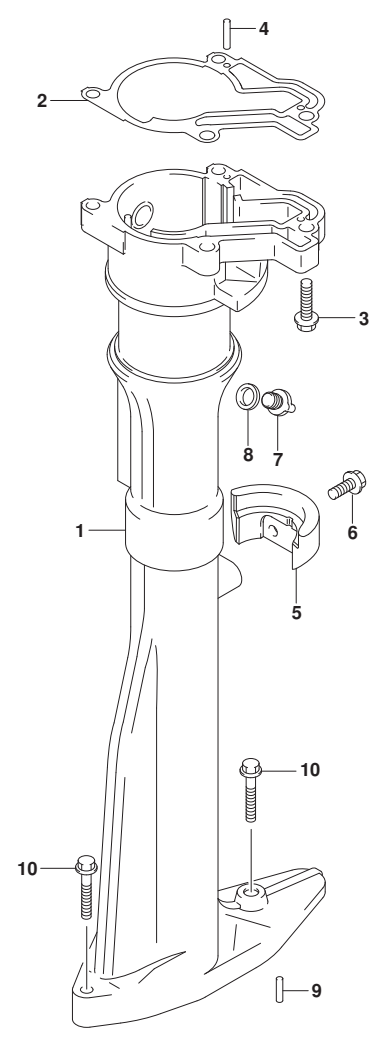


FIG.405A (1-C-3) DRIVE SHAFT HOUSING (W/TRANSOM(S))

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	52111-97J31-YAY	HOUSING, DRIVE SHAFT (BLACK)	1	
2	52113-97J00	GASKET, DRIVE SHAFT HOUSING	1	
3	09116-06227	BOLT (6X20)	4	
4	09205-03019	PIN (3X10)	2	
5	52112-97J30-YAY	STOPPER, REVERSE THRUST (BLACK)	1	
6	09116-06227	BOLT (6X20)	2	
7	61155-97J01	UNION, WATER INSPECTION	1	
8	59178-97J00	GASKET, DRAIN PLUG	1	
9	09202-04008	PIN (D:4,L:9)	2	
10	09116-06234	BOLT (6X35)	2	

FIG.405B

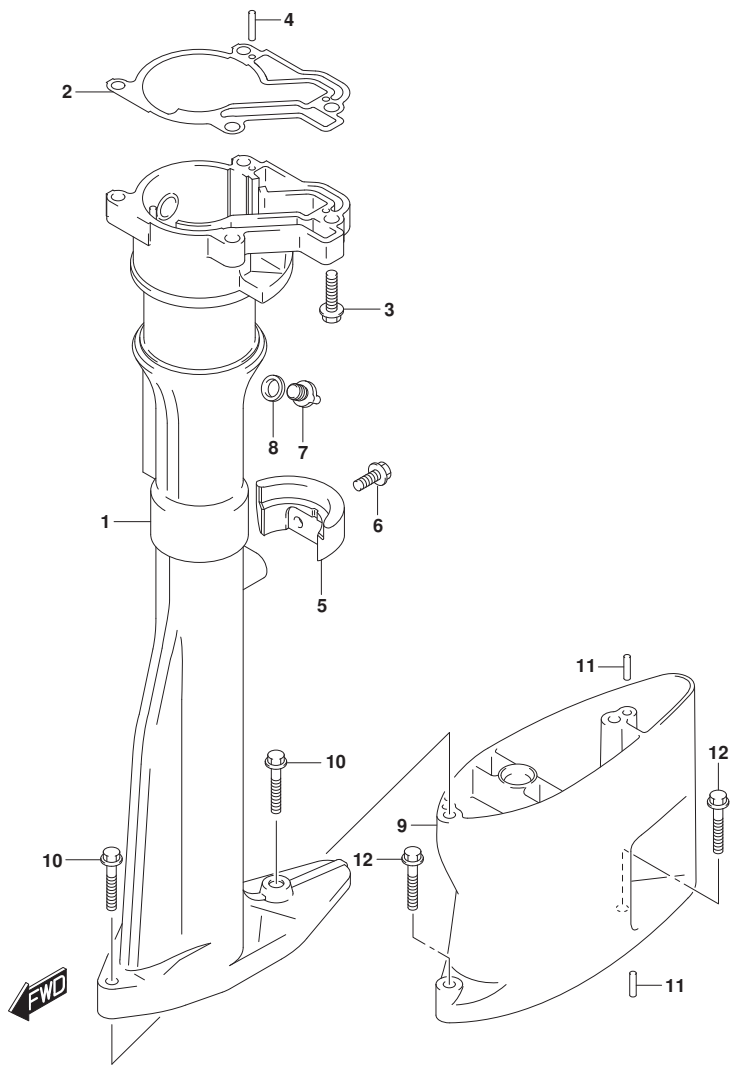


FIG.405B (1-C-4) DRIVE SHAFT HOUSING (W/TRANSOM(L))

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	52111-97J31-YAY	HOUSING, DRIVE SHAFT (BLACK)	1	
2	52113-97J00	GASKET, DRIVE SHAFT HOUSING	1	
3	09116-06227	BOLT (6X20)	4	
4	09205-03019	PIN (3X10)	2	
5	52112-97J30-YAY	STOPPER, REVERSE THRUST (BLACK)	1	
6	09116-06227	BOLT (6X20)	2	
7	61155-97J01	UNION, WATER INSPECTION	1	
8	59178-97J00	GASKET, DRAIN PLUG	1	
9	52131-97J00-YAY	CASE, EXTENSION (BLACK)	1	
10	09116-06234	BOLT (6X35)	2	
11	09202-04008	PIN (D:4,L:9)	4	
12	09116-06234	BOLT (6X35)	2	

FIG.407A (1-C-5) GEAR CASE

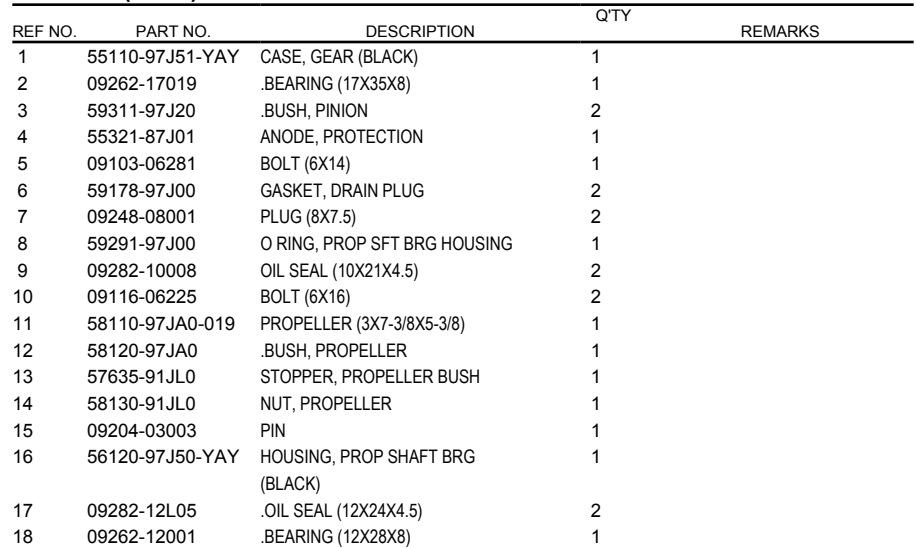


FIG.412A

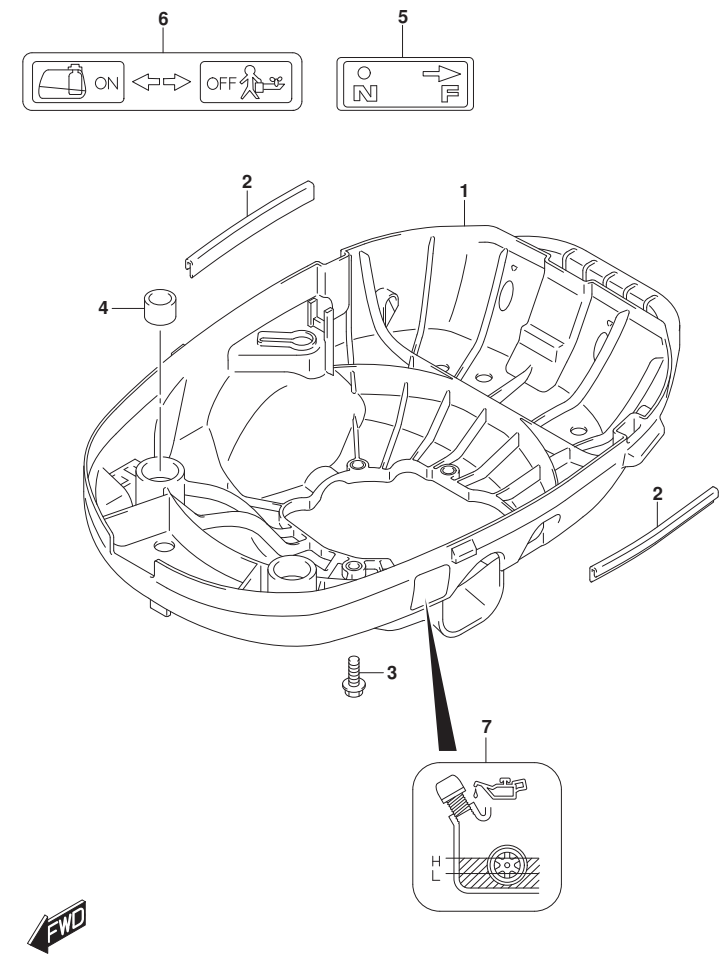


FIG.412A (1-C-6) LOWER COVER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61110-97J01-YR9	COVER, ENGINE LOWER (BLACK)	1	LOWER
2	61135-97J01	CUSHION, LWR COVER	2	LOWER
3	09116-06227	BOLT (6X20)	4	
4	61151-91J01	CUSHION	2	LOWER
5	21131-97J20	MARK, CLUTCH SHIFT	1	
6	61211-97J00	MARK, FUEL COCK	1	
7	61212-97J20	MARK, OIL LEVEL	1	

FIG.420A

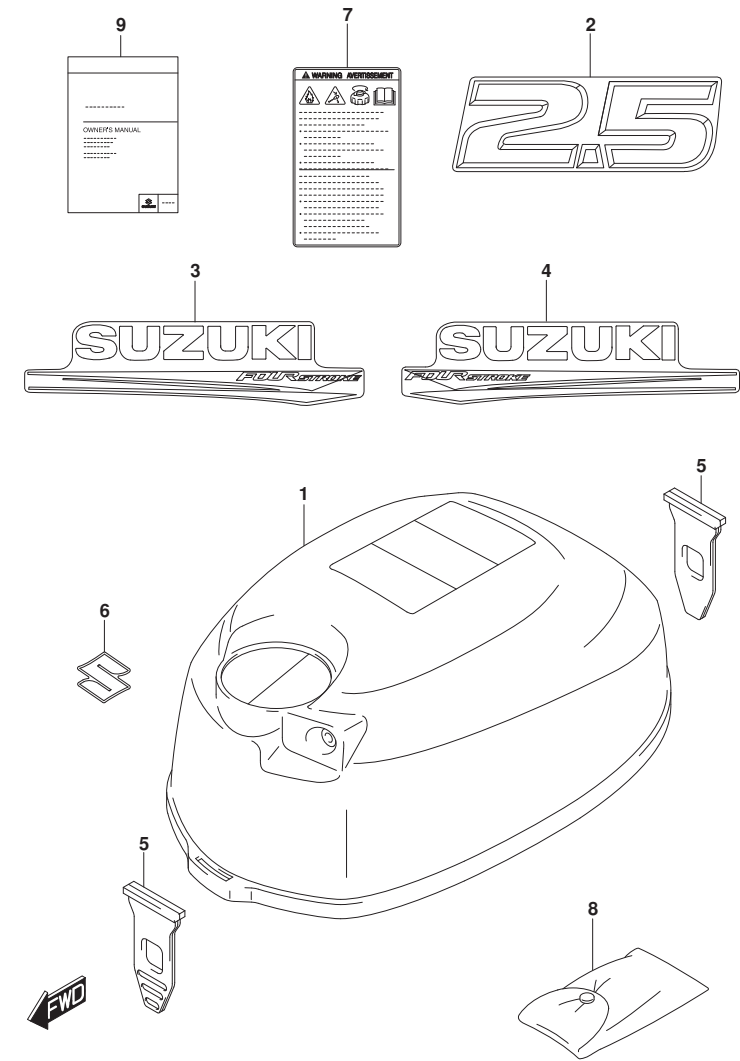


FIG.420A (1-C-7) ENGINE COVER (020)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61411-97J10-YR9	COVER, ENGINE UPPER (BLACK)	1	UPPER
2	61435-97J50	MARK, EMBLEM RR	1	
3	61443-97J30	STRIPE, ENGINE COVER STBD	1	STBD
4	61453-97J30	STRIPE, ENGINE COVER PORT	1	PORT
5	61611-97J01	FASTENER, ENGINE COVER	2	
6	68111-99J00	EMBLEM, S	1	
7	61458-97J70	LABEL, ENGINE COVER	1	
8	09800-01017	TOOL ASSY	1	
9	99011-97J80-055	MANUAL, OWNER'S	1	

FIG.420B

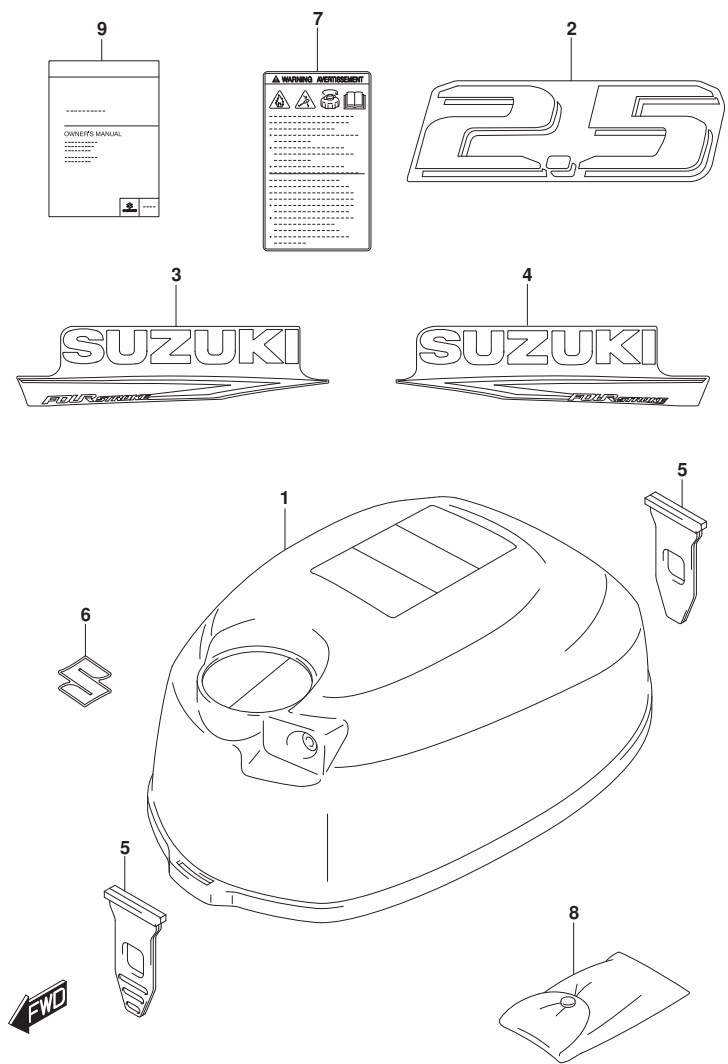


FIG.420B (1-C-8) ENGINE COVER (021)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61411-97J10-YR9	COVER, ENGINE UPPER (BLACK)	1	UPPER
2	61435-97J70	MARK, EMBLEM REAR	1	
3	61443-97J40	STRIPE, ENGINE COVER STBD	1	STBD
4	61453-97J40	STRIPE, ENGINE COVER PORT	1	PORT
5	61611-97J01	FASTENER, ENGINE COVER	2	
6	68111-99J00	EMBLEM, S	1	
7	61458-97J70	LABEL, ENGINE COVER	1	
8	09800-01017	TOOL ASSY	1	
9	99011-97J81-055	MANUAL, OWNER'S	1	

This exploded view diagram illustrates the components of a water tap assembly. The parts are numbered as follows:

- 1**: The main body of the tap, featuring a threaded outlet at the top and a mounting bracket at the bottom.
- 2**: A small cylindrical cap or plug for the mounting bracket.
- 3**: A long, thin metal rod or lever arm.
- 4**: A circular ring or washer that fits onto the rod.
- 5**: A small cylindrical component, likely a seal or spacer.
- 6**: A square-shaped plate with a central circular hole, positioned below the main body.
- 7**: Another square-shaped plate with a central circular hole, positioned below the plate 6.
- 8**: A small cylindrical component, possibly a pin or screw.
- 9**: A curved pipe or hose with a flared end.
- 10**: A small, flat, oval-shaped component, likely a washer or seal.
- 11**: A small cylindrical component, possibly a pin or screw.
- 12**: A small cylindrical cap or plug for the mounting bracket.

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	65110-97J30	TANK, FUEL	1	
2	65113-97J00	BRACKET, FUEL TANK	1	
3	65510-97L01	CAP ASSY, FUEL TANK	1	
4	65561-91J01	.GASKET, TANK CAP (32X48X3)	1	
5	09320-09059	CUSHION	2	
6	65281-97J11	GROMMET, FUEL TANK	1	
7	65284-97J11	RUBBER, FUEL TANK GROMMET	1	
8	66100-97JL1	COCK ASSY, FUEL	1	
9	15191-97JL0	HOSE, FUEL	1	COCK TO CARB
10	59412-91J00	CLIP, FUEL HOSE	2	
11	65263-97J00	SPACER, FUEL TANK	2	
12	09329-12006	CUSHION	2	

FIG.444A

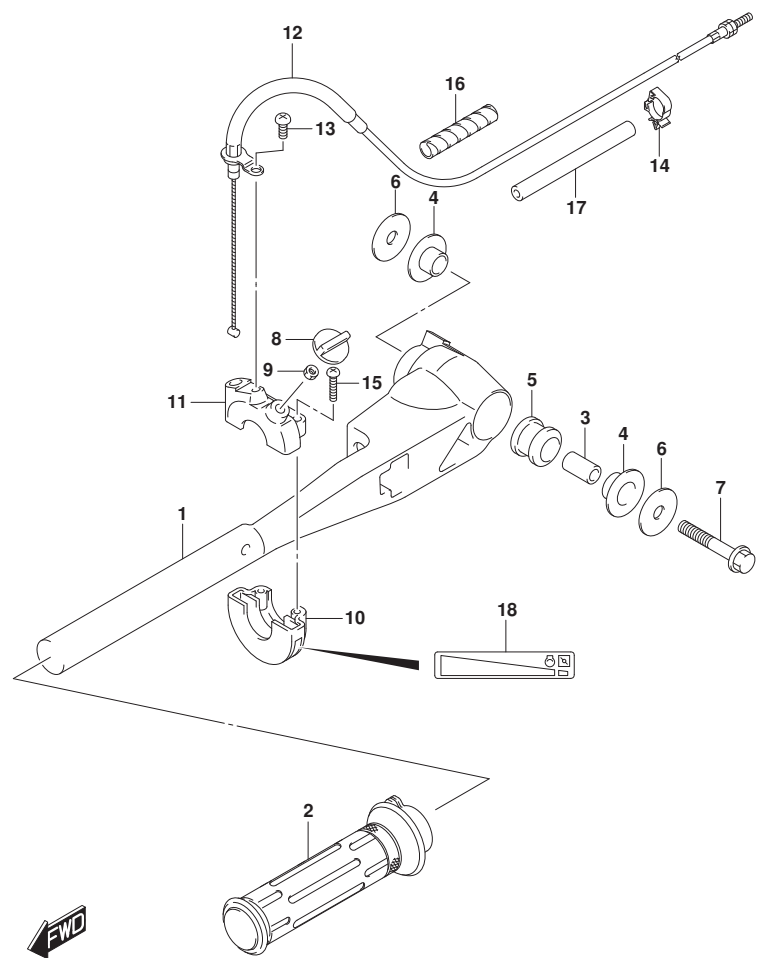


FIG.444A (1-C-10) TILLER HANDLE

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63111-97J21-YAY	HANDLE, TILLER (BLACK)	1	
2	63210-97J00	GRIP, THROTTLE	1	
3	59181-97J00	SPACER, TILLER HANDLE	1	
4	59315-97J00	BUSH, TILLER HANDLE	2	
5	63116-97J01	MOUNT, TILLER HANDLE	1	
6	09160-08152	WASHER (8.5X28X1.5)	2	
7	09116-08154	BOLT (8X40)	1	
8	63244-97J00	KNOB, THROTTLE ADJ	1	
9	09140-05005	NUT	1	
10	57121-09G00	CASE, UPPER	1	UPPER
11	67821-97J00	CASE, LOWER	1	LOWER
12	63610-97J00	CABLE ASSY, THROTTLE	1	
13	09125-05046	SCREW	1	
14	23915-78A20	CLAMP, CABLE	2	
15	59125-97J00	SCREW, THROTTLE CABLE	2	
16	33833-91J00	TUBE, SWITCH LEAD (L:250)	1	L:250->50
17	09352-90134-600	HOSE (9X13X600)	1	L:600->90
18	69714-97J01	MARK, HANDLE GRIP	1	

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
10000		13236-97J50	128A-2	21111-97J01	208A-1
		13245-97J00	128A-9	21112-97J00	208A-2
		13247-97J00	128A-11	21131-97J20	412A-5
		13248-97J00	128A-20	21221-97J00	208A-3
		13249-97J00	128A-10	21222-97J00	208A-4
11110-97J30	111A-1	13249-97J10	128A-19	23211-97J10	208A-5
11118-97JL0	111A-4	13250-97J20	128A-5	23213-97J00	208A-6
11119-97JL0	111A-5	13251-97J00	128A-8	23915-78A20	444A-14
11141-97JL0	111A-2	13254-97J00	128A-6	25111-97J10	210A-1-1
11171-97J10	111A-6	13267-97J00	128A-14	25111-97J20	210A-1-2
11173-97J00	113A-22	13267-97J10	128A-16	29141-93J00	335A-7
11174-97J01	113A-25	13267-97J20	128A-23	29404-93J01	303A-12
11179-97J00	113A-24	13268-97J10	128A-12	30000	
11189-97JL0	111A-7	13268-97J20	128A-21		
11200-97J11	113A-1	13268-97J30	128A-7		
11300-97J21	113A-4	13371-97J00	128A-4		
11351-97JL0	113A-7	13413-97J10	128A-25		
11382-97J00	113A-12	13436-91J00	128A-26	30000	
11431-97J11	113A-28	13534-97J10	128A-22		
11432-97JL0	113A-29	13616-97J00	128A-13		
11452-91J00	113A-26	13631-91J00	128A-27		
11971-91J02	113A-6	13710-97J00	127A-7		
12100-97J10-050	116A-28	13810-97J00	127A-6	32102-97J10	303A-1
12111-97J10-0B0	116A-1	15191-97JL0	432A-9	33410-97J50	303A-2
12140-97J00	116A-2	16131-91J00	175A-1	33500-07H00	303A-6
12140-97J00-050	116A-29	16132-91J00	175A-2	33833-91J00	444A-16
12151-97J00	116A-3	16161-97J10	175A-3	37823-97J00	303A-9
12160-97JL0-0A0	116A-5	17410-97JL1	160A-1	37826-97J01	303A-10
12163-97JL0	116A-6	17415-97J00	160A-4	37830-97J31	303A-8
12220-97JL1	116A-7	17461-97J00	160A-5	37835-91J00-YAY	303A-11
12242-97JL1	116A-8	17471-97JL0	160A-7	40000	
12710-97J00	116A-10	17472-97JL0	160A-8		
12742-97J10	116A-11	17561-97J00	160A-9-1		
12743-97J00	116A-12	17561-97J10	160A-9-2		
12840-97J10	116A-13	17563-97J10	160A-10		
12842-22G10	116A-14	17670-91J02	113A-18	41111-97J31-YAY	335A-1
12843-27A00	116A-15	17681-97J21	113A-19	41210-97J00	335A-2
12845-97J00	116A-18	17685-97J01	113A-20	41213-94J01	335A-3
12847-22G00	116A-19	18100-97J00	167A-1	41214-97J01	335A-4
12894-97JL0	116A-17	18120-97J00	167A-2	41221-97JL0	336A-16
12911-97JL0	116A-22	18130-97J00	167A-3	43110-97J31-YAY	336A-21
12915-97JL0	116A-23	18142-04410	167A-4	43111-97J31-YAY	336A-1
12921-97JL0	116A-24	18210-97J00	167A-5	43121-97J30-YAY	336A-2
12931-97JL0	116A-26	18211-97J00	167A-7	43430-97L00	336A-13
12932-05C00	116A-27	19183-97J01	303A-13	43711-97J00	336A-3
13111-97J00	127A-1	20000		43751-97J01	336A-10
13119-97J00	127A-2			43752-97J00	336A-11
13124-97J00	127A-3			45411-97J30	336A-8
13125-97J00	128A-24			50000	
13200-97J81	128A-1				

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
50000		60000		99000-81157-50M	167A-6
				99011-97J80-055	420A-9
				99011-97J81-055	420B-9
				00000	
52111-97J31-YAY	405A-1	61110-97J01-YR9	412A-1		
	405B-1	61135-97J01	412A-2		
52112-97J30-YAY	405A-5	61151-91J01	412A-4		
	405B-5	61155-97J01	405A-7		
52113-97J00	405A-2		405B-7	00000	
	405B-2	61211-97J00	412A-6		
52131-97J00-YAY	405B-9	61212-97J20	412A-7		
54151-97JL0	336A-9	61411-97J10-YR9	420A-1		
55110-97J51-YAY	407A-1		420B-1		
55321-87J01	407A-4	61435-97J50	420A-2	01547-05107	111A-8
55321-95J00	113A-16	61435-97J70	420B-2	01550-0620C	113A-21
56120-97J50-YAY	407A-16	61443-97J30	420A-3	01550-0625C	113A-9
57111-97J11	230A-1-1	61443-97J40	420B-3	01550-06307	303A-3
57111-97J20	230A-1-2	61453-97J30	420A-4	01550-06357	167A-9
57121-09G00	444A-10	61453-97J40	420B-4	02112-0612A	113A-27
57130-91J00	230A-2-1	61458-97J70	420A-7	02142-0510A	175A-4
	230A-2-2		420B-7	02142-06127	113A-23
57311-97J00	230A-3	61472-97J00	167A-11	04221-05109	113A-8
57510-97J00	230A-6	61494-97J01	167A-12	07120-06257	127A-4
57611-97J10	230A-8	61611-97J01	420A-5	07120-06357	127A-5
57621-97J10	230A-9		420B-5	08113-6203A	113A-3
57631-97JL0	230A-11	63111-97J21-YAY	444A-1	08211-17241	116A-9
57635-91JL0	407A-13	63116-97J01	444A-5	08316-10107	303A-4
58110-97JA0-019	407A-11	63210-97J00	444A-2	08322-0104A	116A-21
58120-97JA0	407A-12	63244-97J00	444A-8	08332-1106A	230A-5
58130-91JL0	407A-14	63610-97J00	444A-12	08341-31039	303A-5
59111-97JL0	336A-4	65110-97J30	432A-1	09100-06176	335A-6
59125-97J00	444A-15	65113-97J00	432A-2	09103-06281	407A-5
59178-97J00	405A-8	65263-97J00	432A-11	09103-06522	128A-28
	405B-8	65281-97J11	432A-6	09116-06224	336A-17
	407A-6	65284-97J11	432A-7	09116-06225	407A-10
59181-97J00	444A-3	65510-97L01	432A-3	09116-06227	405A-3
59181-97J10	335A-5	65561-91J01	432A-4		405A-6
	336A-18	66100-97JL1	432A-8		405B-3
59291-97J00	407A-8	67821-97J00	444A-11		412A-3
59295-97J00	113A-2	68111-99J00	420A-6	09116-06232	160A-3
59295-97J10	113A-10		420B-6		336A-20
59295-97J20	113A-11	69711-91J11	167A-10	09116-06234	405A-10
59311-97J20	407A-3	69714-97J01	444A-18		405B-10
59315-97J00	444A-4				405B-12
59382-97J00	116A-4	90000		09116-08154	444A-7
59412-91J00	432A-10			09119-06130	336A-14
59441-97J20	230A-10			09125-05046	444A-13
59443-97J00	336A-12			09126-05011	113A-17
59444-97J10	336A-19			09140-05005	444A-9
				09159-06079	335A-8

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