

SUZUKI

PARTS CATALOGUE

DF200/225/250

DF200T/Z

DF225T/Z

DF250T/Z



OUTBOARD MOTOR

E01/E40

2019-6

1ST EDITION

PREFACE

When it becomes necessary to replace parts on SUZUKI OUTBOARD MOTORS, always use SUZUKI GENUINE PARTS which have passed a strict inspection which guarantees quality and performance.

This parts catalogue covers the list of all service parts for SUZUKI DF200/225/250 production start 2019.

INSTRUCTIONS FOR QUOTING THE CATALOGUE

1. DIMENSIONS

Dimensions of the parts in this catalogue are indicated in unit millimeters.

2. ABBREVIATIONS

Abbreviations used in this catalogue are as follows:

AR	: As required	NT	: Number of teeth
ASSY	: Assembly	OPT	: Optional
E. NO.	: Engine number	OS	: Over size
F. NO.	: Frame number	STD	: Standard
D	: Diameter of material	T	: Thickness
ID	: Inside diameter	US	: Under size
OD	: Outside diameter	W	: Width
L	: Length	W/	: With
LH(PORT)	: Left hand side	L, X, XX	: Transom type
RH(STBD)	: Right hand side	SUS	: Stainless steel
~123456	: Up to E. NO. 25003F-123456	PTT	: Power trim and tilt
123456~	: From E. NO. 25003F-123456		

12 x 34 x 5.6..... Figures in the description column
| | | show the dimensions of parts.
ID OD T(or W, L)

→12345-56781 (Parts No.) : indicates that the parts number was changed to 12345-56781 and the new parts are interchangeable with the former ones but the former ones are not interchangeable with new ones.

←12345-56781 (Parts No.) : indicates that the former and new parts are interchangeable with each other and both are usable.

3. INNER PARTS OF ASSEMBLY

Part name with a dot (.) in front as shown in the description column indicates the component of the assembly also available individually.

4. MODIFICATION NOTICE

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

5. NOTE

5-1. There are some different parts from those of production models among spare parts for the administrative reasons and common use of them with other models.

5-2. In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned on parts catalogue or what is actually required on the vehicle.

5-3. Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual.
When assembling, use "SUZUKI SERVICE MANUAL".

6. MODEL NAME AND ENGINE NUMBER

MODEL	DESTINATION	TYPE	TRANSOM	COLOR	ENGINE No.
DF200T	E01	20002F	L, X, XX	YAY, Y5S	20002F-040001~
DF200Z	E01	20002Z	X, XX	YAY, Y5S	20002Z-040001~
DF200T	E40	20002F	L, X	YAY, Y5S	20002F-040001~
DF200Z	E40	20002Z	X	YAY, Y5S	20002Z-040001~
DF225T	E01	22503F	X	YAY, Y5S	22503F-040001~
DF225Z	E01	22503Z	X	YAY, Y5S	22503Z-040001~
DF225T	E40	22503F	X, XX	YAY, Y5S	25003F-040001~
DF225Z	E40	22503Z	X, XX	YAY, Y5S	25003Z-040001~
DF250T	E01, E40	25003F	X, XX	YAY, Y5S	25003F-040001~
DF250Z	E01	25003Z	X	YAY, Y5S	25003Z-040001~
DF250Z	E40	25003Z	X, XX	YAY, Y5S	25003F-040001~

MILLIMETER → INCH CONVERSION CHART

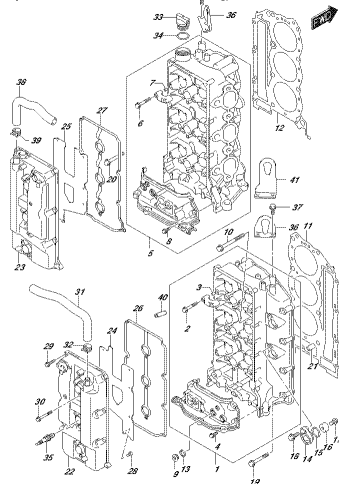
	0	1	2	3	4	5	6	7	8	9
00	.000	.039	.079	.118	.157	.197	.236	.276	.315	.354
10	.394	.433	.472	.512	.551	.591	.630	.669	.709	.748
20	.787	.827	.866	.906	.945	.984	1.024	1.063	1.102	1.142
30	1.181	1.220	1.260	1.299	1.339	1.378	1.417	1.457	1.496	1.535
40	1.575	1.614	1.654	1.693	1.732	1.772	1.811	1.850	1.890	1.929
50	1.969	2.008	2.047	2.087	2.126	2.165	2.205	2.214	2.283	2.323
60	2.362	2.402	2.441	2.480	2.520	2.559	2.598	2.638	2.677	2.717
70	2.756	2.795	2.835	2.874	2.913	2.953	2.992	3.031	3.071	3.110
80	3.150	3.189	3.228	3.268	3.307	3.346	3.386	3.425	3.465	3.504
90	3.543	3.583	3.622	3.661	3.701	3.740	3.780	3.819	3.858	3.898

How to read

	0	1	2	3	4
00	...	...	...	...	...
10	...	...	...	...	...
20	...	...	...	0.906	...
30	...	...	...	...	...

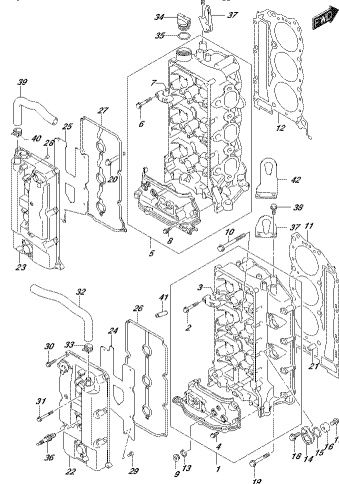
23 millimeters equal 0.906 inch

FIG.111A



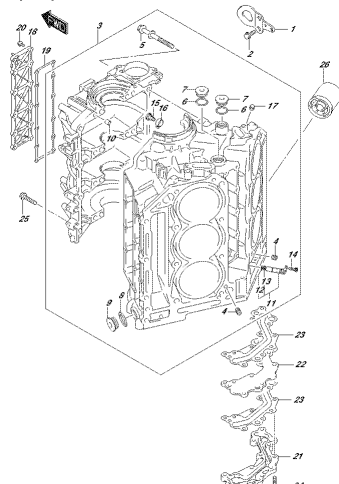
DF20BL_E01_002_111A
CYLINDER HEAD

FIG.111B



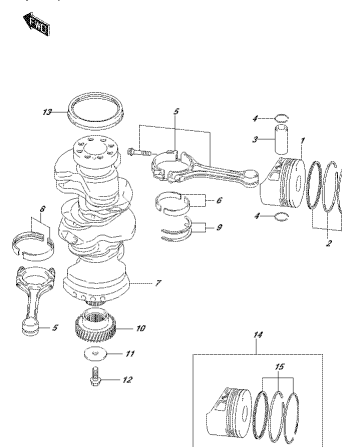
DF20BL_E01_002_111B
CYLINDER HEAD

FIG.113A



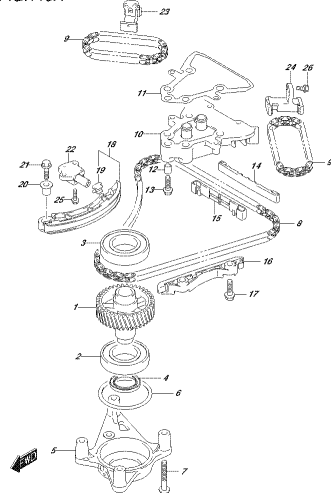
DF20BL_E01_002_113A
CYLINDER HEAD

FIG.116A



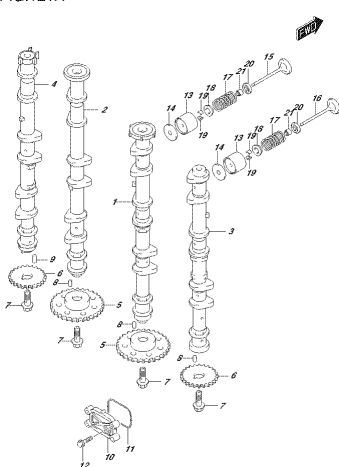
DF20BL_E01_002_116A
CRANKSHAFT

FIG.119A



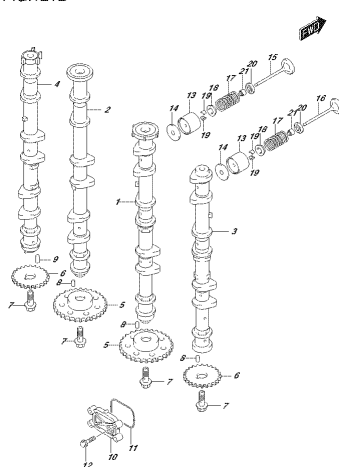
DF20BL_E01_002_119A
CRANKSHAFT

FIG.121A



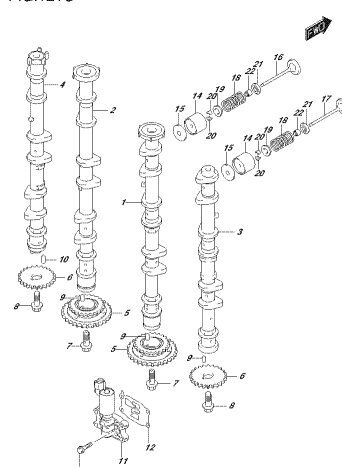
DF20BL_E01_002_121A
CRANKSHAFT

FIG.121B



DF20BL_E01_002_121B
CRANKSHAFT

FIG.121C



DF20BL_E01_002_121C
CRANKSHAFT

FIG.122A

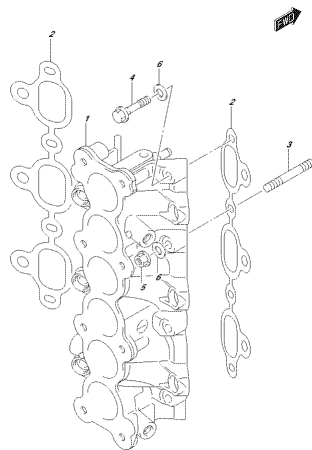
DF200L ERL 02L 1034
INTAKE MANIFOLD

FIG.134A

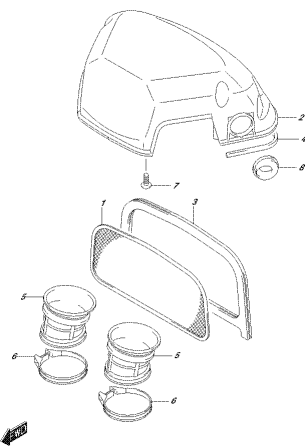
DF200L ERL 02L 1044
RING GEAR COVER

FIG.136A

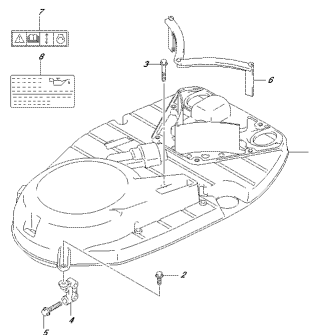
DF200L ERL 02L 1044
RING GEAR COVER

FIG.140A

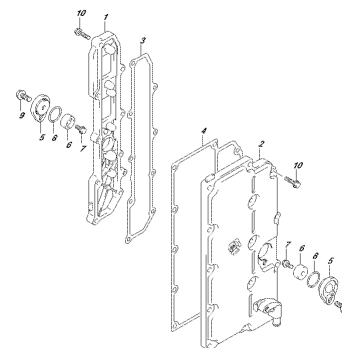
DF200L ERL 02L 1044
EXHAUST COVER

FIG.144A

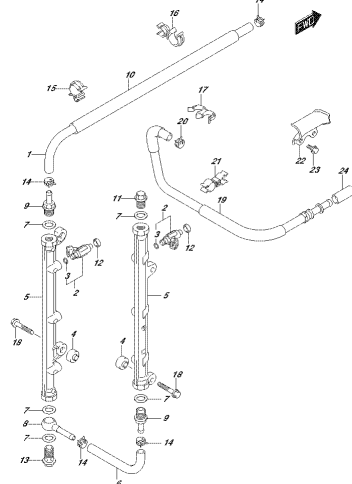
DF200L ERL 02L 1044
FUEL INJECTION

FIG.144B

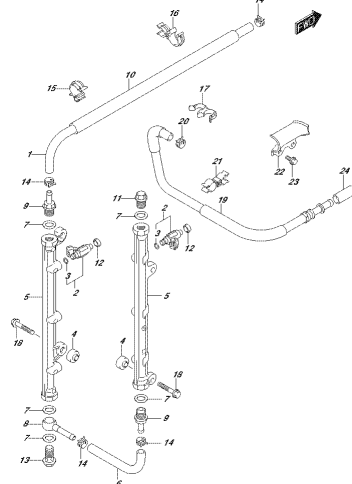
DF200L ERL 02L 1044
FUEL INJECTION

FIG.147A

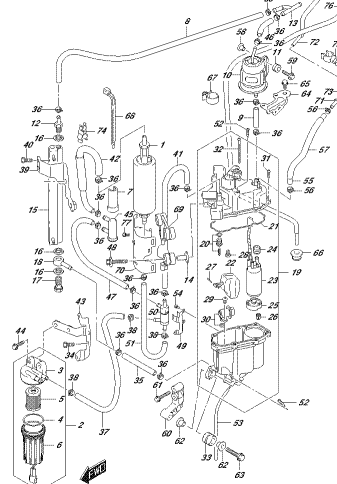
DF200L ERL 02L 1070
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.147B

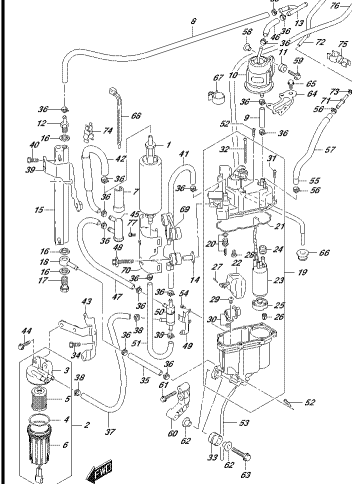
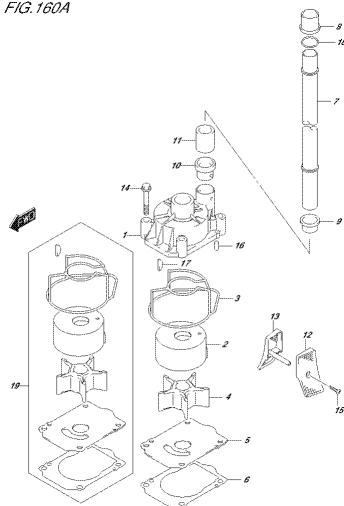
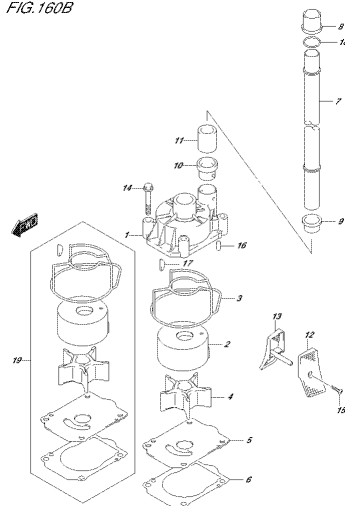
DF200L ERL 02L 1070
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG. 160A



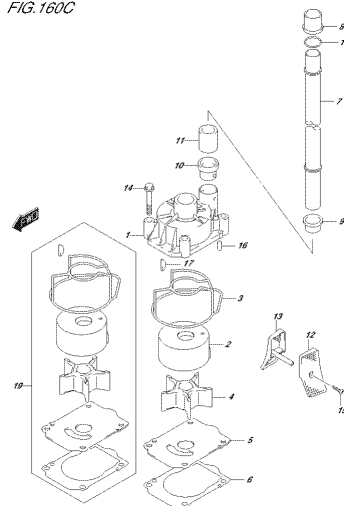
DP20RL_E01_022_160A
WATER PUMP

FIG. 160B



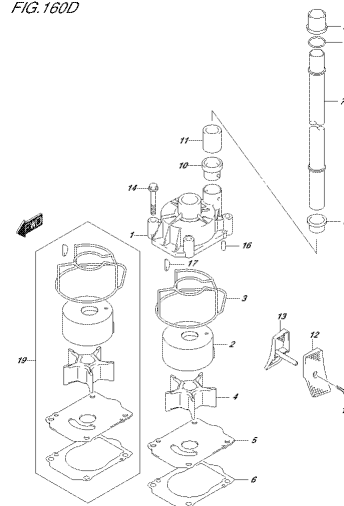
DP20RL_E01_022_160B
WATER PUMP

FIG. 160C



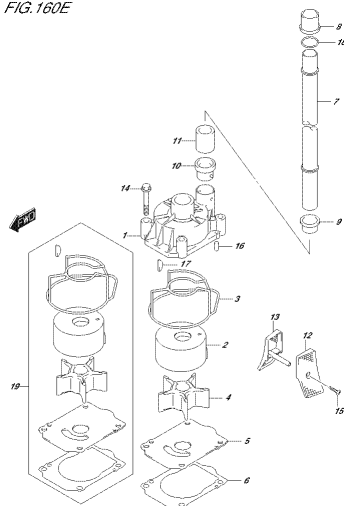
DP20RL_E01_022_160C
WATER PUMP

FIG. 160D



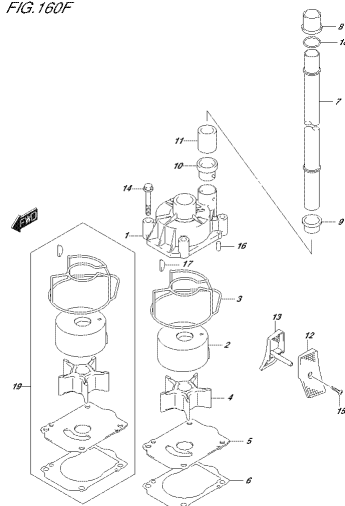
DP20RL_E01_022_160D
WATER PUMP

FIG. 160E



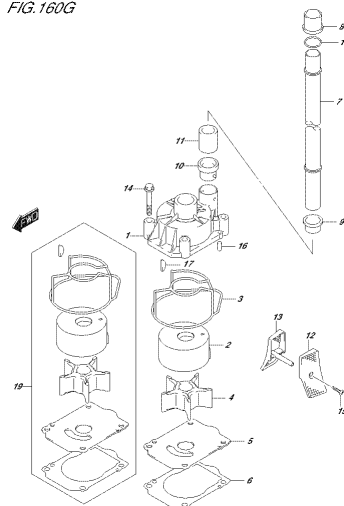
DP20RL_E01_022_160E
WATER PUMP

FIG. 160F



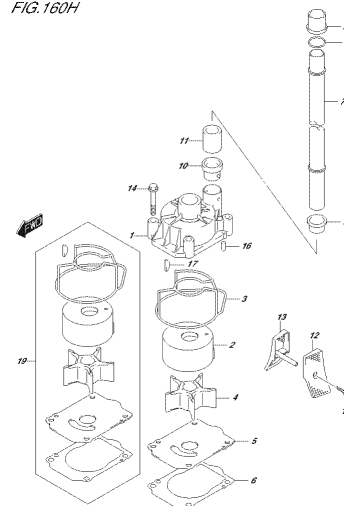
DP20RL_E01_022_160F
WATER PUMP

FIG. 160G



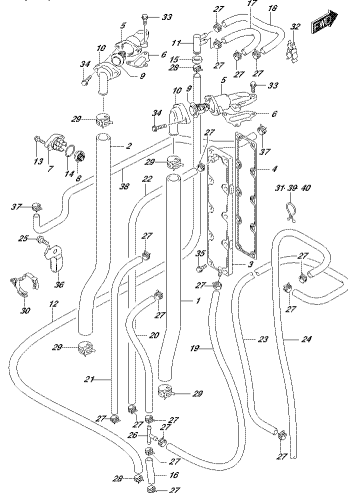
DP20RL_E01_022_160G
WATER PUMP

FIG. 160H



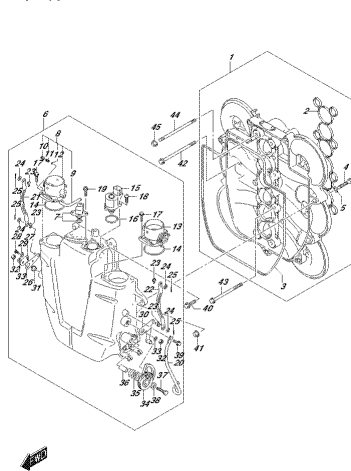
DP20RL_E01_022_160H
WATER PUMP

FIG.162A



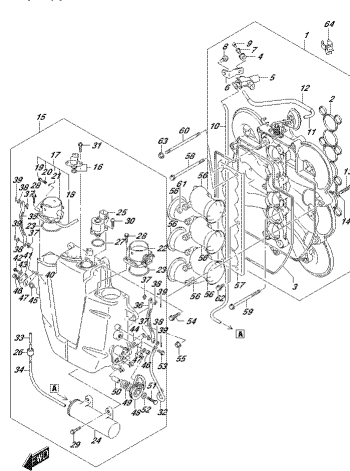
DP2RL_E01_002_162A
THROTLE2007

FIG.163A



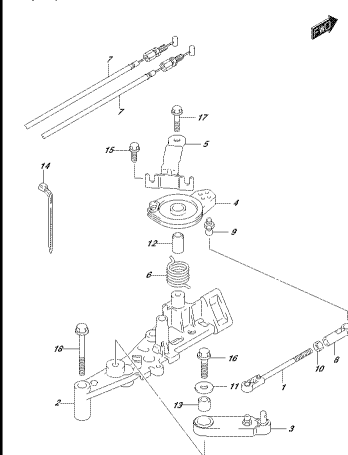
DP2RL_E01_002_163A
THROTLE2007

FIG.163B



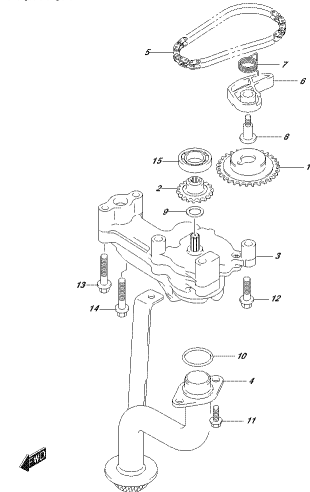
DP2RL_E01_002_163B
THROTLE2007

FIG.164A



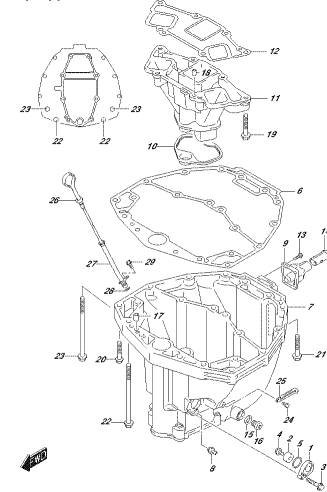
DP2RL_E01_002_164A
THROTLE2007

FIG.175A



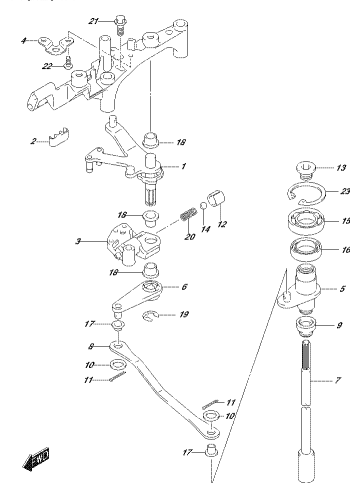
DP2RL_E01_002_175A
CR. P40P

FIG.180A



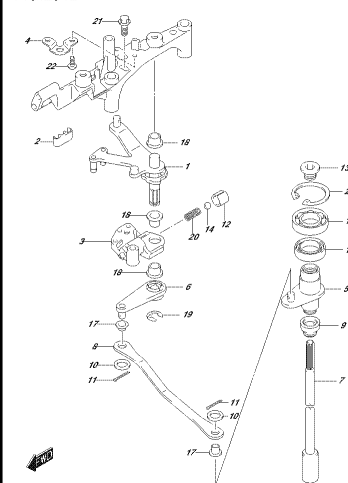
DP2RL_E01_002_180A
CR. P40V

FIG.204A



DP2RL_E01_002_204A
CL/VEH SH47

FIG.204B



DP2RL_E01_002_204B
CL/VEH SH47

FIG.204C

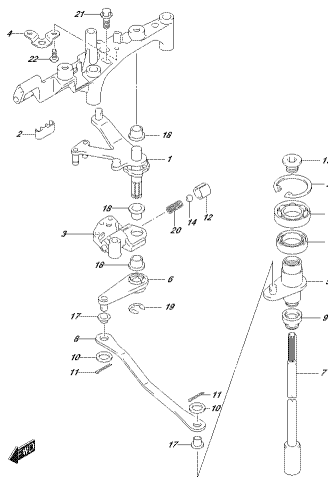


FIG.204C_EUR_002_204C
CLV1001-SH47

FIG.206A

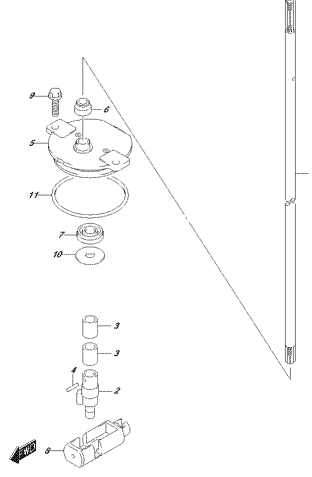


FIG.206A_EUR_002_206A
CLV1001-ADD

FIG.206B

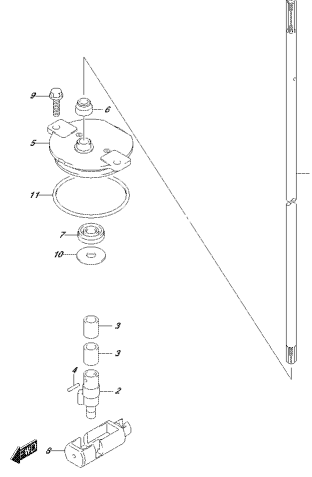


FIG.206B_EUR_002_206B
CLV1001-ADD

FIG.206C

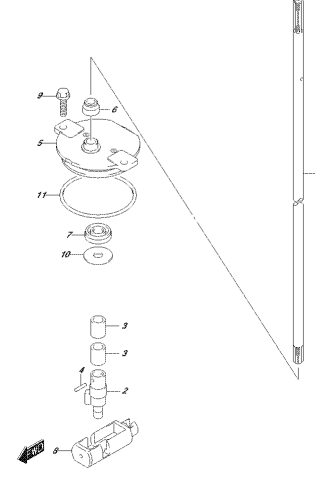


FIG.206C_EUR_002_206C
CLV1001-ADD

FIG.206D

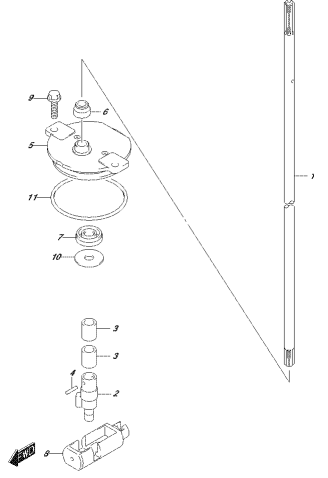


FIG.206D_EUR_002_206D
CLV1001-ADD

FIG.206E

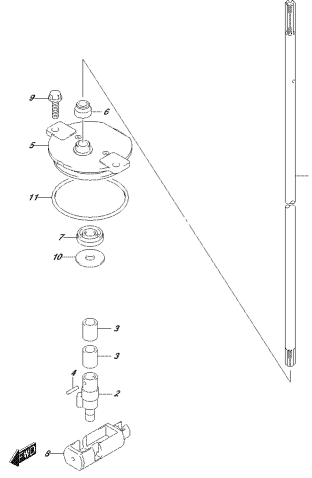


FIG.206E_EUR_002_206E
CLV1001-ADD

FIG.206F

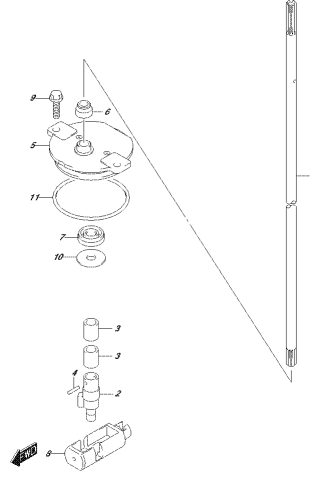


FIG.206F_EUR_002_206F
CLV1001-ADD

FIG.206G

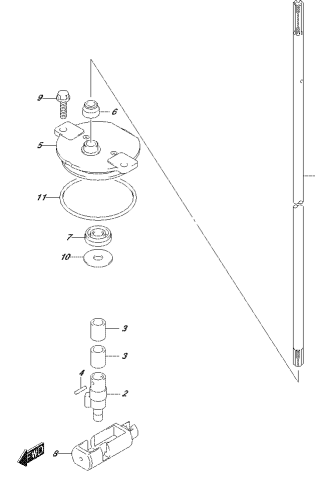
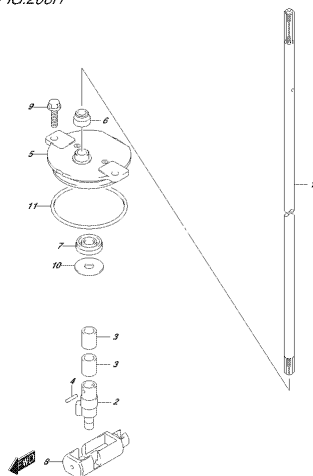


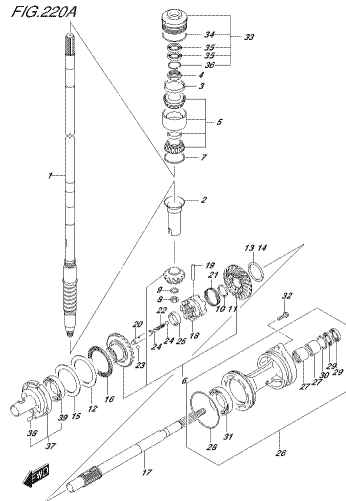
FIG.206G_EUR_002_206G
CLV1001-ADD

FIG.206H



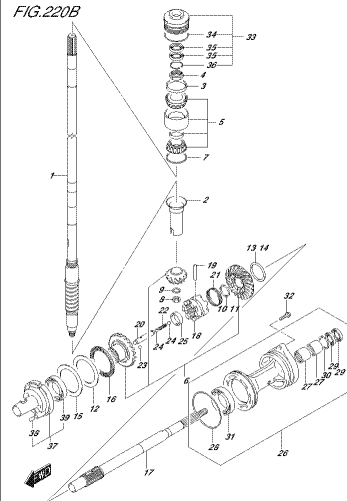
DPFRL ERL GAZ 206H
TRANSMISSIO

FIG.220A



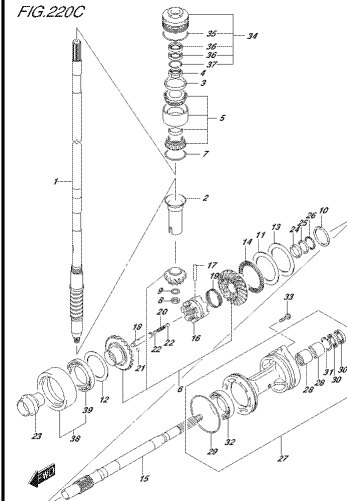
DPFRL ERL GAZ 220A
TRANSMISSIO

FIG.220B



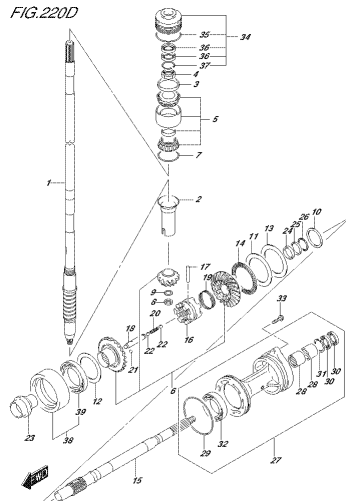
DPFRL ERL GAZ 220B
TRANSMISSIO

FIG.220C



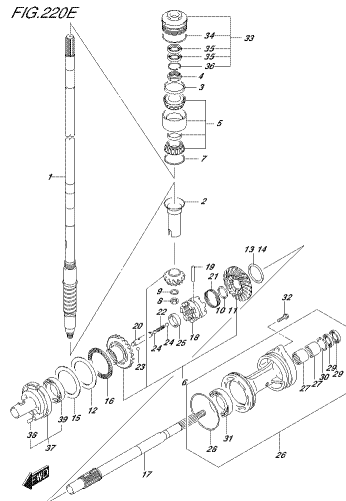
DPFRL ERL GAZ 220C
TRANSMISSIO

FIG.220D



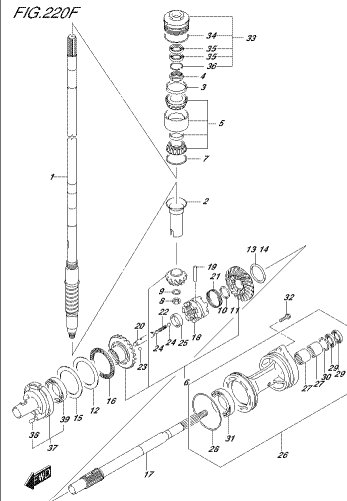
DPFRL ERL GAZ 220D
TRANSMISSIO

FIG.220E



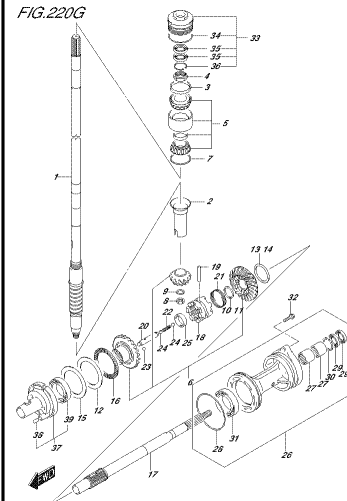
DPFRL ERL GAZ 220E
TRANSMISSIO

FIG.220F



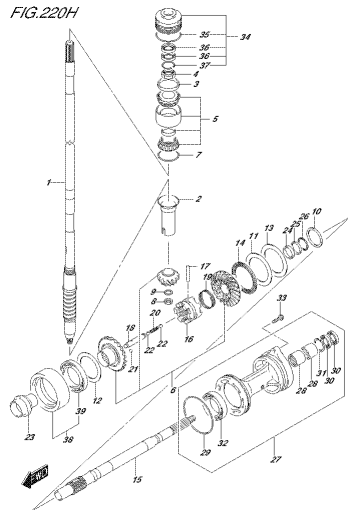
DPFRL ERL GAZ 220F
TRANSMISSIO

FIG.220G



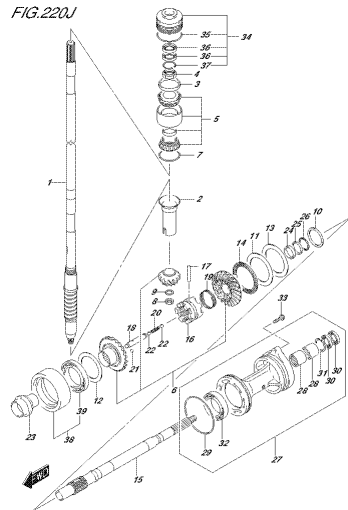
DPFRL ERL GAZ 220G
TRANSMISSIO

FIG.220H



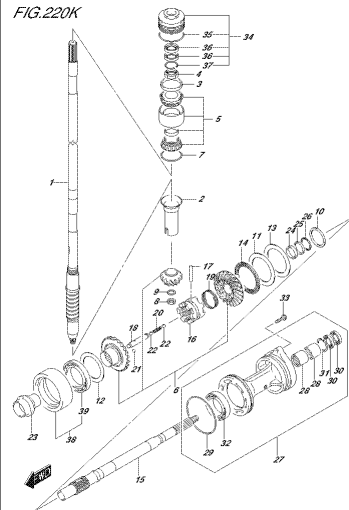
DF28L_E01_002_220H
TF4A3M2CS0V

FIG.220J



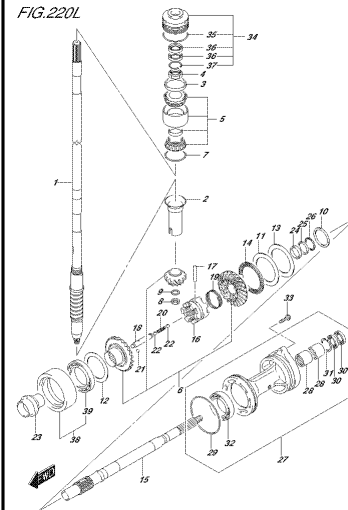
DF28L_E01_002_220J
TF4A3M2CS0V

FIG.220K



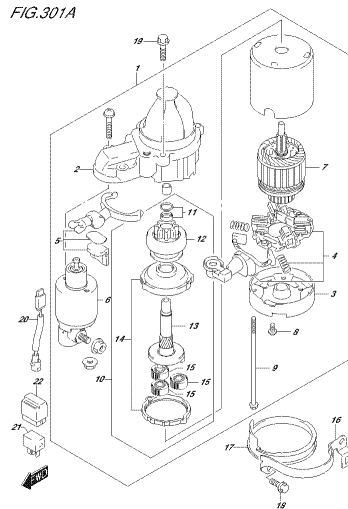
DF28L_E01_002_220K
TF4A3M2CS0V

FIG.220L



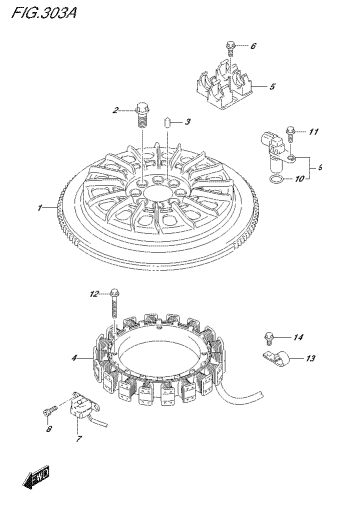
DF28L_E01_002_220L
TF4A3M2CS0V

FIG.301A



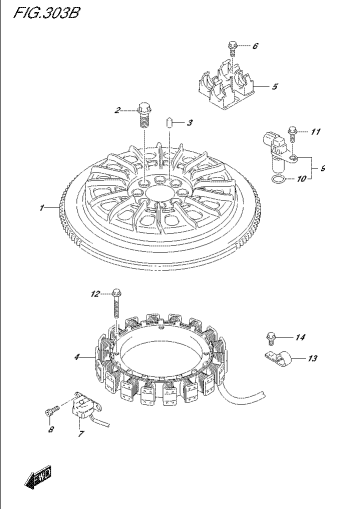
DF28L_E01_002_301A
STARTING MOTOR

FIG.303A



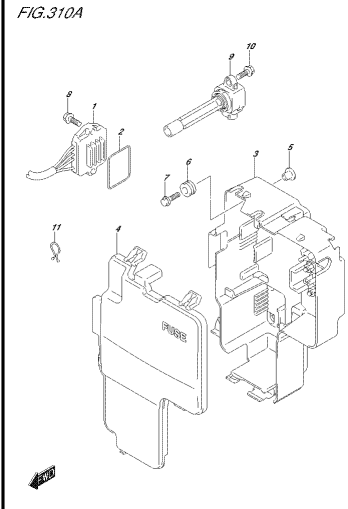
DF28L_E01_002_303A
MAGNETO

FIG.303B



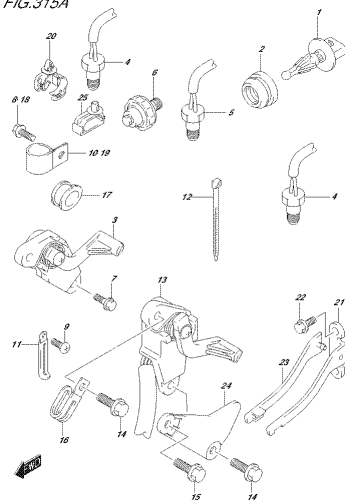
DF28L_E01_002_303B
MAGNETO

FIG.310A



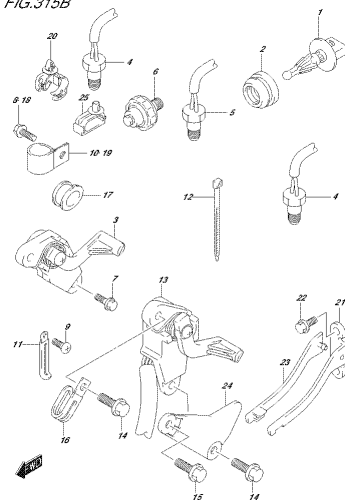
DF28L_E01_002_310A
RECTIFIER/RECTION CODE

FIG.315A



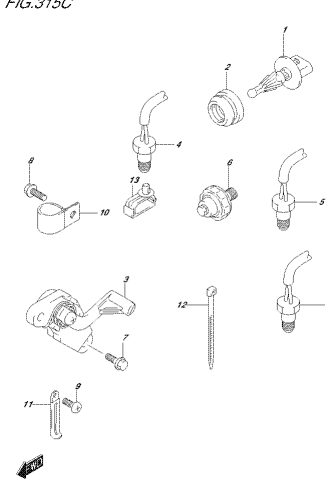
DF20L ECU, QM, 3154
HARNESS

FIG.315B



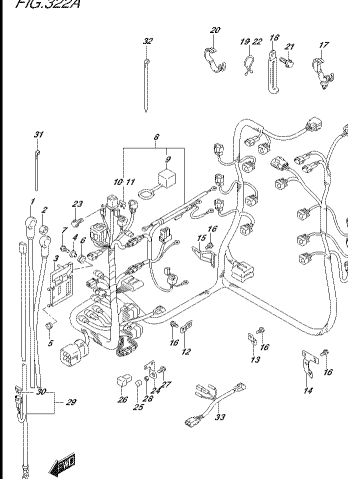
DF20L ECU, QM, 3159
HARNESS

FIG.315C



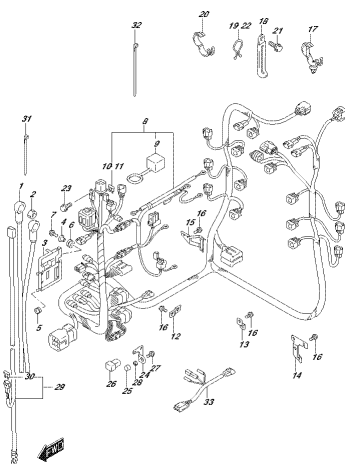
DF20L ECU, QM, 3160
HARNESS

FIG.322A



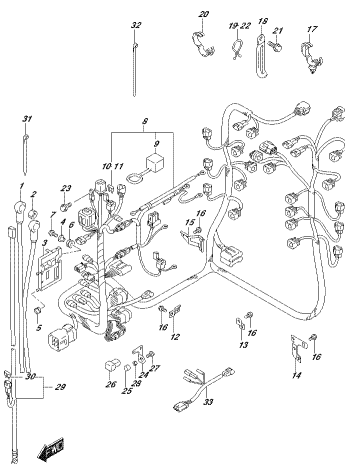
DF20L ECU, QM, 3204
HARNESS

FIG.322B



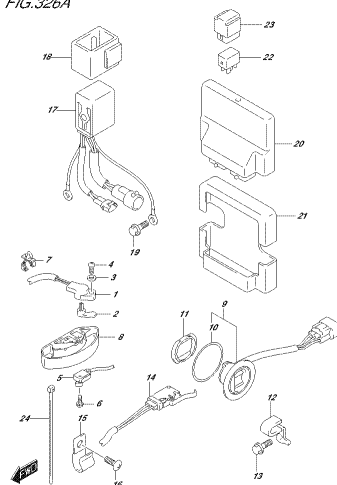
DF20L ECU, QM, 3259
HARNESS

FIG.322C



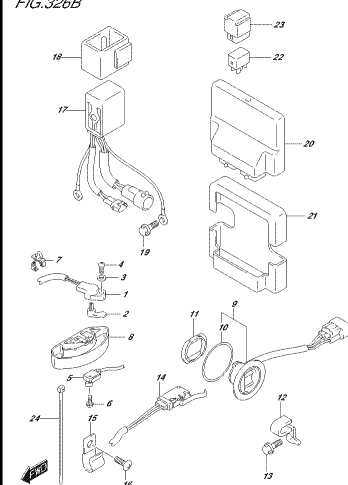
DF20L ECU, QM, 3260
HARNESS

FIG.326A



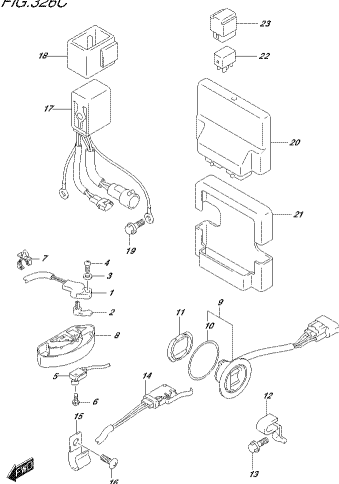
DF20L ECU, QM, 3264
FIT SWITCH/ENGINE CONTROL UNIT

FIG.326B



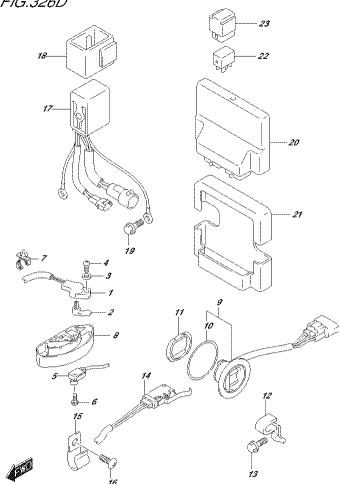
DF20L ECU, QM, 3269
FIT SWITCH/ENGINE CONTROL UNIT

FIG.326C



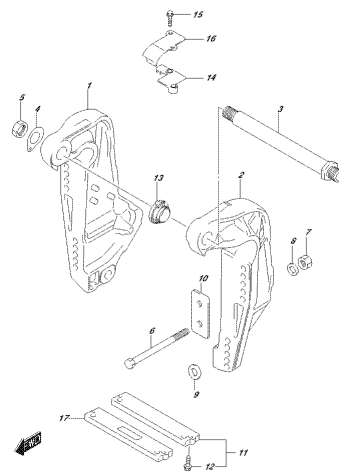
DF28L_EU_02L_026C
PTT SWITCHING CONTROL UNIT

FIG.326D



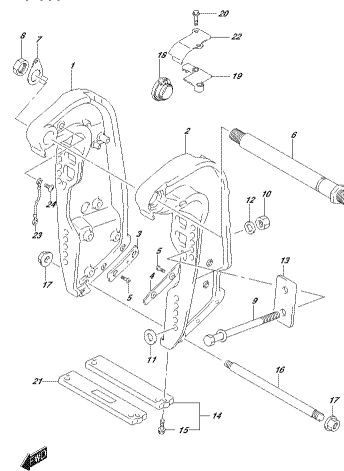
DF28L_EU_02L_026D
PTT SWITCHING CONTROL UNIT

FIG.335A



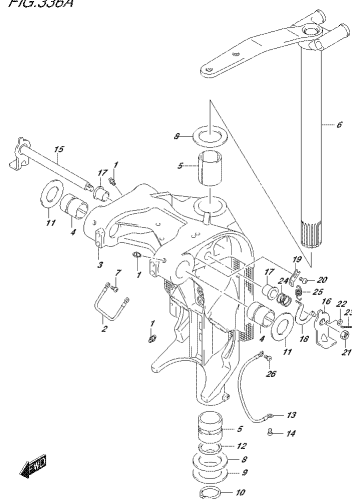
DF28L_EU_02L_035A
4 AMP BRACKET

FIG.335B



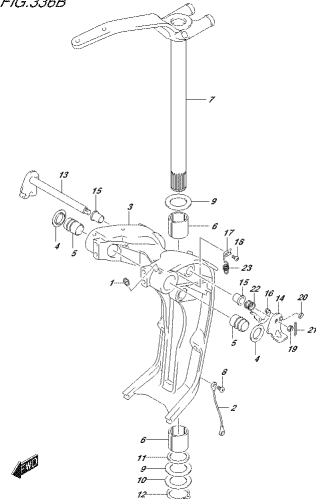
DF28L_EU_02L_035B
4 AMP BRACKET

FIG.336A



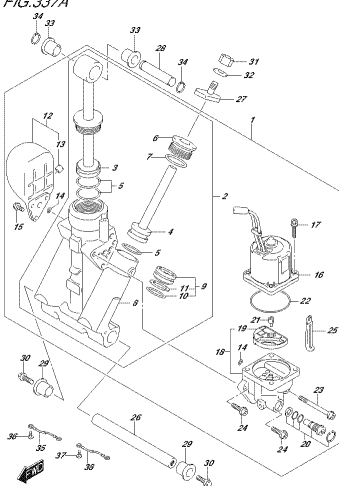
DF28L_EU_02L_036A
4 AMP BRACKET

FIG.336B



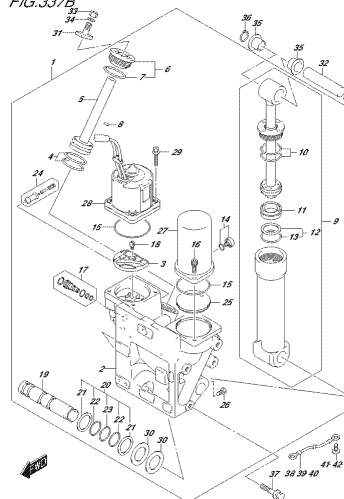
DF28L_EU_02L_036B
4 AMP BRACKET

FIG.337A



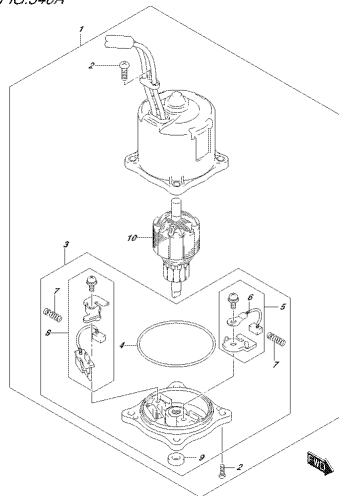
DF28L_EU_02L_037A
TANK CYLINDER

FIG.337B



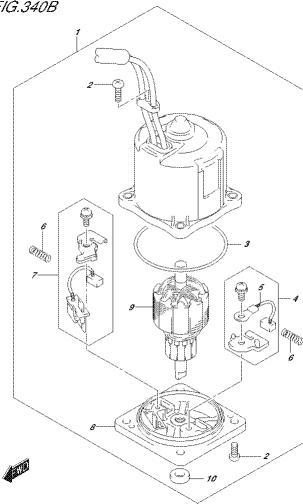
DF28L_EU_02L_037B
TANK CYLINDER

FIG.340A



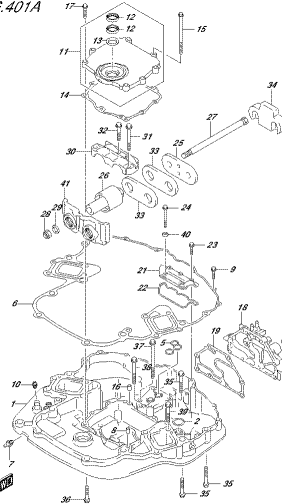
DF20L EXL 02L 340A
PTT MOTOR

FIG.340B



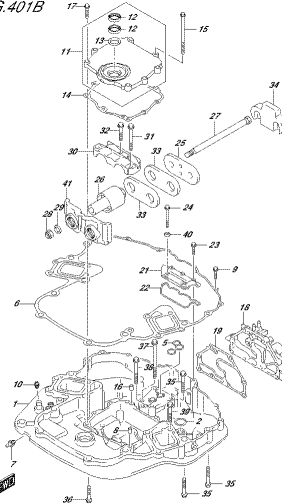
DF20L EXL 02L 340B
PTT MOTOR

FIG.401A



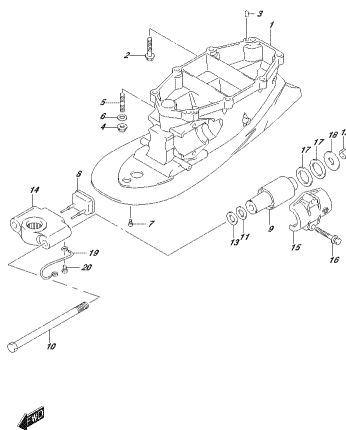
DF20L EXL 02L 401A
ENGINE ASSEMBLY

FIG.401B



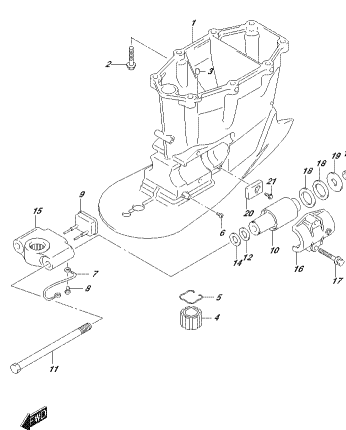
DF20L EXL 02L 401B
ENGINE ASSEMBLY

FIG.405A



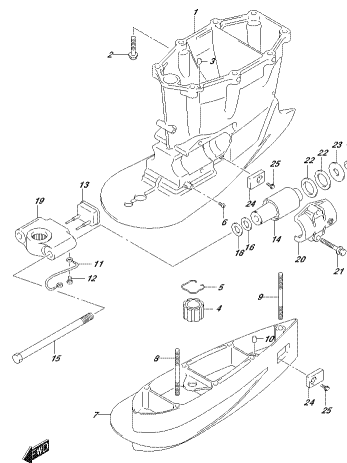
DF20L EXL 02L 405A
DRIVE SHAFT ASSEMBLY

FIG.405B



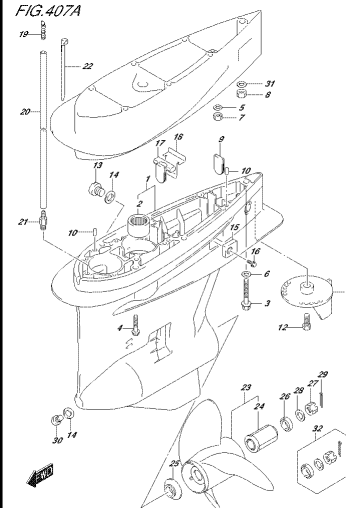
DF20L EXL 02L 405B
DRIVE SHAFT ASSEMBLY

FIG.405C



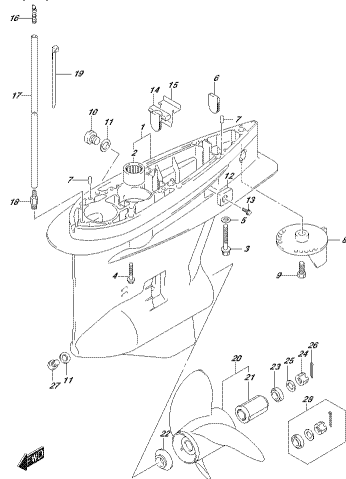
DF20L EXL 02L 405C
DRIVE SHAFT ASSEMBLY

FIG.407A



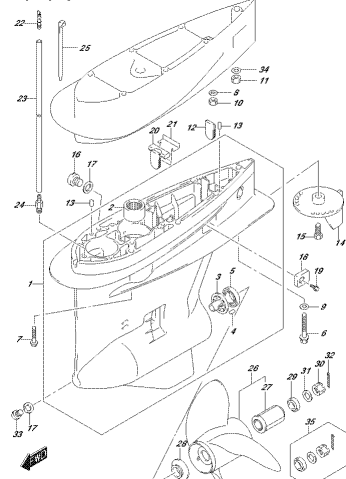
DF20L EXL 02L 407A
GEAR CASE

FIG.407B



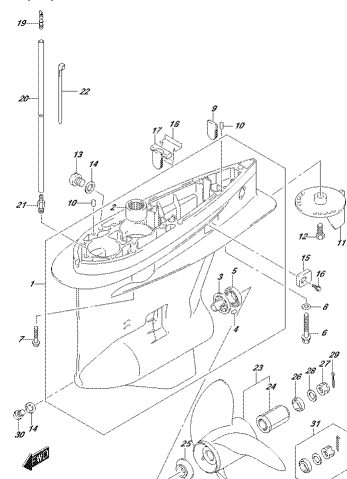
DF20L, EYL, G2L, H07D
GEAR CASE

FIG.407C



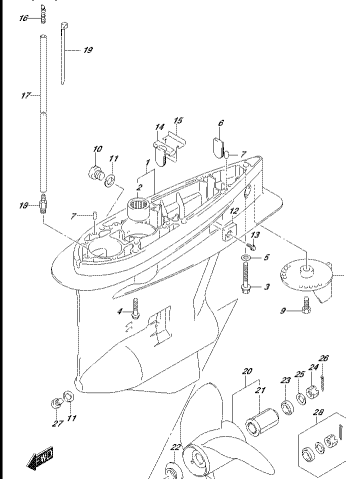
DF20L, EYL, G2L, H07C
GEAR CASE

FIG.407D



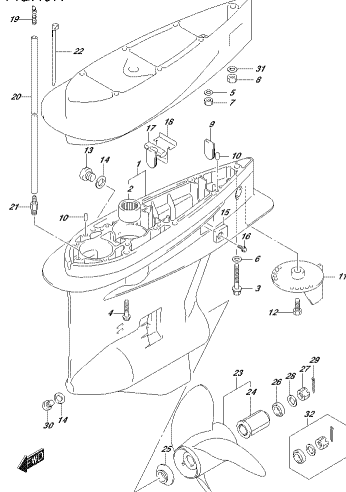
DF20L, EYL, G2L, H07D
GEAR CASE

FIG.407E



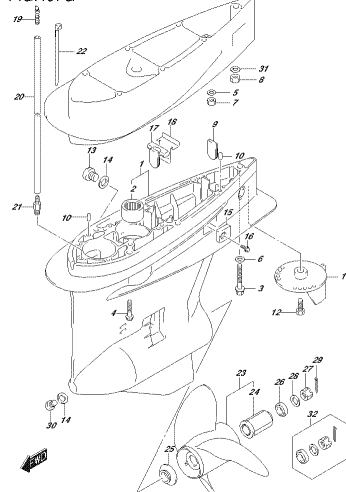
DF20L, EYL, G2L, H07E
GEAR CASE

FIG.407F



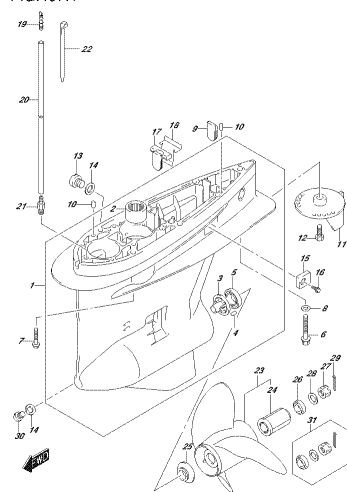
DF20L, EYL, G2L, H07F
GEAR CASE

FIG.407G



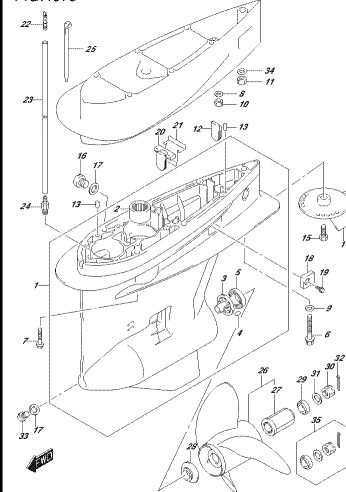
DF20L, EYL, G2L, H07G
GEAR CASE

FIG.407H



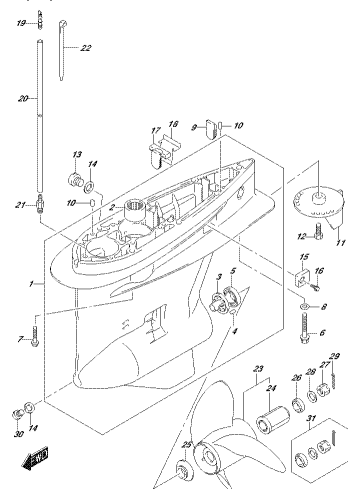
DF20L, EYL, G2L, H07H
GEAR CASE

FIG.407J



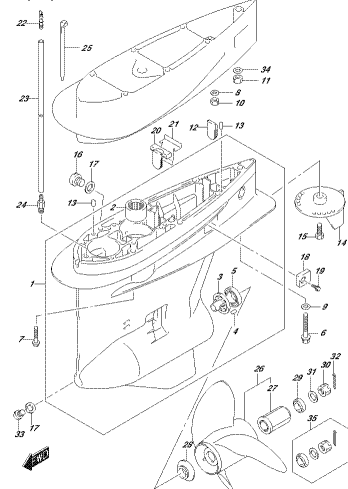
DF20L, EYL, G2L, H07J
GEAR CASE

FIG.407K



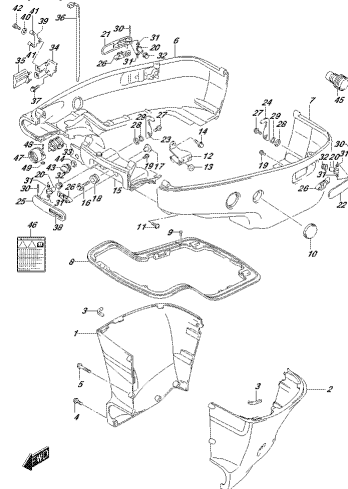
DF200L ERI, 400L, 407K
SEA-DOOSE

FIG.407L



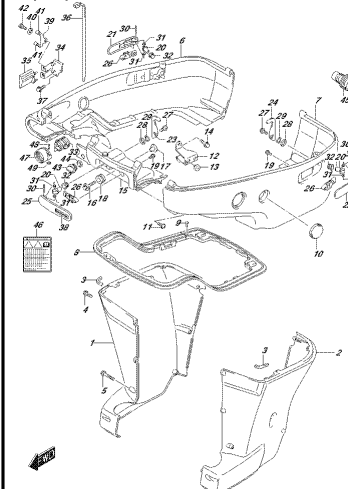
DF200L ERI, 400L, 407L
SEA-DOOSE

FIG.410A



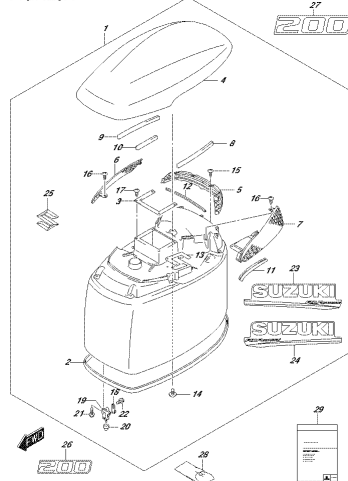
DF200L ERI, 400L, 410A
SEA-DOOSE

FIG.410B



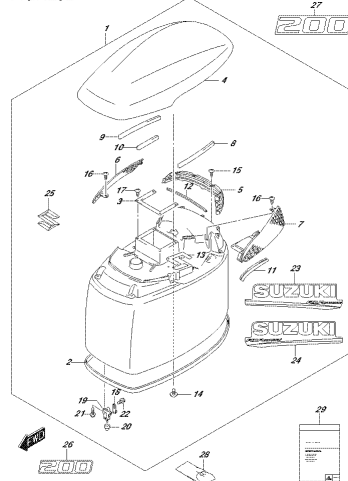
DF200L ERI, 400L, 410B
SEA-DOOSE

FIG.420A



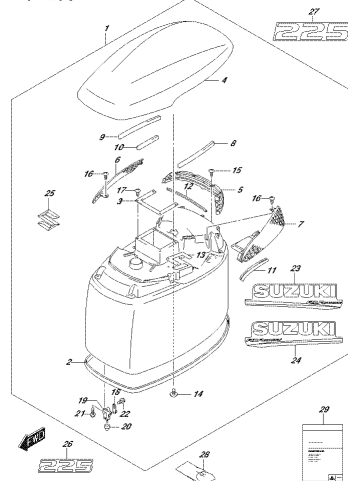
DF200L ERI, 400L, 420A
ETERNAL COVER

FIG.420B



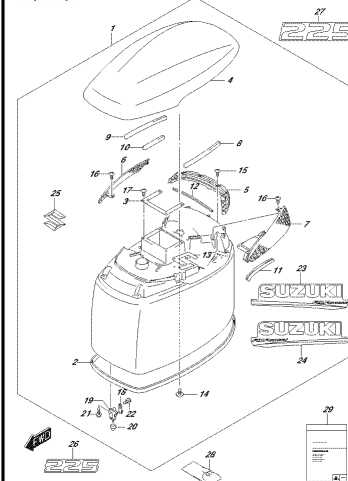
DF200L ERI, 400L, 420B
ETERNAL COVER

FIG.420C



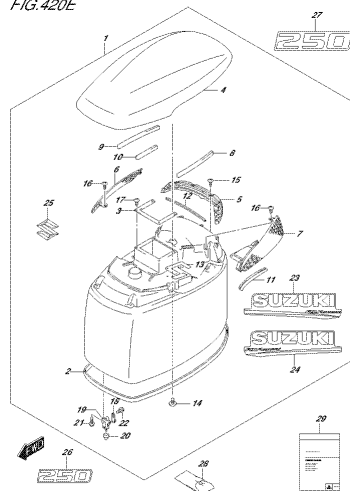
DF200L ERI, 400L, 420C
ETERNAL COVER

FIG.420D



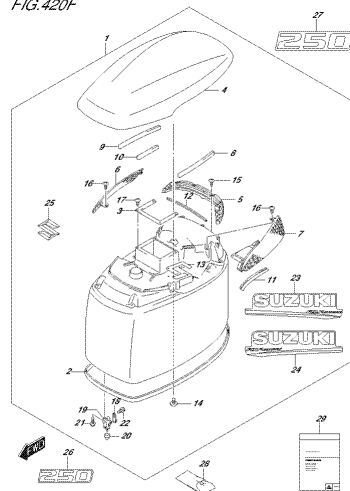
DF200L ERI, 400L, 420D
ETERNAL COVER

FIG.420E



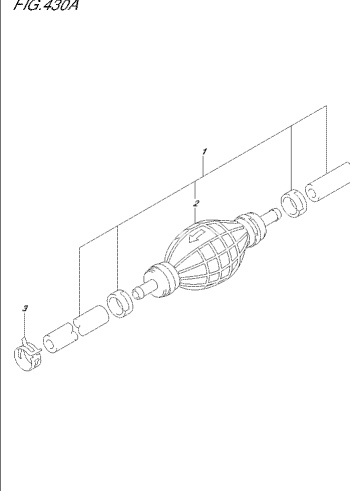
DF2BL, EBL, G2L, 420E
ENGINE COVER

FIG.420F



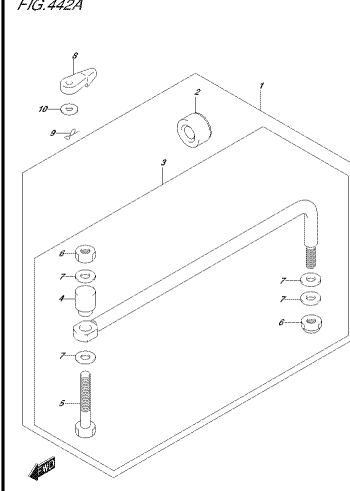
DF2BL, EBL, G2L, 420F
ENGINE COVER

FIG.430A



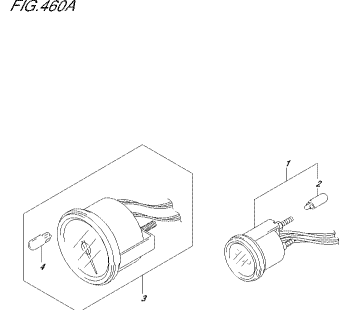
DF2BL, EBL, G2L, 420A
FUEL INJECTOR

FIG.442A



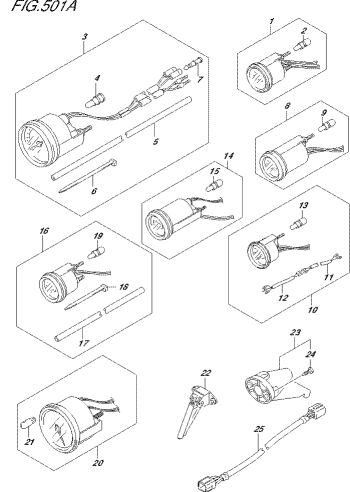
DF2BL, EBL, G2L, 420A
CRANKSHAFT

FIG.460A



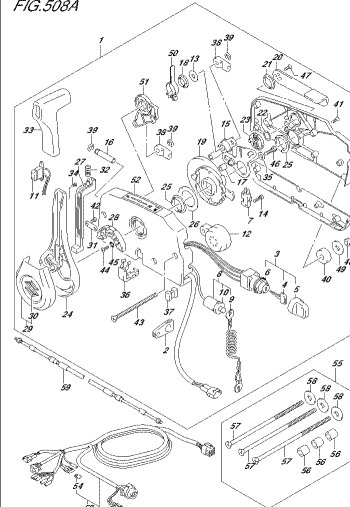
DF2BL, EBL, G2L, 460A
METER

FIG.501A



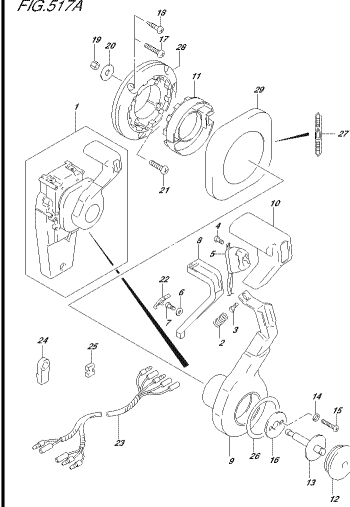
DF2BL, EBL, G2L, 501A
OIL PUMP

FIG.508A



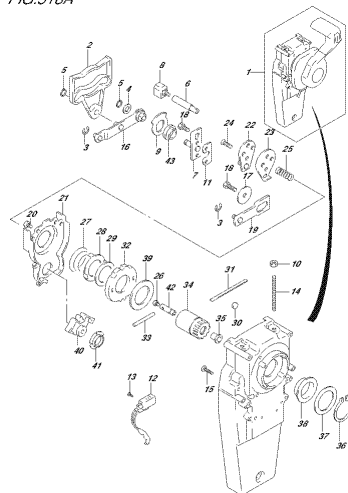
DF2BL, EBL, G2L, 508A
CARBURETOR

FIG.517A



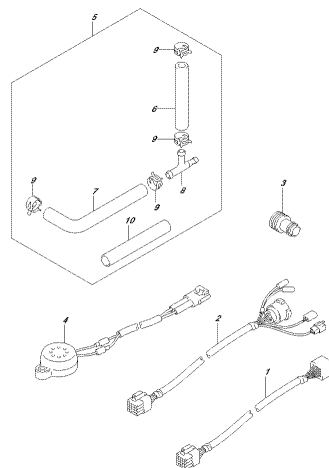
DF2BL, EBL, G2L, 517A
OPTICAL NEEDLE SENSOR (1)

FIG.518A



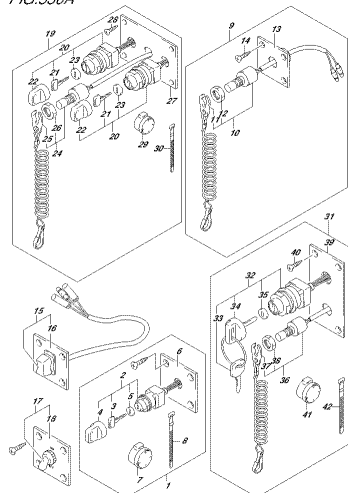
DF2BL_EU1_020_518A
OPTIC/ANGLED REMOTE CN (2)

FIG.521A



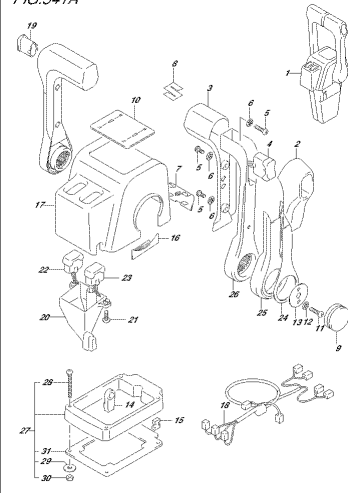
DF2BL_EU1_020_521A
OPT/HARNESS

FIG.530A



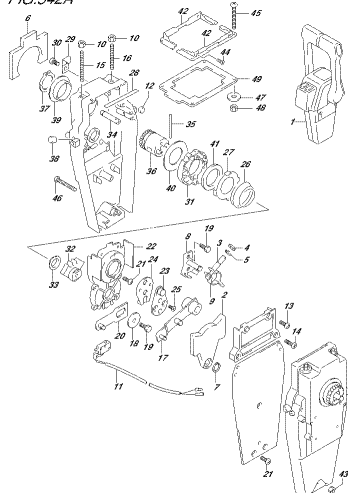
DF2BL_EU1_020_530A
OPT/SHIELD

FIG.541A



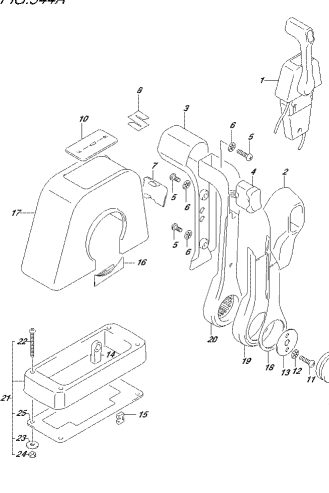
DF2BL_EU1_020_541A
OPT/REMOTE CONTROL ASSY DUAL (7)

FIG.542A



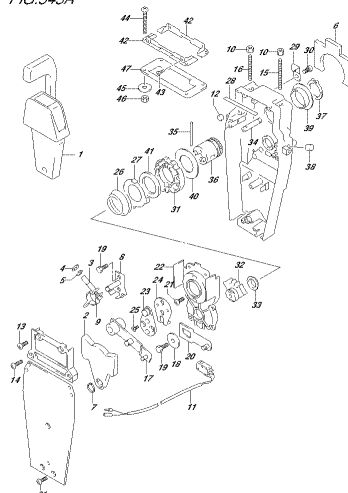
DF2BL_EU1_020_542A
OPT/REMOTE CONTROL ASSY DUAL (2)

FIG.544A



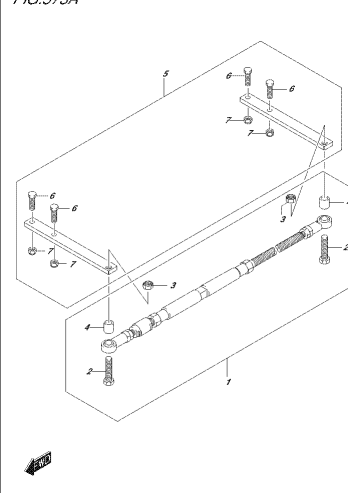
DF2BL_EU1_020_544A
OPT/REMOTE CONTROL ASSY SINGLE (1)

FIG.545A



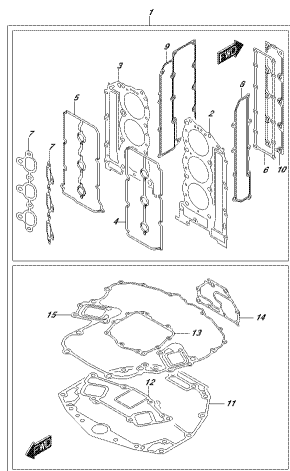
DF2BL_EU1_020_545A
OPT/REMOTE CONTROL ASSY SINGLE (2)

FIG.573A



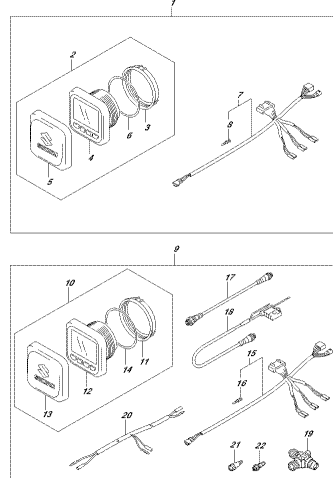
DF2BL_EU1_020_573A
OPT/IR-LED

FIG.585A



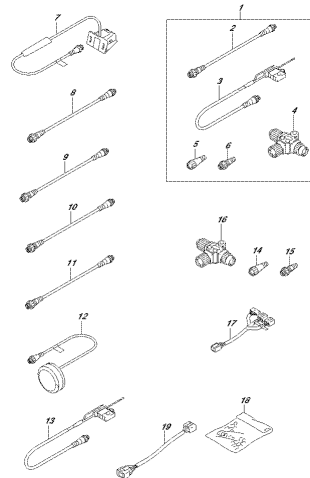
DETAIL FIG.585.85A
OPTI-GAUGE SET

FIG.601A



DETAIL FIG.585.85A
OPTI-MULTI-FUNCTION GAUGE (1)

FIG.602A



DETAIL FIG.585.85A
OPTI-MULTI-FUNCTION GAUGE (2)

FIG.111A

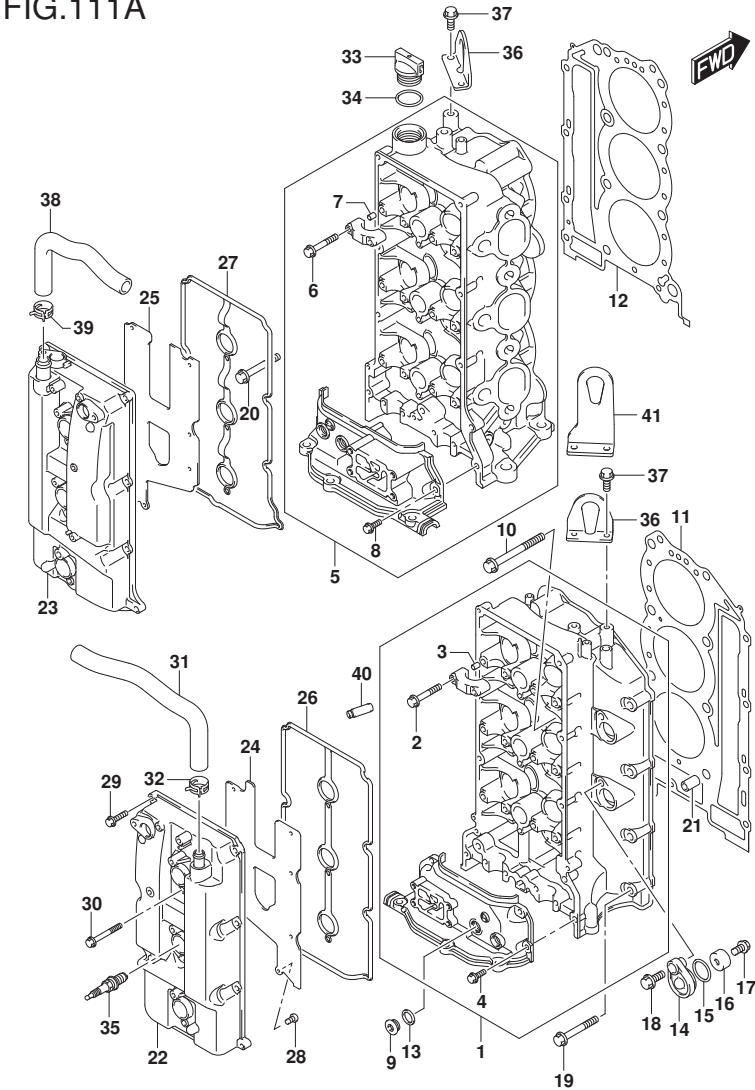


FIG.111A (1-B-2) CYLINDER HEAD (DF200T)(DF200Z)(DF225T)(DF225Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11101-93J13	HEAD ASSY, CYLINDER STBD	1	
2	11128-90J00	.BOLT, CAM SHAFT HOUSING	16	
3	09206-08001	.PIN (8X11)	14	
4	01550-06207	.BOLT	4	
5	11103-93J13	HEAD ASSY, CYLINDER PORT	1	
6	11128-90J00	.BOLT, CAM SHAFT HOUSING	16	
7	09206-08001	.PIN (8X11)	14	
8	01550-06207	.BOLT	2	
9	11116-93J01	PLUG	4	
10	11119-93J00	BOLT	16	
11	11141-93J10	GASKET, CYL HEAD STBD	1	
12	11142-93J10	GASKET, CYL HEAD PORT	1	
13	11216-98L10	GASKET	4	
14	11261-93J00	COVER, PROTECTION ANODE	4	
15	09280-22019	O RING (D:1.9,ID:21.8)	4	
16	55321-87J01	ANODE, PROTECTION	4	
17	09103-06281	BOLT (6X14)	4	
18	01550-08207	BOLT	4	
19	01550-08607	BOLT	5	STBD
20	01550-08607	BOLT	4	PORT
21	09206-14004	PIN (14X11.4X23)	4	
22	11170-93J01	COVER, CYL HEAD STBD	1	
23	11180-93J02	COVER, CYLINDER HEAD PORT	1	

FIG.111A

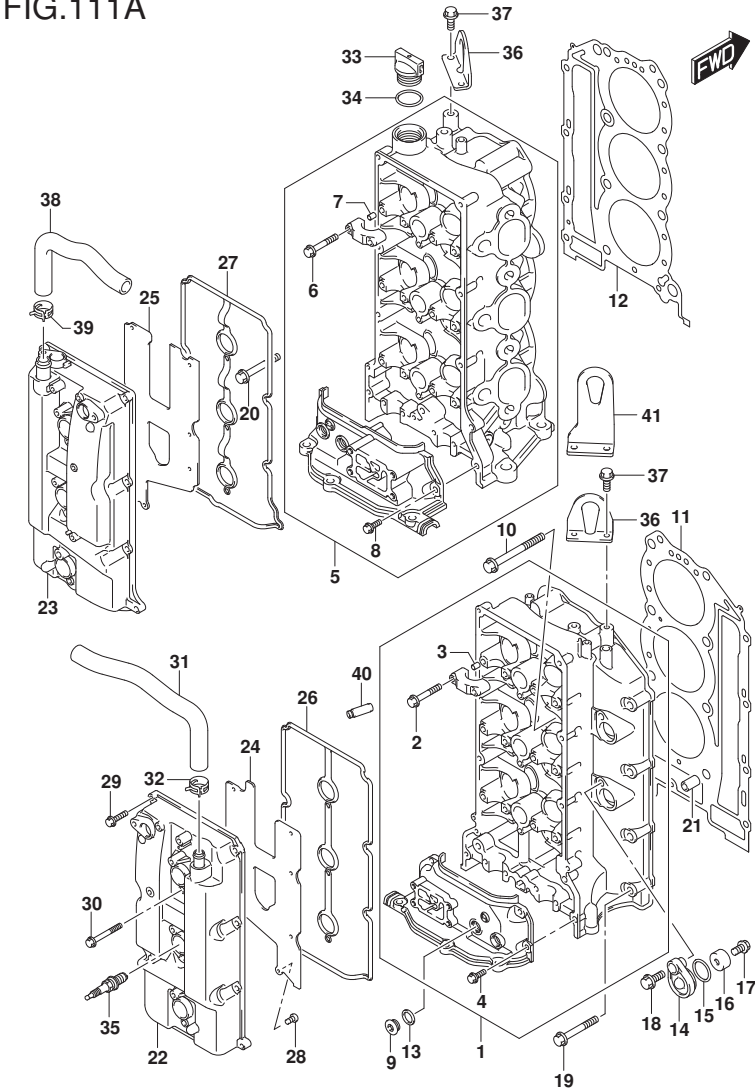


FIG.111A (1-B-3) CYLINDER HEAD (DF200T)(DF200Z)(DF225T)(DF225Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
24	11173-93J00	PLATE, BREATHER STBD	1	
25	11183-93J00	PLATE, BREATHER PORT	1	
26	11179-93J00	GASKET, CYL HEAD COVER STBD	1	
27	11189-93J00	GASKET, CYL HEAD COVER PORT	1	
28	02112-0612A	SCREW	14	
29	01547-06257	BOLT	16	
30	01547-06507	BOLT	6	
31	11174-93J10	HOSE, BREATHER	1	
32	09401-18410	CLIP	1	
33	11382-93J00	CAP, OIL FILLER	1	
34	09280-26006	O RING (D:3.1,ID:26.4)	1	
35	09482-00427	SPARK PLUG (BKR6E)	6	NGK
36	11291-93J00	HOOK, ENGINE	2	
37	01550-08207	BOLT	4	
38	11184-93J10	HOSE, BREATHER	1	
39	09401-18410	CLIP	1	
40	11115-93J10-001	GUIDE, VALVE (OS)	24	OPT
41	11291-98J00	HOOK, ENGINE	1	OPT

DF200T E01
DF200T E40
DF200Z E01
DF200Z E40
DF225T E01
DF225T E40
DF225Z E01
DF225Z E40

FIG.111B

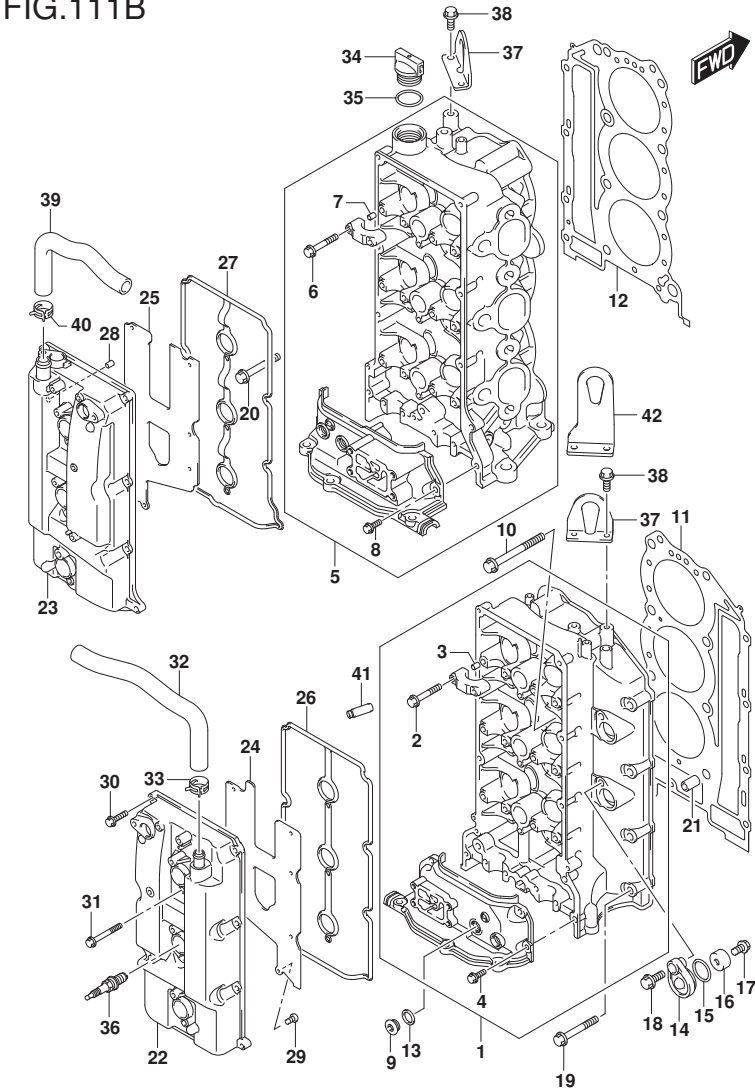


FIG.111B (1-B-4) CYLINDER HEAD (DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11101-93J13	HEAD ASSY, CYLINDER STBD	1	
2	11128-90J00	.BOLT, CAM SHAFT HOUSING	16	
3	09206-08001	.PIN (8X11)	14	
4	01550-06207	.BOLT	4	
5	11103-93J13	HEAD ASSY, CYLINDER PORT	1	
6	11128-90J00	.BOLT, CAM SHAFT HOUSING	16	
7	09206-08001	.PIN (8X11)	14	
8	01550-06207	.BOLT	2	
9	11116-93J01	PLUG	4	
10	11119-93J00	BOLT	16	
11	11141-93J10	GASKET, CYL HEAD STBD	1	
12	11142-93J10	GASKET, CYL HEAD PORT	1	
13	11216-98L10	GASKET	4	
14	11261-93J00	COVER, PROTECTION ANODE	4	
15	09280-22019	O RING (D:1.9,ID:21.8)	4	
16	55321-87J01	ANODE, PROTECTION	4	
17	09103-06281	BOLT (6X14)	4	
18	01550-08207	BOLT	4	
19	01550-08607	BOLT	5	STBD
20	01550-08607	BOLT	4	PORT
21	09206-14004	PIN (14X11.4X23)	4	
22	11170-93J01	COVER, CYL HEAD STBD	1	
23	11180-93J22	COVER, CYLINDER HEAD PORT	1	
24	11173-93J00	PLATE, BREATHER STBD	1	
25	11183-93J00	PLATE, BREATHER PORT	1	
26	11179-93J00	GASKET, CYL HEAD COVER STBD	1	
27	11189-93J00	GASKET, CYL HEAD COVER PORT	1	

FIG.111B

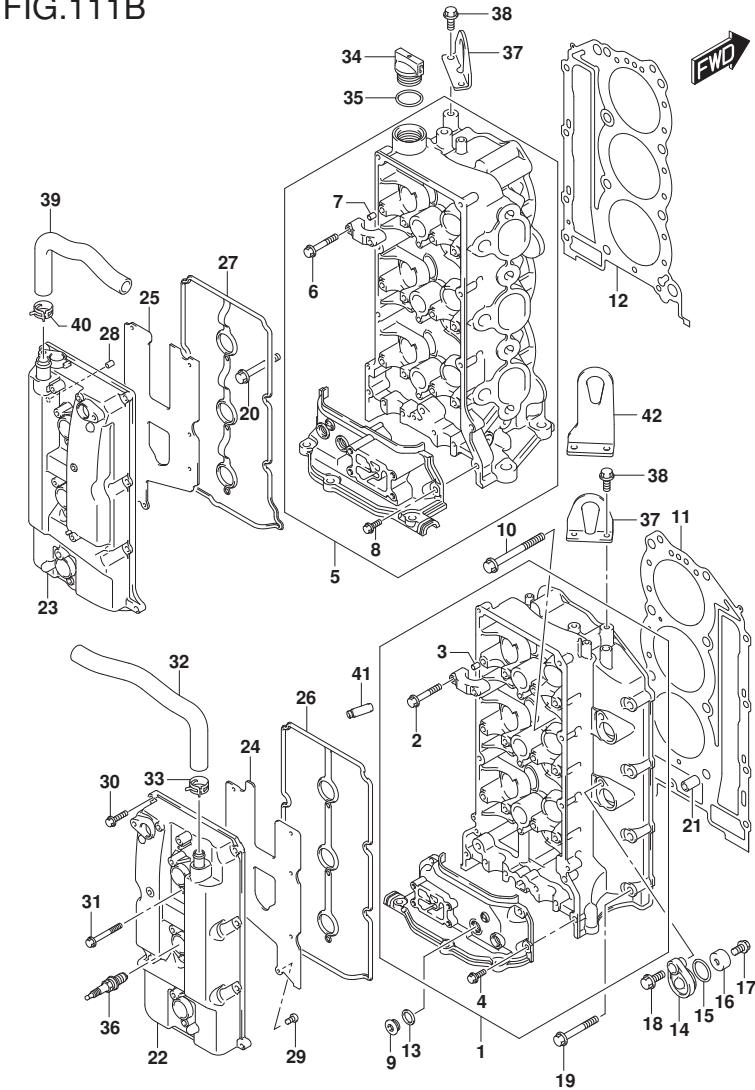


FIG.111B (1-B-5) CYLINDER HEAD (DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	09206-08001	PIN (8X11)	1	
29	02112-0612A	SCREW	14	
30	01547-06257	BOLT	16	
31	01547-06507	BOLT	6	
32	11174-93J10	HOSE, BREATHER	1	
33	09401-18410	CLIP	1	
34	11382-93J00	CAP, OIL FILLER	1	
35	09280-26006	O RING (D:3.1,ID:26.4)	1	
36	09482-00427	SPARK PLUG (BKR6E)	6	NGK
37	11291-93J00	HOOK, ENGINE	2	
38	01550-08207	BOLT	4	
39	11184-93J10	HOSE, BREATHER	1	
40	09401-18410	CLIP	1	
41	11115-93J10-001	GUIDE, VALVE (OS)	24	OPT
42	11291-98J00	HOOK, ENGINE	1	OPT

DF250T E01
DF250T E40
DF250Z E01
DF250Z E40

FIG.113A

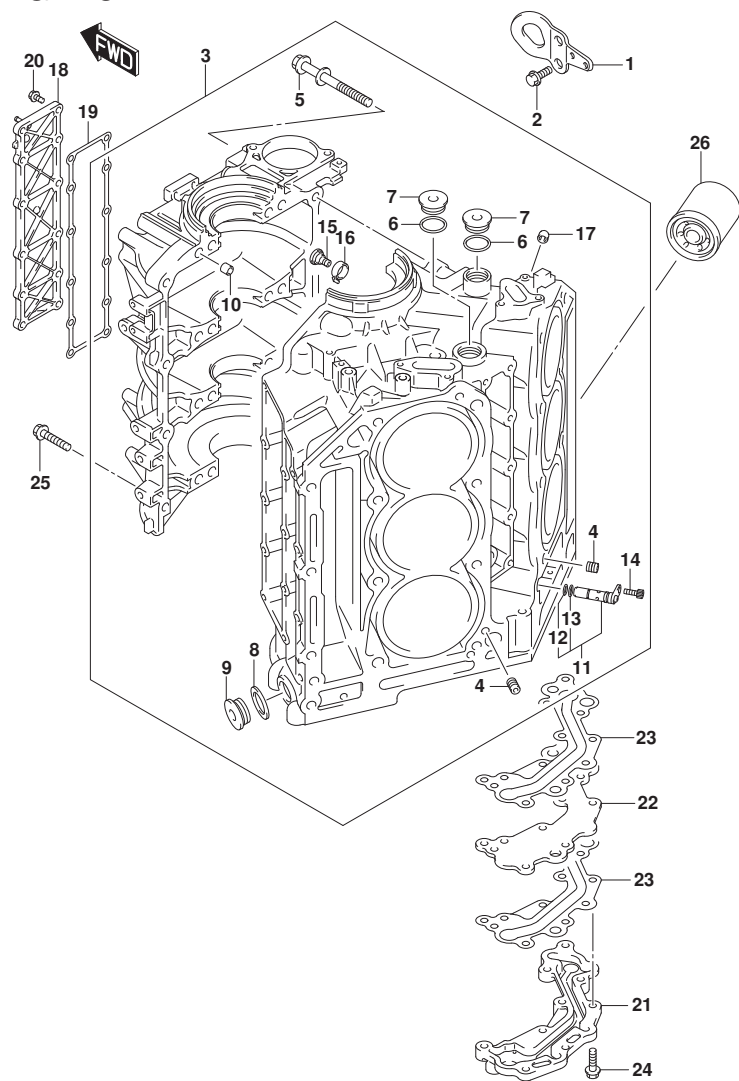


FIG.113A (1-B-6) CYLINDER BLOCK

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11293-98J00	HOOK, ENGINE FRONT	1	
2	01550-08207	BOLT	2	
3	11301-93J20	BLOCK SET, CYLINDER	1	
4	11112-93J00	.PLUG, OIL VENTURI	2	
5	11117-93J10	.BOLT, CRANKCASE	16	
6	11216-98L00	.GASKET, M26 PLUG	3	
7	09248-26001	.PLUG (26X11)	3	
8	09160-18031	.WASHER (18.5X28X2.6)	2	
9	09248-18006	.PLUG (18X8)	2	
10	09206-13019	.PIN (10.4X13X16)	5	
11	16700-93J00	.VALVE, PISTON JET	1	
12	09280-10009	..O RING (D:1.3,ID:9.8)	1	
13	09280-10015	..O RING (D:1.9,ID:9.8)	1	
14	07130-0616A	.BOLT	1	
15	16712-93J00	.BOLT, PISTON COOLING JET	6	
16	16721-93J00	.JET, PISTON COOLING	6	
17	09246-04009	.PLUG (1/8PT,H:8)	1	
18	11330-93J01	COVER, CRANKCASE WTR JKT	1	
19	11332-93J00	GASKET, WTR JKT COVER	1	
20	01550-06207	BOLT	12	
21	16430-93J00	COVER, OIL GALLERY	1	
22	16431-93J00	PLATE, OIL GALLERY	1	
23	16433-93J00	GASKET, OIL GALLERY	2	
24	01550-0835A	BOLT	9	
25	01550-08457	BOLT	8	
26	16510-96J10	FILTER ASSY, OIL	1	

FIG.116A

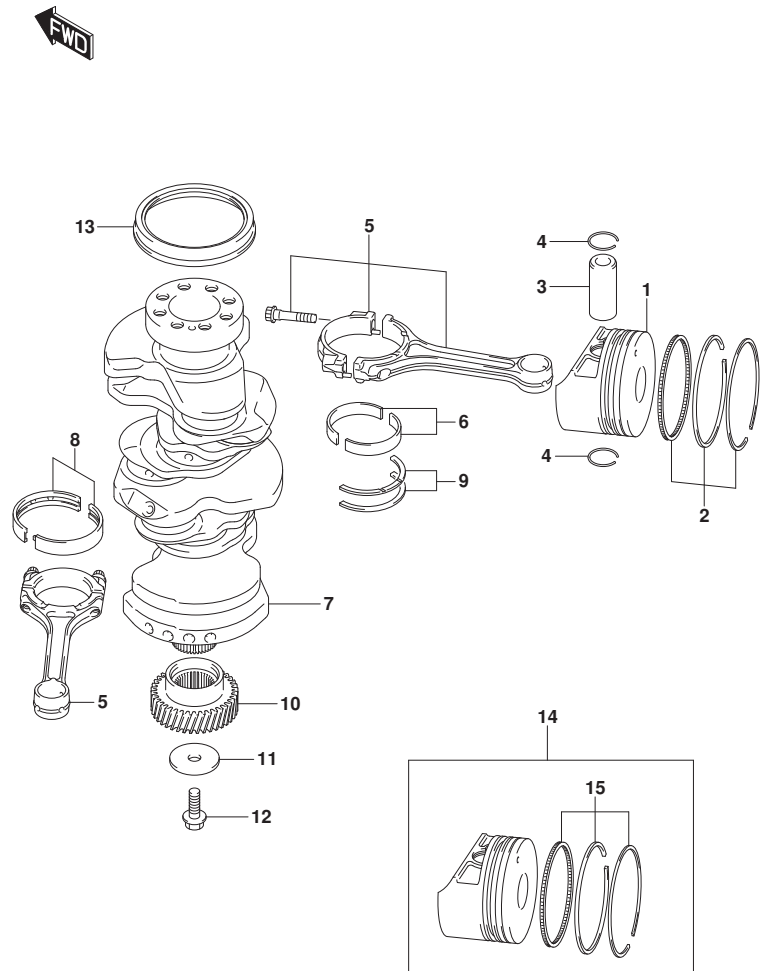


FIG.116A (1-B-7) CRANKSHAFT

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12111-93J02-0B0	PISTON	6	
2	12140-93J00	RING SET, PISTON	6	
3	12151-93J10	PIN, PISTON	6	
4	09381-22010	CIRCLIP	12	
5	12160-93J10	CONNROD ASSY	6	
6-1	12100-98810-0A0	BEARING SET, CONNROD (GREEN)	6	
6-2	12100-98810-025	BEARING SET, CONNROD (US:0.25)	6	OPT
7	12220-93J01	CRANKSHAFT	1	
8-1	12340-86FA2-0B0	BEARING SET, CRANKSHAFT (BLACK)	4	
8-2	12340-86FA2-0C0	BEARING SET, CRANKSHAFT (NON)	4	
8-3	12340-86FA2-0D0	BEARING SET, CRANKSHAFT (YELLOW)	4	
8-4	12340-86FA2-0E0	BEARING SET, CRANKSHAFT (BLUE)	4	
8-5	12340-86FA2-0F0	BEARING SET, CRANKSHAFT (PINK)	4	
8-6	12300-86812-0BA	BEARING SET, CRANKSHAFT (RED/BLACK)	4	OPT US:0.25
8-7	12300-86812-0CA	BEARING SET, CRANKSHAFT (RED)	4	OPT US:0.25
8-8	12300-86812-0DA	BEARING SET, CRANKSHAFT (RED/YELLOW)	4	OPT US:0.25
8-9	12300-86812-0EA	BEARING SET, CRANKSHAFT (RED/BLUE)	4	OPT US:0.25
8-10	12300-86812-0FA	BEARING SET, CRANKSHAFT (RED/PINK)	4	OPT US:0.25
9-1	12300-85830	BEARING SET, CRANK THRUST	1	
9-2	12300-85830-012	BEARING SET, CRANK THRUST	1	OPT OS:0.25
10	12242-93J01	GEAR, DRIVE (NT:32)	1	
11	09160-10104	WASHER (10.5X50X3.2)	1	
12	01550-1025A	BOLT	1	
13	09283-91001	OIL SEAL (91X109X10)	1	
14	12100-93J00-050	PISTON SET (OS:0.50)	6	OPT
15	12140-93J00-050	.RING SET, PISTON (OS:0.50)	6	OPT

FIG.119A

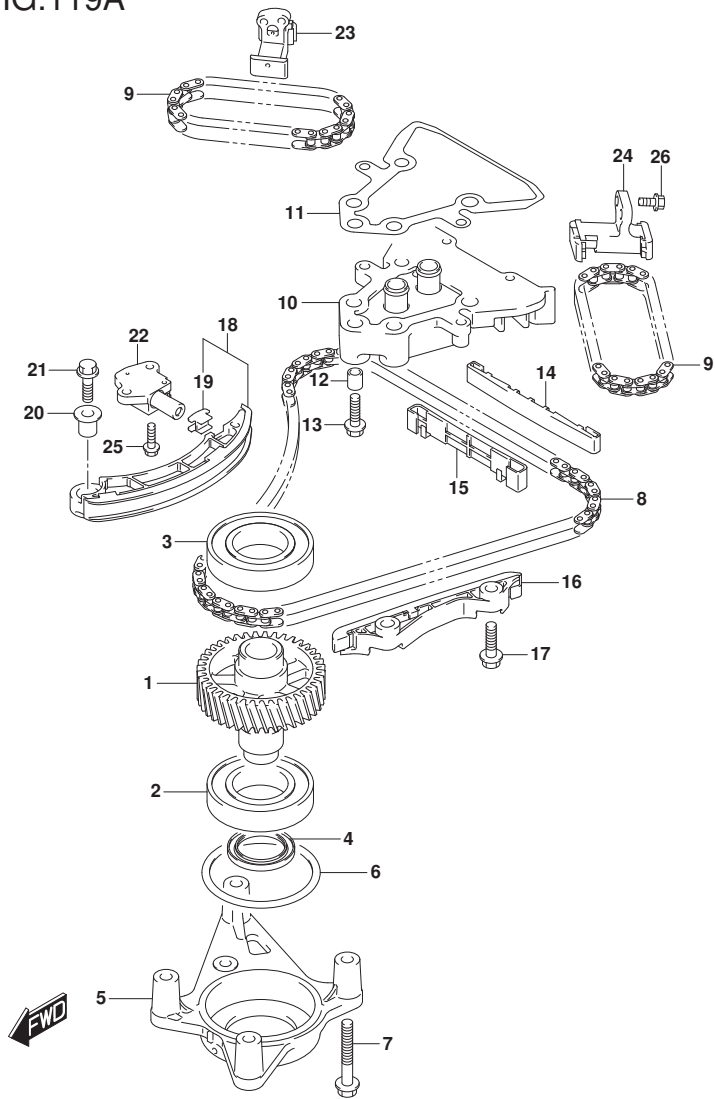


FIG.119A (1-B-8) TIMING CHAIN

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12730-93J02	GEAR, DRIVEN (NT:40)	1	
2	09262-40018	BEARING (40X80X18)	1	LOWER
3	08110-62080	BEARING	1	UPPER
4	09283-32044	OIL SEAL (32X47X6)	1	
5	12734-93J00	HOLDER, DRIVEN GEAR	1	
6	09280-70012	O RING (D:5.7,ID:69.6)	1	
7	01550-0855A	BOLT	4	
8	12761-93J00	CHAIN, TIMING 1ST	1	
9	12762-93J00	CHAIN, TIMING 2ND	2	
10	12770-93J00	BASE, TIMING CHAIN GUIDE NO.1	1	
11	12778-93J00	GASKET, GUIDE BASE	1	
12	04211-13149	PIN	2	
13	01550-0830A	BOLT	2	
14	12771-93J00	SHOE, TIMING CHAIN UPPER	1	
15	12775-93J00	SHOE, TIMING CHAIN LOWER	1	
16	12772-93J00	GUIDE, TIMING CHAIN NO.2	1	
17	01550-0830A	BOLT	2	
18	12810-93J00	TENSIONER ASSY, TIMING CHAIN	1	
19	12813-73G00	.PAD, TIMING CHAIN TENSIONER	1	
20	12812-90J00	SPACER, TIMING CHAIN TENSIONER	1	
21	01550-0830A	BOLT	1	
22	12831-93J01	ADJUSTER ASSY, TENSIONER	1	
23	12832-93J00	TENSIONER ASSY, STBD	1	
24	12833-93J00	TENSIONER ASSY, PORT	1	
25	01550-0620A	BOLT	2	
26	01550-0620A	BOLT	4	

FIG.121A

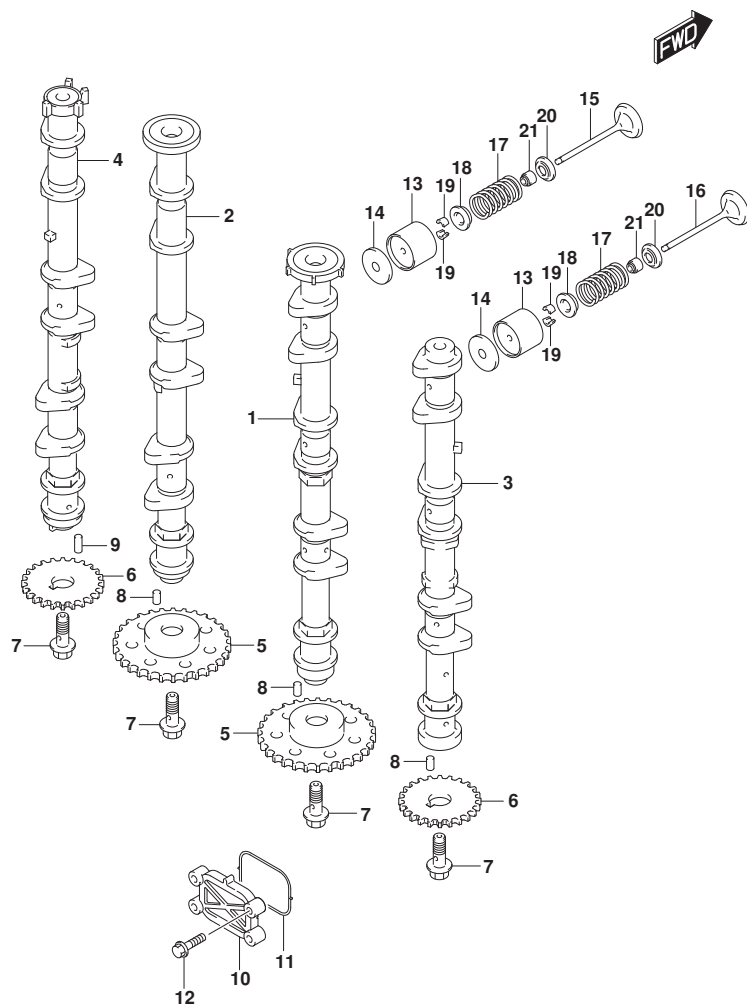


FIG.121A (1-B-9) CAMSHAFT (DF200T)(DF200Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12701-93J30	CAMSHAFT, INTAKE STBD	1	
2	12705-93J30	CAMSHAFT, INTAKE PORT	1	
3	12721-93J30	CAMSHAFT, EXH STBD	1	
4	12725-93J30	CAMSHAFT, EXH PORT	1	
5	12742-93J10	SPROCKET, INTAKE CAMSHAFT (NT:32)	2	
6	12748-93J00	SPROCKET, CAMSHAFT (NT:22)	4	
7	12749-93J00	BOLT, CAMSHAFT	4	
8	09202-05032	PIN (5X12)	3	
9	09261-05006	PIN (5X18)	1	
10	16551-93J00	PLATE, OIL CONTROL	2	
11	16559-93J00	GASKET, VALVE	2	
12	01550-06257	BOLT	8	
13	12891-93J00	TAPPET	24	
14-1	12892-93J00-218	SHIM, TAPPET (T:2.175)	AR	
14-2	12892-93J00-220	SHIM, TAPPET (T:2.200)	AR	
14-3	12892-93J00-223	SHIM, TAPPET (T:2.225)	AR	
14-4	12892-93J00-225	SHIM, TAPPET (T:2.250)	AR	
14-5	12892-93J00-228	SHIM, TAPPET (T:2.275)	AR	
14-6	12892-93J00-230	SHIM, TAPPET (T:2.300)	AR	
14-7	12892-93J00-233	SHIM, TAPPET (T:2.325)	AR	
14-8	12892-93J00-235	SHIM, TAPPET (T:2.350)	AR	
14-9	12892-93J00-238	SHIM, TAPPET (T:2.375)	AR	
14-10	12892-93J00-240	SHIM, TAPPET (T:2.400)	AR	
14-11	12892-93J00-243	SHIM, TAPPET (T:2.425)	AR	
14-12	12892-93J00-245	SHIM, TAPPET (T:2.450)	AR	
14-13	12892-93J00-248	SHIM, TAPPET (T:2.475)	AR	

FIG.121A

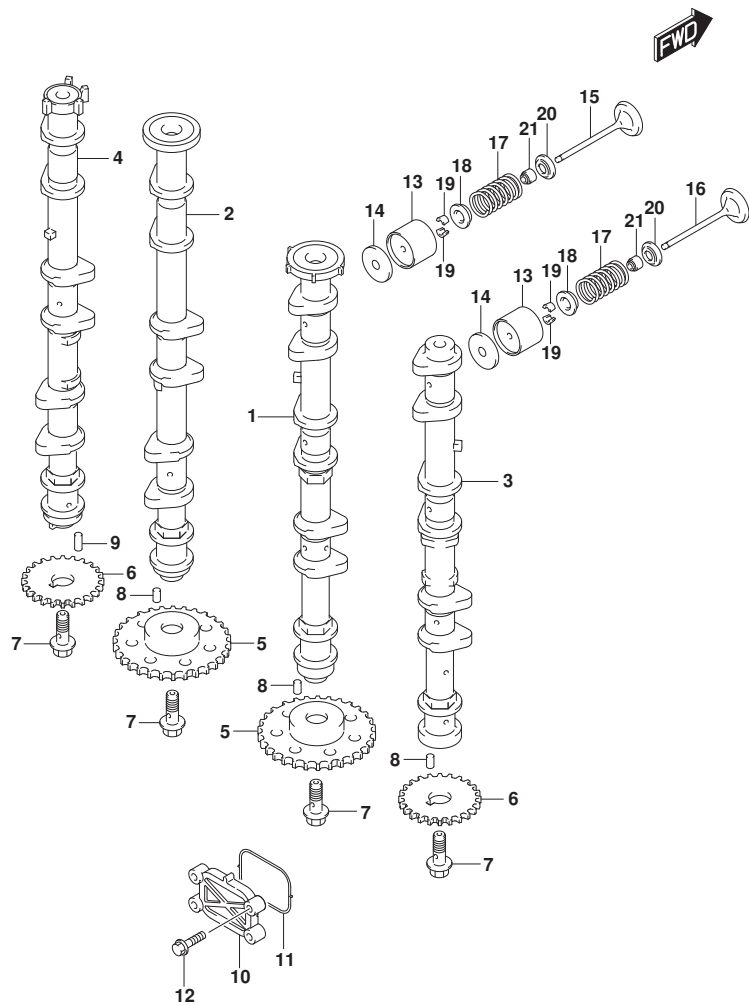


FIG.121A (1-B-10) CAMSHAFT (DF200T)(DF200Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
14-14	12892-93J00-250	SHIM, TAPPET (T:2.500)	AR	
14-15	12892-93J00-253	SHIM, TAPPET (T:2.525)	AR	
14-16	12892-93J00-255	SHIM, TAPPET (T:2.550)	AR	
14-17	12892-93J00-258	SHIM, TAPPET (T:2.575)	AR	
14-18	12892-93J00-260	SHIM, TAPPET (T:2.600)	AR	
14-19	12892-93J00-263	SHIM, TAPPET (T:2.625)	AR	
14-20	12892-93J00-265	SHIM, TAPPET (T:2.650)	AR	
14-21	12892-93J00-268	SHIM, TAPPET (T:2.675)	AR	
14-22	12892-93J00-270	SHIM, TAPPET (T:2.700)	AR	
14-23	12892-93J00-273	SHIM, TAPPET (T:2.725)	AR	
14-24	12892-93J00-275	SHIM, TAPPET (T:2.750)	AR	
14-25	12892-93J00-278	SHIM, TAPPET (T:2.775)	AR	
14-26	12892-93J00-280	SHIM, TAPPET (T:2.800)	AR	
14-27	12892-93J00-283	SHIM, TAPPET (T:2.825)	AR	
14-28	12892-93J00-285	SHIM, TAPPET (T:2.850)	AR	
14-29	12892-93J00-288	SHIM, TAPPET (T:2.875)	AR	
14-30	12892-93J00-290	SHIM, TAPPET (T:2.900)	AR	
14-31	12892-93J00-293	SHIM, TAPPET (T:2.925)	AR	
14-32	12892-93J00-295	SHIM, TAPPET (T:2.950)	AR	
14-33	12892-93J00-298	SHIM, TAPPET (T:2.975)	AR	
14-34	12892-93J00-300	SHIM, TAPPET (T:3.000)	AR	
15	12911-93J00	VALVE, INTAKE	12	
16	12915-93J60	VALVE, EXHAUST	12	
17	12921-93J11	SPRING, VALVE	24	
18	12931-78G00	RETAINER, VALVE SPRING	24	
19	12932-24400	COTTER, VALVE	48	

FIG.121A

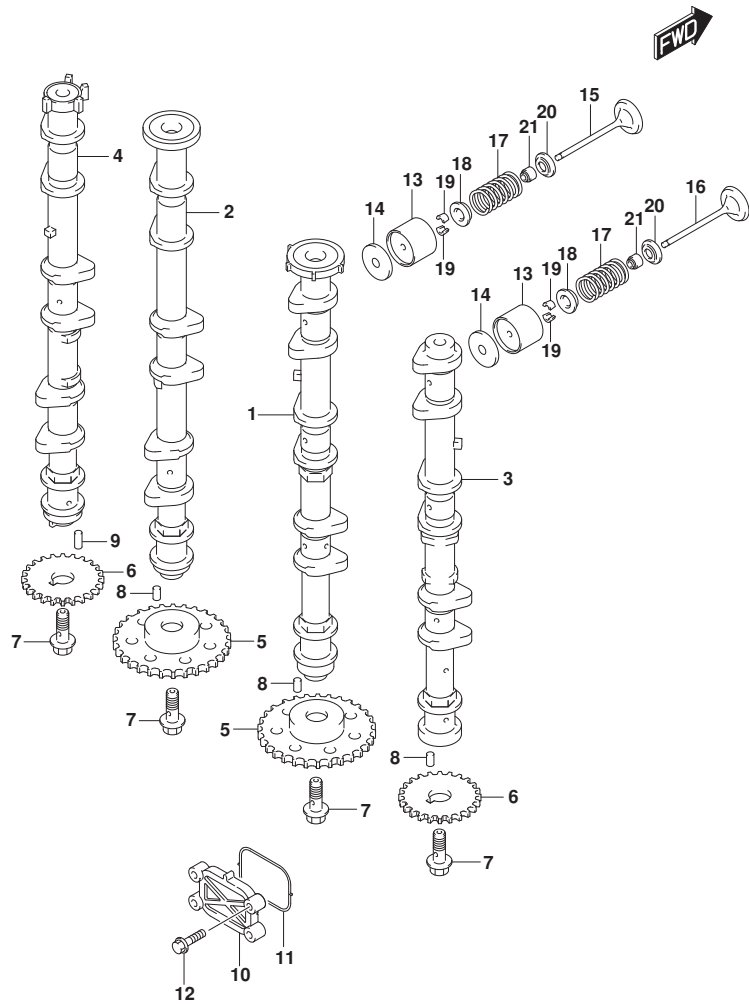


FIG.121A (1-B-11) CAMSHAFT (DF200T)(DF200Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
20	12933-69G10	SEAT, VALVE SPRING	24	
21	09289-05012	OIL SEAL (5.5X11.5X9.3)	24	

DF200T E01
DF200T E40
DF200Z E01
DF200Z E40

FIG.121B

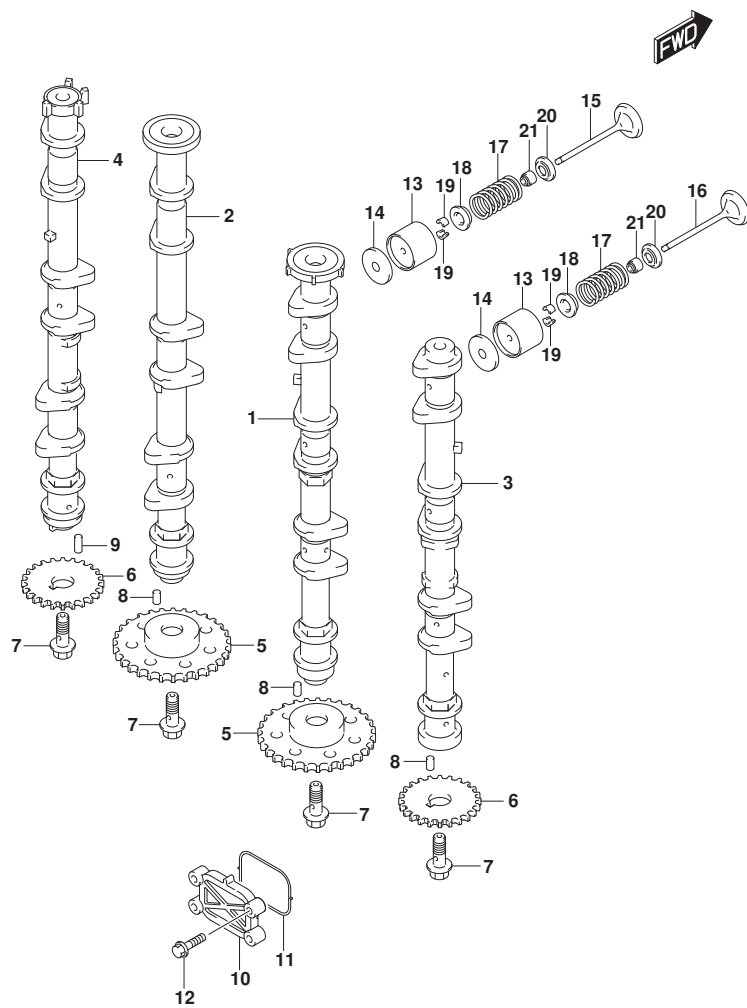
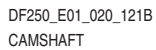


FIG.121B (1-B-12) CAMSHAFT (DF225T)(DF225Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12701-93J40	CAMSHAFT, INTAKE STBD	1	
2	12705-93J40	CAMSHAFT, INTAKE PORT	1	
3	12721-93J30	CAMSHAFT, EXH STBD	1	
4	12725-93J30	CAMSHAFT, EXH PORT	1	
5	12742-93J10	SPROCKET, INTAKE CAMSHAFT (NT:32)	2	
6	12748-93J00	SPROCKET, CAMSHAFT (NT:22)	4	
7	12749-93J00	BOLT, CAMSHAFT	4	
8	09202-05032	PIN (5X12)	3	
9	09261-05006	PIN (5X18)	1	
10	16551-93J00	PLATE, OIL CONTROL	2	
11	16559-93J00	GASKET, VALVE	2	
12	01550-06257	BOLT	8	
13	12891-93J00	TAPPET	24	
14-1	12892-93J00-218	SHIM, TAPPET (T:2.175)	AR	
14-2	12892-93J00-220	SHIM, TAPPET (T:2.200)	AR	
14-3	12892-93J00-223	SHIM, TAPPET (T:2.225)	AR	
14-4	12892-93J00-225	SHIM, TAPPET (T:2.250)	AR	
14-5	12892-93J00-228	SHIM, TAPPET (T:2.275)	AR	
14-6	12892-93J00-230	SHIM, TAPPET (T:2.300)	AR	
14-7	12892-93J00-233	SHIM, TAPPET (T:2.325)	AR	
14-8	12892-93J00-235	SHIM, TAPPET (T:2.350)	AR	
14-9	12892-93J00-238	SHIM, TAPPET (T:2.375)	AR	
14-10	12892-93J00-240	SHIM, TAPPET (T:2.400)	AR	
14-11	12892-93J00-243	SHIM, TAPPET (T:2.425)	AR	
14-12	12892-93J00-245	SHIM, TAPPET (T:2.450)	AR	
14-13	12892-93J00-248	SHIM, TAPPET (T:2.475)	AR	

DF250_E01_020_121B
CAMSHAFT



DF250_E01_020

DF250_E01_020

FIG.121B

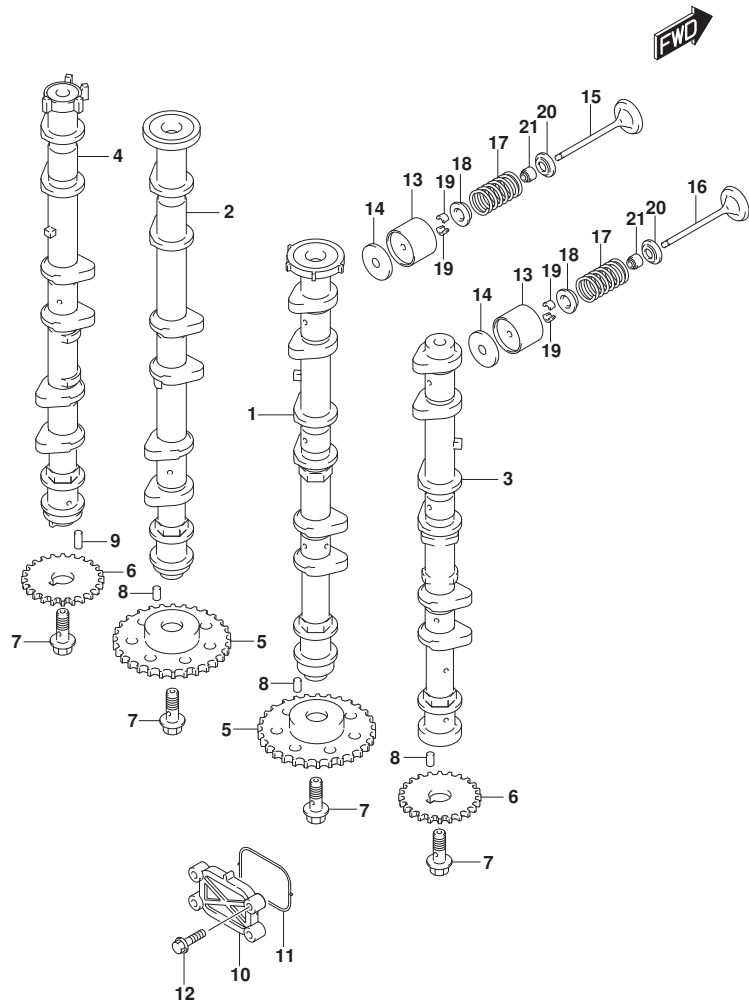


FIG.121B (1-B-14) CAMSHAFT (DF225T)(DF225Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
20	12933-69G10	SEAT, VALVE SPRING	24	
21	09289-05012	OIL SEAL (5.5X11.5X9.3)	24	

DF225T E01
DF225T E40
DF225Z E01
DF225Z E40

FIG.121C

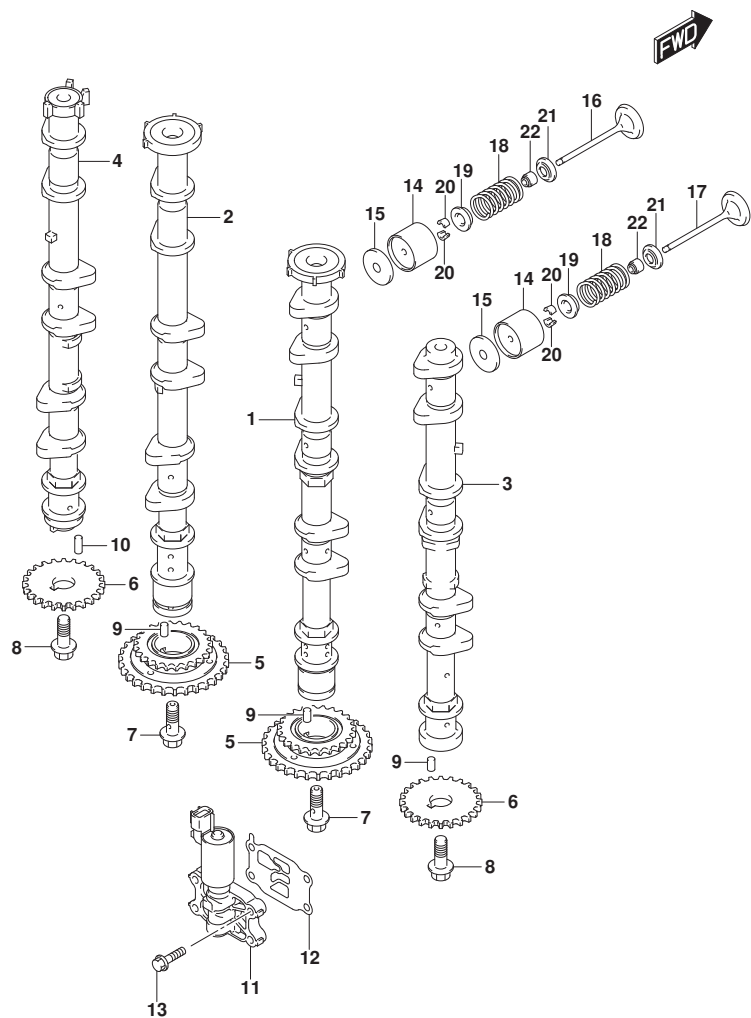


FIG.121C (1-B-15) CAMSHAFT (DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12701-93J50	CAMSHAFT, INTAKE STBD	1	
2	12705-93J50	CAMSHAFT, INTAKE PORT	1	
3	12721-93J50	CAMSHAFT, EXH STBD	1	
4	12729-93J50	CAMSHAFT, EXH PORT	1	
5	12740-93J00	SPROCKET ASSY, CAM TIMING	2	
		(NT:22/32)		
6	12748-93J00	SPROCKET, CAMSHAFT (NT:22)	2	
7	12753-93J00	BOLT, INTAKE CAMSHAFT	2	
8	12749-93J00	BOLT, CAMSHAFT EXHAUST	2	
9	09202-05032	PIN (5X12)	3	
10	09261-05006	PIN (5X18)	1	
11	16550-93J00	VALVE, OIL CONTROL	2	
12	16555-93J01	GASKET, VALVE	2	
13	01550-06257	BOLT	8	
14	12891-93J00	TAPPET	24	
15-1	12892-93J00-218	SHIM, TAPPET (T:2.175)	AR	
15-2	12892-93J00-220	SHIM, TAPPET (T:2.200)	AR	
15-3	12892-93J00-223	SHIM, TAPPET (T:2.225)	AR	
15-4	12892-93J00-225	SHIM, TAPPET (T:2.250)	AR	
15-5	12892-93J00-228	SHIM, TAPPET (T:2.275)	AR	
15-6	12892-93J00-230	SHIM, TAPPET (T:2.300)	AR	
15-7	12892-93J00-233	SHIM, TAPPET (T:2.325)	AR	
15-8	12892-93J00-235	SHIM, TAPPET (T:2.350)	AR	
15-9	12892-93J00-238	SHIM, TAPPET (T:2.375)	AR	
15-10	12892-93J00-240	SHIM, TAPPET (T:2.400)	AR	
15-11	12892-93J00-243	SHIM, TAPPET (T:2.425)	AR	
15-12	12892-93J00-245	SHIM, TAPPET (T:2.450)	AR	

FIG.121C

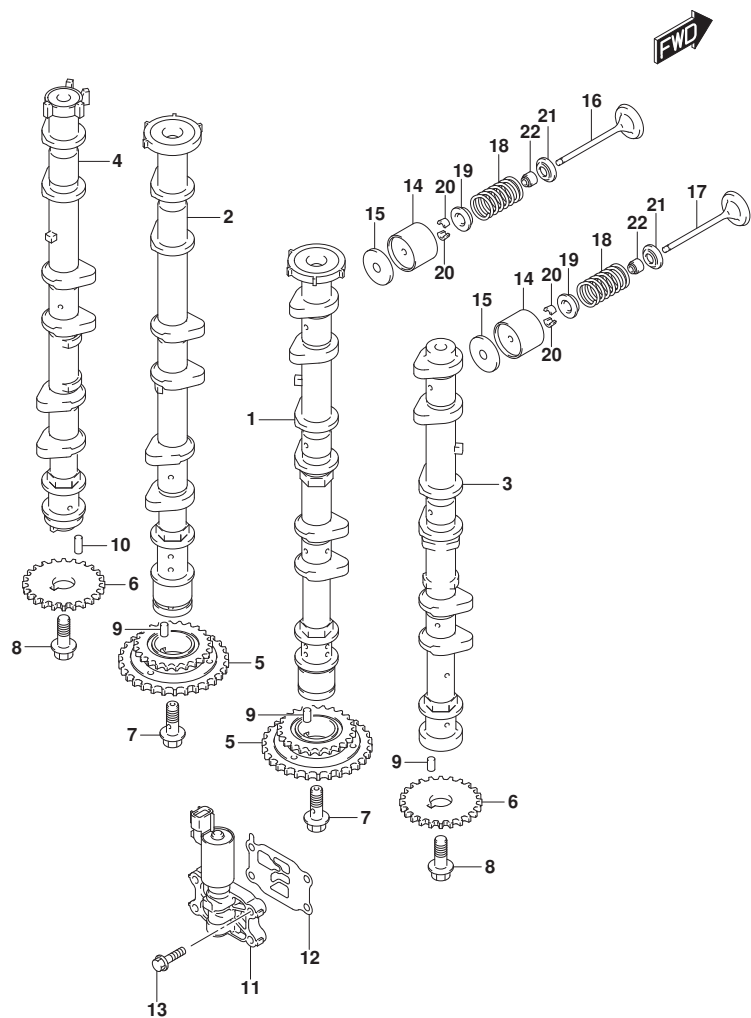


FIG.121C (1-C-2) CAMSHAFT (DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
15-13	12892-93J00-248	SHIM, TAPPET (T:2.475)	AR	
15-14	12892-93J00-250	SHIM, TAPPET (T:2.500)	AR	
15-15	12892-93J00-253	SHIM, TAPPET (T:2.525)	AR	
15-16	12892-93J00-255	SHIM, TAPPET (T:2.550)	AR	
15-17	12892-93J00-258	SHIM, TAPPET (T:2.575)	AR	
15-18	12892-93J00-260	SHIM, TAPPET (T:2.600)	AR	
15-19	12892-93J00-263	SHIM, TAPPET (T:2.625)	AR	
15-20	12892-93J00-265	SHIM, TAPPET (T:2.650)	AR	
15-21	12892-93J00-268	SHIM, TAPPET (T:2.675)	AR	
15-22	12892-93J00-270	SHIM, TAPPET (T:2.700)	AR	
15-23	12892-93J00-273	SHIM, TAPPET (T:2.725)	AR	
15-24	12892-93J00-275	SHIM, TAPPET (T:2.750)	AR	
15-25	12892-93J00-278	SHIM, TAPPET (T:2.775)	AR	
15-26	12892-93J00-280	SHIM, TAPPET (T:2.800)	AR	
15-27	12892-93J00-283	SHIM, TAPPET (T:2.825)	AR	
15-28	12892-93J00-285	SHIM, TAPPET (T:2.850)	AR	
15-29	12892-93J00-288	SHIM, TAPPET (T:2.875)	AR	
15-30	12892-93J00-290	SHIM, TAPPET (T:2.900)	AR	
15-31	12892-93J00-293	SHIM, TAPPET (T:2.925)	AR	
15-32	12892-93J00-295	SHIM, TAPPET (T:2.950)	AR	
15-33	12892-93J00-298	SHIM, TAPPET (T:2.975)	AR	
15-34	12892-93J00-300	SHIM, TAPPET (T:3.000)	AR	
16	12911-93J00	VALVE, INTAKE	12	
17	12915-93J60	VALVE, EXHAUST	12	
18	12921-93J11	SPRING, VALVE	24	
19	12931-78G00	RETAINER, VALVE SPRING	24	
20	12932-24400	COTTER, VALVE	48	

FIG.121C

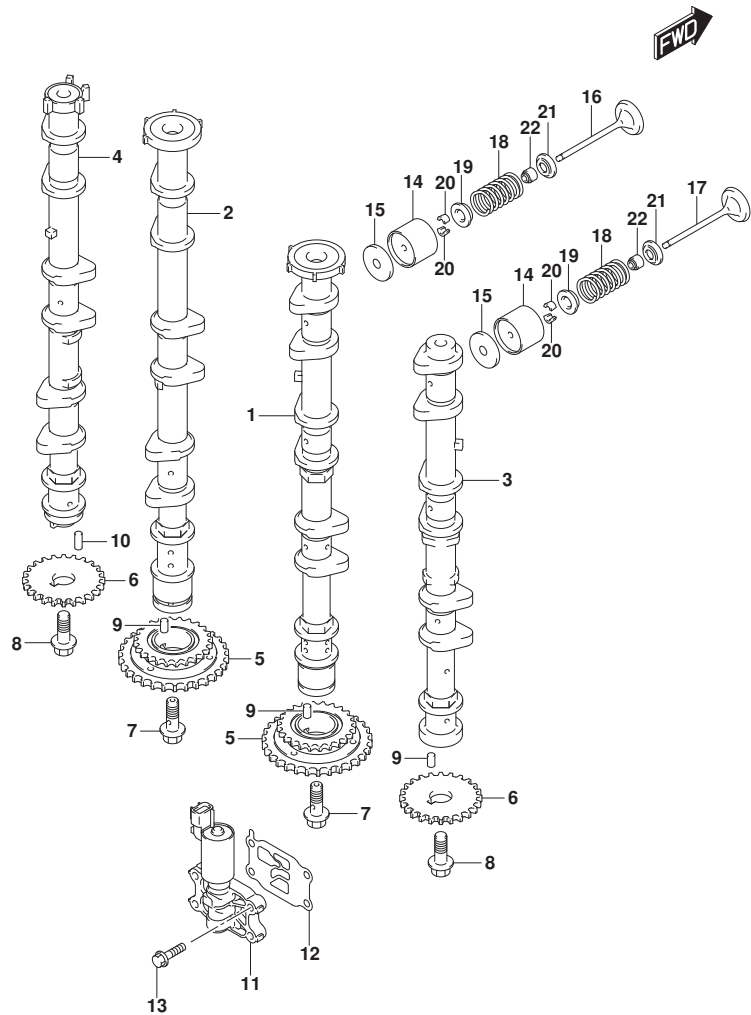


FIG.121C (1-C-3) CAMSHAFT (DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
21	12933-69G10	SEAT, VALVE SPRING	24	
22	09289-05012	OIL SEAL (5.5X11.5X9.3)	24	

DF250T E01
DF250T E40
DF250Z E01
DF250Z E40

FIG.122A

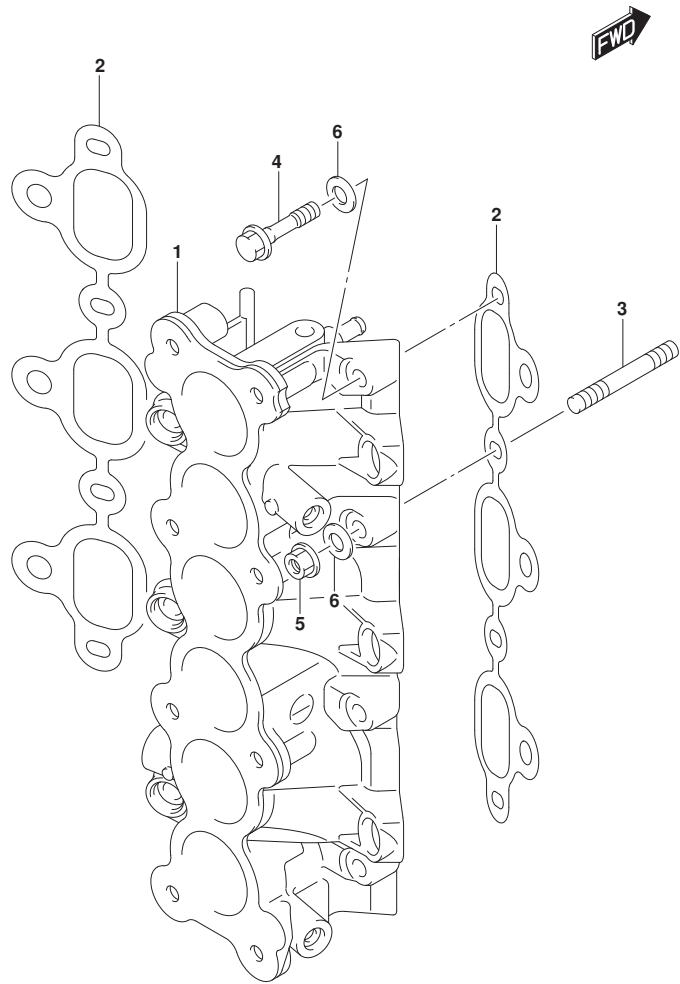


FIG.122A (1-C-4) INTAKE MANIFOLD

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13110-93J00	MANIFOLD, INTAKE	1	
2	13119-93J00	GASKET, INTAKE MANIFOLD	2	
3	09108-08282	STUD BOLT	4	
4	09103-08437	BOLT (8X65)	4	
5	09159-08136	NUT	4	
6	09160-08016	WASHER (8.5X20X2)	8	

FIG.134A

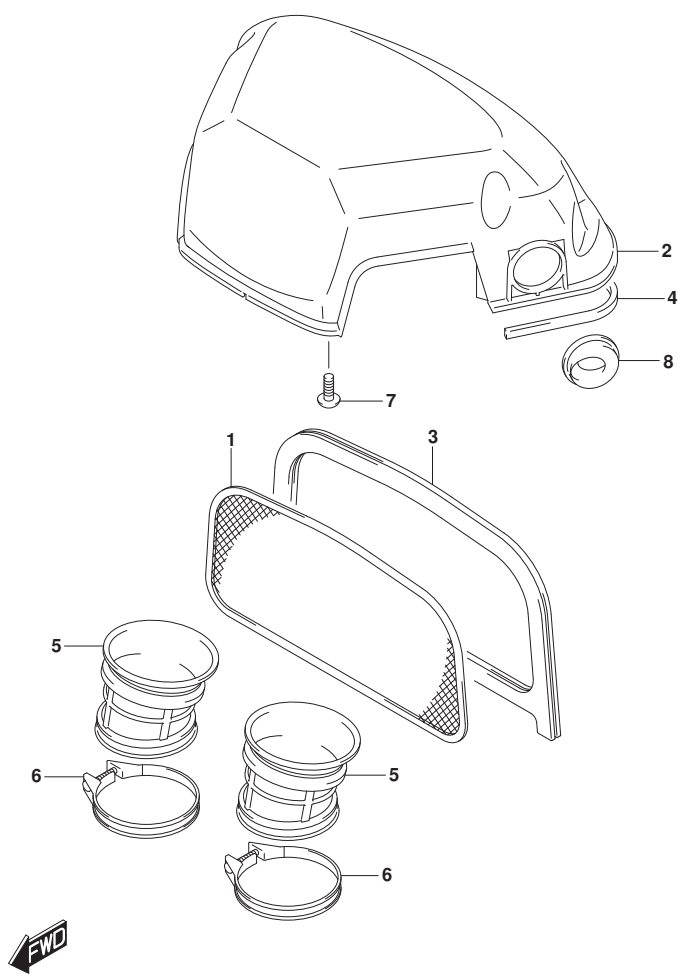


FIG.134A (1-C-5) SILENCER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13710-93J00	ARRESTER, FLAME	1	
2	13811-93J02	SILENCER, UPPER COVER	1	
3	13813-93J00	HOLDER, FLAME ARRESTER	1	
4	13851-93J01	SEAL, SILENCER	1	
5	13881-93J00	TUBE, OUTLET	2	
6	17895-93J00	CLAMP, OUTLET TUBE	2	
7	02142-06207	SCREW	6	
8	13853-96L00	GROMMET, BREATHER HOSE	2	

FIG.136A

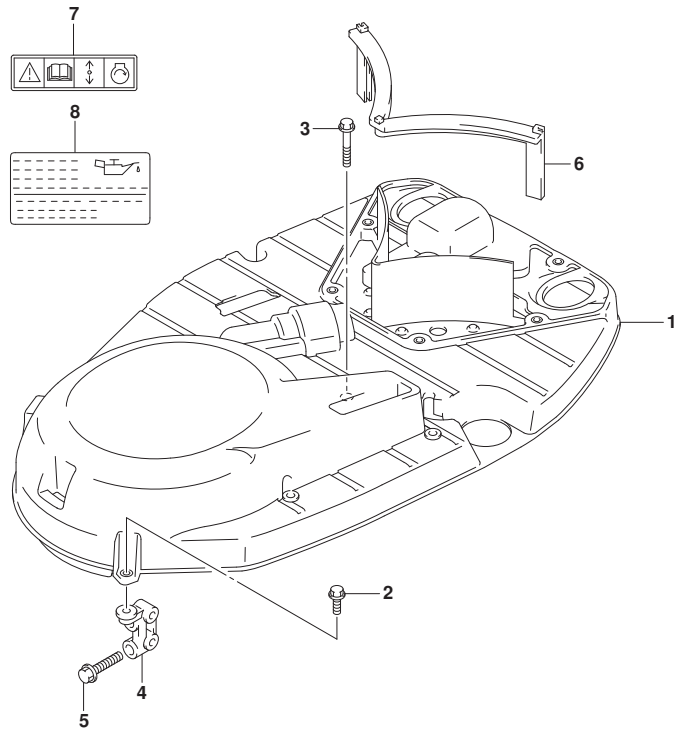


FIG.136A (1-C-6) RING GEAR COVER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11510-93J03	COVER, RING GEAR	1	
2	01550-06207	BOLT	2	
3	01550-06407	BOLT	1	
4	11515-93J00	BRACE, RING GEAR COVER	1	
5	01550-08357	BOLT	2	
6	11516-93J00	FLAP, RING GEAR COVER	1	
7	69711-93E10	LABEL, CAUTION (S.I.G.P.)	1	
8	61494-93J00	LABEL, OIL & CLEARANCE	1	

FIG.140A

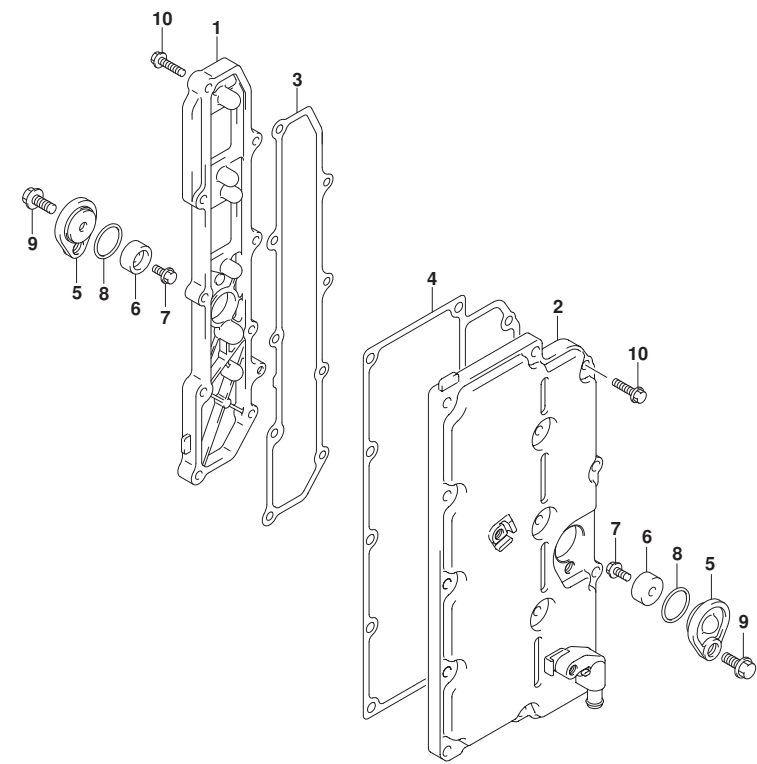


FIG.140A (1-C-7) EXHAUST COVER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	14141-93J01	COVER, EXHAUST STBD	1	
2	14140-98J01	COVER, EXHAUST PORT	1	
3	14151-93J00	GASKET, EXHAUST COVER STBD	1	
4	14152-93J00	GASKET, EXHAUST COVER PORT	1	
5	11261-93J00	COVER, PROTECTION ANODE	2	
6	55321-87J01	ANODE, PROTECTION	2	
7	09103-06281	BOLT (6X14)	2	
8	09280-22019	O RING (D:1.9,ID:21.8)	2	
9	01550-08207	BOLT	2	
10	01550-06257	BOLT	23	



FIG.144A

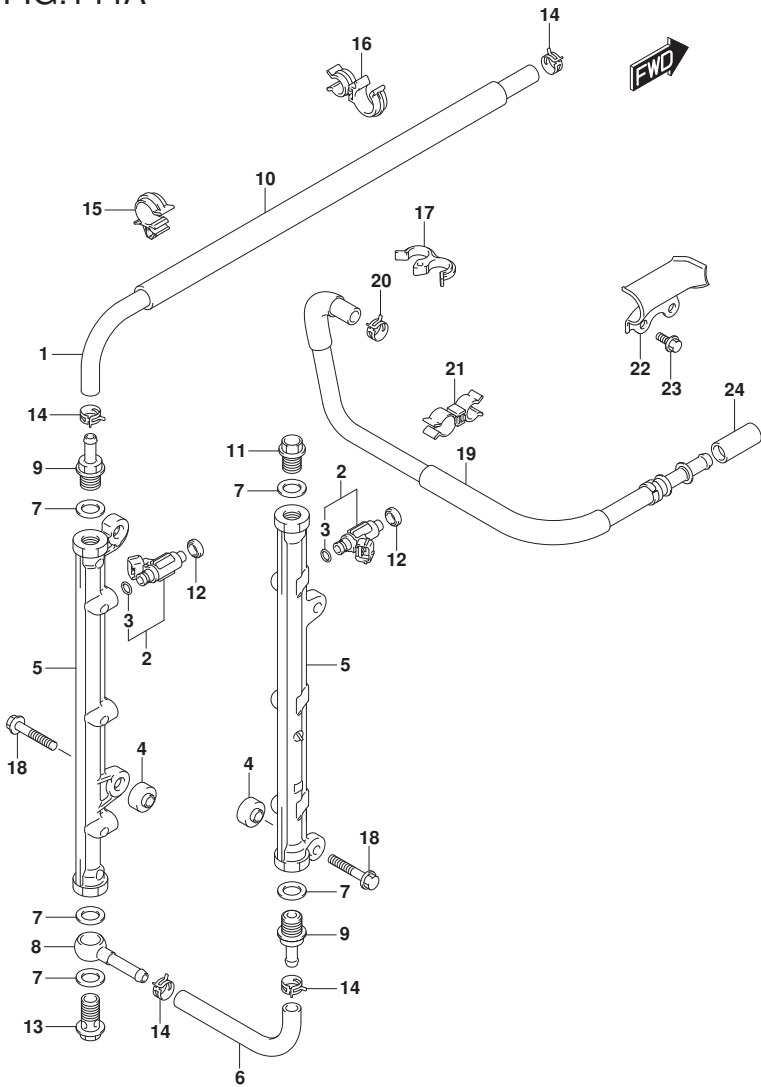


FIG.144A (1-C-8) FUEL INJECTOR (E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15681-93J01	HOSE, FUEL (3WAY TO DLVY PIPE)	1	
2	15710-93J00	INJECTOR ASSY, FUEL	6	
3	15717-16G00	.O RING	6	
4	15735-58B00	INSULATOR, DELIVERY PIPE	4	
5	15751-93J00	PIPE, DELIVERY	2	
6	15756-93J01	HOSE, FUEL (DLVY TO DLVY)	1	
7	15762-93J00	GASKET, DELIVERY PIPE	5	
8	15830-77EA0	UNION, DELIVERY PIPE	1	
9	15831-93J00	UNION, DELIVERY PIPE	2	
10	18498-93J01	PROTECTOR, FUEL HOSE (L:340)	1	
11	09247-14041	PLUG (14X14)	1	
12	09320-08062	CUSHION	6	
13	09360-14009	UNION	1	
14	09401-11425	CLIP	4	
15	09403-16307	CLAMP	1	
16	09408-00105	CLAMP	1	
17	09408-00155	CLAMP	1	
18	01550-08407	BOLT	4	
19	15680-93J40	HOSE, FUEL (PUMP TO FILTER)	1	
20	09401-14409	CLIP	1	
21	09408-00135	CLIP	2	
22	15684-98J00	GUIDE, FUEL HOSE	1	
23	01550-06127	BOLT	2	
24	09251-09005	PLUG	1	

DF200T E01
DF200Z E01
DF225T E01
DF225Z E01
DF250T E01
DF250Z E01

FIG.144B

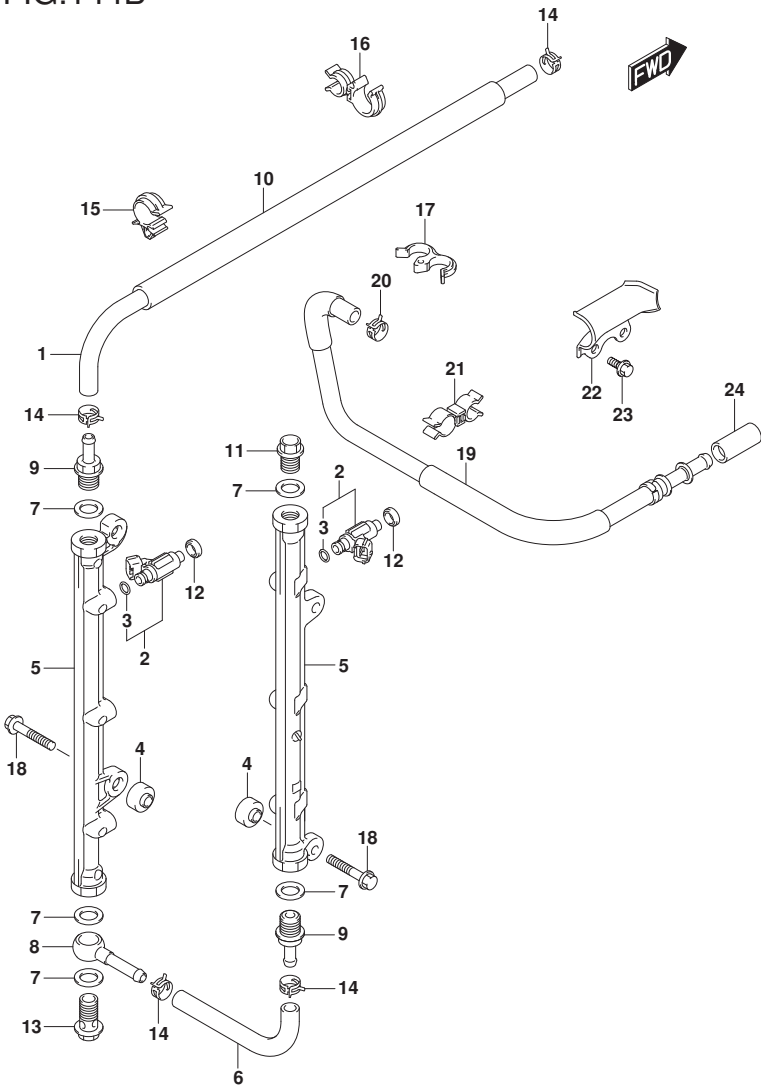


FIG.144B (1-C-9) FUEL INJECTOR (E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15681-93J01	HOSE, FUEL (3WAY TO DLVY PIPE)	1	
2	15710-93J00	INJECTOR ASSY, FUEL	6	
3	15717-16G00	.O RING	6	
4	15735-58B00	INSULATOR, DELIVERY PIPE	4	
5	15751-93J00	PIPE, DELIVERY	2	
6	15756-93J01	HOSE, FUEL (DLVY TO DLVY)	1	
7	15762-93J10	GASKET, DELIVERY PIPE	5	
8	15832-93J00	UNION, DELIVERY PIPE	1	
9	15831-93J00	UNION, DELIVERY PIPE	2	
10	18498-93J01	PROTECTOR, FUEL HOSE (L:340)	1	
11	09247-14042	PLUG (14X14)	1	
12	09320-08062	CUSHION	6	
13	09360-14014	UNION	1	
14	09401-11425	CLIP	4	
15	09403-16307	CLAMP	1	
16	09408-00105	CLAMP	1	
17	09408-00155	CLAMP	1	
18	01550-08407	BOLT	4	
19	15680-93J40	HOSE, FUEL (PUMP TO FILTER)	1	
20	09401-14409	CLIP	1	
21	09408-00135	CLIP	2	
22	15684-98J00	GUIDE, FUEL HOSE	1	
23	01550-06127	BOLT	2	
24	09251-09005	PLUG	1	

DF200T E40
DF200Z E40
DF225T E40
DF225Z E40
DF250T E40
DF250Z E40

FIG.147A

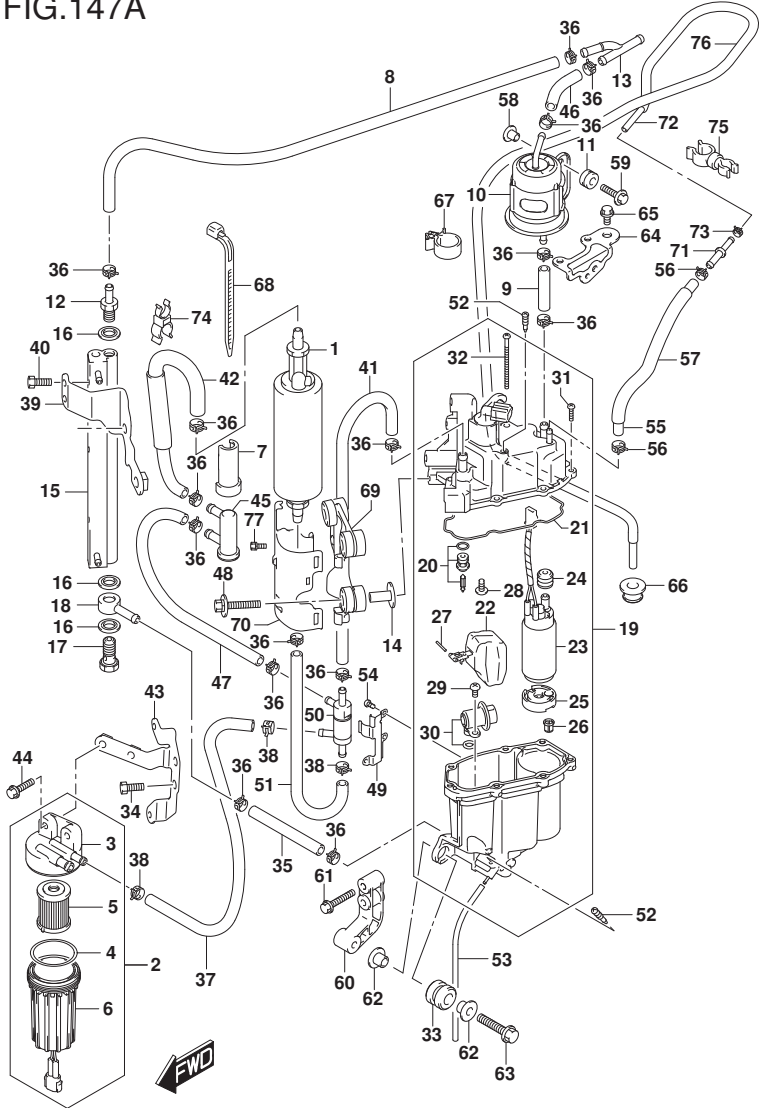


FIG.147A (1-C-10) FUEL PUMP/FUEL VAPOR SEPARATOR (E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15100-98J00	PUMP ASSY, FUEL	1	
2	15410-93J10	FILTER, FUEL (L)	1	
3	15411-93J10	.CAP, FUEL FILTER	1	
4	15415-93J10	.SEAL, FUEL FILTER NO.1	1	
5	15412-93J10	.FILTER ASSY, FUEL	1	
6	15413-93J10	.CASE ASSY, FUEL FILTER	1	
7	15644-93J00	COVER, FUEL FILTER	1	
8	15633-93J20	HOSE, FUEL (H)	1	
9	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->65
10	15440-93J00	FILTER, FUEL (EPI)	1	
11	09320-08501	CUSHION	2	
12	15773-90J00	UNION, FUEL HOSE (H)	1	
13	15830-93J00	UNION, 3 WAY	1	
14	09169-06093	WASHER	3	
15	15770-93J00	COOLER, FUEL	1	
16	09168-12013	GASKET (11.8X22X1.2)	3	
17	09360-12008	UNION	1	
18	09363-08004	UNION	1	
19	15600-93J20	SEPARATOR ASSY, FUEL VAPOR	1	
20	13370-93J00	.VALVE ASSY, NEEDLE	1	
21	15626-93J00	.GASKET, SEPARATOR	1	
22	15650-93J00	.FLOAT ASSY	1	
23	15200-93J01	.PUMP ASSY, FUEL (H)	1	
24	15647-93J00	.BUSH, FUEL PUMP	1	

FIG.147A

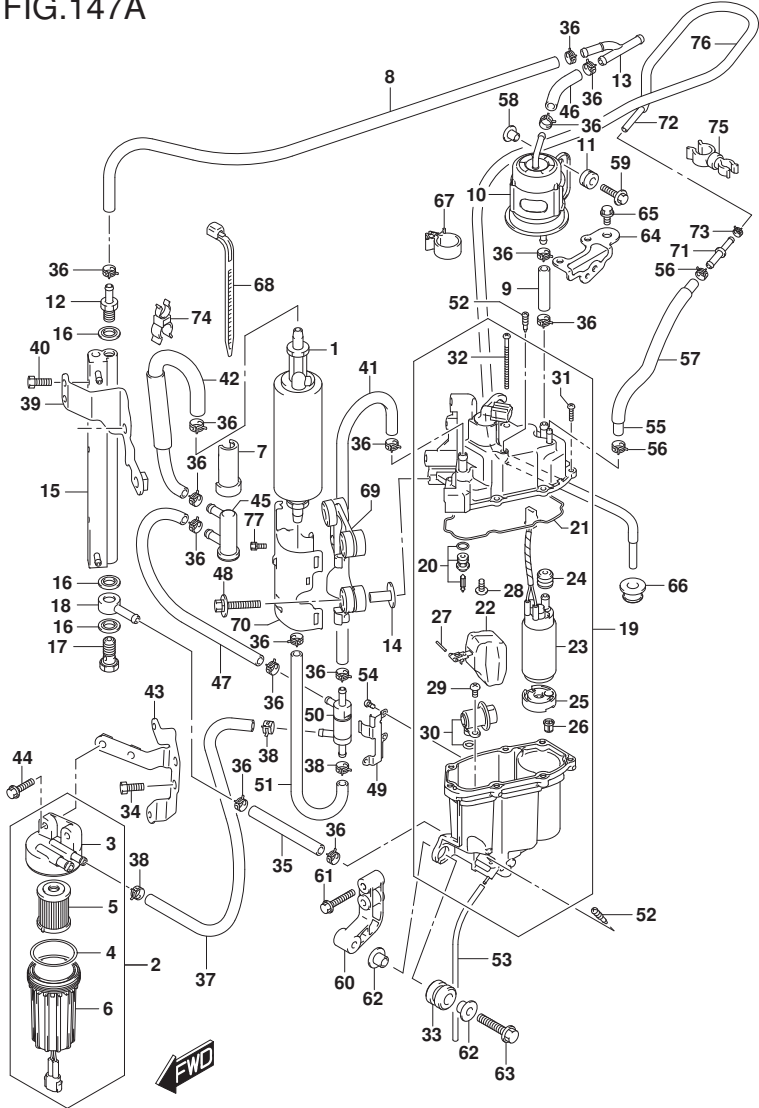
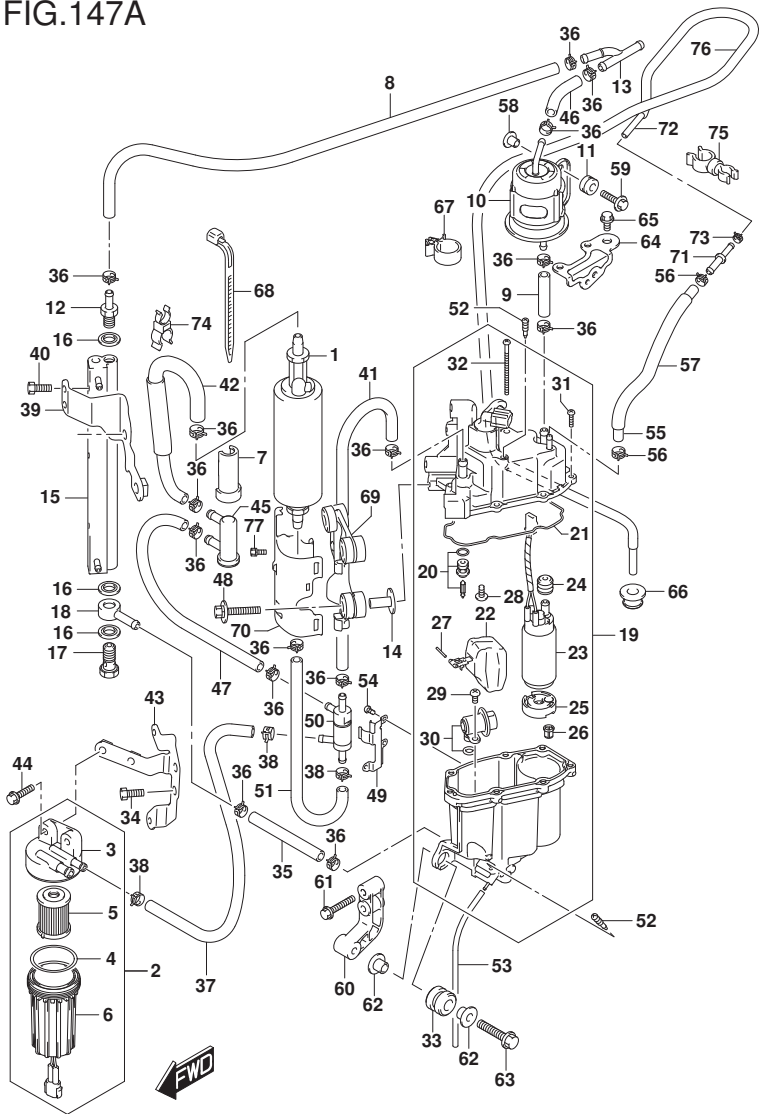


FIG.147A (1-C-11) FUEL PUMP/FUEL VAPOR SEPARATOR (E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25	15641-90J00	.SPACER, FUEL PUMP	1	
26	15642-90J00	.FILTER, FUEL PUMP	1	
27	15654-99E00	.PIN, FLOAT	1	
28	02142-0408B	.SCREW	1	
29	13602-05108	.SCREW	1	
30	15760-93J00	.REGULATOR, FUEL PRESSURE	1	
31	15628-99E00	.SCREW	6	
32	15627-93J00	.SCREW	1	
33	09320-12072	CUSHION	3	
34	15675-93J00	BOLT, COOLER BRACKET	3	
35	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->50
36	09401-11414	CLIP (ID:11.5)	15	
37	15636-93J30	HOSE, FUEL	1	
38	15685-93J00	CLIP	3	
39	15672-93J10	BRACKET, FUEL COOLER	1	
40	01500-06167	BOLT	4	
41	15635-93J30	HOSE, FUEL (H)	1	
42	15632-93J30	HOSE, FUEL	1	
43	15673-98J00	BRACKET, FUEL FILTER	1	
44	01550-06257	BOLT	2	
45	15643-93J00	FILTER, FUEL (L)	1	
46	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->65
47	15634-93J20	HOSE, FUEL (H)	1	
48	09116-06525	BOLT (6X35)	3	

FIG.147A



DF250_E01_020_147A
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.147A (1-C-12) FUEL PUMP/FUEL VAPOR SEPARATOR (E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
49	15674-93J00	BRACKET, CHECK VALVE	1	
50	15645-93J00	VALVE, CHECK	1	
51	15637-93J30	HOSE, FUEL	1	
52	15629-99E10	SCREW, DRAIN	2	
53	15683-87J00	HOSE, DRAIN	1	
54	02112-0406B	SCREW	3	
55	09343-70503-600	HOSE (7X12X600)	1	L:600->240
56	09401-11423	CLIP	2	
57	18498-87J51	PROTECTOR,EVAP HOSE (160)	1	
58	09169-06062	WASHER	2	
59	09116-06202	BOLT (6X25)	2	
60	15671-93J00	BRACKET, VAPOR SEPARATOR	1	
61	01550-06357	BOLT	2	
62	09169-08042	WASHER	6	
63	01550-08407	BOLT	3	
64	18417-93J00	BRACKET, PURGE VALVE	1	
65	01550-06127	BOLT	2	
66	09320-08086	CUSHION	1	
67	09403-14304	CLAMP	1	
68	13671-02F00	CLIP	1	
69	15114-93J00	BRACKET, FUEL PUMP NO.1	1	
70	15115-93J01	BRACKET, FUEL PUMP NO.2	1	
71	15695-98L00	UNION, EVAPORATION	1	
72	09352-50003-00A	HOSE, EVAPORATION (1000)	1	

DF250_E01_020

FIG.147A

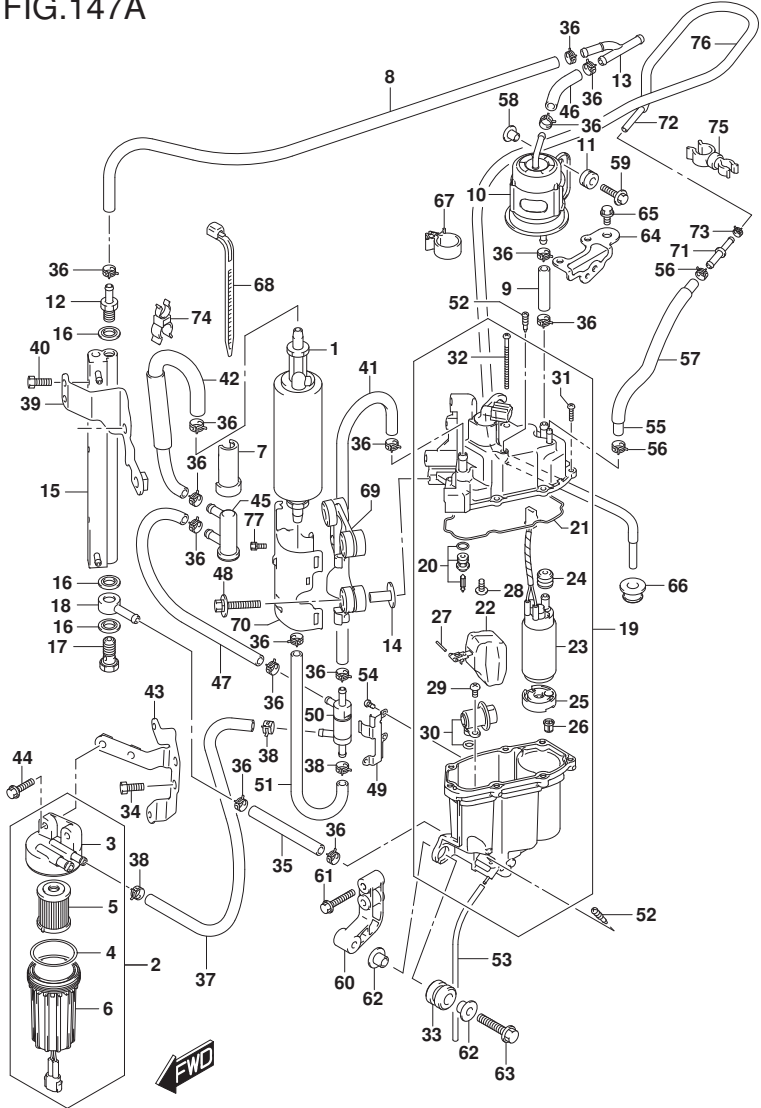


FIG.147A (1-C-13) FUEL PUMP/FUEL VAPOR SEPARATOR (E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
73	09401-08412	CLIP	1	
74	09408-00056	CLIP	1	
75	09408-00050	CLIP	1	
76	18498-93J20	PROTECTOR, EVAP HOSE (900)	1	
77	15118-93J00	BOLT	1	

DF200T E01
DF200Z E01
DF225T E01
DF225Z E01
DF250T E01
DF250Z E01

FIG.147B

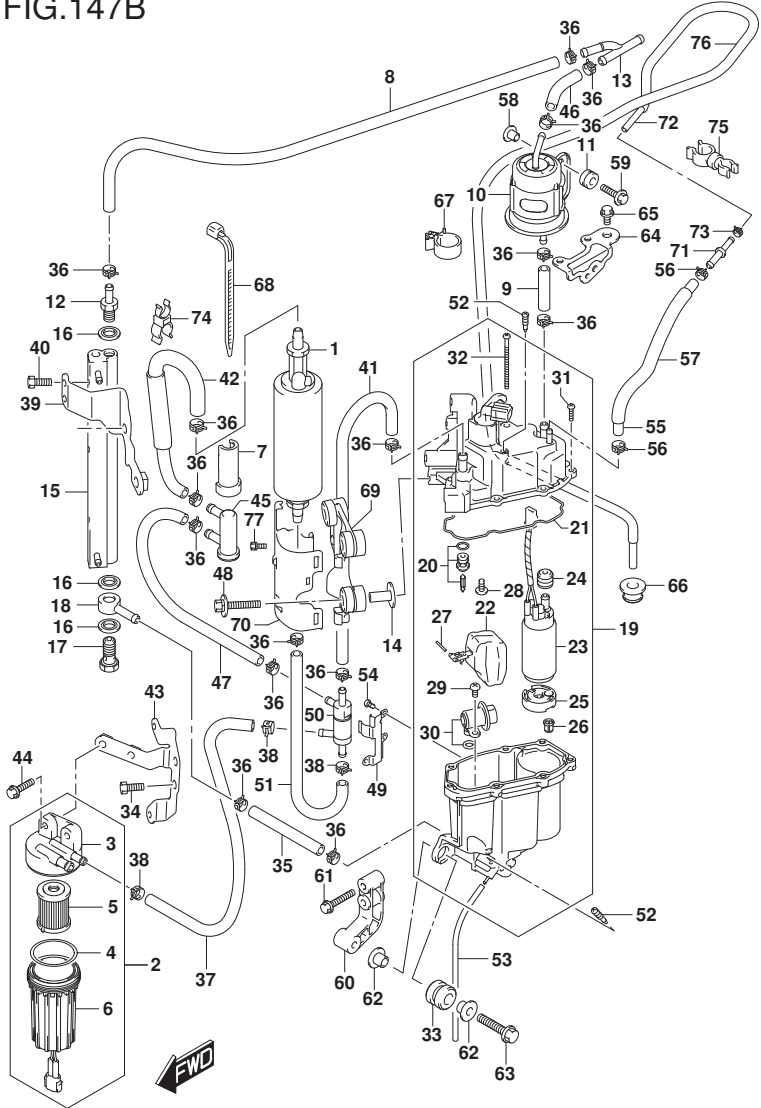


FIG.147B (1-C-14) FUEL PUMP/FUEL VAPOR SEPARATOR (E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15100-98J00	PUMP ASSY, FUEL	1	
2	15410-93J10	FILTER, FUEL (L)	1	
3	15411-93J10	.CAP, FUEL FILTER	1	
4	15415-93J10	.SEAL, FUEL FILTER NO.1	1	
5	15412-93J10	.FILTER ASSY, FUEL	1	
6	15413-93J10	.CASE ASSY, FUEL FILTER	1	
7	15644-93J00	COVER, FUEL FILTER	1	
8	15633-93J20	HOSE, FUEL (H)	1	
9	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->65
10	15440-93J10	FILTER, FUEL (EPI)	1	
11	09320-08501	CUSHION	2	
12	15773-90J00	UNION, FUEL HOSE (H)	1	
13	15830-93J00	UNION, 3 WAY	1	
14	09169-06093	WASHER	3	
15	15770-93J00	COOLER, FUEL	1	
16	15762-90J00	GASKET UNION	3	
17	09360-12013	UNION	1	
18	15830-90J00	UNION	1	
19	15600-93J30	SEPARATOR ASSY, FUEL VAPOR	1	
20	13370-93J10	.VALVE ASSY, NEEDLE	1	
21	15626-93J10	.GASKET, SEPARATOR	1	
22	15650-93J00	.FLOAT ASSY	1	
23	15200-93J11	.PUMP ASSY, FUEL (H)	1	
24	15647-93J10	.BUSH, FUEL PUMP	1	

FIG.147B

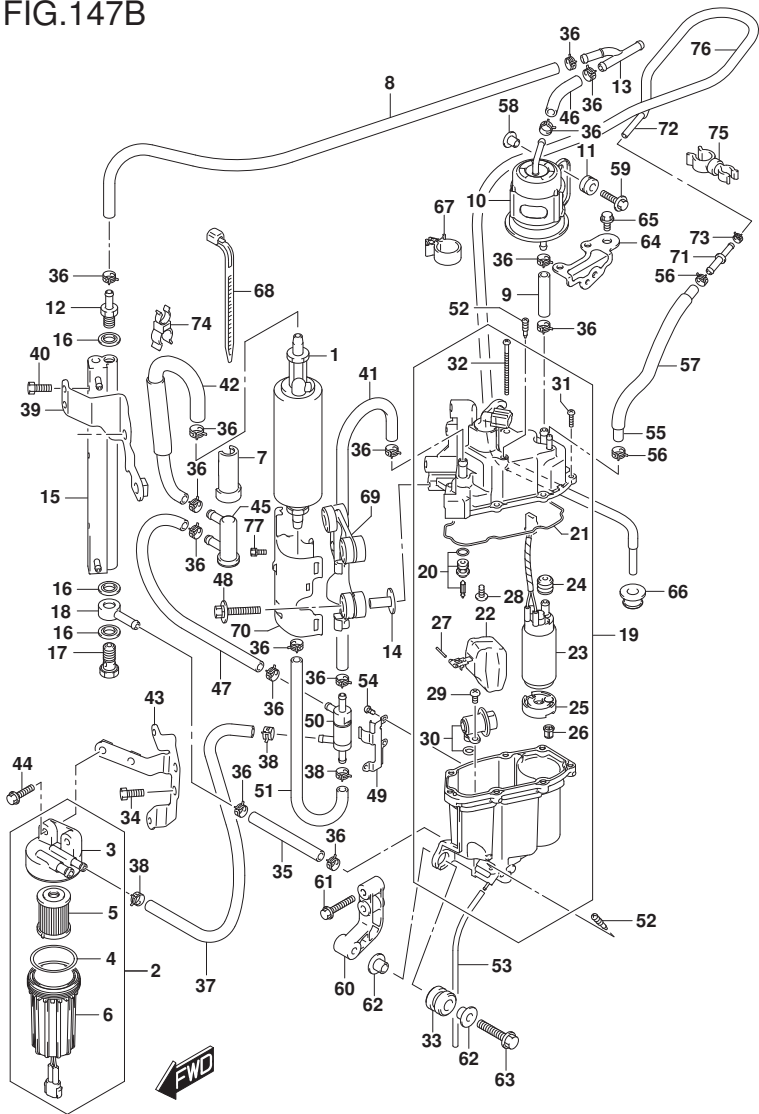


FIG.147B (1-C-15) FUEL PUMP/FUEL VAPOR SEPARATOR (E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25	15641-90J10	.SPACER, FUEL PUMP	1	
26	15642-90J00	.FILTER, FUEL PUMP	1	
27	15654-99E00	.PIN, FLOAT	1	
28	13614-93J00	.SCREW	1	
29	15631-99E10	.SCREW	1	
30	15760-93J00	.REGULATOR, FUEL PRESSURE	1	
31	15628-99E00	.SCREW	6	
32	15627-93J00	.SCREW	1	
33	09320-12072	CUSHION	3	
34	15675-93J00	BOLT, COOLER BRACKET	3	
35	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->50
36	09401-11414	CLIP (ID:11.5)	15	
37	15636-93J30	HOSE, FUEL	1	
38	15685-93J00	CLIP	3	
39	15672-93J10	BRACKET, FUEL COOLER	1	
40	01500-06167	BOLT	4	
41	15635-93J30	HOSE, FUEL (H)	1	
42	15632-93J30	HOSE, FUEL	1	
43	15673-98J00	BRACKET, FUEL FILTER	1	
44	01550-06257	BOLT	2	
45	15643-93J00	FILTER, FUEL (L)	1	
46	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->65
47	15634-93J20	HOSE, FUEL (H)	1	
48	09116-06525	BOLT (6X35)	3	

FIG.147B

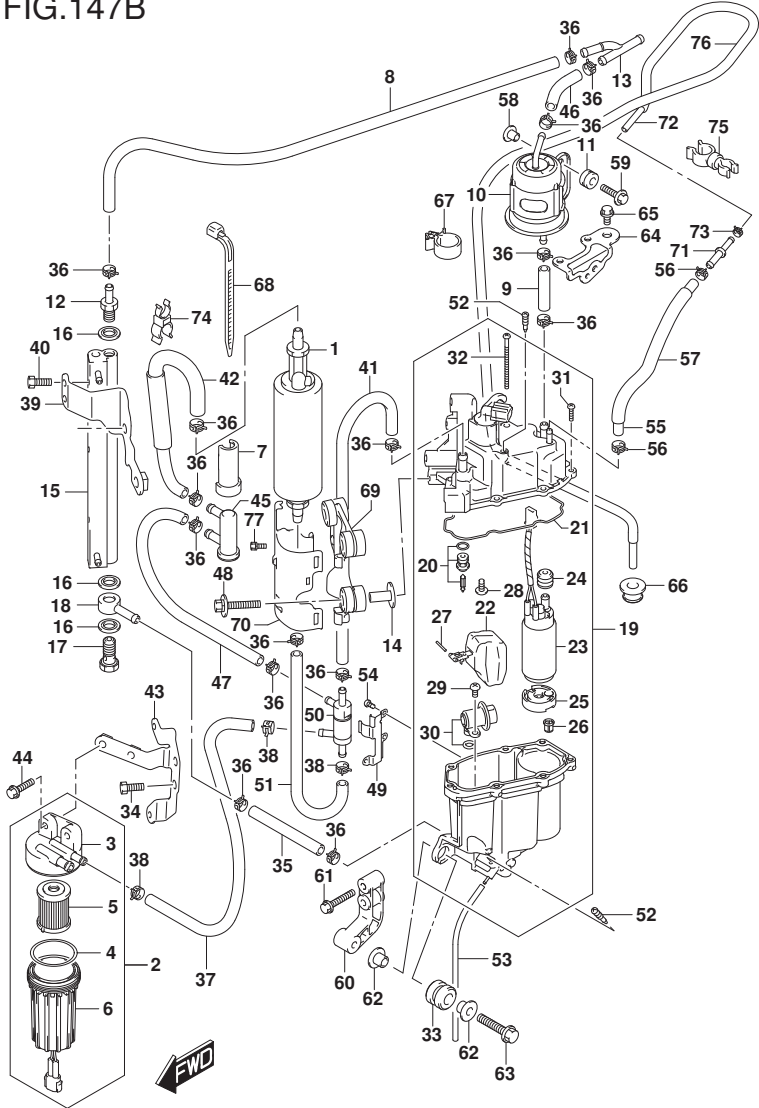


FIG.147B (1-D-2) FUEL PUMP/FUEL VAPOR SEPARATOR (E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
49	15674-93J00	BRACKET, CHECK VALVE	1	
50	15645-93J10	VALVE, CHECK	1	
51	15637-93J30	HOSE, FUEL	1	
52	15629-99E10	SCREW, DRAIN	2	
53	15683-87J00	HOSE, DRAIN	1	
54	02112-0406B	SCREW	3	
55	09343-70503-600	HOSE (7X12X600)	1	L:600->240
56	09401-11423	CLIP	2	
57	18498-87J51	PROTECTOR,EVAP HOSE (160)	1	
58	09169-06062	WASHER	2	
59	09116-06202	BOLT (6X25)	2	
60	15671-93J00	BRACKET, VAPOR SEPARATOR	1	
61	01550-06357	BOLT	2	
62	09169-08042	WASHER	6	
63	01550-08407	BOLT	3	
64	18417-93J00	BRACKET, PURGE VALVE	1	
65	01550-06127	BOLT	2	
66	09320-08086	CUSHION	1	
67	09403-14304	CLAMP	1	
68	13671-02F00	CLIP	1	
69	15114-93J00	BRACKET, FUEL PUMP NO.1	1	
70	15115-93J01	BRACKET, FUEL PUMP NO.2	1	
71	15695-98L00	UNION, EVAPORATION	1	
72	09352-50003-00A	HOSE, EVAPORATION (1000)	1	

FIG.147B

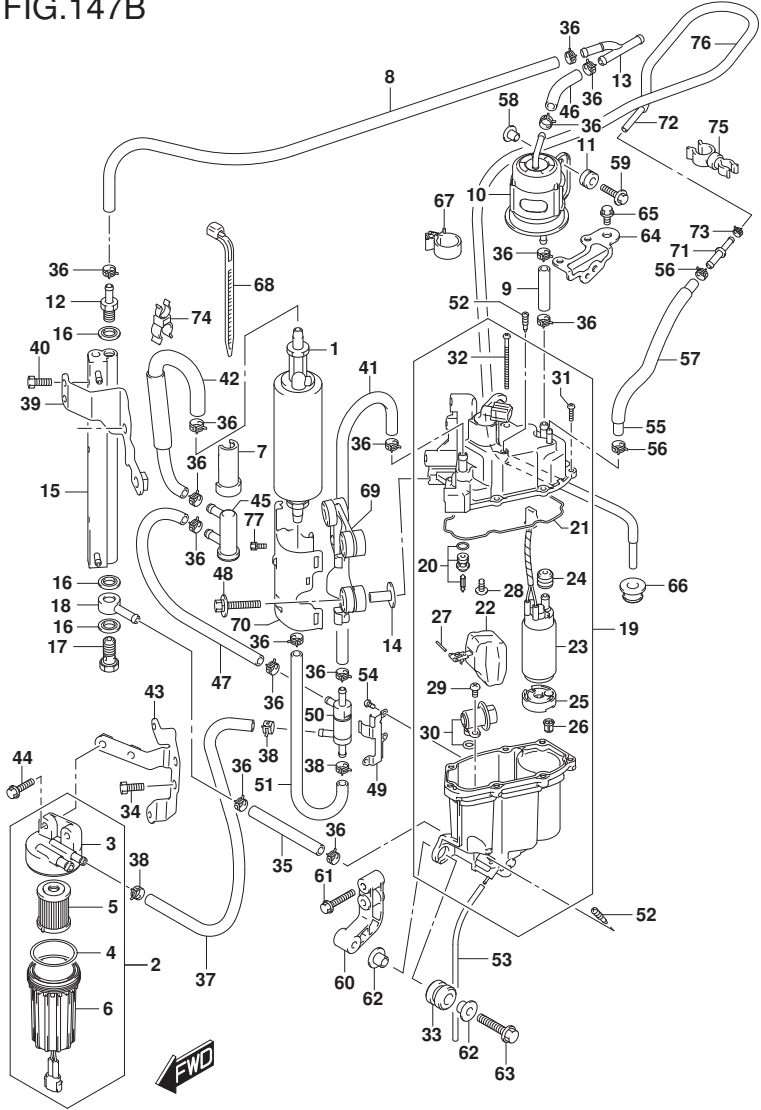


FIG.147B (1-D-3) FUEL PUMP/FUEL VAPOR SEPARATOR (E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
73	09401-08412	CLIP	1	
74	09408-00056	CLIP	1	
75	09408-00050	CLIP	1	
76	18498-93J20	PROTECTOR, EVAP HOSE (900)	1	
77	15118-93J00	BOLT	1	

DF200T E40
DF200Z E40
DF225T E40
DF225Z E40
DF250T E40
DF250Z E40

FIG.160A

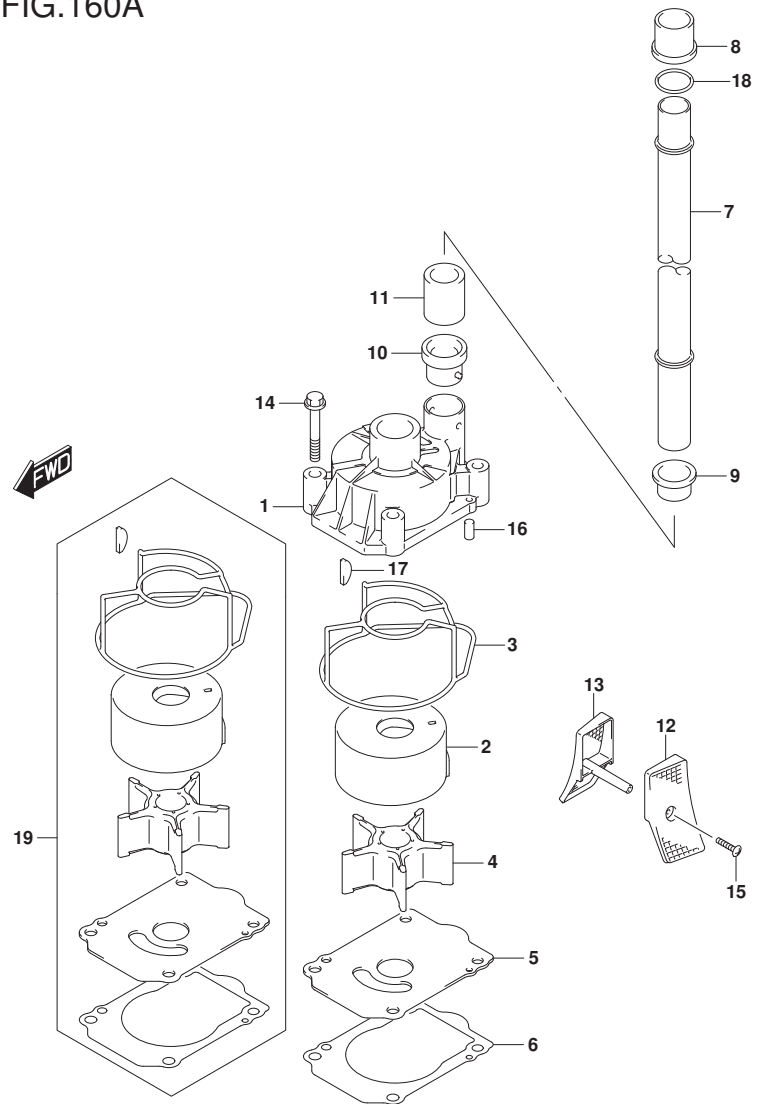


FIG.160A (1-D-4) WATER PUMP (DF200T E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17410-93J01	CASE, WATER PUMP	1	
2	17413-93J02	SLEEVE, CASE	1	
3	17416-93J00	SEALING, CASE	1	
4	17461-93J00	IMPELLER, WATER PUMP	1	
5	17471-93J02	PANEL, PUMP CASE UNDER	1	
6	17472-93J00	GASKET, PUMP CASE PANEL	1	
7-1	17561-93J03	TUBE, WATER (X)	1	W/TRANSOM(X)
7-2	17561-93J13	TUBE, WATER (XX)	1	W/TRANSOM(XX)
7-3	17561-93J21	TUBE, WATER (L)	1	W/TRANSOM(L)
8	17562-93J01	BUSH, WATER TUBE UPPER	1	
9	17563-93J00	BUSH, WATER TUBE LOWER	1	
10	17564-93J00	BUSH, WATER PUMP CASE	1	
11	17612-93J00	SPACER, WATER TUBE	1	
12-1	17631-93J20	FILTER, WATER PORT SIDE	1	
12-2	17631-93J30	FILTER, WATER PORT SIDE	1	OPT
13-1	17632-93J20	FILTER, WATER STBD SIDE	1	
13-2	17632-93J30	FILTER, WATER STBD SIDE	1	OPT
14	09116-08131	BOLT (8X45)	4	
15	09132-04034	SCREW (4X18)	1	
16	09202-06031	PIN (6X12)	2	
17	09420-05009	KEY	1	
18	09168-20002	GASKET (20.5X30X1.5)	1	
19	17400-93J03	WATER PUMP REPAIR KIT	1	OPT

DF200T E01

FIG.160B

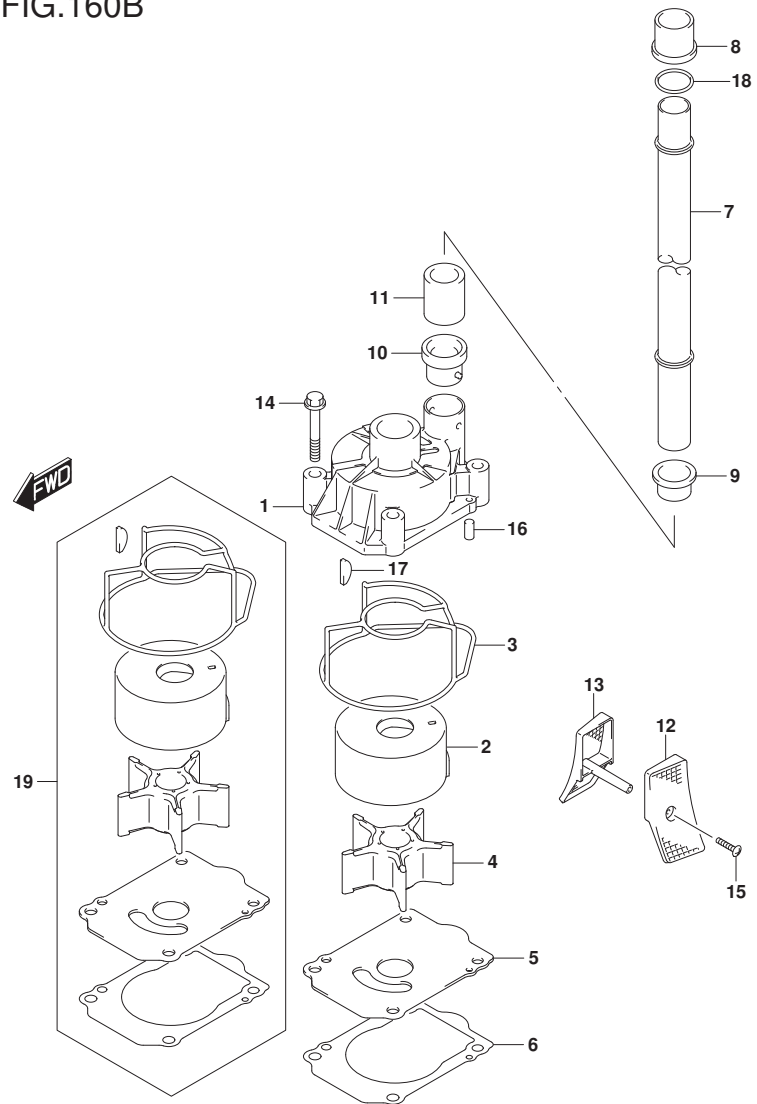


FIG.160B (1-D-5) WATER PUMP (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17410-93J01	CASE, WATER PUMP	1	
2	17413-93J12	SLEEVE, CASE	1	
3	17416-93J00	SEALING, CASE	1	
4	17461-93J00	IMPELLER, WATER PUMP	1	
5	17471-93J12	PANEL, PUMP CASE UNDER	1	
6	17472-93J00	GASKET, PUMP CASE PANEL	1	
7-1	17561-93J03	TUBE, WATER (X)	1	W/TRANSOM(X)
7-2	17561-93J21	TUBE, WATER (L)	1	W/TRANSOM(L)
8	17562-93J01	BUSH, WATER TUBE UPPER	1	
9	17563-93J00	BUSH, WATER TUBE LOWER	1	
10	17564-93J00	BUSH, WATER PUMP CASE	1	
11	17612-93J00	SPACER, WATER TUBE	1	
12-1	17631-93J20	FILTER, WATER PORT SIDE	1	
12-2	17631-93J30	FILTER, WATER PORT SIDE	1	OPT
13-1	17632-93J20	FILTER, WATER STBD SIDE	1	
13-2	17632-93J30	FILTER, WATER STBD SIDE	1	OPT
14	09116-08131	BOLT (8X45)	4	
15	09132-04034	SCREW (4X18)	1	
16	09202-06031	PIN (6X12)	2	
17	09420-05009	KEY	1	
18	09168-20002	GASKET (20.5X30X1.5)	1	
19	17400-93J10	WATER PUMP REPAIR KIT	1	OPT

DF200T E40

FIG.160C

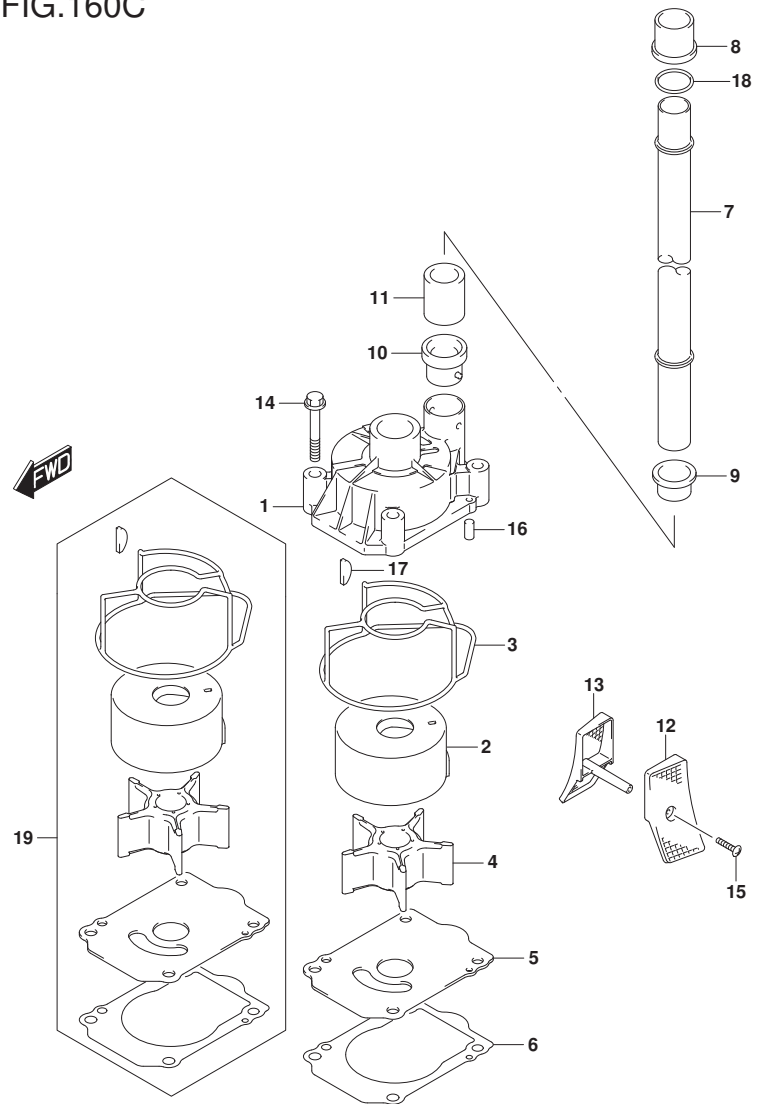
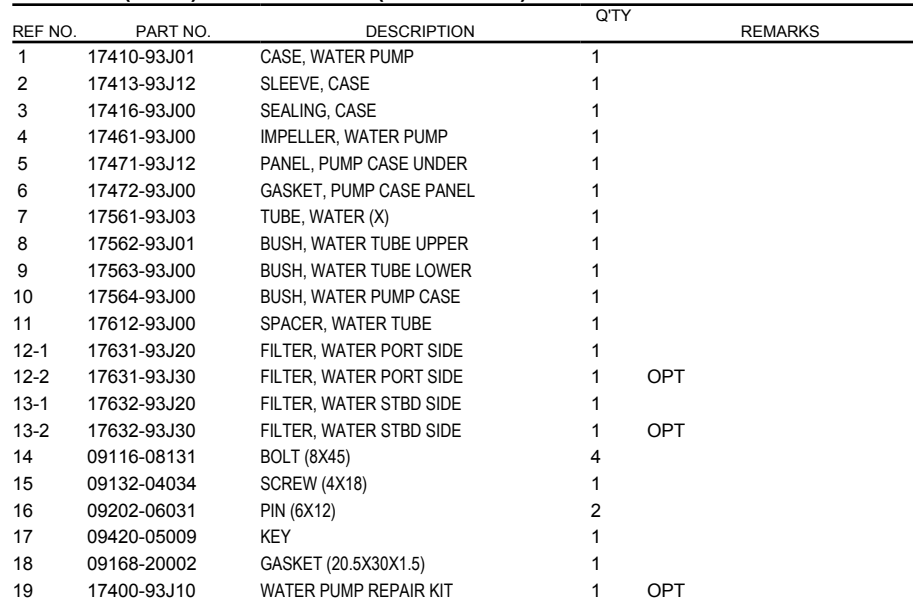


FIG.160C (1-D-6) WATER PUMP (DF200Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17410-93J01	CASE, WATER PUMP	1	
2	17413-93J02	SLEEVE, CASE	1	
3	17416-93J00	SEALING, CASE	1	
4	17461-93J00	IMPELLER, WATER PUMP	1	
5	17471-93J02	PANEL, PUMP CASE UNDER	1	
6	17472-93J00	GASKET, PUMP CASE PANEL	1	
7-1	17561-93J03	TUBE, WATER (X)	1	W/TRANSOM(X)
7-2	17561-93J13	TUBE, WATER (XX)	1	W/TRANSOM(XX)
8	17562-93J01	BUSH, WATER TUBE UPPER	1	
9	17563-93J00	BUSH, WATER TUBE LOWER	1	
10	17564-93J00	BUSH, WATER PUMP CASE	1	
11	17612-93J00	SPACER, WATER TUBE	1	
12-1	17631-93J20	FILTER, WATER PORT SIDE	1	
12-2	17631-93J30	FILTER, WATER PORT SIDE	1	OPT
13-1	17632-93J20	FILTER, WATER STBD SIDE	1	
13-2	17632-93J30	FILTER, WATER STBD SIDE	1	OPT
14	09116-08131	BOLT (8X45)	4	
15	09132-04034	SCREW (4X18)	1	
16	09202-06031	PIN (6X12)	2	
17	09420-05009	KEY	1	
18	09168-20002	GASKET (20.5X30X1.5)	1	
19	17400-93J03	WATER PUMP REPAIR KIT	1	OPT

DF200Z E01

FIG.160D (1-D-7) WATER PUMP (DF200Z E40)



DF250_E01_020_160D
WATER PUMP

FIG.160E

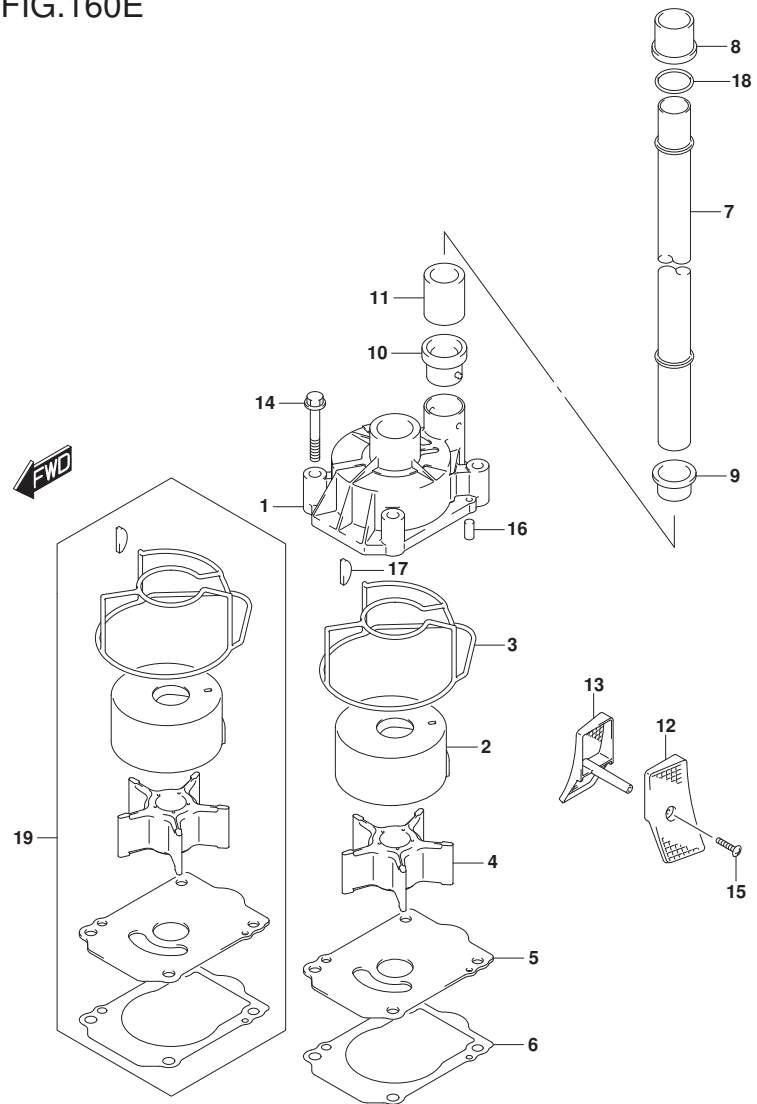


FIG.160E (1-D-8) WATER PUMP (DF225T E01)(DF225Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17410-93J01	CASE, WATER PUMP	1	
2	17413-93J02	SLEEVE, CASE	1	
3	17416-93J00	SEALING, CASE	1	
4	17461-93J00	IMPELLER, WATER PUMP	1	
5	17471-93J02	PANEL, PUMP CASE UNDER	1	
6	17472-93J00	GASKET, PUMP CASE PANEL	1	
7	17561-93J03	TUBE, WATER (X)	1	
8	17562-93J01	BUSH, WATER TUBE UPPER	1	
9	17563-93J00	BUSH, WATER TUBE LOWER	1	
10	17564-93J00	BUSH, WATER PUMP CASE	1	
11	17612-93J00	SPACER, WATER TUBE	1	
12-1	17631-93J20	FILTER, WATER PORT SIDE	1	
12-2	17631-93J30	FILTER, WATER PORT SIDE	1	OPT
13-1	17632-93J20	FILTER, WATER STBD SIDE	1	
13-2	17632-93J30	FILTER, WATER STBD SIDE	1	OPT
14	09116-08131	BOLT (8X45)	4	
15	09132-04034	SCREW (4X18)	1	
16	09202-06031	PIN (6X12)	2	
17	09420-05009	KEY	1	
18	09168-20002	GASKET (20.5X30X1.5)	1	
19	17400-93J03	WATER PUMP REPAIR KIT	1	OPT

DF225T E01
DF225Z E01

FIG.160F

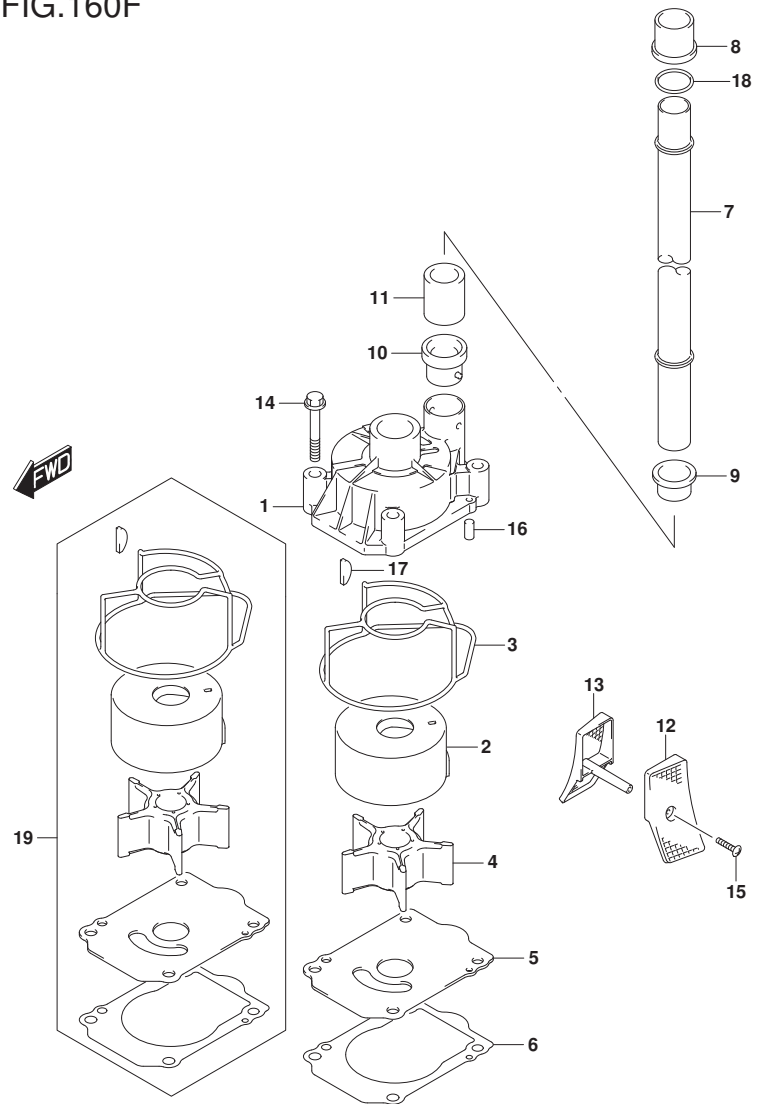


FIG.160F (1-D-9) WATER PUMP (DF250T E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17410-93J01	CASE, WATER PUMP	1	
2	17413-93J02	SLEEVE, CASE	1	
3	17416-93J00	SEALING, CASE	1	
4	17461-93J00	IMPELLER, WATER PUMP	1	
5	17471-93J02	PANEL, PUMP CASE UNDER	1	
6	17472-93J00	GASKET, PUMP CASE PANEL	1	
7-1	17561-93J03	TUBE, WATER (X)	1	W/TRANSOM(X)
7-2	17561-93J13	TUBE, WATER (XX)	1	W/TRANSOM(XX)
8	17562-93J01	BUSH, WATER TUBE UPPER	1	
9	17563-93J00	BUSH, WATER TUBE LOWER	1	
10	17564-93J00	BUSH, WATER PUMP CASE	1	
11	17612-93J00	SPACER, WATER TUBE	1	
12-1	17631-93J20	FILTER, WATER PORT SIDE	1	
12-2	17631-93J30	FILTER, WATER PORT SIDE	1	OPT
13-1	17632-93J20	FILTER, WATER STBD SIDE	1	
13-2	17632-93J30	FILTER, WATER STBD SIDE	1	OPT
14	09116-08131	BOLT (8X45)	4	
15	09132-04034	SCREW (4X18)	1	
16	09202-06031	PIN (6X12)	2	
17	09420-05009	KEY	1	
18	09168-20002	GASKET (20.5X30X1.5)	1	
19	17400-93J03	WATER PUMP REPAIR KIT	1	OPT

DF250T E01

FIG.160G

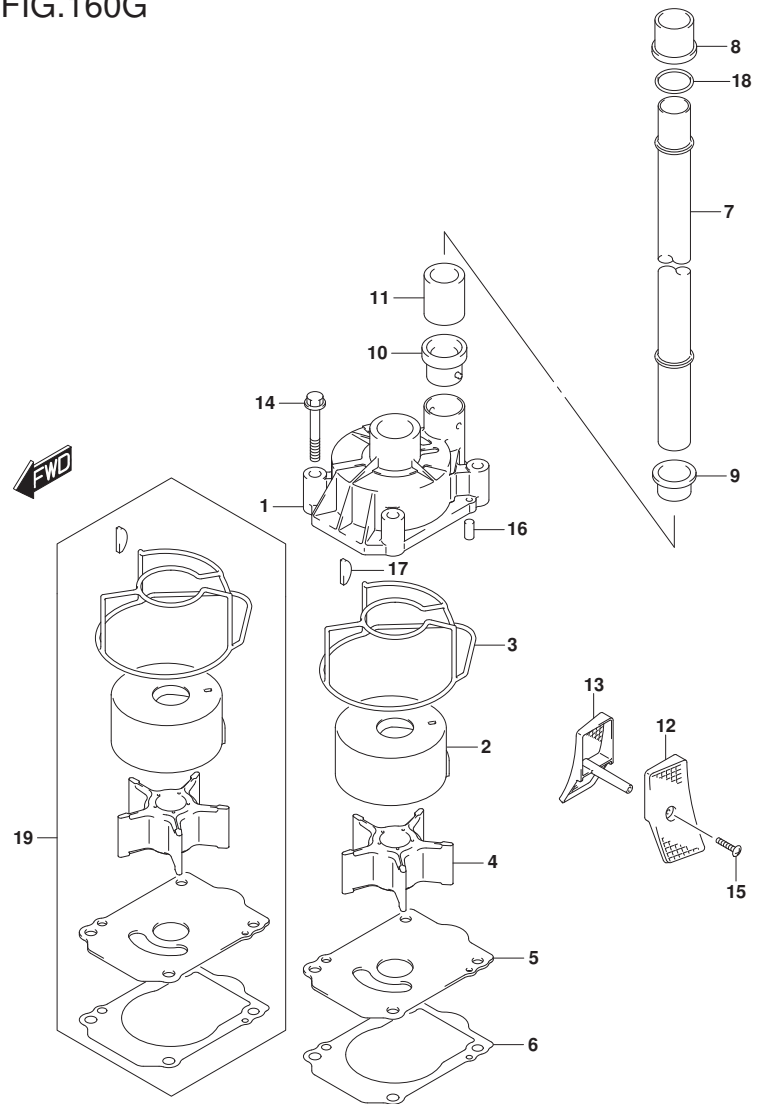


FIG.160G (1-D-10) WATER PUMP (DF250Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17410-93J01	CASE, WATER PUMP	1	
2	17413-93J02	SLEEVE, CASE	1	
3	17416-93J00	SEALING, CASE	1	
4	17461-93J00	IMPELLER, WATER PUMP	1	
5	17471-93J02	PANEL, PUMP CASE UNDER	1	
6	17472-93J00	GASKET, PUMP CASE PANEL	1	
7	17561-93J03	TUBE, WATER (X)	1	
8	17562-93J01	BUSH, WATER TUBE UPPER	1	
9	17563-93J00	BUSH, WATER TUBE LOWER	1	
10	17564-93J00	BUSH, WATER PUMP CASE	1	
11	17612-93J00	SPACER, WATER TUBE	1	
12-1	17631-93J20	FILTER, WATER PORT SIDE	1	
12-2	17631-93J30	FILTER, WATER PORT SIDE	1	OPT
13-1	17632-93J20	FILTER, WATER STBD SIDE	1	
13-2	17632-93J30	FILTER, WATER STBD SIDE	1	OPT
14	09116-08131	BOLT (8X45)	4	
15	09132-04034	SCREW (4X18)	1	
16	09202-06031	PIN (6X12)	2	
17	09420-05009	KEY	1	
18	09168-20002	GASKET (20.5X30X1.5)	1	
19	17400-93J03	WATER PUMP REPAIR KIT	1	OPT

DF250Z E01

FIG.160H

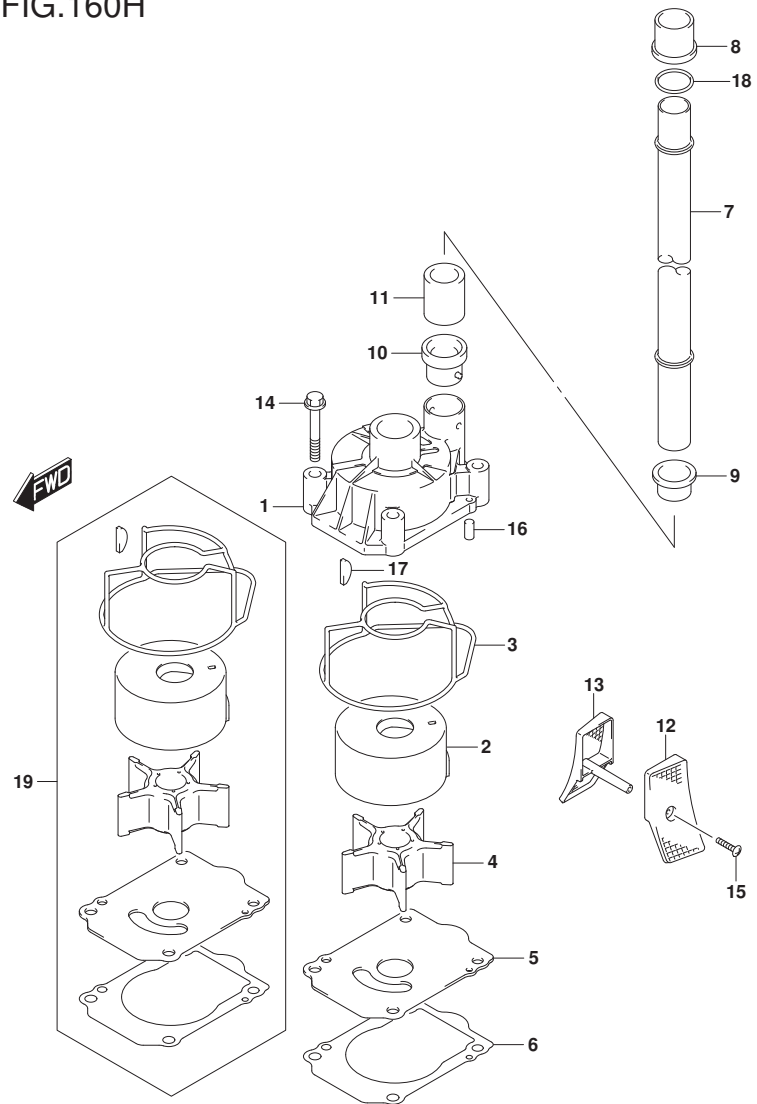


FIG.160H (1-D-11) WATER PUMP (DF225T E40)(DF225Z E40)(DF250T E40)(DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17410-93J01	CASE, WATER PUMP	1	
2	17413-93J12	SLEEVE, CASE	1	
3	17416-93J00	SEALING, CASE	1	
4	17461-93J00	IMPELLER, WATER PUMP	1	
5	17471-93J12	PANEL, PUMP CASE UNDER	1	
6	17472-93J00	GASKET, PUMP CASE PANEL	1	
7-1	17561-93J03	TUBE, WATER (X)	1	W/TRANSOM(X)
7-2	17561-93J13	TUBE, WATER (XX)	1	W/TRANSOM(XX)
8	17562-93J01	BUSH, WATER TUBE UPPER	1	
9	17563-93J00	BUSH, WATER TUBE LOWER	1	
10	17564-93J00	BUSH, WATER PUMP CASE	1	
11	17612-93J00	SPACER, WATER TUBE	1	
12-1	17631-93J20	FILTER, WATER PORT SIDE	1	
12-2	17631-93J30	FILTER, WATER PORT SIDE	1	OPT
13-1	17632-93J20	FILTER, WATER STBD SIDE	1	
13-2	17632-93J30	FILTER, WATER STBD SIDE	1	OPT
14	09116-08131	BOLT (8X45)	4	
15	09132-04034	SCREW (4X18)	1	
16	09202-06031	PIN (6X12)	2	
17	09420-05009	KEY	1	
18	09168-20002	GASKET (20.5X30X1.5)	1	
19	17400-93J10	WATER PUMP REPAIR KIT	1	OPT

DF225T E40
DF225Z E40
DF250T E40
DF250Z E40

FIG.162A

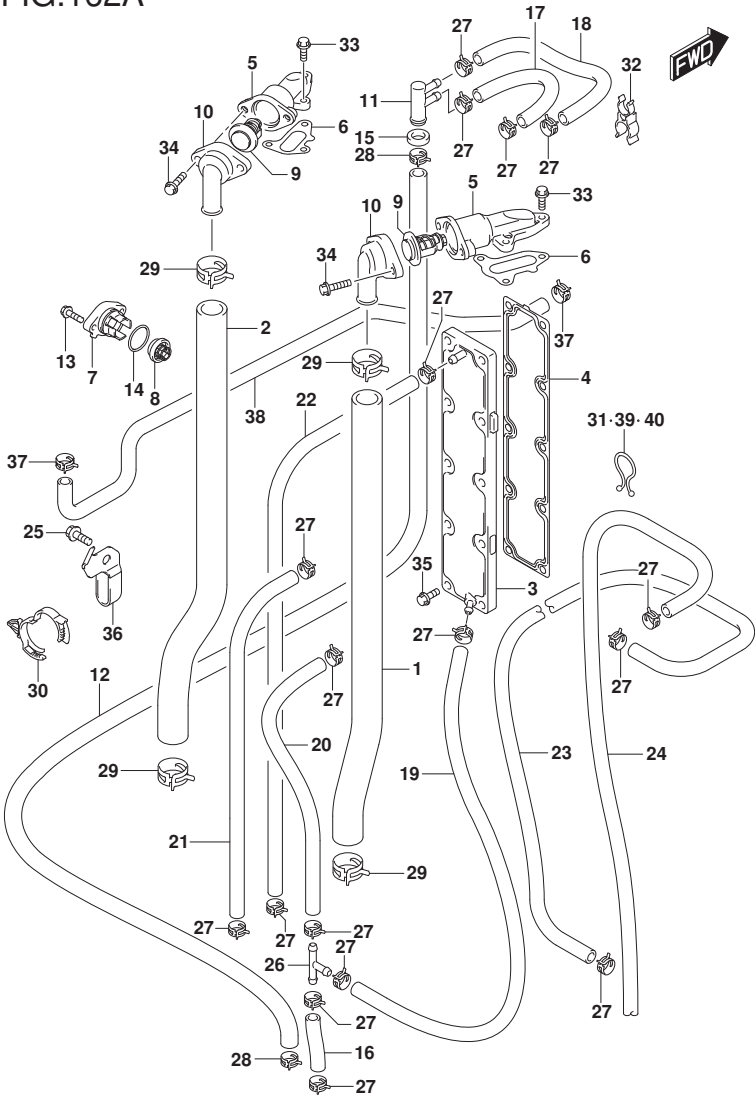
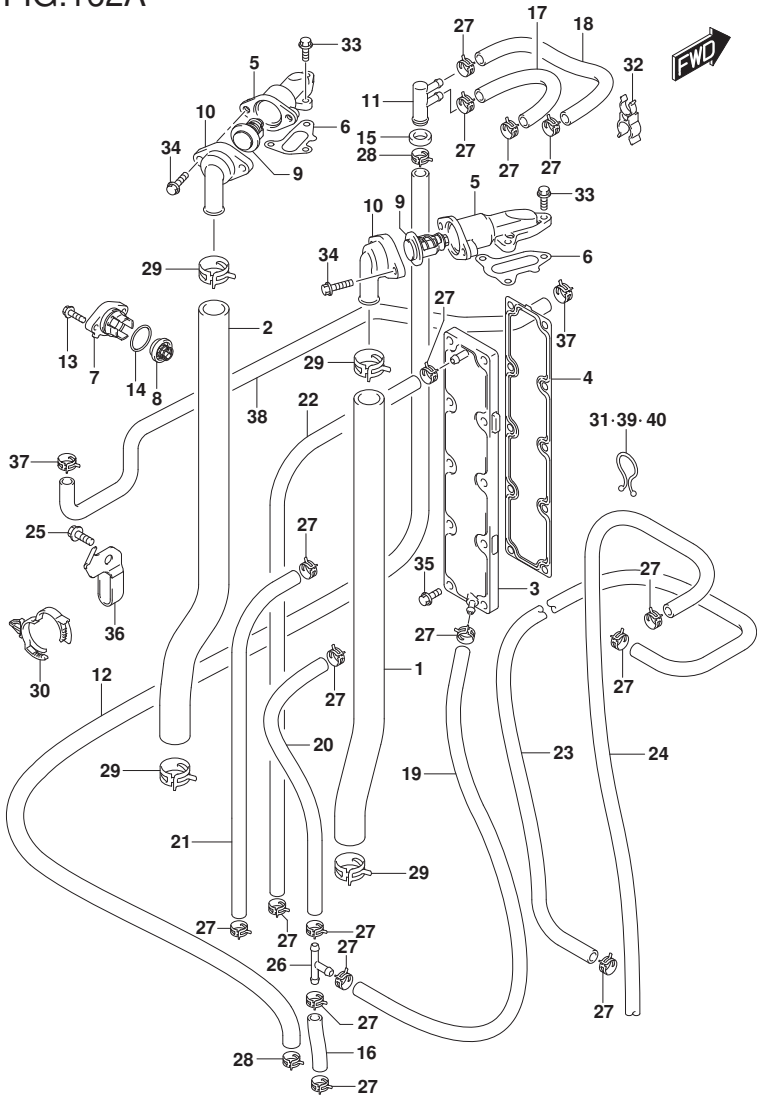


FIG.162A (1-D-12) THERMOSTAT

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11196-93J00	HOSE, WATER RETURN STBD	1	
2	11197-93J00	HOSE, WATER RETURN PORT	1	
3	11270-93J00	PLATE, CYL BLOCK WTR JKT	1	
4	11272-93J00	GASKET, CYL BLOCK PLATE	1	
5	17581-93J00	PIPE, OUTLET	2	
6	17582-93J00	GASKET, OUTLET PIPE	2	
7	17611-90J00	COVER, WATER PRESS VALVE	1	
8	17660-99E01	VALVE, WATER PRESSURE	1	
9-1	17670-90J00	THERMOSTAT (60C)	2	OPT
9-2	17670-90J10	THERMOSTAT (71C)	1	
10	17681-93J00	COVER, THERMOSTAT	2	
11	17711-90J00	3 WAY, WATER HOSE	1	
12	17712-93J00	HOSE (3 WAY TO E/H COV)	1	
13	09116-06121	BOLT (6X25)	2	
14	09280-26006	O RING (D:3.1,ID:26.4)	1	
15	09320-12014	CUSHION	1	

FIG.162A



DF250_E01_020_162A
THERMOSTAT

FIG.162A (1-D-13) THERMOSTAT

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
16	09352-50006-600	HOSE (5X9X600)	1	L:600->60
17	09352-50006-600	HOSE (5X9X600)	1	L:600->120
18	09355-50105-600	HOSE (5X9X600)	1	L:600->190
19	09352-50006-600	HOSE (5X9X600)	1	L:600->300
20	09352-50006-600	HOSE (5X9X600)	1	L:600->330
21	09352-50006-600	HOSE (5X9X600)	1	
22	09352-50903-600	HOSE (5X9X600)	1	
23	09352-50006-00B	HOSE (5X9X2000)	1	L2000->850
24	09352-50006-00B	HOSE (5X9X2000)	1	L:2000->1010
25	01550-08127	BOLT	1	
26	09367-06002	JOINT, 3 WAY	1	
27	09401-08413	CLIP	18	
28	09401-14409	CLIP	2	
29	09401-25406	CLIP	4	
30	09403-25304	CLAMP	1	
31	09408-00008	CLIP (ID:20)	1	
32	09408-00056	CLIP	1	
33	01550-06207	BOLT	6	
34	01550-06207	BOLT	4	

DF250_E01_020

FIG.162A

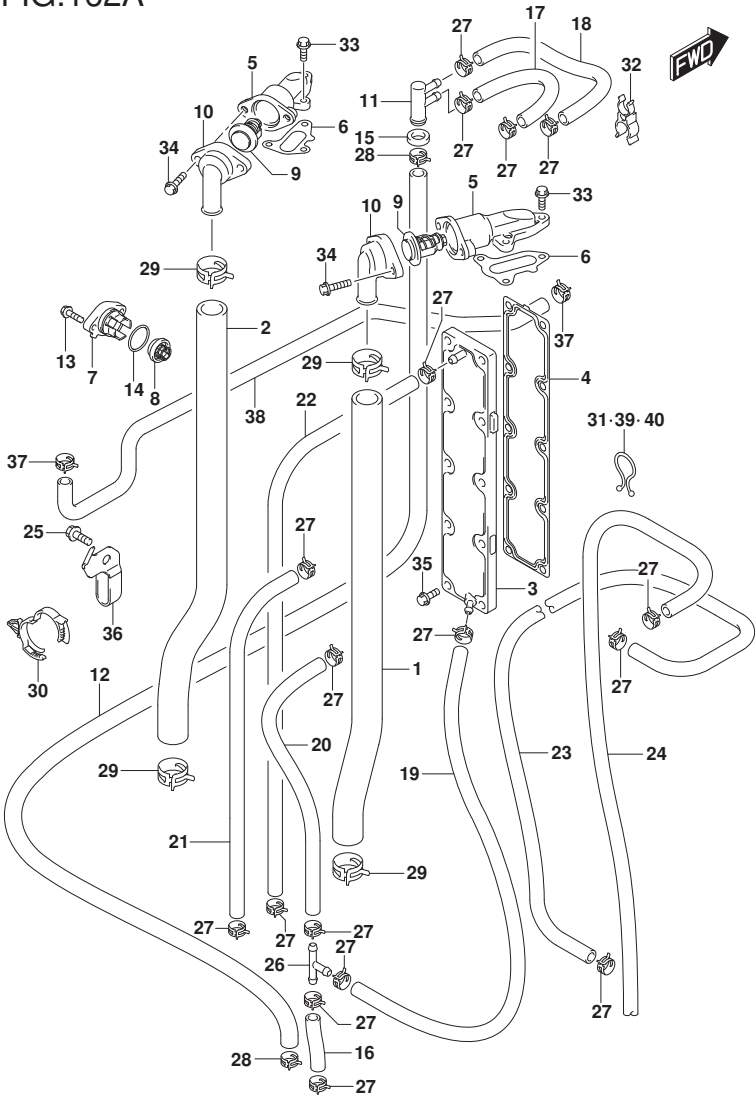


FIG.162A (1-D-14) THERMOSTAT

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	01550-06257	BOLT	10	
36	17713-98J00	HOLDER, WATER HOSE	1	
37	09401-15414	CLIP	2	
38	17915-98J01	HOSE, WATER FLUSH	1	
39	09408-00024	CLIP (ID:23)	1	
40	09408-00021	CLIP (ID:16)	1	

FIG.163A

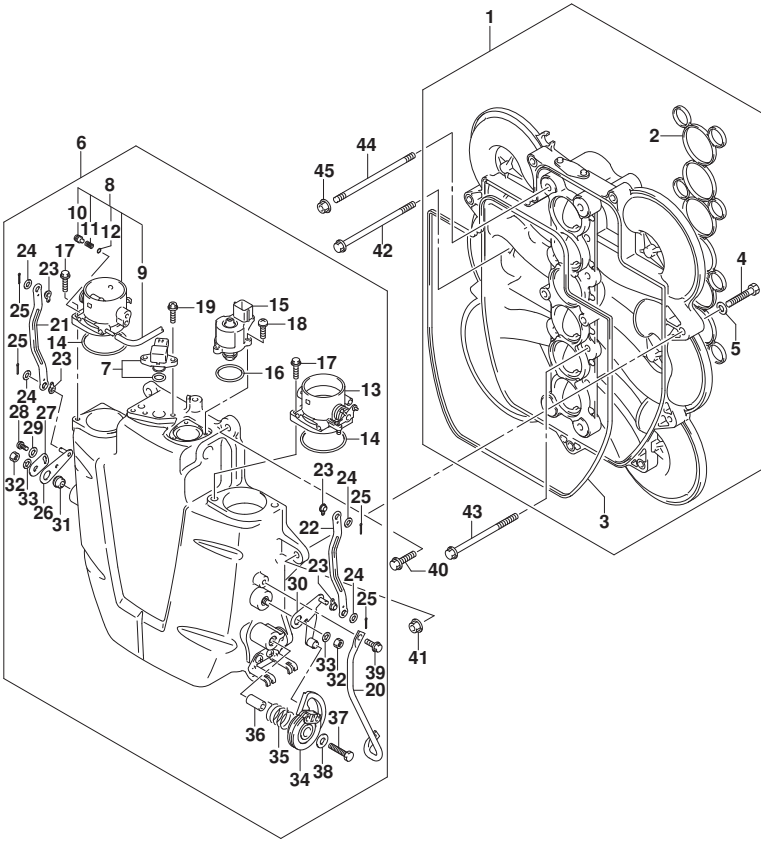


FIG.163A (1-D-15) THROTTLE BODY (DF200T)(DF200Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13130-93J31	COLLECTOR	1	
2	13139-93J00	.GASKET, COLLECTOR	1	
3	13147-93J00	.GASKET, COLLECTOR COVER	1	
4	13138-93J00	.BOLT, COLLECTOR	2	
5	08322-01087	.WASHER	2	
6	13140-93J13	COVER, COLLECTOR	1	
7	18590-68H00	.SENSOR, PRESSURE	1	
8	13310-93J01	.BODY ASSY, THROTTLE NO.1	1	
9	13312-93J00	..HOSE, BYPASS AIR	1	
10	13279-10G00	..SCREW, BYPASS AIR	1	
11	13355-93J00	..SPRING, BYPASS AIR	1	
12	13295-10G00	..O RING, BYPASS AIR SCREW	1	
13	13320-93J00	.BODY ASSY, THROTTLE NO.2	1	
14	13421-93J00	.GASKET, THROTTLE BODY	2	
15	18137-93J01	.VALVE, IAC	1	
16	09280-29008	.O RING (D:2, ID:29.5)	1	
17	01547-06257	.BOLT	4	
18	02112-3416B	.SCREW	3	
19	02162-0520B	.SCREW	2	
20	13144-93J00	.GUARD, THROTTLE DRUM	1	
21	13583-93J00	ARM, LINK	1	
22	13583-93J00	ARM, LINK	1	
23	13555-93J00	.GROMMET, LINK	4	
24	13537-93J00	.WASHER, LINK	4	
25	09204-01004	.PIN	4	
26	13553-93J00	.LEVER, NO.1	1	
27	13554-93J00	.LEVER, NO.2	1	



FIG.163A

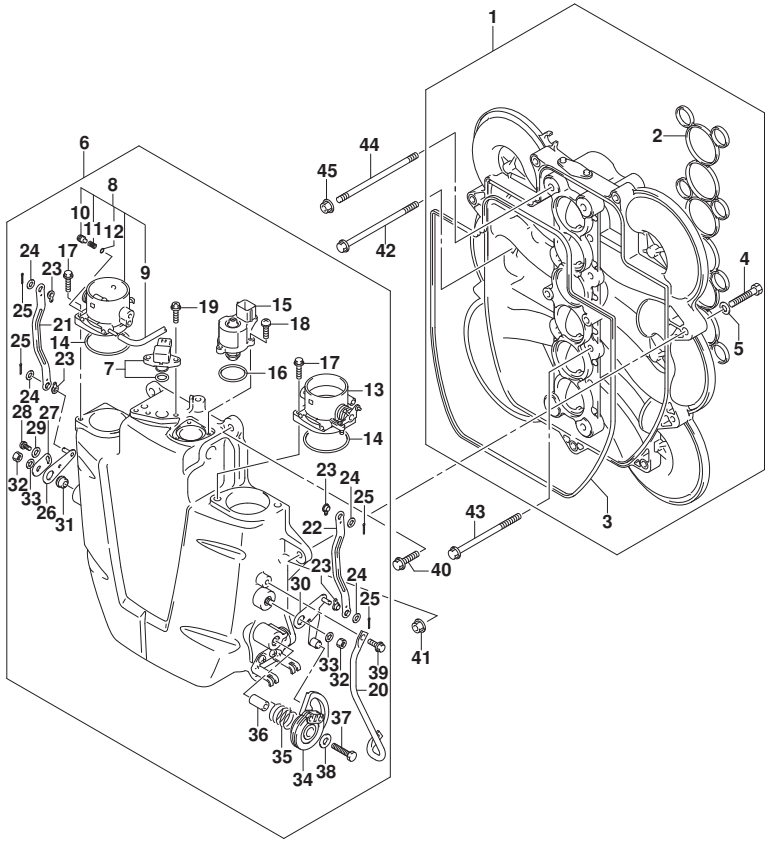


FIG.163A (1-E-2) THROTTLE BODY (DF200T)(DF200Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	02112-35087	.SCREW	1	
29	09160-05043	.WASHER (5.5X16X1.2)	1	
30	13521-93J00	.LEVER, LINK	1	
31	13514-93J00	.SPACER, LINK SHAFT	1	
32	13599-93J00	.NUT, LINK SHAFT	2	
33	13538-93J00	.WASHER, LINK SHAFT SPRING	2	
34	13541-93J00	.CAM THROTTLE	1	
35	13542-93J00	.SPRING, THROTTLE CAM	1	
36	13543-93J00	.SPACER, THROTTLE CAM	1	
37	01500-06307	.BOLT	1	
38	09160-06036	.WASHER (6.5X18X1.5)	1	
39	01550-06167	.BOLT	2	
40	01550-08307	BOLT	7	
41	08316-10087	NUT	2	
42	09103-08182	BOLT (8X125)	2	
43	09103-08134	BOLT (8X110)	4	
44	09108-08267	STUD BOLT	2	
45	08316-1008A	NUT	2	

DF200T E01
DF200T E40
DF200Z E01
DF200Z E40



FIG.163B

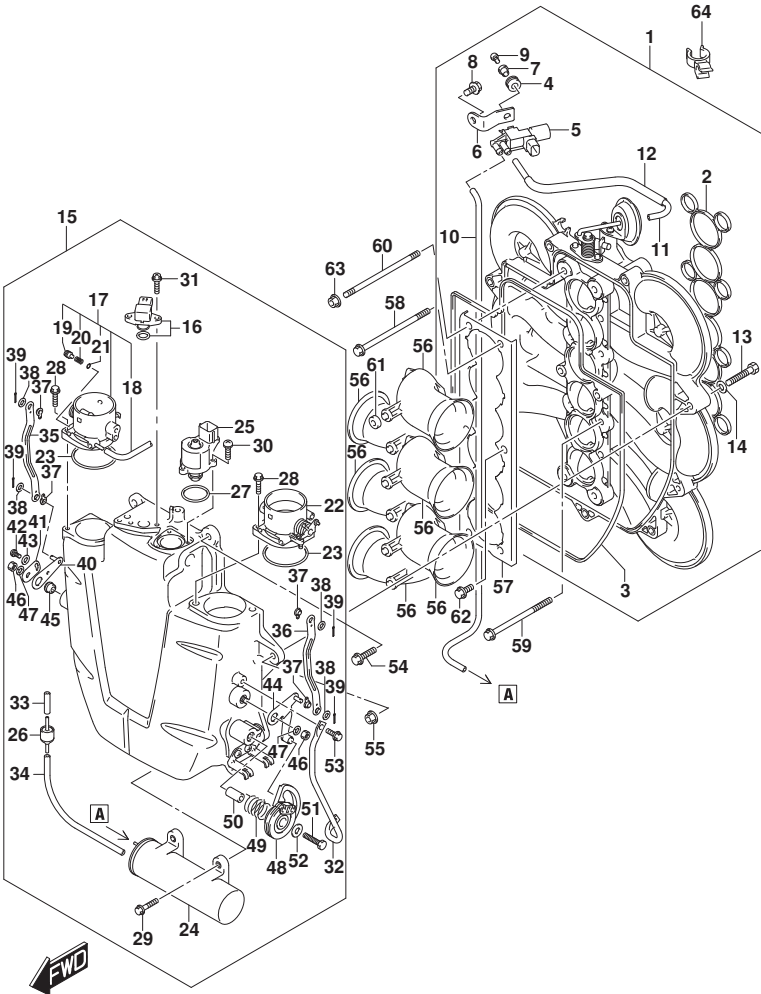


FIG.163B (1-E-3) THROTTLE BODY (DF225T)(DF225Z)(DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13130-93J22	COLLECTOR	1	
2	13139-93J00	.GASKET, COLLECTOR	1	
3	13147-93J00	.GASKET, COLLECTOR COVER	1	
4	18116-93J00	.CUSHION, VACUUM VALVE	1	
5	18117-93J00	.VALVE, VACUUM SWITCHING	1	
6	18119-93J00	.BRACKET, VACUUM VALVE	1	
7	09169-05018	.WASHER	1	
8	01550-08167	.BOLT	1	
9	02112-0512A	.SCREW	1	
10	09355-35754-00B	.HOSE (3.5X7.5X2000)	1	L:2000->610
11	09355-35754-601	.HOSE (3.5X7.5X601)	1	L:601->160
12	18498-90J71	.PROTECTOR	1	
13	13138-93J00	.BOLT, COLLECTOR	2	
14	08322-01087	.WASHER	2	
15	13140-93J03	COVER, COLLECTOR	1	
16	18590-68H00	.SENSOR, PRESSURE	1	
17	13310-93J01	.BODY ASSY, THROTTLE NO.1	1	
18	13312-93J00	..HOSE, BYPASS AIR	1	
19	13279-10G00	..SCREW, BYPASS AIR	1	
20	13355-93J00	..SPRING, BYPASS AIR	1	
21	13295-10G00	..O RING, BYPASS AIR SCREW	1	
22	13320-93J00	.BODY ASSY, THROTTLE NO.2	1	
23	13421-93J00	.GASKET, THROTTLE BODY	2	

FIG.163B

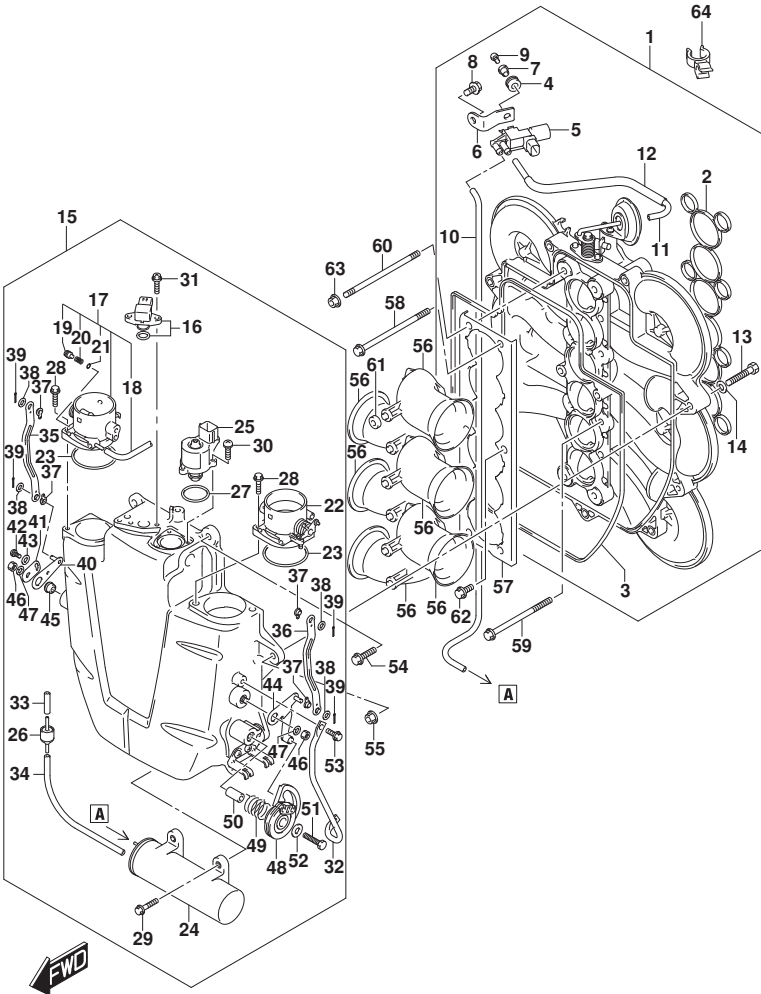


FIG.163B (1-E-4) THROTTLE BODY (DF225T)(DF225Z)(DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
24	13730-93J00	.CHAMBER, VACUUM	1	
25	18137-93J01	.VALVE, IAC	1	
26	95569-78040	.VALVE, CHECK	1	
27	09280-29008	.O RING (D:2,ID:29.5)	1	
28	01547-06257	.BOLT	4	
29	01550-06307	.BOLT	2	
30	02112-3416B	.SCREW	3	
31	02162-0520B	.SCREW	2	
32	13144-93J00	.GUARD, THROTTLE DRUM	1	
33	09355-35754-601	.HOSE (3.5X7.5X601)	1	L:601->30
34	09355-35754-00B	.HOSE (3.5X7.5X2000)	1	L:2000->165
35	13583-93J00	.ARM, LINK	1	
36	13583-93J00	.ARM, LINK	1	
37	13555-93J00	.GROMMET, LINK	4	
38	13537-93J00	.WASHER, LINK	4	
39	09204-01004	.PIN	4	
40	13553-93J00	.LEVER, NO.1	1	
41	13554-93J00	.LEVER, NO.2	1	
42	02112-35087	.SCREW	1	
43	09160-05043	.WASHER (5.5X16X1.2)	1	
44	13521-93J00	.LEVER, LINK	1	
45	13514-93J00	.SPACER, LINK SHAFT	1	
46	13599-93J00	.NUT, LINK SHAFT	2	

FIG.163B

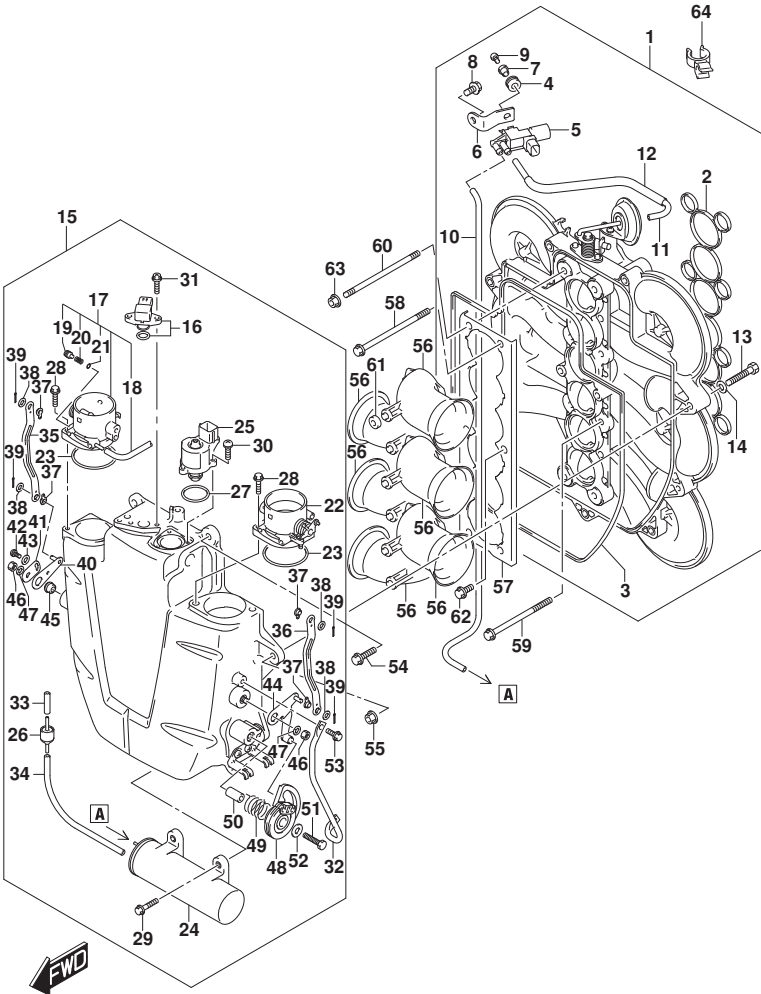


FIG.163B (1-E-5) THROTTLE BODY (DF225T)(DF225Z)(DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
47	13538-93J00	.WASHER, LINK SHAFT SPRING	2	
48	13541-93J00	.CAM THROTTLE	1	
49	13542-93J00	.SPRING, THROTTLE CAM	1	
50	13543-93J00	.SPACER, THROTTLE CAM	1	
51	01500-06307	.BOLT	1	
52	09160-06036	.WASHER (6.5X18X1.5)	1	
53	01550-06167	.BOLT	2	
54	01550-08307	BOLT	7	
55	08316-10087	NUT	2	
56	13132-93J00	FUNNEL, COLLECTOR	6	
57	13133-93J00	BRACKET, COLLECTOR FUNNEL	1	
58	09103-08182	BOLT (8X125)	2	
59	09103-08134	BOLT (8X110)	4	
60	09108-08267	STUD BOLT	2	
61	09329-06003	CUSHION	6	
62	01550-0820A	BOLT	2	
63	08316-1008A	NUT	2	
64	09408-00060	CLAMP	1	

- DF225T E01
- DF225T E40
- DF225Z E01
- DF225Z E40
- DF250T E01
- DF250T E40
- DF250Z E01
- DF250Z E40

FIG.164A

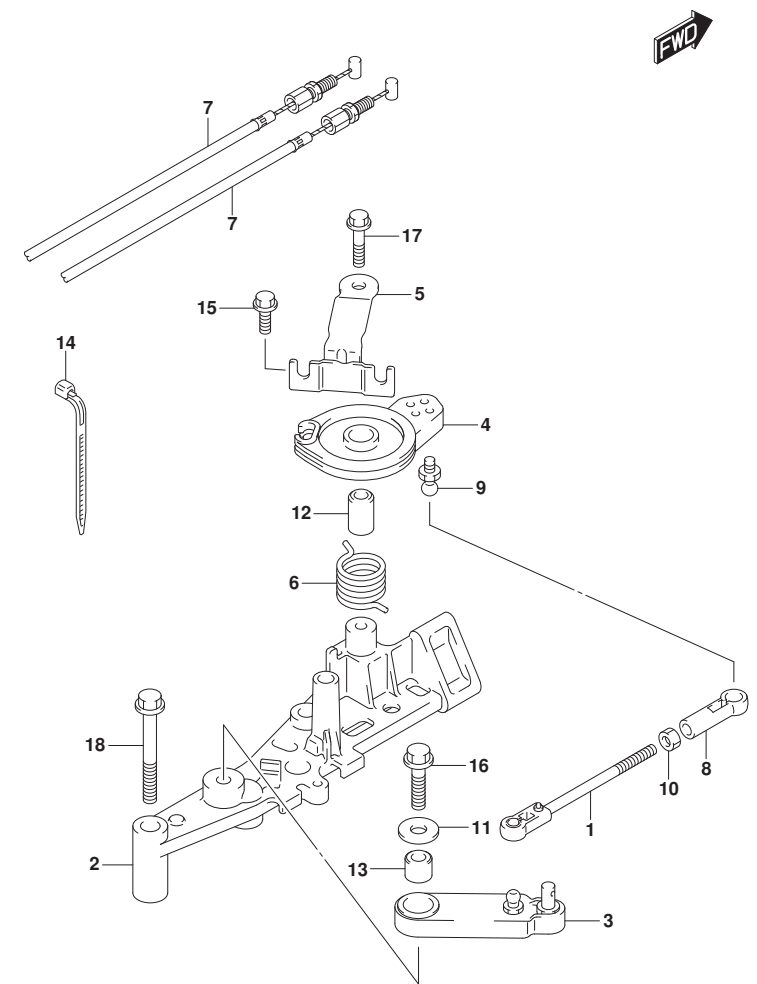


FIG.164A (1-E-6) THROTTLE ROD

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13510-93J00	ROD, THROTTLE NO.1	1	
2	19115-93J01	HOLDER, THROTTLE LEVER	1	
3	19121-93J02	LEVER, THROTTLE NO.1	1	
4	19148-93J00	DRUM, THROTTLE	1	
5	19184-93J00	BRACKET, THROTTLE CABLE	1	
6	19185-93J00	SPRING, THROTTLE LEVER	1	
7	63610-93J01	CABLE, THROTTLE	2	
8	67463-95200	CONNECTOR, THROTTLE ROD	1	
9	09119-06047	PIVOT	1	
10	09140-05005	NUT	1	
11	09160-06066	WASHER (6.5X20X1.6)	1	
12	09180-06186	SPACER (6.2X12.6X21)	1	
13	09180-06230	SPACER (6.2X12.6X12.5)	1	
14	09407-11401	CLAMP (L:95)	1	
15	01550-06167	BOLT	1	
16	01550-06257	BOLT	1	
17	01550-06357	BOLT	1	
18	01550-08607	BOLT	2	

FIG.175A

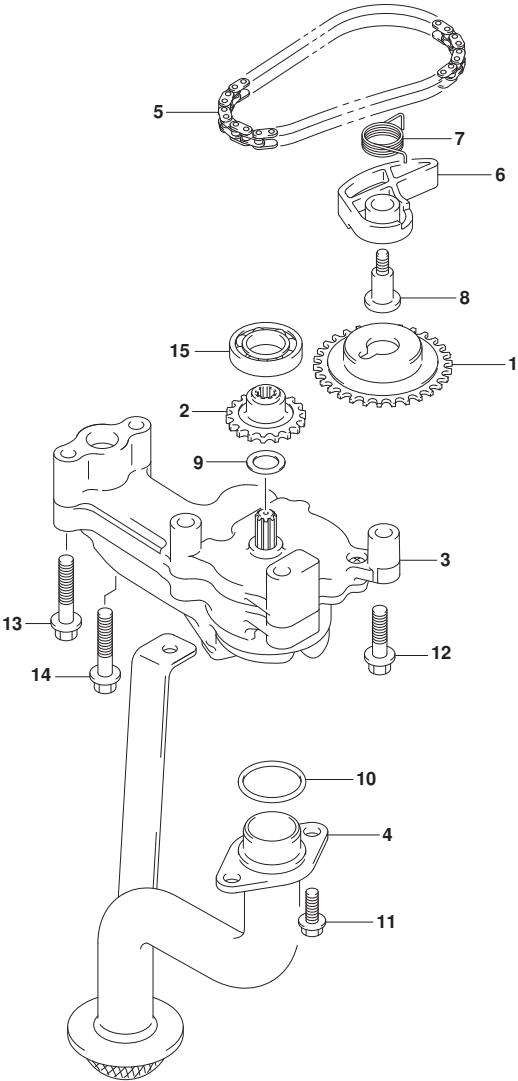


FIG.175A (1-E-7) OIL PUMP

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12632-93J11	SPROCKET, OIL PUMP DRIVE (NT:32)	1	
2	16113-93J10	SPROCKET, OIL PUMP DRIVEN (NT:18)	1	
3	16400-93J20	PUMP ASSY, OIL	1	
4	16520-93J00	STRAINER, OIL PUMP	1	
5	16760-93J00	CHAIN, OIL PUMP DRIVE	1	
6	16781-93J00	TENSIONER, OIL PUMP CHAIN	1	
7	16782-93J00	SPRING, OIL PUMP TENSIONER	1	
8	16783-93J01	BOLT, OIL PUMP TENSIONER	1	
9	09181-12158	SHIM (12X20X0.5)	1	
10	09280-22020	O RING (D:2.4,ID:21.8)	2	
11	01550-0616A	BOLT	3	
12	01550-0845A	BOLT	1	
13	01550-0865A	BOLT	3	
14	01550-0885A	BOLT	1	
15	08110-60020	BEARING	1	

FIG.180A

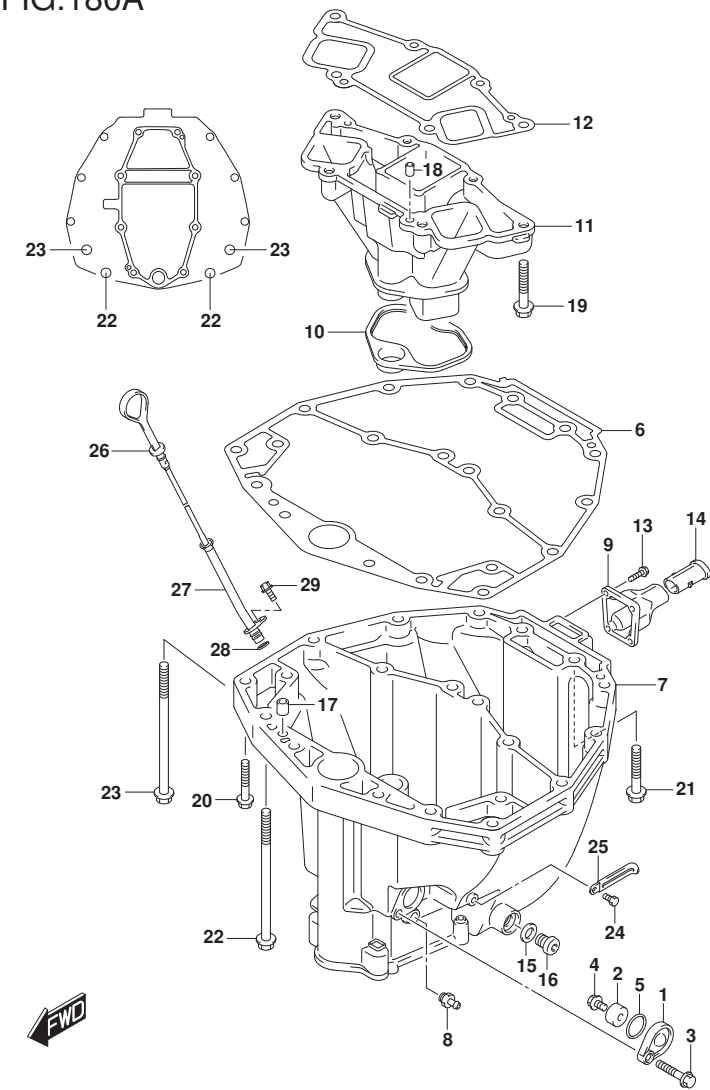


FIG.180A (1-E-8) OIL PAN

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11261-93J10	COVER, PROTECTION ANODE	1	
2-1	55321-87J01	ANODE, PROTECTION	1	
2-2	55321-87J11	ANODE (MAGNESIUM)	1	OPT
3	29103-93J30	BOLT, ANODE COVER	1	
4	09103-06281	BOLT (6X14)	1	
5	09280-22019	O RING (D:1.9,ID:21.8)	1	
6	11489-93J00	GASKET, OIL PAN	1	
7-1	11501-93J03-YAY	PAN, OIL (BLACK)	1	
7-2	11501-93J03-Y5S	PAN, OIL (WHITE)	1	
8	11591-93J11	UNION, OIL PAN	1	
9-1	11541-93J00-YAY	PIPE, EXHAUST (BLACK)	1	
9-2	11541-93J00-Y5S	PIPE, EXHAUST (WHITE)	1	
10	14154-93J01	SEAL, EXHAUST TUBE	1	
11	14211-93J00	TUBE, EXHAUST	1	
12	14212-93J00	GASKET, EXHAUST TUBE	1	
13	29116-93J00	BOLT, EXHAUST PIPE	4	
14	11435-93J00	PIPE, EXHAUST RELEASE	1	

FIG.180A

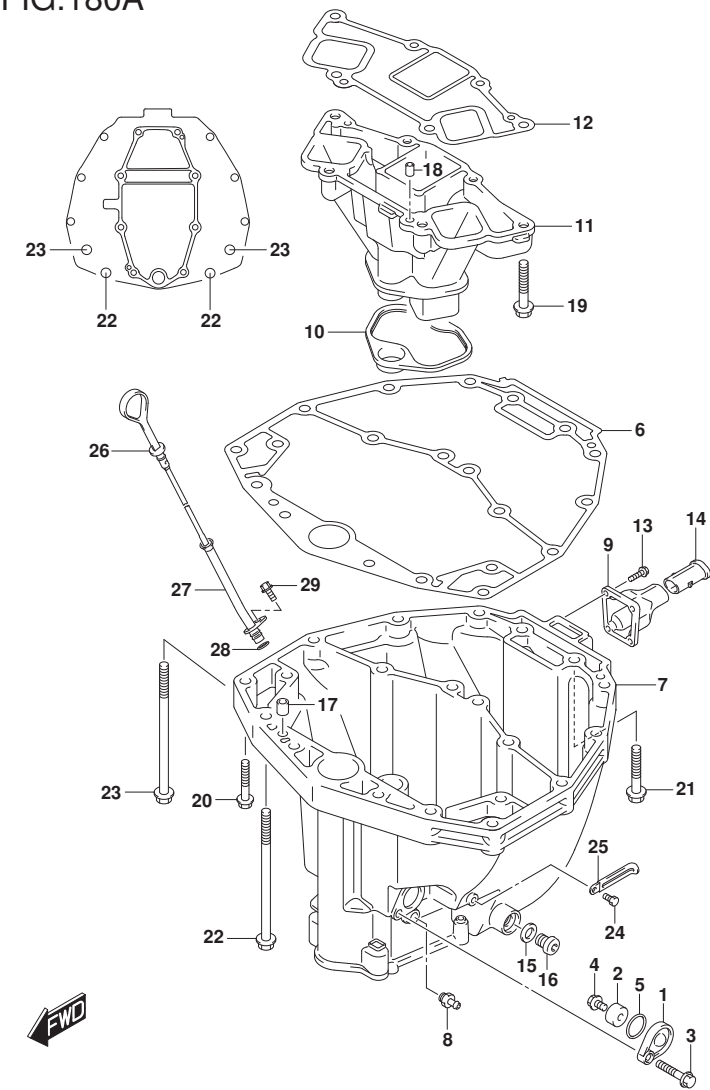


FIG.180A (1-E-9) OIL PAN

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
15	09168-12012	GASKET (12.5X20X2.5)	1	
16	09248-12009	PLUG (12X18.65)	1	
17	09202-08006	PIN (8X12)	2	
18	09202-08006	PIN (8X12)	2	
19	01550-1050A	BOLT	4	
20	09116-08128	BOLT (8X40)	10	
21	09116-10175	BOLT (10X50)	2	
22	09116-10146	BOLT (10X195)	2	
23	09116-10184	BOLT (10X200)	2	
24	29103-93J00	BOLT, SPEEDOMETER HOSE CLAMP	1	
25	29404-93J10	CLAMP, SPEEDOMETER HOSE	1	
26	16910-93J00	GAUGE, OIL LEVEL	1	
27	16930-93J00	GUIDE, OIL LEVEL GAUGE	1	
28	09280-09008	O RING (D:2.1,ID:8.8)	1	
29	01550-06127	BOLT	1	

FIG.204A

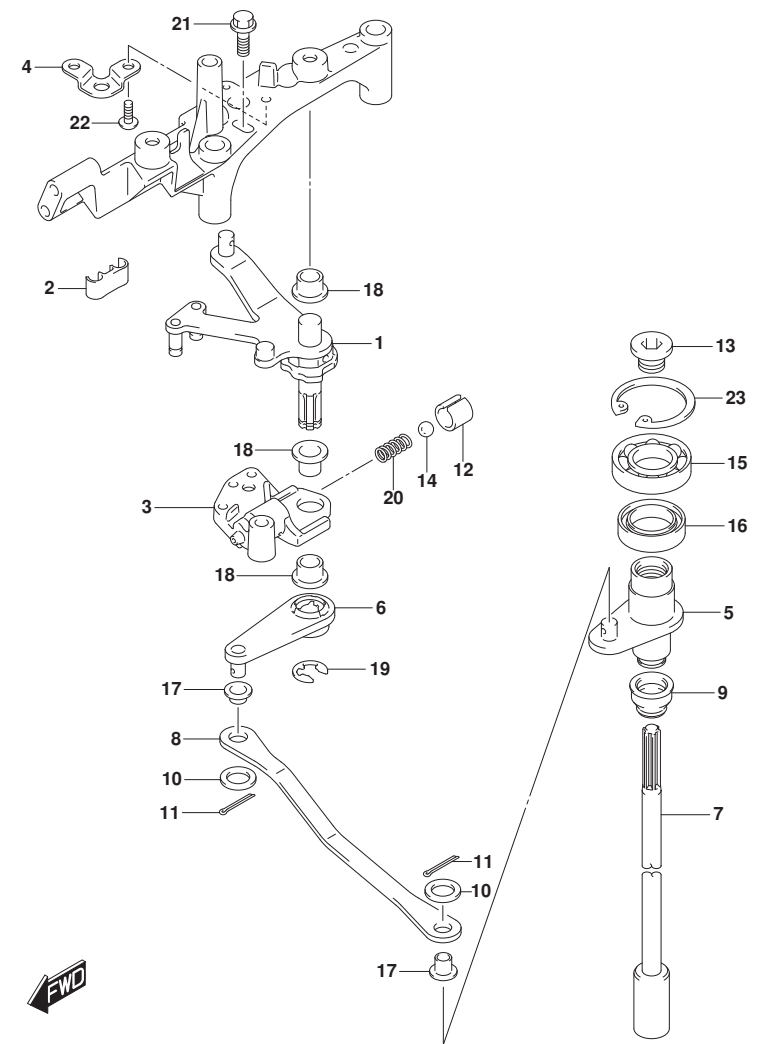


FIG.204A (1-E-10) CLUTCH SHAFT (DF200T E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	21100-93J02	LEVER, CLUTCH	1	
2	21131-93J00	BUSH, CLUTCH LEVER	1	
3	21151-93J00	HOLDER, CLUTCH LEVER	1	
4	21155-93J00	PLATE, SHIFT LEVER	1	
5	21210-93J01	SHAFT, CLUTCH	1	
6	21230-93J01	ARM, CLUTCH SHAFT	1	
7-1	23111-93J00	ROD, CLUTCH	1	W/TRANSOM(X,XX)
7-2	23111-93J10	ROD, CLUTCH	1	W/TRANSOM(L)
8	23115-93J00	LINK, CLUTCH LEVER	1	
9	25223-96J00	COVER, CLUTCH ROD	1	
10	09160-06094	WASHER (6.5X15X1.0)	2	
11	09204-01006	PIN	2	
12	09205-10006	SPRING PIN (10.2X10)	1	
13	09248-12011	PLUG (12X9)	1	
14	09260-10005	BALL	1	
15	09262-17019	BEARING (17X35X8)	1	
16	09289-18001	OIL SEAL (18X30X8)	1	
17	09306-06004	BUSH	2	
18	09306-10001	BUSH	3	
19	09383-08004	E RING	1	
20	09440-07051	SPRING	1	
21	01550-06207	BOLT	1	
22	02142-05107	SCREW	2	
23	08331-41359	CIRCLIP	1	

DF200T E01

FIG.204B

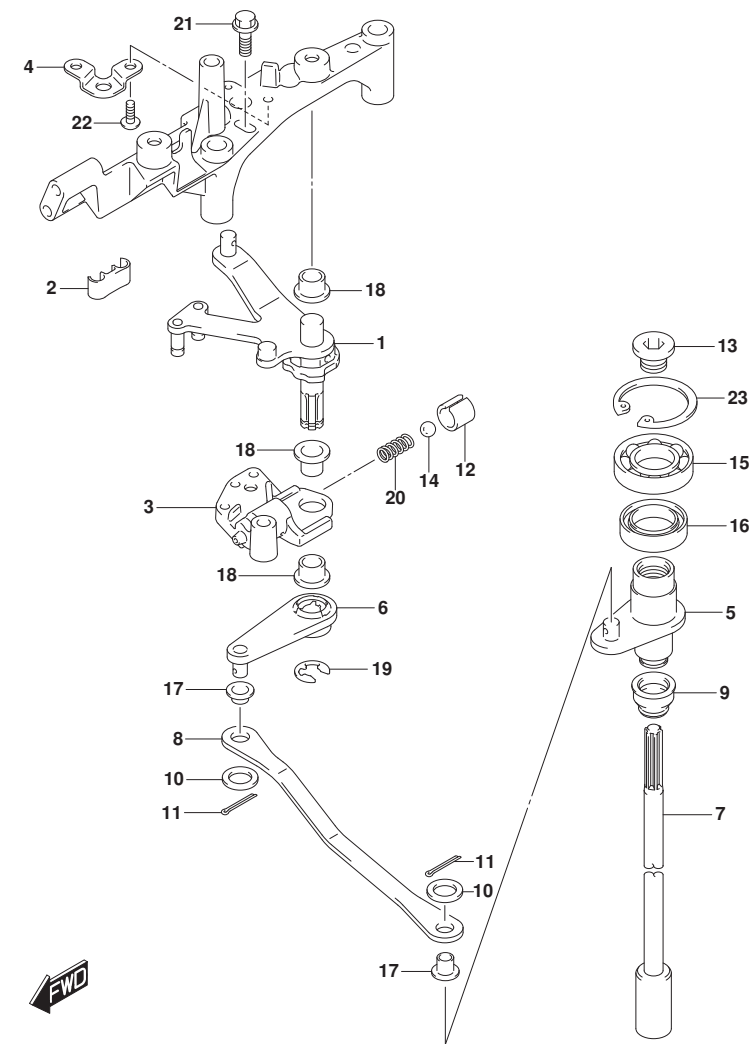


FIG.204B (1-E-11) CLUTCH SHAFT (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	21100-93J02	LEVER, CLUTCH	1	
2	21131-93J00	BUSH, CLUTCH LEVER	1	
3	21151-93J00	HOLDER, CLUTCH LEVER	1	
4	21155-93J00	PLATE, SHIFT LEVER	1	
5	21210-93J01	SHAFT, CLUTCH	1	
6	21230-93J01	ARM, CLUTCH SHAFT	1	
7-1	23111-93J00	ROD, CLUTCH	1	W/TRANSOM(X)
7-2	23111-93J10	ROD, CLUTCH	1	W/TRANSOM(L)
8	23115-93J00	LINK, CLUTCH LEVER	1	
9	25223-96J00	COVER, CLUTCH ROD	1	
10	09160-06094	WASHER (6.5X15X1.0)	2	
11	09204-01006	PIN	2	
12	09205-10006	SPRING PIN (10.2X10)	1	
13	09248-12011	PLUG (12X9)	1	
14	09260-10005	BALL	1	
15	09262-17019	BEARING (17X35X8)	1	
16	09289-18001	OIL SEAL (18X30X8)	1	
17	09306-06004	BUSH	2	
18	09306-10001	BUSH	3	
19	09383-08004	E RING	1	
20	09440-07051	SPRING	1	
21	01550-06207	BOLT	1	
22	02142-05107	SCREW	2	
23	08331-41359	CIRCLIP	1	

DF200T E40

FIG.204C

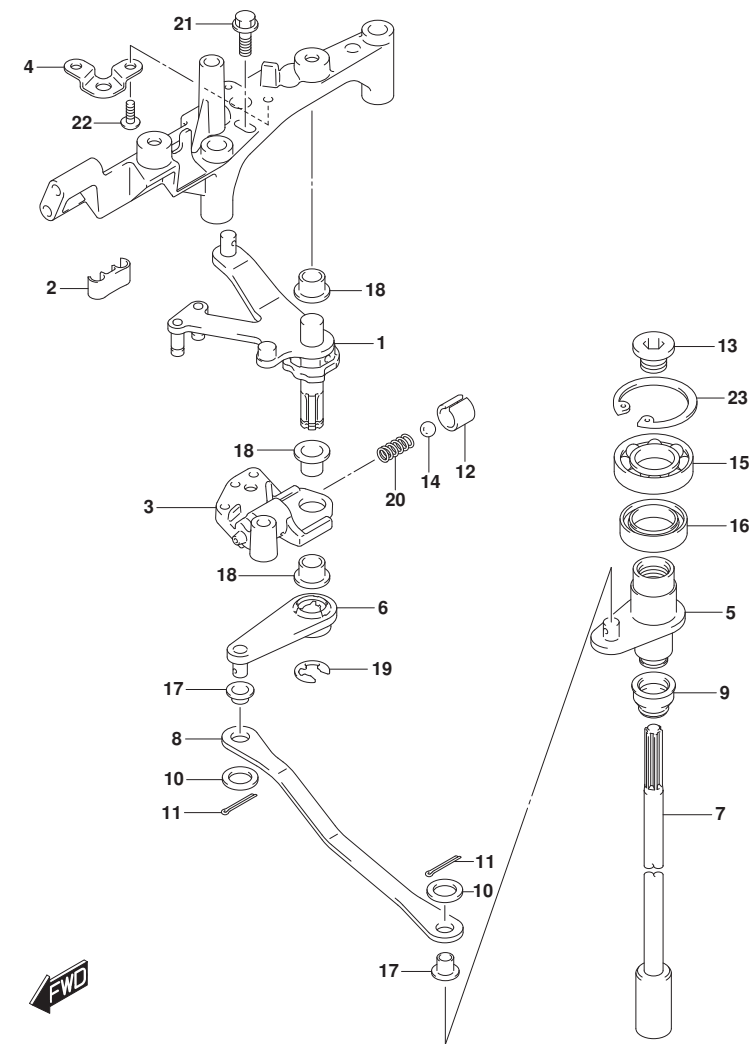


FIG.204C (1-E-12) CLUTCH SHAFT (DF200Z)(DF225T)(DF225Z)(DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	21100-93J02	LEVER, CLUTCH	1	
2	21131-93J00	BUSH, CLUTCH LEVER	1	
3	21151-93J00	HOLDER, CLUTCH LEVER	1	
4	21155-93J00	PLATE, SHIFT LEVER	1	
5	21210-93J01	SHAFT, CLUTCH	1	
6	21230-93J01	ARM, CLUTCH SHAFT	1	
7	23111-93J00	ROD, CLUTCH	1	
8	23115-93J00	LINK, CLUTCH LEVER	1	
9	25223-96J00	COVER, CLUTCH ROD	1	
10	09160-06094	WASHER (6.5X15X1.0)	2	
11	09204-01006	PIN	2	
12	09205-10006	SPRING PIN (10.2X10)	1	
13	09248-12011	PLUG (12X9)	1	
14	09260-10005	BALL	1	
15	09262-17019	BEARING (17X35X8)	1	
16	09289-18001	OIL SEAL (18X30X8)	1	
17	09306-06004	BUSH	2	
18	09306-10001	BUSH	3	
19	09383-08004	E RING	1	
20	09440-07051	SPRING	1	
21	01550-06207	BOLT	1	

FIG.204C

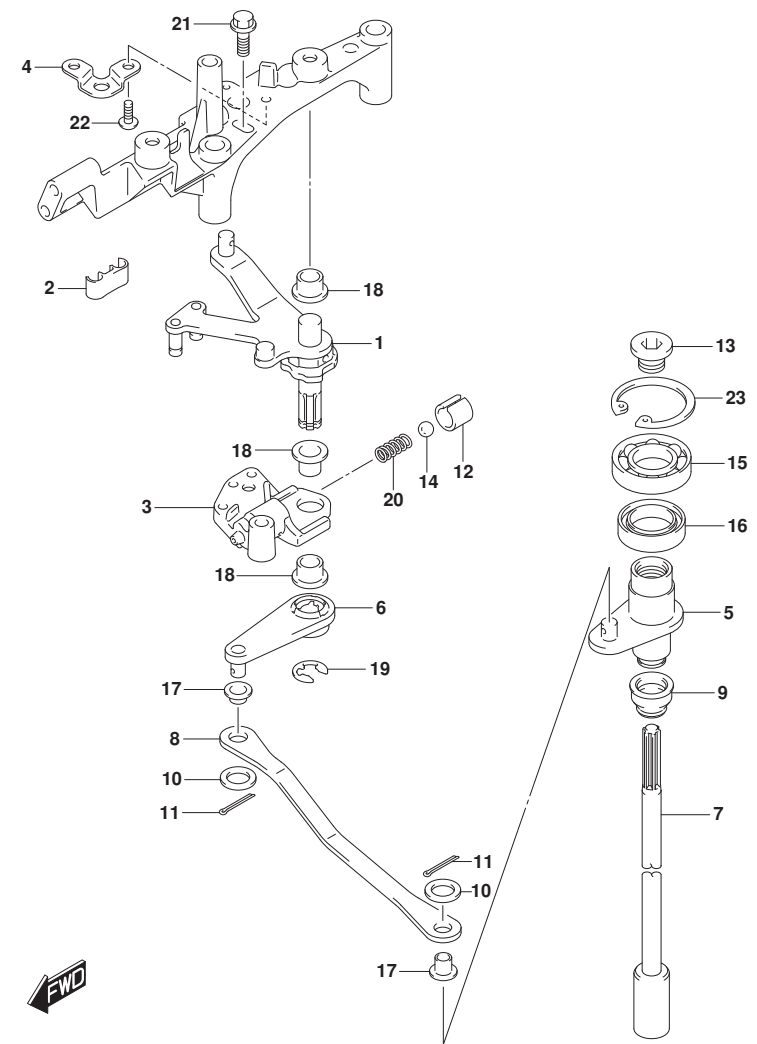


FIG.204C (1-E-13) CLUTCH SHAFT (DF200Z)(DF225T)(DF225Z)(DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
22	02142-05107	SCREW	2	
23	08331-41359	CIRCLIP	1	

- DF200Z E01
- DF200Z E40
- DF225T E01
- DF225T E40
- DF225Z E01
- DF225Z E40
- DF250T E01
- DF250T E40
- DF250Z E01
- DF250Z E40

FIG.206A

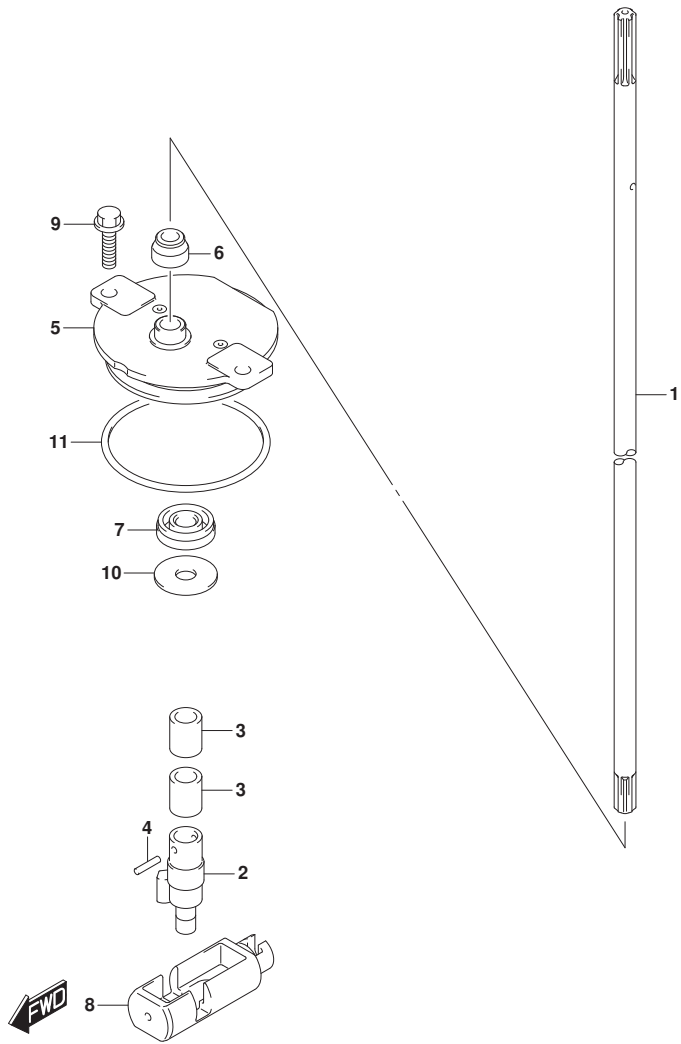


FIG.206A (1-E-14) CLUTCH ROD (DF200T E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	25111-93J00	ROD, SHIFT ASSIST	1	W/TRANSOM(L,X)
1-2	25111-93J10	ROD, SHIFT ASSIST	1	W/TRANSOM(XX)
2	25131-93J00	YOKE, SHIFTER	1	
3	25232-96302	MAGNET, GEAR CASE	2	
4	09205-02006	SPRING PIN (2X12)	2	
5	25141-93J00	HOUSING, SHIFT ROD GUIDE	1	
6	25223-94400	SEAL, SHIFT ROD DUST	1	
7	09282-08005	OIL SEAL (8X22X7)	1	
8	25321-93J00	SLIDER, SHIFT HORIZONTAL	1	
9	29116-93J00	BOLT, SHIFT ROD HOUSING	2	
10	09160-08151	WASHER (8.5X26X1.6)	1	
11	09280-60007	O RING (D:3.5,ID:59.6)	1	

DF200T E01

FIG.206B

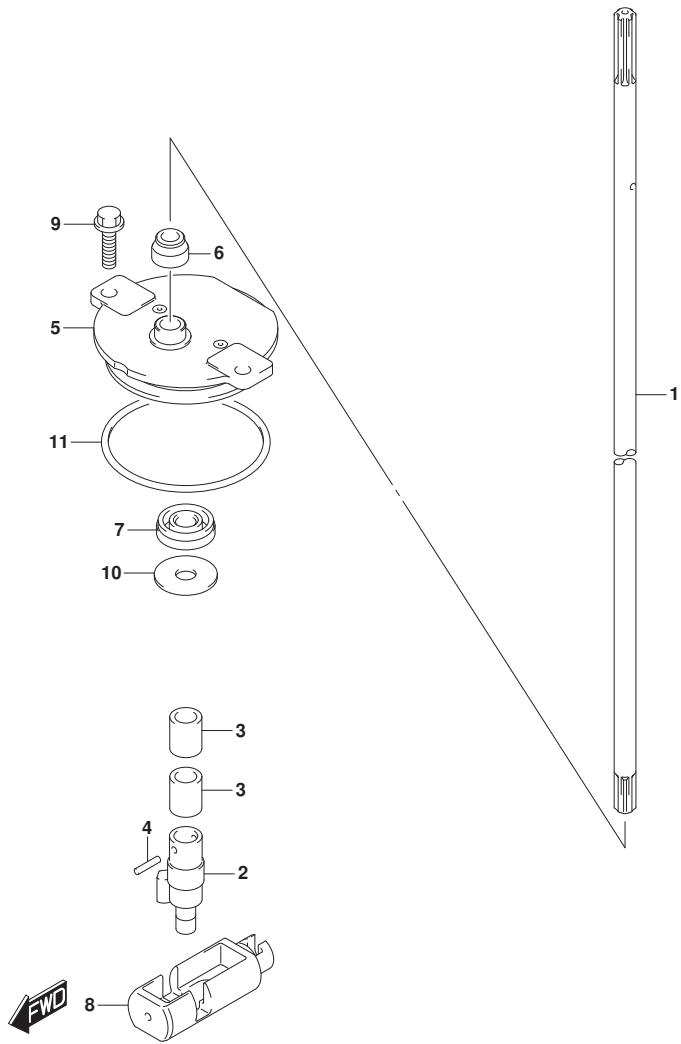


FIG.206B (1-E-15) CLUTCH ROD (DF200Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	25111-93J00	ROD, SHIFT ASSIST	1	W/TRANSOM(X)
1-2	25111-93J10	ROD, SHIFT ASSIST	1	W/TRANSOM(XX)
2	25131-93J00	YOKE, SHIFTER	1	
3	25232-96302	MAGNET, GEAR CASE	2	
4	09205-02006	SPRING PIN (2X12)	2	
5	25141-93J00	HOUSING, SHIFT ROD GUIDE	1	
6	25223-94400	SEAL, SHIFT ROD DUST	1	
7	09282-08005	OIL SEAL (8X22X7)	1	
8	25321-93J00	SLIDER, SHIFT HORIZONTAL	1	
9	29116-93J00	BOLT, SHIFT ROD HOUSING	2	
10	09160-08151	WASHER (8.5X26X1.6)	1	
11	09280-60007	O RING (D:3.5,ID:59.6)	1	

DF200Z E01

FIG.206C

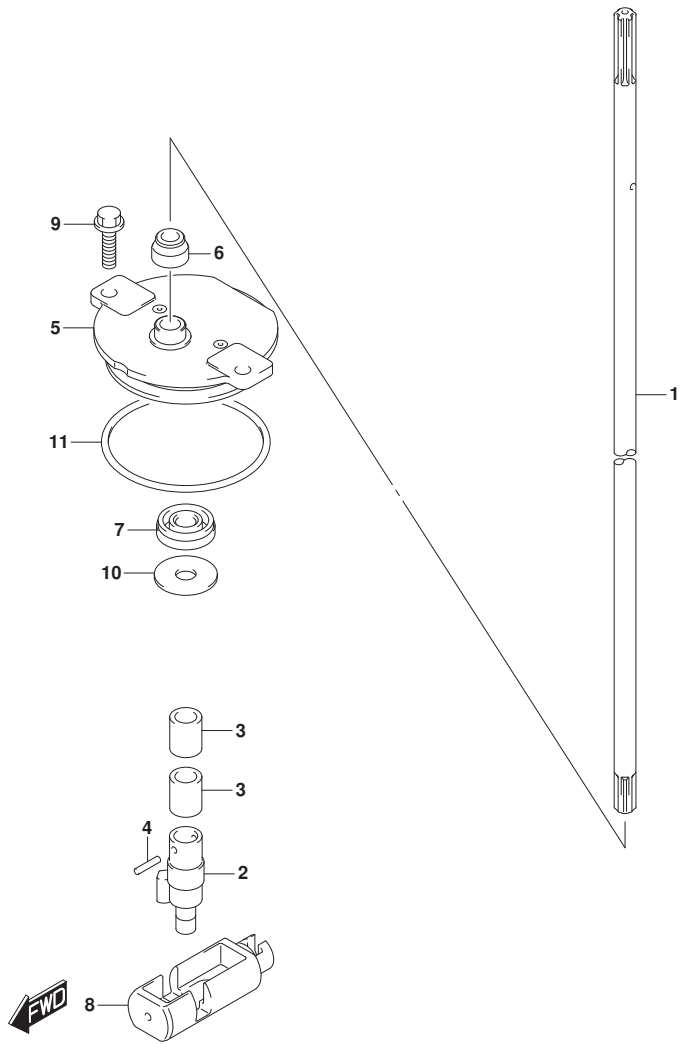


FIG.206C (1-F-2) CLUTCH ROD (DF200T E40)(DF200Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	25111-93J00	ROD, SHIFT ASSIST	1	
2	25131-93J00	YOKE, SHIFTER	1	
3	25232-96302	MAGNET, GEAR CASE	2	
4	09205-02006	SPRING PIN (2X12)	2	
5	25141-93J00	HOUSING, SHIFT ROD GUIDE	1	
6	25223-94400	SEAL, SHIFT ROD DUST	1	
7	09282-08005	OIL SEAL (8X22X7)	1	
8	25321-93J00	SLIDER, SHIFT HORIZONTAL	1	
9	29116-93J00	BOLT, SHIFT ROD HOUSING	2	
10	09160-08151	WASHER (8.5X26X1.6)	1	
11	09280-60007	O RING (D:3.5,ID:59.6)	1	

DF200T E40
DF200Z E40

FIG.206D

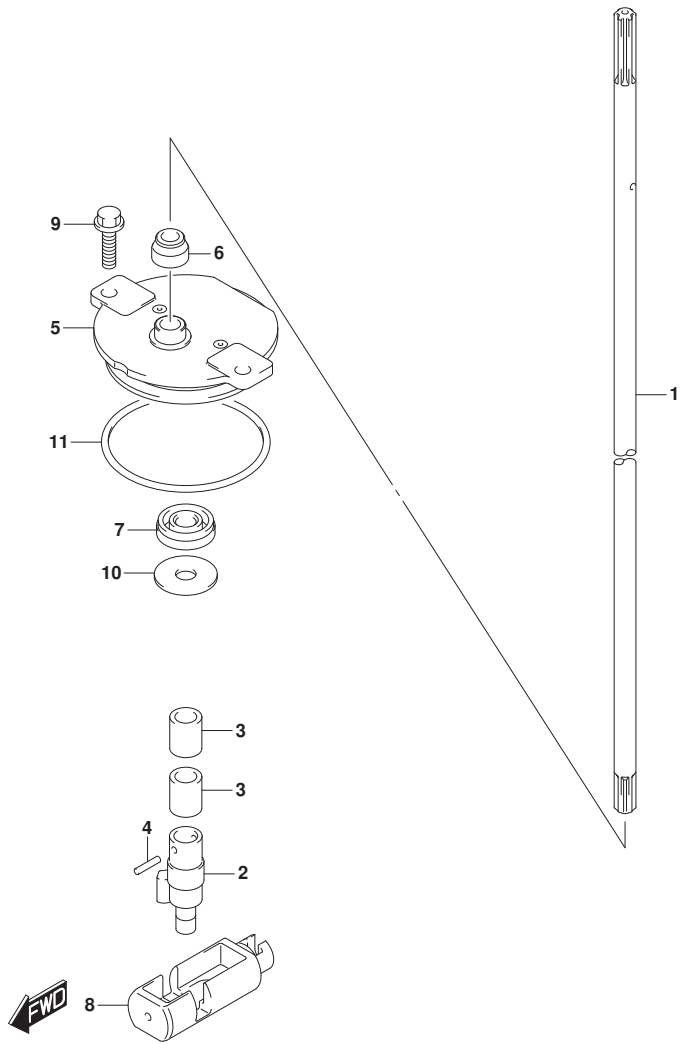


FIG.206D (1-F-3) CLUTCH ROD (DF225T E01)(DF225Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	25111-93J00	ROD, SHIFT ASSIST	1	
2	25131-93J00	YOKE, SHIFTER	1	
3	25232-96302	MAGNET, GEAR CASE	2	
4	09205-02006	SPRING PIN (2X12)	2	
5	25141-93J00	HOUSING, SHIFT ROD GUIDE	1	
6	25223-94400	SEAL, SHIFT ROD DUST	1	
7	09282-08005	OIL SEAL (8X22X7)	1	
8	25321-93J00	SLIDER, SHIFT HORIZONTAL	1	
9	29116-93J00	BOLT, SHIFT ROD HOUSING	2	
10	09160-08151	WASHER (8.5X26X1.6)	1	
11	09280-60007	O RING (D:3.5,ID:59.6)	1	

DF225T E01
DF225Z E01

FIG.206E

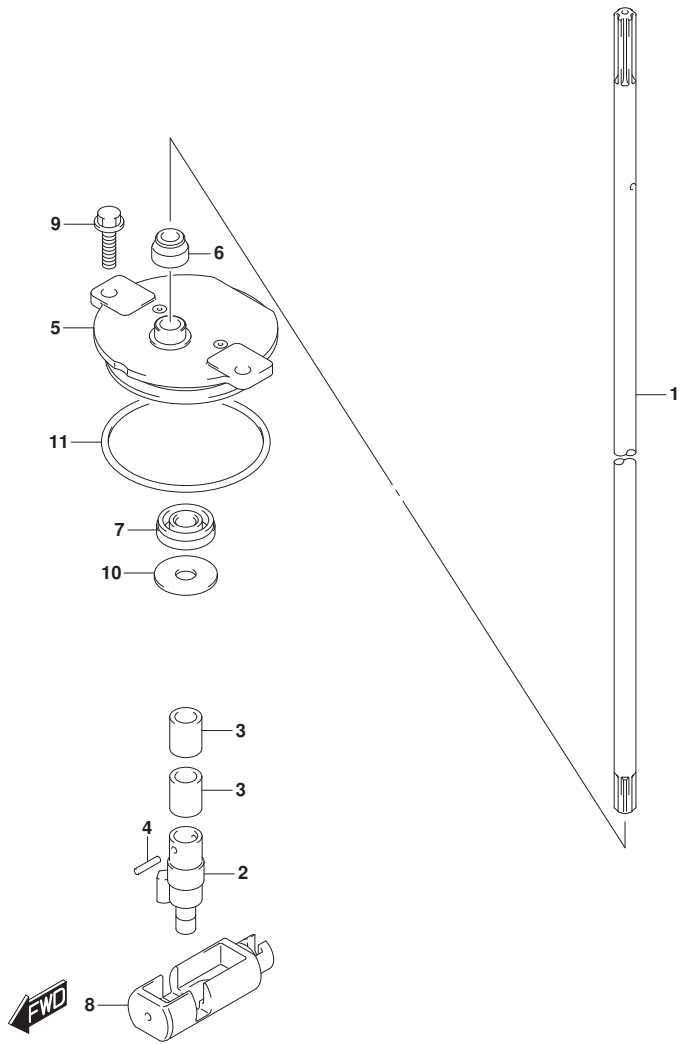


FIG.206E (1-F-4) CLUTCH ROD (DF225T E40)(DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	25111-93J00	ROD, SHIFT ASSIST	1	W/TRANSOM(X)
1-2	25111-93J10	ROD, SHIFT ASSIST	1	W/TRANSOM(XX)
2	25131-93J00	YOKE, SHIFTER	1	
3	25232-96302	MAGNET, GEAR CASE	2	
4	09205-02006	SPRING PIN (2X12)	2	
5	25141-93J00	HOUSING, SHIFT ROD GUIDE	1	
6	25223-94400	SEAL, SHIFT ROD DUST	1	
7	09282-08005	OIL SEAL (8X22X7)	1	
8	25321-93J00	SLIDER, SHIFT HORIZONTAL	1	
9	29116-93J00	BOLT, SHIFT ROD HOUSING	2	
10	09160-08151	WASHER (8.5X26X1.6)	1	
11	09280-60007	O RING (D:3.5,ID:59.6)	1	

DF225T E40
DF225Z E40

FIG.206F

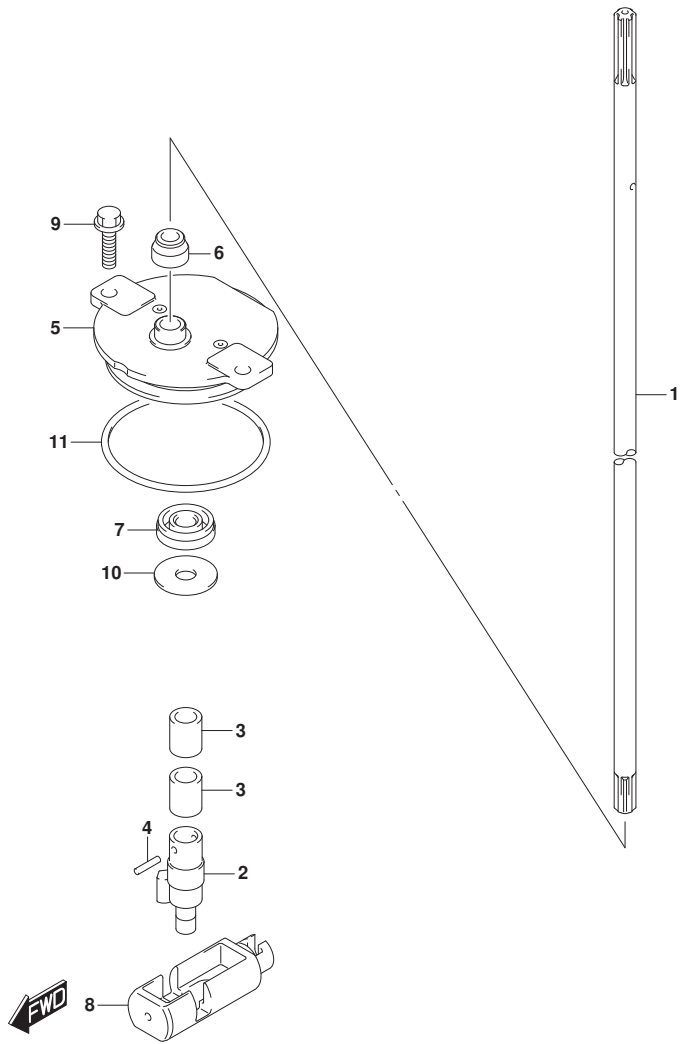


FIG.206F (1-F-5) CLUTCH ROD (DF250T)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	25111-93J00	ROD, SHIFT ASSIST	1	W/TRANSOM(X)
1-2	25111-93J10	ROD, SHIFT ASSIST	1	W/TRANSOM(XX)
2	25131-93J00	YOKE, SHIFTER	1	
3	25232-96302	MAGNET, GEAR CASE	2	
4	09205-02006	SPRING PIN (2X12)	2	
5	25141-93J00	HOUSING, SHIFT ROD GUIDE	1	
6	25223-94400	SEAL, SHIFT ROD DUST	1	
7	09282-08005	OIL SEAL (8X22X7)	1	
8	25321-93J00	SLIDER, SHIFT HORIZONTAL	1	
9	29116-93J00	BOLT, SHIFT ROD HOUSING	2	
10	09160-08151	WASHER (8.5X26X1.6)	1	
11	09280-60007	O RING (D:3.5,ID:59.6)	1	

DF250T E01
DF250T E40

FIG.206G

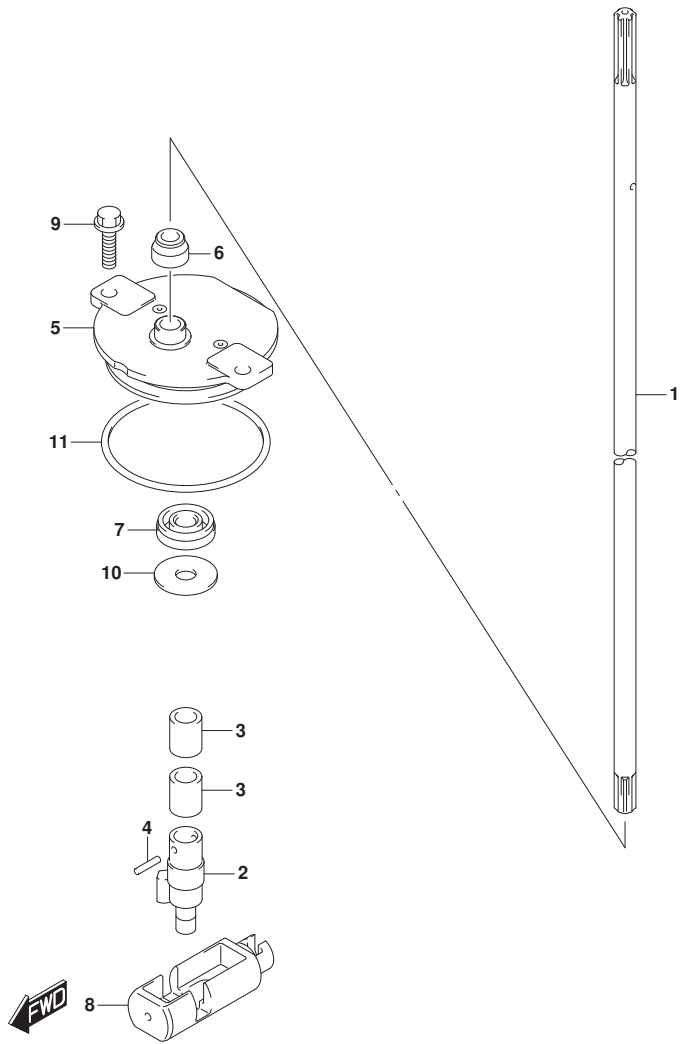


FIG.206G (1-F-6) CLUTCH ROD (DF250Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	25111-93J00	ROD, SHIFT ASSIST	1	
2	25131-93J00	YOKE, SHIFTER	1	
3	25232-96302	MAGNET, GEAR CASE	2	
4	09205-02006	SPRING PIN (2X12)	2	
5	25141-93J00	HOUSING, SHIFT ROD GUIDE	1	
6	25223-94400	SEAL, SHIFT ROD DUST	1	
7	09282-08005	OIL SEAL (8X22X7)	1	
8	25321-93J00	SLIDER, SHIFT HORIZONTAL	1	
9	29116-93J00	BOLT, SHIFT ROD HOUSING	2	
10	09160-08151	WASHER (8.5X26X1.6)	1	
11	09280-60007	O RING (D:3.5,ID:59.6)	1	

DF250Z E01

FIG.206H

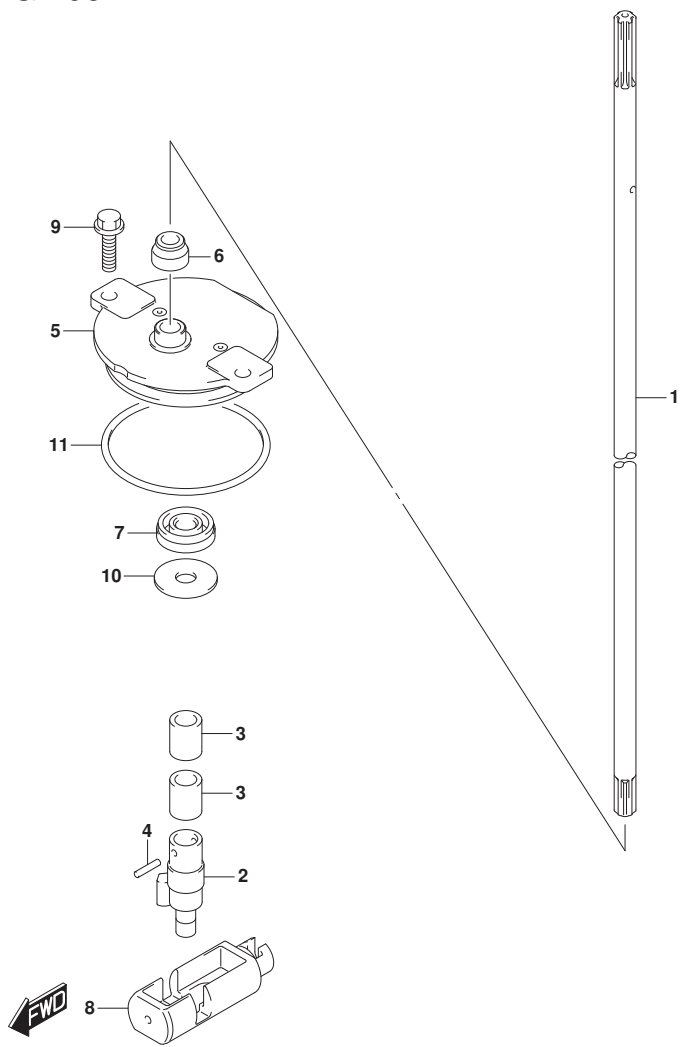


FIG.206H (1-F-7) CLUTCH ROD (DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	25111-93J00	ROD, SHIFT ASSIST	1	W/TRANSOM(X)
1-2	25111-93J10	ROD, SHIFT ASSIST	1	W/TRANSOM(XX)
2	25131-93J00	YOKE, SHIFTER	1	
3	25232-96302	MAGNET, GEAR CASE	2	
4	09205-02006	SPRING PIN (2X12)	2	
5	25141-93J00	HOUSING, SHIFT ROD GUIDE	1	
6	25223-94400	SEAL, SHIFT ROD DUST	1	
7	09282-08005	OIL SEAL (8X22X7)	1	
8	25321-93J00	SLIDER, SHIFT HORIZONTAL	1	
9	29116-93J00	BOLT, SHIFT ROD HOUSING	2	
10	09160-08151	WASHER (8.5X26X1.6)	1	
11	09280-60007	O RING (D:3.5,ID:59.6)	1	

DF250Z E40

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-96J51	SHAFT, DRIVE	1	W/TRANSOM(L)
1-2	57110-93J21	SHAFT, DRIVE	1	W/TRANSOM(X)
1-3	57110-93J31	SHAFT, DRIVE	1	W/TRANSOM(XX)
2	57133-93J00	COLLAR, DRIVE SHAFT	1	
3	57134-93J00	SPACER, DRIVE SHAFT BEARING	1	
4	09159-28003	NUT	1	
5	09269-32002	BEARING (32X66X49)	1	
6	57300-93860	PINION/GEAR SET	1	
7-1	09181-60004	SHIM (T:0.45)	1	
7-2	09181-60005	SHIM (T:0.50)	1	
7-3	09181-60006	SHIM (T:0.55)	1	
7-4	09181-60007	SHIM (T:0.60)	1	
7-5	09181-60008	SHIM (T:0.65)	1	
7-6	09181-60009	SHIM (T:0.70)	1	
7-7	09181-60010	SHIM (T:0.75)	1	
7-8	09181-60011	SHIM (T:0.80)	1	
7-9	09181-60012	SHIM (T:0.85)	1	
7-10	09181-60013	SHIM (T:0.90)	1	
8	09140-16021	NUT	1	
9	08221-16256	WASHER	1	
10	57500-87861	SHIM SET, PROP SHAFT REV	1	
11-1	08211-30382	.WASHER (T:1.5)	1	
11-2	09160-30036	.WASHER (T:1.7)	1	
11-3	09160-30037	.WASHER (T:1.9)	1	
11-4	09160-30038	.WASHER (T:2.1)	1	
11-5	08211-30384	.WASHER (T:2.2)	1	
11-6	09160-30039	.WASHER (T:2.3)	1	
11-7	09160-30041	.WASHER (T:2.4)	1	
11-8	08211-30385	.WASHER (T:2.5)	1	
11-9	09160-30042	.WASHER (T:2.6)	1	

FIG.220A

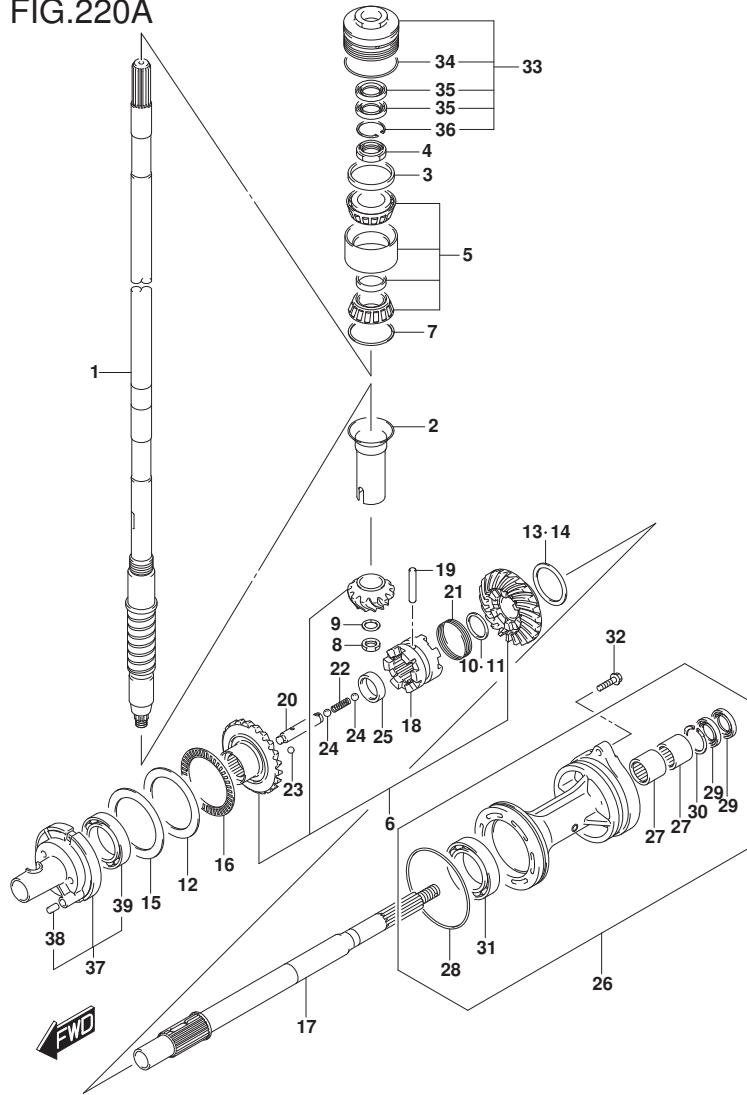


FIG.220A (1-F-9) TRANSMISSION (DF200T E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
11-10	09160-30043	.WASHER (T:2.7)	1	
11-11	09160-30044	.WASHER (T:2.8)	1	
12	09160-75002	WASHER (75X100X2)	1	FWD GEAR
13	57500-87852	SHIM SET, REV GEAR	1	
14-1	09181-50013	.SHIM (T:1.0)	1	REV GEAR
14-2	09181-50012	.SHIM (T:1.1)	1	REV GEAR
14-3	09181-50005	.SHIM (T:1.2)	1	REV GEAR
14-4	09181-50006	.SHIM (T:1.3)	1	REV GEAR
14-5	09181-50007	.SHIM (T:1.4)	1	REV GEAR
14-6	09181-50008	.SHIM (T:1.5)	1	REV GEAR
14-7	09181-50009	.SHIM (T:1.6)	1	REV GEAR
14-8	09181-50010	.SHIM (T:1.7)	1	REV GEAR
15-1	09181-75018	SHIM (T:0.50)	1	FWD GEAR
15-2	09181-75019	SHIM (T:0.55)	1	FWD GEAR
15-3	09181-75012	SHIM (T:0.60)	1	FWD GEAR
15-4	09181-75013	SHIM (T:0.65)	1	FWD GEAR
15-5	09181-75008	SHIM (T:0.70)	1	FWD GEAR
15-6	09181-75014	SHIM (T:0.75)	1	FWD GEAR
15-7	09181-75009	SHIM (T:0.80)	1	FWD GEAR
15-8	09181-75015	SHIM (T:0.85)	1	FWD GEAR
15-9	09181-75010	SHIM (T:0.90)	1	FWD GEAR
15-10	09181-75016	SHIM (T:0.95)	1	FWD GEAR
15-11	09181-75011	SHIM (T:1.00)	1	FWD GEAR
16	09269-75002	BEARING (75X100X4)	1	
17	57610-93J00	SHAFT, PROPELLER	1	
18	57621-93J10	SHIFTER, CLUTCH DOG	1	
19	09202-08007	PIN (8X49)	1	
20	57631-93J00	PIN, CONNECTOR	1	
21	09440-52003	SPRING	1	
22	09440-09040	SPRING	1	

FIG.220A

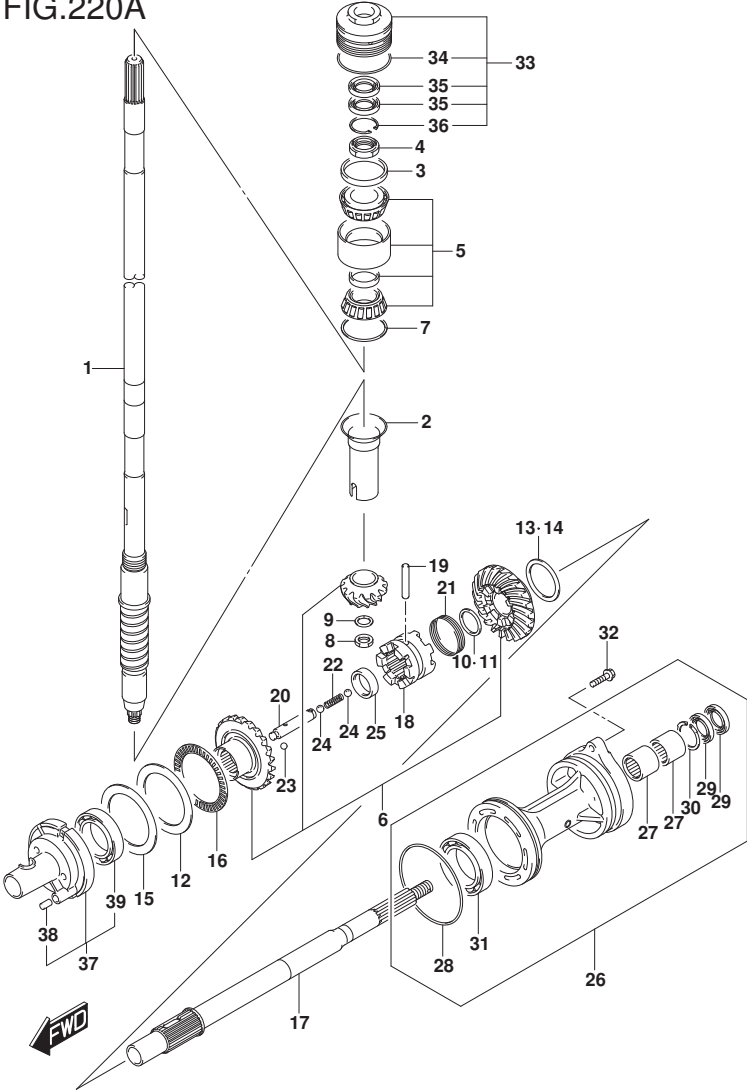


FIG.220A (1-F-10) TRANSMISSION (DF200T E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23	06111-07004	BALL	2	
24	06111-11004	BALL	2	
25	09180-25082	SPACER (25X36.5X9.5)	1	
26-1	56120-93J50-YAY	HOUSING, PROP SFT BRG (BLACK)	1	
26-2	56120-93J50-Y5S	HOUSING, PROP SFT BRG (WHITE)	1	
27	09263-30063	.BEARING (30X40X25)	2	
28	09280-00040	.O RING (D:3.1,ID:104.4)	1	
29	09282-30006	.OIL SEAL (30X45X6)	2	
30	09381-40003	.CIRCLIP	1	
31	08113-60100	.BEARING	1	
32	09116-08158	BOLT (8X35)	2	
33	56130-93J02	HOUSING, DRIVE SHAFT BRG	1	
34	09280-66004	.O RING (D:3.1,ID:65.4)	1	
35	09282-24004	.OIL SEAL (24X40X7)	2	
36	09381-40003	.CIRCLIP	1	
37	56140-93J01	HOUSING, FWD GEAR BRG	1	
38	04221-08129	.PIN	1	
39	09263-50009	.BEARING (50X65X25)	1	

DF200T E01

FIG. 220B

Exploded view diagram of a mechanical assembly, showing various components and their assembly sequence. The components are numbered as follows:

- 1: Main shaft
- 2: Housing component
- 3, 4, 5, 7: Housing components
- 6: Housing component
- 8, 9, 10, 11, 12, 13-14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39: Various sub-components, including gears, springs, and seals.

The diagram illustrates the assembly of a mechanical device, likely a pump or motor, with a central shaft (1) and a housing (26). The assembly includes a gear (13-14) and a spring (19). The components are shown in an exploded view, indicating their relative positions and assembly sequence.

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-96J51	SHAFT, DRIVE	1	W/TRANSOM(L)
1-2	57110-93J21	SHAFT, DRIVE	1	W/TRANSOM(X)
2	57133-93J00	COLLAR, DRIVE SHAFT	1	
3	57134-93J00	SPACER, DRIVE SHAFT BEARING	1	
4	09159-28003	NUT	1	
5	09269-32002	BEARING (32X66X49)	1	
6	57300-93860	PINION/GEAR SET	1	
7-1	09181-60004	SHIM (T:0.45)	1	
7-2	09181-60005	SHIM (T:0.50)	1	
7-3	09181-60006	SHIM (T:0.55)	1	
7-4	09181-60007	SHIM (T:0.60)	1	
7-5	09181-60008	SHIM (T:0.65)	1	
7-6	09181-60009	SHIM (T:0.70)	1	
7-7	09181-60010	SHIM (T:0.75)	1	
7-8	09181-60011	SHIM (T:0.80)	1	
7-9	09181-60012	SHIM (T:0.85)	1	
7-10	09181-60013	SHIM (T:0.90)	1	
8	09140-16021	NUT	1	
9	08221-16256	WASHER	1	
10	57500-87861	SHIM SET, PROP SHAFT REV	1	
11-1	08211-30382	.WASHER (T:1.5)	1	
11-2	09160-30036	.WASHER (T:1.7)	1	
11-3	09160-30037	.WASHER (T:1.9)	1	
11-4	09160-30038	.WASHER (T:2.1)	1	
11-5	08211-30384	.WASHER (T:2.2)	1	
11-6	09160-30039	.WASHER (T:2.3)	1	
11-7	09160-30041	.WASHER (T:2.4)	1	
11-8	08211-30385	.WASHER (T:2.5)	1	
11-9	09160-30042	.WASHER (T:2.6)	1	

FIG.220B

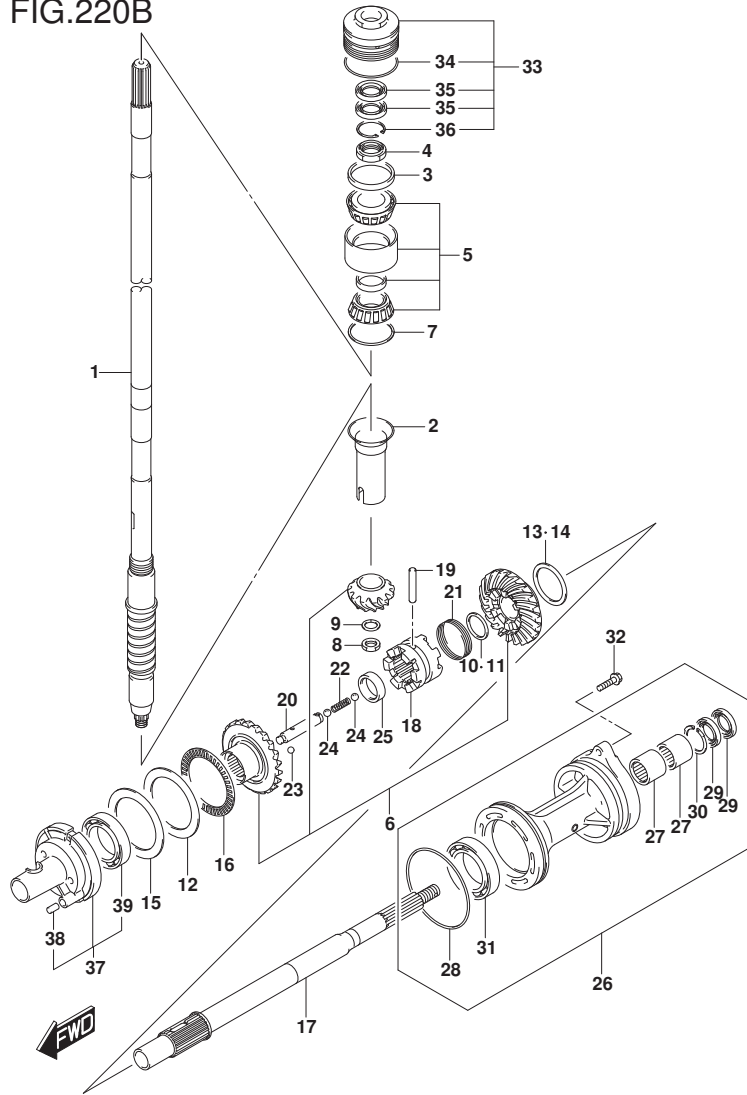


FIG.220B (1-F-12) TRANSMISSION (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
11-10	09160-30043	.WASHER (T:2.7)	1	
11-11	09160-30044	.WASHER (T:2.8)	1	
12	09160-75002	WASHER (75X100X2)	1	FWD GEAR
13	57500-87852	SHIM SET, REV GEAR	1	
14-1	09181-50013	.SHIM (T:1.0)	1	REV GEAR
14-2	09181-50012	.SHIM (T:1.1)	1	REV GEAR
14-3	09181-50005	.SHIM (T:1.2)	1	REV GEAR
14-4	09181-50006	.SHIM (T:1.3)	1	REV GEAR
14-5	09181-50007	.SHIM (T:1.4)	1	REV GEAR
14-6	09181-50008	.SHIM (T:1.5)	1	REV GEAR
14-7	09181-50009	.SHIM (T:1.6)	1	REV GEAR
14-8	09181-50010	.SHIM (T:1.7)	1	REV GEAR
15-1	09181-75018	SHIM (T:0.50)	1	FWD GEAR
15-2	09181-75019	SHIM (T:0.55)	1	FWD GEAR
15-3	09181-75012	SHIM (T:0.60)	1	FWD GEAR
15-4	09181-75013	SHIM (T:0.65)	1	FWD GEAR
15-5	09181-75008	SHIM (T:0.70)	1	FWD GEAR
15-6	09181-75014	SHIM (T:0.75)	1	FWD GEAR
15-7	09181-75009	SHIM (T:0.80)	1	FWD GEAR
15-8	09181-75015	SHIM (T:0.85)	1	FWD GEAR
15-9	09181-75010	SHIM (T:0.90)	1	FWD GEAR
15-10	09181-75016	SHIM (T:0.95)	1	FWD GEAR
15-11	09181-75011	SHIM (T:1.00)	1	FWD GEAR
16	09269-75002	BEARING (75X100X4)	1	
17	57610-93J00	SHAFT, PROPELLER	1	
18	57621-93J10	SHIFTER, CLUTCH DOG	1	
19	09202-08007	PIN (8X49)	1	
20	57631-93J00	PIN, CONNECTOR	1	
21	09440-52003	SPRING	1	
22	09440-09040	SPRING	1	

FIG. 220B

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FWD

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
23	06111-07004	BALL	2	
24	06111-11004	BALL	2	
25	09180-25082	SPACER (25X36.5X9.5)	1	
26-1	56120-93J50-YAY	HOUSING, PROP SFT BRG (BLACK)	1	
26-2	56120-93J50-Y5S	HOUSING, PROP SFT BRG (WHITE)	1	
27	09263-30063	.BEARING (30X40X25)	2	
28	09280-00040	.O RING (D:3.1,ID:104.4)	1	
29	09282-30006	.OIL SEAL (30X45X6)	2	
30	09381-40003	.CIRCLIP	1	
31	08113-60100	.BEARING	1	
32	09116-08158	BOLT (8X35)	2	
33	56130-93J02	HOUSING, DRIVE SHAFT BRG	1	
34	09280-66004	.O RING (D:3.1,ID:65.4)	1	
35	09282-24004	.OIL SEAL (24X40X7)	2	
36	09381-40003	.CIRCLIP	1	
37	56140-93J01	HOUSING, FWD GEAR BRG	1	
38	04221-08129	.PIN	1	
39	09263-50009	.BEARING (50X65X25)	1	

DF200T E40

FIG.220C

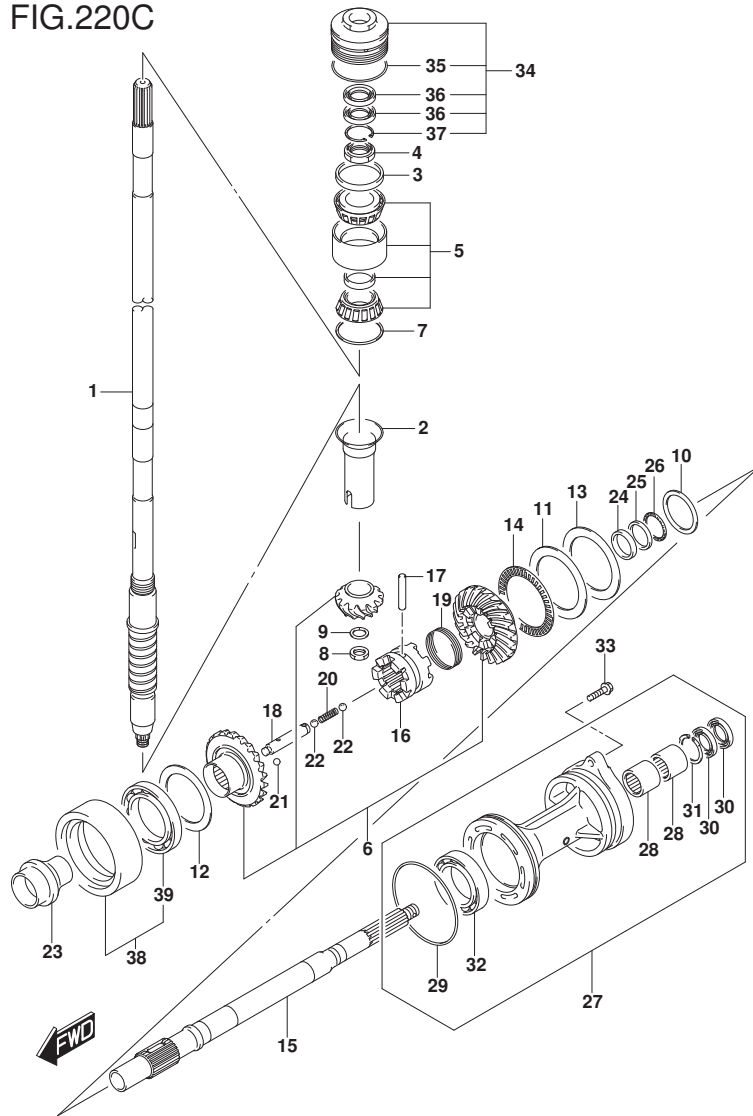


FIG.220C (1-F-14) TRANSMISSION (DF200Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-93J21	SHAFT, DRIVE	1	W/TRANSOM(X)
1-2	57110-93J31	SHAFT, DRIVE	1	W/TRANSOM(XX)
2	57133-93J00	COLLAR, DRIVE SHAFT	1	
3	57134-93J00	SPACER, DRIVE SHAFT BEARING	1	
4	09159-28003	NUT	1	
5	09269-32002	BEARING (32X66X49)	1	
6	57300-93870	PINION/GEAR SET	1	
7-1	09181-60004	SHIM (T:0.45)	1	
7-2	09181-60005	SHIM (T:0.50)	1	
7-3	09181-60006	SHIM (T:0.55)	1	
7-4	09181-60007	SHIM (T:0.60)	1	
7-5	09181-60008	SHIM (T:0.65)	1	
7-6	09181-60009	SHIM (T:0.70)	1	
7-7	09181-60010	SHIM (T:0.75)	1	
7-8	09181-60011	SHIM (T:0.80)	1	
7-9	09181-60012	SHIM (T:0.85)	1	
7-10	09181-60013	SHIM (T:0.90)	1	
8	09140-16021	NUT	1	
9	08221-16256	WASHER	1	
10-1	09160-35015	WASHER (T:0.60)	1	PROP SHAFT REV
10-2	09160-35013	WASHER (T:0.80)	1	PROP SHAFT REV
10-3	09160-35010	WASHER (T:1.15)	1	PROP SHAFT REV
10-4	09160-35004	WASHER (T:1.20)	1	PROP SHAFT REV
10-5	09160-35006	WASHER (T:0.90)	1	PROP SHAFT REV
10-6	09160-35002	WASHER (T:1.00)	1	PROP SHAFT REV
10-7	09160-35008	WASHER (T:0.95)	1	PROP SHAFT REV
10-8	09160-35003	WASHER (T:1.10)	1	PROP SHAFT REV
10-9	09160-35009	WASHER (T:1.05)	1	PROP SHAFT REV
11	09160-75002	WASHER (75X100X2)	1	FWD GEAR

FIG. 220C

This exploded perspective view illustrates the assembly of a mechanical component, likely a pump or valve. The main shaft (1) is shown vertically, with various components (2-39) and a housing (27) shown in exploded view. The components are labeled with reference numerals: 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39. A 'FWD' arrow indicates the forward direction.

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
12-1	09181-60004	SHIM (T:0.45)	1	REV GEAR
12-2	09181-60005	SHIM (T:0.50)	1	REV GEAR
12-3	09181-60006	SHIM (T:0.55)	1	REV GEAR
12-4	09181-60007	SHIM (T:0.60)	1	REV GEAR
12-5	09181-60008	SHIM (T:0.65)	1	REV GEAR
12-6	09181-60009	SHIM (T:0.70)	1	REV GEAR
12-7	09181-60010	SHIM (T:0.75)	1	REV GEAR
12-8	09181-60011	SHIM (T:0.80)	1	REV GEAR
12-9	09181-60012	SHIM (T:0.85)	1	REV GEAR
12-10	09181-60013	SHIM (T:0.90)	1	REV GEAR
13-1	09181-75018	SHIM (T:0.50)	1	FWD GEAR
13-2	09181-75019	SHIM (T:0.55)	1	FWD GEAR
13-3	09181-75012	SHIM (T:0.60)	1	FWD GEAR
13-4	09181-75013	SHIM (T:0.65)	1	FWD GEAR
13-5	09181-75008	SHIM (T:0.70)	1	FWD GEAR
13-6	09181-75014	SHIM (T:0.75)	1	FWD GEAR
13-7	09181-75009	SHIM (T:0.80)	1	FWD GEAR
13-8	09181-75015	SHIM (T:0.85)	1	FWD GEAR
13-9	09181-75010	SHIM (T:0.90)	1	FWD GEAR
13-10	09181-75016	SHIM (T:0.95)	1	FWD GEAR
13-11	09181-75011	SHIM (T:1.00)	1	FWD GEAR
14	09269-75002	BEARING (75X100X4)	1	FWD GEAR
15	57610-93J20	SHAFT, PROPELLER	1	
16	57621-93J20	SHIFTER, CLUTCH DOG	1	
17	09202-08007	PIN (8X49)	1	
18	57631-93J00	PIN, CONNECTOR	1	
19	09440-52003	SPRING	1	
20	09440-09040	SPRING	1	
21	06111-07004	BALL	2	
22	06111-11004	BALL	2	

[illegible]

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23	57622-93J00	SPACER, FWD THRUST	1	
24	09160-30055	WASHER (30X47X6)	1	
25	09160-30056	WASHER (32X47X3)	1	
26	09269-30014	BEARING (30X47X2)	1	
27-1	56120-93J60-YAY	HOUSING, PROP SFT BRG (BLACK)	1	
27-2	56120-93J60-Y5S	HOUSING, PROP SFT BRG (WHITE)	1	
28	09263-30063	.BEARING (30X40X25)	2	
29	09280-00040	.O RING (D:3.1,I:D:104.4)	1	
30	09282-30006	.OIL SEAL (30X45X6)	2	
31	09381-40003	.CIRCLIP	1	
32	09263-50009	.BEARING (50X65X25)	1	
33	09116-08158	BOLT (8X35)	2	
34	56130-93J02	HOUSING, DRIVE SHAFT BRG	1	
35	09280-66004	.O RING (D:3.1,I:D:65.4)	1	
36	09282-24004	.OIL SEAL (24X40X7)	2	
37	09381-40003	.CIRCLIP	1	
38	56140-93J10	HOUSING, REV GEAR BRG	1	
39	09262-60002	.BEARING (60X85X13)	1	

DF200Z E01

FIG.220D

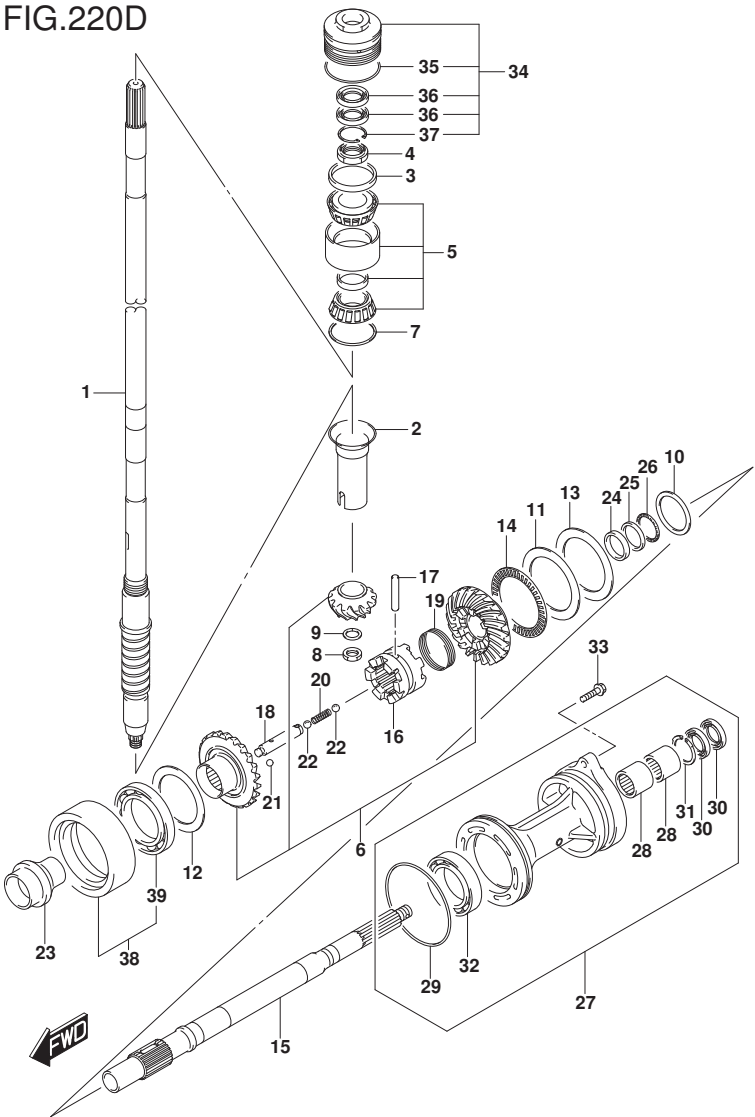


FIG.220D (1-G-3) TRANSMISSION (DF200Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	57110-93J21	SHAFT, DRIVE	1	
2	57133-93J00	COLLAR, DRIVE SHAFT	1	
3	57134-93J00	SPACER, DRIVE SHAFT BEARING	1	
4	09159-28003	NUT	1	
5	09269-32002	BEARING (32X66X49)	1	
6	57300-93870	PINION/GEAR SET	1	
7-1	09181-60004	SHIM (T:0.45)	1	
7-2	09181-60005	SHIM (T:0.50)	1	
7-3	09181-60006	SHIM (T:0.55)	1	
7-4	09181-60007	SHIM (T:0.60)	1	
7-5	09181-60008	SHIM (T:0.65)	1	
7-6	09181-60009	SHIM (T:0.70)	1	
7-7	09181-60010	SHIM (T:0.75)	1	
7-8	09181-60011	SHIM (T:0.80)	1	
7-9	09181-60012	SHIM (T:0.85)	1	
7-10	09181-60013	SHIM (T:0.90)	1	
8	09140-16021	NUT	1	
9	08221-16256	WASHER	1	
10-1	09160-35015	WASHER (T:0.60)	1	PROP SHAFT REV
10-2	09160-35013	WASHER (T:0.80)	1	PROP SHAFT REV
10-3	09160-35010	WASHER (T:1.15)	1	PROP SHAFT REV
10-4	09160-35004	WASHER (T:1.20)	1	PROP SHAFT REV
10-5	09160-35006	WASHER (T:0.90)	1	PROP SHAFT REV
10-6	09160-35002	WASHER (T:1.00)	1	PROP SHAFT REV
10-7	09160-35008	WASHER (T:0.95)	1	PROP SHAFT REV
10-8	09160-35003	WASHER (T:1.10)	1	PROP SHAFT REV
10-9	09160-35009	WASHER (T:1.05)	1	PROP SHAFT REV
11	09160-75002	WASHER (75X100X2)	1	FWD GEAR

FIG. 220D

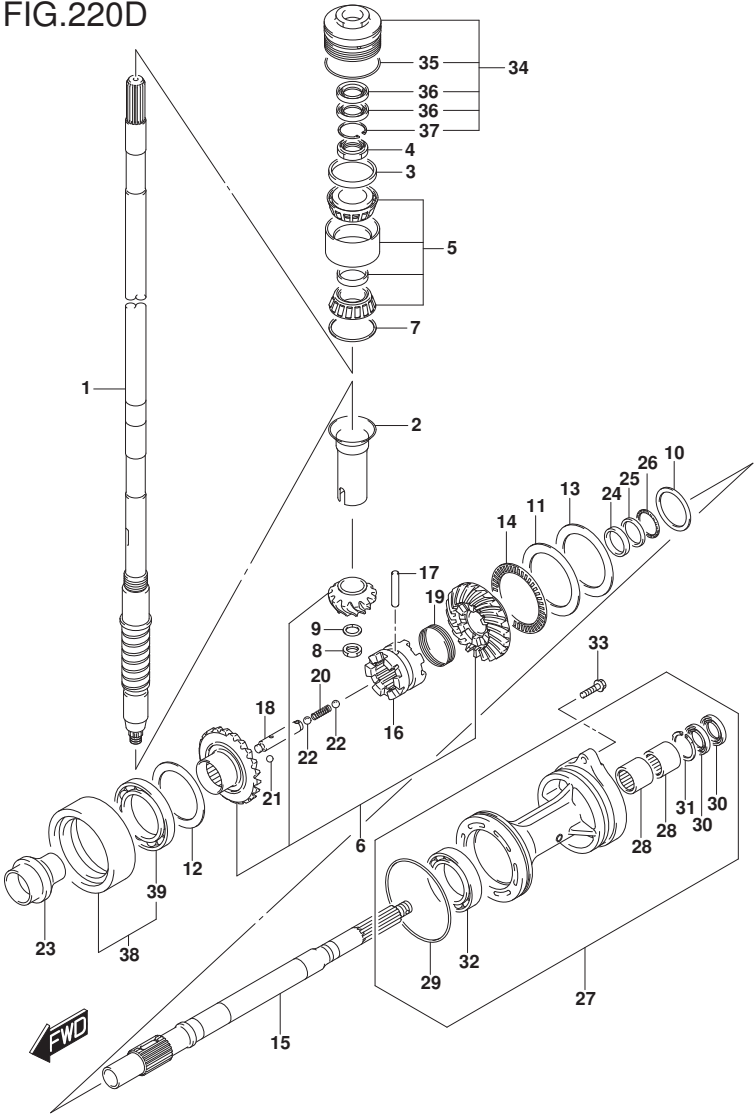
This exploded perspective view illustrates the assembly of a mechanical component, likely a pump or motor. The main shaft (1) is shown with various components being assembled onto it. Key components include:

- Shaft (1):** The central rotating element.
- Gears (17, 19, 21):** Meshing gears for power transmission.
- Bearings (10, 11, 13, 14, 24, 25, 26):** Support bearings for the shaft.
- Housing (27):** The main body of the assembly.
- Other Components:** Various seals, washers, and fasteners (e.g., 2, 3, 4, 5, 6, 7, 8, 9, 12, 15, 16, 18, 20, 22, 23, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39) are shown in their relative positions for assembly.

A "FWD" arrow indicates the forward direction of assembly.

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
12-1	09181-60004	SHIM (T:0.45)	1	REV GEAR
12-2	09181-60005	SHIM (T:0.50)	1	REV GEAR
12-3	09181-60006	SHIM (T:0.55)	1	REV GEAR
12-4	09181-60007	SHIM (T:0.60)	1	REV GEAR
12-5	09181-60008	SHIM (T:0.65)	1	REV GEAR
12-6	09181-60009	SHIM (T:0.70)	1	REV GEAR
12-7	09181-60010	SHIM (T:0.75)	1	REV GEAR
12-8	09181-60011	SHIM (T:0.80)	1	REV GEAR
12-9	09181-60012	SHIM (T:0.85)	1	REV GEAR
12-10	09181-60013	SHIM (T:0.90)	1	REV GEAR
13-1	09181-75018	SHIM (T:0.50)	1	FWD GEAR
13-2	09181-75019	SHIM (T:0.55)	1	FWD GEAR
13-3	09181-75012	SHIM (T:0.60)	1	FWD GEAR
13-4	09181-75013	SHIM (T:0.65)	1	FWD GEAR
13-5	09181-75008	SHIM (T:0.70)	1	FWD GEAR
13-6	09181-75014	SHIM (T:0.75)	1	FWD GEAR
13-7	09181-75009	SHIM (T:0.80)	1	FWD GEAR
13-8	09181-75015	SHIM (T:0.85)	1	FWD GEAR
13-9	09181-75010	SHIM (T:0.90)	1	FWD GEAR
13-10	09181-75016	SHIM (T:0.95)	1	FWD GEAR
13-11	09181-75011	SHIM (T:1.00)	1	FWD GEAR
14	09269-75002	BEARING (75X100X4)	1	FWD GEAR
15	57610-93J20	SHAFT, PROPELLER	1	
16	57621-93J20	SHIFTER, CLUTCH DOG	1	
17	09202-08007	PIN (8X49)	1	
18	57631-93J00	PIN, CONNECTOR	1	
19	09440-52003	SPRING	1	
20	09440-09040	SPRING	1	
21	06111-07004	BALL	2	
22	06111-11004	BALL	2	

FIG.220D



DF250_E01_020_220D
TRANSMISSION

FIG.220D (1-G-5) TRANSMISSION (DF200Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23	57622-93J00	SPACER, FWD THRUST	1	
24	09160-30055	WASHER (30X47X6)	1	
25	09160-30056	WASHER (32X47X3)	1	
26	09269-30014	BEARING (30X47X2)	1	
27-1	56120-93J60-YAY	HOUSING, PROP SFT BRG (BLACK)	1	
27-2	56120-93J60-Y5S	HOUSING, PROP SFT BRG (WHITE)	1	
28	09263-30063	.BEARING (30X40X25)	2	
29	09280-00040	.O RING (D:3.1,ID:104.4)	1	
30	09282-30006	.OIL SEAL (30X45X6)	2	
31	09381-40003	.CIRCLIP	1	
32	09263-50009	.BEARING (50X65X25)	1	
33	09116-08158	BOLT (8X35)	2	
34	56130-93J02	HOUSING, DRIVE SHAFT BRG	1	
35	09280-66004	.O RING (D:3.1,ID:65.4)	1	
36	09282-24004	.OIL SEAL (24X40X7)	2	
37	09381-40003	.CIRCLIP	1	
38	56140-93J10	HOUSING, REV GEAR BRG	1	
39	09262-60002	.BEARING (60X85X13)	1	

DF200Z E40

FIG.220E

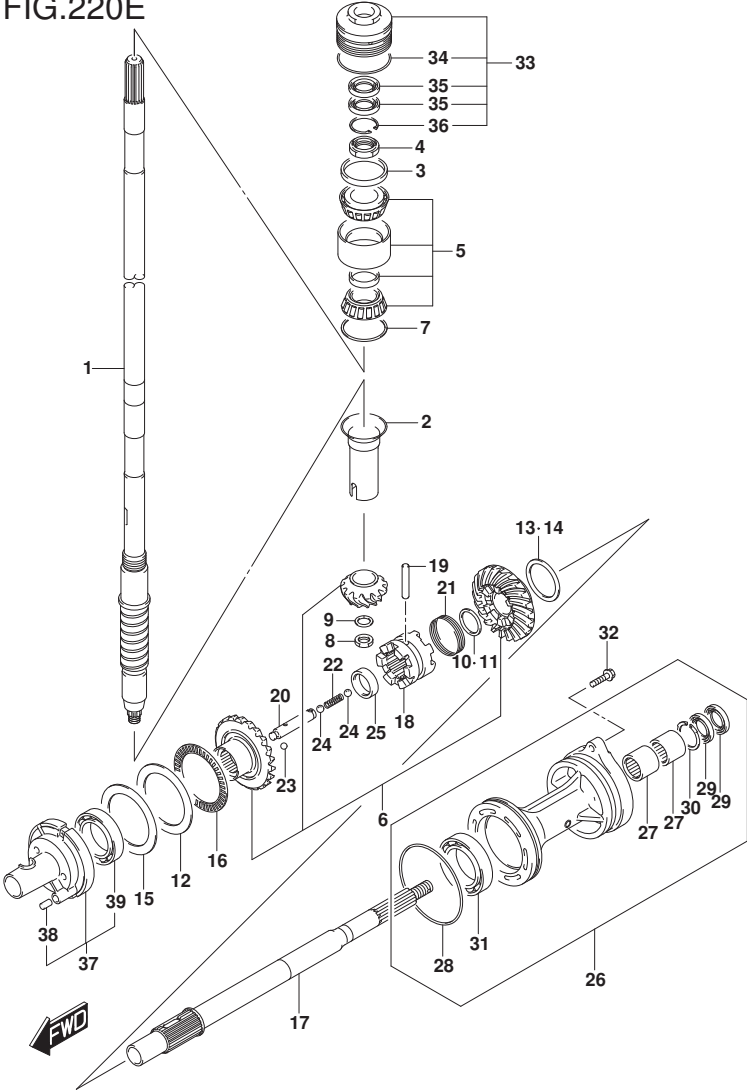


FIG.220E (1-G-6) TRANSMISSION (DF225T E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	57110-93J21	SHAFT, DRIVE	1	
2	57133-93J00	COLLAR, DRIVE SHAFT	1	
3	57134-93J00	SPACER, DRIVE SHAFT BEARING	1	
4	09159-28003	NUT	1	
5	09269-32002	BEARING (32X66X49)	1	
6	57300-93860	PINION/GEAR SET	1	
7-1	09181-60004	SHIM (T:0.45)	1	
7-2	09181-60005	SHIM (T:0.50)	1	
7-3	09181-60006	SHIM (T:0.55)	1	
7-4	09181-60007	SHIM (T:0.60)	1	
7-5	09181-60008	SHIM (T:0.65)	1	
7-6	09181-60009	SHIM (T:0.70)	1	
7-7	09181-60010	SHIM (T:0.75)	1	
7-8	09181-60011	SHIM (T:0.80)	1	
7-9	09181-60012	SHIM (T:0.85)	1	
7-10	09181-60013	SHIM (T:0.90)	1	
8	09140-16021	NUT	1	
9	08221-16256	WASHER	1	
10	57500-87861	SHIM SET, PROP SHAFT REV	1	
11-1	08211-30382	.WASHER (T:1.5)	1	
11-2	09160-30036	.WASHER (T:1.7)	1	
11-3	09160-30037	.WASHER (T:1.9)	1	
11-4	09160-30038	.WASHER (T:2.1)	1	
11-5	08211-30384	.WASHER (T:2.2)	1	
11-6	09160-30039	.WASHER (T:2.3)	1	
11-7	09160-30041	.WASHER (T:2.4)	1	

FIG.220E

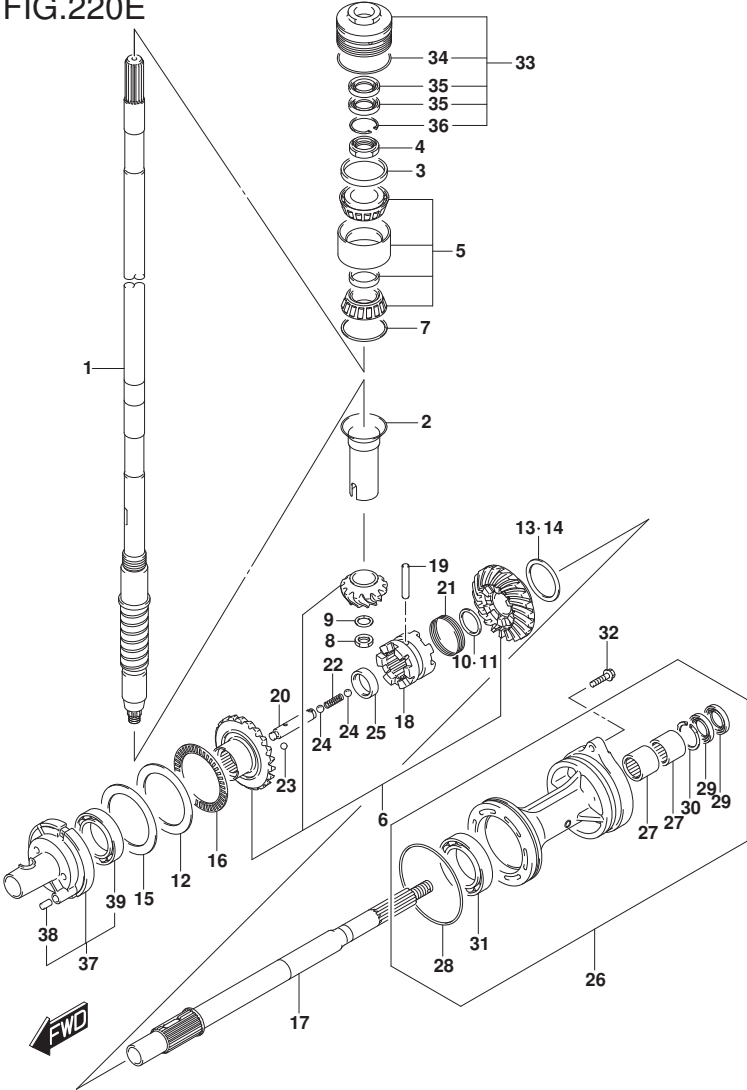


FIG.220E (1-G-7) TRANSMISSION (DF225T E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
11-8	08211-30385	.WASHER (T:2.5)	1	
11-9	09160-30042	.WASHER (T:2.6)	1	
11-10	09160-30043	.WASHER (T:2.7)	1	
11-11	09160-30044	.WASHER (T:2.8)	1	
12	09160-75002	WASHER (75X100X2)	1	FWD GEAR
13	57500-87852	SHIM SET, REV GEAR	1	
14-1	09181-50013	.SHIM (T:1.0)	1	REV GEAR
14-2	09181-50012	.SHIM (T:1.1)	1	REV GEAR
14-3	09181-50005	.SHIM (T:1.2)	1	REV GEAR
14-4	09181-50006	.SHIM (T:1.3)	1	REV GEAR
14-5	09181-50007	.SHIM (T:1.4)	1	REV GEAR
14-6	09181-50008	.SHIM (T:1.5)	1	REV GEAR
14-7	09181-50009	.SHIM (T:1.6)	1	REV GEAR
14-8	09181-50010	.SHIM (T:1.7)	1	REV GEAR
15-1	09181-75018	SHIM (T:0.50)	1	FWD GEAR
15-2	09181-75019	SHIM (T:0.55)	1	FWD GEAR
15-3	09181-75012	SHIM (T:0.60)	1	FWD GEAR
15-4	09181-75013	SHIM (T:0.65)	1	FWD GEAR
15-5	09181-75008	SHIM (T:0.70)	1	FWD GEAR
15-6	09181-75014	SHIM (T:0.75)	1	FWD GEAR
15-7	09181-75009	SHIM (T:0.80)	1	FWD GEAR
15-8	09181-75015	SHIM (T:0.85)	1	FWD GEAR
15-9	09181-75010	SHIM (T:0.90)	1	FWD GEAR
15-10	09181-75016	SHIM (T:0.95)	1	FWD GEAR
15-11	09181-75011	SHIM (T:1.00)	1	FWD GEAR
16	09269-75002	BEARING (75X100X4)	1	
17	57610-93J00	SHAFT, PROPELLER	1	

FIG.220E

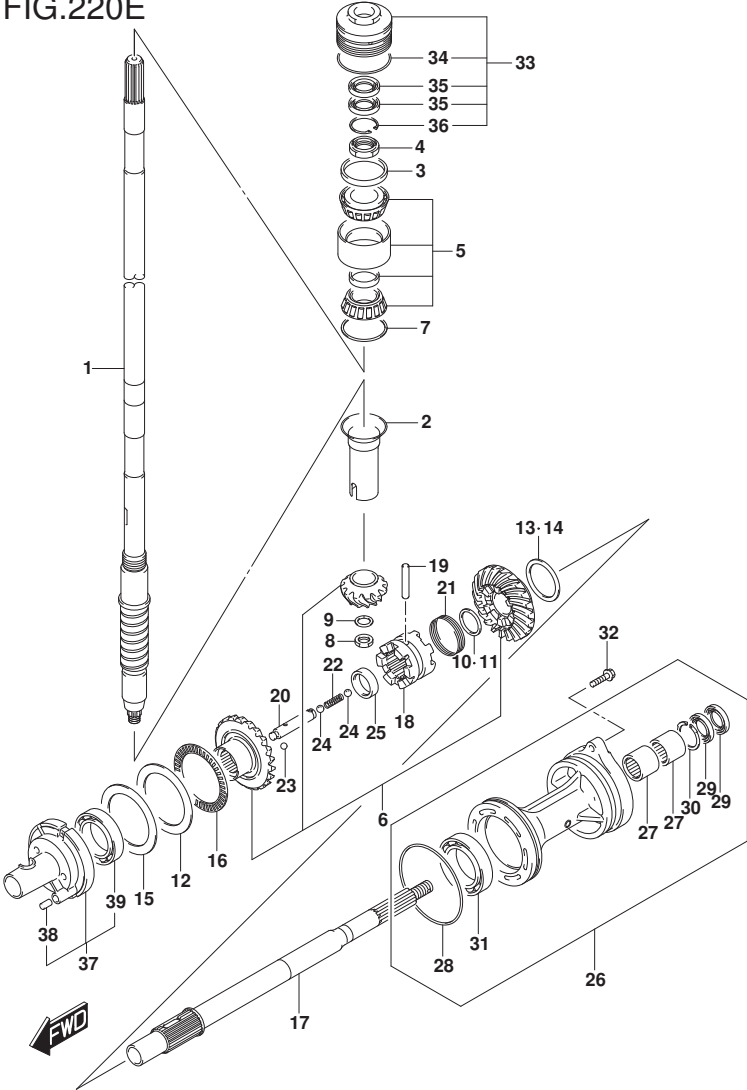


FIG.220E (1-G-8) TRANSMISSION (DF225T E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
18	57621-93J10	SHIFTER, CLUTCH DOG	1	
19	09202-08007	PIN (8X49)	1	
20	57631-93J00	PIN, CONNECTOR	1	
21	09440-52003	SPRING	1	
22	09440-09040	SPRING	1	
23	06111-07004	BALL	2	
24	06111-11004	BALL	2	
25	09180-25082	SPACER (25X36.5X9.5)	1	
26-1	56120-93J50-YAY	HOUSING, PROP SFT BRG (BLACK)	1	
26-2	56120-93J50-Y5S	HOUSING, PROP SFT BRG (WHITE)	1	
27	09263-30063	.BEARING (30X40X25)	2	
28	09280-00040	.O RING (D:3.1,ID:104.4)	1	
29	09282-30006	.OIL SEAL (30X45X6)	2	
30	09381-40003	.CIRCLIP	1	
31	08113-60100	.BEARING	1	
32	09116-08158	BOLT (8X35)	2	
33	56130-93J02	HOUSING, DRIVE SHAFT BRG	1	
34	09280-66004	.O RING (D:3.1,ID:65.4)	1	
35	09282-24004	.OIL SEAL (24X40X7)	2	
36	09381-40003	.CIRCLIP	1	
37	56140-93J01	HOUSING, FWD GEAR BRG	1	
38	04221-08129	.PIN	1	
39	09263-50009	.BEARING (50X65X25)	1	

DF225T E01

FIG.220F

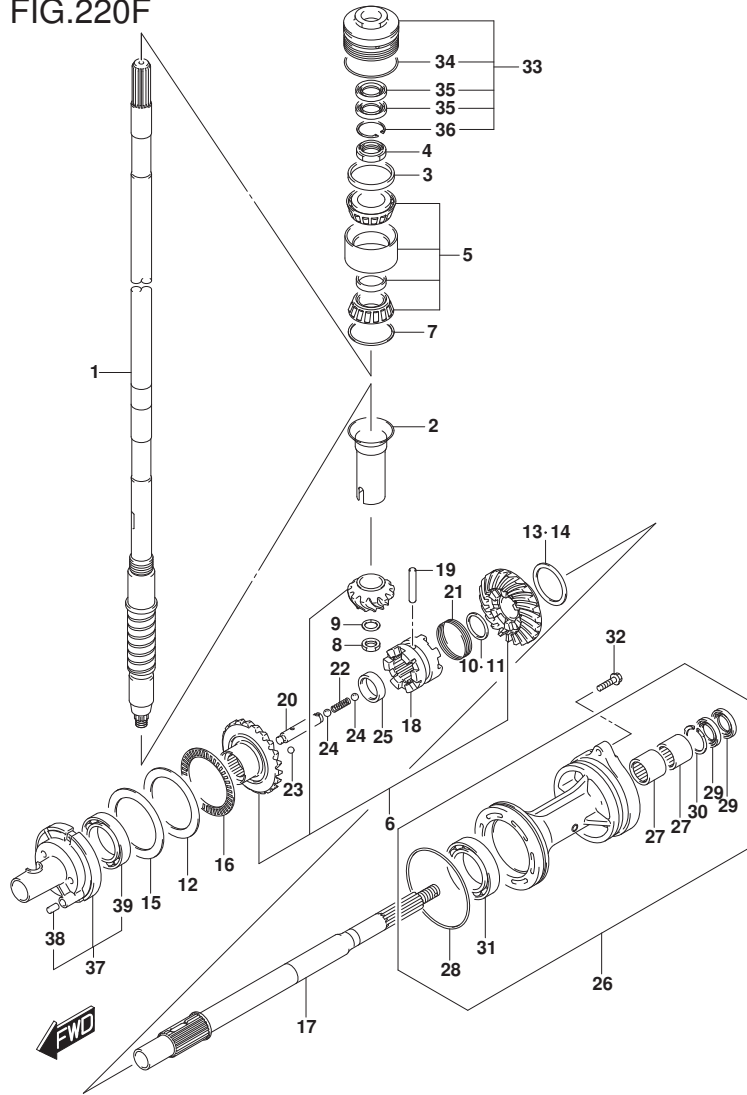


FIG.220F (1-G-9) TRANSMISSION (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-93J21	SHAFT, DRIVE	1	W/TRANSOM(X)
1-2	57110-93J31	SHAFT, DRIVE	1	W/TRANSOM(XX)
2	57133-93J00	COLLAR, DRIVE SHAFT	1	
3	57134-93J00	SPACER, DRIVE SHAFT BEARING	1	
4	09159-28003	NUT	1	
5	09269-32002	BEARING (32X66X49)	1	
6	57300-93860	PINION/GEAR SET	1	
7-1	09181-60004	SHIM (T:0.45)	1	
7-2	09181-60005	SHIM (T:0.50)	1	
7-3	09181-60006	SHIM (T:0.55)	1	
7-4	09181-60007	SHIM (T:0.60)	1	
7-5	09181-60008	SHIM (T:0.65)	1	
7-6	09181-60009	SHIM (T:0.70)	1	
7-7	09181-60010	SHIM (T:0.75)	1	
7-8	09181-60011	SHIM (T:0.80)	1	
7-9	09181-60012	SHIM (T:0.85)	1	
7-10	09181-60013	SHIM (T:0.90)	1	
8	09140-16021	NUT	1	
9	08221-16256	WASHER	1	
10	57500-87861	SHIM SET, PROP SHAFT REV	1	
11-1	08211-30382	.WASHER (T:1.5)	1	
11-2	09160-30036	.WASHER (T:1.7)	1	
11-3	09160-30037	.WASHER (T:1.9)	1	
11-4	09160-30038	.WASHER (T:2.1)	1	
11-5	08211-30384	.WASHER (T:2.2)	1	
11-6	09160-30039	.WASHER (T:2.3)	1	
11-7	09160-30041	.WASHER (T:2.4)	1	

FIG.220F

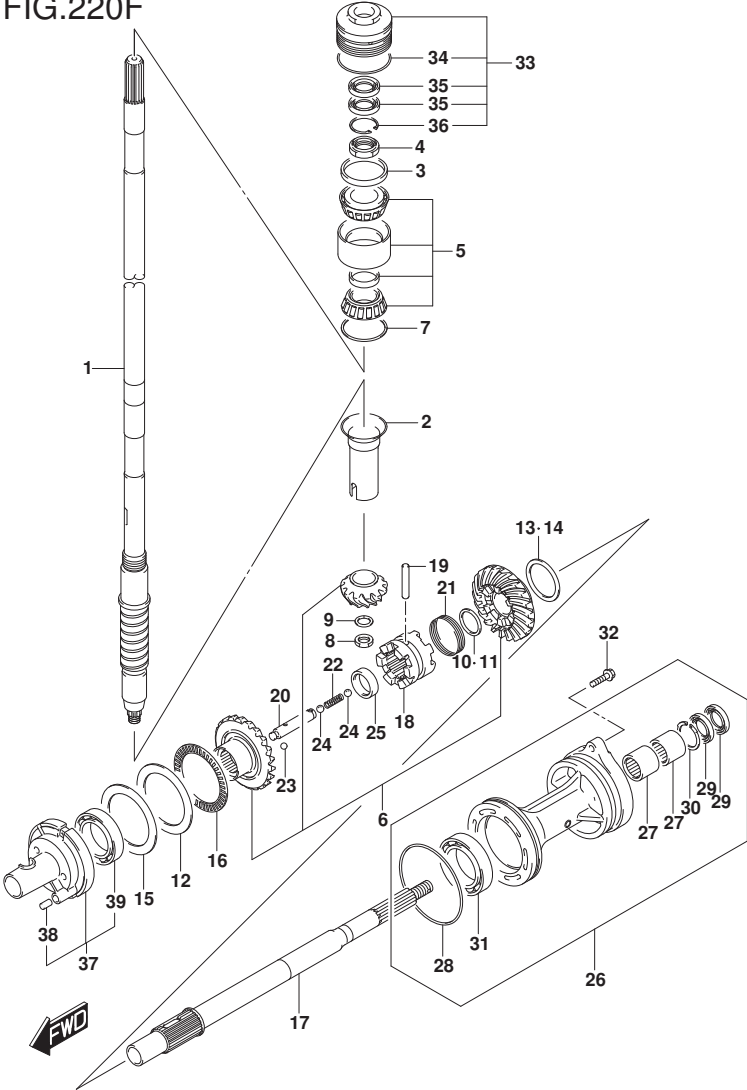


FIG.220F (1-G-10) TRANSMISSION (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
11-8	08211-30385	.WASHER (T:2.5)	1	
11-9	09160-30042	.WASHER (T:2.6)	1	
11-10	09160-30043	.WASHER (T:2.7)	1	
11-11	09160-30044	.WASHER (T:2.8)	1	
12	09160-75002	WASHER (75X100X2)	1	FWD GEAR
13	57500-87852	SHIM SET, REV GEAR	1	
14-1	09181-50013	.SHIM (T:1.0)	1	REV GEAR
14-2	09181-50012	.SHIM (T:1.1)	1	REV GEAR
14-3	09181-50005	.SHIM (T:1.2)	1	REV GEAR
14-4	09181-50006	.SHIM (T:1.3)	1	REV GEAR
14-5	09181-50007	.SHIM (T:1.4)	1	REV GEAR
14-6	09181-50008	.SHIM (T:1.5)	1	REV GEAR
14-7	09181-50009	.SHIM (T:1.6)	1	REV GEAR
14-8	09181-50010	.SHIM (T:1.7)	1	REV GEAR
15-1	09181-75018	SHIM (T:0.50)	1	FWD GEAR
15-2	09181-75019	SHIM (T:0.55)	1	FWD GEAR
15-3	09181-75012	SHIM (T:0.60)	1	FWD GEAR
15-4	09181-75013	SHIM (T:0.65)	1	FWD GEAR
15-5	09181-75008	SHIM (T:0.70)	1	FWD GEAR
15-6	09181-75014	SHIM (T:0.75)	1	FWD GEAR
15-7	09181-75009	SHIM (T:0.80)	1	FWD GEAR
15-8	09181-75015	SHIM (T:0.85)	1	FWD GEAR
15-9	09181-75010	SHIM (T:0.90)	1	FWD GEAR
15-10	09181-75016	SHIM (T:0.95)	1	FWD GEAR
15-11	09181-75011	SHIM (T:1.00)	1	FWD GEAR
16	09269-75002	BEARING (75X100X4)	1	
17	57610-93J00	SHAFT, PROPELLER	1	

FIG.220F

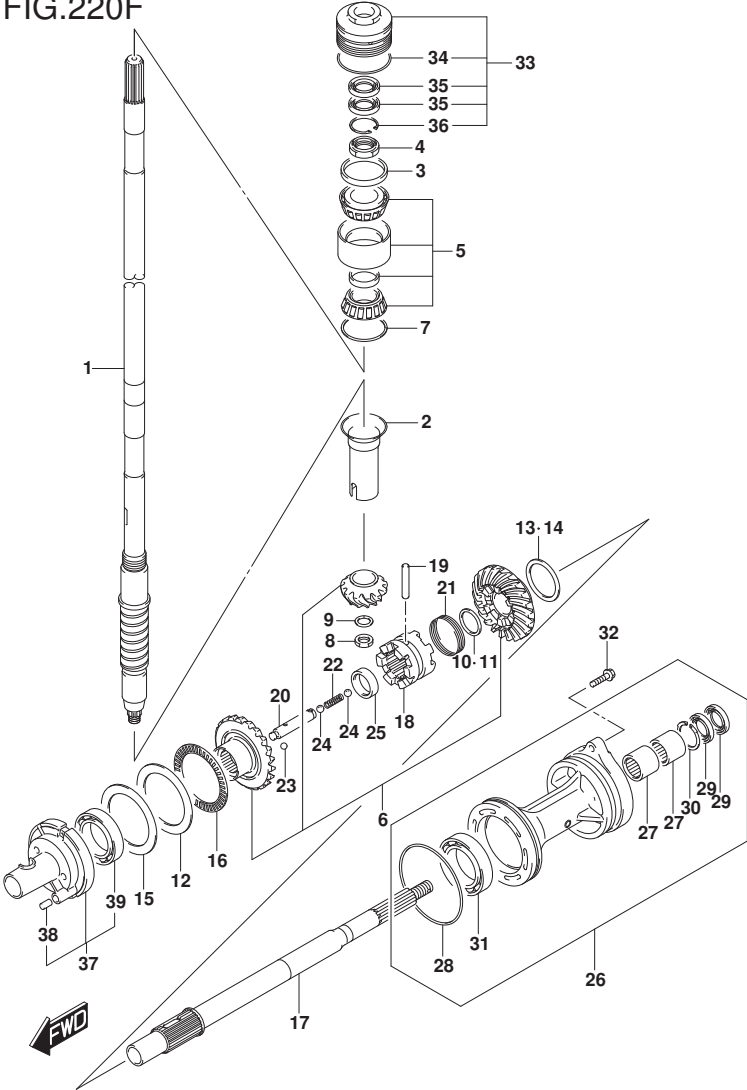


FIG.220F (1-G-11) TRANSMISSION (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
18	57621-93J10	SHIFTER, CLUTCH DOG	1	
19	09202-08007	PIN (8X49)	1	
20	57631-93J00	PIN, CONNECTOR	1	
21	09440-52003	SPRING	1	
22	09440-09040	SPRING	1	
23	06111-07004	BALL	2	
24	06111-11004	BALL	2	
25	09180-25082	SPACER (25X36.5X9.5)	1	
26-1	56120-93J50-YAY	HOUSING, PROP SFT BRG (BLACK)	1	
26-2	56120-93J50-Y5S	HOUSING, PROP SFT BRG (WHITE)	1	
27	09263-30063	.BEARING (30X40X25)	2	
28	09280-00040	.O RING (D:3.1,ID:104.4)	1	
29	09282-30006	.OIL SEAL (30X45X6)	2	
30	09381-40003	.CIRCLIP	1	
31	08113-60100	.BEARING	1	
32	09116-08158	BOLT (8X35)	2	
33	56130-93J02	HOUSING, DRIVE SHAFT BRG	1	
34	09280-66004	.O RING (D:3.1,ID:65.4)	1	
35	09282-24004	.OIL SEAL (24X40X7)	2	
36	09381-40003	.CIRCLIP	1	
37	56140-93J01	HOUSING, FWD GEAR BRG	1	
38	04221-08129	.PIN	1	
39	09263-50009	.BEARING (50X65X25)	1	

DF225T E40

FIG.220G

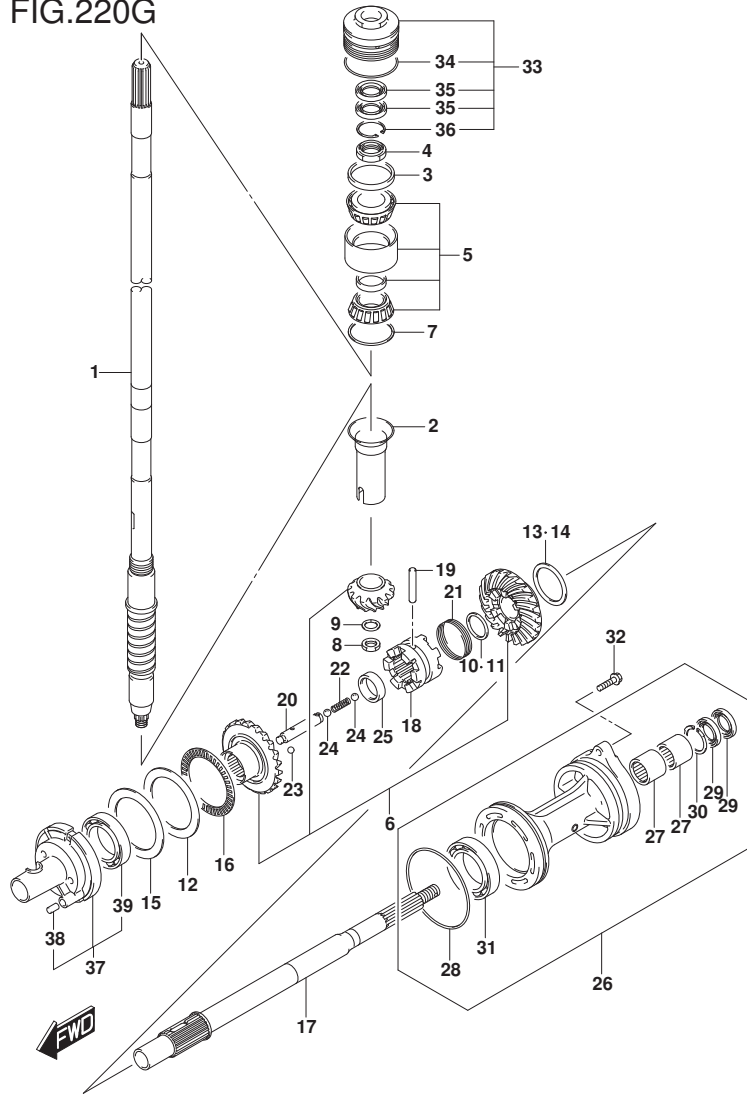


FIG.220G (1-G-12) TRANSMISSION (DF250T)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-93J21	SHAFT, DRIVE	1	W/TRANSOM(X)
1-2	57110-93J31	SHAFT, DRIVE	1	W/TRANSOM(XX)
2	57133-93J00	COLLAR, DRIVE SHAFT	1	
3	57134-93J00	SPACER, DRIVE SHAFT BEARING	1	
4	09159-28003	NUT	1	
5	09269-32002	BEARING (32X66X49)	1	
6	57300-93860	PINION/GEAR SET	1	
7-1	09181-60004	SHIM (T:0.45)	1	
7-2	09181-60005	SHIM (T:0.50)	1	
7-3	09181-60006	SHIM (T:0.55)	1	
7-4	09181-60007	SHIM (T:0.60)	1	
7-5	09181-60008	SHIM (T:0.65)	1	
7-6	09181-60009	SHIM (T:0.70)	1	
7-7	09181-60010	SHIM (T:0.75)	1	
7-8	09181-60011	SHIM (T:0.80)	1	
7-9	09181-60012	SHIM (T:0.85)	1	
7-10	09181-60013	SHIM (T:0.90)	1	
8	09140-16021	NUT	1	
9	08221-16256	WASHER	1	
10	57500-87861	SHIM SET, PROP SHAFT REV	1	
11-1	08211-30382	.WASHER (T:1.5)	1	
11-2	09160-30036	.WASHER (T:1.7)	1	
11-3	09160-30037	.WASHER (T:1.9)	1	
11-4	09160-30038	.WASHER (T:2.1)	1	
11-5	08211-30384	.WASHER (T:2.2)	1	
11-6	09160-30039	.WASHER (T:2.3)	1	
11-7	09160-30041	.WASHER (T:2.4)	1	

FIG.220G

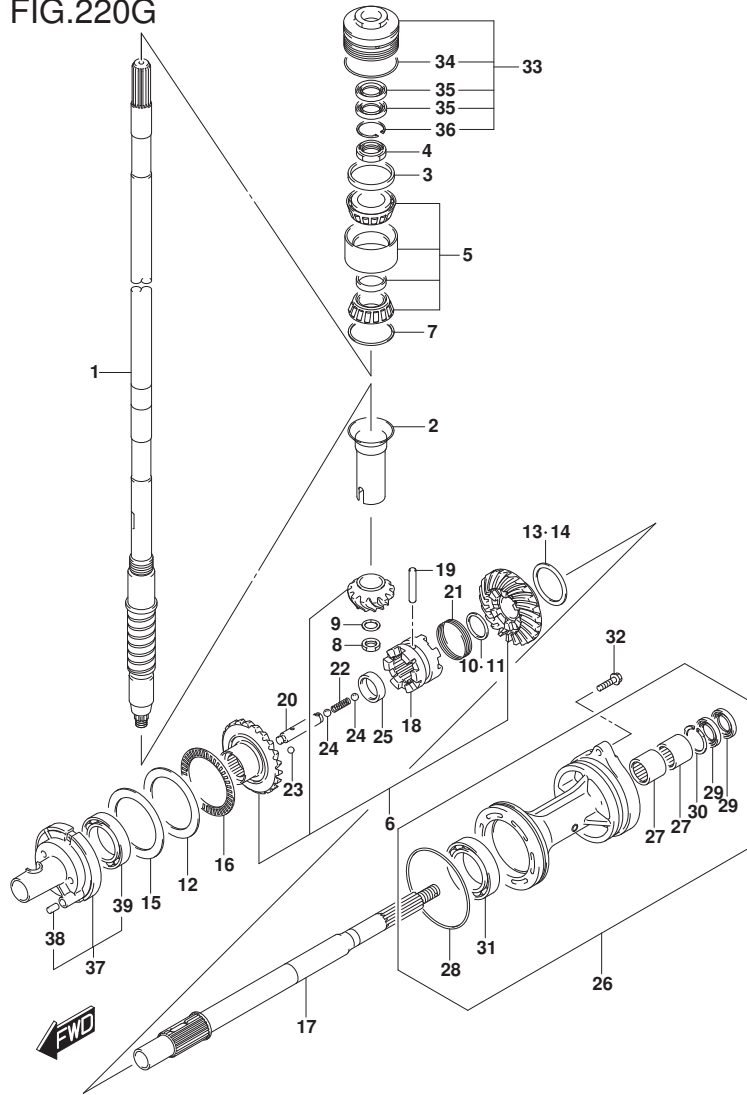


FIG.220G (1-G-13) TRANSMISSION (DF250T)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
11-8	08211-30385	.WASHER (T:2.5)	1	
11-9	09160-30042	.WASHER (T:2.6)	1	
11-10	09160-30043	.WASHER (T:2.7)	1	
11-11	09160-30044	.WASHER (T:2.8)	1	
12	09160-75002	WASHER (75X100X2)	1	FWD GEAR
13	57500-87852	SHIM SET, REV GEAR	1	
14-1	09181-50013	.SHIM (T:1.0)	1	REV GEAR
14-2	09181-50012	.SHIM (T:1.1)	1	REV GEAR
14-3	09181-50005	.SHIM (T:1.2)	1	REV GEAR
14-4	09181-50006	.SHIM (T:1.3)	1	REV GEAR
14-5	09181-50007	.SHIM (T:1.4)	1	REV GEAR
14-6	09181-50008	.SHIM (T:1.5)	1	REV GEAR
14-7	09181-50009	.SHIM (T:1.6)	1	REV GEAR
14-8	09181-50010	.SHIM (T:1.7)	1	REV GEAR
15-1	09181-75018	SHIM (T:0.50)	1	FWD GEAR
15-2	09181-75019	SHIM (T:0.55)	1	FWD GEAR
15-3	09181-75012	SHIM (T:0.60)	1	FWD GEAR
15-4	09181-75013	SHIM (T:0.65)	1	FWD GEAR
15-5	09181-75008	SHIM (T:0.70)	1	FWD GEAR
15-6	09181-75014	SHIM (T:0.75)	1	FWD GEAR
15-7	09181-75009	SHIM (T:0.80)	1	FWD GEAR
15-8	09181-75015	SHIM (T:0.85)	1	FWD GEAR
15-9	09181-75010	SHIM (T:0.90)	1	FWD GEAR
15-10	09181-75016	SHIM (T:0.95)	1	FWD GEAR
15-11	09181-75011	SHIM (T:1.00)	1	FWD GEAR
16	09269-75002	BEARING (75X100X4)	1	
17	57610-93J00	SHAFT, PROPELLER	1	

FIG.220G

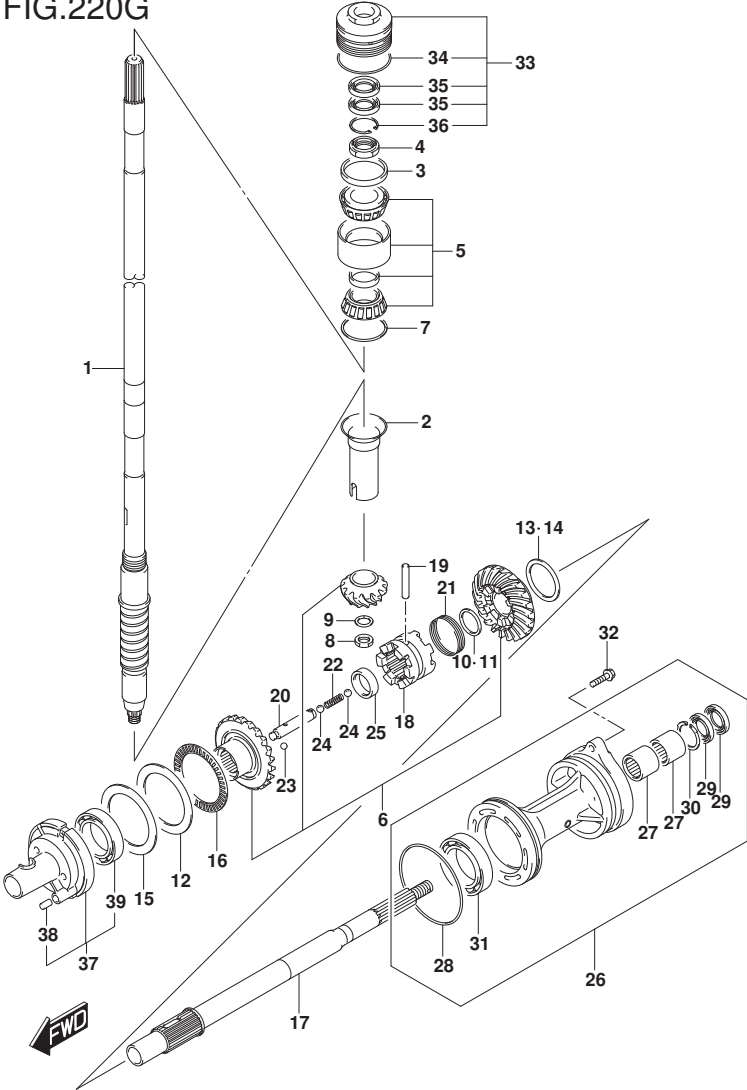


FIG.220G (1-G-14) TRANSMISSION (DF250T)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
18	57621-93J10	SHIFTER, CLUTCH DOG	1	
19	09202-08007	PIN (8X49)	1	
20	57631-93J00	PIN, CONNECTOR	1	
21	09440-52003	SPRING	1	
22	09440-09040	SPRING	1	
23	06111-07004	BALL	2	
24	06111-11004	BALL	2	
25	09180-25082	SPACER (25X36.5X9.5)	1	
26-1	56120-93J50-YAY	HOUSING, PROP SFT BRG (BLACK)	1	
26-2	56120-93J50-Y5S	HOUSING, PROP SFT BRG (WHITE)	1	
27	09263-30063	.BEARING (30X40X25)	2	
28	09280-00040	.O RING (D:3.1,ID:104.4)	1	
29	09282-30006	.OIL SEAL (30X45X6)	2	
30	09381-40003	.CIRCLIP	1	
31	08113-60100	.BEARING	1	
32	09116-08158	BOLT (8X35)	2	
33	56130-93J02	HOUSING, DRIVE SHAFT BRG	1	
34	09280-66004	.O RING (D:3.1,ID:65.4)	1	
35	09282-24004	.OIL SEAL (24X40X7)	2	
36	09381-40003	.CIRCLIP	1	
37	56140-93J01	HOUSING, FWD GEAR BRG	1	
38	04221-08129	.PIN	1	
39	09263-50009	.BEARING (50X65X25)	1	

DF250T E01
DF250T E40

FIG.220H

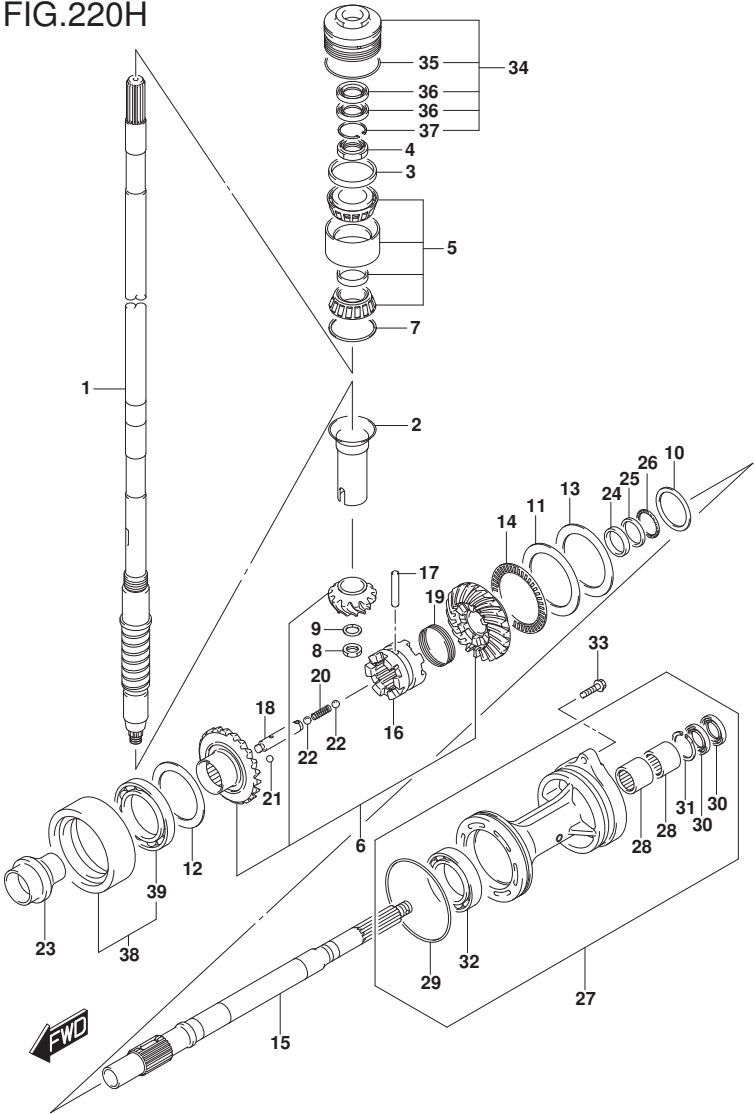


FIG.220H (1-G-15) TRANSMISSION (DF225Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	57110-93J21	SHAFT, DRIVE	1	
2	57133-93J00	COLLAR, DRIVE SHAFT	1	
3	57134-93J00	SPACER, DRIVE SHAFT BEARING	1	
4	09159-28003	NUT	1	
5	09269-32002	BEARING (32X66X49)	1	
6	57300-93870	PINION/GEAR SET	1	
7-1	09181-60004	SHIM (T:0.45)	1	
7-2	09181-60005	SHIM (T:0.50)	1	
7-3	09181-60006	SHIM (T:0.55)	1	
7-4	09181-60007	SHIM (T:0.60)	1	
7-5	09181-60008	SHIM (T:0.65)	1	
7-6	09181-60009	SHIM (T:0.70)	1	
7-7	09181-60010	SHIM (T:0.75)	1	
7-8	09181-60011	SHIM (T:0.80)	1	
7-9	09181-60012	SHIM (T:0.85)	1	
7-10	09181-60013	SHIM (T:0.90)	1	
8	09140-16021	NUT	1	
9	08221-16256	WASHER	1	
10-1	09160-35015	WASHER (T:0.60)	1	PROP SHAFT REV
10-2	09160-35013	WASHER (T:0.80)	1	PROP SHAFT REV
10-3	09160-35010	WASHER (T:1.15)	1	PROP SHAFT REV
10-4	09160-35004	WASHER (T:1.20)	1	PROP SHAFT REV
10-5	09160-35006	WASHER (T:0.90)	1	PROP SHAFT REV
10-6	09160-35002	WASHER (T:1.00)	1	PROP SHAFT REV
10-7	09160-35008	WASHER (T:0.95)	1	PROP SHAFT REV

FIG.220H

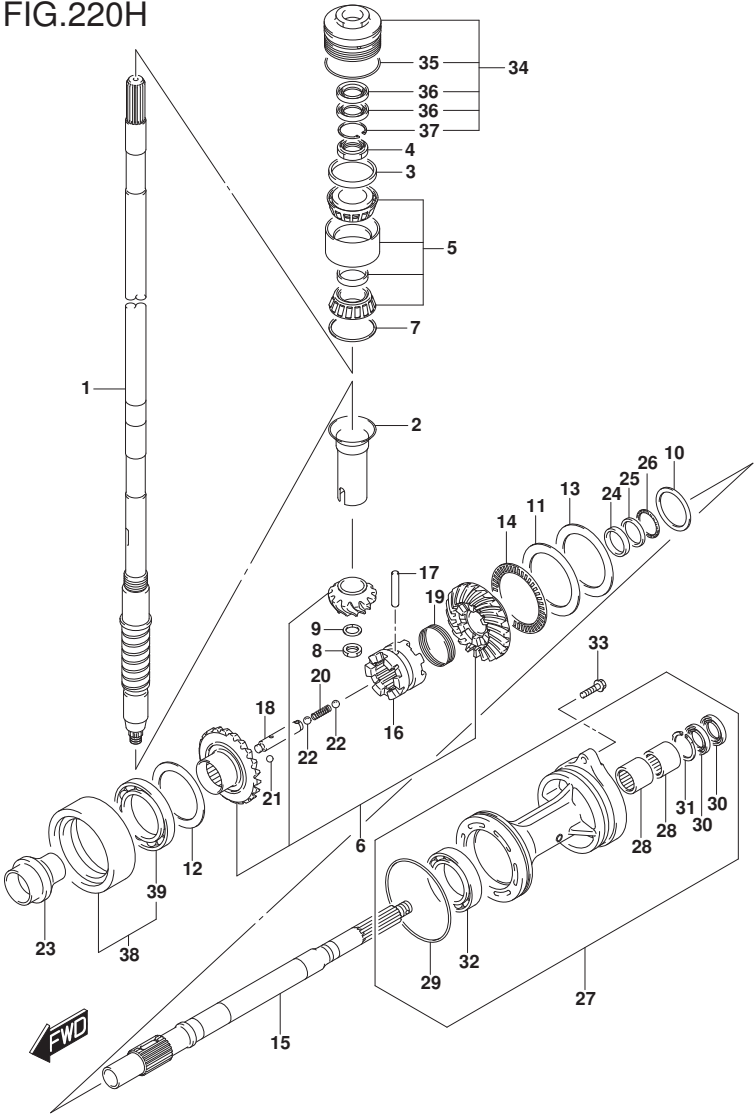
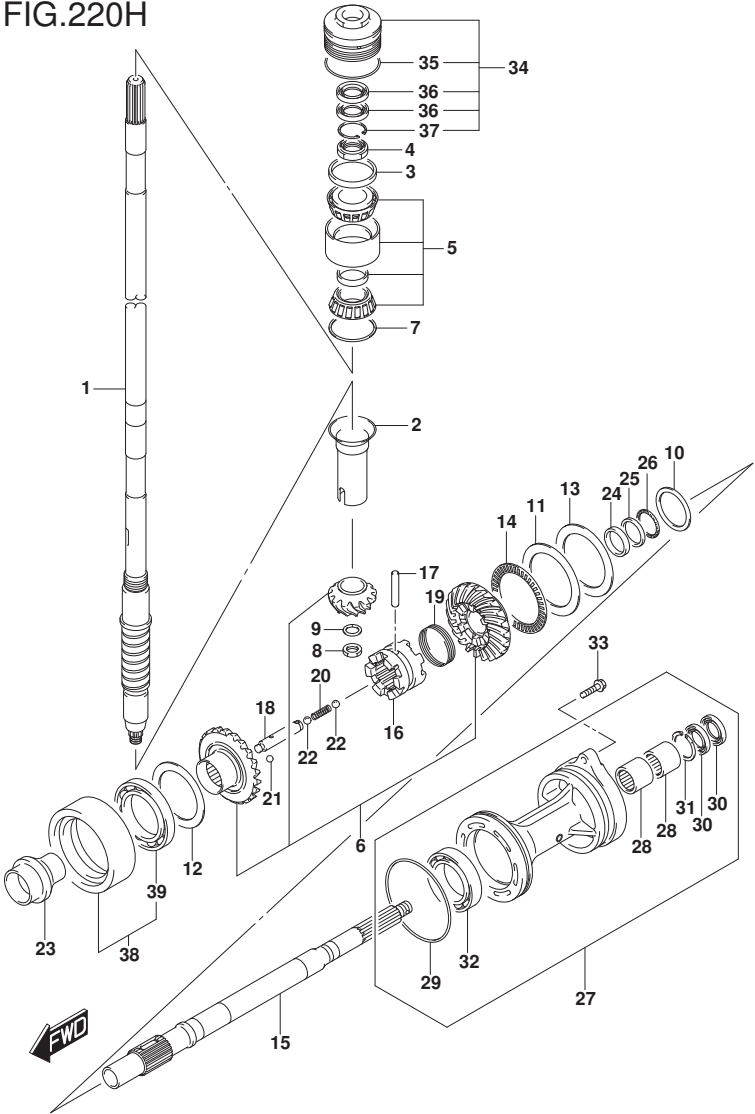


FIG.220H (1-H-2) TRANSMISSION (DF225Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
10-8	09160-35003	WASHER (T:1.10)	1	PROP SHAFT REV
10-9	09160-35009	WASHER (T:1.05)	1	PROP SHAFT REV
11	09160-75002	WASHER (75X100X2)	1	FWD GEAR
12-1	09181-60004	SHIM (T:0.45)	1	REV GEAR
12-2	09181-60005	SHIM (T:0.50)	1	REV GEAR
12-3	09181-60006	SHIM (T:0.55)	1	REV GEAR
12-4	09181-60007	SHIM (T:0.60)	1	REV GEAR
12-5	09181-60008	SHIM (T:0.65)	1	REV GEAR
12-6	09181-60009	SHIM (T:0.70)	1	REV GEAR
12-7	09181-60010	SHIM (T:0.75)	1	REV GEAR
12-8	09181-60011	SHIM (T:0.80)	1	REV GEAR
12-9	09181-60012	SHIM (T:0.85)	1	REV GEAR
12-10	09181-60013	SHIM (T:0.90)	1	REV GEAR
13-1	09181-75018	SHIM (T:0.50)	1	FWD GEAR
13-2	09181-75019	SHIM (T:0.55)	1	FWD GEAR
13-3	09181-75012	SHIM (T:0.60)	1	FWD GEAR
13-4	09181-75013	SHIM (T:0.65)	1	FWD GEAR
13-5	09181-75008	SHIM (T:0.70)	1	FWD GEAR
13-6	09181-75014	SHIM (T:0.75)	1	FWD GEAR
13-7	09181-75009	SHIM (T:0.80)	1	FWD GEAR
13-8	09181-75015	SHIM (T:0.85)	1	FWD GEAR
13-9	09181-75010	SHIM (T:0.90)	1	FWD GEAR
13-10	09181-75016	SHIM (T:0.95)	1	FWD GEAR
13-11	09181-75011	SHIM (T:1.00)	1	FWD GEAR
14	09269-75002	BEARING (75X100X4)	1	FWD GEAR
15	57610-93J20	SHAFT, PROPELLER	1	
16	57621-93J20	SHIFTER, CLUTCH DOG	1	

FIG.220H



DF250_E01_020_220H
TRANSMISSION

FIG.220H (1-H-3) TRANSMISSION (DF225Z E01)

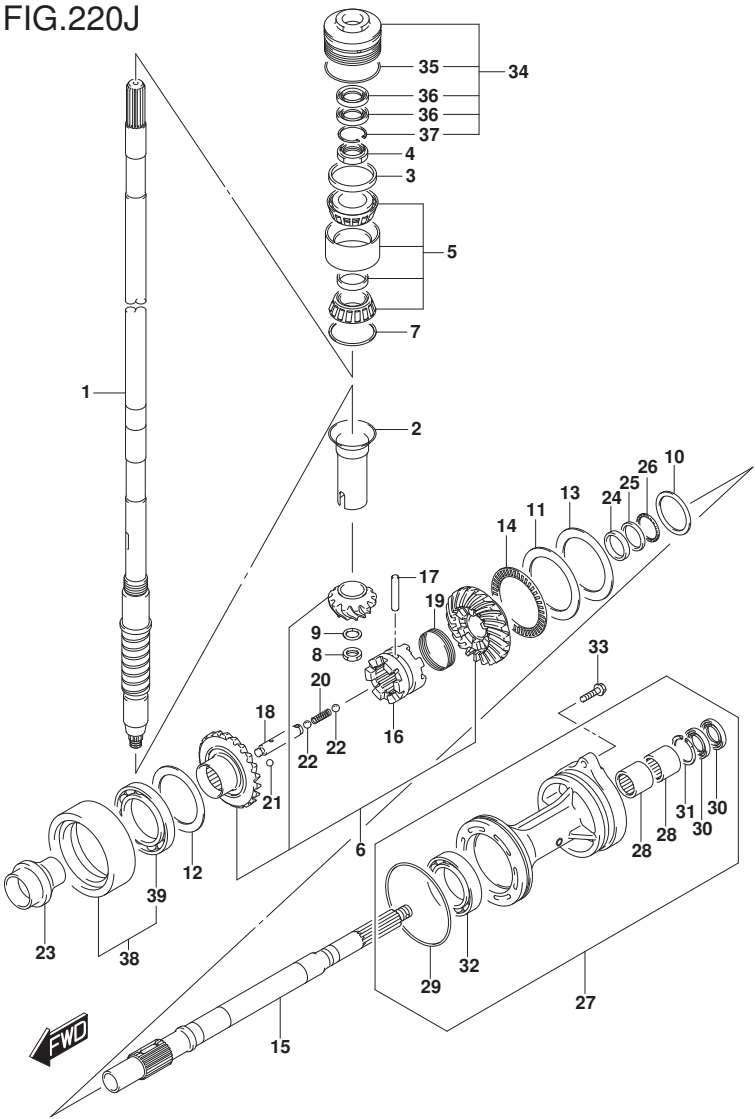
REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
17	09202-08007	PIN (8X49)	1	
18	57631-93J00	PIN, CONNECTOR	1	
19	09440-52003	SPRING	1	
20	09440-09040	SPRING	1	
21	06111-07004	BALL	2	
22	06111-11004	BALL	2	
23	57622-93J00	SPACER, FWD THRUST	1	
24	09160-30055	WASHER (30X47X6)	1	
25	09160-30056	WASHER (32X47X3)	1	
26	09269-30014	BEARING (30X47X2)	1	
27-1	56120-93J60-YAY	HOUSING, PROP SFT BRG (BLACK)	1	
27-2	56120-93J60-Y5S	HOUSING, PROP SFT BRG (WHITE)	1	
28	09263-30063	.BEARING (30X40X25)	2	
29	09280-00040	.O RING (D:3.1,ID:104.4)	1	
30	09282-30006	.OIL SEAL (30X45X6)	2	
31	09381-40003	.CIRCLIP	1	
32	09263-50009	.BEARING (50X65X25)	1	
33	09116-08158	BOLT (8X35)	2	
34	56130-93J02	HOUSING, DRIVE SHAFT BRG	1	
35	09280-66004	.O RING (D:3.1,ID:65.4)	1	
36	09282-24004	.OIL SEAL (24X40X7)	2	
37	09381-40003	.CIRCLIP	1	
38	56140-93J10	HOUSING, REV GEAR BRG	1	
39	09262-60002	.BEARING (60X85X13)	1	

DF225Z E01

FIG. 220J

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-93J21	SHAFT, DRIVE	1	W/TRANSOM(X)
1-2	57110-93J31	SHAFT, DRIVE	1	W/TRANSOM(XX)
2	57133-93J00	COLLAR, DRIVE SHAFT	1	
3	57134-93J00	SPACER, DRIVE SHAFT BEARING	1	
4	09159-28003	NUT	1	
5	09269-32002	BEARING (32X66X49)	1	
6	57300-93870	PINION/GEAR SET	1	
7-1	09181-60004	SHIM (T:0.45)	1	
7-2	09181-60005	SHIM (T:0.50)	1	
7-3	09181-60006	SHIM (T:0.55)	1	
7-4	09181-60007	SHIM (T:0.60)	1	
7-5	09181-60008	SHIM (T:0.65)	1	
7-6	09181-60009	SHIM (T:0.70)	1	
7-7	09181-60010	SHIM (T:0.75)	1	
7-8	09181-60011	SHIM (T:0.80)	1	
7-9	09181-60012	SHIM (T:0.85)	1	
7-10	09181-60013	SHIM (T:0.90)	1	
8	09140-16021	NUT	1	
9	08221-16256	WASHER	1	
10-1	09160-35015	WASHER (T:0.60)	1	PROP SHAFT REV
10-2	09160-35013	WASHER (T:0.80)	1	PROP SHAFT REV
10-3	09160-35010	WASHER (T:1.15)	1	PROP SHAFT REV
10-4	09160-35004	WASHER (T:1.20)	1	PROP SHAFT REV
10-5	09160-35006	WASHER (T:0.90)	1	PROP SHAFT REV
10-6	09160-35002	WASHER (T:1.00)	1	PROP SHAFT REV
10-7	09160-35008	WASHER (T:0.95)	1	PROP SHAFT REV

FIG.220J



DF250_E01_020_220J
TRANSMISSION

FIG.220J (1-H-5) TRANSMISSION (DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
10-8	09160-35003	WASHER (T:1.10)	1	PROP SHAFT REV
10-9	09160-35009	WASHER (T:1.05)	1	PROP SHAFT REV
11	09160-75002	WASHER (75X100X2)	1	FWD GEAR
12-1	09181-60004	SHIM (T:0.45)	1	REV GEAR
12-2	09181-60005	SHIM (T:0.50)	1	REV GEAR
12-3	09181-60006	SHIM (T:0.55)	1	REV GEAR
12-4	09181-60007	SHIM (T:0.60)	1	REV GEAR
12-5	09181-60008	SHIM (T:0.65)	1	REV GEAR
12-6	09181-60009	SHIM (T:0.70)	1	REV GEAR
12-7	09181-60010	SHIM (T:0.75)	1	REV GEAR
12-8	09181-60011	SHIM (T:0.80)	1	REV GEAR
12-9	09181-60012	SHIM (T:0.85)	1	REV GEAR
12-10	09181-60013	SHIM (T:0.90)	1	REV GEAR
13-1	09181-75018	SHIM (T:0.50)	1	FWD GEAR
13-2	09181-75019	SHIM (T:0.55)	1	FWD GEAR
13-3	09181-75012	SHIM (T:0.60)	1	FWD GEAR
13-4	09181-75013	SHIM (T:0.65)	1	FWD GEAR
13-5	09181-75008	SHIM (T:0.70)	1	FWD GEAR
13-6	09181-75014	SHIM (T:0.75)	1	FWD GEAR
13-7	09181-75009	SHIM (T:0.80)	1	FWD GEAR
13-8	09181-75015	SHIM (T:0.85)	1	FWD GEAR
13-9	09181-75010	SHIM (T:0.90)	1	FWD GEAR
13-10	09181-75016	SHIM (T:0.95)	1	FWD GEAR
13-11	09181-75011	SHIM (T:1.00)	1	FWD GEAR
14	09269-75002	BEARING (75X100X4)	1	FWD GEAR
15	57610-93J20	SHAFT, PROPELLER	1	
16	57621-93J20	SHIFTER, CLUTCH DOG	1	

DF250_E01_020

FIG.220J

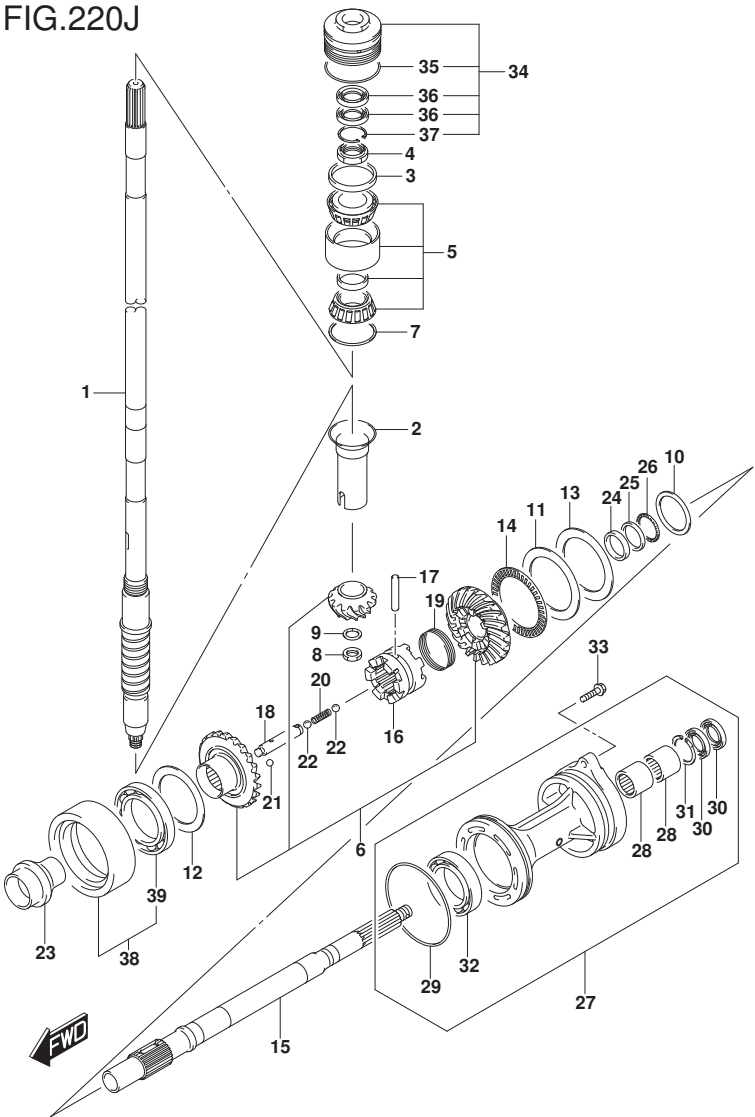
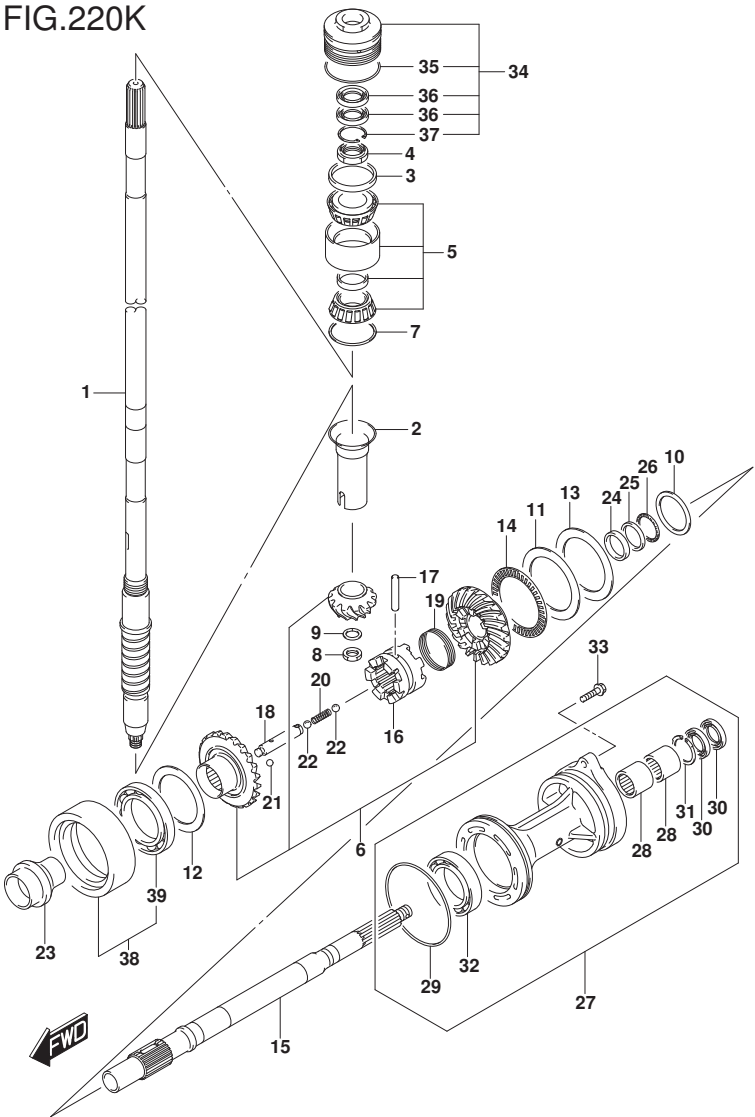


FIG.220J (1-H-6) TRANSMISSION (DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
17	09202-08007	PIN (8X49)	1	
18	57631-93J00	PIN, CONNECTOR	1	
19	09440-52003	SPRING	1	
20	09440-09040	SPRING	1	
21	06111-07004	BALL	2	
22	06111-11004	BALL	2	
23	57622-93J00	SPACER, FWD THRUST	1	
24	09160-30055	WASHER (30X47X6)	1	
25	09160-30056	WASHER (32X47X3)	1	
26	09269-30014	BEARING (30X47X2)	1	
27-1	56120-93J60-YAY	HOUSING, PROP SFT BRG (BLACK)	1	
27-2	56120-93J60-Y5S	HOUSING, PROP SFT BRG (WHITE)	1	
28	09263-30063	.BEARING (30X40X25)	2	
29	09280-00040	.O RING (D:3.1,ID:104.4)	1	
30	09282-30006	.OIL SEAL (30X45X6)	2	
31	09381-40003	.CIRCLIP	1	
32	09263-50009	.BEARING (50X65X25)	1	
33	09116-08158	BOLT (8X35)	2	
34	56130-93J02	HOUSING, DRIVE SHAFT BRG	1	
35	09280-66004	.O RING (D:3.1,ID:65.4)	1	
36	09282-24004	.OIL SEAL (24X40X7)	2	
37	09381-40003	.CIRCLIP	1	
38	56140-93J10	HOUSING, REV GEAR BRG	1	
39	09262-60002	.BEARING (60X85X13)	1	

DF225Z E40

FIG.220K



DF250_E01_020_220K
TRANSMISSION

FIG.220K (1-H-7) TRANSMISSION (DF250Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	57110-93J21	SHAFT, DRIVE	1	
2	57133-93J00	COLLAR, DRIVE SHAFT	1	
3	57134-93J00	SPACER, DRIVE SHAFT BEARING	1	
4	09159-28003	NUT	1	
5	09269-32002	BEARING (32X66X49)	1	
6	57300-93870	PINION/GEAR SET	1	
7-1	09181-60004	SHIM (T:0.45)	1	
7-2	09181-60005	SHIM (T:0.50)	1	
7-3	09181-60006	SHIM (T:0.55)	1	
7-4	09181-60007	SHIM (T:0.60)	1	
7-5	09181-60008	SHIM (T:0.65)	1	
7-6	09181-60009	SHIM (T:0.70)	1	
7-7	09181-60010	SHIM (T:0.75)	1	
7-8	09181-60011	SHIM (T:0.80)	1	
7-9	09181-60012	SHIM (T:0.85)	1	
7-10	09181-60013	SHIM (T:0.90)	1	
8	09140-16021	NUT	1	
9	08221-16256	WASHER	1	
10-1	09160-35015	WASHER (T:0.60)	1	PROP SHAFT REV
10-2	09160-35013	WASHER (T:0.80)	1	PROP SHAFT REV
10-3	09160-35010	WASHER (T:1.15)	1	PROP SHAFT REV
10-4	09160-35004	WASHER (T:1.20)	1	PROP SHAFT REV
10-5	09160-35006	WASHER (T:0.90)	1	PROP SHAFT REV
10-6	09160-35002	WASHER (T:1.00)	1	PROP SHAFT REV
10-7	09160-35008	WASHER (T:0.95)	1	PROP SHAFT REV

FIG.220K

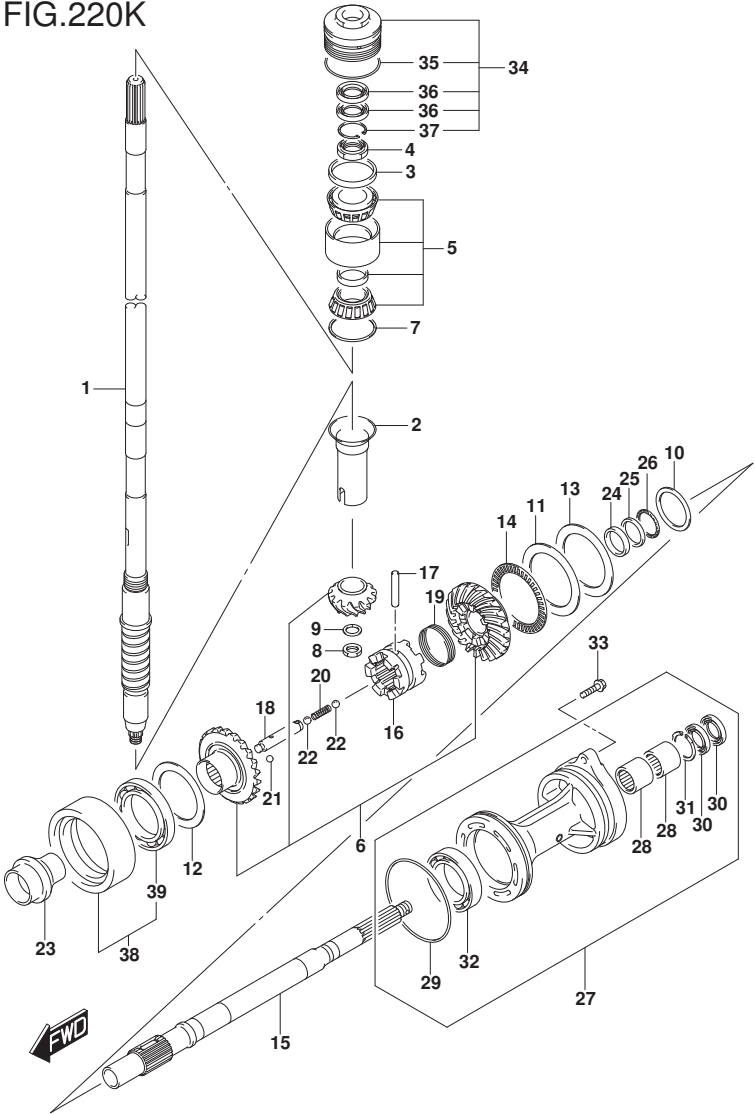
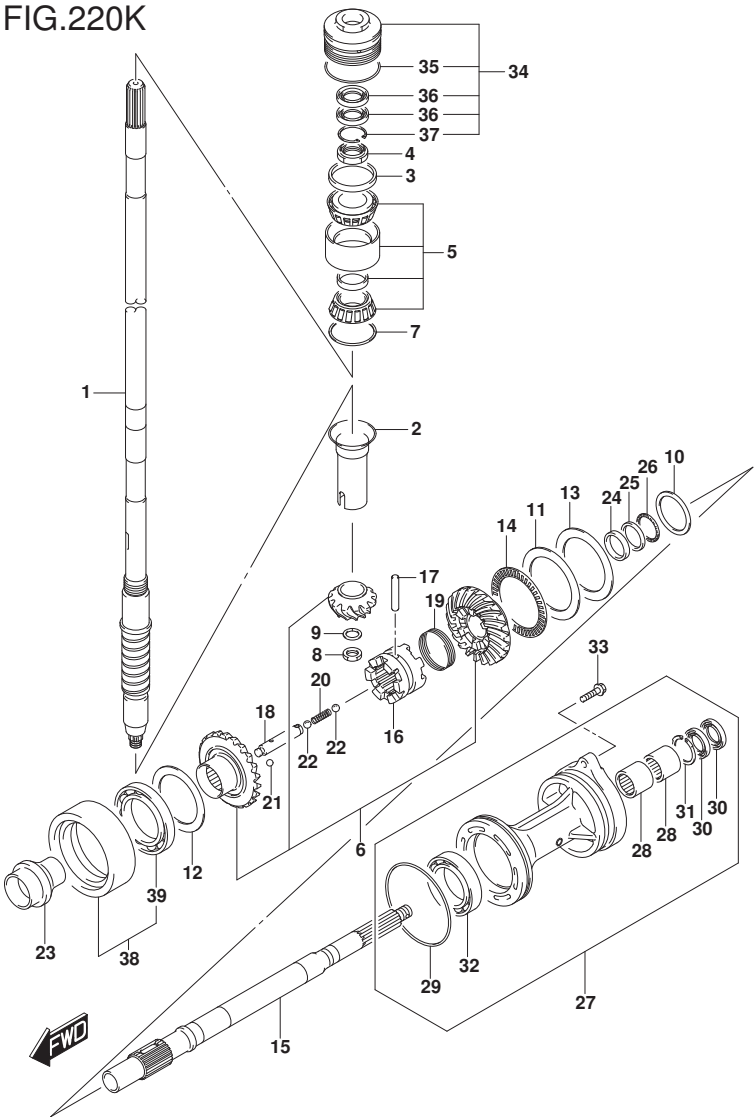


FIG.220K (1-H-8) TRANSMISSION (DF250Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
10-8	09160-35003	WASHER (T:1.10)	1	PROP SHAFT REV
10-9	09160-35009	WASHER (T:1.05)	1	PROP SHAFT REV
11	09160-75002	WASHER (75X100X2)	1	FWD GEAR
12-1	09181-60004	SHIM (T:0.45)	1	REV GEAR
12-2	09181-60005	SHIM (T:0.50)	1	REV GEAR
12-3	09181-60006	SHIM (T:0.55)	1	REV GEAR
12-4	09181-60007	SHIM (T:0.60)	1	REV GEAR
12-5	09181-60008	SHIM (T:0.65)	1	REV GEAR
12-6	09181-60009	SHIM (T:0.70)	1	REV GEAR
12-7	09181-60010	SHIM (T:0.75)	1	REV GEAR
12-8	09181-60011	SHIM (T:0.80)	1	REV GEAR
12-9	09181-60012	SHIM (T:0.85)	1	REV GEAR
12-10	09181-60013	SHIM (T:0.90)	1	REV GEAR
13-1	09181-75018	SHIM (T:0.50)	1	FWD GEAR
13-2	09181-75019	SHIM (T:0.55)	1	FWD GEAR
13-3	09181-75012	SHIM (T:0.60)	1	FWD GEAR
13-4	09181-75013	SHIM (T:0.65)	1	FWD GEAR
13-5	09181-75008	SHIM (T:0.70)	1	FWD GEAR
13-6	09181-75014	SHIM (T:0.75)	1	FWD GEAR
13-7	09181-75009	SHIM (T:0.80)	1	FWD GEAR
13-8	09181-75015	SHIM (T:0.85)	1	FWD GEAR
13-9	09181-75010	SHIM (T:0.90)	1	FWD GEAR
13-10	09181-75016	SHIM (T:0.95)	1	FWD GEAR
13-11	09181-75011	SHIM (T:1.00)	1	FWD GEAR
14	09269-75002	BEARING (75X100X4)	1	FWD GEAR
15	57610-93J20	SHAFT, PROPELLER	1	
16	57621-93J20	SHIFTER, CLUTCH DOG	1	

FIG.220K



DF250_E01_020_220K
TRANSMISSION

FIG.220K (1-H-9) TRANSMISSION (DF250Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
17	09202-08007	PIN (8X49)	1	
18	57631-93J00	PIN, CONNECTOR	1	
19	09440-52003	SPRING	1	
20	09440-09040	SPRING	1	
21	06111-07004	BALL	2	
22	06111-11004	BALL	2	
23	57622-93J00	SPACER, FWD THRUST	1	
24	09160-30055	WASHER (30X47X6)	1	
25	09160-30056	WASHER (32X47X3)	1	
26	09269-30014	BEARING (30X47X2)	1	
27-1	56120-93J60-YAY	HOUSING, PROP SFT BRG (BLACK)	1	
27-2	56120-93J60-Y5S	HOUSING, PROP SFT BRG (WHITE)	1	
28	09263-30063	.BEARING (30X40X25)	2	
29	09280-00040	.O RING (D:3.1,ID:104.4)	1	
30	09282-30006	.OIL SEAL (30X45X6)	2	
31	09381-40003	.CIRCLIP	1	
32	09263-50009	.BEARING (50X65X25)	1	
33	09116-08158	BOLT (8X35)	2	
34	56130-93J02	HOUSING, DRIVE SHAFT BRG	1	
35	09280-66004	.O RING (D:3.1,ID:65.4)	1	
36	09282-24004	.OIL SEAL (24X40X7)	2	
37	09381-40003	.CIRCLIP	1	
38	56140-93J10	HOUSING, REV GEAR BRG	1	
39	09262-60002	.BEARING (60X85X13)	1	

DF250Z E01

FIG.220L

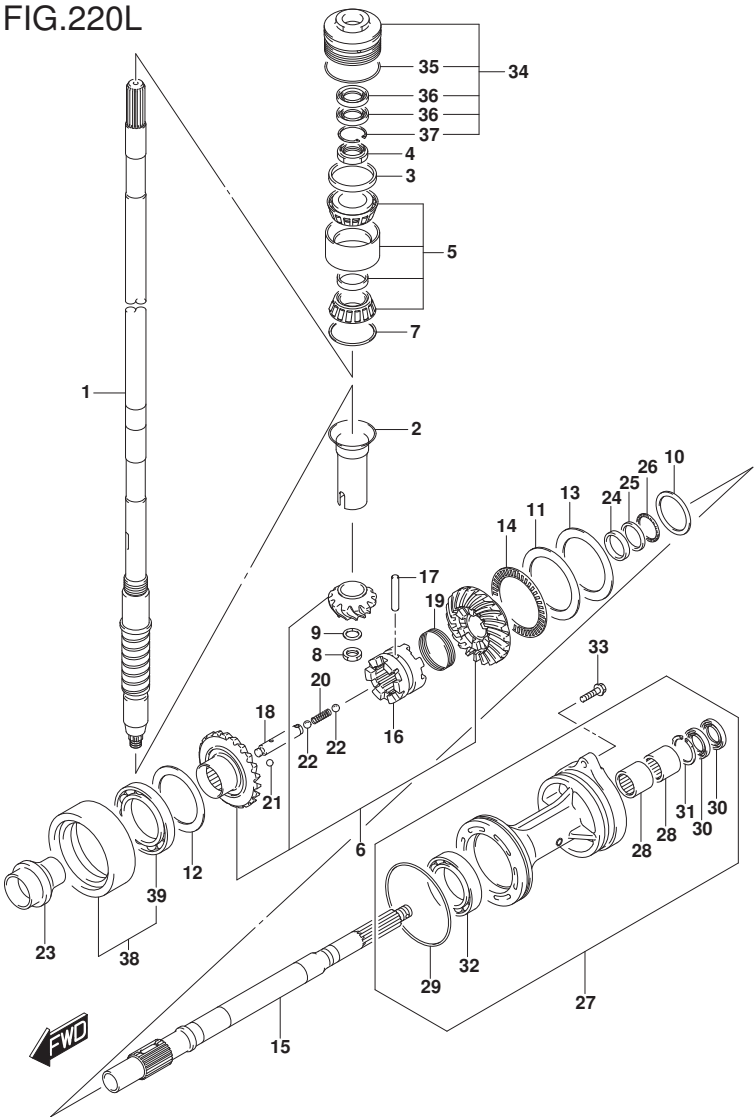


FIG.220L (1-H-10) TRANSMISSION (DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-93J21	SHAFT, DRIVE	1	W/TRANSOM(X)
1-2	57110-93J31	SHAFT, DRIVE	1	W/TRANSOM(XX)
2	57133-93J00	COLLAR, DRIVE SHAFT	1	
3	57134-93J00	SPACER, DRIVE SHAFT BEARING	1	
4	09159-28003	NUT	1	
5	09269-32002	BEARING (32X66X49)	1	
6	57300-93870	PINION/GEAR SET	1	
7-1	09181-60004	SHIM (T:0.45)	1	
7-2	09181-60005	SHIM (T:0.50)	1	
7-3	09181-60006	SHIM (T:0.55)	1	
7-4	09181-60007	SHIM (T:0.60)	1	
7-5	09181-60008	SHIM (T:0.65)	1	
7-6	09181-60009	SHIM (T:0.70)	1	
7-7	09181-60010	SHIM (T:0.75)	1	
7-8	09181-60011	SHIM (T:0.80)	1	
7-9	09181-60012	SHIM (T:0.85)	1	
7-10	09181-60013	SHIM (T:0.90)	1	
8	09140-16021	NUT	1	
9	08221-16256	WASHER	1	
10-1	09160-35015	WASHER (T:0.60)	1	PROP SHAFT REV
10-2	09160-35013	WASHER (T:0.80)	1	PROP SHAFT REV
10-3	09160-35010	WASHER (T:1.15)	1	PROP SHAFT REV
10-4	09160-35004	WASHER (T:1.20)	1	PROP SHAFT REV
10-5	09160-35006	WASHER (T:0.90)	1	PROP SHAFT REV
10-6	09160-35002	WASHER (T:1.00)	1	PROP SHAFT REV
10-7	09160-35008	WASHER (T:0.95)	1	PROP SHAFT REV

FIG.220L

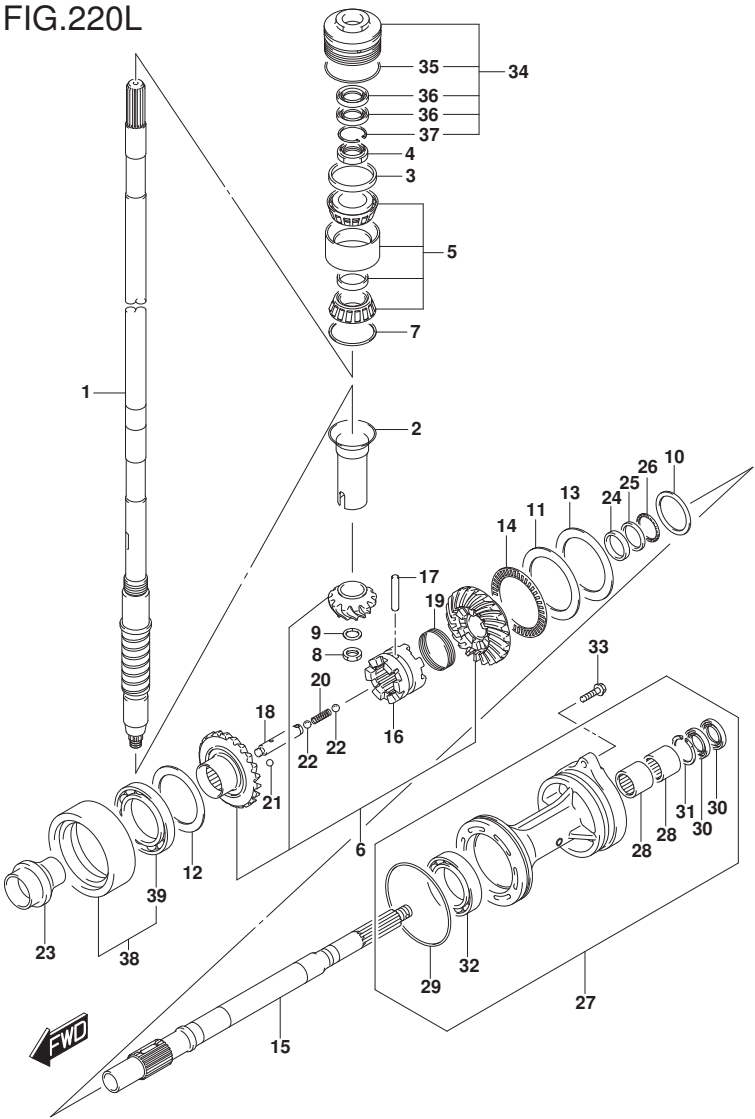


FIG.220L (1-H-11) TRANSMISSION (DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
10-8	09160-35003	WASHER (T:1.10)	1	PROP SHAFT REV
10-9	09160-35009	WASHER (T:1.05)	1	PROP SHAFT REV
11	09160-75002	WASHER (75X100X2)	1	FWD GEAR
12-1	09181-60004	SHIM (T:0.45)	1	REV GEAR
12-2	09181-60005	SHIM (T:0.50)	1	REV GEAR
12-3	09181-60006	SHIM (T:0.55)	1	REV GEAR
12-4	09181-60007	SHIM (T:0.60)	1	REV GEAR
12-5	09181-60008	SHIM (T:0.65)	1	REV GEAR
12-6	09181-60009	SHIM (T:0.70)	1	REV GEAR
12-7	09181-60010	SHIM (T:0.75)	1	REV GEAR
12-8	09181-60011	SHIM (T:0.80)	1	REV GEAR
12-9	09181-60012	SHIM (T:0.85)	1	REV GEAR
12-10	09181-60013	SHIM (T:0.90)	1	REV GEAR
13-1	09181-75018	SHIM (T:0.50)	1	FWD GEAR
13-2	09181-75019	SHIM (T:0.55)	1	FWD GEAR
13-3	09181-75012	SHIM (T:0.60)	1	FWD GEAR
13-4	09181-75013	SHIM (T:0.65)	1	FWD GEAR
13-5	09181-75008	SHIM (T:0.70)	1	FWD GEAR
13-6	09181-75014	SHIM (T:0.75)	1	FWD GEAR
13-7	09181-75009	SHIM (T:0.80)	1	FWD GEAR
13-8	09181-75015	SHIM (T:0.85)	1	FWD GEAR
13-9	09181-75010	SHIM (T:0.90)	1	FWD GEAR
13-10	09181-75016	SHIM (T:0.95)	1	FWD GEAR
13-11	09181-75011	SHIM (T:1.00)	1	FWD GEAR
14	09269-75002	BEARING (75X100X4)	1	FWD GEAR
15	57610-93J20	SHAFT, PROPELLER	1	
16	57621-93J20	SHIFTER, CLUTCH DOG	1	

FIG.220L

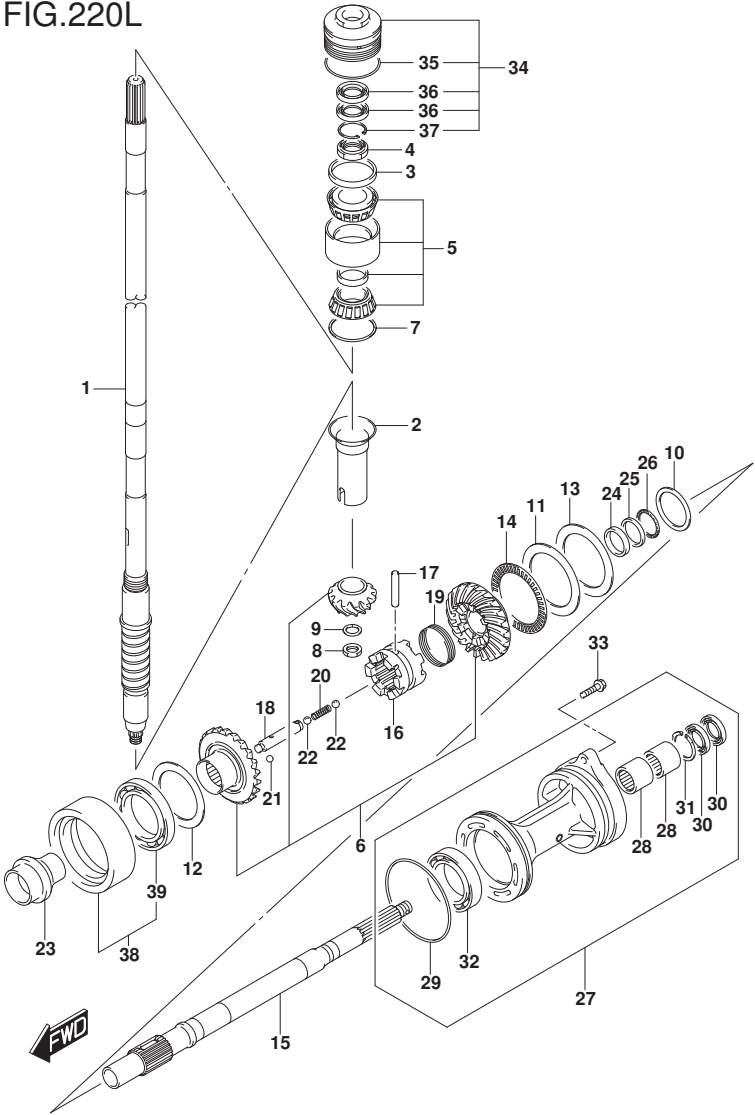


FIG.220L (1-H-12) TRANSMISSION (DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
17	09202-08007	PIN (8X49)	1	
18	57631-93J00	PIN, CONNECTOR	1	
19	09440-52003	SPRING	1	
20	09440-09040	SPRING	1	
21	06111-07004	BALL	2	
22	06111-11004	BALL	2	
23	57622-93J00	SPACER, FWD THRUST	1	
24	09160-30055	WASHER (30X47X6)	1	
25	09160-30056	WASHER (32X47X3)	1	
26	09269-30014	BEARING (30X47X2)	1	
27-1	56120-93J60-YAY	HOUSING, PROP SFT BRG (BLACK)	1	
27-2	56120-93J60-Y5S	HOUSING, PROP SFT BRG (WHITE)	1	
28	09263-30063	.BEARING (30X40X25)	2	
29	09280-00040	.O RING (D:3.1,ID:104.4)	1	
30	09282-30006	.OIL SEAL (30X45X6)	2	
31	09381-40003	.CIRCLIP	1	
32	09263-50009	.BEARING (50X65X25)	1	
33	09116-08158	BOLT (8X35)	2	
34	56130-93J02	HOUSING, DRIVE SHAFT BRG	1	
35	09280-66004	.O RING (D:3.1,ID:65.4)	1	
36	09282-24004	.OIL SEAL (24X40X7)	2	
37	09381-40003	.CIRCLIP	1	
38	56140-93J10	HOUSING, REV GEAR BRG	1	
39	09262-60002	.BEARING (60X85X13)	1	

DF250Z E40

FIG.301A (1-H-13) STARTING MOTOR

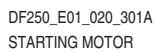
DF250_E01_020

FIG.303A

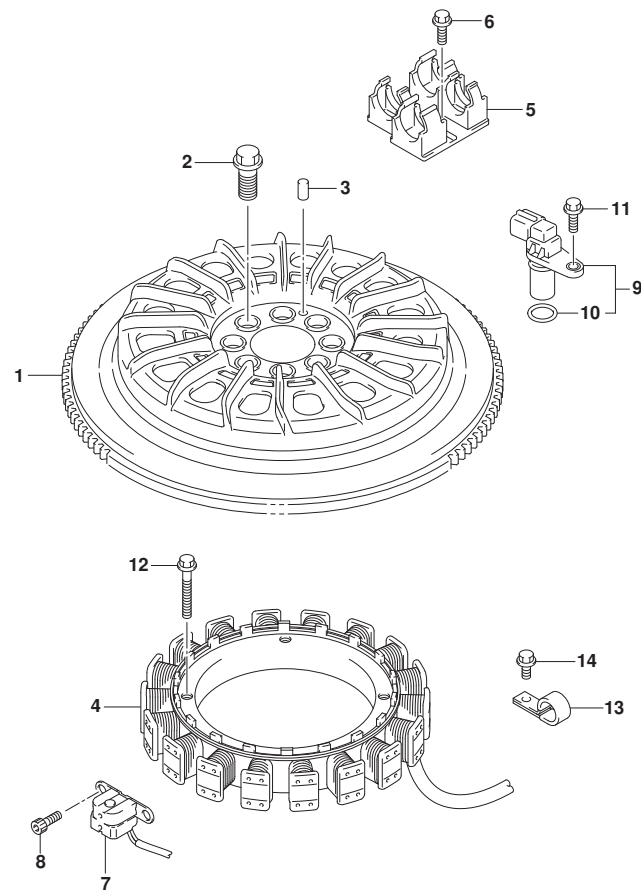


FIG.303A (1-H-14) MAGNETO (DF200T)(DF200Z)(DF225T)(DF225Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32102-93J02	FLYWHEEL	1	
2	09103-12125	BOLT (12X26)	8	
3	09202-06031	PIN (6X12)	1	
4	32120-93J00	COIL, BATTERY CHARGING	1	
5	32131-93J00	HOLDER, STATER CONNECTING	1	
6	01550-06167	BOLT	2	
7	32160-88L00	COIL, IGNITION TIMING	1	
8	09106-05030	BOLT (5X10)	2	
9	33220-98J00	SENSOR, CAM POSITION	1	
10	33221-42F00	.O RING	1	
11	01550-06167	BOLT	1	
12	09103-06231	BOLT (6X35)	4	
13	09403-13408	CLAMP	2	
14	01550-06127	BOLT	2	

DF200T E01
DF200T E40
DF200Z E01
DF200Z E40
DF225T E01
DF225T E40
DF225Z E01
DF225Z E40



FIG.303B

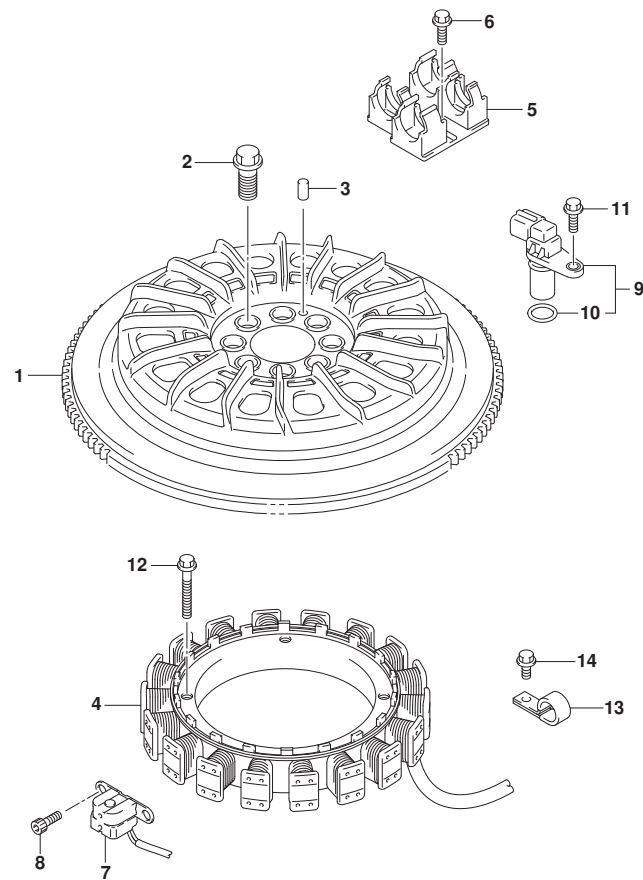


FIG.303B (1-H-15) MAGNETO (DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32102-93J02	FLYWHEEL	1	
2	09103-12125	BOLT (12X26)	8	
3	09202-06031	PIN (6X12)	1	
4	32120-93J00	COIL, BATTERY CHARGING	1	
5	32131-93J00	HOLDER, STATER CONNECTING	1	
6	01550-06167	BOLT	2	
7	32160-88L00	COIL, IGNITION TIMING	1	
8	09106-05030	BOLT (5X10)	2	
9	33220-98J00	SENSOR, CAM POSITION	3	
10	33221-42F00	.O RING	3	
11	01550-06167	BOLT	3	
12	09103-06231	BOLT (6X35)	4	
13	09403-13408	CLAMP	2	
14	01550-06127	BOLT	2	

DF250T E01
DF250T E40
DF250Z E01
DF250Z E40

FIG.310A

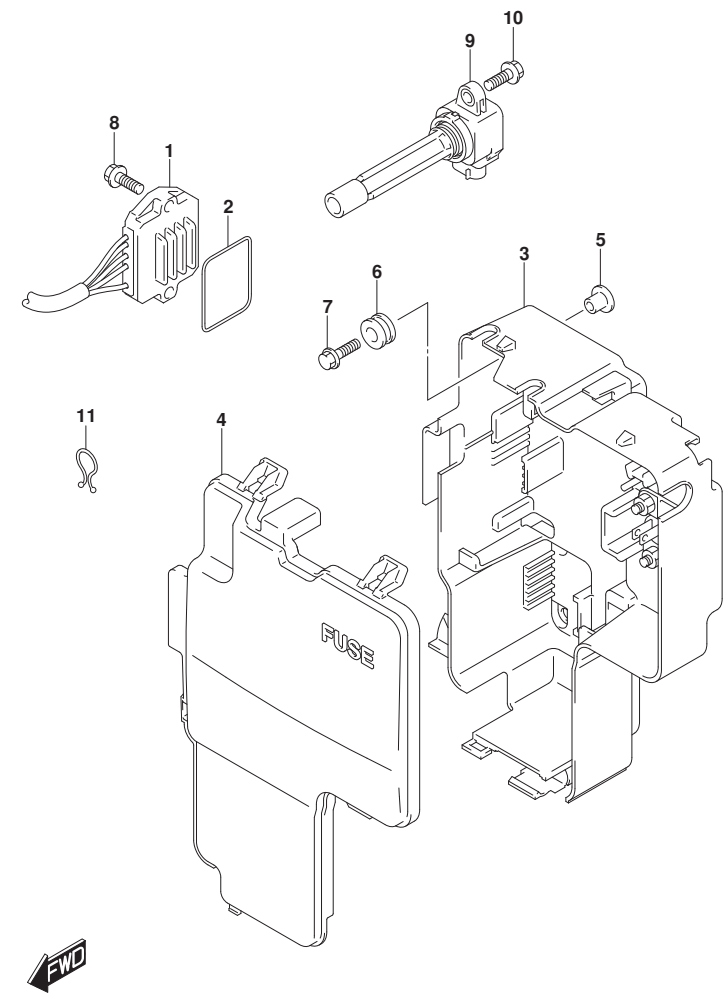
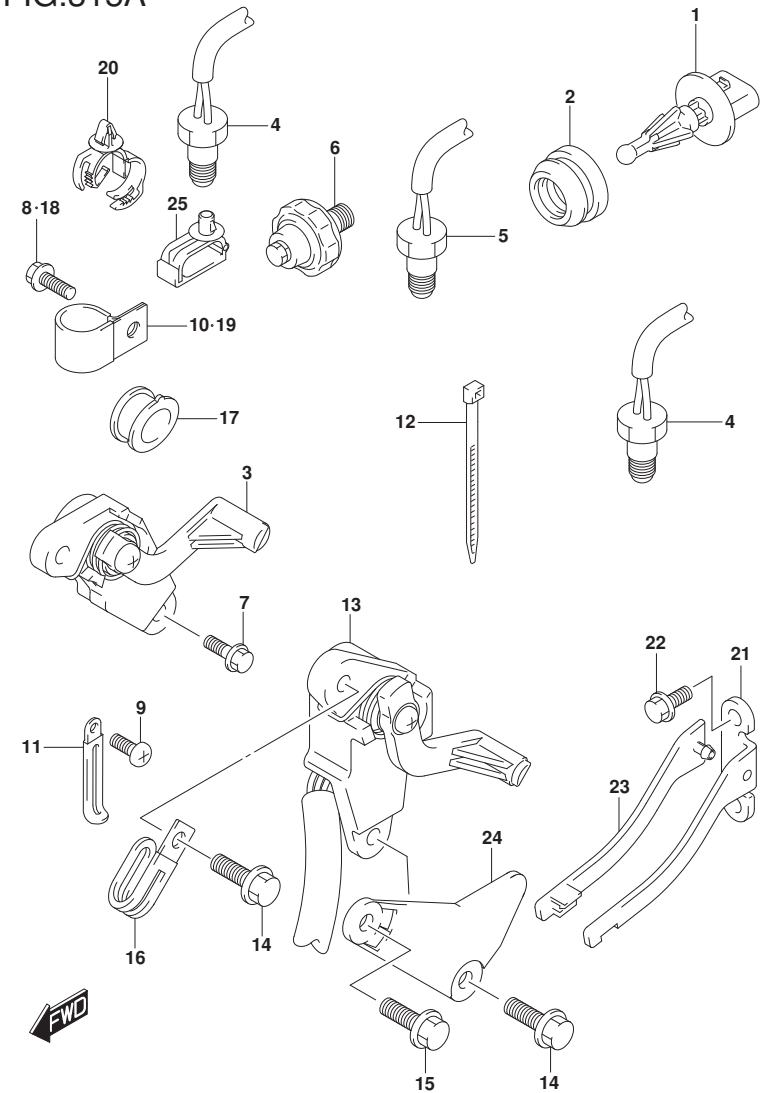


FIG.310A (1-I-2) RECTIFIER/IGNITION COIL

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32800-93J03	RECTIFIER & REGULATOR	2	
2	32805-93J00	O RING, RECTIFIER & REGULATOR	2	
3	32890-93J02	HOLDER, ELECTRIC PARTS	1	
4	32891-93J00	COVER, ELECTRIC PARTS HOLDER	1	
5	09169-06062	WASHER	4	
6	09320-09016	CUSHION	4	
7	09116-06202	BOLT (6X25)	4	
8	01550-06257	BOLT	4	
9	33410-93J00	COIL ASSY, IGNITION	6	
10	01550-06207	BOLT	6	
11	09408-00021	CLIP (ID:16)	1	

FIG.315A



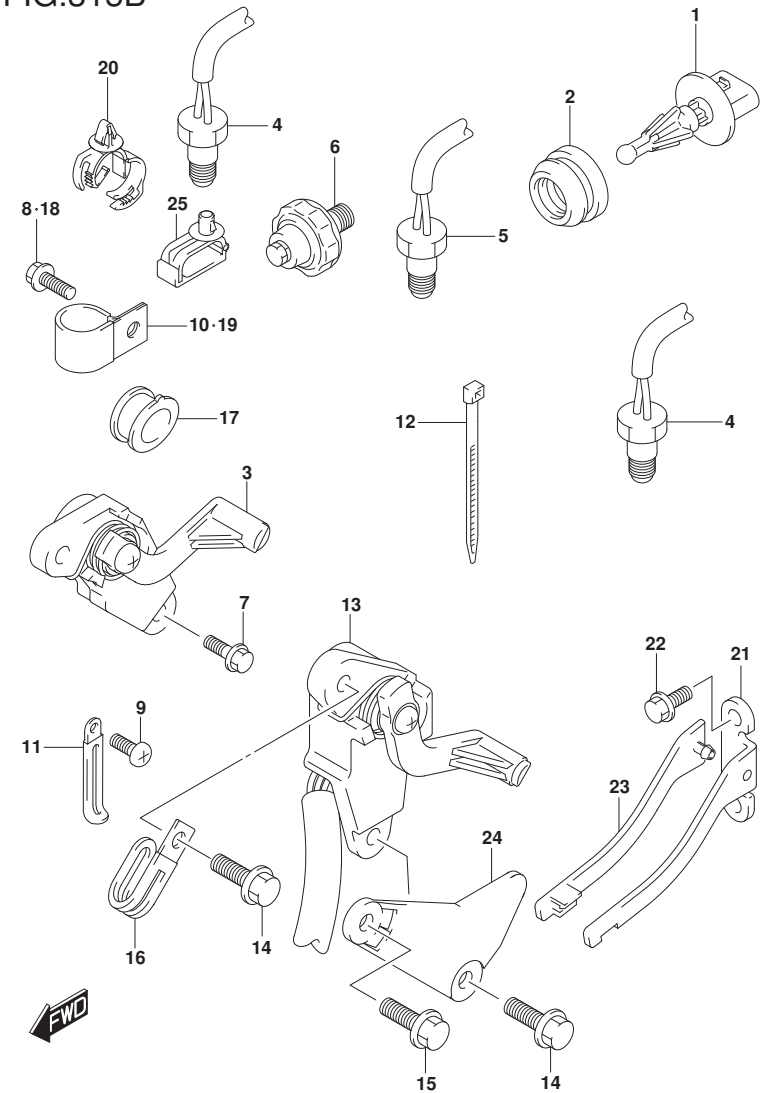
DF250_E01_020_315A
SENSOR

FIG.315A (1-1-3) SENSOR (DF200T E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13650-52G00	SENSOR, INLET AIR TEMP	1	
2	13655-87J00	GROMMET, AIR TEMP SENSOR	1	
3	34801-93J04	SENDER ASSY, TRIM	1	W/TRANSOM(X,XX)
4	34830-87J20	SENSOR ASSY	2	FOR EXHAUST TEMP
5	34830-87J20	SENSOR ASSY	1	FOR CYLINDER TEMP
6	37820-99E02	SWITCH ASSY, OIL PRESSURE	1	
7	09100-06113	BOLT (6X16)	2	W/TRANSOM(X,XX)
8	29103-93J00	BOLT, TRIM SENDER CLAMP	1	W/TRANSOM(X,XX)
9	09125-06063	SCREW (6X10)	1	W/TRANSOM(X,XX)
10	09403-19409	CLAMP	1	W/TRANSOM(X,XX)
11	29404-93J10	CLAMP, TRIM SENDER	1	W/TRANSOM(X,XX)
12	09407-14407	CLAMP (L:145)	2	
13	34801-99E05	SENDER ASSY, TRIM	1	W/TRANSOM(L)
14	09103-06093	BOLT (6X20)	2	W/TRANSOM(L)
15	09103-06093	BOLT (6X20)	1	W/TRANSOM(L)
16	29404-93J20	CLAMP, TRIM SENDER LEAD	1	W/TRANSOM(L)
17	34813-93J00	PROTECTOR, LEAD WIRE	1	W/TRANSOM(L)
18	29103-93J00	BOLT, PTT MOTOR LEAD CLAMP	1	W/TRANSOM(L)
19	09403-19409	CLAMP	1	W/TRANSOM(L)
20	09403-20308	CLAMP	1	W/TRANSOM(L)
21	43117-96J00	CAM, TRIM SENDER	1	W/TRANSOM(L)
22	09116-05010	BOLT (5X12)	2	W/TRANSOM(L)
23	43118-96J00	PLATE, TRIM SENDER CAM	1	W/TRANSOM(L)
24	41118-96J00	PLATE, TRIM SENDER	1	W/TRANSOM(L)
25	09403-07340	CLAMP	1	W/TRANSOM(X,XX)

DF200T E01

FIG.315B



DF250_E01_020_315B
SENSOR

FIG.315B (1-1-4) SENSOR (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13650-52G00	SENSOR, INLET AIR TEMP	1	
2	13655-87J00	GROMMET, AIR TEMP SENSOR	1	
3	34801-93J04	SENDER ASSY, TRIM	1	W/TRANSOM(X)
4	34830-87J20	SENSOR ASSY	2	FOR EXHAUST TEMP
5	34830-87J20	SENSOR ASSY	1	FOR CYLINDER TEMP
6	37820-99E02	SWITCH ASSY, OIL PRESSURE	1	
7	09100-06113	BOLT (6X16)	2	W/TRANSOM(X)
8	29103-93J00	BOLT, TRIM SENDER CLAMP	1	W/TRANSOM(X)
9	09125-06063	SCREW (6X10)	1	W/TRANSOM(X)
10	09403-19409	CLAMP	1	W/TRANSOM(X)
11	29404-93J10	CLAMP, TRIM SENDER	1	W/TRANSOM(X)
12	09407-14407	CLAMP (L:145)	2	
13	34801-99E05	SENDER ASSY, TRIM	1	W/TRANSOM(L)
14	09103-06093	BOLT (6X20)	2	W/TRANSOM(L)
15	09103-06093	BOLT (6X20)	1	W/TRANSOM(L)
16	29404-93J20	CLAMP, TRIM SENDER LEAD	1	W/TRANSOM(L)
17	34813-93J00	PROTECTOR, LEAD WIRE	1	W/TRANSOM(L)
18	29103-93J00	BOLT, PTT MOTOR LEAD CLAMP	1	W/TRANSOM(L)
19	09403-19409	CLAMP	1	W/TRANSOM(L)
20	09403-20308	CLAMP	1	W/TRANSOM(L)
21	43117-96J00	CAM, TRIM SENDER	1	W/TRANSOM(L)
22	09116-05010	BOLT (5X12)	2	W/TRANSOM(L)
23	43118-96J00	PLATE, TRIM SENDER CAM	1	W/TRANSOM(L)
24	41118-96J00	PLATE, TRIM SENDER	1	W/TRANSOM(L)
25	09403-07340	CLAMP	1	W/TRANSOM(X)

DF200T E40

FIG.315C

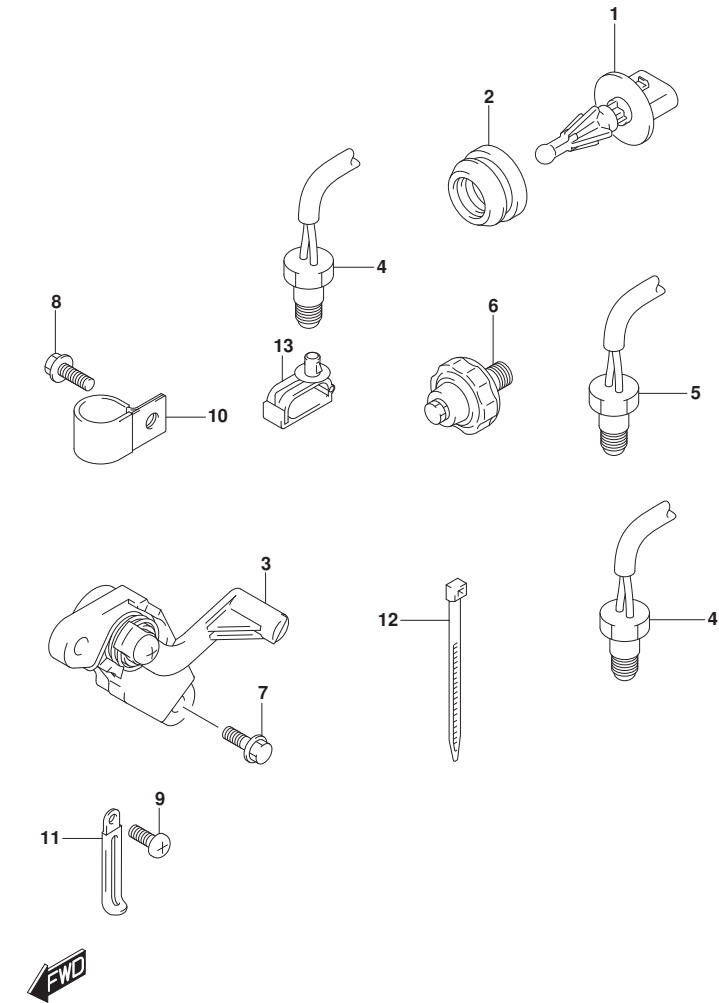


FIG.315C (1-I-5) SENSOR (DF200Z)(DF225T)(DF225Z)(DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13650-52G00	SENSOR, INLET AIR TEMP	1	
2	13655-87J00	GROMMET, AIR TEMP SENSOR	1	
3	34801-93J04	SENDER ASSY, TRIM	1	
4	34830-87J20	SENSOR ASSY	2	FOR EXHAUST TEMP
5	34830-87J20	SENSOR ASSY	1	FOR CYLINDER TEMP
6	37820-99E02	SWITCH ASSY, OIL PRESSURE	1	
7	09100-06113	BOLT (6X16)	2	
8	29103-93J00	BOLT, TRIM SENDER CLAMP	1	
9	09125-06063	SCREW (6X10)	1	
10	09403-19409	CLAMP	1	
11	29404-93J10	CLAMP, TRIM SENDER	1	
12	09407-14407	CLAMP (L:145)	2	
13	09403-07340	CLAMP	1	

DF200Z E01
DF200Z E40
DF225T E01
DF225T E40
DF225Z E01
DF225Z E40
DF250T E01
DF250T E40
DF250Z E01
DF250Z E40

FIG.322A

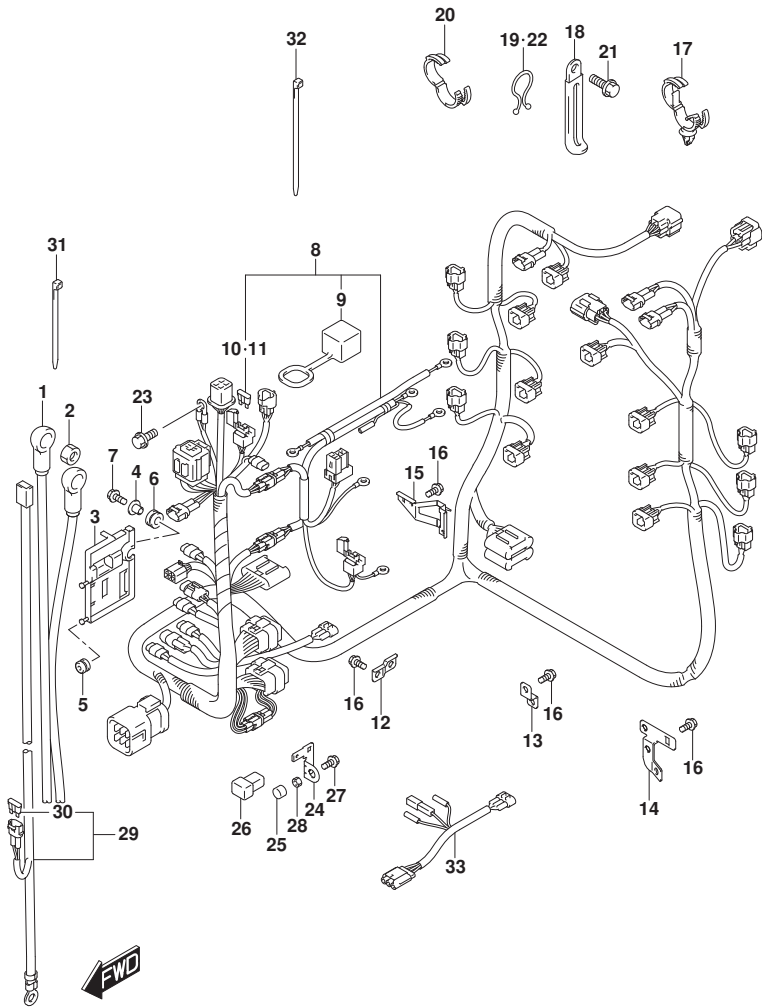


FIG.322A (1-I-6) HARNESS (DF200T)(DF200Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-98J01	CABLE, STARTER MOTOR	1	L:4000
2	08316-10087	NUT	1	
3	36616-93J01	HOLDER, CONNECTOR	1	
4	09169-06062	WASHER	1	
5	09320-04009	BUSH	2	
6	09320-09016	CUSHION	1	
7	01550-0625C	BOLT	1	
8	36630-93J11	HARNESS ASSY, WIRING	1	
9	33634-96J00	.CAP, SERVICE CONNECTOR	1	
10	09481-15501	.FUSE (15A)	1	
11	09481-30501	.FUSE (30A)	1	
12	36617-93J00	BRACKET, HARNESS	3	
13	36617-93J10	BRACKET, HARNESS	5	
14	36617-93J20	BRACKET, HARNESS	1	
15	36617-93J30	BRACKET, HARNESS	1	
16	01550-0612C	BOLT	11	
17	09403-20308	CLAMP	1	
18	29404-93J01	CLAMP, HARNESS	1	
19	09408-00008	CLIP (ID:20)	1	
20	09408-00184	CLAMP	3	
21	01550-0612C	BOLT	1	
22	09408-00024	CLIP (ID:23)	1	
23	01550-06127	BOLT	1	
24	36865-90J00	TERMINAL, MAIN FUSE	2	
25	09251-09002	CAP (OD:13.6)	2	
26	09481-60401	FUSE (60A)	2	
27	01570-06127	BOLT	2	

FIG.322A

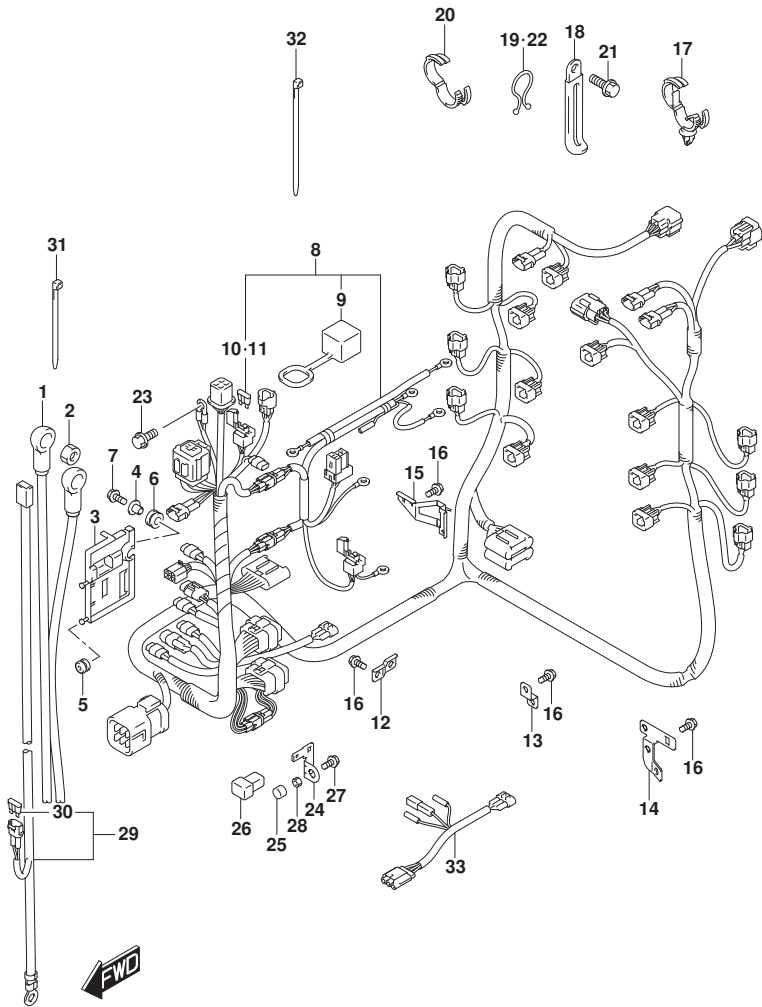


FIG.322A (1-I-7) HARNESS (DF200T)(DF200Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	08310-00067	NUT	2	
29-1	36625-93J00	LEAD, BATTERY (L:3900)	1	
29-2	36625-93J10	LEAD, BATTERY (L:6700)	1	OPT
30	09481-15501	.FUSE (15A)	1	
31	09407-10404	CLAMP (L:100)	2	
32	09407-14407	CLAMP (L:145)	1	
33	36647-93J00	LEAD, AUX PTT SWITCH	1	OPT

DF200T E01
DF200T E40
DF200Z E01
DF200Z E40

FIG.322B

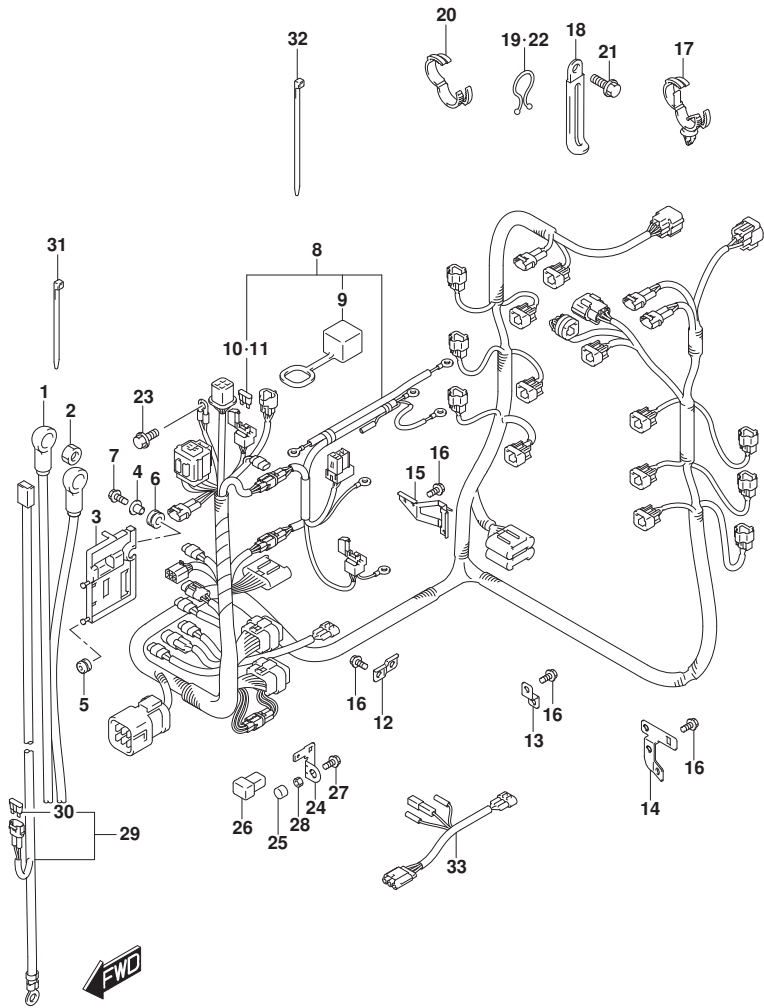


FIG.322B (1-I-8) HARNESS (DF225T)(DF225Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-98J01	CABLE, STARTER MOTOR	1	L:4000
2	08316-10087	NUT	1	
3	36616-93J01	HOLDER, CONNECTOR	1	
4	09169-06062	WASHER	1	
5	09320-04009	BUSH	2	
6	09320-09016	CUSHION	1	
7	01550-0625C	BOLT	1	
8	36630-93J21	HARNESS ASSY, WIRING	1	
9	33634-96J00	.CAP, SERVICE CONNECTOR	1	
10	09481-15501	.FUSE (15A)	1	
11	09481-30501	.FUSE (30A)	1	
12	36617-93J00	BRACKET, HARNESS	3	
13	36617-93J10	BRACKET, HARNESS	5	
14	36617-93J20	BRACKET, HARNESS	1	
15	36617-93J30	BRACKET, HARNESS	1	
16	01550-0612C	BOLT	11	
17	09403-20308	CLAMP	1	
18	29404-93J01	CLAMP, HARNESS	1	
19	09408-00008	CLIP (ID:20)	1	
20	09408-00184	CLAMP	3	
21	01550-0612C	BOLT	1	
22	09408-00024	CLIP (ID:23)	1	
23	01550-06127	BOLT	1	
24	36865-90J00	TERMINAL, MAIN FUSE	2	
25	09251-09002	CAP (OD:13.6)	2	
26	09481-60401	FUSE (60A)	2	
27	01570-06127	BOLT	2	

FIG.322B

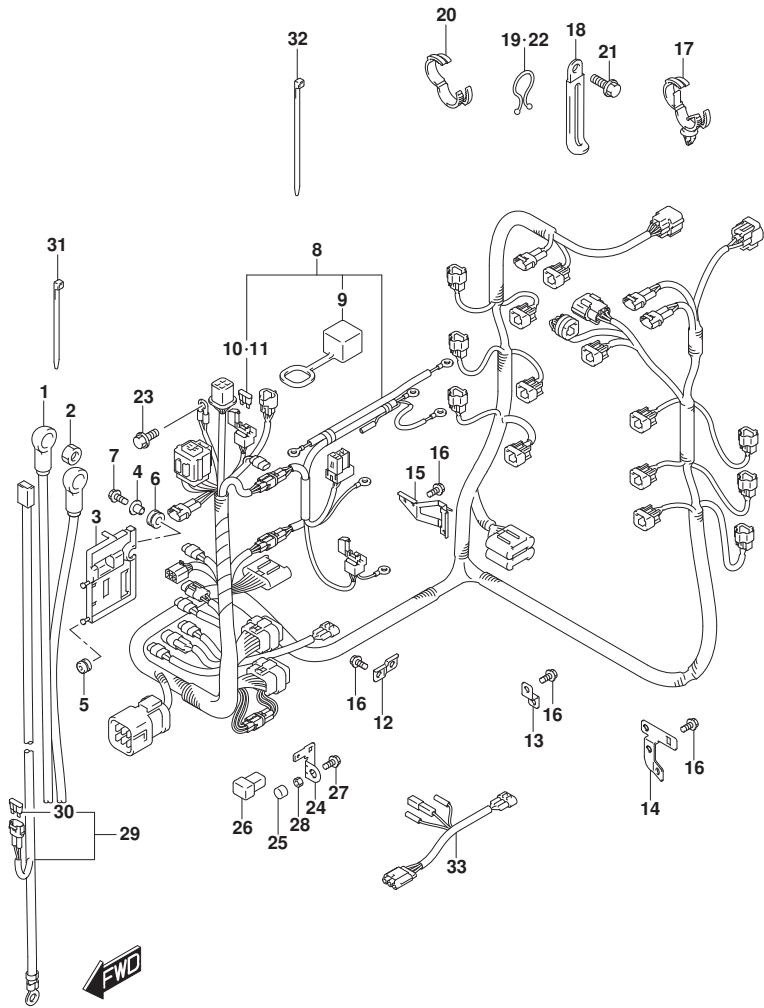


FIG.322B (1-I-9) HARNESS (DF225T)(DF225Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	08310-00067	NUT	2	
29-1	36625-93J00	LEAD, BATTERY (L:3900)	1	
29-2	36625-93J10	LEAD, BATTERY (L:6700)	1	OPT
30	09481-15501	.FUSE (15A)	1	
31	09407-10404	CLAMP (L:100)	2	
32	09407-14407	CLAMP (L:145)	1	
33	36647-93J00	LEAD, AUX PTT SWITCH	1	OPT

DF225T E01
DF225T E40
DF225Z E01
DF225Z E40

FIG.322C

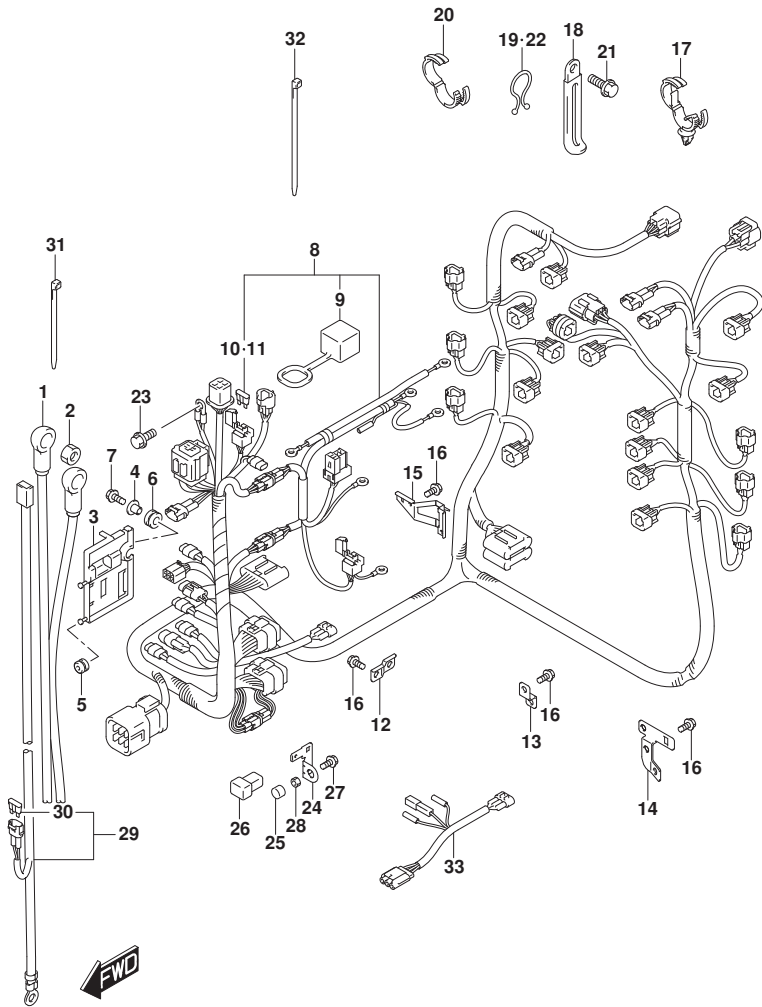


FIG.322C (1-I-10) HARNESS (DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-98J01	CABLE, STARTER MOTOR	1	L:4000
2	08316-10087	NUT	1	
3	36616-93J01	HOLDER, CONNECTOR	1	
4	09169-06062	WASHER	1	
5	09320-04009	BUSH	2	
6	09320-09016	CUSHION	1	
7	01550-0625C	BOLT	1	
8	36630-93J31	HARNESS ASSY, WIRING	1	
9	33634-96J00	.CAP, SERVICE CONNECTOR	1	
10	09481-15501	.FUSE (15A)	1	
11	09481-30501	.FUSE (30A)	1	
12	36617-93J00	BRACKET, HARNESS	3	
13	36617-93J10	BRACKET, HARNESS	5	
14	36617-93J20	BRACKET, HARNESS	1	
15	36617-93J30	BRACKET, HARNESS	1	
16	01550-0612C	BOLT	11	
17	09403-20308	CLAMP	1	
18	29404-93J01	CLAMP, HARNESS	1	
19	09408-00008	CLIP (ID:20)	1	
20	09408-00184	CLAMP	3	
21	01550-0612C	BOLT	1	
22	09408-00024	CLIP (ID:23)	1	
23	01550-06127	BOLT	1	
24	36865-90J00	TERMINAL, MAIN FUSE	2	
25	09251-09002	CAP (OD:13.6)	2	
26	09481-60401	FUSE (60A)	2	
27	01570-06127	BOLT	2	

FIG.322C

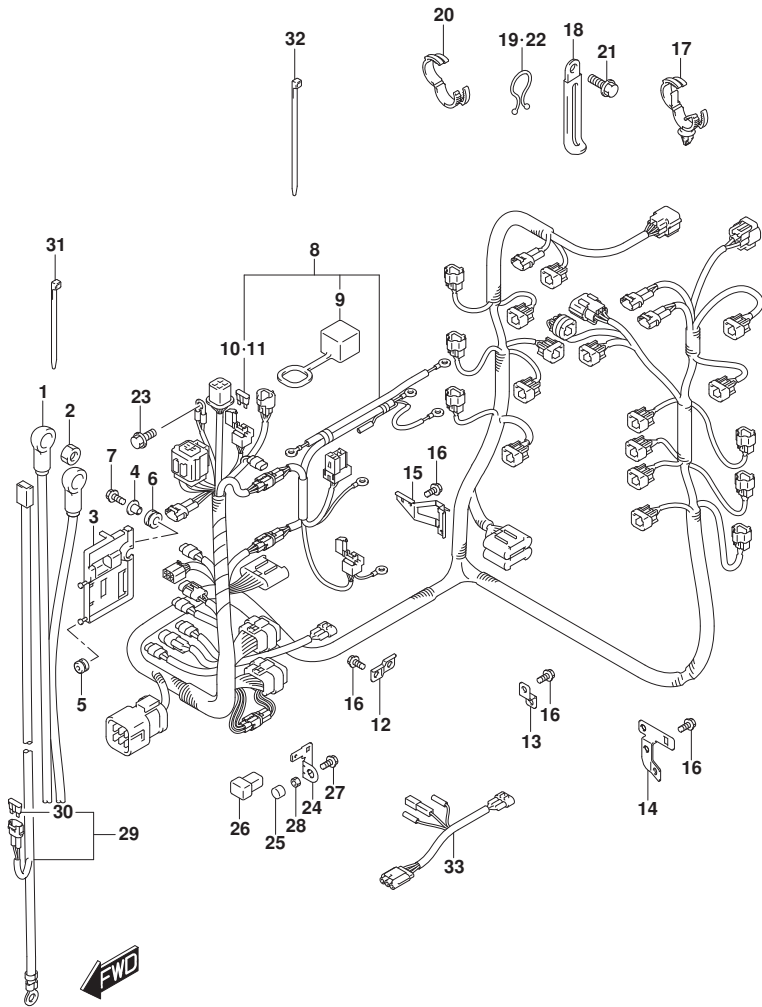


FIG.322C (1-I-11) HARNESS (DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	08310-00067	NUT	2	
29-1	36625-93J00	LEAD, BATTERY (L:3900)	1	
29-2	36625-93J10	LEAD, BATTERY (L:6700)	1	OPT
30	09481-15501	.FUSE (15A)	1	
31	09407-10404	CLAMP (L:100)	2	
32	09407-14407	CLAMP (L:145)	1	
33	36647-93J00	LEAD, AUX PTT SWITCH	1	OPT

DF250T E01
DF250T E40
DF250Z E01
DF250Z E40

FIG.326A

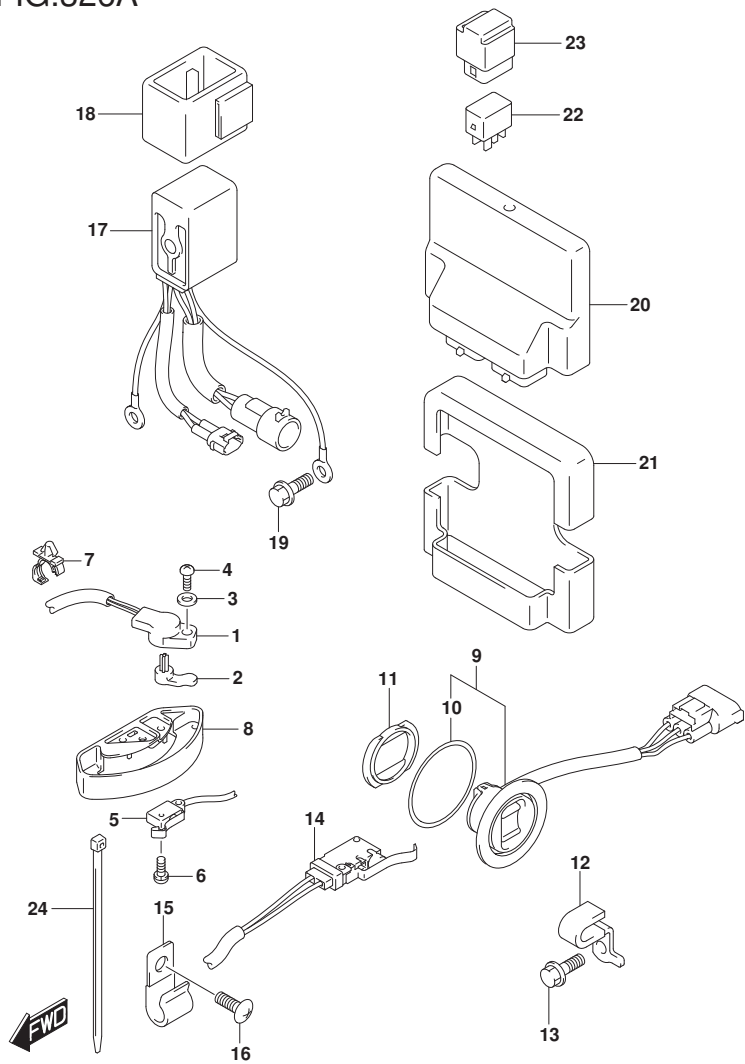


FIG.326A (1-I-12) PTT SWITCH/ENGINE CONTROL UNIT (DF200T E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13580-93J02	SENSOR ASSY, SHIFT POSITION	1	
2	37729-93J00	LEVER, SHIFT SENSOR	1	
3	09160-05029	WASHER (5.5X12X0.8)	1	
4	02112-35167	SCREW	1	
5	37721-93J00	SWITCH ASSY, NEUTRAL	1	
6	09137-04004	SCREW (4X16)	2	
7	09403-12412	CLAMP	1	
8	37725-93J11	COVER, SWITCH ASSY	1	
9	37850-92J00	SWITCH ASSY, PTT	1	
10	37856-92J00	.TAPE, PTT SWITCH	1	
11	37857-92J00	BUSH, PTT SWITCH	1	
12	09403-11315	CLAMP	1	
13	01550-06127	BOLT	1	
14	37722-93J12	SWITCH ASSY, TILT LIMIT	1	
15	09403-09316	CLAMP	1	W/TRANSOM(X,XX)
16	29125-93J00	SCREW, TILT LIMIT CLAMP (6X12)	1	W/TRANSOM(X,XX)
17	38410-93J12	RELAY, PTT	1	
18	38415-93J00	HOLDER, PTT RELAY	1	
19	01550-06127	BOLT	1	
20	33920-93JR0	UNIT, ENGINE CONTROL	1	
21	33925-93J00	CUSHION, ENGINE CONTROL UNIT	1	
22	38860-76F01	RELAY, ENGINE CONTROL UNIT	1	
23	38915-90J00	HOLDER, RELAY	1	
24	09407-14407	CLAMP (L:145)	1	W/TRANSOM(L)

DF200T E01

FIG.326B

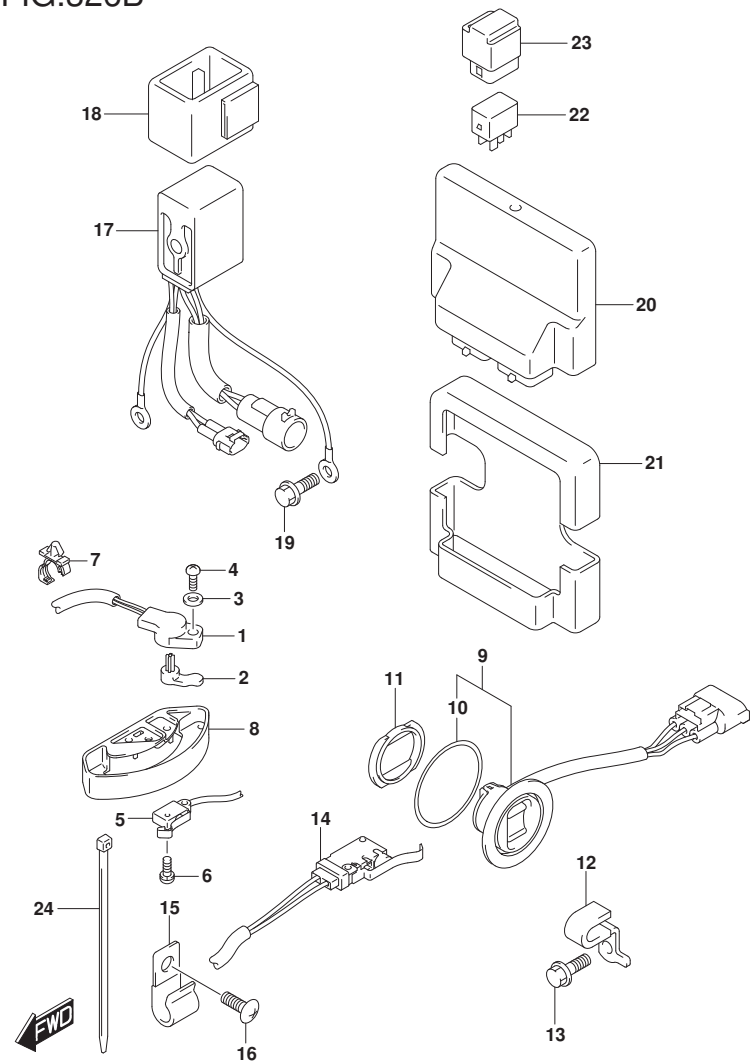


FIG.326B (1-I-13) PTT SWITCH/ENGINE CONTROL UNIT (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13580-93J02	SENSOR ASSY, SHIFT POSITION	1	
2	37729-93J00	LEVER, SHIFT SENSOR	1	
3	09160-05029	WASHER (5.5X12X0.8)	1	
4	02112-35167	SCREW	1	
5	37721-93J00	SWITCH ASSY, NEUTRAL	1	
6	09137-04004	SCREW (4X16)	2	
7	09403-12412	CLAMP	1	
8	37725-93J11	COVER, SWITCH ASSY	1	
9	37850-92J00	SWITCH ASSY, PTT	1	
10	37856-92J00	.TAPE, PTT SWITCH	1	
11	37857-92J00	BUSH, PTT SWITCH	1	
12	09403-11315	CLAMP	1	
13	01550-06127	BOLT	1	
14	37722-93J12	SWITCH ASSY, TILT LIMIT	1	
15	09403-09316	CLAMP	1	W/TRANSOM(X)
16	29125-93J00	SCREW, TILT LIMIT CLAMP (6X12)	1	W/TRANSOM(X)
17	38410-93J12	RELAY, PTT	1	
18	38415-93J00	HOLDER, PTT RELAY	1	
19	01550-06127	BOLT	1	
20	33920-93JR0	UNIT, ENGINE CONTROL	1	
21	33925-93J00	CUSHION, ENGINE CONTROL UNIT	1	
22	38860-76F01	RELAY, ENGINE CONTROL UNIT	1	
23	38915-90J00	HOLDER, RELAY	1	
24	09407-14407	CLAMP (L:145)	1	W/TRANSOM(L)

DF200T E40

FIG.326C

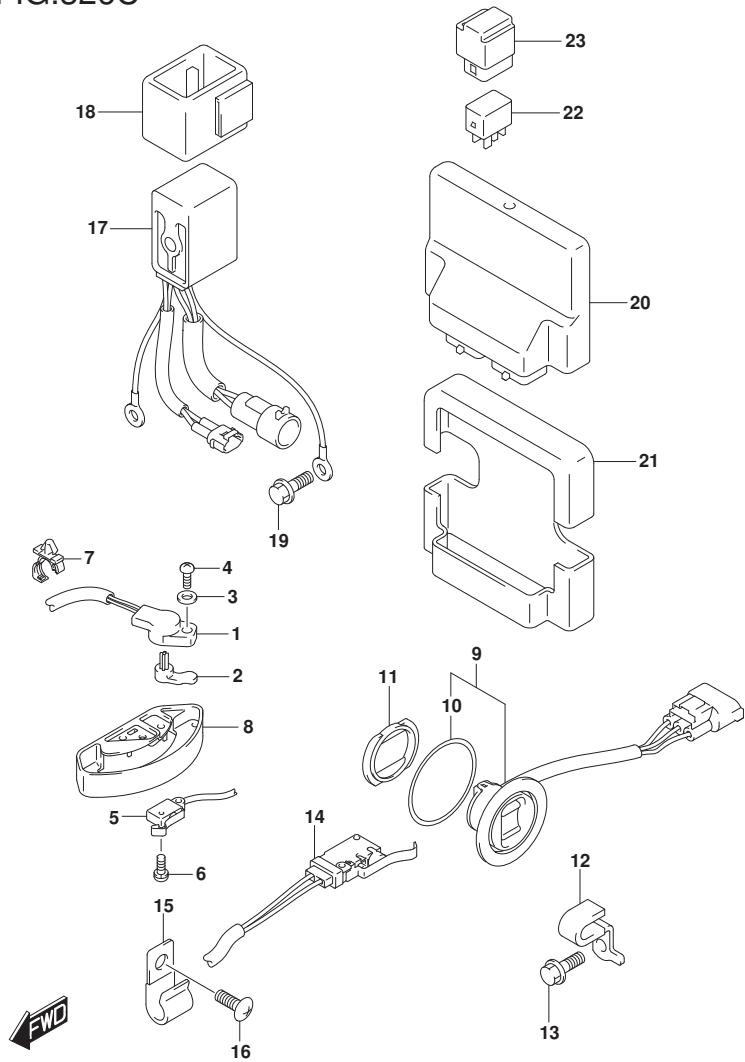


FIG.326C (1-I-14) PTT SWITCH/ENGINE CONTROL UNIT (DF200Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13580-93J02	SENSOR ASSY, SHIFT POSITION	1	
2	37729-93J00	LEVER, SHIFT SENSOR	1	
3	09160-05029	WASHER (5.5X12X0.8)	1	
4	02112-35167	SCREW	1	
5	37721-93J00	SWITCH ASSY, NEUTRAL	1	
6	09137-04004	SCREW (4X16)	2	
7	09403-12412	CLAMP	1	
8	37725-93J11	COVER, SWITCH ASSY	1	
9	37850-92J00	SWITCH ASSY, PTT	1	
10	37856-92J00	.TAPE, PTT SWITCH	1	
11	37857-92J00	BUSH, PTT SWITCH	1	
12	09403-11315	CLAMP	1	
13	01550-06127	BOLT	1	
14	37722-93J12	SWITCH ASSY, TILT LIMIT	1	
15	09403-09316	CLAMP	1	
16	29125-93J00	SCREW, TILT LIMIT CLAMP (6X12)	1	
17	38410-93J12	RELAY, PTT	1	
18	38415-93J00	HOLDER, PTT RELAY	1	
19	01550-06127	BOLT	1	
20	33920-93JR0	UNIT, ENGINE CONTROL	1	
21	33925-93J00	CUSHION, ENGINE CONTROL UNIT	1	
22	38860-76F01	RELAY, ENGINE CONTROL UNIT	1	
23	38915-90J00	HOLDER, RELAY	1	

DF200Z E01
DF200Z E40

FIG.326D

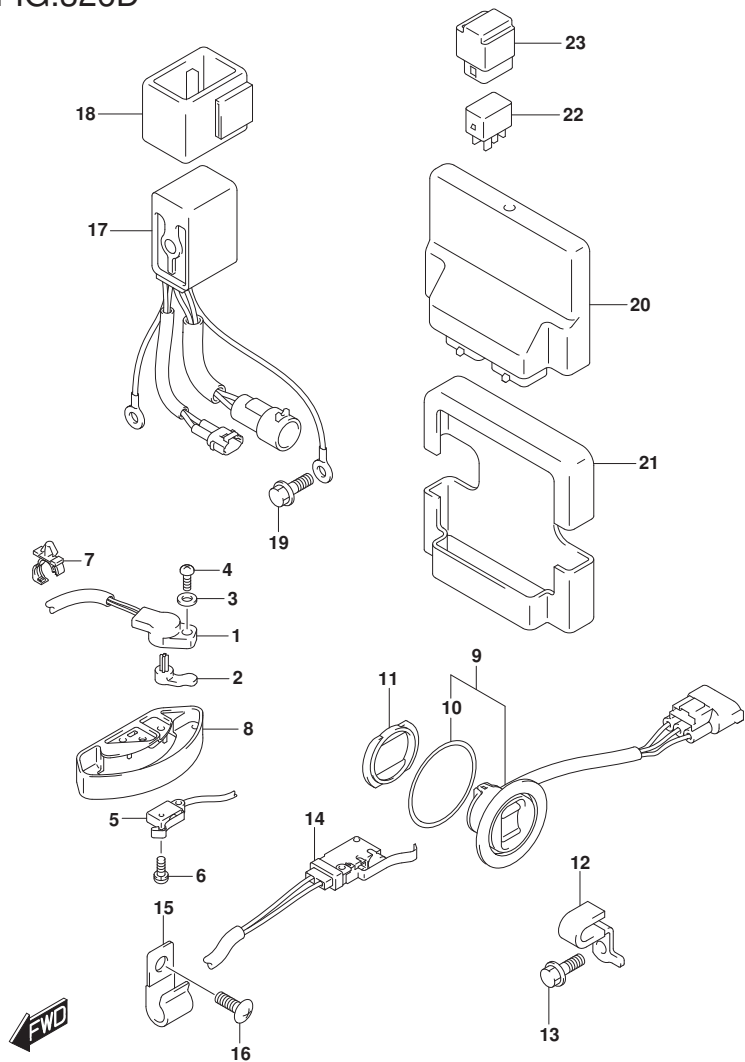


FIG.326D (1-I-15) PTT SWITCH/ENGINE CONTROL UNIT (DF225T)(DF225Z)(DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13580-93J02	SENSOR ASSY, SHIFT POSITION	1	
2	37729-93J00	LEVER, SHIFT SENSOR	1	
3	09160-05029	WASHER (5.5X12X0.8)	1	
4	02112-35167	SCREW	1	
5	37721-93J00	SWITCH ASSY, NEUTRAL	1	
6	09137-04004	SCREW (4X16)	2	
7	09403-12412	CLAMP	1	
8	37725-93J11	COVER, SWITCH ASSY	1	
9	37850-92J00	SWITCH ASSY, PTT	1	
10	37856-92J00	.TAPE, PTT SWITCH	1	
11	37857-92J00	BUSH, PTT SWITCH	1	
12	09403-11315	CLAMP	1	
13	01550-06127	BOLT	1	
14	37722-93J12	SWITCH ASSY, TILT LIMIT	1	
15	09403-09316	CLAMP	1	
16	29125-93J00	SCREW, TILT LIMIT CLAMP (6X12)	1	
17	38410-93J12	RELAY, PTT	1	
18	38415-93J00	HOLDER, PTT RELAY	1	
19	01550-06127	BOLT	1	
20	33920-93JR0	UNIT, ENGINE CONTROL	1	
21	33925-93J00	CUSHION, ENGINE CONTROL UNIT	1	
22	38860-76F01	RELAY, ENGINE CONTROL UNIT	1	
23	38915-90J00	HOLDER, RELAY	1	

DF225T E01
DF225T E40
DF225Z E01
DF225Z E40
DF250T E01
DF250T E40
DF250Z E01
DF250Z E40

FIG.335A

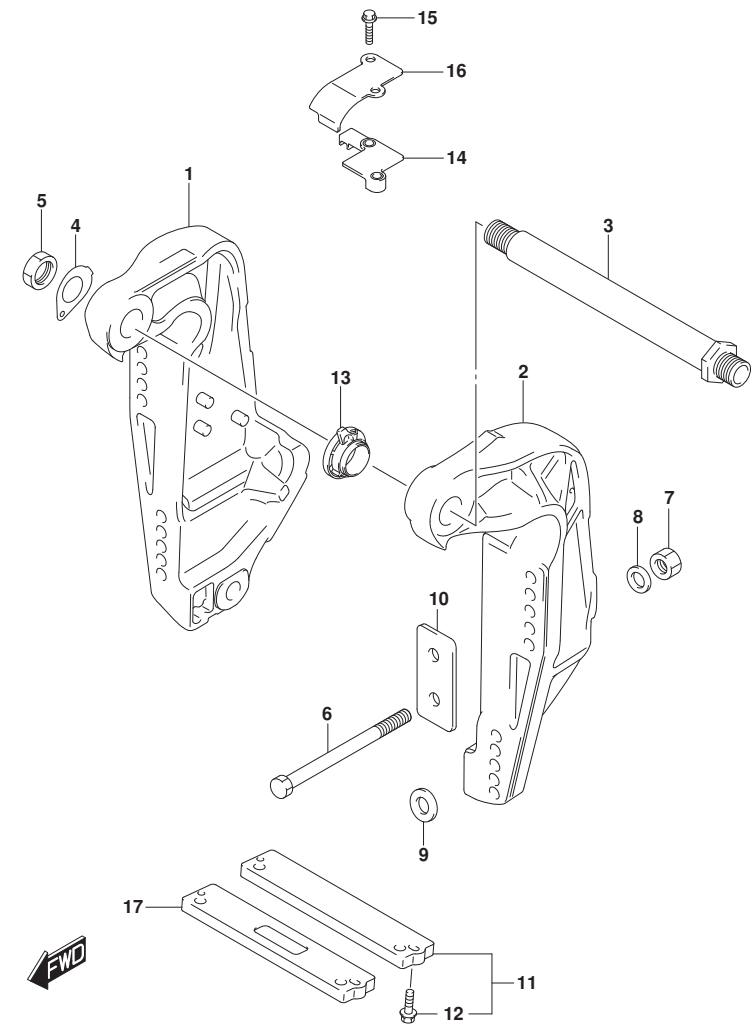


FIG.335A (1-J-2) CLAMP BRACKET TRANSOM(L)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	41111-96J22-YAY	BRACKET, CLAMP STBD (BLACK)	1	
1-2	41111-96J22-Y5S	BRACKET, CLAMP STBD (WHITE)	1	
2-1	41121-96J13-YAY	BRACKET, CLAMP PORT (BLACK)	1	
2-2	41121-96J13-Y5S	BRACKET, CLAMP PORT (WHITE)	1	
3	41130-92J03	SHAFT, CLAMP BRKT	1	
4	41135-92J00	WASHER, CLAMP BRACKET SHAFT	1	
5	09159-22006	NUT	1	
6-1	09100-12086	BOLT (12.7X150)	6	
6-2	09100-12092	BOLT (12.7X75)	1	OPT
6-3	09100-12085	BOLT (12.7X115)	1	OPT
7	09159-12062	NUT	6	
8	09160-13021	WASHER (13.2X26X3)	6	
9	09160-13022	WASHER (13.2X45X3)	4	
10	41155-93J02	PLATE, TRANSOM	2	
11	55320-94900	ZINC SET, PROTECTION	1	
12	09116-06121	.BOLT (6X25)	2	
13	48140-93J01	CAM, TILT LIMIT SWITCH	1	
14	48144-93J00	HOLDER, TILT LIMIT SWITCH	1	
15	09103-06278	BOLT (6X25)	2	
16	48145-93J00	COVER, TILT LIMIT SWITCH	1	
17	55321-94910	ANODE (MAGNESIUM)	1	OPT

DF200T E01
DF200T E40

FIG.335B

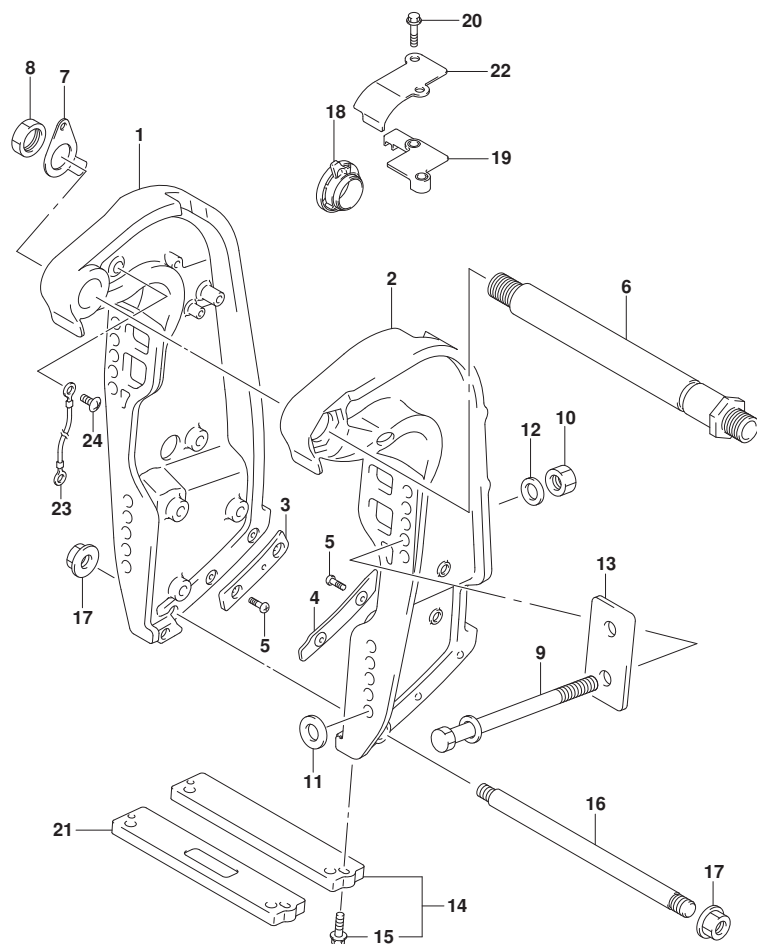


FIG.335B (1-J-3) CLAMP BRACKET TRANSOM(X,XX)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	41111-93J16-YAY	BRACKET, CLAMP STBD (BLACK)	1	
1-2	41111-93J16-Y5S	BRACKET, CLAMP STBD (WHITE)	1	
2-1	41121-93J08-YAY	BRACKET, CLAMP PORT (BLACK)	1	
2-2	41121-93J08-Y5S	BRACKET, CLAMP PORT (WHITE)	1	
3	41117-93J02	PLATE, CLAMP BRKT LOWER STBD	1	
4	41122-93J02	PLATE, CLAMP BRKT LOWER PORT	1	
5	09125-06063	SCREW (6X10)	4	
6	41130-93J12	SHAFT, CLAMP BRKT	1	
7	41135-93J11	WASHER, CLAMP BRACKET SHAFT	1	
8	09159-22006	NUT	1	
9-1	09100-12086	BOLT (12.7X150)	6	
9-2	09100-12092	BOLT (12.7X75)	1	OPT
9-3	09100-12085	BOLT (12.7X115)	1	OPT
10	09159-12062	NUT	6	
11	09160-13022	WASHER (13.2X45X3)	4	
12	09160-13021	WASHER (13.2X26X3)	6	
13	41155-93J02	PLATE, TRANSOM	2	
14	55320-94900	ZINC SET, PROTECTION	1	
15	09116-06121	.BOLT (6X25)	2	
16	45421-87D03	PIN, TILT LOCK	1	
17	09159-14020	NUT	2	
18	48140-93J01	CAM, TILT LIMIT SWITCH	1	
19	48144-93J00	HOLDER, TILT LIMIT SWITCH	1	
20	09103-06278	BOLT (6X25)	2	
21	55321-94910	ANODE (MAGNESIUM)	1	OPT
22	48145-93J00	COVER, TILT LIMIT SWITCH	1	
23	36894-87D00	LEAD (CLAMP TO SWIVEL)	1	
24	09125-06063	SCREW (6X10)	2	

FIG.336A

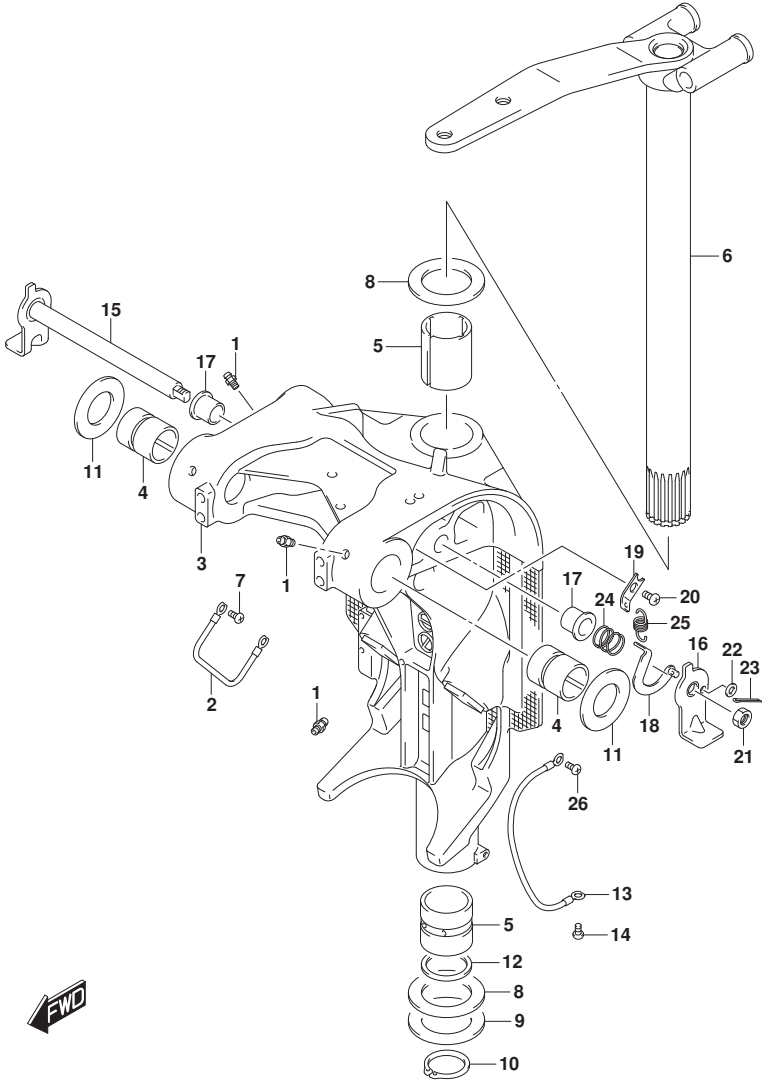


FIG.336A (1-J-4) SWIVEL BRACKET TRANSOM(L)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	22511-99011	NIPPLE, GREASE	4	
2	36894-87D00	LEAD (SWIVEL TO CLAMP)	1	
3-1	43111-96J20-YAY	BRACKET, SWIVEL (BLACK)	1	
3-2	43111-96J20-Y5S	BRACKET, SWIVEL (WHITE)	1	
4	43211-93J11	BUSH, CLAMP SHAFT SWIVEL	2	
5	43711-97E11	BUSH, STEERING	2	
6-1	43750-96J03-YAY	BRACKET, STEERING (BLACK)	1	
6-2	43750-96J03-Y5S	BRACKET, STEERING (WHITE)	1	
7	09125-06063	SCREW (6X10)	2	
8	09160-39001	WASHER (39.5X64X1)	2	
9	09181-39001	SHIM (39.5X64X0.3)	4	
10	09380-38003	CIRCLIP	1	
11	09169-28003	WASHER	2	
12	09282-39001	OIL SEAL (39X51X5)	1	
13	36895-87D10	LEAD (SWIVEL TO HSG)	1	
14	09125-06063	SCREW (6X10)	1	
15	41220-96J10	LEVER, TILT LOCK	1	
16	41234-96J10	LEVER, TILT LOCK PORT	1	
17	41224-95E01	BUSH, TILT STOPPER ROD	2	
18	41230-96J00	LINK, TILT LOCK LEVER	1	
19	41233-95E10	BRACKET, TILT LOCK SPRING	1	
20	09125-06063	SCREW (6X10)	1	
21	09140-10032	NUT	1	
22	09160-06082	WASHER (6.5X13X1.0)	1	
23	09204-01006	PIN	1	
24	09440-19028	SPRING	1	
25	09443-10043	SPRING	1	
26	09125-06063	SCREW (6X10)	1	

DF200T E01
DF200T E40

FIG.336B

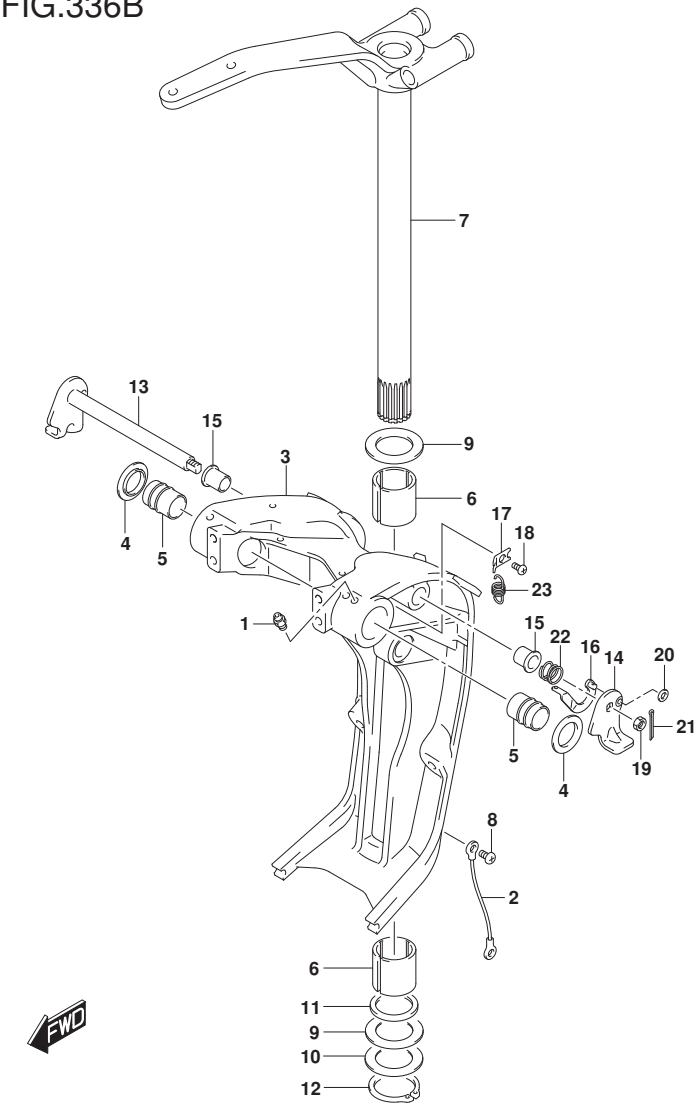


FIG.336B (1-J-5) SWIVEL BRACKET TRANSOM(X,XX)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	22511-99011	NIPPLE, GREASE SWIVEL BRKT	4	
2	36894-87D00	LEAD (SWIVEL TO MOUNT BRKT)	1	
3-1	43111-93J24-YAY	BRACKET, SWIVEL (BLACK)	1	
3-2	43111-93J24-Y5S	BRACKET, SWIVEL (WHITE)	1	
4	43114-93J00	WASHER, SWIVEL TO CLAMP BRKT	2	
5	43211-93J11	BUSH, CLAMP SHAFT SWIVEL	2	
6	43711-97E11	BUSH, STEERING	2	
7-1	43750-93J03-YAY	BRACKET, STEERING (BLACK)	1	
7-2	43750-93J03-Y5S	BRACKET, STEERING (WHITE)	1	
8	09125-06063	SCREW (6X10)	1	
9	09160-39001	WASHER (39.5X64X1)	2	
10	09181-39001	SHIM (39.5X64X0.3)	4	
11	09282-39001	OIL SEAL (39X51X5)	1	
12	09380-38003	CIRCLIP	1	
13	41220-93J11	LEVER, TILT LOCK	1	
14	41234-93J11	LEVER, TILT LOCK PORT	1	
15	41224-95E01	BUSH, TILT STOPPER ROD	2	
16	41230-96J00	LINK, TILT LOCK LEVER	1	
17	41233-95E10	BRACKET, TILT LOCK SPRING	1	
18	09125-06063	SCREW (6X10)	1	
19	09140-10032	NUT	1	
20	09160-06082	WASHER (6.5X13X1.0)	1	
21	09204-01006	PIN	1	
22	09440-19028	SPRING	1	
23	09443-10043	SPRING	1	

FIG.337A

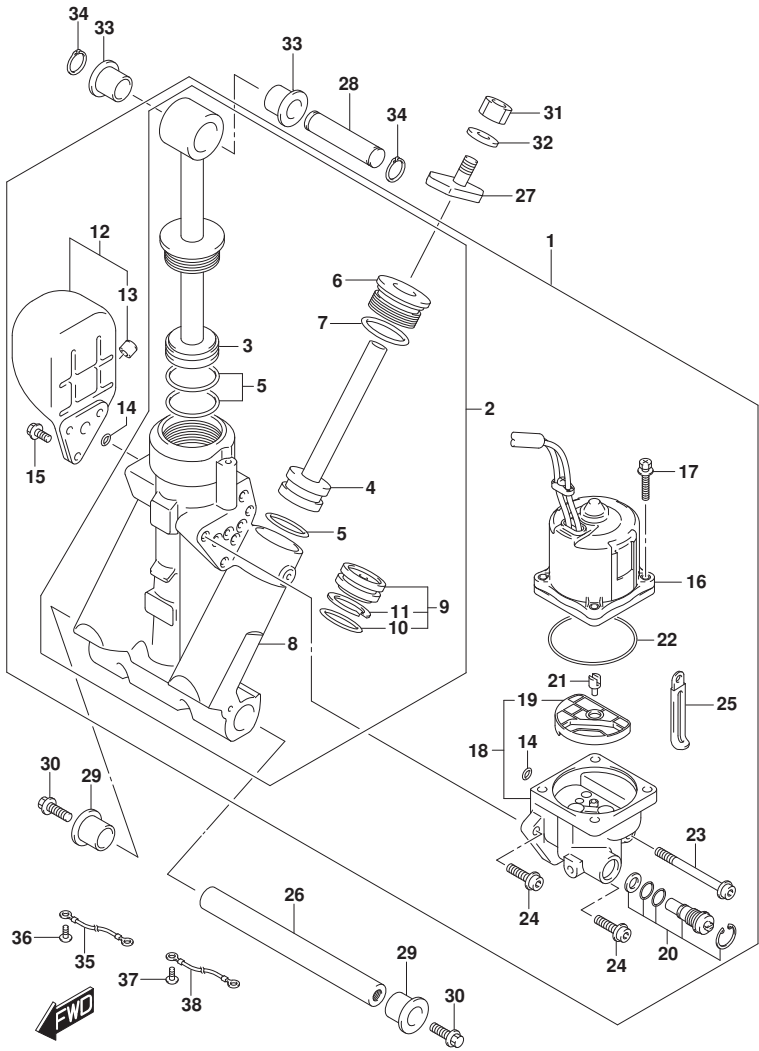


FIG.337A (1-J-6) TRIM CYLINDER TRANSOM(L)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48000-93J18	TRIM ASSY, POWER WITH TILT	1	
2	48503-93J13	..MANIFOLD SUB ASSY	1	
3	48401-93J11	..PISTON ASSY	1	
4	48601-94900	..PISTON / RAM ASSY	2	
5	48627-95E00	..O RING SET	3	
6	48630-96J03	..HEAD, TRIM CYLINDER	2	
7	48633-94900	..O RING SET (2PCS)	2	
8	48641-96J03	..MANIFOLD, PTT	1	
9	48650-94900	..PISTON, FREE	1	
10	48405-93J00	...O RING SET	1	
11	48615-97E00	...RING SET, PISTON	1	
12	48570-95E01	..RESERVOIR ASSY	1	
13	48572-95E00	..CAP	1	
14	48588-94900	..O RING SET (6PCS)	1	
15	48861-92J01	..BOLT, RESERVOIR	3	
16	38100-93J13	..MOTOR ASSY, PTT	1	
17	31281-92J10	..BOLT	4	
18	48502-93J14	..PUMP ASSY	1	
19	48582-95E01	..FILTER	1	
20	48864-96J10	..VALVE, MANUAL	1	
21	48583-95E00	..JOINT, DRIVE	1	
22	48585-95E00	..O RING	1	
23	48862-92J20	..BOLT, PUMP NO.1	1	
24	48862-92J30	..BOLT, PUMP NO.2	2	
25	29404-93J01	..CLAMP	1	
26	48121-92J00	SHAFT, TILT CYL LOWER	1	
27	48311-96J20	PAD, TRIM CYL RAM	2	
28	48321-87D03	SHAFT, TILT CYL UPPER	1	
29	48326-95E00	BUSH, TILT CYL LOWER	2	

FIG.337A

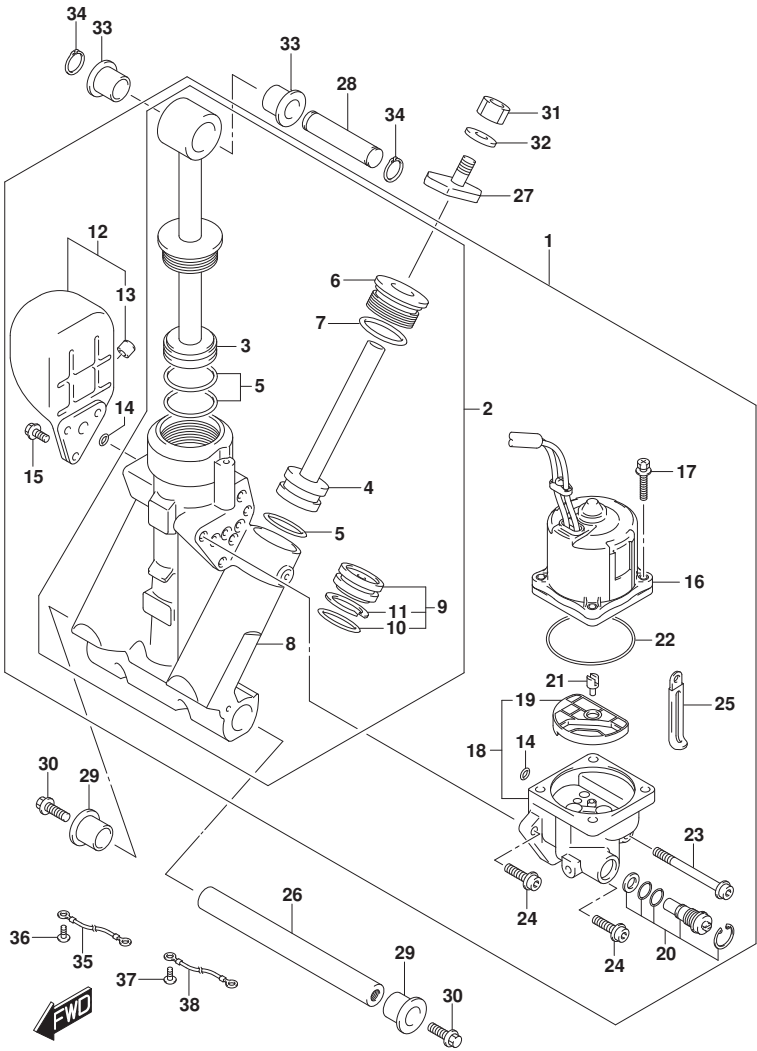


FIG.337A (1-J-7) TRIM CYLINDER TRANSOM(L)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
30	09116-10183	BOLT (10X35)	2	
31	09140-10031	NUT	2	
32	09162-10005	LOCK WASHER	2	
33	09306-17001	BUSH	2	
34	09380-17009	CIRCLIP	2	
35	36894-87D00	LEAD, PTT TO ANODE	1	
36	09125-06063	SCREW (6X10)	1	
37	09125-05050	SCREW (5X8)	1	
38	36895-87D10	LEAD, PTT TO ANODE L	1	

DF200T E01
DF200T E40

FIG.337B

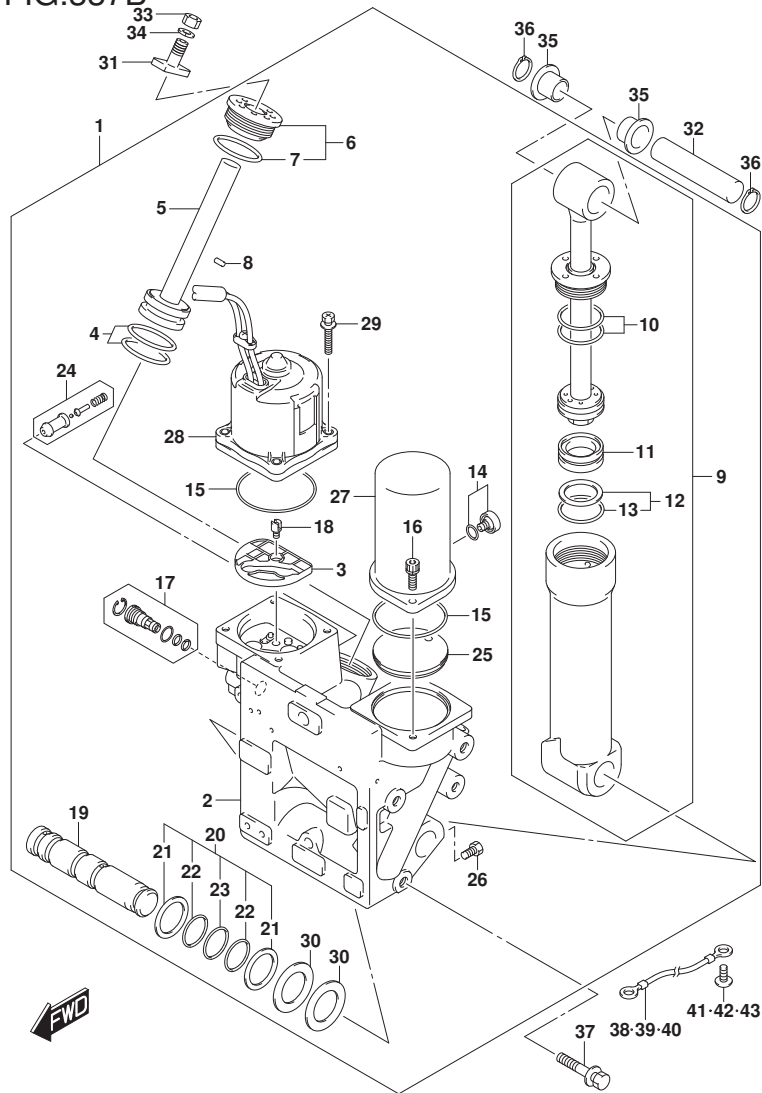


FIG.337B (1-J-8) TRIM CYLINDER TRANSOM(X,XX)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48000-93J25	TRIM ASSY, POWER WITH TILT	1	
2	48500-98J11	..MANIFOLD ASSY	1	
3	48582-95E01	..FILTER	1	
4	48605-93J00	..O RING SET	2	
5	48610-93J01	..PISTON / RAM	2	
6	48630-98L01	..ROD GUIDE	2	
7	48633-93J00	...O RING	2	
8	48691-93J00	..CHECK VALVE	1	
9	48400-93J07	..CYLINDER ASSY	1	
10	48405-93J00	..O RING SET	1	
11	48650-93J00	..PISTON, FREE	1	
12	48627-93J00	..O RING SET	1	
13	48427-87D00	...O RING, PISTON	1	
14	48572-87J10	..PLUG	1	
15	48585-95E00	..O RING	2	
16	48862-87J20	..BOLT, RESERVOIR	2	
17	48864-93J01	..MANUAL VALVE	1	
18	48583-95E00	..JOINT, DRIVE	1	
19	48121-93J20	..SHAFT	1	
20	48125-93J10	..O RING SET	1	
21	48451-93J00	..BACK UP RING	4	
22	48452-93J00	..O RING	4	
23	48452-93J10	..O RING	2	
24	48320-93J00	..VALVE SET, UP BLOW	1	
25	48573-93J00	..COVER	1	
26	48128-93J11	..BOLT	1	
27	48571-93J00	..RESERVOIR TANK	1	
28	38100-93J04	..MOTOR ASSY, PTT	1	
29	31281-92J10	..BOLT	4	
30	48126-93J00	..WASHER, TILT CYL TO MANIF	2	
31	48311-96J10	PAD, TRIM CYL RAM	2	
32	48321-93J00	SHAFT, TILT CYL UPPER	1	
33	09140-10031	NUT	2	
34	09162-10005	LOCK WASHER	2	
35	09306-24001	BUSH	2	

FIG.337B

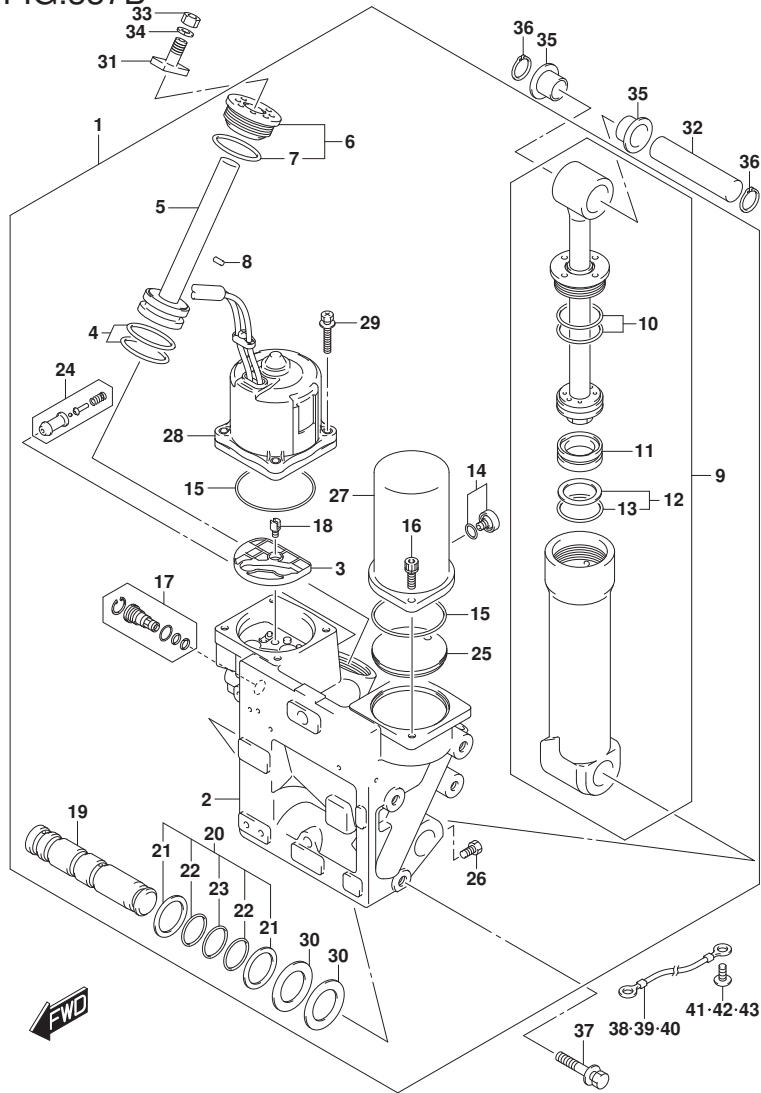


FIG.337B (1-J-9) TRIM CYLINDER TRANSOM(X,XX)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
36	09380-21002	CIRCLIP	2	
37	09116-10175	BOLT (10X50)	8	
38	36894-87D00	LEAD, PTT TO ANODE	1	
39	36895-87D01	LEAD, PTT TO ANODE	1	
40	36895-87D01	LEAD, PTT TO ANODE	1	
41	09125-06063	SCREW (6X10)	1	
42	09125-06063	SCREW (6X10)	1	
43	09125-06063	SCREW (6X10)	1	

FIG.340A

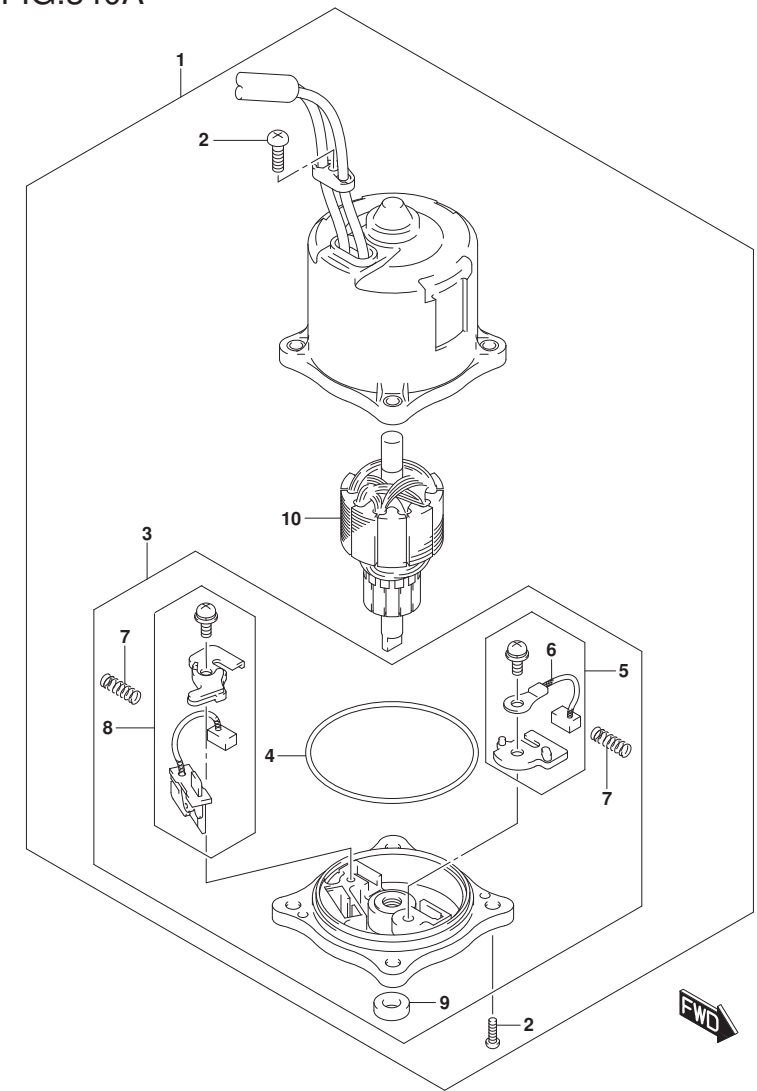


FIG.340A (1-J-10) PTT MOTOR TRANSOM(L)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	38100-93J13	MOTOR ASSY, PTT	1	
2	31111-94900	.SCREW, YOKE	3	
3	31173-94920	.HOLDER, BRUSH	1	
4	31123-94910	..O RING	1	
5	31133-90J10	..BRUSH SET, PLUS	1	
6	31133-94910	...BRUSH	1	
7	31135-94900	..SPRING	2	
8	31136-90J20	..BREAKER	1	
9	33799-97E00	..OIL SEAL	1	
10	31311-93J00	..ARMATURE	1	

DF200T E01
DF200T E40

FIG.340B

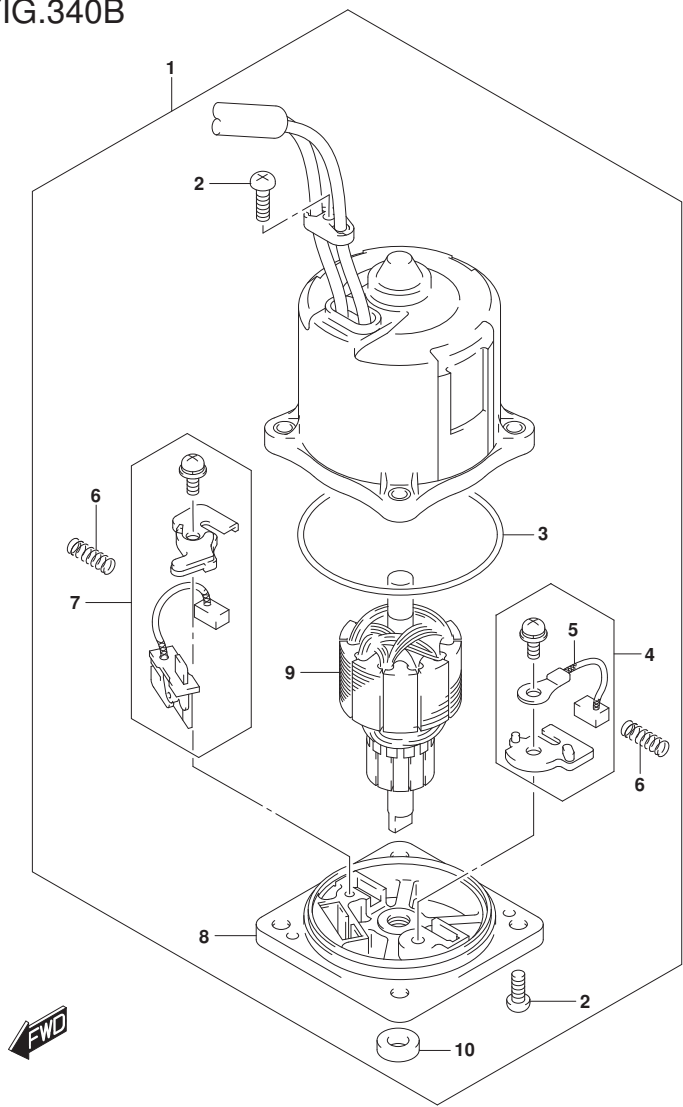
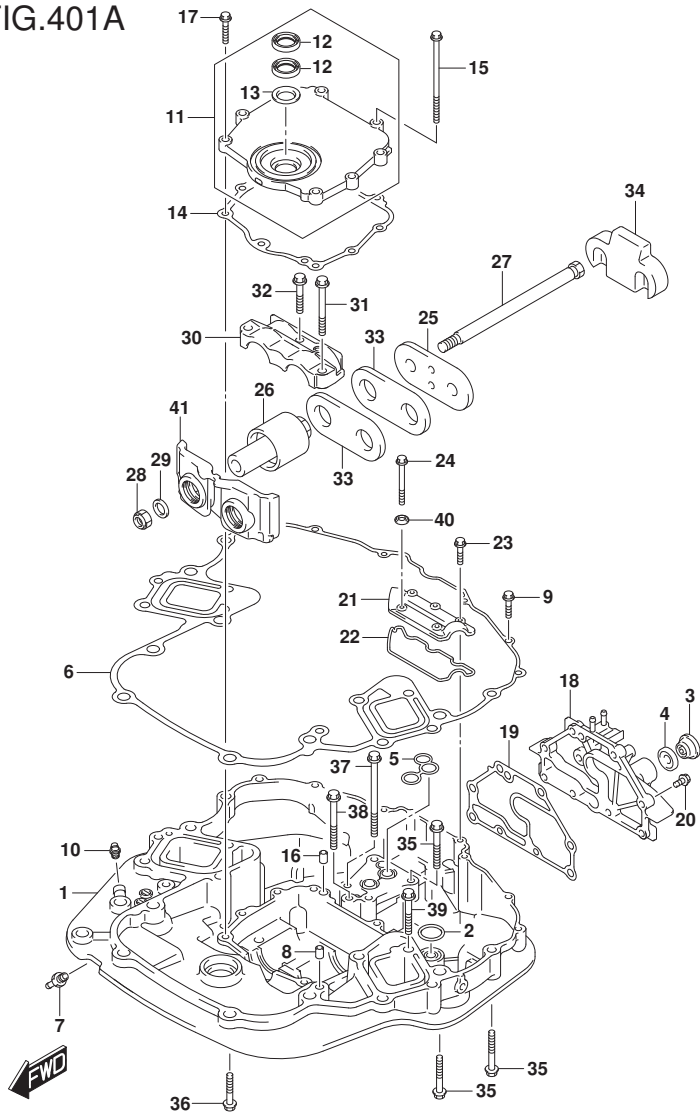


FIG.340B (1-J-11) PTT MOTOR TRANSOM(X,XX)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	38100-93J04	MOTOR ASSY, PTT	1	
2	31111-94900	.SCREW, YOKE	3	
3	31123-94910	.O RING	1	
4	31133-90J10	.BRUSH SET, PLUS	1	
5	31133-94910	..BRUSH	1	
6	31135-94900	.SPRING	2	
7	31136-90J20	.BREAKER	1	
8	31173-94920	.HOLDER, BRUSH	1	
9	31311-93J00	.ARMATURE	1	
10	33799-97E00	.OIL SEAL	1	

FIG.401A



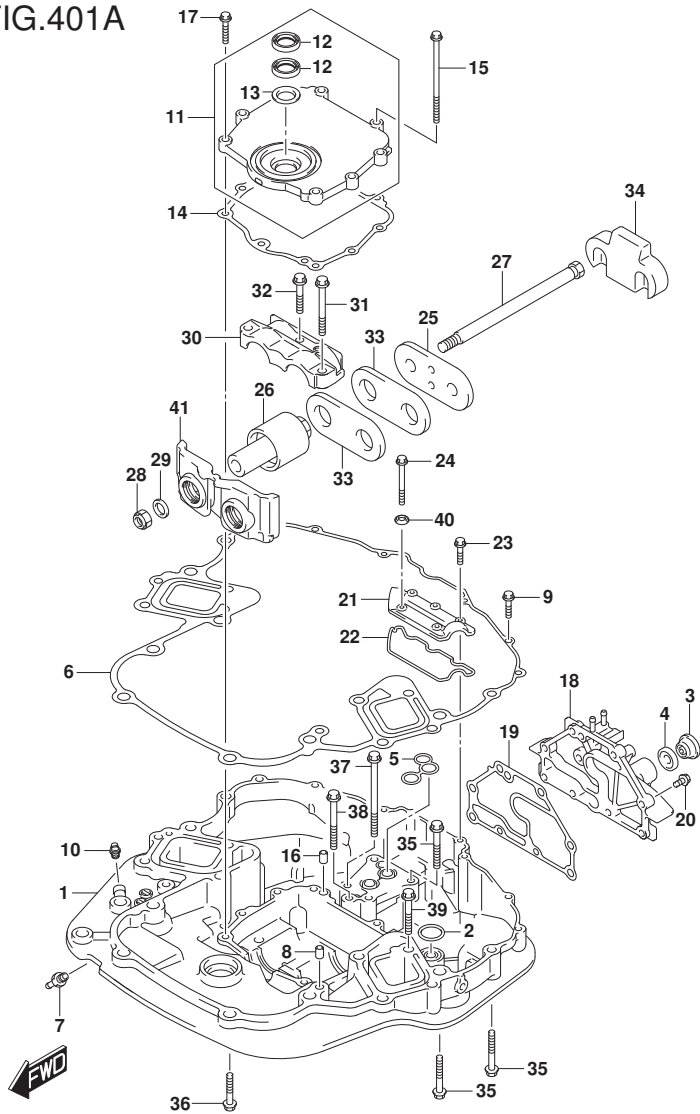
DF250_E01_020_401A
ENGINE HOLDER

FIG.401A (1-J-12) ENGINE HOLDER (DF200T)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	51111-93J30-YAY	HOLDER, ENGINE (BLACK)	1	
1-2	51111-93J30-Y5S	HOLDER, ENGINE (WHITE)	1	
2	16519-93J00	SEAL, ENGINE HOLDER OIL	1	
3	17913-93J00	PLUG, WATER	1	
4	17914-93J00	GASKET, WATER PLUG	1	
5	51116-93J00	SEAL, WATER RETURN	1	
6	51211-93J00	GASKET, ENGINE HOLDER	1	
7	61155-93J20	UNION, WATER INDICATOR	1	
8	09206-08001	PIN (8X11)	2	
9	01550-08307	BOLT	6	
10	22511-99011	NIPPLE, GREASE	1	
11	51120-98L00	COVER, ASSY MOUNT OIL SEAL	1	
12	51124-93J01	.OIL SEAL	2	
13	51125-93J00	.SCRAPER	1	
14	51123-93J01	GASKET, MOUNT OIL SEAL COVER	1	
15	09103-08109	BOLT (8X120)	2	
16	09206-08001	PIN (8X11)	2	
17	01550-0830A	BOLT	6	
18-1	51140-93J11-YAY	COVER, ENGINE HOLDER (BLACK)	1	W/TRANSOM(L)
18-2	51140-93J11-Y5S	COVER, ENGINE HOLDER (WHITE)	1	W/TRANSOM(L)
18-3	51140-98J00-YAY	COVER, ENGINE HOLDER (BLACK)	1	W/TRANSOM(X)
18-4	51140-98J00-Y5S	COVER, ENGINE HOLDER (WHITE)	1	W/TRANSOM(X)

DF250_E01_020

FIG.401A



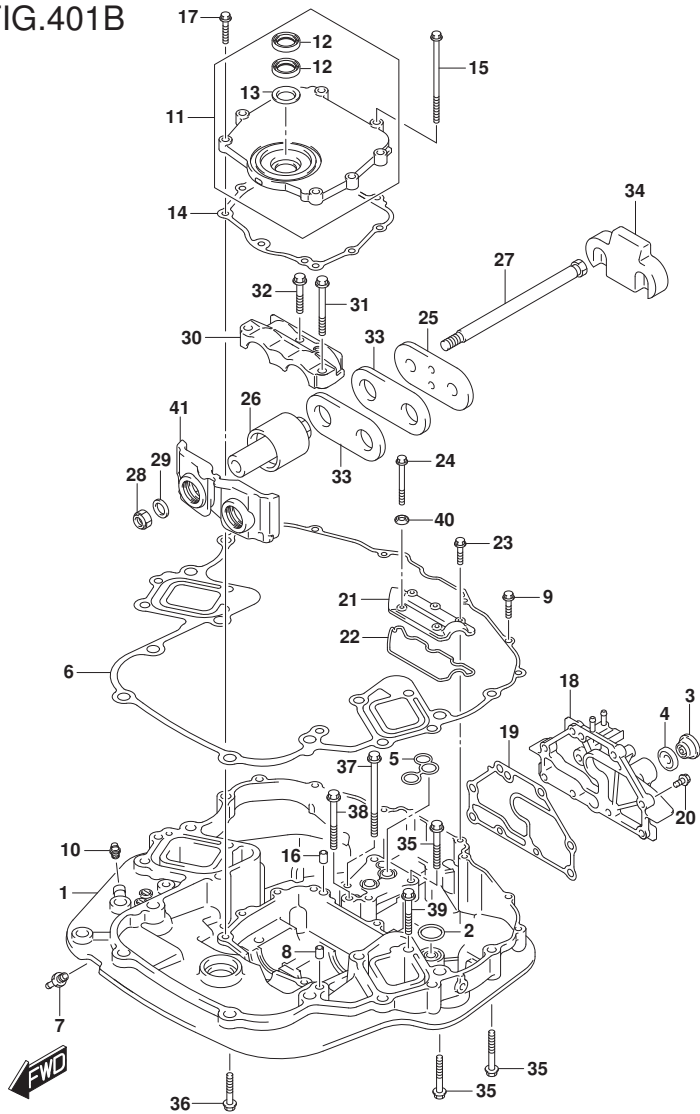
DF250_E01_020_401A
ENGINE HOLDER

FIG.401A (1-J-13) ENGINE HOLDER (DF200T)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
19	51142-93J00	GASKET, ENGINE HOLDER COV	1	
20	09116-08122	BOLT (8X30)	8	
21	51151-93J00	COVER, ENGINE HOLDER UPPER	1	
22	51152-93J00	SEAL, ENGINE HOLDER UPPER COV	1	
23	01550-08307	BOLT	3	
24	01550-08607	BOLT	2	
25	54123-93J03	PLATE, UPPER MOUNT	1	
26	54130-93J01	MOUNT, UPPER	2	
27	54112-93J00	BOLT (14X220)	2	
28	29159-93J00	NUT	2	
29	09160-15051	WASHER (15X24X3)	2	
30	54137-93J02	COVER, UPPER MOUNT	1	
31	09116-10135	BOLT (10X95)	2	
32	09116-10175	BOLT (10X50)	1	
33	54121-98J01	STOPPER, UPPER THRUST	2	
34	54125-93J00	MOUNT, UPPER THRUST REVERSE	1	
35	09116-10137	BOLT (10X70)	6	
36	09116-10175	BOLT (10X50)	4	
37	09116-10146	BOLT (10X195)	2	
38	09116-10134	BOLT (10X115)	1	
39	09116-08126	BOLT (8X65)	4	
40	09169-08038	WASHER (8.3X15X3)	2	
41	54144-93J01	SEAL, UPPER MOUNT	1	

DF200T E01
DF200T E40

FIG.401B



DF250_E01_020_401B
ENGINE HOLDER

FIG.401B (1-J-14) ENGINE HOLDER (DF200Z)(DF225T)(DF225Z)(DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	51111-93J30-YAY	HOLDER, ENGINE (BLACK)	1	
1-2	51111-93J30-Y5S	HOLDER, ENGINE (WHITE)	1	
2	16519-93J00	SEAL, ENGINE HOLDER OIL	1	
3	17913-93J00	PLUG, WATER	1	
4	17914-93J00	GASKET, WATER PLUG	1	
5	51116-93J00	SEAL, WATER RETURN	1	
6	51211-93J00	GASKET, ENGINE HOLDER	1	
7	61155-93J20	UNION, WATER INDICATOR	1	
8	09206-08001	PIN (8X11)	2	
9	01550-08307	BOLT	6	
10	22511-99011	NIPPLE, GREASE	1	
11	51120-98L00	COVER, ASSY MOUNT OIL SEAL	1	
12	51124-93J01	.OIL SEAL	2	
13	51125-93J00	.SCRAPER	1	
14	51123-93J01	GASKET, MOUNT OIL SEAL COVER	1	
15	09103-08109	BOLT (8X120)	2	
16	09206-08001	PIN (8X11)	2	
17	01550-0830A	BOLT	6	

DF250_E01_020

FIG.401B

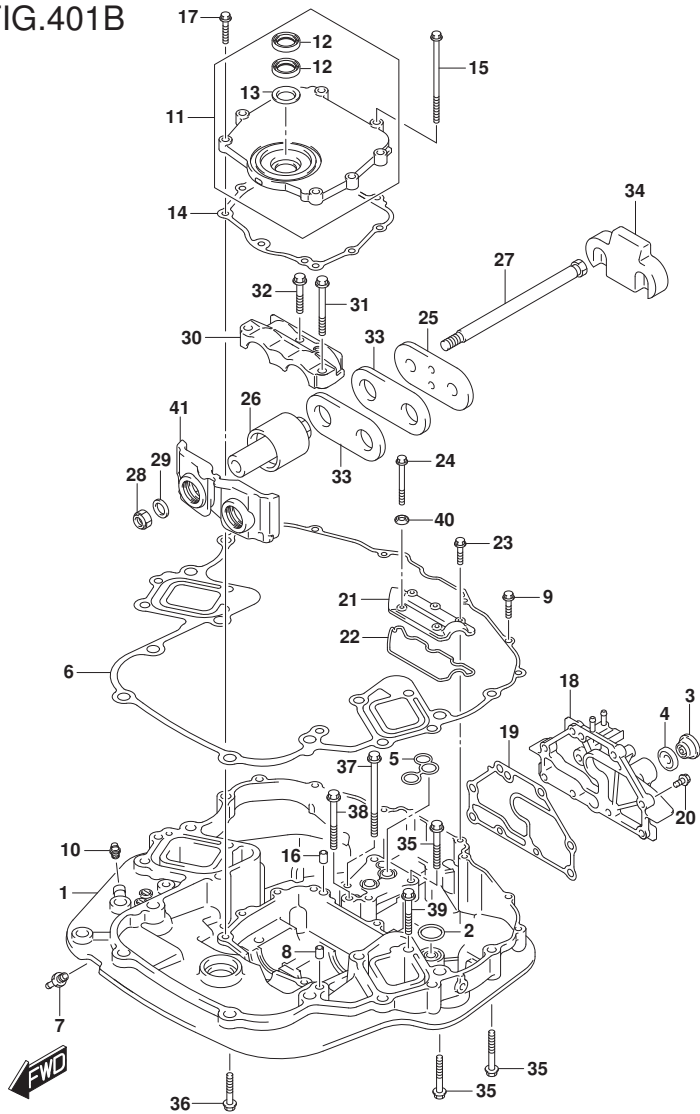


FIG.401B (1-J-15) ENGINE HOLDER (DF200Z)(DF225T)(DF225Z)(DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
18-1	51140-98J00-YAY	COVER, ENGINE HOLDER (BLACK)	1	
18-2	51140-98J00-Y5S	COVER, ENGINE HOLDER (WHITE)	1	
19	51142-93J00	GASKET, ENGINE HOLDER COV	1	
20	09116-08122	BOLT (8X30)	8	
21	51151-93J00	COVER, ENGINE HOLDER UPPER	1	
22	51152-93J00	SEAL, ENGINE HOLDER UPPER COV	1	
23	01550-08307	BOLT	3	
24	01550-08607	BOLT	2	
25	54123-93J03	PLATE, UPPER MOUNT	1	
26	54130-93J01	MOUNT, UPPER	2	
27	54112-93J00	BOLT (14X220)	2	
28	29159-93J00	NUT	2	
29	09160-15051	WASHER (15X24X3)	2	
30	54137-93J02	COVER, UPPER MOUNT	1	
31	09116-10135	BOLT (10X95)	2	
32	09116-10175	BOLT (10X50)	1	
33	54121-98J01	STOPPER, UPPER THRUST	2	
34	54125-93J00	MOUNT, UPPER THRUST REVERSE	1	
35	09116-10137	BOLT (10X70)	6	
36	09116-10175	BOLT (10X50)	4	
37	09116-10146	BOLT (10X195)	2	

FIG.401B

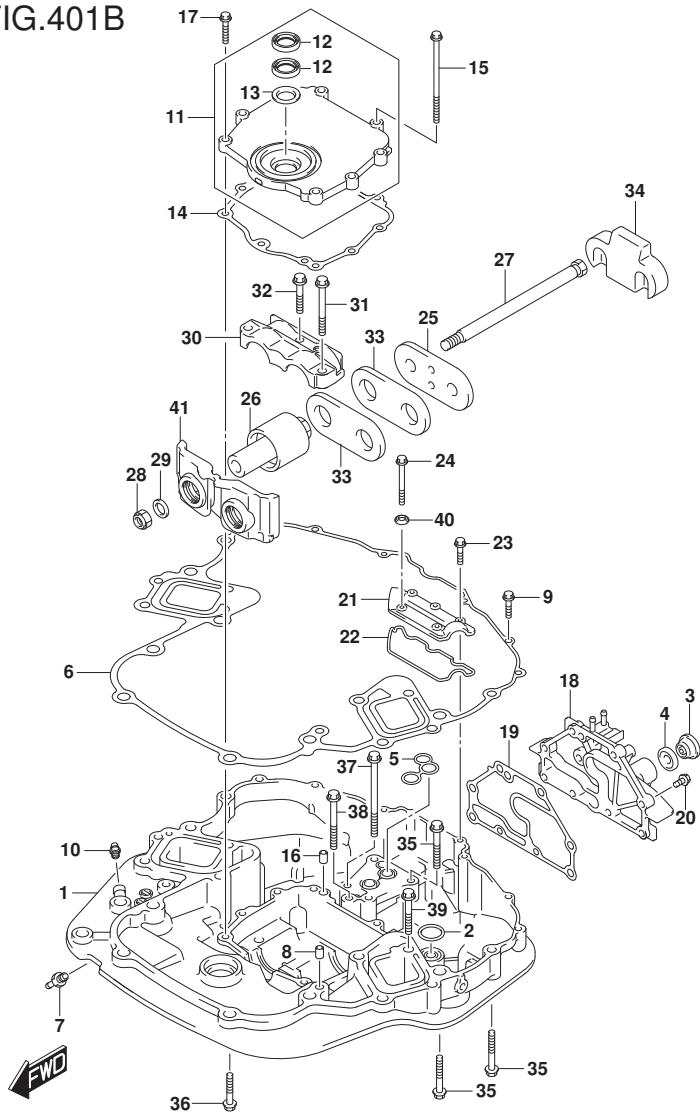


FIG.401B (1-K-2) ENGINE HOLDER (DF200Z)(DF225T)(DF225Z)(DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
38	09116-10134	BOLT (10X115)	1	
39	09116-08126	BOLT (8X65)	4	
40	09169-08038	WASHER (8.3X15X3)	2	
41	54144-93J01	SEAL, UPPER MOUNT	1	

- DF200Z E01
- DF200Z E40
- DF225T E01
- DF225T E40
- DF225Z E01
- DF225Z E40
- DF250T E01
- DF250T E40
- DF250Z E01
- DF250Z E40

FIG.405A

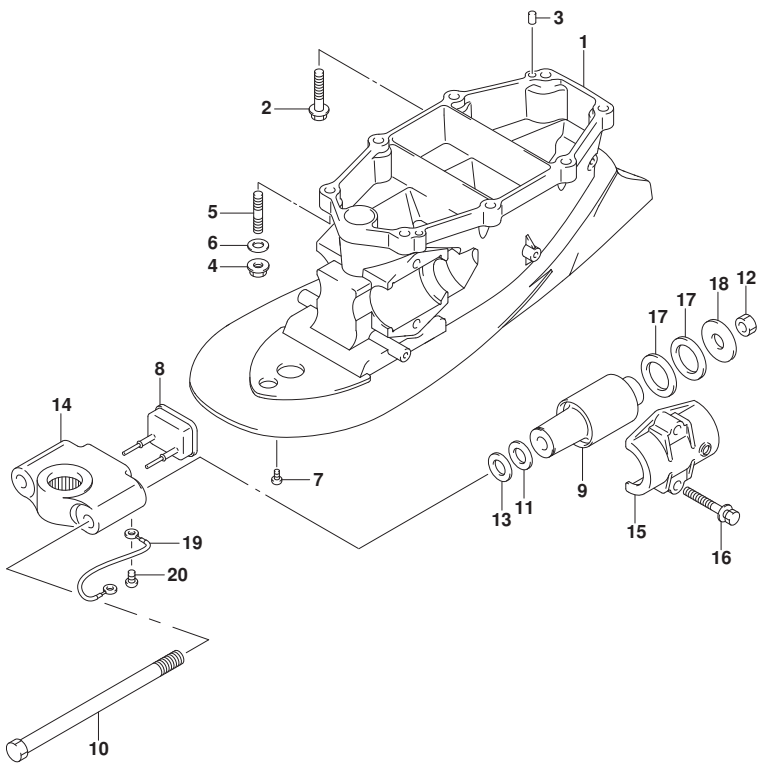


FIG.405A (1-K-3) DRIVE SHAFT HOUSING TRANSOM(L)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	52111-93J20-YAY	HOUSING, DRIVE SHAFT (BLACK)	1	
1-2	52111-93J20-Y5S	HOUSING, DRIVE SHAFT (WHITE)	1	
2	09116-10176	BOLT (10X44)	6	
3	09202-08006	PIN (8X12)	2	
4	09140-10031	NUT	2	
5	09108-10150	STUD BOLT	2	
6	09160-10141	WASHER (10.5X19X2)	2	
7	09125-06063	SCREW (6X10)	1	
8	54151-93J00	MOUNT, LOWER THRUST	1	
9	54160-93J01	MOUNT, LOWER	2	
10	54112-93J00	BOLT (14X220)	2	
11	09160-16050	WASHER (16X32X3)	2	
12	29159-93J00	NUT	2	
13	09160-16050	WASHER (16X32X3)	2	
14-1	54211-93J00-YAY	BRACKET, LOWER MOUNT (BLACK)	1	
14-2	54211-93J00-Y5S	BRACKET, LOWER MOUNT (WHITE)	1	
15-1	54221-93J00-YAY	COVER, LOWER MOUNT (BLACK)	2	
15-2	54221-93J00-Y5S	COVER, LOWER MOUNT (WHITE)	2	
16	09116-10175	BOLT (10X50)	4	
17	54165-98J01	STOPPER, LOWER THRUST REVERSE	4	
18	09160-14066	WASHER (14X50X4)	2	
19	36894-87D00	LEAD, MT BRKT TO HSG	1	
20	09125-06063	SCREW (6X10)	1	

DF200T E01
DF200T E40



FIG.405B (1-K-4) DRIVE SHAFT HOUSING TRANSOM(X)

DF250_E01_020

FIG.405C

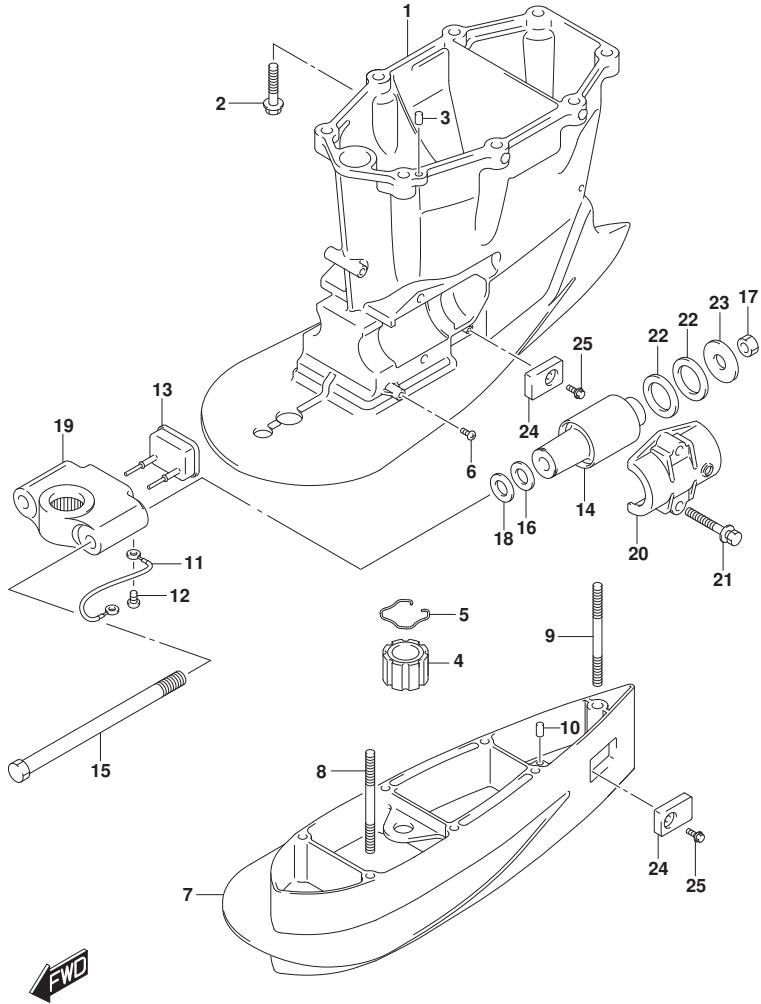


FIG.405C (1-K-5) DRIVE SHAFT HOUSING TRANSOM(XX)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	52111-93J11-YAY	HOUSING, DRIVE SHAFT (BLACK)	1	
1-2	52111-93J11-Y5S	HOUSING, DRIVE SHAFT (WHITE)	1	
2	09116-10176	BOLT (10X44)	8	
3	09202-08006	PIN (8X12)	2	
4	57130-87D10	BUSH, DRIVE SHAFT	1	
5	09387-38002	RING	1	
6	09125-06063	SCREW (6X10)	1	
7-1	52131-93J00-YAY	CASE, EXTENSION (BLACK)	1	
7-2	52131-93J00-Y5S	CASE, EXTENSION (WHITE)	1	
8	09108-10115	STUD BOLT	6	
9	09108-12013	STUD BOLT	1	
10	09202-08006	PIN (8X12)	2	
11	36894-87D00	LEAD, MT BRKT TO HSG	1	
12	09125-06063	SCREW (6X10)	1	
13	54151-93J00	MOUNT, LOWER THRUST	1	
14	54160-93J01	MOUNT, LOWER	2	
15	54112-93J00	BOLT (14X220)	2	
16	09160-16050	WASHER (16X32X3)	2	
17	29159-93J00	NUT	2	
18	09160-16050	WASHER (16X32X3)	2	

FIG.405C

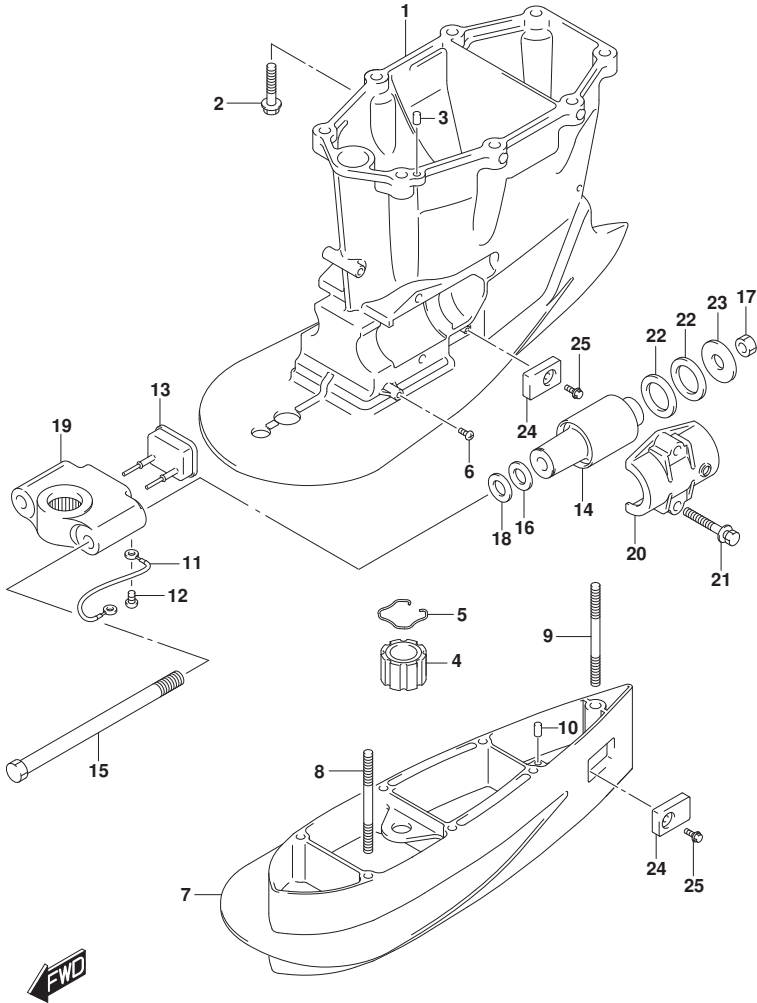


FIG.405C (1-K-6) DRIVE SHAFT HOUSING TRANSOM(XX)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
19-1	54211-93J00-YAY	BRACKET, LOWER MOUNT (BLACK)	1	
19-2	54211-93J00-Y5S	BRACKET, LOWER MOUNT (WHITE)	1	
20-1	54221-93J00-YAY	COVER, LOWER MOUNT (BLACK)	2	
20-2	54221-93J00-Y5S	COVER, LOWER MOUNT (WHITE)	2	
21	09116-10175	BOLT (10X50)	4	
22	54165-98J01	STOPPER, LOWER THRUST REVERSE	4	
23	09160-14066	WASHER (14X50X4)	2	
24	55321-93J01	ANODE, PROTECTION	2	
25	09116-06236	BOLT (6X16)	2	

DF200T E01
DF200Z E01
DF225T E40
DF225Z E40
DF250T E01
DF250T E40
DF250Z E40

FIG.407A

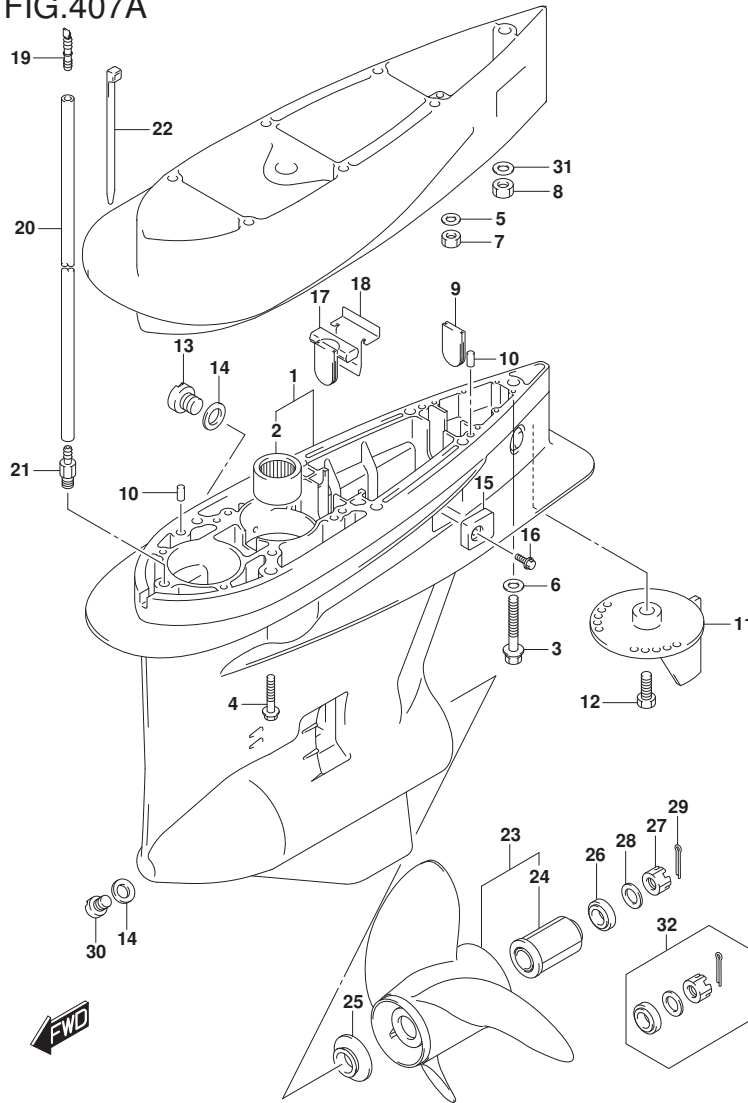


FIG.407A (1-K-7) GEAR CASE (DF200T E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	55110-93J20-YAY	CASE, GEAR (BLACK)	1	
1-2	55110-93J20-Y5S	CASE, GEAR (WHITE)	1	
2	09263-32017	.BEARING (32X48X30)	1	
3	09100-12052	BOLT (12X70)	1	W/TRANSOM(L,X)
4	09116-10150	BOLT (10X55)	6	W/TRANSOM(L,X)
5	09160-10141	WASHER (10.5X19X2)	6	W/TRANSOM(XX)
6	09160-12066	WASHER (12.5X22X2.5)	1	W/TRANSOM(L,X)
7	09140-10031	NUT, EXTENSION BOLT NO.1	6	W/TRANSOM(XX)
8	09159-12014	NUT	1	W/TRANSOM(XX)
9	17566-87D11	GROMMET, GEAR CASE	1	
10	09202-08006	PIN (8X12)	2	
11-1	55125-98J00-YAY	TAB, TRIM (BLACK)	1	
11-2	55125-98J00-Y5S	TAB, TRIM (WHITE)	1	
12	09116-08137	BOLT (8X22)	1	
13	55128-93J10	PLUG, DRAIN	2	
14	09168-10034	GASKET (9.5X16.5X2)	3	
15	55321-93J01	ANODE, PROTECTION	2	
16	09116-06236	BOLT (6X16)	2	
17	55332-87D11	RUBBER, EXHAUST SEAL	1	
18	55333-87D10	PLATE, EXHAUST SEAL	1	
19	55127-87D00	UNION, SPEEDOMETER HOSE	1	
20-1	09355-40805-600	HOSE (4X8X600)	1	W/TRANSOM(L,X) L:600->50
20-2	09355-40805-600	HOSE (4X8X600)	1	W/TRANSOM(XX) L:600->180
21	09362-09008	UNION	1	
22	09407-10404	CLAMP (L:100)	2	
23-1	58700-93L00	PROPELLER (3X16X17)	1	
23-2	58700-93L10	PROPELLER (3X16X18.5)	1	
23-3	58700-93L20	PROPELLER (3X16X20)	1	
23-4	58700-93L30	PROPELLER (3X16X21.5)	1	

FIG.407A

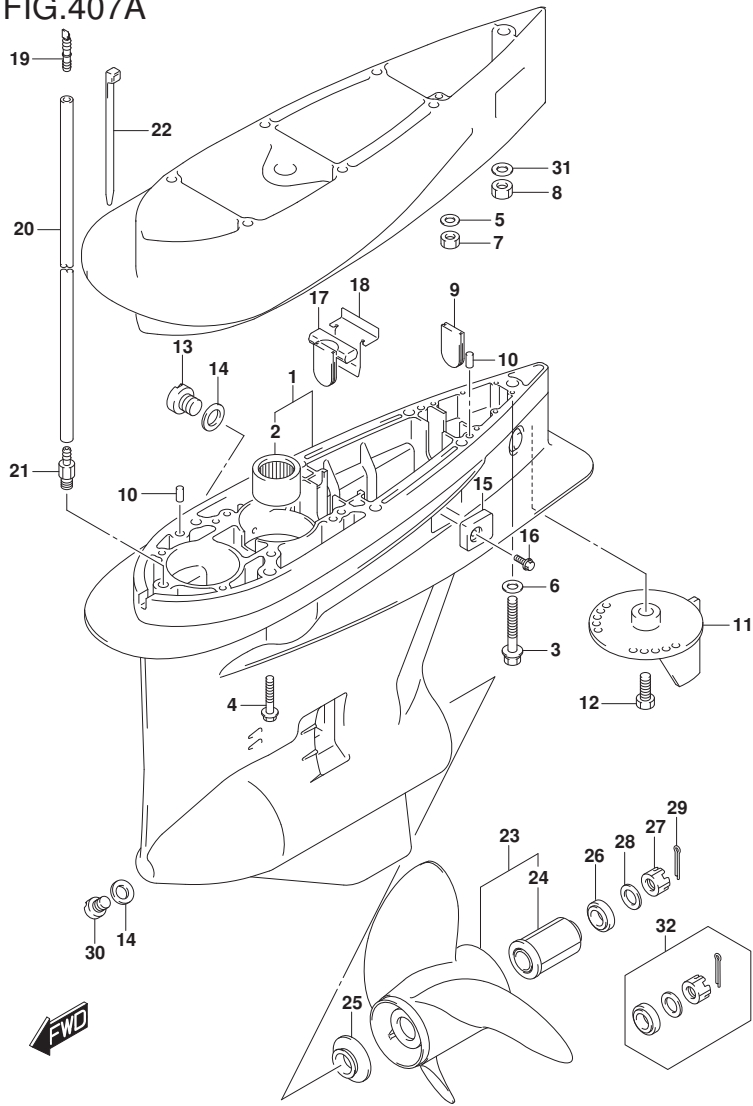


FIG.407A (1-K-8) GEAR CASE (DF200T E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23-5	58700-93L40	PROPELLER (3X16X23)	1	
23-6	58700-93L50	PROPELLER (3X16X24.5)	1	
23-7	58700-93L60	PROPELLER (3X16X26)	1	OPT
23-8	58700-93L70	PROPELLER (3X16X27.5)	1	OPT
23-9	58700-93L80	PROPELLER (3X16X15)	1	OPT
23-10	58700-96J00	PROPELLER (3X15.5X17)	1	OPT
23-11	58700-96J10	PROPELLER (3X15.25X19)	1	OPT
23-12	58700-96J20	PROPELLER (3X15X21)	1	OPT
23-13	58700-96J30	PROPELLER (3X14.75X23)	1	OPT
23-14	58700-96J40	PROPELLER (3X14.5X25)	1	OPT
23-15	58700-96J50	PROPELLER (3X14.5X27)	1	OPT
24	58120-93L00	.BUSH SET, PROPELLER	1	
25	57632-93L10	STOPPER, PROPELLER BUSH	1	
26	57633-93L00	SPACER, PROPELLER NUT	1	
27	09141-18005	NUT	1	
28	09160-18028	WASHER (18.5X31X1)	1	
29	09204-03003	COTTER PIN (D:3.6,L:25)	1	
30	55128-93L00	PLUG, DRAIN	1	
31	09160-12066	WASHER (12.5X22X2.5)	1	W/TRANSOM(XX)
32	57630-93L00	KIT, PROPELLER NUT	1	OPT
33	25700-93J00	KIT, GEAR CASE SEALING	1	OPT
				NOT ILLUSTRATED

DF200T E01

FIG.407B

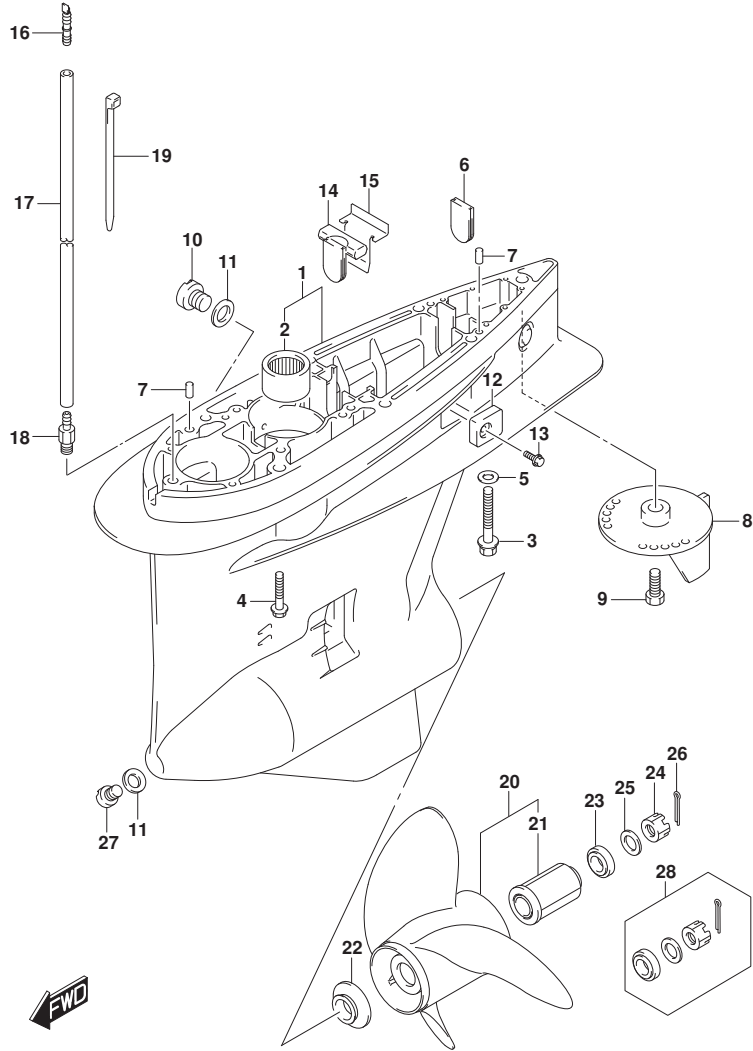


FIG.407B (1-K-9) GEAR CASE (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	55110-93J20-YAY	CASE, GEAR (BLACK)	1	
1-2	55110-93J20-Y5S	CASE, GEAR (WHITE)	1	
2	09263-32017	.BEARING (32X48X30)	1	
3	09100-12052	BOLT (12X70)	1	
4	09116-10150	BOLT (10X55)	6	
5	09160-12066	WASHER (12.5X22X2.5)	1	
6	17566-87D11	GROMMET, GEAR CASE	1	
7	09202-08006	PIN (8X12)	2	
8-1	55125-98J00-YAY	TAB, TRIM (BLACK)	1	
8-2	55125-98J00-Y5S	TAB, TRIM (WHITE)	1	
9	09116-08137	BOLT (8X22)	1	
10	55128-93J10	PLUG, DRAIN	2	
11	09168-10034	GASKET (9.5X16.5X2)	3	
12	55321-93J01	ANODE, PROTECTION	2	
13	09116-06236	BOLT (6X16)	2	
14	55332-87D11	RUBBER, EXHAUST SEAL	1	
15	55333-87D10	PLATE, EXHAUST SEAL	1	
16	55127-87D00	UNION, SPEEDOMETER HOSE	1	
17	09355-40805-600	HOSE (4X8X600)	1	L:600->50
18	09362-09008	UNION	1	
19	09407-10404	CLAMP (L:100)	2	
20-1	58700-93L00	PROPELLER (3X16X17)	1	
20-2	58700-93L10	PROPELLER (3X16X18.5)	1	
20-3	58700-93L20	PROPELLER (3X16X20)	1	
20-4	58700-93L30	PROPELLER (3X16X21.5)	1	
20-5	58700-93L40	PROPELLER (3X16X23)	1	
20-6	58700-93L50	PROPELLER (3X16X24.5)	1	
20-7	58700-93L60	PROPELLER (3X16X26)	1	OPT
20-8	58700-93L70	PROPELLER (3X16X27.5)	1	OPT
20-9	58700-93L80	PROPELLER (3X16X15)	1	OPT

FIG.407B

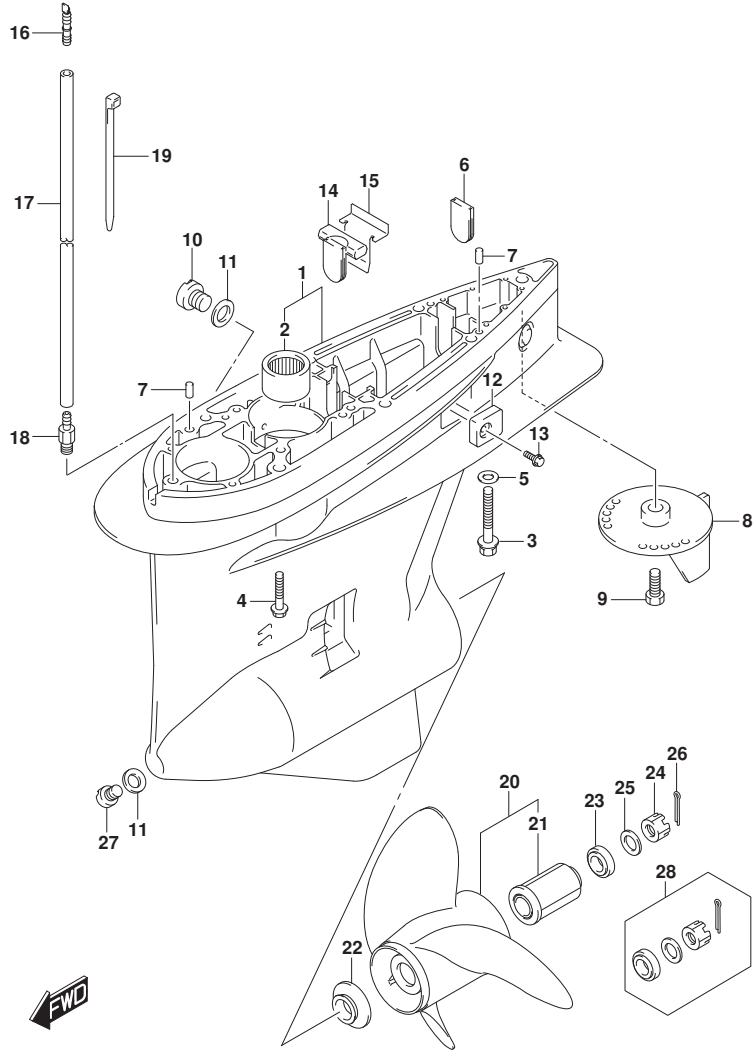
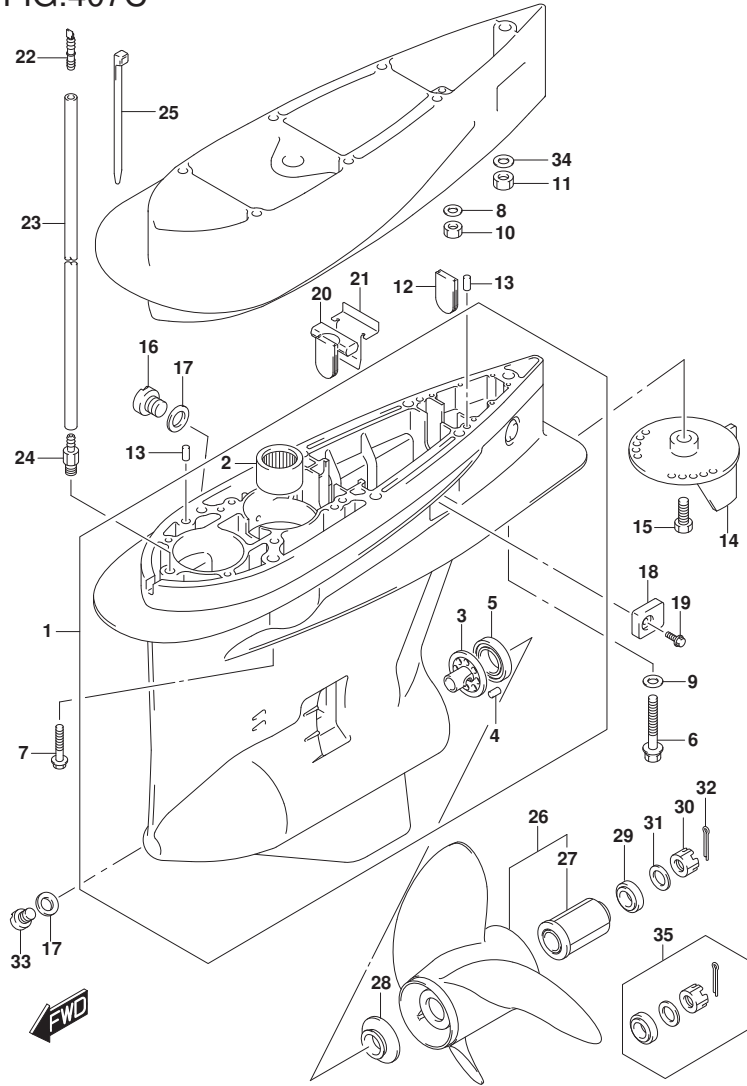


FIG.407B (1-K-10) GEAR CASE (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
20-10	58700-96J00	PROPELLER (3X15.5X17)	1	OPT
20-11	58700-96J10	PROPELLER (3X15.25X19)	1	OPT
20-12	58700-96J20	PROPELLER (3X15X21)	1	OPT
20-13	58700-96J30	PROPELLER (3X14.75X23)	1	OPT
20-14	58700-96J40	PROPELLER (3X14.5X25)	1	OPT
20-15	58700-96J50	PROPELLER (3X14.5X27)	1	OPT
21	58120-93L00	.BUSH SET, PROPELLER	1	
22	57632-93L10	STOPPER, PROPELLER BUSH	1	
23	57633-93L00	SPACER, PROPELLER NUT	1	
24	09141-18005	NUT	1	
25	09160-18028	WASHER (18.5X31X1)	1	
26	09204-03003	COTTER PIN (D:3.6,L:25)	1	
27	55128-93L00	PLUG, DRAIN	1	
28	57630-93L00	KIT, PROPELLER NUT	1	OPT
29	25700-93J00	KIT, GEAR CASE SEALING	1	OPT
				NOT ILLUSTRATED

DF200T E40

FIG.407C



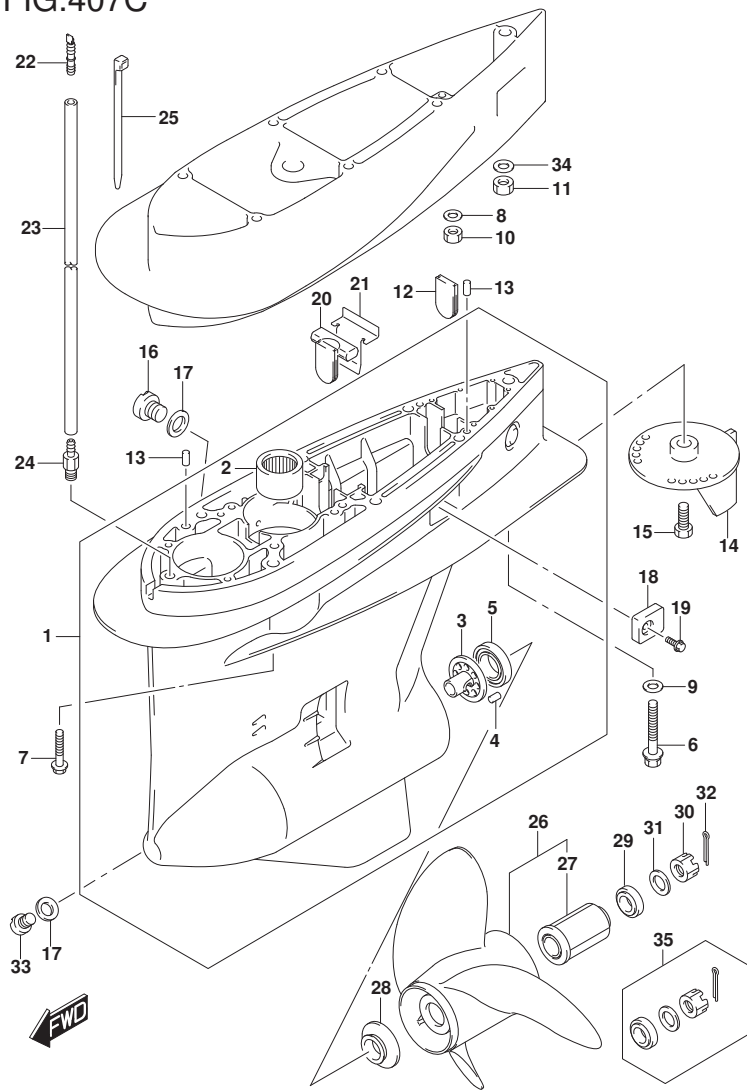
DF250_E01_020_407C
GEAR CASE

FIG.407C (1-K-11) GEAR CASE (DF200Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	55110-93J30-YAY	CASE, GEAR (BLACK)	1	
1-2	55110-93J30-Y5S	CASE, GEAR (WHITE)	1	
2	09263-32017	.BEARING (32X48X30)	1	
3	56145-93J00	.HOUSING, SHIFT CAM	1	
4	04221-08129	.PIN	1	
5	09265-50002	.BEARING (50X90X21.75)	1	
6	09100-12052	BOLT (12X70)	1	W/TRANSOM(X)
7	09116-10150	BOLT (10X55)	6	W/TRANSOM(X)
8	09160-10141	WASHER (10.5X19X2)	6	W/TRANSOM(XX)
9	09160-12066	WASHER (12.5X22X2.5)	1	W/TRANSOM(X)
10	09140-10031	NUT	6	W/TRANSOM(XX)
11	09159-12014	NUT	1	W/TRANSOM(XX)
12	17566-87D11	GROMMET, GEAR CASE	1	
13	09202-08006	PIN (8X12)	2	
14-1	55125-98J00-YAY	TAB, TRIM (BLACK)	1	
14-2	55125-98J00-Y5S	TAB, TRIM (WHITE)	1	
15	09116-08137	BOLT (8X22)	1	
16	55128-93J10	PLUG, DRAIN	2	
17	09168-10034	GASKET (9.5X16.5X2)	3	
18	55321-93J01	ANODE, PROTECTION	2	
19	09116-06236	BOLT (6X16)	2	
20	55332-87D11	RUBBER, EXHAUST SEAL	1	
21	55333-87D10	PLATE, EXHAUST SEAL	1	
22	55127-87D00	UNION, SPEEDOMETER HOSE	1	
23-1	09355-40805-600	HOSE (4X8X600)	1	W/TRANSOM(X) L:600->50
23-2	09355-40805-600	HOSE (4X8X600)	1	W/TRANSOM(XX) L:600->180
24	09362-09008	UNION	1	
25	09407-10404	CLAMP (L:100)	2	
26-1	58800-93L10	PROPELLER (3X16X18.5)	1	

DF250_E01_020

FIG.407C



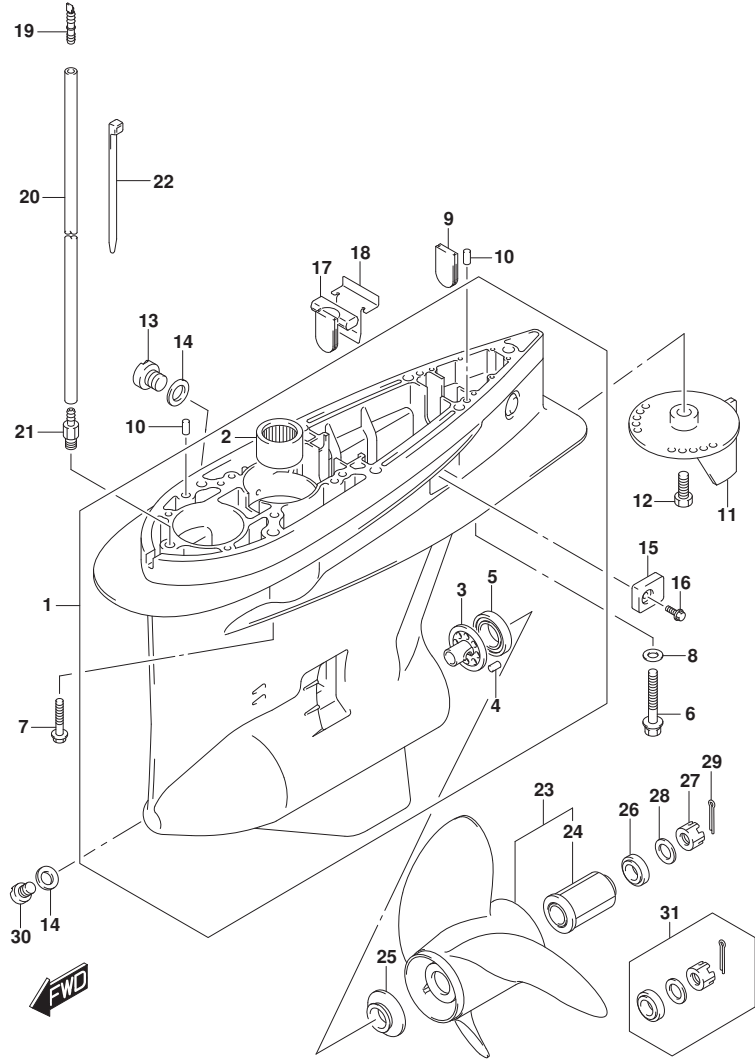
DF250_E01_020_407C
GEAR CASE

FIG.407C (1-K-12) GEAR CASE (DF200Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
26-2	58800-93L20	PROPELLER (3X16X20)	1	
26-3	58800-93L30	PROPELLER (3X16X21.5)	1	
26-4	58800-93L40	PROPELLER (3X16X23)	1	
26-5	58800-93L00	PROPELLER (3X16X17)	1	
26-6	58800-93L50	PROPELLER (3X16X24.5)	1	OPT
26-7	58800-93L60	PROPELLER (3X16X26)	1	OPT
26-8	58800-96J00	PROPELLER (3X15.5X17)	1	OPT
26-9	58800-96J10	PROPELLER (3X15.25X19)	1	OPT
26-10	58800-96J20	PROPELLER (3X15X21)	1	OPT
26-11	58800-96J30	PROPELLER (3X14.75X23)	1	OPT
26-12	58800-96J40	PROPELLER (3X14.5X25)	1	OPT
26-13	58800-96J50	PROPELLER (3X14.5X27)	1	OPT
27	58120-93L00	.BUSH SET, PROPELLER	1	
28	57632-93L10	STOPPER, PROPELLER BUSH	1	
29	57633-93L00	SPACER, PROPELLER NUT	1	
30	09141-18005	NUT	1	
31	09160-18028	WASHER (18.5X31X1)	1	
32	09204-03003	COTTER PIN (D:3.6,L:25)	1	
33	55128-93L00	PLUG, DRAIN	1	
34	09160-12066	WASHER (12.5X22X2.5)	1	W/TRANSOM(XX)
35	57630-93L00	KIT, PROPELLER NUT	1	OPT
36	25700-93J00	KIT, GEAR CASE SEALING	1	OPT
				NOT ILLUSTRATED

DF200Z E01

FIG.407D



DF250_E01_020_407D
GEAR CASE

FIG.407D (1-K-13) GEAR CASE (DF200Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	55110-93J30-YAY	CASE, GEAR (BLACK)	1	
1-2	55110-93J30-Y5S	CASE, GEAR (WHITE)	1	
2	09263-32017	.BEARING (32X48X30)	1	
3	56145-93J00	.HOUSING, SHIFT CAM	1	
4	04221-08129	.PIN	1	
5	09265-50002	.BEARING (50X90X21.75)	1	
6	09100-12052	BOLT (12X70)	1	
7	09116-10150	BOLT (10X55)	6	
8	09160-12066	WASHER (12.5X22X2.5)	1	
9	17566-87D11	GROMMET, GEAR CASE	1	
10	09202-08006	PIN (8X12)	2	
11-1	55125-98J00-YAY	TAB, TRIM (BLACK)	1	
11-2	55125-98J00-Y5S	TAB, TRIM (WHITE)	1	
12	09116-08137	BOLT (8X22)	1	
13	55128-93J10	PLUG, DRAIN	2	
14	09168-10034	GASKET (9.5X16.5X2)	3	
15	55321-93J01	ANODE, PROTECTION	2	
16	09116-06236	BOLT (6X16)	2	
17	55332-87D11	RUBBER, EXHAUST SEAL	1	
18	55333-87D10	PLATE, EXHAUST SEAL	1	
19	55127-87D00	UNION, SPEEDOMETER HOSE	1	
20	09355-40805-600	HOSE (4X8X600)	1	L:600->50
21	09362-09008	UNION	1	
22	09407-10404	CLAMP (L:100)	2	
23-1	58800-93L10	PROPELLER (3X16X18.5)	1	
23-2	58800-93L20	PROPELLER (3X16X20)	1	
23-3	58800-93L30	PROPELLER (3X16X21.5)	1	
23-4	58800-93L40	PROPELLER (3X16X23)	1	
23-5	58800-93L00	PROPELLER (3X16X17)	1	
23-6	58800-93L50	PROPELLER (3X16X24.5)	1	OPT

FIG.407D

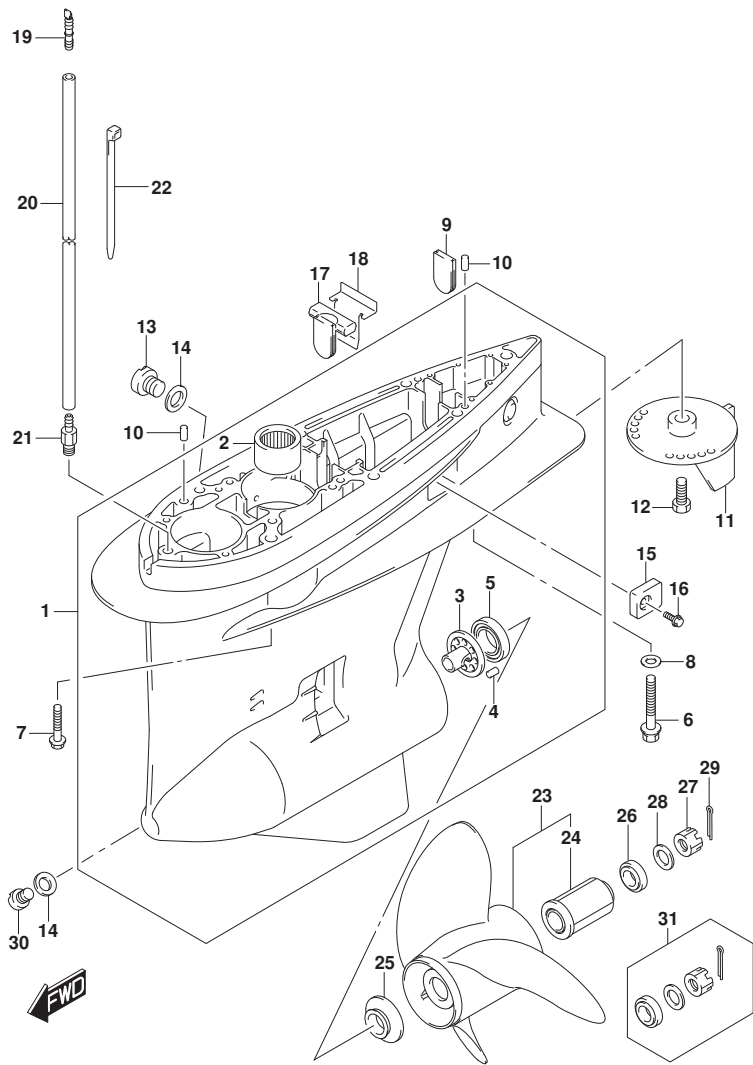


FIG.407D (1-K-14) GEAR CASE (DF200Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23-7	58800-93L60	PROPELLER (3X16X26)	1	OPT
23-8	58800-96J00	PROPELLER (3X15.5X17)	1	OPT
23-9	58800-96J10	PROPELLER (3X15.25X19)	1	OPT
23-10	58800-96J20	PROPELLER (3X15X21)	1	OPT
23-11	58800-96J30	PROPELLER (3X14.75X23)	1	OPT
23-12	58800-96J40	PROPELLER (3X14.5X25)	1	OPT
23-13	58800-96J50	PROPELLER (3X14.5X27)	1	OPT
24	58120-93L00	.BUSH SET, PROPELLER	1	
25	57632-93L10	STOPPER, PROPELLER BUSH	1	
26	57633-93L00	SPACER, PROPELLER NUT	1	
27	09141-18005	NUT	1	
28	09160-18028	WASHER (18.5X31X1)	1	
29	09204-03003	COTTER PIN (D:3.6,L:25)	1	
30	55128-93L00	PLUG, DRAIN	1	
31	57630-93L00	KIT, PROPELLER NUT	1	OPT
32	25700-93J00	KIT, GEAR CASE SEALING	1	OPT
				NOT ILLUSTRATED

DF200Z E40

FIG.407E

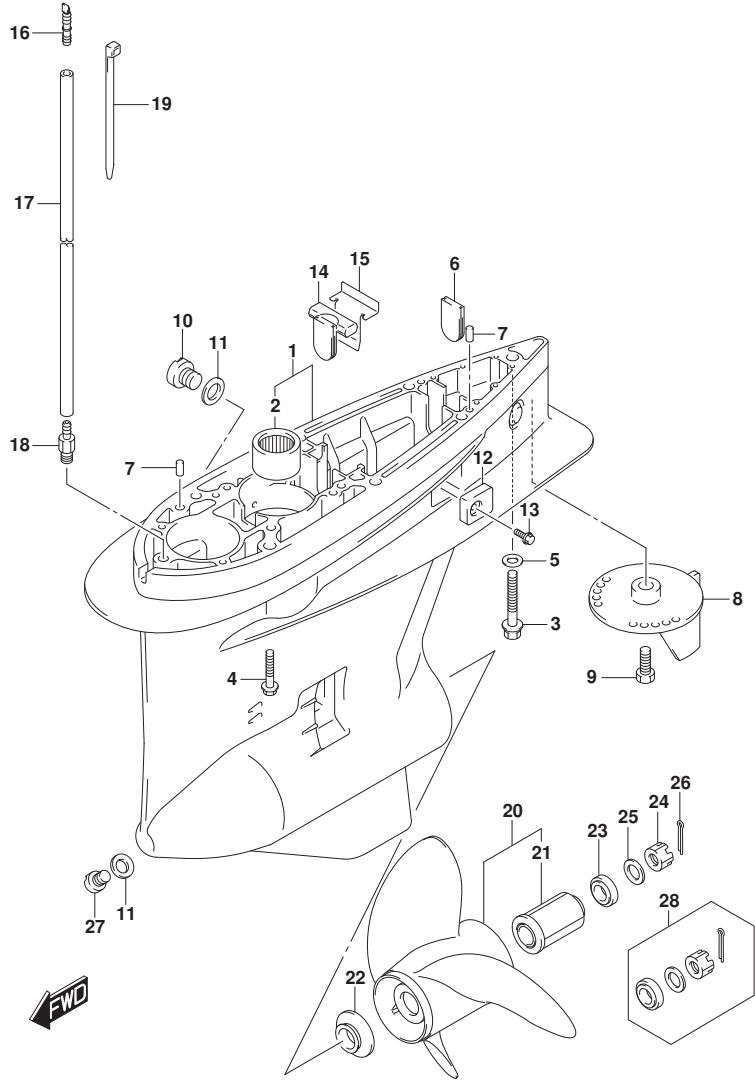
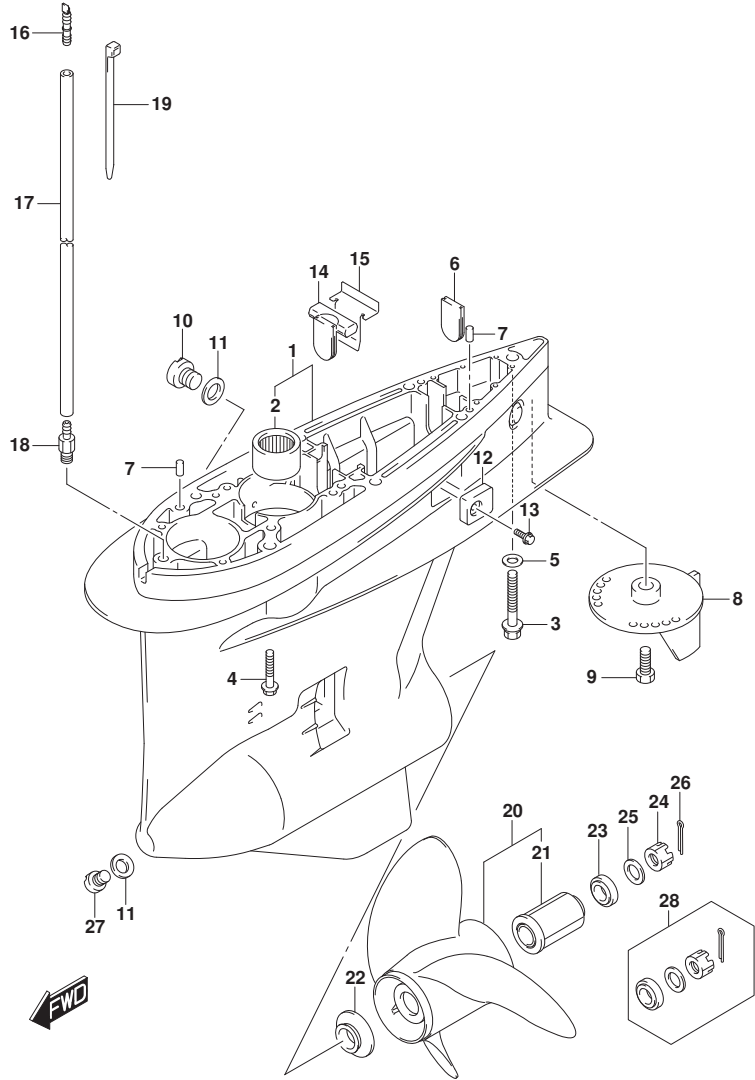


FIG.407E (1-K-15) GEAR CASE (DF225T E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	55110-93J20-YAY	CASE, GEAR (BLACK)	1	
1-2	55110-93J20-Y5S	CASE, GEAR (WHITE)	1	
2	09263-32017	.BEARING (32X48X30)	1	
3	09100-12052	BOLT (12X70)	1	
4	09116-10150	BOLT (10X55)	6	
5	09160-12066	WASHER (12.5X22X2.5)	1	
6	17566-87D11	GROMMET, GEAR CASE	1	
7	09202-08006	PIN (8X12)	2	
8-1	55125-98J00-YAY	TAB, TRIM (BLACK)	1	
8-2	55125-98J00-Y5S	TAB, TRIM (WHITE)	1	
9	09116-08137	BOLT (8X22)	1	
10	55128-93J10	PLUG, DRAIN	2	
11	09168-10034	GASKET (9.5X16.5X2)	3	
12	55321-93J01	ANODE, PROTECTION	2	
13	09116-06236	BOLT (6X16)	2	
14	55332-87D11	RUBBER, EXHAUST SEAL	1	
15	55333-87D10	PLATE, EXHAUST SEAL	1	
16	55127-87D00	UNION, SPEEDOMETER HOSE	1	
17	09355-40805-600	HOSE (4X8X600)	1	L:600->50
18	09362-09008	UNION	1	
19	09407-10404	CLAMP (L:100)	2	
20-1	58700-93L00	PROPELLER (3X16X17)	1	

FIG.407E



DF250_E01_020_407E
GEAR CASE

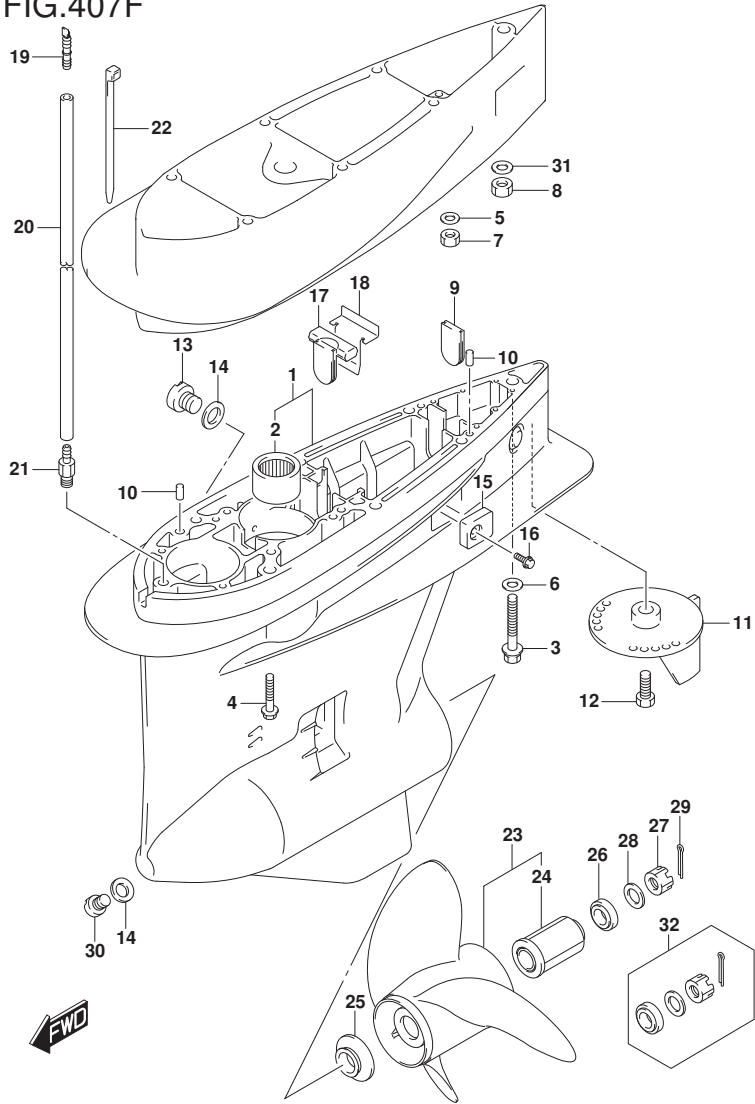
FIG.407E (1-L-2) GEAR CASE (DF225T E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
20-2	58700-93L10	PROPELLER (3X16X18.5)	1	
20-3	58700-93L20	PROPELLER (3X16X20)	1	
20-4	58700-93L30	PROPELLER (3X16X21.5)	1	
20-5	58700-93L40	PROPELLER (3X16X23)	1	
20-6	58700-93L50	PROPELLER (3X16X24.5)	1	
20-7	58700-93L60	PROPELLER (3X16X26)	1	OPT
20-8	58700-93L70	PROPELLER (3X16X27.5)	1	OPT
20-9	58700-93L80	PROPELLER (3X16X15)	1	OPT
20-10	58700-96J00	PROPELLER (3X15.5X17)	1	OPT
20-11	58700-96J10	PROPELLER (3X15.25X19)	1	OPT
20-12	58700-96J20	PROPELLER (3X15X21)	1	OPT
20-13	58700-96J30	PROPELLER (3X14.75X23)	1	OPT
20-14	58700-96J40	PROPELLER (3X14.5X25)	1	OPT
20-15	58700-96J50	PROPELLER (3X14.5X27)	1	OPT
21	58120-93L00	.BUSH SET, PROPELLER	1	
22	57632-93L10	STOPPER, PROPELLER BUSH	1	
23	57633-93L00	SPACER, PROPELLER NUT	1	
24	09141-18005	NUT	1	
25	09160-18028	WASHER (18.5X31X1)	1	
26	09204-03003	COTTER PIN (D:3.6,L:25)	1	
27	55128-93L00	PLUG, DRAIN	1	
28	57630-93L00	KIT, PROPELLER NUT	1	OPT
29	25700-93J00	KIT, GEAR CASE SEALING	1	OPT

NOT ILLUSTRATED

DF225T E01

FIG.407F



DF250_E01_020_407F
GEAR CASE

FIG.407F (1-L-3) GEAR CASE (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	55110-93J20-YAY	CASE, GEAR (BLACK)	1	
1-2	55110-93J20-Y5S	CASE, GEAR (WHITE)	1	
2	09263-32017	.BEARING (32X48X30)	1	
3	09100-12052	BOLT (12X70)	1	W/TRANSOM(X)
4	09116-10150	BOLT (10X55)	6	W/TRANSOM(X)
5	09160-10141	WASHER (10.5X19X2)	6	W/TRANSOM(XX)
6	09160-12066	WASHER (12.5X22X2.5)	1	W/TRANSOM(X)
7	09140-10031	NUT	6	W/TRANSOM(XX)
8	09159-12014	NUT	1	W/TRANSOM(XX)
9	17566-87D11	GROMMET, GEAR CASE	1	
10	09202-08006	PIN (8X12)	2	
11-1	55125-98J00-YAY	TAB, TRIM (BLACK)	1	
11-2	55125-98J00-Y5S	TAB, TRIM (WHITE)	1	
12	09116-08137	BOLT (8X22)	1	
13	55128-93J10	PLUG, DRAIN	2	
14	09168-10034	GASKET (9.5X16.5X2)	3	
15	55321-93J01	ANODE, PROTECTION	2	
16	09116-06236	BOLT (6X16)	2	
17	55332-87D11	RUBBER, EXHAUST SEAL	1	
18	55333-87D10	PLATE, EXHAUST SEAL	1	
19	55127-87D00	UNION, SPEEDOMETER HOSE	1	
20-1	09355-40805-600	HOSE (4X8X600)	1	W/TRANSOM(X) L:600->50
20-2	09355-40805-600	HOSE (4X8X600)	1	W/TRANSOM(XX) L:600->180
21	09362-09008	UNION	1	
22	09407-10404	CLAMP (L:100)	2	
23-1	58700-93L00	PROPELLER (3X16X17)	1	

FIG.407F

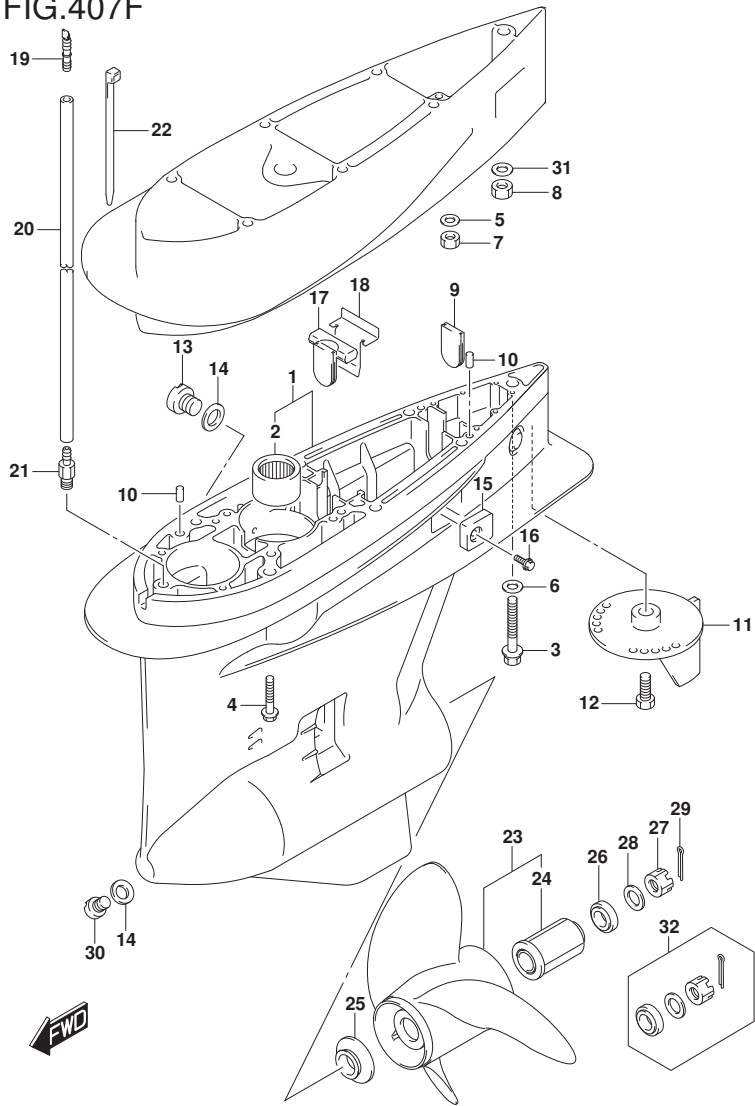
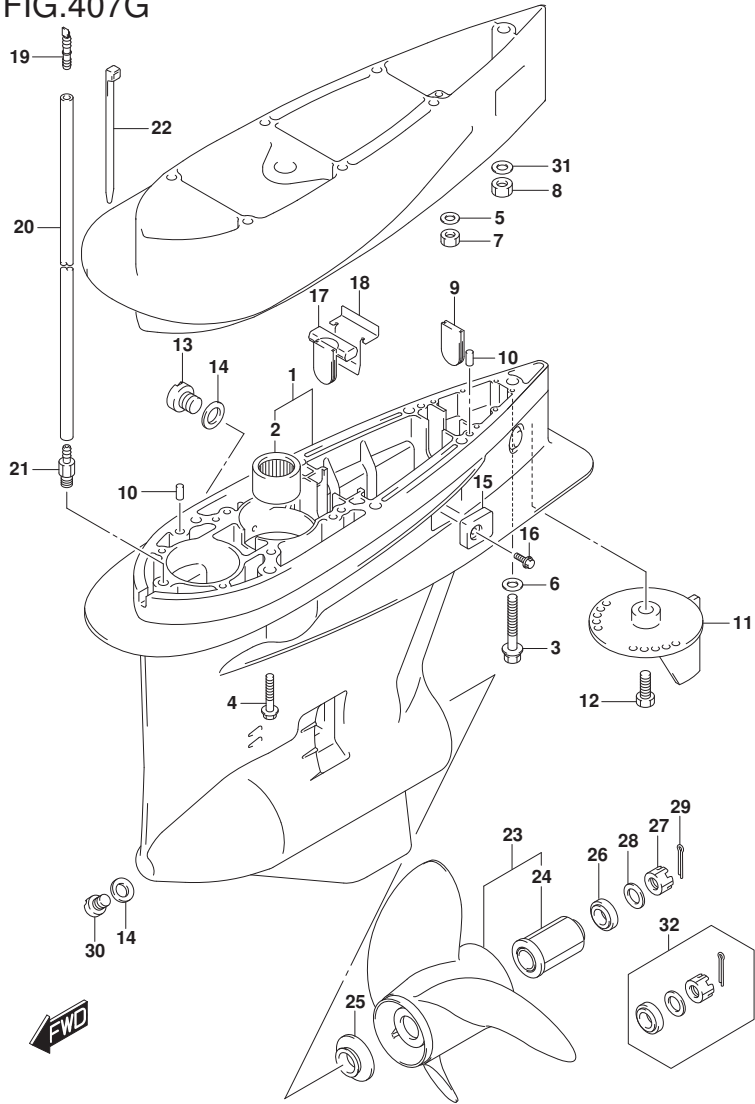


FIG.407F (1-L-4) GEAR CASE (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23-2	58700-93L10	PROPELLER (3X16X18.5)	1	
23-3	58700-93L20	PROPELLER (3X16X20)	1	
23-4	58700-93L30	PROPELLER (3X16X21.5)	1	
23-5	58700-93L40	PROPELLER (3X16X23)	1	
23-6	58700-93L50	PROPELLER (3X16X24.5)	1	
23-7	58700-93L60	PROPELLER (3X16X26)	1	OPT
23-8	58700-93L70	PROPELLER (3X16X27.5)	1	OPT
23-9	58700-93L80	PROPELLER (3X16X15)	1	OPT
23-10	58700-96J00	PROPELLER (3X15.5X17)	1	OPT
23-11	58700-96J10	PROPELLER (3X15.25X19)	1	OPT
23-12	58700-96J20	PROPELLER (3X15X21)	1	OPT
23-13	58700-96J30	PROPELLER (3X14.75X23)	1	OPT
23-14	58700-96J40	PROPELLER (3X14.5X25)	1	OPT
23-15	58700-96J50	PROPELLER (3X14.5X27)	1	OPT
24	58120-93L00	.BUSH SET, PROPELLER	1	
25	57632-93L10	STOPPER, PROPELLER BUSH	1	
26	57633-93L00	SPACER, PROPELLER NUT	1	
27	09141-18005	NUT	1	
28	09160-18028	WASHER (18.5X31X1)	1	
29	09204-03003	COTTER PIN (D:3.6,L:25)	1	
30	55128-93L00	PLUG, DRAIN	1	
31	09160-12066	WASHER (12.5X22X2.5)	1	W/TRANSOM(XX)
32	57630-93L00	KIT, PROPELLER NUT	1	OPT
33	25700-93J00	KIT, GEAR CASE SEALING	1	OPT
				NOT ILLUSTRATED

DF225T E40

FIG.407G



DF250_E01_020_407G
GEAR CASE

FIG.407G (1-L-5) GEAR CASE (DF250T)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	55110-93J20-YAY	CASE, GEAR (BLACK)	1	
1-2	55110-93J20-Y5S	CASE, GEAR (WHITE)	1	
2	09263-32017	.BEARING (32X48X30)	1	
3	09100-12052	BOLT (12X70)	1	W/TRANSOM(X)
4	09116-10150	BOLT (10X55)	6	W/TRANSOM(X)
5	09160-10141	WASHER (10.5X19X2)	6	W/TRANSOM(XX)
6	09160-12066	WASHER (12.5X22X2.5)	1	W/TRANSOM(X)
7	09140-10031	NUT	6	W/TRANSOM(XX)
8	09159-12014	NUT	1	W/TRANSOM(XX)
9	17566-87D11	GROMMET, GEAR CASE	1	
10	09202-08006	PIN (8X12)	2	
11-1	55125-98J00-YAY	TAB, TRIM (BLACK)	1	
11-2	55125-98J00-Y5S	TAB, TRIM (WHITE)	1	
12	09116-08137	BOLT (8X22)	1	
13	55128-93J10	PLUG, DRAIN	2	
14	09168-10034	GASKET (9.5X16.5X2)	3	
15	55321-93J01	ANODE, PROTECTION	2	
16	09116-06236	BOLT (6X16)	2	
17	55332-87D11	RUBBER, EXHAUST SEAL	1	
18	55333-87D10	PLATE, EXHAUST SEAL	1	
19	55127-87D00	UNION, SPEEDOMETER HOSE	1	
20-1	09355-40805-600	HOSE (4X8X600)	1	W/TRANSOM(X) L:600->50
20-2	09355-40805-600	HOSE (4X8X600)	1	W/TRANSOM(XX) L:600->180
21	09362-09008	UNION	1	
22	09407-10404	CLAMP (L:100)	2	
23-1	58700-93L00	PROPELLER (3X16X17)	1	

DF250_E01_020

FIG.407G

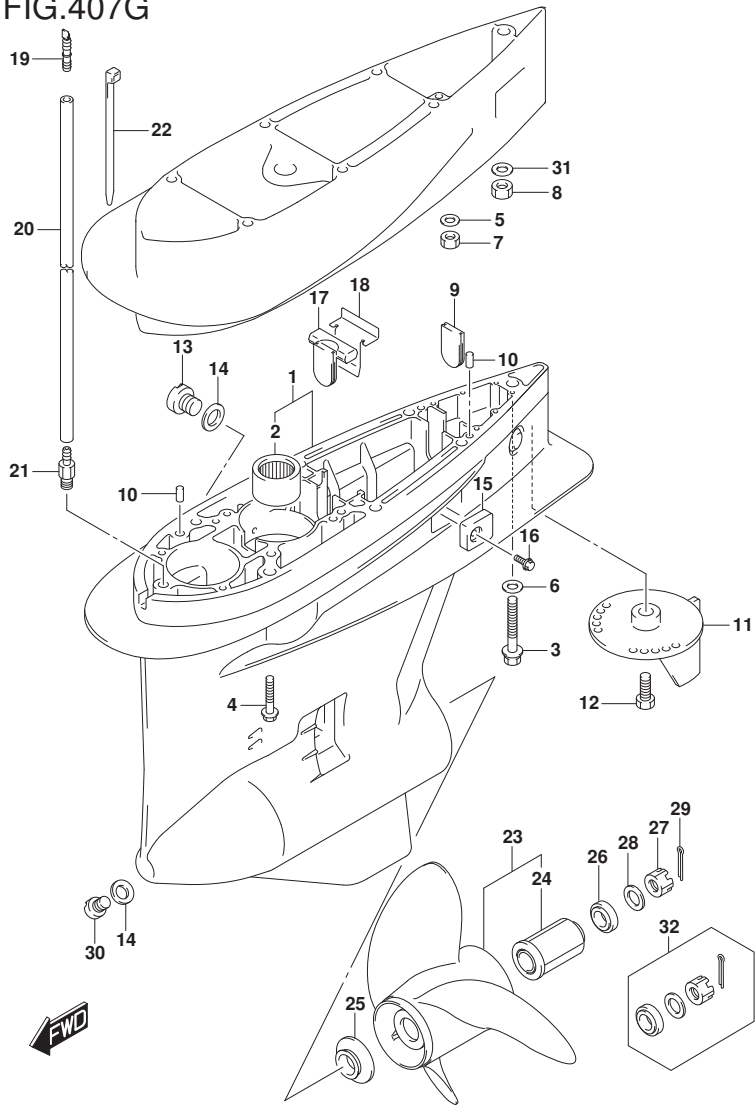
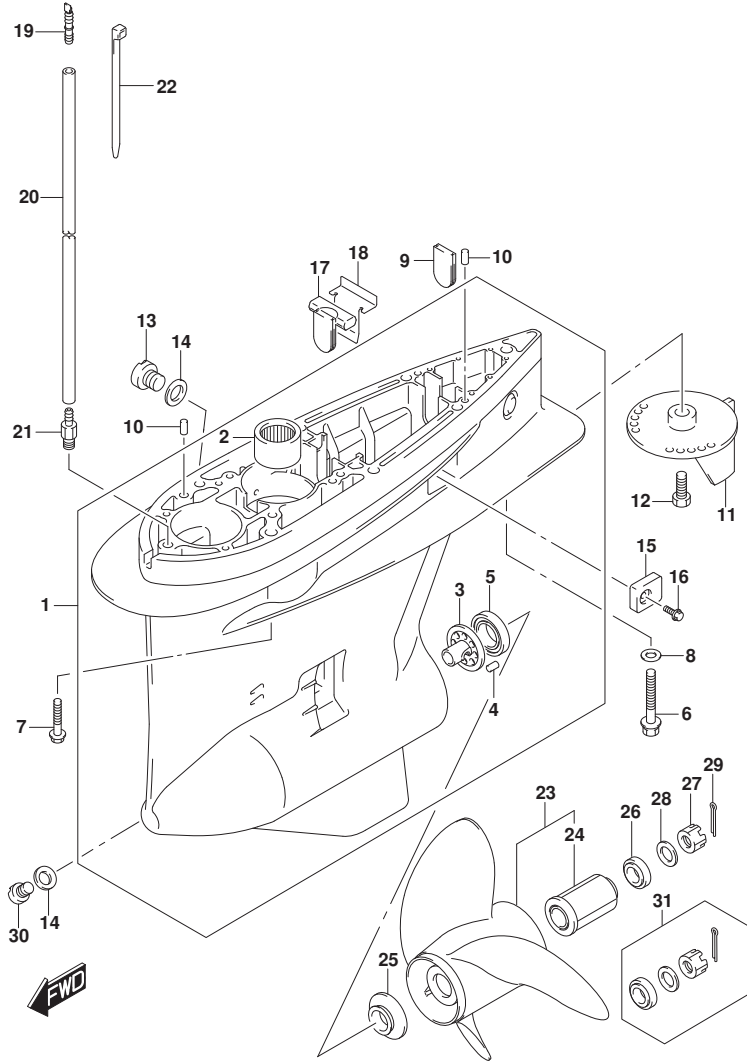


FIG.407G (1-L-6) GEAR CASE (DF250T)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23-2	58700-93L10	PROPELLER (3X16X18.5)	1	
23-3	58700-93L20	PROPELLER (3X16X20)	1	
23-4	58700-93L30	PROPELLER (3X16X21.5)	1	
23-5	58700-93L40	PROPELLER (3X16X23)	1	
23-6	58700-93L50	PROPELLER (3X16X24.5)	1	
23-7	58700-93L60	PROPELLER (3X16X26)	1	OPT
23-8	58700-93L70	PROPELLER (3X16X27.5)	1	OPT
23-9	58700-93L80	PROPELLER (3X16X15)	1	OPT
23-10	58700-96J00	PROPELLER (3X15.5X17)	1	OPT
23-11	58700-96J10	PROPELLER (3X15.25X19)	1	OPT
23-12	58700-96J20	PROPELLER (3X15X21)	1	OPT
23-13	58700-96J30	PROPELLER (3X14.75X23)	1	OPT
23-14	58700-96J40	PROPELLER (3X14.5X25)	1	OPT
23-15	58700-96J50	PROPELLER (3X14.5X27)	1	OPT
24	58120-93L00	.BUSH SET, PROPELLER	1	
25	57632-93L10	STOPPER, PROPELLER BUSH	1	
26	57633-93L00	SPACER, PROPELLER NUT	1	
27	09141-18005	NUT	1	
28	09160-18028	WASHER (18.5X31X1)	1	
29	09204-03003	COTTER PIN (D:3.6,L:25)	1	
30	55128-93L00	PLUG, DRAIN	1	
31	09160-12066	WASHER (12.5X22X2.5)	1	W/TRANSOM(XX)
32	57630-93L00	KIT, PROPELLER NUT	1	OPT
33	25700-93J00	KIT, GEAR CASE SEALING	1	OPT
				NOT ILLUSTRATED

DF250T E01
DF250T E40

FIG.407H



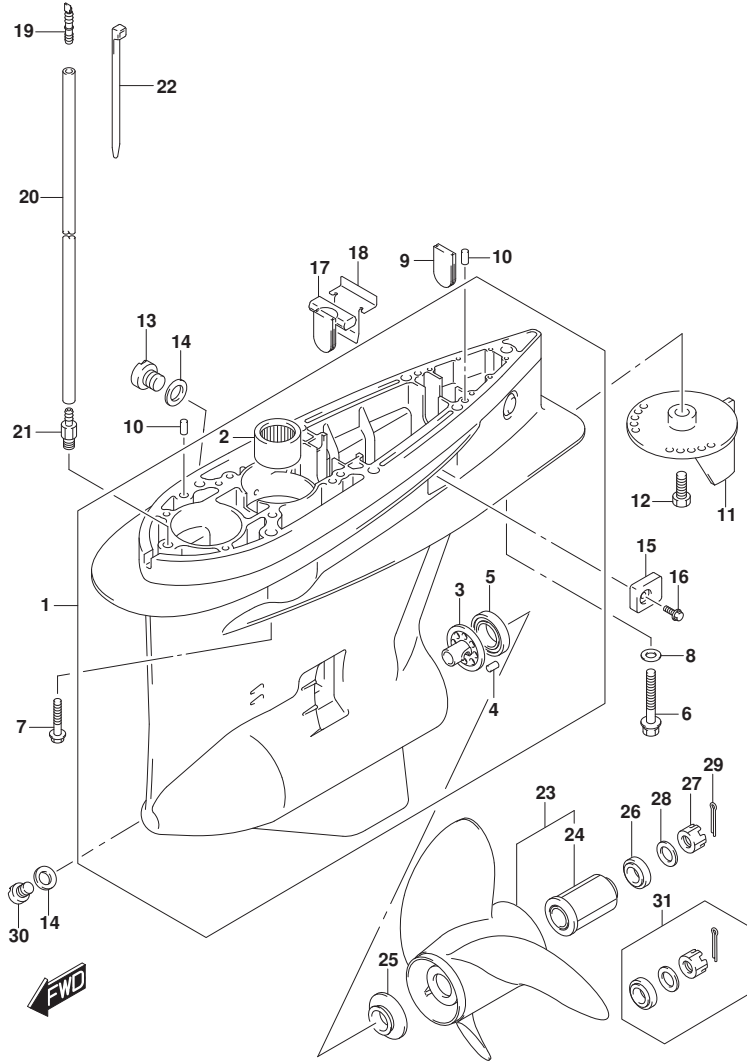
DF250_E01_020_407H
GEAR CASE

FIG.407H (1-L-7) GEAR CASE (DF225Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	55110-93J30-YAY	CASE, GEAR (BLACK)	1	
1-2	55110-93J30-Y5S	CASE, GEAR (WHITE)	1	
2	09263-32017	.BEARING (32X48X30)	1	
3	56145-93J00	.HOUSING, SHIFT CAM	1	
4	04221-08129	.PIN	1	
5	09265-50002	.BEARING (50X90X21.75)	1	
6	09100-12052	BOLT (12X70)	1	
7	09116-10150	BOLT (10X55)	6	
8	09160-12066	WASHER (12.5X22X2.5)	1	
9	17566-87D11	GROMMET, GEAR CASE	1	
10	09202-08006	PIN (8X12)	2	
11-1	55125-98J00-YAY	TAB, TRIM (BLACK)	1	
11-2	55125-98J00-Y5S	TAB, TRIM (WHITE)	1	
12	09116-08137	BOLT (8X22)	1	
13	55128-93J10	PLUG, DRAIN	2	
14	09168-10034	GASKET (9.5X16.5X2)	3	
15	55321-93J01	ANODE, PROTECTION	2	
16	09116-06236	BOLT (6X16)	2	
17	55332-87D11	RUBBER, EXHAUST SEAL	1	
18	55333-87D10	PLATE, EXHAUST SEAL	1	
19	55127-87D00	UNION, SPEEDOMETER HOSE	1	
20	09355-40805-600	HOSE (4X8X600)	1	L:600->50

DF250_E01_020

FIG.407H



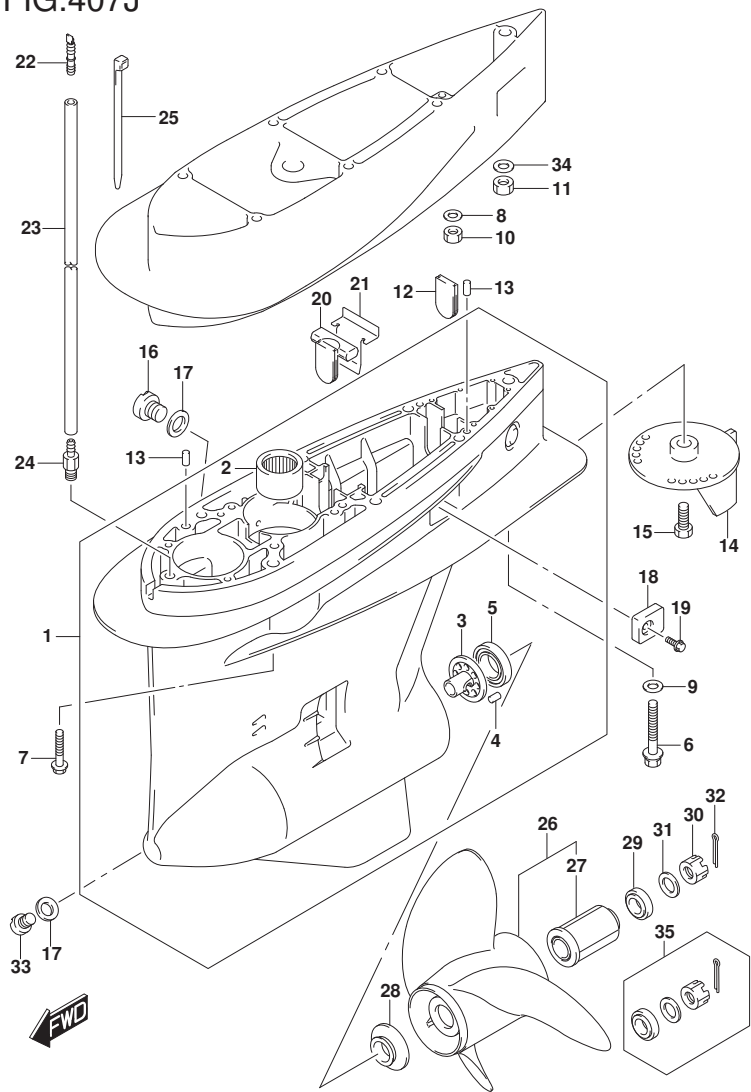
DF250_E01_020_407H
GEAR CASE

FIG.407H (1-L-8) GEAR CASE (DF225Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
21	09362-09008	UNION	1	
22	09407-10404	CLAMP (L:100)	2	
23-1	58800-93L10	PROPELLER (3X16X18.5)	1	
23-2	58800-93L20	PROPELLER (3X16X20)	1	
23-3	58800-93L30	PROPELLER (3X16X21.5)	1	
23-4	58800-93L40	PROPELLER (3X16X23)	1	
23-5	58800-93L00	PROPELLER (3X16X17)	1	
23-6	58800-93L50	PROPELLER (3X16X24.5)	1	OPT
23-7	58800-93L60	PROPELLER (3X16X26)	1	OPT
23-8	58800-96J00	PROPELLER (3X15.5X17)	1	OPT
23-9	58800-96J10	PROPELLER (3X15.25X19)	1	OPT
23-10	58800-96J20	PROPELLER (3X15X21)	1	OPT
23-11	58800-96J30	PROPELLER (3X14.75X23)	1	OPT
23-12	58800-96J40	PROPELLER (3X14.5X25)	1	OPT
23-13	58800-96J50	PROPELLER (3X14.5X27)	1	OPT
24	58120-93L00	.BUSH SET, PROPELLER	1	
25	57632-93L10	STOPPER, PROPELLER BUSH	1	
26	57633-93L00	SPACER, PROPELLER NUT	1	
27	09141-18005	NUT	1	
28	09160-18028	WASHER (18.5X31X1)	1	
29	09204-03003	COTTER PIN (D:3.6,L:25)	1	
30	55128-93L00	PLUG, DRAIN	1	
31	57630-93L00	KIT, PROPELLER NUT	1	OPT
32	25700-93J00	KIT, GEAR CASE SEALING	1	OPT
				NOT ILLUSTRATED

DF225Z E01

FIG.407J

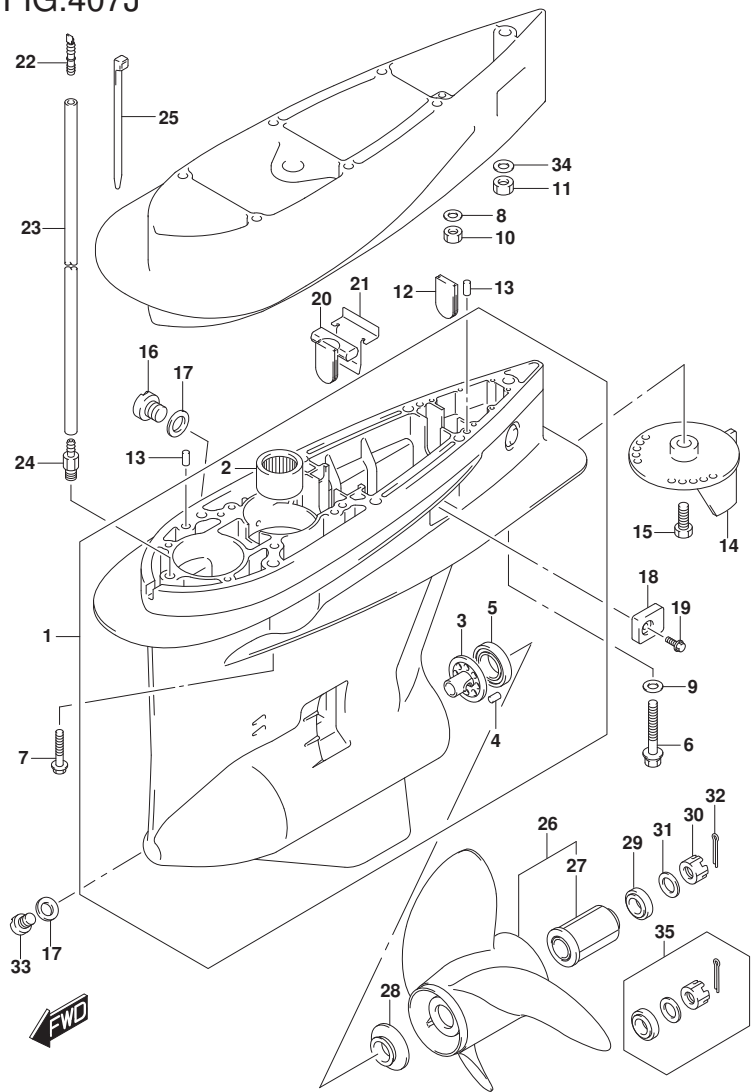


DF250_E01_020_407J
GEAR CASE

FIG.407J (1-L-9) GEAR CASE (DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	55110-93J30-YAY	CASE, GEAR (BLACK)	1	
1-2	55110-93J30-Y5S	CASE, GEAR (WHITE)	1	
2	09263-32017	.BEARING (32X48X30)	1	
3	56145-93J00	.HOUSING, SHIFT CAM	1	
4	04221-08129	.PIN	1	
5	09265-50002	.BEARING (50X90X21.75)	1	
6	09100-12052	BOLT (12X70)	1	W/TRANSOM(X)
7	09116-10150	BOLT (10X55)	6	W/TRANSOM(X)
8	09160-10141	WASHER (10.5X19X2)	6	W/TRANSOM(XX)
9	09160-12066	WASHER (12.5X22X2.5)	1	W/TRANSOM(X)
10	09140-10031	NUT	6	W/TRANSOM(XX)
11	09159-12014	NUT	1	W/TRANSOM(XX)
12	17566-87D11	GROMMET, GEAR CASE	1	
13	09202-08006	PIN (8X12)	2	
14-1	55125-98J00-YAY	TAB, TRIM (BLACK)	1	
14-2	55125-98J00-Y5S	TAB, TRIM (WHITE)	1	
15	09116-08137	BOLT (8X22)	1	
16	55128-93J10	PLUG, DRAIN	2	
17	09168-10034	GASKET (9.5X16.5X2)	3	
18	55321-93J01	ANODE, PROTECTION	2	
19	09116-06236	BOLT (6X16)	2	
20	55332-87D11	RUBBER, EXHAUST SEAL	1	
21	55333-87D10	PLATE, EXHAUST SEAL	1	
22	55127-87D00	UNION, SPEEDOMETER HOSE	1	
23-1	09355-40805-600	HOSE (4X8X600)	1	W/TRANSOM(X) L:600->50
23-2	09355-40805-600	HOSE (4X8X600)	1	W/TRANSOM(XX) L:600->180

FIG.407J



DF250_E01_020_407J
GEAR CASE

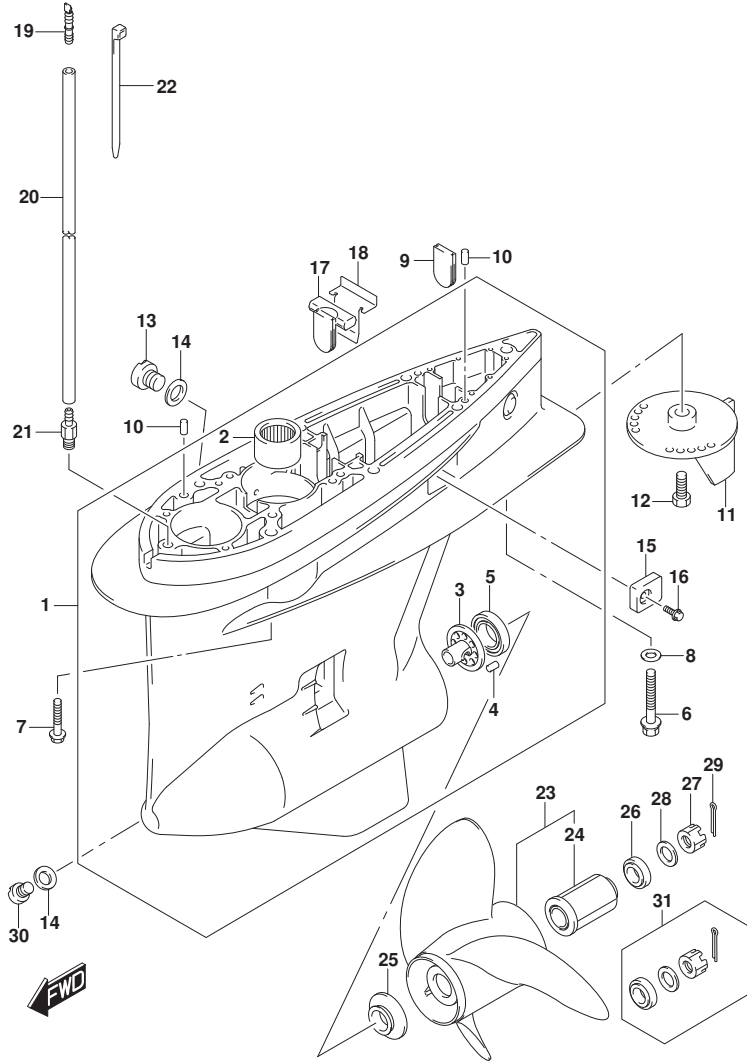
FIG.407J (1-L-10) GEAR CASE (DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
24	09362-09008	UNION	1	
25	09407-10404	CLAMP (L:100)	2	
26-1	58800-93L10	PROPELLER (3X16X18.5)	1	
26-2	58800-93L20	PROPELLER (3X16X20)	1	
26-3	58800-93L30	PROPELLER (3X16X21.5)	1	
26-4	58800-93L40	PROPELLER (3X16X23)	1	
26-5	58800-93L00	PROPELLER (3X16X17)	1	
26-6	58800-93L50	PROPELLER (3X16X24.5)	1	OPT
26-7	58800-93L60	PROPELLER (3X16X26)	1	OPT
26-8	58800-96J00	PROPELLER (3X15.5X17)	1	OPT
26-9	58800-96J10	PROPELLER (3X15.25X19)	1	OPT
26-10	58800-96J20	PROPELLER (3X15X21)	1	OPT
26-11	58800-96J30	PROPELLER (3X14.75X23)	1	OPT
26-12	58800-96J40	PROPELLER (3X14.5X25)	1	OPT
26-13	58800-96J50	PROPELLER (3X14.5X27)	1	OPT
27	58120-93L00	.BUSH SET, PROPELLER	1	
28	57632-93L10	STOPPER, PROPELLER BUSH	1	
29	57633-93L00	SPACER, PROPELLER NUT	1	
30	09141-18005	NUT	1	
31	09160-18028	WASHER (18.5X31X1)	1	
32	09204-03003	COTTER PIN (D:3.6,L:25)	1	
33	55128-93L00	PLUG, DRAIN	1	
34	09160-12066	WASHER (12.5X22X2.5)	1	W/TRANSOM(XX)
35	57630-93L00	KIT, PROPELLER NUT	1	OPT
36	25700-93J00	KIT, GEAR CASE SEALING	1	OPT
				NOT ILLUSTRATED

DF225Z E40

DF250_E01_020

FIG.407K

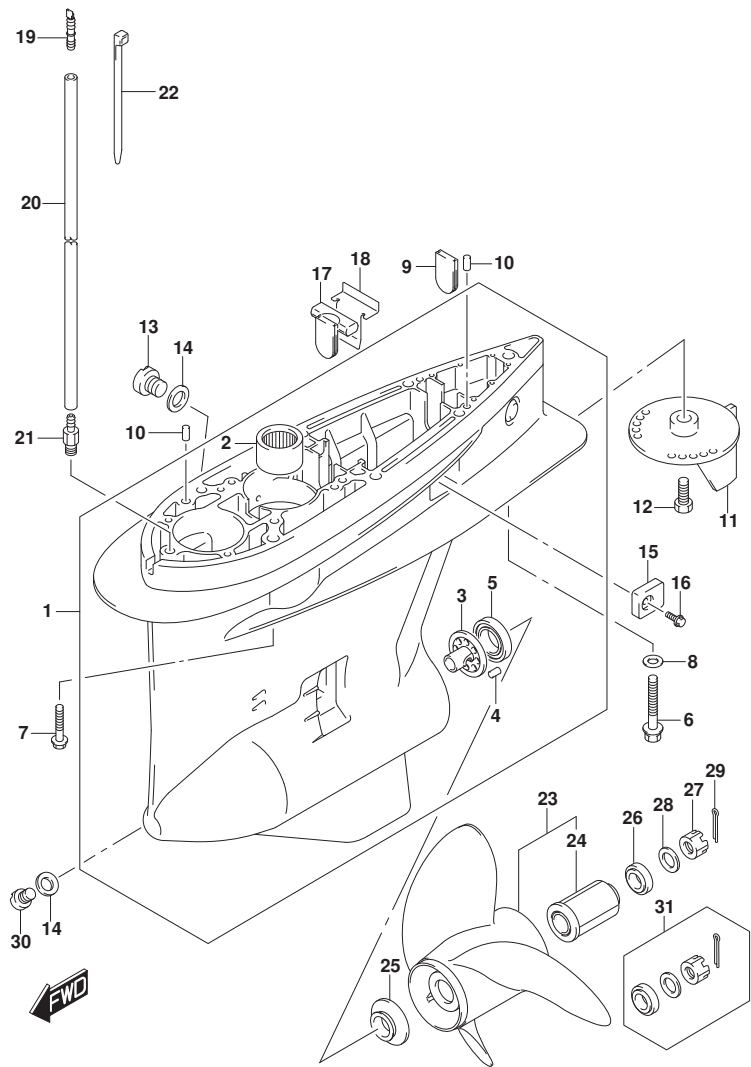


DF250_E01_020_407K
GEAR CASE

FIG.407K (1-L-11) GEAR CASE (DF250Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	55110-93J30-YAY	CASE, GEAR (BLACK)	1	
1-2	55110-93J30-Y5S	CASE, GEAR (WHITE)	1	
2	09263-32017	.BEARING (32X48X30)	1	
3	56145-93J00	.HOUSING, SHIFT CAM	1	
4	04221-08129	.PIN	1	
5	09265-50002	.BEARING (50X90X21.75)	1	
6	09100-12052	BOLT (12X70)	1	
7	09116-10150	BOLT (10X55)	6	
8	09160-12066	WASHER (12.5X22X2.5)	1	
9	17566-87D11	GROMMET, GEAR CASE	1	
10	09202-08006	PIN (8X12)	2	
11-1	55125-98J00-YAY	TAB, TRIM (BLACK)	1	
11-2	55125-98J00-Y5S	TAB, TRIM (WHITE)	1	
12	09116-08137	BOLT (8X22)	1	
13	55128-93J10	PLUG, DRAIN	2	
14	09168-10034	GASKET (9.5X16.5X2)	3	
15	55321-93J01	ANODE, PROTECTION	2	
16	09116-06236	BOLT (6X16)	2	
17	55332-87D11	RUBBER, EXHAUST SEAL	1	
18	55333-87D10	PLATE, EXHAUST SEAL	1	
19	55127-87D00	UNION, SPEEDOMETER HOSE	1	
20	09355-40805-600	HOSE (4X8X600)	1	L:600->50

FIG.407K



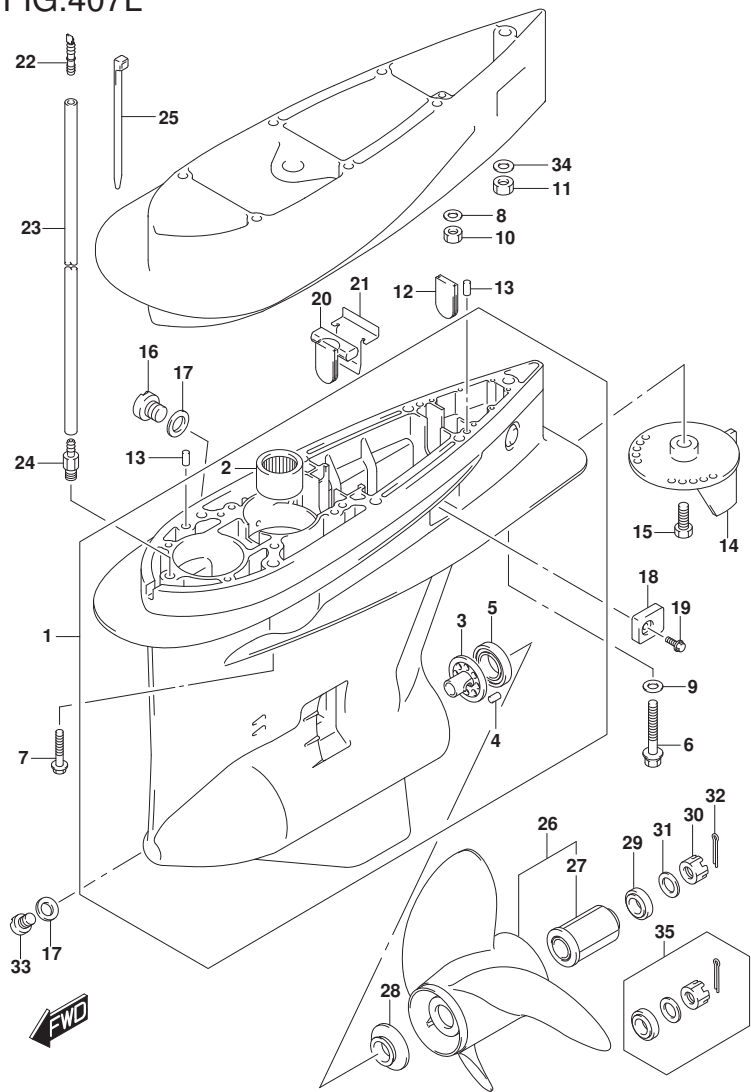
DF250_E01_020_407K
GEAR CASE

FIG.407K (1-L-12) GEAR CASE (DF250Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
21	09362-09008	UNION	1	
22	09407-10404	CLAMP (L:100)	2	
23-1	58800-93L10	PROPELLER (3X16X18.5)	1	
23-2	58800-93L20	PROPELLER (3X16X20)	1	
23-3	58800-93L30	PROPELLER (3X16X21.5)	1	
23-4	58800-93L40	PROPELLER (3X16X23)	1	
23-5	58800-93L00	PROPELLER (3X16X17)	1	
23-6	58800-93L50	PROPELLER (3X16X24.5)	1	OPT
23-7	58800-93L60	PROPELLER (3X16X26)	1	OPT
23-8	58800-96J00	PROPELLER (3X15.5X17)	1	OPT
23-9	58800-96J10	PROPELLER (3X15.25X19)	1	OPT
23-10	58800-96J20	PROPELLER (3X15X21)	1	OPT
23-11	58800-96J30	PROPELLER (3X14.75X23)	1	OPT
23-12	58800-96J40	PROPELLER (3X14.5X25)	1	OPT
23-13	58800-96J50	PROPELLER (3X14.5X27)	1	OPT
24	58120-93L00	.BUSH SET, PROPELLER	1	
25	57632-93L10	STOPPER, PROPELLER BUSH	1	
26	57633-93L00	SPACER, PROPELLER NUT	1	
27	09141-18005	NUT	1	
28	09160-18028	WASHER (18.5X31X1)	1	
29	09204-03003	COTTER PIN (D:3.6,L:25)	1	
30	55128-93L00	PLUG, DRAIN	1	
31	57630-93L00	KIT, PROPELLER NUT	1	OPT
32	25700-93J00	KIT, GEAR CASE SEALING	1	OPT
				NOT ILLUSTRATED

DF250Z E01

FIG.407L

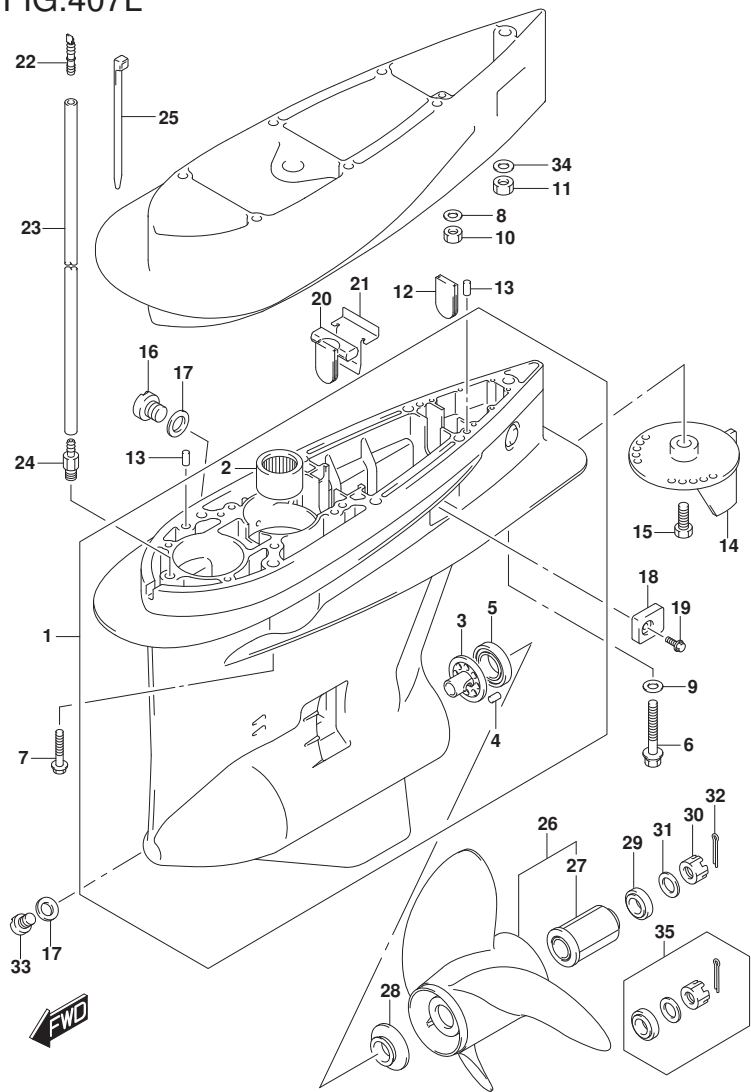


DF250_E01_020_407L
GEAR CASE

FIG.407L (1-L-13) GEAR CASE (DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	55110-93J30-YAY	CASE, GEAR (BLACK)	1	
1-2	55110-93J30-Y5S	CASE, GEAR (WHITE)	1	
2	09263-32017	.BEARING (32X48X30)	1	
3	56145-93J00	.HOUSING, SHIFT CAM	1	
4	04221-08129	.PIN	1	
5	09265-50002	.BEARING (50X90X21.75)	1	
6	09100-12052	BOLT (12X70)	1	W/TRANSOM(X)
7	09116-10150	BOLT (10X55)	6	W/TRANSOM(X)
8	09160-10141	WASHER (10.5X19X2)	6	W/TRANSOM(XX)
9	09160-12066	WASHER (12.5X22X2.5)	1	W/TRANSOM(X)
10	09140-10031	NUT	6	W/TRANSOM(XX)
11	09159-12014	NUT	1	W/TRANSOM(XX)
12	17566-87D11	GROMMET, GEAR CASE	1	
13	09202-08006	PIN (8X12)	2	
14-1	55125-98J00-YAY	TAB, TRIM (BLACK)	1	
14-2	55125-98J00-Y5S	TAB, TRIM (WHITE)	1	
15	09116-08137	BOLT (8X22)	1	
16	55128-93J10	PLUG, DRAIN	2	
17	09168-10034	GASKET (9.5X16.5X2)	3	
18	55321-93J01	ANODE, PROTECTION	2	
19	09116-06236	BOLT (6X16)	2	
20	55332-87D11	RUBBER, EXHAUST SEAL	1	
21	55333-87D10	PLATE, EXHAUST SEAL	1	
22	55127-87D00	UNION, SPEEDOMETER HOSE	1	
23-1	09355-40805-600	HOSE (4X8X600)	1	W/TRANSOM(X) L:600->50
23-2	09355-40805-600	HOSE (4X8X600)	1	W/TRANSOM(XX) L:600->180

FIG.407L



DF250_E01_020_407L
GEAR CASE

FIG.407L (1-L-14) GEAR CASE (DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
24	09362-09008	UNION	1	
25	09407-10404	CLAMP (L:100)	2	
26-1	58800-93L10	PROPELLER (3X16X18.5)	1	
26-2	58800-93L20	PROPELLER (3X16X20)	1	
26-3	58800-93L30	PROPELLER (3X16X21.5)	1	
26-4	58800-93L40	PROPELLER (3X16X23)	1	
26-5	58800-93L00	PROPELLER (3X16X17)	1	
26-6	58800-93L50	PROPELLER (3X16X24.5)	1	OPT
26-7	58800-93L60	PROPELLER (3X16X26)	1	OPT
26-8	58800-96J00	PROPELLER (3X15.5X17)	1	OPT
26-9	58800-96J10	PROPELLER (3X15.25X19)	1	OPT
26-10	58800-96J20	PROPELLER (3X15X21)	1	OPT
26-11	58800-96J30	PROPELLER (3X14.75X23)	1	OPT
26-12	58800-96J40	PROPELLER (3X14.5X25)	1	OPT
26-13	58800-96J50	PROPELLER (3X14.5X27)	1	OPT
27	58120-93L00	.BUSH SET, PROPELLER	1	
28	57632-93L10	STOPPER, PROPELLER BUSH	1	
29	57633-93L00	SPACER, PROPELLER NUT	1	
30	09141-18005	NUT	1	
31	09160-18028	WASHER (18.5X31X1)	1	
32	09204-03003	COTTER PIN (D:3.6,L:25)	1	
33	55128-93L00	PLUG, DRAIN	1	
34	09160-12066	WASHER (12.5X22X2.5)	1	W/TRANSOM(XX)
35	57630-93L00	KIT, PROPELLER NUT	1	OPT
36	25700-93J00	KIT, GEAR CASE SEALING	1	OPT
				NOT ILLUSTRATED

DF250Z E40

DF250_E01_020

FIG.410A

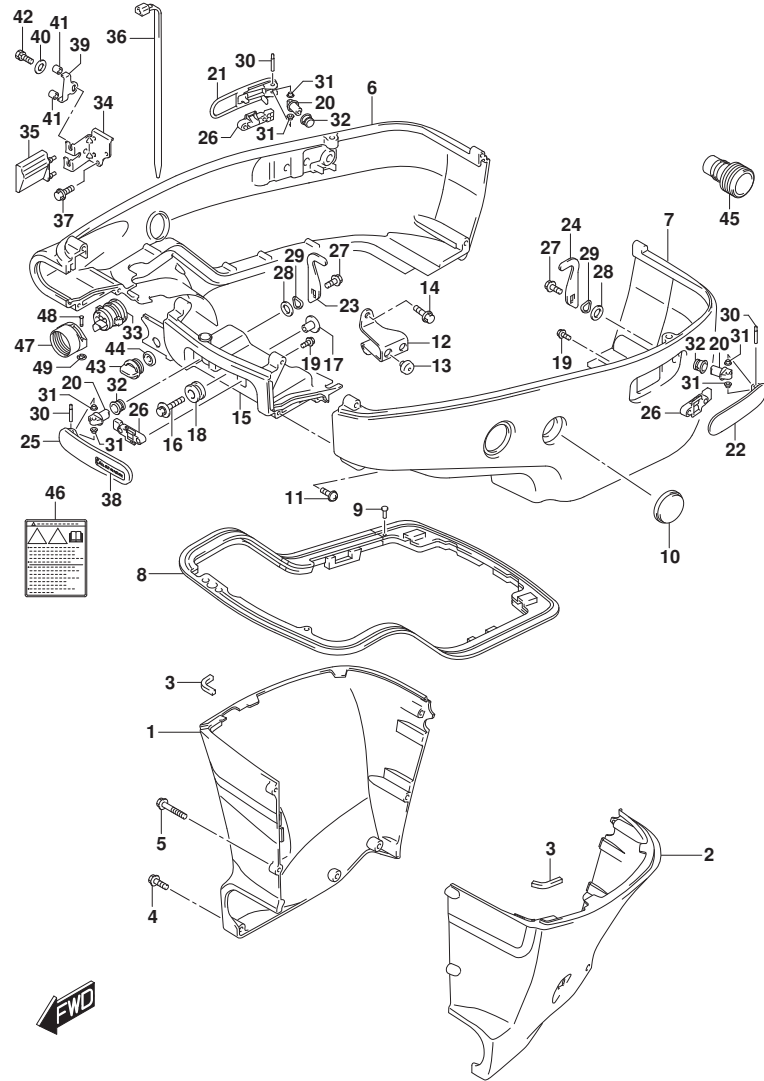


FIG.410A (1-L-15) SIDE COVER TRANSOM(L)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61131-93J20-YAY	COVER, OIL PAN STBD (BLACK)	1	
1-2	61131-93J20-Y5S	COVER, OIL PAN STBD (WHITE)	1	
2-1	61141-93J20-YAY	COVER, OIL PAN PORT (BLACK)	1	
2-2	61141-93J20-Y5S	COVER, OIL PAN PORT (WHITE)	1	
3	61137-93J00	CUSHION, OIL PAN COV UPPER	2	
4	09136-06161	SCREW (6X17)	8	
5	09136-06148	SCREW (6X35)	3	
6-1	61811-93J30-YAY	COVER, SIDE STBD (BLACK)	1	
6-2	61811-93J30-Y5S	COVER, SIDE STBD (WHITE)	1	
7-1	61821-93J10-YAY	COVER, SIDE PORT (BLACK)	1	
7-2	61821-93J10-Y5S	COVER, SIDE PORT (WHITE)	1	
8	61134-93J20	SEAL, SIDE COVER	1	
9	09409-05302-5PK	CLIP (BLACK)	2	
10	61817-93J00	PLUG, SIDE COVER	2	
11	09136-06148	SCREW (6X35)	8	
12	61827-93J02	HOLDER, SIDE COVER	1	
13	09321-10030	CUSHION	2	
14	01550-08167	BOLT	2	
15-1	61831-93J13-YAY	PANEL, FRONT (BLACK)	1	
15-2	61831-93J13-Y5S	PANEL, FRONT (WHITE)	1	
16	09116-08174	BOLT (8X38)	2	
17	09169-08050	WASHER	2	
18	09320-11013	CUSHION	2	
19	09103-05026	BOLT (5X10)	6	
20	61632-93J00	SHAFT, ENGINE COVER HOOK	3	

FIG.410A

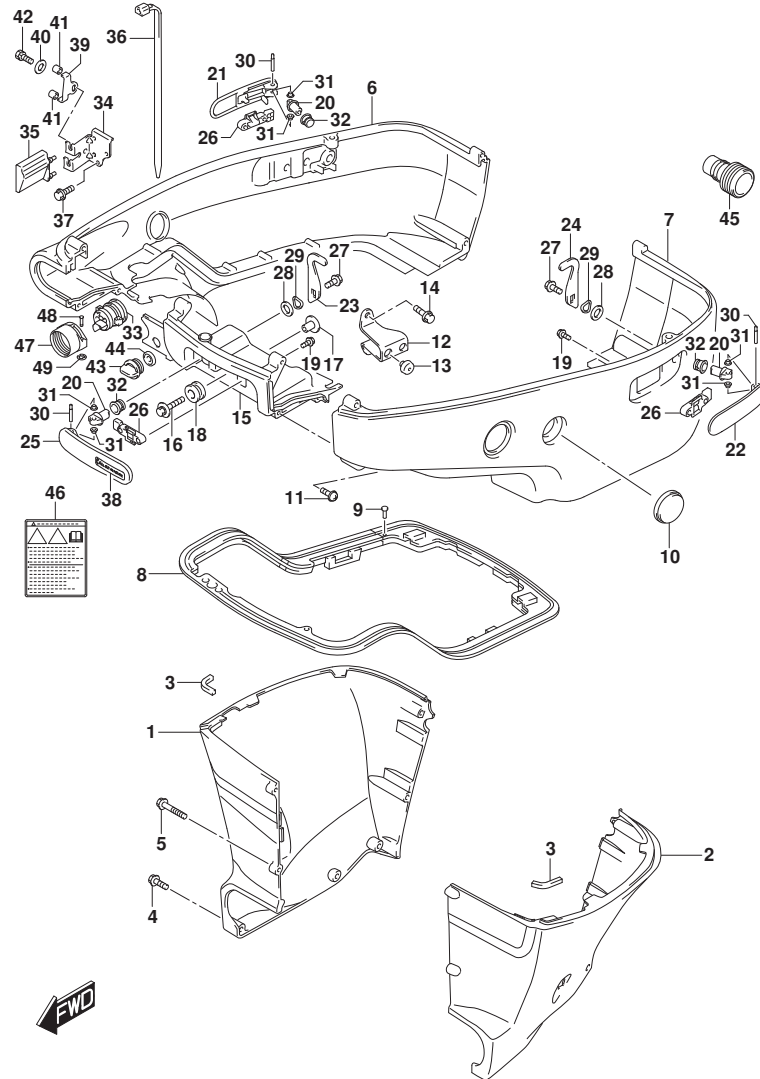


FIG.410A (2-B-2) SIDE COVER TRANSOM(L)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
21-1	61633-93J00-YAY	LEVER, HOOK RR STBD (BLACK)	1	
21-2	61633-93J00-Y5S	LEVER, HOOK RR STBD (WHITE)	1	
22-1	61634-93J00-YAY	LEVER, HOOK RR PORT (BLACK)	1	
22-2	61634-93J00-Y5S	LEVER, HOOK RR PORT (WHITE)	1	
23	61641-93J10	HOOK, ENGINE COVER (REAR STBD/FRONT)	2	
24	61641-93J20	HOOK, ENGINE COVER (REAR PORT)	1	
25-1	61645-93J01-YAY	LEVER, HOOK FR (BLACK)	1	
25-2	61645-93J01-Y5S	LEVER, HOOK FR (WHITE)	1	
26	61673-93J01	LATCH, HOOK LEVER	3	
27	09116-06127	BOLT (6X12)	3	
28	09160-13014	WASHER (13.2X25X1)	3	
29	09164-14008	WASHER	3	
30	09202-04022	PIN	3	
31	09306-04005	BUSH	6	
32	09306-13007	BUSH	3	
33	61124-93J60	GROMMET, REMOCON CABLE	1	
34	67341-93J30	HOLDER, REMOCON CABLE	1	
35	67345-93J00	PROTECTOR, R/CON CABLE HOLDER	1	
36	09407-25402	CLAMP (L:250)	1	
37	01550-06167	BOLT	2	
38-1	61649-93J00	LABEL, HOOK LEVER (REAR STBD / FRONT)	1	FOR YAY
38-2	61649-93J10	LABEL, HOOK LEVER (REAR STBD / FRONT)	1	FOR Y5S
39	67343-93J30	STOPPER, REMOCON CABLE	1	
40	09160-06047	WASHER (6.5X20X2)	1	
41	09352-70104-600	HOSE (7X10.2X600)	2	L:600->21
42	01570-06107	BOLT	1	
43	17913-93J00	PLUG, WATER	1	

FIG.410A

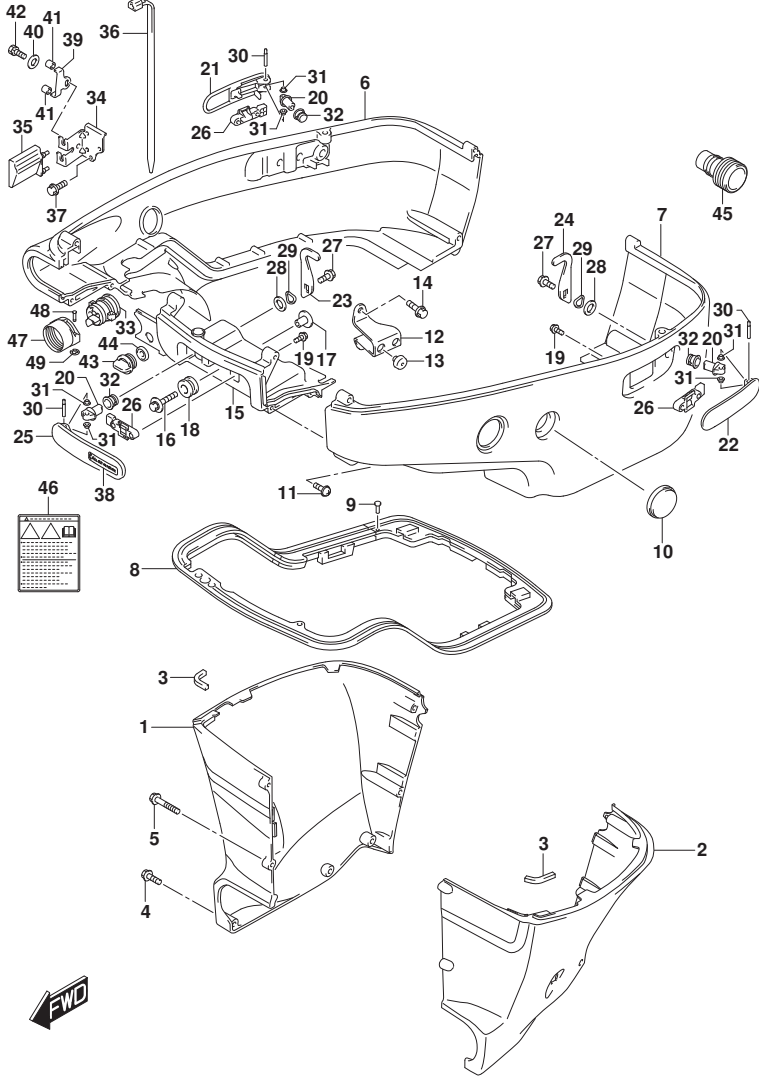


FIG.410A (2-B-3) SIDE COVER TRANSOM(L)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
44	17914-93J00	GASKET, WATER PLUG	1	
45	17917-87L00	CONNECTOR, FLUSH WATER	1	
46	61458-90J00	LABEL, ENGINE COVER	1	
47	67361-90J10	ADAPTER, HOSE (RIGGING)	1	
48	09208-06009	PIN, HOSE ADAPTER (RIGGING)	2	
49	09383-04002	E RING	2	

DF200T E01
DF200T E40

FIG.410B

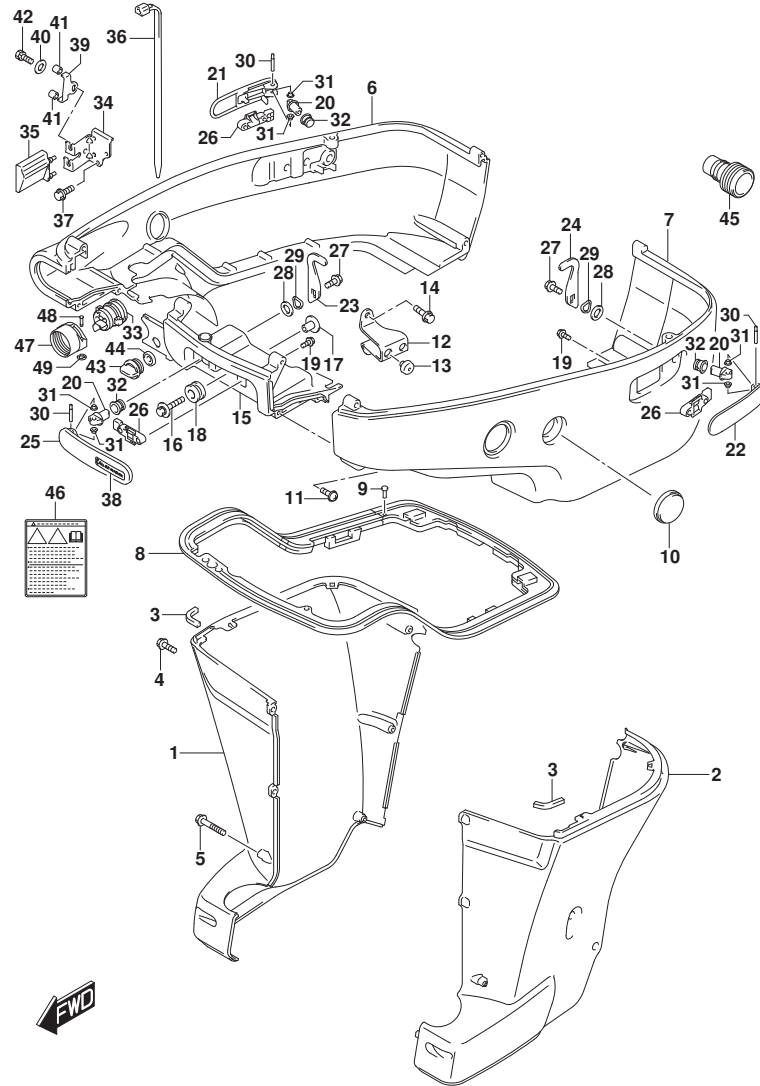


FIG.410B (2-B-4) SIDE COVER TRANSOM(X,XX)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61131-93J01-YAY	COVER, OIL PAN STBD (BLACK)	1	
1-2	61131-93J01-Y5S	COVER, OIL PAN STBD (WHITE)	1	
2-1	61141-93J01-YAY	COVER, OIL PAN PORT (BLACK)	1	
2-2	61141-93J01-Y5S	COVER, OIL PAN PORT (WHITE)	1	
3	61137-93J00	CUSHION, OIL PAN COV UPPER	2	
4	09139-06135	SCREW (6X17)	5	
5	09139-06136	SCREW (6X65)	3	
6-1	61811-93J40-YAY	COVER, SIDE STBD (BLACK)	1	
6-2	61811-93J40-Y5S	COVER, SIDE STBD (WHITE)	1	
7-1	61821-93J10-YAY	COVER, SIDE PORT (BLACK)	1	
7-2	61821-93J10-Y5S	COVER, SIDE PORT (WHITE)	1	
8	61134-93J20	SEAL, SIDE COVER	1	
9	09409-05302-5PK	CLIP (BLACK)	2	
10	61817-93J00	PLUG, SIDE COVER	2	
11	09136-06148	SCREW (6X35)	8	
12	61827-93J02	HOLDER, SIDE COVER	1	
13	09321-10030	CUSHION	2	
14	01550-08167	BOLT	2	
15-1	61831-93J13-YAY	PANEL, FRONT (BLACK)	1	
15-2	61831-93J13-Y5S	PANEL, FRONT (WHITE)	1	
16	09116-08174	BOLT (8X38)	2	
17	09169-08050	WASHER	2	
18	09320-11013	CUSHION	2	
19	09103-05026	BOLT (5X10)	6	
20	61632-93J00	SHAFT, ENGINE COVER HOOK	3	
21-1	61633-93J00-YAY	LEVER, HOOK RR STBD (BLACK)	1	
21-2	61633-93J00-Y5S	LEVER, HOOK RR STBD (WHITE)	1	
22-1	61634-93J00-YAY	LEVER, HOOK RR PORT (BLACK)	1	
22-2	61634-93J00-Y5S	LEVER, HOOK RR PORT (WHITE)	1	
23	61641-93J10	HOOK, ENGINE COVER (REAR STBD/FRONT)	2	
24	61641-93J20	HOOK, ENGINE COVER (REAR PORT)	1	

FIG.410B

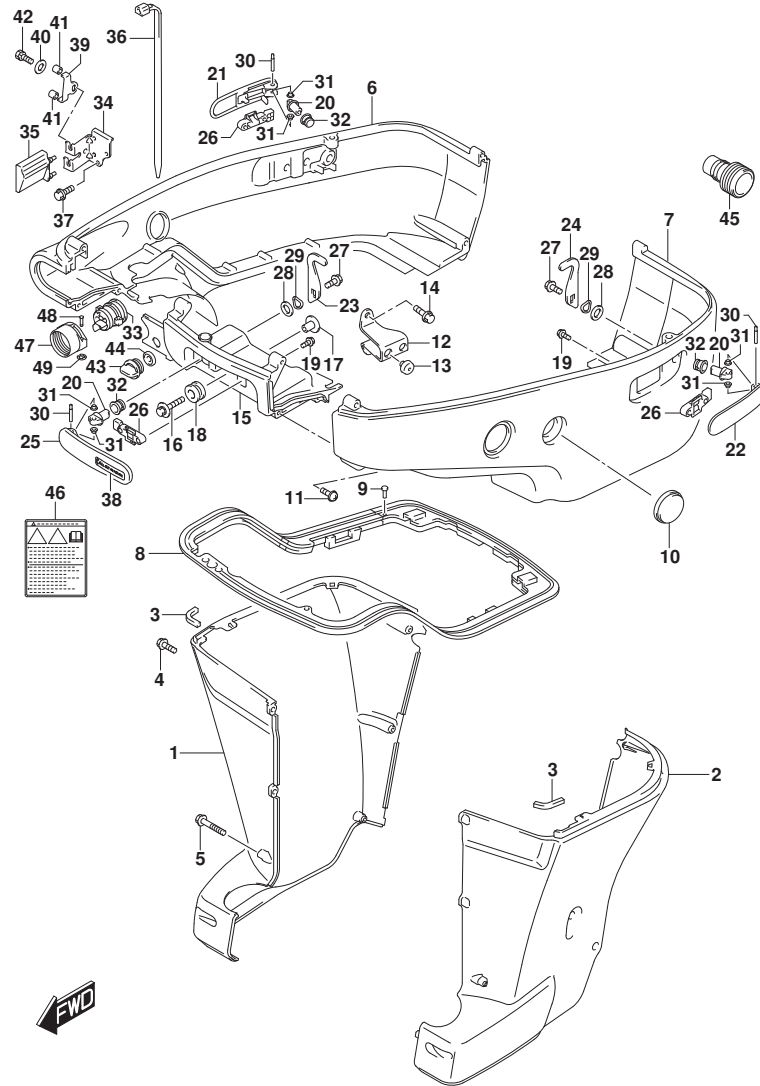


FIG.410B (2-B-5) SIDE COVER TRANSOM(X,XX)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25-1	61645-93J01-YAY	LEVER, HOOK FR (BLACK)	1	
25-2	61645-93J01-Y5S	LEVER, HOOK FR (WHITE)	1	
26	61673-93J01	LATCH, HOOK LEVER	3	
27	09116-06127	BOLT (6X12)	3	
28	09160-13014	WASHER (13.2X25X1)	3	
29	09164-14008	WASHER	3	
30	09202-04022	PIN	3	
31	09306-04005	BUSH	6	
32	09306-13007	BUSH	3	
33	61124-93J60	GROMMET, REMOCON CABLE	1	
34	67341-93J30	HOLDER, REMOCON CABLE	1	
35	67345-93J00	PROTECTOR, R/CON CABLE HOLDER	1	
36	09407-25402	CLAMP (L:250)	1	
37	01550-06167	BOLT	2	
38-1	61649-93J00	LABEL, HOOK LEVER (REAR STBD / FRONT)	1	FOR YAY
38-2	61649-93J10	LABEL, HOOK LEVER (REAR STBD / FRONT)	1	FOR Y5S
39	67343-93J30	STOPPER, REMOCON CABLE	1	
40	09160-06047	WASHER (6.5X20X2)	1	
41	09352-70104-600	HOSE (7X10.2X600)	2	L:600->21
42	01570-06107	BOLT	1	
43	17913-93J00	PLUG, WATER	1	
44	17914-93J00	GASKET, WATER PLUG	1	
45	17917-87L00	CONNECTOR, FLUSH WATER	1	
46	61458-90J00	LABEL, ENGINE COVER	1	
47	67361-90J10	ADAPTER, HOSE (RIGGING)	1	
48	09208-06009	PIN, HOSE ADAPTER (RIGGING)	2	
49	09383-04002	E RING	2	

FIG.420A

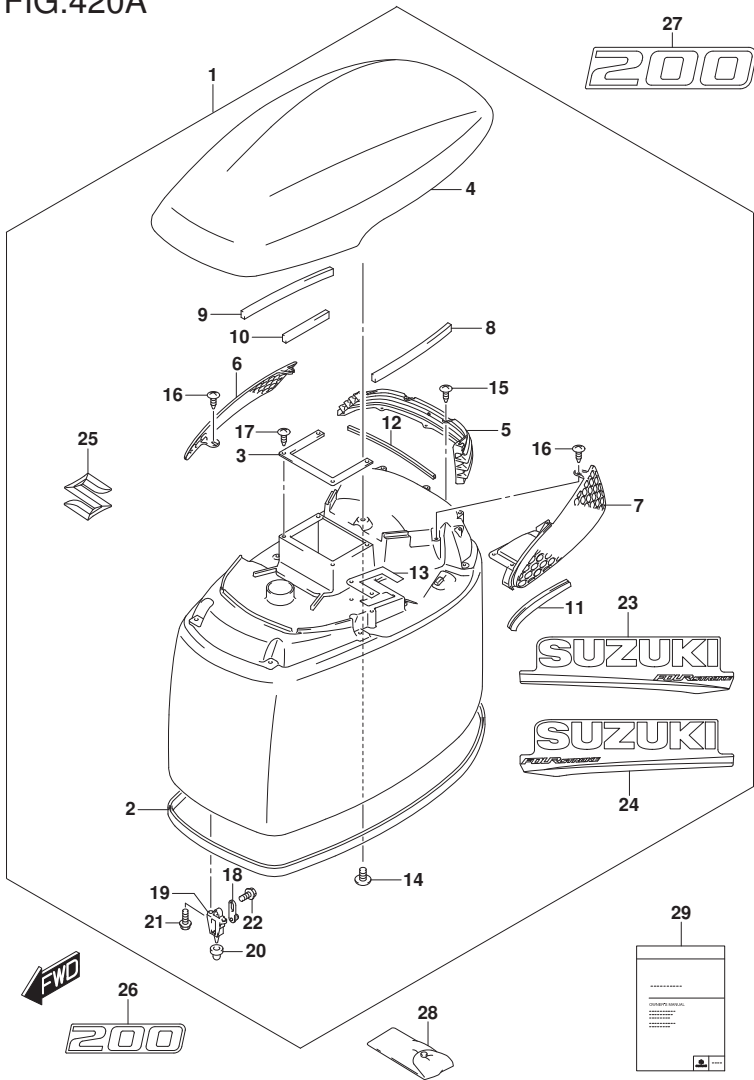


FIG.420A (2-B-6) ENGINE COVER (DF200T E01)(DF200Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61420-93891-YAY	COVER SET, ENGINE (BLACK)	1	
1-2	61430-93801-Y5S	COVER SET, ENGINE (WHITE)	1	
2	61112-93J20	.RUBBER, ENG COVER	1	
3	61416-93J00	.GUARD, AIR INTAKE	1	
4-1	61431-93J03-YAY	.HANDLE, TILT UP (BLACK)	1	
4-2	61431-93J03-Y5S	.HANDLE, TILT UP (WHITE)	1	
5	61432-93J01	.LOUVER, TILT UP HANDLE	1	
6	61433-93J01	.COVER, AIR INTK INNER STBD	1	
7	61434-93J01	.COVER, AIR INTK INNER PORT	1	
8	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	
9	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	L:250->190
10	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	L:250->106
11	61439-93J20	.SEAL, TILT UP HANDLE PORT	1	
12	61439-93J41	.SEAL, TILT UP HANDLE RR	1	
13	61476-93J00	.SEAL, AIR VENT	1	
14	03542-05169	.SCREW	8	
15	03542-05169	.SCREW	4	
16	03542-05169	.SCREW	5	
17	03542-05169	.SCREW	4	
18	61610-93J00	.FASTENER	3	
19	61621-93J01	.BRACKET, FASTENER	3	
20	09329-10024	.CUSHION	3	
21	01547-06167	.BOLT	6	
22	01550-06127	.BOLT	3	

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
23-1	61443-96J50	.STRIPE, ENGINE COVER STBD (BLACK)	1	FOR YAY
23-2	61443-96J60	.STRIPE, ENGINE COVER STBD (WHITE)	1	FOR Y5S
24-1	61453-96J50	.STRIPE, ENGINE COVER PORT (BLACK)	1	FOR YAY
24-2	61453-96J60	.STRIPE, ENGINE COVER PORT (WHITE)	1	FOR Y5S
25	68111-93J00	.EMBLEM (S)	1	
26-1	61422-93JF0	MARK, EMBLEM FRONT (200) (BLACK)	1	FOR YAY
26-2	61422-93JG0	MARK, EMBLEM FRONT (200) (WHITE)	1	FOR Y5S
27-1	61435-93JE0	MARK, EMBLEM REAR (200) (BLACK)	1	FOR YAY
27-2	61435-93JF0	MARK, EMBLEM REAR (200) (WHITE)	1	FOR Y5S
28	09800-81835	TOOL SET	1	
29-1	99011-93JJ0-054	MANUAL, OWNER'S	1	
29-2	99011-93JJ0-059	MANUAL, OWNER'S	1	

29

COURTESY, NATURE

CC BY-NC-SA

FIG.420B

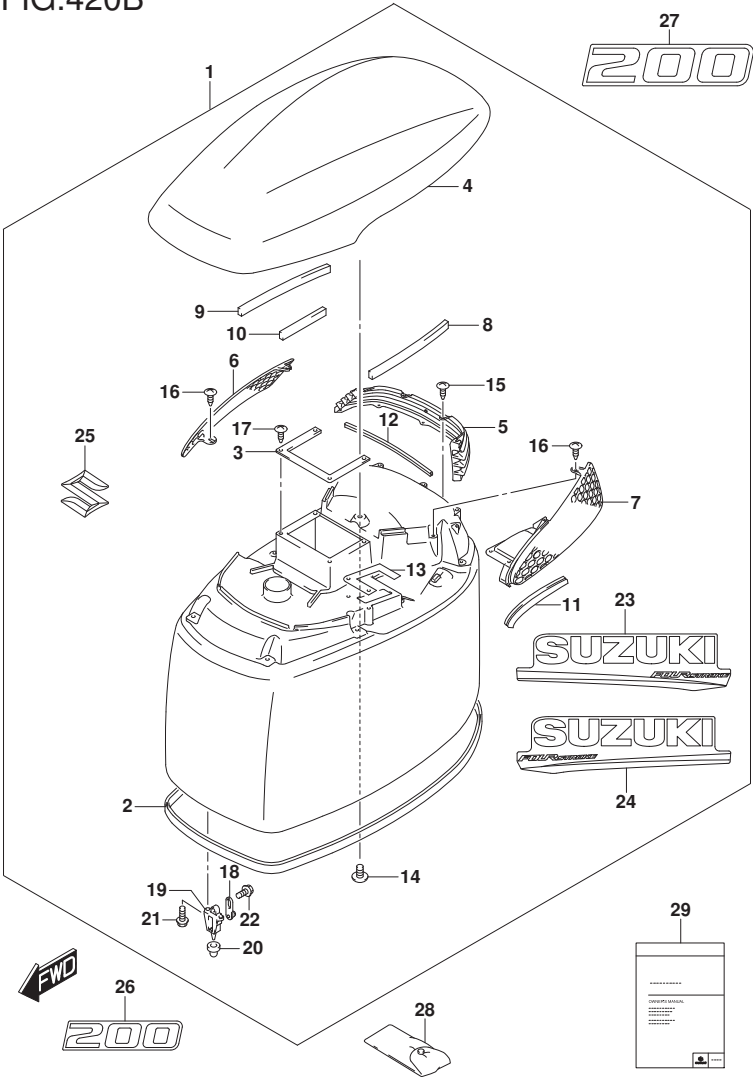


FIG.420B (2-B-8) ENGINE COVER (DF200T E40)(DF200Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61420-93891-YAY	COVER SET, ENGINE (BLACK)	1	
1-2	61430-93801-Y5S	COVER SET, ENGINE (WHITE)	1	
2	61112-93J20	.RUBBER, ENG COVER	1	
3	61416-93J00	.GUARD, AIR INTAKE	1	
4-1	61431-93J03-YAY	.HANDLE, TILT UP (BLACK)	1	
4-2	61431-93J03-Y5S	.HANDLE, TILT UP (WHITE)	1	
5	61432-93J01	.LOUVER, TILT UP HANDLE	1	
6	61433-93J01	.COVER, AIR INTK INNER STBD	1	
7	61434-93J01	.COVER, AIR INTK INNER PORT	1	
8	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	
9	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	L:250->190
10	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	L:250->106
11	61439-93J20	.SEAL, TILT UP HANDLE PORT	1	
12	61439-93J41	.SEAL, TILT UP HANDLE RR	1	
13	61476-93J00	.SEAL, AIR VENT	1	
14	03542-05169	.SCREW	8	
15	03542-05169	.SCREW	4	
16	03542-05169	.SCREW	5	
17	03542-05169	.SCREW	4	
18	61610-93J00	.FASTENER	3	
19	61621-93J01	.BRACKET, FASTENER	3	
20	09329-10024	.CUSHION	3	
21	01547-06167	.BOLT	6	
22	01550-06127	.BOLT	3	

FIG.420B

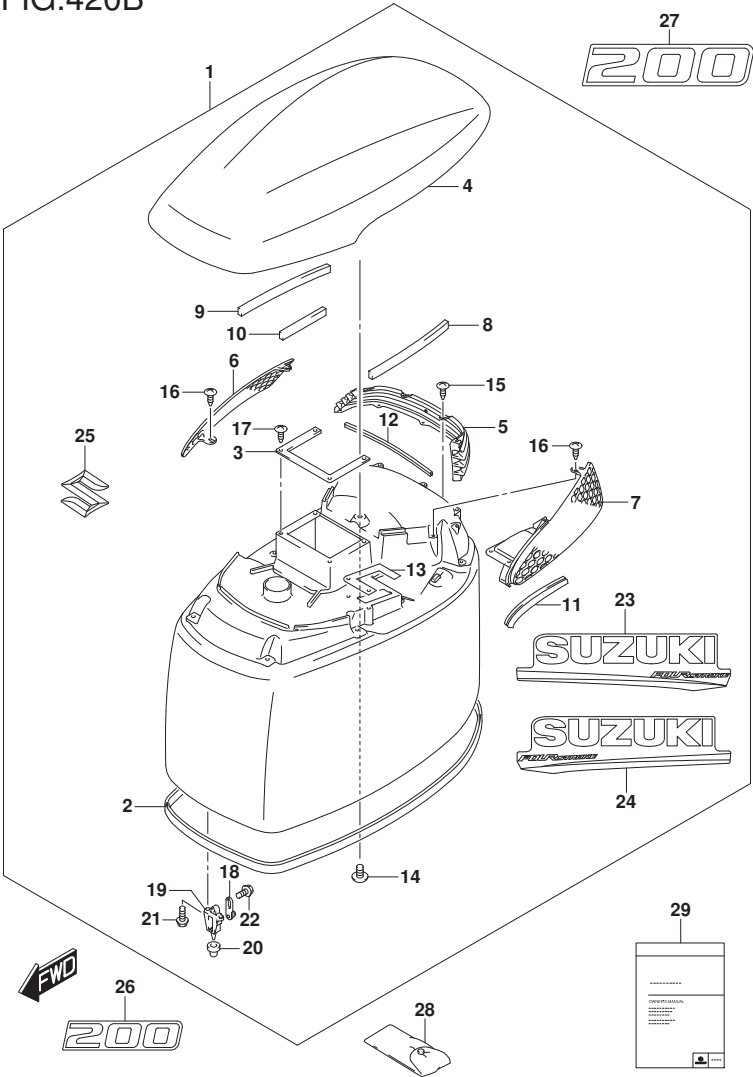


FIG.420B (2-B-9) ENGINE COVER (DF200T E40)(DF200Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23-1	61443-96J50	.STRIPE, ENGINE COVER STBD (BLACK)	1	FOR YAY
23-2	61443-96J60	.STRIPE, ENGINE COVER STBD (WHITE)	1	FOR Y5S
24-1	61453-96J50	.STRIPE, ENGINE COVER PORT (BLACK)	1	FOR YAY
24-2	61453-96J60	.STRIPE, ENGINE COVER PORT (WHITE)	1	FOR Y5S
25	68111-93J00	.EMBLEM (S)	1	
26-1	61422-93JF0	MARK, EMBLEM FRONT (200) (BLACK)	1	FOR YAY
26-2	61422-93JG0	MARK, EMBLEM FRONT (200) (WHITE)	1	FOR Y5S
27-1	61435-93JE0	MARK, EMBLEM REAR (200) (BLACK)	1	FOR YAY
27-2	61435-93JF0	MARK, EMBLEM REAR (200) (WHITE)	1	FOR Y5S
28	09800-81835	TOOL SET	1	
29	99011-93JJ0-059	MANUAL, OWNER'S	1	

DF200T E40
DF200Z E40

FIG.420C

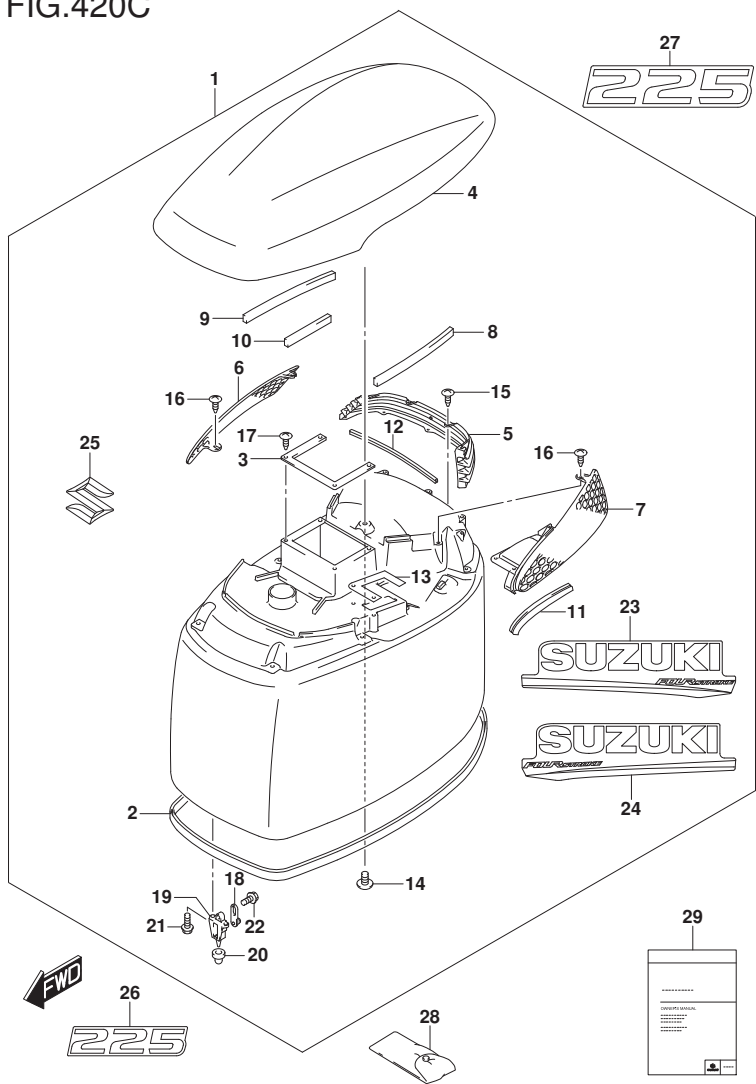


FIG.420C (2-B-10) ENGINE COVER (DF225T E01)(DF225Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61420-93891-YAY	COVER SET, ENGINE (BLACK)	1	
1-2	61430-93801-Y5S	COVER SET, ENGINE (WHITE)	1	
2	61112-93J20	.RUBBER, ENG COVER	1	
3	61416-93J00	.GUARD, AIR INTAKE	1	
4-1	61431-93J03-YAY	.HANDLE, TILT UP (BLACK)	1	
4-2	61431-93J03-Y5S	.HANDLE, TILT UP (WHITE)	1	
5	61432-93J01	.LOUVER, TILT UP HANDLE	1	
6	61433-93J01	.COVER, AIR INTK INNER STBD	1	
7	61434-93J01	.COVER, AIR INTK INNER PORT	1	
8	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	
9	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	L:250->190
10	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	L:250->106
11	61439-93J20	.SEAL, TILT UP HANDLE PORT	1	
12	61439-93J41	.SEAL, TILT UP HANDLE RR	1	
13	61476-93J00	.SEAL, AIR VENT	1	
14	03542-05169	.SCREW	8	
15	03542-05169	.SCREW	4	
16	03542-05169	.SCREW	5	
17	03542-05169	.SCREW	4	
18	61610-93J00	.FASTENER	3	
19	61621-93J01	.BRACKET, FASTENER	3	
20	09329-10024	.CUSHION	3	
21	01547-06167	.BOLT	6	
22	01550-06127	.BOLT	3	

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
23-1	61443-96J50	.STRIPE, ENGINE COVER STBD (BLACK)	1	FOR YAY
23-2	61443-96J60	.STRIPE, ENGINE COVER STBD (WHITE)	1	FOR Y5S
24-1	61453-96J50	.STRIPE, ENGINE COVER PORT (BLACK)	1	FOR YAY
24-2	61453-96J60	.STRIPE, ENGINE COVER PORT (WHITE)	1	FOR Y5S
25	68111-93J00	.EMBLEM (S)	1	
26-1	61422-93JB0	MARK, EMBLEM FRONT (225) (BLACK)	1	FOR YAY
26-2	61422-93JC0	MARK, EMBLEM FRONT (225) (WHITE)	1	FOR Y5S
27-1	61435-93JA0	MARK, EMBLEM REAR (225) (BLACK)	1	FOR YAY
27-2	61435-93JB0	MARK, EMBLEM REAR (225) (WHITE)	1	FOR Y5S
28	09800-81835	TOOL SET	1	
29-1	99011-93JJ0-054	MANUAL, OWNER'S	1	
29-2	99011-93JJ0-059	MANUAL, OWNER'S	1	

DF225Z E01

FIG.420D

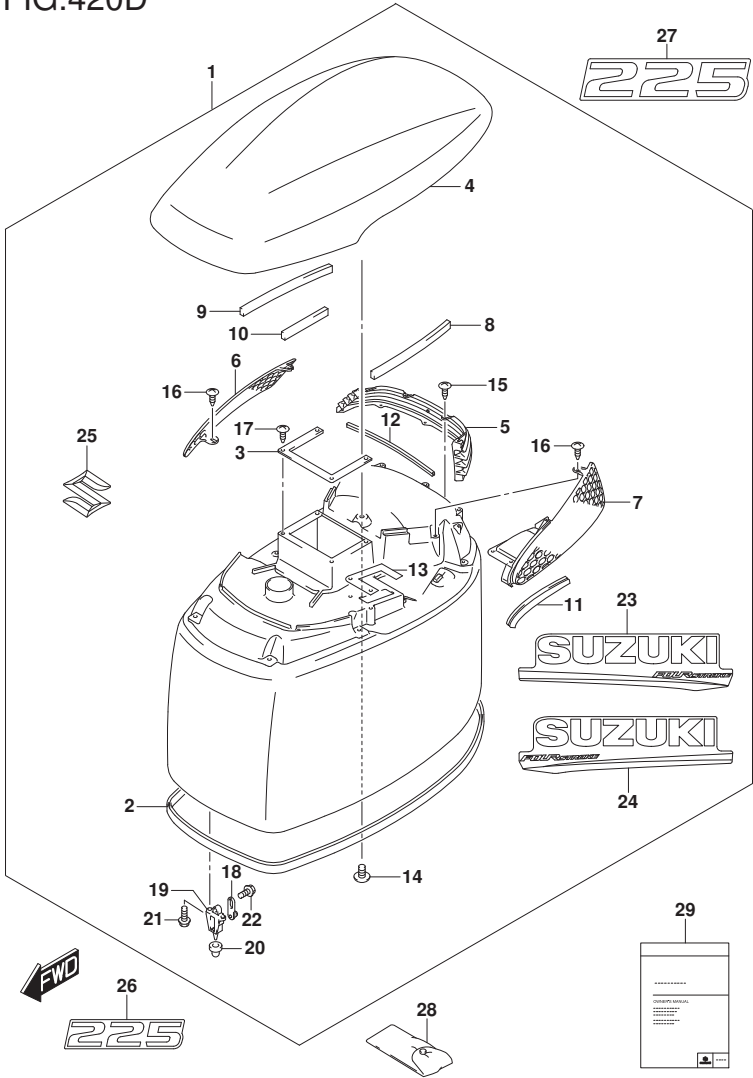


FIG.420D (2-B-12) ENGINE COVER (DF225T E40)(DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61420-93891-YAY	COVER SET, ENGINE (BLACK)	1	
1-2	61430-93801-Y5S	COVER SET, ENGINE (WHITE)	1	
2	61112-93J20	.RUBBER, ENG COVER	1	
3	61416-93J00	.GUARD, AIR INTAKE	1	
4-1	61431-93J03-YAY	.HANDLE, TILT UP (BLACK)	1	
4-2	61431-93J03-Y5S	.HANDLE, TILT UP (WHITE)	1	
5	61432-93J01	.LOUVER, TILT UP HANDLE	1	
6	61433-93J01	.COVER, AIR INTK INNER STBD	1	
7	61434-93J01	.COVER, AIR INTK INNER PORT	1	
8	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	
9	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	L:250->190
10	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	L:250->106
11	61439-93J20	.SEAL, TILT UP HANDLE PORT	1	
12	61439-93J41	.SEAL, TILT UP HANDLE RR	1	
13	61476-93J00	.SEAL, AIR VENT	1	
14	03542-05169	.SCREW	8	
15	03542-05169	.SCREW	4	
16	03542-05169	.SCREW	5	
17	03542-05169	.SCREW	4	
18	61610-93J00	.FASTENER	3	
19	61621-93J01	.BRACKET, FASTENER	3	
20	09329-10024	.CUSHION	3	
21	01547-06167	.BOLT	6	
22	01550-06127	.BOLT	3	

FIG.420D

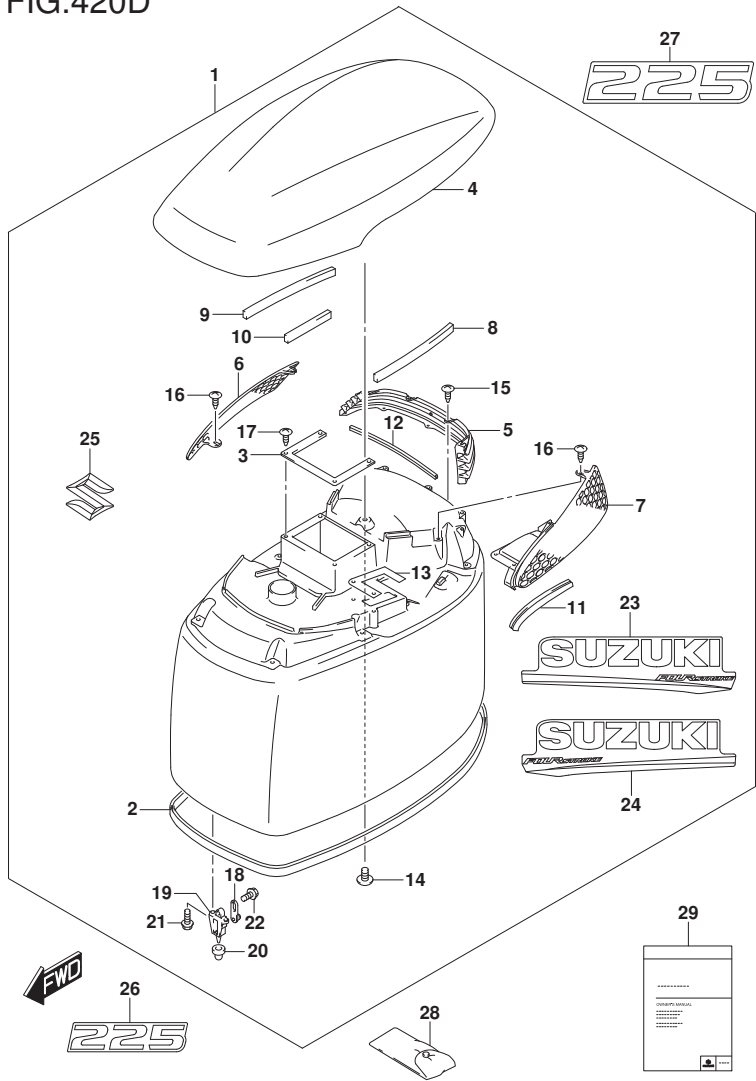


FIG.420D (2-B-13) ENGINE COVER (DF225T E40)(DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23-1	61443-96J50	.STRIPE, ENGINE COVER STBD (BLACK)	1	FOR YAY
23-2	61443-96J60	.STRIPE, ENGINE COVER STBD (WHITE)	1	FOR Y5S
24-1	61453-96J50	.STRIPE, ENGINE COVER PORT (BLACK)	1	FOR YAY
24-2	61453-96J60	.STRIPE, ENGINE COVER PORT (WHITE)	1	FOR Y5S
25	68111-93J00	.EMBLEM (S)	1	
26-1	61422-93JB0	MARK, EMBLEM FRONT (225) (BLACK)	1	FOR YAY
26-2	61422-93JC0	MARK, EMBLEM FRONT (225) (WHITE)	1	FOR Y5S
27-1	61435-93JA0	MARK, EMBLEM REAR (225) (BLACK)	1	FOR YAY
27-2	61435-93JB0	MARK, EMBLEM REAR (225) (WHITE)	1	FOR Y5S
28	09800-81835	TOOL SET	1	
29	99011-93JJ0-059	MANUAL, OWNER'S	1	

DF225T E40
DF225Z E40

FIG.420E

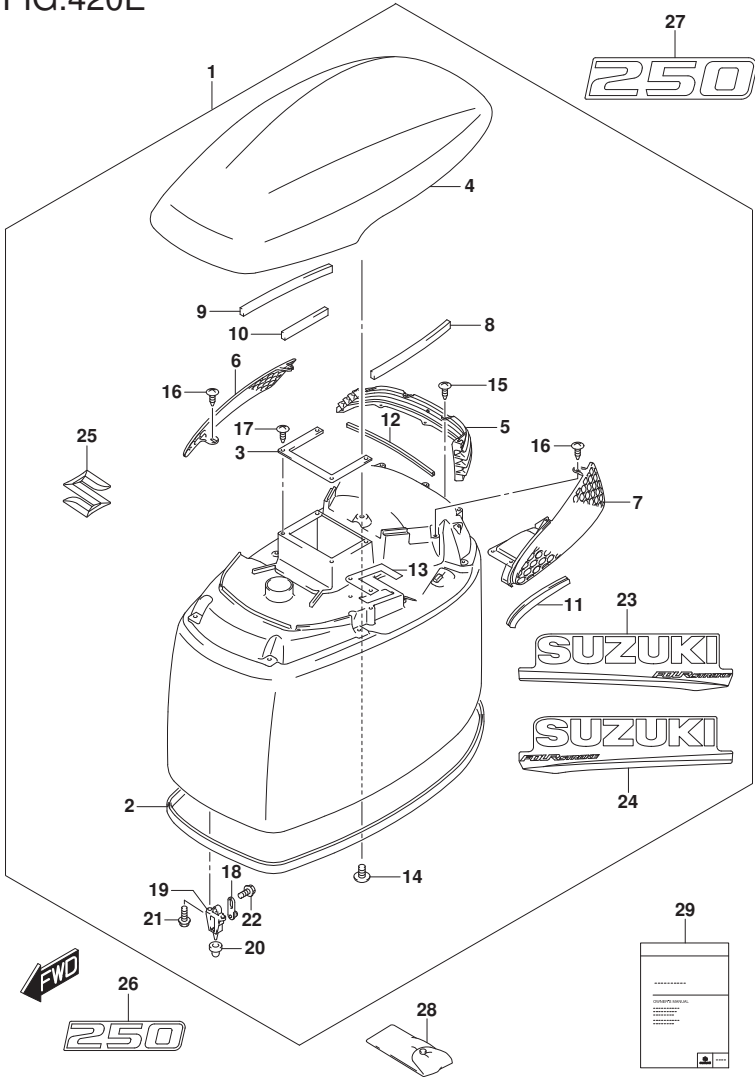


FIG.420E (2-B-14) ENGINE COVER (DF250T E01)(DF250Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61420-93891-YAY	COVER SET, ENGINE (BLACK)	1	
1-2	61430-93801-Y5S	COVER SET, ENGINE (WHITE)	1	
2	61112-93J20	.RUBBER, ENG COVER	1	
3	61416-93J00	.GUARD, AIR INTAKE	1	
4-1	61431-93J03-YAY	.HANDLE, TILT UP (BLACK)	1	
4-2	61431-93J03-Y5S	.HANDLE, TILT UP (WHITE)	1	
5	61432-93J01	.LOUVER, TILT UP HANDLE	1	
6	61433-93J01	.COVER, AIR INTK INNER STBD	1	
7	61434-93J01	.COVER, AIR INTK INNER PORT	1	
8	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	
9	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	L:250->190
10	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	L:250->106
11	61439-93J20	.SEAL, TILT UP HANDLE PORT	1	
12	61439-93J41	.SEAL, TILT UP HANDLE RR	1	
13	61476-93J00	.SEAL, AIR VENT	1	
14	03542-05169	.SCREW	8	
15	03542-05169	.SCREW	4	
16	03542-05169	.SCREW	5	
17	03542-05169	.SCREW	4	
18	61610-93J00	.FASTENER	3	
19	61621-93J01	.BRACKET, FASTENER	3	
20	09329-10024	.CUSHION	3	
21	01547-06167	.BOLT	6	
22	01550-06127	.BOLT	3	

FIG.420E

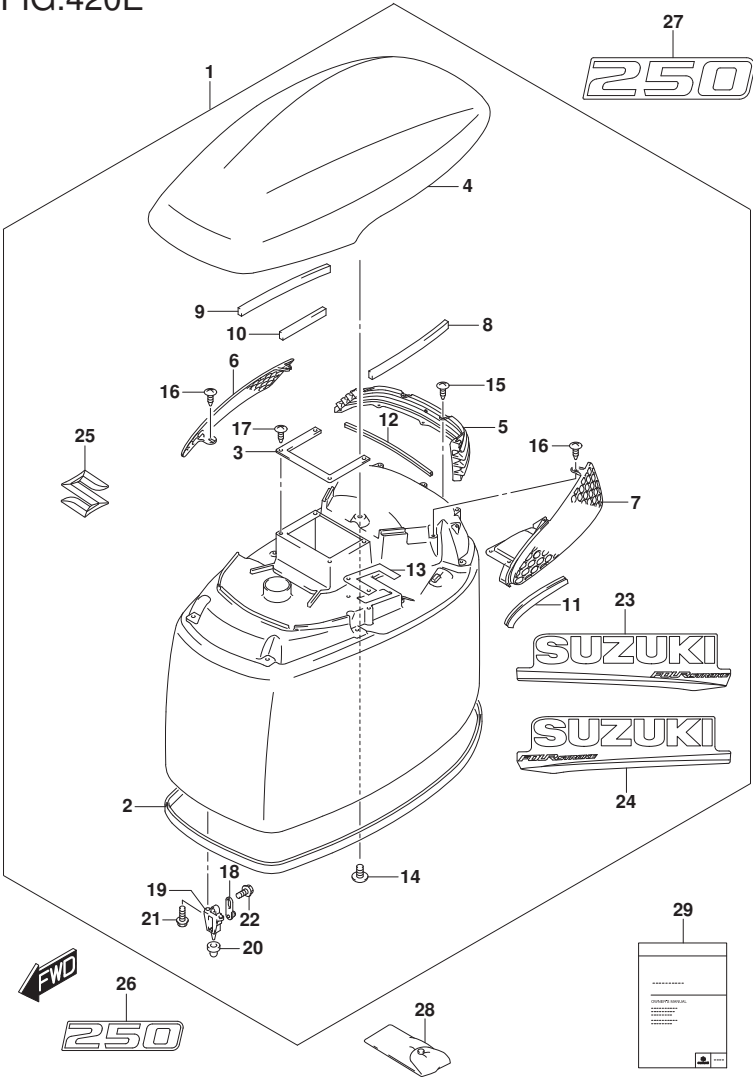


FIG.420E (2-B-15) ENGINE COVER (DF250T E01)(DF250Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23-1	61443-96J50	.STRIPE, ENGINE COVER STBD (BLACK)	1	FOR YAY
23-2	61443-96J60	.STRIPE, ENGINE COVER STBD (WHITE)	1	FOR Y5S
24-1	61453-96J50	.STRIPE, ENGINE COVER PORT (BLACK)	1	FOR YAY
24-2	61453-96J60	.STRIPE, ENGINE COVER PORT (WHITE)	1	FOR Y5S
25	68111-93J00	.EMBLEM (S)	1	
26-1	61422-93JD0	MARK, EMBLEM FRONT (250) (BLACK)	1	FOR YAY
26-2	61422-93JE0	MARK, EMBLEM FRONT (250) (WHITE)	1	FOR Y5S
27-1	61435-93JC0	MARK, EMBLEM REAR (250) (BLACK)	1	FOR YAY
27-2	61435-93JD0	MARK, EMBLEM REAR (250) (WHITE)	1	FOR Y5S
28	09800-81835	TOOL SET	1	
29-1	99011-93JJ0-054	MANUAL, OWNER'S	1	
29-2	99011-93JJ0-059	MANUAL, OWNER'S	1	

DF250T E01
DF250Z E01

FIG.420F

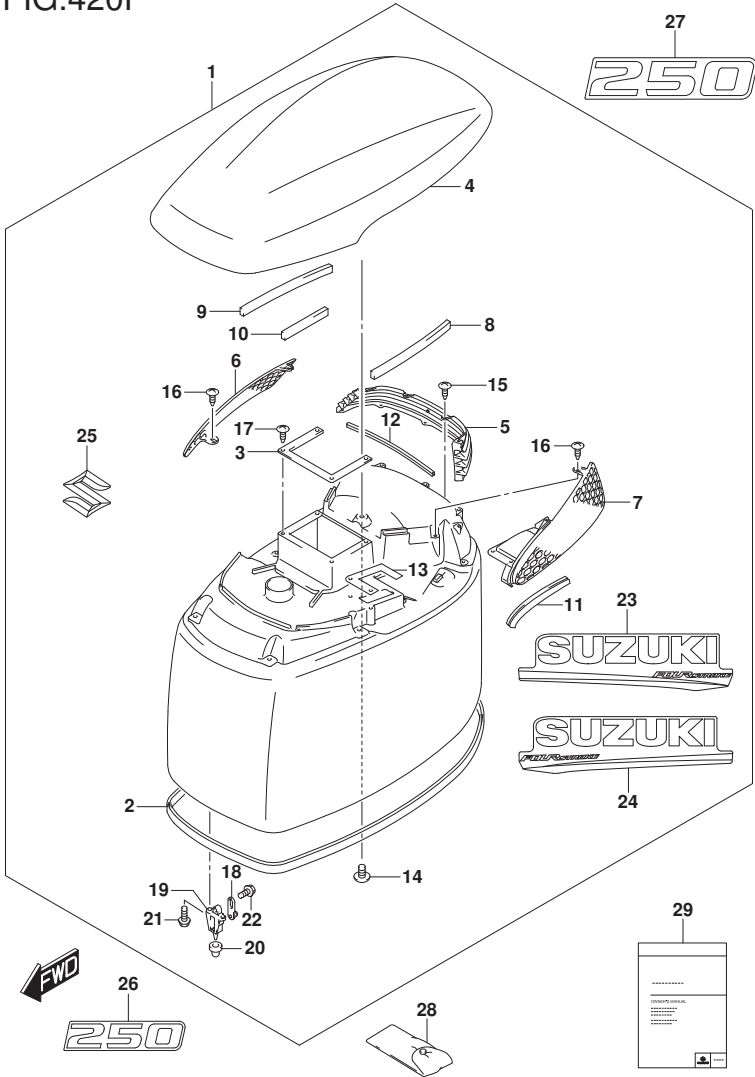


FIG.420F (2-C-2) ENGINE COVER (DF250T E40)(DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61420-93891-YAY	COVER SET, ENGINE (BLACK)	1	
1-2	61430-93801-Y5S	COVER SET, ENGINE (WHITE)	1	
2	61112-93J20	.RUBBER, ENG COVER	1	
3	61416-93J00	.GUARD, AIR INTAKE	1	
4-1	61431-93J03-YAY	.HANDLE, TILT UP (BLACK)	1	
4-2	61431-93J03-Y5S	.HANDLE, TILT UP (WHITE)	1	
5	61432-93J01	.LOUVER, TILT UP HANDLE	1	
6	61433-93J01	.COVER, AIR INTK INNER STBD	1	
7	61434-93J01	.COVER, AIR INTK INNER PORT	1	
8	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	
9	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	L:250->190
10	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	L:250->106
11	61439-93J20	.SEAL, TILT UP HANDLE PORT	1	
12	61439-93J41	.SEAL, TILT UP HANDLE RR	1	
13	61476-93J00	.SEAL, AIR VENT	1	
14	03542-05169	.SCREW	8	
15	03542-05169	.SCREW	4	
16	03542-05169	.SCREW	5	
17	03542-05169	.SCREW	4	
18	61610-93J00	.FASTENER	3	
19	61621-93J01	.BRACKET, FASTENER	3	
20	09329-10024	.CUSHION	3	
21	01547-06167	.BOLT	6	
22	01550-06127	.BOLT	3	

FIG.420F

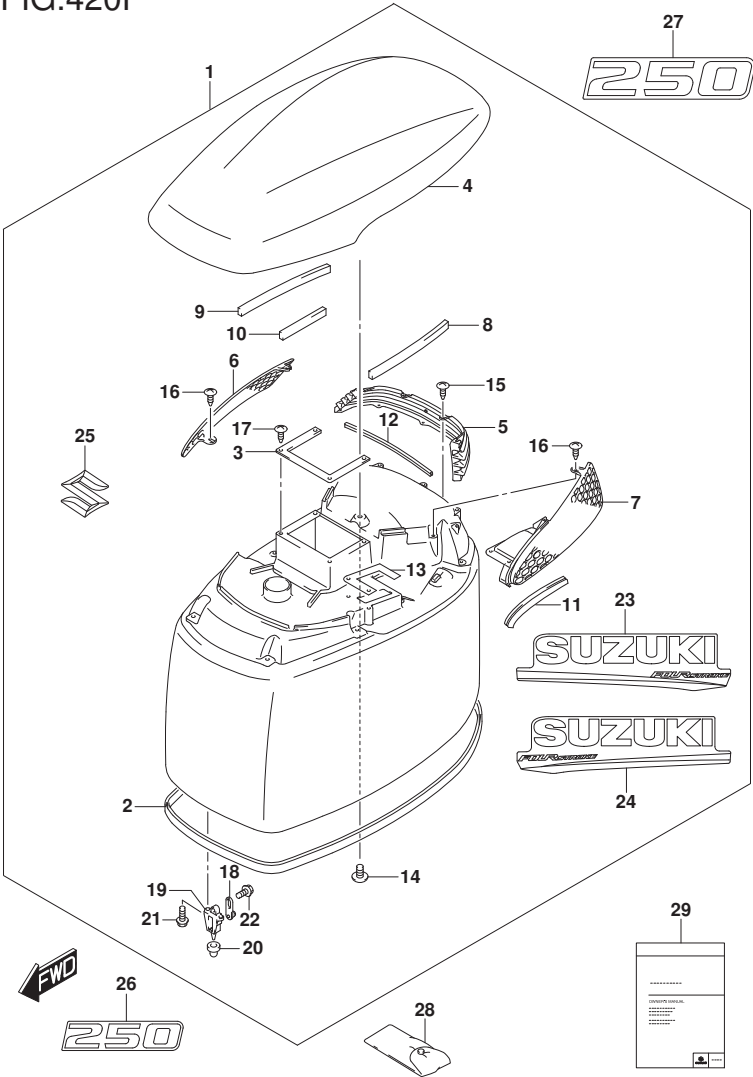


FIG.420F (2-C-3) ENGINE COVER (DF250T E40)(DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23-1	61443-96J50	.STRIPE, ENGINE COVER STBD (BLACK)	1	FOR YAY
23-2	61443-96J60	.STRIPE, ENGINE COVER STBD (WHITE)	1	FOR Y5S
24-1	61453-96J50	.STRIPE, ENGINE COVER PORT (BLACK)	1	FOR YAY
24-2	61453-96J60	.STRIPE, ENGINE COVER PORT (WHITE)	1	FOR Y5S
25	68111-93J00	.EMBLEM (S)	1	
26-1	61422-93JD0	MARK, EMBLEM FRONT (250) (BLACK)	1	FOR YAY
26-2	61422-93JE0	MARK, EMBLEM FRONT (250) (WHITE)	1	FOR Y5S
27-1	61435-93JC0	MARK, EMBLEM REAR (250) (BLACK)	1	FOR YAY
27-2	61435-93JD0	MARK, EMBLEM REAR (250) (WHITE)	1	FOR Y5S
28	09800-81835	TOOL SET	1	
29	99011-93JJ0-059	MANUAL, OWNER'S	1	

DF250T E40
DF250Z E40

FIG.430A

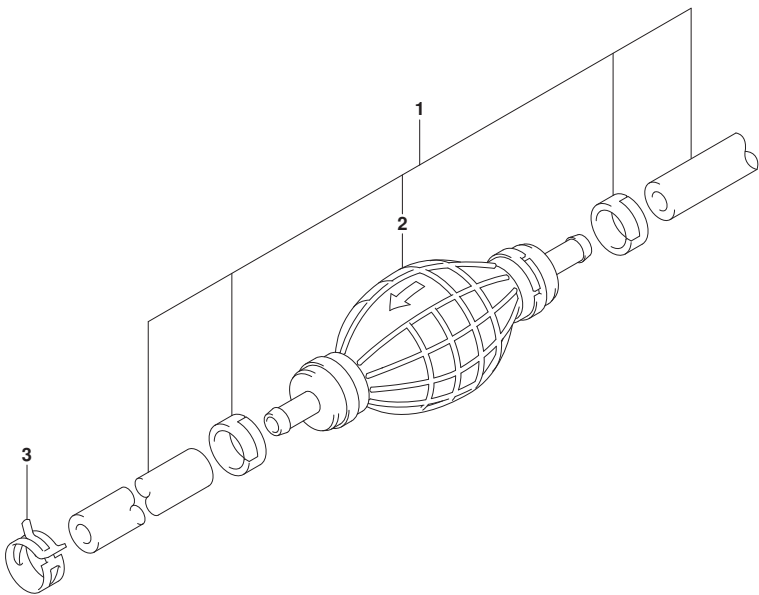


FIG.430A (2-C-4) FUEL HOSE

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	65700-93J12	HOSE, FUEL (TANK TO ENGINE)	1	
2	65770-93J12	.PUMP, SQUEEZE	1	
3	09401-13423	CLIP	2	

FIG.442A

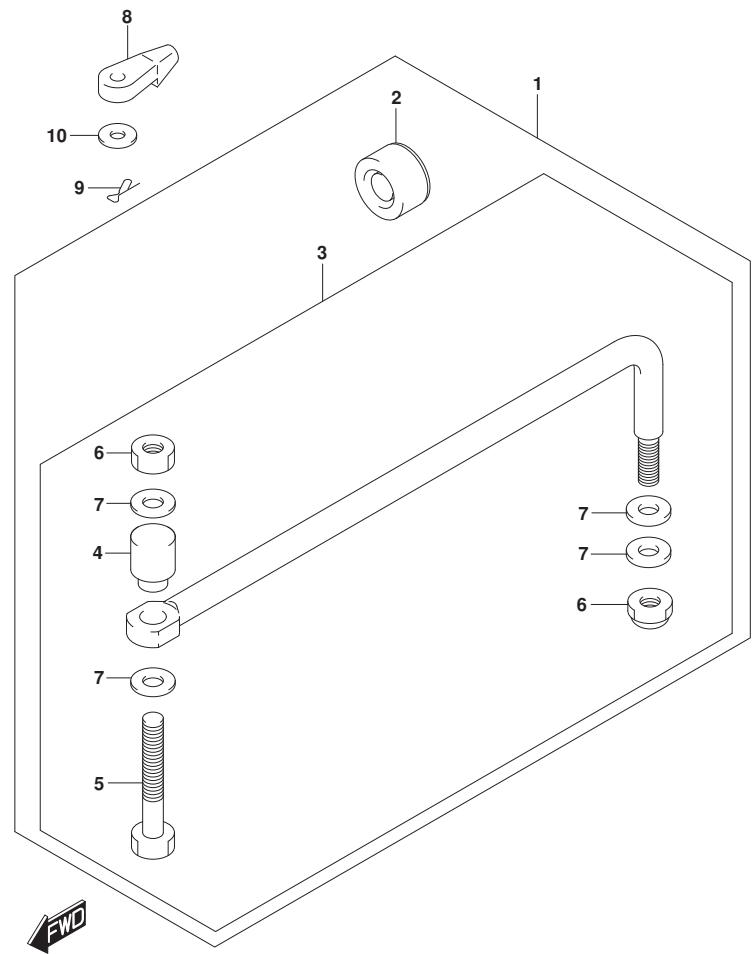


FIG.442A (2-C-5) DRAG LINK

REF NO.	PART NO.	DESCRIPTION	Q'TY		REMARKS
1	67700-93J00	LINK SET, DRAG	1	OPT	
2	41161-94400	.SEAL, STEERING CABLE	1	OPT	
3	67701-87J11	.LINK ASSY, DRAG	1	OPT	
4	67721-87J00	..SPACER	1	OPT	
5	67725-99E00	..BOLT, DRAG LINK	1	OPT	
6	67726-99E00	..NUT	2	OPT	
7	67728-99E00	..WASHER	4	OPT	
8	67467-89J01	CONNECTOR, REMOCON CABLE	2		
9	09385-06012	CLIP	2		
10	09160-06055	WASHER (7X12X1)	2		

FIG.460A

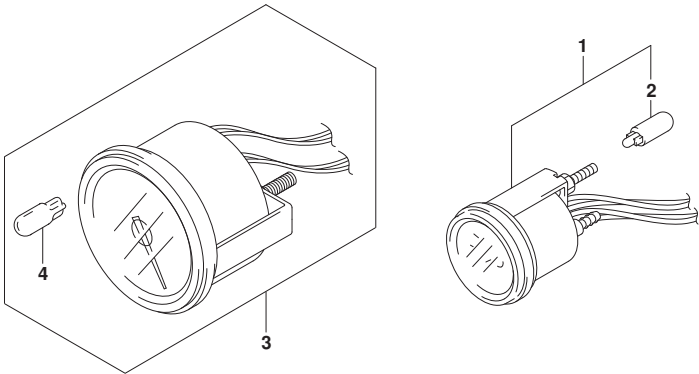


FIG.460A (2-C-6) METER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	34800-93J02	METER ASSY, TRIM	1	BLACK
1-2	34800-93J13	METER ASSY, TRIM	1	WHITE
2	09471-12108	.BULB (12V 1.7W, T6.5)	1	
3-1	34200-93J02	TACHOMETER ASSY, WITH MONITOR	1	BLACK
3-2	34200-93J14	TACHOMETER ASSY, WITH MONITOR	1	WHITE
4	09471-12077	.BULB (12V1.7W, T10, WB121)	1	

FIG.501A

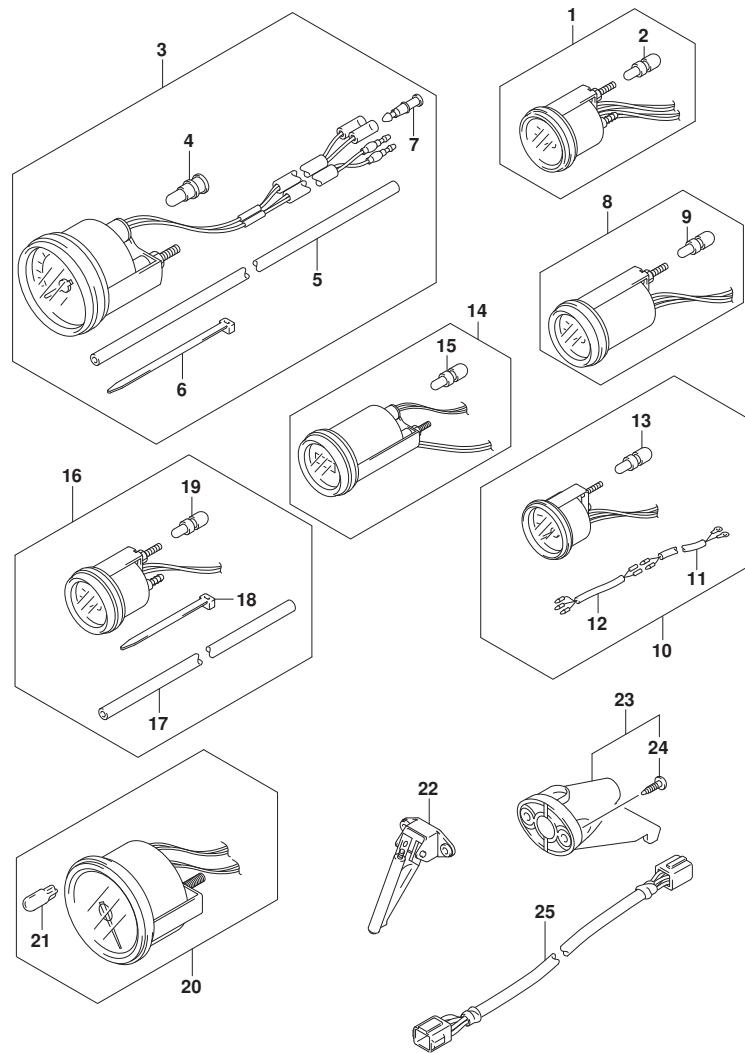


FIG.501A (2-C-7) OPT:METER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	34800-93J02	METER ASSY, TRIM	1	BLACK
1-2	34800-93J13	METER ASSY, TRIM	1	WHITE
2	09471-12108	.BULB (12V1.7W,T6.5)	1	
3-1	34100-93J02	SPEEDOMETER ASSY	1	MAX 130KM/H BLACK
3-2	34100-93J13	SPEEDOMETER ASSY	1	MAX 130KM/H WHITE
3-3	34100-93J22	SPEEDOMETER ASSY	1	MAX 80KM/H BLACK
3-4	34100-93J33	SPEEDOMETER ASSY	1	MAX 80KM/H WHITE
3-5	34100-93J42	SPEEDOMETER ASSY	1	MAX 45KNOTS BLACK
3-6	34100-93J53	SPEEDOMETER ASSY	1	MAX 45KNOTS WHITE
3-7	34100-93J62	SPEEDOMETER ASSY	1	MAX 65KNOTS WHITE
4	09471-12028	.BULB (12V3.4W,T10)	1	
5	34191-92E00	.TUBE	1	
6	09407-14407	.CLAMP (L:145)	2	
7	36615-96300	.TERMINAL, RESIN	2	
8-1	34600-93J02	METER ASSY, VOLTAGE	1	BLACK
8-2	34600-93J13	METER ASSY, VOLTAGE	1	WHITE
9	09471-12103	.BULB (12V3W,T6.5)	1	
10-1	34300-93J02	GAUGE ASSY, FUEL	1	BLACK
10-2	34300-93J13	GAUGE ASSY, FUEL	1	WHITE
11	34310-92E00	.LEAD, FUEL GAUGE	1	
12	34360-92E00	ADAPTER, FUEL GAUGE	1	
13	09471-12103	.BULB (12V3W,T6.5)	1	
14-1	34500-93J02	METER ASSY, HOUR	1	BLACK
14-2	34500-93J13	METER ASSY, HOUR	1	WHITE
15	09471-12103	.BULB (12V3W,T6.5)	1	
16-1	34650-93J22	GAUGE ASSY, WATER PRESSURE	1	15PSI BLACK
16-2	34650-93J33	GAUGE ASSY, WATER PRESSURE	1	15PSI WHITE
17	34191-92E00	.TUBE	1	
18	09407-14407	.CLAMP (L:145)	2	
19	09471-12103	.BULB (12V3W,T6.5)	1	

FIG.501A

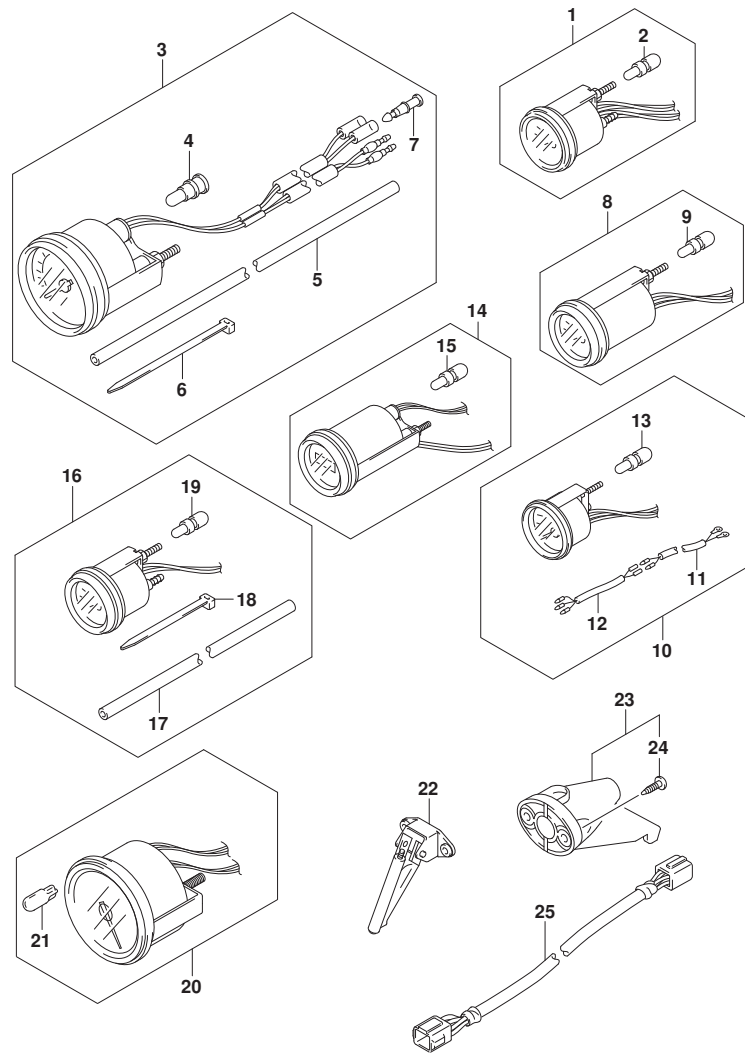
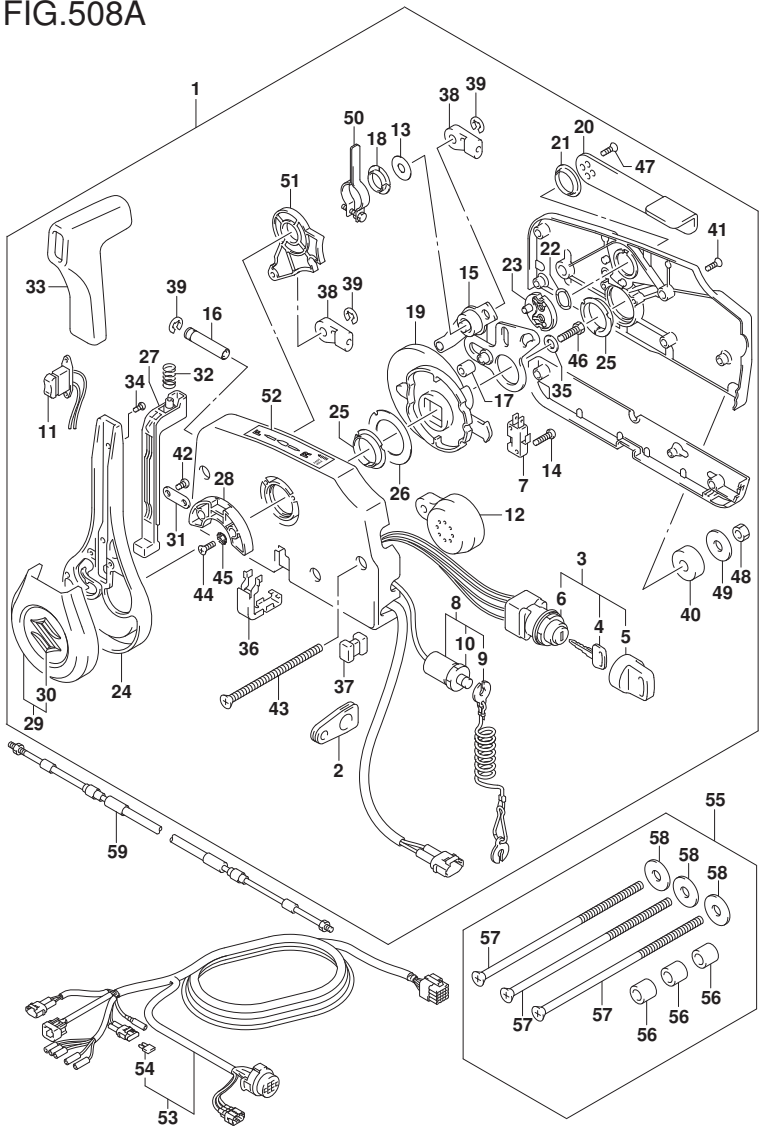


FIG.501A (2-C-8) OPT:METER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
20-1	34200-93J02	TACHOMETER ASSY, WITH MONITOR	1	BLACK
20-2	34200-93J14	TACHOMETER ASSY, WITH MONITOR	1	WHITE
21	09471-12077	.BULB (12V1.7W,T10,WB121)	1	
22	34190-87D00	SENDER ASSY, SPEEDOMETER	1	
23	34190-95500	SENDER ASSY, SPEEDOMETER	1	
24	03112-0630B	.SCREW	2	
25	36682-92E00	WIRE, TRIM METER EXT (L:6500)	1	

FIG.508A



DF250_E01_020_508A
OPT:REMOTE CONTROL

FIG.508A (2-C-9) OPT:REMOTE CONTROL

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-93J60	REMOTE CONTROL ASSY	1	
2	36628-92E01	..GROMMET, WIRE HARNESS	1	
3	37110-93J11	..SWITCH ASSY, IGNITION	1	
4-1	37141-99E00	..KEY (931)	2	
4-2	37141-99E10	..KEY (932)	2	
4-3	37141-99E20	..KEY (933)	2	
4-4	37141-99E30	..KEY (934)	2	
4-5	37141-99E40	..KEY (935)	2	
4-6	37141-99E50	..KEY (936)	2	
4-7	37141-99E60	..KEY (937)	2	
4-8	37141-99E70	..KEY (938)	2	
4-9	37141-99E80	..KEY (939)	2	
4-10	37141-99E90	..KEY (940)	2	
4-11	37141-99EA0	..KEY (941)	2	
4-12	37141-99EB0	..KEY (942)	2	
5	37143-99E00	..CAP, KEY	2	
6	37149-93J00	..CAP CYLINDER BODY	1	
7	37721-93J91	..SWITCH, NEUTRAL	1	
8	37820-93J11	..SWITCH ASSY, EMERGENCY	1	
9	37823-92E02	..PLATE	1	
10	37826-92J10	..NUT	1	
11	37850-96L00	..SWITCH ASSY, PTT	1	
12	38500-93J90	..BUZZER	1	
13	67212-95600	..WASHER	1	
14	67296-92E11	..SCREW, NEUTRAL SW	2	
15	67220-95630	..PLATE ASSY	1	
16	67223-99E10	..KNOB, BRAKE ADJ	1	
17	67229-95600	..ROLLER	1	
18	67232-95600	..BUSH	1	
19	67238-87D00	..GEAR, DRIVE	1	
20	67241-99E11	..LEVER, FREE THROTTLE	1	
21	67243-95600	..BUSH	1	
22	67244-95600	..WASHER, WAVE	1	

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FIG.508A

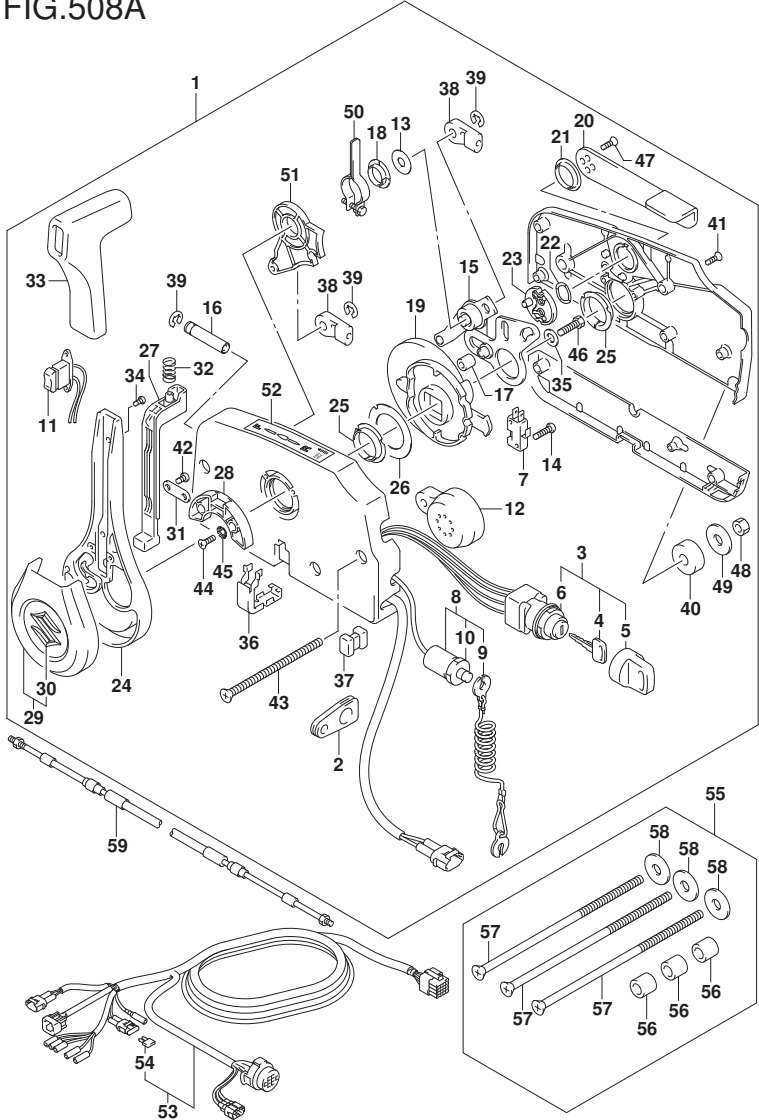
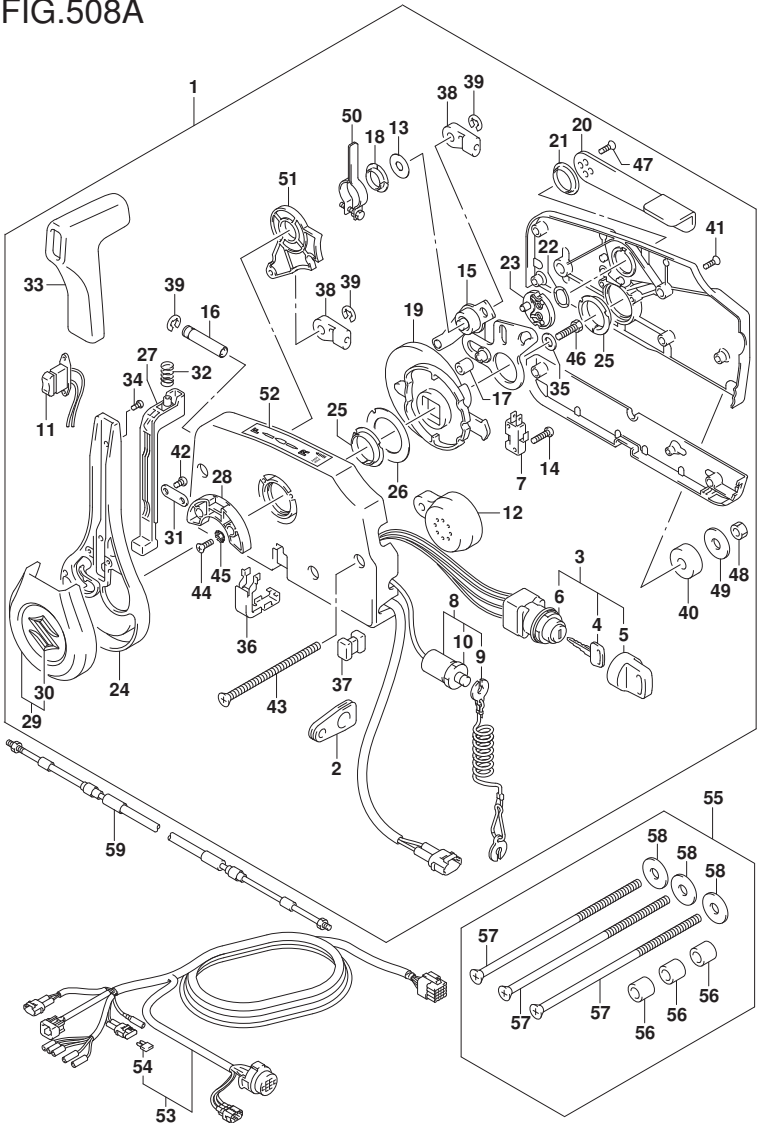


FIG.508A (2-C-10) OPT:REMOTE CONTROL

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23	67245-95600	.DRUM, FREE THROTTLE	1	
24	67251-96L00	.LEVER, HANDLE	1	
25	67252-95600	.BUSH	2	
26	67253-95600	.WASHER	1	
27	67255-96L00	.ARM, LOCK	1	
28	67256-95600	.HOLDER, NEUT LOCK	1	
29	67257-96L00	.CAP, LEVER	1	
30	77811-54GB0-0PG	..EMBLEM, REAR MARK S (CHROME)	1	
31	67258-99E00	.BRACKET, LOCK ARM	1	
32	67259-87D00	.SPRING, NEUTRAL ARM	1	
33	67261-96L00	.GRIP	1	
34	67296-96L10	.SCREW	2	
35	67264-95600	.WASHER	1	
36	67267-96L00	.COVER, WIRE	1	
37	67273-95600	.SPACER	1	
38	67275-95600	.END, CABLE	2	
39	67292-94300	.E RING	3	
40	67294-95600	.SPACER	3	
41	67296-90J20	.SCREW	5	
42	67296-96L00	.SCREW	2	
43	67296-95630	.SCREW	3	
44	67296-95610	.SCREW	2	
45	67297-95600	.WASHER	2	
46	09100-08232	.BOLT (8X30)	1	
47	67269-96L10	.SCREW (5X12)	2	
48	09140-06020	.NUT	3	
49	67288-94320	.WASHER (6.5X24X2)	3	
50	67224-96L00	.ARM, BRAKE	1	
51	67238-96L00	.GEAR, SHIFT	1	
52	67284-94L10	.MARK, HANDLE LEVER	1	
53-1	36620-93J02	WIRE ASSY, REMOTE CONTROL	1	L:5000
53-2	36620-93J52	WIRE ASSY, REMOTE CONTROL	1	L:3500
53-3	36620-93J62	WIRE ASSY, REMOTE CONTROL	1	L:6500
54	09481-10501	.FUSE (10A)	1	

FIG.508A



DF250_E01_020_508A
OPT:REMOTE CONTROL

FIG.508A (2-C-11) OPT:REMOTE CONTROL

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
55	67140-95601	ATTACHMENT, TWIN REMOCON KIT	1	
56	09180-06105	.SPACER (6.1X10X14)	3	
57	67296-95640	.SCREW (L:165)	3	
58	67288-94320	.WASHER	3	
59-1	67320-93J00	CABLE, REMOCON 8F (2.4M)	2	
59-2	67320-93J10	CABLE, REMOCON 10F (3.1M)	2	
59-3	67320-93J20	CABLE, REMOCON 12F (3.7M)	2	
59-4	67320-93J30	CABLE, REMOCON 14F (4.2M)	2	
59-5	67320-93J40	CABLE, REMOCON 16F (4.8M)	2	
59-6	67320-93J50	CABLE, REMOCON 18F (5.4M)	2	
59-7	67320-93J60	CABLE, REMOCON 20F (6.0M)	2	
59-8	67320-93J70	CABLE, REMOCON 22F (6.7M)	2	
59-9	67320-93J80	CABLE, REMOCON 24F (7.3M)	2	

FIG.517A

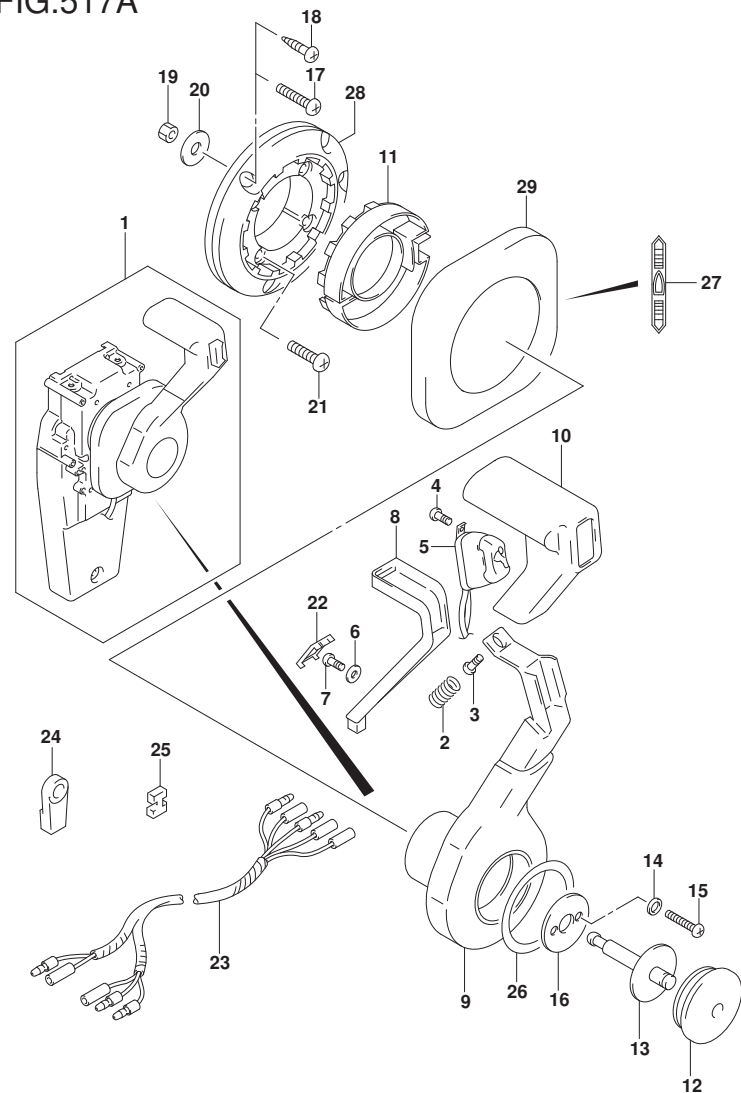
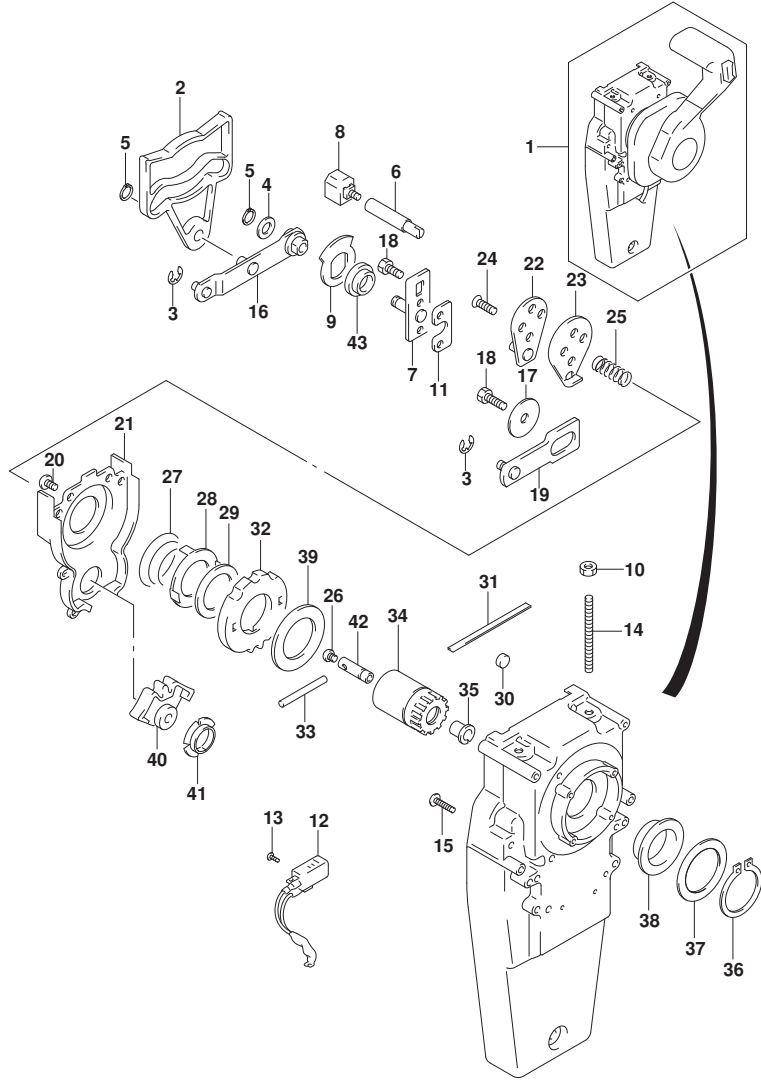


FIG.517A (2-C-12) OPT:CONCEALED REMOCON (1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-93J33	REMOTE CONTROL ASSY	1	
2	67298-92E50	.SPRING	1	
3	67296-94310	.SCREW	1	
4	67295-92E10	.SCREW (3X12)	2	
5	37850-92E27	.SWITCH ASSY, PTT	1	
6	67288-92E60	.WASHER	1	
7	09125-04021	.SCREW (4X20)	1	
8	67255-92E50	.ARM, NEUTRAL LOCK	1	
9	67251-92E50	.LEVER	1	
10	67261-92E50	.GRIP	1	
11	67256-92E50	.HOLDER, NEUTRAL LOCK	1	
12	67257-92E00	.CAP, LEVER	1	
13	67242-92E50	.SHAFT, FREE ACC	1	
14	67288-92E20	.WASHER	6	
15	67296-88D10	.SCREW (5X16)	4	
16	67288-92E70	.WASHER	1	
17	67296-88D20	.SCREW (6X35)	3	
18	67295-92E50	.SCREW (6X30)	3	
19	67287-92E50	.NUT	3	
20	09160-06104	.WASHER (6.5X24X2)	3	
21	67296-88D30	.SCREW (5X30)	4	
22	67254-92E50	.COVER, LOCK ARM	1	
23	36890-93J00	.WIRING ASSY	1	
24	67275-95600	.END CABLE	2	
25	67273-95600	.SPACER	1	
26	67283-92E50	.DECAL, LEVER	1	
27	67284-92E50	.DECAL, CLUTCH	1	
28	67274-92E50	.BASE	1	
29	67211-92E50	.COVER	1	

FIG.518A



DF250_E01_020_518A
OPT:CONCEALED REMOCON (2)

FIG.518A (2-C-13) OPT:CONCEALED REMOCON (2)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-93J33	REMOTE CONTROL ASSY	1	
2	67222-92E50	.DUEL PLATE	1	
3	67292-94300	.E RING	3	
4	67288-92E10	.WASHER	1	
5	67291-92E00	.SNAP RING	2	
6	67223-92E50	.BRAKE ADJUST	1	
7	67221-92E50	.HOLDER ASSY	1	
8	67224-92E50	.BRAKE SHOE ASSY	1	
9	67225-92E50	.DISC, BRAKE	1	
10	09140-06020	.NUT	2	
11	67294-92E00	.SPACER	1	
12	37721-95500	.SWITCH ASSY, NEUTRAL	1	
13	67296-92E11	.SCREW (3X15)	2	
14	67226-92E10	.BOLT, STOPPER (REAR)	2	
15	67296-92E20	.SCREW (5X25)	2	
16	67240-92E50	.ARM ASSY, THROTTLE	1	
17	67228-92E00	.WASHER	1	
18	67286-92E00	.BOLT (6X18)	3	
19	67230-92E00	.ARM ASSY, SHIFT	1	
20	09125-05042	.SCREW (5X10)	11	
21	67234-92E00	.GEAR CASE	1	
22	67245-92E00	.LEVER ASSY, THROTTLE	1	
23	67227-92E00	.STOPPER	1	
24	67296-88D10	.SCREW (5X16)	2	
25	67225-92E00	.SPRING	1	
26	09125-04004	.SCREW (4X6)	1	
27	67233-92E00	.SPRING	1	
28	67235-92E00	.PLATE, SHIFT LOCK	1	
29	67239-92E10	.PLATE, SHIFT PIN	1	
30	67236-92E00	.ROLLER	1	
31	67237-92E01	.SPRING	5	
32	67238-92E50	.GEAR, DRIVE	1	
33	67239-92E00	.PIN	1	
34	67246-92E50	.SHAFT, DRIVE	1	

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FIG.518A

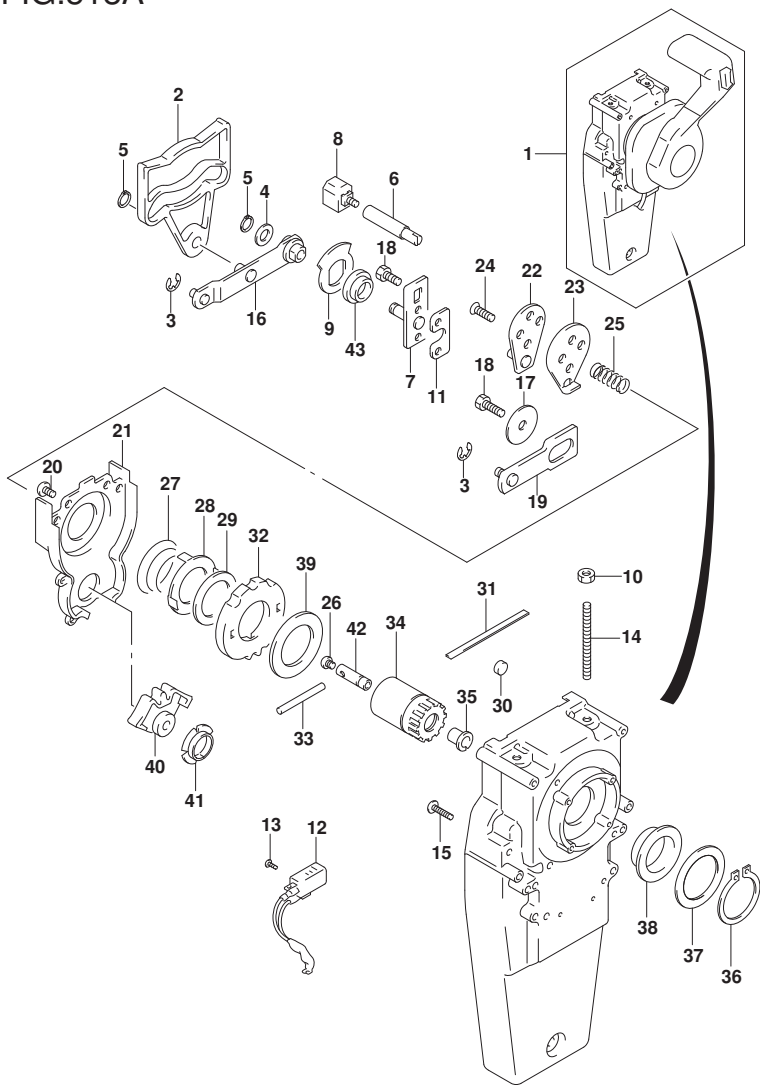


FIG.518A (2-C-14) OPT:CONCEALED REMOCON (2)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	67252-92E00	.BUSH	1	
36	67291-92E10	.SNAP RING	1	
37	67253-92E10	.WASHER	1	
38	67252-92E10	.BUSH	1	
39	67253-95600	.WASHER	1	
40	67231-92E00	.GEAR, SHIFT	1	
41	67232-95600	.BUSH	1	
42	67241-92E50	.ROD, FREE ACC	1	
43	67232-92E50	.BUSH	1	

FIG.521A

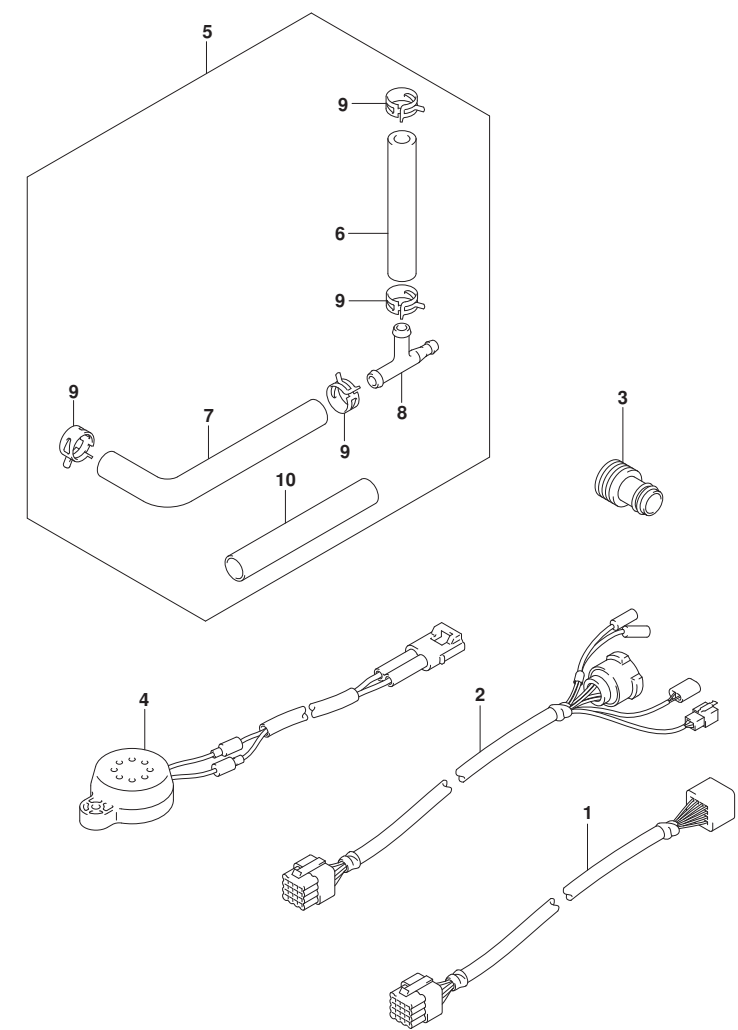
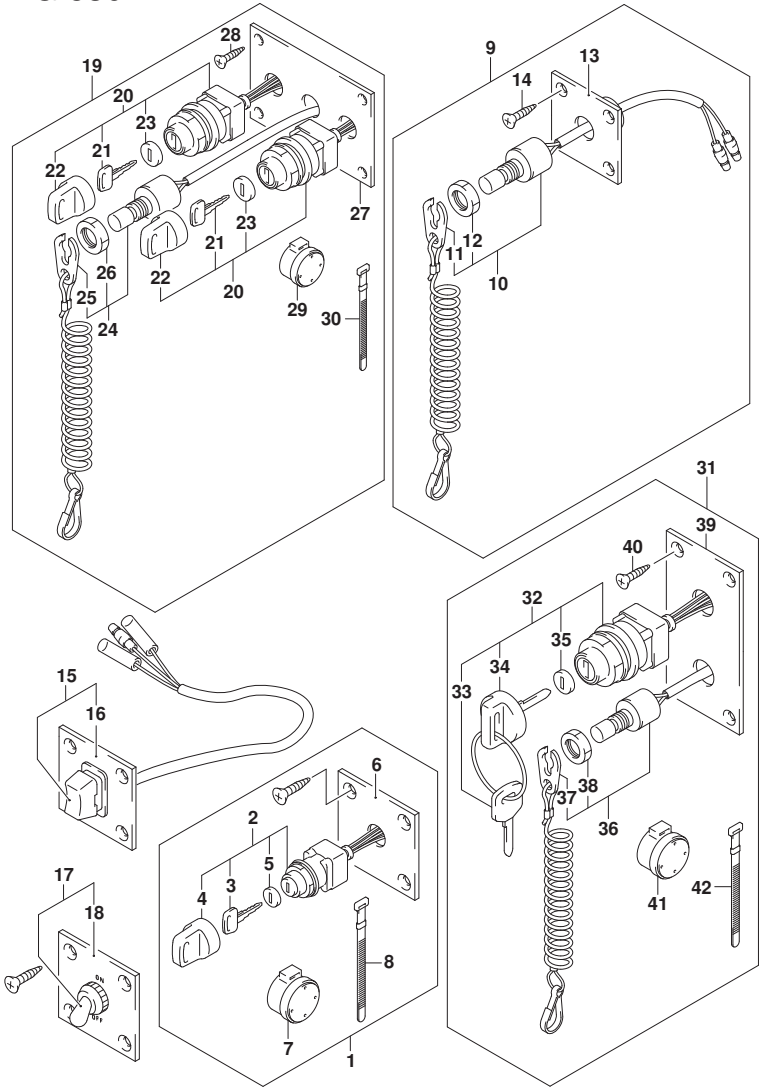


FIG.521A (2-C-15) OPT:HARNESS

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	36620-93J10	WIRE ASSY, REMOCON EXTENSION	1	L:2000
1-2	36620-93J40	WIRE ASSY, REMOCON EXTENSION	1	L:3000
2	36620-93J30	WIRE ASSY, REMOCON ADAPTER NO.2	1	L:2000
3	17917-87L00	CONNECTOR, FLUSH WATER	1	
4	38500-93J00	BUZZER ASSY, WARNING	1	
5	34660-93J01	KIT, WATER PRESS GAUGE	1	
6	09352-50006-600	.HOSE (5X9X600)	1	L:600->110
7	09352-50006-00B	.HOSE (5X9X2000)	1	L:2000->750
8	09367-06006	.3 WAY	1	
9	09401-08413	.CLIP	4	
10	18498-99E01	.PROTECTOR,HOSE (9.5X11.5X390)	1	

FIG.530A



DF250_E01_020_530A
OPT:SWITCH

FIG.530A (2-D-2) OPT:SWITCH

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	37100-96J00	PANEL ASSY, IGNITION SW	1	
2	37110-93J01	..SWITCH ASSY, IGNITION	1	
3-1	37141-99E00	..KEY (931)	2	
3-2	37141-99E10	..KEY (932)	2	
3-3	37141-99E20	..KEY (933)	2	
3-4	37141-99E30	..KEY (934)	2	
3-5	37141-99E40	..KEY (935)	2	
3-6	37141-99E50	..KEY (936)	2	
3-7	37141-99E60	..KEY (937)	2	
3-8	37141-99E70	..KEY (938)	2	
3-9	37141-99E80	..KEY (939)	2	
3-10	37141-99E90	..KEY (940)	2	
3-11	37141-99EA0	..KEY (941)	2	
3-12	37141-99EB0	..KEY (942)	2	
4	37143-99E00	..CAP, KEY	1	
5	37149-93J00	..CAP CYLINDER BODY	1	
6	37139-99E00	..PANEL, IGNITION SW	1	
7	38500-93J90	..BUZZER ASSY, WARNING	1	
8	09407-08401	..CLAMP (L:80)	1	
9	37803-93J06	PANEL ASSY, EMERGENCY SW	1	
10	37820-93J11	..SWITCH ASSY, EMERGENCY	1	
11	37823-92E02	..PLATE ASSY, EMERGENCY SWITCH LOCK	1	
12	37826-92J10	..NUT	1	
13	37825-99E10	..PANEL, EMERGENCY SW	1	
14	03122-05165	..SCREW	4	
15	37805-93J00	PANEL ASSY, PTT SW	1	
16	37855-99E00	..PANEL, PTT SW	1	
17	37210-93J00	PANEL ASSY, LIGHTING SW	1	
18	37212-93J00	..PANEL, LIGHTING SW	1	
19	37100-96J16	PANEL ASSY, DUAL ENGINE SW	1	
20	37110-93J01	..SWITCH ASSY, IGNITION	2	
21-1	37141-99E00	..KEY (931)	4	
21-2	37141-99E10	..KEY (932)	4	

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FIG.530A

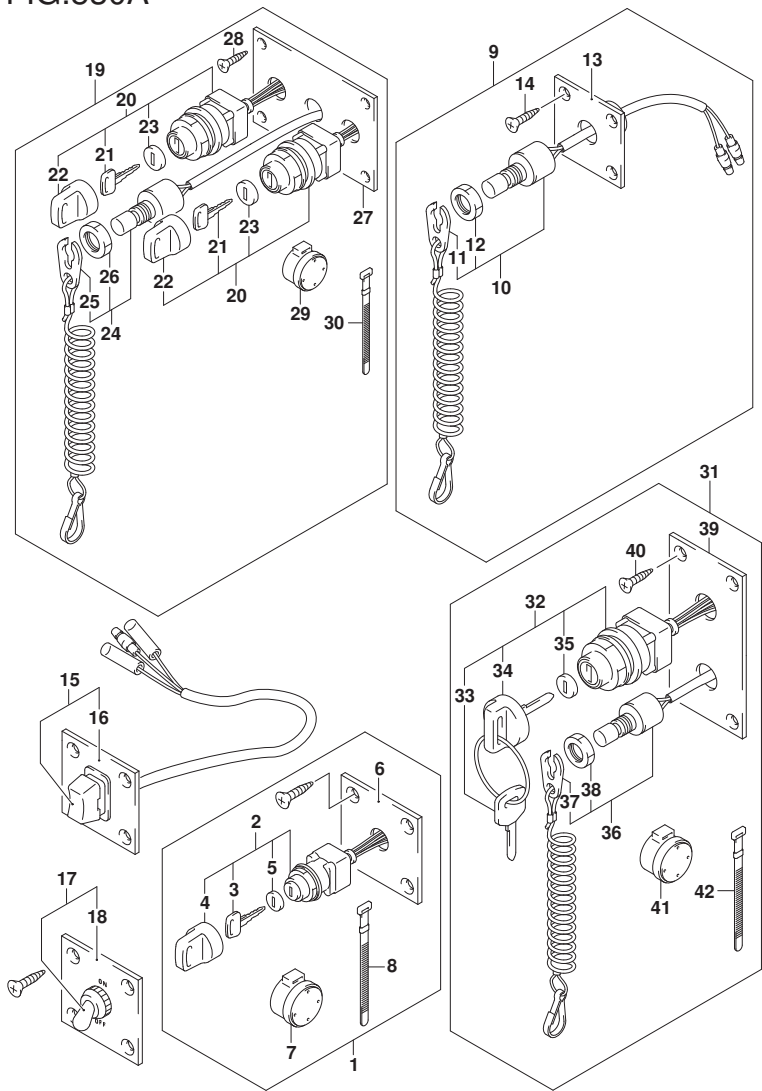


FIG.530A (2-D-3) OPT:SWITCH

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
21-3	37141-99E20	..KEY (933)	4	
21-4	37141-99E30	..KEY (934)	4	
21-5	37141-99E40	..KEY (935)	4	
21-6	37141-99E50	..KEY (936)	4	
21-7	37141-99E60	..KEY (937)	4	
21-8	37141-99E70	..KEY (938)	4	
21-9	37141-99E80	..KEY (939)	4	
21-10	37141-99E90	..KEY (940)	4	
21-11	37141-99EA0	..KEY (941)	4	
21-12	37141-99EB0	..KEY (942)	4	
22	37143-99E00	..CAP, KEY	2	
23	37149-93J00	..CAP CYLINDER BODY	2	
24	37820-93JA1	..SWITCH ASSY, EMERGENCY	1	
25	37823-92E02	..PLATE ASSY, EMERGENCY	1	
		SWITCH LOCK		
26	37826-92J10	..NUT	1	
27	37139-99E30	..PANEL	1	
28	03121-0516A	..SCREW	4	
29	38500-93J90	..BUZZER ASSY, WARNING	2	
30	09407-08401	..CLAMP (L:80)	1	
31	37100-96J26	PANEL ASSY, ENGINE SW	1	
32	37110-93J01	..SWITCH ASSY, IGNITION	1	
33-1	37141-99E00	..KEY (931)	2	
33-2	37141-99E10	..KEY (932)	2	
33-3	37141-99E20	..KEY (933)	2	
33-4	37141-99E30	..KEY (934)	2	
33-5	37141-99E40	..KEY (935)	2	
33-6	37141-99E50	..KEY (936)	2	
33-7	37141-99E60	..KEY (937)	2	
33-8	37141-99E70	..KEY (938)	2	
33-9	37141-99E80	..KEY (939)	2	
33-10	37141-99E90	..KEY (940)	2	
33-11	37141-99EA0	..KEY (941)	2	
33-12	37141-99EB0	..KEY (942)	2	
34	37143-99E00	..CAP, KEY	1	
35	37149-93J00	..CAP CYLINDER BODY	1	

FIG.530A

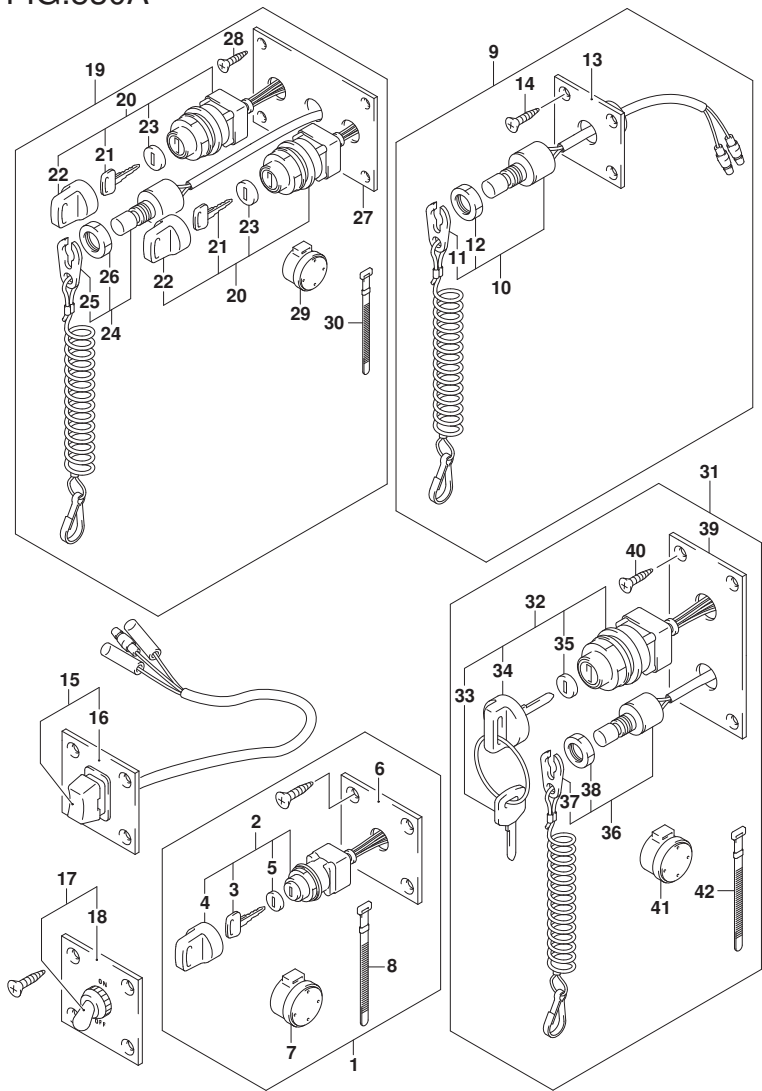


FIG.530A (2-D-4) OPT:SWITCH

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
36	37820-93J11	.SWITCH ASSY, EMERGENCY	1	
37	37823-92E02	..PLATE ASSY, EMERGENCY SW	1	
		LOCK		
38	37826-92J10	..NUT	1	
39	37139-99E40	.PANEL	1	
40	03121-0516A	.SCREW	4	
41	38500-93J90	.BUZZER ASSY, WARNING	1	
42	09407-08401	.CLAMP (L:80)	1	

FIG.541A

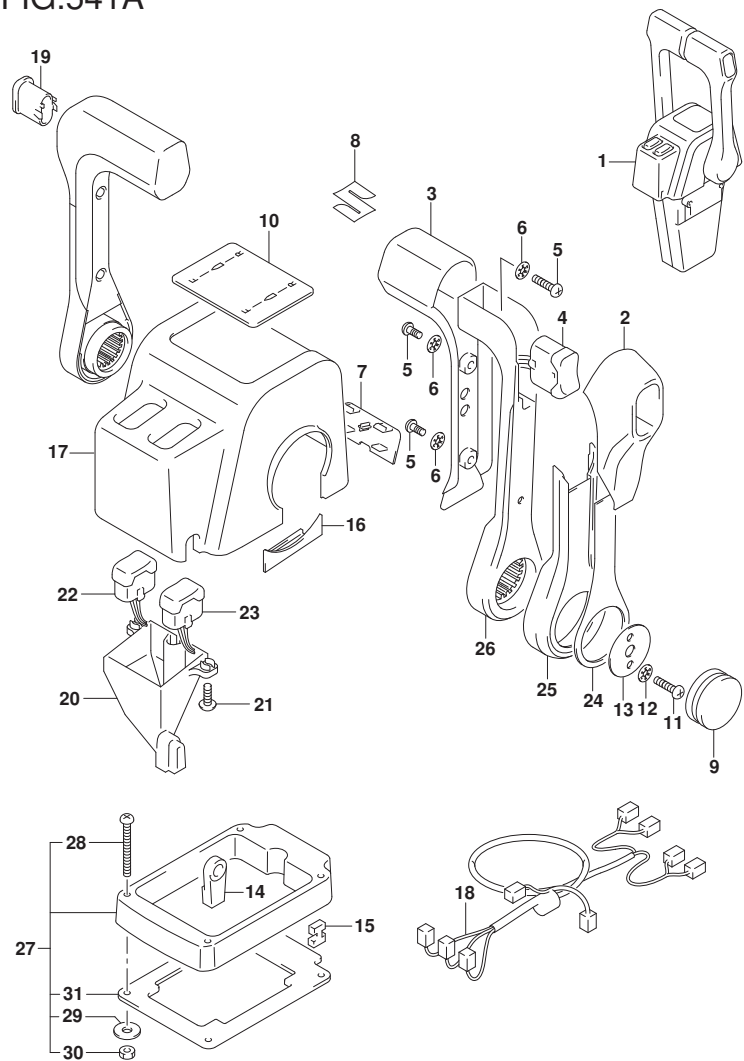


FIG.541A (2-D-5) OPT:REMOTE CONTROL ASSY DUAL (1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-88L10	REMOTE CONTROL ASSY	1	
2	67261-88L10	.GRIP, REMOCON NO.2	2	
3	67261-88L00	.GRIP, REMOCON NO.1	2	
4	37850-88L10	.SWITCH ASSY, PTT	1	
5	67296-88L00	.SCREW	6	
6	67288-92E20	.WASHER	6	
7	67212-88L10	.COVER, PLUG (DUAL)	1	
8	68111-88L00	.EMBLEM, MARK (S)	1	
9	67257-88L00	.CAP, LEVER	2	
10	67281-88L10	.DECAL (DUAL)	1	
11	67296-92E60	.SCREW	4	
12	67288-92E60	.WASHER	4	
13	67253-92E00	.WASHER	2	
14	67275-95600	.END, CABLE	4	
15	67273-95600	.SPACER	2	
16	67271-88L10	.COVER, REMOCON LEVER LOWER	2	
17	67211-88L10	.COVER (DUAL)	1	
18	36890-88L00	.WIRE ASSY, NEWTRAL & PTT SW	1	
19	67263-88L30	.CAP, GRIP SW HOLE	1	
20	67217-88L00	.GUIDE, WATER PROOF	1	
21	67296-88L10	.SCREW, WATER PROOF GUIDE	2	
22	37850-88L30	.SWITCH ASSY PTT STBD (DUAL)	1	
23	37850-88L20	.SWITCH ASSY PTT PORT (DUAL)	1	
24	67264-88L00	.COVER, LEVER DESIGN	2	
25	67264-88L10	.COVER, LEVER PLATING	2	
26	67251-88L00	.LEVER, HANDLE	2	
27	67500-88L10	KIT, REMOCON SPACER DUAL	1	
28	09125-05135	.SCREW (5X65)	4	
29	09160-05029	.WASHER (5.5X12X0.8)	4	
30	09140-05005	.NUT	4	
31	67273-88L10	.GROMMET, REMOCON (DUAL)	1	

FIG.542A

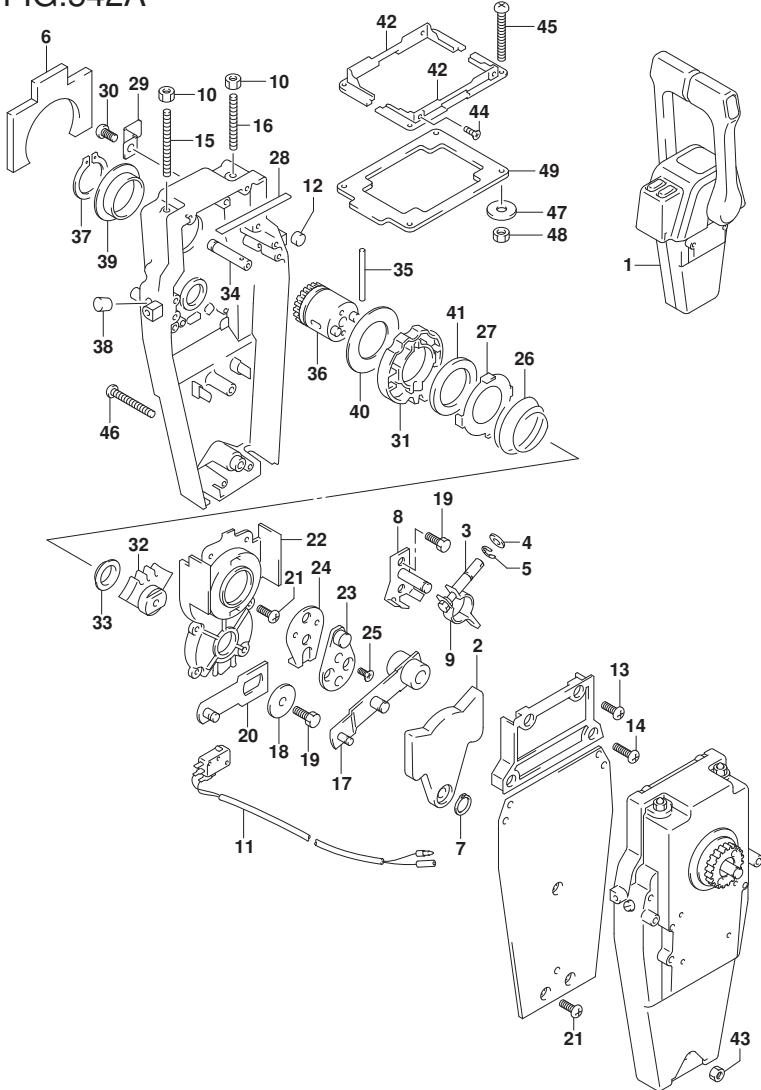


FIG.542A (2-D-6) OPT:REMOTE CONTROL ASSY DUAL (2)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-88L10	REMOTE CONTROL ASSY	1	
2	67222-92E00	.DUAL PLATE	2	
3	67223-92E00	.BRAKE ADJUST	2	
4	67288-92E00	.WASHER	2	
5	67292-94300	.E RING	8	
6	67272-88L00	.GOM SEAL, WATERPROOF	2	
7	67291-92E00	.SNAP RING	2	
8	67221-92E00	.SHIFT ASSY	2	
9	67224-92E00	.BRAKE ARM ASSY	2	
10	09140-06020	.NUT	4	
11	37721-92E10	.SWITCH ASSY, NEUTRAL	1	
12	67236-92E00	.ROLLER	2	
13	67296-88D10	.SCREW (5X16)	4	
14	67296-92E20	.SCREW	4	
15	67226-92E00	.BOLT, STOPPER FRONT	2	
16	67226-92E10	.BOLT, STOPPER REAR	2	
17	67240-92E00	.ARM ASSY, THROTTLE	2	
18	67228-92E00	.WASHER	2	
19	67286-92E00	.BOLT	6	
20	67230-88L00	.ARM ASSY, SHIFT	2	
21	09125-05042	.SCREW (5X10)	18	
22	67234-88L00	.CASE, GEAR	2	
23	67245-92E00	.LEVER ASSY, THROTTLE	2	
24	67227-92E00	.STOPPER	2	
25	09126-06006	.SCREW (6X20)	4	
26	67233-92E00	.SPRING	2	
27	67235-92E00	.PLATE, SHIFT LOCK	2	
28	67237-92E01	.SPRING	10	
29	67269-92E00	.BRACKET	1	
30	67296-88D10	.SCREW (5X16)	1	
31	67238-88L00	.GEAR, DRIVE	2	
32	67231-88L00	.GEAR, SHIFT	2	
33	67232-88L00	.BUSH, SHIFT GEAR	2	
34	67241-88L00	.ROD, FREE ACCEL	2	

FIG.542A

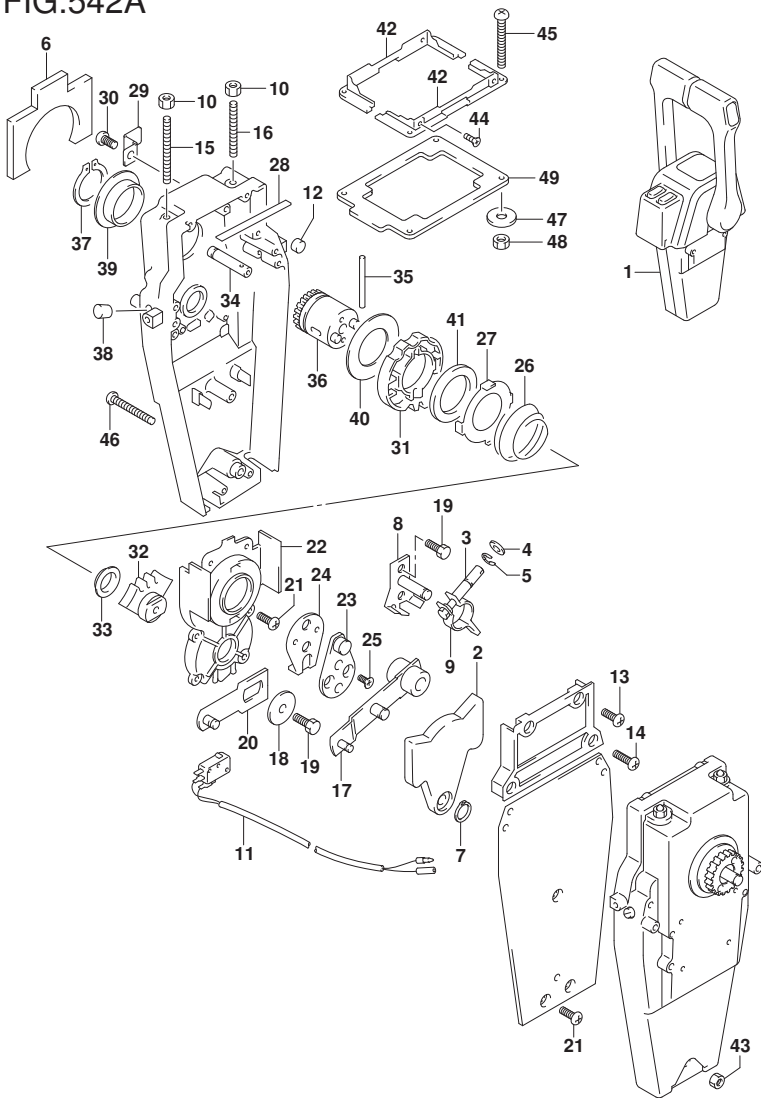


FIG.542A (2-D-7) OPT:REMOTE CONTROL ASSY DUAL (2)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	67239-92E00	.PIN	2	
36	67246-88L00	.SHAFT, REMOCON DRIVE	2	
37	67291-92E10	.SNAP RING	2	
38	67243-92E00	.CAP, HOLE	2	
39	67252-88L00	.BUSH, REMOCON DRIVE SHAFT	2	
40	67253-88L00	.WASHER	2	
41	67239-92E10	.PLATE, SHIFT PIN	2	
42	67274-88L10	.FLANGE, COVER BASE (DUAL)	2	
43	67287-92E10	.NUT	1	
44	67296-95610	.SCREW	4	
45	67296-92E30	.SCREW	4	
46	67296-92E80	.SCREW	3	
47	09160-05024	.WASHER (5.5X16X1.5)	4	
48	67287-92E00	.NUT	4	
49	67273-88L10	.GROMMET, REMOCON (DUAL)	1	

FIG.544A

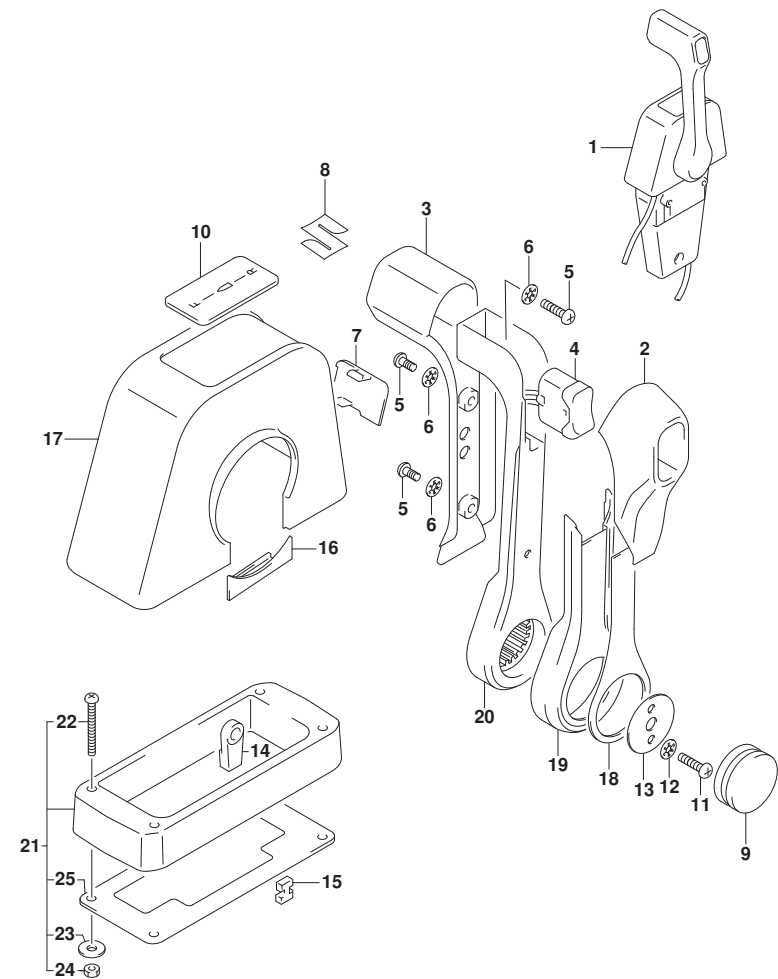


FIG.544A (2-D-8) OPT:REMOTE CONTROL ASSY SINGLE (1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-88L00	REMOTE CONTROL ASSY, SINGLE	1	
2	67261-88L10	.GRIP, REMOCON NO.2	1	
3	67261-88L00	.GRIP, REMOCON NO.1	1	
4	37850-88L00	.SWITCH ASSY, PTT	1	
5	67296-88L00	.SCREW	3	
6	67288-92E20	.WASHER	3	
7	67212-88L00	.COVER, PLUG (SINGLE)	1	
8	68111-88L00	.EMBLEM, MARK (S)	1	
9	67257-88L00	.CAP, LEVER	1	
10	67281-88L00	.DECAL (SINGLE)	1	
11	67296-92E60	.SCREW	2	
12	67288-92E60	.WASHER	2	
13	67253-92E00	.WASHER	1	
14	67275-95600	.END, CABLE	2	
15	67273-95600	.SPACER	1	
16	67271-88L10	.COVER, REMOCON LEVER LOWER	1	
17	67211-88L00	.COVER (SINGLE)	1	
18	67264-88L00	.COVER, LEVER DESIGN	1	
19	67264-88L10	.COVER, LEVER PLATING	1	
20	67251-88L00	.LEVER, HANDLE	1	
21	67500-88L00	KIT, REMOCON SPACER SINGLE	1	
22	09125-05135	.SCREW (5X65)	4	
23	09160-05029	.WASHER (5.5X12X0.8)	4	
24	09140-05005	.NUT	4	
25	67273-88L00	.GROMMET, REMOCON (SINGLE)	1	

FIG.545A

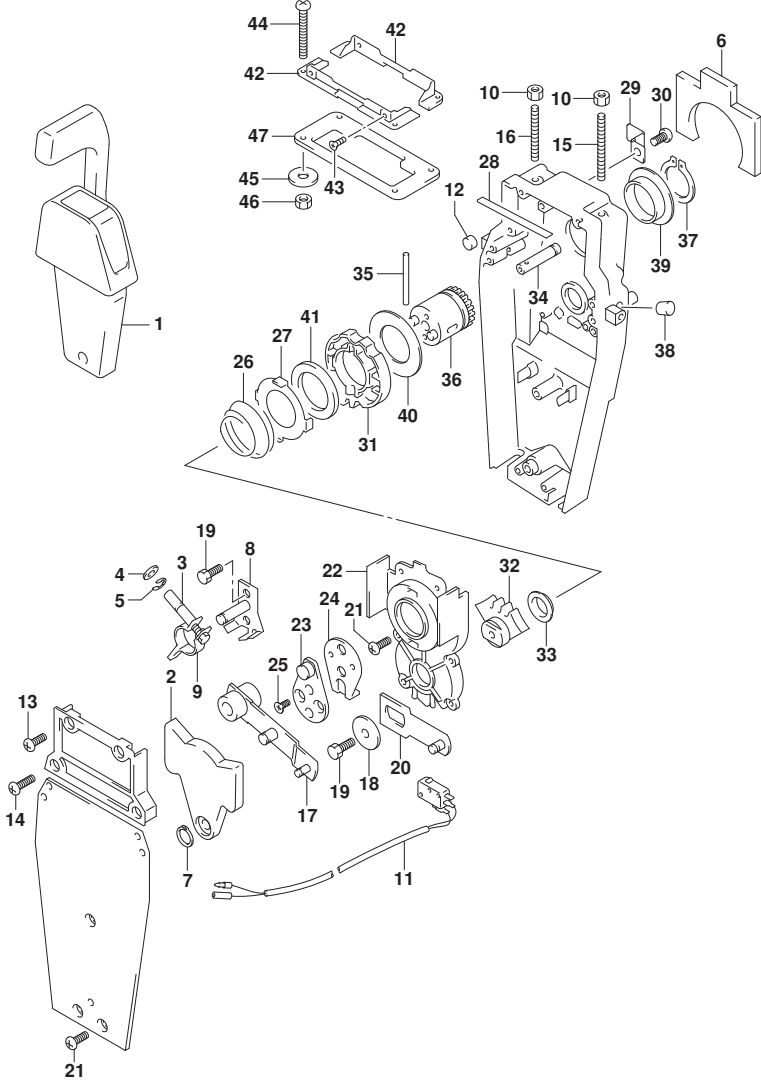


FIG.545A (2-D-9) OPT:REMOTE CONTROL ASSY SINGLE (2)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-88L00	REMOTE CONTROL ASSY	1	
2	67222-92E00	.DUAL PLATE	1	
3	67223-92E00	.BRAKE ADJUST	1	
4	67288-92E00	.WASHER	1	
5	67292-94300	.E RING	4	
6	67272-88L00	.GOM SEAL, WATERPROOF	1	
7	67291-92E00	.SNAP RING	1	
8	67221-92E00	.SHIFT ASSY	1	
9	67224-92E00	.BRAKE ARM ASSY	1	
10	09140-06020	.NUT	2	
11	37721-88L00	.SWITCH ASSY, NEUTRAL	1	
12	67236-92E00	.ROLLER	1	
13	67296-88D10	.SCREW (5X16)	2	
14	67296-92E20	.SCREW (5X25)	2	
15	67226-92E00	.BOLT, STOPPER FRONT	1	
16	67226-92E10	.BOLT, STOPPER REAR	1	
17	67240-92E00	.ARM ASSY, THROTTLE	1	
18	67228-92E00	.WASHER	1	
19	67286-92E00	.BOLT	3	
20	67230-88L00	.ARM ASSY, SHIFT	1	
21	09125-05042	.SCREW (5X10)	10	
22	67234-88L00	.CASE, GEAR	1	
23	67245-92E00	.LEVER ASSY, THROTTLE	1	
24	67227-92E00	.STOPPER	1	
25	09126-06006	.SCREW (6X20)	2	
26	67233-92E00	.SPRING	1	
27	67235-92E00	.PLATE, SHIFT LOCK	1	
28	67237-92E01	.SPRING	5	
29	67269-92E00	.BRACKET	1	
30	67296-88D10	.SCREW (5X16)	1	
31	67238-88L00	.GEAR, DRIVE	1	
32	67231-88L00	.GEAR, SHIFT	1	
33	67232-88L00	.BUSH, SHIFT GEAR	1	
34	67241-88L00	.ROD, FREE ACCEL	1	

FIG.545A

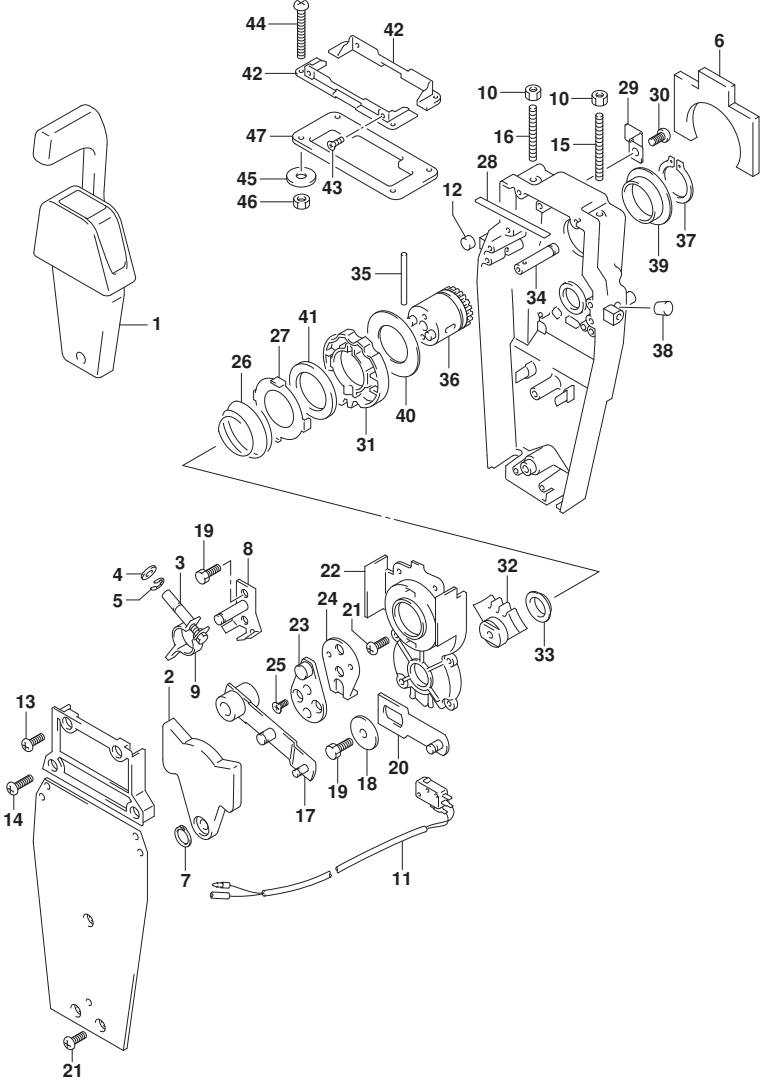


FIG.545A (2-D-10) OPT:REMOTE CONTROL ASSY SINGLE (2)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	67239-92E00	.PIN	1	
36	67246-88L00	.SHIFT, REMOCON DRIVE	1	
37	67291-92E10	.SNAP RING	1	
38	67243-92E00	.CAP, HOLE	1	
39	67252-88L00	.BUSH, REMOCON DRIVE SHAFT	1	
40	67253-88L00	.WASHER	1	
41	67239-92E10	.PLATE, SHIFT PIN	1	
42	67274-88L00	.FLANGE, COVER BASE (SINGLE)	2	
43	67296-95610	.SCREW	4	
44	67296-92E30	.SCREW	4	
45	09160-05024	.WASHER (5.5X16X1.5)	4	
46	67287-92E00	.NUT	4	
47	67273-88L00	.GROMMET, REMOCON (SINGLE)	1	

FIG.573A

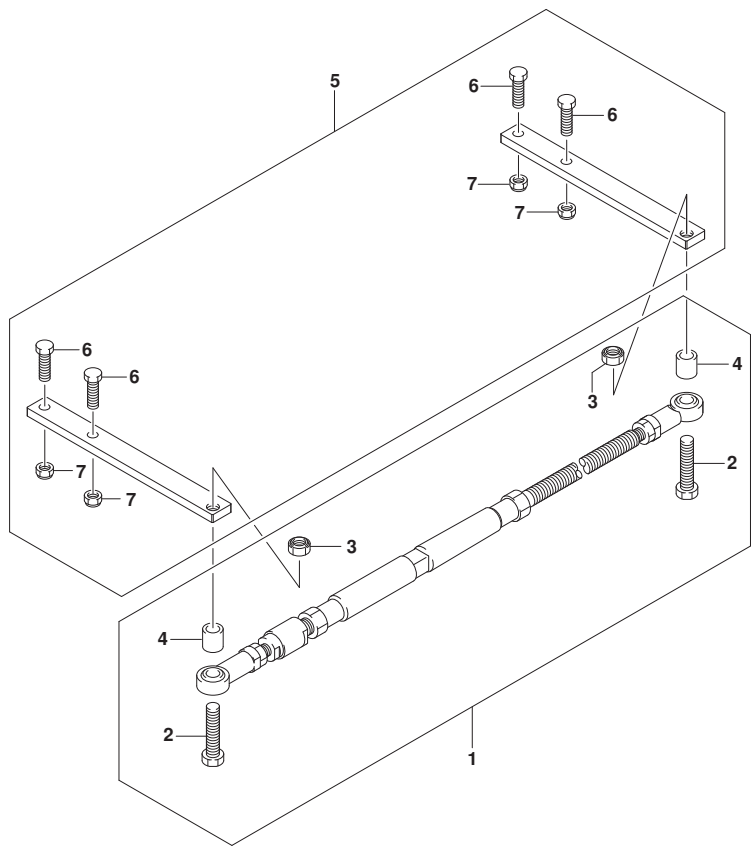


FIG.573A (2-D-11) OPT:TIE ROD

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67600-93J00	KIT, TIE ROD	1	
2	67725-93J00	.BOLT	2	
3	67726-93J00	.NUT	2	
4	67721-93J00	.SPACER	2	
5	67630-93J00	KIT, STEERING EXTENSION	1	
6	67725-93E00	.BOLT	4	
7	67726-99E00	.NUT	4	

FIG.585A

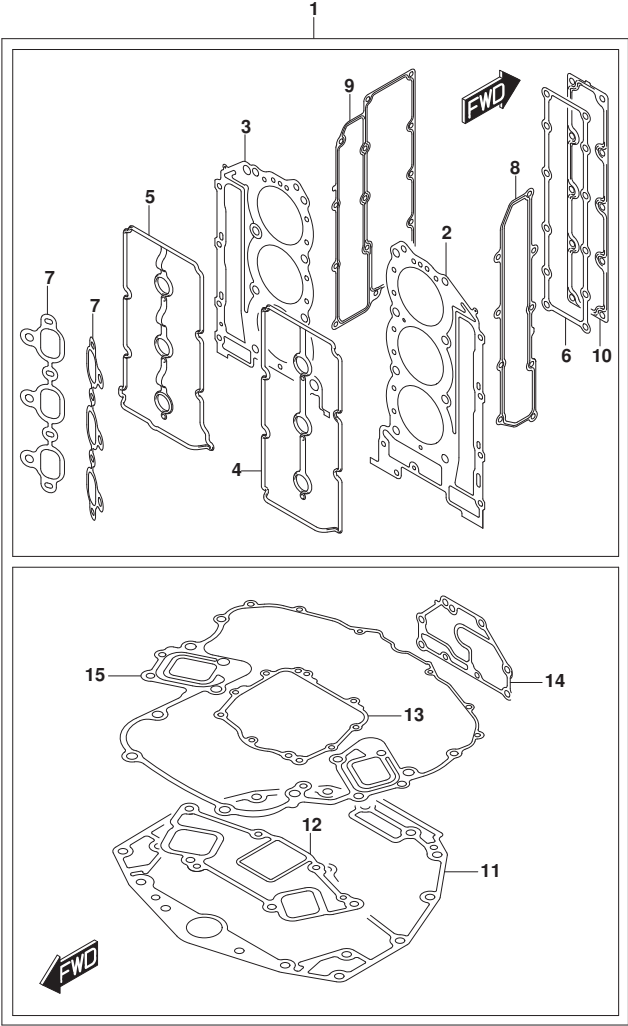


FIG.585A (2-D-12) OPT:GASKET SET

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11410-93872	GASKET SET	1	
2	11141-93J10	.GASKET, CYL HEAD STBD	1	
3	11142-93J10	.GASKET, CYL HEAD PORT	1	
4	11179-93J00	.GASKET, CYL HEAD COVER STBD	1	
5	11189-93J00	.GASKET, CYL HEAD COVER PORT	1	
6	11332-93J00	.GASKET, CRANKCASE WTR JKT COV	1	
7	13119-93J00	.GASKET, INTAKE MANIFOLD	2	
8	14151-93J00	.GASKET, EXH COVER STBD	1	
9	14152-93J00	.GASKET, EXH COVER PORT	1	
10	11272-93J00	.GASKET, CYL BLOCK PLATE	1	
11	11489-93J00	.GASKET, OIL PAN	1	
12	14212-93J00	.GASKET, EXHAUST TUBE	1	
13	51123-93J01	.GASKET, MOUNT OIL SEAL COVER	1	
14	51142-93J00	.GASKET, ENGINE HOLDER COVER	1	
15	51211-93J00	.GASKET, ENGINE HOLDER	1	

FIG.601A

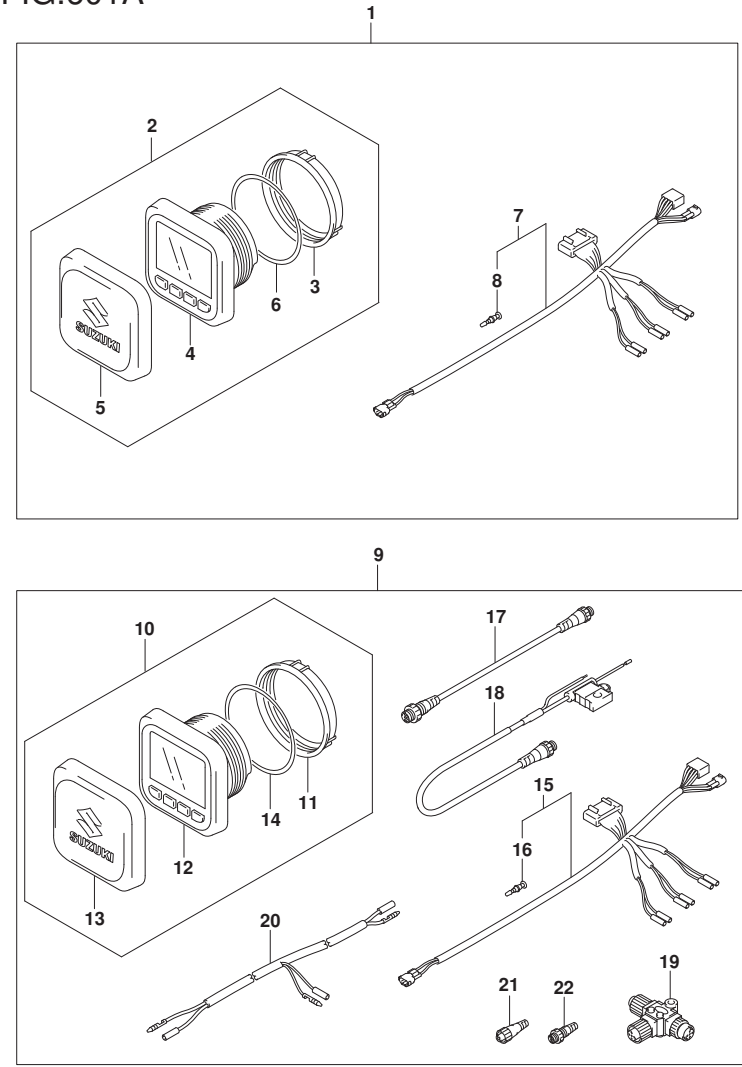


FIG.601A (2-D-13) OPT:MULTI FUNCTION GAUGE (1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	34000-96L43	KIT, SINGLE GAUGE MECH	1	
2	34011-96L13	.SET, MULTI GAUGE	1	
3	34112-96L00	..NUT, GAUGE	1	
4	34193-96L00	..BEZEL, GAUGE	1	
5	34211-96L00	..COVER, GAUGE	1	
6	34825-96L00	..PACKING, GAUGE	1	
7	36661-96L30	.ADAPTER, GAUGE	1	
8	36615-96300	..TERMINAL	5	
9	34000-96L53	KIT, DUAL GAUGE MECH	1	
10	34011-96L13	.SET, MULTI GAUGE	2	
11	34112-96L00	..NUT, GAUGE	2	
12	34193-96L00	..BEZEL, GAUGE	2	
13	34211-96L00	..COVER, GAUGE	2	
14	34825-96L00	..PACKING, GAUGE	2	
15	36661-96L30	.ADAPTER, GAUGE	2	
16	36615-96300	..TERMINAL	10	
17	36662-88L10	.WIRE, 2 EXTENSION	2	
18	36663-88L00	.HARNESS ASSY, NETWORK POWER	1	
19	36664-88L00	.CONNECTOR, BRANCH	2	
20	36665-87L10	ADAPTER, AUGE FOR MULT	1	
21	36665-88L00	.UNIT, RESISTOR FEMALE	1	
22	36665-88L10	.UNIT, RESISTOR MALE	1	

FIG.602A

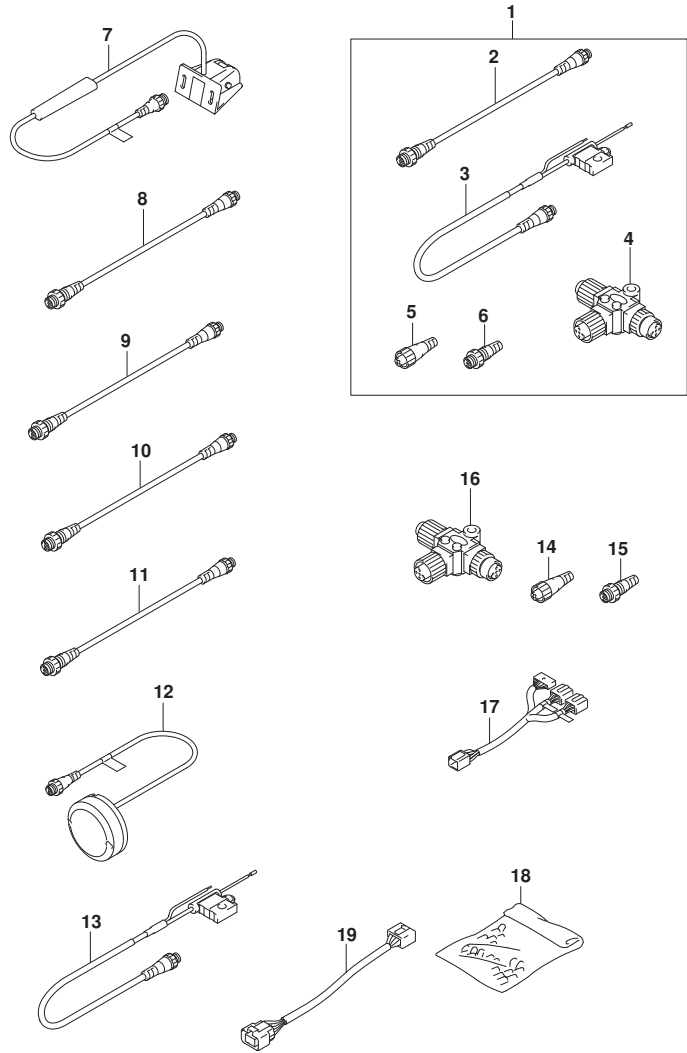


FIG.602A (2-D-14) OPT:MULTI FUNCTION GAUGE (2)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	36001-88L00	SET, WIRE	1	
2	36662-88L10	.WIRE, 2 EXTENSION	1	
3	36663-88L00	.HARNESS ASSY, NETWORK POWER	1	
4	36664-88L00	.CONNECTOR, BRANCH	1	
5	36665-88L00	.UNIT, RESISTOR FEMALE	1	
6	36665-88L10	.UNIT, RESISTOR MALE	1	
7	34190-88L00	SENSOR ASSY, PAD WHEEL	1	
8	36662-88L10	WIRE, 2 EXTENSION	1	
9	36662-88L20	WIRE, 6 EXTENSION	1	
10	36662-88L30	WIRE, 15 EXTENSION	1	
11	36662-88L00	WIRE, 25 EXTENSION	1	
12	39950-88L02	MODULE ASSY, GPS RECEIVER	1	
13	36663-88L00	HARNESS ASSY, NETWORK POWER	1	
14	36665-88L00	UNIT, RESISTOR FEMALE	1	
15	36665-88L10	UNIT, RESISTOR MALE	1	
16	36664-88L00	CONNECTOR, BRANCH	1	
17	36667-96L11	WIRE, DUAL GAUGE ADAPTER	1	
18	36990-87D00	TERMINAL SET, WITH SLEEVE	1	
19	36667-96L20	WIRE,GAUGE EXT	1	

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
10000		11261-93J00	111A-14 111B-14 140A-5 180A-1	12340-86FA2-0E0 12340-86FA2-0F0 12632-93J11 12701-93J30	116A-8-4 116A-8-5 175A-1 121A-1
		11261-93J10	162A-3	12701-93J40	121B-1
		11270-93J00	162A-4	12701-93J50	121C-1
		11272-93J00	585A-10	12705-93J30	121A-2
11101-93J13	111A-1 111B-1	11291-93J00	111A-36 111B-37	12705-93J40 12705-93J50	121B-2 121C-2
11103-93J13	111A-5 111B-5	11291-98J00	111A-41	12721-93J30	121A-3
11112-93J00	113A-4		111B-42		121B-3
11115-93J10-001	111A-40	11293-98J00	113A-1	12721-93J50	121C-3
	111B-41	11301-93J20	113A-3	12725-93J30	121A-4
11116-93J01	111A-9 111B-9	11330-93J01	113A-18		121B-4
11117-93J10	113A-5	11332-93J00	113A-19	12729-93J50	121C-4
11119-93J00	111A-10		585A-6	12730-93J02	119A-1
	111B-10	11382-93J00	111A-33	12734-93J00	119A-5
11128-90J00	111A-2 111A-6 111B-2	11410-93872	111B-34 585A-1	12740-93J00 12742-93J10	121C-5 121A-5 121B-5
	111B-6	11435-93J00	180A-14		121A-6
11141-93J10	111B-6 111A-11 111B-11	11489-93J00	180A-6 585A-11	12748-93J00	121B-6 121C-6
	585A-2	11501-93J03-Y5S 11501-93J03-YAY	180A-7-2 180A-7-1	12749-93J00	121A-7
11142-93J10	111A-12 111B-12	11510-93J03 11515-93J00	136A-1 136A-4		121B-7 121C-8
	585A-3	11516-93J00	136A-6	12753-93J00	121C-7
11170-93J01	111A-22 111B-22	11541-93J00-Y5S 11541-93J00-YAY	180A-9-2 180A-9-1	12761-93J00 12762-93J00	119A-8 119A-9
11173-93J00	111A-24 111B-24	11591-93J11	180A-8	12770-93J00	119A-10
11174-93J10	111A-31 111B-32	12100-93J00-050 12100-98810-025	116A-14 116A-6-2	12771-93J00 12772-93J00	119A-14 119A-16
11179-93J00	111A-26 111B-26	12100-98810-0A0 12111-93J02-0B0	116A-6-1 116A-1	12775-93J00 12778-93J00	119A-15 119A-11
	111B-26	12140-93J00	116A-2	12810-93J00	119A-18
11180-93J02	585A-4	12140-93J00-050	116A-15	12812-90J00	119A-20
11180-93J22	111A-23	12151-93J10	116A-3	12813-73G00	119A-19
11183-93J00	111B-23	12160-93J10	116A-5	12831-93J01	119A-22
	111A-25	12220-93J01	116A-7	12832-93J00	119A-23
	111B-25	12242-93J01	116A-10	12833-93J00	119A-24
11184-93J10	111A-38	12300-85830	116A-9-1	12891-93J00	121A-13
	111B-39	12300-85830-012	116A-9-2		121B-13
11189-93J00	111A-27 111B-27	12300-86812-0BA 12300-86812-0CA	116A-8-6 116A-8-7	12892-93J00-218	121C-14 121A-14-1
	585A-5	12300-86812-0DA	116A-8-8		121B-14-1
11196-93J00	162A-1	12300-86812-0EA	116A-8-9		121C-15-1
11197-93J00	162A-2	12300-86812-0FA	116A-8-10	12892-93J00-220	121A-14-2
11216-98L00	113A-6	12340-86FA2-0B0	116A-8-1		121B-14-2
11216-98L10	111A-13 111B-13	12340-86FA2-0C0 12340-86FA2-0D0	116A-8-2 116A-8-3		121C-15-2 121A-14-3

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
12892-93J00-225	121B-14-3 121C-15-3 121A-14-4 121B-14-4	12892-93J00-265	121A-14-20 121B-14-20 121C-15-20	12921-93J11	121C-17 121A-17 121B-17
	121B-14-4	12892-93J00-268	121A-14-21		121C-18
	121C-15-4		121B-14-21	12931-78G00	121A-18
	121A-14-5		121C-15-21		121B-18
12892-93J00-228	121B-14-5 121B-14-5	12892-93J00-270	121A-14-22		121C-19
12892-93J00-230	121C-15-5 121A-14-6 121B-14-6		121B-14-22	12932-24400	121A-19 121B-19
	121C-15-6		121C-15-22		121C-20
	121B-14-6	12892-93J00-273	121A-14-23		121C-20
	121C-15-6		121B-14-23	12933-69G10	121A-20
12892-93J00-233	121A-14-7 121B-14-7 121C-15-7	12892-93J00-275	121C-15-23 121A-14-24 121B-14-24		121B-20 121C-21
	121A-14-8		121C-15-24	13110-93J00	122A-1
	121B-14-8	12892-93J00-278	121A-14-25	13119-93J00	122A-2
	121C-15-8		121B-14-25		585A-7
12892-93J00-238	121A-14-9 121B-14-9 121C-15-9		121B-14-25	13130-93J22	163B-1
	121A-14-9	12892-93J00-280	121C-15-25 121A-14-26	13130-93J31	163A-1
	121B-14-9		121B-14-26	13132-93J00	163B-56
	121C-15-9		121B-14-26	13133-93J00	163B-57
12892-93J00-240	121A-14-10 121B-14-10	12892-93J00-283	121C-15-26 121A-14-27	13138-93J00	163A-4 163B-13
12892-93J00-243	121C-15-10 121A-14-11 121B-14-11		121B-14-27	13139-93J00	163A-2 163B-2
	121C-15-11	12892-93J00-285	121C-15-27 121A-14-28		163B-15
	121B-14-11		121B-14-28	13140-93J13	163A-6
	121C-15-11		121C-15-28	13144-93J00	163A-20
12892-93J00-245	121A-14-12 121B-14-12	12892-93J00-288	121C-15-28 121A-14-29		163B-32
12892-93J00-248	121C-15-12 121A-14-13 121B-14-13		121B-14-29	13147-93J00	163A-3
	121C-15-12		121C-15-29		163B-3
	121A-14-13	12892-93J00-290	121A-14-30	13279-10G00	163A-10
	121B-14-13		121B-14-30		163B-19
12892-93J00-250	121C-15-13 121A-14-14 121B-14-14		121C-15-30	13295-10G00	163A-12
	121C-15-14	12892-93J00-293	121A-14-31		163B-21
	121A-14-15		121B-14-31	13310-93J01	163A-8
	121B-14-15		121C-15-31		163B-17
12892-93J00-253	121B-14-15 121C-15-15	12892-93J00-295	121A-14-32	13312-93J00	163A-9
12892-93J00-255	121C-15-15 121A-14-16 121B-14-16		121B-14-32		163B-18
	121C-15-16	12892-93J00-298	121C-15-32 121A-14-33	13320-93J00	163A-13
	121A-14-16		121B-14-33		163B-22
	121B-14-16		121C-15-33	13355-93J00	163A-11
12892-93J00-258	121A-14-17 121B-14-17	12892-93J00-300	121C-15-33 121A-14-34		163B-20
12892-93J00-260	121C-15-17 121A-14-18 121B-14-18		121B-14-34	13370-93J00	147A-20
	121C-15-18		121C-15-34	13370-93J10	147B-20
	121A-14-19		121A-14-34	13421-93J00	163A-14
	121B-14-19	12911-93J00	121C-15-34 121A-15		163B-23
12892-93J00-263	121C-15-19 121A-14-19 121B-14-19		121B-15	13510-93J00	164A-1
	121C-15-19	12915-93J60	121C-16 121A-16	13514-93J00	163A-31
			121B-16		163B-45
				13521-93J00	163A-30

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
13537-93J00	163B-44	14154-93J01	180A-10	15641-90J10	147B-25
	163A-24	14211-93J00	180A-11	15642-90J00	147A-26
	163B-38	14212-93J00	180A-12		147B-26
13538-93J00	163A-33		585A-12	15643-93J00	147A-45
	163B-47	15100-98J00	147A-1		147B-45
13541-93J00	163A-34		147B-1	15644-93J00	147A-7
	163B-48	15114-93J00	147A-69		147B-7
13542-93J00	163A-35		147B-69	15645-93J00	147A-50
	163B-49	15115-93J01	147A-70	15645-93J10	147B-50
13543-93J00	163A-36		147B-70	15647-93J00	147A-24
	163B-50	15118-93J00	147A-77	15647-93J10	147B-24
13553-93J00	163A-26		147B-77	15650-93J00	147A-22
	163B-40	15200-93J01	147A-23		147B-22
13554-93J00	163A-27	15200-93J11	147B-23	15654-99E00	147A-27
	163B-41	15410-93J10	147A-2		147B-27
13555-93J00	163A-23		147B-2	15671-93J00	147A-60
	163B-37	15411-93J10	147A-3		147B-60
13580-93J02	326A-1		147B-3	15672-93J10	147A-39
	326B-1	15412-93J10	147A-5		147B-39
	326C-1		147B-5	15673-98J00	147A-43
	326D-1	15413-93J10	147A-6		147B-43
13583-93J00	163A-21		147B-6	15674-93J00	147A-49
	163A-22	15415-93J10	147A-4		147B-49
	163B-35		147B-4	15675-93J00	147A-34
	163B-36	15440-93J00	147A-10		147B-34
13599-93J00	163A-32	15440-93J10	147B-10	15680-93J40	144A-19
	163B-46	15600-93J20	147A-19		144B-19
13602-05I08	147A-29	15600-93J30	147B-19	15681-93J01	144A-1
13614-93J00	147B-28	15626-93J00	147A-21		144B-1
13650-52G00	315A-1	15626-93J10	147B-21	15683-87J00	147A-53
	315B-1	15627-93J00	147A-32		147B-53
	315C-1		147B-32	15684-98J00	144A-22
13655-87J00	315A-2	15628-99E00	147A-31		144B-22
	315B-2		147B-31	15685-93J00	147A-38
	315C-2	15629-99E10	147A-52		147B-38
13671-02F00	147A-68		147B-52	15695-98L00	147A-71
	147B-68	15631-99E10	147B-29		147B-71
13710-93J00	134A-1	15632-93J30	147A-42	15710-93J00	144A-2
13730-93J00	163B-24		147B-42		144B-2
13811-93J02	134A-2	15633-93J20	147A-8	15717-16G00	144A-3
13813-93J00	134A-3		147B-8		144B-3
13851-93J01	134A-4	15634-93J20	147A-47	15735-58B00	144A-4
13853-96L00	134A-8		147B-47		144B-4
13881-93J00	134A-5	15635-93J30	147A-41	15751-93J00	144A-5
14140-98J01	140A-2		147B-41		144B-5
14141-93J01	140A-1	15636-93J30	147A-37	15756-93J01	144A-6
14151-93J00	140A-3		147B-37		144B-6
	585A-8	15637-93J30	147A-51	15760-93J00	147A-30
14152-93J00	140A-4		147B-51		147B-30
	585A-9	15641-90J00	147A-25	15762-90J00	147B-16

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
15762-93J00	144A-7		160F-1		160H-7-1
15762-93J10	144B-7		160G-1	17561-93J13	160A-7-2
15770-93J00	147A-15		160H-1		160C-7-2
	147B-15	17413-93J02	160A-2		160F-7-2
15773-90J00	147A-12		160C-2		160H-7-2
	147B-12		160E-2	17561-93J21	160A-7-3
15830-77EA0	144A-8		160F-2		160B-7-2
15830-90J00	147B-18		160G-2	17562-93J01	160A-8
15830-93J00	147A-13	17413-93J12	160B-2		160B-8
	147B-13		160D-2		160C-8
15831-93J00	144A-9		160H-2		160D-8
	144B-9	17416-93J00	160A-3		160E-8
15832-93J00	144B-8		160B-3		160F-8
16113-93J10	175A-2		160C-3		160G-8
16400-93J20	175A-3		160D-3		160H-8
16430-93J00	113A-21		160E-3	17563-93J00	160A-9
16431-93J00	113A-22		160F-3		160B-9
16433-93J00	113A-23		160G-3		160C-9
16510-96J10	113A-26		160H-3		160D-9
16519-93J00	401A-2	17461-93J00	160A-4		160E-9
	401B-2		160B-4		160F-9
16520-93J00	175A-4		160C-4		160G-9
16550-93J00	121C-11		160D-4	17564-93J00	160H-9
16551-93J00	121A-10		160E-4		160A-10
	121B-10		160F-4		160B-10
16555-93J01	121C-12		160G-4		160C-10
16559-93J00	121A-11		160H-4		160D-10
	121B-11	17471-93J02	160A-5		160E-10
16700-93J00	113A-11		160C-5		160F-10
16712-93J00	113A-15		160E-5		160G-10
16721-93J00	113A-16		160F-5		160H-10
16760-93J00	175A-5		160G-5	17566-87D11	407A-9
16781-93J00	175A-6	17471-93J12	160B-5		407B-6
16782-93J00	175A-7		160D-5		407C-12
16783-93J01	175A-8		160H-5		407D-9
16910-93J00	180A-26	17472-93J00	160A-6		407E-6
16930-93J00	180A-27		160B-6		407F-9
17400-93J03	160A-19		160C-6		407G-9
	160C-19		160D-6		407H-9
	160E-19		160E-6		407J-12
	160F-19		160F-6		407K-9
	160G-19		160G-6		407L-12
17400-93J10	160B-19		160H-6	17581-93J00	162A-5
	160D-19	17561-93J03	160A-7-1		17582-93J00
	160H-19		160B-7-1		17611-90J00
17410-93J01	160A-1		160C-7-1		17612-93J00
	160B-1		160D-7		160A-11
	160C-1		160E-7		160C-11
	160D-1		160F-7-1		160D-11
	160E-1		160G-7		160E-11

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
17631-93J20	160F-11		410B-44	21230-93J01	204A-6
	160G-11	17915-98J01	162A-38		204B-6
	160H-11	17917-87L00	410A-45		204C-6
	160A-12-1		410B-45	22511-99011	336A-1
	160B-12-1		521A-3		336B-1
17631-93J30	160C-12-1	18116-93J00	163B-4		401A-10
	160D-12-1	18117-93J00	163B-5	23111-93J00	401B-10
	160E-12-1	18119-93J00	163B-6		204A-7-1
	160F-12-1	18137-93J01	163A-15		204B-7-1
	160G-12-1		163B-25		204C-7
	160H-12-1	18417-93J00	147A-64	23111-93J10	204A-7-2
	160A-12-2		147B-64		204B-7-2
	160B-12-2	18498-87J51	147A-57	23115-93J00	204A-8
	160C-12-2		147B-57		204B-8
	160D-12-2	18498-90J71	163B-12		204C-8
17632-93J20	160E-12-2	18498-93J01	144A-10	25111-93J00	206A-1-1
	160F-12-2		144B-10		206B-1-1
	160G-12-2	18498-93J20	147A-76		206C-1
	160H-12-2		147B-76		206D-1
	160A-13-1	18498-99E01	521A-10		206E-1-1
17632-93J30	160B-13-1	18590-68H00	163A-7		206F-1-1
	160C-13-1		163B-16		206G-1
	160D-13-1	19115-93J01	164A-2	25111-93J10	206H-1-1
	160E-13-1	19121-93J02	164A-3		206A-1-2
	160F-13-1	19148-93J00	164A-4		206B-1-2
	160G-13-1	19184-93J00	164A-5		206E-1-2
	160H-13-1	19185-93J00	164A-6		206F-1-2
	160A-13-2			25131-93J00	206H-1-2
	160B-13-2				206A-2
	160C-13-2				206B-2
17660-99E01	160D-13-2				206C-2
	160E-13-2				206D-2
	160F-13-2				206E-2
	160G-13-2				206F-2
	160H-13-2				206G-2
17670-90J10	162A-8	21100-93J02	204A-1		206H-2
	162A-9-1		204B-1	25141-93J00	206A-5
	162A-9-2		204C-1		206B-5
	162A-10	21131-93J00	204A-2		206C-5
	162A-11		204B-2		206D-5
	162A-12		204C-2		206E-5
	162A-36	21151-93J00	204A-3		206F-5
	134A-6		204B-3		206G-5
	401A-3		204C-3		206H-5
	401B-3	21155-93J00	204A-4	25223-94400	206A-6
17914-93J00	410A-43		204B-4		206B-6
	410B-43		204C-4		206C-6
	401A-4	21210-93J01	204A-5		206D-6
	401B-4		204B-5		206E-6
	410A-44		204C-5		206F-6

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
25223-96J00	206G-6		326C-16	31311-93J00	340A-10
	206H-6		326D-16		340B-9
	204A-9	29159-93J00	401A-28	31313-86030	301A-11
	204B-9		401B-28	31320-98L00	301A-12
	204C-9		405A-12	31340-98L00	301A-10
25232-96302	206A-3		405B-13	31341-98L00	301A-13
	206B-3	29404-93J01	405C-17	31343-63J00	301A-14
	206C-3		322A-18	31344-63J00	301A-15
	206D-3		322B-18	31912-93J01	301A-16
	206E-3		322C-18	31918-92J01	301A-17
25321-93J00	206F-3		337A-25	32102-93J02	303A-1
	206G-3	29404-93J10	180A-25		303B-1
	206H-3		315A-11	32120-93J00	303A-4
	206A-8		315B-11		303B-4
	206B-8		315C-11	32131-93J00	303A-5
	206C-8	29404-93J20	315A-16		303B-5
	206D-8		315B-16	32160-88L00	303A-7
	206E-8				303B-7
	206F-8			32800-93J03	310A-1
	206G-8			32805-93J00	310A-2
25700-93J00	206H-8			32890-93J02	310A-3
	407A-33			32891-93J00	310A-4
	407B-29			33220-98J00	303A-9
	407C-36				303B-9
	407D-32			33221-42F00	303A-10
29103-93J00	407E-29	31100-98L10	301A-1		303B-10
	407F-33	31111-94900	340A-2	33410-93J00	310A-9
	407G-33		340B-2	33634-96J00	322A-9
	407H-32	31123-94910	340A-4		322B-9
	407J-36		340B-3		322C-9
	407K-32	31133-90J10	340A-5	33799-97E00	340A-9
	407L-36		340B-4		340B-10
	180A-24	31133-94910	340A-6	33810-98J01	322A-1
	315A-8		340B-5		322B-1
	315A-18	31135-94900	340A-7		322C-1
29103-93J30	315B-8		340B-6	33920-93J00	326A-20
	315B-18	31136-90J20	340A-8		326B-20
	315C-8		340B-7		326C-20
	180A-3	31150-98L00	301A-2		326D-20
	180A-13	31170-92J00	301A-3	33925-93J00	326A-21
29116-93J00	206A-9	31173-94920	340A-3		326B-21
	206B-9		340B-8		326C-21
	206C-9	31173-98L00	301A-4		326D-21
	206D-9	31191-63J00	301A-5	34000-96L43	601A-1
	206E-9	31192-92J00	301A-8	34000-96L53	601A-9
	206F-9	31220-98L10	301A-6	34011-96L13	601A-2
	206G-9	31261-75F10	301A-9		601A-10
	206H-9	31281-92J10	337A-17	34100-93J02	501A-3-1
	326A-16		337B-29	34100-93J13	501A-3-2
	326B-16	31311-63J00	301A-7	34100-93J22	501A-3-3

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
34100-93J33	501A-3-4	36615-96300	501A-7		602A-4
34100-93J42	501A-3-5		601A-8		602A-16
34100-93J53	501A-3-6		601A-16	36665-87L10	601A-20
34100-93J62	501A-3-7	36616-93J01	322A-3	36665-88L00	601A-21
34112-96L00	601A-3		322B-3		602A-5
	601A-11		322C-3		602A-14
34190-87D00	501A-22	36617-93J00	322A-12	36665-88L10	601A-22
34190-88L00	602A-7		322B-12		602A-6
34190-95500	501A-23		322C-12		602A-15
34191-92E00	501A-5	36617-93J10	322A-13	36667-96L11	602A-17
	501A-17		322B-13	36667-96L20	602A-19
34193-96L00	601A-4		322C-13	36682-92E00	501A-25
	601A-12	36617-93J20	322A-14	36865-90J00	322A-24
34200-93J02	460A-3-1		322B-14		322B-24
	501A-20-1		322C-14		322C-24
34200-93J14	460A-3-2	36617-93J30	322A-15	36890-88L00	541A-18
	501A-20-2		322B-15	36890-93J00	517A-23
34211-96L00	601A-5		322C-15	36894-87D00	335B-23
	601A-13	36620-93J02	508A-53-1		336A-2
34300-93J02	501A-10-1	36620-93J10	521A-1-1		336B-2
34300-93J13	501A-10-2	36620-93J30	521A-2		337A-35
34310-92E00	501A-11	36620-93J40	521A-1-2		337B-38
34360-92E00	501A-12	36620-93J52	508A-53-2		405A-19
34500-93J02	501A-14-1	36620-93J62	508A-53-3		405B-7
34500-93J13	501A-14-2	36625-93J00	322A-29-1		405C-11
34600-93J02	501A-8-1		322B-29-1	36895-87D01	337B-39
34600-93J13	501A-8-2		322C-29-1		337B-40
34650-93J22	501A-16-1	36625-93J10	322A-29-2	36895-87D10	336A-13
34650-93J33	501A-16-2		322B-29-2		337A-38
34660-93J01	521A-5		322C-29-2	36990-87D00	602A-18
34800-93J02	460A-1-1	36628-92E01	508A-2	37100-96J00	530A-1
	501A-1-1	36630-93J11	322A-8	37100-96J16	530A-19
34800-93J13	460A-1-2	36630-93J21	322B-8	37100-96J26	530A-31
	501A-1-2	36630-93J31	322C-8	37110-93J01	530A-2
34801-93J04	315A-3	36645-93J00	301A-20		530A-20
	315B-3	36647-93J00	322A-33		530A-32
	315C-3		322B-33	37110-93J11	508A-3
34801-99E05	315A-13		322C-33	37139-99E00	530A-6
	315B-13	36661-96L30	601A-7	37139-99E30	530A-27
34813-93J00	315A-17		601A-15	37139-99E40	530A-39
	315B-17	36662-88L00	602A-11	37141-99E00	508A-4-1
34825-96L00	601A-6	36662-88L10	601A-17		530A-3-1
	601A-14		602A-2		530A-21-1
34830-87J20	315A-4		602A-8		530A-33-1
	315A-5	36662-88L20	602A-9	37141-99E10	508A-4-2
	315B-4	36662-88L30	602A-10		530A-3-2
	315B-5	36663-88L00	601A-18		530A-21-2
	315C-4		602A-3		530A-33-2
	315C-5		602A-13	37141-99E20	508A-4-3
36001-88L00	602A-1	36664-88L00	601A-19		530A-3-3

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	530A-21-3	37721-93J00	326A-5		326D-10
37141-99E30	530A-33-3		326B-5	37857-92J00	326A-11
	508A-4-4		326C-5		326B-11
	530A-3-4		326D-5		326C-11
	530A-21-4	37721-93J91	508A-7		326D-11
	530A-33-4	37721-95500	518A-12	38100-93J04	337B-28
37141-99E40	508A-4-5	37722-93J12	326A-14		340B-1
	530A-3-5		326B-14	38100-93J13	337A-16
	530A-21-5		326C-14		340A-1
	530A-33-5		326D-14	38410-93J12	326A-17
37141-99E50	508A-4-6	37725-93J11	326A-8		326B-17
	530A-3-6		326B-8		326C-17
	530A-21-6		326C-8		326D-17
	530A-33-6		326D-8	38415-93J00	326A-18
37141-99E60	508A-4-7	37729-93J00	326A-2		326B-18
	530A-3-7		326B-2		326C-18
	530A-21-7		326C-2		326D-18
37141-99E70	530A-33-7		326D-2	38500-93J00	521A-4
	508A-4-8	37803-93J06	530A-9	38500-93J90	508A-12
	530A-3-8	37805-93J00	530A-15		530A-7
	530A-21-8	37820-93J11	508A-8		530A-29
37141-99E80	530A-33-8		530A-10		530A-41
	508A-4-9		530A-36	38860-76F01	301A-21
	530A-3-9	37820-93JA1	530A-24		326A-22
	530A-21-9	37820-99E02	315A-6		326B-22
37141-99E90	530A-33-9		315B-6		326C-22
	508A-4-10		315C-6		326D-22
	530A-3-10	37823-92E02	508A-9	38915-90J00	301A-22
	530A-21-10		530A-11		326A-23
	530A-33-10		530A-25		326B-23
37141-99EA0	508A-4-11		530A-37		326C-23
	530A-3-11	37825-99E10	530A-13		326D-23
	530A-21-11	37826-92J10	508A-10	39950-88L02	602A-12
	530A-33-11		530A-12		
37141-99EB0	508A-4-12		530A-26		
	530A-3-12		530A-38		
	530A-21-12	37850-88L00	544A-4		
37143-99E00	530A-33-12	37850-88L10	541A-4		
	508A-5	37850-88L20	541A-23		
	530A-4	37850-88L30	541A-22		
	530A-22	37850-92E27	517A-5	41111-93J16-Y5S	335B-1-2
	530A-34	37850-92J00	326A-9	41111-93J16-YAY	335B-1-1
37149-93J00	508A-6		326B-9	41111-96J22-Y5S	335A-1-2
	530A-5		326C-9	41111-96J22-YAY	335A-1-1
	530A-23		326D-9	41117-93J02	335B-3
	530A-35	37850-96L00	508A-11	41118-96J00	315A-24
37210-93J00	530A-17	37855-99E00	530A-16		315B-24
37212-93J00	530A-18	37856-92J00	326A-10	41121-93J08-Y5S	335B-2-2
37721-88L00	545A-11		326B-10	41121-93J08-YAY	335B-2-1
37721-92E10	542A-11		326C-10	41121-96J13-Y5S	335A-2-2

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
41121-96J13-YAY	335A-2-1	48311-96J10	337B-31	50000	
41122-93J02	335B-4	48311-96J20	337A-27		
41130-92J03	335A-3	48320-93J00	337B-24		
41130-93J12	335B-6	48321-87D03	337A-28		
41135-92J00	335A-4	48321-93J00	337B-32		
41135-93J11	335B-7	48326-95E00	337A-29		51111-93J30-Y5S 401A-1-2
41155-93J02	335A-10	48400-93J07	337B-9		401B-1-2
41161-94400	335B-13	48401-93J11	337A-3		401A-1-1
41220-93J11	442A-2	48405-93J00	337A-10		401B-1-1
41220-96J10	336B-13		337B-10		401A-5
41220-96J10	336A-15	48427-87D00	337B-13		401B-5
41224-95E01	336A-17	48451-93J00	337B-21	51120-98L00	401A-11
	336B-15	48452-93J00	337B-22		401B-11
41230-96J00	336A-18	48452-93J10	337B-23	51123-93J01	401A-14
	336B-16	48500-98J11	337B-2		401B-14
41233-95E10	336A-19	48502-93J14	337A-18		585A-13
	336B-17	48503-93J13	337A-2	51124-93J01	401A-12
41234-93J11	336B-14	48570-95E01	337A-12		401B-12
41234-96J10	336A-16	48571-93J00	337B-27	51125-93J00	401A-13
43111-93J24-Y5S	336B-3-2	48572-87J10	337B-14		401B-13
43111-93J24-YAY	336B-3-1	48572-95E00	337A-13	51140-93J11-Y5S	401A-18-2
43111-96J20-Y5S	336A-3-2	48573-93J00	337B-25	51140-93J11-YAY	401A-18-1
43111-96J20-YAY	336A-3-1	48582-95E01	337A-19	51140-98J00-Y5S	401A-18-4
43114-93J00	336B-4		337B-3		401B-18-2
43117-96J00	315A-21	48583-95E00	337A-21	51140-98J00-YAY	401A-18-3
	315B-21		337B-18		401B-18-1
43118-96J00	315A-23	48585-95E00	337A-22	51142-93J00	401A-19
	315B-23		337B-15		401B-19
43211-93J11	336A-4	48588-94900	337A-14		585A-14
	336B-5	48601-94900	337A-4	51151-93J00	401A-21
43711-97E11	336A-5	48605-93J00	337B-4		401B-21
	336B-6	48610-93J01	337B-5	51152-93J00	401A-22
43750-93J03-Y5S	336B-7-2	48615-97E00	337A-11		401B-22
43750-93J03-YAY	336B-7-1	48627-93J00	337B-12	51211-93J00	401A-6
43750-96J03-Y5S	336A-6-2	48627-95E00	337A-5		401B-6
43750-96J03-YAY	336A-6-1	48630-96J03	337A-6		585A-15
45421-87D03	335B-16	48630-98L01	337B-6	52111-93J11-Y5S	405B-1-2
48000-93J18	337A-1	48633-93J00	337B-7		405C-1-2
48000-93J25	337B-1	48633-94900	337A-7	52111-93J11-YAY	405B-1-1
48121-92J00	337A-26	48641-96J03	337A-8		405C-1-1
48121-93J20	337B-19	48650-93J00	337B-11	52111-93J20-Y5S	405A-1-2
48125-93J10	337B-20	48650-94900	337A-9	52111-93J20-YAY	405A-1-1
48126-93J00	337B-30	48691-93J00	337B-8	52131-93J00-Y5S	405C-7-2
48128-93J11	337B-26	48861-92J01	337A-15	52131-93J00-YAY	405C-7-1
48140-93J01	335A-13	48862-87J20	337B-16	54112-93J00	401A-27
	335B-18	48862-92J20	337A-23		401B-27
48144-93J00	335A-14	48862-92J30	337A-24		405A-10
	335B-19	48864-93J01	337B-17		405B-11
48145-93J00	335A-16	48864-96J10	337A-20		405C-15
	335B-22			54121-98J01	401A-33

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	401B-33		407H-1-1		407C-33
54123-93J03	401A-25		407J-1-1		407D-30
	401B-25		407K-1-1		407E-27
54125-93J00	401A-34		407L-1-1		407F-30
	401B-34	55125-98J00-Y5S	407A-11-2		407G-30
54130-93J01	401A-26		407B-8-2		407H-30
	401B-26		407C-14-2		407J-33
54137-93J02	401A-30		407D-11-2		407K-30
	401B-30		407E-8-2		407L-33
54144-93J01	401A-41		407F-11-2	55320-94900	335A-11
	401B-41		407G-11-2		335B-14
54151-93J00	405A-8		407H-11-2	55321-87J01	111A-16
	405B-9		407J-14-2		111B-16
	405C-13		407K-11-2		140A-6
54160-93J01	405A-9		407L-14-2		180A-2-1
	405B-10	55125-98J00-YAY	407A-11-1	55321-87J11	180A-2-2
54165-98J01	405C-14		407B-8-1	55321-93J01	405B-20
	405A-17		407C-14-1		405C-24
	405B-18		407D-11-1		407A-15
	405C-22		407E-8-1		407B-12
54211-93J00-Y5S	405A-14-2		407F-11-1		407C-18
	405B-15-2		407G-11-1		407D-15
54211-93J00-YAY	405C-19-2		407H-11-1		407E-12
	405A-14-1		407J-14-1		407F-15
	405B-15-1		407K-11-1		407G-15
	405C-19-1		407L-14-1		407H-15
54221-93J00-Y5S	405A-15-2	55127-87D00	407A-19		407J-18
	405B-16-2		407B-16		407K-15
	405C-20-2		407C-22		407L-18
54221-93J00-YAY	405A-15-1		407D-19	55321-94910	335A-17
	405B-16-1		407E-16		335B-21
	405C-20-1		407F-19	55332-87D11	407A-17
55110-93J20-Y5S	407A-1-2		407G-19		407B-14
	407B-1-2		407H-19		407C-20
	407E-1-2		407J-22		407D-17
	407F-1-2		407K-19		407E-14
55110-93J20-YAY	407G-1-2	55128-93J10	407L-22		407F-17
	407A-1-1		407A-13		407G-17
	407B-1-1		407B-10		407H-17
	407E-1-1		407C-16		407J-20
	407F-1-1		407D-13		407K-17
	407G-1-1		407E-10		407L-20
55110-93J30-Y5S	407C-1-2		407F-13	55333-87D10	407A-18
	407D-1-2		407G-13		407B-15
	407H-1-2		407H-13		407C-21
	407J-1-2		407J-16		407D-18
	407K-1-2		407K-13		407E-15
55110-93J30-YAY	407L-1-2		407L-16		407F-18
	407C-1-1	55128-93L00	407A-30		407G-18
	407D-1-1		407B-27		407H-18

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
56120-93J50-Y5S	407J-21	57110-93J21	407J-3	57300-93870	220G-6
	407K-18		407K-3		220C-6
	407L-21		407L-3		220D-6
	220A-26-2		220A-1-2		220H-6
56120-93J50-YAY	220B-26-2	57110-93J31	220B-1-2	57500-87852	220J-6
	220E-26-2		220C-1-1		220K-6
	220F-26-2		220D-1		220L-6
	220G-26-2		220E-1		220A-13
56120-93J60-Y5S	220A-26-1	57110-96J51	220F-1-1	57610-93J00	220B-13
	220B-26-1		220G-1-1		220E-13
	220E-26-1		220H-1		220F-13
	220F-26-1		220J-1-1		220G-13
56120-93J60-YAY	220G-26-1	57130-87D10	220K-1	57610-93J20	220A-10
	220C-27-2		220L-1-1		220B-10
	220D-27-2		220A-1-3		220E-10
	220H-27-2		220C-1-2		220F-10
56130-93J02	220J-27-2	57133-93J00	220F-1-2	57621-93J10	220G-10
	220K-27-2		220G-1-2		220A-17
	220L-27-2		220J-1-2		220B-17
	220C-27-1		220L-1-2		220E-17
56140-93J01	220D-27-1	57621-93J20	220A-1-1	57622-93J00	220F-17
	220H-27-1		220B-1-1		220G-17
	220J-27-1		405B-4		220C-15
	220K-27-1		405C-4		220D-15
56140-93J10	220L-27-1	57630-93L00	220A-2	57630-93L00	220H-15
	220A-33		220B-2		220J-15
	220B-33		220C-2		220K-15
	220C-34		220D-2		220L-15
56145-93J00	220D-34	57134-93J00	220E-2	57630-93L00	220A-18
	220E-33		220F-2		220B-18
	220F-33		220G-2		220E-18
	220G-33		220H-2		220F-18
56145-93J00	220H-34	57630-93L00	220J-2	57630-93L00	220G-18
	220J-34		220K-2		220C-16
	220K-34		220L-2		220D-16
	220L-34		220A-3		220H-16
56145-93J00	220A-37	57630-93L00	220B-3	57630-93L00	220J-16
	220B-37		220C-3		220K-16
	220E-37		220D-3		220L-16
	220F-37		220E-3		220C-23
56145-93J00	220G-37	57630-93L00	220F-3	57630-93L00	220D-23
	220C-38		220G-3		220H-23
	220D-38		220H-3		220J-23
	220H-38		220J-3		220K-23
56145-93J00	220J-38	57630-93L00	220K-3	57630-93L00	220L-23
	220K-38		220L-3		407A-32
	220L-38		220A-6		407B-28
	407C-3		220B-6		407C-35
56145-93J00	407D-3	57630-93L00	220E-6	57630-93L00	407D-31
	407H-3		220F-6		407E-28

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
56120-93J50-Y5S	407F-32	58700-93L00	407A-23-1	58700-96J10	407A-23-11
	407G-32		407B-20-1		407B-20-11
	407H-31		407E-20-1		407E-20-11
	407J-35		407F-23-1		407F-23-11
56120-93J50-YAY	407K-31	58700-93L10	407G-23-1	58700-96J20	407G-23-11
	407L-35		407A-23-2		407A-23-12
	220A-20		407B-20-2		407B-20-12
	220B-20		407E-20-2		407E-20-12
56120-93J60-Y5S	220C-18	58700-93L20	407F-23-2	58700-96J30	407F-23-12
	220D-18		407G-23-2		407G-23-12
	220E-20		407A-23-3		407A-23-13
	220F-20		407B-20-3		407B-20-13
56120-93J60-YAY	220G-20	58700-93L30	407E-20-3	58700-96J40	407E-20-13
	220H-18		407F-23-3		407F-23-13
	220J-18		407G-23-3		407G-23-13
	220K-18		407A-23-4		407A-23-14
56130-93J02	220L-18	58700-93L40	407B-20-4	58700-96J50	407B-20-14
	407A-25		407E-20-4		407E-20-14
	407B-22		407F-23-4		407F-23-14
	407C-28		407G-23-4		407G-23-14
56130-93J02	407D-25	58700-93L50	407A-23-5	58800-93L00	407A-23-15
	407E-22		407B-20-5		407B-20-15
	407F-25		407E-20-5		407E-20-15
	407G-25		407F-23-5		407F-23-15
56130-93J02	407H-25	57633-93L00	407G-23-5	58800-93L10	407G-23-15
	407J-28		407A-23-6		407C-26-5
	407K-25		407B-20-6		407D-23-5
	407L-28		407E-20-6		407H-23-5
56140-93J01	407A-26	58700-93L60	407F-23-6	58800-93L20	407J-26-5
	407B-23		407G-23-6		407K-23-5
	407C-29		407A-23-7		407L-26-5
	407D-26		407B-20-7		407C-26-1
56140-93J10	407E-23	58700-93L70	407E-20-7	58800-93L30	407D-23-1
	407F-26		407F-23-7		407H-23-1
	407G-26		407G-23-7		407J-26-1
	407H-26		407A-23-8		407K-23-1
56140-93J10	407J-29	58700-93L80	407B-20-8	58800-93L40	407L-26-1
	407K-26		407E-20-8		407C-26-2
	407L-29		407F-23-8		407D-23-2
	407A-24		407G-23-8		407H-23-2
56145-93J00	407B-21	58700-96J00	407A-23-9	58800-93L00	407J-26-2
	407C-27		407B-20-9		407K-23-2
	407D-24		407E-20-9		407L-26-2
	407E-21		407F-23-9		407C-26-3
56145-93J00	407F-24	58700-96J00	407G-23-9	58800-93L00	407D-23-3
	407G-24		407A-23-10		407H-23-3
	407H-24		407B-20-10		407J-26-3
	407J-27		407E-20-10		407K-23-3
56145-93J00	407K-24	58700-96J00	407F-23-10	58800-93L00	407L-26-3
	407L-27		407G-23-10		407C-26-4

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	407D-23-4		407J-26-13	61422-93JE0	420E-26-2
	407H-23-4		407K-23-13		420F-26-2
	407J-26-4		407L-26-13	61422-93JF0	420A-26-1
	407K-23-4				420B-26-1
	407L-26-4			61422-93JG0	420A-26-2
58800-93L50	407C-26-6	60000			420B-26-2
	407D-23-6			61430-93801-Y5S	420A-1-2
	407H-23-6				420B-1-2
	407J-26-6				420C-1-2
	407K-23-6				420D-1-2
	407L-26-6				420E-1-2
	407C-26-7		61112-93J20		420B-2
	407D-23-7			61431-93J03-Y5S	420C-2
	407H-23-7				420D-2
	407J-26-7				420E-2
	407K-23-7				420F-2
	407L-26-7	61124-93J60			410A-33
	407C-26-8				410B-33
	407D-23-8	61131-93J01-Y5S		61431-93J03-YAY	410B-1-2
	407H-23-8	61131-93J01-YAY			410B-1-1
	407J-26-8	61131-93J20-Y5S			410A-1-2
	407K-23-8	61131-93J20-YAY			410A-1-1
	407L-26-8	61134-93J20			410A-8
	407C-26-9				410B-8
	407D-23-9	61137-93J00		61432-93J01	410A-3
	407H-23-9				410B-3
	407J-26-9	61141-93J01-Y5S			410B-2-2
	407K-23-9	61141-93J01-YAY			410B-2-1
	407L-26-9	61141-93J20-Y5S			410A-2-2
	407C-26-10	61141-93J20-YAY			410A-2-1
	407D-23-10	61155-93J20		61433-93J01	401A-7
	407H-23-10				401B-7
	407J-26-10	61416-93J00			420A-3
	407K-23-10				420B-3
	407L-26-10				420C-3
58800-96J30	407C-26-11				420D-3
	407D-23-11			61434-93J01	420E-3
	407H-23-11				420F-3
	407J-26-11	61420-93891-YAY			420A-1-1
	407K-23-11				420B-1-1
	407L-26-11				420C-1-1
	407C-26-12				420D-1-1
	407D-23-12			61435-93JA0	420E-1-1
	407H-23-12				420F-1-1
	407J-26-12	61422-93JB0		61435-93JB0	420C-26-1
	407K-23-12				420D-26-1
	407L-26-12	61422-93JC0		61435-93JC0	420C-26-2
	407C-26-13				420D-26-2
	407D-23-13	61422-93JD0		61435-93JD0	420E-26-1
	407H-23-13				420F-26-1

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
61435-93JE0	420A-27-1		420E-24-1		410B-38-2
	420B-27-1		420F-24-1	61673-93J01	410A-26
61435-93JF0	420A-27-2	61453-96J60	420A-24-2		410B-26
	420B-27-2		420B-24-2	61811-93J30-Y5S	410A-6-2
61438-93J00	420A-8		420C-24-2	61811-93J30-YAY	410A-6-1
	420A-9		420D-24-2	61811-93J40-Y5S	410B-6-2
	420A-10		420E-24-2	61811-93J40-YAY	410B-6-1
	420B-8	61458-90J00	420F-24-2	61817-93J00	410A-10
	420B-9		410A-46		410B-10
	420B-10		410B-46	61821-93J10-Y5S	410A-7-2
	420C-8	61476-93J00	420A-13		410B-7-2
	420C-9		420B-13	61821-93J10-YAY	410A-7-1
	420C-10		420C-13		410B-7-1
	420D-8		420D-13	61827-93J02	410A-12
	420D-9		420E-13		410B-12
	420D-10		420F-13	61831-93J13-Y5S	410A-15-2
	420E-8	61494-93J00	136A-8		410B-15-2
	420E-9	61610-93J00	420A-18	61831-93J13-YAY	410A-15-1
	420E-10		420B-18		410B-15-1
	420F-8		420C-18	63610-93J01	164A-7
	420F-9		420D-18	65700-93J12	430A-1
	420F-10		420E-18	65770-93J12	430A-2
61439-93J20	420A-11	61621-93J01	420F-18	67140-95601	508A-55
	420B-11		420A-19	67200-88L00	544A-1
	420C-11		420B-19		545A-1
	420D-11		420C-19	67200-88L10	541A-1
	420E-11		420D-19		542A-1
	420F-11		420E-19	67200-93J33	517A-1
61439-93J41	420A-12		420F-19		518A-1
	420B-12	61632-93J00	410A-20	67200-93J60	508A-1
	420C-12		410B-20	67211-88L00	544A-17
	420D-12	61633-93J00-Y5S	410A-21-2	67211-88L10	541A-17
	420E-12		410B-21-2	67211-92E50	517A-29
	420F-12	61633-93J00-YAY	410A-21-1	67212-88L00	544A-7
61443-96J50	420A-23-1		410B-21-1	67212-88L10	541A-7
	420B-23-1	61634-93J00-Y5S	410A-22-2	67212-95600	508A-13
	420C-23-1		410B-22-2	67217-88L00	541A-20
	420D-23-1	61634-93J00-YAY	410A-22-1	67220-95630	508A-15
	420E-23-1		410B-22-1	67221-92E00	542A-8
	420F-23-1	61641-93J10	410A-23		545A-8
	420A-23-2		410B-23	67221-92E50	518A-7
61443-96J60	420B-23-2	61641-93J20	410A-24	67222-92E00	542A-2
	420C-23-2		410B-24		545A-2
	420D-23-2	61645-93J01-Y5S	410A-25-2	67222-92E50	518A-2
	420E-23-2		410B-25-2	67223-92E00	542A-3
	420F-23-2	61645-93J01-YAY	410A-25-1		545A-3
61453-96J50	420A-24-1		410B-25-1	67223-92E50	518A-6
	420B-24-1	61649-93J00	410A-38-1	67223-99E10	508A-16
	420C-24-1		410B-38-1	67224-92E00	542A-9
	420D-24-1	61649-93J10	410A-38-2		545A-9

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
67224-92E50	518A-8	67239-92E10	518A-29		544A-3
67224-96L00	508A-50		542A-41	67261-88L10	541A-2
67225-92E00	518A-25		545A-41		544A-2
67225-92E50	518A-9	67240-92E00	542A-17	67261-92E50	517A-10
67226-92E00	542A-15		545A-17	67261-96L00	508A-33
	545A-15	67240-92E50	518A-16	67263-88L30	541A-19
67226-92E10	518A-14	67241-88L00	542A-34	67264-88L00	541A-24
	542A-16		545A-34		544A-18
	545A-16	67241-92E50	518A-42	67264-88L10	541A-25
67227-92E00	518A-23	67241-99E11	508A-20		544A-19
	542A-24	67242-92E50	517A-13	67264-95600	508A-35
	545A-24	67243-92E00	542A-38	67267-96L00	508A-36
67228-92E00	518A-17		545A-38	67269-92E00	542A-29
	542A-18	67243-95600	508A-21		545A-29
	545A-18	67244-95600	508A-22	67269-96L10	508A-47
67229-95600	508A-17	67245-92E00	518A-22	67271-88L10	541A-16
67230-88L00	542A-20		542A-23		544A-16
	545A-20		545A-23	67272-88L00	542A-6
67230-92E00	518A-19	67245-95600	508A-23		545A-6
67231-88L00	542A-32	67246-88L00	542A-36	67273-88L00	544A-25
	545A-32		545A-36		545A-47
67231-92E00	518A-40	67246-92E50	518A-34	67273-88L10	541A-31
67232-88L00	542A-33	67251-88L00	541A-26		542A-49
	545A-33		544A-20	67273-95600	508A-37
67232-92E50	518A-43	67251-92E50	517A-9		517A-25
67232-95600	508A-18	67251-96L00	508A-24		541A-15
	518A-41	67252-88L00	542A-39		544A-15
67233-92E00	518A-27		545A-39	67274-88L00	545A-42
	542A-26	67252-92E00	518A-35	67274-88L10	542A-42
	545A-26	67252-92E10	518A-38	67274-92E50	517A-28
67234-88L00	542A-22	67252-95600	508A-25	67275-95600	508A-38
	545A-22	67253-88L00	542A-40		517A-24
67234-92E00	518A-21		545A-40		541A-14
67235-92E00	518A-28	67253-92E00	541A-13		544A-14
	542A-27		544A-13	67281-88L00	544A-10
67236-92E00	545A-27	67253-92E10	518A-37	67281-88L10	541A-10
	518A-30	67253-95600	508A-26	67283-92E50	517A-26
	542A-12		518A-39	67284-92E50	517A-27
	545A-12	67254-92E50	517A-22	67284-94L10	508A-52
67237-92E01	518A-31	67255-92E50	517A-8	67286-92E00	518A-18
	542A-28	67255-96L00	508A-27		542A-19
	545A-28	67256-92E50	517A-11		545A-19
67238-87D00	508A-19	67256-95600	508A-28	67287-92E00	542A-48
67238-88L00	542A-31	67257-88L00	541A-9		545A-46
	545A-31		544A-9	67287-92E10	542A-43
67238-92E50	518A-32	67257-92E00	517A-12	67287-92E50	517A-19
67238-96L00	508A-51	67257-96L00	508A-29	67288-92E00	542A-4
67239-92E00	518A-33	67258-99E00	508A-31		545A-4
	542A-35	67259-87D00	508A-32	67288-92E10	518A-4
	545A-35	67261-88L00	541A-3	67288-92E20	517A-14

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	541A-6	67296-96L00	508A-42		
67288-92E60	544A-6	67296-96L10	508A-34		
	517A-6	67297-95600	508A-45		
	541A-12	67298-92E50	517A-2		
	544A-12	67320-93J00	508A-59-1		
67288-92E70	517A-16	67320-93J10	508A-59-2	77811-54GB0-0PG	508A-30
67288-94320	508A-49	67320-93J20	508A-59-3		
	508A-58	67320-93J30	508A-59-4		
67291-92E00	518A-5	67320-93J40	508A-59-5		
	542A-7	67320-93J50	508A-59-6		
	545A-7	67320-93J60	508A-59-7		
67291-92E10	518A-36	67320-93J70	508A-59-8		
	542A-37	67320-93J80	508A-59-9		
	545A-37	67341-93J30	410A-34		
67292-94300	508A-39		410B-34		
	518A-3	67343-93J30	410A-39	95569-78040	163B-26
	542A-5		410B-39	99011-93JJ0-054	420A-29-1
67294-92E00	545A-5	67345-93J00	410A-35		420C-29-1
67294-95600	518A-11		410B-35		420E-29-1
67295-92E10	508A-40	67361-90J10	410A-47	99011-93JJ0-059	420A-29-2
67295-92E50	517A-4		410B-47		420B-29
67296-88D10	517A-18	67463-95200	164A-8		420C-29-2
	517A-15	67467-89J01	442A-8		420D-29
	518A-24	67500-88L00	544A-21		420E-29-2
	542A-13	67500-88L10	541A-27		420F-29
	542A-30	67600-93J00	573A-1		
	545A-13	67630-93J00	573A-5		
67296-88D20	545A-30	67700-93J00	442A-1		
67296-88D30	517A-17	67701-87J11	442A-3		
67296-88L00	517A-21	67721-87J00	442A-4		
	541A-5	67721-93J00	573A-4	01500-06167	147A-40
	544A-5	67725-93E00	573A-6		147B-40
67296-88L10	541A-21	67725-93J00	573A-2	01500-06307	163A-37
67296-90J20	508A-41	67725-99E00	442A-5		163B-51
67296-92E11	508A-14	67726-93J00	573A-3	01547-06167	420A-21
	518A-13	67726-99E00	442A-6		420B-21
67296-92E20	518A-15		573A-7		420C-21
	542A-14	67728-99E00	442A-7		420D-21
	545A-14	68111-88L00	541A-8		420E-21
	542A-45		544A-8		420F-21
67296-92E30	545A-44	68111-93J00	420A-25	01547-06257	111A-29
	541A-11		420B-25		111B-30
67296-92E60	544A-11		420C-25		163A-17
67296-92E80	542A-46		420D-25		163B-28
67296-94310	517A-3		420E-25	01547-06507	111A-30
67296-95610	508A-44		420F-25		111B-31
	542A-44	69711-93E10	136A-7	01550-06127	144A-23
	545A-43				144B-23
67296-95630	508A-43				147A-65
67296-95640	508A-57				147B-65

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	180A-29	01550-06257	121A-12	01550-08607	111A-19
	303A-14		121B-12		111A-20
	303B-14		121C-13		111B-19
	322A-23		140A-10		111B-20
	322B-23		147A-44		164A-18
	322C-23		147B-44		401A-24
	326A-13		162A-35		401B-24
	326A-19		164A-16	01550-0865A	175A-13
	326B-13		310A-8	01550-0885A	175A-14
	326B-19	01550-0625C	322A-7	01550-1025A	116A-12
	326C-13		322B-7	01550-1050A	180A-19
	326C-19		322C-7	01570-06107	410A-42
	326D-13	01550-06307	163B-29		410B-42
	326D-19	01550-06357	147A-61	01570-06127	322A-27
	420A-22		147B-61		322B-27
	420B-22		164A-17		322C-27
	420C-22	01550-06407	136A-3	02112-0406B	147A-54
	420D-22	01550-08127	162A-25		147B-54
	420E-22	01550-08167	163B-8	02112-0512A	163B-9
	420F-22		410A-14	02112-0612A	111A-28
01550-0612C	322A-16		410B-14		111B-29
	322A-21	01550-08207	111A-18	02112-3416B	163A-18
	322B-16		111A-37		163B-30
	322B-21		111B-18	02112-35087	163A-28
	322C-16		111B-38		163B-42
	322C-21		113A-2	02112-35167	326A-4
01550-06167	163A-39		140A-9		326B-4
	163B-53		301A-18		326C-4
	164A-15	01550-0820A	163B-62		326D-4
	303A-6	01550-08307	163A-40	02142-0408B	147A-28
	303A-11		163B-54	02142-05107	204A-22
	303B-6		301A-19		204B-22
	303B-11		401A-9		204C-22
	410A-37		401A-23	02142-06207	134A-7
	410B-37		401B-9	02162-0520B	163A-19
01550-0616A	175A-11		401B-23		163B-31
01550-06207	111A-4	01550-0830A	119A-13	03112-0630B	501A-24
	111A-8		119A-17	03121-0516A	530A-28
	111B-4		119A-21		530A-40
	111B-8		401A-17	03122-05165	530A-14
	113A-20		401B-17	03542-05169	420A-14
	136A-2	01550-08357	136A-5		420A-15
	162A-33	01550-0835A	113A-24		420A-16
	162A-34	01550-08407	144A-18		420A-17
	204A-21		144B-18		420B-14
	204B-21		147A-63		420B-15
	204C-21		147B-63		420B-16
01550-0620A	310A-10	01550-08457	113A-25		420B-17
	119A-25	01550-0845A	175A-12		420C-14
	119A-26	01550-0855A	119A-7		420C-15

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	420C-16	08110-62080	119A-3	09100-08232	508A-46
	420C-17	08113-60100	220A-31	09100-12052	407A-3
	420D-14		220B-31		407B-3
	420D-15		220E-31		407C-6
	420D-16		220F-31		407D-6
	420D-17		220G-31		407E-3
	420E-14	08211-30382	220A-11-1		407F-3
	420E-15		220B-11-1		407G-3
	420E-16		220E-11-1		407H-6
	420E-17		220F-11-1		407J-6
	420F-14		220G-11-1		407K-6
	420F-15	08211-30384	220A-11-5		407L-6
	420F-16		220B-11-5	09100-12085	335A-6-3
	420F-17		220E-11-5		335B-9-3
04211-13149	119A-12		220F-11-5	09100-12086	335A-6-1
04221-08129	220A-38		220G-11-5		335B-9-1
	220B-38	08211-30385	220A-11-8	09100-12092	335A-6-2
	220E-38		220B-11-8		335B-9-2
	220F-38		220E-11-8	09103-05026	410A-19
	220G-38		220F-11-8		410B-19
	407C-4		220G-11-8	09103-06093	315A-14
	407D-4	08221-16256	220A-9		315A-15
	407H-4		220B-9		315B-14
	407J-4		220C-9		315B-15
	407K-4		220D-9	09103-06231	303A-12
	407L-4		220E-9		303B-12
06111-07004	220A-23		220F-9	09103-06278	335A-15
	220B-23		220G-9		335B-20
	220C-21		220H-9	09103-06281	111A-17
	220D-21		220J-9		111B-17
	220E-23		220K-9		140A-7
	220F-23	08310-00067	220L-9		180A-4
	220G-23		322A-28	09103-08109	401A-15
	220H-21		322B-28		401B-15
	220J-21		322C-28	09103-08134	163A-43
	220K-21	08316-10087	163A-41		163B-59
	220L-21		163B-55	09103-08182	163A-42
06111-11004	220A-24		322A-2		163B-58
	220B-24		322B-2	09103-08437	122A-4
	220C-22		322C-2	09103-12125	303A-2
	220D-22	08316-1008A	163A-45		303B-2
	220E-24		163B-63	09106-05030	303A-8
	220F-24	08322-01087	163A-5		303B-8
	220G-24		163B-14	09108-08267	163A-44
	220H-22	08331-41359	204A-23		163B-60
	220J-22		204B-23	09108-08282	122A-3
	220K-22		204C-23	09108-10115	405C-8
	220L-22	09100-06113	315A-7	09108-10150	405A-5
07130-0616A	113A-14		315B-7	09108-12013	405C-9
08110-60020	175A-15		315C-7	09116-05010	315A-22

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09116-06121	315B-22		220C-33		545A-21
	162A-13		220D-33	09125-05050	337A-37
	335A-12		220E-32	09125-05135	541A-28
	335B-15		220F-32		544A-22
09116-06127	410A-27		220G-32	09125-06063	315A-9
09116-06202	410B-27		220H-33		315B-9
	147A-59		220J-33		315C-9
	147B-59		220K-33		335B-5
	310A-7		220L-33		335B-24
09116-06236	405B-21	09116-08174	410A-16		336A-7
	405C-25		410B-16		336A-14
	407A-16	09116-10134	401A-38		336A-20
	407B-13		401B-38		336A-26
	407C-19	09116-10135	401A-31		336B-8
	407D-16		401B-31		336B-18
	407E-13	09116-10137	401A-35		337A-36
	407F-16		401B-35		337B-41
	407G-16	09116-10146	180A-22		337B-42
	407H-16		401A-37		337B-43
	407J-19		401B-37		405A-7
	407K-16	09116-10150	407A-4		405A-20
	407L-19		407B-4		405B-6
09116-06525	147A-48		407C-7		405B-8
	147B-48		407D-7		405C-6
09116-08122	401A-20		407E-4		405C-12
	401B-20		407F-4	09126-06006	542A-25
09116-08126	401A-39		407G-4		545A-25
	401B-39		407H-7	09132-04034	160A-15
09116-08128	180A-20		407J-7		160B-15
09116-08131	160A-14		407K-7		160C-15
	160B-14		407L-7		160D-15
	160C-14	09116-10175	180A-21		160E-15
	160D-14		337B-37		160F-15
	160E-14		401A-32		160G-15
	160F-14		401A-36		160H-15
	160G-14		401B-32	09136-06148	410A-5
	160H-14		401B-36		410A-11
09116-08137	407A-12		405A-16		410B-11
	407B-9		405B-17	09136-06161	410A-4
	407C-15		405C-21	09137-04004	326A-6
	407D-12	09116-10176	405A-2		326B-6
	407E-9		405B-2		326C-6
	407F-12		405C-2		326D-6
	407G-12	09116-10183	337A-30	09139-06135	410B-4
	407H-12	09116-10184	180A-23	09139-06136	410B-5
	407J-15	09119-06047	164A-9	09140-05005	164A-10
	407K-12	09125-04004	518A-26		541A-30
	407L-15	09125-04021	517A-7		544A-24
09116-08158	220A-32	09125-05042	518A-20	09140-06020	508A-48
	220B-32		542A-21		518A-10

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
09140-10031	542A-10		220D-4		407C-9
	545A-10		220E-4		407C-34
	337A-31		220F-4		407D-8
	337B-33		220G-4		407E-5
	405A-4		220H-4		407F-6
	407A-7		220J-4		407F-31
	407C-10		220K-4		407G-6
	407F-7		220L-4		407G-31
	407G-7	09160-05024	542A-47		407H-8
	407J-10		545A-45		407J-9
	407L-10	09160-05029	326A-3		407J-34
09140-10032	336A-21		326B-3		407K-8
	336B-19		326C-3		407L-9
09140-16021	220A-8		326D-3		407L-34
	220B-8		541A-29	09160-13014	410A-28
	220C-8		544A-23		410B-28
	220D-8	09160-05043	163A-29	09160-13021	335A-8
	220E-8		163B-43		335B-12
	220F-8	09160-06036	163A-38	09160-13022	335A-9
	220G-8		163B-52		335B-11
	220H-8	09160-06047	410A-40	09160-14066	405A-18
	220J-8		410B-40		405B-19
	220K-8	09160-06055	442A-10		405C-23
	220L-8	09160-06066	164A-11	09160-15051	401A-29
09141-18005	407A-27	09160-06082	336A-22		401B-29
	407B-24		336B-20	09160-16050	405A-11
	407C-30	09160-06094	204A-10		405A-13
	407D-27		204B-10		405B-12
	407E-24		204C-10		405B-14
	407F-27	09160-06104	517A-20		405C-16
	407G-27	09160-08016	122A-6	09160-18028	405C-18
	407H-27	09160-08151	206A-10		407A-28
	407J-30		206B-10		407B-25
	407K-27		206C-10		407C-31
	407L-30		206D-10		407D-28
09159-08136	122A-5		206E-10		407E-25
09159-12014	407A-8		206F-10		407F-28
	407C-11		206G-10		407G-28
	407F-8		206H-10		407H-28
	407G-8	09160-10104	116A-11		407J-31
	407J-11	09160-10141	405A-6		407K-28
	407L-11		407A-5		407L-31
09159-12062	335A-7		407C-8	09160-18031	113A-8
	335B-10		407F-5	09160-30036	220A-11-2
09159-14020	335B-17		407G-5		220B-11-2
09159-22006	335A-5		407J-8		220E-11-2
	335B-8		407L-8		220F-11-2
09159-28003	220A-4	09160-12066	407A-6		220G-11-2
	220B-4		407A-31	09160-30037	220A-11-3
	220C-4		407B-5		220B-11-3

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
09160-30038	220E-11-3	09160-35003	220L-10-6	09160-75002	336B-9
	220F-11-3		220C-10-8		220A-12
	220G-11-3		220D-10-8		220B-12
	220A-11-4		220H-10-8		220C-11
09160-30039	220B-11-4	09160-35004	220J-10-8	09162-10005	220D-11
	220E-11-4		220C-10-8		220E-12
	220F-11-4		220L-10-8		220F-12
	220G-11-4		220C-10-4		220G-12
09160-30041	220A-11-6	09160-35006	220D-10-4	09164-14008	220H-11
	220B-11-6		220H-10-4		220J-11
	220E-11-6		220J-10-4		220K-11
	220F-11-6		220K-10-4		220L-11
09160-30042	220G-11-6	09160-35008	220L-10-4	09168-10034	337A-32
	220A-11-7		220C-10-5		337B-34
	220B-11-7		220D-10-5		410A-29
	220E-11-7		220H-10-5		410B-29
09160-30043	220F-11-7	09160-35009	220J-10-5	09168-12012	407A-14
	220G-11-7		220K-10-5		407B-11
	220A-11-9		220L-10-5		407C-17
	220B-11-9		220C-10-7		407D-14
09160-30044	220E-11-9	09160-35010	220D-10-7	09168-12013	407E-11
	220F-11-9		220H-10-7		407F-14
	220G-11-9		220J-10-7		407G-14
	220A-11-10		220K-10-7		407H-14
09160-30055	220B-11-10	09160-35013	220L-10-7	09169-05018	407J-17
	220E-11-10		220C-10-9		407K-14
	220F-11-10		220D-10-9		407L-17
	220G-11-10		220H-10-9		180A-15
09160-30056	220A-11-11	09160-35015	220J-10-9	09169-06062	147A-16
	220B-11-11		220K-10-9		160A-18
	220E-11-11		220L-10-9		160B-18
	220F-11-11		220C-10-3		160C-18
09160-35002	220G-11-11	09160-39001	220D-10-3	09169-08038	160D-18
	220C-24		220H-10-3		160E-18
	220D-24		220J-10-3		160F-18
	220H-24		220K-10-3		160G-18
09160-35006	220J-24	09160-35015	220L-10-3	09169-08042	160H-18
	220K-24		220C-10-2		163B-7
	220L-24		220D-10-2		147A-58
	220C-25		220H-10-2		147B-58
09160-35007	220D-25	09160-35015	220J-10-2	09169-06093	310A-5
	220H-25		220K-10-2		322A-4
	220J-25		220L-10-2		322B-4
	220K-25		220C-10-1		322C-4
09160-35008	220L-25	09160-39001	220D-10-1	09169-08042	147A-14
	220C-10-6		220H-10-1		147B-14
	220D-10-6		220J-10-1		401A-40
	220H-10-6		220K-10-1		401B-40
09160-35009	220J-10-6	09160-39001	220L-10-1	09169-08042	147A-62
	220K-10-6		336A-8		147B-62

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09169-08050	410A-17	09181-60004	220B-14-1	09181-60007	220J-12-3
	410B-17		220E-14-1		220K-7-3
	336A-11		220F-14-1		220K-12-3
	508A-56		220G-14-1		220L-7-3
09169-28003	164A-12	09181-60005	220A-7-1	09181-60008	220L-12-3
	164A-13		220B-7-1		220A-7-4
	220A-25		220C-7-1		220B-7-4
	220B-25		220C-12-1		220C-7-4
09180-06105	220E-25	09181-60006	220D-7-1	09181-60009	220C-12-4
	220F-25		220D-12-1		220D-7-4
	220G-25		220E-7-1		220D-12-4
	175A-9		220F-7-1		220E-7-4
09180-06230	336A-9	09181-60007	220G-7-1	09181-60008	220F-7-4
	336B-10		220H-7-1		220G-7-4
	220A-14-3		220H-12-1		220H-7-4
	220B-14-3		220J-7-1		220H-12-4
09180-25082	220E-14-3	09181-50005	220J-12-1	09181-50006	220J-7-4
	220F-14-3		220K-7-1		220J-12-4
	220G-14-3		220K-12-1		220K-7-4
	220A-14-4		220L-7-1		220K-12-4
09181-12158	220B-14-4	09181-50006	220L-12-1	09181-50007	220L-7-4
	220E-14-4		220A-7-2		220L-12-4
	220F-14-4		220B-7-2		220A-7-5
	220G-14-4		220C-7-2		220B-7-5
09181-39001	220A-14-5	09181-50007	220C-12-2	09181-50008	220C-7-5
	220B-14-5		220D-7-2		220C-12-5
	220E-14-5		220D-12-2		220D-7-5
	220F-14-5		220E-7-2		220D-12-5
09181-50005	220G-14-5	09181-50008	220F-7-2	09181-50009	220E-7-5
	220A-14-6		220G-7-2		220F-7-5
	220B-14-6		220H-7-2		220G-7-5
	220E-14-6		220H-12-2		220H-7-5
09181-50006	220F-14-6	09181-50009	220J-7-2	09181-60006	220H-12-5
	220G-14-6		220J-12-2		220J-7-5
	220A-14-7		220K-7-2		220J-12-5
	220B-14-7		220K-12-2		220K-7-5
09181-50007	220E-14-7	09181-60006	220L-7-2	09181-60009	220K-12-5
	220F-14-7		220L-12-2		220L-7-5
	220G-14-7		220A-7-3		220L-12-5
	220A-14-8		220B-7-3		220A-7-6
09181-50008	220B-14-8	09181-50010	220C-7-3	09181-50012	220B-7-6
	220E-14-8		220C-12-3		220C-7-6
	220F-14-8		220D-7-3		220C-12-6
	220G-14-8		220D-12-3		220D-7-6
09181-50009	220A-14-2	09181-50012	220E-7-3	09181-50013	220D-12-6
	220B-14-2		220F-7-3		220E-7-6
	220E-14-2		220F-7-3		220F-7-6
	220F-14-2		220H-7-3		220G-7-6
09181-50010	220G-14-2	09181-50013	220H-12-3	09181-50013	220H-7-6
	220A-14-1		220J-7-3		220H-12-6

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09262-17019	121C-10	09269-30014	220C-26	09280-29008	163A-16
	204A-15		220D-26		163B-27
	204B-15		220H-26		206A-11
	204C-15		220J-26		206B-11
09262-40018	119A-2	09269-32002	220K-26	09280-60007	206C-11
09262-60002	220C-39		220L-26		206D-11
	220D-39		220A-5		206E-11
	220H-39		220B-5		206F-11
	220J-39		220C-5		206G-11
	220K-39		220D-5		206H-11
09263-30063	220L-39		220E-5	09280-66004	220A-34
	220A-27		220F-5		220B-34
	220B-27		220G-5		220C-35
	220C-28		220H-5		220D-35
	220D-28		220J-5		220E-34
	220E-27		220K-5		220F-34
	220F-27	09269-75002	220L-5	09280-70012	220G-34
	220G-27		220A-16		220H-35
	220H-28		220B-16		220J-35
	220J-28		220C-14		220K-35
	220K-28		220D-14	09280-08005	220L-35
	220L-28		220E-16		119A-6
09263-32017	407A-2	09280-00040	220F-16		206A-7
	407B-2		220G-16		206B-7
	407C-2		220H-14		206C-7
	407D-2		220J-14		206D-7
	407E-2		220K-14		206E-7
	407F-2		220L-14		206F-7
	407G-2		220A-28		206G-7
	407H-2		220B-28		206H-7
	407J-2		220C-29	09282-24004	220A-35
	407K-2		220D-29		220B-35
	407L-2		220E-28		220C-36
09263-50009	220A-39		220F-28		220D-36
	220B-39		220G-28		220E-35
	220C-32		220H-29		220F-35
	220D-32	09280-09008	220J-29	09280-10009	220G-35
	220E-39		220K-29		220H-36
	220F-39		220L-29		220J-36
	220G-39		180A-28		220K-36
	220H-32		113A-12	09280-10015	220L-36
	220J-32		113A-13		220A-29
	220K-32	09280-22019	111A-15		220B-29
	220L-32		111B-15		220C-30
	407C-5		140A-8		220D-30
09265-50002	407D-5		180A-5		220E-29
	407H-5	09280-22020	175A-10		220F-29
	407J-5		111A-34		220G-29
	407K-5		111B-35		220H-30
	407L-5		162A-14		220J-30

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
09282-39001	220K-30	09343-70503-600	420F-20	09343-75001-600	407B-18
	220L-30		147A-55		407C-24
	336A-12		147B-55		407D-21
	336B-11		147A-9		407E-18
09283-32044	119A-4	09352-50003-00A	147A-35	09352-50006-00B	407F-21
09283-91001	116A-13		147A-46		407G-21
09289-05012	121A-21		147B-9		407H-21
	121B-21		147B-35		407J-24
	121C-22		147B-46		407K-21
	204A-16		147A-72		407L-24
09289-18001	204B-16	09352-50006-600	147B-72	09352-50006-600	147A-18
	204C-16		162A-23		162A-26
	410A-31		162A-24		521A-8
	410B-31		521A-7		337A-34
09306-06004	204A-17	09352-50006-600	162A-16	09352-50006-600	337B-36
	204B-17		162A-17		336A-10
	204C-17		162A-19		336B-12
	204A-18		162A-20		116A-4
09306-10001	204B-18	09352-50903-600	162A-21	09352-70104-600	220A-30
	204C-18		521A-6		220A-36
	410A-32		162A-22		220B-30
	410B-32		410A-41		220B-36
09306-17001	337A-33	09355-35754-00B	410B-41	09355-35754-00B	220C-31
09306-24001	337B-35		163B-10		220C-37
09320-04009	322A-5		163B-34		220D-31
	322B-5		163B-11		220D-37
	322C-5	09355-40805-600	163B-33	09355-40805-600	220E-30
	144A-12		407A-20-1		220E-36
09320-08062	144B-12		407A-20-2		220F-30
	147A-66		407B-17		220F-36
09320-08086	147B-66	09355-40805-600	407C-23-1	09355-40805-600	220G-30
	147A-11		407C-23-2		220G-36
09320-08501	147B-11		407D-20		220H-31
	310A-6		407E-17		220H-37
09320-09016	322A-6	09355-50105-600	407F-20-1	09355-50105-600	220J-31
	322B-6		407F-20-2		220J-37
	322C-6		407G-20-1		220K-31
	410A-18		407G-20-2		220K-37
09320-11013	410B-18	09360-12008	407H-20	09360-12013	220L-31
	162A-15		407J-23-1		220L-37
	147A-33		407J-23-2		410A-49
	147B-33		407K-20		410B-49
09321-10030	410A-13	09360-14009	407L-23-1	09360-14014	204A-19
	410B-13		407L-23-2		204B-19
	163B-61		162A-18		204C-19
	420A-20		147A-17		442A-9
09329-10024	420B-20	09362-09008	147B-17	09362-09008	09385-06012
	420C-20		144A-13		09387-38002
	420D-20		144B-13		405B-5
	420E-20		407A-21		405C-5
09329-10024	420A-20	09362-09008	147A-17	09362-09008	09401-08412
	420B-20		147B-17		147A-73
	420C-20		144A-13		147B-73
	420D-20		144B-13		
	420E-20		407A-21		

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