SUZUKI

PARTS CATALOGUE

DF200/225/250

DF200T/Z
DF225T/Z
DF250T/Z

OUTBOARD MOTOR

E01/E40

2018-8

1ST EDITION

PREFACE

When it becomes necessary to replace parts on SUZUKI OUTBOARD MOTORS, always use SUZUKI GENUINE PARTS which have passed a strict inspection which guarantees quality and performance.

This parts catalogue covers the list of all service parts for SUZUKI DF200/225/250 production start 2018.

INSTRUCTIONS FOR QUOTING THE CATALOGUE

1. DIMENSIONS

Dimensions of the parts in this catalogue are indicated in unit millimeters.

2. ABBREVIATIONS

Abbreviations used in this catalogue are as follows:

AR	: As required	NT	: Number of teeth
ASSY	: Assembly	OPT	: Optional
E.NO.	: Engine number	OS	: Over size
F.NO.	: Frame number	STD	: Standard
D	: Diameter of material	T	: Thickness
ID	: Inside diameter	US	: Under size
OD	: Outside diameter	W	: Width
L	: Length	W/	: With
LH(PORT)	: Left hand side	L,X,XX	: Transom type
RH(STBD)	: Right hand side	SUS	: Stainless steel
～123456	: Up to E.NO.25003F-123456	PTT	: Power trim and tilt
123456～	: From E.NO.25003F-123456		

12 x 34 x 5.6…… Figures in the description column
| | | show the dimensions of parts.
ID OD T(or W,L)

→12345-56781 (Parts No.) : indicates that the parts number was changed to 12345-56781 and the new parts are interchangeable with the former ones but the former ones are not interchangeable with new ones.

←12345-56781 (Parts No.) : indicates that the former and new parts are interchangeable with each other and both are usable.

3. INNER PARTS OF ASSEMBLY

Part name with a dot (.) in front as shown in the description column indicates the component of the assembly also available individually.

4. MODIFICATION NOTICE

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

5. NOTE

5-1. There are some different parts from those of production models among spare parts for the administrative reasons and common use of them with other models.

5-2. In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned on parts catalogue or what is actually required on the vehicle.

5-3. Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual.
When assembling, use "SUZUKI SERVICE MANUAL".

6. MODEL NAME AND ENGINE NUMBER

MODEL	DESTINATION	TYPE	TRANSOM	COLOR	ENGINE No.
DF200T	E01	20002F	L,X,XX	YAY,Y5S	20002F-910001～
DF200Z	E01	20002Z	X,XX	YAY,Y5S	20002Z-910001～
DF200T	E40	20002F	L,X	YAY,Y5S	20002F-910001～
DF200Z	E40	20002Z	X	YAY,Y5S	20002Z-910001～
DF225T	E01,E40	22503F	X,XX	YAY,Y5S	22503F-910001～
DF225Z	E01,E40	22503Z	X,XX	YAY,Y5S	22503Z-910001～
DF250T	E01,E40	25003F	X,XX	YAY,Y5S	25003F-910001～
DF250Z	E01,E40	25003Z	X,XX	YAY,Y5S	25003Z-910001～

MILLIMETER → INCH CONVERSION CHART

	0	1	2	3	4	5	6	7	8	9
00	.000	.039	.079	.118	.157	.197	.236	.276	.315	.354
10	.394	.433	.472	.512	.551	.591	.630	.669	.709	.748
20	.787	.827	.866	.906	.945	.984	1.024	1.063	1.102	1.142
30	1.181	1.220	1.260	1.299	1.339	1.378	1.417	1.457	1.496	1.535
40	1.575	1.614	1.654	1.693	1.732	1.772	1.811	1.850	1.890	1.929
50	1.969	2.008	2.047	2.087	2.126	2.165	2.205	2.214	2.283	2.323
60	2.362	2.402	2.441	2.480	2.520	2.559	2.598	2.638	2.677	2.717
70	2.756	2.795	2.835	2.874	2.913	2.953	2.992	3.031	3.071	3.110
80	3.150	3.189	3.228	3.268	3.307	3.346	3.386	3.425	3.465	3.504
90	3.543	3.583	3.622	3.661	3.701	3.740	3.780	3.819	3.858	3.898

How to read

	0	1	2	3	4
00	…	…	…	…	…
10	…	…	…	…	…
20	…	…	…	0.906	…
30	…	…	…	…	…

23 millimeters equal 0.906 inch

Contents are subject to change without notice or obligation.

FIG.111A

DF250_E01_010_111A
CYLINDER HEAD

FIG.111B

DF250_E01_010_111B
CYLINDER HEAD

FIG.113A

DF250_E01_010_113A
CYLINDER BLOCK

FIG.116A

DF250_E01_010_116A
CRANKSHAFT

FIG.119A

DF250_E01_010_119A
TIMING CHAIN

FIG.121A

DF250_E01_010_121A
CAMSHAFT

FIG.121B

DF250_E01_010_121B
CAMSHAFT

FIG.121C

DF250_E01_010_121C
CAMSHAFT

FIG.122A

DF350_E01_012_122A
INTAKE MANIFOLD

FIG.134A

DF350_E01_012_134A
SILENCER

FIG.136A

DF350_E01_012_136A
RING GEAR COVER

FIG.140A

DF350_E01_012_140A
EXHAUST COVER

FIG.144A

DF350_E01_012_144A
FUEL INJECTOR

FIG.144B

DF350_E01_012_144B
FUEL INJECTOR

FIG.147A

DF350_E01_012_147A
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.147B

DF350_E01_012_147B
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.160A

DF250_E01_010_160A
WATER PUMP

FIG.160B

DF250_E01_010_160B
WATER PUMP

FIG.160C

DF250_E01_010_160C
WATER PUMP

FIG.160D

DF250_E01_010_160D
WATER PUMP

FIG.160E

DF250_E01_010_160E
WATER PUMP

FIG.160F

DF250_E01_010_160F
WATER PUMP

FIG.162A

DF250_E01_010_162A
THERMOSTAT

FIG.163A

DF250_E01_010_163A
THROTTLE BODY

FIG.163B

DF350_E01_012_163B
THROTTLE BODY

FIG.164A

DF350_E01_012_164A
THROTTLE ROD

FIG.175A

DF350_E01_012_175A
OIL PUMP

FIG.180A

DF350_E01_012_180A
OIL PAN

FIG.204A

DF350_E01_012_204A
CLUTCH SHAFT

FIG.204B

DF350_E01_012_204B
CLUTCH SHAFT

FIG.204C

DF350_E01_012_204C
CLUTCH SHAFT

FIG.206A

DF350_E01_012_206A
CLUTCH ROD

FIG.206B

DF250_E01_010_206B
CLUTCH ROD

FIG.206C

DF250_E01_010_206C
CLUTCH ROD

FIG.206D

DF250_E01_010_206D
CLUTCH ROD

FIG.220A

DF250_E01_010_220A
TRANSMISSION

FIG.220B

DF250_E01_010_220B
TRANSMISSION

FIG.220C

DF250_E01_010_220C
TRANSMISSION

FIG.220D

DF250_E01_010_220D
TRANSMISSION

FIG.220E

DF250_E01_010_220E
TRANSMISSION

FIG.220F

DF250_E01_010_220F
TRANSMISSION

FIG.301A

DF250_E01_010_301A
STARTING MOTOR

FIG.303A

DF250_E01_010_303A
MAGNETO

FIG.303B

DF250_E01_010_303B
MAGNETO

FIG.310A

DF250_E01_010_310A
RECTIFIER/IGNITION COIL

FIG.315A

DF250_E01_010_315A
SENSOR

FIG.315B

DF250_E01_010_315B
SENSOR

FIG.315C

DF250_E01_010_315C
SENSOR

FIG.322A

DF350_E01_010_322A
HARNESS

FIG.322B

DF350_E01_010_322B
HARNESS

FIG.322C

DF350_E01_010_322C
HARNESS

FIG.326A

DF350_E01_010_326A
PTT SWITCH/ENGINE CONTROL UNIT

FIG.326B

DF350_E01_010_326B
PTT SWITCH/ENGINE CONTROL UNIT

FIG.326C

DF350_E01_010_326C
PTT SWITCH/ENGINE CONTROL UNIT

FIG.326D

DF350_E01_010_326D
PTT SWITCH/ENGINE CONTROL UNIT

FIG.335A

DF350_E01_010_335A
CLAMP BRACKET

FIG.335B

DF350_E01_010_335B
CLAMP BRACKET

FIG.336A

DF350_E01_010_336A
SWIVEL BRACKET

FIG.336B

DF350_E01_010_336B
SWIVEL BRACKET

FIG.337A

DF350_E01_010_337A
TRIM CYLINDER

FIG.337B

DF350_E01_010_337B
TRIM CYLINDER

FIG.340A

DF350_E01_010_340A
PTT MOTOR

FIG.340B

DF350_E01_010_340B
PTT MOTOR

FIG.401A

DF350_E01_010_401A
ENGINE HOLDER

FIG.401B

DF350_E01_010_401B
ENGINE HOLDER

FIG.405A

DF350_E01_010_405A
DRIVE SHAFT HOUSING

FIG.405B

DF350_E01_010_405B
DRIVE SHAFT HOUSING

FIG.405C

DF350_E01_010_405C
DRIVE SHAFT HOUSING

FIG.407A

DF350_E01_010_407A
GEAR CASE

FIG.407B

DF350_E01_010_407B
GEAR CASE

FIG.407C

DF350_E01_010_407C
GEAR CASE

FIG.407D

DF350_E01_010_407D
GEAR CASE

FIG.407E

DF350_E01_010_407E
GEAR CASE

FIG.407F

DF350_E01_010_407F
GEAR CASE

FIG.410A

DF350_E01_010_410A
SIDE COVER

FIG.410B

DF350_E01_010_410B
SIDE COVER

FIG.420A

DF350_E01_010_420A
ENGINE COVER

FIG.420B

DF350_E01_010_420B
ENGINE COVER

FIG.420C

DF350_E01_010_420C
ENGINE COVER

FIG.420D

DF350_E01_010_420D
ENGINE COVER

FIG.420E

DF250_E01_010_420E
ENGINE COVER

FIG.420F

DF250_E01_010_420F
ENGINE COVER

FIG.430A

DF250_E01_010_430A
FUEL HOSE

FIG.442A

DF250_E01_010_442A
DRAG LINK

FIG.460A

DF250_E01_010_460A
METER

FIG.501A

DF250_E01_010_501A
OPT:METER

FIG.508A

DF250_E01_010_508A
OPT:REMOTE CONTROL

FIG.517A

DF250_E01_010_517A
OPT:CONCEALED REMOCON (1)

FIG.518A

DF350_E01_010_518A
OPT:CONCEALED REMOCON (2)

FIG.521A

DF350_E01_010_521A
OPT:HARNESS

FIG.530A

DF350_E01_010_530A
OPT:SWITCH

FIG.541A

DF350_E01_010_541A
OPT:REMOTE CONTROL ASSY DUAL (1)

FIG.542A

DF350_E01_010_542A
OPT:REMOTE CONTROL ASSY DUAL (2)

FIG.544A

DF350_E01_010_544A
OPT:REMOTE CONTROL ASSY SINGLE (1)

FIG.545A

DF350_E01_010_545A
OPT:REMOTE CONTROL ASSY SINGLE (2)

FIG.573A

DF350_E01_010_573A
OPT:TIE ROD

FIG.585A

DF250_E01_010_585A
OPT:GASKET SET

FIG.601A

DF250_E01_010_601A
OPT:MULTI FUNCTION GAUGE (1)

FIG.602A

DF250_E01_010_602A
OPT:MULTI FUNCTION GAUGE (2)

FIG.111A

FIG.111A (1-B-2) CYLINDER HEAD (DF200T)(DF200Z)(DF225T)(DF225Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11101-93J13	HEAD ASSY, CYLINDER STBD	1	
2	11128-90J00	.BOLT, CAM SHAFT HOUSING	16	
3	09206-08001	.PIN (8X11)	14	
4	01550-06207	.BOLT	4	
5	11103-93J13	HEAD ASSY, CYLINDER PORT	1	
6	11128-90J00	.BOLT, CAM SHAFT HOUSING	16	
7	09206-08001	.PIN (8X11)	14	
8	01550-06207	.BOLT	2	
9	11116-93J01	PLUG	4	
10	11119-93J00	BOLT	16	
11	11141-93J10	GASKET, CYL HEAD STBD	1	
12	11142-93J10	GASKET, CYL HEAD PORT	1	
13	11216-98L10	GASKET	4	
14	11261-93J00	COVER, PROTECTION ANODE	4	
15	09280-22019	O RING (D:1.9,ID:21.8)	4	
16	55321-87J01	ANODE, PROTECTION	4	
17	09103-06281	BOLT (6X14)	4	
18	01550-08207	BOLT	4	
19	01550-08607	BOLT	5	STBD
20	01550-08607	BOLT	4	PORT
21	09206-14004	PIN (14X11.4X23)	4	
22	11170-93J01	COVER, CYL HEAD STBD	1	
23	11180-93J02	COVER, CYLINDER HEAD PORT	1	

FIG.111A

FIG.111A (1-B-3) CYLINDER HEAD (DF200T)(DF200Z)(DF225T)(DF225Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
24	11173-93J00	PLATE, BREATHER STBD	1	
25	11183-93J00	PLATE, BREATHER PORT	1	
26	11179-93J00	GASKET, CYL HEAD COVER STBD	1	
27	11189-93J00	GASKET, CYL HEAD COVER PORT	1	
28	02112-0612A	SCREW	14	
29	01547-06257	BOLT	16	
30	01547-06507	BOLT	6	
31	11174-93J10	HOSE, BREATHER	1	
32	09401-18410	CLIP	1	
33	11382-93J00	CAP, OIL FILLER	1	
34	09280-26006	O RING (D:3.1,ID:26.4)	1	
35	09482-00427	SPARK PLUG (BKR6E)	6	NGK
36	11291-93J00	HOOK, ENGINE	2	
37	01550-08207	BOLT	4	
38	11184-93J10	HOSE, BREATHER	1	
39	09401-18410	CLIP	1	
40	11115-93J10-001	GUIDE, VALVE (OS)	24	OPT
41	11291-98J00	HOOK, ENGINE	1	OPT

DF200T E01
DF200T E40
DF200Z E01
DF200Z E40
DF225T E01
DF225T E40
DF225Z E01
DF225Z E40

FIG.111B

FIG.111B (1-B-4) CYLINDER HEAD (DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11101-93J13	HEAD ASSY, CYLINDER STBD	1	
2	11128-90J00	.BOLT, CAM SHAFT HOUSING	16	
3	09206-08001	.PIN (8X11)	14	
4	01550-06207	.BOLT	4	
5	11103-93J13	HEAD ASSY, CYLINDER PORT	1	
6	11128-90J00	.BOLT, CAM SHAFT HOUSING	16	
7	09206-08001	.PIN (8X11)	14	
8	01550-06207	.BOLT	2	
9	11116-93J01	PLUG	4	
10	11119-93J00	BOLT	16	
11	11141-93J10	GASKET, CYL HEAD STBD	1	
12	11142-93J10	GASKET, CYL HEAD PORT	1	
13	11216-98L10	GASKET	4	
14	11261-93J00	COVER, PROTECTION ANODE	4	
15	09280-22019	O RING (D:1.9,ID:21.8)	4	
16	55321-87J01	ANODE, PROTECTION	4	
17	09103-06281	BOLT (6X14)	4	
18	01550-08207	BOLT	4	
19	01550-08607	BOLT	5	STBD
20	01550-08607	BOLT	4	PORT
21	09206-14004	PIN (14X11.4X23)	4	
22	11170-93J01	COVER, CYL HEAD STBD	1	
23	11180-93J22	COVER, CYLINDER HEAD PORT	1	
24	11173-93J00	PLATE, BREATHER STBD	1	
25	11183-93J00	PLATE, BREATHER PORT	1	
26	11179-93J00	GASKET, CYL HEAD COVER STBD	1	
27	11189-93J00	GASKET, CYL HEAD COVER PORT	1	

FIG.111B

FIG.111B (1-B-5) CYLINDER HEAD (DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	09206-08001	PIN (8X11)	1	
29	02112-0612A	SCREW	14	
30	01547-06257	BOLT	16	
31	01547-06507	BOLT	6	
32	11174-93J10	HOSE, BREATHER	1	
33	09401-18410	CLIP	1	
34	11382-93J00	CAP, OIL FILLER	1	
35	09280-26006	O RING (D:3.1,ID:26.4)	1	
36	09482-00427	SPARK PLUG (BKR6E)	6	NGK
37	11291-93J00	HOOK, ENGINE	2	
38	01550-08207	BOLT	4	
39	11184-93J10	HOSE, BREATHER	1	
40	09401-18410	CLIP	1	
41	11115-93J10-001	GUIDE, VALVE (OS)	24	OPT
42	11291-98J00	HOOK, ENGINE	1	OPT

DF250T E01
DF250T E40
DF250Z E01
DF250Z E40

FIG.113A

FIG.113A (1-B-6) CYLINDER BLOCK

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11293-98J00	HOOK, ENGINE FRONT	1	
2	01550-08207	BOLT	2	
3	11301-93J11	BLOCK SET, CYLINDER	1	
4	11112-93J00	.PLUG, OIL VENTURI	2	
5	11117-93J10	.BOLT, CRANKCASE	16	
6	11216-98L00	.GASKET, M26 PLUG	3	
7	09248-26001	.PLUG (26X11)	3	
8	09160-18031	.WASHER (18.5X28X2.6)	2	
9	09248-18006	.PLUG (18X8)	2	
10	09206-13019	.PIN (10.4X13X16)	5	
11	16700-93J00	.VALVE, PISTON JET	1	
12	09280-10009	..O RING (D:1.3,ID:9.8)	1	
13	09280-10016	..O RING (D:1.9,ID:9.8)	1	
14	07130-0616A	.BOLT	1	
15	16712-93J00	.BOLT, PISTON COOLING JET	6	
16	16721-93J00	.JET, PISTON COOLING	6	
17	09246-05006	.PLUG (1/8PT,H:8)	1	
18	11330-93J01	COVER, CRANKCASE WTR JKT	1	
19	11332-93J00	GASKET, WTR JKT COVER	1	
20	01550-06207	BOLT	12	
21	16430-93J00	COVER, OIL GALLERY	1	
22	16431-93J00	PLATE, OIL GALLERY	1	
23	16433-93J00	GASKET, OIL GALLERY	2	
24	01550-0835A	BOLT	9	
25	01550-08457	BOLT	8	
26	16510-96J10	FILTER ASSY, OIL	1	

DF250_E01_019_113A
CYLINDER BLOCK

FIG.116A

FIG.116A (1-B-7) CRANKSHAFT

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12111-93J02-0B0	PISTON	6	
2	12140-93J00	RING SET, PISTON	6	
3	12151-93J10	PIN, PISTON	6	
4	09381-22010	CIRCLIP	12	
5	12160-93J10	CONNROD ASSY	6	
6-1	12100-98810-0A0	BEARING SET, CONNROD (GREEN)	6	
6-2	12100-98810-025	BEARING SET, CONNROD (US:0.25)	6	OPT
7	12220-93J01	CRANKSHAFT	1	
8-1	12340-86FA2-0B0	BEARING SET, CRANKSHAFT (BLACK)	4	
8-2	12340-86FA2-0C0	BEARING SET, CRANKSHAFT (NON)	4	
8-3	12340-86FA2-0D0	BEARING SET, CRANKSHAFT (YELLOW)	4	
8-4	12340-86FA2-0E0	BEARING SET, CRANKSHAFT (BLUE)	4	
8-5	12340-86FA2-0F0	BEARING SET, CRANKSHAFT (PINK)	4	
8-6	12300-86812-0BA	BEARING SET, CRANKSHAFT (RED/BLACK)	4	OPT US:0.25
8-7	12300-86812-0CA	BEARING SET, CRANKSHAFT (RED)	4	OPT US:0.25
8-8	12300-86812-0DA	BEARING SET, CRANKSHAFT (RED/YELLOW)	4	OPT US:0.25
8-9	12300-86812-0EA	BEARING SET, CRANKSHAFT (RED/BLUE)	4	OPT US:0.25
8-10	12300-86812-0FA	BEARING SET, CRANKSHAFT (RED/PINK)	4	OPT US:0.25
9-1	12300-85830	BEARING SET, CRANK THRUST	1	
9-2	12300-85830-012	BEARING SET, CRANK THRUST	1	OPT OS:0.25
10	12242-93J01	GEAR, DRIVE (NT:32)	1	
11	09160-10104	WASHER (10.5X50X3.2)	1	
12	01550-1025A	BOLT	1	
13	09283-91001	OIL SEAL (91X109X10)	1	
14	12100-93J00-050	PISTON SET (OS:0.50)	6	OPT
15	12140-93J00-050	.RING SET, PISTON (OS:0.50)	6	OPT

FIG.119A

FIG.119A (1-B-8) TIMING CHAIN

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12730-93J02	GEAR, DRIVEN (NT:40)	1	
2	09262-40018	BEARING (40X80X18)	1	LOWER
3	08110-62080	BEARING	1	UPPER
4	09283-32044	OIL SEAL (32X47X6)	1	
5	12734-93J00	HOLDER, DRIVEN GEAR	1	
6	09280-70012	O RING (D:5.7,ID:69.6)	1	
7	01550-0855A	BOLT	4	
8	12761-93J00	CHAIN, TIMING 1ST	1	
9	12762-93J00	CHAIN, TIMING 2ND	2	
10	12770-93J00	BASE, TIMING CHAIN GUIDE NO.1	1	
11	12778-93J00	GASKET, GUIDE BASE	1	
12	04211-13149	PIN	2	
13	01550-0830A	BOLT	2	
14	12771-93J00	SHOE, TIMING CHAIN UPPER	1	
15	12775-93J00	SHOE, TIMING CHAIN LOWER	1	
16	12772-93J00	GUIDE, TIMING CHAIN NO.2	1	
17	01550-0830A	BOLT	2	
18	12810-93J00	TENSIONER ASSY, TIMING CHAIN	1	
19	12813-73G00	.PAD, TIMING CHAIN TENSIONER	1	
20	12812-90J00	SPACER, TIMING CHAIN TENSIONER	1	
21	01550-0830A	BOLT	1	
22	12831-93J01	ADJUSTER ASSY, TENSIONER	1	
23	12832-93J00	TENSIONER ASSY, STBD	1	
24	12833-93J00	TENSIONER ASSY, PORT	1	
25	01550-0620A	BOLT	2	
26	01550-0620A	BOLT	4	

DF250_E01_019_119A
TIMING CHAIN

FIG.121A

FIG.121A (1-B-9) CAMSHAFT (DF200T)(DF200Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12701-93J30	CAMSHAFT, INTAKE STBD	1	
2	12705-93J30	CAMSHAFT, INTAKE PORT	1	
3	12721-93J30	CAMSHAFT, EXH STBD	1	
4	12725-93J30	CAMSHAFT, EXH PORT	1	
5	12742-93J10	SPROCKET, INTAKE CAMSHAFT (NT:32)	2	
6	12748-93J00	SPROCKET, CAMSHAFT (NT:22)	4	
7	12749-93J00	BOLT, CAMSHAFT	4	
8	09202-05032	PIN (5X12)	3	
9	09261-05006	PIN (5X18)	1	
10	16551-93J00	PLATE, OIL CONTROL	2	
11	16559-93J00	GASKET, VALVE	2	
12	01550-06257	BOLT	8	
13	12891-93J00	TAPPET	24	
14-1	12892-93J00-218	SHIM, TAPPET (T:2.175)	AR	
14-2	12892-93J00-220	SHIM, TAPPET (T:2.200)	AR	
14-3	12892-93J00-223	SHIM, TAPPET (T:2.225)	AR	
14-4	12892-93J00-225	SHIM, TAPPET (T:2.250)	AR	
14-5	12892-93J00-228	SHIM, TAPPET (T:2.275)	AR	
14-6	12892-93J00-230	SHIM, TAPPET (T:2.300)	AR	
14-7	12892-93J00-233	SHIM, TAPPET (T:2.325)	AR	
14-8	12892-93J00-235	SHIM, TAPPET (T:2.350)	AR	
14-9	12892-93J00-238	SHIM, TAPPET (T:2.375)	AR	
14-10	12892-93J00-240	SHIM, TAPPET (T:2.400)	AR	
14-11	12892-93J00-243	SHIM, TAPPET (T:2.425)	AR	
14-12	12892-93J00-245	SHIM, TAPPET (T:2.450)	AR	
14-13	12892-93J00-248	SHIM, TAPPET (T:2.475)	AR	

FIG.121A

FIG.121A (1-B-10) CAMSHAFT (DF200T)(DF200Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
14-14	12892-93J00-250	SHIM, TAPPET (T:2.500)	AR	
14-15	12892-93J00-253	SHIM, TAPPET (T:2.525)	AR	
14-16	12892-93J00-255	SHIM, TAPPET (T:2.550)	AR	
14-17	12892-93J00-258	SHIM, TAPPET (T:2.575)	AR	
14-18	12892-93J00-260	SHIM, TAPPET (T:2.600)	AR	
14-19	12892-93J00-263	SHIM, TAPPET (T:2.625)	AR	
14-20	12892-93J00-265	SHIM, TAPPET (T:2.650)	AR	
14-21	12892-93J00-268	SHIM, TAPPET (T:2.675)	AR	
14-22	12892-93J00-270	SHIM, TAPPET (T:2.700)	AR	
14-23	12892-93J00-273	SHIM, TAPPET (T:2.725)	AR	
14-24	12892-93J00-275	SHIM, TAPPET (T:2.750)	AR	
14-25	12892-93J00-278	SHIM, TAPPET (T:2.775)	AR	
14-26	12892-93J00-280	SHIM, TAPPET (T:2.800)	AR	
14-27	12892-93J00-283	SHIM, TAPPET (T:2.825)	AR	
14-28	12892-93J00-285	SHIM, TAPPET (T:2.850)	AR	
14-29	12892-93J00-288	SHIM, TAPPET (T:2.875)	AR	
14-30	12892-93J00-290	SHIM, TAPPET (T:2.900)	AR	
14-31	12892-93J00-293	SHIM, TAPPET (T:2.925)	AR	
14-32	12892-93J00-295	SHIM, TAPPET (T:2.950)	AR	
14-33	12892-93J00-298	SHIM, TAPPET (T:2.975)	AR	
14-34	12892-93J00-300	SHIM, TAPPET (T:3.000)	AR	
15	12911-93J00	VALVE, INTAKE	12	
16	12915-93J60	VALVE, EXHAUST	12	
17	12921-93J11	SPRING, VALVE	24	
18	12931-78G00	RETAINER, VALVE SPRING	24	
19	12932-24400	COTTER, VALVE	48	

FIG.121A

FIG.121A (1-B-11) CAMSHAFT (DF200T)(DF200Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
20	12933-69G10	SEAT, VALVE SPRING	24	
21	09289-05012	OIL SEAL (5.5X11.5X9.3)	24	

DF200T E01
DF200T E40
DF200Z E01
DF200Z E40

DF250_E01_019_121A
CAMSHAFT

FIG.121B

FIG.121B (1-B-12) CAMSHAFT (DF225T)(DF225Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12701-93J40	CAMSHAFT, INTAKE STBD	1	
2	12705-93J40	CAMSHAFT, INTAKE PORT	1	
3	12721-93J30	CAMSHAFT, EXH STBD	1	
4	12725-93J30	CAMSHAFT, EXH PORT	1	
5	12742-93J10	SPROCKET, INTAKE CAMSHAFT (NT:32)	2	
6	12748-93J00	SPROCKET, CAMSHAFT (NT:22)	4	
7	12749-93J00	BOLT, CAMSHAFT	4	
8	09202-05032	PIN (5X12)	3	
9	09261-05006	PIN (5X18)	1	
10	16551-93J00	PLATE, OIL CONTROL	2	
11	16559-93J00	GASKET, VALVE	2	
12	01550-06257	BOLT	8	
13	12891-93J00	TAPPET	24	
14-1	12892-93J00-218	SHIM, TAPPET (T:2.175)	AR	
14-2	12892-93J00-220	SHIM, TAPPET (T:2.200)	AR	
14-3	12892-93J00-223	SHIM, TAPPET (T:2.225)	AR	
14-4	12892-93J00-225	SHIM, TAPPET (T:2.250)	AR	
14-5	12892-93J00-228	SHIM, TAPPET (T:2.275)	AR	
14-6	12892-93J00-230	SHIM, TAPPET (T:2.300)	AR	
14-7	12892-93J00-233	SHIM, TAPPET (T:2.325)	AR	
14-8	12892-93J00-235	SHIM, TAPPET (T:2.350)	AR	
14-9	12892-93J00-238	SHIM, TAPPET (T:2.375)	AR	
14-10	12892-93J00-240	SHIM, TAPPET (T:2.400)	AR	
14-11	12892-93J00-243	SHIM, TAPPET (T:2.425)	AR	
14-12	12892-93J00-245	SHIM, TAPPET (T:2.450)	AR	
14-13	12892-93J00-248	SHIM, TAPPET (T:2.475)	AR	

FIG.121B

FIG.121B (1-B-13) CAMSHAFT (DF225T)(DF225Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
14-14	12892-93J00-250	SHIM, TAPPET (T:2.500)	AR	
14-15	12892-93J00-253	SHIM, TAPPET (T:2.525)	AR	
14-16	12892-93J00-255	SHIM, TAPPET (T:2.550)	AR	
14-17	12892-93J00-258	SHIM, TAPPET (T:2.575)	AR	
14-18	12892-93J00-260	SHIM, TAPPET (T:2.600)	AR	
14-19	12892-93J00-263	SHIM, TAPPET (T:2.625)	AR	
14-20	12892-93J00-265	SHIM, TAPPET (T:2.650)	AR	
14-21	12892-93J00-268	SHIM, TAPPET (T:2.675)	AR	
14-22	12892-93J00-270	SHIM, TAPPET (T:2.700)	AR	
14-23	12892-93J00-273	SHIM, TAPPET (T:2.725)	AR	
14-24	12892-93J00-275	SHIM, TAPPET (T:2.750)	AR	
14-25	12892-93J00-278	SHIM, TAPPET (T:2.775)	AR	
14-26	12892-93J00-280	SHIM, TAPPET (T:2.800)	AR	
14-27	12892-93J00-283	SHIM, TAPPET (T:2.825)	AR	
14-28	12892-93J00-285	SHIM, TAPPET (T:2.850)	AR	
14-29	12892-93J00-288	SHIM, TAPPET (T:2.875)	AR	
14-30	12892-93J00-290	SHIM, TAPPET (T:2.900)	AR	
14-31	12892-93J00-293	SHIM, TAPPET (T:2.925)	AR	
14-32	12892-93J00-295	SHIM, TAPPET (T:2.950)	AR	
14-33	12892-93J00-298	SHIM, TAPPET (T:2.975)	AR	
14-34	12892-93J00-300	SHIM, TAPPET (T:3.000)	AR	
15	12911-93J00	VALVE, INTAKE	12	
16	12915-93J60	VALVE, EXHAUST	12	
17	12921-93J11	SPRING, VALVE	24	
18	12931-78G00	RETAINER, VALVE SPRING	24	
19	12932-24400	COTTER, VALVE	48	

FIG.121B

FIG.121B (1-B-14) CAMSHAFT (DF225T)(DF225Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
20	12933-69G10	SEAT, VALVE SPRING	24	
21	09289-05012	OIL SEAL (5.5X11.5X9.3)	24	

DF225T E01
DF225T E40
DF225Z E01
DF225Z E40

DF250_E01_019_121B
CAMSHAFT

FIG.121C

FIG.121C (1-B-15) CAMSHAFT (DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12701-93J50	CAMSHAFT, INTAKE STBD	1	
2	12705-93J50	CAMSHAFT, INTAKE PORT	1	
3	12721-93J50	CAMSHAFT, EXH STBD	1	
4	12729-93J50	CAMSHAFT, EXH PORT	1	
5	12740-93J00	SPROCKET ASSY, CAM TIMING (NT:22/32)	2	
6	12748-93J00	SPROCKET, CAMSHAFT (NT:22)	2	
7	12753-93J00	BOLT, INTAKE CAMSHAFT	2	
8	12749-93J00	BOLT, CAMSHAFT EXHAUST	2	
9	09202-05032	PIN (5X12)	3	
10	09261-05006	PIN (5X18)	1	
11	16550-93J00	VALVE, OIL CONTROL	2	
12	16555-93J01	GASKET, VALVE	2	
13	01550-06257	BOLT	8	
14	12891-93J00	TAPPET	24	
15-1	12892-93J00-218	SHIM, TAPPET (T:2.175)	AR	
15-2	12892-93J00-220	SHIM, TAPPET (T:2.200)	AR	
15-3	12892-93J00-223	SHIM, TAPPET (T:2.225)	AR	
15-4	12892-93J00-225	SHIM, TAPPET (T:2.250)	AR	
15-5	12892-93J00-228	SHIM, TAPPET (T:2.275)	AR	
15-6	12892-93J00-230	SHIM, TAPPET (T:2.300)	AR	
15-7	12892-93J00-233	SHIM, TAPPET (T:2.325)	AR	
15-8	12892-93J00-235	SHIM, TAPPET (T:2.350)	AR	
15-9	12892-93J00-238	SHIM, TAPPET (T:2.375)	AR	
15-10	12892-93J00-240	SHIM, TAPPET (T:2.400)	AR	
15-11	12892-93J00-243	SHIM, TAPPET (T:2.425)	AR	
15-12	12892-93J00-245	SHIM, TAPPET (T:2.450)	AR	

FIG.121C

FIG.121C (1-C-2) CAMSHAFT (DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
15-13	12892-93J00-248	SHIM, TAPPET (T:2.475)	AR	
15-14	12892-93J00-250	SHIM, TAPPET (T:2.500)	AR	
15-15	12892-93J00-253	SHIM, TAPPET (T:2.525)	AR	
15-16	12892-93J00-255	SHIM, TAPPET (T:2.550)	AR	
15-17	12892-93J00-258	SHIM, TAPPET (T:2.575)	AR	
15-18	12892-93J00-260	SHIM, TAPPET (T:2.600)	AR	
15-19	12892-93J00-263	SHIM, TAPPET (T:2.625)	AR	
15-20	12892-93J00-265	SHIM, TAPPET (T:2.650)	AR	
15-21	12892-93J00-268	SHIM, TAPPET (T:2.675)	AR	
15-22	12892-93J00-270	SHIM, TAPPET (T:2.700)	AR	
15-23	12892-93J00-273	SHIM, TAPPET (T:2.725)	AR	
15-24	12892-93J00-275	SHIM, TAPPET (T:2.750)	AR	
15-25	12892-93J00-278	SHIM, TAPPET (T:2.775)	AR	
15-26	12892-93J00-280	SHIM, TAPPET (T:2.800)	AR	
15-27	12892-93J00-283	SHIM, TAPPET (T:2.825)	AR	
15-28	12892-93J00-285	SHIM, TAPPET (T:2.850)	AR	
15-29	12892-93J00-288	SHIM, TAPPET (T:2.875)	AR	
15-30	12892-93J00-290	SHIM, TAPPET (T:2.900)	AR	
15-31	12892-93J00-293	SHIM, TAPPET (T:2.925)	AR	
15-32	12892-93J00-295	SHIM, TAPPET (T:2.950)	AR	
15-33	12892-93J00-298	SHIM, TAPPET (T:2.975)	AR	
15-34	12892-93J00-300	SHIM, TAPPET (T:3.000)	AR	
16	12911-93J00	VALVE, INTAKE	12	
17	12915-93J60	VALVE, EXHAUST	12	
18	12921-93J11	SPRING, VALVE	24	
19	12931-78G00	RETAINER, VALVE SPRING	24	
20	12932-24400	COTTER, VALVE	48	

FIG.121C

FIG.121C (1-C-3) CAMSHAFT (DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
21	12933-69G10	SEAT, VALVE SPRING	24	
22	09289-05012	OIL SEAL (5.5X11.5X9.3)	24	

DF250T E01
DF250T E40
DF250Z E01
DF250Z E40

DF250_E01_019_121C
CAMSHAFT

FIG.122A

FIG.122A (1-C-4) INTAKE MANIFOLD

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13110-93J00	MANIFOLD, INTAKE	1	
2	13119-93J00	GASKET, INTAKE MANIFOLD	2	
3	09108-08282	STUD BOLT	4	
4	09103-08437	BOLT (8X65)	4	
5	09159-08136	NUT	4	
6	09160-08016	WASHER (8.5X20X2)	8	

DF250_E01_019_122A
INTAKE MANIFOLD

FIG.134A

FIG.134A (1-C-5) SILENCER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13710-93J00	ARRESTER, FLAME	1	
2	13811-93J02	SILENCER, UPPER COVER	1	
3	13813-93J00	HOLDER, FLAME ARRESTER	1	
4	13851-93J01	SEAL, SILENCER	1	
5	13881-93J00	TUBE, OUTLET	2	
6	17895-93J00	CLAMP, OUTLET TUBE	2	
7	02142-06207	SCREW	6	
8	13853-96L00	GROMMET, BREATHER HOSE	2	

DF250_E01_019_134A
SILENCER

FIG.136A

FIG.136A (1-C-6) RING GEAR COVER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11510-93J03	COVER, RING GEAR	1	
2	01550-06207	BOLT	2	
3	01550-06407	BOLT	1	
4	11515-93J00	BRACE, RING GEAR COVER	1	
5	01550-08357	BOLT	2	
6	11516-93J00	FLAP, RING GEAR COVER	1	
7	69711-93E10	LABEL, CAUTION (S.I.G.P.)	1	
8	61494-93J00	LABEL, OIL & CLEARANCE	1	

DF250_E01_019_136A
RING GEAR COVER

FIG.140A

FIG.140A (1-C-7) EXHAUST COVER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	14141-93J01	COVER, EXHAUST STBD	1	
2	14140-98J01	COVER, EXHAUST PORT	1	
3	14151-93J00	GASKET, EXHAUST COVER STBD	1	
4	14152-93J00	GASKET, EXHAUST COVER PORT	1	
5	11261-93J00	COVER, PROTECTION ANODE	2	
6	55321-87J01	ANODE, PROTECTION	2	
7	09103-06281	BOLT (6X14)	2	
8	09280-22019	O RING (D:1.9,ID:21.8)	2	
9	01550-08207	BOLT	2	
10	01550-06257	BOLT	23	

DF250_E01_019_140A
EXHAUST COVER

FIG.144A

FIG.144A (1-C-8) FUEL INJECTOR (E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15681-93J01	HOSE, FUEL (3WAY TO DLVY PIPE)	1	
2	15710-93J00	INJECTOR ASSY, FUEL	6	
3	15717-16G00	.O RING	6	
4	15735-58B00	INSULATOR, DELIVERY PIPE	4	
5	15751-93J00	PIPE, DELIVERY	2	
6	15756-93J01	HOSE, FUEL (DLVY TO DLVY)	1	
7	15762-93J00	GASKET, DELIVERY PIPE	5	
8	15830-77EA0	UNION, DELIVERY PIPE	1	
9	15831-93J00	UNION, DELIVERY PIPE	2	
10	18498-93J01	PROTECTOR, FUEL HOSE (L:340)	1	
11	09247-14041	PLUG (14X14)	1	
12	09320-08062	CUSHION	6	
13	09360-14009	UNION	1	
14	09401-11425	CLIP	4	
15	09403-16307	CLAMP	1	
16	09408-00105	CLAMP	1	
17	09408-00155	CLAMP	1	
18	01550-08407	BOLT	4	
19	15680-93J32	HOSE, FUEL (PUMP TO FILTER)	1	
20	09401-13423	CLIP	1	
21	09408-00135	CLIP	2	
22	15684-98J00	GUIDE, FUEL HOSE	1	
23	01550-06127	BOLT	2	
24	09251-09005	PLUG	1	

DF200T E01
DF200Z E01
DF225T E01
DF225Z E01
DF250T E01
DF250Z E01

DF250_E01_019_144A
FUEL INJECTOR

FIG.144B

FIG.144B (1-C-9) FUEL INJECTOR (E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15681-93J01	HOSE, FUEL (3WAY TO DLVY PIPE)	1	
2	15710-93J00	INJECTOR ASSY, FUEL	6	
3	15717-16G00	.O RING	6	
4	15735-58B00	INSULATOR, DELIVERY PIPE	4	
5	15751-93J00	PIPE, DELIVERY	2	
6	15756-93J01	HOSE, FUEL (DLVY TO DLVY)	1	
7	15762-93J10	GASKET, DELIVERY PIPE	5	
8	15832-93J00	UNION, DELIVERY PIPE	1	
9	15831-93J00	UNION, DELIVERY PIPE	2	
10	18498-93J01	PROTECTOR, FUEL HOSE (L:340)	1	
11	09247-14042	PLUG (14X14)	1	
12	09320-08062	CUSHION	6	
13	09360-14014	UNION	1	
14	09401-11425	CLIP	4	
15	09403-16307	CLAMP	1	
16	09408-00105	CLAMP	1	
17	09408-00155	CLAMP	1	
18	01550-08407	BOLT	4	
19	15680-93J32	HOSE, FUEL (PUMP TO FILTER)	1	
20	09401-13423	CLIP	1	
21	09408-00135	CLIP	2	
22	15684-98J00	GUIDE, FUEL HOSE	1	
23	01550-06127	BOLT	2	
24	09251-09005	PLUG	1	

DF200T E40
DF200Z E40
DF225T E40
DF225Z E40
DF250T E40
DF250Z E40

DF250_E01_019_144B
FUEL INJECTOR

FIG.147A

FIG.147A (1-C-10) FUEL PUMP/FUEL VAPOR SEPARATOR (E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15100-98J00	PUMP ASSY, FUEL	1	
2	15410-93J10	FILTER, FUEL (L)	1	
3	15411-93J10	.CAP, FUEL FILTER	1	
4	15415-93J10	.SEAL, FUEL FILTER NO.1	1	
5	15412-93J10	.FILTER ASSY, FUEL	1	
6	15413-93J10	.CASE ASSY, FUEL FILTER	1	
7	15644-93J00	COVER, FUEL FILTER	1	
8	15633-93J20	HOSE, FUEL (H)	1	
9	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->65
10	15440-93J00	FILTER, FUEL (EPI)	1	
11	09320-08501	CUSHION	2	
12	15773-90J00	UNION, FUEL HOSE (H)	1	
13	15830-93J00	UNION, 3 WAY	1	
14	09160-06126	WASHER (6.5X14X2)	3	
15	15770-93J00	COOLER, FUEL	1	
16	09168-12013	GASKET (11.8X22X1.2)	3	
17	09360-12008	UNION	1	
18	09363-08004	UNION	1	
19	15600-93J20	SEPARATOR ASSY, FUEL VAPOR	1	
20	13370-93J00	.VALVE ASSY, NEEDLE	1	
21	15626-93J00	.GASKET, SEPARATOR	1	
22	15650-93J00	.FLOAT ASSY	1	
23	15200-93J01	.PUMP ASSY, FUEL (H)	1	
24	15647-93J00	.BUSH, FUEL PUMP	1	

DF250_E01_019_147A
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.147A

FIG.147A (1-C-11) FUEL PUMP/FUEL VAPOR SEPARATOR (E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25	15641-90J00	.SPACER, FUEL PUMP	1	
26	15642-90J00	.FILTER, FUEL PUMP	1	
27	15654-99E00	.PIN, FLOAT	1	
28	02142-0408B	.SCREW	1	
29	13602-05108	.SCREW	1	
30	15760-93J00	.REGULATOR, FUEL PRESSURE	1	
31	15628-99E00	.SCREW	6	
32	15627-93J00	.SCREW	1	
33	09320-12072	CUSHION	3	
34	15675-93J00	BOLT, COOLER BRACKET	3	
35	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->50
36	09401-11414	CLIP (ID:11.5)	15	
37	15636-93J30	HOSE, FUEL	1	
38	15685-93J00	CLIP	3	
39	15672-93J10	BRACKET, FUEL COOLER	1	
40	01500-06167	BOLT	4	
41	15635-93J30	HOSE, FUEL (H)	1	
42	15632-93J30	HOSE, FUEL	1	
43	15673-98J00	BRACKET, FUEL FILTER	1	
44	01550-06257	BOLT	2	
45	15643-93J00	FILTER, FUEL (L)	1	
46	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->65
47	15634-93J20	HOSE, FUEL (H)	1	
48	09116-06525	BOLT (6X35)	3	

DF250_E01_019_147A
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.147A

FIG.147A (1-C-12) FUEL PUMP/FUEL VAPOR SEPARATOR (E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
49	15674-93J00	BRACKET, CHECK VALVE	1	
50	15645-93J00	VALVE, CHECK	1	
51	15637-93J30	HOSE, FUEL	1	
52	15629-99E10	SCREW, DRAIN	2	
53	15683-87J00	HOSE, DRAIN	1	
54	02112-0406B	SCREW	3	
55	09343-70503-600	HOSE (7X12X600)	1	L:600->240
56	09401-11423	CLIP	2	
57	18498-87J51	PROTECTOR,EVAP HOSE (160)	1	
58	09169-06062	WASHER	2	
59	09116-06202	BOLT (6X25)	2	
60	15671-93J00	BRACKET, VAPOR SEPARATOR	1	
61	01550-06357	BOLT	2	
62	09169-08042	WASHER	6	
63	01550-08407	BOLT	3	
64	18417-93J00	BRACKET, PURGE VALVE	1	
65	01550-06127	BOLT	2	
66	09320-08086	CUSHION	1	
67	09403-14304	CLAMP	1	
68	13671-02F00	CLIP	1	
69	15114-93J00	BRACKET, FUEL PUMP NO.1	1	
70	15115-93J00	BRACKET, FUEL PUMP NO.2	1	
71	15695-98L00	UNION, EVAPORATION	1	
72	09352-50003-00A	HOSE, EVAPORATION (1000)	1	

DF250_E01_019_147A
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.147A

FIG.147A (1-C-13) FUEL PUMP/FUEL VAPOR SEPARATOR (E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
73	09401-08412	CLIP	1	
74	09408-00056	CLIP	1	
75	09408-00050	CLIP	1	
76	18498-93J20	PROTECTOR, EVAP HOSE (900)	1	
77	15118-93J00	BOLT	1	

DF200T E01
DF200Z E01
DF225T E01
DF225Z E01
DF250T E01
DF250Z E01

DF250_E01_019_147A
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.147B

DF250_E01_019_147B
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.147B (1-C-14) FUEL PUMP/FUEL VAPOR SEPARATOR (E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15100-98J00	PUMP ASSY, FUEL	1	
2	15410-93J10	FILTER, FUEL (L)	1	
3	15411-93J10	.CAP, FUEL FILTER	1	
4	15415-93J10	.SEAL, FUEL FILTER NO.1	1	
5	15412-93J10	.FILTER ASSY, FUEL	1	
6	15413-93J10	.CASE ASSY, FUEL FILTER	1	
7	15644-93J00	COVER, FUEL FILTER	1	
8	15633-93J20	HOSE, FUEL (H)	1	
9	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->65
10	15440-93J10	FILTER, FUEL (EPI)	1	
11	09320-08501	CUSHION	2	
12	15773-90J00	UNION, FUEL HOSE (H)	1	
13	15830-93J00	UNION, 3 WAY	1	
14	09160-06126	WASHER (6.5X14X2)	3	
15	15770-93J00	COOLER, FUEL	1	
16	15762-90J00	GASKET UNION	3	
17	09360-12013	UNION	1	
18	15830-90J00	UNION	1	
19	15600-93J30	SEPARATOR ASSY, FUEL VAPOR	1	
20	13370-93J10	.VALVE ASSY, NEEDLE	1	
21	15626-93J10	.GASKET, SEPARATOR	1	
22	15650-93J00	.FLOAT ASSY	1	
23	15200-93J11	.PUMP ASSY, FUEL (H)	1	
24	15647-93J10	.BUSH, FUEL PUMP	1	

FIG.147B

DF250_E01_019_147B

FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.147B (1-C-15) FUEL PUMP/FUEL VAPOR SEPARATOR (E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25	15641-90J10	.SPACER, FUEL PUMP	1	
26	15642-90J00	.FILTER, FUEL PUMP	1	
27	15654-99E00	.PIN, FLOAT	1	
28	13614-93J00	.SCREW	1	
29	15631-99E10	.SCREW	1	
30	15760-93J00	.REGULATOR, FUEL PRESSURE	1	
31	15628-99E00	.SCREW	6	
32	15627-93J00	.SCREW	1	
33	09320-12072	CUSHION	3	
34	15675-93J00	BOLT, COOLER BRACKET	3	
35	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->50
36	09401-11414	CLIP (ID:11.5)	15	
37	15636-93J30	HOSE, FUEL	1	
38	15685-93J00	CLIP	3	
39	15672-93J10	BRACKET, FUEL COOLER	1	
40	01500-06167	BOLT	4	
41	15635-93J30	HOSE, FUEL (H)	1	
42	15632-93J30	HOSE, FUEL	1	
43	15673-98J00	BRACKET, FUEL FILTER	1	
44	01550-06257	BOLT	2	
45	15643-93J00	FILTER, FUEL (L)	1	
46	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->65
47	15634-93J20	HOSE, FUEL (H)	1	
48	09116-06525	BOLT (6X35)	3	

FIG.147B

FIG.147B (1-D-2) FUEL PUMP/FUEL VAPOR SEPARATOR (E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
49	15674-93J00	BRACKET, CHECK VALVE	1	
50	15645-93J10	VALVE, CHECK	1	
51	15637-93J30	HOSE, FUEL	1	
52	15629-99E10	SCREW, DRAIN	2	
53	15683-87J00	HOSE, DRAIN	1	
54	02112-0406B	SCREW	3	
55	09343-70503-600	HOSE (7X12X600)	1	L:600->240
56	09401-11423	CLIP	2	
57	18498-87J51	PROTECTOR,EVAP HOSE (160)	1	
58	09169-06062	WASHER	2	
59	09116-06202	BOLT (6X25)	2	
60	15671-93J00	BRACKET, VAPOR SEPARATOR	1	
61	01550-06357	BOLT	2	
62	09169-08042	WASHER	6	
63	01550-08407	BOLT	3	
64	18417-93J00	BRACKET, PURGE VALVE	1	
65	01550-06127	BOLT	2	
66	09320-08086	CUSHION	1	
67	09403-14304	CLAMP	1	
68	13671-02F00	CLIP	1	
69	15114-93J00	BRACKET, FUEL PUMP NO.1	1	
70	15115-93J00	BRACKET, FUEL PUMP NO.2	1	
71	15695-98L00	UNION, EVAPORATION	1	
72	09352-50003-00A	HOSE, EVAPORATION (1000)	1	

DF250_E01_019_147B
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.147B

DF250_E01_019_147B
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.147B (1-D-3) FUEL PUMP/FUEL VAPOR SEPARATOR (E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
73	09401-08412	CLIP	1	
74	09408-00056	CLIP	1	
75	09408-00050	CLIP	1	
76	18498-93J20	PROTECTOR, EVAP HOSE (900)	1	
77	15118-93J00	BOLT	1	

DF200T E40
DF200Z E40
DF225T E40
DF225Z E40
DF250T E40
DF250Z E40

FIG.160A

FIG.160A (1-D-4) WATER PUMP (DF200T E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17410-93J01	CASE, WATER PUMP	1	
2	17413-93J02	SLEEVE, CASE	1	
3	17416-93J00	SEALING, CASE	1	
4	17461-93J00	IMPELLER, WATER PUMP	1	
5	17471-93J02	PANEL, PUMP CASE UNDER	1	
6	17472-93J00	GASKET, PUMP CASE PANEL	1	
7-1	17561-93J03	TUBE, WATER (X)	1	W/TRANSOM(X)
7-2	17561-93J13	TUBE, WATER (XX)	1	W/TRANSOM(XX)
7-3	17561-93J21	TUBE, WATER (L)	1	W/TRANSOM(L)
8	17562-93J01	BUSH, WATER TUBE UPPER	1	
9	17563-93J00	BUSH, WATER TUBE LOWER	1	
10	17564-93J00	BUSH, WATER PUMP CASE	1	
11	17612-93J00	SPACER, WATER TUBE	1	
12-1	17631-93J20	FILTER, WATER PORT SIDE	1	
12-2	17631-93J30	FILTER, WATER PORT SIDE	1	OPT
13-1	17632-93J20	FILTER, WATER STBD SIDE	1	
13-2	17632-93J30	FILTER, WATER STBD SIDE	1	OPT
14	09116-08131	BOLT (8X45)	4	
15	09132-04034	SCREW (4X18)	1	
16	09202-06031	PIN (6X12)	2	
17	09420-05009	KEY	1	
18	09168-20002	GASKET (20.5X30X1.5)	1	
19	17400-93J02	WATER PUMP REPAIR KIT	1	OPT

DF200T E01

DF250_E01_019_160A
WATER PUMP

FIG.160B

FIG.160B (1-D-5) WATER PUMP (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17410-93J01	CASE, WATER PUMP	1	
2	17413-93J12	SLEEVE, CASE	1	
3	17416-93J00	SEALING, CASE	1	
4	17461-93J00	IMPELLER, WATER PUMP	1	
5	17471-93J12	PANEL, PUMP CASE UNDER	1	
6	17472-93J00	GASKET, PUMP CASE PANEL	1	
7-1	17561-93J03	TUBE, WATER (X)	1	W/TRANSOM(X)
7-2	17561-93J21	TUBE, WATER (L)	1	W/TRANSOM(L)
8	17562-93J01	BUSH, WATER TUBE UPPER	1	
9	17563-93J00	BUSH, WATER TUBE LOWER	1	
10	17564-93J00	BUSH, WATER PUMP CASE	1	
11	17612-93J00	SPACER, WATER TUBE	1	
12-1	17631-93J20	FILTER, WATER PORT SIDE	1	
12-2	17631-93J30	FILTER, WATER PORT SIDE	1	OPT
13-1	17632-93J20	FILTER, WATER STBD SIDE	1	
13-2	17632-93J30	FILTER, WATER STBD SIDE	1	OPT
14	09116-08131	BOLT (8X45)	4	
15	09132-04034	SCREW (4X18)	1	
16	09202-06031	PIN (6X12)	2	
17	09420-05009	KEY	1	
18	09168-20002	GASKET (20.5X30X1.5)	1	
19	17400-93J10	WATER PUMP REPAIR KIT	1	OPT

DF200T E40

DF250_E01_019_160B
WATER PUMP

FIG.160C

FIG.160C (1-D-6) WATER PUMP (DF200Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17410-93J01	CASE, WATER PUMP	1	
2	17413-93J02	SLEEVE, CASE	1	
3	17416-93J00	SEALING, CASE	1	
4	17461-93J00	IMPELLER, WATER PUMP	1	
5	17471-93J02	PANEL, PUMP CASE UNDER	1	
6	17472-93J00	GASKET, PUMP CASE PANEL	1	
7-1	17561-93J03	TUBE, WATER (X)	1	W/TRANSOM(X)
7-2	17561-93J13	TUBE, WATER (XX)	1	W/TRANSOM(XX)
8	17562-93J01	BUSH, WATER TUBE UPPER	1	
9	17563-93J00	BUSH, WATER TUBE LOWER	1	
10	17564-93J00	BUSH, WATER PUMP CASE	1	
11	17612-93J00	SPACER, WATER TUBE	1	
12-1	17631-93J20	FILTER, WATER PORT SIDE	1	
12-2	17631-93J30	FILTER, WATER PORT SIDE	1	OPT
13-1	17632-93J20	FILTER, WATER STBD SIDE	1	
13-2	17632-93J30	FILTER, WATER STBD SIDE	1	OPT
14	09116-08131	BOLT (8X45)	4	
15	09132-04034	SCREW (4X18)	1	
16	09202-06031	PIN (6X12)	2	
17	09420-05009	KEY	1	
18	09168-20002	GASKET (20.5X30X1.5)	1	
19	17400-93J02	WATER PUMP REPAIR KIT	1	OPT

DF200Z E01

DF250_E01_019_160C
WATER PUMP

FIG.160D

FIG.160D (1-D-7) WATER PUMP (DF200Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17410-93J01	CASE, WATER PUMP	1	
2	17413-93J12	SLEEVE, CASE	1	
3	17416-93J00	SEALING, CASE	1	
4	17461-93J00	IMPELLER, WATER PUMP	1	
5	17471-93J12	PANEL, PUMP CASE UNDER	1	
6	17472-93J00	GASKET, PUMP CASE PANEL	1	
7	17561-93J03	TUBE, WATER (X)	1	
8	17562-93J01	BUSH, WATER TUBE UPPER	1	
9	17563-93J00	BUSH, WATER TUBE LOWER	1	
10	17564-93J00	BUSH, WATER PUMP CASE	1	
11	17612-93J00	SPACER, WATER TUBE	1	
12-1	17631-93J20	FILTER, WATER PORT SIDE	1	
12-2	17631-93J30	FILTER, WATER PORT SIDE	1	OPT
13-1	17632-93J20	FILTER, WATER STBD SIDE	1	
13-2	17632-93J30	FILTER, WATER STBD SIDE	1	OPT
14	09116-08131	BOLT (8X45)	4	
15	09132-04034	SCREW (4X18)	1	
16	09202-06031	PIN (6X12)	2	
17	09420-05009	KEY	1	
18	09168-20002	GASKET (20.5X30X1.5)	1	
19	17400-93J10	WATER PUMP REPAIR KIT	1	OPT

DF200Z E40

DF250_E01_019_160D
WATER PUMP

FIG.160E

FIG.160E (1-D-8) WATER PUMP (DF225T E01)(DF225Z E01)(DF250T E01)(DF250Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17410-93J01	CASE, WATER PUMP	1	
2	17413-93J02	SLEEVE, CASE	1	
3	17416-93J00	SEALING, CASE	1	
4	17461-93J00	IMPELLER, WATER PUMP	1	
5	17471-93J02	PANEL, PUMP CASE UNDER	1	
6	17472-93J00	GASKET, PUMP CASE PANEL	1	
7-1	17561-93J03	TUBE, WATER (X)	1	W/TRANSOM(X)
7-2	17561-93J13	TUBE, WATER (XX)	1	W/TRANSOM(XX)
8	17562-93J01	BUSH, WATER TUBE UPPER	1	
9	17563-93J00	BUSH, WATER TUBE LOWER	1	
10	17564-93J00	BUSH, WATER PUMP CASE	1	
11	17612-93J00	SPACER, WATER TUBE	1	
12-1	17631-93J20	FILTER, WATER PORT SIDE	1	
12-2	17631-93J30	FILTER, WATER PORT SIDE	1	OPT
13-1	17632-93J20	FILTER, WATER STBD SIDE	1	
13-2	17632-93J30	FILTER, WATER STBD SIDE	1	OPT
14	09116-08131	BOLT (8X45)	4	
15	09132-04034	SCREW (4X18)	1	
16	09202-06031	PIN (6X12)	2	
17	09420-05009	KEY	1	
18	09168-20002	GASKET (20.5X30X1.5)	1	
19	17400-93J02	WATER PUMP REPAIR KIT	1	OPT

DF225T E01
DF225Z E01
DF250T E01
DF250Z E01

DF250_E01_019_160E
WATER PUMP

FIG.160F

FIG.160F (1-D-9) WATER PUMP (DF225T E40)(DF225Z E40)(DF250T E40)(DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17410-93J01	CASE, WATER PUMP	1	
2	17413-93J12	SLEEVE, CASE	1	
3	17416-93J00	SEALING, CASE	1	
4	17461-93J00	IMPELLER, WATER PUMP	1	
5	17471-93J12	PANEL, PUMP CASE UNDER	1	
6	17472-93J00	GASKET, PUMP CASE PANEL	1	
7-1	17561-93J03	TUBE, WATER (X)	1	W/TRANSOM(X)
7-2	17561-93J13	TUBE, WATER (XX)	1	W/TRANSOM(XX)
8	17562-93J01	BUSH, WATER TUBE UPPER	1	
9	17563-93J00	BUSH, WATER TUBE LOWER	1	
10	17564-93J00	BUSH, WATER PUMP CASE	1	
11	17612-93J00	SPACER, WATER TUBE	1	
12-1	17631-93J20	FILTER, WATER PORT SIDE	1	
12-2	17631-93J30	FILTER, WATER PORT SIDE	1	OPT
13-1	17632-93J20	FILTER, WATER STBD SIDE	1	
13-2	17632-93J30	FILTER, WATER STBD SIDE	1	OPT
14	09116-08131	BOLT (8X45)	4	
15	09132-04034	SCREW (4X18)	1	
16	09202-06031	PIN (6X12)	2	
17	09420-05009	KEY	1	
18	09168-20002	GASKET (20.5X30X1.5)	1	
19	17400-93J10	WATER PUMP REPAIR KIT	1	OPT

DF225T E40
DF225Z E40
DF250T E40
DF250Z E40

DF250_E01_019_160F
WATER PUMP

FIG.162A

FIG.162A (1-D-10) THERMOSTAT

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11196-93J00	HOSE, WATER RETURN STBD	1	
2	11197-93J00	HOSE, WATER RETURN PORT	1	
3	11270-93J00	PLATE, CYL BLOCK WTR JKT	1	
4	11272-93J00	GASKET, CYL BLOCK PLATE	1	
5	17581-93J00	PIPE, OUTLET	2	
6	17582-93J00	GASKET, OUTLET PIPE	2	
7-1	17611-90J00-YAY	COVER, WATER PRESS VALVE (BLACK)	1	
7-2	17611-90J00-Y5S	COVER, WATER PRESS VALVE (WHITE)	1	
8	17660-99E01	VALVE, WATER PRESSURE	1	
9-1	17670-90J00	THERMOSTAT (60C)	2	
9-2	17670-90J10	THERMOSTAT (71C)	1	OPT
10	17681-93J00	COVER, THERMOSTAT	2	
11	17711-90J00	3 WAY, WATER HOSE	1	
12	17712-93J00	HOSE (3 WAY TO E/H COV)	1	
13	09116-06121	BOLT (6X25)	2	
14	09280-26006	O RING (D:3.1,ID:26.4)	1	
15	09320-12014	CUSHION	1	

FIG.162A

FIG.162A (1-D-11) THERMOSTAT

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
16	09352-50903-600	HOSE (5X9X600)	1	L:600->60
17	09352-50903-600	HOSE (5X9X600)	1	L:600->120
18	09352-50903-600	HOSE (5X9X600)	1	L:600->190
19	09352-50903-600	HOSE (5X9X600)	1	L:600->300
20	09352-50903-600	HOSE (5X9X600)	1	L:600->330
21	09352-50903-600	HOSE (5X9X600)	1	
22	09352-50903-600	HOSE (5X9X600)	1	
23	09352-50903-00B	HOSE (5X9X2000)	1	L2000->850
24	09352-50903-00B	HOSE (5X9X2000)	1	L:2000->1010
25	01550-08127	BOLT	1	
26	09367-06002	JOINT, 3 WAY	1	
27	09401-08413	CLIP	18	
28	09401-14409	CLIP	2	
29	09401-25406	CLIP	4	
30	09403-25304	CLAMP	1	
31	09408-00008	CLIP (ID:20)	1	
32	09408-00056	CLIP	1	
33	01550-06207	BOLT	6	
34	01550-06207	BOLT	4	

DF250_E01_019_162A
THERMOSTAT

FIG.162A

FIG.162A (1-D-12) THERMOSTAT

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	01550-06257	BOLT	10	
36	17713-98J00	HOLDER, WATER HOSE	1	
37	09401-15414	CLIP	2	
38	17915-98J01	HOSE, WATER FLUSH	1	
39	09408-00024	CLIP (ID:23)	1	
40	09408-00021	CLIP (ID:16)	1	

DF250_E01_019_162A
THERMOSTAT

FIG.163A

FIG.163A (1-D-13) THROTTLE BODY (DF200T)(DF200Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13130-93J30	COLLECTOR	1	
2	13139-93J00	.GASKET, COLLECTOR	1	
3	13147-93J00	.GASKET, COLLECTOR COVER	1	
4	13138-93J00	.BOLT, COLLECTOR	2	
5	08322-01087	.WASHER	2	
6	13140-93J13	COVER, COLLECTOR	1	
7	18590-68H00	.SENSOR, PRESSURE	1	
8	13310-93J01	.BODY ASSY, THROTTLE NO.1	1	
9	13312-93J00	..HOSE, BYPASS AIR	1	
10	13279-10G00	..SCREW, BYPASS AIR	1	
11	13355-93J00	..SPRING, BYPASS AIR	1	
12	13295-10G00	..O RING, BYPASS AIR SCREW	1	
13	13320-93J00	.BODY ASSY, THROTTLE NO.2	1	
14	13421-93J00	.GASKET, THROTTLE BODY	2	
15	18137-93J00	.VALVE, IAC	1	
16	09280-29008	.O RING (D:2,ID:29.5)	1	
17	01547-06257	.BOLT	4	
18	02112-3416B	.SCREW	3	
19	02162-0520B	.SCREW	2	
20	13144-93J00	.GUARD, THROTTLE DRUM	1	
21	13583-93J00	.ARM, LINK	1	
22	13583-93J00	.ARM, LINK	1	
23	13555-93J00	.GROMMET, LINK	4	
24	13537-93J00	.WASHER, LINK	4	
25	09204-01004	.PIN	4	
26	13553-93J00	.LEVER, NO.1	1	
27	13554-93J00	.LEVER, NO.2	1	

FIG.163A

FIG.163A (1-D-14) THROTTLE BODY (DF200T)(DF200Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	02112-35087	.SCREW	1	
29	09160-05043	.WASHER (5.5X16X1.2)	1	
30	13521-93J00	.LEVER, LINK	1	
31	13514-93J00	.SPACER, LINK SHAFT	1	
32	13599-93J00	.NUT, LINK SHAFT	2	
33	13538-93J00	.WASHER, LINK SHAFT SPRING	2	
34	13541-93J00	.CAM THROTTLE	1	
35	13542-93J00	.SPRING, THROTTLE CAM	1	
36	13543-93J00	.SPACER, THROTTLE CAM	1	
37	01500-06307	.BOLT	1	
38	09160-06036	.WASHER (6.5X18X1.5)	1	
39	01550-06167	.BOLT	2	
40	01550-08307	BOLT	7	
41	08316-10087	NUT	2	
42	09103-08182	BOLT (8X125)	2	
43	09103-08134	BOLT (8X110)	4	
44	09108-08267	STUD BOLT	2	
45	08316-1008A	NUT	2	

DF200T E01
DF200T E40
DF200Z E01
DF200Z E40

FIG.163B

FIG.163B (1-D-15) THROTTLE BODY (DF225T)(DF225Z)(DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13130-93J21	COLLECTOR	1	
2	13139-93J00	.GASKET, COLLECTOR	1	
3	13147-93J00	.GASKET, COLLECTOR COVER	1	
4	18116-93J00	.CUSHION, VACUUM VALVE	1	
5	18117-93J00	.VALVE, VACUUM SWITCHING	1	
6	18119-93J00	.BRACKET, VACUUM VALVE	1	
7	09169-05018	.WASHER	1	
8	01550-08167	.BOLT	1	
9	02112-0512A	.SCREW	1	
10	09355-35754-00B	.HOSE (3.5X7.5X2000)	1	L:2000->610
11	09355-35754-601	.HOSE (3.5X7.5X601)	1	L:601->160
12	18498-90J01	.PROTECTOR	1	L:290->140
13	13138-93J00	.BOLT, COLLECTOR	2	
14	08322-01087	.WASHER	2	
15	13140-93J03	COVER, COLLECTOR	1	
16	18590-68H00	.SENSOR, PRESSURE	1	
17	13310-93J01	.BODY ASSY, THROTTLE NO.1	1	
18	13312-93J00	..HOSE, BYPASS AIR	1	
19	13279-10G00	..SCREW, BYPASS AIR	1	
20	13355-93J00	..SPRING, BYPASS AIR	1	
21	13295-10G00	..O RING, BYPASS AIR SCREW	1	
22	13320-93J00	.BODY ASSY, THROTTLE NO.2	1	
23	13421-93J00	.GASKET, THROTTLE BODY	2	

FIG.163B

FIG.163B (1-E-2) THROTTLE BODY (DF225T)(DF225Z)(DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
24	13730-93J00	.CHAMBER, VACUUM	1	
25	18137-93J00	.VALVE, IAC	1	
26	95569-78040	.VALVE, CHECK	1	
27	09280-29008	.O RING (D:2,ID:29.5)	1	
28	01547-06257	.BOLT	4	
29	01550-06307	.BOLT	2	
30	02112-3416B	.SCREW	3	
31	02162-0520B	.SCREW	2	
32	13144-93J00	.GUARD, THROTTLE DRUM	1	
33	09355-35754-601	.HOSE (3.5X7.5X601)	1	L:601->30
34	09355-35754-00B	.HOSE (3.5X7.5X2000)	1	L:2000->165
35	13583-93J00	.ARM, LINK	1	
36	13583-93J00	.ARM, LINK	1	
37	13555-93J00	.GROMMET, LINK	4	
38	13537-93J00	.WASHER, LINK	4	
39	09204-01004	.PIN	4	
40	13553-93J00	.LEVER, NO.1	1	
41	13554-93J00	.LEVER, NO.2	1	
42	02112-35087	.SCREW	1	
43	09160-05043	.WASHER (5.5X16X1.2)	1	
44	13521-93J00	.LEVER, LINK	1	
45	13514-93J00	.SPACER, LINK SHAFT	1	
46	13599-93J00	.NUT, LINK SHAFT	2	

FIG.163B

FIG.163B (1-E-3) THROTTLE BODY (DF225T)(DF225Z)(DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
47	13538-93J00	.WASHER, LINK SHAFT SPRING	2	
48	13541-93J00	.CAM THROTTLE	1	
49	13542-93J00	.SPRING, THROTTLE CAM	1	
50	13543-93J00	.SPACER, THROTTLE CAM	1	
51	01500-06307	.BOLT	1	
52	09160-06036	.WASHER (6.5X18X1.5)	1	
53	01550-06167	.BOLT	2	
54	01550-08307	BOLT	7	
55	08316-10087	NUT	2	
56	13132-93J00	FUNNEL, COLLECTOR	6	
57	13133-93J00	BRACKET, COLLECTOR FUNNEL	1	
58	09103-08182	BOLT (8X125)	2	
59	09103-08134	BOLT (8X110)	4	
60	09108-08267	STUD BOLT	2	
61	09329-06002	CUSHION	6	
62	01550-0820A	BOLT	2	
63	08316-1008A	NUT	2	
64	09408-00060	CLAMP	1	

DF225T E01
DF225T E40
DF225Z E01
DF225Z E40
DF250T E01
DF250T E40
DF250Z E01
DF250Z E40

FIG.164A

FIG.164A (1-E-4) THROTTLE ROD

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13510-93J00	ROD, THROTTLE NO.1	1	
2	19115-93J01	HOLDER, THROTTLE LEVER	1	
3	19121-93J02	LEVER, THROTTLE NO.1	1	
4	19148-93J00	DRUM, THROTTLE	1	
5	19184-93J00	BRACKET, THROTTLE CABLE	1	
6	19185-93J00	SPRING, THROTTLE LEVER	1	
7	63610-93J00	CABLE, THROTTLE	2	
8	67463-95200	CONNECTOR, THROTTLE ROD	1	
9	09119-06047	PIVOT	1	
10	09140-05005	NUT	1	
11	09160-06066	WASHER (6.5X20X1.6)	1	
12	09180-06186	SPACER (6.2X12.6X21)	1	
13	09180-06230	SPACER (6.2X12.6X12.5)	1	
14	09407-11401	CLAMP (L:95)	1	
15	01550-06167	BOLT	1	
16	01550-06257	BOLT	1	
17	01550-06357	BOLT	1	
18	01550-08607	BOLT	2	

DF250_E01_019_164A
THROTTLE ROD

FIG.175A

FIG.175A (1-E-5) OIL PUMP

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12632-93J11	SPROCKET, OIL PUMP DRIVE (NT:32)	1	
2	16113-93J10	SPROCKET, OIL PUMP DRIVEN (NT:18)	1	
3	16400-93J10	PUMP ASSY, OIL	1	
4	16520-93J00	STRAINER, OIL PUMP	1	
5	16760-93J00	CHAIN, OIL PUMP DRIVE	1	
6	16781-93J00	TENSIONER, OIL PUMP CHAIN	1	
7	16782-93J00	SPRING, OIL PUMP TENSIONER	1	
8	16783-93J01	BOLT, OIL PUMP TENSIONER	1	
9	09181-12158	SHIM (12X20X0.5)	1	
10	09280-22020	O RING (D:2.4,ID:21.8)	2	
11	01550-0616A	BOLT	3	
12	01550-0845A	BOLT	1	
13	01550-0865A	BOLT	3	
14	01550-0885A	BOLT	1	
15	08110-60020	BEARING	1	

DF250_E01_019_175A
OIL PUMP

FIG.180A

FIG.180A (1-E-6) OIL PAN

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	11261-93J10-YAY	COVER, PROTECTION ANODE (BLACK)	1	
1-2	11261-93J10-Y5S	COVER, PROTECTION ANODE (WHITE)	1	
2-1	55321-87J01	ANODE, PROTECTION	1	
2-2	55321-87J11	ANODE (MAGNESIUM)	1	OPT
3	29103-93J30	BOLT, ANODE COVER	1	
4	09103-06281	BOLT (6X14)	1	
5	09280-22019	O RING (D:1.9,ID:21.8)	1	
6	11489-93J00	GASKET, OIL PAN	1	
7-1	11501-93J03-YAY	PAN, OIL (BLACK)	1	
7-2	11501-93J03-Y5S	PAN, OIL (WHITE)	1	
8	11591-93J10	UNION, OIL PAN	1	
9	11541-93J00-019	PIPE, EXHAUST (BLACK)	1	
10	14154-93J01	SEAL, EXHAUST TUBE	1	
11	14211-93J00	TUBE, EXHAUST	1	
12	14212-93J00	GASKET, EXHAUST TUBE	1	
13	29116-93J00	BOLT, EXHAUST PIPE	4	
14	11435-93J00	PIPE, EXHAUST RELEASE	1	

DF250_E01_019_180A
OIL PAN

FIG.180A

FIG.180A (1-E-7) OIL PAN

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
15	09168-12012	GASKET (12.5X20X2.5)	1	
16	09248-12009	PLUG (12X18.65)	1	
17	09202-08006	PIN (8X12)	2	
18	09202-08006	PIN (8X12)	2	
19	01550-1050A	BOLT	4	
20	09116-08128	BOLT (8X40)	10	
21	09116-10175	BOLT (10X50)	2	
22	09116-10146	BOLT (10X195)	2	
23	09116-10184	BOLT (10X200)	2	
24	29103-93J00	BOLT, SPEEDOMETER HOSE CLAMP	1	
25	29404-93J10	CLAMP, SPEEDOMETER HOSE	1	
26	16910-93J00	GAUGE, OIL LEVEL	1	
27	16930-93J00	GUIDE, OIL LEVEL GAUGE	1	
28	09280-09008	O RING (D:2.1,ID:8.8)	1	
29	01550-06127	BOLT	1	

DF250_E01_019_180A
OIL PAN

FIG.204A

FIG.204A (1-E-8) CLUTCH SHAFT (DF200T E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	21100-93J02	LEVER, CLUTCH	1	
2	21131-93J00	BUSH, CLUTCH LEVER	1	
3	21151-93J00	HOLDER, CLUTCH LEVER	1	
4	21155-93J00	PLATE, SHIFT LEVER	1	
5	21210-93J01	SHAFT, CLUTCH	1	
6	21230-93J01	ARM, CLUTCH SHAFT	1	
7-1	23111-93J00	ROD, CLUTCH	1	W/TRANSOM(X,XX)
7-2	23111-93J10	ROD, CLUTCH	1	W/TRANSOM(L)
8	23115-93J00	LINK, CLUTCH LEVER	1	
9	25223-94400	COVER, CLUTCH ROD	1	
10	09160-06094	WASHER (6.5X15X1.0)	2	
11	09204-01006	PIN	2	
12	09205-10006	SPRING PIN (10.2X10)	1	
13	09248-12011	PLUG (12X9)	1	
14	09260-10005	BALL	1	
15	09262-17019	BEARING (17X35X8)	1	
16	09289-18001	OIL SEAL (18X30X8)	1	
17	09306-06004	BUSH	2	
18	09306-10001	BUSH	3	
19	09383-08004	E RING	1	
20	09440-07051	SPRING	1	
21	01550-06207	BOLT	1	
22	02142-05107	SCREW	2	
23	08331-41359	CIRCLIP	1	

DF200T E01

DF250_E01_019_204A
CLUTCH SHAFT

FIG.204B

FIG.204B (1-E-9) CLUTCH SHAFT (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	21100-93J02	LEVER, CLUTCH	1	
2	21131-93J00	BUSH, CLUTCH LEVER	1	
3	21151-93J00	HOLDER, CLUTCH LEVER	1	
4	21155-93J00	PLATE, SHIFT LEVER	1	
5	21210-93J01	SHAFT, CLUTCH	1	
6	21230-93J01	ARM, CLUTCH SHAFT	1	
7-1	23111-93J00	ROD, CLUTCH	1	W/TRANSOM(X)
7-2	23111-93J10	ROD, CLUTCH	1	W/TRANSOM(L)
8	23115-93J00	LINK, CLUTCH LEVER	1	
9	25223-94400	COVER, CLUTCH ROD	1	
10	09160-06094	WASHER (6.5X15X1.0)	2	
11	09204-01006	PIN	2	
12	09205-10006	SPRING PIN (10.2X10)	1	
13	09248-12011	PLUG (12X9)	1	
14	09260-10005	BALL	1	
15	09262-17019	BEARING (17X35X8)	1	
16	09289-18001	OIL SEAL (18X30X8)	1	
17	09306-06004	BUSH	2	
18	09306-10001	BUSH	3	
19	09383-08004	E RING	1	
20	09440-07051	SPRING	1	
21	01550-06207	BOLT	1	
22	02142-05107	SCREW	2	
23	08331-41359	CIRCLIP	1	

DF200T E40

DF250_E01_019_204B
CLUTCH SHAFT

FIG.204C

FIG.204C (1-E-10) CLUTCH SHAFT (DF200Z)(DF225T)(DF225Z)(DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	21100-93J02	LEVER, CLUTCH	1	
2	21131-93J00	BUSH, CLUTCH LEVER	1	
3	21151-93J00	HOLDER, CLUTCH LEVER	1	
4	21155-93J00	PLATE, SHIFT LEVER	1	
5	21210-93J01	SHAFT, CLUTCH	1	
6	21230-93J01	ARM, CLUTCH SHAFT	1	
7	23111-93J00	ROD, CLUTCH	1	
8	23115-93J00	LINK, CLUTCH LEVER	1	
9	25223-94400	COVER, CLUTCH ROD	1	
10	09160-06094	WASHER (6.5X15X1.0)	2	
11	09204-01006	PIN	2	
12	09205-10006	SPRING PIN (10.2X10)	1	
13	09248-12011	PLUG (12X9)	1	
14	09260-10005	BALL	1	
15	09262-17019	BEARING (17X35X8)	1	
16	09289-18001	OIL SEAL (18X30X8)	1	
17	09306-06004	BUSH	2	
18	09306-10001	BUSH	3	
19	09383-08004	E RING	1	
20	09440-07051	SPRING	1	
21	01550-06207	BOLT	1	

DF250_E01_019_204C
CLUTCH SHAFT

FIG.204C

FIG.204C (1-E-11) CLUTCH SHAFT (DF200Z)(DF225T)(DF225Z)(DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
22	02142-05107	SCREW	2	
23	08331-41359	CIRCLIP	1	

DF200Z E01
DF200Z E40
DF225T E01
DF225T E40
DF225Z E01
DF225Z E40
DF250T E01
DF250T E40
DF250Z E01
DF250Z E40

DF250_E01_019_204C
CLUTCH SHAFT

FIG.206A

FIG.206A (1-E-12) CLUTCH ROD (DF200T E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	25111-93J00	ROD, SHIFT ASSIST	1	W/TRANSOM(L,X)
1-2	25111-93J10	ROD, SHIFT ASSIST	1	W/TRANSOM(XX)
2	25131-93J00	YOKE, SHIFTER	1	
3	25232-96302	MAGNET, GEAR CASE	2	
4	09205-02006	SPRING PIN (2X12)	2	
5	25141-93J00	HOUSING, SHIFT ROD GUIDE	1	
6	25223-94400	SEAL, SHIFT ROD DUST	1	
7	09282-08005	OIL SEAL (8X22X7)	1	
8	25321-93J00	SLIDER, SHIFT HORIZONTAL	1	
9	29116-93J00	BOLT, SHIFT ROD HOUSING	2	
10	09160-08151	WASHER (8.5X26X1.6)	1	
11	09280-60007	O RING (D:3.5,ID:59.6)	1	

DF200T E01

DF250_E01_019_206A
CLUTCH ROD

FIG.206B

FIG.206B (1-E-13) CLUTCH ROD (DF200Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	25111-93J00	ROD, SHIFT ASSIST	1	W/TRANSOM(X)
1-2	25111-93J10	ROD, SHIFT ASSIST	1	W/TRANSOM(XX)
2	25131-93J00	YOKE, SHIFTER	1	
3	25232-96302	MAGNET, GEAR CASE	2	
4	09205-02006	SPRING PIN (2X12)	2	
5	25141-93J00	HOUSING, SHIFT ROD GUIDE	1	
6	25223-94400	SEAL, SHIFT ROD DUST	1	
7	09282-08005	OIL SEAL (8X22X7)	1	
8	25321-93J00	SLIDER, SHIFT HORIZONTAL	1	
9	29116-93J00	BOLT, SHIFT ROD HOUSING	2	
10	09160-08151	WASHER (8.5X26X1.6)	1	
11	09280-60007	O RING (D:3.5,ID:59.6)	1	

DF200Z E01

DF250_E01_019_206B
CLUTCH ROD

FIG.206C

FIG.206C (1-E-14) CLUTCH ROD (DF200T E40)(DF200Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	25111-93J00	ROD, SHIFT ASSIST	1	
2	25131-93J00	YOKE, SHIFTER	1	
3	25232-96302	MAGNET, GEAR CASE	2	
4	09205-02006	SPRING PIN (2X12)	2	
5	25141-93J00	HOUSING, SHIFT ROD GUIDE	1	
6	25223-94400	SEAL, SHIFT ROD DUST	1	
7	09282-08005	OIL SEAL (8X22X7)	1	
8	25321-93J00	SLIDER, SHIFT HORIZONTAL	1	
9	29116-93J00	BOLT, SHIFT ROD HOUSING	2	
10	09160-08151	WASHER (8.5X26X1.6)	1	
11	09280-60007	O RING (D:3.5,ID:59.6)	1	

DF200T E40
DF200Z E40

DF250_E01_019_206C
CLUTCH ROD

FIG.206D

FIG.206D (1-E-15) CLUTCH ROD (DF225T)(DF225Z)(DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	25111-93J00	ROD, SHIFT ASSIST	1	W/TRANSOM(X)
1-2	25111-93J10	ROD, SHIFT ASSIST	1	W/TRANSOM(XX)
2	25131-93J00	YOKE, SHIFTER	1	
3	25232-96302	MAGNET, GEAR CASE	2	
4	09205-02006	SPRING PIN (2X12)	2	
5	25141-93J00	HOUSING, SHIFT ROD GUIDE	1	
6	25223-94400	SEAL, SHIFT ROD DUST	1	
7	09282-08005	OIL SEAL (8X22X7)	1	
8	25321-93J00	SLIDER, SHIFT HORIZONTAL	1	
9	29116-93J00	BOLT, SHIFT ROD HOUSING	2	
10	09160-08151	WASHER (8.5X26X1.6)	1	
11	09280-60007	O RING (D:3.5,ID:59.6)	1	

DF225T E01
DF225T E40
DF225Z E01
DF225Z E40
DF250T E01
DF250T E40
DF250Z E01
DF250Z E40

DF250_E01_019_206D
CLUTCH ROD

FIG.220A

FIG.220A (1-F-2) TRANSMISSION (DF200T E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-96J51	SHAFT, DRIVE	1	W/TRANSOM(L)
1-2	57110-93J21	SHAFT, DRIVE	1	W/TRANSOM(X)
1-3	57110-93J31	SHAFT, DRIVE	1	W/TRANSOM(XX)
2	57133-93J00	COLLAR, DRIVE SHAFT	1	
3	57134-93J00	SPACER, DRIVE SHAFT BEARING	1	
4	09159-28003	NUT	1	
5	09269-32002	BEARING (32X66X49)	1	
6	57300-93860	PINION/GEAR SET	1	
7-1	09181-60004	SHIM (T:0.45)	1	
7-2	09181-60005	SHIM (T:0.50)	1	
7-3	09181-60006	SHIM (T:0.55)	1	
7-4	09181-60007	SHIM (T:0.60)	1	
7-5	09181-60008	SHIM (T:0.65)	1	
7-6	09181-60009	SHIM (T:0.70)	1	
7-7	09181-60010	SHIM (T:0.75)	1	
7-8	09181-60011	SHIM (T:0.80)	1	
7-9	09181-60012	SHIM (T:0.85)	1	
7-10	09181-60013	SHIM (T:0.90)	1	
8	09140-16021	NUT	1	
9	08221-16256	WASHER	1	
10	57500-87861	SHIM SET, PROP SHAFT REV	1	
11-1	08211-30382	.WASHER (T:1.5)	1	
11-2	09160-30036	.WASHER (T:1.7)	1	
11-3	09160-30037	.WASHER (T:1.9)	1	
11-4	09160-30038	.WASHER (T:2.1)	1	
11-5	08211-30384	.WASHER (T:2.2)	1	
11-6	09160-30039	.WASHER (T:2.3)	1	
11-7	09160-30041	.WASHER (T:2.4)	1	
11-8	08211-30385	.WASHER (T:2.5)	1	
11-9	09160-30042	.WASHER (T:2.6)	1	

FIG.220A

FIG.220A (1-F-3) TRANSMISSION (DF200T E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
11-10	09160-30043	.WASHER (T:2.7)	1	
11-11	09160-30044	.WASHER (T:2.8)	1	
12	09160-75002	WASHER (75X100X2)	1	FWD GEAR
13	57500-87852	SHIM SET, REV GEAR	1	
14-1	09181-50013	.SHIM (T:1.0)	1	REV GEAR
14-2	09181-50012	.SHIM (T:1.1)	1	REV GEAR
14-3	09181-50005	.SHIM (T:1.2)	1	REV GEAR
14-4	09181-50006	.SHIM (T:1.3)	1	REV GEAR
14-5	09181-50007	.SHIM (T:1.4)	1	REV GEAR
14-6	09181-50008	.SHIM (T:1.5)	1	REV GEAR
14-7	09181-50009	.SHIM (T:1.6)	1	REV GEAR
14-8	09181-50010	.SHIM (T:1.7)	1	REV GEAR
15-1	09181-75018	SHIM (T:0.50)	1	FWD GEAR
15-2	09181-75019	SHIM (T:0.55)	1	FWD GEAR
15-3	09181-75012	SHIM (T:0.60)	1	FWD GEAR
15-4	09181-75013	SHIM (T:0.65)	1	FWD GEAR
15-5	09181-75008	SHIM (T:0.70)	1	FWD GEAR
15-6	09181-75014	SHIM (T:0.75)	1	FWD GEAR
15-7	09181-75009	SHIM (T:0.80)	1	FWD GEAR
15-8	09181-75015	SHIM (T:0.85)	1	FWD GEAR
15-9	09181-75010	SHIM (T:0.90)	1	FWD GEAR
15-10	09181-75016	SHIM (T:0.95)	1	FWD GEAR
15-11	09181-75011	SHIM (T:1.00)	1	FWD GEAR
16	09269-75002	BEARING (75X100X4)	1	
17	57610-93J00	SHAFT, PROPELLER	1	
18	57621-93J10	SHIFTER, CLUTCH DOG	1	
19	09202-08007	PIN (8X49)	1	
20	57631-93J00	PIN, CONNECTOR	1	
21	09440-52003	SPRING	1	
22	09440-09040	SPRING	1	

FIG.220A

FIG.220A (1-F-4) TRANSMISSION (DF200T E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23	06111-07004	BALL	2	
24	06111-11004	BALL	2	
25	09180-25082	SPACER (25X36.5X9.5)	1	
26-1	56120-93J50-YAY	HOUSING, PROP SFT BRG (BLACK)	1	
26-2	56120-93J50-Y5S	HOUSING, PROP SFT BRG (WHITE)	1	
27	09263-30063	.BEARING (30X40X25)	2	
28	09280-00040	.O RING (D:3.1,ID:104.4)	1	
29	09282-30006	.OIL SEAL (30X45X6)	2	
30	09381-40003	.CIRCLIP	1	
31	08113-60100	.BEARING	1	
32	09116-08158	BOLT (8X35)	2	
33	56130-93J02	HOUSING, DRIVE SHAFT BRG	1	
34	09280-66004	.O RING (D:3.1,ID:65.4)	1	
35	09282-24004	.OIL SEAL (24X40X7)	2	
36	09381-40003	.CIRCLIP	1	
37	56140-93J01	HOUSING, FWD GEAR BRG	1	
38	04221-08129	.PIN	1	
39	09263-50009	.BEARING (50X65X25)	1	

DF200T E01

FIG.220B

FIG.220B (1-F-5) TRANSMISSION (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-96J51	SHAFT, DRIVE	1	W/TRANSOM(L)
1-2	57110-93J21	SHAFT, DRIVE	1	W/TRANSOM(X)
2	57133-93J00	COLLAR, DRIVE SHAFT	1	
3	57134-93J00	SPACER, DRIVE SHAFT BEARING	1	
4	09159-28003	NUT	1	
5	09269-32002	BEARING (32X66X49)	1	
6	57300-93860	PINION/GEAR SET	1	
7-1	09181-60004	SHIM (T:0.45)	1	
7-2	09181-60005	SHIM (T:0.50)	1	
7-3	09181-60006	SHIM (T:0.55)	1	
7-4	09181-60007	SHIM (T:0.60)	1	
7-5	09181-60008	SHIM (T:0.65)	1	
7-6	09181-60009	SHIM (T:0.70)	1	
7-7	09181-60010	SHIM (T:0.75)	1	
7-8	09181-60011	SHIM (T:0.80)	1	
7-9	09181-60012	SHIM (T:0.85)	1	
7-10	09181-60013	SHIM (T:0.90)	1	
8	09140-16021	NUT	1	
9	08221-16256	WASHER	1	
10	57500-87861	SHIM SET, PROP SHAFT REV	1	
11-1	08211-30382	.WASHER (T:1.5)	1	
11-2	09160-30036	.WASHER (T:1.7)	1	
11-3	09160-30037	.WASHER (T:1.9)	1	
11-4	09160-30038	.WASHER (T:2.1)	1	
11-5	08211-30384	.WASHER (T:2.2)	1	
11-6	09160-30039	.WASHER (T:2.3)	1	
11-7	09160-30041	.WASHER (T:2.4)	1	
11-8	08211-30385	.WASHER (T:2.5)	1	
11-9	09160-30042	.WASHER (T:2.6)	1	

FIG.220B

FIG.220B (1-F-6) TRANSMISSION (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
11-10	09160-30043	.WASHER (T:2.7)	1	
11-11	09160-30044	.WASHER (T:2.8)	1	
12	09160-75002	WASHER (75X100X2)	1	FWD GEAR
13	57500-87852	SHIM SET, REV GEAR	1	
14-1	09181-50013	.SHIM (T:1.0)	1	REV GEAR
14-2	09181-50012	.SHIM (T:1.1)	1	REV GEAR
14-3	09181-50005	.SHIM (T:1.2)	1	REV GEAR
14-4	09181-50006	.SHIM (T:1.3)	1	REV GEAR
14-5	09181-50007	.SHIM (T:1.4)	1	REV GEAR
14-6	09181-50008	.SHIM (T:1.5)	1	REV GEAR
14-7	09181-50009	.SHIM (T:1.6)	1	REV GEAR
14-8	09181-50010	.SHIM (T:1.7)	1	REV GEAR
15-1	09181-75018	SHIM (T:0.50)	1	FWD GEAR
15-2	09181-75019	SHIM (T:0.55)	1	FWD GEAR
15-3	09181-75012	SHIM (T:0.60)	1	FWD GEAR
15-4	09181-75013	SHIM (T:0.65)	1	FWD GEAR
15-5	09181-75008	SHIM (T:0.70)	1	FWD GEAR
15-6	09181-75014	SHIM (T:0.75)	1	FWD GEAR
15-7	09181-75009	SHIM (T:0.80)	1	FWD GEAR
15-8	09181-75015	SHIM (T:0.85)	1	FWD GEAR
15-9	09181-75010	SHIM (T:0.90)	1	FWD GEAR
15-10	09181-75016	SHIM (T:0.95)	1	FWD GEAR
15-11	09181-75011	SHIM (T:1.00)	1	FWD GEAR
16	09269-75002	BEARING (75X100X4)	1	
17	57610-93J00	SHAFT, PROPELLER	1	
18	57621-93J10	SHIFTER, CLUTCH DOG	1	
19	09202-08007	PIN (8X49)	1	
20	57631-93J00	PIN, CONNECTOR	1	
21	09440-52003	SPRING	1	
22	09440-09040	SPRING	1	

FIG.220B

FIG.220B (1-F-7) TRANSMISSION (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23	06111-07004	BALL	2	
24	06111-11004	BALL	2	
25	09180-25082	SPACER (25X36.5X9.5)	1	
26-1	56120-93J50-YAY	HOUSING, PROP SFT BRG (BLACK)	1	
26-2	56120-93J50-Y5S	HOUSING, PROP SFT BRG (WHITE)	1	
27	09263-30063	.BEARING (30X40X25)	2	
28	09280-00040	.O RING (D:3.1,ID:104.4)	1	
29	09282-30006	.OIL SEAL (30X45X6)	2	
30	09381-40003	.CIRCLIP	1	
31	08113-60100	.BEARING	1	
32	09116-08158	BOLT (8X35)	2	
33	56130-93J02	HOUSING, DRIVE SHAFT BRG	1	
34	09280-66004	.O RING (D:3.1,ID:65.4)	1	
35	09282-24004	.OIL SEAL (24X40X7)	2	
36	09381-40003	.CIRCLIP	1	
37	56140-93J01	HOUSING, FWD GEAR BRG	1	
38	04221-08129	.PIN	1	
39	09263-50009	.BEARING (50X65X25)	1	

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FIG.220C

FIG.220C (1-F-8) TRANSMISSION (DF200Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-93J21	SHAFT, DRIVE	1	W/TRANSOM(X)
1-2	57110-93J31	SHAFT, DRIVE	1	W/TRANSOM(XX)
2	57133-93J00	COLLAR, DRIVE SHAFT	1	
3	57134-93J00	SPACER, DRIVE SHAFT BEARING	1	
4	09159-28003	NUT	1	
5	09269-32002	BEARING (32X66X49)	1	
6	57300-93870	PINION/GEAR SET	1	
7-1	09181-60004	SHIM (T:0.45)	1	
7-2	09181-60005	SHIM (T:0.50)	1	
7-3	09181-60006	SHIM (T:0.55)	1	
7-4	09181-60007	SHIM (T:0.60)	1	
7-5	09181-60008	SHIM (T:0.65)	1	
7-6	09181-60009	SHIM (T:0.70)	1	
7-7	09181-60010	SHIM (T:0.75)	1	
7-8	09181-60011	SHIM (T:0.80)	1	
7-9	09181-60012	SHIM (T:0.85)	1	
7-10	09181-60013	SHIM (T:0.90)	1	
8	09140-16021	NUT	1	
9	08221-16256	WASHER	1	
10-1	09160-35015	WASHER (T:0.60)	1	PROP SHAFT REV
10-2	09160-35013	WASHER (T:0.80)	1	PROP SHAFT REV
10-3	09160-35010	WASHER (T:1.15)	1	PROP SHAFT REV
10-4	09160-35004	WASHER (T:1.20)	1	PROP SHAFT REV
10-5	09160-35006	WASHER (T:0.90)	1	PROP SHAFT REV
10-6	09160-35002	WASHER (T:1.00)	1	PROP SHAFT REV
10-7	09160-35008	WASHER (T:0.95)	1	PROP SHAFT REV
10-8	09160-35003	WASHER (T:1.10)	1	PROP SHAFT REV
10-9	09160-35009	WASHER (T:1.05)	1	PROP SHAFT REV
11	09160-75002	WASHER (75X100X2)	1	FWD GEAR

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TRANSMISSION

FIG.220C

FIG.220C (1-F-9) TRANSMISSION (DF200Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
12-1	09181-60004	SHIM (T:0.45)	1	REV GEAR
12-2	09181-60005	SHIM (T:0.50)	1	REV GEAR
12-3	09181-60006	SHIM (T:0.55)	1	REV GEAR
12-4	09181-60007	SHIM (T:0.60)	1	REV GEAR
12-5	09181-60008	SHIM (T:0.65)	1	REV GEAR
12-6	09181-60009	SHIM (T:0.70)	1	REV GEAR
12-7	09181-60010	SHIM (T:0.75)	1	REV GEAR
12-8	09181-60011	SHIM (T:0.80)	1	REV GEAR
12-9	09181-60012	SHIM (T:0.85)	1	REV GEAR
12-10	09181-60013	SHIM (T:0.90)	1	REV GEAR
13-1	09181-75018	SHIM (T:0.50)	1	FWD GEAR
13-2	09181-75019	SHIM (T:0.55)	1	FWD GEAR
13-3	09181-75012	SHIM (T:0.60)	1	FWD GEAR
13-4	09181-75013	SHIM (T:0.65)	1	FWD GEAR
13-5	09181-75008	SHIM (T:0.70)	1	FWD GEAR
13-6	09181-75014	SHIM (T:0.75)	1	FWD GEAR
13-7	09181-75009	SHIM (T:0.80)	1	FWD GEAR
13-8	09181-75015	SHIM (T:0.85)	1	FWD GEAR
13-9	09181-75010	SHIM (T:0.90)	1	FWD GEAR
13-10	09181-75016	SHIM (T:0.95)	1	FWD GEAR
13-11	09181-75011	SHIM (T:1.00)	1	FWD GEAR
14	09269-75002	BEARING (75X100X4)	1	FWD GEAR
15	57610-93J20	SHAFT, PROPELLER	1	
16	57621-93J20	SHIFTER, CLUTCH DOG	1	
17	09202-08007	PIN (8X49)	1	
18	57631-93J00	PIN, CONNECTOR	1	
19	09440-52003	SPRING	1	
20	09440-09040	SPRING	1	
21	06111-07004	BALL	2	
22	06111-11004	BALL	2	

FIG.220C

FIG.220C (1-F-10) TRANSMISSION (DF200Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23	57622-93J00	SPACER, FWD THRUST	1	
24	09160-30055	WASHER (30X47X6)	1	
25	09160-30056	WASHER (32X47X3)	1	
26	09269-30014	BEARING (30X47X2)	1	
27-1	56120-93J60-YAY	HOUSING, PROP SFT BRG (BLACK)	1	
27-2	56120-93J60-Y5S	HOUSING, PROP SFT BRG (WHITE)	1	
28	09263-30063	.BEARING (30X40X25)	2	
29	09280-00040	.O RING (D:3.1,ID:104.4)	1	
30	09282-30006	.OIL SEAL (30X45X6)	2	
31	09381-40003	.CIRCLIP	1	
32	09263-50009	.BEARING (50X65X25)	1	
33	09116-08158	BOLT (8X35)	2	
34	56130-93J02	HOUSING, DRIVE SHAFT BRG	1	
35	09280-66004	.O RING (D:3.1,ID:65.4)	1	
36	09282-24004	.OIL SEAL (24X40X7)	2	
37	09381-40003	.CIRCLIP	1	
38	56140-93J10	HOUSING, REV GEAR BRG	1	
39	09262-60002	.BEARING (60X85X13)	1	

DF200Z E01

FIG.220D

FIG.220D (1-F-11) TRANSMISSION (DF200Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	57110-93J21	SHAFT, DRIVE	1	
2	57133-93J00	COLLAR, DRIVE SHAFT	1	
3	57134-93J00	SPACER, DRIVE SHAFT BEARING	1	
4	09159-28003	NUT	1	
5	09269-32002	BEARING (32X66X49)	1	
6	57300-93870	PINION/GEAR SET	1	
7-1	09181-60004	SHIM (T:0.45)	1	
7-2	09181-60005	SHIM (T:0.50)	1	
7-3	09181-60006	SHIM (T:0.55)	1	
7-4	09181-60007	SHIM (T:0.60)	1	
7-5	09181-60008	SHIM (T:0.65)	1	
7-6	09181-60009	SHIM (T:0.70)	1	
7-7	09181-60010	SHIM (T:0.75)	1	
7-8	09181-60011	SHIM (T:0.80)	1	
7-9	09181-60012	SHIM (T:0.85)	1	
7-10	09181-60013	SHIM (T:0.90)	1	
8	09140-16021	NUT	1	
9	08221-16256	WASHER	1	
10-1	09160-35015	WASHER (T:0.60)	1	PROP SHAFT REV
10-2	09160-35013	WASHER (T:0.80)	1	PROP SHAFT REV
10-3	09160-35010	WASHER (T:1.15)	1	PROP SHAFT REV
10-4	09160-35004	WASHER (T:1.20)	1	PROP SHAFT REV
10-5	09160-35006	WASHER (T:0.90)	1	PROP SHAFT REV
10-6	09160-35002	WASHER (T:1.00)	1	PROP SHAFT REV
10-7	09160-35008	WASHER (T:0.95)	1	PROP SHAFT REV
10-8	09160-35003	WASHER (T:1.10)	1	PROP SHAFT REV
10-9	09160-35009	WASHER (T:1.05)	1	PROP SHAFT REV
11	09160-75002	WASHER (75X100X2)	1	FWD GEAR

FIG.220D

FIG.220D (1-F-12) TRANSMISSION (DF200Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
12-1	09181-60004	SHIM (T:0.45)	1	REV GEAR
12-2	09181-60005	SHIM (T:0.50)	1	REV GEAR
12-3	09181-60006	SHIM (T:0.55)	1	REV GEAR
12-4	09181-60007	SHIM (T:0.60)	1	REV GEAR
12-5	09181-60008	SHIM (T:0.65)	1	REV GEAR
12-6	09181-60009	SHIM (T:0.70)	1	REV GEAR
12-7	09181-60010	SHIM (T:0.75)	1	REV GEAR
12-8	09181-60011	SHIM (T:0.80)	1	REV GEAR
12-9	09181-60012	SHIM (T:0.85)	1	REV GEAR
12-10	09181-60013	SHIM (T:0.90)	1	REV GEAR
13-1	09181-75018	SHIM (T:0.50)	1	FWD GEAR
13-2	09181-75019	SHIM (T:0.55)	1	FWD GEAR
13-3	09181-75012	SHIM (T:0.60)	1	FWD GEAR
13-4	09181-75013	SHIM (T:0.65)	1	FWD GEAR
13-5	09181-75008	SHIM (T:0.70)	1	FWD GEAR
13-6	09181-75014	SHIM (T:0.75)	1	FWD GEAR
13-7	09181-75009	SHIM (T:0.80)	1	FWD GEAR
13-8	09181-75015	SHIM (T:0.85)	1	FWD GEAR
13-9	09181-75010	SHIM (T:0.90)	1	FWD GEAR
13-10	09181-75016	SHIM (T:0.95)	1	FWD GEAR
13-11	09181-75011	SHIM (T:1.00)	1	FWD GEAR
14	09269-75002	BEARING (75X100X4)	1	FWD GEAR
15	57610-93J20	SHAFT, PROPELLER	1	
16	57621-93J20	SHIFTER, CLUTCH DOG	1	
17	09202-08007	PIN (8X49)	1	
18	57631-93J00	PIN, CONNECTOR	1	
19	09440-52003	SPRING	1	
20	09440-09040	SPRING	1	
21	06111-07004	BALL	2	
22	06111-11004	BALL	2	

FIG.220D

FIG.220D (1-F-13) TRANSMISSION (DF200Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23	57622-93J00	SPACER, FWD THRUST	1	
24	09160-30055	WASHER (30X47X6)	1	
25	09160-30056	WASHER (32X47X3)	1	
26	09269-30014	BEARING (30X47X2)	1	
27-1	56120-93J60-YAY	HOUSING, PROP SFT BRG (BLACK)	1	
27-2	56120-93J60-Y5S	HOUSING, PROP SFT BRG (WHITE)	1	
28	09263-30063	.BEARING (30X40X25)	2	
29	09280-00040	.O RING (D:3.1,ID:104.4)	1	
30	09282-30006	.OIL SEAL (30X45X6)	2	
31	09381-40003	.CIRCLIP	1	
32	09263-50009	.BEARING (50X65X25)	1	
33	09116-08158	BOLT (8X35)	2	
34	56130-93J02	HOUSING, DRIVE SHAFT BRG	1	
35	09280-66004	.O RING (D:3.1,ID:65.4)	1	
36	09282-24004	.OIL SEAL (24X40X7)	2	
37	09381-40003	.CIRCLIP	1	
38	56140-93J10	HOUSING, REV GEAR BRG	1	
39	09262-60002	.BEARING (60X85X13)	1	

DF200Z E40

FIG.220E

FIG.220E (1-F-14) TRANSMISSION (DF225Z)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-93J21	SHAFT, DRIVE	1	W/TRANSOM(X)
1-2	57110-93J31	SHAFT, DRIVE	1	W/TRANSOM(XX)
2	57133-93J00	COLLAR, DRIVE SHAFT	1	
3	57134-93J00	SPACER, DRIVE SHAFT BEARING	1	
4	09159-28003	NUT	1	
5	09269-32002	BEARING (32X66X49)	1	
6	57300-93870	PINION/GEAR SET	1	
7-1	09181-60004	SHIM (T:0.45)	1	
7-2	09181-60005	SHIM (T:0.50)	1	
7-3	09181-60006	SHIM (T:0.55)	1	
7-4	09181-60007	SHIM (T:0.60)	1	
7-5	09181-60008	SHIM (T:0.65)	1	
7-6	09181-60009	SHIM (T:0.70)	1	
7-7	09181-60010	SHIM (T:0.75)	1	
7-8	09181-60011	SHIM (T:0.80)	1	
7-9	09181-60012	SHIM (T:0.85)	1	
7-10	09181-60013	SHIM (T:0.90)	1	
8	09140-16021	NUT	1	
9	08221-16256	WASHER	1	
10-1	09160-35015	WASHER (T:0.60)	1	PROP SHAFT REV
10-2	09160-35013	WASHER (T:0.80)	1	PROP SHAFT REV
10-3	09160-35010	WASHER (T:1.15)	1	PROP SHAFT REV
10-4	09160-35004	WASHER (T:1.20)	1	PROP SHAFT REV
10-5	09160-35006	WASHER (T:0.90)	1	PROP SHAFT REV
10-6	09160-35002	WASHER (T:1.00)	1	PROP SHAFT REV
10-7	09160-35008	WASHER (T:0.95)	1	PROP SHAFT REV

FIG.220E

FIG.220E (1-F-15) TRANSMISSION (DF225Z)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
10-8	09160-35003	WASHER (T:1.10)	1	PROP SHAFT REV
10-9	09160-35009	WASHER (T:1.05)	1	PROP SHAFT REV
11	09160-75002	WASHER (75X100X2)	1	FWD GEAR
12-1	09181-60004	SHIM (T:0.45)	1	REV GEAR
12-2	09181-60005	SHIM (T:0.50)	1	REV GEAR
12-3	09181-60006	SHIM (T:0.55)	1	REV GEAR
12-4	09181-60007	SHIM (T:0.60)	1	REV GEAR
12-5	09181-60008	SHIM (T:0.65)	1	REV GEAR
12-6	09181-60009	SHIM (T:0.70)	1	REV GEAR
12-7	09181-60010	SHIM (T:0.75)	1	REV GEAR
12-8	09181-60011	SHIM (T:0.80)	1	REV GEAR
12-9	09181-60012	SHIM (T:0.85)	1	REV GEAR
12-10	09181-60013	SHIM (T:0.90)	1	REV GEAR
13-1	09181-75018	SHIM (T:0.50)	1	FWD GEAR
13-2	09181-75019	SHIM (T:0.55)	1	FWD GEAR
13-3	09181-75012	SHIM (T:0.60)	1	FWD GEAR
13-4	09181-75013	SHIM (T:0.65)	1	FWD GEAR
13-5	09181-75008	SHIM (T:0.70)	1	FWD GEAR
13-6	09181-75014	SHIM (T:0.75)	1	FWD GEAR
13-7	09181-75009	SHIM (T:0.80)	1	FWD GEAR
13-8	09181-75015	SHIM (T:0.85)	1	FWD GEAR
13-9	09181-75010	SHIM (T:0.90)	1	FWD GEAR
13-10	09181-75016	SHIM (T:0.95)	1	FWD GEAR
13-11	09181-75011	SHIM (T:1.00)	1	FWD GEAR
14	09269-75002	BEARING (75X100X4)	1	FWD GEAR
15	57610-93J20	SHAFT, PROPELLER	1	
16	57621-93J20	SHIFTER, CLUTCH DOG	1	

FIG.220E

FIG.220E (1-G-2) TRANSMISSION (DF225Z)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
17	09202-08007	PIN (8X49)	1	
18	57631-93J00	PIN, CONNECTOR	1	
19	09440-52003	SPRING	1	
20	09440-09040	SPRING	1	
21	06111-07004	BALL	2	
22	06111-11004	BALL	2	
23	57622-93J00	SPACER, FWD THRUST	1	
24	09160-30055	WASHER (30X47X6)	1	
25	09160-30056	WASHER (32X47X3)	1	
26	09269-30014	BEARING (30X47X2)	1	
27-1	56120-93J60-YAY	HOUSING, PROP SFT BRG (BLACK)	1	
27-2	56120-93J60-Y5S	HOUSING, PROP SFT BRG (WHITE)	1	
28	09263-30063	.BEARING (30X40X25)	2	
29	09280-00040	.O RING (D:3.1,ID:104.4)	1	
30	09282-30006	.OIL SEAL (30X45X6)	2	
31	09381-40003	.CIRCLIP	1	
32	09263-50009	.BEARING (50X65X25)	1	
33	09116-08158	BOLT (8X35)	2	
34	56130-93J02	HOUSING, DRIVE SHAFT BRG	1	
35	09280-66004	.O RING (D:3.1,ID:65.4)	1	
36	09282-24004	.OIL SEAL (24X40X7)	2	
37	09381-40003	.CIRCLIP	1	
38	56140-93J10	HOUSING, REV GEAR BRG	1	
39	09262-60002	.BEARING (60X85X13)	1	

DF225Z E01
DF225Z E40
DF250Z E01
DF250Z E40

FIG.220F

FIG.220F (1-G-3) TRANSMISSION (DF225T)(DF250T)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-93J21	SHAFT, DRIVE	1	W/TRANSOM(X)
1-2	57110-93J31	SHAFT, DRIVE	1	W/TRANSOM(XX)
2	57133-93J00	COLLAR, DRIVE SHAFT	1	
3	57134-93J00	SPACER, DRIVE SHAFT BEARING	1	
4	09159-28003	NUT	1	
5	09269-32002	BEARING (32X66X49)	1	
6	57300-93860	PINION/GEAR SET	1	
7-1	09181-60004	SHIM (T:0.45)	1	
7-2	09181-60005	SHIM (T:0.50)	1	
7-3	09181-60006	SHIM (T:0.55)	1	
7-4	09181-60007	SHIM (T:0.60)	1	
7-5	09181-60008	SHIM (T:0.65)	1	
7-6	09181-60009	SHIM (T:0.70)	1	
7-7	09181-60010	SHIM (T:0.75)	1	
7-8	09181-60011	SHIM (T:0.80)	1	
7-9	09181-60012	SHIM (T:0.85)	1	
7-10	09181-60013	SHIM (T:0.90)	1	
8	09140-16021	NUT	1	
9	08221-16256	WASHER	1	
10	57500-87861	SHIM SET, PROP SHAFT REV	1	
11-1	08211-30382	.WASHER (T:1.5)	1	
11-2	09160-30036	.WASHER (T:1.7)	1	
11-3	09160-30037	.WASHER (T:1.9)	1	
11-4	09160-30038	.WASHER (T:2.1)	1	
11-5	08211-30384	.WASHER (T:2.2)	1	
11-6	09160-30039	.WASHER (T:2.3)	1	
11-7	09160-30041	.WASHER (T:2.4)	1	

FIG.220F

FIG.220F (1-G-4) TRANSMISSION (DF225T)(DF250T)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
11-8	08211-30385	.WASHER (T:2.5)	1	
11-9	09160-30042	.WASHER (T:2.6)	1	
11-10	09160-30043	.WASHER (T:2.7)	1	
11-11	09160-30044	.WASHER (T:2.8)	1	
12	09160-75002	WASHER (75X100X2)	1	FWD GEAR
13	57500-87852	SHIM SET, REV GEAR	1	
14-1	09181-50013	.SHIM (T:1.0)	1	REV GEAR
14-2	09181-50012	.SHIM (T:1.1)	1	REV GEAR
14-3	09181-50005	.SHIM (T:1.2)	1	REV GEAR
14-4	09181-50006	.SHIM (T:1.3)	1	REV GEAR
14-5	09181-50007	.SHIM (T:1.4)	1	REV GEAR
14-6	09181-50008	.SHIM (T:1.5)	1	REV GEAR
14-7	09181-50009	.SHIM (T:1.6)	1	REV GEAR
14-8	09181-50010	.SHIM (T:1.7)	1	REV GEAR
15-1	09181-75018	SHIM (T:0.50)	1	FWD GEAR
15-2	09181-75019	SHIM (T:0.55)	1	FWD GEAR
15-3	09181-75012	SHIM (T:0.60)	1	FWD GEAR
15-4	09181-75013	SHIM (T:0.65)	1	FWD GEAR
15-5	09181-75008	SHIM (T:0.70)	1	FWD GEAR
15-6	09181-75014	SHIM (T:0.75)	1	FWD GEAR
15-7	09181-75009	SHIM (T:0.80)	1	FWD GEAR
15-8	09181-75015	SHIM (T:0.85)	1	FWD GEAR
15-9	09181-75010	SHIM (T:0.90)	1	FWD GEAR
15-10	09181-75016	SHIM (T:0.95)	1	FWD GEAR
15-11	09181-75011	SHIM (T:1.00)	1	FWD GEAR
16	09269-75002	BEARING (75X100X4)	1	
17	57610-93J00	SHAFT, PROPELLER	1	

FIG.220F

FIG.220F (1-G-5) TRANSMISSION (DF225T)(DF250T)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
18	57621-93J10	SHIFTER, CLUTCH DOG	1	
19	09202-08007	PIN (8X49)	1	
20	57631-93J00	PIN, CONNECTOR	1	
21	09440-52003	SPRING	1	
22	09440-09040	SPRING	1	
23	06111-07004	BALL	2	
24	06111-11004	BALL	2	
25	09180-25082	SPACER (25X36.5X9.5)	1	
26-1	56120-93J50-YAY	HOUSING, PROP SFT BRG (BLACK)	1	
26-2	56120-93J50-Y5S	HOUSING, PROP SFT BRG (WHITE)	1	
27	09263-30063	.BEARING (30X40X25)	2	
28	09280-00040	.O RING (D:3.1,ID:104.4)	1	
29	09282-30006	.OIL SEAL (30X45X6)	2	
30	09381-40003	.CIRCLIP	1	
31	08113-60100	.BEARING	1	
32	09116-08158	BOLT (8X35)	2	
33	56130-93J02	HOUSING, DRIVE SHAFT BRG	1	
34	09280-66004	.O RING (D:3.1,ID:65.4)	1	
35	09282-24004	.OIL SEAL (24X40X7)	2	
36	09381-40003	.CIRCLIP	1	
37	56140-93J01	HOUSING, FWD GEAR BRG	1	
38	04221-08129	.PIN	1	
39	09263-50009	.BEARING (50X65X25)	1	

DF225T E01
DF225T E40
DF250T E01
DF250T E40

FIG.301A

FIG.301A (1-G-6) STARTING MOTOR

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31100-98L10	STARTING MOTOR	1	
2	31150-98L00	.CASE, GEAR	1	
3	31170-92J00	.HOUSING, REAR	1	
4	31173-98L00	.HOLDER ASSY, BRUSH	1	
5	31191-63J00	.LEVER ASSY	1	
6	31220-98L10	.SWITCH ASSY	1	
7	31311-63J00	.ARMATURE	1	
8	31192-92J00	.SCREW SET	1	
9	31261-75F10	.BOLT, THROUGH	2	
10	31340-98L00	.CLUTCH SET, STARTER	1	
11	31313-86030	..STOPPER SET	1	
12	31320-98L00	..PINION	1	
13	31341-98L00	..SHAFT, PINION	1	
14	31343-63J00	..INTERNAL GEAR	1	
15	31344-63J00	..GEAR ASSY	3	
16	31912-93J01	BAND, STARTING MOTOR	1	
17	31918-92J01	DAMPER, LOWER	1	
18	01550-08207	BOLT	2	
19	01550-08307	BOLT	2	
20	36645-93J00	LEAD WIRE	1	
21	38860-76F01	RELAY, STARTING MOTOR	1	
22	38915-90J00	HOLDER, RELAY	1	

DF250_E01_019_301A
STARTING MOTOR

FIG.303A

FIG.303A (1-G-7) MAGNETO (DF200T)(DF200Z)(DF225T)(DF225Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32102-93J02	FLYWHEEL	1	
2	09103-12125	BOLT (12X26)	8	
3	09202-06031	PIN (6X12)	1	
4	32120-93J00	COIL, BATTERY CHARGING	1	
5	32131-93J00	HOLDER, STATER CONNECTING	1	
6	01550-06167	BOLT	2	
7	32160-88L00	COIL, IGNITION TIMING	1	
8	09106-05030	BOLT (5X10)	2	
9	33220-98J00	SENSOR, CAM POSITION	1	
10	33221-42F00	.O RING	1	
11	01550-06167	BOLT	1	
12	09103-06231	BOLT (6X35)	4	
13	09403-13408	CLAMP	2	
14	01550-06127	BOLT	2	

DF200T E01
DF200T E40
DF200Z E01
DF200Z E40
DF225T E01
DF225T E40
DF225Z E01
DF225Z E40

DF250_E01_019_303A
MAGNETO

FIG.303B

FIG.303B (1-G-8) MAGNETO (DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32102-93J02	FLYWHEEL	1	
2	09103-12125	BOLT (12X26)	8	
3	09202-06031	PIN (6X12)	1	
4	32120-93J00	COIL, BATTERY CHARGING	1	
5	32131-93J00	HOLDER, STATER CONNECTING	1	
6	01550-06167	BOLT	2	
7	32160-88L00	COIL, IGNITION TIMING	1	
8	09106-05030	BOLT (5X10)	2	
9	33220-98J00	SENSOR, CAM POSITION	3	
10	33221-42F00	.O RING	3	
11	01550-06167	BOLT	3	
12	09103-06231	BOLT (6X35)	4	
13	09403-13408	CLAMP	2	
14	01550-06127	BOLT	2	

DF250T E01
DF250T E40
DF250Z E01
DF250Z E40

DF250_E01_019_303B
MAGNETO

FIG.310A

FIG.310A (1-G-9) RECTIFIER/IGNITION COIL

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32800-93J03	RECTIFIER & REGULATOR	2	
2	32805-93J00	O RING, RECTIFIER & REGULATOR	2	
3	32890-93J01	HOLDER, ELECTRIC PARTS	1	
4	32891-93J00	COVER, ELECTRIC PARTS HOLDER	1	
5	09169-06062	WASHER	4	
6	09320-09016	CUSHION	4	
7	09116-06202	BOLT (6X25)	4	
8	01550-06257	BOLT	4	
9	33410-93J00	COIL ASSY, IGNITION	6	
10	01550-06207	BOLT	6	
11	09408-00021	CLIP (ID:16)	1	

FIG.315A

FIG.315A (1-G-10) SENSOR (DF200T E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13650-52G00	SENSOR, INLET AIR TEMP	1	
2	13655-87J00	GROMMET, AIR TEMP SENSOR	1	
3	34801-93J03	SENDER ASSY, TRIM	1	W/TRANSOM(X,XX)
4	34830-87J20	SENSOR ASSY	2	FOR EXHAUST TEMP
5	34830-87J20	SENSOR ASSY	1	FOR CYLINDER TEMP
6	37820-99E02	SWITCH ASSY, OIL PRESSURE	1	
7	09100-06113	BOLT (6X16)	2	W/TRANSOM(X,XX)
8	29103-93J00	BOLT, TRIM SENDER CLAMP	1	W/TRANSOM(X,XX)
9	09125-06063	SCREW (6X10)	1	W/TRANSOM(X,XX)
10	09403-19409	CLAMP	1	W/TRANSOM(X,XX)
11	29404-93J10	CLAMP, TRIM SENDER	1	W/TRANSOM(X,XX)
12	09407-14407	CLAMP (L:145)	2	
13	34801-99E04	SENDER ASSY, TRIM	1	W/TRANSOM(L)
14	09103-06093	BOLT (6X20)	2	W/TRANSOM(L)
15	09103-06093	BOLT (6X20)	1	W/TRANSOM(L)
16	29404-93J20	CLAMP, TRIM SENDER LEAD	1	W/TRANSOM(L)
17	34813-93J00	PROTECTOR, LEAD WIRE	1	W/TRANSOM(L)
18	29103-93J00	BOLT, PTT MOTOR LEAD CLAMP	1	W/TRANSOM(L)
19	09403-19409	CLAMP	1	W/TRANSOM(L)
20	09403-20308	CLAMP	1	W/TRANSOM(L)
21	43117-96J00	CAM, TRIM SENDER	1	W/TRANSOM(L)
22	09116-05010	BOLT (5X12)	2	W/TRANSOM(L)
23	43118-96J00	PLATE, TRIM SENDER CAM	1	W/TRANSOM(L)
24	41118-96J00	PLATE, TRIM SENDER	1	W/TRANSOM(L)
25	09403-07340	CLAMP	1	W/TRANSOM(X,XX)

DF200T E01

FIG.315B

FIG.315B (1-G-11) SENSOR (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13650-52G00	SENSOR, INLET AIR TEMP	1	
2	13655-87J00	GROMMET, AIR TEMP SENSOR	1	
3	34801-93J03	SENDER ASSY, TRIM	1	W/TRANSOM(X)
4	34830-87J20	SENSOR ASSY	2	FOR EXHAUST TEMP
5	34830-87J20	SENSOR ASSY	1	FOR CYLINDER TEMP
6	37820-99E02	SWITCH ASSY, OIL PRESSURE	1	
7	09100-06113	BOLT (6X16)	2	W/TRANSOM(X)
8	29103-93J00	BOLT, TRIM SENDER CLAMP	1	W/TRANSOM(X)
9	09125-06063	SCREW (6X10)	1	W/TRANSOM(X)
10	09403-19409	CLAMP	1	W/TRANSOM(X)
11	29404-93J10	CLAMP, TRIM SENDER	1	W/TRANSOM(X)
12	09407-14407	CLAMP (L:145)	2	
13	34801-99E04	SENDER ASSY, TRIM	1	W/TRANSOM(L)
14	09103-06093	BOLT (6X20)	2	W/TRANSOM(L)
15	09103-06093	BOLT (6X20)	1	W/TRANSOM(L)
16	29404-93J20	CLAMP, TRIM SENDER LEAD	1	W/TRANSOM(L)
17	34813-93J00	PROTECTOR, LEAD WIRE	1	W/TRANSOM(L)
18	29103-93J00	BOLT, PTT MOTOR LEAD CLAMP	1	W/TRANSOM(L)
19	09403-19409	CLAMP	1	W/TRANSOM(L)
20	09403-20308	CLAMP	1	W/TRANSOM(L)
21	43117-96J00	CAM, TRIM SENDER	1	W/TRANSOM(L)
22	09116-05010	BOLT (5X12)	2	W/TRANSOM(L)
23	43118-96J00	PLATE, TRIM SENDER CAM	1	W/TRANSOM(L)
24	41118-96J00	PLATE, TRIM SENDER	1	W/TRANSOM(L)
25	09403-07340	CLAMP	1	W/TRANSOM(X)

DF200T E40

FIG.315C

FIG.315C (1-G-12) SENSOR (DF200Z)(DF225T)(DF225Z)(DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13650-52G00	SENSOR, INLET AIR TEMP	1	
2	13655-87J00	GROMMET, AIR TEMP SENSOR	1	
3	34801-93J03	SENDER ASSY, TRIM	1	
4	34830-87J20	SENSOR ASSY	2	FOR EXHAUST TEMP
5	34830-87J20	SENSOR ASSY	1	FOR CYLINDER TEMP
6	37820-99E02	SWITCH ASSY, OIL PRESSURE	1	
7	09100-06113	BOLT (6X16)	2	
8	29103-93J00	BOLT, TRIM SENDER CLAMP	1	
9	09125-06063	SCREW (6X10)	1	
10	09403-19409	CLAMP	1	
11	29404-93J10	CLAMP, TRIM SENDER	1	
12	09407-14407	CLAMP (L:145)	2	
13	09403-07340	CLAMP	1	

DF200Z E01
DF200Z E40
DF225T E01
DF225T E40
DF225Z E01
DF225Z E40
DF250T E01
DF250T E40
DF250Z E01
DF250Z E40

DF250_E01_019_315C
SENSOR

FIG.322A

FIG.322A (1-G-13) HARNESS (DF200T)(DF200Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-98J01	CABLE, STARTER MOTOR	1	L:4000
2	08316-10087	NUT	1	
3	36616-93J01	HOLDER, CONNECTOR	1	
4	09169-06062	WASHER	1	
5	09320-04009	BUSH	2	
6	09320-09016	CUSHION	1	
7	01550-0625C	BOLT	1	
8	36630-93J11	HARNESS ASSY, WIRING	1	
9	33634-96J00	.CAP, SERVICE CONNECTOR	1	
10	09481-15501	.FUSE (15A)	1	
11	09481-30501	.FUSE (30A)	1	
12	36617-93J00	BRACKET, HARNESS	3	
13	36617-93J10	BRACKET, HARNESS	5	
14	36617-93J20	BRACKET, HARNESS	1	
15	36617-93J30	BRACKET, HARNESS	1	
16	01550-0612C	BOLT	11	
17	09403-20308	CLAMP	1	
18	29404-93J10	CLAMP, HARNESS	1	
19	09408-00008	CLIP (ID:20)	1	
20	09408-00184	CLAMP	3	
21	01550-0612C	BOLT	1	
22	09408-00024	CLIP (ID:23)	1	
23	01550-06127	BOLT	1	
24	36865-90J00	TERMINAL, MAIN FUSE	2	
25	09251-09002	CAP (OD:13.6)	2	
26	09481-60401	FUSE (60A)	2	
27	01570-06127	BOLT	2	

DF250_E01_019_322A
HARNESS

FIG.322A

FIG.322A (1-G-14) HARNESS (DF200T)(DF200Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	08310-00067	NUT	2	
29-1	36625-93J00	LEAD, BATTERY (L:3900)	1	
29-2	36625-93J10	LEAD, BATTERY (L:6700)	1	OPT
30	09481-15501	.FUSE (15A)	1	
31	09407-10404	CLAMP (L:100)	2	
32	09407-14407	CLAMP (L:145)	1	
33	36647-93J00	LEAD, AUX PTT SWITCH	1	OPT

DF200T E01
DF200T E40
DF200Z E01
DF200Z E40

DF250_E01_019_322A
HARNESS

FIG.322B

FIG.322B (1-G-15) HARNESS (DF225T)(DF225Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-98J01	CABLE, STARTER MOTOR	1	L:4000
2	08316-10087	NUT	1	
3	36616-93J01	HOLDER, CONNECTOR	1	
4	09169-06062	WASHER	1	
5	09320-04009	BUSH	2	
6	09320-09016	CUSHION	1	
7	01550-0625C	BOLT	1	
8	36630-93J21	HARNESS ASSY, WIRING	1	
9	33634-96J00	.CAP, SERVICE CONNECTOR	1	
10	09481-15501	.FUSE (15A)	1	
11	09481-30501	.FUSE (30A)	1	
12	36617-93J00	BRACKET, HARNESS	3	
13	36617-93J10	BRACKET, HARNESS	5	
14	36617-93J20	BRACKET, HARNESS	1	
15	36617-93J30	BRACKET, HARNESS	1	
16	01550-0612C	BOLT	11	
17	09403-20308	CLAMP	1	
18	29404-93J10	CLAMP, HARNESS	1	
19	09408-00008	CLIP (ID:20)	1	
20	09408-00184	CLAMP	3	
21	01550-0612C	BOLT	1	
22	09408-00024	CLIP (ID:23)	1	
23	01550-06127	BOLT	1	
24	36865-90J00	TERMINAL, MAIN FUSE	2	
25	09251-09002	CAP (OD:13.6)	2	
26	09481-60401	FUSE (60A)	2	
27	01570-06127	BOLT	2	

DF250_E01_019_322B
HARNESS

FIG.322B

FIG.322B (1-H-2) HARNESS (DF225T)(DF225Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	08310-00067	NUT	2	
29-1	36625-93J00	LEAD, BATTERY (L:3900)	1	
29-2	36625-93J10	LEAD, BATTERY (L:6700)	1	OPT
30	09481-15501	.FUSE (15A)	1	
31	09407-10404	CLAMP (L:100)	2	
32	09407-14407	CLAMP (L:145)	1	
33	36647-93J00	LEAD, AUX PTT SWITCH	1	OPT

DF225T E01
DF225T E40
DF225Z E01
DF225Z E40

DF250_E01_019_322B
HARNESS

FIG.322C

FIG.322C (1-H-3) HARNESS (DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-98J01	CABLE, STARTER MOTOR	1	L:4000
2	08316-10087	NUT	1	
3	36616-93J01	HOLDER, CONNECTOR	1	
4	09169-06062	WASHER	1	
5	09320-04009	BUSH	2	
6	09320-09016	CUSHION	1	
7	01550-0625C	BOLT	1	
8	36630-93J31	HARNESS ASSY, WIRING	1	
9	33634-96J00	.CAP, SERVICE CONNECTOR	1	
10	09481-15501	.FUSE (15A)	1	
11	09481-30501	.FUSE (30A)	1	
12	36617-93J00	BRACKET, HARNESS	3	
13	36617-93J10	BRACKET, HARNESS	5	
14	36617-93J20	BRACKET, HARNESS	1	
15	36617-93J30	BRACKET, HARNESS	1	
16	01550-0612C	BOLT	11	
17	09403-20308	CLAMP	1	
18	29404-93J10	CLAMP, HARNESS	1	
19	09408-00008	CLIP (ID:20)	1	
20	09408-00184	CLAMP	3	
21	01550-0612C	BOLT	1	
22	09408-00024	CLIP (ID:23)	1	
23	01550-06127	BOLT	1	
24	36865-90J00	TERMINAL, MAIN FUSE	2	
25	09251-09002	CAP (OD:13.6)	2	
26	09481-60401	FUSE (60A)	2	
27	01570-06127	BOLT	2	

FIG.322C

FIG.322C (1-H-4) HARNESS (DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	08310-00067	NUT	2	
29-1	36625-93J00	LEAD, BATTERY (L:3900)	1	
29-2	36625-93J10	LEAD, BATTERY (L:6700)	1	OPT
30	09481-15501	.FUSE (15A)	1	
31	09407-10404	CLAMP (L:100)	2	
32	09407-14407	CLAMP (L:145)	1	
33	36647-93J00	LEAD, AUX PTT SWITCH	1	OPT

DF250T E01
DF250T E40
DF250Z E01
DF250Z E40

DF250_E01_019_322C
HARNESS

FIG.326A

FIG.326A (1-H-5) PTT SWITCH/ENGINE CONTROL UNIT (DF200T E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13580-93J02	SENSOR ASSY, SHIFT POSITION	1	
2	37729-93J00	LEVER, SHIFT SENSOR	1	
3	09160-05029	WASHER (5.5X12X0.8)	1	
4	02112-35167	SCREW	1	
5	37721-93J00	SWITCH ASSY, NEUTRAL	1	
6	09137-04004	SCREW (4X16)	2	
7	09403-12412	CLAMP	1	
8	37725-93J11	COVER, SWITCH ASSY	1	
9	37850-92J00	SWITCH ASSY, PTT	1	
10	37856-92J00	.TAPE, PTT SWITCH	1	
11	37857-92J00	BUSH, PTT SWITCH	1	
12	09403-11315	CLAMP	1	
13	01550-06127	BOLT	1	
14	37722-93J11	SWITCH ASSY, TILT LIMIT	1	
15	09403-09316	CLAMP	1	W/TRANSOM(X,XX)
16	29125-93J00	SCREW, TILT LIMIT CLAMP (6X12)	1	W/TRANSOM(X,XX)
17	38410-93J12	RELAY, PTT	1	
18	38415-93J00	HOLDER, PTT RELAY	1	
19	01550-06127	BOLT	1	
20	33920-93JM2	UNIT, ENGINE CONTROL	1	
21	33925-93J00	CUSHION, ENGINE CONTROL UNIT	1	
22	38860-76F01	RELAY, ENGINE CONTROL UNIT	1	
23	38915-90J00	HOLDER, RELAY	1	
24	09407-14407	CLAMP (L:145)	1	W/TRANSOM(L)

DF200T E01

DF250_E01_019_326A
PTT SWITCH/ENGINE CONTROL UNIT

FIG.326B

FIG.326B (1-H-6) PTT SWITCH/ENGINE CONTROL UNIT (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13580-93J02	SENSOR ASSY, SHIFT POSITION	1	
2	37729-93J00	LEVER, SHIFT SENSOR	1	
3	09160-05029	WASHER (5.5X12X0.8)	1	
4	02112-35167	SCREW	1	
5	37721-93J00	SWITCH ASSY, NEUTRAL	1	
6	09137-04004	SCREW (4X16)	2	
7	09403-12412	CLAMP	1	
8	37725-93J11	COVER, SWITCH ASSY	1	
9	37850-92J00	SWITCH ASSY, PTT	1	
10	37856-92J00	.TAPE, PTT SWITCH	1	
11	37857-92J00	BUSH, PTT SWITCH	1	
12	09403-11315	CLAMP	1	
13	01550-06127	BOLT	1	
14	37722-93J11	SWITCH ASSY, TILT LIMIT	1	
15	09403-09316	CLAMP	1	W/TRANSOM(X)
16	29125-93J00	SCREW, TILT LIMIT CLAMP (6X12)	1	W/TRANSOM(X)
17	38410-93J12	RELAY, PTT	1	
18	38415-93J00	HOLDER, PTT RELAY	1	
19	01550-06127	BOLT	1	
20	33920-93JM2	UNIT, ENGINE CONTROL	1	
21	33925-93J00	CUSHION, ENGINE CONTROL UNIT	1	
22	38860-76F01	RELAY, ENGINE CONTROL UNIT	1	
23	38915-90J00	HOLDER, RELAY	1	
24	09407-14407	CLAMP (L:145)	1	W/TRANSOM(L)

DF200T E40

DF250_E01_019_326B
PTT SWITCH/ENGINE CONTROL UNIT

FIG.326C

FIG.326C (1-H-7) PTT SWITCH/ENGINE CONTROL UNIT (DF200Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13580-93J02	SENSOR ASSY, SHIFT POSITION	1	
2	37729-93J00	LEVER, SHIFT SENSOR	1	
3	09160-05029	WASHER (5.5X12X0.8)	1	
4	02112-35167	SCREW	1	
5	37721-93J00	SWITCH ASSY, NEUTRAL	1	
6	09137-04004	SCREW (4X16)	2	
7	09403-12412	CLAMP	1	
8	37725-93J11	COVER, SWITCH ASSY	1	
9	37850-92J00	SWITCH ASSY, PTT	1	
10	37856-92J00	.TAPE, PTT SWITCH	1	
11	37857-92J00	BUSH, PTT SWITCH	1	
12	09403-11315	CLAMP	1	
13	01550-06127	BOLT	1	
14	37722-93J11	SWITCH ASSY, TILT LIMIT	1	
15	09403-09316	CLAMP	1	
16	29125-93J00	SCREW, TILT LIMIT CLAMP (6X12)	1	
17	38410-93J12	RELAY, PTT	1	
18	38415-93J00	HOLDER, PTT RELAY	1	
19	01550-06127	BOLT	1	
20	33920-93JM2	UNIT, ENGINE CONTROL	1	
21	33925-93J00	CUSHION, ENGINE CONTROL UNIT	1	
22	38860-76F01	RELAY, ENGINE CONTROL UNIT	1	
23	38915-90J00	HOLDER, RELAY	1	

DF200Z E01
DF200Z E40

DF250_E01_019_326C
PTT SWITCH/ENGINE CONTROL UNIT

FIG.326D

FIG.326D (1-H-8) PTT SWITCH/ENGINE CONTROL UNIT (DF225T)(DF225Z)(DF250T)(DF2

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13580-93J02	SENSOR ASSY, SHIFT POSITION	1	
2	37729-93J00	LEVER, SHIFT SENSOR	1	
3	09160-05029	WASHER (5.5X12X0.8)	1	
4	02112-35167	SCREW	1	
5	37721-93J00	SWITCH ASSY, NEUTRAL	1	
6	09137-04004	SCREW (4X16)	2	
7	09403-12412	CLAMP	1	
8	37725-93J11	COVER, SWITCH ASSY	1	
9	37850-92J00	SWITCH ASSY, PTT	1	
10	37856-92J00	.TAPE, PTT SWITCH	1	
11	37857-92J00	BUSH, PTT SWITCH	1	
12	09403-11315	CLAMP	1	
13	01550-06127	BOLT	1	
14	37722-93J11	SWITCH ASSY, TILT LIMIT	1	
15	09403-09316	CLAMP	1	
16	29125-93J00	SCREW, TILT LIMIT CLAMP (6X12)	1	
17	38410-93J12	RELAY, PTT	1	
18	38415-93J00	HOLDER, PTT RELAY	1	
19	01550-06127	BOLT	1	
20	33920-93JM2	UNIT, ENGINE CONTROL	1	
21	33925-93J00	CUSHION, ENGINE CONTROL UNIT	1	
22	38860-76F01	RELAY, ENGINE CONTROL UNIT	1	
23	38915-90J00	HOLDER, RELAY	1	

DF225T E01
DF225T E40
DF225Z E01
DF225Z E40
DF250T E01
DF250T E40
DF250Z E01
DF250Z E40

DF250_E01_019_326D
PTT SWITCH/ENGINE CONTROL UNIT

FIG.335A

FIG.335A (1-H-9) CLAMP BRACKET TRANSOM(L)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	41111-96J22-YAY	BRACKET, CLAMP STBD (BLACK)	1	
1-2	41111-96J22-Y5S	BRACKET, CLAMP STBD (WHITE)	1	
2-1	41121-96J13-YAY	BRACKET, CLAMP PORT (BLACK)	1	
2-2	41121-96J13-Y5S	BRACKET, CLAMP PORT (WHITE)	1	
3	41130-92J03	SHAFT, CLAMP BRKT	1	
4	41135-92J00	WASHER, CLAMP BRACKET SHAFT	1	
5	09159-22006	NUT	1	
6-1	09100-12086	BOLT (12.7X150)	6	
6-2	09100-12092	BOLT (12.7X75)	1	OPT
6-3	09100-12085	BOLT (12.7X115)	1	OPT
7	09159-12062	NUT	6	
8	09160-13021	WASHER (13.2X26X3)	6	
9	09160-13022	WASHER (13.2X45X3)	4	
10	41155-93J02	PLATE, TRANSOM	2	
11	55320-94900	ZINC SET, PROTECTION	1	
12	09116-06121	.BOLT (6X25)	2	
13	48140-93J01	CAM, TILT LIMIT SWITCH	1	
14	48144-93J00	HOLDER, TILT LIMIT SWITCH	1	
15	09103-06278	BOLT (6X25)	2	
16	48145-93J00	COVER, TILT LIMIT SWITCH	1	
17	55321-94910	ANODE (MAGNESIUM)	1	OPT

DF200T E01
DF200T E40

DF250_E01_019_335A
CLAMP BRACKET

FIG.335B

FIG.335B (1-H-10) CLAMP BRACKET TRANSOM(X,XX)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	41111-93J16-YAY	BRACKET, CLAMP STBD (BLACK)	1	
1-2	41111-93J16-Y5S	BRACKET, CLAMP STBD (WHITE)	1	
2-1	41121-93J08-YAY	BRACKET, CLAMP PORT (BLACK)	1	
2-2	41121-93J08-Y5S	BRACKET, CLAMP PORT (WHITE)	1	
3	41117-93J02	PLATE, CLAMP BRKT LOWER STBD	1	
4	41122-93J02	PLATE, CLAMP BRKT LOWER PORT	1	
5	09125-06063	SCREW (6X10)	4	
6	41130-93J12	SHAFT, CLAMP BRKT	1	
7	41135-93J11	WASHER, CLAMP BRACKET SHAFT	1	
8	09159-22006	NUT	1	
9-1	09100-12086	BOLT (12.7X150)	6	
9-2	09100-12092	BOLT (12.7X75)	1	OPT
9-3	09100-12085	BOLT (12.7X115)	1	OPT
10	09159-12062	NUT	6	
11	09160-13022	WASHER (13.2X45X3)	4	
12	09160-13021	WASHER (13.2X26X3)	6	
13	41155-93J02	PLATE, TRANSOM	2	
14	55320-94900	ZINC SET, PROTECTION	1	
15	09116-06121	.BOLT (6X25)	2	
16	45421-87D03	PIN, TILT LOCK	1	
17	09159-14020	NUT	2	
18	48140-93J01	CAM, TILT LIMIT SWITCH	1	
19	48144-93J00	HOLDER, TILT LIMIT SWITCH	1	
20	09103-06278	BOLT (6X25)	2	
21	55321-94910	ANODE (MAGNESIUM)	1	OPT
22	48145-93J00	COVER, TILT LIMIT SWITCH	1	
23	36894-87D00	LEAD (CLAMP TO SWIVEL)	1	
24	09125-06063	SCREW (6X10)	2	

FIG.336A

FIG.336A (1-H-11) SWIVEL BRACKET TRANSOM(L)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	22511-99011	NIPPLE, GREASE	4	
2	36894-87D00	LEAD (SWIVEL TO CLAMP)	1	
3-1	43111-96J20-YAY	BRACKET, SWIVEL (BLACK)	1	
3-2	43111-96J20-Y5S	BRACKET, SWIVEL (WHITE)	1	
4	43211-93J00	BUSH, CLAMP SHAFT SWIVEL	2	
5	43711-97E01	BUSH, STEERING	2	
6-1	43750-96J51-YAY	BRACKET, STEERING (BLACK)	1	
6-2	43750-96J51-Y5S	BRACKET, STEERING (WHITE)	1	
7	09125-06063	SCREW (6X10)	2	
8	09160-39001	WASHER (39.5X64X1)	2	
9	09181-39001	SHIM (39.5X64X0.3)	4	
10	09380-38003	CIRCLIP	1	
11	09169-28003	WASHER	2	
12	09282-39001	OIL SEAL (39X51X5)	1	
13	36895-87D10	LEAD (SWIVEL TO HSG)	1	
14	09125-06063	SCREW (6X10)	1	
15	41220-96J10	LEVER, TILT LOCK	1	
16	41234-96J10	LEVER, TILT LOCK PORT	1	
17	41224-95E01	BUSH, TILT STOPPER ROD	2	
18	41230-96J00	LINK, TILT LOCK LEVER	1	
19	41233-95E10	BRACKET, TILT LOCK SPRING	1	
20	09125-06063	SCREW (6X10)	1	
21	09140-10032	NUT	1	
22	09160-06082	WASHER (6.5X13X1.0)	1	
23	09204-01006	PIN	1	
24	09440-19028	SPRING	1	
25	09443-10043	SPRING	1	
26	09125-06063	SCREW (6X10)	1	

DF200T E01
DF200T E40

DF250_E01_019_336A
SWIVEL BRACKET

FIG.336B

FIG.336B (1-H-12) SWIVEL BRACKET TRANSOM(X,XX)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	22511-99011	NIPPLE, GREASE SWIVEL BRKT	4	
2	36894-87D00	LEAD (SWIVEL TO MOUNT BRKT)	1	
3-1	43111-93J24-YAY	BRACKET, SWIVEL (BLACK)	1	
3-2	43111-93J24-Y5S	BRACKET, SWIVEL (WHITE)	1	
4	43114-93J00	WASHER, SWIVEL TO CLAMP BRKT	2	
5	43211-93J00	BUSH, CLAMP SHAFT SWIVEL	2	
6	43711-97E01	BUSH, STEERING	2	
7-1	43750-93J21-YAY	BRACKET, STEERING (BLACK)	1	
7-2	43750-93J21-Y5S	BRACKET, STEERING (WHITE)	1	
8	09125-06063	SCREW (6X10)	1	
9	09160-39001	WASHER (39.5X64X1)	2	
10	09181-39001	SHIM (39.5X64X0.3)	4	
11	09282-39001	OIL SEAL (39X51X5)	1	
12	09380-38003	CIRCLIP	1	
13	41220-93J11	LEVER, TILT LOCK	1	
14	41234-93J11	LEVER, TILT LOCK PORT	1	
15	41224-95E01	BUSH, TILT STOPPER ROD	2	
16	41230-96J00	LINK, TILT LOCK LEVER	1	
17	41233-95E10	BRACKET, TILT LOCK SPRING	1	
18	09125-06063	SCREW (6X10)	1	
19	09140-10032	NUT	1	
20	09160-06082	WASHER (6.5X13X1.0)	1	
21	09204-01006	PIN	1	
22	09440-19028	SPRING	1	
23	09443-10043	SPRING	1	

DF250_E01_019_336B
SWIVEL BRACKET

FIG.337A

FIG.337A (1-H-13) TRIM CYLINDER TRANSOM(L)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48000-93J17	TRIM ASSY, POWER WITH TILT	1	
2	48503-93J13	.MANIFOLD SUB ASSY	1	
3	48401-93J11	..PISTON ASSY	1	
4	48601-94900	..PISTON / RAM ASSY	2	
5	48627-95E00	..O RING SET	3	
6	48630-96J03	..HEAD, TRIM CYLINDER	2	
7	48633-94900	..O RING SET (2PCS)	2	
8	48641-96J03	..MANIFOLD, PTT	1	
9	48650-94900	..PISTON, FREE	1	
10	48405-93J00	...O RING SET	1	
11	48615-97E00	...RING SET, PISTON	1	
12	48570-95E01	.RESERVOIR ASSY	1	
13	48572-95E00	..CAP	1	
14	48588-94900	.O RING SET (6PCS)	1	
15	48861-92J01	.BOLT, RESERVOIR	3	
16	38100-93J13	.MOTOR ASSY, PTT	1	
17	31281-92J10	.BOLT	4	
18	48502-93J14	.PUMP ASSY	1	
19	48582-95E01	..FILTER	1	
20	48864-96J10	..VALVE, MANUAL	1	
21	48583-95E00	.JOINT, DRIVE	1	
22	48585-95E00	.O RING	1	
23	48862-92J20	.BOLT, PUMP NO.1	1	
24	48862-92J30	.BOLT, PUMP NO.2	2	
25	29404-93J10	.CLAMP	1	
26	48121-92J00	SHAFT, TILT CYL LOWER	1	
27	48311-96J20	PAD, TRIM CYL RAM	2	
28	48321-87D03	SHAFT, TILT CYL UPPER	1	
29	48326-95E00	BUSH, TILT CYL LOWER	2	

DF250_E01_019_337A
TRIM CYLINDER

FIG.337A

FIG.337A (1-H-14) TRIM CYLINDER TRANSOM(L)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
30	09116-10183	BOLT (10X35)	2	
31	09140-10031	NUT	2	
32	09162-10005	LOCK WASHER	2	
33	09306-17001	BUSH	2	
34	09380-17009	CIRCLIP	2	
35	36894-87D00	LEAD, PTT TO ANODE	1	
36	09125-06063	SCREW (6X10)	1	
37	09125-05050	SCREW (5X8)	1	
38	36895-87D10	LEAD, PTT TO ANODE L	1	

DF200T E01
DF200T E40

DF250_E01_019_337A
TRIM CYLINDER

FIG.337B

FIG.337B (1-H-15) TRIM CYLINDER TRANSOM(X,XX)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48000-93J24	TRIM ASSY, POWER WITH TILT	1	
2	48500-98J10	.MANIFOLD ASSY	1	
3	48582-95E01	..FILTER	1	
4	48605-93J00	..O RING SET	2	
5	48610-93J01	..PISTON / RAM	2	
6	48630-98L00	..ROD GUIDE	2	
7	48633-93J00	...O RING	2	
8	48691-93J00	..CHECK VALVE	1	
9	48400-93J07	.CYLINDER ASSY	1	
10	48405-93J00	..O RING SET	1	
11	48650-93J00	..PISTON, FREE	1	
12	48627-93J00	..O RING SET	1	
13	48427-87D00	...O RING, PISTON	1	
14	48572-87J10	.PLUG	1	
15	48585-95E00	.O RING	2	
16	48862-87J20	.BOLT, RESERVOIR	2	
17	48864-93J01	.MANUAL VALVE	1	
18	48583-95E00	.JOINT, DRIVE	1	
19	48121-93J20	.SHAFT	1	
20	48125-93J10	.O RING SET	1	
21	48451-93J00	..BACK UP RING	4	
22	48452-93J00	..O RING	4	
23	48452-93J10	..O RING	2	
24	48320-93J00	.VALVE SET, UP BLOW	1	
25	48573-93J00	.COVER	1	
26	48128-93J11	.BOLT	1	
27	48571-93J00	.RESERVOIR TANK	1	
28	38100-93J04	.MOTOR ASSY, PTT	1	
29	31281-92J10	.BOLT	4	
30	48126-93J00	.WASHER, TILT CYL TO MANIF	2	
31	48311-96J10	PAD, TRIM CYL RAM	2	
32	48321-93J00	SHAFT, TILT CYL UPPER	1	
33	09140-10031	NUT	2	
34	09162-10005	LOCK WASHER	2	
35	09306-24001	BUSH	2	

DF250_E01_019_337B
TRIM CYLINDER

FIG.337B

FIG.337B (1-I-2) TRIM CYLINDER TRANSOM(X,XX)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
36	09380-21002	CIRCLIP	2	
37	09116-10175	BOLT (10X50)	8	
38	36894-87D00	LEAD, PTT TO ANODE	1	
39	36895-87D01	LEAD, PTT TO ANODE	1	
40	36895-87D01	LEAD, PTT TO ANODE	1	
41	09125-06063	SCREW (6X10)	1	
42	09125-06063	SCREW (6X10)	1	
43	09125-06063	SCREW (6X10)	1	

DF250_E01_019_337B
TRIM CYLINDER

FIG.340A

FIG.340A (1-I-3) PTT MOTOR TRANSOM(L)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	38100-93J13	MOTOR ASSY, PTT	1	
2	31111-94900	.SCREW, YOKE	3	
3	31173-94920	.HOLDER, BRUSH	1	
4	31123-94910	..O RING	1	
5	31133-90J10	..BRUSH SET, PLUS	1	
6	31133-94910	...BRUSH	1	
7	31135-94900	..SPRING	2	
8	31136-90J20	..BREAKER	1	
9	33799-97E00	..OIL SEAL	1	
10	31311-93J00	.ARMATURE	1	

DF200T E01
DF200T E40

DF250_E01_019_340A
PTT MOTOR

FIG.340B

FIG.340B (1-I-4) PTT MOTOR TRANSOM(X,XX)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	38100-93J04	MOTOR ASSY, PTT	1	
2	31111-94900	.SCREW, YOKE	3	
3	31123-94910	.O RING	1	
4	31133-90J10	.BRUSH SET, PLUS	1	
5	31133-94910	..BRUSH	1	
6	31135-94900	.SPRING	2	
7	31136-90J20	.BREAKER	1	
8	31173-94920	.HOLDER, BRUSH	1	
9	31311-93J00	.ARMATURE	1	
10	33799-97E00	.OIL SEAL	1	

DF250_E01_019_340B
PTT MOTOR

FIG.401A

FIG.401A (1-I-5) ENGINE HOLDER (DF200T)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	51111-93J21-YAY	HOLDER, ENGINE (BLACK)	1	
1-2	51111-93J21-Y5S	HOLDER, ENGINE (WHITE)	1	
2	16519-93J00	SEAL, ENGINE HOLDER OIL	1	
3	17913-93J00	PLUG, WATER	1	
4	17914-93J00	GASKET, WATER PLUG	1	
5	51116-93J00	SEAL, WATER RETURN	1	
6	51211-93J00	GASKET, ENGINE HOLDER	1	
7	61155-93J20	UNION, WATER INDICATOR	1	
8	09206-08001	PIN (8X11)	2	
9	01550-08307	BOLT	6	
10	51120-93J02	COVER, ASSY MOUNT OIL SEAL	1	
11	22511-99011	.NIPPLE, GREASE	1	
12	51124-93J01	.OIL SEAL	2	
13	51125-93J00	.SCRAPER	1	
14	51123-93J00	GASKET, MOUNT OIL SEAL COVER	1	
15	09103-08109	BOLT (8X120)	2	
16	09206-08001	PIN (8X11)	2	
17	01550-0830A	BOLT	6	
18-1	51140-93J11-YAY	COVER, ENGINE HOLDER (BLACK)	1	W/TRANSOM(L)
18-2	51140-93J11-Y5S	COVER, ENGINE HOLDER (WHITE)	1	W/TRANSOM(L)
18-3	51140-98J00-YAY	COVER, ENGINE HOLDER (BLACK)	1	W/TRANSOM(X)
18-4	51140-98J00-Y5S	COVER, ENGINE HOLDER (WHITE)	1	W/TRANSOM(X)

DF250_E01_019_401A
ENGINE HOLDER

FIG.401A

FIG.401A (1-I-6) ENGINE HOLDER (DF200T)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
19	51142-93J00	GASKET, ENGINE HOLDER COV	1	
20	09116-08122	BOLT (8X30)	8	
21	51151-93J00	COVER, ENGINE HOLDER UPPER	1	
22	51152-93J00	SEAL, ENGINE HOLDER UPPER COV	1	
23	01550-08307	BOLT	3	
24	01550-08607	BOLT	2	
25	54123-93J03	PLATE, UPPER MOUNT	1	
26	54130-93J01	MOUNT, UPPER	2	
27	54112-93J00	BOLT (14X220)	2	
28	29159-93J00	NUT	2	
29	09160-15051	WASHER (15X24X3)	2	
30	54137-93J02	COVER, UPPER MOUNT	1	
31	09116-10135	BOLT (10X95)	2	
32	09116-10175	BOLT (10X50)	1	
33	54121-98J01	STOPPER, UPPER THRUST	2	
34	54125-93J00	MOUNT, UPPER THRUST REVERSE	1	
35	09116-10137	BOLT (10X70)	6	
36	09116-10175	BOLT (10X50)	4	
37	09116-10146	BOLT (10X195)	2	
38	09116-10134	BOLT (10X115)	1	
39	09116-08126	BOLT (8X65)	4	
40	09169-08038	WASHER (8.3X15X3)	2	
41	54144-93J00	SEAL, UPPER MOUNT	1	

DF200T E01
DF200T E40

DF250_E01_019_401A
ENGINE HOLDER

FIG.401B

FIG.401B (1-I-7) ENGINE HOLDER (DF200Z)(DF225T)(DF225Z)(DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	51111-93J21-YAY	HOLDER, ENGINE (BLACK)	1	
1-2	51111-93J21-Y5S	HOLDER, ENGINE (WHITE)	1	
2	16519-93J00	SEAL, ENGINE HOLDER OIL	1	
3	17913-93J00	PLUG, WATER	1	
4	17914-93J00	GASKET, WATER PLUG	1	
5	51116-93J00	SEAL, WATER RETURN	1	
6	51211-93J00	GASKET, ENGINE HOLDER	1	
7	61155-93J20	UNION, WATER INDICATOR	1	
8	09206-08001	PIN (8X11)	2	
9	01550-08307	BOLT	6	
10	51120-93J02	COVER, ASSY MOUNT OIL SEAL	1	
11	22511-99011	.NIPPLE, GREASE	1	
12	51124-93J01	.OIL SEAL	2	
13	51125-93J00	.SCRAPER	1	
14	51123-93J00	GASKET, MOUNT OIL SEAL COVER	1	
15	09103-08109	BOLT (8X120)	2	
16	09206-08001	PIN (8X11)	2	
17	01550-0830A	BOLT	6	

DF250_E01_019_401B
ENGINE HOLDER

FIG.401B

FIG.401B (1-I-8) ENGINE HOLDER (DF200Z)(DF225T)(DF225Z)(DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
18-1	51140-98J00-YAY	COVER, ENGINE HOLDER (BLACK)	1	
18-2	51140-98J00-Y5S	COVER, ENGINE HOLDER (WHITE)	1	
19	51142-93J00	GASKET, ENGINE HOLDER COV	1	
20	09116-08122	BOLT (8X30)	8	
21	51151-93J00	COVER, ENGINE HOLDER UPPER	1	
22	51152-93J00	SEAL, ENGINE HOLDER UPPER COV	1	
23	01550-08307	BOLT	3	
24	01550-08607	BOLT	2	
25	54123-93J03	PLATE, UPPER MOUNT	1	
26	54130-93J01	MOUNT, UPPER	2	
27	54112-93J00	BOLT (14X220)	2	
28	29159-93J00	NUT	2	
29	09160-15051	WASHER (15X24X3)	2	
30	54137-93J02	COVER, UPPER MOUNT	1	
31	09116-10135	BOLT (10X95)	2	
32	09116-10175	BOLT (10X50)	1	
33	54121-98J01	STOPPER, UPPER THRUST	2	
34	54125-93J00	MOUNT, UPPER THRUST REVERSE	1	
35	09116-10137	BOLT (10X70)	6	
36	09116-10175	BOLT (10X50)	4	
37	09116-10146	BOLT (10X195)	2	

FIG.401B

FIG.401B (1-I-9) ENGINE HOLDER (DF200Z)(DF225T)(DF225Z)(DF250T)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
38	09116-10134	BOLT (10X115)	1	
39	09116-08126	BOLT (8X65)	4	
40	09169-08038	WASHER (8.3X15X3)	2	
41	54144-93J00	SEAL, UPPER MOUNT	1	

DF200Z E01
DF200Z E40
DF225T E01
DF225T E40
DF225Z E01
DF225Z E40
DF250T E01
DF250T E40
DF250Z E01
DF250Z E40

DF250_E01_019_401B
ENGINE HOLDER

FIG.405A

FIG.405A (1-I-10) DRIVE SHAFT HOUSING TRANSOM(L)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	52111-93J20-YAY	HOUSING, DRIVE SHAFT (BLACK)	1	
1-2	52111-93J20-Y5S	HOUSING, DRIVE SHAFT (WHITE)	1	
2	09116-10176	BOLT (10X44)	6	
3	09202-08006	PIN (8X12)	2	
4	09140-10031	NUT	2	
5	09108-10150	STUD BOLT	2	
6	09160-10141	WASHER (10.5X19X2)	2	
7	09125-06063	SCREW (6X10)	1	
8	54151-93J00	MOUNT, LOWER THRUST	1	
9	54160-93J01	MOUNT, LOWER	2	
10	54112-93J00	BOLT (14X220)	2	
11	09160-16050	WASHER (16X32X3)	2	
12	29159-93J00	NUT	2	
13	09160-16050	WASHER (16X32X3)	2	
14-1	54211-93J00-YAY	BRACKET, LOWER MOUNT (BLACK)	1	
14-2	54211-93J00-Y5S	BRACKET, LOWER MOUNT (WHITE)	1	
15-1	54221-93J00-YAY	COVER, LOWER MOUNT (BLACK)	2	
15-2	54221-93J00-Y5S	COVER, LOWER MOUNT (WHITE)	2	
16	09116-10175	BOLT (10X50)	4	
17	54165-98J01	STOPPER, LOWER THRUST REVERSE	4	
18	09160-14066	WASHER (14X50X4)	2	
19	36894-87D00	LEAD, MT BRKT TO HSG	1	
20	09125-06063	SCREW (6X10)	1	

DF200T E01
DF200T E40

DF250_E01_019_405A
DRIVE SHAFT HOUSING

FIG.405B

FIG.405B (1-I-11) DRIVE SHAFT HOUSING TRANSOM(X)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	52111-93J11-YAY	HOUSING, DRIVE SHAFT (BLACK)	1	
1-2	52111-93J11-Y5S	HOUSING, DRIVE SHAFT (WHITE)	1	
2	09116-10176	BOLT (10X44)	8	
3	09202-08006	PIN (8X12)	2	
4	57130-87D10	BUSH, DRIVE SHAFT	1	
5	09387-38002	RING	1	
6	09125-06063	SCREW (6X10)	1	
7	36894-87D00	LEAD, MT BRKT TO HSG	1	
8	09125-06063	SCREW (6X10)	1	
9	54151-93J00	MOUNT, LOWER THRUST	1	
10	54160-93J01	MOUNT, LOWER	2	
11	54112-93J00	BOLT (14X220)	2	
12	09160-16050	WASHER (16X32X3)	2	
13	29159-93J00	NUT	2	
14	09160-16050	WASHER (16X32X3)	2	
15-1	54211-93J00-YAY	BRACKET, LOWER MOUNT (BLACK)	1	
15-2	54211-93J00-Y5S	BRACKET, LOWER MOUNT (WHITE)	1	
16-1	54221-93J00-YAY	COVER, LOWER MOUNT (BLACK)	2	
16-2	54221-93J00-Y5S	COVER, LOWER MOUNT (WHITE)	2	
17	09116-10175	BOLT (10X50)	4	
18	54165-98J01	STOPPER, LOWER THRUST REVERSE	4	
19	09160-14066	WASHER (14X50X4)	2	
20	55321-93J01	ANODE, PROTECTION	1	
21	09116-06236	BOLT (6X16)	1	

FIG.405C

FIG.405C (1-I-12) DRIVE SHAFT HOUSING TRANSOM(XX)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	52111-93J11-YAY	HOUSING, DRIVE SHAFT (BLACK)	1	
1-2	52111-93J11-Y5S	HOUSING, DRIVE SHAFT (WHITE)	1	
2	09116-10176	BOLT (10X44)	8	
3	09202-08006	PIN (8X12)	2	
4	57130-87D10	BUSH, DRIVE SHAFT	1	
5	09387-38002	RING	1	
6	09125-06063	SCREW (6X10)	1	
7-1	52131-93J00-YAY	CASE, EXTENSION (BLACK)	1	
7-2	52131-93J00-Y5S	CASE, EXTENSION (WHITE)	1	
8	09108-10115	STUD BOLT	6	
9	09108-12013	STUD BOLT	1	
10	09202-08006	PIN (8X12)	2	
11	36894-87D00	LEAD, MT BRKT TO HSG	1	
12	09125-06063	SCREW (6X10)	1	
13	54151-93J00	MOUNT, LOWER THRUST	1	
14	54160-93J01	MOUNT, LOWER	2	
15	54112-93J00	BOLT (14X220)	2	
16	09160-16050	WASHER (16X32X3)	2	
17	29159-93J00	NUT	2	
18	09160-16050	WASHER (16X32X3)	2	

DF250_E01_019_405C
DRIVE SHAFT HOUSING

FIG.405C

FIG.405C (1-I-13) DRIVE SHAFT HOUSING TRANSOM(XX)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
19-1	54211-93J00-YAY	BRACKET, LOWER MOUNT (BLACK)	1	
19-2	54211-93J00-Y5S	BRACKET, LOWER MOUNT (WHITE)	1	
20-1	54221-93J00-YAY	COVER, LOWER MOUNT (BLACK)	2	
20-2	54221-93J00-Y5S	COVER, LOWER MOUNT (WHITE)	2	
21	09116-10175	BOLT (10X50)	4	
22	54165-98J01	STOPPER, LOWER THRUST REVERSE	4	
23	09160-14066	WASHER (14X50X4)	2	
24	55321-93J01	ANODE, PROTECTION	2	
25	09116-06236	BOLT (6X16)	2	

DF200T E01
DF200Z E01
DF225T E01
DF225T E40
DF225Z E01
DF225Z E40
DF250T E01
DF250T E40
DF250Z E01
DF250Z E40

DF250_E01_019_405C
DRIVE SHAFT HOUSING

FIG.407A

FIG.407A (1-I-14) GEAR CASE (DF200T E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	55110-93J20-YAY	CASE, GEAR (BLACK)	1	
1-2	55110-93J20-Y5S	CASE, GEAR (WHITE)	1	
2	09263-32017	.BEARING (32X48X30)	1	
3	09100-12052	BOLT (12X70)	1	W/TRANSOM(L,X)
4	09116-10150	BOLT (10X55)	6	W/TRANSOM(L,X)
5	09160-10141	WASHER (10.5X19X2)	6	W/TRANSOM(XX)
6	09160-12066	WASHER (12.5X22X2.5)	1	W/TRANSOM(L,X)
7	09140-10031	NUT, EXTENSION BOLT NO.1	6	W/TRANSOM(XX)
8	09159-12014	NUT	1	W/TRANSOM(XX)
9	17566-87D11	GROMMET, GEAR CASE	1	
10	09202-08006	PIN (8X12)	2	
11-1	55125-98J00-YAY	TAB, TRIM (BLACK)	1	
11-2	55125-98J00-Y5S	TAB, TRIM (WHITE)	1	
12	09116-08137	BOLT (8X22)	1	
13	55128-93J10	PLUG, DRAIN	2	
14	09168-10034	GASKET (9.5X16.5X2)	3	
15	55321-93J01	ANODE, PROTECTION	2	
16	09116-06236	BOLT (6X16)	2	
17	55332-87D11	RUBBER, EXHAUST SEAL	1	
18	55333-87D10	PLATE, EXHAUST SEAL	1	
19	55127-87D00	UNION, SPEEDOMETER HOSE	1	
20-1	09355-40805-600	HOSE (4X8X600)	1	W/TRANSOM(L,X) L:600->50
20-2	09355-40805-600	HOSE (4X8X600)	1	W/TRANSOM(XX) L:600->180
21	09362-09008	UNION	1	
22	09407-10404	CLAMP (L:100)	2	
23-1	58700-93L00	PROPELLER (3X16X17)	1	
23-2	58700-93L10	PROPELLER (3X16X18.5)	1	
23-3	58700-93L20	PROPELLER (3X16X20)	1	
23-4	58700-93L30	PROPELLER (3X16X21.5)	1	

DF250_E01_019_407A
GEAR CASE

FIG.407A

FIG.407A (1-I-15) GEAR CASE (DF200T E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23-5	58700-93L40	PROPELLER (3X16X23)	1	
23-6	58700-93L50	PROPELLER (3X16X24.5)	1	
23-7	58700-93L60	PROPELLER (3X16X26)	1	OPT
23-8	58700-93L70	PROPELLER (3X16X27.5)	1	OPT
23-9	58700-93L80	PROPELLER (3X16X15)	1	OPT
23-10	58700-96J00	PROPELLER (3X15.5X17)	1	OPT
23-11	58700-96J10	PROPELLER (3X15.25X19)	1	OPT
23-12	58700-96J20	PROPELLER (3X15X21)	1	OPT
23-13	58700-96J30	PROPELLER (3X14.75X23)	1	OPT
23-14	58700-96J40	PROPELLER (3X14.5X25)	1	OPT
23-15	58700-96J50	PROPELLER (3X14.5X27)	1	OPT
24	58120-93L00	.BUSH SET, PROPELLER	1	
25	57632-93L10	STOPPER, PROPELLER BUSH	1	
26	57633-93L00	SPACER, PROPELLER NUT	1	
27	09141-18005	NUT	1	
28	09160-18028	WASHER (18.5X31X1)	1	
29	09204-03003	COTTER PIN (D:3.6,L:25)	1	
30	55128-93L00	PLUG, DRAIN	1	
31	09160-12066	WASHER (12.5X22X2.5)	1	W/TRANSOM(XX)
32	57630-93L00	KIT, PROPELLER NUT	1	OPT
33	25700-93J00	KIT, GEAR CASE SEALING	1	OPT
				NOT ILLUSTRATED

DF200T E01

DF250_E01_019_407A
GEAR CASE

FIG.407B

FIG.407B (1-J-2) GEAR CASE (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	55110-93J20-YAY	CASE, GEAR (BLACK)	1	
1-2	55110-93J20-Y5S	CASE, GEAR (WHITE)	1	
2	09263-32017	.BEARING (32X48X30)	1	
3	09100-12052	BOLT (12X70)	1	
4	09116-10150	BOLT (10X55)	6	
5	09160-12066	WASHER (12.5X22X2.5)	1	
6	17566-87D11	GROMMET, GEAR CASE	1	
7	09202-08006	PIN (8X12)	2	
8-1	55125-98J00-YAY	TAB, TRIM (BLACK)	1	
8-2	55125-98J00-Y5S	TAB, TRIM (WHITE)	1	
9	09116-08137	BOLT (8X22)	1	
10	55128-93J10	PLUG, DRAIN	2	
11	09168-10034	GASKET (9.5X16.5X2)	3	
12	55321-93J01	ANODE, PROTECTION	2	
13	09116-06236	BOLT (6X16)	2	
14	55332-87D11	RUBBER, EXHAUST SEAL	1	
15	55333-87D10	PLATE, EXHAUST SEAL	1	
16	55127-87D00	UNION, SPEEDOMETER HOSE	1	
17	09355-40805-600	HOSE (4X8X600)	1	L:600->50
18	09362-09008	UNION	1	
19	09407-10404	CLAMP (L:100)	2	
20-1	58700-93L00	PROPELLER (3X16X17)	1	
20-2	58700-93L10	PROPELLER (3X16X18.5)	1	
20-3	58700-93L20	PROPELLER (3X16X20)	1	
20-4	58700-93L30	PROPELLER (3X16X21.5)	1	
20-5	58700-93L40	PROPELLER (3X16X23)	1	
20-6	58700-93L50	PROPELLER (3X16X24.5)	1	
20-7	58700-93L60	PROPELLER (3X16X26)	1	OPT
20-8	58700-93L70	PROPELLER (3X16X27.5)	1	OPT
20-9	58700-93L80	PROPELLER (3X16X15)	1	OPT

DF250_E01_019_407B
GEAR CASE

FIG.407B

FIG.407B (1-J-3) GEAR CASE (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
20-10	58700-96J00	PROPELLER (3X15.5X17)	1	OPT
20-11	58700-96J10	PROPELLER (3X15.25X19)	1	OPT
20-12	58700-96J20	PROPELLER (3X15X21)	1	OPT
20-13	58700-96J30	PROPELLER (3X14.75X23)	1	OPT
20-14	58700-96J40	PROPELLER (3X14.5X25)	1	OPT
20-15	58700-96J50	PROPELLER (3X14.5X27)	1	OPT
21	58120-93L00	.BUSH SET, PROPELLER	1	
22	57632-93L10	STOPPER, PROPELLER BUSH	1	
23	57633-93L00	SPACER, PROPELLER NUT	1	
24	09141-18005	NUT	1	
25	09160-18028	WASHER (18.5X31X1)	1	
26	09204-03003	COTTER PIN (D:3.6,L:25)	1	
27	55128-93L00	PLUG, DRAIN	1	
28	57630-93L00	KIT, PROPELLER NUT	1	OPT
29	25700-93J00	KIT, GEAR CASE SEALING	1	OPT
				NOT ILLUSTRATED

DF200T E40

DF250_E01_019_407B
GEAR CASE

FIG.407C

FIG.407C (1-J-4) GEAR CASE (DF200Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	55110-93J30-YAY	CASE, GEAR (BLACK)	1	
1-2	55110-93J30-Y5S	CASE, GEAR (WHITE)	1	
2	09263-32017	.BEARING (32X48X30)	1	
3	56145-93J00	.HOUSING, SHIFT CAM	1	
4	04221-08129	.PIN	1	
5	09265-50002	.BEARING (50X90X21.75)	1	
6	09100-12052	BOLT (12X70)	1	W/TRANSOM(X)
7	09116-10150	BOLT (10X55)	6	W/TRANSOM(X)
8	09160-10141	WASHER (10.5X19X2)	6	W/TRANSOM(XX)
9	09160-12066	WASHER (12.5X22X2.5)	1	W/TRANSOM(X)
10	09140-10031	NUT	6	W/TRANSOM(XX)
11	09159-12014	NUT	1	W/TRANSOM(XX)
12	17566-87D11	GROMMET, GEAR CASE	1	
13	09202-08006	PIN (8X12)	2	
14-1	55125-98J00-YAY	TAB, TRIM (BLACK)	1	
14-2	55125-98J00-Y5S	TAB, TRIM (WHITE)	1	
15	09116-08137	BOLT (8X22)	1	
16	55128-93J10	PLUG, DRAIN	2	
17	09168-10034	GASKET (9.5X16.5X2)	3	
18	55321-93J01	ANODE, PROTECTION	2	
19	09116-06236	BOLT (6X16)	2	
20	55332-87D11	RUBBER, EXHAUST SEAL	1	
21	55333-87D10	PLATE, EXHAUST SEAL	1	
22	55127-87D00	UNION, SPEEDOMETER HOSE	1	
23-1	09355-40805-600	HOSE (4X8X600)	1	W/TRANSOM(X) L:600->50
23-2	09355-40805-600	HOSE (4X8X600)	1	W/TRANSOM(XX) L:600->180
24	09362-09008	UNION	1	
25	09407-10404	CLAMP (L:100)	2	
26-1	58800-93L10	PROPELLER (3X16X18.5)	1	

DF250_E01_019_407C
GEAR CASE

FIG.407C

FIG.407C (1-J-5) GEAR CASE (DF200Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
26-2	58800-93L20	PROPELLER (3X16X20)	1	
26-3	58800-93L30	PROPELLER (3X16X21.5)	1	
26-4	58800-93L40	PROPELLER (3X16X23)	1	
26-5	58800-93L00	PROPELLER (3X16X17)	1	
26-6	58800-93L50	PROPELLER (3X16X24.5)	1	OPT
26-7	58800-93L60	PROPELLER (3X16X26)	1	OPT
26-8	58800-96J00	PROPELLER (3X15.5X17)	1	OPT
26-9	58800-96J10	PROPELLER (3X15.25X19)	1	OPT
26-10	58800-96J20	PROPELLER (3X15X21)	1	OPT
26-11	58800-96J30	PROPELLER (3X14.75X23)	1	OPT
26-12	58800-96J40	PROPELLER (3X14.5X25)	1	OPT
26-13	58800-96J50	PROPELLER (3X14.5X27)	1	OPT
27	58120-93L00	.BUSH SET, PROPELLER	1	
28	57632-93L10	STOPPER, PROPELLER BUSH	1	
29	57633-93L00	SPACER, PROPELLER NUT	1	
30	09141-18005	NUT	1	
31	09160-18028	WASHER (18.5X31X1)	1	
32	09204-03003	COTTER PIN (D:3.6,L:25)	1	
33	55128-93L00	PLUG, DRAIN	1	
34	09160-12066	WASHER (12.5X22X2.5)	1	W/TRANSOM(XX)
35	57630-93L00	KIT, PROPELLER NUT	1	OPT
36	25700-93J00	KIT, GEAR CASE SEALING	1	OPT
				NOT ILLUSTRATED

DF200Z E01

DF250_E01_019_407C
GEAR CASE

FIG.407D

FIG.407D (1-J-6) GEAR CASE (DF200Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	55110-93J30-YAY	CASE, GEAR (BLACK)	1	
1-2	55110-93J30-Y5S	CASE, GEAR (WHITE)	1	
2	09263-32017	.BEARING (32X48X30)	1	
3	56145-93J00	.HOUSING, SHIFT CAM	1	
4	04221-08129	.PIN	1	
5	09265-50002	.BEARING (50X90X21.75)	1	
6	09100-12052	BOLT (12X70)	1	
7	09116-10150	BOLT (10X55)	6	
8	09160-12066	WASHER (12.5X22X2.5)	1	
9	17566-87D11	GROMMET, GEAR CASE	1	
10	09202-08006	PIN (8X12)	2	
11-1	55125-98J00-YAY	TAB, TRIM (BLACK)	1	
11-2	55125-98J00-Y5S	TAB, TRIM (WHITE)	1	
12	09116-08137	BOLT (8X22)	1	
13	55128-93J10	PLUG, DRAIN	2	
14	09168-10034	GASKET (9.5X16.5X2)	3	
15	55321-93J01	ANODE, PROTECTION	2	
16	09116-06236	BOLT (6X16)	2	
17	55332-87D11	RUBBER, EXHAUST SEAL	1	
18	55333-87D10	PLATE, EXHAUST SEAL	1	
19	55127-87D00	UNION, SPEEDOMETER HOSE	1	
20	09355-40805-600	HOSE (4X8X600)	1	L:600->50
21	09362-09008	UNION	1	
22	09407-10404	CLAMP (L:100)	2	
23-1	58800-93L10	PROPELLER (3X16X18.5)	1	
23-2	58800-93L20	PROPELLER (3X16X20)	1	
23-3	58800-93L30	PROPELLER (3X16X21.5)	1	
23-4	58800-93L40	PROPELLER (3X16X23)	1	
23-5	58800-93L00	PROPELLER (3X16X17)	1	
23-6	58800-93L50	PROPELLER (3X16X24.5)	1	OPT

DF250_E01_019_407D
GEAR CASE

FIG.407D

FIG.407D (1-J-7) GEAR CASE (DF200Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23-7	58800-93L60	PROPELLER (3X16X26)	1	OPT
23-8	58800-96J00	PROPELLER (3X15.5X17)	1	OPT
23-9	58800-96J10	PROPELLER (3X15.25X19)	1	OPT
23-10	58800-96J20	PROPELLER (3X15X21)	1	OPT
23-11	58800-96J30	PROPELLER (3X14.75X23)	1	OPT
23-12	58800-96J40	PROPELLER (3X14.5X25)	1	OPT
23-13	58800-96J50	PROPELLER (3X14.5X27)	1	OPT
24	58120-93L00	.BUSH SET, PROPELLER	1	
25	57632-93L10	STOPPER, PROPELLER BUSH	1	
26	57633-93L00	SPACER, PROPELLER NUT	1	
27	09141-18005	NUT	1	
28	09160-18028	WASHER (18.5X31X1)	1	
29	09204-03003	COTTER PIN (D:3.6,L:25)	1	
30	55128-93L00	PLUG, DRAIN	1	
31	57630-93L00	KIT, PROPELLER NUT	1	OPT
32	25700-93J00	KIT, GEAR CASE SEALING	1	OPT
				NOT ILLUSTRATED

DF200Z E40

DF250_E01_019_407D
GEAR CASE

FIG.407E

FIG.407E (1-J-8) GEAR CASE (DF225T)(DF250T)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	55110-93J20-YAY	CASE, GEAR (BLACK)	1	
1-2	55110-93J20-Y5S	CASE, GEAR (WHITE)	1	
2	09263-32017	.BEARING (32X48X30)	1	
3	09100-12052	BOLT (12X70)	1	W/TRANSOM(X)
4	09116-10150	BOLT (10X55)	6	W/TRANSOM(X)
5	09160-10141	WASHER (10.5X19X2)	6	W/TRANSOM(XX)
6	09160-12066	WASHER (12.5X22X2.5)	1	W/TRANSOM(X)
7	09140-10031	NUT	6	W/TRANSOM(XX)
8	09159-12014	NUT	1	W/TRANSOM(XX)
9	17566-87D11	GROMMET, GEAR CASE	1	
10	09202-08006	PIN (8X12)	2	
11-1	55125-98J00-YAY	TAB, TRIM (BLACK)	1	
11-2	55125-98J00-Y5S	TAB, TRIM (WHITE)	1	
12	09116-08137	BOLT (8X22)	1	
13	55128-93J10	PLUG, DRAIN	2	
14	09168-10034	GASKET (9.5X16.5X2)	3	
15	55321-93J01	ANODE, PROTECTION	2	
16	09116-06236	BOLT (6X16)	2	
17	55332-87D11	RUBBER, EXHAUST SEAL	1	
18	55333-87D10	PLATE, EXHAUST SEAL	1	
19	55127-87D00	UNION, SPEEDOMETER HOSE	1	
20-1	09355-40805-600	HOSE (4X8X600)	1	W/TRANSOM(X) L:600->50
20-2	09355-40805-600	HOSE (4X8X600)	1	W/TRANSOM(XX) L:600->180
21	09362-09008	UNION	1	
22	09407-10404	CLAMP (L:100)	2	
23-1	58700-93L00	PROPELLER (3X16X17)	1	

DF250_E01_019_407E
GEAR CASE

FIG.407E

FIG.407E (1-J-9) GEAR CASE (DF225T)(DF250T)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23-2	58700-93L10	PROPELLER (3X16X18.5)	1	
23-3	58700-93L20	PROPELLER (3X16X20)	1	
23-4	58700-93L30	PROPELLER (3X16X21.5)	1	
23-5	58700-93L40	PROPELLER (3X16X23)	1	
23-6	58700-93L50	PROPELLER (3X16X24.5)	1	
23-7	58700-93L60	PROPELLER (3X16X26)	1	OPT
23-8	58700-93L70	PROPELLER (3X16X27.5)	1	OPT
23-9	58700-93L80	PROPELLER (3X16X15)	1	OPT
23-10	58700-96J00	PROPELLER (3X15.5X17)	1	OPT
23-11	58700-96J10	PROPELLER (3X15.25X19)	1	OPT
23-12	58700-96J20	PROPELLER (3X15X21)	1	OPT
23-13	58700-96J30	PROPELLER (3X14.75X23)	1	OPT
23-14	58700-96J40	PROPELLER (3X14.5X25)	1	OPT
23-15	58700-96J50	PROPELLER (3X14.5X27)	1	OPT
24	58120-93L00	.BUSH SET, PROPELLER	1	
25	57632-93L10	STOPPER, PROPELLER BUSH	1	
26	57633-93L00	SPACER, PROPELLER NUT	1	
27	09141-18005	NUT	1	
28	09160-18028	WASHER (18.5X31X1)	1	
29	09204-03003	COTTER PIN (D:3.6,L:25)	1	
30	55128-93L00	PLUG, DRAIN	1	
31	09160-12066	WASHER (12.5X22X2.5)	1	W/TRANSOM(XX)
32	57630-93L00	KIT, PROPELLER NUT	1	OPT
33	25700-93J00	KIT, GEAR CASE SEALING	1	OPT
				NOT ILLUSTRATED

DF225T E01
DF225T E40
DF250T E01
DF250T E40

DF250_E01_019_407E
GEAR CASE

FIG.407F

FIG.407F (1-J-10) GEAR CASE (DF225Z)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	55110-93J30-YAY	CASE, GEAR (BLACK)	1	
1-2	55110-93J30-Y5S	CASE, GEAR (WHITE)	1	
2	09263-32017	.BEARING (32X48X30)	1	
3	56145-93J00	.HOUSING, SHIFT CAM	1	
4	04221-08129	.PIN	1	
5	09265-50002	.BEARING (50X90X21.75)	1	
6	09100-12052	BOLT (12X70)	1	W/TRANSOM(X)
7	09116-10150	BOLT (10X55)	6	W/TRANSOM(X)
8	09160-10141	WASHER (10.5X19X2)	6	W/TRANSOM(XX)
9	09160-12066	WASHER (12.5X22X2.5)	1	W/TRANSOM(X)
10	09140-10031	NUT	6	W/TRANSOM(XX)
11	09159-12014	NUT	1	W/TRANSOM(XX)
12	17566-87D11	GROMMET, GEAR CASE	1	
13	09202-08006	PIN (8X12)	2	
14-1	55125-98J00-YAY	TAB, TRIM (BLACK)	1	
14-2	55125-98J00-Y5S	TAB, TRIM (WHITE)	1	
15	09116-08137	BOLT (8X22)	1	
16	55128-93J10	PLUG, DRAIN	2	
17	09168-10034	GASKET (9.5X16.5X2)	3	
18	55321-93J01	ANODE, PROTECTION	2	
19	09116-06236	BOLT (6X16)	2	
20	55332-87D11	RUBBER, EXHAUST SEAL	1	
21	55333-87D10	PLATE, EXHAUST SEAL	1	
22	55127-87D00	UNION, SPEEDOMETER HOSE	1	
23-1	09355-40805-600	HOSE (4X8X600)	1	W/TRANSOM(X) L:600->50
23-2	09355-40805-600	HOSE (4X8X600)	1	W/TRANSOM(XX) L:600->180

DF250_E01_019_407F
GEAR CASE

FIG.407F

FIG.407F (1-J-11) GEAR CASE (DF225Z)(DF250Z)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
24	09362-09008	UNION	1	
25	09407-10404	CLAMP (L:100)	2	
26-1	58800-93L10	PROPELLER (3X16X18.5)	1	
26-2	58800-93L20	PROPELLER (3X16X20)	1	
26-3	58800-93L30	PROPELLER (3X16X21.5)	1	
26-4	58800-93L40	PROPELLER (3X16X23)	1	
26-5	58800-93L00	PROPELLER (3X16X17)	1	
26-6	58800-93L50	PROPELLER (3X16X24.5)	1	OPT
26-7	58800-93L60	PROPELLER (3X16X26)	1	OPT
26-8	58800-96J00	PROPELLER (3X15.5X17)	1	OPT
26-9	58800-96J10	PROPELLER (3X15.25X19)	1	OPT
26-10	58800-96J20	PROPELLER (3X15X21)	1	OPT
26-11	58800-96J30	PROPELLER (3X14.75X23)	1	OPT
26-12	58800-96J40	PROPELLER (3X14.5X25)	1	OPT
26-13	58800-96J50	PROPELLER (3X14.5X27)	1	OPT
27	58120-93L00	.BUSH SET, PROPELLER	1	
28	57632-93L10	STOPPER, PROPELLER BUSH	1	
29	57633-93L00	SPACER, PROPELLER NUT	1	
30	09141-18005	NUT	1	
31	09160-18028	WASHER (18.5X31X1)	1	
32	09204-03003	COTTER PIN (D:3.6,L:25)	1	
33	55128-93L00	PLUG, DRAIN	1	
34	09160-12066	WASHER (12.5X22X2.5)	1	W/TRANSOM(XX)
35	57630-93L00	KIT, PROPELLER NUT	1	OPT
36	25700-93J00	KIT, GEAR CASE SEALING	1	OPT
				NOT ILLUSTRATED

DF225Z E01
DF225Z E40
DF250Z E01
DF250Z E40

DF250_E01_019_407F
GEAR CASE

FIG.410A

FIG.410A (1-J-12) SIDE COVER TRANSOM(L)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61131-93J20-YAY	COVER, OIL PAN STBD (BLACK)	1	
1-2	61131-93J20-Y5S	COVER, OIL PAN STBD (WHITE)	1	
2-1	61141-93J20-YAY	COVER, OIL PAN PORT (BLACK)	1	
2-2	61141-93J20-Y5S	COVER, OIL PAN PORT (WHITE)	1	
3	61137-93J00	CUSHION, OIL PAN COV UPPER	2	
4	09136-06161	SCREW (6X17)	8	
5	09136-06148	SCREW (6X35)	3	
6-1	61811-93J30-YAY	COVER, SIDE STBD (BLACK)	1	
6-2	61811-93J30-Y5S	COVER, SIDE STBD (WHITE)	1	
7-1	61821-93J10-YAY	COVER, SIDE PORT (BLACK)	1	
7-2	61821-93J10-Y5S	COVER, SIDE PORT (WHITE)	1	
8	61134-93J20	SEAL, SIDE COVER	1	
9	09409-05302-5PK	CLIP (BLACK)	2	
10	61817-93J00	PLUG, SIDE COVER	2	
11	09136-06148	SCREW (6X35)	8	
12	61827-93J02	HOLDER, SIDE COVER	1	
13	09321-10030	CUSHION	2	
14	01550-08167	BOLT	2	
15-1	61831-93J13-YAY	PANEL, FRONT (BLACK)	1	
15-2	61831-93J13-Y5S	PANEL, FRONT (WHITE)	1	
16	09116-08174	BOLT (8X38)	2	
17	09169-08039	WASHER	2	
18	09320-11013	CUSHION	2	
19	09103-05026	BOLT (5X10)	6	
20	61632-93J00	SHAFT, ENGINE COVER HOOK	3	

DF250_E01_019_410A
SIDE COVER

FIG.410A

FIG.410A (1-J-13) SIDE COVER TRANSOM(L)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
21-1	61633-93J00-YAY	LEVER, HOOK RR STBD (BLACK)	1	
21-2	61633-93J00-Y5S	LEVER, HOOK RR STBD (WHITE)	1	
22-1	61634-93J00-YAY	LEVER, HOOK RR PORT (BLACK)	1	
22-2	61634-93J00-Y5S	LEVER, HOOK RR PORT (WHITE)	1	
23	61641-93J10	HOOK, ENGINE COVER (REAR STBD/FRONT)	2	
24	61641-93J20	HOOK, ENGINE COVER (REAR PORT)	1	
25-1	61645-93J01-YAY	LEVER, HOOK FR (BLACK)	1	
25-2	61645-93J01-Y5S	LEVER, HOOK FR (WHITE)	1	
26	61673-93J01	LATCH, HOOK LEVER	3	
27	09116-06127	BOLT (6X12)	3	
28	09160-13014	WASHER (13.2X25X1)	3	
29	09164-14008	WASHER	3	
30	09202-04022	PIN	3	
31	09306-04005	BUSH	6	
32	09306-13007	BUSH	3	
33	61124-93J60	GROMMET, REMOCON CABLE	1	
34	67341-93J30	HOLDER, REMOCON CABLE	1	
35	67345-93J00	PROTECTOR, R/CON CABLE HOLDER	1	
36	09407-25402	CLAMP (L:250)	1	
37	01550-06167	BOLT	2	
38-1	61649-93J00	LABEL, HOOK LEVER (REAR STBD / FRONT)	1	FOR YAY
38-2	61649-93J10	LABEL, HOOK LEVER (REAR STBD / FRONT)	1	FOR Y5S
39	67343-93J30	STOPPER, REMOCON CABLE	1	
40	09160-06047	WASHER (6.5X20X2)	1	
41	09352-70103-600	HOSE (7X10.2X600)	2	L:600->21
42	01570-06107	BOLT	1	
43	17913-93J00	PLUG, WATER	1	

FIG.410A

FIG.410A (1-J-14) SIDE COVER TRANSOM(L)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
44	17914-93J00	GASKET, WATER PLUG	1	
45	17917-87L00	CONNECTOR, FLUSH WATER	1	
46	61458-90J00	LABEL, ENGINE COVER	1	
47	67361-90J10	ADAPTER, HOSE (RIGGING)	1	
48	09208-06009	PIN, HOSE ADAPTER (RIGGING)	2	
49	09383-04002	E RING	2	

DF200T E01
DF200T E40

DF250_E01_019_410A
SIDE COVER

FIG.410B

FIG.410B (1-J-15) SIDE COVER TRANSOM(X,XX)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61131-93J01-YAY	COVER, OIL PAN STBD (BLACK)	1	
1-2	61131-93J01-Y5S	COVER, OIL PAN STBD (WHITE)	1	
2-1	61141-93J01-YAY	COVER, OIL PAN PORT (BLACK)	1	
2-2	61141-93J01-Y5S	COVER, OIL PAN PORT (WHITE)	1	
3	61137-93J00	CUSHION, OIL PAN COV UPPER	2	
4	09139-06135	SCREW (6X17)	5	
5	09139-06136	SCREW (6X65)	3	
6-1	61811-93J40-YAY	COVER, SIDE STBD (BLACK)	1	
6-2	61811-93J40-Y5S	COVER, SIDE STBD (WHITE)	1	
7-1	61821-93J10-YAY	COVER, SIDE PORT (BLACK)	1	
7-2	61821-93J10-Y5S	COVER, SIDE PORT (WHITE)	1	
8	61134-93J20	SEAL, SIDE COVER	1	
9	09409-05302-5PK	CLIP (BLACK)	2	
10	61817-93J00	PLUG, SIDE COVER	2	
11	09136-06148	SCREW (6X35)	8	
12	61827-93J02	HOLDER, SIDE COVER	1	
13	09321-10030	CUSHION	2	
14	01550-08167	BOLT	2	
15-1	61831-93J13-YAY	PANEL, FRONT (BLACK)	1	
15-2	61831-93J13-Y5S	PANEL, FRONT (WHITE)	1	
16	09116-08174	BOLT (8X38)	2	
17	09169-08039	WASHER	2	
18	09320-11013	CUSHION	2	
19	09103-05026	BOLT (5X10)	6	
20	61632-93J00	SHAFT, ENGINE COVER HOOK	3	
21-1	61633-93J00-YAY	LEVER, HOOK RR STBD (BLACK)	1	
21-2	61633-93J00-Y5S	LEVER, HOOK RR STBD (WHITE)	1	
22-1	61634-93J00-YAY	LEVER, HOOK RR PORT (BLACK)	1	
22-2	61634-93J00-Y5S	LEVER, HOOK RR PORT (WHITE)	1	
23	61641-93J10	HOOK, ENGINE COVER (REAR STBD/FRONT)	2	
24	61641-93J20	HOOK, ENGINE COVER (REAR PORT)	1	

DF250_E01_019_410B
SIDE COVER

FIG.410B

FIG.410B (1-K-2) SIDE COVER TRANSOM(X,XX)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25-1	61645-93J01-YAY	LEVER, HOOK FR (BLACK)	1	
25-2	61645-93J01-Y5S	LEVER, HOOK FR (WHITE)	1	
26	61673-93J01	LATCH, HOOK LEVER	3	
27	09116-06127	BOLT (6X12)	3	
28	09160-13014	WASHER (13.2X25X1)	3	
29	09164-14008	WASHER	3	
30	09202-04022	PIN	3	
31	09306-04005	BUSH	6	
32	09306-13007	BUSH	3	
33	61124-93J60	GROMMET, REMOCON CABLE	1	
34	67341-93J30	HOLDER, REMOCON CABLE	1	
35	67345-93J00	PROTECTOR, R/CON CABLE HOLDER	1	
36	09407-25402	CLAMP (L:250)	1	
37	01550-06167	BOLT	2	
38-1	61649-93J00	LABEL, HOOK LEVER (REAR STBD / FRONT)	1	FOR YAY
38-2	61649-93J10	LABEL, HOOK LEVER (REAR STBD / FRONT)	1	FOR Y5S
39	67343-93J30	STOPPER, REMOCON CABLE	1	
40	09160-06047	WASHER (6.5X20X2)	1	
41	09352-70103-600	HOSE (7X10.2X600)	2	L:600->21
42	01570-06107	BOLT	1	
43	17913-93J00	PLUG, WATER	1	
44	17914-93J00	GASKET, WATER PLUG	1	
45	17917-87L00	CONNECTOR, FLUSH WATER	1	
46	61458-90J00	LABEL, ENGINE COVER	1	
47	67361-90J10	ADAPTER, HOSE (RIGGING)	1	
48	09208-06009	PIN, HOSE ADAPTER (RIGGING)	2	
49	09383-04002	E RING	2	

DF250_E01_019_410B
SIDE COVER

FIG.420A

FIG.420A (1-K-3) ENGINE COVER (DF200T E01)(DF200Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61420-93890-YAY	COVER SET, ENGINE (BLACK)	1	
1-2	61430-93800-Y5S	COVER SET, ENGINE (WHITE)	1	
2	61112-93J20	.RUBBER, ENG COVER	1	
3	61416-93J00	.GUARD, AIR INTAKE	1	
4-1	61431-93J03-YAY	.HANDLE, TILT UP (BLACK)	1	
4-2	61431-93J03-Y5S	.HANDLE, TILT UP (WHITE)	1	
5	61432-93J01	.LOUVER, TILT UP HANDLE	1	
6	61433-93J01	.COVER, AIR INTK INNER STBD	1	
7	61434-93J01	.COVER, AIR INTK INNER PORT	1	
8	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	
9	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	L:250->190
10	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	L:250->106
11	61439-93J20	.SEAL, TILT UP HANDLE PORT	1	
12	61439-93J40	.SEAL, TILT UP HANDLE RR	1	
13	61476-93J00	.SEAL, AIR VENT	1	
14	03542-05169	.SCREW	8	
15	03542-05169	.SCREW	4	
16	03542-05169	.SCREW	5	
17	03542-05169	.SCREW	4	
18	61610-93J00	.FASTENER	3	
19	61621-93J01	.BRACKET, FASTENER	3	
20	09329-10024	.CUSHION	3	
21	01547-06167	.BOLT	6	
22	01550-06127	.BOLT	3	

DF250_E01_019_420A
ENGINE COVER

FIG.420A

FIG.420A (1-K-4) ENGINE COVER (DF200T E01)(DF200Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23-1	61443-96J50	.STRIPE, ENGINE COVER STBD (BLACK)	1	FOR YAY
23-2	61443-96J60	.STRIPE, ENGINE COVER STBD (WHITE)	1	FOR Y5S
24-1	61453-96J50	.STRIPE, ENGINE COVER PORT (BLACK)	1	FOR YAY
24-2	61453-96J60	.STRIPE, ENGINE COVER PORT (WHITE)	1	FOR Y5S
25	68111-93J00	.EMBLEM (S)	1	
26-1	61422-93JF0	MARK, EMBLEM FRONT (200) (BLACK)	1	FOR YAY
26-2	61422-93JG0	MARK, EMBLEM FRONT (200) (WHITE)	1	FOR Y5S
27-1	61435-93JE0	MARK, EMBLEM REAR (200) (BLACK)	1	FOR YAY
27-2	61435-93JF0	MARK, EMBLEM REAR (200) (WHITE)	1	FOR Y5S
28	09800-81835	TOOL SET	1	
29-1	99011-93JG0-054	MANUAL, OWNER'S	1	
29-2	99011-93JG0-059	MANUAL, OWNER'S	1	
30	68110-96J01	COVER, WEATHER	1	OPT

DF200T E01
DF200Z E01

DF250_E01_019_420A
ENGINE COVER

FIG.420B

FIG.420B (1-K-5) ENGINE COVER (DF200T E40)(DF200Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61420-93890-YAY	COVER SET, ENGINE (BLACK)	1	
1-2	61430-93800-Y5S	COVER SET, ENGINE (WHITE)	1	
2	61112-93J20	.RUBBER, ENG COVER	1	
3	61416-93J00	.GUARD, AIR INTAKE	1	
4-1	61431-93J03-YAY	.HANDLE, TILT UP (BLACK)	1	
4-2	61431-93J03-Y5S	.HANDLE, TILT UP (WHITE)	1	
5	61432-93J01	.LOUVER, TILT UP HANDLE	1	
6	61433-93J01	.COVER, AIR INTK INNER STBD	1	
7	61434-93J01	.COVER, AIR INTK INNER PORT	1	
8	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	
9	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	L:250->190
10	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	L:250->106
11	61439-93J20	.SEAL, TILT UP HANDLE PORT	1	
12	61439-93J40	.SEAL, TILT UP HANDLE RR	1	
13	61476-93J00	.SEAL, AIR VENT	1	
14	03542-05169	.SCREW	8	
15	03542-05169	.SCREW	4	
16	03542-05169	.SCREW	5	
17	03542-05169	.SCREW	4	
18	61610-93J00	.FASTENER	3	
19	61621-93J01	.BRACKET, FASTENER	3	
20	09329-10024	.CUSHION	3	
21	01547-06167	.BOLT	6	
22	01550-06127	.BOLT	3	

DF250_E01_019_420B
ENGINE COVER

FIG.420B

FIG.420B (1-K-6) ENGINE COVER (DF200T E40)(DF200Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23-1	61443-96J50	.STRIPE, ENGINE COVER STBD (BLACK)	1	FOR YAY
23-2	61443-96J60	.STRIPE, ENGINE COVER STBD (WHITE)	1	FOR Y5S
24-1	61453-96J50	.STRIPE, ENGINE COVER PORT (BLACK)	1	FOR YAY
24-2	61453-96J60	.STRIPE, ENGINE COVER PORT (WHITE)	1	FOR Y5S
25	68111-93J00	.EMBLEM (S)	1	
26-1	61422-93JF0	MARK, EMBLEM FRONT (200) (BLACK)	1	FOR YAY
26-2	61422-93JG0	MARK, EMBLEM FRONT (200) (WHITE)	1	FOR Y5S
27-1	61435-93JE0	MARK, EMBLEM REAR (200) (BLACK)	1	FOR YAY
27-2	61435-93JF0	MARK, EMBLEM REAR (200) (WHITE)	1	FOR Y5S
28	09800-81835	TOOL SET	1	
29	99011-93JG0-059	MANUAL, OWNER'S	1	
30	68110-96J01	COVER, WEATHER	1	OPT

DF200T E40
DF200Z E40

DF250_E01_019_420B
ENGINE COVER

FIG.420C

FIG.420C (1-K-7) ENGINE COVER (DF225T E01)(DF225Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61420-93890-YAY	COVER SET, ENGINE (BLACK)	1	
1-2	61430-93800-Y5S	COVER SET, ENGINE (WHITE)	1	
2	61112-93J20	.RUBBER, ENG COVER	1	
3	61416-93J00	.GUARD, AIR INTAKE	1	
4-1	61431-93J03-YAY	.HANDLE, TILT UP (BLACK)	1	
4-2	61431-93J03-Y5S	.HANDLE, TILT UP (WHITE)	1	
5	61432-93J01	.LOUVER, TILT UP HANDLE	1	
6	61433-93J01	.COVER, AIR INTK INNER STBD	1	
7	61434-93J01	.COVER, AIR INTK INNER PORT	1	
8	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	
9	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	L:250->190
10	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	L:250->106
11	61439-93J20	.SEAL, TILT UP HANDLE PORT	1	
12	61439-93J40	.SEAL, TILT UP HANDLE RR	1	
13	61476-93J00	.SEAL, AIR VENT	1	
14	03542-05169	.SCREW	8	
15	03542-05169	.SCREW	4	
16	03542-05169	.SCREW	5	
17	03542-05169	.SCREW	4	
18	61610-93J00	.FASTENER	3	
19	61621-93J01	.BRACKET, FASTENER	3	
20	09329-10024	.CUSHION	3	
21	01547-06167	.BOLT	6	
22	01550-06127	.BOLT	3	

DF250_E01_019_420C
ENGINE COVER

FIG.420C

FIG.420C (1-K-8) ENGINE COVER (DF225T E01)(DF225Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23-1	61443-96J50	.STRIPE, ENGINE COVER STBD (BLACK)	1	FOR YAY
23-2	61443-96J60	.STRIPE, ENGINE COVER STBD (WHITE)	1	FOR Y5S
24-1	61453-96J50	.STRIPE, ENGINE COVER PORT (BLACK)	1	FOR YAY
24-2	61453-96J60	.STRIPE, ENGINE COVER PORT (WHITE)	1	FOR Y5S
25	68111-93J00	.EMBLEM (S)	1	
26-1	61422-93JB0	MARK, EMBLEM FRONT (225) (BLACK)	1	FOR YAY
26-2	61422-93JC0	MARK, EMBLEM FRONT (225) (WHITE)	1	FOR Y5S
27-1	61435-93JA0	MARK, EMBLEM REAR (225) (BLACK)	1	FOR YAY
27-2	61435-93JB0	MARK, EMBLEM REAR (225) (WHITE)	1	FOR Y5S
28	09800-81835	TOOL SET	1	
29-1	99011-93JG0-054	MANUAL, OWNER'S	1	
29-2	99011-93JG0-059	MANUAL, OWNER'S	1	
30	68110-96J01	COVER, WEATHER	1	OPT

DF225T E01
DF225Z E01

DF250_E01_019_420C
ENGINE COVER

FIG.420D

FIG.420D (1-K-9) ENGINE COVER (DF225T E40)(DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61420-93890-YAY	COVER SET, ENGINE (BLACK)	1	
1-2	61430-93800-Y5S	COVER SET, ENGINE (WHITE)	1	
2	61112-93J20	.RUBBER, ENG COVER	1	
3	61416-93J00	.GUARD, AIR INTAKE	1	
4-1	61431-93J03-YAY	.HANDLE, TILT UP (BLACK)	1	
4-2	61431-93J03-Y5S	.HANDLE, TILT UP (WHITE)	1	
5	61432-93J01	.LOUVER, TILT UP HANDLE	1	
6	61433-93J01	.COVER, AIR INTK INNER STBD	1	
7	61434-93J01	.COVER, AIR INTK INNER PORT	1	
8	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	
9	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	L:250->190
10	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	L:250->106
11	61439-93J20	.SEAL, TILT UP HANDLE PORT	1	
12	61439-93J40	.SEAL, TILT UP HANDLE RR	1	
13	61476-93J00	.SEAL, AIR VENT	1	
14	03542-05169	.SCREW	8	
15	03542-05169	.SCREW	4	
16	03542-05169	.SCREW	5	
17	03542-05169	.SCREW	4	
18	61610-93J00	.FASTENER	3	
19	61621-93J01	.BRACKET, FASTENER	3	
20	09329-10024	.CUSHION	3	
21	01547-06167	.BOLT	6	
22	01550-06127	.BOLT	3	

DF250_E01_019_420D
ENGINE COVER

FIG.420D

FIG.420D (1-K-10) ENGINE COVER (DF225T E40)(DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23-1	61443-96J50	.STRIPE, ENGINE COVER STBD (BLACK)	1	FOR YAY
23-2	61443-96J60	.STRIPE, ENGINE COVER STBD (WHITE)	1	FOR Y5S
24-1	61453-96J50	.STRIPE, ENGINE COVER PORT (BLACK)	1	FOR YAY
24-2	61453-96J60	.STRIPE, ENGINE COVER PORT (WHITE)	1	FOR Y5S
25	68111-93J00	.EMBLEM (S)	1	
26-1	61422-93JB0	MARK, EMBLEM FRONT (225) (BLACK)	1	FOR YAY
26-2	61422-93JC0	MARK, EMBLEM FRONT (225) (WHITE)	1	FOR Y5S
27-1	61435-93JA0	MARK, EMBLEM REAR (225) (BLACK)	1	FOR YAY
27-2	61435-93JB0	MARK, EMBLEM REAR (225) (WHITE)	1	FOR Y5S
28	09800-81835	TOOL SET	1	
29	99011-93JG0-059	MANUAL, OWNER'S	1	
30	68110-96J01	COVER, WEATHER	1	OPT

DF225T E40
DF225Z E40

DF250_E01_019_420D
ENGINE COVER

FIG.420E

FIG.420E (1-K-11) ENGINE COVER (DF250T E01)(DF250Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61420-93890-YAY	COVER SET, ENGINE (BLACK)	1	
1-2	61430-93800-Y5S	COVER SET, ENGINE (WHITE)	1	
2	61112-93J20	.RUBBER, ENG COVER	1	
3	61416-93J00	.GUARD, AIR INTAKE	1	
4-1	61431-93J03-YAY	.HANDLE, TILT UP (BLACK)	1	
4-2	61431-93J03-Y5S	.HANDLE, TILT UP (WHITE)	1	
5	61432-93J01	.LOUVER, TILT UP HANDLE	1	
6	61433-93J01	.COVER, AIR INTK INNER STBD	1	
7	61434-93J01	.COVER, AIR INTK INNER PORT	1	
8	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	
9	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	L:250->190
10	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	L:250->106
11	61439-93J20	.SEAL, TILT UP HANDLE PORT	1	
12	61439-93J40	.SEAL, TILT UP HANDLE RR	1	
13	61476-93J00	.SEAL, AIR VENT	1	
14	03542-05169	.SCREW	8	
15	03542-05169	.SCREW	4	
16	03542-05169	.SCREW	5	
17	03542-05169	.SCREW	4	
18	61610-93J00	.FASTENER	3	
19	61621-93J01	.BRACKET, FASTENER	3	
20	09329-10024	.CUSHION	3	
21	01547-06167	.BOLT	6	
22	01550-06127	.BOLT	3	

DF250_E01_019_420E
ENGINE COVER

FIG.420E

FIG.420E (1-K-12) ENGINE COVER (DF250T E01)(DF250Z E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23-1	61443-96J50	.STRIPE, ENGINE COVER STBD (BLACK)	1	FOR YAY
23-2	61443-96J60	.STRIPE, ENGINE COVER STBD (WHITE)	1	FOR Y5S
24-1	61453-96J50	.STRIPE, ENGINE COVER PORT (BLACK)	1	FOR YAY
24-2	61453-96J60	.STRIPE, ENGINE COVER PORT (WHITE)	1	FOR Y5S
25	68111-93J00	.EMBLEM (S)	1	
26-1	61422-93JD0	MARK, EMBLEM FRONT (250) (BLACK)	1	FOR YAY
26-2	61422-93JE0	MARK, EMBLEM FRONT (250) (WHITE)	1	FOR Y5S
27-1	61435-93JC0	MARK, EMBLEM REAR (250) (BLACK)	1	FOR YAY
27-2	61435-93JD0	MARK, EMBLEM REAR (250) (WHITE)	1	FOR Y5S
28	09800-81835	TOOL SET	1	
29-1	99011-93JG0-054	MANUAL, OWNER'S	1	
29-2	99011-93JG0-059	MANUAL, OWNER'S	1	
30	68110-96J01	COVER, WEATHER	1	OPT

DF250T E01
DF250Z E01

DF250_E01_019_420E
ENGINE COVER

FIG.420F

FIG.420F (1-K-13) ENGINE COVER (DF250T E40)(DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61420-93890-YAY	COVER SET, ENGINE (BLACK)	1	
1-2	61430-93800-Y5S	COVER SET, ENGINE (WHITE)	1	
2	61112-93J20	.RUBBER, ENG COVER	1	
3	61416-93J00	.GUARD, AIR INTAKE	1	
4-1	61431-93J03-YAY	.HANDLE, TILT UP (BLACK)	1	
4-2	61431-93J03-Y5S	.HANDLE, TILT UP (WHITE)	1	
5	61432-93J01	.LOUVER, TILT UP HANDLE	1	
6	61433-93J01	.COVER, AIR INTK INNER STBD	1	
7	61434-93J01	.COVER, AIR INTK INNER PORT	1	
8	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	
9	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	L:250->190
10	61438-93J00	.TAPE, TILT UP HANDLE (L:250)	1	L:250->106
11	61439-93J20	.SEAL, TILT UP HANDLE PORT	1	
12	61439-93J40	.SEAL, TILT UP HANDLE RR	1	
13	61476-93J00	.SEAL, AIR VENT	1	
14	03542-05169	.SCREW	8	
15	03542-05169	.SCREW	4	
16	03542-05169	.SCREW	5	
17	03542-05169	.SCREW	4	
18	61610-93J00	.FASTENER	3	
19	61621-93J01	.BRACKET, FASTENER	3	
20	09329-10024	.CUSHION	3	
21	01547-06167	.BOLT	6	
22	01550-06127	.BOLT	3	

FIG.420F

FIG.420F (1-K-14) ENGINE COVER (DF250T E40)(DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23-1	61443-96J50	.STRIPE, ENGINE COVER STBD (BLACK)	1	FOR YAY
23-2	61443-96J60	.STRIPE, ENGINE COVER STBD (WHITE)	1	FOR Y5S
24-1	61453-96J50	.STRIPE, ENGINE COVER PORT (BLACK)	1	FOR YAY
24-2	61453-96J60	.STRIPE, ENGINE COVER PORT (WHITE)	1	FOR Y5S
25	68111-93J00	.EMBLEM (S)	1	
26-1	61422-93JD0	MARK, EMBLEM FRONT (250) (BLACK)	1	FOR YAY
26-2	61422-93JE0	MARK, EMBLEM FRONT (250) (WHITE)	1	FOR Y5S
27-1	61435-93JC0	MARK, EMBLEM REAR (250) (BLACK)	1	FOR YAY
27-2	61435-93JD0	MARK, EMBLEM REAR (250) (WHITE)	1	FOR Y5S
28	09800-81835	TOOL SET	1	
29	99011-93JG0-059	MANUAL, OWNER'S	1	
30	68110-96J01	COVER, WEATHER	1	OPT

DF250T E40
DF250Z E40

DF250_E01_019_420F
ENGINE COVER

FIG.430A

FIG.430A (1-K-15) FUEL HOSE

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	65700-93J11	HOSE, FUEL (TANK TO ENGINE)	1	
2	65770-93J12	.PUMP, SQUEEZE	1	
3	09401-13423	CLIP	2	

DF250_E01_019_430A
FUEL HOSE

FIG.442A

FIG.442A (1-L-2) DRAG LINK

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67700-93J00	LINK SET, DRAG	1	OPT
2	41161-94400	.SEAL, STEERING CABLE	1	OPT
3	67701-87J11	.LINK ASSY, DRAG	1	OPT
4	67721-87J00	..SPACER	1	OPT
5	67725-99E00	..BOLT, DRAG LINK	1	OPT
6	67726-99E00	..NUT	2	OPT
7	67728-99E00	..WASHER	4	OPT
8	67467-89J01	CONNECTOR, REMOCON CABLE	2	
9	09385-06012	CLIP	2	
10	09160-06055	WASHER (7X12X1)	2	

DF250_E01_019_442A
DRAG LINK

FIG.460A

FIG.460A (1-L-3) METER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	34800-93J02	METER ASSY, TRIM	1	BLACK
1-2	34800-93J13	METER ASSY, TRIM	1	WHITE
2	09471-12108	.BULB (12V 1.7W, T6.5)	1	
3-1	34200-93J02	TACHOMETER ASSY, WITH MONITOR	1	BLACK
3-2	34200-93J14	TACHOMETER ASSY, WITH MONITOR	1	WHITE
4	09471-12077	.BULB (12V1.7W, T10, WB121)	1	

FIG.501A

FIG.501A (1-L-4) OPT:METER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	34800-93J02	METER ASSY, TRIM	1	BLACK
1-2	34800-93J13	METER ASSY, TRIM	1	WHITE
2	09471-12108	.BULB (12V1.7W,T6.5)	1	
3-1	34100-93J02	SPEEDOMETER ASSY	1	MAX 130KM/H BLACK
3-2	34100-93J13	SPEEDOMETER ASSY	1	MAX 130KM/H WHITE
3-3	34100-93J22	SPEEDOMETER ASSY	1	MAX 80KM/H BLACK
3-4	34100-93J33	SPEEDOMETER ASSY	1	MAX 80KM/H WHITE
3-5	34100-93J42	SPEEDOMETER ASSY	1	MAX 45KNOTS BLACK
3-6	34100-93J53	SPEEDOMETER ASSY	1	MAX 45KNOTS WHITE
3-7	34100-93J62	SPEEDOMETER ASSY	1	MAX 65KNOTS WHITE
4	09471-12028	.BULB (12V3.4W,T10)	1	
5	34191-92E00	.TUBE	1	
6	09407-14407	.CLAMP (L:145)	2	
7	36615-96300	.TERMINAL, RESIN	2	
8-1	34600-93J02	METER ASSY, VOLTAGE	1	BLACK
8-2	34600-93J13	METER ASSY, VOLTAGE	1	WHITE
9	09471-12103	.BULB (12V3W,T6.5)	1	
10-1	34300-93J02	GAUGE ASSY, FUEL	1	BLACK
10-2	34300-93J13	GAUGE ASSY, FUEL	1	WHITE
11	34310-92E00	.LEAD, FUEL GAUGE	1	
12	34360-92E00	.ADAPTER, FUEL GAUGE	1	
13	09471-12103	.BULB (12V3W,T6.5)	1	
14-1	34500-93J02	METER ASSY, HOUR	1	BLACK
14-2	34500-93J13	METER ASSY, HOUR	1	WHITE
15	09471-12103	.BULB (12V3W,T6.5)	1	
16-1	34650-93J22	GAUGE ASSY, WATER PRESSURE	1	15PSI BLACK
16-2	34650-93J33	GAUGE ASSY, WATER PRESSURE	1	15PSI WHITE
17	34191-92E00	.TUBE	1	
18	09407-14407	.CLAMP (L:145)	2	
19	09471-12103	.BULB (12V3W,T6.5)	1	

DF250_E01_019_501A
OPT:METER

FIG.501A

FIG.501A (1-L-5) OPT:METER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
20-1	34200-93J02	TACHOMETER ASSY, WITH MONITOR	1	BLACK
20-2	34200-93J14	TACHOMETER ASSY, WITH MONITOR	1	WHITE
21	09471-12077	.BULB (12V1.7W,T10,WB121)	1	
22	34190-87D00	SENDER ASSY, SPEEDOMETER	1	
23	34190-95500	SENDER ASSY, SPEEDOMETER	1	
24	03112-0630B	.SCREW	2	
25	36682-92E00	WIRE, TRIM METER EXT (L:6500)	1	

DF250_E01_019_501A
OPT:METER

FIG.508A

FIG.508A (1-L-6) OPT:REMOTE CONTROL

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-93J51	REMOTE CONTROL ASSY	1	
2	36646-93J01	.WIRE ASSY, PTT SW ADAPTER	1	
3	36628-92E00	.GROMMET, WIRE HARNESS	1	
4	37110-93J11	.SWITCH ASSY, IGNITION	1	
5-1	37141-99E00	..KEY (931)	2	
5-2	37141-99E10	..KEY (932)	2	
5-3	37141-99E20	..KEY (933)	2	
5-4	37141-99E30	..KEY (934)	2	
5-5	37141-99E40	..KEY (935)	2	
5-6	37141-99E50	..KEY (936)	2	
5-7	37141-99E60	..KEY (937)	2	
5-8	37141-99E70	..KEY (938)	2	
5-9	37141-99E80	..KEY (939)	2	
5-10	37141-99E90	..KEY (940)	2	
5-11	37141-99EA0	..KEY (941)	2	
5-12	37141-99EB0	..KEY (942)	2	
6	37143-99E00	..CAP, KEY	2	
7	37149-93J00	..CAP CYLINDER BODY	1	
8	37721-93J91	.SWITCH, NEUTRAL	1	
9	37820-93J04	.SWITCH ASSY, EMERGENCY	1	
10	37823-92E01	..PLATE	1	
11	37826-92J00	..NUT	1	
12	37850-90J06	.SWITCH ASSY, PTT	1	
13	38500-93J90	.BUZZER	1	
14	67212-95600	.WASHER	1	
15	67296-92E11	.SCREW, NEUTRAL SW	2	
16	67220-95630	.PLATE ASSY	1	
17	67223-99E10	.KNOB, BRAKE ADJ	1	
18	67229-95600	.ROLLER	1	
19	67232-95600	.BUSH	1	
20	67238-87D00	.GEAR, DRIVE	1	
21	67241-99E10	.LEVER, FREE THROTTLE	1	
22	67243-95600	.BUSH	1	
23	67244-95600	.WASHER, WAVE	1	

DF250_E01_019_508A
OPT:REMOTE CONTROL

FIG.508A

FIG.508A (1-L-7) OPT:REMOTE CONTROL

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
24	67245-95600	.DRUM, FREE THROTTLE	1	
25	67251-99E20	.LEVER, HANDLE	1	
26	67252-95600	.BUSH	2	
27	67253-95600	.WASHER	1	
28	67255-99E10	.ARM, LOCK	1	
29	67256-95600	.HOLDER, NEUT LOCK	1	
30	67257-99E10	.CAP, LEVER	1	
31	67258-99E00	.BRACKET, LOCK ARM	1	
32	67259-87D00	.SPRING, NEUTRAL ARM	1	
33	67261-99E10	.GRIP	1	
34	67296-94310	.SCREW	1	
35	67264-95600	.WASHER	1	
36	67267-93J00	.COVER, WIRE	1	
37	67273-95600	.SPACER	1	
38	67275-95600	.END, CABLE	2	
39	67292-94300	.E RING	3	
40	67294-95600	.SPACER	3	
41	67296-90J10	.SCREW	5	
42	67296-94300	.SCREW	2	
43	67296-95600	.SCREW	3	
44	67296-95610	.SCREW	2	
45	67297-95600	.WASHER	2	
46	77811-54GB0-0PG	.EMBLEM, REAR MARK S (CHROME)	1	
47	09100-08232	.BOLT (8X30)	1	
48	09126-05003	.SCREW (5X12)	2	
49	09140-06020	.NUT	3	
50	09160-06104	.WASHER (6.5X24X2)	3	
51	37859-90J00	.SPACER	1	
52	67282-94L00	.DECAL, REMOCON SIDE	1	
53	67284-94L00	.MARK, HANDLE LEVER	1	
54-1	36620-93J02	WIRE ASSY, REMOTE CONTROL	1	L:5000
54-2	36620-93J52	WIRE ASSY, REMOTE CONTROL	1	L:3500
54-3	36620-93J62	WIRE ASSY, REMOTE CONTROL	1	L:6500
55	09481-10501	.FUSE (10A)	1	

DF250_E01_019_508A
OPT:REMOTE CONTROL

FIG.508A

FIG.508A (1-L-8) OPT:REMOTE CONTROL

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
56	67140-95600	ATTACHMENT, TWIN REMOCON KIT	1	
57	67294-95600	.SPACER	3	
58	67296-95621	.SCREW (L:165)	3	
59-1	67320-93J00	CABLE, REMOCON 8F (2.4M)	2	
59-2	67320-93J10	CABLE, REMOCON 10F (3.1M)	2	
59-3	67320-93J20	CABLE, REMOCON 12F (3.7M)	2	
59-4	67320-93J30	CABLE, REMOCON 14F (4.2M)	2	
59-5	67320-93J40	CABLE, REMOCON 16F (4.8M)	2	
59-6	67320-93J50	CABLE, REMOCON 18F (5.4M)	2	
59-7	67320-93J60	CABLE, REMOCON 20F (6.0M)	2	
59-8	67320-93J70	CABLE, REMOCON 22F (6.7M)	2	
59-9	67320-93J80	CABLE, REMOCON 24F (7.3M)	2	

DF250_E01_019_508A
OPT:REMOTE CONTROL

FIG.517A

FIG.517A (1-L-9) OPT:CONCEALED REMOCON (1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-93J33	REMOTE CONTROL ASSY	1	
2	67298-92E50	.SPRING	1	
3	67296-94310	.SCREW	1	
4	67295-92E10	.SCREW (3X12)	2	
5	37850-92E27	.SWITCH ASSY, PTT	1	
6	67288-92E60	.WASHER	1	
7	09125-04021	.SCREW (4X20)	1	
8	67255-92E50	.ARM, NEUTRAL LOCK	1	
9	67251-92E50	.LEVER	1	
10	67261-92E50	.GRIP	1	
11	67256-92E50	.HOLDER, NEUTRAL LOCK	1	
12	67257-92E00	.CAP, LEVER	1	
13	67242-92E50	.SHAFT, FREE ACC	1	
14	67288-92E20	.WASHER	6	
15	67296-88D10	.SCREW (5X16)	4	
16	67288-92E70	.WASHER	1	
17	67296-88D20	.SCREW (6X35)	3	
18	67295-92E50	.SCREW (6X30)	3	
19	67287-92E50	.NUT	3	
20	09160-06104	.WASHER (6.5X24X2)	3	
21	67296-88D30	.SCREW (5X30)	4	
22	67254-92E50	.COVER, LOCK ARM	1	
23	36890-93J00	.WIRING ASSY	1	
24	67275-95600	.END CABLE	2	
25	67273-95600	.SPACER	1	
26	67283-92E50	.DECAL, LEVER	1	
27	67284-92E50	.DECAL, CLUTCH	1	
28	67274-92E50	.BASE	1	
29	67211-92E50	.COVER	1	

DF250_E01_019_517A
OPT:CONCEALED REMOCON (1)

FIG.518A

FIG.518A (1-L-10) OPT:CONCEALED REMOCON (2)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-93J33	REMOTE CONTROL ASSY	1	
2	67222-92E50	.DUEL PLATE	1	
3	67292-94300	.E RING	3	
4	67288-92E10	.WASHER	1	
5	67291-92E00	.SNAP RING	2	
6	67223-92E50	.BRAKE ADJUST	1	
7	67221-92E50	.HOLDER ASSY	1	
8	67224-92E50	.BRAKE SHOE ASSY	1	
9	67225-92E50	.DISC, BRAKE	1	
10	09140-06020	.NUT	2	
11	67294-92E00	.SPACER	1	
12	37721-95500	.SWITCH ASSY, NEUTRAL	1	
13	67296-92E11	.SCREW (3X15)	2	
14	67226-92E10	.BOLT, STOPPER (REAR)	2	
15	67296-92E20	.SCREW (5X25)	2	
16	67240-92E50	.ARM ASSY, THROTTLE	1	
17	67228-92E00	.WASHER	1	
18	67286-92E00	.BOLT (6X18)	3	
19	67230-92E00	.ARM ASSY, SHIFT	1	
20	09125-05042	.SCREW (5X10)	11	
21	67234-92E00	.GEAR CASE	1	
22	67245-92E00	.LEVER ASSY, THROTTLE	1	
23	67227-92E00	.STOPPER	1	
24	67296-88D10	.SCREW (5X16)	2	
25	67225-92E00	.SPRING	1	
26	09125-04004	.SCREW (4X6)	1	
27	67233-92E00	.SPRING	1	
28	67235-92E00	.PLATE, SHIFT LOCK	1	
29	67239-92E10	.PLATE, SHIFT PIN	1	
30	67236-92E00	.ROLLER	1	
31	67237-92E01	.SPRING	5	
32	67238-92E50	.GEAR, DRIVE	1	
33	67239-92E00	.PIN	1	
34	67246-92E50	.SHAFT, DRIVE	1	

DF250_E01_019_518A
OPT:CONCEALED REMOCON (2)

FIG.518A

FIG.518A (1-L-11) OPT:CONCEALED REMOCON (2)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	67252-92E00	.BUSH	1	
36	67291-92E10	.SNAP RING	1	
37	67253-92E10	.WASHER	1	
38	67252-92E10	.BUSH	1	
39	67253-95600	.WASHER	1	
40	67231-92E00	.GEAR, SHIFT	1	
41	67232-95600	.BUSH	1	
42	67241-92E50	.ROD, FREE ACC	1	
43	67232-92E50	.BUSH	1	

DF250_E01_019_518A
OPT:CONCEALED REMOCON (2)

FIG.521A

FIG.521A (1-L-12) OPT:HARNESS

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	36620-93J10	WIRE ASSY, REMOCON EXTENSION	1	L:2000
1-2	36620-93J40	WIRE ASSY, REMOCON EXTENSION	1	L:3000
2	36620-93J30	WIRE ASSY, REMOCON ADAPTER NO.2	1	L:2000
3	17917-87L00	CONNECTOR, FLUSH WATER	1	
4	38500-93J00	BUZZER ASSY, WARNING	1	
5	34660-93J00	KIT, WATER PRESS GAUGE	1	
6	09352-50903-600	.HOSE (5X9X600)	1	L:600->110
7	09352-50903-00B	.HOSE (5X9X2000)	1	L:2000->750
8	09367-06006	.3 WAY	1	
9	09401-08413	.CLIP	4	
10	18498-87JC1	.PROTECTOR	1	L:450->390

DF250_E01_019_521A
OPT:HARNESS

FIG.530A

FIG.530A (1-L-13) OPT:SWITCH

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	37100-96J00	PANEL ASSY, IGNITION SW	1	
2	37110-93J01	.SWITCH ASSY, IGNITION	1	
3-1	37141-99E00	..KEY (931)	2	
3-2	37141-99E10	..KEY (932)	2	
3-3	37141-99E20	..KEY (933)	2	
3-4	37141-99E30	..KEY (934)	2	
3-5	37141-99E40	..KEY (935)	2	
3-6	37141-99E50	..KEY (936)	2	
3-7	37141-99E60	..KEY (937)	2	
3-8	37141-99E70	..KEY (938)	2	
3-9	37141-99E80	..KEY (939)	2	
3-10	37141-99E90	..KEY (940)	2	
3-11	37141-99EA0	..KEY (941)	2	
3-12	37141-99EB0	..KEY (942)	2	
4	37143-99E00	..CAP, KEY	1	
5	37149-93J00	..CAP CYLINDER BODY	1	
6	37139-99E00	.PANEL, IGNITION SW	1	
7	38500-93J90	.BUZZER ASSY, WARNING	1	
8	09407-08401	.CLAMP (L:80)	1	
9	37803-93J05	PANEL ASSY, EMERGENCY SW	1	
10	37820-93J10	.SWITCH ASSY, EMERGENCY	1	
11	37823-92E01	..PLATE ASSY, EMERGENCY SWITCH LOCK	1	
12	37826-92J10	..NUT	1	
13	37825-99E10	.PANEL, EMERGENCY SW	1	
14	03122-05165	.SCREW	4	
15	37805-93J00	PANEL ASSY, PTT SW	1	
16	37855-99E00	.PANEL, PTT SW	1	
17	37210-93J00	PANEL ASSY, LIGHTING SW	1	
18	37212-93J00	.PANEL, LIGHTING SW	1	
19	37100-96J15	PANEL ASSY, DUAL ENGINE SW	1	
20	37110-93J01	.SWITCH ASSY, IGNITION	2	
21-1	37141-99E00	..KEY (931)	4	
21-2	37141-99E10	..KEY (932)	4	

DF250_E01_019_530A
OPT:SWITCH

FIG.530A

FIG.530A (1-L-14) OPT:SWITCH

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
21-3	37141-99E20	..KEY (933)	4	
21-4	37141-99E30	..KEY (934)	4	
21-5	37141-99E40	..KEY (935)	4	
21-6	37141-99E50	..KEY (936)	4	
21-7	37141-99E60	..KEY (937)	4	
21-8	37141-99E70	..KEY (938)	4	
21-9	37141-99E80	..KEY (939)	4	
21-10	37141-99E90	..KEY (940)	4	
21-11	37141-99EA0	..KEY (941)	4	
21-12	37141-99EB0	..KEY (942)	4	
22	37143-99E00	..CAP, KEY	2	
23	37149-93J00	..CAP CYLINDER BODY	2	
24	37820-93JA0	.SWITCH ASSY, EMERGENCY	1	
25	37823-92E01	..PLATE ASSY, EMERGENCY SWITCH LOCK	1	
26	37826-92J10	..NUT	1	
27	37139-99E30	.PANEL	1	
28	03121-0516A	.SCREW	4	
29	38500-93J90	.BUZZER ASSY, WARNING	2	
30	09407-08401	.CLAMP (L:80)	1	
31	37100-96J25	PANEL ASSY, ENGINE SW	1	
32	37110-93J01	.SWITCH ASSY, IGNITION	1	
33-1	37141-99E00	..KEY (931)	2	
33-2	37141-99E10	..KEY (932)	2	
33-3	37141-99E20	..KEY (933)	2	
33-4	37141-99E30	..KEY (934)	2	
33-5	37141-99E40	..KEY (935)	2	
33-6	37141-99E50	..KEY (936)	2	
33-7	37141-99E60	..KEY (937)	2	
33-8	37141-99E70	..KEY (938)	2	
33-9	37141-99E80	..KEY (939)	2	
33-10	37141-99E90	..KEY (940)	2	
33-11	37141-99EA0	..KEY (941)	2	
33-12	37141-99EB0	..KEY (942)	2	
34	37143-99E00	..CAP, KEY	1	
35	37149-93J00	..CAP CYLINDER BODY	1	

DF250_E01_019_530A
OPT:SWITCH

FIG.530A

FIG.530A (1-L-15) OPT:SWITCH

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
36	37820-93J10	.SWITCH ASSY, EMERGENCY	1	
37	37823-92E01	..PLATE ASSY, EMERGENCY SW LOCK	1	
38	37826-92J10	..NUT	1	
39	37139-99E40	.PANEL	1	
40	03121-0516A	.SCREW	4	
41	38500-93J90	.BUZZER ASSY, WARNING	1	
42	09407-08401	.CLAMP (L:80)	1	

DF250_E01_019_530A
OPT:SWITCH

FIG.541A

FIG.541A (2-B-2) OPT:REMOTE CONTROL ASSY DUAL (1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-88L10	REMOTE CONTROL ASSY	1	
2	67261-88L10	.GRIP, REMOCON NO.2	2	
3	67261-88L00	.GRIP, REMOCON NO.1	2	
4	37850-88L10	.SWITCH ASSY, PTT	1	
5	67296-88L00	.SCREW	6	
6	67288-92E20	.WASHER	6	
7	67212-88L10	.COVER, PLUG (DUAL)	1	
8	68111-88L00	.EMBLEM, MARK (S)	1	
9	67257-88L00	.CAP, LEVER	2	
10	67281-88L10	.DECAL (DUAL)	1	
11	67296-92E60	.SCREW	4	
12	67288-92E60	.WASHER	4	
13	67253-92E00	.WASHER	2	
14	67275-95600	.END, CABLE	4	
15	67273-95600	.SPACER	2	
16	67271-88L10	.COVER, REMOCON LEVER LOWER	2	
17	67211-88L10	.COVER (DUAL)	1	
18	36890-88L00	.WIRE ASSY, NEWTRAL & PTT SW	1	
19	67263-88L30	.CAP, GRIP SW HOLE	1	
20	67217-88L00	.GUIDE, WATER PROOF	1	
21	67296-88L10	.SCREW, WATER PROOF GUIDE	2	
22	37850-88L30	.SWITCH ASSY PTT STBD (DUAL)	1	
23	37850-88L20	.SWITCH ASSY PTT PORT (DUAL)	1	
24	67264-88L00	.COVER, LEVER DESIGN	2	
25	67264-88L10	.COVER, LEVER PLATING	2	
26	67251-88L00	.LEVER, HANDLE	2	
27	67500-88L10	KIT, REMOCON SPACER DUAL	1	
28	09125-05135	.SCREW (5X65)	4	
29	09160-05029	.WASHER (5.5X12X0.8)	4	
30	09140-05005	.NUT	4	
31	67273-88L10	.GROMMET, REMOCON (DUAL)	1	

DF250_E01_019_541A
OPT:REMOTE CONTROL ASSY DUAL (1)

FIG.542A

FIG.542A (2-B-3) OPT:REMOTE CONTROL ASSY DUAL (2)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-88L10	REMOTE CONTROL ASSY	1	
2	67222-92E00	.DUAL PLATE	2	
3	67223-92E00	.BRAKE ADJUST	2	
4	67288-92E00	.WASHER	2	
5	67292-94300	.E RING	8	
6	67272-88L00	.GOM SEAL, WATERPROOF	2	
7	67291-92E00	.SNAP RING	2	
8	67221-92E00	.SHIFT ASSY	2	
9	67224-92E00	.BRAKE ARM ASSY	2	
10	09140-06020	.NUT	4	
11	37721-92E10	.SWITCH ASSY, NEUTRAL	1	
12	67236-92E00	.ROLLER	2	
13	67296-88D10	.SCREW (5X16)	4	
14	67296-92E20	.SCREW	4	
15	67226-92E00	.BOLT, STOPPER FRONT	2	
16	67226-92E10	.BOLT, STOPPER REAR	2	
17	67240-92E00	.ARM ASSY, THROTTLE	2	
18	67228-92E00	.WASHER	2	
19	67286-92E00	.BOLT	6	
20	67230-88L00	.ARM ASSY, SHIFT	2	
21	09125-05042	.SCREW (5X10)	18	
22	67234-88L00	.CASE, GEAR	2	
23	67245-92E00	.LEVER ASSY, THROTTLE	2	
24	67227-92E00	.STOPPER	2	
25	09126-06006	.SCREW (6X20)	4	
26	67233-92E00	.SPRING	2	
27	67235-92E00	.PLATE, SHIFT LOCK	2	
28	67237-92E01	.SPRING	10	
29	67269-92E00	.BRACKET	1	
30	67296-88D10	.SCREW (5X16)	1	
31	67238-88L00	.GEAR, DRIVE	2	
32	67231-88L00	.GEAR, SHIFT	2	
33	67232-88L00	.BUSH, SHIFT GEAR	2	
34	67241-88L00	.ROD, FREE ACCEL	2	

DF250_E01_019_542A
OPT:REMOTE CONTROL ASSY DUAL (2)

FIG.542A

FIG.542A (2-B-4) OPT:REMOTE CONTROL ASSY DUAL (2)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	67239-92E00	.PIN	2	
36	67246-88L00	.SHAFT, REMOCON DRIVE	2	
37	67291-92E10	.SNAP RING	2	
38	67243-92E00	.CAP, HOLE	2	
39	67252-88L00	.BUSH, REMOCON DRIVE SHAFT	2	
40	67253-88L00	.WASHER	2	
41	67239-92E10	.PLATE, SHIFT PIN	2	
42	67274-88L10	.FLANGE, COVER BASE (DUAL)	2	
43	67287-92E10	.NUT	1	
44	67296-95610	.SCREW	4	
45	67296-92E30	.SCREW	4	
46	67296-92E80	.SCREW	3	
47	09160-05024	.WASHER (5.5X16X1.5)	4	
48	67287-92E00	.NUT	4	
49	67273-88L10	.GROMMET, REMOCON (DUAL)	1	

DF250_E01_019_542A
OPT:REMOTE CONTROL ASSY DUAL (2)

FIG.544A

FIG.544A (2-B-5) OPT:REMOTE CONTROL ASSY SINGLE (1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-88L00	REMOTE CONTROL ASSY, SINGLE	1	
2	67261-88L10	.GRIP, REMOCON NO.2	1	
3	67261-88L00	.GRIP, REMOCON NO.1	1	
4	37850-88L00	.SWITCH ASSY, PTT	1	
5	67296-88L00	.SCREW	3	
6	67288-92E20	.WASHER	3	
7	67212-88L00	.COVER, PLUG (SINGLE)	1	
8	68111-88L00	.EMBLEM, MARK (S)	1	
9	67257-88L00	.CAP, LEVER	1	
10	67281-88L00	.DECAL (SINGLE)	1	
11	67296-92E60	.SCREW	2	
12	67288-92E60	.WASHER	2	
13	67253-92E00	.WASHER	1	
14	67275-95600	.END, CABLE	2	
15	67273-95600	.SPACER	1	
16	67271-88L10	.COVER, REMOCON LEVER LOWER	1	
17	67211-88L00	.COVER (SINGLE)	1	
18	67264-88L00	.COVER, LEVER DESIGN	1	
19	67264-88L10	.COVER, LEVER PLATING	1	
20	67251-88L00	.LEVER, HANDLE	1	
21	67500-88L00	KIT, REMOCON SPACER SINGLE	1	
22	09125-05135	.SCREW (5X65)	4	
23	09160-05029	.WASHER (5.5X12X0.8)	4	
24	09140-05005	.NUT	4	
25	67273-88L00	.GROMMET, REMOCON (SINGLE)	1	

DF250_E01_019_544A
OPT:REMOTE CONTROL ASSY SINGLE (1)

FIG.545A

DF250_E01_019_545A
OPT:REMOTE CONTROL ASSY SINGLE (2)

FIG.545A (2-B-6) OPT:REMOTE CONTROL ASSY SINGLE (2)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-88L00	REMOTE CONTROL ASSY	1	
2	67222-92E00	.DUAL PLATE	1	
3	67223-92E00	.BRAKE ADJUST	1	
4	67288-92E00	.WASHER	1	
5	67292-94300	.E RING	4	
6	67272-88L00	.GOM SEAL, WATERPROOF	1	
7	67291-92E00	.SNAP RING	1	
8	67221-92E00	.SHIFT ASSY	1	
9	67224-92E00	.BRAKE ARM ASSY	1	
10	09140-06020	.NUT	2	
11	37721-88L00	.SWITCH ASSY, NEUTRAL	1	
12	67236-92E00	.ROLLER	1	
13	67296-88D10	.SCREW (5X16)	2	
14	67296-92E20	.SCREW (5X25)	2	
15	67226-92E00	.BOLT, STOPPER FRONT	1	
16	67226-92E10	.BOLT, STOPPER REAR	1	
17	67240-92E00	.ARM ASSY, THROTTLE	1	
18	67228-92E00	.WASHER	1	
19	67286-92E00	.BOLT	3	
20	67230-88L00	.ARM ASSY, SHIFT	1	
21	09125-05042	.SCREW (5X10)	10	
22	67234-88L00	.CASE, GEAR	1	
23	67245-92E00	.LEVER ASSY, THROTTLE	1	
24	67227-92E00	.STOPPER	1	
25	09126-06006	.SCREW (6X20)	2	
26	67233-92E00	.SPRING	1	
27	67235-92E00	.PLATE, SHIFT LOCK	1	
28	67237-92E01	.SPRING	5	
29	67269-92E00	.BRACKET	1	
30	67296-88D10	.SCREW (5X16)	1	
31	67238-88L00	.GEAR, DRIVE	1	
32	67231-88L00	.GEAR, SHIFT	1	
33	67232-88L00	.BUSH, SHIFT GEAR	1	
34	67241-88L00	.ROD, FREE ACCEL	1	

FIG.545A

DF250_E01_019_545A
OPT:REMOTE CONTROL ASSY SINGLE (2)

FIG.545A (2-B-7) OPT:REMOTE CONTROL ASSY SINGLE (2)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	67239-92E00	.PIN	1	
36	67246-88L00	.SHIFT, REMOCON DRIVE	1	
37	67291-92E10	.SNAP RING	1	
38	67243-92E00	.CAP, HOLE	1	
39	67252-88L00	.BUSH, REMOCON DRIVE SHAFT	1	
40	67253-88L00	.WASHER	1	
41	67239-92E10	.PLATE, SHIFT PIN	1	
42	67274-88L00	.FLANGE, COVER BASE (SINGLE)	2	
43	67296-95610	.SCREW	4	
44	67296-92E30	.SCREW	4	
45	09160-05024	.WASHER (5.5X16X1.5)	4	
46	67287-92E00	.NUT	4	
47	67273-88L00	.GROMMET, REMOCON (SINGLE)	1	

FIG.573A

FIG.573A (2-B-8) OPT:TIE ROD

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67600-93J00	KIT, TIE ROD	1	
2	67725-93J00	.BOLT	2	
3	67726-93J00	.NUT	2	
4	67721-93J00	.SPACER	2	
5	67630-93J00	KIT, STEERING EXTENSION	1	
6	67725-93E00	.BOLT	4	
7	67726-99E00	.NUT	4	

DF250_E01_019_573A
OPT:TIE ROD

FIG.585A

FIG.585A (2-B-9) OPT:GASKET SET

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11410-93871	GASKET SET	1	
2	11141-93J10	.GASKET, CYL HEAD STBD	1	
3	11142-93J10	.GASKET, CYL HEAD PORT	1	
4	11179-93J00	.GASKET, CYL HEAD COVER STBD	1	
5	11189-93J00	.GASKET, CYL HEAD COVER PORT	1	
6	11332-93J00	.GASKET, CRANKCASE WTR JKT COV	1	
7	13119-93J00	.GASKET, INTAKE MANIFOLD	2	
8	14151-93J00	.GASKET, EXH COVER STBD	1	
9	14152-93J00	.GASKET, EXH COVER PORT	1	
10	11272-93J00	.GASKET, CYL BLOCK PLATE	1	
11	11489-93J00	.GASKET, OIL PAN	1	
12	14212-93J00	.GASKET, EXHAUST TUBE	1	
13	51123-93J00	.GASKET, MOUNT OIL SEAL COVER	1	
14	51142-93J00	.GASKET, ENGINE HOLDER COVER	1	
15	51211-93J00	.GASKET, ENGINE HOLDER	1	

DF250_E01_019_585A
OPT:GASKET SET

FIG.601A

FIG.601A (2-B-10) OPT:MULTI FUNCTION GAUGE (1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	34000-96L43	KIT, SINGLE GAUGE MECH	1	
2	34011-96L13	.SET, MULTI GAUGE	1	
3	34112-96L00	..NUT, GAUGE	1	
4	34193-96L00	..BEZEL, GAUGE	1	
5	34211-96L00	..COVER, GAUGE	1	
6	34825-96L00	..PACKING, GAUGE	1	
7	36661-96L30	.ADAPTER, GAUGE	1	
8	36615-96300	..TERMINAL	5	
9	34000-96L53	KIT, DUAL GAUGE MECH	1	
10	34011-96L13	.SET, MULTI GAUGE	2	
11	34112-96L00	..NUT, GAUGE	2	
12	34193-96L00	..BEZEL, GAUGE	2	
13	34211-96L00	..COVER, GAUGE	2	
14	34825-96L00	..PACKING, GAUGE	2	
15	36661-96L30	.ADAPTER, GAUGE	2	
16	36615-96300	..TERMINAL	10	
17	36662-88L10	.WIRE, 2 EXTENSION	2	
18	36663-88L00	.HARNESS ASSY, NETWORK POWER	1	
19	36664-88L00	.CONNECTOR, BRANCH	2	
20	36665-87L10	.ADAPTER, AUGE FOR MULT	1	
21	36665-88L00	.UNIT, RESISTOR FEMALE	1	
22	36665-88L10	.UNIT, RESISTOR MALE	1	

FIG.602A

FIG.602A (2-B-11) OPT:MULTI FUNCTION GAUGE (2)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	36001-88L00	SET, WIRE	1	
2	36662-88L10	.WIRE, 2 EXTENSION	1	
3	36663-88L00	.HARNESS ASSY, NETWORK POWER	1	
4	36664-88L00	.CONNECTOR, BRANCH	1	
5	36665-88L00	.UNIT, RESISTOR FEMALE	1	
6	36665-88L10	.UNIT, RESISTOR MALE	1	
7	34190-88L00	SENSOR ASSY, PAD WHEEL	1	
8	36662-88L10	WIRE, 2 EXTENSION	1	
9	36662-88L20	WIRE, 6 EXTENSION	1	
10	36662-88L30	WIRE, 15 EXTENSION	1	
11	36662-88L00	WIRE, 25 EXTENSION	1	
12	39950-88L02	MODULE ASSY, GPS RECEIVER	1	
13	36663-88L00	HARNESS ASSY, NETWORK POWER	1	
14	36665-88L00	UNIT, RESISTOR FEMALE	1	
15	36665-88L10	UNIT, RESISTOR MALE	1	
16	36664-88L00	CONNECTOR, BRANCH	1	
17	36667-96L11	WIRE, DUAL GAUGE ADAPTER	1	
18	36990-87D00	TERMINAL SET, WITH SLEEVE	1	

DF250_E01_019_602A
OPT:MULTI FUNCTION GAUGE (2)

10000

PART NO.	FIG.NO.-REF.NO.
11101-93J13	111A-1
	111B-1
11103-93J13	111A-5
	111B-5
11112-93J00	113A-4
11115-93J10-001	111A-40
	111B-41
11116-93J01	111A-9
	111B-9
11117-93J10	113A-5
11119-93J00	111A-10
	111B-10
11128-90J00	111A-2
	111A-6
	111B-2
	111B-6
11141-93J10	111A-11
	111B-11
	585A-2
11142-93J10	111A-12
	111B-12
	585A-3
11170-93J01	111A-22
	111B-22
11173-93J00	111A-24
	111B-24
11174-93J10	111A-31
	111B-32
11179-93J00	111A-26
	111B-26
	585A-4
11180-93J02	111A-23
11180-93J22	111B-23
11183-93J00	111A-25
	111B-25
11184-93J10	111A-38
	111B-39
11189-93J00	111A-27
	111B-27
	585A-5
11196-93J00	162A-1
11197-93J00	162A-2
11216-98L00	113A-6
11216-98L10	111A-13
	111B-13

PART NO.	FIG.NO.-REF.NO.
11261-93J00	111A-14
	111B-14
	140A-5
11261-93J10-Y5S	180A-1-2
11261-93J10-YAY	180A-1-1
11270-93J00	162A-3
11272-93J00	162A-4
	585A-10
11291-93J00	111A-36
	111B-37
11291-98J00	111A-41
	111B-42
11293-98J00	113A-1
11301-93J11	113A-3
11330-93J01	113A-18
11332-93J00	113A-19
	585A-6
11382-93J00	111A-33
	111B-34
11410-93871	585A-1
11435-93J00	180A-14
11489-93J00	180A-6
	585A-11
11501-93J03-Y5S	180A-7-2
11501-93J03-YAY	180A-7-1
11510-93J03	136A-1
11515-93J00	136A-4
11516-93J00	136A-6
11541-93J00-019	180A-9
11591-93J10	180A-8
12100-93J00-050	116A-14
12100-98810-025	116A-6-2
12100-98810-0A0	116A-6-1
12111-93J02-0B0	116A-1
12140-93J00	116A-2
12140-93J00-050	116A-15
12151-93J10	116A-3
12160-93J10	116A-5
12220-93J01	116A-7
12242-93J01	116A-10
12300-85830	116A-9-1
12300-85830-012	116A-9-2
12300-86812-0BA	116A-8-6
12300-86812-0CA	116A-8-7
12300-86812-0DA	116A-8-8
12300-86812-0EA	116A-8-9
12300-86812-0FA	116A-8-10
12340-86FA2-0B0	116A-8-1
12340-86FA2-0C0	116A-8-2
12340-86FA2-0D0	116A-8-3

PART NO.	FIG.NO.-REF.NO.
12340-86FA2-0E0	116A-8-4
12340-86FA2-0F0	116A-8-5
12632-93J11	175A-1
12701-93J30	121A-1
12701-93J40	121B-1
12701-93J50	121C-1
12705-93J30	121A-2
12705-93J40	121B-2
12705-93J50	121C-2
12721-93J30	121A-3
	121B-3
12721-93J50	121C-3
12725-93J30	121A-4
	121B-4
12729-93J50	121C-4
12730-93J02	119A-1
12734-93J00	119A-5
12740-93J00	121C-5
12742-93J10	121A-5
	121B-5
12748-93J00	121A-6
	121B-6
	121C-6
12749-93J00	121A-7
	121B-7
	121C-8
12753-93J00	121C-7
12761-93J00	119A-8
12762-93J00	119A-9
12770-93J00	119A-10
12771-93J00	119A-14
12772-93J00	119A-16
12775-93J00	119A-15
12778-93J00	119A-11
12810-93J00	119A-18
12812-90J00	119A-20
12813-73G00	119A-19
12831-93J01	119A-22
12832-93J00	119A-23
12833-93J00	119A-24
12891-93J00	121A-13
	121B-13
	121C-14
12892-93J00-218	121A-14-1
	121B-14-1
	121C-15-1
12892-93J00-220	121A-14-2
	121B-14-2
	121C-15-2
12892-93J00-223	121A-14-3

PART NO.	FIG.NO.-REF.NO.
	121B-14-3
	121C-15-3
12892-93J00-225	121A-14-4
	121B-14-4
	121C-15-4
12892-93J00-228	121A-14-5
	121B-14-5
	121C-15-5
12892-93J00-230	121A-14-6
	121B-14-6
	121C-15-6
12892-93J00-233	121A-14-7
	121B-14-7
	121C-15-7
12892-93J00-235	121A-14-8
	121B-14-8
	121C-15-8
12892-93J00-238	121A-14-9
	121B-14-9
	121C-15-9
12892-93J00-240	121A-14-10
	121B-14-10
	121C-15-10
12892-93J00-243	121A-14-11
	121B-14-11
	121C-15-11
12892-93J00-245	121A-14-12
	121B-14-12
	121C-15-12
12892-93J00-248	121A-14-13
	121B-14-13
	121C-15-13
12892-93J00-250	121A-14-14
	121B-14-14
	121C-15-14
12892-93J00-253	121A-14-15
	121B-14-15
	121C-15-15
12892-93J00-255	121A-14-16
	121B-14-16
	121C-15-16
12892-93J00-258	121A-14-17
	121B-14-17
	121C-15-17
12892-93J00-260	121A-14-18
	121B-14-18
	121C-15-18
12892-93J00-263	121A-14-19
	121B-14-19
	121C-15-19

PART NO.	FIG.NO.-REF.NO.
12892-93J00-265	121A-14-20
	121B-14-20
	121C-15-20
12892-93J00-268	121A-14-21
	121B-14-21
	121C-15-21
12892-93J00-270	121A-14-22
	121B-14-22
	121C-15-22
12892-93J00-273	121A-14-23
	121B-14-23
	121C-15-23
12892-93J00-275	121A-14-24
	121B-14-24
	121C-15-24
12892-93J00-278	121A-14-25
	121B-14-25
	121C-15-25
12892-93J00-280	121A-14-26
	121B-14-26
	121C-15-26
12892-93J00-283	121A-14-27
	121B-14-27
	121C-15-27
12892-93J00-285	121A-14-28
	121B-14-28
	121C-15-28
12892-93J00-288	121A-14-29
	121B-14-29
	121C-15-29
12892-93J00-290	121A-14-30
	121B-14-30
	121C-15-30
12892-93J00-293	121A-14-31
	121B-14-31
	121C-15-31
12892-93J00-295	121A-14-32
	121B-14-32
	121C-15-32
12892-93J00-298	121A-14-33
	121B-14-33
	121C-15-33
12892-93J00-300	121A-14-34
	121B-14-34
	121C-15-34
12911-93J00	121A-15
	121B-15
	121C-16
12915-93J60	121A-16
	121B-16

PART NO.	FIG.NO.-REF.NO.
	121C-17
12921-93J11	121A-17
	121B-17
	121C-18
12931-78G00	121A-18
	121B-18
	121C-19
12932-24400	121A-19
	121B-19
	121C-20
12933-69G10	121A-20
	121B-20
	121C-21
13110-93J00	122A-1
13119-93J00	122A-2
	585A-7
13130-93J21	163B-1
13130-93J30	163A-1
13132-93J00	163B-56
13133-93J00	163B-57
13138-93J00	163A-4
	163B-13
13139-93J00	163A-2
	163B-2
13140-93J03	163B-15
13140-93J13	163A-6
13144-93J00	163A-20
	163B-32
13147-93J00	163A-3
	163B-3
13279-10G00	163A-10
	163B-19
13295-10G00	163A-12
	163B-21
13310-93J01	163A-8
	163B-17
13312-93J00	163A-9
	163B-18
13320-93J00	163A-13
	163B-22
13355-93J00	163A-11
	163B-20
13370-93J00	147A-20
13370-93J10	147B-20
13421-93J00	163A-14
	163B-23
13510-93J00	164A-1
13514-93J00	163A-31
	163B-45
13521-93J00	163A-30

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	163B-44	14154-93J01	180A-10	15641-90J10	147B-25
13537-93J00	163A-24	14211-93J00	180A-11	15642-90J00	147A-26
	163B-38	14212-93J00	180A-12		147B-26
13538-93J00	163A-33		585A-12	15643-93J00	147A-45
	163B-47	15100-98J00	147A-1		147B-45
13541-93J00	163A-34		147B-1	15644-93J00	147A-7
	163B-48	15114-93J00	147A-69		147B-7
13542-93J00	163A-35		147B-69	15645-93J00	147A-50
	163B-49	15115-93J00	147A-70	15645-93J10	147B-50
13543-93J00	163A-36		147B-70	15647-93J00	147A-24
	163B-50	15118-93J00	147A-77	15647-93J10	147B-24
13553-93J00	163A-26		147B-77	15650-93J00	147A-22
	163B-40	15200-93J01	147A-23		147B-22
13554-93J00	163A-27	15200-93J11	147B-23	15654-99E00	147A-27
	163B-41	15410-93J10	147A-2		147B-27
13555-93J00	163A-23		147B-2	15671-93J00	147A-60
	163B-37	15411-93J10	147A-3		147B-60
13580-93J02	326A-1		147B-3	15672-93J10	147A-39
	326B-1	15412-93J10	147A-5		147B-39
	326C-1		147B-5	15673-98J00	147A-43
	326D-1	15413-93J10	147A-6		147B-43
13583-93J00	163A-21		147B-6	15674-93J00	147A-49
	163A-22	15415-93J10	147A-4		147B-49
	163B-35		147B-4	15675-93J00	147A-34
	163B-36	15440-93J00	147A-10		147B-34
13599-93J00	163A-32	15440-93J10	147B-10	15680-93J32	144A-19
	163B-46	15600-93J20	147A-19		144B-19
13602-05108	147A-29	15600-93J30	147B-19	15681-93J01	144A-1
13614-93J00	147B-28	15626-93J00	147A-21		144B-1
13650-52G00	315A-1	15626-93J10	147B-21	15683-87J00	147A-53
	315B-1	15627-93J00	147A-32		147B-53
	315C-1		147B-32	15684-98J00	144A-22
13655-87J00	315A-2	15628-99E00	147A-31		144B-22
	315B-2		147B-31	15685-93J00	147A-38
	315C-2	15629-99E10	147A-52		147B-38
13671-02F00	147A-68		147B-52	15695-98L00	147A-71
	147B-68	15631-99E10	147B-29		147B-71
13710-93J00	134A-1	15632-93J30	147A-42	15710-93J00	144A-2
13730-93J00	163B-24		147B-42		144B-2
13811-93J02	134A-2	15633-93J20	147A-8	15717-16G00	144A-3
13813-93J00	134A-3		147B-8		144B-3
13851-93J01	134A-4	15634-93J20	147A-47	15735-58B00	144A-4
13853-96L00	134A-8		147B-47		144B-4
13881-93J00	134A-5	15635-93J30	147A-41	15751-93J00	144A-5
14140-98J01	140A-2		147B-41		144B-5
14141-93J01	140A-1	15636-93J30	147A-37	15756-93J01	144A-6
14151-93J00	140A-3		147B-37		144B-6
	585A-8	15637-93J30	147A-51	15760-93J00	147A-30
14152-93J00	140A-4		147B-51		147B-30
	585A-9	15641-90J00	147A-25	15762-90J00	147B-16

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
15762-93J00	144A-7		160C-2		160D-9
15762-93J10	144B-7		160E-2		160E-9
15770-93J00	147A-15	17413-93J12	160B-2		160F-9
	147B-15		160D-2	17564-93J00	160A-10
15773-90J00	147A-12		160F-2		160B-10
	147B-12	17416-93J00	160A-3		160C-10
15830-77EA0	144A-8		160B-3		160D-10
15830-90J00	147B-18		160C-3		160E-10
15830-93J00	147A-13		160D-3		160F-10
	147B-13		160E-3	17566-87D11	407A-9
15831-93J00	144A-9		160F-3		407B-6
	144B-9	17461-93J00	160A-4		407C-12
15832-93J00	144B-8		160B-4		407D-9
16113-93J10	175A-2		160C-4		407E-9
16400-93J10	175A-3		160D-4		407F-12
16430-93J00	113A-21		160E-4	17581-93J00	162A-5
16431-93J00	113A-22		160F-4	17582-93J00	162A-6
16433-93J00	113A-23	17471-93J02	160A-5	17611-90J00-Y5S	162A-7-2
16510-96J10	113A-26		160C-5	17611-90J00-YAY	162A-7-1
16519-93J00	401A-2		160E-5	17612-93J00	160A-11
	401B-2	17471-93J12	160B-5		160B-11
16520-93J00	175A-4		160D-5		160C-11
16550-93J00	121C-11		160F-5		160D-11
16551-93J00	121A-10	17472-93J00	160A-6		160E-11
	121B-10		160B-6		160F-11
16555-93J01	121C-12		160C-6	17631-93J20	160A-12-1
16559-93J00	121A-11		160D-6		160B-12-1
	121B-11		160E-6		160C-12-1
16700-93J00	113A-11		160F-6		160D-12-1
16712-93J00	113A-15	17561-93J03	160A-7-1		160E-12-1
16721-93J00	113A-16		160B-7-1		160F-12-1
16760-93J00	175A-5		160C-7-1	17631-93J30	160A-12-2
16781-93J00	175A-6		160D-7		160B-12-2
16782-93J00	175A-7		160E-7-1		160C-12-2
16783-93J01	175A-8		160F-7-1		160D-12-2
16910-93J00	180A-26	17561-93J13	160A-7-2		160E-12-2
16930-93J00	180A-27		160C-7-2		160F-12-2
17400-93J02	160A-19		160E-7-2	17632-93J20	160A-13-1
	160C-19		160F-7-2		160B-13-1
	160E-19	17561-93J21	160A-7-3		160C-13-1
17400-93J10	160B-19		160B-7-2		160D-13-1
	160D-19	17562-93J01	160A-8		160E-13-1
	160F-19		160B-8		160F-13-1
17410-93J01	160A-1		160C-8	17632-93J30	160A-13-2
	160B-1		160D-8		160B-13-2
	160C-1		160E-8		160C-13-2
	160D-1		160F-8		160D-13-2
	160E-1	17563-93J00	160A-9		160E-13-2
	160F-1		160B-9		160F-13-2
17413-93J02	160A-2		160C-9	17660-99E01	162A-8

PART NO.	FIG.NO.-REF.NO.
17670-90J00	162A-9-1
17670-90J10	162A-9-2
17681-93J00	162A-10
17711-90J00	162A-11
17712-93J00	162A-12
17713-98J00	162A-36
17895-93J00	134A-6
17913-93J00	401A-3
	401B-3
	410A-43
	410B-43
17914-93J00	401A-4
	401B-4
	410A-44
	410B-44
17915-98J01	162A-38
17917-87L00	410A-45
	410B-45
	521A-3
18116-93J00	163B-4
18117-93J00	163B-5
18119-93J00	163B-6
18137-93J00	163A-15
	163B-25
18417-93J00	147A-64
	147B-64
18498-87J51	147A-57
	147B-57
18498-87JC1	521A-10
18498-90J01	163B-12
18498-93J01	144A-10
	144B-10
18498-93J20	147A-76
	147B-76
18590-68H00	163A-7
	163B-16
19115-93J01	164A-2
19121-93J02	164A-3
19148-93J00	164A-4
19184-93J00	164A-5
19185-93J00	164A-6

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PART NO.	FIG.NO.-REF.NO.
21100-93J02	204A-1
	204B-1
	204C-1
21131-93J00	204A-2
	204B-2
	204C-2
21151-93J00	204A-3
	204B-3
	204C-3
21155-93J00	204A-4
	204B-4
	204C-4
21210-93J01	204A-5
	204B-5
	204C-5
21230-93J01	204A-6
	204B-6
	204C-6
22511-99011	336A-1
	336B-1
	401A-11
	401B-11
23111-93J00	204A-7-1
	204B-7-1
	204C-7
23111-93J10	204A-7-2
	204B-7-2
23115-93J00	204A-8
	204B-8
	204C-8
25111-93J00	206A-1-1
	206B-1-1
	206C-1
	206D-1-1
25111-93J10	206A-1-2
	206B-1-2
	206D-1-2
25131-93J00	206A-2
	206B-2
	206C-2
	206D-2
25141-93J00	206A-5
	206B-5
	206C-5
	206D-5
25223-94400	204A-9
	204B-9
	204C-9
	206A-6
	206B-6

PART NO.	FIG.NO.-REF.NO.
	206C-6
	206D-6
25232-96302	206A-3
	206B-3
	206C-3
	206D-3
25321-93J00	206A-8
	206B-8
	206C-8
	206D-8
25700-93J00	407A-33
	407B-29
	407C-36
	407D-32
	407E-33
	407F-36
29103-93J00	180A-24
	315A-8
	315A-18
	315B-8
	315B-18
	315C-8
29103-93J30	180A-3
29116-93J00	180A-13
	206A-9
	206B-9
	206C-9
	206D-9
29125-93J00	326A-16
	326B-16
	326C-16
	326D-16
29159-93J00	401A-28
	401B-28
	405A-12
	405B-13
	405C-17
29404-93J10	180A-25
	315A-11
	315B-11
	315C-11
	322A-18
	322B-18
	322C-18
	337A-25
29404-93J20	315A-16
	315B-16

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PART NO.	FIG.NO.-REF.NO.
31100-98L10	301A-1
31111-94900	340A-2
	340B-2
31123-94910	340A-4
	340B-3
31133-90J10	340A-5
	340B-4
31133-94910	340A-6
	340B-5
31135-94900	340A-7
	340B-6
31136-90J20	340A-8
	340B-7
31150-98L00	301A-2
31170-92J00	301A-3
31173-94920	340A-3
	340B-8
31173-98L00	301A-4
31191-63J00	301A-5
31192-92J00	301A-8
31220-98L10	301A-6
31261-75F10	301A-9
31281-92J10	337A-17
	337B-29
31311-63J00	301A-7
31311-93J00	340A-10
	340B-9
31313-86030	301A-11
31320-98L00	301A-12
31340-98L00	301A-10
31341-98L00	301A-13
31343-63J00	301A-14
31344-63J00	301A-15
31912-93J01	301A-16
31918-92J01	301A-17
32102-93J02	303A-1
	303B-1
32120-93J00	303A-4
	303B-4
32131-93J00	303A-5
	303B-5
32160-88L00	303A-7
	303B-7
32800-93J03	310A-1
32805-93J00	310A-2

PART NO.	FIG.NO.-REF.NO.
32890-93J01	310A-3
32891-93J00	310A-4
33220-98J00	303A-9
	303B-9
33221-42F00	303A-10
	303B-10
33410-93J00	310A-9
33634-96J00	322A-9
	322B-9
	322C-9
33799-97E00	340A-9
	340B-10
33810-98J01	322A-1
	322B-1
	322C-1
33920-93JM2	326A-20
	326B-20
	326C-20
	326D-20
33925-93J00	326A-21
	326B-21
	326C-21
	326D-21
34000-96L43	601A-1
34000-96L53	601A-9
34011-96L13	601A-2
	601A-10
34100-93J02	501A-3-1
34100-93J13	501A-3-2
34100-93J22	501A-3-3
34100-93J33	501A-3-4
34100-93J42	501A-3-5
34100-93J53	501A-3-6
34100-93J62	501A-3-7
34112-96L00	601A-3
	601A-11
34190-87D00	501A-22
34190-88L00	602A-7
34190-95500	501A-23
34191-92E00	501A-5
	501A-17
34193-96L00	601A-4
	601A-12
34200-93J02	460A-3-1
	501A-20-1
34200-93J14	460A-3-2
	501A-20-2
34211-96L00	601A-5
	601A-13
34300-93J02	501A-10-1

PART NO.	FIG.NO.-REF.NO.
34300-93J13	501A-10-2
34310-92E00	501A-11
34360-92E00	501A-12
34500-93J02	501A-14-1
34500-93J13	501A-14-2
34600-93J02	501A-8-1
34600-93J13	501A-8-2
34650-93J22	501A-16-1
34650-93J33	501A-16-2
34660-93J00	521A-5
34800-93J02	460A-1-1
	501A-1-1
34800-93J13	460A-1-2
	501A-1-2
34801-93J03	315A-3
	315B-3
	315C-3
34801-99E04	315A-13
	315B-13
34813-93J00	315A-17
	315B-17
34825-96L00	601A-6
	601A-14
34830-87J20	315A-4
	315A-5
	315B-4
	315B-5
	315C-4
	315C-5
36001-88L00	602A-1
36615-96300	501A-7
	601A-8
	601A-16
36616-93J01	322A-3
	322B-3
	322C-3
36617-93J00	322A-12
	322B-12
	322C-12
36617-93J10	322A-13
	322B-13
	322C-13
36617-93J20	322A-14
	322B-14
	322C-14
36617-93J30	322A-15
	322B-15
	322C-15
36620-93J02	508A-54-1
36620-93J10	521A-1-1

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
36620-93J30	521A-2		337A-35		530A-21-8
36620-93J40	521A-1-2		337B-38		530A-33-8
36620-93J52	508A-54-2		405A-19	37141-99E80	508A-5-9
36620-93J62	508A-54-3		405B-7		530A-3-9
36625-93J00	322A-29-1		405C-11		530A-21-9
	322B-29-1	36895-87D01	337B-39		530A-33-9
	322C-29-1		337B-40	37141-99E90	508A-5-10
36625-93J10	322A-29-2	36895-87D10	336A-13		530A-3-10
	322B-29-2		337A-38		530A-21-10
	322C-29-2	36990-87D00	602A-18		530A-33-10
36628-92E00	508A-3	37100-96J00	530A-1	37141-99EA0	508A-5-11
36630-93J11	322A-8	37100-96J15	530A-19		530A-3-11
36630-93J21	322B-8	37100-96J25	530A-31		530A-21-11
36630-93J31	322C-8	37110-93J01	530A-2		530A-33-11
36645-93J00	301A-20		530A-20	37141-99EB0	508A-5-12
36646-93J01	508A-2		530A-32		530A-3-12
36647-93J00	322A-33	37110-93J11	508A-4		530A-21-12
	322B-33	37139-99E00	530A-6		530A-33-12
	322C-33	37139-99E30	530A-27	37143-99E00	508A-6
36661-96L30	601A-7	37139-99E40	530A-39		530A-4
	601A-15	37141-99E00	508A-5-1		530A-22
36662-88L00	602A-11		530A-3-1		530A-34
36662-88L10	601A-17		530A-21-1	37149-93J00	508A-7
	602A-2		530A-33-1		530A-5
	602A-8	37141-99E10	508A-5-2		530A-23
36662-88L20	602A-9		530A-3-2		530A-35
36662-88L30	602A-10		530A-21-2	37210-93J00	530A-17
36663-88L00	601A-18		530A-33-2	37212-93J00	530A-18
	602A-3	37141-99E20	508A-5-3	37721-88L00	545A-11
	602A-13		530A-3-3	37721-92E10	542A-11
36664-88L00	601A-19		530A-21-3	37721-93J00	326A-5
	602A-4		530A-33-3		326B-5
	602A-16	37141-99E30	508A-5-4		326C-5
36665-87L10	601A-20		530A-3-4		326D-5
36665-88L00	601A-21		530A-21-4	37721-93J91	508A-8
	602A-5		530A-33-4	37721-95500	518A-12
	602A-14	37141-99E40	508A-5-5	37722-93J11	326A-14
36665-88L10	601A-22		530A-3-5		326B-14
	602A-6		530A-21-5		326C-14
	602A-15		530A-33-5		326D-14
36667-96L11	602A-17	37141-99E50	508A-5-6	37725-93J11	326A-8
36682-92E00	501A-25		530A-3-6		326B-8
36865-90J00	322A-24		530A-21-6		326C-8
	322B-24		530A-33-6		326D-8
	322C-24	37141-99E60	508A-5-7	37729-93J00	326A-2
36890-88L00	541A-18		530A-3-7		326B-2
36890-93J00	517A-23		530A-21-7		326C-2
36894-87D00	335B-23		530A-33-7		326D-2
	336A-2	37141-99E70	508A-5-8	37803-93J05	530A-9
	336B-2		530A-3-8	37805-93J00	530A-15

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
37820-93J04	508A-9		530A-7	43111-93J24-YAY	336B-3-1
37820-93J10	530A-10		530A-29	43111-96J20-Y5S	336A-3-2
	530A-36		530A-41	43111-96J20-YAY	336A-3-1
37820-93JA0	530A-24	38860-76F01	301A-21	43114-93J00	336B-4
37820-99E02	315A-6		326A-22	43117-96J00	315A-21
	315B-6		326B-22		315B-21
	315C-6		326C-22	43118-96J00	315A-23
37823-92E01	508A-10		326D-22		315B-23
	530A-11	38915-90J00	301A-22	43211-93J00	336A-4
	530A-25		326A-23		336B-5
	530A-37		326B-23	43711-97E01	336A-5
37825-99E10	530A-13		326C-23		336B-6
37826-92J00	508A-11		326D-23	43750-93J21-Y5S	336B-7-2
37826-92J10	530A-12	39950-88L02	602A-12	43750-93J21-YAY	336B-7-1
	530A-26			43750-96J51-Y5S	336A-6-2
	530A-38			43750-96J51-YAY	336A-6-1
37850-88L00	544A-4			45421-87D03	335B-16
37850-88L10	541A-4	40000		48000-93J17	337A-1
37850-88L20	541A-23			48000-93J24	337B-1
37850-88L30	541A-22			48121-92J00	337A-26
37850-90J06	508A-12	41111-93J16-Y5S	335B-1-2	48121-93J20	337B-19
37850-92E27	517A-5	41111-93J16-YAY	335B-1-1	48125-93J10	337B-20
37850-92J00	326A-9	41111-96J22-Y5S	335A-1-2	48126-93J00	337B-30
	326B-9	41111-96J22-YAY	335A-1-1	48128-93J11	337B-26
	326C-9	41117-93J02	335B-3	48140-93J01	335A-13
	326D-9	41118-96J00	315A-24		335B-18
37855-99E00	530A-16		315B-24	48144-93J00	335A-14
37856-92J00	326A-10	41121-93J08-Y5S	335B-2-2		335B-19
	326B-10	41121-93J08-YAY	335B-2-1	48145-93J00	335A-16
	326C-10	41121-96J13-Y5S	335A-2-2		335B-22
	326D-10	41121-96J13-YAY	335A-2-1	48311-96J10	337B-31
37857-92J00	326A-11	41122-93J02	335B-4	48311-96J20	337A-27
	326B-11	41130-92J03	335A-3	48320-93J00	337B-24
	326C-11	41130-93J12	335B-6	48321-87D03	337A-28
	326D-11	41135-92J00	335A-4	48321-93J00	337B-32
37859-90J00	508A-51	41135-93J11	335B-7	48326-95E00	337A-29
38100-93J04	337B-28	41155-93J02	335A-10	48400-93J07	337B-9
	340B-1		335B-13	48401-93J11	337A-3
38100-93J13	337A-16	41161-94400	442A-2	48405-93J00	337A-10
	340A-1	41220-93J11	336B-13		337B-10
38410-93J12	326A-17	41220-96J10	336A-15	48427-87D00	337B-13
	326B-17	41224-95E01	336A-17	48451-93J00	337B-21
	326C-17		336B-15	48452-93J00	337B-22
	326D-17	41230-96J00	336A-18	48452-93J10	337B-23
38415-93J00	326A-18		336B-16	48500-98J10	337B-2
	326B-18	41233-95E10	336A-19	48502-93J14	337A-18
	326C-18		336B-17	48503-93J13	337A-2
	326D-18	41234-93J11	336B-14	48570-95E01	337A-12
38500-93J00	521A-4	41234-96J10	336A-16	48571-93J00	337B-27
38500-93J90	508A-13	43111-93J24-Y5S	336B-3-2	48572-87J10	337B-14

PART NO.	FIG.NO.-REF.NO.
48572-95E00	337A-13
48573-93J00	337B-25
48582-95E01	337A-19
	337B-3
48583-95E00	337A-21
	337B-18
48585-95E00	337A-22
	337B-15
48588-94900	337A-14
48601-94900	337A-4
48605-93J00	337B-4
48610-93J01	337B-5
48615-97E00	337A-11
48627-93J00	337B-12
48627-95E00	337A-5
48630-96J03	337A-6
48630-98L00	337B-6
48633-93J00	337B-7
48633-94900	337A-7
48641-96J03	337A-8
48650-93J00	337B-11
48650-94900	337A-9
48691-93J00	337B-8
48861-92J01	337A-15
48862-87J20	337B-16
48862-92J20	337A-23
48862-92J30	337A-24
48864-93J01	337B-17
48864-96J10	337A-20
50000	
51111-93J21-Y5S	401A-1-2
	401B-1-2
51111-93J21-YAY	401A-1-1
	401B-1-1
51116-93J00	401A-5
	401B-5
51120-93J02	401A-10
	401B-10
51123-93J00	401A-14
	401B-14
	585A-13
51124-93J01	401A-12
	401B-12
51125-93J00	401A-13
	401B-13

PART NO.	FIG.NO.-REF.NO.
51140-93J11-Y5S	401A-18-2
51140-93J11-YAY	401A-18-1
51140-98J00-Y5S	401A-18-4
	401B-18-2
51140-98J00-YAY	401A-18-3
	401B-18-1
51142-93J00	401A-19
	401B-19
	585A-14
51151-93J00	401A-21
	401B-21
51152-93J00	401A-22
	401B-22
51211-93J00	401A-6
	401B-6
	585A-15
52111-93J11-Y5S	405B-1-2
	405C-1-2
52111-93J11-YAY	405B-1-1
	405C-1-1
52111-93J20-Y5S	405A-1-2
52111-93J20-YAY	405A-1-1
52131-93J00-Y5S	405C-7-2
52131-93J00-YAY	405C-7-1
54112-93J00	401A-27
	401B-27
	405A-10
	405B-11
	405C-15
54121-98J01	401A-33
	401B-33
54123-93J03	401A-25
	401B-25
54125-93J00	401A-34
	401B-34
54130-93J01	401A-26
	401B-26
54137-93J02	401A-30
	401B-30
54144-93J00	401A-41
	401B-41
54151-93J00	405A-8
	405B-9
	405C-13
54160-93J01	405A-9
	405B-10
	405C-14
54165-98J01	405A-17
	405B-18
	405C-22

PART NO.	FIG.NO.-REF.NO.
54211-93J00-Y5S	405A-14-2
	405B-15-2
	405C-19-2
54211-93J00-YAY	405A-14-1
	405B-15-1
	405C-19-1
54221-93J00-Y5S	405A-15-2
	405B-16-2
	405C-20-2
54221-93J00-YAY	405A-15-1
	405B-16-1
	405C-20-1
55110-93J20-Y5S	407A-1-2
	407B-1-2
	407E-1-2
55110-93J20-YAY	407A-1-1
	407B-1-1
	407E-1-1
55110-93J30-Y5S	407C-1-2
	407D-1-2
	407F-1-2
55110-93J30-YAY	407C-1-1
	407D-1-1
	407F-1-1
55125-98J00-Y5S	407A-11-2
	407B-8-2
	407C-14-2
	407D-11-2
	407E-11-2
	407F-14-2
55125-98J00-YAY	407A-11-1
	407B-8-1
	407C-14-1
	407D-11-1
	407E-11-1
	407F-14-1
55127-87D00	407A-19
	407B-16
	407C-22
	407D-19
	407E-19
	407F-22
55128-93J10	407A-13
	407B-10
	407C-16
	407D-13
	407E-13
	407F-16
55128-93L00	407A-30
	407B-27

PART NO.	FIG.NO.-REF.NO.
	407C-33
	407D-30
	407E-30
	407F-33
55320-94900	335A-11
	335B-14
55321-87J01	111A-16
	111B-16
	140A-6
	180A-2-1
55321-87J11	180A-2-2
55321-93J01	405B-20
	405C-24
	407A-15
	407B-12
	407C-18
	407D-15
	407E-15
	407F-18
55321-94910	335A-17
	335B-21
55332-87D11	407A-17
	407B-14
	407C-20
	407D-17
	407E-17
	407F-20
55333-87D10	407A-18
	407B-15
	407C-21
	407D-18
	407E-18
	407F-21
56120-93J50-Y5S	220A-26-2
	220B-26-2
	220F-26-2
56120-93J50-YAY	220A-26-1
	220B-26-1
	220F-26-1
56120-93J60-Y5S	220C-27-2
	220D-27-2
	220E-27-2
56120-93J60-YAY	220C-27-1
	220D-27-1
	220E-27-1
56130-93J02	220A-33
	220B-33
	220C-34
	220D-34
	220E-34

PART NO.	FIG.NO.-REF.NO.
	220F-33
56140-93J01	220A-37
	220B-37
	220F-37
56140-93J10	220C-38
	220D-38
	220E-38
56145-93J00	407C-3
	407D-3
	407F-3
57110-93J21	220A-1-2
	220B-1-2
	220C-1-1
	220D-1
	220E-1-1
	220F-1-1
57110-93J31	220A-1-3
	220C-1-2
	220E-1-2
	220F-1-2
57110-96J51	220A-1-1
	220B-1-1
57130-87D10	405B-4
	405C-4
57133-93J00	220A-2
	220B-2
	220C-2
	220D-2
	220E-2
	220F-2
57134-93J00	220A-3
	220B-3
	220C-3
	220D-3
	220E-3
	220F-3
57300-93860	220A-6
	220B-6
	220F-6
57300-93870	220C-6
	220D-6
	220E-6
57500-87852	220A-13
	220B-13
	220F-13
57500-87861	220A-10
	220B-10
	220F-10
57610-93J00	220A-17
	220B-17

PART NO.	FIG.NO.-REF.NO.
	220F-17
57610-93J20	220C-15
	220D-15
	220E-15
57621-93J10	220A-18
	220B-18
	220F-18
57621-93J20	220C-16
	220D-16
	220E-16
57622-93J00	220C-23
	220D-23
	220E-23
57630-93L00	407A-32
	407B-28
	407C-35
	407D-31
	407E-32
	407F-35
57631-93J00	220A-20
	220B-20
	220C-18
	220D-18
	220E-18
	220F-20
57632-93L10	407A-25
	407B-22
	407C-28
	407D-25
	407E-25
	407F-28
57633-93L00	407A-26
	407B-23
	407C-29
	407D-26
	407E-26
	407F-29
58120-93L00	407A-24
	407B-21
	407C-27
	407D-24
	407E-24
	407F-27
58700-93L00	407A-23-1
	407B-20-1
	407E-23-1
58700-93L10	407A-23-2
	407B-20-2
	407E-23-2
58700-93L20	407A-23-3

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	407B-20-3	58800-93L40	407C-26-4		410B-3
	407E-23-3		407D-23-4	61141-93J01-Y5S	410B-2-2
58700-93L30	407A-23-4		407F-26-4	61141-93J01-YAY	410B-2-1
	407B-20-4	58800-93L50	407C-26-6	61141-93J20-Y5S	410A-2-2
	407E-23-4		407D-23-6	61141-93J20-YAY	410A-2-1
58700-93L40	407A-23-5		407F-26-6	61155-93J20	401A-7
	407B-20-5	58800-93L60	407C-26-7		401B-7
	407E-23-5		407D-23-7	61416-93J00	420A-3
58700-93L50	407A-23-6		407F-26-7		420B-3
	407B-20-6	58800-96J00	407C-26-8		420C-3
	407E-23-6		407D-23-8		420D-3
58700-93L60	407A-23-7		407F-26-8		420E-3
	407B-20-7	58800-96J10	407C-26-9		420F-3
	407E-23-7		407D-23-9	61420-93890-YAY	420A-1-1
58700-93L70	407A-23-8		407F-26-9		420B-1-1
	407B-20-8	58800-96J20	407C-26-10		420C-1-1
	407E-23-8		407D-23-10		420D-1-1
58700-93L80	407A-23-9		407F-26-10		420E-1-1
	407B-20-9	58800-96J30	407C-26-11		420F-1-1
	407E-23-9		407D-23-11	61422-93JB0	420C-26-1
58700-96J00	407A-23-10		407F-26-11		420D-26-1
	407B-20-10	58800-96J40	407C-26-12	61422-93JC0	420C-26-2
	407E-23-10		407D-23-12		420D-26-2
58700-96J10	407A-23-11		407F-26-12	61422-93JD0	420E-26-1
	407B-20-11	58800-96J50	407C-26-13		420F-26-1
	407E-23-11		407D-23-13	61422-93JE0	420E-26-2
58700-96J20	407A-23-12		407F-26-13		420F-26-2
	407B-20-12			61422-93JF0	420A-26-1
	407E-23-12				420B-26-1
58700-96J30	407A-23-13			61422-93JG0	420A-26-2
	407B-20-13				420B-26-2
	407E-23-13			61430-93800-Y5S	420A-1-2
58700-96J40	407A-23-14	60000			420B-1-2
	407B-20-14				420C-1-2
	407E-23-14				420D-1-2
58700-96J50	407A-23-15	61112-93J20	420A-2		420E-1-2
	407B-20-15		420B-2		420F-1-2
	407E-23-15		420C-2	61431-93J03-Y5S	420A-4-2
58800-93L00	407C-26-5		420D-2		420B-4-2
	407D-23-5		420E-2		420C-4-2
	407F-26-5		420F-2		420D-4-2
58800-93L10	407C-26-1	61124-93J60	410A-33		420E-4-2
	407D-23-1		410B-33		420F-4-2
	407F-26-1	61131-93J01-Y5S	410B-1-2	61431-93J03-YAY	420A-4-1
58800-93L20	407C-26-2	61131-93J01-YAY	410B-1-1		420B-4-1
	407D-23-2	61131-93J20-Y5S	410A-1-2		420C-4-1
	407F-26-2	61131-93J20-YAY	410A-1-1		420D-4-1
58800-93L30	407C-26-3	61134-93J20	410A-8		420E-4-1
	407D-23-3		410B-8		420F-4-1
	407F-26-3	61137-93J00	410A-3	61432-93J01	420A-5

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	420B-5		420D-11		420C-19
	420C-5		420E-11		420D-19
	420D-5		420F-11		420E-19
	420E-5	61439-93J40	420A-12		420F-19
	420F-5		420B-12	61632-93J00	410A-20
61433-93J01	420A-6		420C-12		410B-20
	420B-6		420D-12	61633-93J00-Y5S	410A-21-2
	420C-6		420E-12		410B-21-2
	420D-6		420F-12	61633-93J00-YAY	410A-21-1
	420E-6	61443-96J50	420A-23-1		410B-21-1
	420F-6		420B-23-1	61634-93J00-Y5S	410A-22-2
61434-93J01	420A-7		420C-23-1		410B-22-2
	420B-7		420D-23-1	61634-93J00-YAY	410A-22-1
	420C-7		420E-23-1		410B-22-1
	420D-7		420F-23-1	61641-93J10	410A-23
	420E-7	61443-96J60	420A-23-2		410B-23
	420F-7		420B-23-2	61641-93J20	410A-24
61435-93JA0	420C-27-1		420C-23-2		410B-24
	420D-27-1		420D-23-2	61645-93J01-Y5S	410A-25-2
61435-93JB0	420C-27-2		420E-23-2		410B-25-2
	420D-27-2		420F-23-2	61645-93J01-YAY	410A-25-1
61435-93JC0	420E-27-1	61453-96J50	420A-24-1		410B-25-1
	420F-27-1		420B-24-1	61649-93J00	410A-38-1
61435-93JD0	420E-27-2		420C-24-1		410B-38-1
	420F-27-2		420D-24-1	61649-93J10	410A-38-2
61435-93JE0	420A-27-1		420E-24-1		410B-38-2
	420B-27-1		420F-24-1	61673-93J01	410A-26
61435-93JF0	420A-27-2	61453-96J60	420A-24-2		410B-26
	420B-27-2		420B-24-2	61811-93J30-Y5S	410A-6-2
61438-93J00	420A-8		420C-24-2	61811-93J30-YAY	410A-6-1
	420A-9		420D-24-2	61811-93J40-Y5S	410B-6-2
	420A-10		420E-24-2	61811-93J40-YAY	410B-6-1
	420B-8		420F-24-2	61817-93J00	410A-10
	420B-9	61458-90J00	410A-46		410B-10
	420B-10		410B-46	61821-93J10-Y5S	410A-7-2
	420C-8	61476-93J00	420A-13		410B-7-2
	420C-9		420B-13	61821-93J10-YAY	410A-7-1
	420C-10		420C-13		410B-7-1
	420D-8		420D-13	61827-93J02	410A-12
	420D-9		420E-13		410B-12
	420D-10		420F-13	61831-93J13-Y5S	410A-15-2
	420E-8	61494-93J00	136A-8		410B-15-2
	420E-9	61610-93J00	420A-18	61831-93J13-YAY	410A-15-1
	420E-10		420B-18		410B-15-1
	420F-8		420C-18	63610-93J00	164A-7
	420F-9		420D-18	65700-93J11	430A-1
	420F-10		420E-18	65770-93J12	430A-2
61439-93J20	420A-11		420F-18	67140-95600	508A-56
	420B-11	61621-93J01	420A-19	67200-88L00	544A-1
	420C-11		420B-19		545A-1

PART NO.	FIG.NO.-REF.NO.
67200-88L10	541A-1
	542A-1
67200-93J33	517A-1
	518A-1
67200-93J51	508A-1
67211-88L00	544A-17
67211-88L10	541A-17
67211-92E50	517A-29
67212-88L00	544A-7
67212-88L10	541A-7
67212-95600	508A-14
67217-88L00	541A-20
67220-95630	508A-16
67221-92E00	542A-8
	545A-8
67221-92E50	518A-7
67222-92E00	542A-2
	545A-2
67222-92E50	518A-2
67223-92E00	542A-3
	545A-3
67223-92E50	518A-6
67223-99E10	508A-17
67224-92E00	542A-9
	545A-9
67224-92E50	518A-8
67225-92E00	518A-25
67225-92E50	518A-9
67226-92E00	542A-15
	545A-15
67226-92E10	518A-14
	542A-16
	545A-16
67227-92E00	518A-23
	542A-24
	545A-24
67228-92E00	518A-17
	542A-18
	545A-18
67229-95600	508A-18
67230-88L00	542A-20
	545A-20
67230-92E00	518A-19
67231-88L00	542A-32
	545A-32
67231-92E00	518A-40
67232-88L00	542A-33
	545A-33
67232-92E50	518A-43
67232-95600	508A-19

PART NO.	FIG.NO.-REF.NO.
	518A-41
67233-92E00	518A-27
	542A-26
	545A-26
67234-88L00	542A-22
	545A-22
67234-92E00	518A-21
67235-92E00	518A-28
	542A-27
	545A-27
67236-92E00	518A-30
	542A-12
	545A-12
67237-92E01	518A-31
	542A-28
	545A-28
67238-87D00	508A-20
67238-88L00	542A-31
	545A-31
67238-92E50	518A-32
67239-92E00	518A-33
	542A-35
	545A-35
67239-92E10	518A-29
	542A-41
	545A-41
67240-92E00	542A-17
	545A-17
67240-92E50	518A-16
67241-88L00	542A-34
	545A-34
67241-92E50	518A-42
67241-99E10	508A-21
67242-92E50	517A-13
67243-92E00	542A-38
	545A-38
67243-95600	508A-22
67244-95600	508A-23
67245-92E00	518A-22
	542A-23
	545A-23
67245-95600	508A-24
67246-88L00	542A-36
	545A-36
67246-92E50	518A-34
67251-88L00	541A-26
	544A-20
67251-92E50	517A-9
67251-99E20	508A-25
67252-88L00	542A-39

PART NO.	FIG.NO.-REF.NO.
	545A-39
67252-92E00	518A-35
67252-92E10	518A-38
67252-95600	508A-26
67253-88L00	542A-40
	545A-40
67253-92E00	541A-13
	544A-13
67253-92E10	518A-37
67253-95600	508A-27
	518A-39
67254-92E50	517A-22
67255-92E50	517A-8
67255-99E10	508A-28
67256-92E50	517A-11
67256-95600	508A-29
67257-88L00	541A-9
	544A-9
67257-92E00	517A-12
67257-99E10	508A-30
67258-99E00	508A-31
67259-87D00	508A-32
67261-88L00	541A-3
	544A-3
67261-88L10	541A-2
	544A-2
67261-92E50	517A-10
67261-99E10	508A-33
67263-88L30	541A-19
67264-88L00	541A-24
	544A-18
67264-88L10	541A-25
	544A-19
67264-95600	508A-35
67267-93J00	508A-36
67269-92E00	542A-29
	545A-29
67271-88L10	541A-16
	544A-16
67272-88L00	542A-6
	545A-6
67273-88L00	544A-25
	545A-47
67273-88L10	541A-31
	542A-49
67273-95600	508A-37
	517A-25
	541A-15
	544A-15
67274-88L00	545A-42

PART NO.	FIG.NO.-REF.NO.
67274-88L10	542A-42
67274-92E50	517A-28
67275-95600	508A-38
	517A-24
	541A-14
	544A-14
67281-88L00	544A-10
67281-88L10	541A-10
67282-94L00	508A-52
67283-92E50	517A-26
67284-92E50	517A-27
67284-94L00	508A-53
67286-92E00	518A-18
	542A-19
	545A-19
67287-92E00	542A-48
	545A-46
67287-92E10	542A-43
67287-92E50	517A-19
67288-92E00	542A-4
	545A-4
67288-92E10	518A-4
67288-92E20	517A-14
	541A-6
	544A-6
67288-92E60	517A-6
	541A-12
	544A-12
67288-92E70	517A-16
67291-92E00	518A-5
	542A-7
	545A-7
67291-92E10	518A-36
	542A-37
	545A-37
67292-94300	508A-39
	518A-3
	542A-5
	545A-5
67294-92E00	518A-11
67294-95600	508A-40
	508A-57
67295-92E10	517A-4
67295-92E50	517A-18
67296-88D10	517A-15
	518A-24
	542A-13
	542A-30
	545A-13
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67296-88D30	517A-21
67296-88L00	541A-5
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67296-88L10	541A-21
67296-90J10	508A-41
67296-92E11	508A-15
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67296-92E20	518A-15
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67296-92E30	542A-45
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67296-92E60	541A-11
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67296-92E80	542A-46
67296-94300	508A-42
67296-94310	508A-34
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67296-95600	508A-43
67296-95610	508A-44
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67296-95621	508A-58
67297-95600	508A-45
67298-92E50	517A-2
67320-93J00	508A-59-1
67320-93J10	508A-59-2
67320-93J20	508A-59-3
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67320-93J40	508A-59-5
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67320-93J60	508A-59-7
67320-93J70	508A-59-8
67320-93J80	508A-59-9
67341-93J30	410A-34
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67343-93J30	410A-39
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67345-93J00	410A-35
	410B-35
67361-90J10	410A-47
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67463-95200	164A-8
67467-89J01	442A-8
67500-88L00	544A-21
67500-88L10	541A-27
67600-93J00	573A-1
67630-93J00	573A-5
67700-93J00	442A-1

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67721-87J00	442A-4
67721-93J00	573A-4
67725-93E00	573A-6
67725-93J00	573A-2
67725-99E00	442A-5
67726-93J00	573A-3
67726-99E00	442A-6
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67728-99E00	442A-7
68110-96J01	420A-30
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68111-88L00	541A-8
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68111-93J00	420A-25
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69711-93E10	136A-7
70000	
77811-54GB0-0PG	508A-46
90000	
95569-78040	163B-26
99011-93JG0-054	420A-29-1
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99011-93JG0-059	420A-29-2
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	420C-29-2
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01500-06167	147A-40
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01500-06307	163A-37
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01547-06167	420A-21
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	420D-21
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01547-06257	111A-29
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	163A-17
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01547-06507	111A-30
	111B-31
01550-06127	144A-23
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	326C-19
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	326D-19
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01550-0612C	322A-16
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	410B-37
01550-0616A	175A-11
01550-06207	111A-4
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	113A-20
	136A-2
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	162A-34
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01550-0620A	119A-25
	119A-26
01550-06257	121A-12
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	140A-10
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01550-0625C	322A-7
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01550-06307	163B-29
01550-06357	147A-61
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01550-06407	136A-3
01550-08127	162A-25
01550-08167	163B-8
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01550-08207	111A-18
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PART NO.	FIG.NO.-REF.NO.
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01550-0820A	163B-62
01550-08307	163A-40
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01550-0830A	119A-13
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01550-08357	136A-5
01550-0835A	113A-24
01550-08407	144A-18
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01550-08457	113A-25
01550-0845A	175A-12
01550-0855A	119A-7
01550-08607	111A-19
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	401B-24
01550-0865A	175A-13
01550-0885A	175A-14
01550-1025A	116A-12
01550-1050A	180A-19
01570-06107	410A-42
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01570-06127	322A-27
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02112-0406B	147A-54
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02112-0512A	163B-9
02112-0612A	111A-28
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02112-3416B	163A-18
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02112-35087	163A-28
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02142-0408B	147A-28
02142-05107	204A-22
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02142-06207	134A-7
02162-0520B	163A-19
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03112-0630B	501A-24
03121-0516A	530A-28
	530A-40
03122-05165	530A-14
03542-05169	420A-14
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04211-13149	119A-12
04221-08129	220A-38
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06111-07004	220A-23
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06111-11004	220A-24
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07130-0616A	113A-14
08110-60020	175A-15
08110-62080	119A-3
08113-60100	220A-31
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08211-30382	220A-11-1
	220B-11-1
	220F-11-1
08211-30384	220A-11-5
	220B-11-5
	220F-11-5
08211-30385	220A-11-8
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08221-16256	220A-9
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08310-00067	322A-28
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08316-10087	163A-41
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08316-1008A	163A-45
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08322-01087	163A-5
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08331-41359	204A-23
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09100-06113	315A-7
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09100-08232	508A-47
09100-12052	407A-3
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09100-12085	335A-6-3
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09100-12086	335A-6-1
	335B-9-1
09100-12092	335A-6-2
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09103-05026	410A-19
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09103-06093	315A-14
	315A-15
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	315B-15
09103-06231	303A-12
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09103-06278	335A-15
	335B-20
09103-06281	111A-17
	111B-17
	140A-7
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09103-08109	401A-15
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09103-08134	163A-43
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09103-08182	163A-42
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09103-08437	122A-4
09103-12125	303A-2
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09106-05030	303A-8
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09108-08267	163A-44
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09108-08282	122A-3
09108-10115	405C-8
09108-10150	405A-5
09108-12013	405C-9
09116-05010	315A-22
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09116-06121	162A-13
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09116-06127	410A-27
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09116-06202	147A-59
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09116-06236	405B-21	09116-10175	180A-21		160D-15
	405C-25		337B-37		160E-15
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	407B-13		401A-36	09136-06148	410A-5
	407C-19		401B-32		410A-11
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	407F-19		405B-17	09137-04004	326A-6
09116-06525	147A-48		405C-21		326B-6
	147B-48	09116-10176	405A-2		326C-6
09116-08122	401A-20		405B-2		326D-6
	401B-20		405C-2	09139-06135	410B-4
09116-08126	401A-39	09116-10183	337A-30	09139-06136	410B-5
	401B-39	09116-10184	180A-23	09140-05005	164A-10
09116-08128	180A-20	09119-06047	164A-9		541A-30
09116-08131	160A-14	09125-04004	518A-26		544A-24
	160B-14	09125-04021	517A-7	09140-06020	508A-49
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	160F-14	09125-05050	337A-37	09140-10031	337A-31
09116-08137	407A-12	09125-05135	541A-28		337B-33
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09116-08158	220A-32		335B-24	09140-10032	336A-21
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	220D-33		336A-20		220B-8
	220E-33		336A-26		220C-8
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09116-08174	410A-16		336B-18		220E-8
	410B-16		337A-36		220F-8
09116-10134	401A-38		337B-41	09141-18005	407A-27
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09116-10135	401A-31		337B-43		407C-30
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09116-10137	401A-35		405A-20		407E-27
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09116-10146	180A-22		405B-8	09159-08136	122A-5
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09116-10150	407A-4	09126-05003	508A-48		407E-8
	407B-4	09126-06006	542A-25		407F-11
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	335B-8		407E-31		220F-11-11
09159-28003	220A-4		407F-9	09160-30055	220C-24
	220B-4		407F-34		220D-24
	220C-4	09160-13014	410A-28		220E-24
	220D-4		410B-28	09160-30056	220C-25
	220E-4	09160-13021	335A-8		220D-25
	220F-4		335B-12		220E-25
09160-05024	542A-47	09160-13022	335A-9	09160-35002	220C-10-6
	545A-45		335B-11		220D-10-6
09160-05029	326A-3	09160-14066	405A-18		220E-10-6
	326B-3		405B-19	09160-35003	220C-10-8
	326C-3		405C-23		220D-10-8
	326D-3	09160-15051	401A-29		220E-10-8
	541A-29		401B-29	09160-35004	220C-10-4
	544A-23	09160-16050	405A-11		220D-10-4
09160-05043	163A-29		405A-13		220E-10-4
	163B-43		405B-12	09160-35006	220C-10-5
09160-06036	163A-38		405B-14		220D-10-5
	163B-52		405C-16		220E-10-5
09160-06047	410A-40		405C-18	09160-35008	220C-10-7
	410B-40	09160-18028	407A-28		220D-10-7
09160-06055	442A-10		407B-25		220E-10-7
09160-06066	164A-11		407C-31	09160-35009	220C-10-9
09160-06082	336A-22		407D-28		220D-10-9
	336B-20		407E-28		220E-10-9
09160-06094	204A-10		407F-31	09160-35010	220C-10-3
	204B-10	09160-18031	113A-8		220D-10-3
	204C-10	09160-30036	220A-11-2		220E-10-3
09160-06104	508A-50		220B-11-2	09160-35013	220C-10-2
	517A-20		220F-11-2		220D-10-2
09160-06126	147A-14	09160-30037	220A-11-3		220E-10-2
	147B-14		220B-11-3	09160-35015	220C-10-1
09160-08016	122A-6		220F-11-3		220D-10-1
09160-08151	206A-10	09160-30038	220A-11-4		220E-10-1
	206B-10		220B-11-4	09160-39001	336A-8
	206C-10		220F-11-4		336B-9
	206D-10	09160-30039	220A-11-6	09160-75002	220A-12
09160-10104	116A-11		220B-11-6		220B-12
09160-10141	405A-6		220F-11-6		220C-11
	407A-5	09160-30041	220A-11-7		220D-11
	407C-8		220B-11-7		220E-11
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	407F-8	09160-30042	220A-11-9	09162-10005	337A-32
09160-12066	407A-6		220B-11-9		337B-34
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	407B-5	09160-30043	220A-11-10		410B-29
	407C-9		220B-11-10	09168-10034	407A-14
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09168-12013	147A-16
09168-20002	160A-18
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09169-05018	163B-7
09169-06062	147A-58
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09169-08038	401A-40
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09169-08039	410A-17
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09169-08042	147A-62
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09169-28003	336A-11
09180-06186	164A-12
09180-06230	164A-13
09180-25082	220A-25
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09181-12158	175A-9
09181-39001	336A-9
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09181-50005	220A-14-3
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09181-50006	220A-14-4
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09181-50007	220A-14-5
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09181-50008	220A-14-6
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09181-50009	220A-14-7
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09181-50013	220A-14-1
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09181-60004	220A-7-1
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09181-60005	220A-7-2
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09181-60006	220A-7-3
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09181-60007	220A-7-4
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09181-60008	220A-7-5
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09181-60010	220A-7-7
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09181-60011	220A-7-8
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09181-60012	220A-7-9
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09181-60013	220A-7-10
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09181-75009	220A-15-7
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09181-75010	220A-15-9
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09181-75011	220A-15-11
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09181-75012	220A-15-3
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09181-75013	220A-15-4
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09181-75014	220A-15-6
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09181-75016	220A-15-10
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09202-05032	121A-8
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09205-10006	204A-12
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09248-26001	113A-7
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09261-05006	121A-9
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