

SUZUKI

PARTS CATALOGUE

DF2.5

DF2.5



OUTBOARD MOTOR

P01

2017-9

1ST EDITION

PREFACE

When it becomes necessary to replace parts on SUZUKI OUTBOARD MOTORS, always use SUZUKI GENUINE PARTS which have passed a strict inspection which guarantees quality and performance.

This parts catalogue covers the list of all service parts for SUZUKI DF2.5 production start 2017.

INSTRUCTIONS FOR QUOTING THE CATALOGUE

1. DIMENSIONS

Dimensions of the parts in this catalogue are indicated in unit millimeters.

2. ABBREVIATIONS

Abbreviations used in this catalogue are as follows:

AR	: As required	NT	: Number of teeth
ASSY	: Assembly	OPT	: Optional
E. NO.	: Engine number	OS	: Over size
F. NO.	: Frame number	STD	: Standard
D	: Diameter of material	T	: Thickness
ID	: Inside diameter	US	: Under size
OD	: Outside diameter	W	: Width
L	: Length	W/	: With
LH(PORT)	: Left hand side	S	: Transom type
RH(STBD)	: Right hand side	SUS	: Stainless steel
~123456	: Up to E. NO. 00252F-123456		
123456~	: From E. NO. 00252F-123456		
12 x 34 x 5.6.....	Figures in the description column		
	show the dimensions of parts.		
ID OD T(or W, L)			

→12345-56781 (Parts No.) : indicates that the parts number was changed to 12345-56781 and the new parts are interchangeable with the former ones but the former ones are not interchangeable with new ones.

←12345-56781 (Parts No.) : indicates that the former and new parts are interchangeable with each other and both are usable.

3. INNER PARTS OF ASSEMBLY

Part name with a dot (.) in front as shown in the description column indicates the component of the assembly also available individually.

4. MODIFICATION NOTICE

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

5. NOTE

5-1. There are some different parts from those of production models among spare parts for the administrative reasons and common use of them with other models.

5-2. In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned on parts catalogue or what is actually required on the vehicle.

5-3. Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual.
When assembling, use "SUZUKI SERVICE MANUAL".

6. MODEL NAME AND ENGINE NUMBER

MODEL	DESTINATION	TYPE	TRANSOM	ENGINE No.
DF2.5	P01	00252F	S, L	00252F-810001~

MILLIMETER → INCH CONVERSION CHART

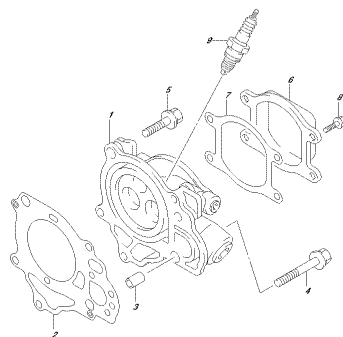
	0	1	2	3	4	5	6	7	8	9
00	.000	.039	.079	.118	.157	.197	.236	.276	.315	.354
10	.394	.433	.472	.512	.551	.591	.630	.669	.709	.748
20	.787	.827	.866	.906	.945	.984	1.024	1.063	1.102	1.142
30	1.181	1.220	1.260	1.299	1.339	1.378	1.417	1.457	1.496	1.535
40	1.575	1.614	1.654	1.693	1.732	1.772	1.811	1.850	1.890	1.929
50	1.969	2.008	2.047	2.087	2.126	2.165	2.205	2.214	2.283	2.323
60	2.362	2.402	2.441	2.480	2.520	2.559	2.598	2.638	2.677	2.717
70	2.756	2.795	2.835	2.874	2.913	2.953	2.992	3.031	3.071	3.110
80	3.150	3.189	3.228	3.268	3.307	3.346	3.386	3.425	3.465	3.504
90	3.543	3.583	3.622	3.661	3.701	3.740	3.780	3.819	3.858	3.898

How to read

	0	1	2	3	4
00	...	...	...	...	...
10	...	...	...	...	...
20	...	...	...	0.906	...
30	...	...	...	...	...

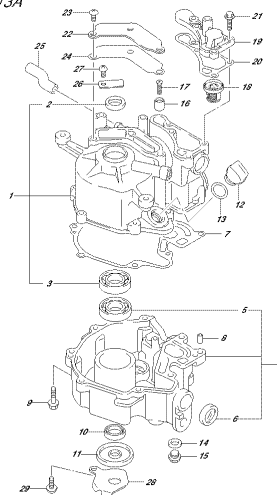
23 millimeters equal 0.906 inch

FIG.111A



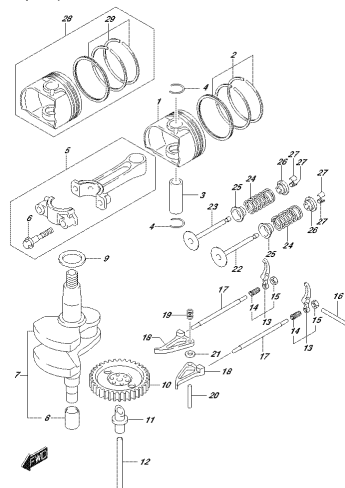
OKUL P01, 016, 11K
PISTON HEAD

FIG.113A



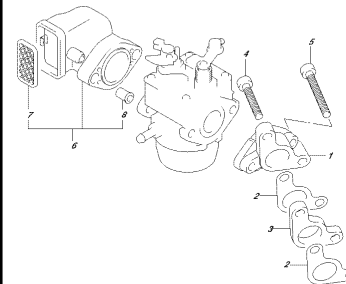
OKUL P01, 016, 11K
PISTON BODY

FIG.116A



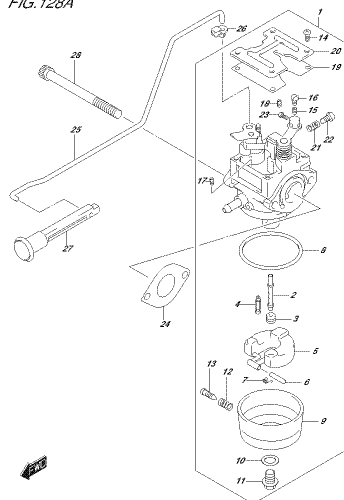
OKUL P01, 016, 11K
CRANKSHANK

FIG.127A



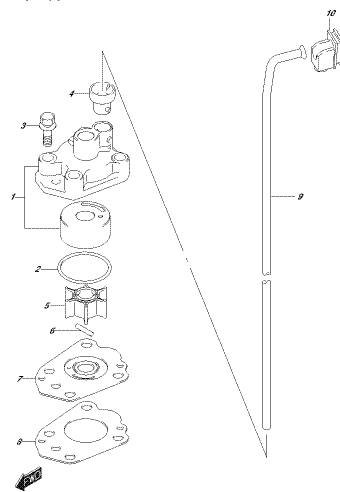
OKUL P01, 016, 12K
PISTON PRESSURE

FIG.128A



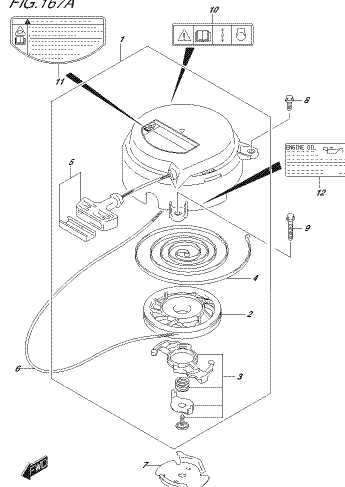
OKUL P01, 016, 12K
CRANKSHANK

FIG.160A



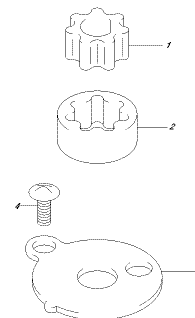
OKUL P01, 016, 16K
WATER PUMP

FIG.167A



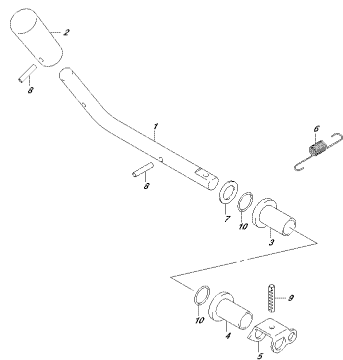
OKUL P01, 016, 16K
RECCE STARTER

FIG.175A



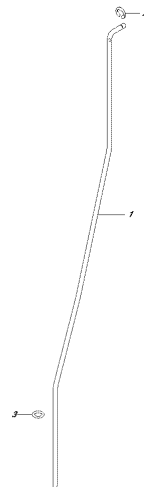
OKUL P01, 016, 17K
OIL PUMP

FIG.208A



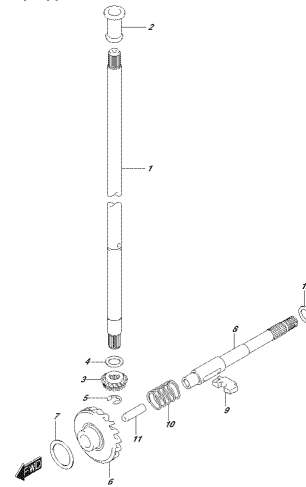
DETAIL P01, 016, 026K
CLUTCH LEVER

FIG.210A



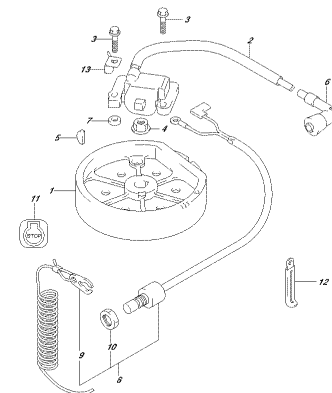
DETAIL P01, 016, 016K
SHIFT ROD

FIG.230A



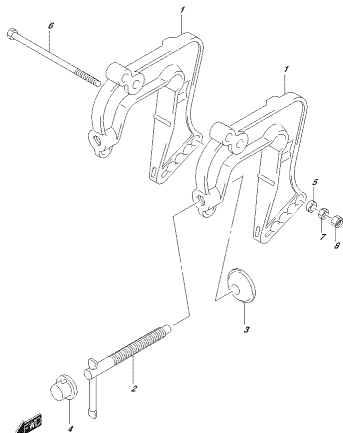
DETAIL P01, 016, 026K
DRIVE SHAFT

FIG.303A



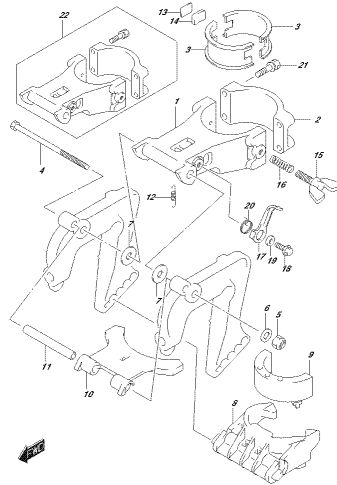
DETAIL P01, 016, 026K
MAGNETS

FIG.335A



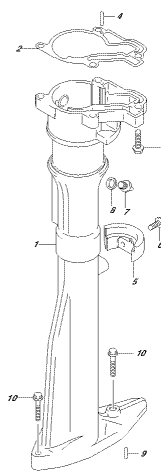
DETAIL P01, 016, 036K
CLAMP BRACKET

FIG.336A



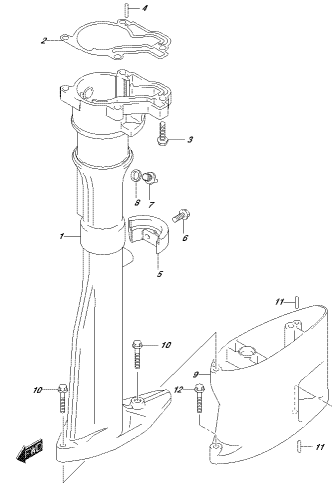
DETAIL P01, 016, 036K
DRIVE SHAFT

FIG.405A



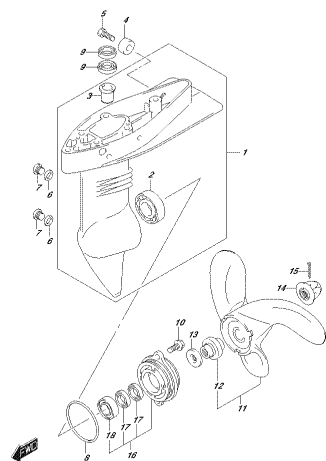
DETAIL P01, 016, 405K
DRIVE SHAFT ASSEMBLY

FIG.405B



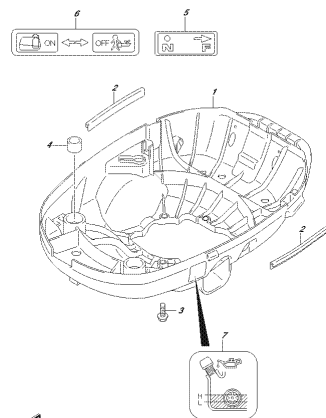
DETAIL P01, 016, 405B
DRIVE SHAFT ASSEMBLY

FIG.407A



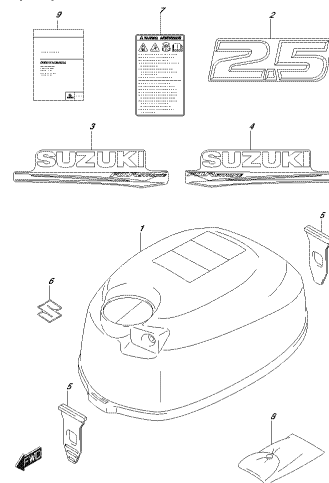
150cc, 160cc, 162cc, 164cc
GEARCASE

FIG.412A



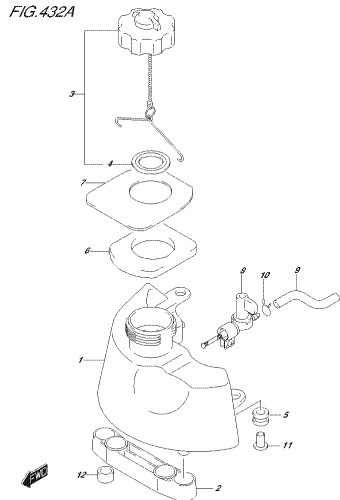
150cc, 160cc, 162cc, 164cc
LOWER COVER

FIG.420A



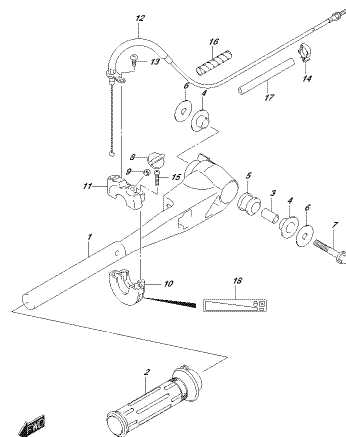
150cc, 160cc, 162cc, 164cc
ENGINE COVER

FIG.432A



150cc, 160cc, 162cc, 164cc
FUEL TANK

FIG.444A



150cc, 160cc, 162cc, 164cc
TILLER HANDLE

FIG.111A

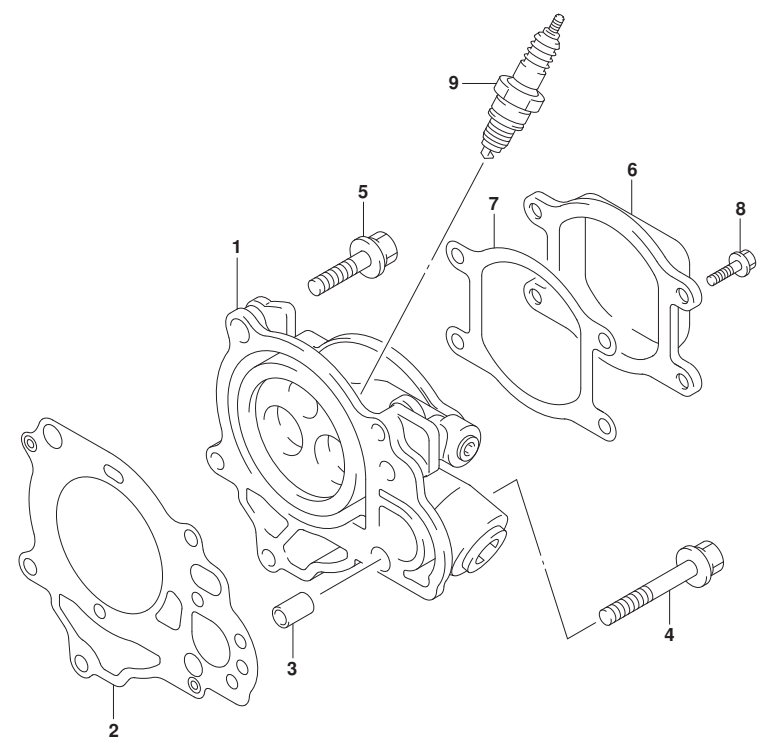


FIG.111A (1-B-2) CYLINDER HEAD

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11110-97J20	HEAD, CYLINDER	1	
2	11141-97JL0	GASKET, CYLINDER HEAD	1	
3	09206-08008	PIN (6.3X8X12)	2	
4	11118-97JL0	BOLT, CYLINDER HEAD NO.2	1	
5	11119-97JL0	BOLT, CYLINDER HEAD	4	
6	11171-97J10	COVER, CYLINDER HEAD	1	
7	11189-97JL0	GASKET, CYLINDER HEAD COVER	1	
8	01547-05107	BOLT	4	
9	09482-00406	SPARK PLUG (CR6HSA)	1	NGK



FIG.113A

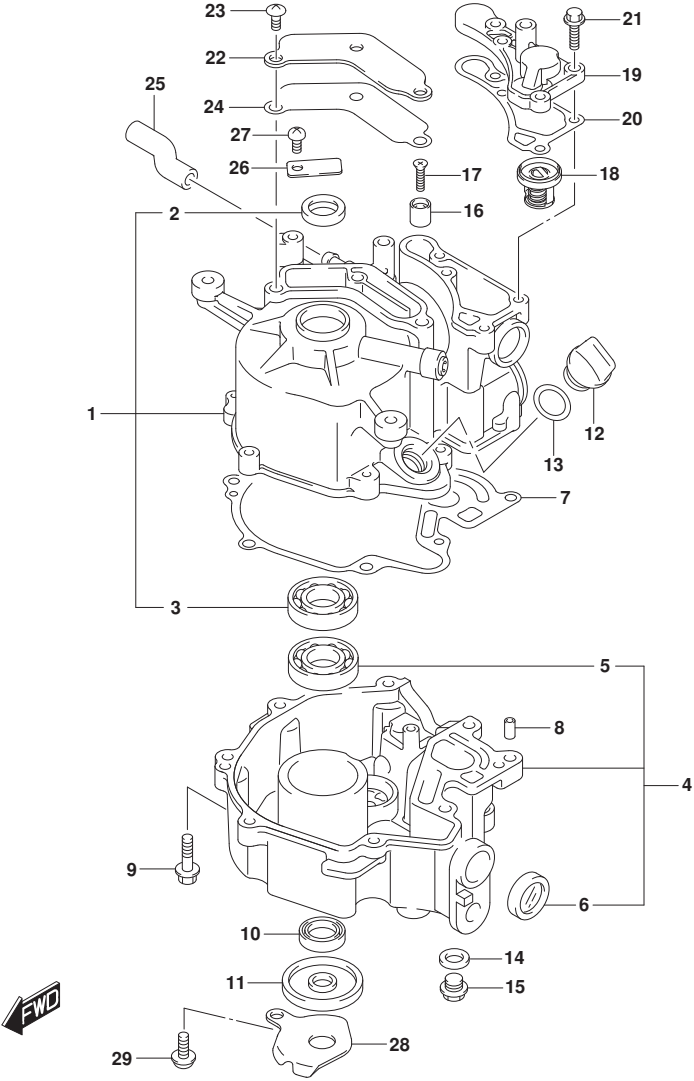


FIG.113A (1-B-3) CYLINDER BLOCK

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11200-97J00	BLOCK ASSY, CYLINDER	1	
2	59295-97J00	.SEAL, CRANKSHAFT OIL	1	
3	09262-17023	.BEARING (17X40X12)	1	UPPER
4	11300-97J00	CASE ASSY, CRANKSHAFT	1	
5	09262-17023	.BEARING (17X40X12)	1	LOWER
6	11971-91J01	.LENS, OIL LEVEL FILLER	1	
7	11351-97JL0	GASKET, CRANKCASE	1	
8	04221-05109	PIN	2	
9	01550-06257	BOLT	8	
10	59295-97J10	SEAL, DRIVE SHAFT OIL	1	
11	59295-97J20	SEAL, CRANKSHAFT OIL LOWER	1	
12	11382-97J00	CAP, OIL FILLER	1	
13	09280-15007	O RING (D:2.4,ID:15.8)	1	
14	09168-10022	GASKET (10X17X1.5)	1	
15	09248-10008	PLUG (10X7.5)	1	OIL DRAIN
16	55321-95J00	ANODE, PROTECTION	1	
17	09126-05011	SCREW (5X20)	1	
18	17670-91J01	THERMOSTAT (50C)	1	
19	17681-97J21	COVER, THERMOSTAT	1	
20	17685-97J01	GASKET, THERMOSTAT COVER	1	
21	01550-0620C	BOLT	4	
22	11173-97J00	PLATE, BREATHER	1	
23	02142-06127	BOLT	3	
24	11179-97J00	GASKET, BREATHER PLATE	1	
25	11174-97J00	HOSE, BREATHER	1	
26	11452-91J00	VALVE, REED	1	
27	02112-0612A	SCREW	1	
28	11431-97J11	PLATE, UNDER OIL SEAL	1	
29	11432-97JL0	BOLT, UNDER OIL SEAL PLATE	1	

FIG.116A

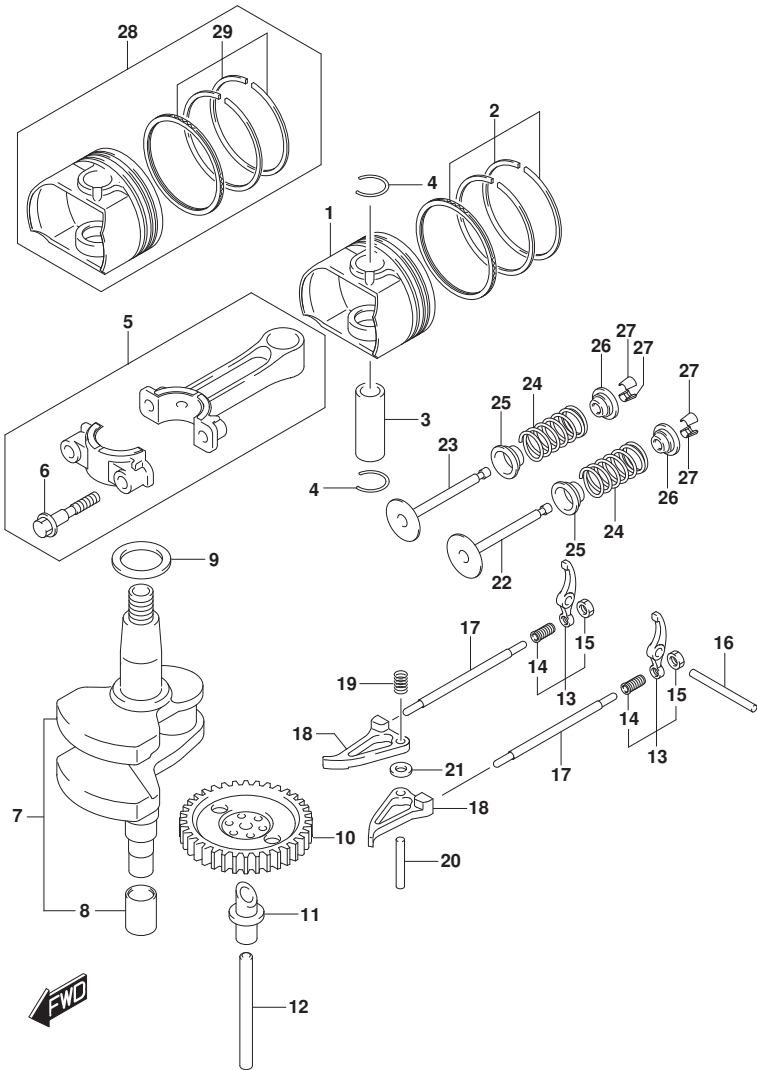


FIG.116A (1-B-4) CRANKSHAFT

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12111-97J10-0B0	PISTON	1	NO PAINT
2	12140-97J00	RING SET, PISTON	1	
3	12151-97J00	PIN, PISTON	1	
4	59382-97J00	CIRCLIP, PISTON PIN	2	
5	12160-97JL0-0A0	CONNROD ASSY	1	RED
6	12163-97JL0	.BOLT CONNROD	2	
7	12220-97JL1	CRANKSHAFT	1	
8	12242-97JL1	.SPLINE	1	
9	08211-17241	WASHER	1	
10	12710-97J00	CAMSHAFT (NT:36)	1	
11	12742-97J10	SHAFT, OIL PUMP	1	
12	12743-97J00	SHAFT	1	
13	12840-97J10	ARM ASSY, VALVE ROCKER	2	
14	12842-22G10	.SCREW, TAPPET ADJUSTING	2	
15	12843-27A00	.NUT, TAPPET ADJUSTING	2	
16	09261-04017	PIN (4X43)	1	
17	12894-97JL0	ROD, PUSH	2	
18	12845-97J00	ARM, CAM ROCKER	2	
19	12847-22G00	SPRING, CAM ROCKER ARM	1	
20	09261-04005	ROLLER (4X23.8)	1	
21	08322-0104A	WASHER	2	
22	12911-97JL0	VALVE, INTAKE	1	
23	12915-97JL0	VALVE, EXHAUST	1	
24	12921-97JL0	SPRING, VALVE	2	
25	09289-04006	OIL SEAL (4X11.6X7.9)	2	
26	12931-97JL0	RETAINER, VALVE SPRING	2	
27	12932-05C00	COTTER, VALVE	4	
28	12100-97J10-050	PISTON SET (OS:0.5)	1	OPT
29	12140-97J00-050	.RING SET, PISTON (OS:0.5)	1	OPT

FIG.127A

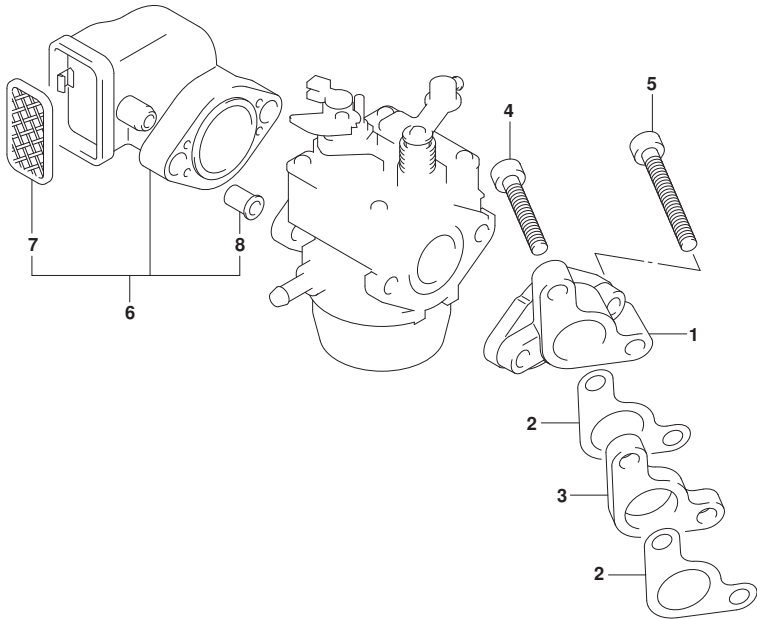


FIG.127A (1-B-5) INTAKE PIPE/SILENCER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13111-97J00	PIPE, INTAKE	1	
2	13119-97J00	GASKET, INTAKE PIPE	2	
3	13124-97J00	INSULATOR, CARBURETOR	1	
4	07120-06257	BOLT	1	
5	07120-06357	BOLT	1	
6	13810-97J00	SILENCER	1	
7	13710-97J00	ARRESTER, FLAME	1	
8	09180-06348	SPACER (6.1X8.5X12.5)	2	



FIG.128A

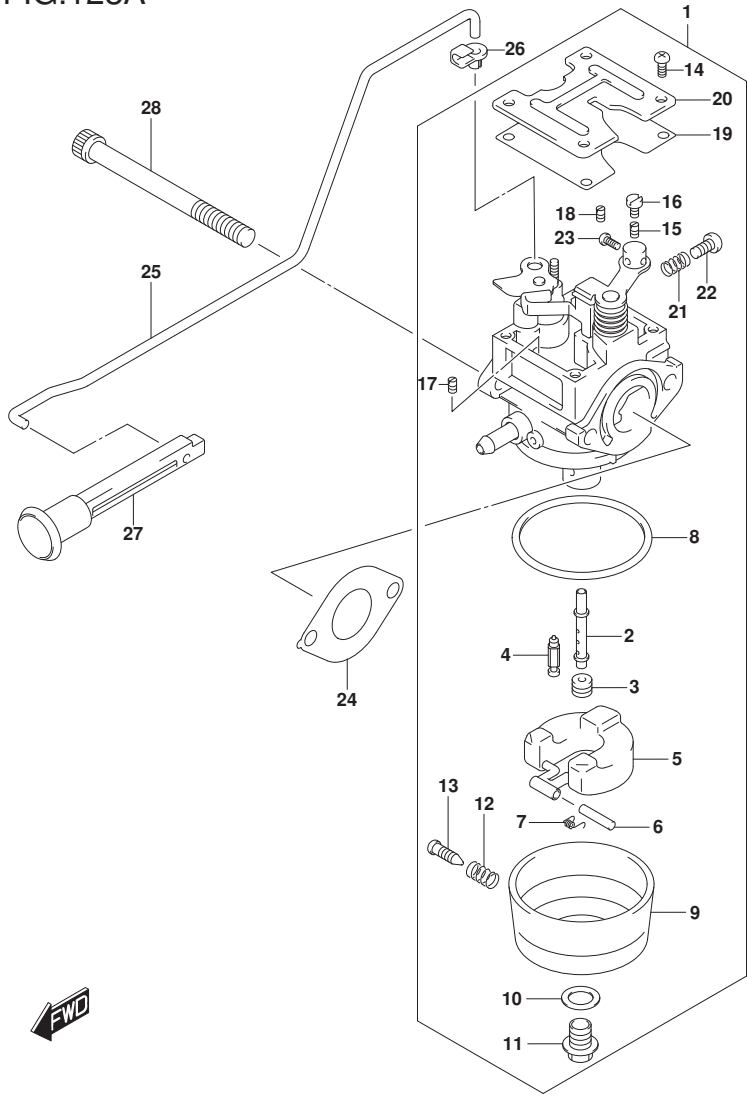


FIG.128A (1-B-6) CARBURETOR

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13200-97J80	CARBURETOR ASSY	1	
2	13236-97J50	.NOZZLE, MAIN	1	
3-1	09491-60014	.JET, MAIN (60)	1	
3-2	09491-62009	.JET, MAIN (62)	1	
3-3	09491-64003	.JET, MAIN (64)	1	
4	13371-97J00	.VALVE, NEEDLE	1	
5	13250-97J20	.FLOAT	1	
6	13254-97J00	.PIN, FLOAT	1	
7	13268-97J30	.SPRING	1	
8	13251-97J00	.GASKET	1	
9	13245-97J00	.CHAMBER, FLOAT	1	
10	13249-97J00	.GASKET	1	
11	13247-97J00	.SCREW	1	
12	13268-97J10	.SPRING	1	
13	13616-97J00	.SCREW	1	
14	13267-97J00	.SCREW	4	
15-1	09492-33001	.JET, PILOT (33)	1	
15-2	09492-35035	.JET, PILOT (35)	1	
15-3	09492-37005	.JET, PILOT (37)	1	
16	13267-97J10	.SCREW	1	
17	09493-32008	.JET, AIR (160)	1	
18	09493-95003	.JET, PILOT AIR (95)	1	
19	13249-97J10	.GASKET	1	
20	13248-97J00	.PLATE	1	
21	13268-97J20	.SPRING	1	
22	13534-97J10	.SCREW	1	
23	13267-97J20	.SCREW	1	
24	13125-97J00	GASKET, CARBURETOR	1	
25	13413-97J10	ROD, CHOKE	1	
26	13436-91J00	CONNECTOR, CHOKE ROD	1	
27	13631-91J00	KNOB, CHOKE	1	
28	09103-06522	BOLT	2	

FIG.160A

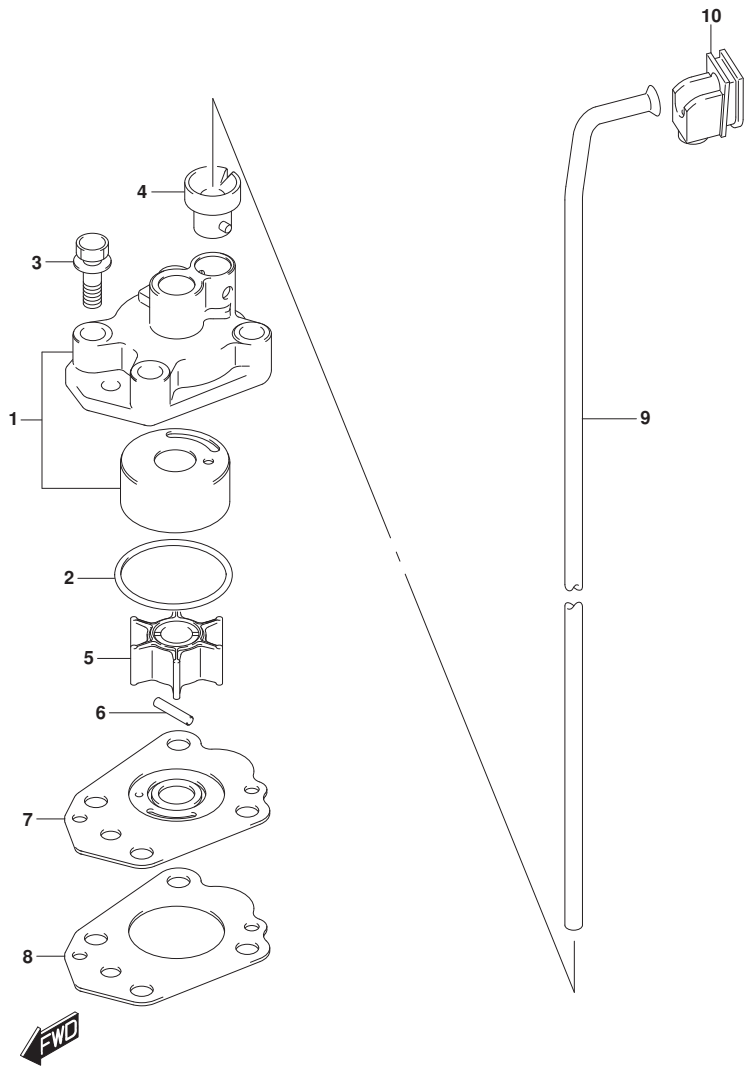


FIG.160A (1-B-7) WATER PUMP

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17410-97JL1	CASE, WATER PUMP	1	
2	09280-33005	O RING (D:1.9,ID:32.7)	1	
3	09116-06232	BOLT (6X30)	4	
4	17415-97J00	GROMMET, WATER PUMP CASE	1	
5	17461-97JM0	IMPELLER, WATER PUMP	1	
6	09202-02006	PIN (2.9X14)	1	
7	17471-97JL0	PANEL, PUMP CASE UNDER	1	
8	17472-97JL0	GASKET, PUMP CASE PANEL	1	
9-1	17561-97JM0	TUBE, WATER (S)	1	W/TRANSOM(S)
9-2	17561-97JN0	TUBE, WATER (L)	1	W/TRANSOM(L)
10	17563-97J10	GROMMET, WATER TUBE UPPER	1	

FIG.167A

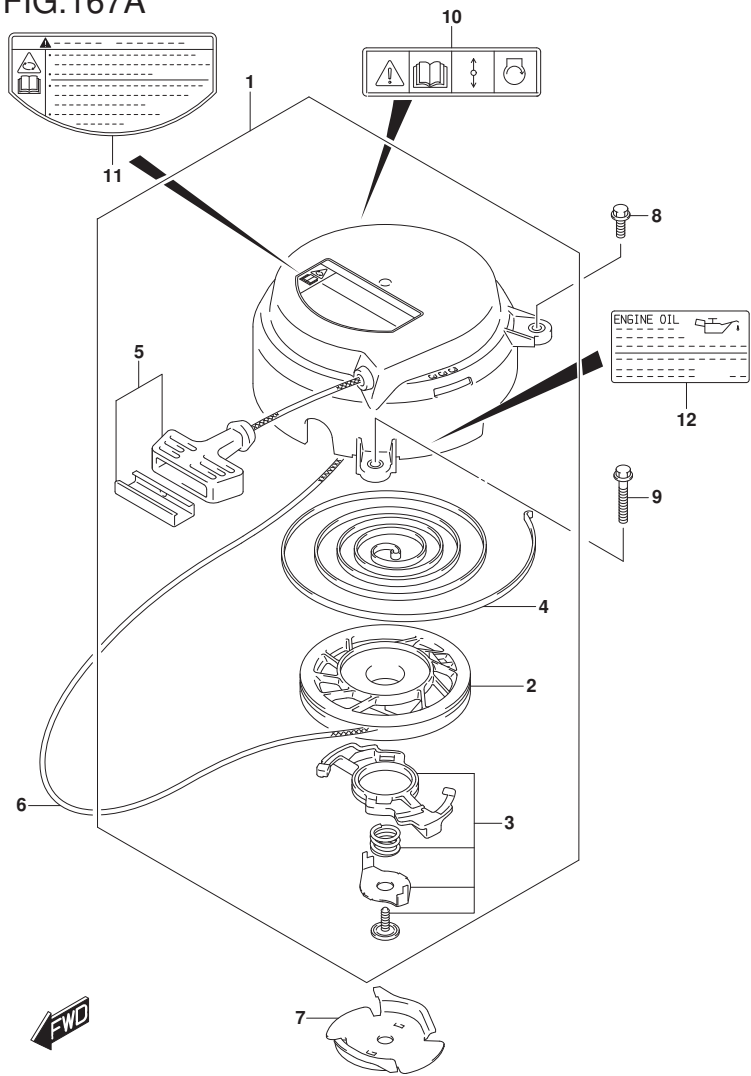


FIG.167A (1-B-8) RECOIL STARTER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	18100-97JM0	STARTER ASSY, RECOIL	1	
2	18120-97J00	.REEL	1	
3	18130-97J00	.RATCHET SET	1	
4	18142-04410	.SPRING, SPIRAL	1	
5	18210-97J00	.GRIP SET	1	
6	99000-81157-50M	ROPE	1	OPT L:50000->1200
7	18211-97J00	PULLEY, STARTER	1	
8	01550-0620C	BOLT	1	
9	01550-06357	BOLT	2	
10	69711-91J10	LABEL, (S.I.G.P)	1	
11	61472-97J00	LABEL, RECOIL STARTER	1	
12	61494-97J01	LABEL, OIL & CLEARANCE	1	

FIG.175A

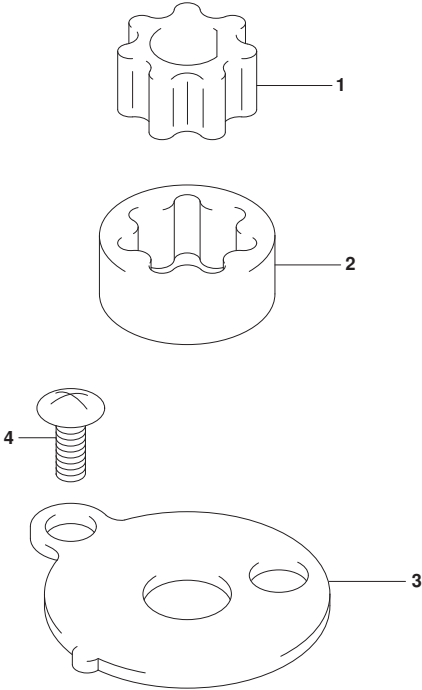


FIG.175A (1-B-9) OIL PUMP

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	16131-91J00	ROTOR, OIL PUMP INNER	1	
2	16132-91J00	ROTOR, OIL PUMP OUTER	1	
3	16161-97J10	PLATE, OIL PUMP ROTOR	1	
4	02142-0510A	BOLT	1	

FIG.208A

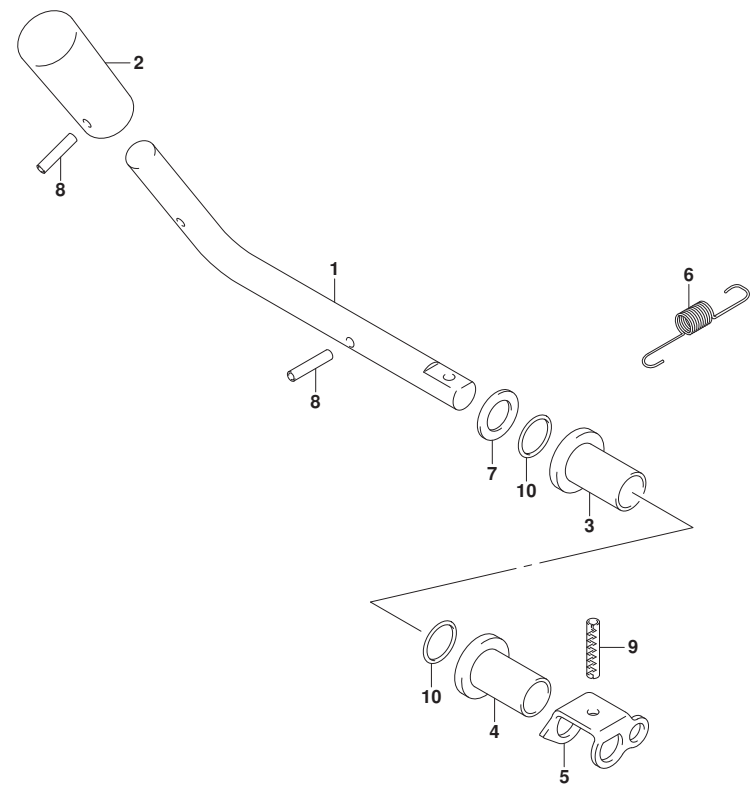
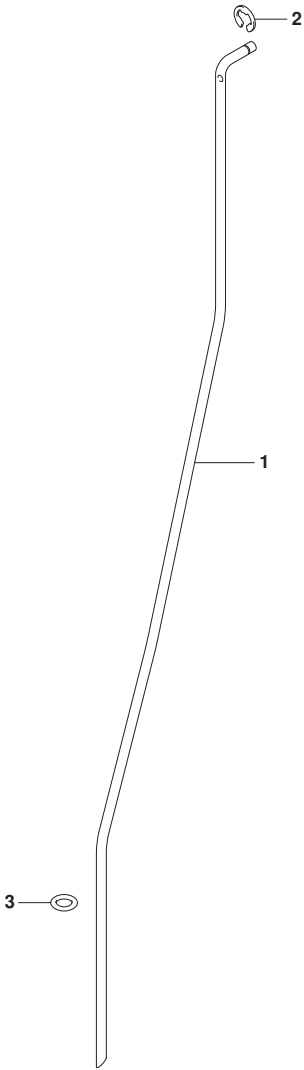


FIG.208A (1-B-10) CLUTCH LEVER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	21111-97J01	LEVER, CLUTCH	1	
2	21112-97J00	KNOB, CLUTCH LEVER	1	
3	21221-97J00	BUSH, CLUTCH SHAFT	1	
4	21222-97J00	BUSH, CLUTCH SHAFT NO.2	1	
5	23211-97J10	ARM, CLUTCH ROD	1	
6	23213-97J00	SPRING, CLUTCH NOTCH	1	
7	09160-08145	WASHER (8X14X1.5)	1	
8	09205-03012	SPRING PIN (3X16)	2	
9	09205-04002	SPRING PIN (4X20)	1	
10	09280-08005	O RING (D:1.7,ID:7.7)	2	

FIG.210A

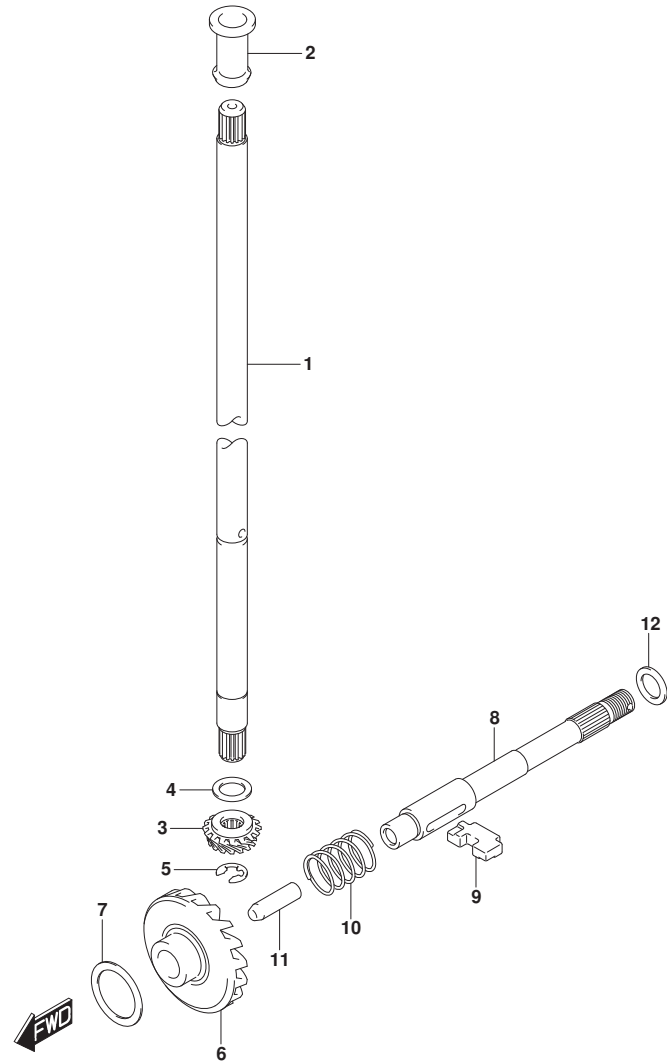


DF2.5_P01_018_210A
SHIFT ROD

FIG.210A (1-B-11) SHIFT ROD

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	25111-97J10	ROD, SHIFT (S)	1	W/TRANSOM(S)
1-2	25111-97J20	ROD, SHIFT (L)	1	W/TRANSOM(L)
2	09383-04002	E RING	1	
3	09280-06004	O RING (D:3.5,ID:5.8)	1	

FIG.230A



DF2.5_P01_018_230A
DRIVE SHAFT

FIG.230A (1-B-12) DRIVE SHAFT

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57111-97J11	SHAFT, DRIVE (S)	1	W/TRANSOM(S)
1-2	57111-97J20	SHAFT, DRIVE (L)	1	W/TRANSOM(L)
2-1	57130-91J00	BUSH, DRIVE SHAFT	1	W/TRANSOM(S)
2-2	57130-91J00	BUSH, DRIVE SHAFT	2	W/TRANSOM(L)
3	57311-97JM0	PINION (NT:17)	1	
4-1	09181-10021	SHIM (T:1.8)	1	PINION ADJ
4-2	09181-10022	SHIM (T:1.9)	1	PINION ADJ
4-3	09181-10023	SHIM (T:2.0)	1	PINION ADJ
4-4	09181-10024	SHIM (T:2.1)	1	PINION ADJ
4-5	09181-10025	SHIM (T:2.2)	1	PINION ADJ
5	08332-1106A	E RING	1	
6	57510-97JM0	GEAR, FORWARD (NT:28)	1	
7-1	09181-17022	SHIM (T:0.3)	1	FWD GEAR BACKUP
7-2	09181-17023	SHIM (T:0.4)	1	FWD GEAR BACKUP
7-3	09181-17024	SHIM (T:0.5)	1	FWD GEAR BACKUP
7-4	09181-17025	SHIM (T:0.6)	1	FWD GEAR BACKUP
8	57611-97J10	SHAFT, PROPELLER	1	
9	57621-97J10	SHIFTER, CLUTCH DOG	1	
10	59441-97J20	SPRING, RETURN	1	
11	57631-97JL0	ROD, PUSH	1	
12-1	09181-12017	WASHER (12X20X1.6)	1	PROP SFT REV THRUST
12-2	09181-12018	WASHER (12X20X1.7)	1	PROP SFT REV THRUST
12-3	09181-12019	WASHER (12X20X1.8)	1	PROP SFT REV THRUST
12-4	09181-12020	WASHER (12X20X1.9)	1	PROP SFT REV THRUST
12-5	09181-12021	WASHER (12X20X2)	1	PROP SFT REV THRUST

FIG.303A

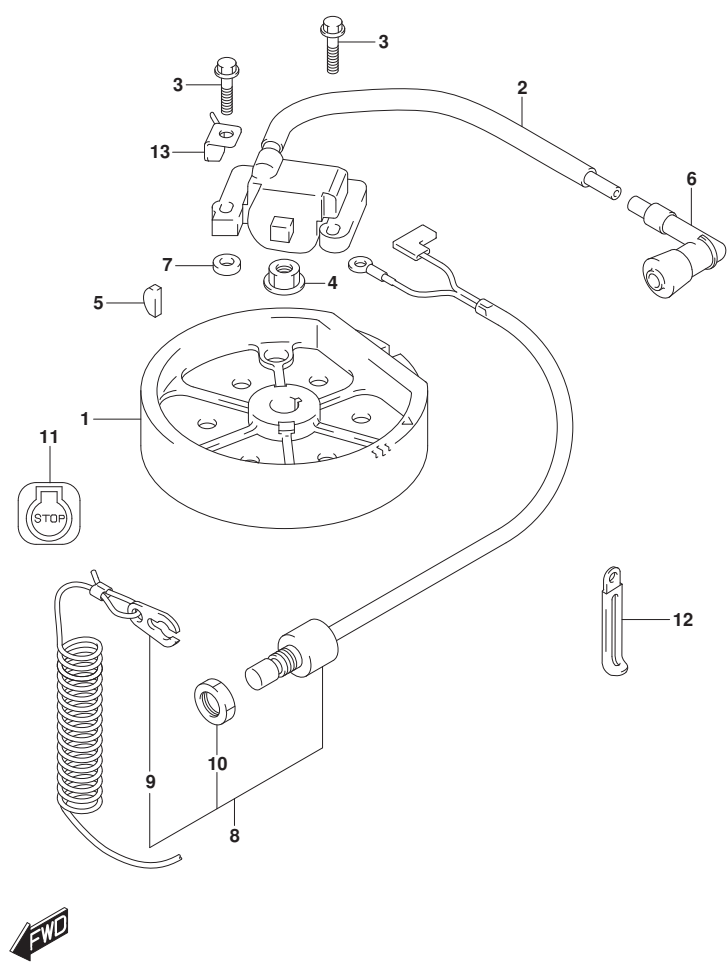


FIG.303A (1-B-13) MAGNETO

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32102-97J10	FLYWHEEL	1	
2	33410-97J50	UNIT, IGNITER	1	
3	01550-06307	BOLT	2	
4	08316-10107	NUT	1	
5	08341-31039	KEY	1	
6	33500-07H00	CAP, SPARK PLUG	1	
7	09180-06363	SPACER (6.2X12.6X6)	2	
8	37830-97J30	SWITCH ASSY, EMERGENCY	1	
9	37823-97J00	.PLATE, LOCK	1	
10	37826-97J00	.NUT	1	
11	37835-91J00-YAY	LABEL, STOP (BLACK)	1	
12	29404-93J10	CLAMP (L:65)	2	
13	19183-97J01	HOLDER, THROTTLE CABLE	1	

FIG.335A

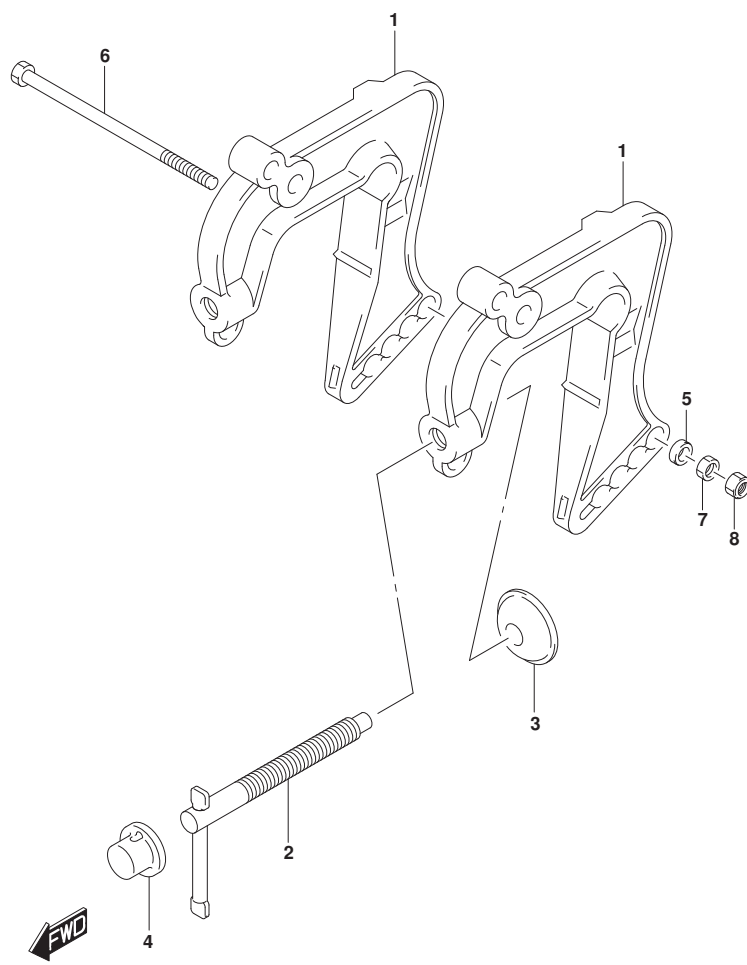


FIG.335A (1-B-14) CLAMP BRACKET

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41111-97J31-YAY	BRACKET, CLAMP (BLACK)	2	
2	41210-97J00	HANDLE, CLAMP	2	
3	41213-94J01	PLATE, CLAMP	2	
4	41214-97J00	CAP, CLAMP SCREW	2	
5	59181-97J10	SPACER, TILT LOCK	1	
6	09100-06176	BOLT (6X120)	1	
7	29141-93J00	NUT, TILT LOCK NO.1	1	
8	09159-06079	NUT	1	

FIG.336A

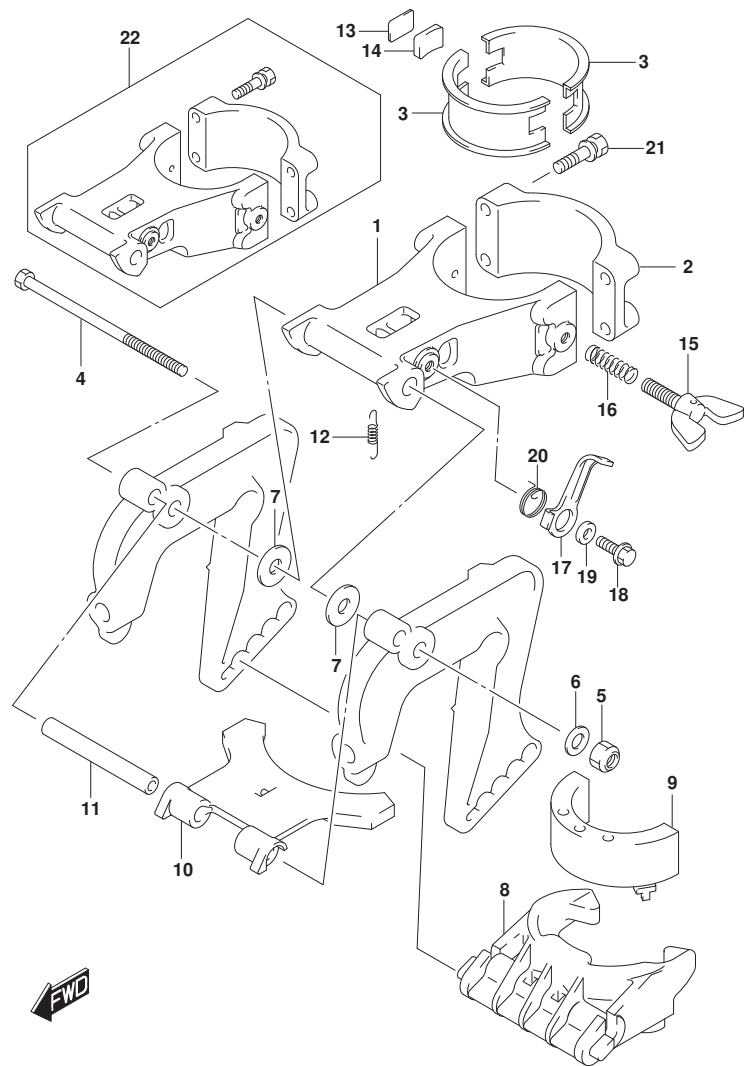


FIG.336A (1-B-15) SWIVEL BRACKET

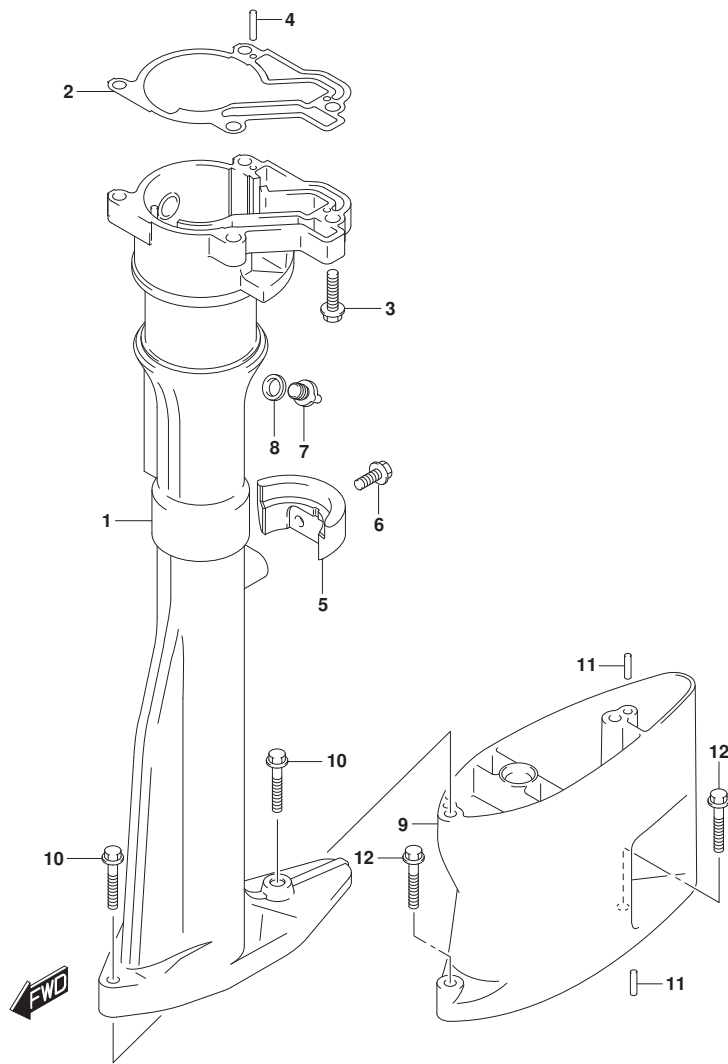
REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	43111-97J30-YAY	BRACKET, SWIVEL (BLACK)	1	
2	43121-97J30-YAY	COVER, SWIVEL BRACKET (BLACK)	1	
3	43711-97J00	BUSH, STEERING UPPER	2	
4	59111-97JL0	BOLT, SWIVEL SHAFT	1	
5	09159-08018	NUT	1	
6	09160-08091	WASHER (8.5X14X1.0)	1	
7	09160-08081	WASHER (8.5X23X1.5)	2	
8	45411-97J30	BLOCK, THRUST	1	
9	54151-97JL0	MOUNT, LOWER THRUST	1	
10	43751-97J01	BRACKET, STOPPER	1	
11	43752-97J00	SHAFT, STOPPER	1	
12	59443-97J00	SPRING, STOPPER	1	
13	43415-97J10	PLATE, STEERING ADJUSTER	1	
14	43416-97J10	RUBBER, STEERING ADJUSTER	1	
15	09119-06130	BOLT	1	
16	09440-09042	SPRING	1	
17	41221-97JL0	LEVER, TILT LOCK	1	
18	09116-06224	BOLT (6X12)	1	
19	59181-97J10	SPACER, TILT LOCK LEVER	1	
20	59444-97J10	SPRING, TILT LOCK	1	
21	09116-06232	BOLT (6X30)	4	
22	43110-97J30-YAY	BRACKET ASSY, SWIVEL (BLACK)	1	OPT

FIG.405A (1-C-2) DRIVE SHAFT HOUSING TRANSOM(S)



DF2.5_P01_018_405A
DRIVE SHAFT HOUSING

FIG.405B



DF2.5_P01_018_405B
DRIVE SHAFT HOUSING

FIG.405B (1-C-3) DRIVE SHAFT HOUSING TRANSOM(L)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	52111-97J31-YAY	HOUSING, DRIVE SHAFT (BLACK)	1	
2	52113-97J00	GASKET, DRIVE SHAFT HSG	1	
3	09116-06227	BOLT (6X20)	4	
4	09205-03019	SPRING PIN (3X10)	2	
5	52112-97J30-YAY	STOPPER, REV THRUST (BLACK)	1	
6	09116-06227	BOLT (6X20)	2	
7	61155-97J00	UNION, WATER INSPECTION	1	
8	59178-97J00	GASKET, WATER INSPECTION	1	
9	52131-97J00-YAY	CASE, EXTENSION (L) (BLACK)	1	
10	09116-06234	BOLT (6X35)	2	
11	09202-04008	PIN (4X9)	4	
12	09116-06234	BOLT (6X35)	2	

FIG.407A

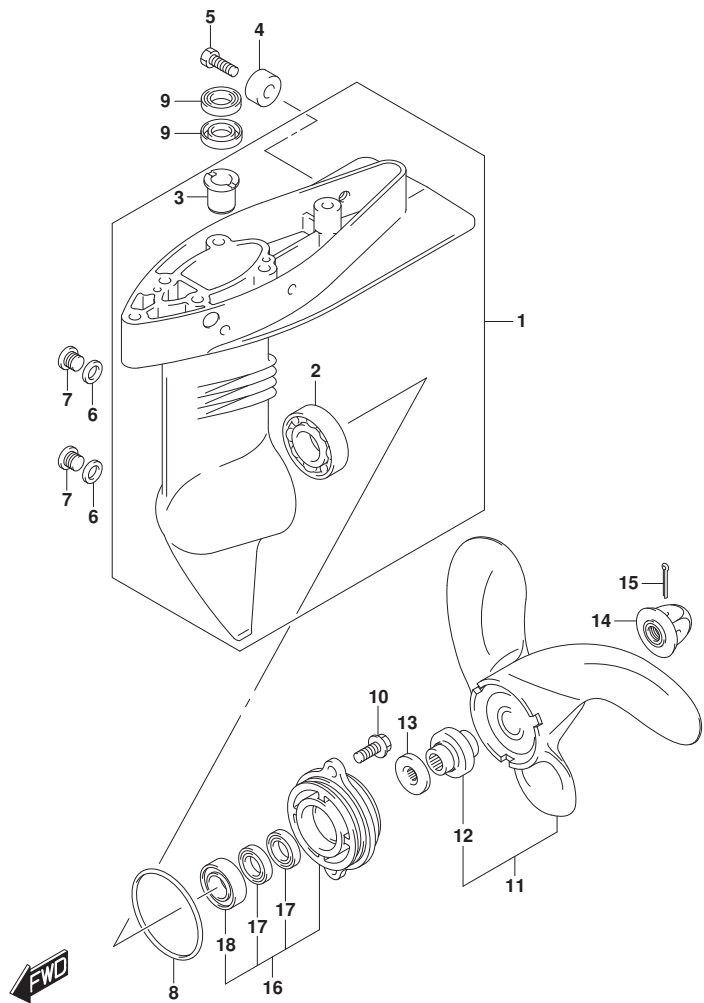


FIG.407A (1-C-4) GEAR CASE

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	55110-97J51-YAY	CASE, GEAR (BLACK)	1	
2	09262-17019	.BEARING (17X35X8)	1	
3	59311-97J20	.BUSH, PINION	2	
4	55321-87J01	ANODE, PROTECTION	1	
5	09103-06281	BOLT (6X14)	1	
6	59178-97J00	GASKET, DRAIN PLUG	2	
7	09248-08001	PLUG (8X7.5)	2	
8	59291-97J00	O RING, PROP SFT BRG HOUSING	1	
9	09282-10008	OIL SEAL (10X21X4.5)	2	
10	09116-06225	BOLT (6X15)	2	
11	58110-97JA0-019	PROPELLER (3X7-3/8X5-3/8)	1	
12	58120-97JA0	.BUSH, PROPELLER	1	
13	57635-91JL0	STOPPER, PROPELLER BUSH	1	
14	58130-91JL0	NUT, PROPELLER	1	
15	09204-03003	PIN	1	
16	56120-97J50-YAY	HOUSING, PROP SFT BRG (BLACK)	1	
17	09282-12L05	.OIL SEAL (12X24X4.5)	2	
18	09262-12001	.BEARING (12X28X8)	1	

FIG.412A

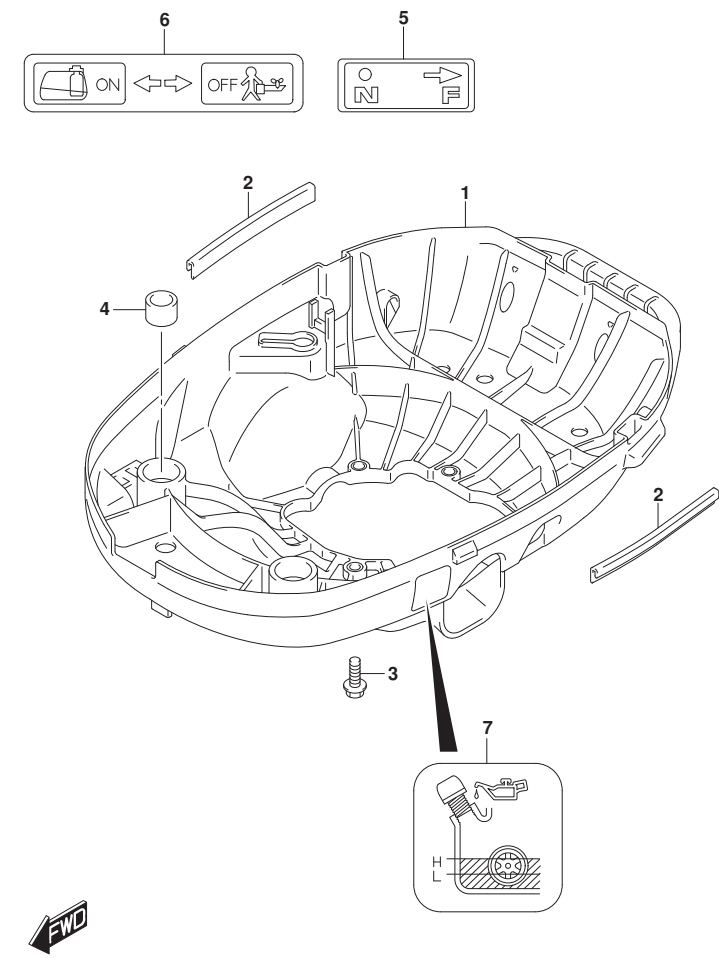


FIG.412A (1-C-5) LOWER COVER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61110-97J01-YR9	COVER, LOWER (BLACK)	1	
2	61135-97J00	CUSHION, LOWER COVER	2	
3	09116-06227	BOLT (6X20)	4	
4	61151-91J01	CUSHION, FUEL TANK LOWER	2	
5	21131-97J20	MARK, CLUTCH SHIFT (S)	1	
6	61211-97J00	MARK, FUEL COCK (S)	1	
7	61212-97J20	MARK, OIL LEVEL (S)	1	

FIG.420A

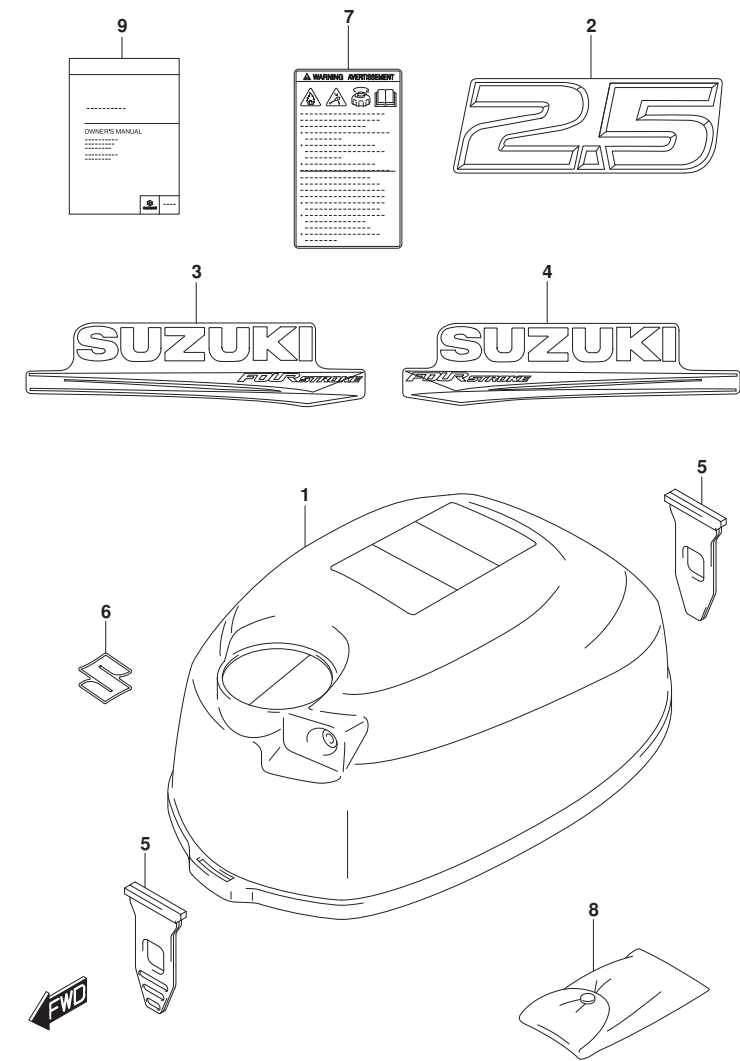


FIG.420A (1-C-6) ENGINE COVER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61411-97J10-YR9	COVER, ENGINE UPPER (BLACK)	1	
2	61435-97J50	MARK, EMBLEM REAR (2.5)	1	
3	61443-97J30	STRIPE, ENGINE COVER STBD	1	
4	61453-97J30	STRIPE, ENGINE COVER PORT	1	
5	61611-97J01	FASTENER, ENGINE COVER	2	
6	68111-99J00	EMBLEM, "S"	1	
7	61458-97J70	LABEL, ENGINE COVER	1	
8	09800-01007	TOOL ASSY	1	
9	99011-97J60-055	MANUAL, OWNER'S	1	

FIG.432A

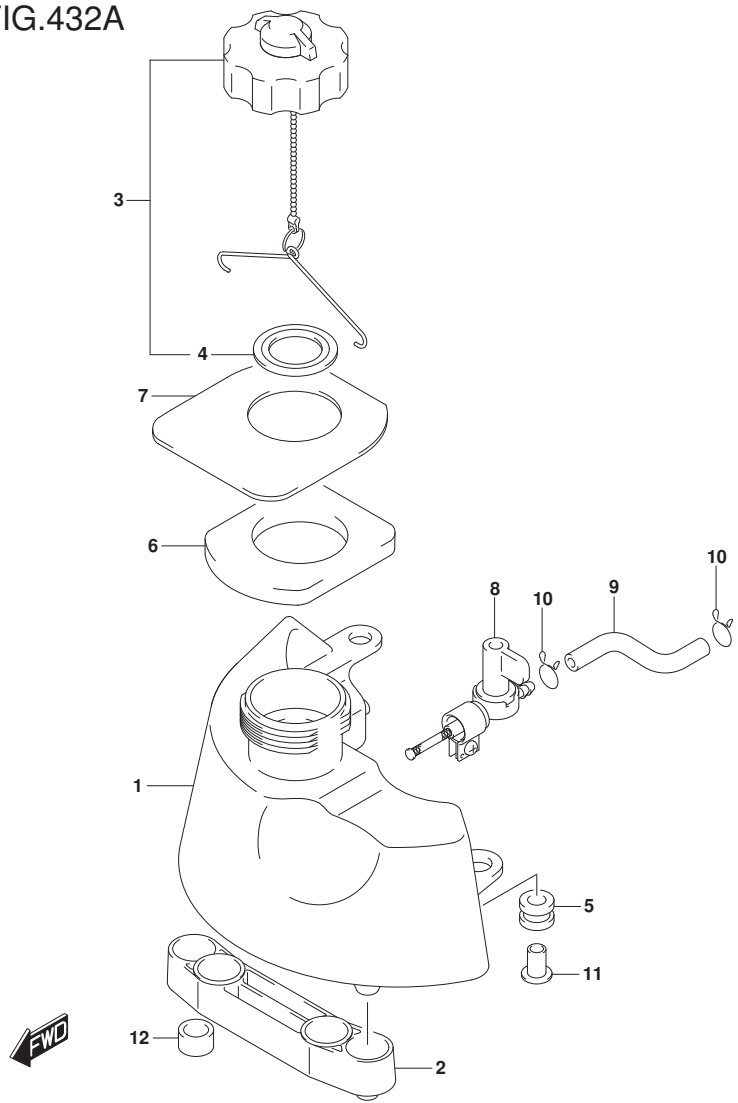


FIG.432A (1-C-7) FUEL TANK

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	65110-97J30	TANK, FUEL	1	
2	65113-97J00	BRACKET, FUEL TANK	1	
3	65510-97L01	CAP ASSY, FUEL TANK	1	
4	65561-91J01	.GASKET (32X48X2.5)	1	
5	09320-09039	CUSHION	2	
6	65281-97J10	GROMMET, FUEL TANK	1	
7	65284-97J11	RUBBER, FUEL TANK GROMMET	1	
8	66100-97JL0	COCK ASSY, FUEL	1	
9	15191-97JL0	HOSE, FUEL (COCK TO CARB)	1	
10	59412-91J00	CLIP, FUEL HOSE	2	
11	65263-97J00	SPACER, FUEL TANK	2	
12	09329-12004	CUSHION	2	

FIG.444A

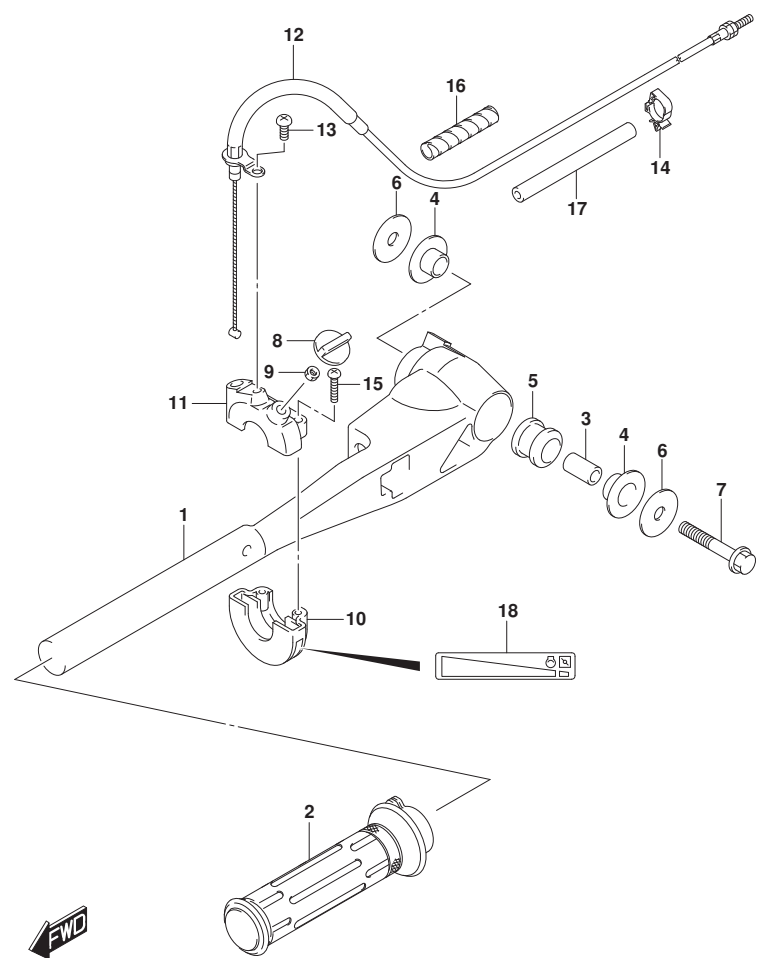


FIG.444A (1-C-8) TILLER HANDLE

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63111-97J21-YAY	HANDLE, TILLER (BLACK)	1	
2	63210-97J00	GRIP, THROTTLE	1	
3	59181-97J00	SPACER, TILLER HANDLE	1	
4	59315-97J00	BUSH, TILLER HANDLE	2	
5	63116-97J00	MOUNT, TILLER HANDLE	1	
6	09160-08152	WASHER (8.5X28X1.5)	2	
7	09116-08154	BOLT (8X40)	1	
8	63244-97J00	KNOB, THROTTLE ADJUST	1	
9	09140-05005	NUT	1	
10	57121-09G00	CASE, THROTTLE UPPER	1	
11	67821-97J00	CASE, THROTTLE LOWER	1	
12	63610-97J00	CABLE ASSY, THROTTLE	1	
13	02112-05127	SCREW	1	
14	23915-78A20	CLAMP, THROTTLE CABLE	2	
15	59125-97J00	SCREW, THROTTLE CABLE	2	
16	33833-91J00	TUBE, THROTTLE CABLE (6X8X250)	1	L:250->50
17	09352-90133-600	HOSE (9X13X600)	1	L:600->90
18	69714-97J01	MARK, HANDLE GRIP	1	

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
10000		13236-97J50	128A-2	21111-97J01	208A-1
		13245-97J00	128A-9	21112-97J00	208A-2
		13247-97J00	128A-11	21131-97J20	412A-5
		13248-97J00	128A-20	21221-97J00	208A-3
		13249-97J00	128A-10	21222-97J00	208A-4
		13249-97J10	128A-19	23211-97J10	208A-5
		13250-97J20	128A-5	23213-97J00	208A-6
		13251-97J00	128A-8	23915-78A20	444A-14
		13254-97J00	128A-6	25111-97J10	210A-1-1
		13267-97J00	128A-14	25111-97J20	210A-1-2
11110-97J20	111A-1	13267-97J10	128A-16	29141-93J00	335A-7
11118-97JL0	111A-4	13267-97J20	128A-23	29404-93J10	303A-12
11119-97JL0	111A-5	13268-97J10	128A-12		
11141-97JL0	111A-2	13268-97J20	128A-21		
11171-97J10	111A-6	13268-97J30	128A-7		
11173-97J00	113A-22	13371-97J00	128A-4		
11174-97J00	113A-25	13413-97J10	128A-25		
11179-97J00	113A-24	13436-91J00	128A-26		
11189-97JL0	111A-7	13534-97J10	128A-22		
11200-97J00	113A-1	13616-97J00	128A-13		
11300-97J00	113A-4	13631-91J00	128A-27		
11351-97JL0	113A-7	13710-97J00	127A-7		
11382-97J00	113A-12	13810-97J00	127A-6		
11431-97J11	113A-28	15191-97JL0	432A-9		
11432-97JL0	113A-29	16131-91J00	175A-1		
11452-91J00	113A-26	16132-91J00	175A-2		
11971-91J01	113A-6	16161-97J10	175A-3		
12100-97J10-050	116A-28	17410-97JL1	160A-1		
12111-97J10-0B0	116A-1	17415-97J00	160A-4		
12140-97J00	116A-2	17461-97JM0	160A-5		
12140-97J00-050	116A-29	17471-97JL0	160A-7		
12151-97J00	116A-3	17472-97JL0	160A-8		
12160-97JL0-0A0	116A-5	17561-97JM0	160A-9-1		
12163-97JL0	116A-6	17561-97JN0	160A-9-2		
12220-97JL1	116A-7	17563-97J10	160A-10		
12242-97JL1	116A-8	17670-91J01	113A-18		
12710-97J00	116A-10	17681-97J21	113A-19		
12742-97J10	116A-11	17685-97J01	113A-20		
12743-97J00	116A-12	18100-97JM0	167A-1		
12840-97J10	116A-13	18120-97J00	167A-2		
12842-22G10	116A-14	18130-97J00	167A-3		
12843-27A00	116A-15	18142-04410	167A-4		
12845-97J00	116A-18	18210-97J00	167A-5		
12847-22G00	116A-19	18211-97J00	167A-6		
12894-97JL0	116A-17	18211-97J30-YAY	336A-17		
12911-97JL0	116A-22	43110-97J30-YAY	336A-22		
12915-97JL0	116A-23	43111-97J30-YAY	336A-1		
12921-97JL0	116A-24	43121-97J30-YAY	336A-2		
12931-97JL0	116A-26	43415-97J10	336A-13		
12932-05C00	116A-27	43416-97J10	336A-14		
13111-97J00	127A-1	43711-97J00	336A-3		
13119-97J00	127A-2	43751-97J01	336A-10		
13124-97J00	127A-3	43752-97J00	336A-11		
13125-97J00	128A-24	45411-97J30	336A-8		
13200-97J80	128A-1				

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
50000					
52111-97J31-YAY	405A-1	61110-97J01-YR9	412A-1	01547-05107	111A-8
	405B-1	61135-97J00	412A-2	01550-0620C	113A-21
52112-97J30-YAY	405A-5	61151-91J01	412A-4		167A-8
	405B-5	61155-97J00	405A-7	01550-06257	113A-9
52113-97J00	405A-2		405B-7	01550-06307	303A-3
	405B-2	61211-97J00	412A-6	01550-06357	167A-9
52131-97J00-YAY	405B-9	61212-97J20	412A-7	02112-05127	444A-13
54151-97JL0	336A-9	61411-97J10-YR9	420A-1	02112-0612A	113A-27
55110-97J51-YAY	407A-1	61435-97J50	420A-2	02142-0510A	175A-4
55321-87J01	407A-4	61443-97J30	420A-3	02142-06127	113A-23
55321-95J00	113A-16	61453-97J30	420A-4	04221-05109	113A-8
56120-97J50-YAY	407A-16	61458-97J70	420A-7	07120-06257	127A-4
57111-97J11	230A-1-1	61472-97J00	167A-11	07120-06357	127A-5
57111-97J20	230A-1-2	61494-97J01	167A-12	08211-17241	116A-9
57121-09G00	444A-10	61611-97J01	420A-5	08316-10107	303A-4
57130-91J00	230A-2-1	63111-97J21-YAY	444A-1	08322-0104A	116A-21
	230A-2-2	63116-97J00	444A-5	08332-1106A	230A-5
57311-97JM0	230A-3	63210-97J00	444A-2	08341-31039	303A-5
57510-97JM0	230A-6	63244-97J00	444A-8	09100-06176	335A-6
57611-97J10	230A-8	63610-97J00	444A-12	09103-06281	407A-5
57621-97J10	230A-9	65110-97J30	432A-1	09103-06522	128A-28
57631-97JL0	230A-11	65113-97J00	432A-2	09116-06224	336A-18
57635-91JL0	407A-13	65263-97J00	432A-11	09116-06225	407A-10
58110-97JA0-019	407A-11	65281-97J10	432A-6	09116-06227	405A-3
58120-97JA0	407A-12	65284-97J11	432A-7		405A-6
58130-91JL0	407A-14	65510-97L01	432A-3		405B-3
59111-97JL0	336A-4	65561-91J01	432A-4		405B-6
59125-97J00	444A-15	66100-97JL0	432A-8		412A-3
59178-97J00	405A-8	67821-97J00	444A-11	09116-06232	160A-3
	405B-8	68111-99J00	420A-6		336A-21
	407A-6	69711-91J10	167A-10	09116-06234	405A-10
59181-97J00	444A-3	69714-97J01	444A-18		405B-10
59181-97J10	335A-5				405B-12
	336A-19			09116-08154	444A-7
59291-97J00	407A-8			09119-06130	336A-15
59295-97J00	113A-2			09126-05011	113A-17
59295-97J10	113A-10			09140-05005	444A-9
59295-97J20	113A-11			09159-06079	335A-8
59311-97J20	407A-3			09159-08018	336A-5
59315-97J00	444A-4			09160-08081	336A-7
59382-97J00	116A-4	99000-81157-50M	167A-6	09160-08091	336A-6
59412-91J00	432A-10	99011-97J60-055	420A-9	09160-08145	208A-7
59441-97J20	230A-10			09160-08152	444A-6
59443-97J00	336A-12			09168-10022	113A-14
59444-97J10	336A-20			09180-06348	127A-8

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