

SUZUKI

PARTS CATALOGUE

DF300AP/250AP

DF300AP

DF250AP



OUTBOARD MOTOR

E01/E40

2017-8

1ST EDITION

PREFACE

When it becomes necessary to replace parts on SUZUKI OUTBOARD MOTORS, always use SUZUKI GENUINE PARTS which have passed a strict inspection which guarantees quality and performance.

This parts catalogue covers the list of all service parts for SUZUKI DF250A/300A production start 2017.

INSTRUCTIONS FOR QUOTING THE CATALOGUE

1. DIMENSIONS

Dimensions of the parts in this catalogue are indicated in unit millimeters.

2. ABBREVIATIONS

Abbreviations used in this catalogue are as follows:

AR	: As required	NT	: Number of teeth
ASSY	: Assembly	OPT	: Optional
E. NO.	: Engine number	OS	: Over size
F. NO.	: Frame number	STD	: Standard
D	: Diameter of material	T	: Thickness
ID	: Inside diameter	US	: Under size
OD	: Outside diameter	W	: Width
L	: Length	W/	: With
LH(PORT)	: Left hand side	X, XX	: Transom type
RH(STBD)	: Right hand side	SUS	: Stainless steel
~123456	: Up to E. NO. 30002P-123456	PTT	: Power trim and tilt
123456~	: From E. NO. 30002P-123456		
12 x 34 x 5.6	 Figures in the description column		
	show the dimensions of parts.		
ID OD T	(or W, L)		

→12345-56781 (Parts No.) : indicates that the parts number was changed to 12345-56781 and the new parts are interchangeable with the former ones but the former ones are not interchangeable with new ones.

←12345-56781 (Parts No.) : indicates that the former and new parts are interchangeable with each other and both are usable.

3. INNER PARTS OF ASSEMBLY

Part name with a dot (.) in front as shown in the description column indicates the component of the assembly also available individually.

4. MODIFICATION NOTICE

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

5. NOTE

5-1. There are some different parts from those of production models among spare parts for the administrative reasons and common use of them with other models.

5-2. In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned on parts catalogue or what is actually required on the vehicle.

5-3. Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual.
When assembling, use "SUZUKI SERVICE MANUAL".

6. MODEL NAME AND ENGINE NUMBER

MODEL	DESTINATION	TYPE	TRANSOM	COLOR	ENGINE No.
DF250AP	E01, E40	25003P	X, XX	YAY, Y5S	25003P-810001~
DF300AP	E01, E40	30002P	X, XX	YAY, Y5S	30002P-810001~

MILLIMETER → INCH CONVERSION CHART

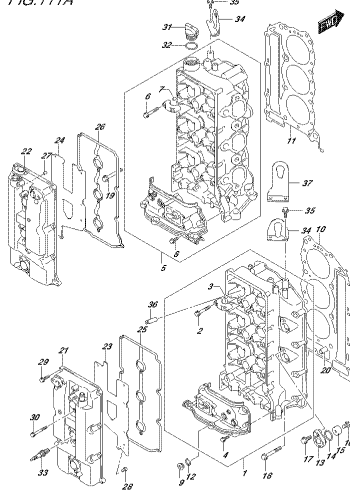
	0	1	2	3	4	5	6	7	8	9
00	.000	.039	.079	.118	.157	.197	.236	.276	.315	.354
10	.394	.433	.472	.512	.551	.591	.630	.669	.709	.748
20	.787	.827	.866	.906	.945	.984	1.024	1.063	1.102	1.142
30	1.181	1.220	1.260	1.299	1.339	1.378	1.417	1.457	1.496	1.535
40	1.575	1.614	1.654	1.693	1.732	1.772	1.811	1.850	1.890	1.929
50	1.969	2.008	2.047	2.087	2.126	2.165	2.205	2.214	2.283	2.323
60	2.362	2.402	2.441	2.480	2.520	2.559	2.598	2.638	2.677	2.717
70	2.756	2.795	2.835	2.874	2.913	2.953	2.992	3.031	3.071	3.110
80	3.150	3.189	3.228	3.268	3.307	3.346	3.386	3.425	3.465	3.504
90	3.543	3.583	3.622	3.661	3.701	3.740	3.780	3.819	3.858	3.898

How to read

	0	1	2	3	4
00	...	...	...	...	...
10	...	...	...	...	...
20	...	...	...	0.906	...
30	...	...	...	...	...

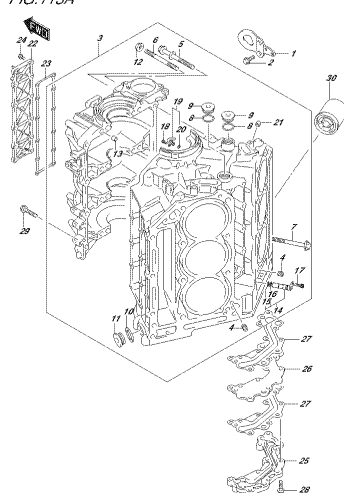
23 millimeters equal 0.906 inch

FIG.111A



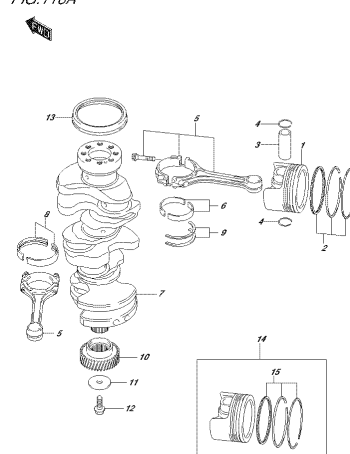
DCRDA_EPL_016_1114
CYLINDER HEAD

FIG.113A



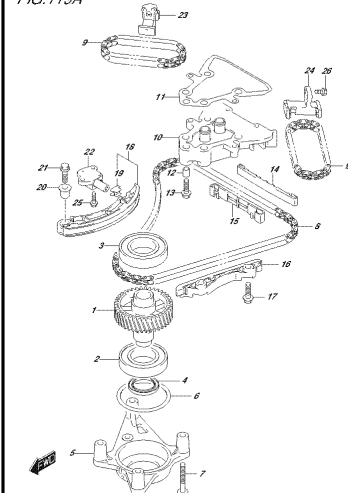
DCRDA_EPL_016_1134
CYLINDER BODY

FIG.116A



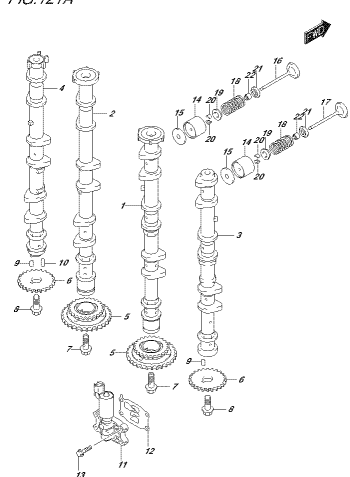
DCRDA_EPL_016_1164
CRANKSHAFT

FIG.119A



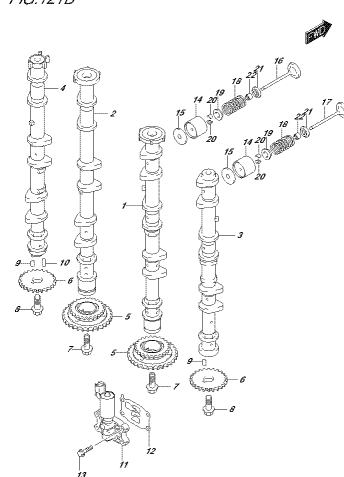
DCRDA_EPL_016_1194
TIMING CHAIN

FIG.121A



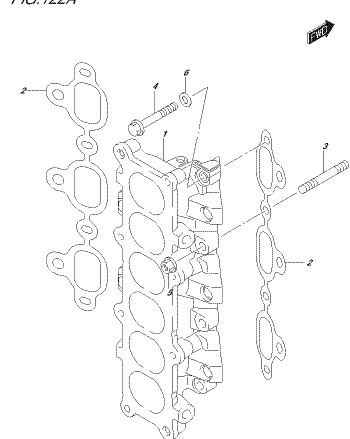
DCRDA_EPL_016_1214
CAMSHAFT

FIG.121B



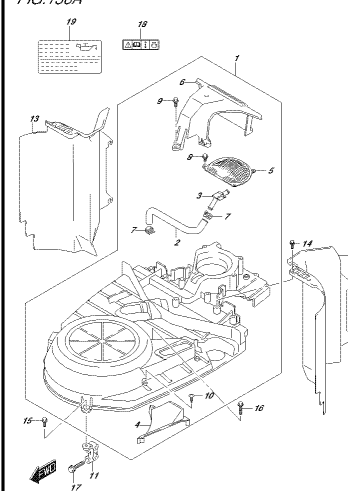
DCRDA_EPL_016_121B
CAMSHAFT

FIG.122A



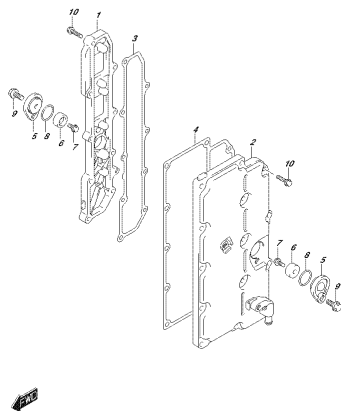
DCRDA_EPL_016_1224
VALVE TRAIN COVER

FIG.136A



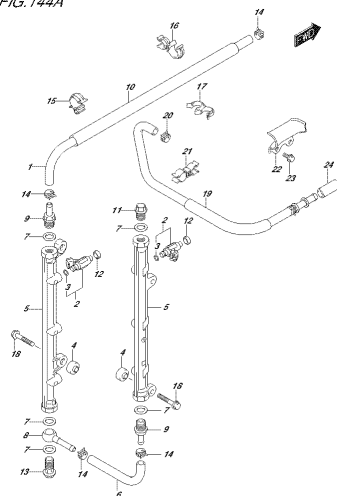
DCRDA_EPL_016_1364
RING GEAR COVER

FIG.140A



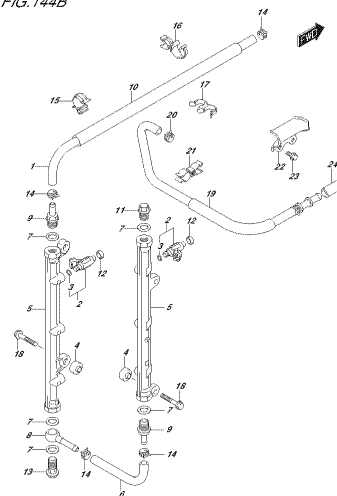
DKSBA_EPL_016_140A
FUEL PUMP

FIG.144A



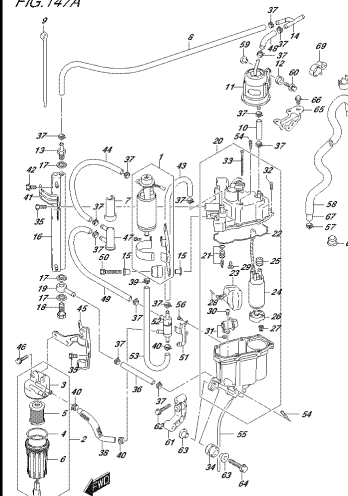
DKSBA_EPL_016_144A
FUEL PUMP

FIG.144B



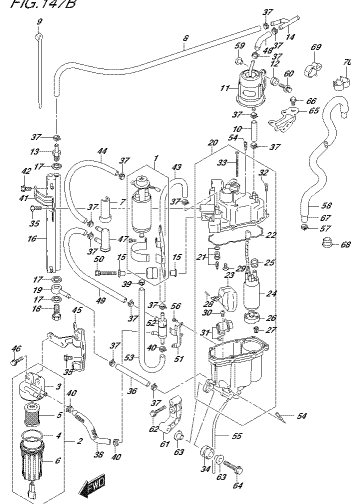
DKSBA_EPL_016_144B
FUEL PUMP

FIG.147A



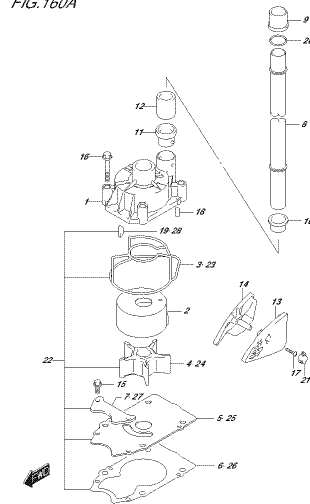
DKSBA_EPL_016_147A
FUEL PUMP, VAPOR SEPARATOR

FIG.147B



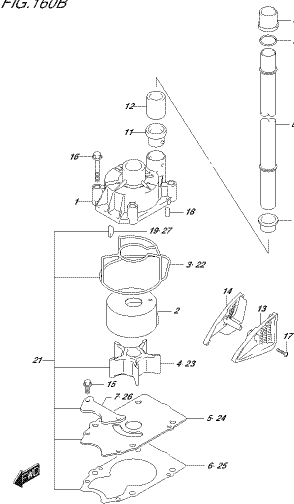
DKSBA_EPL_016_147B
FUEL PUMP, VAPOR SEPARATOR

FIG.160A



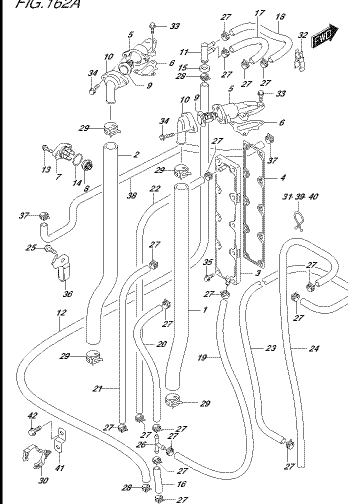
DKSBA_EPL_016_160A
WATER PUMP

FIG.160B



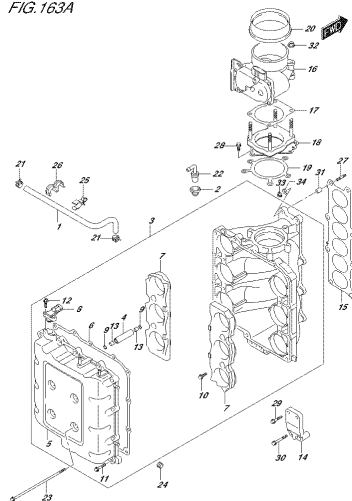
DKSBA_EPL_016_160B
WATER PUMP

FIG.162A



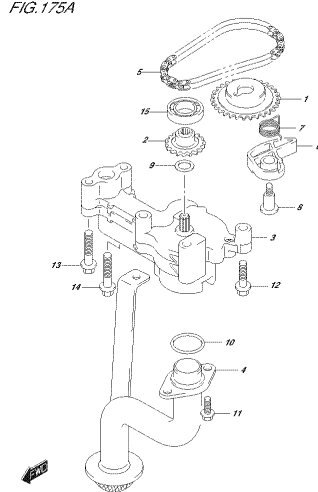
DKSBA_EPL_016_162A
THERMOSTAT

FIG.163A



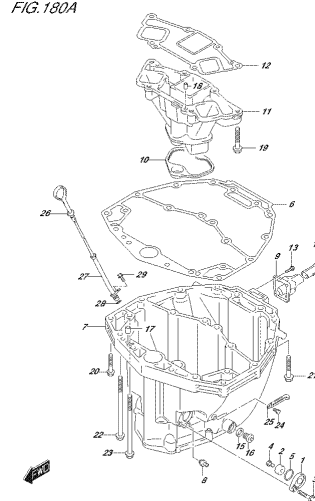
DC808A, EPT1, 016, 1634
FUSCOTEE 3237

FIG.175A



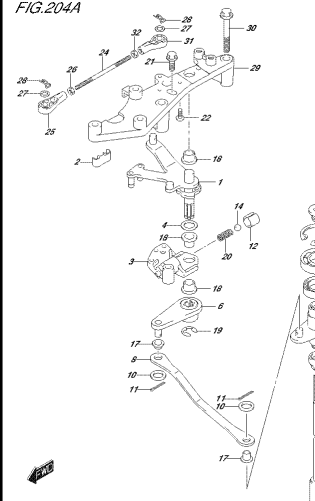
DC808A, EPT1, 016, 1754
GOL 240P

FIG.180A



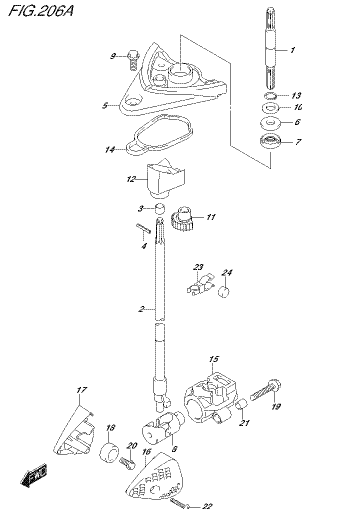
DC808A, EPT1, 016, 1804
GOL 240P

FIG.204A



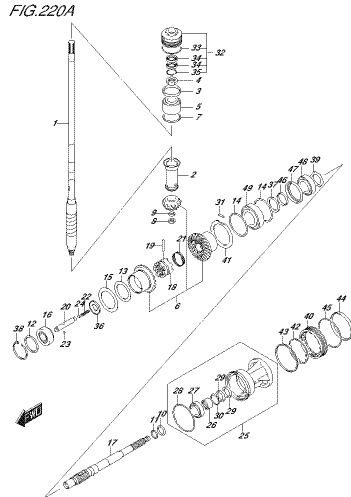
DC808A, EPT1, 016, 2044
GLUCO 3547

FIG.206A



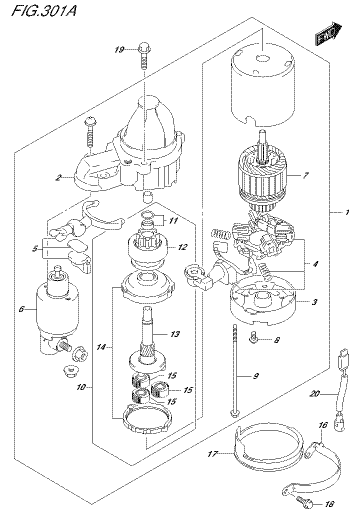
DC808A, EPT1, 016, 2064
GLUCO 3547

FIG.220A



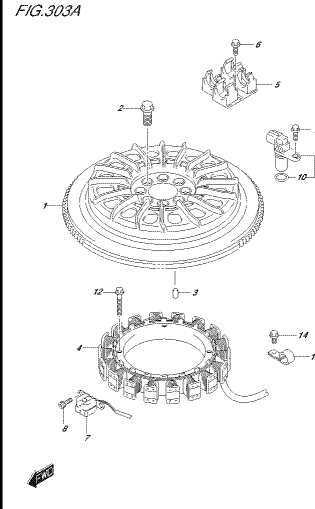
DC808A, EPT1, 016, 2204
TRANSMISSION

FIG.301A



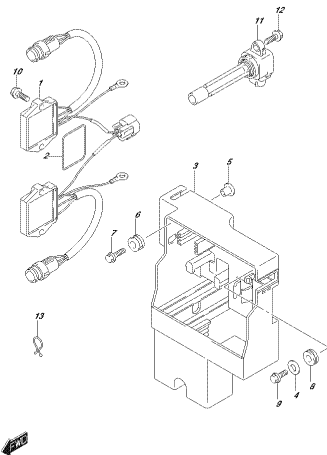
DC808A, EPT1, 016, 3014
STARTING MOTOR

FIG.303A



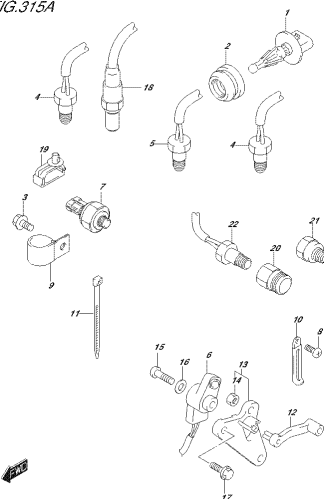
DC808A, EPT1, 016, 3034
MAGNETO

FIG.310A



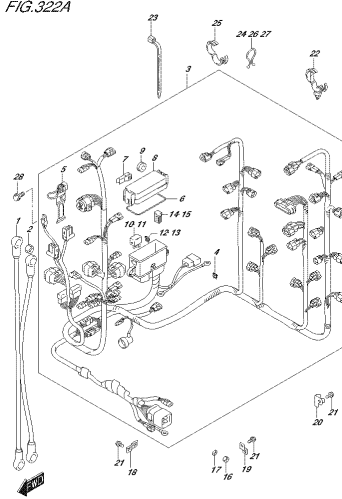
DKR04A_EPT_016_310A
SECURITY/SECURITY/SECURITY

FIG.315A



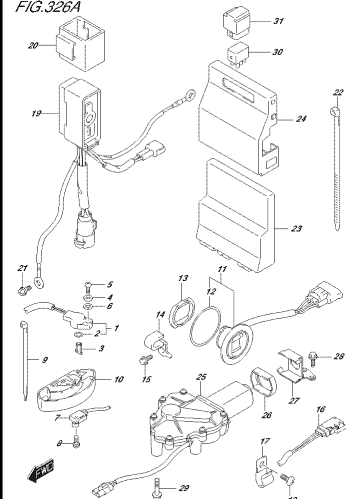
DKR04A_EPT_016_315A
SECURITY

FIG.322A



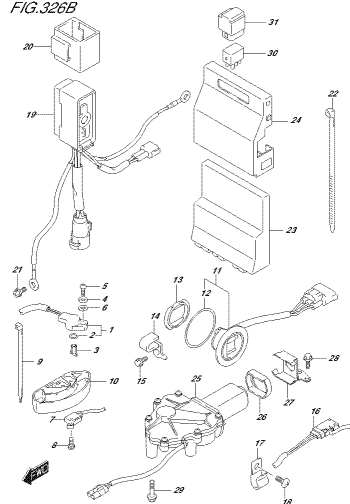
DKR04A_EPT_016_322A
SECURITY

FIG.326A



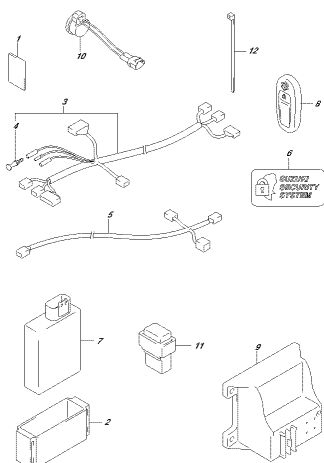
DKR04A_EPT_016_326A
PIT SWITCH/ENGINE CONTROL UNIT

FIG.326B



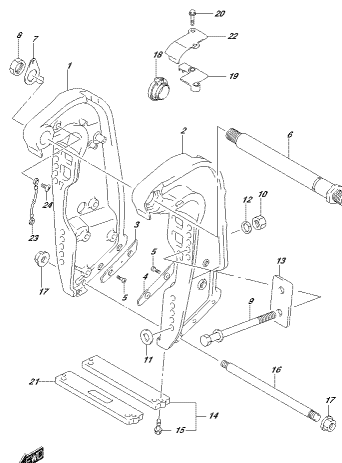
DKR04A_EPT_016_326B
PIT SWITCH/ENGINE CONTROL UNIT

FIG.331A



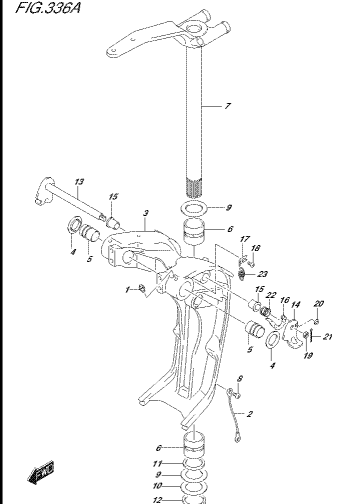
DKR04A_EPT_016_331A
KEY-LESS-START

FIG.335A



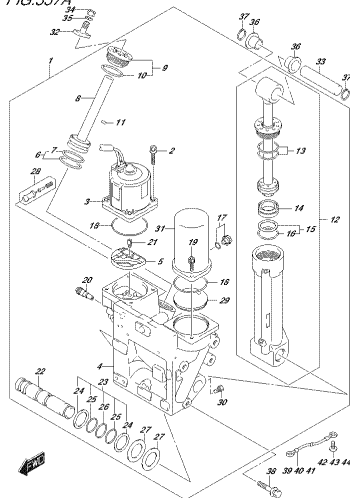
DKR04A_EPT_016_335A
CLAMP BRACKET

FIG.336A



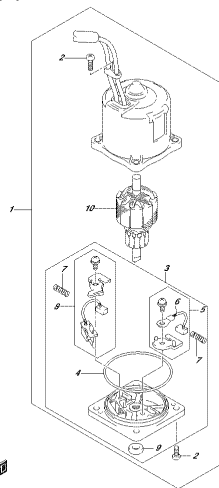
DKR04A_EPT_016_336A
SWIRL BRACKET

FIG.337A



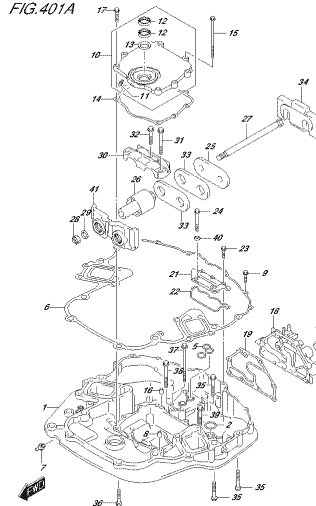
DCR60A, EPL 016, 407A
TORSION TUNING

FIG.340A



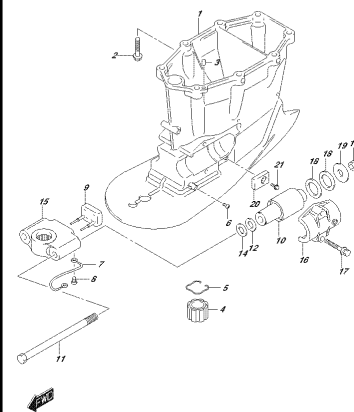
DCR60A, EPL 016, 404A
PIT 40032

FIG.401A



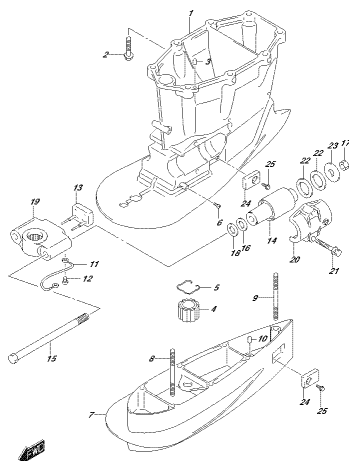
DCR60A, EPL 016, 405A
ENGINE HEADSET

FIG.405A



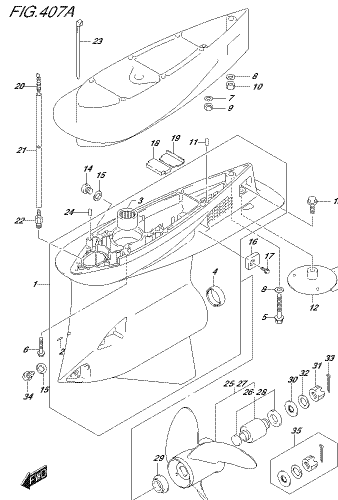
DCR60A, EPL 016, 405A
ENGINE HEADSET

FIG.405B



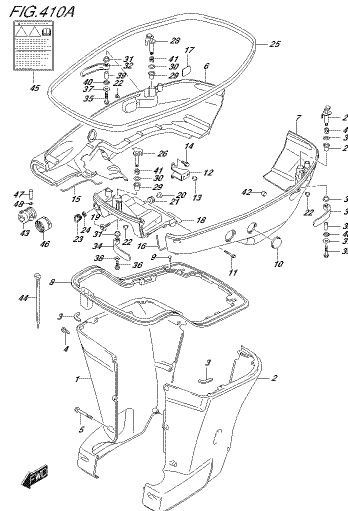
DCR60A, EPL 016, 405B
ENGINE HEADSET

FIG.407A



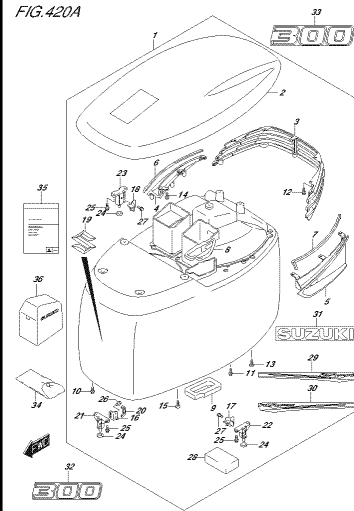
DCR60A, EPL 016, 407A
GEAR CASE

FIG.410A



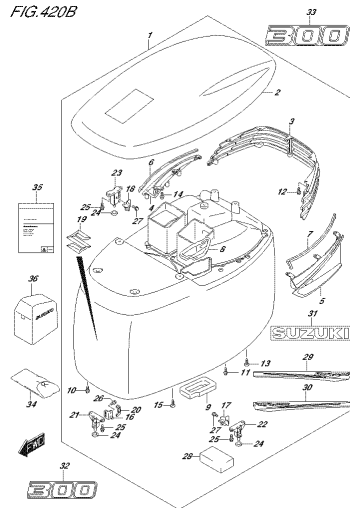
DCR60A, EPL 016, 410A
SEE COVER

FIG.420A



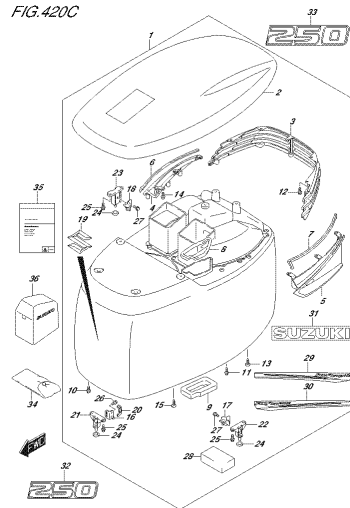
DCR60A, EPL 016, 420A
ENGINE COVER

FIG.420B



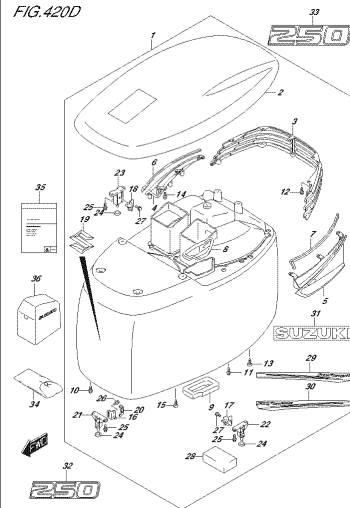
DCRDA, EPL, 016, 4009
ENGINE COVER

FIG.420C



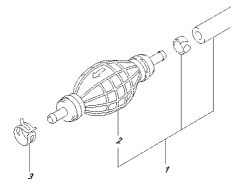
DCRDA, EPL, 016, 4004
ENGINE COVER

FIG.420D



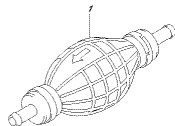
DCRDA, EPL, 016, 4004
ENGINE COVER

FIG.430A



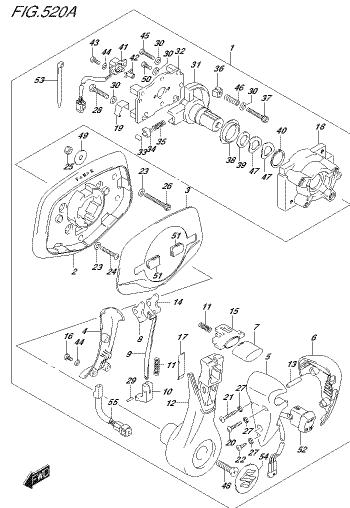
DCRDA, EPL, 016, 4004
P.L.E. 1025

FIG.475A



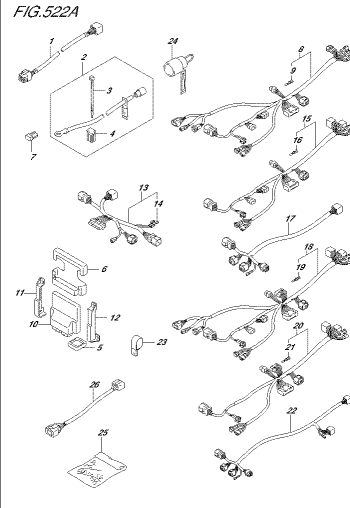
DCRDA, EPL, 016, 4754
SQUABLE PUMP

FIG.520A



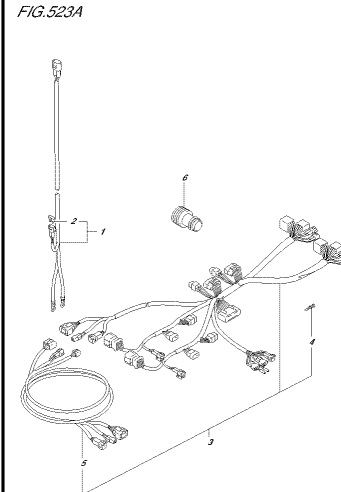
DCRDA, EPL, 016, 5204
OPT.FLUSH MOUNT REACTION

FIG.522A



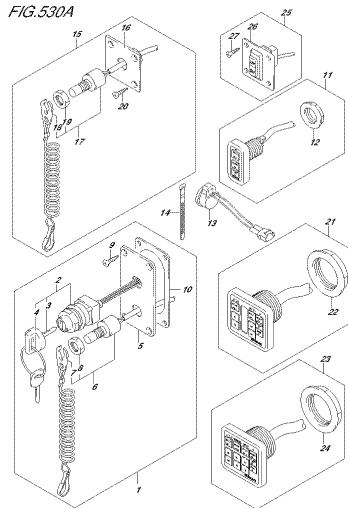
DCRDA, EPL, 016, 5204
OPT.HARNESS (1)

FIG.523A



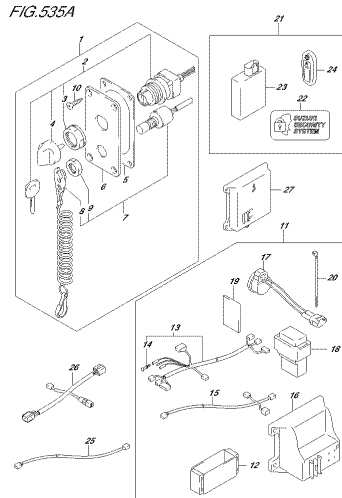
DCRDA, EPL, 016, 5204
OPT.HARNESS (2)

FIG.530A



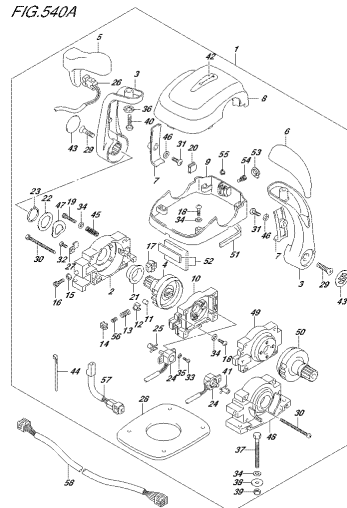
DKRDA, EPT, 016, 8304
OPT. 2007024

FIG.535A



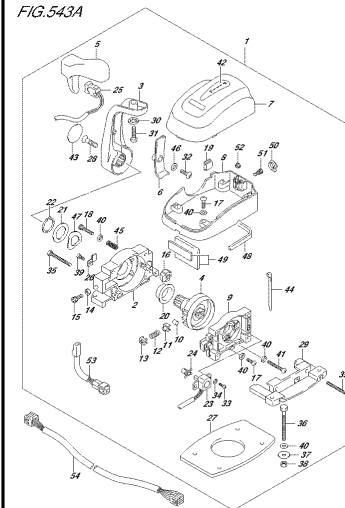
DKRDA, EPT, 016, 8304
OPT. 407 11235 51407

FIG.540A



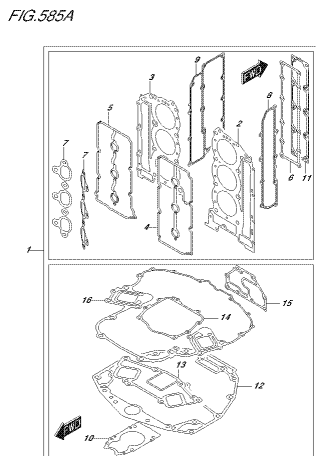
DKRDA, EPT, 016, 8304
OPT. 650002 CONTROL ASSY DUAL

FIG.543A



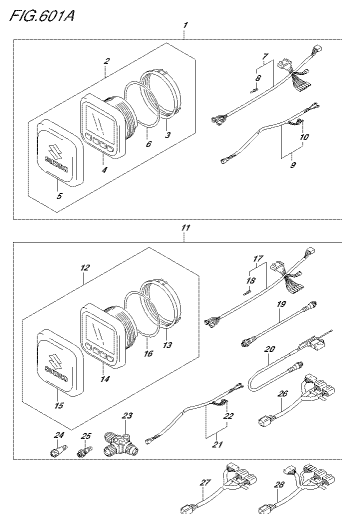
DKRDA, EPT, 016, 8304
OPT. 650002 CONTROL ASSY SHELLE

FIG.585A



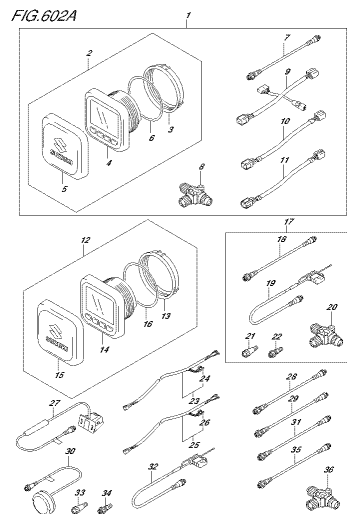
DKRDA, EPT, 016, 8584
OPT. GAUGE SET

FIG.601A



DKRDA, EPT, 016, 8014
OPT. ALL TV FUNCTION GAUGE (1)

FIG.602A



DKRDA, EPT, 016, 8014
OPT. ALL TV FUNCTION GAUGE (2)

FIG.111A

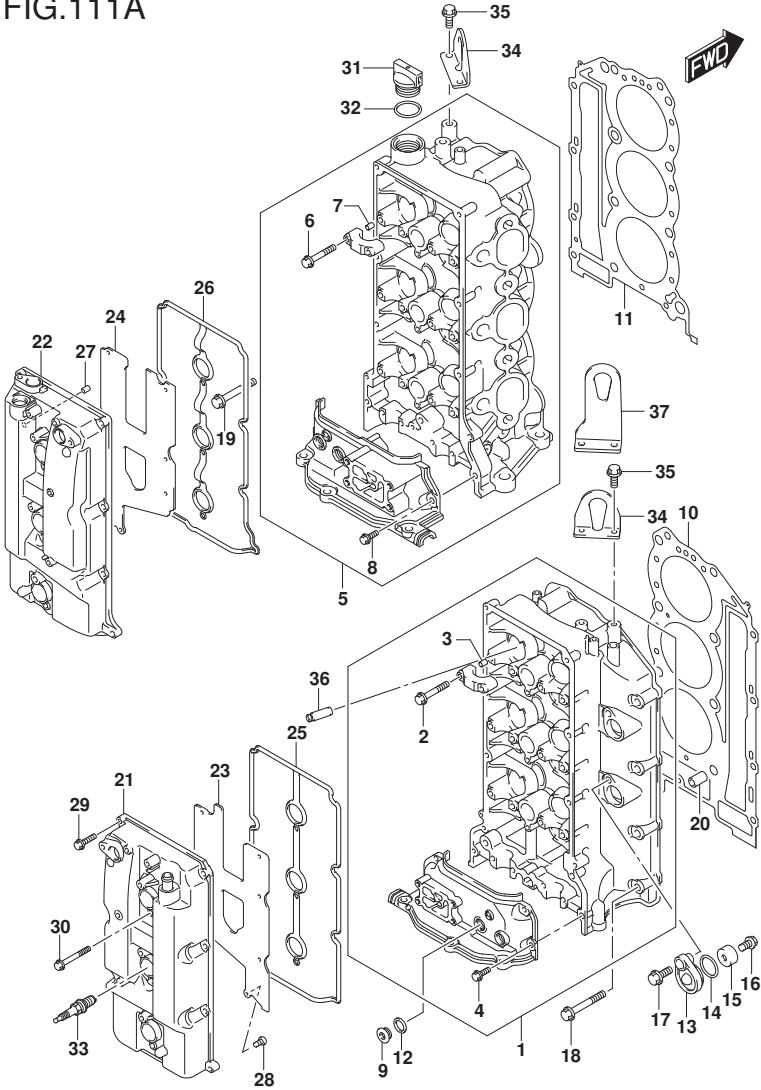
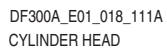


FIG.111A (1-B-2) CYLINDER HEAD

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11101-98J03	HEAD ASSY, CYLINDER STBD	1	
2	11128-90J00	.BOLT, CAM SHAFT HOUSING	16	
3	09206-08001	.PIN (8X11)	14	
4	01550-06207	.BOLT	4	
5	11103-98J03	HEAD ASSY, CYLINDER PORT	1	
6	11128-90J00	.BOLT, CAM SHAFT HOUSING	16	
7	09206-08001	.PIN (8X11)	14	
8	01550-06207	.BOLT	2	
9	11116-93J01	PLUG	4	
10	11141-98J10	GASKET, CYL HEAD STBD	1	
11	11142-98J10	GASKET, CYL HEAD PORT	1	
12	09168-16009	GASKET (16X22X0.8)	4	
13	11261-93J00	COVER, PROTECTION ANODE	4	
14	09280-22019	O RING (D:1.9,ID:21.8)	4	
15	55321-87J01	ANODE, PROTECTION	4	
16	09103-06281	BOLT (6X14)	4	
17	01550-08207	BOLT	4	
18	01550-08607	BOLT	5	
19	01550-08607	BOLT	4	
20	09206-14004	PIN (14X11.4X23)	4	
21	11170-93J01	COVER, CYL HEAD STBD	1	
22	11180-98J01	COVER, CYLINDER HEAD PORT	1	
23	11173-93J00	PLATE, BREATHER STBD	1	
24	11183-93J00	PLATE, BREATHER PORT	1	
25	11179-93J00	GASKET, CYL HEAD COVER STBD	1	
26	11189-93J00	GASKET, CYL HEAD COVER PORT	1	
27	09206-08001	PIN (8X11)	1	
28	02112-0612A	SCREW	14	
29	01547-06257	BOLT	16	
30	01547-06507	BOLT	6	
31	11382-93J00	CAP, OIL FILLER	1	
32	09280-26006	O RING (D:3.1,ID:26.4)	1	
33	09482-00427	SPARK PLUG (BKR6E)	6	NGK
34	11291-93J00	HOOK, ENGINE	2	

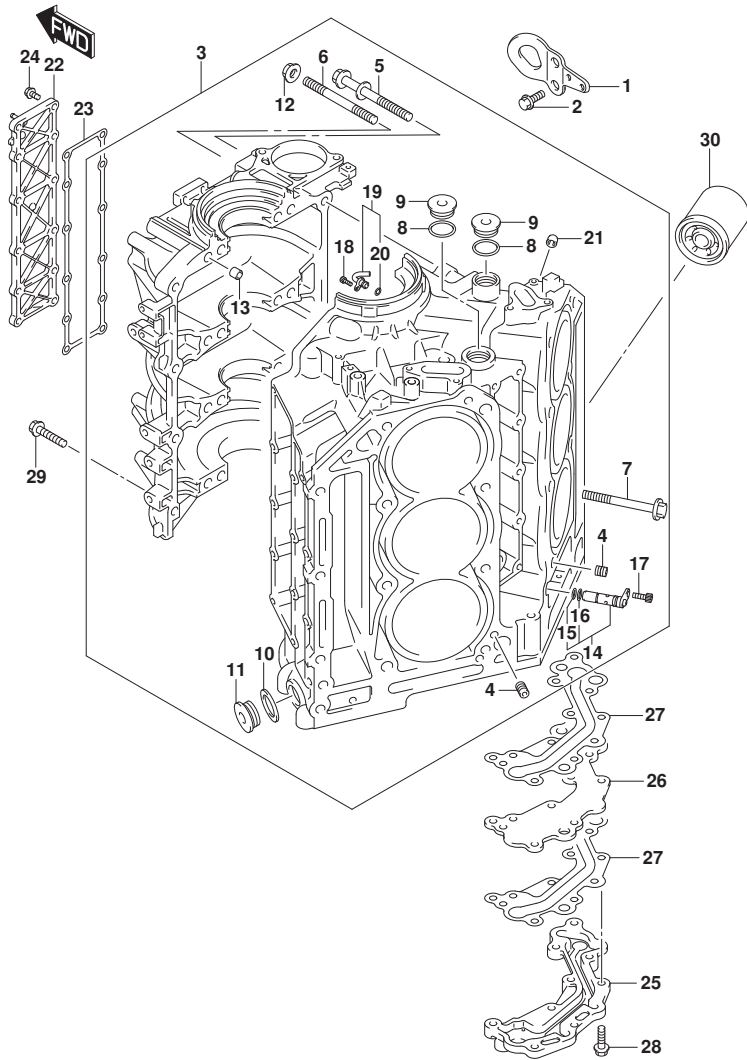
DF300A_E01_018_111A
CYLINDER HEAD



DF300A_E01_018

DF300A_E01_018

FIG.113A



DF300A_E01_018_113A
CYLINDER BLOCK

FIG.113A (1-B-4) CYLINDER BLOCK

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11293-98J00	HOOK, ENGINE FRONT	1	
2	01550-08207	BOLT	2	
3	11301-98J30	BLOCK SET, CYLINDER	1	
4	11112-93J00	.PLUG, OIL VENTURI	2	
5	11117-93J10	.BOLT, CRANKCASE	12	
6	11117-98J10	.BOLT, CRANKCASE STUD	4	
7	11119-93J00	.BOLT, CYLINDER HEAD	16	
8	11217-85FA0	.GASKET, M26 PLUG	3	
9	09248-26001	.PLUG (26X11)	3	
10	09160-18031	.WASHER (18.5X28X2.6)	2	
11	09248-18006	.PLUG (18X8)	2	
12	09159-10116	.NUT	4	
13	09206-13019	.PIN (10.4X13X16)	5	
14	16700-93J00	.VALVE, PISTON JET	1	
15	09280-10009	..O RING (D:1.3,ID:9.8)	1	
16	09280-10016	..O RING (D:1.9,ID:9.8)	1	
17	07130-0616A	.BOLT	1	
18	07130-0510A	.BOLT	6	
19	11390-98J00	.JET, PISTON COOLING	6	
20	09280-06005	..O RING (D:1.9,ID:5.7)	6	
21	09246-05006	.PLUG (1/8PT,H:8)	1	
22	11330-93J01	COVER, CRANKCASE WTR JKT	1	
23	11332-93J00	GASKET, CRANKCASE WTR JKT COV	1	
24	01550-06207	BOLT	12	
25	16430-93J00	COVER, OIL GALLERY	1	
26	16431-93J00	PLATE, OIL GALLERY	1	
27	16433-93J00	GASKET, OIL GALLERY	2	
28	01550-0835A	BOLT	9	
29	01550-08457	BOLT	8	
30	16510-96J10	FILTER ASSY, OIL	1	

FIG.116A

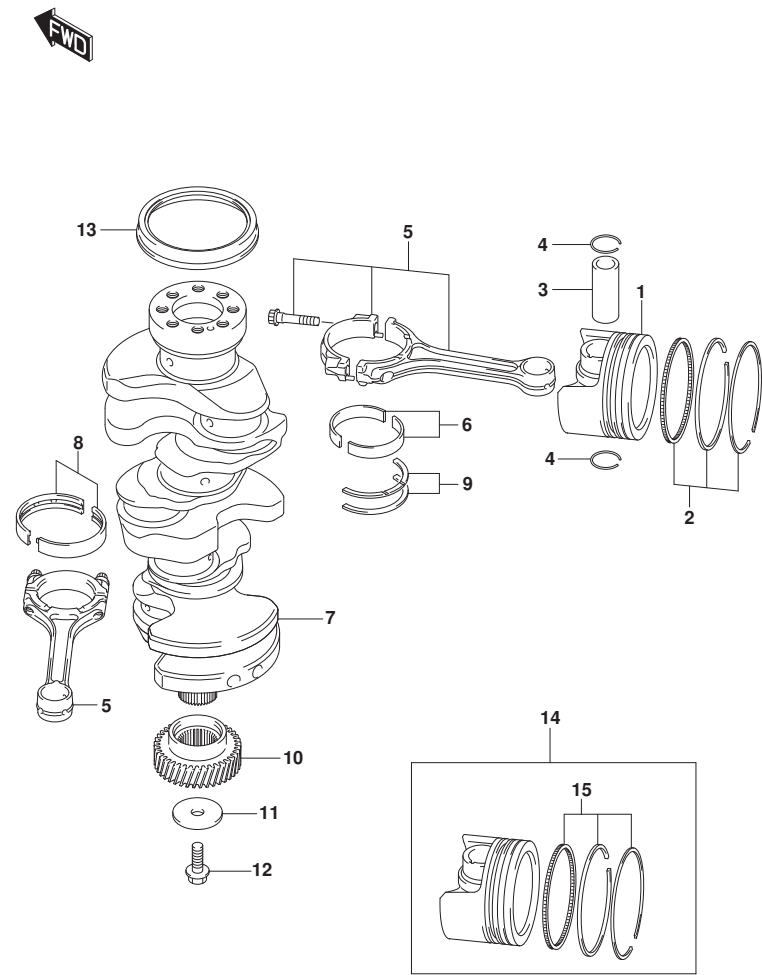


FIG.116A (1-B-5) CRANKSHAFT

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12111-98J00-0B0	PISTON	6	
2	12140-98J00	RING SET, PISTON	6	
3	12151-02F00	PIN, PISTON	6	
4	09381-22010	CIRCLIP	12	
5	12160-98J00	CONNROD ASSY	6	
6-1	12100-98810-0A0	BEARING SET, CONNROD	6	GREEN
6-2	12100-98810-025	BEARING SET, CONNROD (US:0.25)	6	OPT
7	12220-98J00	CRANKSHAFT	1	
8-1	12340-98J00-0A0	BEARING SET, CRANKSHAFT	4	BLACK
8-2	12340-98J00-0B0	BEARING SET, CRANKSHAFT	4	NON
8-3	12340-98J00-0C0	BEARING SET, CRANKSHAFT	4	YELLOW
8-4	12340-98J00-0D0	BEARING SET, CRANKSHAFT	4	BLUE
8-5	12340-98J00-0E0	BEARING SET, CRANKSHAFT	4	PINK
8-6	12300-98810-0AA	BEARING SET, CRANKSHAFT	4	OPT
				US:0.25
				RED/BLACK
8-7	12300-98810-0BA	BEARING SET, CRANKSHAFT	4	OPT
				US:0.25
				RED
8-8	12300-98810-0CA	BEARING SET, CRANKSHAFT	4	OPT
				US:0.25
				RED/YELLOW
8-9	12300-98810-0DA	BEARING SET, CRANKSHAFT	4	OPT
				US:0.25
				RED/BLUE
8-10	12300-98810-0EA	BEARING SET, CRANKSHAFT	4	OPT
				US:0.25
				RED/PINK
9-1	12300-98821	BEARING SET, CRANK THRUST	1	
9-2	12300-98821-012	BEARING SET, CRANK THRUST	1	OPT
				OS:0.12

FIG.116A

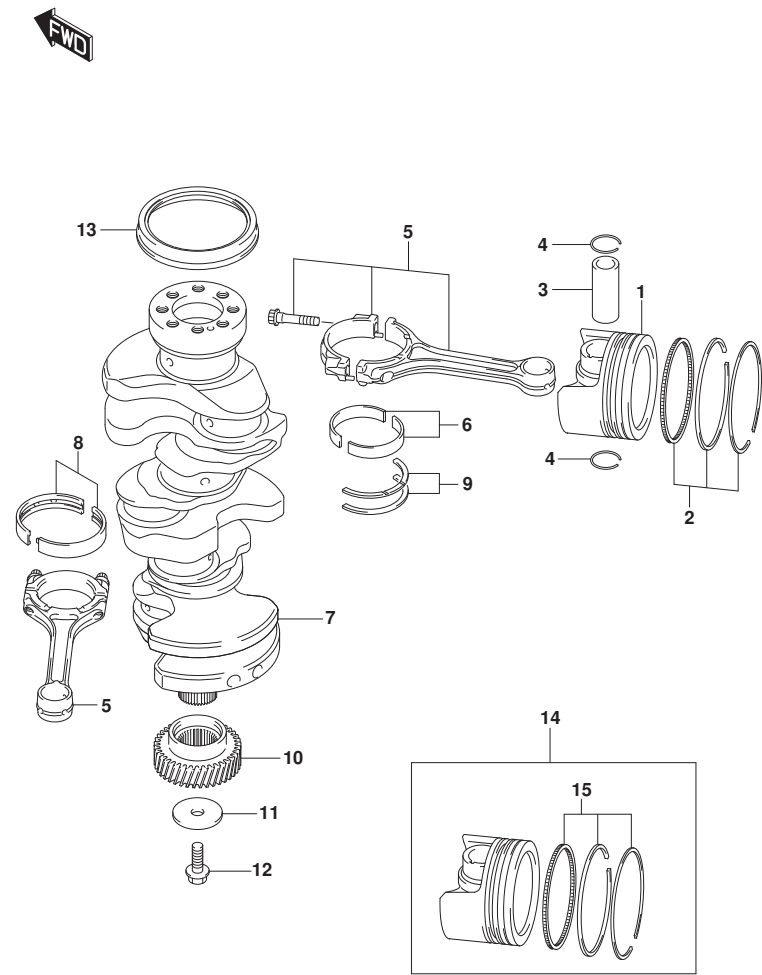


FIG.116A (1-B-6) CRANKSHAFT

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
10	12242-98J00	GEAR, DRIVE (NT:32)	1	
11	09160-10104	WASHER (10.5X50X3.2)	1	
12	01550-1025A	BOLT	1	
13	09283-91001	OIL SEAL (91X109X10)	1	
14	12100-98J00-050	PISTON SET (OS:0.50)	6	OPT
15	12140-98J00-050	.RING SET, PISTON (OS:0.50)	6	OPT

FIG.119A

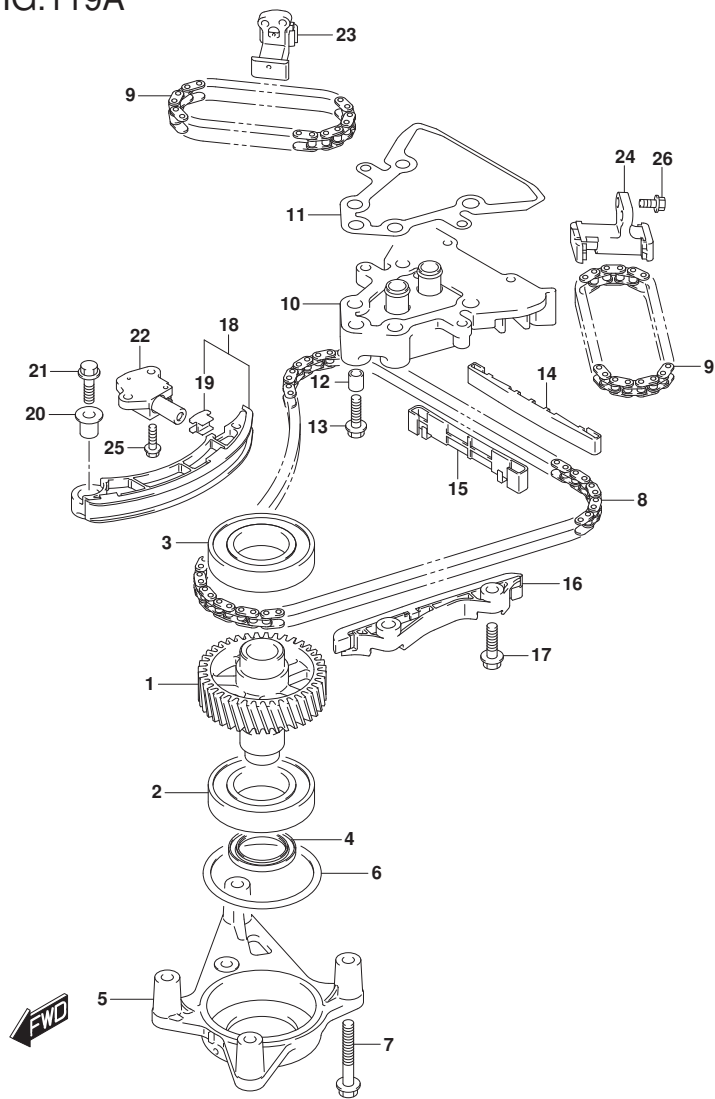


FIG.119A (1-B-7) TIMING CHAIN

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12730-98J02	GEAR, DRIVEN (NT:40)	1	
2	09262-40018	BEARING (40X80X18)	1	LOWER
3	09262-40017	BEARING (40X80X18)	1	UPPER
4	09283-32044	OIL SEAL (32X47X6)	1	
5	12734-93J00	HOLDER, DRIVEN GEAR	1	
6	09280-70012	O RING (D:5.7,ID:69.6)	1	
7	01550-0855A	BOLT	4	
8	12761-93J00	CHAIN, TIMING 1ST	1	
9	12762-93J00	CHAIN, TIMING 2ND	2	
10	12770-93J00	BASE, TIMING CHAIN GUIDE NO.1	1	
11	12778-93J00	GASKET, GUIDE BASE	1	
12	04211-13149	PIN	2	
13	01550-0830A	BOLT	2	
14	12771-93J00	SHOE, TIMING CHAIN UPPER	1	
15	12775-93J00	SHOE, TIMING CHAIN LOWER	1	
16	12772-93J00	GUIDE, TIMING CHAIN NO.2	1	
17	01550-0830A	BOLT	2	
18	12810-93J00	TENSIONER ASSY, TIMING CHAIN	1	
19	12813-73G00	.PAD, TIMING CHAIN TENSIONER	1	
20	12812-90J00	SPACER, TIMING CHAIN TENSIONER	1	
21	01550-0830A	BOLT	1	
22	12831-93J01	ADJUSTER ASSY, TENSIONER	1	
23	12832-93J00	TENSIONER ASSY, STBD	1	
24	12833-93J00	TENSIONER ASSY, PORT	1	
25	01550-0620A	BOLT	2	
26	01550-0620A	BOLT	4	

FIG.121A

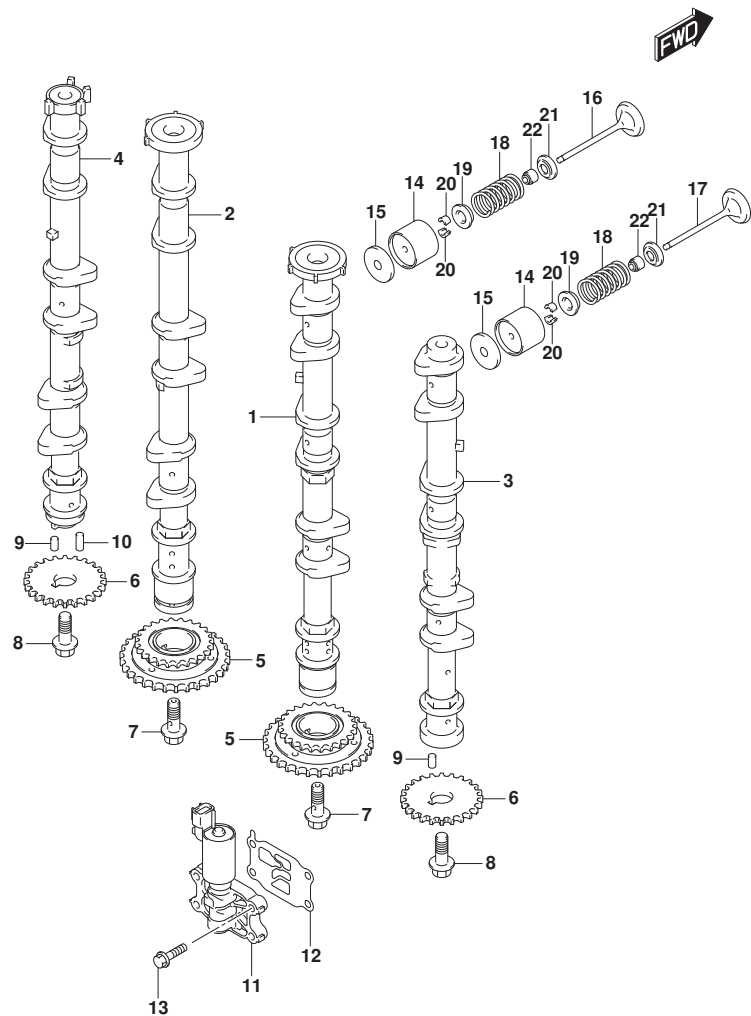


FIG.121A (1-B-8) CAMSHAFT (DF300A)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12701-98J10	CAMSHAFT, INTAKE STBD	1	
2	12705-98J10	CAMSHAFT, INTAKE PORT	1	
3	12721-98J10	CAMSHAFT, EXH STBD	1	
4	12729-98J20	CAMSHAFT, EXH PORT	1	
5	12740-93J00	SPROCKET ASSY, CAM TIMING (NT:22/32)	2	
6	12748-93J00	SPROCKET, EXH CAMSHAFT (NT:22)	2	
7	12753-93J00	BOLT, INTAKE CAMSHAFT	2	
8	12749-93J00	BOLT, CAMSHAFT EXHAUST	2	
9	09202-05032	PIN (5X12)	3	
10	09261-05006	PIN (5X18)	1	
11	16550-93J00	VALVE, OIL CONTROL	2	
12	16555-93J00	GASKET, VALVE	2	
13	01550-06257	BOLT	8	
14	12891-93J00	TAPPET	24	
15-1	12892-93J00-218	SHIM, TAPPET (T:2.175)	AR	
15-2	12892-93J00-220	SHIM, TAPPET (T:2.200)	AR	
15-3	12892-93J00-223	SHIM, TAPPET (T:2.225)	AR	
15-4	12892-93J00-225	SHIM, TAPPET (T:2.250)	AR	
15-5	12892-93J00-228	SHIM, TAPPET (T:2.275)	AR	
15-6	12892-93J00-230	SHIM, TAPPET (T:2.300)	AR	
15-7	12892-93J00-233	SHIM, TAPPET (T:2.325)	AR	
15-8	12892-93J00-235	SHIM, TAPPET (T:2.350)	AR	
15-9	12892-93J00-238	SHIM, TAPPET (T:2.375)	AR	
15-10	12892-93J00-240	SHIM, TAPPET (T:2.400)	AR	
15-11	12892-93J00-243	SHIM, TAPPET (T:2.425)	AR	
15-12	12892-93J00-245	SHIM, TAPPET (T:2.450)	AR	
15-13	12892-93J00-248	SHIM, TAPPET (T:2.475)	AR	
15-14	12892-93J00-250	SHIM, TAPPET (T:2.500)	AR	

FIG.121A

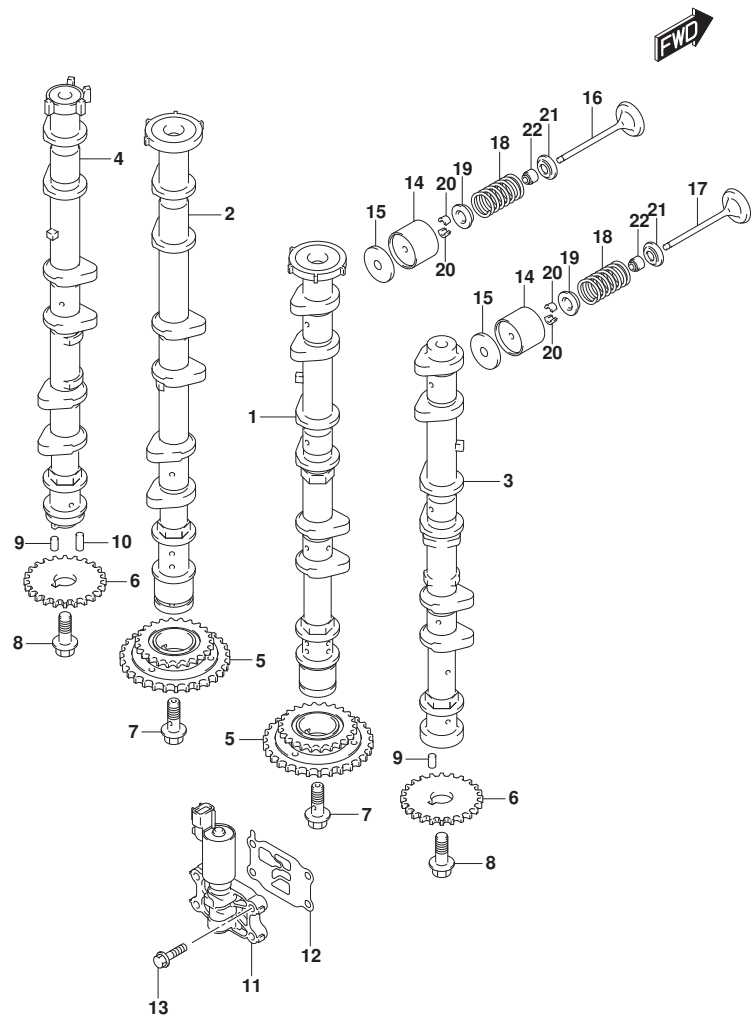


FIG.121A (1-B-9) CAMSHAFT (DF300A)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
15-15	12892-93J00-253	SHIM, TAPPET (T:2.525)	AR	
15-16	12892-93J00-255	SHIM, TAPPET (T:2.550)	AR	
15-17	12892-93J00-258	SHIM, TAPPET (T:2.575)	AR	
15-18	12892-93J00-260	SHIM, TAPPET (T:2.600)	AR	
15-19	12892-93J00-263	SHIM, TAPPET (T:2.625)	AR	
15-20	12892-93J00-265	SHIM, TAPPET (T:2.650)	AR	
15-21	12892-93J00-268	SHIM, TAPPET (T:2.675)	AR	
15-22	12892-93J00-270	SHIM, TAPPET (T:2.700)	AR	
15-23	12892-93J00-273	SHIM, TAPPET (T:2.725)	AR	
15-24	12892-93J00-275	SHIM, TAPPET (T:2.750)	AR	
15-25	12892-93J00-278	SHIM, TAPPET (T:2.775)	AR	
15-26	12892-93J00-280	SHIM, TAPPET (T:2.800)	AR	
15-27	12892-93J00-283	SHIM, TAPPET (T:2.825)	AR	
15-28	12892-93J00-285	SHIM, TAPPET (T:2.850)	AR	
15-29	12892-93J00-288	SHIM, TAPPET (T:2.875)	AR	
15-30	12892-93J00-290	SHIM, TAPPET (T:2.900)	AR	
15-31	12892-93J00-293	SHIM, TAPPET (T:2.925)	AR	
15-32	12892-93J00-295	SHIM, TAPPET (T:2.950)	AR	
15-33	12892-93J00-298	SHIM, TAPPET (T:2.975)	AR	
15-34	12892-93J00-300	SHIM, TAPPET (T:3.000)	AR	
16	12911-98J00	VALVE, INTAKE	12	
17	12915-93J60	VALVE, EXHAUST	12	
18	12921-93J11	SPRING, VALVE	24	
19	12931-78G00	RETAINER, VALVE SPRING	24	
20	12932-24400	COTTER, VALVE	48	
21	12933-69G10	SEAT, VALVE SPRING	24	
22	09289-05012	OIL SEAL (5.5X11.5X9.3)	24	

DF300A E01
DF300A E40

FIG.121B

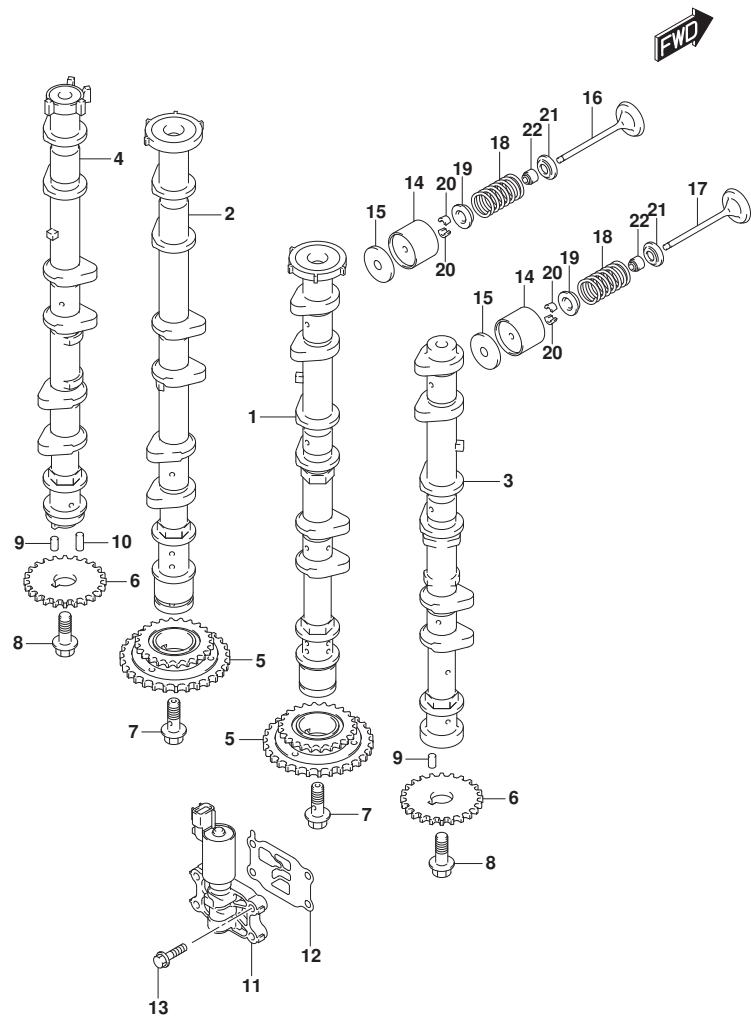


FIG.121B (1-B-10) CAMSHAFT (DF250A)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12701-98J20	CAMSHAFT, INTAKE STBD	1	
2	12705-98J10	CAMSHAFT, INTAKE PORT	1	
3	12721-98J10	CAMSHAFT, EXH STBD	1	
4	12729-98J20	CAMSHAFT, EXH PORT	1	
5	12740-93J00	SPROCKET ASSY, CAM TIMING	2	
		(NT:22/32)		
6	12748-93J00	SPROCKET, EXH CAMSHAFT (NT:22)	2	
7	12753-93J00	BOLT, INTAKE CAMSHAFT	2	
8	12749-93J00	BOLT, CAMSHAFT EXHAUST	2	
9	09202-05032	PIN (5X12)	3	
10	09261-05006	PIN (5X18)	1	
11	16550-93J00	VALVE, OIL CONTROL	2	
12	16555-93J00	GASKET, VALVE	2	
13	01550-06257	BOLT	8	
14	12891-93J00	TAPPET	24	
15-1	12892-93J00-218	SHIM, TAPPET (T:2.175)	AR	
15-2	12892-93J00-220	SHIM, TAPPET (T:2.200)	AR	
15-3	12892-93J00-223	SHIM, TAPPET (T:2.225)	AR	
15-4	12892-93J00-225	SHIM, TAPPET (T:2.250)	AR	
15-5	12892-93J00-228	SHIM, TAPPET (T:2.275)	AR	
15-6	12892-93J00-230	SHIM, TAPPET (T:2.300)	AR	
15-7	12892-93J00-233	SHIM, TAPPET (T:2.325)	AR	
15-8	12892-93J00-235	SHIM, TAPPET (T:2.350)	AR	
15-9	12892-93J00-238	SHIM, TAPPET (T:2.375)	AR	
15-10	12892-93J00-240	SHIM, TAPPET (T:2.400)	AR	
15-11	12892-93J00-243	SHIM, TAPPET (T:2.425)	AR	
15-12	12892-93J00-245	SHIM, TAPPET (T:2.450)	AR	
15-13	12892-93J00-248	SHIM, TAPPET (T:2.475)	AR	
15-14	12892-93J00-250	SHIM, TAPPET (T:2.500)	AR	

FIG.121B

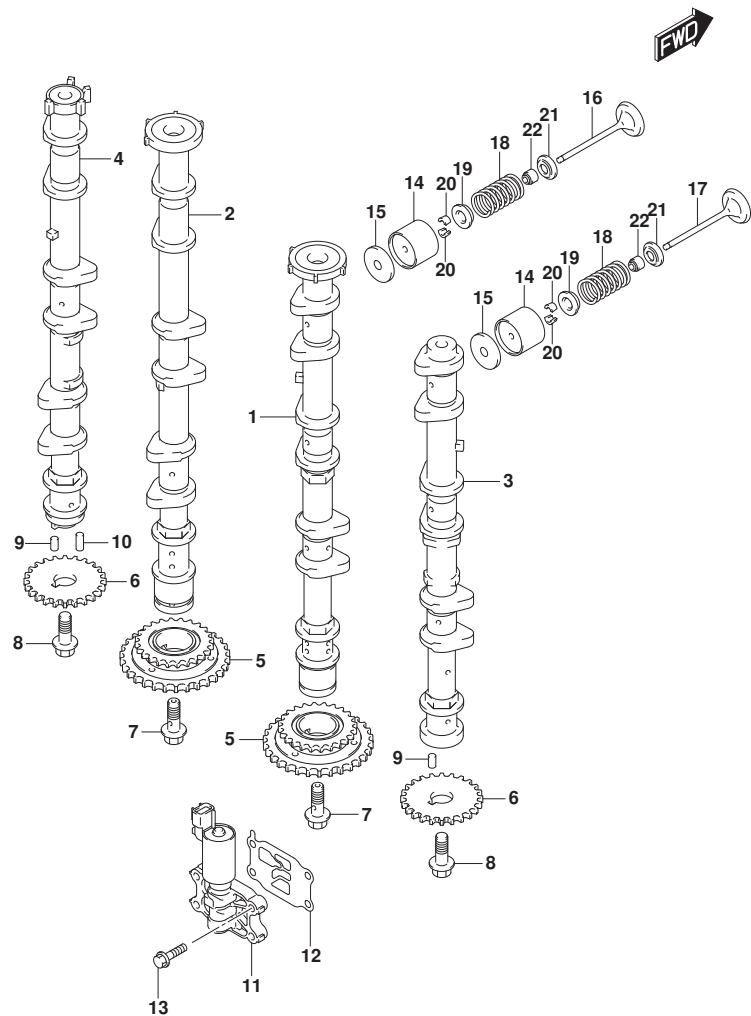


FIG.121B (1-B-11) CAMSHAFT (DF250A)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
15-15	12892-93J00-253	SHIM, TAPPET (T:2.525)	AR	
15-16	12892-93J00-255	SHIM, TAPPET (T:2.550)	AR	
15-17	12892-93J00-258	SHIM, TAPPET (T:2.575)	AR	
15-18	12892-93J00-260	SHIM, TAPPET (T:2.600)	AR	
15-19	12892-93J00-263	SHIM, TAPPET (T:2.625)	AR	
15-20	12892-93J00-265	SHIM, TAPPET (T:2.650)	AR	
15-21	12892-93J00-268	SHIM, TAPPET (T:2.675)	AR	
15-22	12892-93J00-270	SHIM, TAPPET (T:2.700)	AR	
15-23	12892-93J00-273	SHIM, TAPPET (T:2.725)	AR	
15-24	12892-93J00-275	SHIM, TAPPET (T:2.750)	AR	
15-25	12892-93J00-278	SHIM, TAPPET (T:2.775)	AR	
15-26	12892-93J00-280	SHIM, TAPPET (T:2.800)	AR	
15-27	12892-93J00-283	SHIM, TAPPET (T:2.825)	AR	
15-28	12892-93J00-285	SHIM, TAPPET (T:2.850)	AR	
15-29	12892-93J00-288	SHIM, TAPPET (T:2.875)	AR	
15-30	12892-93J00-290	SHIM, TAPPET (T:2.900)	AR	
15-31	12892-93J00-293	SHIM, TAPPET (T:2.925)	AR	
15-32	12892-93J00-295	SHIM, TAPPET (T:2.950)	AR	
15-33	12892-93J00-298	SHIM, TAPPET (T:2.975)	AR	
15-34	12892-93J00-300	SHIM, TAPPET (T:3.000)	AR	
16	12911-98J00	VALVE, INTAKE	12	
17	12915-93J60	VALVE, EXHAUST	12	
18	12921-93J11	SPRING, VALVE	24	
19	12931-78G00	RETAINER, VALVE SPRING	24	
20	12932-24400	COTTER, VALVE	48	
21	12933-69G10	SEAT, VALVE SPRING	24	
22	09289-05012	OIL SEAL (5.5X11.5X9.3)	24	

DF250A E01
DF250A E40

FIG.122A

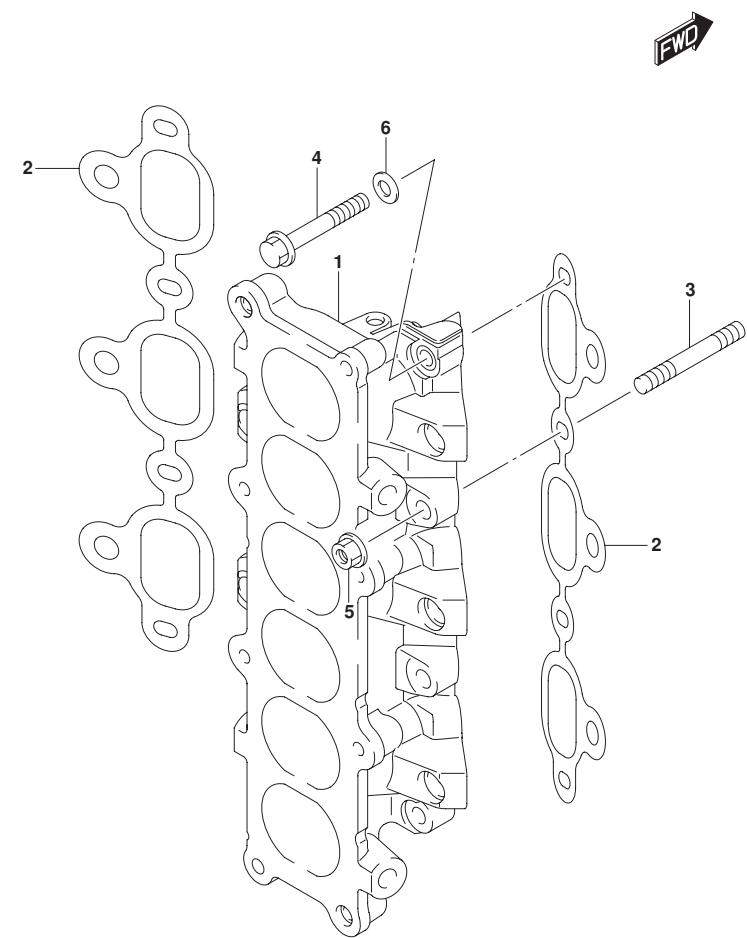


FIG.122A (1-B-12) INTAKE MANIFOLD

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13110-98J10	MANIFOLD, INTAKE	1	
2	13119-98J00	GASKET, INTAKE MANIFOLD	2	
3	09108-08282	STUD BOLT	4	
4	09103-08437	BOLT (8X65)	4	
5	09159-08136	NUT	4	
6	09160-08161	WASHER (8.2X23X3.2)	8	

FIG.136A

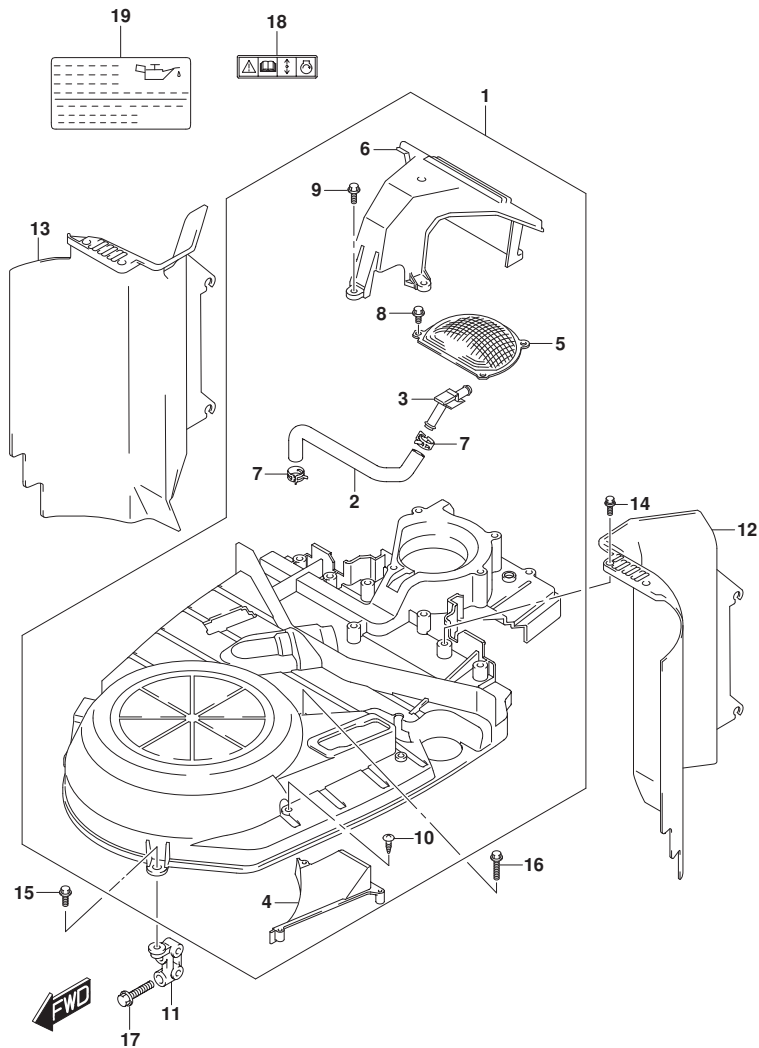


FIG.136A (1-B-13) RING GEAR COVER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11510-98J02	COVER, RING GEAR	1	
2	11174-98J00	.HOSE, BREATHER	1	
3	11176-98J00	.UNION, BREATHER	1	
4	11514-98J00	.PLATE, RING GEAR COVER	1	
5	13710-98J00	.ARRESTER, FLAME	1	
6	13811-98J00	.SILENCER, UPPER COVER	1	
7	09401-18410	.CLIP	2	
8	01550-06127	.BOLT	4	
9	01550-06207	.BOLT	5	
10	11517-98J00	.SCREW	3	
11	11515-93J00	BRACE, RING GEAR COVER	1	
12	13841-98J10	GUARD, AIR DUCT STBD	1	
13	13851-98J10	GUARD, AIR DUCT PORT	1	
14	01550-06207	BOLT	4	
15	01550-06207	BOLT	2	
16	01550-06407	BOLT	1	
17	01550-08357	BOLT	2	
18	69711-93E10	LABEL (S.I.G.P)	1	
19	61494-93J00	LABEL, OIL & CLEARANCE	1	

FIG.140A

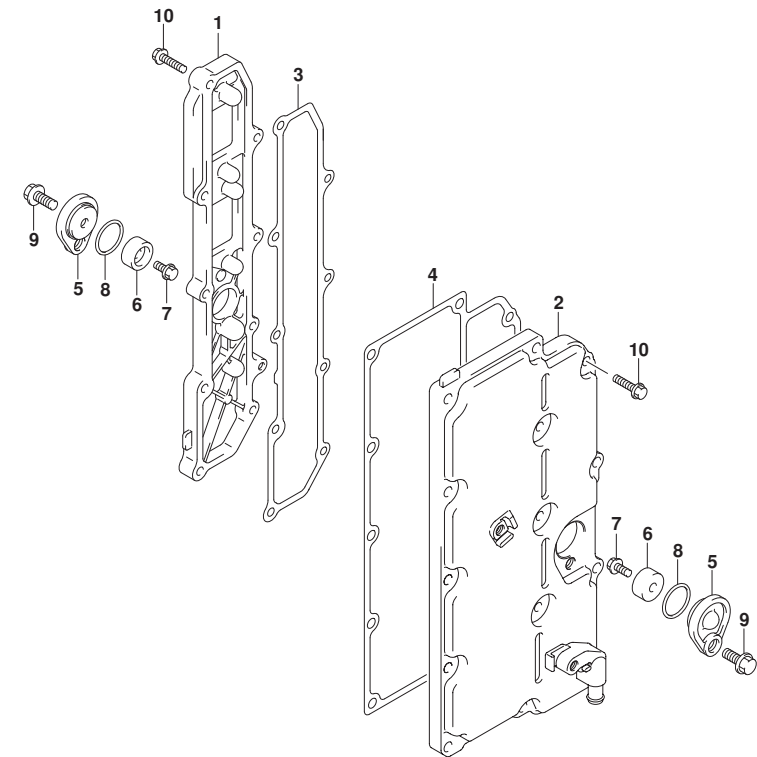
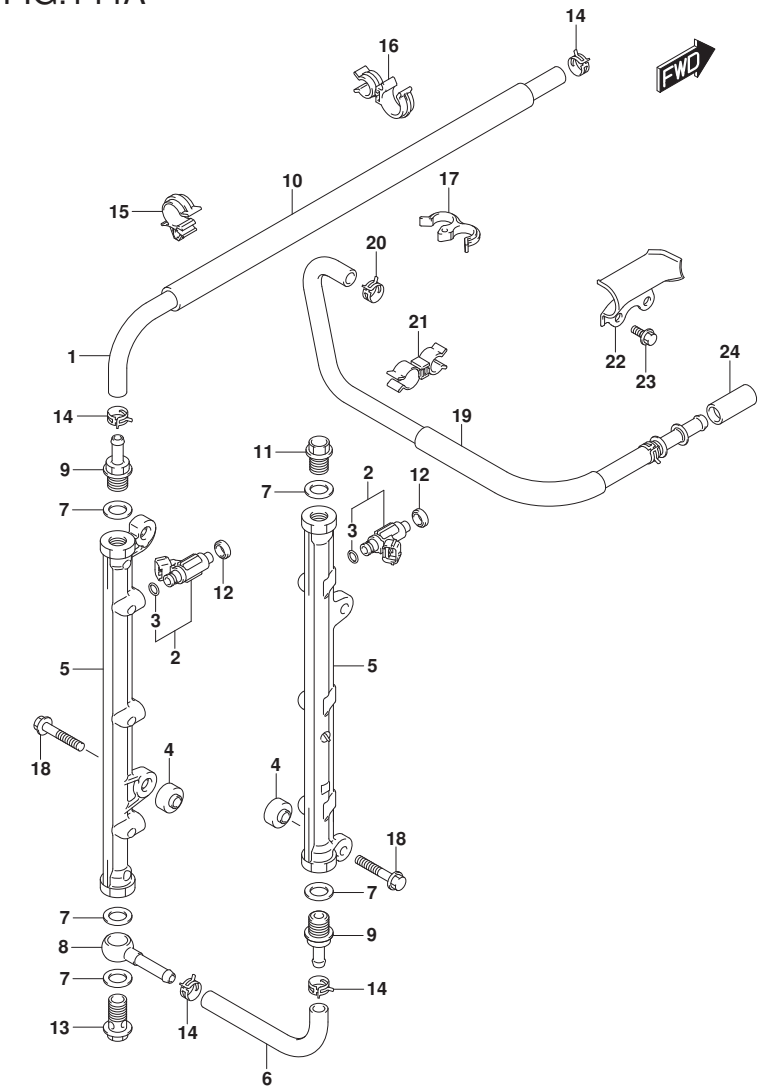


FIG.140A (1-B-14) EXHAUST COVER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	14141-93J01	COVER, EXHAUST STBD	1	
2	14140-98J01	COVER, EXHAUST PORT	1	
3	14151-93J00	GASKET, EXHAUST COVER STBD	1	
4	14152-93J00	GASKET, EXHAUST COVER PORT	1	
5	11261-93J00	COVER, PROTECTION ANODE	2	
6	55321-87J01	ANODE, PROTECTION	2	
7	09103-06281	BOLT (6X14)	2	
8	09280-22019	O RING (D:1.9,ID:21.8)	2	
9	01550-08207	BOLT	2	
10	01550-06257	BOLT	23	



FIG.144A



DF300A_E01_018_144A
FUEL INJECTOR

FIG.144A (1-B-15) FUEL INJECTOR (E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15681-93J01	HOSE, FUEL (3WAY TO DLVY PIPE)	1	
2	15710-96J00	INJECTOR ASSY, FUEL	6	
3	15717-16G00	.O RING	6	
4	15735-58B00	INSULATOR, DELIVERY PIPE	4	
5	15751-93J00	PIPE, DELIVERY	2	
6	15756-93J01	HOSE, FUEL (DLVY TO DLVY)	1	
7	15762-93J00	GASKET, DELIVERY PIPE	5	
8	15830-77EA0	UNION, DELIVERY PIPE	1	
9	15831-93J00	UNION, DELIVERY PIPE	2	
10	18498-93J00	PROTECTOR, FUEL HOSE (L:340)	1	
11	09247-14041	PLUG (14X14)	1	
12	09320-08062	CUSHION	6	
13	09360-14009	UNION	1	
14	09401-11425	CLIP	4	
15	09403-16307	CLAMP	1	
16	09408-00105	CLAMP	1	
17	09408-00155	CLAMP	1	
18	01550-08407	BOLT	4	
19	15680-93J31	HOSE, FUEL INLET (TO FLTR)	1	
20	09401-13423	CLIP	1	
21	09408-00135	CLIP	2	
22	15684-98J00	GUIDE, FUEL HOSE	1	
23	01550-06127	BOLT	2	
24	09251-09005	CAP	1	

DF300A E01
DF250A E01

FIG.144B

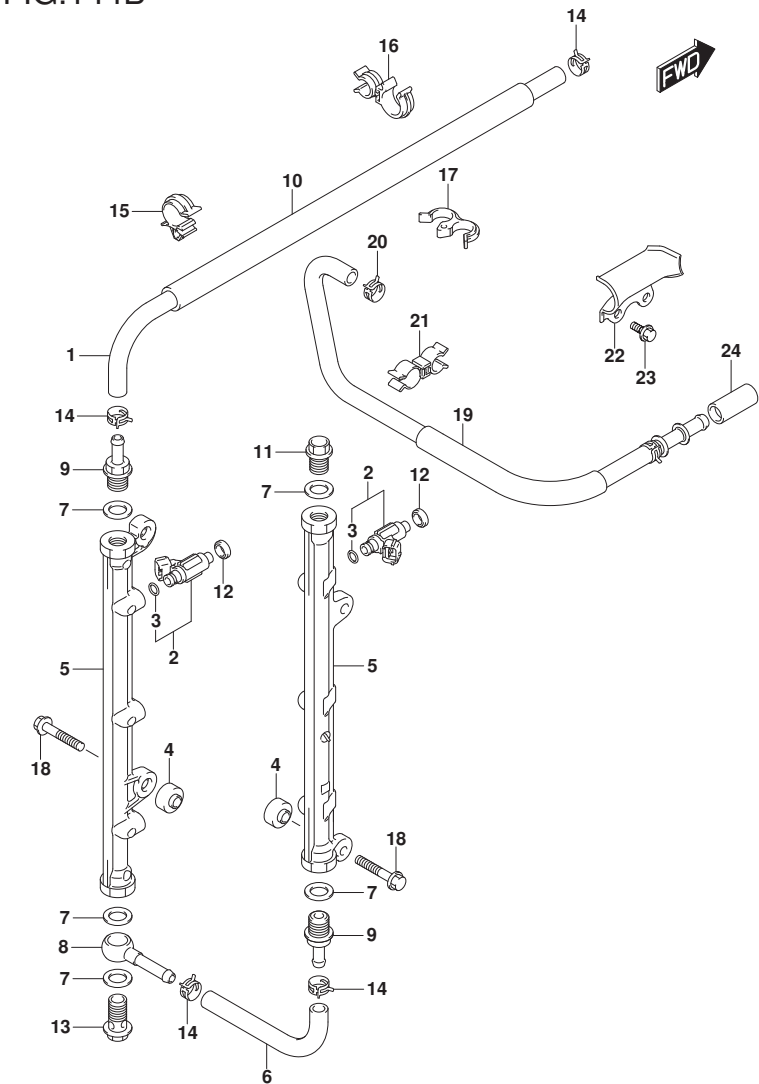


FIG.144B (1-C-2) FUEL INJECTOR (E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15681-93J01	HOSE, FUEL (3WAY TO DLVY PIPE)	1	
2	15710-96J00	INJECTOR ASSY, FUEL	6	
3	15717-16G00	.O RING	6	
4	15735-58B00	INSULATOR, DELIVERY PIPE	4	
5	15751-93J00	PIPE, DELIVERY	2	
6	15756-93J01	HOSE, FUEL (DLVY TO DLVY)	1	
7	15762-93J10	GASKET, DELIVERY PIPE	5	
8	15832-93J00	UNION, DELIVERY PIPE	1	
9	15831-93J00	UNION, DELIVERY PIPE	2	
10	18498-93J00	PROTECTOR, FUEL HOSE (L:340)	1	
11	09247-14042	PLUG (14X14)	1	
12	09320-08062	CUSHION	6	
13	09360-14014	UNION	1	
14	09401-11425	CLIP	4	
15	09403-16307	CLAMP	1	
16	09408-00105	CLAMP	1	
17	09408-00155	CLAMP	1	
18	01550-08407	BOLT	4	
19	15680-93J31	HOSE, FUEL INLET (TO FLTR)	1	
20	09401-13423	CLIP	1	
21	09408-00135	CLIP	2	
22	15684-98J00	GUIDE, FUEL HOSE	1	
23	01550-06127	BOLT	2	
24	09251-09005	CAP	1	

DF300A E40
DF250A E40

FIG.147A

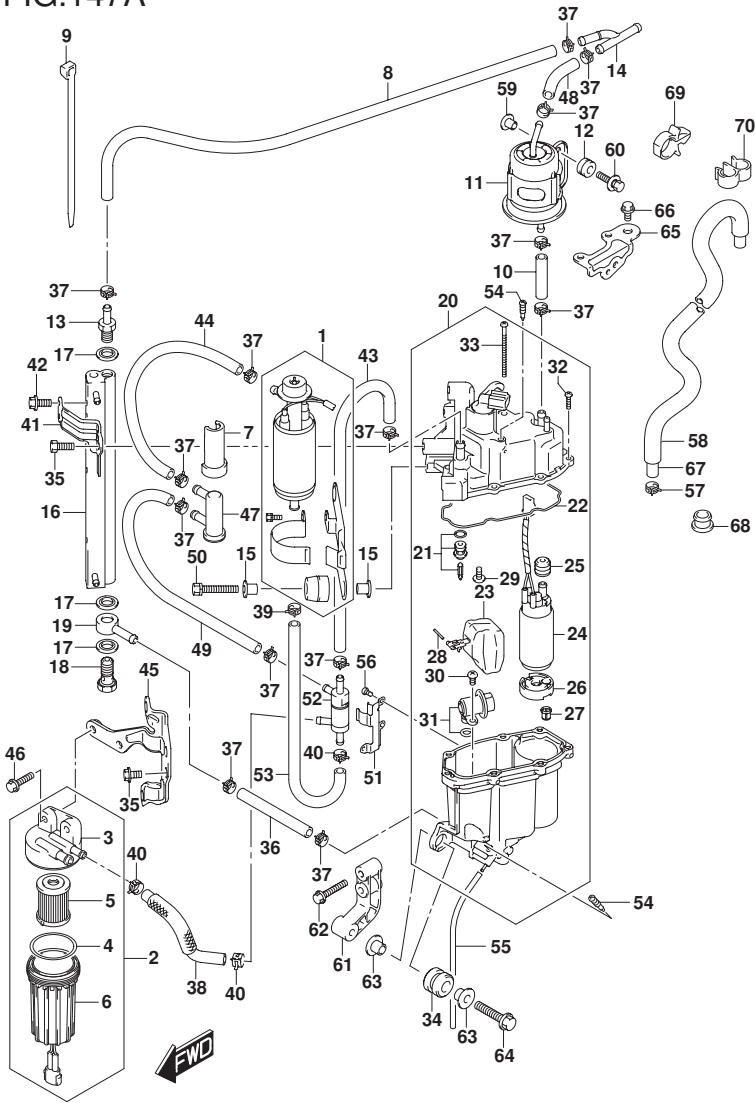
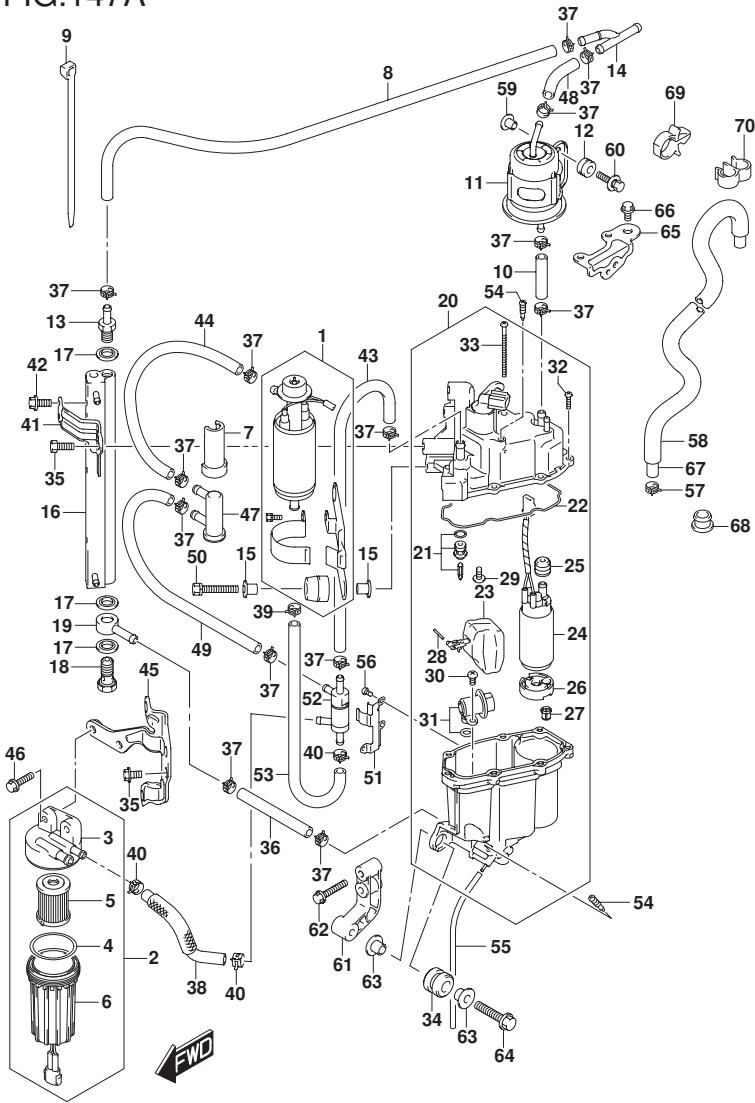


FIG.147A (1-C-3) FUEL PUMP/FUEL VAPOR SEPARATOR (E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15100-94900	PUMP ASSY, FUEL (L)	1	
2	15410-93J10	FILTER, FUEL (L)	1	
3	15411-93J10	.CAP, FILTER	1	
4	15415-93J10	.SEAL, NO.1	1	
5	15412-93J10	.FILTER ASSY, FUEL	1	
6	15413-93J10	.CASE ASSY, FILTER	1	
7	15644-93J00	COVER, FUEL FILTER	3	
8	15633-93J20	HOSE, FUEL (H)	1	
9	15646-93J00	CLAMP, FUEL FILTER	1	
10	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->65
11	15440-93J00	FILTER, FUEL (EPI)	1	
12	09320-08501	CUSHION	2	
13	15773-90J00	UNION, FUEL HOSE (H)	1	
14	15830-93J00	UNION, 3 WAY	1	
15	09169-06062	WASHER	4	
16	15770-93J00	COOLER, FUEL	1	
17	09168-12013	GASKET (11.8X22X1.2)	3	
18	09360-12008	UNION	1	
19	09363-08004	UNION	1	
20	15600-98J00	SEPARATOR ASSY, FUEL VAPOR	1	
21	13370-93J00	.VALVE ASSY, NEEDLE	1	
22	15626-93J00	.GASKET, SEPARATOR	1	
23	15650-93J00	.FLOAT ASSY	1	
24	15200-98J00	.PUMP ASSY, FUEL (H)	1	
25	15647-93J00	.BUSH, FUEL PUMP	1	
26	15641-90J00	.SPACER, FUEL PUMP	1	
27	15642-90J00	.FILTER, FUEL PUMP	1	
28	15654-99E00	.PIN, FLOAT	1	
29	02142-0408B	.SCREW	1	

FIG.147A



DF300A_E01_018_147A
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.147A (1-C-4) FUEL PUMP/FUEL VAPOR SEPARATOR (E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
30	02112-05107	.SCREW	1	
31	15760-93J00	.REGULATOR, FUEL PRESSURE	1	
32	15628-99E00	.SCREW	6	
33	15627-93J00	.SCREW	1	
34	09320-12072	CUSHION	3	
35	15675-93J00	BOLT, COOLER BRACKET	3	
36	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->50
37	09401-11414	CLIP (ID:11.5)	14	
38	15636-98J20	HOSE, FUEL (L)	1	
39	15686-93J00	CLIP	1	
40	15685-93J00	CLIP	3	
41	15672-93J00	BRACKET, FUEL COOLER	1	
42	01500-06167	BOLT	4	
43	15635-93J20	HOSE, FUEL (H)	1	
44	15632-93J20	HOSE, FUEL (H)	1	
45	15673-98J00	BRACKET, FUEL FILTER	1	
46	01550-06257	BOLT	2	
47	15643-93J00	FILTER, FUEL (L)	1	
48	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->65
49	15634-93J20	HOSE, FUEL (H)	1	
50	01570-06357	BOLT	2	
51	15674-93J00	BRACKET, CHECK VALVE	1	
52	15645-93J00	VALVE, CHECK	1	
53	15637-93J20	HOSE, FUEL (L)	1	
54	15629-99E10	SCREW, DRAIN	2	
55	15683-87J00	HOSE, DRAIN	1	
56	02112-0406B	SCREW	3	
57	09401-08412	CLIP	1	
58	18498-93J10	PROTECTOR, EVAP HOSE (L:1130)	1	

DF300A_E01_018

FIG.147A

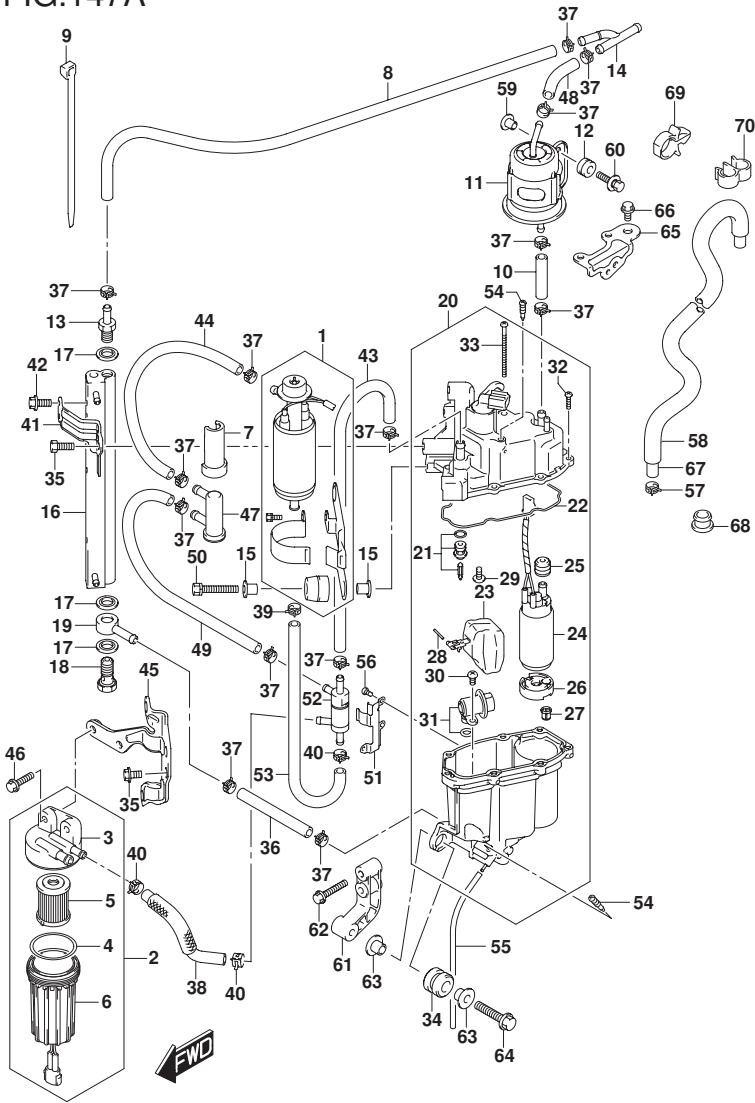
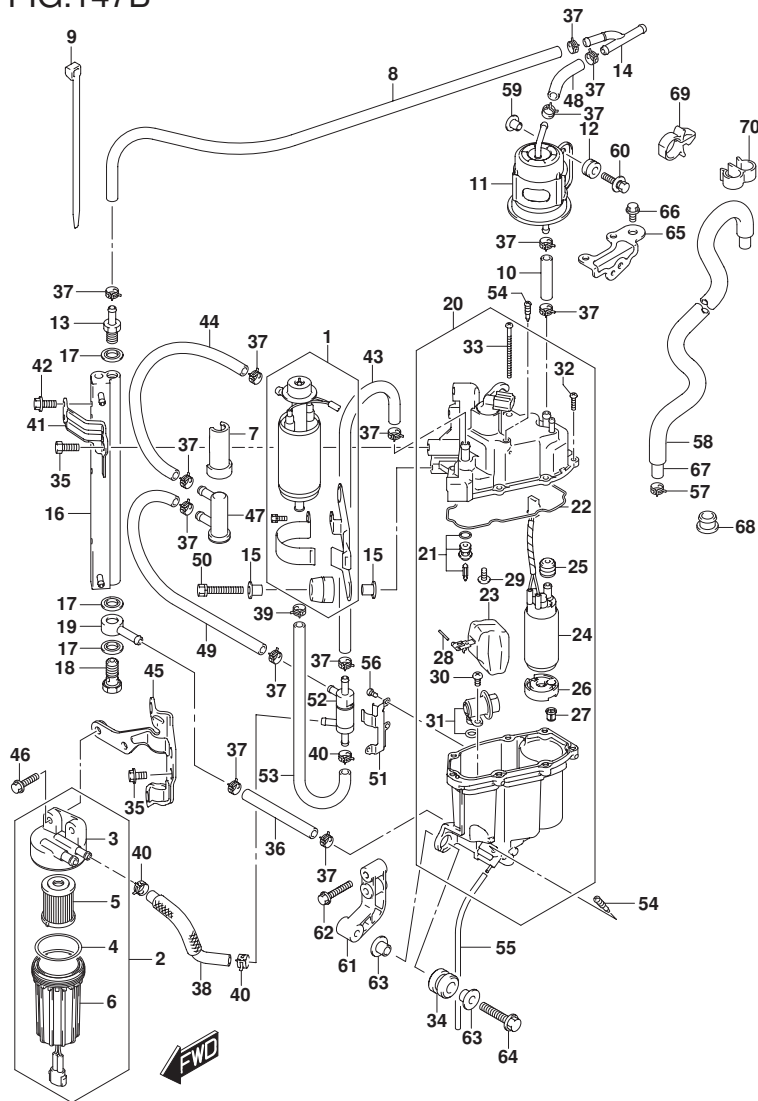


FIG.147A (1-C-5) FUEL PUMP/FUEL VAPOR SEPARATOR (E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
59	09169-06062	WASHER	2	
60	09116-06202	BOLT (6X25)	2	
61	15671-93J00	BRACKET, VAPOR SEPARATOR	1	
62	01550-06357	BOLT	2	
63	09169-08042	WASHER	6	
64	01550-08407	BOLT	3	
65	18417-93J00	BRACKET, PURGE VALVE	1	
66	01550-06127	BOLT	2	
67	09352-50003-23A	HOSE (5X8.2X1230)	1	
68	09320-08086	CUSHION	1	
69	09403-14304	CLAMP	1	
70	09408-00043	CLAMP	1	

DF300A E01
DF250A E01

FIG.147B



DF300A_E01_018_147B
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.147B (1-C-6) FUEL PUMP/FUEL VAPOR SEPARATOR (E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15100-94900	PUMP ASSY, FUEL (L)	1	
2	15410-93J10	FILTER, FUEL (L)	1	
3	15411-93J10	.CAP, FILTER	1	
4	15415-93J10	.SEAL, NO.1	1	
5	15412-93J10	.FILTER ASSY, FUEL	1	
6	15413-93J10	.CASE ASSY, FILTER	1	
7	15644-93J00	COVER, FUEL FILTER	3	
8	15633-93J20	HOSE, FUEL (H)	1	
9	15646-93J00	CLAMP, FUEL FILTER	1	
10	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->65
11	15440-93J10	FILTER, FUEL (EPI)	1	
12	09320-08501	CUSHION	2	
13	15773-90J00	UNION, FUEL HOSE	1	
14	15830-93J00	UNION, 3 WAY	1	
15	09169-06062	WASHER	4	
16	15770-93J00	COOLER, FUEL	1	
17	15762-90J00	GASKET, FUEL COOLER UNION	3	
18	09360-12013	UNION	1	
19	15830-90J00	UNION, FUEL COOLER	1	
20	15600-98J10	SEPARATOR ASSY, FUEL VAPOR	1	
21	13370-93J00	.VALVE ASSY, NEEDLE	1	
22	15626-93J10	.GASKET, SEPARATOR	1	
23	15650-93J00	.FLOAT ASSY	1	
24	15200-98J10	.PUMP ASSY, FUEL (H)	1	
25	15647-93J10	.BUSH, FUEL PUMP	1	
26	15641-90J10	.SPACER, FUEL PUMP	1	
27	15642-90J00	.FILTER, FUEL PUMP	1	
28	15654-99E00	.PIN, FLOAT	1	
29	13614-93J00	.SCREW	1	

DF300A_E01_018

FIG.147B

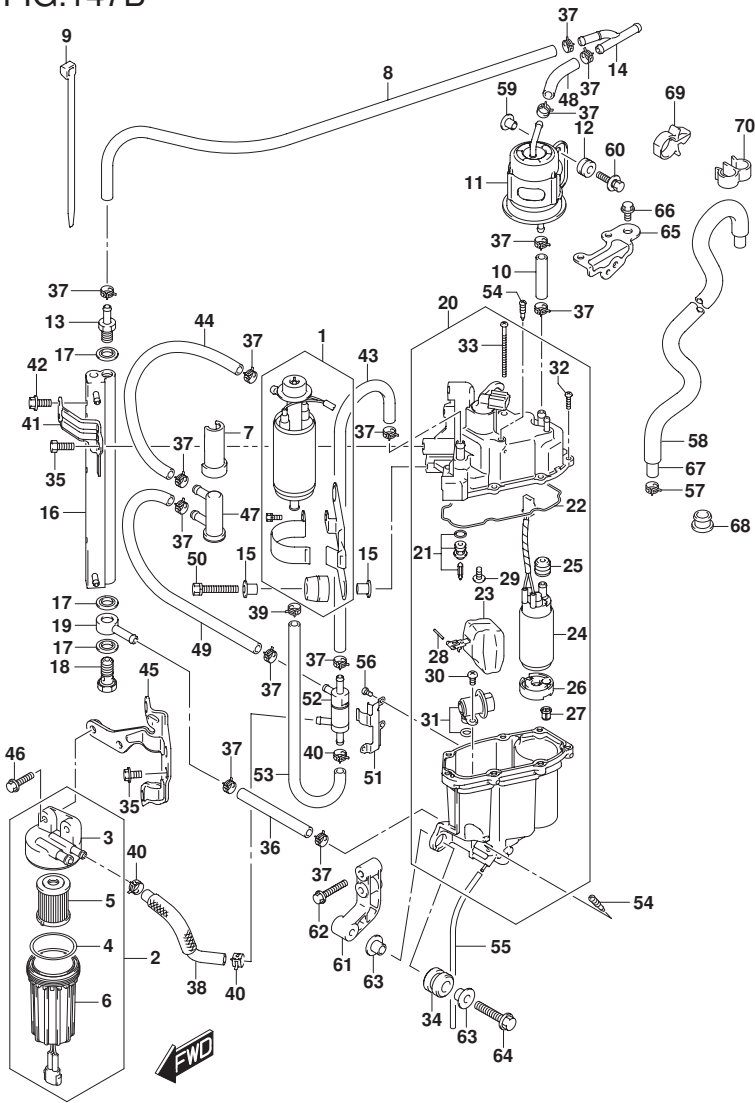


FIG.147B (1-C-7) FUEL PUMP/FUEL VAPOR SEPARATOR (E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
30	15631-99E10	.SCREW, REGULATOR	1	
31	15760-93J00	.REGULATOR, FUEL PRESSURE	1	
32	15628-99E00	.SCREW	6	
33	15627-93J00	.SCREW	1	
34	09320-12072	CUSHION	3	
35	15675-93J00	BOLT, COOLER BRACKET	3	
36	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->50
37	09401-11414	CLIP (ID:11.5)	14	
38	15636-98J20	HOSE, FUEL (L)	1	
39	15686-93J00	CLIP	1	
40	15685-93J00	CLIP	3	
41	15672-93J00	BRACKET, FUEL COOLER	1	
42	01500-06167	BOLT	4	
43	15635-93J20	HOSE, FUEL (H)	1	
44	15632-93J20	HOSE, FUEL (H)	1	
45	15673-98J00	BRACKET, FUEL FILTER	1	
46	01550-06257	BOLT	2	
47	15643-93J00	FILTER, FUEL (L)	1	
48	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->65
49	15634-93J20	HOSE, FUEL (H)	1	
50	01570-06357	BOLT	2	
51	15674-93J00	BRACKET, CHECK VALVE	1	
52	15645-93J10	VALVE, CHECK	1	
53	15637-93J20	HOSE, FUEL (L)	1	
54	15629-99E10	SCREW, DRAIN	2	
55	15683-87J00	HOSE, DRAIN	1	
56	02112-0406B	SCREW	3	
57	09401-08412	CLIP	1	
58	18498-93J10	PROTECTOR, EVAP HOSE (L:1130)	1	

FIG.147B

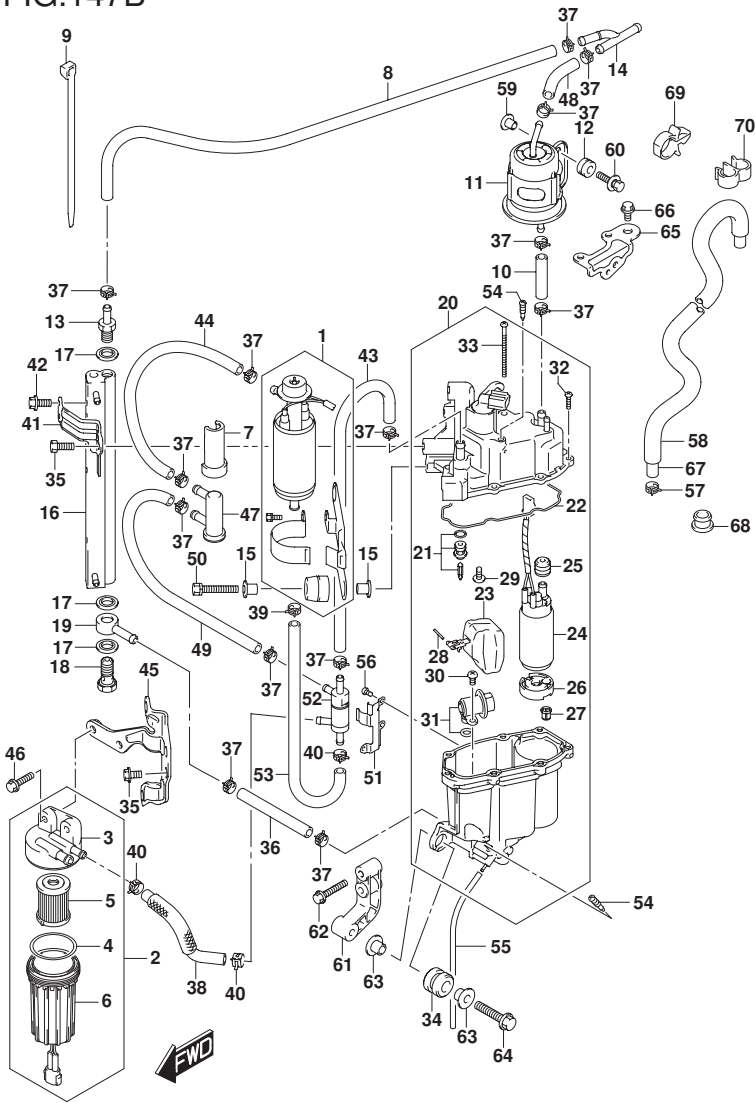
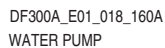


FIG.147B (1-C-8) FUEL PUMP/FUEL VAPOR SEPARATOR (E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
59	09169-06062	WASHER	2	
60	09116-06202	BOLT (6X25)	2	
61	15671-93J00	BRACKET, VAPOR SEPARATOR	1	
62	01550-06357	BOLT	2	
63	09169-08042	WASHER	6	
64	01550-08407	BOLT	3	
65	18417-93J00	BRACKET, PURGE VALVE	1	
66	01550-06127	BOLT	2	
67	09352-50003-23A	HOSE (5X8.2X1230)	1	
68	09320-08086	CUSHION	1	
69	09403-14304	CLAMP	1	
70	09408-00043	CLAMP	1	

DF300A E40
DF250A E40

DF300A_E01_018_160A
WATER PUMP



DF300A E01
DF250A E01

DF300A_E01_018

FIG.160B

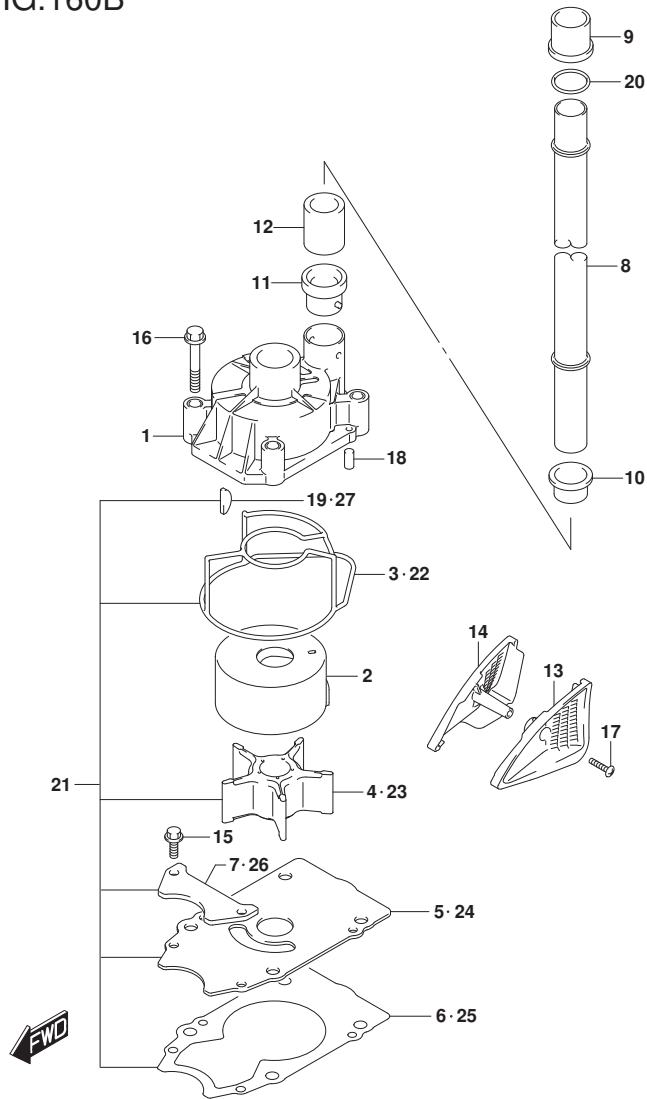


FIG.160B (1-C-10) WATER PUMP (E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17410-93J01	CASE, WATER PUMP	1	
2	17413-93J12	SLEEVE, CASE	1	
3	17416-93J00	SEALING, CASE	1	
4	17461-93J00	IMPELLER, WATER PUMP	1	
5	17471-98J11	PANEL, PUMP CASE UNDER	1	
6	17472-98J00	GASKET, PUMP CASE PANEL	1	
7	17473-98J00	PANEL, WATER PUMP NO.2	1	
8-1	17561-93J03	TUBE, WATER (UL)	1	W/TRANSOM(X)
8-2	17561-93J13	TUBE, WATER (XX)	1	W/TRANSOM(XX)
9	17562-93J01	BUSH, WATER TUBE UPPER	1	
10	17563-93J00	BUSH, WATER TUBE LOWER	1	
11	17564-93J00	BUSH, WATER PUMP CASE	1	
12	17612-93J00	SPACER, WATER TUBE	1	
13	17631-93L00	FILTER, WATER PORT SIDE	1	
14	17632-93L00	FILTER, WATER STBD SIDE	1	
15	29116-93J00	BOLT, PUMP CASE PANEL	2	
16	09116-08131	BOLT (8X45)	4	
17	09132-04034	SCREW (4X18)	1	
18	09202-06031	PIN (6X12)	2	
19	09420-05009	KEY	1	
20	09168-20002	GASKET (20.5X30X1.5)	1	WATER TUBE UPPER
21	17400-98J01	WATER PUMP REPAIR KIT	1	OPT
22	17416-93J00	.SEALING, CASE	1	OPT
23	17461-93J00	.IMPELLER, WATER PUMP	1	OPT
24	17471-98J01	.PANEL, PUMP CASE UNDER	1	OPT
25	17472-98J00	.GASKET, PUMP CASE PANEL	1	OPT
26	17473-98J00	.PANEL, WATER PUMP NO.2	1	OPT
27	09420-05009	.KEY	1	OPT

DF300A E40
DF250A E40

FIG.162A

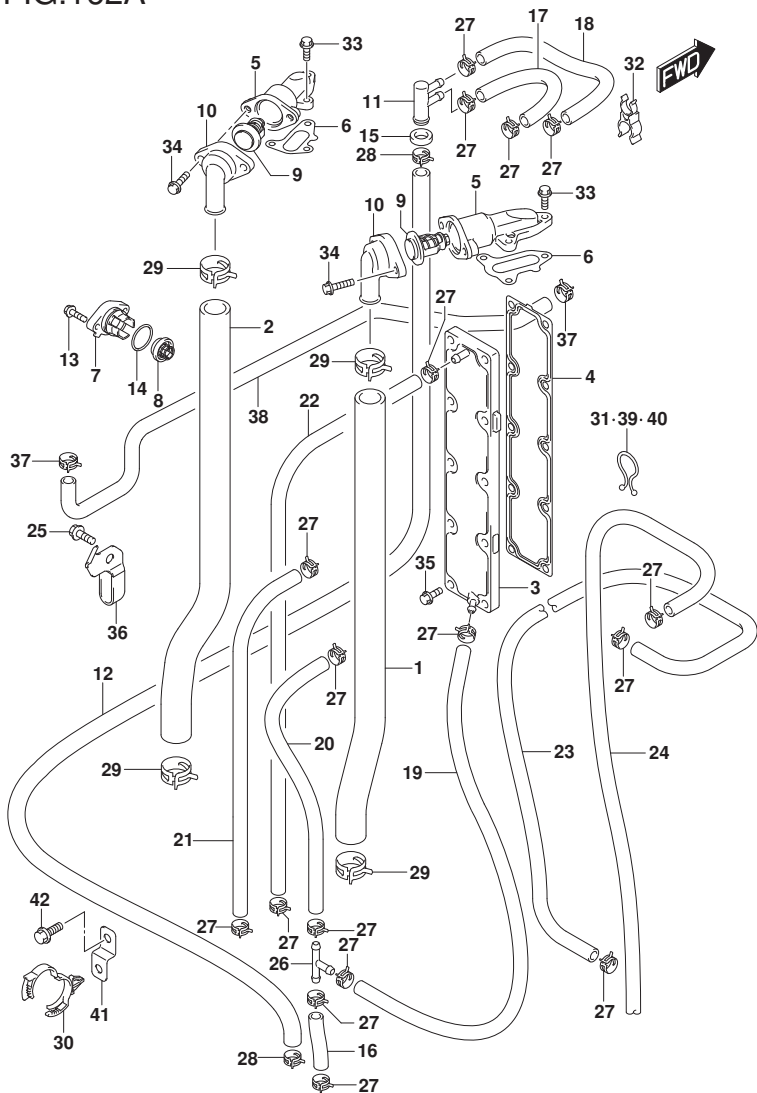


FIG.162A (1-C-11) THERMOSTAT

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11196-93J00	HOSE, WATER RETURN STBD	1	
2	11197-93J00	HOSE, WATER RETURN PORT	1	
3	11270-93J00	PLATE, CYL BLOCK WTR JKT	1	
4	11272-93J00	GASKET, CYL BLOCK PLATE	1	
5	17581-93J00	PIPE, OUTLET	2	
6	17582-93J00	GASKET, OUTLET PIPE	2	
7-1	17611-90J00-YAY	COVER, WATER PRESS VALVE (BLACK)	1	
7-2	17611-90J00-Y5S	COVER, WATER PRESS VALVE (WHITE)	1	
8	17660-99E01	VALVE, WATER PRESSURE	1	
9-1	17670-90J20	THERMOSTAT (50 DEG)	2	OPT
9-2	17670-90J10	THERMOSTAT (71 DEG)	1	
10	17681-93J00	COVER, THERMOSTAT	2	
11	17711-90J00	3 WAY, WATER HOSE	1	
12	17712-93J00	HOSE (3 WAY TO E/H COV)	1	
13	09116-06121	BOLT (6X25)	2	
14	09280-26006	O RING (D:3.1,ID:26.4)	1	
15	09320-12014	CUSHION	1	
16	09352-50903-600	HOSE (5X9X600)	1	L:600->60
17	09352-50903-600	HOSE (5X9X600)	1	L:600->120
18	09352-50903-600	HOSE (5X9X600)	1	L:600->190
19	09352-50903-600	HOSE (5X9X600)	1	L:600->300
20	09352-50903-600	HOSE (5X9X600)	1	L:600->330
21	09352-50903-600	HOSE (5X9X600)	1	
22	09352-50903-600	HOSE (5X9X600)	1	
23	09352-50903-00B	HOSE (5X9X2000)	1	L:2000->850
24	09352-50903-00B	HOSE (5X9X2000)	1	L:2000->1010
25	01550-08127	BOLT	1	
26	09367-06002	JOINT, 3 WAY	1	
27	09401-08413	CLIP	18	
28	09401-14409	CLIP	2	
29	09401-25406	CLIP	4	
30	09403-25304	CLAMP	1	
31	09408-00008	CLIP (ID:20)	1	

FIG.162A

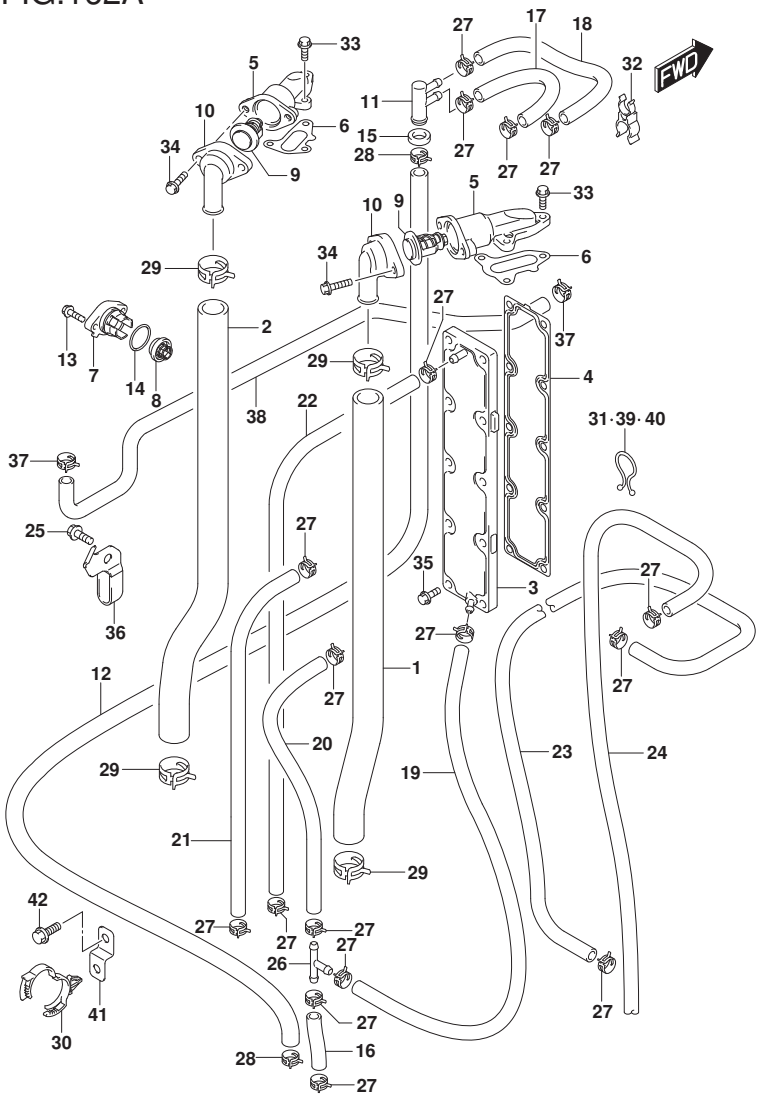
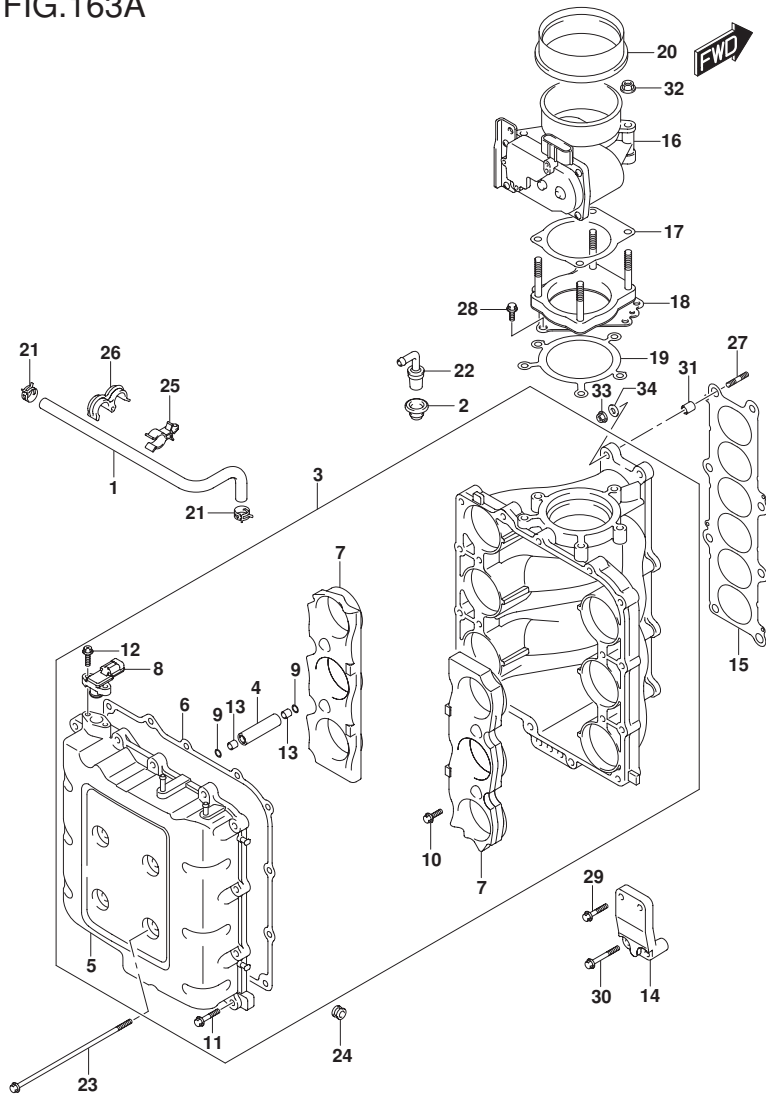


FIG.162A (1-C-12) THERMOSTAT

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
32	09408-00056	CLIP	1	
33	01550-06207	BOLT	6	
34	01550-06207	BOLT	4	
35	01550-06257	BOLT	10	
36	17713-98J00	HOLDER, WATER HOSE	1	
37	09401-15414	CLIP	2	
38	17915-98J01	HOSE, WATER FLUSH	1	
39	09408-00024	CLIP (ID:23)	1	
40	09408-00021	CLIP (ID:16)	1	
41	36617-93J10	BRACKET, HOSE CLAMP	1	
42	01550-06127	BOLT	1	

FIG.163A



DF300A_E01_018_163A
THROTTLE BODY

FIG.163A (1-C-13) THROTTLE BODY

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11193-98J00	HOSE, PCV	1	
2	11198-58B00	SEAL, PCV VALVE	1	
3	13100-98J10	COLLECTOR ASSY	1	
4	13137-98J00	.SPACER, COLLECTOR	4	
5	13140-98J10	.COVER, COLLECTOR	1	
6	13147-98J00	.GASKET, COLLECTOR COVER	1	
7	13180-98J00	.FUNNEL, COLLECTOR	2	
8	18590-68H00	.SENSOR, MAP	1	
9	09280-10009	.O RING (D:1.3,ID:9.8)	8	
10	01550-08167	.BOLT	4	
11	01550-08357	.BOLT	11	
12	02162-05207	.SCREW	2	
13	04211-11129	.PIN	8	
14	13134-98J00	BRACKET, COLLECTOR	1	
15	13139-98J01	GASKET, COLLECTOR	1	
16	13310-98J00	BODY ASSY, THROTTLE	1	
17	13343-98J10	GASKET, THROTTLE BODY	1	
18	13315-98J00	DAMPER, THROTTLE BODY	1	
19	13421-98J00	GASKET, THROTTLE BODY	1	
20	13813-98J00	GROMMET, THROTTLE BODY	1	
21	09401-13423	CLIP	2	
22	18118-93J00	VALVE, PCV	1	
23	09103-08370	BOLT (8X250)	6	
24	09320-08076	GROMMET	4	
25	09403-13310	CLAMP	1	
26	09408-00155	CLAMP	1	
27	01421-08357	BOLT	2	
28	01550-08167	BOLT	5	
29	01550-08357	BOLT	2	
30	01550-08607	BOLT	2	
31	04211-11129	PIN	2	
32	09159-08136	NUT	4	
33	08316-10087	NUT	2	
34	09160-08161	WASHER (8.2X23X3.2)	2	

FIG.175A

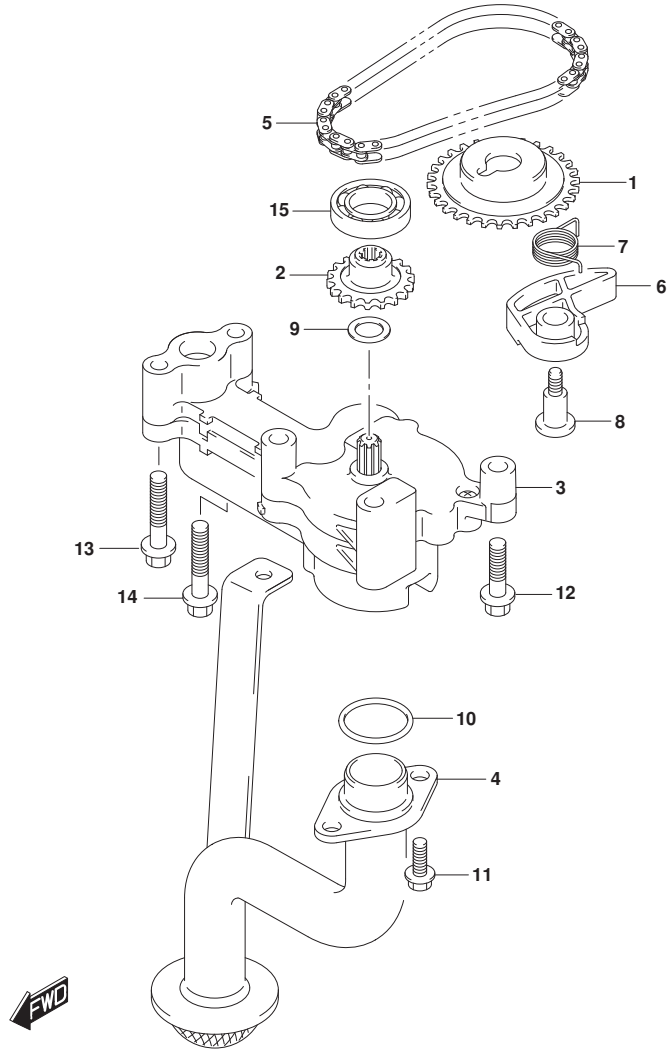


FIG.175A (1-C-14) OIL PUMP

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12632-93J11	SPROCKET, OIL PUMP DRIVE (NT:32)	1	
2	16113-93J10	SPROCKET, OIL PUMP DRIVEN (NT:18)	1	
3	16400-93J03	PUMP ASSY, OIL	1	
4	16520-93J00	STRAINER, OIL PUMP	1	
5	16760-93J00	CHAIN, OIL PUMP DRIVE	1	
6	16781-93J00	TENSIONER, OIL PUMP CHAIN	1	
7	16782-93J00	SPRING, OIL PUMP TENSIONER	1	
8	16783-93J01	BOLT, OIL PUMP TENSIONER	1	
9	09181-12158	SHIM (12X20X0.5)	1	
10	09280-22020	O RING (D:2.4,ID:21.8)	2	
11	01550-0616A	BOLT	3	
12	01550-0845A	BOLT	1	
13	01550-0865A	BOLT	3	
14	01550-0885A	BOLT	1	
15	08110-60020	BEARING	1	

FIG.180A

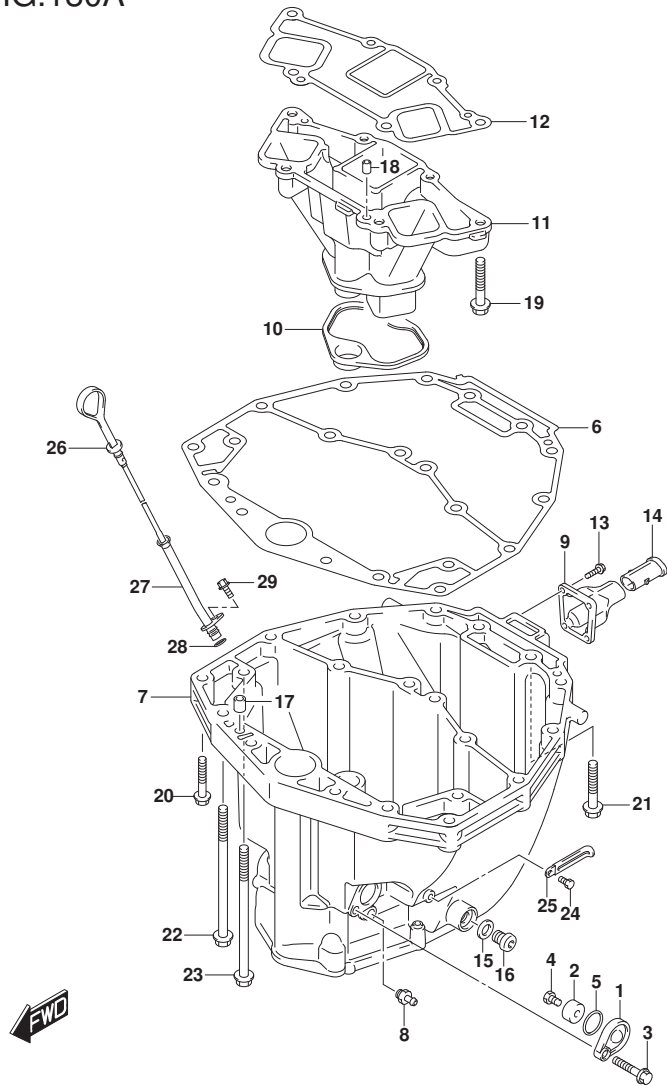
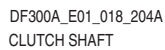


FIG.180A (1-C-15) OIL PAN

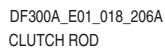
REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	11261-93J10-YAY	COVER, PROTECTION ANODE (BLACK)	1	
1-2	11261-93J10-Y5S	COVER, PROTECTION ANODE (WHITE)	1	
2-1	55321-87J01	ANODE, PROTECTION	1	OPT
2-2	55321-87J11	ANODE (MAGNESIUM)	1	
3	29103-93J30	BOLT, ANODE COVER	1	
4	09103-06281	BOLT (6X14)	1	
5	09280-22019	O RING (D:1.9,ID:21.8)	1	
6	11489-93J00	GASKET, OIL PAN	1	
7-1	11501-93J03-YAY	PAN, OIL (BLACK)	1	
7-2	11501-93J03-Y5S	PAN, OIL (WHITE)	1	
8	11591-93J10	UNION, OIL PAN	1	
9-1	11541-93J00-YAY	PIPE, EXHAUST (BLACK)	1	
9-2	11541-93J00-Y5S	PIPE, EXHAUST (WHITE)	1	
10	14154-93J01	SEAL, EXHAUST TUBE	1	
11	14211-98J00	TUBE, EXHAUST	1	
12	14212-93J00	GASKET, EXHAUST TUBE	1	
13	29116-93J00	BOLT, EXHAUST PIPE	4	
14	11435-93J00	PIPE, EXHAUST RELEASE	1	
15	09168-12012	GASKET (12.5X20X2.5)	1	
16	09248-12009	PLUG (12X18.65)	1	
17	09202-08006	PIN (8X12)	2	
18	09202-08006	PIN (8X12)	2	
19	01550-1050A	BOLT	4	
20	09116-08128	BOLT (8X40)	10	
21	09116-10175	BOLT (10X50)	2	
22	09116-10146	BOLT (10X195)	2	
23	09116-10184	BOLT (10X200)	2	
24	29103-93J00	BOLT, SPEEDOMETER HOSE CLAMP	1	
25	29404-93J10	CLAMP, SPEEDOMETER HOSE	1	
26	16910-93J00	GAUGE, OIL LEVEL	1	
27	16930-93J00	GUIDE, OIL LEVEL GAUGE	1	
28	09280-09008	O RING (D:2.1,ID:8.8)	1	
29	01550-06127	BOLT	1	



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CLUTCH ROD



DF300A_E01_018

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	25112-93L00	ROD, SHIFT DRIVE (X)	1	W/TRANSOM(X)
1-2	25112-93L10	ROD, SHIFT DRIVE (XX)	1	W/TRANSOM(XX)
2	25130-93L00	YOKE, SHIFTER	1	
3	25232-90J00	MAGNET, GEAR CASE	1	
4	09205-03004	SPRING PIN (3X20)	1	
5-1	25141-93L00-YAY	HOUSING, SHIFT ROD GUIDE (BLACK)	1	
5-2	25141-93L00-Y5S	HOUSING, SHIFT ROD GUIDE (WHITE)	1	
6	25222-90J00	COVER, SFT GUIDE HSG OIL SEAL	1	
7	09283-10011	OIL SEAL (10X22X8)	1	
8	25321-93L00	SLIDER, SHIFT HORIZONTAL	1	
9	29116-93J00	BOLT, SHIFT ROD HOUSING	3	
10	09160-10082	WASHER (10.5X19X2)	1	
11	25113-93L00	GEAR, SHIFT ROD (NT:13)	2	
12	25215-93L00	HOUSING, MAGNET	1	
13	09383-07003	E RING	3	
14	55122-93L00	SEALING, SHIFT ROD GUIDE HSG	1	
15	56141-93L00	HOUSING, SHIFT SLIDER	1	
16	17637-93L00	FILTER, WATER PORT FRONT SIDE	1	
17	17638-93L00	FILTER, WATER STBD FRONT SIDE	1	
18	55321-87J01	ANODE, PROTECTION	1	
19	01550-06357	BOLT	2	
20	09103-06281	BOLT (6X14)	1	
21	09206-09012	PIN (7.4X9X10)	2	
22	09132-04034	SCREW (4X18)	1	
23	25231-93L00	HOLDER, MAGNET	2	
24	25232-94300	MAGNET, GEAR CASE	2	

FIG.220A

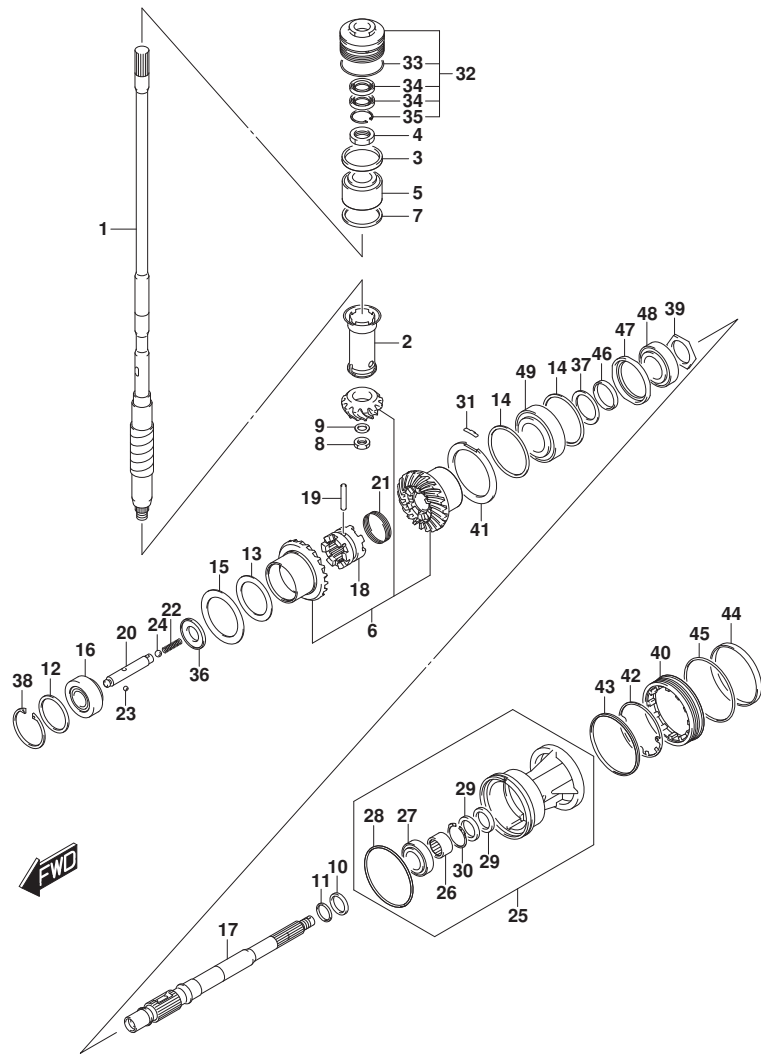


FIG.220A (1-D-4) TRANSMISSION

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-93L12	SHAFT, DRIVE (X)	1	W/TRANSOM(X)
1-2	57110-93L22	SHAFT, DRIVE (XX)	1	W/TRANSOM(XX)
2	57133-93L00	COLLAR, DRIVE SHAFT	1	
3	57134-93J00	SPACER, DRIVE SHAFT BEARING	1	
4	09159-28003	NUT	1	
5	09269-32002	BEARING (32X66X49)	1	
6	57300-93L20	SET, GEAR	1	
7-1	09181-60004	SHIM (T:0.45)	1	
7-2	09181-60005	SHIM (T:0.50)	1	
7-3	09181-60006	SHIM (T:0.55)	1	
7-4	09181-60007	SHIM (T:0.60)	1	
7-5	09181-60008	SHIM (T:0.65)	1	
7-6	09181-60009	SHIM (T:0.70)	1	
7-7	09181-60010	SHIM (T:0.75)	1	
7-8	09181-60011	SHIM (T:0.80)	1	
7-9	09181-60012	SHIM (T:0.85)	1	
7-10	09181-60013	SHIM (T:0.90)	1	
8	09140-16026	NUT	1	
9	08221-16256	WASHER	1	
10	09180-32006	SPACER (32.4X40X3)	1	REAR GEAR
11-1	09181-32035	SHIM (T:0.50)	1	REAR GEAR
11-2	09181-32036	SHIM (T:0.55)	1	REAR GEAR
11-3	09181-32037	SHIM (T:0.60)	1	REAR GEAR
11-4	09181-32038	SHIM (T:0.65)	1	REAR GEAR
11-5	09181-32039	SHIM (T:0.70)	1	REAR GEAR
11-6	09181-32040	SHIM (T:0.75)	1	REAR GEAR
11-7	09181-32041	SHIM (T:0.80)	1	REAR GEAR
11-8	09181-32042	SHIM (T:0.85)	1	REAR GEAR
11-9	09181-32043	SHIM (T:0.90)	1	REAR GEAR
11-10	09181-32044	SHIM (T:0.95)	1	REAR GEAR
12	09160-60012	WASHER (60X72X3)	1	FRONT GEAR
13	09263-80002	BEARING (80X105X4)	1	FRONT GEAR
14-1	09181-93101	SHIM (T:0.50)	2	
14-2	09181-93102	SHIM (T:0.55)	2	

This exploded view diagram illustrates the assembly of a mechanical component, likely a pump or motor. The main shaft (1) is the central axis. Key sub-assemblies include a front end (left) with parts 17-24, a central gear and seal assembly (middle) with parts 2-21, and a rear end (right) with parts 25-50. A 'FWD' arrow indicates the forward direction. A rectangular box highlights the internal components of the rear end, specifically parts 25 through 31.

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
14-3	09181-93103	SHIM (T:0.60)	2	
14-4	09181-93104	SHIM (T:0.65)	2	
14-5	09181-93105	SHIM (T:0.70)	2	
14-6	09181-93106	SHIM (T:0.75)	2	
14-7	09181-93107	SHIM (T:0.80)	2	
14-8	09181-93108	SHIM (T:0.85)	2	
14-9	09181-93109	SHIM (T:0.90)	2	
14-10	09181-93110	SHIM (T:0.95)	2	
14-11	09181-93111	SHIM (T:1.00)	2	
14-12	09181-93112	SHIM (T:1.05)	2	
14-13	09181-93113	SHIM (T:1.10)	2	
15-1	59171-93L00	SHIM (T:3.50)	1	FRONT GEAR
15-2	59171-93L10	SHIM (T:3.55)	1	FRONT GEAR
15-3	59171-93L20	SHIM (T:3.60)	1	FRONT GEAR
15-4	59171-93L30	SHIM (T:3.65)	1	FRONT GEAR
15-5	59171-93L40	SHIM (T:3.70)	1	FRONT GEAR
15-6	59171-93L50	SHIM (T:3.75)	1	FRONT GEAR
15-7	59171-93L60	SHIM (T:3.80)	1	FRONT GEAR
15-8	59171-93L70	SHIM (T:3.85)	1	FRONT GEAR
15-9	59171-93L80	SHIM (T:3.90)	1	FRONT GEAR
15-10	59171-93L90	SHIM (T:3.95)	1	FRONT GEAR
15-11	59171-93LA0	SHIM (T:4.00)	1	FRONT GEAR
15-12	59171-93LB0	SHIM (T:4.05)	1	FRONT GEAR
15-13	59171-93LC0	SHIM (T:4.10)	1	FRONT GEAR
16	09265-30033	BEARING (30X72X28.75)	1	
17	57610-93L10	SHAFT, PROPELLER	1	
18	57621-93L00	SHIFTER, CLUTCH DOG	1	
19	09202-08013	PIN (8X55)	1	
20	57631-93L01	PIN, CONNECTOR	1	
21	09440-58001	SPRING	1	
22	57617-93L00	SPRING, DETENT	1	
23	06111-07004	BALL	2	DETENT NO.1
24	06111-11004	BALL	2	DETENT NO.2

FIG.220A

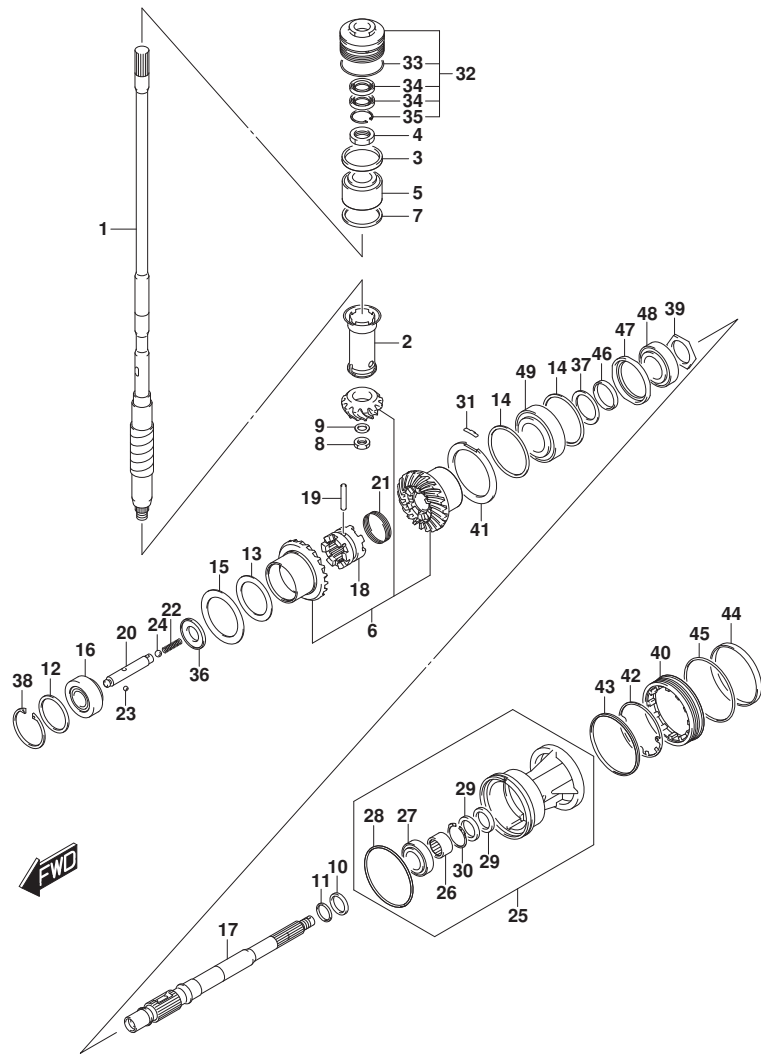


FIG.220A (1-D-6) TRANSMISSION

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25	56120-93L20	HOUSING, PROP SFT BRG	1	
26	09263-30063	.BEARING (30X40X25)	1	
27	09265-32003	.BEARING (32X58X17)	1	
28	09280-00047	.O RING (D:3, ID:109)	1	
29	09282-30006	.OIL SEAL (30X45X6)	2	
30	09381-40003	.CIRCLIP	1	
31	56147-93L00	SPACER, PROP SFT BRG HSG	1	
32	56130-93J02	HOUSING, DRIVE SHAFT BRG	1	
33	09280-66004	.O RING (D:3.1, ID:65.4)	1	
34	09282-24004	.OIL SEAL (24X40X7)	2	
35	09381-40003	.CIRCLIP	1	
36	57622-93L00	SPACER, THRUST	1	FRONT
37	09164-50002	WASHER, WAVE	1	
38	09381-72003	SNAP RING	1	FRONT
39	09140-48001	NUT (M48, T:6.0)	1	REAR GEAR
40	56122-93L00	STOPPER, PROP SFT BRG HSG	1	
41	56126-93L10	WASHER, PROP SFT BRG HSG NO.1	1	
42	56127-93L00	WASHER, PROP SFT BRG HSG NO.2	1	
43	56128-93L00	SEAL, PROP SFT BRG HSG	1	
44	56129-93L00	BUSH, STOPPER	1	
45	09280-00030	O RING (D:1.8, ID:117.6)	1	
46	57527-93L00	SPACER, BEARING INNER	1	
47	57541-93L00	SPACER, BEARING OUTER	1	
48	09265-50004	BEARING (50X80X20)	1	REAR GEAR R
49	09265-55001	BEARING (55X100X22.75)	1	REAR GEAR F

FIG.301A

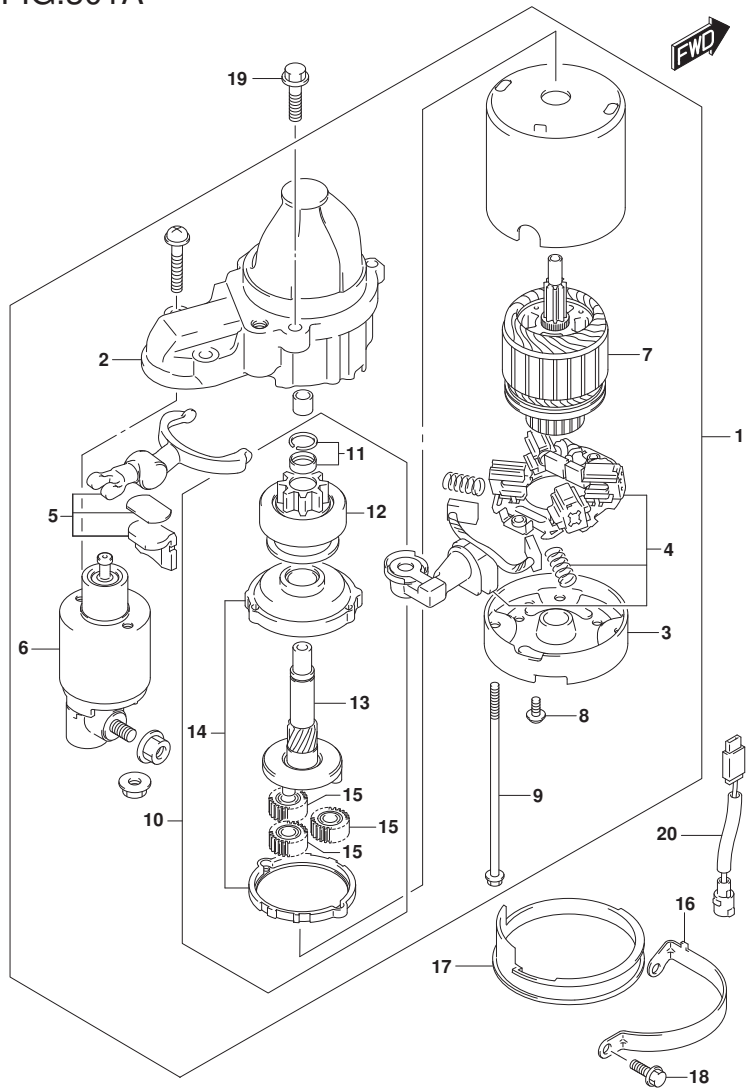


FIG.301A (1-D-7) STARTING MOTOR

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31100-98L10	STARTING MOTOR	1	
2	31150-98L00	.CASE, GEAR	1	
3	31170-92J00	.HOUSING, REAR	1	
4	31173-98L00	.HOLDER ASSY, BRUSH	1	
5	31191-63J00	.LEVER ASSY	1	
6	31220-98L10	.SWITCH ASSY	1	
7	31311-63J00	ARMATURE	1	
8	31192-92J00	.SCREW SET	1	
9	31261-75F10	.BOLT, THROUGH	2	
10	31340-98L00	.CLUTCH SET, STARTER	1	
11	31313-86030	..STOPPER SET	1	
12	31320-98L00	..PINION	1	
13	31341-98L00	..SHAFT, PINION	1	
14	31343-63J00	..INTERNAL GEAR	1	
15	31344-63J00	..GEAR ASSY	3	
16	31912-98J00	BAND, STARTING MOTOR	1	
17	31918-92J01	DAMPER, LOWER	1	
18	01550-08207	BOLT	2	
19	01550-08307	BOLT	2	
20	36645-93J00	LEAD WIRE	1	

FIG.303A

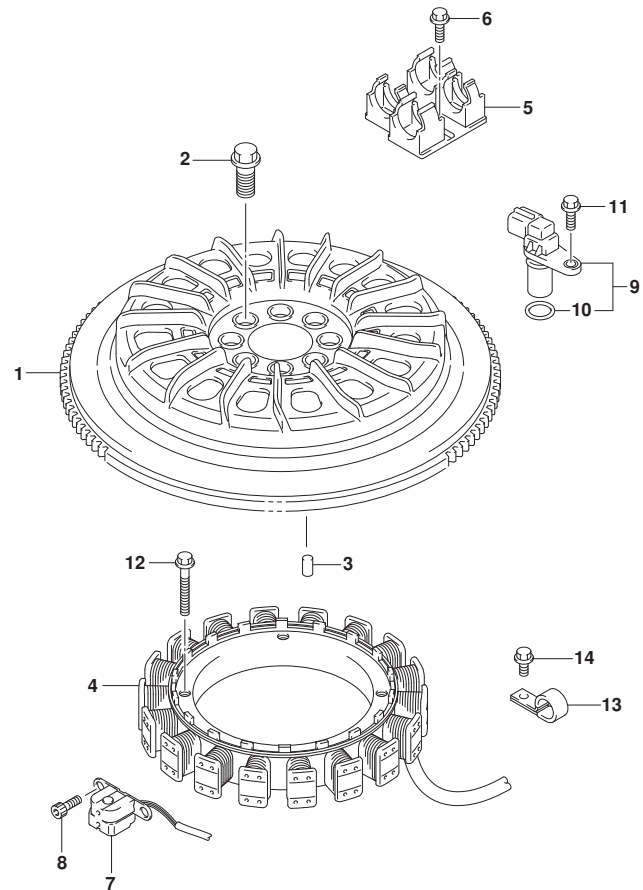


FIG.303A (1-D-8) MAGNETO

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32102-98J01	FLYWHEEL	1	
2	09103-12125	BOLT (12X26)	8	
3	09202-06031	PIN (6X12)	1	
4	32120-93J00	COIL, BATTERY CHARGING	1	
5	32131-93J00	HOLDER, STATOR CONNECTING	1	
6	01550-06167	BOLT	2	
7	32160-88L00	COIL, IGNITION TIMING	1	
8	09106-05030	BOLT (5X10)	2	
9	33220-69J00	SENSOR, CAM POSITION	3	
10	33221-42F00	.O RING	3	
11	01550-06167	BOLT	3	
12	09103-06231	BOLT (6X35)	4	
13	09403-13408	CLAMP	2	
14	01550-06127	BOLT	2	

FIG.310A

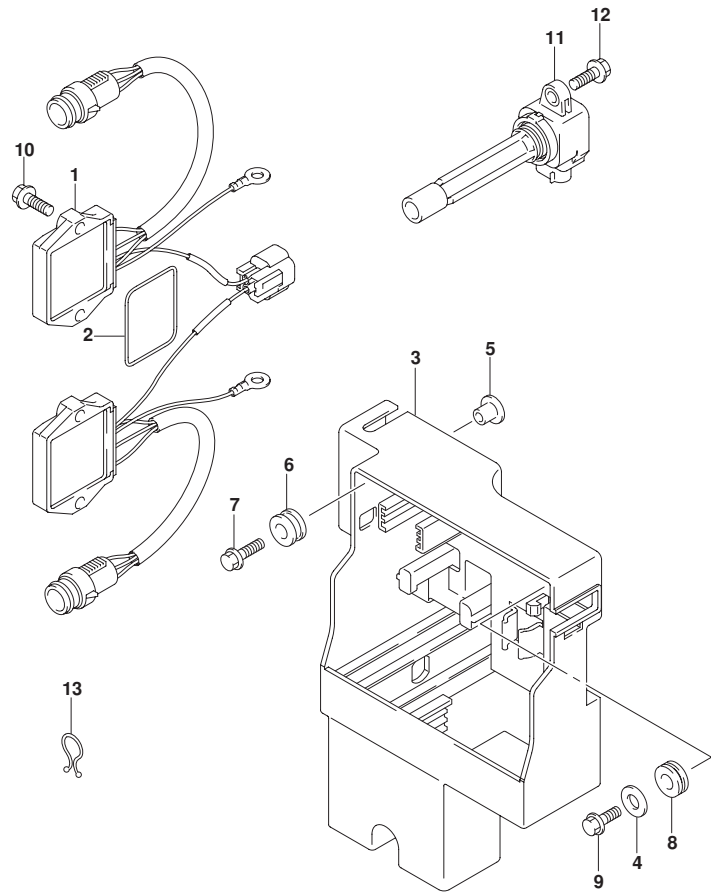


FIG.310A (1-D-9) RECTIFIER/IGNITION COIL

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32800-98J01	RECTIFIER & REGULATOR	1	
2	32805-93J00	O RING, RECTIFIER & REGULATOR	2	
3	32890-98J01	HOLDER, ELECTRIC PARTS	1	
4	09160-06134	WASHER (6.5X24X1.6)	1	
5	09169-06062	WASHER	3	
6	09320-09016	CUSHION	3	
7	09116-06202	BOLT (6X25)	3	
8	09320-12076	CUSHION	1	
9	01550-06127	BOLT	1	
10	01550-06257	BOLT	4	
11	33410-93J00	COIL ASSY, IGNITION	6	
12	01550-06207	BOLT	6	
13	09408-00021	CLIP (ID:16)	1	

FIG.315A

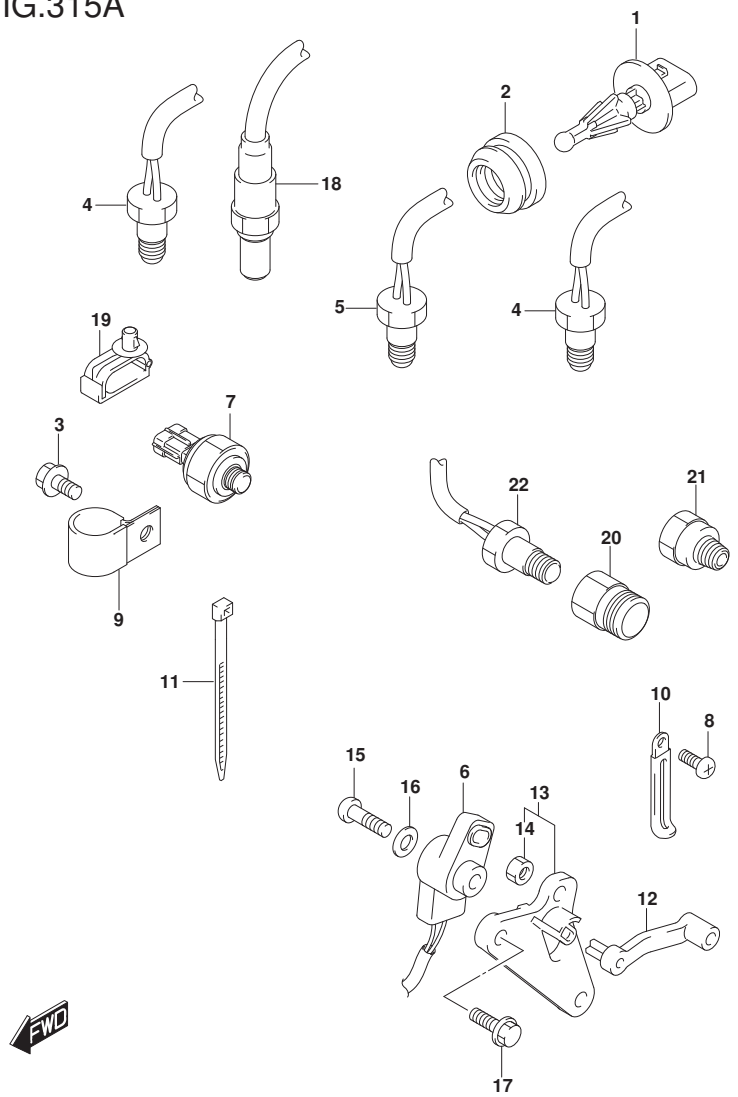


FIG.315A (1-D-10) SENSOR

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13650-52G00	SENSOR, INLET AIR TEMP	1	
2	13655-87J00	GROMMET, AIR TEMP SENSOR	1	
3	29103-93J00	BOLT, PTT MOTOR LEAD CLAMP	1	
4	34830-87J20	SENSOR ASSY, EXHAUST TEMP	2	
5	34830-87J20	SENSOR ASSY, CYLINDER TEMP	1	
6	34840-98J03	SENSOR ASSY, TRIM	1	
7	37820-98J00	SWITCH ASSY, OIL PRESSURE	1	
8	09125-06063	SCREW (6X10)	1	
9	09403-19409	CLAMP	1	
10	29404-93J10	CLAMP, PTT MOTOR LEAD	1	
11	09407-14407	CLAMP (L:145)	2	
12	34841-88L00	LEVER, TRIM SENSOR	1	
13	34845-88L01	BRACKET, TRIM SENSOR	1	
14	09140-05005	.NUT	1	
15	09125-05048	SCREW (5X16)	1	
16	09160-05029	WASHER (5.5X12X0.8)	1	
17	09103-06093	BOLT (6X20)	2	
18	18213-98J30	SENSOR, OXYGEN	1	
19	09403-07340	CLAMP	1	
20	11218-98J02	HOLDER, TEMP SENSOR	1	
21	11219-98J00	HOLDER, OIL SENSOR	1	
22	34830-98J00	SENSOR ASSY, OIL TEMP	1	

FIG.322A

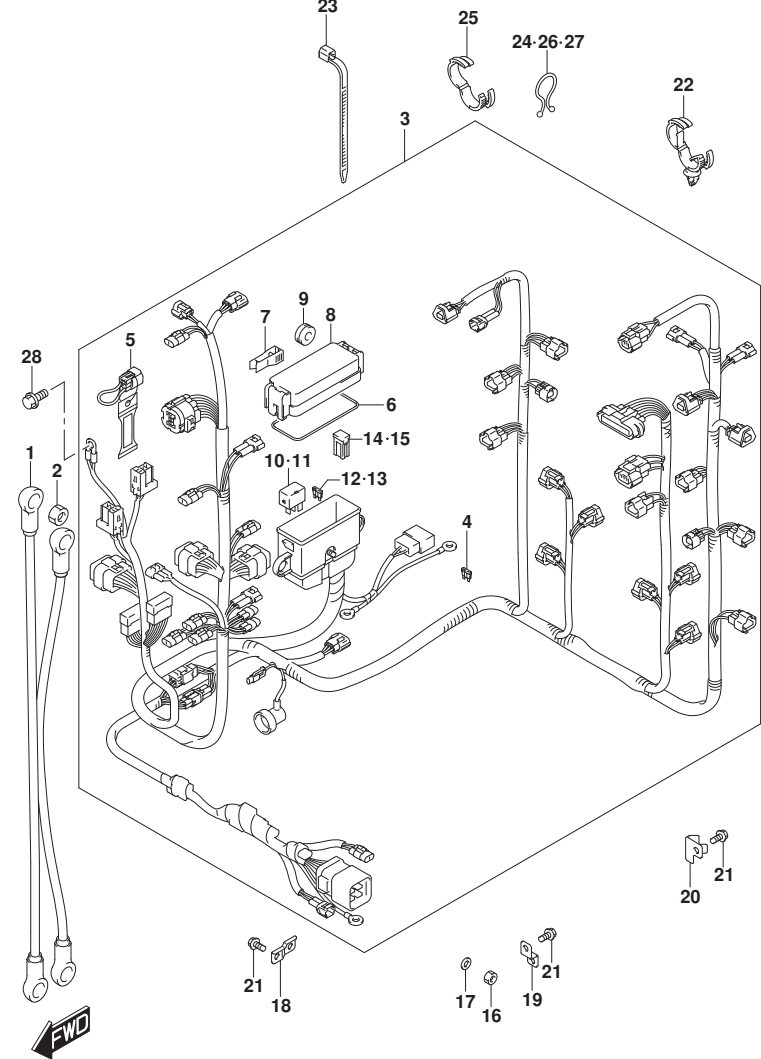
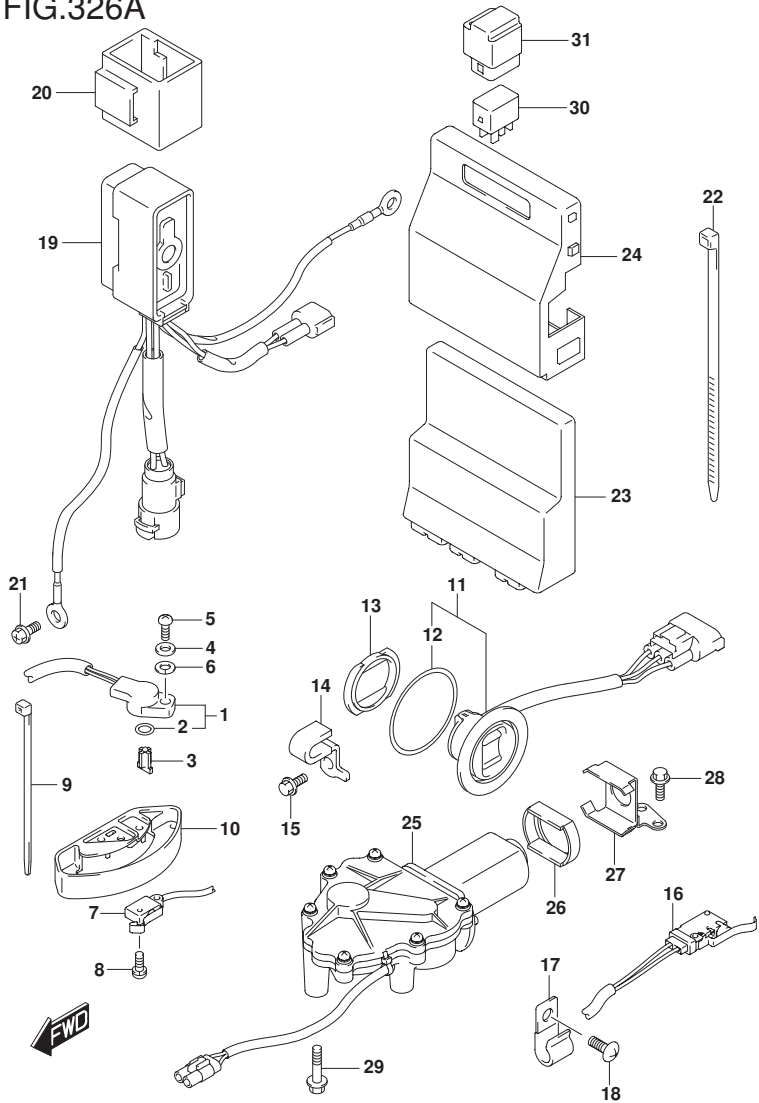


FIG.322A (1-D-11) HARNESS

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-98J00	CABLE, STARTER MOTOR	1	
2	08316-10087	NUT	1	
3	36610-98J70	HARNESS ASSY, WIRING	1	
4	09481-10501	.FUSE (10A)	2	
5	36612-98J10	.CONNECTOR, SELECT TERMINAL	1	
6	36721-96J00	.O RING, UPPER COVER	1	
7	36737-96J00	.PULLER, FUSE	1	
8	36738-98J00	.COVER, FUSE CASE UPPER	1	
9	09320-08021	.CUSHION	2	
10	38860-76F01	.RELAY	1	FOR ENG CONTROL UNIT
11	38860-76F01	.RELAY	1	FOR STARTER MOTOR
12	09481-15501	.FUSE (15A)	5	
13	09481-30501	.FUSE (30A)	3	
14	09481-40401	.FUSE (40A)	1	
15	09481-60401	.FUSE (60A)	2	
16	08310-00067	NUT	1	
17	08321-01067	WASHER	1	
18	36617-93J00	BRACKET, HARNESS	3	
19	36617-93J10	BRACKET, HARNESS	8	
20	36617-98J00	BRACKET, HARNESS	1	
21	01550-06127	BOLT	12	
22	09403-20308	CLAMP	1	
23	09407-14407	CLAMP (L:145)	4	
24	09408-00008	CLIP (ID:20)	2	
25	09408-00184	CLAMP	3	
26	09408-00012	CLIP (ID:11.5)	1	
27	09408-00008	CLIP (ID:20)	1	
28	01550-06127	BOLT	1	

FIG.326A



DF300A_E01_018_326A
PTT SWITCH/ENGINE CONTROL UNIT

FIG.326A (1-D-12) PTT SWITCH/ENGINE CONTROL UNIT (DF300A)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13580-98J02	SENSOR ASSY, SHIFT POSITION	1	
2	13575-40F00	.O RING	1	
3	37729-96L00	LEVER, SHIFT SENSOR	1	
4	09160-05029	WASHER (5.5X12X0.8)	1	
5	07130-05167	BOLT	1	
6	08321-0105A	WASHER	1	
7	37721-93J00	SWITCH ASSY, NEUTRAL	1	
8	09137-04004	SCREW (4X16)	2	
9	09407-10404	CLAMP (L:100)	2	
10	37725-93J11	COVER, SWITCH ASSY	1	
11	37850-92J00	SWITCH ASSY, PTT	1	
12	37856-92J00	.TAPE, PTT SWITCH	1	
13	37857-92J00	BUSH, PTT SWITCH	1	
14	09403-11315	CLAMP	1	
15	01550-06127	BOLT	1	
16	37722-93J11	SWITCH ASSY, TILT LIMIT	1	
17	09403-09316	CLAMP	1	
18	29125-93J00	SCREW, TILT LIMIT CLAMP	1	
19	38410-93J12	RELAY, PTT	1	
20	38415-93J00	HOLDER, PTT RELAY	1	
21	01550-06127	BOLT	1	
22	09407-30401	CLAMP (L:300)	1	
23	33930-98J90	UNIT, ENGINE CONTROL	1	
24	33925-98J00	CUSHION, ENGINE CONTROL UNIT	1	
25	38890-98J11	ACTUATOR, SHIFT	1	
26	38892-98J00	DAMPER, SHIFT ACTUATOR	1	
27	38895-98J00	BRACKET, SHIFT ACTUATOR	1	
28	01550-06167	BOLT	2	
29	01550-06357	BOLT	3	
30	38860-76F01	RELAY, ACTUATOR	2	
31	38915-90J00	HOLDER, RELAY	2	

DF300A E01
DF300A E40

FIG.326B

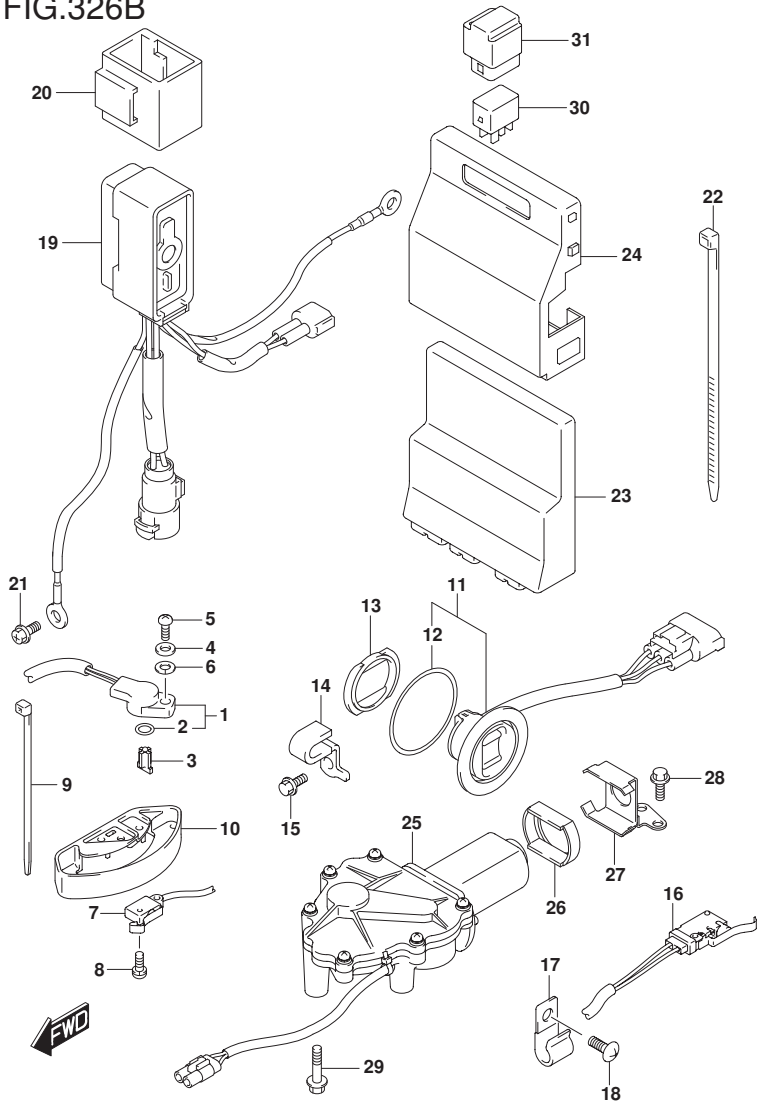


FIG.326B (1-D-13) PTT SWITCH/ENGINE CONTROL UNIT (DF250A)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13580-98J02	SENSOR ASSY, SHIFT POSITION	1	
2	13575-40F00	.O RING	1	
3	37729-96L00	LEVER, SHIFT SENSOR	1	
4	09160-05029	WASHER (5.5X12X0.8)	1	
5	07130-05167	BOLT	1	
6	08321-0105A	WASHER	1	
7	37721-93J00	SWITCH ASSY, NEUTRAL	1	
8	09137-04004	SCREW (4X16)	2	
9	09407-10404	CLAMP (L:100)	2	
10	37725-93J11	COVER, SWITCH ASSY	1	
11	37850-92J00	SWITCH ASSY, PTT	1	
12	37856-92J00	.TAPE, PTT SWITCH	1	
13	37857-92J00	BUSH, PTT SWITCH	1	
14	09403-11315	CLAMP	1	
15	01550-06127	BOLT	1	
16	37722-93J11	SWITCH ASSY, TILT LIMIT	1	
17	09403-09316	CLAMP	1	
18	29125-93J00	SCREW, TILT LIMIT CLAMP	1	
19	38410-93J12	RELAY, PTT	1	
20	38415-93J00	HOLDER, PTT RELAY	1	
21	01550-06127	BOLT	1	
22	09407-30401	CLAMP (L:300)	1	
23	33930-98JA0	UNIT, ENGINE CONTROL	1	
24	33925-98J00	CUSHION, ENGINE CONTROL UNIT	1	
25	38890-98J11	ACTUATOR, SHIFT	1	
26	38892-98J00	DAMPER, SHIFT ACTUATOR	1	
27	38895-98J00	BRACKET, SHIFT ACTUATOR	1	
28	01550-06167	BOLT	2	
29	01550-06357	BOLT	3	
30	38860-76F01	RELAY, ACTUATOR	2	
31	38915-90J00	HOLDER, RELAY	2	

DF250A E01
DF250A E40

FIG.331A

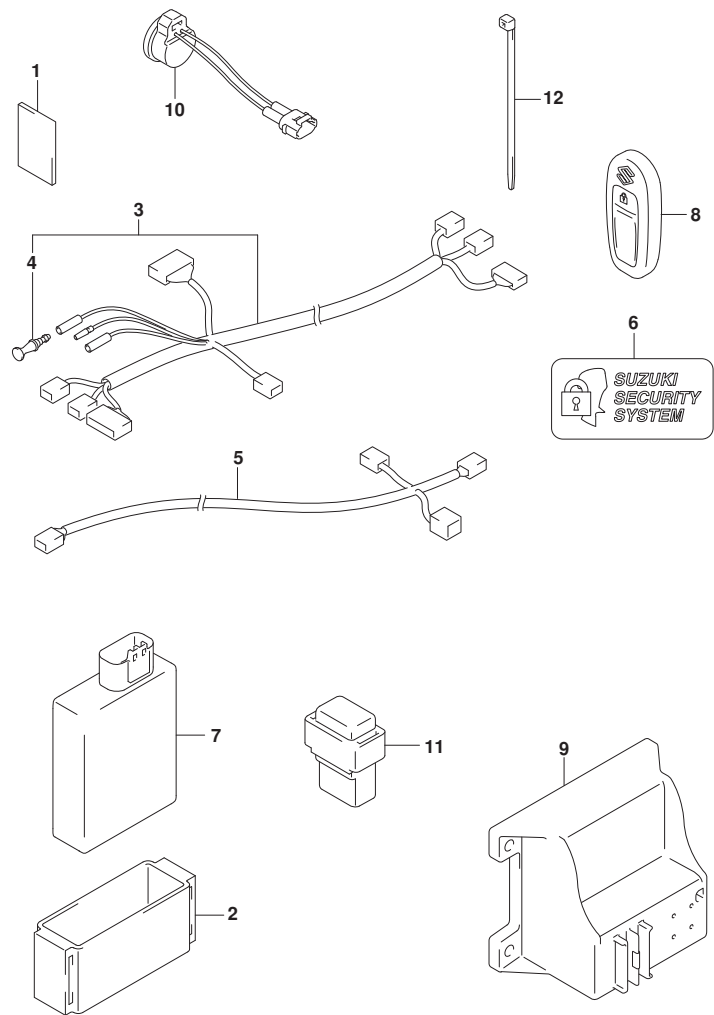


FIG.331A (1-D-14) KEY LESS START (E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32851-93J00	CUSHION, KLS CONTROLLER	1	
2	32980-38F00	HOLDER, KLS CONTROLLER	1	
3	36623-96L01	HARNESS ASSY, KLS CONT	1	
4	36615-96300	.TERMINAL, RESIN	1	
5	36662-96L00	HARNESS ASSY, KLS CAN	1	L:6500+110
6	37117-96L00	DECAL, KLS	2	
7	37171-96L02	CONTROLLER ASSY, KLS 433MHZ	1	
8	37172-96L00	REMOCON ASSY, KLS 433MHZ	2	
9	37173-96L10	HOLDER, KLS PARTS	1	
10	38500-93J90	BUZZER ASSY	1	
11	38860-96L00	RELAY ASSY, KLS	1	
12	09407-14407	CLAMP (L:145)	1	

DF300A E01
DF250A E01

FIG.335A

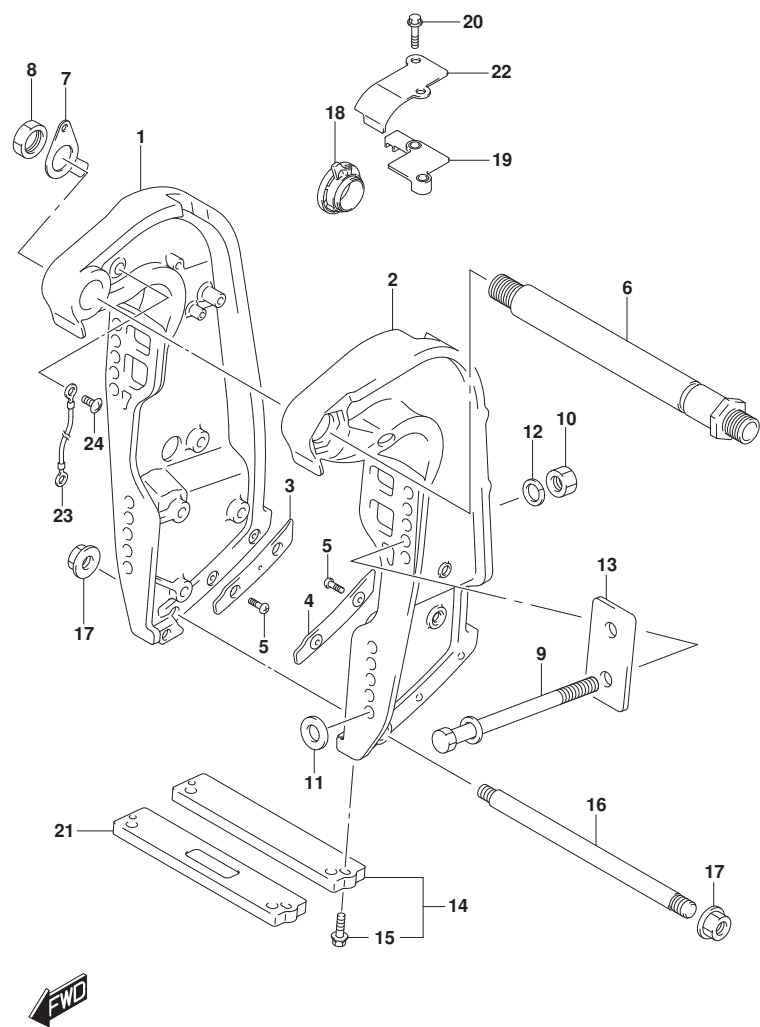


FIG.335A (1-D-15) CLAMP BRACKET

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	41111-93J16-YAY	BRACKET, CLAMP STBD (BLACK)	1	
1-2	41111-93J16-Y5S	BRACKET, CLAMP STBD (WHITE)	1	
2-1	41121-93J08-YAY	BRACKET, CLAMP PORT (BLACK)	1	
2-2	41121-93J08-Y5S	BRACKET, CLAMP PORT (WHITE)	1	
3	41117-93J02	PLATE, CLAMP BRKT LOWER STBD	1	
4	41122-93J02	PLATE, CLAMP BRKT LOWER PORT	1	
5	09125-06063	SCREW (6X10)	4	
6	41130-93J12	SHAFT, CLAMP BRKT	1	
7	41135-93J11	WASHER, CLAMP BRACKET SHAFT	1	
8	09159-22006	NUT	1	
9-1	09100-12086	BOLT (12.7X150)	6	
9-2	09100-12085	BOLT (12.7X115)	1	OPT
9-3	09100-12092	BOLT (12.7X75)	1	OPT
10	09159-12062	NUT	6	
11	09160-13022	WASHER (13.2X45X3)	4	
12	09160-13021	WASHER (13.2X26X3)	6	
13	41155-93J02	PLATE, TRANSOM	2	
14	55320-94900	ZINC SET, PROTECTION	1	
15	09116-06121	.BOLT (6X25)	2	
16	45421-87D03	PIN, TILT LOCK	1	
17	09159-14020	NUT	2	
18	48140-93J01	CAM, TILT LIMIT SWITCH	1	
19	48144-93J00	HOLDER, TILT LIMIT SWITCH	1	
20	09103-06278	BOLT (6X25)	2	
21	55321-94910	ANODE (MAGNESIUM)	1	OPT
22	48145-93J00	COVER, TILT LIMIT SWITCH	1	
23	36894-87D00	LEAD (CLAMP TO SWIVEL)	1	
24	09125-06063	SCREW (6X10)	2	

FIG.336A

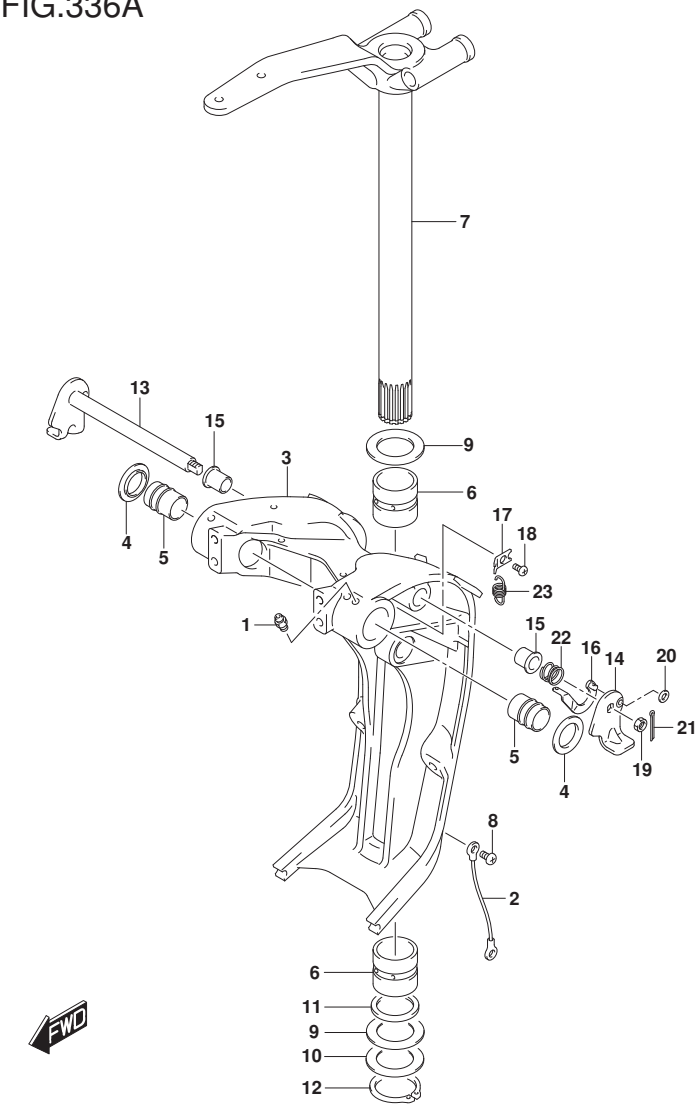


FIG.336A (1-E-2) SWIVEL BRACKET

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	22511-99011	NIPPLE, GREASE SWIVEL BRKT	4	
2	36894-87D00	LEAD (SWIVEL TO MOUNT BRKT)	1	
3-1	43111-93J24-YAY	BRACKET, SWIVEL (BLACK)	1	
3-2	43111-93J24-Y5S	BRACKET, SWIVEL (WHITE)	1	
4	43114-93J00	WASHER, SWIVEL TO CLAMP BRKT	2	
5	43211-93J00	BUSH, CLAMP SHAFT SWIVEL	2	
6	43711-97E01	BUSH, STEERING	2	
7-1	43750-93J03-YAY	BRACKET, STEERING (BLACK)	1	
7-2	43750-93J03-Y5S	BRACKET, STEERING (WHITE)	1	
8	09125-06063	SCREW (6X10)	1	
9	09160-39001	WASHER (39.5X64X1)	2	
10	09181-39001	SHIM (39.5X64X0.3)	AR	
11	09282-39001	OIL SEAL (39X51X5)	1	
12	09380-38003	CIRCLIP	1	
13	41220-93J11	LEVER, TILT LOCK	1	
14	41234-93J11	LEVER, TILT LOCK PORT	1	
15	41224-95E01	BUSH, TILT STOPPER ROD	2	
16	41230-96J00	LINK, TILT LOCK LEVER	1	
17	41233-95E10	BRACKET, TILT LOCK SPRING	1	
18	09125-06063	SCREW (6X10)	1	
19	09140-10032	NUT	1	
20	09160-06082	WASHER (6.5X13X1.0)	1	
21	09204-01006	PIN	1	
22	09440-19028	SPRING	1	
23	09443-10043	SPRING	1	

FIG.337A

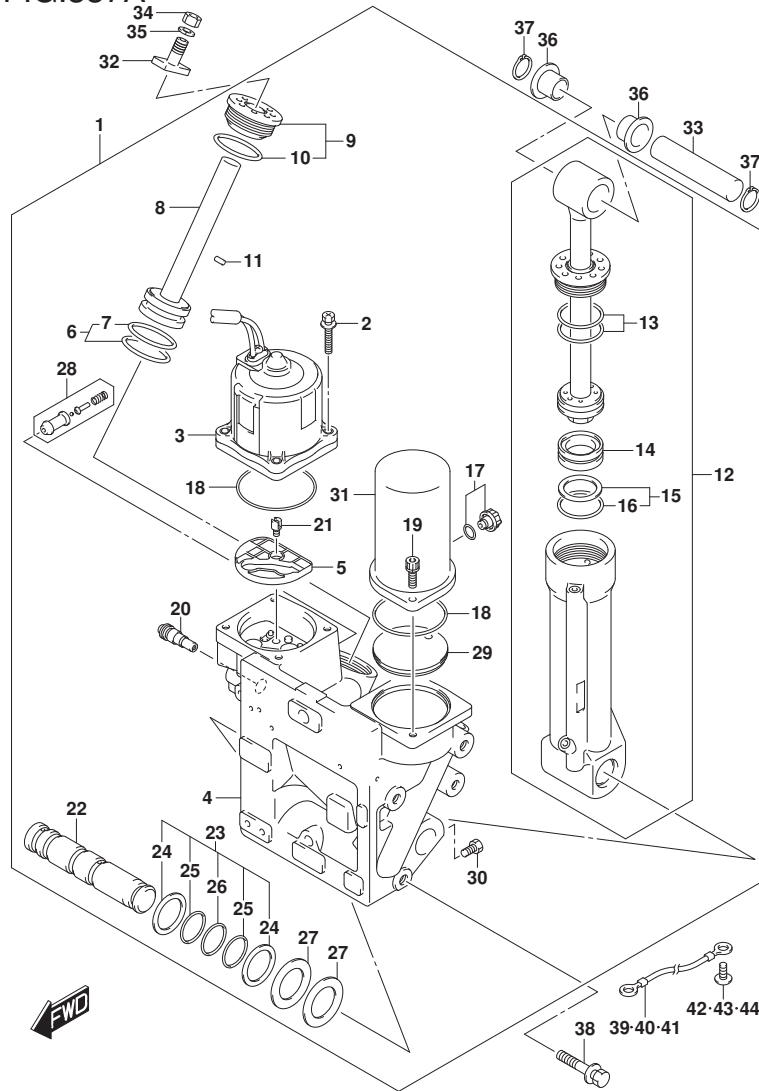


FIG.337A (1-E-3) TRIM CYLINDER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48000-98J08	TRIM ASSY, POWER WITH TILT	1	
2	31281-92J10	.BOLT	4	
3	38100-93J04	.MOTOR ASSY, PTT	1	
4	48500-98J10	.MANIFOLD ASSY	1	
5	48582-95E01	..FILTER	1	
6	48605-93J00	..O RING SET	2	
7	48615-87D00	...RING, BACKUP	4	
8	48610-93J01	..PISTON / RAM	2	
9	48630-98J00	..ROD GUIDE	2	
10	48633-93J00	...O RING	4	
11	48691-93J00	..CHECK VALVE	1	
12	48400-98J03	.CYLINDER ASSY	1	
13	48405-93J00	..O RING SET	1	
14	48650-93J00	..PISTON, FREE	1	
15	48627-93J00	..O RING SET	1	
16	48427-87D00	...O RING, PISTON	1	
17	48572-87J10	.PLUG	1	
18	48585-95E00	..O RING	2	
19	48862-87J20	.BOLT, RESERVOIR	2	
20	48864-93J01	.MANUAL VALVE	1	
21	48583-95E00	.JOINT, DRIVE	1	
22	48121-93J20	.SHAFT	1	
23	48125-93J10	..O RING SET	1	
24	48451-93J00	..BACK UP RING	4	
25	48452-93J00	..O RING	4	
26	48452-93J10	..O RING	2	
27	48126-93J00	.WASHER, TILT CYL TO MANIF	2	
28	48320-93J00	.VALVE SET, UP BLOW	1	
29	48573-93J00	.COVER	1	
30	48128-93J11	.BOLT	1	
31	48571-93J00	.RESERVOIR TANK	1	
32	48311-96J10	PAD, TRIM CYL RAM	2	
33	48321-93J00	SHAFT, TILT CYL UPPER	1	
34	09140-10031	NUT	2	

FIG.337A

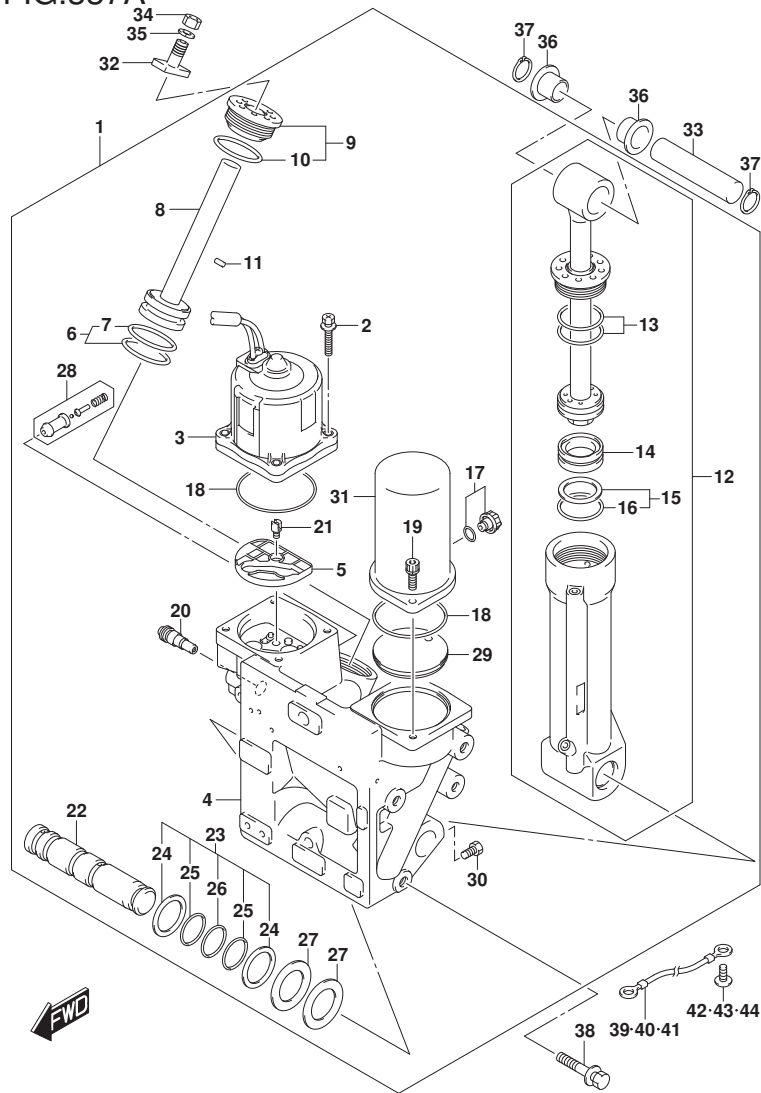


FIG.337A (1-E-4) TRIM CYLINDER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	09162-10005	LOCK WASHER	2	
36	09306-24001	BUSH	2	
37	09380-21002	CIRCLIP	2	
38	09116-10175	BOLT (10X50)	8	
39	36894-87D00	LEAD, PTT TO ANODE (L:165)	1	
40	36895-87D01	LEAD, PTT TO ANODE (L:230)	1	
41	36895-87D01	LEAD, PTT TO ANODE (L:230)	1	
42	09125-06063	SCREW (6X10)	1	
43	09125-06063	SCREW (6X10)	1	
44	09125-06063	SCREW (6X10)	1	

FIG.340A

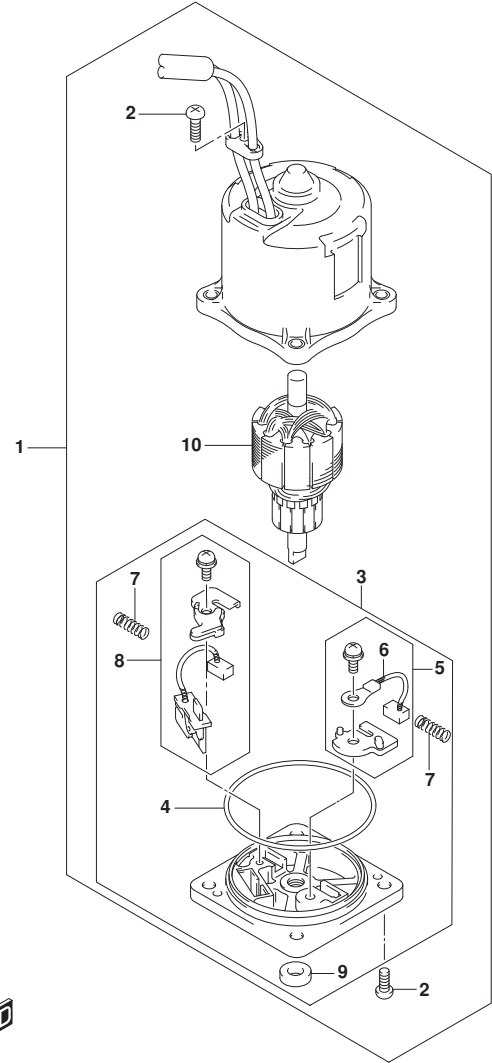


FIG.340A (1-E-5) PTT MOTOR

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	38100-93J04	MOTOR ASSY, PTT	1	
2	31111-94900	.SCREW, YOKE	3	
3	31173-94920	.HOLDER ASSY, BRUSH	1	
4	31123-94910	..O RING	1	
5	31133-90J10	..BRUSH SET, PLUS	1	
6	31133-94910	...BRUSH	1	
7	31135-94900	..SPRING	2	
8	31136-90J20	..BREAKER	1	
9	33799-97E00	..OIL SEAL	1	
10	31311-93J00	..ARMATURE	1	

FIG.401A

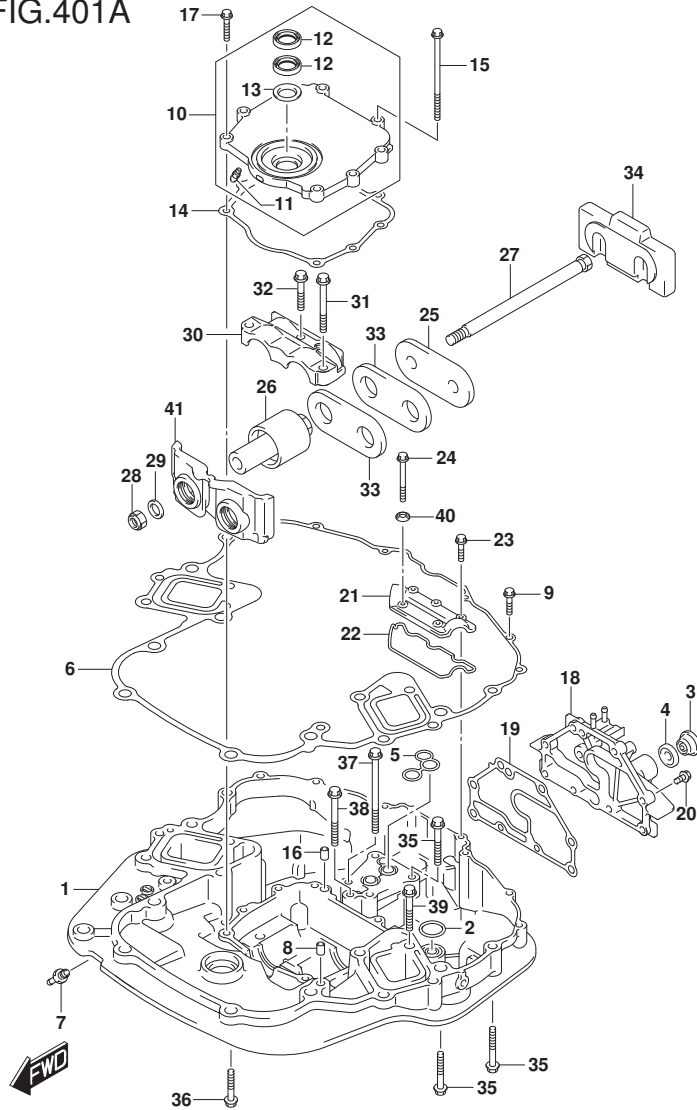


FIG.401A (1-E-6) ENGINE HOLDER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	51111-93J20-YAY	HOLDER, ENGINE (BLACK)	1	
1-2	51111-93J20-Y5S	HOLDER, ENGINE (WHITE)	1	
2	16519-93J00	SEAL, ENGINE HOLDER OIL	1	
3	17913-93J00	PLUG, WATER	1	
4	17914-93J00	GASKET, WATER PLUG	1	
5	51116-93J00	SEAL, WATER RETURN	1	
6	51211-93J00	GASKET, ENGINE HOLDER	1	
7	61155-93J20	UNION, WATER INDICATOR	1	
8	09206-08001	PIN (8X11)	2	
9	01550-08307	BOLT	6	
10	51120-93J02	COVER, MOUNT OIL SEAL	1	
11	22511-99011	.NIPPLE, GREASE	1	
12	51124-93J01	.OIL SEAL	2	
13	51125-93J00	.SCRAPER	1	
14	51123-93J00	GASKET, MOUNT OIL SEAL COVER	1	
15	09103-08109	BOLT (8X120)	2	
16	09206-08001	PIN (8X11)	2	
17	01550-0830A	BOLT	6	
18-1	51140-98J00-YAY	COVER, ENGINE HOLDER (BLACK)	1	
18-2	51140-98J00-Y5S	COVER, ENGINE HOLDER (WHITE)	1	
19	51142-93J00	GASKET, ENGINE HOLDER COVER	1	
20	09116-08122	BOLT (8X30)	8	
21	51151-93J00	COVER, ENGINE HOLDER UPPER	1	
22	51152-93J00	SEAL, ENGINE HOLDER UPPER COV	1	
23	01550-08307	BOLT	3	
24	01550-08607	BOLT	2	
25	54123-93J03	PLATE, UPPER MOUNT	1	
26	54130-93J01	MOUNT, UPPER	2	
27	54112-93J00	BOLT, UPPER MOUNT	2	
28	29159-93J00	NUT, UPPER MOUNT BOLT	2	
29	09160-15051	WASHER (15X24X3)	2	
30	54137-93J02	COVER, UPPER MOUNT	1	
31	09116-10135	BOLT (10X95)	2	
32	09116-10175	BOLT (10X50)	1	

FIG.401A

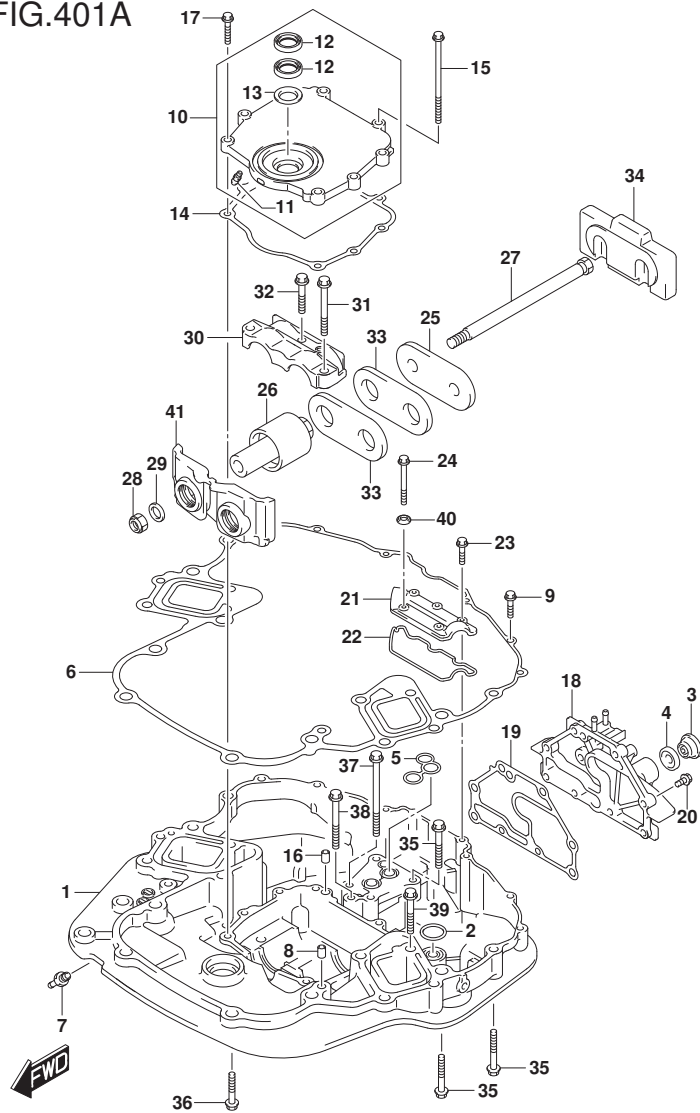
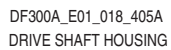


FIG.401A (1-E-7) ENGINE HOLDER

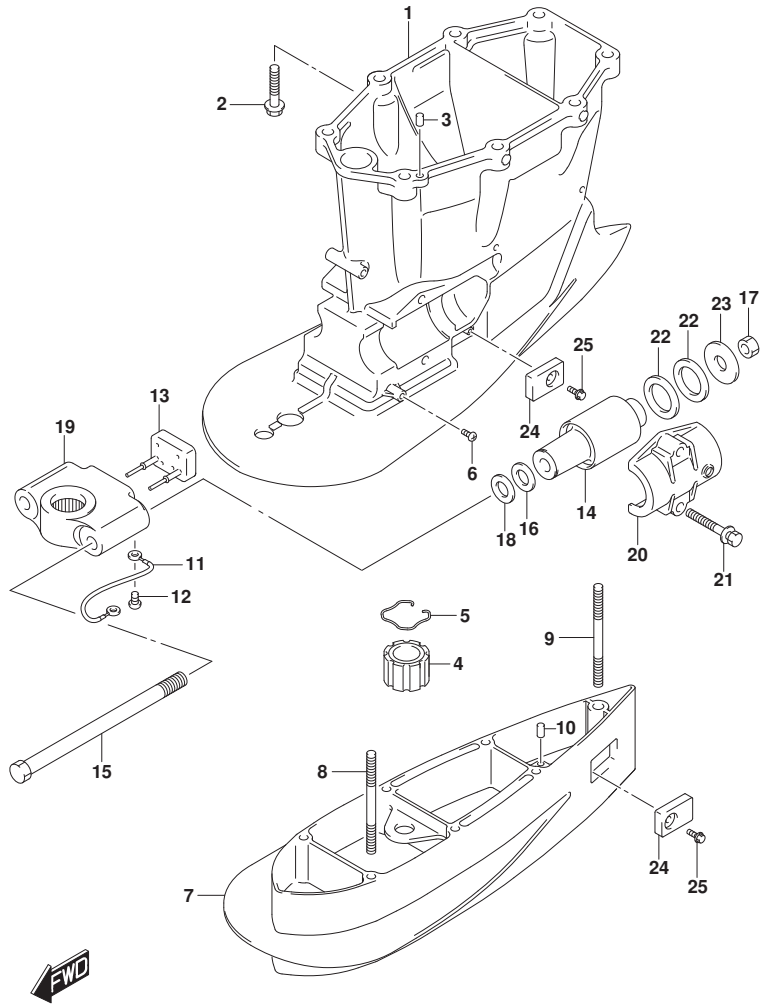
REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
33	54121-98J01	STOPPER, UPPER THRUST	2	
34	54140-98J00	MOUNT, UPPER THRUST REVERSE	1	
35	09116-10137	BOLT (10X70)	6	
36	09116-10175	BOLT (10X50)	4	
37	09116-10146	BOLT (10X195)	2	
38	09116-10134	BOLT (10X115)	1	
39	09116-08126	BOLT (8X65)	4	
40	09169-08038	WASHER (8.3X15X3)	2	
41	54144-93J00	SEAL, UPPER MOUNT	1	

FIG.405A (1-E-8) DRIVE SHAFT HOUSING TRANSOM(X)



DF300A E01
DF300A E40
DF250A E01
DF250A E40

FIG.405B



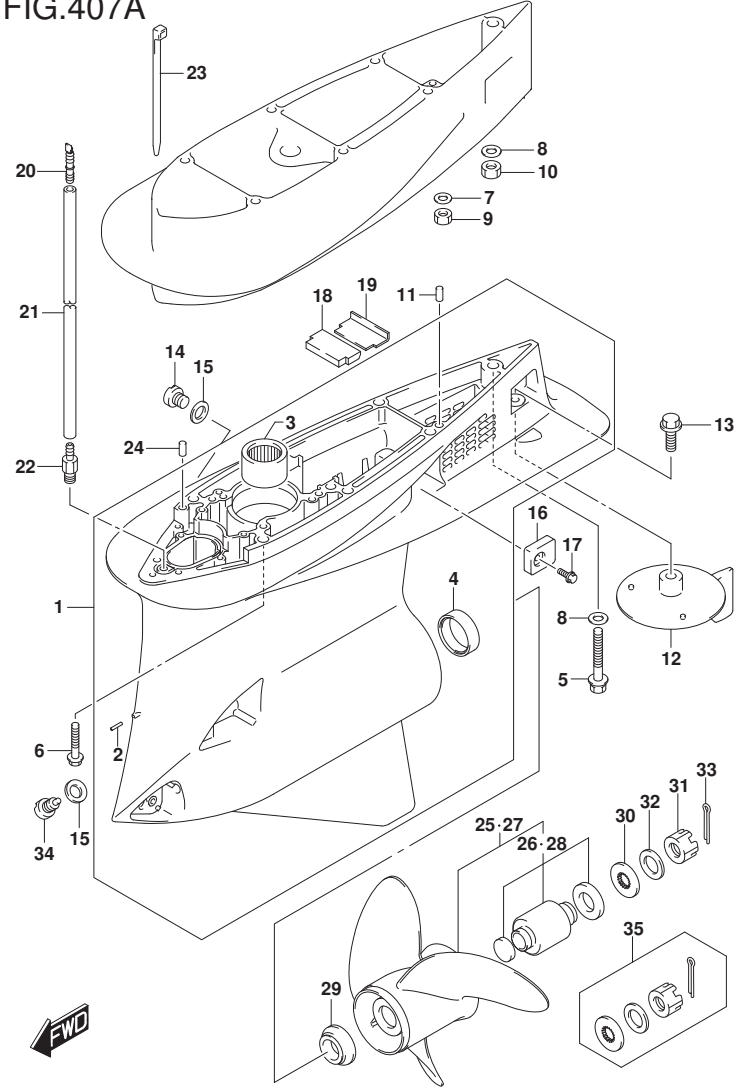
DF300A_E01_018_405B
DRIVE SHAFT HOUSING

FIG.405B (1-E-9) DRIVE SHAFT HOUSING TRANSM(XX)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	52111-98J00-YAY	HOUSING, DRIVE SHAFT (BLACK)	1	
1-2	52111-98J00-Y5S	HOUSING, DRIVE SHAFT (WHITE)	1	
2	09116-10176	BOLT (10X44)	8	
3	09202-08006	PIN (8X12)	2	
4	57130-87D10	BUSH, DRIVE SHAFT	1	
5	09387-38002	RING	1	
6	09125-06063	SCREW (6X10)	1	
7-1	52131-93J00-YAY	CASE, EXTENSION (BLACK)	1	
7-2	52131-93J00-Y5S	CASE, EXTENSION (WHITE)	1	
8	09108-10115	STUD BOLT	6	
9	09108-12013	STUD BOLT	1	
10	09202-08006	PIN (8X12)	2	
11	36894-87D00	LEAD, MT BRKT TO HSG	1	
12	09125-06063	SCREW (6X10)	1	
13	54150-98J00	MOUNT, LOWER THRUST	1	
14	54160-98J00	MOUNT, LOWER	2	
15	54112-93J00	BOLT, LOWER MOUNT	2	
16	09160-16050	WASHER (16X32X3)	2	
17	29159-93J00	NUT, LOWER MOUNT BOLT	2	
18	09160-16050	WASHER (16X32X3)	2	
19-1	54211-93J00-YAY	BRACKET, LOWER MOUNT (BLACK)	1	
19-2	54211-93J00-Y5S	BRACKET, LOWER MOUNT (WHITE)	1	
20-1	54221-93J00-YAY	COVER, LOWER MOUNT (BLACK)	2	
20-2	54221-93J00-Y5S	COVER, LOWER MOUNT (WHITE)	2	
21	09116-10175	BOLT (10X50)	4	
22	54165-98J01	STOPPER, LOWER THRUST REVERSE	4	
23	09160-14066	WASHER (14X50X4)	2	
24	55321-93J01	ANODE, PROTECTION	2	
25	09116-06236	BOLT (6X16)	2	

DF300A E01
DF300A E40
DF250A E01
DF250A E40

FIG.407A

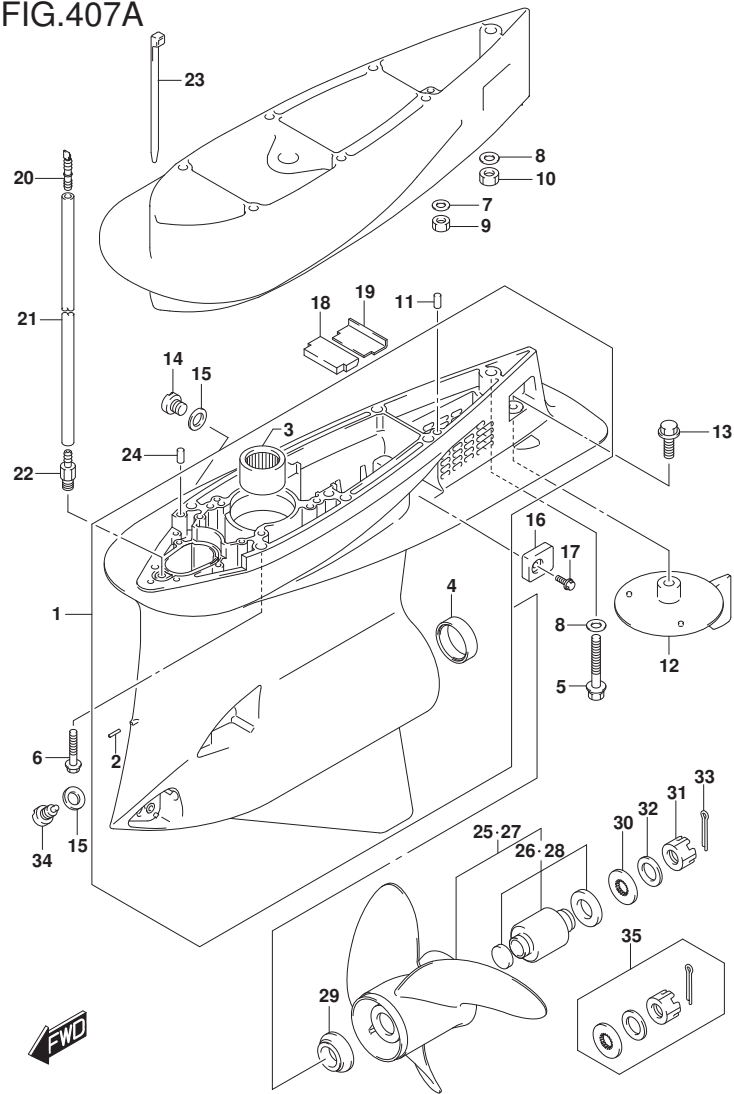


DF300A_E01_018_407A
GEAR CASE

FIG.407A (1-E-10) GEAR CASE

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	55110-93L10-YAY	CASE, GEAR (BLACK)	1	
1-2	55110-93L10-Y5S	CASE, GEAR (WHITE)	1	
2	09206-03001	.BUSH (2X3X11)	1	
3	09263-35048	.BEARING (35X56X37)	1	
4	09263-80001	.BEARING (80X100X30)	1	
5	09100-12052	BOLT (12X70)	1	W/TRANSOM(X)
6	09116-10150	BOLT (10X55)	6	W/TRANSOM(X)
7	09160-10141	WASHER (10.5X19X2)	6	W/TRANSOM(XX)
8	09160-12066	WASHER (12.5X22X2.5)	1	
9	09140-10031	NUT	6	W/TRANSOM(XX)
10	09159-12014	NUT	1	W/TRANSOM(XX)
11	09202-08006	PIN (8X12)	2	
12-1	55125-93L00-YAY	TAB, TRIM (BLACK)	1	
12-2	55125-93L00-Y5S	TAB, TRIM (WHITE)	1	
13	09116-08137	BOLT (8X22)	1	
14	55128-93J10	PLUG, DRAIN	1	
15	09168-10034	GASKET (9.5X16.5X2)	2	
16	55321-93J01	ANODE, PROTECTION	2	
17	09116-06236	BOLT (6X16)	2	
18	55332-98J00	RUBBER, EXHAUST SEAL	1	
19	55333-98J00	PLATE, EXHAUST SEAL	1	
20	55127-87D00	UNION, SPEEDOMETER HOSE	1	
21-1	09355-40805-600	HOSE (4X8X600)	1	L:600->50 W/TRANSOM(X)
21-2	09355-40805-600	HOSE (4X8X600)	1	L:600->180 W/TRANSOM(XX)
22	09362-09008	UNION	1	
23	09407-10404	CLAMP (L:100)	2	
24	09202-06031	PIN (6X12)	2	

FIG.407A



DF300A_E01_018_407A
GEAR CASE

FIG.407A (1-E-11) GEAR CASE

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25-1	58200-93L00	PROPELLER (3X16X17)	1	W/REGULAR ROTATION
25-2	58200-93L10	PROPELLER (3X16X18.5)	1	W/REGULAR ROTATION
25-3	58200-93L20	PROPELLER (3X16X20)	1	W/REGULAR ROTATION
25-4	58200-93L30	PROPELLER (3X16X21.5)	1	W/REGULAR ROTATION
25-5	58200-93L40	PROPELLER (3X16X23)	1	W/REGULAR ROTATION
25-6	58200-93L50	PROPELLER (3X16X24.5)	1	W/REGULAR ROTATION
25-7	58200-93L80	PROPELLER (3X16X15)	1	W/REGULAR ROTATION
25-8	58200-93L60	PROPELLER (3X16X26)	1	OPT W/REGULAR ROTATION
25-9	58200-93L70	PROPELLER (3X16X27.5)	1	OPT W/REGULAR ROTATION
25-10	58300-93J00	PROPELLER (4X15.25X18)	1	OPT W/REGULAR ROTATION
25-11	58300-93J10	PROPELLER (4X15.25X20)	1	OPT W/REGULAR ROTATION
25-12	58300-93J20	PROPELLER (4X15.25X22)	1	OPT W/REGULAR ROTATION
25-13	58300-93J30	PROPELLER (4X15.25X24)	1	OPT W/REGULAR ROTATION
25-14	58300-93J40	PROPELLER (4X15.25X26)	1	OPT W/REGULAR ROTATION
25-15	58200-93LA0	PROPELLER (3X16X18.5)	1	W/COUNTER ROTATION
25-16	58200-93LB0	PROPELLER (3X16X20)	1	W/COUNTER ROTATION
25-17	58200-93LC0	PROPELLER (3X16X21.5)	1	W/COUNTER ROTATION
25-18	58200-93LD0	PROPELLER (3X16X23)	1	W/COUNTER ROTATION
25-19	58200-93LE0	PROPELLER (3X16X17)	1	W/COUNTER ROTATION
25-20	58200-93LF0	PROPELLER (3X16X24.5)	1	OPT W/COUNTER ROTATION
25-21	58200-93LG0	PROPELLER (3X16X26)	1	OPT W/COUNTER ROTATION
25-22	58300-93JA0	PROPELLER (4X15.25X20)	1	OPT W/COUNTER ROTATION

FIG.407A

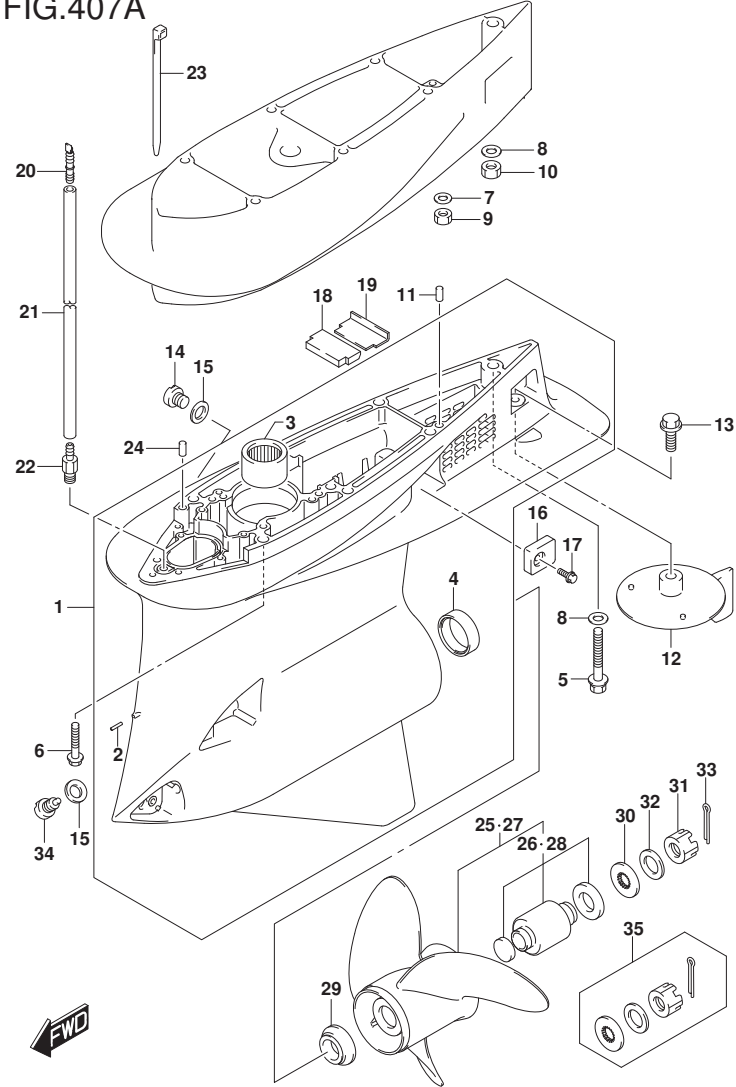


FIG.407A (1-E-12) GEAR CASE

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25-23	58300-93JB0	PROPELLER (4X15.25X22)	1	OPT W/COUNTER ROTATION
25-24	58300-93JC0	PROPELLER (4X15.25X24)	1	OPT W/COUNTER ROTATION
25-25	58300-93JD0	PROPELLER (4X15.25X26)	1	OPT W/COUNTER ROTATION
26	58105-93J10	.BUSH SET, PROPELLER	1	OPT
27-1	58200-96J00	PROPELLER (3X15.5X17)	1	OPT W/REGULAR ROTATION
27-2	58200-96J10	PROPELLER (3X15.25X19)	1	OPT W/REGULAR ROTATION
27-3	58200-96J20	PROPELLER (3X15X21)	1	OPT W/REGULAR ROTATION
27-4	58200-96J30	PROPELLER (3X14.75X23)	1	OPT W/REGULAR ROTATION
27-5	58200-96J40	PROPELLER (3X14.5X25)	1	OPT W/REGULAR ROTATION
27-6	58200-96J50	PROPELLER (3X14.5X27)	1	OPT W/REGULAR ROTATION
27-7	58200-96JA0	PROPELLER (3X15.5X17)	1	OPT W/COUNTER ROTATION
27-8	58200-96JB0	PROPELLER (3X15.25X19)	1	OPT W/COUNTER ROTATION
27-9	58200-96JC0	PROPELLER (3X15X21)	1	OPT W/COUNTER ROTATION
27-10	58200-96JD0	PROPELLER (3X14.75X23)	1	OPT W/COUNTER ROTATION
27-11	58200-96JE0	PROPELLER (3X14.5X25)	1	OPT W/COUNTER ROTATION
27-12	58200-96JF0	PROPELLER (3X14.5X27)	1	OPT W/COUNTER ROTATION
28	58105-93J10	.BUSH SET, PROPELLER	1	OPT

FIG.407A

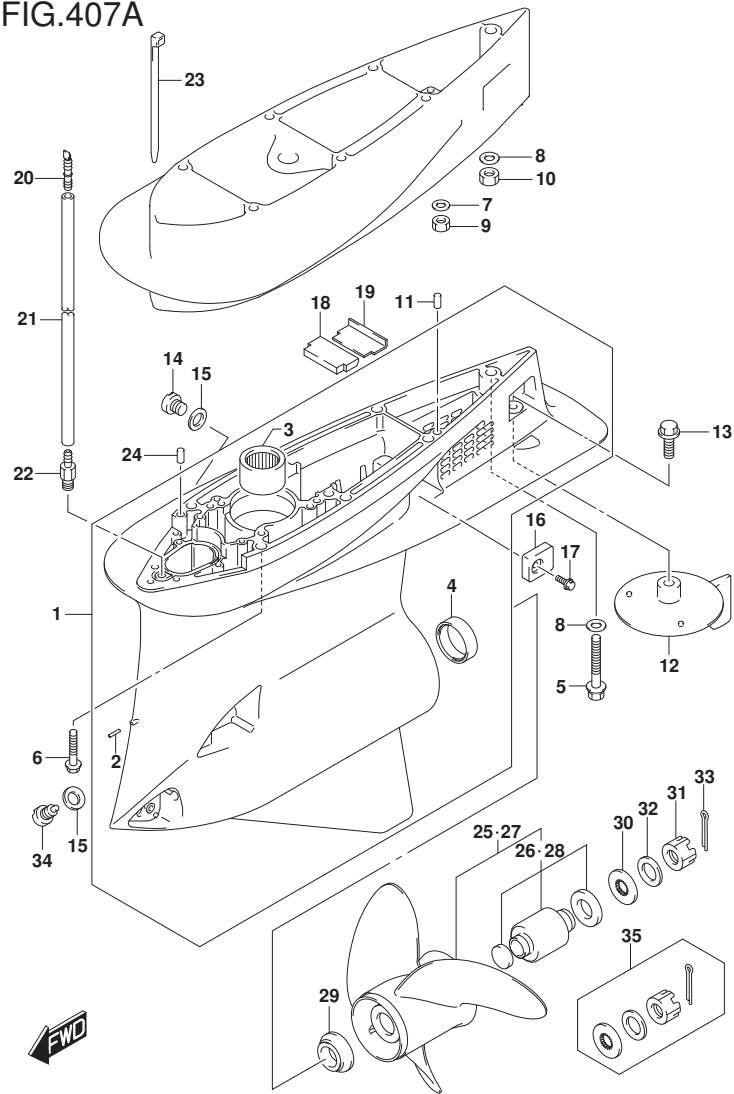


FIG.407A (1-E-13) GEAR CASE

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	57632-93L01	STOPPER, PROPELLER BUSH	1	
30	57633-87D30	SPACER, PROPELLER NUT	1	
31	09141-18005	NUT	1	
32	09160-18028	WASHER (18.5X31X1)	1	
33	09204-03003	COTTER PIN (D:3.6,L:25)	1	
34	55128-93L00	PLUG, DRAIN	1	
35	57630-92E00	KIT, PROPELLER NUT	1	OPT
36	25700-93L00	KIT, GEAR CASE SEALING	1	OPT
				NOT ILLUSTRATED

FIG.410A

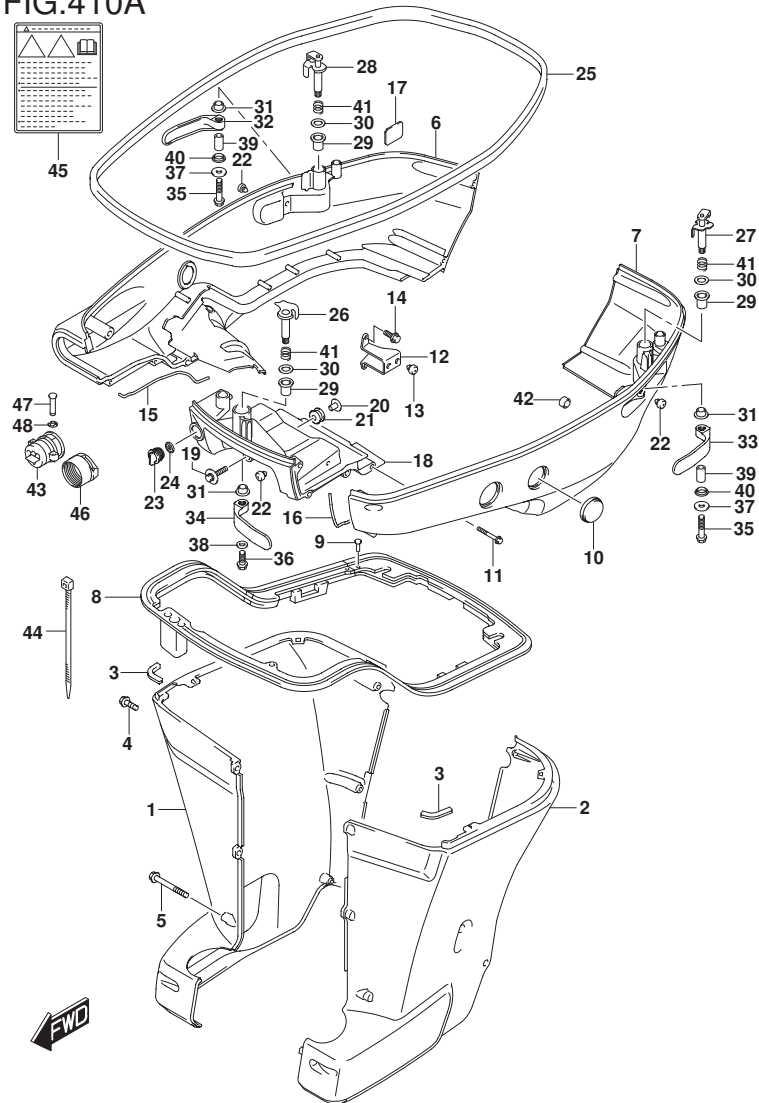


FIG.410A (1-E-14) SIDE COVER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61131-93J01-YAY	COVER, OIL PAN STBD (BLACK)	1	
1-2	61131-93J01-Y5S	COVER, OIL PAN STBD (WHITE)	1	
2-1	61141-93J01-YAY	COVER, OIL PAN PORT (BLACK)	1	
2-2	61141-93J01-Y5S	COVER, OIL PAN PORT (WHITE)	1	
3	61137-93J00	CUSHION, OIL PAN COV UPPER	2	
4	09139-06135	SCREW (6X17)	5	
5	09139-06136	SCREW (6X65)	3	
6-1	61811-98J20-YAY	COVER, SIDE STBD (BLACK)	1	
6-2	61811-98J20-Y5S	COVER, SIDE STBD (WHITE)	1	
7-1	61821-98J10-YAY	COVER, SIDE PORT (BLACK)	1	
7-2	61821-98J10-Y5S	COVER, SIDE PORT (WHITE)	1	
8	61134-93J20	SEAL, SIDE COVER	1	
9	09409-05302-5PK	CLIP (BLACK)	2	
10	61817-93J00	PLUG, SIDE COVER	2	
11	09136-06148	SCREW (6X35)	10	
12	61827-93J02	HOLDER, SIDE COVER	1	
13	09321-10030	CUSHION	2	
14	01550-08167	BOLT	2	
15	61832-98J00	SEAL, FRONT PANEL STBD	1	
16	61812-98J00	SEAL, SIDE COVER	1	
17	61814-98J00	PROTECTOR, SIDE COVER	1	
18-1	61831-98J02-YAY	PANEL, FRONT (BLACK)	1	
18-2	61831-98J02-Y5S	PANEL, FRONT (WHITE)	1	
19	09116-08163	BOLT (8X38)	2	
20	09169-08039	WASHER	2	
21	09320-11013	CUSHION	2	
22	09321-10030	CUSHION	3	
23	17913-93J00	PLUG, WATER	1	
24	17914-93J00	GASKET, WATER PLUG	1	
25	61112-98J00	RUBBER, SIDE COVER	1	
26	61630-98J00	SHAFT, COVER HOOK (FRONT)	1	
27	63632-98J20	SHAFT, COVER HOOK (PORT)	1	
28	63632-98J30	SHAFT, COVER HOOK (STBD)	1	
29	09306-17002	BUSH	3	

FIG.410A

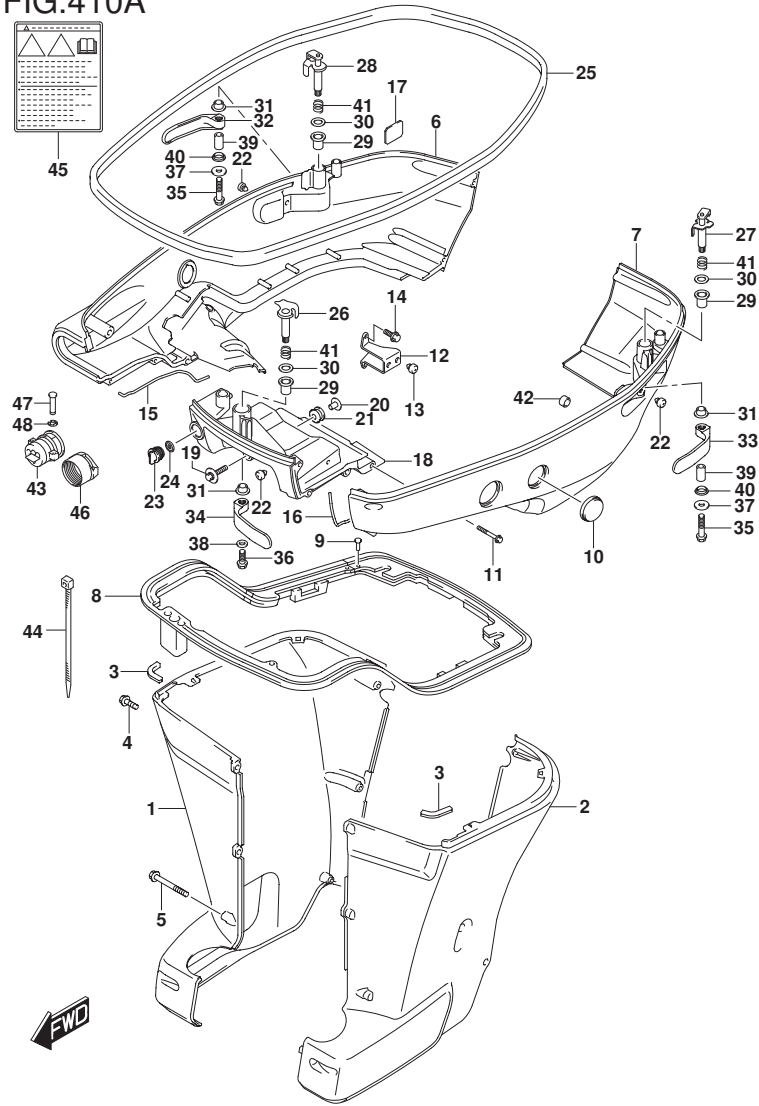
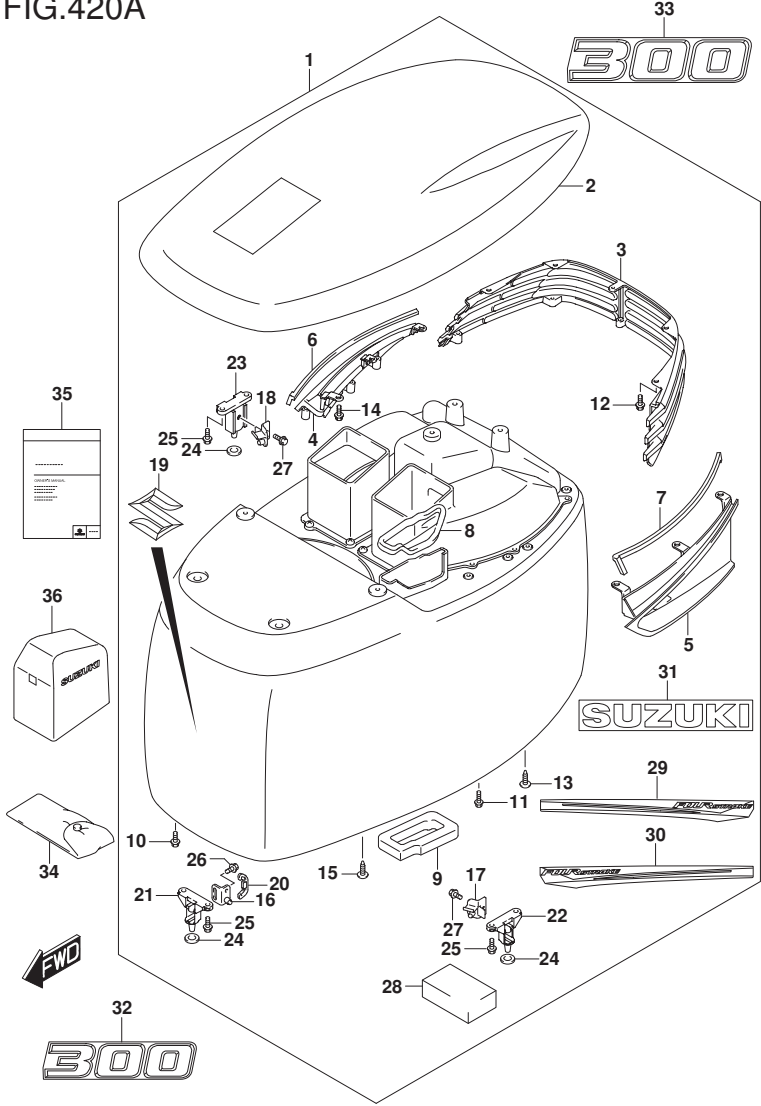


FIG.410A (1-E-15) SIDE COVER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
30	09160-17052	WASHER (17X30X3)	3	
31	61636-98J00	BUSH	3	
32-1	61633-98J10-YAY	LEVER, HOOK RR STBD (BLACK)	1	
32-2	61633-98J10-Y5S	LEVER, HOOK RR STBD (WHITE)	1	
33-1	61634-98J10-YAY	LEVER, HOOK RR PORT (BLACK)	1	
33-2	61634-98J10-Y5S	LEVER, HOOK RR PORT (WHITE)	1	
34-1	61645-98J00-YAY	LEVER, HOOK FRONT (BLACK)	1	
34-2	61645-98J00-Y5S	LEVER, HOOK FRONT (WHITE)	1	
35	29103-93J20	BOLT, HOOK LEVER (8X45) (STBD / PORT)	2	
36	29103-93J30	BOLT, HOOK LEVER (8X25) (FRONT)	1	
37	09160-08152	WASHER (8.5X28X1.5)	2	
38	09160-08082	WASHER (8.5X16X1.2)	1	
39	61635-98J00	SPACER	2	
40	61643-98J00	BUSH	2	
41	61658-98J00	SPRING, HOOK SHAFT	3	
42	09329-14002	CUSHION	1	
43	61124-98J20	GROMMET, REMOCON CABLE	1	
44	09407-25402	CLAMP (L:250)	1	
45	61458-90J00	LABEL, ENGINE COVER	1	
46	67361-90J10	ADAPTER, HOSE (RIGGING)	1	OPT
47	09208-06009	PIN	2	OPT
48	09383-04002	E RING	2	OPT

FIG.420A



DF300A_E01_018_420A
ENGINE COVER

FIG.420A (1-F-2) ENGINE COVER (DF300A E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61420-98800-YAY	COVER SET, ENGINE (BLACK)	1	
1-2	61420-98810-Y5S	COVER SET, ENGINE (WHITE)	1	
2-1	61431-98J10-YAY	.COVER, TOP (BLACK)	1	
2-2	61431-98J10-Y5S	.COVER, TOP (WHITE)	1	
3	61432-98J01	.LOUVER, AIR INTAKE	1	
4	61433-98J01	.GRIP, UPPER COVER STBD	1	
5	61434-98J02	.GRIP, UPPER COVER PORT	1	
6	61439-98J00	.SEAL, GRIP STBD	1	
7	61439-98J10	.SEAL, GRIP PORT	1	
8	61439-98J21	.SEAL, AIR VENT NO.2	1	
9	61476-98J00	.SEAL, AIR VENT NO.1	1	
10	01550-06167	.BOLT	2	
11	01550-06207	.BOLT	3	
12	01550-06167	.BOLT	3	
13	03542-06169	.BOLT	5	
14	01550-06167	.BOLT	4	
15	03542-06169	.BOLT	4	
16	61610-98J00	.FASTENER (FRONT)	1	
17	61610-98J30	.FASTENER (PORT)	1	
18	61610-98J40	.FASTENER (STBD)	1	
19	77811-54GC0-0PG	.EMBLEM S (CHROME)	1	
20	61614-98J00	.PROTECTOR, FASTENER	1	
21	61621-98J02	.BRACKET, FASTENER FRONT	1	
22	61624-98J11	.BRACKET, FASTENER PORT	1	
23	61625-98J11	.BRACKET, FASTENER STBD	1	
24	61619-98J00	.CUSHION, ENG COV FASTENER	3	
25	01547-06167	.BOLT	6	
26	01550-06127	.BOLT	1	
27	01550-06127	.BOLT	2	
28	61425-98J00	.CUSHION, ENGINE COVER	1	

FIG.420A

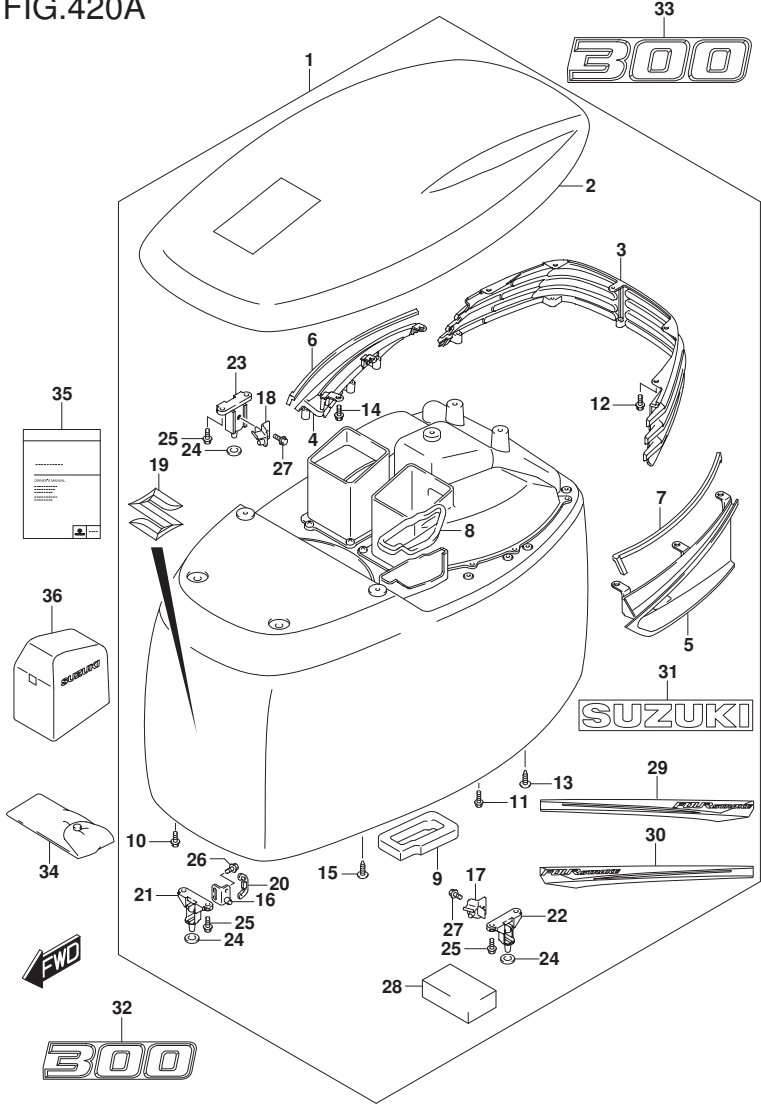


FIG.420A (1-F-3) ENGINE COVER (DF300A E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29-1	61443-96J70	.STRIPE, ENGINE COVER STBD	1	FOR YAY
29-2	61443-96J80	.STRIPE, ENGINE COVER STBD	1	FOR Y5S
30-1	61453-96J70	.STRIPE, ENGINE COVER PORT	1	FOR YAY
30-2	61453-96J80	.STRIPE, ENGINE COVER PORT	1	FOR Y5S
31	61441-98L00	.MARK, SUZUKI	2	
32-1	61422-98J50	MARK, EMBLEM FRONT (300)	1	FOR YAY
32-2	61422-98J30	MARK, EMBLEM FRONT (300)	1	FOR Y5S
33-1	61435-98J50	MARK, EMBLEM REAR (300)	1	FOR YAY
33-2	61435-98J30	MARK, EMBLEM REAR (300)	1	FOR Y5S
34	09800-81835	TOOL SET	1	
35-1	99011-98J70-054	MANUAL, OWNER'S	1	
35-2	99011-98J70-059	MANUAL, OWNER'S	1	
36	68110-98J01	COVER, WEATHER	1	OPT

DF300A E01

FIG.420B

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SUZUKI

300

FWD

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61420-98800-YAY	COVER SET, ENGINE (BLACK)	1	
1-2	61420-98810-Y5S	COVER SET, ENGINE (WHITE)	1	
2-1	61431-98J10-YAY	.COVER, TOP (BLACK)	1	
2-2	61431-98J10-Y5S	.COVER, TOP (WHITE)	1	
3	61432-98J01	.LOUVER, AIR INTAKE	1	
4	61433-98J01	.GRIP, UPPER COVER STBD	1	
5	61434-98J02	.GRIP, UPPER COVER PORT	1	
6	61439-98J00	.SEAL, GRIP STBD	1	
7	61439-98J10	.SEAL, GRIP PORT	1	
8	61439-98J21	.SEAL, AIR VENT NO.2	1	
9	61476-98J00	.SEAL, AIR VENT NO.1	1	
10	01550-06167	.BOLT	2	
11	01550-06207	.BOLT	3	
12	01550-06167	.BOLT	3	
13	03542-06169	.BOLT	5	
14	01550-06167	.BOLT	4	
15	03542-06169	.BOLT	4	
16	61610-98J00	.FASTENER (FRONT)	1	
17	61610-98J30	.FASTENER (PORT)	1	
18	61610-98J40	.FASTENER (STBD)	1	
19	77811-54GC0-0PG	.EMBLEM S (CHROME)	1	
20	61614-98J00	.PROTECTOR, FASTENER	1	
21	61621-98J02	.BRACKET, FASTENER FRONT	1	
22	61624-98J11	.BRACKET, FASTENER PORT	1	
23	61625-98J11	.BRACKET, FASTENER STBD	1	
24	61619-98J00	.CUSHION, ENG COV FASTENER	3	
25	01547-06167	.BOLT	6	
26	01550-06127	.BOLT	1	
27	01550-06127	.BOLT	2	
28	61425-98J00	.CUSHION, ENGINE COVER	1	

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29-1	61443-96J70	.STRIPE, ENGINE COVER STBD	1	FOR YAY
29-2	61443-96J80	.STRIPE, ENGINE COVER STBD	1	FOR Y5S
30-1	61453-96J70	.STRIPE, ENGINE COVER PORT	1	FOR YAY
30-2	61453-96J80	.STRIPE, ENGINE COVER PORT	1	FOR Y5S
31	61441-98L00	.MARK, SUZUKI	2	
32-1	61422-98J50	MARK, EMBLEM FRONT (300)	1	FOR YAY
32-2	61422-98J30	MARK, EMBLEM FRONT (300)	1	FOR Y5S
33-1	61435-98J50	MARK, EMBLEM REAR (300)	1	FOR YAY
33-2	61435-98J30	MARK, EMBLEM REAR (300)	1	FOR Y5S
34	09800-81835	TOOL SET	1	
35	99011-98J70-059	MANUAL, OWNER'S	1	
36	68110-98J01	COVER, WEATHER	1	OPT

DF300A E40

FIG.420C

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REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61420-98800-YAY	COVER SET, ENGINE (BLACK)	1	
1-2	61420-98810-Y5S	COVER SET, ENGINE (WHITE)	1	
2-1	61431-98J10-YAY	.COVER, TOP (BLACK)	1	
2-2	61431-98J10-Y5S	.COVER, TOP (WHITE)	1	
3	61432-98J01	.LOUVER, AIR INTAKE	1	
4	61433-98J01	.GRIP, UPPER COVER STBD	1	
5	61434-98J02	.GRIP, UPPER COVER PORT	1	
6	61439-98J00	.SEAL, GRIP STBD	1	
7	61439-98J10	.SEAL, GRIP PORT	1	
8	61439-98J21	.SEAL, AIR VENT NO.2	1	
9	61476-98J00	.SEAL, AIR VENT NO.1	1	
10	01550-06167	.BOLT	2	
11	01550-06207	.BOLT	3	
12	01550-06167	.BOLT	3	
13	03542-06169	.BOLT	5	
14	01550-06167	.BOLT	4	
15	03542-06169	.BOLT	4	
16	61610-98J00	.FASTENER (FRONT)	1	
17	61610-98J30	.FASTENER (PORT)	1	
18	61610-98J40	.FASTENER (STBD)	1	
19	77811-54GC0-0PG	.EMBLEM S (CHROME)	1	
20	61614-98J00	.PROTECTOR, FASTENER	1	
21	61621-98J02	.BRACKET, FASTENER FRONT	1	
22	61624-98J11	.BRACKET, FASTENER PORT	1	
23	61625-98J11	.BRACKET, FASTENER STBD	1	
24	61619-98J00	.CUSHION, ENG COV FASTENER	3	
25	01547-06167	.BOLT	6	
26	01550-06127	.BOLT	1	
27	01550-06127	.BOLT	2	
28	61425-98J00	.CUSHION, ENGINE COVER	1	

FIG.420C

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SUZUKI

FWD

250

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
29-1	61443-96J70	.STRIPE, ENGINE COVER STBD	1	FOR YAY
29-2	61443-96J80	.STRIPE, ENGINE COVER STBD	1	FOR Y5S
30-1	61453-96J70	.STRIPE, ENGINE COVER PORT	1	FOR YAY
30-2	61453-96J80	.STRIPE, ENGINE COVER PORT	1	FOR Y5S
31	61441-98L00	.MARK, SUZUKI	2	
32-1	61422-98J40	MARK, EMBLEM FRONT (250)	1	FOR YAY
32-2	61422-93JE0	MARK, EMBLEM FRONT (250)	1	FOR Y5S
33-1	61435-98J60	MARK, EMBLEM REAR (250)	1	FOR YAY
33-2	61435-93JD0	MARK, EMBLEM REAR (250)	1	FOR Y5S
34	09800-81835	TOOL SET	1	
35-1	99011-98J70-054	MANUAL, OWNER'S	1	
35-2	99011-98J70-059	MANUAL, OWNER'S	1	
36	68110-98J01	COVER, WEATHER	1	OPT

DF250A E01

FIG.420D

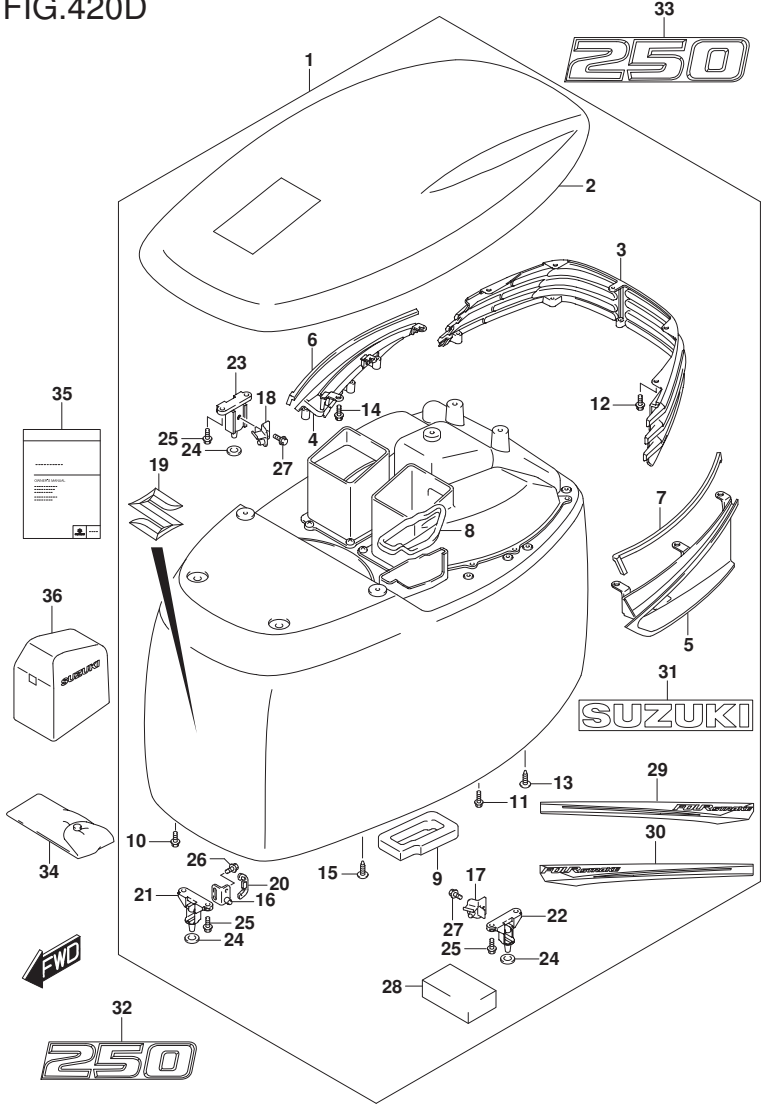


FIG.420D (1-F-8) ENGINE COVER (DF250A E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61420-98800-YAY	COVER SET, ENGINE (BLACK)	1	
1-2	61420-98810-Y5S	COVER SET, ENGINE (WHITE)	1	
2-1	61431-98J10-YAY	.COVER, TOP (BLACK)	1	
2-2	61431-98J10-Y5S	.COVER, TOP (WHITE)	1	
3	61432-98J01	.LOUVER, AIR INTAKE	1	
4	61433-98J01	.GRIP, UPPER COVER STBD	1	
5	61434-98J02	.GRIP, UPPER COVER PORT	1	
6	61439-98J00	.SEAL, GRIP STBD	1	
7	61439-98J10	.SEAL, GRIP PORT	1	
8	61439-98J21	.SEAL, AIR VENT NO.2	1	
9	61476-98J00	.SEAL, AIR VENT NO.1	1	
10	01550-06167	.BOLT	2	
11	01550-06207	.BOLT	3	
12	01550-06167	.BOLT	3	
13	03542-06169	.BOLT	5	
14	01550-06167	.BOLT	4	
15	03542-06169	.BOLT	4	
16	61610-98J00	.FASTENER (FRONT)	1	
17	61610-98J30	.FASTENER (PORT)	1	
18	61610-98J40	.FASTENER (STBD)	1	
19	77811-54GC0-0PG	.EMBLEM S (CHROME)	1	
20	61614-98J00	.PROTECTOR, FASTENER	1	
21	61621-98J02	.BRACKET, FASTENER FRONT	1	
22	61624-98J11	.BRACKET, FASTENER PORT	1	
23	61625-98J11	.BRACKET, FASTENER STBD	1	
24	61619-98J00	.CUSHION, ENG COV FASTENER	3	
25	01547-06167	.BOLT	6	
26	01550-06127	.BOLT	1	
27	01550-06127	.BOLT	2	
28	61425-98J00	.CUSHION, ENGINE COVER	1	

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REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
29-1	61443-96J70	.STRIPE, ENGINE COVER STBD	1	FOR YAY
29-2	61443-96J80	.STRIPE, ENGINE COVER STBD	1	FOR Y5S
30-1	61453-96J70	.STRIPE, ENGINE COVER PORT	1	FOR YAY
30-2	61453-96J80	.STRIPE, ENGINE COVER PORT	1	FOR Y5S
31	61441-98L00	.MARK, SUZUKI	2	
32-1	61422-98J40	MARK, EMBLEM FRONT (250)	1	FOR YAY
32-2	61422-93JE0	MARK, EMBLEM FRONT (250)	1	FOR Y5S
33-1	61435-98J60	MARK, EMBLEM REAR (250)	1	FOR YAY
33-2	61435-93JD0	MARK, EMBLEM REAR (250)	1	FOR Y5S
34	09800-81835	TOOL SET	1	
35	99011-98J70-059	MANUAL, OWNER'S	1	
36	68110-98J01	COVER, WEATHER	1	OPT

DF250A E40

FIG.430A

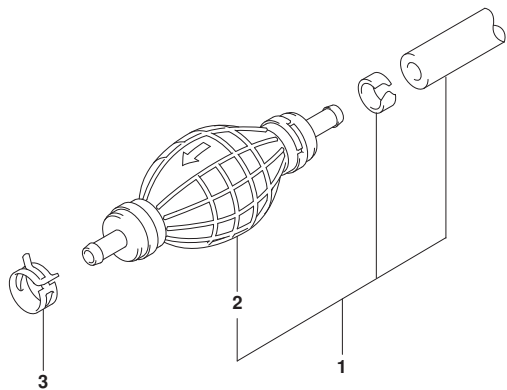


FIG.430A (1-F-10) FUEL HOSE (E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	65700-93J11	HOSE, FUEL (TANK TO ENGINE)	1	
2	65770-93J12	.PUMP, SQUEEZE	1	
3	09401-13423	CLIP	1	

DF300A E01
DF250A E01

FIG.475A

FIG.475A (1-F-11) SQUEEZE PUMP (E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	65770-93J12	PUMP, SQUEEZE	1	

DF300A E40
DF250A E40

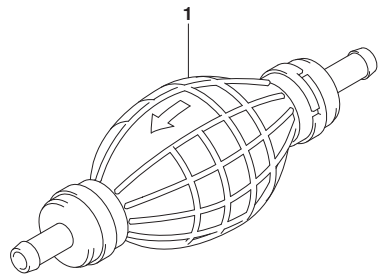


FIG.520A

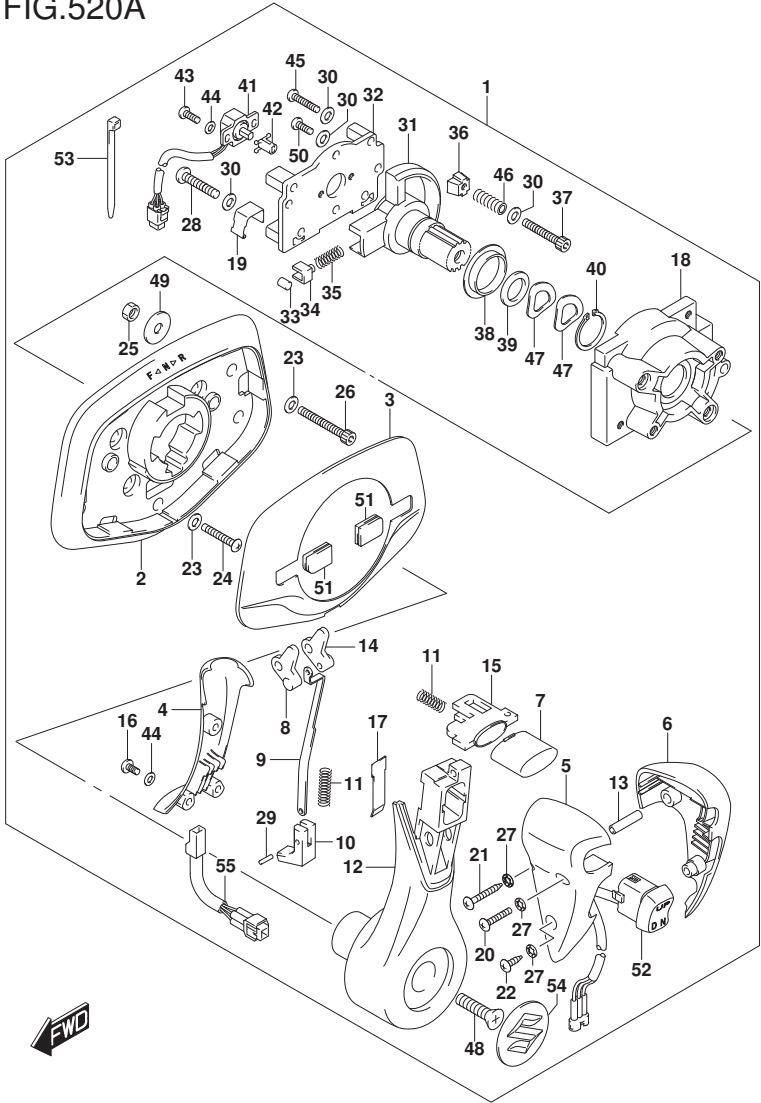


FIG.520A (1-F-12) OPT:FLUSH MOUNT REMOCON

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-98J23	REMOCON ASSY, FLUSH MOUNT	1	
2	67271-98J20	.COVER, BOTTON BASE	1	
3	67264-98J00	.COVER, TOP BASE	1	
4	67263-98J20	.COVER, LEVER	1	
5	67261-98J20	.GRIP, A	1	
6	67261-98J30	.GRIP, B	1	
7	67265-98J00	.BUTTON, NEUTRAL LOCK	1	
8	67255-98J00	.LINK, NEUTRAL LOCK NO.1	1	
9	67258-98J00	.PLATE, JOINT	1	
10	67256-98J00	.BLOCK, NEUTRAL LOCK	1	
11	67259-98J00	.SPRING	3	
12	67251-98J20	.LEVER, HANDLE	1	
13	67294-98J00	.SPACER	1	
14	67254-98J00	.LINK, NEUTRAL LOCK NO.2	1	
15	67233-98J00	.SLIDER, NEUTRAL BUTTON	1	
16	67296-98JA0	.SCREW (4X10)	3	
17	67234-98J00	.PLATE, LEVER	1	
18	67211-98J20	.HOUSING	1	
19	67269-98J20	.CLAMP, LEAD	1	
20	67296-98JB0	.SCREW (4X30)	1	
21	67227-98J20	.SCREW, TAPPING (4X35)	1	
22	67227-98J30	.SCREW, TAPPING (4X20)	1	
23	67288-98J50	.WASHER, PLANE	8	
24	67296-98JC0	.SCREW (6X40)	4	
25	67287-98J00	.NUT	4	
26	67226-98J10	.BOLT (6X50)	4	
27	67288-98J60	.WASHER	3	
28	67296-98JD0	.SCREW (5X40)	1	
29	67238-98J00	.PIN	2	
30	67288-98J70	.WASHER, PLANE	5	
31	67246-98J00	.SHAFT, DRIVE REMOCON	1	
32	67222-98J00	.PANEL ASSY, BACK	1	
33	67236-98J00	.ROLLER, DETENT	1	
34	67235-98J00	.GUIDE, DETENT ROLLER	1	

FIG.520A

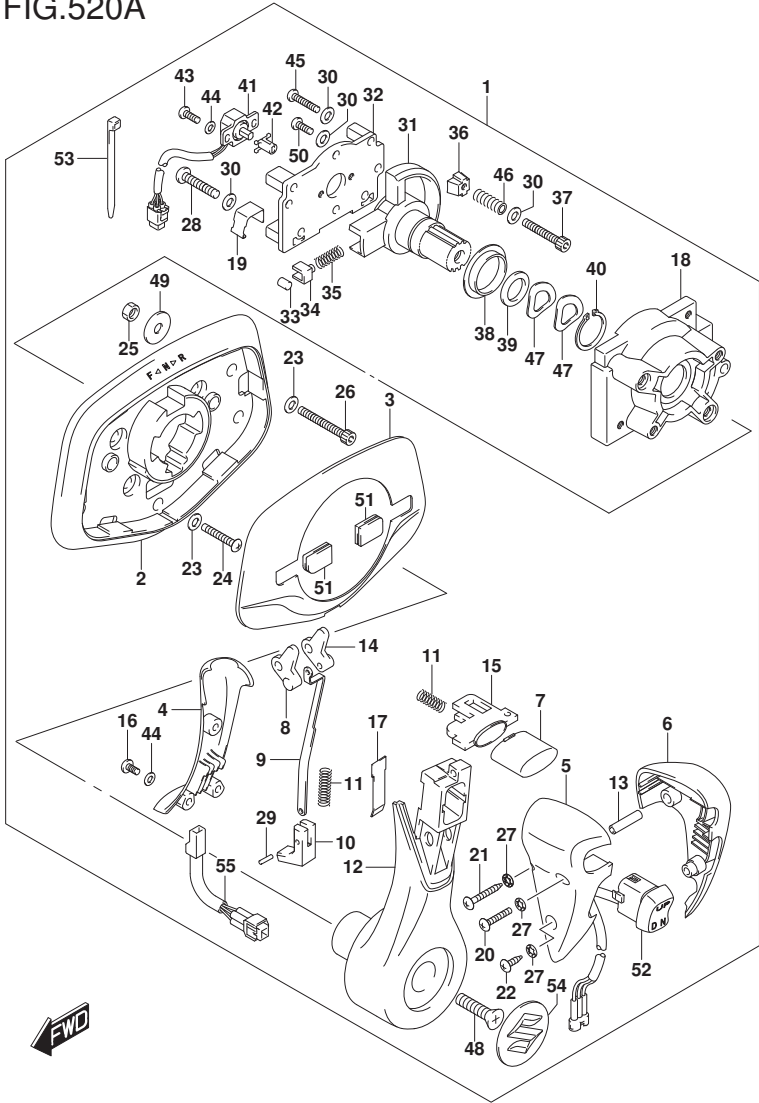


FIG.520A (1-F-13) OPT:FLUSH MOUNT REMOCON

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	67237-98J00	.SPRING, DETENT	1	
36	67223-98J00	.PAD, BRAKE	1	
37	67296-98JE0	.SCREW, ADJUST (5X35)	1	
38	67252-98J00	.BUSH, DRIVE	1	
39	67288-98J20	.WASHER, PLANE	1	
40	67292-98J00	.C RING	1	
41	15980-98J00	.POTENTIOMETER	1	
42	67227-98J10	.LEVER, POTENTIOMETER NO.2	1	
43	67296-94300	.SCREW (4X10)	2	
44	67288-98J00	.WASHER, PLANE	5	
45	67296-98J10	.SCREW (5X35)	1	
46	67288-98J10	.WASHER, SPRING	8	
47	67228-98J50	.WASHER, WAVE	2	
48	67296-98J60	.SCREW (8X30)	1	
49	09160-06104	.WASHER (6.5X24X2)	4	
50	67296-98J50	.SCREW (5X18)	2	
51	67272-98J00	.GROMMET	2	
52	37850-98J02	.SWITCH ASSY, PTT	1	
53	67269-98J10	.BAND	1	
54	67257-98J00	.MARK, LEVER (S)	1	
55	36890-98J00	.HARNESS, CONDENSER ADAPTER	1	

FIG.522A

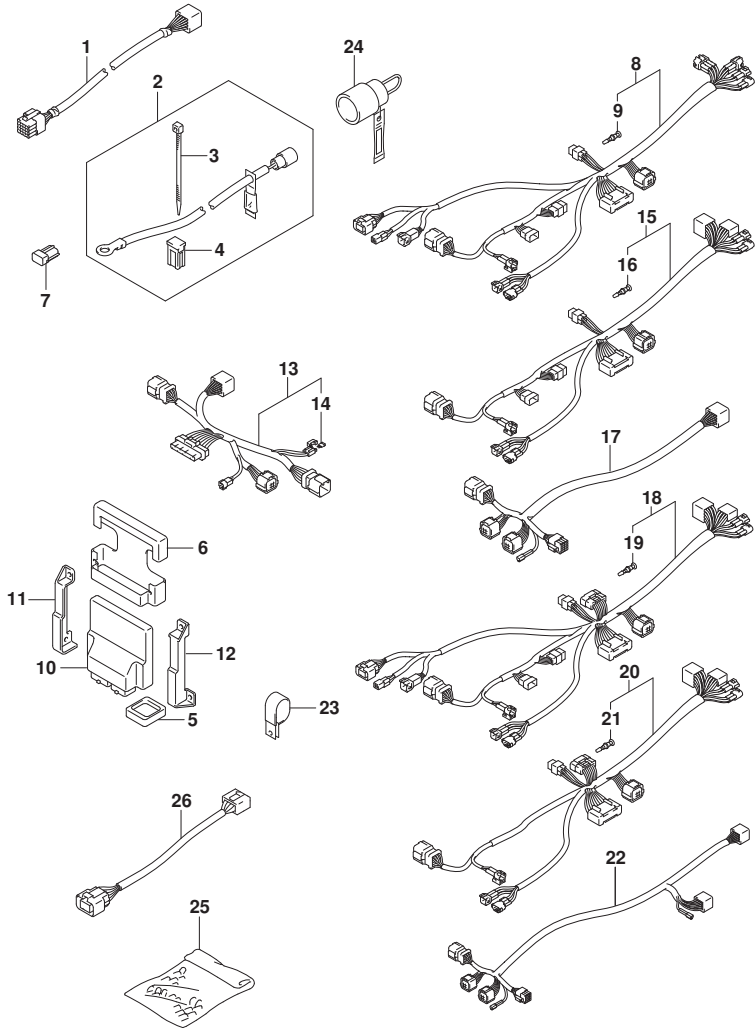


FIG.522A (1-F-14) OPT:HARNESS (1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	36620-98J50	WIRE ASSY, REMOCON EXTENSION	1	
2	33830-98J11	SET, BATTERY ISOLATOR LEAD	1	
3	09407-10404	.CLAMP (L:100)	2	
4	09481-40401	.FUSE (40A)	1	
5	33911-88BL0	CAP, BCM CONNECTOR	1	
6	33925-93J00	CUSHION, BCM	AR	
7	33926-98J00	RESISTOR, TERMINAL	AR	
8	36623-98J20	HARNESS ASSY, BCM NO.1 FOR SNGL	1	
9	36615-96300	.TERMINAL RESIN	4	
10-1	36770-98J13	CONTROLLER ASSY, BOAT ELECTRIC	1	
10-2	36770-98J21	CONTROLLER, BOAT ELEC QUADRUPLE	2	
11	36775-98J00	HOLDER, BCM (L)	AR	
12	36776-98J00	HOLDER, BCM (R)	AR	
13	36622-98J00	HARNESS ASSY, DUAL STATION MAIN	AR	
14	09481-10501	.FUSE (10A)	AR	
15	36624-98J02	HARNESS ASSY, BCM NO.2 FOR SNGL	1	
16	36615-96300	.TERMINAL, RESIN	2	
17	36621-98J00	HARNESS ASSY, DUAL ENGINE	AR	
18	36623-98J30	HARNESS ASSY, BCM NO.1 FOR MULT	1	
19	36615-96300	.TERMINAL, RESIN	5	
20	36624-98J11	HARNESS ASSY, BCM NO.2 FOR MULT	1	
21	36615-96300	.TERMINAL, RESIN	2	
22	36621-98J10	HARNESS ASSY, TRIPLE ENGINE	1	
23	09403-13402	CLAMP (ID:13)	AR	
24-1	36612-98J01	CONNECTOR, COUNTER SELECT (GREEN)	1	
24-2	36612-98J20	CONNECTOR, COUNTER SELECT (WHITE)	AR	
25	36990-87D00	TERIMINAL SET, WITH SLEEVE	1	
26	36667-96L20	WIRE, GAUGE EXT	1	

FIG.523A

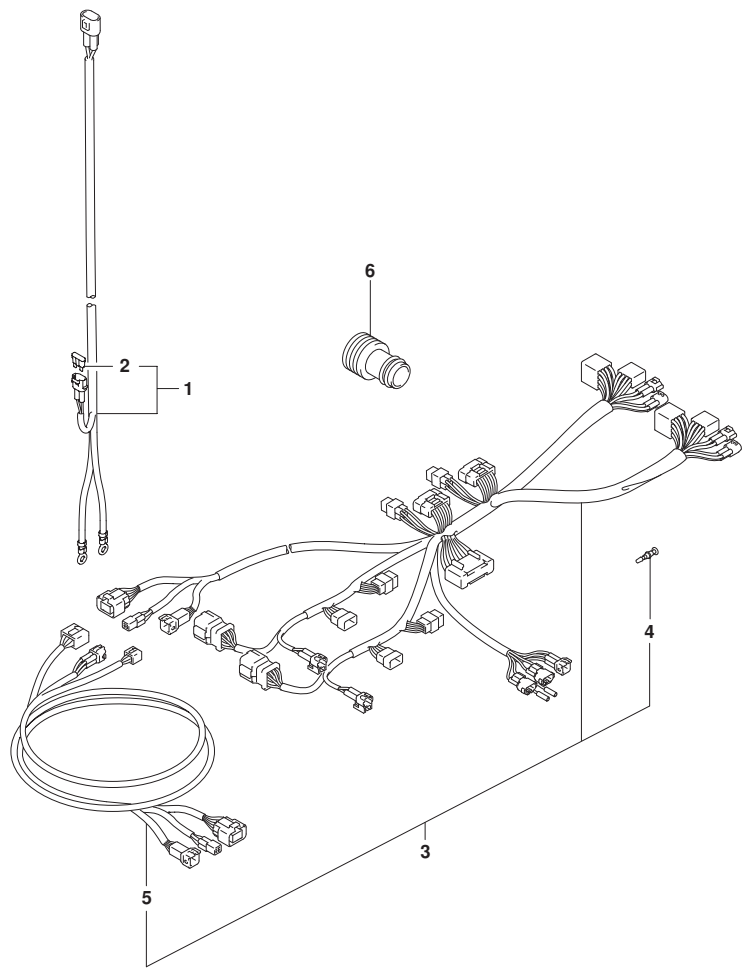
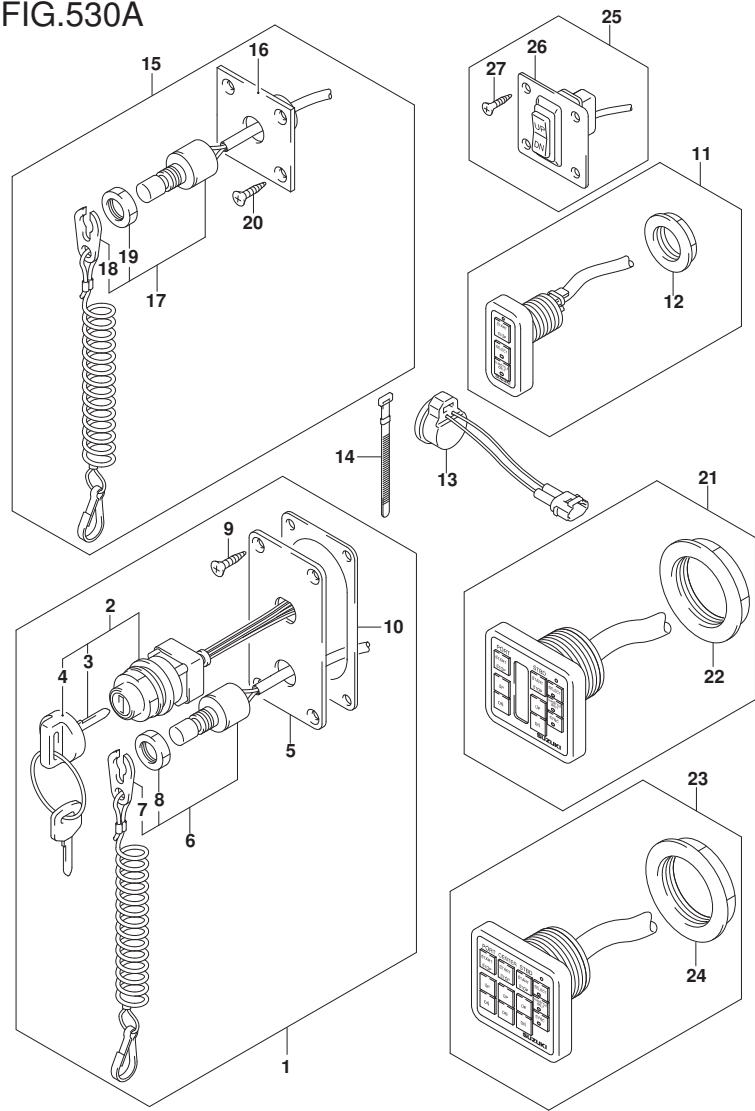


FIG.523A (1-F-15) OPT:HARNESS (2)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	36625-98J10	WIRE ASSY, BATTERY	AR	
2	09481-30501	.FUSE (30A)	AR	
3	36623-98J40	HARNESS ASSY, BCM QUADRUPLE	1	
4	36615-96300	.TERMINAL	8	
5	36627-98J00	.HARNESS COMP, R/CON EXTENSION	1	
6	17917-87L00	CONNECTOR, FLUSH WATER	1	

FIG.530A



DF300A_E01_018_530A
OPT:SWITCH

FIG.530A (1-G-2) OPT:SWITCH

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	37100-98J05	PANEL ASSY, MAIN SW	1	
2	37110-98J01	..SWITCH ASSY, MAIN	1	
3-1	37141-99EA0	..KEY (941)	1	
3-2	37141-99EB0	..KEY (942)	1	
3-3	37141-99E00	..KEY (931)	1	
3-4	37141-99E10	..KEY (932)	1	
3-5	37141-99E20	..KEY (933)	1	
3-6	37141-99E30	..KEY (934)	1	
3-7	37141-99E40	..KEY (935)	1	
3-8	37141-99E50	..KEY (936)	1	
3-9	37141-99E60	..KEY (937)	1	
3-10	37141-99E70	..KEY (938)	1	
3-11	37141-99E80	..KEY (939)	1	
3-12	37141-99E90	..KEY (940)	1	
4	37143-99E00	..CAP, KEY	1	
5	37139-98J10	..PANEL, MAIN SW	1	
6	37820-93J10	..SWITCH ASSY, EMERGENCY STOP	1	
7	37823-92E01	..PLATE ASSY, EMERGENCY SW LOCK	1	
8	37826-92J10	..NUT	1	
9	03122-05165	..SCREW	4	
10	37114-98J00	..SHEET, MAIN SW PANEL	1	
11	37100-98J11	PANEL ASSY, SINGLE	1	
12	37112-98J00	..NUT	1	
13	38500-93J90	BUZZER ASSY, WARNING	AR	
14	09407-08401	CLAMP (L:80)	AR	
15	37803-93J05	PANEL ASSY, EMERGENCY SW	1	
16	37825-99E10	..PANEL, EMERGENCY STOP SW	1	
17	37820-93J10	..SWITCH ASSY, EMERGENCY STOP	1	
18	37823-92E01	..PLATE ASSY, EMERGENCY SW LOCK	1	
19	37826-92J10	..NUT	1	
20	03122-05165	..SCREW	4	
21	37100-98J21	PANEL ASSY, DUAL	AR	
22	37112-98J10	..NUT	AR	

FIG. 530A

This exploded view diagram illustrates the assembly of a vehicle alarm system. The components are numbered as follows:

- 1**: Main alarm unit with a keypad and a coiled cable.
- 2**: A small rectangular component, likely a relay or control module.
- 3**: A bracket or mounting plate for component 2.
- 4**: A small electronic component, possibly a sensor or switch.
- 5**: A mounting bracket for the main unit.
- 6**: A coiled cable with a connector.
- 7**: A small electronic component.
- 8**: A small electronic component.
- 9**: A screw for mounting.
- 10**: A mounting bracket.
- 11**: A mounting bracket.
- 12**: A coiled cable with a connector.
- 13**: A coiled cable with a connector.
- 14**: A small electronic component.
- 15**: A mounting bracket.
- 16**: A mounting bracket.
- 17**: A coiled cable with a connector.
- 18**: A small electronic component.
- 19**: A small electronic component.
- 20**: A screw for mounting.
- 21**: A mounting bracket.
- 22**: A coiled cable with a connector.
- 23**: A mounting bracket.
- 24**: A coiled cable with a connector.
- 25**: A mounting bracket.
- 26**: A mounting bracket.
- 27**: A screw for mounting.

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
23	37100-98J31	PANEL ASSY, TRIPLE	1	
24	37112-98J10	.NUT	1	
25	37860-87L00	PANEL ASSY, TROLLING CTR SW	1	
26	37862-87L00	.PANEL	1	
27	09131-05004	.SCREW (5X16)	4	

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	37100-96L01	PANEL ASSY, MAIN SWITCH KLS	1	
2	37110-96L00	.SWITCH ASSY, MAIN	1	
3-1	37141-99E00	..KEY (931)	1	
3-2	37141-99E10	..KEY (932)	1	
3-3	37141-99E20	..KEY (933)	1	
3-4	37141-99E30	..KEY (934)	1	
3-5	37141-99E40	..KEY (935)	1	
3-6	37141-99E50	..KEY (936)	1	
4	37143-96L00	..KNOB, MAIN SWITCH	1	
5	37114-98J00	.SHEET, MAIN SWITCH PANEL	1	
6	37139-96L30	.PANEL, MAIN SWITCH	1	
7	37820-93J10	.SWITCH ASSY, EMERGENCY	1	
8	37823-92E01	..PLATE ASSY, EMERGENCY SW LOCK	1	
9	37826-92J10	..NUT	1	
10	03122-05165	.SCREW	4	
11	37105-96L01	HARNESS SET, KLS CONTROLLER	1	
12	32980-38F00	.HOLDER, KLS CONT	1	
13	36623-96L01	.HARNESS ASSY, KLS CONT	1	
14	36615-96300	..TERMINAL, RESIN	1	
15	36662-96L00	.HARNESS ASSY, KLS CAN EXT	1	L:6500+110
16	37173-96L10	.HOLDER, KLS PARTS	1	
17	38500-93J90	.BUZZER ASSY, KLS	1	
18	38860-96L00	.RELAY ASSY, KLS	1	
19	32851-93J00	.CUSHION, LEAD WIRE	1	
20	09407-14407	.CLAMP (L:145)	1	

FIG.535A

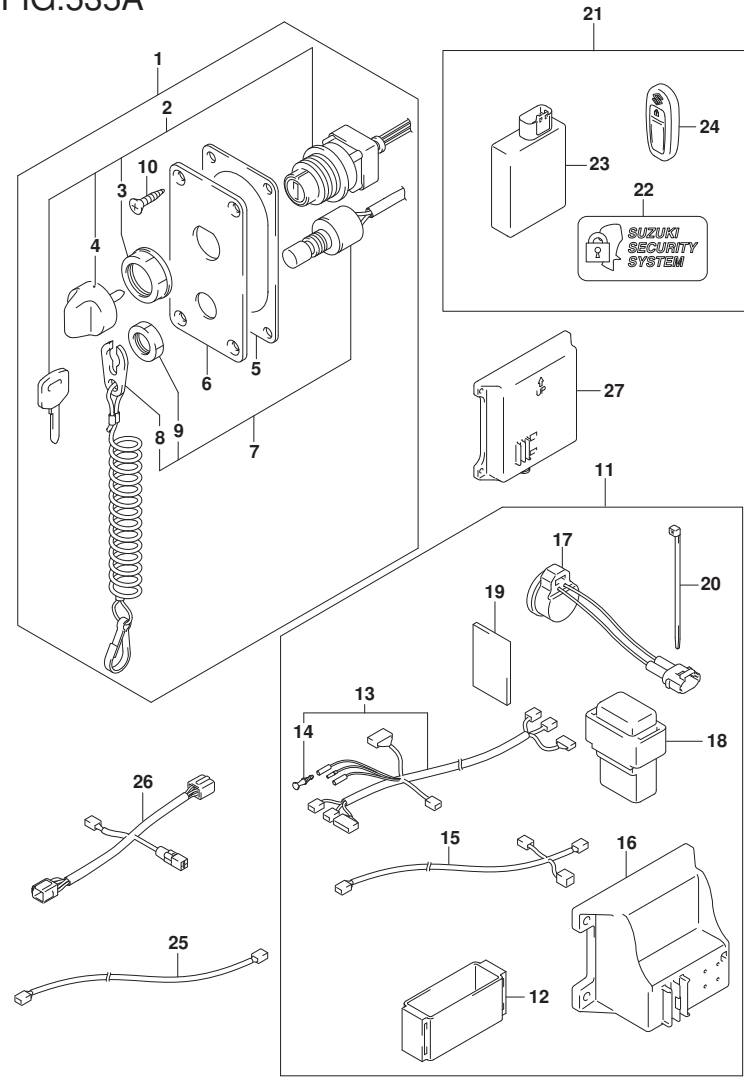
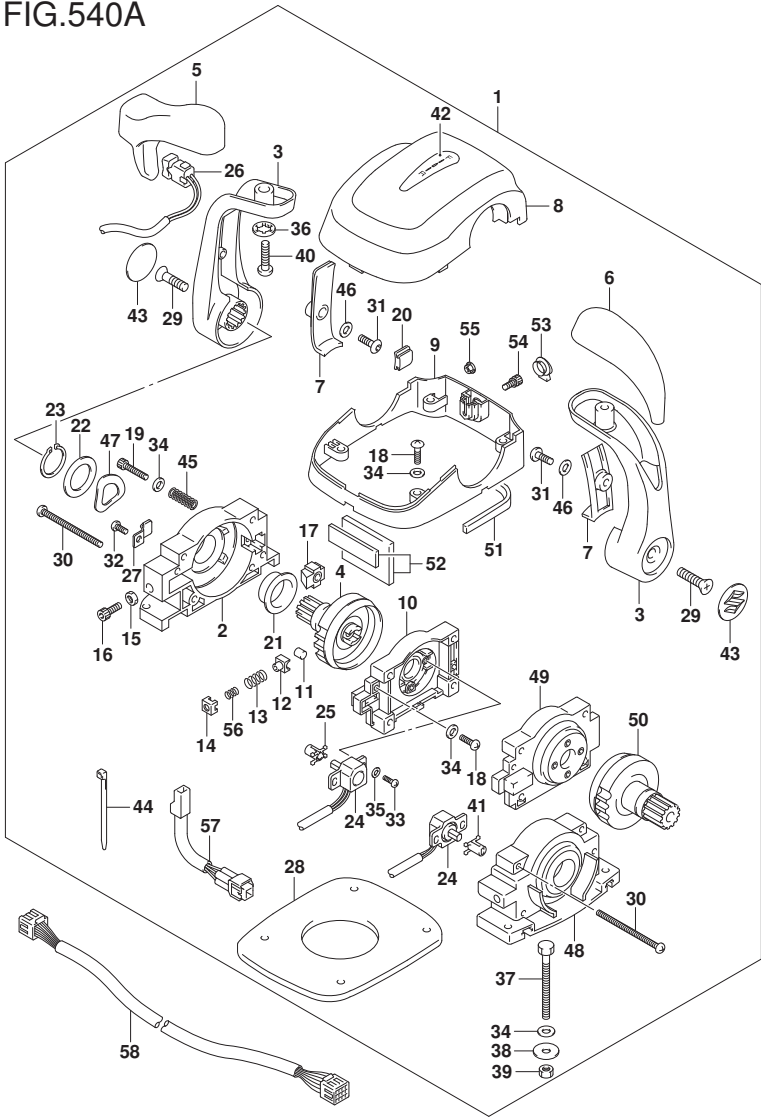


FIG.535A (1-G-5) OPT:KEY LESS START (E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
21	37170-96L03	CONTROLLER SET, KLS 433MHZ	1	
22	37117-96L00	.DECAL, KLS	2	
23	37171-96L02	.CONTROLLER ASSY, KLS 433MHZ	1	
24	37172-96L00	.REMOCON ASSY, KLS 433MHZ	2	
25	36663-96L00	WIRE, KLS CAN EXT	1	
26	36664-96L00	HARNESS ASSY, KLS CAN	AR	L:810+110
27	37173-96L00	HOLDER, KLS PARTS	1	

DF300A E01
DF250A E01

FIG.540A



DF300A_E01_018_540A
OPT:REMOTE CONTROL ASSY DUAL

FIG.540A (1-G-6) OPT:REMOTE CONTROL ASSY DUAL

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-98J14	REMOTE CONTROL ASSY	1	
2	67211-98J20	.HOUSING (L)	1	
3	67251-98J00	.LEVER, HANDLE	2	
4	67246-98J10	.SHAFT, DRIVE (L)	1	
5	67261-98J00	.GRIP, NO.1	1	
6	67261-98J10	.GRIP, NO.2	1	
7	67263-98J00	.COVER, LEVER	2	
8	67212-98J30	.COVER, UPPER	1	
9	67271-98J40	.COVER, BOTTOM	1	
10	67222-98J10	.PANEL ASSY, BACK (L)	1	
11	67236-98J10	.ROOLER, DETENT	2	
12	67235-98J10	.GUIDE, DETENT ROOLER	2	
13	67237-98J40	.SPRING, DETENT	2	
14	67233-98J10	.HOLDER, DETENT SPRING	2	
15	67287-92E00	.NUT	2	
16	67239-98J00	.SCREW, DETENT ADJUST	2	
17	67223-98J00	.PAD, BRAKE	2	
18	67296-98J50	.SCREW (5X18)	8	
19	67296-98JA0	.SCREW (4X10)	2	
20	67272-98J10	.GROMMET, COVER	2	
21	67252-98J10	.BUSH, DRIVE SHAFT	2	
22	67288-98J20	.WASHER	2	
23	67292-98J00	.C RING	2	
24	15980-98J00	.POTENTIOMETER	2	
25	67227-98J10	.LEVER, POTENTIOMETER NO.2	1	
26	37850-98J02	.SWITCH ASSY, PTT	1	
27	67269-98J00	.CLAMP, LEAD	1	
28	67273-98J20	.PACKING	1	
29	67296-98J60	.SCREW (8X30)	2	
30	67296-98J30	.SCREW (5X70)	4	
31	67296-98JG0	.SCREW (5X14)	2	
32	67296-98J00	.SCREW (5X12)	1	
33	67296-94300	.SCREW (4X10)	4	
34	67288-98J40	.WASHER	14	

FIG.540A

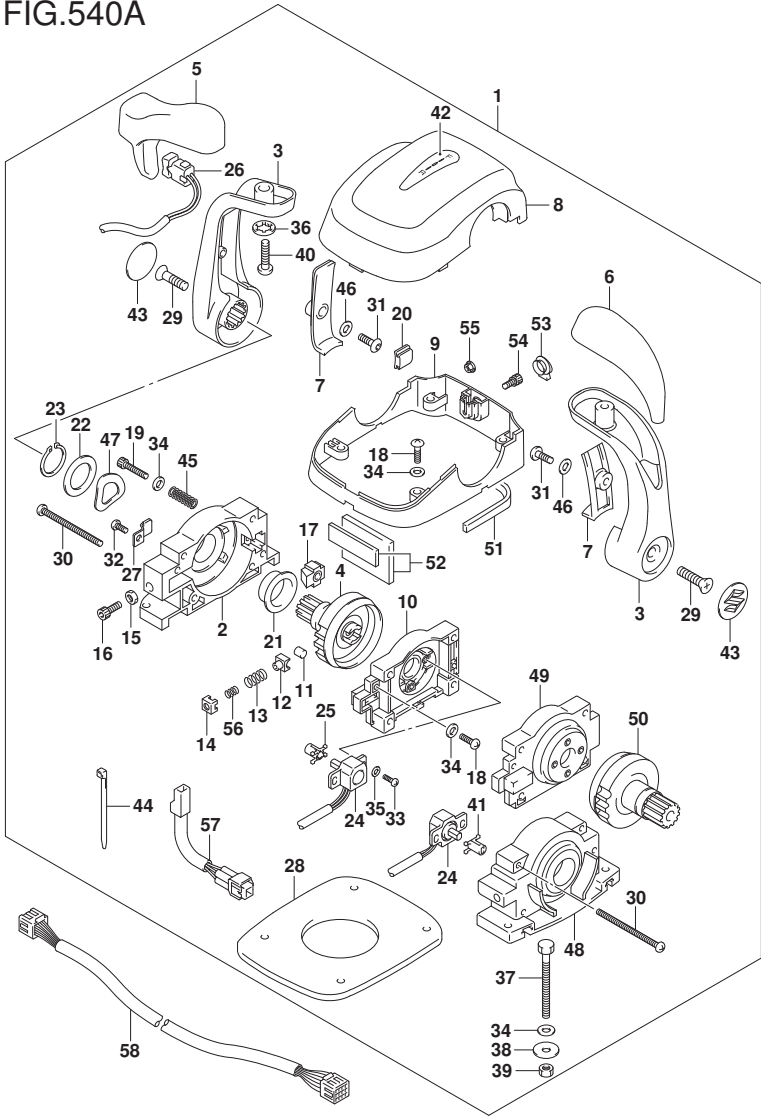


FIG.540A (1-G-7) OPT:REMOTE CONTROL ASSY DUAL

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	67288-98J00	.WASHER	4	
36	67288-92E20	.WASHER	2	
37	67226-98J00	.BOLT (5X50)	4	
38	09160-05024	.WASHER (5.5X16X1.5)	4	
39	67287-92E00	.NUT	4	
40	67296-98J90	.SCREW	2	
41	67227-98J00	.LEVER, POTENTIOMETER NO.1	1	
42	67284-98J10	.MARK (F-N-R)	1	
43	67257-98J00	.MARK, LEVER (S)	2	
44	67269-98J30	.BAND	1	
45	67288-98J10	.WASHER, SPRING	16	
46	67288-98J30	.WASHER	2	
47	67228-98J50	.WASHER, WAVE	2	
48	67211-98J30	.HOUSING (R)	1	
49	67222-98J20	.PANEL ASSY, BACK (R)	1	
50	67246-98J20	.SHAFT, DRIVE (R)	1	
51	67273-98J10	.PACKING (FRONT)	1	
52	67273-98J30	.PACKING (REAR)	1	
53	67277-98J00	.GROMMET	1	
54	67296-98JF0	.BOLT (5X14)	1	
55	67297-98J00	.NUT	1	
56	67237-98J50	.SPRING, DETENT	2	
57	36890-98J00	.HARNES, CONDENSER ADAPTER	1	
58-1	36620-98J30	WIRE ASSY, REMOTE CONTROL	1	L:6500
58-2	36620-98J40	WIRE ASSY, REMOTE CONTROL	1	L:9500

FIG.543A

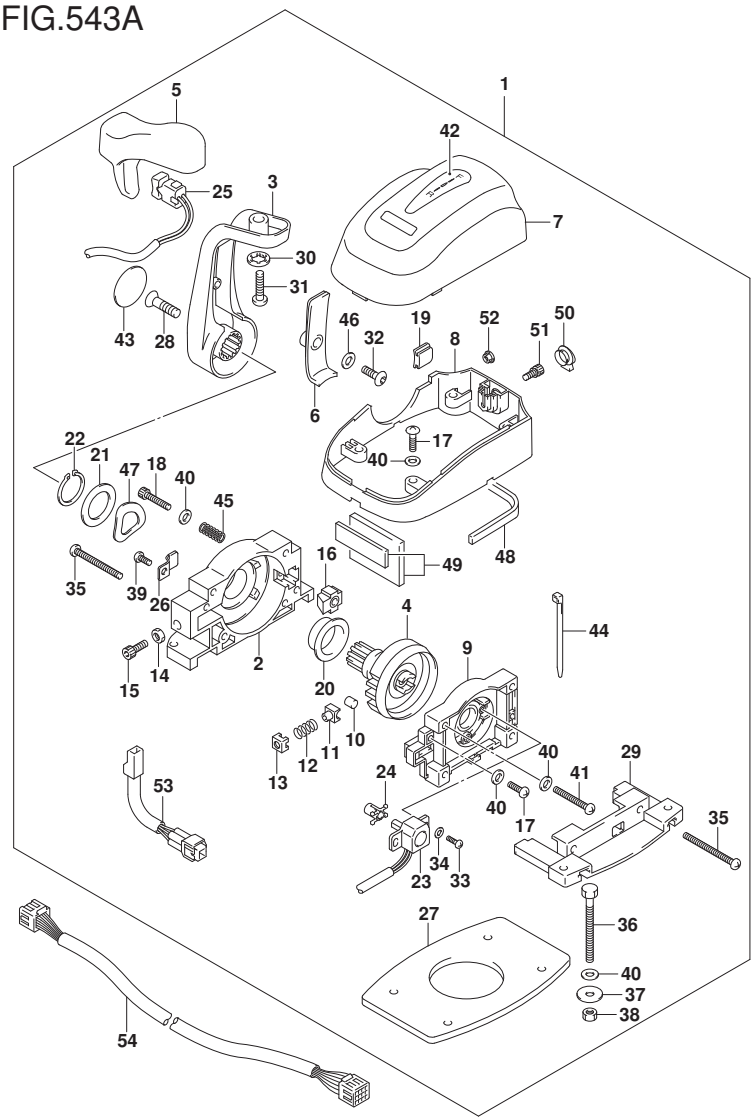
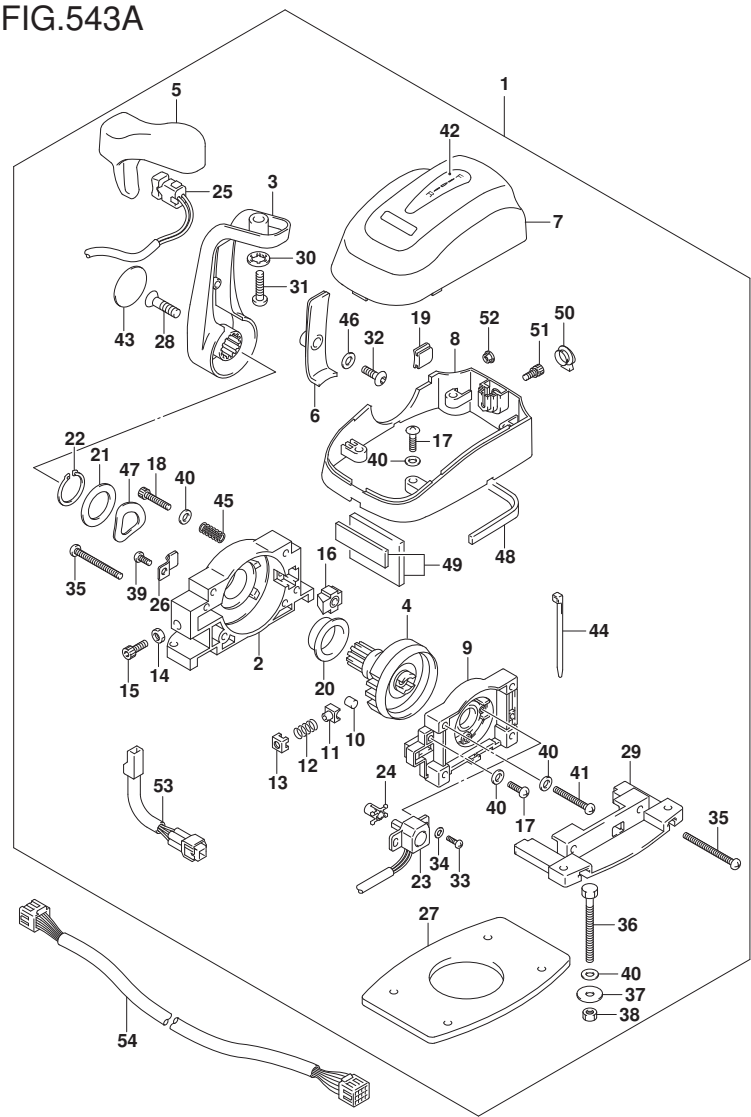


FIG.543A (1-G-8) OPT:REMOTE CONTROL ASSY SINGLE

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-98J04	REMOTE CONTROL ASSY	1	
2	67211-98J20	.HOUSING	1	
3	67251-98J00	.LEVER, HANDLE	1	
4	67246-98J10	.SHAFT, DRIVE	1	
5	67261-98J00	.GRIP, NO.1	1	
6	67263-98J00	.COVER, LEVER	1	
7	67212-98J20	.COVER, UPPER	1	
8	67271-98J30	.COVER, BOTTOM	1	
9	67222-98J10	.PANEL ASSY, BACK	1	
10	67236-98J10	.ROLLER, DETENT	1	
11	67235-98J10	.GUIDE, DETENT ROLLER	1	
12	67237-98J30	.SPRING, DETENT	1	
13	67233-98J10	.HOLDER, DETENT SPRING	1	
14	67287-92E00	.NUT	1	
15	67239-98J00	.SCREW, DETENT ADJUST	1	
16	67223-98J00	.PAD, BRAKE	1	
17	67296-98J50	.SCREW (5X18)	6	
18	67296-98JA0	.SCREW (4X10)	1	
19	67272-98J10	.GROMMET, COVER	1	
20	67252-98J10	.BUSH, DRIVE SHAFT	1	
21	67288-98J20	.WASHER	1	
22	67292-98J00	.C RING	1	
23	15980-98J00	.POTENTIOMETER	1	
24	67227-98J10	.LEVER, POTENTIOMETER NO.2	1	
25	37850-98J02	.SWITCH ASSY, PTT	1	
26	67269-98J00	.CLAMP, LEAD	1	
27	67273-98J00	.PACKING	1	
28	67296-98J60	.SCREW (8X30)	1	
29	67274-98J00	.FLANGE, BASE	1	
30	67288-92E20	.WASHER	1	
31	67296-98J90	.SCREW	1	
32	67296-98JG0	.SCREW (5X14)	1	
33	67296-94300	.SCREW (4X10)	2	
34	67288-98J00	.WASHER	2	

FIG.543A



DF300A_E01_018_543A
OPT:REMOTE CONTROL ASSY SINGLE

FIG.543A (1-G-9) OPT:REMOTE CONTROL ASSY SINGLE

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	67296-98J20	.SCREW (5X50)	2	
36	67226-98J00	.BOLT (5X50)	4	
37	09160-05024	.WASHER (5.5X16X1.5)	4	
38	67287-92E00	.NUT	4	
39	67296-98J00	.SCREW (5X12)	1	
40	67288-98J40	.WASHER	12	
41	67296-98J10	.SCREW (5X35)	1	
42	67284-98J10	.MARK (F-N-R)	1	
43	67257-98J00	.MARK, LEVER (S)	1	
44	67269-98J30	.BAND	1	
45	67288-98J10	.WASHER, SPRING	8	
46	67288-98J30	.WASHER	1	
47	67228-98J50	.WASHER, WAVE	1	
48	67273-98J10	.PACKING (FRONT)	1	
49	67273-98J30	.PACKING (REAR)	1	
50	67277-98J00	.GROMMET	1	
51	67296-98JF0	.BOLT (5X14)	1	
52	67297-98J00	.NUT	1	
53	36890-98J00	.HARNESS, CONDENSER ADAPTER	1	
54-1	36620-98J30	WIRE ASSY, REMOTE CONTROL	1	L:6500
54-2	36620-98J40	WIRE ASSY, REMOTE CONTROL	1	L:9500

FIG.585A

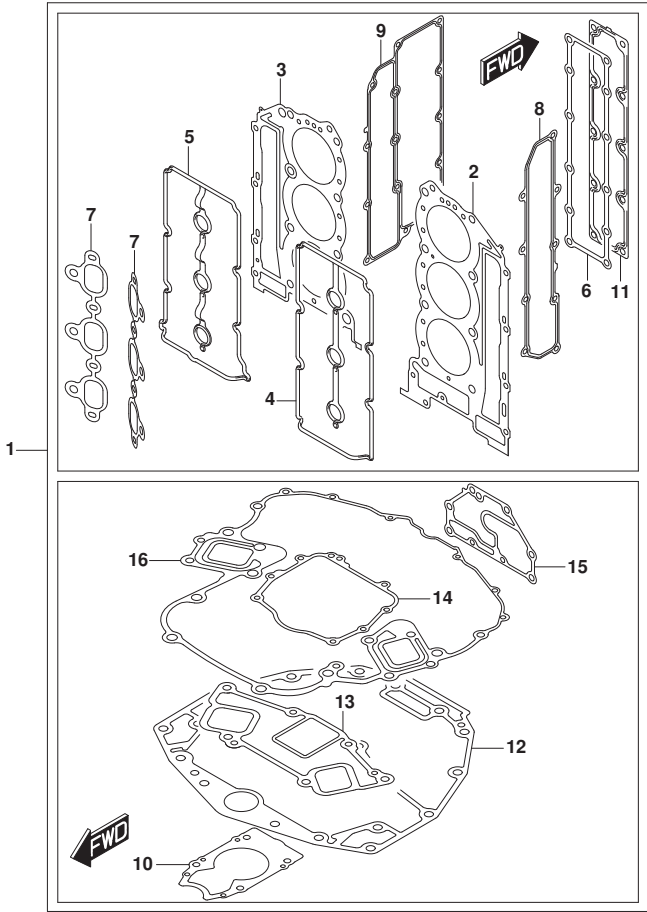


FIG.585A (1-G-10) OPT:GASKET SET

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11410-98830	GASKET SET	1	
2	11141-98J10	.GASKET, CYL HEAD STBD	1	
3	11142-98J10	.GASKET, CYL HEAD PORT	1	
4	11179-93J00	.GASKET, CYL HEAD COVER STBD	1	
5	11189-93J00	.GASKET, CYL HEAD COVER PORT	1	
6	11332-93J00	.GASKET, CRANKCASE WTR JKT COV	1	
7	13119-98J00	.GASKET, INTAKE MANIFOLD	2	
8	14151-93J00	.GASKET, EXH COVER STBD	1	
9	14152-93J00	.GASKET, EXH COVER PORT	1	
10	17472-98J00	.GASKET, PUMP CASE PANEL	1	
11	11272-93J00	.GASKET, CYL BLOCK PLATE	1	
12	11489-93J00	.GASKET, OIL PAN	1	
13	14212-93J00	.GASKET, EXHAUST TUBE	1	
14	51123-93J00	.GASKET, MOUNT OIL SEAL COVER	1	
15	51142-93J00	.GASKET, ENGINE HOLDER COVER	1	
16	51211-93J00	.GASKET, ENGINE HOLDER	1	

FIG.601A

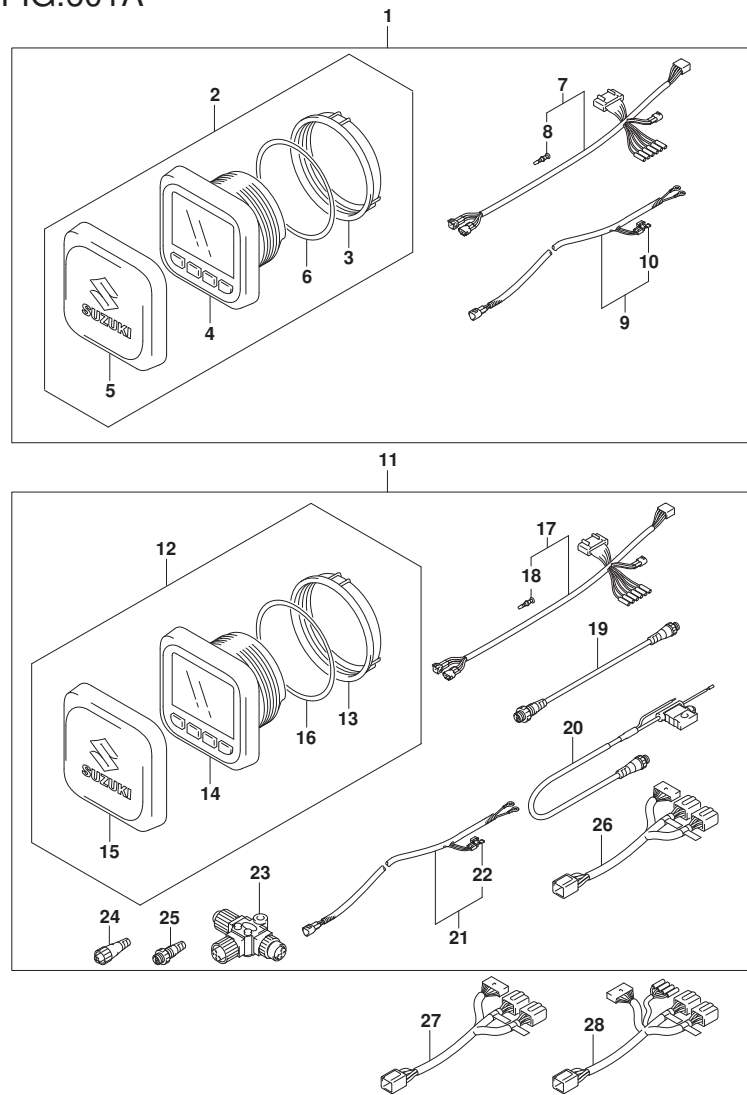
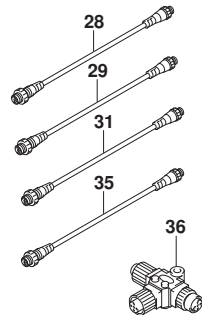
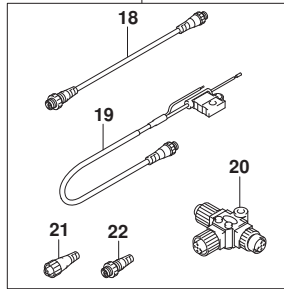


FIG.601A (1-G-11) OPT:MULTI FUNCTION GAUGE (1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	34000-96L62	KIT, SINGLE GAUGE ELECTRIC	1	
2	34011-96L12	..GAUGE SET, MULTI	1	
3	34112-96L00	..NUT, GAUGE	1	
4	34193-96L00	..BEZEL, GAUGE	1	
5	34211-96L00	..COVER, GAUGE	1	
6	34825-96L00	..PACKING, GAUGE	1	
7	36661-96L00	ADAPTER, GAUGE	1	
8	36615-96300	..TERMINAL, RESIN	5	
9	36663-98J10	..WIRE, GAUGE POWER	1	
10	09481-05501	..FUSE (5A)	1	
11	34000-96L72	KIT, DUAL GAUGE ELECTRIC	1	
12	34011-96L12	..GAUGE SET, MULTI	2	
13	34112-96L00	..NUT, GAUGE	2	
14	34193-96L00	..BEZEL, GAUGE	2	
15	34211-96L00	..COVER, GAUGE	2	
16	34825-96L00	..PACKING, GAUGE	2	
17	36661-96L00	ADAPTER, GAUGE	1	
18	36615-96300	..TERMINAL, RESIN	5	
19	36662-88L10	..WIRE, 2 EXTENSION	2	
20	36663-88L00	..HARNESS ASSY, NETWORK POWER	1	
21	36663-98J10	..WIRE, GAUGE POWER	1	
22	09481-05501	..FUSE (5A)	1	
23	36664-88L00	..CONNECTOR, BRANCH	2	
24	36665-88L00	..UNIT, RESISTOR FEMALE	1	
25	36665-88L10	..UNIT, RESISTOR MALE	1	
26	36667-96L00	..WIRE, GAUGE ADAPTER	1	
27	36667-96L11	WIRE, DUAL GAUGE ADAPTER	1	
28	36667-96L30	WIRE, GAUGE ADAPTER	1	

1



Q'TY

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PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
10000		11382-93J00	111A-31	12748-93J00	121A-6
		11390-98J00	113A-19		121B-6
		11410-98830	585A-1	12749-93J00	121A-8
		11435-93J00	180A-14		121B-8
		11489-93J00	180A-6	12753-93J00	121A-7
11101-98J03	111A-1		585A-12		121B-7
11103-98J03	111A-5	11501-93J03-Y5S	180A-7-2	12761-93J00	119A-8
11112-93J00	113A-4	11501-93J03-YAY	180A-7-1	12762-93J00	119A-9
11115-93J10-001	111A-36	11510-98J02	136A-1	12770-93J00	119A-10
11116-93J01	111A-9	11514-98J00	136A-4	12771-93J00	119A-14
11117-93J10	113A-5	11515-93J00	136A-11	12772-93J00	119A-16
11117-98J10	113A-6	11517-98J00	136A-10	12775-93J00	119A-15
11119-93J00	113A-7	11541-93J00-Y5S	180A-9-2	12778-93J00	119A-11
11128-90J00	111A-2	11541-93J00-YAY	180A-9-1	12810-93J00	119A-18
	111A-6	11591-93J10	180A-8	12812-90J00	119A-20
11141-98J10	111A-10	12100-98810-025	116A-6-2	12813-73G00	119A-19
	585A-2	12100-98810-0A0	116A-6-1	12831-93J01	119A-22
11142-98J10	111A-11	12100-98J00-050	116A-14	12832-93J00	119A-23
	585A-3	12111-98J00-0B0	116A-1	12833-93J00	119A-24
11170-93J01	111A-21	12140-98J00	116A-2	12891-93J00	121A-14
11173-93J00	111A-23	12140-98J00-050	116A-15		121B-14
11174-98J00	136A-2	12151-02F00	116A-3	12892-93J00-218	121A-15-1
11176-98J00	136A-3	12160-98J00	116A-5		121B-15-1
11179-93J00	111A-25	12220-98J00	116A-7	12892-93J00-220	121A-15-2
	585A-4	12242-98J00	116A-10		121B-15-2
11180-98J01	111A-22	12300-98810-0AA	116A-8-6	12892-93J00-223	121A-15-3
11183-93J00	111A-24	12300-98810-0BA	116A-8-7		121B-15-3
11189-93J00	111A-26	12300-98810-0CA	116A-8-8	12892-93J00-225	121A-15-4
	585A-5	12300-98810-0DA	116A-8-9		121B-15-4
11193-98J00	163A-1	12300-98810-0EA	116A-8-10	12892-93J00-228	121A-15-5
11196-93J00	162A-1	12300-98821	116A-9-1		121B-15-5
11197-93J00	162A-2	12300-98821-012	116A-9-2	12892-93J00-230	121A-15-6
11198-58B00	163A-2	12340-98J00-0A0	116A-8-1		121B-15-6
11217-85FA0	113A-8	12340-98J00-0B0	116A-8-2	12892-93J00-233	121A-15-7
11218-98J02	315A-20	12340-98J00-0C0	116A-8-3		121B-15-7
11219-98J00	315A-21	12340-98J00-0D0	116A-8-4	12892-93J00-235	121A-15-8
11261-93J00	111A-13	12340-98J00-0E0	116A-8-5		121B-15-8
	140A-5	12632-93J11	175A-1	12892-93J00-238	121A-15-9
11261-93J10-Y5S	180A-1-2	12701-98J10	121A-1		121B-15-9
11261-93J10-YAY	180A-1-1	12701-98J20	121B-1	12892-93J00-240	121A-15-10
11270-93J00	162A-3	12705-98J10	121A-2		121B-15-10
11272-93J00	162A-4		121B-2	12892-93J00-243	121A-15-11
	585A-11	12721-98J10	121A-3		121B-15-11
11291-93J00	111A-34		121B-3	12892-93J00-245	121A-15-12
11291-98J00	111A-37	12729-98J20	121A-4		121B-15-12
11293-98J00	113A-1		121B-4	12892-93J00-248	121A-15-13
11301-98J30	113A-3	12730-98J02	119A-1		121B-15-13
11330-93J01	113A-22	12734-93J00	119A-5	12892-93J00-250	121A-15-14
11332-93J00	113A-23	12740-93J00	121A-5		121B-15-14
	585A-6		121B-5	12892-93J00-253	121A-15-15

	121B-15-15		121B-21		147B-6
12892-93J00-255	121A-15-16	13100-98J10	163A-3	15415-93J10	147A-4
	121B-15-16	13110-98J10	122A-1		147B-4
12892-93J00-258	121A-15-17	13119-98J00	122A-2	15440-93J00	147A-11
	121B-15-17		585A-7	15440-93J10	147B-11
12892-93J00-260	121A-15-18	13134-98J00	163A-14	15600-98J00	147A-20
	121B-15-18	13137-98J00	163A-4	15600-98J10	147B-20
12892-93J00-263	121A-15-19	13139-98J01	163A-15	15626-93J00	147A-22
	121B-15-19	13140-98J10	163A-5	15626-93J10	147B-22
12892-93J00-265	121A-15-20	13147-98J00	163A-6	15627-93J00	147A-33
	121B-15-20	13180-98J00	163A-7		147B-33
12892-93J00-268	121A-15-21	13310-98J00	163A-16	15628-99E00	147A-32
	121B-15-21	13315-98J00	163A-18		147B-32
12892-93J00-270	121A-15-22	13343-98J10	163A-17	15629-99E10	147A-54
	121B-15-22	13370-93J00	147A-21		147B-54
12892-93J00-273	121A-15-23		147B-21	15631-99E10	147B-30
	121B-15-23	13421-98J00	163A-19	15632-93J20	147A-44
12892-93J00-275	121A-15-24	13575-40F00	326A-2		147B-44
	121B-15-24		326B-2	15633-93J20	147A-8
12892-93J00-278	121A-15-25	13580-98J02	326A-1		147B-8
	121B-15-25		326B-1	15634-93J20	147A-49
12892-93J00-280	121A-15-26	13614-93J00	147B-29		147B-49
	121B-15-26	13650-52G00	315A-1	15635-93J20	147A-43
12892-93J00-283	121A-15-27	13655-87J00	315A-2		147B-43
	121B-15-27	13710-98J00	136A-5	15636-98J20	147A-38
12892-93J00-285	121A-15-28	13811-98J00	136A-6		147B-38
	121B-15-28	13813-98J00	163A-20	15637-93J20	147A-53
12892-93J00-288	121A-15-29	13841-98J10	136A-12		147B-53
	121B-15-29	13851-98J10	136A-13	15641-90J00	147A-26
12892-93J00-290	121A-15-30	14140-98J01	140A-2	15641-90J10	147B-26
	121B-15-30	14141-93J01	140A-1	15642-90J00	147A-27
12892-93J00-293	121A-15-31	14151-93J00	140A-3		147B-27
	121B-15-31		585A-8	15643-93J00	147A-47
12892-93J00-295	121A-15-32	14152-93J00	140A-4		147B-47
	121B-15-32		585A-9	15644-93J00	147A-7
12892-93J00-298	121A-15-33	14154-93J01	180A-10		147B-7
	121B-15-33	14211-98J00	180A-11	15645-93J00	147A-52
12892-93J00-300	121A-15-34	14212-93J00	180A-12	15645-93J10	147B-52
	121B-15-34		585A-13	15646-93J00	147A-9
12911-98J00	121A-16	15100-94900	147A-1		147B-9
	121B-16		147B-1	15647-93J00	147A-25
12915-93J60	121A-17	15200-98J00	147A-24	15647-93J10	147B-25
	121B-17	15200-98J10	147B-24	15650-93J00	147A-23
12921-93J11	121A-18	15410-93J10	147A-2		147B-23
	121B-18		147B-2	15654-99E00	147A-28
12931-78G00	121A-19	15411-93J10	147A-3		147B-28
	121B-19		147B-3	15671-93J00	147A-61
12932-24400	121A-20	15412-93J10	147A-5		147B-61
	121B-20		147B-5	15672-93J00	147A-41
12933-69G10	121A-21	15413-93J10	147A-6		147B-41

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
15673-98J00	147A-45	16431-93J00	113A-26		160B-10	21241-98J10	204A-24	31173-98L00	301A-4		602A-13
	147B-45	16433-93J00	113A-27	17564-93J00	160A-11	22511-99011	336A-1	31191-63J00	301A-5	34190-88L00	602A-27
15674-93J00	147A-51	16510-96J10	113A-30		160B-11		401A-11	31192-92J00	301A-8	34193-96L00	601A-4
	147B-51	16519-93J00	401A-2	17581-93J00	162A-5	23111-93J00	204A-7	31220-98L10	301A-6		601A-14
15675-93J00	147A-35	16520-93J00	175A-4	17582-93J00	162A-6	23115-98J00	204A-8	31261-75F10	301A-9		602A-4
	147B-35	16550-93J00	121A-11	17611-90J00-Y5S	162A-7-2	25112-93L00	206A-1-1	31281-92J10	337A-2		602A-14
15680-93J31	144A-19		121B-11	17611-90J00-YAY	162A-7-1	25112-93L10	206A-1-2	31311-63J00	301A-7	34211-96L00	601A-5
	144B-19	16555-93J00	121A-12	17612-93J00	160A-12	25113-93L00	206A-11	31311-93J00	340A-10		601A-15
15681-93J01	144A-1		121B-12		160B-12	25130-93L00	206A-2	31313-86030	301A-11		602A-5
	144B-1	16700-93J00	113A-14	17631-93L00	160B-13	25141-93L00-Y5S	206A-5-2	31320-98L00	301A-12		602A-15
15683-87J00	147A-55	16760-93J00	175A-5	17631-93L10	160A-13	25141-93L00-YAY	206A-5-1	31340-98L00	301A-10	34825-96L00	601A-6
	147B-55	16781-93J00	175A-6	17632-93L00	160B-14		206A-12	31341-98L00	301A-13		601A-16
15684-98J00	144A-22	16782-93J00	175A-7	17632-93L10	160A-14	25222-90J00	206A-6	31343-63J00	301A-14		602A-6
	144B-22	16783-93J01	175A-8	17633-93L00	160A-21	25223-94400	204A-9	31344-63J00	301A-15		602A-16
15685-93J00	147A-40	16910-93J00	180A-26	17637-93L00	206A-16	25231-93L00	206A-23	31912-98J00	301A-16	34830-87J20	315A-4
	147B-40	16930-93J00	180A-27	17638-93L00	206A-17	25232-90J00	206A-3	31918-92J01	301A-17		315A-5
15686-93J00	147A-39	17400-98J01	160A-22	17660-99E01	162A-8	25232-94300	206A-24	32102-98J01	303A-1	34830-98J00	315A-22
	147B-39		160B-21	17670-90J10	162A-9-2	25321-93L00	206A-8	32120-93J00	303A-4	34840-98J03	315A-6
15710-96J00	144A-2	17410-93J01	160A-1	17670-90J20	162A-9-1	25700-93L00	407A-36	32131-93J00	303A-5	34841-88L00	315A-12
	144B-2		160B-1	17681-93J00	162A-10	29103-93J00	180A-24	32160-88L00	303A-7	34845-88L01	315A-13
15717-16G00	144A-3	17413-93J02	160A-2	17711-90J00	162A-11		315A-3	32800-98J01	310A-1	36001-88L00	602A-17
	144B-3	17413-93J12	160B-2	17712-93J00	162A-12	29103-93J20	410A-35	32805-93J00	310A-2	36610-98J70	322A-3
15735-58B00	144A-4	17416-93J00	160A-3	17713-98J00	162A-36	29103-93J30	180A-3	32851-93J00	331A-1	36612-98J01	522A-24-1
	144B-4		160A-23	17913-93J00	401A-3		410A-36		535A-19	36612-98J10	322A-5
15751-93J00	144A-5		160B-3		410A-23	29116-93J00	160A-15	32890-98J01	310A-3	36612-98J20	522A-24-2
	144B-5		160B-22	17914-93J00	401A-4		160B-15	32980-38F00	331A-2	36615-96300	331A-4
15756-93J01	144A-6	17461-93J00	160A-4		410A-24		180A-13		535A-12		522A-9
	144B-6		160A-24	17915-98J01	162A-38		206A-9	33220-69J00	303A-9		522A-16
15760-93J00	147A-31		160B-4	17917-87L00	523A-6	29125-93J00	326A-18	33221-42F00	303A-10		522A-19
	147B-31		160B-23	18118-93J00	163A-22		326B-18	33410-93J00	310A-11		522A-21
15762-90J00	147B-17	17471-98J01	160A-5	18213-98J30	315A-18	29159-93J00	401A-28	33799-97E00	340A-9		523A-4
15762-93J00	144A-7		160A-25	18417-93J00	147A-65		405A-13	33810-98J00	322A-1		535A-14
15762-93J10	144B-7		160B-24		147B-65		405B-17	33830-98J11	522A-2		601A-8
15770-93J00	147A-16	17471-98J11	160B-5	18498-93J00	144A-10	29404-93J10	180A-25	33911-88BL0	522A-5		601A-18
	147B-16	17472-98J00	160A-6		144B-10		315A-10	33925-93J00	522A-6	36617-93J00	322A-18
15773-90J00	147A-13		160A-26	18498-93J10	147A-58			33925-98J00	326A-24	36617-93J10	162A-41
	147B-13		160B-6		147B-58				326B-24		322A-19
15830-77EA0	144A-8		160B-25	18590-68H00	163A-8			33926-98J00	522A-7	36617-98J00	322A-20
15830-90J00	147B-19		585A-10	19115-98J10	204A-29			33930-98J90	326A-23	36620-98J30	540A-58-1
15830-93J00	147A-14	17473-98J00	160A-7					33930-98JA0	326B-23		543A-54-1
	147B-14		160A-27							36620-98J40	540A-58-2
15831-93J00	144A-9		160B-7					34000-96L62	601A-1		543A-54-2
	144B-9		160B-26					34000-96L72	601A-11		
15832-93J00	144B-8	17561-93J03	160A-8-1					34002-96L12	602A-1	36620-98J50	522A-1
15980-98J00	520A-41		160B-8-1					34011-96L12	601A-2	36621-98J00	522A-17
	540A-24	17561-93J13	160A-8-2	21110-98J02	204A-1				601A-12	36621-98J10	522A-22
	543A-23		160B-8-2	21131-93J00	204A-2				602A-2	36622-98J00	522A-13
16113-93J10	175A-2	17562-93J01	160A-9	21151-93J00	204A-3				602A-12	36623-96L01	331A-3
16400-93J03	175A-3		160B-9	21210-98J01	204A-5			34112-96L00	601A-3	36623-98J20	522A-8
16430-93J00	113A-25	17563-93J00	160A-10	21230-98J01	204A-6				602A-3	36623-98J30	522A-18

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
36623-98J40	523A-3	36890-98J00	520A-55		535A-23
36624-98J02	522A-15		540A-57	37172-96L00	331A-8
36624-98J11	522A-20		543A-53		535A-24
36625-98J10	523A-1	36894-87D00	335A-23	37173-96L00	535A-27
36627-98J00	523A-5		336A-2	37173-96L10	331A-9
36645-93J00	301A-20		337A-39		535A-16
36661-96L00	601A-7		405A-7	37721-93J00	326A-7
	601A-17		405B-11		326B-7
36662-88L00	602A-31	36895-87D01	337A-40	37722-93J11	326A-16
36662-88L10	601A-19		337A-41		326B-16
	602A-7	36990-87D00	522A-25	37725-93J11	326A-10
	602A-18	37100-96L01	535A-1		326B-10
	602A-35	37100-98J05	530A-1	37729-96L00	326A-3
36662-88L20	602A-28	37100-98J11	530A-11		326B-3
36662-88L30	602A-29	37100-98J21	530A-21	37803-93J05	530A-15
36662-96L00	331A-5	37100-98J31	530A-23	37820-93J10	530A-6
	535A-15	37105-96L01	535A-11		530A-17
36663-88L00	601A-20	37110-96L00	535A-2		535A-7
	602A-19	37110-98J01	530A-2	37820-98J00	315A-7
	602A-32	37112-98J00	530A-12	37823-92E01	530A-7
36663-96L00	535A-25	37112-98J10	530A-22		530A-18
36663-98J00	602A-23		530A-24		535A-8
36663-98J10	601A-9	37114-98J00	530A-10	37825-99E10	530A-16
	601A-21		535A-5	37826-92J10	530A-8
	602A-25	37117-96L00	331A-6		530A-19
36664-88L00	601A-23		535A-22		535A-9
	602A-8	37139-96L30	535A-6	37850-92J00	326A-11
	602A-20	37139-98J10	530A-5		326B-11
	602A-36	37141-99E00	530A-3-3	37850-98J02	520A-52
36664-96L00	535A-26		535A-3-1		540A-26
36665-88L00	601A-24	37141-99E10	530A-3-4		543A-25
	602A-21		535A-3-2	37856-92J00	326A-12
	602A-33	37141-99E20	530A-3-5		326B-12
36665-88L10	601A-25		535A-3-3	37857-92J00	326A-13
	602A-22	37141-99E30	530A-3-6		326B-13
	602A-34		535A-3-4	37860-87L00	530A-25
36665-96L00	602A-9	37141-99E40	530A-3-7	37862-87L00	530A-26
36666-96L00	602A-10		535A-3-5	38100-93J04	337A-3
36667-96L00	601A-26	37141-99E50	530A-3-8		340A-1
36667-96L11	601A-27		535A-3-6	38410-93J12	326A-19
36667-96L20	522A-26	37141-99E60	530A-3-9		326B-19
36667-96L30	601A-28	37141-99E70	530A-3-10	38415-93J00	326A-20
36682-92E00	602A-11	37141-99E80	530A-3-11		326B-20
36721-96J00	322A-6	37141-99E90	530A-3-12	38500-93J90	331A-10
36737-96J00	322A-7	37141-99EA0	530A-3-1		530A-13
36738-98J00	322A-8	37141-99EB0	530A-3-2		535A-17
36770-98J13	522A-10-1	37143-96L00	535A-4	38860-76F01	322A-10
36770-98J21	522A-10-2	37143-99E00	530A-4		322A-11
36775-98J00	522A-11	37170-96L03	535A-21		326A-30
36776-98J00	522A-12	37171-96L02	331A-7		326B-30

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
38860-96L00	331A-11	48311-96J10	337A-32		585A-16
	535A-18	48320-93J00	337A-28	52111-98J00-Y5S	405A-1-2
38890-98J11	326A-25	48321-93J00	337A-33		405B-1-2
	326B-25	48400-98J03	337A-12	52111-98J00-YAY	405A-1-1
38892-98J00	326A-26	48405-93J00	337A-13		405B-1-1
	326B-26	48427-87D00	337A-16	52131-93J00-Y5S	405B-7-2
38895-98J00	326A-27	48451-93J00	337A-24	52131-93J00-YAY	405B-7-1
	326B-27	48452-93J00	337A-25	54112-93J00	401A-27
38915-90J00	326A-31	48452-93J10	337A-26		405A-11
	326B-31	48500-98J10	337A-4		405B-15
39950-88L02	602A-30	48571-93J00	337A-31	54121-98J01	401A-33
		48572-87J10	337A-17	54123-93J03	401A-25
		48573-93J00	337A-29	54130-93J01	401A-26
		48582-95E01	337A-5	54137-93J02	401A-30
		48583-95E00	337A-21	54140-98J00	401A-34
		48585-95E00	337A-18	54144-93J00	401A-41
		48605-93J00	337A-6	54150-98J00	405A-9
		48610-93J01	337A-8		405B-13
		48615-87D00	337A-7	54160-98J00	405A-10
		48627-93J00	337A-15		405B-14
41111-93J16-Y5S	335A-1-2	48630-98J00	337A-9	54165-98J01	405A-18
41111-93J16-YAY	335A-1-1	48633-93J00	337A-10		405B-22
41117-93J02	335A-3	48650-93J00	337A-14	54211-93J00-Y5S	405A-15-2
41121-93J08-Y5S	335A-2-2	48691-93J00	337A-11		405B-19-2
41121-93J08-YAY	335A-2-1	48862-87J20	337A-19	54211-93J00-YAY	405A-15-1
41122-93J02	335A-4	48864-93J01	337A-20		405B-19-1
41130-93J12	335A-6			54221-93J00-Y5S	405A-16-2
41135-93J11	335A-7				405B-20-2
41155-93J02	335A-13			54221-93J00-YAY	405A-16-1
41220-93J11	336A-13				405B-20-1
41224-95E01	336A-15			55110-93L10-Y5S	407A-1-2
41230-96J00	336A-16			55110-93L10-YAY	407A-1-1
41233-95E10	336A-17			55122-93L00	206A-14
41234-93J11	336A-14			55125-93L00-Y5S	407A-12-2
43111-93J24-Y5S	336A-3-2			55125-93L00-YAY	407A-12-1
43111-93J24-YAY	336A-3-1	51111-93J20-Y5S	401A-1-2	55127-87D00	407A-20
43114-93J00	336A-4	51111-93J20-YAY	401A-1-1	55128-93J10	407A-14
43211-93J00	336A-5	51116-93J00	401A-5	55128-93L00	407A-34
43711-97E01	336A-6	51120-93J02	401A-10	55320-94900	335A-14
43750-93J03-Y5S	336A-7-2	51123-93J00	401A-14	55321-87J01	111A-15
43750-93J03-YAY	336A-7-1		585A-14		140A-6
45421-87D03	335A-16	51124-93J01	401A-12		180A-2-1
48000-98J08	337A-1	51125-93J00	401A-13		206A-18
48121-93J20	337A-22	51140-98J00-Y5S	401A-18-2	55321-87J11	180A-2-2
48125-93J10	337A-23	51140-98J00-YAY	401A-18-1	55321-93J01	405A-20
48126-93J00	337A-27	51142-93J00	401A-19		405B-24
48128-93J11	337A-30		585A-15		407A-16
48140-93J01	335A-18	51151-93J00	401A-21	55321-94910	335A-21
48144-93J00	335A-19	51152-93J00	401A-22	55332-98J00	407A-18
48145-93J00	335A-22	51211-93J00	401A-6	55333-98J00	407A-19

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
56120-93L20	220A-25	58200-96JA0	407A-27-7		420C-1-2	61439-98J21	420A-8	61621-98J02	420A-21		543A-9
56122-93L00	220A-40	58200-96JB0	407A-27-8		420D-1-2		420B-8		420B-21	67222-98J20	540A-49
56126-93L10	220A-41	58200-96JC0	407A-27-9	61422-93JE0	420C-32-2		420C-8		420C-21	67223-98J00	520A-36
56127-93L00	220A-42	58200-96JD0	407A-27-10		420D-32-2		420D-8		420D-21		540A-17
56128-93L00	220A-43	58200-96JE0	407A-27-11	61422-98J30	420A-32-2	61441-98L00	420A-31	61624-98J11	420A-22		543A-16
56129-93L00	220A-44	58200-96JF0	407A-27-12		420B-32-2		420B-31		420B-22	67226-98J00	540A-37
56130-93J02	220A-32	58300-93J00	407A-25-10	61422-98J40	420C-32-1		420C-31		420C-22		543A-36
56141-93L00	206A-15	58300-93J10	407A-25-11		420D-32-1		420D-31		420D-22	67226-98J10	520A-26
56147-93L00	220A-31	58300-93J20	407A-25-12	61422-98J50	420A-32-1	61443-96J70	420A-29-1	61625-98J11	420A-23	67227-98J00	540A-41
57110-93L12	220A-1-1	58300-93J30	407A-25-13		420B-32-1		420B-29-1		420B-23	67227-98J10	520A-42
57110-93L22	220A-1-2	58300-93J40	407A-25-14	61425-98J00	420A-28		420C-29-1		420C-23		540A-25
57130-87D10	405A-4	58300-93JA0	407A-25-22		420B-28		420D-29-1		420D-23		543A-24
	405B-4	58300-93JB0	407A-25-23		420C-28	61443-96J80	420A-29-2	61630-98J00	410A-26	67227-98J20	520A-21
57133-93L00	220A-2	58300-93JC0	407A-25-24		420D-28		420B-29-2	61633-98J10-Y5S	410A-32-2	67227-98J30	520A-22
57134-93J00	220A-3	58300-93JD0	407A-25-25	61431-98J10-Y5S	420A-2-2		420C-29-2	61633-98J10-YAY	410A-32-1	67228-98J50	520A-47
57300-93L20	220A-6	59171-93L00	220A-15-1		420B-2-2		420D-29-2	61634-98J10-Y5S	410A-33-2		540A-47
57527-93L00	220A-46	59171-93L10	220A-15-2		420C-2-2	61453-96J70	420A-30-1	61634-98J10-YAY	410A-33-1		543A-47
57541-93L00	220A-47	59171-93L20	220A-15-3		420D-2-2		420B-30-1	61635-98J00	410A-39	67233-98J00	520A-15
57610-93L10	220A-17	59171-93L30	220A-15-4	61431-98J10-YAY	420A-2-1		420C-30-1	61636-98J00	410A-31	67233-98J10	540A-14
57617-93L00	220A-22	59171-93L40	220A-15-5		420B-2-1		420D-30-1	61643-98J00	410A-40		543A-13
57621-93L00	220A-18	59171-93L50	220A-15-6		420C-2-1	61453-96J80	420A-30-2	61645-98J00-Y5S	410A-34-2	67234-98J00	520A-17
57622-93L00	220A-36	59171-93L60	220A-15-7		420D-2-1		420B-30-2	61645-98J00-YAY	410A-34-1	67235-98J00	520A-34
57630-92E00	407A-35	59171-93L70	220A-15-8	61432-98J01	420A-3		420C-30-2	61658-98J00	410A-41	67235-98J10	540A-12
57631-93L01	220A-20	59171-93L80	220A-15-9		420B-3		420D-30-2	61811-98J20-Y5S	410A-6-2		543A-11
57632-93L01	407A-29	59171-93L90	220A-15-10		420C-3		420A-9	61811-98J20-YAY	410A-6-1	67236-98J00	520A-33
57633-87D30	407A-30	59171-93LA0	220A-15-11		420D-3	61476-98J00	420B-9	61812-98J00	410A-16	67236-98J10	540A-11
58105-93J10	407A-26	59171-93LB0	220A-15-12	61433-98J01	420A-4		420C-9	61814-98J00	410A-17		543A-10
	407A-28	59171-93LC0	220A-15-13		420B-4		420D-9	61817-93J00	410A-10	67237-98J00	520A-35
58200-93L00	407A-25-1				420C-4		420A-9	61821-98J10-Y5S	410A-7-2	67237-98J30	543A-12
58200-93L10	407A-25-2				420D-4	61494-93J00	136A-19	61821-98J10-YAY	410A-7-1	67237-98J40	540A-13
58200-93L20	407A-25-3			61434-98J02	420A-5	61610-98J00	420A-16	61827-93J02	410A-12	67237-98J50	540A-56
58200-93L30	407A-25-4				420B-5		420B-16	61831-98J02-Y5S	410A-18-2	67238-98J00	520A-29
58200-93L40	407A-25-5				420C-5		420C-16	61831-98J02-YAY	410A-18-1	67239-98J00	540A-16
58200-93L50	407A-25-6				420D-5		420D-16	61832-98J00	410A-15		543A-15
58200-93L60	407A-25-8			61435-93JD0	420C-33-2	61610-98J30	420A-17	63632-98J20	410A-27	67246-98J00	520A-31
58200-93L70	407A-25-9	61112-98J00	410A-25		420D-33-2		420B-17	63632-98J30	410A-28	67246-98J10	540A-4
58200-93L80	407A-25-7	61124-98J20	410A-43	61435-98J30	420A-33-2		420C-17	65700-93J11	430A-1		543A-4
58200-93LA0	407A-25-15	61131-93J01-Y5S	410A-1-2		420B-33-2	61610-98J40	420D-17	65770-93J12	430A-2	67246-98J20	540A-50
58200-93LB0	407A-25-16	61131-93J01-YAY	410A-1-1	61435-98J50	420A-33-1		420A-18		475A-1	67251-98J00	540A-3
58200-93LC0	407A-25-17	61134-93J20	410A-8		420B-33-1		420B-18	67200-98J04	543A-1		543A-3
58200-93LD0	407A-25-18	61137-93J00	410A-3	61435-98J60	420C-33-1		420C-18	67200-98J14	540A-1	67251-98J20	520A-12
58200-93LE0	407A-25-19	61141-93J01-Y5S	410A-2-2		420D-33-1		420D-18	67200-98J23	520A-1	67252-98J00	520A-38
58200-93LF0	407A-25-20	61141-93J01-YAY	410A-2-1	61439-98J00	420A-6	61614-98J00	420A-20	67211-98J20	520A-18	67252-98J10	540A-21
58200-93LG0	407A-25-21	61155-93J20	401A-7		420B-6		420B-20		540A-2		543A-20
58200-96J00	407A-27-1	61420-98800-YAY	420A-1-1		420C-6		420C-20		543A-2	67254-98J00	520A-14
58200-96J10	407A-27-2		420B-1-1		420D-6		420D-20	67211-98J30	540A-48	67255-98J00	520A-8
58200-96J20	407A-27-3		420C-1-1	61439-98J10	420A-7		420A-24	67212-98J20	543A-7	67256-98J00	520A-10
58200-96J30	407A-27-4		420D-1-1		420B-7		420B-24	67212-98J30	540A-8	67257-98J00	520A-54
58200-96J40	407A-27-5	61420-98810-Y5S	420A-1-2		420C-7		420C-24	67222-98J00	520A-32		540A-43
58200-96J50	407A-27-6		420B-1-2		420D-7		420D-24	67222-98J10	540A-10		543A-43

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
67258-98J00	520A-9		543A-21		420D-36
67259-98J00	520A-11	67288-98J30	540A-46	69711-93E10	136A-18
67261-98J00	540A-5		543A-46		
	543A-5	67288-98J40	540A-34		
67261-98J10	540A-6		543A-40		
67261-98J20	520A-5	67288-98J50	520A-23		
67261-98J30	520A-6	67288-98J60	520A-27		
67263-98J00	540A-7	67288-98J70	520A-30		
	543A-6	67292-98J00	520A-40		
67263-98J20	520A-4		540A-23		
67264-98J00	520A-3		543A-22		
67265-98J00	520A-7	67294-98J00	520A-13		
67269-98J00	540A-27	67296-94300	520A-43		
	543A-26		540A-33		
67269-98J10	520A-53		543A-33		
67269-98J20	520A-19	67296-98J00	540A-32		
67269-98J30	540A-44		543A-39		
	543A-44	67296-98J10	520A-45		
67271-98J20	520A-2		543A-41		
67271-98J30	543A-8	67296-98J20	543A-35		
67271-98J40	540A-9	67296-98J30	540A-30		
67272-98J00	520A-51	67296-98J50	520A-50		
67272-98J10	540A-20		540A-18		
	543A-19		543A-17		
67273-98J00	543A-27	67296-98J60	520A-48		
67273-98J10	540A-51		540A-29		
	543A-48		543A-28		
67273-98J20	540A-28	67296-98J90	540A-40		
67273-98J30	540A-52		543A-31		
	543A-49	67296-98JA0	520A-16		
67274-98J00	543A-29		540A-19		
67277-98J00	540A-53		543A-18		
	543A-50	67296-98JB0	520A-20		
67284-98J10	540A-42	67296-98JC0	520A-24		
	543A-42	67296-98JD0	520A-28		
67287-92E00	540A-15	67296-98JE0	520A-37		
	540A-39	67296-98JF0	540A-54		
	543A-14		543A-51		
	543A-38	67296-98JG0	540A-31		
67287-98J00	520A-25		543A-32		
67288-92E20	540A-36	67297-98J00	540A-55		
	543A-30		543A-52		
67288-98J00	520A-44	67361-90J10	410A-46		
	540A-35	67467-89J01	204A-25		
	543A-34	67467-89J10	204A-31		
67288-98J10	520A-46	67471-99E00	204A-26		
	540A-45	67471-99E10	204A-32		
	543A-45	68110-98J01	420A-36		
67288-98J20	520A-39		420B-36		
	540A-22		420C-36		

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	180A-29	01550-06257	121A-13		147B-50
	303A-14		121B-13	02112-0406B	147A-56
	310A-9		140A-10		147B-56
	322A-21		147A-46	02112-05107	147A-30
	322A-28		147B-46	02112-0612A	111A-28
	326A-15		162A-35	02142-0408B	147A-29
	326A-21		310A-10	02142-05107	204A-22
	326B-15	01550-06357	147A-62	02162-05207	163A-12
	326B-21		147B-62	03122-05165	530A-9
	420A-26		206A-19		530A-20
	420A-27		326A-29		535A-10
	420B-26		326B-29	03542-06169	420A-13
	420B-27	01550-06407	136A-16		420A-15
	420C-26	01550-08127	162A-25		420B-13
	420C-27	01550-08167	163A-10		420B-15
	420D-26		163A-28		420C-13
	420D-27		410A-14		420C-15
01550-06167	303A-6	01550-08207	111A-17		420D-13
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	420B-10		401A-23	07130-0510A	113A-18
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	420A-11		401A-24	09103-06281	111A-16
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09108-12013	405B-9		326B-8	09160-60012	220A-12
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	147B-60	09140-10031	337A-34	09168-12012	180A-15
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09116-10175	180A-21		326B-4	09181-32037	220A-11-3
	337A-38	09160-06055	204A-27	09181-32038	220A-11-4
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	401A-36	09160-06094	204A-10	09181-32040	220A-11-6
	405A-17	09160-06104	520A-49	09181-32041	220A-11-7
	405B-21	09160-06134	310A-4	09181-32042	220A-11-8
09116-10176	405A-2	09160-08082	410A-38	09181-32043	220A-11-9
	405B-2	09160-08152	410A-37	09181-32044	220A-11-10
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09125-05048	315A-15		163A-34	09181-60004	220A-7-1
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