

SUZUKI

PARTS CATALOGUE

DF200/225/250

DF200T/Z

DF225T/Z

DF250T/Z



OUTBOARD MOTOR

E01/E40

2012-1

1ST EDITION

PREFACE

When it becomes necessary to replace parts on SUZUKI OUTBOARD MOTORS, always use SUZUKI GENUINE PARTS which have passed a strict inspection which guarantees quality and performance.

This parts catalogue covers the list of all service parts for SUZUKI DF200/225/250 production start Dec.2011.

INSTRUCTIONS FOR QUOTING THE CATALOGUE

1. DIMENSIONS

Dimensions of the parts in this catalogue are indicated in unit millimeters.

2. ABBREVIATIONS

Abbreviations used in this catalogue are as follows:

AR	: As required	NT	: Number of teeth
ASSY	: Assembly	OPT	: Optional
E.NO.	: Engine number	OS	: Over size
F.NO.	: Frame number	STD	: Standard
D	: Diameter of material	T	: Thickness
ID	: Inside diameter	US	: Under size
OD	: Outside diameter	W	: Width
L	: Length	W/	: With
LH(PORT)	: Left hand side	L,X,XX	: Transom type
RH(STBD)	: Right hand side	SUS	: Stainless steel
~ 123456	: Up to E.NO.25003F-123456	PTT	: Power trim and tilt
123456~	: From E.NO.25003F-123456		

12 x 34 x 5.6..... Figures in the description column
| | | show the dimensions of parts.
ID OD T(or W,L)

→12345-56781 (Parts No.) : indicates that the parts number was changed to 12345-56781 and the new parts are interchangeable with the former ones but the former ones are not interchangeable with new ones.

↔12345-56781 (Parts No.) : indicates that the former and new parts are interchangeable with each other and both are usable.

3. INNER PARTS OF ASSEMBLY

Part name with a dot (.) in front as shown in the description column indicates the component of the assembly also available individually.

4. MODIFICATION NOTICE

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

5. NOTE

5-1. There are some different parts from those of production models among spare parts for the administrative reasons and common use of them with other models.

5-2. In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned on parts catalogue or what is actually required on the vehicle.

5-3. Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual.
When assembling, use "SUZUKI SERVICE MANUAL".

6. MODEL NAME AND ENGINE NUMBER

MODEL	DESTINATION	TYPE	TRANSOM	ENGINE No.
DF200T	E01	20002F	L,X,XX	20002F-210001 ~
DF200Z	E01	20002Z	X,XX	20002Z-210001 ~
DF200T	E40	20002F	L,X	20002F-210001 ~
DF200Z	E40	20002Z	X	20002Z-210001 ~
DF225T	E01,E40	22503F	X,XX	22503F-210001 ~
DF225Z	E01,E40	22503Z	X,XX	22503Z-210001 ~
DF250T	E01,E40	25003F	X,XX	25003F-210001 ~
DF250Z	E01,E40	25003Z	X,XX	25003Z-210001 ~

COLOR CHART
TABLEAU DES COULEURS

[illegible][illegible]

MILLIMETER → INCH CONVERSION CHART

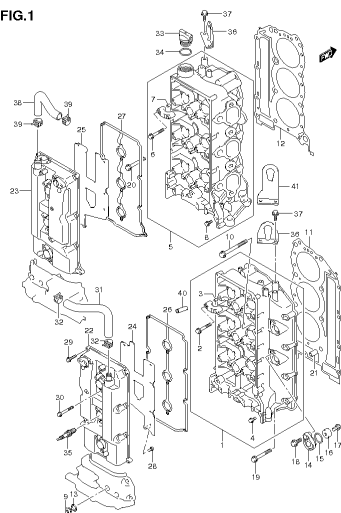
	0	1	2	3	4	5	6	7	8	9
00	.000	.039	.079	.118	.157	.197	.236	.276	.315	.354
10	.394	.433	.472	.512	.551	.591	.630	.669	.709	.748
20	.787	.827	.866	.906	.945	.984	1.024	1.063	1.102	1.142
30	1.181	1.220	1.260	1.299	1.339	1.378	1.417	1.457	1.496	1.535
40	1.575	1.614	1.654	1.693	1.732	1.772	1.811	1.850	1.890	1.929
50	1.969	2.008	2.047	2.087	2.126	2.165	2.205	2.214	2.283	2.323
60	2.362	2.402	2.441	2.480	2.520	2.559	2.598	2.638	2.677	2.717
70	2.756	2.795	2.835	2.874	2.913	2.953	2.992	3.031	3.071	3.110
80	3.150	3.189	3.228	3.268	3.307	3.346	3.386	3.425	3.465	3.504
90	3.543	3.583	3.622	3.661	3.701	3.740	3.780	3.819	3.858	3.898

How to read

	0	1	2	3	4
00	...	...	...	...	...
10	...	...	...	...	...
20	...	...	...	0.906	...
30	...	...	...	...	...

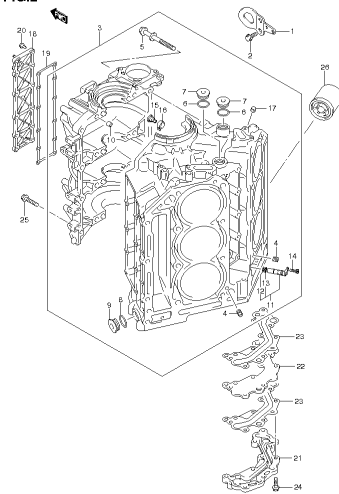
23 millimeters equal 0.906 inch

FIG.1



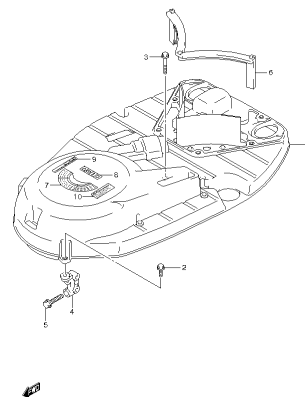
DF250 E01 012_001
CYLINDER HEAD

FIG.2



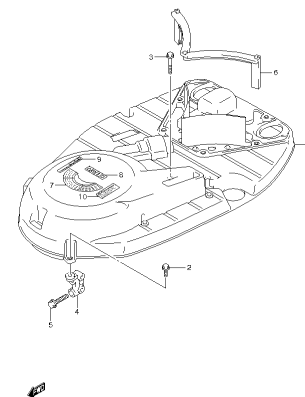
DF250 E01 012_002
CYLINDER BLOCK

FIG.3



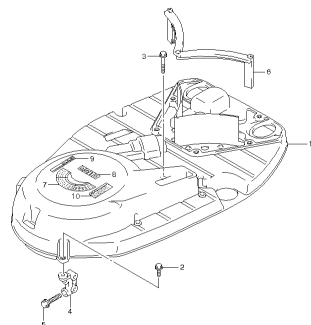
DF250 E01 012_003
RING GEAR COVER

FIG.4



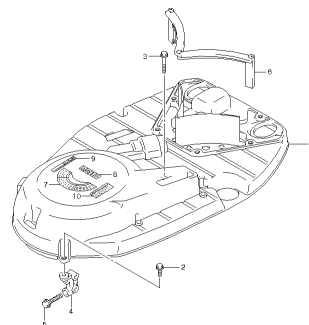
DF250 E01 012_004
RING GEAR COVER

FIG.5



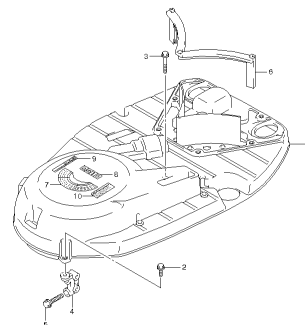
DF250 E01 012_005
RING GEAR COVER

FIG.6



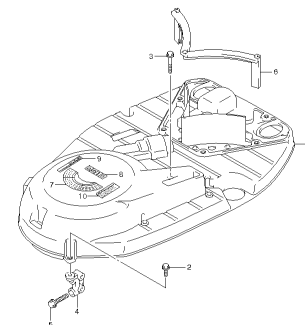
DF250 E01 012_006
RING GEAR COVER

FIG.7



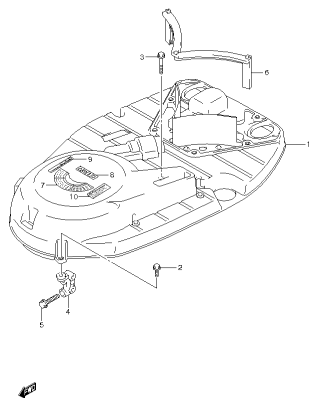
DF250 E01 012_007
RING GEAR COVER

FIG.8



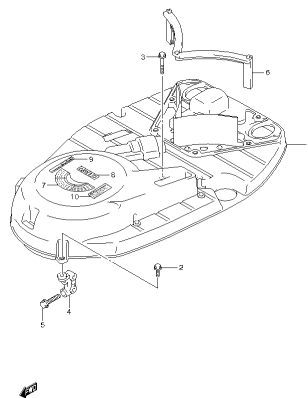
DF250 E01 012_008
RING GEAR COVER

FIG.9



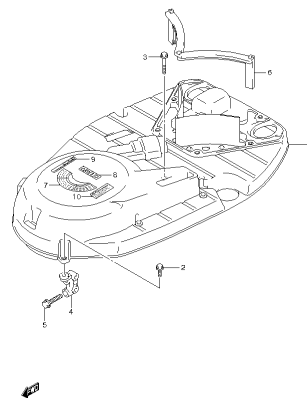
DF250 E01 012_009
RING GEAR COVER

FIG.10



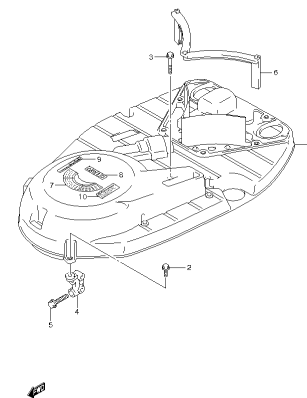
DF250 E01 012_010
RING GEAR COVER

FIG.11



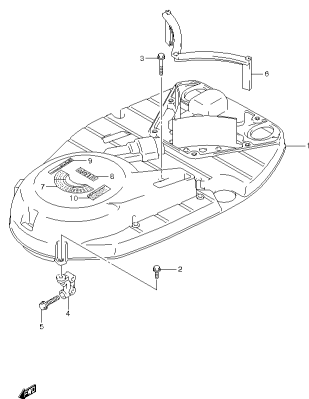
DF250 E01 012_011
RING GEAR COVER

FIG.12



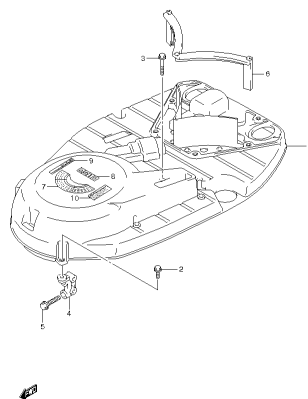
DF250 E01 012_012
RING GEAR COVER

FIG.13



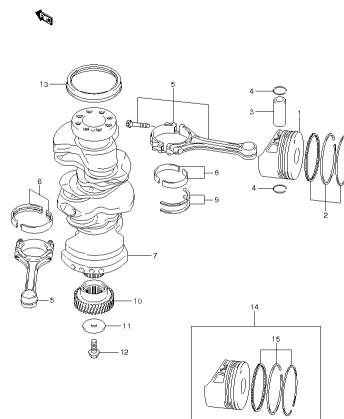
DF250 E01 012_013
RING GEAR COVER

FIG.14



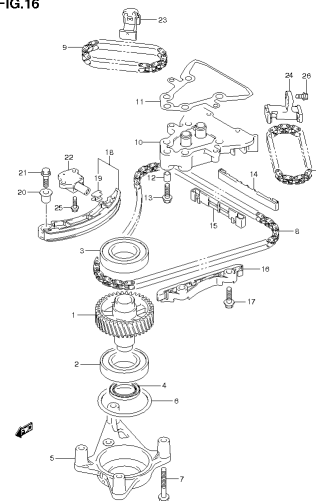
DF250 E01 012_014
RING GEAR COVER

FIG.15



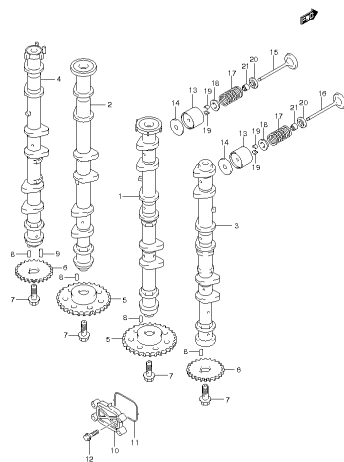
DF250 E01 012_015
CRANKSHAFT

FIG.16



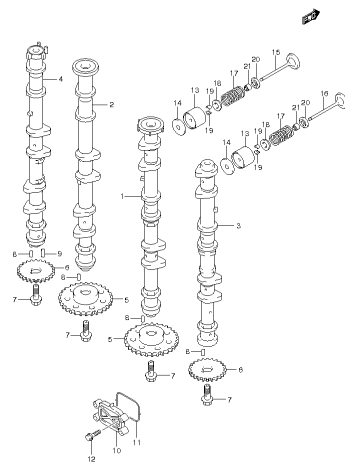
DF250 E01 012_016
TIMING CHAIN

FIG.17



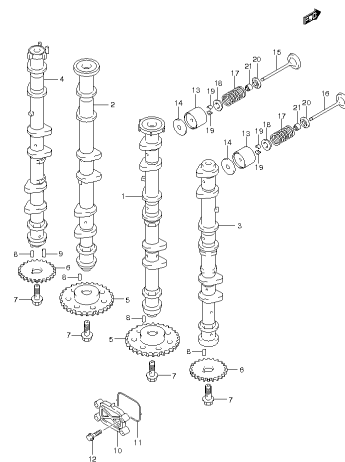
DF250 E01 012_017
CAM-SHAFT

FIG.18



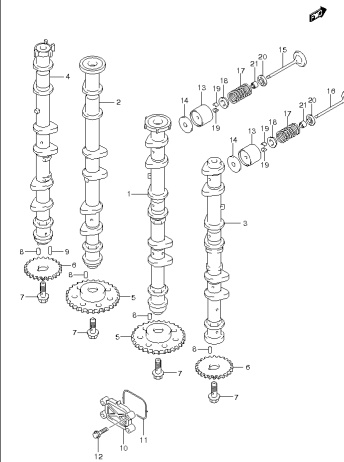
DF250 E01 012_018
CAM-SHAFT

FIG.19



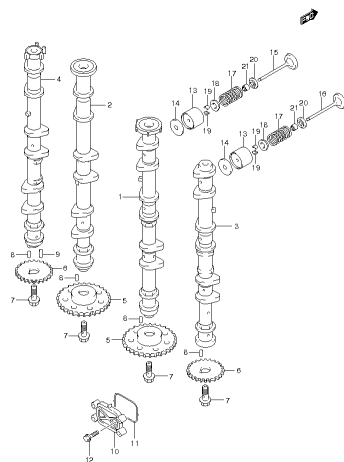
DF250 E01 012_019
CAM-SHAFT

FIG.20



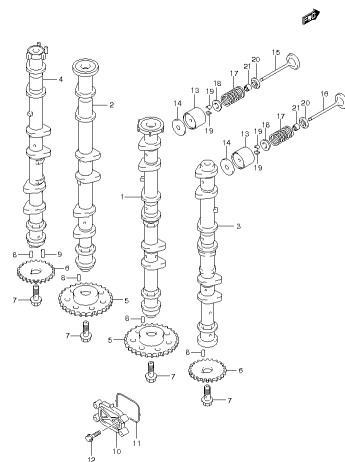
DF250 E01 012_020
CAM-SHAFT

FIG.21



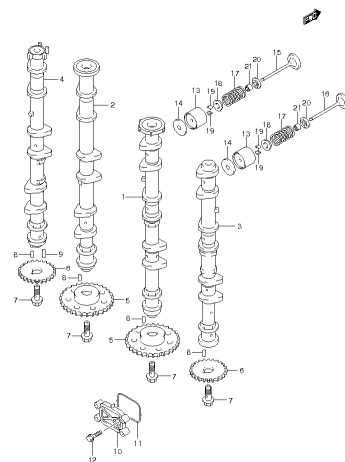
DF250 E01 012_021
CAM-SHAFT

FIG.22



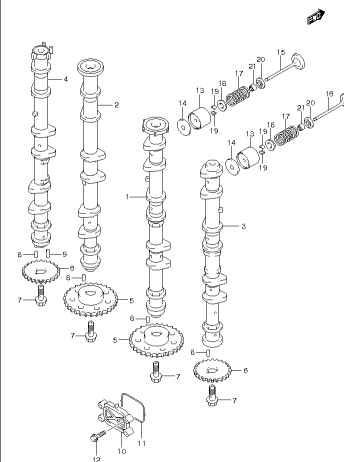
DF250 E01 012_022
CAM-SHAFT

FIG.23



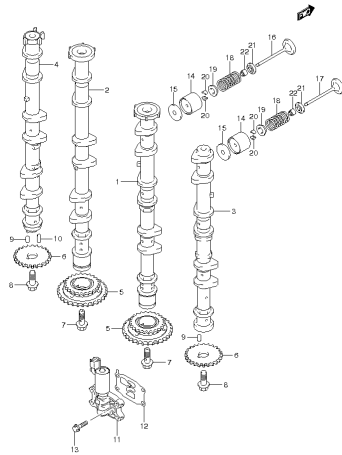
DF250 E01 012_023
CAM-SHAFT

FIG.24



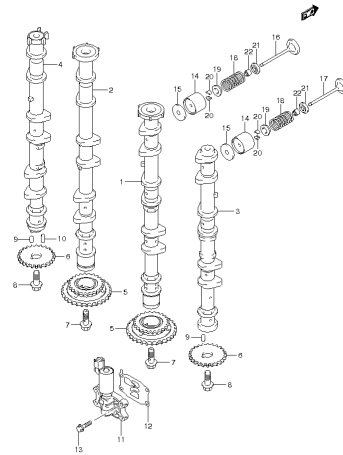
DF250 E01 012_024
CAM-SHAFT

FIG.25



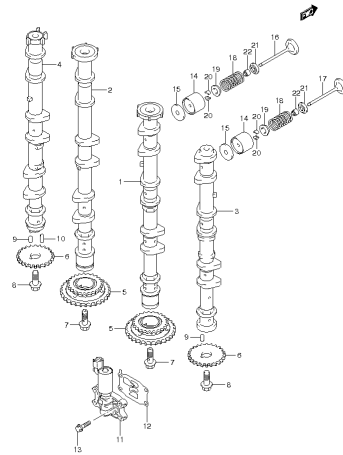
DF250 E01 012_025
CAMSHAFT

FIG.26



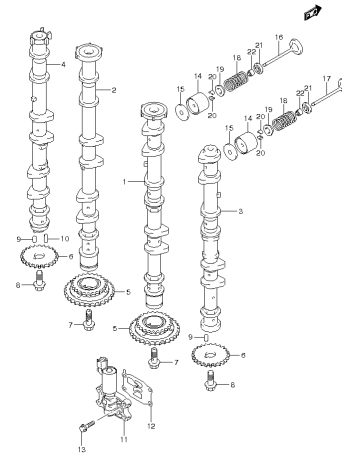
DF250 E01 012_026
CAMSHAFT

FIG.27



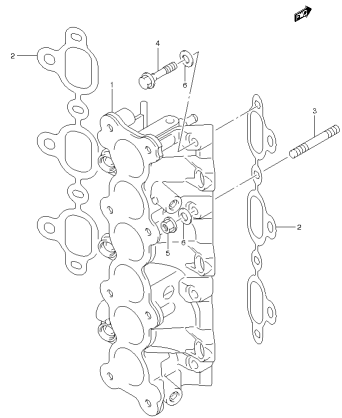
DF250 E01 012_027
CAMSHAFT

FIG.28



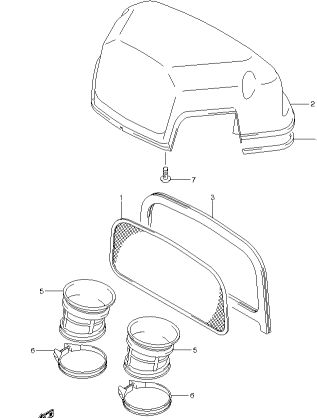
DF250 E01 012_028
CAMSHAFT

FIG.29



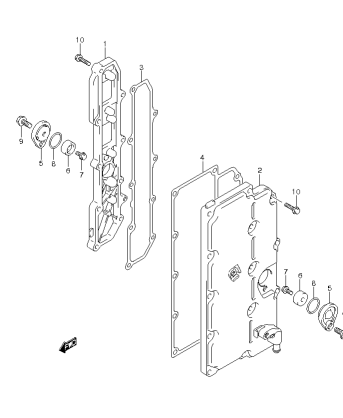
DF250 E01 012_029
INTAKE MANIFOLD

FIG.30



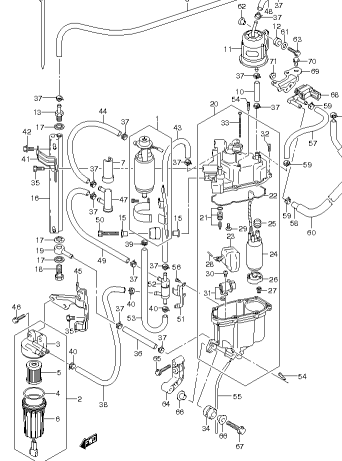
DF250 E01 012_030
SILENCER

FIG.31



DF250 E01 012_031
EXHAUST COVER

FIG.32



DF250 E01 012_032
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.33

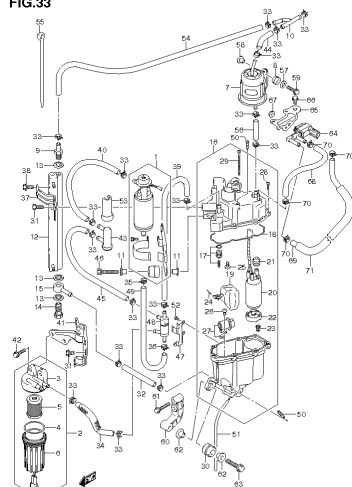
DF260 E01 012_033
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.34

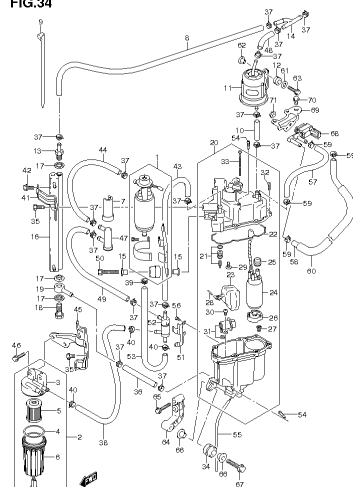
DF260 E01 012_034
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.35

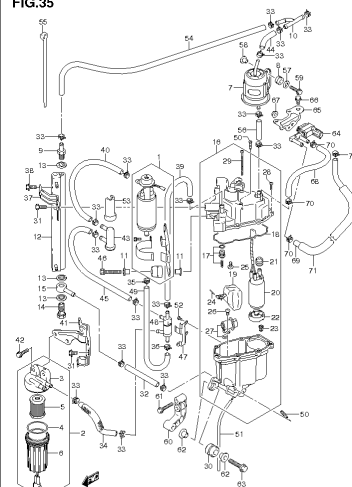
DF260 E01 012_035
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.36

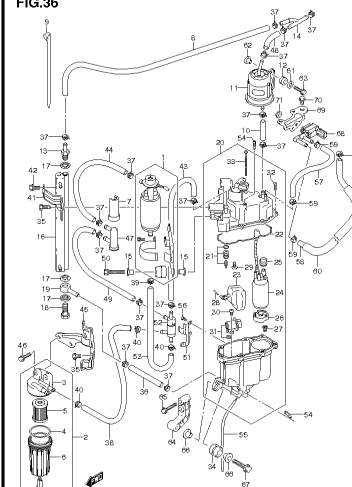
DF260 E01 012_036
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.37

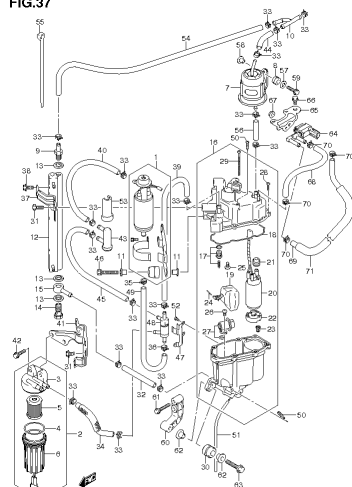
DF260 E01 012_037
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.38

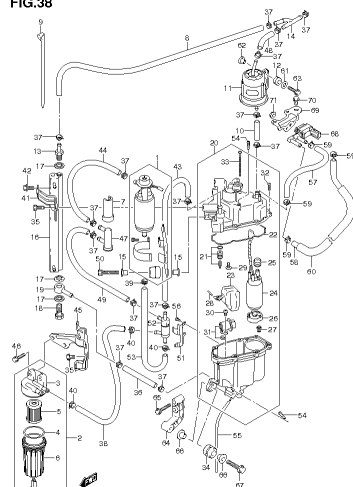
DF260 E01 012_038
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.39

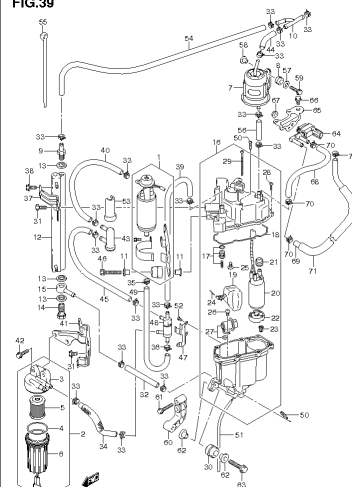
DF260 E01 012_039
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.40

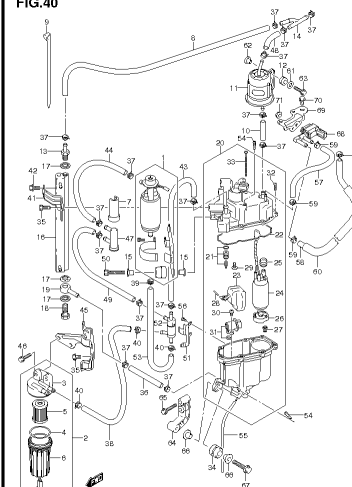
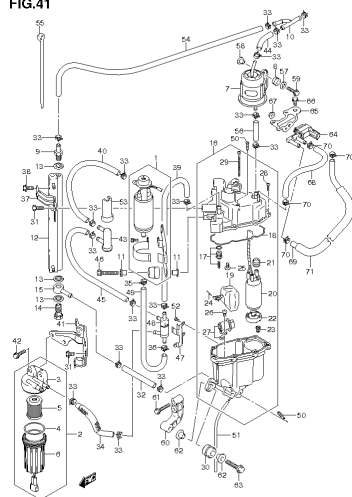
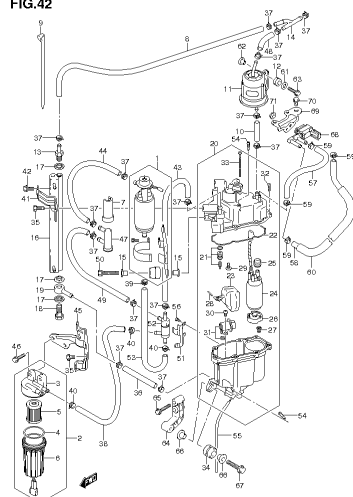
DF260 E01 012_040
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.41



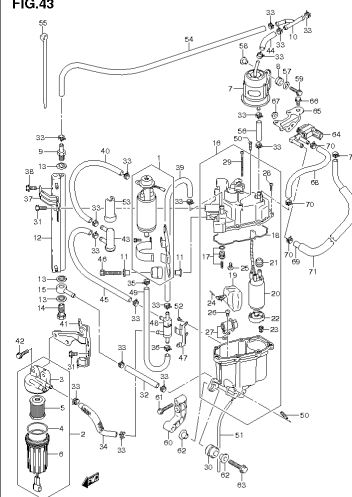
DF260 E01 012_041
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.42



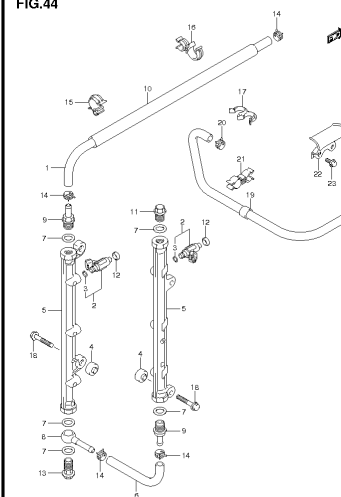
DF260 E01 012_042
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.43



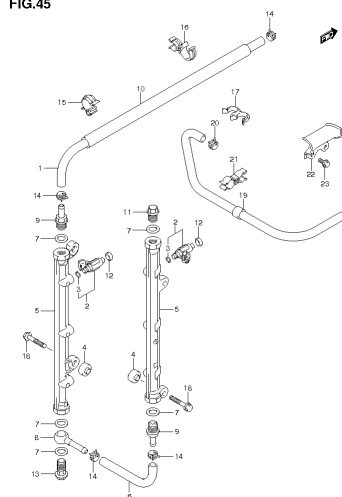
DF260 E01 012_043
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.44



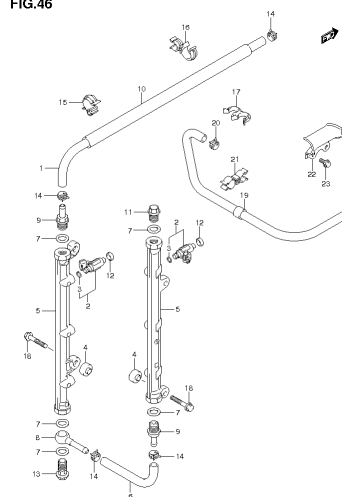
DF260 E01 012_044
FUEL INJECTOR

FIG.45



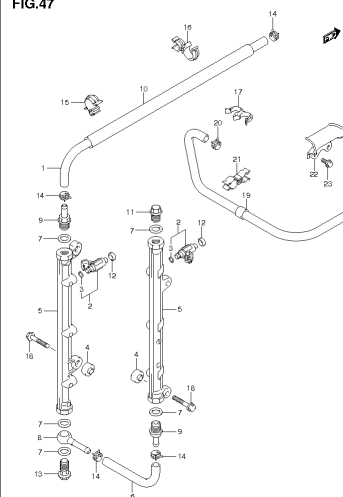
DF260 E01 012_045
FUEL INJECTOR

FIG.46



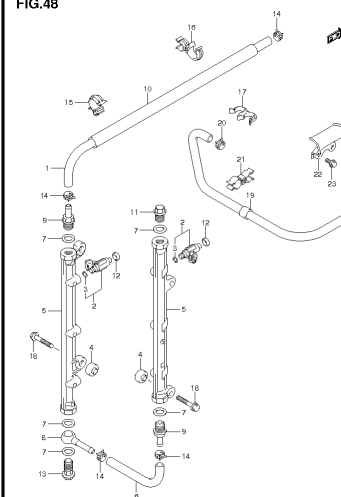
DF260 E01 012_046
FUEL INJECTOR

FIG.47



DF260 E01 012_047
FUEL INJECTOR

FIG.48



DF260 E01 012_048
FUEL INJECTOR

FIG.49

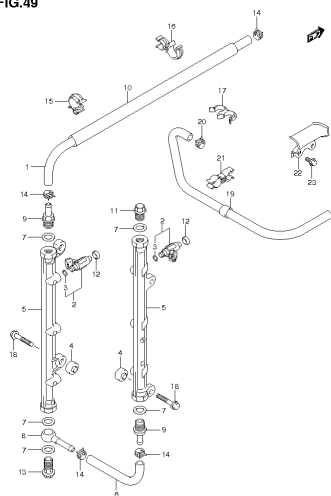
DF260 E01 012_049
FUEL INJECTOR

FIG.50

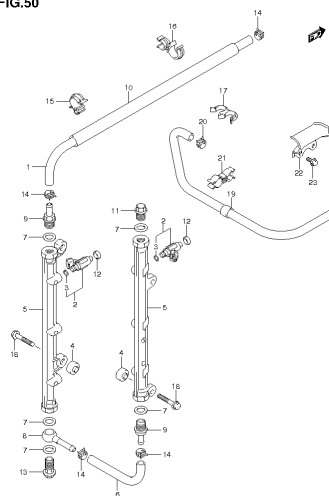
DF260 E01 012_050
FUEL INJECTOR

FIG.51

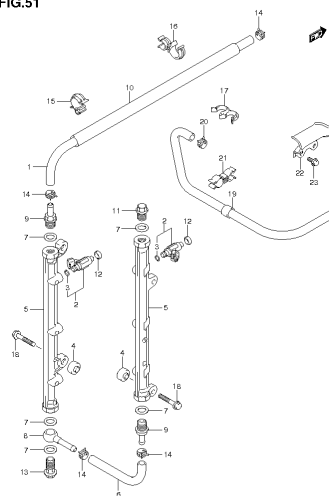
DF260 E01 012_051
FUEL INJECTOR

FIG.52

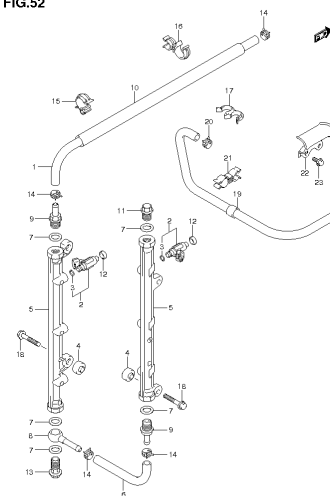
DF260 E01 012_052
FUEL INJECTOR

FIG.53

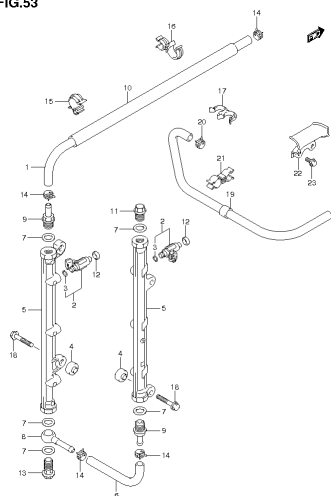
DF260 E01 012_053
FUEL INJECTOR

FIG.54

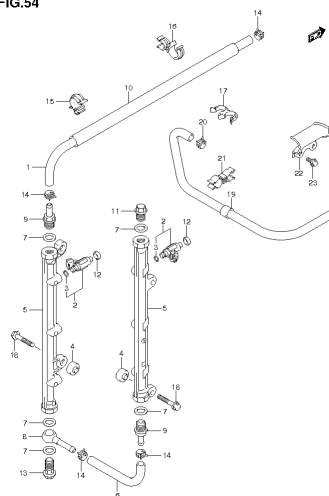
DF260 E01 012_054
FUEL INJECTOR

FIG.55

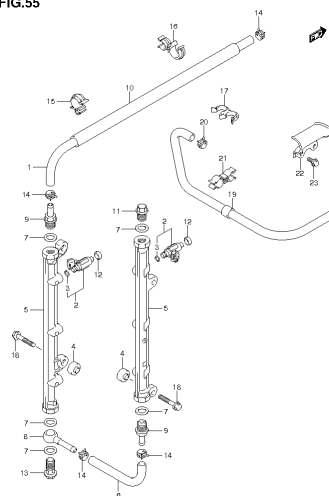
DF260 E01 012_055
FUEL INJECTOR

FIG.56

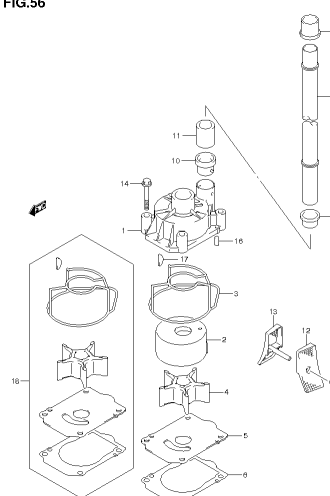
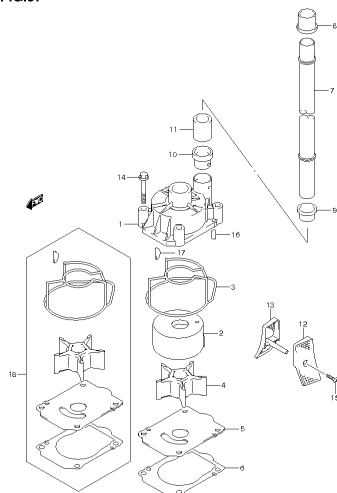
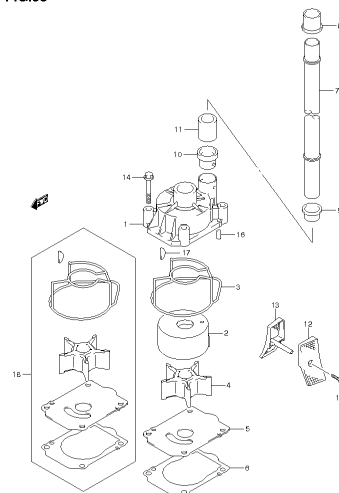
DF260 E01 012_056
WATER PUMP

FIG.57



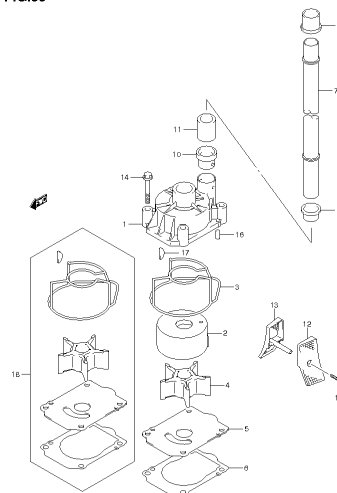
DF250 E01 012_067
WATER PUMP

FIG.58



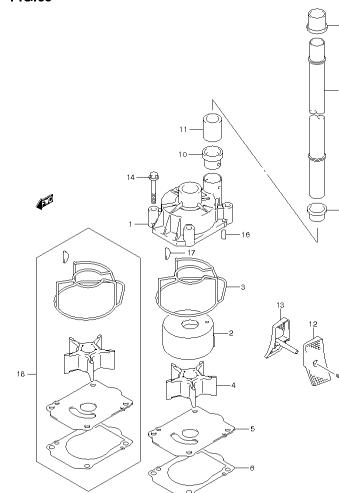
DF250 E01 012_066
WATER PUMP

FIG.59



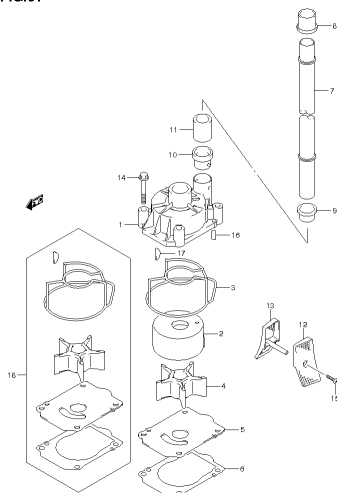
DF250 E01 012_069
WATER PUMP

FIG.60



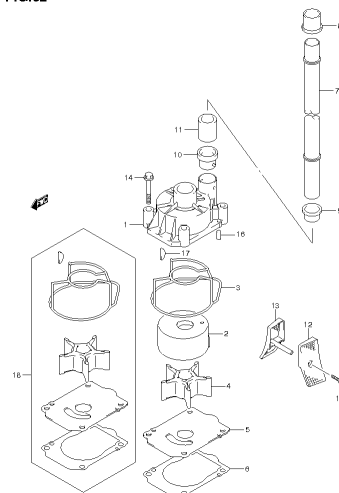
DF250 E01 012_080
WATER PUMP

FIG.61



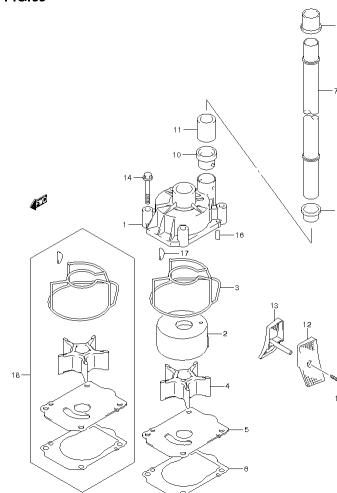
DF250 E01 012_091
WATER PUMP

FIG.62



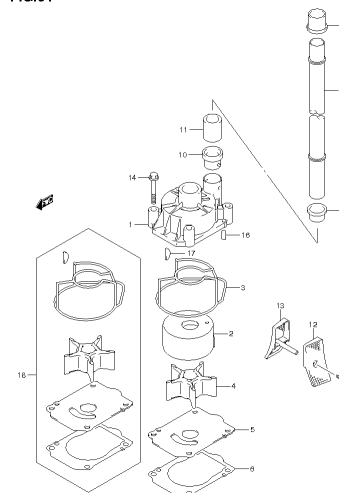
DF250 E01 012_092
WATER PUMP

FIG.63



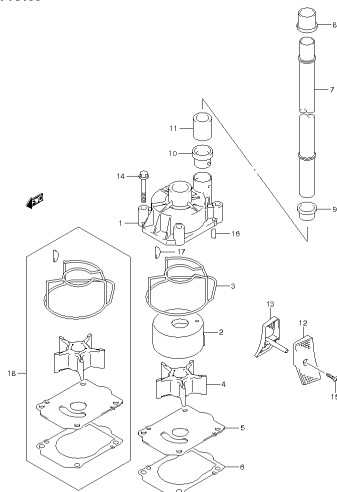
DF250 E01 012_093
WATER PUMP

FIG.64



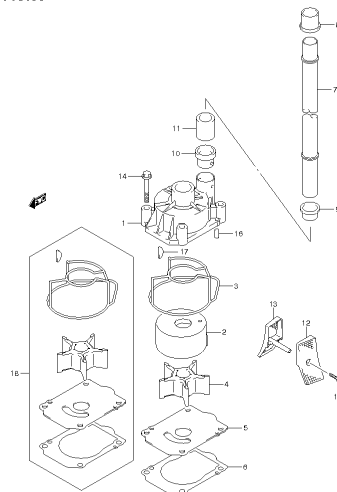
DF250 E01 012_094
WATER PUMP

FIG.65



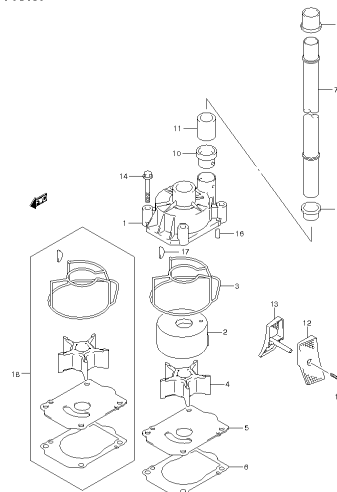
DF250 E01 012_095
WATER PUMP

FIG.66



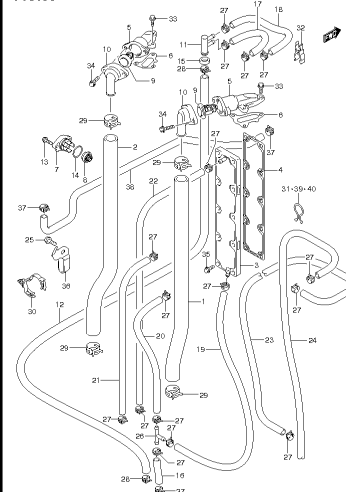
DF250 E01 012_096
WATER PUMP

FIG.67



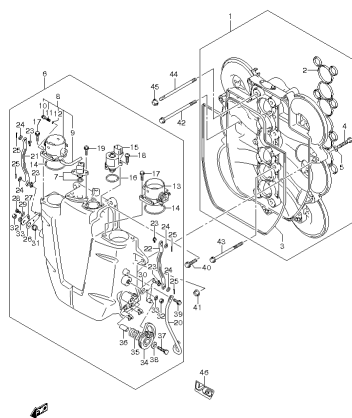
DF250 E01 012_097
WATER PUMP

FIG.68



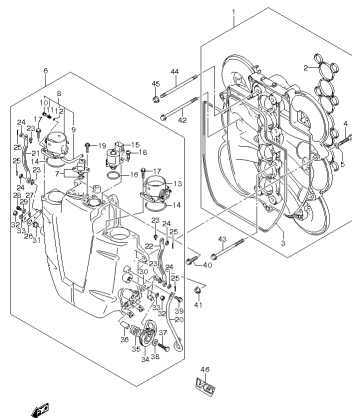
DF250 E01 012_098
THERMOSTAT

FIG.69



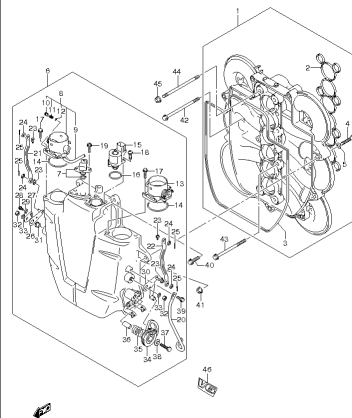
DF250 E01 012_099
THROTTLE BODY

FIG.70



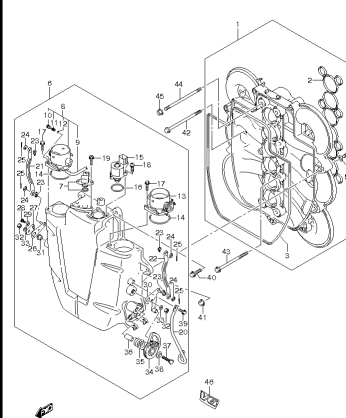
DF250 E01 012_070
THROTTLE BODY

FIG.71



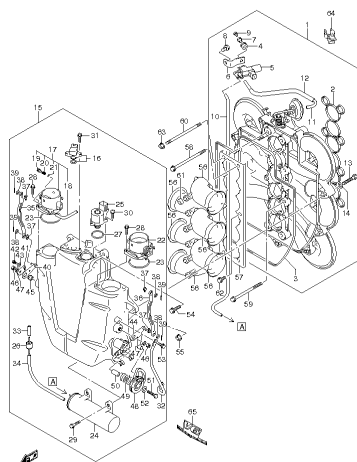
DF250 E01 012_071
THROTTLE BODY

FIG.72



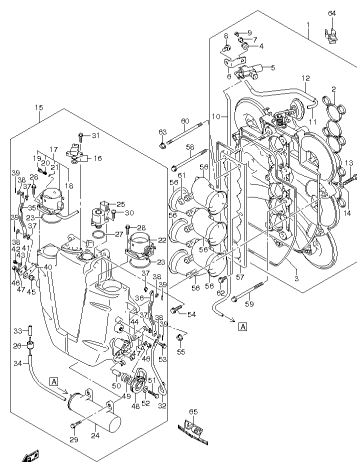
DF250 E01 012_072
THROTTLE BODY

FIG.73



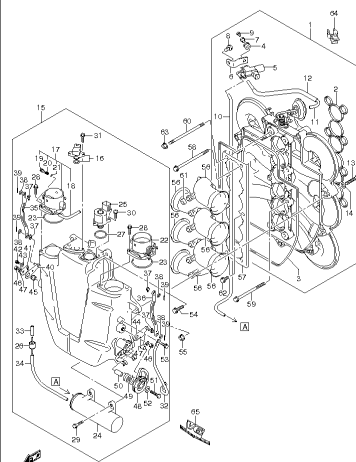
DF260 E01 012_073
THROTTLE BODY

FIG.74



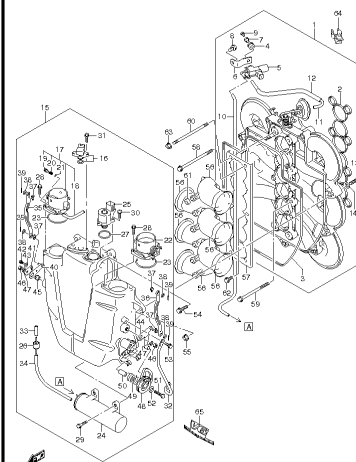
DF260 E01 012_074
THROTTLE BODY

FIG.75



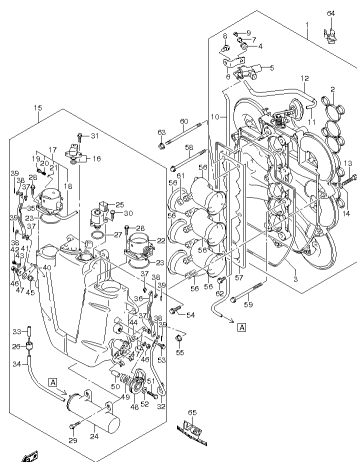
DF260 E01 012_075
THROTTLE BODY

FIG.76



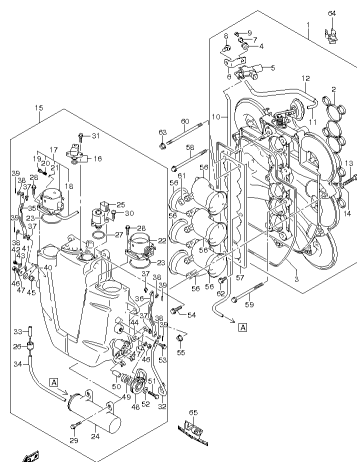
DF260 E01 012_076
THROTTLE BODY

FIG.77



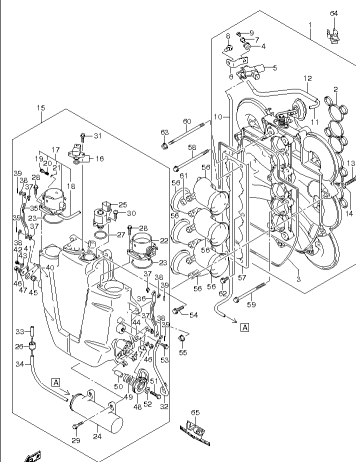
DF260 E01 012_077
THROTTLE BODY

FIG.78



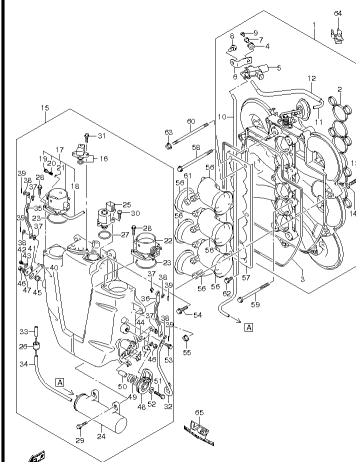
DF260 E01 012_078
THROTTLE BODY

FIG.79



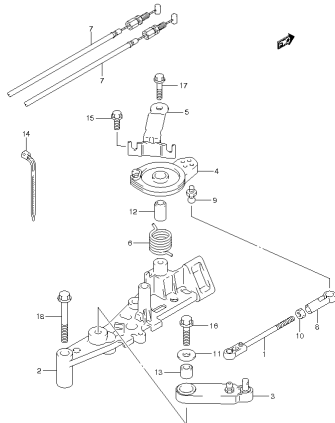
DF260 E01 012_079
THROTTLE BODY

FIG.80



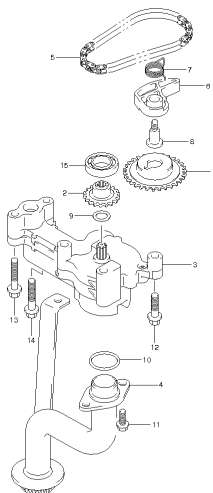
DF260 E01 012_080
THROTTLE BODY

FIG.81



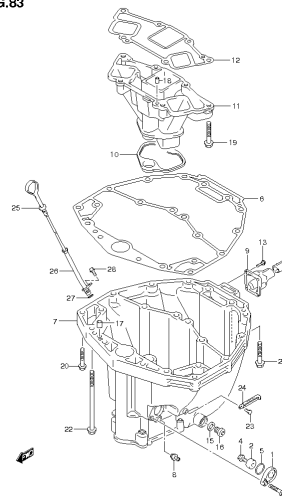
DF250 E01 012_061
THROTTLE ROD

FIG.82



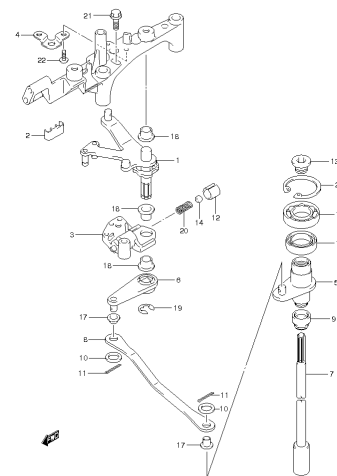
DF250 E01 012_062
OIL PUMP

FIG.83



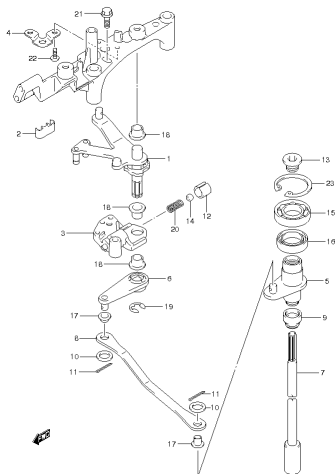
DF250 E01 012_063
OIL PAN

FIG.84



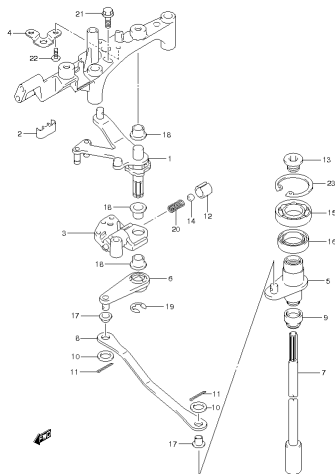
DF250 E01 012_064
CLUTCH SHAFT

FIG.85



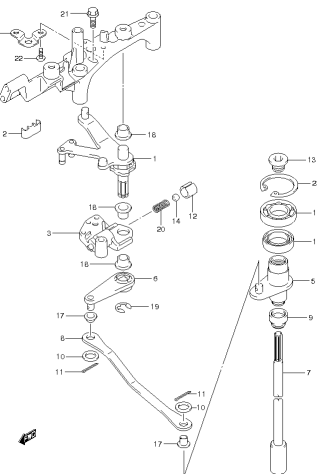
DF250 E01 012_065
CLUTCH SHAFT

FIG.86



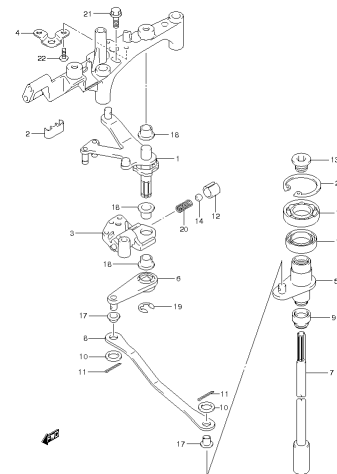
DF250 E01 012_066
CLUTCH SHAFT

FIG.87



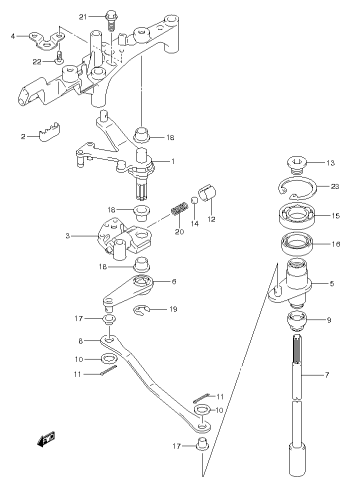
DF250 E01 012_067
CLUTCH SHAFT

FIG.88



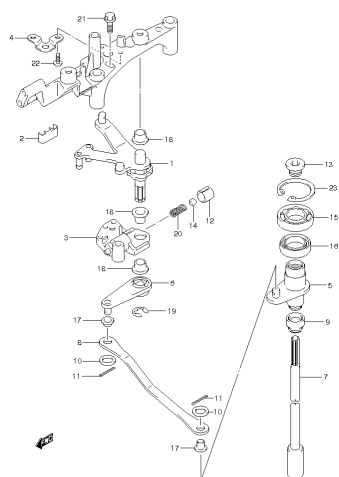
DF250 E01 012_068
CLUTCH SHAFT

FIG.89



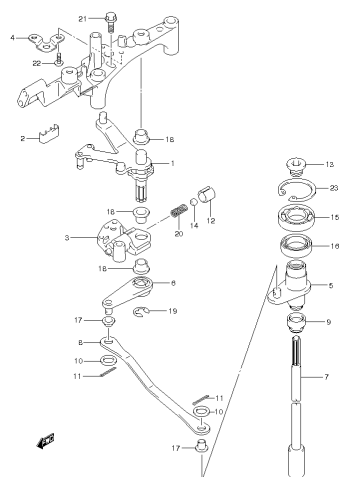
DF250 E01 012_089
CLUTCH SHAFT

FIG.90



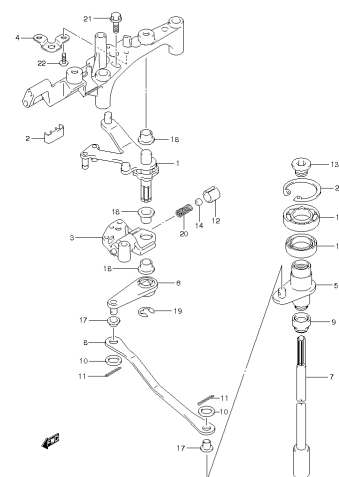
DF250 E01 012_090
CLUTCH SHAFT

FIG.91



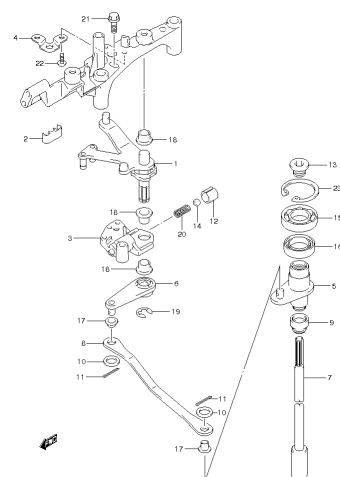
DF250 E01 012_091
CLUTCH SHAFT

FIG.92



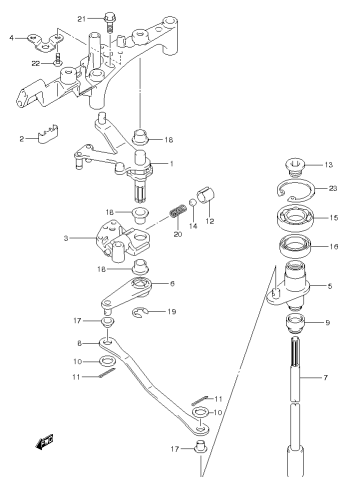
DF250 E01 012_092
CLUTCH SHAFT

FIG.93



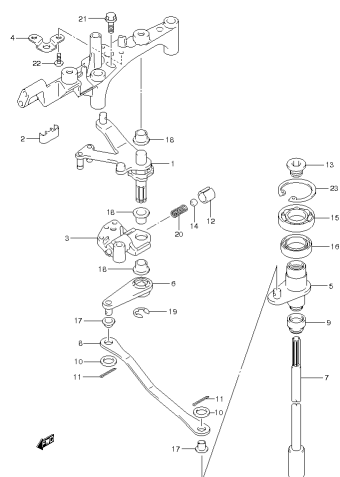
DF250 E01 012_093
CLUTCH SHAFT

FIG.94



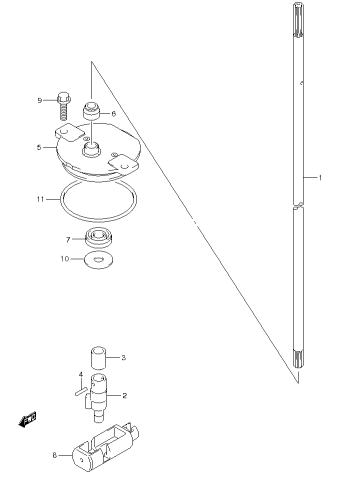
DF250 E01 012_094
CLUTCH SHAFT

FIG.95



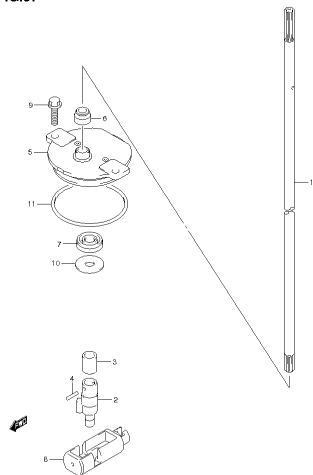
DF250 E01 012_095
CLUTCH SHAFT

FIG.96



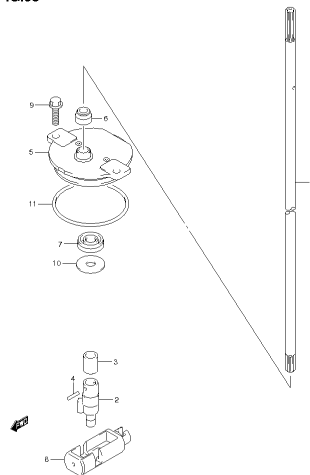
DF250 E01 012_096
CLUTCH RCD

FIG.97



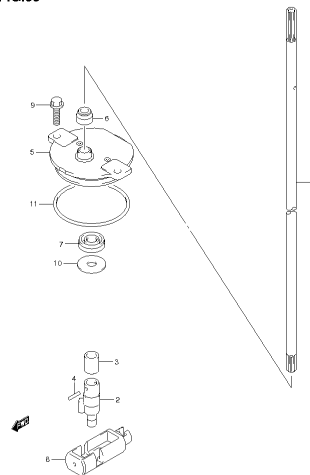
DF250 E01 012_097
CLUTCH ROD

FIG.98



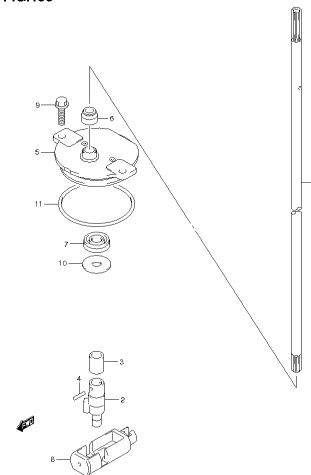
DF250 E01 012_098
CLUTCH ROD

FIG.99



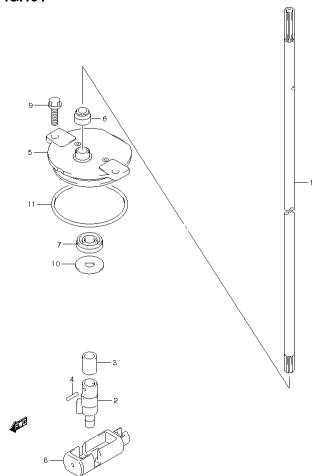
DF250 E01 012_099
CLUTCH ROD

FIG.100



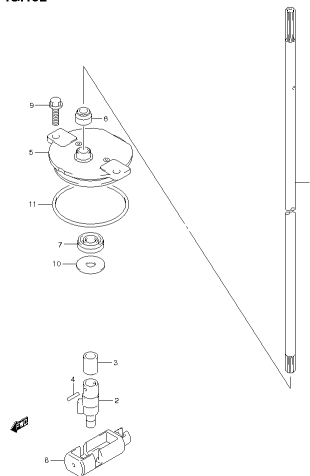
DF250 E01 012_100
CLUTCH ROD

FIG.101



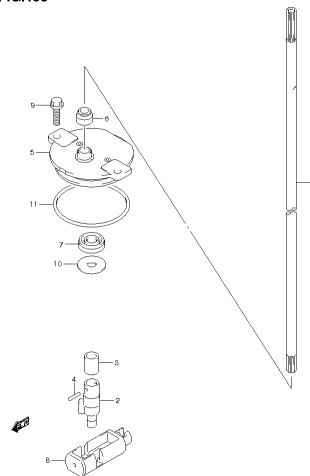
DF250 E01 012_101
CLUTCH ROD

FIG.102



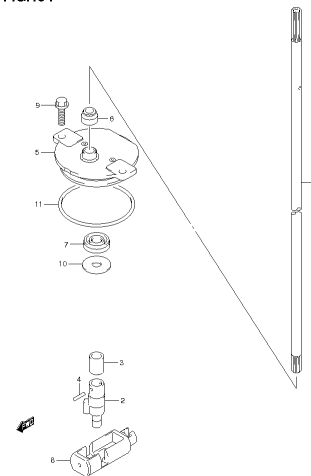
DF250 E01 012_102
CLUTCH ROD

FIG.103



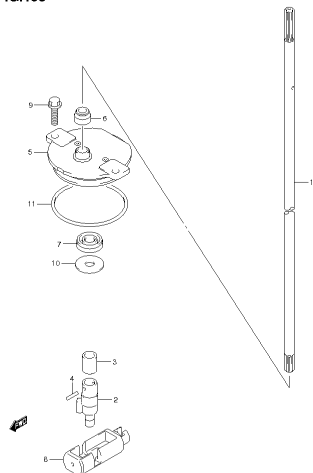
DF250 E01 012_103
CLUTCH ROD

FIG.104



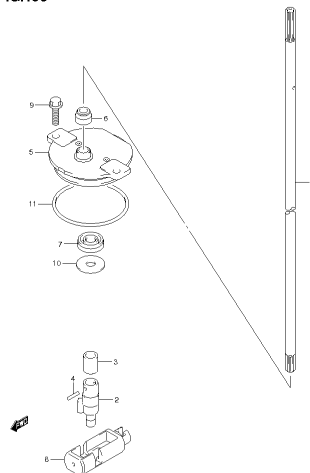
DF250 E01 012_104
CLUTCH ROD

FIG.105



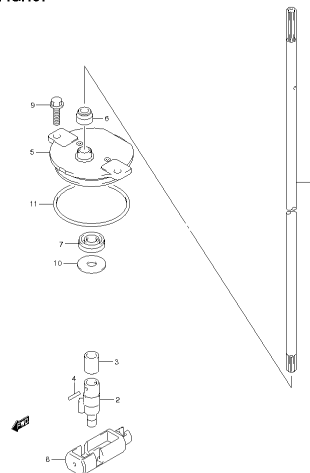
DF250 E01 012_105
CLUTCH ROD

FIG.106



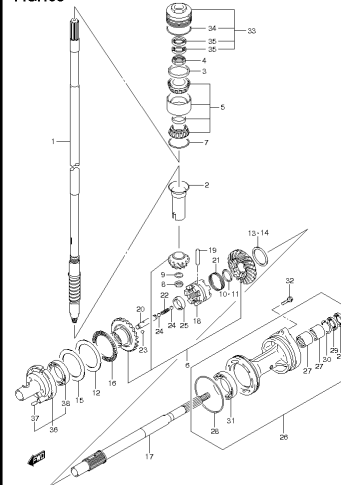
DF250 E01 012_106
CLUTCH ROD

FIG.107



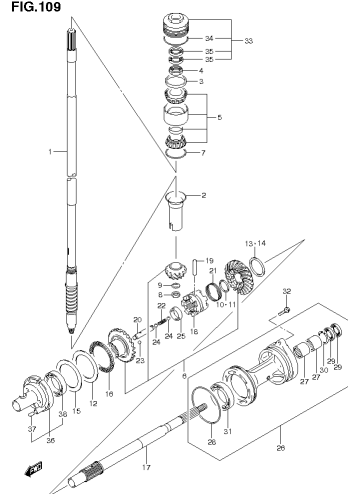
DF250 E01 012_107
CLUTCH ROD

FIG.108



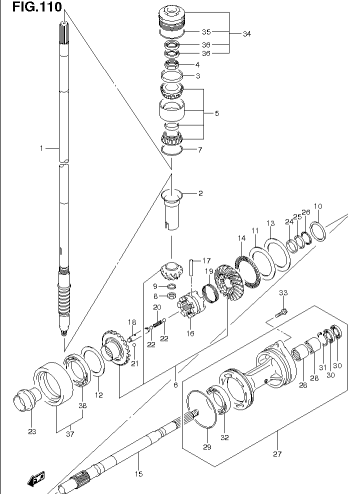
DF250 E01 012_108
TRANSMISSION

FIG.109



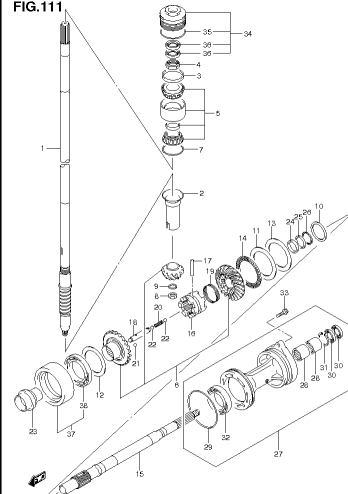
DF250 E01 012_109
TRANSMISSION

FIG.110



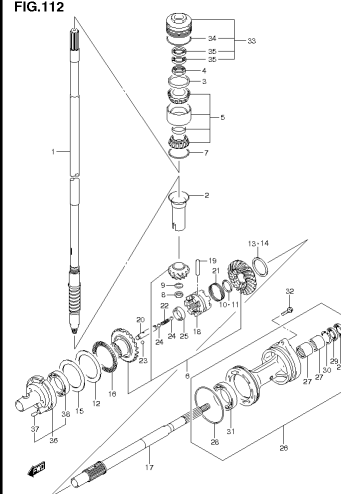
DF250 E01 012_110
TRANSMISSION

FIG.111



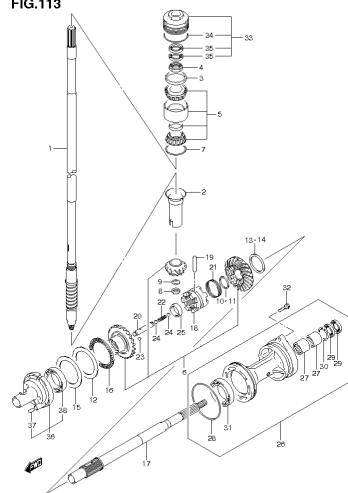
DF250 E01 012_111
TRANSMISSION

FIG.112



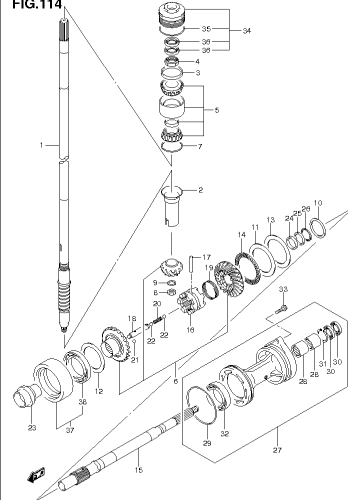
DF250 E01 012_112
TRANSMISSION

FIG.113



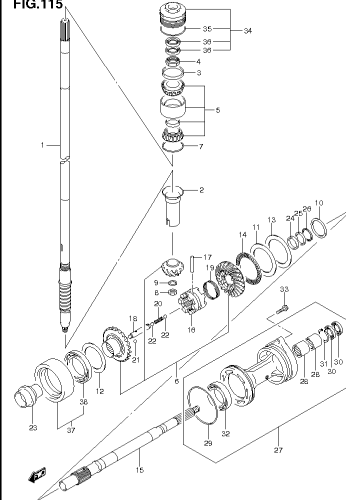
DP250 E01 012_113
TRANSMISSION

FIG.114



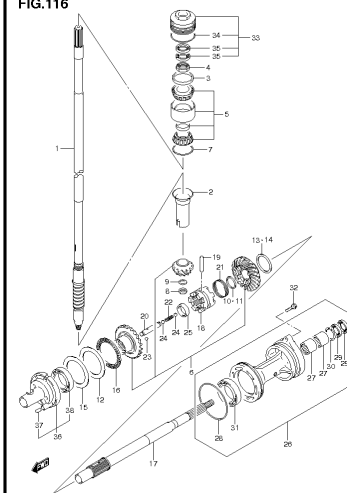
DP250 E01 012_114
TRANSMISSION

FIG.115



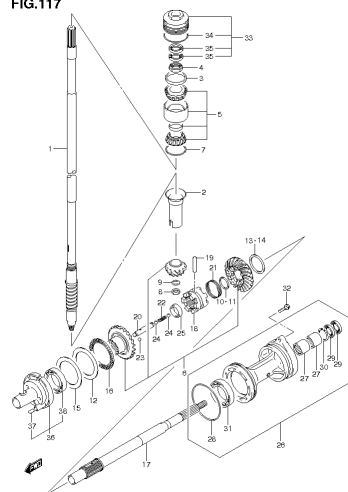
DP250 E01 012_115
TRANSMISSION

FIG.116



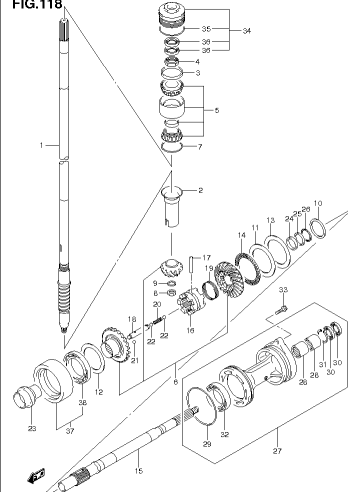
DP250 E01 012_116
TRANSMISSION

FIG.117



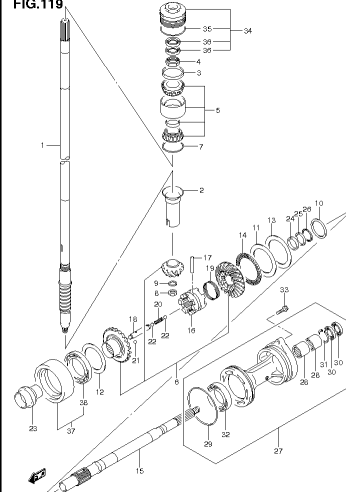
DP250 E01 012_117
TRANSMISSION

FIG.118



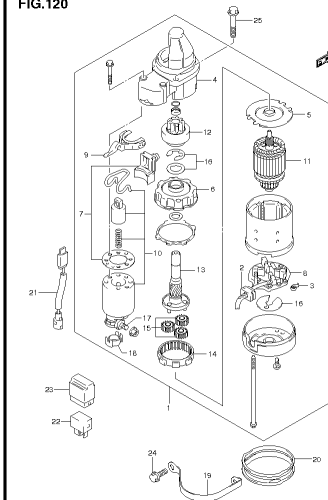
DP250 E01 012_118
TRANSMISSION

FIG.119



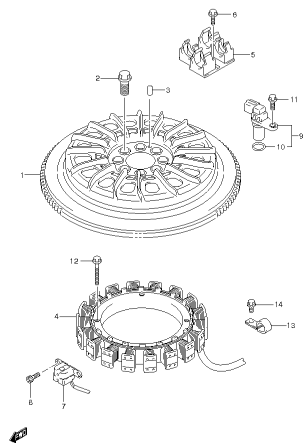
DP250 E01 012_119
TRANSMISSION

FIG.120



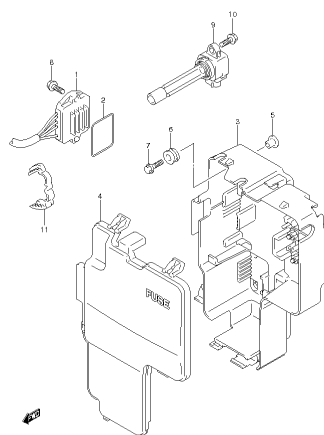
DP250 E01 012_120
STARTING MOTOR

FIG.121



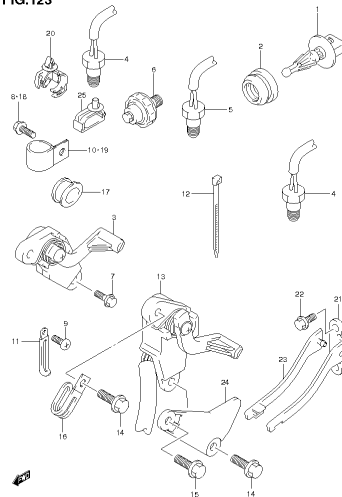
DF250 E01 012_121
MAGNETO

FIG.122



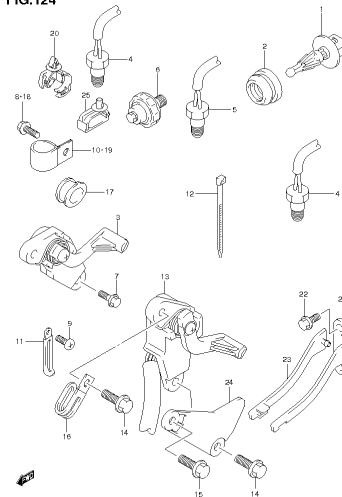
DF250 E01 012_122
RECTIFICATION COIL

FIG.123



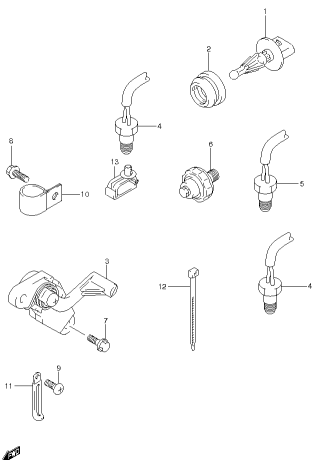
DF250 E01 012_123
SENSOR

FIG.124



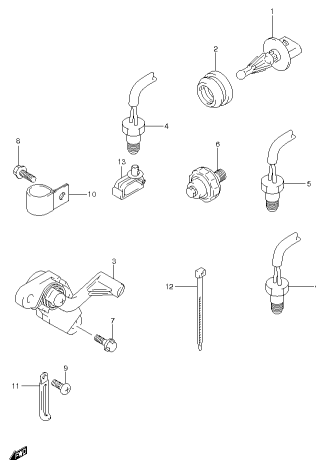
DF250 E01 012_124
SENSOR

FIG.125



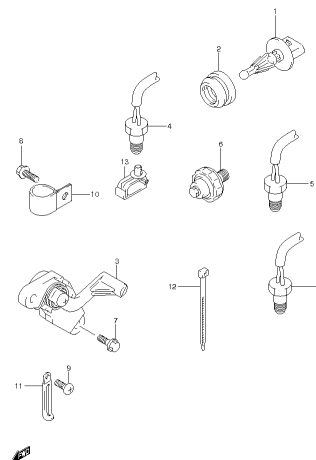
DF250 E01 012_125
SENSOR

FIG.126



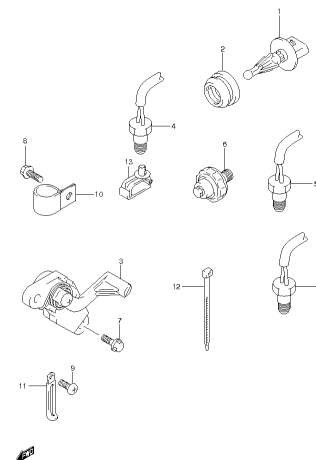
DF250 E01 012_126
SENSOR

FIG.127



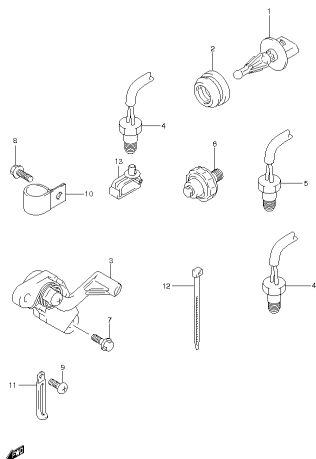
DF250 E01 012_127
SENSOR

FIG.128



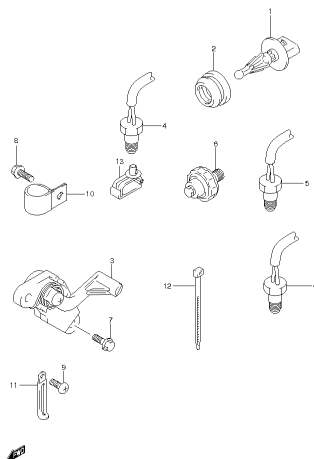
DF250 E01 012_128
SENSOR

FIG.129



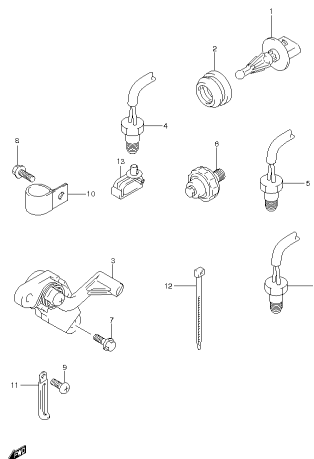
DF250 EO1 012_129
SENSOR

FIG.130



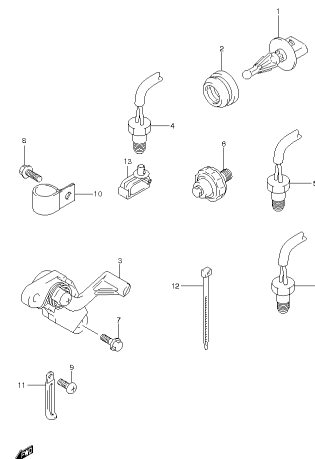
DF250 EO1 012_130
SENSOR

FIG.131



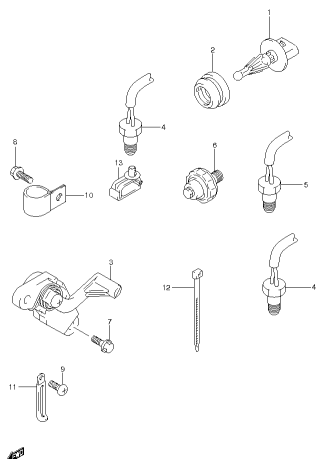
DF250 EO1 012_131
SENSOR

FIG.132



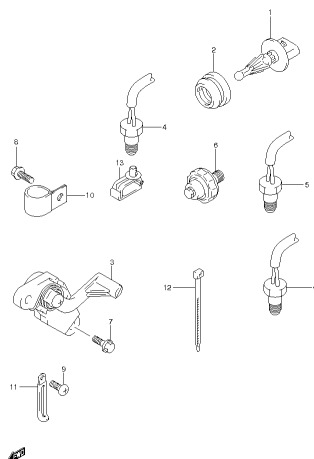
DF250 EO1 012_132
SENSOR

FIG.133



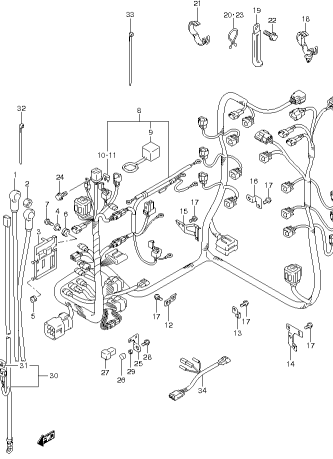
DF250 EO1 012_133
SENSOR

FIG.134



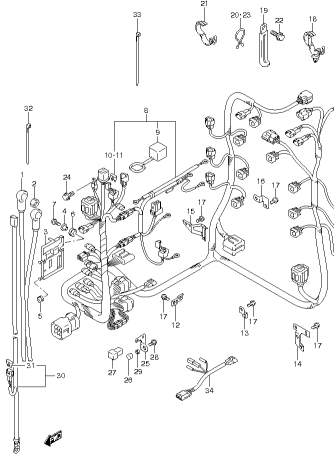
DF250 EO1 012_134
SENSOR

FIG.135



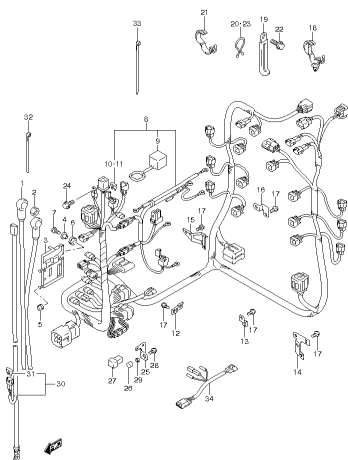
DF250 EO1 012_135
HARNESS

FIG.136



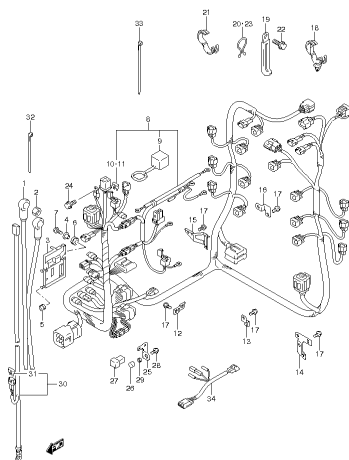
DF250 EO1 012_136
HARNESS

FIG.137



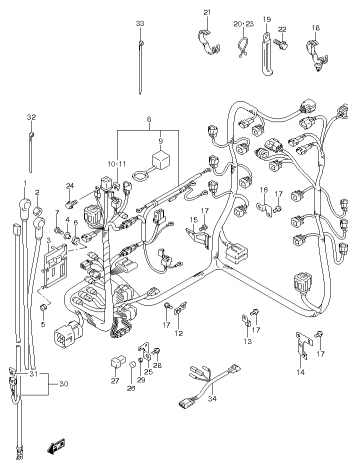
DF250 E01 012_137
HARNESS

FIG.138



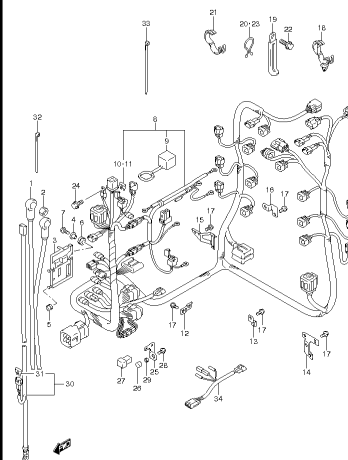
DF250 E01 012_138
HARNESS

FIG.139



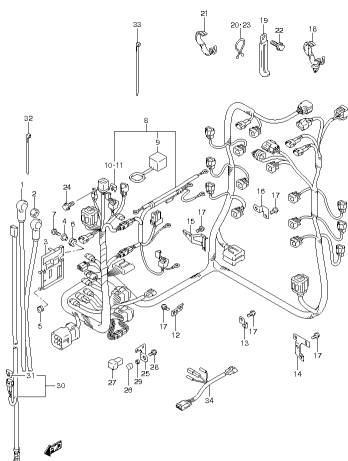
DF250 E01 012_139
HARNESS

FIG.140



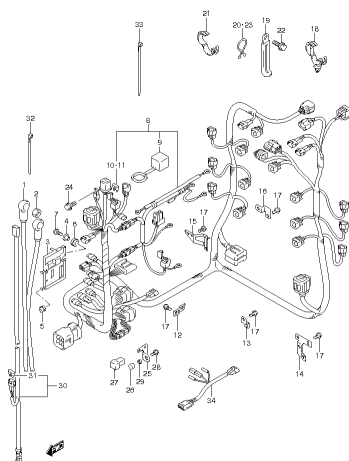
DF250 E01 012_140
HARNESS

FIG.141



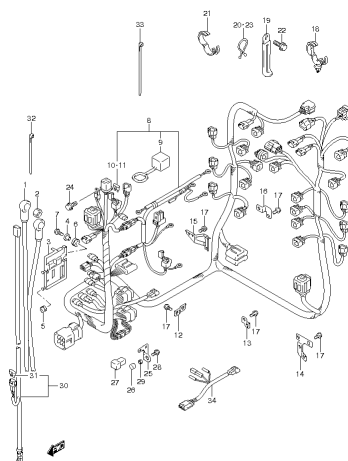
DF250 E01 012_141
HARNESS

FIG.142



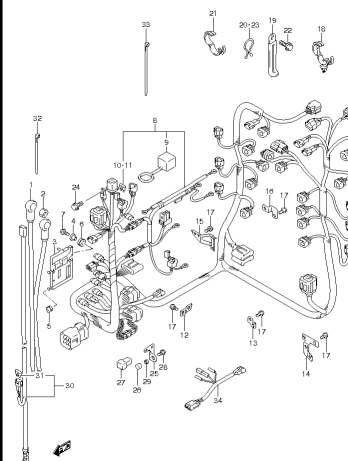
DF250 E01 012_142
HARNESS

FIG.143



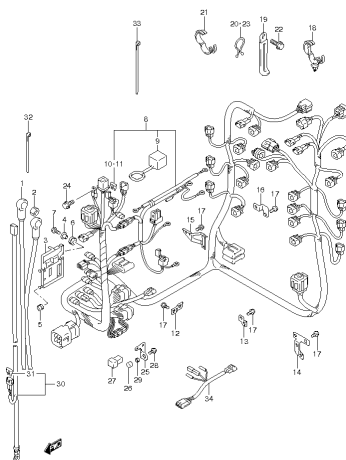
DF250 E01 012_143
HARNESS

FIG.144



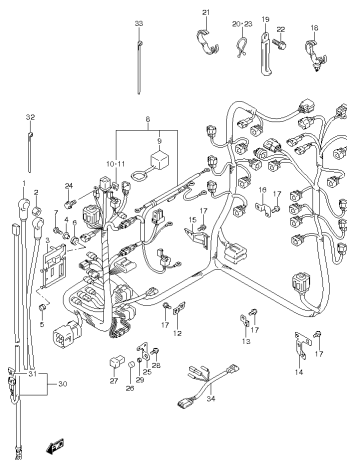
DF250 E01 012_144
HARNESS

FIG.145



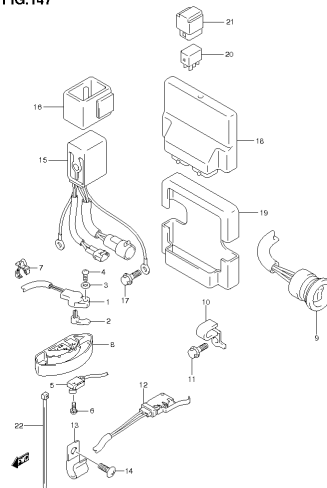
DF250 E01 012_145
WIRING

FIG.146



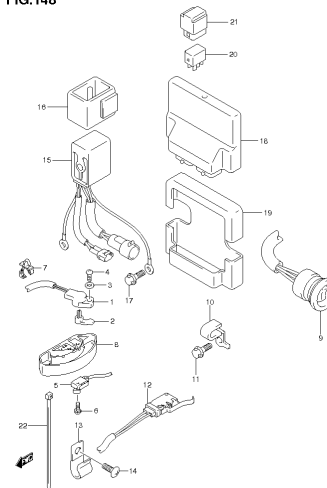
DF250 E01 012_146
WIRING

FIG.147



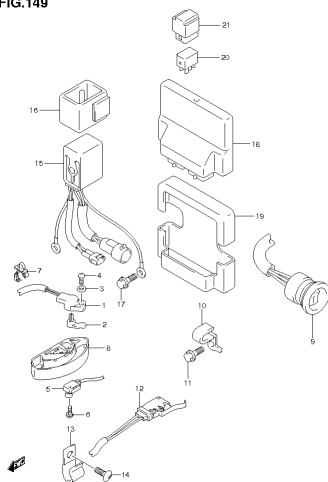
DF250 E01 012_147
PTT SWITCHING ENGINE CONTROL UNIT

FIG.148



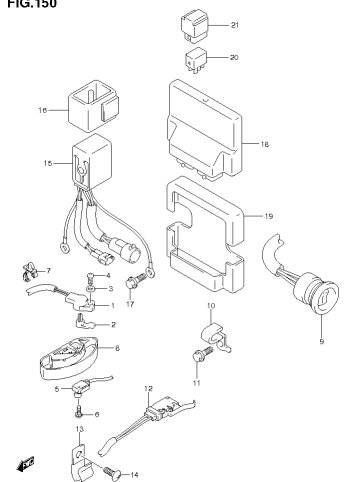
DF250 E01 012_148
PTT SWITCHING ENGINE CONTROL UNIT

FIG.149



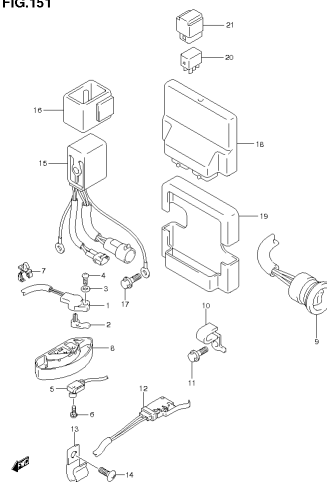
DF250 E01 012_149
PTT SWITCHING ENGINE CONTROL UNIT

FIG.150



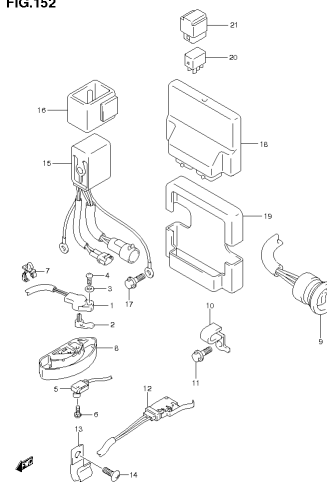
DF250 E01 012_150
PTT SWITCHING ENGINE CONTROL UNIT

FIG.151



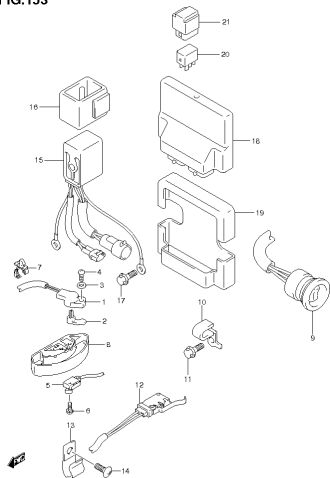
DF250 E01 012_151
PTT SWITCHING ENGINE CONTROL UNIT

FIG.152



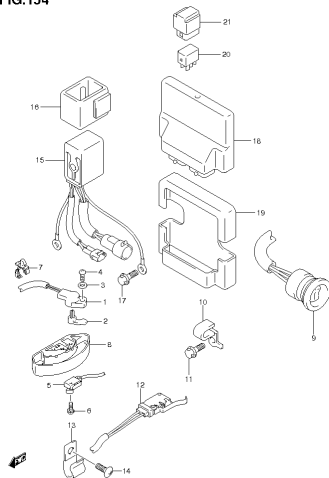
DF250 E01 012_152
PTT SWITCHING ENGINE CONTROL UNIT

FIG.153



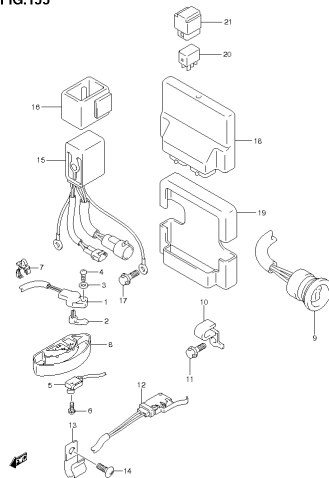
DF260 E01 012_153
PTT SWITCH ENGINE CONTROL UNIT

FIG.154



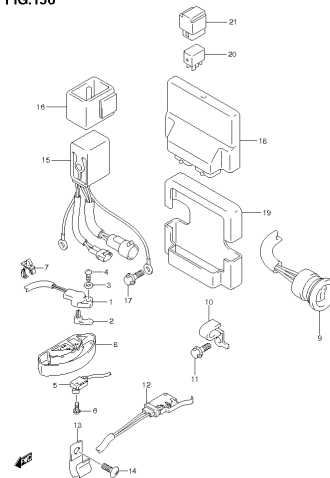
DF260 E01 012_154
PTT SWITCH ENGINE CONTROL UNIT

FIG.155



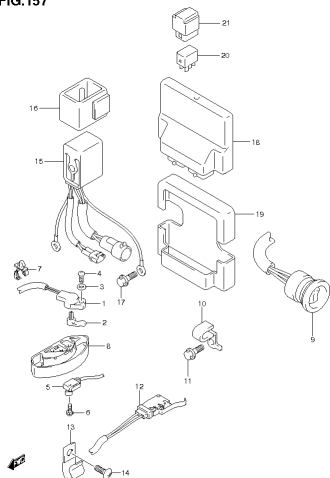
DF260 E01 012_155
PTT SWITCH ENGINE CONTROL UNIT

FIG.156



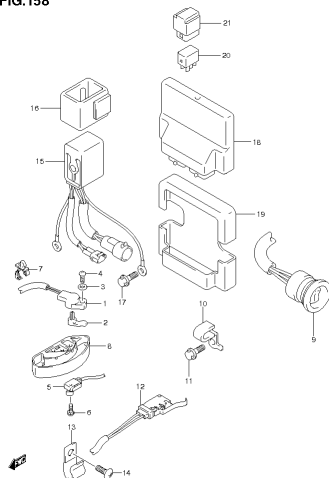
DF260 E01 012_156
PTT SWITCH ENGINE CONTROL UNIT

FIG.157



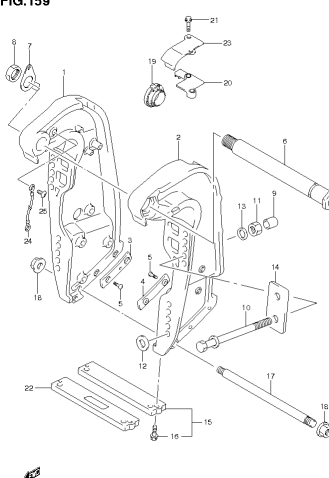
DF260 E01 012_157
PTT SWITCH ENGINE CONTROL UNIT

FIG.158



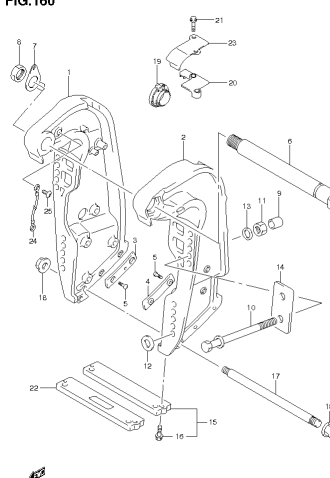
DF260 E01 012_158
PTT SWITCH ENGINE CONTROL UNIT

FIG.159



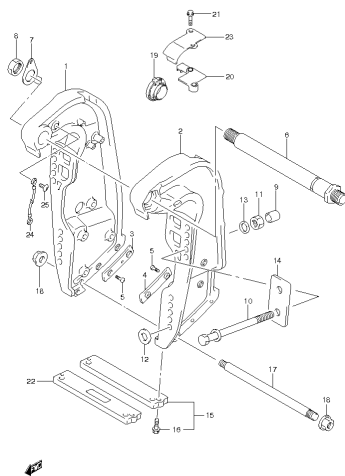
DF260 E01 012_159
LAMP BRACKET TRANSOM

FIG.160



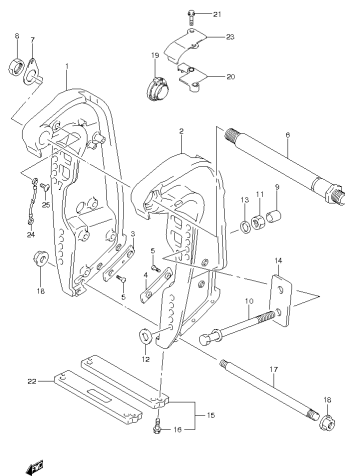
DF260 E01 012_160
LAMP BRACKET TRANSOM

FIG.161



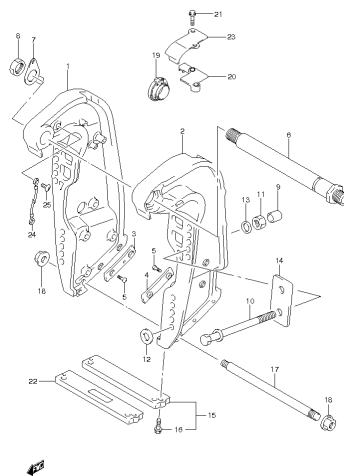
DF250 E01 012_161
CLAMP BRACKET TRANSOM

FIG.162



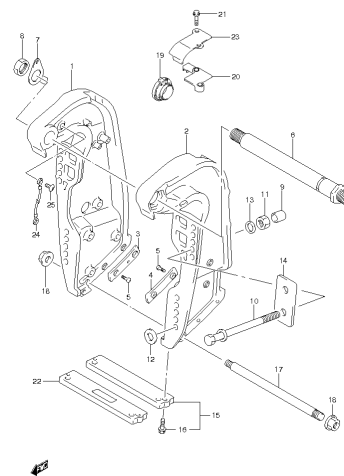
DF250 E01 012_162
CLAMP BRACKET TRANSOM

FIG.163



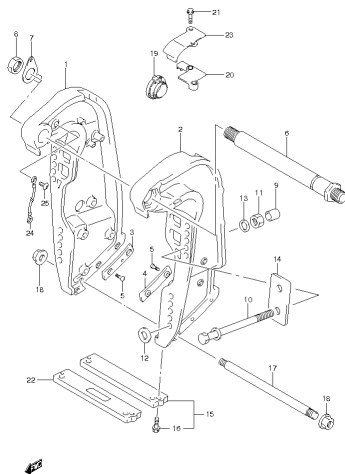
DF250 E01 012_163
CLAMP BRACKET TRANSOM

FIG.164



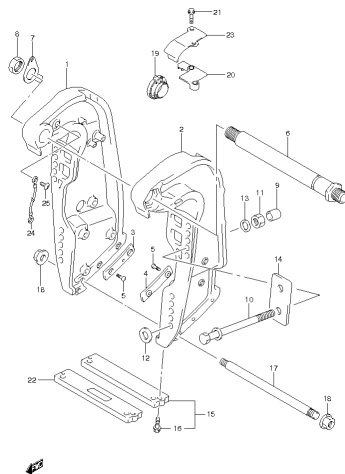
DF250 E01 012_164
CLAMP BRACKET TRANSOM

FIG.165



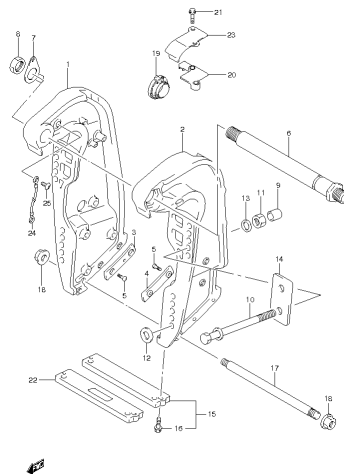
DF250 E01 012_165
CLAMP BRACKET TRANSOM

FIG.166



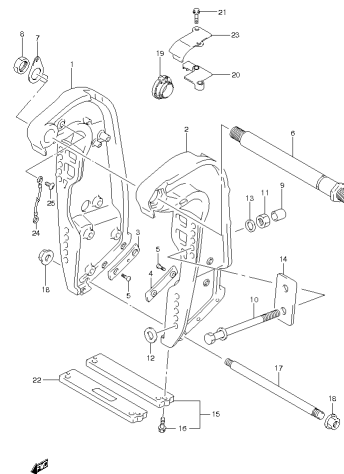
DF250 E01 012_166
CLAMP BRACKET TRANSOM

FIG.167



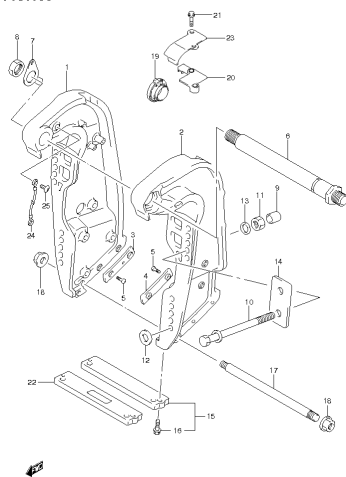
DF250 E01 012_167
CLAMP BRACKET TRANSOM

FIG.168



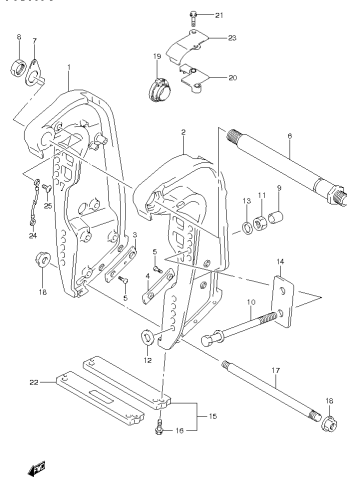
DF250 E01 012_168
CLAMP BRACKET TRANSOM

FIG.169



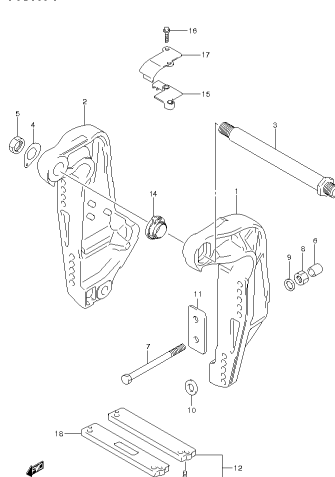
DF250 E01 012_169
CLAMP BRACKET TRANSOM

FIG.170



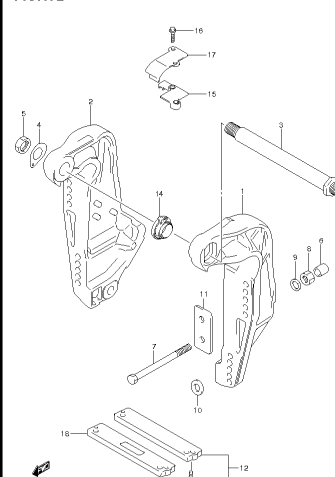
DF250 E01 012_170
CLAMP BRACKET TRANSOM

FIG.171



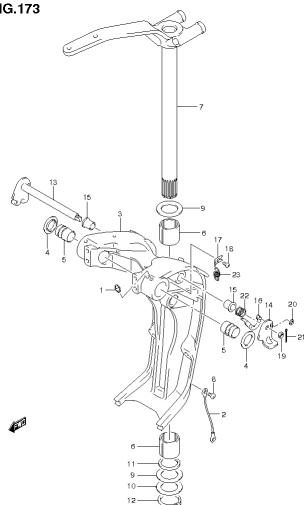
DF250 E01 012_171
CLAMP BRACKET TRANSOM

FIG.172



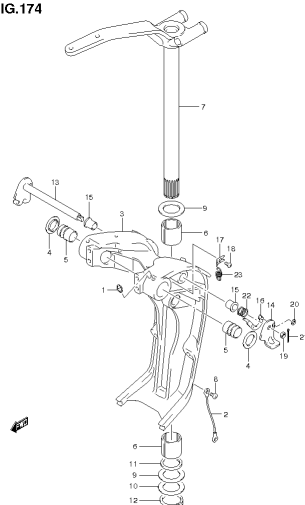
DF250 E01 012_172
CLAMP BRACKET TRANSOM

FIG.173



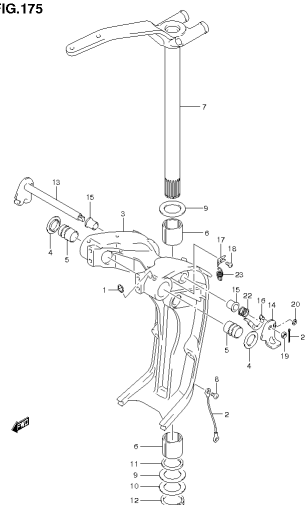
DF250 E01 012_173
SWIVEL BRACKET TRANSOM

FIG.174



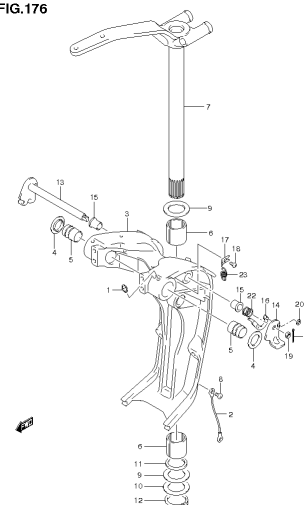
DF250 E01 012_174
SWIVEL BRACKET TRANSOM

FIG.175



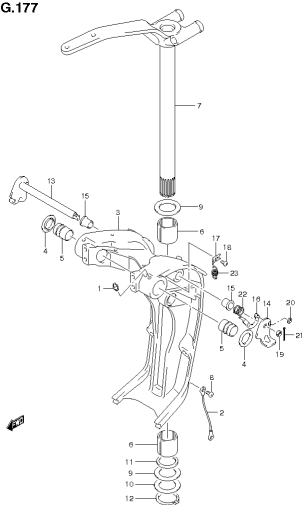
DF250 E01 012_175
SWIVEL BRACKET TRANSOM

FIG.176



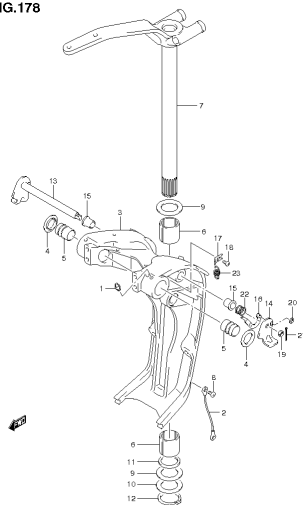
DF250 E01 012_176
SWIVEL BRACKET TRANSOM

FIG.177



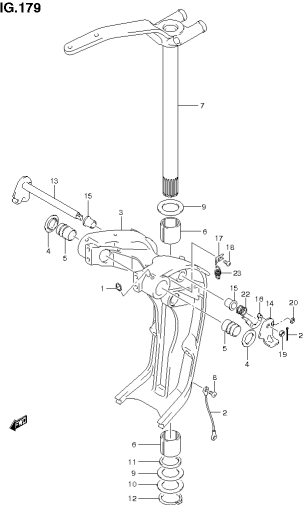
DF250 E01 012_177
SWIVEL BRACKET TRANSOM

FIG.178



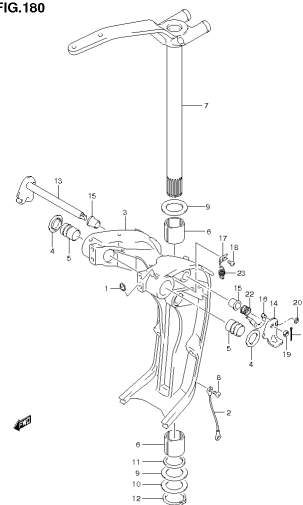
DF250 E01 012_178
SWIVEL BRACKET TRANSOM

FIG.179



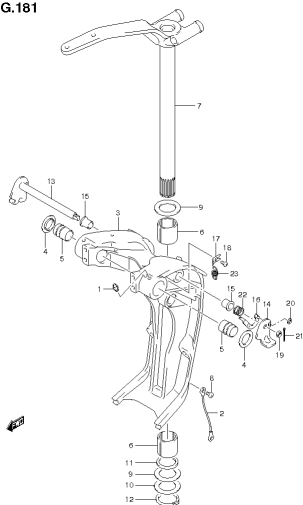
DF250 E01 012_179
SWIVEL BRACKET TRANSOM

FIG.180



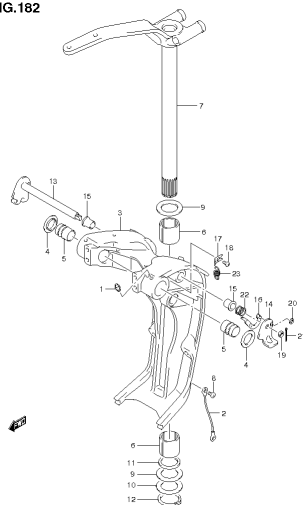
DF250 E01 012_180
SWIVEL BRACKET TRANSOM

FIG.181



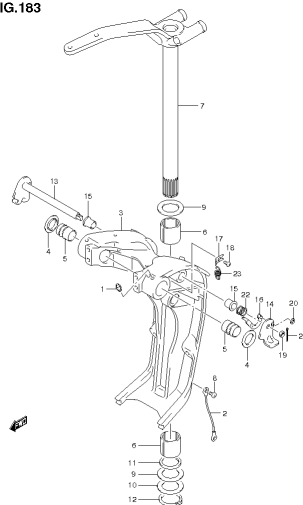
DF250 E01 012_181
SWIVEL BRACKET TRANSOM

FIG.182



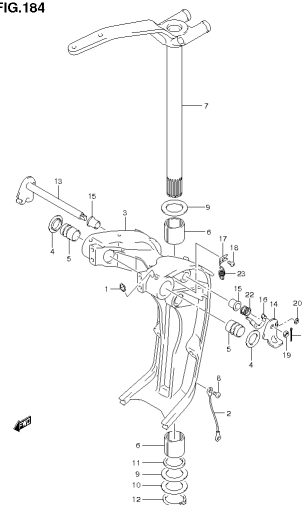
DF250 E01 012_182
SWIVEL BRACKET TRANSOM

FIG.183



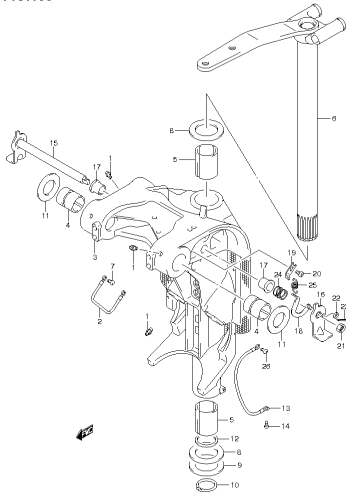
DF250 E01 012_183
SWIVEL BRACKET TRANSOM

FIG.184



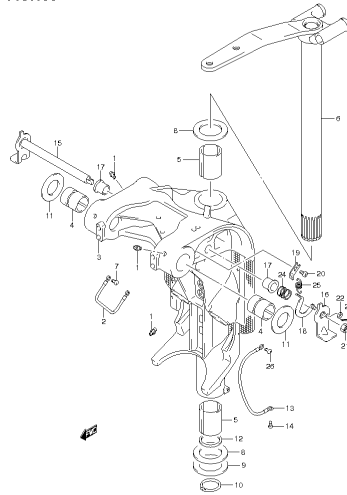
DF250 E01 012_184
SWIVEL BRACKET TRANSOM

FIG.185



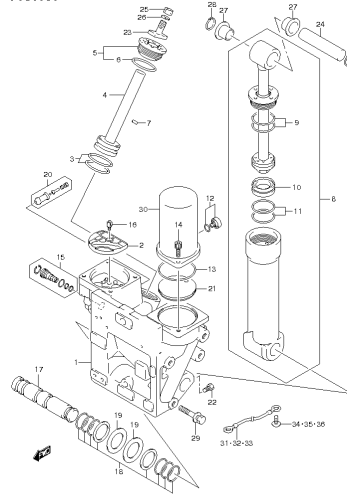
DF250 E01 012_105
SWIVEL BRACKET TRANSOM

FIG.186



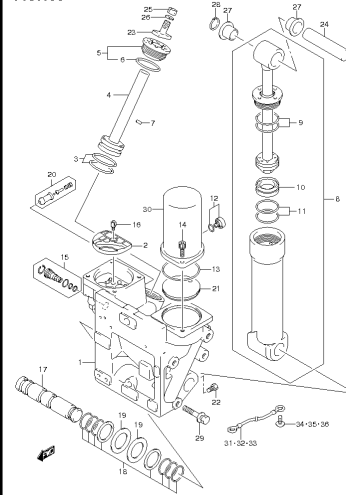
DF250 E01 012_106
SWIVEL BRACKET TRANSOM

FIG.187



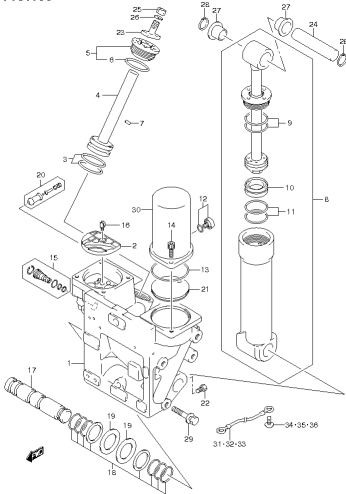
DF250 E01 012_107
TRIM CYLINDER TRANSOM

FIG.188



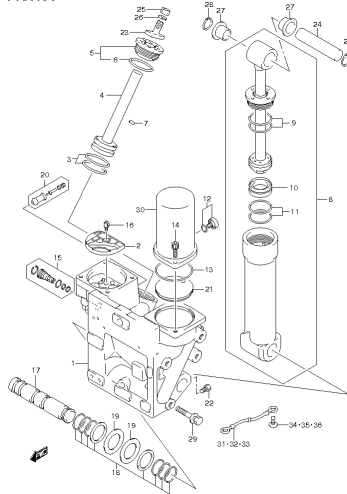
DF250 E01 012_108
TRIM CYLINDER TRANSOM

FIG.189



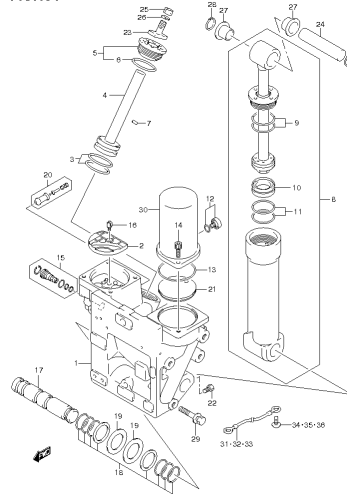
DF250 E01 012_109
TRIM CYLINDER TRANSOM

FIG.190



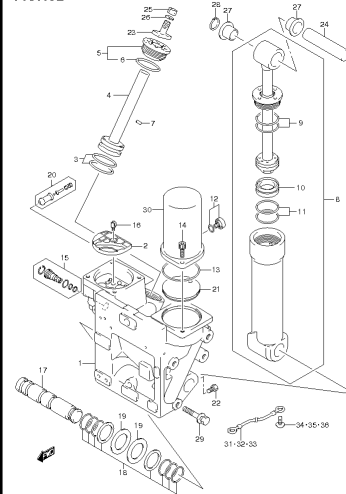
DF250 E01 012_190
TRIM CYLINDER TRANSOM

FIG.191



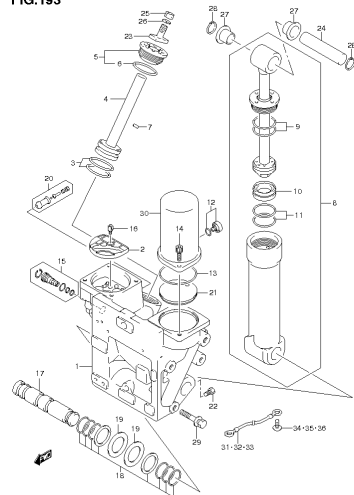
DF250 E01 012_191
TRIM CYLINDER TRANSOM

FIG.192



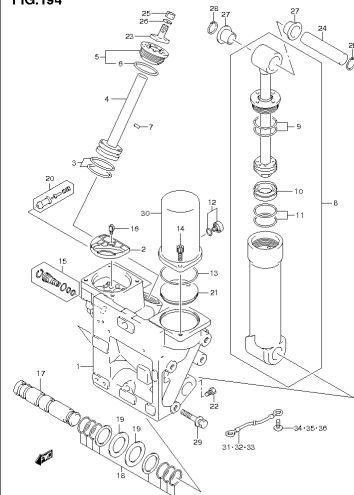
DF250 E01 012_192
TRIM CYLINDER TRANSOM

FIG.193



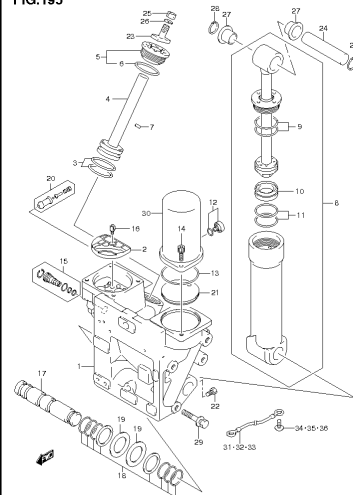
DF250 E01 012_193
TRIM CYLINDER TRANSOM

FIG.194



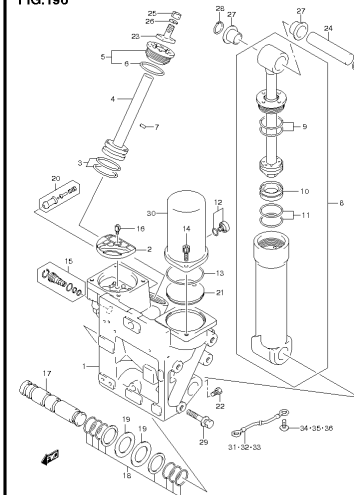
DF250 E01 012_194
TRIM CYLINDER TRANSOM

FIG.195



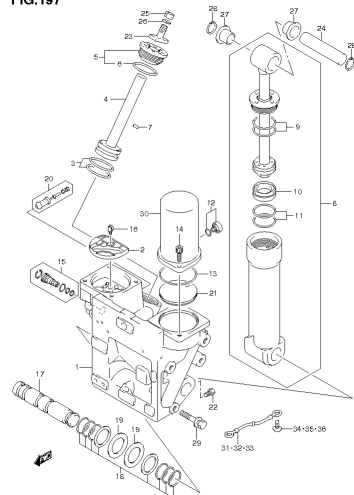
DF250 E01 012_195
TRIM CYLINDER TRANSOM

FIG.196



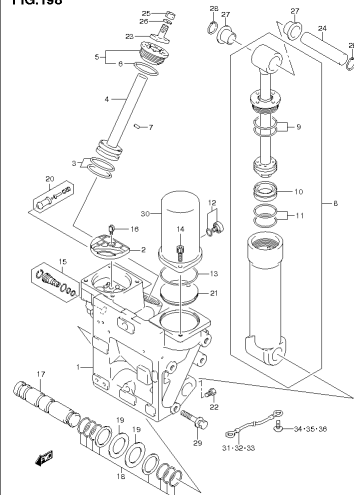
DF250 E01 012_196
TRIM CYLINDER TRANSOM

FIG.197



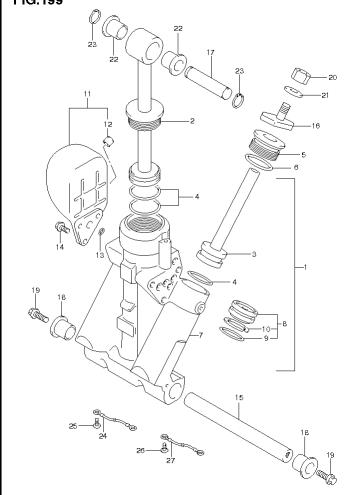
DF250 E01 012_197
TRIM CYLINDER TRANSOM

FIG.198



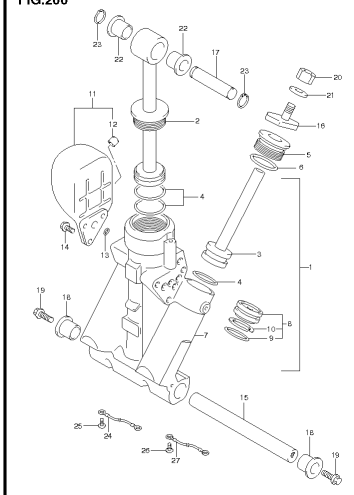
DF250 E01 012_198
TRIM CYLINDER TRANSOM

FIG.199



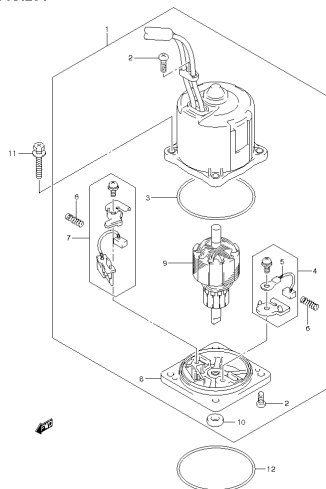
DF250 E01 012_199
TRIM CYLINDER TRANSOM

FIG.200



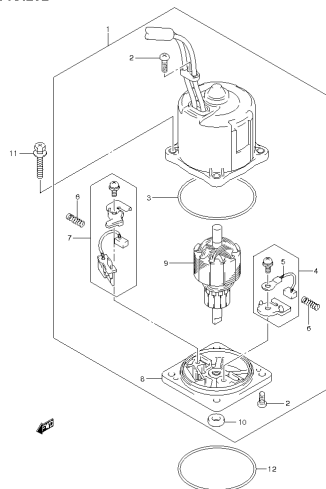
DF250 E01 012_200
TRIM CYLINDER TRANSOM

FIG.201



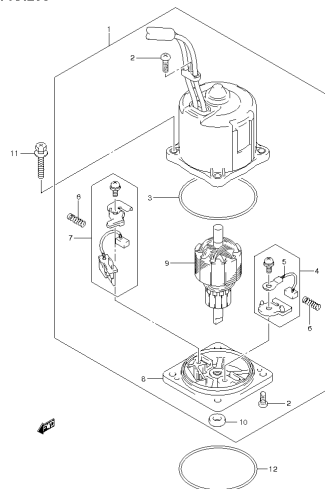
DF250 E01 012_201
PTT MOTOR TRANSOM

FIG.202



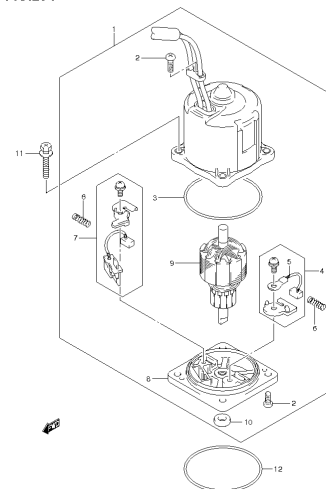
DF250 E01 012_202
PTT MOTOR TRANSOM

FIG.203



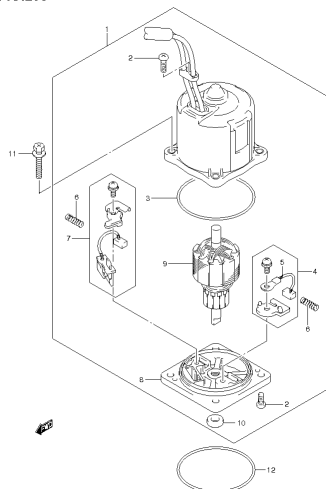
DF250 E01 012_203
PTT MOTOR TRANSOM

FIG.204



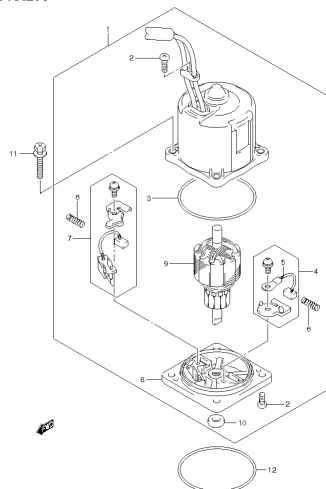
DF250 E01 012_204
PTT MOTOR TRANSOM

FIG.205



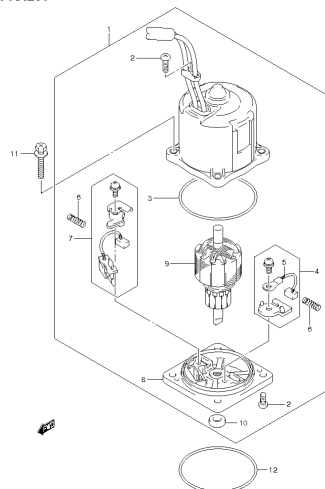
DF250 E01 012_205
PTT MOTOR TRANSOM

FIG.206



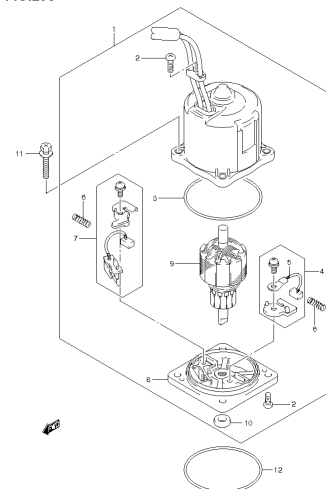
DF250 E01 012_206
PTT MOTOR TRANSOM

FIG.207



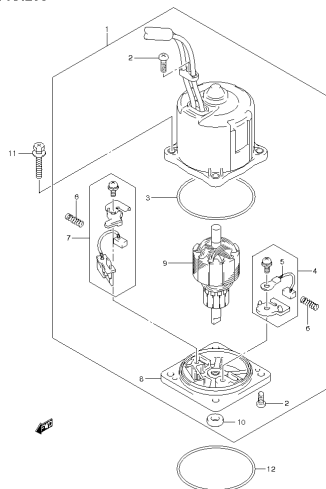
DF250 E01 012_207
PTT MOTOR TRANSOM

FIG.208



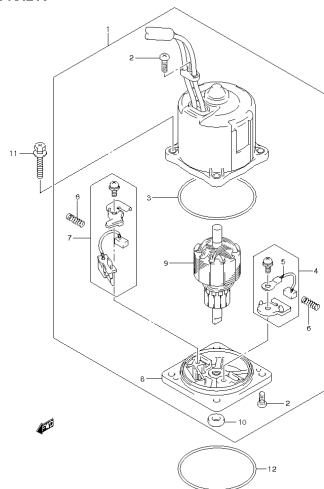
DF250 E01 012_208
PTT MOTOR TRANSOM

FIG.209



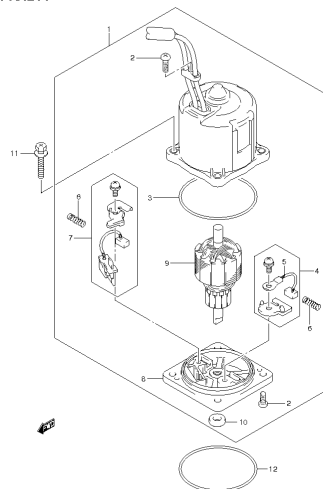
DF250 E01 012_209
PTT MOTOR TRANSOM

FIG.210



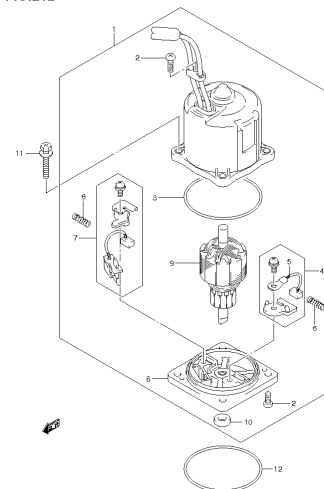
DF250 E01 012_210
PTT MOTOR TRANSOM

FIG.211



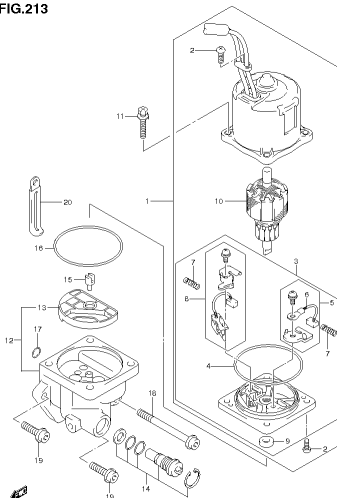
DF250 E01 012_211
PTT MOTOR TRANSOM

FIG.212



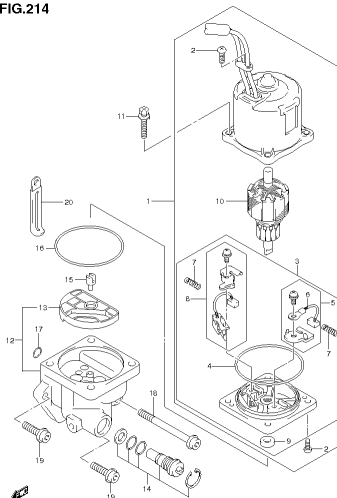
DF250 E01 012_212
PTT MOTOR TRANSOM

FIG.213



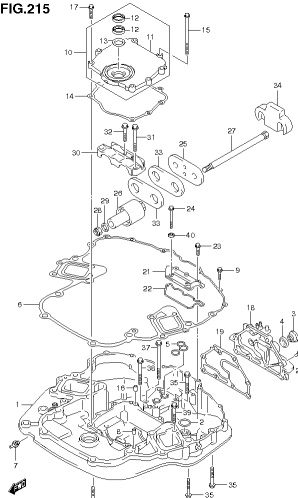
DF250 E01 012_213
PTT MOTOR TRANSOM

FIG.214



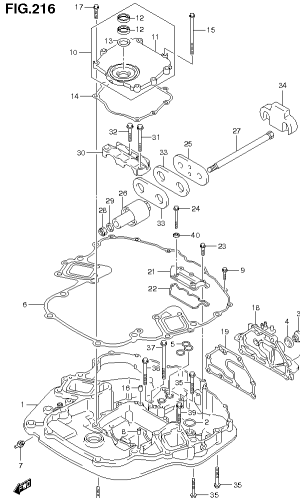
DF250 E01 012_214
PTT MOTOR TRANSOM

FIG.215



DF250 E01 012_215
ENGINE HOLDER

FIG.216



DF250 E01 012_216
ENGINE HOLDER

FIG.217

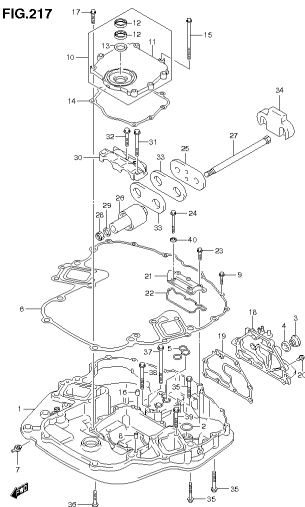
DF250 E01 012_217
ENGINE HOLDER

FIG.218

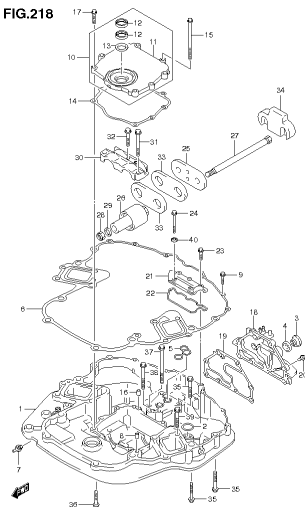
DF250 E01 012_218
ENGINE HOLDER

FIG.219

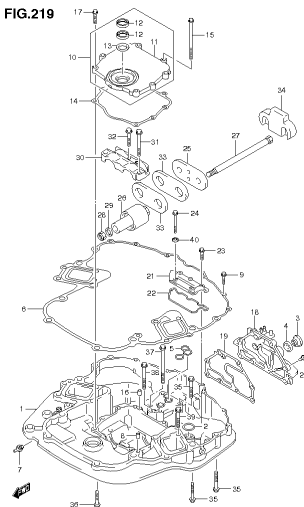
DF250 E01 012_219
ENGINE HOLDER

FIG.220

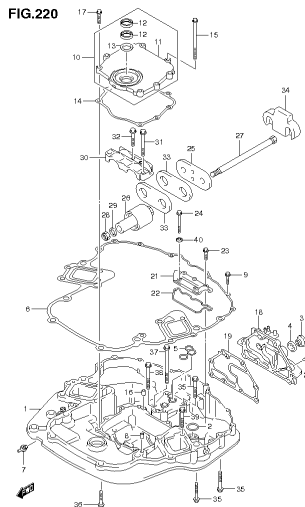
DF250 E01 012_220
ENGINE HOLDER

FIG.221

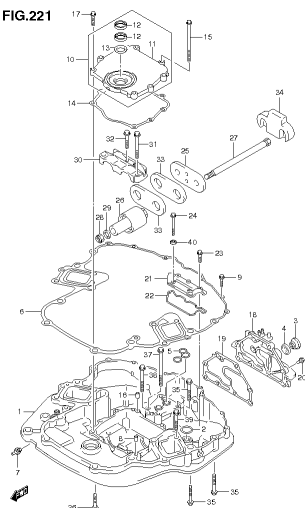
DF250 E01 012_221
ENGINE HOLDER

FIG.222

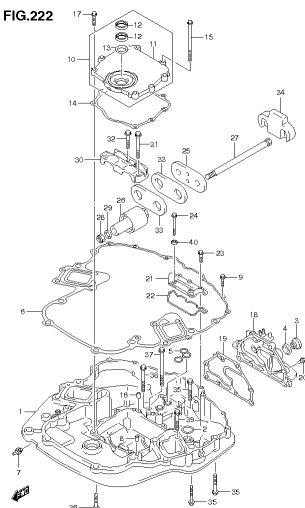
DF250 E01 012_222
ENGINE HOLDER

FIG.223

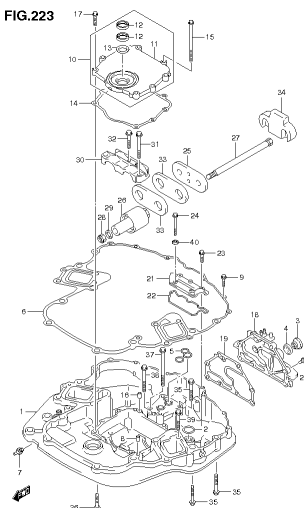
DF250 E01 012_223
ENGINE HOLDER

FIG.224

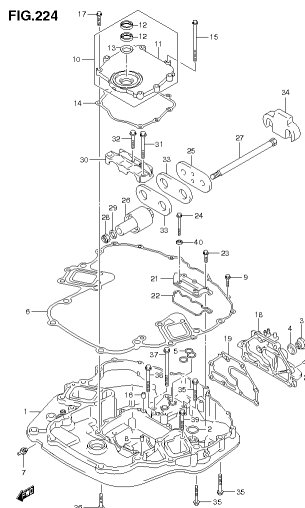
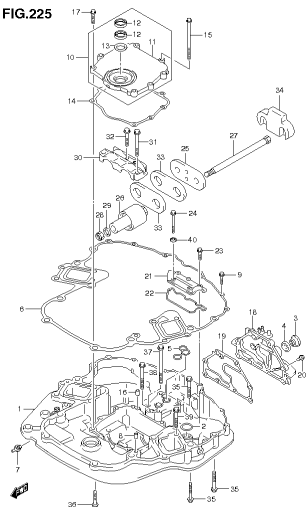
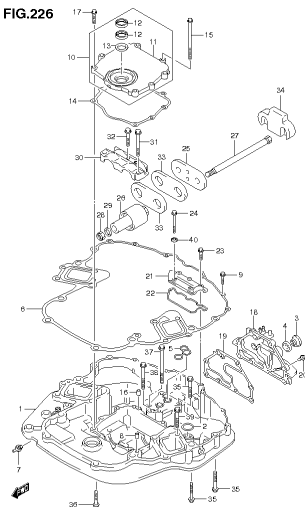
DF250 E01 012_224
ENGINE HOLDER

FIG.225



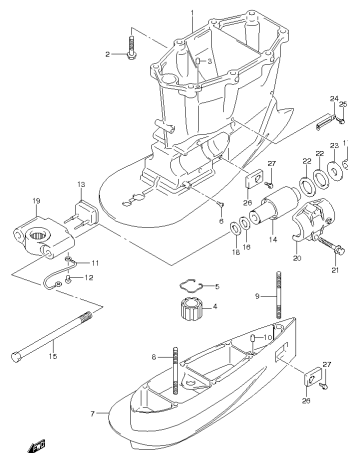
DF250 E01 012_225
ENGINE HOLDER

FIG.226



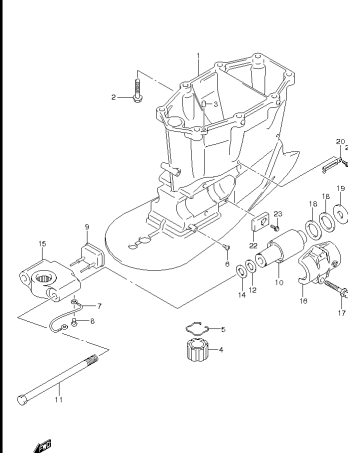
DF250 E01 012_226
ENGINE HOLDER

FIG.227



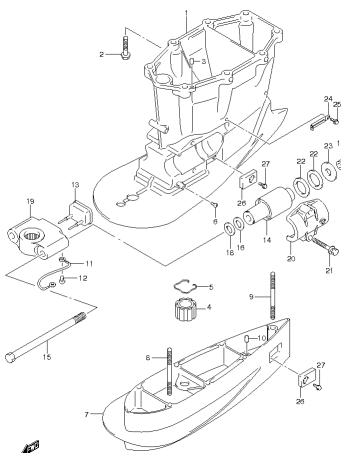
DF250 E01 012_227
DRIVE SHAFT HOUSING TRANSOM

FIG.228



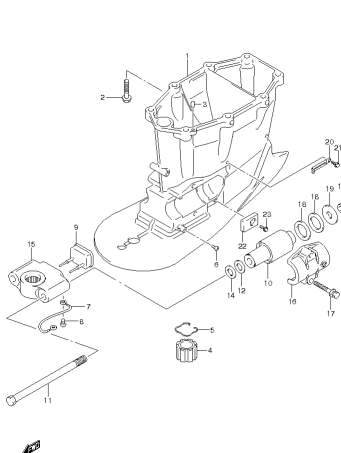
DF250 E01 012_228
DRIVE SHAFT HOUSING TRANSOM

FIG.229



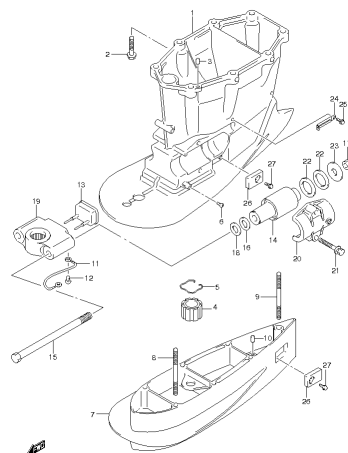
DF250 E01 012_229
DRIVE SHAFT HOUSING TRANSOM

FIG.230



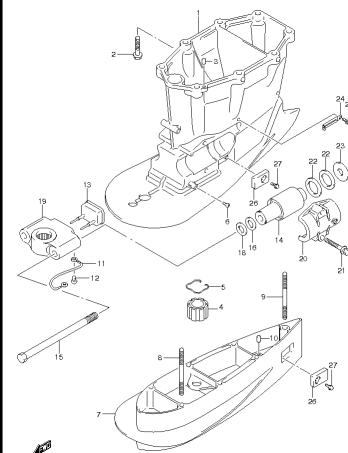
DF250 E01 012_230
DRIVE SHAFT HOUSING TRANSOM

FIG.231



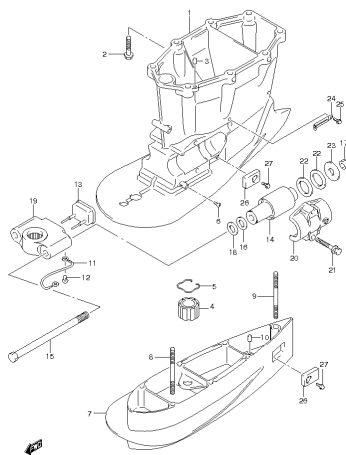
DF250 E01 012_231
DRIVE SHAFT HOUSING TRANSOM

FIG.232



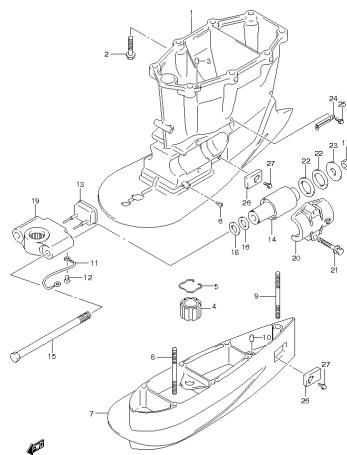
DF250 E01 012_232
DRIVE SHAFT HOUSING TRANSOM

FIG.233



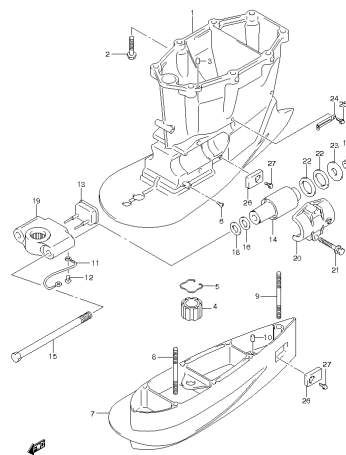
DF250 E01 012_233
DRIVE SHAFT HOUSING TRANSOM

FIG.234



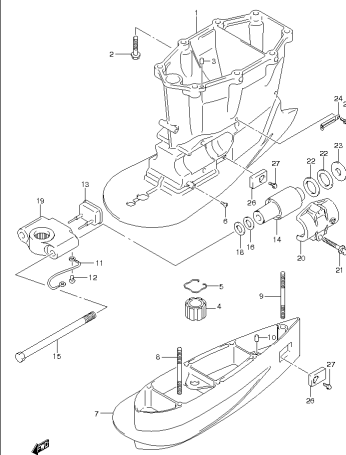
DF250 E01 012_234
DRIVE SHAFT HOUSING TRANSOM

FIG.235



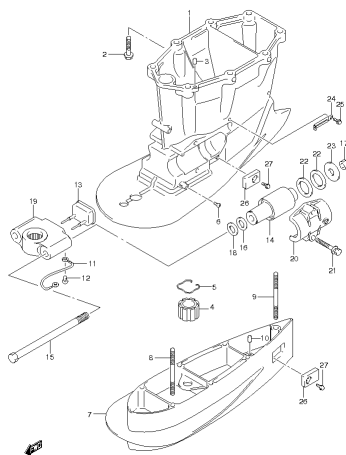
DF250 E01 012_235
DRIVE SHAFT HOUSING TRANSOM

FIG.236



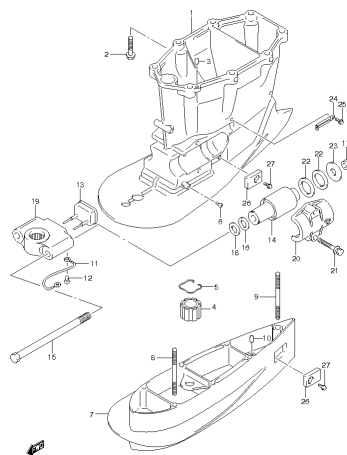
DF250 E01 012_236
DRIVE SHAFT HOUSING TRANSOM

FIG.237



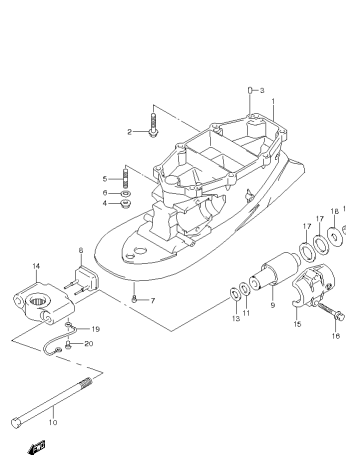
DF250 E01 012_237
DRIVE SHAFT HOUSING TRANSOM

FIG.238



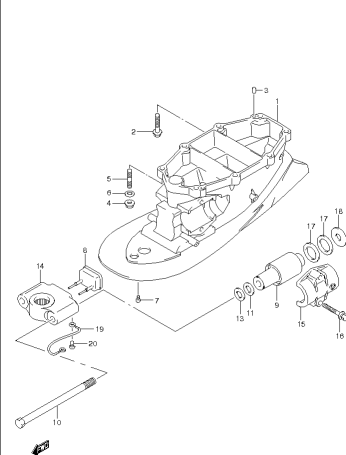
DF250 E01 012_238
DRIVE SHAFT HOUSING TRANSOM

FIG.239



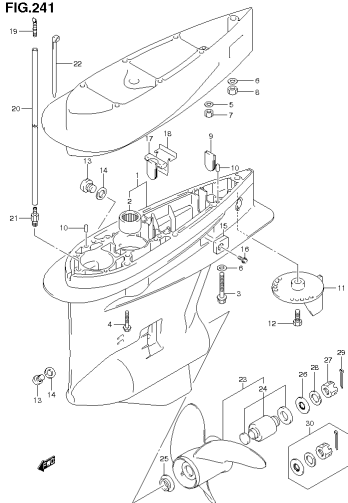
DF250 E01 012_239
DRIVE SHAFT HOUSING TRANSOM

FIG.240



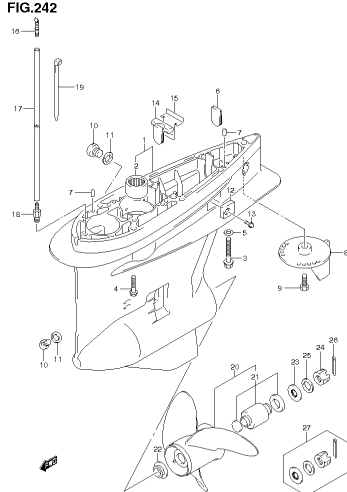
DF250 E01 012_240
DRIVE SHAFT HOUSING TRANSOM

FIG.241



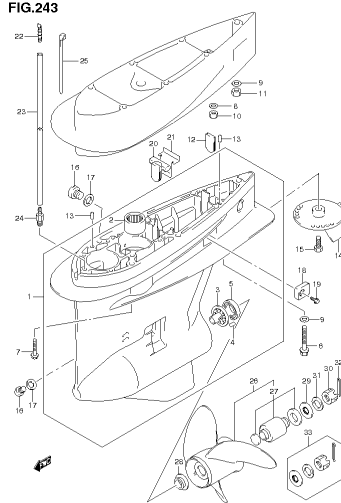
DF250 E01 012_241
GEAR CASE

FIG.242



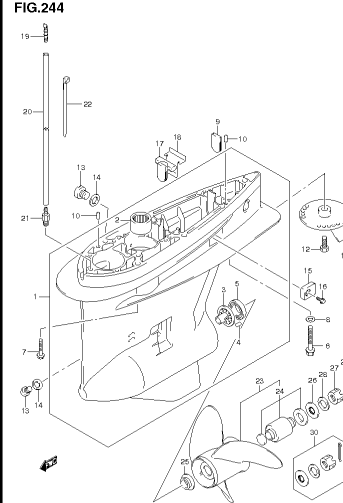
DF250 E01 012_242
GEAR CASE

FIG.243



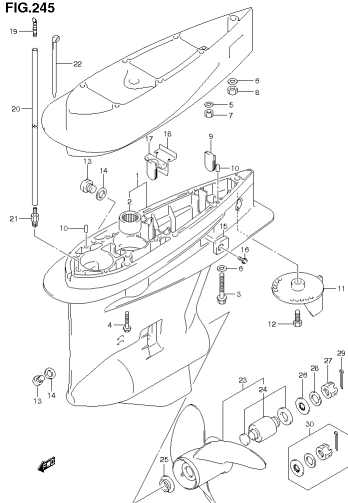
DF250 E01 012_243
GEAR CASE

FIG.244



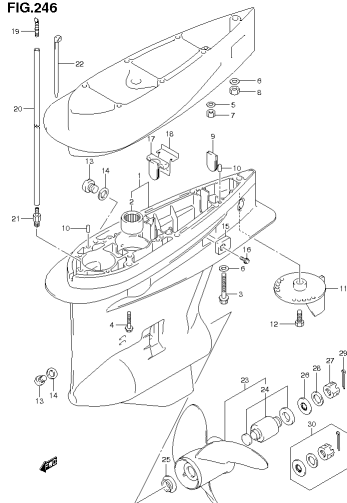
DF250 E01 012_244
GEAR CASE

FIG.245



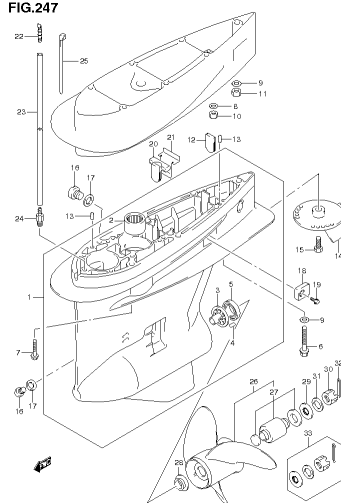
DF250 E01 012_245
GEAR CASE

FIG.246



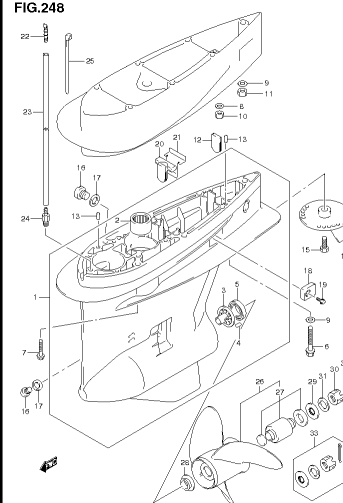
DF250 E01 012_246
GEAR CASE

FIG.247



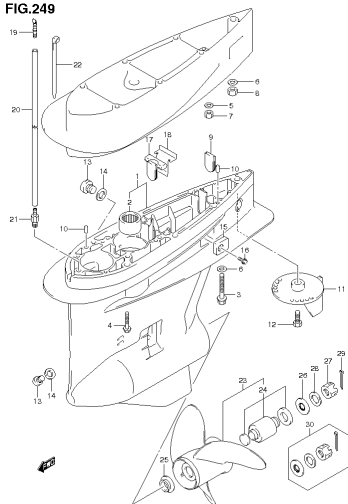
DF250 E01 012_247
GEAR CASE

FIG.248



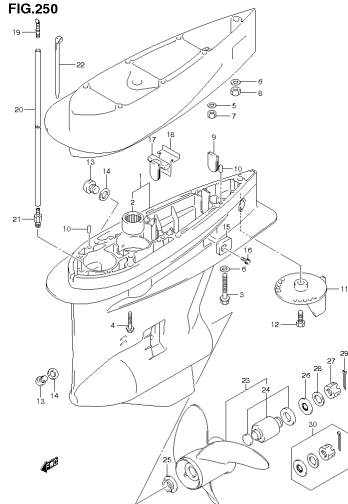
DF250 E01 012_248
GEAR CASE

FIG.249



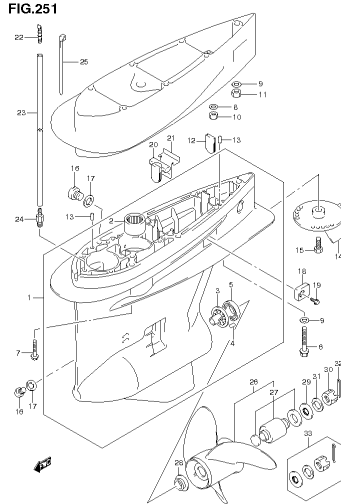
DF250 E01 012_249
GEAR CASE

FIG.250



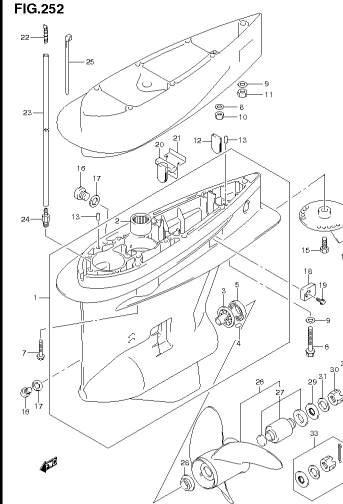
DF250 E01 012_250
GEAR CASE

FIG.251



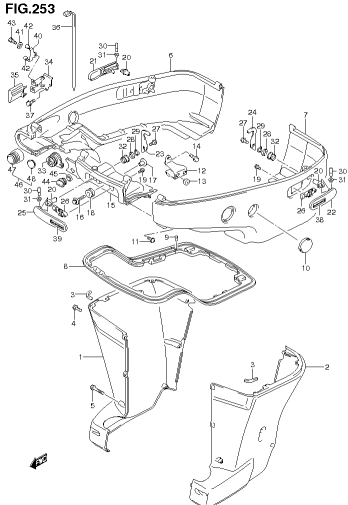
DF250 E01 012_251
GEAR CASE

FIG.252



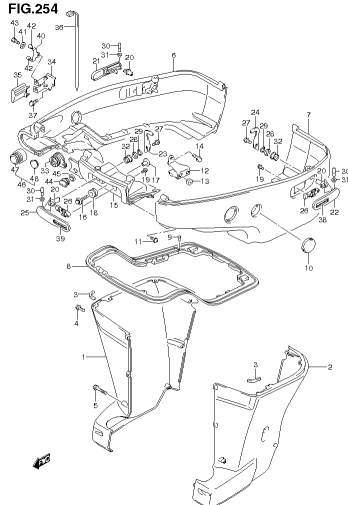
DF250 E01 012_252
GEAR CASE

FIG.253



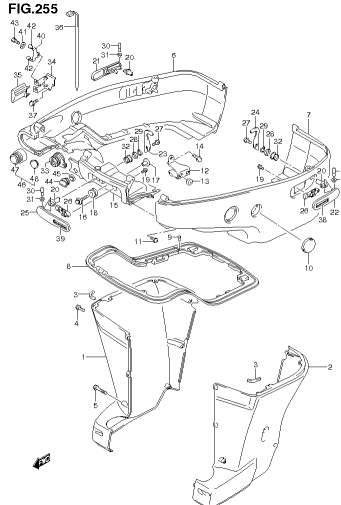
DF250 E01 012_253
SIDE COVER TRANSOM

FIG.254



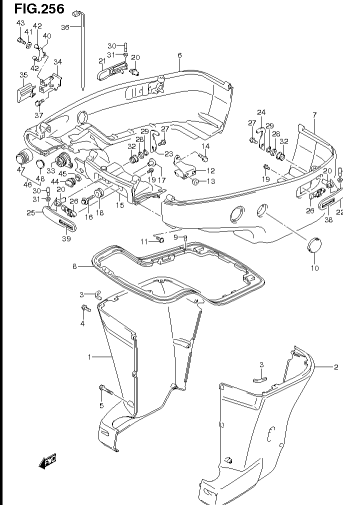
DF250 E01 012_254
SIDE COVER TRANSOM

FIG.255



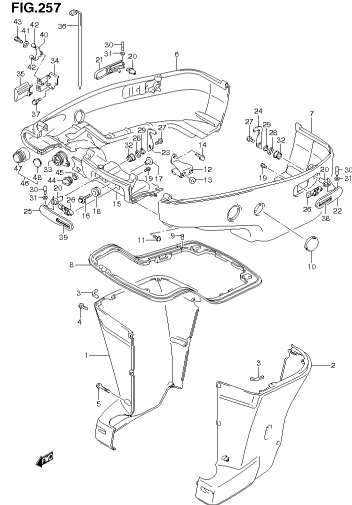
DF250 E01 012_255
SIDE COVER TRANSOM

FIG.256



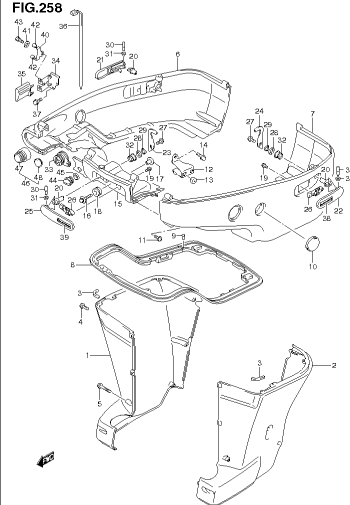
DF250 E01 012_256
SIDE COVER TRANSOM

FIG.257



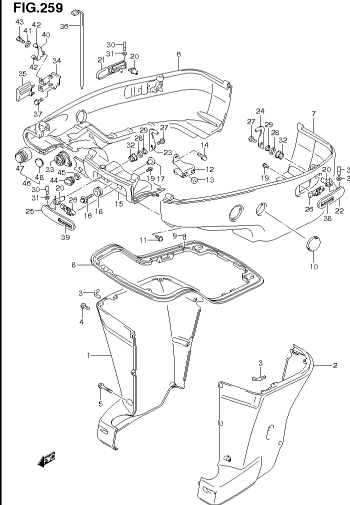
DF250 E01 012_257
SIDE COVER TRANSOM

FIG.258



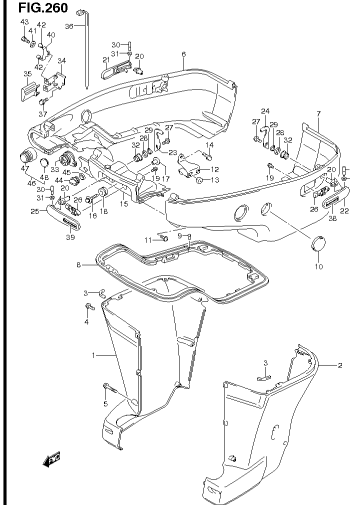
DF250 E01 012_258
SIDE COVER TRANSOM

FIG.259



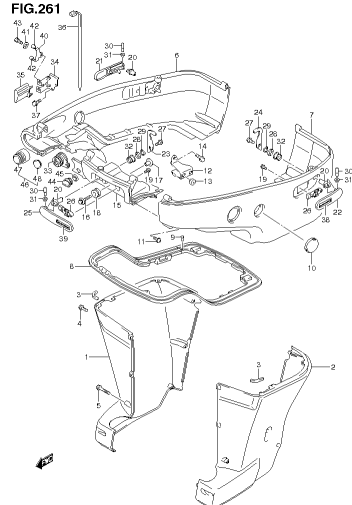
DF250 E01 012_259
SIDE COVER TRANSOM

FIG.260



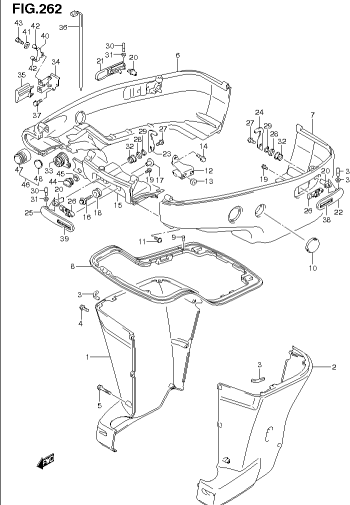
DF250 E01 012_260
SIDE COVER TRANSOM

FIG.261



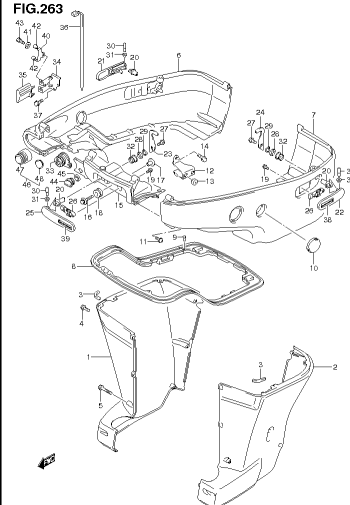
DF250 E01 012_261
SIDE COVER TRANSOM

FIG.262



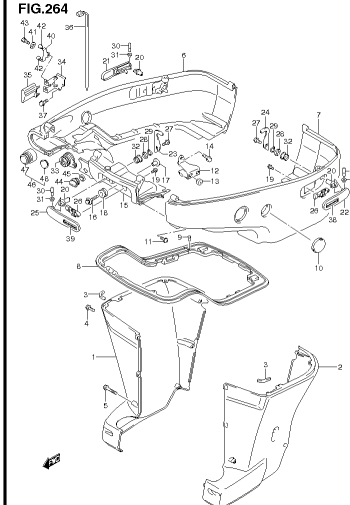
DF250 E01 012_262
SIDE COVER TRANSOM

FIG.263



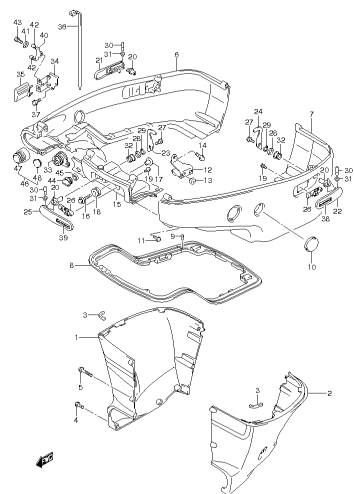
DF250 E01 012_263
SIDE COVER TRANSOM

FIG.264



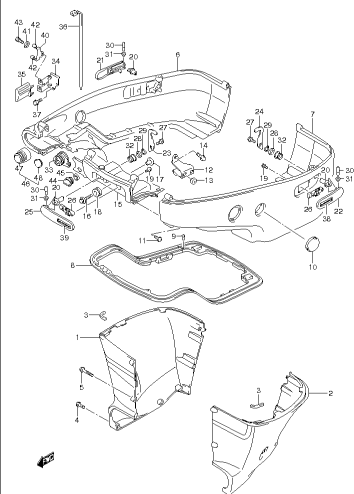
DF250 E01 012_264
SIDE COVER TRANSOM

FIG.265



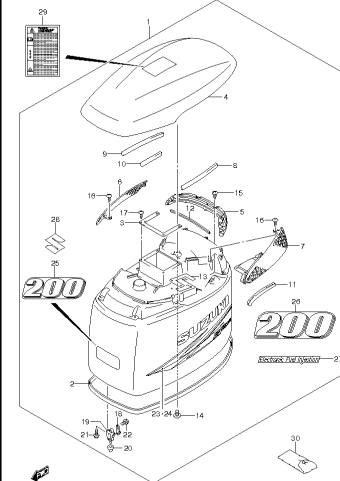
DF250 E01 012_265
SIDE COVER TRANSOM

FIG.266



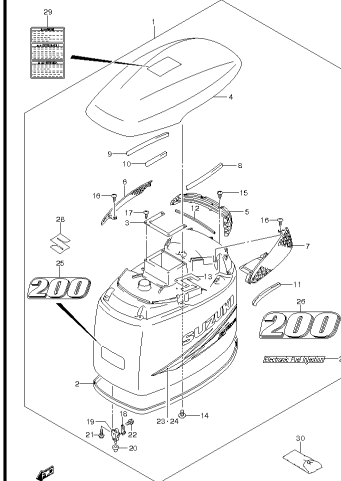
DF250 E01 012_266
SIDE COVER TRANSOM

FIG.267



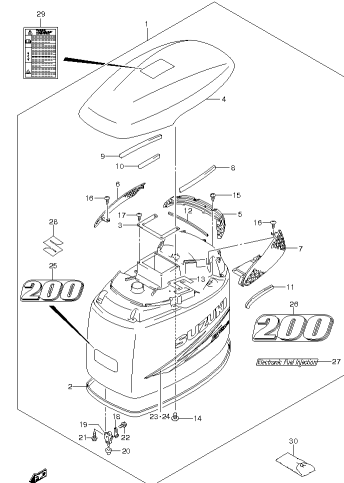
DF250 E01 012_267
ENGINE COVER

FIG.268



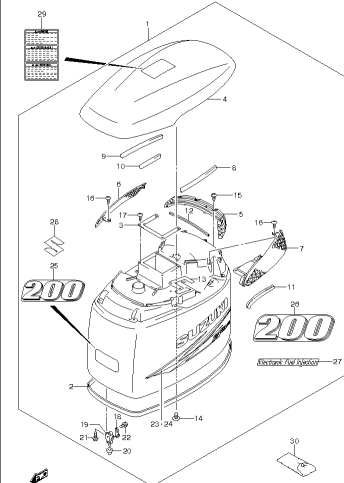
DF250 E01 012_268
ENGINE COVER

FIG.269



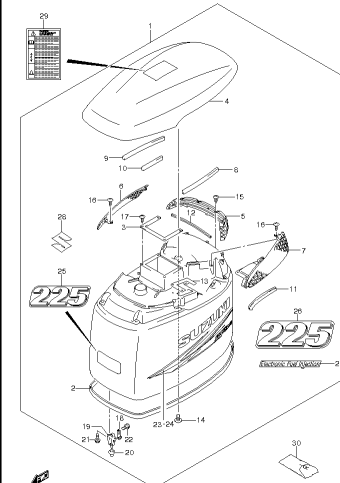
DF250 E01 012_269
ENGINE COVER

FIG.270



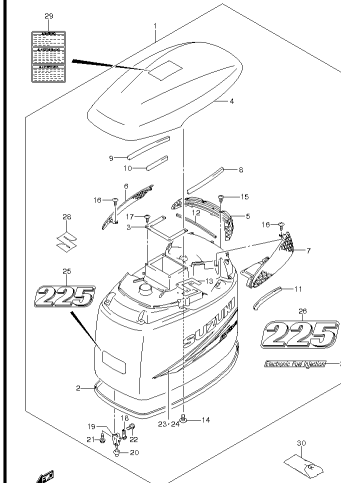
DF250 E01 012_270
ENGINE COVER

FIG.271



DF250 E01 012_271
ENGINE COVER

FIG.272



DF250 E01 012_272
ENGINE COVER

FIG.273

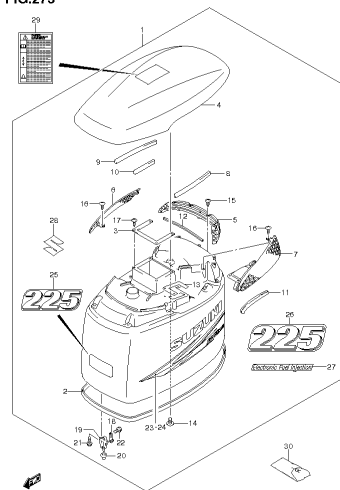
DF250 E01 012_273
ENGINE COVER

FIG.274

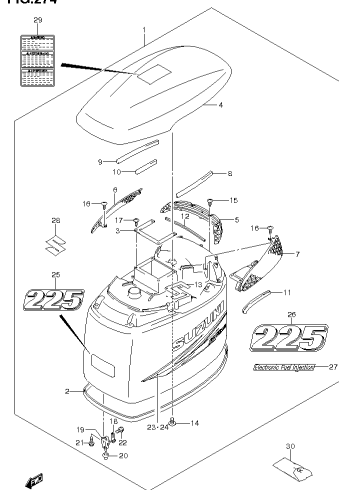
DF250 E01 012_274
ENGINE COVER

FIG.275

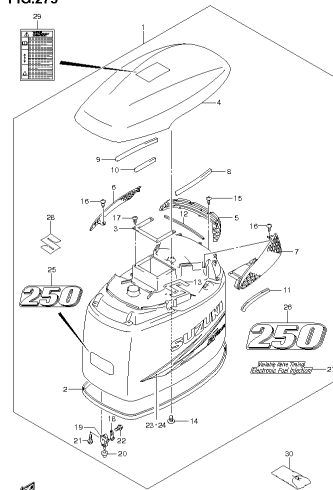
DF250 E01 012_275
ENGINE COVER

FIG.276

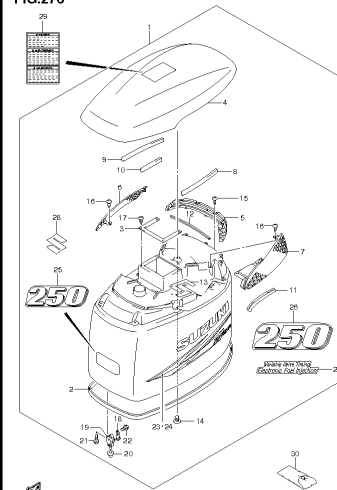
DF250 E01 012_276
ENGINE COVER

FIG.277

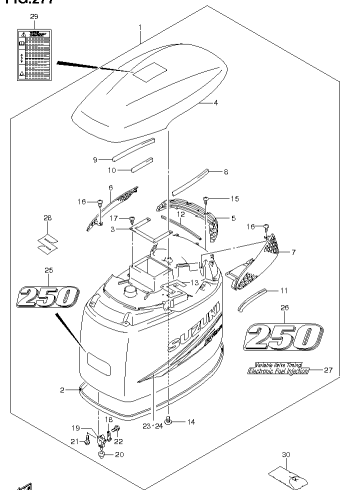
DF250 E01 012_277
ENGINE COVER

FIG.278

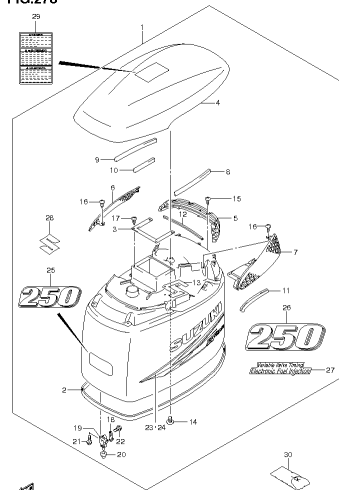
DF250 E01 012_278
ENGINE COVER

FIG.279

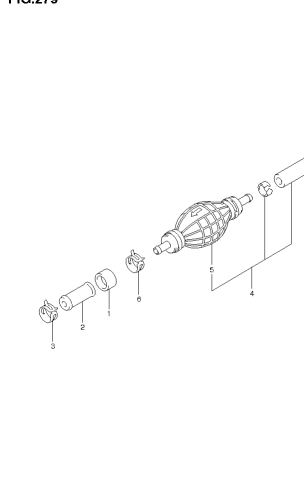
DF250 E01 012_279
FUEL HOSE

FIG.280

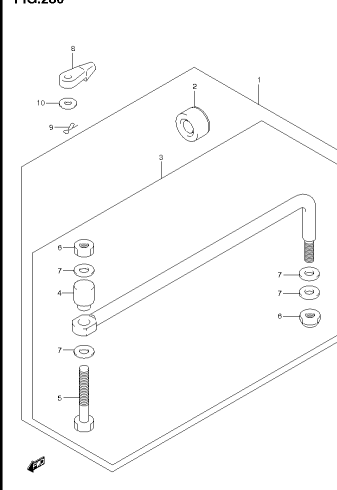
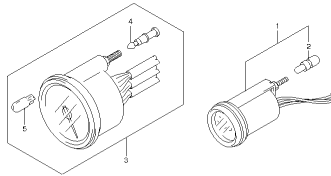
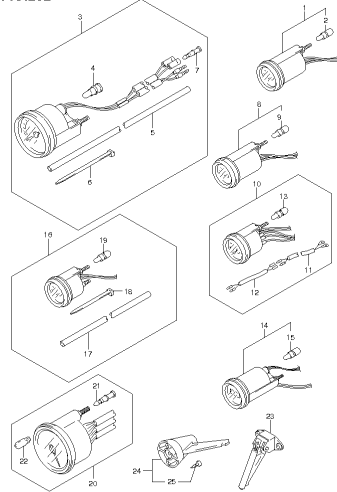
DF250 E01 012_280
DRAG LINK

FIG.281



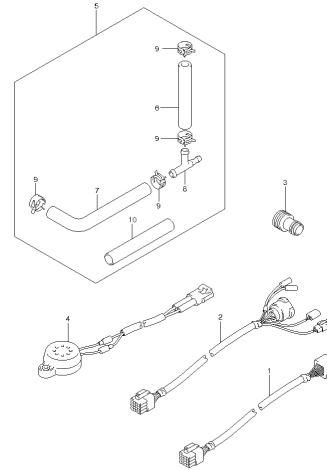
DF250 E01 012_281
METER

FIG.282



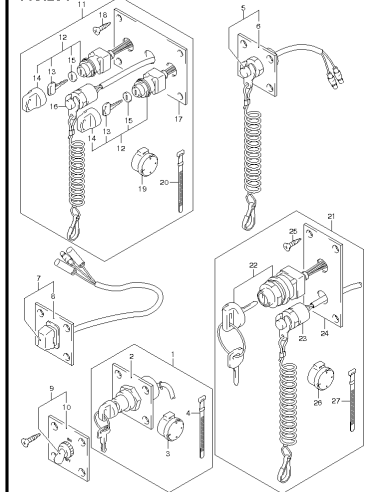
DF250 E01 012_282
OPT. METER

FIG.283



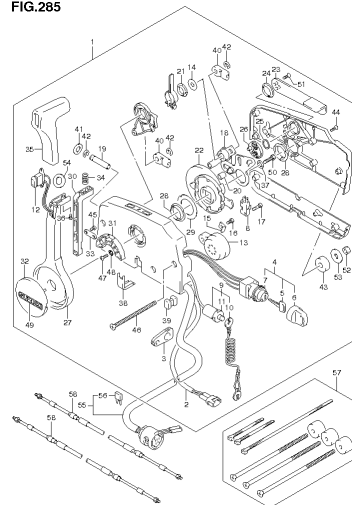
DF250 E01 012_283
OPT. HARNESS

FIG.284



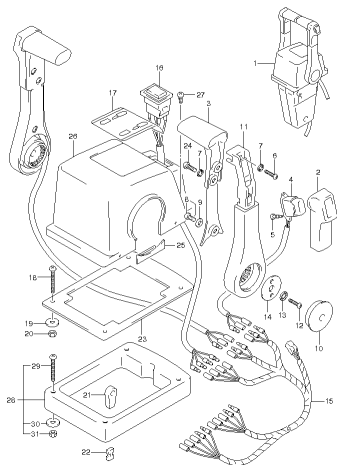
DF250 E01 012_284
OPT. SWITCH

FIG.285



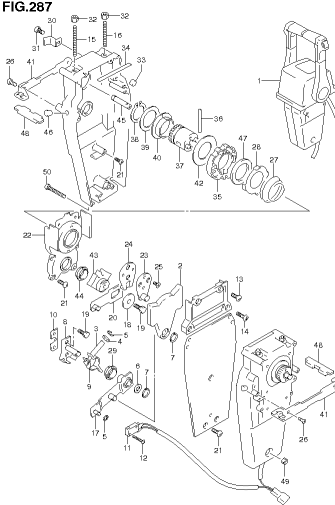
DF250 E01 012_285
OPT. REMOTE CONTROL

FIG.286



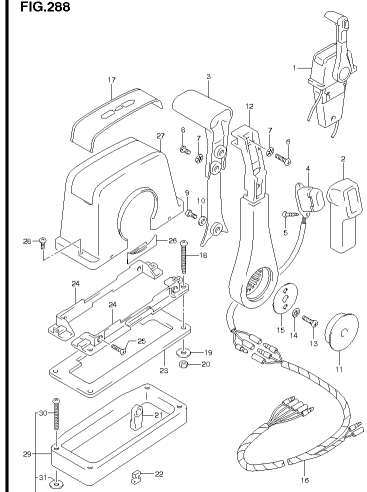
DF250 E01 012_286
OPT. TOP MOUNT DUAL (1)

FIG.287



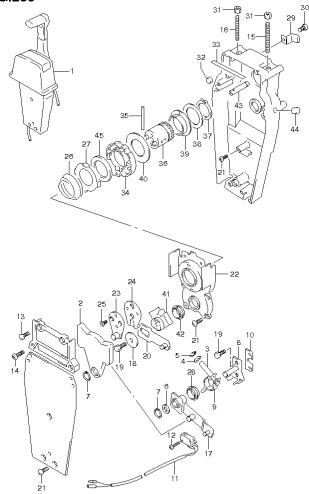
DF250 E01 012_287
OPT. TOP MOUNT DUAL (2)

FIG.288



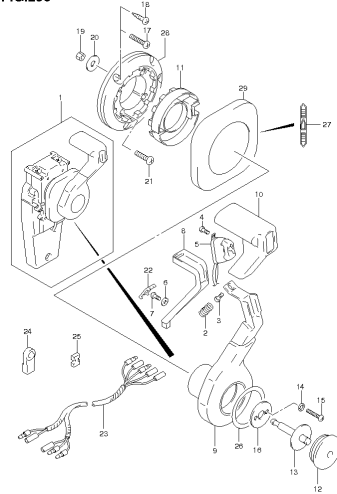
DF250 E01 012_288
OPT. TOP MOUNT SINGLE (1)

FIG.289



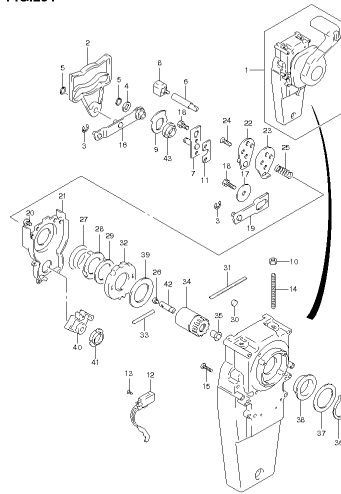
DF250 E01 012_289
OPT TOP MOUNT SINGLE (2)

FIG.290



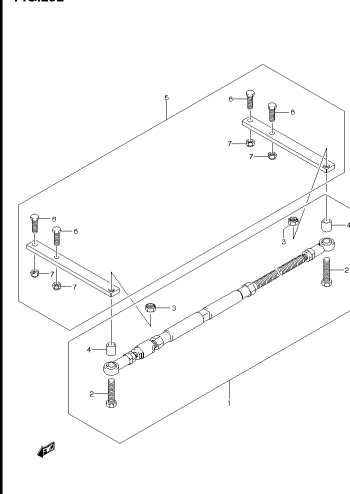
DF250 E01 012_290
OPT CONCEALED REMOCON (1)

FIG.291



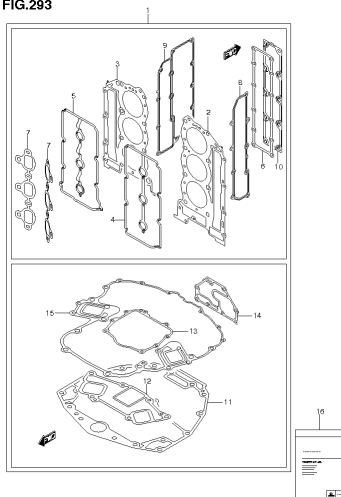
DF250 E01 012_291
OPT CONCEALED REMOCON (2)

FIG.292



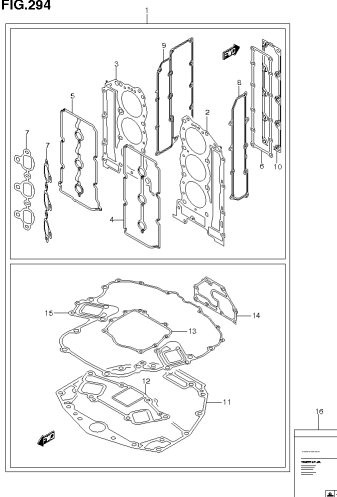
DF250 E01 012_292
OPT TIE ROD

FIG.293



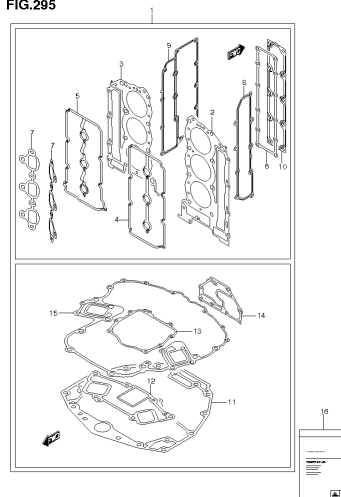
DF250 E01 012_293
OPT GASKET SET

FIG.294



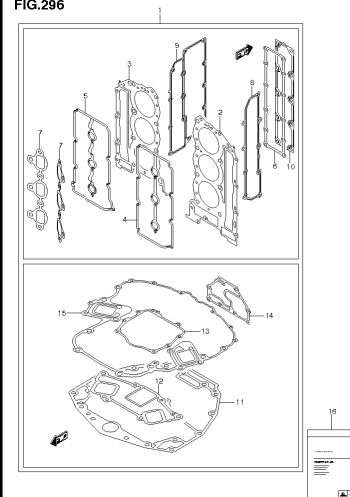
DF250 E01 012_294
OPT GASKET SET

FIG.295



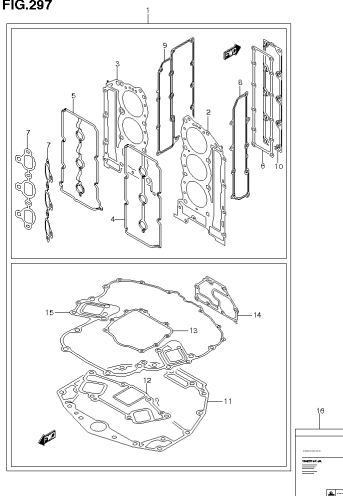
DF250 E01 012_295
OPT GASKET SET

FIG.296



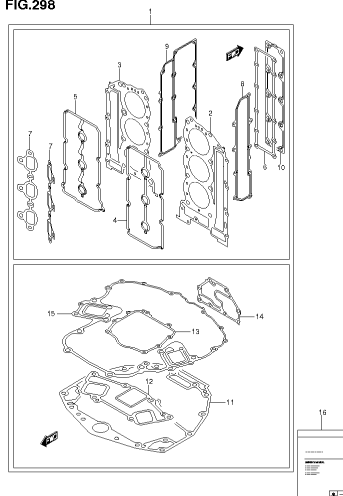
DF250 E01 012_296
OPT GASKET SET

FIG.297



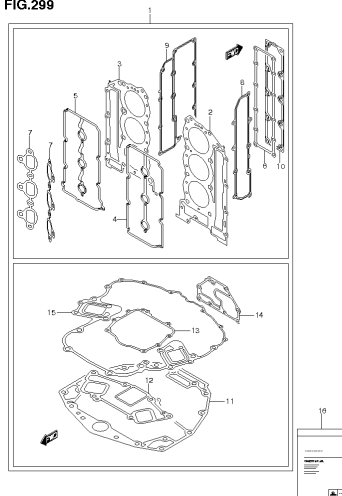
DF250 E01 012_297
OPT GASKET SET

FIG.298



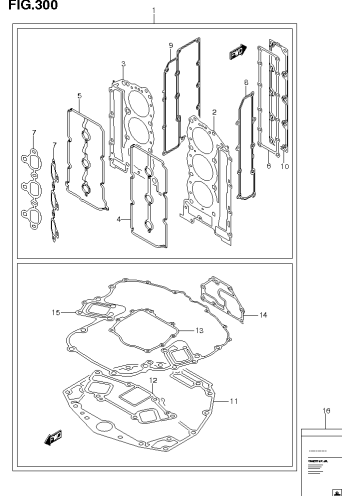
DF250 E01 012_298
OPT GASKET SET

FIG.299



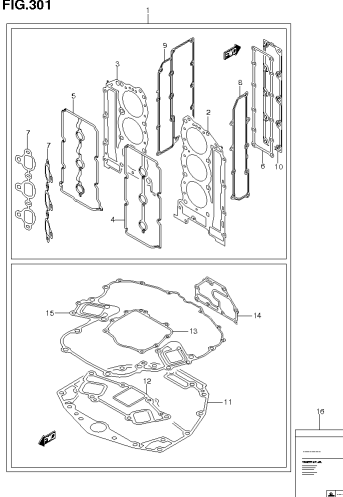
DF250 E01 012_299
OPT GASKET SET

FIG.300



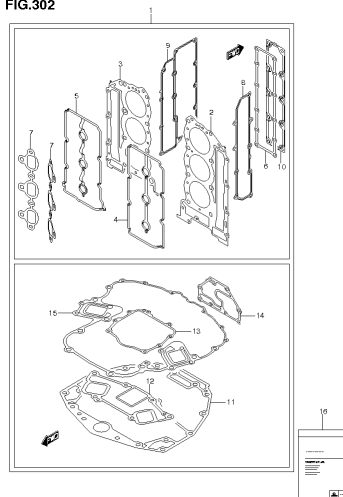
DF250 E01 012_300
OPT GASKET SET

FIG.301



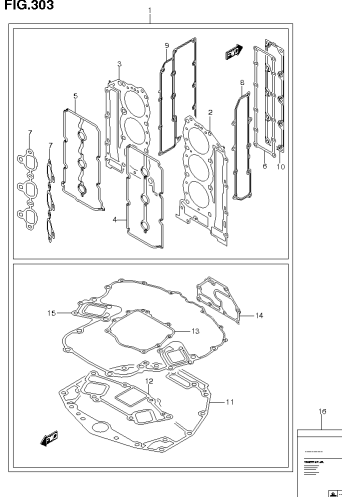
DF250 E01 012_301
OPT GASKET SET

FIG.302



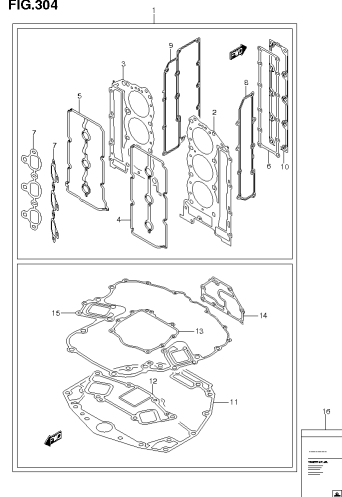
DF250 E01 012_302
OPT GASKET SET

FIG.303



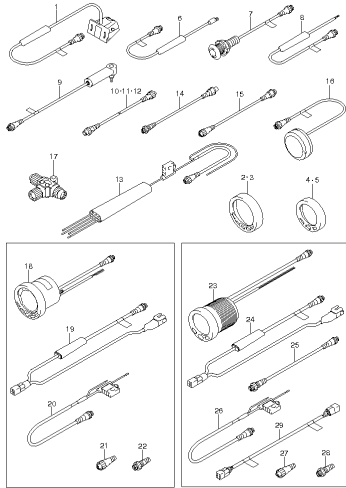
DF250 E01 012_303
OPT GASKET SET

FIG.304



DF250 E01 012_304
OPT GASKET SET

FIG.305



DPB50 E01 012_305
OPT. LOW VOLTAGE GAUGE

FIG.1

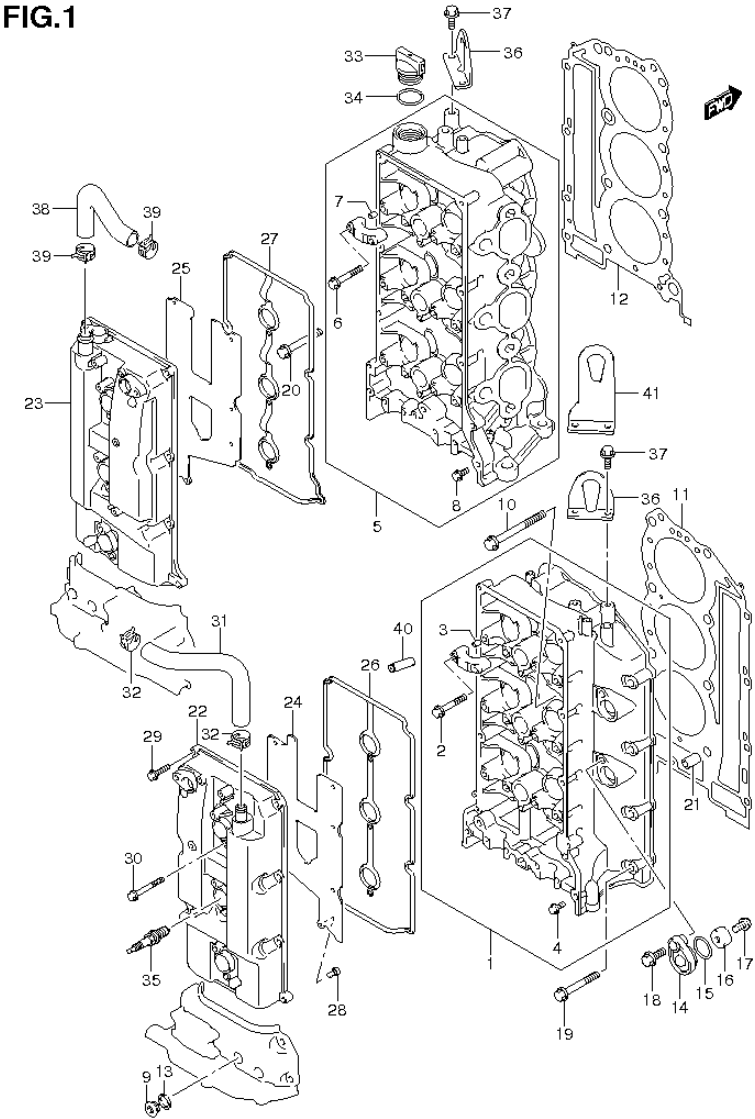


FIG.1 (1-B-2) CYLINDER HEAD

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	11101-93J12	HEAD ASSY, CYLINDER STBD	1	
2	11128-90J00	·BOLT, CAM SHAFT HOUSING	16	
3	09206-08001	·PIN (8X11)	14	
4	01550-06207	·BOLT	4	
5	11103-93J12	HEAD ASSY, CYLINDER PORT	1	
6	11128-90J00	·BOLT, CAM SHAFT HOUSING	16	
7	09206-08001	·PIN (8X11)	14	
8	01550-06207	·BOLT	2	
9	11116-93J01	PLUG	4	
10	11119-93J00	BOLT	16	
11	11141-93J10	GASKET, CYL HEAD STBD	1	
12	11142-93J10	GASKET, CYL HEAD PORT	1	
13	09168-16009	GASKET (16X22X0.8)	4	
14	11261-93J00	COVER, PROTECTION ANODE	4	
15	09280-22019	O RING (D:1.9,ID:21.8)	4	
16	55321-87J00	ANODE, PROTECTION	4	
17	09103-06281	BOLT (6X14)	4	
18	01550-08207	BOLT	4	
19	01550-08607	BOLT	5	STBD
20	01550-08607	BOLT	4	PORT
21	09206-14004	PIN (14X11.4X23)	4	
22	11170-93J01	COVER, CYL HEAD STBD	1	
23	11180-93J02	COVER, CYLINDER HEAD PORT	1	
24	11173-93J00	PLATE, BREATHER STBD	1	
25	11183-93J00	PLATE, BREATHER PORT	1	
26	11179-93J00	GASKET, CYL HEAD COVER STBD	1	
27	11189-93J00	GASKET, CYL HEAD COVER PORT	1	
28	02112-0612A	SCREW	14	
29	01547-06257	BOLT	16	
30	01547-06507	BOLT	6	
31	11174-93J00	HOSE, BREATHER	1	
32	09401-18410	CLIP	2	
33	11382-93J00	CAP, OIL FILLER	1	

FIG.1

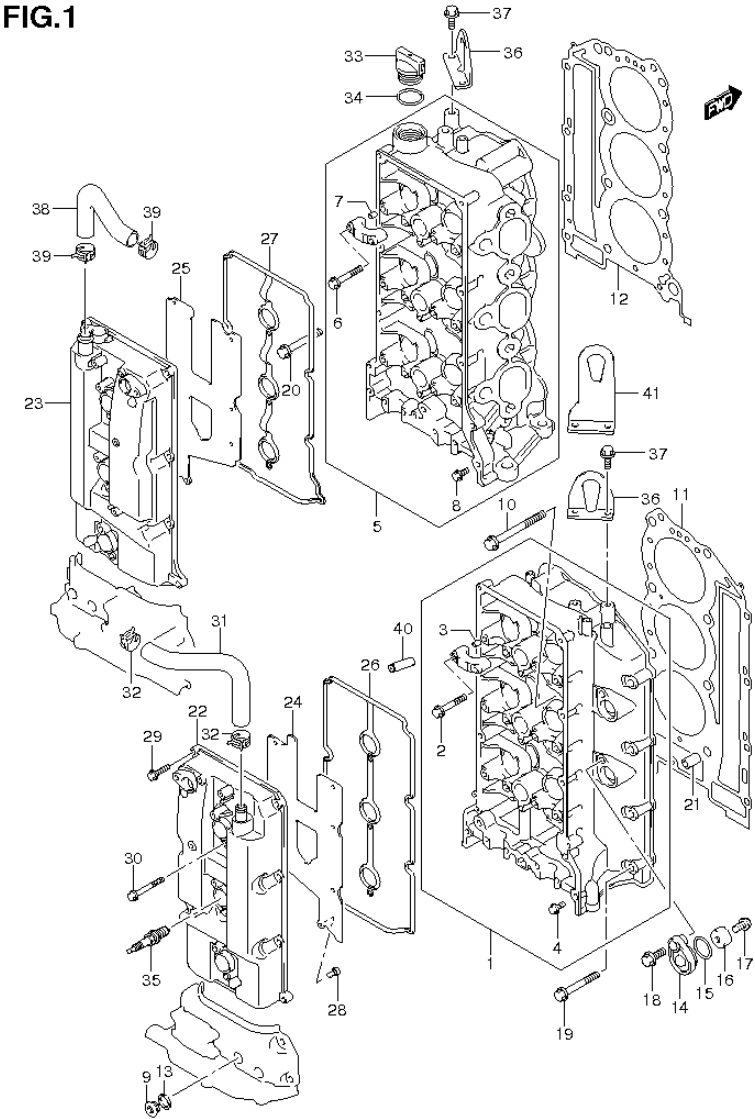


FIG. 1 (1-B-3) CYLINDER HEAD

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
34	09280-26006	O RING (D:3.1,ID:26.4)	1	
35	09482-00427	SPARK PLUG (NGK, BKR6E)	6	
36	11291-93J00	HOOK, ENGINE	2	
37	01550-08207	BOLT	4	
38	11184-93J00	HOSE, BREATHER	1	
39	09401-18410	CLIP	2	
40	11115-93J10-001	GUIDE, VALVE OS	24	OPT
41	11291-98J00	HOOK, ENGINE	1	OPT

FIG.2

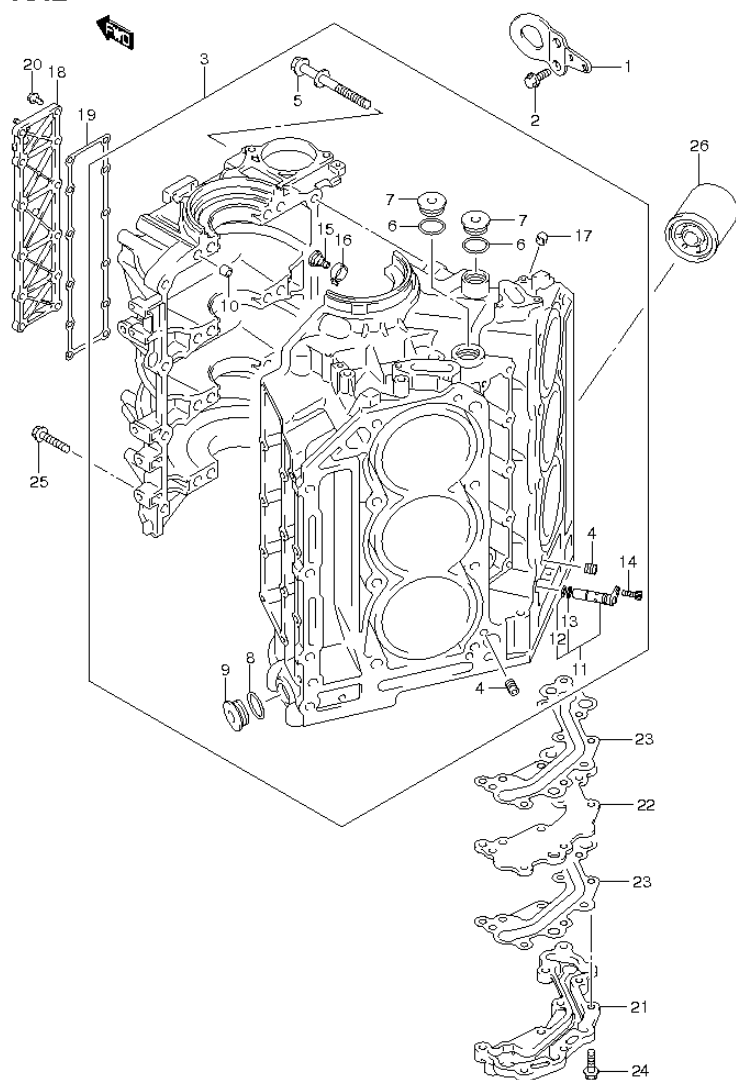


FIG. 2 (1-B-4) CYLINDER BLOCK

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11293-98J00	HOOK, ENGINE	1	
2	01550-08207	BOLT	2	
3	11301-93J11	BLOCK SET, CYLINDER	1	
4	11112-93J00	·PLUG, OIL VENTURI	2	
5	11117-93J10	·BOLT, CRANKCASE	16	
6	11217-85FA0	·GASKET, M26 PLUG	3	
7	09248-26001	·PLUG (26X11)	3	
8	09160-18031	·WASHER (18.5X28X2.6)	2	
9	09248-18006	·PLUG (18X8)	2	
10	09206-13019	·PIN (10.4X13X16)	5	
11	16700-93J00	·VALVE, PISTON JET	1	
12	09280-10009	··O RING (D:1.3,ID:9.8)	1	
13	09280-10016	··O RING (D:1.9,ID:9.8)	1	
14	07130-0616A	·BOLT	1	
15	16712-93J00	·BOLT, PISTON COOLING JET	6	
16	16721-93J00	·JET, PISTON COOLING	6	
17	09246-05006	·PLUG	1	
18	11330-93J01	COVER, CRANKCASE WTR JKT	1	
19	11332-93J00	GASKET, WTR JKT COVER	1	
20	01550-06207	BOLT	12	
21	16430-93J00	COVER, OIL GALLERY	1	
22	16431-93J00	PLATE, OIL GALLERY	1	
23	16433-93J00	GASKET, OIL GALLERY	2	
24	01550-0835A	BOLT	9	
25	01550-08457	BOLT	8	
26	16510-96J00	FILTER ASSY, OIL	1	

FIG.3

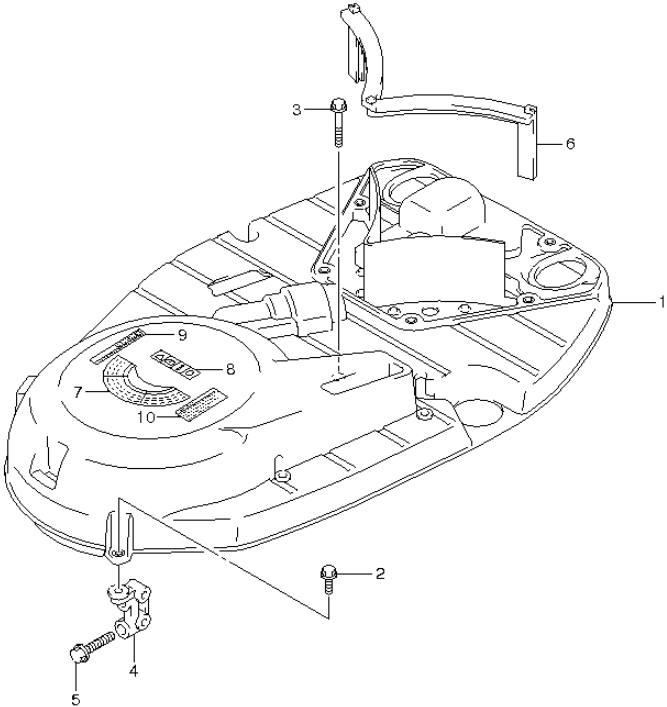


FIG.3 (1-B-5) RING GEAR COVER (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	11510-93J03	COVER, RING GEAR	1	
2	01550-06207	BOLT	2	
3	01550-06407	BOLT	1	
4	11515-93J00	BRACE, RING GEAR COVER	1	
5	01550-08357	BOLT	2	
6	11516-93J00	FLAP, RING GEAR COVER	1	
7	61472-93E40	LABEL, MAG COVER	1	
8	69711-93E10	LABEL, CAUTION (S.I.G.P.)	1	
9	61493-93J00	LABEL, CLEARANCE	1	
10	61494-96J00	LABEL, OIL	1	

FIG.4

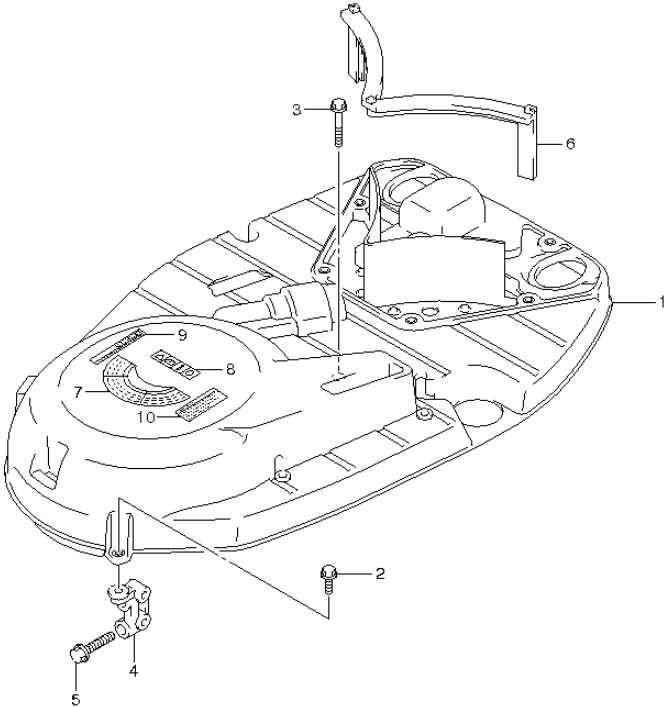


FIG. 4 (1-B-6) RING GEAR COVER (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	11510-93J03	COVER, RING GEAR	1	
2	01550-06207	BOLT	2	
3	01550-06407	BOLT	1	
4	11515-93J00	BRACE, RING GEAR COVER	1	
5	01550-08357	BOLT	2	
6	11516-93J00	FLAP, RING GEAR COVER	1	
7	61472-93E32	LABEL, MAG COVER	1	
8	69711-93E10	LABEL, CAUTION (S.I.G.P.)	1	
9	61493-93J00	LABEL, CLEARANCE	1	
10	61494-96J00	LABEL, OIL	1	

FIG.5

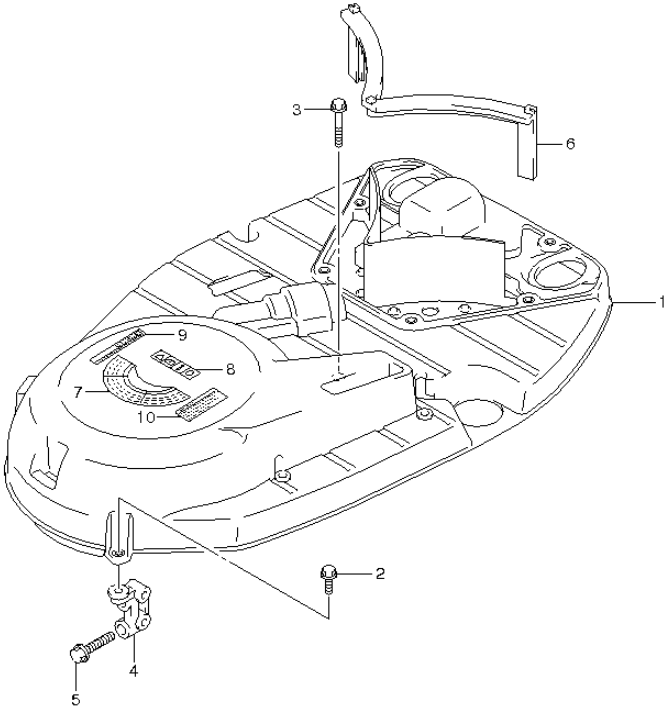


FIG. 5 (1-B-7) RING GEAR COVER (DF200Z E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	11510-93J03	COVER, RING GEAR	1	
2	01550-06207	BOLT	2	
3	01550-06407	BOLT	1	
4	11515-93J00	BRACE, RING GEAR COVER	1	
5	01550-08357	BOLT	2	
6	11516-93J00	FLAP, RING GEAR COVER	1	
7	61472-93E40	LABEL, MAG COVER	1	
8	69711-93E10	LABEL, CAUTION (S.I.G.P.)	1	
9	61493-93J00	LABEL, CLEARANCE	1	
10	61494-96J00	LABEL, OIL	1	

FIG.6

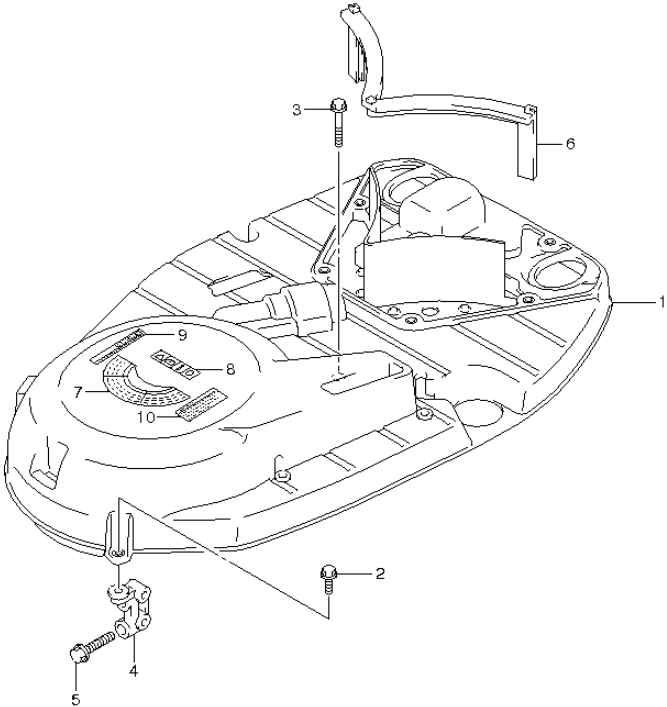


FIG. 6 (1-B-8) RING GEAR COVER (DF200Z E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	11510-93J03	COVER, RING GEAR	1	
2	01550-06207	BOLT	2	
3	01550-06407	BOLT	1	
4	11515-93J00	BRACE, RING GEAR COVER	1	
5	01550-08357	BOLT	2	
6	11516-93J00	FLAP, RING GEAR COVER	1	
7	61472-93E32	LABEL, MAG COVER	1	
8	69711-93E10	LABEL, CAUTION (S.I.G.P.)	1	
9	61493-93J00	LABEL, CLEARANCE	1	
10	61494-96J00	LABEL, OIL	1	

FIG.7

FIG.7 (1-B-9) RING GEAR COVER (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11510-93J03	COVER, RING GEAR	1	
2	01550-06207	BOLT	2	
3	01550-06407	BOLT	1	
4	11515-93J00	BRACE, RING GEAR COVER	1	
5	01550-08357	BOLT	2	
6	11516-93J00	FLAP, RING GEAR COVER	1	
7	61472-93E40	LABEL, MAG COVER	1	
8	69711-93E10	LABEL, CAUTION (S.I.G.P.)	1	
9	61493-93J00	LABEL, CLEARANCE	1	
10	61494-96J00	LABEL, OIL	1	

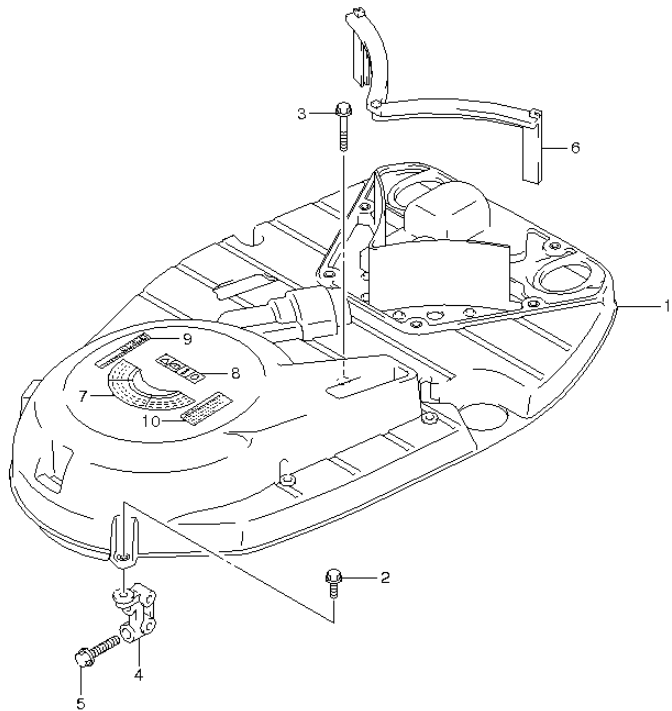


FIG.8

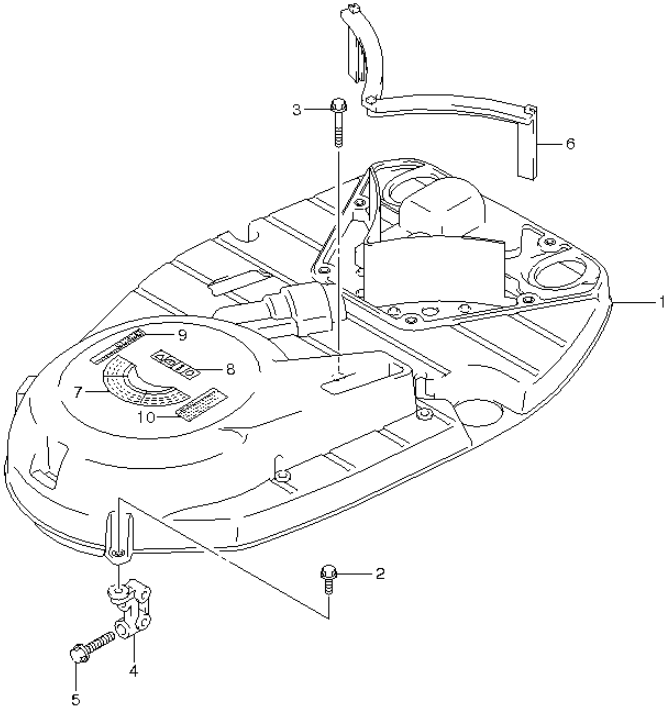


FIG. 8 (1-B-10) RING GEAR COVER (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	11510-93J03	COVER, RING GEAR	1	
2	01550-06207	BOLT	2	
3	01550-06407	BOLT	1	
4	11515-93J00	BRACE, RING GEAR COVER	1	
5	01550-08357	BOLT	2	
6	11516-93J00	FLAP, RING GEAR COVER	1	
7	61472-93E32	LABEL, MAG COVER	1	
8	69711-93E10	LABEL, CAUTION (S.I.G.P.)	1	
9	61493-93J00	LABEL, CLEARANCE	1	
10	61494-96J00	LABEL, OIL	1	

FIG.9

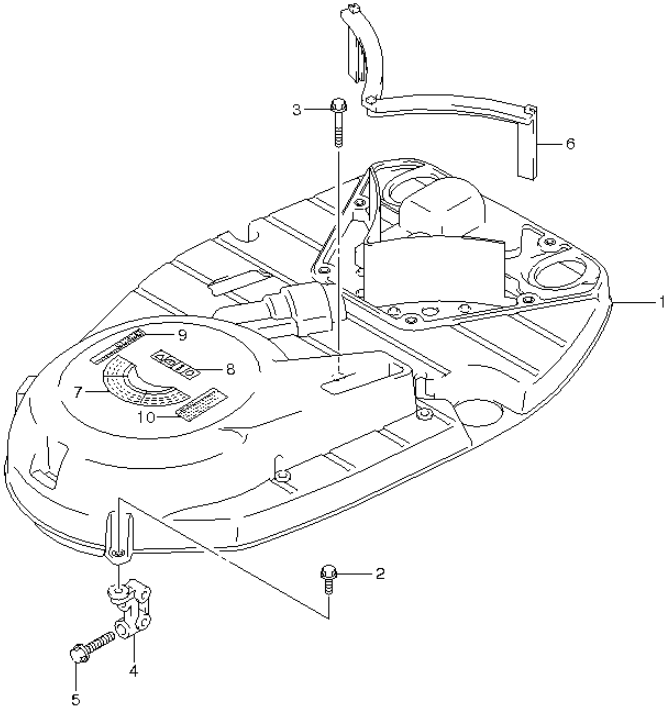


FIG. 9 (1-B-11) RING GEAR COVER (DF225Z E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	11510-93J03	COVER, RING GEAR	1	
2	01550-06207	BOLT	2	
3	01550-06407	BOLT	1	
4	11515-93J00	BRACE, RING GEAR COVER	1	
5	01550-08357	BOLT	2	
6	11516-93J00	FLAP, RING GEAR COVER	1	
7	61472-93E40	LABEL, MAG COVER	1	
8	69711-93E10	LABEL, CAUTION (S.I.G.P.)	1	
9	61493-93J00	LABEL, CLEARANCE	1	
10	61494-96J00	LABEL, OIL	1	

FIG.10

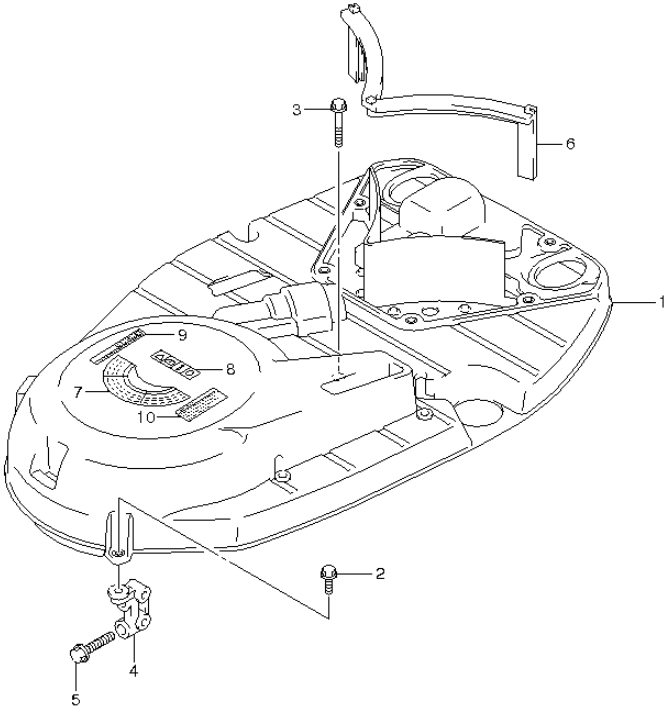


FIG.10 (1-B-12) RING GEAR COVER (DF2257 E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	11510-93J03	COVER, RING GEAR	1	
2	01550-06207	BOLT	2	
3	01550-06407	BOLT	1	
4	11515-93J00	BRACE, RING GEAR COVER	1	
5	01550-08357	BOLT	2	
6	11516-93J00	FLAP, RING GEAR COVER	1	
7	61472-93E32	LABEL, MAG COVER	1	
8	69711-93E10	LABEL, CAUTION (S.I.G.P.)	1	
9	61493-93J00	LABEL, CLEARANCE	1	
10	61494-96J00	LABEL, OIL	1	

FIG.11

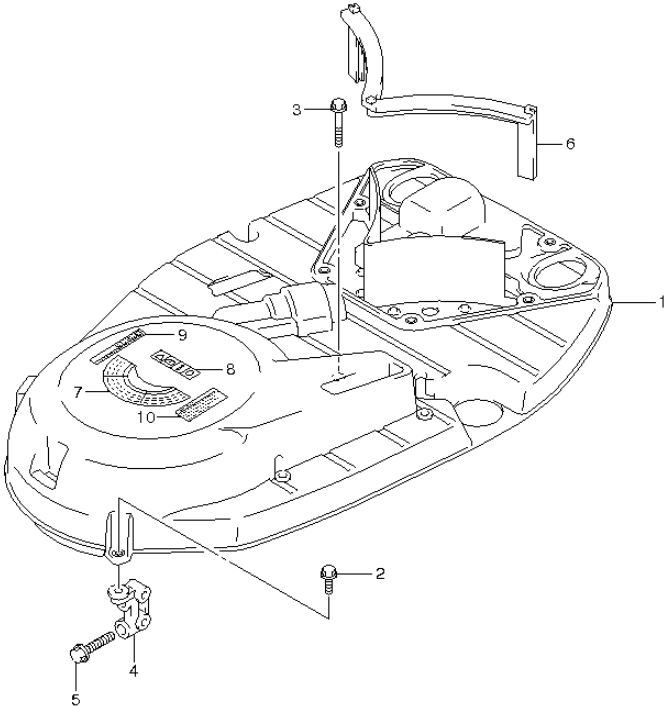


FIG.11 (1-B-13) RING GEAR COVER (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11510-93J03	COVER, RING GEAR	1	
2	01550-06207	BOLT	2	
3	01550-06407	BOLT	1	
4	11515-93J00	BRACE, RING GEAR COVER	1	
5	01550-08357	BOLT	2	
6	11516-93J00	FLAP, RING GEAR COVER	1	
7	61472-93E40	LABEL, MAG COVER	1	
8	69711-93E10	LABEL, CAUTION (S.I.G.P.)	1	
9	61493-93J00	LABEL, CLEARANCE	1	
10	61494-96J00	LABEL, OIL	1	

FIG.12

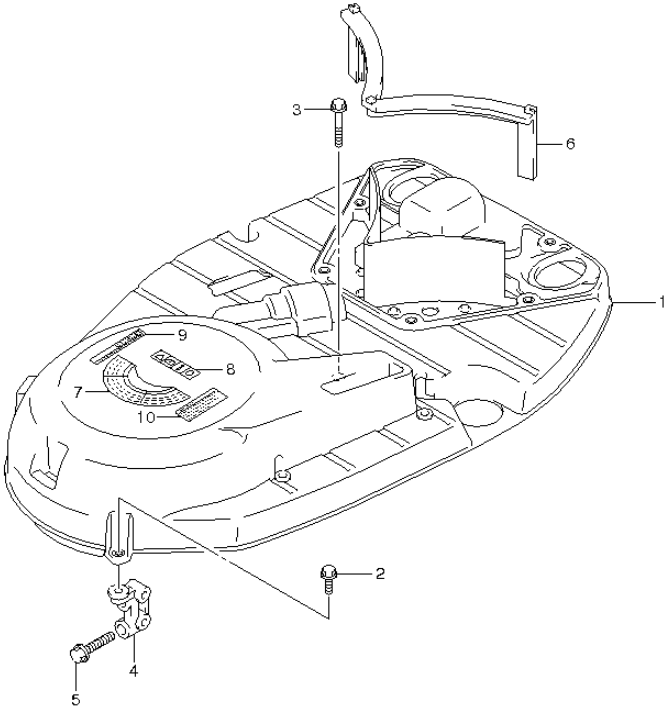


FIG.12 (1-B-14) RING GEAR COVER (DF250T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	11510-93J03	COVER, RING GEAR	1	
2	01550-06207	BOLT	2	
3	01550-06407	BOLT	1	
4	11515-93J00	BRACE, RING GEAR COVER	1	
5	01550-08357	BOLT	2	
6	11516-93J00	FLAP, RING GEAR COVER	1	
7	61472-93E32	LABEL, MAG COVER	1	
8	69711-93E10	LABEL, CAUTION (S.I.G.P.)	1	
9	61493-93J00	LABEL, CLEARANCE	1	
10	61494-96J00	LABEL, OIL	1	

FIG.13

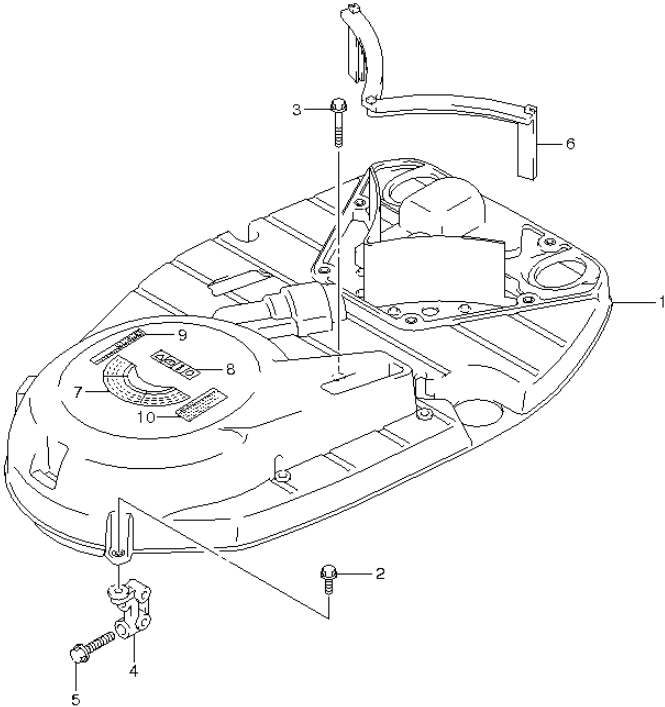


FIG.13 (1-B-15) RING GEAR COVER (DF250Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11510-93J03	COVER, RING GEAR	1	
2	01550-06207	BOLT	2	
3	01550-06407	BOLT	1	
4	11515-93J00	BRACE, RING GEAR COVER	1	
5	01550-08357	BOLT	2	
6	11516-93J00	FLAP, RING GEAR COVER	1	
7	61472-93E40	LABEL, MAG COVER	1	
8	69711-93E10	LABEL, CAUTION (S.I.G.P.)	1	
9	61493-93J00	LABEL, CLEARANCE	1	
10	61494-96J00	LABEL, OIL	1	

FIG.14

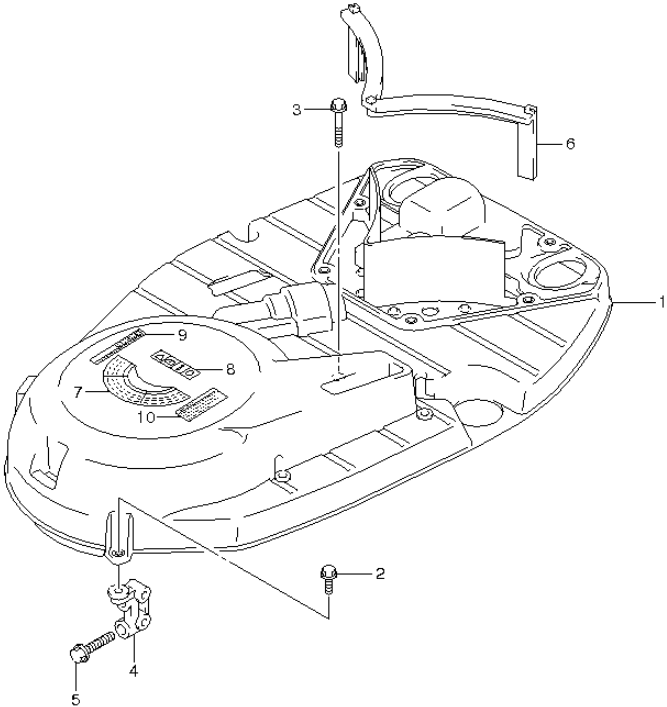


FIG. 14 (1-C-2) RING GEAR COVER (DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	11510-93J03	COVER, RING GEAR	1	
2	01550-06207	BOLT	2	
3	01550-06407	BOLT	1	
4	11515-93J00	BRACE, RING GEAR COVER	1	
5	01550-08357	BOLT	2	
6	11516-93J00	FLAP, RING GEAR COVER	1	
7	61472-93E32	LABEL, MAG COVER	1	
8	69711-93E10	LABEL, CAUTION (S.I.G.P.)	1	
9	61493-93J00	LABEL, CLEARANCE	1	
10	61494-96J00	LABEL, OIL	1	

FIG.15

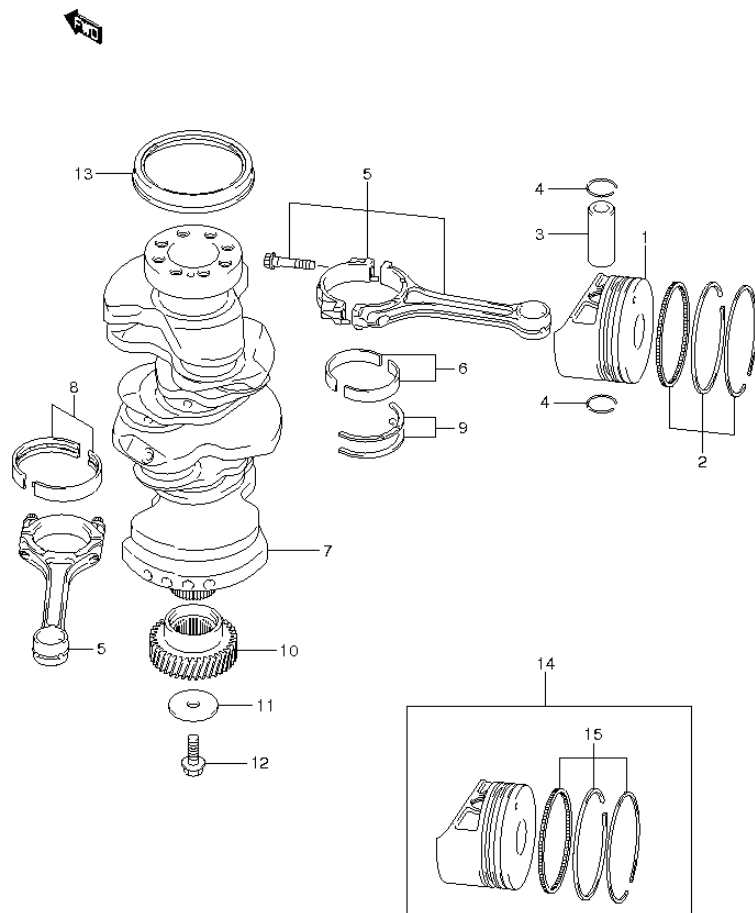


FIG.15 (1-C-3) CRANKSHAFT

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12111-93J02-0B0	PISTON	6	
2	12140-93J00	RING SET, PISTON	6	
3	12151-93J10	PIN, PISTON	6	
4	09381-22010	CIRCLIP	12	
5	12160-93J01	CONNROD ASSY	6	
6-1	12100-98810-0A0	BEARING SET, CONNROD (GREEN)	6	
6-2	12100-98810-025	BEARING SET, CONNROD (US:0.25)	6	OPT
7	12220-93J01	CRANKSHAFT	1	
8-1	12340-86FA2-0B0	BEARING SET, CRANKSHAFT (BLACK)	4	
8-2	12340-86FA2-0C0	BEARING SET, CRANKSHAFT (NON)	4	
8-3	12340-86FA2-0D0	BEARING SET, CRANKSHAFT (YELLOW)	4	
8-4	12340-86FA2-0E0	BEARING SET, CRANKSHAFT (BLUE)	4	
8-5	12340-86FA2-0F0	BEARING SET, CRANKSHAFT (PINK)	4	
8-6	12300-86812-0BA	BEARING SET, CRANKSHAFT (RED/BLACK)	4	OPT US:0.25
8-7	12300-86812-0CA	BEARING SET, CRANKSHAFT (RED)	4	OPT US:0.25
8-8	12300-86812-0DA	BEARING SET, CRANKSHAFT (RED/YELLOW)	4	OPT US:0.25
8-9	12300-86812-0EA	BEARING SET, CRANKSHAFT (RED/BLUE)	4	OPT US:0.25
8-10	12300-86812-0FA	BEARING SET, CRANKSHAFT (RED/PINK)	4	OPT US:0.25
9-1	12300-85830	BEARING SET, CRANK THRUST	1	
9-2	12300-85830-012	BEARING SET, CRANK THRUST	1	OPT OS:0.25
10	12242-93J01	GEAR, DRIVE	1	
11	09160-10104	WASHER (10.5X50X3.2)	1	
12	01550-1025A	BOLT	1	
13	09283-91001	OIL SEAL (91X109X10)	1	
14	12100-93J00-050	PISTON SET (OS:0.50)	6	OPT
15	12140-93J00-050	·RING SET, PISTON (OS:0.50)	6	OPT

FIG.16

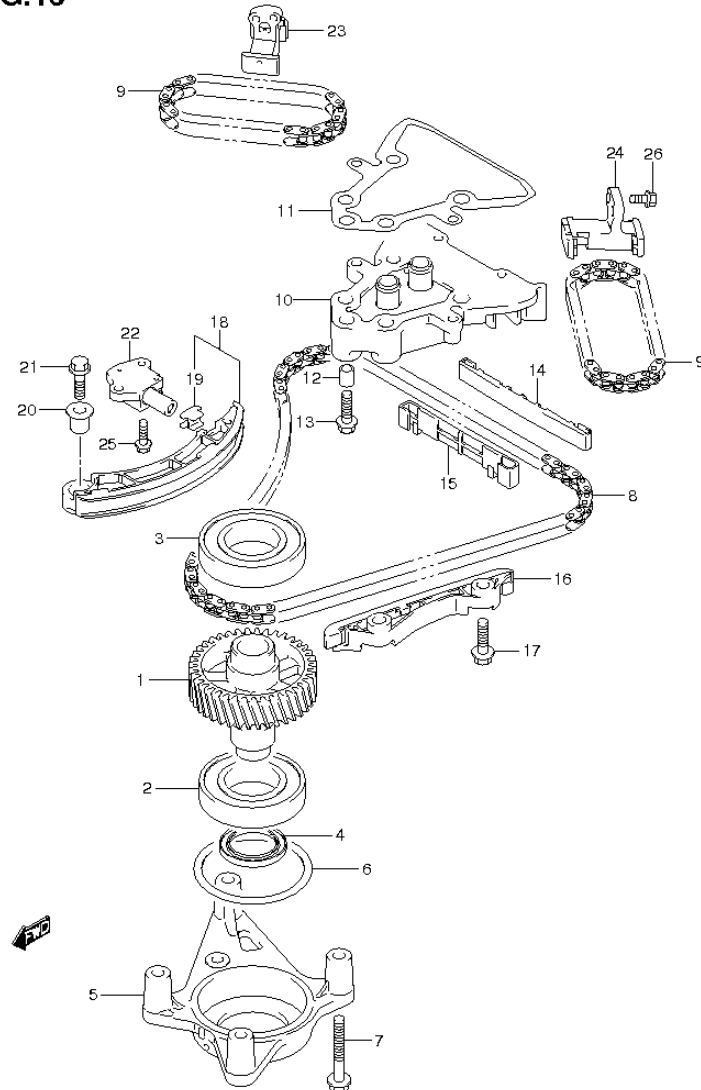


FIG.16 (1-C-4) TIMING CHAIN

REF. NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	12730-93J01	GEAR, DRIVEN	1	
2	09262-40018	BEARING (40X80X18)	1	LOWER
3	08110-62080	BEARING	1	UPPER
4	09283-32044	OIL SEAL (32X47X6)	1	
5	12734-93J00	HOLDER, DRIVEN GEAR	1	
6	09280-70012	O RING (D:5.7,I:D:69.6)	1	
7	01550-0855A	BOLT	4	
8	12761-93J00	CHAIN, TIMING 1ST	1	
9	12762-93J00	CHAIN, TIMING 2ND	2	
10	12770-93J00	BASE, TIMING CHAIN GUIDE NO.1	1	
11	12778-93J00	GASKET, GUIDE BASE	1	
12	04211-13149	PIN	2	
13	01550-0830A	BOLT	2	
14	12771-93J00	SHOE, TIMING CHAIN UPPER	1	
15	12775-93J00	SHOE, TIMING CHAIN LOWER	1	
16	12772-93J00	GUIDE, TIMING CHAIN NO.2	1	
17	01550-0830A	BOLT	2	
18	12810-93J00	TENSIONER ASSY, TIMING CHAIN	1	
19	12813-73G00	·PAD, TIMING CHAIN TENSIONER	1	
20	12812-90J00	SPACER, TIMING CHAIN TENSIONER	1	
21	01550-0830A	BOLT	1	
22	12831-93J01	ADJUSTER ASSY, TENSIONER	1	
23	12832-93J00	TENSIONER ASSY, STBD	1	
24	12833-93J00	TENSIONER ASSY, PORT	1	
25	01550-0620A	BOLT	2	
26	01550-0620A	BOLT	4	

FIG.17

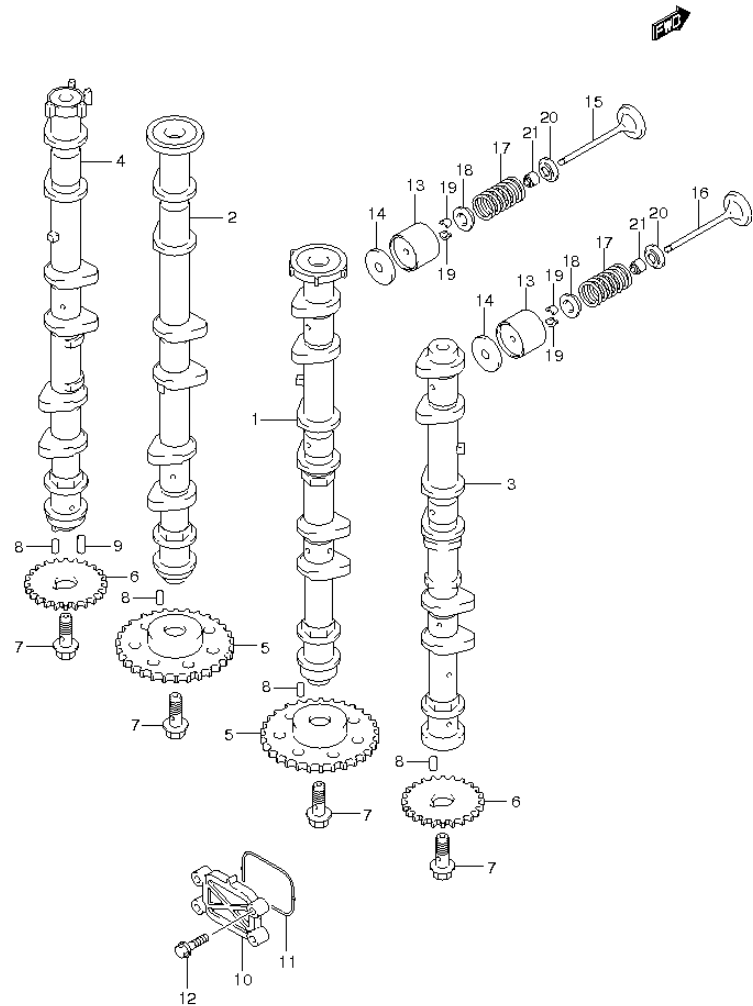


FIG.17 (1-C-5) CAMSHAFT (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	12701-93J30	CAMSHAFT, INTAKE STBD	1	
2	12705-93J30	CAMSHAFT, INTAKE PORT	1	
3	12721-93J30	CAMSHAFT, EXH STBD	1	
4	12725-93J30	CAMSHAFT, EXH PORT	1	
5	12742-93J10	SPROCKET, INTAKE CAMSHAFT	2	
6	12748-93J00	SPROCKET, CAMSHAFT	4	
7	12749-93J00	BOLT, CAMSHAFT	4	
8	09202-05032	PIN (5X12)	3	
9	09261-05006	PIN (5X18)	1	
10	16551-93J00	PLATE, OIL CONTROL	2	
11	16559-93J00	GASKET, VALVE	2	
12	01550-06257	BOLT	8	
13	12891-93J00	TAPPET	24	
14-1	12892-93J00-218	SHIM, TAPPET	AR	
14-2	12892-93J00-220	SHIM, TAPPET	AR	
14-3	12892-93J00-223	SHIM, TAPPET	AR	
14-4	12892-93J00-225	SHIM, TAPPET	AR	
14-5	12892-93J00-228	SHIM, TAPPET	AR	
14-6	12892-93J00-230	SHIM, TAPPET	AR	
14-7	12892-93J00-233	SHIM, TAPPET	AR	
14-8	12892-93J00-235	SHIM, TAPPET	AR	
14-9	12892-93J00-238	SHIM, TAPPET	AR	
14-10	12892-93J00-240	SHIM, TAPPET	AR	
14-11	12892-93J00-243	SHIM, TAPPET	AR	
14-12	12892-93J00-245	SHIM, TAPPET	AR	
14-13	12892-93J00-248	SHIM, TAPPET	AR	
14-14	12892-93J00-250	SHIM, TAPPET	AR	
14-15	12892-93J00-253	SHIM, TAPPET	AR	
14-16	12892-93J00-255	SHIM, TAPPET	AR	
14-17	12892-93J00-258	SHIM, TAPPET	AR	
14-18	12892-93J00-260	SHIM, TAPPET	AR	
14-19	12892-93J00-263	SHIM, TAPPET	AR	
14-20	12892-93J00-265	SHIM, TAPPET	AR	
14-21	12892-93J00-268	SHIM, TAPPET	AR	

FIG.17

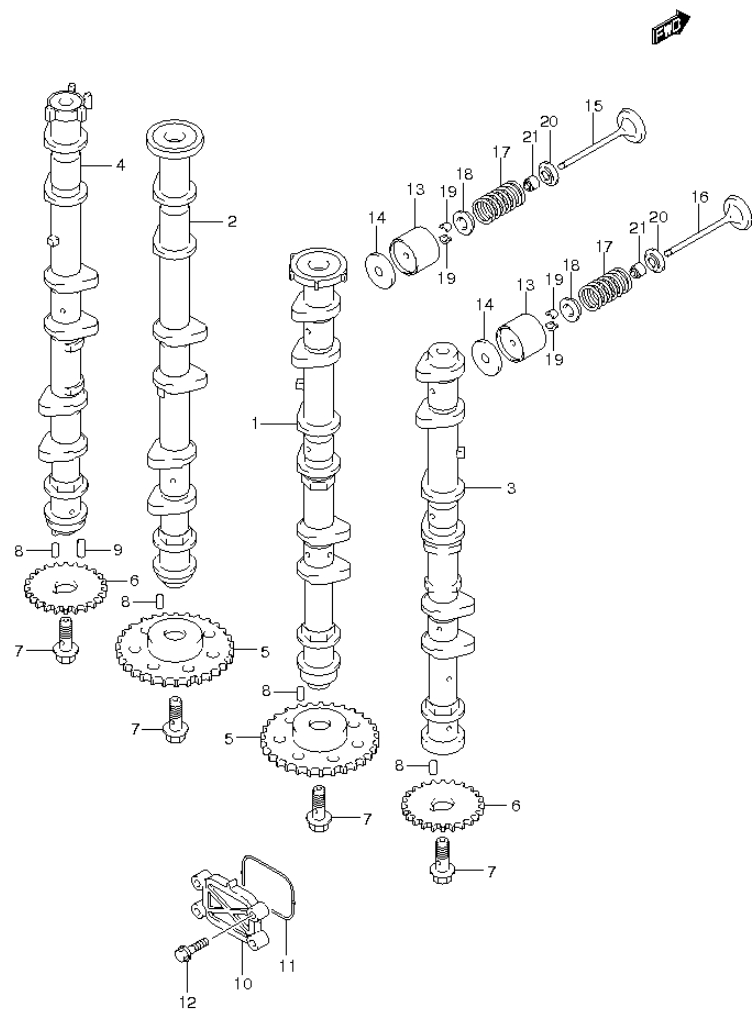


FIG.17 (1-C-6) CAMSHAFT (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
14-22	12892-93J00-270	SHIM, TAPPET	AR	
14-23	12892-93J00-273	SHIM, TAPPET	AR	
14-24	12892-93J00-275	SHIM, TAPPET	AR	
14-25	12892-93J00-278	SHIM, TAPPET	AR	
14-26	12892-93J00-280	SHIM, TAPPET	AR	
14-27	12892-93J00-283	SHIM, TAPPET	AR	
14-28	12892-93J00-285	SHIM, TAPPET	AR	
14-29	12892-93J00-288	SHIM, TAPPET	AR	
14-30	12892-93J00-290	SHIM, TAPPET	AR	
14-31	12892-93J00-293	SHIM, TAPPET	AR	
14-32	12892-93J00-295	SHIM, TAPPET	AR	
14-33	12892-93J00-298	SHIM, TAPPET	AR	
14-34	12892-93J00-300	SHIM, TAPPET	AR	
15	12911-93J00	VALVE, INTAKE	12	
16	12915-93J10	VALVE, EXHAUST	12	
17	12921-93J10	SPRING, VALVE	24	
18	12931-78G00	RETAINER, VALVE SPRING	24	
19	12932-24400	COTTER, VALVE	48	
20	12933-69G10	SEAT, VALVE SPRING	24	
21	09289-05012	OIL SEAL (5.5X11.5X9.3)	24	

FIG.18

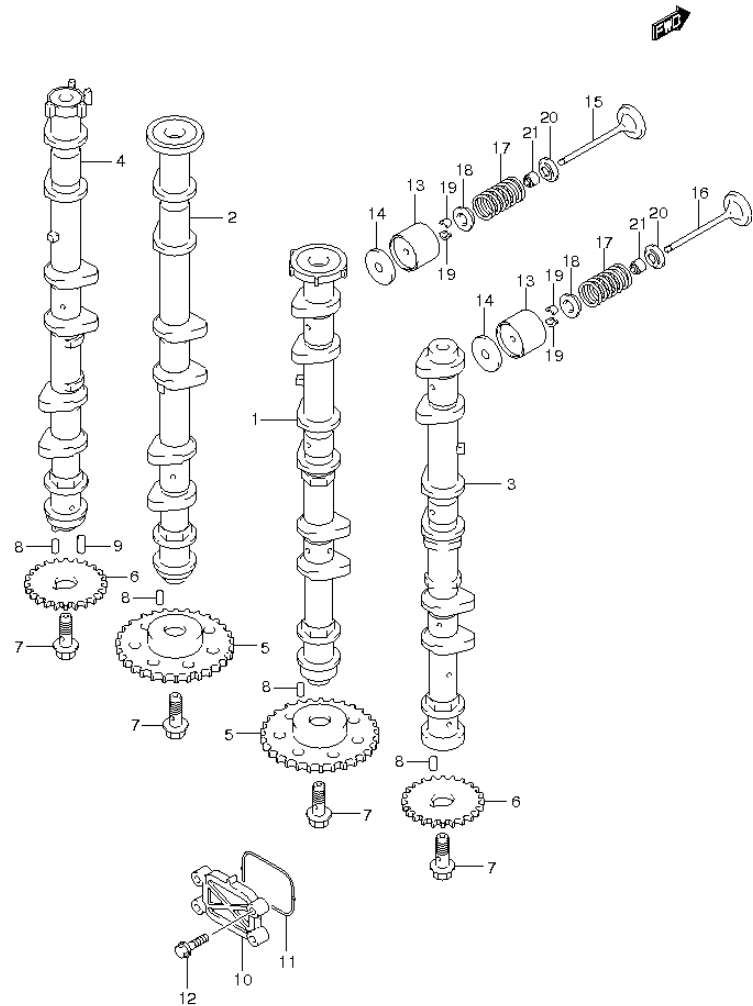


FIG.18 (1-C-7) CAMSHAFT (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	12701-93J30	CAMSHAFT, INTAKE STBD	1	
2	12705-93J30	CAMSHAFT, INTAKE PORT	1	
3	12721-93J30	CAMSHAFT, EXH STBD	1	
4	12725-93J30	CAMSHAFT, EXH PORT	1	
5	12742-93J10	SPROCKET, INTAKE CAMSHAFT	2	
6	12748-93J00	SPROCKET, CAMSHAFT	4	
7	12749-93J00	BOLT, CAMSHAFT	4	
8	09202-05032	PIN (5X12)	3	
9	09261-05006	PIN (5X18)	1	
10	16551-93J00	PLATE, OIL CONTROL	2	
11	16559-93J00	GASKET, VALVE	2	
12	01550-06257	BOLT	8	
13	12891-93J00	TAPPET	24	
14-1	12892-93J00-218	SHIM, TAPPET	AR	
14-2	12892-93J00-220	SHIM, TAPPET	AR	
14-3	12892-93J00-223	SHIM, TAPPET	AR	
14-4	12892-93J00-225	SHIM, TAPPET	AR	
14-5	12892-93J00-228	SHIM, TAPPET	AR	
14-6	12892-93J00-230	SHIM, TAPPET	AR	
14-7	12892-93J00-233	SHIM, TAPPET	AR	
14-8	12892-93J00-235	SHIM, TAPPET	AR	
14-9	12892-93J00-238	SHIM, TAPPET	AR	
14-10	12892-93J00-240	SHIM, TAPPET	AR	
14-11	12892-93J00-243	SHIM, TAPPET	AR	
14-12	12892-93J00-245	SHIM, TAPPET	AR	
14-13	12892-93J00-248	SHIM, TAPPET	AR	
14-14	12892-93J00-250	SHIM, TAPPET	AR	
14-15	12892-93J00-253	SHIM, TAPPET	AR	
14-16	12892-93J00-255	SHIM, TAPPET	AR	
14-17	12892-93J00-258	SHIM, TAPPET	AR	
14-18	12892-93J00-260	SHIM, TAPPET	AR	
14-19	12892-93J00-263	SHIM, TAPPET	AR	
14-20	12892-93J00-265	SHIM, TAPPET	AR	
14-21	12892-93J00-268	SHIM, TAPPET	AR	

FIG.18

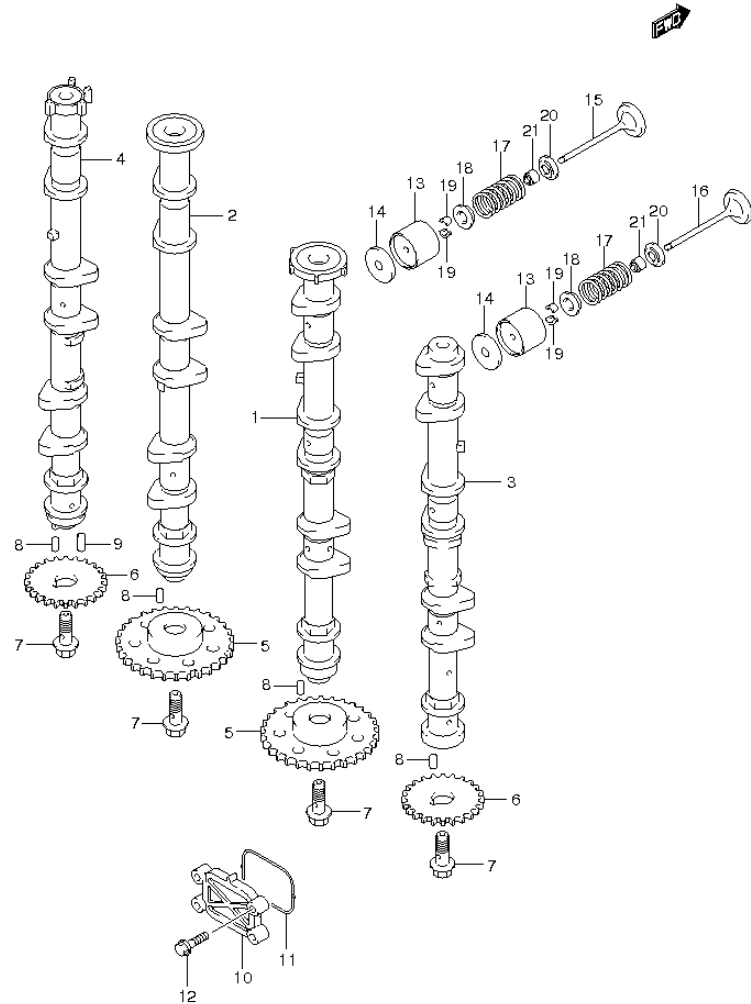


FIG.18 (1-C-8) CAMSHAFT (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
14-22	12892-93J00-270	SHIM, TAPPET	AR	
14-23	12892-93J00-273	SHIM, TAPPET	AR	
14-24	12892-93J00-275	SHIM, TAPPET	AR	
14-25	12892-93J00-278	SHIM, TAPPET	AR	
14-26	12892-93J00-280	SHIM, TAPPET	AR	
14-27	12892-93J00-283	SHIM, TAPPET	AR	
14-28	12892-93J00-285	SHIM, TAPPET	AR	
14-29	12892-93J00-288	SHIM, TAPPET	AR	
14-30	12892-93J00-290	SHIM, TAPPET	AR	
14-31	12892-93J00-293	SHIM, TAPPET	AR	
14-32	12892-93J00-295	SHIM, TAPPET	AR	
14-33	12892-93J00-298	SHIM, TAPPET	AR	
14-34	12892-93J00-300	SHIM, TAPPET	AR	
15	12911-93J00	VALVE, INTAKE	12	
16	12915-93J50	VALVE, EXHAUST	12	
17	12921-93J10	SPRING, VALVE	24	
18	12931-78G00	RETAINER, VALVE SPRING	24	
19	12932-24400	COTTER, VALVE	48	
20	12933-69G10	SEAT, VALVE SPRING	24	
21	09289-05012	OIL SEAL (5.5X11.5X9.3)	24	

FIG.19

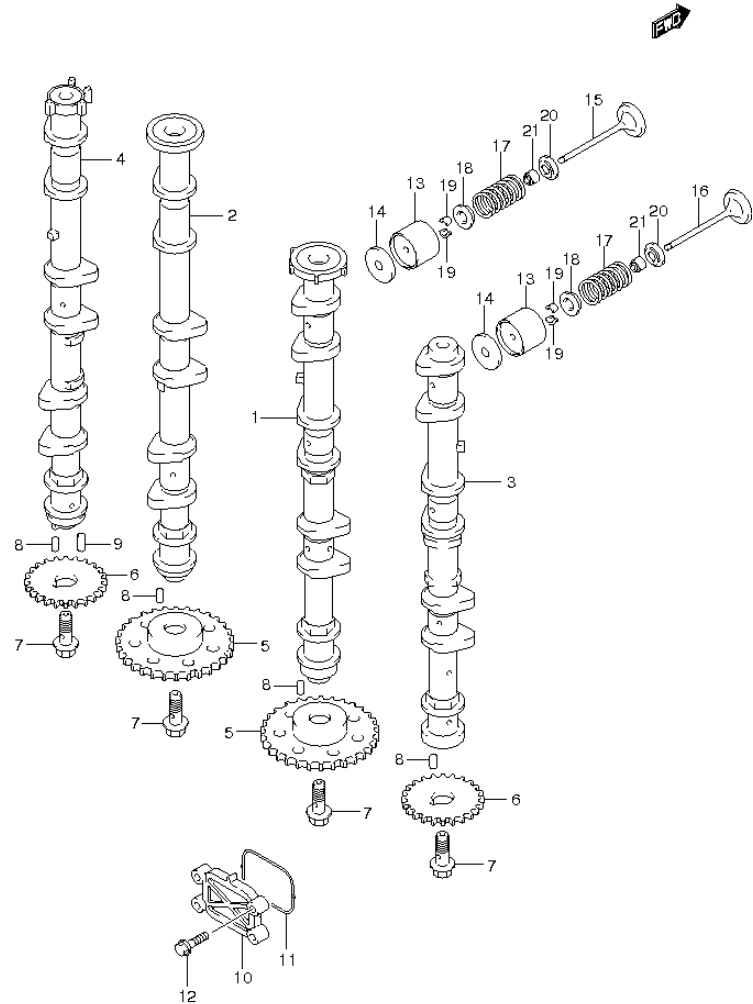


FIG.19 (1-C-9) CAMSHAFT (DF200Z E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	12701-93J30	CAMSHAFT, INTAKE STBD	1	
2	12705-93J30	CAMSHAFT, INTAKE PORT	1	
3	12721-93J30	CAMSHAFT, EXH STBD	1	
4	12725-93J30	CAMSHAFT, EXH PORT	1	
5	12742-93J10	SPROCKET, INTAKE CAMSHAFT	2	
6	12748-93J00	SPROCKET, CAMSHAFT	4	
7	12749-93J00	BOLT, CAMSHAFT	4	
8	09202-05032	PIN (5X12)	3	
9	09261-05006	PIN (5X18)	1	
10	16551-93J00	PLATE, OIL CONTROL	2	
11	16559-93J00	GASKET, VALVE	2	
12	01550-06257	BOLT	8	
13	12891-93J00	TAPPET	24	
14-1	12892-93J00-218	SHIM, TAPPET	AR	
14-2	12892-93J00-220	SHIM, TAPPET	AR	
14-3	12892-93J00-223	SHIM, TAPPET	AR	
14-4	12892-93J00-225	SHIM, TAPPET	AR	
14-5	12892-93J00-228	SHIM, TAPPET	AR	
14-6	12892-93J00-230	SHIM, TAPPET	AR	
14-7	12892-93J00-233	SHIM, TAPPET	AR	
14-8	12892-93J00-235	SHIM, TAPPET	AR	
14-9	12892-93J00-238	SHIM, TAPPET	AR	
14-10	12892-93J00-240	SHIM, TAPPET	AR	
14-11	12892-93J00-243	SHIM, TAPPET	AR	
14-12	12892-93J00-245	SHIM, TAPPET	AR	
14-13	12892-93J00-248	SHIM, TAPPET	AR	
14-14	12892-93J00-250	SHIM, TAPPET	AR	
14-15	12892-93J00-253	SHIM, TAPPET	AR	
14-16	12892-93J00-255	SHIM, TAPPET	AR	
14-17	12892-93J00-258	SHIM, TAPPET	AR	
14-18	12892-93J00-260	SHIM, TAPPET	AR	
14-19	12892-93J00-263	SHIM, TAPPET	AR	
14-20	12892-93J00-265	SHIM, TAPPET	AR	
14-21	12892-93J00-268	SHIM, TAPPET	AR	

FIG.19

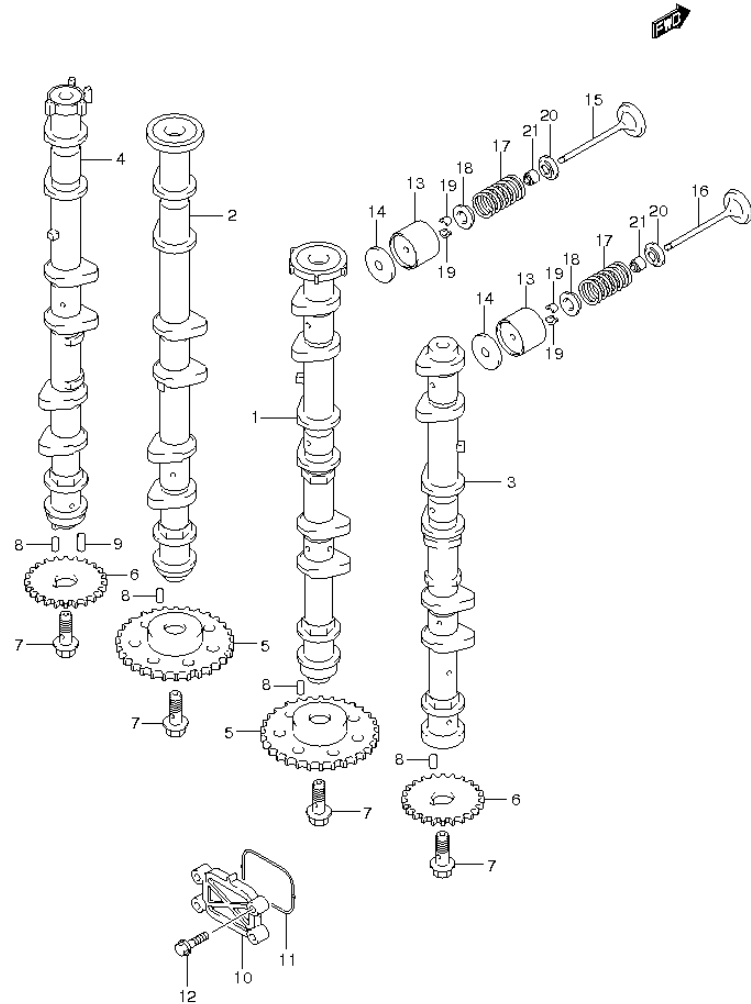


FIG.19 (1-C-10) CAMSHAFT (DF200Z E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
14-22	12892-93J00-270	SHIM, TAPPET	AR	
14-23	12892-93J00-273	SHIM, TAPPET	AR	
14-24	12892-93J00-275	SHIM, TAPPET	AR	
14-25	12892-93J00-278	SHIM, TAPPET	AR	
14-26	12892-93J00-280	SHIM, TAPPET	AR	
14-27	12892-93J00-283	SHIM, TAPPET	AR	
14-28	12892-93J00-285	SHIM, TAPPET	AR	
14-29	12892-93J00-288	SHIM, TAPPET	AR	
14-30	12892-93J00-290	SHIM, TAPPET	AR	
14-31	12892-93J00-293	SHIM, TAPPET	AR	
14-32	12892-93J00-295	SHIM, TAPPET	AR	
14-33	12892-93J00-298	SHIM, TAPPET	AR	
14-34	12892-93J00-300	SHIM, TAPPET	AR	
15	12911-93J00	VALVE, INTAKE	12	
16	12915-93J10	VALVE, EXHAUST	12	
17	12921-93J10	SPRING, VALVE	24	
18	12931-78G00	RETAINER, VALVE SPRING	24	
19	12932-24400	COTTER, VALVE	48	
20	12933-69G10	SEAT, VALVE SPRING	24	
21	09289-05012	OIL SEAL (5.5X11.5X9.3)	24	

FIG.20

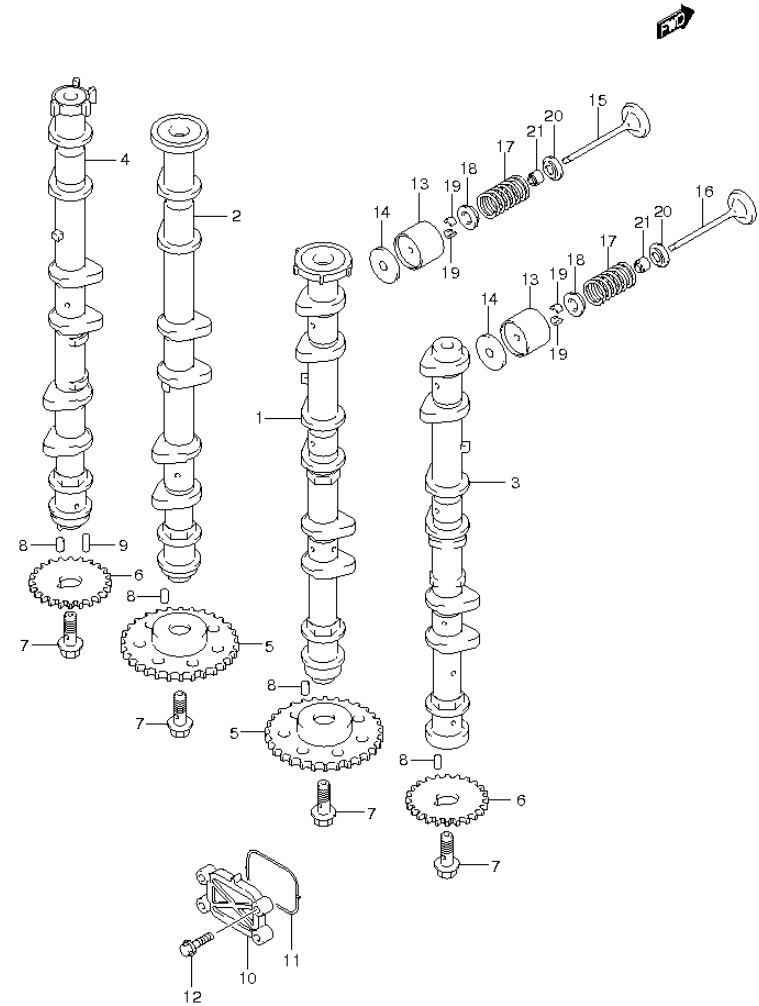


FIG.20 (1-G-11) CAMSHAFT (DF200Z E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	12701-93J30	CAMSHAFT, INTAKE STBD	1	
2	12705-93J30	CAMSHAFT, INTAKE PORT	1	
3	12721-93J30	CAMSHAFT, EXH STBD	1	
4	12725-93J30	CAMSHAFT, EXH PORT	1	
5	12742-93J10	SPROCKET, INTAKE CAMSHAFT	2	
6	12748-93J00	SPROCKET, CAMSHAFT	4	
7	12749-93J00	BOLT, CAMSHAFT	4	
8	09202-05032	PIN (5X12)	3	
9	09261-05006	PIN (5X18)	1	
10	16551-93J00	PLATE, OIL CONTROL	2	
11	16559-93J00	GASKET, VALVE	2	
12	01550-06257	BOLT	8	
13	12891-93J00	TAPPET	24	
14-1	12892-93J00-218	SHIM, TAPPET	AR	
14-2	12892-93J00-220	SHIM, TAPPET	AR	
14-3	12892-93J00-223	SHIM, TAPPET	AR	
14-4	12892-93J00-225	SHIM, TAPPET	AR	
14-5	12892-93J00-228	SHIM, TAPPET	AR	
14-6	12892-93J00-230	SHIM, TAPPET	AR	
14-7	12892-93J00-233	SHIM, TAPPET	AR	
14-8	12892-93J00-235	SHIM, TAPPET	AR	
14-9	12892-93J00-238	SHIM, TAPPET	AR	
14-10	12892-93J00-240	SHIM, TAPPET	AR	
14-11	12892-93J00-243	SHIM, TAPPET	AR	
14-12	12892-93J00-245	SHIM, TAPPET	AR	
14-13	12892-93J00-248	SHIM, TAPPET	AR	
14-14	12892-93J00-250	SHIM, TAPPET	AR	
14-15	12892-93J00-253	SHIM, TAPPET	AR	
14-16	12892-93J00-255	SHIM, TAPPET	AR	
14-17	12892-93J00-258	SHIM, TAPPET	AR	
14-18	12892-93J00-260	SHIM, TAPPET	AR	
14-19	12892-93J00-263	SHIM, TAPPET	AR	
14-20	12892-93J00-265	SHIM, TAPPET	AR	
14-21	12892-93J00-268	SHIM, TAPPET	AR	

FIG.20

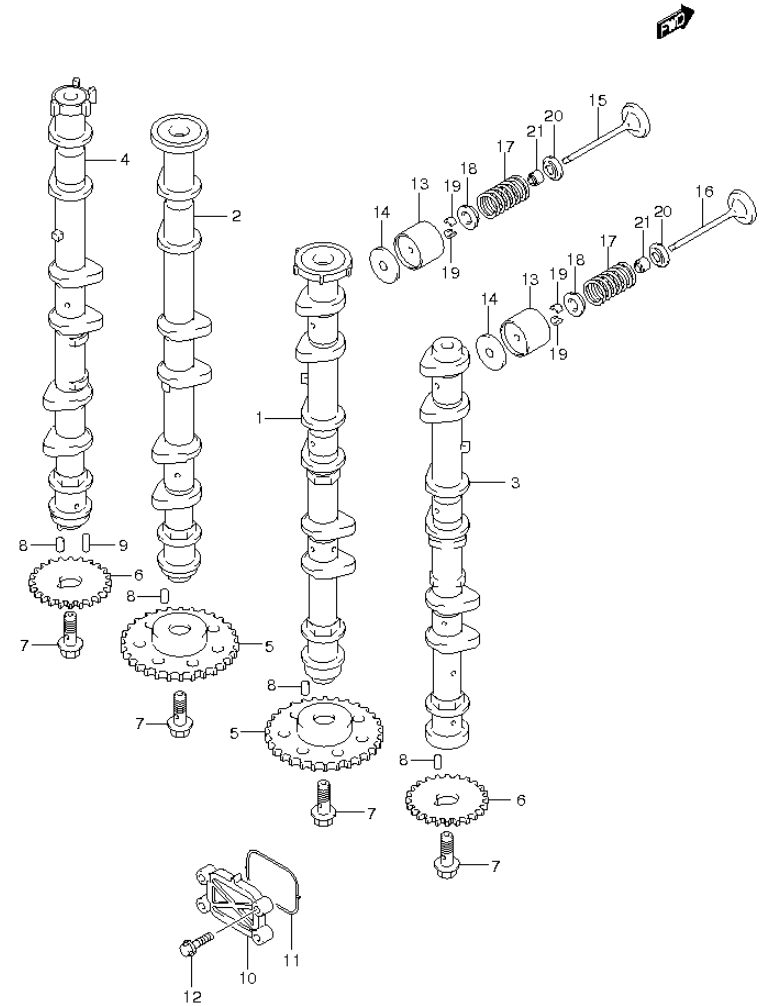


FIG. 20 (1-G-12) CAMSHAFT (DF200Z E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
14-22	12892-93J00-270	SHIM, TAPPET	AR	
14-23	12892-93J00-273	SHIM, TAPPET	AR	
14-24	12892-93J00-275	SHIM, TAPPET	AR	
14-25	12892-93J00-278	SHIM, TAPPET	AR	
14-26	12892-93J00-280	SHIM, TAPPET	AR	
14-27	12892-93J00-283	SHIM, TAPPET	AR	
14-28	12892-93J00-285	SHIM, TAPPET	AR	
14-29	12892-93J00-288	SHIM, TAPPET	AR	
14-30	12892-93J00-290	SHIM, TAPPET	AR	
14-31	12892-93J00-293	SHIM, TAPPET	AR	
14-32	12892-93J00-295	SHIM, TAPPET	AR	
14-33	12892-93J00-298	SHIM, TAPPET	AR	
14-34	12892-93J00-300	SHIM, TAPPET	AR	
15	12911-93J00	VALVE, INTAKE	12	
16	12915-93J50	VALVE, EXHAUST	12	
17	12921-93J10	SPRING, VALVE	24	
18	12931-78G00	RETAINER, VALVE SPRING	24	
19	12932-24400	COTTER, VALVE	48	
20	12933-69G10	SEAT, VALVE SPRING	24	
21	09289-05012	OIL SEAL (5.5X11.5X9.3)	24	

FIG.21

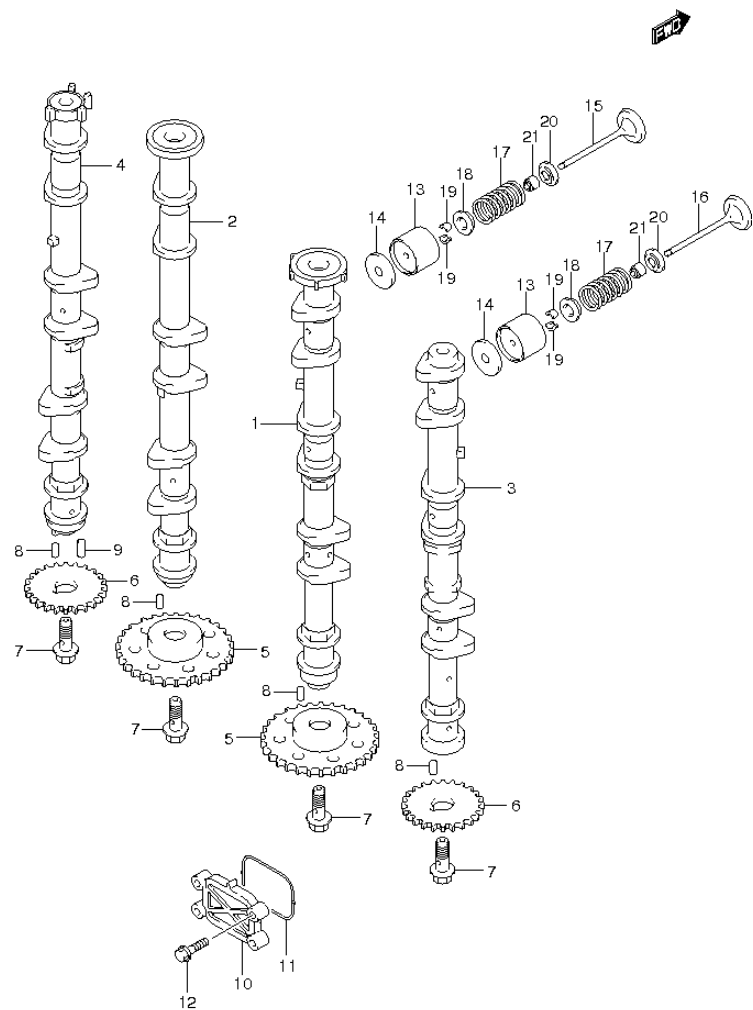


FIG.21 (1-C-13) CAMSHAFT (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	12701-93J40	CAMSHAFT, INTAKE STBD	1	
2	12705-93J40	CAMSHAFT, INTAKE PORT	1	
3	12721-93J30	CAMSHAFT, EXH STBD	1	
4	12725-93J30	CAMSHAFT, EXH PORT	1	
5	12742-93J10	SPROCKET, INTAKE CAMSHAFT	2	
6	12748-93J00	SPROCKET, CAMSHAFT	4	
7	12749-93J00	BOLT, CAMSHAFT	4	
8	09202-05032	PIN (5X12)	3	
9	09261-05006	PIN (5X18)	1	
10	16551-93J00	PLATE, OIL CONTROL	2	
11	16559-93J00	GASKET, VALVE	2	
12	01550-06257	BOLT	8	
13	12891-93J00	TAPPET	24	
14-1	12892-93J00-218	SHIM, TAPPET	AR	
14-2	12892-93J00-220	SHIM, TAPPET	AR	
14-3	12892-93J00-223	SHIM, TAPPET	AR	
14-4	12892-93J00-225	SHIM, TAPPET	AR	
14-5	12892-93J00-228	SHIM, TAPPET	AR	
14-6	12892-93J00-230	SHIM, TAPPET	AR	
14-7	12892-93J00-233	SHIM, TAPPET	AR	
14-8	12892-93J00-235	SHIM, TAPPET	AR	
14-9	12892-93J00-238	SHIM, TAPPET	AR	
14-10	12892-93J00-240	SHIM, TAPPET	AR	
14-11	12892-93J00-243	SHIM, TAPPET	AR	
14-12	12892-93J00-245	SHIM, TAPPET	AR	
14-13	12892-93J00-248	SHIM, TAPPET	AR	
14-14	12892-93J00-250	SHIM, TAPPET	AR	
14-15	12892-93J00-253	SHIM, TAPPET	AR	
14-16	12892-93J00-255	SHIM, TAPPET	AR	
14-17	12892-93J00-258	SHIM, TAPPET	AR	
14-18	12892-93J00-260	SHIM, TAPPET	AR	
14-19	12892-93J00-263	SHIM, TAPPET	AR	
14-20	12892-93J00-265	SHIM, TAPPET	AR	
14-21	12892-93J00-268	SHIM, TAPPET	AR	

FIG.21

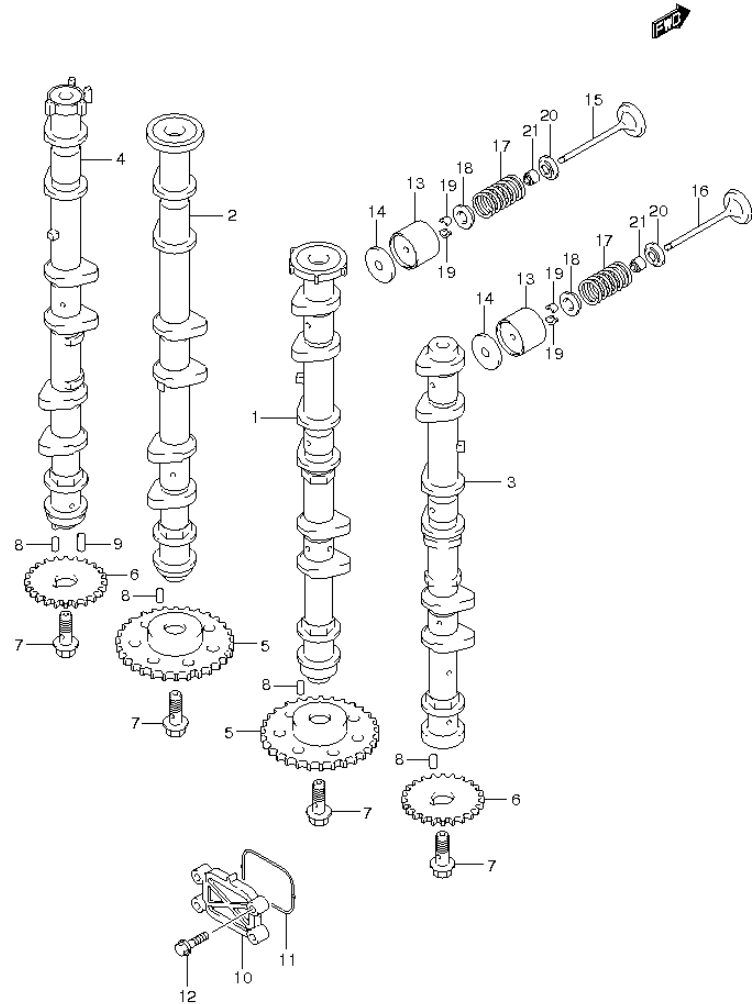


FIG.21 (1-G-14) CAMSHAFT (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
14-22	12892-93J00-270	SHIM, TAPPET	AR	
14-23	12892-93J00-273	SHIM, TAPPET	AR	
14-24	12892-93J00-275	SHIM, TAPPET	AR	
14-25	12892-93J00-278	SHIM, TAPPET	AR	
14-26	12892-93J00-280	SHIM, TAPPET	AR	
14-27	12892-93J00-283	SHIM, TAPPET	AR	
14-28	12892-93J00-285	SHIM, TAPPET	AR	
14-29	12892-93J00-288	SHIM, TAPPET	AR	
14-30	12892-93J00-290	SHIM, TAPPET	AR	
14-31	12892-93J00-293	SHIM, TAPPET	AR	
14-32	12892-93J00-295	SHIM, TAPPET	AR	
14-33	12892-93J00-298	SHIM, TAPPET	AR	
14-34	12892-93J00-300	SHIM, TAPPET	AR	
15	12911-93J00	VALVE, INTAKE	12	
16	12915-93J10	VALVE, EXHAUST	12	
17	12921-93J10	SPRING, VALVE	24	
18	12931-78G00	RETAINER, VALVE SPRING	24	
19	12932-24400	COTTER, VALVE	48	
20	12933-69G10	SEAT, VALVE SPRING	24	
21	09289-05012	OIL SEAL (5.5X11.5X9.3)	24	

FIG.22

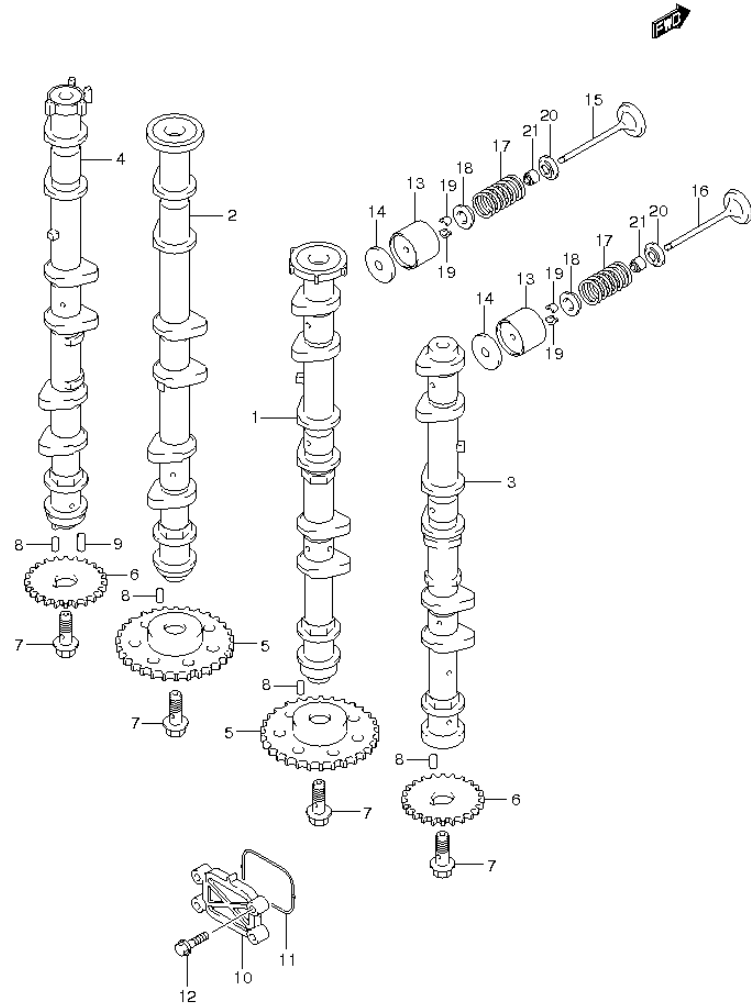


FIG.22 (1-C-15) CAMSHAFT (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	12701-93J40	CAMSHAFT, INTAKE STBD	1	
2	12705-93J40	CAMSHAFT, INTAKE PORT	1	
3	12721-93J30	CAMSHAFT, EXH STBD	1	
4	12725-93J30	CAMSHAFT, EXH PORT	1	
5	12742-93J10	SPROCKET, INTAKE CAMSHAFT	2	
6	12748-93J00	SPROCKET, CAMSHAFT	4	
7	12749-93J00	BOLT, CAMSHAFT	4	
8	09202-05032	PIN (5X12)	3	
9	09261-05006	PIN (5X18)	1	
10	16551-93J00	PLATE, OIL CONTROL	2	
11	16559-93J00	GASKET, VALVE	2	
12	01550-06257	BOLT	8	
13	12891-93J00	TAPPET	24	
14-1	12892-93J00-218	SHIM, TAPPET	AR	
14-2	12892-93J00-220	SHIM, TAPPET	AR	
14-3	12892-93J00-223	SHIM, TAPPET	AR	
14-4	12892-93J00-225	SHIM, TAPPET	AR	
14-5	12892-93J00-228	SHIM, TAPPET	AR	
14-6	12892-93J00-230	SHIM, TAPPET	AR	
14-7	12892-93J00-233	SHIM, TAPPET	AR	
14-8	12892-93J00-235	SHIM, TAPPET	AR	
14-9	12892-93J00-238	SHIM, TAPPET	AR	
14-10	12892-93J00-240	SHIM, TAPPET	AR	
14-11	12892-93J00-243	SHIM, TAPPET	AR	
14-12	12892-93J00-245	SHIM, TAPPET	AR	
14-13	12892-93J00-248	SHIM, TAPPET	AR	
14-14	12892-93J00-250	SHIM, TAPPET	AR	
14-15	12892-93J00-253	SHIM, TAPPET	AR	
14-16	12892-93J00-255	SHIM, TAPPET	AR	
14-17	12892-93J00-258	SHIM, TAPPET	AR	
14-18	12892-93J00-260	SHIM, TAPPET	AR	
14-19	12892-93J00-263	SHIM, TAPPET	AR	
14-20	12892-93J00-265	SHIM, TAPPET	AR	
14-21	12892-93J00-268	SHIM, TAPPET	AR	

FIG.22

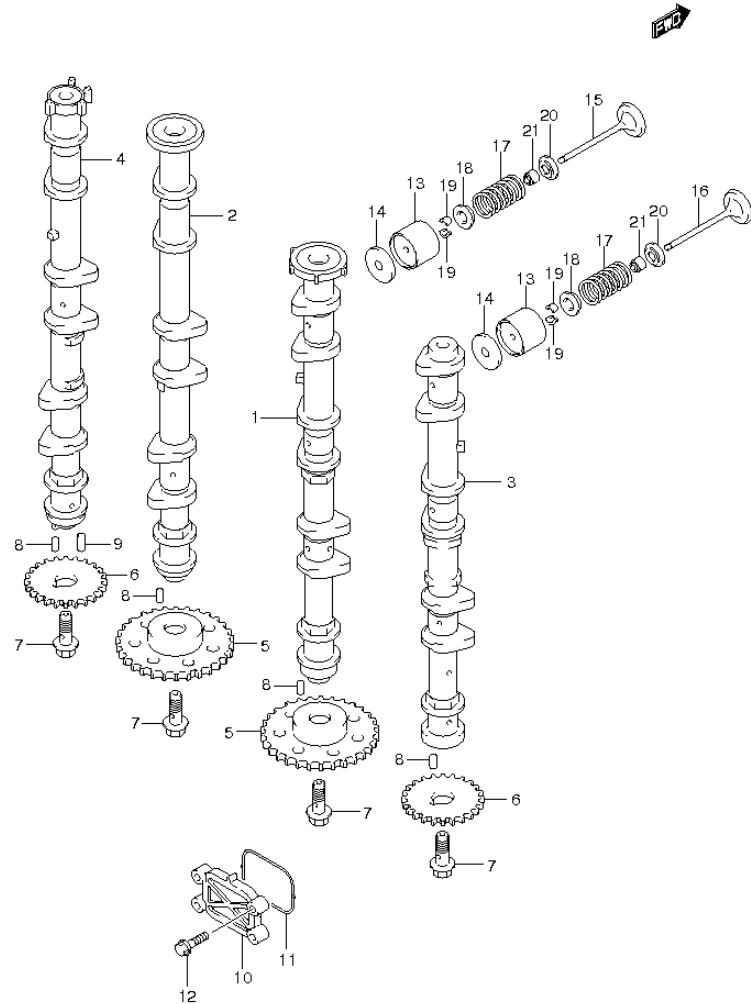


FIG.22 (1-D-2) CAMSHAFT (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
14-22	12892-93J00-270	SHIM, TAPPET	AR	
14-23	12892-93J00-273	SHIM, TAPPET	AR	
14-24	12892-93J00-275	SHIM, TAPPET	AR	
14-25	12892-93J00-278	SHIM, TAPPET	AR	
14-26	12892-93J00-280	SHIM, TAPPET	AR	
14-27	12892-93J00-283	SHIM, TAPPET	AR	
14-28	12892-93J00-285	SHIM, TAPPET	AR	
14-29	12892-93J00-288	SHIM, TAPPET	AR	
14-30	12892-93J00-290	SHIM, TAPPET	AR	
14-31	12892-93J00-293	SHIM, TAPPET	AR	
14-32	12892-93J00-295	SHIM, TAPPET	AR	
14-33	12892-93J00-298	SHIM, TAPPET	AR	
14-34	12892-93J00-300	SHIM, TAPPET	AR	
15	12911-93J00	VALVE, INTAKE	12	
16	12915-93J50	VALVE, EXHAUST	12	
17	12921-93J10	SPRING, VALVE	24	
18	12931-78G00	RETAINER, VALVE SPRING	24	
19	12932-24400	COTTER, VALVE	48	
20	12933-69G10	SEAT, VALVE SPRING	24	
21	09289-05012	OIL SEAL (5.5X11.5X9.3)	24	

FIG.23

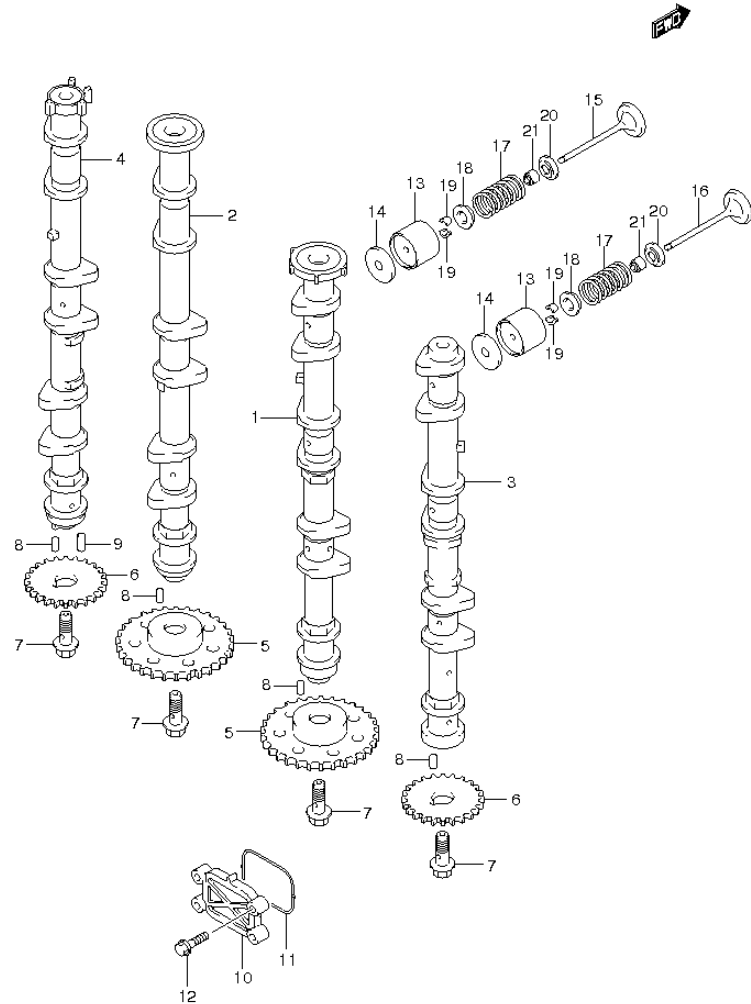


FIG.23 (1-D-3) CAMSHAFT (DF225Z E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	12701-93J40	CAMSHAFT, INTAKE STBD	1	
2	12705-93J40	CAMSHAFT, INTAKE PORT	1	
3	12721-93J30	CAMSHAFT, EXH STBD	1	
4	12725-93J30	CAMSHAFT, EXH PORT	1	
5	12742-93J10	SPROCKET, INTAKE CAMSHAFT	2	
6	12748-93J00	SPROCKET, CAMSHAFT	4	
7	12749-93J00	BOLT, CAMSHAFT	4	
8	09202-05032	PIN (5X12)	3	
9	09261-05006	PIN (5X18)	1	
10	16551-93J00	PLATE, OIL CONTROL	2	
11	16559-93J00	GASKET, VALVE	2	
12	01550-06257	BOLT	8	
13	12891-93J00	TAPPET	24	
14-1	12892-93J00-218	SHIM, TAPPET	AR	
14-2	12892-93J00-220	SHIM, TAPPET	AR	
14-3	12892-93J00-223	SHIM, TAPPET	AR	
14-4	12892-93J00-225	SHIM, TAPPET	AR	
14-5	12892-93J00-228	SHIM, TAPPET	AR	
14-6	12892-93J00-230	SHIM, TAPPET	AR	
14-7	12892-93J00-233	SHIM, TAPPET	AR	
14-8	12892-93J00-235	SHIM, TAPPET	AR	
14-9	12892-93J00-238	SHIM, TAPPET	AR	
14-10	12892-93J00-240	SHIM, TAPPET	AR	
14-11	12892-93J00-243	SHIM, TAPPET	AR	
14-12	12892-93J00-245	SHIM, TAPPET	AR	
14-13	12892-93J00-248	SHIM, TAPPET	AR	
14-14	12892-93J00-250	SHIM, TAPPET	AR	
14-15	12892-93J00-253	SHIM, TAPPET	AR	
14-16	12892-93J00-255	SHIM, TAPPET	AR	
14-17	12892-93J00-258	SHIM, TAPPET	AR	
14-18	12892-93J00-260	SHIM, TAPPET	AR	
14-19	12892-93J00-263	SHIM, TAPPET	AR	
14-20	12892-93J00-265	SHIM, TAPPET	AR	
14-21	12892-93J00-268	SHIM, TAPPET	AR	

FIG.23

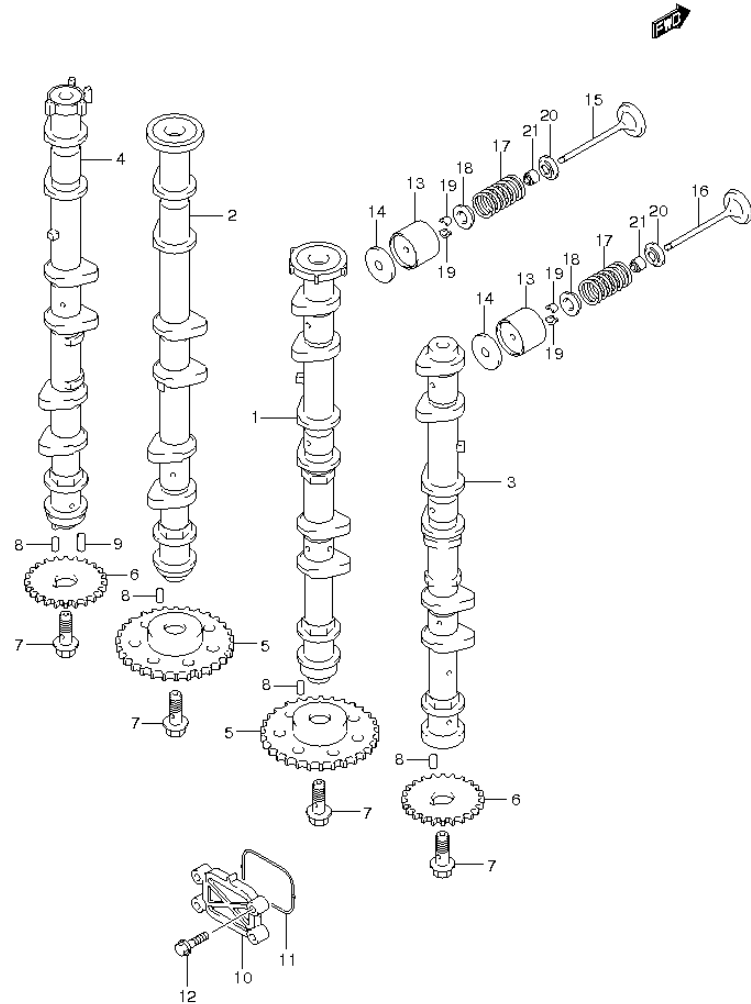


FIG. 23 (1-D-4) CAMSHAFT (DF225Z E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
14-22	12892-93J00-270	SHIM, TAPPET	AR	
14-23	12892-93J00-273	SHIM, TAPPET	AR	
14-24	12892-93J00-275	SHIM, TAPPET	AR	
14-25	12892-93J00-278	SHIM, TAPPET	AR	
14-26	12892-93J00-280	SHIM, TAPPET	AR	
14-27	12892-93J00-283	SHIM, TAPPET	AR	
14-28	12892-93J00-285	SHIM, TAPPET	AR	
14-29	12892-93J00-288	SHIM, TAPPET	AR	
14-30	12892-93J00-290	SHIM, TAPPET	AR	
14-31	12892-93J00-293	SHIM, TAPPET	AR	
14-32	12892-93J00-295	SHIM, TAPPET	AR	
14-33	12892-93J00-298	SHIM, TAPPET	AR	
14-34	12892-93J00-300	SHIM, TAPPET	AR	
15	12911-93J00	VALVE, INTAKE	12	
16	12915-93J10	VALVE, EXHAUST	12	
17	12921-93J10	SPRING, VALVE	24	
18	12931-78G00	RETAINER, VALVE SPRING	24	
19	12932-24400	COTTER, VALVE	48	
20	12933-69G10	SEAT, VALVE SPRING	24	
21	09289-05012	OIL SEAL (5.5X11.5X9.3)	24	

FIG.24

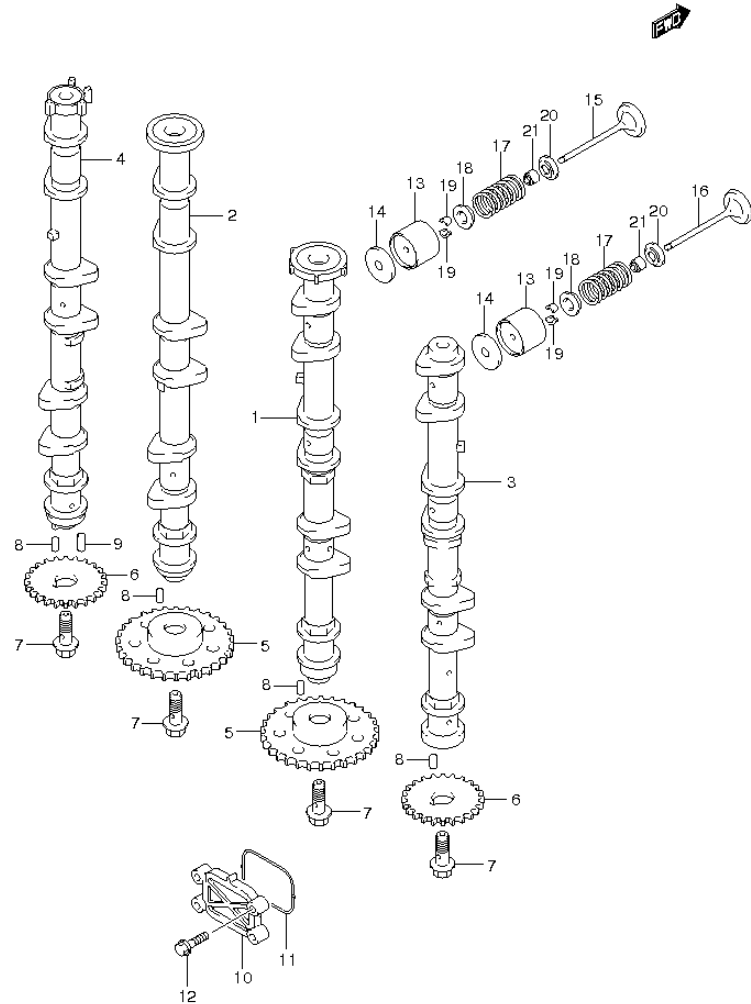


FIG.24 (1-D-5) CAMSHAFT (DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	12701-93J40	CAMSHAFT, INTAKE STBD	1	
2	12705-93J40	CAMSHAFT, INTAKE PORT	1	
3	12721-93J30	CAMSHAFT, EXH STBD	1	
4	12725-93J30	CAMSHAFT, EXH PORT	1	
5	12742-93J10	SPROCKET, INTAKE CAMSHAFT	2	
6	12748-93J00	SPROCKET, CAMSHAFT	4	
7	12749-93J00	BOLT, CAMSHAFT	4	
8	09202-05032	PIN (5X12)	3	
9	09261-05006	PIN (5X18)	1	
10	16551-93J00	PLATE, OIL CONTROL	2	
11	16559-93J00	GASKET, VALVE	2	
12	01550-06257	BOLT	8	
13	12891-93J00	TAPPET	24	
14-1	12892-93J00-218	SHIM, TAPPET	AR	
14-2	12892-93J00-220	SHIM, TAPPET	AR	
14-3	12892-93J00-223	SHIM, TAPPET	AR	
14-4	12892-93J00-225	SHIM, TAPPET	AR	
14-5	12892-93J00-228	SHIM, TAPPET	AR	
14-6	12892-93J00-230	SHIM, TAPPET	AR	
14-7	12892-93J00-233	SHIM, TAPPET	AR	
14-8	12892-93J00-235	SHIM, TAPPET	AR	
14-9	12892-93J00-238	SHIM, TAPPET	AR	
14-10	12892-93J00-240	SHIM, TAPPET	AR	
14-11	12892-93J00-243	SHIM, TAPPET	AR	
14-12	12892-93J00-245	SHIM, TAPPET	AR	
14-13	12892-93J00-248	SHIM, TAPPET	AR	
14-14	12892-93J00-250	SHIM, TAPPET	AR	
14-15	12892-93J00-253	SHIM, TAPPET	AR	
14-16	12892-93J00-255	SHIM, TAPPET	AR	
14-17	12892-93J00-258	SHIM, TAPPET	AR	
14-18	12892-93J00-260	SHIM, TAPPET	AR	
14-19	12892-93J00-263	SHIM, TAPPET	AR	
14-20	12892-93J00-265	SHIM, TAPPET	AR	
14-21	12892-93J00-268	SHIM, TAPPET	AR	

FIG.24

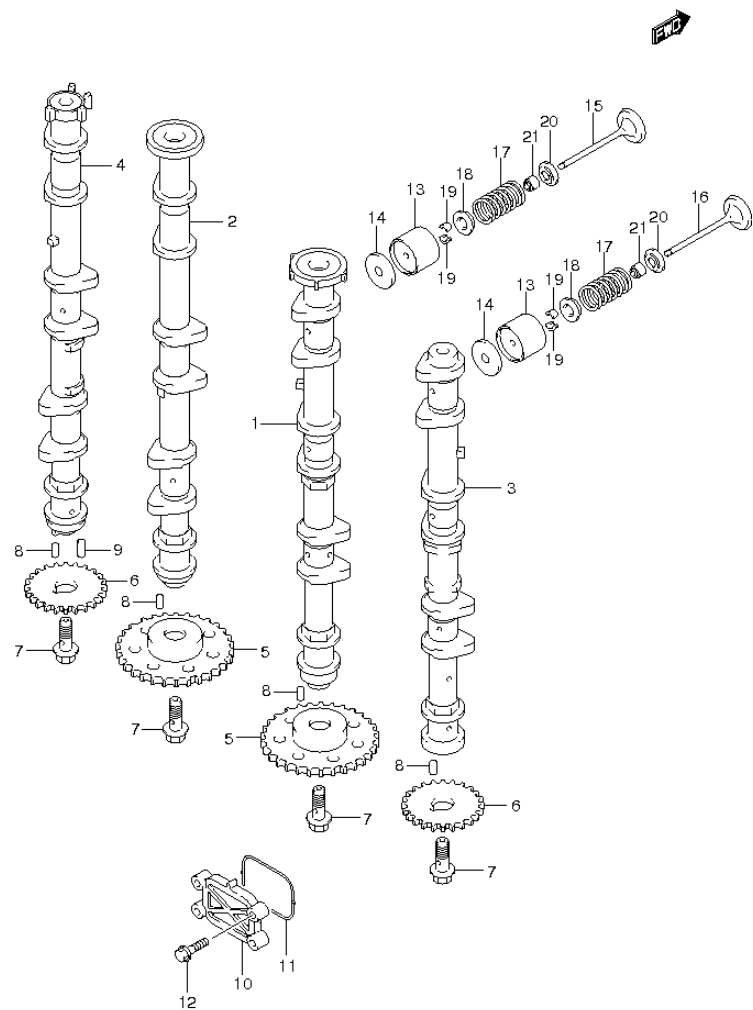


FIG. 24 (1-D-6) CAMSHAFT (DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
14-22	12892-93J00-270	SHIM, TAPPET	AR	
14-23	12892-93J00-273	SHIM, TAPPET	AR	
14-24	12892-93J00-275	SHIM, TAPPET	AR	
14-25	12892-93J00-278	SHIM, TAPPET	AR	
14-26	12892-93J00-280	SHIM, TAPPET	AR	
14-27	12892-93J00-283	SHIM, TAPPET	AR	
14-28	12892-93J00-285	SHIM, TAPPET	AR	
14-29	12892-93J00-288	SHIM, TAPPET	AR	
14-30	12892-93J00-290	SHIM, TAPPET	AR	
14-31	12892-93J00-293	SHIM, TAPPET	AR	
14-32	12892-93J00-295	SHIM, TAPPET	AR	
14-33	12892-93J00-298	SHIM, TAPPET	AR	
14-34	12892-93J00-300	SHIM, TAPPET	AR	
15	12911-93J00	VALVE, INTAKE	12	
16	12915-93J50	VALVE, EXHAUST	12	
17	12921-93J10	SPRING, VALVE	24	
18	12931-78G00	RETAINER, VALVE SPRING	24	
19	12932-24400	COTTER, VALVE	48	
20	12933-69G10	SEAT, VALVE SPRING	24	
21	09289-05012	OIL SEAL (5.5X11.5X9.3)	24	

FIG.25

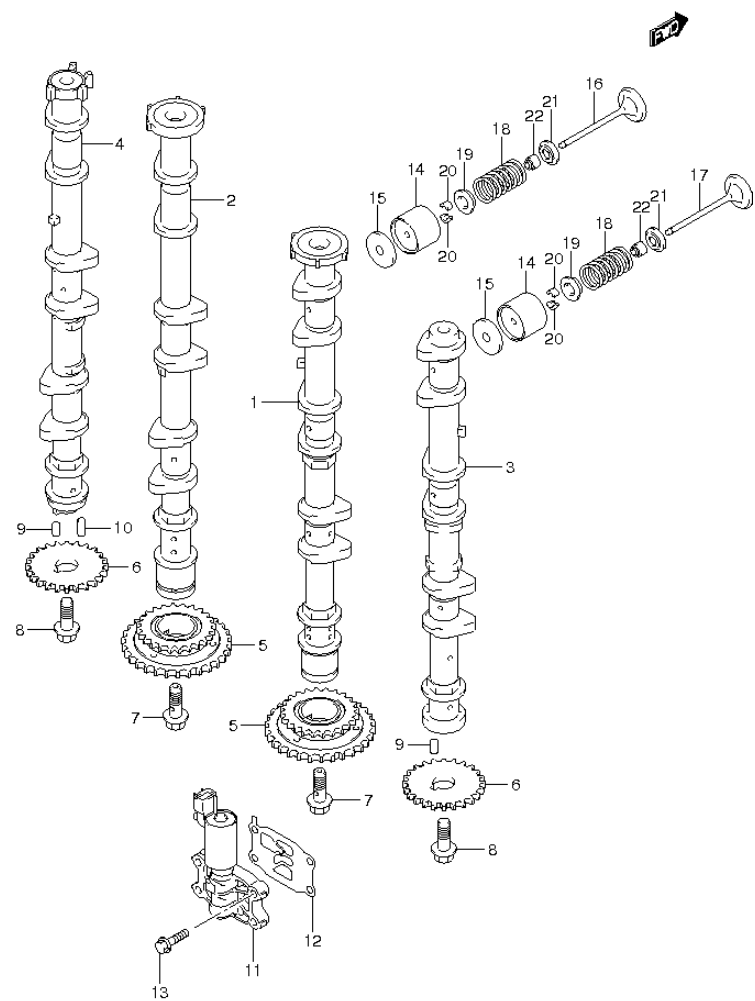


FIG.25 (1-D-7) CAMSHAFT (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	12701-93J50	CAMSHAFT, INTAKE STBD	1	
2	12705-93J50	CAMSHAFT, INTAKE PORT	1	
3	12721-93J50	CAMSHAFT, EXH STBD	1	
4	12729-93J50	CAMSHAFT, EXH PORT	1	
5	12740-93J00	SPROCKET ASSY, CAM TIMING	2	
6	12748-93J00	SPROCKET, EXH CAMSHAFT	2	
7	12753-93J00	BOLT, INTAKE CAMSHAFT	2	
8	12749-93J00	BOLT, CAMSHAFT EXHAUST	2	
9	09202-05032	PIN (5X12)	3	
10	09261-05006	PIN (5X18)	1	
11	16550-93J00	VALVE, OIL CONTROL	2	
12	16555-93J00	GASKET, VALVE	2	
13	01550-06257	BOLT	8	
14	12891-93J00	TAPPET	24	
15-1	12892-93J00-218	SHIM, TAPPET	AR	
15-2	12892-93J00-220	SHIM, TAPPET	AR	
15-3	12892-93J00-223	SHIM, TAPPET	AR	
15-4	12892-93J00-225	SHIM, TAPPET	AR	
15-5	12892-93J00-228	SHIM, TAPPET	AR	
15-6	12892-93J00-230	SHIM, TAPPET	AR	
15-7	12892-93J00-233	SHIM, TAPPET	AR	
15-8	12892-93J00-235	SHIM, TAPPET	AR	
15-9	12892-93J00-238	SHIM, TAPPET	AR	
15-10	12892-93J00-240	SHIM, TAPPET	AR	
15-11	12892-93J00-243	SHIM, TAPPET	AR	
15-12	12892-93J00-245	SHIM, TAPPET	AR	
15-13	12892-93J00-248	SHIM, TAPPET	AR	
15-14	12892-93J00-250	SHIM, TAPPET	AR	
15-15	12892-93J00-253	SHIM, TAPPET	AR	
15-16	12892-93J00-255	SHIM, TAPPET	AR	
15-17	12892-93J00-258	SHIM, TAPPET	AR	
15-18	12892-93J00-260	SHIM, TAPPET	AR	
15-19	12892-93J00-263	SHIM, TAPPET	AR	
15-20	12892-93J00-265	SHIM, TAPPET	AR	

FIG.25

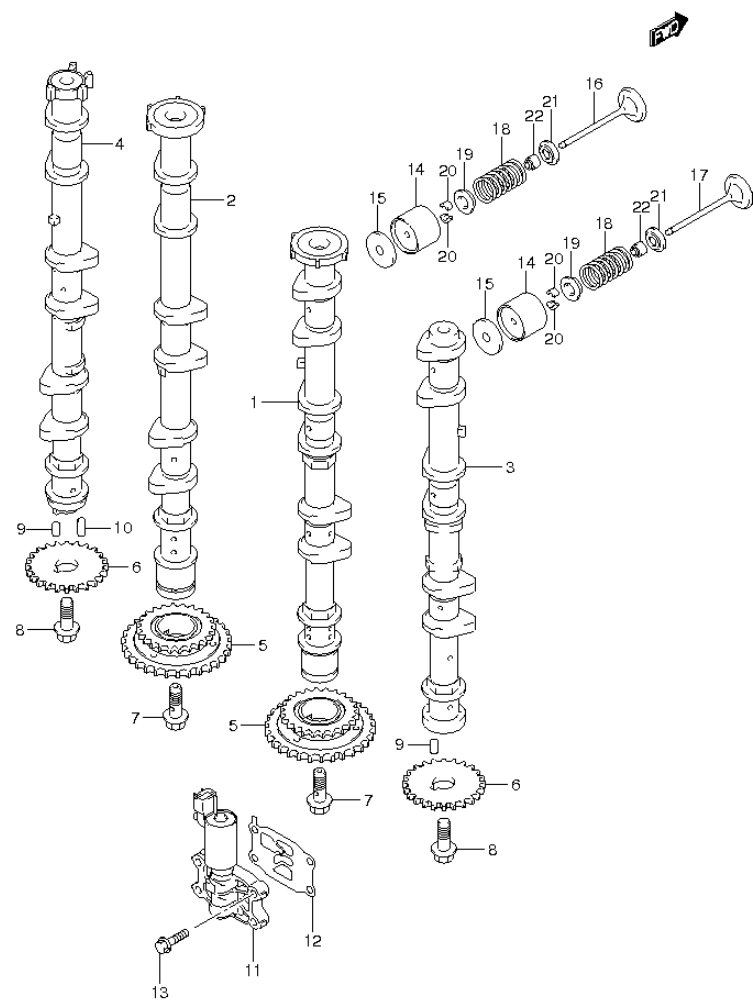


FIG.25 (1-D-8) CAMSHAFT (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
15-21	12892-93J00-268	SHIM, TAPPET	AR	
15-22	12892-93J00-270	SHIM, TAPPET	AR	
15-23	12892-93J00-273	SHIM, TAPPET	AR	
15-24	12892-93J00-275	SHIM, TAPPET	AR	
15-25	12892-93J00-278	SHIM, TAPPET	AR	
15-26	12892-93J00-280	SHIM, TAPPET	AR	
15-27	12892-93J00-283	SHIM, TAPPET	AR	
15-28	12892-93J00-285	SHIM, TAPPET	AR	
15-29	12892-93J00-288	SHIM, TAPPET	AR	
15-30	12892-93J00-290	SHIM, TAPPET	AR	
15-31	12892-93J00-293	SHIM, TAPPET	AR	
15-32	12892-93J00-295	SHIM, TAPPET	AR	
15-33	12892-93J00-298	SHIM, TAPPET	AR	
15-34	12892-93J00-300	SHIM, TAPPET	AR	
16	12911-93J00	VALVE, INTAKE	12	
17	12915-93J10	VALVE, EXHAUST	12	
18	12921-93J10	SPRING, VALVE	24	
19	12931-78G00	RETAINER, VALVE SPRING	24	
20	12932-24400	COTTER, VALVE	48	
21	12933-69G10	SEAT, VALVE SPRING	24	
22	09289-05012	OIL SEAL (5.5X11.5X9.3)	24	

FIG.26

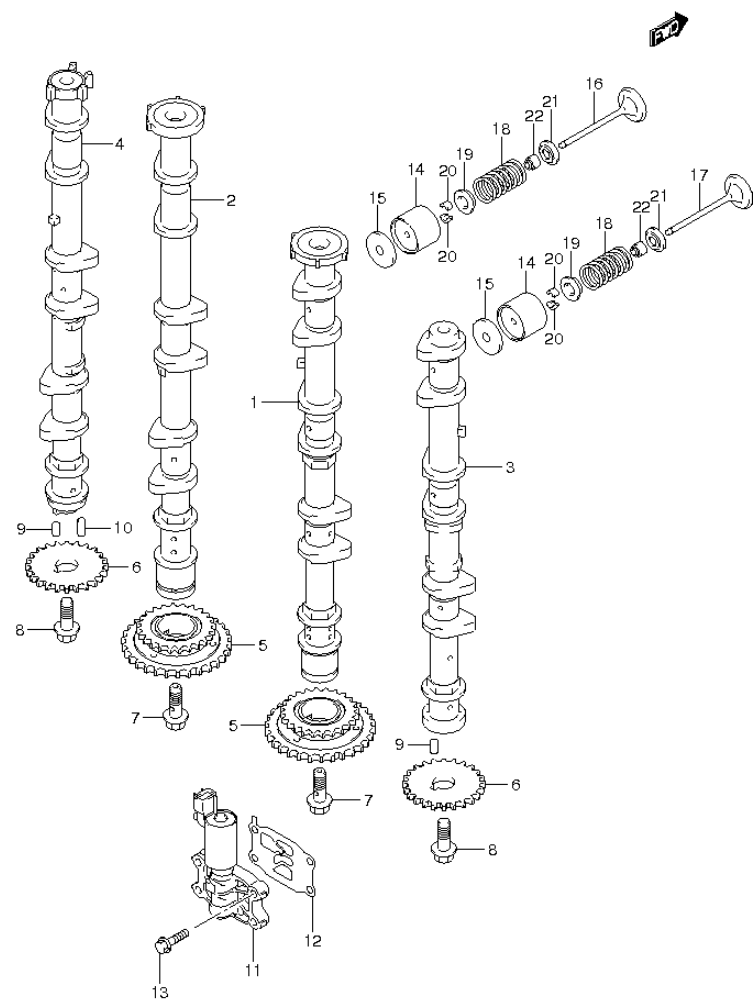


FIG.26 (1-D-9) CAMSHAFT (DF250T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	12701-93J50	CAMSHAFT, INTAKE STBD	1	
2	12705-93J50	CAMSHAFT, INTAKE PORT	1	
3	12721-93J50	CAMSHAFT, EXH STBD	1	
4	12729-93J50	CAMSHAFT, EXH PORT	1	
5	12740-93J00	SPROCKET ASSY, CAM TIMING	2	
6	12748-93J00	SPROCKET, EXH CAMSHAFT	2	
7	12753-93J00	BOLT, INTAKE CAMSHAFT	2	
8	12749-93J00	BOLT, CAMSHAFT EXHAUST	2	
9	09202-05032	PIN (5X12)	3	
10	09261-05006	PIN (5X18)	1	
11	16550-93J00	VALVE, OIL CONTROL	2	
12	16555-93J00	GASKET, VALVE	2	
13	01550-06257	BOLT	8	
14	12891-93J00	TAPPET	24	
15-1	12892-93J00-218	SHIM, TAPPET	AR	
15-2	12892-93J00-220	SHIM, TAPPET	AR	
15-3	12892-93J00-223	SHIM, TAPPET	AR	
15-4	12892-93J00-225	SHIM, TAPPET	AR	
15-5	12892-93J00-228	SHIM, TAPPET	AR	
15-6	12892-93J00-230	SHIM, TAPPET	AR	
15-7	12892-93J00-233	SHIM, TAPPET	AR	
15-8	12892-93J00-235	SHIM, TAPPET	AR	
15-9	12892-93J00-238	SHIM, TAPPET	AR	
15-10	12892-93J00-240	SHIM, TAPPET	AR	
15-11	12892-93J00-243	SHIM, TAPPET	AR	
15-12	12892-93J00-245	SHIM, TAPPET	AR	
15-13	12892-93J00-248	SHIM, TAPPET	AR	
15-14	12892-93J00-250	SHIM, TAPPET	AR	
15-15	12892-93J00-253	SHIM, TAPPET	AR	
15-16	12892-93J00-255	SHIM, TAPPET	AR	
15-17	12892-93J00-258	SHIM, TAPPET	AR	
15-18	12892-93J00-260	SHIM, TAPPET	AR	
15-19	12892-93J00-263	SHIM, TAPPET	AR	
15-20	12892-93J00-265	SHIM, TAPPET	AR	

FIG.26

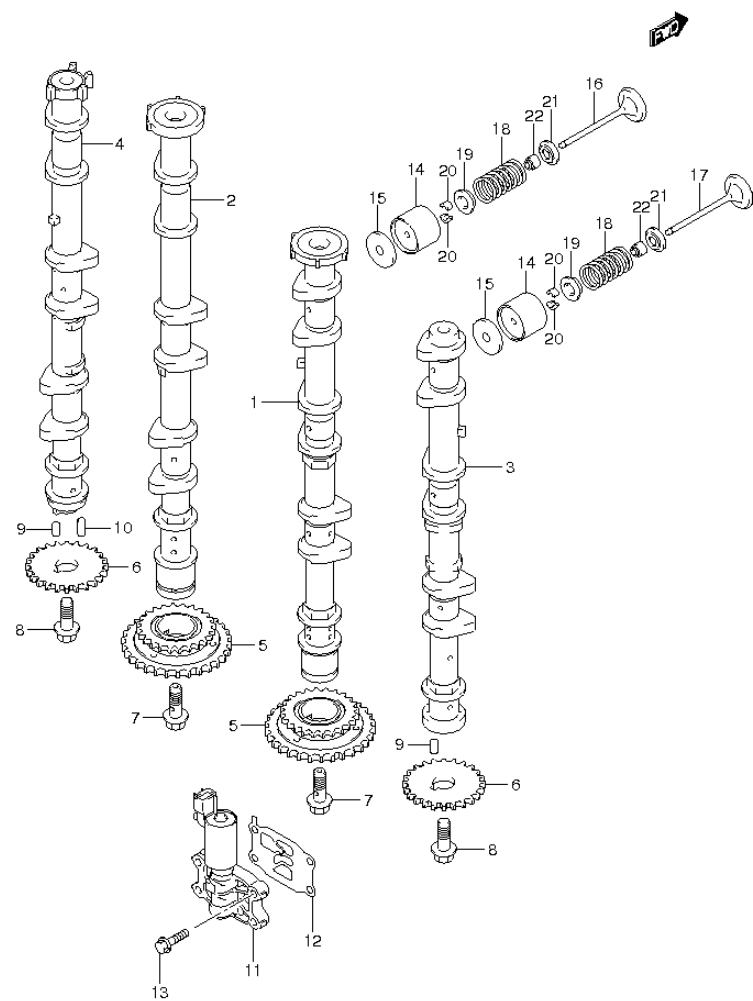


FIG.26 (1-D-10) CAMSHAFT (DF250T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
15-21	12892-93J00-268	SHIM, TAPPET	AR	
15-22	12892-93J00-270	SHIM, TAPPET	AR	
15-23	12892-93J00-273	SHIM, TAPPET	AR	
15-24	12892-93J00-275	SHIM, TAPPET	AR	
15-25	12892-93J00-278	SHIM, TAPPET	AR	
15-26	12892-93J00-280	SHIM, TAPPET	AR	
15-27	12892-93J00-283	SHIM, TAPPET	AR	
15-28	12892-93J00-285	SHIM, TAPPET	AR	
15-29	12892-93J00-288	SHIM, TAPPET	AR	
15-30	12892-93J00-290	SHIM, TAPPET	AR	
15-31	12892-93J00-293	SHIM, TAPPET	AR	
15-32	12892-93J00-295	SHIM, TAPPET	AR	
15-33	12892-93J00-298	SHIM, TAPPET	AR	
15-34	12892-93J00-300	SHIM, TAPPET	AR	
16	12911-93J00	VALVE, INTAKE	12	
17	12915-93J50	VALVE, EXHAUST	12	
18	12921-93J10	SPRING, VALVE	24	
19	12931-78G00	RETAINER, VALVE SPRING	24	
20	12932-24400	COTTER, VALVE	48	
21	12933-69G10	SEAT, VALVE SPRING	24	
22	09289-05012	OIL SEAL (5.5X11.5X9.3)	24	

FIG.27

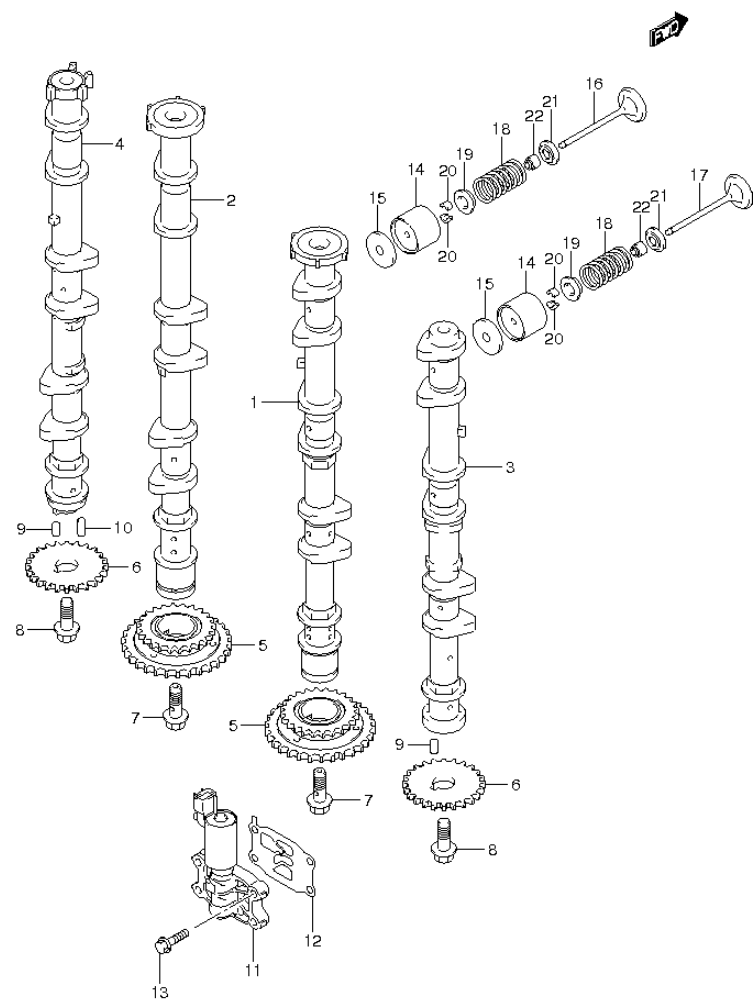


FIG.27 (1-D-11) CAMSHAFT (DF250Z E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	12701-93J50	CAMSHAFT, INTAKE STBD	1	
2	12705-93J50	CAMSHAFT, INTAKE PORT	1	
3	12721-93J50	CAMSHAFT, EXH STBD	1	
4	12729-93J50	CAMSHAFT, EXH PORT	1	
5	12740-93J00	SPROCKET ASSY, CAM TIMING	2	
6	12748-93J00	SPROCKET, EXH CAMSHAFT	2	
7	12753-93J00	BOLT, INTAKE CAMSHAFT	2	
8	12749-93J00	BOLT, CAMSHAFT EXHAUST	2	
9	09202-05032	PIN (5X12)	3	
10	09261-05006	PIN (5X18)	1	
11	16550-93J00	VALVE, OIL CONTROL	2	
12	16555-93J00	GASKET, VALVE	2	
13	01550-06257	BOLT	8	
14	12891-93J00	TAPPET	24	
15-1	12892-93J00-218	SHIM, TAPPET	AR	
15-2	12892-93J00-220	SHIM, TAPPET	AR	
15-3	12892-93J00-223	SHIM, TAPPET	AR	
15-4	12892-93J00-225	SHIM, TAPPET	AR	
15-5	12892-93J00-228	SHIM, TAPPET	AR	
15-6	12892-93J00-230	SHIM, TAPPET	AR	
15-7	12892-93J00-233	SHIM, TAPPET	AR	
15-8	12892-93J00-235	SHIM, TAPPET	AR	
15-9	12892-93J00-238	SHIM, TAPPET	AR	
15-10	12892-93J00-240	SHIM, TAPPET	AR	
15-11	12892-93J00-243	SHIM, TAPPET	AR	
15-12	12892-93J00-245	SHIM, TAPPET	AR	
15-13	12892-93J00-248	SHIM, TAPPET	AR	
15-14	12892-93J00-250	SHIM, TAPPET	AR	
15-15	12892-93J00-253	SHIM, TAPPET	AR	
15-16	12892-93J00-255	SHIM, TAPPET	AR	
15-17	12892-93J00-258	SHIM, TAPPET	AR	
15-18	12892-93J00-260	SHIM, TAPPET	AR	
15-19	12892-93J00-263	SHIM, TAPPET	AR	
15-20	12892-93J00-265	SHIM, TAPPET	AR	

FIG.27

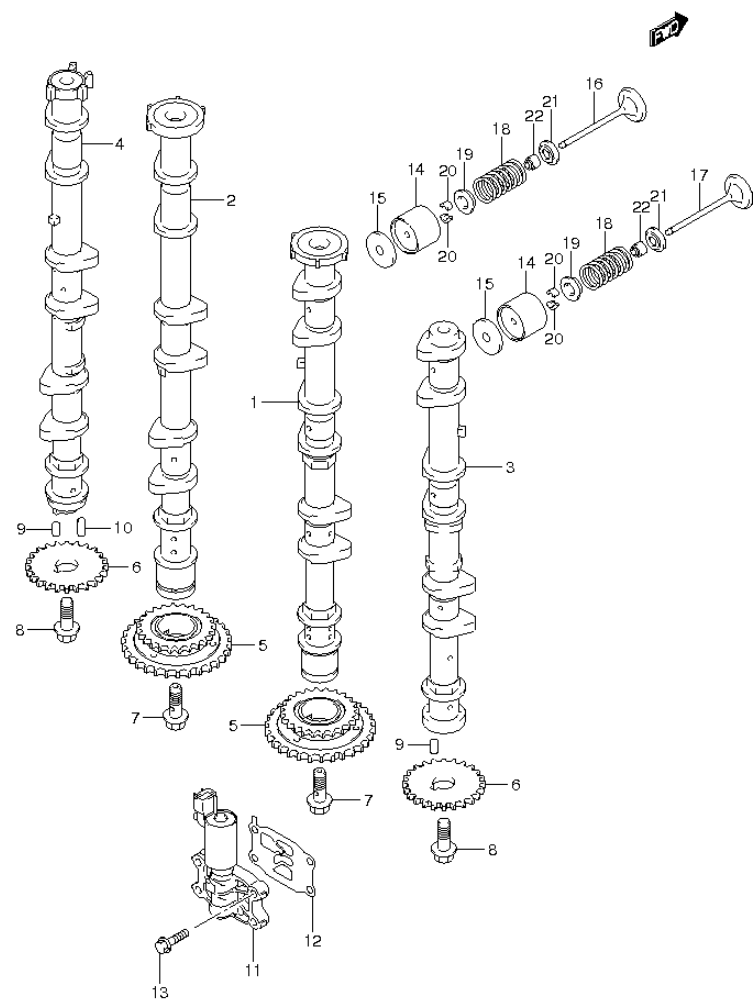


FIG. 27 (1-D-12) CAMSHAFT (DF250Z E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
15-21	12892-93J00-268	SHIM, TAPPET	AR	
15-22	12892-93J00-270	SHIM, TAPPET	AR	
15-23	12892-93J00-273	SHIM, TAPPET	AR	
15-24	12892-93J00-275	SHIM, TAPPET	AR	
15-25	12892-93J00-278	SHIM, TAPPET	AR	
15-26	12892-93J00-280	SHIM, TAPPET	AR	
15-27	12892-93J00-283	SHIM, TAPPET	AR	
15-28	12892-93J00-285	SHIM, TAPPET	AR	
15-29	12892-93J00-288	SHIM, TAPPET	AR	
15-30	12892-93J00-290	SHIM, TAPPET	AR	
15-31	12892-93J00-293	SHIM, TAPPET	AR	
15-32	12892-93J00-295	SHIM, TAPPET	AR	
15-33	12892-93J00-298	SHIM, TAPPET	AR	
15-34	12892-93J00-300	SHIM, TAPPET	AR	
16	12911-93J00	VALVE, INTAKE	12	
17	12915-93J10	VALVE, EXHAUST	12	
18	12921-93J10	SPRING, VALVE	24	
19	12931-78G00	RETAINER, VALVE SPRING	24	
20	12932-24400	COTTER, VALVE	48	
21	12933-69G10	SEAT, VALVE SPRING	24	
22	09289-05012	OIL SEAL (5.5X11.5X9.3)	24	

FIG.28

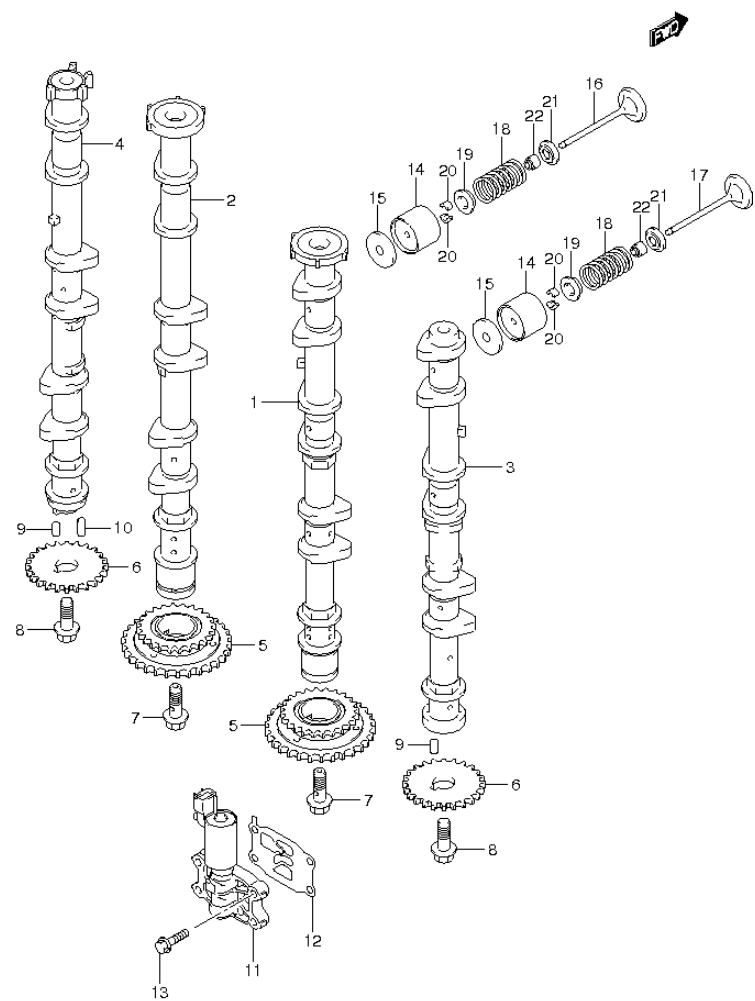


FIG.28 (1-D-13) CAMSHAFT (DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	12701-93J50	CAMSHAFT, INTAKE STBD	1	
2	12705-93J50	CAMSHAFT, INTAKE PORT	1	
3	12721-93J50	CAMSHAFT, EXH STBD	1	
4	12729-93J50	CAMSHAFT, EXH PORT	1	
5	12740-93J00	SPROCKET ASSY, CAM TIMING	2	
6	12748-93J00	SPROCKET, EXH CAMSHAFT	2	
7	12753-93J00	BOLT, INTAKE CAMSHAFT	2	
8	12749-93J00	BOLT, CAMSHAFT EXHAUST	2	
9	09202-05032	PIN (5X12)	3	
10	09261-05006	PIN (5X18)	1	
11	16550-93J00	VALVE, OIL CONTROL	2	
12	16555-93J00	GASKET, VALVE	2	
13	01550-06257	BOLT	8	
14	12891-93J00	TAPPET	24	
15-1	12892-93J00-218	SHIM, TAPPET	AR	
15-2	12892-93J00-220	SHIM, TAPPET	AR	
15-3	12892-93J00-223	SHIM, TAPPET	AR	
15-4	12892-93J00-225	SHIM, TAPPET	AR	
15-5	12892-93J00-228	SHIM, TAPPET	AR	
15-6	12892-93J00-230	SHIM, TAPPET	AR	
15-7	12892-93J00-233	SHIM, TAPPET	AR	
15-8	12892-93J00-235	SHIM, TAPPET	AR	
15-9	12892-93J00-238	SHIM, TAPPET	AR	
15-10	12892-93J00-240	SHIM, TAPPET	AR	
15-11	12892-93J00-243	SHIM, TAPPET	AR	
15-12	12892-93J00-245	SHIM, TAPPET	AR	
15-13	12892-93J00-248	SHIM, TAPPET	AR	
15-14	12892-93J00-250	SHIM, TAPPET	AR	
15-15	12892-93J00-253	SHIM, TAPPET	AR	
15-16	12892-93J00-255	SHIM, TAPPET	AR	
15-17	12892-93J00-258	SHIM, TAPPET	AR	
15-18	12892-93J00-260	SHIM, TAPPET	AR	
15-19	12892-93J00-263	SHIM, TAPPET	AR	
15-20	12892-93J00-265	SHIM, TAPPET	AR	

FIG.28

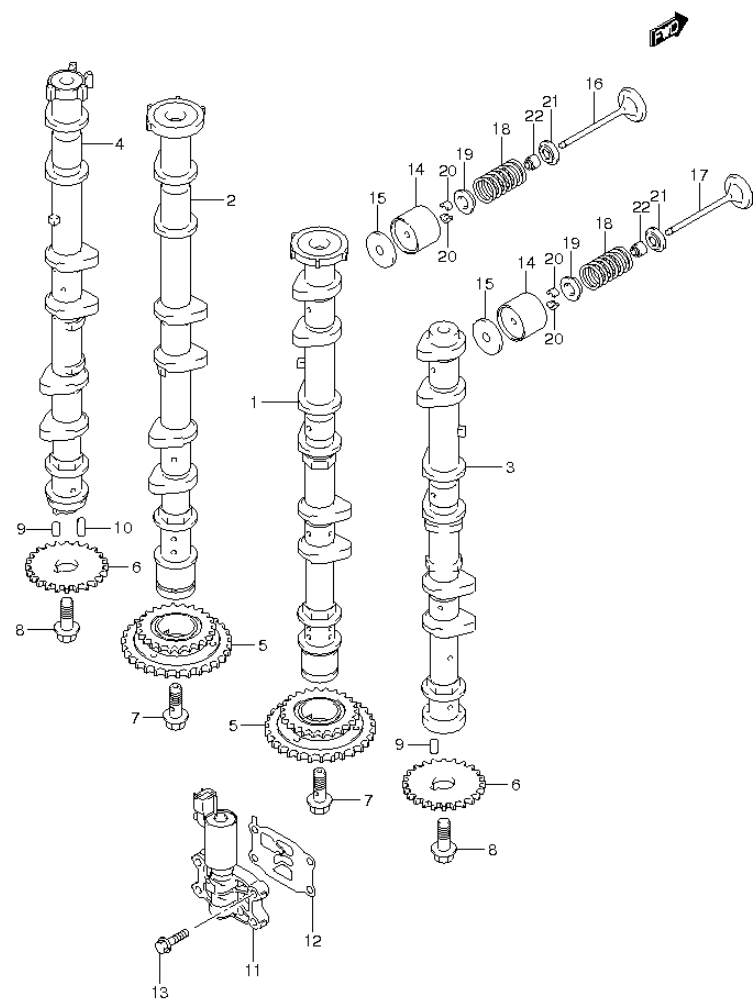


FIG. 28 (1-D-14) CAMSHAFT (DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
15-21	12892-93J00-268	SHIM, TAPPET	AR	
15-22	12892-93J00-270	SHIM, TAPPET	AR	
15-23	12892-93J00-273	SHIM, TAPPET	AR	
15-24	12892-93J00-275	SHIM, TAPPET	AR	
15-25	12892-93J00-278	SHIM, TAPPET	AR	
15-26	12892-93J00-280	SHIM, TAPPET	AR	
15-27	12892-93J00-283	SHIM, TAPPET	AR	
15-28	12892-93J00-285	SHIM, TAPPET	AR	
15-29	12892-93J00-288	SHIM, TAPPET	AR	
15-30	12892-93J00-290	SHIM, TAPPET	AR	
15-31	12892-93J00-293	SHIM, TAPPET	AR	
15-32	12892-93J00-295	SHIM, TAPPET	AR	
15-33	12892-93J00-298	SHIM, TAPPET	AR	
15-34	12892-93J00-300	SHIM, TAPPET	AR	
16	12911-93J00	VALVE, INTAKE	12	
17	12915-93J50	VALVE, EXHAUST	12	
18	12921-93J10	SPRING, VALVE	24	
19	12931-78G00	RETAINER, VALVE SPRING	24	
20	12932-24400	COTTER, VALVE	48	
21	12933-69G10	SEAT, VALVE SPRING	24	
22	09289-05012	OIL SEAL (5.5X11.5X9.3)	24	

FIG.29

FIG. 29 (1-D-15) INTAKE MANIFOLD

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	13110-93J00	MANIFOLD, INTAKE	1	
2	13119-93J00	GASKET, INTAKE MANIFOLD	2	
3	09108-08282	STUD BOLT	4	
4	09103-08437	BOLT (8X65)	4	
5	09159-08136	NUT	4	
6	09160-08016	WASHER (8.5X20X2)	8	

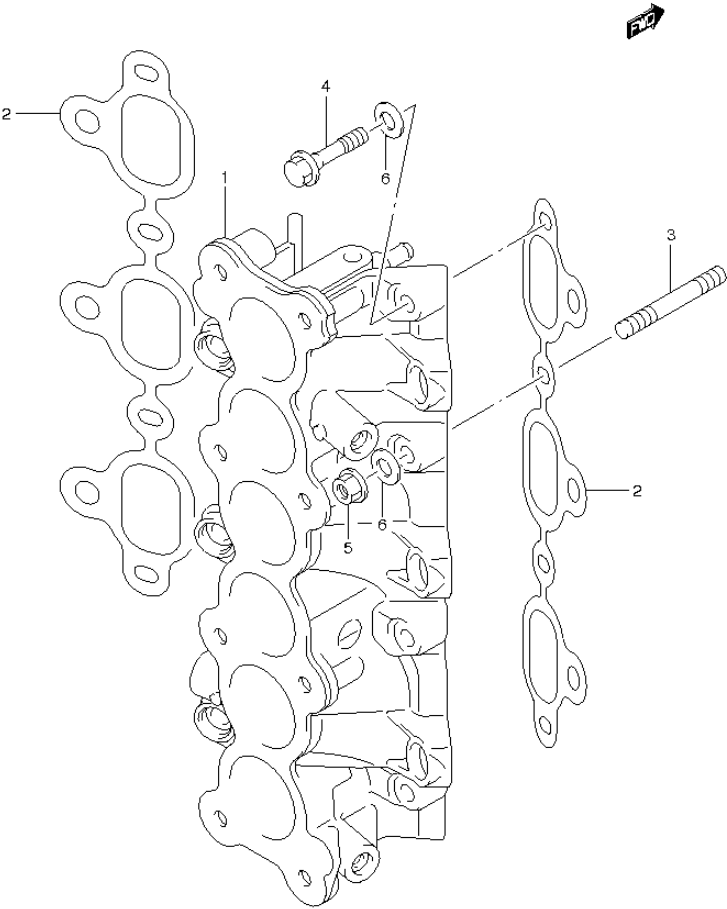


FIG.30

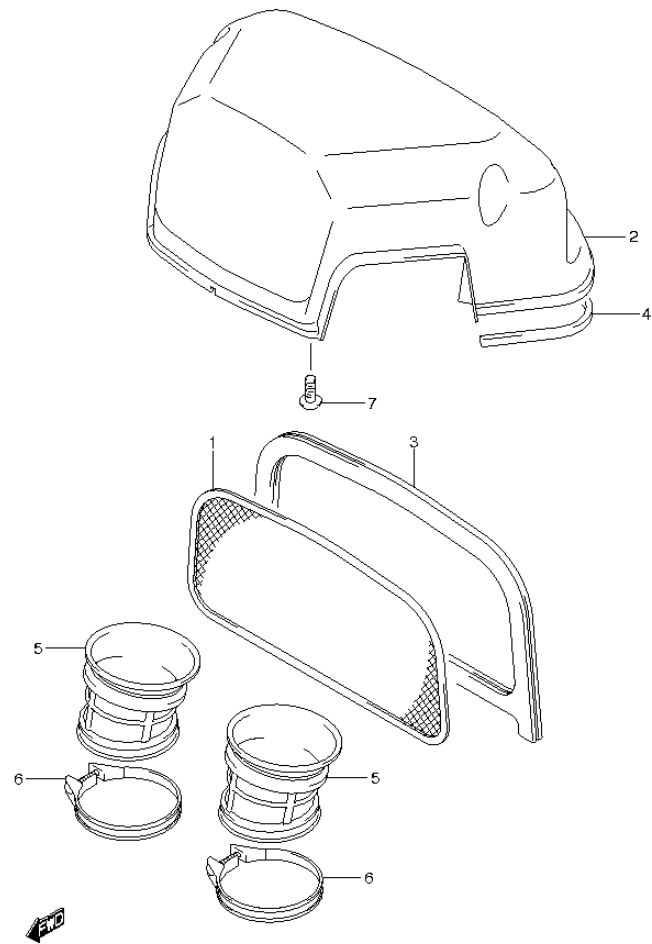


FIG. 30 (1-E-2) SILENCER

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	13710-93J00	ARRESTER, FLAME	1	
2	13811-93J01	SILENCER, UPPER COVER	1	
3	13813-93J00	HOLDER, FLAME ARRESTER	1	
4	13851-93J01	SEAL, SILENCER	1	
5	13881-93J00	TUBE, OUTLET	2	
6	17895-93J00	CLAMP	2	
7	02142-06207	SCREW	6	

FIG.31

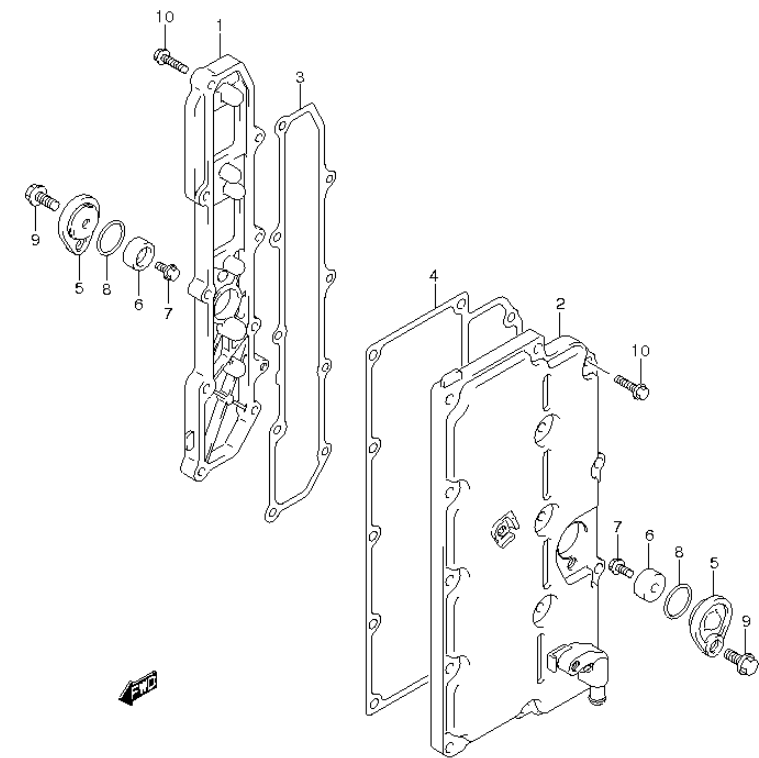


FIG.31 (1-E-3) EXHAUST COVER

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	14141-93J01	COVER, EXHAUST STBD	1	
2	14140-98J01	COVER, EXHAUST PORT	1	
3	14151-93J00	GASKET, EXHAUST COVER STBD	1	
4	14152-93J00	GASKET, EXHAUST COVER PORT	1	
5	11261-93J00	COVER, PROTECTION ANODE	2	
6	55321-87J00	ANODE, PROTECTION	2	
7	09103-06281	BOLT (6X14)	2	
8	09280-22019	O RING (D:1.9,ID:21.8)	2	
9	01550-08207	BOLT	2	
10	01550-06257	BOLT	23	

FIG.32

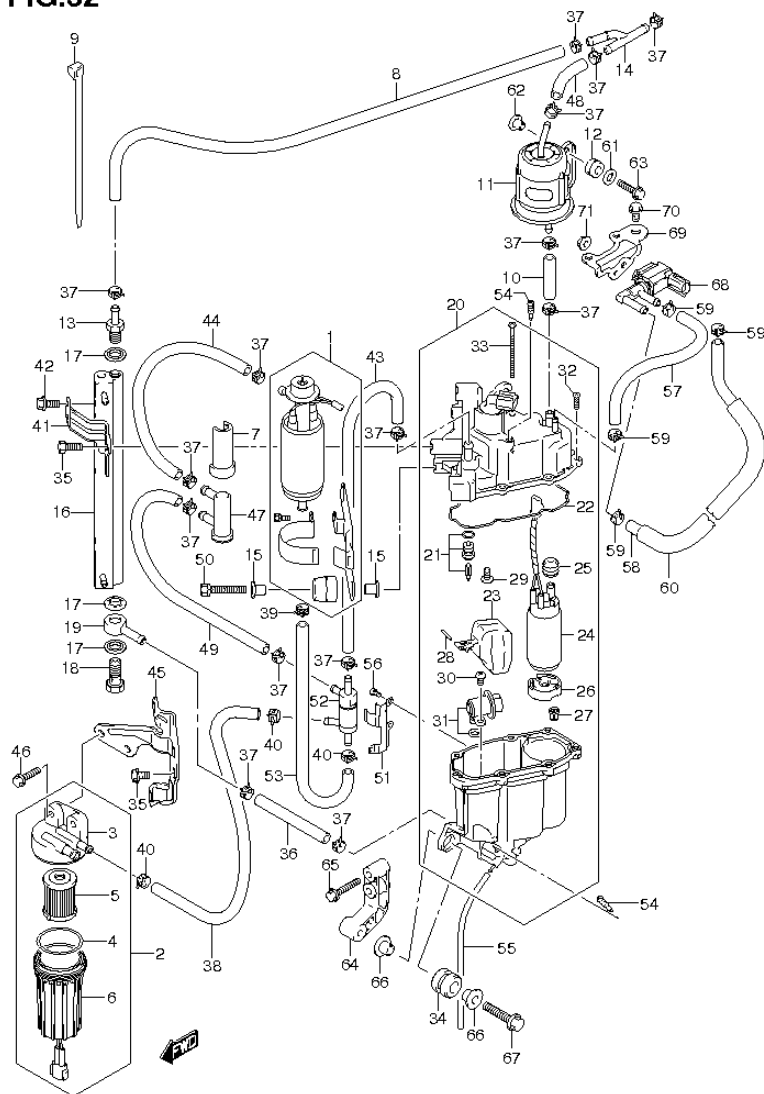
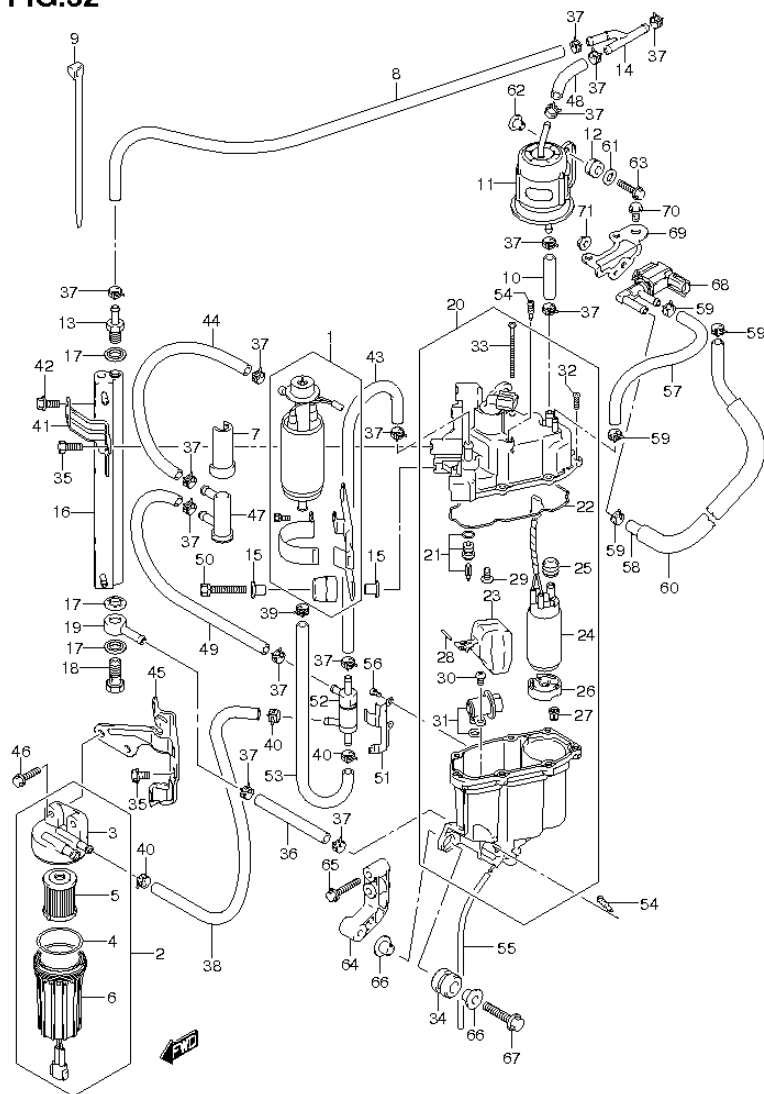


FIG.32 (1-E-4) FUEL PUMP / FUEL VAPOR SEPARATOR (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15100-94900	PUMP ASSY, FUEL (L)	1	
2	15410-93J10	FILTER, FUEL (L)	1	
3	15411-93J10	·CAP, FILTER	1	
4	15415-93J10	·SEAL, NO.1	1	
5	15412-93J10	·FILTER ASSY, FUEL	1	
6	15413-93J10	·CASE ASSY, FILTER	1	
7	15644-93J00	COVER, FUEL FILTER	3	
8	15633-93J20	HOSE, FUEL (H)	1	
9	15646-93J00	CLAMP, FUEL FILTER	1	
10	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->65
11	15440-93J00	FILTER, FUEL (EPI)	1	
12	09320-08501	CUSHION	2	
13	15773-90J00	UNION, FUEL HOSE (H)	1	
14	15830-93J00	UNION, 3 WAY	1	
15	09169-06062	WASHER	4	
16	15770-93J00	COOLER, FUEL	1	
17	09168-12013	GASKET (11.8X22X1.2)	3	
18	09360-12008	UNION	1	
19	09363-08004	UNION	1	
20	15600-93J01	SEPARATOR ASSY, FUEL VAPOR	1	
21	13370-93J00	·VALVE ASSY, NEEDLE	1	
22	15626-93J00	·GASKET, SEPARATOR	1	
23	15650-93J00	·FLOAT ASSY	1	
24	15200-93J01	·PUMP ASSY, FUEL (H)	1	
25	15647-93J00	·BUSH, FUEL PUMP	1	
26	15641-90J00	·SPACER, FUEL PUMP	1	
27	15642-90J00	·FILTER, FUEL PUMP	1	
28	15654-99E00	·PIN, FLOAT	1	
29	02142-0408B	·SCREW	1	
30	02112-05107	·SCREW	1	
31	15760-93J00	·REGULATOR, FUEL PRESSURE	1	
32	15628-99E00	·SCREW	6	
33	15627-93J00	·SCREW	1	
34	09320-12072	CUSHION	3	

FIG.32



DF250 E01 012_032
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.32 (1-E-5) FUEL PUMP / FUEL VAPOR SEPARATOR (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	15675-93J00	BOLT, COOLER BRACKET	3	
36	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->50
37	09401-11414	CLIP (ID:11.5)	14	
38	15636-98J20	HOSE, FUEL (L)	1	
39	15686-93J00	CLIP	1	
40	15685-93J00	CLIP	3	
41	15672-93J00	BRACKET, FUEL COOLER	1	
42	01500-06167	BOLT	4	
43	15635-93J20	HOSE, FUEL (H)	1	
44	15632-93J20	HOSE, FUEL (H)	1	
45	15673-98J00	BRACKET, FUEL FILTER	1	
46	01550-06257	BOLT	2	
47	15643-93J00	FILTER, FUEL (L)	1	
48	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->60
49	15634-93J20	HOSE, FUEL (H)	1	
50	01570-06357	BOLT	2	
51	15674-93J00	BRACKET, CHECK VALVE	1	
52	15645-93J00	VALVE, CHECK	1	
53	15637-93J20	HOSE, FUEL (L)	1	
54	15629-99E10	SCREW, DRAIN	2	
55	15683-87J00	HOSE, DRAIN	1	
56	02112-0406B	SCREW	3	
57	09352-50823-600	HOSE (5X8.2X600)	1	L:600->220
58	09352-50823-600	HOSE (5X8.2X600)	1	L:600->550
59	09401-08412	CLIP	4	
60	18498-87JC0	PROTECTOR, EVAP HOSE (L:450)	1	
61	09160-06084	WASHER (6.5X18X1.6)	2	
62	09169-06062	WASHER	2	
63	01500-06257	BOLT	2	
64	15671-93J00	BRACKET, VAPOR SEPARATOR	1	
65	01550-06357	BOLT	2	
66	09169-08042	WASHER	6	
67	01550-08407	BOLT	3	
68	18117-52G10	VALVE ASSY, EVAP PURGE	1	

FIG.32

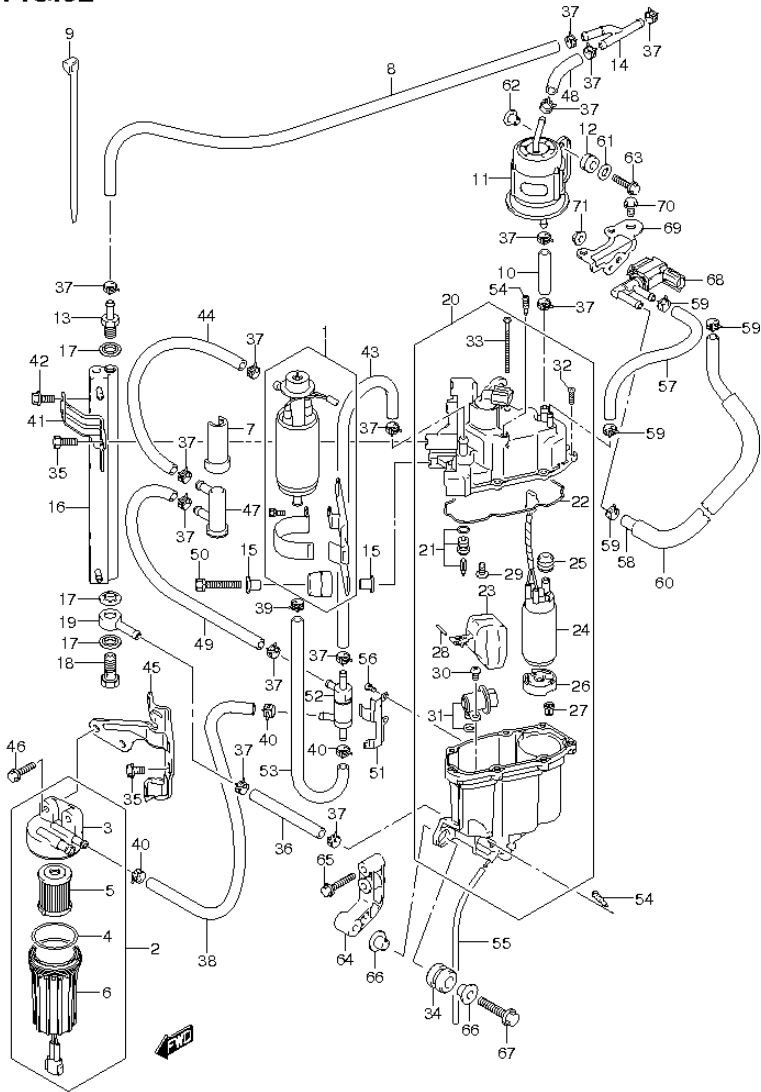


FIG.32 (1-E-6) FUEL PUMP / FUEL VAPOR SEPARATOR (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
69	18417-93J00	BRACKET, PURGE VALVE	1	
70	01550-06127	BOLT	2	
71	08316-10067	NUT	1	

FIG.33

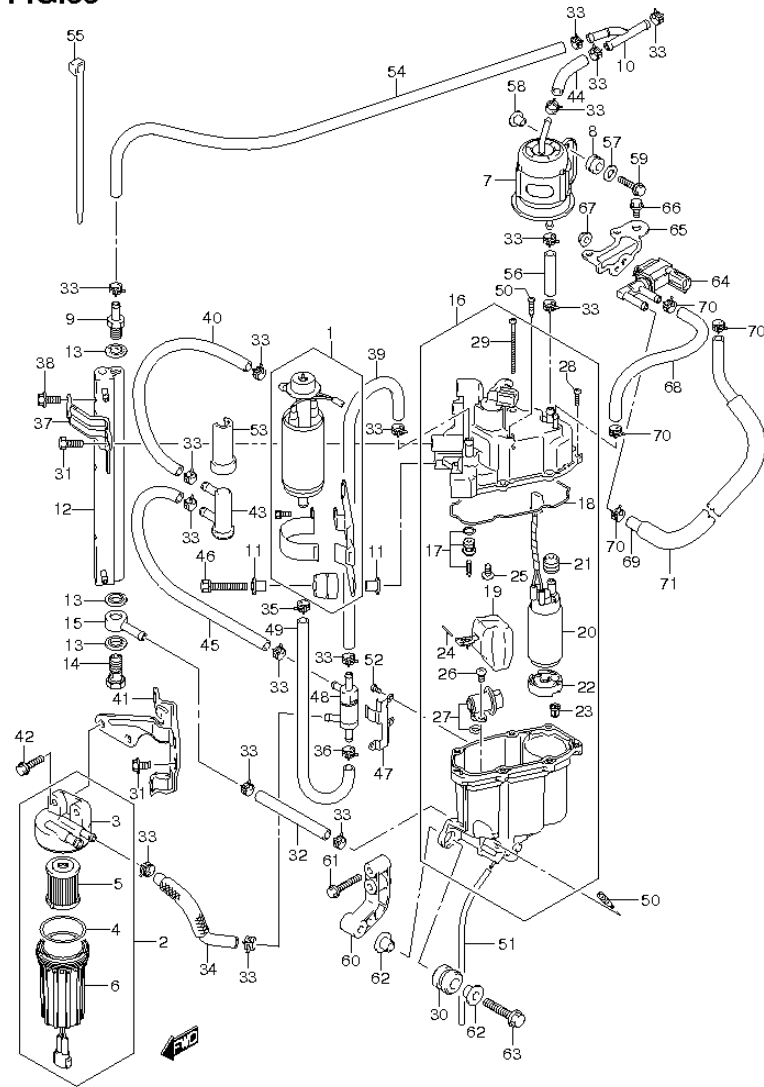


FIG.33 (1-E-7) FUEL PUMP / FUEL VAPOR SEPARATOR (DF200T F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15100-94900	PUMP ASSY, FUEL (L)	1	
2	15410-93J10	FILTER, FUEL (L)	1	
3	15411-93J10	·CAP, FILTER	1	
4	15415-93J10	·O RING, NO.1	1	
5	15412-93J10	·FILTER, FUEL	1	
6	15413-93J10	·CUP, FILTER	1	
7	15440-93J10	FILTER, FUEL (EPI)	1	
8	09320-08501	CUSHION	2	
9	15773-90J00	UNION, FUEL HOSE (H)	1	
10	15830-93J00	UNION, 3 WAY	1	
11	09169-06062	WASHER	4	
12	15770-93J00	COOLER, FUEL	1	
13	15762-90J00	GASKET, FUEL COOLER UNION	3	
14	09360-12013	UNION	1	
15	15830-90J00	UNION, FUEL COOLER	1	
16	15600-93J11	SEPARATOR ASSY, FUEL VAPOR	1	
17	13370-93J10	·VALVE ASSY, NEEDLE	1	
18	15626-93J10	·GASKET, SEPARATOR	1	
19	15650-93J00	·FLOAT ASSY	1	
20	15200-93J11	·PUMP ASSY, FUEL (H)	1	
21	15647-93J10	·BUSH, FUEL PUMP	1	
22	15641-90J10	·SPACER, FUEL PUMP	1	
23	15642-90J00	·FILTER, FUEL PUMP	1	
24	15654-99E00	·PIN, FLOAT	1	
25	13614-93J00	·SCREW	1	
26	15631-99E10	·SCREW, REGULATOR	1	
27	15760-93J00	·REGULATOR, FUEL PRESSURE	1	
28	15628-99E00	·SCREW	6	
29	15627-93J00	·SCREW	1	
30	09320-12072	CUSHION	3	
31	15675-93J00	BOLT, COOLER BRACKET	3	
32	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->50
33	09401-11414	CLIP (ID:11.5)	14	
34	15636-98J20	HOSE, FUEL (L)	1	

FIG.33

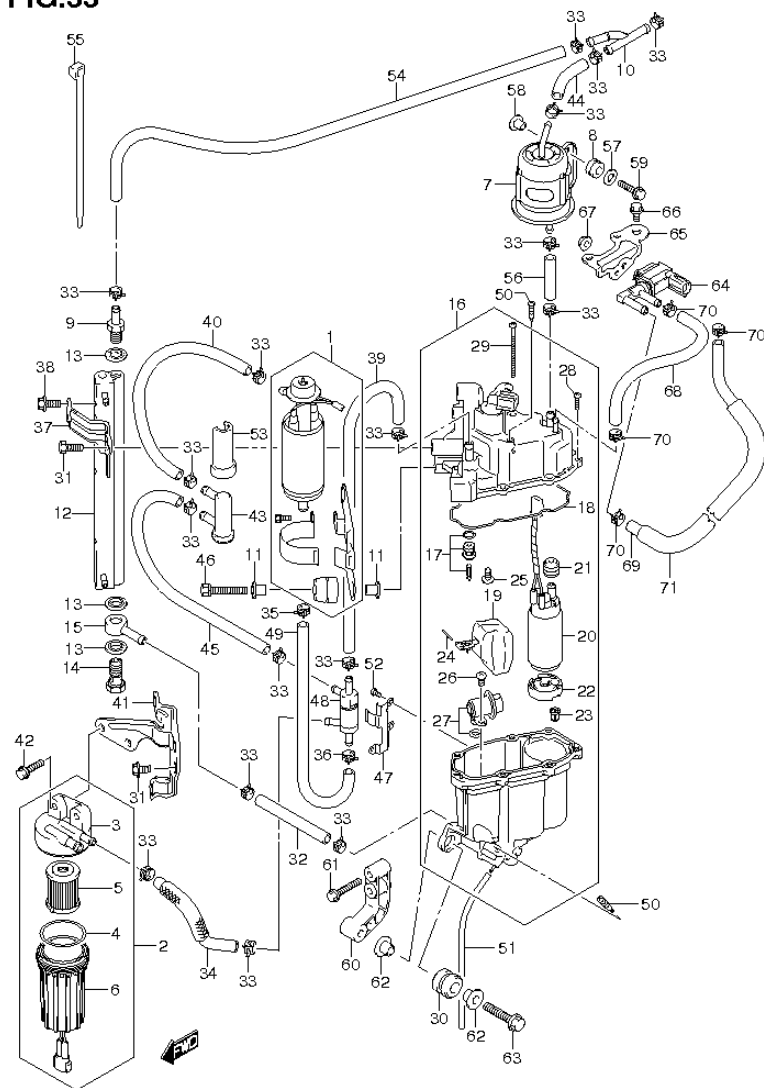


FIG.33 (1-E-8) FUEL PUMP / FUEL VAPOR SEPARATOR (DF200T F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	15686-93J00	CLIP (ID:11.5)	1	
36	15685-93J00	CLIP	3	
37	15672-93J00	BRACKET, FUEL COOLER	1	
38	01500-06167	BOLT	4	
39	15635-93J20	HOSE, FUEL (H)	1	
40	15632-93J20	HOSE, FUEL (H)	1	
41	15673-98J00	BRACKET, FUEL FILTER	1	
42	01550-06257	BOLT	2	
43	15643-93J00	FILTER, FUEL (L)	1	
44	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->60
45	15634-93J20	HOSE, FUEL (H)	1	
46	01570-06357	BOLT	2	
47	15674-93J00	BRACKET, CHECK VALVE	1	
48	15645-93J10	VALVE, CHECK	1	
49	15637-93J20	HOSE, FUEL (L)	1	
50	15629-99E10	SCREW, DRAIN	2	
51	15683-87J00	HOSE, DRAIN	1	
52	02112-0406B	SCREW	3	
53	15644-93J00	COVER, FUEL FILTER	3	
54	15633-93J20	HOSE, FUEL (H)	1	
55	15646-93J00	CLAMP, FUEL FILTER	1	
56	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->65
57	09160-06084	WASHER (6.5X18X1.6)	1	
58	09169-06062	WASHER	2	
59	01500-06257	BOLT	2	
60	15671-93J00	BRACKET, VAPOR SEPARATOR	1	
61	01550-06357	BOLT	2	
62	09169-08042	WASHER	6	
63	01550-08407	BOLT	3	
64	18117-52G10	VALVE ASSY, EVAP PURGE	1	
65	18417-93J00	BRACKET, PURGE VALVE	1	
66	01550-06127	BOLT	2	
67	08316-10067	NUT	1	
68	09352-50823-600	HOSE (5X8.2X600)	1	L:600->220

FIG.33

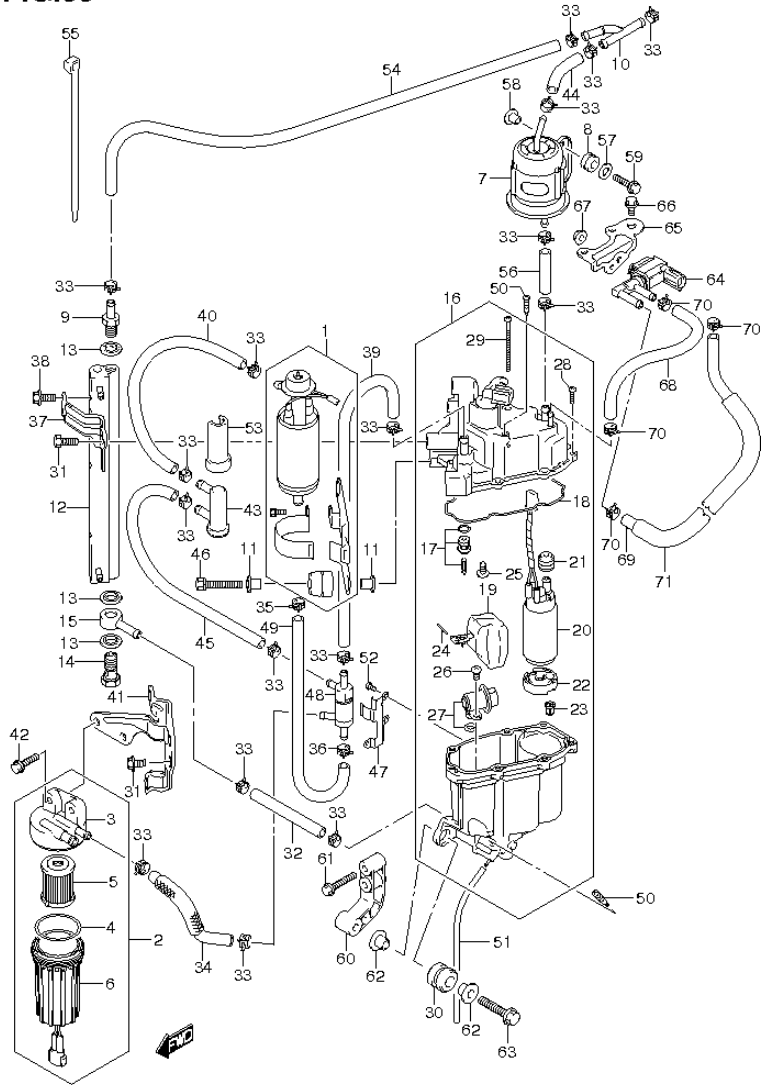


FIG.33 (1-E-9) FUEL PUMP / FUEL VAPOR SEPARATOR (DF200T F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
69	09352-50823-600	HOSE (5X8.2X600)	1	L:600->550
70	09401-08412	CLIP	4	
71	18498-87JC0	PROTECTOR, EVAP HOSE (L:450)	1	

FIG.34

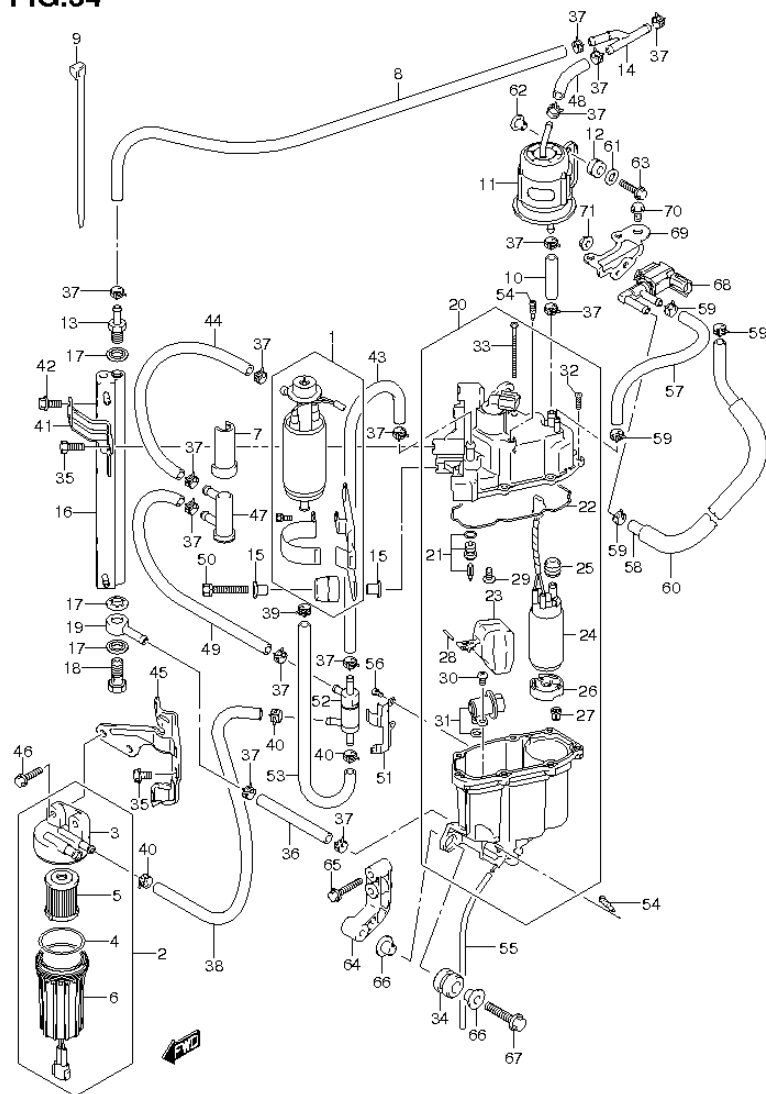
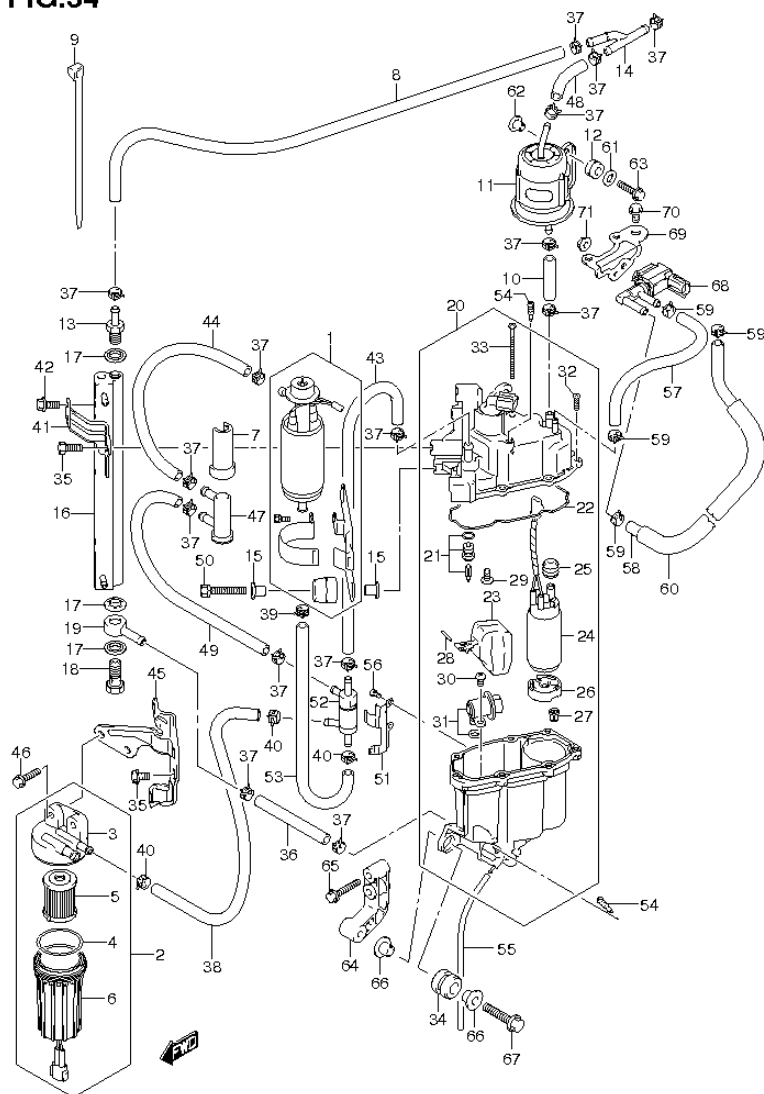


FIG. 34 (1-E-10) FUEL PUMP / FUEL VAPOR SEPARATOR (DF200Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15100-94900	PUMP ASSY, FUEL (L)	1	
2	15410-93J10	FILTER, FUEL (L)	1	
3	15411-93J10	·CAP, FILTER	1	
4	15415-93J10	·SEAL, NO.1	1	
5	15412-93J10	·FILTER ASSY, FUEL	1	
6	15413-93J10	·CASE ASSY, FILTER	1	
7	15644-93J00	COVER, FUEL FILTER	3	
8	15633-93J20	HOSE, FUEL (H)	1	
9	15646-93J00	CLAMP, FUEL FILTER	1	
10	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->65
11	15440-93J00	FILTER, FUEL (EPI)	1	
12	09320-08501	CUSHION	2	
13	15773-90J00	UNION, FUEL HOSE (H)	1	
14	15830-93J00	UNION, 3 WAY	1	
15	09169-06062	WASHER	4	
16	15770-93J00	COOLER, FUEL	1	
17	09168-12013	GASKET (11.8X22X1.2)	3	
18	09360-12008	UNION	1	
19	09363-08004	UNION	1	
20	15600-93J01	SEPARATOR ASSY, FUEL VAPOR	1	
21	13370-93J00	·VALVE ASSY, NEEDLE	1	
22	15626-93J00	·GASKET, SEPARATOR	1	
23	15650-93J00	·FLOAT ASSY	1	
24	15200-93J01	·PUMP ASSY, FUEL (H)	1	
25	15647-93J00	·BUSH, FUEL PUMP	1	
26	15641-90J00	·SPACER, FUEL PUMP	1	
27	15642-90J00	·FILTER, FUEL PUMP	1	
28	15654-99E00	·PIN, FLOAT	1	
29	02142-0408B	·SCREW	1	
30	02112-05107	·SCREW	1	
31	15760-93J00	·REGULATOR, FUEL PRESSURE	1	
32	15628-99E00	·SCREW	6	
33	15627-93J00	·SCREW	1	
34	09320-12072	CUSHION	3	

FIG.34



DF250 E01 012_034
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG. 34 (1-E-11) FUEL PUMP / FUEL VAPOR SEPARATOR (DF200Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	15675-93J00	BOLT, COOLER BRACKET	3	
36	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->50
37	09401-11414	CLIP (ID:11.5)	14	
38	15636-98J20	HOSE, FUEL (L)	1	
39	15686-93J00	CLIP	1	
40	15685-93J00	CLIP	3	
41	15672-93J00	BRACKET, FUEL COOLER	1	
42	01500-06167	BOLT	4	
43	15635-93J20	HOSE, FUEL (H)	1	
44	15632-93J20	HOSE, FUEL (H)	1	
45	15673-98J00	BRACKET, FUEL FILTER	1	
46	01550-06257	BOLT	2	
47	15643-93J00	FILTER, FUEL (L)	1	
48	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->60
49	15634-93J20	HOSE, FUEL (H)	1	
50	01570-06357	BOLT	2	
51	15674-93J00	BRACKET, CHECK VALVE	1	
52	15645-93J00	VALVE, CHECK	1	
53	15637-93J20	HOSE, FUEL (L)	1	
54	15629-99E10	SCREW, DRAIN	2	
55	15683-87J00	HOSE, DRAIN	1	
56	02112-0406B	SCREW	3	
57	09352-50823-600	HOSE (5X8.2X600)	1	L:600->220
58	09352-50823-600	HOSE (5X8.2X600)	1	L:600->550
59	09401-08412	CLIP	4	
60	18498-87JC0	PROTECTOR, EVAP HOSE (L:450)	1	
61	09160-06084	WASHER (6.5X18X1.6)	2	
62	09169-06062	WASHER	2	
63	01500-06257	BOLT	2	
64	15671-93J00	BRACKET, VAPOR SEPARATOR	1	
65	01550-06357	BOLT	2	
66	09169-08042	WASHER	6	
67	01550-08407	BOLT	3	
68	18117-52G10	VALVE ASSY, EVAP PURGE	1	

DF250 E01 012

FIG.34

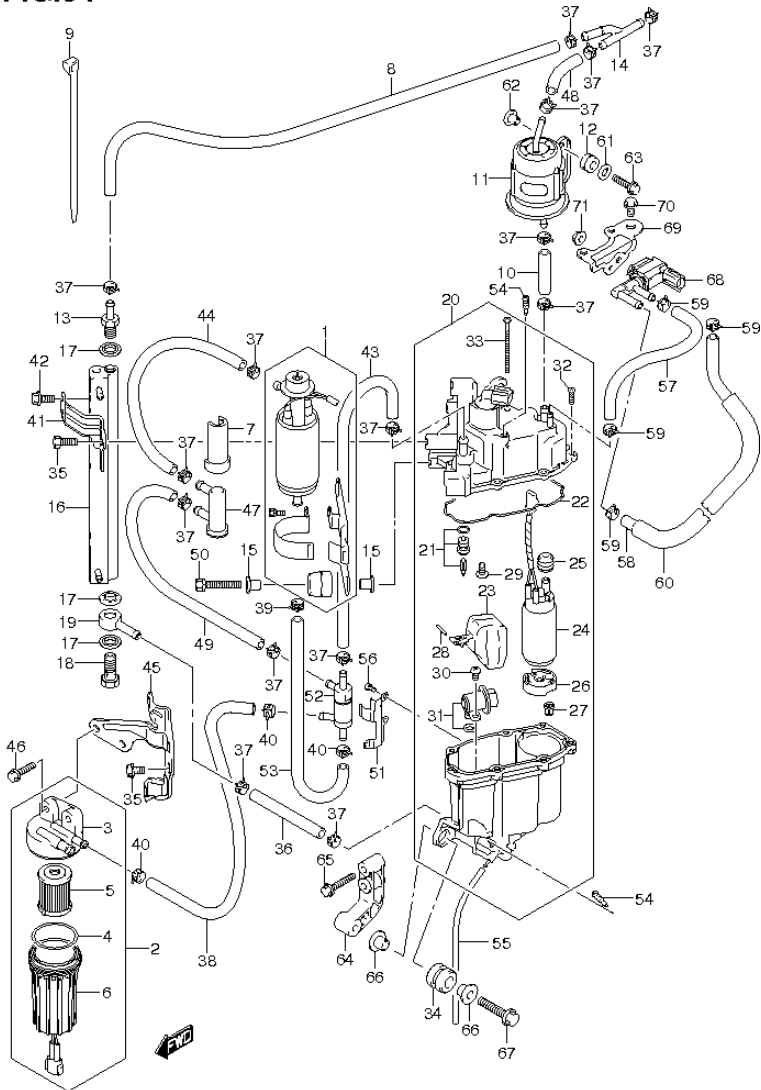


FIG.34 (1-E-12) FUEL PUMP / FUEL VAPOR SEPARATOR (DF200Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
69	18417-93J00	BRACKET, PURGE VALVE	1	
70	01550-06127	BOLT	2	
71	08316-10067	NUT	1	

FIG.35

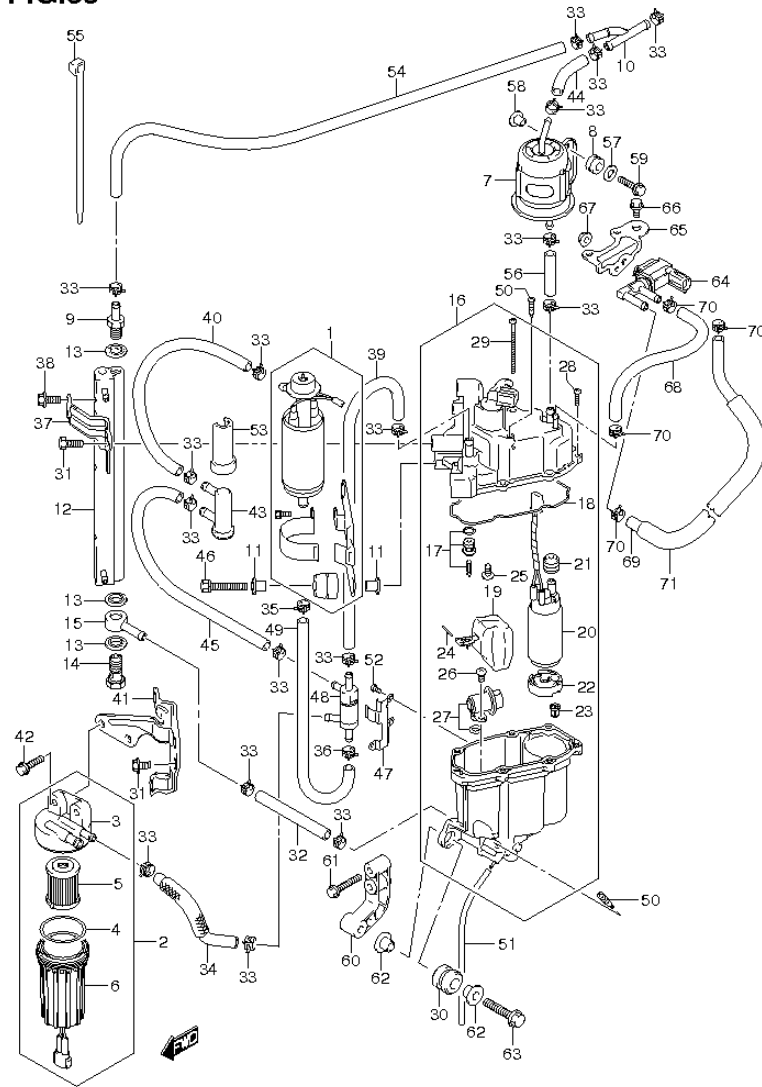


FIG.35 (1-E-13) FUEL PUMP / FUEL VAPOR SEPARATOR (DF2007 E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15100-94900	PUMP ASSY, FUEL (L)	1	
2	15410-93J10	FILTER, FUEL (L)	1	
3	15411-93J10	·CAP, FILTER	1	
4	15415-93J10	·O RING, NO.1	1	
5	15412-93J10	·FILTER, FUEL	1	
6	15413-93J10	·CUP, FILTER	1	
7	15440-93J10	FILTER, FUEL (EPI)	1	
8	09320-08501	CUSHION	2	
9	15773-90J00	UNION, FUEL HOSE (H)	1	
10	15830-93J00	UNION, 3 WAY	1	
11	09169-06062	WASHER	4	
12	15770-93J00	COOLER, FUEL	1	
13	15762-90J00	GASKET, FUEL COOLER UNION	3	
14	09360-12013	UNION	1	
15	15830-90J00	UNION, FUEL COOLER	1	
16	15600-93J11	SEPARATOR ASSY, FUEL VAPOR	1	
17	13370-93J10	·VALVE ASSY, NEEDLE	1	
18	15626-93J10	·GASKET, SEPARATOR	1	
19	15650-93J00	·FLOAT ASSY	1	
20	15200-93J11	·PUMP ASSY, FUEL (H)	1	
21	15647-93J10	·BUSH, FUEL PUMP	1	
22	15641-90J10	·SPACER, FUEL PUMP	1	
23	15642-90J00	·FILTER, FUEL PUMP	1	
24	15654-99E00	·PIN, FLOAT	1	
25	13614-93J00	·SCREW	1	
26	15631-99E10	·SCREW, REGULATOR	1	
27	15760-93J00	·REGULATOR, FUEL PRESSURE	1	
28	15628-99E00	·SCREW	6	
29	15627-93J00	·SCREW	1	
30	09320-12072	CUSHION	3	
31	15675-93J00	BOLT, COOLER BRACKET	3	
32	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->50
33	09401-11414	CLIP (ID:11.5)	14	
34	15636-98J20	HOSE, FUEL (L)	1	

FIG.35

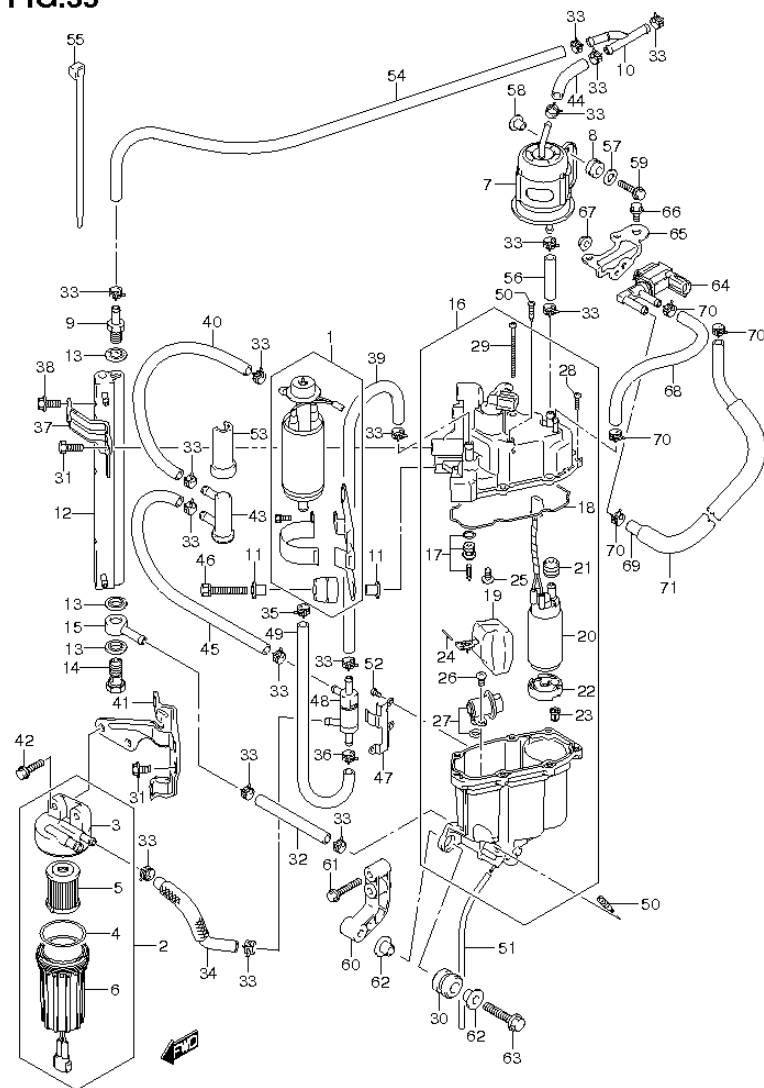


FIG. 35 (1-E-14) FUEL PUMP / FUEL VAPOR SEPARATOR (DF200Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	15686-93J00	CLIP (ID:11.5)	1	
36	15685-93J00	CLIP	3	
37	15672-93J00	BRACKET, FUEL COOLER	1	
38	01500-06167	BOLT	4	
39	15635-93J20	HOSE, FUEL (H)	1	
40	15632-93J20	HOSE, FUEL (H)	1	
41	15673-98J00	BRACKET, FUEL FILTER	1	
42	01550-06257	BOLT	2	
43	15643-93J00	FILTER, FUEL (L)	1	
44	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->60
45	15634-93J20	HOSE, FUEL (H)	1	
46	01570-06357	BOLT	2	
47	15674-93J00	BRACKET, CHECK VALVE	1	
48	15645-93J10	VALVE, CHECK	1	
49	15637-93J20	HOSE, FUEL (L)	1	
50	15629-99E10	SCREW, DRAIN	2	
51	15683-87J00	HOSE, DRAIN	1	
52	02112-0406B	SCREW	3	
53	15644-93J00	COVER, FUEL FILTER	3	
54	15633-93J20	HOSE, FUEL (H)	1	
55	15646-93J00	CLAMP, FUEL FILTER	1	
56	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->65
57	09160-06084	WASHER (6.5X18X1.6)	1	
58	09169-06062	WASHER	2	
59	01500-06257	BOLT	2	
60	15671-93J00	BRACKET, VAPOR SEPARATOR	1	
61	01550-06357	BOLT	2	
62	09169-08042	WASHER	6	
63	01550-08407	BOLT	3	
64	18117-52G10	VALVE ASSY, EVAP PURGE	1	
65	18417-93J00	BRACKET, PURGE VALVE	1	
66	01550-06127	BOLT	2	
67	08316-10067	NUT	1	
68	09352-50823-600	HOSE (5X8.2X600)	1	L:600->220

FIG.35

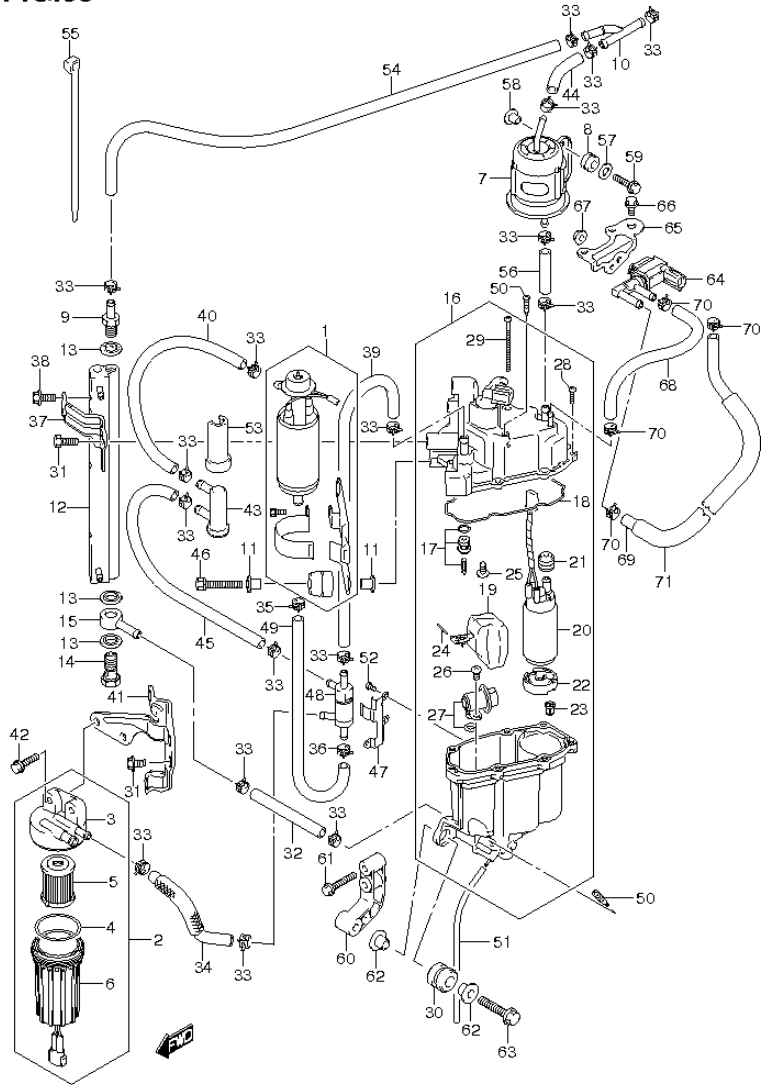
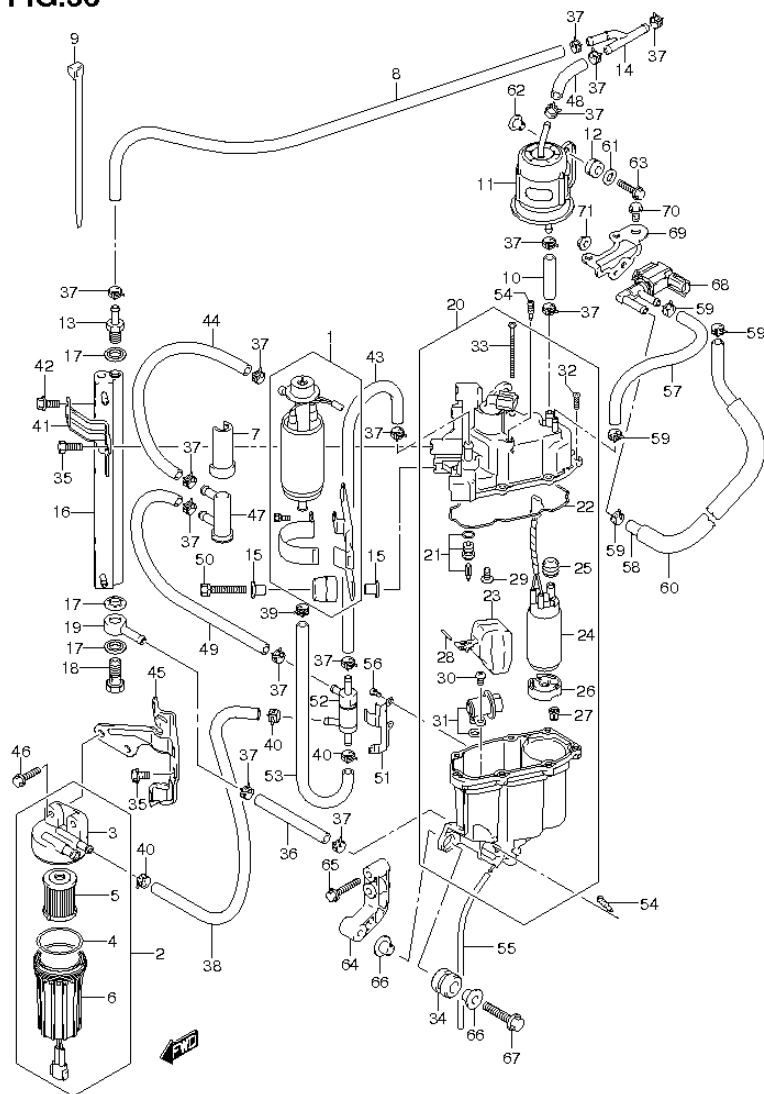


FIG.35 (1-E-15) FUEL PUMP / FUEL VAPOR SEPARATOR (DF200Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
69	09352-50823-600	HOSE (5X8.2X600)	1	L:600->550
70	09401-08412	CLIP	4	
71	18498-87JC0	PROTECTOR, EVAP HOSE (L:450)	1	

FIG.36



DF250 E01 012_036
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.36 (1-F-2) FUEL PUMP / FUEL VAPOR SEPARATOR (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15100-94900	PUMP ASSY, FUEL (L)	1	
2	15410-93J10	FILTER, FUEL (L)	1	
3	15411-93J10	·CAP, FILTER	1	
4	15415-93J10	·SEAL, NO.1	1	
5	15412-93J10	·FILTER ASSY, FUEL	1	
6	15413-93J10	·CASE ASSY, FILTER	1	
7	15644-93J00	COVER, FUEL FILTER	3	
8	15633-93J20	HOSE, FUEL (H)	1	
9	15646-93J00	CLAMP, FUEL FILTER	1	
10	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->65
11	15440-93J00	FILTER, FUEL (EPI)	1	
12	09320-08501	CUSHION	2	
13	15773-90J00	UNION, FUEL HOSE (H)	1	
14	15830-93J00	UNION, 3 WAY	1	
15	09169-06062	WASHER	4	
16	15770-93J00	COOLER, FUEL	1	
17	09168-12013	GASKET (11.8X22X1.2)	3	
18	09360-12008	UNION	1	
19	09363-08004	UNION	1	
20	15600-93J01	SEPARATOR ASSY, FUEL VAPOR	1	
21	13370-93J00	·VALVE ASSY, NEEDLE	1	
22	15626-93J00	·GASKET, SEPARATOR	1	
23	15650-93J00	·FLOAT ASSY	1	
24	15200-93J01	·PUMP ASSY, FUEL (H)	1	
25	15647-93J00	·BUSH, FUEL PUMP	1	
26	15641-90J00	·SPACER, FUEL PUMP	1	
27	15642-90J00	·FILTER, FUEL PUMP	1	
28	15654-99E00	·PIN, FLOAT	1	
29	02142-0408B	·SCREW	1	
30	02112-05107	·SCREW	1	
31	15760-93J00	·REGULATOR, FUEL PRESSURE	1	
32	15628-99E00	·SCREW	6	
33	15627-93J00	·SCREW	1	
34	09320-12072	CUSHION	3	

DF250 E01 012

FIG.36

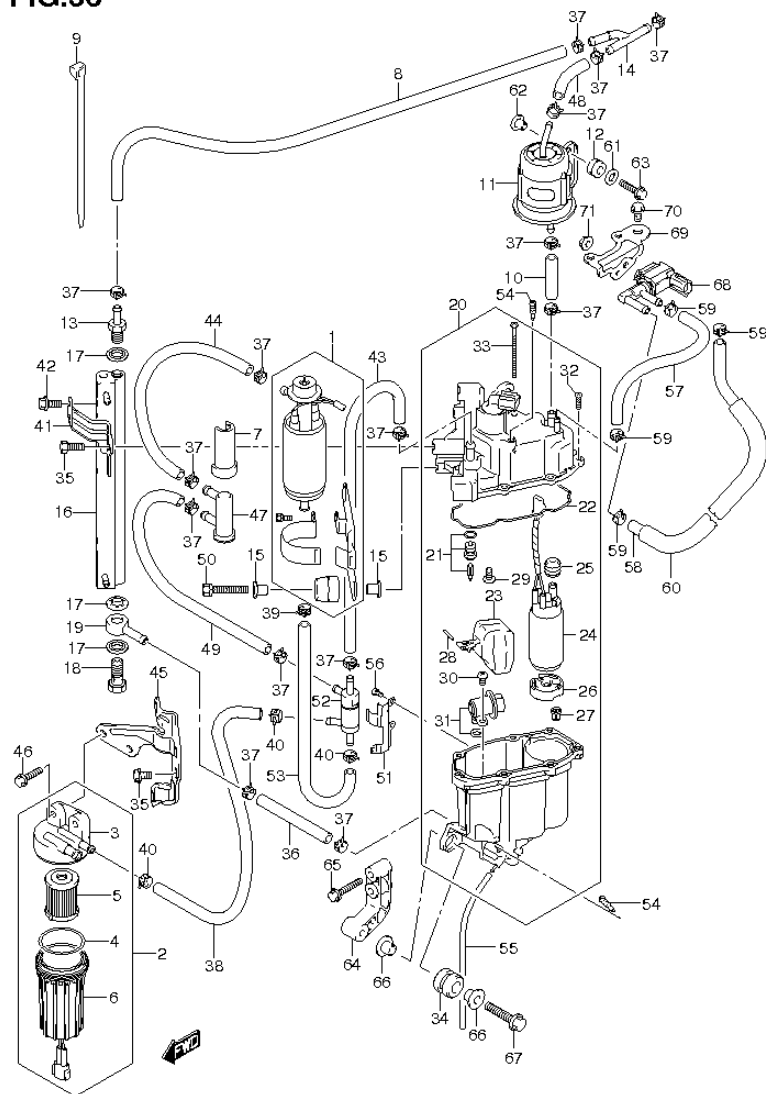


FIG.36 (1-F-3) FUEL PUMP / FUEL VAPOR SEPARATOR (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	15675-93J00	BOLT, COOLER BRACKET	3	
36	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->50
37	09401-11414	CLIP (ID:11.5)	14	
38	15636-98J20	HOSE, FUEL (L)	1	
39	15686-93J00	CLIP	1	
40	15685-93J00	CLIP	3	
41	15672-93J00	BRACKET, FUEL COOLER	1	
42	01500-06167	BOLT	4	
43	15635-93J20	HOSE, FUEL (H)	1	
44	15632-93J20	HOSE, FUEL (H)	1	
45	15673-98J00	BRACKET, FUEL FILTER	1	
46	01550-06257	BOLT	2	
47	15643-93J00	FILTER, FUEL (L)	1	
48	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->60
49	15634-93J20	HOSE, FUEL (H)	1	
50	01570-06357	BOLT	2	
51	15674-93J00	BRACKET, CHECK VALVE	1	
52	15645-93J00	VALVE, CHECK	1	
53	15637-93J20	HOSE, FUEL (L)	1	
54	15629-99E10	SCREW, DRAIN	2	
55	15683-87J00	HOSE, DRAIN	1	
56	02112-0406B	SCREW	3	
57	09352-50823-600	HOSE (5X8.2X600)	1	L:600->220
58	09352-50823-600	HOSE (5X8.2X600)	1	L:600->550
59	09401-08412	CLIP	4	
60	18498-87JC0	PROTECTOR, EVAP HOSE (L:450)	1	
61	09160-06084	WASHER (6.5X18X1.6)	2	
62	09169-06062	WASHER	2	
63	01500-06257	BOLT	2	
64	15671-93J00	BRACKET, VAPOR SEPARATOR	1	
65	01550-06357	BOLT	2	
66	09169-08042	WASHER	6	
67	01550-08407	BOLT	3	
68	18117-52G10	VALVE ASSY, EVAP PURGE	1	

FIG.36

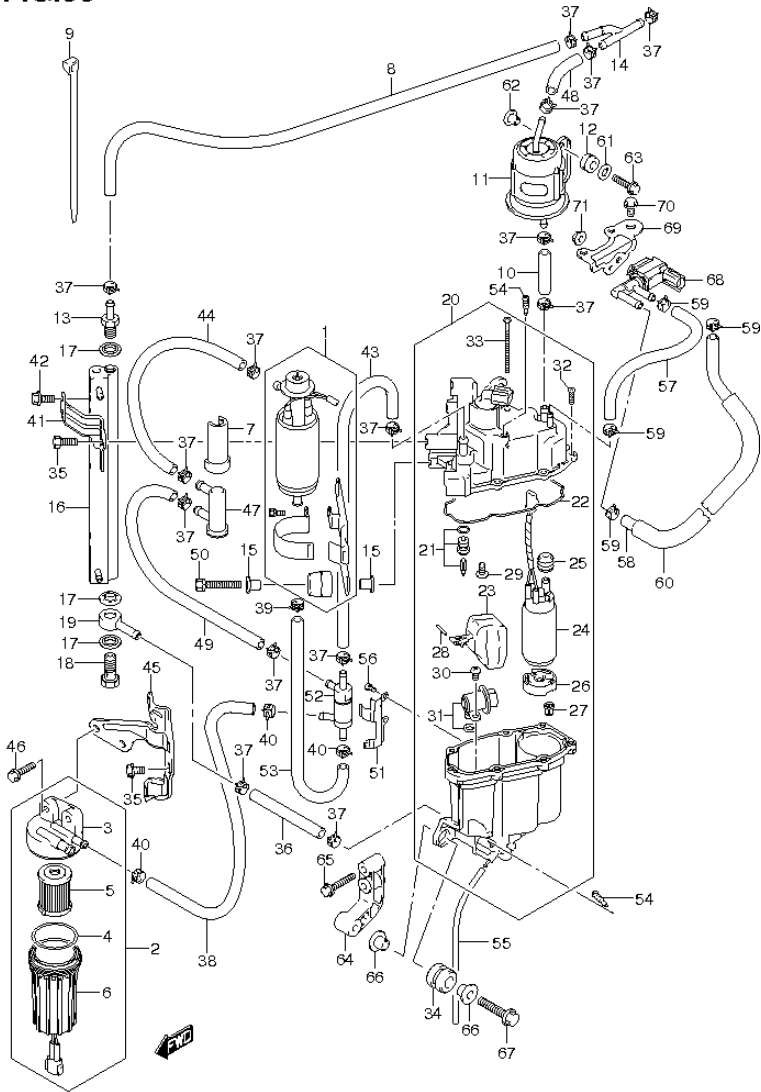


FIG.36 (1-F-4) FUEL PUMP / FUEL VAPOR SEPARATOR (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
69	18417-93J00	BRACKET, PURGE VALVE	1	
70	01550-06127	BOLT	2	
71	08316-10067	NUT	1	

FIG.37

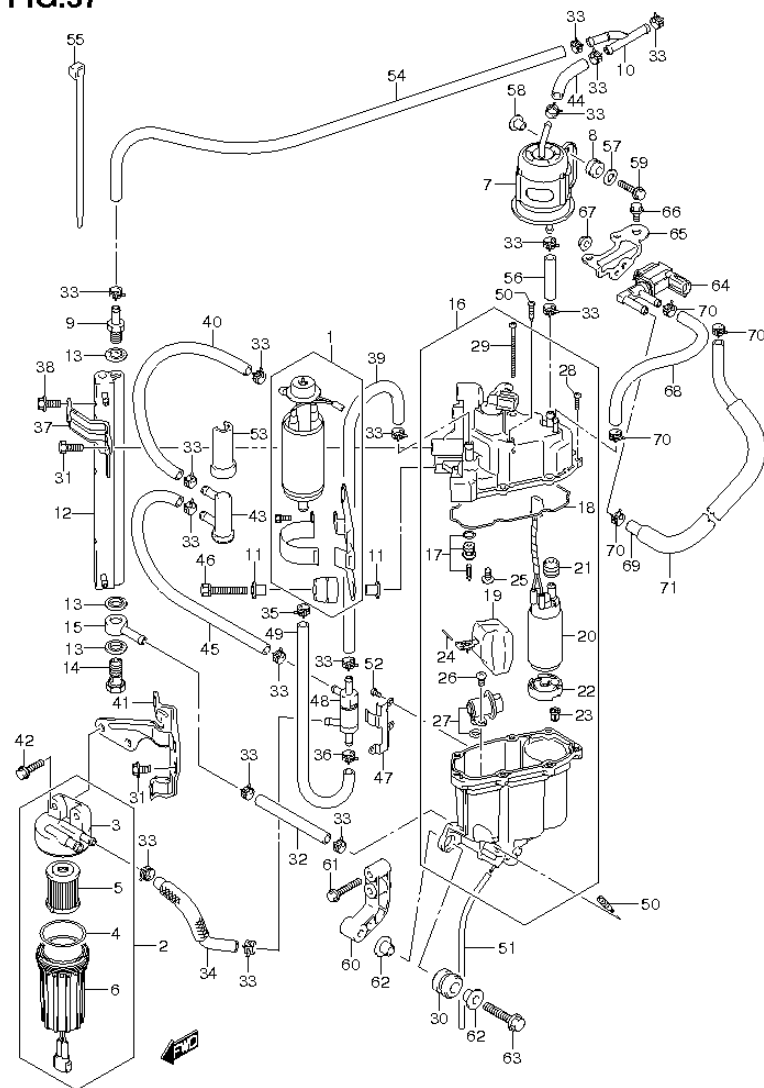


FIG.37 (1-F-5) FUEL PUMP / FUEL VAPOR SEPARATOR (DF225T F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15100-94900	PUMP ASSY, FUEL (L)	1	
2	15410-93J10	FILTER, FUEL (L)	1	
3	15411-93J10	·CAP, FILTER	1	
4	15415-93J10	·O RING, NO.1	1	
5	15412-93J10	·FILTER, FUEL	1	
6	15413-93J10	·CUP, FILTER	1	
7	15440-93J10	FILTER, FUEL (EPI)	1	
8	09320-08501	CUSHION	2	
9	15773-90J00	UNION, FUEL HOSE (H)	1	
10	15830-93J00	UNION, 3 WAY	1	
11	09169-06062	WASHER	4	
12	15770-93J00	COOLER, FUEL	1	
13	15762-90J00	GASKET, FUEL COOLER UNION	3	
14	09360-12013	UNION	1	
15	15830-90J00	UNION, FUEL COOLER	1	
16	15600-93J11	SEPARATOR ASSY, FUEL VAPOR	1	
17	13370-93J10	·VALVE ASSY, NEEDLE	1	
18	15626-93J10	·GASKET, SEPARATOR	1	
19	15650-93J00	·FLOAT ASSY	1	
20	15200-93J11	·PUMP ASSY, FUEL (H)	1	
21	15647-93J10	·BUSH, FUEL PUMP	1	
22	15641-90J10	·SPACER, FUEL PUMP	1	
23	15642-90J00	·FILTER, FUEL PUMP	1	
24	15654-99E00	·PIN, FLOAT	1	
25	13614-93J00	·SCREW	1	
26	15631-99E10	·SCREW, REGULATOR	1	
27	15760-93J00	·REGULATOR, FUEL PRESSURE	1	
28	15628-99E00	·SCREW	6	
29	15627-93J00	·SCREW	1	
30	09320-12072	CUSHION	3	
31	15675-93J00	BOLT, COOLER BRACKET	3	
32	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->50
33	09401-11414	CLIP (ID:11.5)	14	
34	15636-98J20	HOSE, FUEL (L)	1	

FIG.37

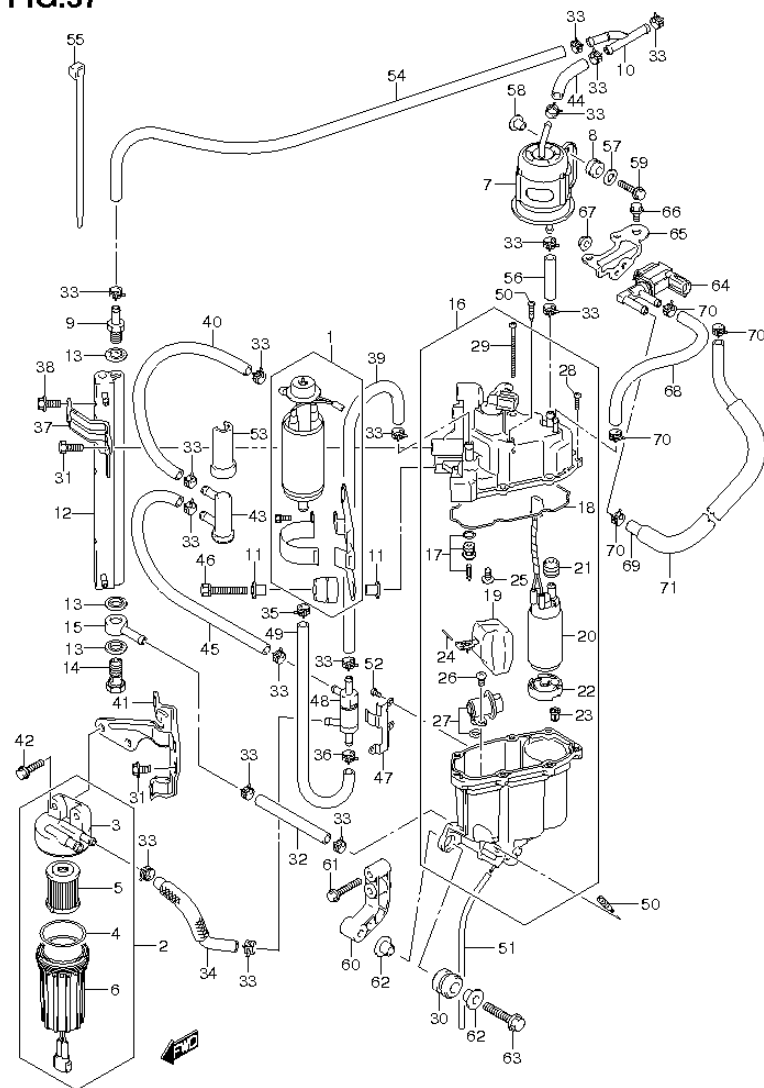


FIG.37 (1-F-6) FUEL PUMP / FUEL VAPOR SEPARATOR (DF225T F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	15686-93J00	CLIP (ID:11.5)	1	
36	15685-93J00	CLIP	3	
37	15672-93J00	BRACKET, FUEL COOLER	1	
38	01500-06167	BOLT	4	
39	15635-93J20	HOSE, FUEL (H)	1	
40	15632-93J20	HOSE, FUEL (H)	1	
41	15673-98J00	BRACKET, FUEL FILTER	1	
42	01550-06257	BOLT	2	
43	15643-93J00	FILTER, FUEL (L)	1	
44	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->60
45	15634-93J20	HOSE, FUEL (H)	1	
46	01570-06357	BOLT	2	
47	15674-93J00	BRACKET, CHECK VALVE	1	
48	15645-93J10	VALVE, CHECK	1	
49	15637-93J20	HOSE, FUEL (L)	1	
50	15629-99E10	SCREW, DRAIN	2	
51	15683-87J00	HOSE, DRAIN	1	
52	02112-0406B	SCREW	3	
53	15644-93J00	COVER, FUEL FILTER	3	
54	15633-93J20	HOSE, FUEL (H)	1	
55	15646-93J00	CLAMP, FUEL FILTER	1	
56	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->65
57	09160-06084	WASHER (6.5X18X1.6)	1	
58	09169-06062	WASHER	2	
59	01500-06257	BOLT	2	
60	15671-93J00	BRACKET, VAPOR SEPARATOR	1	
61	01550-06357	BOLT	2	
62	09169-08042	WASHER	6	
63	01550-08407	BOLT	3	
64	18117-52G10	VALVE ASSY, EVAP PURGE	1	
65	18417-93J00	BRACKET, PURGE VALVE	1	
66	01550-06127	BOLT	2	
67	08316-10067	NUT	1	
68	09352-50823-600	HOSE (5X8.2X600)	1	L:600->220

FIG.37

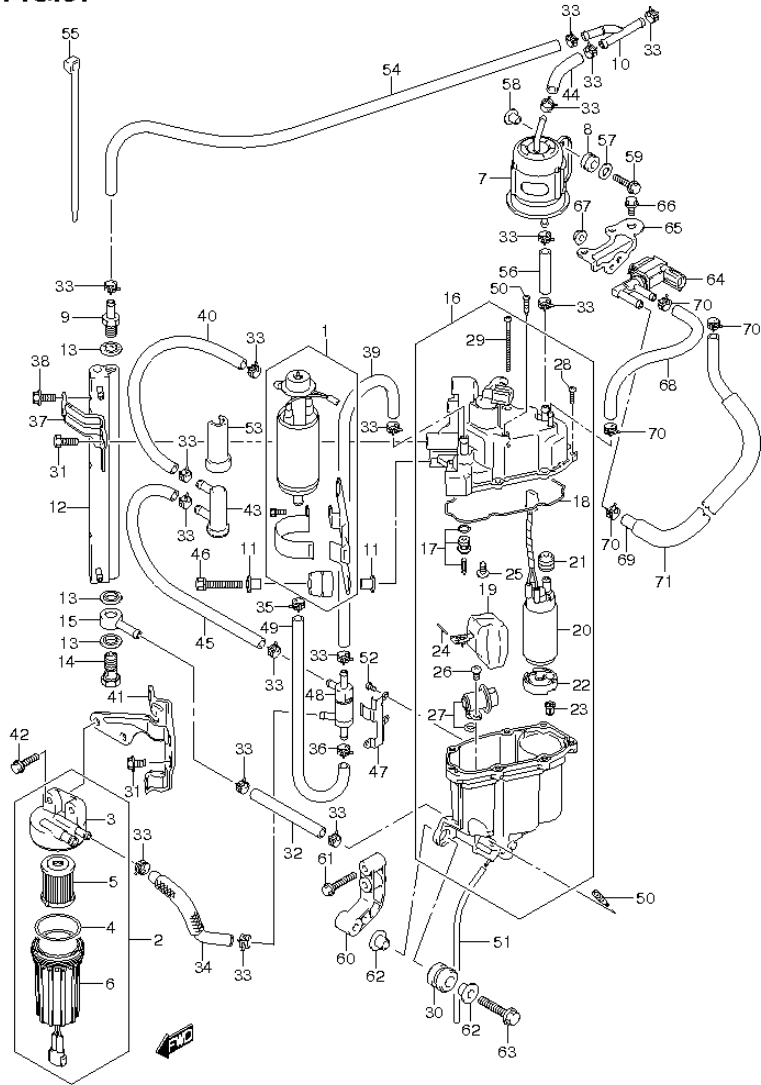


FIG.37 (1-F-7) FUEL PUMP / FUEL VAPOR SEPARATOR (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
69	09352-50823-600	HOSE (5X8.2X600)	1	L:600->550
70	09401-08412	CLIP	4	
71	18498-87JC0	PROTECTOR, EVAP HOSE (L:450)	1	

FIG.38

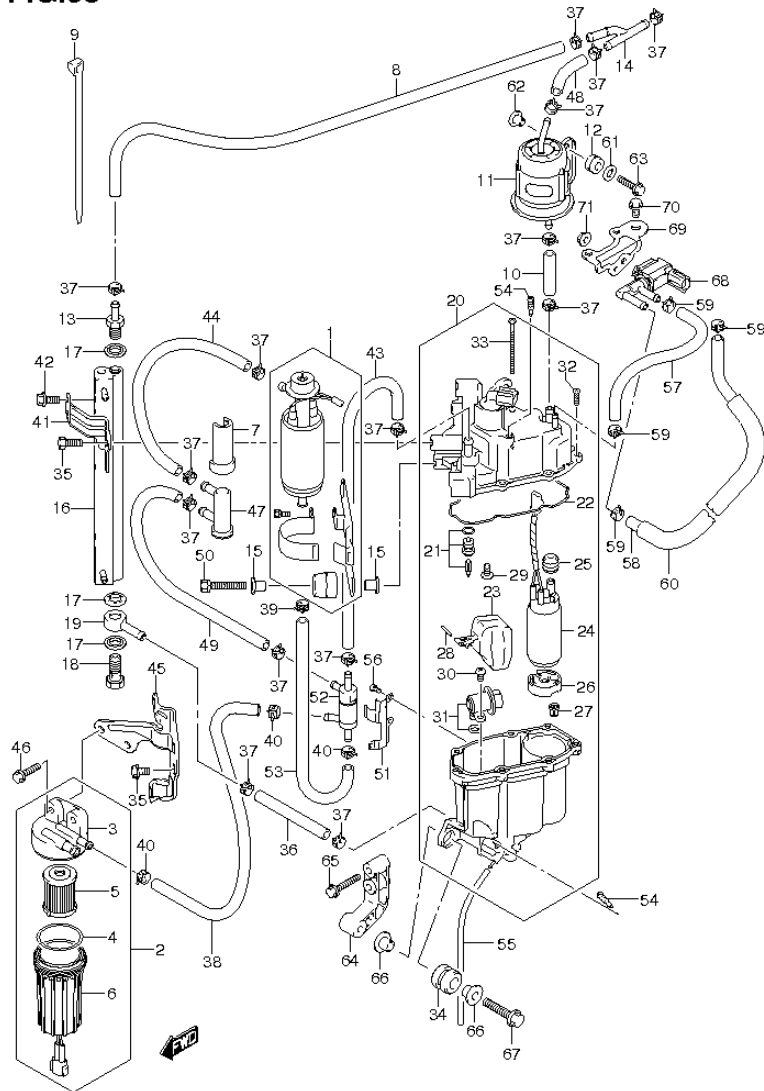


FIG.38 (1-F-8) FUEL PUMP / FUEL VAPOR SEPARATOR (DF225Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15100-94900	PUMP ASSY, FUEL (L)	1	
2	15410-93J10	FILTER, FUEL (L)	1	
3	15411-93J10	·CAP, FILTER	1	
4	15415-93J10	·SEAL, NO.1	1	
5	15412-93J10	·FILTER ASSY, FUEL	1	
6	15413-93J10	·CASE ASSY, FILTER	1	
7	15644-93J00	COVER, FUEL FILTER	3	
8	15633-93J20	HOSE, FUEL (H)	1	
9	15646-93J00	CLAMP, FUEL FILTER	1	
10	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->65
11	15440-93J00	FILTER, FUEL (EPI)	1	
12	09320-08501	CUSHION	2	
13	15773-90J00	UNION, FUEL HOSE (H)	1	
14	15830-93J00	UNION, 3 WAY	1	
15	09169-06062	WASHER	4	
16	15770-93J00	COOLER, FUEL	1	
17	09168-12013	GASKET (11.8X22X1.2)	3	
18	09360-12008	UNION	1	
19	09363-08004	UNION	1	
20	15600-93J01	SEPARATOR ASSY, FUEL VAPOR	1	
21	13370-93J00	·VALVE ASSY, NEEDLE	1	
22	15626-93J00	·GASKET, SEPARATOR	1	
23	15650-93J00	·FLOAT ASSY	1	
24	15200-93J01	·PUMP ASSY, FUEL (H)	1	
25	15647-93J00	·BUSH, FUEL PUMP	1	
26	15641-90J00	·SPACER, FUEL PUMP	1	
27	15642-90J00	·FILTER, FUEL PUMP	1	
28	15654-99E00	·PIN, FLOAT	1	
29	02142-0408B	·SCREW	1	
30	02112-05107	·SCREW	1	
31	15760-93J00	·REGULATOR, FUEL PRESSURE	1	
32	15628-99E00	·SCREW	6	
33	15627-93J00	·SCREW	1	
34	09320-12072	CUSHION	3	

FIG.38

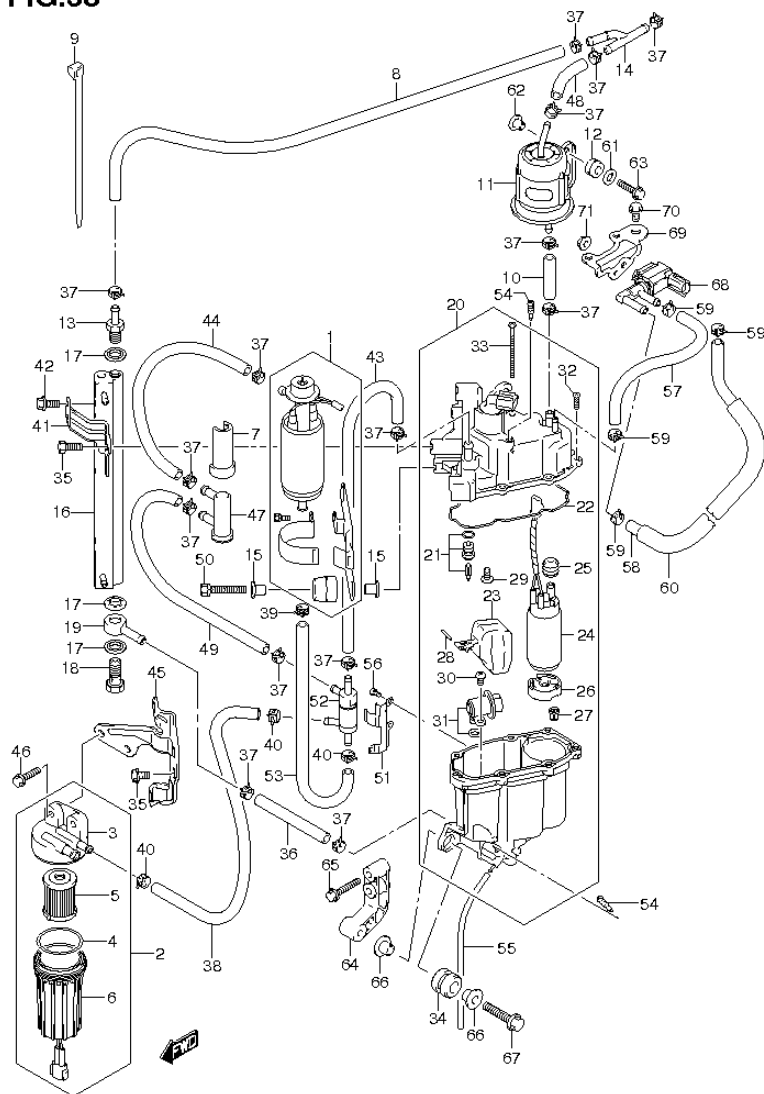


FIG.38 (1-F-9) FUEL PUMP / FUEL VAPOR SEPARATOR (DF225Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	15675-93J00	BOLT, COOLER BRACKET	3	
36	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->50
37	09401-11414	CLIP (ID:11.5)	14	
38	15636-98J20	HOSE, FUEL (L)	1	
39	15686-93J00	CLIP	1	
40	15685-93J00	CLIP	3	
41	15672-93J00	BRACKET, FUEL COOLER	1	
42	01500-06167	BOLT	4	
43	15635-93J20	HOSE, FUEL (H)	1	
44	15632-93J20	HOSE, FUEL (H)	1	
45	15673-98J00	BRACKET, FUEL FILTER	1	
46	01550-06257	BOLT	2	
47	15643-93J00	FILTER, FUEL (L)	1	
48	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->60
49	15634-93J20	HOSE, FUEL (H)	1	
50	01570-06357	BOLT	2	
51	15674-93J00	BRACKET, CHECK VALVE	1	
52	15645-93J00	VALVE, CHECK	1	
53	15637-93J20	HOSE, FUEL (L)	1	
54	15629-99E10	SCREW, DRAIN	2	
55	15683-87J00	HOSE, DRAIN	1	
56	02112-0406B	SCREW	3	
57	09352-50823-600	HOSE (5X8.2X600)	1	L:600->220
58	09352-50823-600	HOSE (5X8.2X600)	1	L:600->550
59	09401-08412	CLIP	4	
60	18498-87JC0	PROTECTOR, EVAP HOSE (L:450)	1	
61	09160-06084	WASHER (6.5X18X1.6)	2	
62	09169-06062	WASHER	2	
63	01500-06257	BOLT	2	
64	15671-93J00	BRACKET, VAPOR SEPARATOR	1	
65	01550-06357	BOLT	2	
66	09169-08042	WASHER	6	
67	01550-08407	BOLT	3	
68	18117-52G10	VALVE ASSY, EVAP PURGE	1	

FIG.38

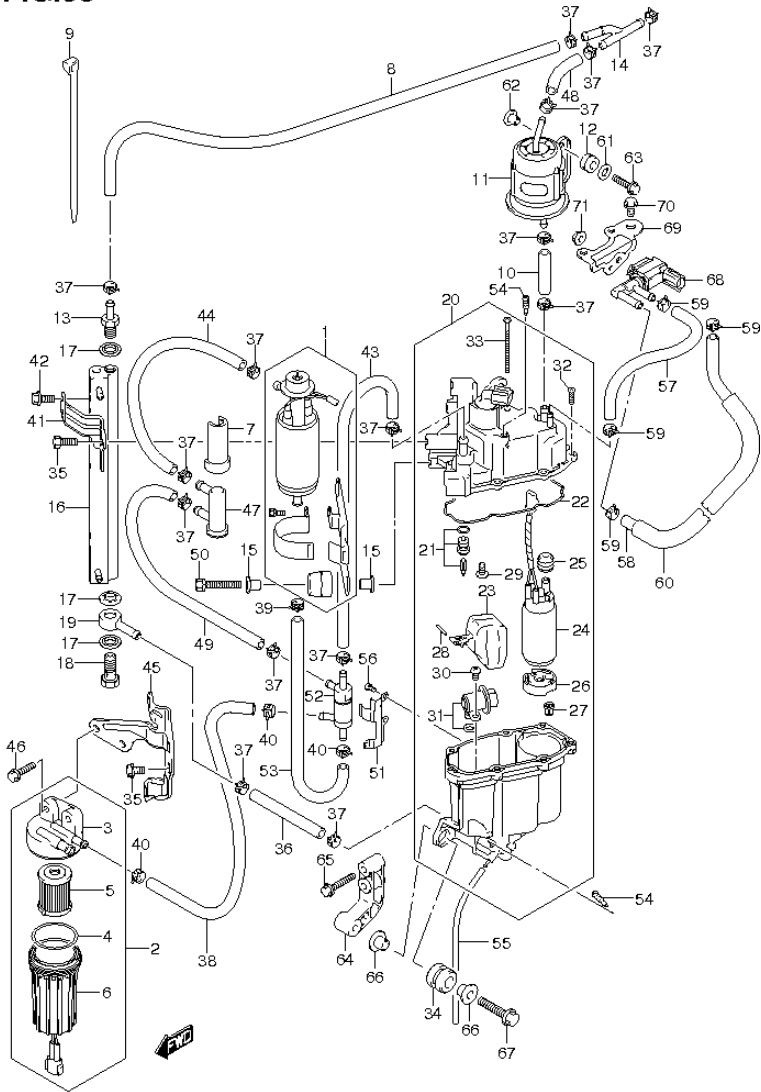


FIG.38 (1-F-10) FUEL PUMP / FUEL VAPOR SEPARATOR (DF225Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
69	18417-93J00	BRACKET, PURGE VALVE	1	
70	01550-06127	BOLT	2	
71	08316-10067	NUT	1	

FIG.39

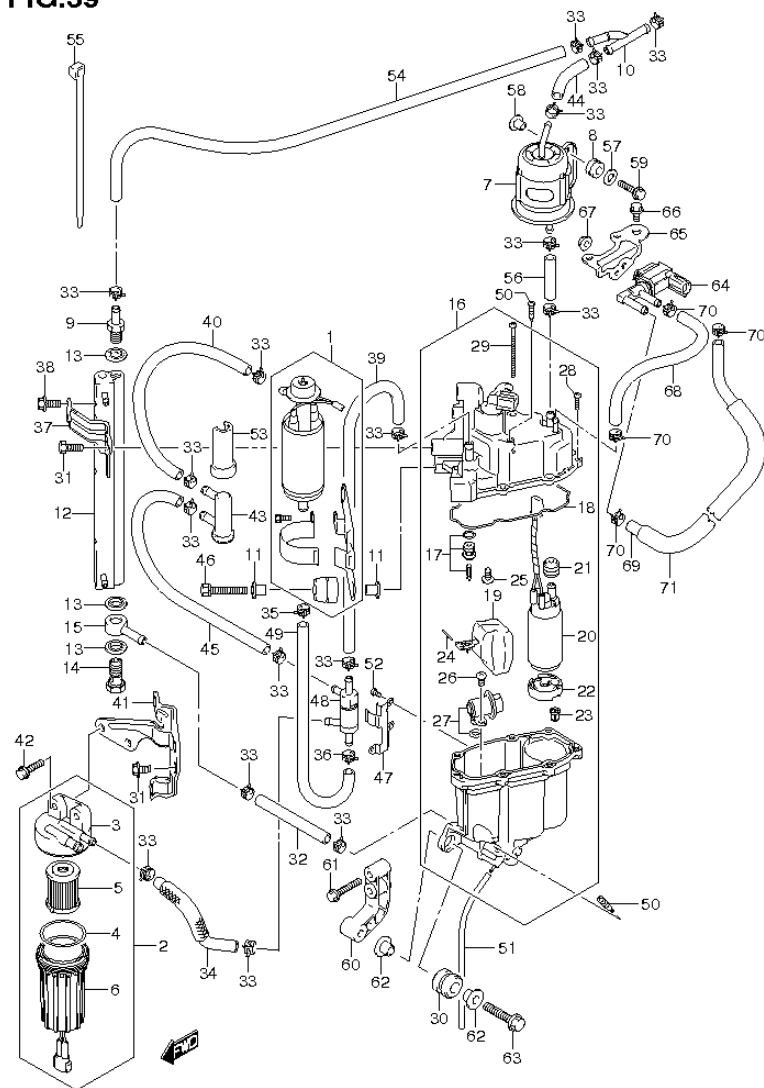


FIG.39 (1-F-11) FUEL PUMP / FUEL VAPOR SEPARATOR (DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15100-94900	PUMP ASSY, FUEL (L)	1	
2	15410-93J10	FILTER, FUEL (L)	1	
3	15411-93J10	·CAP, FILTER	1	
4	15415-93J10	·O RING, NO.1	1	
5	15412-93J10	·FILTER, FUEL	1	
6	15413-93J10	·CUP, FILTER	1	
7	15440-93J10	FILTER, FUEL (EPI)	1	
8	09320-08501	CUSHION	2	
9	15773-90J00	UNION, FUEL HOSE (H)	1	
10	15830-93J00	UNION, 3 WAY	1	
11	09169-06062	WASHER	4	
12	15770-93J00	COOLER, FUEL	1	
13	15762-90J00	GASKET, FUEL COOLER UNION	3	
14	09360-12013	UNION	1	
15	15830-90J00	UNION, FUEL COOLER	1	
16	15600-93J11	SEPARATOR ASSY, FUEL VAPOR	1	
17	13370-93J10	·VALVE ASSY, NEEDLE	1	
18	15626-93J10	·GASKET, SEPARATOR	1	
19	15650-93J00	·FLOAT ASSY	1	
20	15200-93J11	·PUMP ASSY, FUEL (H)	1	
21	15647-93J10	·BUSH, FUEL PUMP	1	
22	15641-90J10	·SPACER, FUEL PUMP	1	
23	15642-90J00	·FILTER, FUEL PUMP	1	
24	15654-99E00	·PIN, FLOAT	1	
25	13614-93J00	·SCREW	1	
26	15631-99E10	·SCREW, REGULATOR	1	
27	15760-93J00	·REGULATOR, FUEL PRESSURE	1	
28	15628-99E00	·SCREW	6	
29	15627-93J00	·SCREW	1	
30	09320-12072	CUSHION	3	
31	15675-93J00	BOLT, COOLER BRACKET	3	
32	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->50
33	09401-11414	CLIP (ID:11.5)	14	
34	15636-98J20	HOSE, FUEL (L)	1	

FIG.39

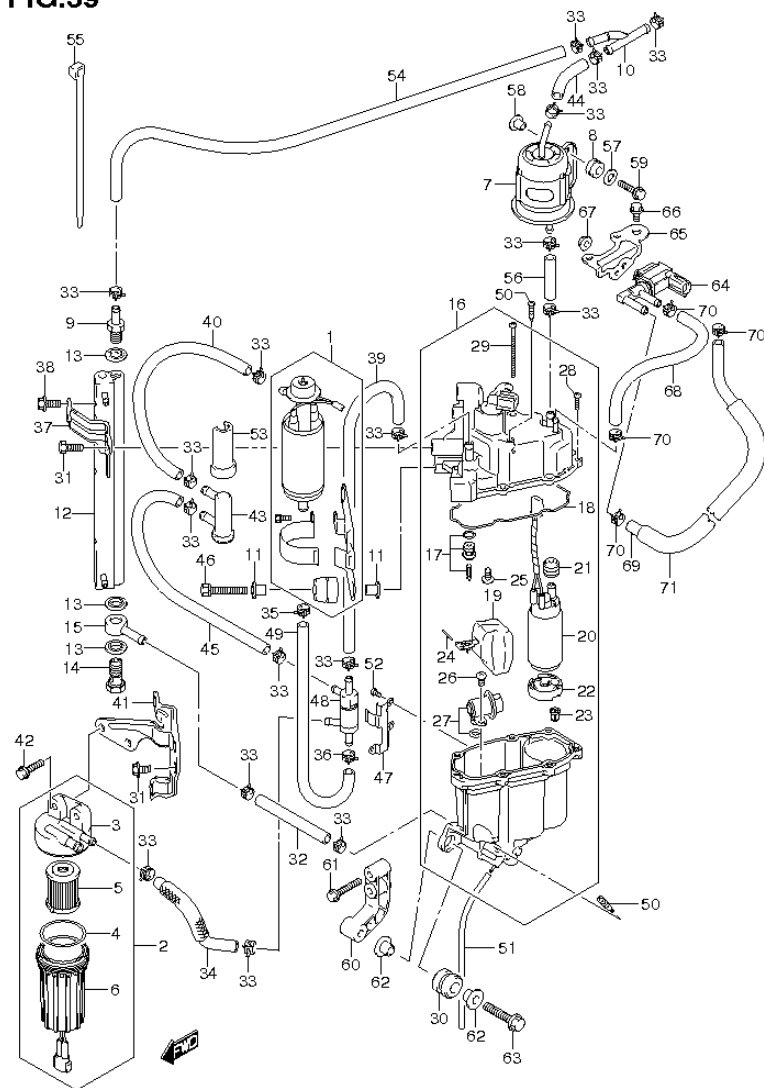
DF250 E01 012_039
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.39 (1-F-12) FUEL PUMP / FUEL VAPOR SEPARATOR (DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	15686-93J00	CLIP (ID:11.5)	1	
36	15685-93J00	CLIP	3	
37	15672-93J00	BRACKET, FUEL COOLER	1	
38	01500-06167	BOLT	4	
39	15635-93J20	HOSE, FUEL (H)	1	
40	15632-93J20	HOSE, FUEL (H)	1	
41	15673-98J00	BRACKET, FUEL FILTER	1	
42	01550-06257	BOLT	2	
43	15643-93J00	FILTER, FUEL (L)	1	
44	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->60
45	15634-93J20	HOSE, FUEL (H)	1	
46	01570-06357	BOLT	2	
47	15674-93J00	BRACKET, CHECK VALVE	1	
48	15645-93J10	VALVE, CHECK	1	
49	15637-93J20	HOSE, FUEL (L)	1	
50	15629-99E10	SCREW, DRAIN	2	
51	15683-87J00	HOSE, DRAIN	1	
52	02112-0406B	SCREW	3	
53	15644-93J00	COVER, FUEL FILTER	3	
54	15633-93J20	HOSE, FUEL (H)	1	
55	15646-93J00	CLAMP, FUEL FILTER	1	
56	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->65
57	09160-06084	WASHER (6.5X18X1.6)	1	
58	09169-06062	WASHER	2	
59	01500-06257	BOLT	2	
60	15671-93J00	BRACKET, VAPOR SEPARATOR	1	
61	01550-06357	BOLT	2	
62	09169-08042	WASHER	6	
63	01550-08407	BOLT	3	
64	18117-52G10	VALVE ASSY, EVAP PURGE	1	
65	18417-93J00	BRACKET, PURGE VALVE	1	
66	01550-06127	BOLT	2	
67	08316-10067	NUT	1	
68	09352-50823-600	HOSE (5X8.2X600)	1	L:600->220

DF250 E01 012

FIG.39

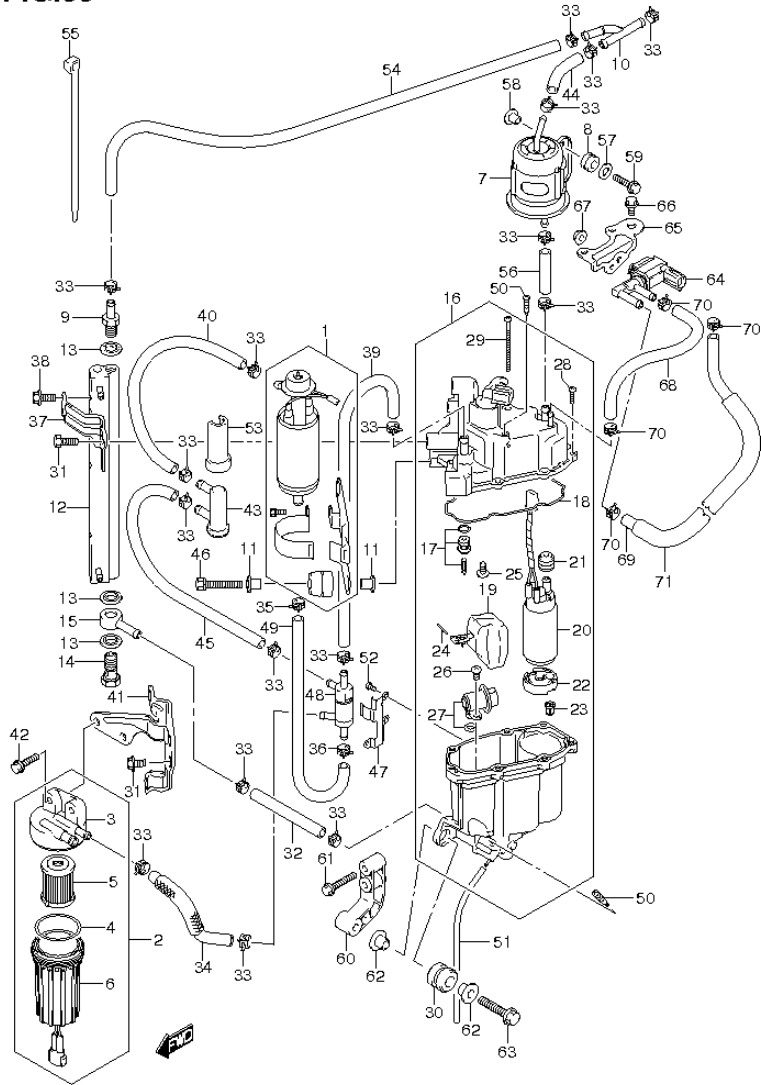
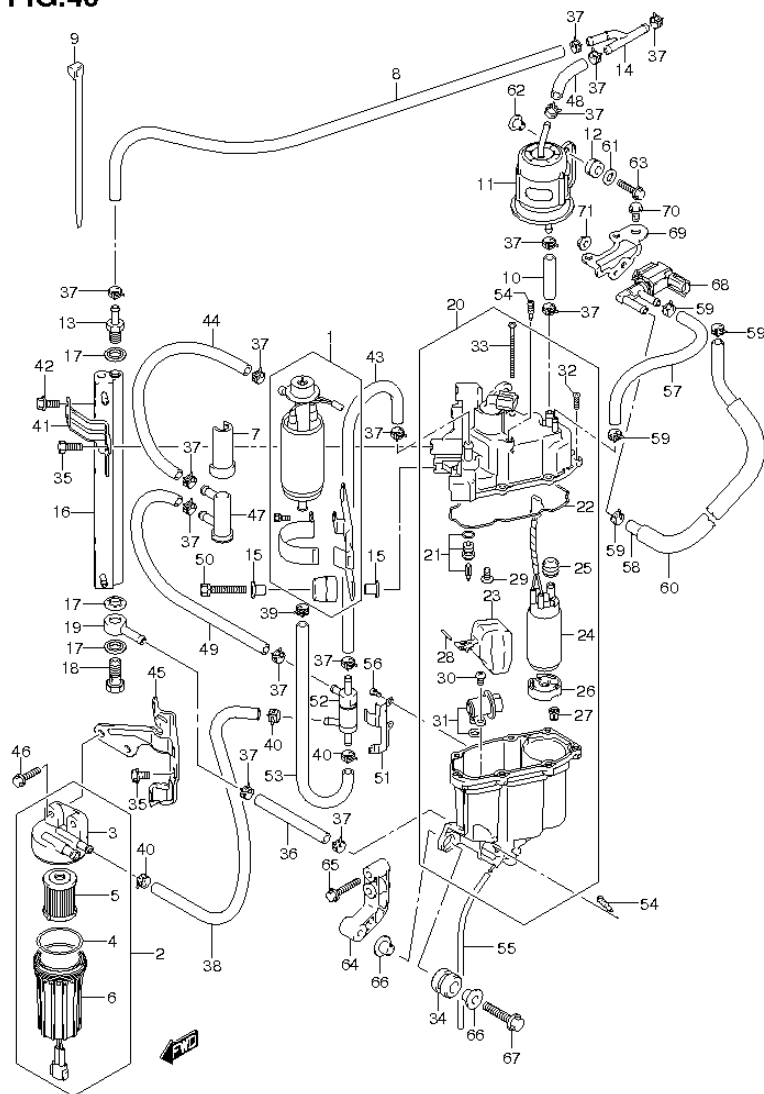


FIG.39 (1-F-13) FUEL PUMP / FUEL VAPOR SEPARATOR (DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
69	09352-50823-600	HOSE (5X8.2X600)	1	L:600->550
70	09401-08412	CLIP	4	
71	18498-87JC0	PROTECTOR, EVAP HOSE (L:450)	1	

FIG.40



DF250 E01 012_040
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG. 40 (1-F-14) FUEL PUMP / FUEL VAPOR SEPARATOR (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15100-94900	PUMP ASSY, FUEL (L)	1	
2	15410-93J10	FILTER, FUEL (L)	1	
3	15411-93J10	·CAP, FILTER	1	
4	15415-93J10	·SEAL, NO.1	1	
5	15412-93J10	·FILTER ASSY, FUEL	1	
6	15413-93J10	·CASE ASSY, FILTER	1	
7	15644-93J00	COVER, FUEL FILTER	3	
8	15633-93J20	HOSE, FUEL (H)	1	
9	15646-93J00	CLAMP, FUEL FILTER	1	
10	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->65
11	15440-93J00	FILTER, FUEL (EPI)	1	
12	09320-08501	CUSHION	2	
13	15773-90J00	UNION, FUEL HOSE (H)	1	
14	15830-93J00	UNION, 3 WAY	1	
15	09169-06062	WASHER	4	
16	15770-93J00	COOLER, FUEL	1	
17	09168-12013	GASKET (11.8X22X1.2)	3	
18	09360-12008	UNION	1	
19	09363-08004	UNION	1	
20	15600-93J01	SEPARATOR ASSY, FUEL VAPOR	1	
21	13370-93J00	·VALVE ASSY, NEEDLE	1	
22	15626-93J00	·GASKET, SEPARATOR	1	
23	15650-93J00	·FLOAT ASSY	1	
24	15200-93J01	·PUMP ASSY, FUEL (H)	1	
25	15647-93J00	·BUSH, FUEL PUMP	1	
26	15641-90J00	·SPACER, FUEL PUMP	1	
27	15642-90J00	·FILTER, FUEL PUMP	1	
28	15654-99E00	·PIN, FLOAT	1	
29	02142-0408B	·SCREW	1	
30	02112-05107	·SCREW	1	
31	15760-93J00	·REGULATOR, FUEL PRESSURE	1	
32	15628-99E00	·SCREW	6	
33	15627-93J00	·SCREW	1	
34	09320-12072	CUSHION	3	

FIG.40

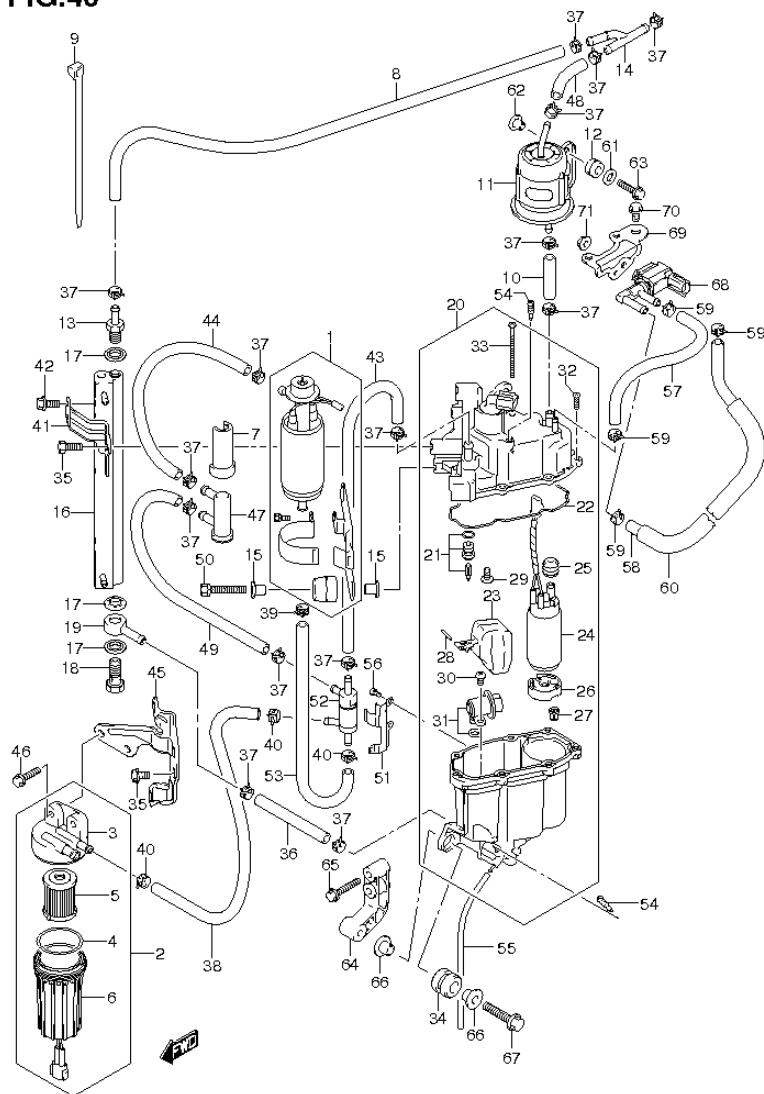
DF250 E01 012_040
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.40 (1-F-15) FUEL PUMP / FUEL VAPOR SEPARATOR (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	15675-93J00	BOLT, COOLER BRACKET	3	
36	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->50
37	09401-11414	CLIP (ID:11.5)	14	
38	15636-98J20	HOSE, FUEL (L)	1	
39	15686-93J00	CLIP	1	
40	15685-93J00	CLIP	3	
41	15672-93J00	BRACKET, FUEL COOLER	1	
42	01500-06167	BOLT	4	
43	15635-93J20	HOSE, FUEL (H)	1	
44	15632-93J20	HOSE, FUEL (H)	1	
45	15673-98J00	BRACKET, FUEL FILTER	1	
46	01550-06257	BOLT	2	
47	15643-93J00	FILTER, FUEL (L)	1	
48	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->60
49	15634-93J20	HOSE, FUEL (H)	1	
50	01570-06357	BOLT	2	
51	15674-93J00	BRACKET, CHECK VALVE	1	
52	15645-93J00	VALVE, CHECK	1	
53	15637-93J20	HOSE, FUEL (L)	1	
54	15629-99E10	SCREW, DRAIN	2	
55	15683-87J00	HOSE, DRAIN	1	
56	02112-0406B	SCREW	3	
57	09352-50823-600	HOSE (5X8.2X600)	1	L:600->220
58	09352-50823-600	HOSE (5X8.2X600)	1	L:600->550
59	09401-08412	CLIP	4	
60	18498-87JC0	PROTECTOR, EVAP HOSE (L:450)	1	
61	09160-06084	WASHER (6.5X18X1.6)	2	
62	09169-06062	WASHER	2	
63	01500-06257	BOLT	2	
64	15671-93J00	BRACKET, VAPOR SEPARATOR	1	
65	01550-06357	BOLT	2	
66	09169-08042	WASHER	6	
67	01550-08407	BOLT	3	
68	18117-52G10	VALVE ASSY, EVAP PURGE	1	

DF250 E01 012

FIG.40

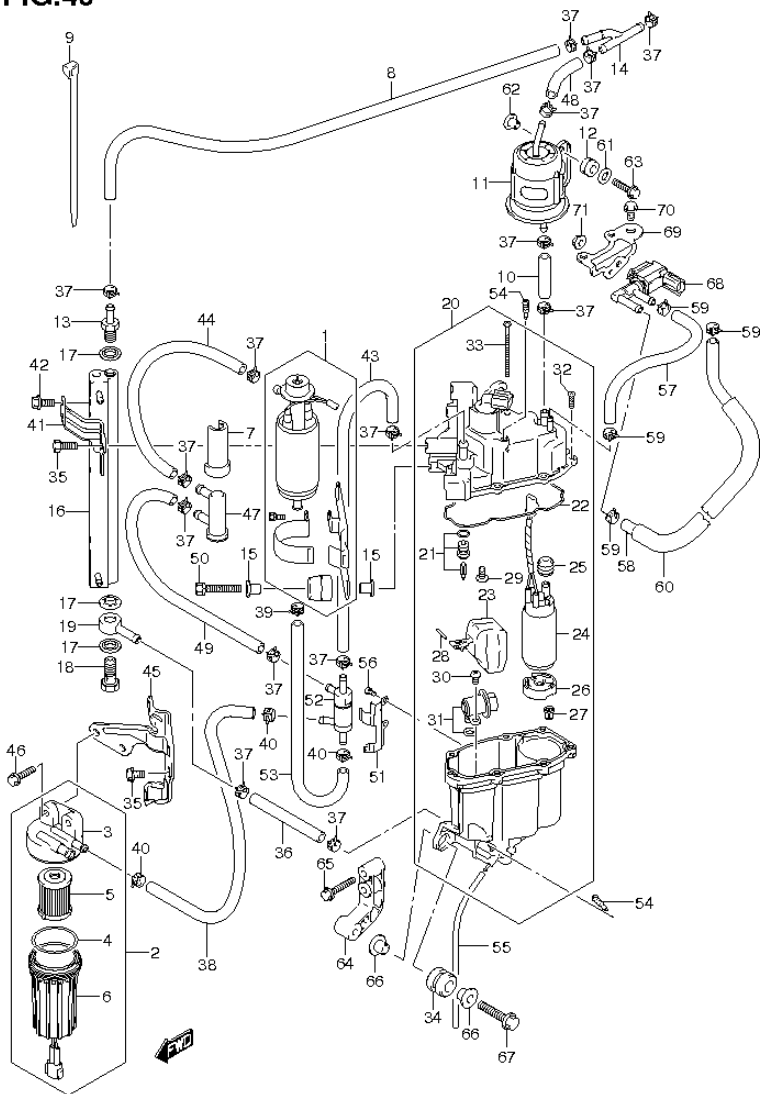


FIG. 40 (1-G-2) FUEL PUMP / FUEL VAPOR SEPARATOR (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
69	18417-93J00	BRACKET, PURGE VALVE	1	
70	01550-06127	BOLT	2	
71	08316-10067	NUT	1	

FIG.41

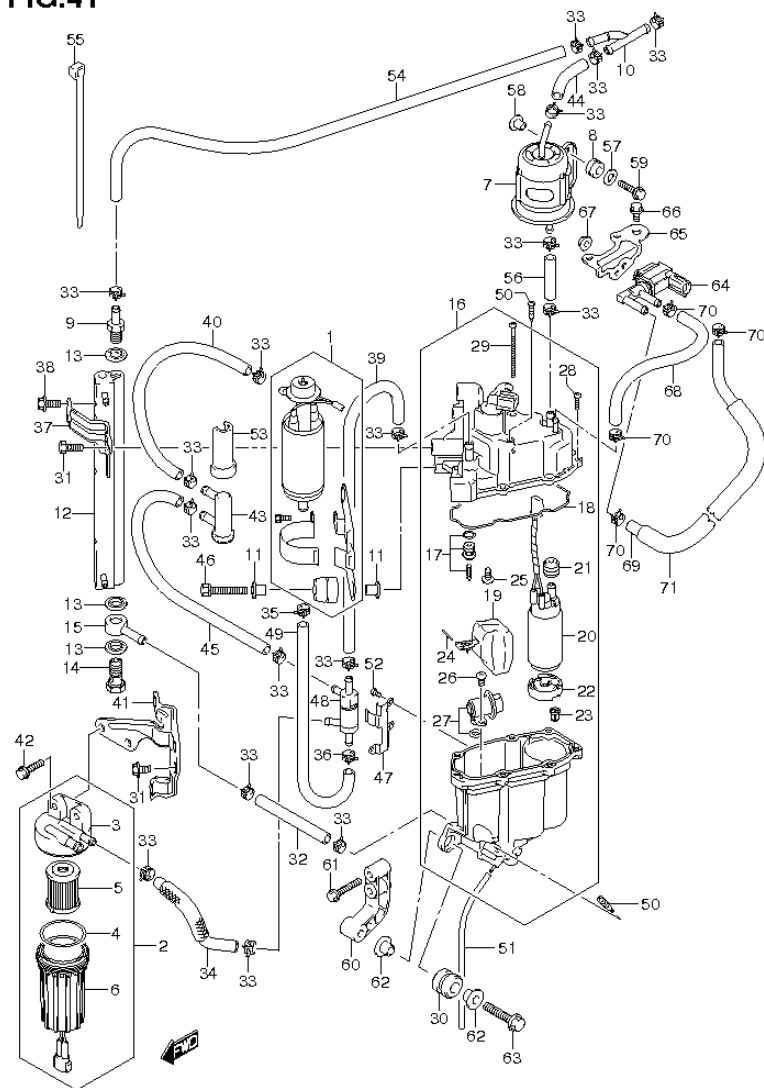


FIG.41 (1-G-3) FUEL PUMP / FUEL VAPOR SEPARATOR (DF250T F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15100-94900	PUMP ASSY, FUEL (L)	1	
2	15410-93J10	FILTER, FUEL (L)	1	
3	15411-93J10	·CAP, FILTER	1	
4	15415-93J10	·O RING, NO.1	1	
5	15412-93J10	·FILTER, FUEL	1	
6	15413-93J10	·CUP, FILTER	1	
7	15440-93J10	FILTER, FUEL (EPI)	1	
8	09320-08501	CUSHION	2	
9	15773-90J00	UNION, FUEL HOSE (H)	1	
10	15830-93J00	UNION, 3 WAY	1	
11	09169-06062	WASHER	4	
12	15770-93J00	COOLER, FUEL	1	
13	15762-90J00	GASKET, FUEL COOLER UNION	3	
14	09360-12013	UNION	1	
15	15830-90J00	UNION, FUEL COOLER	1	
16	15600-93J11	SEPARATOR ASSY, FUEL VAPOR	1	
17	13370-93J10	·VALVE ASSY, NEEDLE	1	
18	15626-93J10	·GASKET, SEPARATOR	1	
19	15650-93J00	·FLOAT ASSY	1	
20	15200-93J11	·PUMP ASSY, FUEL (H)	1	
21	15647-93J10	·BUSH, FUEL PUMP	1	
22	15641-90J10	·SPACER, FUEL PUMP	1	
23	15642-90J00	·FILTER, FUEL PUMP	1	
24	15654-99E00	·PIN, FLOAT	1	
25	13614-93J00	·SCREW	1	
26	15631-99E10	·SCREW, REGULATOR	1	
27	15760-93J00	·REGULATOR, FUEL PRESSURE	1	
28	15628-99E00	·SCREW	6	
29	15627-93J00	·SCREW	1	
30	09320-12072	CUSHION	3	
31	15675-93J00	BOLT, COOLER BRACKET	3	
32	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600→50
33	09401-11414	CLIP (ID:11.5)	14	
34	15636-98J20	HOSE, FUEL (L)	1	

FIG.41

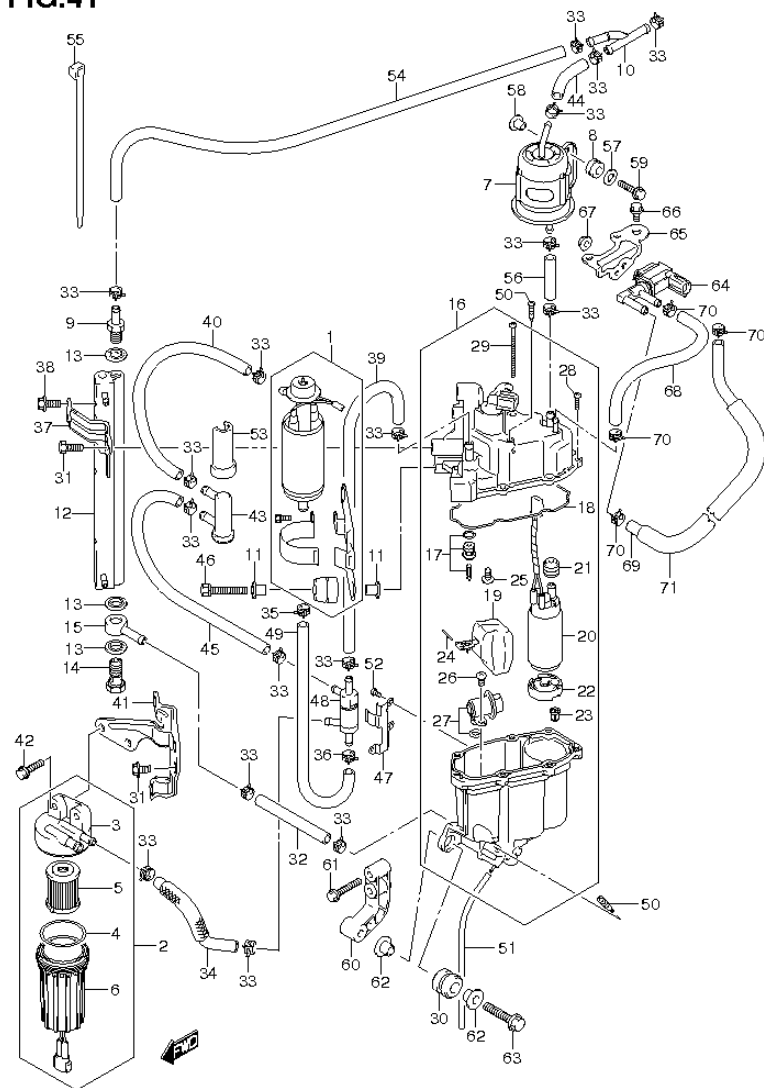
DF250 E01 012_041
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.41 (1-G-4) FUEL PUMP / FUEL VAPOR SEPARATOR (DF250T F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	15686-93J00	CLIP (ID:11.5)	1	
36	15685-93J00	CLIP	3	
37	15672-93J00	BRACKET, FUEL COOLER	1	
38	01500-06167	BOLT	4	
39	15635-93J20	HOSE, FUEL (H)	1	
40	15632-93J20	HOSE, FUEL (H)	1	
41	15673-98J00	BRACKET, FUEL FILTER	1	
42	01550-06257	BOLT	2	
43	15643-93J00	FILTER, FUEL (L)	1	
44	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->60
45	15634-93J20	HOSE, FUEL (H)	1	
46	01570-06357	BOLT	2	
47	15674-93J00	BRACKET, CHECK VALVE	1	
48	15645-93J10	VALVE, CHECK	1	
49	15637-93J20	HOSE, FUEL (L)	1	
50	15629-99E10	SCREW, DRAIN	2	
51	15683-87J00	HOSE, DRAIN	1	
52	02112-0406B	SCREW	3	
53	15644-93J00	COVER, FUEL FILTER	3	
54	15633-93J20	HOSE, FUEL (H)	1	
55	15646-93J00	CLAMP, FUEL FILTER	1	
56	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->65
57	09160-06084	WASHER (6.5X18X1.6)	1	
58	09169-06062	WASHER	2	
59	01500-06257	BOLT	2	
60	15671-93J00	BRACKET, VAPOR SEPARATOR	1	
61	01550-06357	BOLT	2	
62	09169-08042	WASHER	6	
63	01550-08407	BOLT	3	
64	18117-52G10	VALVE ASSY, EVAP PURGE	1	
65	18417-93J00	BRACKET, PURGE VALVE	1	
66	01550-06127	BOLT	2	
67	08316-10067	NUT	1	
68	09352-50823-600	HOSE (5X8.2X600)	1	L:600->220

DF250 E01 012

FIG.41

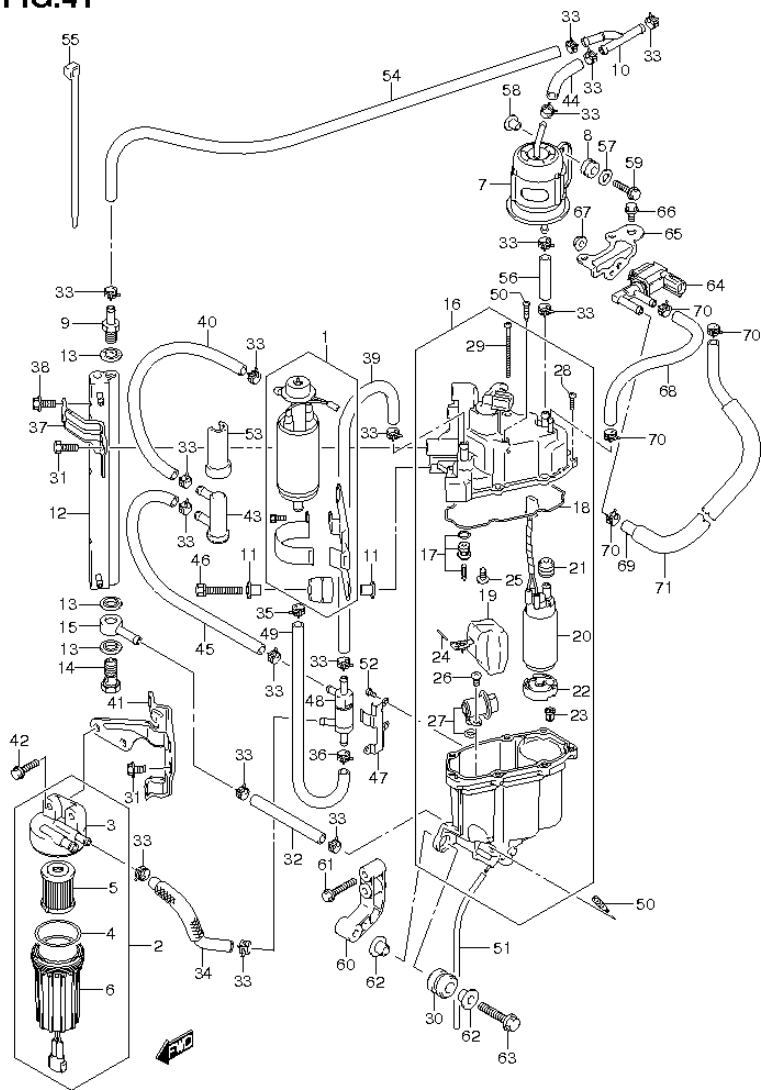
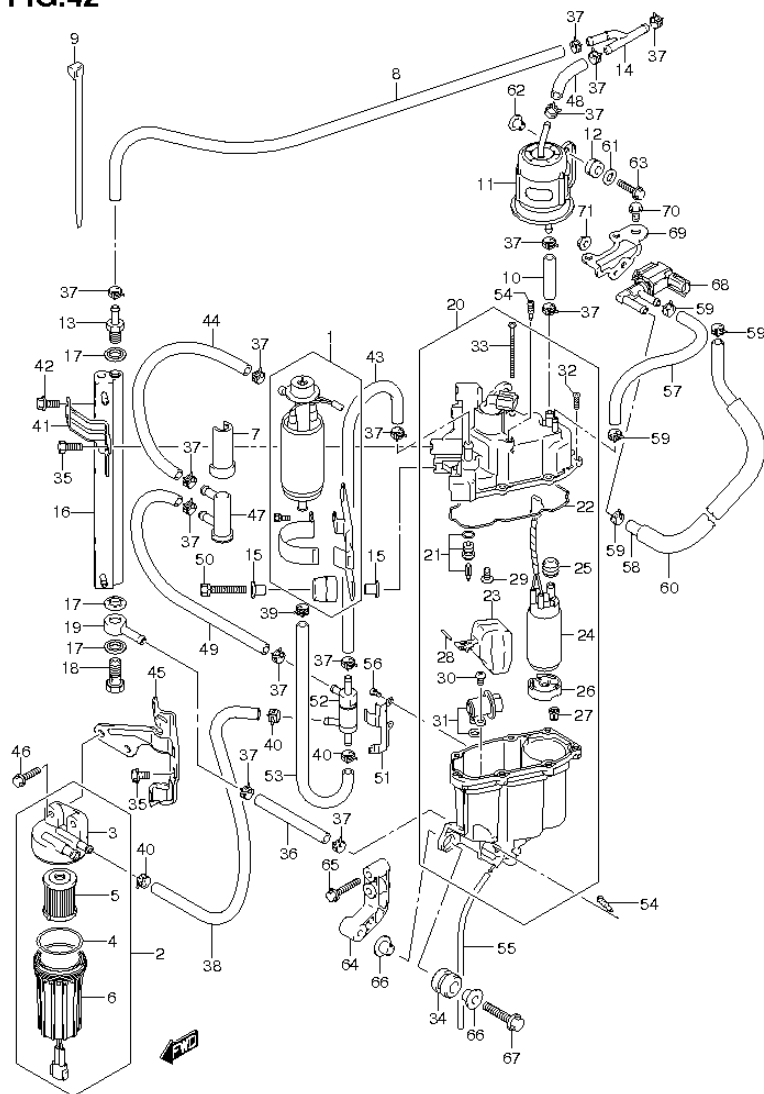


FIG.41 (1-G-5) FUEL PUMP / FUEL VAPOR SEPARATOR (DF250T F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
69	09352-50823-600	HOSE (5X8.2X600)	1	L:600->550
70	09401-08412	CLIP	4	
71	18498-87JC0	PROTECTOR, EVAP HOSE (L:450)	1	

FIG.42



DF250 E01 012_042
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.42 (1-G-6) FUEL PUMP / FUEL VAPOR SEPARATOR (DF250Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15100-94900	PUMP ASSY, FUEL (L)	1	
2	15410-93J10	FILTER, FUEL (L)	1	
3	15411-93J10	·CAP, FILTER	1	
4	15415-93J10	·SEAL, NO.1	1	
5	15412-93J10	·FILTER ASSY, FUEL	1	
6	15413-93J10	·CASE ASSY, FILTER	1	
7	15644-93J00	COVER, FUEL FILTER	3	
8	15633-93J20	HOSE, FUEL (H)	1	
9	15646-93J00	CLAMP, FUEL FILTER	1	
10	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->65
11	15440-93J00	FILTER, FUEL (EPI)	1	
12	09320-08501	CUSHION	2	
13	15773-90J00	UNION, FUEL HOSE (H)	1	
14	15830-93J00	UNION, 3 WAY	1	
15	09169-06062	WASHER	4	
16	15770-93J00	COOLER, FUEL	1	
17	09168-12013	GASKET (11.8X22X1.2)	3	
18	09360-12008	UNION	1	
19	09363-08004	UNION	1	
20	15600-93J01	SEPARATOR ASSY, FUEL VAPOR	1	
21	13370-93J00	·VALVE ASSY, NEEDLE	1	
22	15626-93J00	·GASKET, SEPARATOR	1	
23	15650-93J00	·FLOAT ASSY	1	
24	15200-93J01	·PUMP ASSY, FUEL (H)	1	
25	15647-93J00	·BUSH, FUEL PUMP	1	
26	15641-90J00	·SPACER, FUEL PUMP	1	
27	15642-90J00	·FILTER, FUEL PUMP	1	
28	15654-99E00	·PIN, FLOAT	1	
29	02142-0408B	·SCREW	1	
30	02112-05107	·SCREW	1	
31	15760-93J00	·REGULATOR, FUEL PRESSURE	1	
32	15628-99E00	·SCREW	6	
33	15627-93J00	·SCREW	1	
34	09320-12072	CUSHION	3	

DF250 E01 012

FIG.42

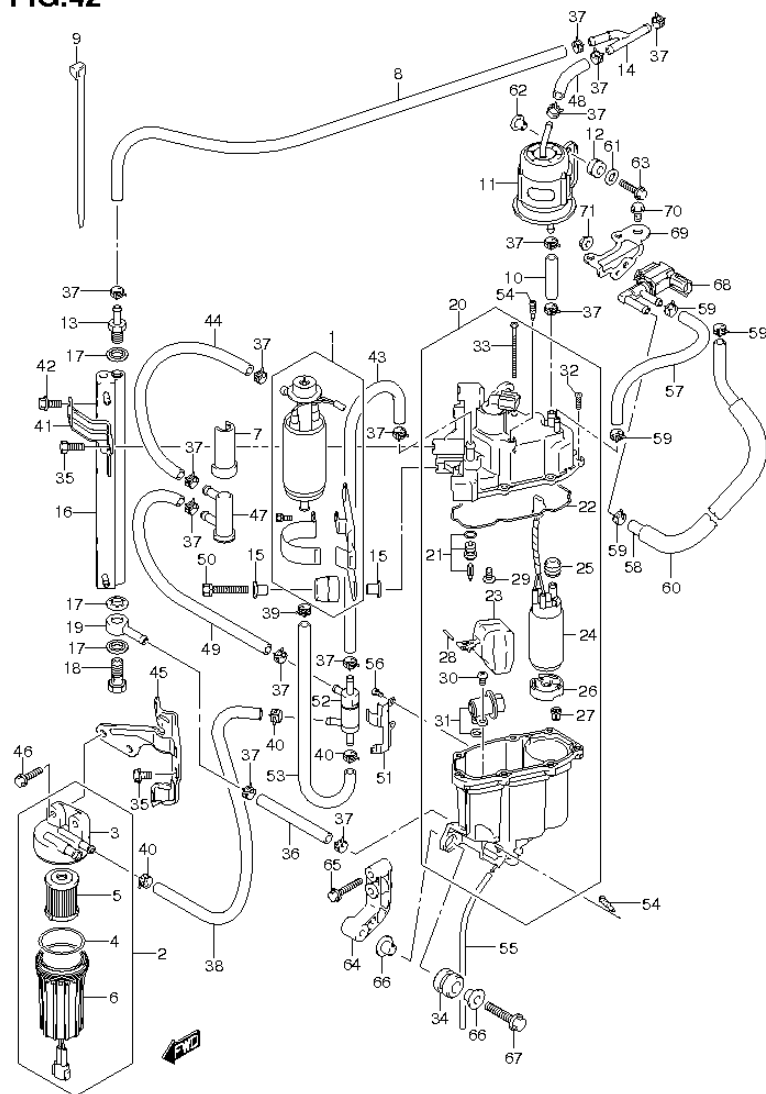


FIG.42 (1-G-7) FUEL PUMP / FUEL VAPOR SEPARATOR (DF250Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	15675-93J00	BOLT, COOLER BRACKET	3	
36	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->50
37	09401-11414	CLIP (ID:11.5)	14	
38	15636-98J20	HOSE, FUEL (L)	1	
39	15686-93J00	CLIP	1	
40	15685-93J00	CLIP	3	
41	15672-93J00	BRACKET, FUEL COOLER	1	
42	01500-06167	BOLT	4	
43	15635-93J20	HOSE, FUEL (H)	1	
44	15632-93J20	HOSE, FUEL (H)	1	
45	15673-98J00	BRACKET, FUEL FILTER	1	
46	01550-06257	BOLT	2	
47	15643-93J00	FILTER, FUEL (L)	1	
48	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->60
49	15634-93J20	HOSE, FUEL (H)	1	
50	01570-06357	BOLT	2	
51	15674-93J00	BRACKET, CHECK VALVE	1	
52	15645-93J00	VALVE, CHECK	1	
53	15637-93J20	HOSE, FUEL (L)	1	
54	15629-99E10	SCREW, DRAIN	2	
55	15683-87J00	HOSE, DRAIN	1	
56	02112-0406B	SCREW	3	
57	09352-50823-600	HOSE (5X8.2X600)	1	L:600->220
58	09352-50823-600	HOSE (5X8.2X600)	1	L:600->550
59	09401-08412	CLIP	4	
60	18498-87JC0	PROTECTOR, EVAP HOSE (L:450)	1	
61	09160-06084	WASHER (6.5X18X1.6)	2	
62	09169-06062	WASHER	2	
63	01500-06257	BOLT	2	
64	15671-93J00	BRACKET, VAPOR SEPARATOR	1	
65	01550-06357	BOLT	2	
66	09169-08042	WASHER	6	
67	01550-08407	BOLT	3	
68	18117-52G10	VALVE ASSY, EVAP PURGE	1	

FIG.42

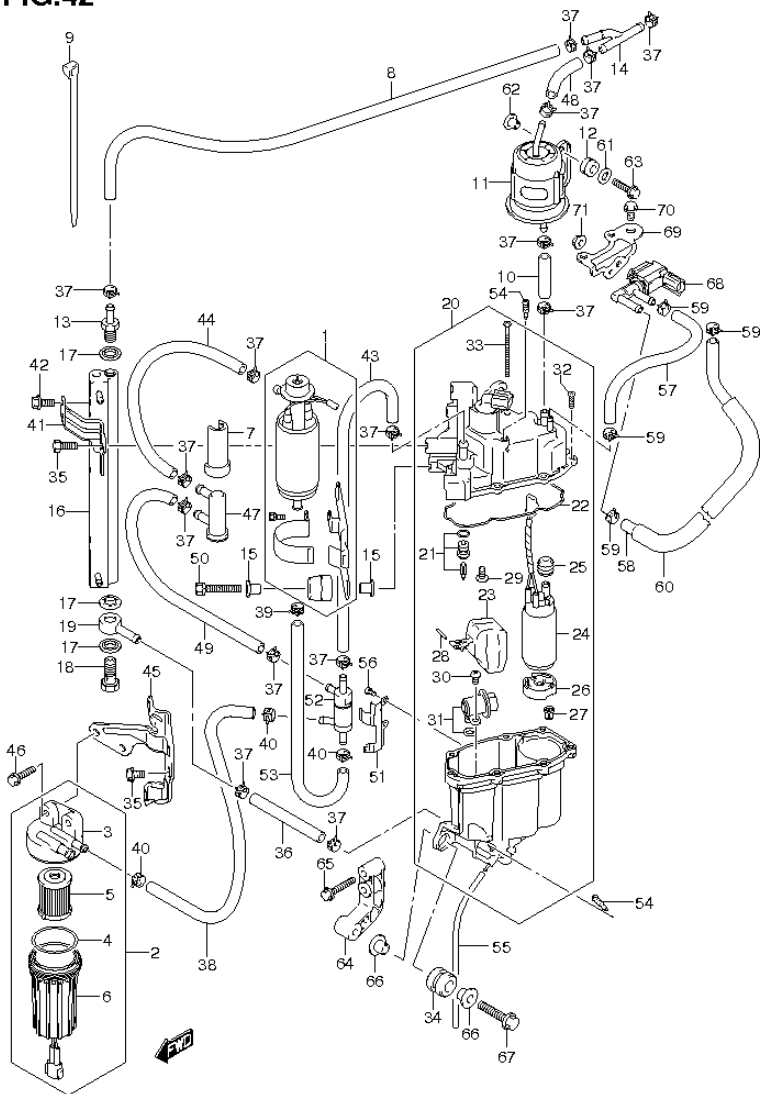


FIG.42 (1-G-8) FUEL PUMP / FUEL VAPOR SEPARATOR (DF250Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
69	18417-93J00	BRACKET, PURGE VALVE	1	
70	01550-06127	BOLT	2	
71	08316-10067	NUT	1	

FIG.43

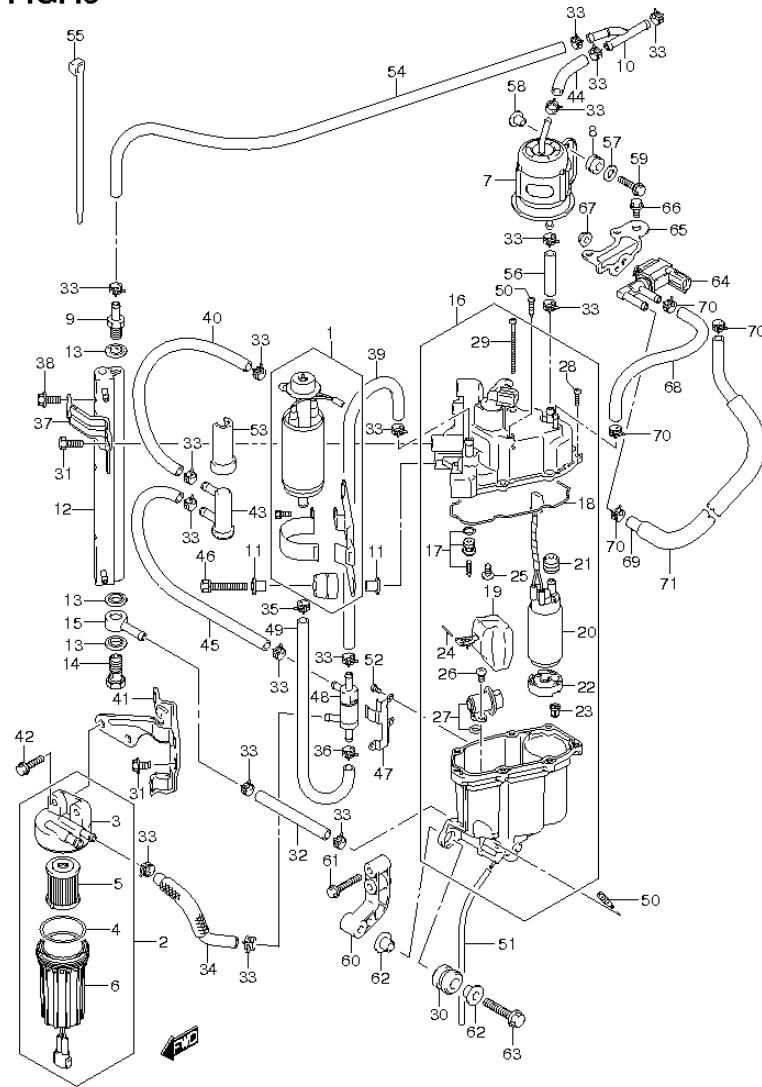


FIG.43 (1-G-9) FUEL PUMP / FUEL VAPOR SEPARATOR (DF250Z F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15100-94900	PUMP ASSY, FUEL (L)	1	
2	15410-93J10	FILTER, FUEL (L)	1	
3	15411-93J10	·CAP, FILTER	1	
4	15415-93J10	·O RING, NO.1	1	
5	15412-93J10	·FILTER, FUEL	1	
6	15413-93J10	·CUP, FILTER	1	
7	15440-93J10	FILTER, FUEL (EPI)	1	
8	09320-08501	CUSHION	2	
9	15773-90J00	UNION, FUEL HOSE (H)	1	
10	15830-93J00	UNION, 3 WAY	1	
11	09169-06062	WASHER	4	
12	15770-93J00	COOLER, FUEL	1	
13	15762-90J00	GASKET, FUEL COOLER UNION	3	
14	09360-12013	UNION	1	
15	15830-90J00	UNION, FUEL COOLER	1	
16	15600-93J11	SEPARATOR ASSY, FUEL VAPOR	1	
17	13370-93J10	·VALVE ASSY, NEEDLE	1	
18	15626-93J10	·GASKET, SEPARATOR	1	
19	15650-93J00	·FLOAT ASSY	1	
20	15200-93J11	·PUMP ASSY, FUEL (H)	1	
21	15647-93J10	·BUSH, FUEL PUMP	1	
22	15641-90J10	·SPACER, FUEL PUMP	1	
23	15642-90J00	·FILTER, FUEL PUMP	1	
24	15654-99E00	·PIN, FLOAT	1	
25	13614-93J00	·SCREW	1	
26	15631-99E10	·SCREW, REGULATOR	1	
27	15760-93J00	·REGULATOR, FUEL PRESSURE	1	
28	15628-99E00	·SCREW	6	
29	15627-93J00	·SCREW	1	
30	09320-12072	CUSHION	3	
31	15675-93J00	BOLT, COOLER BRACKET	3	
32	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->50
33	09401-11414	CLIP (ID:11.5)	14	
34	15636-98J20	HOSE, FUEL (L)	1	

FIG.43

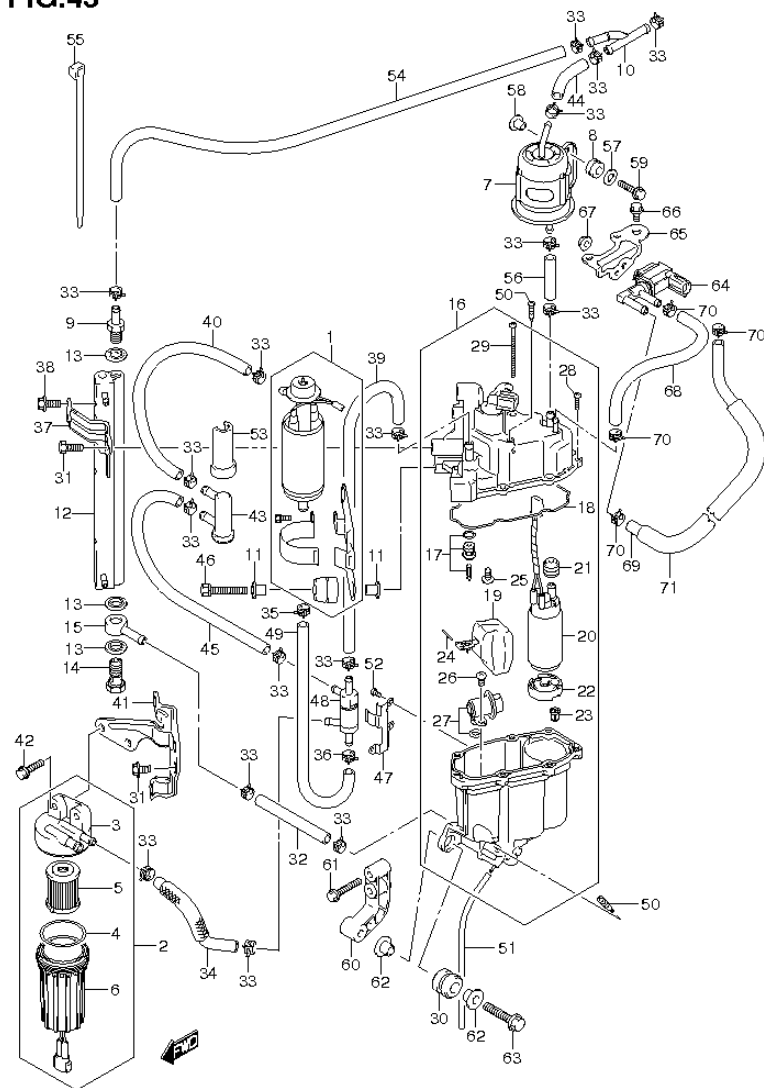
DF250 E01 012_043
FUEL PUMP/FUEL VAPOR SEPARATOR

FIG.43 (1-G-10) FUEL PUMP / FUEL VAPOR SEPARATOR (DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	15686-93J00	CLIP (ID:11.5)	1	
36	15685-93J00	CLIP	3	
37	15672-93J00	BRACKET, FUEL COOLER	1	
38	01500-06167	BOLT	4	
39	15635-93J20	HOSE, FUEL (H)	1	
40	15632-93J20	HOSE, FUEL (H)	1	
41	15673-98J00	BRACKET, FUEL FILTER	1	
42	01550-06257	BOLT	2	
43	15643-93J00	FILTER, FUEL (L)	1	
44	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->60
45	15634-93J20	HOSE, FUEL (H)	1	
46	01570-06357	BOLT	2	
47	15674-93J00	BRACKET, CHECK VALVE	1	
48	15645-93J10	VALVE, CHECK	1	
49	15637-93J20	HOSE, FUEL (L)	1	
50	15629-99E10	SCREW, DRAIN	2	
51	15683-87J00	HOSE, DRAIN	1	
52	02112-0406B	SCREW	3	
53	15644-93J00	COVER, FUEL FILTER	3	
54	15633-93J20	HOSE, FUEL (H)	1	
55	15646-93J00	CLAMP, FUEL FILTER	1	
56	09343-75001-600	HOSE (7.5X13.5X600)	1	L:600->65
57	09160-06084	WASHER (6.5X18X1.6)	1	
58	09169-06062	WASHER	2	
59	01500-06257	BOLT	2	
60	15671-93J00	BRACKET, VAPOR SEPARATOR	1	
61	01550-06357	BOLT	2	
62	09169-08042	WASHER	6	
63	01550-08407	BOLT	3	
64	18117-52G10	VALVE ASSY, EVAP PURGE	1	
65	18417-93J00	BRACKET, PURGE VALVE	1	
66	01550-06127	BOLT	2	
67	08316-10067	NUT	1	
68	09352-50823-600	HOSE (5X8.2X600)	1	L:600->220

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FIG.43

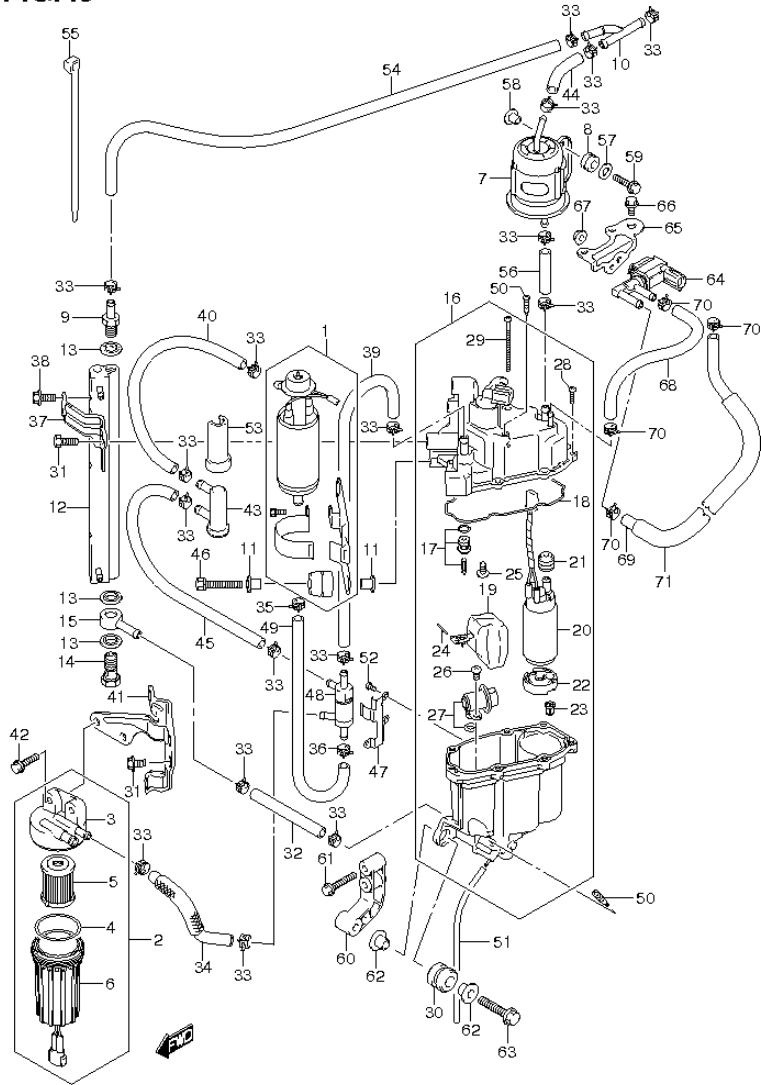


FIG.43 (1-G-11) FUEL PUMP / FUEL VAPOR SEPARATOR (DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
69	09352-50823-600	HOSE (5X8.2X600)	1	L:600->550
70	09401-08412	CLIP	4	
71	18498-87JC0	PROTECTOR, EVAP HOSE (L:450)	1	

FIG.44

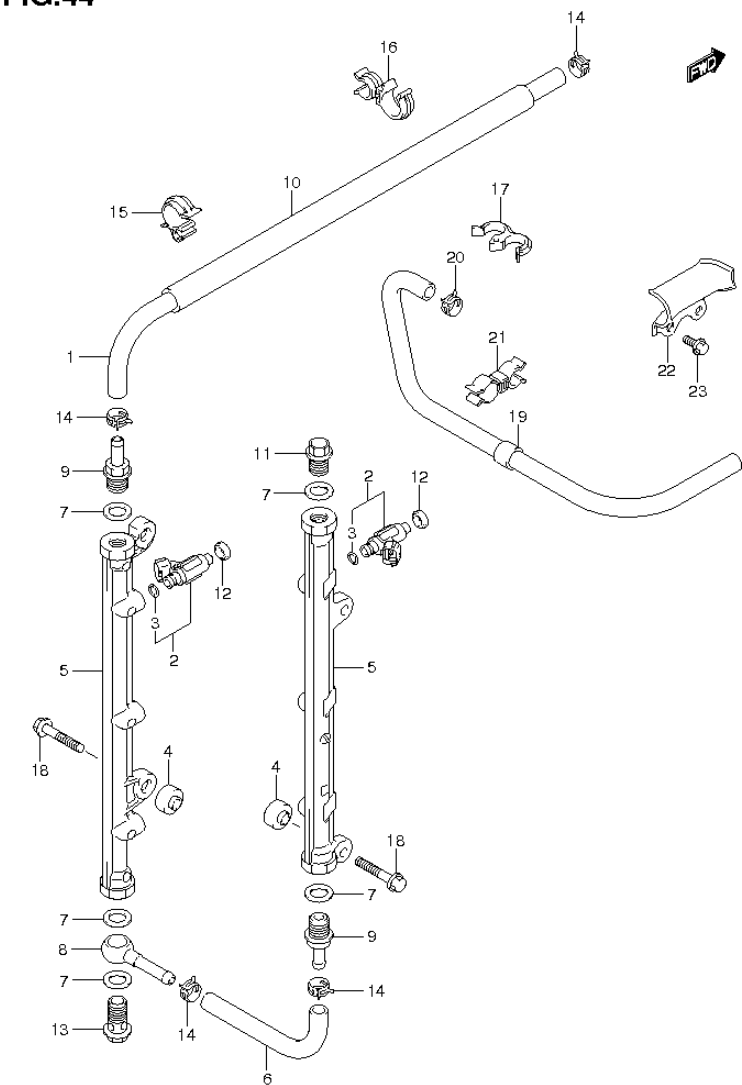
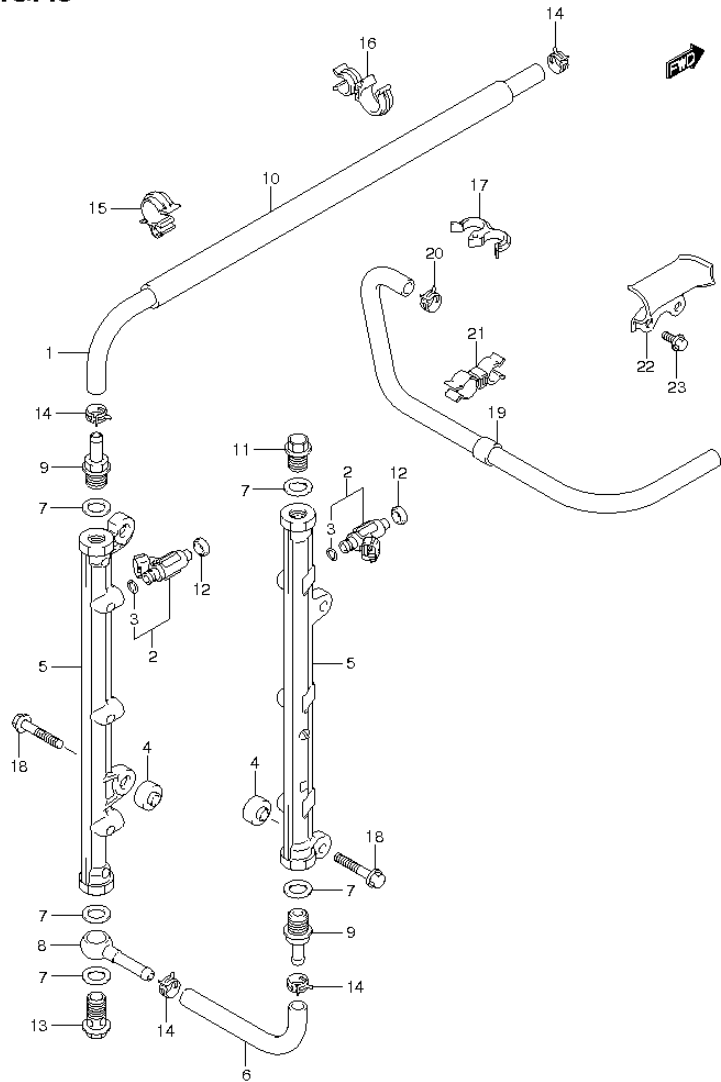


FIG.44 (1-G-12) FUEL INJECTOR (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15681-93J01	HOSE, FUEL (3WAY TO DLVY PIPE)	1	
2	15710-93J00	INJECTOR ASSY, FUEL	6	
3	15717-16G00	O RING	6	
4	15735-58B00	INSULATOR, DELIVERY PIPE	4	
5	15751-93J00	PIPE, DELIVERY	2	
6	15756-93J01	HOSE, FUEL (DLVY TO DLVY)	1	
7	15762-93J00	GASKET, DELIVERY PIPE	5	
8	15830-77EA0	UNION, DELIVERY PIPE	1	
9	15831-93J00	UNION, DELIVERY PIPE	2	
10	18498-93J00	PROTECTOR, FUEL HOSE (L:340)	1	
11	09247-14041	PLUG (14X14)	1	
12	09320-08062	CUSHION	6	
13	09360-14009	UNION	1	
14	09401-11425	CLIP	4	
15	09403-16307	CLAMP	1	
16	09408-00105	CLAMP	1	
17	09408-00155	CLAMP	1	
18	01550-08407	BOLT	4	
19	15680-93J21	HOSE, FUEL (PUMP TO FILTER)	1	
20	09401-13423	CLIP	1	
21	09408-00135	CLIP	2	
22	15684-98J00	GUIDE, FUEL HOSE	1	
23	01550-06107	BOLT	2	

FIG.45



DF250 E01 012_045
FUEL INJECTOR

FIG.45 (1-G-13) FUEL INJECTOR (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15681-93J01	HOSE, FUEL (3WAY TO DLVY PIPE)	1	
2	15710-93J00	INJECTOR ASSY, FUEL	6	
3	15717-16G00	O RING	6	
4	15735-58B00	INSULATOR, DELIVERY PIPE	4	
5	15751-93J00	PIPE, DELIVERY	2	
6	15756-93J01	HOSE, FUEL (DLVY TO DLVY)	1	
7	15762-93J10	GASKET, DELIVERY PIPE	5	
8	15832-93J00	UNION, DELIVERY PIPE	1	
9	15831-93J00	UNION, DELIVERY PIPE	2	
10	18498-93J00	PROTECTOR, FUEL HOSE (L:340)	1	
11	09247-14042	PLUG (14X14)	1	
12	09320-08062	CUSHION	6	
13	09360-14014	UNION	1	
14	09401-11425	CLIP	4	
15	09403-16307	CLAMP	1	
16	09408-00105	CLAMP	1	
17	09408-00155	CLAMP	1	
18	01550-08407	BOLT	4	
19	15680-93J21	HOSE, FUEL (PUMP TO FILTER)	1	
20	09401-13423	CLIP	1	
21	09408-00135	CLIP	2	
22	15684-98J00	GUIDE, FUEL HOSE	1	
23	01550-06107	BOLT	2	

DF250 E01 012

FIG.46

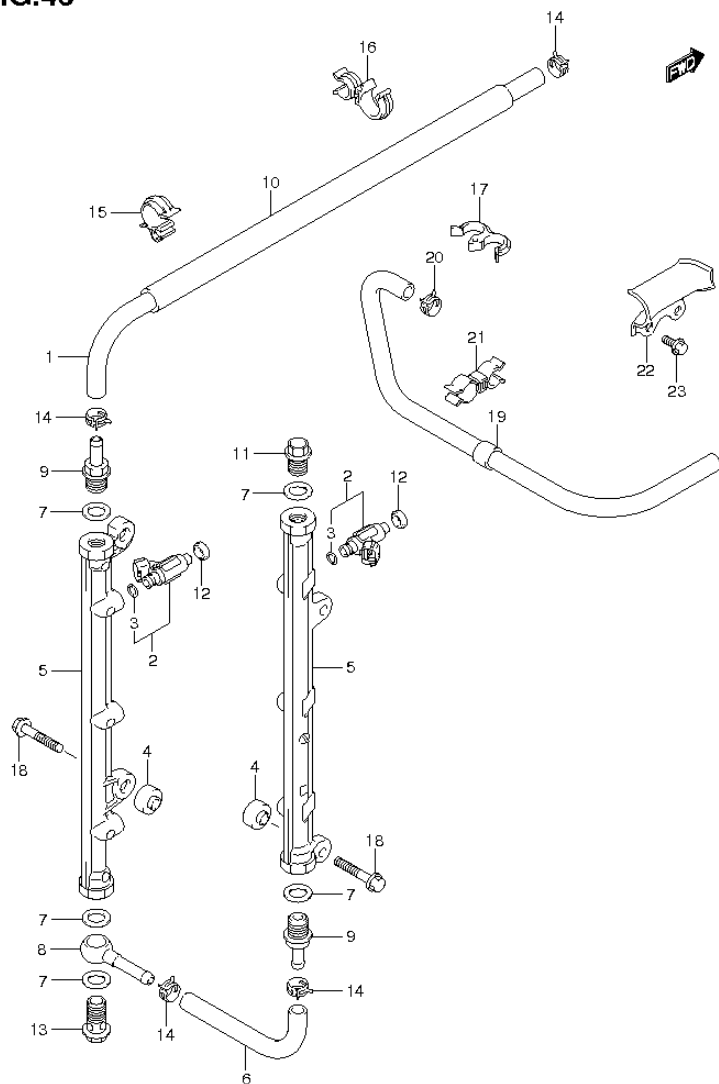
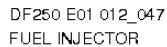


FIG.46 (1-G-14) FUEL INJECTOR (DF200Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15681-93J01	HOSE, FUEL (3WAY TO DLVY PIPE)	1	
2	15710-93J00	INJECTOR ASSY, FUEL	6	
3	15717-16G00	O RING	6	
4	15735-58B00	INSULATOR, DELIVERY PIPE	4	
5	15751-93J00	PIPE, DELIVERY	2	
6	15756-93J01	HOSE, FUEL (DLVY TO DLVY)	1	
7	15762-93J00	GASKET, DELIVERY PIPE	5	
8	15830-77EA0	UNION, DELIVERY PIPE	1	
9	15831-93J00	UNION, DELIVERY PIPE	2	
10	18498-93J00	PROTECTOR, FUEL HOSE (L:340)	1	
11	09247-14041	PLUG (14X14)	1	
12	09320-08062	CUSHION	6	
13	09360-14009	UNION	1	
14	09401-11425	CLIP	4	
15	09403-16307	CLAMP	1	
16	09408-00105	CLAMP	1	
17	09408-00155	CLAMP	1	
18	01550-08407	BOLT	4	
19	15680-93J21	HOSE, FUEL (PUMP TO FILTER)	1	
20	09401-13423	CLIP	1	
21	09408-00135	CLIP	2	
22	15684-98J00	GUIDE, FUEL HOSE	1	
23	01550-06107	BOLT	2	

DF250 E01 012_047
FUEL INJECTOR



DF250 E01 012

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FIG.48

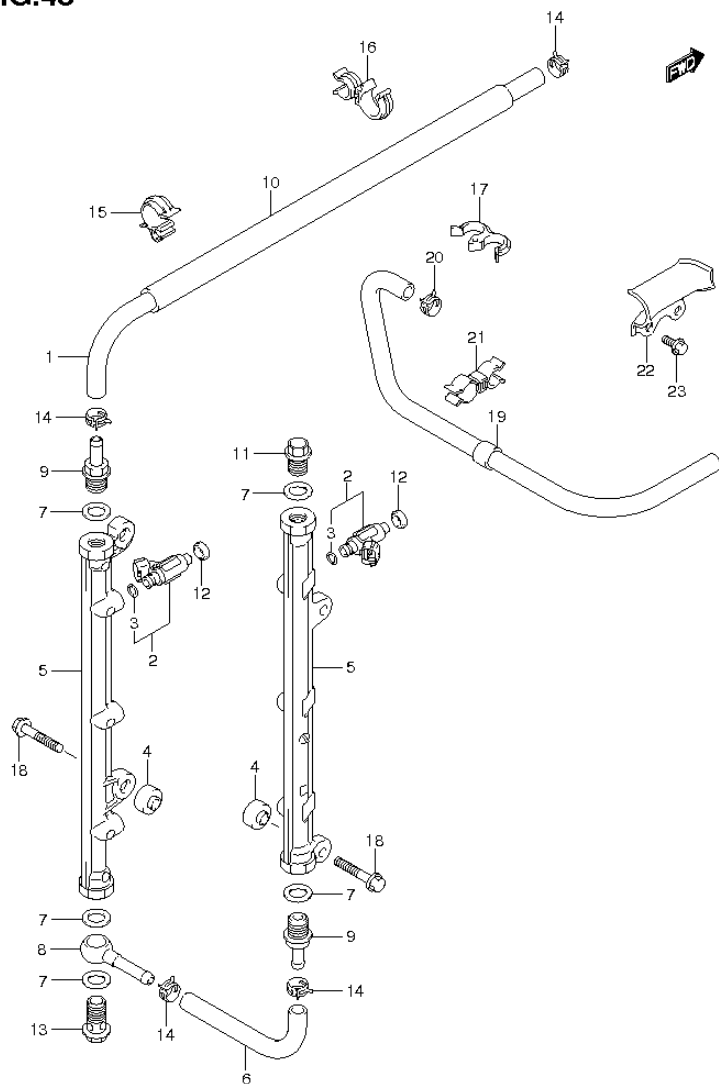


FIG.48 (1-H-2) FUEL INJECTOR (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15681-93J01	HOSE, FUEL (3WAY TO DLVY PIPE)	1	
2	15710-93J00	INJECTOR ASSY, FUEL	6	
3	15717-16G00	O RING	6	
4	15735-58B00	INSULATOR, DELIVERY PIPE	4	
5	15751-93J00	PIPE, DELIVERY	2	
6	15756-93J01	HOSE, FUEL (DLVY TO DLVY)	1	
7	15762-93J00	GASKET, DELIVERY PIPE	5	
8	15830-77EA0	UNION, DELIVERY PIPE	1	
9	15831-93J00	UNION, DELIVERY PIPE	2	
10	18498-93J00	PROTECTOR, FUEL HOSE (L:340)	1	
11	09247-14041	PLUG (14X14)	1	
12	09320-08062	CUSHION	6	
13	09360-14009	UNION	1	
14	09401-11425	CLIP	4	
15	09403-16307	CLAMP	1	
16	09408-00105	CLAMP	1	
17	09408-00155	CLAMP	1	
18	01550-08407	BOLT	4	
19	15680-93J21	HOSE, FUEL (PUMP TO FILTER)	1	
20	09401-13423	CLIP	1	
21	09408-00135	CLIP	2	
22	15684-98J00	GUIDE, FUEL HOSE	1	
23	01550-06107	BOLT	2	

FIG.49

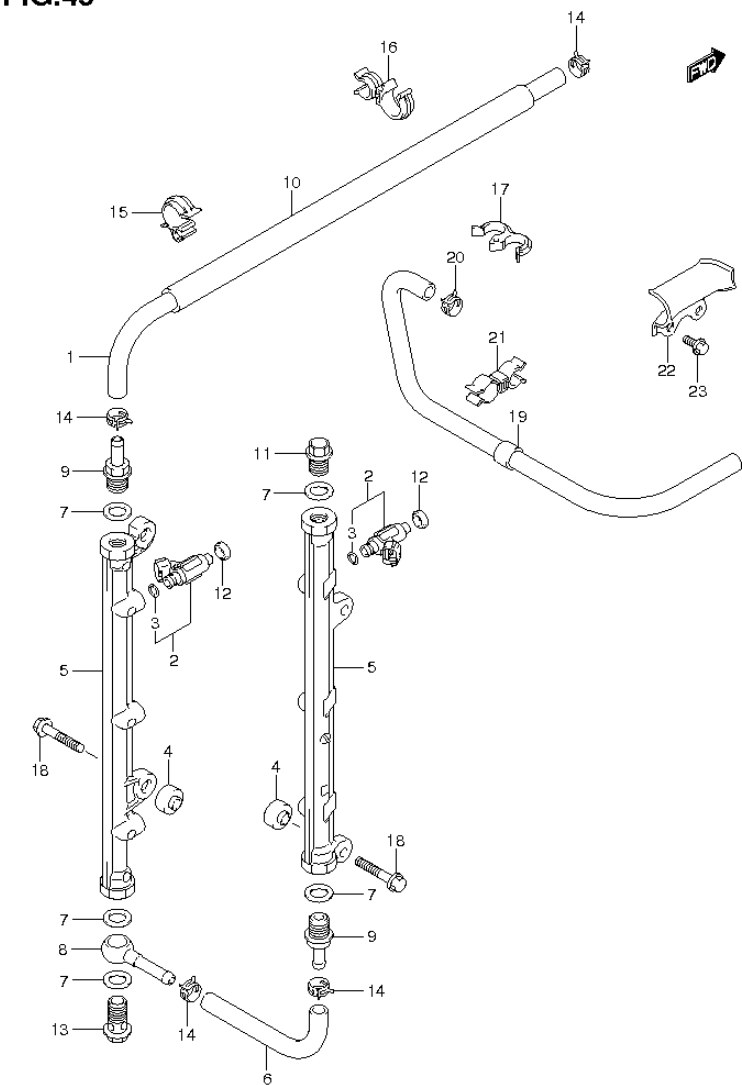
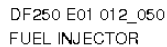


FIG.49 (1-H-3) FUEL INJECTOR (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15681-93J01	HOSE, FUEL (3WAY TO DLVY PIPE)	1	
2	15710-93J00	INJECTOR ASSY, FUEL	6	
3	15717-16G00	O RING	6	
4	15735-58B00	INSULATOR, DELIVERY PIPE	4	
5	15751-93J00	PIPE, DELIVERY	2	
6	15756-93J01	HOSE, FUEL (DLVY TO DLVY)	1	
7	15762-93J10	GASKET, DELIVERY PIPE	5	
8	15832-93J00	UNION, DELIVERY PIPE	1	
9	15831-93J00	UNION, DELIVERY PIPE	2	
10	18498-93J00	PROTECTOR, FUEL HOSE (L:340)	1	
11	09247-14042	PLUG (14X14)	1	
12	09320-08062	CUSHION	6	
13	09360-14014	UNION	1	
14	09401-11425	CLIP	4	
15	09403-16307	CLAMP	1	
16	09408-00105	CLAMP	1	
17	09408-00155	CLAMP	1	
18	01550-08407	BOLT	4	
19	15680-93J21	HOSE, FUEL (PUMP TO FILTER)	1	
20	09401-13423	CLIP	1	
21	09408-00135	CLIP	2	
22	15684-98J00	GUIDE, FUEL HOSE	1	
23	01550-06107	BOLT	2	

DF250 E01 012_050
FUEL INJECTOR



DF250 E01 012

DF250 E01 012

FIG.51

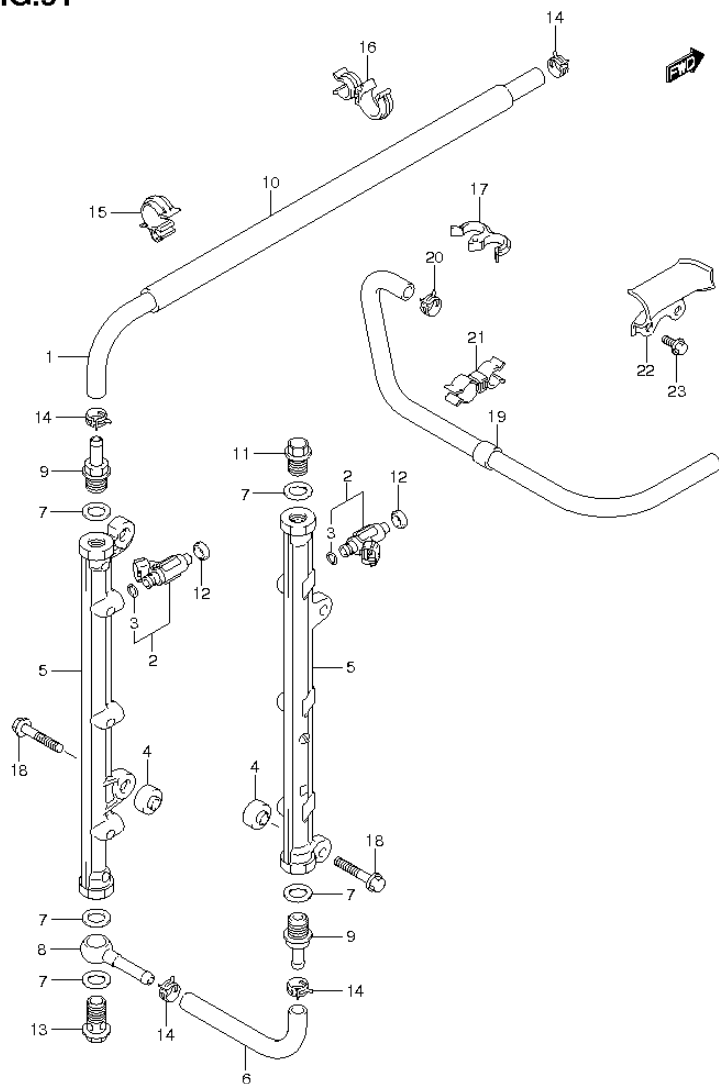
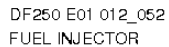


FIG.51 (1-H-5) FUEL INJECTOR (DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15681-93J01	HOSE, FUEL (3WAY TO DLVY PIPE)	1	
2	15710-93J00	INJECTOR ASSY, FUEL	6	
3	15717-16G00	O RING	6	
4	15735-58B00	INSULATOR, DELIVERY PIPE	4	
5	15751-93J00	PIPE, DELIVERY	2	
6	15756-93J01	HOSE, FUEL (DLVY TO DLVY)	1	
7	15762-93J10	GASKET, DELIVERY PIPE	5	
8	15832-93J00	UNION, DELIVERY PIPE	1	
9	15831-93J00	UNION, DELIVERY PIPE	2	
10	18498-93J00	PROTECTOR, FUEL HOSE (L:340)	1	
11	09247-14042	PLUG (14X14)	1	
12	09320-08062	CUSHION	6	
13	09360-14014	UNION	1	
14	09401-11425	CLIP	4	
15	09403-16307	CLAMP	1	
16	09408-00105	CLAMP	1	
17	09408-00155	CLAMP	1	
18	01550-08407	BOLT	4	
19	15680-93J21	HOSE, FUEL (PUMP TO FILTER)	1	
20	09401-13423	CLIP	1	
21	09408-00135	CLIP	2	
22	15684-98J00	GUIDE, FUEL HOSE	1	
23	01550-06107	BOLT	2	

DF250 E01 012_052
FUEL INJECTOR



DF250 E01 012

DF250 E01 012

FIG.53

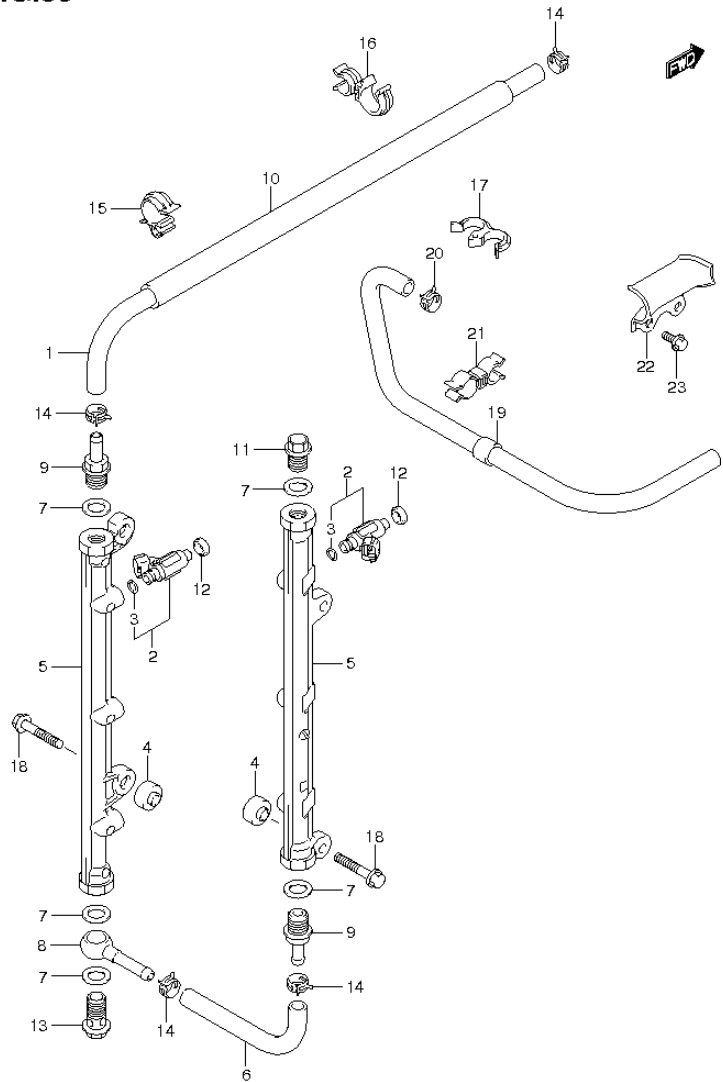
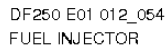


FIG.53 (1-H-7) FUEL INJECTOR (DF250T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15681-93J01	HOSE, FUEL (3WAY TO DLVY PIPE)	1	
2	15710-93J00	INJECTOR ASSY, FUEL	6	
3	15717-16G00	O RING	6	
4	15735-58B00	INSULATOR, DELIVERY PIPE	4	
5	15751-93J00	PIPE, DELIVERY	2	
6	15756-93J01	HOSE, FUEL (DLVY TO DLVY)	1	
7	15762-93J10	GASKET, DELIVERY PIPE	5	
8	15832-93J00	UNION, DELIVERY PIPE	1	
9	15831-93J00	UNION, DELIVERY PIPE	2	
10	18498-93J00	PROTECTOR, FUEL HOSE (L:340)	1	
11	09247-14042	PLUG (14X14)	1	
12	09320-08062	CUSHION	6	
13	09360-14014	UNION	1	
14	09401-11425	CLIP	4	
15	09403-16307	CLAMP	1	
16	09408-00105	CLAMP	1	
17	09408-00155	CLAMP	1	
18	01550-08407	BOLT	4	
19	15680-93J21	HOSE, FUEL (PUMP TO FILTER)	1	
20	09401-13423	CLIP	1	
21	09408-00135	CLIP	2	
22	15684-98J00	GUIDE, FUEL HOSE	1	
23	01550-06107	BOLT	2	

DF250 E01 012_054
FUEL INJECTOR



DF250 E01 012

DF250 E01 012

FIG.55

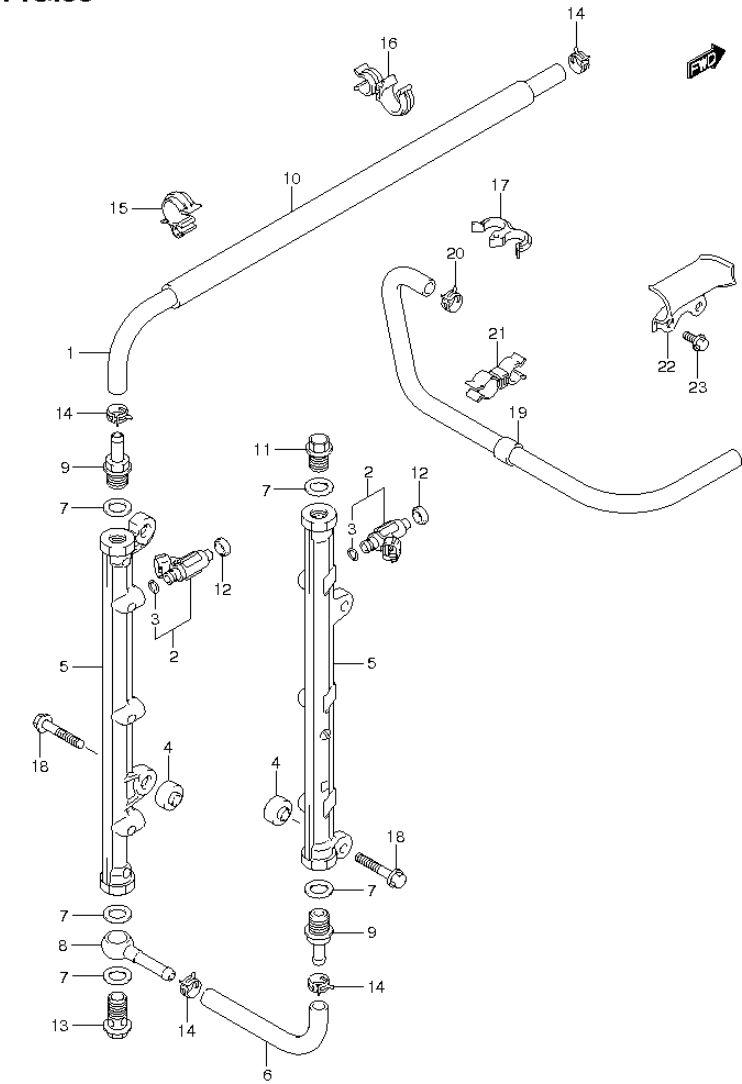


FIG.55 (1-H-9) FUEL INJECTOR (DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15681-93J01	HOSE, FUEL (3WAY TO DLVY PIPE)	1	
2	15710-93J00	INJECTOR ASSY, FUEL	6	
3	15717-16G00	O RING	6	
4	15735-58B00	INSULATOR, DELIVERY PIPE	4	
5	15751-93J00	PIPE, DELIVERY	2	
6	15756-93J01	HOSE, FUEL (DLVY TO DLVY)	1	
7	15762-93J10	GASKET, DELIVERY PIPE	5	
8	15832-93J00	UNION, DELIVERY PIPE	1	
9	15831-93J00	UNION, DELIVERY PIPE	2	
10	18498-93J00	PROTECTOR, FUEL HOSE (L:340)	1	
11	09247-14042	PLUG (14X14)	1	
12	09320-08062	CUSHION	6	
13	09360-14014	UNION	1	
14	09401-11425	CLIP	4	
15	09403-16307	CLAMP	1	
16	09408-00105	CLAMP	1	
17	09408-00155	CLAMP	1	
18	01550-08407	BOLT	4	
19	15680-93J21	HOSE, FUEL (PUMP TO FILTER)	1	
20	09401-13423	CLIP	1	
21	09408-00135	CLIP	2	
22	15684-98J00	GUIDE, FUEL HOSE	1	
23	01550-06107	BOLT	2	

FIG.56

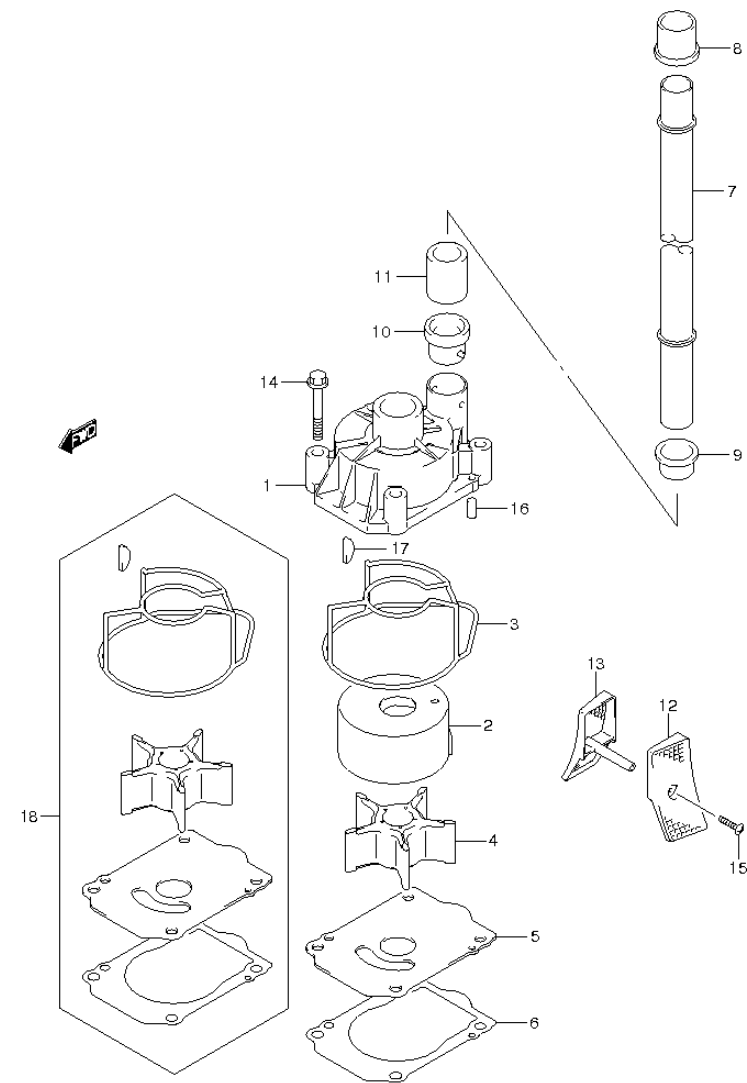


FIG.56 (1-H-10) WATER PUMP (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17410-93J00	CASE, WATER PUMP	1	
2	17413-93J02	SLEEVE, CASE	1	
3	17416-93J00	SEALING, CASE	1	
4	17461-93J00	IMPELLER, WATER PUMP	1	
5	17471-93J01	PANEL, PUMP CASE UNDER	1	
6	17472-93J00	GASKET, PUMP CASE PANEL	1	
7-1	17561-93J03	TUBE, WATER (X)	1	W/TRANSOM(X)
7-2	17561-93J13	TUBE, WATER (XX)	1	W/TRANSOM(XX)
7-3	17561-93J21	TUBE, WATER (L)	1	W/TRANSOM(L)
8	17562-93J00	BUSH, WATER TUBE UPPER	1	
9	17563-93J00	BUSH, WATER TUBE LOWER	1	
10	17564-93J00	BUSH, WATER PUMP CASE	1	
11	17612-93J00	SPACER, WATER TUBE	1	
12-1	17631-93J20	FILTER, WATER PORT SIDE	1	
12-2	17631-93J30	FILTER, WATER PORT SIDE	1	OPT
13-1	17632-93J20	FILTER, WATER STBD SIDE	1	
13-2	17632-93J30	FILTER, WATER STBD SIDE	1	OPT
14	09116-08131	BOLT (8X45)	4	
15	09132-04034	SCREW (4X18)	1	
16	09202-06031	PIN (6X12)	2	
17	09420-05009	KEY	1	
18	17400-93J01	WATER PUMP REPAIR KIT	1	OPT

FIG.57

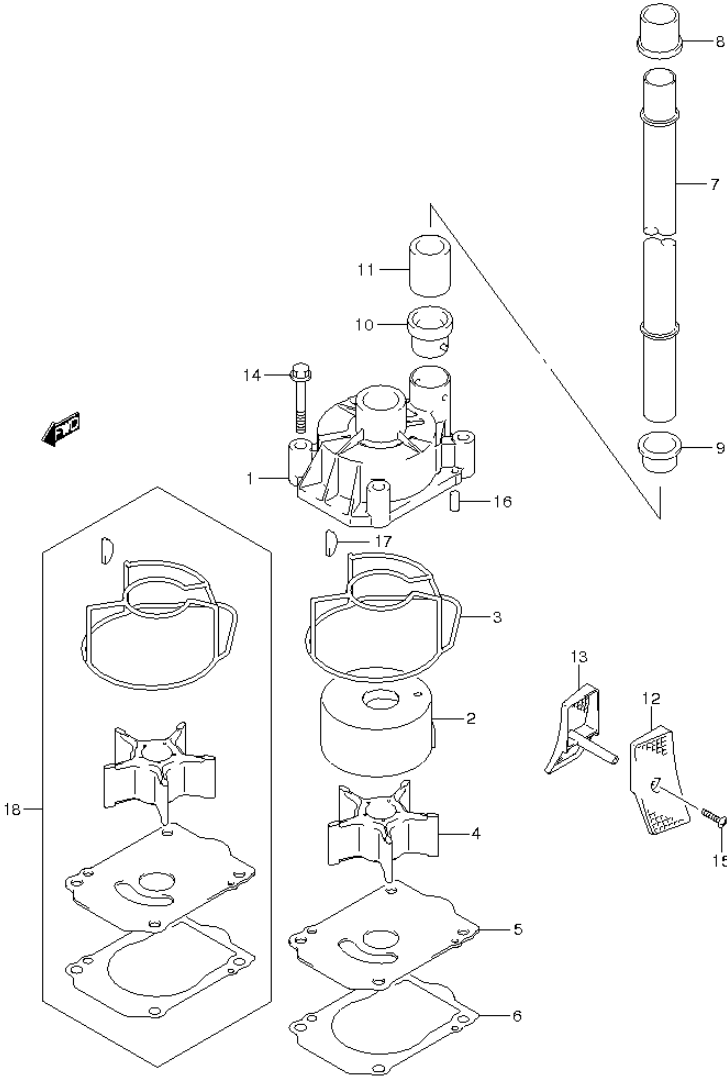


FIG. 57 (1-H-11) WATER PUMP (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	17410-93J00	CASE, WATER PUMP	1	
2	17413-93J12	SLEEVE, CASE	1	
3	17416-93J00	SEALING, CASE	1	
4	17461-93J00	IMPELLER, WATER PUMP	1	
5	17471-93J11	PANEL, PUMP CASE UNDER	1	
6	17472-93J00	GASKET, PUMP CASE PANEL	1	
7-1	17561-93J03	TUBE, WATER (X)	1	W/TRANSOM(X)
7-2	17561-93J21	TUBE, WATER (L)	1	W/TRANSOM(L)
8	17562-93J00	BUSH, WATER TUBE UPPER	1	
9	17563-93J00	BUSH, WATER TUBE LOWER	1	
10	17564-93J00	BUSH, WATER PUMP CASE	1	
11	17612-93J00	SPACER, WATER TUBE	1	
12-1	17631-93J20	FILTER, WATER PORT SIDE	1	
12-2	17631-93J30	FILTER, WATER PORT SIDE	1	OPT
13-1	17632-93J20	FILTER, WATER STBD SIDE	1	
13-2	17632-93J30	FILTER, WATER STBD SIDE	1	OPT
14	09116-08131	BOLT (8X45)	4	
15	09132-04034	SCREW (4X18)	1	
16	09202-06031	PIN (6X12)	2	
17	09420-05009	KEY	1	
18	17400-93J01	WATER PUMP REPAIR KIT	1	OPT

FIG.58

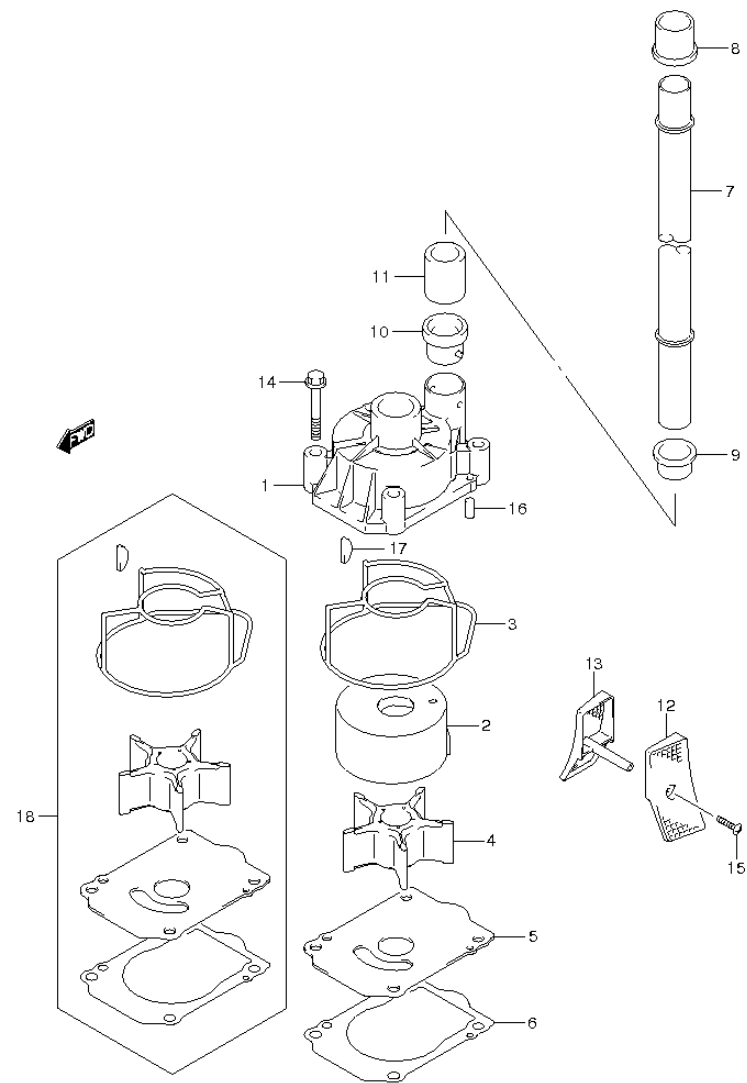


FIG. 58 (1-H-12) WATER PUMP (DF200Z E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	17410-93J00	CASE, WATER PUMP	1	
2	17413-93J02	SLEEVE, CASE	1	
3	17416-93J00	SEALING, CASE	1	
4	17461-93J00	IMPELLER, WATER PUMP	1	
5	17471-93J01	PANEL, PUMP CASE UNDER	1	
6	17472-93J00	GASKET, PUMP CASE PANEL	1	
7-1	17561-93J03	TUBE, WATER (X)	1	W/TRANSOM(X)
7-2	17561-93J13	TUBE, WATER (XX)	1	W/TRANSOM(XX)
8	17562-93J00	BUSH, WATER TUBE UPPER	1	
9	17563-93J00	BUSH, WATER TUBE LOWER	1	
10	17564-93J00	BUSH, WATER PUMP CASE	1	
11	17612-93J00	SPACER, WATER TUBE	1	
12-1	17631-93J20	FILTER, WATER PORT SIDE	1	
12-2	17631-93J30	FILTER, WATER PORT SIDE	1	OPT
13-1	17632-93J20	FILTER, WATER STBD SIDE	1	
13-2	17632-93J30	FILTER, WATER STBD SIDE	1	OPT
14	09116-08131	BOLT (8X45)	4	
15	09132-04034	SCREW (4X18)	1	
16	09202-06031	PIN (6X12)	2	
17	09420-05009	KEY	1	
18	17400-93J01	WATER PUMP REPAIR KIT	1	OPT

FIG.59

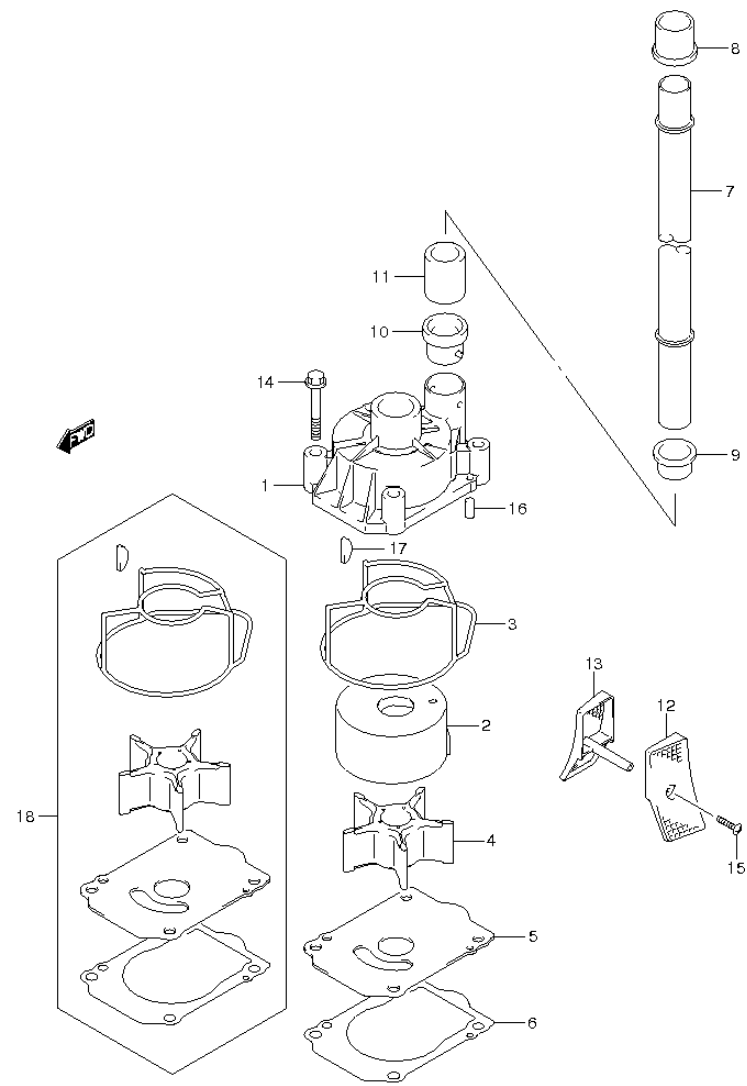


FIG. 59 (1-H-13) WATER PUMP (DF2007 E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	17410-93J00	CASE, WATER PUMP	1	
2	17413-93J12	SLEEVE, CASE	1	
3	17416-93J00	SEALING, CASE	1	
4	17461-93J00	IMPELLER, WATER PUMP	1	
5	17471-93J11	PANEL, PUMP CASE UNDER	1	
6	17472-93J00	GASKET, PUMP CASE PANEL	1	
7	17561-93J03	TUBE, WATER (X)	1	
8	17562-93J00	BUSH, WATER TUBE UPPER	1	
9	17563-93J00	BUSH, WATER TUBE LOWER	1	
10	17564-93J00	BUSH, WATER PUMP CASE	1	
11	17612-93J00	SPACER, WATER TUBE	1	
12-1	17631-93J20	FILTER, WATER PORT SIDE	1	
12-2	17631-93J30	FILTER, WATER PORT SIDE	1	OPT
13-1	17632-93J20	FILTER, WATER STBD SIDE	1	
13-2	17632-93J30	FILTER, WATER STBD SIDE	1	OPT
14	09116-08131	BOLT (8X45)	4	
15	09132-04034	SCREW (4X18)	1	
16	09202-06031	PIN (6X12)	2	
17	09420-05009	KEY	1	
18	17400-93J01	WATER PUMP REPAIR KIT	1	OPT

FIG.60

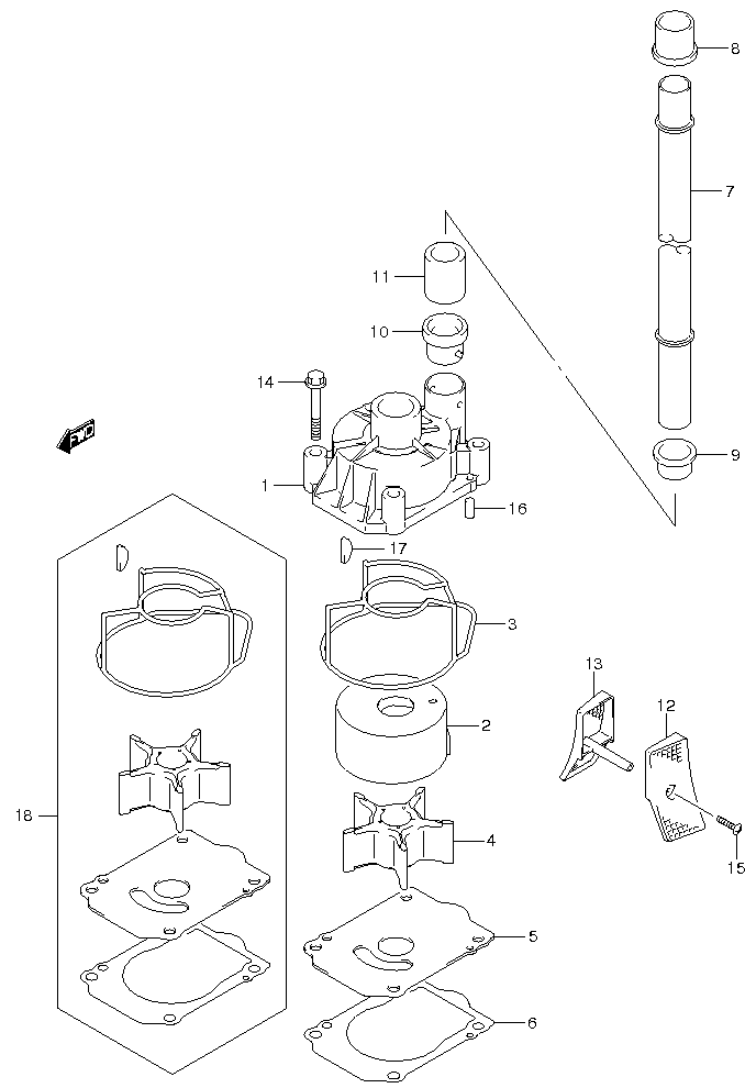


FIG. 60 (1-H-14) WATER PUMP (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	17410-93J00	CASE, WATER PUMP	1	
2	17413-93J02	SLEEVE, CASE	1	
3	17416-93J00	SEALING, CASE	1	
4	17461-93J00	IMPELLER, WATER PUMP	1	
5	17471-93J01	PANEL, PUMP CASE UNDER	1	
6	17472-93J00	GASKET, PUMP CASE PANEL	1	
7-1	17561-93J03	TUBE, WATER (X)	1	W/TRANSOM(X)
7-2	17561-93J13	TUBE, WATER (XX)	1	W/TRANSOM(XX)
8	17562-93J00	BUSH, WATER TUBE UPPER	1	
9	17563-93J00	BUSH, WATER TUBE LOWER	1	
10	17564-93J00	BUSH, WATER PUMP CASE	1	
11	17612-93J00	SPACER, WATER TUBE	1	
12-1	17631-93J20	FILTER, WATER PORT SIDE	1	
12-2	17631-93J30	FILTER, WATER PORT SIDE	1	OPT
13-1	17632-93J20	FILTER, WATER STBD SIDE	1	
13-2	17632-93J30	FILTER, WATER STBD SIDE	1	OPT
14	09116-08131	BOLT (8X45)	4	
15	09132-04034	SCREW (4X18)	1	
16	09202-06031	PIN (6X12)	2	
17	09420-05009	KEY	1	
18	17400-93J01	WATER PUMP REPAIR KIT	1	OPT

FIG.61

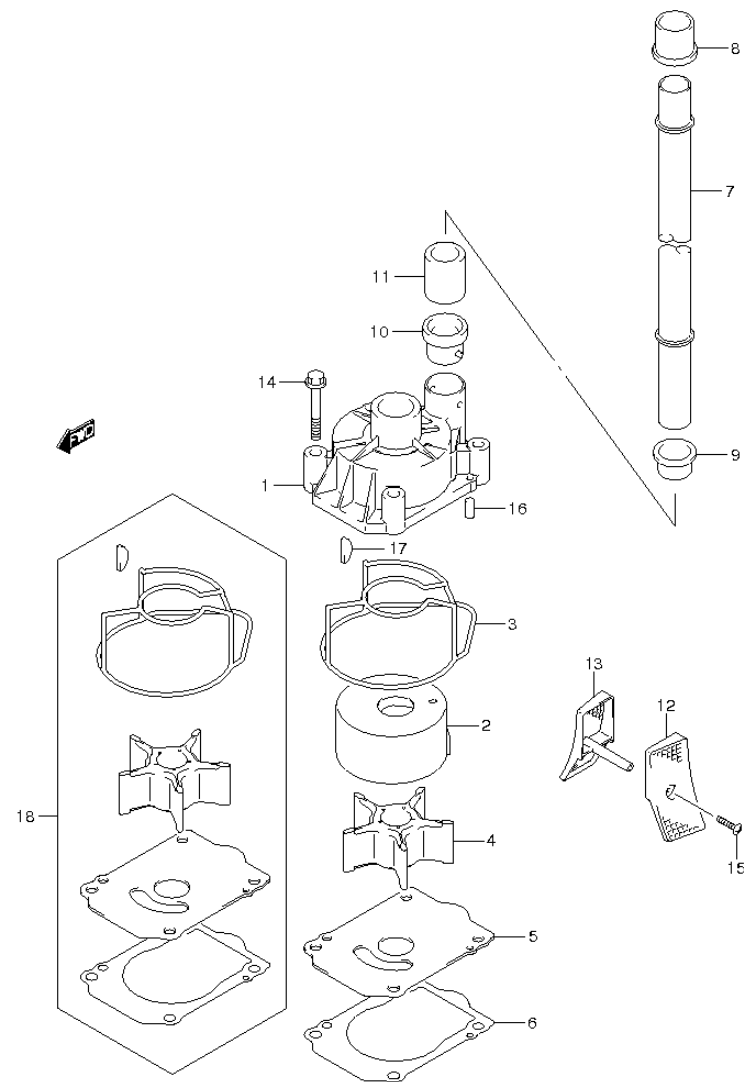


FIG. 61 (1-H-15) WATER PUMP (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	17410-93J00	CASE, WATER PUMP	1	
2	17413-93J12	SLEEVE, CASE	1	
3	17416-93J00	SEALING, CASE	1	
4	17461-93J00	IMPELLER, WATER PUMP	1	
5	17471-93J11	PANEL, PUMP CASE UNDER	1	
6	17472-93J00	GASKET, PUMP CASE PANEL	1	
7-1	17561-93J03	TUBE, WATER (X)	1	W/TRANSOM(X)
7-2	17561-93J13	TUBE, WATER (XX)	1	W/TRANSOM(XX)
8	17562-93J00	BUSH, WATER TUBE UPPER	1	
9	17563-93J00	BUSH, WATER TUBE LOWER	1	
10	17564-93J00	BUSH, WATER PUMP CASE	1	
11	17612-93J00	SPACER, WATER TUBE	1	
12-1	17631-93J20	FILTER, WATER PORT SIDE	1	
12-2	17631-93J30	FILTER, WATER PORT SIDE	1	OPT
13-1	17632-93J20	FILTER, WATER STBD SIDE	1	
13-2	17632-93J30	FILTER, WATER STBD SIDE	1	OPT
14	09116-08131	BOLT (8X45)	4	
15	09132-04034	SCREW (4X18)	1	
16	09202-06031	PIN (6X12)	2	
17	09420-05009	KEY	1	
18	17400-93J01	WATER PUMP REPAIR KIT	1	OPT

FIG.62

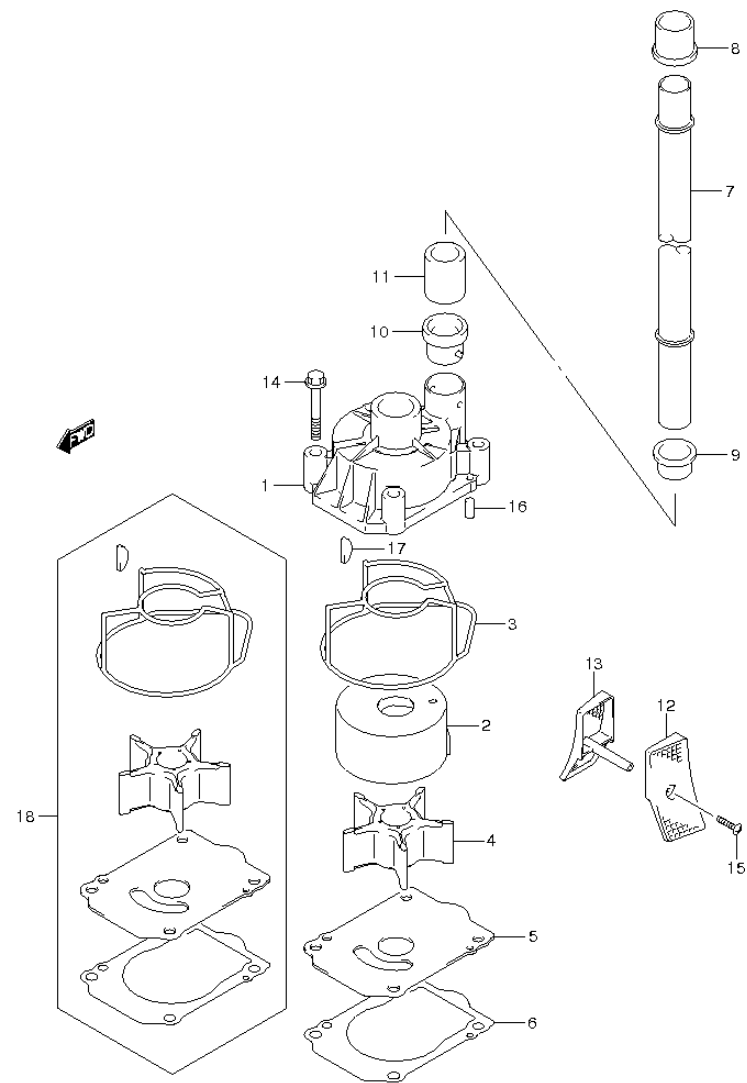


FIG. 62 (1-1-2) WATER PUMP (DF2257 E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	17410-93J00	CASE, WATER PUMP	1	
2	17413-93J02	SLEEVE, CASE	1	
3	17416-93J00	SEALING, CASE	1	
4	17461-93J00	IMPELLER, WATER PUMP	1	
5	17471-93J01	PANEL, PUMP CASE UNDER	1	
6	17472-93J00	GASKET, PUMP CASE PANEL	1	
7-1	17561-93J03	TUBE, WATER (X)	1	W/TRANSOM(X)
7-2	17561-93J13	TUBE, WATER (XX)	1	W/TRANSOM(XX)
8	17562-93J00	BUSH, WATER TUBE UPPER	1	
9	17563-93J00	BUSH, WATER TUBE LOWER	1	
10	17564-93J00	BUSH, WATER PUMP CASE	1	
11	17612-93J00	SPACER, WATER TUBE	1	
12-1	17631-93J20	FILTER, WATER PORT SIDE	1	
12-2	17631-93J30	FILTER, WATER PORT SIDE	1	OPT
13-1	17632-93J20	FILTER, WATER STBD SIDE	1	
13-2	17632-93J30	FILTER, WATER STBD SIDE	1	OPT
14	09116-08131	BOLT (8X45)	4	
15	09132-04034	SCREW (4X18)	1	
16	09202-06031	PIN (6X12)	2	
17	09420-05009	KEY	1	
18	17400-93J01	WATER PUMP REPAIR KIT	1	OPT

FIG.63

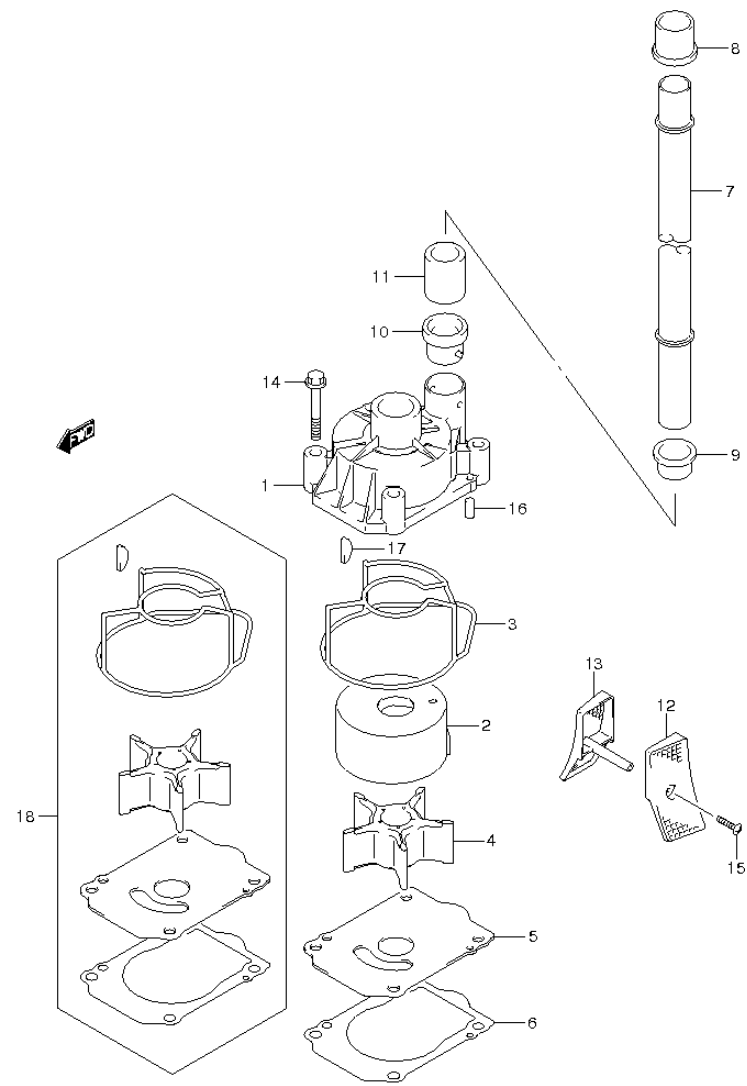


FIG. 63 (1-1-3) WATER PUMP (DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	17410-93J00	CASE, WATER PUMP	1	
2	17413-93J12	SLEEVE, CASE	1	
3	17416-93J00	SEALING, CASE	1	
4	17461-93J00	IMPELLER, WATER PUMP	1	
5	17471-93J11	PANEL, PUMP CASE UNDER	1	
6	17472-93J00	GASKET, PUMP CASE PANEL	1	
7-1	17561-93J03	TUBE, WATER (X)	1	W/TRANSOM(X)
7-2	17561-93J13	TUBE, WATER (XX)	1	W/TRANSOM(XX)
8	17562-93J00	BUSH, WATER TUBE UPPER	1	
9	17563-93J00	BUSH, WATER TUBE LOWER	1	
10	17564-93J00	BUSH, WATER PUMP CASE	1	
11	17612-93J00	SPACER, WATER TUBE	1	
12-1	17631-93J20	FILTER, WATER PORT SIDE	1	
12-2	17631-93J30	FILTER, WATER PORT SIDE	1	OPT
13-1	17632-93J20	FILTER, WATER STBD SIDE	1	
13-2	17632-93J30	FILTER, WATER STBD SIDE	1	OPT
14	09116-08131	BOLT (8X45)	4	
15	09132-04034	SCREW (4X18)	1	
16	09202-06031	PIN (6X12)	2	
17	09420-05009	KEY	1	
18	17400-93J01	WATER PUMP REPAIR KIT	1	OPT

FIG.64

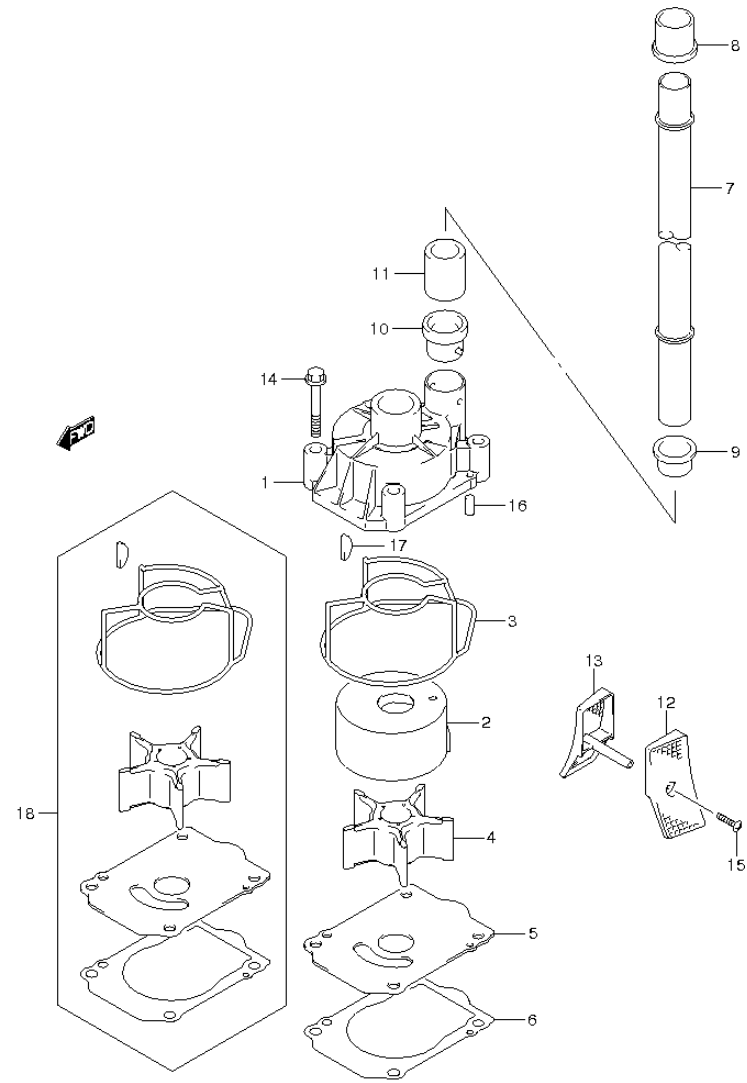


FIG. 64 (1-1-4) WATER PUMP (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	17410-93J00	CASE, WATER PUMP	1	
2	17413-93J02	SLEEVE, CASE	1	
3	17416-93J00	SEALING, CASE	1	
4	17461-93J00	IMPELLER, WATER PUMP	1	
5	17471-93J01	PANEL, PUMP CASE UNDER	1	
6	17472-93J00	GASKET, PUMP CASE PANEL	1	
7-1	17561-93J03	TUBE, WATER (X)	1	W/TRANSOM(X)
7-2	17561-93J13	TUBE, WATER (XX)	1	W/TRANSOM(XX)
8	17562-93J00	BUSH, WATER TUBE UPPER	1	
9	17563-93J00	BUSH, WATER TUBE LOWER	1	
10	17564-93J00	BUSH, WATER PUMP CASE	1	
11	17612-93J00	SPACER, WATER TUBE	1	
12-1	17631-93J20	FILTER, WATER PORT SIDE	1	
12-2	17631-93J30	FILTER, WATER PORT SIDE	1	OPT
13-1	17632-93J20	FILTER, WATER STBD SIDE	1	
13-2	17632-93J30	FILTER, WATER STBD SIDE	1	OPT
14	09116-08131	BOLT (8X45)	4	
15	09132-04034	SCREW (4X18)	1	
16	09202-06031	PIN (6X12)	2	
17	09420-05009	KEY	1	
18	17400-93J01	WATER PUMP REPAIR KIT	1	OPT

FIG.65

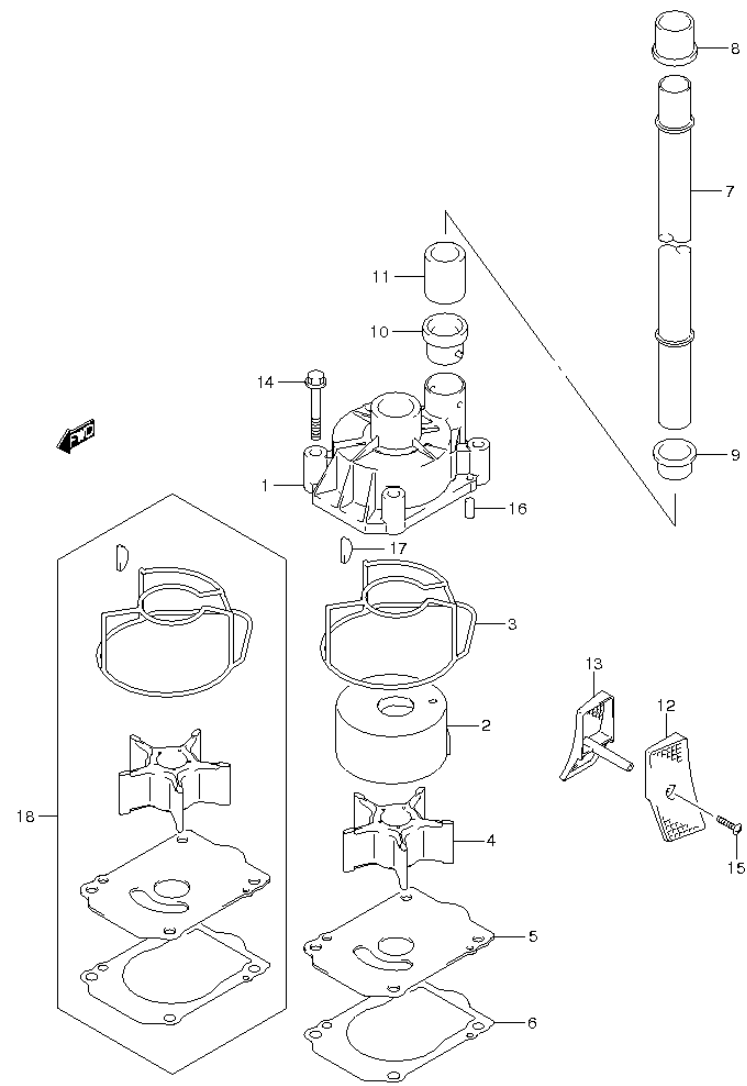


FIG.65 (1-1-5) WATER PUMP (DF250T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17410-93J00	CASE, WATER PUMP	1	
2	17413-93J12	SLEEVE, CASE	1	
3	17416-93J00	SEALING, CASE	1	
4	17461-93J00	IMPELLER, WATER PUMP	1	
5	17471-93J11	PANEL, PUMP CASE UNDER	1	
6	17472-93J00	GASKET, PUMP CASE PANEL	1	
7-1	17561-93J03	TUBE, WATER (X)	1	W/TRANSOM(X)
7-2	17561-93J13	TUBE, WATER (XX)	1	W/TRANSOM(XX)
8	17562-93J00	BUSH, WATER TUBE UPPER	1	
9	17563-93J00	BUSH, WATER TUBE LOWER	1	
10	17564-93J00	BUSH, WATER PUMP CASE	1	
11	17612-93J00	SPACER, WATER TUBE	1	
12-1	17631-93J20	FILTER, WATER PORT SIDE	1	
12-2	17631-93J30	FILTER, WATER PORT SIDE	1	OPT
13-1	17632-93J20	FILTER, WATER STBD SIDE	1	
13-2	17632-93J30	FILTER, WATER STBD SIDE	1	OPT
14	09116-08131	BOLT (8X45)	4	
15	09132-04034	SCREW (4X18)	1	
16	09202-06031	PIN (6X12)	2	
17	09420-05009	KEY	1	
18	17400-93J01	WATER PUMP REPAIR KIT	1	OPT

FIG.66

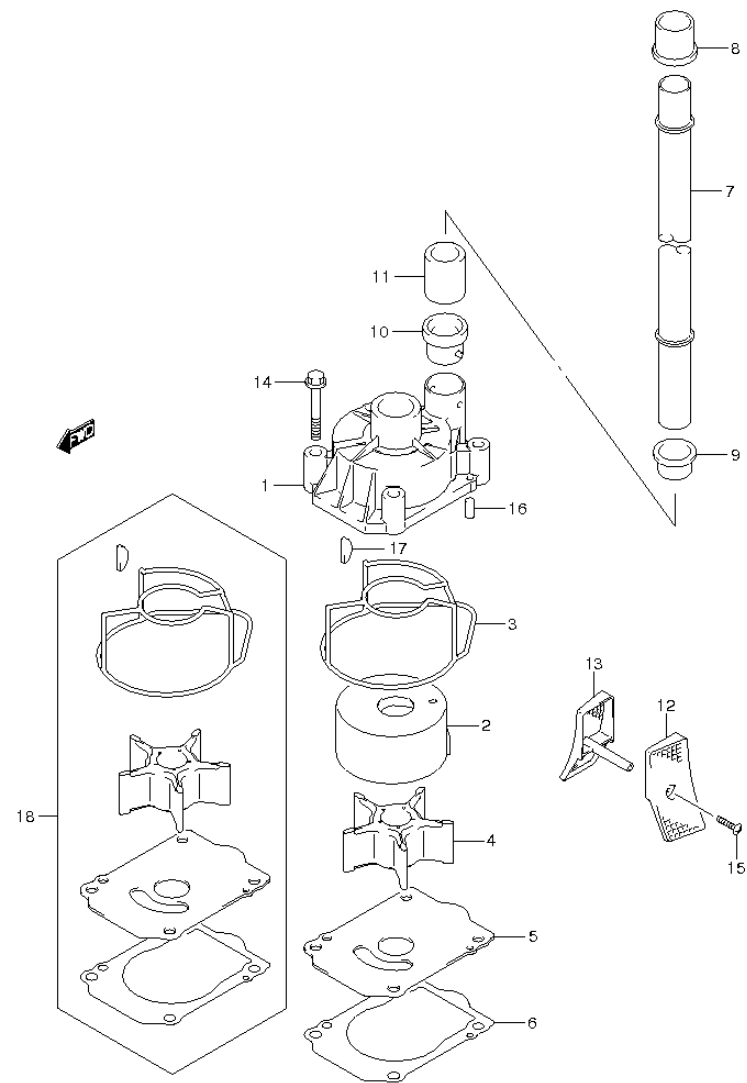


FIG. 66 (1-1-6) WATER PUMP (DF250Z E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	17410-93J00	CASE, WATER PUMP	1	
2	17413-93J02	SLEEVE, CASE	1	
3	17416-93J00	SEALING, CASE	1	
4	17461-93J00	IMPELLER, WATER PUMP	1	
5	17471-93J01	PANEL, PUMP CASE UNDER	1	
6	17472-93J00	GASKET, PUMP CASE PANEL	1	
7-1	17561-93J03	TUBE, WATER (X)	1	W/TRANSOM(X)
7-2	17561-93J13	TUBE, WATER (XX)	1	W/TRANSOM(XX)
8	17562-93J00	BUSH, WATER TUBE UPPER	1	
9	17563-93J00	BUSH, WATER TUBE LOWER	1	
10	17564-93J00	BUSH, WATER PUMP CASE	1	
11	17612-93J00	SPACER, WATER TUBE	1	
12-1	17631-93J20	FILTER, WATER PORT SIDE	1	
12-2	17631-93J30	FILTER, WATER PORT SIDE	1	OPT
13-1	17632-93J20	FILTER, WATER STBD SIDE	1	
13-2	17632-93J30	FILTER, WATER STBD SIDE	1	OPT
14	09116-08131	BOLT (8X45)	4	
15	09132-04034	SCREW (4X18)	1	
16	09202-06031	PIN (6X12)	2	
17	09420-05009	KEY	1	
18	17400-93J01	WATER PUMP REPAIR KIT	1	OPT

FIG.67

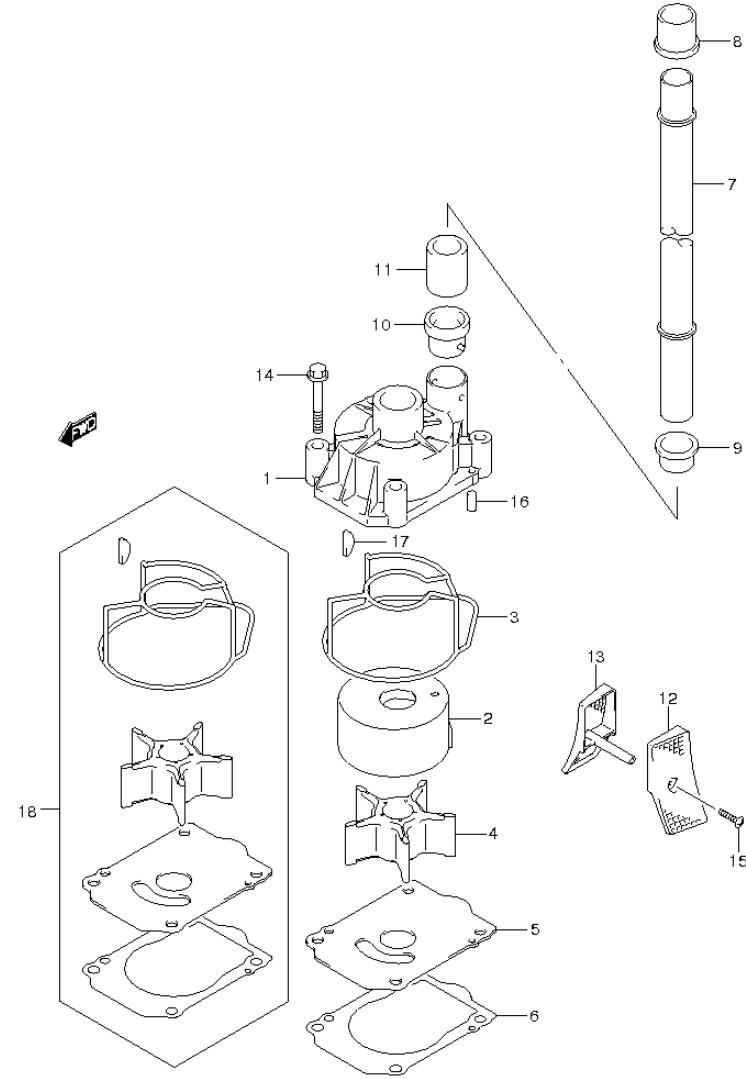


FIG. 67 (1-1-7) WATER PUMP (DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17410-93J00	CASE, WATER PUMP	1	
2	17413-93J12	SLEEVE, CASE	1	
3	17416-93J00	SEALING, CASE	1	
4	17461-93J00	IMPELLER, WATER PUMP	1	
5	17471-93J11	PANEL, PUMP CASE UNDER	1	
6	17472-93J00	GASKET, PUMP CASE PANEL	1	
7-1	17561-93J03	TUBE, WATER (X)	1	W/TRANSOM(X)
7-2	17561-93J13	TUBE, WATER (XX)	1	W/TRANSOM(XX)
8	17562-93J00	BUSH, WATER TUBE UPPER	1	
9	17563-93J00	BUSH, WATER TUBE LOWER	1	
10	17564-93J00	BUSH, WATER PUMP CASE	1	
11	17612-93J00	SPACER, WATER TUBE	1	
12-1	17631-93J20	FILTER, WATER PORT SIDE	1	
12-2	17631-93J30	FILTER, WATER PORT SIDE	1	OPT
13-1	17632-93J20	FILTER, WATER STBD SIDE	1	
13-2	17632-93J30	FILTER, WATER STBD SIDE	1	OPT
14	09116-08131	BOLT (8X45)	4	
15	09132-04034	SCREW (4X18)	1	
16	09202-06031	PIN (6X12)	2	
17	09420-05009	KEY	1	
18	17400-93J01	WATER PUMP REPAIR KIT	1	OPT

FIG.68

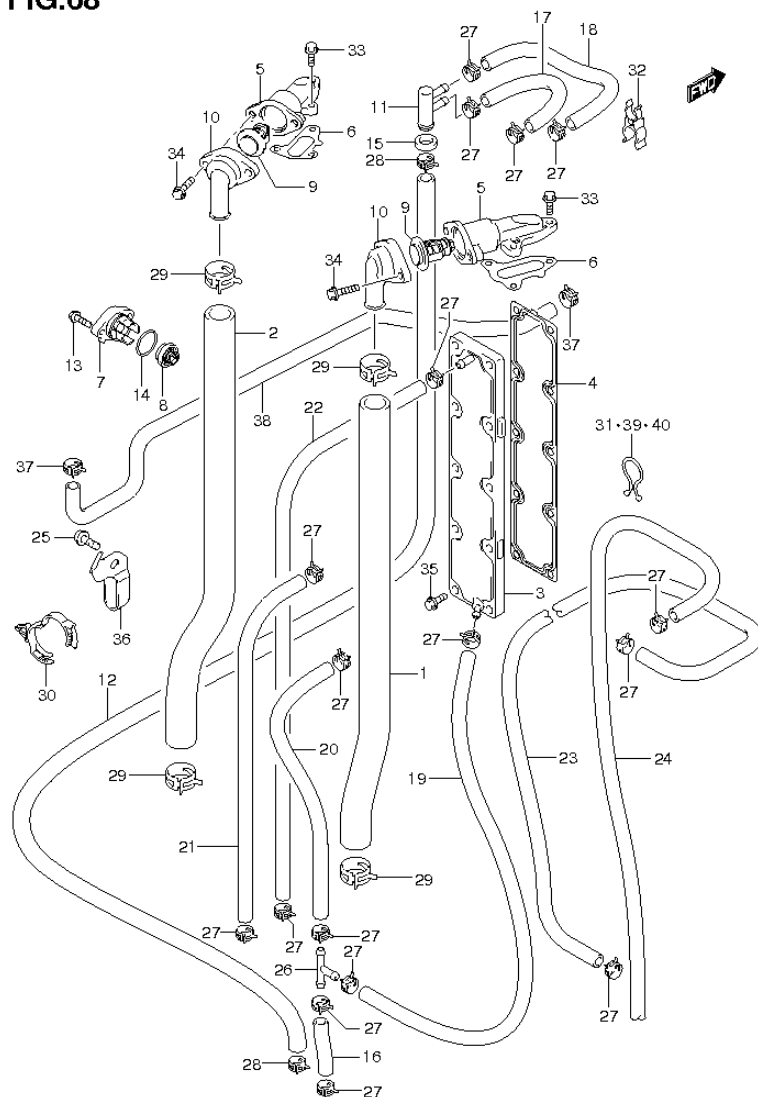


FIG.68 (1-1-8) THERMOSTAT

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	11196-93J00	HOSE, WATER RETURN STBD	1	
2	11197-93J00	HOSE, WATER RETURN PORT	1	
3	11270-93J00	PLATE, CYL BLOCK WTR JKT	1	
4	11272-93J00	GASKET, CYL BLOCK PLATE	1	
5	17581-93J00	PIPE, OUTLET	2	
6	17582-93J00	GASKET, OUTLET PIPE	2	
7	17611-90J00-0EP	COVER, WATER PRESS VALVE (BLACK)	1	
8	17660-99E01	VALVE, WATER PRESSURE	1	
9-1	17670-90J00	THERMOSTAT (60°C)	2	
9-2	17670-90J10	THERMOSTAT (71°C)	1	OPT
10	17681-93J00	COVER, THERMOSTAT	2	
11	17711-90J00	3 WAY, WATER HOSE	1	
12	17712-93J00	HOSE (3 WAY TO E/H COV)	1	
13	09116-06121	BOLT (6X25)	2	
14	09280-26006	O RING (D:3.1, ID:26.4)	1	
15	09320-12014	CUSHION	1	
16	09352-50903-600	HOSE (5X9X600)	1	L:600->60
17	09352-50903-600	HOSE (5X9X600)	1	L:600->120
18	09352-50903-600	HOSE (5X9X600)	1	L:600->190
19	09352-50903-600	HOSE (5X9X600)	1	L:600->300
20	09352-50903-600	HOSE (5X9X600)	1	L:600->330
21	09352-50903-600	HOSE (5X9X600)	1	
22	09352-50903-600	HOSE (5X9X600)	1	
23	09352-50903-00B	HOSE (5X9X2000)	1	L:2000->850
24	09352-50903-00B	HOSE (5X9X2000)	1	L:2000->1010
25	01550-08127	BOLT	1	
26	09367-06002	JOINT, 3 WAY	1	
27	09401-08413	CLIP	18	
28	09401-14409	CLIP	2	
29	09401-25406	CLIP	4	
30	09403-25304	CLAMP	1	
31	09408-00008	CLIP (ID:20)	1	
32	09408-00056	CLIP	1	

FIG.68

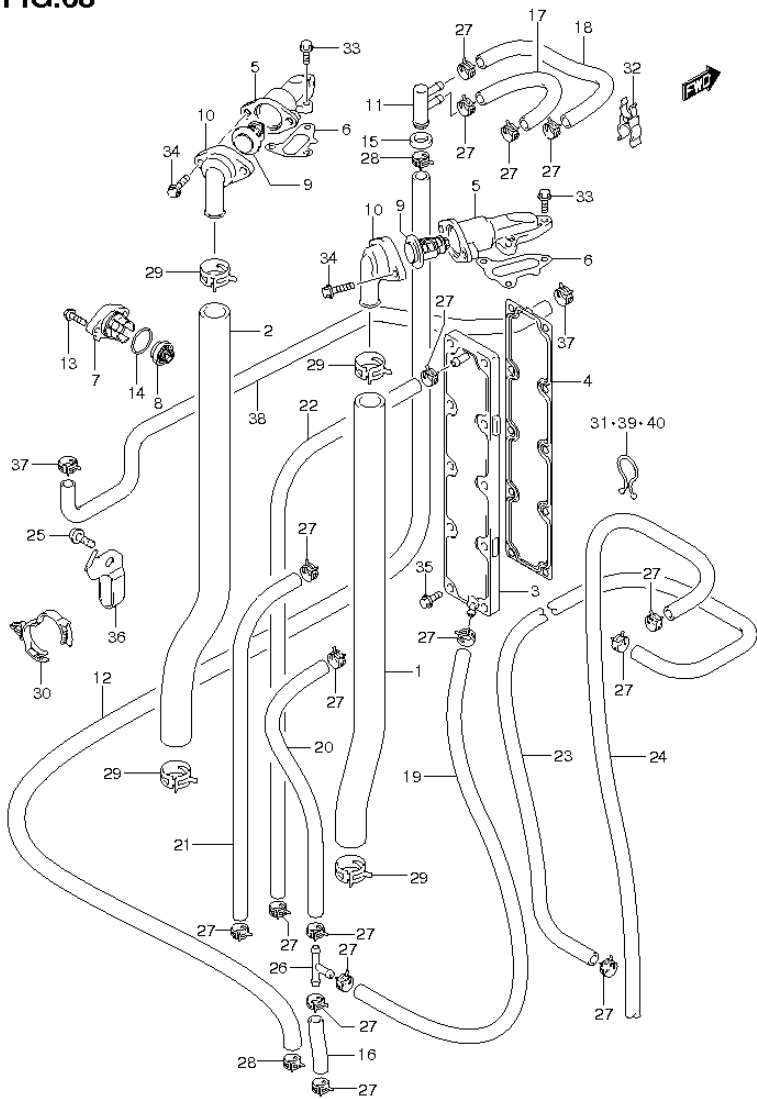


FIG.68 (1-1-9) THERMOSTAT

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
33	01550-06207	BOLT	6	
34	01550-06207	BOLT	4	
35	01550-06257	BOLT	10	
36	17713-98J00	HOLDER, WATER HOSE	1	
37	09401-15414	CLIP	2	
38	17915-98J01	HOSE, WATER FLUSH	1	
39	09408-00024	CLIP (ID:23)	1	
40	09408-00021	CLIP (ID:16)	1	

FIG.69

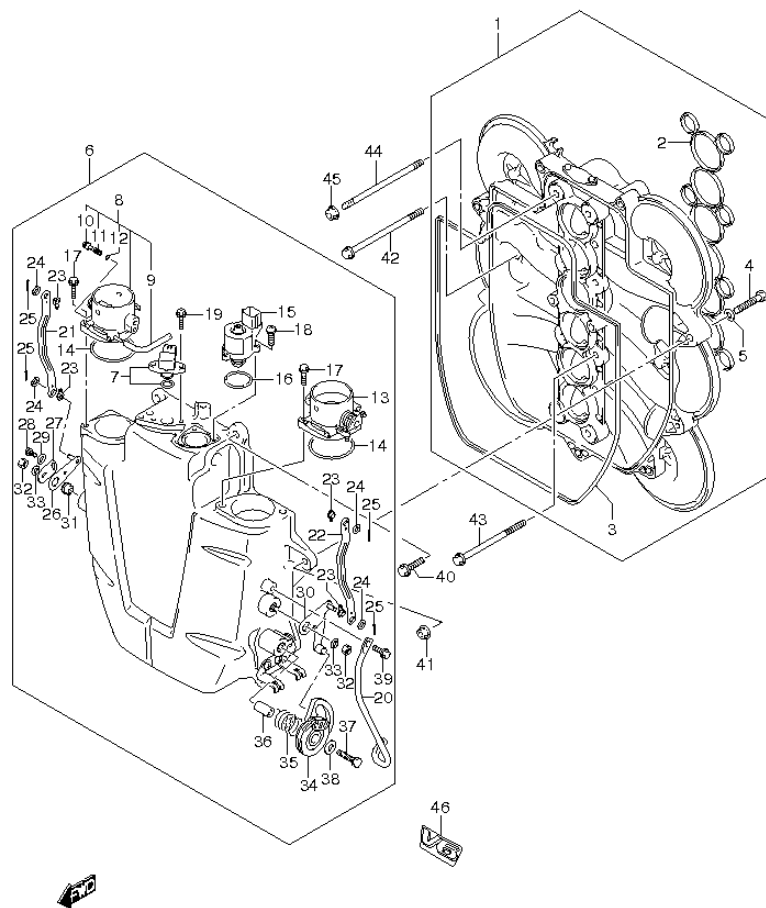


FIG.69 (1-I-10) THROTTLE BODY (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	13130-93J30	COLLECTOR	1	
2	13139-93J00	·GASKET, COLLECTOR	1	
3	13147-93J00	·GASKET, COLLECTOR COVER	1	
4	13138-93J00	·BOLT, COLLECTOR	2	
5	08322-01087	·WASHER	2	
6	13140-93J12	COVER, COLLECTOR	1	
7	18590-68H00	·SENSOR, MAP	1	
8	13310-93J01	·BODY ASSY, THROTTLE NO.1	1	
9	13312-93J00	··HOSE, BYPASS AIR	1	
10	13279-10G00	··SCREW, BYPASS AIR	1	
11	13355-93J00	··SPRING, BYPASS AIR	1	
12	13295-10G00	··O RING, BYPASS AIR SCREW	1	
13	13320-93J00	·BODY ASSY, THROTTLE NO.2	1	
14	13421-93J00	·GASKET, THROTTLE BODY	2	
15	18137-52D00	·VALVE, IAC	1	
16	09280-29006	·O RING (D:2.ID:29.5)	1	
17	01547-06257	·BOLT	4	
18	02112-3416B	·SCREW	3	
19	02162-0520B	·SCREW	2	
20	13144-93J00	·GUARD, THROTTLE DRUM	1	
21	13583-93J00	·ARM, LINK	1	
22	13583-93J00	·ARM, LINK	1	
23	13555-93J00	·GROMMET, LINK	4	
24	13537-93J00	·WASHER, LINK	4	
25	09204-01004	·PIN	4	
26	13553-93J00	·LEVER, NO.1	1	
27	13554-93J00	·LEVER, NO.2	1	
28	02112-35087	·SCREW	1	
29	09160-05043	·WASHER (5.5X16X1.2)	1	
30	13521-93J00	·LEVER, LINK	1	
31	13514-93J00	·SPACER, LINK SHAFT	1	
32	13599-93J00	·NUT, LINK SHAFT	2	
33	13538-93J00	·WASHER, LINK SHAFT SPRING	2	
34	13541-93J00	·CAM THROTTLE	1	

FIG.69

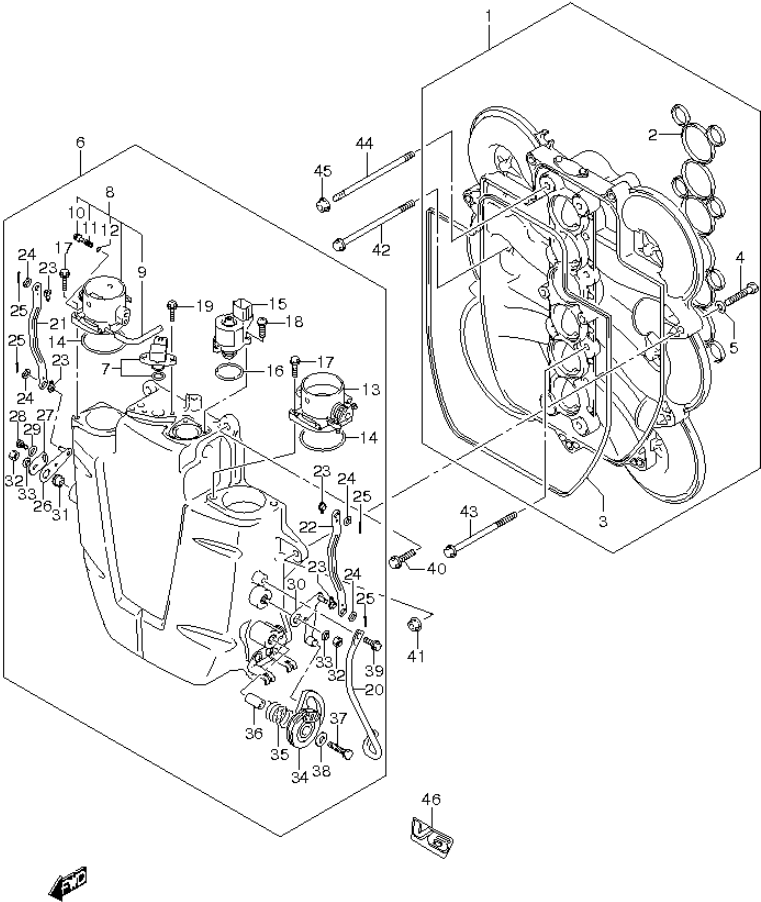


FIG.69 (1-I-11) THROTTLE BODY (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	13542-93J00	·SPRING, THROTTLE CAM	1	
36	13543-93J00	·SPACER, THROTTLE CAM	1	
37	01500-06307	·BOLT	1	
38	09160-06036	·WASHER (6.5X18X1.5)	1	
39	01550-06167	·BOLT	2	
40	01550-08307	BOLT	7	
41	08316-10087	NUT	2	
42	09103-08182	BOLT (8X125)	2	
43	09103-08134	BOLT (8X110)	4	
44	09108-08267	STUD BOLT	2	
45	08316-1008A	NUT	2	
46	61436-93J00	MARK, EMBLEM V6	1	

FIG.70

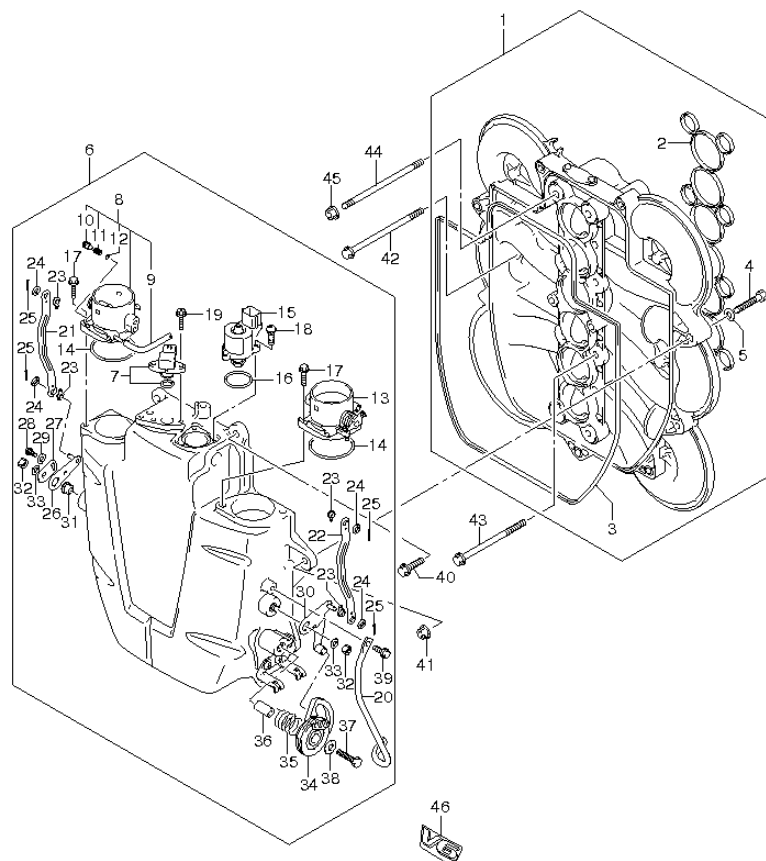


FIG.70 (1-1-12) THROTTLE BODY (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	13130-93J30	COLLECTOR	1	
2	13139-93J00	·GASKET, COLLECTOR	1	
3	13147-93J00	·GASKET, COLLECTOR COVER	1	
4	13138-93J00	·BOLT, COLLECTOR	2	
5	08322-01087	·WASHER	2	
6	13140-93J12	COVER, COLLECTOR	1	
7	18590-68H00	·SENSOR, MAP	1	
8	13310-93J01	·BODY ASSY, THROTTLE NO.1	1	
9	13312-93J00	··HOSE, BYPASS AIR	1	
10	13279-10G00	··SCREW, BYPASS AIR	1	
11	13355-93J00	··SPRING, BYPASS AIR	1	
12	13295-10G00	··O RING, BYPASS AIR SCREW	1	
13	13320-93J00	·BODY ASSY, THROTTLE NO.2	1	
14	13421-93J00	·GASKET, THROTTLE BODY	2	
15	18137-52D00	·VALVE, IAC	1	
16	09280-29006	·O RING (D:2.ID:29.5)	1	
17	01547-06257	·BOLT	4	
18	02112-3416B	·SCREW	3	
19	02162-0520B	·SCREW	2	
20	13144-93J00	·GUARD, THROTTLE DRUM	1	
21	13583-93J00	·ARM, LINK	1	
22	13583-93J00	·ARM, LINK	1	
23	13555-93J00	·GROMMET, LINK	4	
24	13537-93J00	·WASHER, LINK	4	
25	09204-01004	·PIN	4	
26	13553-93J00	·LEVER, NO.1	1	
27	13554-93J00	·LEVER, NO.2	1	
28	02112-35087	·SCREW	1	
29	09160-05043	·WASHER (5.5X16X1.2)	1	
30	13521-93J00	·LEVER, LINK	1	
31	13514-93J00	·SPACER, LINK SHAFT	1	
32	13599-93J00	·NUT, LINK SHAFT	2	
33	13538-93J00	·WASHER, LINK SHAFT SPRING	2	
34	13541-93J00	·CAM THROTTLE	1	

FIG.70

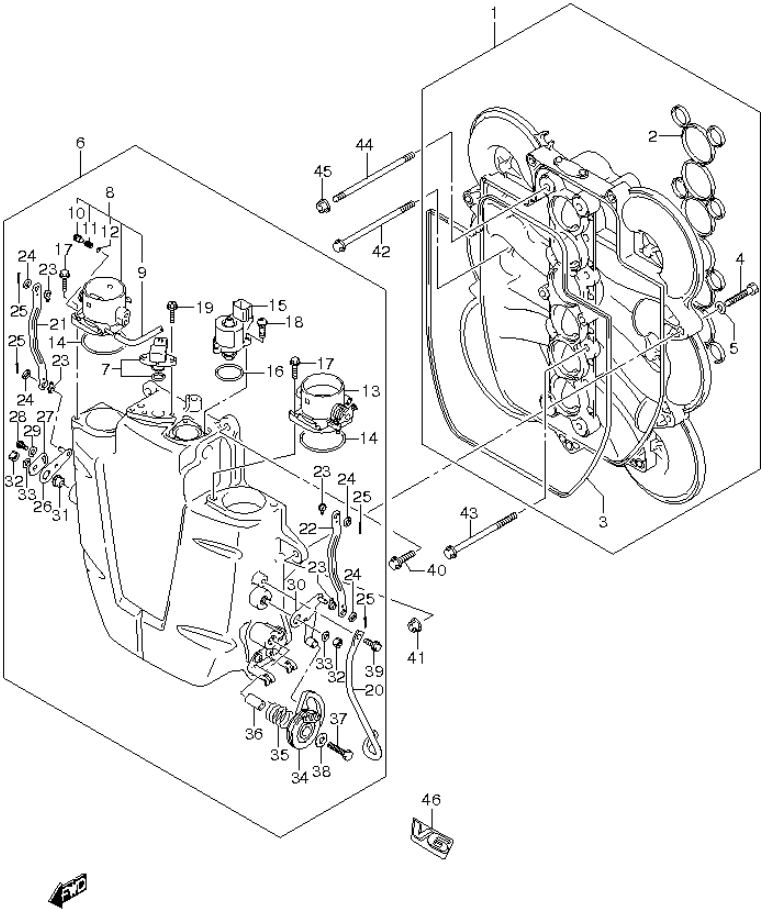


FIG. 70 (1-I-13) THROTTLE BODY (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
35	13542-93J00	·SPRING, THROTTLE CAM	1	
36	13543-93J00	·SPACER, THROTTLE CAM	1	
37	01500-06307	·BOLT	1	
38	09160-06036	·WASHER (6.5X18X1.5)	1	
39	01550-06167	·BOLT	2	
40	01550-08307	BOLT	7	
41	08316-10087	NUT	2	
42	09103-08182	BOLT (8X125)	2	
43	09103-08134	BOLT (8X110)	4	
44	09108-08267	STUD BOLT	2	
45	08316-1008A	NUT	2	
46	61436-93J00	MARK, EMBLEM V6	1	

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13130-93J30	COLLECTOR	1	
2	13139-93J00	·GASKET, COLLECTOR	1	
3	13147-93J00	·GASKET, COLLECTOR COVER	1	
4	13138-93J00	·BOLT, COLLECTOR	2	
5	08322-01087	·WASHER	2	
6	13140-93J12	COVER, COLLECTOR	1	
7	18590-68H00	·SENSOR, MAP	1	
8	13310-93J01	·BODY ASSY, THROTTLE NO.1	1	
9	13312-93J00	··HOSE, BYPASS AIR	1	
10	13279-10G00	··SCREW, BYPASS AIR	1	
11	13355-93J00	··SPRING, BYPASS AIR	1	
12	13295-10G00	··O RING, BYPASS AIR SCREW	1	
13	13320-93J00	·BODY ASSY, THROTTLE NO.2	1	
14	13421-93J00	·GASKET, THROTTLE BODY	2	
15	18137-52D00	·VALVE, IAC	1	
16	09280-29006	·O RING (D:2,ID:29.5)	1	
17	01547-06257	·BOLT	4	
18	02112-3416B	·SCREW	3	
19	02162-0520B	·SCREW	2	
20	13144-93J00	·GUARD, THROTTLE DRUM	1	
21	13583-93J00	·ARM, LINK	1	
22	13583-93J00	·ARM, LINK	1	
23	13555-93J00	·GROMMET, LINK	4	
24	13537-93J00	·WASHER, LINK	4	
25	09204-01004	·PIN	4	
26	13553-93J00	·LEVER, NO.1	1	
27	13554-93J00	·LEVER, NO.2	1	
28	02112-35087	·SCREW	1	
29	09160-05043	·WASHER (5.5X16X1.2)	1	
30	13521-93J00	·LEVER, LINK	1	
31	13514-93J00	·SPACER, LINK SHAFT	1	
32	13599-93J00	·NUT, LINK SHAFT	2	
33	13538-93J00	·WASHER, LINK SHAFT SPRING	2	
34	13541-93J00	·CAM THROTTLE	1	

FIG.71

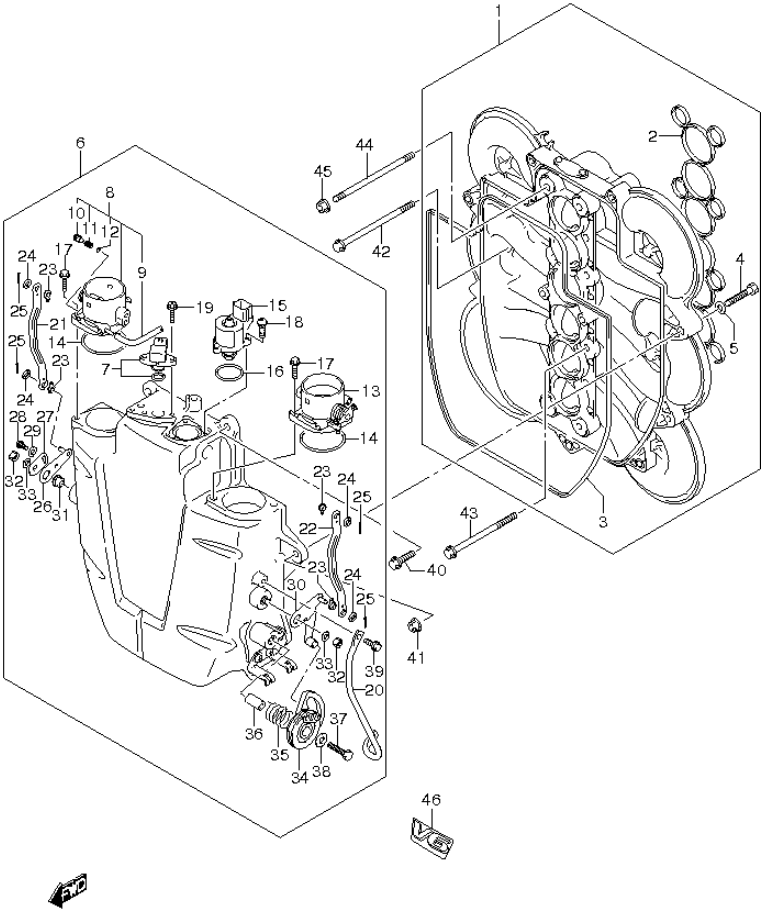


FIG.71 (1-1-15) THROTTLE BODY (DF200Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	13542-93J00	·SPRING, THROTTLE CAM	1	
36	13543-93J00	·SPACER, THROTTLE CAM	1	
37	01500-06307	·BOLT	1	
38	09160-06036	·WASHER (6.5X18X1.5)	1	
39	01550-06167	·BOLT	2	
40	01550-08307	BOLT	7	
41	08316-10087	NUT	2	
42	09103-08182	BOLT (8X125)	2	
43	09103-08134	BOLT (8X110)	4	
44	09108-08267	STUD BOLT	2	
45	08316-1008A	NUT	2	
46	61436-93J00	MARK, EMBLEM V6	1	

FIG.72

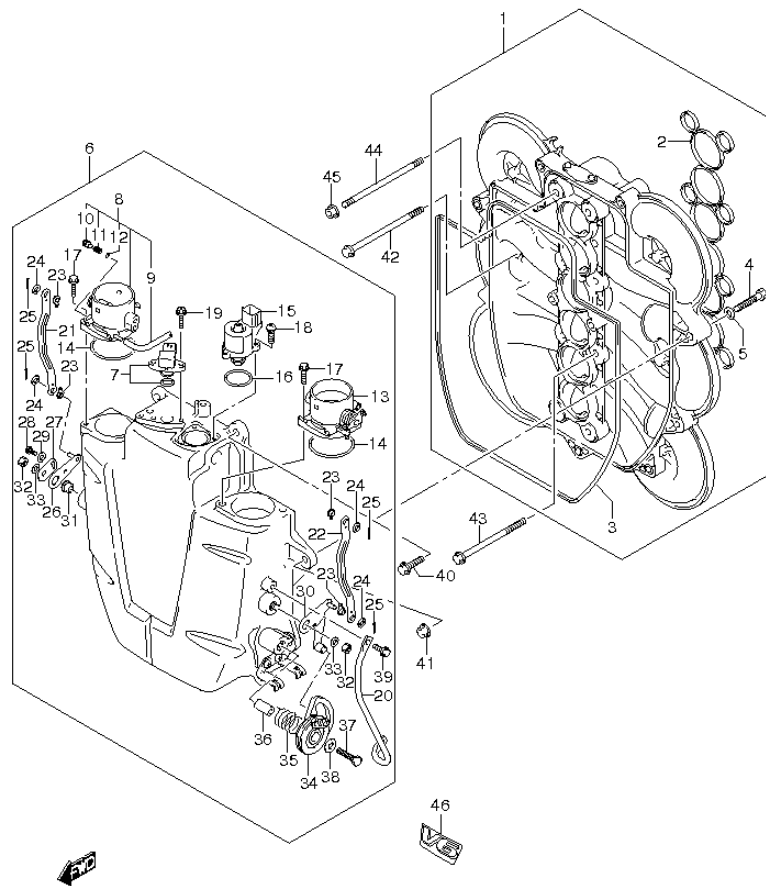


FIG. 72 (1-J-2) THROTTLE BODY (DF200Z F40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	13130-93J30	COLLECTOR	1	
2	13139-93J00	·GASKET, COLLECTOR	1	
3	13147-93J00	·GASKET, COLLECTOR COVER	1	
4	13138-93J00	·BOLT, COLLECTOR	2	
5	08322-01087	·WASHER	2	
6	13140-93J12	COVER, COLLECTOR	1	
7	18590-68H00	·SENSOR, MAP	1	
8	13310-93J01	·BODY ASSY, THROTTLE NO.1	1	
9	13312-93J00	··HOSE, BYPASS AIR	1	
10	13279-10G00	··SCREW, BYPASS AIR	1	
11	13355-93J00	··SPRING, BYPASS AIR	1	
12	13295-10G00	··O RING, BYPASS AIR SCREW	1	
13	13320-93J00	·BODY ASSY, THROTTLE NO.2	1	
14	13421-93J00	·GASKET, THROTTLE BODY	2	
15	18137-52D00	·VALVE, IAC	1	
16	09280-29006	·O RING (D:2.ID:29.5)	1	
17	01547-06257	·BOLT	4	
18	02112-3416B	·SCREW	3	
19	02162-0520B	·SCREW	2	
20	13144-93J00	·GUARD, THROTTLE DRUM	1	
21	13583-93J00	·ARM, LINK	1	
22	13583-93J00	·ARM, LINK	1	
23	13555-93J00	·GROMMET, LINK	4	
24	13537-93J00	·WASHER, LINK	4	
25	09204-01004	·PIN	4	
26	13553-93J00	·LEVER, NO.1	1	
27	13554-93J00	·LEVER, NO.2	1	
28	02112-35087	·SCREW	1	
29	09160-05043	·WASHER (5.5X16X1.2)	1	
30	13521-93J00	·LEVER, LINK	1	
31	13514-93J00	·SPACER, LINK SHAFT	1	
32	13599-93J00	·NUT, LINK SHAFT	2	
33	13538-93J00	·WASHER, LINK SHAFT SPRING	2	
34	13541-93J00	·CAM THROTTLE	1	

FIG.72

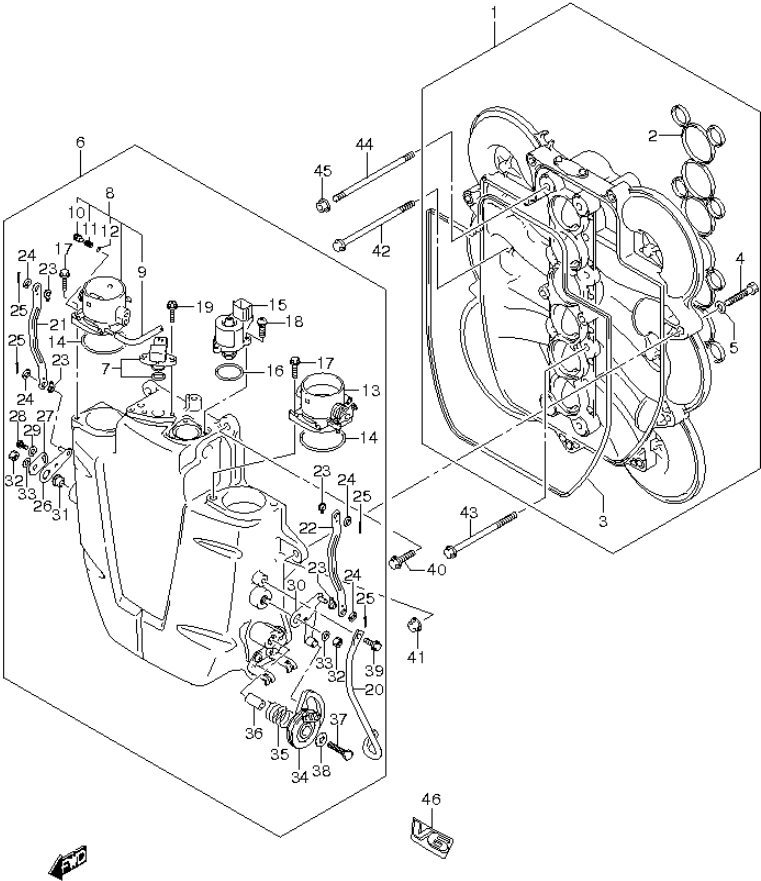


FIG. 72 (1-J-3) THROTTLE BODY (DF200Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	13542-93J00	·SPRING, THROTTLE CAM	1	
36	13543-93J00	·SPACER, THROTTLE CAM	1	
37	01500-06307	·BOLT	1	
38	09160-06036	·WASHER (6.5X18X1.5)	1	
39	01550-06167	·BOLT	2	
40	01550-08307	BOLT	7	
41	08316-10087	NUT	2	
42	09103-08182	BOLT (8X125)	2	
43	09103-08134	BOLT (8X110)	4	
44	09108-08267	STUD BOLT	2	
45	08316-1008A	NUT	2	
46	61436-93J00	MARK, EMBLEM V6	1	

FIG.73

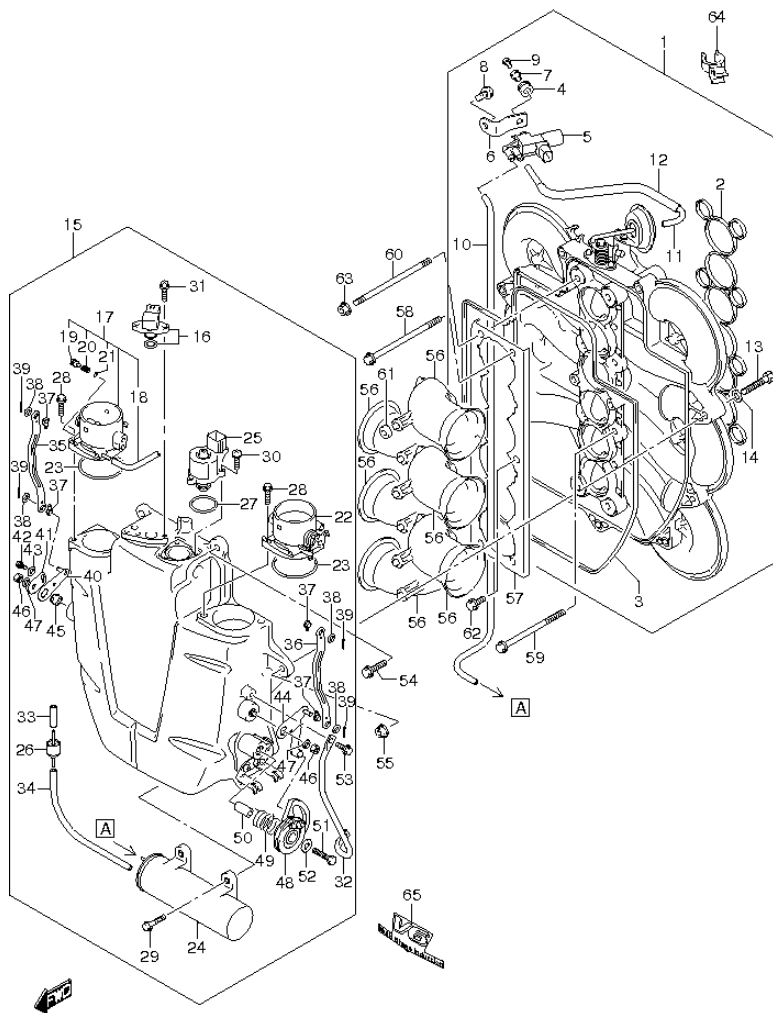


FIG.73 (1-J-4) THROTTLE BODY (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13130-93J21	COLLECTOR	1	
2	13139-93J00	·GASKET, COLLECTOR	1	
3	13147-93J00	·GASKET, COLLECTOR COVER	1	
4	18116-93J00	·CUSHION, VACUUM VALVE	1	
5	18117-93J00	·VALVE, VACUUM SWITCHING	1	
6	18119-93J00	·BRACKET, VACUUM VALVE	1	
7	09169-05018	·WASHER	1	
8	01550-08167	·BOLT	1	
9	02112-0512A	·SCREW	1	
10	09355-35754-00B	·HOSE (3.5X7.5X2000)	1	L:2000->610
11	09355-35754-601	·HOSE (3.5X7.5X601)	1	L:600->160
12	18498-90J00	·PROTECTOR	1	L:290->140
13	13138-93J00	·BOLT, COLLECTOR	2	
14	08322-01087	·WASHER	2	
15	13140-93J02	COVER, COLLECTOR	1	
16	18590-68H00	·SENSOR, MAP	1	
17	13310-93J01	·BODY ASSY, THROTTLE NO.1	1	
18	13312-93J00	··HOSE, BYPASS AIR	1	
19	13279-10G00	··SCREW, BYPASS AIR	1	
20	13355-93J00	··SPRING, BYPASS AIR	1	
21	13295-10G00	··O RING, BYPASS AIR SCREW	1	
22	13320-93J00	·BODY ASSY, THROTTLE NO.2	1	
23	13421-93J00	·GASKET, THROTTLE BODY	2	
24	13730-93J00	·CHAMBER, VACUUM	1	
25	18137-52D00	·VALVE, IAC	1	
26	95569-78040	·VALVE, CHECK	1	
27	09280-29006	·O RING (D:2.ID:29.5)	1	
28	01547-06257	·BOLT	4	
29	01550-06307	·BOLT	2	
30	02112-3416B	·SCREW	3	
31	02162-0520B	·SCREW	2	
32	13144-93J00	·GUARD, THROTTLE DRUM	1	
33	09355-35754-601	·HOSE (3.5X7.5X601)	1	L:600->30
34	09355-35754-601	·HOSE (3.5X7.5X601)	1	L:600->165

FIG.73

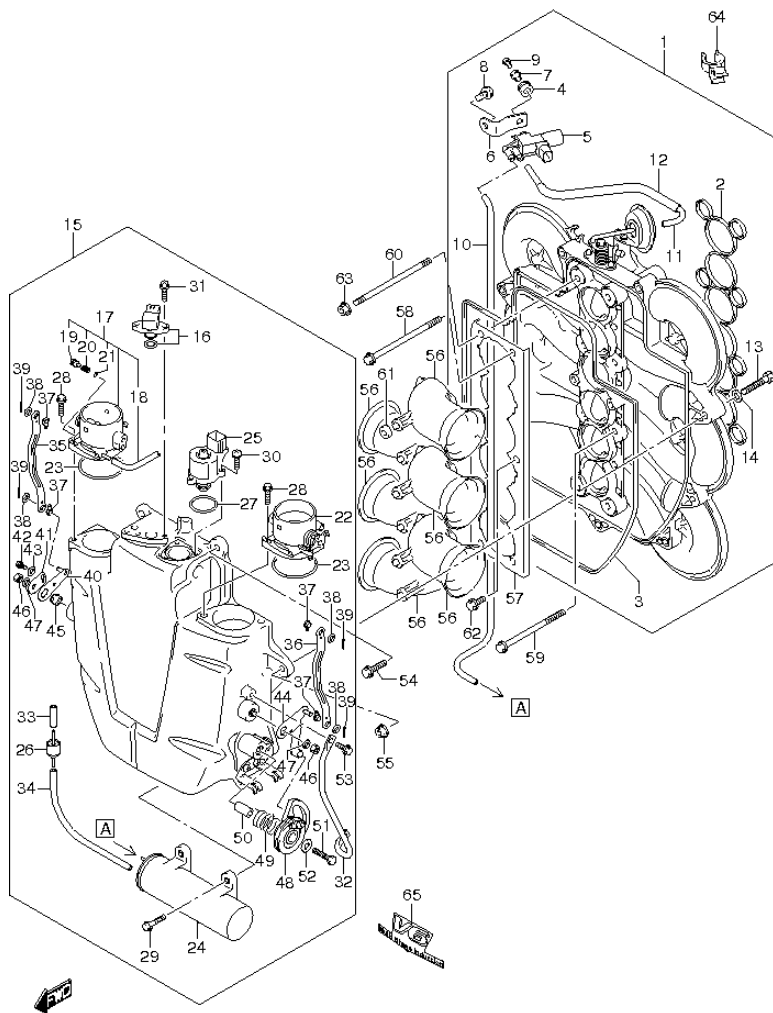


FIG.73 (1-J-5) THROTTLE BODY (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
35	13583-93J00	·ARM, LINK	1	
36	13583-93J00	·ARM, LINK	1	
37	13555-93J00	·GROMMET, LINK	4	
38	13537-93J00	·WASHER, LINK	4	
39	09204-01004	·PIN	4	
40	13553-93J00	·LEVER, NO.1	1	
41	13554-93J00	·LEVER, NO.2	1	
42	02112-35087	·SCREW	1	
43	09160-05043	·WASHER (5.5X16X1.2)	1	
44	13521-93J00	·LEVER, LINK	1	
45	13514-93J00	·SPACER, LINK SHAFT	1	
46	13599-93J00	·NUT, LINK SHAFT	2	
47	13538-93J00	·WASHER, LINK SHAFT SPRING	2	
48	13541-93J00	·CAM THROTTLE	1	
49	13542-93J00	·SPRING, THROTTLE CAM	1	
50	13543-93J00	·SPACER, THROTTLE CAM	1	
51	01500-06307	·BOLT	2	
52	09160-06036	·WASHER (6.5X18X1.5)	1	
53	01550-06167	·BOLT	2	
54	01550-08307	BOLT	7	
55	08316-10087	NUT	2	
56	13132-93J00	FUNNEL, COLLECTOR	6	
57	13133-93J00	BRACKET, COLLECTOR FUNNEL	1	
58	09103-08182	BOLT (8X125)	2	
59	09103-08134	BOLT (8X110)	4	
60	09108-08267	STUD BOLT	2	
61	09329-06002	CUSHION	6	
62	01550-0820A	BOLT	2	
63	08316-1008A	NUT	2	
64	09408-00060	CLIP	1	
65	61436-93J10	MARK, EMBLEM V6 (MSI)	1	

FIG.74

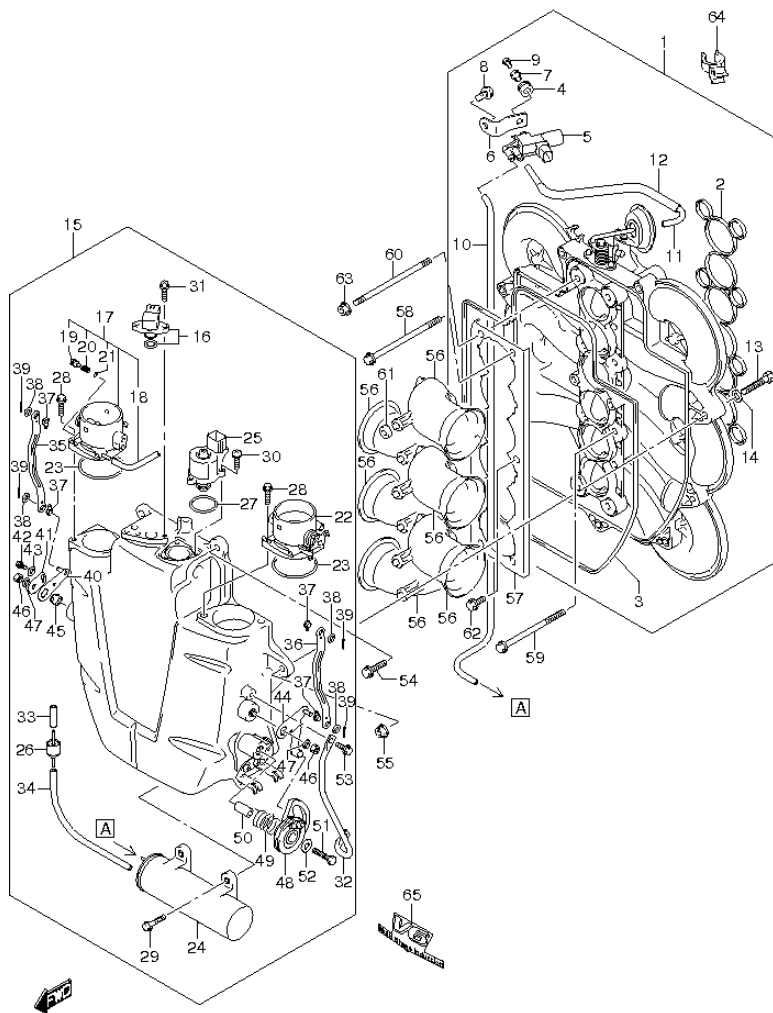


FIG. 74 (1-J-6) THROTTLE BODY (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	13130-93J21	COLLECTOR	1	
2	13139-93J00	·GASKET, COLLECTOR	1	
3	13147-93J00	·GASKET, COLLECTOR COVER	1	
4	18116-93J00	·CUSHION, VACUUM VALVE	1	
5	18117-93J00	·VALVE, VACUUM SWITCHING	1	
6	18119-93J00	·BRACKET, VACUUM VALVE	1	
7	09169-05018	·WASHER	1	
8	01550-08167	·BOLT	1	
9	02112-0512A	·SCREW	1	
10	09355-35754-00B	·HOSE (3.5X7.5X2000)	1	L:2000->610
11	09355-35754-601	·HOSE (3.5X7.5X601)	1	L:600->160
12	18498-90J00	·PROTECTOR	1	L:290->140
13	13138-93J00	·BOLT, COLLECTOR	2	
14	08322-01087	·WASHER	2	
15	13140-93J02	COVER, COLLECTOR	1	
16	18590-68H00	·SENSOR, MAP	1	
17	13310-93J01	·BODY ASSY, THROTTLE NO.1	1	
18	13312-93J00	··HOSE, BYPASS AIR	1	
19	13279-10G00	··SCREW, BYPASS AIR	1	
20	13355-93J00	··SPRING, BYPASS AIR	1	
21	13295-10G00	··O RING, BYPASS AIR SCREW	1	
22	13320-93J00	·BODY ASSY, THROTTLE NO.2	1	
23	13421-93J00	·GASKET, THROTTLE BODY	2	
24	13730-93J00	·CHAMBER, VACUUM	1	
25	18137-52D00	·VALVE, IAC	1	
26	95569-78040	·VALVE, CHECK	1	
27	09280-29006	·O RING (D:2.ID:29.5)	1	
28	01547-06257	·BOLT	4	
29	01550-06307	·BOLT	2	
30	02112-3416B	·SCREW	3	
31	02162-0520B	·SCREW	2	
32	13144-93J00	·GUARD, THROTTLE DRUM	1	
33	09355-35754-601	·HOSE (3.5X7.5X601)	1	L:600->30
34	09355-35754-601	·HOSE (3.5X7.5X601)	1	L:600->165

FIG.74

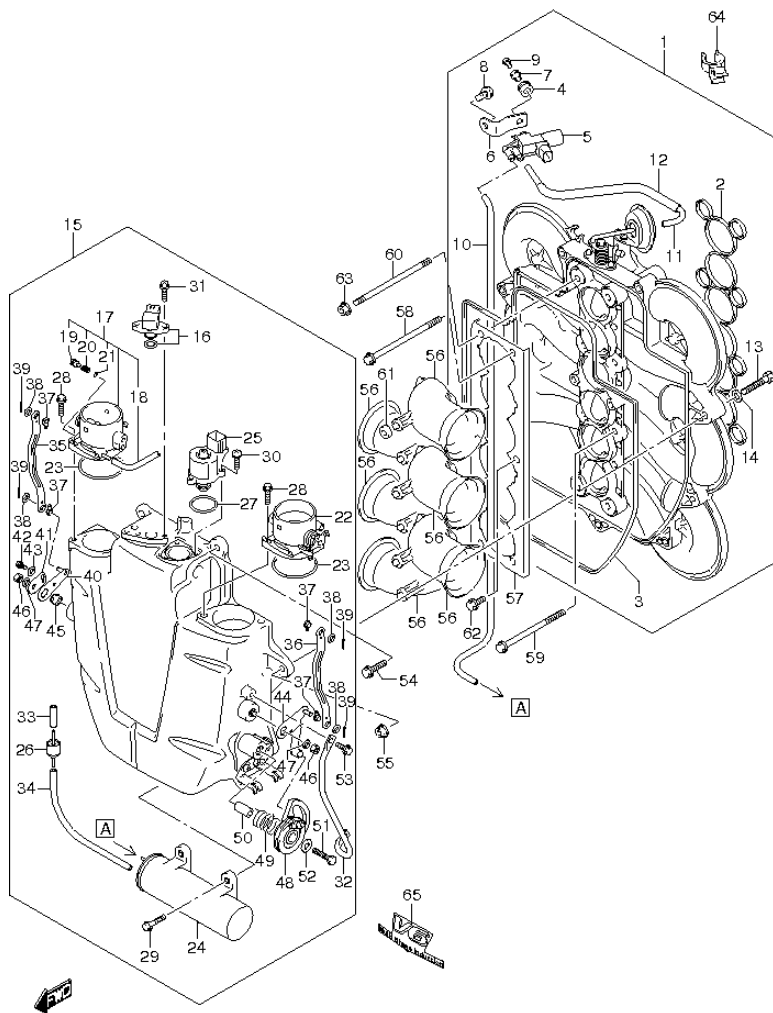


FIG.74 (1-J-7) THROTTLE BODY (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
35	13583-93J00	·ARM, LINK	1	
36	13583-93J00	·ARM, LINK	1	
37	13555-93J00	·GROMMET, LINK	4	
38	13537-93J00	·WASHER, LINK	4	
39	09204-01004	·PIN	4	
40	13553-93J00	·LEVER, NO.1	1	
41	13554-93J00	·LEVER, NO.2	1	
42	02112-35087	·SCREW	1	
43	09160-05043	·WASHER (5.5X16X1.2)	1	
44	13521-93J00	·LEVER, LINK	1	
45	13514-93J00	·SPACER, LINK SHAFT	1	
46	13599-93J00	·NUT, LINK SHAFT	2	
47	13538-93J00	·WASHER, LINK SHAFT SPRING	2	
48	13541-93J00	·CAM THROTTLE	1	
49	13542-93J00	·SPRING, THROTTLE CAM	1	
50	13543-93J00	·SPACER, THROTTLE CAM	1	
51	01500-06307	·BOLT	2	
52	09160-06036	·WASHER (6.5X18X1.5)	1	
53	01550-06167	·BOLT	2	
54	01550-08307	BOLT	7	
55	08316-10087	NUT	2	
56	13132-93J00	FUNNEL, COLLECTOR	6	
57	13133-93J00	BRACKET, COLLECTOR FUNNEL	1	
58	09103-08182	BOLT (8X125)	2	
59	09103-08134	BOLT (8X110)	4	
60	09108-08267	STUD BOLT	2	
61	09329-06002	CUSHION	6	
62	01550-0820A	BOLT	2	
63	08316-1008A	NUT	2	
64	09408-00060	CLIP	1	
65	61436-93J10	MARK, EMBLEM V6 (MSI)	1	

FIG.75

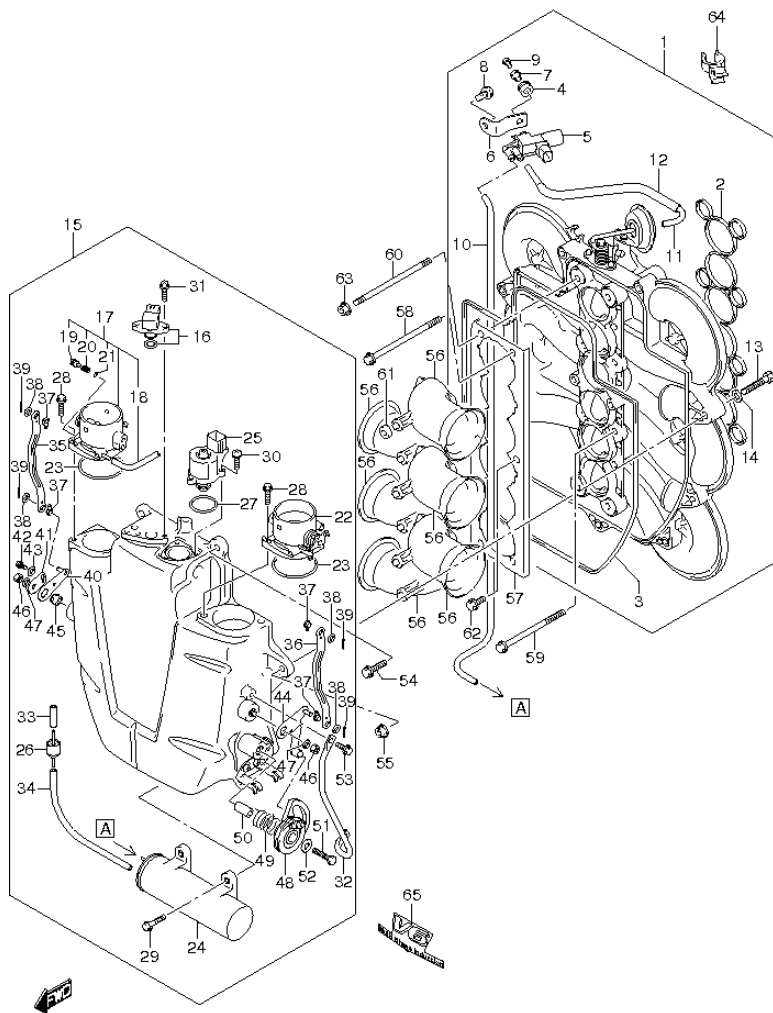


FIG.75 (1-J-8) THROTTLE BODY (DF225Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13130-93J21	COLLECTOR	1	
2	13139-93J00	·GASKET, COLLECTOR	1	
3	13147-93J00	·GASKET, COLLECTOR COVER	1	
4	18116-93J00	·CUSHION, VACUUM VALVE	1	
5	18117-93J00	·VALVE, VACUUM SWITCHING	1	
6	18119-93J00	·BRACKET, VACUUM VALVE	1	
7	09169-05018	·WASHER	1	
8	01550-08167	·BOLT	1	
9	02112-0512A	·SCREW	1	
10	09355-35754-00B	·HOSE (3.5X7.5X2000)	1	L:2000->610
11	09355-35754-601	·HOSE (3.5X7.5X601)	1	L:600->160
12	18498-90J00	·PROTECTOR	1	L:290->140
13	13138-93J00	·BOLT, COLLECTOR	2	
14	08322-01087	·WASHER	2	
15	13140-93J02	COVER, COLLECTOR	1	
16	18590-68H00	·SENSOR, MAP	1	
17	13310-93J01	·BODY ASSY, THROTTLE NO.1	1	
18	13312-93J00	··HOSE, BYPASS AIR	1	
19	13279-10G00	··SCREW, BYPASS AIR	1	
20	13355-93J00	··SPRING, BYPASS AIR	1	
21	13295-10G00	··O RING, BYPASS AIR SCREW	1	
22	13320-93J00	·BODY ASSY, THROTTLE NO.2	1	
23	13421-93J00	·GASKET, THROTTLE BODY	2	
24	13730-93J00	·CHAMBER, VACUUM	1	
25	18137-52D00	·VALVE, IAC	1	
26	95569-78040	·VALVE, CHECK	1	
27	09280-29006	·O RING (D:2.ID:29.5)	1	
28	01547-06257	·BOLT	4	
29	01550-06307	·BOLT	2	
30	02112-3416B	·SCREW	3	
31	02162-0520B	·SCREW	2	
32	13144-93J00	·GUARD, THROTTLE DRUM	1	
33	09355-35754-601	·HOSE (3.5X7.5X601)	1	L:600->30
34	09355-35754-601	·HOSE (3.5X7.5X601)	1	L:600->165

FIG.75

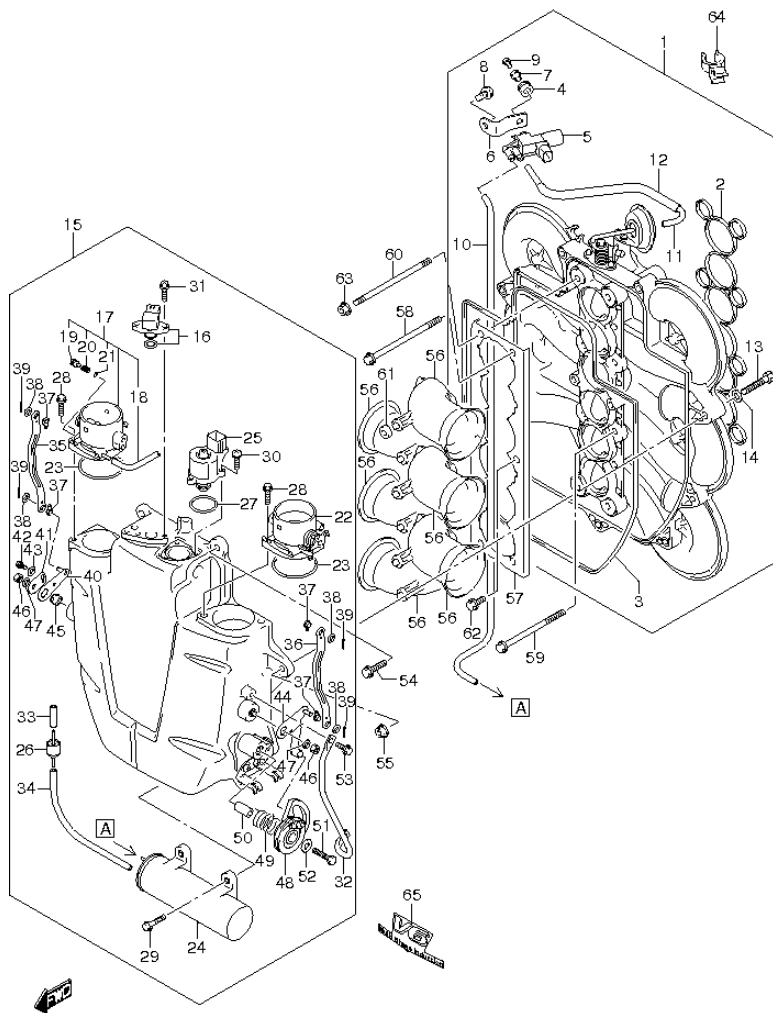


FIG. 75 (1-J-9) THROTTLE BODY (DF225Z E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
35	13583-93J00	·ARM, LINK	1	
36	13583-93J00	·ARM, LINK	1	
37	13555-93J00	·GROMMET, LINK	4	
38	13537-93J00	·WASHER, LINK	4	
39	09204-01004	·PIN	4	
40	13553-93J00	·LEVER, NO.1	1	
41	13554-93J00	·LEVER, NO.2	1	
42	02112-35087	·SCREW	1	
43	09160-05043	·WASHER (5.5X16X1.2)	1	
44	13521-93J00	·LEVER, LINK	1	
45	13514-93J00	·SPACER, LINK SHAFT	1	
46	13599-93J00	·NUT, LINK SHAFT	2	
47	13538-93J00	·WASHER, LINK SHAFT SPRING	2	
48	13541-93J00	·CAM THROTTLE	1	
49	13542-93J00	·SPRING, THROTTLE CAM	1	
50	13543-93J00	·SPACER, THROTTLE CAM	1	
51	01500-06307	·BOLT	2	
52	09160-06036	·WASHER (6.5X18X1.5)	1	
53	01550-06167	·BOLT	2	
54	01550-08307	BOLT	7	
55	08316-10087	NUT	2	
56	13132-93J00	FUNNEL, COLLECTOR	6	
57	13133-93J00	BRACKET, COLLECTOR FUNNEL	1	
58	09103-08182	BOLT (8X125)	2	
59	09103-08134	BOLT (8X110)	4	
60	09108-08267	STUD BOLT	2	
61	09329-06002	CUSHION	6	
62	01550-0820A	BOLT	2	
63	08316-1008A	NUT	2	
64	09408-00060	CLIP	1	
65	61436-93J10	MARK, EMBLEM V6 (MSI)	1	

FIG.76

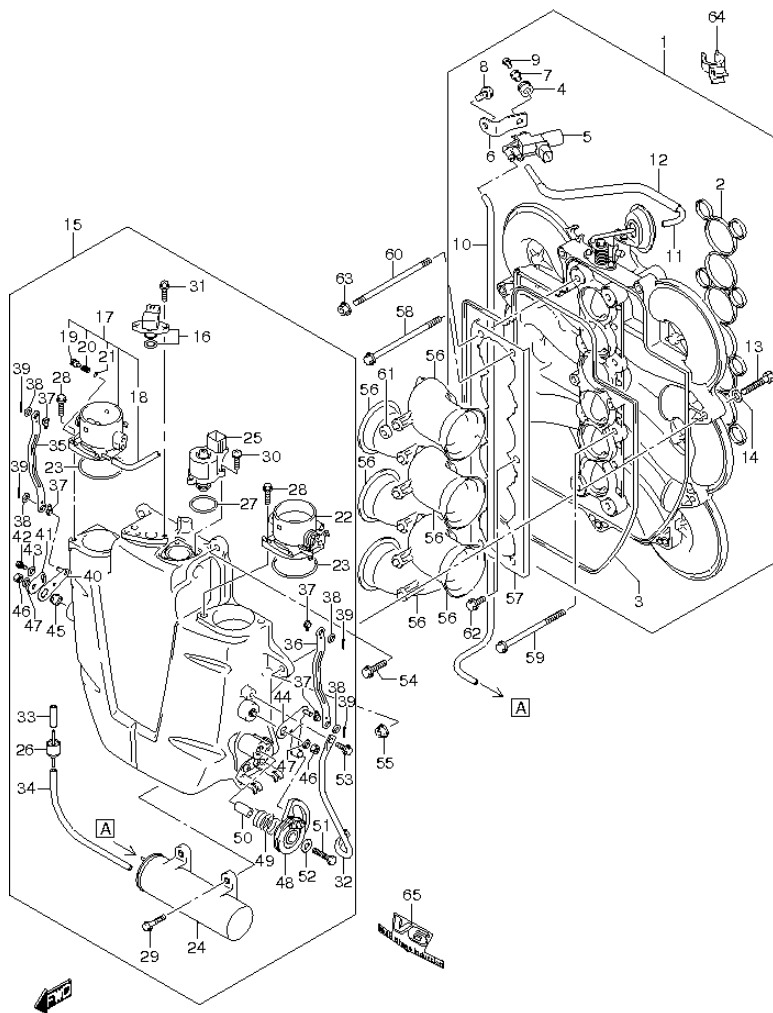


FIG.76 (1-J-10) THROTTLE BODY (DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	13130-93J21	COLLECTOR	1	
2	13139-93J00	·GASKET, COLLECTOR	1	
3	13147-93J00	·GASKET, COLLECTOR COVER	1	
4	18116-93J00	·CUSHION, VACUUM VALVE	1	
5	18117-93J00	·VALVE, VACUUM SWITCHING	1	
6	18119-93J00	·BRACKET, VACUUM VALVE	1	
7	09169-05018	·WASHER	1	
8	01550-08167	·BOLT	1	
9	02112-0512A	·SCREW	1	
10	09355-35754-00B	·HOSE (3.5X7.5X2000)	1	L:2000->610
11	09355-35754-601	·HOSE (3.5X7.5X601)	1	L:600->160
12	18498-90J00	·PROTECTOR	1	L:290->140
13	13138-93J00	·BOLT, COLLECTOR	2	
14	08322-01087	·WASHER	2	
15	13140-93J02	COVER, COLLECTOR	1	
16	18590-68H00	·SENSOR, MAP	1	
17	13310-93J01	·BODY ASSY, THROTTLE NO.1	1	
18	13312-93J00	··HOSE, BYPASS AIR	1	
19	13279-10G00	··SCREW, BYPASS AIR	1	
20	13355-93J00	··SPRING, BYPASS AIR	1	
21	13295-10G00	··O RING, BYPASS AIR SCREW	1	
22	13320-93J00	·BODY ASSY, THROTTLE NO.2	1	
23	13421-93J00	·GASKET, THROTTLE BODY	2	
24	13730-93J00	·CHAMBER, VACUUM	1	
25	18137-52D00	·VALVE, IAC	1	
26	95569-78040	·VALVE, CHECK	1	
27	09280-29006	·O RING (D:2.ID:29.5)	1	
28	01547-06257	·BOLT	4	
29	01550-06307	·BOLT	2	
30	02112-3416B	·SCREW	3	
31	02162-0520B	·SCREW	2	
32	13144-93J00	·GUARD, THROTTLE DRUM	1	
33	09355-35754-601	·HOSE (3.5X7.5X601)	1	L:600->30
34	09355-35754-601	·HOSE (3.5X7.5X601)	1	L:600->165

FIG.76

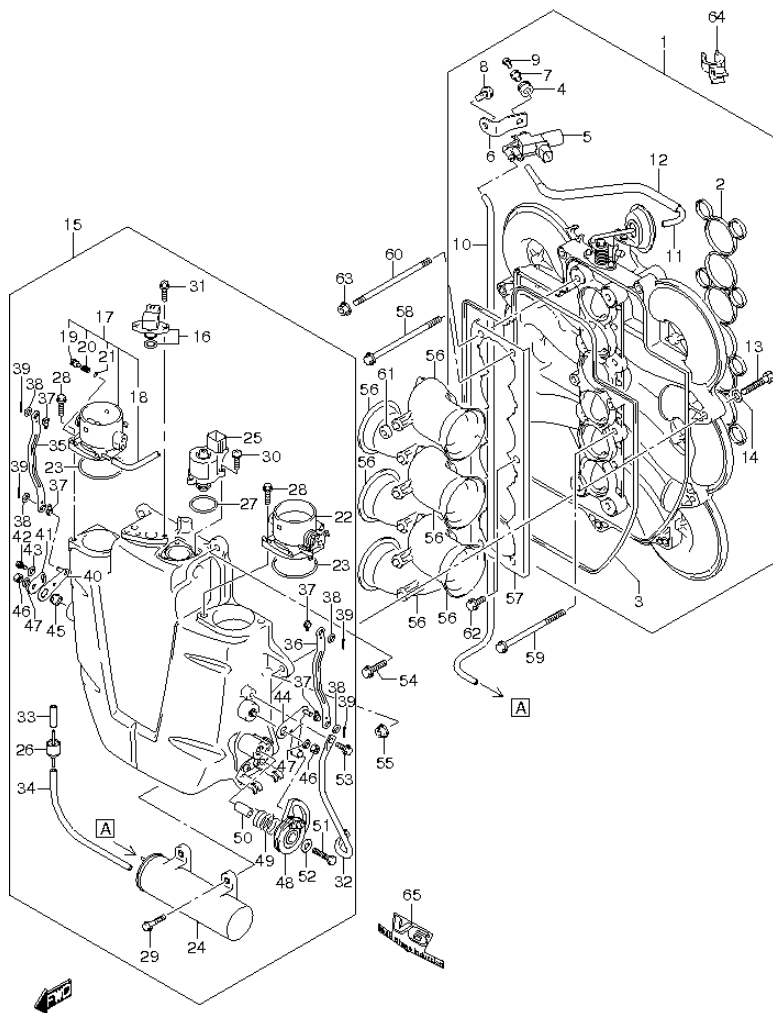


FIG.76 (1-J-11) THROTTLE BODY (DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
35	13583-93J00	·ARM, LINK	1	
36	13583-93J00	·ARM, LINK	1	
37	13555-93J00	·GROMMET, LINK	4	
38	13537-93J00	·WASHER, LINK	4	
39	09204-01004	·PIN	4	
40	13553-93J00	·LEVER, NO.1	1	
41	13554-93J00	·LEVER, NO.2	1	
42	02112-35087	·SCREW	1	
43	09160-05043	·WASHER (5.5X16X1.2)	1	
44	13521-93J00	·LEVER, LINK	1	
45	13514-93J00	·SPACER, LINK SHAFT	1	
46	13599-93J00	·NUT, LINK SHAFT	2	
47	13538-93J00	·WASHER, LINK SHAFT SPRING	2	
48	13541-93J00	·CAM THROTTLE	1	
49	13542-93J00	·SPRING, THROTTLE CAM	1	
50	13543-93J00	·SPACER, THROTTLE CAM	1	
51	01500-06307	·BOLT	2	
52	09160-06036	·WASHER (6.5X18X1.5)	1	
53	01550-06167	·BOLT	2	
54	01550-08307	BOLT	7	
55	08316-10087	NUT	2	
56	13132-93J00	FUNNEL, COLLECTOR	6	
57	13133-93J00	BRACKET, COLLECTOR FUNNEL	1	
58	09103-08182	BOLT (8X125)	2	
59	09103-08134	BOLT (8X110)	4	
60	09108-08267	STUD BOLT	2	
61	09329-06002	CUSHION	6	
62	01550-0820A	BOLT	2	
63	08316-1008A	NUT	2	
64	09408-00060	CLIP	1	
65	61436-93J10	MARK, EMBLEM V6 (MSI)	1	

FIG.77

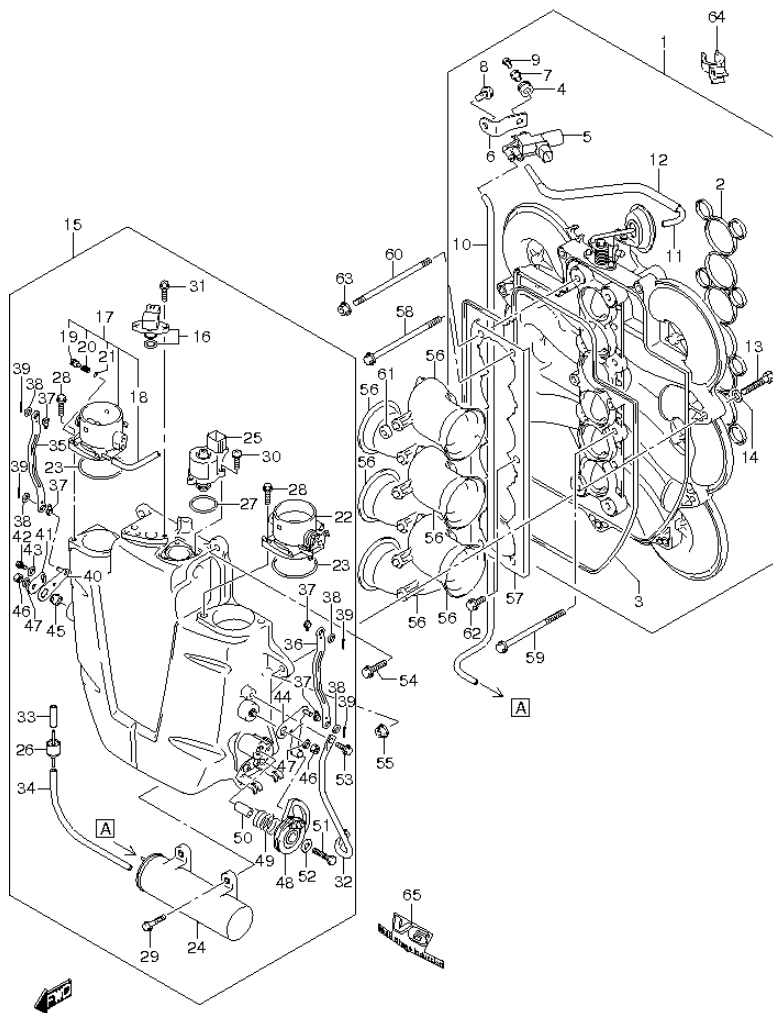


FIG.77 (1-J-12) THROTTLE BODY (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	13130-93J21	COLLECTOR	1	
2	13139-93J00	·GASKET, COLLECTOR	1	
3	13147-93J00	·GASKET, COLLECTOR COVER	1	
4	18116-93J00	·CUSHION, VACUUM VALVE	1	
5	18117-93J00	·VALVE, VACUUM SWITCHING	1	
6	18119-93J00	·BRACKET, VACUUM VALVE	1	
7	09169-05018	·WASHER	1	
8	01550-08167	·BOLT	1	
9	02112-0512A	·SCREW	1	
10	09355-35754-00B	·HOSE (3.5X7.5X2000)	1	L:2000->610
11	09355-35754-601	·HOSE (3.5X7.5X601)	1	L:600->160
12	18498-90J00	·PROTECTOR	1	L:290->140
13	13138-93J00	·BOLT, COLLECTOR	2	
14	08322-01087	·WASHER	2	
15	13140-93J02	COVER, COLLECTOR	1	
16	18590-68H00	·SENSOR, MAP	1	
17	13310-93J01	·BODY ASSY, THROTTLE NO.1	1	
18	13312-93J00	··HOSE, BYPASS AIR	1	
19	13279-10G00	··SCREW, BYPASS AIR	1	
20	13355-93J00	··SPRING, BYPASS AIR	1	
21	13295-10G00	··O RING, BYPASS AIR SCREW	1	
22	13320-93J00	·BODY ASSY, THROTTLE NO.2	1	
23	13421-93J00	·GASKET, THROTTLE BODY	2	
24	13730-93J00	·CHAMBER, VACUUM	1	
25	18137-52D00	·VALVE, IAC	1	
26	95569-78040	·VALVE, CHECK	1	
27	09280-29006	·O RING (D:2.ID:29.5)	1	
28	01547-06257	·BOLT	4	
29	01550-06307	·BOLT	2	
30	02112-3416B	·SCREW	3	
31	02162-0520B	·SCREW	2	
32	13144-93J00	·GUARD, THROTTLE DRUM	1	
33	09355-35754-601	·HOSE (3.5X7.5X601)	1	L:600->30
34	09355-35754-601	·HOSE (3.5X7.5X601)	1	L:600->165

FIG.77

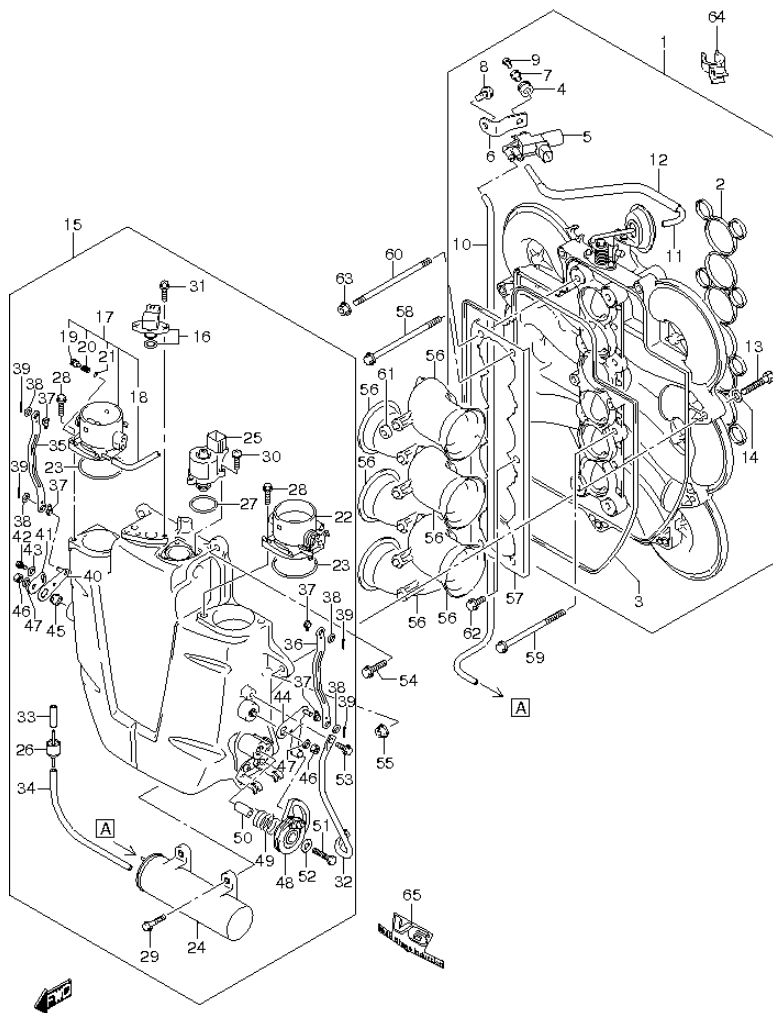


FIG.77 (1-J-13) THROTTLE BODY (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
35	13583-93J00	·ARM, LINK	1	
36	13583-93J00	·ARM, LINK	1	
37	13555-93J00	·GROMMET, LINK	4	
38	13537-93J00	·WASHER, LINK	4	
39	09204-01004	·PIN	4	
40	13553-93J00	·LEVER, NO.1	1	
41	13554-93J00	·LEVER, NO.2	1	
42	02112-35087	·SCREW	1	
43	09160-05043	·WASHER (5.5X16X1.2)	1	
44	13521-93J00	·LEVER, LINK	1	
45	13514-93J00	·SPACER, LINK SHAFT	1	
46	13599-93J00	·NUT, LINK SHAFT	2	
47	13538-93J00	·WASHER, LINK SHAFT SPRING	2	
48	13541-93J00	·CAM THROTTLE	1	
49	13542-93J00	·SPRING, THROTTLE CAM	1	
50	13543-93J00	·SPACER, THROTTLE CAM	1	
51	01500-06307	·BOLT	2	
52	09160-06036	·WASHER (6.5X18X1.5)	1	
53	01550-06167	·BOLT	2	
54	01550-08307	BOLT	7	
55	08316-10087	NUT	2	
56	13132-93J00	FUNNEL, COLLECTOR	6	
57	13133-93J00	BRACKET, COLLECTOR FUNNEL	1	
58	09103-08182	BOLT (8X125)	2	
59	09103-08134	BOLT (8X110)	4	
60	09108-08267	STUD BOLT	2	
61	09329-06002	CUSHION	6	
62	01550-0820A	BOLT	2	
63	08316-1008A	NUT	2	
64	09408-00060	CLIP	1	
65	61436-93J10	MARK, EMBLEM V6 (MSI)	1	

FIG.78

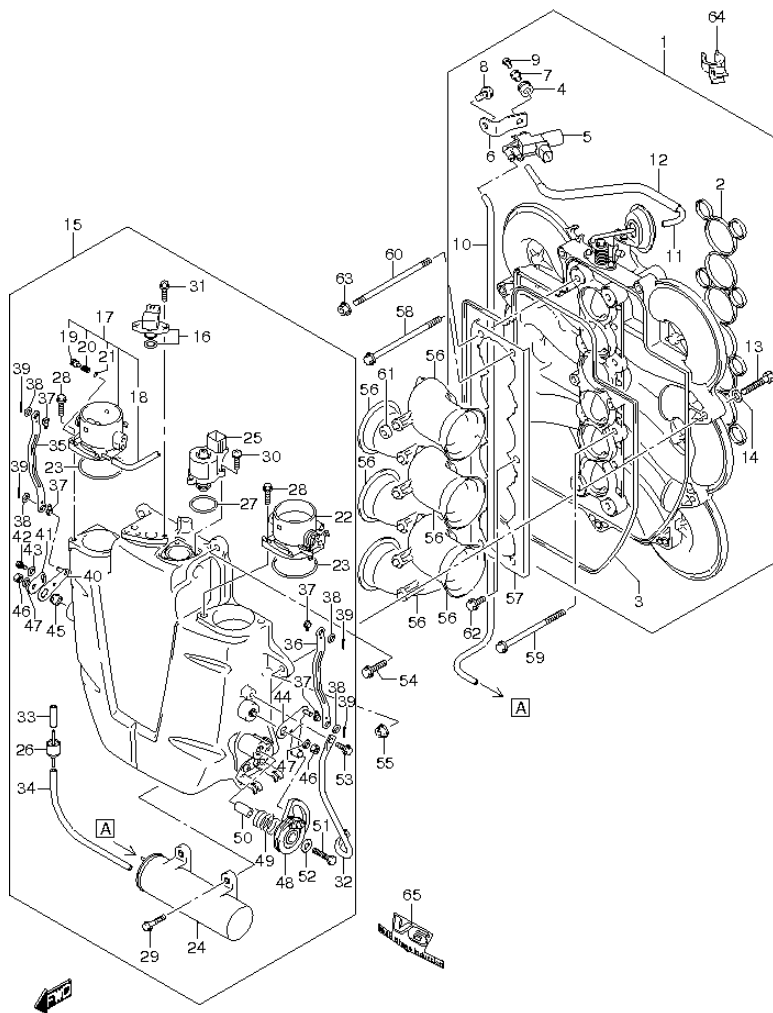


FIG.78 (1-J-14) THROTTLE BODY (DF250T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	13130-93J21	COLLECTOR	1	
2	13139-93J00	·GASKET, COLLECTOR	1	
3	13147-93J00	·GASKET, COLLECTOR COVER	1	
4	18116-93J00	·CUSHION, VACUUM VALVE	1	
5	18117-93J00	·VALVE, VACUUM SWITCHING	1	
6	18119-93J00	·BRACKET, VACUUM VALVE	1	
7	09169-05018	·WASHER	1	
8	01550-08167	·BOLT	1	
9	02112-0512A	·SCREW	1	
10	09355-35754-00B	·HOSE (3.5X7.5X2000)	1	L:2000->610
11	09355-35754-601	·HOSE (3.5X7.5X601)	1	L:600->160
12	18498-90J00	·PROTECTOR	1	L:290->140
13	13138-93J00	·BOLT, COLLECTOR	2	
14	08322-01087	·WASHER	2	
15	13140-93J02	COVER, COLLECTOR	1	
16	18590-68H00	·SENSOR, MAP	1	
17	13310-93J01	·BODY ASSY, THROTTLE NO.1	1	
18	13312-93J00	··HOSE, BYPASS AIR	1	
19	13279-10G00	··SCREW, BYPASS AIR	1	
20	13355-93J00	··SPRING, BYPASS AIR	1	
21	13295-10G00	··O RING, BYPASS AIR SCREW	1	
22	13320-93J00	·BODY ASSY, THROTTLE NO.2	1	
23	13421-93J00	·GASKET, THROTTLE BODY	2	
24	13730-93J00	·CHAMBER, VACUUM	1	
25	18137-52D00	·VALVE, IAC	1	
26	95569-78040	·VALVE, CHECK	1	
27	09280-29006	·O RING (D:2.ID:29.5)	1	
28	01547-06257	·BOLT	4	
29	01550-06307	·BOLT	2	
30	02112-3416B	·SCREW	3	
31	02162-0520B	·SCREW	2	
32	13144-93J00	·GUARD, THROTTLE DRUM	1	
33	09355-35754-601	·HOSE (3.5X7.5X601)	1	L:600->30
34	09355-35754-601	·HOSE (3.5X7.5X601)	1	L:600->165

FIG.78

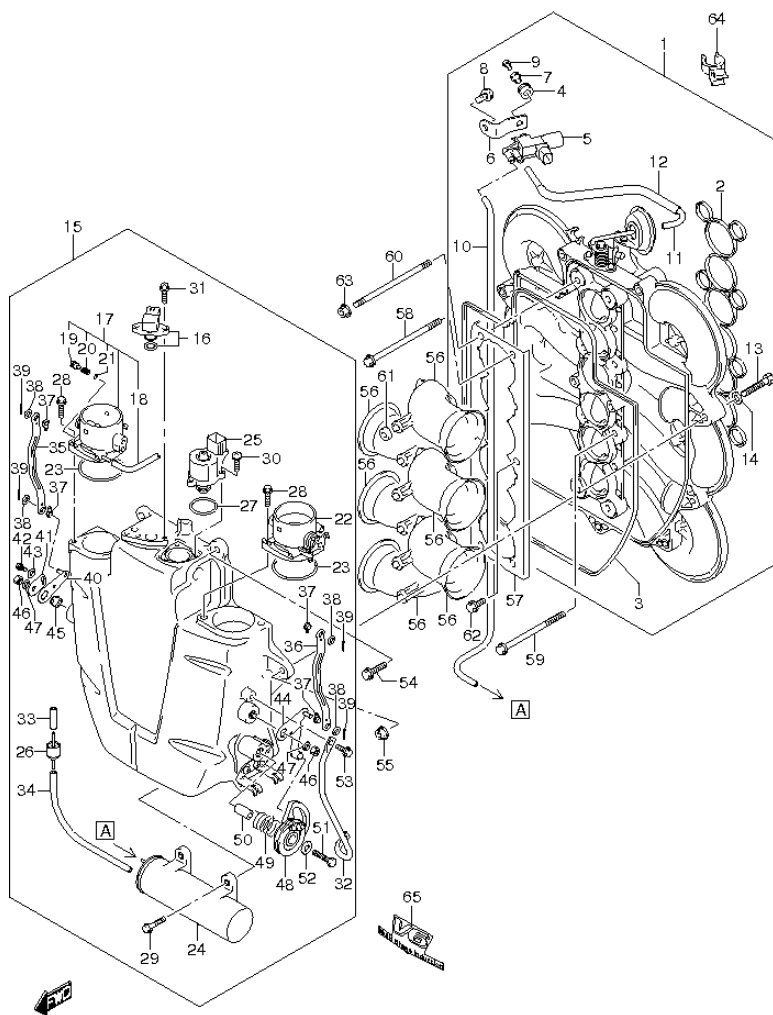


FIG.78 (1-J-15) THROTTLE BODY (DF250T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
35	13583-93J00	·ARM, LINK	1	
36	13583-93J00	·ARM, LINK	1	
37	13555-93J00	·GROMMET, LINK	4	
38	13537-93J00	·WASHER, LINK	4	
39	09204-01004	·PIN	4	
40	13553-93J00	·LEVER, NO.1	1	
41	13554-93J00	·LEVER, NO.2	1	
42	02112-35087	·SCREW	1	
43	09160-05043	·WASHER (5.5X16X1.2)	1	
44	13521-93J00	·LEVER, LINK	1	
45	13514-93J00	·SPACER, LINK SHAFT	1	
46	13599-93J00	·NUT, LINK SHAFT	2	
47	13538-93J00	·WASHER, LINK SHAFT SPRING	2	
48	13541-93J00	·CAM THROTTLE	1	
49	13542-93J00	·SPRING, THROTTLE CAM	1	
50	13543-93J00	·SPACER, THROTTLE CAM	1	
51	01500-06307	·BOLT	2	
52	09160-06036	·WASHER (6.5X18X1.5)	1	
53	01550-06167	·BOLT	2	
54	01550-08307	BOLT	7	
55	08316-10087	NUT	2	
56	13132-93J00	FUNNEL, COLLECTOR	6	
57	13133-93J00	BRACKET, COLLECTOR FUNNEL	1	
58	09103-08182	BOLT (8X125)	2	
59	09103-08134	BOLT (8X110)	4	
60	09108-08267	STUD BOLT	2	
61	09329-06002	CUSHION	6	
62	01550-0820A	BOLT	2	
63	08316-1008A	NUT	2	
64	09408-00060	CLIP	1	
65	61436-93J10	MARK, EMBLEM V6 (MSI)	1	

FIG.79

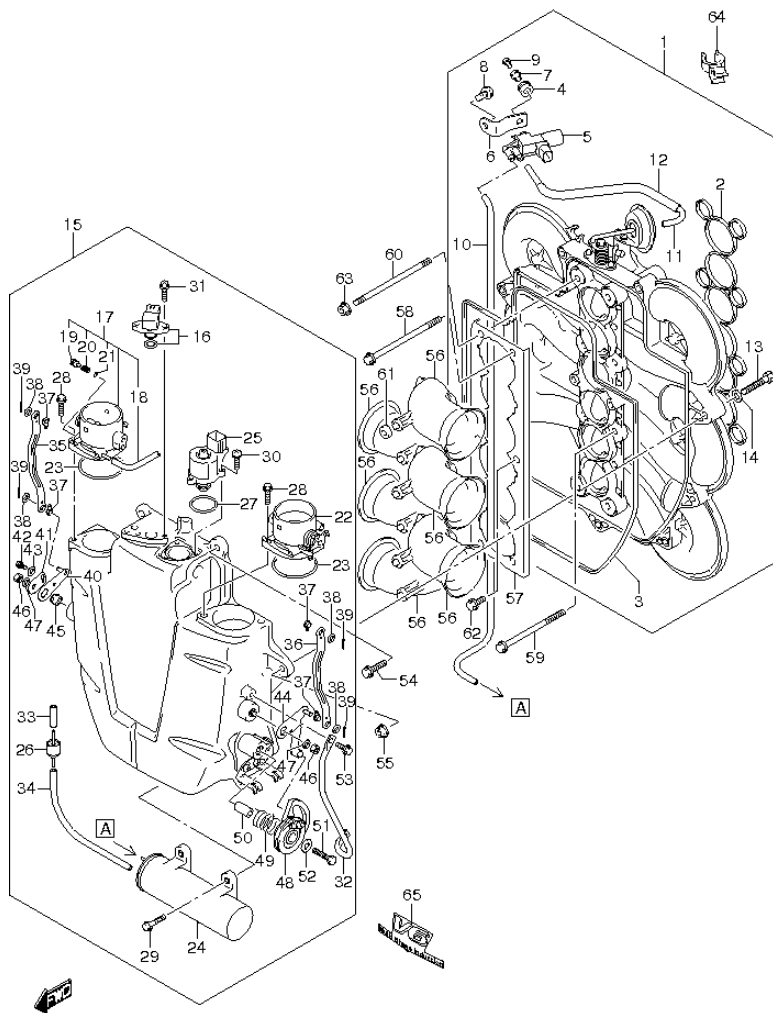


FIG.79 (1-K-2) THROTTLE BODY (DF250Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13130-93J21	COLLECTOR	1	
2	13139-93J00	·GASKET, COLLECTOR	1	
3	13147-93J00	·GASKET, COLLECTOR COVER	1	
4	18116-93J00	·CUSHION, VACUUM VALVE	1	
5	18117-93J00	·VALVE, VACUUM SWITCHING	1	
6	18119-93J00	·BRACKET, VACUUM VALVE	1	
7	09169-05018	·WASHER	1	
8	01550-08167	·BOLT	1	
9	02112-0512A	·SCREW	1	
10	09355-35754-00B	·HOSE (3.5X7.5X2000)	1	L:2000->610
11	09355-35754-601	·HOSE (3.5X7.5X601)	1	L:600->160
12	18498-90J00	·PROTECTOR	1	L:290->140
13	13138-93J00	·BOLT, COLLECTOR	2	
14	08322-01087	·WASHER	2	
15	13140-93J02	COVER, COLLECTOR	1	
16	18590-68H00	·SENSOR, MAP	1	
17	13310-93J01	·BODY ASSY, THROTTLE NO.1	1	
18	13312-93J00	··HOSE, BYPASS AIR	1	
19	13279-10G00	··SCREW, BYPASS AIR	1	
20	13355-93J00	··SPRING, BYPASS AIR	1	
21	13295-10G00	··O RING, BYPASS AIR SCREW	1	
22	13320-93J00	·BODY ASSY, THROTTLE NO.2	1	
23	13421-93J00	·GASKET, THROTTLE BODY	2	
24	13730-93J00	·CHAMBER, VACUUM	1	
25	18137-52D00	·VALVE, IAC	1	
26	95569-78040	·VALVE, CHECK	1	
27	09280-29006	·O RING (D:2.ID:29.5)	1	
28	01547-06257	·BOLT	4	
29	01550-06307	·BOLT	2	
30	02112-3416B	·SCREW	3	
31	02162-0520B	·SCREW	2	
32	13144-93J00	·GUARD, THROTTLE DRUM	1	
33	09355-35754-601	·HOSE (3.5X7.5X601)	1	L:600->30
34	09355-35754-601	·HOSE (3.5X7.5X601)	1	L:600->165

FIG.79

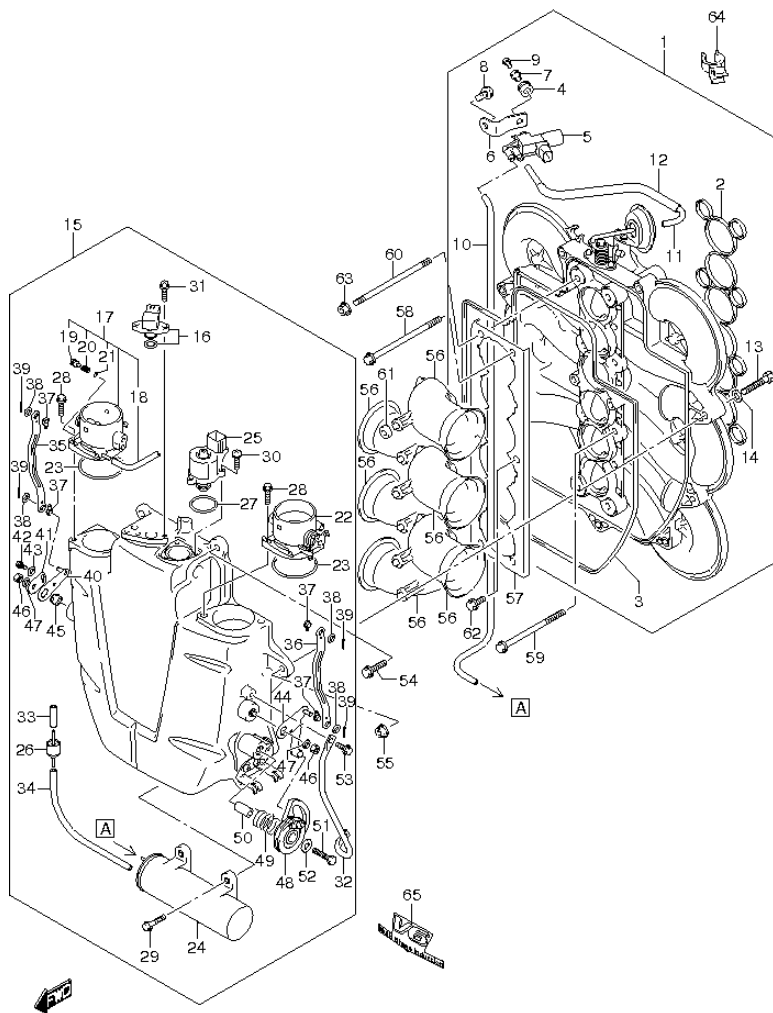


FIG.79 (1-K-3) THROTTLE BODY (DF250Z E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
35	13583-93J00	·ARM, LINK	1	
36	13583-93J00	·ARM, LINK	1	
37	13555-93J00	·GROMMET, LINK	4	
38	13537-93J00	·WASHER, LINK	4	
39	09204-01004	·PIN	4	
40	13553-93J00	·LEVER, NO.1	1	
41	13554-93J00	·LEVER, NO.2	1	
42	02112-35087	·SCREW	1	
43	09160-05043	·WASHER (5.5X16X1.2)	1	
44	13521-93J00	·LEVER, LINK	1	
45	13514-93J00	·SPACER, LINK SHAFT	1	
46	13599-93J00	·NUT, LINK SHAFT	2	
47	13538-93J00	·WASHER, LINK SHAFT SPRING	2	
48	13541-93J00	·CAM THROTTLE	1	
49	13542-93J00	·SPRING, THROTTLE CAM	1	
50	13543-93J00	·SPACER, THROTTLE CAM	1	
51	01500-06307	·BOLT	2	
52	09160-06036	·WASHER (6.5X18X1.5)	1	
53	01550-06167	·BOLT	2	
54	01550-08307	BOLT	7	
55	08316-10087	NUT	2	
56	13132-93J00	FUNNEL, COLLECTOR	6	
57	13133-93J00	BRACKET, COLLECTOR FUNNEL	1	
58	09103-08182	BOLT (8X125)	2	
59	09103-08134	BOLT (8X110)	4	
60	09108-08267	STUD BOLT	2	
61	09329-06002	CUSHION	6	
62	01550-0820A	BOLT	2	
63	08316-1008A	NUT	2	
64	09408-00060	CLIP	1	
65	61436-93J10	MARK, EMBLEM V6 (MSI)	1	

FIG.80

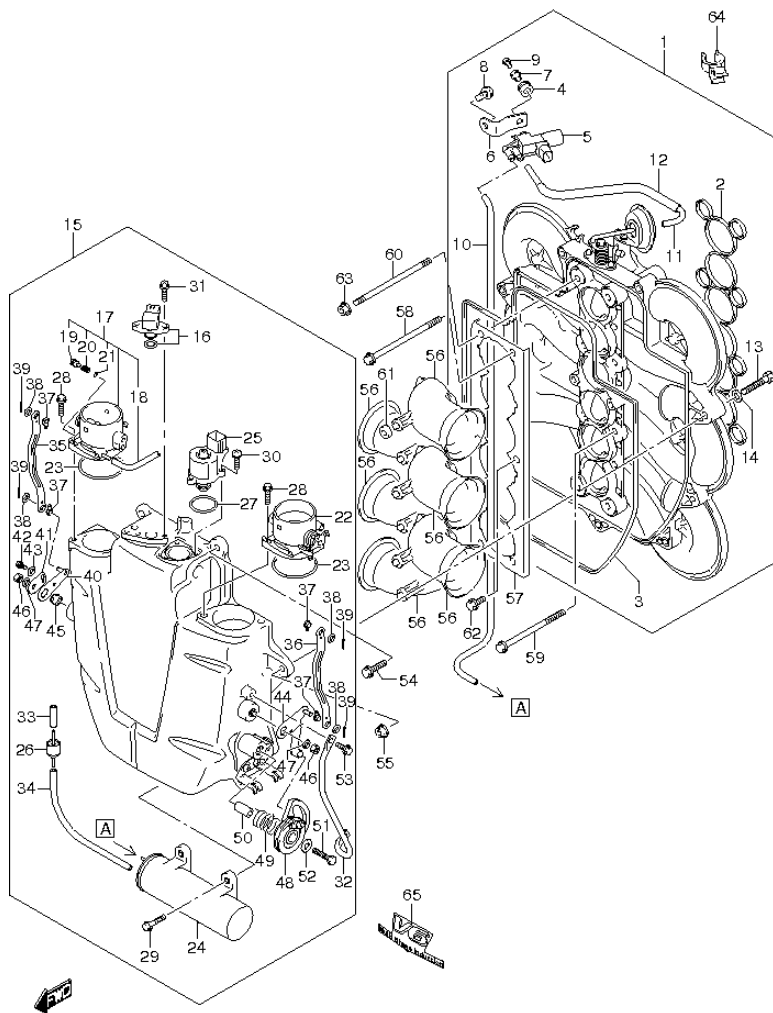


FIG. 80 (1-K-4) THROTTLE BODY (DF250Z F40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	13130-93J21	COLLECTOR	1	
2	13139-93J00	·GASKET, COLLECTOR	1	
3	13147-93J00	·GASKET, COLLECTOR COVER	1	
4	18116-93J00	·CUSHION, VACUUM VALVE	1	
5	18117-93J00	·VALVE, VACUUM SWITCHING	1	
6	18119-93J00	·BRACKET, VACUUM VALVE	1	
7	09169-05018	·WASHER	1	
8	01550-08167	·BOLT	1	
9	02112-0512A	·SCREW	1	
10	09355-35754-00B	·HOSE (3.5X7.5X2000)	1	L:2000->610
11	09355-35754-601	·HOSE (3.5X7.5X601)	1	L:600->160
12	18498-90J00	·PROTECTOR	1	L:290->140
13	13138-93J00	·BOLT, COLLECTOR	2	
14	08322-01087	·WASHER	2	
15	13140-93J02	COVER, COLLECTOR	1	
16	18590-68H00	·SENSOR, MAP	1	
17	13310-93J01	·BODY ASSY, THROTTLE NO.1	1	
18	13312-93J00	··HOSE, BYPASS AIR	1	
19	13279-10G00	··SCREW, BYPASS AIR	1	
20	13355-93J00	··SPRING, BYPASS AIR	1	
21	13295-10G00	··O RING, BYPASS AIR SCREW	1	
22	13320-93J00	·BODY ASSY, THROTTLE NO.2	1	
23	13421-93J00	·GASKET, THROTTLE BODY	2	
24	13730-93J00	·CHAMBER, VACUUM	1	
25	18137-52D00	·VALVE, IAC	1	
26	95569-78040	·VALVE, CHECK	1	
27	09280-29006	·O RING (D:2.ID:29.5)	1	
28	01547-06257	·BOLT	4	
29	01550-06307	·BOLT	2	
30	02112-3416B	·SCREW	3	
31	02162-0520B	·SCREW	2	
32	13144-93J00	·GUARD, THROTTLE DRUM	1	
33	09355-35754-601	·HOSE (3.5X7.5X601)	1	L:600->30
34	09355-35754-601	·HOSE (3.5X7.5X601)	1	L:600->165

FIG.80

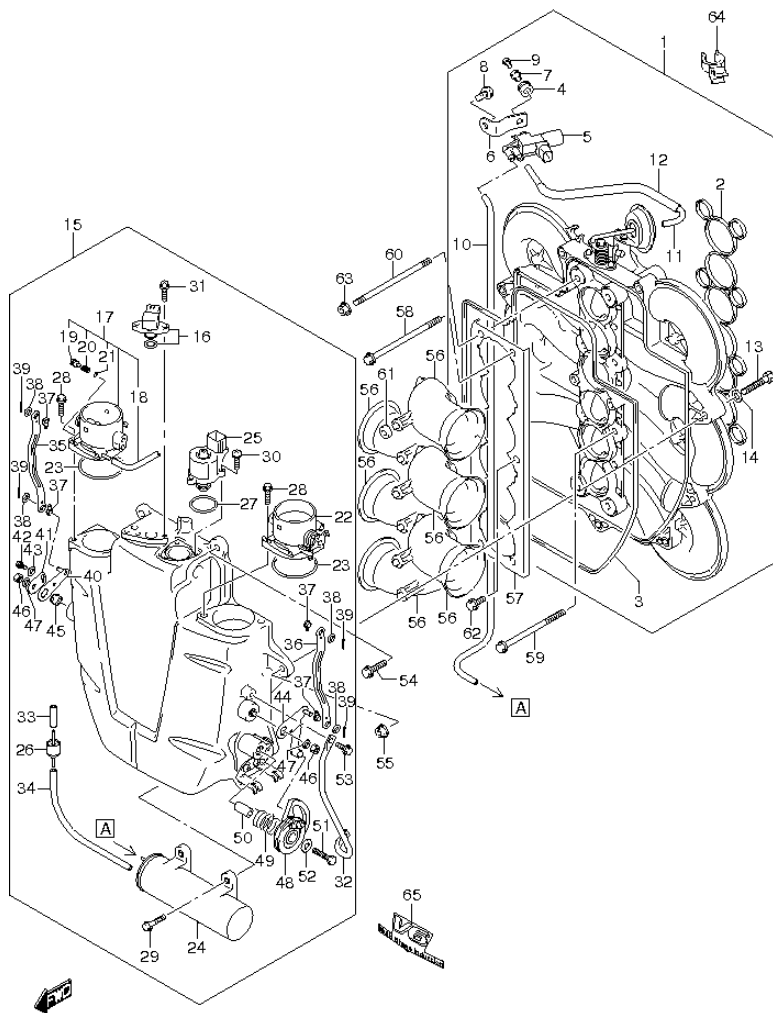


FIG. 80 (1-K-5) THROTTLE BODY (DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
35	13583-93J00	·ARM, LINK	1	
36	13583-93J00	·ARM, LINK	1	
37	13555-93J00	·GROMMET, LINK	4	
38	13537-93J00	·WASHER, LINK	4	
39	09204-01004	·PIN	4	
40	13553-93J00	·LEVER, NO.1	1	
41	13554-93J00	·LEVER, NO.2	1	
42	02112-35087	·SCREW	1	
43	09160-05043	·WASHER (5.5X16X1.2)	1	
44	13521-93J00	·LEVER, LINK	1	
45	13514-93J00	·SPACER, LINK SHAFT	1	
46	13599-93J00	·NUT, LINK SHAFT	2	
47	13538-93J00	·WASHER, LINK SHAFT SPRING	2	
48	13541-93J00	·CAM THROTTLE	1	
49	13542-93J00	·SPRING, THROTTLE CAM	1	
50	13543-93J00	·SPACER, THROTTLE CAM	1	
51	01500-06307	·BOLT	2	
52	09160-06036	·WASHER (6.5X18X1.5)	1	
53	01550-06167	·BOLT	2	
54	01550-08307	BOLT	7	
55	08316-10087	NUT	2	
56	13132-93J00	FUNNEL, COLLECTOR	6	
57	13133-93J00	BRACKET, COLLECTOR FUNNEL	1	
58	09103-08182	BOLT (8X125)	2	
59	09103-08134	BOLT (8X110)	4	
60	09108-08267	STUD BOLT	2	
61	09329-06002	CUSHION	6	
62	01550-0820A	BOLT	2	
63	08316-1008A	NUT	2	
64	09408-00060	CLIP	1	
65	61436-93J10	MARK, EMBLEM V6 (MSI)	1	

FIG.81

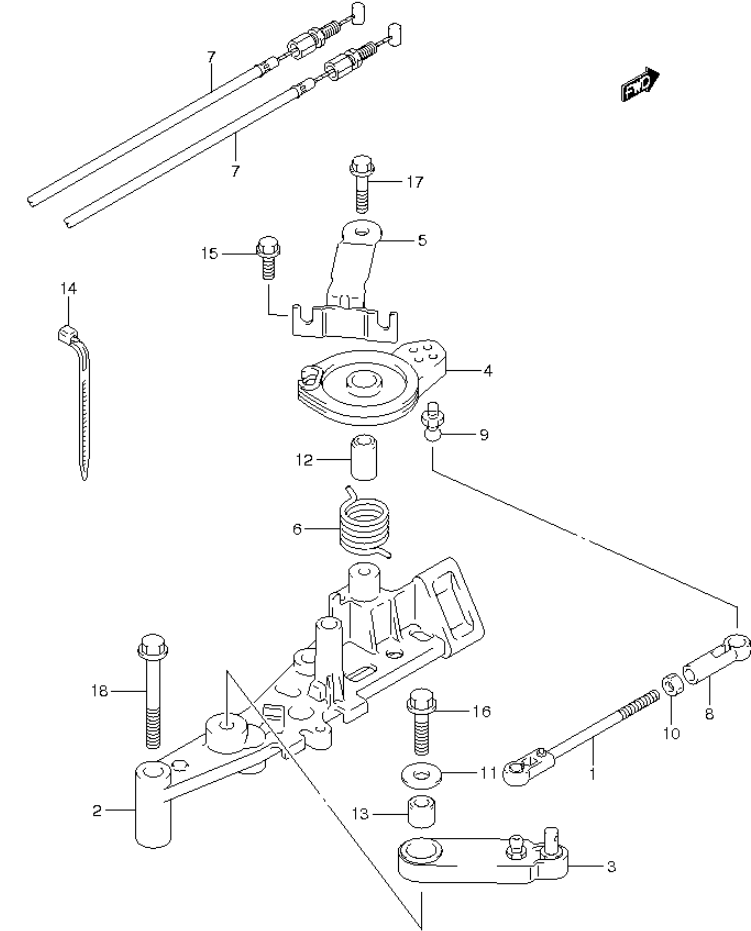


FIG. 81 (1-K-6) THROTTLE ROD

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	13510-93J00	ROD, THROTTLE NO.1	1	
2	19115-93J01	HOLDER, THROTTLE LEVER	1	
3	19121-93J02	LEVER, THROTTLE NO.1	1	
4	19148-93J00	DRUM, THROTTLE	1	
5	19184-93J00	BRACKET, THROTTLE CABLE	1	
6	19185-93J00	SPRING, THROTTLE LEVER	1	
7	63610-93J00	CABLE, THROTTLE	2	
8	67463-95200	CONNECTOR, THROTTLE ROD	1	
9	09119-06047	PIVOT	1	
10	09140-05005	NUT	1	
11	09160-06066	WASHER (6.5X20X1.6)	1	
12	09180-06186	SPACER (6.2X12.6X21)	1	
13	09180-06230	SPACER (6.2X12.6X12.5)	1	
14	09407-11401	CLAMP (L:95)	1	
15	01550-06167	BOLT	1	
16	01550-06257	BOLT	1	
17	01550-06357	BOLT	1	
18	01550-08607	BOLT	2	

FIG.82

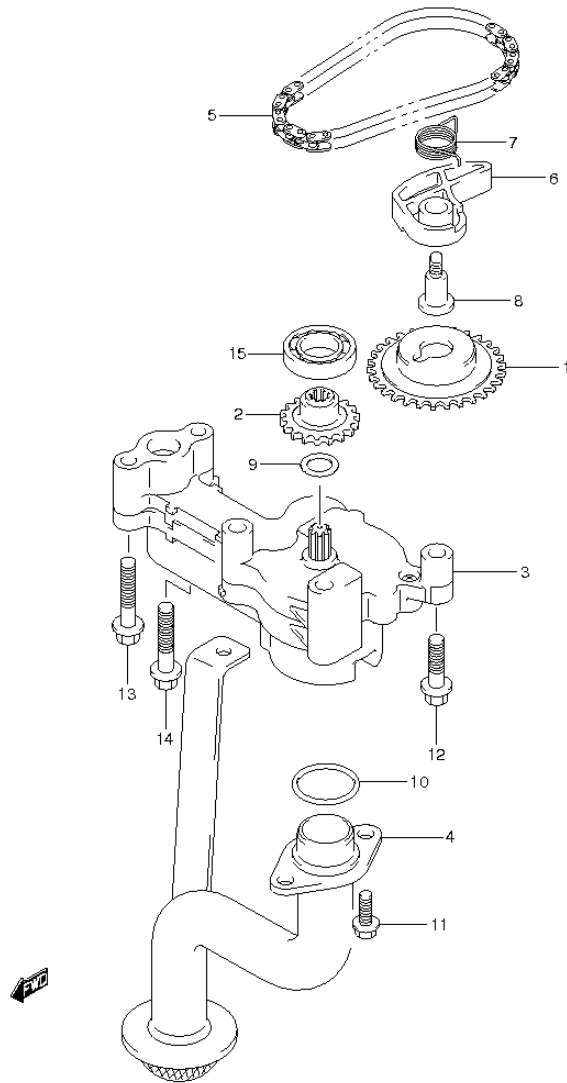


FIG. 82 (1-K-7) OIL PUMP

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	12632-93J11	SPROCKET, OIL PUMP DRIVE	1	
2	16113-93J10	SPROCKET, OIL PUMP DRIVEN	1	
3	16400-93J02	PUMP ASSY, OIL	1	
4	16520-93J00	STRAINER, OIL PUMP	1	
5	16760-93J00	CHAIN, OIL PUMP DRIVE	1	
6	16781-93J00	TENSIONER, OIL PUMP CHAIN	1	
7	16782-93J00	SPRING, OIL PUMP TENSIONER	1	
8	16783-93J01	BOLT, OIL PUMP TENSIONER	1	
9	09181-12158	SHIM (12X20X0.5)	1	
10	09280-22020	O RING (D:2.4,ID:21.8)	2	
11	01550-0616A	BOLT	3	
12	01550-0845A	BOLT	1	
13	01550-0865A	BOLT	3	
14	01550-0885A	BOLT	1	
15	08110-60020	BEARING	1	

FIG.83

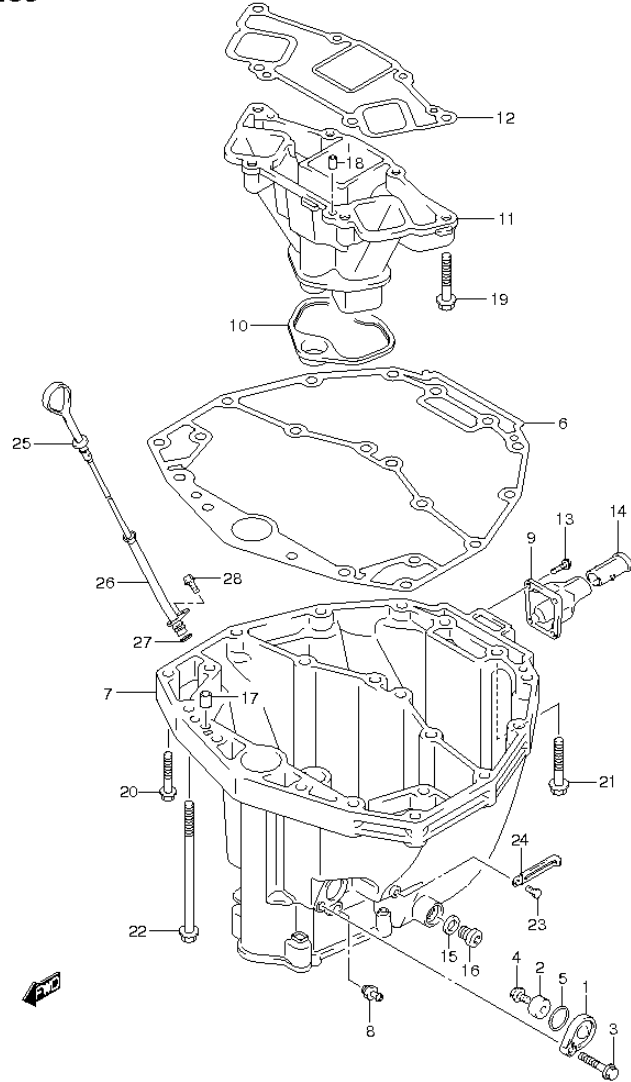


FIG.83 (1-K-8) OIL PAN

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11261-93J00-0EP	COVER, PROTECTION ANODE (BLACK)	1	
2-1	55321-87J00	ANODE, PROTECTION	1	OPT
2-2	55321-87J10	ANODE (MAGNESIUM)	1	
3	29103-93J30	BOLT, ANODE COVER	1	
4	09103-06281	BOLT (6X14)	1	
5	09280-22019	O RING (D:1.9,ID:21.8)	1	
6	11489-93J00	GASKET, OIL PAN	1	
7	11501-93J02-0EP	PAN, OIL (BLACK)	1	
8	11591-93J10	UNION, OIL PAN	1	
9	11541-93J00-0EP	PIPE, EXHAUST (BLACK)	1	
10	14154-93J01	SEAL, EXHAUST TUBE	1	
11	14211-93J00	TUBE, EXHAUST	1	
12	14212-93J00	GASKET, EXHAUST TUBE	1	
13	29116-93J00	BOLT, EXHAUST PIPE	4	
14	11435-93J00	PIPE, EXHAUST RELEASE	1	
15	09168-12012	GASKET (12.5X20X2.5)	1	
16	09248-12009	PLUG (12X18.65)	1	
17	09202-08006	PIN (8X12)	2	
18	09202-08006	PIN (8X12)	2	
19	01550-1050A	BOLT	4	
20	09116-08128	BOLT (8X40)	10	
21	09116-10175	BOLT (10X50)	2	
22	09116-10146	BOLT (10X195)	4	
23	29103-93J00	BOLT, SPEEDOMETER HOSE CLAMP	1	
24	29404-93J10	CLAMP, SPEEDOMETER HOSE	1	
25	16910-93J00	GAUGE, OIL LEVEL	1	
26	16930-93J00	GUIDE, OIL LEVEL GAUGE	1	
27	09280-09008	O RING (D:2.1,ID:8.8)	1	
28	01550-06127	BOLT	1	

FIG.84

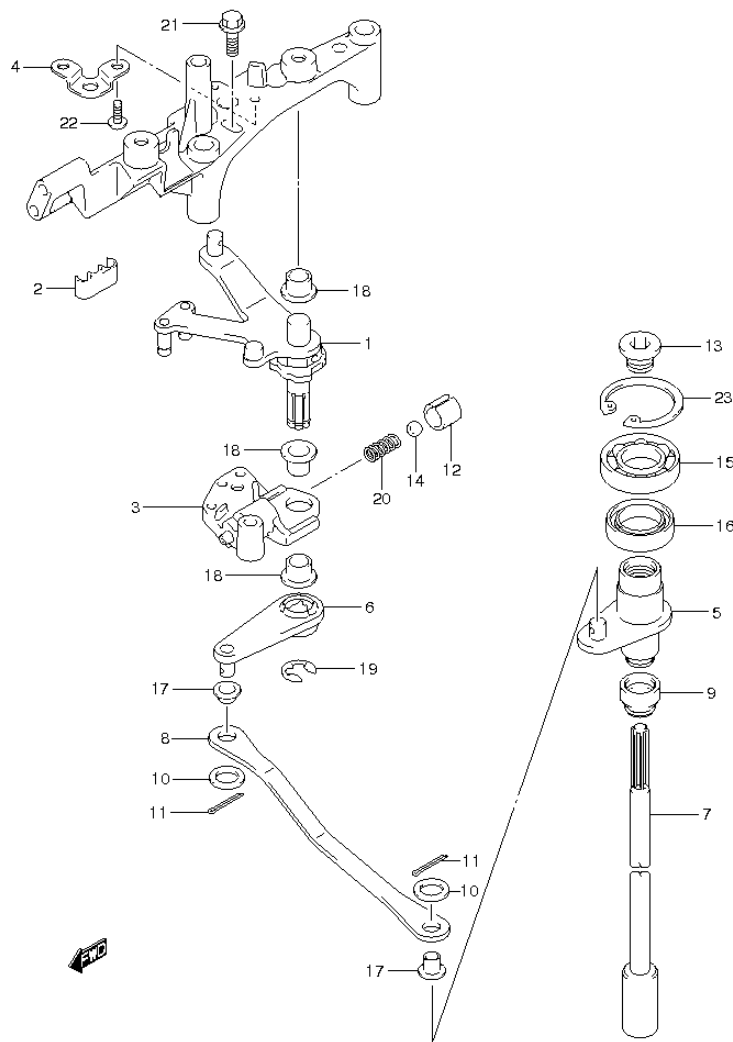


FIG. 84 (1-K-9) CLUTCH SHAFT (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	21100-93J00	LEVER, CLUTCH	1	
2	21131-93J00	BUSH, CLUTCH LEVER	1	
3	21151-93J00	HOLDER, CLUTCH LEVER	1	
4	21155-93J00	PLATE, SHIFT LEVER	1	
5	21210-93J00	SHAFT, CLUTCH	1	
6	21230-93J00	ARM, CLUTCH SHAFT	1	
7-1	23111-93J00	ROD, CLUTCH (UL)	1	W/TRANSOM(X,XX)
7-2	23111-93J10	ROD, CLUTCH (L)	1	W/TRANSOM(L)
8	23115-93J00	LINK, CLUTCH LEVER	1	
9	25223-94400	COVER, CLUTCH ROD	1	
10	09160-06094	WASHER (6.5X15X1.5)	2	
11	09204-01006	PIN	2	
12	09205-10006	SPRING PIN (10.2X10)	1	
13	09248-12011	PLUG (12X9)	1	
14	09260-10005	BALL	1	
15	09262-17019	BEARING (17X35X8)	1	
16	09289-18001	OIL SEAL (18X30X8)	1	
17	09306-06004	BUSH	2	
18	09306-10001	BUSH	3	
19	09383-08004	E RING	1	
20	09440-07051	SPRING	1	
21	01550-06207	BOLT	1	
22	02142-05107	SCREW	2	
23	08331-41359	CIRCLIP	1	

FIG.85

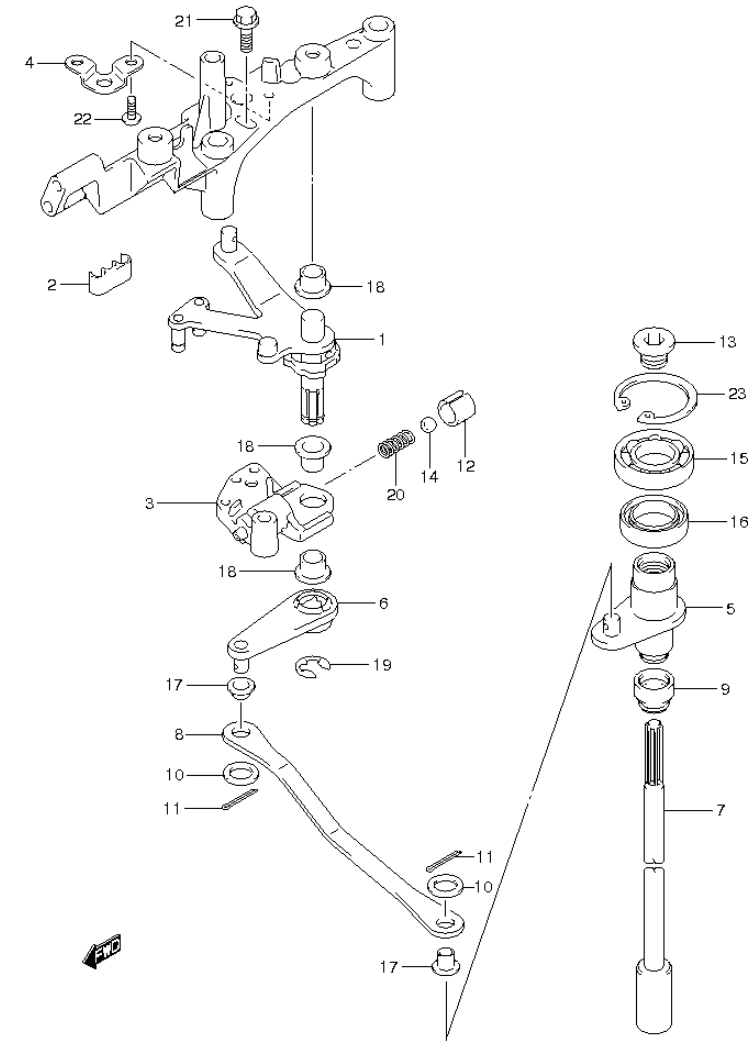


FIG. 85 (1-K-10) CLUTCH SHAFT (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	21100-93J00	LEVER, CLUTCH	1	
2	21131-93J00	BUSH, CLUTCH LEVER	1	
3	21151-93J00	HOLDER, CLUTCH LEVER	1	
4	21155-93J00	PLATE, SHIFT LEVER	1	
5	21210-93J00	SHAFT, CLUTCH	1	
6	21230-93J00	ARM, CLUTCH SHAFT	1	
7-1	23111-93J00	ROD, CLUTCH (UL)	1	W/TRANSOM(X)
7-2	23111-93J10	ROD, CLUTCH (L)	1	W/TRANSOM(L)
8	23115-93J00	LINK, CLUTCH LEVER	1	
9	25223-94400	COVER, CLUTCH ROD	1	
10	09160-06094	WASHER (6.5X15X1.5)	2	
11	09204-01006	PIN	2	
12	09205-10006	SPRING PIN (10.2X10)	1	
13	09248-12011	PLUG (12X9)	1	
14	09260-10005	BALL	1	
15	09262-17019	BEARING (17X35X8)	1	
16	09289-18001	OIL SEAL (18X30X8)	1	
17	09306-06004	BUSH	2	
18	09306-10001	BUSH	3	
19	09383-08004	E RING	1	
20	09440-07051	SPRING	1	
21	01550-06207	BOLT	1	
22	02142-05107	SCREW	2	
23	08331-41359	CIRCLIP	1	

FIG.86

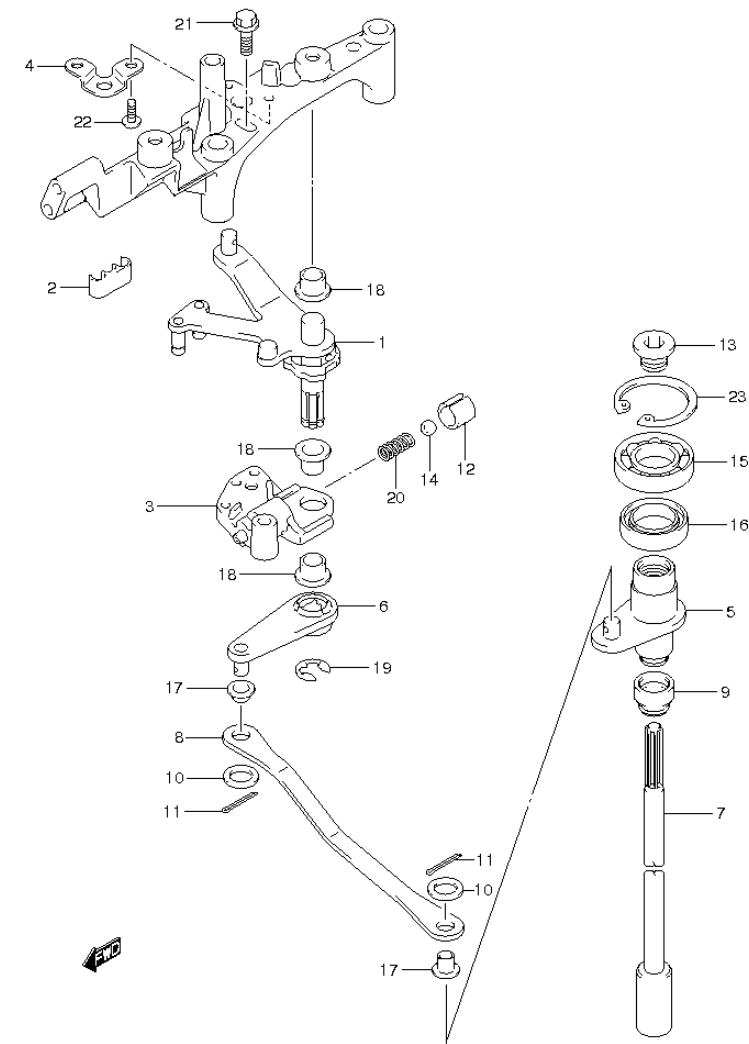


FIG. 86 (1-K-11) CLUTCH SHAFT (DF200Z E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	21100-93J00	LEVER, CLUTCH	1	
2	21131-93J00	BUSH, CLUTCH LEVER	1	
3	21151-93J00	HOLDER, CLUTCH LEVER	1	
4	21155-93J00	PLATE, SHIFT LEVER	1	
5	21210-93J00	SHAFT, CLUTCH	1	
6	21230-93J00	ARM, CLUTCH SHAFT	1	
7	23111-93J00	ROD, CLUTCH (UL)	1	W/TRANSOM(X,XX)
8	23115-93J00	LINK, CLUTCH LEVER	1	
9	25223-94400	COVER, CLUTCH ROD	1	
10	09160-06094	WASHER (6.5X15X1.5)	2	
11	09204-01006	PIN	2	
12	09205-10006	SPRING PIN (10.2X10)	1	
13	09248-12011	PLUG (12X9)	1	
14	09260-10005	BALL	1	
15	09262-17019	BEARING (17X35X8)	1	
16	09289-18001	OIL SEAL (18X30X8)	1	
17	09306-06004	BUSH	2	
18	09306-10001	BUSH	3	
19	09383-08004	E RING	1	
20	09440-07051	SPRING	1	
21	01550-06207	BOLT	1	
22	02142-05107	SCREW	2	
23	08331-41359	CIRCLIP	1	

FIG.87

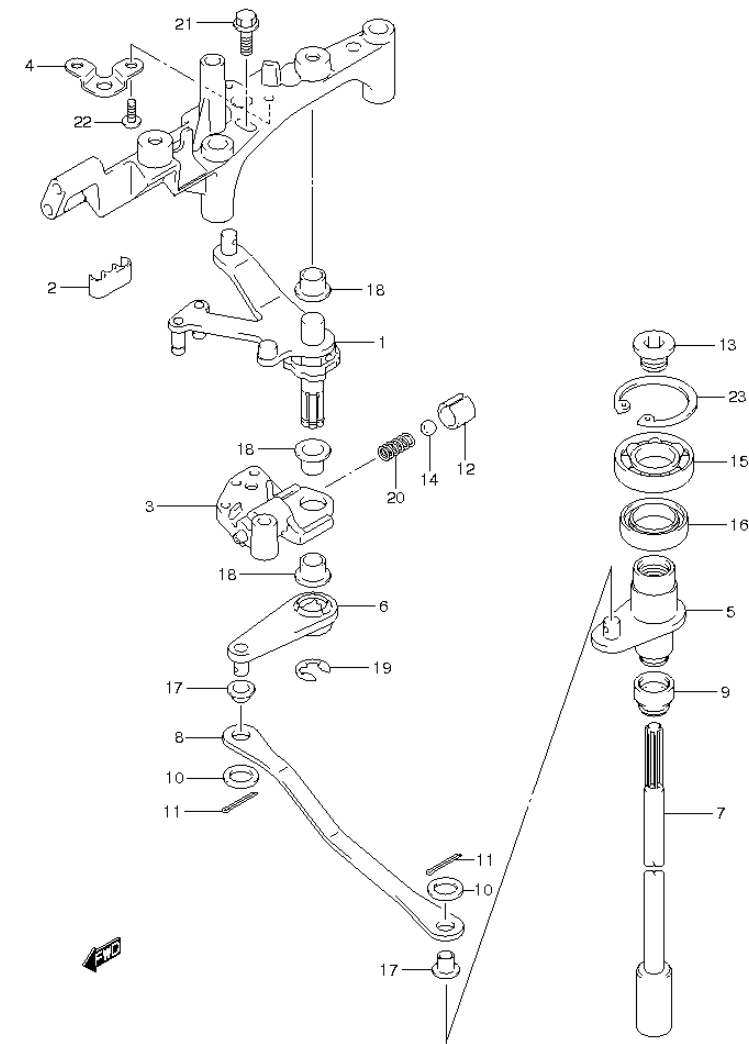


FIG. 87 (1-K-12) CLUTCH SHAFT (DF200Z F40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	21100-93J00	LEVER, CLUTCH	1	
2	21131-93J00	BUSH, CLUTCH LEVER	1	
3	21151-93J00	HOLDER, CLUTCH LEVER	1	
4	21155-93J00	PLATE, SHIFT LEVER	1	
5	21210-93J00	SHAFT, CLUTCH	1	
6	21230-93J00	ARM, CLUTCH SHAFT	1	
7	23111-93J00	ROD, CLUTCH (UL)	1	
8	23115-93J00	LINK, CLUTCH LEVER	1	
9	25223-94400	COVER, CLUTCH ROD	1	
10	09160-06094	WASHER (6.5X15X1.5)	2	
11	09204-01006	PIN	2	
12	09205-10006	SPRING PIN (10.2X10)	1	
13	09248-12011	PLUG (12X9)	1	
14	09260-10005	BALL	1	
15	09262-17019	BEARING (17X35X8)	1	
16	09289-18001	OIL SEAL (18X30X8)	1	
17	09306-06004	BUSH	2	
18	09306-10001	BUSH	3	
19	09383-08004	E RING	1	
20	09440-07051	SPRING	1	
21	01550-06207	BOLT	1	
22	02142-05107	SCREW	2	
23	08331-41359	CIRCLIP	1	

FIG.88

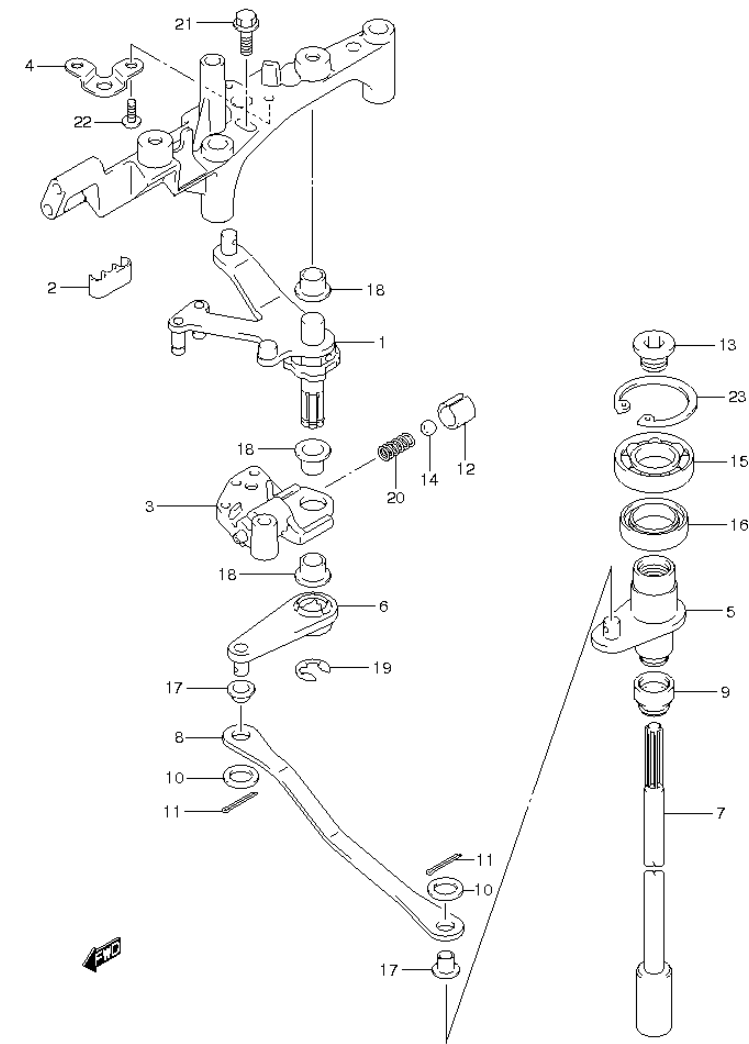


FIG. 88 (1-K-13) CLUTCH SHAFT (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	21100-93J00	LEVER, CLUTCH	1	
2	21131-93J00	BUSH, CLUTCH LEVER	1	
3	21151-93J00	HOLDER, CLUTCH LEVER	1	
4	21155-93J00	PLATE, SHIFT LEVER	1	
5	21210-93J00	SHAFT, CLUTCH	1	
6	21230-93J00	ARM, CLUTCH SHAFT	1	
7	23111-93J00	ROD, CLUTCH (UL)	1	W/TRANSOM(X,XX)
8	23115-93J00	LINK, CLUTCH LEVER	1	
9	25223-94400	COVER, CLUTCH ROD	1	
10	09160-06094	WASHER (6.5X15X1.5)	2	
11	09204-01006	PIN	2	
12	09205-10006	SPRING PIN (10.2X10)	1	
13	09248-12011	PLUG (12X9)	1	
14	09260-10005	BALL	1	
15	09262-17019	BEARING (17X35X8)	1	
16	09289-18001	OIL SEAL (18X30X8)	1	
17	09306-06004	BUSH	2	
18	09306-10001	BUSH	3	
19	09383-08004	E RING	1	
20	09440-07051	SPRING	1	
21	01550-06207	BOLT	1	
22	02142-05107	SCREW	2	
23	08331-41359	CIRCLIP	1	

FIG.89

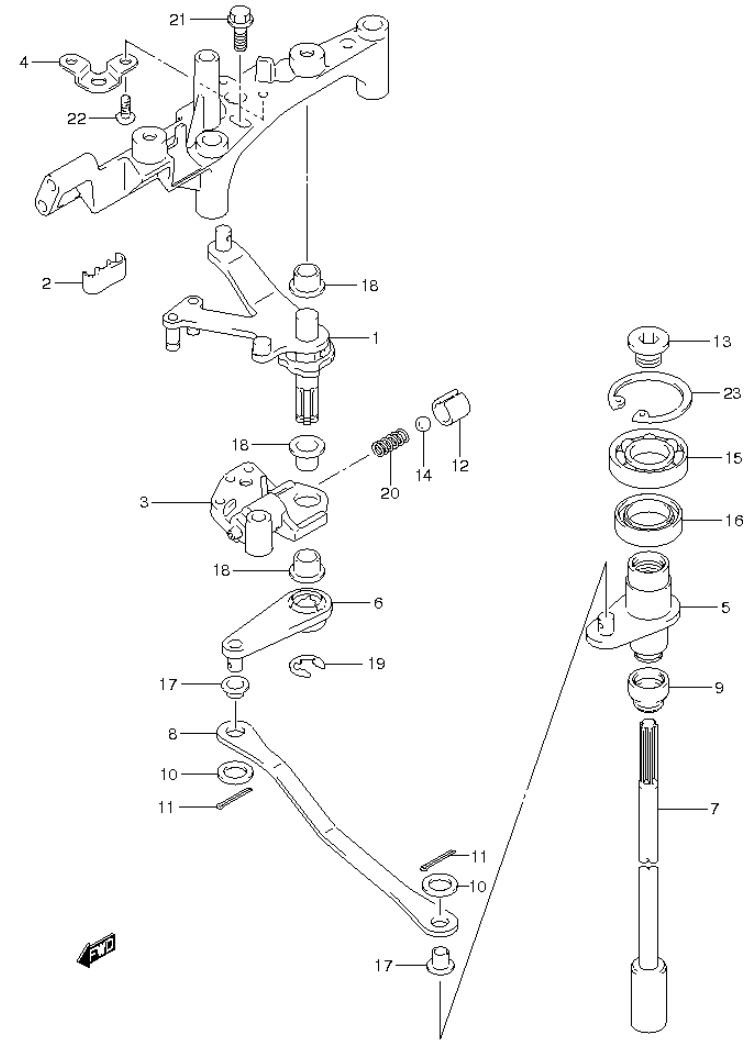


FIG. 89 (1-K-14) CLUTCH SHAFT (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	21100-93J00	LEVER, CLUTCH	1	
2	21131-93J00	BUSH, CLUTCH LEVER	1	
3	21151-93J00	HOLDER, CLUTCH LEVER	1	
4	21155-93J00	PLATE, SHIFT LEVER	1	
5	21210-93J00	SHAFT, CLUTCH	1	
6	21230-93J00	ARM, CLUTCH SHAFT	1	
7	23111-93J00	ROD, CLUTCH (UL)	1	W/TRANSOM(X,XX)
8	23115-93J00	LINK, CLUTCH LEVER	1	
9	25223-94400	COVER, CLUTCH ROD	1	
10	09160-06094	WASHER (6.5X15X1.5)	2	
11	09204-01006	PIN	2	
12	09205-10006	SPRING PIN (10.2X10)	1	
13	09248-12011	PLUG (12X9)	1	
14	09260-10005	BALL	1	
15	09262-17019	BEARING (17X35X8)	1	
16	09289-18001	OIL SEAL (18X30X8)	1	
17	09306-06004	BUSH	2	
18	09306-10001	BUSH	3	
19	09383-08004	E RING	1	
20	09440-07051	SPRING	1	
21	01550-06207	BOLT	1	
22	02142-05107	SCREW	2	
23	08331-41359	CIRCLIP	1	

FIG.90

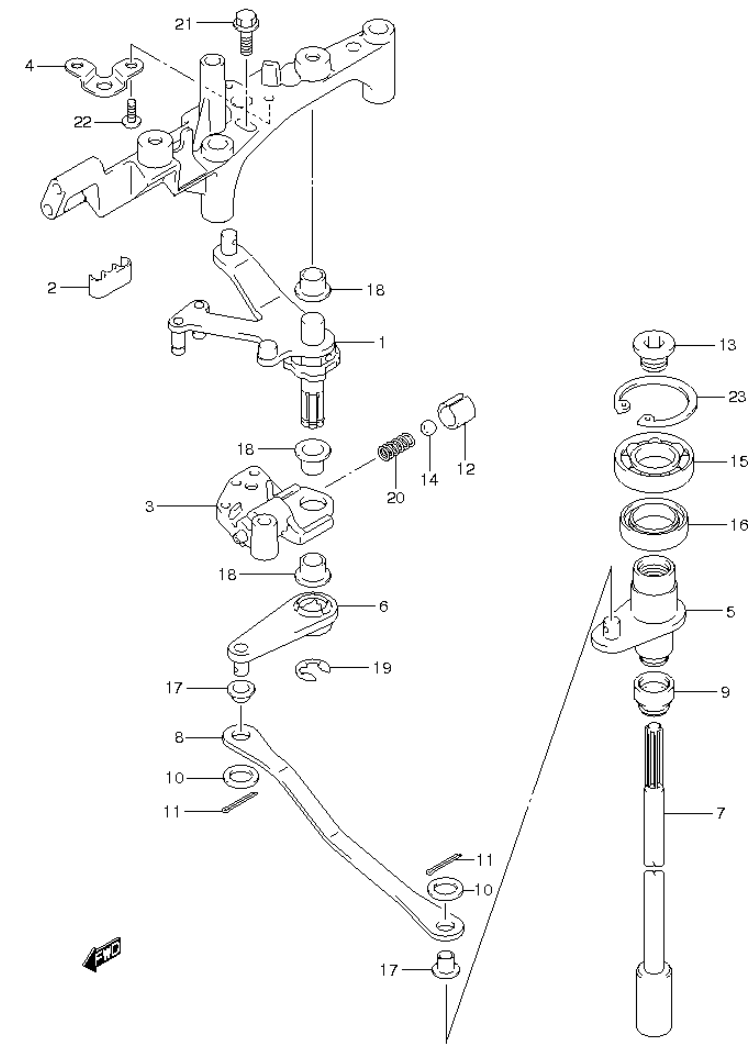


FIG. 90 (1-K-15) CLUTCH SHAFT (DF225Z E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	21100-93J00	LEVER, CLUTCH	1	
2	21131-93J00	BUSH, CLUTCH LEVER	1	
3	21151-93J00	HOLDER, CLUTCH LEVER	1	
4	21155-93J00	PLATE, SHIFT LEVER	1	
5	21210-93J00	SHAFT, CLUTCH	1	
6	21230-93J00	ARM, CLUTCH SHAFT	1	
7	23111-93J00	ROD, CLUTCH (UL)	1	W/TRANSOM(X,XX)
8	23115-93J00	LINK, CLUTCH LEVER	1	
9	25223-94400	COVER, CLUTCH ROD	1	
10	09160-06094	WASHER (6.5X15X1.5)	2	
11	09204-01006	PIN	2	
12	09205-10006	SPRING PIN (10.2X10)	1	
13	09248-12011	PLUG (12X9)	1	
14	09260-10005	BALL	1	
15	09262-17019	BEARING (17X35X8)	1	
16	09289-18001	OIL SEAL (18X30X8)	1	
17	09306-06004	BUSH	2	
18	09306-10001	BUSH	3	
19	09383-08004	E RING	1	
20	09440-07051	SPRING	1	
21	01550-06207	BOLT	1	
22	02142-05107	SCREW	2	
23	08331-41359	CIRCLIP	1	

FIG.91

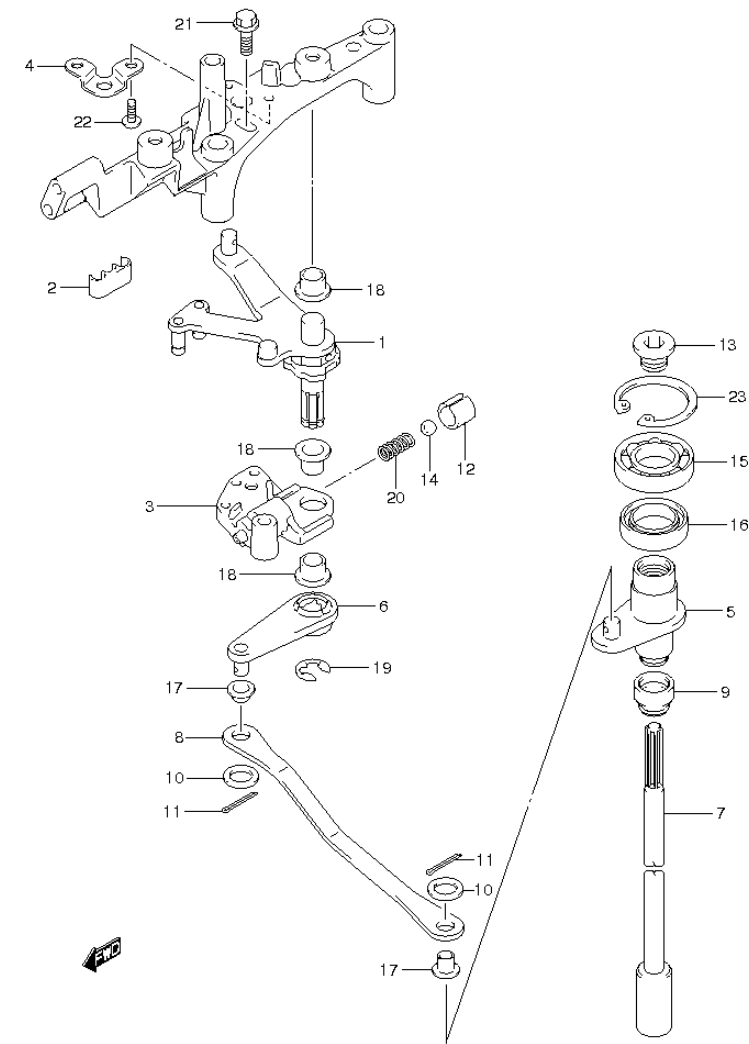


FIG. 91 (1-L-2) CLUTCH SHAFT (DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	21100-93J00	LEVER, CLUTCH	1	
2	21131-93J00	BUSH, CLUTCH LEVER	1	
3	21151-93J00	HOLDER, CLUTCH LEVER	1	
4	21155-93J00	PLATE, SHIFT LEVER	1	
5	21210-93J00	SHAFT, CLUTCH	1	
6	21230-93J00	ARM, CLUTCH SHAFT	1	
7	23111-93J00	ROD, CLUTCH (UL)	1	W/TRANSOM(X,XX)
8	23115-93J00	LINK, CLUTCH LEVER	1	
9	25223-94400	COVER, CLUTCH ROD	1	
10	09160-06094	WASHER (6.5X15X1.5)	2	
11	09204-01006	PIN	2	
12	09205-10006	SPRING PIN (10.2X10)	1	
13	09248-12011	PLUG (12X9)	1	
14	09260-10005	BALL	1	
15	09262-17019	BEARING (17X35X8)	1	
16	09289-18001	OIL SEAL (18X30X8)	1	
17	09306-06004	BUSH	2	
18	09306-10001	BUSH	3	
19	09383-08004	E RING	1	
20	09440-07051	SPRING	1	
21	01550-06207	BOLT	1	
22	02142-05107	SCREW	2	
23	08331-41359	CIRCLIP	1	

FIG.92

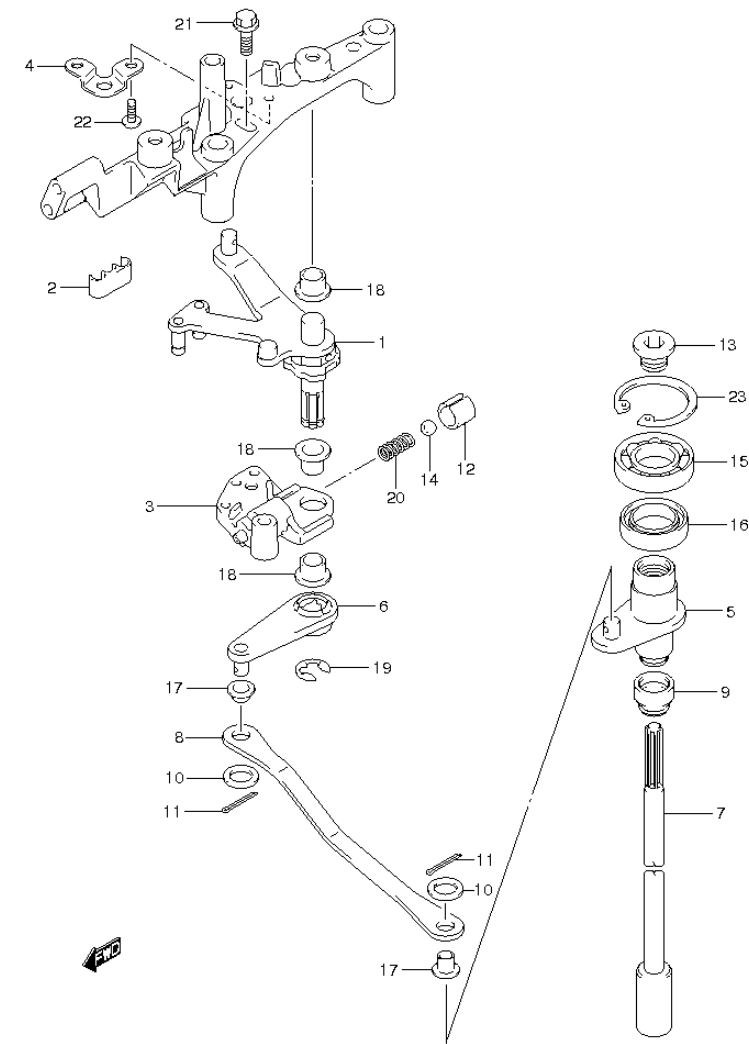


FIG. 92 (1-L-3) CLUTCH SHAFT (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	21100-93J00	LEVER, CLUTCH	1	
2	21131-93J00	BUSH, CLUTCH LEVER	1	
3	21151-93J00	HOLDER, CLUTCH LEVER	1	
4	21155-93J00	PLATE, SHIFT LEVER	1	
5	21210-93J00	SHAFT, CLUTCH	1	
6	21230-93J00	ARM, CLUTCH SHAFT	1	
7	23111-93J00	ROD, CLUTCH (UL)	1	W/TRANSOM(X,XX)
8	23115-93J00	LINK, CLUTCH LEVER	1	
9	25223-94400	COVER, CLUTCH ROD	1	
10	09160-06094	WASHER (6.5X15X1.5)	2	
11	09204-01006	PIN	2	
12	09205-10006	SPRING PIN (10.2X10)	1	
13	09248-12011	PLUG (12X9)	1	
14	09260-10005	BALL	1	
15	09262-17019	BEARING (17X35X8)	1	
16	09289-18001	OIL SEAL (18X30X8)	1	
17	09306-06004	BUSH	2	
18	09306-10001	BUSH	3	
19	09383-08004	E RING	1	
20	09440-07051	SPRING	1	
21	01550-06207	BOLT	1	
22	02142-05107	SCREW	2	
23	08331-41359	CIRCLIP	1	

FIG.93

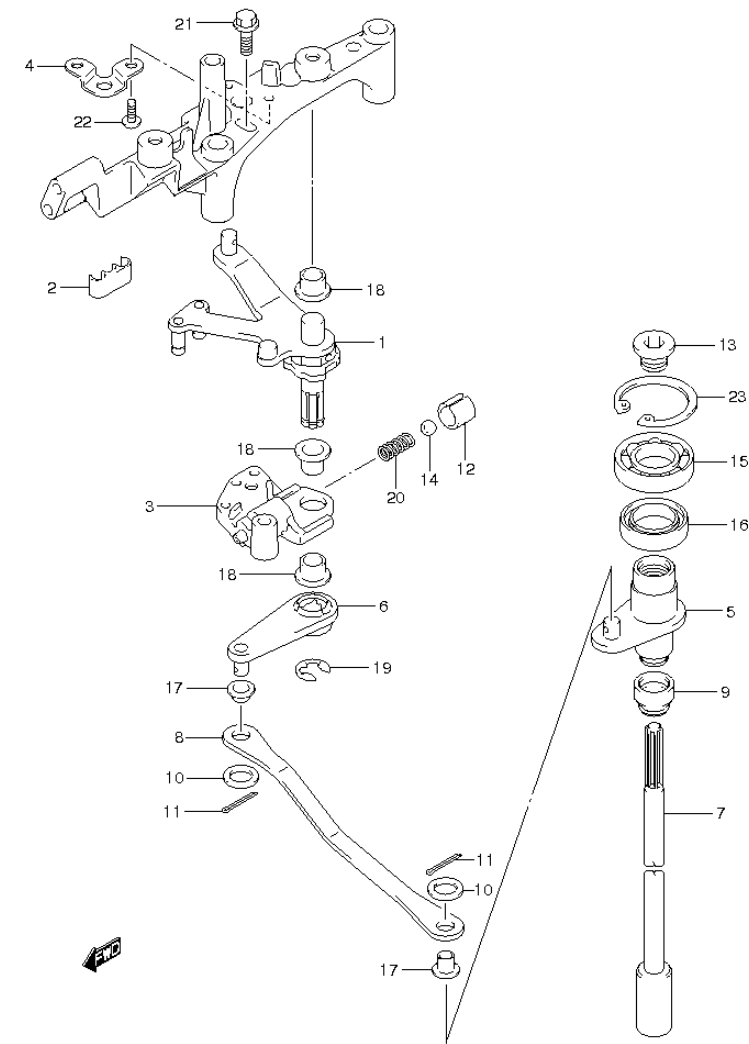


FIG. 93 (1-L-4) CLUTCH SHAFT (DF250T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	21100-93J00	LEVER, CLUTCH	1	
2	21131-93J00	BUSH, CLUTCH LEVER	1	
3	21151-93J00	HOLDER, CLUTCH LEVER	1	
4	21155-93J00	PLATE, SHIFT LEVER	1	
5	21210-93J00	SHAFT, CLUTCH	1	
6	21230-93J00	ARM, CLUTCH SHAFT	1	
7	23111-93J00	ROD, CLUTCH (UL)	1	W/TRANSOM(X,XX)
8	23115-93J00	LINK, CLUTCH LEVER	1	
9	25223-94400	COVER, CLUTCH ROD	1	
10	09160-06094	WASHER (6.5X15X1.5)	2	
11	09204-01006	PIN	2	
12	09205-10006	SPRING PIN (10.2X10)	1	
13	09248-12011	PLUG (12X9)	1	
14	09260-10005	BALL	1	
15	09262-17019	BEARING (17X35X8)	1	
16	09289-18001	OIL SEAL (18X30X8)	1	
17	09306-06004	BUSH	2	
18	09306-10001	BUSH	3	
19	09383-08004	E RING	1	
20	09440-07051	SPRING	1	
21	01550-06207	BOLT	1	
22	02142-05107	SCREW	2	
23	08331-41359	CIRCLIP	1	

FIG.94

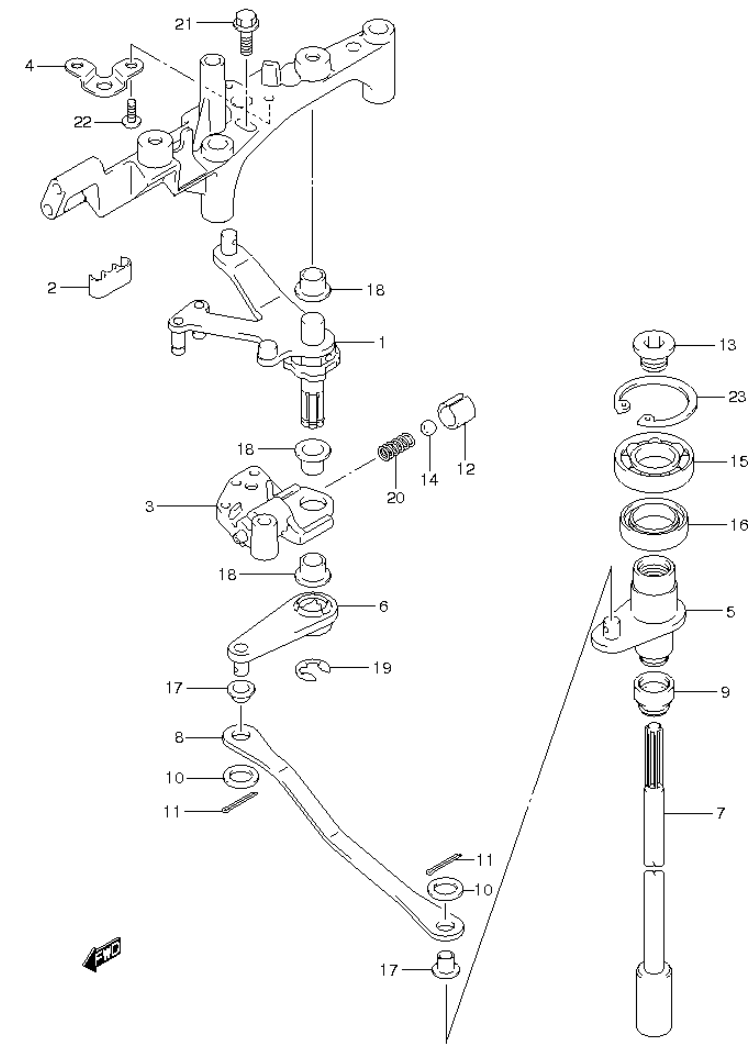


FIG. 94 (1-L-5) CLUTCH SHAFT (DF250Z E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	21100-93J00	LEVER, CLUTCH	1	
2	21131-93J00	BUSH, CLUTCH LEVER	1	
3	21151-93J00	HOLDER, CLUTCH LEVER	1	
4	21155-93J00	PLATE, SHIFT LEVER	1	
5	21210-93J00	SHAFT, CLUTCH	1	
6	21230-93J00	ARM, CLUTCH SHAFT	1	
7	23111-93J00	ROD, CLUTCH (UL)	1	W/TRANSOM(X,XX)
8	23115-93J00	LINK, CLUTCH LEVER	1	
9	25223-94400	COVER, CLUTCH ROD	1	
10	09160-06094	WASHER (6.5X15X1.5)	2	
11	09204-01006	PIN	2	
12	09205-10006	SPRING PIN (10.2X10)	1	
13	09248-12011	PLUG (12X9)	1	
14	09260-10005	BALL	1	
15	09262-17019	BEARING (17X35X8)	1	
16	09289-18001	OIL SEAL (18X30X8)	1	
17	09306-06004	BUSH	2	
18	09306-10001	BUSH	3	
19	09383-08004	E RING	1	
20	09440-07051	SPRING	1	
21	01550-06207	BOLT	1	
22	02142-05107	SCREW	2	
23	08331-41359	CIRCLIP	1	

FIG.95

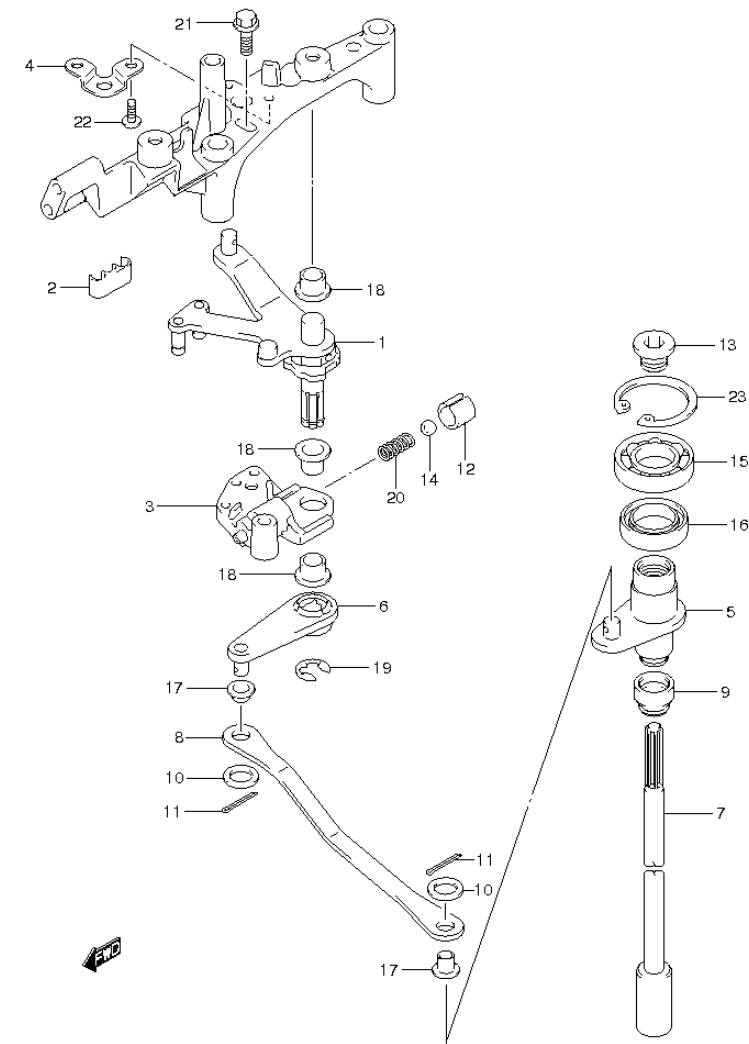


FIG. 95 (1-L-6) CLUTCH SHAFT (DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	21100-93J00	LEVER, CLUTCH	1	
2	21131-93J00	BUSH, CLUTCH LEVER	1	
3	21151-93J00	HOLDER, CLUTCH LEVER	1	
4	21155-93J00	PLATE, SHIFT LEVER	1	
5	21210-93J00	SHAFT, CLUTCH	1	
6	21230-93J00	ARM, CLUTCH SHAFT	1	
7	23111-93J00	ROD, CLUTCH (UL)	1	W/TRANSOM(X,XX)
8	23115-93J00	LINK, CLUTCH LEVER	1	
9	25223-94400	COVER, CLUTCH ROD	1	
10	09160-06094	WASHER (6.5X15X1.5)	2	
11	09204-01006	PIN	2	
12	09205-10006	SPRING PIN (10.2X10)	1	
13	09248-12011	PLUG (12X9)	1	
14	09260-10005	BALL	1	
15	09262-17019	BEARING (17X35X8)	1	
16	09289-18001	OIL SEAL (18X30X8)	1	
17	09306-06004	BUSH	2	
18	09306-10001	BUSH	3	
19	09383-08004	E RING	1	
20	09440-07051	SPRING	1	
21	01550-06207	BOLT	1	
22	02142-05107	SCREW	2	
23	08331-41359	CIRCLIP	1	

FIG.96

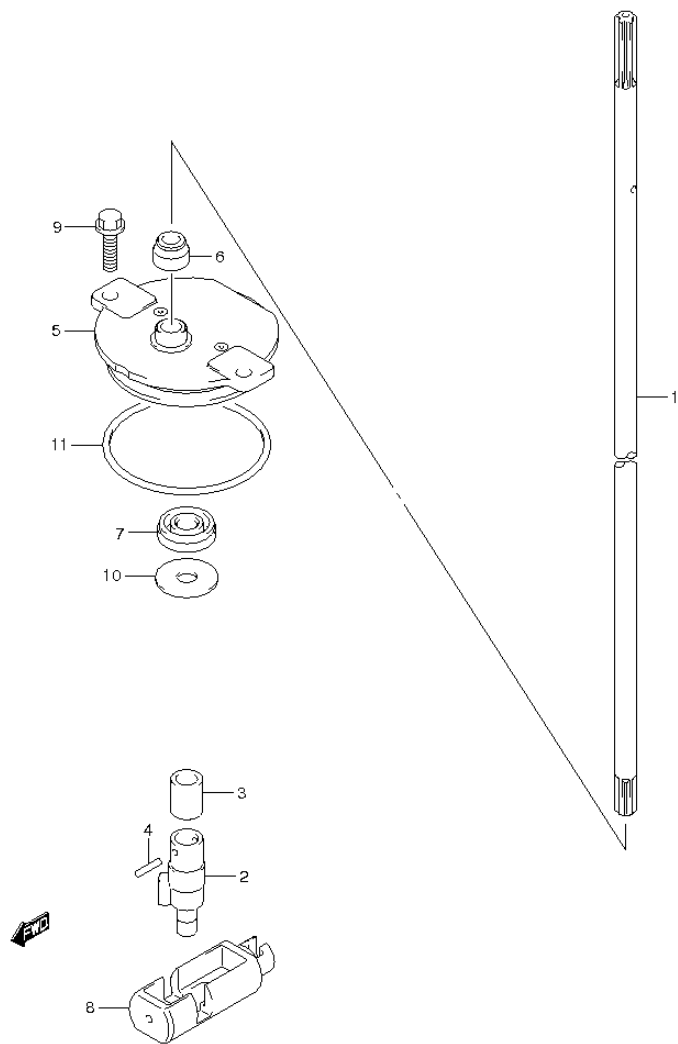


FIG. 96 (1-L-7) CLUTCH ROD (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1-1	25111-93J00	ROD, SHIFT ASSIST (UL)	1	W/TRANSOM(L,X)
1-2	25111-93J10	ROD, SHIFT ASSIST (XX)	1	W/TRANSOM(XX)
2	25131-93J00	YOKE, SHIFTER	1	
3	25232-96302	MAGNET, GEAR CASE	1	
4	09205-02006	SPRING PIN (2X12)	2	
5	25141-93J00	HOUSING, SHIFT ROD GUIDE	1	
6	25223-94400	COVER, CLUTCH ROD	1	
7	09282-08005	OIL SEAL (8X22X7)	1	
8	25321-93J00	SLIDER, SHIFT HORIZONTAL	1	
9	29116-93J00	BOLT, SHIFT ROD HOUSING	2	
10	09160-08151	WASHER (8.5X26X1.6)	1	
11	09280-60007	O RING (D:3.5,ID:59.6)	1	

FIG.97

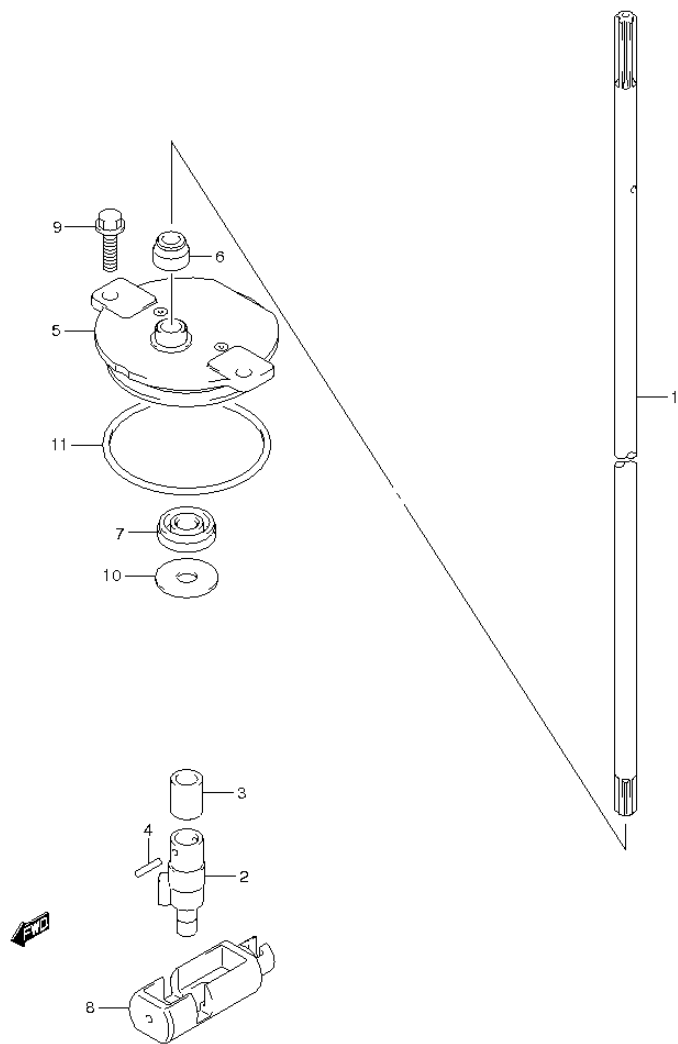


FIG. 97 (1-L-8) CLUTCH ROD (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	25111-93J00	ROD, SHIFT ASSIST (UL)	1	W/TRANSOM(L,X)
2	25131-93J00	YOKE, SHIFTER	1	
3	25232-96302	MAGNET, GEAR CASE	1	
4	09205-02006	SPRING PIN (2X12)	2	
5	25141-93J00	HOUSING, SHIFT ROD GUIDE	1	
6	25223-94400	COVER, CLUTCH ROD	1	
7	09282-08005	OIL SEAL (8X22X7)	1	
8	25321-93J00	SLIDER, SHIFT HORIZONTAL	1	
9	29116-93J00	BOLT, SHIFT ROD HOUSING	2	
10	09160-08151	WASHER (8.5X26X1.6)	1	
11	09280-60007	O RING (D:3.5,ID:59.6)	1	

FIG.98

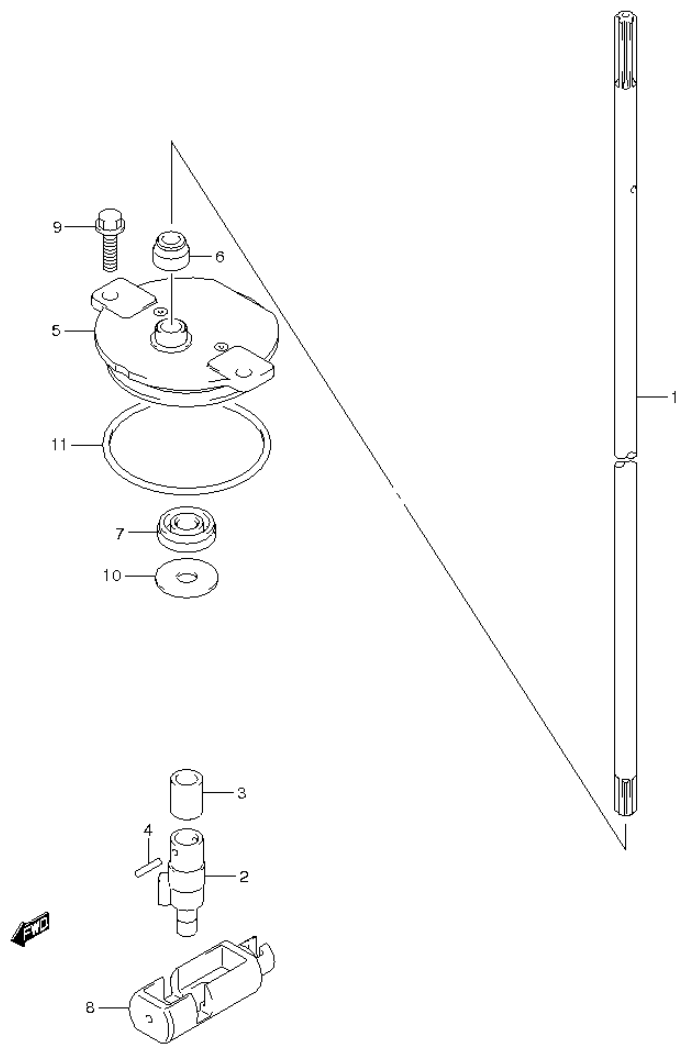


FIG. 98 (1-L-9) CLUTCH ROD (DF2007 E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1-1	25111-93J00	ROD, SHIFT ASSIST (UL)	1	W/TRANSOM(X)
1-2	25111-93J10	ROD, SHIFT ASSIST (XX)	1	W/TRANSOM(XX)
2	25131-93J00	YOKE, SHIFTER	1	
3	25232-96302	MAGNET, GEAR CASE	1	
4	09205-02006	SPRING PIN (2X12)	2	
5	25141-93J00	HOUSING, SHIFT ROD GUIDE	1	
6	25223-94400	COVER, CLUTCH ROD	1	
7	09282-08005	OIL SEAL (8X22X7)	1	
8	25321-93J00	SLIDER, SHIFT HORIZONTAL	1	
9	29116-93J00	BOLT, SHIFT ROD HOUSING	2	
10	09160-08151	WASHER (8.5X26X1.6)	1	
11	09280-60007	O RING (D:3.5,ID:59.6)	1	

FIG.99

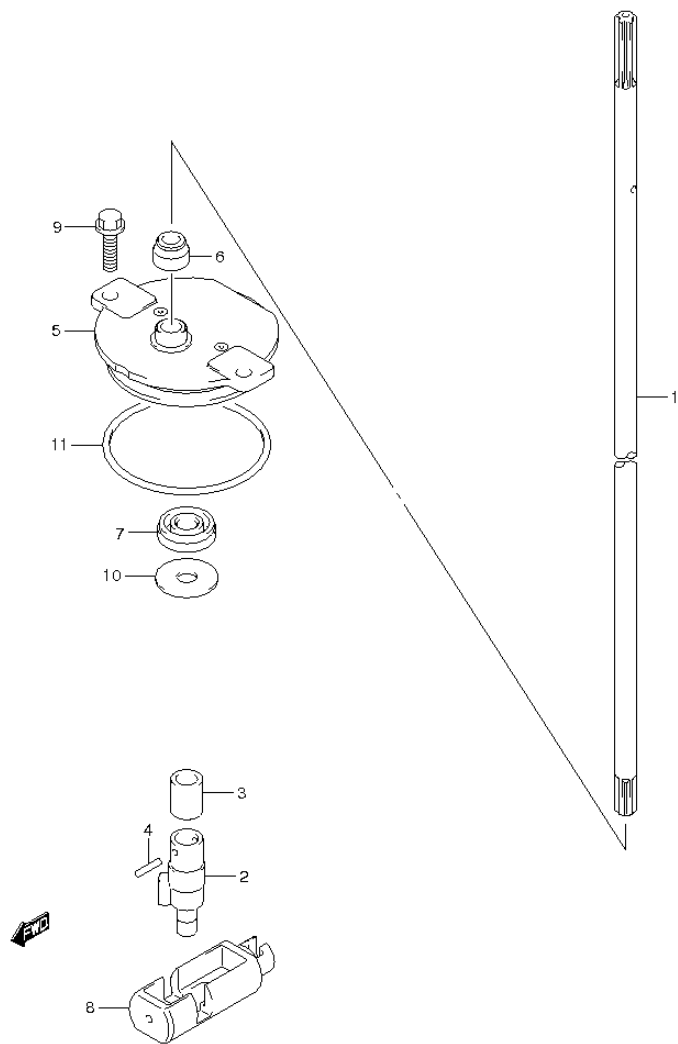


FIG. 99 (1-L-10) CLUTCH ROD (DF2007 E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	25111-93J00	ROD, SHIFT ASSIST (UL)	1	
2	25131-93J00	YOKE, SHIFTER	1	
3	25232-96302	MAGNET, GEAR CASE	1	
4	09205-02006	SPRING PIN (2X12)	2	
5	25141-93J00	HOUSING, SHIFT ROD GUIDE	1	
6	25223-94400	COVER, CLUTCH ROD	1	
7	09282-08005	OIL SEAL (8X22X7)	1	
8	25321-93J00	SLIDER, SHIFT HORIZONTAL	1	
9	29116-93J00	BOLT, SHIFT ROD HOUSING	2	
10	09160-08151	WASHER (8.5X26X1.6)	1	
11	09280-60007	O RING (D:3.5,ID:59.6)	1	

FIG.100

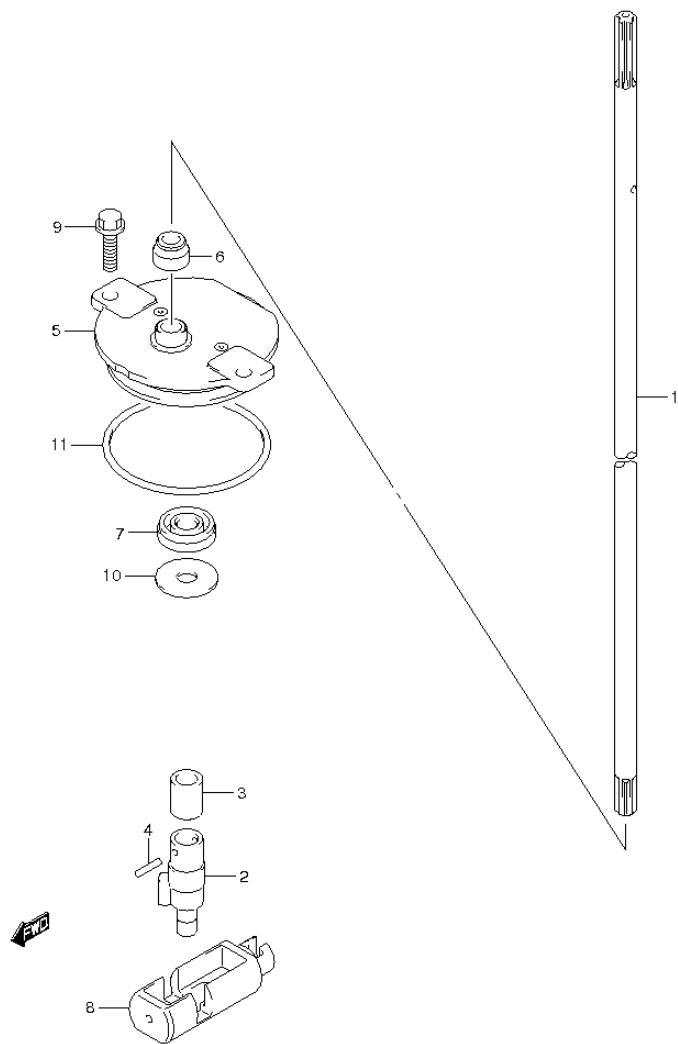


FIG.100 (1-L-11) CLUTCH ROD (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1-1	25111-93J00	ROD, SHIFT ASSIST (UL)	1	W/TRANSOM(X)
1-2	25111-93J10	ROD, SHIFT ASSIST (XX)	1	W/TRANSOM(XX)
2	25131-93J00	YOKE, SHIFTER	1	
3	25232-96302	MAGNET, GEAR CASE	1	
4	09205-02006	SPRING PIN (2X12)	2	
5	25141-93J00	HOUSING, SHIFT ROD GUIDE	1	
6	25223-94400	COVER, CLUTCH ROD	1	
7	09282-08005	OIL SEAL (8X22X7)	1	
8	25321-93J00	SLIDER, SHIFT HORIZONTAL	1	
9	29116-93J00	BOLT, SHIFT ROD HOUSING	2	
10	09160-08151	WASHER (8.5X26X1.6)	1	
11	09280-60007	O RING (D:3.5,ID:59.6)	1	

FIG.101

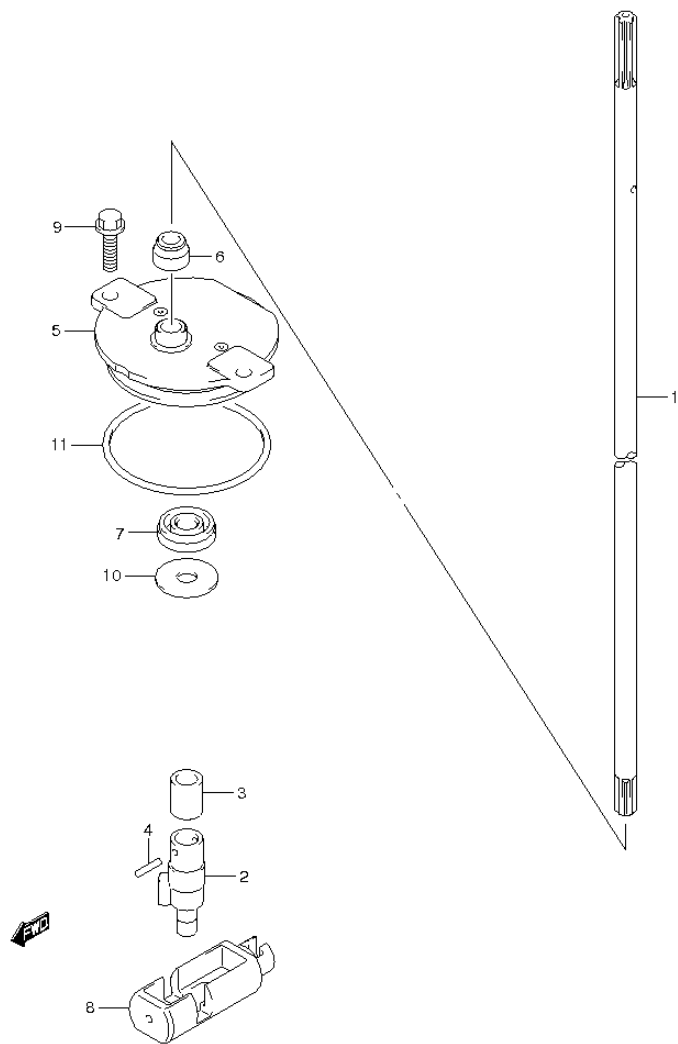


FIG. 101 (1-L-12) CLUTCH ROD (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1-1	25111-93J00	ROD, SHIFT ASSIST (UL)	1	W/TRANSOM(X)
1-2	25111-93J10	ROD, SHIFT ASSIST (XX)	1	W/TRANSOM(XX)
2	25131-93J00	YOKE, SHIFTER	1	
3	25232-96302	MAGNET, GEAR CASE	1	
4	09205-02006	SPRING PIN (2X12)	2	
5	25141-93J00	HOUSING, SHIFT ROD GUIDE	1	
6	25223-94400	COVER, CLUTCH ROD	1	
7	09282-08005	OIL SEAL (8X22X7)	1	
8	25321-93J00	SLIDER, SHIFT HORIZONTAL	1	
9	29116-93J00	BOLT, SHIFT ROD HOUSING	2	
10	09160-08151	WASHER (8.5X26X1.6)	1	
11	09280-60007	O RING (D:3.5,ID:59.6)	1	

FIG.102

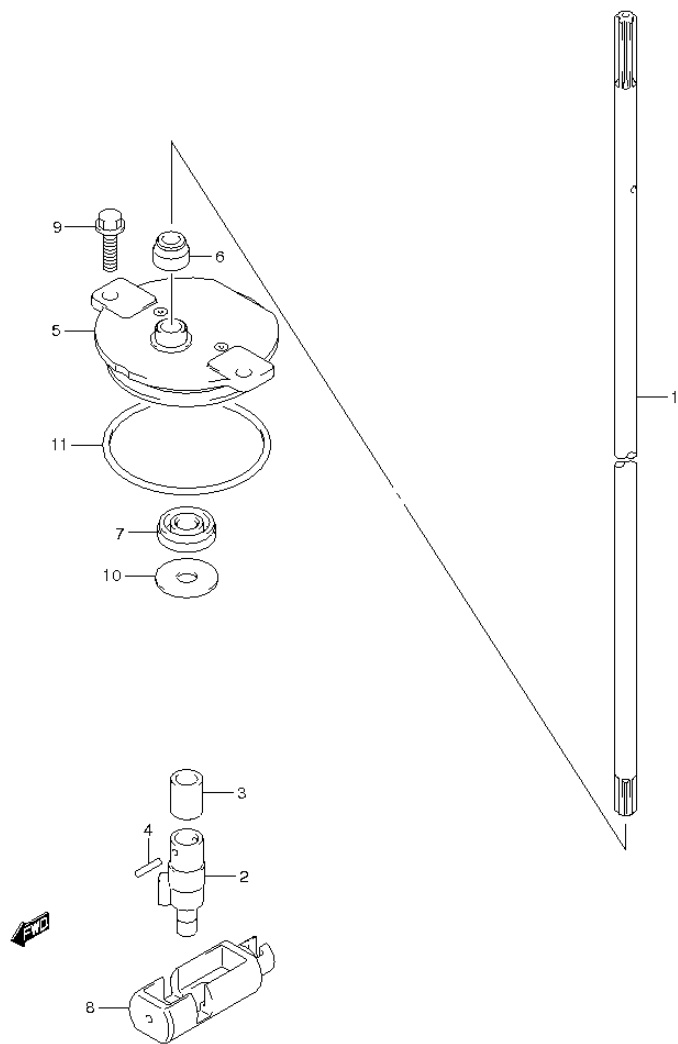


FIG.102 (1-L-13) CLUTCH ROD (DF225Z E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1-1	25111-93J00	ROD, SHIFT ASSIST (UL)	1	W/TRANSOM(X)
1-2	25111-93J10	ROD, SHIFT ASSIST (XX)	1	W/TRANSOM(XX)
2	25131-93J00	YOKE, SHIFTER	1	
3	25232-96302	MAGNET, GEAR CASE	1	
4	09205-02006	SPRING PIN (2X12)	2	
5	25141-93J00	HOUSING, SHIFT ROD GUIDE	1	
6	25223-94400	COVER, CLUTCH ROD	1	
7	09282-08005	OIL SEAL (8X22X7)	1	
8	25321-93J00	SLIDER, SHIFT HORIZONTAL	1	
9	29116-93J00	BOLT, SHIFT ROD HOUSING	2	
10	09160-08151	WASHER (8.5X26X1.6)	1	
11	09280-60007	O RING (D:3.5,ID:59.6)	1	

FIG.103

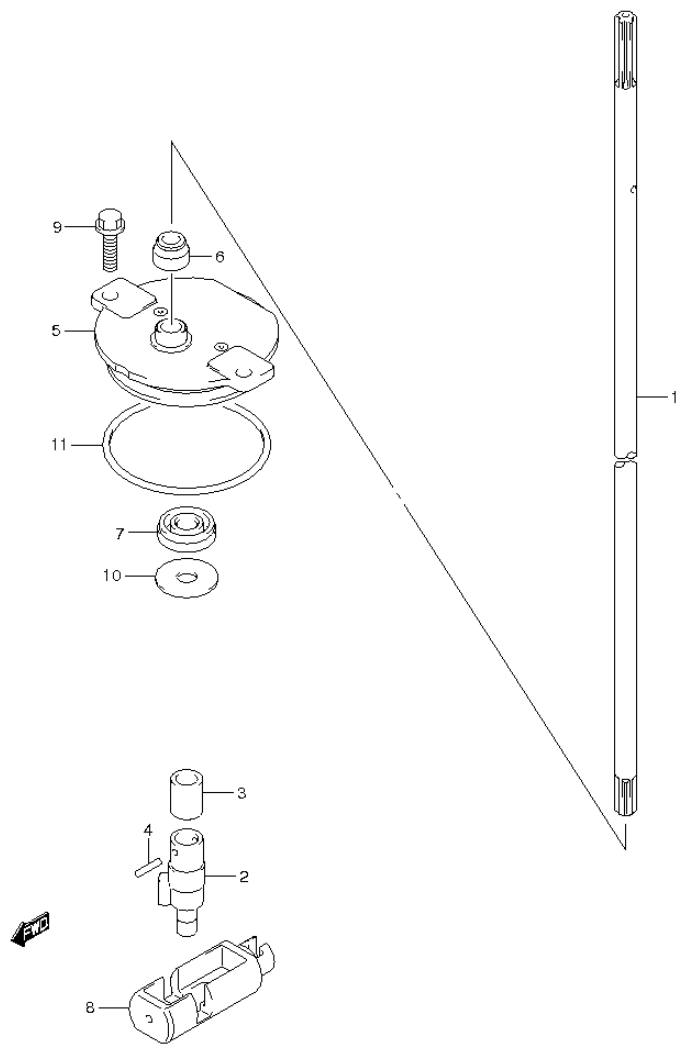


FIG.103 (1-L-14) CLUTCH ROD (DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1-1	25111-93J00	ROD, SHIFT ASSIST (UL)	1	W/TRANSOM(X)
1-2	25111-93J10	ROD, SHIFT ASSIST (XX)	1	W/TRANSOM(XX)
2	25131-93J00	YOKE, SHIFTER	1	
3	25232-96302	MAGNET, GEAR CASE	1	
4	09205-02006	SPRING PIN (2X12)	2	
5	25141-93J00	HOUSING, SHIFT ROD GUIDE	1	
6	25223-94400	COVER, CLUTCH ROD	1	
7	09282-08005	OIL SEAL (8X22X7)	1	
8	25321-93J00	SLIDER, SHIFT HORIZONTAL	1	
9	29116-93J00	BOLT, SHIFT ROD HOUSING	2	
10	09160-08151	WASHER (8.5X26X1.6)	1	
11	09280-60007	O RING (D:3.5,ID:59.6)	1	

FIG.104

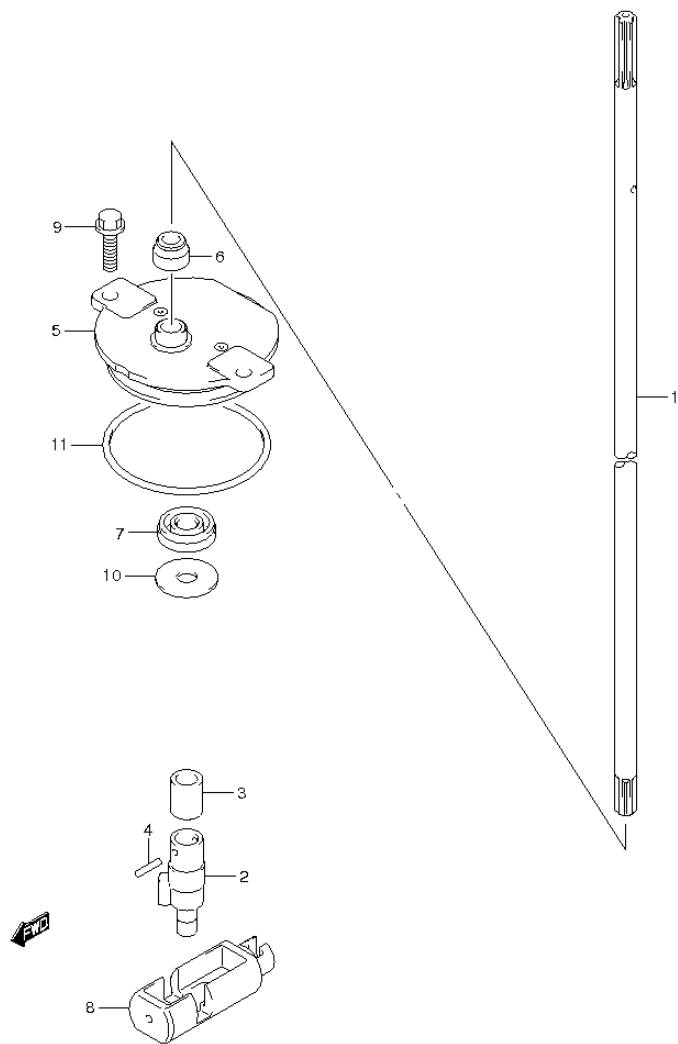


FIG.104 (1-L-15) CLUTCH ROD (DF250T E1)

REF. NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1-1	25111-93J00	ROD, SHIFT ASSIST (UL)	1	W/TRANSOM(X)
1-2	25111-93J10	ROD, SHIFT ASSIST (XX)	1	W/TRANSOM(XX)
2	25131-93J00	YOKE, SHIFTER	1	
3	25232-96302	MAGNET, GEAR CASE	1	
4	09205-02006	SPRING PIN (2X12)	2	
5	25141-93J00	HOUSING, SHIFT ROD GUIDE	1	
6	25223-94400	COVER, CLUTCH ROD	1	
7	09282-08005	OIL SEAL (8X22X7)	1	
8	25321-93J00	SLIDER, SHIFT HORIZONTAL	1	
9	29116-93J00	BOLT, SHIFT ROD HOUSING	2	
10	09160-08151	WASHER (8.5X26X1.6)	1	
11	09280-60007	O RING (D:3.5,ID:59.6)	1	

FIG.105

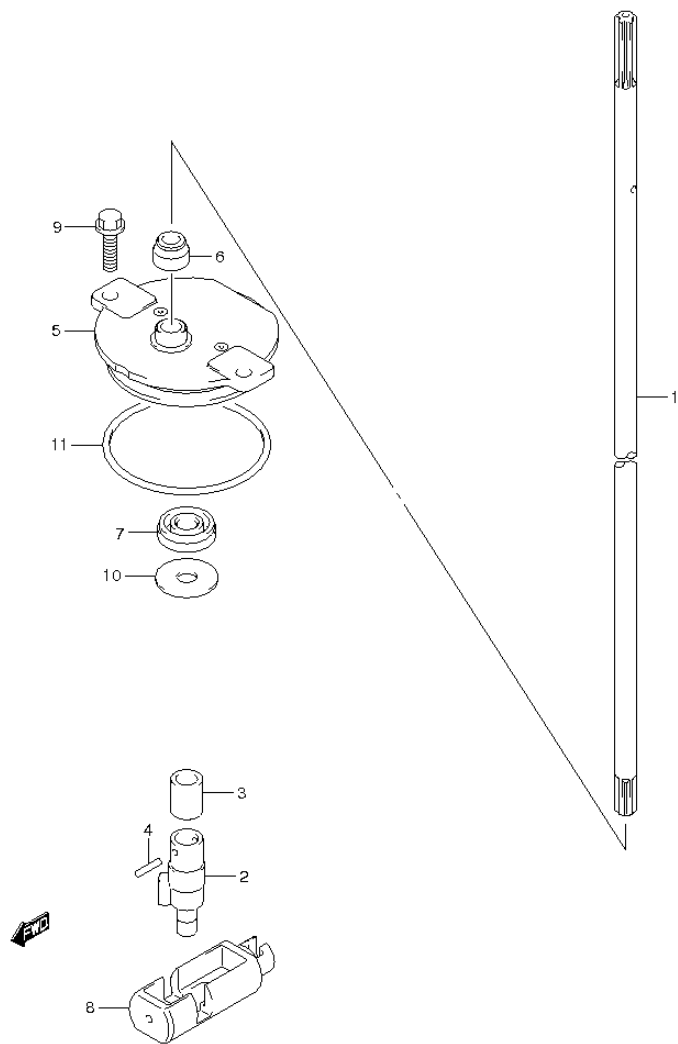


FIG. 105 (2-B-2) CLUTCH ROD (DF250T E40)

REF. NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1-1	25111-93J00	ROD, SHIFT ASSIST (UL)	1	W/TRANSOM(X)
1-2	25111-93J10	ROD, SHIFT ASSIST (XX)	1	W/TRANSOM(XX)
2	25131-93J00	YOKE, SHIFTER	1	
3	25232-96302	MAGNET, GEAR CASE	1	
4	09205-02006	SPRING PIN (2X12)	2	
5	25141-93J00	HOUSING, SHIFT ROD GUIDE	1	
6	25223-94400	COVER, CLUTCH ROD	1	
7	09282-08005	OIL SEAL (8X22X7)	1	
8	25321-93J00	SLIDER, SHIFT HORIZONTAL	1	
9	29116-93J00	BOLT, SHIFT ROD HOUSING	2	
10	09160-08151	WASHER (8.5X26X1.6)	1	
11	09280-60007	O RING (D:3.5,ID:59.6)	1	

FIG.106

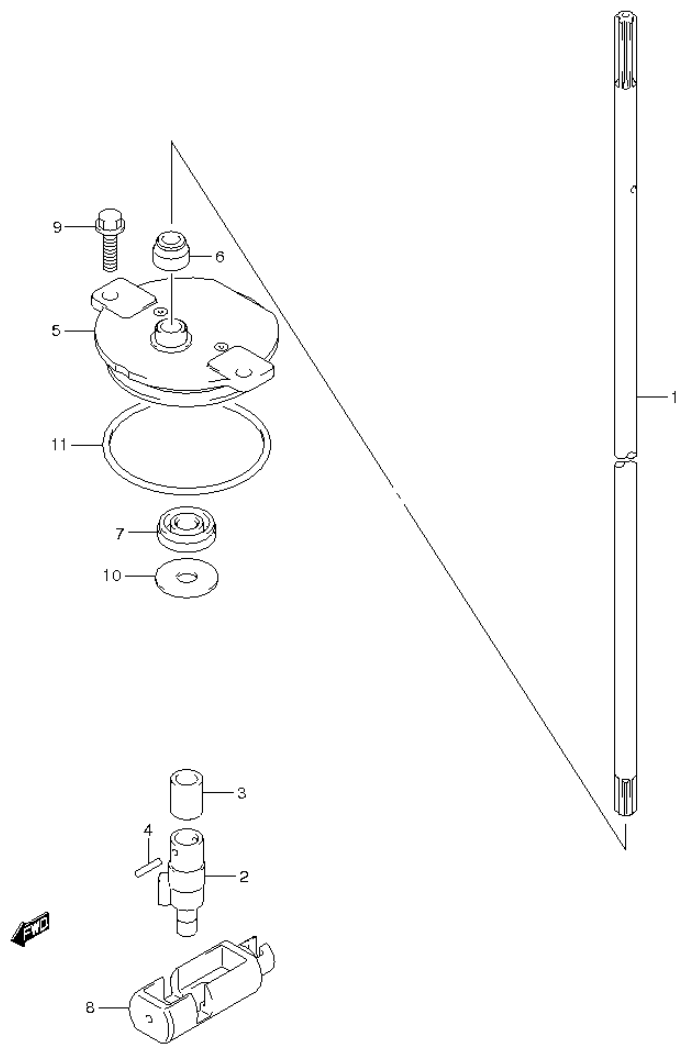


FIG. 106 (2-B-3) CLUTCH ROD (DF250Z E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1-1	25111-93J00	ROD, SHIFT ASSIST (UL)	1	W/TRANSOM(X)
1-2	25111-93J10	ROD, SHIFT ASSIST (XX)	1	W/TRANSOM(XX)
2	25131-93J00	YOKE, SHIFTER	1	
3	25232-96302	MAGNET, GEAR CASE	1	
4	09205-02006	SPRING PIN (2X12)	2	
5	25141-93J00	HOUSING, SHIFT ROD GUIDE	1	
6	25223-94400	COVER, CLUTCH ROD	1	
7	09282-08005	OIL SEAL (8X22X7)	1	
8	25321-93J00	SLIDER, SHIFT HORIZONTAL	1	
9	29116-93J00	BOLT, SHIFT ROD HOUSING	2	
10	09160-08151	WASHER (8.5X26X1.6)	1	
11	09280-60007	O RING (D:3.5,ID:59.6)	1	

FIG.107

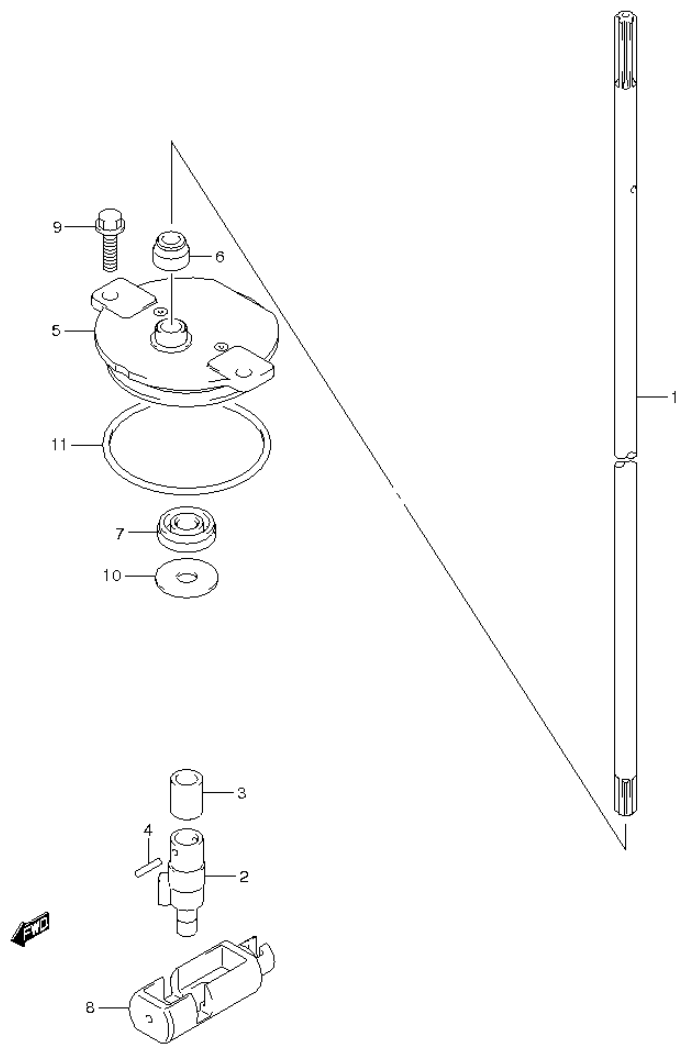


FIG. 107 (2-B-4) CLUTCH ROD (DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1-1	25111-93J00	ROD, SHIFT ASSIST (UL)	1	W/TRANSOM(X)
1-2	25111-93J10	ROD, SHIFT ASSIST (XX)	1	W/TRANSOM(XX)
2	25131-93J00	YOKE, SHIFTER	1	
3	25232-96302	MAGNET, GEAR CASE	1	
4	09205-02006	SPRING PIN (2X12)	2	
5	25141-93J00	HOUSING, SHIFT ROD GUIDE	1	
6	25223-94400	COVER, CLUTCH ROD	1	
7	09282-08005	OIL SEAL (8X22X7)	1	
8	25321-93J00	SLIDER, SHIFT HORIZONTAL	1	
9	29116-93J00	BOLT, SHIFT ROD HOUSING	2	
10	09160-08151	WASHER (8.5X26X1.6)	1	
11	09280-60007	O RING (D:3.5,ID:59.6)	1	

FIG.108

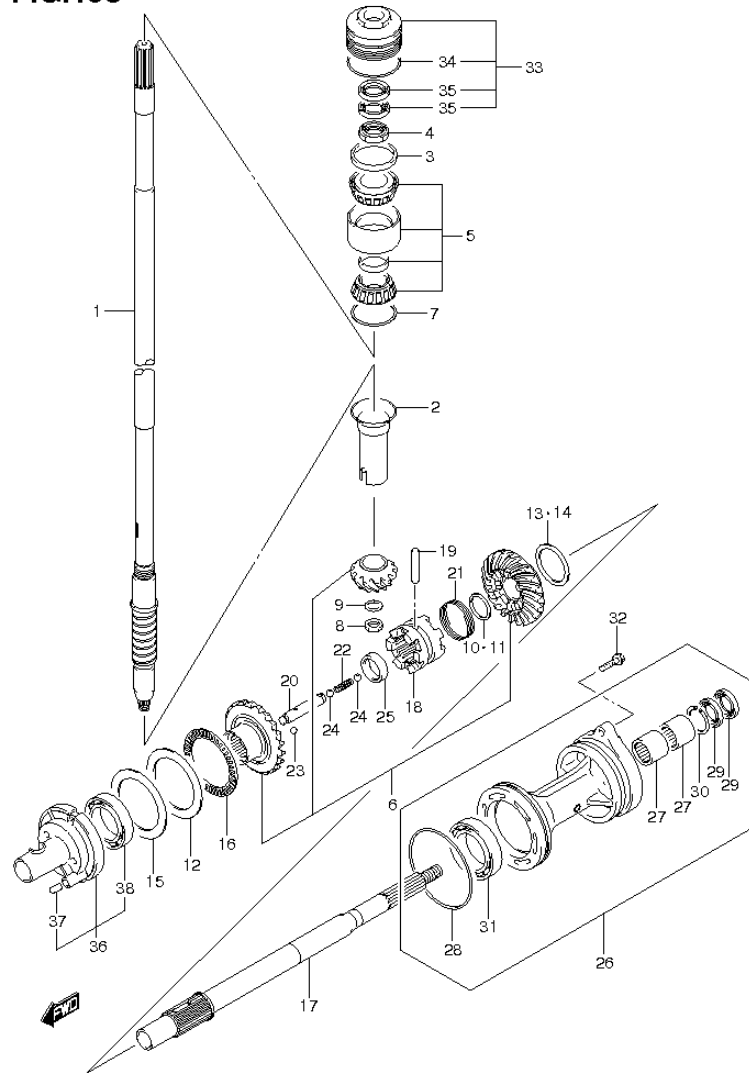


FIG.108 (2-B-5) TRANSMISSION (DF200T E1)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-93J00	SHAFT, DRIVE (X)	1	W/TRANSOM(X)
1-2	57110-93J10	SHAFT, DRIVE (XX)	1	W/TRANSOM(XX)
1-3	57110-96J20	SHAFT, DRIVE (L)	1	W/TRANSOM(L)
2	57133-93J00	COLLAR, DRIVE SHAFT	1	
3	57134-93J00	SPACER, DRIVE SHAFT BEARING	1	
4	09159-28003	NUT	1	
5	09269-32001	BEARING (32X66X49)	1	
6	57300-93841	PINION/GEAR SET	1	
7-1	09181-60004	SHIM (60X66X0.45)	1	
7-2	09181-60005	SHIM (60X66X0.5)	1	
7-3	09181-60006	SHIM (60X66X0.55)	1	
7-4	09181-60007	SHIM (60X66X0.6)	1	
7-5	09181-60008	SHIM (60X66X0.65)	1	
7-6	09181-60009	SHIM (60X66X0.7)	1	
7-7	09181-60010	SHIM (60X66X0.75)	1	
7-8	09181-60011	SHIM (60X66X0.8)	1	
7-9	09181-60012	SHIM (60X66X0.85)	1	
7-10	09181-60013	SHIM (60X66X0.9)	1	
8	09140-16021	NUT	1	
9	08221-16256	WASHER	1	
10	57500-87861	SHIM SET, PROP SHAFT REV	1	
11-1	08211-30382	·WASHER (30X38X1.5)	1	
11-2	09160-30036	·WASHER (30X38X1.7)	1	
11-3	09160-30037	·WASHER (30X38X1.9)	1	
11-4	09160-30038	·WASHER (30X38X2.1)	1	
11-5	08211-30384	·WASHER (30X38X2.2)	1	
11-6	09160-30039	·WASHER (30X38X2.3)	1	
11-7	09160-30041	·WASHER (30X38X2.4)	1	
11-8	08211-30385	·WASHER (30X38X2.5)	1	
11-9	09160-30042	·WASHER (30X38X2.6)	1	
11-10	09160-30043	·WASHER (30X38X2.7)	1	
11-11	09160-30044	·WASHER (30X38X2.8)	1	
12	09160-75002	WASHER (75X100X2)	1	FWD GEAR
13	57500-87852	SHIM SET, REV GEAR	1	

FIG.108

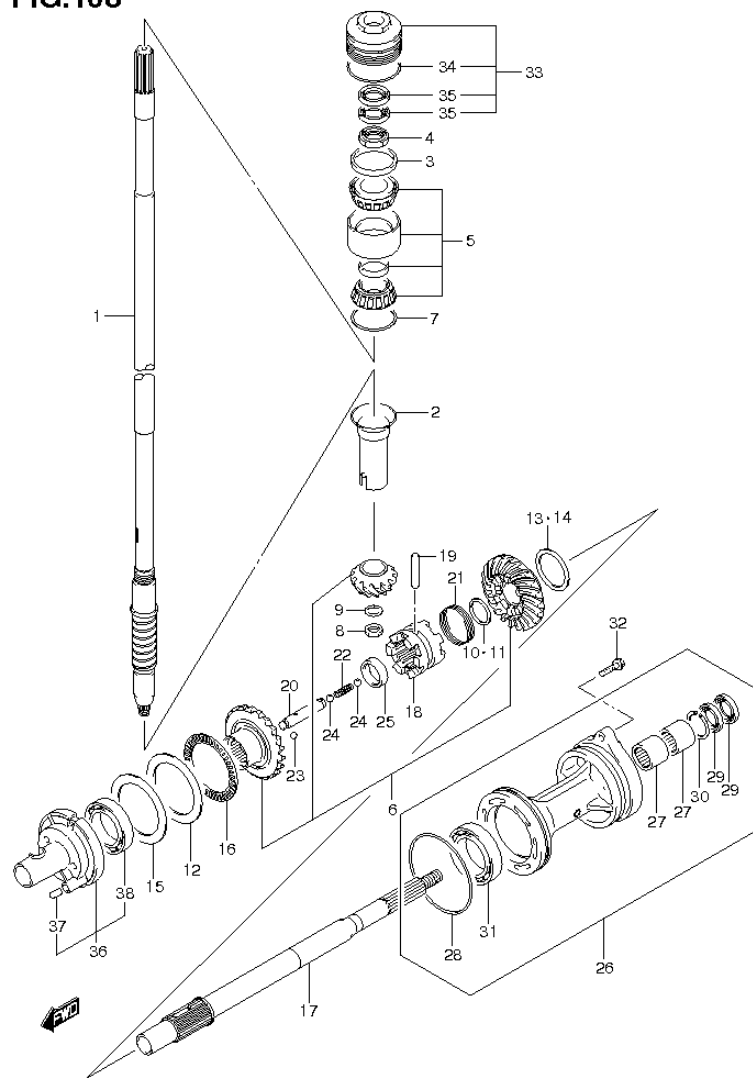


FIG.108 (2-B-6) TRANSMISSION (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
14-1	09181-50013	·SHIM (50X62X1)	1	REV GEAR
14-2	09181-50012	·SHIM (50X62X1.1)	1	REV GEAR
14-3	09181-50005	·SHIM (50X62X1.2)	1	REV GEAR
14-4	09181-50006	·SHIM (50X62X1.3)	1	REV GEAR
14-5	09181-50007	·SHIM (50X62X1.4)	1	REV GEAR
14-6	09181-50008	·SHIM (50X62X1.5)	1	REV GEAR
14-7	09181-50009	·SHIM (50X62X1.6)	1	REV GEAR
14-8	09181-50010	·SHIM (50X62X1.7)	1	REV GEAR
15-1	09181-75018	SHIM (75X100X0.5)	1	FWD GEAR
15-2	09181-75019	SHIM (75X100X0.55)	1	FWD GEAR
15-3	09181-75012	SHIM (75X100X0.6)	1	FWD GEAR
15-4	09181-75013	SHIM (75X100X0.65)	1	FWD GEAR
15-5	09181-75008	SHIM (75X100X0.7)	1	FWD GEAR
15-6	09181-75014	SHIM (75X100X0.75)	1	FWD GEAR
15-7	09181-75009	SHIM (75X100X0.8)	1	FWD GEAR
15-8	09181-75015	SHIM (75X100X0.85)	1	FWD GEAR
15-9	09181-75010	SHIM (75X100X0.9)	1	FWD GEAR
15-10	09181-75016	SHIM (75X100X0.95)	1	FWD GEAR
15-11	09181-75011	SHIM (75X100X1)	1	FWD GEAR
16	09269-75002	BEARING (75X100X4)	1	
17	57610-93J00	SHAFT, PROPELLER	1	
18	57621-93J10	SHIFTER, CLUTCH DOG	1	
19	09202-08007	PIN (8X49)	1	
20	57631-93J00	PIN, CONNECTOR	1	
21	09440-52003	SPRING	1	
22	09440-09040	SPRING	1	
23	06111-07004	BALL	2	
24	06111-11004	BALL	2	
25	09180-25082	SPACER (25X36.5X9.5)	1	
26	56120-93J03-0EP	HOUSING, PROP SFT BRG (BLACK)	1	
27	09263-30023	·BEARING (30X40X25)	2	
28	09280-00040	·O RING (D:3.1;ID:104.4)	1	
29	09282-30006	·OIL SEAL (30X45X6)	2	
30	09381-40003	·CIRCLIP	1	

FIG.108

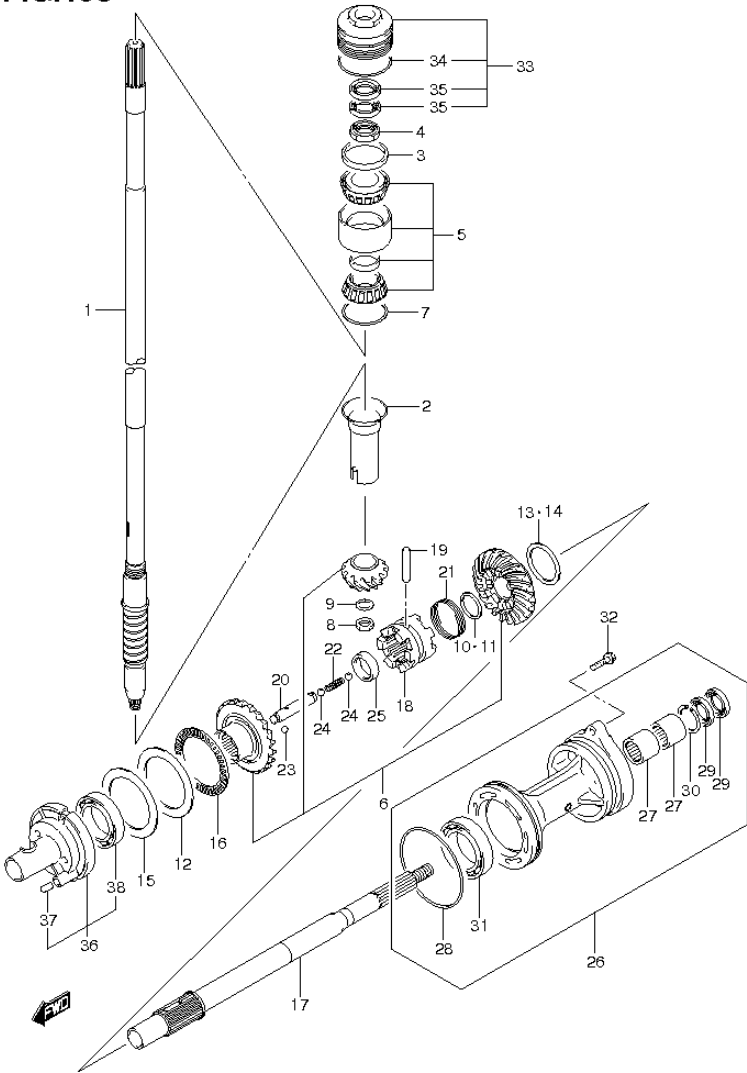


FIG. 108 (2-B-7) TRANSMISSION (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
31	08113-60100	·BEARING	1	
32	29116-93J10	BOLT, PROP SFT BRG HSG (8X35)	2	
33	56130-93J01	HOUSING, DRIVE SHAFT BRG	1	
34	09280-66004	·O RING (D:3.1,ID:65.4)	1	
35	09282-24004	·OIL SEAL (24X40X7)	2	
36	56140-93J01	HOUSING, FWD GEAR BRG	1	
37	04221-08129	·PIN	1	
38	09263-50009	·BEARING (50X65X25)	1	

FIG.109

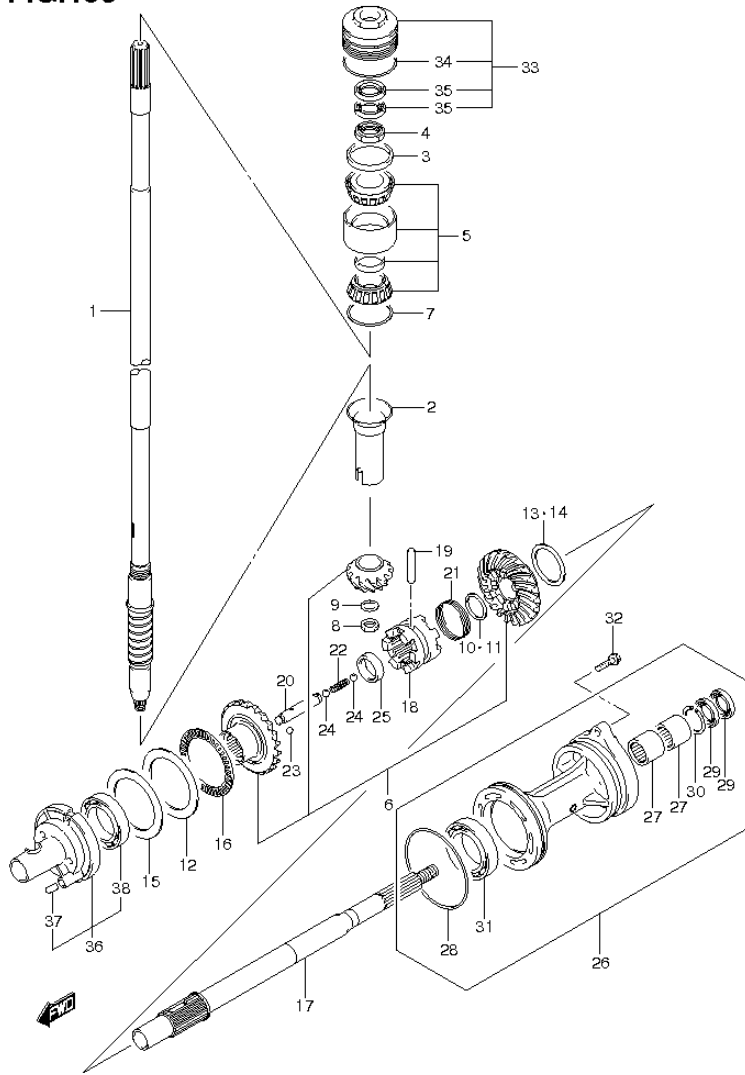


FIG.109 (2-B-8) TRANSMISSION (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-93J00	SHAFT, DRIVE (X)	1	W/TRANSOM(X)
1-2	57110-96J20	SHAFT, DRIVE (L)	1	W/TRANSOM(L)
2	57133-93J00	COLLAR, DRIVE SHAFT	1	
3	57134-93J00	SPACER, DRIVE SHAFT BEARING	1	
4	09159-28003	NUT	1	
5	09269-32001	BEARING (32X66X49)	1	
6	57300-93841	PINION/GEAR SET	1	
7-1	09181-60004	SHIM (60X66X0.45)	1	
7-2	09181-60005	SHIM (60X66X0.5)	1	
7-3	09181-60006	SHIM (60X66X0.55)	1	
7-4	09181-60007	SHIM (60X66X0.6)	1	
7-5	09181-60008	SHIM (60X66X0.65)	1	
7-6	09181-60009	SHIM (60X66X0.7)	1	
7-7	09181-60010	SHIM (60X66X0.75)	1	
7-8	09181-60011	SHIM (60X66X0.8)	1	
7-9	09181-60012	SHIM (60X66X0.85)	1	
7-10	09181-60013	SHIM (60X66X0.9)	1	
8	09140-16021	NUT	1	
9	08221-16256	WASHER	1	
10	57500-87861	SHIM SET, PROP SHAFT REV	1	
11-1	08211-30382	·WASHER (30X38X1.5)	1	
11-2	09160-30036	·WASHER (30X38X1.7)	1	
11-3	09160-30037	·WASHER (30X38X1.9)	1	
11-4	09160-30038	·WASHER (30X38X2.1)	1	
11-5	08211-30384	·WASHER (30X38X2.2)	1	
11-6	09160-30039	·WASHER (30X38X2.3)	1	
11-7	09160-30041	·WASHER (30X38X2.4)	1	
11-8	08211-30385	·WASHER (30X38X2.5)	1	
11-9	09160-30042	·WASHER (30X38X2.6)	1	
11-10	09160-30043	·WASHER (30X38X2.7)	1	
11-11	09160-30044	·WASHER (30X38X2.8)	1	
12	09160-75002	WASHER (75X100X2)	1	FWD GEAR
13	57500-87852	SHIM SET, REV GEAR	1	
14-1	09181-50013	·SHIM (50X62X1)	1	REV GEAR

FIG.109

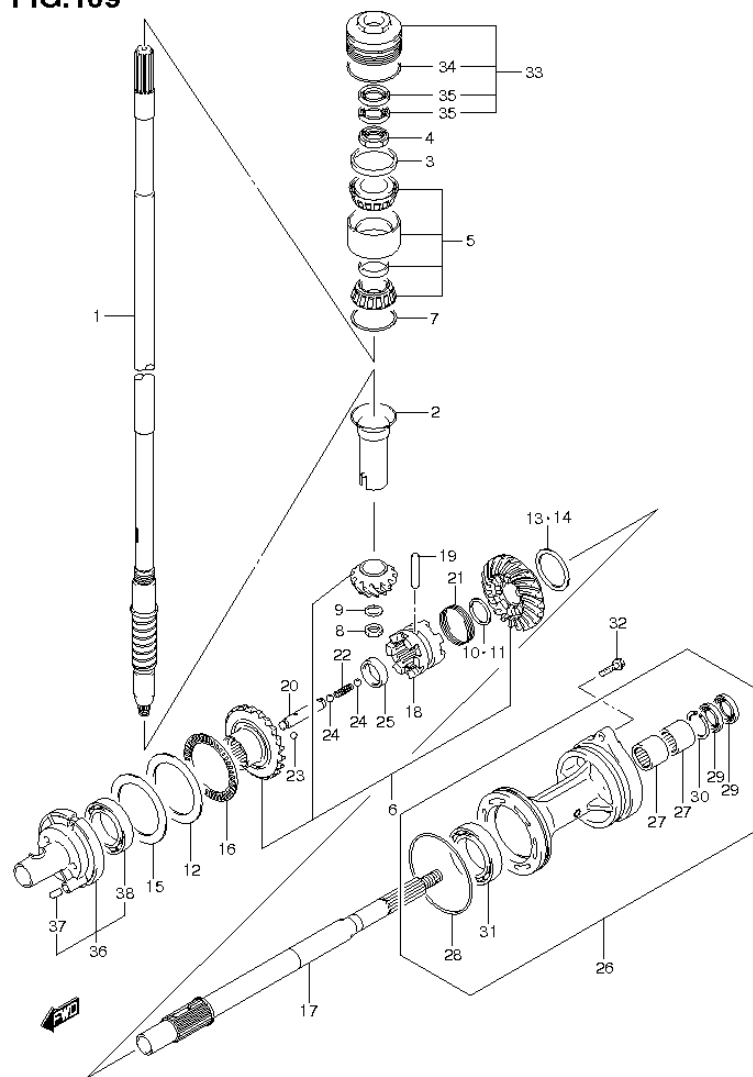


FIG.109 (2-B-9) TRANSMISSION (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
14-2	09181-50012	·SHIM (50X62X1.1)	1	REV GEAR
14-3	09181-50005	·SHIM (50X62X1.2)	1	REV GEAR
14-4	09181-50006	·SHIM (50X62X1.3)	1	REV GEAR
14-5	09181-50007	·SHIM (50X62X1.4)	1	REV GEAR
14-6	09181-50008	·SHIM (50X62X1.5)	1	REV GEAR
14-7	09181-50009	·SHIM (50X62X1.6)	1	REV GEAR
14-8	09181-50010	·SHIM (50X62X1.7)	1	REV GEAR
15-1	09181-75018	SHIM (75X100X0.5)	1	FWD GEAR
15-2	09181-75019	SHIM (75X100X0.55)	1	FWD GEAR
15-3	09181-75012	SHIM (75X100X0.6)	1	FWD GEAR
15-4	09181-75013	SHIM (75X100X0.65)	1	FWD GEAR
15-5	09181-75008	SHIM (75X100X0.7)	1	FWD GEAR
15-6	09181-75014	SHIM (75X100X0.75)	1	FWD GEAR
15-7	09181-75009	SHIM (75X100X0.8)	1	FWD GEAR
15-8	09181-75015	SHIM (75X100X0.85)	1	FWD GEAR
15-9	09181-75010	SHIM (75X100X0.9)	1	FWD GEAR
15-10	09181-75016	SHIM (75X100X0.95)	1	FWD GEAR
15-11	09181-75011	SHIM (75X100X1)	1	FWD GEAR
16	09269-75002	BEARING (75X100X4)	1	
17	57610-93J00	SHAFT, PROPELLER	1	
18	57621-93J10	SHIFTER, CLUTCH DOG	1	
19	09202-08007	PIN (8X49)	1	
20	57631-93J00	PIN, CONNECTOR	1	
21	09440-52003	SPRING	1	
22	09440-09040	SPRING	1	
23	06111-07004	BALL	2	
24	06111-11004	BALL	2	
25	09180-25082	SPACER (25X36.5X9.5)	1	
26	56120-93J03-0EP	HOUSING, PROP SFT BRG (BLACK)	1	
27	09263-30023	·BEARING (30X40X25)	2	
28	09280-00040	·O RING (D:3.1, ID:104.4)	1	
29	09282-30006	·OIL SEAL (30X45X6)	2	
30	09381-40003	·CIRCLIP	1	
31	08113-60100	·BEARING	1	

FIG.109

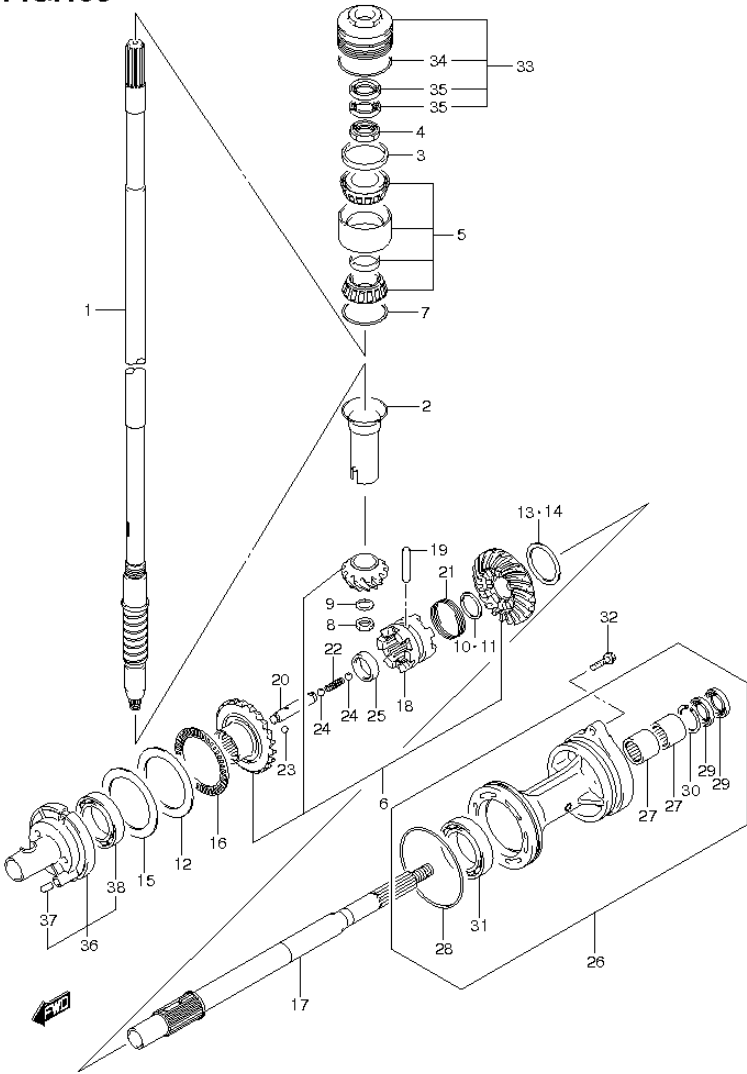


FIG. 109 (2-B-10) TRANSMISSION (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
32	29116-93J10	BOLT, PROP SFT BRG HSG (8X35)	2	
33	56130-93J01	HOUSING, DRIVE SHAFT BRG	1	
34	09280-66004	·O RING (D:3.1,ID:65.4)	1	
35	09282-24004	·OIL SEAL (24X40X7)	2	
36	56140-93J01	HOUSING, FWD GEAR BRG	1	
37	04221-08129	·PIN	1	
38	09263-50009	·BEARING (50X65X25)	1	

FIG.110

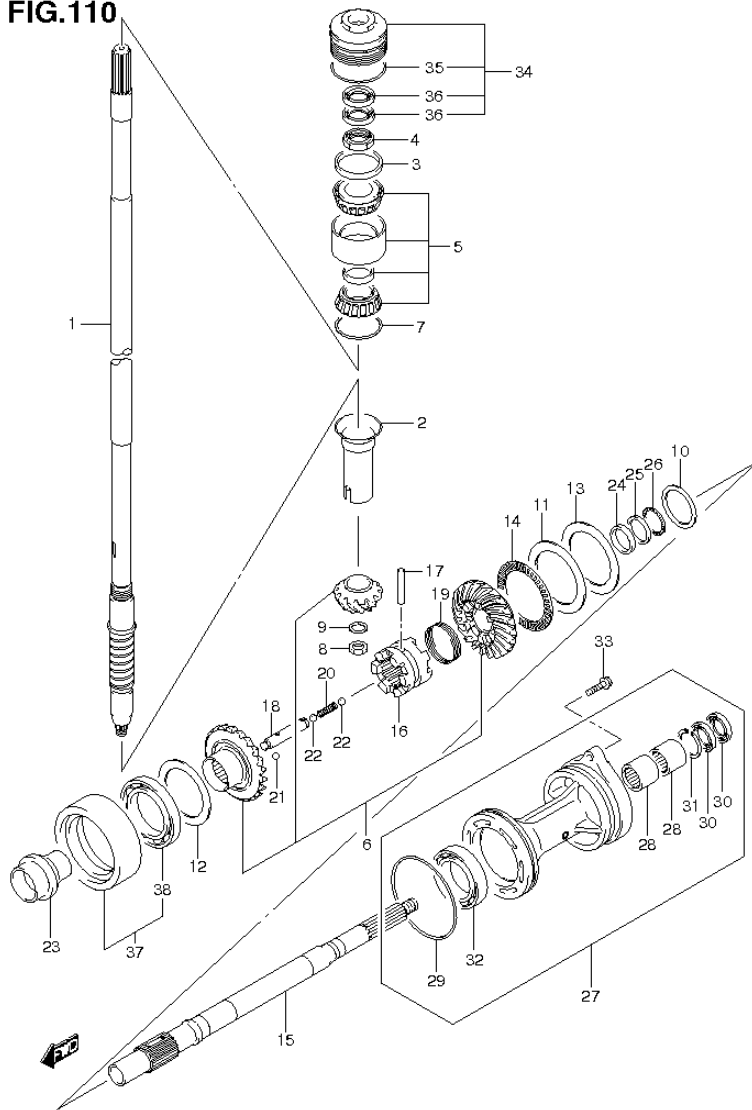


FIG.110 (2-B-11) TRANSMISSION (DF200Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-93J00	SHAFT, DRIVE (X)	1	W/TRANSOM(X)
1-2	57110-93J10	SHAFT, DRIVE (XX)	1	W/TRANSOM(XX)
2	57133-93J00	COLLAR, DRIVE SHAFT	1	
3	57134-93J00	SPACER, DRIVE SHAFT BEARING	1	
4	09159-28003	NUT	1	
5	09269-32001	BEARING (32X66X49)	1	
6	57300-93852	PINION/GEAR SET	1	
7-1	09181-60004	SHIM (60X66X0.45)	1	
7-2	09181-60005	SHIM (60X66X0.5)	1	
7-3	09181-60006	SHIM (60X66X0.55)	1	
7-4	09181-60007	SHIM (60X66X0.6)	1	
7-5	09181-60008	SHIM (60X66X0.65)	1	
7-6	09181-60009	SHIM (60X66X0.7)	1	
7-7	09181-60010	SHIM (60X66X0.75)	1	
7-8	09181-60011	SHIM (60X66X0.8)	1	
7-9	09181-60012	SHIM (60X66X0.85)	1	
7-10	09181-60013	SHIM (60X66X0.9)	1	
8	09140-16021	NUT	1	
9	08221-16256	WASHER	1	
10-1	09160-35015	WASHER (35X46X0.6)	1	
10-2	09160-35013	WASHER (35X46X0.8)	1	
10-3	09160-35010	WASHER (35X46X1.15)	1	
10-4	09160-35004	WASHER (35X46X1.2)	1	
10-5	09160-35006	WASHER (35X46X0.9)	1	
10-6	09160-35002	WASHER (35X46X1)	1	
10-7	09160-35008	WASHER (35X46X0.95)	1	
10-8	09160-35003	WASHER (35X46X1.1)	1	
10-9	09160-35009	WASHER (35X46X1.05)	1	
11	09160-75002	WASHER (75X100X2)	1	FWD GEAR
12-1	09181-60004	SHIM (60X66X0.45)	1	REV GEAR
12-2	09181-60005	SHIM (60X66X0.5)	1	REV GEAR
12-3	09181-60006	SHIM (60X66X0.55)	1	REV GEAR
12-4	09181-60007	SHIM (60X66X0.6)	1	REV GEAR
12-5	09181-60008	SHIM (60X66X0.65)	1	REV GEAR

FIG.110

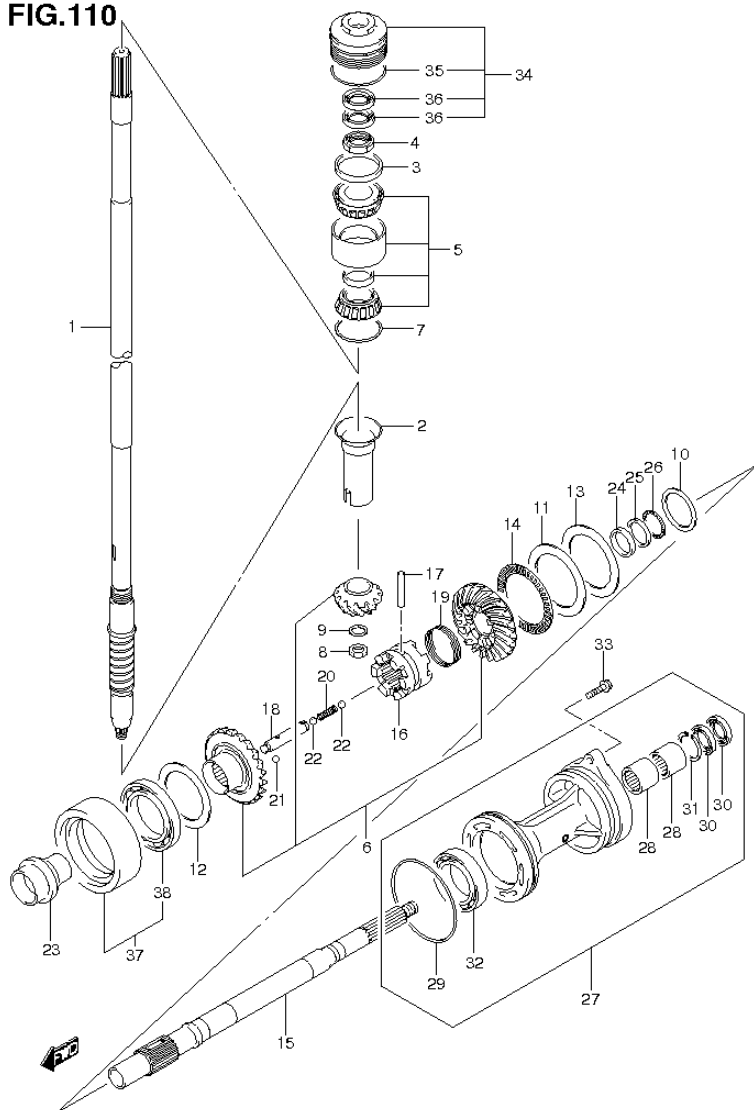


FIG.110 (2-B-12) TRANSMISSION (DF200Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
12-6	09181-60009	SHIM (60X66X0.7)	1	REV GEAR
12-7	09181-60010	SHIM (60X66X0.75)	1	REV GEAR
12-8	09181-60011	SHIM (60X66X0.8)	1	REV GEAR
12-9	09181-60012	SHIM (60X66X0.85)	1	REV GEAR
12-10	09181-60013	SHIM (60X66X0.9)	1	REV GEAR
13-1	09181-75018	SHIM (75X100X0.5)	1	FWD GEAR
13-2	09181-75019	SHIM (75X100X0.55)	1	FWD GEAR
13-3	09181-75012	SHIM (75X100X0.6)	1	FWD GEAR
13-4	09181-75013	SHIM (75X100X0.65)	1	FWD GEAR
13-5	09181-75008	SHIM (75X100X0.7)	1	FWD GEAR
13-6	09181-75014	SHIM (75X100X0.75)	1	FWD GEAR
13-7	09181-75009	SHIM (75X100X0.8)	1	FWD GEAR
13-8	09181-75015	SHIM (75X100X0.85)	1	FWD GEAR
13-9	09181-75010	SHIM (75X100X0.9)	1	FWD GEAR
13-10	09181-75016	SHIM (75X100X0.95)	1	FWD GEAR
13-11	09181-75011	SHIM (75X100X1)	1	FWD GEAR
14	09269-75002	BEARING (75X100X4)	1	FWD GEAR
15	57610-93J20	SHAFT, PROPELLER	1	
16	57621-93J20	SHIFTER, CLUTCH DOG	1	
17	09202-08007	PIN (8X49)	1	
18	57631-93J00	PIN, CONNECTOR	1	
19	09440-52003	SPRING	1	
20	09440-09040	SPRING	1	
21	06111-07004	BALL	2	
22	06111-11004	BALL	2	
23	57622-93J00	SPACER, FWD THRUST	1	
24	09160-30055	WASHER (30X47X6)	1	
25	09160-30056	WASHER (32X47X3)	1	
26	09269-30014	BEARING (30X47X2)	1	
27	56120-93J13-0EP	HOUSING, PROP SFT BRG (BLACK)	1	
28	09263-30023	BEARING (30X40X25)	2	
29	09280-00040	O RING (D:3.1;ID:104.4)	1	
30	09282-30006	OIL SEAL (30X45X6)	2	
31	09381-40003	CIRCLIP	1	

FIG.110

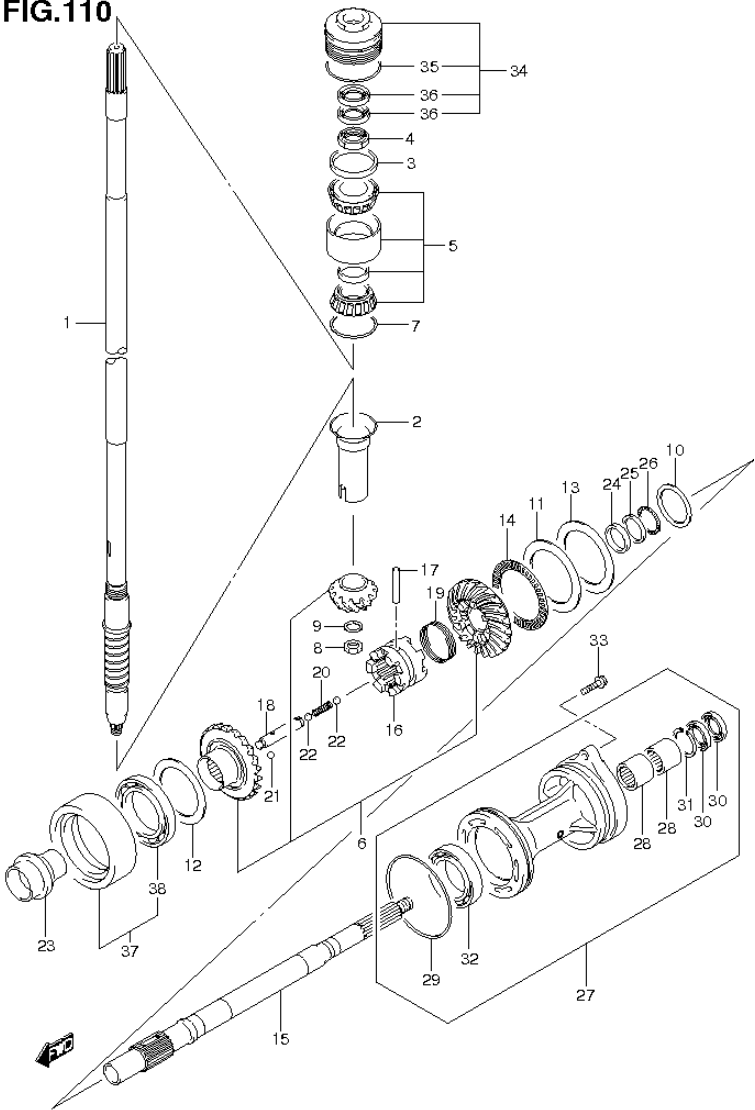
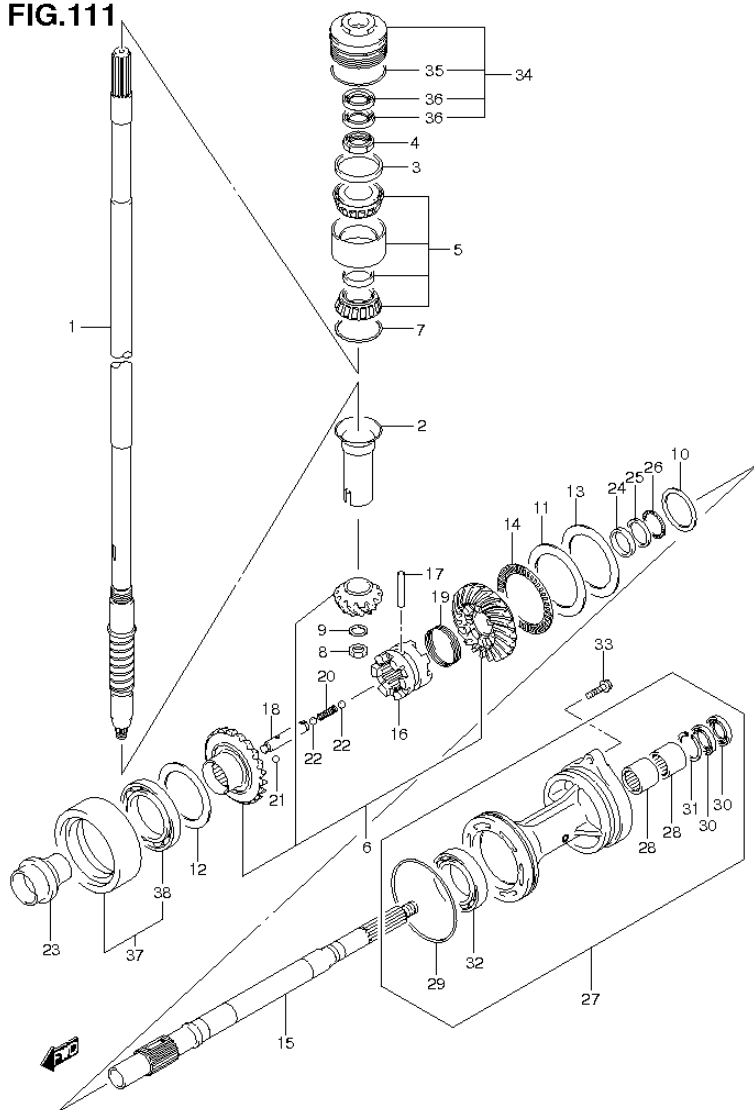


FIG.110 (2-B-13) TRANSMISSION (DF200Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
32	09263-50009	·BEARING (50X65X25)	1	
33	29116-93J10	BOLT, PROP SFT BRG HSG (8X35)	2	
34	56130-93J01	HOUSING, DRIVE SHAFT BRG	1	
35	09280-66004	·O RING (D:3.1,ID:65.4)	1	
36	09282-24004	·OIL SEAL (24X40X7)	2	
37	56140-93J10	HOUSING, REV GEAR BRG	1	
38	09262-60002	·BEARING (60X85X13)	1	

FIG.111



DF250 E01 012_111
TRANSMISSION

FIG.111 (2-B-14) TRANSMISSION (DF200Z E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	57110-93J00	SHAFT, DRIVE (X)	1	
2	57133-93J00	COLLAR, DRIVE SHAFT	1	
3	57134-93J00	SPACER, DRIVE SHAFT BEARING	1	
4	09159-28003	NUT	1	
5	09269-32001	BEARING (32X66X49)	1	
6	57300-93852	PINION/GEAR SET	1	
7-1	09181-60004	SHIM (60X66X0.45)	1	
7-2	09181-60005	SHIM (60X66X0.5)	1	
7-3	09181-60006	SHIM (60X66X0.55)	1	
7-4	09181-60007	SHIM (60X66X0.6)	1	
7-5	09181-60008	SHIM (60X66X0.65)	1	
7-6	09181-60009	SHIM (60X66X0.7)	1	
7-7	09181-60010	SHIM (60X66X0.75)	1	
7-8	09181-60011	SHIM (60X66X0.8)	1	
7-9	09181-60012	SHIM (60X66X0.85)	1	
7-10	09181-60013	SHIM (60X66X0.9)	1	
8	09140-16021	NUT	1	
9	08221-16256	WASHER	1	
10-1	09160-35015	WASHER (35X46X0.6)	1	
10-2	09160-35013	WASHER (35X46X0.8)	1	
10-3	09160-35010	WASHER (35X46X1.15)	1	
10-4	09160-35004	WASHER (35X46X1.2)	1	
10-5	09160-35006	WASHER (35X46X0.9)	1	
10-6	09160-35002	WASHER (35X46X1)	1	
10-7	09160-35008	WASHER (35X46X0.95)	1	
10-8	09160-35003	WASHER (35X46X1.1)	1	
10-9	09160-35009	WASHER (35X46X1.05)	1	
11	09160-75002	WASHER (75X100X2)	1	FWD GEAR
12-1	09181-60004	SHIM (60X66X0.45)	1	REV GEAR
12-2	09181-60005	SHIM (60X66X0.5)	1	REV GEAR
12-3	09181-60006	SHIM (60X66X0.55)	1	REV GEAR
12-4	09181-60007	SHIM (60X66X0.6)	1	REV GEAR
12-5	09181-60008	SHIM (60X66X0.65)	1	REV GEAR
12-6	09181-60009	SHIM (60X66X0.7)	1	REV GEAR

DF250 E01 012

FIG.111

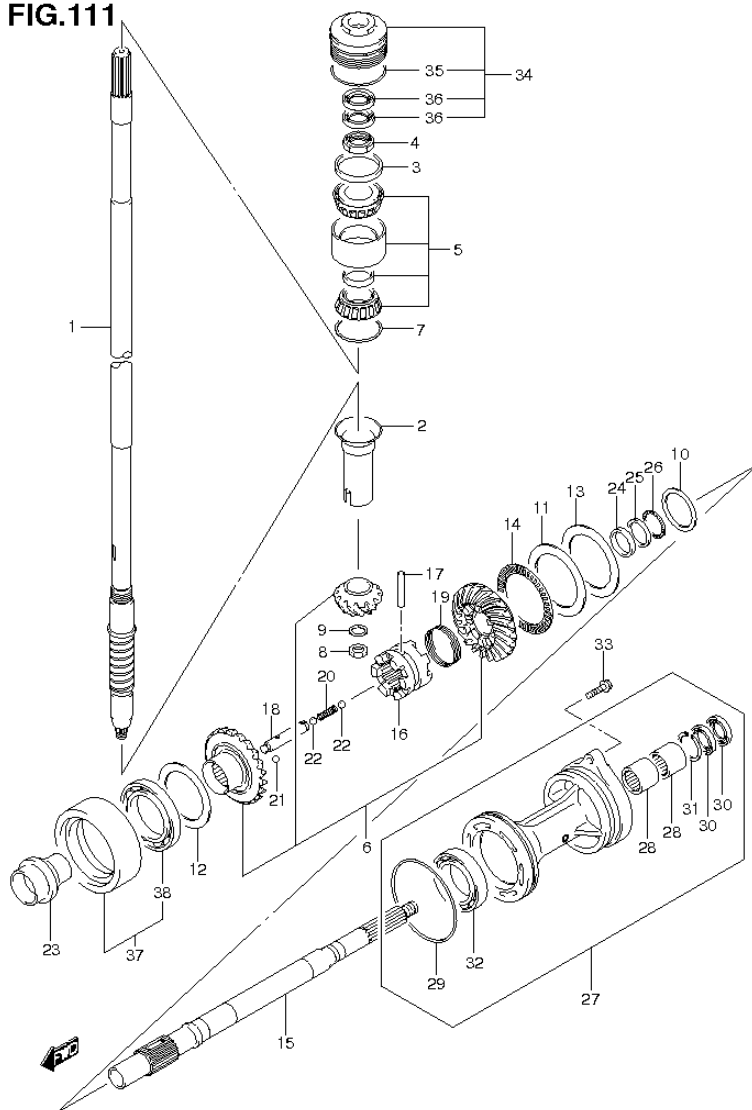


FIG.111 (2-B-15) TRANSMISSION (DF200Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
12-7	09181-60010	SHIM (60X66X0.75)	1	REV GEAR
12-8	09181-60011	SHIM (60X66X0.8)	1	REV GEAR
12-9	09181-60012	SHIM (60X66X0.85)	1	REV GEAR
12-10	09181-60013	SHIM (60X66X0.9)	1	REV GEAR
13-1	09181-75018	SHIM (75X100X0.5)	1	FWD GEAR
13-2	09181-75019	SHIM (75X100X0.55)	1	FWD GEAR
13-3	09181-75012	SHIM (75X100X0.6)	1	FWD GEAR
13-4	09181-75013	SHIM (75X100X0.65)	1	FWD GEAR
13-5	09181-75008	SHIM (75X100X0.7)	1	FWD GEAR
13-6	09181-75014	SHIM (75X100X0.75)	1	FWD GEAR
13-7	09181-75009	SHIM (75X100X0.8)	1	FWD GEAR
13-8	09181-75015	SHIM (75X100X0.85)	1	FWD GEAR
13-9	09181-75010	SHIM (75X100X0.9)	1	FWD GEAR
13-10	09181-75016	SHIM (75X100X0.95)	1	FWD GEAR
13-11	09181-75011	SHIM (75X100X1)	1	FWD GEAR
14	09269-75002	BEARING (75X100X4)	1	FWD GEAR
15	57610-93J20	SHAFT, PROPELLER	1	
16	57621-93J20	SHIFTER, CLUTCH DOG	1	
17	09202-08007	PIN (8X49)	1	
18	57631-93J00	PIN, CONNECTOR	1	
19	09440-52003	SPRING	1	
20	09440-09040	SPRING	1	
21	06111-07004	BALL	2	
22	06111-11004	BALL	2	
23	57622-93J00	SPACER, FWD THRUST	1	
24	09160-30055	WASHER (30X47X6)	1	
25	09160-30056	WASHER (32X47X3)	1	
26	09269-30014	BEARING (30X47X2)	1	
27	56120-93J13-0EP	HOUSING, PROP SFT BRG (BLACK)	1	
28	09263-30023	·BEARING (30X40X25)	2	
29	09280-00040	·O RING (D:3.1,ID:104.4)	1	
30	09282-30006	·OIL SEAL (30X45X6)	2	
31	09381-40003	·CIRCLIP	1	
32	09263-50009	·BEARING (50X65X25)	1	

FIG.111

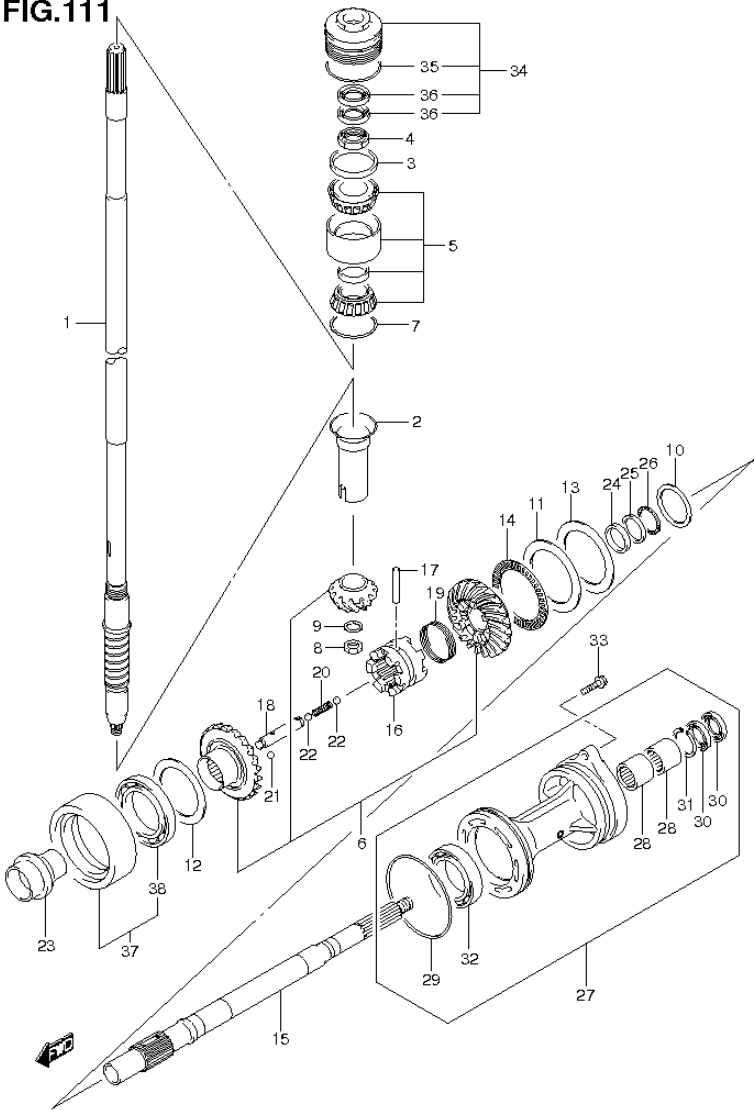


FIG. 111 (2-C-2) TRANSMISSION (DF200Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
33	29116-93J10	BOLT, PROP SFT BRG HSG (8X35)	2	
34	56130-93J01	HOUSING, DRIVE SHAFT BRG	1	
35	09280-66004	·O RING (D:3.1,ID:65.4)	1	
36	09282-24004	·OIL SEAL (24X40X7)	2	
37	56140-93J10	HOUSING, REV GEAR BRG	1	
38	09262-60002	·BEARING (60X85X13)	1	

FIG.112

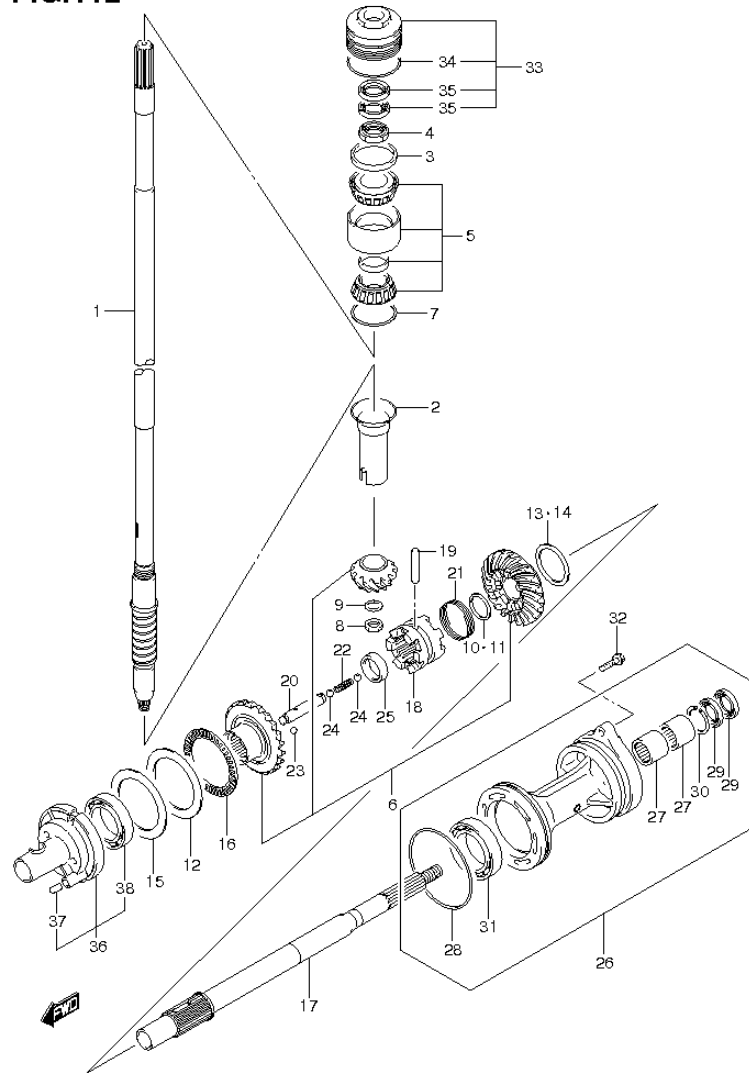


FIG.112 (2-C-3) TRANSMISSION (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-93J00	SHAFT, DRIVE (X)	1	W/TRANSOM(X)
1-2	57110-93J10	SHAFT, DRIVE (XX)	1	W/TRANSOM(XX)
2	57133-93J00	COLLAR, DRIVE SHAFT	1	
3	57134-93J00	SPACER, DRIVE SHAFT BEARING	1	
4	09159-28003	NUT	1	
5	09269-32001	BEARING (32X66X49)	1	
6	57300-93841	PINION/GEAR SET	1	
7-1	09181-60004	SHIM (60X66X0.45)	1	
7-2	09181-60005	SHIM (60X66X0.5)	1	
7-3	09181-60006	SHIM (60X66X0.55)	1	
7-4	09181-60007	SHIM (60X66X0.6)	1	
7-5	09181-60008	SHIM (60X66X0.65)	1	
7-6	09181-60009	SHIM (60X66X0.7)	1	
7-7	09181-60010	SHIM (60X66X0.75)	1	
7-8	09181-60011	SHIM (60X66X0.8)	1	
7-9	09181-60012	SHIM (60X66X0.85)	1	
7-10	09181-60013	SHIM (60X66X0.9)	1	
8	09140-16021	NUT	1	
9	08221-16256	WASHER	1	
10	57500-87861	SHIM SET, PROP SHAFT REV	1	
11-1	08211-30382	·WASHER (30X38X1.5)	1	
11-2	09160-30036	·WASHER (30X38X1.7)	1	
11-3	09160-30037	·WASHER (30X38X1.9)	1	
11-4	09160-30038	·WASHER (30X38X2.1)	1	
11-5	08211-30384	·WASHER (30X38X2.2)	1	
11-6	09160-30039	·WASHER (30X38X2.3)	1	
11-7	09160-30041	·WASHER (30X38X2.4)	1	
11-8	08211-30385	·WASHER (30X38X2.5)	1	
11-9	09160-30042	·WASHER (30X38X2.6)	1	
11-10	09160-30043	·WASHER (30X38X2.7)	1	
11-11	09160-30044	·WASHER (30X38X2.8)	1	
12	09160-75002	WASHER (75X100X2)	1	FWD GEAR
13	57500-87852	SHIM SET, REV GEAR	1	
14-1	09181-50013	·SHIM (50X62X1)	1	REV GEAR

FIG.112

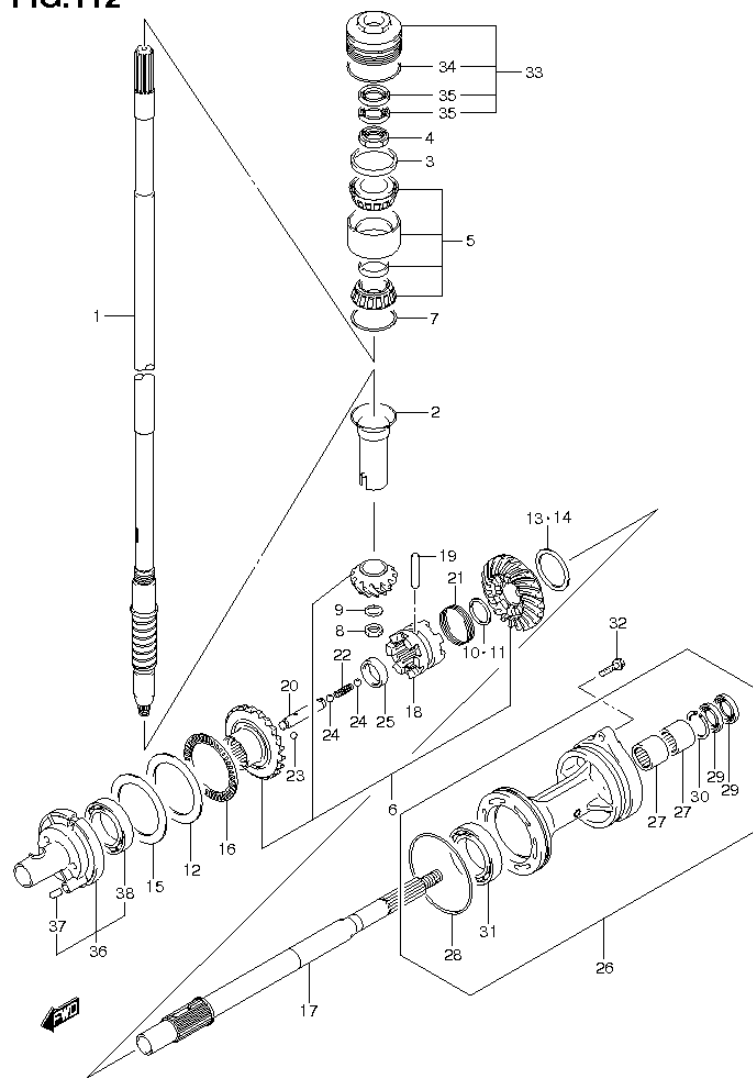


FIG.112 (2-C-4) TRANSMISSION (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
14-2	09181-50012	·SHIM (50X62X1.1)	1	REV GEAR
14-3	09181-50005	·SHIM (50X62X1.2)	1	REV GEAR
14-4	09181-50006	·SHIM (50X62X1.3)	1	REV GEAR
14-5	09181-50007	·SHIM (50X62X1.4)	1	REV GEAR
14-6	09181-50008	·SHIM (50X62X1.5)	1	REV GEAR
14-7	09181-50009	·SHIM (50X62X1.6)	1	REV GEAR
14-8	09181-50010	·SHIM (50X62X1.7)	1	REV GEAR
15-1	09181-75018	SHIM (75X100X0.5)	1	FWD GEAR
15-2	09181-75019	SHIM (75X100X0.55)	1	FWD GEAR
15-3	09181-75012	SHIM (75X100X0.6)	1	FWD GEAR
15-4	09181-75013	SHIM (75X100X0.65)	1	FWD GEAR
15-5	09181-75008	SHIM (75X100X0.7)	1	FWD GEAR
15-6	09181-75014	SHIM (75X100X0.75)	1	FWD GEAR
15-7	09181-75009	SHIM (75X100X0.8)	1	FWD GEAR
15-8	09181-75015	SHIM (75X100X0.85)	1	FWD GEAR
15-9	09181-75010	SHIM (75X100X0.9)	1	FWD GEAR
15-10	09181-75016	SHIM (75X100X0.95)	1	FWD GEAR
15-11	09181-75011	SHIM (75X100X1)	1	FWD GEAR
16	09269-75002	BEARING (75X100X4)	1	
17	57610-93J00	SHAFT, PROPELLER	1	
18	57621-93J10	SHIFTER, CLUTCH DOG	1	
19	09202-08007	PIN (8X49)	1	
20	57631-93J00	PIN, CONNECTOR	1	
21	09440-52003	SPRING	1	
22	09440-09040	SPRING	1	
23	06111-07004	BALL	2	
24	06111-11004	BALL	2	
25	09180-25082	SPACER (25X36.5X9.5)	1	
26	56120-93J03-0EP	HOUSING, PROP SFT BRG (BLACK)	1	
27	09263-30023	·BEARING (30X40X25)	2	
28	09280-00040	·O RING (D:3.1, ID:104.4)	1	
29	09282-30006	·OIL SEAL (30X45X6)	2	
30	09381-40003	·CIRCLIP	1	
31	08113-60100	·BEARING	1	

FIG.112

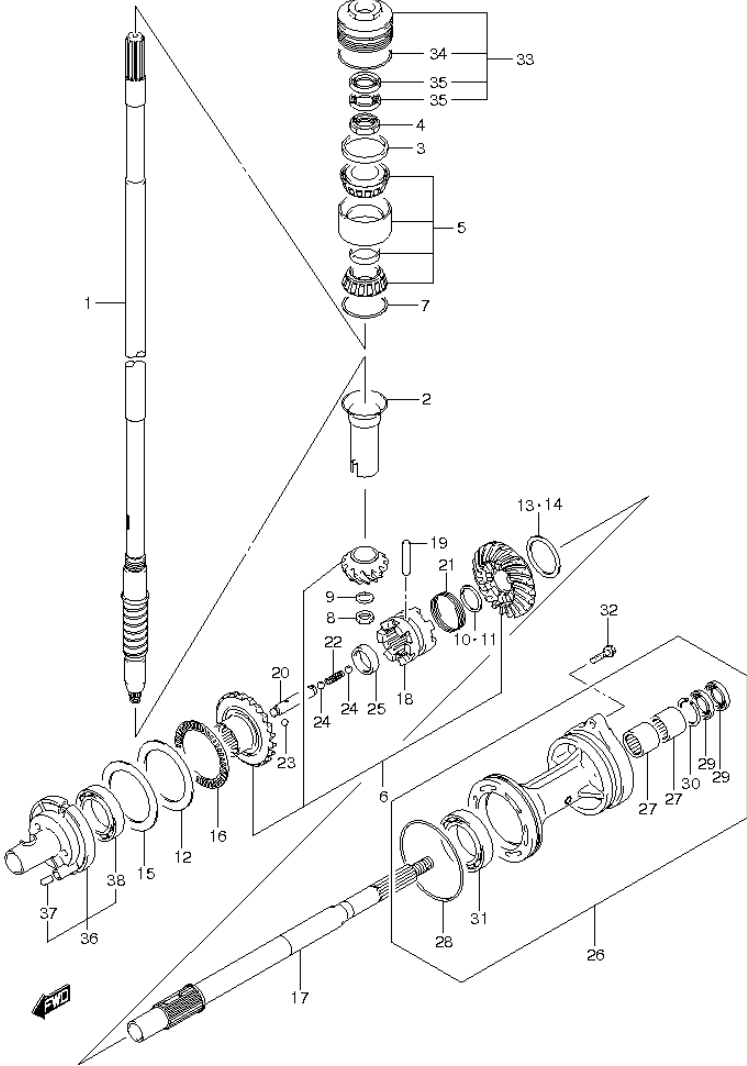


FIG.112 (2-C-5) TRANSMISSION (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
32	29116-93J10	BOLT, PROP SFT BRG HSG (8X35)	2	
33	56130-93J01	HOUSING, DRIVE SHAFT BRG	1	
34	09280-66004	·O RING (D:3.1,ID:65.4)	1	
35	09282-24004	·OIL SEAL (24X40X7)	2	
36	56140-93J01	HOUSING, FWD GEAR BRG	1	
37	04221-08129	·PIN	1	
38	09263-50009	·BEARING (50X65X25)	1	

FIG.113

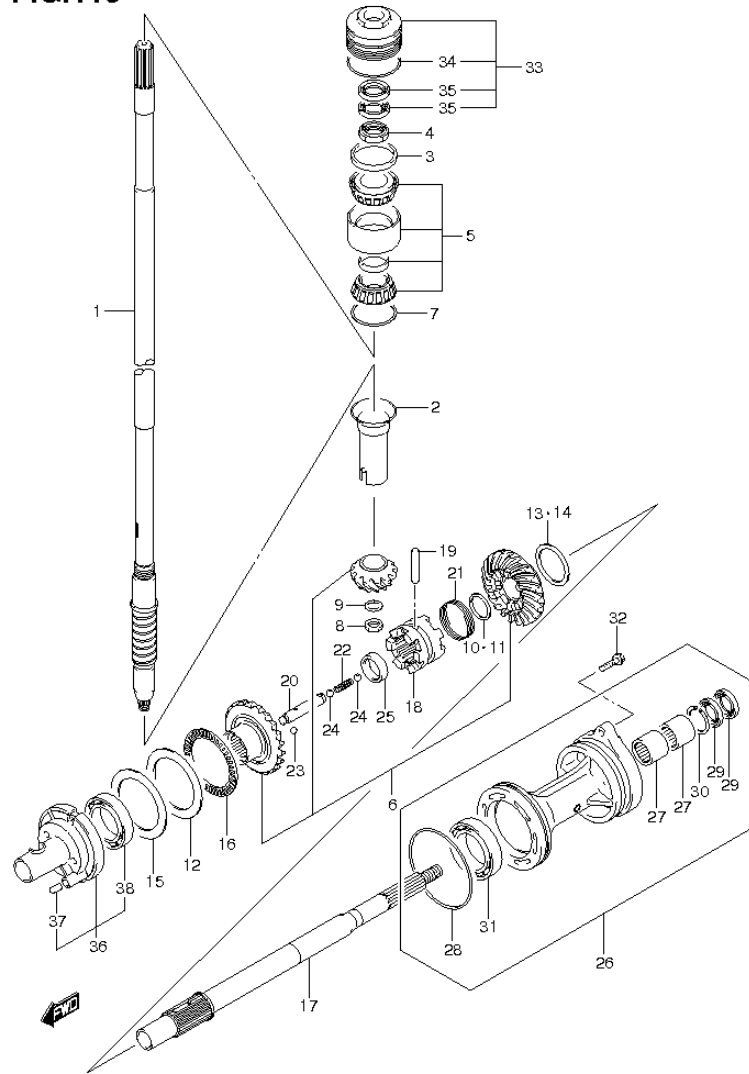


FIG.113 (2-C-6) TRANSMISSION (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-93J00	SHAFT, DRIVE (X)	1	W/TRANSOM(X)
1-2	57110-93J10	SHAFT, DRIVE (XX)	1	W/TRANSOM(XX)
2	57133-93J00	COLLAR, DRIVE SHAFT	1	
3	57134-93J00	SPACER, DRIVE SHAFT BEARING	1	
4	09159-28003	NUT	1	
5	09269-32001	BEARING (32X66X49)	1	
6	57300-93841	PINION/GEAR SET	1	
7-1	09181-60004	SHIM (60X66X0.45)	1	
7-2	09181-60005	SHIM (60X66X0.5)	1	
7-3	09181-60006	SHIM (60X66X0.55)	1	
7-4	09181-60007	SHIM (60X66X0.6)	1	
7-5	09181-60008	SHIM (60X66X0.65)	1	
7-6	09181-60009	SHIM (60X66X0.7)	1	
7-7	09181-60010	SHIM (60X66X0.75)	1	
7-8	09181-60011	SHIM (60X66X0.8)	1	
7-9	09181-60012	SHIM (60X66X0.85)	1	
7-10	09181-60013	SHIM (60X66X0.9)	1	
8	09140-16021	NUT	1	
9	08221-16256	WASHER	1	
10	57500-87861	SHIM SET, PROP SHAFT REV	1	
11-1	08211-30382	·WASHER (30X38X1.5)	1	
11-2	09160-30036	·WASHER (30X38X1.7)	1	
11-3	09160-30037	·WASHER (30X38X1.9)	1	
11-4	09160-30038	·WASHER (30X38X2.1)	1	
11-5	08211-30384	·WASHER (30X38X2.2)	1	
11-6	09160-30039	·WASHER (30X38X2.3)	1	
11-7	09160-30041	·WASHER (30X38X2.4)	1	
11-8	08211-30385	·WASHER (30X38X2.5)	1	
11-9	09160-30042	·WASHER (30X38X2.6)	1	
11-10	09160-30043	·WASHER (30X38X2.7)	1	
11-11	09160-30044	·WASHER (30X38X2.8)	1	
12	09160-75002	WASHER (75X100X2)	1	FWD GEAR
13	57500-87852	SHIM SET, REV GEAR	1	
14-1	09181-50013	·SHIM (50X62X1)	1	REV GEAR

FIG.113

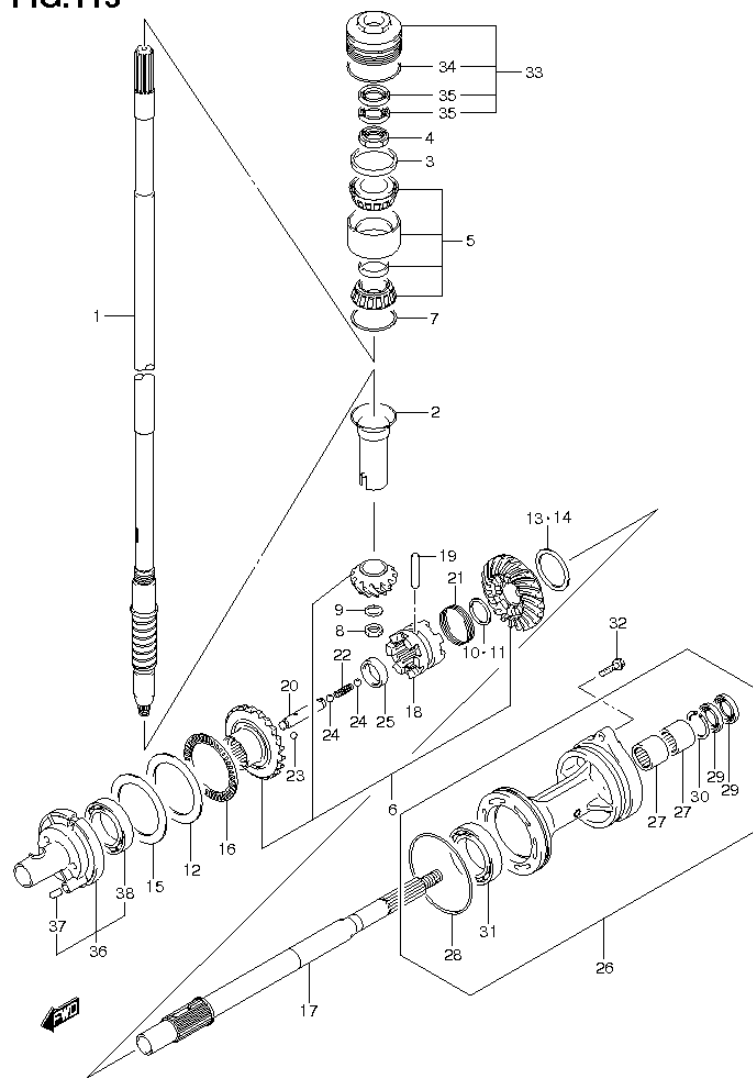


FIG.113 (2-C-7) TRANSMISSION (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
14-2	09181-50012	·SHIM (50X62X1.1)	1	REV GEAR
14-3	09181-50005	·SHIM (50X62X1.2)	1	REV GEAR
14-4	09181-50006	·SHIM (50X62X1.3)	1	REV GEAR
14-5	09181-50007	·SHIM (50X62X1.4)	1	REV GEAR
14-6	09181-50008	·SHIM (50X62X1.5)	1	REV GEAR
14-7	09181-50009	·SHIM (50X62X1.6)	1	REV GEAR
14-8	09181-50010	·SHIM (50X62X1.7)	1	REV GEAR
15-1	09181-75018	SHIM (75X100X0.5)	1	FWD GEAR
15-2	09181-75019	SHIM (75X100X0.55)	1	FWD GEAR
15-3	09181-75012	SHIM (75X100X0.6)	1	FWD GEAR
15-4	09181-75013	SHIM (75X100X0.65)	1	FWD GEAR
15-5	09181-75008	SHIM (75X100X0.7)	1	FWD GEAR
15-6	09181-75014	SHIM (75X100X0.75)	1	FWD GEAR
15-7	09181-75009	SHIM (75X100X0.8)	1	FWD GEAR
15-8	09181-75015	SHIM (75X100X0.85)	1	FWD GEAR
15-9	09181-75010	SHIM (75X100X0.9)	1	FWD GEAR
15-10	09181-75016	SHIM (75X100X0.95)	1	FWD GEAR
15-11	09181-75011	SHIM (75X100X1)	1	FWD GEAR
16	09269-75002	BEARING (75X100X4)	1	
17	57610-93J00	SHAFT, PROPELLER	1	
18	57621-93J10	SHIFTER, CLUTCH DOG	1	
19	09202-08007	PIN (8X49)	1	
20	57631-93J00	PIN, CONNECTOR	1	
21	09440-52003	SPRING	1	
22	09440-09040	SPRING	1	
23	06111-07004	BALL	2	
24	06111-11004	BALL	2	
25	09180-25082	SPACER (25X36.5X9.5)	1	
26	56120-93J03-0EP	HOUSING, PROP SFT BRG (BLACK)	1	
27	09263-30023	·BEARING (30X40X25)	2	
28	09280-00040	·O RING (D:3.1, ID:104.4)	1	
29	09282-30006	·OIL SEAL (30X45X6)	2	
30	09381-40003	·CIRCLIP	1	
31	08113-60100	·BEARING	1	

FIG.113

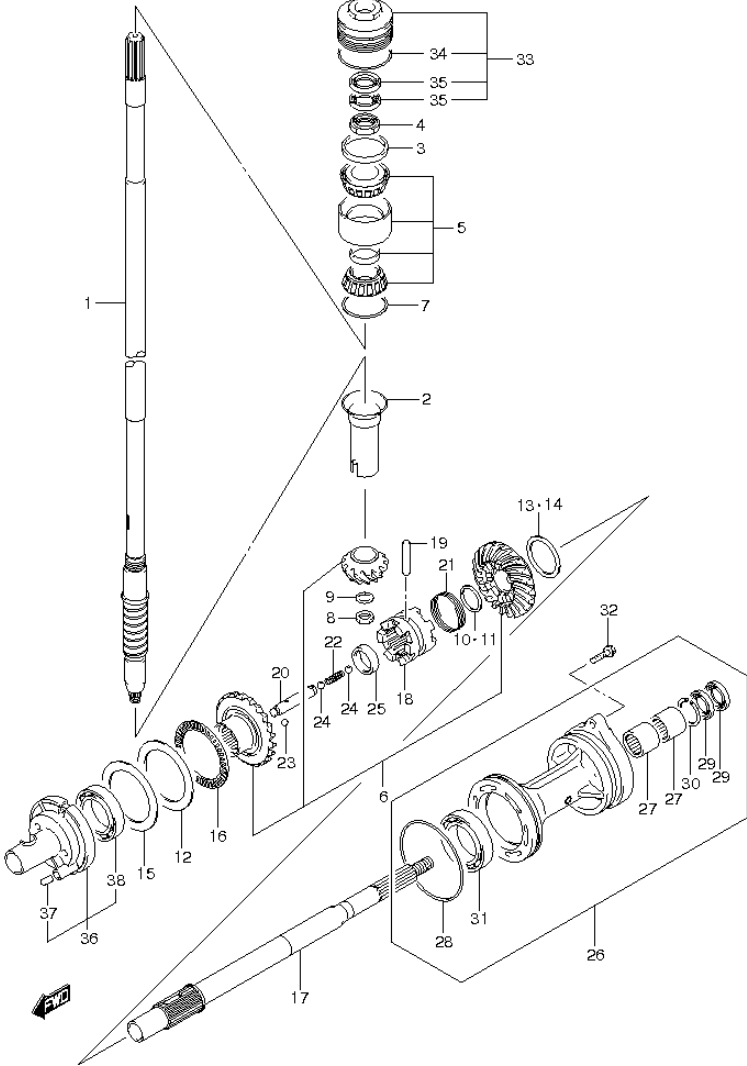


FIG. 113 (2-C-8) TRANSMISSION (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
32	29116-93J10	BOLT, PROP SFT BRG HSG (8X35)	2	
33	56130-93J01	HOUSING, DRIVE SHAFT BRG	1	
34	09280-66004	·O RING (D:3.1,ID:65.4)	1	
35	09282-24004	·OIL SEAL (24X40X7)	2	
36	56140-93J01	HOUSING, FWD GEAR BRG	1	
37	04221-08129	·PIN	1	
38	09263-50009	·BEARING (50X65X25)	1	

FIG.114

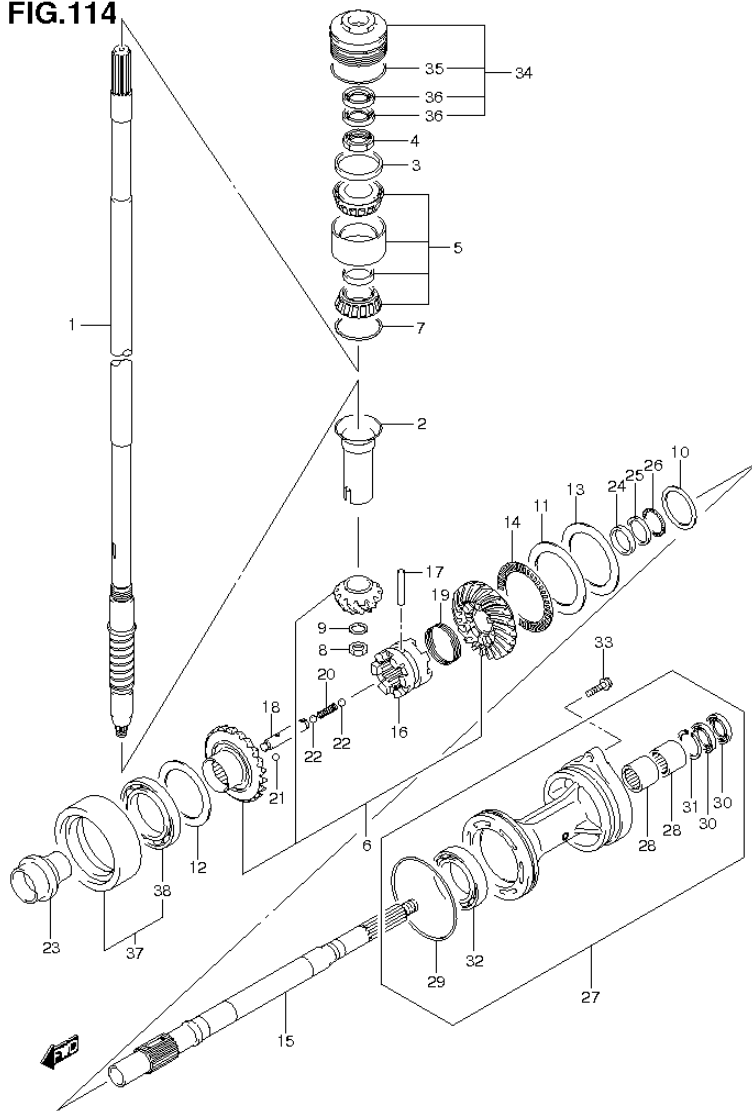


FIG. 114 (2-C-9) TRANSMISSION (DF225Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-93J00	SHAFT, DRIVE (X)	1	W/TRANSOM(X)
1-2	57110-93J10	SHAFT, DRIVE (XX)	1	W/TRANSOM(XX)
2	57133-93J00	COLLAR, DRIVE SHAFT	1	
3	57134-93J00	SPACER, DRIVE SHAFT BEARING	1	
4	09159-28003	NUT	1	
5	09269-32001	BEARING (32X66X49)	1	
6	57300-93852	PINION/GEAR SET	1	
7-1	09181-60004	SHIM (60X66X0.45)	1	
7-2	09181-60005	SHIM (60X66X0.5)	1	
7-3	09181-60006	SHIM (60X66X0.55)	1	
7-4	09181-60007	SHIM (60X66X0.6)	1	
7-5	09181-60008	SHIM (60X66X0.65)	1	
7-6	09181-60009	SHIM (60X66X0.7)	1	
7-7	09181-60010	SHIM (60X66X0.75)	1	
7-8	09181-60011	SHIM (60X66X0.8)	1	
7-9	09181-60012	SHIM (60X66X0.85)	1	
7-10	09181-60013	SHIM (60X66X0.9)	1	
8	09140-16021	NUT	1	
9	08221-16256	WASHER	1	
10-1	09160-35015	WASHER (35X46X0.6)	1	
10-2	09160-35013	WASHER (35X46X0.8)	1	
10-3	09160-35010	WASHER (35X46X1.15)	1	
10-4	09160-35004	WASHER (35X46X1.2)	1	
10-5	09160-35006	WASHER (35X46X0.9)	1	
10-6	09160-35002	WASHER (35X46X1)	1	
10-7	09160-35008	WASHER (35X46X0.95)	1	
10-8	09160-35003	WASHER (35X46X1.1)	1	
10-9	09160-35009	WASHER (35X46X1.05)	1	
11	09160-75002	WASHER (75X100X2)	1	FWD GEAR
12-1	09181-60004	SHIM (60X66X0.45)	1	REV GEAR
12-2	09181-60005	SHIM (60X66X0.5)	1	REV GEAR
12-3	09181-60006	SHIM (60X66X0.55)	1	REV GEAR
12-4	09181-60007	SHIM (60X66X0.6)	1	REV GEAR
12-5	09181-60008	SHIM (60X66X0.65)	1	REV GEAR

FIG.114

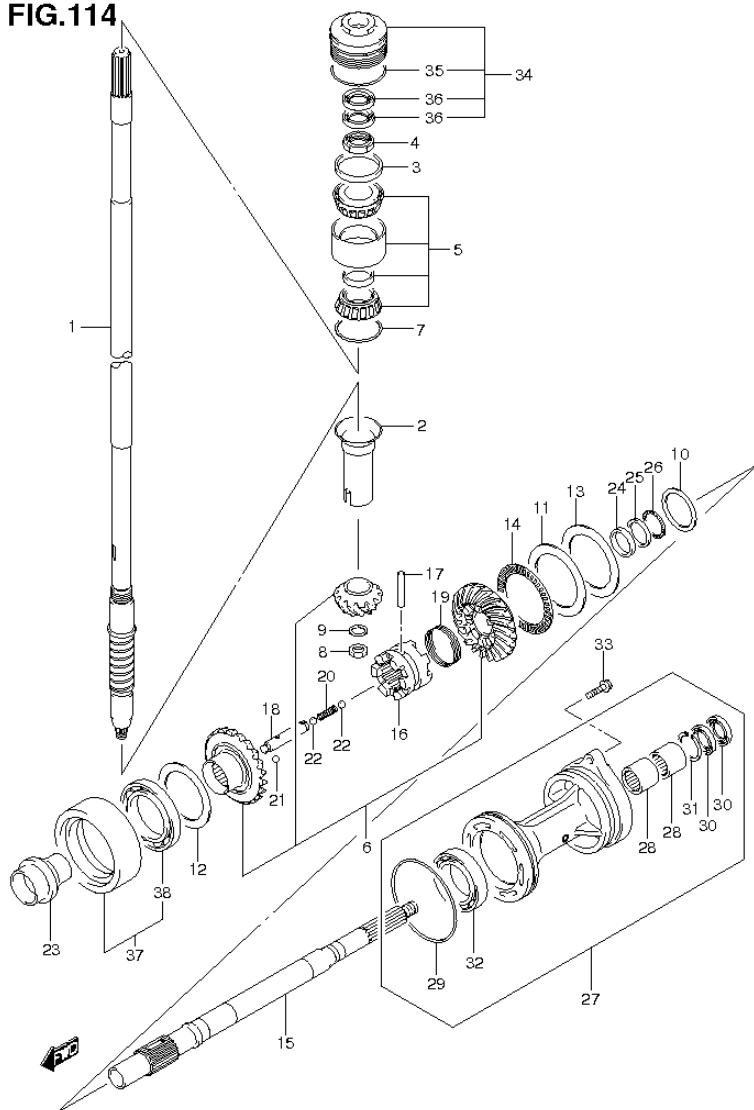


FIG.114 (2-C-10) TRANSMISSION (DF225Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
12-6	09181-60009	SHIM (60X66X0.7)	1	REV GEAR
12-7	09181-60010	SHIM (60X66X0.75)	1	REV GEAR
12-8	09181-60011	SHIM (60X66X0.8)	1	REV GEAR
12-9	09181-60012	SHIM (60X66X0.85)	1	REV GEAR
12-10	09181-60013	SHIM (60X66X0.9)	1	REV GEAR
13-1	09181-75018	SHIM (75X100X0.5)	1	FWD GEAR
13-2	09181-75019	SHIM (75X100X0.55)	1	FWD GEAR
13-3	09181-75012	SHIM (75X100X0.6)	1	FWD GEAR
13-4	09181-75013	SHIM (75X100X0.65)	1	FWD GEAR
13-5	09181-75008	SHIM (75X100X0.7)	1	FWD GEAR
13-6	09181-75014	SHIM (75X100X0.75)	1	FWD GEAR
13-7	09181-75009	SHIM (75X100X0.8)	1	FWD GEAR
13-8	09181-75015	SHIM (75X100X0.85)	1	FWD GEAR
13-9	09181-75010	SHIM (75X100X0.9)	1	FWD GEAR
13-10	09181-75016	SHIM (75X100X0.95)	1	FWD GEAR
13-11	09181-75011	SHIM (75X100X1)	1	FWD GEAR
14	09269-75002	BEARING (75X100X4)	1	FWD GEAR
15	57610-93J20	SHAFT, PROPELLER	1	
16	57621-93J20	SHIFTER, CLUTCH DOG	1	
17	09202-08007	PIN (8X49)	1	
18	57631-93J00	PIN, CONNECTOR	1	
19	09440-52003	SPRING	1	
20	09440-09040	SPRING	1	
21	06111-07004	BALL	2	
22	06111-11004	BALL	2	
23	57622-93J00	SPACER, FWD THRUST	1	
24	09160-30055	WASHER (30X47X6)	1	
25	09160-30056	WASHER (32X47X3)	1	
26	09269-30014	BEARING (30X47X2)	1	
27	56120-93J13-0EP	HOUSING, PROP SFT BRG (BLACK)	1	
28	09263-30023	BEARING (30X40X25)	2	
29	09280-00040	O RING (D:3.1;ID:104.4)	1	
30	09282-30006	OIL SEAL (30X45X6)	2	
31	09381-40003	CIRCLIP	1	

FIG.114

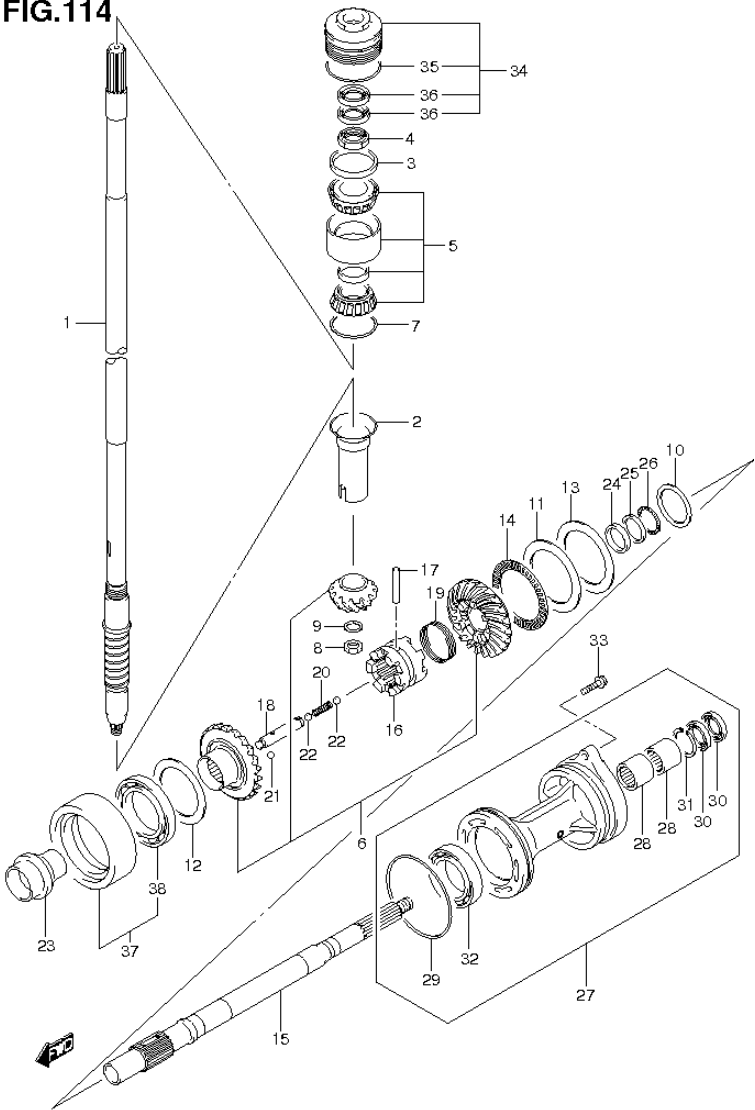


FIG.114 (2-C-11) TRANSMISSION (DF225Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
32	09263-50009	·BEARING (50X65X25)	1	
33	29116-93J10	BOLT, PROP SFT BRG HSG (8X35)	2	
34	56130-93J01	HOUSING, DRIVE SHAFT BRG	1	
35	09280-66004	·O RING (D:3.1,ID:65.4)	1	
36	09282-24004	·OIL SEAL (24X40X7)	2	
37	56140-93J10	HOUSING, REV GEAR BRG	1	
38	09262-60002	·BEARING (60X85X13)	1	

FIG.115

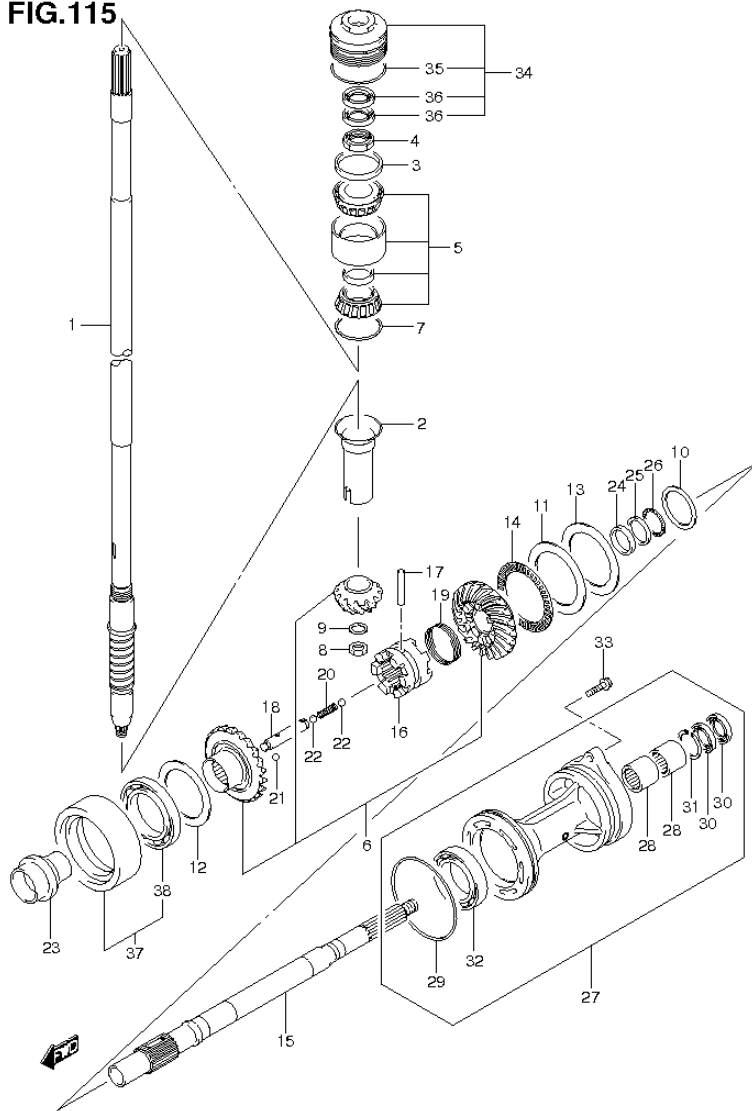


FIG.115 (2-C-12) TRANSMISSION (DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-93J00	SHAFT, DRIVE (X)	1	W/TRANSOM(X)
1-2	57110-93J10	SHAFT, DRIVE (XX)	1	W/TRANSOM(XX)
2	57133-93J00	COLLAR, DRIVE SHAFT	1	
3	57134-93J00	SPACER, DRIVE SHAFT BEARING	1	
4	09159-28003	NUT	1	
5	09269-32001	BEARING (32X66X49)	1	
6	57300-93852	PINION/GEAR SET	1	
7-1	09181-60004	SHIM (60X66X0.45)	1	
7-2	09181-60005	SHIM (60X66X0.5)	1	
7-3	09181-60006	SHIM (60X66X0.55)	1	
7-4	09181-60007	SHIM (60X66X0.6)	1	
7-5	09181-60008	SHIM (60X66X0.65)	1	
7-6	09181-60009	SHIM (60X66X0.7)	1	
7-7	09181-60010	SHIM (60X66X0.75)	1	
7-8	09181-60011	SHIM (60X66X0.8)	1	
7-9	09181-60012	SHIM (60X66X0.85)	1	
7-10	09181-60013	SHIM (60X66X0.9)	1	
8	09140-16021	NUT	1	
9	08221-16256	WASHER	1	
10-1	09160-35015	WASHER (35X46X0.6)	1	
10-2	09160-35013	WASHER (35X46X0.8)	1	
10-3	09160-35010	WASHER (35X46X1.15)	1	
10-4	09160-35004	WASHER (35X46X1.2)	1	
10-5	09160-35006	WASHER (35X46X0.9)	1	
10-6	09160-35002	WASHER (35X46X1)	1	
10-7	09160-35008	WASHER (35X46X0.95)	1	
10-8	09160-35003	WASHER (35X46X1.1)	1	
10-9	09160-35009	WASHER (35X46X1.05)	1	
11	09160-75002	WASHER (75X100X2)	1	FWD GEAR
12-1	09181-60004	SHIM (60X66X0.45)	1	REV GEAR
12-2	09181-60005	SHIM (60X66X0.5)	1	REV GEAR
12-3	09181-60006	SHIM (60X66X0.55)	1	REV GEAR
12-4	09181-60007	SHIM (60X66X0.6)	1	REV GEAR
12-5	09181-60008	SHIM (60X66X0.65)	1	REV GEAR

FIG.115

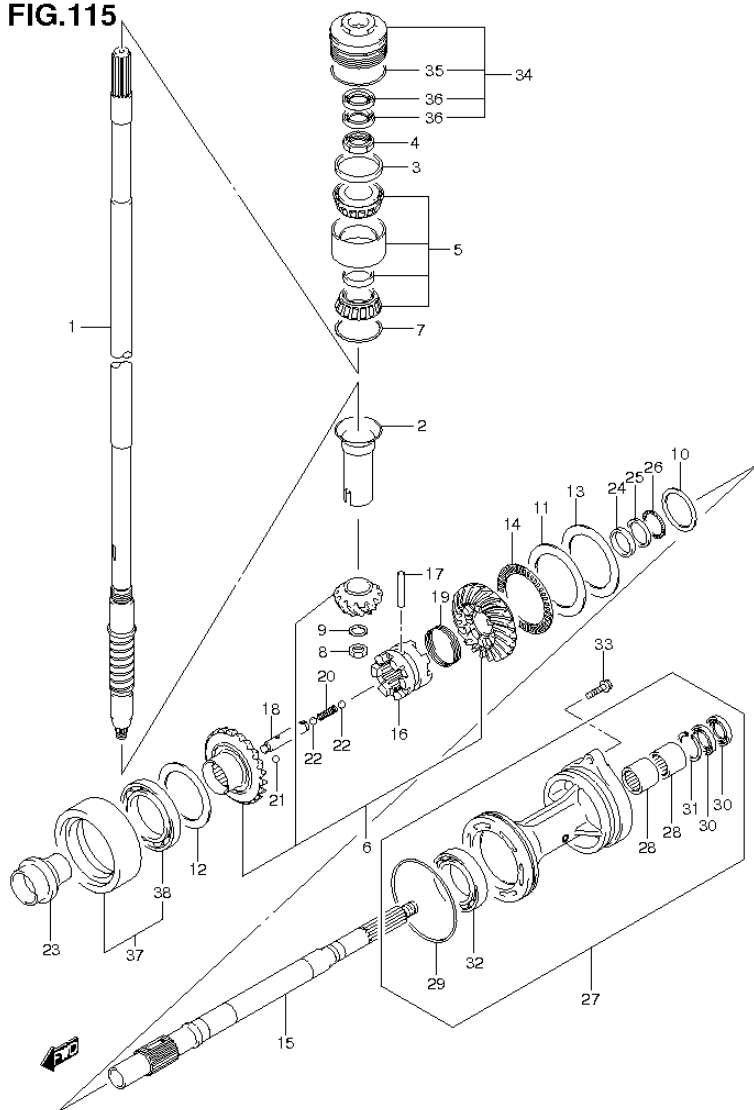


FIG.115 (2-C-13) TRANSMISSION (DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
12-6	09181-60009	SHIM (60X66X0.7)	1	REV GEAR
12-7	09181-60010	SHIM (60X66X0.75)	1	REV GEAR
12-8	09181-60011	SHIM (60X66X0.8)	1	REV GEAR
12-9	09181-60012	SHIM (60X66X0.85)	1	REV GEAR
12-10	09181-60013	SHIM (60X66X0.9)	1	REV GEAR
13-1	09181-75018	SHIM (75X100X0.5)	1	FWD GEAR
13-2	09181-75019	SHIM (75X100X0.55)	1	FWD GEAR
13-3	09181-75012	SHIM (75X100X0.6)	1	FWD GEAR
13-4	09181-75013	SHIM (75X100X0.65)	1	FWD GEAR
13-5	09181-75008	SHIM (75X100X0.7)	1	FWD GEAR
13-6	09181-75014	SHIM (75X100X0.75)	1	FWD GEAR
13-7	09181-75009	SHIM (75X100X0.8)	1	FWD GEAR
13-8	09181-75015	SHIM (75X100X0.85)	1	FWD GEAR
13-9	09181-75010	SHIM (75X100X0.9)	1	FWD GEAR
13-10	09181-75016	SHIM (75X100X0.95)	1	FWD GEAR
13-11	09181-75011	SHIM (75X100X1)	1	FWD GEAR
14	09269-75002	BEARING (75X100X4)	1	FWD GEAR
15	57610-93J20	SHAFT, PROPELLER	1	
16	57621-93J20	SHIFTER, CLUTCH DOG	1	
17	09202-08007	PIN (8X49)	1	
18	57631-93J00	PIN, CONNECTOR	1	
19	09440-52003	SPRING	1	
20	09440-09040	SPRING	1	
21	06111-07004	BALL	2	
22	06111-11004	BALL	2	
23	57622-93J00	SPACER, FWD THRUST	1	
24	09160-30055	WASHER (30X47X6)	1	
25	09160-30056	WASHER (32X47X3)	1	
26	09269-30014	BEARING (30X47X2)	1	
27	56120-93J13-0EP	HOUSING, PROP SFT BRG (BLACK)	1	
28	09263-30023	BEARING (30X40X25)	2	
29	09280-00040	O RING (D:3.1;D:104.4)	1	
30	09282-30006	OIL SEAL (30X45X6)	2	
31	09381-40003	CIRCLIP	1	

FIG.115

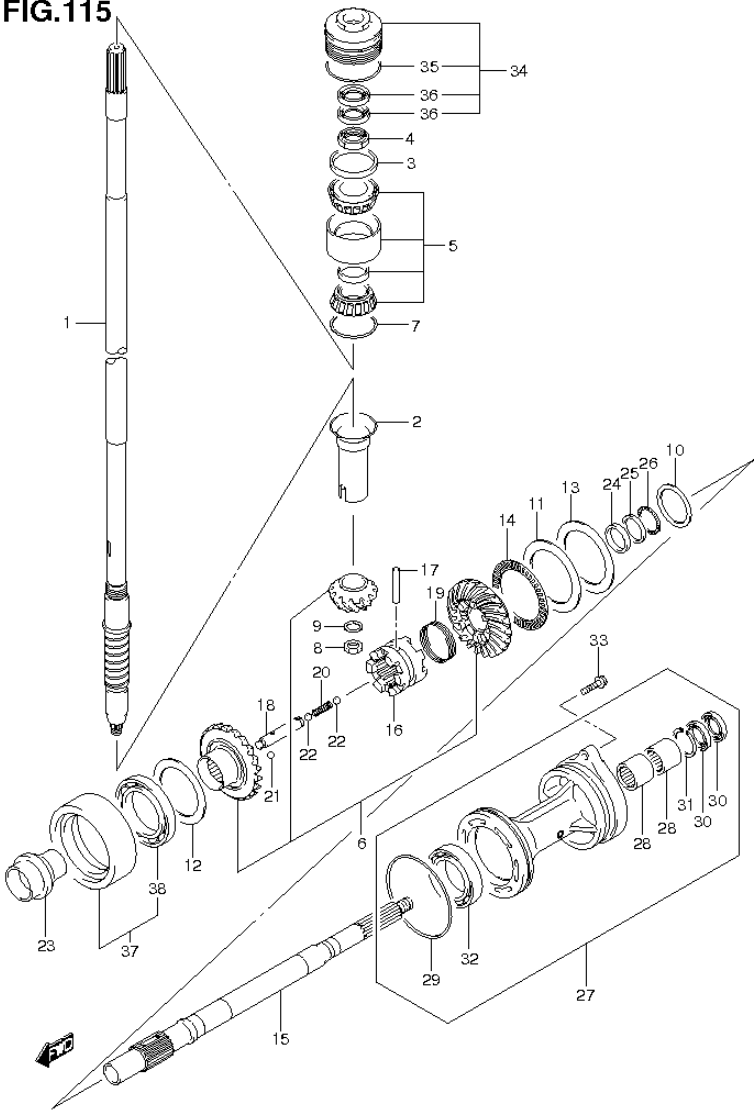


FIG.115 (2-C-14) TRANSMISSION (DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
32	09263-50009	·BEARING (50X65X25)	1	
33	29116-93J10	BOLT, PROP SFT BRG HSG (8X35)	2	
34	56130-93J01	HOUSING, DRIVE SHAFT BRG	1	
35	09280-66004	·O RING (D:3.1,ID:65.4)	1	
36	09282-24004	·OIL SEAL (24X40X7)	2	
37	56140-93J10	HOUSING, REV GEAR BRG	1	
38	09262-60002	·BEARING (60X85X13)	1	

FIG.116

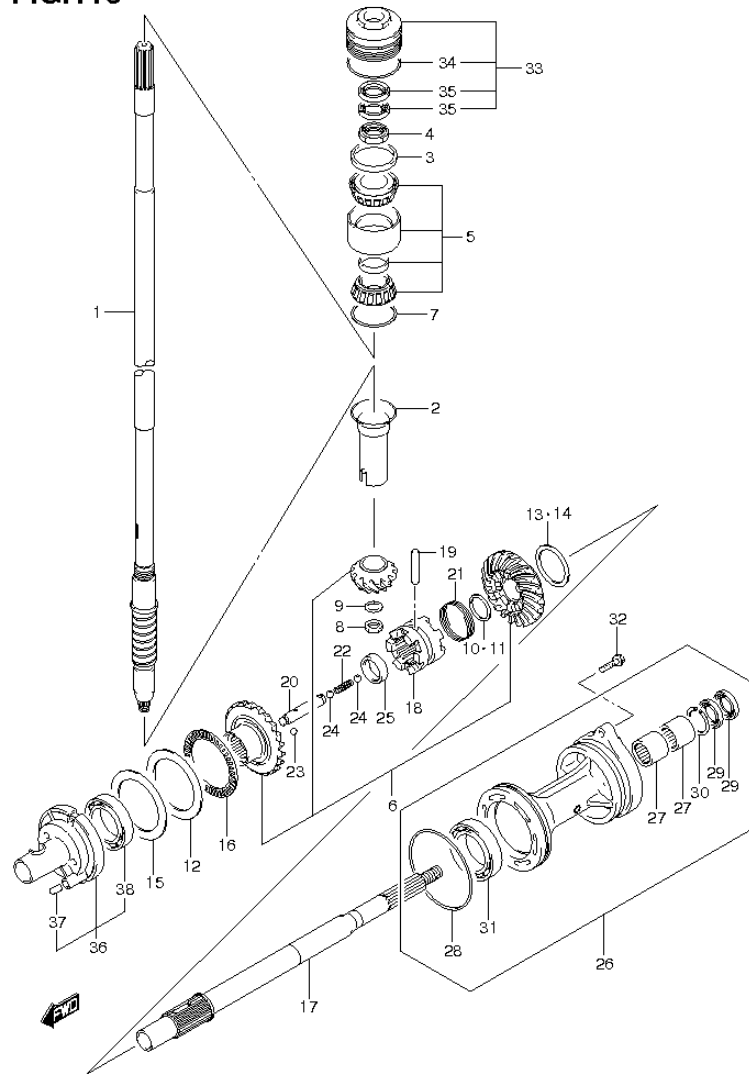


FIG.116 (2-C-15) TRANSMISSION (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-93J00	SHAFT, DRIVE (X)	1	W/TRANSOM(X)
1-2	57110-93J10	SHAFT, DRIVE (XX)	1	W/TRANSOM(XX)
2	57133-93J00	COLLAR, DRIVE SHAFT	1	
3	57134-93J00	SPACER, DRIVE SHAFT BEARING	1	
4	09159-28003	NUT	1	
5	09269-32001	BEARING (32X66X49)	1	
6	57300-93841	PINION/GEAR SET	1	
7-1	09181-60004	SHIM (60X66X0.45)	1	
7-2	09181-60005	SHIM (60X66X0.5)	1	
7-3	09181-60006	SHIM (60X66X0.55)	1	
7-4	09181-60007	SHIM (60X66X0.6)	1	
7-5	09181-60008	SHIM (60X66X0.65)	1	
7-6	09181-60009	SHIM (60X66X0.7)	1	
7-7	09181-60010	SHIM (60X66X0.75)	1	
7-8	09181-60011	SHIM (60X66X0.8)	1	
7-9	09181-60012	SHIM (60X66X0.85)	1	
7-10	09181-60013	SHIM (60X66X0.9)	1	
8	09140-16021	NUT	1	
9	08221-16256	WASHER	1	
10	57500-87861	SHIM SET, PROP SHAFT REV	1	
11-1	08211-30382	·WASHER (30X38X1.5)	1	
11-2	09160-30036	·WASHER (30X38X1.7)	1	
11-3	09160-30037	·WASHER (30X38X1.9)	1	
11-4	09160-30038	·WASHER (30X38X2.1)	1	
11-5	08211-30384	·WASHER (30X38X2.2)	1	
11-6	09160-30039	·WASHER (30X38X2.3)	1	
11-7	09160-30041	·WASHER (30X38X2.4)	1	
11-8	08211-30385	·WASHER (30X38X2.5)	1	
11-9	09160-30042	·WASHER (30X38X2.6)	1	
11-10	09160-30043	·WASHER (30X38X2.7)	1	
11-11	09160-30044	·WASHER (30X38X2.8)	1	
12	09160-75002	WASHER (75X100X2)	1	FWD GEAR
13	57500-87852	SHIM SET, REV GEAR	1	
14-1	09181-50013	·SHIM (50X62X1)	1	REV GEAR

FIG.116

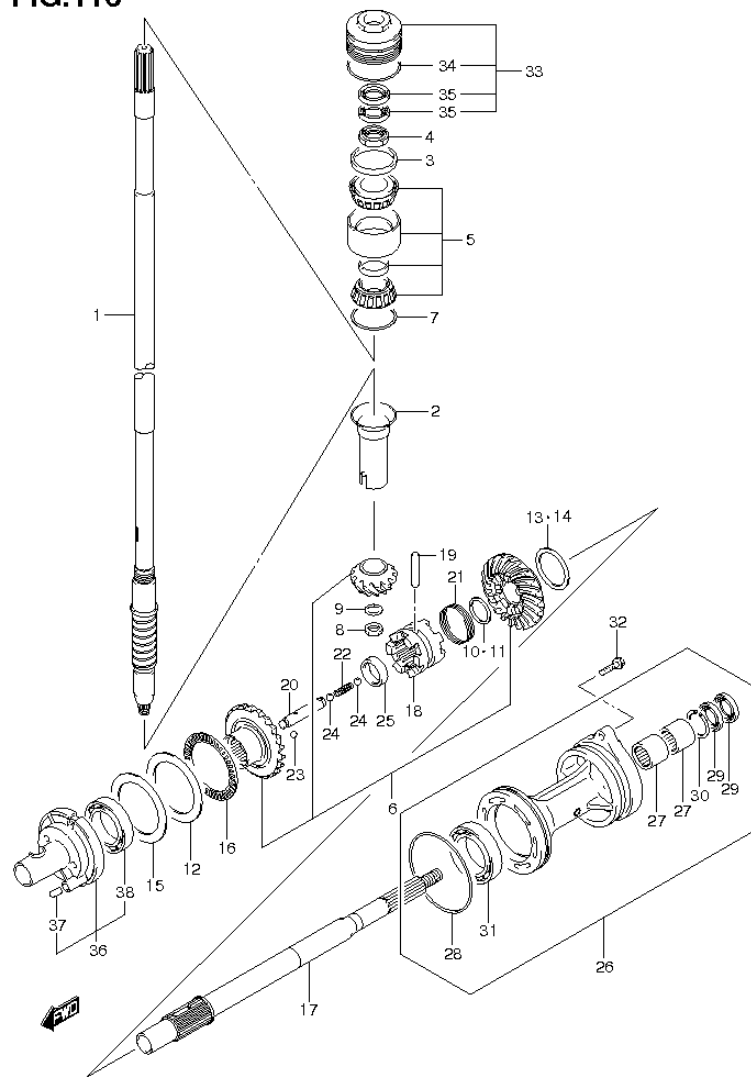


FIG.116 (2-D-2) TRANSMISSION (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
14-2	09181-50012	·SHIM (50X62X1.1)	1	REV GEAR
14-3	09181-50005	·SHIM (50X62X1.2)	1	REV GEAR
14-4	09181-50006	·SHIM (50X62X1.3)	1	REV GEAR
14-5	09181-50007	·SHIM (50X62X1.4)	1	REV GEAR
14-6	09181-50008	·SHIM (50X62X1.5)	1	REV GEAR
14-7	09181-50009	·SHIM (50X62X1.6)	1	REV GEAR
14-8	09181-50010	·SHIM (50X62X1.7)	1	REV GEAR
15-1	09181-75018	SHIM (75X100X0.5)	1	FWD GEAR
15-2	09181-75019	SHIM (75X100X0.55)	1	FWD GEAR
15-3	09181-75012	SHIM (75X100X0.6)	1	FWD GEAR
15-4	09181-75013	SHIM (75X100X0.65)	1	FWD GEAR
15-5	09181-75008	SHIM (75X100X0.7)	1	FWD GEAR
15-6	09181-75014	SHIM (75X100X0.75)	1	FWD GEAR
15-7	09181-75009	SHIM (75X100X0.8)	1	FWD GEAR
15-8	09181-75015	SHIM (75X100X0.85)	1	FWD GEAR
15-9	09181-75010	SHIM (75X100X0.9)	1	FWD GEAR
15-10	09181-75016	SHIM (75X100X0.95)	1	FWD GEAR
15-11	09181-75011	SHIM (75X100X1)	1	FWD GEAR
16	09269-75002	BEARING (75X100X4)	1	
17	57610-93J00	SHAFT, PROPELLER	1	
18	57621-93J10	SHIFTER, CLUTCH DOG	1	
19	09202-08007	PIN (8X49)	1	
20	57631-93J00	PIN, CONNECTOR	1	
21	09440-52003	SPRING	1	
22	09440-09040	SPRING	1	
23	06111-07004	BALL	2	
24	06111-11004	BALL	2	
25	09180-25082	SPACER (25X36.5X9.5)	1	
26	56120-93J03-0EP	HOUSING, PROP SFT BRG (BLACK)	1	
27	09263-30023	·BEARING (30X40X25)	2	
28	09280-00040	·O RING (D:3.1, ID:104.4)	1	
29	09282-30006	·OIL SEAL (30X45X6)	2	
30	09381-40003	·CIRCLIP	1	
31	08113-60100	·BEARING	1	

FIG.116

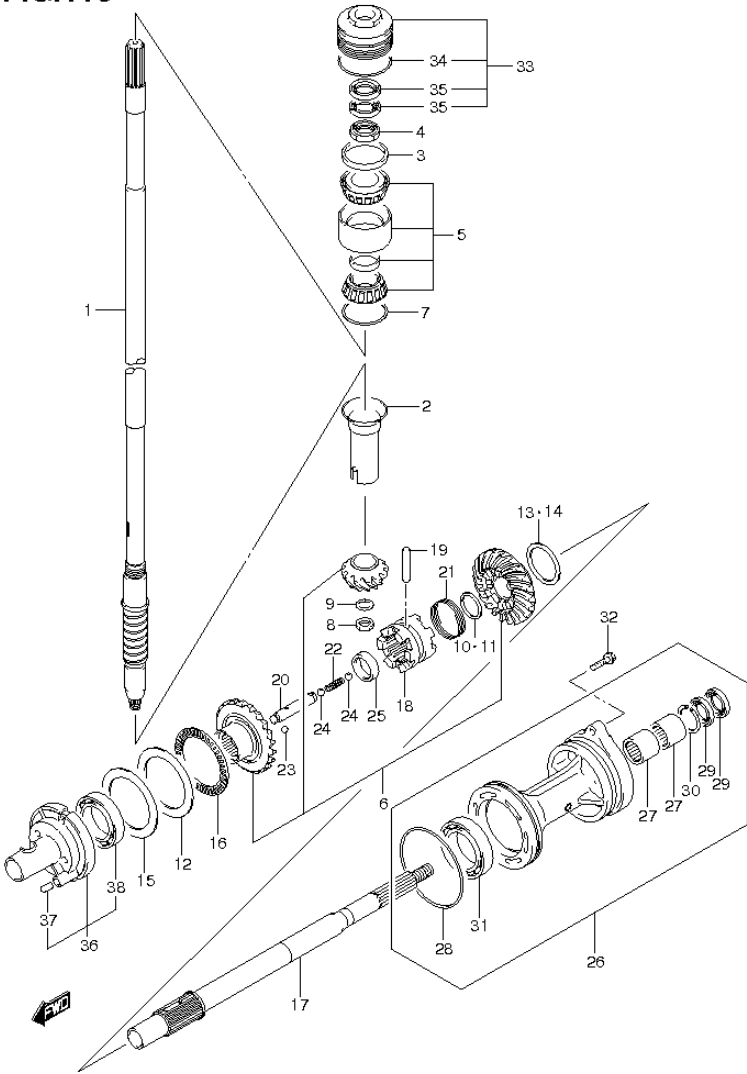


FIG.116 (2-D-3) TRANSMISSION (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
32	29116-93J10	BOLT, PROP SFT BRG HSG (8X35)	2	
33	56130-93J01	HOUSING, DRIVE SHAFT BRG	1	
34	09280-66004	·O RING (D:3.1,ID:65.4)	1	
35	09282-24004	·OIL SEAL (24X40X7)	2	
36	56140-93J01	HOUSING, FWD GEAR BRG	1	
37	04221-08129	·PIN	1	
38	09263-50009	·BEARING (50X65X25)	1	

FIG.117

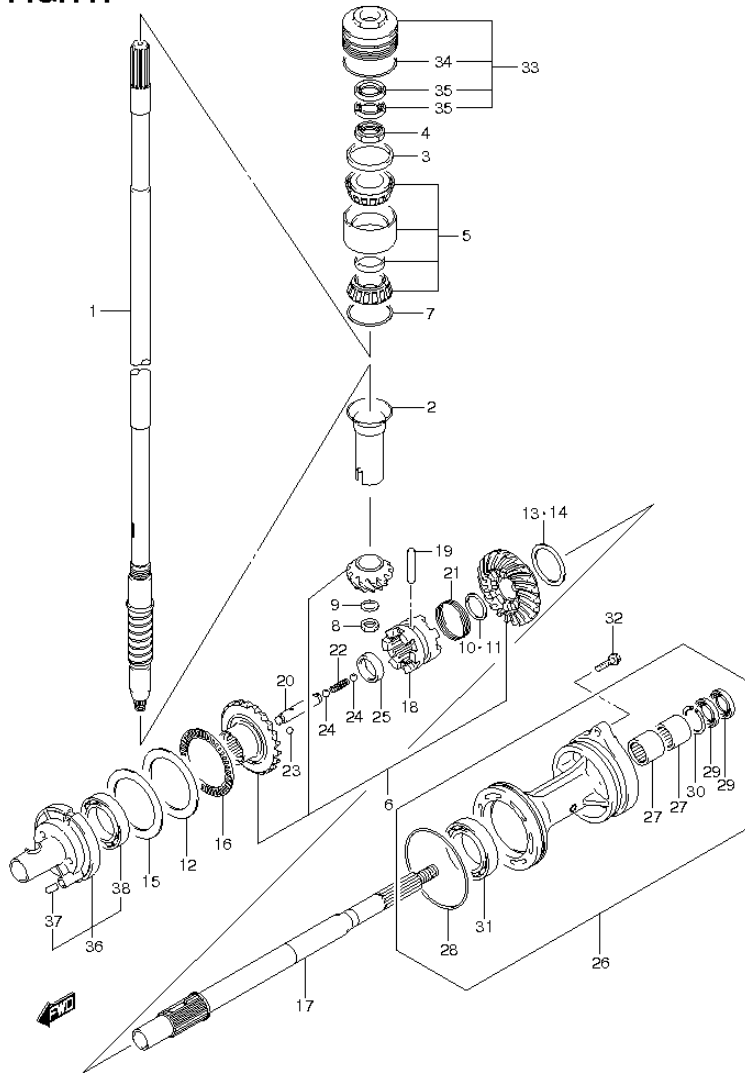


FIG.117 (2-D-4) TRANSMISSION (DF250T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-93J00	SHAFT, DRIVE (X)	1	W/TRANSOM(X)
1-2	57110-93J10	SHAFT, DRIVE (XX)	1	W/TRANSOM(XX)
2	57133-93J00	COLLAR, DRIVE SHAFT	1	
3	57134-93J00	SPACER, DRIVE SHAFT BEARING	1	
4	09159-28003	NUT	1	
5	09269-32001	BEARING (32X66X49)	1	
6	57300-93841	PINION/GEAR SET	1	
7-1	09181-60004	SHIM (60X66X0.45)	1	
7-2	09181-60005	SHIM (60X66X0.5)	1	
7-3	09181-60006	SHIM (60X66X0.55)	1	
7-4	09181-60007	SHIM (60X66X0.6)	1	
7-5	09181-60008	SHIM (60X66X0.65)	1	
7-6	09181-60009	SHIM (60X66X0.7)	1	
7-7	09181-60010	SHIM (60X66X0.75)	1	
7-8	09181-60011	SHIM (60X66X0.8)	1	
7-9	09181-60012	SHIM (60X66X0.85)	1	
7-10	09181-60013	SHIM (60X66X0.9)	1	
8	09140-16021	NUT	1	
9	08221-16256	WASHER	1	
10	57500-87861	SHIM SET, PROP SHAFT REV	1	
11-1	08211-30382	·WASHER (30X38X1.5)	1	
11-2	09160-30036	·WASHER (30X38X1.7)	1	
11-3	09160-30037	·WASHER (30X38X1.9)	1	
11-4	09160-30038	·WASHER (30X38X2.1)	1	
11-5	08211-30384	·WASHER (30X38X2.2)	1	
11-6	09160-30039	·WASHER (30X38X2.3)	1	
11-7	09160-30041	·WASHER (30X38X2.4)	1	
11-8	08211-30385	·WASHER (30X38X2.5)	1	
11-9	09160-30042	·WASHER (30X38X2.6)	1	
11-10	09160-30043	·WASHER (30X38X2.7)	1	
11-11	09160-30044	·WASHER (30X38X2.8)	1	
12	09160-75002	WASHER (75X100X2)	1	FWD GEAR
13	57500-87852	SHIM SET, REV GEAR	1	
14-1	09181-50013	·SHIM (50X62X1)	1	REV GEAR

FIG.117

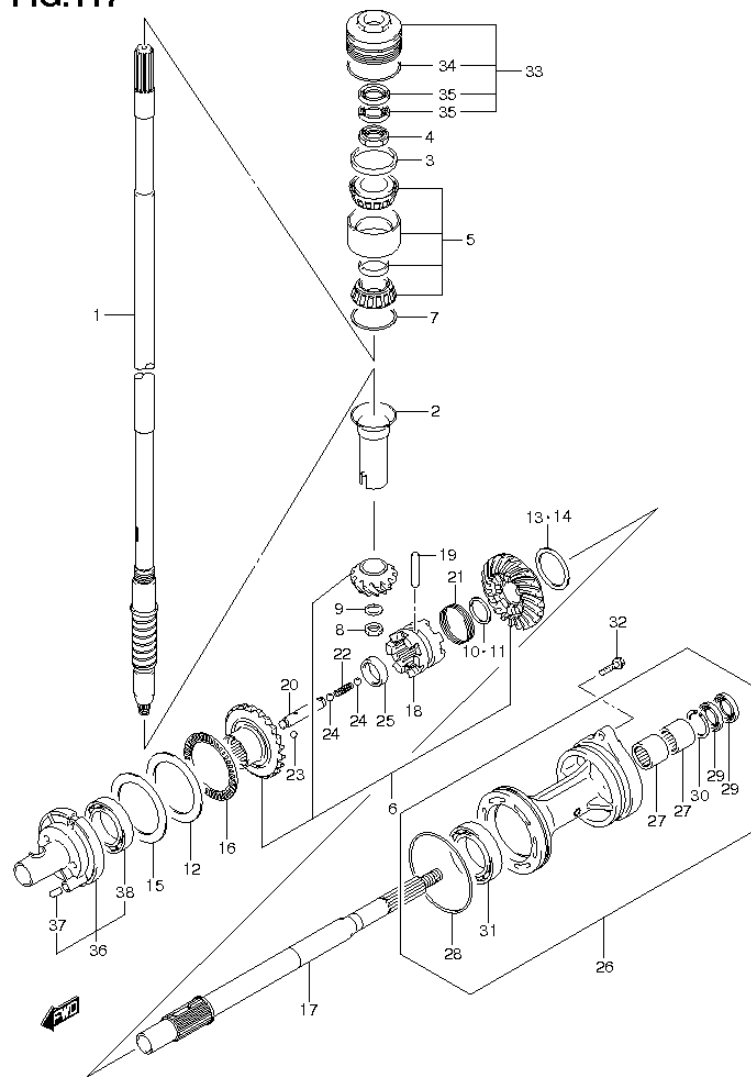


FIG.117 (2-D-5) TRANSMISSION (DF250T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
14-2	09181-50012	·SHIM (50X62X1.1)	1	REV GEAR
14-3	09181-50005	·SHIM (50X62X1.2)	1	REV GEAR
14-4	09181-50006	·SHIM (50X62X1.3)	1	REV GEAR
14-5	09181-50007	·SHIM (50X62X1.4)	1	REV GEAR
14-6	09181-50008	·SHIM (50X62X1.5)	1	REV GEAR
14-7	09181-50009	·SHIM (50X62X1.6)	1	REV GEAR
14-8	09181-50010	·SHIM (50X62X1.7)	1	REV GEAR
15-1	09181-75018	SHIM (75X100X0.5)	1	FWD GEAR
15-2	09181-75019	SHIM (75X100X0.55)	1	FWD GEAR
15-3	09181-75012	SHIM (75X100X0.6)	1	FWD GEAR
15-4	09181-75013	SHIM (75X100X0.65)	1	FWD GEAR
15-5	09181-75008	SHIM (75X100X0.7)	1	FWD GEAR
15-6	09181-75014	SHIM (75X100X0.75)	1	FWD GEAR
15-7	09181-75009	SHIM (75X100X0.8)	1	FWD GEAR
15-8	09181-75015	SHIM (75X100X0.85)	1	FWD GEAR
15-9	09181-75010	SHIM (75X100X0.9)	1	FWD GEAR
15-10	09181-75016	SHIM (75X100X0.95)	1	FWD GEAR
15-11	09181-75011	SHIM (75X100X1)	1	FWD GEAR
16	09269-75002	BEARING (75X100X4)	1	
17	57610-93J00	SHAFT, PROPELLER	1	
18	57621-93J10	SHIFTER, CLUTCH DOG	1	
19	09202-08007	PIN (8X49)	1	
20	57631-93J00	PIN, CONNECTOR	1	
21	09440-52003	SPRING	1	
22	09440-09040	SPRING	1	
23	06111-07004	BALL	2	
24	06111-11004	BALL	2	
25	09180-25082	SPACER (25X36.5X9.5)	1	
26	56120-93J03-0EP	HOUSING, PROP SFT BRG (BLACK)	1	
27	09263-30023	·BEARING (30X40X25)	2	
28	09280-00040	·O RING (D:3.1, ID:104.4)	1	
29	09282-30006	·OIL SEAL (30X45X6)	2	
30	09381-40003	·CIRCLIP	1	
31	08113-60100	·BEARING	1	

FIG.117

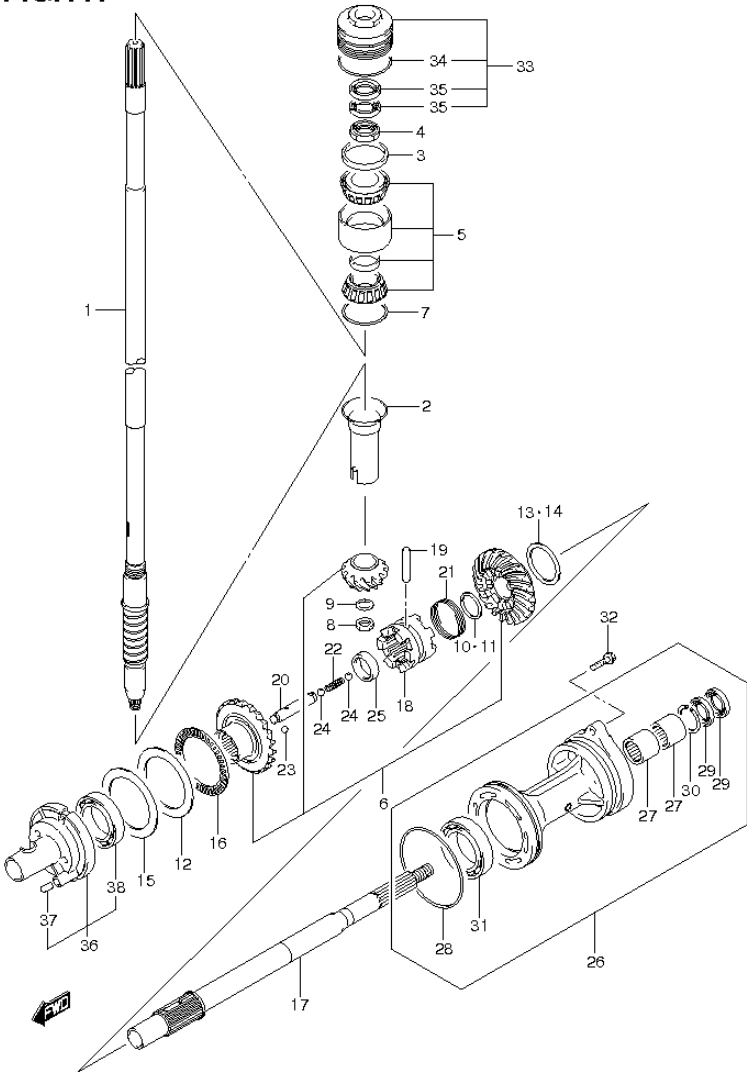


FIG.117 (2-D-6) TRANSMISSION (DF250T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
32	29116-93J10	BOLT, PROP SFT BRG HSG (8X35)	2	
33	56130-93J01	HOUSING, DRIVE SHAFT BRG	1	
34	09280-66004	·O RING (D:3.1,ID:65.4)	1	
35	09282-24004	·OIL SEAL (24X40X7)	2	
36	56140-93J01	HOUSING, FWD GEAR BRG	1	
37	04221-08129	·PIN	1	
38	09263-50009	·BEARING (50X65X25)	1	

FIG.118

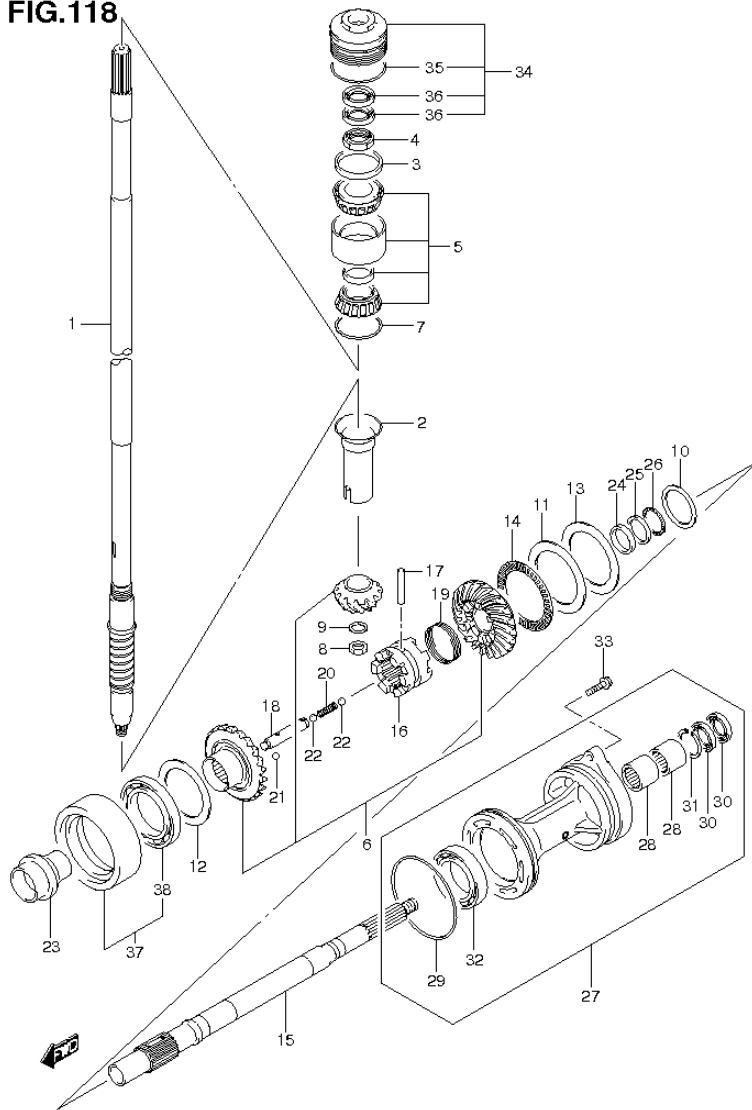


FIG.118 (2-D-7) TRANSMISSION (DF250Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-93J00	SHAFT, DRIVE (X)	1	W/TRANSOM(X)
1-2	57110-93J10	SHAFT, DRIVE (XX)	1	W/TRANSOM(XX)
2	57133-93J00	COLLAR, DRIVE SHAFT	1	
3	57134-93J00	SPACER, DRIVE SHAFT BEARING	1	
4	09159-28003	NUT	1	
5	09269-32001	BEARING (32X66X49)	1	
6	57300-93852	PINION/GEAR SET	1	
7-1	09181-60004	SHIM (60X66X0.45)	1	
7-2	09181-60005	SHIM (60X66X0.5)	1	
7-3	09181-60006	SHIM (60X66X0.55)	1	
7-4	09181-60007	SHIM (60X66X0.6)	1	
7-5	09181-60008	SHIM (60X66X0.65)	1	
7-6	09181-60009	SHIM (60X66X0.7)	1	
7-7	09181-60010	SHIM (60X66X0.75)	1	
7-8	09181-60011	SHIM (60X66X0.8)	1	
7-9	09181-60012	SHIM (60X66X0.85)	1	
7-10	09181-60013	SHIM (60X66X0.9)	1	
8	09140-16021	NUT	1	
9	08221-16256	WASHER	1	
10-1	09160-35015	WASHER (35X46X0.6)	1	
10-2	09160-35013	WASHER (35X46X0.8)	1	
10-3	09160-35010	WASHER (35X46X1.15)	1	
10-4	09160-35004	WASHER (35X46X1.2)	1	
10-5	09160-35006	WASHER (35X46X0.9)	1	
10-6	09160-35002	WASHER (35X46X1)	1	
10-7	09160-35008	WASHER (35X46X0.95)	1	
10-8	09160-35003	WASHER (35X46X1.1)	1	
10-9	09160-35009	WASHER (35X46X1.05)	1	
11	09160-75002	WASHER (75X100X2)	1	FWD GEAR
12-1	09181-60004	SHIM (60X66X0.45)	1	REV GEAR
12-2	09181-60005	SHIM (60X66X0.5)	1	REV GEAR
12-3	09181-60006	SHIM (60X66X0.55)	1	REV GEAR
12-4	09181-60007	SHIM (60X66X0.6)	1	REV GEAR
12-5	09181-60008	SHIM (60X66X0.65)	1	REV GEAR

FIG.118

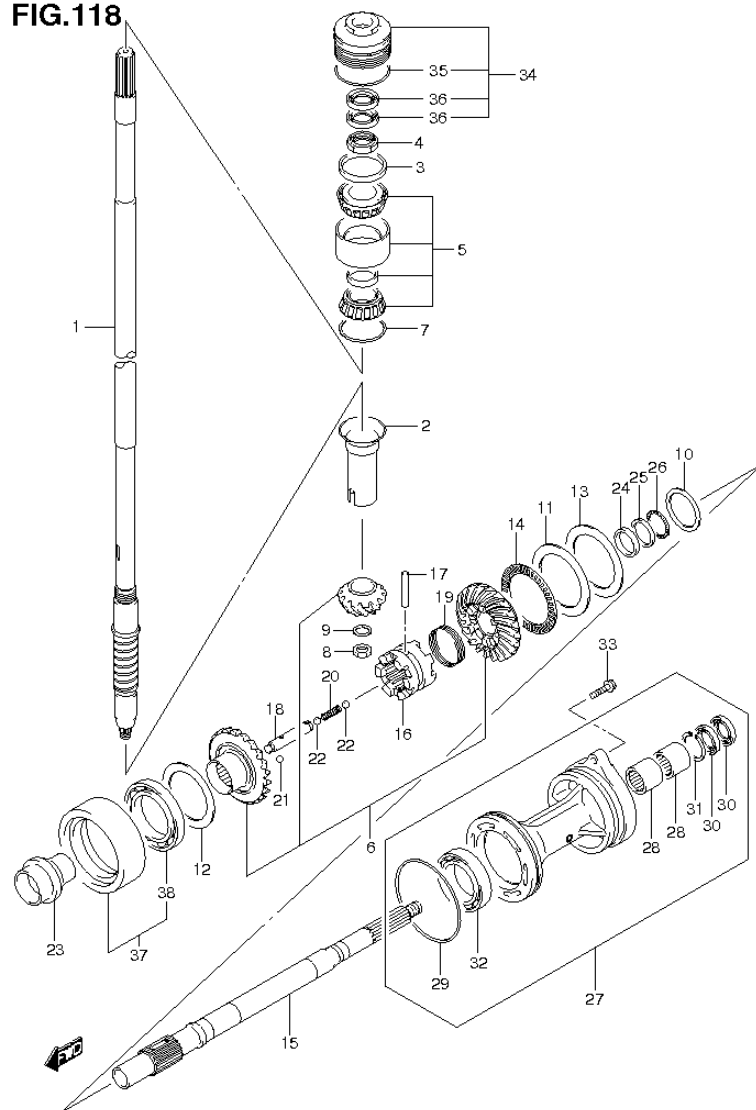


FIG.118 (2-D-8) TRANSMISSION (DF250Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
12-6	09181-60009	SHIM (60X66X0.7)	1	REV GEAR
12-7	09181-60010	SHIM (60X66X0.75)	1	REV GEAR
12-8	09181-60011	SHIM (60X66X0.8)	1	REV GEAR
12-9	09181-60012	SHIM (60X66X0.85)	1	REV GEAR
12-10	09181-60013	SHIM (60X66X0.9)	1	REV GEAR
13-1	09181-75018	SHIM (75X100X0.5)	1	FWD GEAR
13-2	09181-75019	SHIM (75X100X0.55)	1	FWD GEAR
13-3	09181-75012	SHIM (75X100X0.6)	1	FWD GEAR
13-4	09181-75013	SHIM (75X100X0.65)	1	FWD GEAR
13-5	09181-75008	SHIM (75X100X0.7)	1	FWD GEAR
13-6	09181-75014	SHIM (75X100X0.75)	1	FWD GEAR
13-7	09181-75009	SHIM (75X100X0.8)	1	FWD GEAR
13-8	09181-75015	SHIM (75X100X0.85)	1	FWD GEAR
13-9	09181-75010	SHIM (75X100X0.9)	1	FWD GEAR
13-10	09181-75016	SHIM (75X100X0.95)	1	FWD GEAR
13-11	09181-75011	SHIM (75X100X1)	1	FWD GEAR
14	09269-75002	BEARING (75X100X4)	1	FWD GEAR
15	57610-93J20	SHAFT, PROPELLER	1	
16	57621-93J20	SHIFTER, CLUTCH DOG	1	
17	09202-08007	PIN (8X49)	1	
18	57631-93J00	PIN, CONNECTOR	1	
19	09440-52003	SPRING	1	
20	09440-09040	SPRING	1	
21	06111-07004	BALL	2	
22	06111-11004	BALL	2	
23	57622-93J00	SPACER, FWD THRUST	1	
24	09160-30055	WASHER (30X47X6)	1	
25	09160-30056	WASHER (32X47X3)	1	
26	09269-30014	BEARING (30X47X2)	1	
27	56120-93J13-0EP	HOUSING, PROP SFT BRG (BLACK)	1	
28	09263-30023	BEARING (30X40X25)	2	
29	09280-00040	O RING (D:3.1;D:104.4)	1	
30	09282-30006	OIL SEAL (30X45X6)	2	
31	09381-40003	CIRCLIP	1	

FIG.118

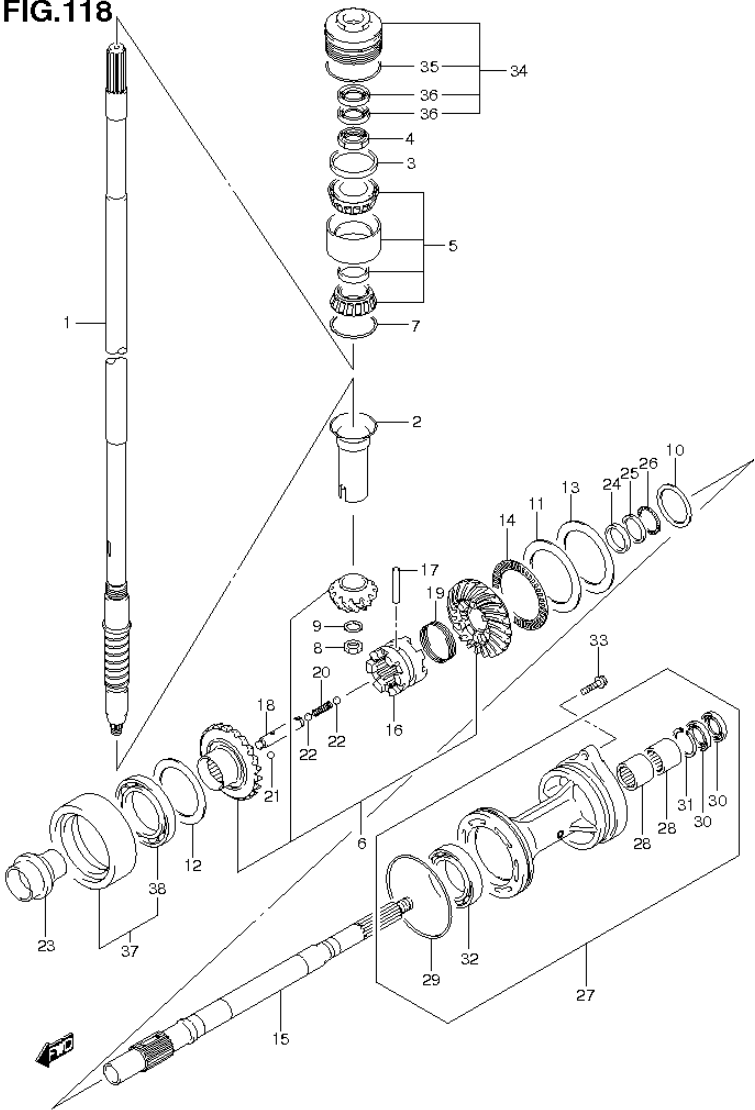


FIG.118 (2-D-9) TRANSMISSION (DF250Z E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
32	09263-50009	·BEARING (50X65X25)	1	
33	29116-93J10	BOLT, PROP SFT BRG HSG (8X35)	2	
34	56130-93J01	HOUSING, DRIVE SHAFT BRG	1	
35	09280-66004	·O RING (D:3.1,ID:65.4)	1	
36	09282-24004	·OIL SEAL (24X40X7)	2	
37	56140-93J10	HOUSING, REV GEAR BRG	1	
38	09262-60002	·BEARING (60X85X13)	1	

FIG.119

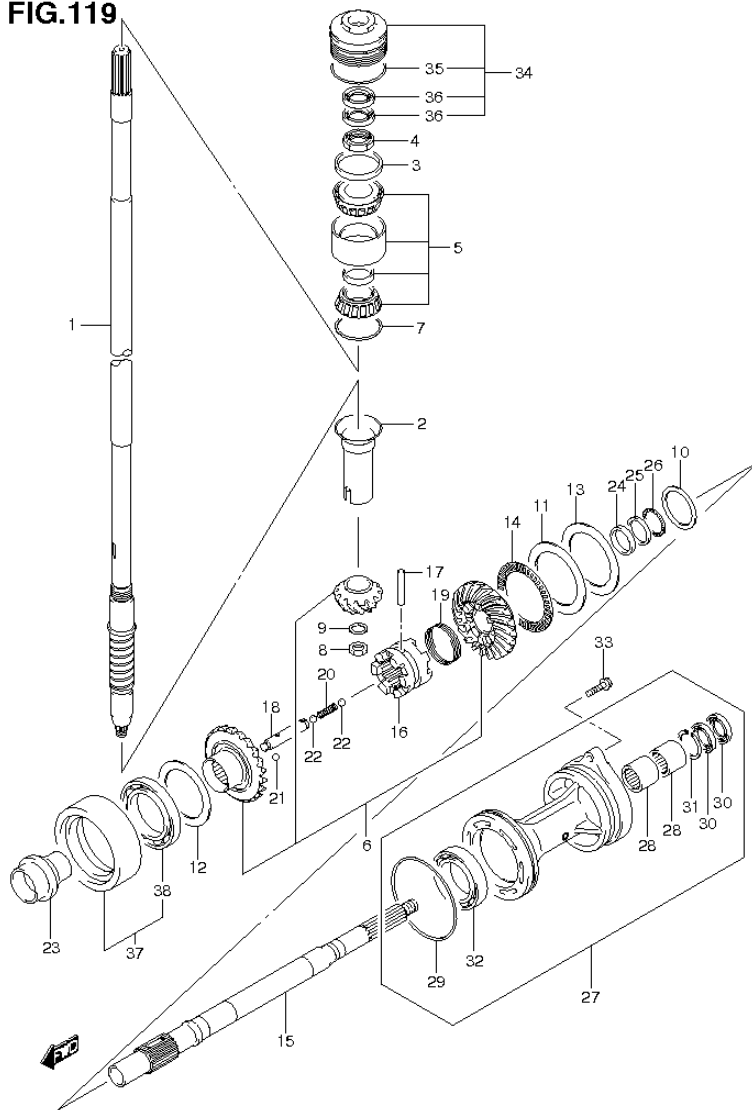


FIG.119 (2-D-10) TRANSMISSION (DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-93J00	SHAFT, DRIVE (X)	1	W/TRANSOM(X)
1-2	57110-93J10	SHAFT, DRIVE (XX)	1	W/TRANSOM(XX)
2	57133-93J00	COLLAR, DRIVE SHAFT	1	
3	57134-93J00	SPACER, DRIVE SHAFT BEARING	1	
4	09159-28003	NUT	1	
5	09269-32001	BEARING (32X66X49)	1	
6	57300-93852	PINION/GEAR SET	1	
7-1	09181-60004	SHIM (60X66X0.45)	1	
7-2	09181-60005	SHIM (60X66X0.5)	1	
7-3	09181-60006	SHIM (60X66X0.55)	1	
7-4	09181-60007	SHIM (60X66X0.6)	1	
7-5	09181-60008	SHIM (60X66X0.65)	1	
7-6	09181-60009	SHIM (60X66X0.7)	1	
7-7	09181-60010	SHIM (60X66X0.75)	1	
7-8	09181-60011	SHIM (60X66X0.8)	1	
7-9	09181-60012	SHIM (60X66X0.85)	1	
7-10	09181-60013	SHIM (60X66X0.9)	1	
8	09140-16021	NUT	1	
9	08221-16256	WASHER	1	
10-1	09160-35015	WASHER (35X46X0.6)	1	
10-2	09160-35013	WASHER (35X46X0.8)	1	
10-3	09160-35010	WASHER (35X46X1.15)	1	
10-4	09160-35004	WASHER (35X46X1.2)	1	
10-5	09160-35006	WASHER (35X46X0.9)	1	
10-6	09160-35002	WASHER (35X46X1)	1	
10-7	09160-35008	WASHER (35X46X0.95)	1	
10-8	09160-35003	WASHER (35X46X1.1)	1	
10-9	09160-35009	WASHER (35X46X1.05)	1	
11	09160-75002	WASHER (75X100X2)	1	FWD GEAR
12-1	09181-60004	SHIM (60X66X0.45)	1	REV GEAR
12-2	09181-60005	SHIM (60X66X0.5)	1	REV GEAR
12-3	09181-60006	SHIM (60X66X0.55)	1	REV GEAR
12-4	09181-60007	SHIM (60X66X0.6)	1	REV GEAR
12-5	09181-60008	SHIM (60X66X0.65)	1	REV GEAR

FIG.119

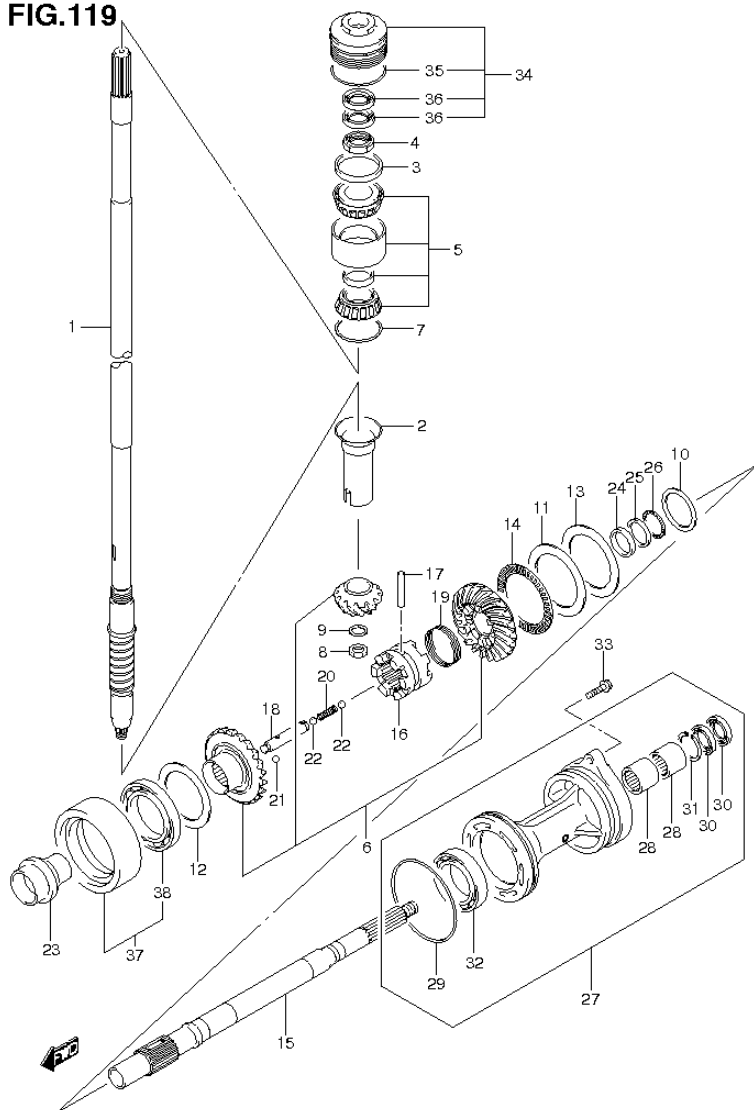


FIG.119 (2-D-11) TRANSMISSION (DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
12-6	09181-60009	SHIM (60X66X0.7)	1	REV GEAR
12-7	09181-60010	SHIM (60X66X0.75)	1	REV GEAR
12-8	09181-60011	SHIM (60X66X0.8)	1	REV GEAR
12-9	09181-60012	SHIM (60X66X0.85)	1	REV GEAR
12-10	09181-60013	SHIM (60X66X0.9)	1	REV GEAR
13-1	09181-75018	SHIM (75X100X0.5)	1	FWD GEAR
13-2	09181-75019	SHIM (75X100X0.55)	1	FWD GEAR
13-3	09181-75012	SHIM (75X100X0.6)	1	FWD GEAR
13-4	09181-75013	SHIM (75X100X0.65)	1	FWD GEAR
13-5	09181-75008	SHIM (75X100X0.7)	1	FWD GEAR
13-6	09181-75014	SHIM (75X100X0.75)	1	FWD GEAR
13-7	09181-75009	SHIM (75X100X0.8)	1	FWD GEAR
13-8	09181-75015	SHIM (75X100X0.85)	1	FWD GEAR
13-9	09181-75010	SHIM (75X100X0.9)	1	FWD GEAR
13-10	09181-75016	SHIM (75X100X0.95)	1	FWD GEAR
13-11	09181-75011	SHIM (75X100X1)	1	FWD GEAR
14	09269-75002	BEARING (75X100X4)	1	FWD GEAR
15	57610-93J20	SHAFT, PROPELLER	1	
16	57621-93J20	SHIFTER, CLUTCH DOG	1	
17	09202-08007	PIN (8X49)	1	
18	57631-93J00	PIN, CONNECTOR	1	
19	09440-52003	SPRING	1	
20	09440-09040	SPRING	1	
21	06111-07004	BALL	2	
22	06111-11004	BALL	2	
23	57622-93J00	SPACER, FWD THRUST	1	
24	09160-30055	WASHER (30X47X6)	1	
25	09160-30056	WASHER (32X47X3)	1	
26	09269-30014	BEARING (30X47X2)	1	
27	56120-93J13-0EP	HOUSING, PROP SFT BRG (BLACK)	1	
28	09263-30023	BEARING (30X40X25)	2	
29	09280-00040	O RING (D:3.1;D:104.4)	1	
30	09282-30006	OIL SEAL (30X45X6)	2	
31	09381-40003	CIRCLIP	1	

FIG.119

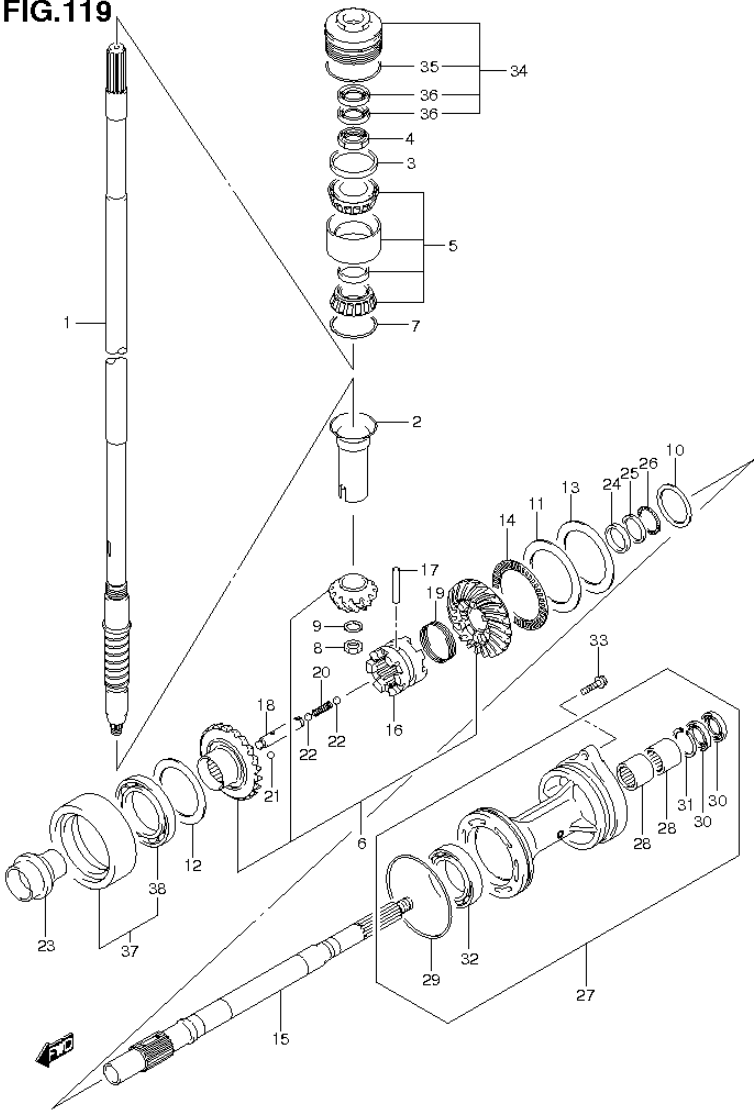


FIG.119 (2-D-12) TRANSMISSION (DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
32	09263-50009	·BEARING (50X65X25)	1	
33	29116-93J10	BOLT, PROP SFT BRG HSG (8X35)	2	
34	56130-93J01	HOUSING, DRIVE SHAFT BRG	1	
35	09280-66004	·O RING (D:3.1,ID:65.4)	1	
36	09282-24004	·OIL SEAL (24X40X7)	2	
37	56140-93J10	HOUSING, REV GEAR BRG	1	
38	09262-60002	·BEARING (60X85X13)	1	

FIG.120

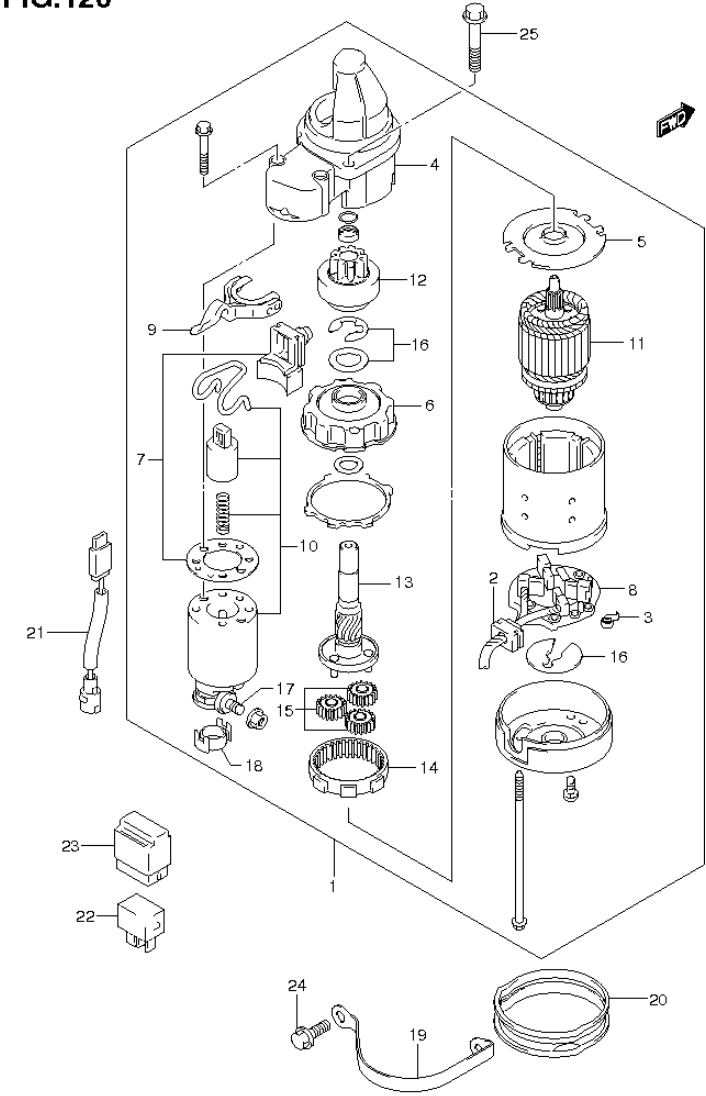


FIG.120 (2-D-13) STARTING MOTOR

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31100-96J01	STARTING MOTOR	1	
2	31131-90J01	·BRUSH SET, PLUS	1	
3	31135-90J00	·SPRING	4	
4	31151-94J00	·CASE, GEAR	1	
5	31152-90J00	·PLATE, CENTER	1	
6	31153-90J00	·BRACKET, PLANET GEAR	1	
7	31171-96J00	·COVER KIT, DUST	1	
8	31173-90J01	·HOLDER, BRUSH	1	
9	31191-96J00	·LEVER, SHIFT	1	
10	31220-94J00	·SWITCH, MAGNET	1	
11	31310-90J00	·ARMATURE	1	
12	31320-93J00	·PINION	1	
13	31341-93J00	·SHAFT, PINION	1	
14	31343-90J00	·INTERNAL GEAR	1	
15	31344-90J00	·GEAR, PLANETARY	3	
16	31360-93J01	·WASHER SET	1	
17	31913-93J00	·TERMINAL	1	
18	31914-93J00	·CAP, TERMINAL	1	
19	31912-93J01	BAND, STARTING MOTOR	1	
20	31918-90J10	DAMPER, LOWER	1	
21	36645-93J00	LEAD WIRE	1	
22	38860-76F01	RELAY, STARTING MOTOR	1	
23	38915-90J00	HOLDER, RELAY	1	
24	01550-08207	BOLT	2	LOWER
25	01550-08307	BOLT	2	UPPER

FIG.121

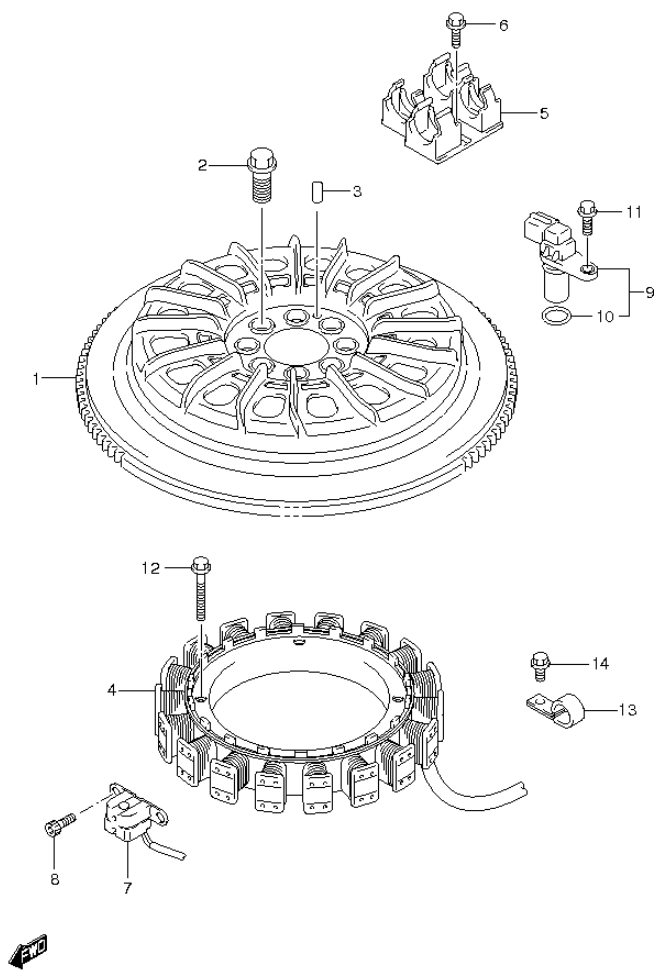


FIG.121 (2-D-14) MAGNETO

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32102-93J02	FLYWHEEL	1	
2	09103-12071	BOLT (12X26)	8	
3	09202-06031	PIN (6X12)	1	
4	32120-93J00	COIL, BATTERY CHARGING	1	
5	32131-93J00	HOLDER, STATOR CONNECTING	1	
6	01550-06167	BOLT	2	
7	32160-88L00	COIL, IGNITION TIMING	1	
8	09106-05030	BOLT (5X10)	2	
9	33220-69J00	SENSOR, CAM POSITION	1	
10	33221-42F00	O RING	1	
11	01550-06167	BOLT	1	
12	09103-06231	BOLT (6X35)	4	
13	09403-13408	CLAMP	2	
14	01550-06127	BOLT	2	

FIG.122

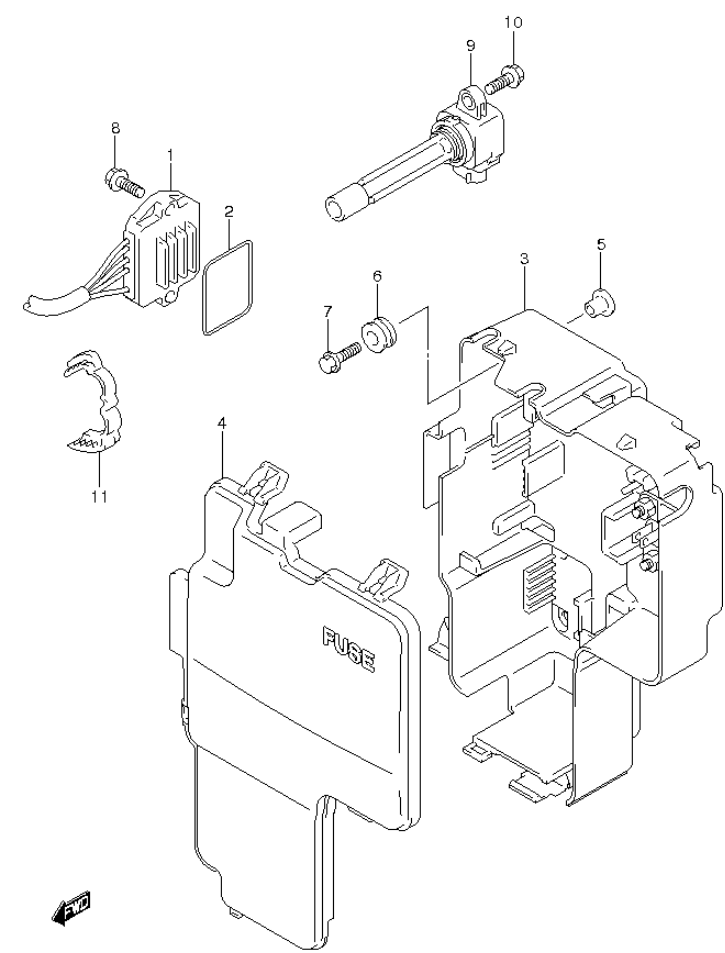
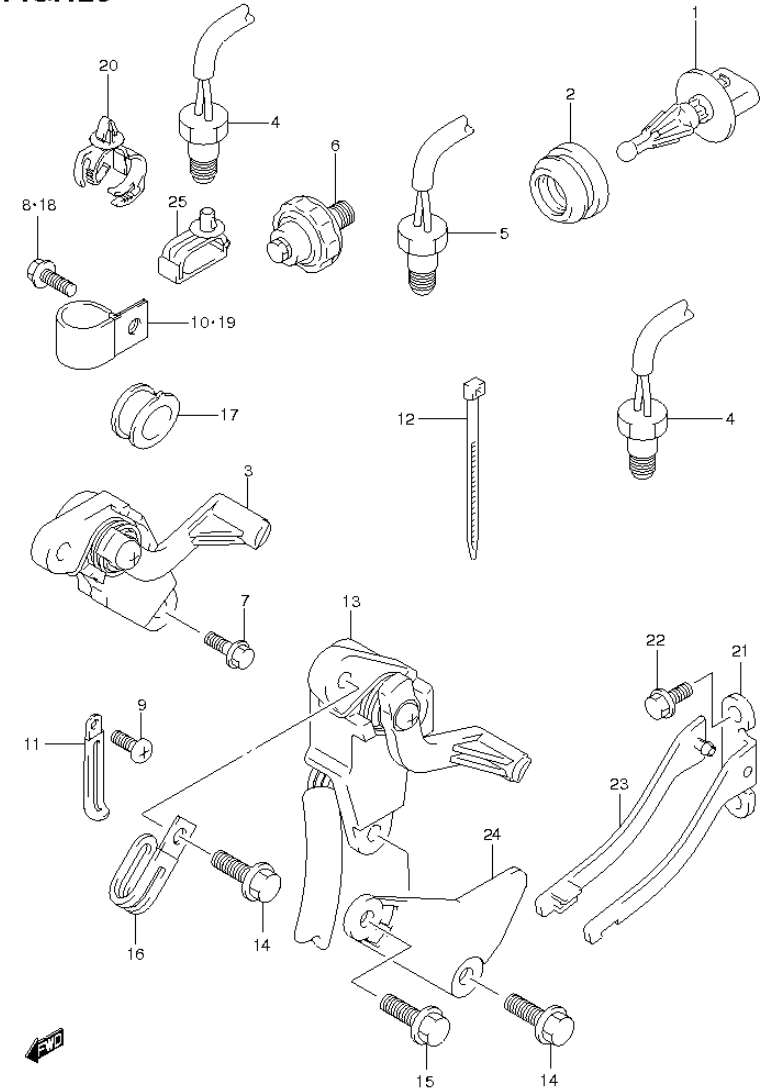


FIG.122 (2-D-15) RECTIFIER / IGNITION COIL

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32800-93J03	RECTIFIER & REGULATOR	2	
2	32805-93J00	O RING, RECTIFIER & REGULATOR	2	
3	32890-93J01	HOLDER, ELECTRIC PARTS	1	
4	32891-93J00	COVER, ELECTRIC PARTS HOLDER	1	
5	09169-06062	WASHER	4	
6	09320-09016	CUSHION	4	
7	09116-06202	BOLT (6X25)	1	
8	01550-06257	BOLT	4	
9	33410-93J00	COIL ASSY, IGNITION	6	
10	01550-06207	BOLT	6	
11	09408-00184	CLAMP	1	

FIG.123



DF250 E01 012_123
SENSOR

FIG.123 (2-E-2) SENSOR (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	13650-52G00	SENSOR, INLET AIR TEMP	1	
2	13655-87J00	GROMMET, AIR TEMP SENSOR	1	
3	34801-93J03	SENDER ASSY, TRIM	1	W/TRANSOM(X,XX)
4	34830-87J20	SENSOR ASSY, EXHAUST TEMP	2	
5	34830-87J20	SENSOR ASSY, CYLINDER TEMP	1	
6	37820-99E01	SWITCH ASSY, OIL PRESSURE	1	
7	09100-06113	BOLT (6X16)	2	W/TRANSOM(X,XX)
8	29103-93J00	BOLT, TRIM SENDER CLAMP	1	W/TRANSOM(X,XX)
9	09125-06063	SCREW (6X10)	1	W/TRANSOM(X,XX)
10	09403-19409	CLAMP	1	W/TRANSOM(X,XX)
11	29404-93J10	CLAMP, TRIM SENDER	1	W/TRANSOM(X,XX)
12	09407-14407	CLAMP (L:145)	2	
13	34801-99E04	SENDER ASSY, TRIM	1	W/TRANSOM(L)
14	09103-06093	BOLT (6X20)	2	W/TRANSOM(L)
15	09103-06093	BOLT (6X20)	1	W/TRANSOM(L)
16	29404-93J20	CLAMP, TRIM SENDER LEAD	1	W/TRANSOM(L)
17	34813-93J00	PROTECTOR, LEAD WIRE	1	W/TRANSOM(L)
18	09103-06152	BOLT (6X12)	1	W/TRANSOM(L)
19	09403-19409	CLAMP	1	W/TRANSOM(L)
20	09403-20308	CLAMP	1	W/TRANSOM(L)
21	43117-96J00	CAM, TRIM SENDER	1	W/TRANSOM(L)
22	09116-05010	BOLT (5X12)	2	W/TRANSOM(L)
23	43118-96J00	PLATE, TRIM SENDER CAM	1	W/TRANSOM(L)
24	41118-96J00	PLATE, TRIM SENDER	1	W/TRANSOM(L)
25	09403-07340	CLAMP	1	W/TRANSOM(X,XX)

DF250 E01 012

FIG.124

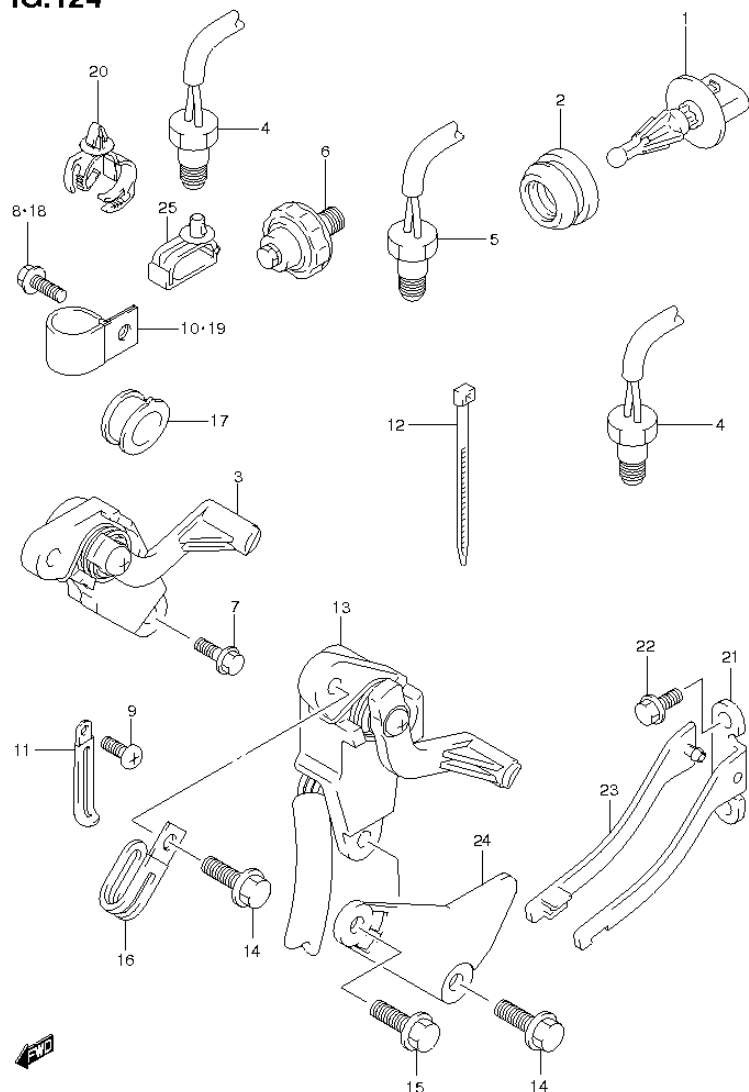


FIG.124 (2-E-3) SENSOR (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13650-52G00	SENSOR, INLET AIR TEMP	1	
2	13655-87J00	GROMMET, AIR TEMP SENSOR	1	
3	34801-93J03	SENDER ASSY, TRIM	1	W/TRANSOM(X)
4	34830-87J20	SENSOR ASSY, EXHAUST TEMP	2	
5	34830-87J20	SENSOR ASSY, CYLINDER TEMP	1	
6	37820-99E01	SWITCH ASSY, OIL PRESSURE	1	
7	09100-06113	BOLT (6X16)	2	W/TRANSOM(X)
8	29103-93J00	BOLT, TRIM SENDER CLAMP	1	W/TRANSOM(X)
9	09125-06063	SCREW (6X10)	1	W/TRANSOM(X)
10	09403-19409	CLAMP	1	W/TRANSOM(X)
11	29404-93J10	CLAMP, TRIM SENDER	1	W/TRANSOM(X)
12	09407-14407	CLAMP (L:145)	2	
13	34801-99E04	SENDER ASSY, TRIM	1	W/TRANSOM(L)
14	09103-06093	BOLT (6X20)	2	W/TRANSOM(L)
15	09103-06093	BOLT (6X20)	1	W/TRANSOM(L)
16	29404-93J20	CLAMP, TRIM SENDER LEAD	1	W/TRANSOM(L)
17	34813-93J00	PROTECTOR, LEAD WIRE	1	W/TRANSOM(L)
18	09103-06152	BOLT (6X12)	1	W/TRANSOM(L)
19	09403-19409	CLAMP	1	W/TRANSOM(L)
20	09403-20308	CLAMP	1	W/TRANSOM(L)
21	43117-96J00	CAM, TRIM SENDER	1	W/TRANSOM(L)
22	09116-05010	BOLT (5X12)	2	W/TRANSOM(L)
23	43118-96J00	PLATE, TRIM SENDER CAM	1	W/TRANSOM(L)
24	41118-96J00	PLATE, TRIM SENDER	1	W/TRANSOM(L)
25	09403-07340	CLAMP	1	W/TRANSOM(X)

FIG.125

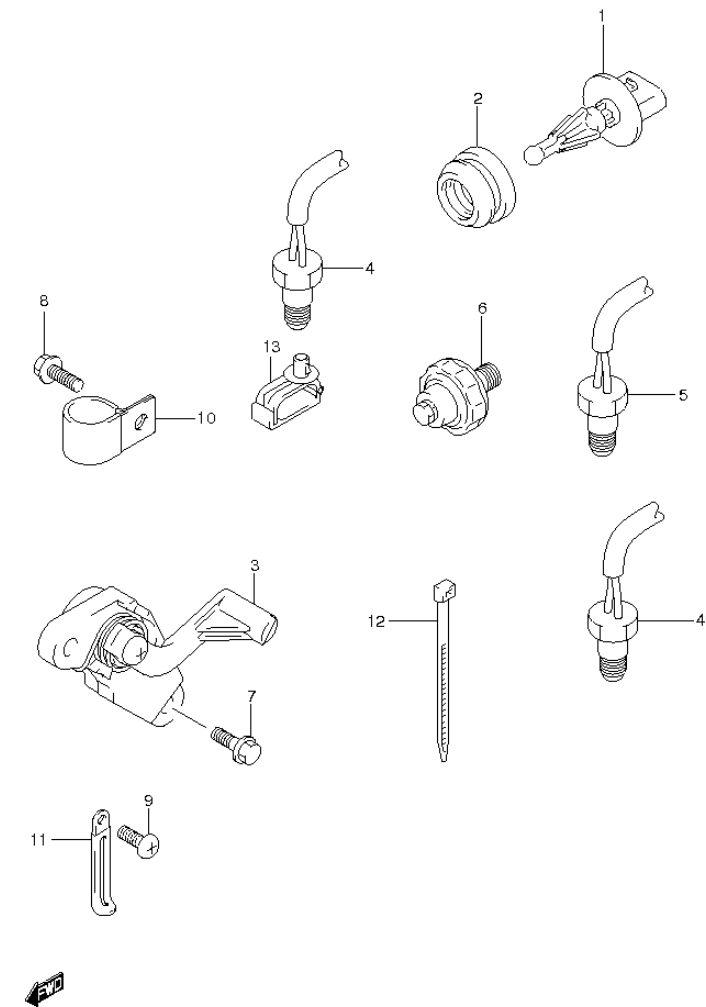


FIG.125 (2-E-4) SENSOR (DF200Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13650-52G00	SENSOR, INLET AIR TEMP	1	
2	13655-87J00	GROMMET, AIR TEMP SENSOR	1	
3	34801-93J03	SENDER ASSY, TRIM	1	W/TRANSOM(X,XX)
4	34830-87J20	SENSOR ASSY, EXHAUST TEMP	2	
5	34830-87J20	SENSOR ASSY, CYLINDER TEMP	1	
6	37820-99E01	SWITCH ASSY, OIL PRESSURE	1	
7	09100-06113	BOLT (6X16)	2	W/TRANSOM(X,XX)
8	29103-93J00	BOLT, TRIM SENDER CLAMP	1	W/TRANSOM(X,XX)
9	09125-06063	SCREW (6X10)	1	W/TRANSOM(X,XX)
10	09403-19409	CLAMP	1	W/TRANSOM(X,XX)
11	29404-93J10	CLAMP, TRIM SENDER	1	W/TRANSOM(X,XX)
12	09407-14407	CLAMP (L:145)	2	
13	09403-07340	CLAMP	1	W/TRANSOM(X,XX)

FIG.126

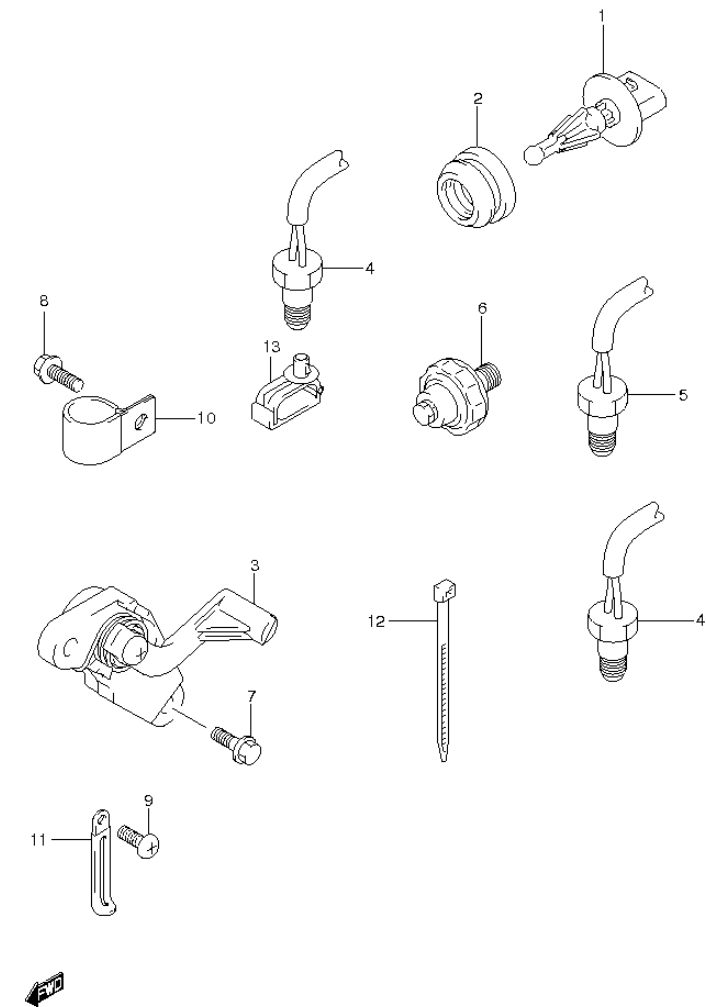


FIG.126 (2-E-5) SENSOR (DF200Z E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	13650-52G00	SENSOR, INLET AIR TEMP	1	
2	13655-87J00	GROMMET, AIR TEMP SENSOR	1	
3	34801-93J03	SENDER ASSY, TRIM	1	
4	34830-87J20	SENSOR ASSY, EXHAUST TEMP	2	
5	34830-87J20	SENSOR ASSY, CYLINDER TEMP	1	
6	37820-99E01	SWITCH ASSY, OIL PRESSURE	1	
7	09100-06113	BOLT (6X16)	2	
8	29103-93J00	BOLT, TRIM SENDER CLAMP	1	
9	09125-06063	SCREW (6X10)	1	
10	09403-19409	CLAMP	1	
11	29404-93J10	CLAMP, TRIM SENDER	1	
12	09407-14407	CLAMP (L:145)	2	
13	09403-07340	CLAMP	1	

FIG.127

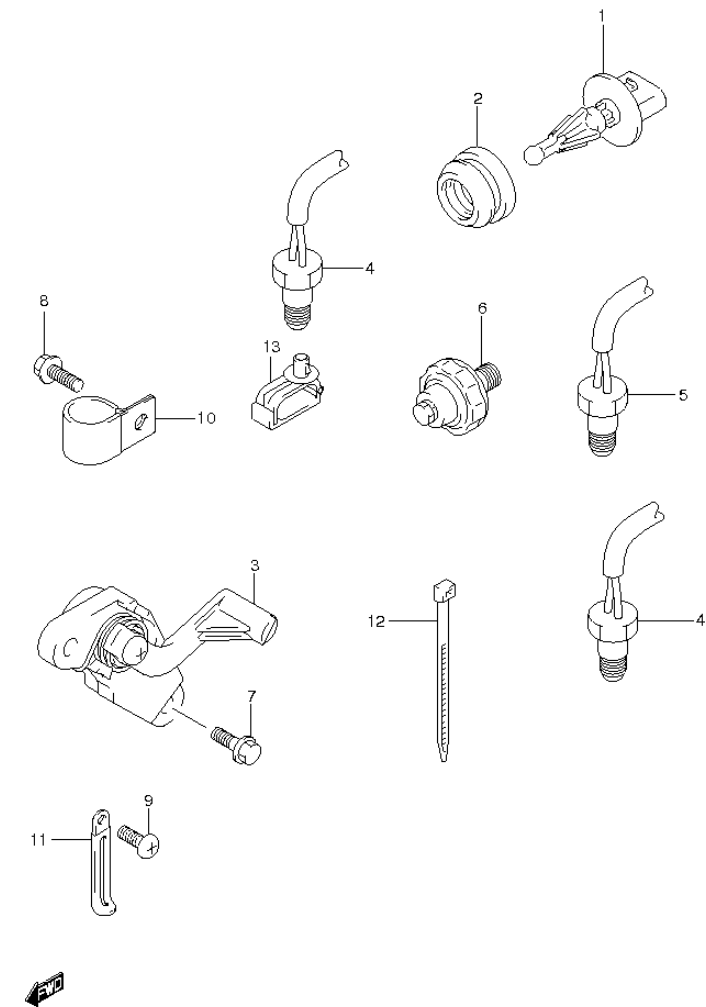


FIG.127 (2-E-6) SENSOR (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	13650-52G00	SENSOR, INLET AIR TEMP	1	
2	13655-87J00	GROMMET, AIR TEMP SENSOR	1	
3	34801-93J03	SENDER ASSY, TRIM	1	W/TRANSOM(X,XX)
4	34830-87J20	SENSOR ASSY, EXHAUST TEMP	2	
5	34830-87J20	SENSOR ASSY, CYLINDER TEMP	1	
6	37820-99E01	SWITCH ASSY, OIL PRESSURE	1	
7	09100-06113	BOLT (6X16)	2	W/TRANSOM(X,XX)
8	29103-93J00	BOLT, TRIM SENDER CLAMP	1	W/TRANSOM(X,XX)
9	09125-06063	SCREW (6X10)	1	W/TRANSOM(X,XX)
10	09403-19409	CLAMP	1	W/TRANSOM(X,XX)
11	29404-93J10	CLAMP, TRIM SENDER	1	W/TRANSOM(X,XX)
12	09407-14407	CLAMP (L:145)	2	
13	09403-07340	CLAMP	1	W/TRANSOM(X,XX)

FIG.128

FIG.128 (2-E-7) SENSOR (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	13650-52G00	SENSOR, INLET AIR TEMP	1	
2	13655-87J00	GROMMET, AIR TEMP SENSOR	1	
3	34801-93J03	SENDER ASSY, TRIM	1	W/TRANSOM(X,XX)
4	34830-87J20	SENSOR ASSY, EXHAUST TEMP	2	
5	34830-87J20	SENSOR ASSY, CYLINDER TEMP	1	
6	37820-99E01	SWITCH ASSY, OIL PRESSURE	1	
7	09100-06113	BOLT (6X16)	2	W/TRANSOM(X,XX)
8	29103-93J00	BOLT, TRIM SENDER CLAMP	1	W/TRANSOM(X,XX)
9	09125-06063	SCREW (6X10)	1	W/TRANSOM(X,XX)
10	09403-19409	CLAMP	1	W/TRANSOM(X,XX)
11	29404-93J10	CLAMP, TRIM SENDER	1	W/TRANSOM(X,XX)
12	09407-14407	CLAMP (L:145)	2	
13	09403-07340	CLAMP	1	W/TRANSOM(X,XX)

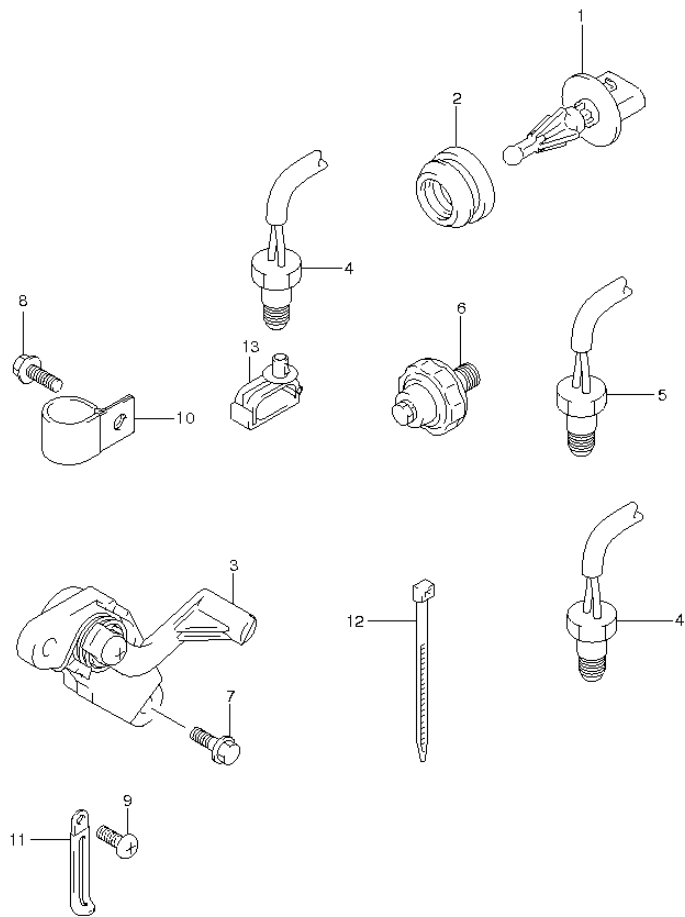


FIG.129

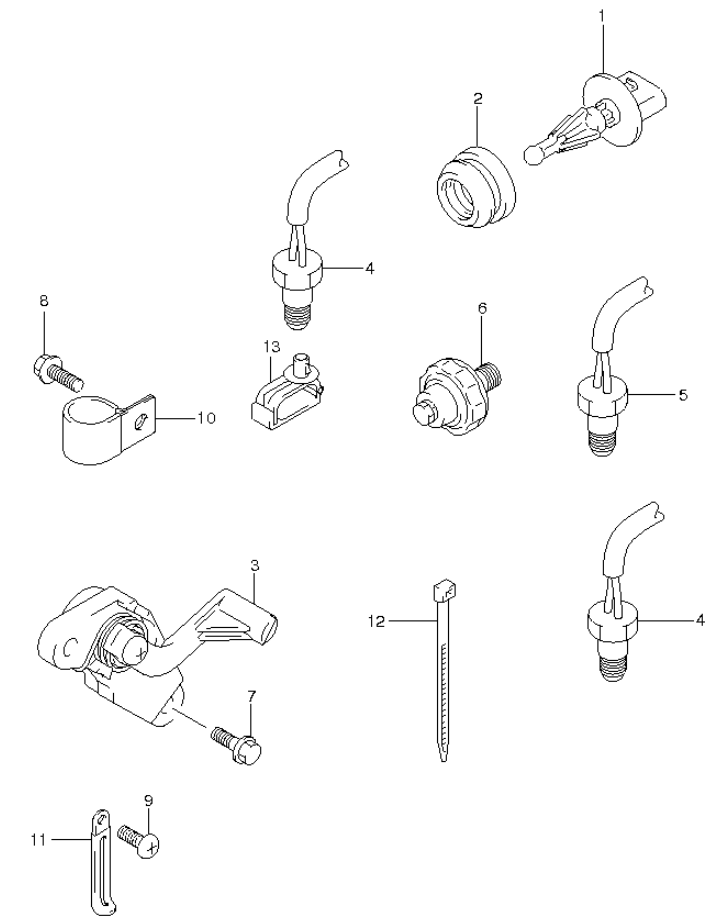


FIG.129 (2-E-8) SENSOR (DF225Z E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	13650-52G00	SENSOR, INLET AIR TEMP	1	
2	13655-87J00	GROMMET, AIR TEMP SENSOR	1	
3	34801-93J03	SENDER ASSY, TRIM	1	W/TRANSOM(X,XX)
4	34830-87J20	SENSOR ASSY, EXHAUST TEMP	2	
5	34830-87J20	SENSOR ASSY, CYLINDER TEMP	1	
6	37820-99E01	SWITCH ASSY, OIL PRESSURE	1	
7	09100-06113	BOLT (6X16)	2	W/TRANSOM(X,XX)
8	29103-93J00	BOLT, TRIM SENDER CLAMP	1	W/TRANSOM(X,XX)
9	09125-06063	SCREW (6X10)	1	W/TRANSOM(X,XX)
10	09403-19409	CLAMP	1	W/TRANSOM(X,XX)
11	29404-93J10	CLAMP, TRIM SENDER	1	W/TRANSOM(X,XX)
12	09407-14407	CLAMP (L:145)	2	
13	09403-07340	CLAMP	1	W/TRANSOM(X,XX)



FIG.130

FIG.130 (2-E-9) SENSOR (DF225Z F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13650-52G00	SENSOR, INLET AIR TEMP	1	
2	13655-87J00	GROMMET, AIR TEMP SENSOR	1	
3	34801-93J03	SENDER ASSY, TRIM	1	W/TRANSOM(X,XX)
4	34830-87J20	SENSOR ASSY, EXHAUST TEMP	2	
5	34830-87J20	SENSOR ASSY, CYLINDER TEMP	1	
6	37820-99E01	SWITCH ASSY, OIL PRESSURE	1	
7	09100-06113	BOLT (6X16)	2	W/TRANSOM(X,XX)
8	29103-93J00	BOLT, TRIM SENDER CLAMP	1	W/TRANSOM(X,XX)
9	09125-06063	SCREW (6X10)	1	W/TRANSOM(X,XX)
10	09403-19409	CLAMP	1	W/TRANSOM(X,XX)
11	29404-93J10	CLAMP, TRIM SENDER	1	W/TRANSOM(X,XX)
12	09407-14407	CLAMP (L:145)	2	
13	09403-07340	CLAMP	1	W/TRANSOM(X,XX)

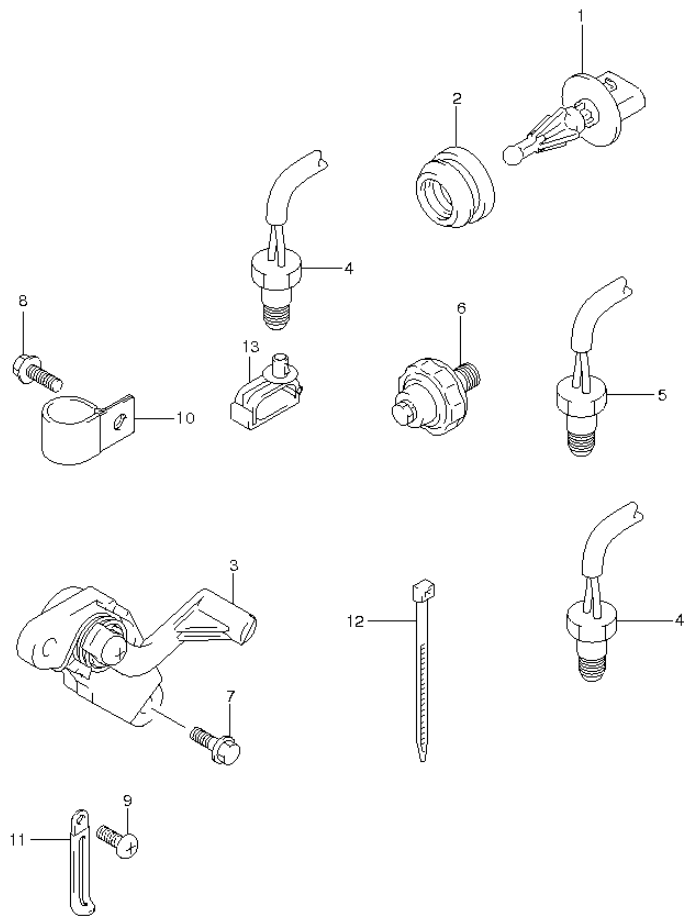


FIG.131

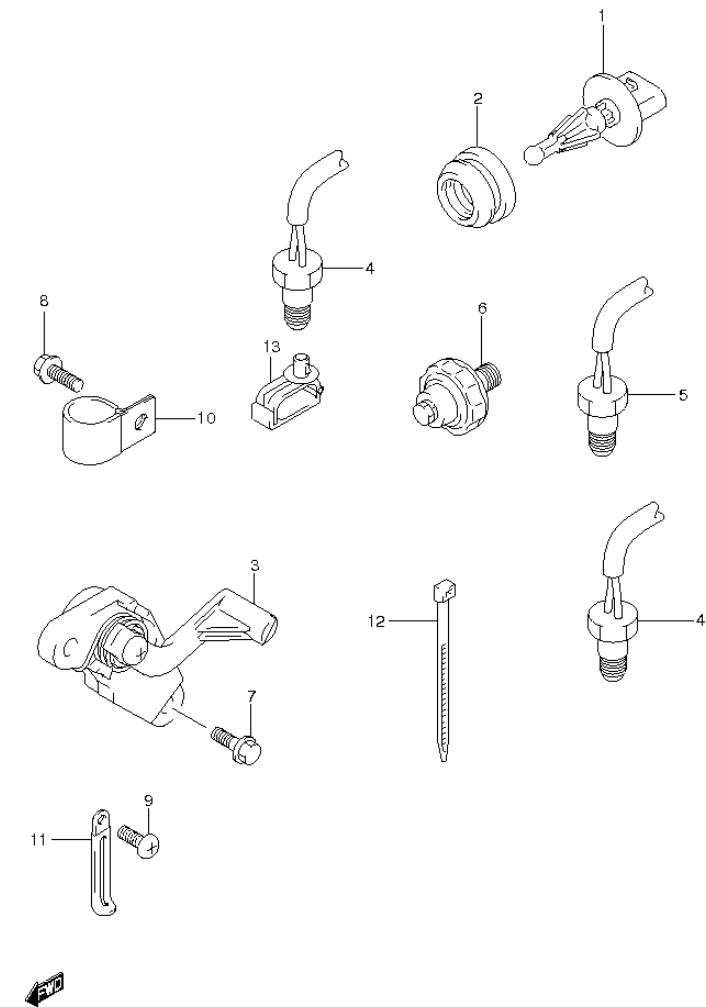


FIG.131 (2-E-10) SENSOR (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13650-52G00	SENSOR, INLET AIR TEMP	1	
2	13655-87J00	GROMMET, AIR TEMP SENSOR	1	
3	34801-93J03	SENDER ASSY, TRIM	1	W/TRANSOM(X,XX)
4	34830-87J20	SENSOR ASSY, EXHAUST TEMP	2	
5	34830-87J20	SENSOR ASSY, CYLINDER TEMP	1	
6	37820-99E01	SWITCH ASSY, OIL PRESSURE	1	
7	09100-06113	BOLT (6X16)	2	W/TRANSOM(X,XX)
8	29103-93J00	BOLT, TRIM SENDER CLAMP	1	W/TRANSOM(X,XX)
9	09125-06063	SCREW (6X10)	1	W/TRANSOM(X,XX)
10	09403-19409	CLAMP	1	W/TRANSOM(X,XX)
11	29404-93J10	CLAMP, TRIM SENDER	1	W/TRANSOM(X,XX)
12	09407-14407	CLAMP (L:145)	2	
13	09403-07340	CLAMP	1	W/TRANSOM(X,XX)

FIG.132

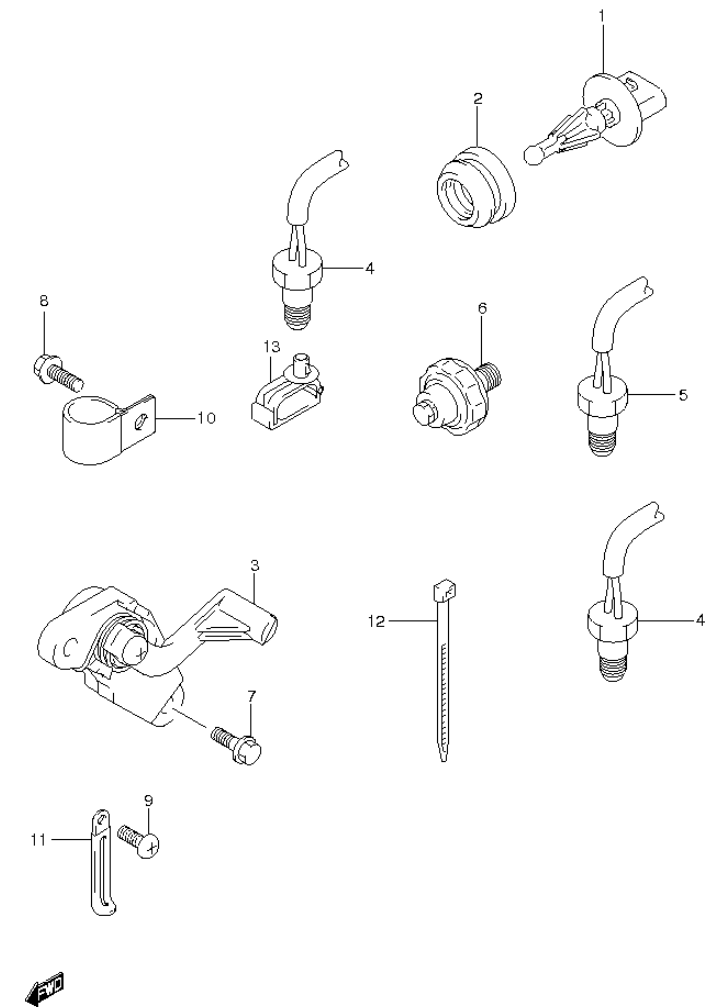


FIG.132 (2-E-11) SENSOR (DF250T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13650-52G00	SENSOR, INLET AIR TEMP	1	
2	13655-87J00	GROMMET, AIR TEMP SENSOR	1	
3	34801-93J03	SENDER ASSY, TRIM	1	W/TRANSOM(X,XX)
4	34830-87J20	SENSOR ASSY, EXHAUST TEMP	2	
5	34830-87J20	SENSOR ASSY, CYLINDER TEMP	1	
6	37820-99E01	SWITCH ASSY, OIL PRESSURE	1	
7	09100-06113	BOLT (6X16)	2	W/TRANSOM(X,XX)
8	29103-93J00	BOLT, TRIM SENDER CLAMP	1	W/TRANSOM(X,XX)
9	09125-06063	SCREW (6X10)	1	W/TRANSOM(X,XX)
10	09403-19409	CLAMP	1	W/TRANSOM(X,XX)
11	29404-93J10	CLAMP, TRIM SENDER	1	W/TRANSOM(X,XX)
12	09407-14407	CLAMP (L:145)	2	
13	09403-07340	CLAMP	1	W/TRANSOM(X,XX)

FIG.133

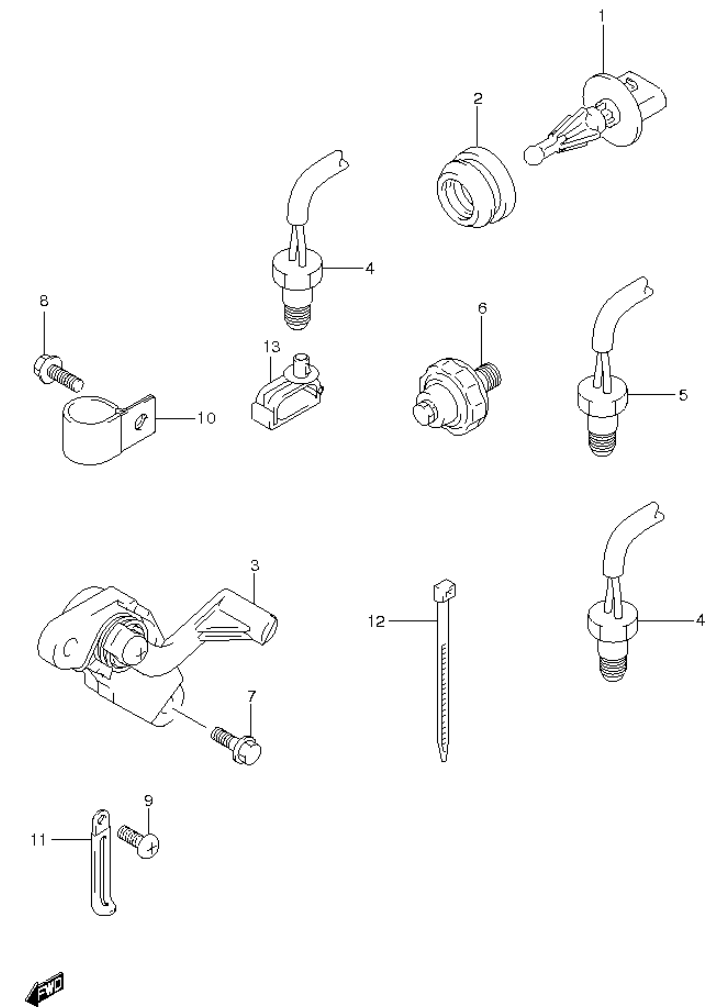


FIG.133 (2-E-12) SENSOR (DF250Z E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	13650-52G00	SENSOR, INLET AIR TEMP	1	
2	13655-87J00	GROMMET, AIR TEMP SENSOR	1	
3	34801-93J03	SENDER ASSY, TRIM	1	W/TRANSOM(X,XX)
4	34830-87J20	SENSOR ASSY, EXHAUST TEMP	2	
5	34830-87J20	SENSOR ASSY, CYLINDER TEMP	1	
6	37820-99E01	SWITCH ASSY, OIL PRESSURE	1	
7	09100-06113	BOLT (6X16)	2	W/TRANSOM(X,XX)
8	29103-93J00	BOLT, TRIM SENDER CLAMP	1	W/TRANSOM(X,XX)
9	09125-06063	SCREW (6X10)	1	W/TRANSOM(X,XX)
10	09403-19409	CLAMP	1	W/TRANSOM(X,XX)
11	29404-93J10	CLAMP, TRIM SENDER	1	W/TRANSOM(X,XX)
12	09407-14407	CLAMP (L:145)	2	
13	09403-07340	CLAMP	1	W/TRANSOM(X,XX)

FIG.134

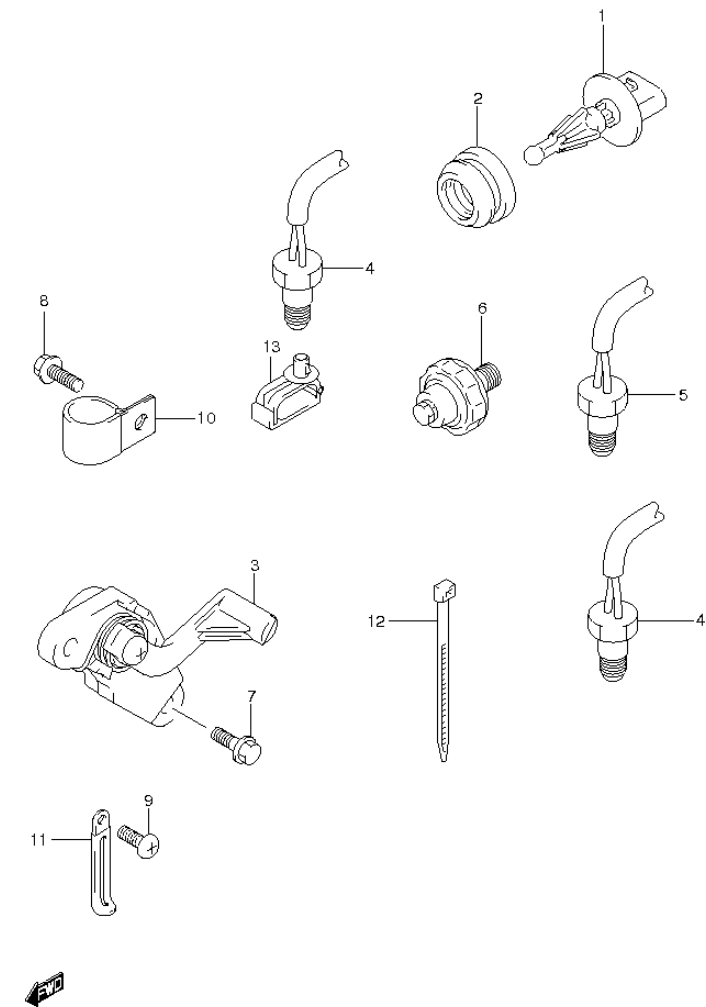


FIG.134 (2-E-13) SENSOR (DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	13650-52G00	SENSOR, INLET AIR TEMP	1	
2	13655-87J00	GROMMET, AIR TEMP SENSOR	1	
3	34801-93J03	SENDER ASSY, TRIM	1	W/TRANSOM(X,XX)
4	34830-87J20	SENSOR ASSY, EXHAUST TEMP	2	
5	34830-87J20	SENSOR ASSY, CYLINDER TEMP	1	
6	37820-99E01	SWITCH ASSY, OIL PRESSURE	1	
7	09100-06113	BOLT (6X16)	2	W/TRANSOM(X,XX)
8	29103-93J00	BOLT, TRIM SENDER CLAMP	1	W/TRANSOM(X,XX)
9	09125-06063	SCREW (6X10)	1	W/TRANSOM(X,XX)
10	09403-19409	CLAMP	1	W/TRANSOM(X,XX)
11	29404-93J10	CLAMP, TRIM SENDER	1	W/TRANSOM(X,XX)
12	09407-14407	CLAMP (L:145)	2	
13	09403-07340	CLAMP	1	W/TRANSOM(X,XX)

FIG.135

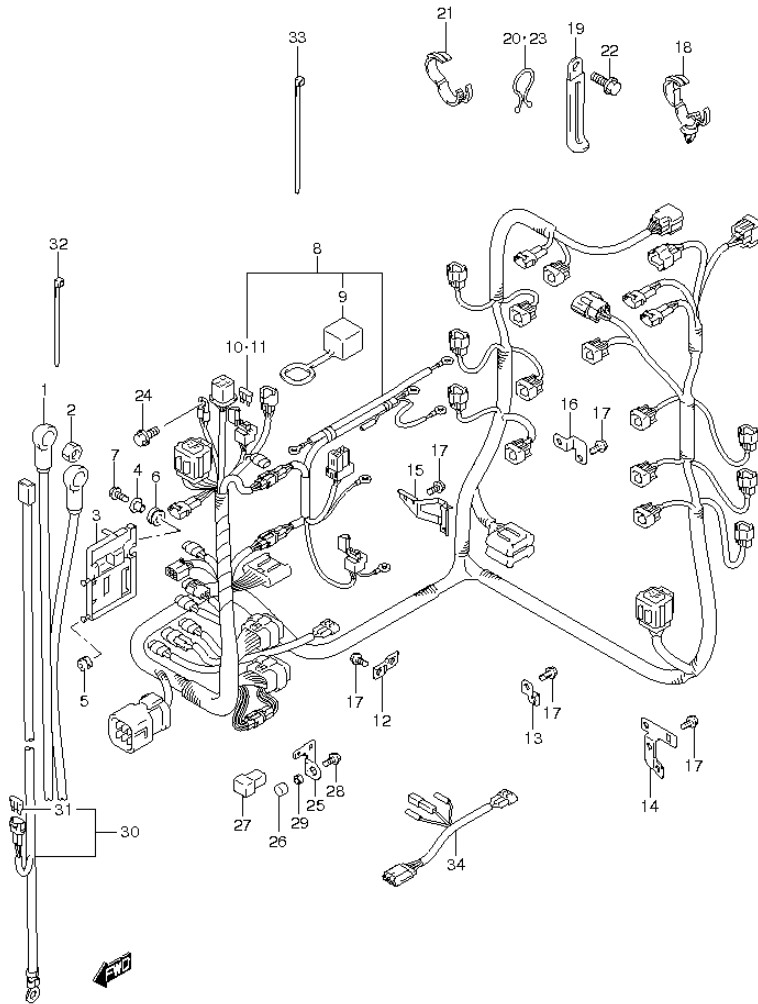


FIG.135 (2-E-14) HARNESS (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-93J01	CABLE, STARTER MOTOR	1	L:4000
2	08316-10087	NUT	1	
3	36616-93J01	HOLDER, CONNECTOR	1	
4	09169-06062	WASHER	1	
5	09320-04009	BUSH	2	
6	09320-09016	CUSHION	1	
7	01550-06257	BOLT	1	
8	36610-93JN1	HARNESS ASSY, WIRING	1	
9	33634-96J00	·CAP, SERVICE CONNECTOR	1	
10	09481-15501	·FUSE (15A)	1	
11	09481-30501	·FUSE (30A)	1	
12	36617-93J00	BRACKET, HARNESS	3	
13	36617-93J10	BRACKET, HARNESS	4	
14	36617-93J20	BRACKET, HARNESS	1	
15	36617-93J30	BRACKET, HARNESS	1	
16	36617-93J40	BRACKET, HARNESS	1	
17	01550-06127	BOLT	11	
18	09403-20308	CLAMP	1	
19	29404-93J10	CLAMP, HARNESS	1	
20	09408-00008	CLIP (ID:20)	1	
21	09408-00184	CLAMP	3	
22	01550-06127	BOLT	1	
23	09408-00008	CLIP (ID:20)	1	
24	01550-06127	BOLT	1	
25	36865-90J00	TERMINAL, MAIN FUSE	2	
26	09251-09002	CAP	2	
27	09481-60401	FUSE (60A)	2	
28	01570-06127	BOLT	2	
29	08310-00067	NUT	2	
30-1	36625-93J10	LEAD, BATTERY	1	OPT L:6500
30-2	36625-93J00	LEAD, BATTERY	1	
31	09481-15501	·FUSE (15A)	1	
32	09407-10404	CLAMP (L:100)	2	

FIG.135

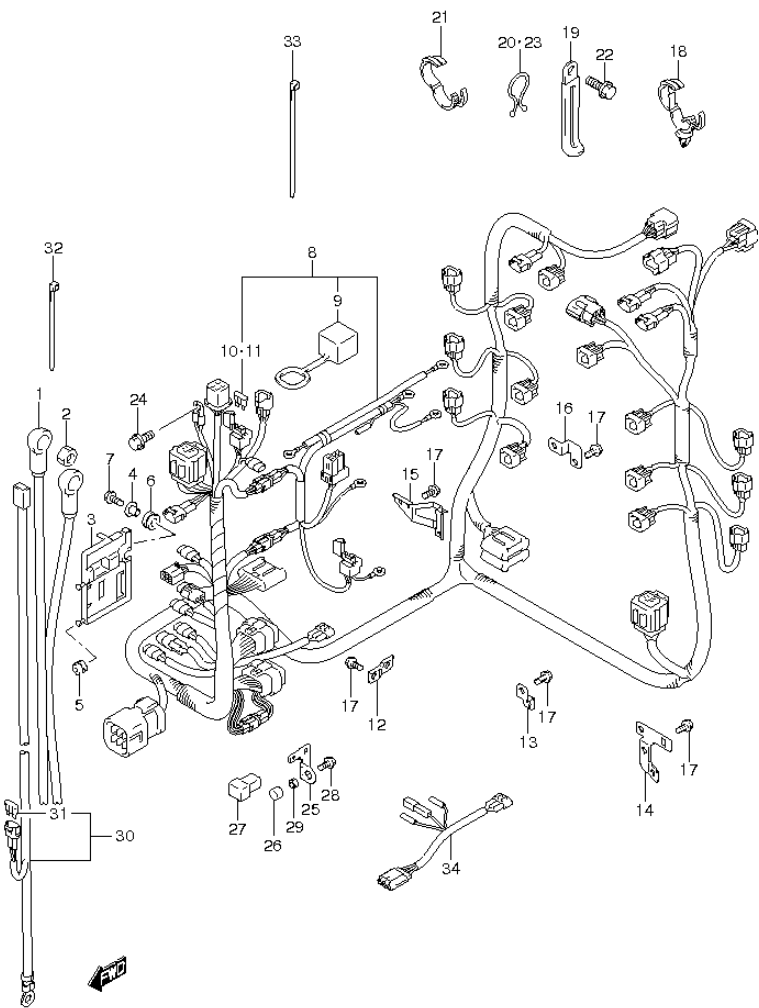


FIG.135 (2-E-15) HARNESS (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
33	09407-14407	CLAMP (L:145)	1	
34	36647-93J00	LEAD, BATTERY	1	OPT

FIG.136

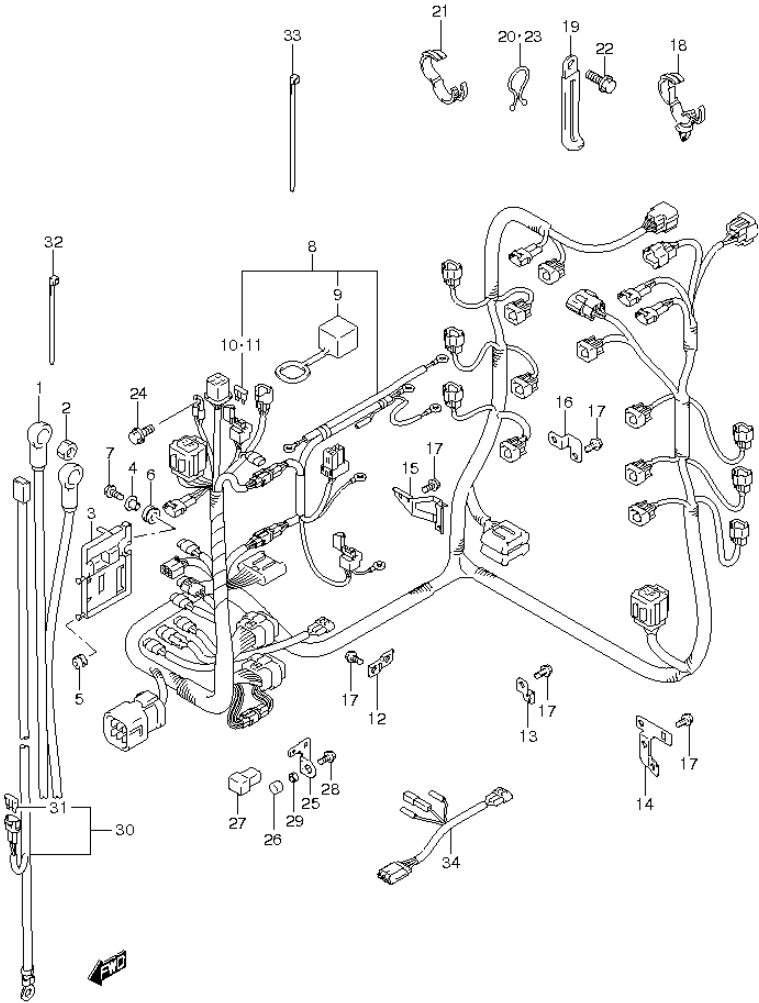


FIG.136 (2-F-2) HARNESS (DF200T F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-93J01	CABLE, STARTER MOTOR	1	L:4000
2	08316-10087	NUT	1	
3	36616-93J01	HOLDER, CONNECTOR	1	
4	09169-06062	WASHER	1	
5	09320-04009	BUSH	2	
6	09320-09016	CUSHION	1	
7	01550-06257	BOLT	1	
8	36610-93JN1	HARNESS ASSY, WIRING	1	
9	33634-96J00	·CAP, SERVICE CONNECTOR	1	
10	09481-15501	·FUSE (15A)	1	
11	09481-30501	·FUSE (30A)	1	
12	36617-93J00	BRACKET, HARNESS	3	
13	36617-93J10	BRACKET, HARNESS	4	
14	36617-93J20	BRACKET, HARNESS	1	
15	36617-93J30	BRACKET, HARNESS	1	
16	36617-93J40	BRACKET, HARNESS	1	
17	01550-06127	BOLT	11	
18	09403-20308	CLAMP	1	
19	29404-93J10	CLAMP, HARNESS	1	
20	09408-00008	CLIP (ID:20)	1	
21	09408-00184	CLAMP	3	
22	01550-06127	BOLT	1	
23	09408-00008	CLIP (ID:20)	1	
24	01550-06127	BOLT	1	
25	36865-90J00	TERMINAL, MAIN FUSE	2	
26	09251-09002	CAP	2	
27	09481-60401	FUSE (60A)	2	
28	01570-06127	BOLT	2	
29	08310-00067	NUT	2	
30-1	36625-93J10	LEAD, BATTERY	1	OPT L:6500
30-2	36625-93J00	LEAD, BATTERY	1	
31	09481-15501	·FUSE (15A)	1	
32	09407-10404	CLAMP (L:100)	2	

FIG.136

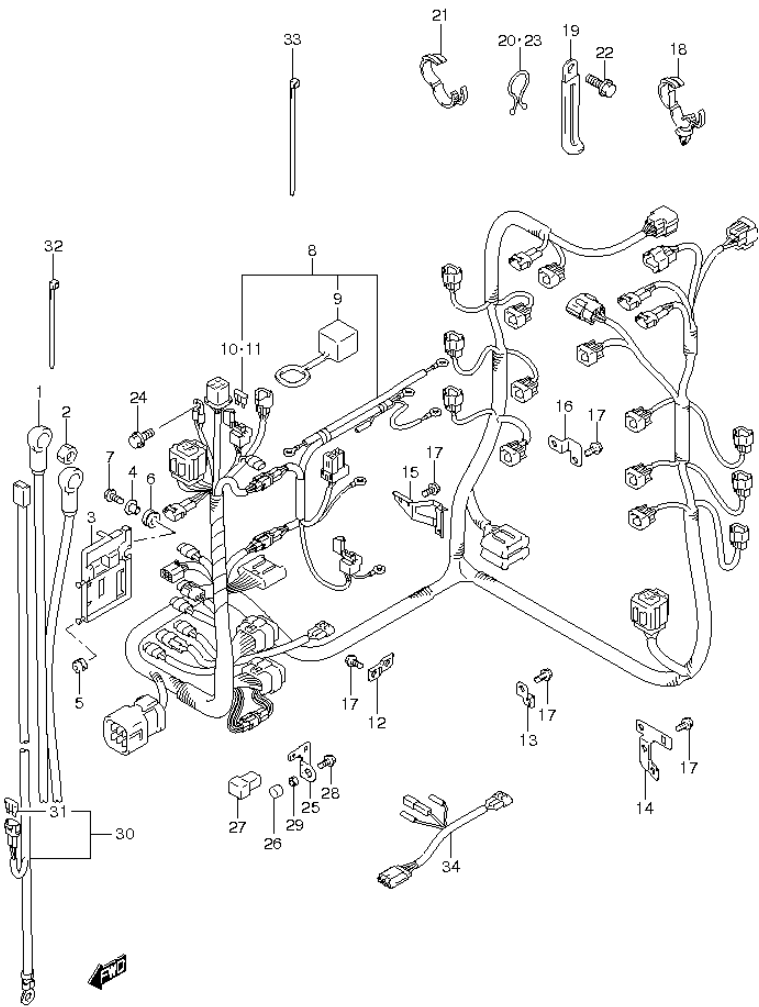


FIG.136 (2-F-3) HARNESS (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
33	09407-14407	CLAMP (L:145)	1	
34	36647-93J00	LEAD, BATTERY	1	OPT

FIG.137

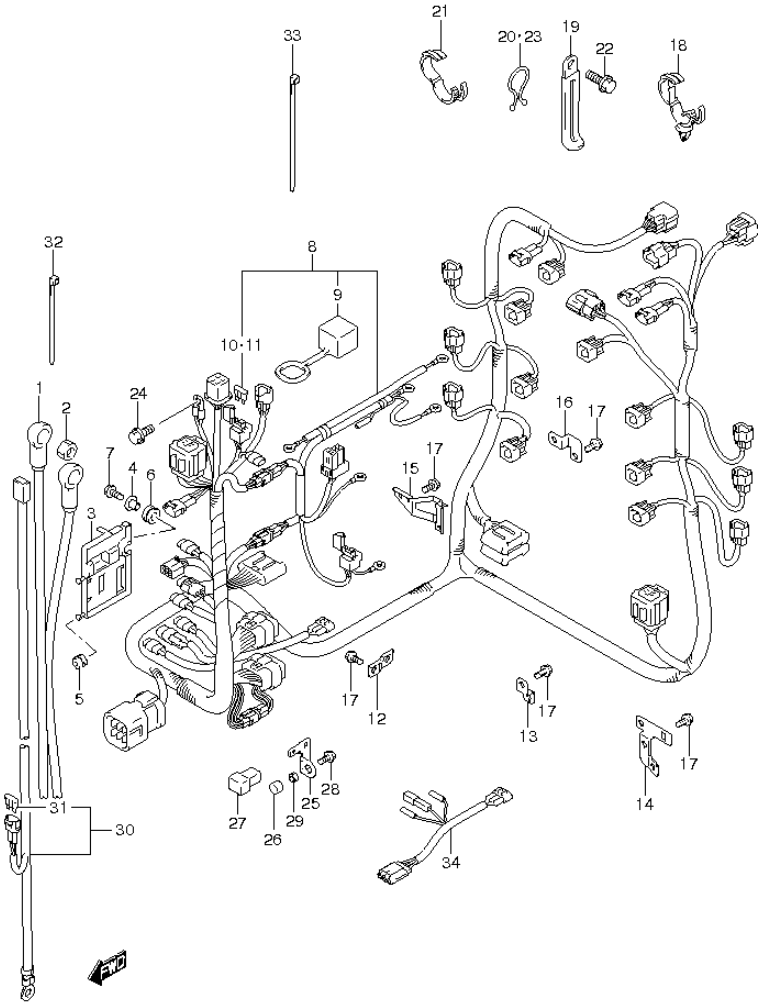


FIG.137 (2-F-4) HARNESS (DF200Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-93J01	CABLE, STARTER MOTOR	1	L:4000
2	08316-10087	NUT	1	
3	36616-93J01	HOLDER, CONNECTOR	1	
4	09169-06062	WASHER	1	
5	09320-04009	BUSH	2	
6	09320-09016	CUSHION	1	
7	01550-06257	BOLT	1	
8	36610-93JN1	HARNESS ASSY, WIRING	1	
9	33634-96J00	·CAP, SERVICE CONNECTOR	1	
10	09481-15501	·FUSE (15A)	1	
11	09481-30501	·FUSE (30A)	1	
12	36617-93J00	BRACKET, HARNESS	3	
13	36617-93J10	BRACKET, HARNESS	4	
14	36617-93J20	BRACKET, HARNESS	1	
15	36617-93J30	BRACKET, HARNESS	1	
16	36617-93J40	BRACKET, HARNESS	1	
17	01550-06127	BOLT	11	
18	09403-20308	CLAMP	1	
19	29404-93J10	CLAMP, HARNESS	1	
20	09408-00008	CLIP (ID:20)	1	
21	09408-00184	CLAMP	3	
22	01550-06127	BOLT	1	
23	09408-00008	CLIP (ID:20)	1	
24	01550-06127	BOLT	1	
25	36865-90J00	TERMINAL, MAIN FUSE	2	
26	09251-09002	CAP	2	
27	09481-60401	FUSE (60A)	2	
28	01570-06127	BOLT	2	
29	08310-00067	NUT	2	
30-1	36625-93J10	LEAD, BATTERY	1	OPT L:6500
30-2	36625-93J00	LEAD, BATTERY	1	
31	09481-15501	·FUSE (15A)	1	
32	09407-10404	CLAMP (L:100)	2	

FIG.137

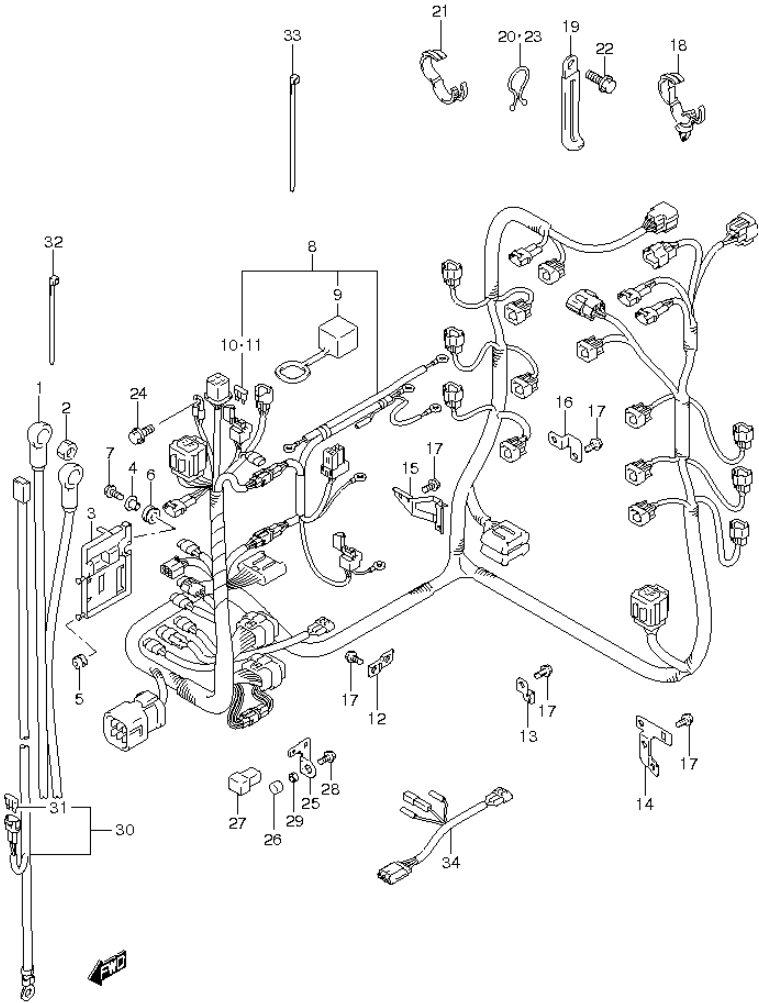


FIG.137 (2-F-5) HARNESS (DF200Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
33	09407-14407	CLAMP (L:145)	1	
34	36647-93J00	LEAD, BATTERY	1	OPT

FIG.138

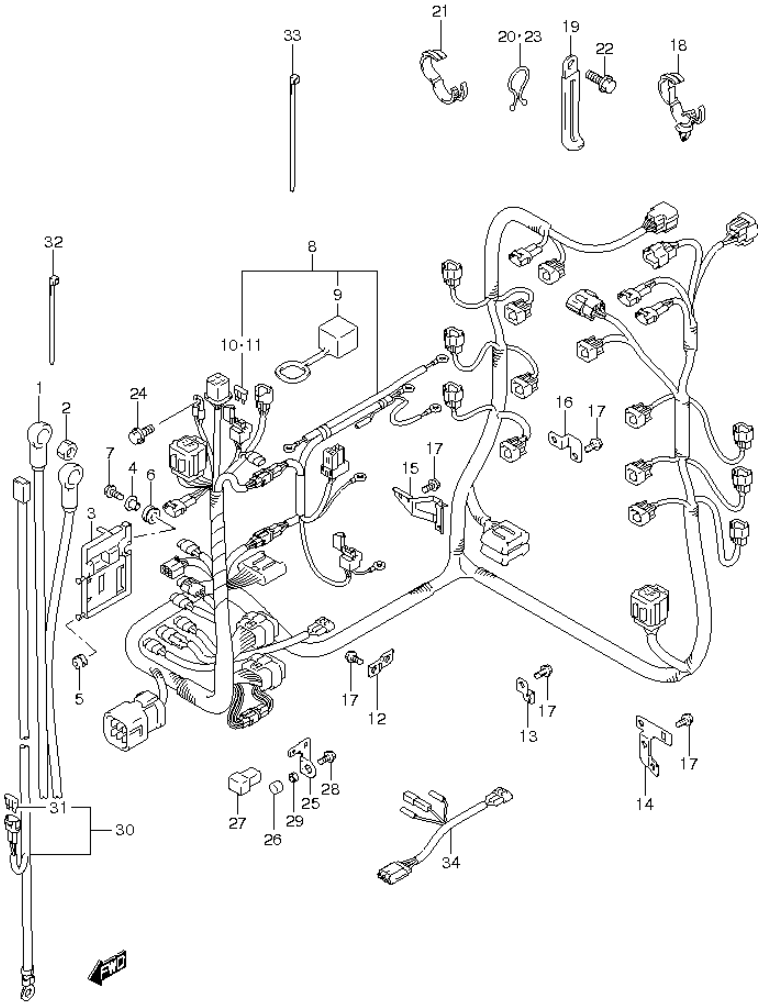


FIG.138 (2-F-6) HARNESS (DF200Z F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-93J01	CABLE, STARTER MOTOR	1	L:4000
2	08316-10087	NUT	1	
3	36616-93J01	HOLDER, CONNECTOR	1	
4	09169-06062	WASHER	1	
5	09320-04009	BUSH	2	
6	09320-09016	CUSHION	1	
7	01550-06257	BOLT	1	
8	36610-93JN1	HARNESS ASSY, WIRING	1	
9	33634-96J00	·CAP, SERVICE CONNECTOR	1	
10	09481-15501	·FUSE (15A)	1	
11	09481-30501	·FUSE (30A)	1	
12	36617-93J00	BRACKET, HARNESS	3	
13	36617-93J10	BRACKET, HARNESS	4	
14	36617-93J20	BRACKET, HARNESS	1	
15	36617-93J30	BRACKET, HARNESS	1	
16	36617-93J40	BRACKET, HARNESS	1	
17	01550-06127	BOLT	11	
18	09403-20308	CLAMP	1	
19	29404-93J10	CLAMP, HARNESS	1	
20	09408-00008	CLIP (ID:20)	1	
21	09408-00184	CLAMP	3	
22	01550-06127	BOLT	1	
23	09408-00008	CLIP (ID:20)	1	
24	01550-06127	BOLT	1	
25	36865-90J00	TERMINAL, MAIN FUSE	2	
26	09251-09002	CAP	2	
27	09481-60401	FUSE (60A)	2	
28	01570-06127	BOLT	2	
29	08310-00067	NUT	2	
30-1	36625-93J10	LEAD, BATTERY	1	OPT L:6500
30-2	36625-93J00	LEAD, BATTERY	1	
31	09481-15501	·FUSE (15A)	1	
32	09407-10404	CLAMP (L:100)	2	

FIG.138

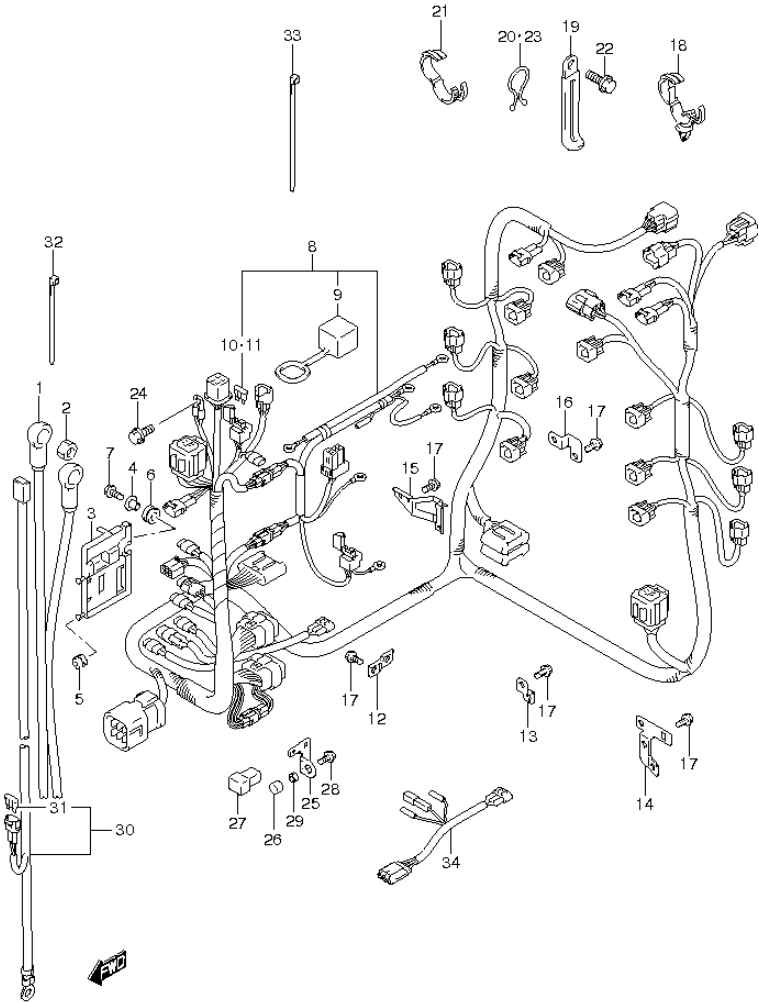


FIG.138 (2-F-7) HARNESS (DF200Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
33	09407-14407	CLAMP (L:145)	1	
34	36647-93J00	LEAD, BATTERY	1	OPT

FIG.139

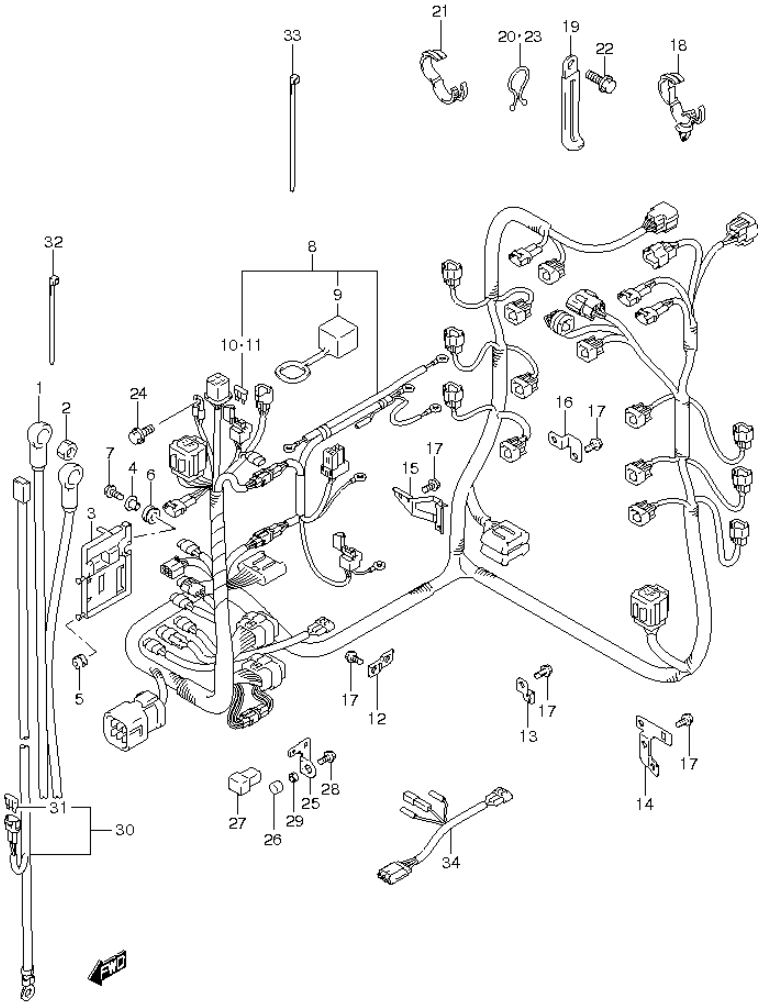


FIG.139 (2-F-8) HARNESS (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-93J01	CABLE, STARTER MOTOR	1	L:4000
2	08316-10087	NUT	1	
3	36616-93J01	HOLDER, CONNECTOR	1	
4	09169-06062	WASHER	1	
5	09320-04009	BUSH	2	
6	09320-09016	CUSHION	1	
7	01550-06257	BOLT	1	
8	36610-93JP1	HARNESS ASSY, WIRING	1	
9	33634-96J00	·CAP, SERVICE CONNECTOR	1	
10	09481-15501	·FUSE (15A)	1	
11	09481-30501	·FUSE (30A)	1	
12	36617-93J00	BRACKET, HARNESS	3	
13	36617-93J10	BRACKET, HARNESS	4	
14	36617-93J20	BRACKET, HARNESS	1	
15	36617-93J30	BRACKET, HARNESS	1	
16	36617-93J40	BRACKET, HARNESS	1	
17	01550-06127	BOLT	11	
18	09403-20308	CLAMP	1	
19	29404-93J10	CLAMP, HARNESS	1	
20	09408-00008	CLIP (ID:20)	1	
21	09408-00184	CLAMP	3	
22	01550-06127	BOLT	1	
23	09408-00008	CLIP (ID:20)	1	
24	01550-06127	BOLT	1	
25	36865-90J00	TERMINAL, MAIN FUSE	2	
26	09251-09002	CAP	2	
27	09481-60401	FUSE (60A)	2	
28	01570-06127	BOLT	2	
29	08310-00067	NUT	2	
30-1	36625-93J10	LEAD, BATTERY	1	OPT L:6500
30-2	36625-93J00	LEAD, BATTERY	1	
31	09481-15501	·FUSE (15A)	1	
32	09407-10404	CLAMP (L:100)	2	

FIG.139

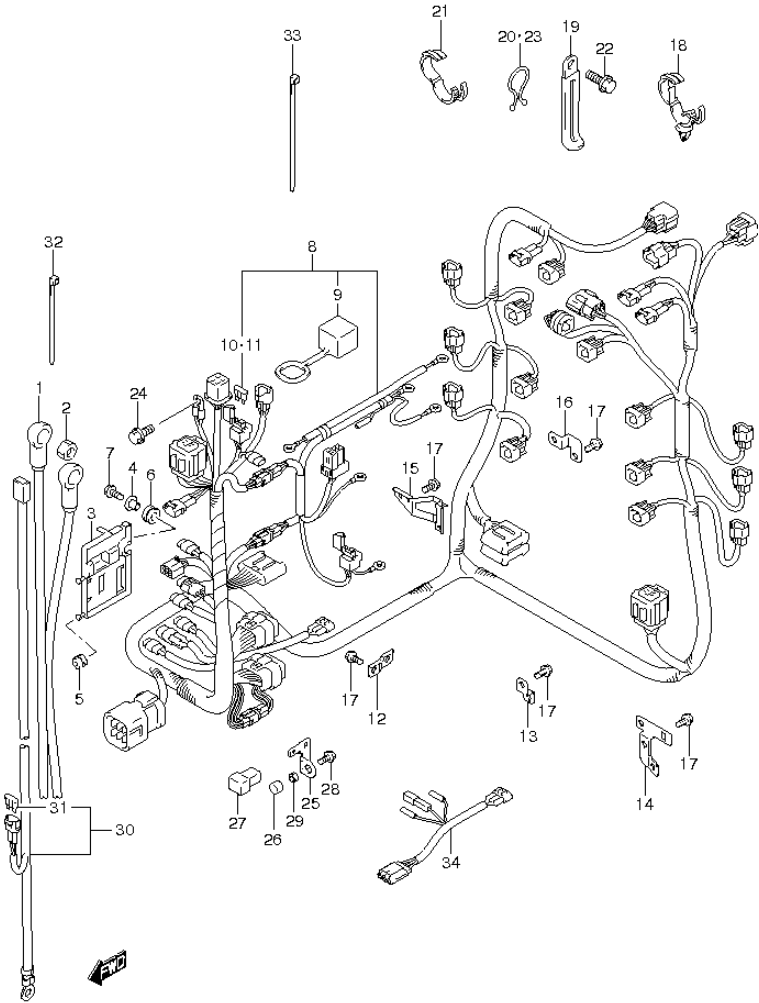


FIG.139 (2-F-9) HARNESS (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
33	09407-14407	CLAMP (L:145)	1	
34	36647-93J00	LEAD, BATTERY	1	OPT

FIG.140

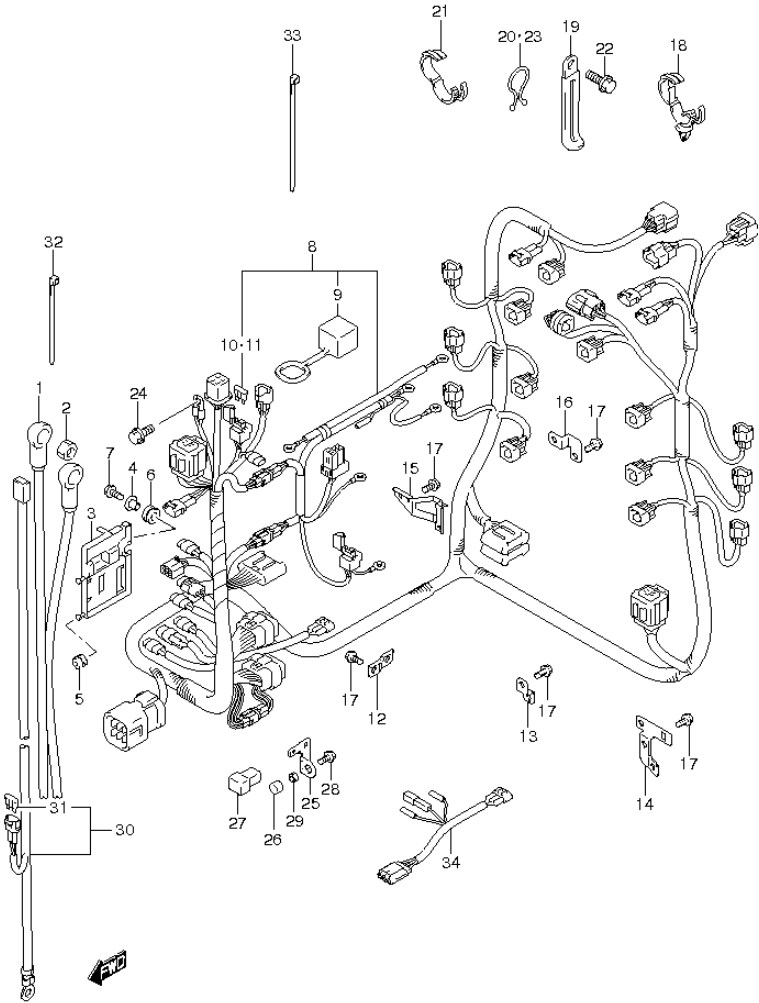


FIG.140 (2-F-10) HARNESS (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-93J01	CABLE, STARTER MOTOR	1	L:4000
2	08316-10087	NUT	1	
3	36616-93J01	HOLDER, CONNECTOR	1	
4	09169-06062	WASHER	1	
5	09320-04009	BUSH	2	
6	09320-09016	CUSHION	1	
7	01550-06257	BOLT	1	
8	36610-93JP1	HARNESS ASSY, WIRING	1	
9	33634-96J00	·CAP, SERVICE CONNECTOR	1	
10	09481-15501	·FUSE (15A)	1	
11	09481-30501	·FUSE (30A)	1	
12	36617-93J00	BRACKET, HARNESS	3	
13	36617-93J10	BRACKET, HARNESS	4	
14	36617-93J20	BRACKET, HARNESS	1	
15	36617-93J30	BRACKET, HARNESS	1	
16	36617-93J40	BRACKET, HARNESS	1	
17	01550-06127	BOLT	11	
18	09403-20308	CLAMP	1	
19	29404-93J10	CLAMP, HARNESS	1	
20	09408-00008	CLIP (ID:20)	1	
21	09408-00184	CLAMP	3	
22	01550-06127	BOLT	1	
23	09408-00008	CLIP (ID:20)	1	
24	01550-06127	BOLT	1	
25	36865-90J00	TERMINAL, MAIN FUSE	2	
26	09251-09002	CAP	2	
27	09481-60401	FUSE (60A)	2	
28	01570-06127	BOLT	2	
29	08310-00067	NUT	2	
30-1	36625-93J10	LEAD, BATTERY	1	OPT L:6500
30-2	36625-93J00	LEAD, BATTERY	1	
31	09481-15501	·FUSE (15A)	1	
32	09407-10404	CLAMP (L:100)	2	

FIG.140

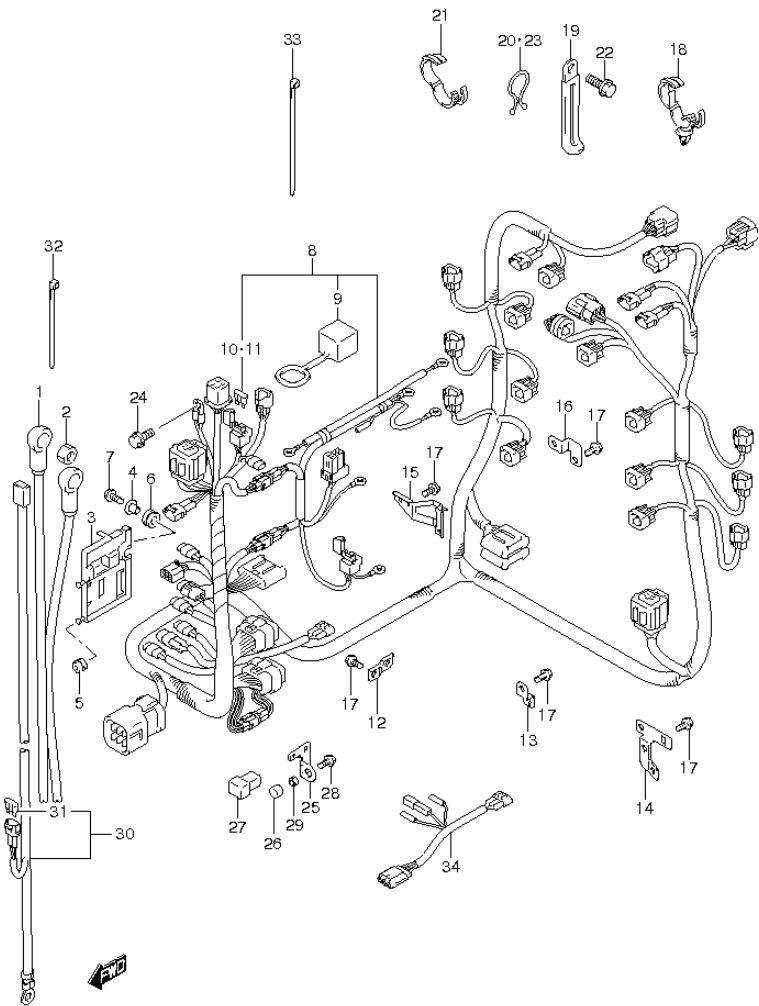


FIG. 140 (2-F-11) HARNESS (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
33	09407-14407	CLAMP (L:145)	1	
34	36647-93J00	LEAD, BATTERY	1	OPT

FIG.141

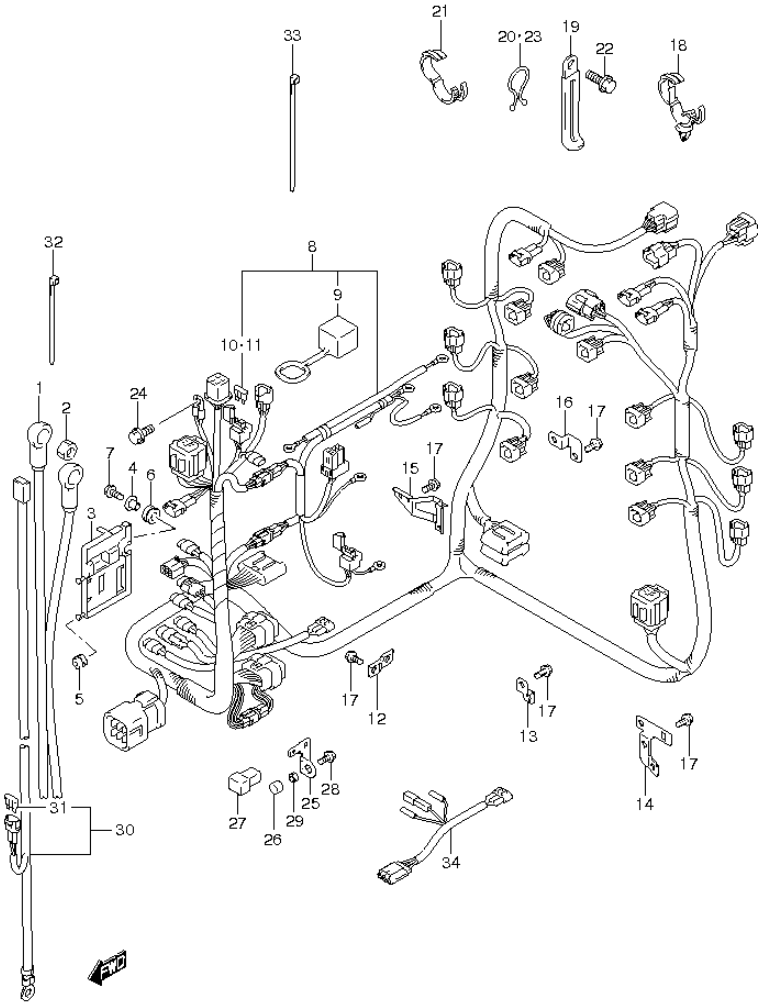


FIG. 141 (2-F-12) HARNESS (DF225Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-93J01	CABLE, STARTER MOTOR	1	L:4000
2	08316-10087	NUT	1	
3	36616-93J01	HOLDER, CONNECTOR	1	
4	09169-06062	WASHER	1	
5	09320-04009	BUSH	2	
6	09320-09016	CUSHION	1	
7	01550-06257	BOLT	1	
8	36610-93JP1	HARNESS ASSY, WIRING	1	
9	33634-96J00	·CAP, SERVICE CONNECTOR	1	
10	09481-15501	·FUSE (15A)	1	
11	09481-30501	·FUSE (30A)	1	
12	36617-93J00	BRACKET, HARNESS	3	
13	36617-93J10	BRACKET, HARNESS	4	
14	36617-93J20	BRACKET, HARNESS	1	
15	36617-93J30	BRACKET, HARNESS	1	
16	36617-93J40	BRACKET, HARNESS	1	
17	01550-06127	BOLT	11	
18	09403-20308	CLAMP	1	
19	29404-93J10	CLAMP, HARNESS	1	
20	09408-00008	CLIP (ID:20)	1	
21	09408-00184	CLAMP	3	
22	01550-06127	BOLT	1	
23	09408-00008	CLIP (ID:20)	1	
24	01550-06127	BOLT	1	
25	36865-90J00	TERMINAL, MAIN FUSE	2	
26	09251-09002	CAP	2	
27	09481-60401	FUSE (60A)	2	
28	01570-06127	BOLT	2	
29	08310-00067	NUT	2	
30-1	36625-93J10	LEAD, BATTERY	1	OPT L:6500
30-2	36625-93J00	LEAD, BATTERY	1	
31	09481-15501	·FUSE (15A)	1	
32	09407-10404	CLAMP (L:100)	2	

FIG.141

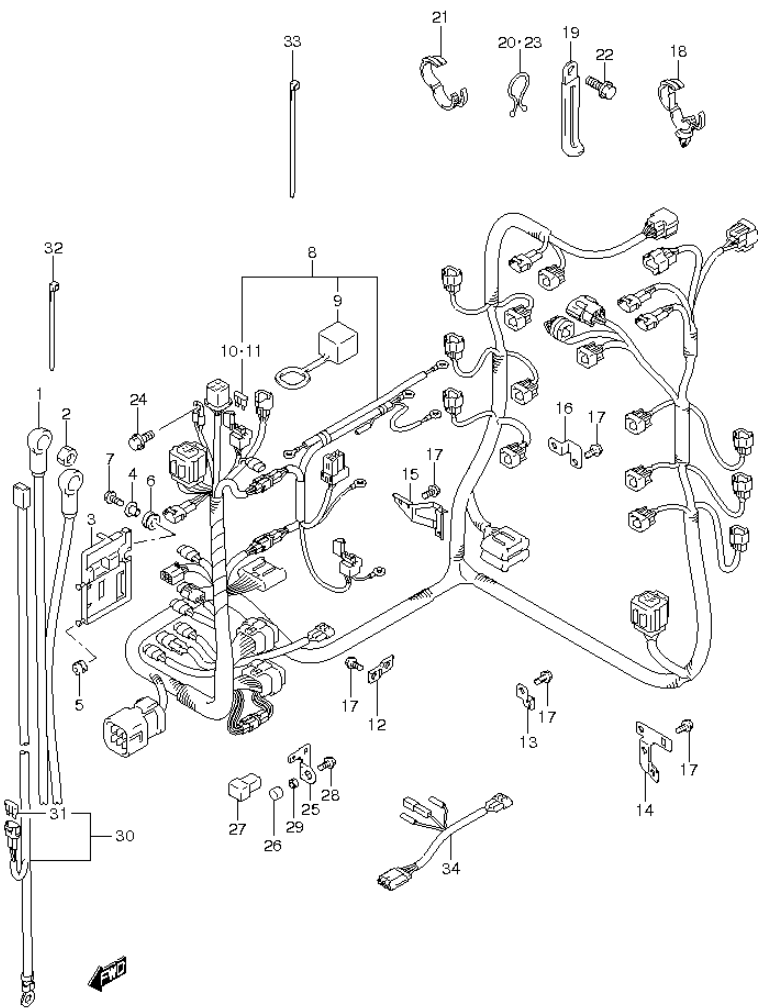


FIG. 141 (2-F-13) HARNESS (DF225Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
33	09407-14407	CLAMP (L:145)	1	
34	36647-93J00	LEAD, BATTERY	1	OPT

FIG.142

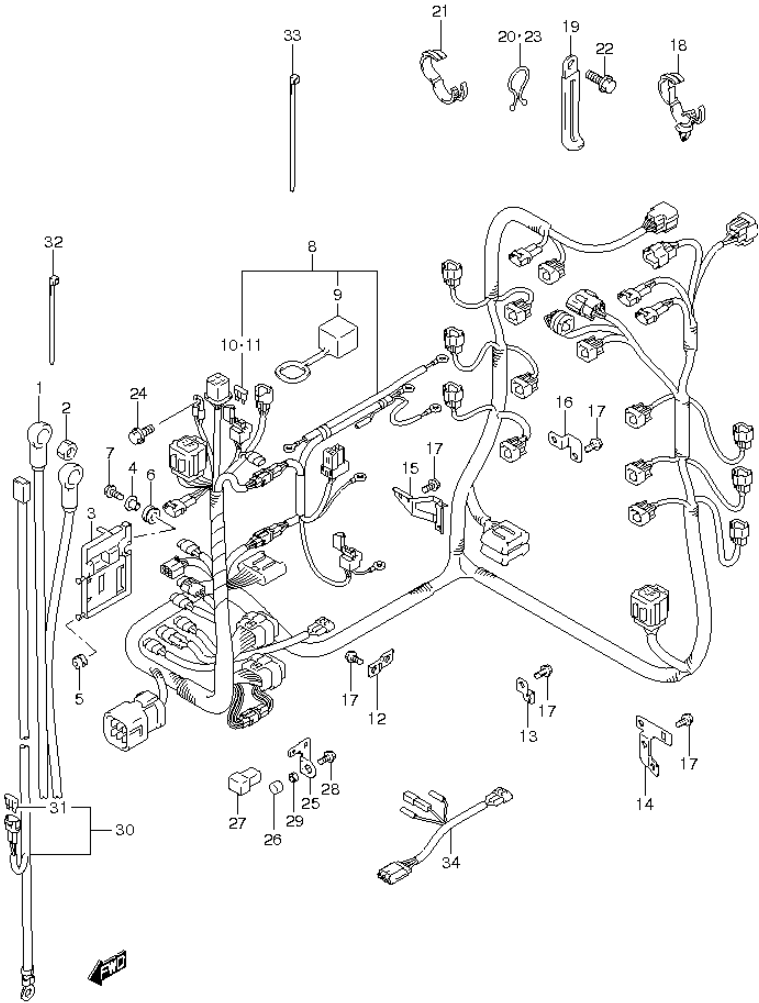


FIG.142 (2-F-14) HARNESS (DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-93J01	CABLE, STARTER MOTOR	1	L:4000
2	08316-10087	NUT	1	
3	36616-93J01	HOLDER, CONNECTOR	1	
4	09169-06062	WASHER	1	
5	09320-04009	BUSH	2	
6	09320-09016	CUSHION	1	
7	01550-06257	BOLT	1	
8	36610-93JP1	HARNESS ASSY, WIRING	1	
9	33634-96J00	·CAP, SERVICE CONNECTOR	1	
10	09481-15501	·FUSE (15A)	1	
11	09481-30501	·FUSE (30A)	1	
12	36617-93J00	BRACKET, HARNESS	3	
13	36617-93J10	BRACKET, HARNESS	4	
14	36617-93J20	BRACKET, HARNESS	1	
15	36617-93J30	BRACKET, HARNESS	1	
16	36617-93J40	BRACKET, HARNESS	1	
17	01550-06127	BOLT	11	
18	09403-20308	CLAMP	1	
19	29404-93J10	CLAMP, HARNESS	1	
20	09408-00008	CLIP (ID:20)	1	
21	09408-00184	CLAMP	3	
22	01550-06127	BOLT	1	
23	09408-00008	CLIP (ID:20)	1	
24	01550-06127	BOLT	1	
25	36865-90J00	TERMINAL, MAIN FUSE	2	
26	09251-09002	CAP	2	
27	09481-60401	FUSE (60A)	2	
28	01570-06127	BOLT	2	
29	08310-00067	NUT	2	
30-1	36625-93J10	LEAD, BATTERY	1	OPT L:6500
30-2	36625-93J00	LEAD, BATTERY	1	
31	09481-15501	·FUSE (15A)	1	
32	09407-10404	CLAMP (L:100)	2	

FIG.142

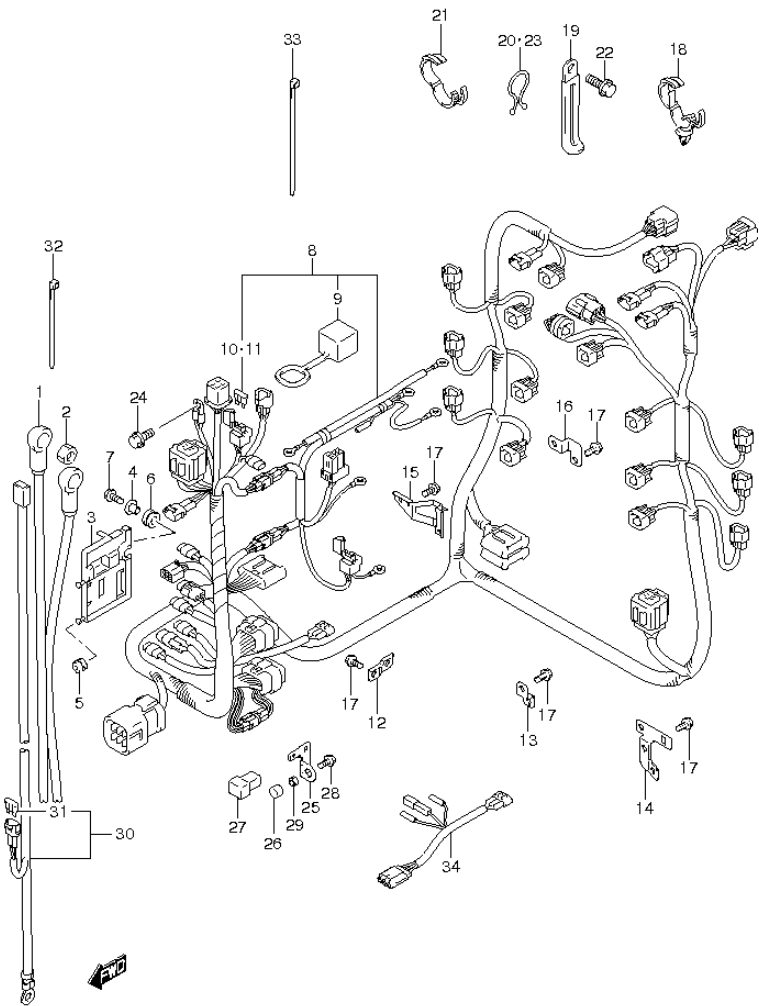


FIG. 142 (2-F-15) HARNESS (DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
33	09407-14407	CLAMP (L:145)	1	
34	36647-93J00	LEAD, BATTERY	1	OPT

FIG.143

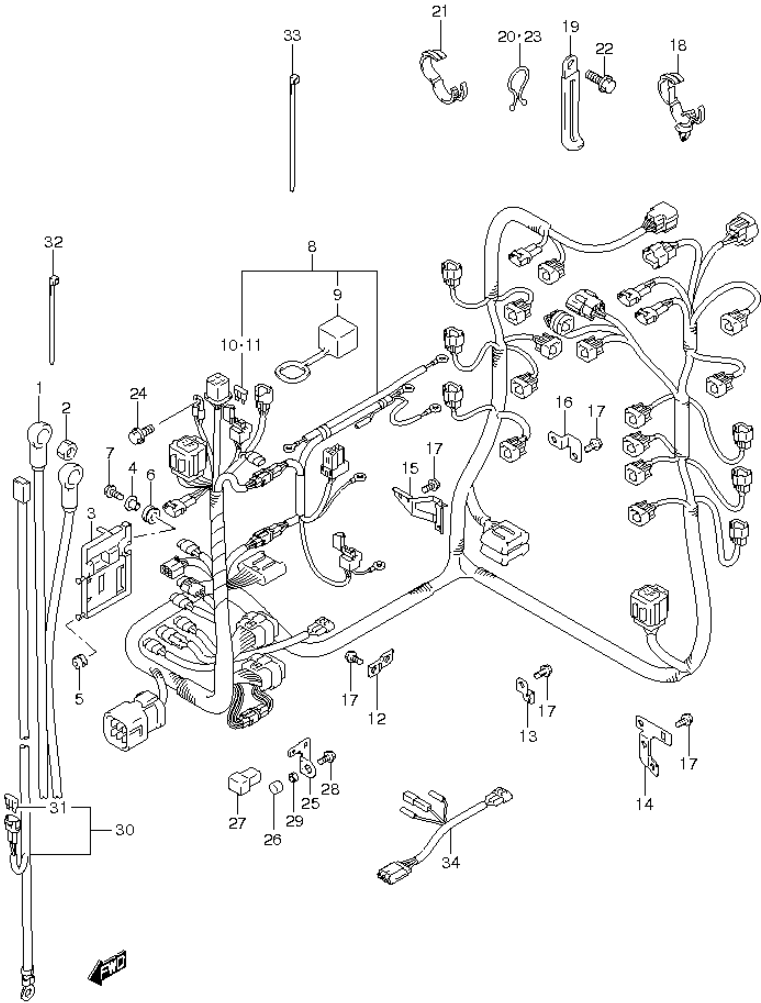


FIG.143 (2-G-2) HARNESS (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-93J01	CABLE, STARTER MOTOR	1	L:4000
2	08316-10087	NUT	1	
3	36616-93J01	HOLDER, CONNECTOR	1	
4	09169-06062	WASHER	1	
5	09320-04009	BUSH	2	
6	09320-09016	CUSHION	1	
7	01550-06257	BOLT	1	
8	36610-93JR1	HARNESS ASSY, WIRING	1	
9	33634-96J00	·CAP, SERVICE CONNECTOR	1	
10	09481-15501	·FUSE (15A)	1	
11	09481-30501	·FUSE (30A)	1	
12	36617-93J00	BRACKET, HARNESS	3	
13	36617-93J10	BRACKET, HARNESS	4	
14	36617-93J20	BRACKET, HARNESS	1	
15	36617-93J30	BRACKET, HARNESS	1	
16	36617-93J40	BRACKET, HARNESS	1	
17	01550-06127	BOLT	11	
18	09403-20308	CLAMP	1	
19	29404-93J10	CLAMP, HARNESS	1	
20	09408-00008	CLIP (ID:20)	1	
21	09408-00184	CLAMP	3	
22	01550-06127	BOLT	1	
23	09408-00008	CLIP (ID:20)	1	
24	01550-06127	BOLT	1	
25	36865-90J00	TERMINAL, MAIN FUSE	2	
26	09251-09002	CAP	2	
27	09481-60401	FUSE (60A)	2	
28	01570-06127	BOLT	2	
29	08310-00067	NUT	2	
30-1	36625-93J10	LEAD, BATTERY	1	OPT L:6500
30-2	36625-93J00	LEAD, BATTERY	1	
31	09481-15501	·FUSE (15A)	1	
32	09407-10404	CLAMP (L:100)	2	

FIG.143

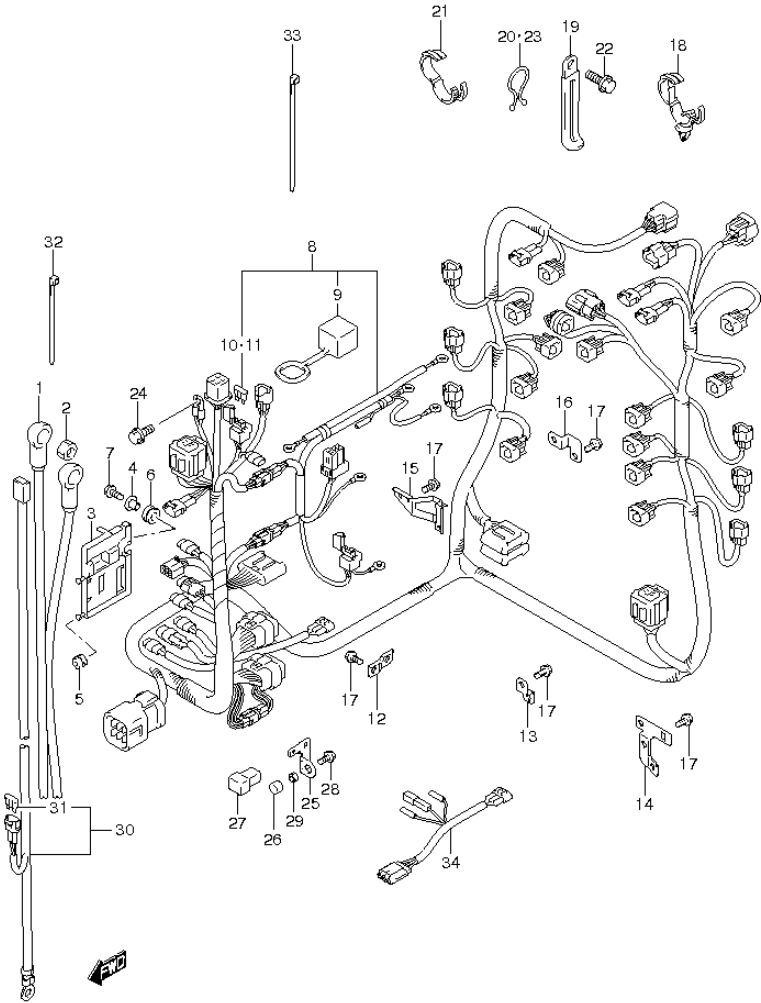


FIG.143 (2-G-3) HARNESS (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
33	09407-14407	CLAMP (L:145)	1	
34	36647-93J00	LEAD, BATTERY	1	OPT

FIG.144

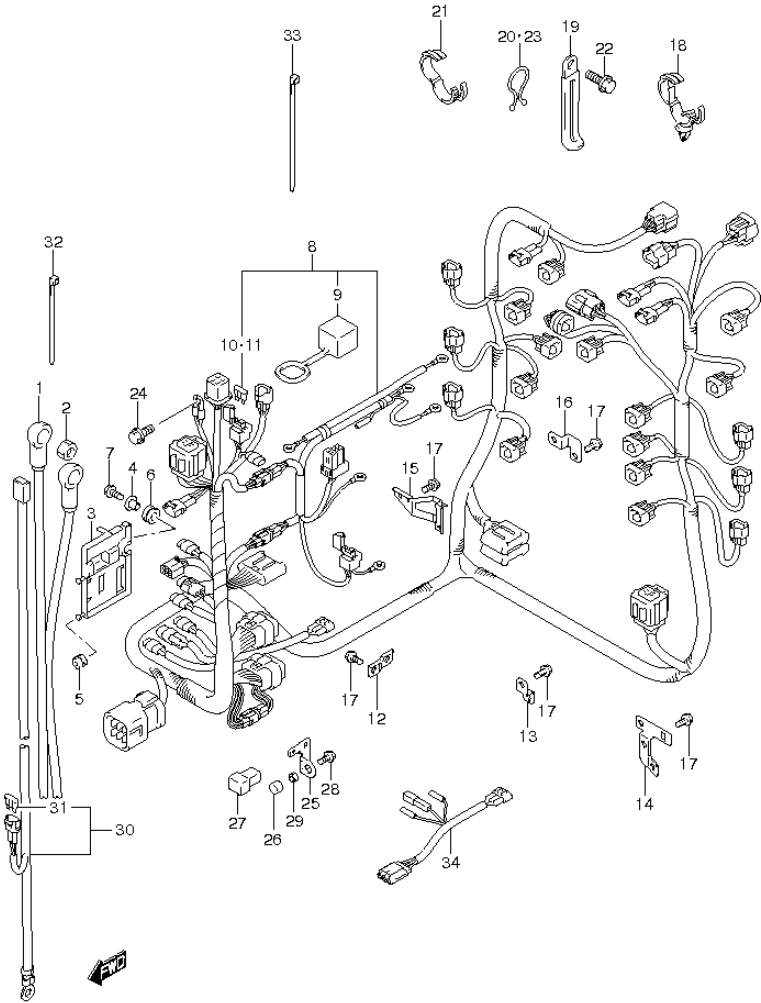


FIG.144 (2-G-4) HARNESS (DF250T F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-93J01	CABLE, STARTER MOTOR	1	L:4000
2	08316-10087	NUT	1	
3	36616-93J01	HOLDER, CONNECTOR	1	
4	09169-06062	WASHER	1	
5	09320-04009	BUSH	2	
6	09320-09016	CUSHION	1	
7	01550-06257	BOLT	1	
8	36610-93JR1	HARNESS ASSY, WIRING	1	
9	33634-96J00	·CAP, SERVICE CONNECTOR	1	
10	09481-15501	·FUSE (15A)	1	
11	09481-30501	·FUSE (30A)	1	
12	36617-93J00	BRACKET, HARNESS	3	
13	36617-93J10	BRACKET, HARNESS	4	
14	36617-93J20	BRACKET, HARNESS	1	
15	36617-93J30	BRACKET, HARNESS	1	
16	36617-93J40	BRACKET, HARNESS	1	
17	01550-06127	BOLT	11	
18	09403-20308	CLAMP	1	
19	29404-93J10	CLAMP, HARNESS	1	
20	09408-00008	CLIP (ID:20)	1	
21	09408-00184	CLAMP	3	
22	01550-06127	BOLT	1	
23	09408-00008	CLIP (ID:20)	1	
24	01550-06127	BOLT	1	
25	36865-90J00	TERMINAL, MAIN FUSE	2	
26	09251-09002	CAP	2	
27	09481-60401	FUSE (60A)	2	
28	01570-06127	BOLT	2	
29	08310-00067	NUT	2	
30-1	36625-93J10	LEAD, BATTERY	1	OPT L:6500
30-2	36625-93J00	LEAD, BATTERY	1	
31	09481-15501	·FUSE (15A)	1	
32	09407-10404	CLAMP (L:100)	2	

FIG.144

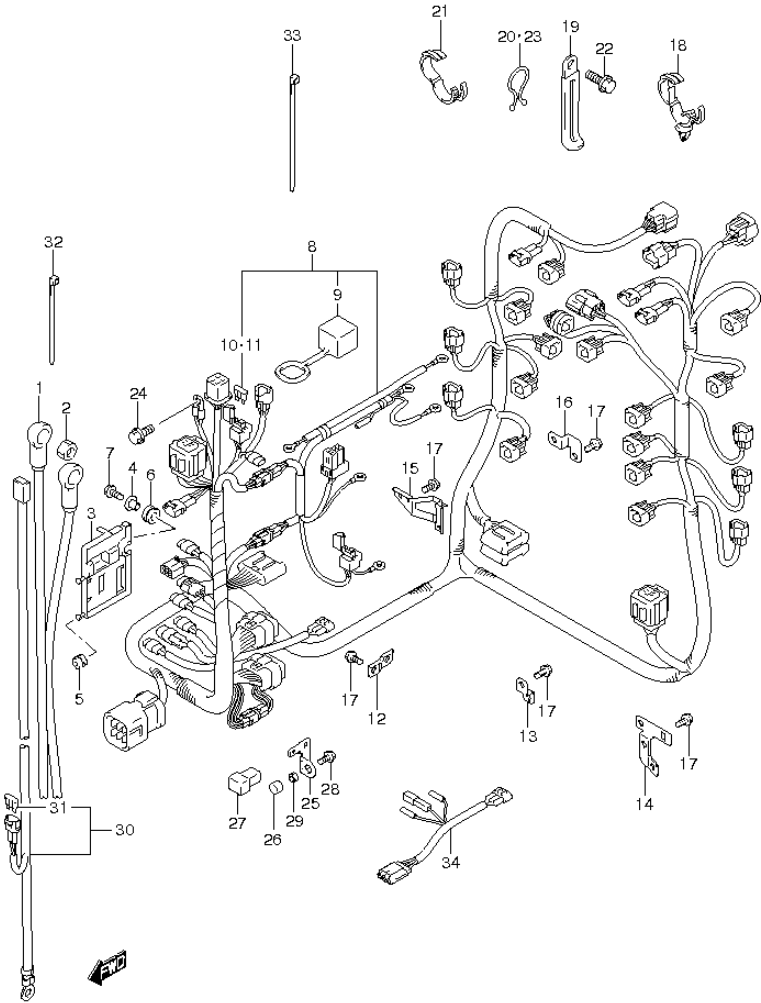


FIG.144 (2-G-5) HARNESS (DF250T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
33	09407-14407	CLAMP (L:145)	1	
34	36647-93J00	LEAD, BATTERY	1	OPT

FIG.145

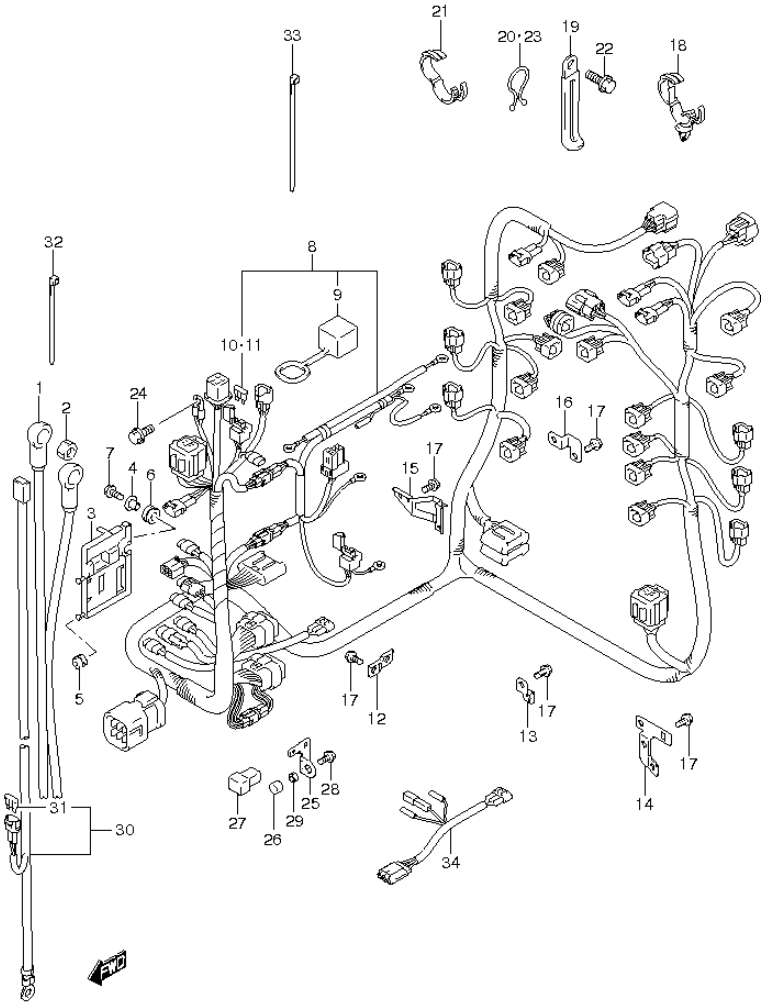


FIG.145 (2-G-6) HARNESS (DF250Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-93J01	CABLE, STARTER MOTOR	1	L:4000
2	08316-10087	NUT	1	
3	36616-93J01	HOLDER, CONNECTOR	1	
4	09169-06062	WASHER	1	
5	09320-04009	BUSH	2	
6	09320-09016	CUSHION	1	
7	01550-06257	BOLT	1	
8	36610-93JR1	HARNESS ASSY, WIRING	1	
9	33634-96J00	·CAP, SERVICE CONNECTOR	1	
10	09481-15501	·FUSE (15A)	1	
11	09481-30501	·FUSE (30A)	1	
12	36617-93J00	BRACKET, HARNESS	3	
13	36617-93J10	BRACKET, HARNESS	4	
14	36617-93J20	BRACKET, HARNESS	1	
15	36617-93J30	BRACKET, HARNESS	1	
16	36617-93J40	BRACKET, HARNESS	1	
17	01550-06127	BOLT	11	
18	09403-20308	CLAMP	1	
19	29404-93J10	CLAMP, HARNESS	1	
20	09408-00008	CLIP (ID:20)	1	
21	09408-00184	CLAMP	3	
22	01550-06127	BOLT	1	
23	09408-00008	CLIP (ID:20)	1	
24	01550-06127	BOLT	1	
25	36865-90J00	TERMINAL, MAIN FUSE	2	
26	09251-09002	CAP	2	
27	09481-60401	FUSE (60A)	2	
28	01570-06127	BOLT	2	
29	08310-00067	NUT	2	
30-1	36625-93J10	LEAD, BATTERY	1	OPT L:6500
30-2	36625-93J00	LEAD, BATTERY	1	
31	09481-15501	·FUSE (15A)	1	
32	09407-10404	CLAMP (L:100)	2	

FIG.145

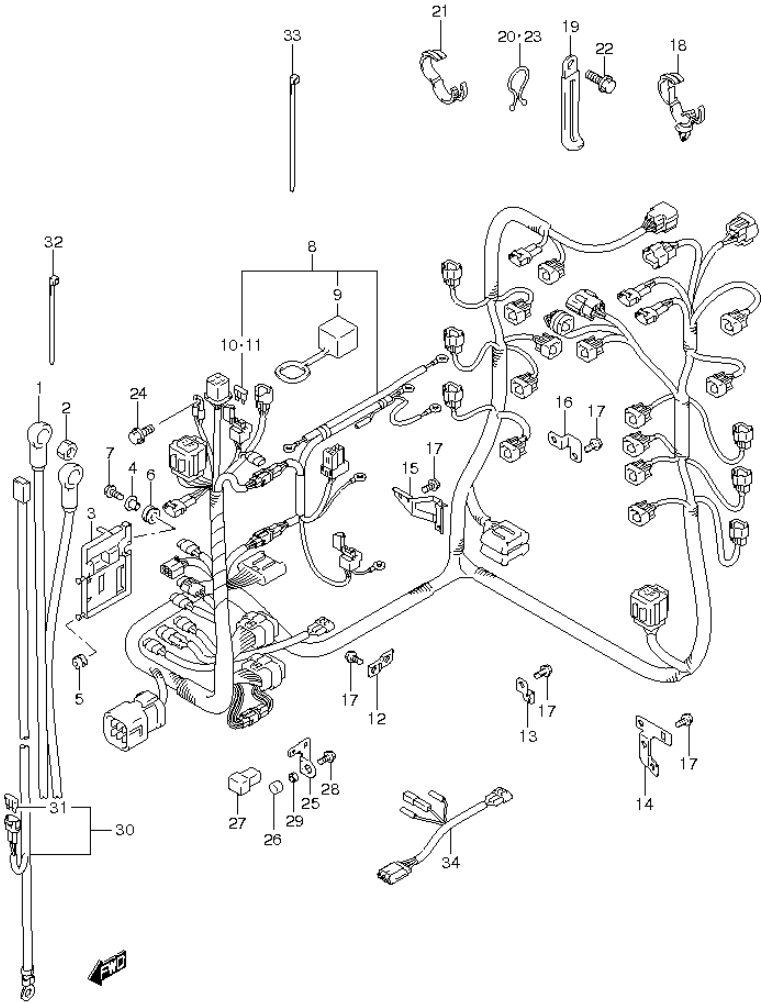


FIG.145 (2-G-7) HARNESS (DF250Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
33	09407-14407	CLAMP (L:145)	1	
34	36647-93J00	LEAD, BATTERY	1	OPT

FIG.146

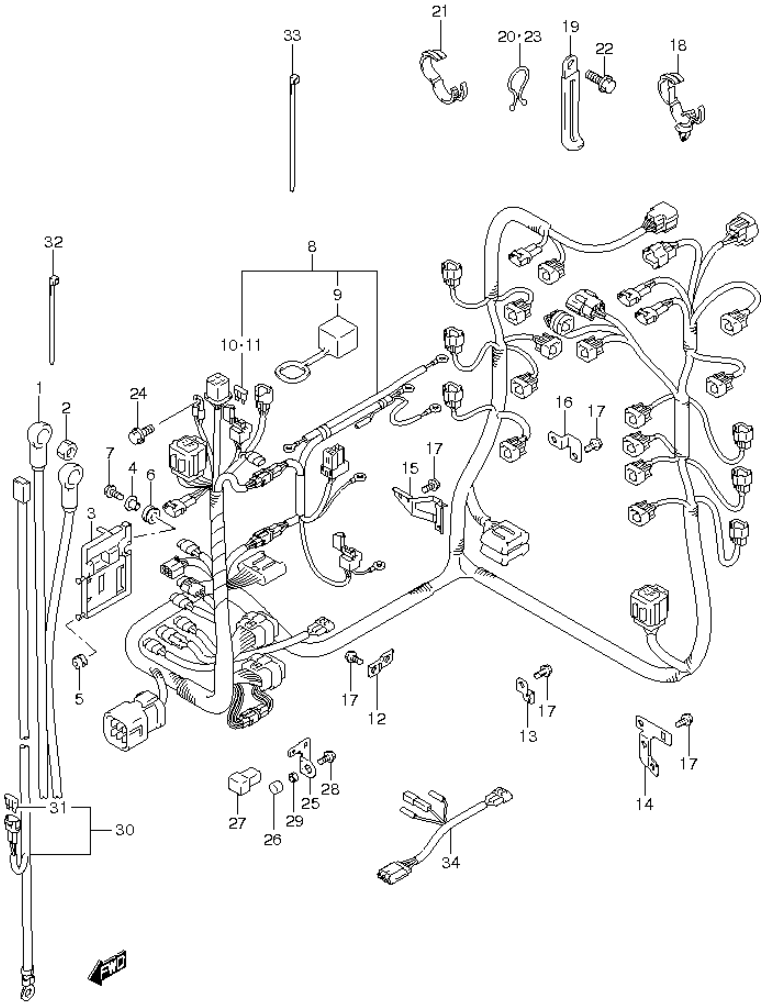


FIG.146 (2-G-8) HARNESS (DF250Z F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-93J01	CABLE, STARTER MOTOR	1	L:4000
2	08316-10087	NUT	1	
3	36616-93J01	HOLDER, CONNECTOR	1	
4	09169-06062	WASHER	1	
5	09320-04009	BUSH	2	
6	09320-09016	CUSHION	1	
7	01550-06257	BOLT	1	
8	36610-93JR1	HARNESS ASSY, WIRING	1	
9	33634-96J00	·CAP, SERVICE CONNECTOR	1	
10	09481-15501	·FUSE (15A)	1	
11	09481-30501	·FUSE (30A)	1	
12	36617-93J00	BRACKET, HARNESS	3	
13	36617-93J10	BRACKET, HARNESS	4	
14	36617-93J20	BRACKET, HARNESS	1	
15	36617-93J30	BRACKET, HARNESS	1	
16	36617-93J40	BRACKET, HARNESS	1	
17	01550-06127	BOLT	11	
18	09403-20308	CLAMP	1	
19	29404-93J10	CLAMP, HARNESS	1	
20	09408-00008	CLIP (ID:20)	1	
21	09408-00184	CLAMP	3	
22	01550-06127	BOLT	1	
23	09408-00008	CLIP (ID:20)	1	
24	01550-06127	BOLT	1	
25	36865-90J00	TERMINAL, MAIN FUSE	2	
26	09251-09002	CAP	2	
27	09481-60401	FUSE (60A)	2	
28	01570-06127	BOLT	2	
29	08310-00067	NUT	2	
30-1	36625-93J10	LEAD, BATTERY	1	OPT L:6500
30-2	36625-93J00	LEAD, BATTERY	1	
31	09481-15501	·FUSE (15A)	1	
32	09407-10404	CLAMP (L:100)	2	

FIG.146

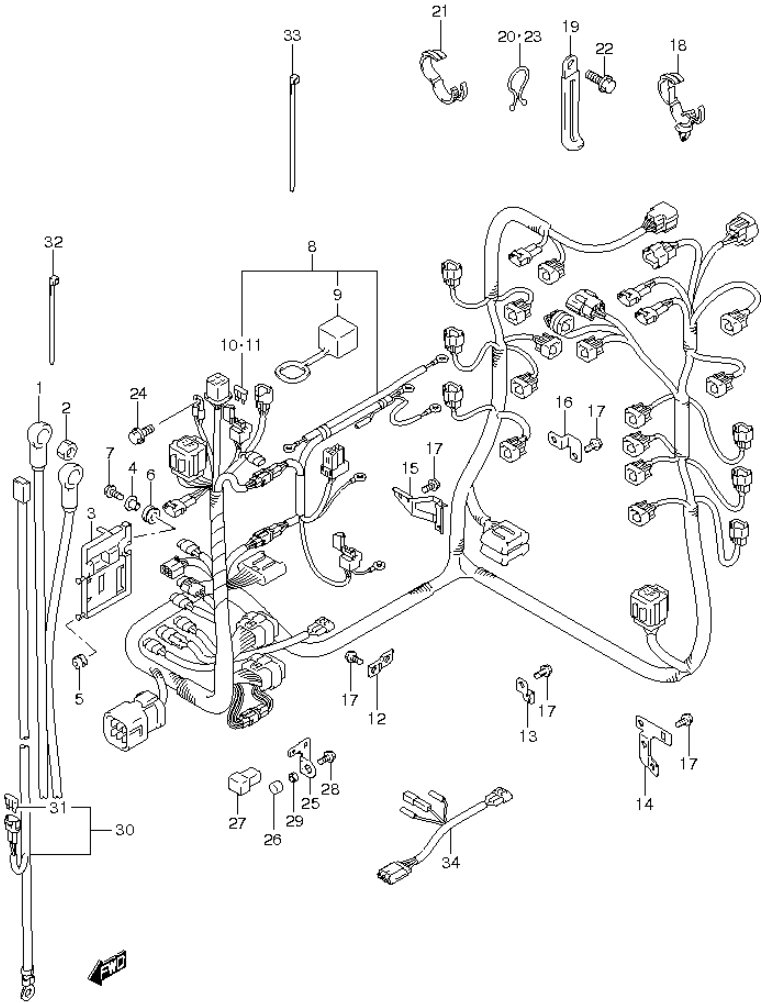


FIG.146 (2-G-9) HARNESS (DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
33	09407-14407	CLAMP (L:145)	1	
34	36647-93J00	LEAD, BATTERY	1	OPT

FIG.147

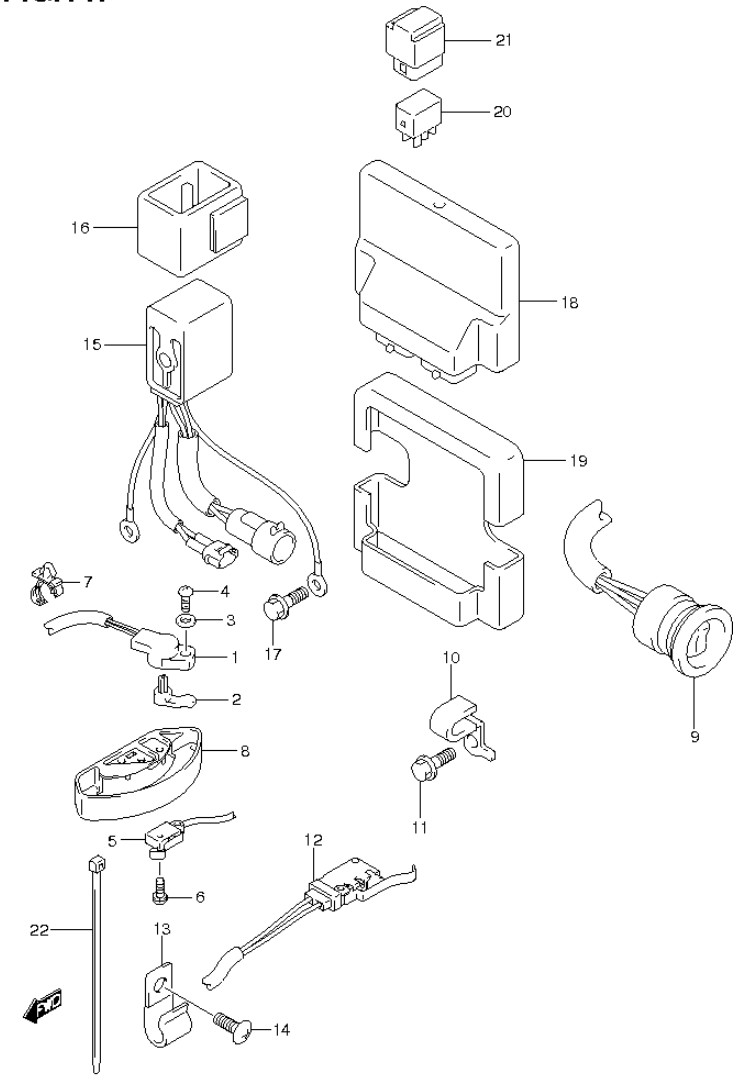


FIG.147 (2-G-10) PTT SWITCH / ENGINE CONTROL UNIT (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13580-93J02	SENSOR ASSY, SHIFT POSITION	1	
2	37729-93J00	LEVER, SHIFT SENSOR	1	
3	09160-05029	WASHER (5.5X12X0.8)	1	
4	02112-35167	SCREW	1	
5	37721-93J00	SWITCH ASSY, NEUTRAL	1	
6	09137-04004	SCREW (4X16)	2	
7	09403-12412	CLAMP	1	
8	37725-93J11	COVER, SWITCH ASSY	1	
9	37850-99E04	SWITCH ASSY, PTT	1	
10	09403-11315	CLAMP	1	
11	01550-06127	BOLT	1	
12	37722-93J11	SWITCH ASSY, TILT LIMIT	1	
13	09403-09316	CLAMP	1	W/TRANSOM(X,XX)
14	29125-93J00	SCREW, TILT LIMIT CLAMP (6X12)	1	W/TRANSOM(X,XX)
15	38410-93J12	RELAY, PTT	1	
16	38415-93J00	HOLDER, PTT RELAY	1	
17	01550-06127	BOLT	1	
18	33920-93JK0	UNIT, ENGINE CONTROL	1	
19	33925-93J00	CUSHION, ENGINE CONTROL UNIT	1	
20	38860-76F01	RELAY, ENGINE CONTROL UNIT	1	
21	38915-90J00	HOLDER, RELAY	1	
22	09407-14407	CLAMP (L:145)	1	W/TRANSOM(L)

FIG.148

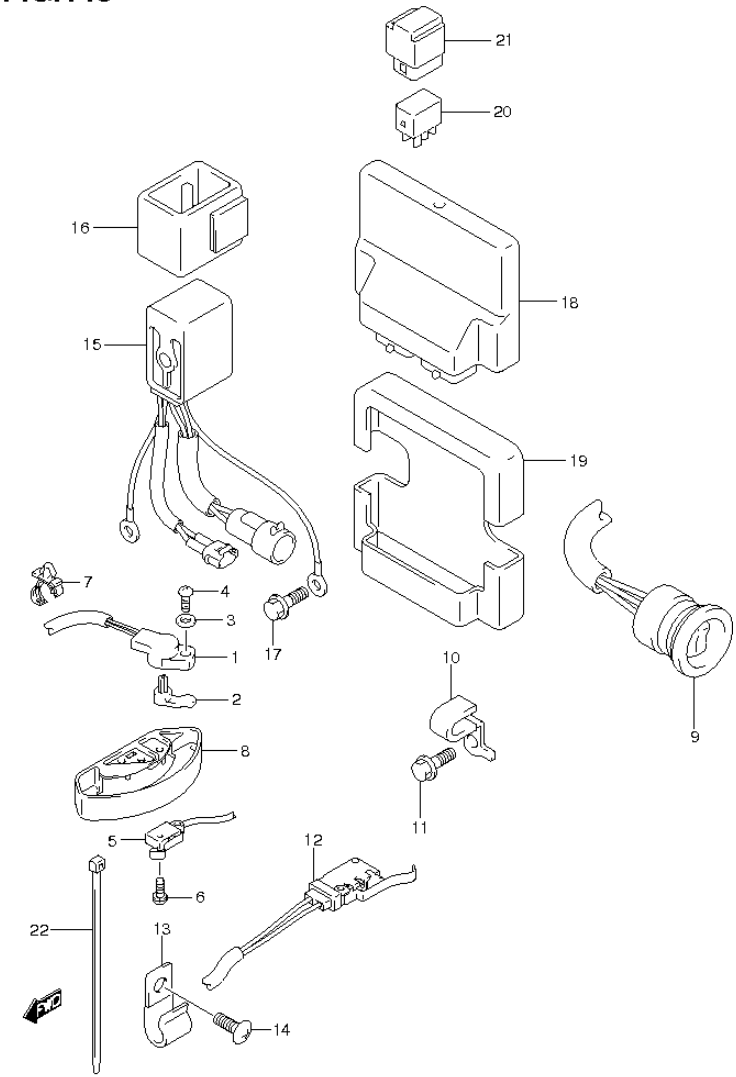


FIG.148 (2-G-11) PTT SWITCH / ENGINE CONTROL UNIT (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13580-93J02	SENSOR ASSY, SHIFT POSITION	1	
2	37729-93J00	LEVER, SHIFT SENSOR	1	
3	09160-05029	WASHER (5.5X12X0.8)	1	
4	02112-35167	SCREW	1	
5	37721-93J00	SWITCH ASSY, NEUTRAL	1	
6	09137-04004	SCREW (4X16)	2	
7	09403-12412	CLAMP	1	
8	37725-93J11	COVER, SWITCH ASSY	1	
9	37850-99E04	SWITCH ASSY, PTT	1	
10	09403-11315	CLAMP	1	
11	01550-06127	BOLT	1	
12	37722-93J11	SWITCH ASSY, TILT LIMIT	1	
13	09403-09316	CLAMP	1	W/TRANSOM(X)
14	29125-93J00	SCREW, TILT LIMIT CLAMP (6X12)	1	W/TRANSOM(X)
15	38410-93J12	RELAY, PTT	1	
16	38415-93J00	HOLDER, PTT RELAY	1	
17	01550-06127	BOLT	1	
18	33920-93JJ0	UNIT, ENGINE CONTROL	1	
19	33925-93J00	CUSHION, ENGINE CONTROL UNIT	1	
20	38860-76F01	RELAY, ENGINE CONTROL UNIT	1	
21	38915-90J00	HOLDER, RELAY	1	
22	09407-14407	CLAMP (L:145)	1	W/TRANSOM(L)

FIG.149

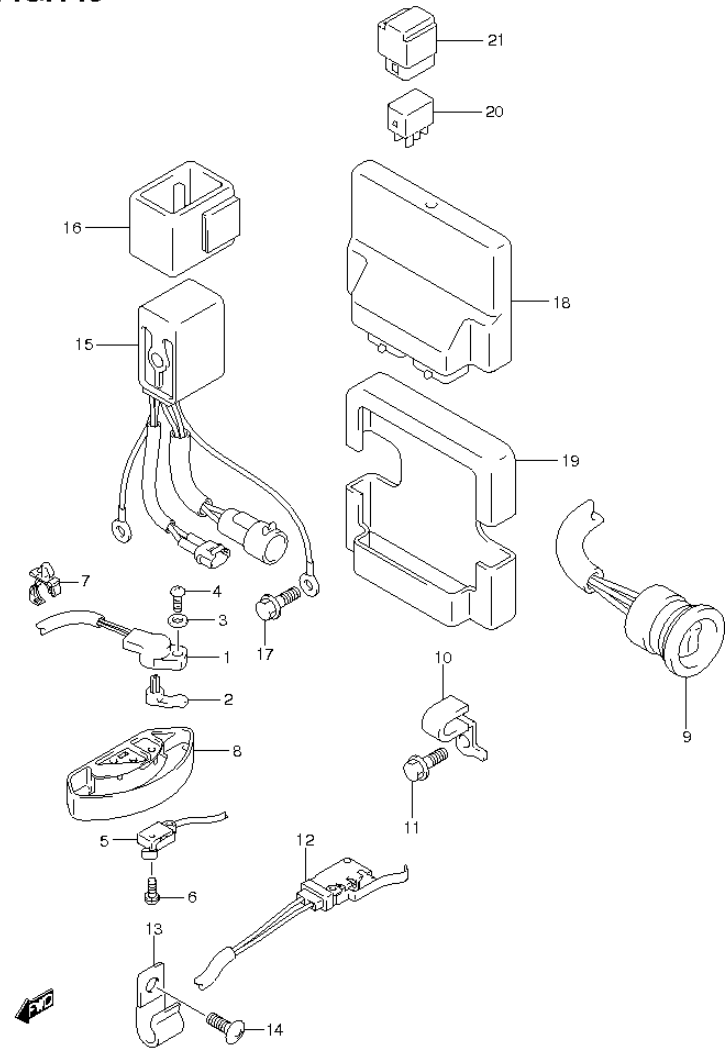


FIG.149 (2-G-12) PTT SWITCH / ENGINE CONTROL UNIT (DF2007 E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13580-93J02	SENSOR ASSY, SHIFT POSITION	1	
2	37729-93J00	LEVER, SHIFT SENSOR	1	
3	09160-05029	WASHER (5.5X12X0.8)	1	
4	02112-35167	SCREW	1	
5	37721-93J00	SWITCH ASSY, NEUTRAL	1	
6	09137-04004	SCREW (4X16)	2	
7	09403-12412	CLAMP	1	
8	37725-93J11	COVER, SWITCH ASSY	1	
9	37850-99E04	SWITCH ASSY, PTT	1	
10	09403-11315	CLAMP	1	
11	01550-06127	BOLT	1	
12	37722-93J11	SWITCH ASSY, TILT LIMIT	1	
13	09403-09316	CLAMP	1	W/TRANSOM(X,XX)
14	29125-93J00	SCREW, TILT LIMIT CLAMP (6X12)	1	W/TRANSOM(X,XX)
15	38410-93J12	RELAY, PTT	1	
16	38415-93J00	HOLDER, PTT RELAY	1	
17	01550-06127	BOLT	1	
18	33920-93JK0	UNIT, ENGINE CONTROL	1	
19	33925-93J00	CUSHION, ENGINE CONTROL UNIT	1	
20	38860-76F01	RELAY, ENGINE CONTROL UNIT	1	
21	38915-90J00	HOLDER, RELAY	1	

FIG.150

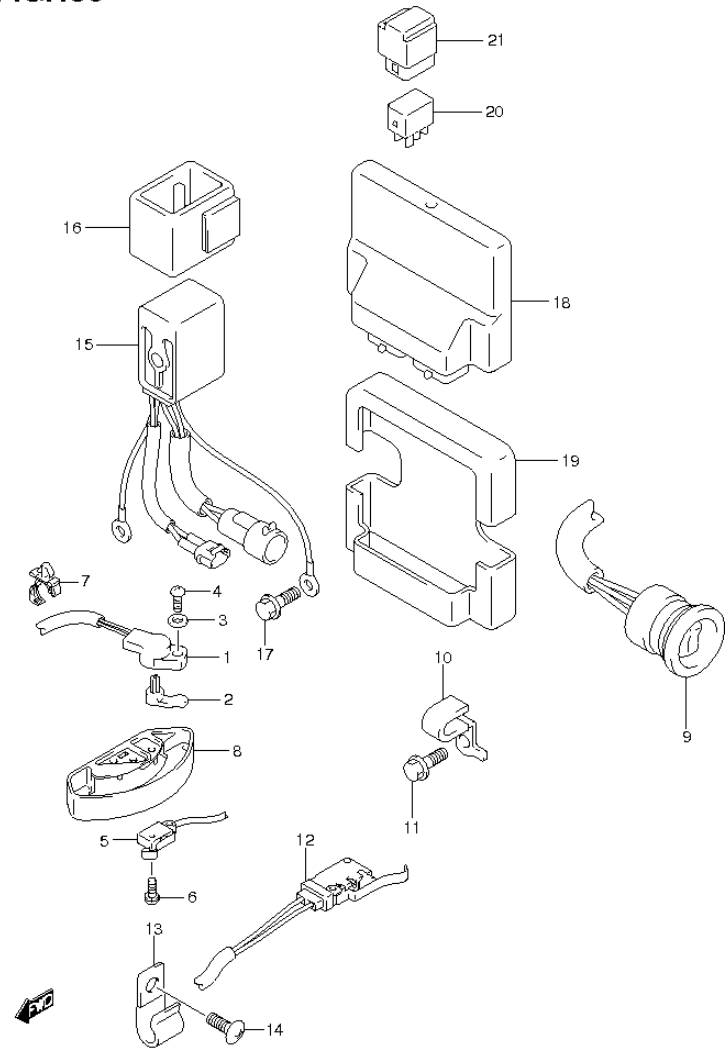


FIG.150 (2-G-13) PTT SWITCH / ENGINE CONTROL UNIT (DF2007 E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13580-93J02	SENSOR ASSY, SHIFT POSITION	1	
2	37729-93J00	LEVER, SHIFT SENSOR	1	
3	09160-05029	WASHER (5.5X12X0.8)	1	
4	02112-35167	SCREW	1	
5	37721-93J00	SWITCH ASSY, NEUTRAL	1	
6	09137-04004	SCREW (4X16)	2	
7	09403-12412	CLAMP	1	
8	37725-93J11	COVER, SWITCH ASSY	1	
9	37850-99E04	SWITCH ASSY, PTT	1	
10	09403-11315	CLAMP	1	
11	01550-06127	BOLT	1	
12	37722-93J11	SWITCH ASSY, TILT LIMIT	1	
13	09403-09316	CLAMP	1	
14	29125-93J00	SCREW, TILT LIMIT CLAMP (6X12)	1	
15	38410-93J12	RELAY, PTT	1	
16	38415-93J00	HOLDER, PTT RELAY	1	
17	01550-06127	BOLT	1	
18	33920-93JJ0	UNIT, ENGINE CONTROL	1	
19	33925-93J00	CUSHION, ENGINE CONTROL UNIT	1	
20	38860-76F01	RELAY, ENGINE CONTROL UNIT	1	
21	38915-90J00	HOLDER, RELAY	1	

FIG.151

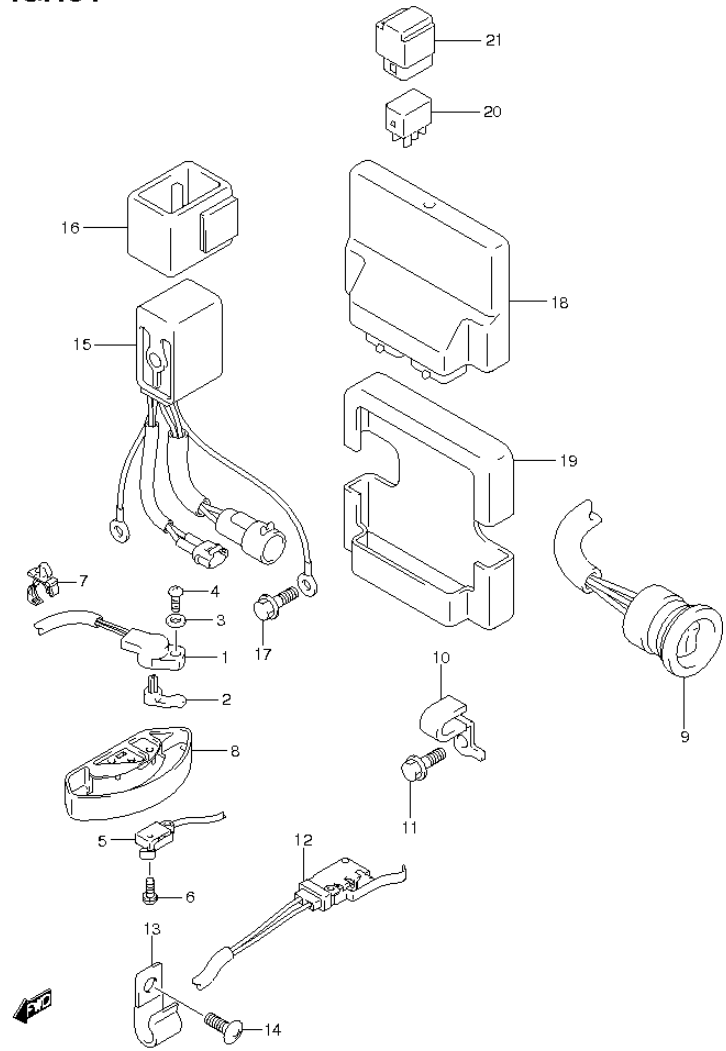


FIG.151 (2-G-14) PTT SWITCH / ENGINE CONTROL UNIT (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13580-93J02	SENSOR ASSY, SHIFT POSITION	1	
2	37729-93J00	LEVER, SHIFT SENSOR	1	
3	09160-05029	WASHER (5.5X12X0.8)	1	
4	02112-35167	SCREW	1	
5	37721-93J00	SWITCH ASSY, NEUTRAL	1	
6	09137-04004	SCREW (4X16)	2	
7	09403-12412	CLAMP	1	
8	37725-93J11	COVER, SWITCH ASSY	1	
9	37850-99E04	SWITCH ASSY, PTT	1	
10	09403-11315	CLAMP	1	
11	01550-06127	BOLT	1	
12	37722-93J11	SWITCH ASSY, TILT LIMIT	1	
13	09403-09316	CLAMP	1	W/TRANSOM(X,XX)
14	29125-93J00	SCREW, TILT LIMIT CLAMP (6X12)	1	W/TRANSOM(X,XX)
15	38410-93J12	RELAY, PTT	1	
16	38415-93J00	HOLDER, PTT RELAY	1	
17	01550-06127	BOLT	1	
18	33920-93JK0	UNIT, ENGINE CONTROL	1	
19	33925-93J00	CUSHION, ENGINE CONTROL UNIT	1	
20	38860-76F01	RELAY, ENGINE CONTROL UNIT	1	
21	38915-90J00	HOLDER, RELAY	1	

FIG.152

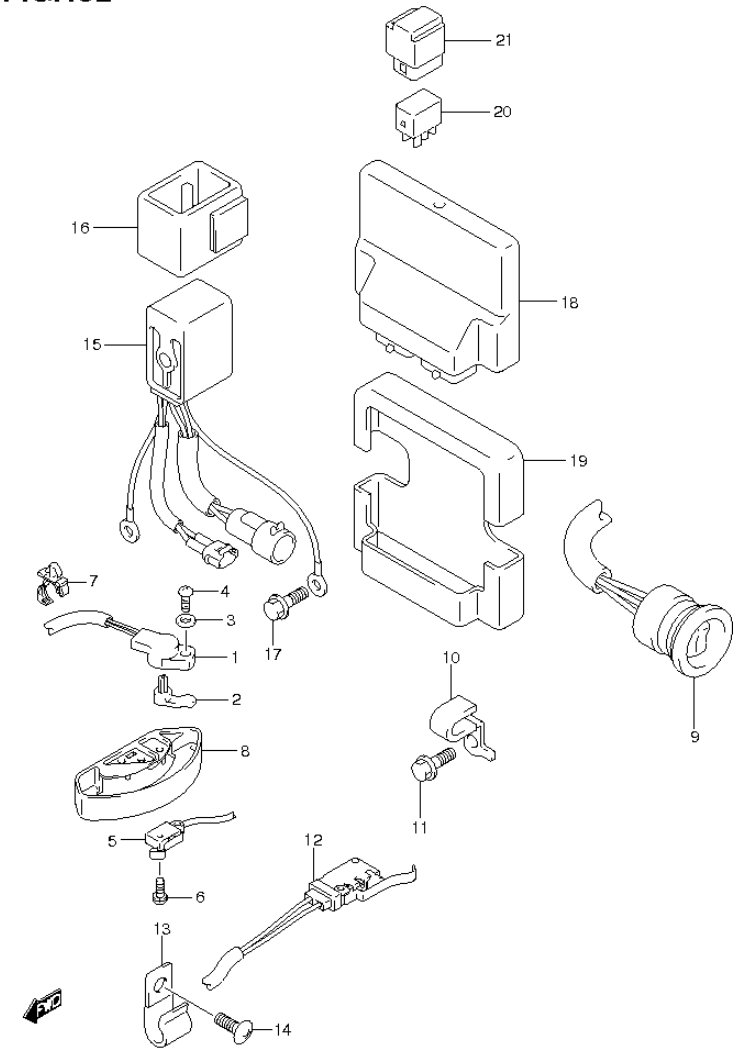


FIG.152 (2-G-15) PTT SWITCH / ENGINE CONTROL UNIT (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13580-93J02	SENSOR ASSY, SHIFT POSITION	1	
2	37729-93J00	LEVER, SHIFT SENSOR	1	
3	09160-05029	WASHER (5.5X12X0.8)	1	
4	02112-35167	SCREW	1	
5	37721-93J00	SWITCH ASSY, NEUTRAL	1	
6	09137-04004	SCREW (4X16)	2	
7	09403-12412	CLAMP	1	
8	37725-93J11	COVER, SWITCH ASSY	1	
9	37850-99E04	SWITCH ASSY, PTT	1	
10	09403-11315	CLAMP	1	
11	01550-06127	BOLT	1	
12	37722-93J11	SWITCH ASSY, TILT LIMIT	1	
13	09403-09316	CLAMP	1	W/TRANSOM(X,XX)
14	29125-93J00	SCREW, TILT LIMIT CLAMP (6X12)	1	W/TRANSOM(X,XX)
15	38410-93J12	RELAY, PTT	1	
16	38415-93J00	HOLDER, PTT RELAY	1	
17	01550-06127	BOLT	1	
18	33920-93JJ0	UNIT, ENGINE CONTROL	1	
19	33925-93J00	CUSHION, ENGINE CONTROL UNIT	1	
20	38860-76F01	RELAY, ENGINE CONTROL UNIT	1	
21	38915-90J00	HOLDER, RELAY	1	

FIG.153

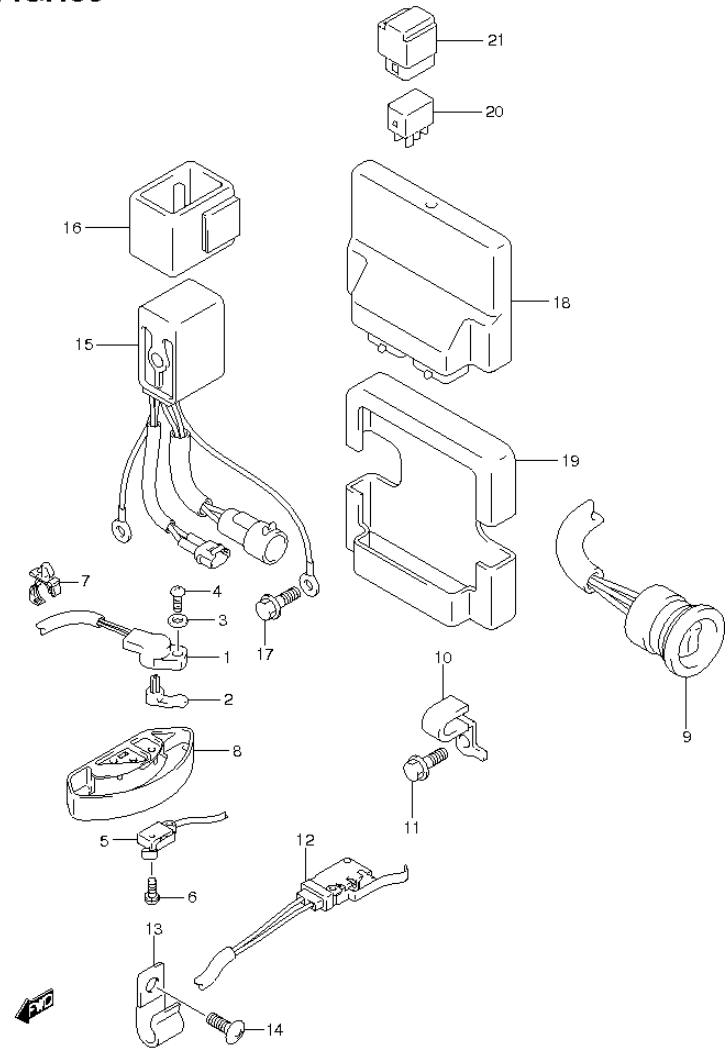


FIG.153 (2-H-2) PTT SWITCH / ENGINE CONTROL UNIT (DF225Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13580-93J02	SENSOR ASSY, SHIFT POSITION	1	
2	37729-93J00	LEVER, SHIFT SENSOR	1	
3	09160-05029	WASHER (5.5X12X0.8)	1	
4	02112-35167	SCREW	1	
5	37721-93J00	SWITCH ASSY, NEUTRAL	1	
6	09137-04004	SCREW (4X16)	2	
7	09403-12412	CLAMP	1	
8	37725-93J11	COVER, SWITCH ASSY	1	
9	37850-99E04	SWITCH ASSY, PTT	1	
10	09403-11315	CLAMP	1	
11	01550-06127	BOLT	1	
12	37722-93J11	SWITCH ASSY, TILT LIMIT	1	
13	09403-09316	CLAMP	1	W/TRANSOM(X,XX)
14	29125-93J00	SCREW, TILT LIMIT CLAMP (6X12)	1	W/TRANSOM(X,XX)
15	38410-93J12	RELAY, PTT	1	
16	38415-93J00	HOLDER, PTT RELAY	1	
17	01550-06127	BOLT	1	
18	33920-93JK0	UNIT, ENGINE CONTROL	1	
19	33925-93J00	CUSHION, ENGINE CONTROL UNIT	1	
20	38860-76F01	RELAY, ENGINE CONTROL UNIT	1	
21	38915-90J00	HOLDER, RELAY	1	

FIG.154

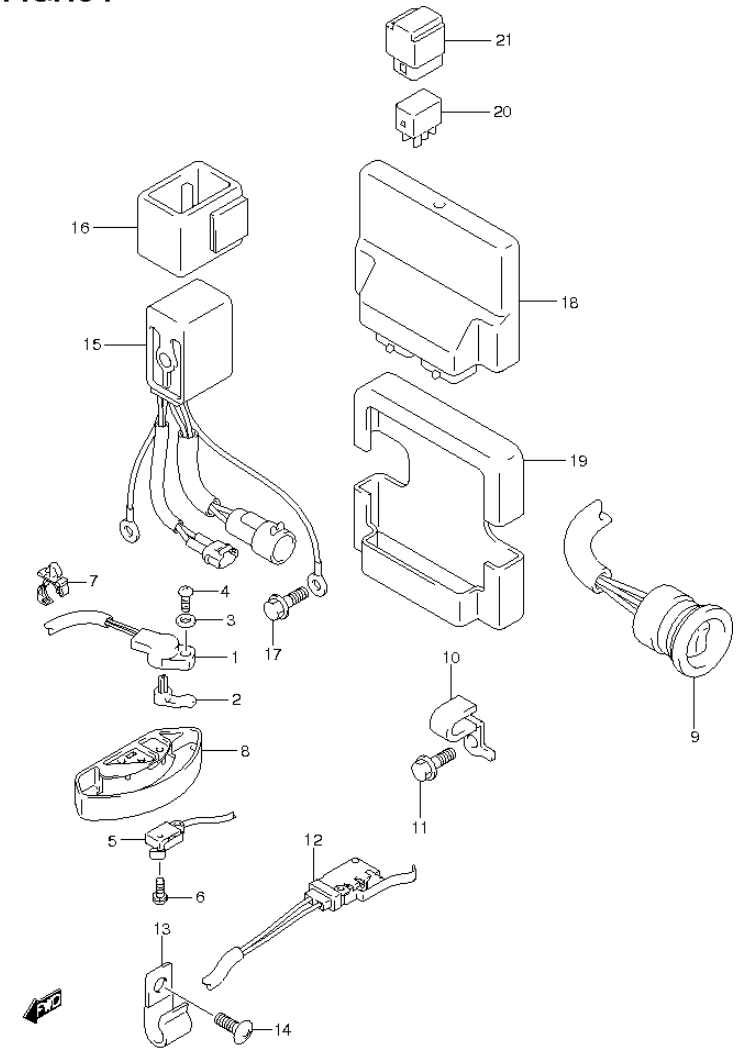


FIG.154 (2-H-3) PTT SWITCH / ENGINE CONTROL UNIT (DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13580-93J02	SENSOR ASSY, SHIFT POSITION	1	
2	37729-93J00	LEVER, SHIFT SENSOR	1	
3	09160-05029	WASHER (5.5X12X0.8)	1	
4	02112-35167	SCREW	1	
5	37721-93J00	SWITCH ASSY, NEUTRAL	1	
6	09137-04004	SCREW (4X16)	2	
7	09403-12412	CLAMP	1	
8	37725-93J11	COVER, SWITCH ASSY	1	
9	37850-99E04	SWITCH ASSY, PTT	1	
10	09403-11315	CLAMP	1	
11	01550-06127	BOLT	1	
12	37722-93J11	SWITCH ASSY, TILT LIMIT	1	
13	09403-09316	CLAMP	1	W/TRANSOM(X,XX)
14	29125-93J00	SCREW, TILT LIMIT CLAMP (6X12)	1	W/TRANSOM(X,XX)
15	38410-93J12	RELAY, PTT	1	
16	38415-93J00	HOLDER, PTT RELAY	1	
17	01550-06127	BOLT	1	
18	33920-93JJ0	UNIT, ENGINE CONTROL	1	
19	33925-93J00	CUSHION, ENGINE CONTROL UNIT	1	
20	38860-76F01	RELAY, ENGINE CONTROL UNIT	1	
21	38915-90J00	HOLDER, RELAY	1	

FIG.155

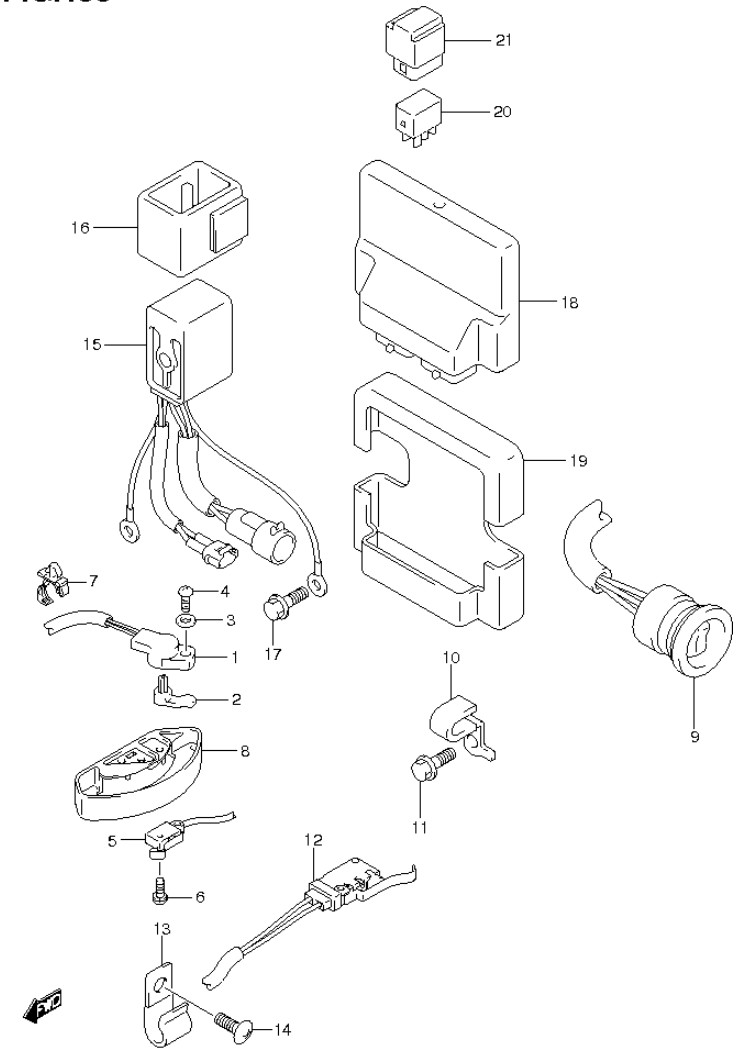


FIG.155 (2-H-4) PTT SWITCH / ENGINE CONTROL UNIT (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13580-93J02	SENSOR ASSY, SHIFT POSITION	1	
2	37729-93J00	LEVER, SHIFT SENSOR	1	
3	09160-05029	WASHER (5.5X12X0.8)	1	
4	02112-35167	SCREW	1	
5	37721-93J00	SWITCH ASSY, NEUTRAL	1	
6	09137-04004	SCREW (4X16)	2	
7	09403-12412	CLAMP	1	
8	37725-93J11	COVER, SWITCH ASSY	1	
9	37850-99E04	SWITCH ASSY, PTT	1	
10	09403-11315	CLAMP	1	
11	01550-06127	BOLT	1	
12	37722-93J11	SWITCH ASSY, TILT LIMIT	1	
13	09403-09316	CLAMP	1	W/TRANSOM(X,XX)
14	29125-93J00	SCREW, TILT LIMIT CLAMP (6X12)	1	W/TRANSOM(X,XX)
15	38410-93J12	RELAY, PTT	1	
16	38415-93J00	HOLDER, PTT RELAY	1	
17	01550-06127	BOLT	1	
18	33920-93JK0	UNIT, ENGINE CONTROL	1	
19	33925-93J00	CUSHION, ENGINE CONTROL UNIT	1	
20	38860-76F01	RELAY, ENGINE CONTROL UNIT	1	
21	38915-90J00	HOLDER, RELAY	1	

FIG.156

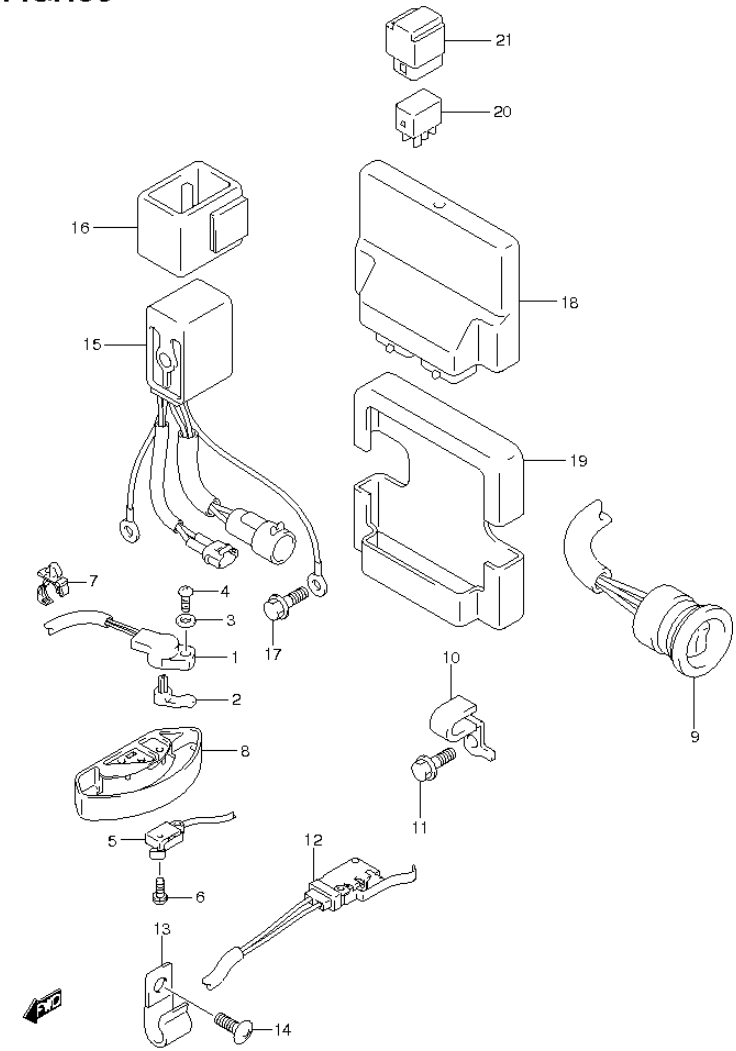


FIG.156 (2-H-5) PTT SWITCH / ENGINE CONTROL UNIT (DF250T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13580-93J02	SENSOR ASSY, SHIFT POSITION	1	
2	37729-93J00	LEVER, SHIFT SENSOR	1	
3	09160-05029	WASHER (5.5X12X0.8)	1	
4	02112-35167	SCREW	1	
5	37721-93J00	SWITCH ASSY, NEUTRAL	1	
6	09137-04004	SCREW (4X16)	2	
7	09403-12412	CLAMP	1	
8	37725-93J11	COVER, SWITCH ASSY	1	
9	37850-99E04	SWITCH ASSY, PTT	1	
10	09403-11315	CLAMP	1	
11	01550-06127	BOLT	1	
12	37722-93J11	SWITCH ASSY, TILT LIMIT	1	
13	09403-09316	CLAMP	1	W/TRANSOM(X,XX)
14	29125-93J00	SCREW, TILT LIMIT CLAMP (6X12)	1	W/TRANSOM(X,XX)
15	38410-93J12	RELAY, PTT	1	
16	38415-93J00	HOLDER, PTT RELAY	1	
17	01550-06127	BOLT	1	
18	33920-93JJ0	UNIT, ENGINE CONTROL	1	
19	33925-93J00	CUSHION, ENGINE CONTROL UNIT	1	
20	38860-76F01	RELAY, ENGINE CONTROL UNIT	1	
21	38915-90J00	HOLDER, RELAY	1	

FIG.157

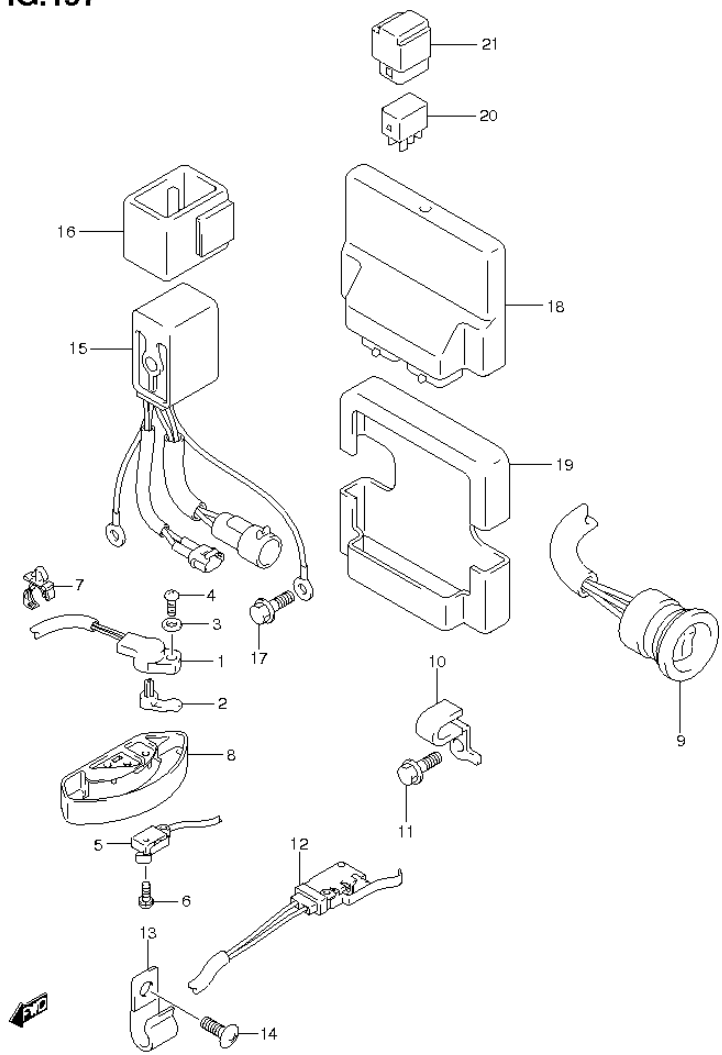


FIG.157 (2-H-6) PTT SWITCH / ENGINE CONTROL UNIT (DF250Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13580-93J02	SENSOR ASSY, SHIFT POSITION	1	
2	37729-93J00	LEVER, SHIFT SENSOR	1	
3	09160-05029	WASHER (5.5X12X0.8)	1	
4	02112-35167	SCREW	1	
5	37721-93J00	SWITCH ASSY, NEUTRAL	1	
6	09137-04004	SCREW (4X16)	2	
7	09403-12412	CLAMP	1	
8	37725-93J11	COVER, SWITCH ASSY	1	
9	37850-99E04	SWITCH ASSY, PTT	1	
10	09403-11315	CLAMP	1	
11	01550-06127	BOLT	1	
12	37722-93J11	SWITCH ASSY, TILT LIMIT	1	
13	09403-09316	CLAMP	1	W/TRANSOM(X,XX)
14	29125-93J00	SCREW, TILT LIMIT CLAMP (6X12)	1	W/TRANSOM(X,XX)
15	38410-93J12	RELAY, PTT	1	
16	38415-93J00	HOLDER, PTT RELAY	1	
17	01550-06127	BOLT	1	
18	33920-93JK0	UNIT, ENGINE CONTROL	1	
19	33925-93J00	CUSHION, ENGINE CONTROL UNIT	1	
20	38860-76F01	RELAY, ENGINE CONTROL UNIT	1	
21	38915-90J00	HOLDER, RELAY	1	

FIG.158

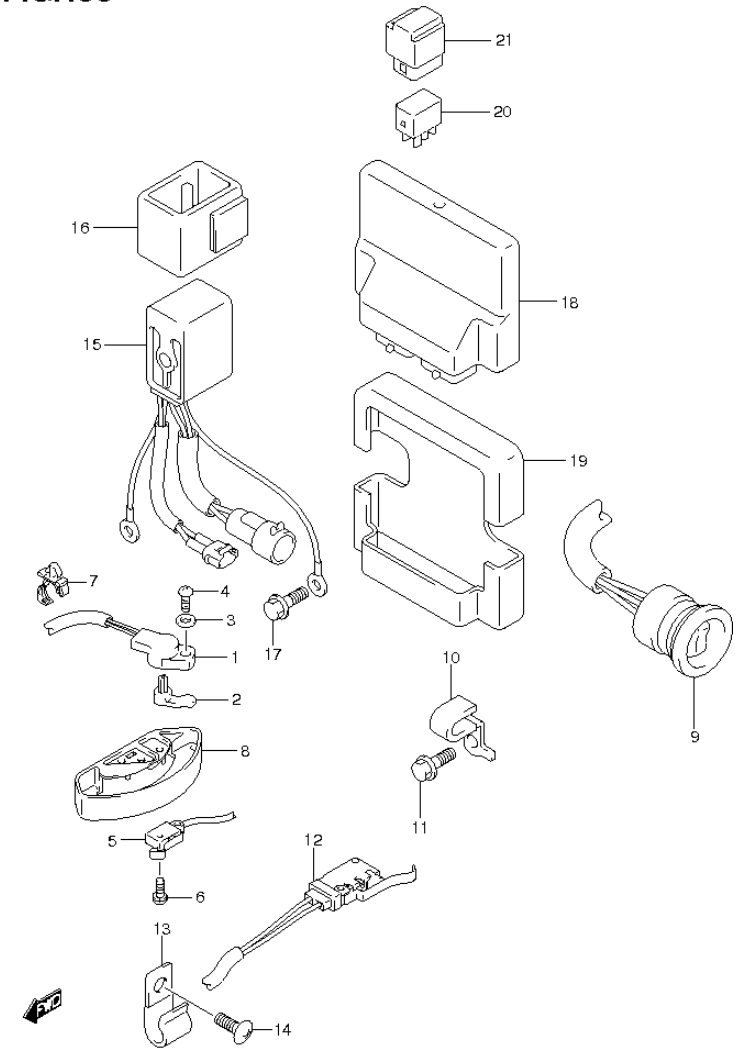


FIG.158 (2-H-7) PTT SWITCH / ENGINE CONTROL UNIT (DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13580-93J02	SENSOR ASSY, SHIFT POSITION	1	
2	37729-93J00	LEVER, SHIFT SENSOR	1	
3	09160-05029	WASHER (5.5X12X0.8)	1	
4	02112-35167	SCREW	1	
5	37721-93J00	SWITCH ASSY, NEUTRAL	1	
6	09137-04004	SCREW (4X16)	2	
7	09403-12412	CLAMP	1	
8	37725-93J11	COVER, SWITCH ASSY	1	
9	37850-99E04	SWITCH ASSY, PTT	1	
10	09403-11315	CLAMP	1	
11	01550-06127	BOLT	1	
12	37722-93J11	SWITCH ASSY, TILT LIMIT	1	
13	09403-09316	CLAMP	1	W/TRANSOM(X,XX)
14	29125-93J00	SCREW, TILT LIMIT CLAMP (6X12)	1	W/TRANSOM(X,XX)
15	38410-93J12	RELAY, PTT	1	
16	38415-93J00	HOLDER, PTT RELAY	1	
17	01550-06127	BOLT	1	
18	33920-93JJ0	UNIT, ENGINE CONTROL	1	
19	33925-93J00	CUSHION, ENGINE CONTROL UNIT	1	
20	38860-76F01	RELAY, ENGINE CONTROL UNIT	1	
21	38915-90J00	HOLDER, RELAY	1	

FIG.159

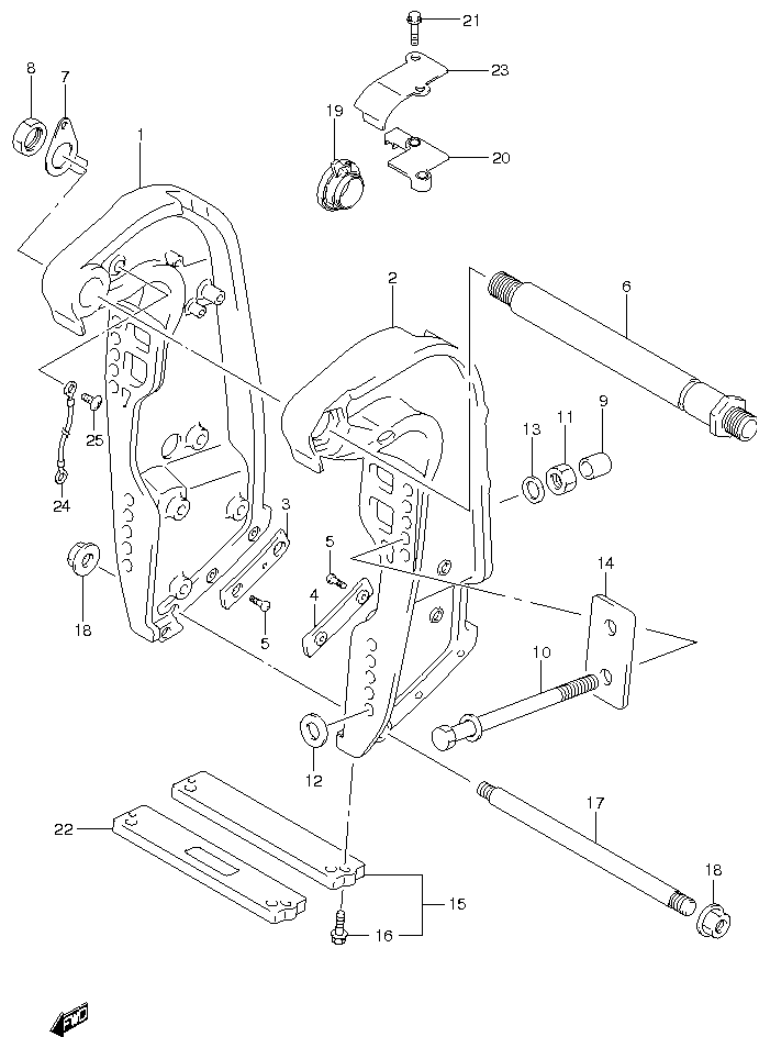


FIG.159 (2-H-8) CLAMP BRACKET TRANSOM(X,XX) (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41111-93J14-0EP	BRACKET, CLAMP STBD (BLACK)	1	
2	41121-93J06-0EP	BRACKET, CLAMP PORT (BLACK)	1	
3	41117-93J01	PLATE, CLAMP BRKT LOWER STBD	1	
4	41122-93J01	PLATE, CLAMP BRKT LOWER PORT	1	
5	09125-06063	SCREW (6X10)	4	
6	41130-93J12	SHAFT, CLAMP BRKT	1	
7	41135-93J11	WASHER, CLAMP BRACKET SHAFT	1	
8	09159-22006	NUT	1	
9	41153-93J00	CAP, TRANSOM BOLT	6	
10-1	09100-12092	BOLT (12X75)	1	OPT
10-2	09100-12086	BOLT (12X150)	6	
10-3	09100-12085	BOLT (12.7X115)	1	OPT
11	09159-12062	NUT	6	
12	09160-13017	WASHER (13.2X45X5)	4	
13	09160-13016	WASHER (13.2X26X3)	6	
14	41155-93J02	PLATE, TRANSOM	2	
15	55320-94900	ZINC SET, PROTECTION	1	
16	09116-06121	BOLT (6X25)	2	
17	45421-87D02	PIN, TILT LOCK	1	
18	09159-14020	NUT	2	
19	48140-93J01	CAM, TILT LIMIT SWITCH	1	
20	48144-93J00	HOLDER, TILT LIMIT SWITCH	1	
21	09103-06278	BOLT (6X25)	2	
22	55321-94910	ANODE (MAGNESIUM)	1	OPT
23	48145-93J00	COVER, TILT LIMIT SWITCH	1	
24	36894-87D00	LEAD (CLAMP TO SWIVEL)	1	
25	09125-06063	SCREW (6X10)	2	

FIG.160

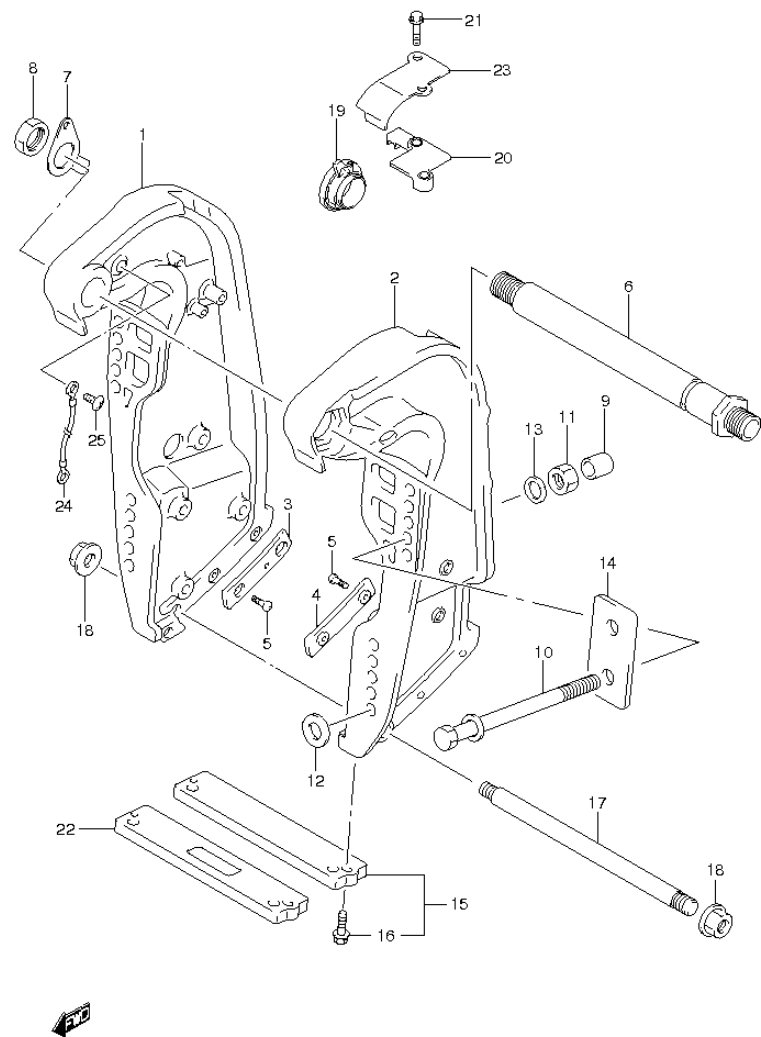


FIG.160 (2-H-9) CLAMP BRACKET TRANSOM(X) (DF200T F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41111-93J14-0EP	BRACKET, CLAMP STBD (BLACK)	1	
2	41121-93J06-0EP	BRACKET, CLAMP PORT (BLACK)	1	
3	41117-93J01	PLATE, CLAMP BRKT LOWER STBD	1	
4	41122-93J01	PLATE, CLAMP BRKT LOWER PORT	1	
5	09125-06063	SCREW (6X10)	4	
6	41130-93J12	SHAFT, CLAMP BRKT	1	
7	41135-93J11	WASHER, CLAMP BRACKET SHAFT	1	
8	09159-22006	NUT	1	
9	41153-93J00	CAP, TRANSOM BOLT	6	
10-1	09100-12092	BOLT (12X75)	1	OPT
10-2	09100-12086	BOLT (12X150)	6	
10-3	09100-12085	BOLT (12.7X115)	1	OPT
11	09159-12062	NUT	6	
12	09160-13017	WASHER (13.2X45X5)	4	
13	09160-13016	WASHER (13.2X26X3)	6	
14	41155-93J02	PLATE, TRANSOM	2	
15	55320-94900	ZINC SET, PROTECTION	1	
16	09116-06121	BOLT (6X25)	2	
17	45421-87D02	PIN, TILT LOCK	1	
18	09159-14020	NUT	2	
19	48140-93J01	CAM, TILT LIMIT SWITCH	1	
20	48144-93J00	HOLDER, TILT LIMIT SWITCH	1	
21	09103-06278	BOLT (6X25)	2	
22	55321-94910	ANODE (MAGNESIUM)	1	OPT
23	48145-93J00	COVER, TILT LIMIT SWITCH	1	
24	36894-87D00	LEAD (CLAMP TO SWIVEL)	1	
25	09125-06063	SCREW (6X10)	2	

FIG.161

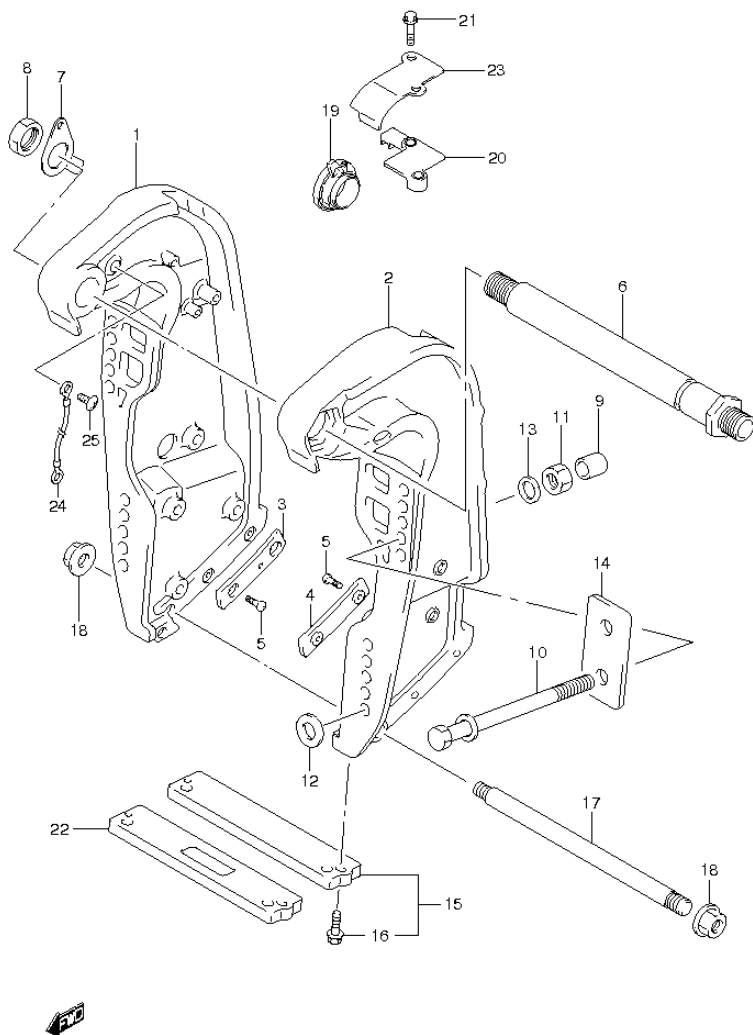


FIG.161 (2-H-10) CLAMP BRACKET TRANSOM (X, XX) (DF2007 E1)

REF. NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	41111-93J14-0EP	BRACKET, CLAMP STBD (BLACK)	1	
2	41121-93J06-0EP	BRACKET, CLAMP PORT (BLACK)	1	
3	41117-93J01	PLATE, CLAMP BRKT LOWER STBD	1	
4	41122-93J01	PLATE, CLAMP BRKT LOWER PORT	1	
5	09125-06063	SCREW (6X10)	4	
6	41130-93J12	SHAFT, CLAMP BRKT	1	
7	41135-93J11	WASHER, CLAMP BRACKET SHAFT	1	
8	09159-22006	NUT	1	
9	41153-93J00	CAP, TRANSOM BOLT	6	
10-1	09100-12092	BOLT (12X75)	1	OPT
10-2	09100-12086	BOLT (12X150)	1	
10-3	09100-12085	BOLT (12.7X115)	6	OPT
11	09159-12062	NUT	6	
12	09160-13017	WASHER (13.2X45X5)	4	
13	09160-13016	WASHER (13.2X26X3)	6	
14	41155-93J02	PLATE, TRANSOM	2	
15	55320-94900	ZINC SET, PROTECTION	1	
16	09116-06121	BOLT (6X25)	2	
17	45421-87D02	PIN, TILT LOCK	1	
18	09159-14020	NUT	2	
19	48140-93J01	CAM, TILT LIMIT SWITCH	1	
20	48144-93J00	HOLDER, TILT LIMIT SWITCH	1	
21	09103-06278	BOLT (6X25)	2	
22	55321-94910	ANODE (MAGNESIUM)	1	OPT
23	48145-93J00	COVER, TILT LIMIT SWITCH	1	
24	36894-87D00	LEAD (CLAMP TO SWIVEL)	1	
25	09125-06063	SCREW (6X10)	2	

FIG.162

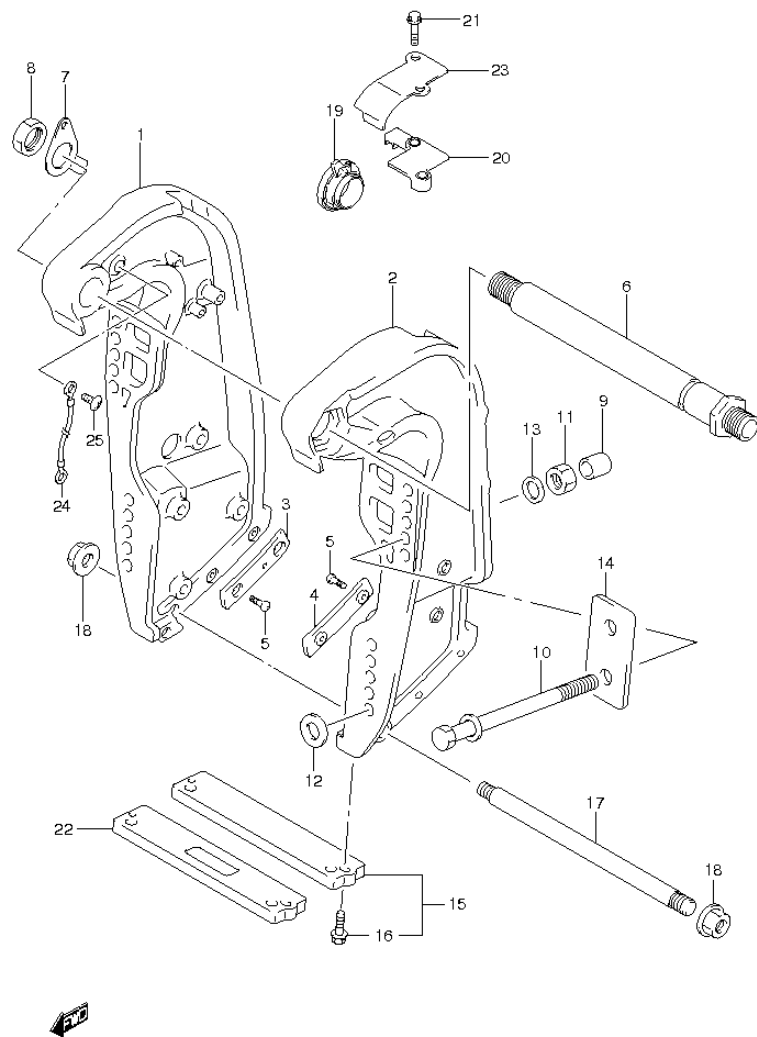


FIG.162 (2-H-11) CLAMP BRACKET TRANSOM(X) (DF200Z F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41111-93J14-0EP	BRACKET, CLAMP STBD (BLACK)	1	
2	41121-93J06-0EP	BRACKET, CLAMP PORT (BLACK)	1	
3	41117-93J01	PLATE, CLAMP BRKT LOWER STBD	1	
4	41122-93J01	PLATE, CLAMP BRKT LOWER PORT	1	
5	09125-06063	SCREW (6X10)	4	
6	41130-93J12	SHAFT, CLAMP BRKT	1	
7	41135-93J11	WASHER, CLAMP BRACKET SHAFT	1	
8	09159-22006	NUT	1	
9	41153-93J00	CAP, TRANSOM BOLT	6	
10-1	09100-12092	BOLT (12X75)	1	OPT
10-2	09100-12086	BOLT (12X150)	6	
10-3	09100-12085	BOLT (12.7X115)	1	OPT
11	09159-12062	NUT	6	
12	09160-13017	WASHER (13.2X45X5)	4	
13	09160-13016	WASHER (13.2X26X3)	6	
14	41155-93J02	PLATE, TRANSOM	2	
15	55320-94900	ZINC SET, PROTECTION	1	
16	09116-06121	BOLT (6X25)	2	
17	45421-87D02	PIN, TILT LOCK	1	
18	09159-14020	NUT	2	
19	48140-93J01	CAM, TILT LIMIT SWITCH	1	
20	48144-93J00	HOLDER, TILT LIMIT SWITCH	1	
21	09103-06278	BOLT (6X25)	2	
22	55321-94910	ANODE (MAGNESIUM)	1	OPT
23	48145-93J00	COVER, TILT LIMIT SWITCH	1	
24	36894-87D00	LEAD (CLAMP TO SWIVEL)	1	
25	09125-06063	SCREW (6X10)	2	

FIG.163

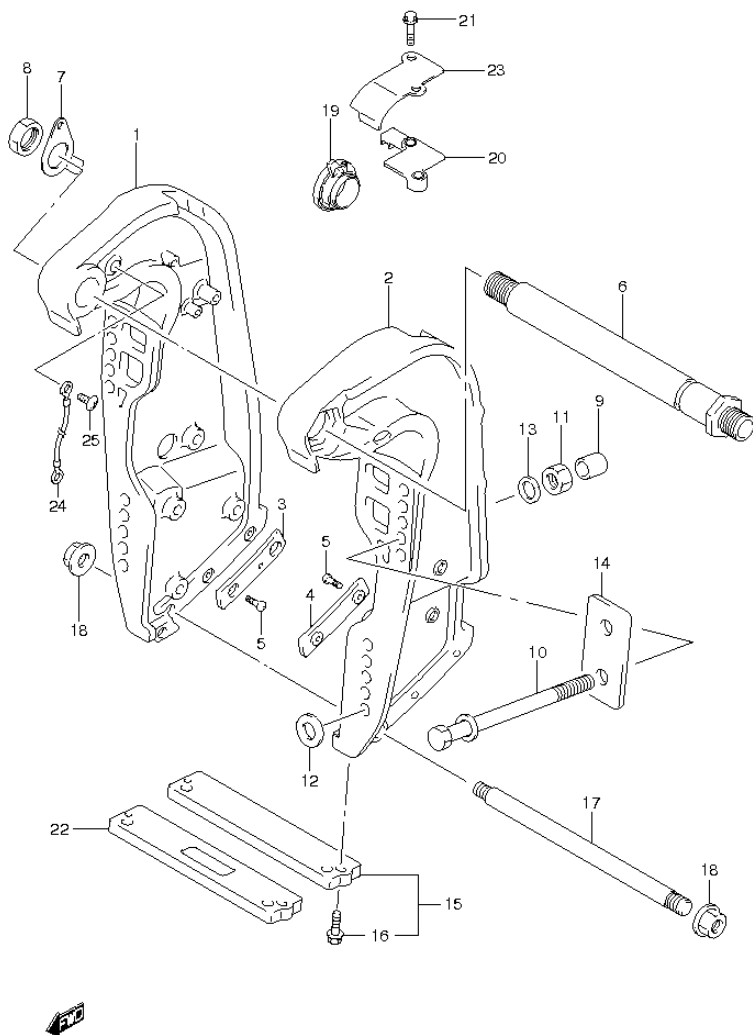


FIG.163 (2-H-12) CLAMP BRACKET TRANSOM(X, XX) (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	41111-93J14-0EP	BRACKET, CLAMP STBD (BLACK)	1	
2	41121-93J06-0EP	BRACKET, CLAMP PORT (BLACK)	1	
3	41117-93J01	PLATE, CLAMP BRKT LOWER STBD	1	
4	41122-93J01	PLATE, CLAMP BRKT LOWER PORT	1	
5	09125-06063	SCREW (6X10)	4	
6	41130-93J12	SHAFT, CLAMP BRKT	1	
7	41135-93J11	WASHER, CLAMP BRACKET SHAFT	1	
8	09159-22006	NUT	1	
9	41153-93J00	CAP, TRANSOM BOLT	6	
10-1	09100-12092	BOLT (12X75)	1	OPT
10-2	09100-12086	BOLT (12X150)	1	
10-3	09100-12085	BOLT (12.7X115)	6	OPT
11	09159-12062	NUT	6	
12	09160-13017	WASHER (13.2X45X5)	4	
13	09160-13016	WASHER (13.2X26X3)	6	
14	41155-93J02	PLATE, TRANSOM	2	
15	55320-94900	ZINC SET, PROTECTION	1	
16	09116-06121	BOLT (6X25)	2	
17	45421-87D02	PIN, TILT LOCK	1	
18	09159-14020	NUT	2	
19	48140-93J01	CAM, TILT LIMIT SWITCH	1	
20	48144-93J00	HOLDER, TILT LIMIT SWITCH	1	
21	09103-06278	BOLT (6X25)	2	
22	55321-94910	ANODE (MAGNESIUM)	1	OPT
23	48145-93J00	COVER, TILT LIMIT SWITCH	1	
24	36894-87D00	LEAD (CLAMP TO SWIVEL)	1	
25	09125-06063	SCREW (6X10)	2	

FIG.164

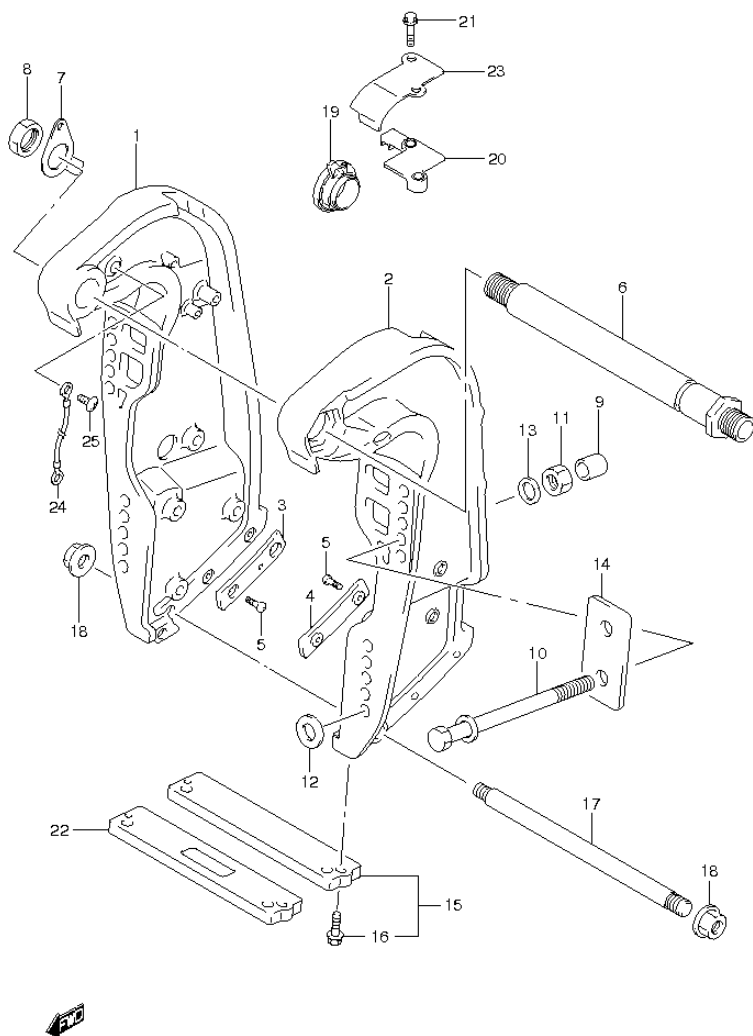


FIG.164 (2-H-13) CLAMP BRACKET TRANSOM(X, XX) (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41111-93J14-0EP	BRACKET, CLAMP STBD (BLACK)	1	
2	41121-93J06-0EP	BRACKET, CLAMP PORT (BLACK)	1	
3	41117-93J01	PLATE, CLAMP BRKT LOWER STBD	1	
4	41122-93J01	PLATE, CLAMP BRKT LOWER PORT	1	
5	09125-06063	SCREW (6X10)	4	
6	41130-93J12	SHAFT, CLAMP BRKT	1	
7	41135-93J11	WASHER, CLAMP BRACKET SHAFT	1	
8	09159-22006	NUT	1	
9	41153-93J00	CAP, TRANSOM BOLT	6	
10-1	09100-12092	BOLT (12X75)	1	OPT
10-2	09100-12086	BOLT (12X150)	1	
10-3	09100-12085	BOLT (12.7X115)	6	OPT
11	09159-12062	NUT	6	
12	09160-13017	WASHER (13.2X45X5)	4	
13	09160-13016	WASHER (13.2X26X3)	6	
14	41155-93J02	PLATE, TRANSOM	2	
15	55320-94900	ZINC SET, PROTECTION	1	
16	09116-06121	BOLT (6X25)	2	
17	45421-87D02	PIN, TILT LOCK	1	
18	09159-14020	NUT	2	
19	48140-93J01	CAM, TILT LIMIT SWITCH	1	
20	48144-93J00	HOLDER, TILT LIMIT SWITCH	1	
21	09103-06278	BOLT (6X25)	2	
22	55321-94910	ANODE (MAGNESIUM)	1	OPT
23	48145-93J00	COVER, TILT LIMIT SWITCH	1	
24	36894-87D00	LEAD (CLAMP TO SWIVEL)	1	
25	09125-06063	SCREW (6X10)	2	

FIG.165

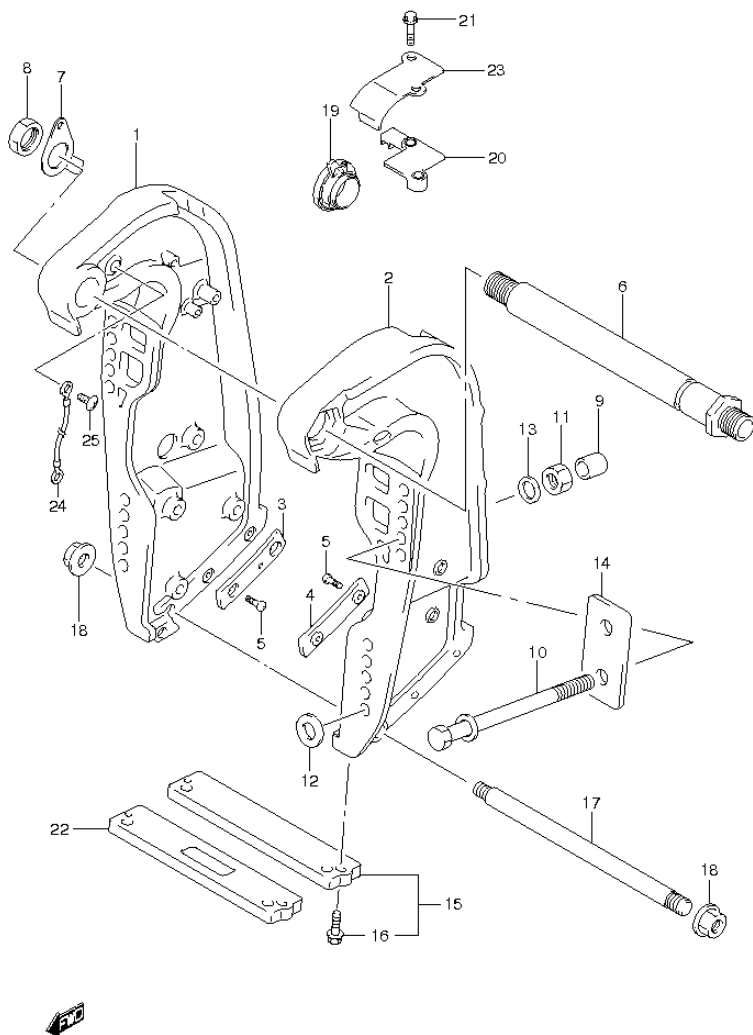


FIG. 165 (2-H-14) CLAMP BRACKET TRANSOM(X, XX) (DF2257 E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	41111-93J14-0EP	BRACKET, CLAMP STBD (BLACK)	1	
2	41121-93J06-0EP	BRACKET, CLAMP PORT (BLACK)	1	
3	41117-93J01	PLATE, CLAMP BRKT LOWER STBD	1	
4	41122-93J01	PLATE, CLAMP BRKT LOWER PORT	1	
5	09125-06063	SCREW (6X10)	4	
6	41130-93J12	SHAFT, CLAMP BRKT	1	
7	41135-93J11	WASHER, CLAMP BRACKET SHAFT	1	
8	09159-22006	NUT	1	
9	41153-93J00	CAP, TRANSOM BOLT	6	
10-1	09100-12092	BOLT (12X75)	1	OPT
10-2	09100-12086	BOLT (12X150)	1	
10-3	09100-12085	BOLT (12.7X115)	6	OPT
11	09159-12062	NUT	6	
12	09160-13017	WASHER (13.2X45X5)	4	
13	09160-13016	WASHER (13.2X26X3)	6	
14	41155-93J02	PLATE, TRANSOM	2	
15	55320-94900	ZINC SET, PROTECTION	1	
16	09116-06121	BOLT (6X25)	2	
17	45421-87D02	PIN, TILT LOCK	1	
18	09159-14020	NUT	2	
19	48140-93J01	CAM, TILT LIMIT SWITCH	1	
20	48144-93J00	HOLDER, TILT LIMIT SWITCH	1	
21	09103-06278	BOLT (6X25)	2	
22	55321-94910	ANODE (MAGNESIUM)	1	OPT
23	48145-93J00	COVER, TILT LIMIT SWITCH	1	
24	36894-87D00	LEAD (CLAMP TO SWIVEL)	1	
25	09125-06063	SCREW (6X10)	2	

FIG.166

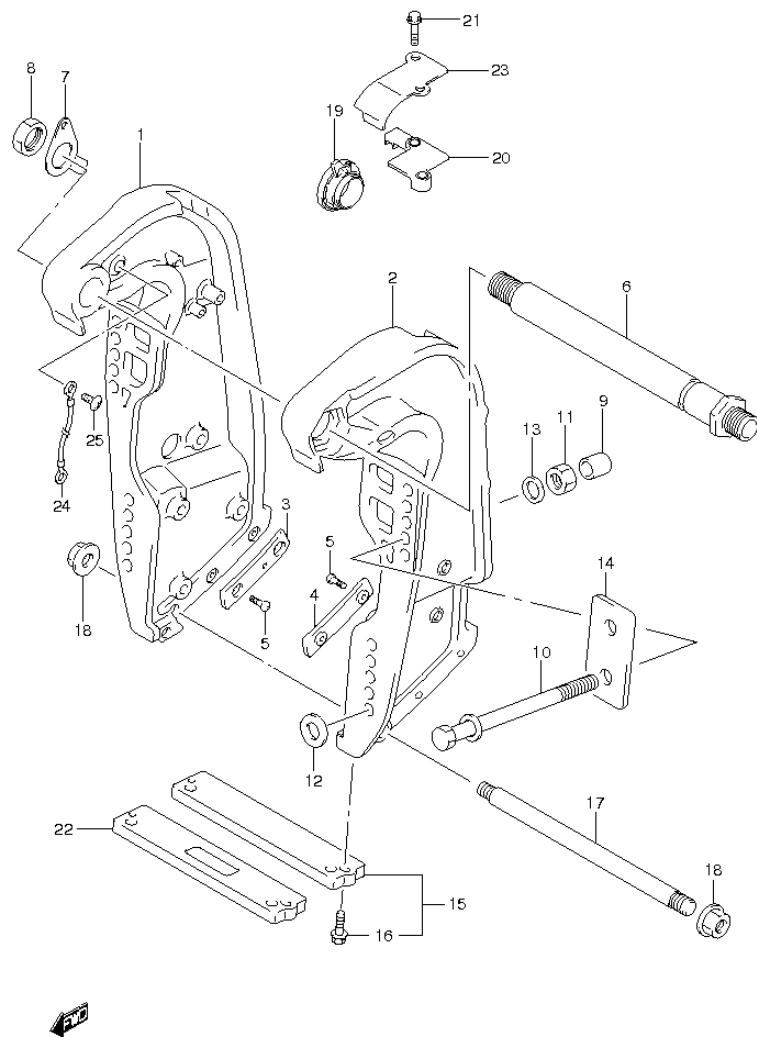


FIG.166 (2-H-15) CLAMP BRACKET TRANSOM(X,XX) (DF2257 E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	41111-93J14-0EP	BRACKET, CLAMP STBD (BLACK)	1	
2	41121-93J06-0EP	BRACKET, CLAMP PORT (BLACK)	1	
3	41117-93J01	PLATE, CLAMP BRKT LOWER STBD	1	
4	41122-93J01	PLATE, CLAMP BRKT LOWER PORT	1	
5	09125-06063	SCREW (6X10)	4	
6	41130-93J12	SHAFT, CLAMP BRKT	1	
7	41135-93J11	WASHER, CLAMP BRACKET SHAFT	1	
8	09159-22006	NUT	1	
9	41153-93J00	CAP, TRANSOM BOLT	6	
10-1	09100-12092	BOLT (12X75)	1	OPT
10-2	09100-12086	BOLT (12X150)	1	
10-3	09100-12085	BOLT (12.7X115)	6	OPT
11	09159-12062	NUT	6	
12	09160-13017	WASHER (13.2X45X5)	4	
13	09160-13016	WASHER (13.2X26X3)	6	
14	41155-93J02	PLATE, TRANSOM	2	
15	55320-94900	ZINC SET, PROTECTION	1	
16	09116-06121	BOLT (6X25)	2	
17	45421-87D02	PIN, TILT LOCK	1	
18	09159-14020	NUT	2	
19	48140-93J01	CAM, TILT LIMIT SWITCH	1	
20	48144-93J00	HOLDER, TILT LIMIT SWITCH	1	
21	09103-06278	BOLT (6X25)	2	
22	55321-94910	ANODE (MAGNESIUM)	1	OPT
23	48145-93J00	COVER, TILT LIMIT SWITCH	1	
24	36894-87D00	LEAD (CLAMP TO SWIVEL)	1	
25	09125-06063	SCREW (6X10)	2	

FIG.167

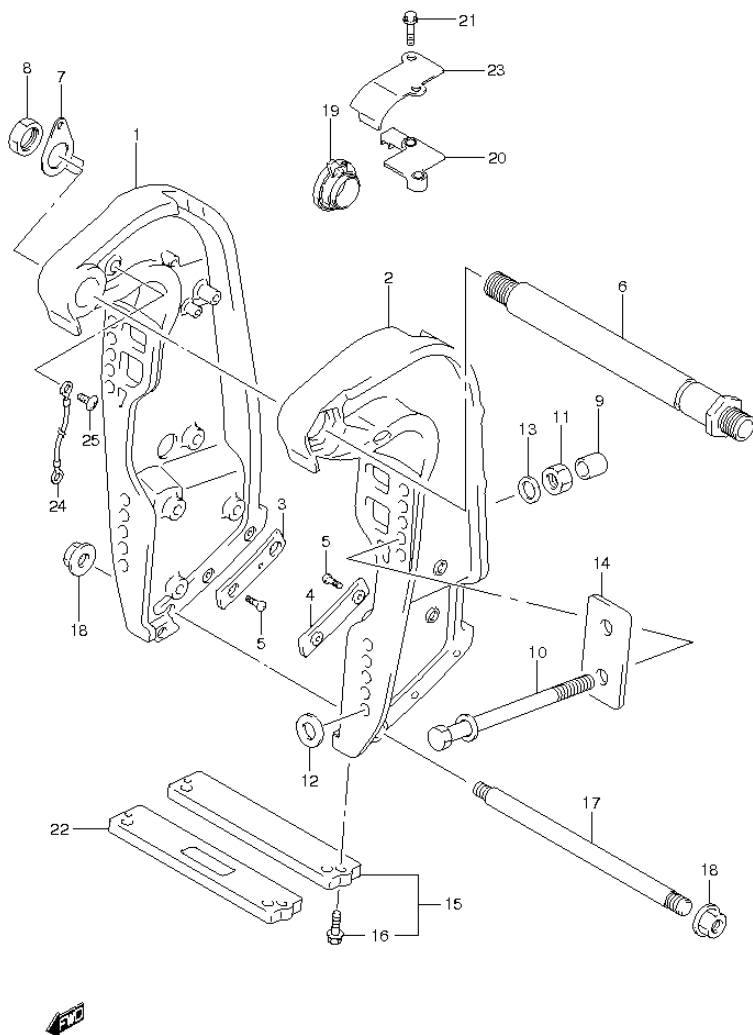


FIG.167 (2-1-2) CLAMP BRACKET TRANSOM(X,XX) (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41111-93J14-0EP	BRACKET, CLAMP STBD (BLACK)	1	
2	41121-93J06-0EP	BRACKET, CLAMP PORT (BLACK)	1	
3	41117-93J01	PLATE, CLAMP BRKT LOWER STBD	1	
4	41122-93J01	PLATE, CLAMP BRKT LOWER PORT	1	
5	09125-06063	SCREW (6X10)	4	
6	41130-93J12	SHAFT, CLAMP BRKT	1	
7	41135-93J11	WASHER, CLAMP BRACKET SHAFT	1	
8	09159-22006	NUT	1	
9	41153-93J00	CAP, TRANSOM BOLT	6	
10-1	09100-12092	BOLT (12X75)	1	OPT
10-2	09100-12086	BOLT (12X150)	6	
10-3	09100-12085	BOLT (12.7X115)	1	OPT
11	09159-12062	NUT	6	
12	09160-13017	WASHER (13.2X45X5)	4	
13	09160-13016	WASHER (13.2X26X3)	6	
14	41155-93J02	PLATE, TRANSOM	2	
15	55320-94900	ZINC SET, PROTECTION	1	
16	09116-06121	BOLT (6X25)	2	
17	45421-87D02	PIN, TILT LOCK	1	
18	09159-14020	NUT	2	
19	48140-93J01	CAM, TILT LIMIT SWITCH	1	
20	48144-93J00	HOLDER, TILT LIMIT SWITCH	1	
21	09103-06278	BOLT (6X25)	2	
22	55321-94910	ANODE (MAGNESIUM)	1	OPT
23	48145-93J00	COVER, TILT LIMIT SWITCH	1	
24	36894-87D00	LEAD (CLAMP TO SWIVEL)	1	
25	09125-06063	SCREW (6X10)	2	

FIG.168

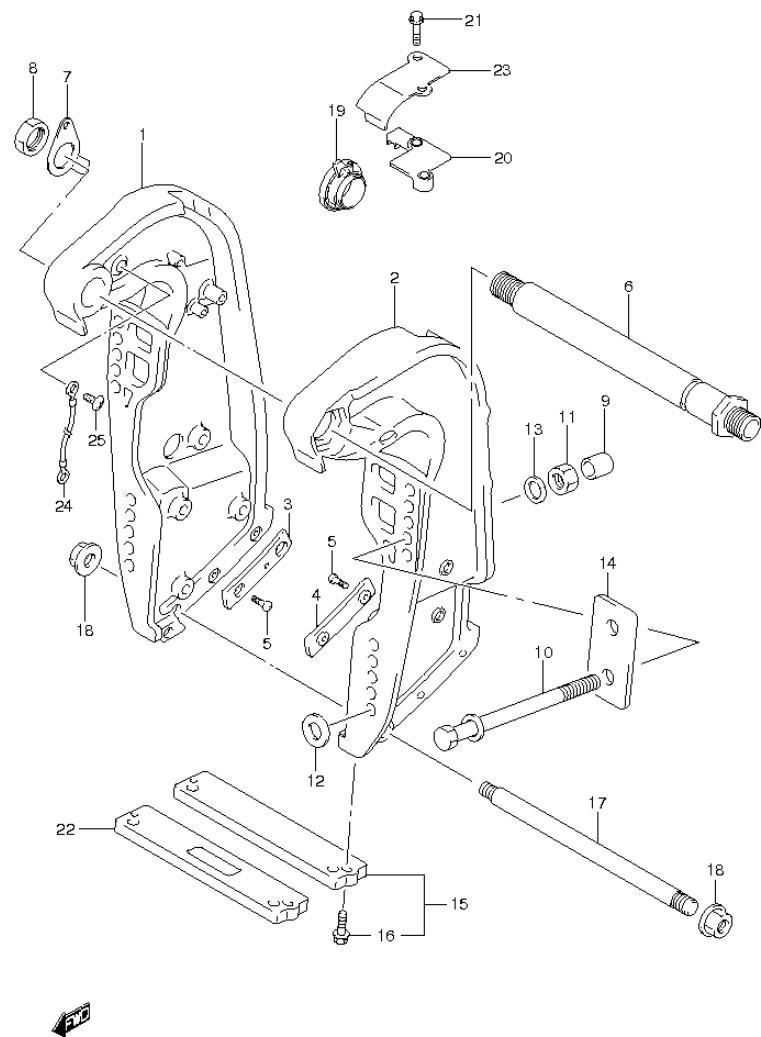


FIG.168 (2-1-3) CLAMP BRACKET TRANSOM(X,XX) (DF250T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41111-93J14-0EP	BRACKET, CLAMP STBD (BLACK)	1	
2	41121-93J06-0EP	BRACKET, CLAMP PORT (BLACK)	1	
3	41117-93J01	PLATE, CLAMP BRKT LOWER STBD	1	
4	41122-93J01	PLATE, CLAMP BRKT LOWER PORT	1	
5	09125-06063	SCREW (6X10)	4	
6	41130-93J12	SHAFT, CLAMP BRKT	1	
7	41135-93J11	WASHER, CLAMP BRACKET SHAFT	1	
8	09159-22006	NUT	1	
9	41153-93J00	CAP, TRANSOM BOLT	6	
10-1	09100-12092	BOLT (12X75)	1	OPT
10-2	09100-12086	BOLT (12X150)	6	
10-3	09100-12085	BOLT (12.7X115)	1	OPT
11	09159-12062	NUT	6	
12	09160-13017	WASHER (13.2X45X5)	4	
13	09160-13016	WASHER (13.2X26X3)	6	
14	41155-93J02	PLATE, TRANSOM	2	
15	55320-94900	ZINC SET, PROTECTION	1	
16	09116-06121	BOLT (6X25)	2	
17	45421-87D02	PIN, TILT LOCK	1	
18	09159-14020	NUT	2	
19	48140-93J01	CAM, TILT LIMIT SWITCH	1	
20	48144-93J00	HOLDER, TILT LIMIT SWITCH	1	
21	09103-06278	BOLT (6X25)	2	
22	55321-94910	ANODE (MAGNESIUM)	1	OPT
23	48145-93J00	COVER, TILT LIMIT SWITCH	1	
24	36894-87D00	LEAD (CLAMP TO SWIVEL)	1	
25	09125-06063	SCREW (6X10)	2	

FIG.169

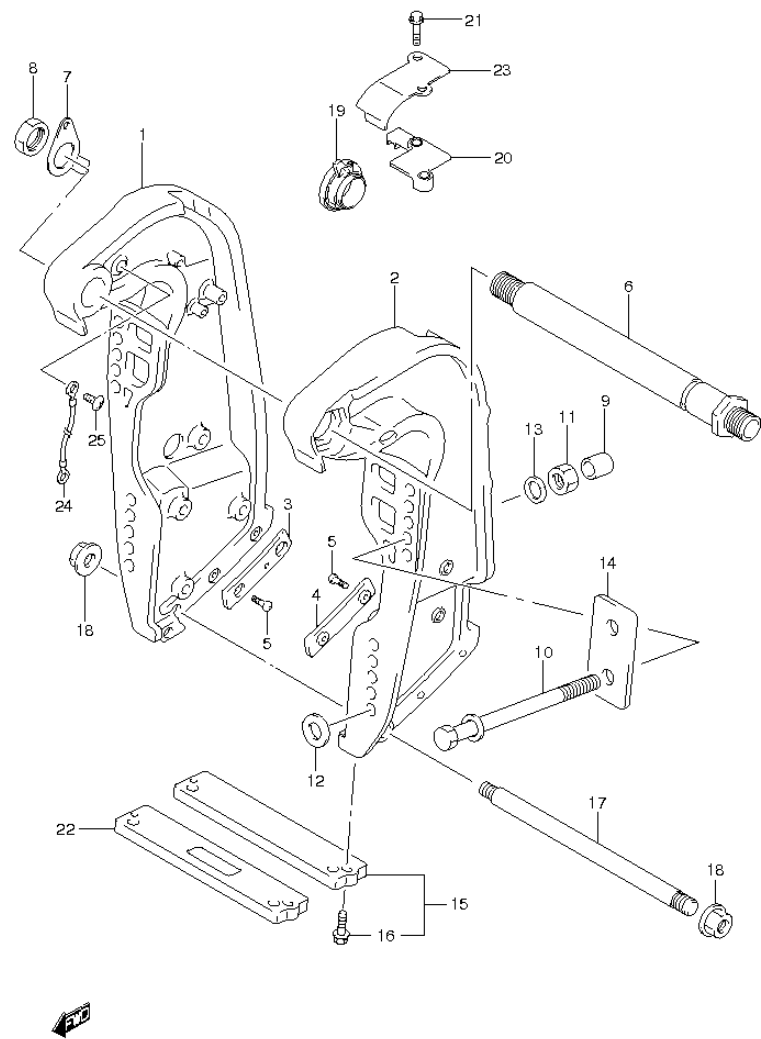


FIG.169 (2-1-4) CLAMP BRACKET TRANSOM(X,XX) (DF250Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41111-93J14-0EP	BRACKET, CLAMP STBD (BLACK)	1	
2	41121-93J06-0EP	BRACKET, CLAMP PORT (BLACK)	1	
3	41117-93J01	PLATE, CLAMP BRKT LOWER STBD	1	
4	41122-93J01	PLATE, CLAMP BRKT LOWER PORT	1	
5	09125-06063	SCREW (6X10)	4	
6	41130-93J12	SHAFT, CLAMP BRKT	1	
7	41135-93J11	WASHER, CLAMP BRACKET SHAFT	1	
8	09159-22006	NUT	1	
9	41153-93J00	CAP, TRANSOM BOLT	6	
10-1	09100-12092	BOLT (12X75)	1	OPT
10-2	09100-12086	BOLT (12X150)	6	
10-3	09100-12085	BOLT (12.7X115)	1	OPT
11	09159-12062	NUT	6	
12	09160-13017	WASHER (13.2X45X5)	4	
13	09160-13016	WASHER (13.2X26X3)	6	
14	41155-93J02	PLATE, TRANSOM	2	
15	55320-94900	ZINC SET, PROTECTION	1	
16	09116-06121	BOLT (6X25)	2	
17	45421-87D02	PIN, TILT LOCK	1	
18	09159-14020	NUT	2	
19	48140-93J01	CAM, TILT LIMIT SWITCH	1	
20	48144-93J00	HOLDER, TILT LIMIT SWITCH	1	
21	09103-06278	BOLT (6X25)	2	
22	55321-94910	ANODE (MAGNESIUM)	1	OPT
23	48145-93J00	COVER, TILT LIMIT SWITCH	1	
24	36894-87D00	LEAD (CLAMP TO SWIVEL)	1	
25	09125-06063	SCREW (6X10)	2	

FIG.170

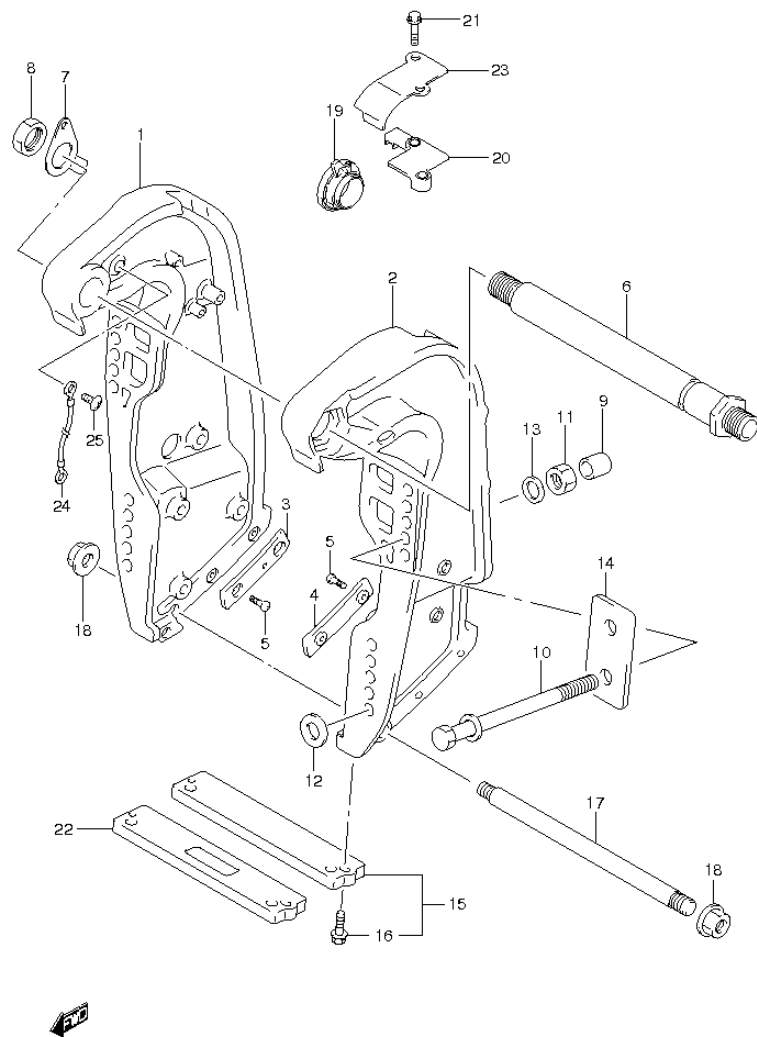


FIG.170 (2-1-5) CLAMP BRACKET TRANSOM(X,XX) (DF250Z E40)

REF. NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	41111-93J14-0EP	BRACKET, CLAMP STBD (BLACK)	1	
2	41121-93J06-0EP	BRACKET, CLAMP PORT (BLACK)	1	
3	41117-93J01	PLATE, CLAMP BRKT LOWER STBD	1	
4	41122-93J01	PLATE, CLAMP BRKT LOWER PORT	1	
5	09125-06063	SCREW (6X10)	4	
6	41130-93J12	SHAFT, CLAMP BRKT	1	
7	41135-93J11	WASHER, CLAMP BRACKET SHAFT	1	
8	09159-22006	NUT	1	
9	41153-93J00	CAP, TRANSOM BOLT	6	
10-1	09100-12092	BOLT (12X75)	1	OPT
10-2	09100-12086	BOLT (12X150)	6	
10-3	09100-12085	BOLT (12.7X115)	1	OPT
11	09159-12062	NUT	6	
12	09160-13017	WASHER (13.2X45X5)	4	
13	09160-13016	WASHER (13.2X26X3)	6	
14	41155-93J02	PLATE, TRANSOM	2	
15	55320-94900	ZINC SET, PROTECTION	1	
16	09116-06121	BOLT (6X25)	2	
17	45421-87D02	PIN, TILT LOCK	1	
18	09159-14020	NUT	2	
19	48140-93J01	CAM, TILT LIMIT SWITCH	1	
20	48144-93J00	HOLDER, TILT LIMIT SWITCH	1	
21	09103-06278	BOLT (6X25)	2	
22	55321-94910	ANODE (MAGNESIUM)	1	OPT
23	48145-93J00	COVER, TILT LIMIT SWITCH	1	
24	36894-87D00	LEAD (CLAMP TO SWIVEL)	1	
25	09125-06063	SCREW (6X10)	2	

FIG.171

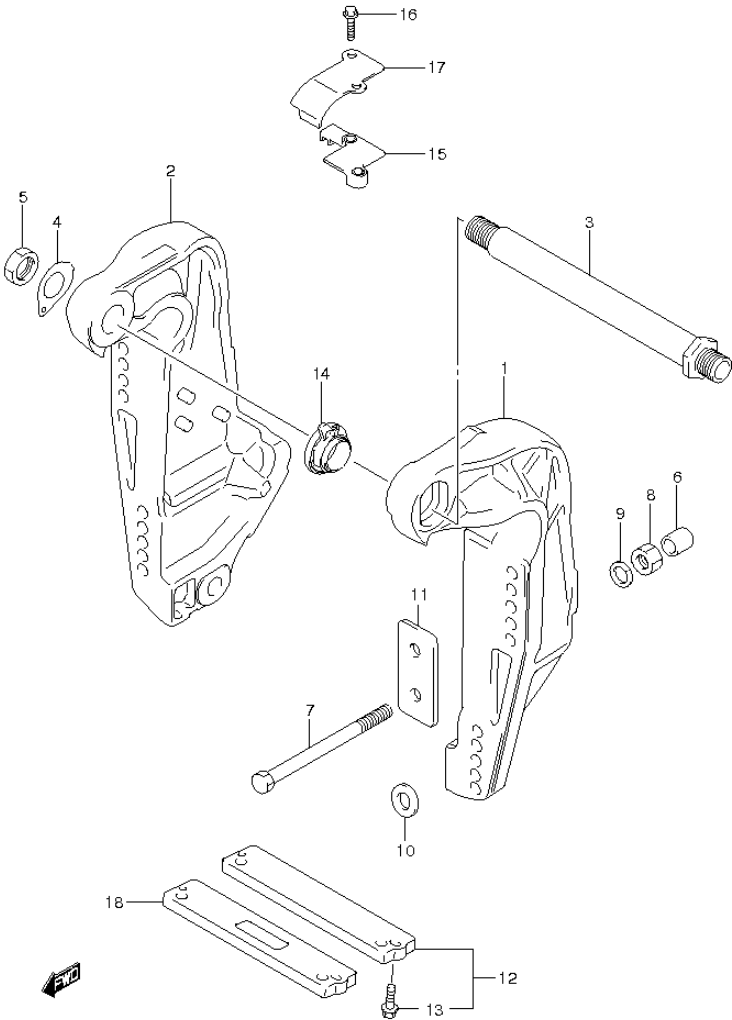


FIG.171 (2-1-6) CLAMP BRACKET TRANSOM(L) (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41111-96J21-0EP	BRACKET, CLAMP STBD (BLACK)	1	
2	41121-96J11-0EP	BRACKET, CLAMP PORT (BLACK)	1	
3	41130-92J03	SHAFT, CLAMP BRKT	1	
4	41135-92J00	WASHER, CLAMP BRACKET SHAFT	1	
5	09159-22006	NUT	1	
6	41153-93J00	CAP, TRANSOM BOLT	6	
7-1	09100-12086	BOLT (12X150)	6	
7-2	09100-12085	BOLT (12.7X115)	1	OPT
7-3	09100-12092	BOLT (12X75)	1	OPT
8	09159-12062	NUT	6	
9	09160-13016	WASHER (13.2X26X3)	6	
10	09160-13017	WASHER (13.2X45X5)	4	
11	41155-93J02	PLATE, TRANSOM	2	
12	55320-94900	ZINC SET, PROTECTION	1	
13	09116-06121	BOLT (6X25)	2	
14	48140-93J01	CAM, TILT LIMIT SWITCH	1	
15	48144-93J00	HOLDER, TILT LIMIT SWITCH	1	
16	09103-06278	BOLT (6X25)	2	
17	48145-93J00	COVER, TILT LIMIT SWITCH	1	
18	55321-94910	ANODE (MAGNESIUM)	1	OPT

FIG.172

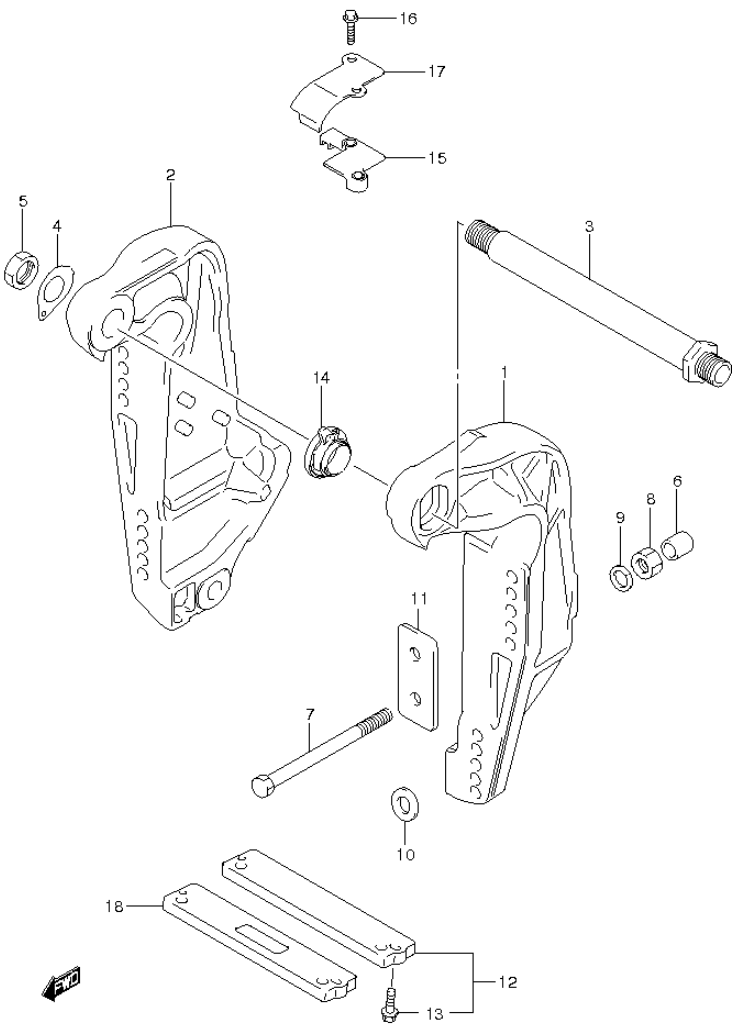


FIG.172 (2-1-7) CLAMP BRACKET TRANSOM(L) (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41111-96J21-0EP	BRACKET, CLAMP STBD (BLACK)	1	
2	41121-96J11-0EP	BRACKET, CLAMP PORT (BLACK)	1	
3	41130-92J03	SHAFT, CLAMP BRKT	1	
4	41135-92J00	WASHER, CLAMP BRACKET SHAFT	1	
5	09159-22006	NUT	1	
6	41153-93J00	CAP, TRANSOM BOLT	6	
7-1	09100-12086	BOLT (12X150)	6	
7-2	09100-12085	BOLT (12.7X115)	1	OPT
7-3	09100-12092	BOLT (12X75)	1	OPT
8	09159-12062	NUT	6	
9	09160-13016	WASHER (13.2X26X3)	6	
10	09160-13017	WASHER (13.2X45X5)	4	
11	41155-93J02	PLATE, TRANSOM	2	
12	55320-94900	ZINC SET, PROTECTION	1	
13	09116-06121	BOLT (6X25)	2	
14	48140-93J01	CAM, TILT LIMIT SWITCH	1	
15	48144-93J00	HOLDER, TILT LIMIT SWITCH	1	
16	09103-06278	BOLT (6X25)	2	
17	48145-93J00	COVER, TILT LIMIT SWITCH	1	
18	55321-94910	ANODE (MAGNESIUM)	1	OPT

FIG.173

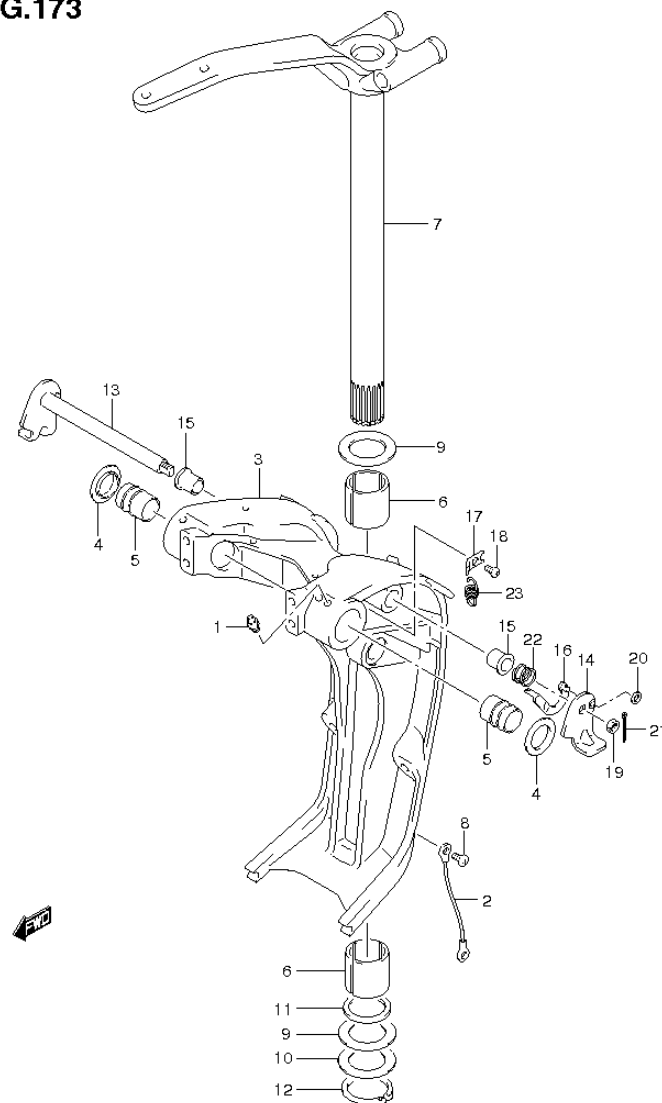


FIG.173 (2-I-8) SWIVEL BRACKET TRANSOM(X,XX) (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	22511-99011	NIPPLE, GREASE SWIVEL BRKT	4	
2	36894-87D00	LEAD (SWIVEL TO MOUNT BRKT)	1	
3	43111-93J23-0EP	BRACKET, SWIVEL (BLACK)	1	
4	43114-93J00	WASHER, SWIVEL TO CLAMP BRKT	2	
5	43211-93J00	BUSH, CLAMP SHAFT SWIVEL	2	
6	43711-97E00	BUSH, STEERING	2	
7	43750-93J02-0EP	BRACKET, STEERING (BLACK)	1	
8	09125-06063	SCREW (6X10)	1	
9	09160-39001	WASHER (39.5X64X1)	2	
10	09181-39001	SHIM (39.5X64X0.3)	AR	
11	09282-39001	OIL SEAL (39X51X5)	1	
12	09380-38003	CIRCLIP	1	
13	41220-93J11	LEVER, TILT LOCK	1	
14	41234-93J11	LEVER, TILT LOCK PORT	1	
15	41224-95E01	BUSH, TILT STOPPER ROD	2	
16	41230-96J00	LINK, TILT LOCK LEVER	1	
17	41233-95E10	BRACKET, TILT LOCK SPRING	1	
18	09125-06063	SCREW (6X10)	1	
19	09140-10032	NUT	1	
20	09160-06082	WASHER (6.5X13X1.0)	1	
21	09204-01006	PIN	1	
22	09440-19028	SPRING	1	
23	09443-10043	SPRING	1	

FIG.174

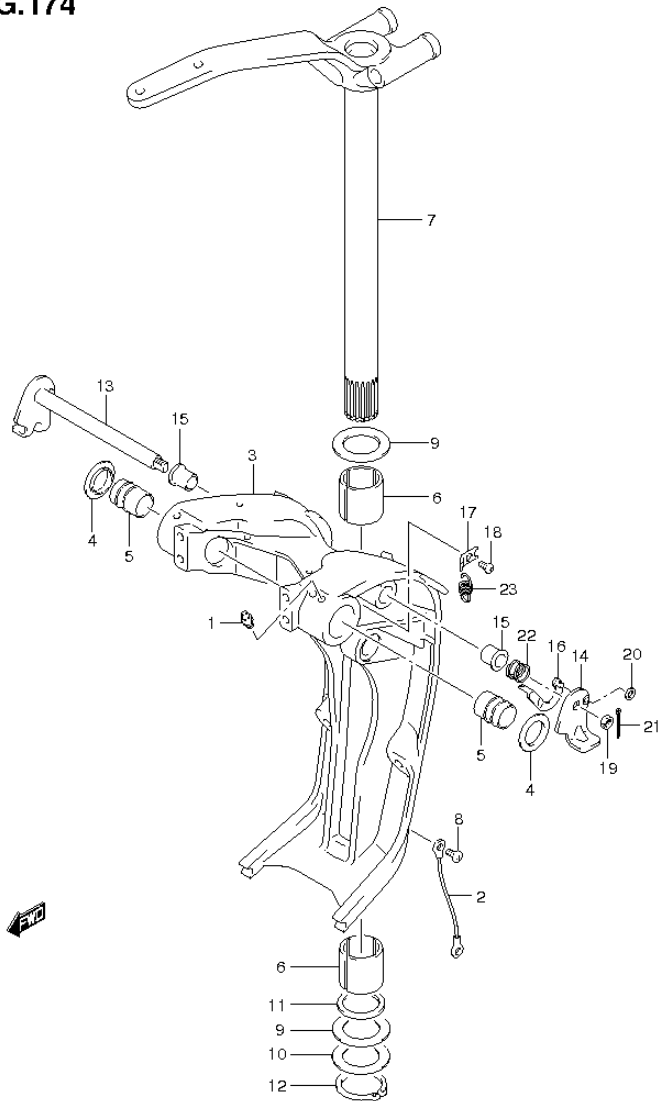


FIG.174 (2-1-9) SWIVEL BRACKET TRANSOM(X) (DF200T F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	22511-99011	NIPPLE, GREASE SWIVEL BRKT	4	
2	36894-87D00	LEAD (SWIVEL TO MOUNT BRKT)	1	
3	43111-93J23-0EP	BRACKET, SWIVEL (BLACK)	1	
4	43114-93J00	WASHER, SWIVEL TO CLAMP BRKT	2	
5	43211-93J00	BUSH, CLAMP SHAFT SWIVEL	2	
6	43711-97E00	BUSH, STEERING	2	
7	43750-93J02-0EP	BRACKET, STEERING (BLACK)	1	
8	09125-06063	SCREW (6X10)	1	
9	09160-39001	WASHER (39.5X64X1)	2	
10	09181-39001	SHIM (39.5X64X0.3)	AR	
11	09282-39001	OIL SEAL (39X51X5)	1	
12	09380-38003	CIRCLIP	1	
13	41220-93J11	LEVER, TILT LOCK	1	
14	41234-93J11	LEVER, TILT LOCK PORT	1	
15	41224-95E01	BUSH, TILT STOPPER ROD	2	
16	41230-96J00	LINK, TILT LOCK LEVER	1	
17	41233-95E10	BRACKET, TILT LOCK SPRING	1	
18	09125-06063	SCREW (6X10)	1	
19	09140-10032	NUT	1	
20	09160-06082	WASHER (6.5X13X1.0)	1	
21	09204-01006	PIN	1	
22	09440-19028	SPRING	1	
23	09443-10043	SPRING	1	

FIG.175

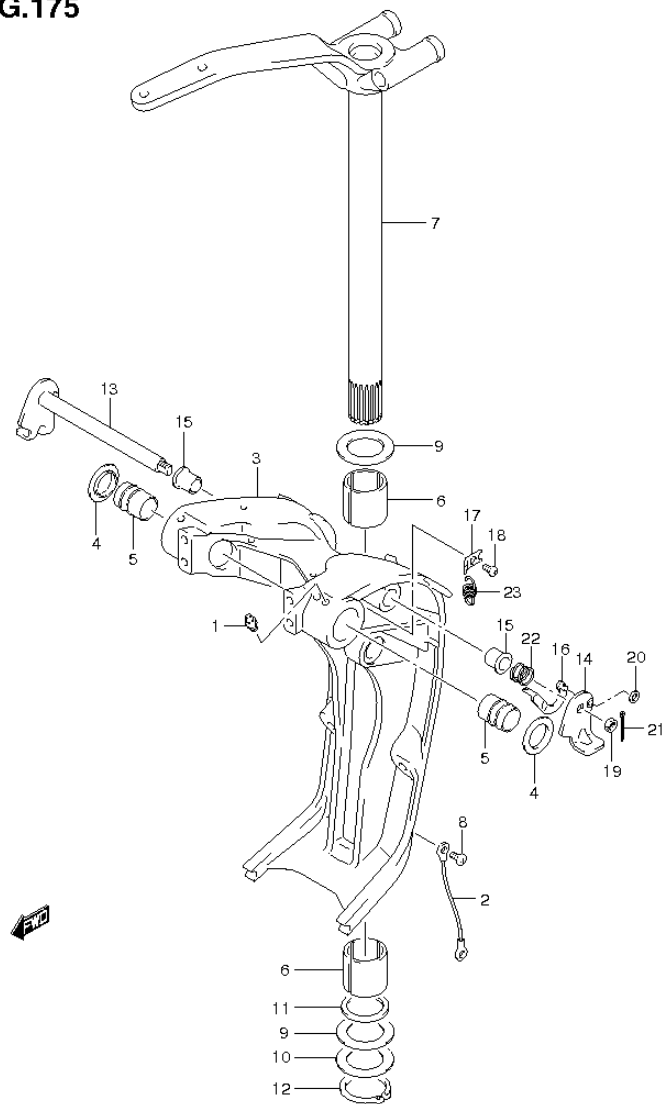


FIG.175 (2-I-10) SWIVEL BRACKET TRANSOM(X.XX) (DF200Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	22511-99011	NIPPLE, GREASE SWIVEL BRKT	4	
2	36894-87D00	LEAD (SWIVEL TO MOUNT BRKT)	1	
3	43111-93J23-0EP	BRACKET, SWIVEL (BLACK)	1	
4	43114-93J00	WASHER, SWIVEL TO CLAMP BRKT	2	
5	43211-93J00	BUSH, CLAMP SHAFT SWIVEL	2	
6	43711-97E00	BUSH, STEERING	2	
7	43750-93J02-0EP	BRACKET, STEERING (BLACK)	1	
8	09125-06063	SCREW (6X10)	1	
9	09160-39001	WASHER (39.5X64X1)	2	
10	09181-39001	SHIM (39.5X64X0.3)	AR	
11	09282-39001	OIL SEAL (39X51X5)	1	
12	09380-38003	CIRCLIP	1	
13	41220-93J11	LEVER, TILT LOCK	1	
14	41234-93J11	LEVER, TILT LOCK PORT	1	
15	41224-95E01	BUSH, TILT STOPPER ROD	2	
16	41230-96J00	LINK, TILT LOCK LEVER	1	
17	41233-95E10	BRACKET, TILT LOCK SPRING	1	
18	09125-06063	SCREW (6X10)	1	
19	09140-10032	NUT	1	
20	09160-06082	WASHER (6.5X13X1.0)	1	
21	09204-01006	PIN	1	
22	09440-19028	SPRING	1	
23	09443-10043	SPRING	1	

FIG.176

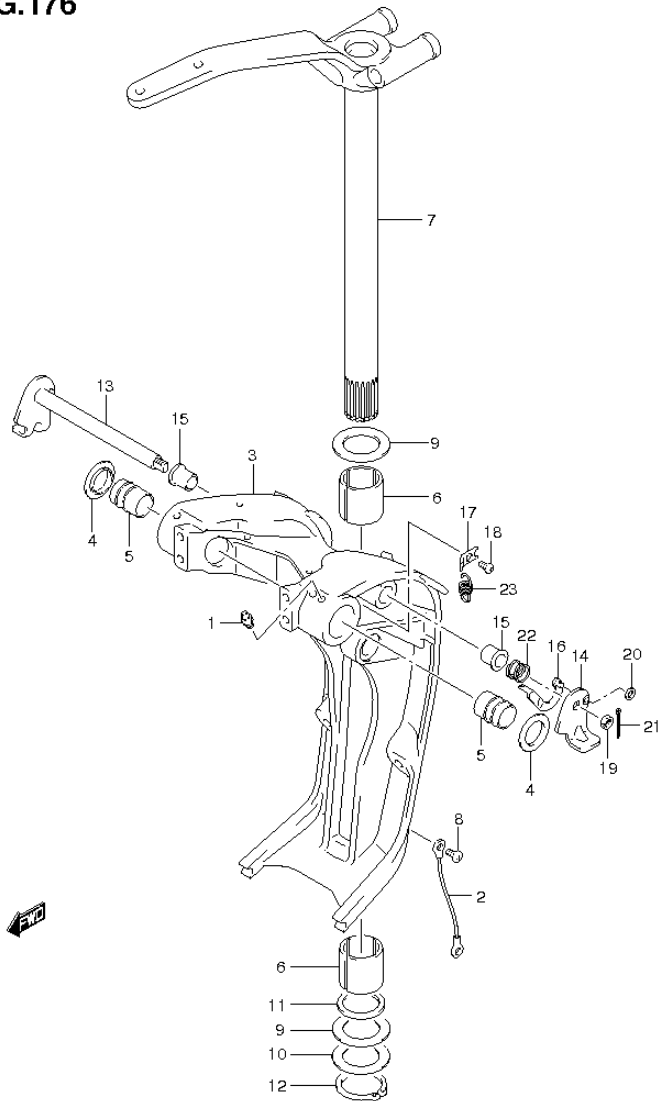


FIG.176 (2-I-11) SWIVEL BRACKET TRANSOM(X) (DF2007 E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	22511-99011	NIPPLE, GREASE SWIVEL BRKT	4	
2	36894-87D00	LEAD (SWIVEL TO MOUNT BRKT)	1	
3	43111-93J23-0EP	BRACKET, SWIVEL (BLACK)	1	
4	43114-93J00	WASHER, SWIVEL TO CLAMP BRKT	2	
5	43211-93J00	BUSH, CLAMP SHAFT SWIVEL	2	
6	43711-97E00	BUSH, STEERING	2	
7	43750-93J02-0EP	BRACKET, STEERING (BLACK)	1	
8	09125-06063	SCREW (6X10)	1	
9	09160-39001	WASHER (39.5X64X1)	2	
10	09181-39001	SHIM (39.5X64X0.3)	AR	
11	09282-39001	OIL SEAL (39X51X5)	1	
12	09380-38003	CIRCLIP	1	
13	41220-93J11	LEVER, TILT LOCK	1	
14	41234-93J11	LEVER, TILT LOCK PORT	1	
15	41224-95E01	BUSH, TILT STOPPER ROD	2	
16	41230-96J00	LINK, TILT LOCK LEVER	1	
17	41233-95E10	BRACKET, TILT LOCK SPRING	1	
18	09125-06063	SCREW (6X10)	1	
19	09140-10032	NUT	1	
20	09160-06082	WASHER (6.5X13X1.0)	1	
21	09204-01006	PIN	1	
22	09440-19028	SPRING	1	
23	09443-10043	SPRING	1	

FIG.177

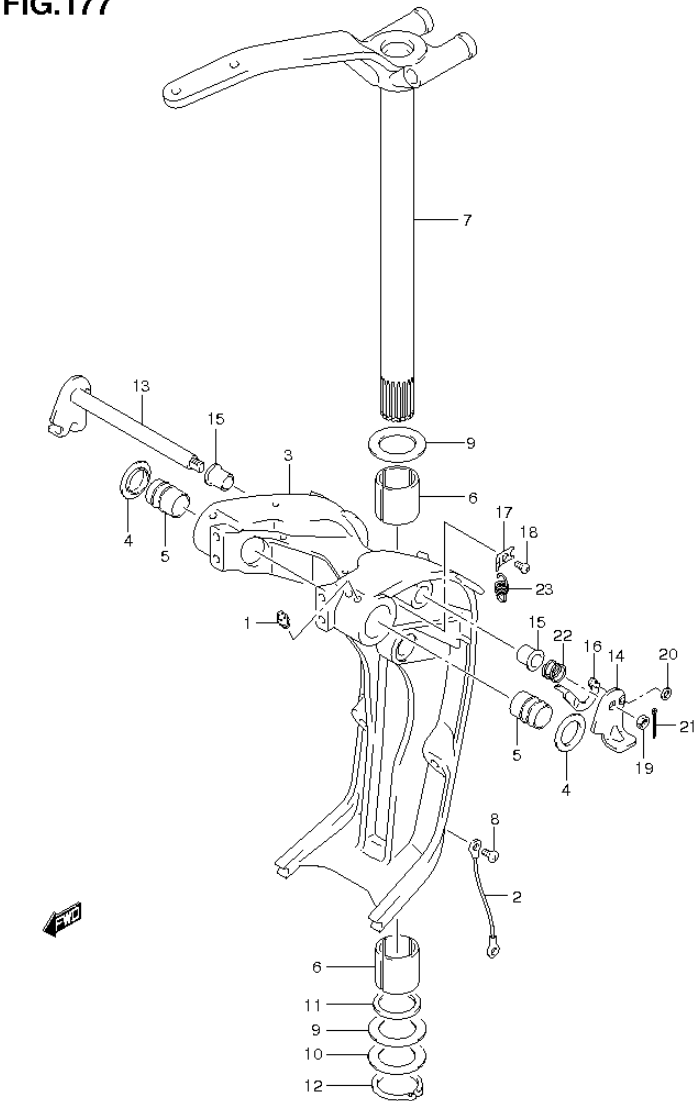


FIG.177 (2-1-12) SWIVEL BRACKET TRANSOM(X.XX) (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	22511-99011	NIPPLE, GREASE SWIVEL BRKT	4	
2	36894-87D00	LEAD (SWIVEL TO MOUNT BRKT)	1	
3	43111-93J23-0EP	BRACKET, SWIVEL (BLACK)	1	
4	43114-93J00	WASHER, SWIVEL TO CLAMP BRKT	2	
5	43211-93J00	BUSH, CLAMP SHAFT SWIVEL	2	
6	43711-97E00	BUSH, STEERING	2	
7	43750-93J02-0EP	BRACKET, STEERING (BLACK)	1	
8	09125-06063	SCREW (6X10)	1	
9	09160-39001	WASHER (39.5X64X1)	2	
10	09181-39001	SHIM (39.5X64X0.3)	AR	
11	09282-39001	OIL SEAL (39X51X5)	1	
12	09380-38003	CIRCLIP	1	
13	41220-93J11	LEVER, TILT LOCK	1	
14	41234-93J11	LEVER, TILT LOCK PORT	1	
15	41224-95E01	BUSH, TILT STOPPER ROD	2	
16	41230-96J00	LINK, TILT LOCK LEVER	1	
17	41233-95E10	BRACKET, TILT LOCK SPRING	1	
18	09125-06063	SCREW (6X10)	1	
19	09140-10032	NUT	1	
20	09160-06082	WASHER (6.5X13X1.0)	1	
21	09204-01006	PIN	1	
22	09440-19028	SPRING	1	
23	09443-10043	SPRING	1	

FIG.178

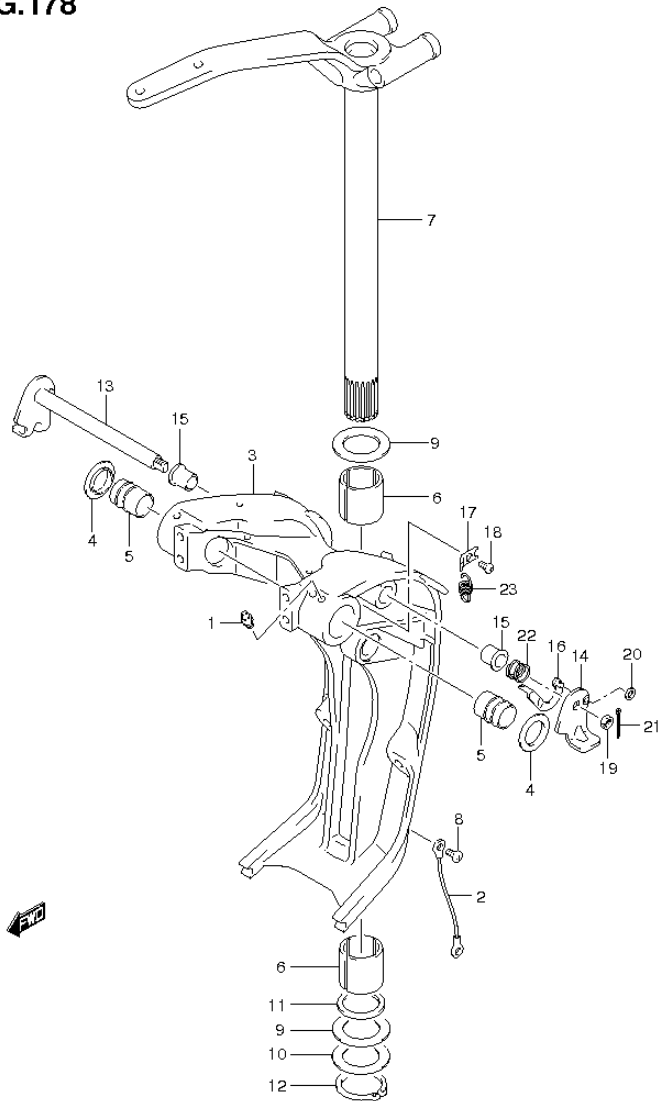


FIG.178 (2-I-13) SWIVEL BRACKET TRANSOM(X,XX) (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	22511-99011	NIPPLE, GREASE SWIVEL BRKT	4	
2	36894-87D00	LEAD (SWIVEL TO MOUNT BRKT)	1	
3	43111-93J23-0EP	BRACKET, SWIVEL (BLACK)	1	
4	43114-93J00	WASHER, SWIVEL TO CLAMP BRKT	2	
5	43211-93J00	BUSH, CLAMP SHAFT SWIVEL	2	
6	43711-97E00	BUSH, STEERING	2	
7	43750-93J02-0EP	BRACKET, STEERING (BLACK)	1	
8	09125-06063	SCREW (6X10)	1	
9	09160-39001	WASHER (39.5X64X1)	2	
10	09181-39001	SHIM (39.5X64X0.3)	AR	
11	09282-39001	OIL SEAL (39X51X5)	1	
12	09380-38003	CIRCLIP	1	
13	41220-93J11	LEVER, TILT LOCK	1	
14	41234-93J11	LEVER, TILT LOCK PORT	1	
15	41224-95E01	BUSH, TILT STOPPER ROD	2	
16	41230-96J00	LINK, TILT LOCK LEVER	1	
17	41233-95E10	BRACKET, TILT LOCK SPRING	1	
18	09125-06063	SCREW (6X10)	1	
19	09140-10032	NUT	1	
20	09160-06082	WASHER (6.5X13X1.0)	1	
21	09204-01006	PIN	1	
22	09440-19028	SPRING	1	
23	09443-10043	SPRING	1	

FIG.179

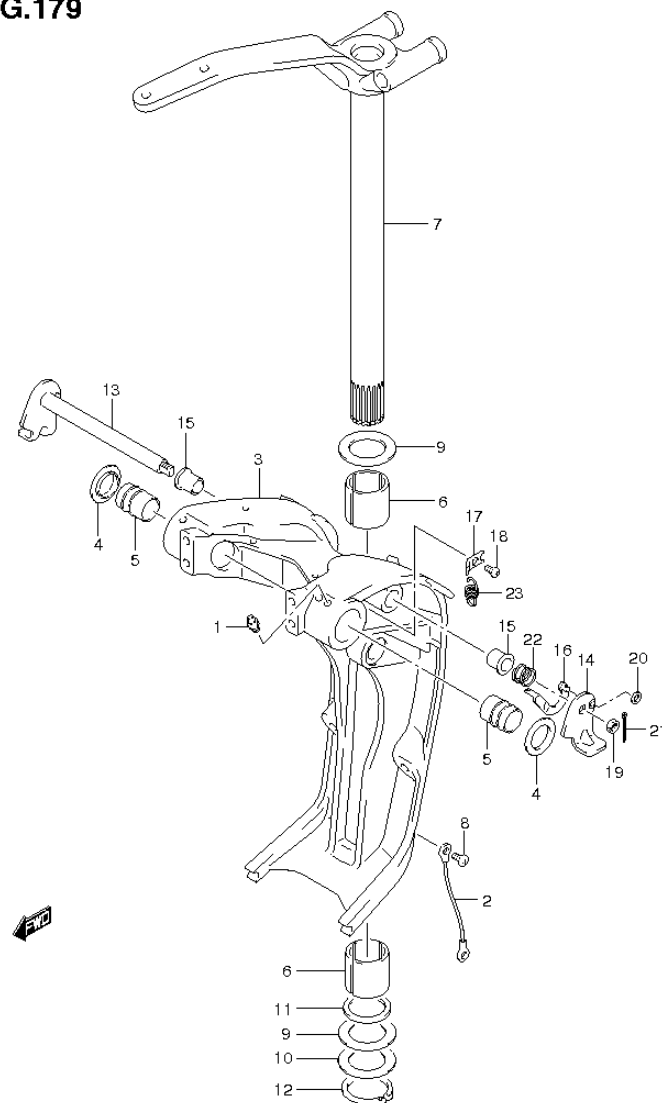


FIG.179 (2-I-14) SWIVEL BRACKET TRANSOM(X.XX) (DF225Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	22511-99011	NIPPLE, GREASE SWIVEL BRKT	4	
2	36894-87D00	LEAD (SWIVEL TO MOUNT BRKT)	1	
3	43111-93J23-0EP	BRACKET, SWIVEL (BLACK)	1	
4	43114-93J00	WASHER, SWIVEL TO CLAMP BRKT	2	
5	43211-93J00	BUSH, CLAMP SHAFT SWIVEL	2	
6	43711-97E00	BUSH, STEERING	2	
7	43750-93J02-0EP	BRACKET, STEERING (BLACK)	1	
8	09125-06063	SCREW (6X10)	1	
9	09160-39001	WASHER (39.5X64X1)	2	
10	09181-39001	SHIM (39.5X64X0.3)	AR	
11	09282-39001	OIL SEAL (39X51X5)	1	
12	09380-38003	CIRCLIP	1	
13	41220-93J11	LEVER, TILT LOCK	1	
14	41234-93J11	LEVER, TILT LOCK PORT	1	
15	41224-95E01	BUSH, TILT STOPPER ROD	2	
16	41230-96J00	LINK, TILT LOCK LEVER	1	
17	41233-95E10	BRACKET, TILT LOCK SPRING	1	
18	09125-06063	SCREW (6X10)	1	
19	09140-10032	NUT	1	
20	09160-06082	WASHER (6.5X13X1.0)	1	
21	09204-01006	PIN	1	
22	09440-19028	SPRING	1	
23	09443-10043	SPRING	1	

FIG.180

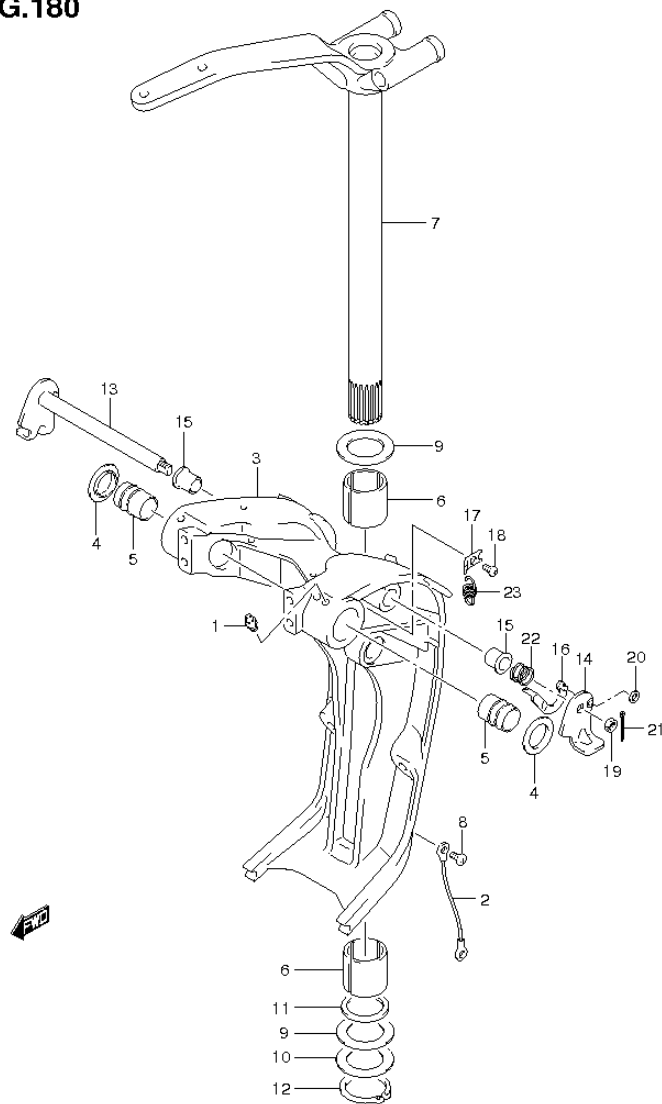


FIG.180 (2-I-15) SWIVEL BRACKET TRANSOM(X.XX) (DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	22511-99011	NIPPLE, GREASE SWIVEL BRKT	4	
2	36894-87D00	LEAD (SWIVEL TO MOUNT BRKT)	1	
3	43111-93J23-0EP	BRACKET, SWIVEL (BLACK)	1	
4	43114-93J00	WASHER, SWIVEL TO CLAMP BRKT	2	
5	43211-93J00	BUSH, CLAMP SHAFT SWIVEL	2	
6	43711-97E00	BUSH, STEERING	2	
7	43750-93J02-0EP	BRACKET, STEERING (BLACK)	1	
8	09125-06063	SCREW (6X10)	1	
9	09160-39001	WASHER (39.5X64X1)	2	
10	09181-39001	SHIM (39.5X64X0.3)	AR	
11	09282-39001	OIL SEAL (39X51X5)	1	
12	09380-38003	CIRCLIP	1	
13	41220-93J11	LEVER, TILT LOCK	1	
14	41234-93J11	LEVER, TILT LOCK PORT	1	
15	41224-95E01	BUSH, TILT STOPPER ROD	2	
16	41230-96J00	LINK, TILT LOCK LEVER	1	
17	41233-95E10	BRACKET, TILT LOCK SPRING	1	
18	09125-06063	SCREW (6X10)	1	
19	09140-10032	NUT	1	
20	09160-06082	WASHER (6.5X13X1.0)	1	
21	09204-01006	PIN	1	
22	09440-19028	SPRING	1	
23	09443-10043	SPRING	1	

FIG.181

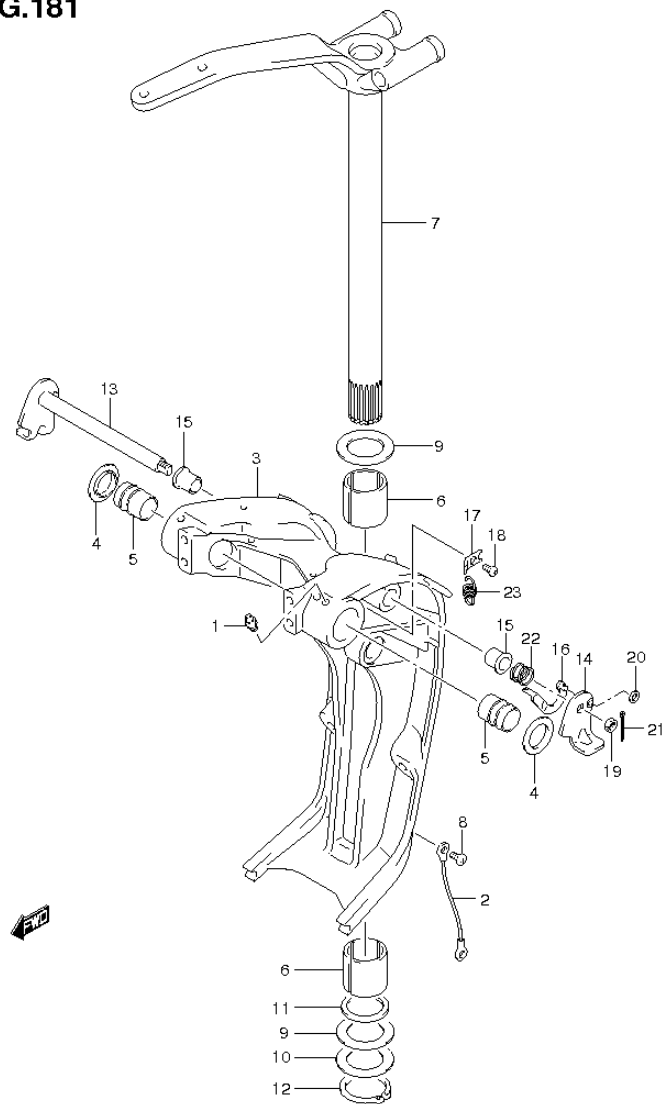


FIG.181 (2-J-2) SWIVEL BRACKET TRANSOM(X,XX) (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	22511-99011	NIPPLE, GREASE SWIVEL BRKT	4	
2	36894-87D00	LEAD (SWIVEL TO MOUNT BRKT)	1	
3	43111-93J23-0EP	BRACKET, SWIVEL (BLACK)	1	
4	43114-93J00	WASHER, SWIVEL TO CLAMP BRKT	2	
5	43211-93J00	BUSH, CLAMP SHAFT SWIVEL	2	
6	43711-97E00	BUSH, STEERING	2	
7	43750-93J02-0EP	BRACKET, STEERING (BLACK)	1	
8	09125-06063	SCREW (6X10)	1	
9	09160-39001	WASHER (39.5X64X1)	2	
10	09181-39001	SHIM (39.5X64X0.3)	AR	
11	09282-39001	OIL SEAL (39X51X5)	1	
12	09380-38003	CIRCLIP	1	
13	41220-93J11	LEVER, TILT LOCK	1	
14	41234-93J11	LEVER, TILT LOCK PORT	1	
15	41224-95E01	BUSH, TILT STOPPER ROD	2	
16	41230-96J00	LINK, TILT LOCK LEVER	1	
17	41233-95E10	BRACKET, TILT LOCK SPRING	1	
18	09125-06063	SCREW (6X10)	1	
19	09140-10032	NUT	1	
20	09160-06082	WASHER (6.5X13X1.0)	1	
21	09204-01006	PIN	1	
22	09440-19028	SPRING	1	
23	09443-10043	SPRING	1	

FIG.182

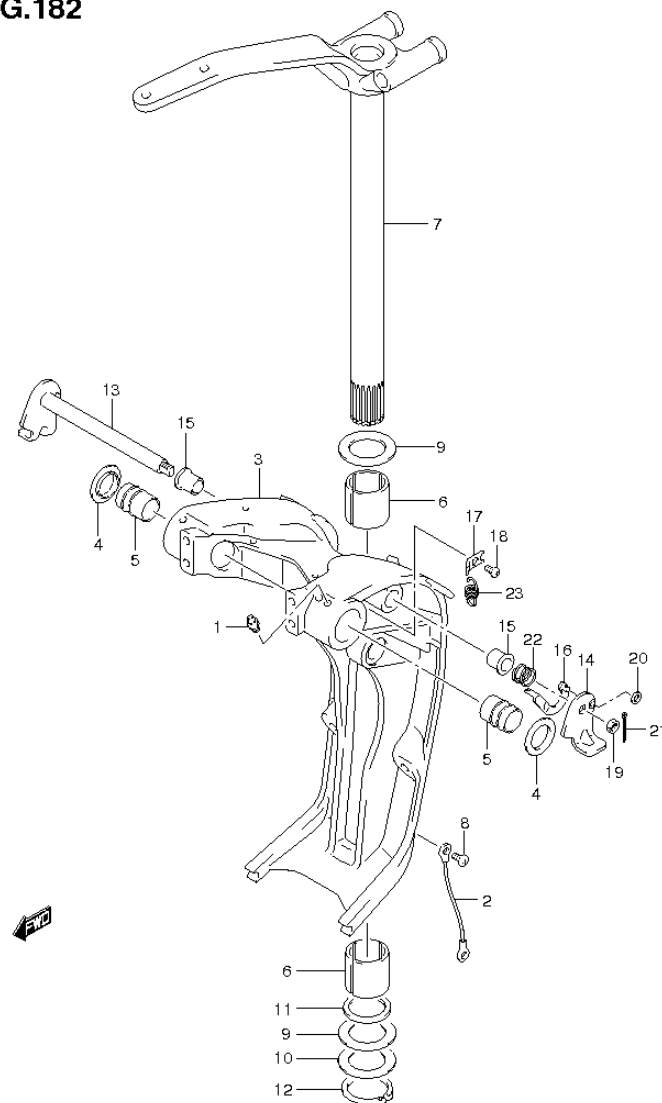


FIG.182 (2-J-3) SWIVEL BRACKET TRANSOM(X,XX) (DF250T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	22511-99011	NIPPLE, GREASE SWIVEL BRKT	4	
2	36894-87D00	LEAD (SWIVEL TO MOUNT BRKT)	1	
3	43111-93J23-0EP	BRACKET, SWIVEL (BLACK)	1	
4	43114-93J00	WASHER, SWIVEL TO CLAMP BRKT	2	
5	43211-93J00	BUSH, CLAMP SHAFT SWIVEL	2	
6	43711-97E00	BUSH, STEERING	2	
7	43750-93J02-0EP	BRACKET, STEERING (BLACK)	1	
8	09125-06063	SCREW (6X10)	1	
9	09160-39001	WASHER (39.5X64X1)	2	
10	09181-39001	SHIM (39.5X64X0.3)	AR	
11	09282-39001	OIL SEAL (39X51X5)	1	
12	09380-38003	CIRCLIP	1	
13	41220-93J11	LEVER, TILT LOCK	1	
14	41234-93J11	LEVER, TILT LOCK PORT	1	
15	41224-95E01	BUSH, TILT STOPPER ROD	2	
16	41230-96J00	LINK, TILT LOCK LEVER	1	
17	41233-95E10	BRACKET, TILT LOCK SPRING	1	
18	09125-06063	SCREW (6X10)	1	
19	09140-10032	NUT	1	
20	09160-06082	WASHER (6.5X13X1.0)	1	
21	09204-01006	PIN	1	
22	09440-19028	SPRING	1	
23	09443-10043	SPRING	1	

FIG.183

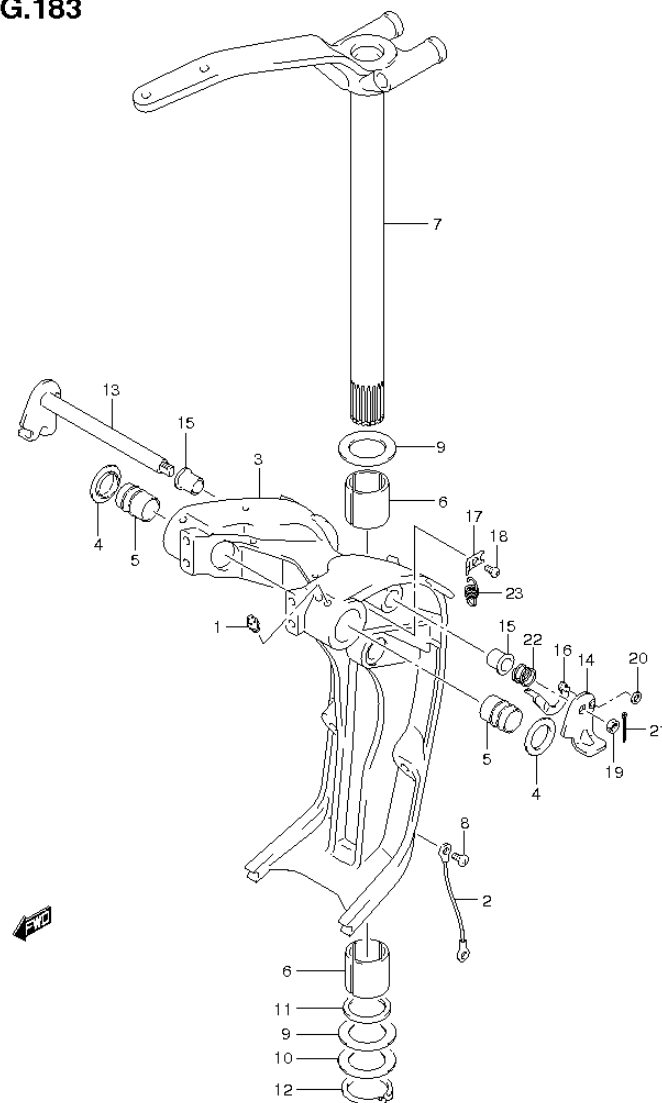


FIG.183 (2-J-4) SWIVEL BRACKET TRANSOM(X,XX) (DF250Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	22511-99011	NIPPLE, GREASE SWIVEL BRKT	4	
2	36894-87D00	LEAD (SWIVEL TO MOUNT BRKT)	1	
3	43111-93J23-0EP	BRACKET, SWIVEL (BLACK)	1	
4	43114-93J00	WASHER, SWIVEL TO CLAMP BRKT	2	
5	43211-93J00	BUSH, CLAMP SHAFT SWIVEL	2	
6	43711-97E00	BUSH, STEERING	2	
7	43750-93J02-0EP	BRACKET, STEERING (BLACK)	1	
8	09125-06063	SCREW (6X10)	1	
9	09160-39001	WASHER (39.5X64X1)	2	
10	09181-39001	SHIM (39.5X64X0.3)	AR	
11	09282-39001	OIL SEAL (39X51X5)	1	
12	09380-38003	CIRCLIP	1	
13	41220-93J11	LEVER, TILT LOCK	1	
14	41234-93J11	LEVER, TILT LOCK PORT	1	
15	41224-95E01	BUSH, TILT STOPPER ROD	2	
16	41230-96J00	LINK, TILT LOCK LEVER	1	
17	41233-95E10	BRACKET, TILT LOCK SPRING	1	
18	09125-06063	SCREW (6X10)	1	
19	09140-10032	NUT	1	
20	09160-06082	WASHER (6.5X13X1.0)	1	
21	09204-01006	PIN	1	
22	09440-19028	SPRING	1	
23	09443-10043	SPRING	1	

FIG.184

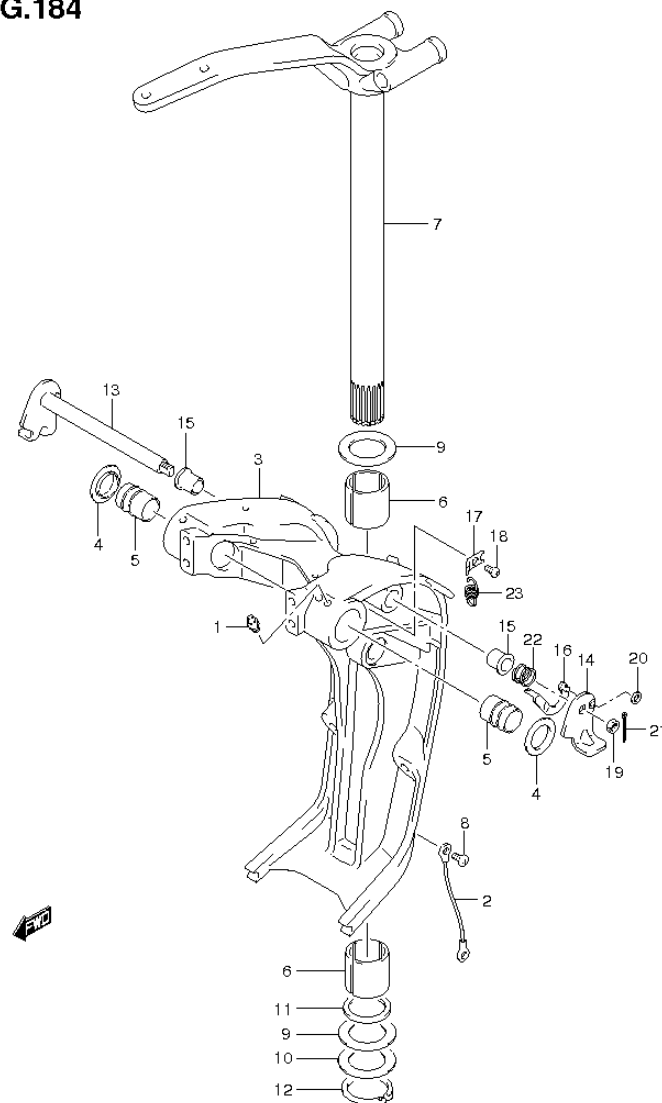


FIG.184 (2-J-5) SWIVEL BRACKET TRANSOM(X,XX) (DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	22511-99011	NIPPLE, GREASE SWIVEL BRKT	4	
2	36894-87D00	LEAD (SWIVEL TO MOUNT BRKT)	1	
3	43111-93J23-0EP	BRACKET, SWIVEL (BLACK)	1	
4	43114-93J00	WASHER, SWIVEL TO CLAMP BRKT	2	
5	43211-93J00	BUSH, CLAMP SHAFT SWIVEL	2	
6	43711-97E00	BUSH, STEERING	2	
7	43750-93J02-0EP	BRACKET, STEERING (BLACK)	1	
8	09125-06063	SCREW (6X10)	1	
9	09160-39001	WASHER (39.5X64X1)	2	
10	09181-39001	SHIM (39.5X64X0.3)	AR	
11	09282-39001	OIL SEAL (39X51X5)	1	
12	09380-38003	CIRCLIP	1	
13	41220-93J11	LEVER, TILT LOCK	1	
14	41234-93J11	LEVER, TILT LOCK PORT	1	
15	41224-95E01	BUSH, TILT STOPPER ROD	2	
16	41230-96J00	LINK, TILT LOCK LEVER	1	
17	41233-95E10	BRACKET, TILT LOCK SPRING	1	
18	09125-06063	SCREW (6X10)	1	
19	09140-10032	NUT	1	
20	09160-06082	WASHER (6.5X13X1.0)	1	
21	09204-01006	PIN	1	
22	09440-19028	SPRING	1	
23	09443-10043	SPRING	1	

FIG.185

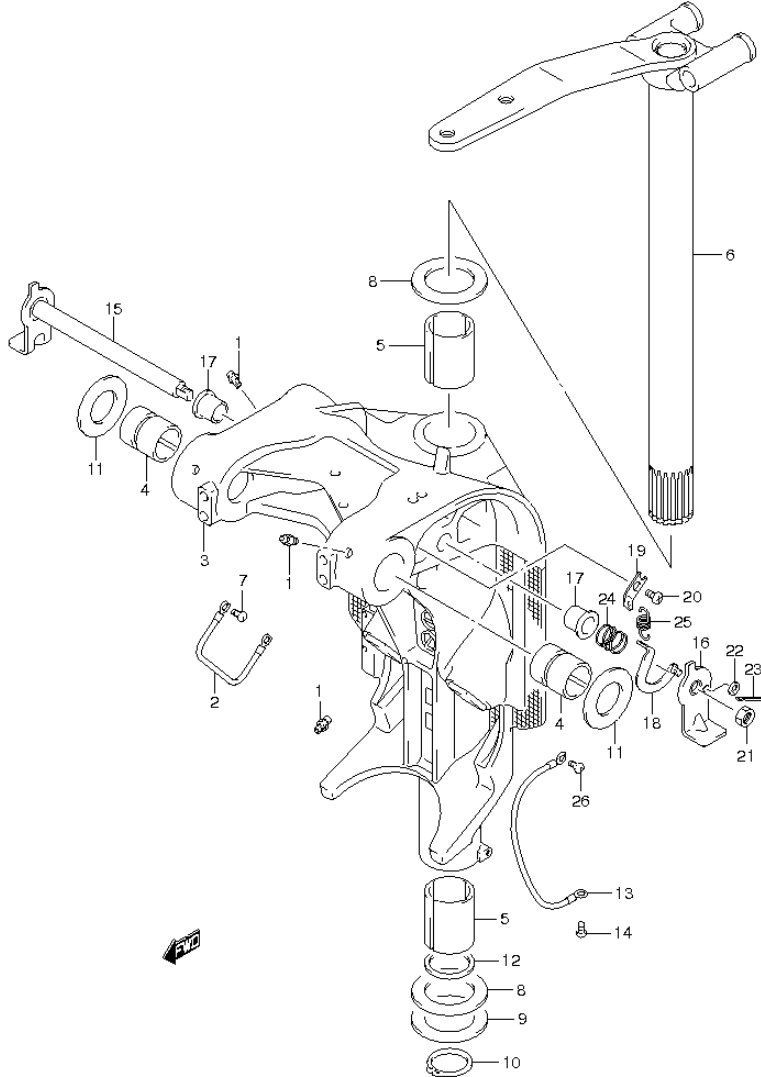


FIG.185 (2-J-6) SWIVEL BRACKET TRANSOM(L) (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	22511-99011	NIPPLE, GREASE	4	
2	36894-87D00	LEAD (SWIVEL TO CLAMP)	1	
3	43111-96J20-0EP	BRACKET, SWIVEL (L) (BLACK)	1	
4	43211-93J00	BUSH, CLAMP SHAFT SWIVEL	2	
5	43711-97E00	BUSH, STEERING	2	
6	43750-96J02-0EP	BRACKET, STEERING (L)(BLACK)	1	
7	09125-06063	SCREW (6X10)	2	
8	09160-39001	WASHER (39.5X64X1)	2	
9	09181-39001	SHIM (39.5X64X0.3)	4	
10	09380-38003	CIRCLIP	1	
11	09169-28003	WASHER	2	
12	09282-39001	OIL SEAL (39X51X5)	1	
13	36895-87D10	LEAD (SWIVEL TO HSG)	1	
14	09125-06063	SCREW (6X10)	1	
15	41220-96J10	LEVER, TILT LOCK	1	
16	41234-96J10	LEVER, TILT LOCK PORT	1	
17	41224-95E01	BUSH, TILT STOPPER ROD	2	
18	41230-96J00	LINK, TILT LOCK LEVER	1	
19	41233-95E10	BRACKET, TILT LOCK SPRING	1	
20	09125-06063	SCREW (6X10)	1	
21	09140-10032	NUT	1	
22	09160-06082	WASHER (6.5X13X1.0)	1	
23	09204-01006	PIN	1	
24	09440-19028	SPRING	1	
25	09443-10043	SPRING	1	
26	09125-06063	SCREW (6X10)	1	

FIG.186

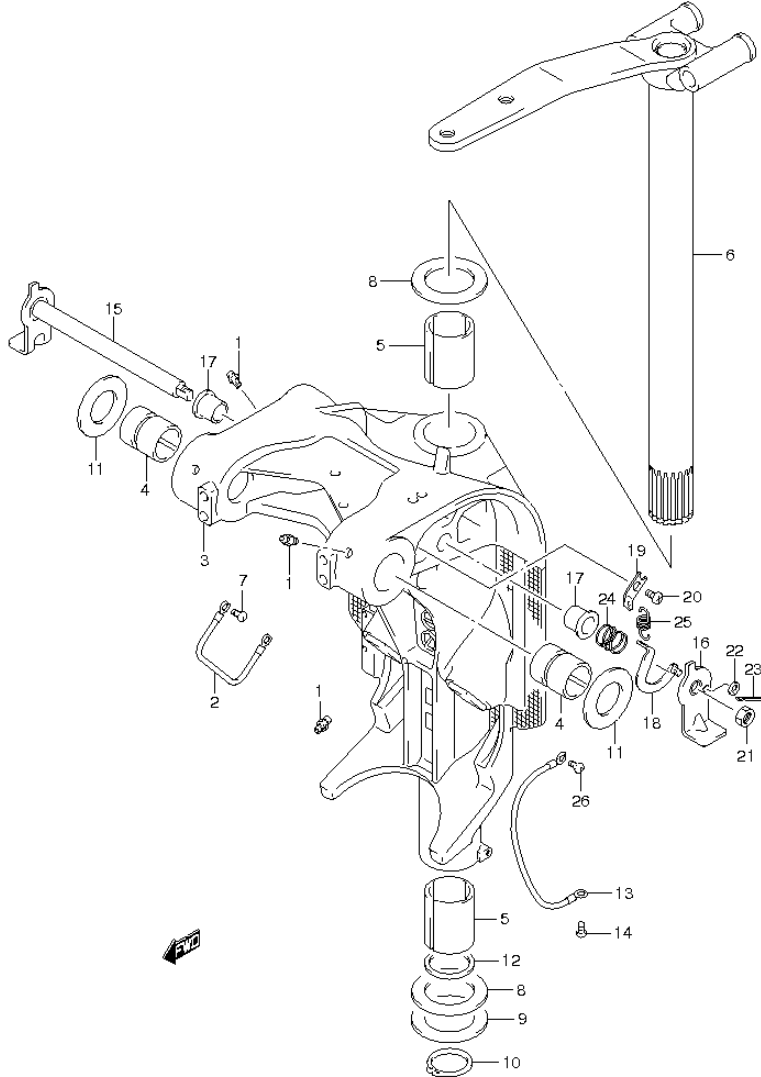


FIG.186 (2-J-7) SWIVEL BRACKET TRANSOM(L) (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	22511-99011	NIPPLE, GREASE	4	
2	36894-87D00	LEAD (SWIVEL TO CLAMP)	1	
3	43111-96J20-0EP	BRACKET, SWIVEL (L) (BLACK)	1	
4	43211-93J00	BUSH, CLAMP SHAFT SWIVEL	2	
5	43711-97E00	BUSH, STEERING	2	
6	43750-96J02-0EP	BRACKET, STEERING (L)(BLACK)	1	
7	09125-06063	SCREW (6X10)	2	
8	09160-39001	WASHER (39.5X64X1)	2	
9	09181-39001	SHIM (39.5X64X0.3)	4	
10	09380-38003	CIRCLIP	1	
11	09169-28003	WASHER	2	
12	09282-39001	OIL SEAL (39X51X5)	1	
13	36895-87D10	LEAD (SWIVEL TO HSG)	1	
14	09125-06063	SCREW (6X10)	1	
15	41220-96J10	LEVER, TILT LOCK	1	
16	41234-96J10	LEVER, TILT LOCK PORT	1	
17	41224-95E01	BUSH, TILT STOPPER ROD	2	
18	41230-96J00	LINK, TILT LOCK LEVER	1	
19	41233-95E10	BRACKET, TILT LOCK SPRING	1	
20	09125-06063	SCREW (6X10)	1	
21	09140-10032	NUT	1	
22	09160-06082	WASHER (6.5X13X1.0)	1	
23	09204-01006	PIN	1	
24	09440-19028	SPRING	1	
25	09443-10043	SPRING	1	
26	09125-06063	SCREW (6X10)	1	

FIG.187

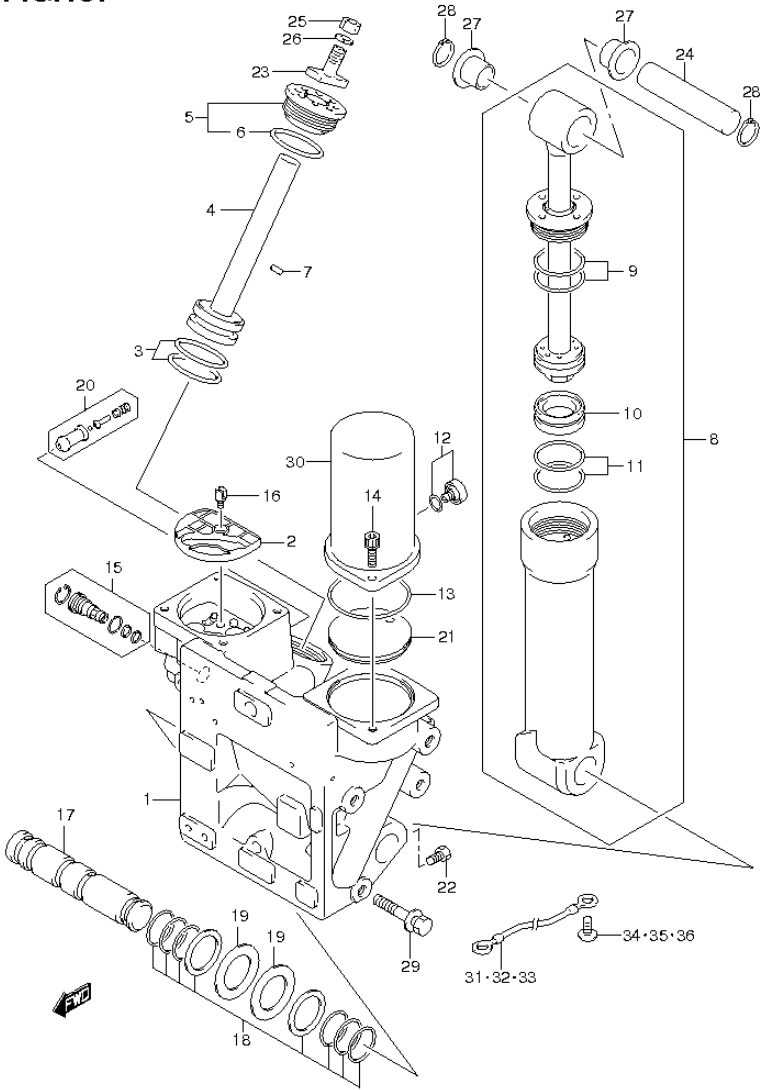


FIG.187 (2-J-8) TRIM CYLINDER TRANSOM(X,XX) (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48500-93J04	MANIFOLD ASSY	1	
2	48582-95E01	·FILTER	1	
3	48605-93J00	·O RING SET	2	
4	48610-93J01	·PISTON / RAM	2	
5	48630-98J01	·ROD GUIDE	2	
6	48633-93J00	··O RING	2	
7	48691-93J00	·CHECK VALVE	1	
8	48400-93J05	CYLINDER ASSY	1	
9	48405-93J00	·O RING SET	1	
10	48650-93J00	·PISTON, FREE	1	
11	48627-93J00	·O RING SET	1	
12	48572-87J10	PLUG	1	
13	48585-95E00	O RING	1	
14	48862-87J10	BOLT, RESERVOIR	2	
15	48864-93J00	MANUAL VALVE	1	
16	48583-95E00	JOINT, DRIVE	1	
17	48121-93J12	SHAFT	1	
18	48125-93J00	O RING SET	1	
19	48126-93J00	WASHER, TILT CYL TO MANIF	2	
20	48320-93J00	VALVE SET, UP BLOW	1	
21	48573-93J00	COVER	1	
22	48128-93J10	BOLT	1	
23	48311-96J00	PAD, TRIM CYL RAM	2	
24	48321-93J00	SHAFT, TILT CYL UPPER	1	
25	29141-93J20	NUT, TRIM CYL RAM	2	
26	09162-10005	LOCK WASHER (10.2X18.4X2.5)	2	
27	09306-24001	BUSH	2	
28	09380-21002	CIRCLIP	2	
29	09116-10175	BOLT (10X50)	8	
30	48571-93J00	RESERVOIR TANK	1	
31	36894-87D00	LEAD, PTT TO ANODE	1	
32	36895-87D01	LEAD, PTT TO ANODE	1	
33	36895-87D01	LEAD, PTT TO ANODE	1	
34	09125-06063	SCREW (6X10)	1	

FIG.187

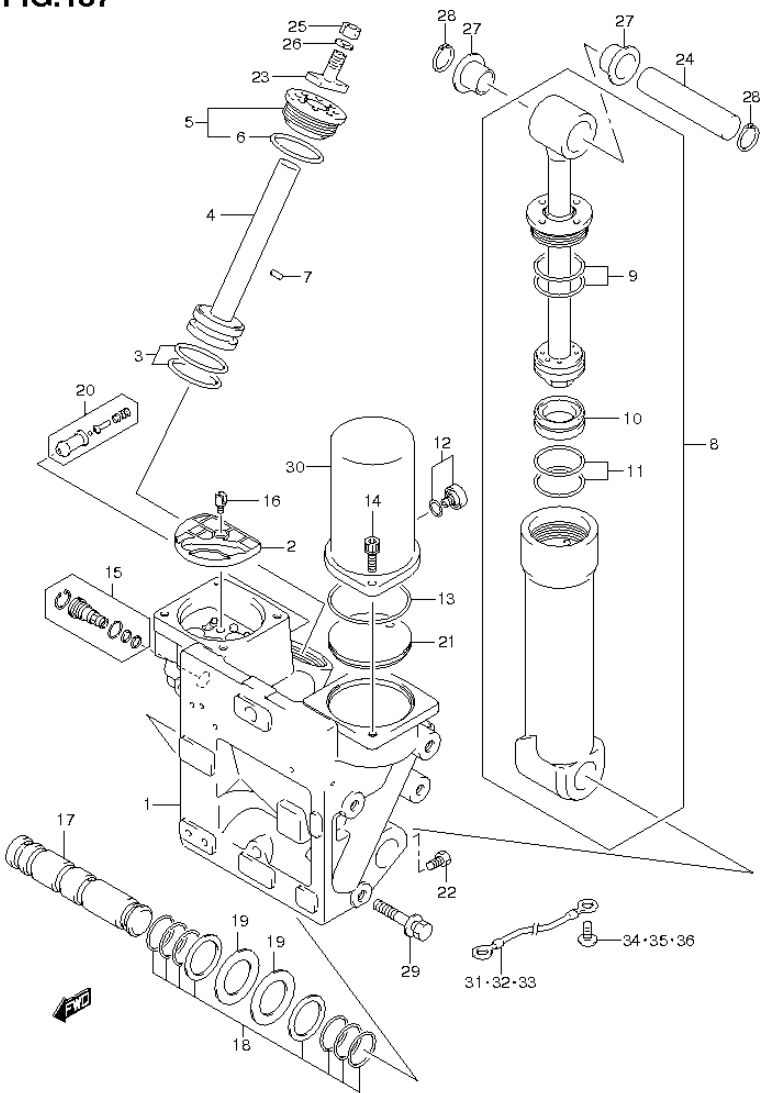


FIG.187 (2-J-9) TRIM CYLINDER TRANSOM(X.XX) (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	09125-06063	SCREW (6X10)	1	
36	09125-06063	SCREW (6X10)	1	

FIG.188

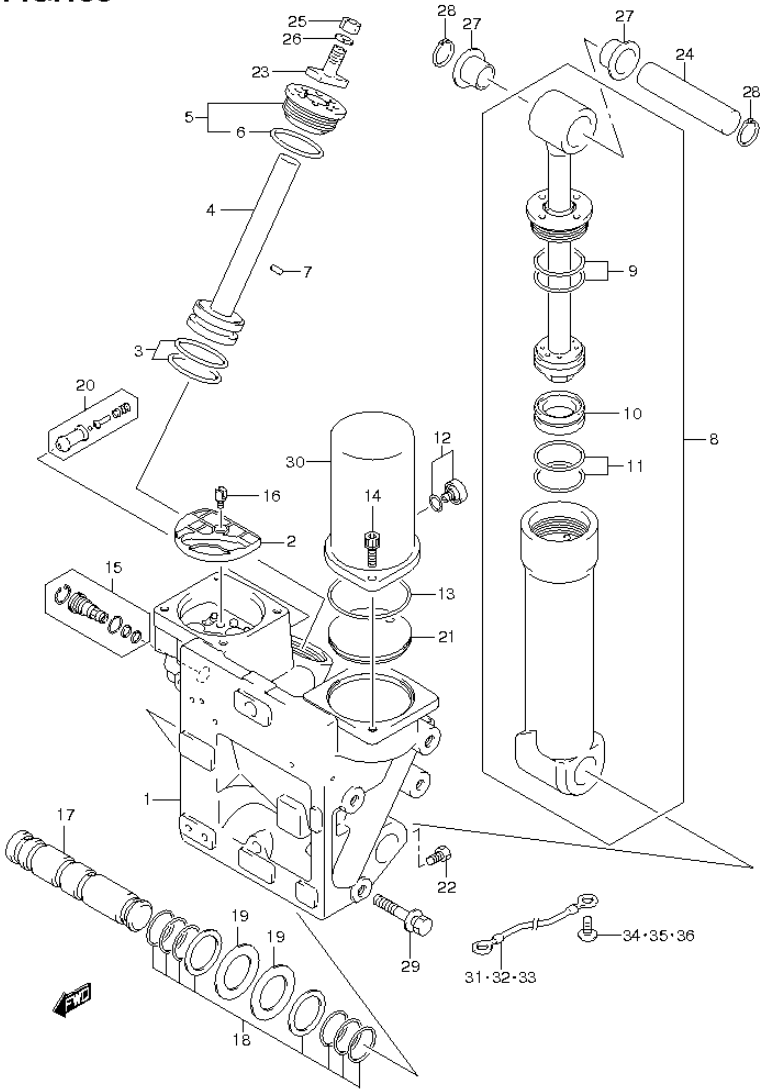


FIG.188 (2-J-10) TRIM CYLINDER TRANSOM(X) (DF200T F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48500-93J04	MANIFOLD ASSY	1	
2	48582-95E01	·FILTER	1	
3	48605-93J00	·O RING SET	2	
4	48610-93J01	·PISTON / RAM	2	
5	48630-98J01	·ROD GUIDE	2	
6	48633-93J00	··O RING	2	
7	48691-93J00	·CHECK VALVE	1	
8	48400-93J05	CYLINDER ASSY	1	
9	48405-93J00	·O RING SET	1	
10	48650-93J00	·PISTON, FREE	1	
11	48627-93J00	·O RING SET	1	
12	48572-87J10	PLUG	1	
13	48585-95E00	O RING	1	
14	48862-87J10	BOLT, RESERVOIR	2	
15	48864-93J00	MANUAL VALVE	1	
16	48583-95E00	JOINT, DRIVE	1	
17	48121-93J12	SHAFT	1	
18	48125-93J00	O RING SET	1	
19	48126-93J00	WASHER, TILT CYL TO MANIF	2	
20	48320-93J00	VALVE SET, UP BLOW	1	
21	48573-93J00	COVER	1	
22	48128-93J10	BOLT	1	
23	48311-96J00	PAD, TRIM CYL RAM	2	
24	48321-93J00	SHAFT, TILT CYL UPPER	1	
25	29141-93J20	NUT, TRIM CYL RAM	2	
26	09162-10005	LOCK WASHER (10.2X18.4X2.5)	2	
27	09306-24001	BUSH	2	
28	09380-21002	CIRCLIP	2	
29	09116-10175	BOLT (10X50)	8	
30	48571-93J00	RESERVOIR TANK	1	
31	36894-87D00	LEAD, PTT TO ANODE	1	
32	36895-87D01	LEAD, PTT TO ANODE	1	
33	36895-87D01	LEAD, PTT TO ANODE	1	
34	09125-06063	SCREW (6X10)	1	

FIG.188

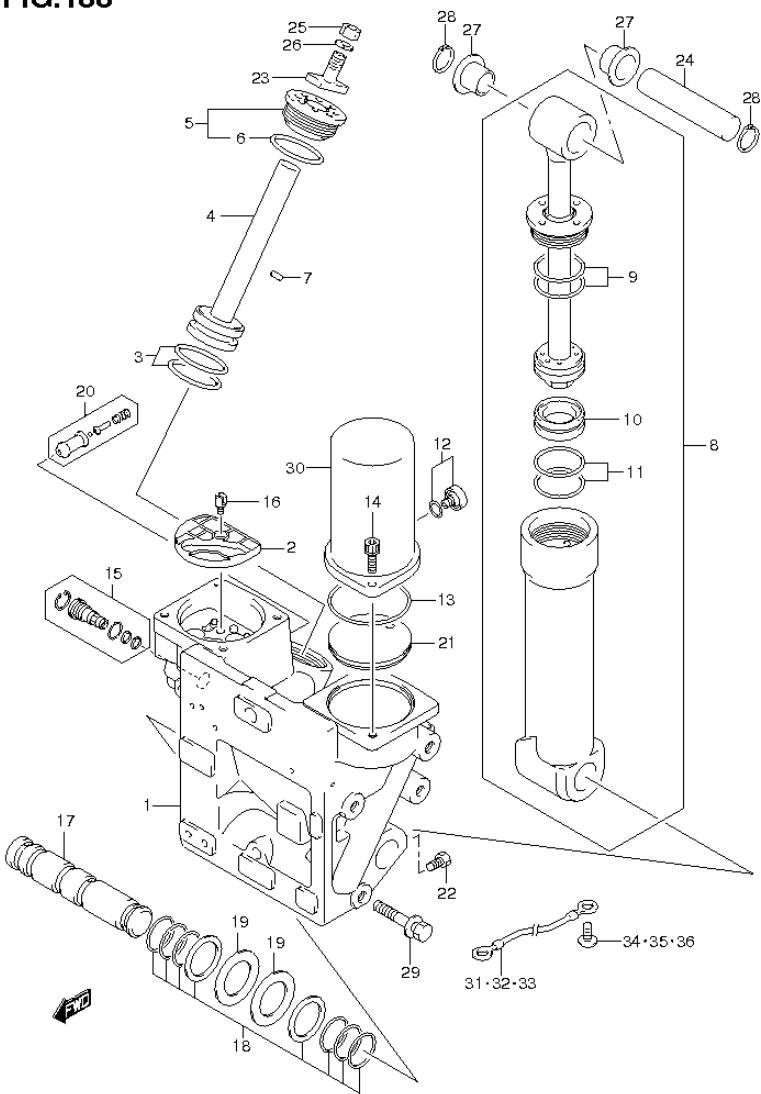


FIG.188 (2-J-11) TRIM CYLINDER TRANSOM(X) (DF200T F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	09125-06063	SCREW (6X10)	1	
36	09125-06063	SCREW (6X10)	1	

FIG.189

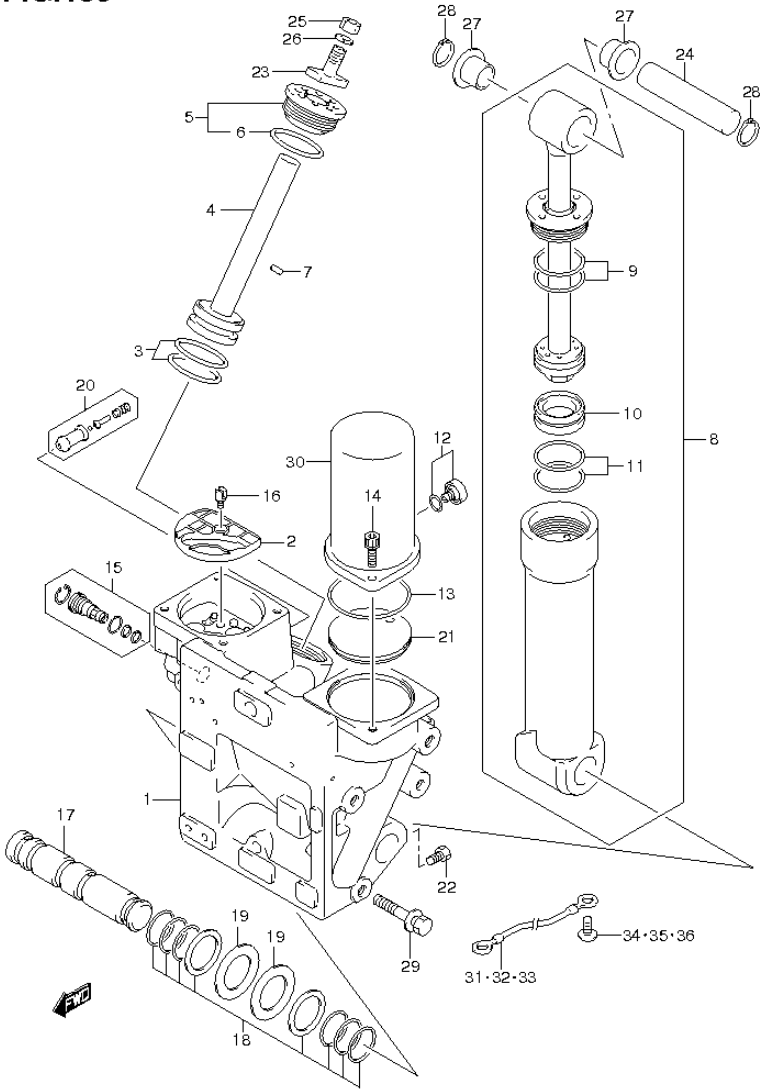


FIG.189 (2-J-12) TRIM CYLINDER TRANSOM(X, XX) (DF2007 E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48500-93J04	MANIFOLD ASSY	1	
2	48582-95E01	·FILTER	1	
3	48605-93J00	·O RING SET	2	
4	48610-93J01	·PISTON / RAM	2	
5	48630-98J01	·ROD GUIDE	2	
6	48633-93J00	·O RING	2	
7	48691-93J00	·CHECK VALVE	1	
8	48400-93J05	CYLINDER ASSY	1	
9	48405-93J00	·O RING SET	1	
10	48650-93J00	·PISTON, FREE	1	
11	48627-93J00	·O RING SET	1	
12	48572-87J10	PLUG	1	
13	48585-95E00	O RING	1	
14	48862-87J10	BOLT, RESERVOIR	2	
15	48864-93J00	MANUAL VALVE	1	
16	48583-95E00	JOINT, DRIVE	1	
17	48121-93J12	SHAFT	1	
18	48125-93J00	O RING SET	1	
19	48126-93J00	WASHER, TILT CYL TO MANIF	2	
20	48320-93J00	VALVE SET, UP BLOW	1	
21	48573-93J00	COVER	1	
22	48128-93J10	BOLT	1	
23	48311-96J00	PAD, TRIM CYL RAM	2	
24	48321-93J00	SHAFT, TILT CYL UPPER	1	
25	29141-93J20	NUT, TRIM CYL RAM	2	
26	09162-10005	LOCK WASHER (10.2X18.4X2.5)	2	
27	09306-24001	BUSH	2	
28	09380-21002	CIRCLIP	2	
29	09116-10175	BOLT (10X50)	8	
30	48571-93J00	RESERVOIR TANK	1	
31	36894-87D00	LEAD, PTT TO ANODE	1	
32	36895-87D01	LEAD, PTT TO ANODE	1	
33	36895-87D01	LEAD, PTT TO ANODE	1	
34	09125-06063	SCREW (6X10)	1	

FIG.189

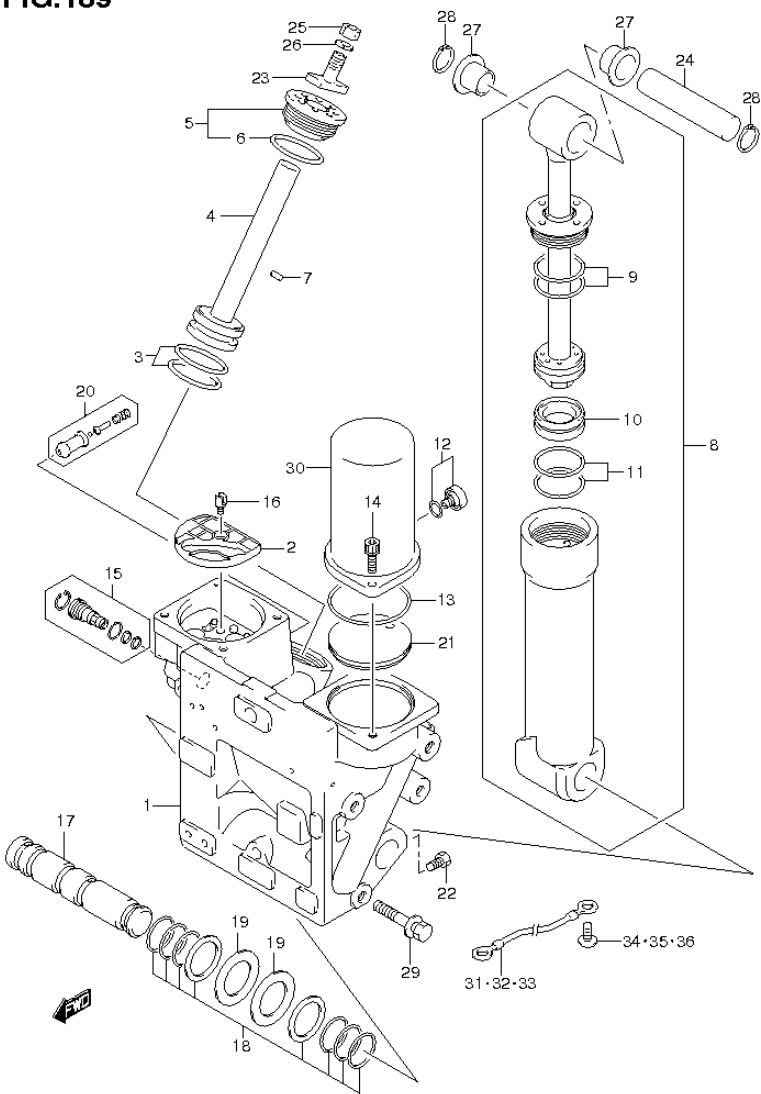


FIG.189 (2-J-13) TRIM CYLINDER TRANSOM(X.XX) (DF200Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	09125-06063	SCREW (6X10)	1	
36	09125-06063	SCREW (6X10)	1	

FIG.190

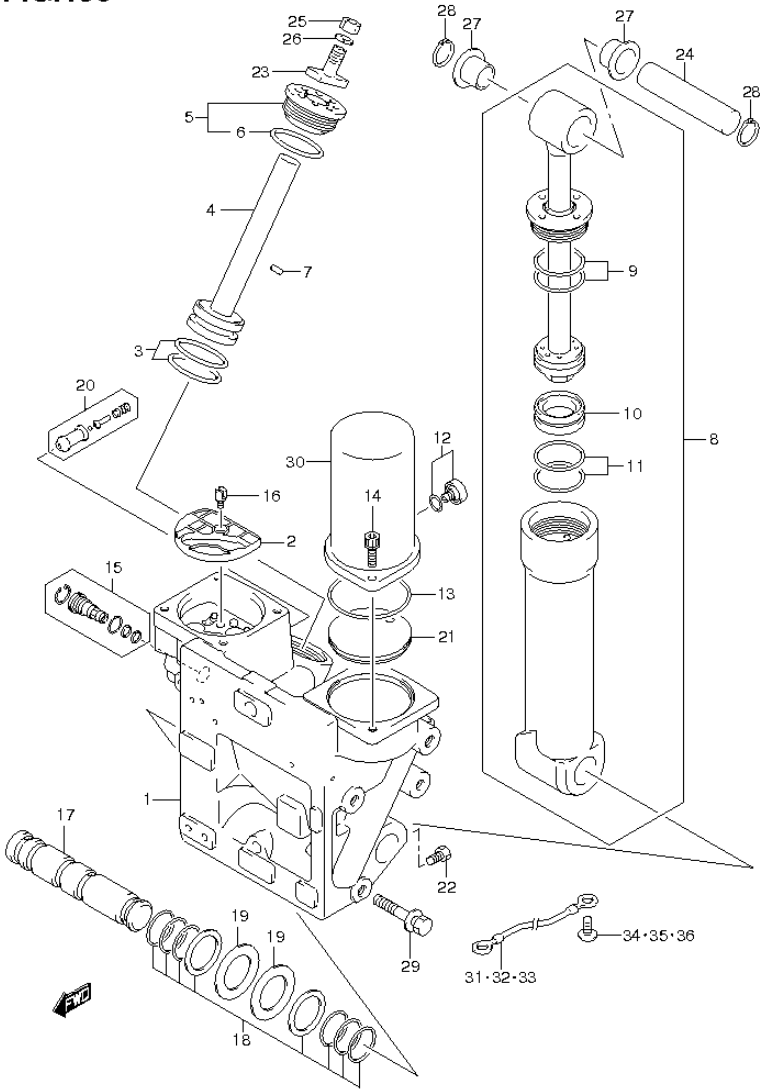


FIG.190 (2-J-14) TRIM CYLINDER TRANSOM(X) (DF200Z F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48500-93J04	MANIFOLD ASSY	1	
2	48582-95E01	·FILTER	1	
3	48605-93J00	·O RING SET	2	
4	48610-93J01	·PISTON / RAM	2	
5	48630-98J01	·ROD GUIDE	2	
6	48633-93J00	·O RING	2	
7	48691-93J00	·CHECK VALVE	1	
8	48400-93J05	CYLINDER ASSY	1	
9	48405-93J00	·O RING SET	1	
10	48650-93J00	·PISTON, FREE	1	
11	48627-93J00	·O RING SET	1	
12	48572-87J10	PLUG	1	
13	48585-95E00	O RING	1	
14	48862-87J10	BOLT, RESERVOIR	2	
15	48864-93J00	MANUAL VALVE	1	
16	48583-95E00	JOINT, DRIVE	1	
17	48121-93J12	SHAFT	1	
18	48125-93J00	O RING SET	1	
19	48126-93J00	WASHER, TILT CYL TO MANIF	2	
20	48320-93J00	VALVE SET, UP BLOW	1	
21	48573-93J00	COVER	1	
22	48128-93J10	BOLT	1	
23	48311-96J00	PAD, TRIM CYL RAM	2	
24	48321-93J00	SHAFT, TILT CYL UPPER	1	
25	29141-93J20	NUT, TRIM CYL RAM	2	
26	09162-10005	LOCK WASHER (10.2X18.4X2.5)	2	
27	09306-24001	BUSH	2	
28	09380-21002	CIRCLIP	2	
29	09116-10175	BOLT (10X50)	8	
30	48571-93J00	RESERVOIR TANK	1	
31	36894-87D00	LEAD, PTT TO ANODE	1	
32	36895-87D01	LEAD, PTT TO ANODE	1	
33	36895-87D01	LEAD, PTT TO ANODE	1	
34	09125-06063	SCREW (6X10)	1	

FIG.190

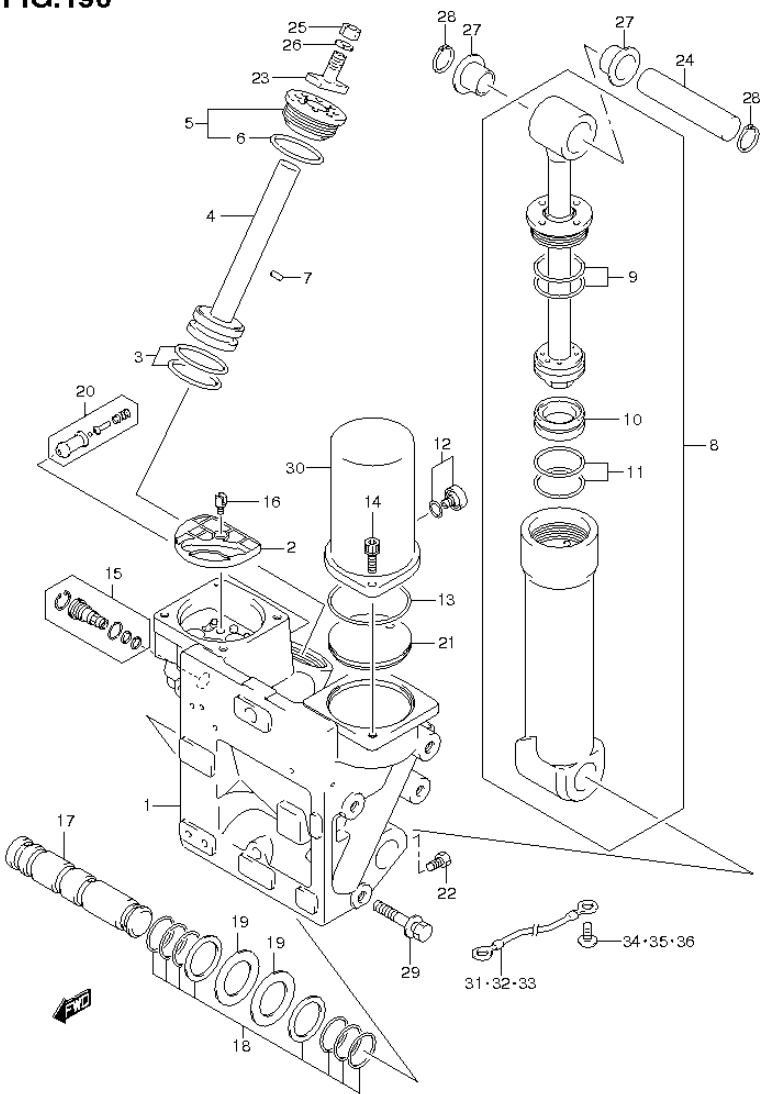


FIG.190 (2-J-15) TRIM CYLINDER TRANSOM(X) (DF200Z F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	09125-06063	SCREW (6X10)	1	
36	09125-06063	SCREW (6X10)	1	

FIG.191

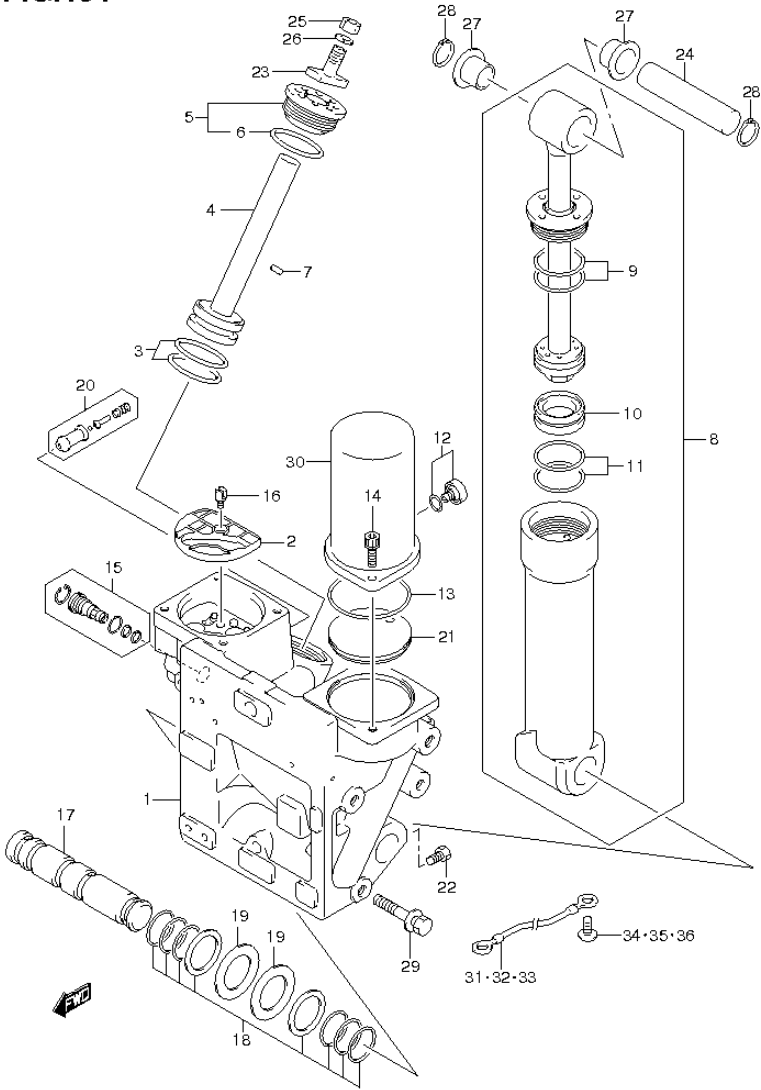


FIG. 191 (2-K-2) TRIM CYLINDER TRANSOM(X, XX) (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48500-93J04	MANIFOLD ASSY	1	
2	48582-95E01	·FILTER	1	
3	48605-93J00	·O RING SET	2	
4	48610-93J01	·PISTON / RAM	2	
5	48630-98J01	·ROD GUIDE	2	
6	48633-93J00	··O RING	2	
7	48691-93J00	·CHECK VALVE	1	
8	48400-93J05	CYLINDER ASSY	1	
9	48405-93J00	·O RING SET	1	
10	48650-93J00	·PISTON, FREE	1	
11	48627-93J00	·O RING SET	1	
12	48572-87J10	PLUG	1	
13	48585-95E00	O RING	1	
14	48862-87J10	BOLT, RESERVOIR	2	
15	48864-93J00	MANUAL VALVE	1	
16	48583-95E00	JOINT, DRIVE	1	
17	48121-93J12	SHAFT	1	
18	48125-93J00	O RING SET	1	
19	48126-93J00	WASHER, TILT CYL TO MANIF	2	
20	48320-93J00	VALVE SET, UP BLOW	1	
21	48573-93J00	COVER	1	
22	48128-93J10	BOLT	1	
23	48311-96J00	PAD, TRIM CYL RAM	2	
24	48321-93J00	SHAFT, TILT CYL UPPER	1	
25	29141-93J20	NUT, TRIM CYL RAM	2	
26	09162-10005	LOCK WASHER (10.2X18.4X2.5)	2	
27	09306-24001	BUSH	2	
28	09380-21002	CIRCLIP	2	
29	09116-10175	BOLT (10X50)	8	
30	48571-93J00	RESERVOIR TANK	1	
31	36894-87D00	LEAD, PTT TO ANODE	1	
32	36895-87D01	LEAD, PTT TO ANODE	1	
33	36895-87D01	LEAD, PTT TO ANODE	1	
34	09125-06063	SCREW (6X10)	1	

Exploded view diagram of a mechanical assembly, likely a pump or motor, showing various components labeled with numbers 1 through 36. The diagram includes a main housing (1), a central shaft assembly (4, 14, 21), a piston rod (17), and various seals, bearings, and fasteners. A detailed view of the piston rod assembly is shown on the right, and a detailed view of the seal assembly is shown at the bottom left.

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	09125-06063	SCREW (6X10)	1	
36	09125-06063	SCREW (6X10)	1	

FIG.192

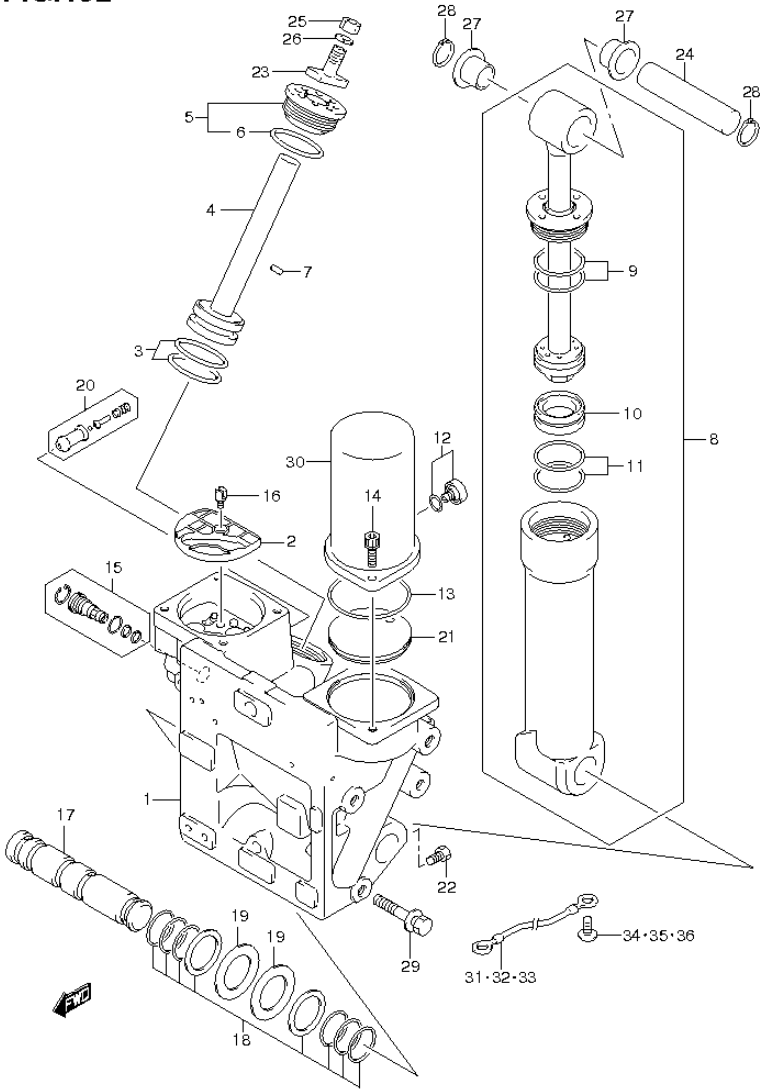


FIG.192 (2-K-4) TRIM CYLINDER TRANSOM(X,XX) (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48500-93J04	MANIFOLD ASSY	1	
2	48582-95E01	·FILTER	1	
3	48605-93J00	·O RING SET	2	
4	48610-93J01	·PISTON / RAM	2	
5	48630-98J01	·ROD GUIDE	2	
6	48633-93J00	··O RING	2	
7	48691-93J00	·CHECK VALVE	1	
8	48400-93J05	CYLINDER ASSY	1	
9	48405-93J00	·O RING SET	1	
10	48650-93J00	·PISTON, FREE	1	
11	48627-93J00	·O RING SET	1	
12	48572-87J10	PLUG	1	
13	48585-95E00	O RING	1	
14	48862-87J10	BOLT, RESERVOIR	2	
15	48864-93J00	MANUAL VALVE	1	
16	48583-95E00	JOINT, DRIVE	1	
17	48121-93J12	SHAFT	1	
18	48125-93J00	O RING SET	1	
19	48126-93J00	WASHER, TILT CYL TO MANIF	2	
20	48320-93J00	VALVE SET, UP BLOW	1	
21	48573-93J00	COVER	1	
22	48128-93J10	BOLT	1	
23	48311-96J00	PAD, TRIM CYL RAM	2	
24	48321-93J00	SHAFT, TILT CYL UPPER	1	
25	29141-93J20	NUT, TRIM CYL RAM	2	
26	09162-10005	LOCK WASHER (10.2X18.4X2.5)	2	
27	09306-24001	BUSH	2	
28	09380-21002	CIRCLIP	2	
29	09116-10175	BOLT (10X50)	8	
30	48571-93J00	RESERVOIR TANK	1	
31	36894-87D00	LEAD, PTT TO ANODE	1	
32	36895-87D01	LEAD, PTT TO ANODE	1	
33	36895-87D01	LEAD, PTT TO ANODE	1	
34	09125-06063	SCREW (6X10)	1	

Exploded view diagram of a mechanical assembly, likely a pump or motor, showing various components labeled with numbers 1 through 36. The diagram includes a main housing (1), a central shaft assembly (4, 14, 13, 21), a piston rod (17), and various seals, bearings, and fasteners. A detailed view of the piston rod assembly is shown on the right, and a detailed view of the seal assembly is shown at the bottom left.

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	09125-06063	SCREW (6X10)	1	
36	09125-06063	SCREW (6X10)	1	

FIG.193

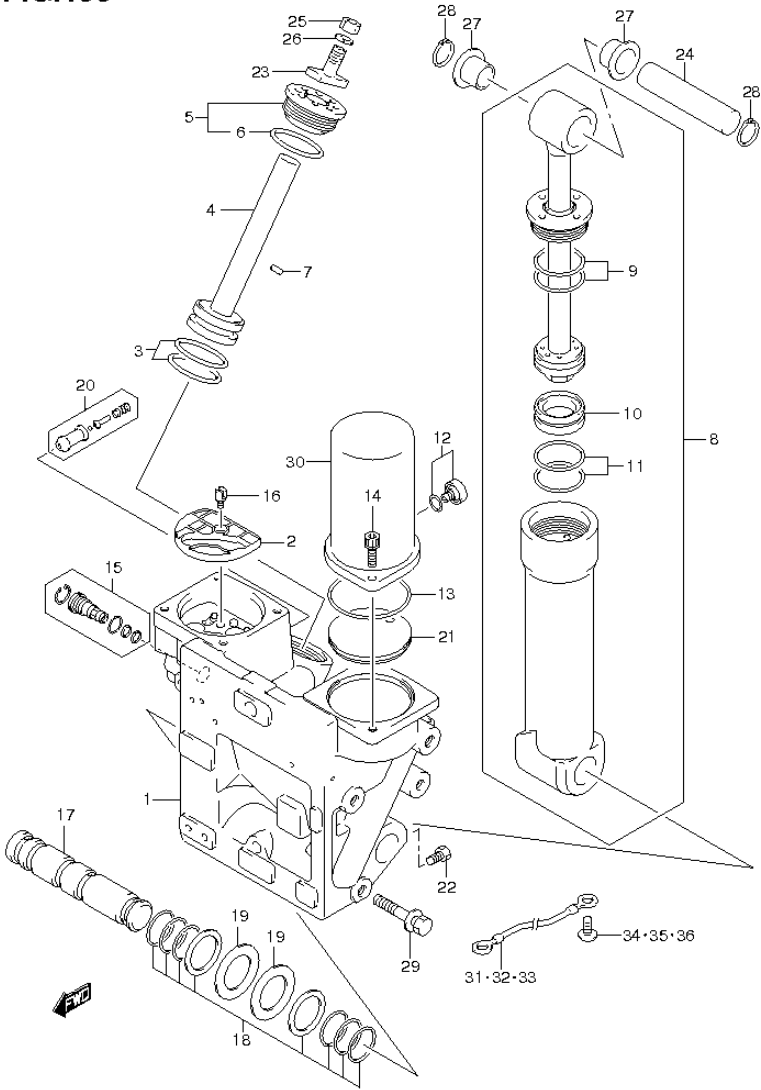


FIG. 193 (2-K-6) TRIM CYLINDER TRANSOM(X, XX) (DF2257 E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48500-93J04	MANIFOLD ASSY	1	
2	48582-95E01	·FILTER	1	
3	48605-93J00	·O RING SET	2	
4	48610-93J01	·PISTON / RAM	2	
5	48630-98J01	·ROD GUIDE	2	
6	48633-93J00	··O RING	2	
7	48691-93J00	·CHECK VALVE	1	
8	48400-93J05	CYLINDER ASSY	1	
9	48405-93J00	·O RING SET	1	
10	48650-93J00	·PISTON, FREE	1	
11	48627-93J00	·O RING SET	1	
12	48572-87J10	PLUG	1	
13	48585-95E00	O RING	1	
14	48862-87J10	BOLT, RESERVOIR	2	
15	48864-93J00	MANUAL VALVE	1	
16	48583-95E00	JOINT, DRIVE	1	
17	48121-93J12	SHAFT	1	
18	48125-93J00	O RING SET	1	
19	48126-93J00	WASHER, TILT CYL TO MANIF	2	
20	48320-93J00	VALVE SET, UP BLOW	1	
21	48573-93J00	COVER	1	
22	48128-93J10	BOLT	1	
23	48311-96J00	PAD, TRIM CYL RAM	2	
24	48321-93J00	SHAFT, TILT CYL UPPER	1	
25	29141-93J20	NUT, TRIM CYL RAM	2	
26	09162-10005	LOCK WASHER (10.2X18.4X2.5)	2	
27	09306-24001	BUSH	2	
28	09380-21002	CIRCLIP	2	
29	09116-10175	BOLT (10X50)	8	
30	48571-93J00	RESERVOIR TANK	1	
31	36894-87D00	LEAD, PTT TO ANODE	1	
32	36895-87D01	LEAD, PTT TO ANODE	1	
33	36895-87D01	LEAD, PTT TO ANODE	1	
34	09125-06063	SCREW (6X10)	1	

FIG.193

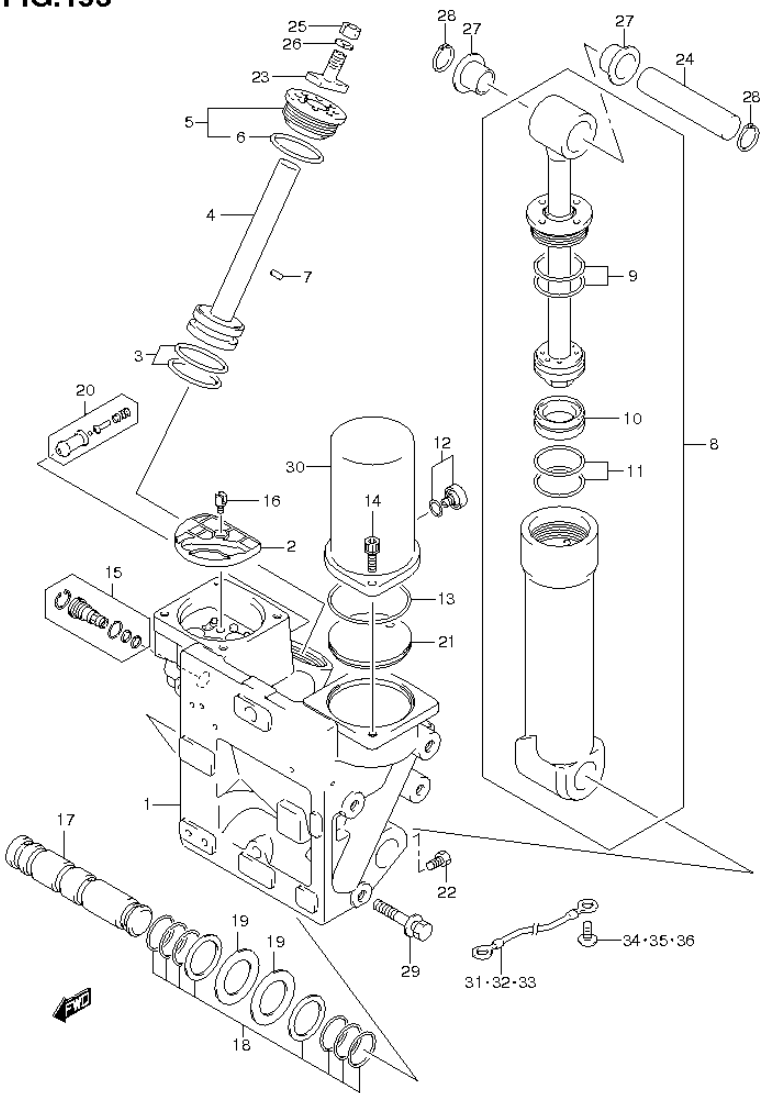


FIG.193 (2-K-7) TRIM CYLINDER TRANSOM(X.XX) (DF2257 E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	09125-06063	SCREW (6X10)	1	
36	09125-06063	SCREW (6X10)	1	

FIG.194

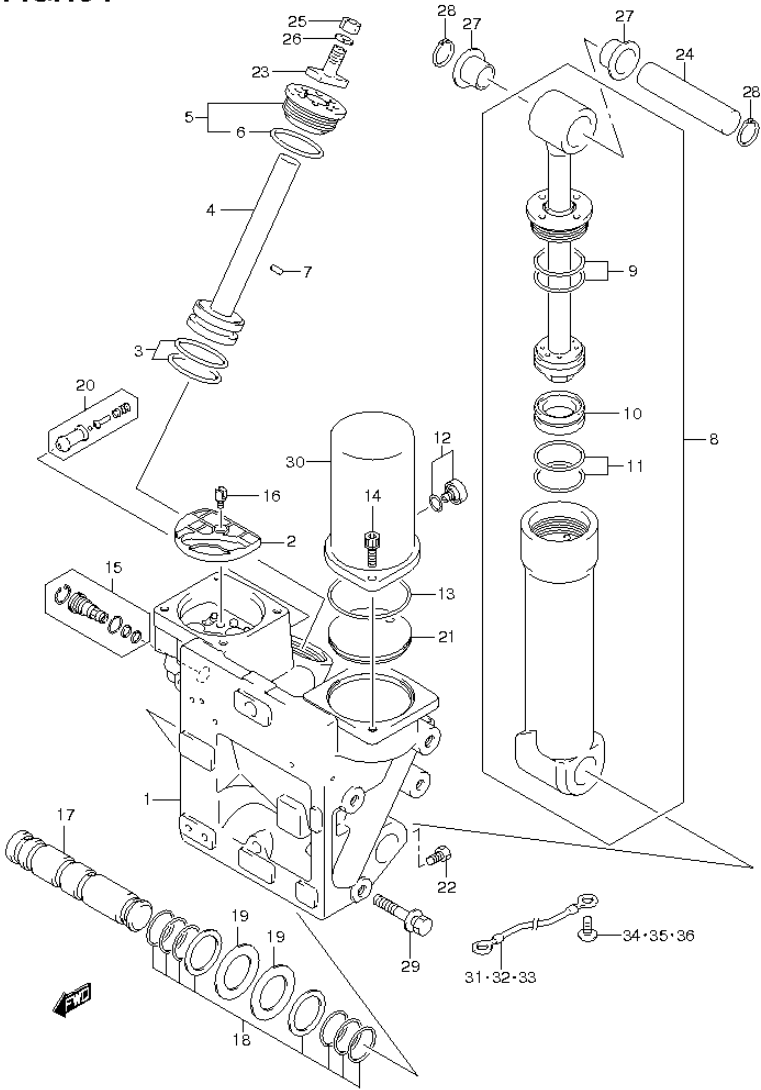


FIG.194 (2-K-8) TRIM CYLINDER TRANSOM(X,XX) (DF2257 E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48500-93J04	MANIFOLD ASSY	1	
2	48582-95E01	·FILTER	1	
3	48605-93J00	·O RING SET	2	
4	48610-93J01	·PISTON / RAM	2	
5	48630-98J01	·ROD GUIDE	2	
6	48633-93J00	··O RING	2	
7	48691-93J00	·CHECK VALVE	1	
8	48400-93J05	CYLINDER ASSY	1	
9	48405-93J00	·O RING SET	1	
10	48650-93J00	·PISTON, FREE	1	
11	48627-93J00	·O RING SET	1	
12	48572-87J10	PLUG	1	
13	48585-95E00	O RING	1	
14	48862-87J10	BOLT, RESERVOIR	2	
15	48864-93J00	MANUAL VALVE	1	
16	48583-95E00	JOINT, DRIVE	1	
17	48121-93J12	SHAFT	1	
18	48125-93J00	O RING SET	1	
19	48126-93J00	WASHER, TILT CYL TO MANIF	2	
20	48320-93J00	VALVE SET, UP BLOW	1	
21	48573-93J00	COVER	1	
22	48128-93J10	BOLT	1	
23	48311-96J00	PAD, TRIM CYL RAM	2	
24	48321-93J00	SHAFT, TILT CYL UPPER	1	
25	29141-93J20	NUT, TRIM CYL RAM	2	
26	09162-10005	LOCK WASHER (10.2X18.4X2.5)	2	
27	09306-24001	BUSH	2	
28	09380-21002	CIRCLIP	2	
29	09116-10175	BOLT (10X50)	8	
30	48571-93J00	RESERVOIR TANK	1	
31	36894-87D00	LEAD, PTT TO ANODE	1	
32	36895-87D01	LEAD, PTT TO ANODE	1	
33	36895-87D01	LEAD, PTT TO ANODE	1	
34	09125-06063	SCREW (6X10)	1	

FIG.194

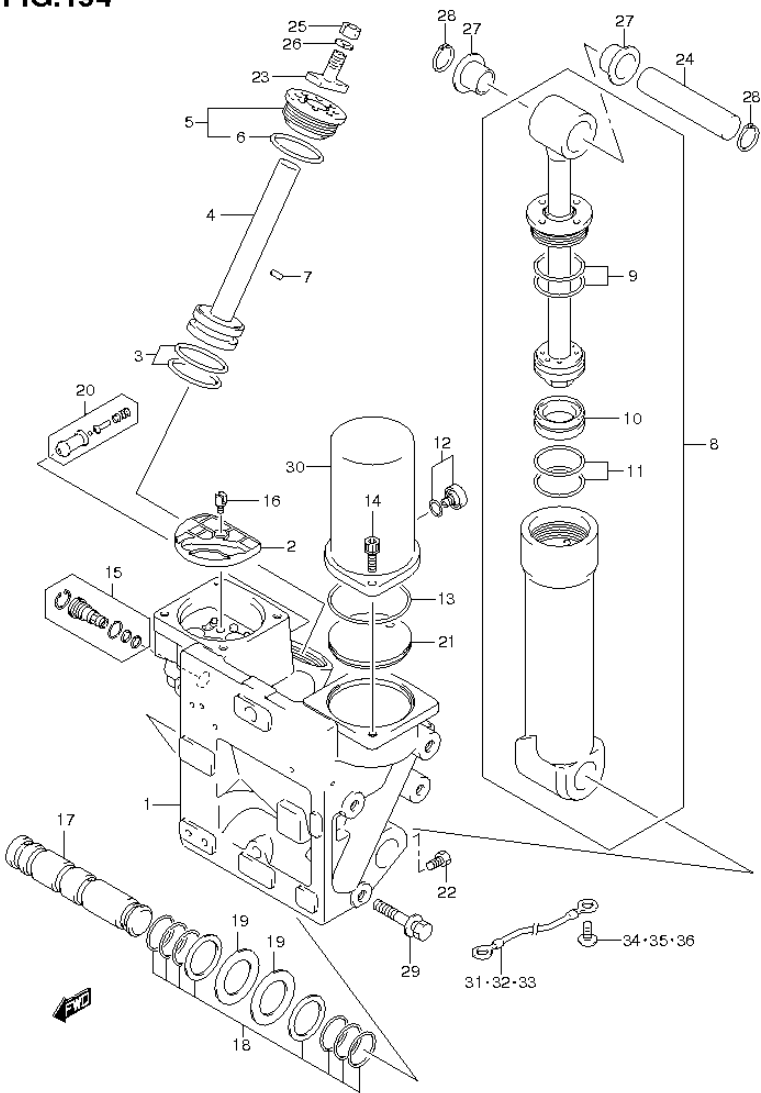


FIG.194 (2-K-9) TRIM CYLINDER TRANSOM(X.XX) (DF225Z F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	09125-06063	SCREW (6X10)	1	
36	09125-06063	SCREW (6X10)	1	

FIG.195

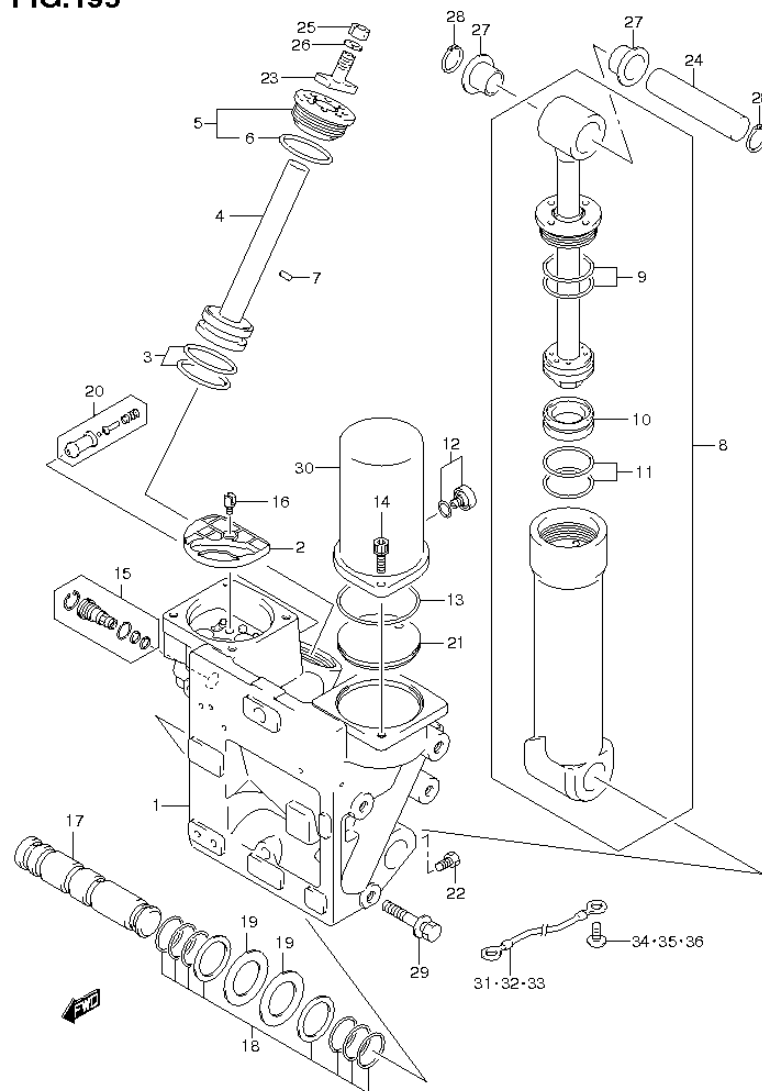


FIG.195 (2-K-10) TRIM CYLINDER TRANSOM(X, XX) (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48500-93J04	MANIFOLD ASSY	1	
2	48582-95E01	·FILTER	1	
3	48605-93J00	·O RING SET	2	
4	48610-93J01	·PISTON / RAM	2	
5	48630-98J01	·ROD GUIDE	2	
6	48633-93J00	·O RING	2	
7	48691-93J00	·CHECK VALVE	1	
8	48400-93J05	CYLINDER ASSY	1	
9	48405-93J00	·O RING SET	1	
10	48650-93J00	·PISTON, FREE	1	
11	48627-93J00	·O RING SET	1	
12	48572-87J10	PLUG	1	
13	48585-95E00	O RING	1	
14	48862-87J10	BOLT, RESERVOIR	2	
15	48864-93J00	MANUAL VALVE	1	
16	48583-95E00	JOINT, DRIVE	1	
17	48121-93J12	SHAFT	1	
18	48125-93J00	O RING SET	1	
19	48126-93J00	WASHER, TILT CYL TO MANIF	2	
20	48320-93J00	VALVE SET, UP BLOW	1	
21	48573-93J00	COVER	1	
22	48128-93J10	BOLT	1	
23	48311-96J00	PAD, TRIM CYL RAM	2	
24	48321-93J00	SHAFT, TILT CYL UPPER	1	
25	29141-93J20	NUT, TRIM CYL RAM	2	
26	09162-10005	LOCK WASHER (10.2X18.4X2.5)	2	
27	09306-24001	BUSH	2	
28	09380-21002	CIRCLIP	2	
29	09116-10175	BOLT (10X50)	8	
30	48571-93J00	RESERVOIR TANK	1	
31	36894-87D00	LEAD, PTT TO ANODE	1	
32	36895-87D01	LEAD, PTT TO ANODE	1	
33	36895-87D01	LEAD, PTT TO ANODE	1	
34	09125-06063	SCREW (6X10)	1	

FIG.195

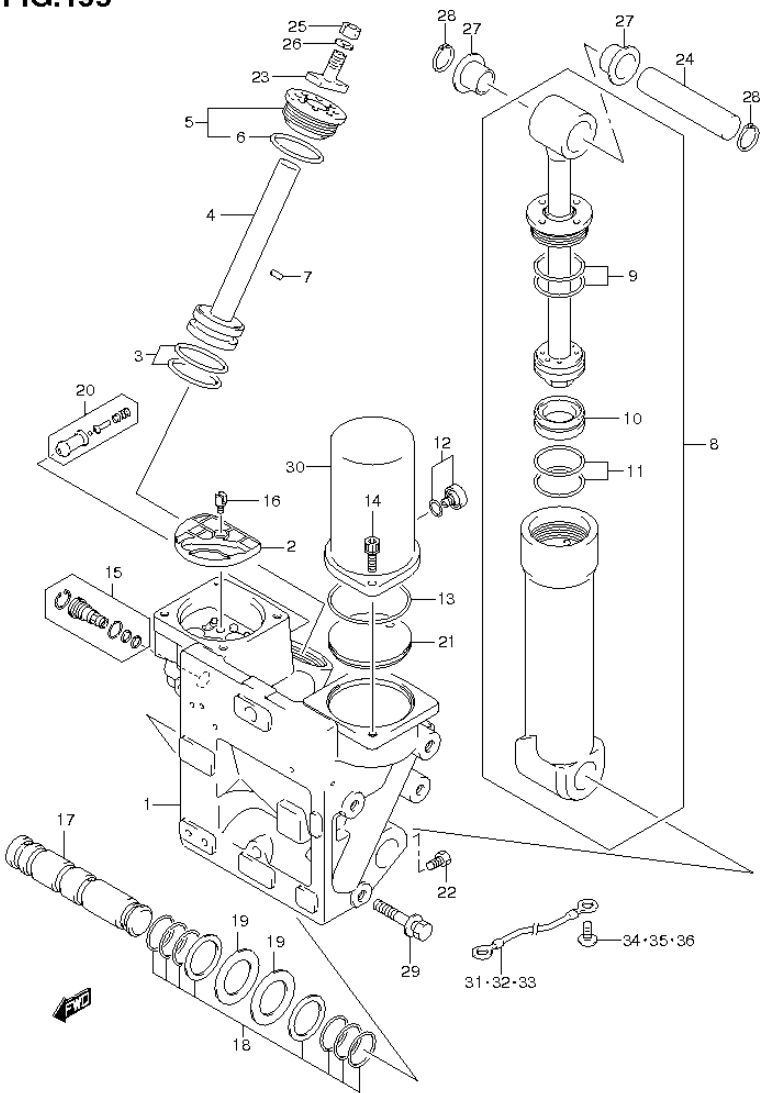


FIG. 195 (2-K-11) TRIM CYLINDER TRANSOM (X.XX) (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	09125-06063	SCREW (6X10)	1	
36	09125-06063	SCREW (6X10)	1	

FIG.196

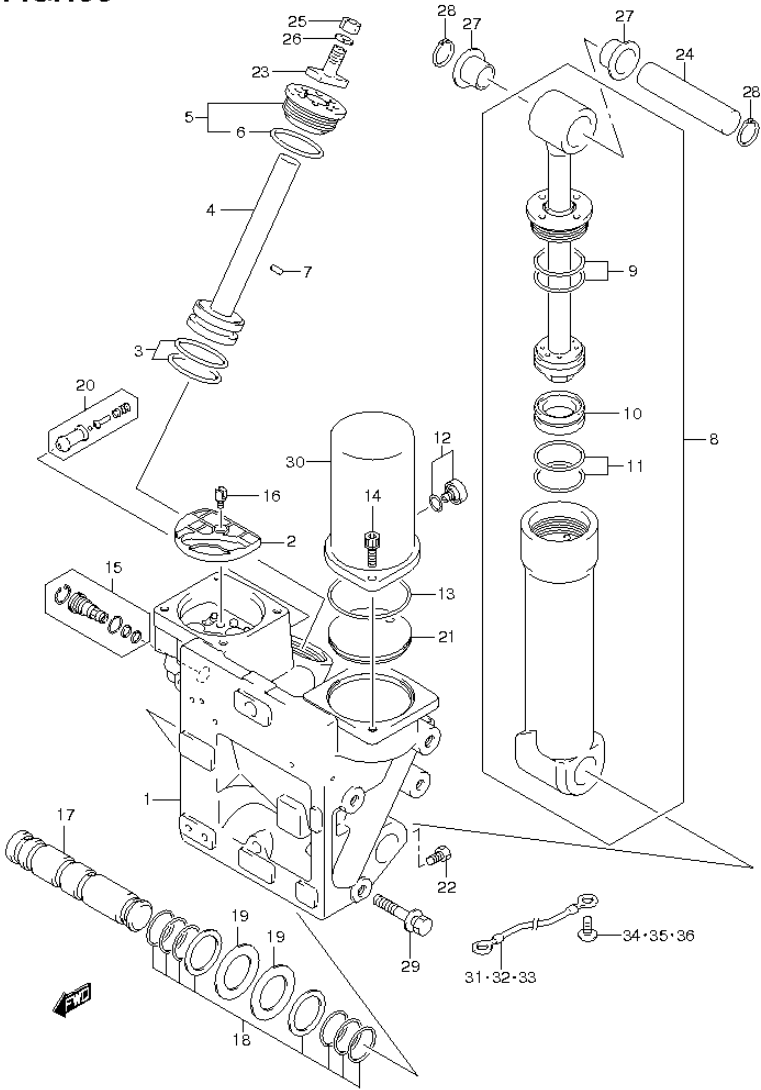


FIG.196 (2-K-12) TRIM CYLINDER TRANSOM(X,XX) (DF250T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48500-93J04	MANIFOLD ASSY	1	
2	48582-95E01	·FILTER	1	
3	48605-93J00	·O RING SET	2	
4	48610-93J01	·PISTON / RAM	2	
5	48630-98J01	·ROD GUIDE	2	
6	48633-93J00	··O RING	2	
7	48691-93J00	·CHECK VALVE	1	
8	48400-93J05	CYLINDER ASSY	1	
9	48405-93J00	·O RING SET	1	
10	48650-93J00	·PISTON, FREE	1	
11	48627-93J00	·O RING SET	1	
12	48572-87J10	PLUG	1	
13	48585-95E00	O RING	1	
14	48862-87J10	BOLT, RESERVOIR	2	
15	48864-93J00	MANUAL VALVE	1	
16	48583-95E00	JOINT, DRIVE	1	
17	48121-93J12	SHAFT	1	
18	48125-93J00	O RING SET	1	
19	48126-93J00	WASHER, TILT CYL TO MANIF	2	
20	48320-93J00	VALVE SET, UP BLOW	1	
21	48573-93J00	COVER	1	
22	48128-93J10	BOLT	1	
23	48311-96J00	PAD, TRIM CYL RAM	2	
24	48321-93J00	SHAFT, TILT CYL UPPER	1	
25	29141-93J20	NUT, TRIM CYL RAM	2	
26	09162-10005	LOCK WASHER (10.2X18.4X2.5)	2	
27	09306-24001	BUSH	2	
28	09380-21002	CIRCLIP	2	
29	09116-10175	BOLT (10X50)	8	
30	48571-93J00	RESERVOIR TANK	1	
31	36894-87D00	LEAD, PTT TO ANODE	1	
32	36895-87D01	LEAD, PTT TO ANODE	1	
33	36895-87D01	LEAD, PTT TO ANODE	1	
34	09125-06063	SCREW (6X10)	1	

FIG.196

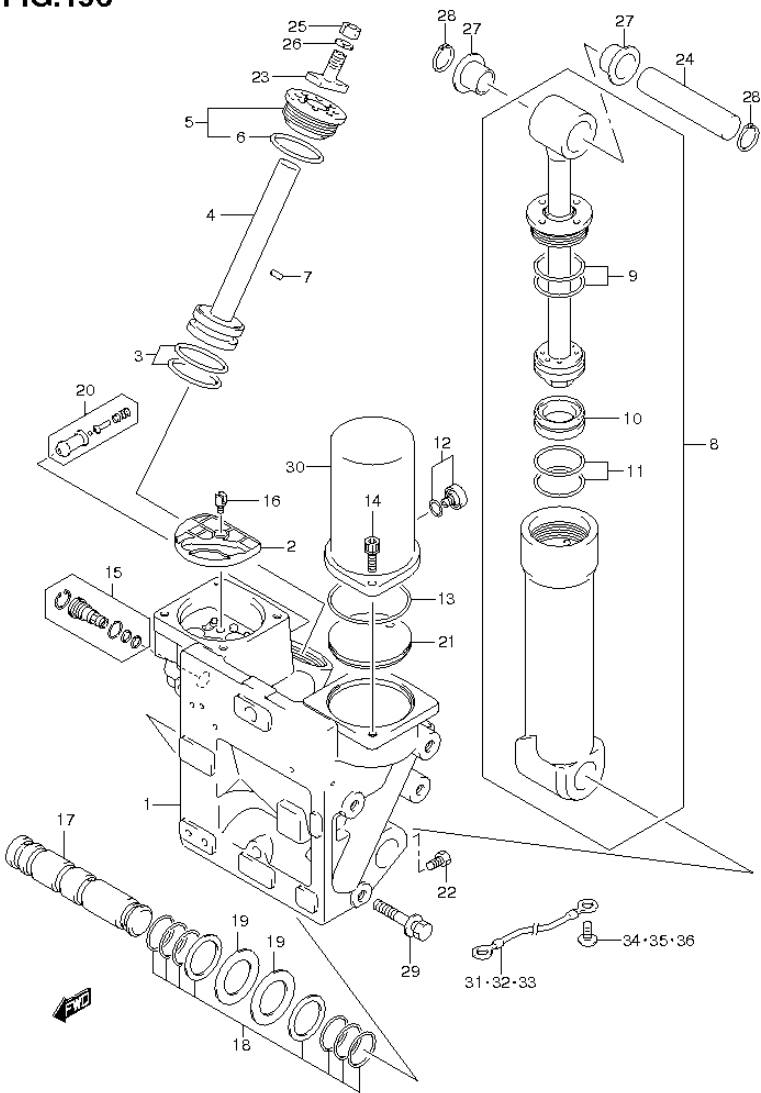


FIG. 196 (2-K-13) TRIM CYLINDER TRANSOM(X.XX) (DF250T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	09125-06063	SCREW (6X10)	1	
36	09125-06063	SCREW (6X10)	1	

FIG.197

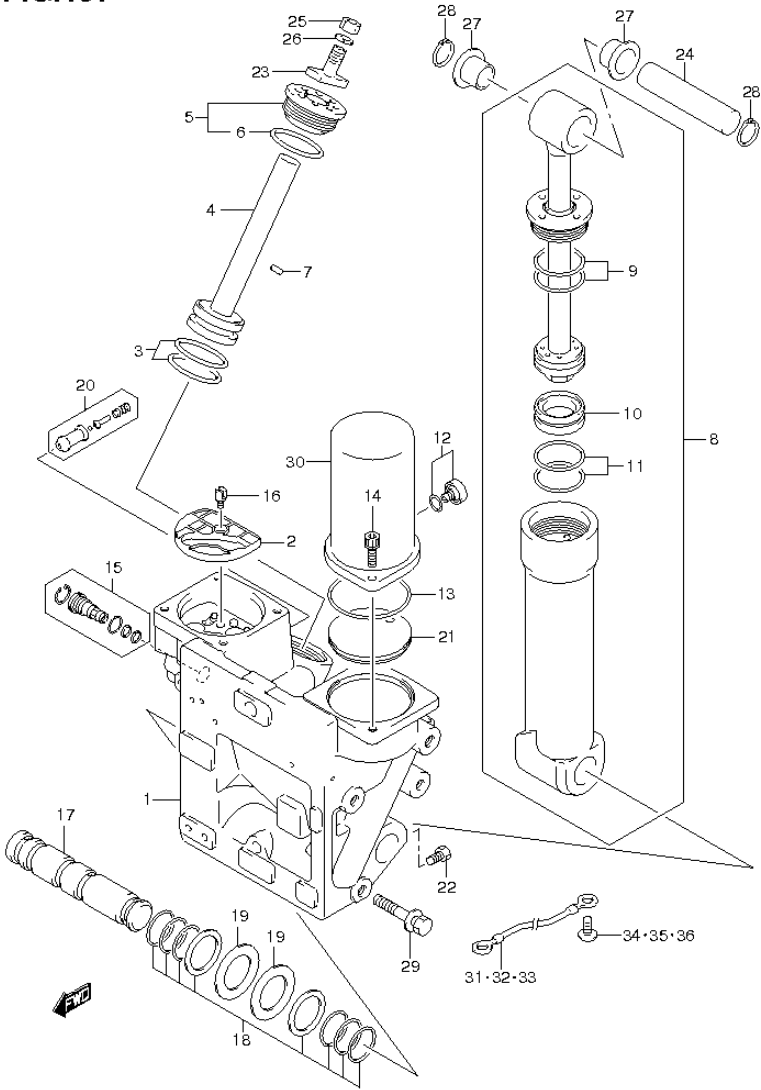


FIG.197 (2-K-14) TRIM CYLINDER TRANSOM(X,XX) (DF250Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48500-93J04	MANIFOLD ASSY	1	
2	48582-95E01	·FILTER	1	
3	48605-93J00	·O RING SET	2	
4	48610-93J01	·PISTON / RAM	2	
5	48630-98J01	·ROD GUIDE	2	
6	48633-93J00	··O RING	2	
7	48691-93J00	·CHECK VALVE	1	
8	48400-93J05	CYLINDER ASSY	1	
9	48405-93J00	·O RING SET	1	
10	48650-93J00	·PISTON, FREE	1	
11	48627-93J00	·O RING SET	1	
12	48572-87J10	PLUG	1	
13	48585-95E00	O RING	1	
14	48862-87J10	BOLT, RESERVOIR	2	
15	48864-93J00	MANUAL VALVE	1	
16	48583-95E00	JOINT, DRIVE	1	
17	48121-93J12	SHAFT	1	
18	48125-93J00	O RING SET	1	
19	48126-93J00	WASHER, TILT CYL TO MANIF	2	
20	48320-93J00	VALVE SET, UP BLOW	1	
21	48573-93J00	COVER	1	
22	48128-93J10	BOLT	1	
23	48311-96J00	PAD, TRIM CYL RAM	2	
24	48321-93J00	SHAFT, TILT CYL UPPER	1	
25	29141-93J20	NUT, TRIM CYL RAM	2	
26	09162-10005	LOCK WASHER (10.2X18.4X2.5)	2	
27	09306-24001	BUSH	2	
28	09380-21002	CIRCLIP	2	
29	09116-10175	BOLT (10X50)	8	
30	48571-93J00	RESERVOIR TANK	1	
31	36894-87D00	LEAD, PTT TO ANODE	1	
32	36895-87D01	LEAD, PTT TO ANODE	1	
33	36895-87D01	LEAD, PTT TO ANODE	1	
34	09125-06063	SCREW (6X10)	1	

FIG.197

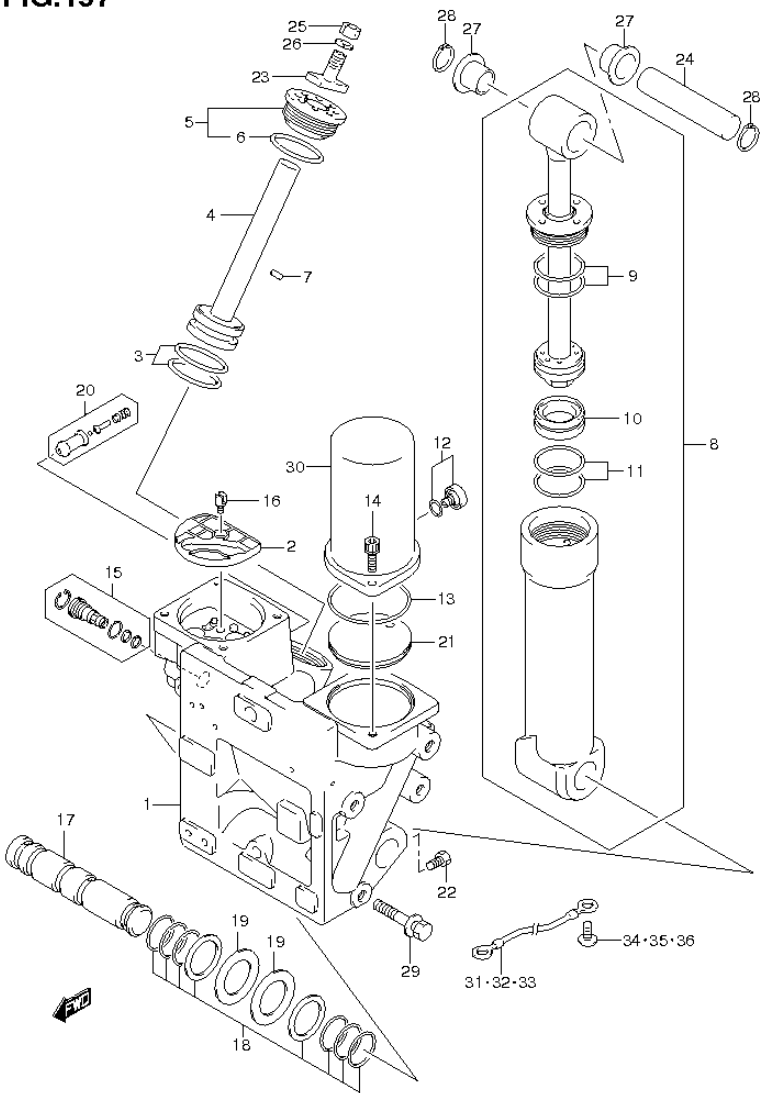


FIG.197 (2-K-15) TRIM CYLINDER TRANSOM(X.XX) (DF250Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	09125-06063	SCREW (6X10)	1	
36	09125-06063	SCREW (6X10)	1	

FIG.198

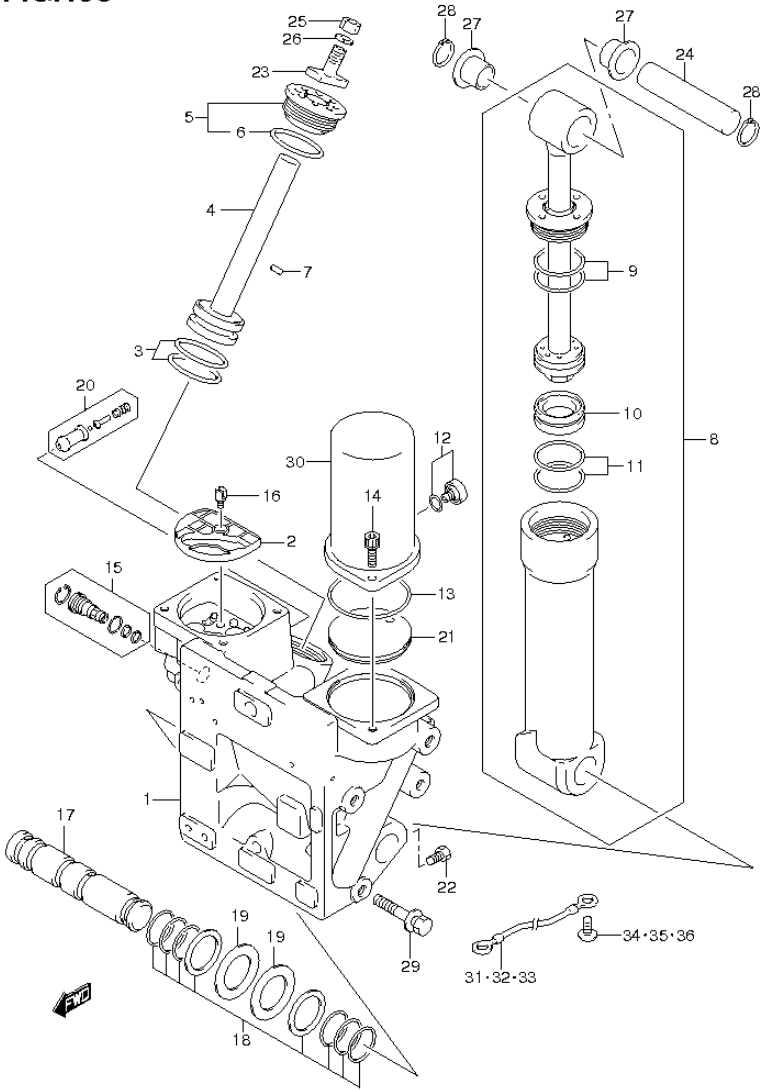


FIG. 198 (2-L-2) TRIM CYLINDER TRANSOM(X, XX) (DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48500-93J04	MANIFOLD ASSY	1	
2	48582-95E01	·FILTER	1	
3	48605-93J00	·O RING SET	2	
4	48610-93J01	·PISTON / RAM	2	
5	48630-98J01	·ROD GUIDE	2	
6	48633-93J00	··O RING	2	
7	48691-93J00	·CHECK VALVE	1	
8	48400-93J05	CYLINDER ASSY	1	
9	48405-93J00	·O RING SET	1	
10	48650-93J00	·PISTON, FREE	11	
11	48627-93J00	·O RING SET	1	
12	48572-87J10	PLUG	1	
13	48585-95E00	O RING	1	
14	48862-87J10	BOLT, RESERVOIR	2	
15	48864-93J00	MANUAL VALVE	1	
16	48583-95E00	JOINT, DRIVE	1	
17	48121-93J12	SHAFT	1	
18	48125-93J00	O RING SET	1	
19	48126-93J00	WASHER, TILT CYL TO MANIF	2	
20	48320-93J00	VALVE SET, UP BLOW	1	
21	48573-93J00	COVER	1	
22	48128-93J10	BOLT	1	
23	48311-96J00	PAD, TRIM CYL RAM	2	
24	48321-93J00	SHAFT, TILT CYL UPPER	1	
25	29141-93J20	NUT, TRIM CYL RAM	2	
26	09162-10005	LOCK WASHER (10.2X18.4X2.5)	2	
27	09306-24001	BUSH	2	
28	09380-21002	CIRCLIP	2	
29	09116-10175	BOLT (10X50)	8	
30	48571-93J00	RESERVOIR TANK	1	
31	36894-87D00	LEAD, PTT TO ANODE	1	
32	36895-87D01	LEAD, PTT TO ANODE	1	
33	36895-87D01	LEAD, PTT TO ANODE	1	
34	09125-06063	SCREW (6X10)	1	

FIG.198

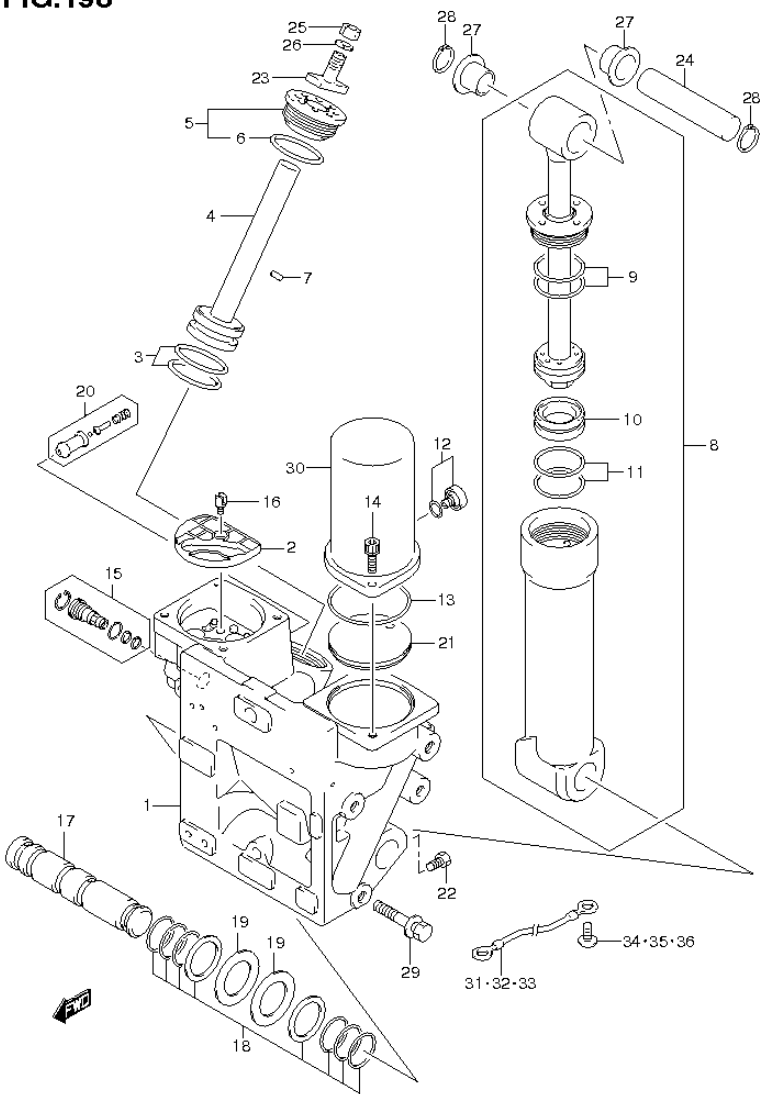


FIG.198 (2-L-3) TRIM CYLINDER TRANSOM(X.XX) (DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	09125-06063	SCREW (6X10)	1	
36	09125-06063	SCREW (6X10)	1	

FIG.199

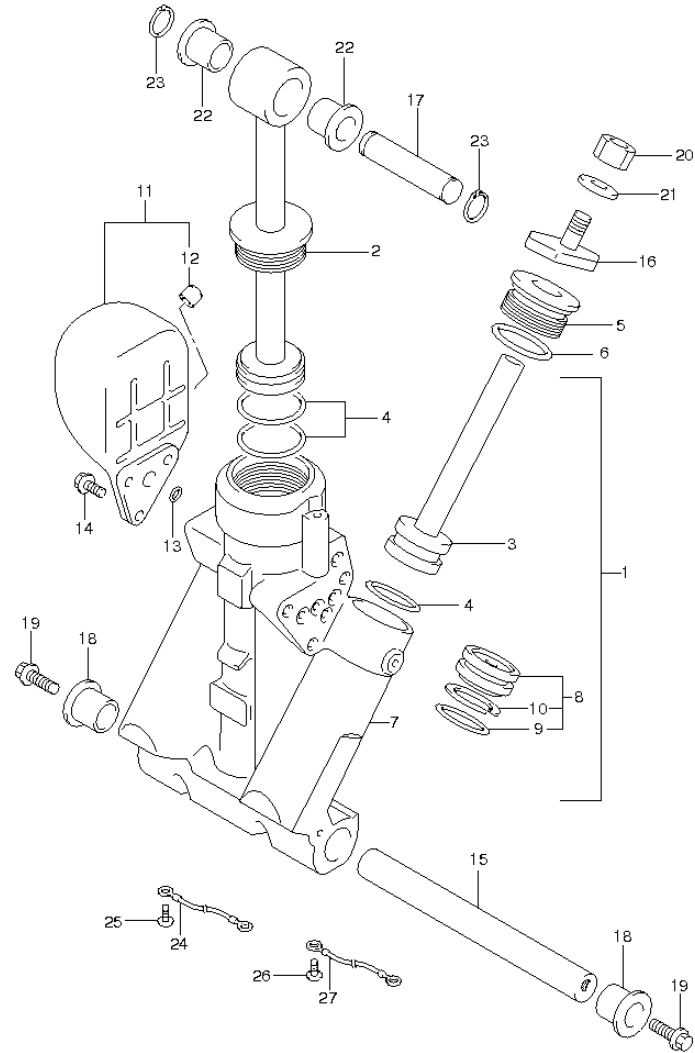


FIG.199 (2-L-4) TRIM CYLINDER TRANSOM(L) (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48503-93J11	MANIFOLD SUB ASSY	1	
2	48401-93J10	·PISTON ASSY	1	
3	48601-94900	·PISTON / RAM ASSY	2	
4	48627-95E00	·O RING SET	3	
5	48630-96J02	·HEAD, TRIM CYLINDER	2	
6	48633-94900	·O RING SET (2PCS)	2	
7	48641-96J01	·MANIFOLD, PTT	1	
8	48650-94900	·PISTON, FREE	1	
9	48405-87D00	··O RING	1	
10	48615-97E00	··RING SET, PISTON	1	
11	48570-95E01	RESERVOIR	1	
12	48572-95E00	·CAP	1	
13	48588-94900	O RING SET (6PCS)	1	
14	48861-92J00	BOLT, RESERVOIR	3	
15	48121-92J00	SHAFT, TILT CYL LOWER	1	
16	48311-96J00	PAD, TRIM CYL RAM	2	
17	48321-87D03	SHAFT, TILT CYL UPPER	1	
18	48326-95E00	BUSH, TILT CYL LOWER	2	
19	09116-10131	BOLT (10X35)	2	
20	29141-93J20	NUT, TRIM CYL RAM (M10)	2	
21	09162-10005	LOCK WASHER (10.2X18.4X2.5)	2	
22	09306-17001	BUSH	2	
23	09380-17009	CIRCLIP	2	
24	36894-87D00	LEAD, PTT TO ANODE	1	
25	09125-06063	SCREW (6X10)	1	
26	29125-93J10	SCREW, PTT TO ANODE LEAD	1	
27	36895-87D10	LEAD, PTT TO ANODE L	1	

FIG.200

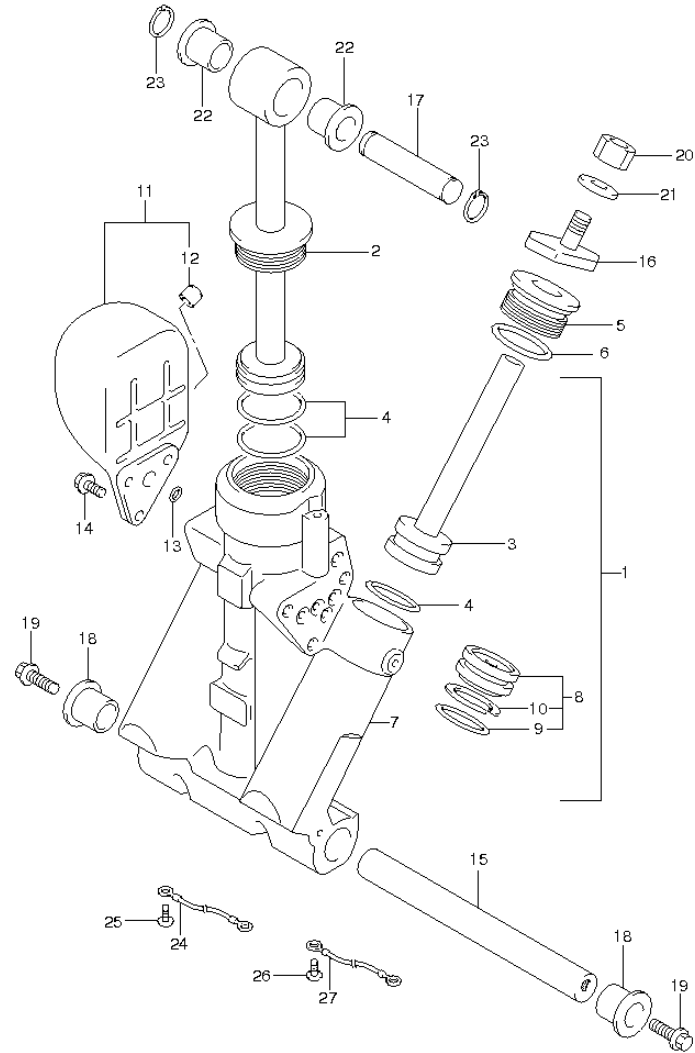


FIG. 200 (2-L-5) TRIM CYLINDER TRANSOM(L) (DF200T F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48503-93J11	MANIFOLD SUB ASSY	1	
2	48401-93J10	·PISTON ASSY	1	
3	48601-94900	·PISTON / RAM ASSY	2	
4	48627-95E00	·O RING SET	3	
5	48630-96J02	·HEAD, TRIM CYLINDER	2	
6	48633-94900	·O RING SET (2PCS)	2	
7	48641-96J01	·MANIFOLD, PTT	1	
8	48650-94900	·PISTON, FREE	1	
9	48405-87D00	··O RING	1	
10	48615-97E00	··RING SET, PISTON	1	
11	48570-95E01	RESERVOIR	1	
12	48572-95E00	·CAP	1	
13	48588-94900	O RING SET (6PCS)	1	
14	48861-92J00	BOLT, RESERVOIR	3	
15	48121-92J00	SHAFT, TILT CYL LOWER	1	
16	48311-96J00	PAD, TRIM CYL RAM	2	
17	48321-87D03	SHAFT, TILT CYL UPPER	1	
18	48326-95E00	BUSH, TILT CYL LOWER	2	
19	09116-10131	BOLT (10X35)	2	
20	29141-93J20	NUT, TRIM CYL RAM (M10)	2	
21	09162-10005	LOCK WASHER (10.2X18.4X2.5)	2	
22	09306-17001	BUSH	2	
23	09380-17009	CIRCLIP	2	
24	36894-87D00	LEAD, PTT TO ANODE	1	
25	09125-06063	SCREW (6X10)	1	
26	29125-93J10	SCREW, PTT TO ANODE LEAD	1	
27	36895-87D10	LEAD, PTT TO ANODE L	1	

FIG.201

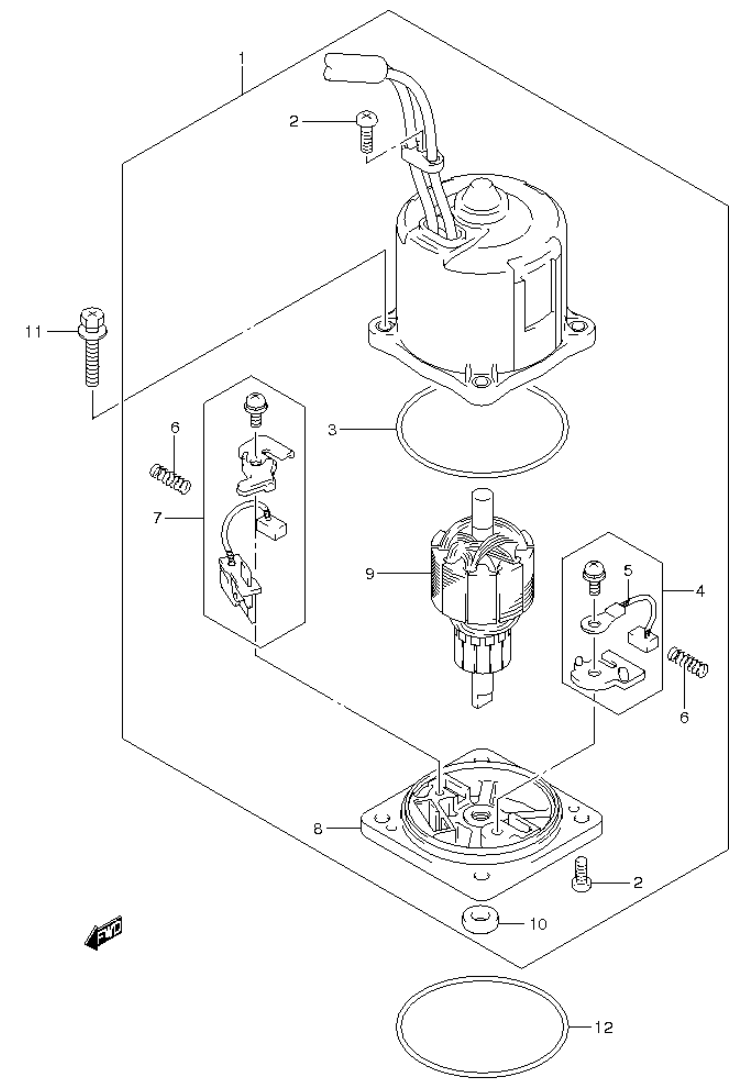


FIG. 201 (2-L-6) PTT MOTOR TRANSOM(X.XX) (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	38100-93J03	MOTOR ASSY, PTT	1	
2	31111-94900	·SCREW, YOKE	3	
3	31123-94910	·O RING	1	
4	31133-90J00	·BRUSH SET, PLUS	1	
5	31133-94900	··BRUSH	1	
6	31135-94900	·SPRING	2	
7	31136-90J10	·BREAKER	1	
8	31173-94910	·HOLDER, BRUSH	1	
9	31311-93J00	·ARMATURE	1	
10	33799-97E00	·OIL SEAL	1	
11	31281-92J00	BOLT	4	
12	48585-95E00	O RING	1	

FIG.202

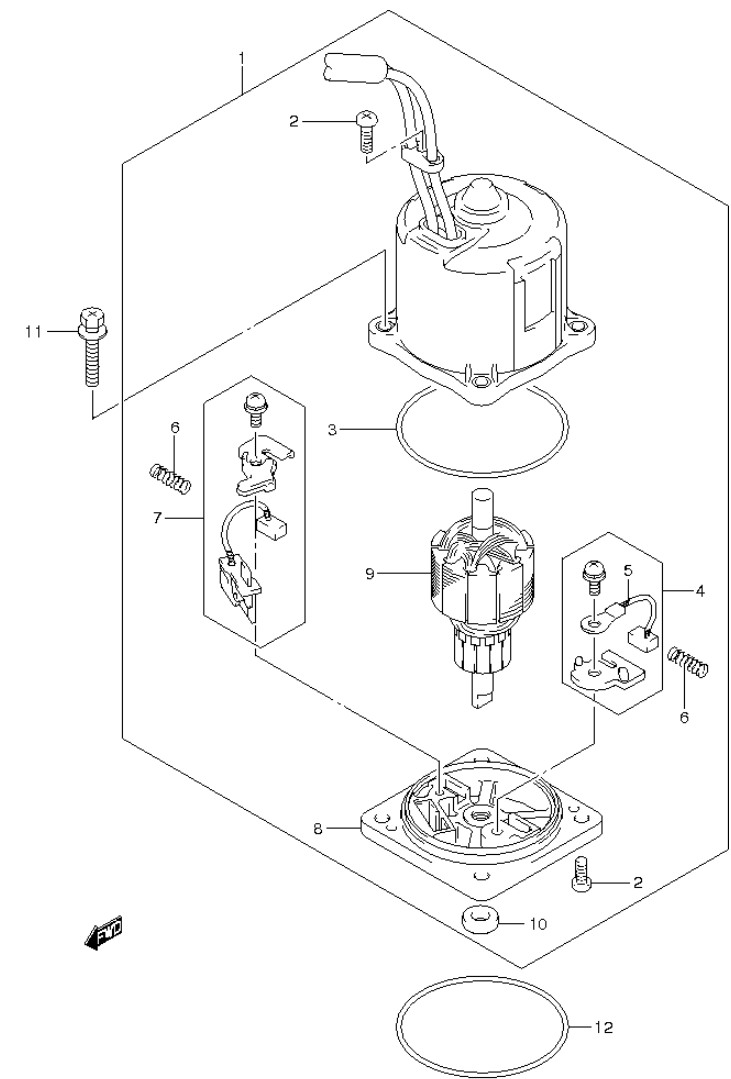


FIG. 202 (2-L-7) PTT MOTOR TRANSOM(X) (DF200T_F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	38100-93J03	MOTOR ASSY, PTT	1	
2	31111-94900	·SCREW, YOKE	3	
3	31123-94910	·O RING	1	
4	31133-90J00	·BRUSH SET, PLUS	1	
5	31133-94900	··BRUSH	1	
6	31135-94900	·SPRING	2	
7	31136-90J10	·BREAKER	1	
8	31173-94910	·HOLDER, BRUSH	1	
9	31311-93J00	·ARMATURE	1	
10	33799-97E00	·OIL SEAL	1	
11	31281-92J00	BOLT	4	
12	48585-95E00	O RING	1	

FIG.203

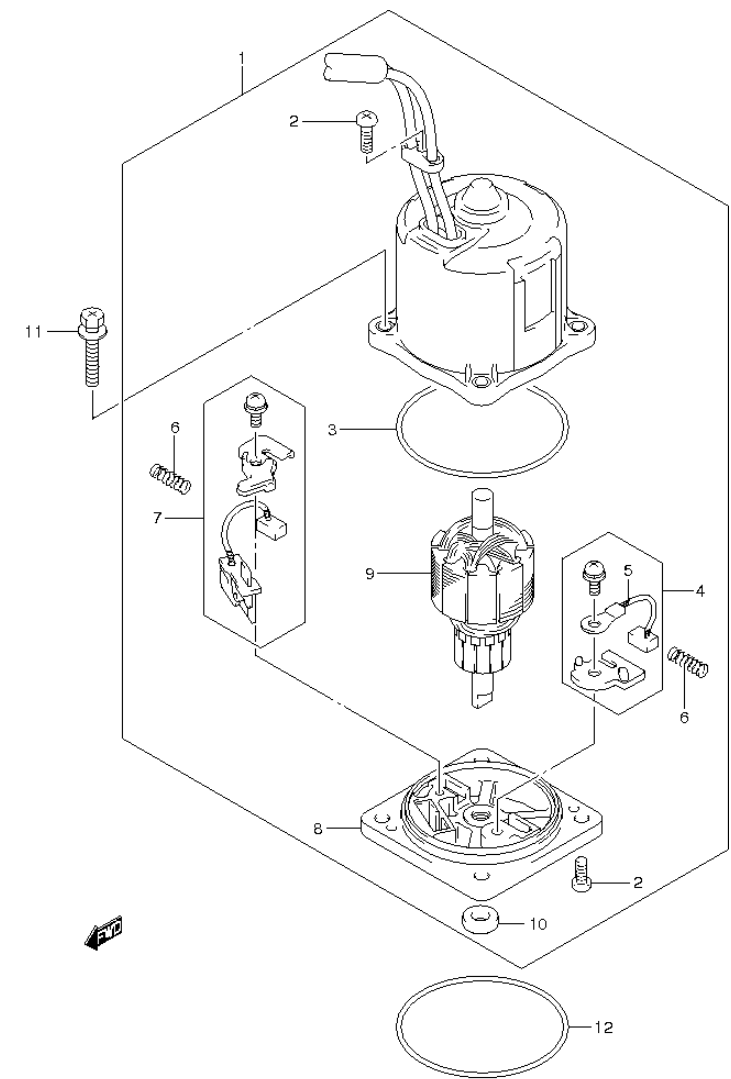


FIG. 203 (2-L-8) PTT MOTOR TRANSOM(X.XX) (DF200Z E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	38100-93J03	MOTOR ASSY, PTT	1	
2	31111-94900	·SCREW, YOKE	3	
3	31123-94910	·O RING	1	
4	31133-90J00	·BRUSH SET, PLUS	1	
5	31133-94900	··BRUSH	1	
6	31135-94900	·SPRING	2	
7	31136-90J10	·BREAKER	1	
8	31173-94910	·HOLDER, BRUSH	1	
9	31311-93J00	·ARMATURE	1	
10	33799-97E00	·OIL SEAL	1	
11	31281-92J00	BOLT	4	
12	48585-95E00	O RING	1	

FIG.204

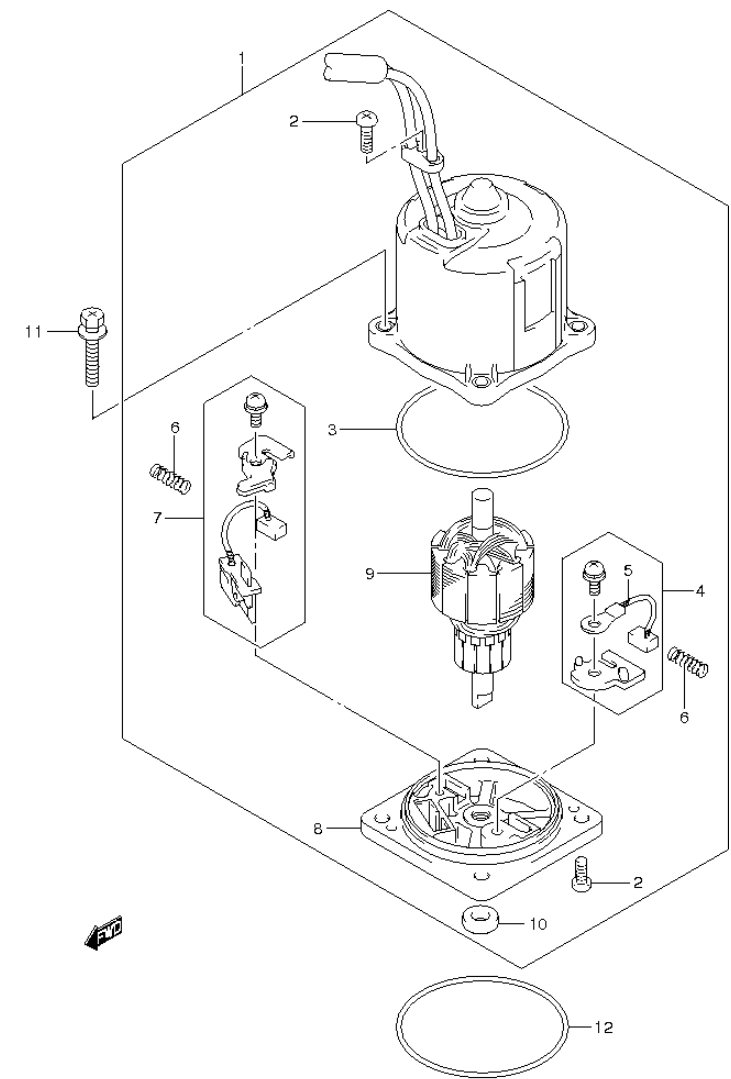


FIG. 204 (2-L-9) PTT MOTOR TRANSOM(X) (DF2007 E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	38100-93J03	MOTOR ASSY, PTT	1	
2	31111-94900	·SCREW, YOKE	3	
3	31123-94910	·O RING	1	
4	31133-90J00	·BRUSH SET, PLUS	1	
5	31133-94900	··BRUSH	1	
6	31135-94900	·SPRING	2	
7	31136-90J10	·BREAKER	1	
8	31173-94910	·HOLDER, BRUSH	1	
9	31311-93J00	·ARMATURE	1	
10	33799-97E00	·OIL SEAL	1	
11	31281-92J00	BOLT	4	
12	48585-95E00	O RING	1	

FIG.205

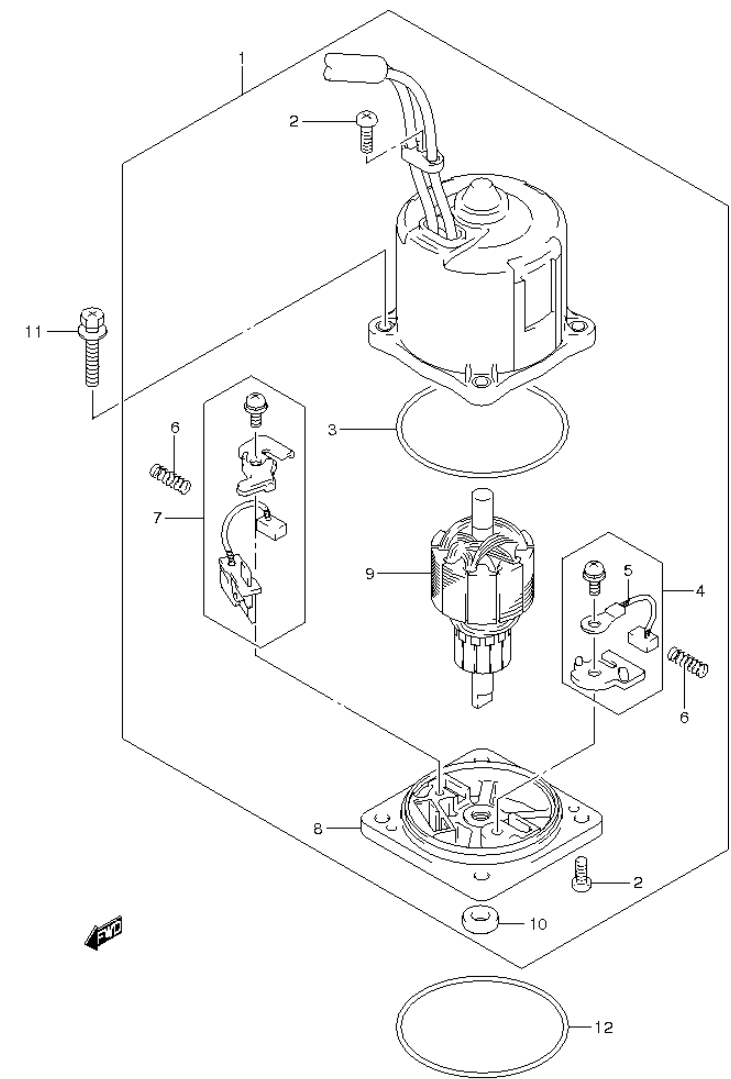


FIG. 205 (2-L-10) PTT MOTOR TRANSOM(X.XX) (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	38100-93J03	MOTOR ASSY, PTT	1	
2	31111-94900	·SCREW, YOKE	3	
3	31123-94910	·O RING	1	
4	31133-90J00	·BRUSH SET, PLUS	1	
5	31133-94900	··BRUSH	1	
6	31135-94900	·SPRING	2	
7	31136-90J10	·BREAKER	1	
8	31173-94910	·HOLDER, BRUSH	1	
9	31311-93J00	·ARMATURE	1	
10	33799-97E00	·OIL SEAL	1	
11	31281-92J00	BOLT	4	
12	48585-95E00	O RING	1	

FIG.206

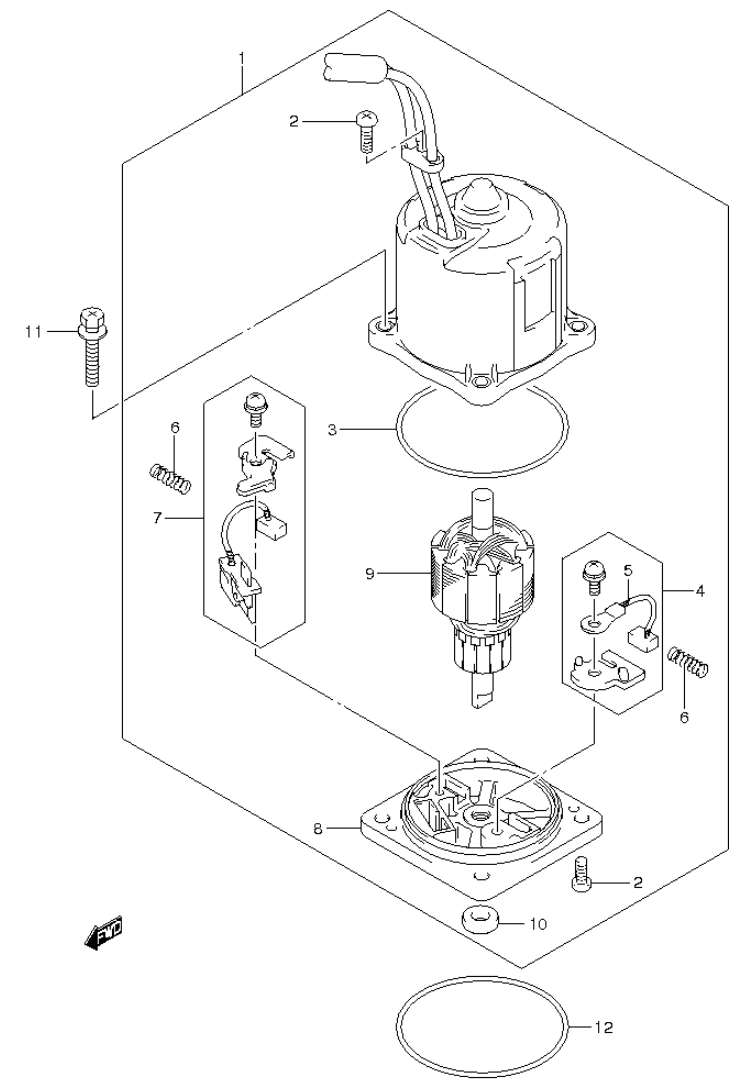


FIG. 206 (2-L-11) PTT MOTOR TRANSOM(X.XX) (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	38100-93J03	MOTOR ASSY, PTT	1	
2	31111-94900	·SCREW, YOKE	3	
3	31123-94910	·O RING	1	
4	31133-90J00	·BRUSH SET, PLUS	1	
5	31133-94900	··BRUSH	1	
6	31135-94900	·SPRING	2	
7	31136-90J10	·BREAKER	1	
8	31173-94910	·HOLDER, BRUSH	1	
9	31311-93J00	·ARMATURE	1	
10	33799-97E00	·OIL SEAL	1	
11	31281-92J00	BOLT	4	
12	48585-95E00	O RING	1	

FIG.207

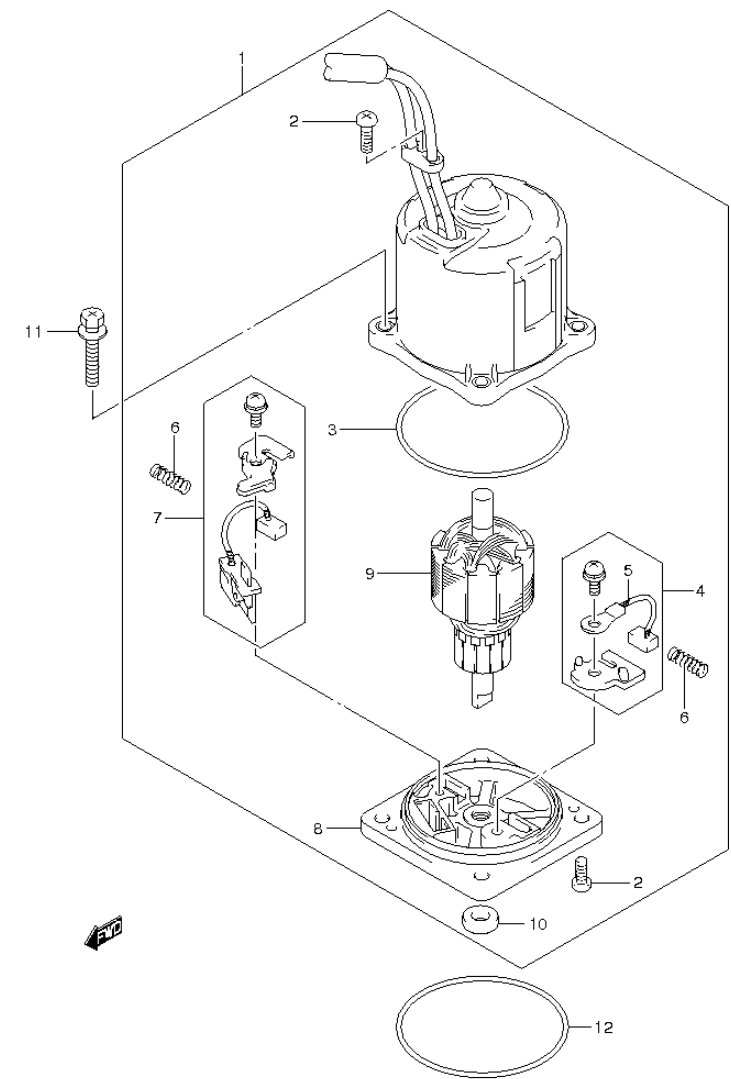


FIG. 207 (2-L-12) PTT MOTOR TRANSOM(X.XX) (DF225Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	38100-93J03	MOTOR ASSY, PTT	1	
2	31111-94900	·SCREW, YOKE	3	
3	31123-94910	·O RING	1	
4	31133-90J00	·BRUSH SET, PLUS	1	
5	31133-94900	··BRUSH	1	
6	31135-94900	·SPRING	2	
7	31136-90J10	·BREAKER	1	
8	31173-94910	·HOLDER, BRUSH	1	
9	31311-93J00	·ARMATURE	1	
10	33799-97E00	·OIL SEAL	1	
11	31281-92J00	BOLT	4	
12	48585-95E00	O RING	1	

FIG.208

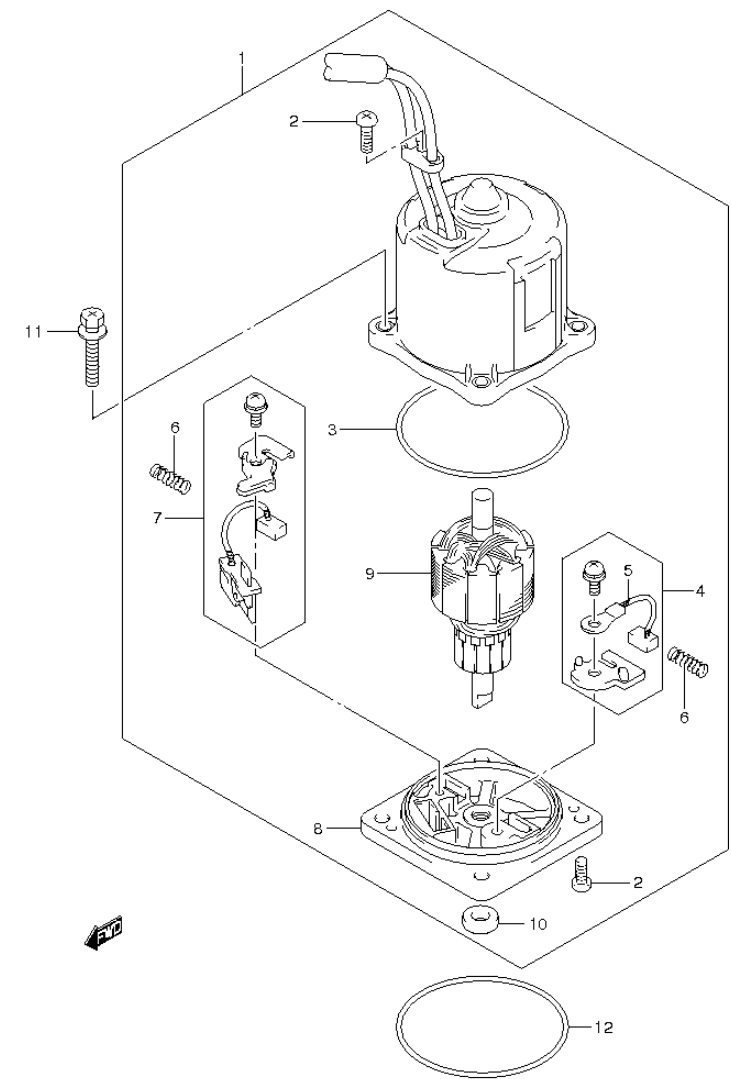


FIG. 208 (2-L-13) PTT MOTOR TRANSOM(X.XX) (DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	38100-93J03	MOTOR ASSY, PTT	1	
2	31111-94900	·SCREW, YOKE	3	
3	31123-94910	·O RING	1	
4	31133-90J00	·BRUSH SET, PLUS	1	
5	31133-94900	··BRUSH	1	
6	31135-94900	·SPRING	2	
7	31136-90J10	·BREAKER	1	
8	31173-94910	·HOLDER, BRUSH	1	
9	31311-93J00	·ARMATURE	1	
10	33799-97E00	·OIL SEAL	1	
11	31281-92J00	BOLT	4	
12	48585-95E00	O RING	1	

FIG.209

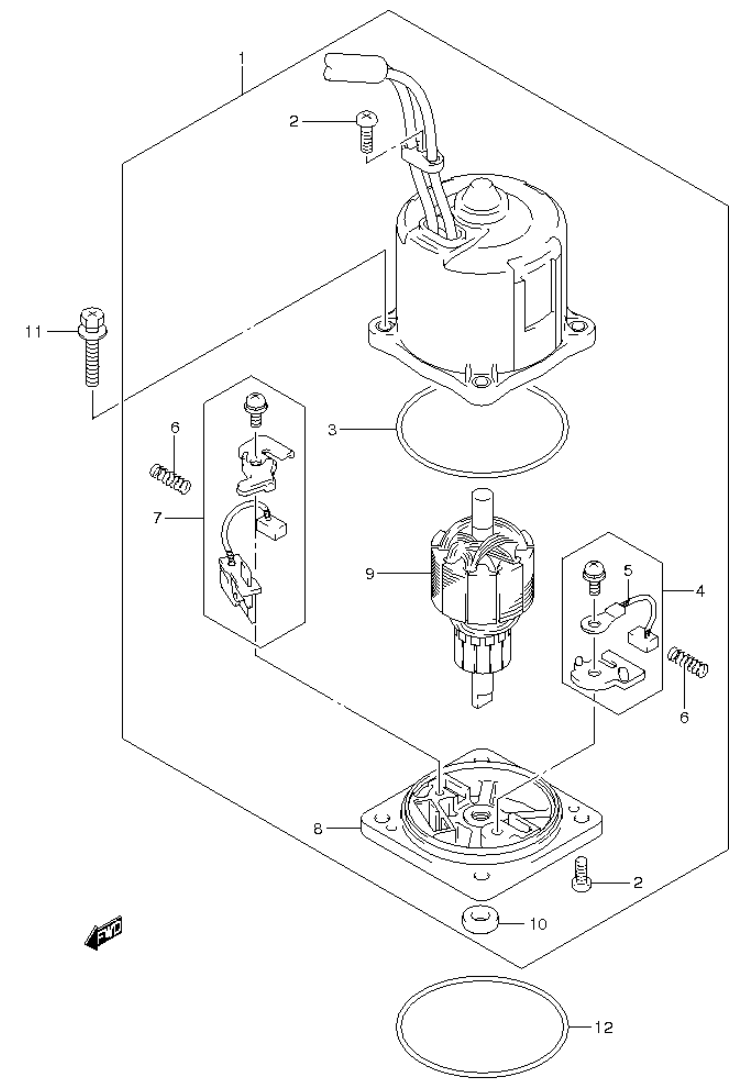


FIG. 209 (2-L-14) PTT MOTOR TRANSOM(X.XX) (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	38100-93J03	MOTOR ASSY, PTT	1	
2	31111-94900	·SCREW, YOKE	3	
3	31123-94910	·O RING	1	
4	31133-90J00	·BRUSH SET, PLUS	1	
5	31133-94900	··BRUSH	1	
6	31135-94900	·SPRING	2	
7	31136-90J10	·BREAKER	1	
8	31173-94910	·HOLDER, BRUSH	1	
9	31311-93J00	·ARMATURE	1	
10	33799-97E00	·OIL SEAL	1	
11	31281-92J00	BOLT	4	
12	48585-95E00	O RING	1	

FIG.210

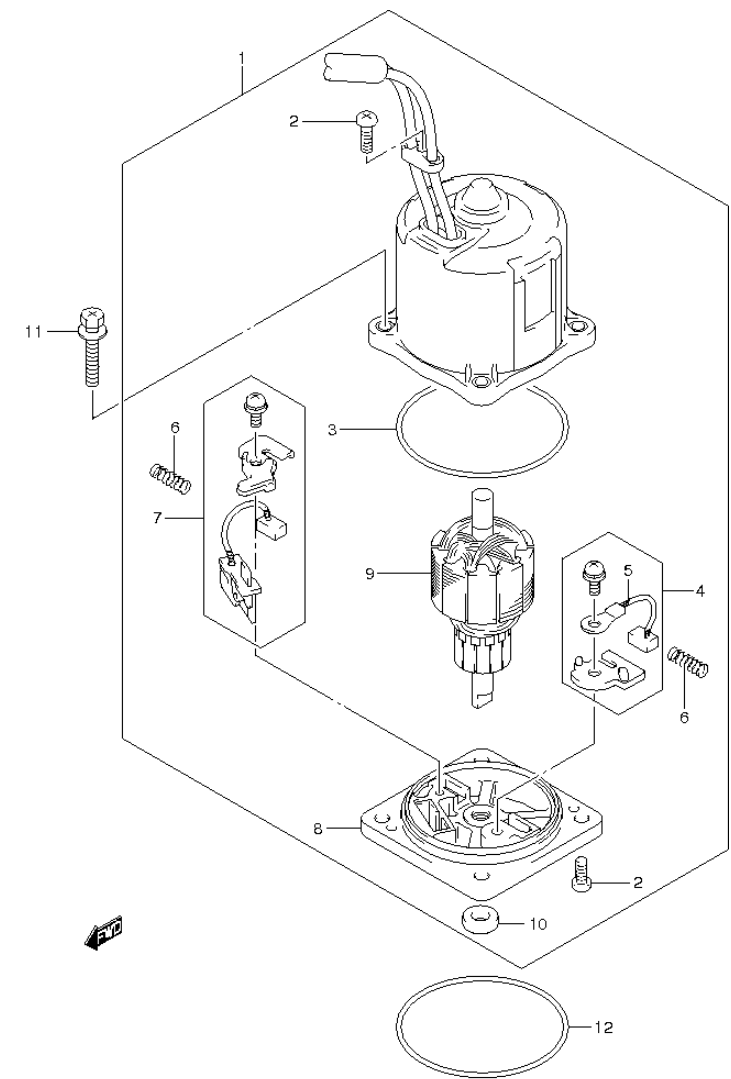


FIG.210 (2-L-15) PTT MOTOR TRANSOM(X.XX) (DF250T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	38100-93J03	MOTOR ASSY, PTT	1	
2	31111-94900	·SCREW, YOKE	3	
3	31123-94910	·O RING	1	
4	31133-90J00	·BRUSH SET, PLUS	1	
5	31133-94900	··BRUSH	1	
6	31135-94900	·SPRING	2	
7	31136-90J10	·BREAKER	1	
8	31173-94910	·HOLDER, BRUSH	1	
9	31311-93J00	·ARMATURE	1	
10	33799-97E00	·OIL SEAL	1	
11	31281-92J00	BOLT	4	
12	48585-95E00	O RING	1	

FIG.211

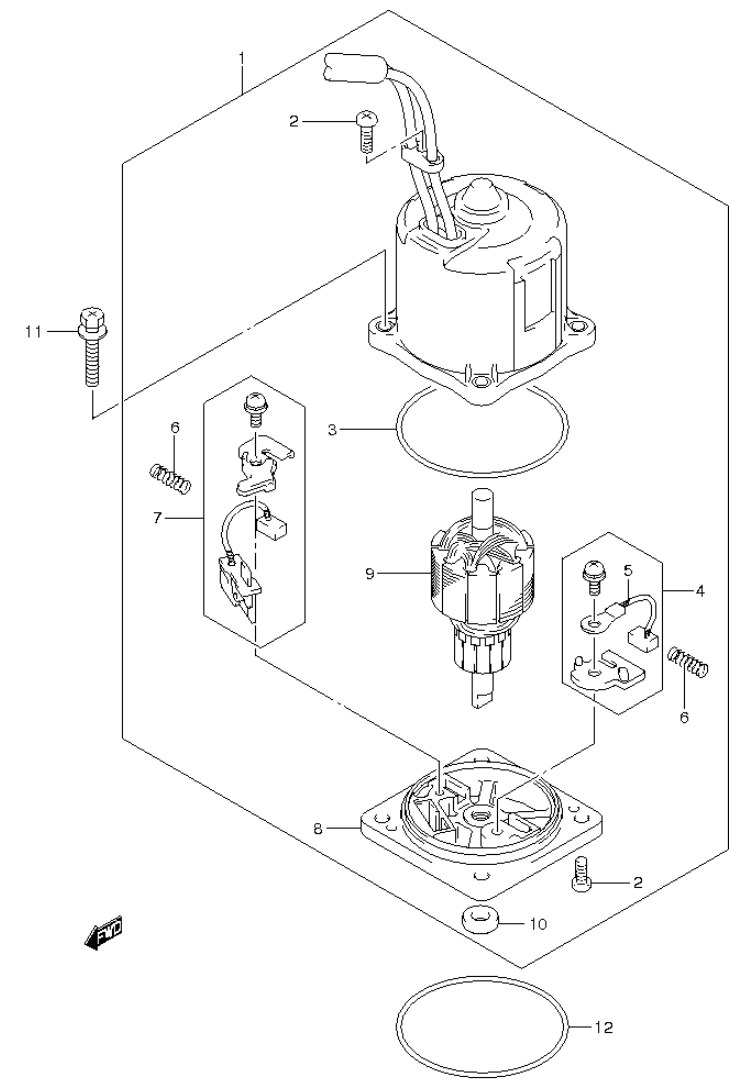


FIG. 211 (3-B-2) PTT MOTOR TRANSOM(X.XX) (DF250Z E1)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	38100-93J03	MOTOR ASSY, PTT	1	
2	31111-94900	·SCREW, YOKE	3	
3	31123-94910	·O RING	1	
4	31133-90J00	·BRUSH SET, PLUS	1	
5	31133-94900	··BRUSH	1	
6	31135-94900	·SPRING	2	
7	31136-90J10	·BREAKER	1	
8	31173-94910	·HOLDER, BRUSH	1	
9	31311-93J00	·ARMATURE	1	
10	33799-97E00	·OIL SEAL	1	
11	31281-92J00	BOLT	4	
12	48585-95E00	O RING	1	

FIG.212

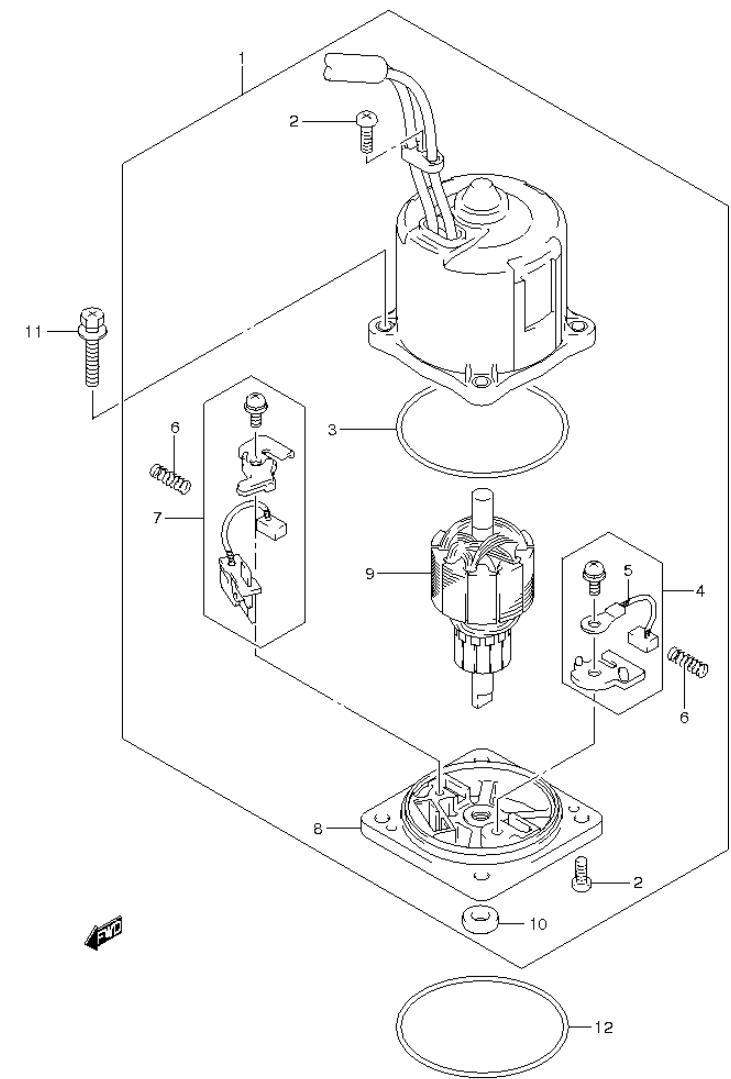


FIG. 212 (3-B-3) PTT MOTOR TRANSOM(X.XX) (DF250Z E40)

REF. NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	38100-93J03	MOTOR ASSY, PTT	1	
2	31111-94900	·SCREW, YOKE	3	
3	31123-94910	·O RING	1	
4	31133-90J00	·BRUSH SET, PLUS	1	
5	31133-94900	··BRUSH	1	
6	31135-94900	·SPRING	2	
7	31136-90J10	·BREAKER	1	
8	31173-94910	·HOLDER, BRUSH	1	
9	31311-93J00	·ARMATURE	1	
10	33799-97E00	·OIL SEAL	1	
11	31281-92J00	BOLT	4	
12	48585-95E00	O RING	1	

FIG.213

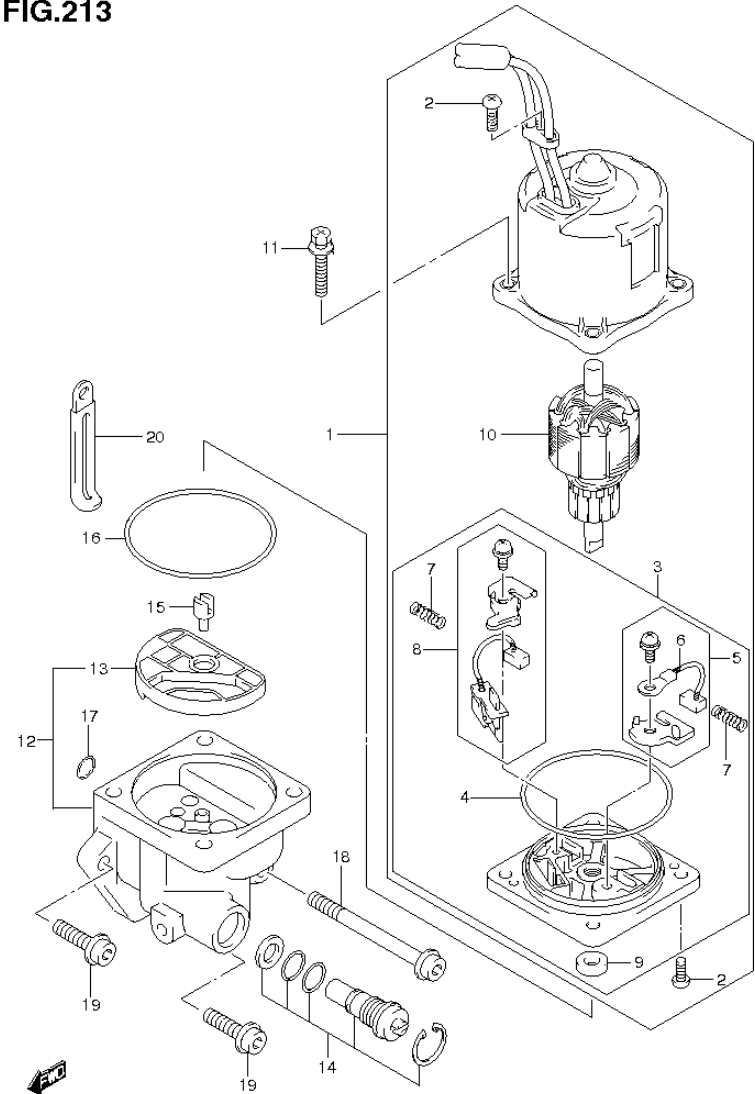


FIG. 213 (3-B-4) PTT MOTOR TRANSOM(L) (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	38100-93J11	MOTOR ASSY, PTT	1	
2	31111-94900	·SCREW, YOKE	3	
3	31173-94910	·HOLDER, BRUSH	1	
4	31123-94910	··O RING	1	
5	31133-90J00	··BRUSH SET, PLUS	1	
6	31133-94900	···BRUSH	1	
7	31135-94900	··SPRING	2	
8	31136-90J10	··BREAKER	1	
9	33799-97E00	··OIL SEAL	1	
10	31311-94900	·ARMATURE	1	
11	31281-92J00	BOLT	4	
12	48502-93J13	PUMP ASSY	1	
13	48582-95E01	·FILTER	1	
14	48864-96J00	·VALVE, MANUAL	1	
15	48583-95E00	JOINT, DRIVE	1	
16	48585-95E00	O RING	1	
17	48588-94900	O RING SET (6PCS)	1	
18	48862-92J00	BOLT	1	
19	48862-92J10	BOLT	2	
20	29404-93J10	CLAMP	1	

FIG.214

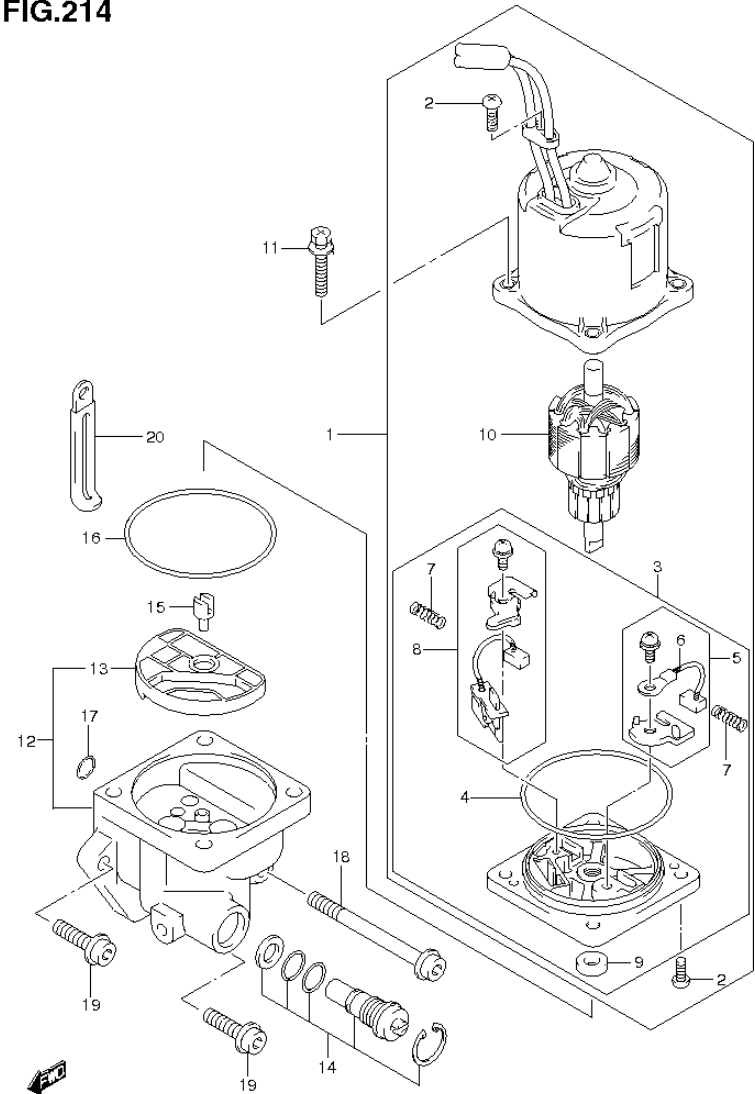


FIG. 214 (3-B-5) PTT MOTOR TRANSOM(L) (DF200T F40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	38100-93J11	MOTOR ASSY, PTT	1	
2	31111-94900	·SCREW, YOKE	3	
3	31173-94910	·HOLDER, BRUSH	1	
4	31123-94910	··O RING	1	
5	31133-90J00	··BRUSH SET, PLUS	1	
6	31133-94900	···BRUSH	1	
7	31135-94900	··SPRING	2	
8	31136-90J10	··BREAKER	1	
9	33799-97E00	··OIL SEAL	1	
10	31311-94900	·ARMATURE	1	
11	31281-92J00	BOLT	4	
12	48502-93J13	PUMP ASSY	1	
13	48582-95E01	·FILTER	1	
14	48864-96J00	·VALVE, MANUAL	1	
15	48583-95E00	JOINT, DRIVE	1	
16	48585-95E00	O RING	1	
17	48588-94900	O RING SET (6PCS)	1	
18	48862-92J00	BOLT	1	
19	48862-92J10	BOLT	2	
20	29404-93J10	CLAMP	1	

FIG.215

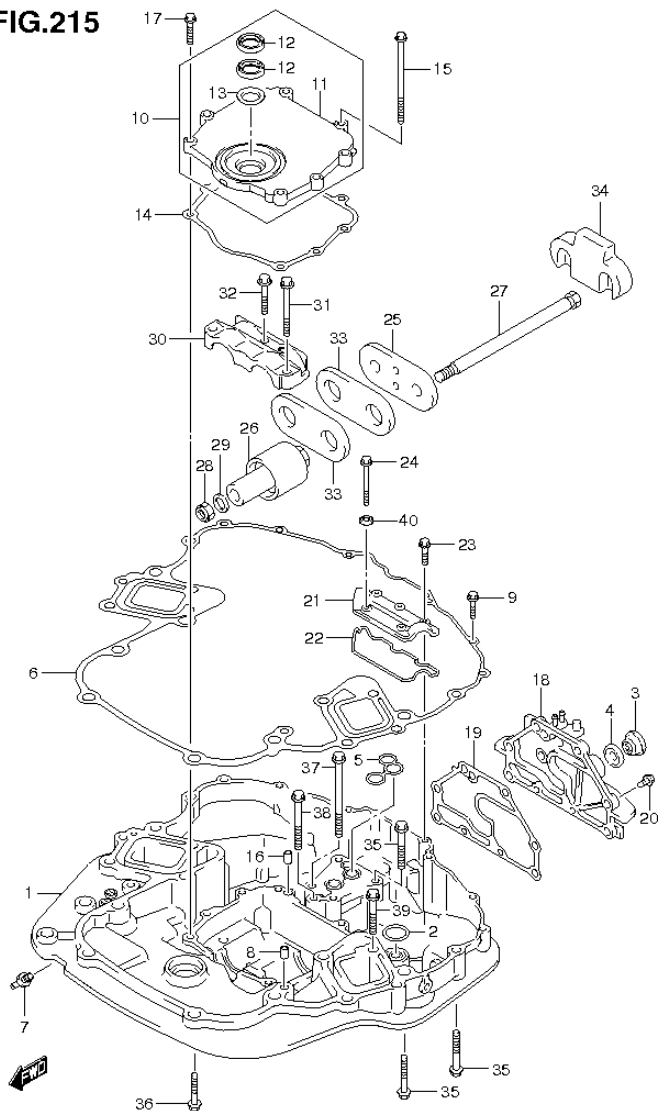


FIG. 215 (3-B-6) ENGINE HOLDER (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	51111-93J03-0EP	HOLDER, ENGINE (BLACK)	1	
2	16519-93J00	SEAL, ENGINE HOLDER OIL	1	
3	17913-93J00	PLUG, WATER	1	
4	17914-93J00	GASKET, WATER PLUG	1	
5	51116-93J00	SEAL, WATER RETURN	1	
6	51211-93J00	GASKET, ENGINE HOLDER	1	
7	61155-93J20	UNION, WATER INDICATOR	1	
8	09206-08001	PIN (8X11)	2	
9	01550-08307	BOLT	6	
10	51120-93J00	COVER, ASSY MOUNT OIL SEAL	1	
11	51122-93J02	COVER, MOUNT OIL SEAL	1	
12	51124-93J00	OIL SEAL	2	
13	51125-93J00	SCRAPER	1	
14	51123-93J00	GASKET, MOUNT OIL SEAL COVER	1	
15	09103-08109	BOLT (8X120)	2	
16	09206-08001	PIN (8X11)	2	
17	01550-0830A	BOLT	6	
18-1	51140-98J00-0EP	COVER, ENGINE HOLDER (BLACK)	1	W/TRANSOM(X,XX)
18-2	51140-93J10-0EP	COVER, ENGINE HOLDER (L) (BLACK)	1	W/TRANSOM(L)
19	51142-93J00	GASKET, ENGINE HOLDER COV	1	
20	09116-08122	BOLT (8X30)	8	
21	51151-93J00	COVER, ENGINE HOLDER UPPER	1	
22	51152-93J00	SEAL, ENGINE HOLDER UPPER COV	1	
23	01550-08307	BOLT	3	
24	01550-08607	BOLT	2	
25	54123-93J02	PLATE, UPPER MOUNT	1	
26	54130-93J01	MOUNT, UPPER	2	
27	09100-14004	BOLT (14X220)	2	
28	09159-14026	NUT	2	
29	09160-15051	WASHER (15X24X3)	2	
30	54137-93J02	COVER, UPPER MOUNT	1	
31	09116-10135	BOLT (10X95)	2	
32	09116-10175	BOLT (10X50)	1	

FIG.215

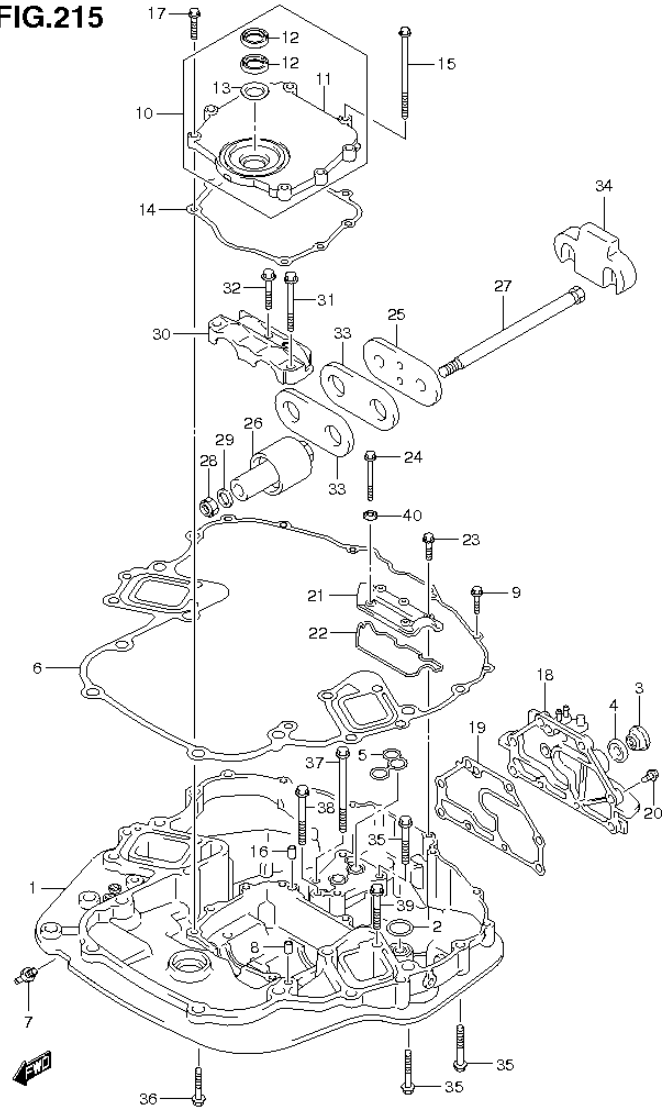


FIG. 215 (3-B-7) ENGINE HOLDER (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
33	54121-98J00	STOPPER, UPPER THRUST	2	
34	54125-93J00	MOUNT, UPPER THRUST REVERSE	1	
35	09116-10137	BOLT (10X70)	6	
36	09116-10175	BOLT (10X50)	4	
37	09116-10146	BOLT (10X195)	2	
38	09116-10134	BOLT (10X115)	1	
39	09116-08126	BOLT (8X65)	4	
40	09169-08038	WASHER (8.3X15X3)	2	

FIG.216

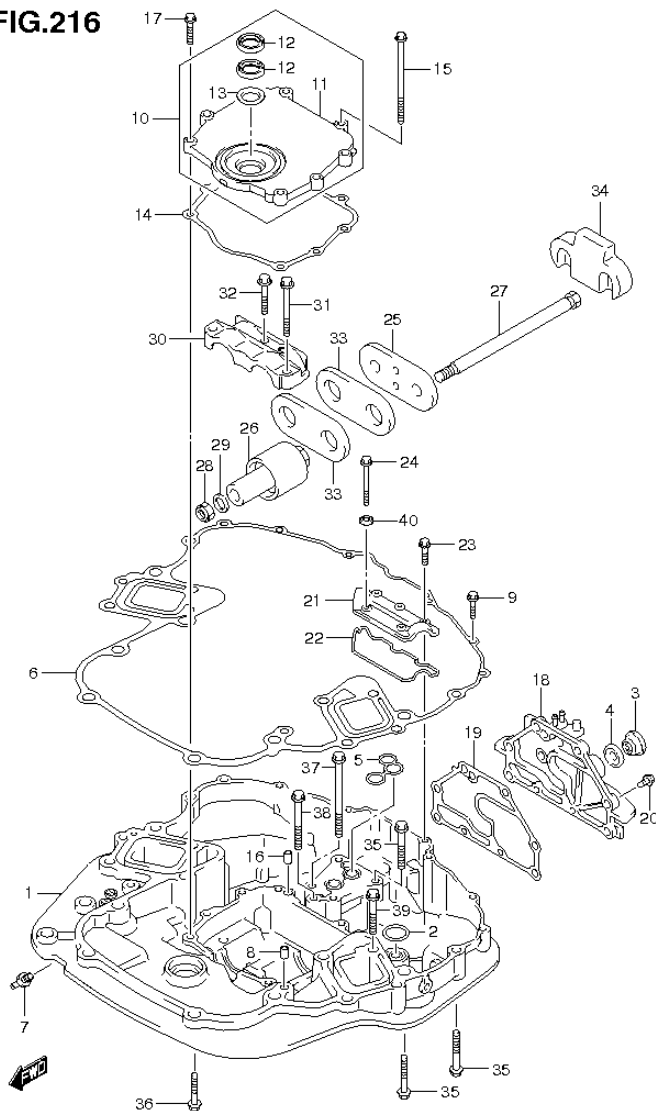


FIG.216 (3-B-8) ENGINE HOLDER (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	51111-93J03-0EP	HOLDER, ENGINE (BLACK)	1	
2	16519-93J00	SEAL, ENGINE HOLDER OIL	1	
3	17913-93J00	PLUG, WATER	1	
4	17914-93J00	GASKET, WATER PLUG	1	
5	51116-93J00	SEAL, WATER RETURN	1	
6	51211-93J00	GASKET, ENGINE HOLDER	1	
7	61155-93J20	UNION, WATER INDICATOR	1	
8	09206-08001	PIN (8X11)	2	
9	01550-08307	BOLT	6	
10	51120-93J00	COVER, ASSY MOUNT OIL SEAL	1	
11	51122-93J02	COVER, MOUNT OIL SEAL	1	
12	51124-93J00	OIL SEAL	2	
13	51125-93J00	SCRAPER	1	
14	51123-93J00	GASKET, MOUNT OIL SEAL COVER	1	
15	09103-08109	BOLT (8X120)	2	
16	09206-08001	PIN (8X11)	2	
17	01550-0830A	BOLT	6	
18-1	51140-98J00-0EP	COVER, ENGINE HOLDER (BLACK)	1	W/TRANSOM(X)
18-2	51140-93J10-0EP	COVER, ENGINE HOLDER (L) (BLACK)	1	W/TRANSOM(L)
19	51142-93J00	GASKET, ENGINE HOLDER COV	1	
20	09116-08122	BOLT (8X30)	8	
21	51151-93J00	COVER, ENGINE HOLDER UPPER	1	
22	51152-93J00	SEAL, ENGINE HOLDER UPPER COV	1	
23	01550-08307	BOLT	3	
24	01550-08607	BOLT	2	
25	54123-93J02	PLATE, UPPER MOUNT	1	
26	54130-93J01	MOUNT, UPPER	2	
27	09100-14004	BOLT (14X220)	2	
28	09159-14026	NUT	2	
29	09160-15051	WASHER (15X24X3)	2	
30	54137-93J02	COVER, UPPER MOUNT	1	
31	09116-10135	BOLT (10X95)	2	
32	09116-10175	BOLT (10X50)	1	

FIG.216

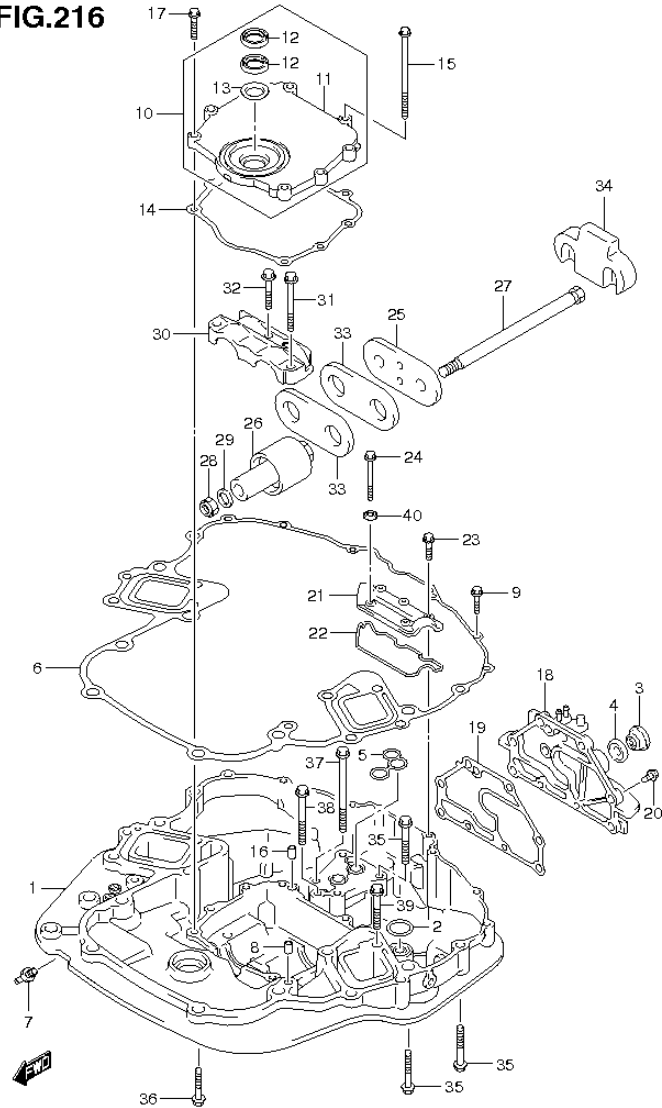


FIG.216 (3-B-9) ENGINE HOLDER (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
33	54121-98J00	STOPPER, UPPER THRUST	2	
34	54125-93J00	MOUNT, UPPER THRUST REVERSE	1	
35	09116-10137	BOLT (10X70)	6	
36	09116-10175	BOLT (10X50)	4	
37	09116-10146	BOLT (10X195)	2	
38	09116-10134	BOLT (10X115)	1	
39	09116-08126	BOLT (8X65)	4	
40	09169-08038	WASHER (8.3X15X3)	2	

FIG.217

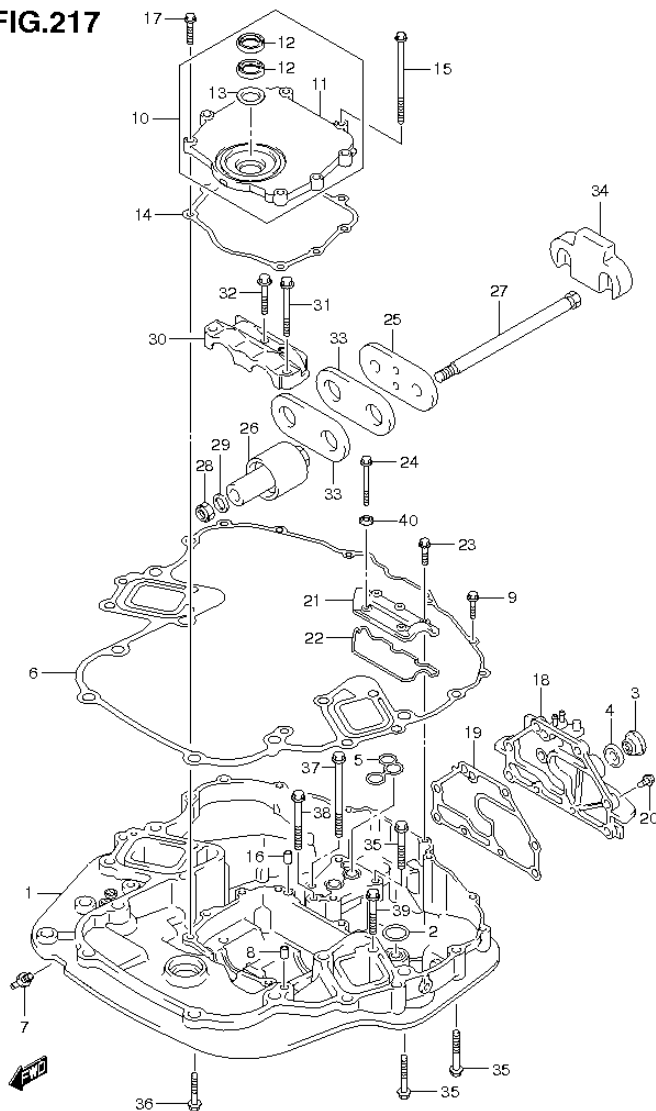


FIG.217 (3-B-10) ENGINE HOLDER (DF200Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	51111-93J03-0EP	HOLDER, ENGINE (BLACK)	1	
2	16519-93J00	SEAL, ENGINE HOLDER OIL	1	
3	17913-93J00	PLUG, WATER	1	
4	17914-93J00	GASKET, WATER PLUG	1	
5	51116-93J00	SEAL, WATER RETURN	1	
6	51211-93J00	GASKET, ENGINE HOLDER	1	
7	61155-93J20	UNION, WATER INDICATOR	1	
8	09206-08001	PIN (8X11)	2	
9	01550-08307	BOLT	6	
10	51120-93J00	COVER, ASSY MOUNT OIL SEAL	1	
11	51122-93J02	COVER, MOUNT OIL SEAL	1	
12	51124-93J00	OIL SEAL	2	
13	51125-93J00	SCRAPER	1	
14	51123-93J00	GASKET, MOUNT OIL SEAL COVER	1	
15	09103-08109	BOLT (8X120)	2	
16	09206-08001	PIN (8X11)	2	
17	01550-0830A	BOLT	6	
18	51140-98J00-0EP	COVER, ENGINE HOLDER (BLACK)	1	W/TRANSOM(X,XX)
19	51142-93J00	GASKET, ENGINE HOLDER COV	1	
20	09116-08122	BOLT (8X30)	8	
21	51151-93J00	COVER, ENGINE HOLDER UPPER	1	
22	51152-93J00	SEAL, ENGINE HOLDER UPPER COV	1	
23	01550-08307	BOLT	3	
24	01550-08607	BOLT	2	
25	54123-93J02	PLATE, UPPER MOUNT	1	
26	54130-93J01	MOUNT, UPPER	2	
27	09100-14004	BOLT (14X220)	2	
28	09159-14026	NUT	2	
29	09160-15051	WASHER (15X24X3)	2	
30	54137-93J02	COVER, UPPER MOUNT	1	
31	09116-10135	BOLT (10X95)	2	
32	09116-10175	BOLT (10X50)	1	
33	54121-98J00	STOPPER, UPPER THRUST	2	
34	54125-93J00	MOUNT, UPPER THRUST REVERSE	1	

FIG.217

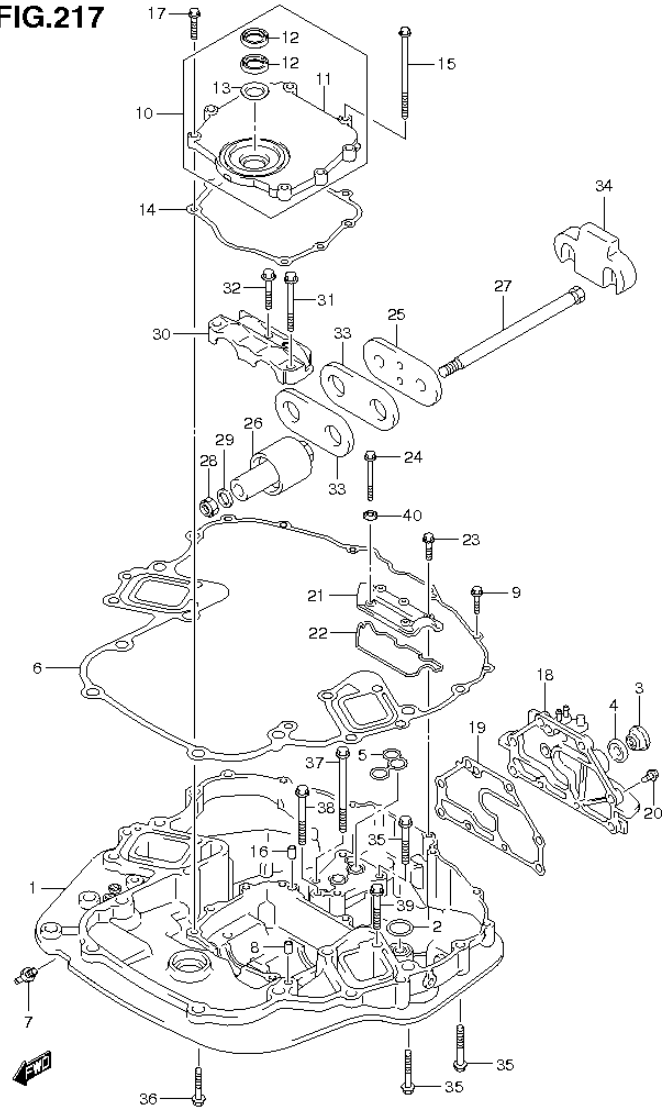


FIG.217 (3-B-11) ENGINE HOLDER (DF200Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	09116-10137	BOLT (10X70)	6	
36	09116-10175	BOLT (10X50)	4	
37	09116-10146	BOLT (10X195)	2	
38	09116-10134	BOLT (10X115)	1	
39	09116-08126	BOLT (8X65)	4	
40	09169-08038	WASHER (8.3X15X3)	2	

FIG.218

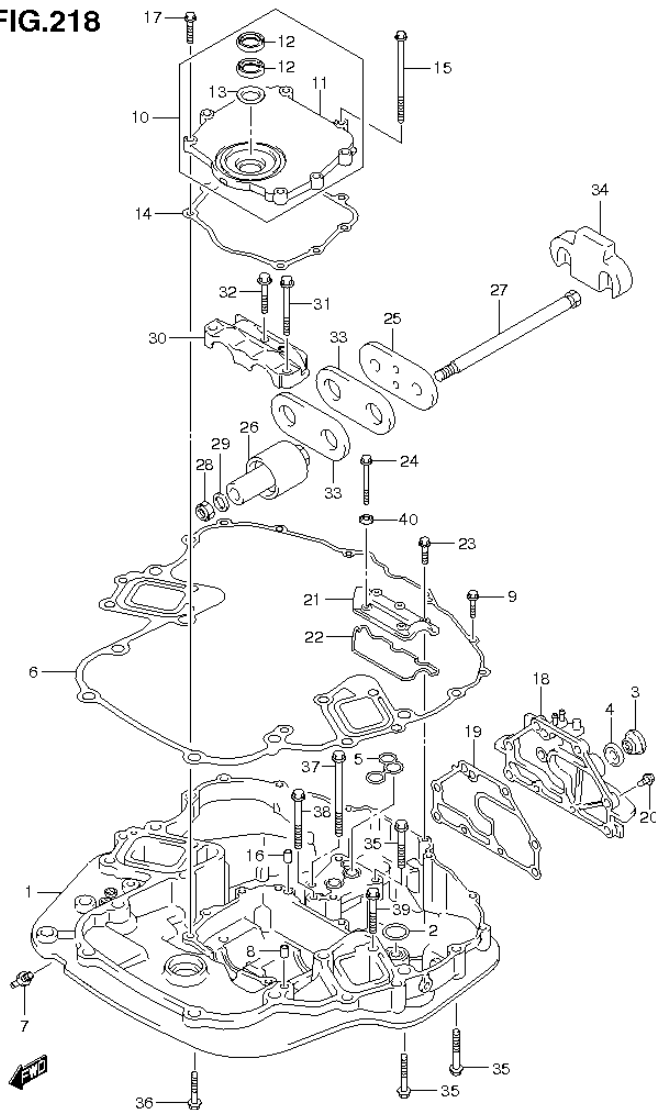


FIG. 218 (3-B-12) ENGINE HOLDER (DF200Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	51111-93J03-0EP	HOLDER, ENGINE (BLACK)	1	
2	16519-93J00	SEAL, ENGINE HOLDER OIL	1	
3	17913-93J00	PLUG, WATER	1	
4	17914-93J00	GASKET, WATER PLUG	1	
5	51116-93J00	SEAL, WATER RETURN	1	
6	51211-93J00	GASKET, ENGINE HOLDER	1	
7	61155-93J20	UNION, WATER INDICATOR	1	
8	09206-08001	PIN (8X11)	2	
9	01550-08307	BOLT	6	
10	51120-93J00	COVER, ASSY MOUNT OIL SEALL	1	
11	51122-93J02	COVER, MOUNT OIL SEAL	1	
12	51124-93J00	OIL SEAL	2	
13	51125-93J00	SCRAPER	1	
14	51123-93J00	GASKET, MOUNT OIL SEAL COVER	1	
15	09103-08109	BOLT (8X120)	2	
16	09206-08001	PIN (8X11)	2	
17	01550-0830A	BOLT	6	
18	51140-98J00-0EP	COVER, ENGINE HOLDER (BLACK)	1	W/TRANSOM(X)
19	51142-93J00	GASKET, ENGINE HOLDER COV	1	
20	09116-08122	BOLT (8X30)	8	
21	51151-93J00	COVER, ENGINE HOLDER UPPER	1	
22	51152-93J00	SEAL, ENGINE HOLDER UPPER COV	1	
23	01550-08307	BOLT	3	
24	01550-08607	BOLT	2	
25	54123-93J02	PLATE, UPPER MOUNT	1	
26	54130-93J01	MOUNT, UPPER	2	
27	09100-14004	BOLT (14X220)	2	
28	09159-14026	NUT	2	
29	09160-15051	WASHER (15X24X3)	2	
30	54137-93J02	COVER, UPPER MOUNT	1	
31	09116-10135	BOLT (10X95)	2	
32	09116-10175	BOLT (10X50)	1	
33	54121-98J00	STOPPER, UPPER THRUST	2	
34	54125-93J00	MOUNT, UPPER THRUST REVERSE	1	

FIG.218

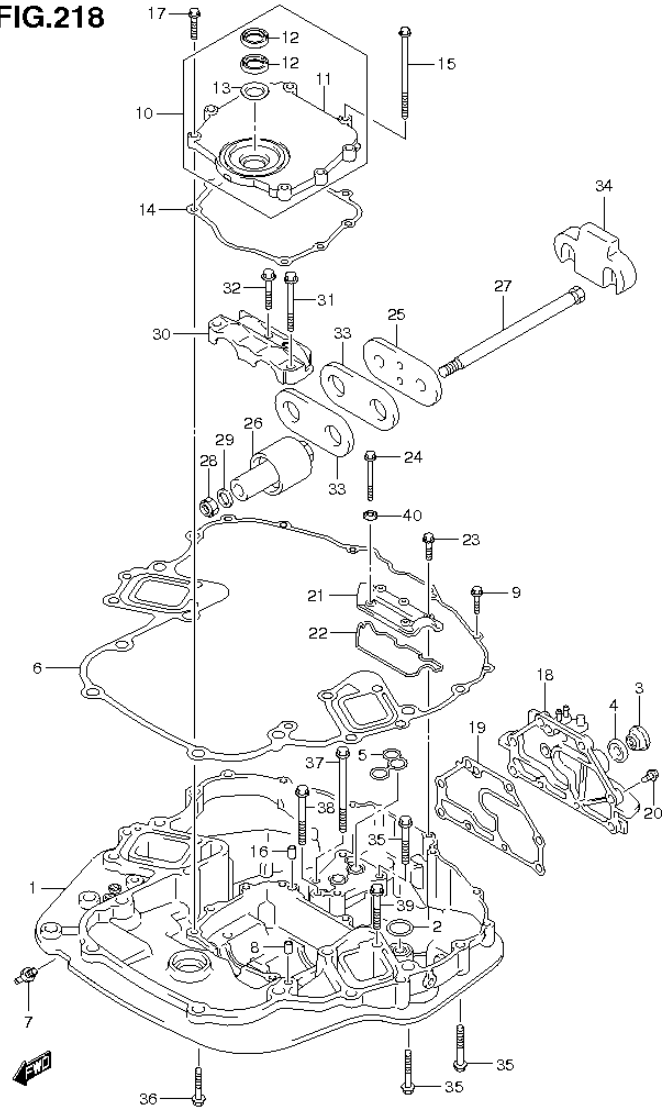


FIG.218 (3-B-13) ENGINE HOLDER (DF200Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	09116-10137	BOLT (10X70)	6	
36	09116-10175	BOLT (10X50)	4	
37	09116-10146	BOLT (10X195)	2	
38	09116-10134	BOLT (10X115)	1	
39	09116-08126	BOLT (8X65)	4	
40	09169-08038	WASHER (8.3X15X3)	2	

FIG.219

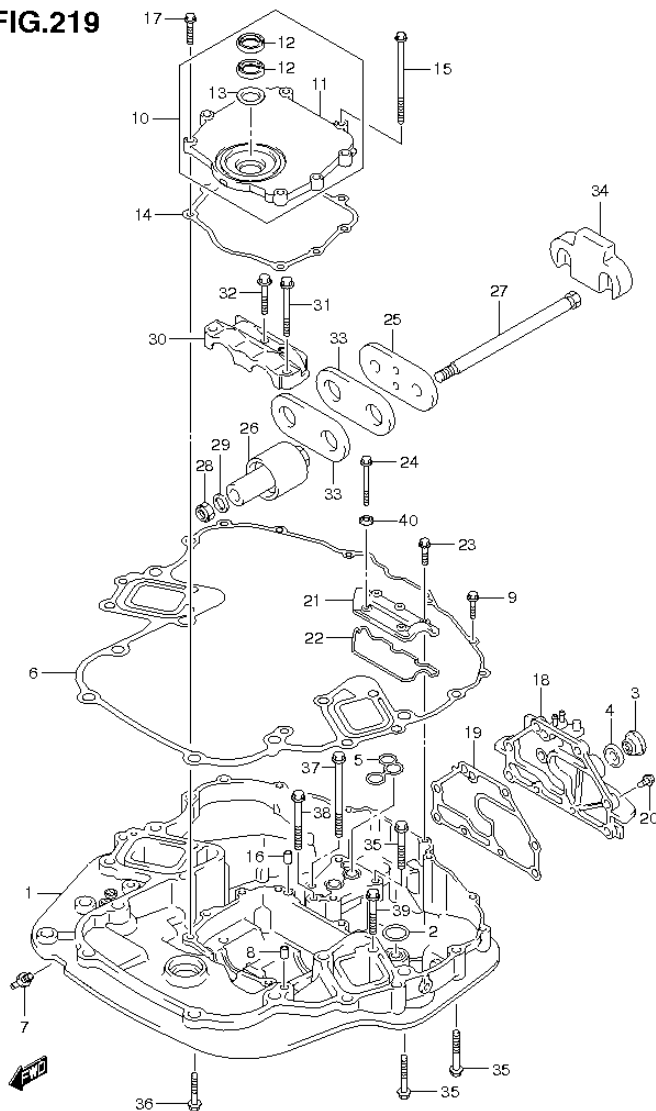


FIG.219 (3-B-14) ENGINE HOLDER (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	51111-93J03-0EP	HOLDER, ENGINE (BLACK)	1	
2	16519-93J00	SEAL, ENGINE HOLDER OIL	1	
3	17913-93J00	PLUG, WATER	1	
4	17914-93J00	GASKET, WATER PLUG	1	
5	51116-93J00	SEAL, WATER RETURN	1	
6	51211-93J00	GASKET, ENGINE HOLDER	1	
7	61155-93J20	UNION, WATER INDICATOR	1	
8	09206-08001	PIN (8X11)	2	
9	01550-08307	BOLT	6	
10	51120-93J00	COVER, ASSY MOUNT OIL SEAL	1	
11	51122-93J02	COVER, MOUNT OIL SEAL	1	
12	51124-93J00	OIL SEAL	2	
13	51125-93J00	SCRAPER	1	
14	51123-93J00	GASKET, MOUNT OIL SEAL COVER	1	
15	09103-08109	BOLT (8X120)	2	
16	09206-08001	PIN (8X11)	2	
17	01550-0830A	BOLT	6	
18	51140-98J00-0EP	COVER, ENGINE HOLDER (BLACK)	1	W/TRANSOM(X,XX)
19	51142-93J00	GASKET, ENGINE HOLDER COV	1	
20	09116-08122	BOLT (8X30)	8	
21	51151-93J00	COVER, ENGINE HOLDER UPPER	1	
22	51152-93J00	SEAL, ENGINE HOLDER UPPER COV	1	
23	01550-08307	BOLT	3	
24	01550-08607	BOLT	2	
25	54123-93J02	PLATE, UPPER MOUNT	1	
26	54130-93J01	MOUNT, UPPER	2	
27	09100-14004	BOLT (14X220)	2	
28	09159-14026	NUT	2	
29	09160-15051	WASHER (15X24X3)	2	
30	54137-93J02	COVER, UPPER MOUNT	1	
31	09116-10135	BOLT (10X95)	2	
32	09116-10175	BOLT (10X50)	1	
33	54121-98J00	STOPPER, UPPER THRUST	2	
34	54125-93J00	MOUNT, UPPER THRUST REVERSE	1	

FIG.219

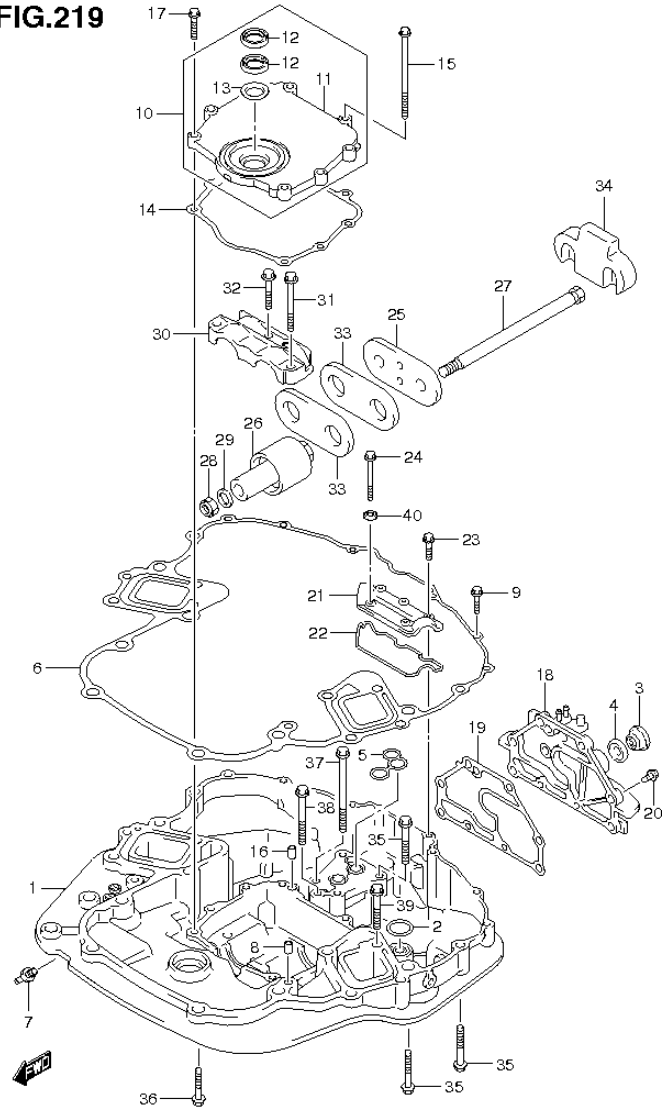


FIG.219 (3-B-15) ENGINE HOLDER (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	09116-10137	BOLT (10X70)	6	
36	09116-10175	BOLT (10X50)	4	
37	09116-10146	BOLT (10X195)	2	
38	09116-10134	BOLT (10X115)	1	
39	09116-08126	BOLT (8X65)	4	
40	09169-08038	WASHER (8.3X15X3)	2	

FIG.220

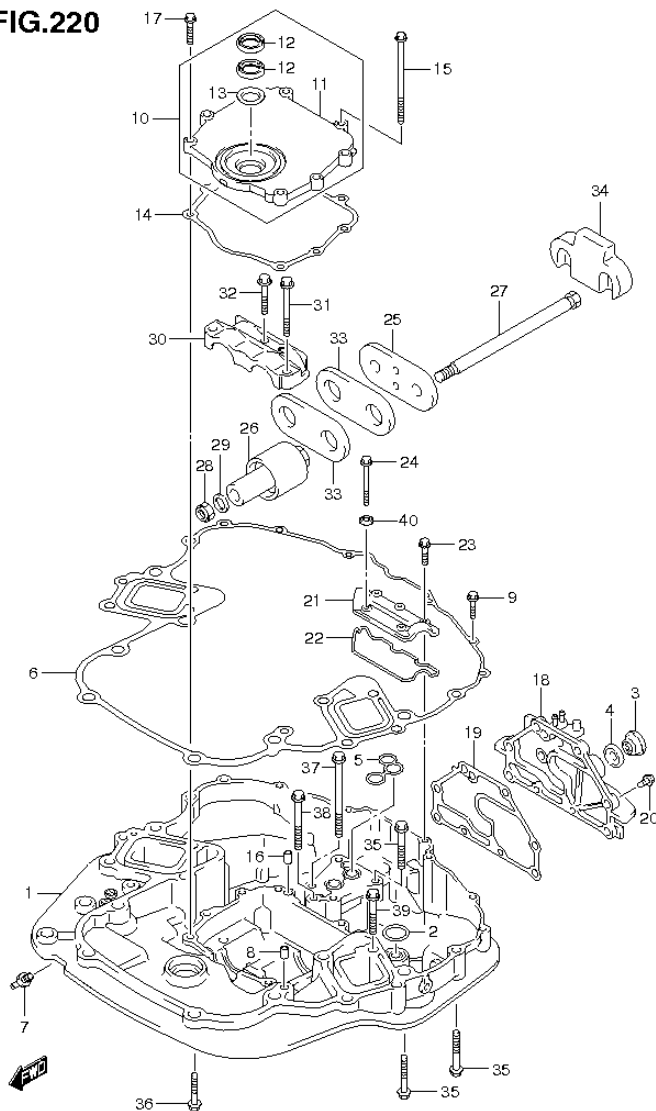


FIG. 220 (3-C-2) ENGINE HOLDER (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	51111-93J03-0EP	HOLDER, ENGINE (BLACK)	1	
2	16519-93J00	SEAL, ENGINE HOLDER OIL	1	
3	17913-93J00	PLUG, WATER	1	
4	17914-93J00	GASKET, WATER PLUG	1	
5	51116-93J00	SEAL, WATER RETURN	1	
6	51211-93J00	GASKET, ENGINE HOLDER	1	
7	61155-93J20	UNION, WATER INDICATOR	1	
8	09206-08001	PIN (8X11)	2	
9	01550-08307	BOLT	6	
10	51120-93J00	COVER, ASSY MOUNT OIL SEAL	1	
11	51122-93J02	COVER, MOUNT OIL SEAL	1	
12	51124-93J00	OIL SEAL	2	
13	51125-93J00	SCRAPER	1	
14	51123-93J00	GASKET, MOUNT OIL SEAL COVER	1	
15	09103-08109	BOLT (8X120)	2	
16	09206-08001	PIN (8X11)	2	
17	01550-0830A	BOLT	6	
18	51140-98J00-0EP	COVER, ENGINE HOLDER (BLACK)	1	W/TRANSOM(X,XX)
19	51142-93J00	GASKET, ENGINE HOLDER COV	1	
20	09116-08122	BOLT (8X30)	8	
21	51151-93J00	COVER, ENGINE HOLDER UPPER	1	
22	51152-93J00	SEAL, ENGINE HOLDER UPPER COV	1	
23	01550-08307	BOLT	3	
24	01550-08607	BOLT	2	
25	54123-93J02	PLATE, UPPER MOUNT	1	
26	54130-93J01	MOUNT, UPPER	2	
27	09100-14004	BOLT (14X220)	2	
28	09159-14026	NUT	2	
29	09160-15051	WASHER (15X24X3)	2	
30	54137-93J02	COVER, UPPER MOUNT	1	
31	09116-10135	BOLT (10X95)	2	
32	09116-10175	BOLT (10X50)	1	
33	54121-98J00	STOPPER, UPPER THRUST	2	
34	54125-93J00	MOUNT, UPPER THRUST REVERSE	1	

FIG.220

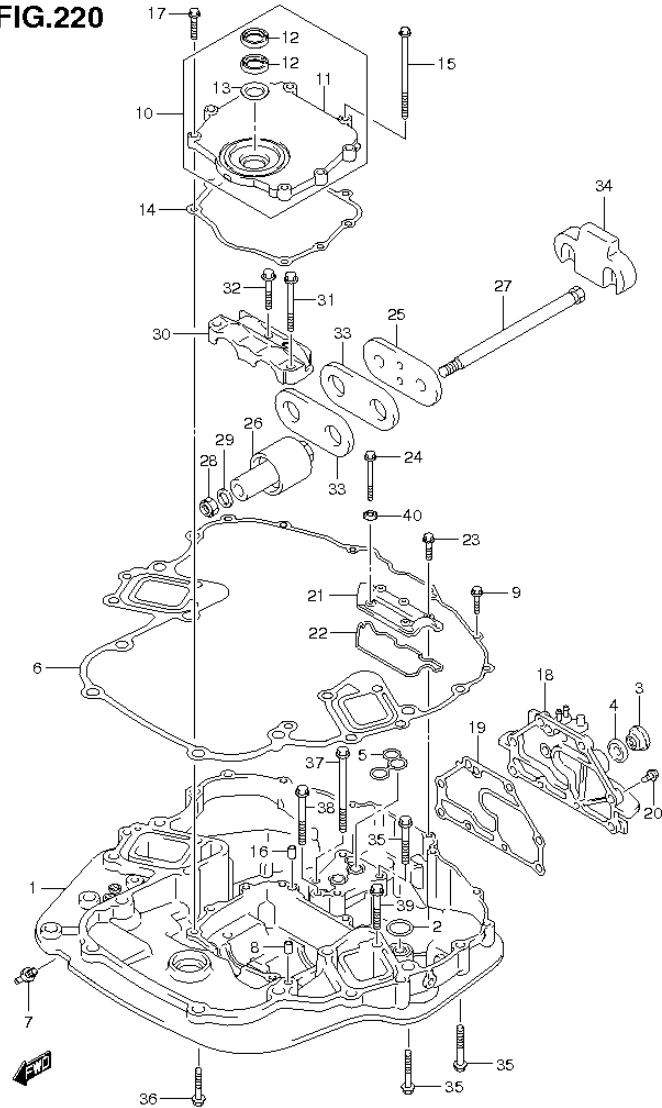


FIG. 220 (3-C-3) ENGINE HOLDER (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	09116-10137	BOLT (10X70)	6	
36	09116-10175	BOLT (10X50)	4	
37	09116-10146	BOLT (10X195)	2	
38	09116-10134	BOLT (10X115)	1	
39	09116-08126	BOLT (8X65)	4	
40	09169-08038	WASHER (8.3X15X3)	2	

FIG. 221

This exploded perspective view illustrates the assembly of a mechanical component, possibly a pump or engine housing. The main housing (1) is shown at the bottom, with various internal components like the shaft (2), impeller (3), and various seals and gaskets (4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40) being positioned around it. The components are numbered 1 through 40, indicating their assembly sequence or identification. The diagram shows the housing (1) with internal passages and mounting points. The impeller (3) is shown with its shaft (2) and various seals and gaskets. The assembly is shown in a disassembled state to illustrate the relationship between the various parts.

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	51111-93J03-0EP	HOLDER, ENGINE (BLACK)	1	
2	16519-93J00	SEAL, ENGINE HOLDER OIL	1	
3	17913-93J00	PLUG, WATER	1	
4	17914-93J00	GASKET, WATER PLUG	1	
5	51116-93J00	SEAL, WATER RETURN	1	
6	51211-93J00	GASKET, ENGINE HOLDER	1	
7	61155-93J20	UNION, WATER INDICATOR	1	
8	09206-08001	PIN (8X11)	2	
9	01550-08307	BOLT	6	
10	51120-93J00	COVER, ASSY MOUNT OIL SEAL	1	
11	51122-93J02	·COVER, MOUNT OIL SEAL	1	
12	51124-93J00	·OIL SEAL	2	
13	51125-93J00	·SCRAPER	1	
14	51123-93J00	GASKET, MOUNT OIL SEAL COVER	1	
15	09103-08109	BOLT (8X120)	2	
16	09206-08001	PIN (8X11)	2	
17	01550-0830A	BOLT	6	
18	51140-98J00-0EP	COVER, ENGINE HOLDER (BLACK)	1	W/TRANSOM(X,XX)
19	51142-93J00	GASKET, ENGINE HOLDER COV	1	
20	09116-08122	BOLT (8X30)	8	
21	51151-93J00	COVER, ENGINE HOLDER UPPER	1	
22	51152-93J00	SEAL, ENGINE HOLDER UPPER COV	1	
23	01550-08307	BOLT	3	
24	01550-08607	BOLT	2	
25	54123-93J02	PLATE, UPPER MOUNT	1	
26	54130-93J01	MOUNT, UPPER	2	
27	09100-14004	BOLT (14X220)	2	
28	09159-14026	NUT	2	
29	09160-15051	WASHER (15X24X3)	2	
30	54137-93J02	COVER, UPPER MOUNT	1	
31	09116-10135	BOLT (10X95)	2	
32	09116-10175	BOLT (10X50)	1	
33	54121-98J00	STOPPER, UPPER THRUST	2	
34	54125-93J00	MOUNT, UPPER THRUST REVERSE	1	

FIG.221

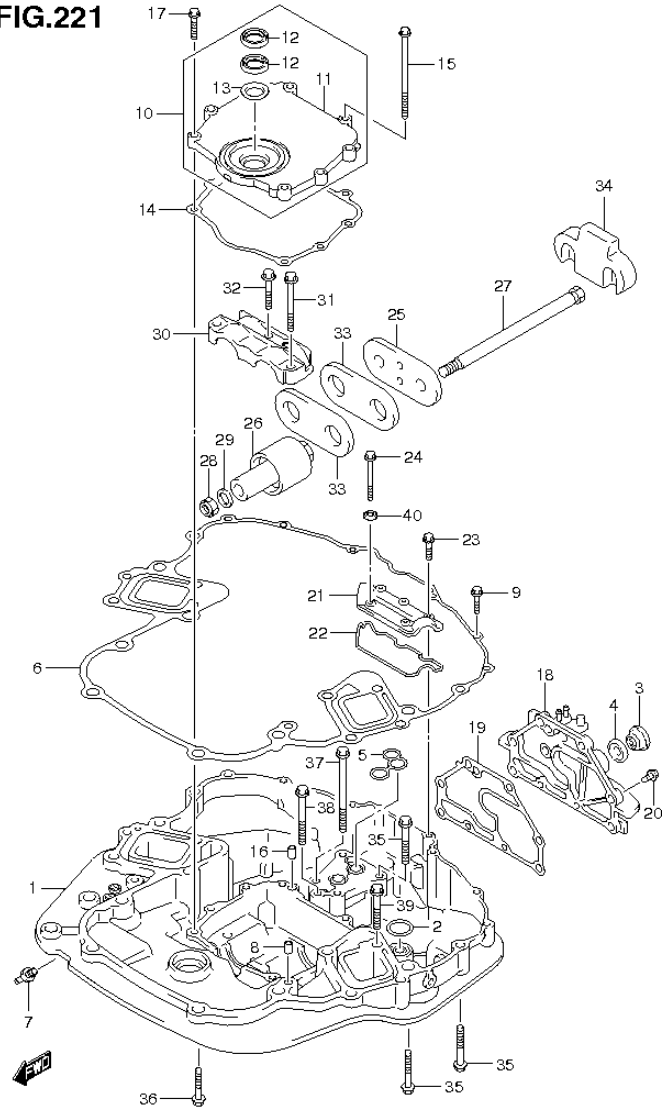


FIG. 221 (3-C-5) ENGINE HOLDER (DF225Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	09116-10137	BOLT (10X70)	6	
36	09116-10175	BOLT (10X50)	4	
37	09116-10146	BOLT (10X195)	2	
38	09116-10134	BOLT (10X115)	1	
39	09116-08126	BOLT (8X65)	4	
40	09169-08038	WASHER (8.3X15X3)	2	

FIG. 222

This exploded view diagram illustrates the assembly of a mechanical device. The main components and their assembly sequence are as follows:

- Base Housing (1):** The primary structural component at the bottom.
- Internal Components:** Includes a central shaft assembly (2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40) and a cover plate (36).
- Assembly Sequence:** The components are numbered 1 through 40, indicating the order in which they should be assembled.

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	51111-93J03-0EP	HOLDER, ENGINE (BLACK)	1	
2	16519-93J00	SEAL, ENGINE HOLDER OIL	1	
3	17913-93J00	PLUG, WATER	1	
4	17914-93J00	GASKET, WATER PLUG	1	
5	51116-93J00	SEAL, WATER RETURN	1	
6	51211-93J00	GASKET, ENGINE HOLDER	1	
7	61155-93J20	UNION, WATER INDICATOR	1	
8	09206-08001	PIN (8X11)	2	
9	01550-08307	BOLT	6	
10	51120-93J00	COVER, ASSY MOUNT OIL SEAL	1	
11	51122-93J02	·COVER, MOUNT OIL SEAL	1	
12	51124-93J00	·OIL SEAL	2	
13	51125-93J00	·SCRAPER	1	
14	51123-93J00	GASKET, MOUNT OIL SEAL COVER	1	
15	09103-08109	BOLT (8X120)	2	
16	09206-08001	PIN (8X11)	2	
17	01550-0830A	BOLT	6	
18	51140-98J00-0EP	COVER, ENGINE HOLDER (BLACK)	1	W/TRANSOM(X,XX)
19	51142-93J00	GASKET, ENGINE HOLDER COV	1	
20	09116-08122	BOLT (8X30)	8	
21	51151-93J00	COVER, ENGINE HOLDER UPPER	1	
22	51152-93J00	SEAL, ENGINE HOLDER UPPER COV	1	
23	01550-08307	BOLT	3	
24	01550-08607	BOLT	2	
25	54123-93J02	PLATE, UPPER MOUNT	1	
26	54130-93J01	MOUNT, UPPER	2	
27	09100-14004	BOLT (14X220)	2	
28	09159-14026	NUT	2	
29	09160-15051	WASHER (15X24X3)	2	
30	54137-93J02	COVER, UPPER MOUNT	1	
31	09116-10135	BOLT (10X95)	2	
32	09116-10175	BOLT (10X50)	1	
33	54121-98J00	STOPPER, UPPER THRUST	2	
34	54125-93J00	MOUNT, UPPER THRUST REVERSE	1	

FIG.222

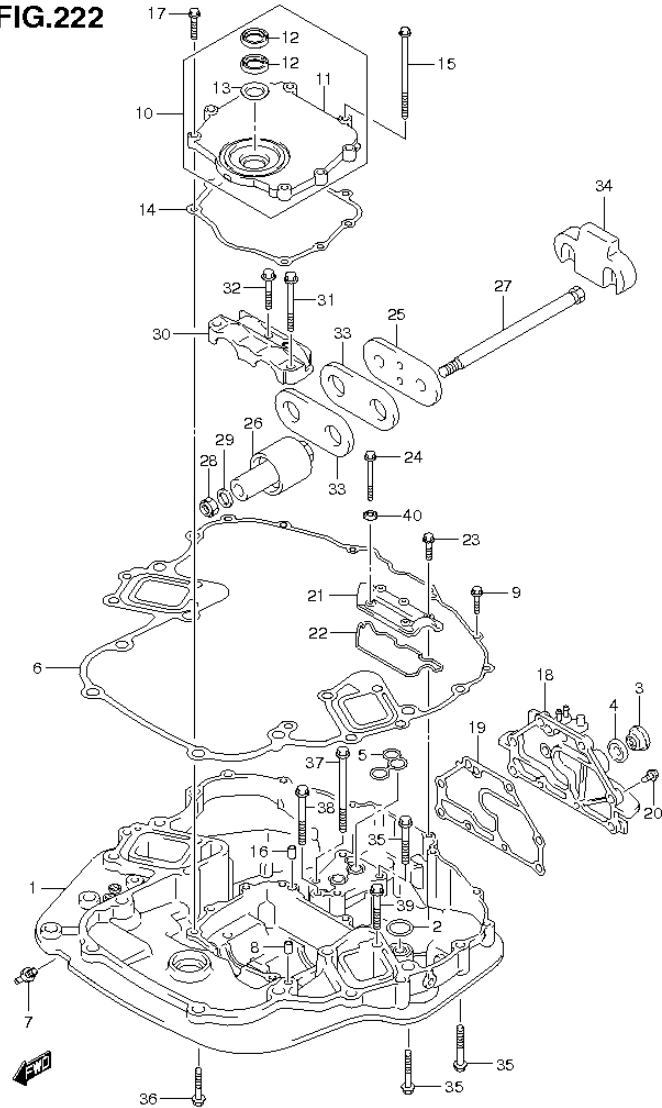


FIG. 222 (3-C-7) ENGINE HOLDER (DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	09116-10137	BOLT (10X70)	6	
36	09116-10175	BOLT (10X50)	4	
37	09116-10146	BOLT (10X195)	2	
38	09116-10134	BOLT (10X115)	1	
39	09116-08126	BOLT (8X65)	4	
40	09169-08038	WASHER (8.3X15X3)	2	

FIG.223

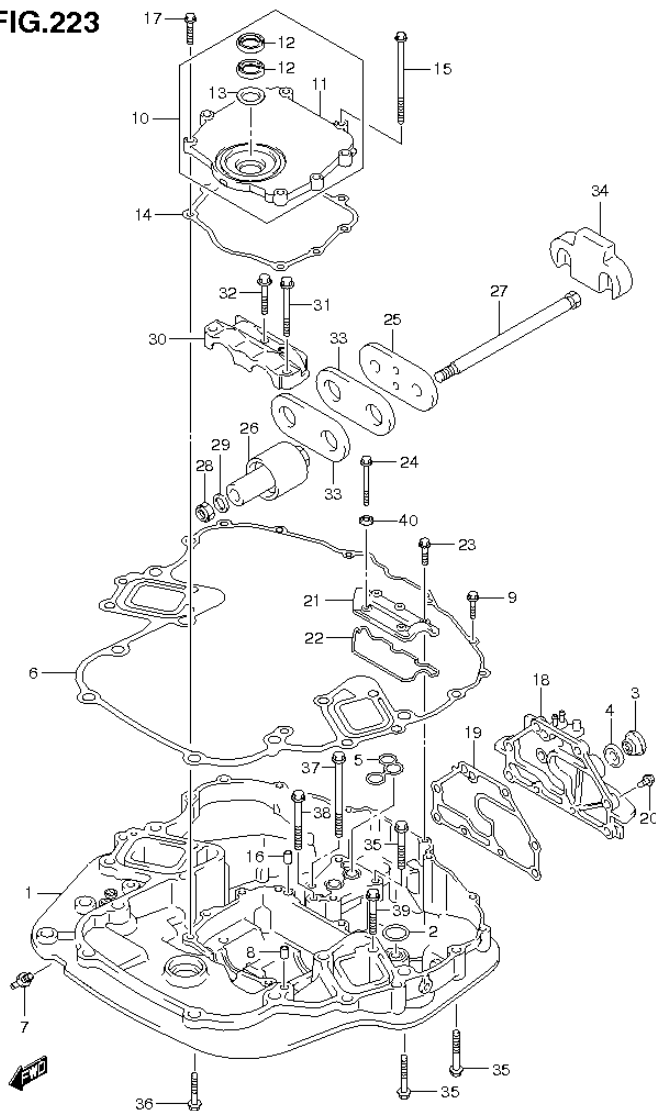


FIG. 223 (3-C-8) ENGINE HOLDER (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	51111-93J03-0EP	HOLDER, ENGINE (BLACK)	1	
2	16519-93J00	SEAL, ENGINE HOLDER OIL	1	
3	17913-93J00	PLUG, WATER	1	
4	17914-93J00	GASKET, WATER PLUG	1	
5	51116-93J00	SEAL, WATER RETURN	1	
6	51211-93J00	GASKET, ENGINE HOLDER	1	
7	61155-93J20	UNION, WATER INDICATOR	1	
8	09206-08001	PIN (8X11)	2	
9	01550-08307	BOLT	6	
10	51120-93J00	COVER, ASSY MOUNT OIL SEAL	1	
11	51122-93J02	COVER, MOUNT OIL SEAL	1	
12	51124-93J00	OIL SEAL	2	
13	51125-93J00	SCRAPER	1	
14	51123-93J00	GASKET, MOUNT OIL SEAL COVER	1	
15	09103-08109	BOLT (8X120)	2	
16	09206-08001	PIN (8X11)	2	
17	01550-0830A	BOLT	6	
18	51140-98J00-0EP	COVER, ENGINE HOLDER (BLACK)	1	W/TRANSOM(X,XX)
19	51142-93J00	GASKET, ENGINE HOLDER COV	1	
20	09116-08122	BOLT (8X30)	8	
21	51151-93J00	COVER, ENGINE HOLDER UPPER	1	
22	51152-93J00	SEAL, ENGINE HOLDER UPPER COV	1	
23	01550-08307	BOLT	3	
24	01550-08607	BOLT	2	
25	54123-93J02	PLATE, UPPER MOUNT	1	
26	54130-93J01	MOUNT, UPPER	2	
27	09100-14004	BOLT (14X220)	2	
28	09159-14026	NUT	2	
29	09160-15051	WASHER (15X24X3)	2	
30	54137-93J02	COVER, UPPER MOUNT	1	
31	09116-10135	BOLT (10X95)	2	
32	09116-10175	BOLT (10X50)	1	
33	54121-98J00	STOPPER, UPPER THRUST	2	
34	54125-93J00	MOUNT, UPPER THRUST REVERSE	1	

FIG.223

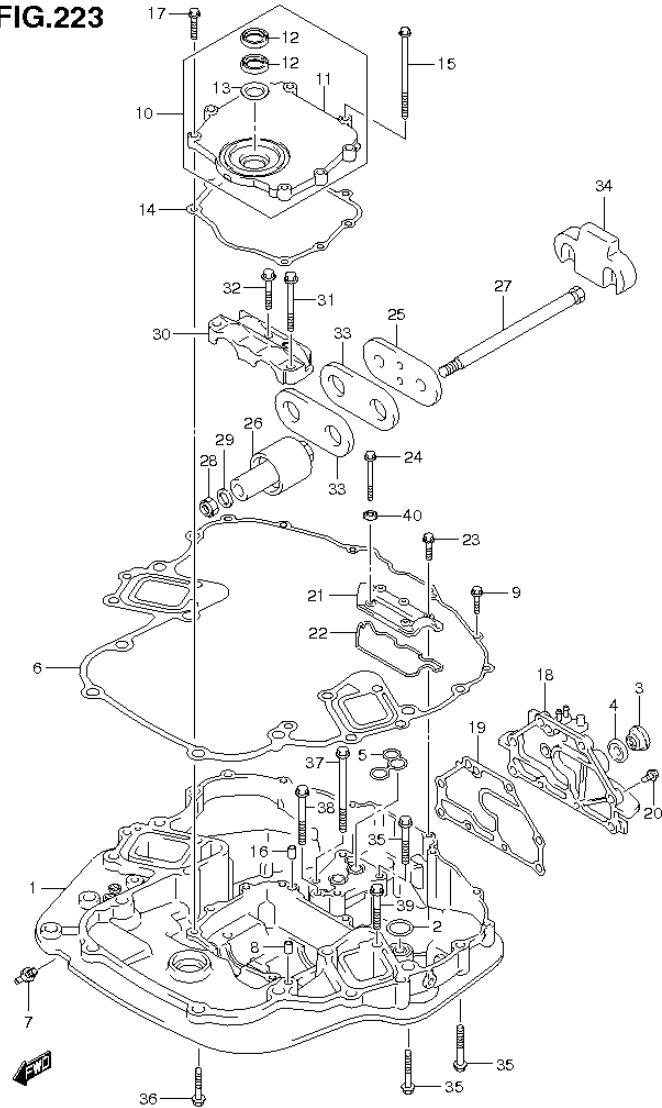


FIG. 223 (3-C-9) ENGINE HOLDER (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	09116-10137	BOLT (10X70)	6	
36	09116-10175	BOLT (10X50)	4	
37	09116-10146	BOLT (10X195)	2	
38	09116-10134	BOLT (10X115)	1	
39	09116-08126	BOLT (8X65)	4	
40	09169-08038	WASHER (8.3X15X3)	2	

FIG.224

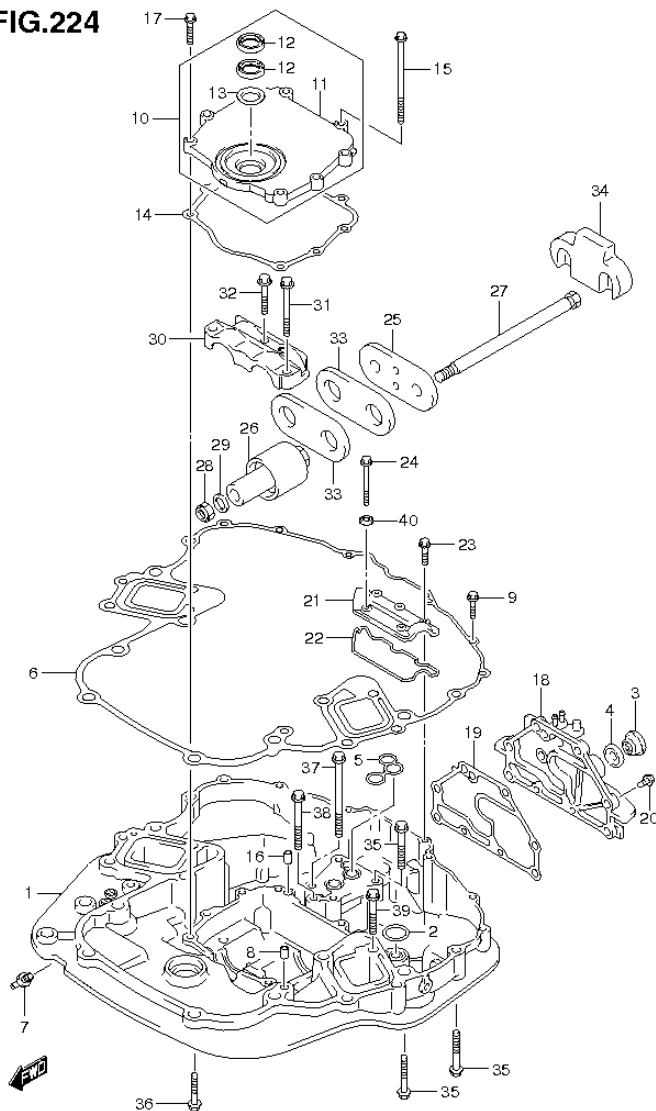


FIG.224 (3-C-10) ENGINE HOLDER (DF250T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	51111-93J03-0EP	HOLDER, ENGINE (BLACK)	1	
2	16519-93J00	SEAL, ENGINE HOLDER OIL	1	
3	17913-93J00	PLUG, WATER	1	
4	17914-93J00	GASKET, WATER PLUG	1	
5	51116-93J00	SEAL, WATER RETURN	1	
6	51211-93J00	GASKET, ENGINE HOLDER	1	
7	61155-93J20	UNION, WATER INDICATOR	1	
8	09206-08001	PIN (8X11)	2	
9	01550-08307	BOLT	6	
10	51120-93J00	COVER, ASSY MOUNT OIL SEAL	1	
11	51122-93J02	COVER, MOUNT OIL SEAL	1	
12	51124-93J00	OIL SEAL	2	
13	51125-93J00	SCRAPER	1	
14	51123-93J00	GASKET, MOUNT OIL SEAL COVER	1	
15	09103-08109	BOLT (8X120)	2	
16	09206-08001	PIN (8X11)	2	
17	01550-0830A	BOLT	6	
18	51140-98J00-0EP	COVER, ENGINE HOLDER (BLACK)	1	W/TRANSOM(X,XX)
19	51142-93J00	GASKET, ENGINE HOLDER COV	1	
20	09116-08122	BOLT (8X30)	8	
21	51151-93J00	COVER, ENGINE HOLDER UPPER	1	
22	51152-93J00	SEAL, ENGINE HOLDER UPPER COV	1	
23	01550-08307	BOLT	3	
24	01550-08607	BOLT	2	
25	54123-93J02	PLATE, UPPER MOUNT	1	
26	54130-93J01	MOUNT, UPPER	2	
27	09100-14004	BOLT (14X220)	2	
28	09159-14026	NUT	2	
29	09160-15051	WASHER (15X24X3)	2	
30	54137-93J02	COVER, UPPER MOUNT	1	
31	09116-10135	BOLT (10X95)	2	
32	09116-10175	BOLT (10X50)	1	
33	54121-98J00	STOPPER, UPPER THRUST	2	
34	54125-93J00	MOUNT, UPPER THRUST REVERSE	1	

FIG.224

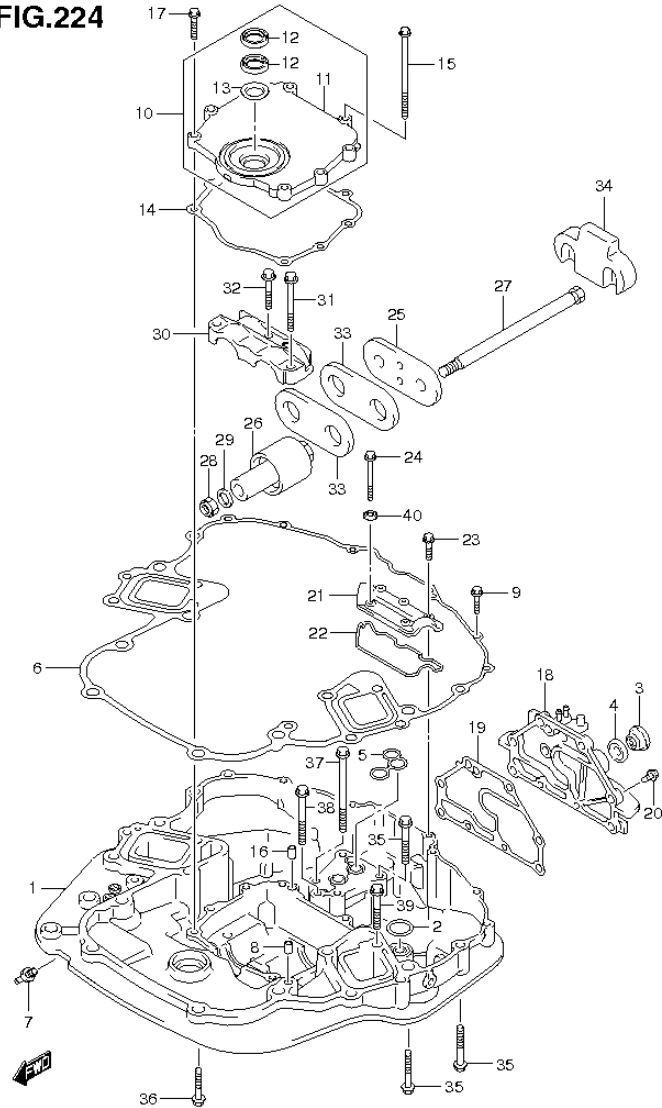


FIG.224 (3-C-11) ENGINE HOLDER (DF250T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	09116-10137	BOLT (10X70)	6	
36	09116-10175	BOLT (10X50)	4	
37	09116-10146	BOLT (10X195)	2	
38	09116-10134	BOLT (10X115)	1	
39	09116-08126	BOLT (8X65)	4	
40	09169-08038	WASHER (8.3X15X3)	2	

FIG.225

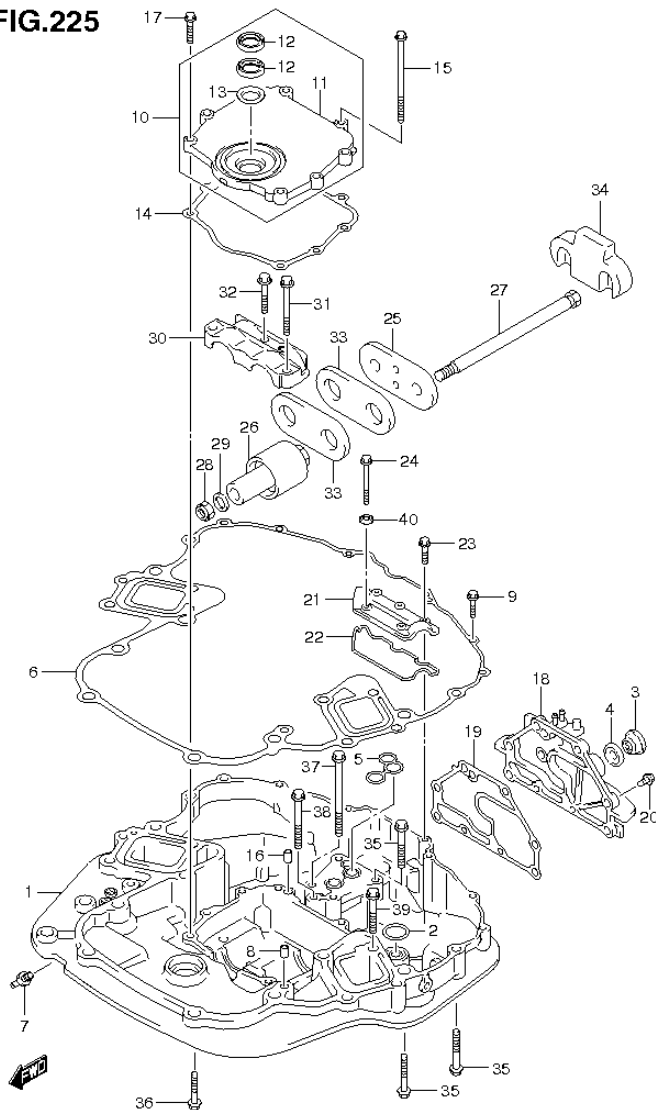


FIG.225 (3-C-12) ENGINE HOLDER (DF250Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	51111-93J03-0EP	HOLDER, ENGINE (BLACK)	1	
2	16519-93J00	SEAL, ENGINE HOLDER OIL	1	
3	17913-93J00	PLUG, WATER	1	
4	17914-93J00	GASKET, WATER PLUG	1	
5	51116-93J00	SEAL, WATER RETURN	1	
6	51211-93J00	GASKET, ENGINE HOLDER	1	
7	61155-93J20	UNION, WATER INDICATOR	1	
8	09206-08001	PIN (8X11)	2	
9	01550-08307	BOLT	6	
10	51120-93J00	COVER, ASSY MOUNT OIL SEAL	1	
11	51122-93J02	COVER, MOUNT OIL SEAL	1	
12	51124-93J00	OIL SEAL	2	
13	51125-93J00	SCRAPER	1	
14	51123-93J00	GASKET, MOUNT OIL SEAL COVER	1	
15	09103-08109	BOLT (8X120)	2	
16	09206-08001	PIN (8X11)	2	
17	01550-0830A	BOLT	6	
18	51140-98J00-0EP	COVER, ENGINE HOLDER (BLACK)	1	W/TRANSOM(X,XX)
19	51142-93J00	GASKET, ENGINE HOLDER COV	1	
20	09116-08122	BOLT (8X30)	8	
21	51151-93J00	COVER, ENGINE HOLDER UPPER	1	
22	51152-93J00	SEAL, ENGINE HOLDER UPPER COV	1	
23	01550-08307	BOLT	3	
24	01550-08607	BOLT	2	
25	54123-93J02	PLATE, UPPER MOUNT	1	
26	54130-93J01	MOUNT, UPPER	2	
27	09100-14004	BOLT (14X220)	2	
28	09159-14026	NUT	2	
29	09160-15051	WASHER (15X24X3)	2	
30	54137-93J02	COVER, UPPER MOUNT	1	
31	09116-10135	BOLT (10X95)	2	
32	09116-10175	BOLT (10X50)	1	
33	54121-98J00	STOPPER, UPPER THRUST	2	
34	54125-93J00	MOUNT, UPPER THRUST REVERSE	1	

FIG.225

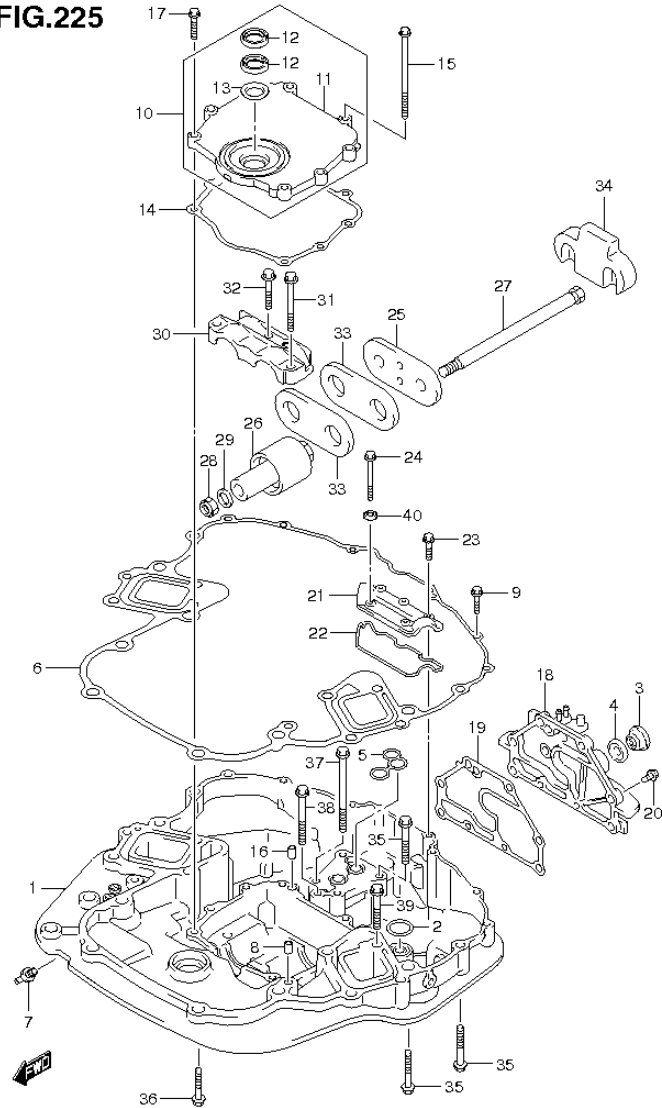


FIG. 225 (3-C-13) ENGINE HOLDER (DF250Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	09116-10137	BOLT (10X70)	6	
36	09116-10175	BOLT (10X50)	4	
37	09116-10146	BOLT (10X195)	2	
38	09116-10134	BOLT (10X115)	1	
39	09116-08126	BOLT (8X65)	4	
40	09169-08038	WASHER (8.3X15X3)	2	

FIG.226

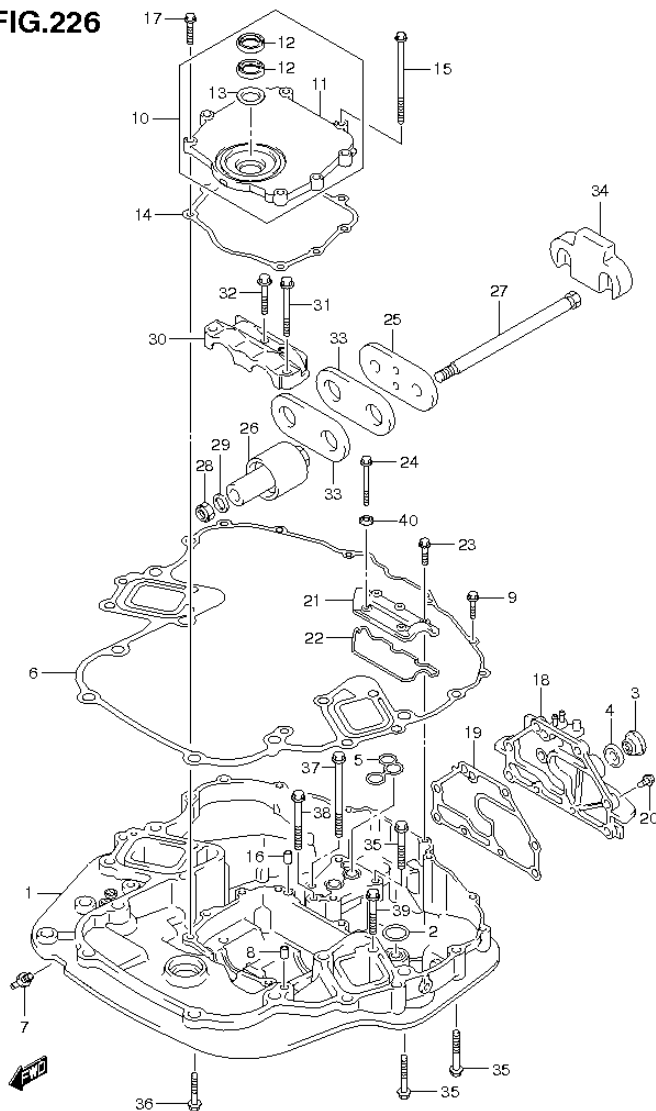


FIG. 226 (3-C-14) ENGINE HOLDER (DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	51111-93J03-0EP	HOLDER, ENGINE (BLACK)	1	
2	16519-93J00	SEAL, ENGINE HOLDER OIL	1	
3	17913-93J00	PLUG, WATER	1	
4	17914-93J00	GASKET, WATER PLUG	1	
5	51116-93J00	SEAL, WATER RETURN	1	
6	51211-93J00	GASKET, ENGINE HOLDER	1	
7	61155-93J20	UNION, WATER INDICATOR	1	
8	09206-08001	PIN (8X11)	2	
9	01550-08307	BOLT	6	
10	51120-93J00	COVER, ASSY MOUNT OIL SEAL	1	
11	51122-93J02	COVER, MOUNT OIL SEAL	1	
12	51124-93J00	OIL SEAL	2	
13	51125-93J00	SCRAPER	1	
14	51123-93J00	GASKET, MOUNT OIL SEAL COVER	1	
15	09103-08109	BOLT (8X120)	2	
16	09206-08001	PIN (8X11)	2	
17	01550-0830A	BOLT	6	
18	51140-98J00-0EP	COVER, ENGINE HOLDER (BLACK)	1	W/TRANSOM(X,XX)
19	51142-93J00	GASKET, ENGINE HOLDER COV	1	
20	09116-08122	BOLT (8X30)	8	
21	51151-93J00	COVER, ENGINE HOLDER UPPER	1	
22	51152-93J00	SEAL, ENGINE HOLDER UPPER COV	1	
23	01550-08307	BOLT	3	
24	01550-08607	BOLT	2	
25	54123-93J02	PLATE, UPPER MOUNT	1	
26	54130-93J01	MOUNT, UPPER	2	
27	09100-14004	BOLT (14X220)	2	
28	09159-14026	NUT	2	
29	09160-15051	WASHER (15X24X3)	2	
30	54137-93J02	COVER, UPPER MOUNT	1	
31	09116-10135	BOLT (10X95)	2	
32	09116-10175	BOLT (10X50)	1	
33	54121-98J00	STOPPER, UPPER THRUST	2	
34	54125-93J00	MOUNT, UPPER THRUST REVERSE	1	

FIG.226

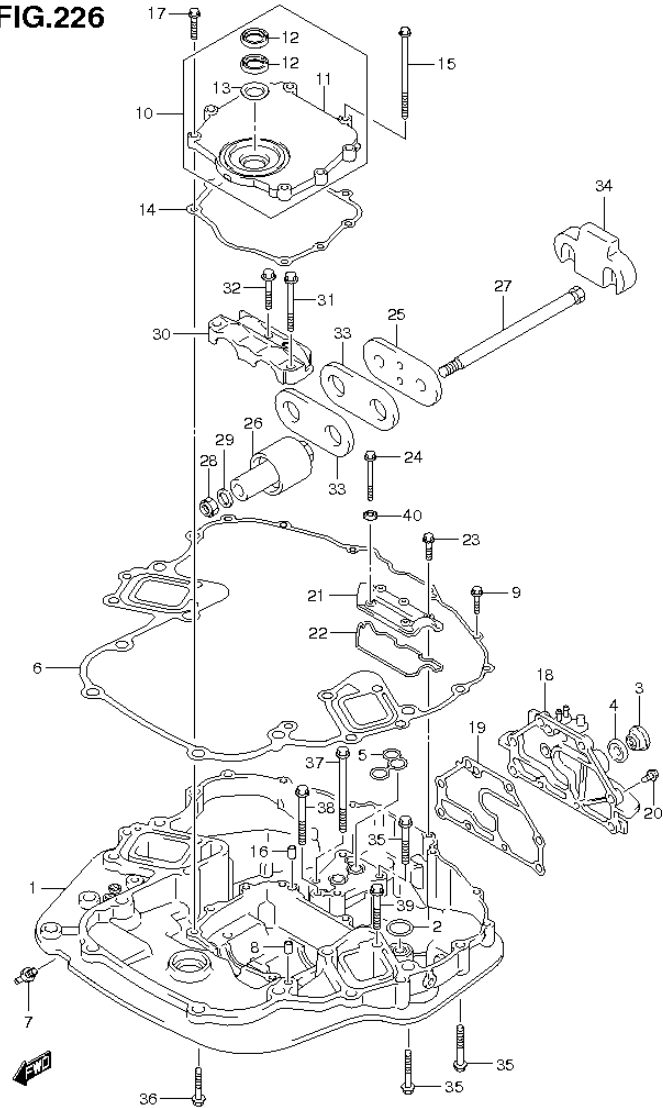


FIG. 226 (3-C-15) ENGINE HOLDER (DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	09116-10137	BOLT (10X70)	6	
36	09116-10175	BOLT (10X50)	4	
37	09116-10146	BOLT (10X195)	2	
38	09116-10134	BOLT (10X115)	1	
39	09116-08126	BOLT (8X65)	4	
40	09169-08038	WASHER (8.3X15X3)	2	

FIG.227

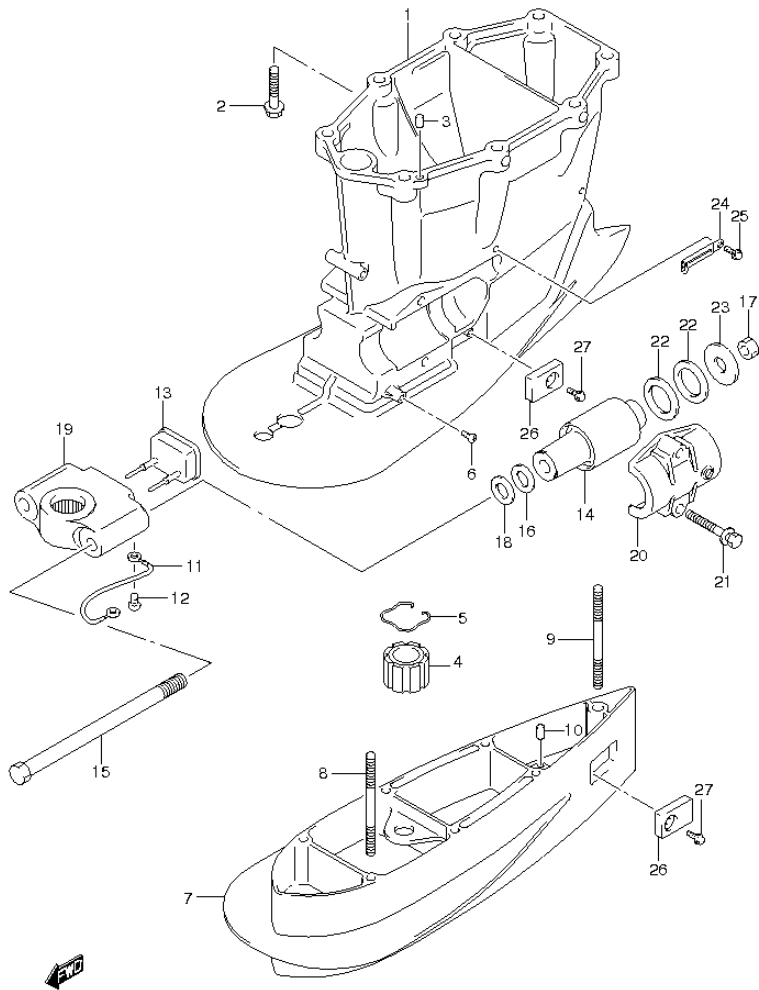


FIG.227 (3-D-2) DRIVE SHAFT HOUSING TRANSOM(X,XX) (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	52111-93J11-0EP	HOUSING, DRIVE SHAFT (BLACK)	1	
2	09116-10176	BOLT (10X44)	8	
3	09202-08006	PIN (8X12)	2	
4	57130-87D10	BUSH, DRIVE SHAFT	1	
5	09387-38002	RING	1	
6	09125-06063	SCREW (6X10)	1	
7	52131-93J00-0EP	CASE, EXTENSION (BLACK)	1	W/TRANSOM(XX)
8	09108-10115	STUD BOLT	6	W/TRANSOM(XX)
9	09108-12013	STUD BOLT	1	W/TRANSOM(XX)
10	09202-08006	PIN (8X12)	2	W/TRANSOM(XX)
11	36894-87D00	LEAD, MT BRKT TO HSG	1	
12	09125-06063	SCREW (6X10)	1	
13	54151-93J00	MOUNT, LOWER THRUST	1	
14	54160-93J01	MOUNT, LOWER	2	
15	09100-14004	BOLT (14X220)	2	
16	09160-16050	WASHER (16X32X3)	2	
17	09159-14026	NUT	2	
18	09160-16050	WASHER (16X32X3)	2	
19	54211-93J00	BRACKET, LOWER MOUNT	1	
20	54221-93J00	COVER, LOWER MOUNT	2	
21	09116-10175	BOLT (10X50)	4	
22	54165-98J00	DAMPER, REVERSE STOPPER LOWER	4	
23	09160-14066	WASHER (14X50X4)	2	
24	29404-93J10	CLAMP, SPEEDOMETER HOSE	1	
25	29103-93J00	BOLT, CLAMP (6X12)	1	
26-1	55321-93J00	ANODE, PROTECTION	1	W/TRANSOM(XX)
26-2	55321-93J00	ANODE, PROTECTION	2	W/TRANSOM(XX)
27-1	09116-06094	BOLT (6X15)	1	W/TRANSOM(X)
27-2	09116-06094	BOLT (6X15)	2	W/TRANSOM(XX)

FIG.228

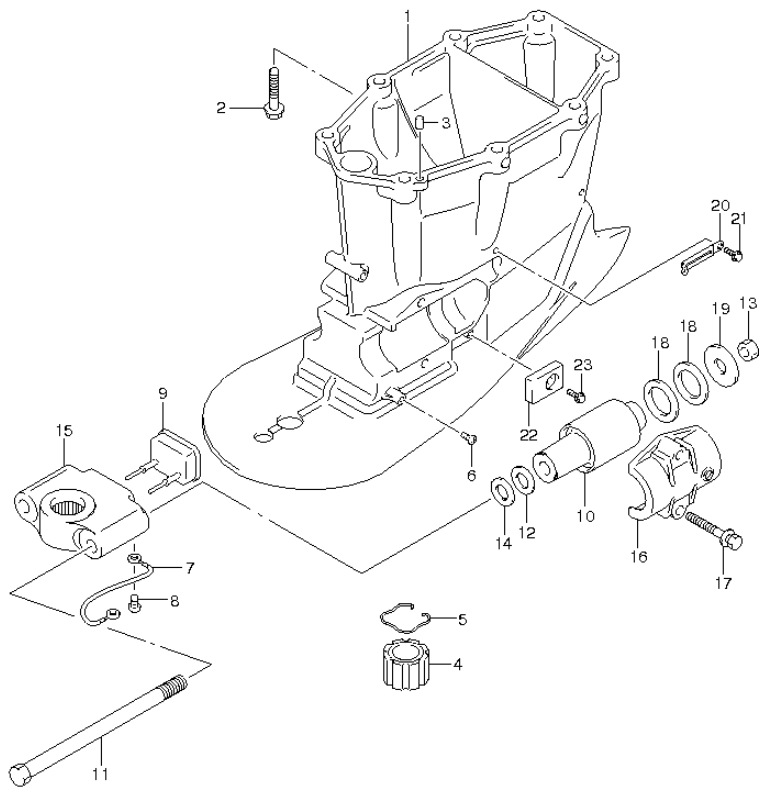


FIG. 228 (3-D-3) DRIVE SHAFT HOUSING TRANSM(X) (DF200T F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	52111-93J11-0EP	HOUSING, DRIVE SHAFT (BLACK)	1	
2	09116-10176	BOLT (10X44)	8	
3	09202-08006	PIN (8X12)	2	
4	57130-87D10	BUSH, DRIVE SHAFT	1	
5	09387-38002	RING	1	
6	09125-06063	SCREW (6X10)	1	
7	36894-87D00	LEAD, MT BRKT TO HSG	1	
8	09125-06063	SCREW (6X10)	1	
9	54151-93J00	MOUNT, LOWER THRUST	1	
10	54160-93J01	MOUNT, LOWER	2	
11	09100-14004	BOLT (14X220)	2	
12	09160-16050	WASHER (16X32X3)	2	
13	09159-14026	NUT	2	
14	09160-16050	WASHER (16X32X3)	2	
15	54211-93J00	BRACKET, LOWER MOUNT	1	
16	54221-93J00	COVER, LOWER MOUNT	2	
17	09116-10175	BOLT (10X50)	4	
18	54165-98J00	DAMPER, REVERSE STOPPER LOWER	4	
19	09160-14066	WASHER (14X50X4)	2	
20	29404-93J10	CLAMP, SPEEDOMETER HOSE	1	
21	29103-93J00	BOLT, CLAMP (6X12)	1	
22	55321-93J00	ANODE, PROTECTION	1	
23	55321-93J00	BOLT (6X15)	1	

FIG.229

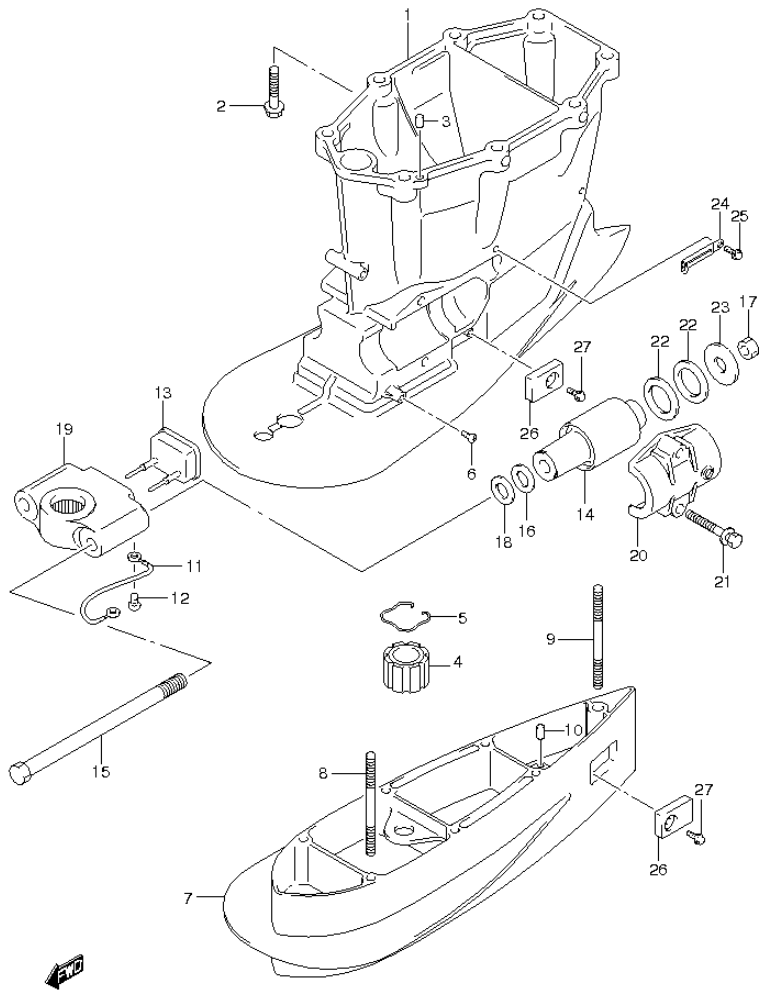


FIG.229 (3-D-4) DRIVE SHAFT HOUSING TRANSOM(X,XX) (DF2007 E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	52111-93J11-0EP	HOUSING, DRIVE SHAFT (BLACK)	1	
2	09116-10176	BOLT (10X44)	8	
3	09202-08006	PIN (8X12)	2	
4	57130-87D10	BUSH, DRIVE SHAFT	1	
5	09387-38002	RING	1	
6	09125-06063	SCREW (6X10)	1	
7	52131-93J00-0EP	CASE, EXTENSION (BLACK)	1	W/TRANSOM(XX)
8	09108-10115	STUD BOLT	6	W/TRANSOM(XX)
9	09108-12013	STUD BOLT	1	W/TRANSOM(XX)
10	09202-08006	PIN (8X12)	2	W/TRANSOM(XX)
11	36894-87D00	LEAD, MT BRKT TO HSG	1	
12	09125-06063	SCREW (6X10)	1	
13	54151-93J00	MOUNT, LOWER THRUST	1	
14	54160-93J01	MOUNT, LOWER	2	
15	09100-14004	BOLT (14X220)	2	
16	09160-16050	WASHER (16X32X3)	2	
17	09159-14026	NUT	2	
18	09160-16050	WASHER (16X32X3)	2	
19	54211-93J00	BRACKET, LOWER MOUNT	1	
20	54221-93J00	COVER, LOWER MOUNT	2	
21	09116-10175	BOLT (10X50)	4	
22	54165-98J00	DAMPER, REVERSE STOPPER LOWER	4	
23	09160-14066	WASHER (14X50X4)	2	
24	29404-93J10	CLAMP, SPEEDOMETER HOSE	1	
25	29103-93J00	BOLT, CLAMP (6X12)	1	
26-1	55321-93J00	ANODE, PROTECTION	1	W/TRANSOM(X)
26-2	55321-93J00	ANODE, PROTECTION	2	W/TRANSOM(XX)
27-1	09116-06094	BOLT (6X15)	1	W/TRANSOM(X)
27-2	09116-06094	BOLT (6X15)	2	W/TRANSOM(XX)

FIG.230

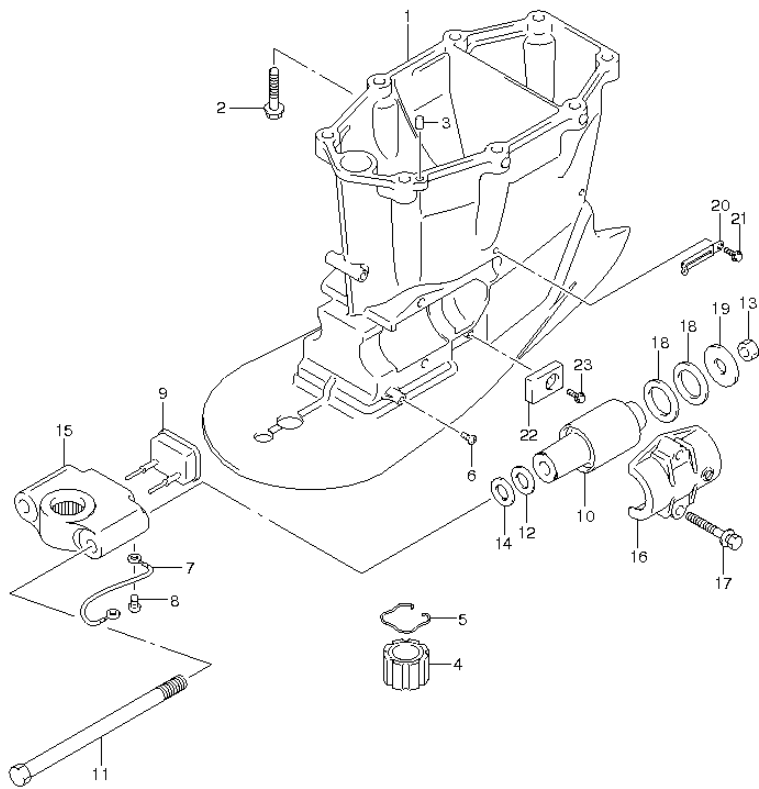


FIG. 230 (3-D-5) DRIVE SHAFT HOUSING TRANSM(X) (DF200Z F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	52111-93J11-0EP	HOUSING, DRIVE SHAFT (BLACK)	1	
2	09116-10176	BOLT (10X44)	8	
3	09202-08006	PIN (8X12)	2	
4	57130-87D10	BUSH, DRIVE SHAFT	1	
5	09387-38002	RING	1	
6	09125-06063	SCREW (6X10)	1	
7	36894-87D00	LEAD, MT BRKT TO HSG	1	
8	09125-06063	SCREW (6X10)	1	
9	54151-93J00	MOUNT, LOWER THRUST	1	
10	54160-93J01	MOUNT, LOWER	2	
11	09100-14004	BOLT (14X220)	2	
12	09160-16050	WASHER (16X32X3)	2	
13	09159-14026	NUT	2	
14	09160-16050	WASHER (16X32X3)	2	
15	54211-93J00	BRACKET, LOWER MOUNT	1	
16	54221-93J00	COVER, LOWER MOUNT	2	
17	09116-10175	BOLT (10X50)	4	
18	54165-98J00	DAMPER, REVERSE STOPPER LOWER	4	
19	09160-14066	WASHER (14X50X4)	2	
20	29404-93J10	CLAMP, SPEEDOMETER HOSE	1	
21	29103-93J00	BOLT, CLAMP (6X12)	1	
22	55321-93J00	ANODE, PROTECTION	1	
23	09116-06094	BOLT (6X15)	1	

FIG.231

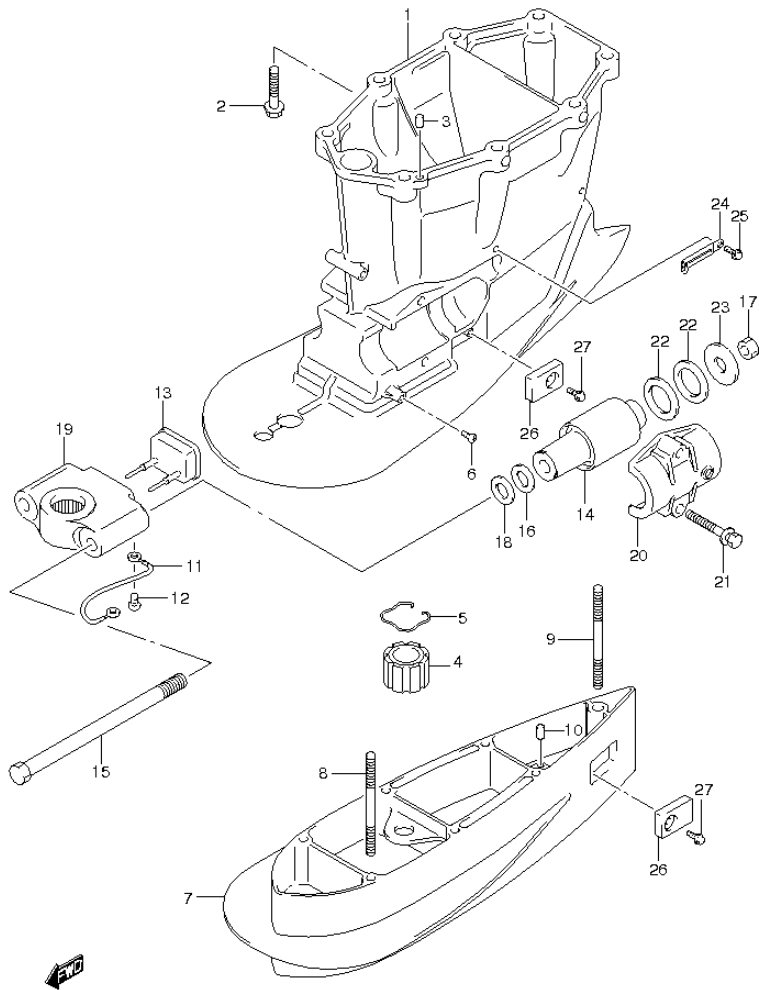


FIG.231 (3-D-6) DRIVE SHAFT HOUSING TRANSOM(X,XX) (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	52111-93J11-0EP	HOUSING, DRIVE SHAFT (BLACK)	1	
2	09116-10176	BOLT (10X44)	8	
3	09202-08006	PIN (8X12)	2	
4	57130-87D10	BUSH, DRIVE SHAFT	1	
5	09387-38002	RING	1	
6	09125-06063	SCREW (6X10)	1	
7	52131-93J00-0EP	CASE, EXTENSION (BLACK)	1	W/TRANSOM(XX)
8	09108-10115	STUD BOLT	6	W/TRANSOM(XX)
9	09108-12013	STUD BOLT	1	W/TRANSOM(XX)
10	09202-08006	PIN (8X12)	2	W/TRANSOM(XX)
11	36894-87D00	LEAD, MT BRKT TO HSG	1	
12	09125-06063	SCREW (6X10)	1	
13	54151-93J00	MOUNT, LOWER THRUST	1	
14	54160-93J01	MOUNT, LOWER	2	
15	09100-14004	BOLT (14X220)	2	
16	09160-16050	WASHER (16X32X3)	2	
17	09159-14026	NUT	2	
18	09160-16050	WASHER (16X32X3)	2	
19	54211-93J00	BRACKET, LOWER MOUNT	1	
20	54221-93J00	COVER, LOWER MOUNT	2	
21	09116-10175	BOLT (10X50)	4	
22	54165-98J00	DAMPER, REVERSE STOPPER LOWER	4	
23	09160-14066	WASHER (14X50X4)	2	
24	29404-93J10	CLAMP, SPEEDOMETER HOSE	1	
25	29103-93J00	BOLT, CLAMP (6X12)	1	
26-1	55321-93J00	ANODE, PROTECTION	1	W/TRANSOM(XX)
26-2	55321-93J00	ANODE, PROTECTION	2	W/TRANSOM(XX)
27-1	09116-06094	BOLT (6X15)	1	W/TRANSOM(X)
27-2	09116-06094	BOLT (6X15)	2	W/TRANSOM(XX)

FIG. 232 (3-D-7) DRIVE SHAFT HOUSING TRANSOM (X, XX) (DF225T E40)



DF250 E01 012_232
DRIVE SHAFT HOUSING TRANSOM

FIG.233

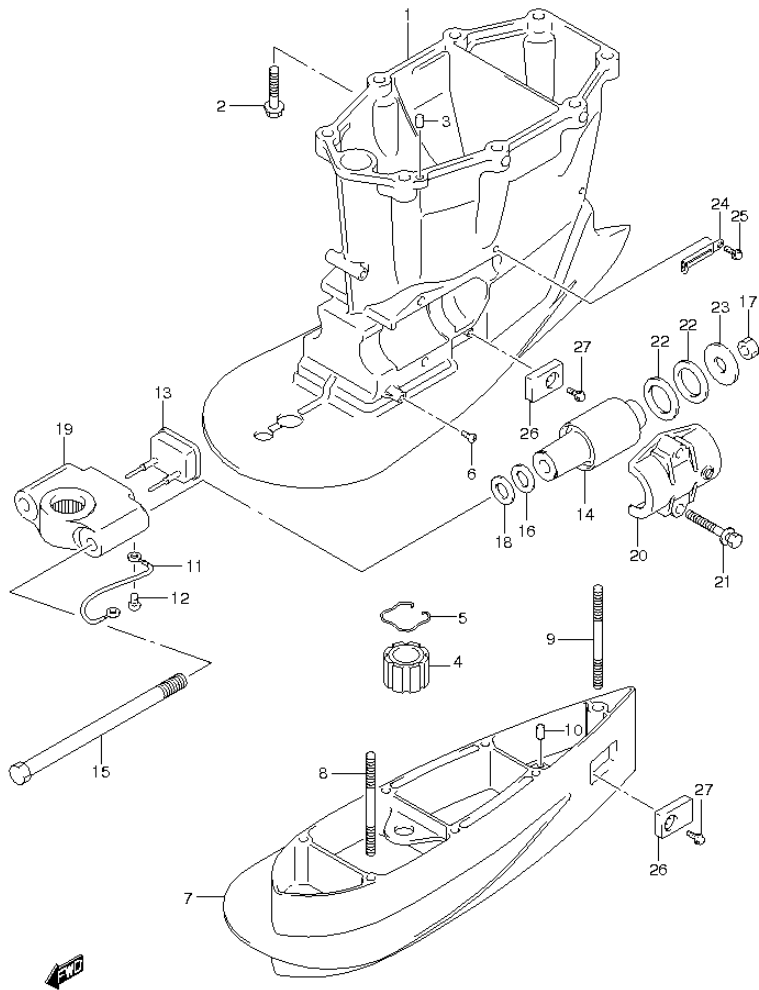


FIG.233 (3-D-8) DRIVE SHAFT HOUSING TRANSOM(X,XX) (DF2257 E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	52111-93J11-0EP	HOUSING, DRIVE SHAFT (BLACK)	1	
2	09116-10176	BOLT (10X44)	8	
3	09202-08006	PIN (8X12)	2	
4	57130-87D10	BUSH, DRIVE SHAFT	1	
5	09387-38002	RING	1	
6	09125-06063	SCREW (6X10)	1	
7	52131-93J00-0EP	CASE, EXTENSION (BLACK)	1	W/TRANSOM(XX)
8	09108-10115	STUD BOLT	6	W/TRANSOM(XX)
9	09108-12013	STUD BOLT	1	W/TRANSOM(XX)
10	09202-08006	PIN (8X12)	2	W/TRANSOM(XX)
11	36894-87D00	LEAD, MT BRKT TO HSG	1	
12	09125-06063	SCREW (6X10)	1	
13	54151-93J00	MOUNT, LOWER THRUST	1	
14	54160-93J01	MOUNT, LOWER	2	
15	09100-14004	BOLT (14X220)	2	
16	09160-16050	WASHER (16X32X3)	2	
17	09159-14026	NUT	2	
18	09160-16050	WASHER (16X32X3)	2	
19	54211-93J00	BRACKET, LOWER MOUNT	1	
20	54221-93J00	COVER, LOWER MOUNT	2	
21	09116-10175	BOLT (10X50)	4	
22	54165-98J00	DAMPER, REVERSE STOPPER LOWER	4	
23	09160-14066	WASHER (14X50X4)	2	
24	29404-93J10	CLAMP, SPEEDOMETER HOSE	1	
25	29103-93J00	BOLT, CLAMP (6X12)	1	
26-1	55321-93J00	ANODE, PROTECTION	1	W/TRANSOM(X)
26-2	55321-93J00	ANODE, PROTECTION	2	W/TRANSOM(XX)
27-1	09116-06094	BOLT (6X15)	1	W/TRANSOM(X)
27-2	09116-06094	BOLT (6X15)	2	W/TRANSOM(XX)

FIG.234

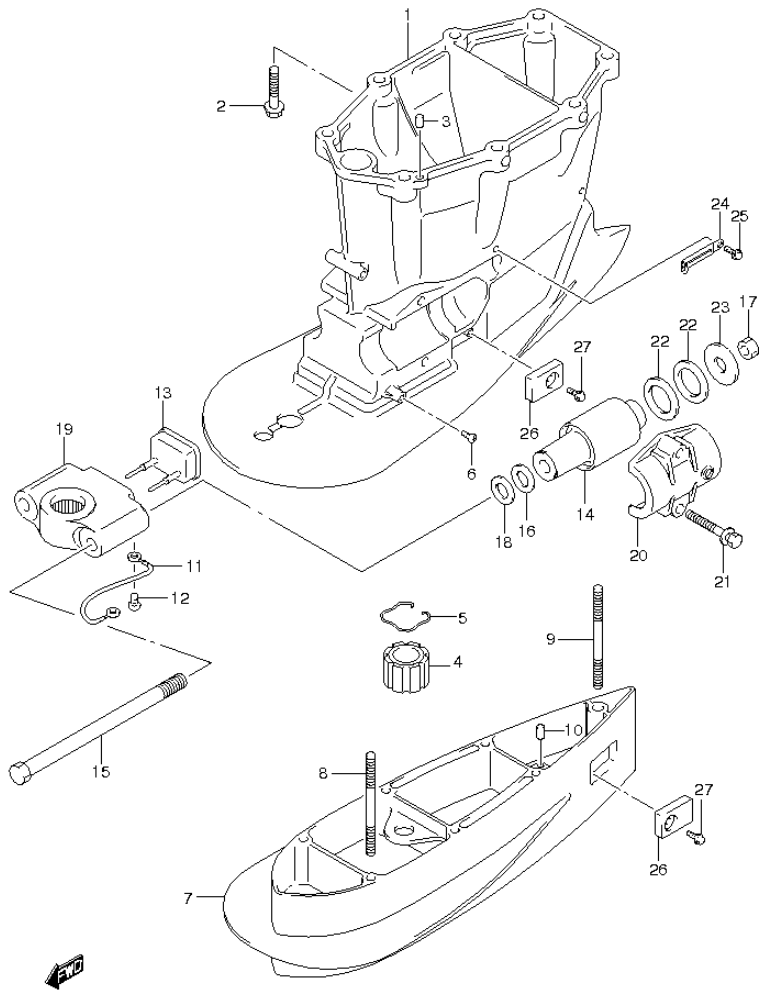


FIG.234 (3-D-9) DRIVE SHAFT HOUSING TRANSOM(X,XX) (DF2257 F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	52111-93J11-0EP	HOUSING, DRIVE SHAFT (BLACK)	1	
2	09116-10176	BOLT (10X44)	8	
3	09202-08006	PIN (8X12)	2	
4	57130-87D10	BUSH, DRIVE SHAFT	1	
5	09387-38002	RING	1	
6	09125-06063	SCREW (6X10)	1	
7	52131-93J00-0EP	CASE, EXTENSION (BLACK)	1	W/TRANSOM(XX)
8	09108-10115	STUD BOLT	6	W/TRANSOM(XX)
9	09108-12013	STUD BOLT	1	W/TRANSOM(XX)
10	09202-08006	PIN (8X12)	2	W/TRANSOM(XX)
11	36894-87D00	LEAD, MT BRKT TO HSG	1	
12	09125-06063	SCREW (6X10)	1	
13	54151-93J00	MOUNT, LOWER THRUST	1	
14	54160-93J01	MOUNT, LOWER	2	
15	09100-14004	BOLT (14X220)	2	
16	09160-16050	WASHER (16X32X3)	2	
17	09159-14026	NUT	2	
18	09160-16050	WASHER (16X32X3)	2	
19	54211-93J00	BRACKET, LOWER MOUNT	1	
20	54221-93J00	COVER, LOWER MOUNT	2	
21	09116-10175	BOLT (10X50)	4	
22	54165-98J00	DAMPER, REVERSE STOPPER LOWER	4	
23	09160-14066	WASHER (14X50X4)	2	
24	29404-93J10	CLAMP, SPEEDOMETER HOSE	1	
25	29103-93J00	BOLT, CLAMP (6X12)	1	
26-1	55321-93J00	ANODE, PROTECTION	1	W/TRANSOM(X)
26-2	55321-93J00	ANODE, PROTECTION	2	W/TRANSOM(XX)
27-1	09116-06094	BOLT (6X15)	1	W/TRANSOM(X)
27-2	09116-06094	BOLT (6X15)	2	W/TRANSOM(XX)

FIG.235

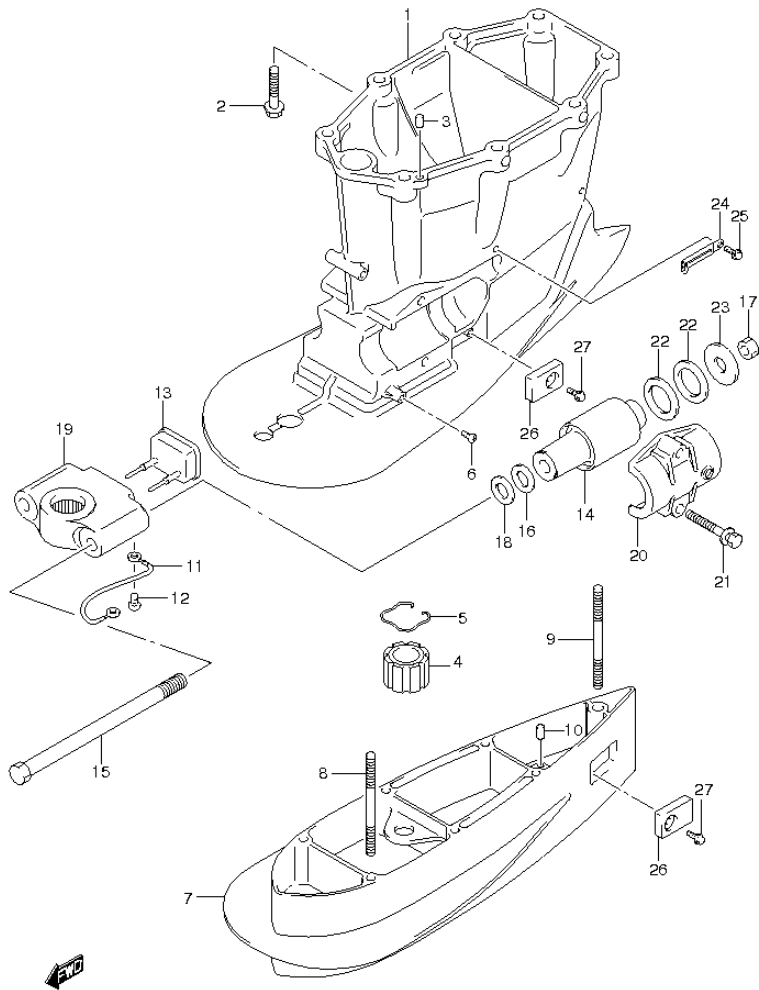


FIG.235 (3-D-10) DRIVE SHAFT HOUSING TRANSOM(X,XX) (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	52111-93J11-0EP	HOUSING, DRIVE SHAFT (BLACK)	1	
2	09116-10176	BOLT (10X44)	8	
3	09202-08006	PIN (8X12)	2	
4	57130-87D10	BUSH, DRIVE SHAFT	1	
5	09387-38002	RING	1	
6	09125-06063	SCREW (6X10)	1	
7	52131-93J00-0EP	CASE, EXTENSION (BLACK)	1	W/TRANSOM(XX)
8	09108-10115	STUD BOLT	6	W/TRANSOM(XX)
9	09108-12013	STUD BOLT	1	W/TRANSOM(XX)
10	09202-08006	PIN (8X12)	2	W/TRANSOM(XX)
11	36894-87D00	LEAD, MT BRKT TO HSG	1	
12	09125-06063	SCREW (6X10)	1	
13	54151-93J00	MOUNT, LOWER THRUST	1	
14	54160-93J01	MOUNT, LOWER	2	
15	09100-14004	BOLT (14X220)	2	
16	09160-16050	WASHER (16X32X3)	2	
17	09159-14026	NUT	2	
18	09160-16050	WASHER (16X32X3)	2	
19	54211-93J00	BRACKET, LOWER MOUNT	1	
20	54221-93J00	COVER, LOWER MOUNT	2	
21	09116-10175	BOLT (10X50)	4	
22	54165-98J00	DAMPER, REVERSE STOPPER LOWER	4	
23	09160-14066	WASHER (14X50X4)	2	
24	29404-93J10	CLAMP, SPEEDOMETER HOSE	1	
25	29103-93J00	BOLT, CLAMP (6X12)	1	
26-1	55321-93J00	ANODE, PROTECTION	1	W/TRANSOM(X)
26-2	55321-93J00	ANODE, PROTECTION	2	W/TRANSOM(XX)
27-1	09116-06094	BOLT (6X15)	1	W/TRANSOM(X)
27-2	09116-06094	BOLT (6X15)	2	W/TRANSOM(XX)

FIG.236

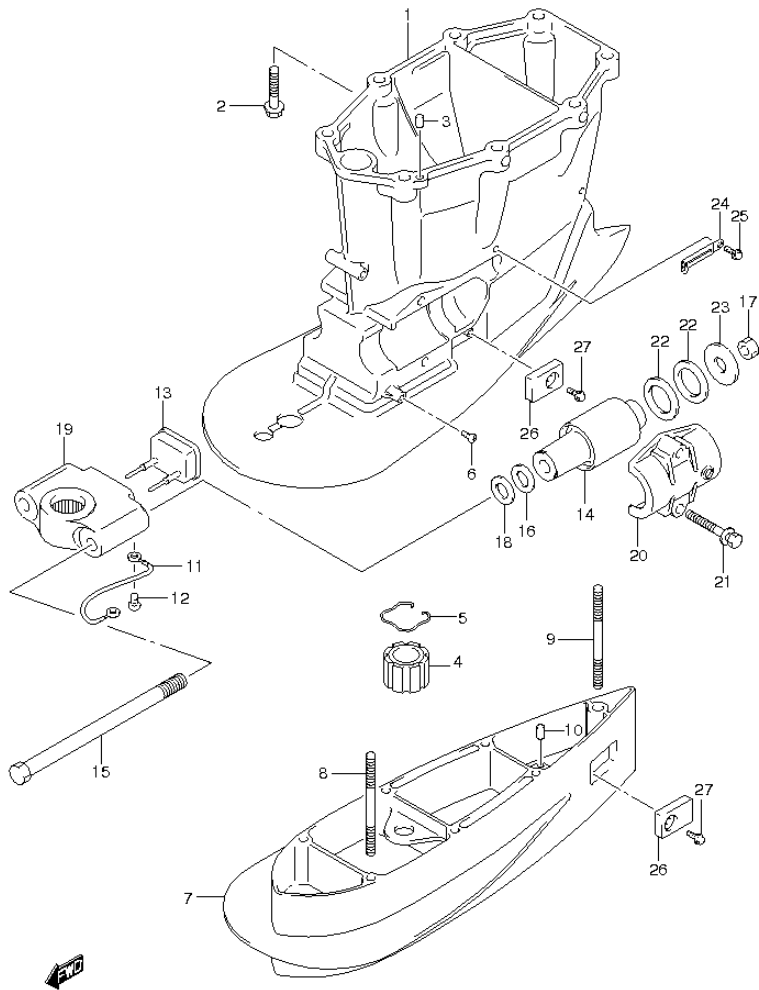


FIG.236 (3-D-11) DRIVE SHAFT HOUSING TRANSOM (X, XX) (DF250T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	52111-93J11-0EP	HOUSING, DRIVE SHAFT (BLACK)	1	
2	09116-10176	BOLT (10X44)	8	
3	09202-08006	PIN (8X12)	2	
4	57130-87D10	BUSH, DRIVE SHAFT	1	
5	09387-38002	RING	1	
6	09125-06063	SCREW (6X10)	1	
7	52131-93J00-0EP	CASE, EXTENSION (BLACK)	1	W/TRANSOM(XX)
8	09108-10115	STUD BOLT	6	W/TRANSOM(XX)
9	09108-12013	STUD BOLT	1	W/TRANSOM(XX)
10	09202-08006	PIN (8X12)	2	W/TRANSOM(XX)
11	36894-87D00	LEAD, MT BRKT TO HSG	1	
12	09125-06063	SCREW (6X10)	1	
13	54151-93J00	MOUNT, LOWER THRUST	1	
14	54160-93J01	MOUNT, LOWER	2	
15	09100-14004	BOLT (14X220)	2	
16	09160-16050	WASHER (16X32X3)	2	
17	09159-14026	NUT	2	
18	09160-16050	WASHER (16X32X3)	2	
19	54211-93J00	BRACKET, LOWER MOUNT	1	
20	54221-93J00	COVER, LOWER MOUNT	2	
21	09116-10175	BOLT (10X50)	4	
22	54165-98J00	DAMPER, REVERSE STOPPER LOWER	4	
23	09160-14066	WASHER (14X50X4)	2	
24	29404-93J10	CLAMP, SPEEDOMETER HOSE	1	
25	29103-93J00	BOLT, CLAMP (6X12)	1	
26-1	55321-93J00	ANODE, PROTECTION	1	W/TRANSOM(X)
26-2	55321-93J00	ANODE, PROTECTION	2	W/TRANSOM(XX)
27-1	09116-06094	BOLT (6X15)	1	W/TRANSOM(X)
27-2	09116-06094	BOLT (6X15)	2	W/TRANSOM(XX)

FIG.237

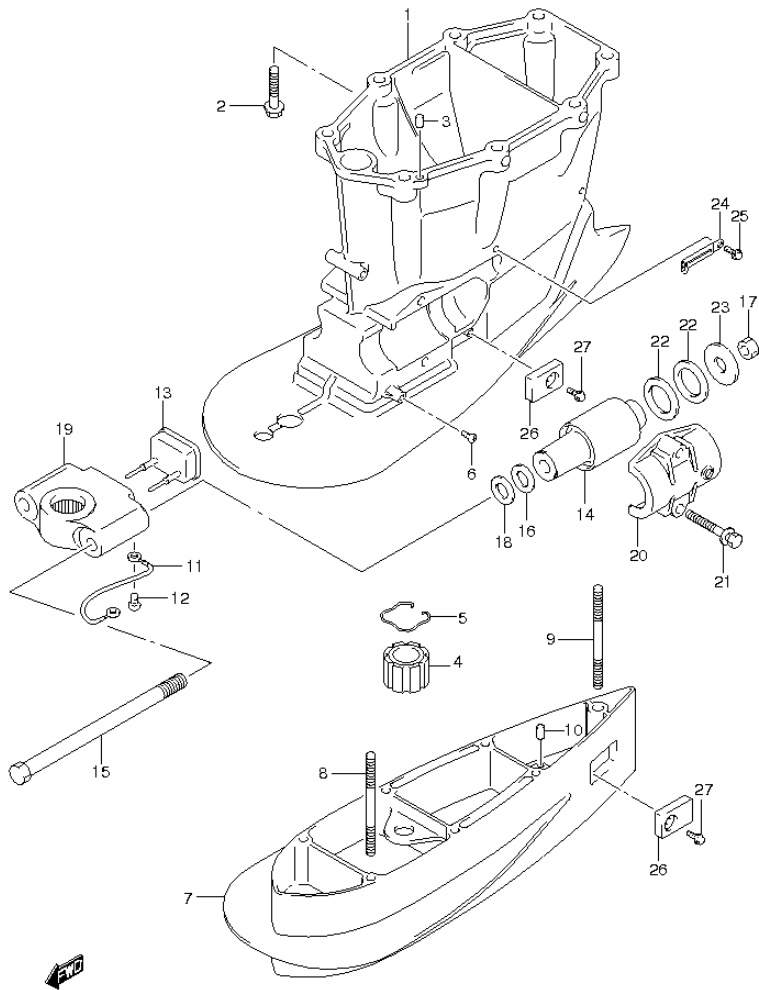


FIG. 237 (3-D-12) DRIVE SHAFT HOUSING TRANSOM(X, XX) (DF250Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	52111-93J11-0EP	HOUSING, DRIVE SHAFT (BLACK)	1	
2	09116-10176	BOLT (10X44)	8	
3	09202-08006	PIN (8X12)	2	
4	57130-87D10	BUSH, DRIVE SHAFT	1	
5	09387-38002	RING	1	
6	09125-06063	SCREW (6X10)	1	
7	52131-93J00-0EP	CASE, EXTENSION (BLACK)	1	W/TRANSOM(XX)
8	09108-10115	STUD BOLT	6	W/TRANSOM(XX)
9	09108-12013	STUD BOLT	1	W/TRANSOM(XX)
10	09202-08006	PIN (8X12)	2	W/TRANSOM(XX)
11	36894-87D00	LEAD, MT BRKT TO HSG	1	
12	09125-06063	SCREW (6X10)	1	
13	54151-93J00	MOUNT, LOWER THRUST	1	
14	54160-93J01	MOUNT, LOWER	2	
15	09100-14004	BOLT (14X220)	2	
16	09160-16050	WASHER (16X32X3)	2	
17	09159-14026	NUT	2	
18	09160-16050	WASHER (16X32X3)	2	
19	54211-93J00	BRACKET, LOWER MOUNT	1	
20	54221-93J00	COVER, LOWER MOUNT	2	
21	09116-10175	BOLT (10X50)	4	
22	54165-98J00	DAMPER, REVERSE STOPPER LOWER	4	
23	09160-14066	WASHER (14X50X4)	2	
24	29404-93J10	CLAMP, SPEEDOMETER HOSE	1	
25	29103-93J00	BOLT, CLAMP (6X12)	1	
26-1	55321-93J00	ANODE, PROTECTION	1	W/TRANSOM(XX)
26-2	55321-93J00	ANODE, PROTECTION	2	W/TRANSOM(XX)
27-1	09116-06094	BOLT (6X15)	1	W/TRANSOM(X)
27-2	09116-06094	BOLT (6X15)	2	W/TRANSOM(XX)

FIG.238

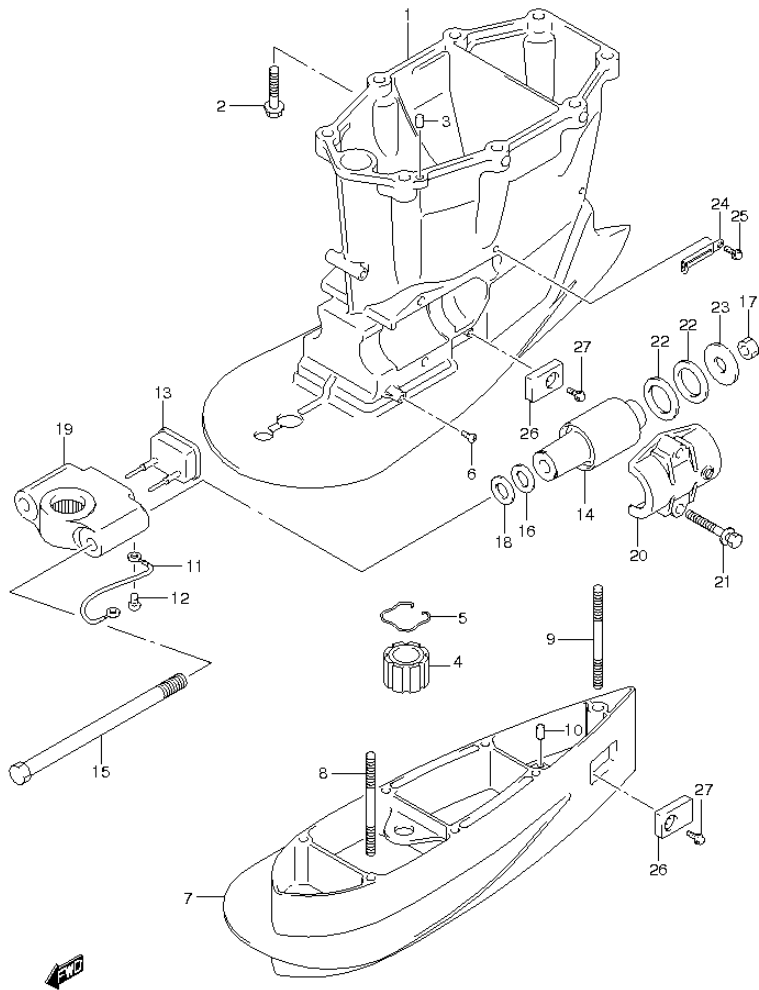


FIG.238 (3-D-13) DRIVE SHAFT HOUSING TRANSOM (X, XX) (DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	52111-93J11-0EP	HOUSING, DRIVE SHAFT (BLACK)	1	
2	09116-10176	BOLT (10X44)	8	
3	09202-08006	PIN (8X12)	2	
4	57130-87D10	BUSH, DRIVE SHAFT	1	
5	09387-38002	RING	1	
6	09125-06063	SCREW (6X10)	1	
7	52131-93J00-0EP	CASE, EXTENSION (BLACK)	1	W/TRANSOM(XX)
8	09108-10115	STUD BOLT	6	W/TRANSOM(XX)
9	09108-12013	STUD BOLT	1	W/TRANSOM(XX)
10	09202-08006	PIN (8X12)	2	W/TRANSOM(XX)
11	36894-87D00	LEAD, MT BRKT TO HSG	1	
12	09125-06063	SCREW (6X10)	1	
13	54151-93J00	MOUNT, LOWER THRUST	1	
14	54160-93J01	MOUNT, LOWER	2	
15	09100-14004	BOLT (14X220)	2	
16	09160-16050	WASHER (16X32X3)	2	
17	09159-14026	NUT	2	
18	09160-16050	WASHER (16X32X3)	2	
19	54211-93J00	BRACKET, LOWER MOUNT	1	
20	54221-93J00	COVER, LOWER MOUNT	2	
21	09116-10175	BOLT (10X50)	4	
22	54165-98J00	DAMPER, REVERSE STOPPER LOWER	4	
23	09160-14066	WASHER (14X50X4)	2	
24	29404-93J10	CLAMP, SPEEDOMETER HOSE	1	
25	29103-93J00	BOLT, CLAMP (6X12)	1	
26-1	55321-93J00	ANODE, PROTECTION	1	W/TRANSOM(X)
26-2	55321-93J00	ANODE, PROTECTION	2	W/TRANSOM(XX)
27-1	09116-06094	BOLT (6X15)	1	W/TRANSOM(X)
27-2	09116-06094	BOLT (6X15)	2	W/TRANSOM(XX)

FIG.239

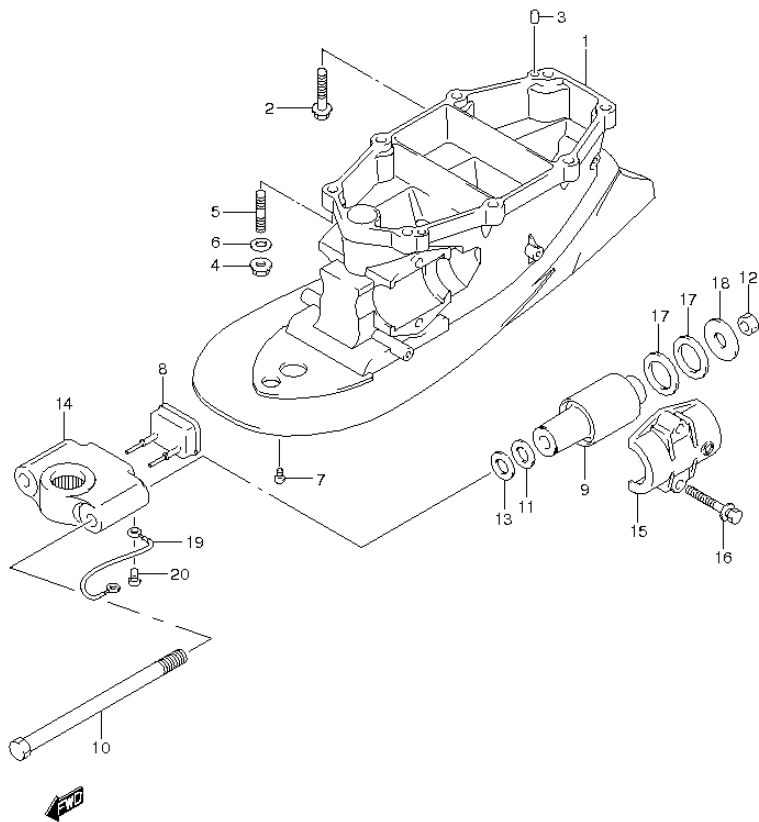


FIG.239 (3-D-14) DRIVE SHAFT HOUSING TRANSOM(L) (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	52111-93J20-0EP	HOUSING, DRIVE SHAFT (BLACK)	1	
2	09116-10176	BOLT (10X44)	6	
3	09202-08006	PIN (8X12)	2	
4	29141-93J20	NUT, DRIVE SHAFT HSG STUD	2	
5	09108-10150	STUD BOLT	2	
6	09160-10141	WASHER (10.5X19X2)	2	
7	09125-06063	SCREW (6X10)	1	
8	54151-93J00	MOUNT, LOWER THRUST	1	
9	54160-93J01	MOUNT, LOWER	2	
10	09100-14004	BOLT (14X220)	2	
11	09160-16050	WASHER (16X32X3)	2	
12	09159-14026	NUT	2	
13	09160-16050	WASHER (16X32X3)	2	
14	54211-93J00	BRACKET, LOWER MOUNT	1	
15	54221-93J00	COVER, LOWER MOUNT	2	
16	09116-10175	BOLT (10X50)	4	
17	54165-98J00	DAMPER, REVERSE STOPPER LOWER	4	
18	09160-14066	WASHER (14X50X4)	2	
19	36894-87D00	LEAD (MOUNT BRKT TO HSG)	1	
20	09125-06063	SCREW (6X10)	1	

FIG.240

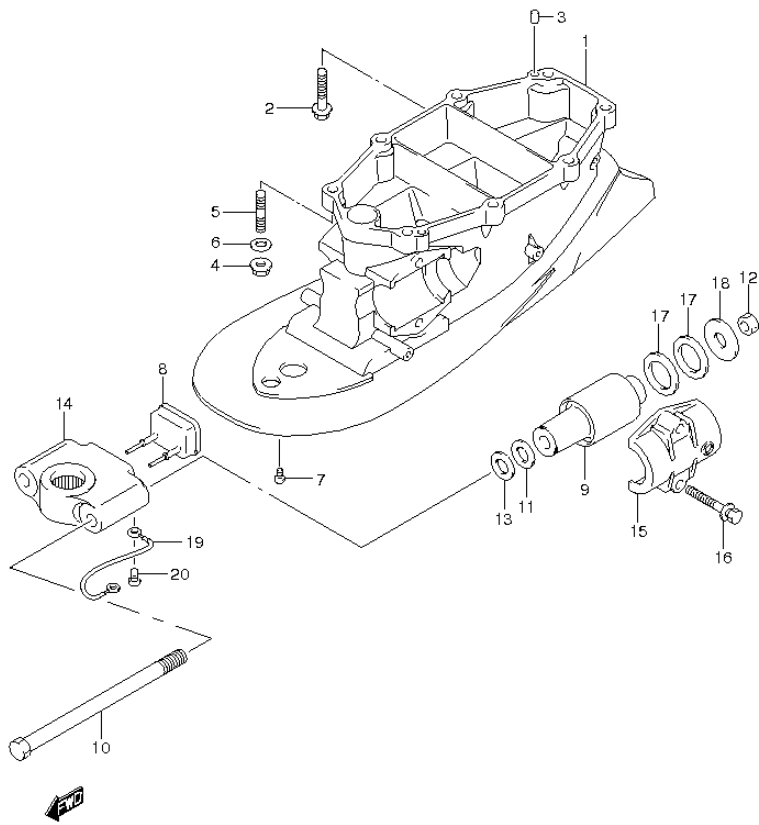


FIG. 240 (3-D-15) DRIVE SHAFT HOUSING TRANSM(L) (DF200T F40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	52111-93J20-0EP	HOUSING, DRIVE SHAFT (BLACK)	1	
2	09116-10176	BOLT (10X44)	6	
3	09202-08006	PIN (8X12)	2	
4	29141-93J20	NUT, DRIVE SHAFT HSG STUD	2	
5	09108-10150	STUD BOLT	2	
6	09160-10141	WASHER (10.5X19X2)	2	
7	09125-06063	SCREW (6X10)	1	
8	54151-93J00	MOUNT, LOWER THRUST	1	
9	54160-93J01	MOUNT, LOWER	2	
10	09100-14004	BOLT (14X220)	2	
11	09160-16050	WASHER (16X32X3)	2	
12	09159-14026	NUT	2	
13	09160-16050	WASHER (16X32X3)	2	
14	54211-93J00	BRACKET, LOWER MOUNT	1	
15	54221-93J00	COVER, LOWER MOUNT	2	
16	09116-10175	BOLT (10X50)	4	
17	54165-98J00	DAMPER, REVERSE STOPPER LOWER	4	
18	09160-14066	WASHER (14X50X4)	2	
19	36894-87D00	LEAD (MOUNT BRKT TO HSG)	1	
20	09125-06063	SCREW (6X10)	1	

FIG.241

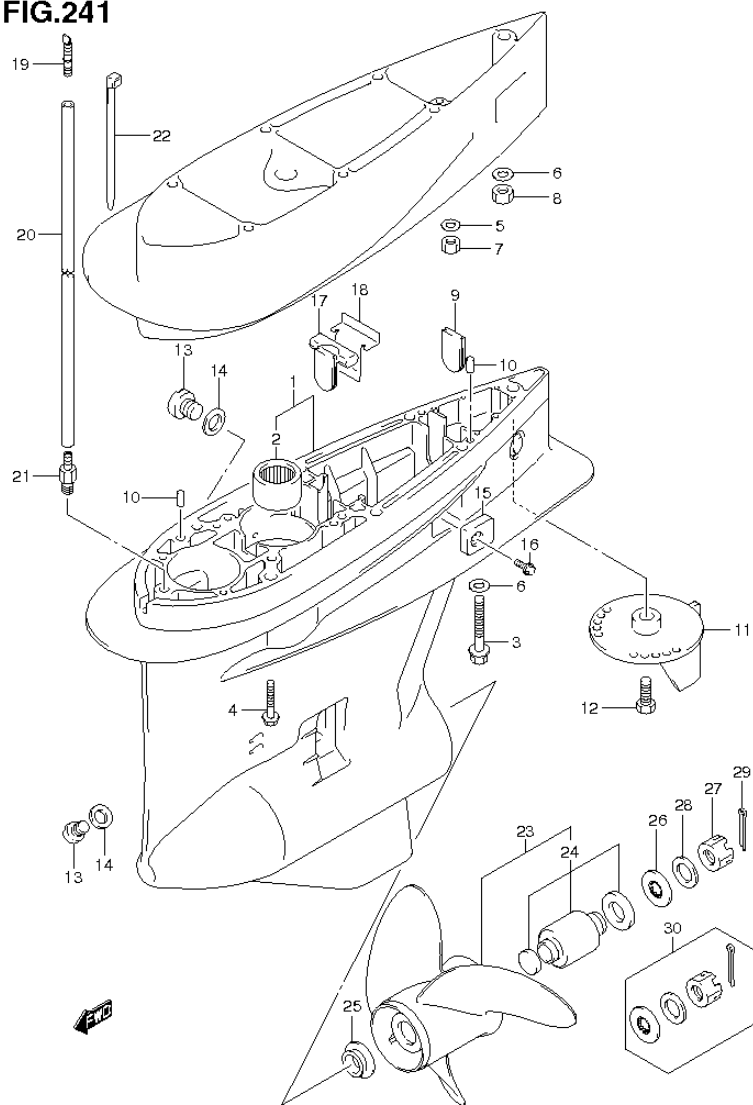


FIG. 241 (3-E-2) GEAR CASE (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	55110-93J20-0EP	CASE, GEAR (BLACK)	1	
2	09263-32017	·BEARING (32X48X30)	1	
3	09100-12052	BOLT (12X70)	1	W/TRANSOM(L,X)
4	09116-10150	BOLT (10X55)	6	W/TRANSOM(L,X)
5	09160-10141	WASHER (10.5X19X2)	6	W/TRANSOM(XX)
6	09160-12066	WASHER (12.5X22X2.5)	1	
7	29141-93J20	NUT, EXTENSION BOLT NO.1	6	W/TRANSOM(XX)
8	09159-12014	NUT	1	W/TRANSOM(XX)
9	17566-87D11	GROMMET, GEAR CASE	1	
10	09202-08006	PIN (8X12)	2	
11	55125-98J00-0EP	TAB, TRIM (BLACK)	1	
12	09116-08137	BOLT (8X22)	1	
13	55128-93J10	PLUG, DRAIN	3	
14	09168-10034	GASKET (9.5X16.5X2)	3	
15	55321-93J00	ANODE, PROTECTION	2	
16	09116-06094	BOLT (6X15)	2	
17	55332-87D11	RUBBER, EXHAUST SEAL	1	
18	55333-87D10	PLATE, EXHAUST SEAL	1	
19	55127-87D00	UNION, SPEEDOMETER HOSE	1	
20	09355-40805-00B	HOSE (4X8X2000)	1	L:2000->1700
21	09362-09008	UNION	1	
22	09407-10404	CLAMP (L:100)	2	
23-1	58200-93L00	PROPELLER (3X16X17)	1	
23-2	58200-93L10	PROPELLER (3X16X18.5)	1	
23-3	58200-93L20	PROPELLER (3X16X20)	1	
23-4	58200-93L30	PROPELLER (3X16X21.5)	1	
23-5	58200-93L40	PROPELLER (3X16X23)	1	
23-6	58200-93L50	PROPELLER (3X16X24.5)	1	
23-7	58200-93L60	PROPELLER (3X16X26)	1	OPT
23-8	58200-93L70	PROPELLER (3X16X27.5)	1	OPT
23-9	58200-96J00	PROPELLER (3X15.5X17)	1	OPT
23-10	58200-96J10	PROPELLER (3X15.25X19)	1	OPT
23-11	58200-96J20	PROPELLER (3X14.75X21)	1	OPT
23-12	58200-96J30	PROPELLER (3X14.75X23)	1	OPT

FIG.241

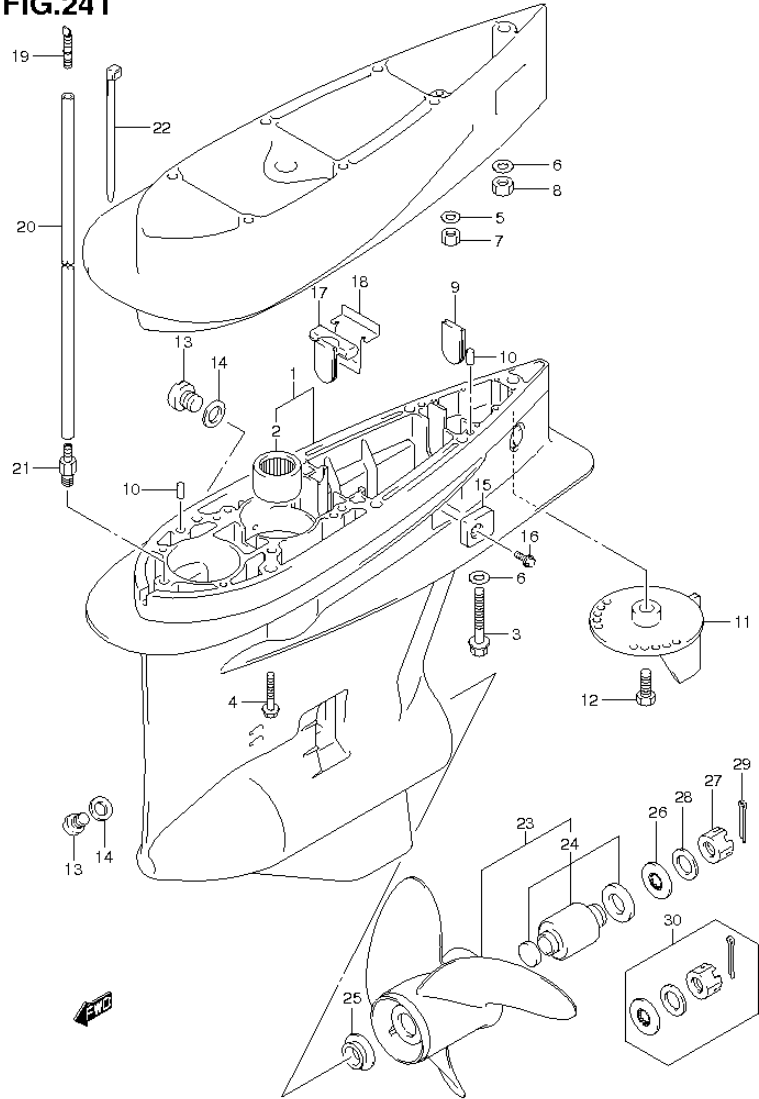


FIG. 241 (3-E-3) GEAR CASE (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23-13	58200-96J40	PROPELLER (3X14.5X25)	1	OPT
23-14	58200-96J50	PROPELLER (3X14.5X27)	1	OPT
24	58105-93J10	BUSH SET, PROPELLER	1	
25	57632-93L00	STOPPER, PROPELLER BUSH	1	
26	57633-87D30	SPACER, PROPELLER NUT	1	
27	09141-18005	NUT	1	
28	09160-18028	WASHER (18.5X31X1)	1	
29	09204-03003	COTTER PIN	1	
30	57630-92E00	KIT, PROPELLER NUT	1	OPT
31	25700-93J00	KIT, GEAR CASE SEALING	1	OPT
				NOT ILLUSTRATED

FIG.242

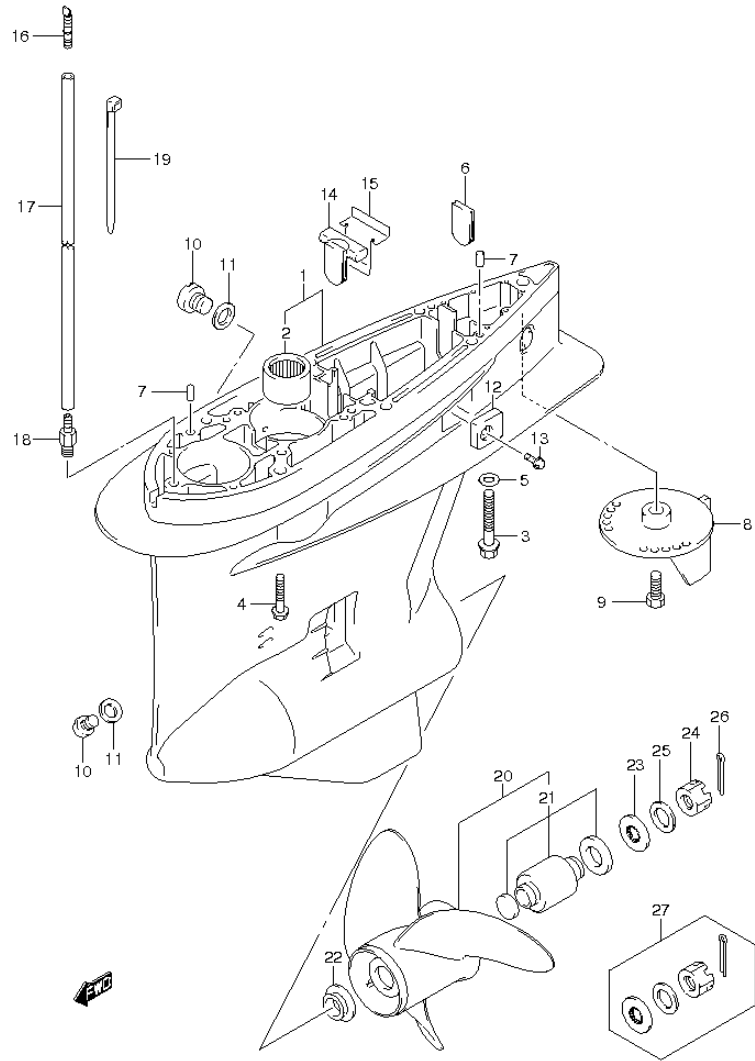


FIG. 242 (3-E-4) GEAR CASE (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	55110-93J20-0EP	CASE, GEAR (BLACK)	1	
2	09263-32017	·BEARING (32X48X30)	1	
3	09100-12052	BOLT (12X70)	1	W/TRANSOM(L,X)
4	09116-10150	BOLT (10X55)	6	W/TRANSOM(L,X)
5	09160-12066	WASHER (12.5X22X2.5)	1	
6	17566-87D11	GROMMET, GEAR CASE	1	
7	09202-08006	PIN (8X12)	2	
8	55125-98J00-0EP	TAB, TRIM (BLACK)	1	
9	09116-08137	BOLT (8X22)	1	
10	55128-93J10	PLUG, DRAIN	3	
11	09168-10034	GASKET (9.5X16.5X2)	3	
12	55321-93J00	ANODE, PROTECTION	2	
13	09116-06094	BOLT (6X15)	2	
14	55332-87D11	RUBBER, EXHAUST SEAL	1	
15	55333-87D10	PLATE, EXHAUST SEAL	1	
16	55127-87D00	UNION, SPEEDOMETER HOSE	1	
17	09355-40805-00B	HOSE (4X8X2000)	1	L:2000->1700
18	09362-09008	UNION	1	
19	09407-10404	CLAMP (L:100)	2	
20-1	58200-93L00	PROPELLER (3X16X17)	1	
20-2	58200-93L10	PROPELLER (3X16X18.5)	1	
20-3	58200-93L20	PROPELLER (3X16X20)	1	
20-4	58200-93L30	PROPELLER (3X16X21.5)	1	
20-5	58200-93L40	PROPELLER (3X16X23)	1	
20-6	58200-93L50	PROPELLER (3X16X24.5)	1	
20-7	58200-93L60	PROPELLER (3X16X26)	1	OPT
20-8	58200-93L70	PROPELLER (3X16X27.5)	1	OPT
20-9	58200-96J00	PROPELLER (3X15.5X17)	1	OPT
20-10	58200-96J10	PROPELLER (3X15.25X19)	1	OPT
20-11	58200-96J20	PROPELLER (3X14.75X21)	1	OPT
20-12	58200-96J30	PROPELLER (3X14.75X23)	1	OPT
20-13	58200-96J40	PROPELLER (3X14.5X25)	1	OPT
20-14	58200-96J50	PROPELLER (3X14.5X27)	1	OPT
21	58105-93J10	·BUSH SET, PROPELLER	1	

FIG.242

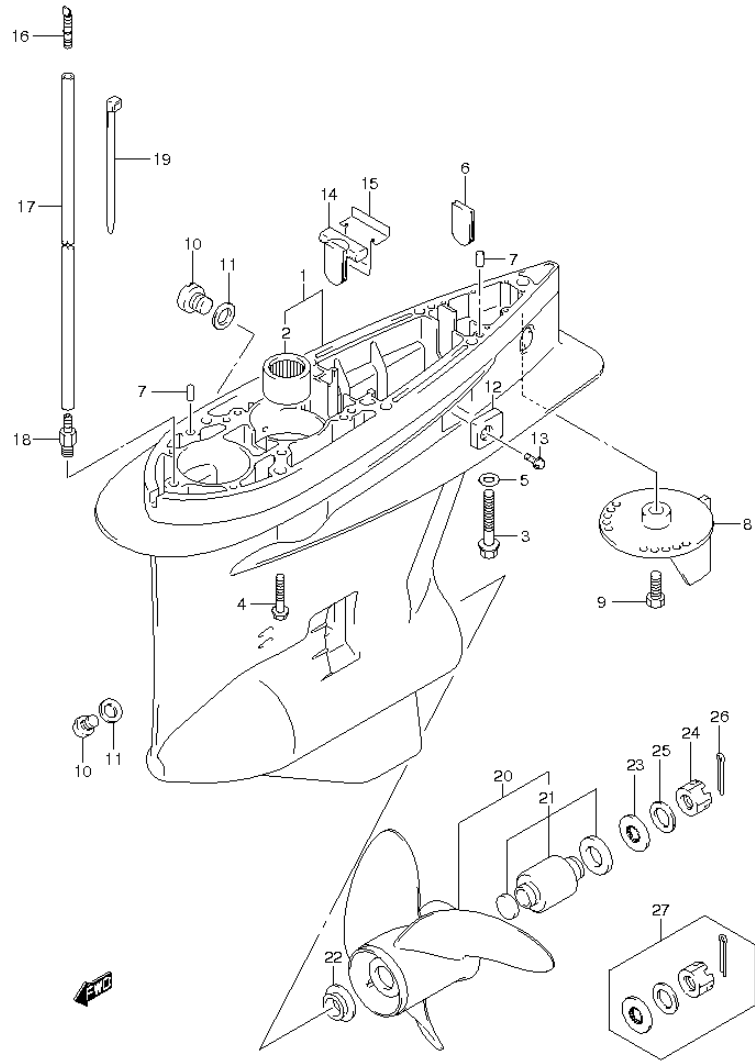


FIG. 242 (3-E-5) GEAR CASE (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
22	57632-93L00	STOPPER, PROPELLER BUSH	1	
23	57633-87D30	SPACER, PROPELLER NUT	1	
24	09141-18005	NUT	1	
25	09160-18028	WASHER (18.5X31X1)	1	
26	09204-03003	COTTER PIN	1	
27	57630-92E00	KIT, PROPELLER NUT	1	OPT
28	25700-93J00	KIT, GEAR CASE SEALING	1	OPT NOT ILLUSTRATED

FIG.243

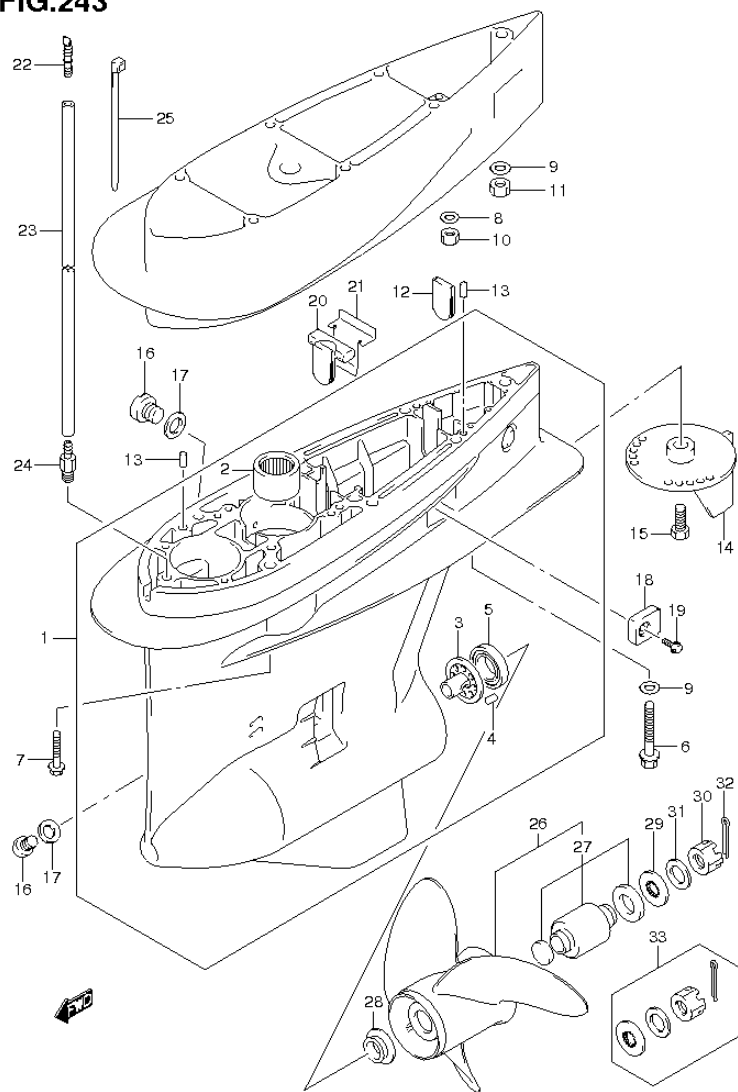


FIG. 243 (3-E-6) GEAR CASE (DF2007 E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	55110-93J30-0EP	CASE, GEAR (BLACK)	1	
2	09263-32017	·BEARING (32X48X30)	1	
3	56145-93J00	·HOUSING, SHIFT CAM	1	
4	04221-08129	·PIN	1	
5	09265-50002	·BEARING (50X90X21.75)	1	
6	09100-12052	BOLT (12X70)	1	W/TRANSOM(X)
7	09116-10150	BOLT (10X55)	6	W/TRANSOM(X)
8	09160-10141	WASHER (10.5X19X2)	6	W/TRANSOM(XX)
9	09160-12066	WASHER (12.5X22X2.5)	1	
10	29141-93J20	NUT, EXTENSION BOLT NO.1	6	W/TRANSOM(XX)
11	09159-12014	NUT	1	W/TRANSOM(XX)
12	17566-87D11	GROMMET, GEAR CASE	1	
13	09202-08006	PIN (8X12)	2	
14	55125-98J00-0EP	TAB, TRIM (BLACK)	1	
15	09116-08137	BOLT (8X22)	1	
16	55128-93J10	PLUG, DRAIN	3	
17	09168-10034	GASKET (9.5X16.5X2)	3	
18	55321-93J00	ANODE, PROTECTION	2	
19	09116-06094	BOLT (6X15)	2	
20	55332-87D11	RUBBER, EXHAUST SEAL	1	
21	55333-87D10	PLATE, EXHAUST SEAL	1	
22	55127-87D00	UNION, SPEEDOMETER HOSE	1	
23	09355-40805-00B	HOSE (4X8X2000)	1	L:2000->1700
24	09362-09008	UNION	1	
25	09407-10404	CLAMP (L:100)	2	
26-1	58200-93LA0	PROPELLER (3X16X18.5)	1	
26-2	58200-93LB0	PROPELLER (3X16X20)	1	
26-3	58200-93LC0	PROPELLER (3X16X21.5)	1	
26-4	58200-93LD0	PROPELLER (3X16X23)	1	
26-5	58200-93LE0	PROPELLER (3X16X17)	1	
26-6	58200-93LF0	PROPELLER (3X16X24.5)	1	OPT
26-7	58200-93LG0	PROPELLER (3X16X26)	1	OPT
26-8	58200-96JA0	PROPELLER (3X15.5X17)	1	OPT
26-9	58200-96JB0	PROPELLER (3X15.25X19)	1	OPT

FIG.243

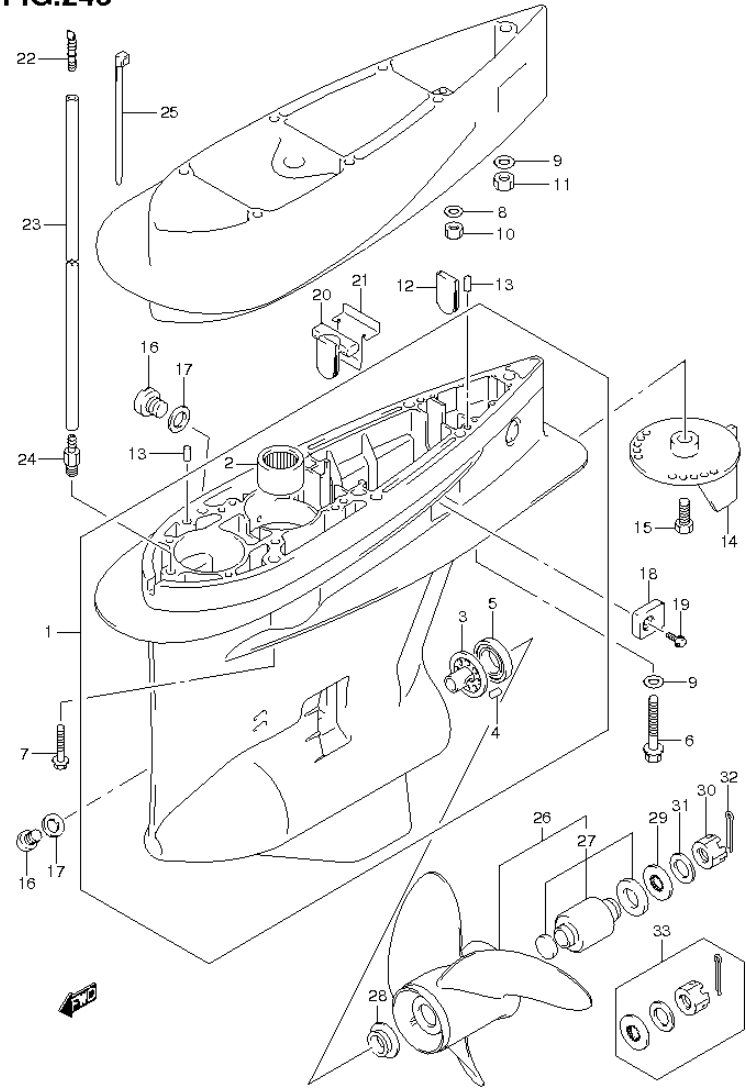


FIG. 243 (3-E-7) GEAR CASE (DF2007 E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
26-10	58200-96JC0	PROPELLER (3X14.75X21)	1	OPT
26-11	58200-96JD0	PROPELLER (3X14.75X23)	1	OPT
26-12	58200-96JE0	PROPELLER (3X14.5X25)	1	OPT
26-13	58200-96JF0	PROPELLER (3X14.5X27)	1	OPT
27	58105-93J10	BUSH SET, PROPELLER	1	
28	57632-93L00	STOPPER, PROPELLER BUSH	1	
29	57633-87D30	SPACER, PROPELLER NUT	1	
30	09141-18005	NUT	1	
31	09160-18028	WASHER (18.5X31X1)	1	
32	09204-03003	COTTER PIN	1	
33	57630-92E00	KIT, PROPELLER NUT	1	OPT
34	25700-93J00	KIT, GEAR CASE SEALING	1	OPT

NOT ILLUSTRATED

FIG.244

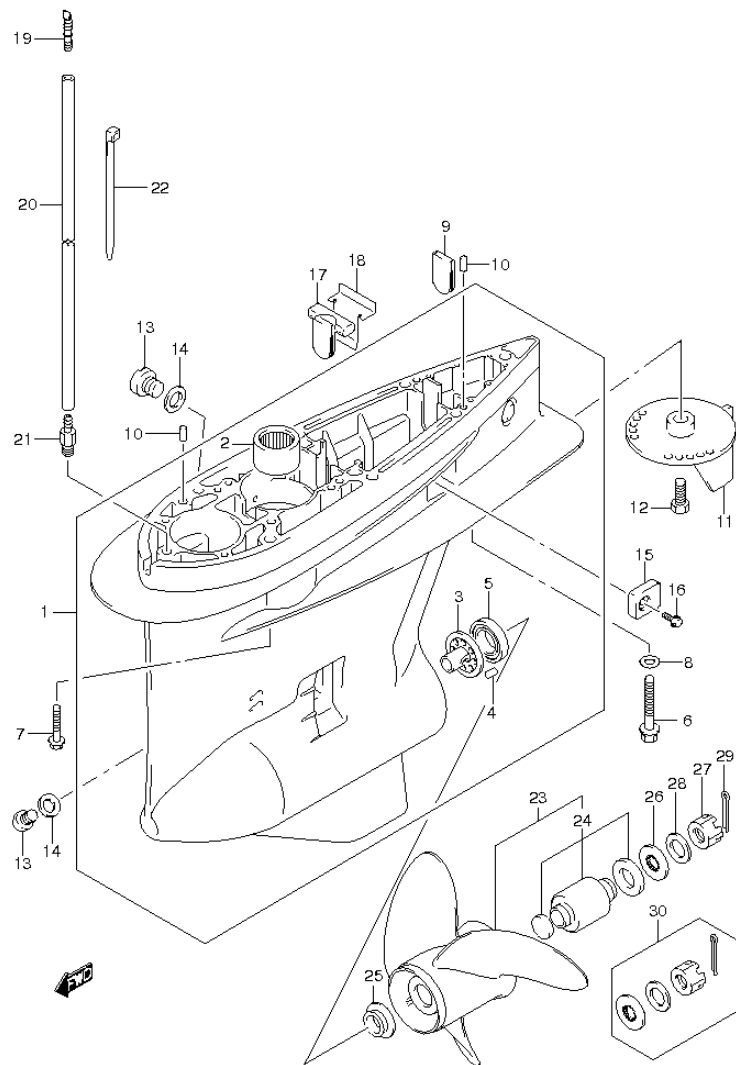


FIG. 244 (3-E-8) GEAR CASE (DF2007 E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	55110-93J30-0EP	CASE, GEAR (BLACK)	1	
2	09263-32017	·BEARING (32X48X30)	1	
3	56145-93J00	·HOUSING, SHIFT CAM	1	
4	04221-08129	·PIN	1	
5	09265-50002	·BEARING (50X90X21.75)	1	
6	09100-12052	BOLT (12X70)	1	
7	09116-10150	BOLT (10X55)	6	
8	09160-12066	WASHER (12.5X22X2.5)	1	
9	17566-87D11	GROMMET, GEAR CASE	1	
10	09202-08006	PIN (8X12)	2	
11	55125-98J00-0EP	TAB, TRIM (BLACK)	1	
12	09116-08137	BOLT (8X22)	1	
13	55128-93J10	PLUG, DRAIN	3	
14	09168-10034	GASKET (9.5X16.5X2)	3	
15	55321-93J00	ANODE, PROTECTION	2	
16	09116-06094	BOLT (6X15)	2	
17	55332-87D11	RUBBER, EXHAUST SEAL	1	
18	55333-87D10	PLATE, EXHAUST SEAL	1	
19	55127-87D00	UNION, SPEEDOMETER HOSE	1	
20	09355-40805-00B	HOSE (4X8X2000)	1	L:2000->1700
21	09362-09008	UNION	1	
22	09407-10404	CLAMP (L:100)	2	
23-1	58200-93LA0	PROPELLER (3X16X18.5)	1	
23-2	58200-93LB0	PROPELLER (3X16X20)	1	
23-3	58200-93LC0	PROPELLER (3X16X21.5)	1	
23-4	58200-93LD0	PROPELLER (3X16X23)	1	
23-5	58200-93LE0	PROPELLER (3X16X17)	1	
23-6	58200-93LF0	PROPELLER (3X16X24.5)	1	OPT
23-7	58200-93LG0	PROPELLER (3X16X26)	1	OPT
23-8	58200-96JA0	PROPELLER (3X15.5X17)	1	OPT
23-9	58200-96JB0	PROPELLER (3X15.25X19)	1	OPT
23-10	58200-96JC0	PROPELLER (3X14.75X21)	1	OPT
23-11	58200-96JD0	PROPELLER (3X14.75X23)	1	OPT
23-12	58200-96JE0	PROPELLER (3X14.5X25)	1	OPT

FIG.244

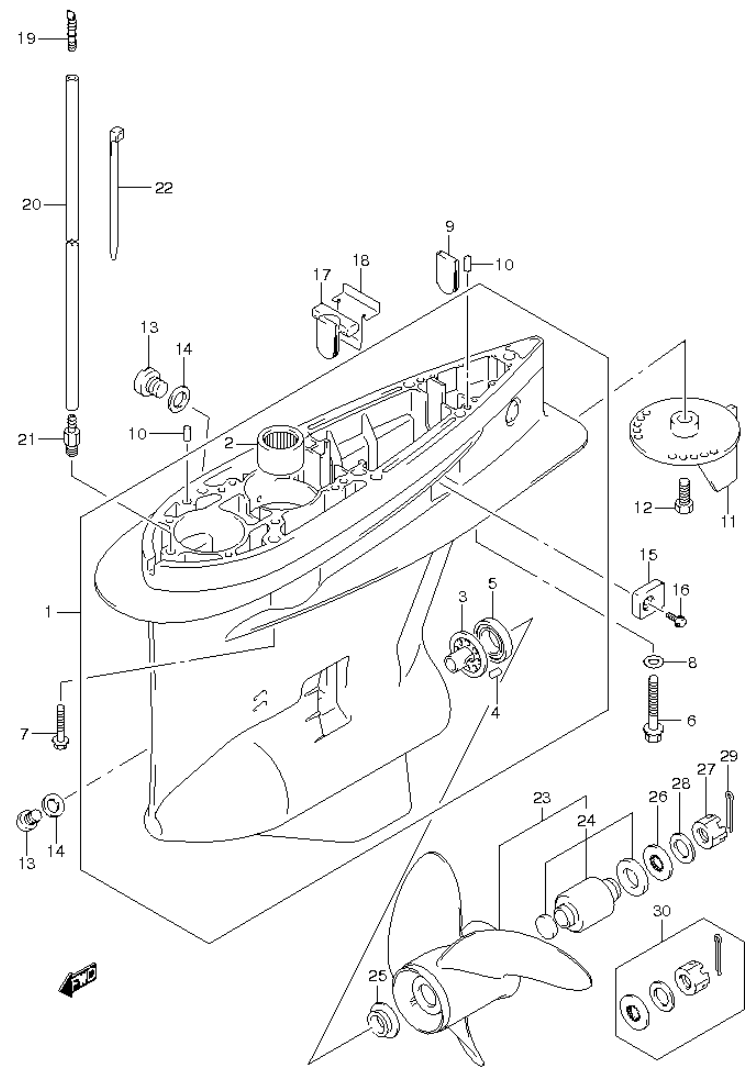


FIG. 244 (3-E-9) GEAR CASE (DF200Z E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
23-13	58200-96JF0	PROPELLER (3X14.5X27)	1	OPT
24	58105-93J10	BUSH SET, PROPELLER	1	
25	57632-93L00	STOPPER, PROPELLER BUSH	1	
26	57633-87D30	SPACER, PROPELLER NUT	1	
27	09141-18005	NUT	1	
28	09160-18028	WASHER (18.5X31X1)	1	
29	09204-03003	COTTER PIN	1	
30	57630-92E00	KIT, PROPELLER NUT	1	OPT
31	25700-93J00	KIT, GEAR CASE SEALING	1	OPT
				NOT ILLUSTRATED

FIG.245

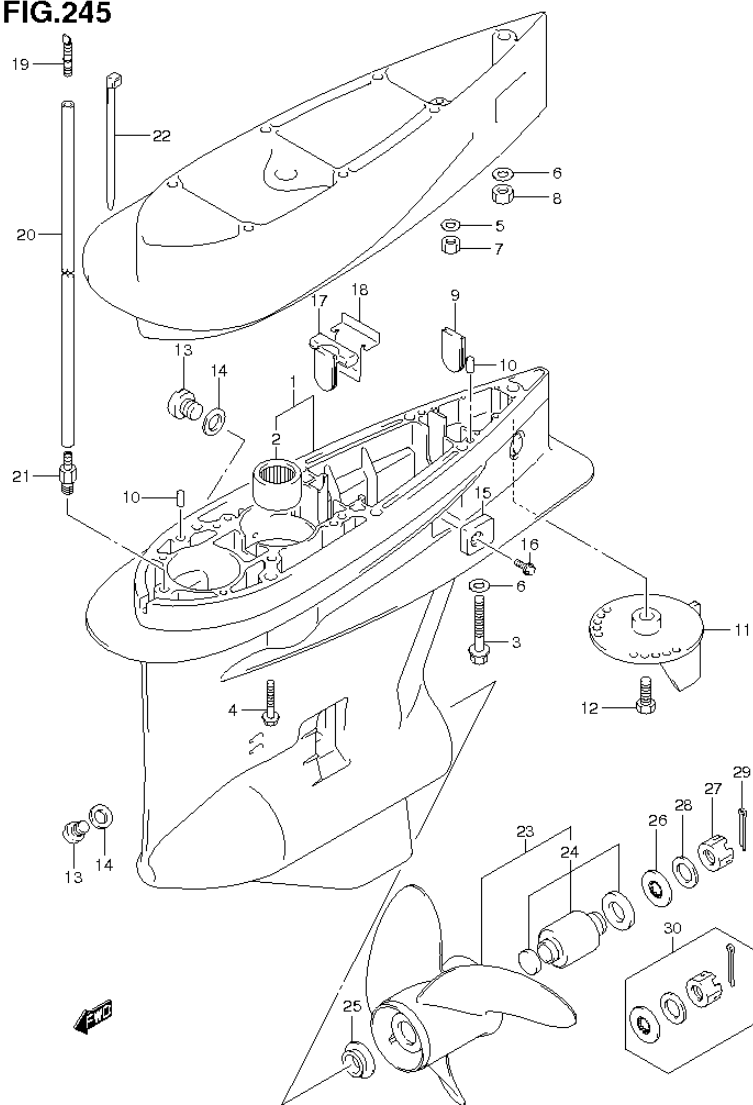


FIG.245 (3-E-10) GEAR CASE (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	55110-93J20-0EP	CASE, GEAR (BLACK)	1	
2	09263-32017	·BEARING (32X48X30)	1	
3	09100-12052	BOLT (12X70)	1	W/TRANSOM(X)
4	09116-10150	BOLT (10X55)	6	W/TRANSOM(X)
5	09160-10141	WASHER (10.5X19X2)	6	W/TRANSOM(XX)
6	09160-12066	WASHER (12.5X22X2.5)	1	
7	29141-93J20	NUT, EXTENSION BOLT NO.1	6	W/TRANSOM(XX)
8	09159-12014	NUT	1	W/TRANSOM(XX)
9	17566-87D11	GROMMET, GEAR CASE	1	
10	09202-08006	PIN (8X12)	2	
11	55125-98J00-0EP	TAB, TRIM (BLACK)	1	
12	09116-08137	BOLT (8X22)	1	
13	55128-93J10	PLUG, DRAIN	3	
14	09168-10034	GASKET (9.5X16.5X2)	3	
15	55321-93J00	ANODE, PROTECTION	2	
16	09116-06094	BOLT (6X15)	2	
17	55332-87D11	RUBBER, EXHAUST SEAL	1	
18	55333-87D10	PLATE, EXHAUST SEAL	1	
19	55127-87D00	UNION, SPEEDOMETER HOSE	1	
20	09355-40805-00B	HOSE (4X8X2000)	1	L:2000->1700
21	09362-09008	UNION	1	
22	09407-10404	CLAMP (L:100)	2	
23-1	58200-93L00	PROPELLER (3X16X17)	1	
23-2	58200-93L10	PROPELLER (3X16X18.5)	1	
23-3	58200-93L20	PROPELLER (3X16X20)	1	
23-4	58200-93L30	PROPELLER (3X16X21.5)	1	
23-5	58200-93L40	PROPELLER (3X16X23)	1	
23-6	58200-93L50	PROPELLER (3X16X24.5)	1	
23-7	58200-93L60	PROPELLER (3X16X26)	1	OPT
23-8	58200-93L70	PROPELLER (3X16X27.5)	1	OPT
23-9	58200-96J00	PROPELLER (3X15.5X17)	1	OPT
23-10	58200-96J10	PROPELLER (3X15.25X19)	1	OPT
23-11	58200-96J20	PROPELLER (3X14.75X21)	1	OPT
23-12	58200-96J30	PROPELLER (3X14.75X23)	1	OPT

FIG.245

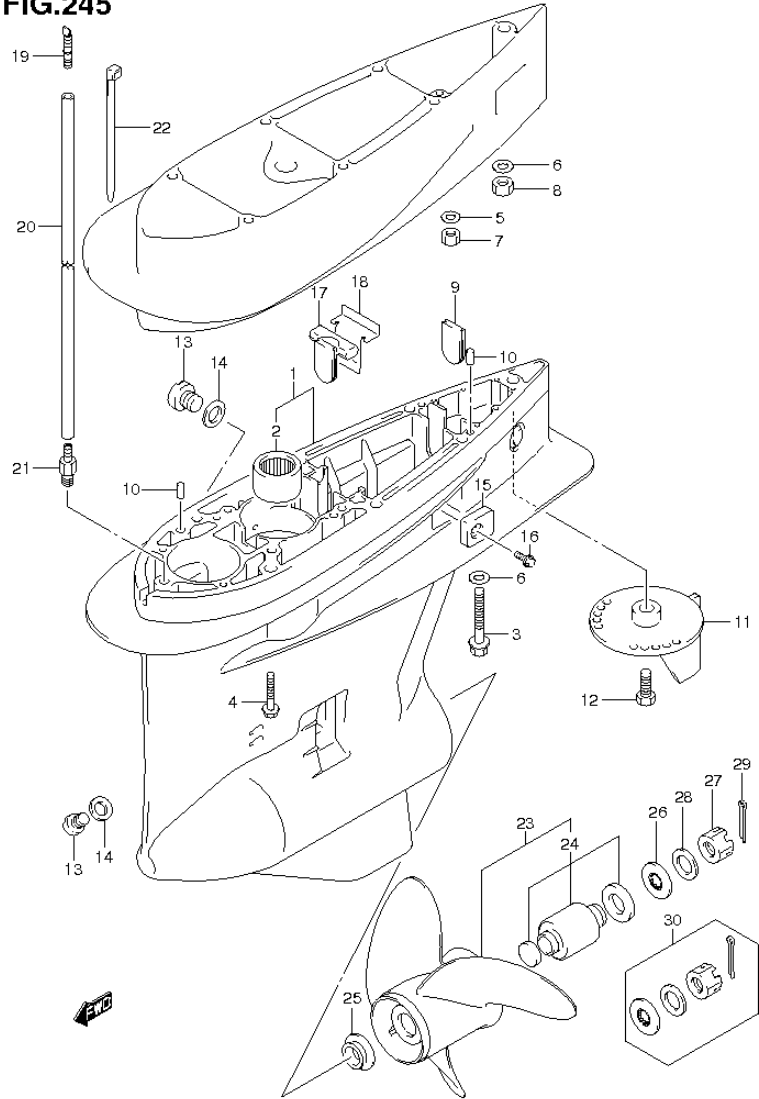


FIG. 245 (3-E-11) GEAR CASE (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
23-13	58200-96J40	PROPELLER (3X14.5X25)	1	OPT
23-14	58200-96J50	PROPELLER (3X14.5X27)	1	OPT
24	58105-93J10	BUSH SET, PROPELLER	1	
25	57632-93L00	STOPPER, PROPELLER BUSH	1	
26	57633-87D30	SPACER, PROPELLER NUT	1	
27	09141-18005	NUT	1	
28	09160-18028	WASHER (18.5X31X1)	1	
29	09204-03003	COTTER PIN	1	
30	57630-92E00	KIT, PROPELLER NUT	1	OPT
31	25700-93J00	KIT, GEAR CASE SEALING	1	OPT
				NOT ILLUSTRATED

FIG.246

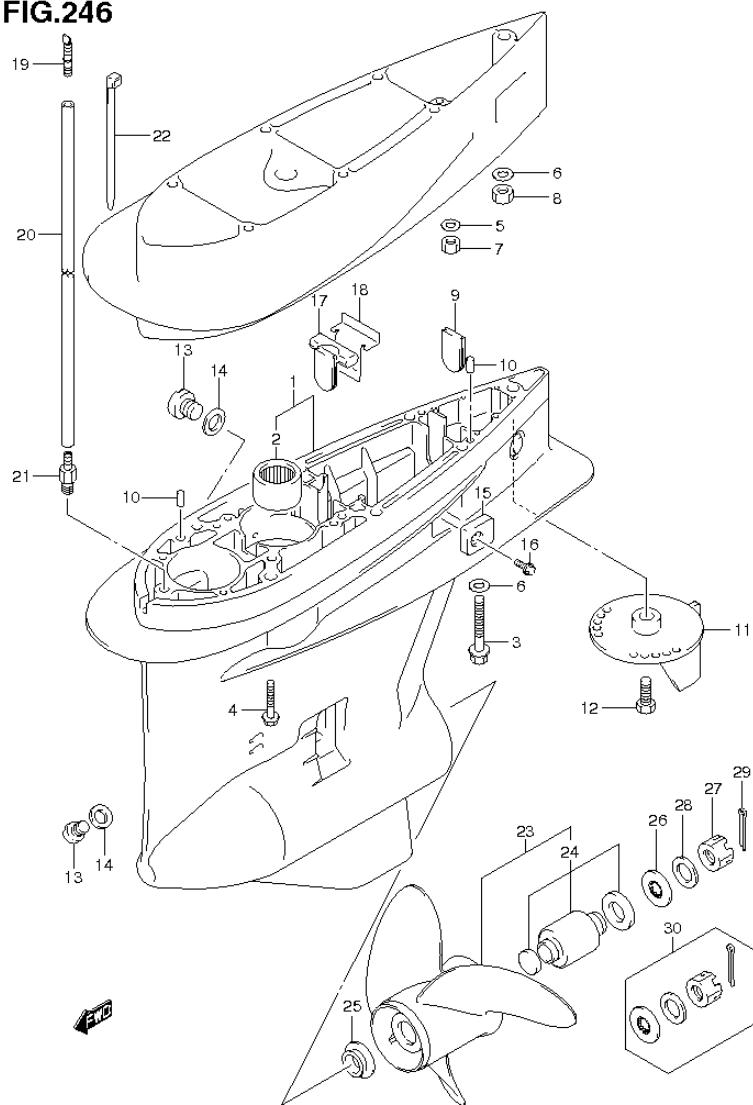


FIG. 246 (3-E-12) GEAR CASE (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	55110-93J20-0EP	CASE, GEAR (BLACK)	1	
2	09263-32017	·BEARING (32X48X30)	1	
3	09100-12052	BOLT (12X70)	1	W/TRANSOM(X)
4	09116-10150	BOLT (10X55)	6	W/TRANSOM(X)
5	09160-10141	WASHER (10.5X19X2)	6	W/TRANSOM(XX)
6	09160-12066	WASHER (12.5X22X2.5)	1	
7	29141-93J20	NUT, EXTENSION BOLT NO.1	6	W/TRANSOM(XX)
8	09159-12014	NUT	1	W/TRANSOM(XX)
9	17566-87D11	GROMMET, GEAR CASE	1	
10	09202-08006	PIN (8X12)	2	
11	55125-98J00-0EP	TAB, TRIM (BLACK)	1	
12	09116-08137	BOLT (8X22)	1	
13	55128-93J10	PLUG, DRAIN	3	
14	09168-10034	GASKET (9.5X16.5X2)	3	
15	55321-93J00	ANODE, PROTECTION	2	
16	09116-06094	BOLT (6X15)	2	
17	55332-87D11	RUBBER, EXHAUST SEAL	1	
18	55333-87D10	PLATE, EXHAUST SEAL	1	
19	55127-87D00	UNION, SPEEDOMETER HOSE	1	
20	09355-40805-00B	HOSE (4X8X2000)	1	L:2000->1700
21	09362-09008	UNION	1	
22	09407-10404	CLAMP (L:100)	2	
23-1	58200-93L00	PROPELLER (3X16X17)	1	
23-2	58200-93L10	PROPELLER (3X16X18.5)	1	
23-3	58200-93L20	PROPELLER (3X16X20)	1	
23-4	58200-93L30	PROPELLER (3X16X21.5)	1	
23-5	58200-93L40	PROPELLER (3X16X23)	1	
23-6	58200-93L50	PROPELLER (3X16X24.5)	1	
23-7	58200-93L60	PROPELLER (3X16X26)	1	OPT
23-8	58200-93L70	PROPELLER (3X16X27.5)	1	OPT
23-9	58200-96J00	PROPELLER (3X15.5X17)	1	OPT
23-10	58200-96J10	PROPELLER (3X15.25X19)	1	OPT
23-11	58200-96J20	PROPELLER (3X14.75X21)	1	OPT
23-12	58200-96J30	PROPELLER (3X14.75X23)	1	OPT

FIG.246

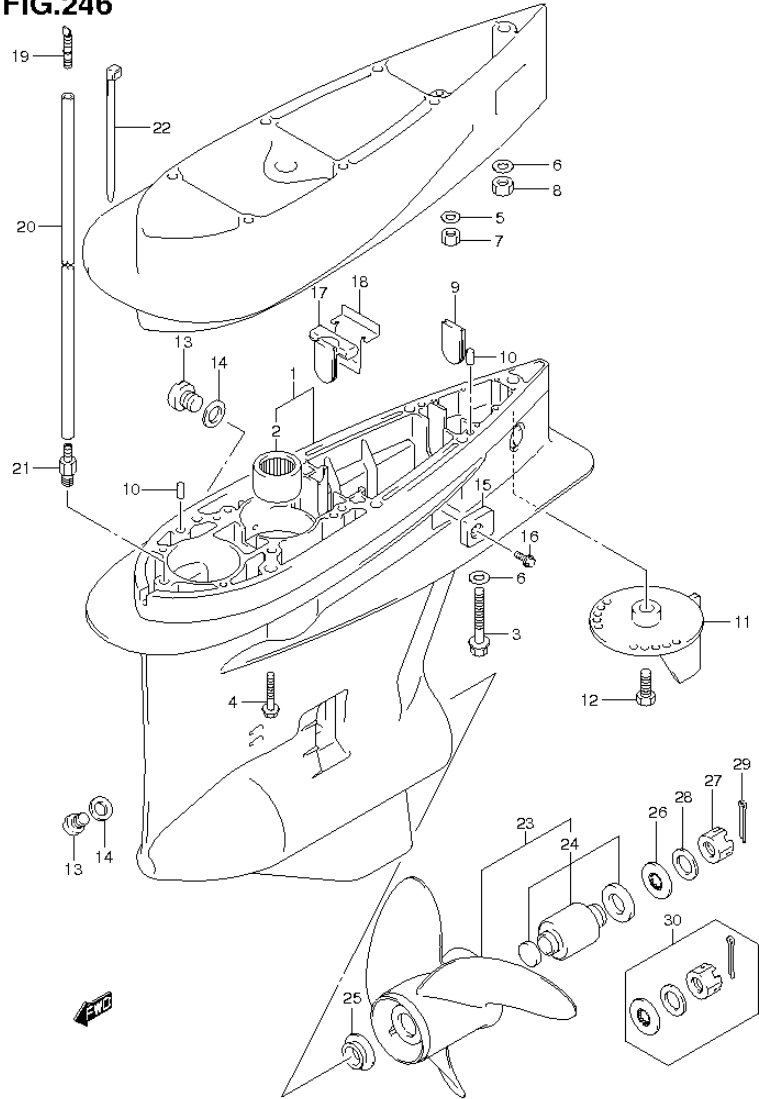


FIG.246 (3-E-13) GEAR CASE (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23-13	58200-96J40	PROPELLER (3X14.5X25)	1	OPT
23-14	58200-96J50	PROPELLER (3X14.5X27)	1	OPT
24	58105-93J10	BUSH SET, PROPELLER	1	
25	57632-93L00	STOPPER, PROPELLER BUSH	1	
26	57633-87D30	SPACER, PROPELLER NUT	1	
27	09141-18005	NUT	1	
28	09160-18028	WASHER (18.5X31X1)	1	
29	09204-03003	COTTER PIN	1	
30	57630-92E00	KIT, PROPELLER NUT	1	OPT
31	25700-93J00	KIT, GEAR CASE SEALING	1	OPT
				NOT ILLUSTRATED

FIG.247

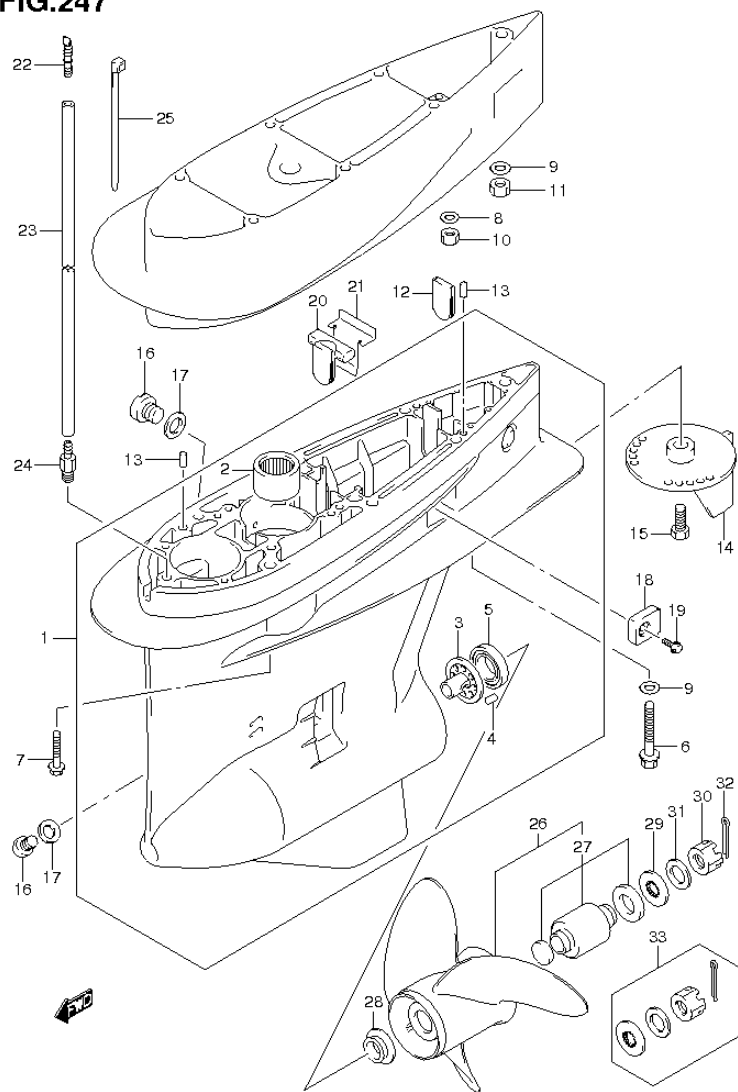


FIG. 247 (3-E-14) GEAR CASE (DF2257 E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	55110-93J30-0EP	CASE, GEAR (BLACK)	1	
2	09263-32017	·BEARING (32X48X30)	1	
3	56145-93J00	·HOUSING, SHIFT CAM	1	
4	04221-08129	·PIN	1	
5	09265-50002	·BEARING (50X90X21.75)	1	
6	09100-12052	BOLT (12X70)	1	W/TRANSOM(X)
7	09116-10150	BOLT (10X55)	6	W/TRANSOM(X)
8	09160-10141	WASHER (10.5X19X2)	6	W/TRANSOM(XX)
9	09160-12066	WASHER (12.5X22X2.5)	1	
10	29141-93J20	NUT, EXTENSION BOLT NO.1	6	W/TRANSOM(XX)
11	09159-12014	NUT	1	W/TRANSOM(XX)
12	17566-87D11	GROMMET, GEAR CASE	1	
13	09202-08006	PIN (8X12)	2	
14	55125-98J00-0EP	TAB, TRIM (BLACK)	1	
15	09116-08137	BOLT (8X22)	1	
16	55128-93J10	PLUG, DRAIN	3	
17	09168-10034	GASKET (9.5X16.5X2)	3	
18	55321-93J00	ANODE, PROTECTION	2	
19	09116-06094	BOLT (6X15)	2	
20	55332-87D11	RUBBER, EXHAUST SEAL	1	
21	55333-87D10	PLATE, EXHAUST SEAL	1	
22	55127-87D00	UNION, SPEEDOMETER HOSE	1	
23	09355-40805-00B	HOSE (4X8X2000)	1	L:2000->1700
24	09362-09008	UNION	1	
25	09407-10404	CLAMP (L:100)	2	
26-1	58200-93LA0	PROPELLER (3X16X18.5)	1	
26-2	58200-93LB0	PROPELLER (3X16X20)	1	
26-3	58200-93LC0	PROPELLER (3X16X21.5)	1	
26-4	58200-93LD0	PROPELLER (3X16X23)	1	
26-5	58200-93LE0	PROPELLER (3X16X17)	1	
26-6	58200-93LF0	PROPELLER (3X16X24.5)	1	OPT
26-7	58200-93LG0	PROPELLER (3X16X26)	1	OPT
26-8	58200-96JA0	PROPELLER (3X15.5X17)	1	OPT
26-9	58200-96JB0	PROPELLER (3X15.25X19)	1	OPT

FIG.247

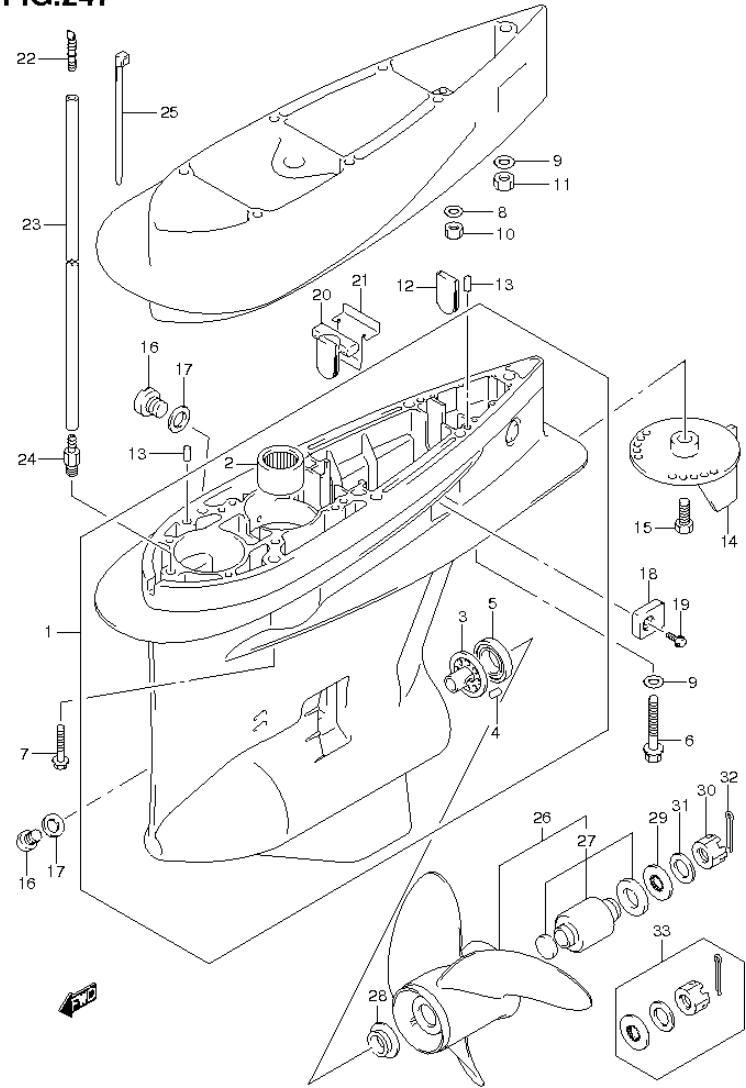


FIG. 247 (3-E-15) GEAR CASE (DF2257 E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
26-10	58200-96JC0	PROPELLER (3X14.75X21)	1	OPT
26-11	58200-96JD0	PROPELLER (3X14.75X23)	1	OPT
26-12	58200-96JE0	PROPELLER (3X14.5X25)	1	OPT
26-13	58200-96JF0	PROPELLER (3X14.5X27)	1	OPT
27	58105-93J10	BUSH SET, PROPELLER	1	
28	57632-93L00	STOPPER, PROPELLER BUSH	1	
29	57633-87D30	SPACER, PROPELLER NUT	1	
30	09141-18005	NUT	1	
31	09160-18028	WASHER (18.5X31X1)	1	
32	09204-03003	COTTER PIN	1	
33	57630-92E00	KIT, PROPELLER NUT	1	OPT
34	25700-93J00	KIT, GEAR CASE SEALING	1	OPT

NOT ILLUSTRATED

FIG.248

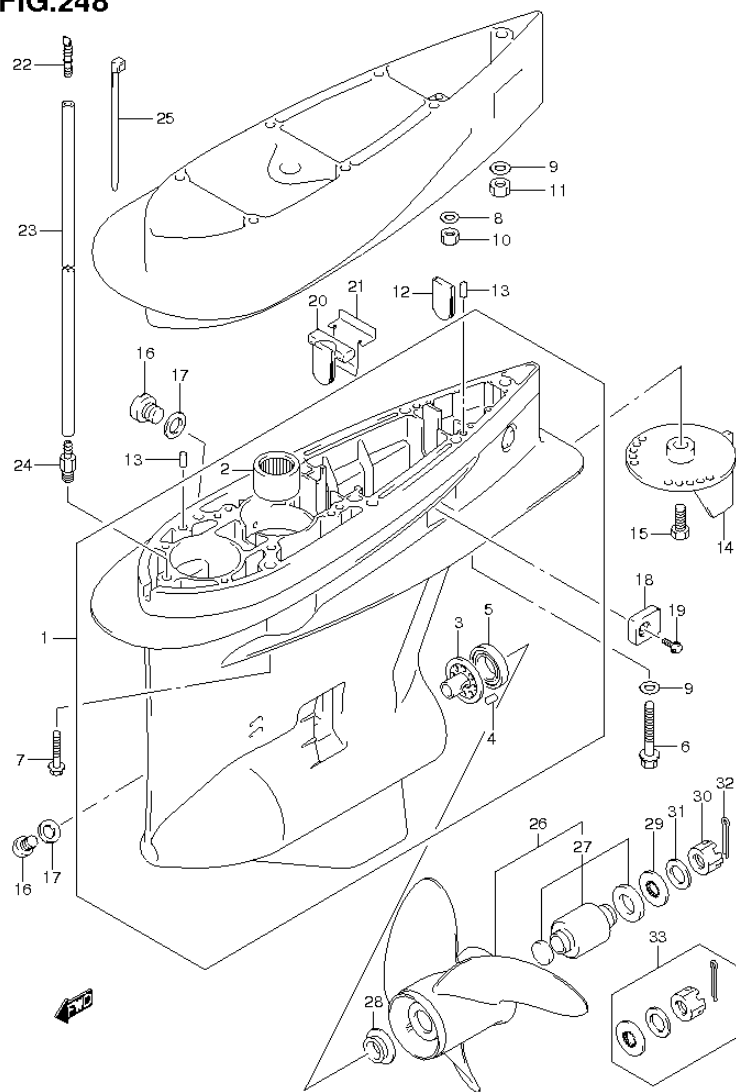


FIG. 248 (3-F-2) GEAR CASE (DF2257 E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	55110-93J30-0EP	CASE, GEAR (BLACK)	1	
2	09263-32017	·BEARING (32X48X30)	1	
3	56145-93J00	·HOUSING, SHIFT CAM	1	
4	04221-08129	·PIN	1	
5	09265-50002	·BEARING (50X90X21.75)	1	
6	09100-12052	BOLT (12X70)	1	W/TRANSOM(X)
7	09116-10150	BOLT (10X55)	6	W/TRANSOM(X)
8	09160-10141	WASHER (10.5X19X2)	6	W/TRANSOM(XX)
9	09160-12066	WASHER (12.5X22X2.5)	1	
10	29141-93J20	NUT, EXTENSION BOLT NO.1	6	W/TRANSOM(XX)
11	09159-12014	NUT	1	W/TRANSOM(XX)
12	17566-87D11	GROMMET, GEAR CASE	1	
13	09202-08006	PIN (8X12)	2	
14	55125-98J00-0EP	TAB, TRIM (BLACK)	1	
15	09116-08137	BOLT (8X22)	1	
16	55128-93J10	PLUG, DRAIN	3	
17	09168-10034	GASKET (9.5X16.5X2)	3	
18	55321-93J00	ANODE, PROTECTION	2	
19	09116-06094	BOLT (6X15)	2	
20	55332-87D11	RUBBER, EXHAUST SEAL	1	
21	55333-87D10	PLATE, EXHAUST SEAL	1	
22	55127-87D00	UNION, SPEEDOMETER HOSE	1	
23	09355-40805-00B	HOSE (4X8X2000)	1	L:2000->1700
24	09362-09008	UNION	1	
25	09407-10404	CLAMP (L:100)	2	
26-1	58200-93LA0	PROPELLER (3X16X18.5)	1	
26-2	58200-93LB0	PROPELLER (3X16X20)	1	
26-3	58200-93LC0	PROPELLER (3X16X21.5)	1	
26-4	58200-93LD0	PROPELLER (3X16X23)	1	
26-5	58200-93LE0	PROPELLER (3X16X17)	1	
26-6	58200-93LF0	PROPELLER (3X16X24.5)	1	OPT
26-7	58200-93LG0	PROPELLER (3X16X26)	1	OPT
26-8	58200-96JA0	PROPELLER (3X15.5X17)	1	OPT
26-9	58200-96JB0	PROPELLER (3X15.25X19)	1	OPT

FIG.248

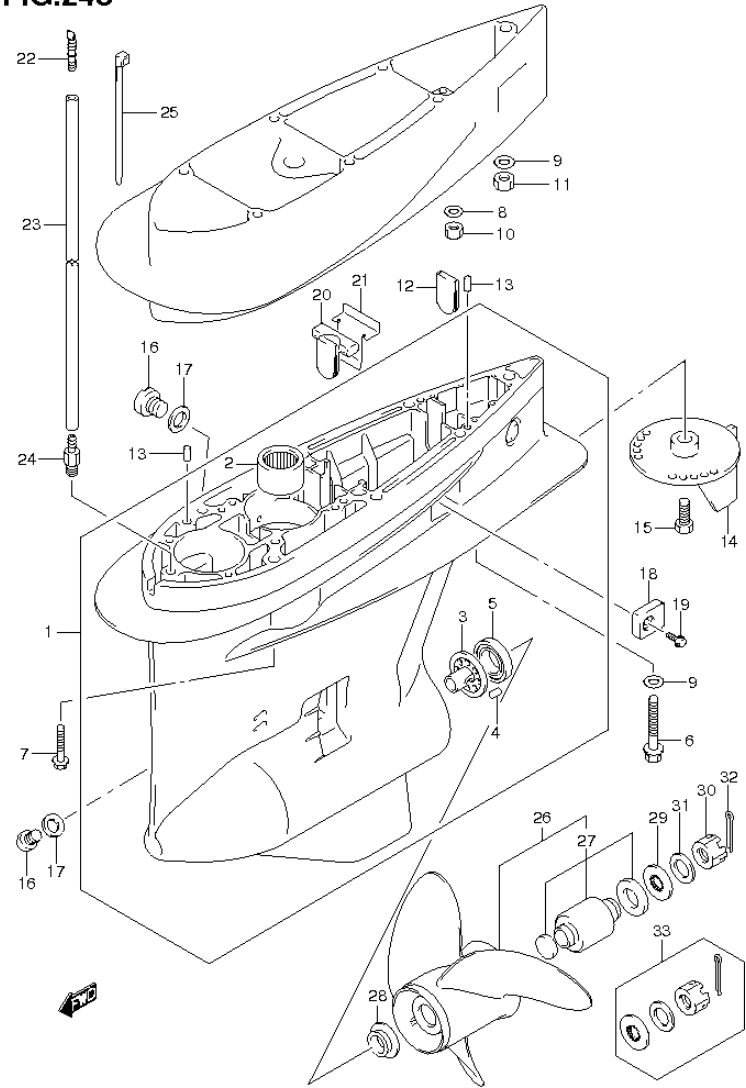


FIG. 248 (3-F-3) GEAR CASE (DF2257 E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
26-10	58200-96JC0	PROPELLER (3X14.75X21)	1	OPT
26-11	58200-96JD0	PROPELLER (3X14.75X23)	1	OPT
26-12	58200-96JE0	PROPELLER (3X14.5X25)	1	OPT
26-13	58200-96JF0	PROPELLER (3X14.5X27)	1	OPT
27	58105-93J10	BUSH SET, PROPELLER	1	
28	57632-93L00	STOPPER, PROPELLER BUSH	1	
29	57633-87D30	SPACER, PROPELLER NUT	1	
30	09141-18005	NUT	1	
31	09160-18028	WASHER (18.5X31X1)	1	
32	09204-03003	COTTER PIN	1	
33	57630-92E00	KIT, PROPELLER NUT	1	OPT
34	25700-93J00	KIT, GEAR CASE SEALING	1	OPT

NOT ILLUSTRATED

FIG.249

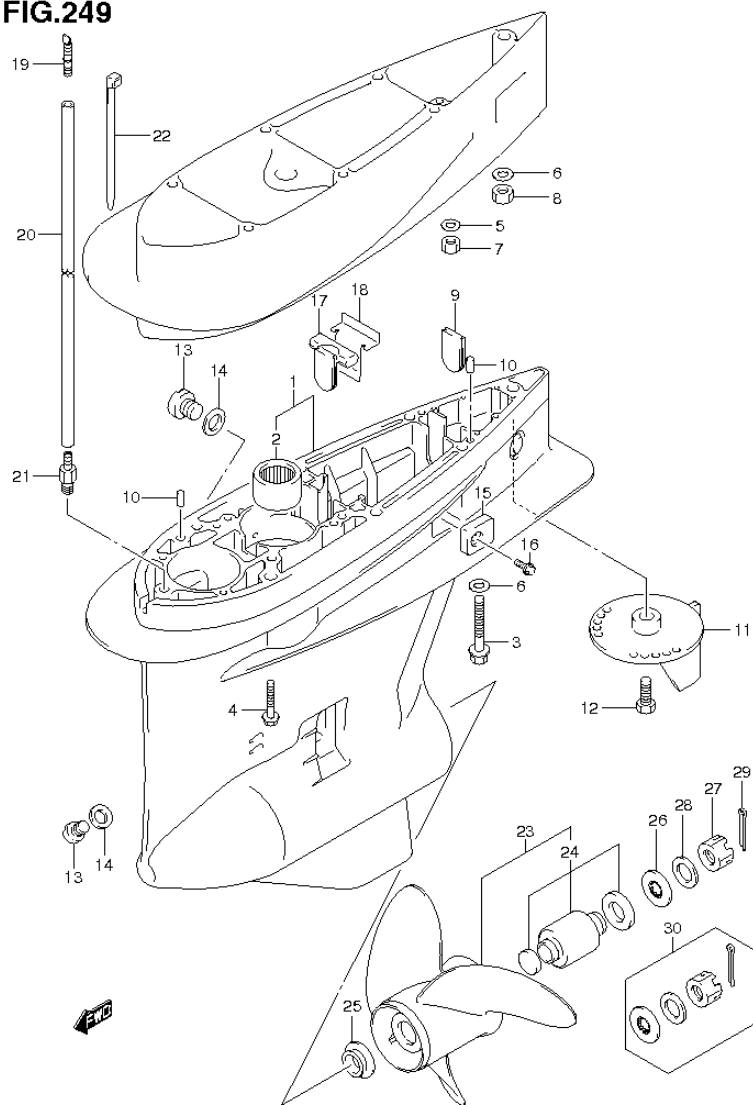


FIG.249 (3-F-4) GEAR CASE (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	55110-93J20-0EP	CASE, GEAR (BLACK)	1	
2	09263-32017	·BEARING (32X48X30)	1	
3	09100-12052	BOLT (12X70)	1	W/TRANSOM(X)
4	09116-10150	BOLT (10X55)	6	W/TRANSOM(X)
5	09160-10141	WASHER (10.5X19X2)	6	W/TRANSOM(XX)
6	09160-12066	WASHER (12.5X22X2.5)	1	
7	29141-93J20	NUT, EXTENSION BOLT NO.1	6	W/TRANSOM(XX)
8	09159-12014	NUT	1	W/TRANSOM(XX)
9	17566-87D11	GROMMET, GEAR CASE	1	
10	09202-08006	PIN (8X12)	2	
11	55125-98J00-0EP	TAB, TRIM (BLACK)	1	
12	09116-08137	BOLT (8X22)	1	
13	55128-93J10	PLUG, DRAIN	3	
14	09168-10034	GASKET (9.5X16.5X2)	3	
15	55321-93J00	ANODE, PROTECTION	2	
16	09116-06094	BOLT (6X15)	2	
17	55332-87D11	RUBBER, EXHAUST SEAL	1	
18	55333-87D10	PLATE, EXHAUST SEAL	1	
19	55127-87D00	UNION, SPEEDOMETER HOSE	1	
20	09355-40805-00B	HOSE (4X8X2000)	1	L:2000->1700
21	09362-09008	UNION	1	
22	09407-10404	CLAMP (L:100)	2	
23-1	58200-93L00	PROPELLER (3X16X17)	1	
23-2	58200-93L10	PROPELLER (3X16X18.5)	1	
23-3	58200-93L20	PROPELLER (3X16X20)	1	
23-4	58200-93L30	PROPELLER (3X16X21.5)	1	
23-5	58200-93L40	PROPELLER (3X16X23)	1	
23-6	58200-93L50	PROPELLER (3X16X24.5)	1	
23-7	58200-93L60	PROPELLER (3X16X26)	1	OPT
23-8	58200-93L70	PROPELLER (3X16X27.5)	1	OPT
23-9	58200-96J00	PROPELLER (3X15.5X17)	1	OPT
23-10	58200-96J10	PROPELLER (3X15.25X19)	1	OPT
23-11	58200-96J20	PROPELLER (3X14.75X21)	1	OPT
23-12	58200-96J30	PROPELLER (3X14.75X23)	1	OPT

FIG.249

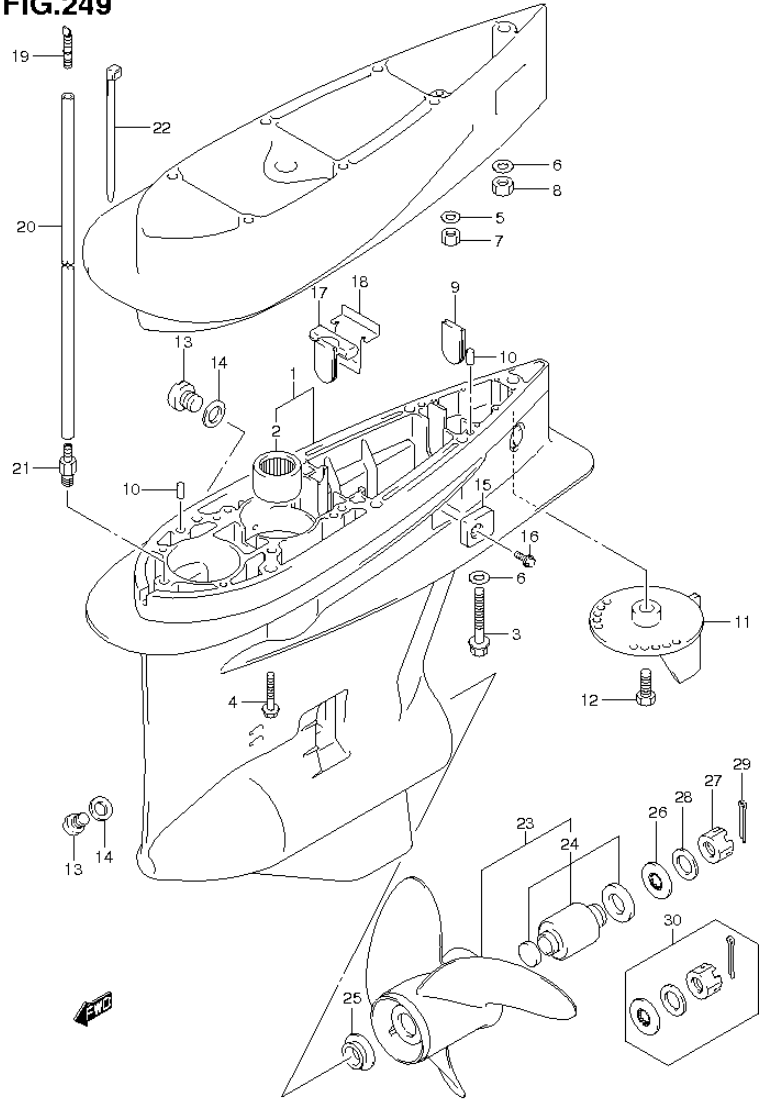


FIG. 249 (3-F-5) GEAR CASE (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23-13	58200-96J40	PROPELLER (3X14.5X25)	1	OPT
23-14	58200-96J50	PROPELLER (3X14.5X27)	1	OPT
24	58105-93J10	BUSH SET, PROPELLER	1	
25	57632-93L00	STOPPER, PROPELLER BUSH	1	
26	57633-87D30	SPACER, PROPELLER NUT	1	
27	09141-18005	NUT	1	
28	09160-18028	WASHER (18.5X31X1)	1	
29	09204-03003	COTTER PIN	1	
30	57630-92E00	KIT, PROPELLER NUT	1	OPT
31	25700-93J00	KIT, GEAR CASE SEALING	1	OPT
				NOT ILLUSTRATED

FIG.250

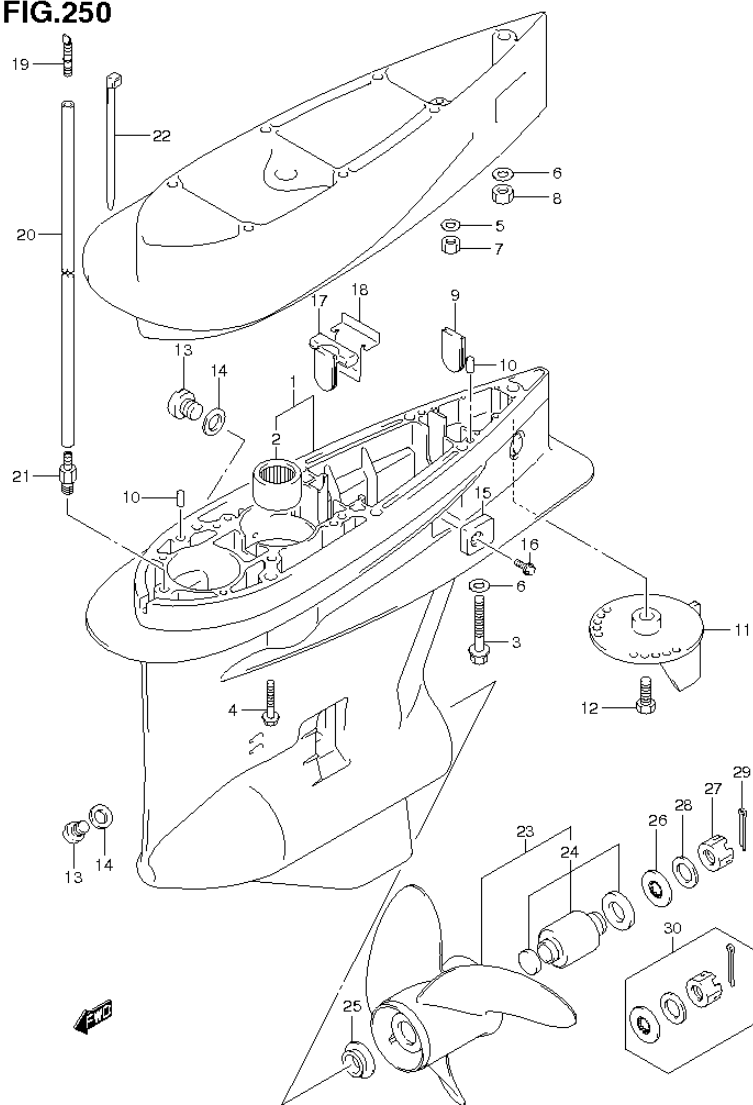


FIG.250 (3-F-6) GEAR CASE (DF250T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	55110-93J20-0EP	CASE, GEAR (BLACK)	1	
2	09263-32017	·BEARING (32X48X30)	1	
3	09100-12052	BOLT (12X70)	1	W/TRANSOM(X)
4	09116-10150	BOLT (10X55)	6	W/TRANSOM(X)
5	09160-10141	WASHER (10.5X19X2)	6	W/TRANSOM(XX)
6	09160-12066	WASHER (12.5X22X2.5)	1	
7	29141-93J20	NUT, EXTENSION BOLT NO.1	6	W/TRANSOM(XX)
8	09159-12014	NUT	1	W/TRANSOM(XX)
9	17566-87D11	GROMMET, GEAR CASE	1	
10	09202-08006	PIN (8X12)	2	
11	55125-98J00-0EP	TAB, TRIM (BLACK)	1	
12	09116-08137	BOLT (8X22)	1	
13	55128-93J10	PLUG, DRAIN	3	
14	09168-10034	GASKET (9.5X16.5X2)	3	
15	55321-93J00	ANODE, PROTECTION	2	
16	09116-06094	BOLT (6X15)	2	
17	55332-87D11	RUBBER, EXHAUST SEAL	1	
18	55333-87D10	PLATE, EXHAUST SEAL	1	
19	55127-87D00	UNION, SPEEDOMETER HOSE	1	
20	09355-40805-00B	HOSE (4X8X2000)	1	L:2000->1700
21	09362-09008	UNION	1	
22	09407-10404	CLAMP (L:100)	2	
23-1	58200-93L00	PROPELLER (3X16X17)	1	
23-2	58200-93L10	PROPELLER (3X16X18.5)	1	
23-3	58200-93L20	PROPELLER (3X16X20)	1	
23-4	58200-93L30	PROPELLER (3X16X21.5)	1	
23-5	58200-93L40	PROPELLER (3X16X23)	1	
23-6	58200-93L50	PROPELLER (3X16X24.5)	1	
23-7	58200-93L60	PROPELLER (3X16X26)	1	OPT
23-8	58200-93L70	PROPELLER (3X16X27.5)	1	OPT
23-9	58200-96J00	PROPELLER (3X15.5X17)	1	OPT
23-10	58200-96J10	PROPELLER (3X15.25X19)	1	OPT
23-11	58200-96J20	PROPELLER (3X14.75X21)	1	OPT
23-12	58200-96J30	PROPELLER (3X14.75X23)	1	OPT

FIG.250

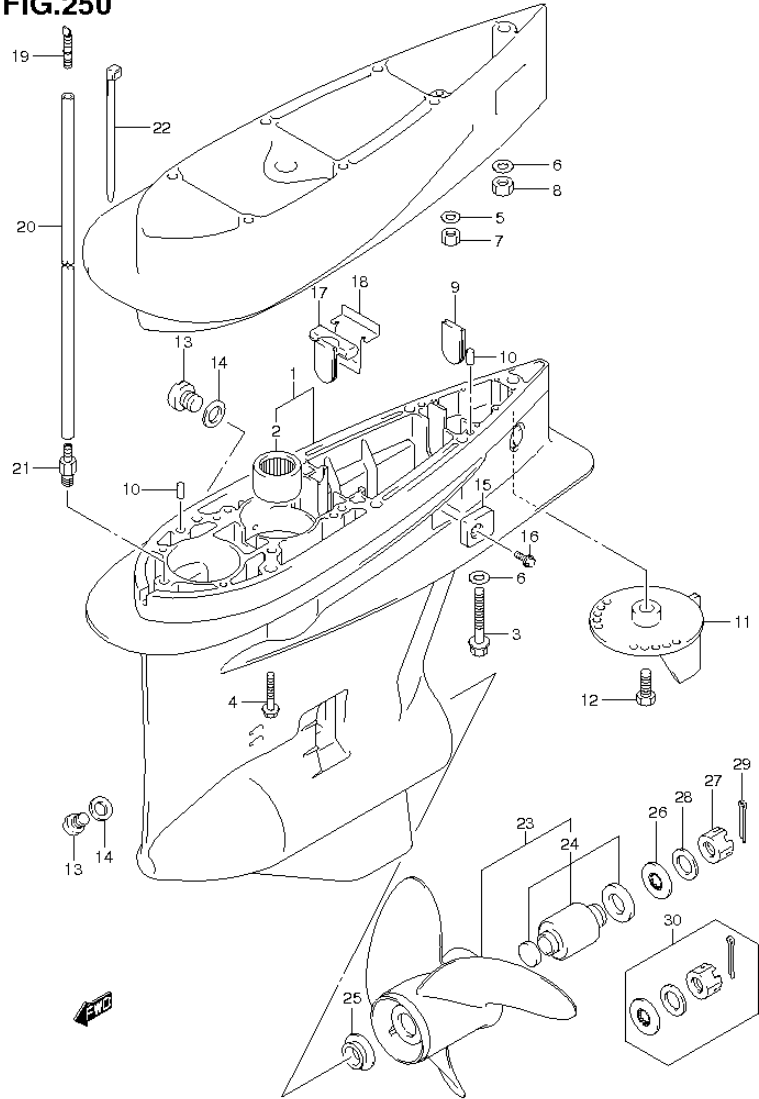


FIG. 250 (3-F-7) GEAR CASE (DF250T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
23-13	58200-96J40	PROPELLER (3X14.5X25)	1	OPT
23-14	58200-96J50	PROPELLER (3X14.5X27)	1	OPT
24	58105-93J10	BUSH SET, PROPELLER	1	
25	57632-93L00	STOPPER, PROPELLER BUSH	1	
26	57633-87D30	SPACER, PROPELLER NUT	1	
27	09141-18005	NUT	1	
28	09160-18028	WASHER (18.5X31X1)	1	
29	09204-03003	COTTER PIN	1	
30	57630-92E00	KIT, PROPELLER NUT	1	OPT
31	25700-93J00	KIT, GEAR CASE SEALING	1	OPT
				NOT ILLUSTRATED

FIG.251

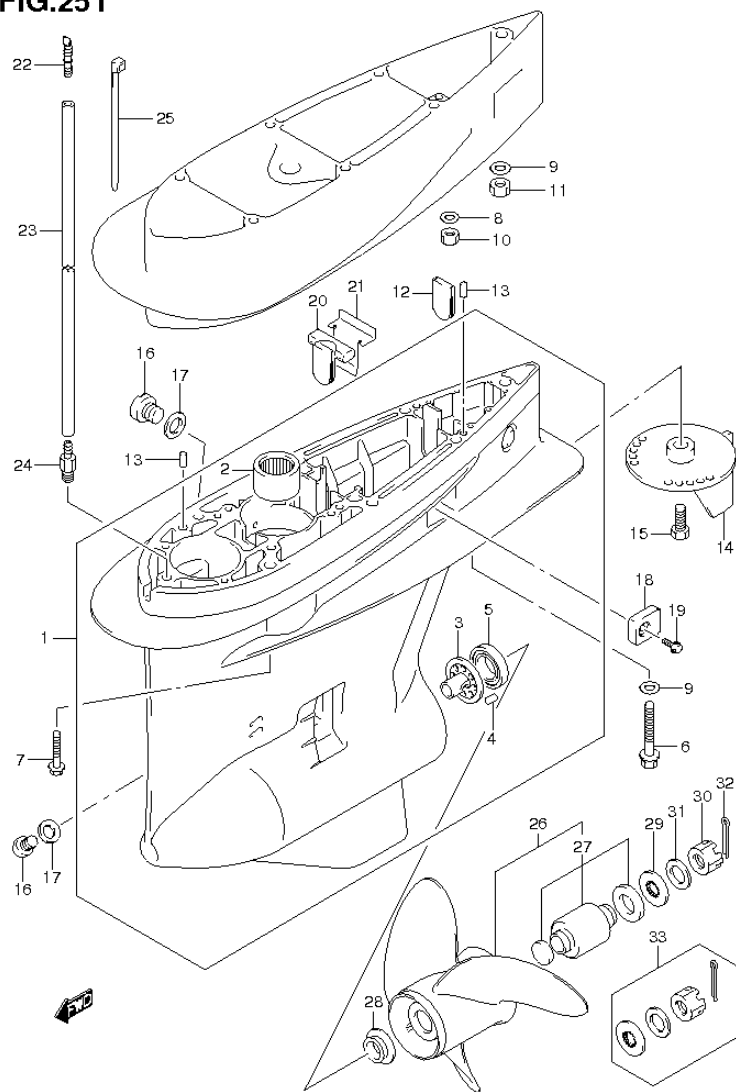


FIG. 251 (3-F-8) GEAR CASE (DF250Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	55110-93J30-0EP	CASE, GEAR (BLACK)	1	
2	09263-32017	·BEARING (32X48X30)	1	
3	56145-93J00	·HOUSING, SHIFT CAM	1	
4	04221-08129	·PIN	1	
5	09265-50002	·BEARING (50X90X21.75)	1	
6	09100-12052	BOLT (12X70)	1	W/TRANSOM(X)
7	09116-10150	BOLT (10X55)	6	W/TRANSOM(X)
8	09160-10141	WASHER (10.5X19X2)	6	W/TRANSOM(XX)
9	09160-12066	WASHER (12.5X22X2.5)	1	
10	29141-93J20	NUT, EXTENSION BOLT NO.1	6	W/TRANSOM(XX)
11	09159-12014	NUT	1	W/TRANSOM(XX)
12	17566-87D11	GROMMET, GEAR CASE	1	
13	09202-08006	PIN (8X12)	2	
14	55125-98J00-0EP	TAB, TRIM (BLACK)	1	
15	09116-08137	BOLT (8X22)	1	
16	55128-93J10	PLUG, DRAIN	3	
17	09168-10034	GASKET (9.5X16.5X2)	3	
18	55321-93J00	ANODE, PROTECTION	2	
19	09116-06094	BOLT (6X15)	2	
20	55332-87D11	RUBBER, EXHAUST SEAL	1	
21	55333-87D10	PLATE, EXHAUST SEAL	1	
22	55127-87D00	UNION, SPEEDOMETER HOSE	1	
23	09355-40805-00B	HOSE (4X8X2000)	1	L:2000->1700
24	09362-09008	UNION	1	
25	09407-10404	CLAMP (L:100)	2	
26-1	58200-93LA0	PROPELLER (3X16X18.5)	1	
26-2	58200-93LB0	PROPELLER (3X16X20)	1	
26-3	58200-93LC0	PROPELLER (3X16X21.5)	1	
26-4	58200-93LD0	PROPELLER (3X16X23)	1	
26-5	58200-93LE0	PROPELLER (3X16X17)	1	
26-6	58200-93LF0	PROPELLER (3X16X24.5)	1	OPT
26-7	58200-93LG0	PROPELLER (3X16X26)	1	OPT
26-8	58200-96JA0	PROPELLER (3X15.5X17)	1	OPT
26-9	58200-96JB0	PROPELLER (3X15.25X19)	1	OPT

This exploded view diagram illustrates the assembly of a boat hull. The main components are the hull (1), the transom plate (2), and the stern plate (3). The hull is shown with various internal structures and mounting points. The transom plate (2) is positioned at the rear of the hull, and the stern plate (3) is attached to the transom. The diagram includes numerous numbered parts (1-33) and their corresponding assembly steps, such as:

- Part 1: The main hull body.
- Part 2: The transom plate.
- Part 3: The stern plate.
- Part 4: A small bracket or clip.
- Part 5: A small screw or pin.
- Part 6: A long screw or bolt.
- Part 7: A small screw or pin.
- Part 8: A small washer or spacer.
- Part 9: A small screw or pin.
- Part 10: A small washer or spacer.
- Part 11: A small screw or pin.
- Part 12: A small screw or pin.
- Part 13: A small screw or pin.
- Part 14: A small screw or pin.
- Part 15: A small screw or pin.
- Part 16: A small screw or pin.
- Part 17: A small screw or pin.
- Part 18: A small screw or pin.
- Part 19: A small screw or pin.
- Part 20: A small screw or pin.
- Part 21: A small screw or pin.
- Part 22: A small screw or pin.
- Part 23: A small screw or pin.
- Part 24: A small screw or pin.
- Part 25: A small screw or pin.
- Part 26: A small screw or pin.
- Part 27: A small screw or pin.
- Part 28: A small screw or pin.
- Part 29: A small screw or pin.
- Part 30: A small screw or pin.
- Part 31: A small screw or pin.
- Part 32: A small screw or pin.
- Part 33: A small screw or pin.

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
26-10	58200-96JC0	PROPELLER (3X14.75X21)	1	OPT
26-11	58200-96JD0	PROPELLER (3X14.75X23)	1	OPT
26-12	58200-96JE0	PROPELLER (3X14.5X25)	1	OPT
26-13	58200-96JF0	PROPELLER (3X14.5X27)	1	OPT
27	58105-93J10	-BUSH SET, PROPELLER	1	
28	57632-93L00	STOPPER, PROPELLER BUSH	1	
29	57633-87D30	SPACER, PROPELLER NUT	1	
30	09141-18005	NUT	1	
31	09160-18028	WASHER (18.5X31X1)	1	
32	09204-03003	COTTER PIN	1	
33	57630-92E00	KIT, PROPELLER NUT	1	OPT
34	25700-93J00	KIT, GEAR CASE SEALING	1	OPT
NOT ILLUSTRATED				

FIG.252

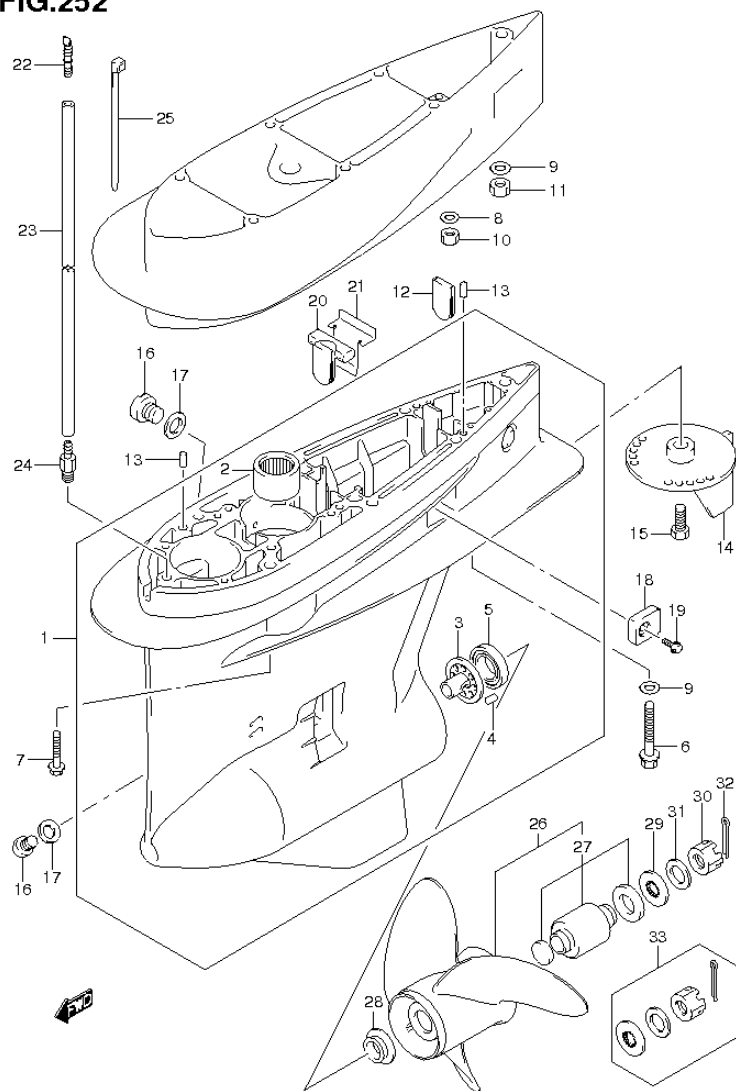


FIG. 252 (3-F-10) GEAR CASE (DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	55110-93J30-0EP	CASE, GEAR (BLACK)	1	
2	09263-32017	·BEARING (32X48X30)	1	
3	56145-93J00	·HOUSING, SHIFT CAM	1	
4	04221-08129	·PIN	1	
5	09265-50002	·BEARING (50X90X21.75)	1	
6	09100-12052	BOLT (12X70)	1	W/TRANSOM(X)
7	09116-10150	BOLT (10X55)	6	W/TRANSOM(X)
8	09160-10141	WASHER (10.5X19X2)	6	W/TRANSOM(XX)
9	09160-12066	WASHER (12.5X22X2.5)	1	
10	29141-93J20	NUT, EXTENSION BOLT NO.1	6	W/TRANSOM(XX)
11	09159-12014	NUT	1	W/TRANSOM(XX)
12	17566-87D11	GROMMET, GEAR CASE	1	
13	09202-08006	PIN (8X12)	2	
14	55125-98J00-0EP	TAB, TRIM (BLACK)	1	
15	09116-08137	BOLT (8X22)	1	
16	55128-93J10	PLUG, DRAIN	3	
17	09168-10034	GASKET (9.5X16.5X2)	3	
18	55321-93J00	ANODE, PROTECTION	2	
19	09116-06094	BOLT (6X15)	2	
20	55332-87D11	RUBBER, EXHAUST SEAL	1	
21	55333-87D10	PLATE, EXHAUST SEAL	1	
22	55127-87D00	UNION, SPEEDOMETER HOSE	1	
23	09355-40805-00B	HOSE (4X8X2000)	1	L:2000->1700
24	09362-09008	UNION	1	
25	09407-10404	CLAMP (L:100)	2	
26-1	58200-93LA0	PROPELLER (3X16X18.5)	1	
26-2	58200-93LB0	PROPELLER (3X16X20)	1	
26-3	58200-93LC0	PROPELLER (3X16X21.5)	1	
26-4	58200-93LD0	PROPELLER (3X16X23)	1	
26-5	58200-93LE0	PROPELLER (3X16X17)	1	
26-6	58200-93LF0	PROPELLER (3X16X24.5)	1	OPT
26-7	58200-93LG0	PROPELLER (3X16X26)	1	OPT
26-8	58200-96JA0	PROPELLER (3X15.5X17)	1	OPT
26-9	58200-96JB0	PROPELLER (3X15.25X19)	1	OPT

FIG.252

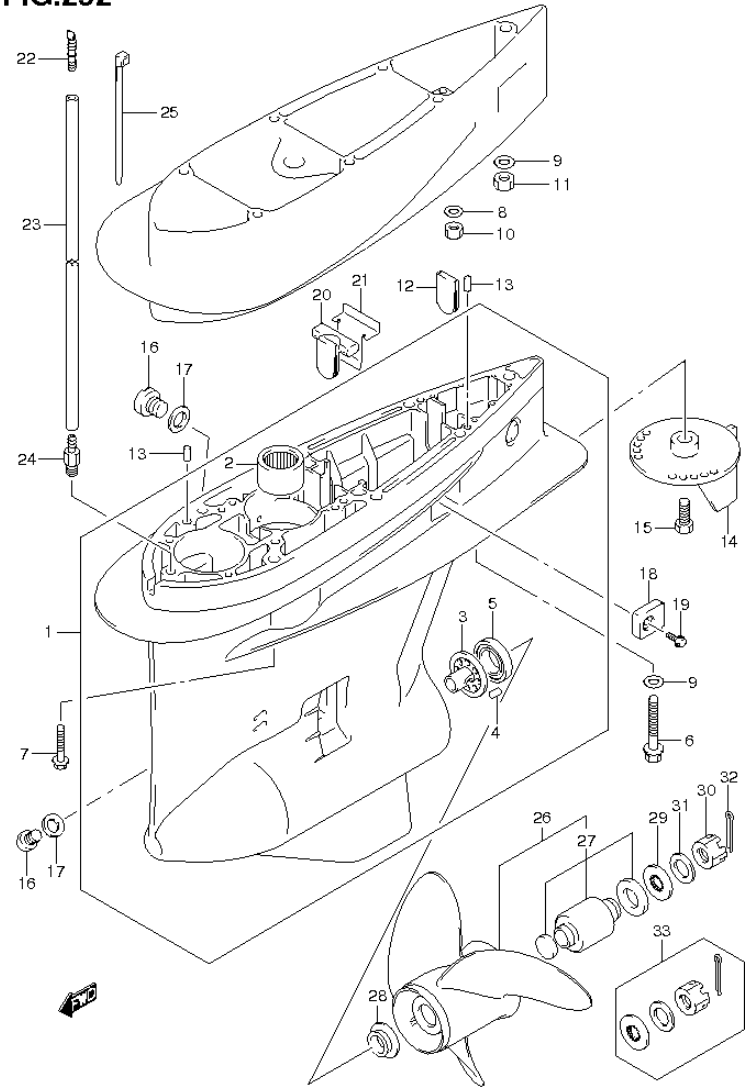
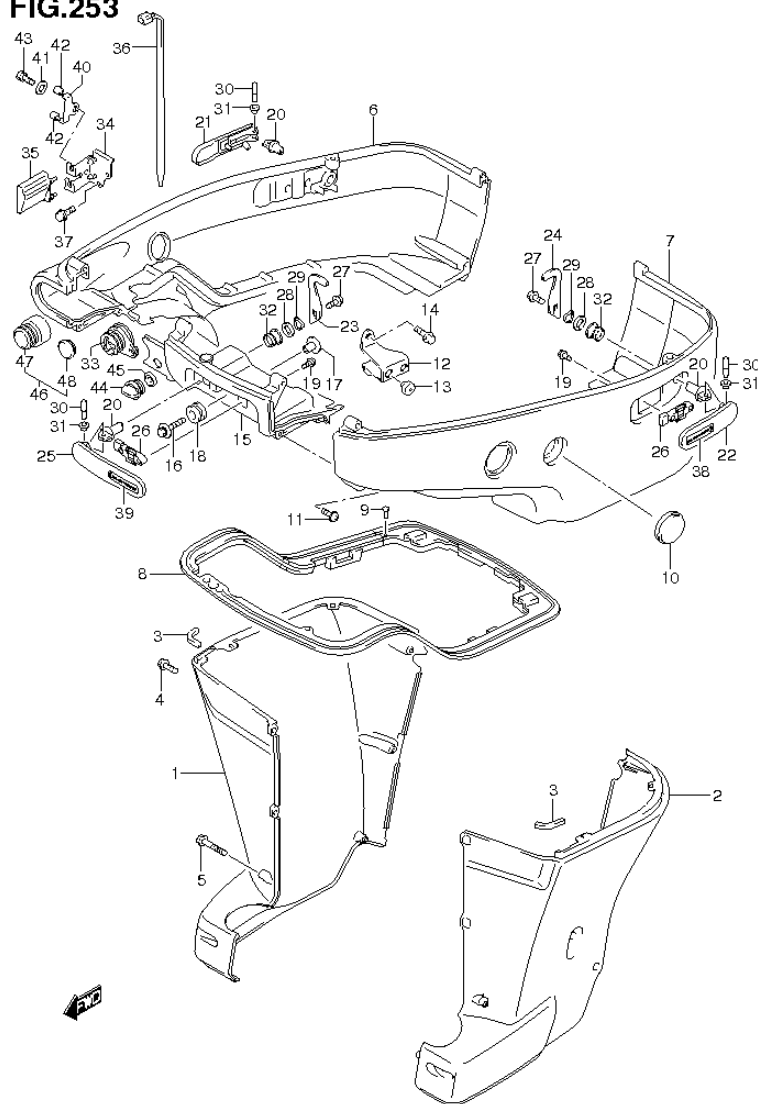


FIG. 252 (3-F-11) GEAR CASE (DF250Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
26-10	58200-96JC0	PROPELLER (3X14.75X21)	1	OPT
26-11	58200-96JD0	PROPELLER (3X14.75X23)	1	OPT
26-12	58200-96JE0	PROPELLER (3X14.5X25)	1	OPT
26-13	58200-96JF0	PROPELLER (3X14.5X27)	1	OPT
27	58105-93J10	BUSH SET, PROPELLER	1	
28	57632-93L00	STOPPER, PROPELLER BUSH	1	
29	57633-87D30	SPACER, PROPELLER NUT	1	
30	09141-18005	NUT	1	
31	09160-18028	WASHER (18.5X31X1)	1	
32	09204-03003	COTTER PIN	1	
33	57630-92E00	KIT, PROPELLER NUT	1	OPT
34	25700-93J00	KIT, GEAR CASE SEALING	1	OPT

NOT ILLUSTRATED

FIG.253

FIG. 253 (3-F-12) SIDE COVER TRANSOM(X,XX) (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61131-93J01-0EP	COVER, OIL PAN STBD (BLACK)	1	
2	61141-93J01-0EP	COVER, OIL PAN PORT (BLACK)	1	
3	61137-93J00	CUSHION, OIL PAN COV UPPER	2	
4	09139-06135	SCREW (6X17)	5	
5	09139-06136	SCREW (6X65)	3	
6	61811-93J20-0EP	COVER, SIDE STBD (BLACK)	1	
7	61821-93J03-0EP	COVER, SIDE PORT (BLACK)	1	
8	61134-93J20	SEAL, SIDE COVER	1	
9	09409-05302-5PK	CLIP (BLACK)	2	
10	61817-93J00	PLUG, SIDE COVER	2	
11	09136-06148	SCREW (6X35)	8	
12	61827-93J02	HOLDER, SIDE COVER	1	
13	09321-10030	CUSHION	2	
14	01550-08207	BOLT	2	
15	61831-93J13-0EP	PANEL, FRONT (BLACK)	1	
16	09118-08127	BOLT (8X40)	2	
17	09169-08039	WASHER	2	
18	09320-11013	CUSHION	2	
19	01550-05107	BOLT	6	
20	61632-93J00	SHAFT, ENGINE COVER HOOK	3	
21	61633-93J00-0EP	LEVER, HOOK RR STBD (BLACK)	1	
22	61634-93J00-0EP	LEVER, HOOK RR PORT (BLACK)	1	
23	61641-93J10	HOOK, ENGINE COVER (REAR STBD/Front)	2	
24	61641-93J20	HOOK, ENGINE COVER (REAR PORT)	1	
25	61645-93J01-0EP	LEVER, HOOK FR (BLACK)	1	
26	61673-93J01	LATCH, HOOK LEVER	3	
27	09116-06127	BOLT (6X12)	3	
28	09160-13014	WASHER (13.2X25X1)	3	
29	09164-14008	WASHER	3	
30	09202-04022	PIN	3	
31	09306-04005	BUSH	6	
32	09306-13007	BUSH	3	
33	61124-93J40	GROMMET, REMOCON CABLE	1	

FIG.253

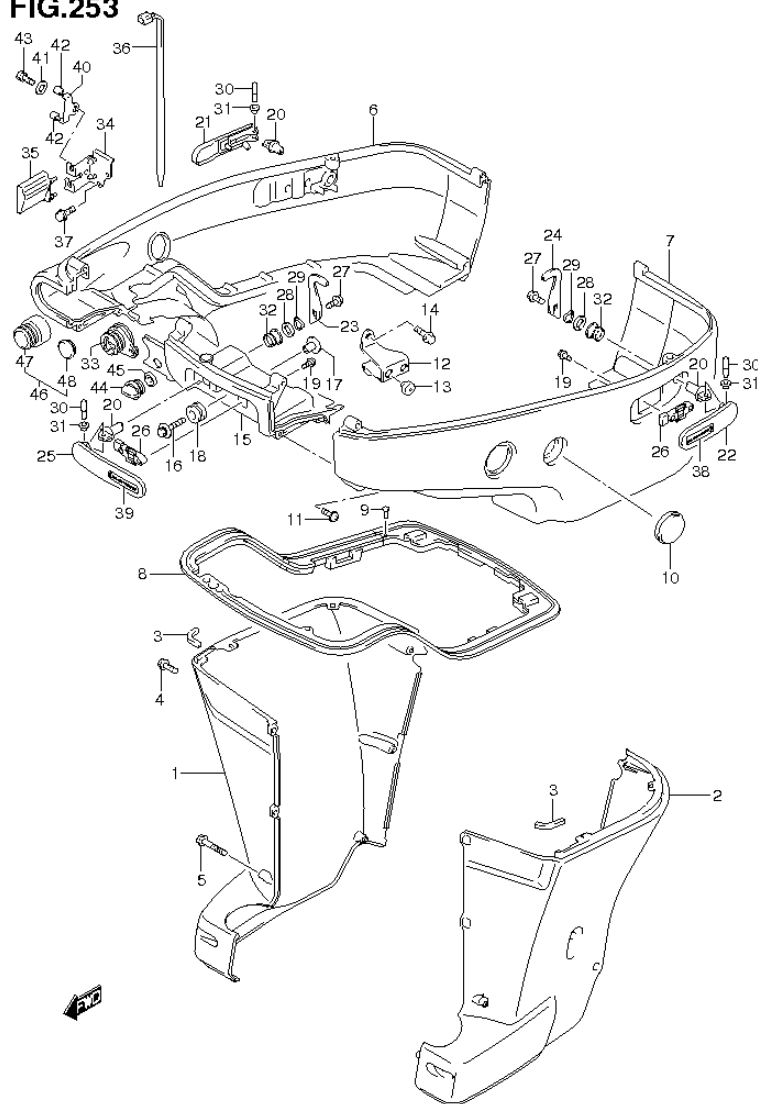


FIG. 253 (3-F-13) SIDE COVER TRANSOM(X,XX) (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
34	67341-93J20	HOLDER, REMOCON CABLE	1	
35	67345-93J00	PROTECTOR, R/CON CABLE HOLDER	1	
36	09407-25402	CLAMP (L:248)	1	
37	01550-06167	BOLT	2	
38	61639-93J00	LABEL, HOOK LEVER (REAR PORT)	1	
39	61649-93J00	LABEL, HOOK LEVER (REAR STBD / FRONT)	2	
40	67343-93J20	STOPPER, REMOCON CABLE	1	
41	09160-06047	WASHER (6.5X20X2)	1	
42	09352-70103-600	HOSE (7X10.2X600)	2	L:600->14
43	01570-06107	BOLT	1	
44	17913-93J00	PLUG, WATER	1	
45	17914-93J00	GASKET, WATER PLUG	1	
46	67300-93J00	KIT, HOSE ADAPTER	1	OPT
47	67361-93J00	·ADAPTER, HOSE	1	OPT
48	09250-21003	·PLUG (OD:28)	1	OPT

FIG.254

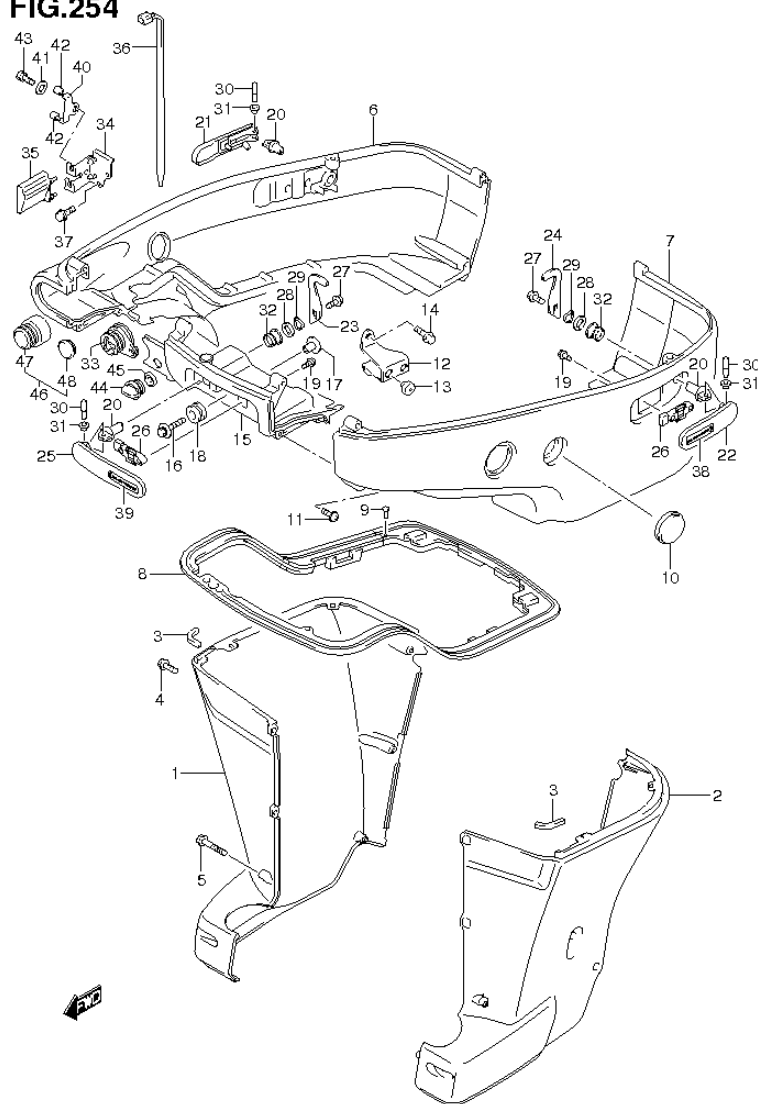


FIG. 254 (3-F-14) SIDE COVER TRANSOM(X) (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61131-93J01-0EP	COVER, OIL PAN STBD (BLACK)	1	
2	61141-93J01-0EP	COVER, OIL PAN PORT (BLACK)	1	
3	61137-93J00	CUSHION, OIL PAN COV UPPER	2	
4	09139-06135	SCREW (6X17)	5	
5	09139-06136	SCREW (6X65)	3	
6	61811-93J20-0EP	COVER, SIDE STBD (BLACK)	1	
7	61821-93J03-0EP	COVER, SIDE PORT (BLACK)	1	
8	61134-93J20	SEAL, SIDE COVER	1	
9	09409-05302-5PK	CLIP (BLACK)	2	
10	61817-93J00	PLUG, SIDE COVER	2	
11	09136-06148	SCREW (6X35)	8	
12	61827-93J02	HOLDER, SIDE COVER	1	
13	09321-10030	CUSHION	2	
14	01550-08207	BOLT	2	
15	61831-93J13-0EP	PANEL, FRONT (BLACK)	1	
16	09118-08127	BOLT (8X40)	2	
17	09169-08039	WASHER	2	
18	09320-11013	CUSHION	2	
19	01550-05107	BOLT	6	
20	61632-93J00	SHAFT, ENGINE COVER HOOK	3	
21	61633-93J00-0EP	LEVER, HOOK RR STBD (BLACK)	1	
22	61634-93J00-0EP	LEVER, HOOK RR PORT (BLACK)	1	
23	61641-93J10	HOOK, ENGINE COVER (REAR STBD/FRONT)	2	
24	61641-93J20	HOOK, ENGINE COVER (REAR PORT)	1	
25	61645-93J01-0EP	LEVER, HOOK FR (BLACK)	1	
26	61673-93J01	LATCH, HOOK LEVER	3	
27	09116-06127	BOLT (6X12)	3	
28	09160-13014	WASHER (13.2X25X1)	3	
29	09164-14008	WASHER	3	
30	09202-04022	PIN	3	
31	09306-04005	BUSH	6	
32	09306-13007	BUSH	3	
33	61124-93J40	GROMMET, REMOCON CABLE	1	

FIG.254

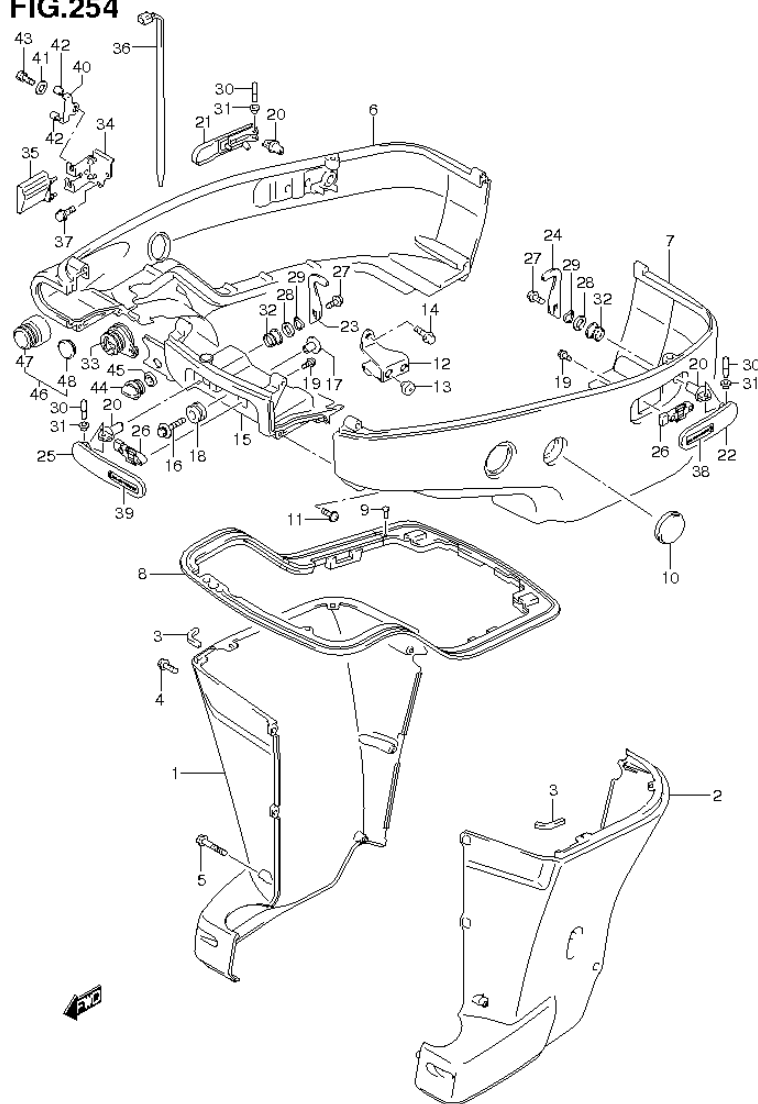


FIG. 254 (3-F-15) SIDE COVER TRANSOM(X) (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
34	67341-93J20	HOLDER, REMOCON CABLE	1	
35	67345-93J00	PROTECTOR, R/CON CABLE HOLDER	1	
36	09407-25402	CLAMP (L:248)	1	
37	01550-06167	BOLT	2	
38	61639-93J00	LABEL, HOOK LEVER (REAR PORT)	1	
39	61649-93J00	LABEL, HOOK LEVER (REAR STBD / FRONT)	2	
40	67343-93J20	STOPPER, REMOCON CABLE	1	
41	09160-06047	WASHER (6.5X20X2)	1	
42	09352-70103-600	HOSE (7X10.2X600)	2	L:600->14
43	01570-06107	BOLT	1	
44	17913-93J00	PLUG, WATER	1	
45	17914-93J00	GASKET, WATER PLUG	1	
46	67300-93J00	KIT, HOSE ADAPTER	1	OPT
47	67361-93J00	·ADAPTER, HOSE	1	OPT
48	09250-21003	·PLUG (OD:28)	1	OPT

FIG.255

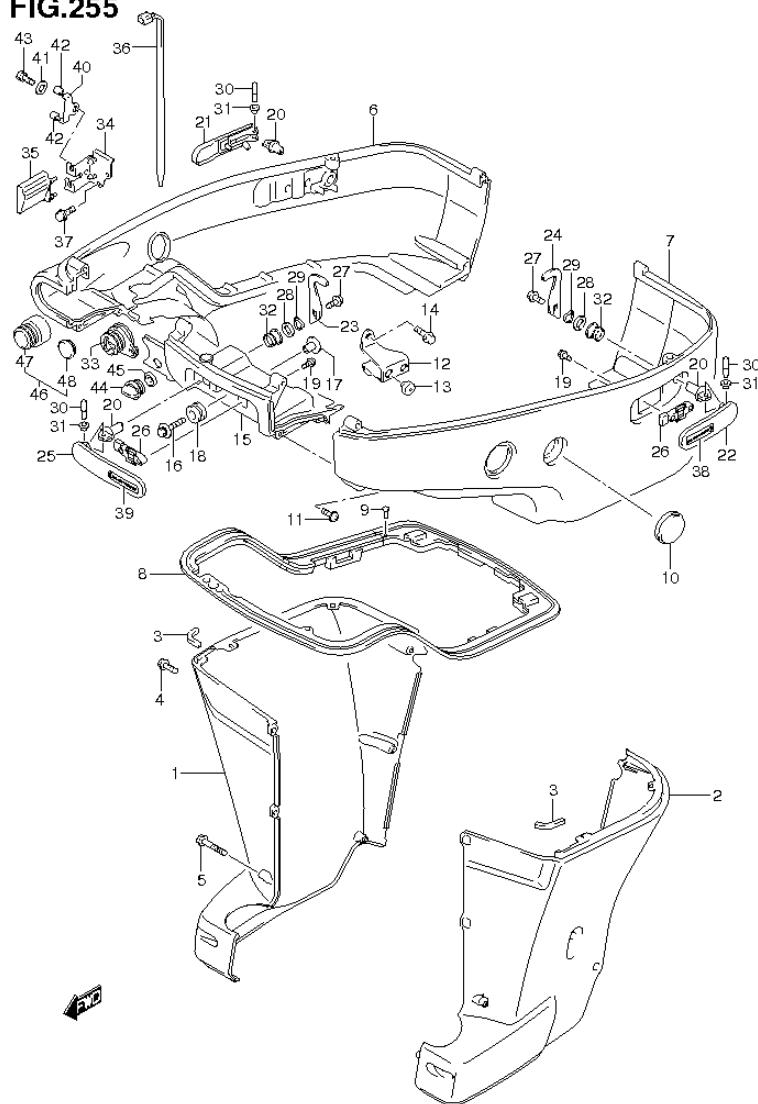


FIG. 255 (3-G-2) SIDE COVER TRANSOM(X.XX) (DF200Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61131-93J01-0EP	COVER, OIL PAN STBD (BLACK)	1	
2	61141-93J01-0EP	COVER, OIL PAN PORT (BLACK)	1	
3	61137-93J00	CUSHION, OIL PAN COV UPPER	2	
4	09139-06135	SCREW (6X17)	5	
5	09139-06136	SCREW (6X65)	3	
6	61811-93J20-0EP	COVER, SIDE STBD (BLACK)	1	
7	61821-93J03-0EP	COVER, SIDE PORT (BLACK)	1	
8	61134-93J20	SEAL, SIDE COVER	1	
9	09409-05302-5PK	CLIP (BLACK)	2	
10	61817-93J00	PLUG, SIDE COVER	2	
11	09136-06148	SCREW (6X35)	8	
12	61827-93J02	HOLDER, SIDE COVER	1	
13	09321-10030	CUSHION	2	
14	01550-08207	BOLT	2	
15	61831-93J13-0EP	PANEL, FRONT (BLACK)	1	
16	09118-08127	BOLT (8X40)	2	
17	09169-08039	WASHER	2	
18	09320-11013	CUSHION	2	
19	01550-05107	BOLT	6	
20	61632-93J00	SHAFT, ENGINE COVER HOOK	3	
21	61633-93J00-0EP	LEVER, HOOK RR STBD (BLACK)	1	
22	61634-93J00-0EP	LEVER, HOOK RR PORT (BLACK)	1	
23	61641-93J10	HOOK, ENGINE COVER (REAR STBD/FRONT)	2	
24	61641-93J20	HOOK, ENGINE COVER (REAR PORT)	1	
25	61645-93J01-0EP	LEVER, HOOK FR (BLACK)	1	
26	61673-93J01	LATCH, HOOK LEVER	3	
27	09116-06127	BOLT (6X12)	3	
28	09160-13014	WASHER (13.2X25X1)	3	
29	09164-14008	WASHER	3	
30	09202-04022	PIN	3	
31	09306-04005	BUSH	6	
32	09306-13007	BUSH	3	
33	61124-93J40	GROMMET, REMOCON CABLE	1	

FIG.255

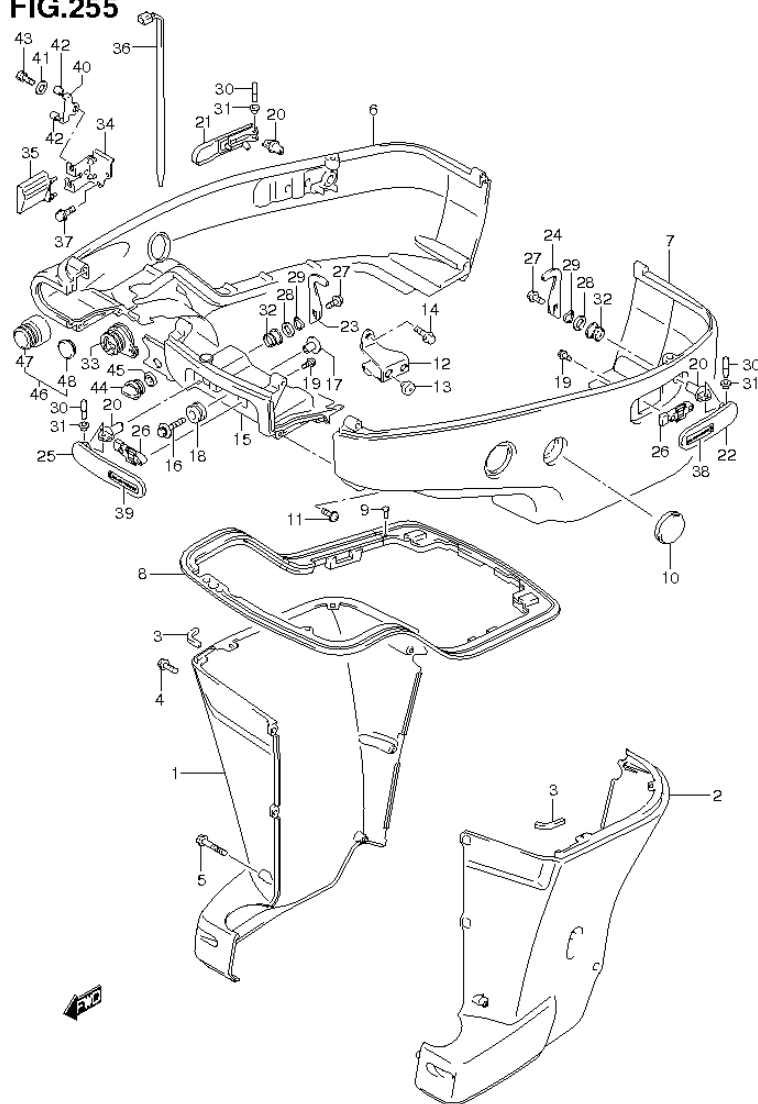


FIG. 255 (3-G-3) SIDE COVER TRANSOM(X.XX) (DF200Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
34	67341-93J20	HOLDER, REMOCON CABLE	1	
35	67345-93J00	PROTECTOR, R/CON CABLE HOLDER	1	
36	09407-25402	CLAMP (L:248)	1	
37	01550-06167	BOLT	2	
38	61639-93J00	LABEL, HOOK LEVER (REAR PORT)	1	
39	61649-93J00	LABEL, HOOK LEVER (REAR STBD / FRONT)	2	
40	67343-93J20	STOPPER, REMOCON CABLE	1	
41	09160-06047	WASHER (6.5X20X2)	1	
42	09352-70103-600	HOSE (7X10.2X600)	2	L:600->14
43	01570-06107	BOLT	1	
44	17913-93J00	PLUG, WATER	1	
45	17914-93J00	GASKET, WATER PLUG	1	
46	67300-93J00	KIT, HOSE ADAPTER	1	OPT
47	67361-93J00	ADAPTER, HOSE	1	OPT
48	09250-21003	PLUG (OD:28)	1	OPT

FIG.256

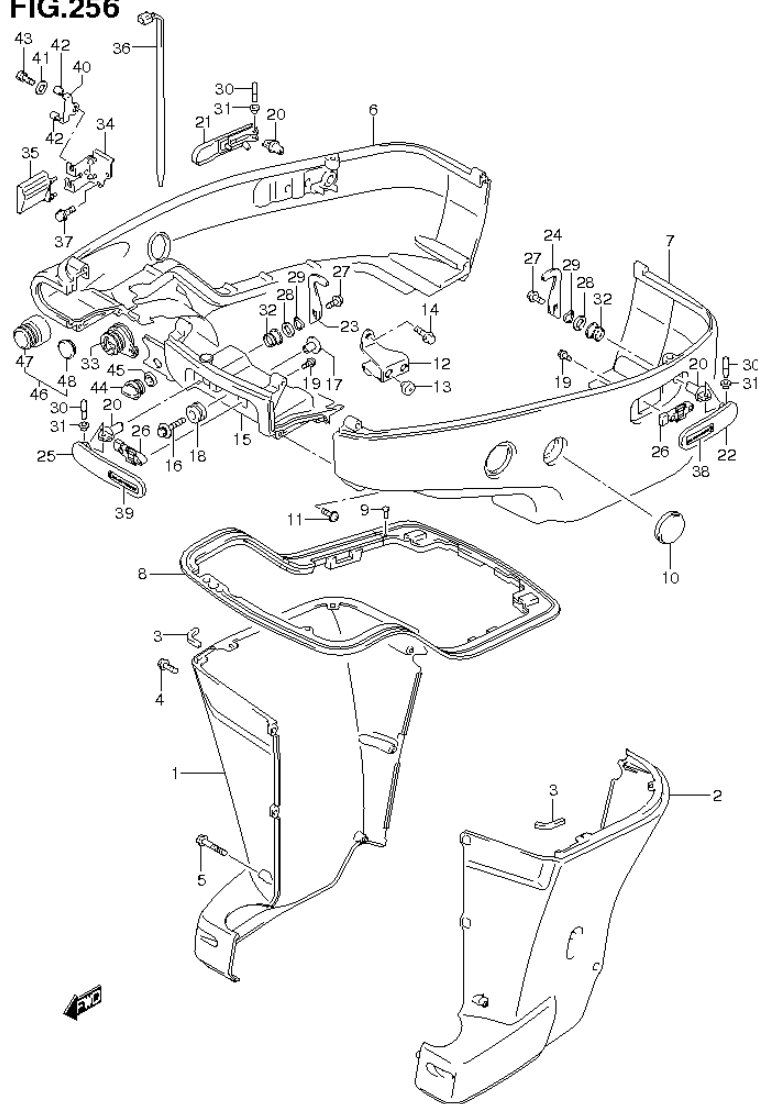


FIG.256 (3-G-4) SIDE COVER TRANSOM(X) (DF2007 F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61131-93J01-0EP	COVER, OIL PAN STBD (BLACK)	1	
2	61141-93J01-0EP	COVER, OIL PAN PORT (BLACK)	1	
3	61137-93J00	CUSHION, OIL PAN COV UPPER	2	
4	09139-06135	SCREW (6X17)	5	
5	09139-06136	SCREW (6X65)	3	
6	61811-93J20-0EP	COVER, SIDE STBD (BLACK)	1	
7	61821-93J03-0EP	COVER, SIDE PORT (BLACK)	1	
8	61134-93J20	SEAL, SIDE COVER	1	
9	09409-05302-5PK	CLIP (BLACK)	2	
10	61817-93J00	PLUG, SIDE COVER	2	
11	09136-06148	SCREW (6X35)	8	
12	61827-93J02	HOLDER, SIDE COVER	1	
13	09321-10030	CUSHION	2	
14	01550-08207	BOLT	2	
15	61831-93J13-0EP	PANEL, FRONT (BLACK)	1	
16	09118-08127	BOLT (8X40)	2	
17	09169-08039	WASHER	2	
18	09320-11013	CUSHION	2	
19	01550-05107	BOLT	6	
20	61632-93J00	SHAFT, ENGINE COVER HOOK	3	
21	61633-93J00-0EP	LEVER, HOOK RR STBD (BLACK)	1	
22	61634-93J00-0EP	LEVER, HOOK RR PORT (BLACK)	1	
23	61641-93J10	HOOK, ENGINE COVER (REAR STBD/Front)	2	
24	61641-93J20	HOOK, ENGINE COVER (REAR PORT)	1	
25	61645-93J01-0EP	LEVER, HOOK FR (BLACK)	1	
26	61673-93J01	LATCH, HOOK LEVER	3	
27	09116-06127	BOLT (6X12)	3	
28	09160-13014	WASHER (13.2X25X1)	3	
29	09164-14008	WASHER	3	
30	09202-04022	PIN	3	
31	09306-04005	BUSH	6	
32	09306-13007	BUSH	3	
33	61124-93J40	GROMMET, REMOCON CABLE	1	

FIG.256

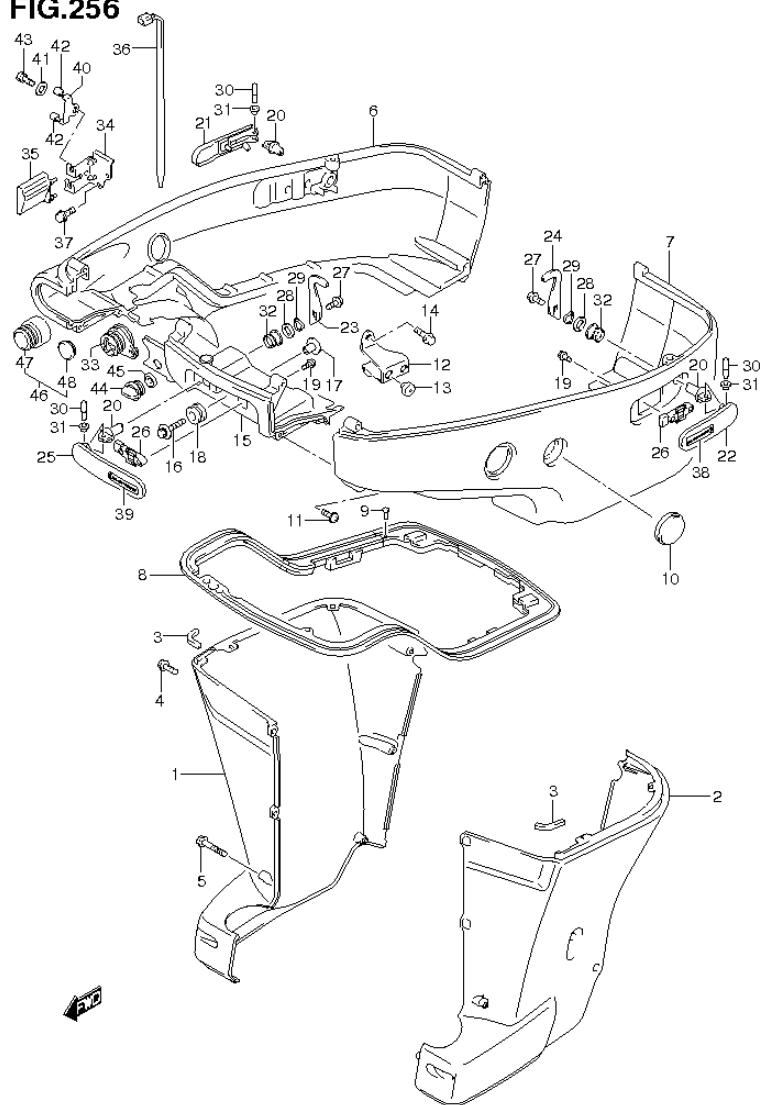


FIG. 256 (3-G-5) SIDE COVER TRANSOM(X) (DF2007_F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
34	67341-93J20	HOLDER, REMOCON CABLE	1	
35	67345-93J00	PROTECTOR, R/CON CABLE HOLDER	1	
36	09407-25402	CLAMP (L:248)	1	
37	01550-06167	BOLT	2	
38	61639-93J00	LABEL, HOOK LEVER (REAR PORT)	1	
39	61649-93J00	LABEL, HOOK LEVER (REAR STBD / FRONT)	2	
40	67343-93J20	STOPPER, REMOCON CABLE	1	
41	09160-06047	WASHER (6.5X20X2)	1	
42	09352-70103-600	HOSE (7X10.2X600)	2	L:600->14
43	01570-06107	BOLT	1	
44	17913-93J00	PLUG, WATER	1	
45	17914-93J00	GASKET, WATER PLUG	1	
46	67300-93J00	KIT, HOSE ADAPTER	1	OPT
47	67361-93J00	·ADAPTER, HOSE	1	OPT
48	09250-21003	·PLUG (OD:28)	1	OPT

FIG.257

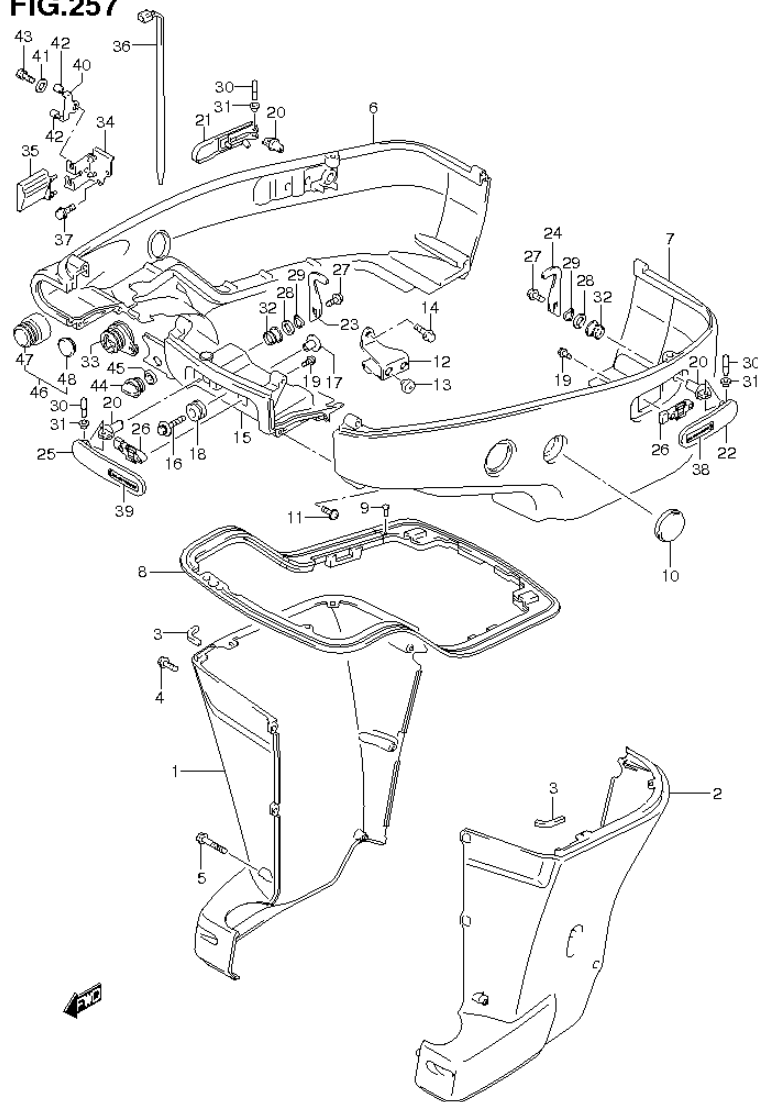


FIG. 257 (3-G-6) SIDE COVER TRANSOM(X.XX) (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61131-93J01-0EP	COVER, OIL PAN STBD (BLACK)	1	
2	61141-93J01-0EP	COVER, OIL PAN PORT (BLACK)	1	
3	61137-93J00	CUSHION, OIL PAN COV UPPER	2	
4	09139-06135	SCREW (6X17)	5	
5	09139-06136	SCREW (6X65)	3	
6	61811-93J20-0EP	COVER, SIDE STBD (BLACK)	1	
7	61821-93J03-0EP	COVER, SIDE PORT (BLACK)	1	
8	61134-93J20	SEAL, SIDE COVER	1	
9	09409-05302-5PK	CLIP (BLACK)	2	
10	61817-93J00	PLUG, SIDE COVER	2	
11	09136-06148	SCREW (6X35)	8	
12	61827-93J02	HOLDER, SIDE COVER	1	
13	09321-10030	CUSHION	2	
14	01550-08207	BOLT	2	
15	61831-93J13-0EP	PANEL, FRONT (BLACK)	1	
16	09118-08127	BOLT (8X40)	2	
17	09169-08039	WASHER	2	
18	09320-11013	CUSHION	2	
19	01550-05107	BOLT	6	
20	61632-93J00	SHAFT, ENGINE COVER HOOK	3	
21	61633-93J00-0EP	LEVER, HOOK RR STBD (BLACK)	1	
22	61634-93J00-0EP	LEVER, HOOK RR PORT (BLACK)	1	
23	61641-93J10	HOOK, ENGINE COVER (REAR STBD/FRONT)	2	
24	61641-93J20	HOOK, ENGINE COVER (REAR PORT)	1	
25	61645-93J01-0EP	LEVER, HOOK FR (BLACK)	1	
26	61673-93J01	LATCH, HOOK LEVER	3	
27	09116-06127	BOLT (6X12)	3	
28	09160-13014	WASHER (13.2X25X1)	3	
29	09164-14008	WASHER	3	
30	09202-04022	PIN	3	
31	09306-04005	BUSH	6	
32	09306-13007	BUSH	3	
33	61124-93J40	GROMMET, REMOCON CABLE	1	

FIG.257

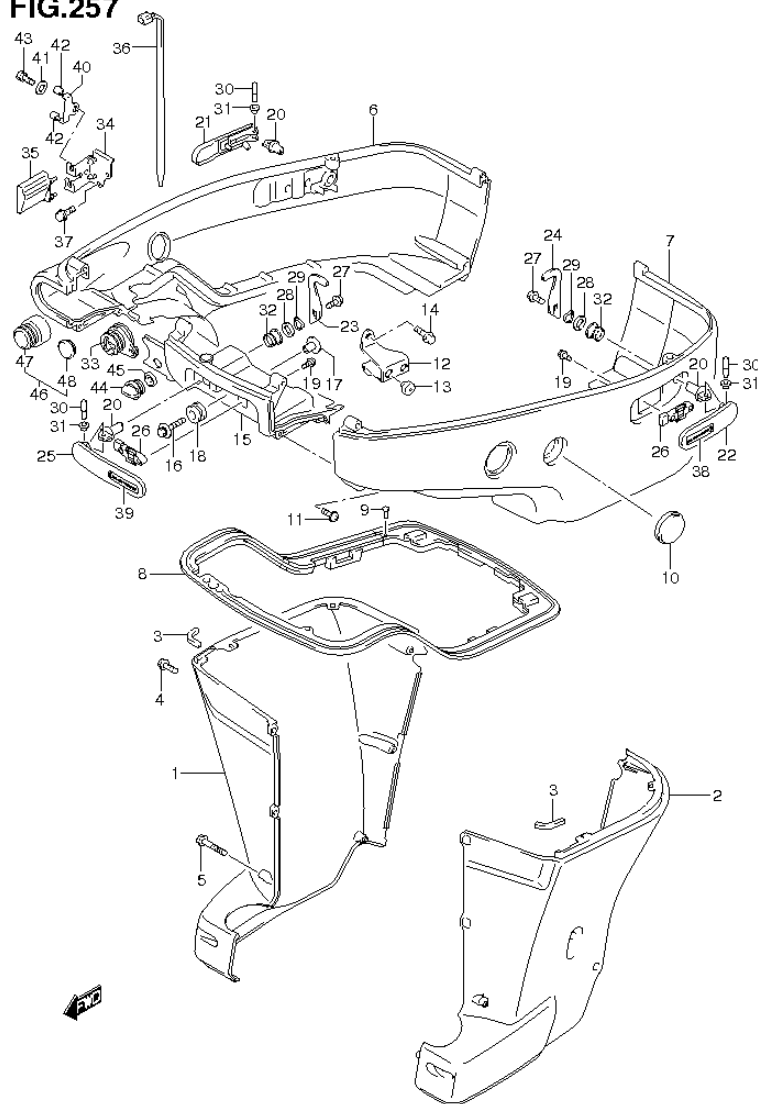
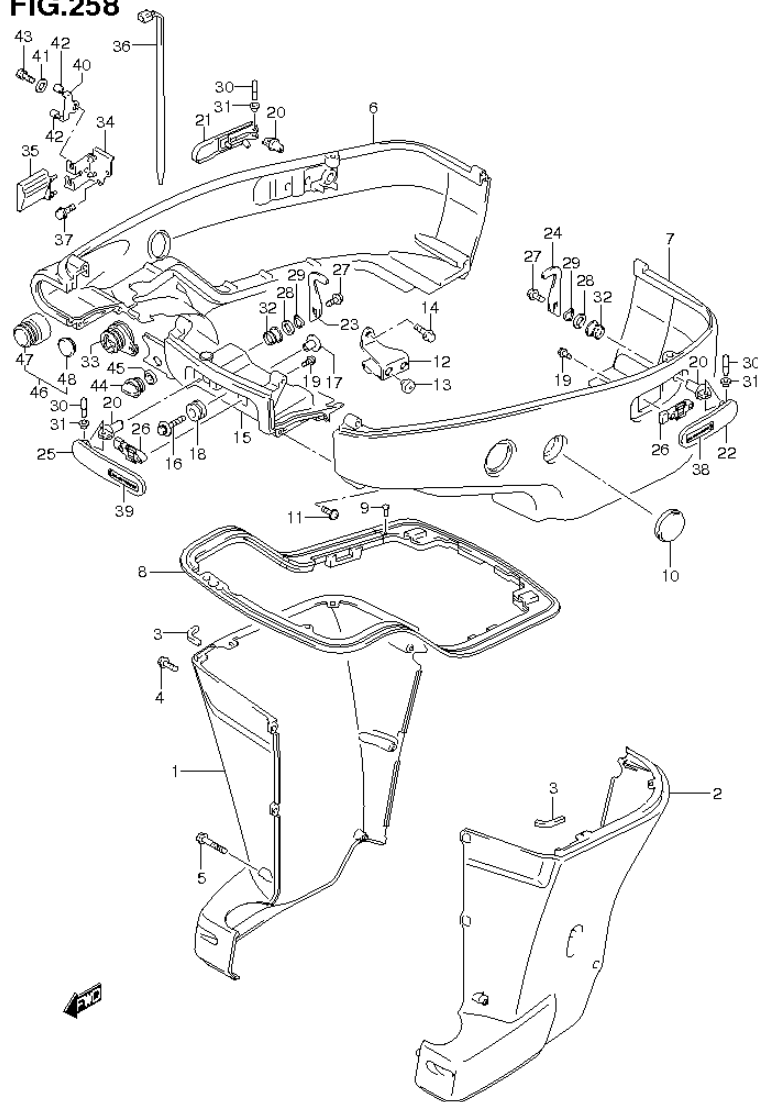


FIG. 257 (3-G-7) SIDE COVER TRANSOM(X,XX) (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
34	67341-93J20	HOLDER, REMOCON CABLE	1	
35	67345-93J00	PROTECTOR, R/CON CABLE HOLDER	1	
36	09407-25402	CLAMP (L:248)	1	
37	01550-06167	BOLT	2	
38	61639-93J00	LABEL, HOOK LEVER (REAR PORT)	1	
39	61649-93J00	LABEL, HOOK LEVER (REAR STBD / FRONT)	2	
40	67343-93J20	STOPPER, REMOCON CABLE	1	
41	09160-06047	WASHER (6.5X20X2)	1	
42	09352-70103-600	HOSE (7X10.2X600)	2	L:600->14
43	01570-06107	BOLT	1	
44	17913-93J00	PLUG, WATER	1	
45	17914-93J00	GASKET, WATER PLUG	1	
46	67300-93J00	KIT, HOSE ADAPTER	1	OPT
47	67361-93J00	·ADAPTER, HOSE	1	OPT
48	09250-21003	·PLUG (OD:28)	1	OPT

FIG.258

FIG. 258 (3-G-8) SIDE COVER TRANSOM(X.XX) (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61131-93J01-0EP	COVER, OIL PAN STBD (BLACK)	1	
2	61141-93J01-0EP	COVER, OIL PAN PORT (BLACK)	1	
3	61137-93J00	CUSHION, OIL PAN COV UPPER	2	
4	09139-06135	SCREW (6X17)	5	
5	09139-06136	SCREW (6X65)	3	
6	61811-93J20-0EP	COVER, SIDE STBD (BLACK)	1	
7	61821-93J03-0EP	COVER, SIDE PORT (BLACK)	1	
8	61134-93J20	SEAL, SIDE COVER	1	
9	09409-05302-5PK	CLIP (BLACK)	2	
10	61817-93J00	PLUG, SIDE COVER	2	
11	09136-06148	SCREW (6X35)	8	
12	61827-93J02	HOLDER, SIDE COVER	1	
13	09321-10030	CUSHION	2	
14	01550-08207	BOLT	2	
15	61831-93J13-0EP	PANEL, FRONT (BLACK)	1	
16	09118-08127	BOLT (8X40)	2	
17	09169-08039	WASHER	2	
18	09320-11013	CUSHION	2	
19	01550-05107	BOLT	6	
20	61632-93J00	SHAFT, ENGINE COVER HOOK	3	
21	61633-93J00-0EP	LEVER, HOOK RR STBD (BLACK)	1	
22	61634-93J00-0EP	LEVER, HOOK RR PORT (BLACK)	1	
23	61641-93J10	HOOK, ENGINE COVER (REAR STBD/Front)	2	
24	61641-93J20	HOOK, ENGINE COVER (REAR PORT)	1	
25	61645-93J01-0EP	LEVER, HOOK FR (BLACK)	1	
26	61673-93J01	LATCH, HOOK LEVER	3	
27	09116-06127	BOLT (6X12)	3	
28	09160-13014	WASHER (13.2X25X1)	3	
29	09164-14008	WASHER	3	
30	09202-04022	PIN	3	
31	09306-04005	BUSH	6	
32	09306-13007	BUSH	3	
33	61124-93J40	GROMMET, REMOCON CABLE	1	

FIG.258

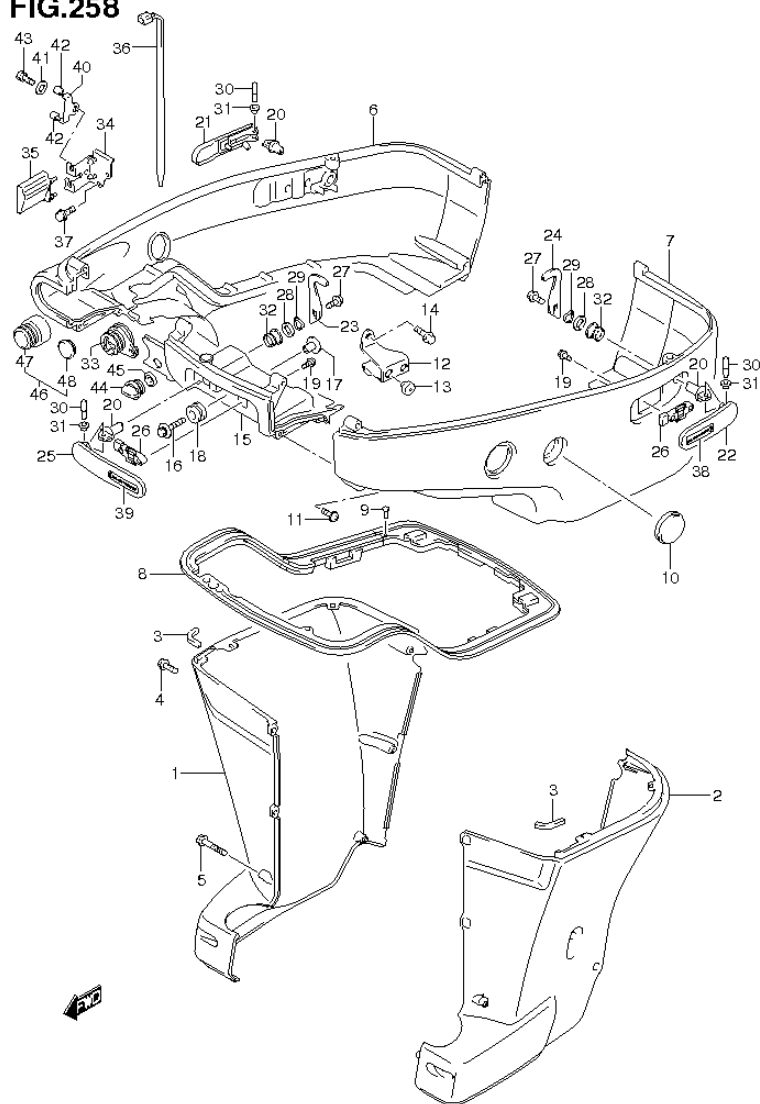
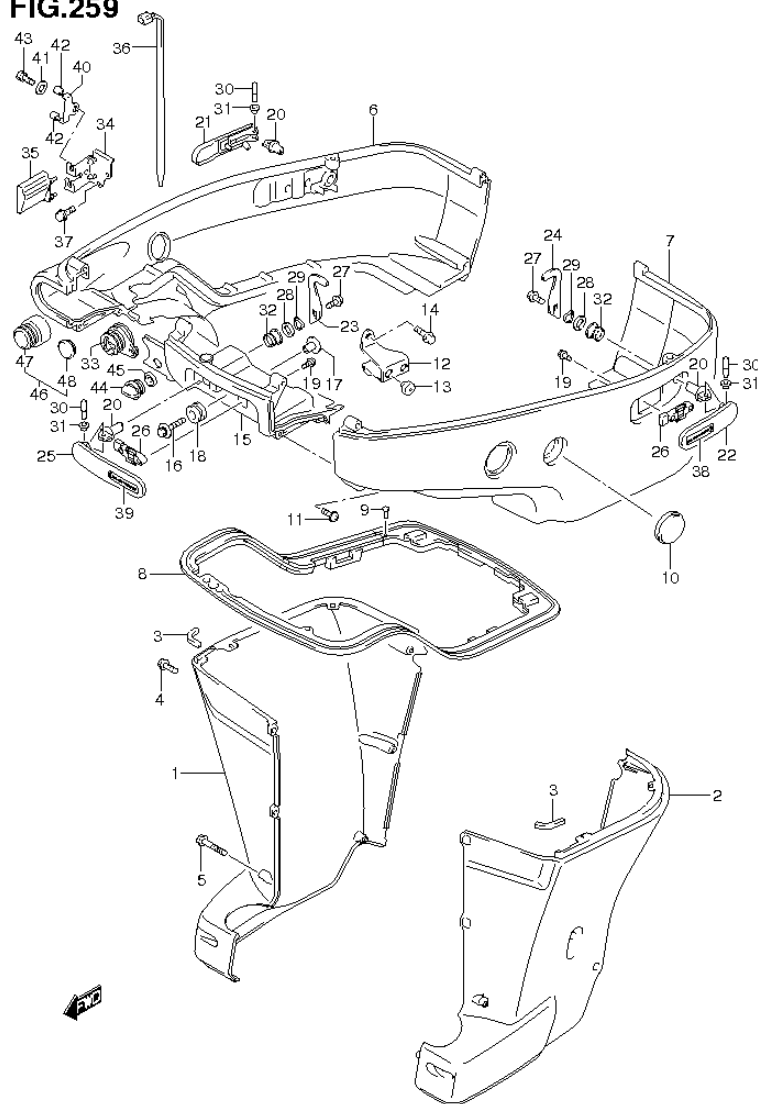


FIG. 258 (3-G-9) SIDE COVER TRANSOM(X,XX) (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
34	67341-93J20	HOLDER, REMOCON CABLE	1	
35	67345-93J00	PROTECTOR, R/CON CABLE HOLDER	1	
36	09407-25402	CLAMP (L:248)	1	
37	01550-06167	BOLT	2	
38	61639-93J00	LABEL, HOOK LEVER (REAR PORT)	1	
39	61649-93J00	LABEL, HOOK LEVER (REAR STBD / FRONT)	2	
40	67343-93J20	STOPPER, REMOCON CABLE	1	
41	09160-06047	WASHER (6.5X20X2)	1	
42	09352-70103-600	HOSE (7X10.2X600)	2	L:600->14
43	01570-06107	BOLT	1	
44	17913-93J00	PLUG, WATER	1	
45	17914-93J00	GASKET, WATER PLUG	1	
46	67300-93J00	KIT, HOSE ADAPTER	1	OPT
47	67361-93J00	·ADAPTER, HOSE	1	OPT
48	09250-21003	·PLUG (OD:28)	1	OPT

FIG.259

FIG. 259 (3-G-10) SIDE COVER TRANSOM(X,XX) (DF225Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61131-93J01-0EP	COVER, OIL PAN STBD (BLACK)	1	
2	61141-93J01-0EP	COVER, OIL PAN PORT (BLACK)	1	
3	61137-93J00	CUSHION, OIL PAN COV UPPER	2	
4	09139-06135	SCREW (6X17)	5	
5	09139-06136	SCREW (6X65)	3	
6	61811-93J20-0EP	COVER, SIDE STBD (BLACK)	1	
7	61821-93J03-0EP	COVER, SIDE PORT (BLACK)	1	
8	61134-93J20	SEAL, SIDE COVER	1	
9	09409-05302-5PK	CLIP (BLACK)	2	
10	61817-93J00	PLUG, SIDE COVER	2	
11	09136-06148	SCREW (6X35)	8	
12	61827-93J02	HOLDER, SIDE COVER	1	
13	09321-10030	CUSHION	2	
14	01550-08207	BOLT	2	
15	61831-93J13-0EP	PANEL, FRONT (BLACK)	1	
16	09118-08127	BOLT (8X40)	2	
17	09169-08039	WASHER	2	
18	09320-11013	CUSHION	2	
19	01550-05107	BOLT	6	
20	61632-93J00	SHAFT, ENGINE COVER HOOK	3	
21	61633-93J00-0EP	LEVER, HOOK RR STBD (BLACK)	1	
22	61634-93J00-0EP	LEVER, HOOK RR PORT (BLACK)	1	
23	61641-93J10	HOOK, ENGINE COVER (REAR STBD/Front)	2	
24	61641-93J20	HOOK, ENGINE COVER (REAR PORT)	1	
25	61645-93J01-0EP	LEVER, HOOK FR (BLACK)	1	
26	61673-93J01	LATCH, HOOK LEVER	3	
27	09116-06127	BOLT (6X12)	3	
28	09160-13014	WASHER (13.2X25X1)	3	
29	09164-14008	WASHER	3	
30	09202-04022	PIN	3	
31	09306-04005	BUSH	6	
32	09306-13007	BUSH	3	
33	61124-93J40	GROMMET, REMOCON CABLE	1	

FIG.259

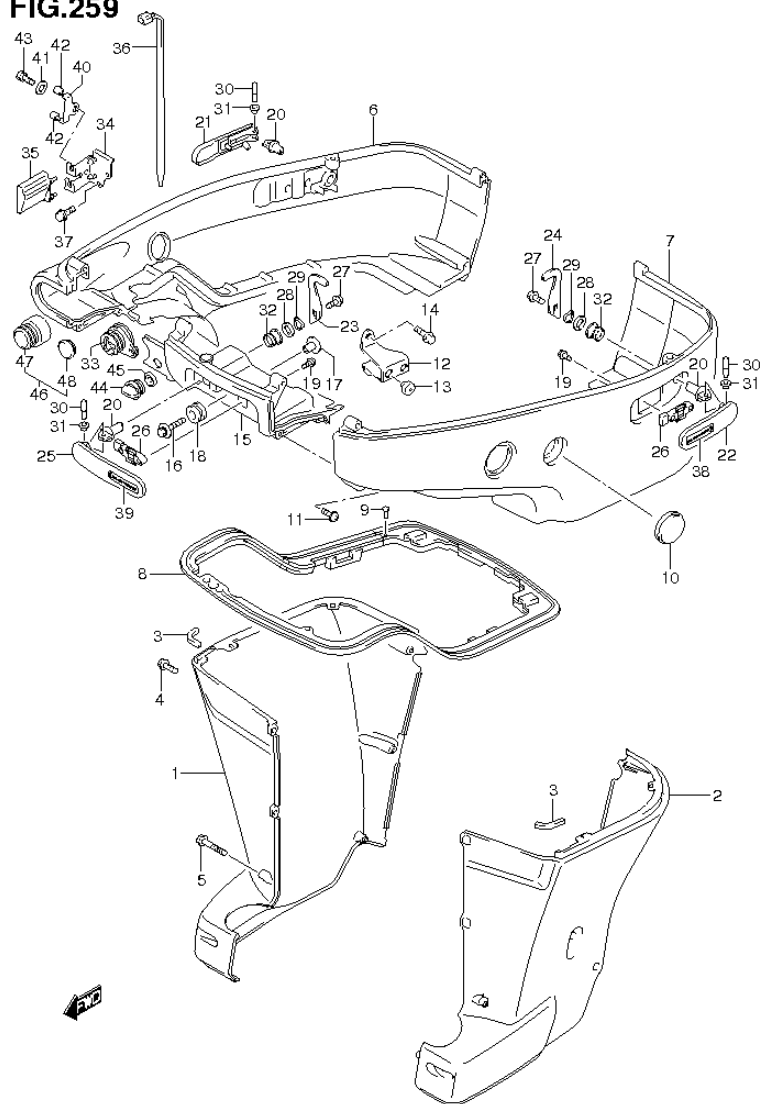
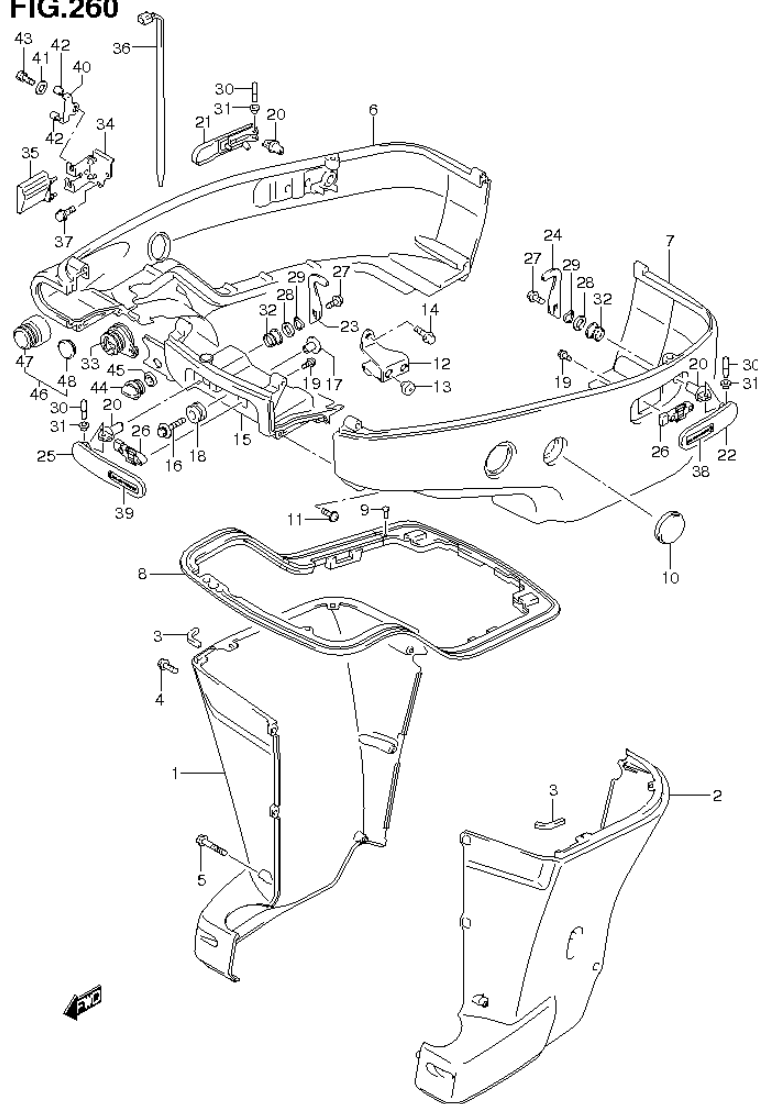
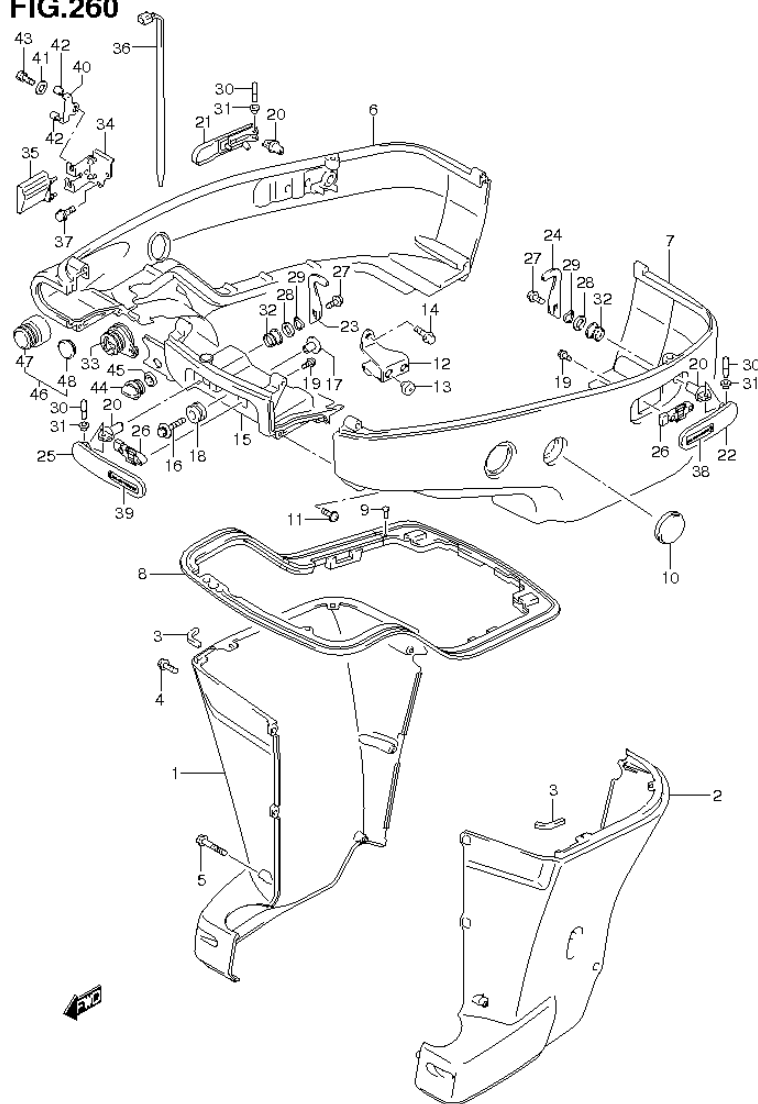


FIG. 259 (3-G-11) SIDE COVER TRANSOM(X,XX) (DF225Z E1)

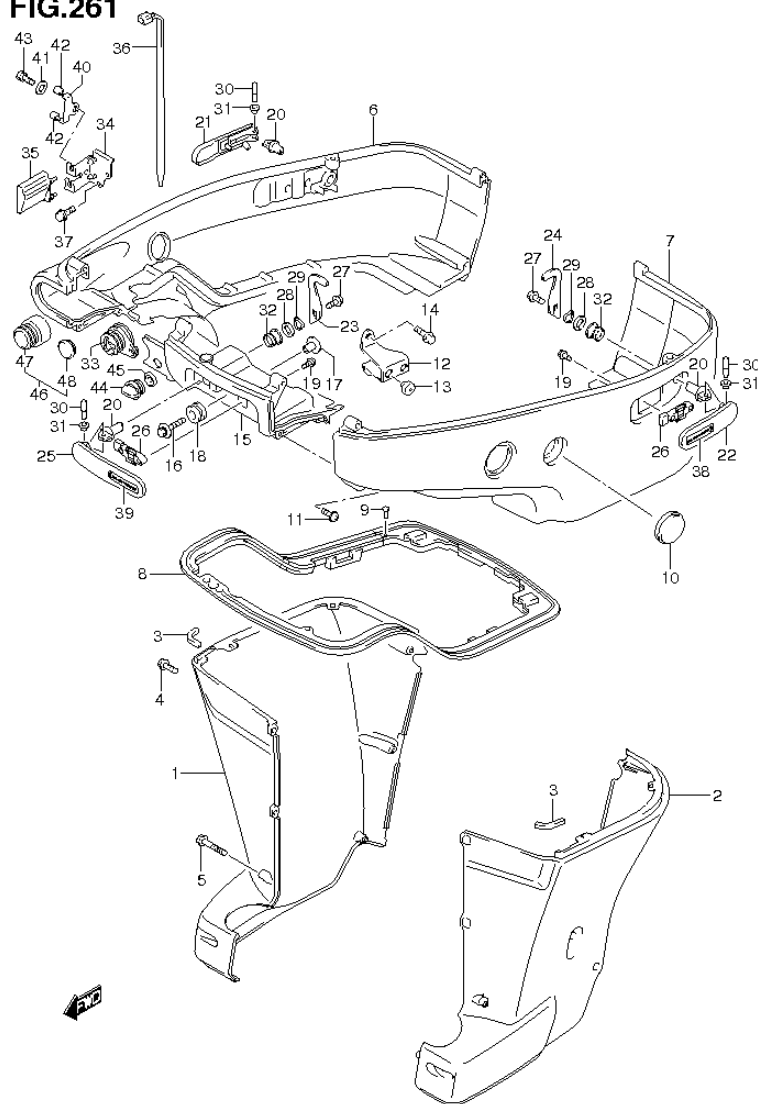
REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
34	67341-93J20	HOLDER, REMOCON CABLE	1	
35	67345-93J00	PROTECTOR, R/CON CABLE HOLDER	1	
36	09407-25402	CLAMP (L:248)	1	
37	01550-06167	BOLT	2	
38	61639-93J00	LABEL, HOOK LEVER (REAR PORT)	1	
39	61649-93J00	LABEL, HOOK LEVER (REAR STBD / FRONT)	2	
40	67343-93J20	STOPPER, REMOCON CABLE	1	
41	09160-06047	WASHER (6.5X20X2)	1	
42	09352-70103-600	HOSE (7X10.2X600)	2	L:600->14
43	01570-06107	BOLT	1	
44	17913-93J00	PLUG, WATER	1	
45	17914-93J00	GASKET, WATER PLUG	1	
46	67300-93J00	KIT, HOSE ADAPTER	1	OPT
47	67361-93J00	ADAPTER, HOSE	1	OPT
48	09250-21003	PLUG (OD:28)	1	OPT

FIG.260

FIG. 260 (3-G-12) SIDE COVER TRANSOM(X,XX) (DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61131-93J01-0EP	COVER, OIL PAN STBD (BLACK)	1	
2	61141-93J01-0EP	COVER, OIL PAN PORT (BLACK)	1	
3	61137-93J00	CUSHION, OIL PAN COV UPPER	2	
4	09139-06135	SCREW (6X17)	5	
5	09139-06136	SCREW (6X65)	3	
6	61811-93J20-0EP	COVER, SIDE STBD (BLACK)	1	
7	61821-93J03-0EP	COVER, SIDE PORT (BLACK)	1	
8	61134-93J20	SEAL, SIDE COVER	1	
9	09409-05302-5PK	CLIP (BLACK)	2	
10	61817-93J00	PLUG, SIDE COVER	2	
11	09136-06148	SCREW (6X35)	8	
12	61827-93J02	HOLDER, SIDE COVER	1	
13	09321-10030	CUSHION	2	
14	01550-08207	BOLT	2	
15	61831-93J13-0EP	PANEL, FRONT (BLACK)	1	
16	09118-08127	BOLT (8X40)	2	
17	09169-08039	WASHER	2	
18	09320-11013	CUSHION	2	
19	01550-05107	BOLT	6	
20	61632-93J00	SHAFT, ENGINE COVER HOOK	3	
21	61633-93J00-0EP	LEVER, HOOK RR STBD (BLACK)	1	
22	61634-93J00-0EP	LEVER, HOOK RR PORT (BLACK)	1	
23	61641-93J10	HOOK, ENGINE COVER (REAR STBD/Front)	2	
24	61641-93J20	HOOK, ENGINE COVER (REAR PORT)	1	
25	61645-93J01-0EP	LEVER, HOOK FR (BLACK)	1	
26	61673-93J01	LATCH, HOOK LEVER	3	
27	09116-06127	BOLT (6X12)	3	
28	09160-13014	WASHER (13.2X25X1)	3	
29	09164-14008	WASHER	3	
30	09202-04022	PIN	3	
31	09306-04005	BUSH	6	
32	09306-13007	BUSH	3	
33	61124-93J40	GROMMET, REMOCON CABLE	1	

FIG.260

FIG. 260 (3-G-13) SIDE COVER TRANSOM(X,XX) (DF225Z E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
34	67341-93J20	HOLDER, REMOCON CABLE	1	
35	67345-93J00	PROTECTOR, R/CON CABLE HOLDER	1	
36	09407-25402	CLAMP (L:248)	1	
37	01550-06167	BOLT	2	
38	61639-93J00	LABEL, HOOK LEVER (REAR PORT)	1	
39	61649-93J00	LABEL, HOOK LEVER (REAR STBD / FRONT)	2	
40	67343-93J20	STOPPER, REMOCON CABLE	1	
41	09160-06047	WASHER (6.5X20X2)	1	
42	09352-70103-600	HOSE (7X10.2X600)	2	L:600->14
43	01570-06107	BOLT	1	
44	17913-93J00	PLUG, WATER	1	
45	17914-93J00	GASKET, WATER PLUG	1	
46	67300-93J00	KIT, HOSE ADAPTER	1	OPT
47	67361-93J00	·ADAPTER, HOSE	1	OPT
48	09250-21003	·PLUG (OD:28)	1	OPT

FIG.261

FIG. 261 (3-G-14) SIDE COVER TRANSOM(X,XX) (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61131-93J01-0EP	COVER, OIL PAN STBD (BLACK)	1	
2	61141-93J01-0EP	COVER, OIL PAN PORT (BLACK)	1	
3	61137-93J00	CUSHION, OIL PAN COV UPPER	2	
4	09139-06135	SCREW (6X17)	5	
5	09139-06136	SCREW (6X65)	3	
6	61811-93J20-0EP	COVER, SIDE STBD (BLACK)	1	
7	61821-93J03-0EP	COVER, SIDE PORT (BLACK)	1	
8	61134-93J20	SEAL, SIDE COVER	1	
9	09409-05302-5PK	CLIP (BLACK)	2	
10	61817-93J00	PLUG, SIDE COVER	2	
11	09136-06148	SCREW (6X35)	8	
12	61827-93J02	HOLDER, SIDE COVER	1	
13	09321-10030	CUSHION	2	
14	01550-08207	BOLT	2	
15	61831-93J13-0EP	PANEL, FRONT (BLACK)	1	
16	09118-08127	BOLT (8X40)	2	
17	09169-08039	WASHER	2	
18	09320-11013	CUSHION	2	
19	01550-05107	BOLT	6	
20	61632-93J00	SHAFT, ENGINE COVER HOOK	3	
21	61633-93J00-0EP	LEVER, HOOK RR STBD (BLACK)	1	
22	61634-93J00-0EP	LEVER, HOOK RR PORT (BLACK)	1	
23	61641-93J10	HOOK, ENGINE COVER (REAR STBD/Front)	2	
24	61641-93J20	HOOK, ENGINE COVER (REAR PORT)	1	
25	61645-93J01-0EP	LEVER, HOOK FR (BLACK)	1	
26	61673-93J01	LATCH, HOOK LEVER	3	
27	09116-06127	BOLT (6X12)	3	
28	09160-13014	WASHER (13.2X25X1)	3	
29	09164-14008	WASHER	3	
30	09202-04022	PIN	3	
31	09306-04005	BUSH	6	
32	09306-13007	BUSH	3	
33	61124-93J40	GROMMET, REMOCON CABLE	1	

FIG.261

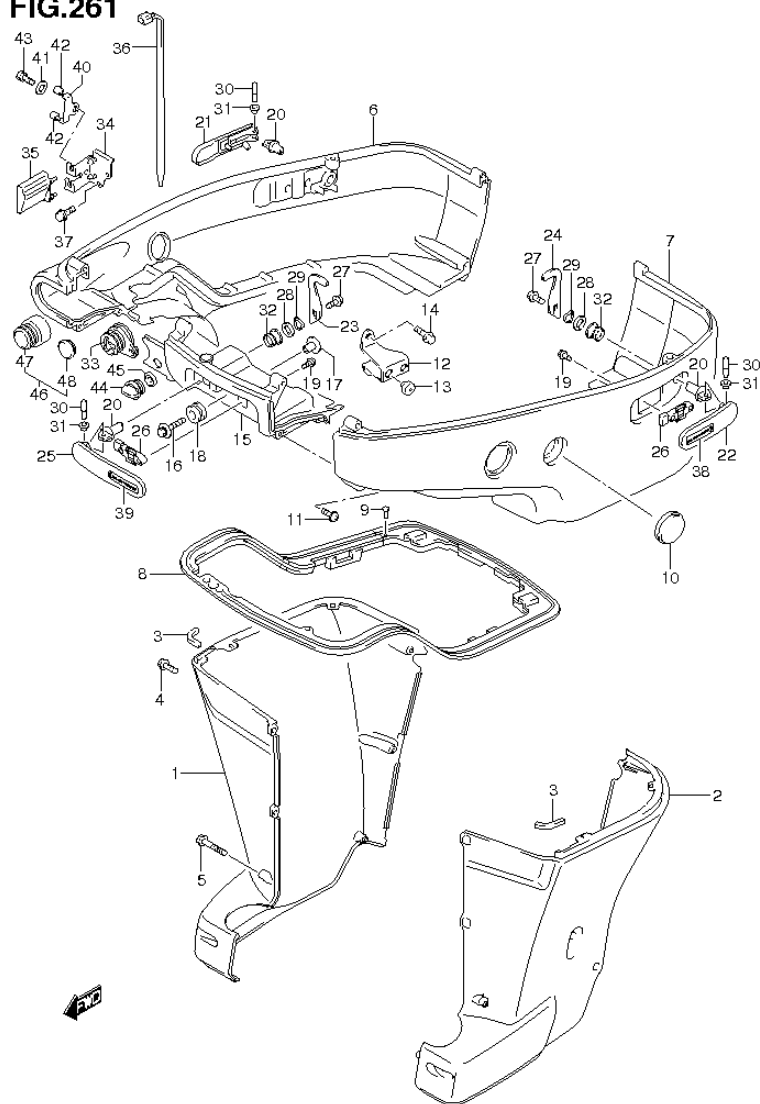


FIG. 261 (3-G-15) SIDE COVER TRANSOM(X,XX) (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
34	67341-93J20	HOLDER, REMOCON CABLE	1	
35	67345-93J00	PROTECTOR, R/CON CABLE HOLDER	1	
36	09407-25402	CLAMP (L:248)	1	
37	01550-06167	BOLT	2	
38	61639-93J00	LABEL, HOOK LEVER (REAR PORT)	1	
39	61649-93J00	LABEL, HOOK LEVER (REAR STBD / FRONT)	2	
40	67343-93J20	STOPPER, REMOCON CABLE	1	
41	09160-06047	WASHER (6.5X20X2)	1	
42	09352-70103-600	HOSE (7X10.2X600)	2	L:600->14
43	01570-06107	BOLT	1	
44	17913-93J00	PLUG, WATER	1	
45	17914-93J00	GASKET, WATER PLUG	1	
46	67300-93J00	KIT, HOSE ADAPTER	1	OPT
47	67361-93J00	·ADAPTER, HOSE	1	OPT
48	09250-21003	·PLUG (OD:28)	1	OPT

FIG.262

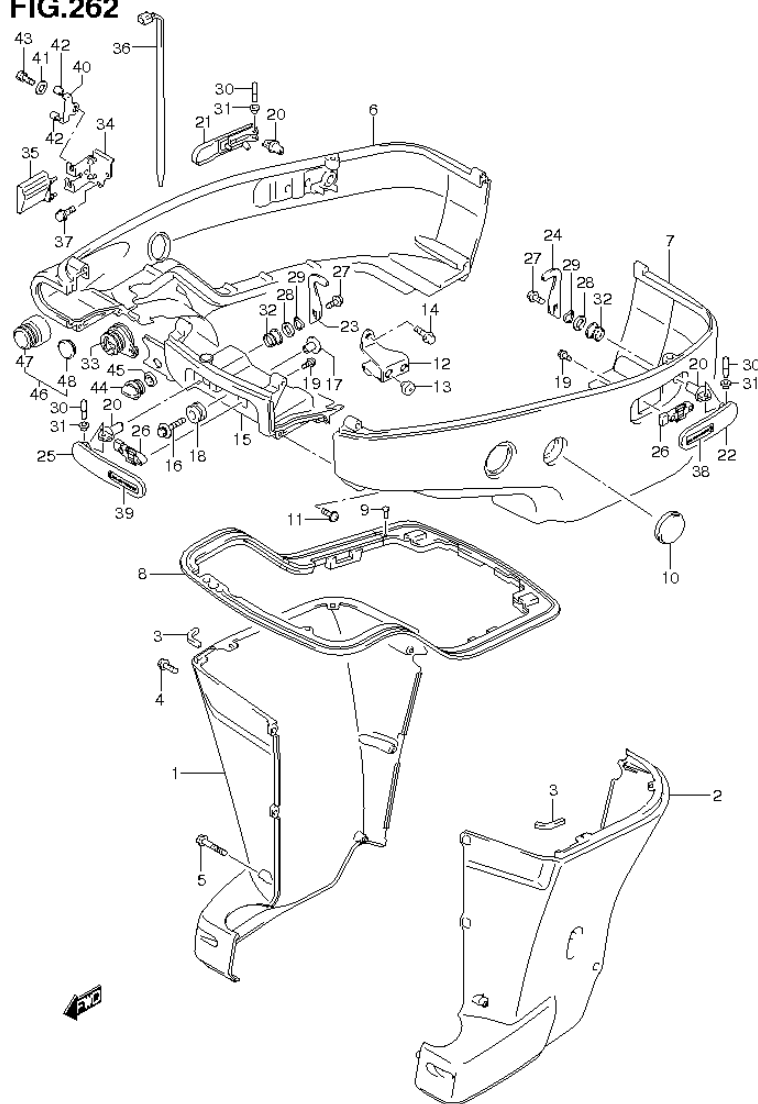


FIG. 262 (3-H-2) SIDE COVER TRANSOM(X.XX) (DF250T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61131-93J01-0EP	COVER, OIL PAN STBD (BLACK)	1	
2	61141-93J01-0EP	COVER, OIL PAN PORT (BLACK)	1	
3	61137-93J00	CUSHION, OIL PAN COV UPPER	2	
4	09139-06135	SCREW (6X17)	5	
5	09139-06136	SCREW (6X65)	3	
6	61811-93J20-0EP	COVER, SIDE STBD (BLACK)	1	
7	61821-93J03-0EP	COVER, SIDE PORT (BLACK)	1	
8	61134-93J20	SEAL, SIDE COVER	1	
9	09409-05302-5PK	CLIP (BLACK)	2	
10	61817-93J00	PLUG, SIDE COVER	2	
11	09136-06148	SCREW (6X35)	8	
12	61827-93J02	HOLDER, SIDE COVER	1	
13	09321-10030	CUSHION	2	
14	01550-08207	BOLT	2	
15	61831-93J13-0EP	PANEL, FRONT (BLACK)	1	
16	09118-08127	BOLT (8X40)	2	
17	09169-08039	WASHER	2	
18	09320-11013	CUSHION	2	
19	01550-05107	BOLT	6	
20	61632-93J00	SHAFT, ENGINE COVER HOOK	3	
21	61633-93J00-0EP	LEVER, HOOK RR STBD (BLACK)	1	
22	61634-93J00-0EP	LEVER, HOOK RR PORT (BLACK)	1	
23	61641-93J10	HOOK, ENGINE COVER (REAR STBD/Front)	2	
24	61641-93J20	HOOK, ENGINE COVER (REAR PORT)	1	
25	61645-93J01-0EP	LEVER, HOOK FR (BLACK)	1	
26	61673-93J01	LATCH, HOOK LEVER	3	
27	09116-06127	BOLT (6X12)	3	
28	09160-13014	WASHER (13.2X25X1)	3	
29	09164-14008	WASHER	3	
30	09202-04022	PIN	3	
31	09306-04005	BUSH	6	
32	09306-13007	BUSH	3	
33	61124-93J40	GROMMET, REMOCON CABLE	1	

FIG.262

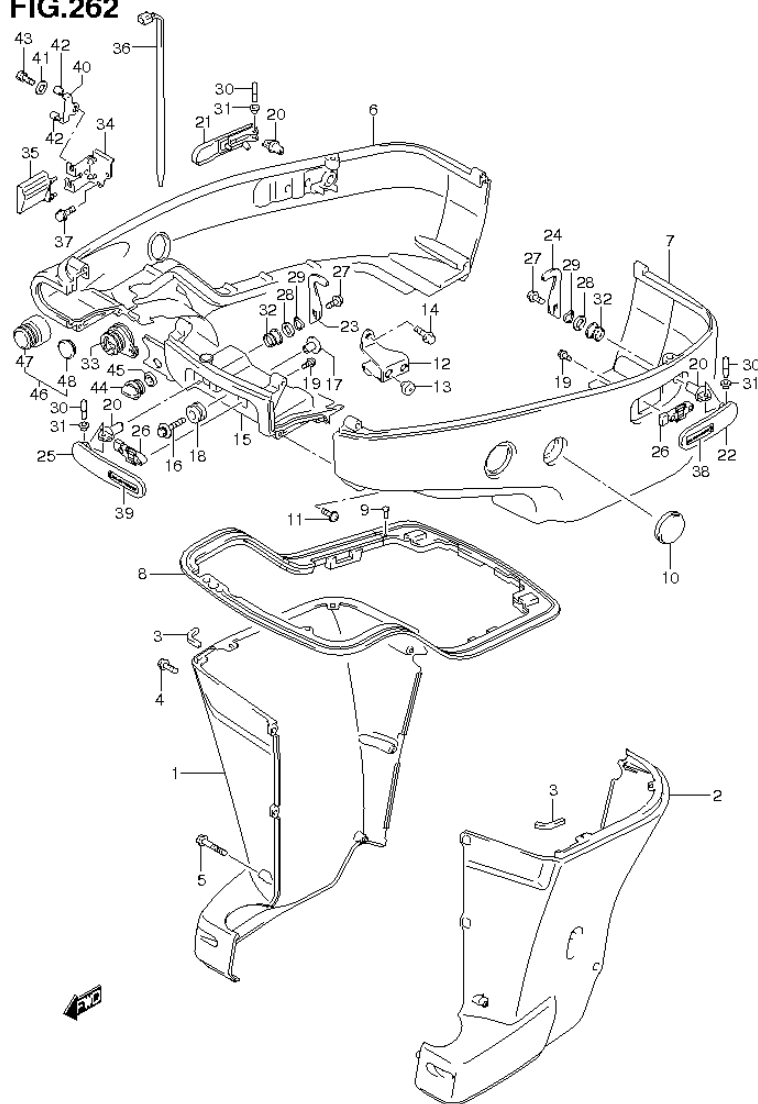


FIG. 262 (3-H-3) SIDE COVER TRANSOM(X,XX) (DF250T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
34	67341-93J20	HOLDER, REMOCON CABLE	1	
35	67345-93J00	PROTECTOR, R/CON CABLE HOLDER	1	
36	09407-25402	CLAMP (L:248)	1	
37	01550-06167	BOLT	2	
38	61639-93J00	LABEL, HOOK LEVER (REAR PORT)	1	
39	61649-93J00	LABEL, HOOK LEVER (REAR STBD / FRONT)	2	
40	67343-93J20	STOPPER, REMOCON CABLE	1	
41	09160-06047	WASHER (6.5X20X2)	1	
42	09352-70103-600	HOSE (7X10.2X600)	2	L:600->14
43	01570-06107	BOLT	1	
44	17913-93J00	PLUG, WATER	1	
45	17914-93J00	GASKET, WATER PLUG	1	
46	67300-93J00	KIT, HOSE ADAPTER	1	OPT
47	67361-93J00	·ADAPTER, HOSE	1	OPT
48	09250-21003	·PLUG (OD:28)	1	OPT

FIG.263

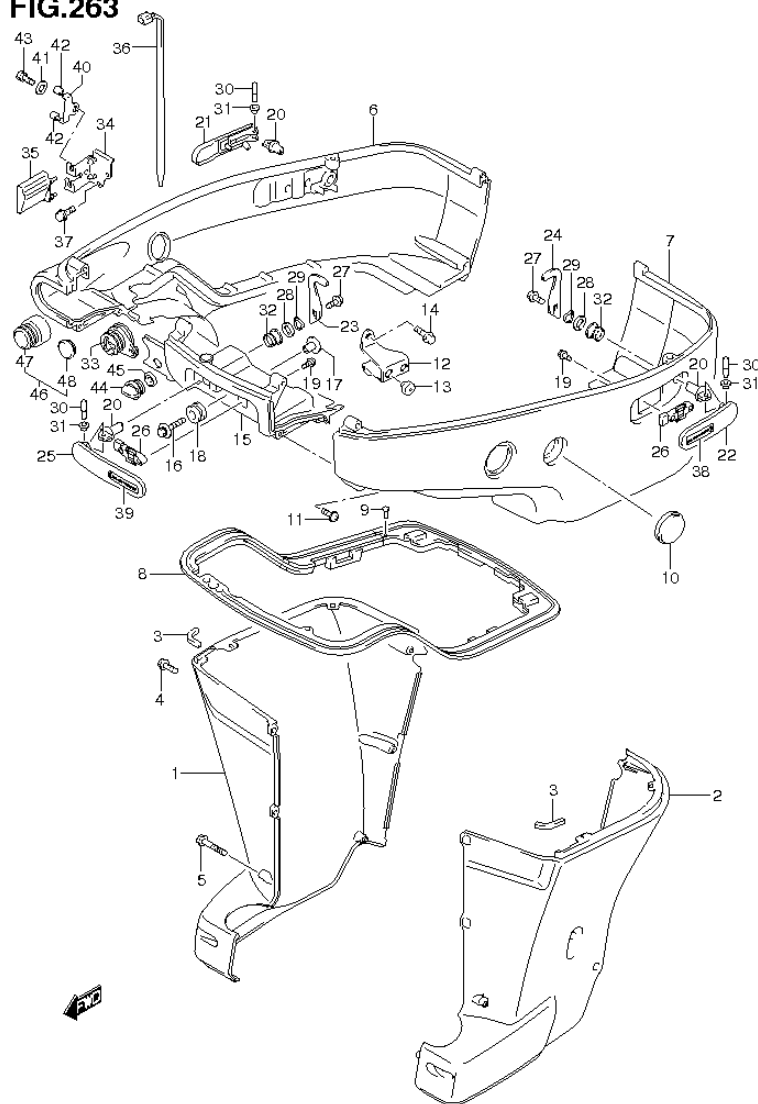


FIG. 263 (3-H-4) SIDE COVER TRANSOM(X.XX) (DF250Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61131-93J01-0EP	COVER, OIL PAN STBD (BLACK)	1	
2	61141-93J01-0EP	COVER, OIL PAN PORT (BLACK)	1	
3	61137-93J00	CUSHION, OIL PAN COV UPPER	2	
4	09139-06135	SCREW (6X17)	5	
5	09139-06136	SCREW (6X65)	3	
6	61811-93J20-0EP	COVER, SIDE STBD (BLACK)	1	
7	61821-93J03-0EP	COVER, SIDE PORT (BLACK)	1	
8	61134-93J20	SEAL, SIDE COVER	1	
9	09409-05302-5PK	CLIP (BLACK)	2	
10	61817-93J00	PLUG, SIDE COVER	2	
11	09136-06148	SCREW (6X35)	8	
12	61827-93J02	HOLDER, SIDE COVER	1	
13	09321-10030	CUSHION	2	
14	01550-08207	BOLT	2	
15	61831-93J13-0EP	PANEL, FRONT (BLACK)	1	
16	09118-08127	BOLT (8X40)	2	
17	09169-08039	WASHER	2	
18	09320-11013	CUSHION	2	
19	01550-05107	BOLT	6	
20	61632-93J00	SHAFT, ENGINE COVER HOOK	3	
21	61633-93J00-0EP	LEVER, HOOK RR STBD (BLACK)	1	
22	61634-93J00-0EP	LEVER, HOOK RR PORT (BLACK)	1	
23	61641-93J10	HOOK, ENGINE COVER (REAR STBD/Front)	2	
24	61641-93J20	HOOK, ENGINE COVER (REAR PORT)	1	
25	61645-93J01-0EP	LEVER, HOOK FR (BLACK)	1	
26	61673-93J01	LATCH, HOOK LEVER	3	
27	09116-06127	BOLT (6X12)	3	
28	09160-13014	WASHER (13.2X25X1)	3	
29	09164-14008	WASHER	3	
30	09202-04022	PIN	3	
31	09306-04005	BUSH	6	
32	09306-13007	BUSH	3	
33	61124-93J40	GROMMET, REMOCON CABLE	1	

FIG.263

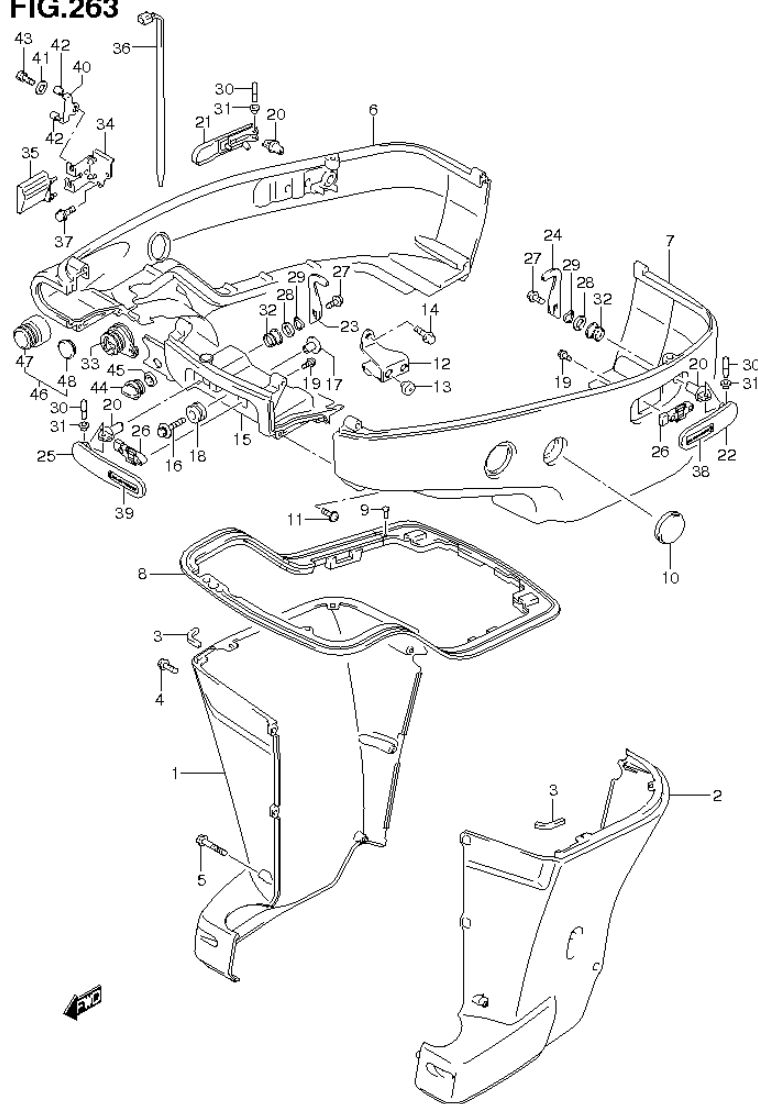


FIG. 263 (3-H-5) SIDE COVER TRANSOM(X,XX) (DF250Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
34	67341-93J20	HOLDER, REMOCON CABLE	1	
35	67345-93J00	PROTECTOR, R/CON CABLE HOLDER	1	
36	09407-25402	CLAMP (L:248)	1	
37	01550-06167	BOLT	2	
38	61639-93J00	LABEL, HOOK LEVER (REAR PORT)	1	
39	61649-93J00	LABEL, HOOK LEVER (REAR STBD / FRONT)	2	
40	67343-93J20	STOPPER, REMOCON CABLE	1	
41	09160-06047	WASHER (6.5X20X2)	1	
42	09352-70103-600	HOSE (7X10.2X600)	2	L:600->14
43	01570-06107	BOLT	1	
44	17913-93J00	PLUG, WATER	1	
45	17914-93J00	GASKET, WATER PLUG	1	
46	67300-93J00	KIT, HOSE ADAPTER	1	OPT
47	67361-93J00	·ADAPTER, HOSE	1	OPT
48	09250-21003	·PLUG (OD:28)	1	OPT

FIG.264

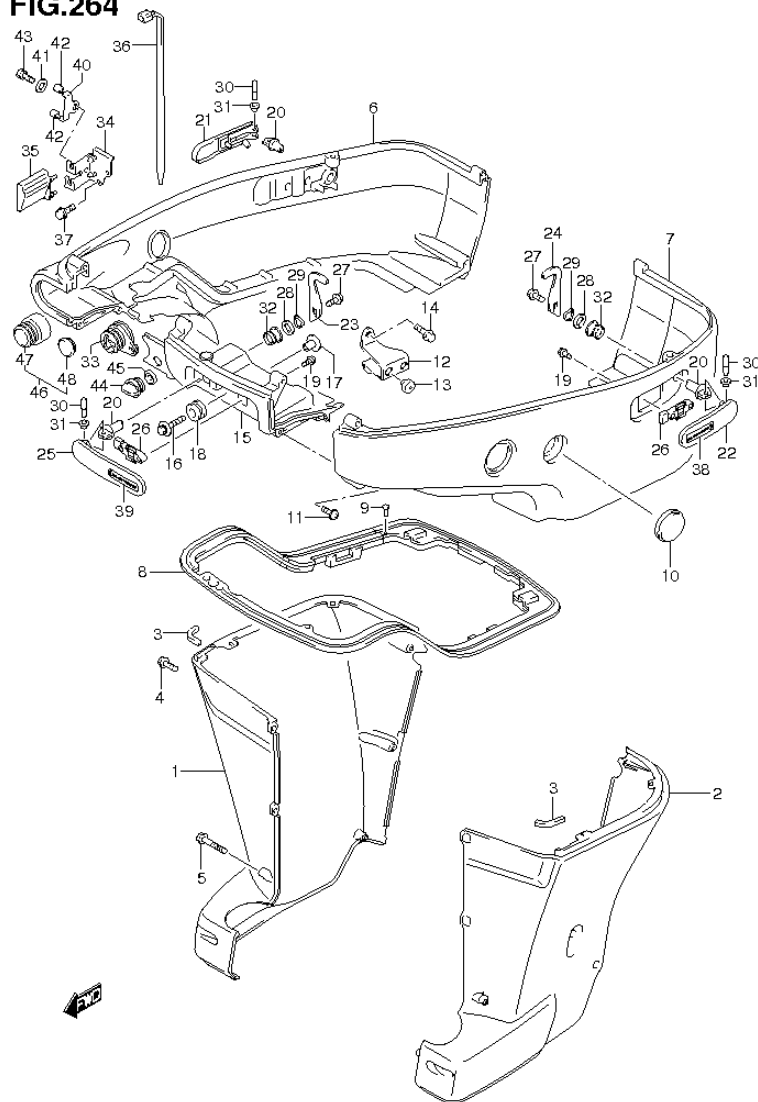
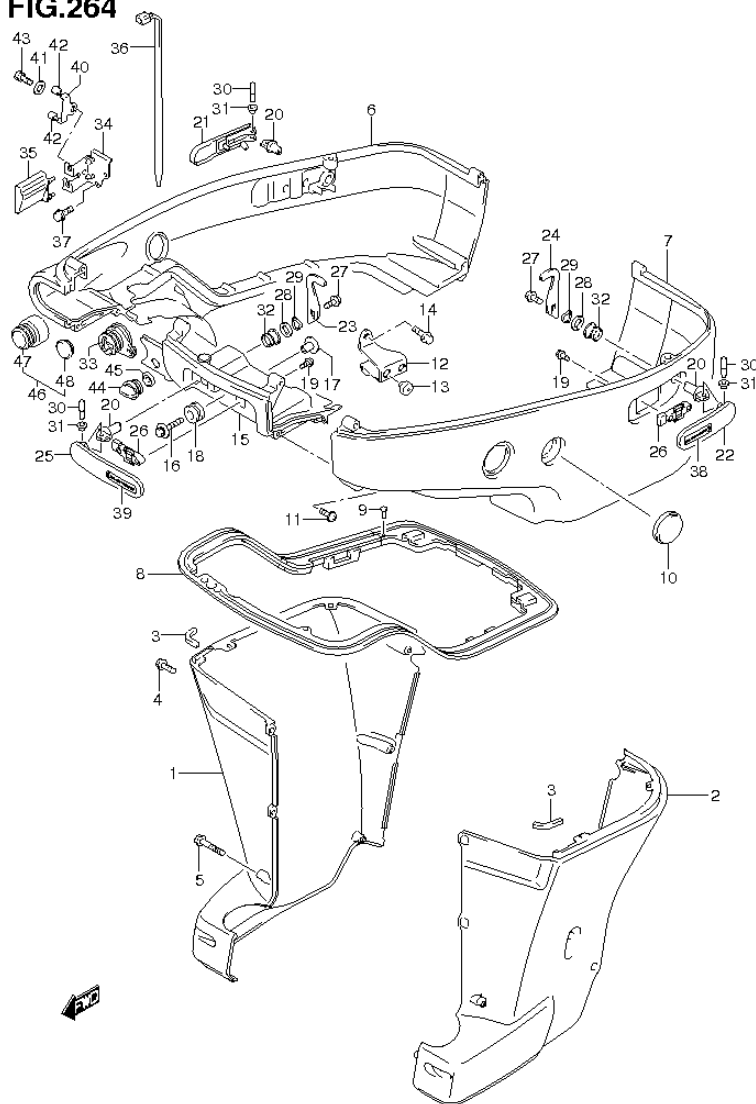


FIG. 264 (3-H-6) SIDE COVER TRANSOM(X,XX) (DF250Z F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61131-93J01-0EP	COVER, OIL PAN STBD (BLACK)	1	
2	61141-93J01-0EP	COVER, OIL PAN PORT (BLACK)	1	
3	61137-93J00	CUSHION, OIL PAN COV UPPER	2	
4	09139-06135	SCREW (6X17)	5	
5	09139-06136	SCREW (6X65)	3	
6	61811-93J20-0EP	COVER, SIDE STBD (BLACK)	1	
7	61821-93J03-0EP	COVER, SIDE PORT (BLACK)	1	
8	61134-93J20	SEAL, SIDE COVER	1	
9	09409-05302-5PK	CLIP (BLACK)	2	
10	61817-93J00	PLUG, SIDE COVER	2	
11	09136-06148	SCREW (6X35)	8	
12	61827-93J02	HOLDER, SIDE COVER	1	
13	09321-10030	CUSHION	2	
14	01550-08207	BOLT	2	
15	61831-93J13-0EP	PANEL, FRONT (BLACK)	1	
16	09118-08127	BOLT (8X40)	2	
17	09169-08039	WASHER	2	
18	09320-11013	CUSHION	2	
19	01550-05107	BOLT	6	
20	61632-93J00	SHAFT, ENGINE COVER HOOK	3	
21	61633-93J00-0EP	LEVER, HOOK RR STBD (BLACK)	1	
22	61634-93J00-0EP	LEVER, HOOK RR PORT (BLACK)	1	
23	61641-93J10	HOOK, ENGINE COVER (REAR STBD/FRONT)	2	
24	61641-93J20	HOOK, ENGINE COVER (REAR PORT)	1	
25	61645-93J01-0EP	LEVER, HOOK FR (BLACK)	1	
26	61673-93J01	LATCH, HOOK LEVER	3	
27	09116-06127	BOLT (6X12)	3	
28	09160-13014	WASHER (13.2X25X1)	3	
29	09164-14008	WASHER	3	
30	09202-04022	PIN	3	
31	09306-04005	BUSH	6	
32	09306-13007	BUSH	3	
33	61124-93J40	GROMMET, REMOCON CABLE	1	

FIG.264

FIG. 264 (3-H-7) SIDE COVER TRANSOM(X.XX) (DF250Z F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
34	67341-93J20	HOLDER, REMOCON CABLE	1	
35	67345-93J00	PROTECTOR, R/CON CABLE HOLDER	1	
36	09407-25402	CLAMP (L:248)	1	
37	01550-06167	BOLT	2	
38	61639-93J00	LABEL, HOOK LEVER (REAR PORT)	1	
39	61649-93J00	LABEL, HOOK LEVER (REAR STBD / FRONT)	2	
40	67343-93J20	STOPPER, REMOCON CABLE	1	
41	09160-06047	WASHER (6.5X20X2)	1	
42	09352-70103-600	HOSE (7X10.2X600)	2	L:600->14
43	01570-06107	BOLT	1	
44	17913-93J00	PLUG, WATER	1	
45	17914-93J00	GASKET, WATER PLUG	1	
46	67300-93J00	KIT, HOSE ADAPTER	1	OPT
47	67361-93J00	·ADAPTER, HOSE	1	OPT
48	09250-21003	·PLUG (OD:28)	1	OPT

FIG.265

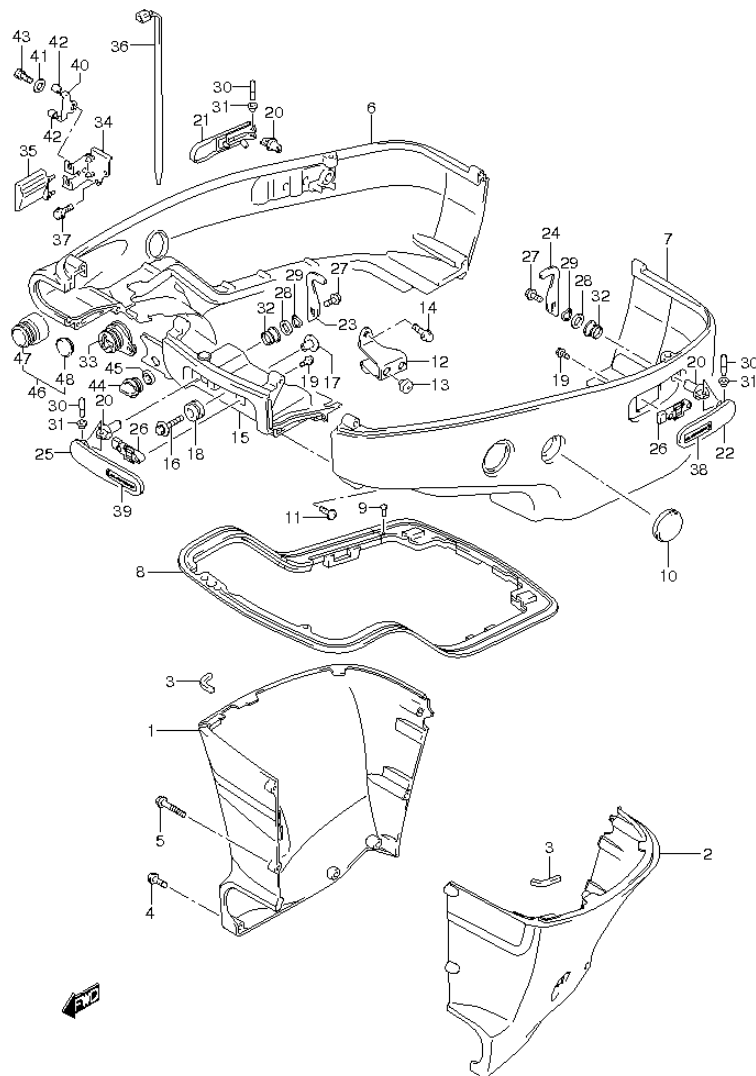


FIG.265 (3-H-8) SIDE COVER TRANSOM(L) (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61131-93J12-0EP	COVER, OIL PAN STBD (BLACK)	1	
2	61141-93J12-0EP	COVER, OIL PAN PORT (BLACK)	1	
3	61137-93J00	CUSHION, OIL PAN COV UPPER	2	
4	09136-06161	SCREW (6X17)	8	
5	09136-06148	SCREW (6X35)	3	
6	61811-93J12-0EP	COVER, SIDE STBD (BLACK)	1	
7	61821-93J03-0EP	COVER, SIDE PORT (BLACK)	1	
8	61134-93J20	SEAL, SIDE COVER	1	
9	09409-05302-5PK	CLIP (BLACK)	2	
10	61817-93J00	PLUG, SIDE COVER	2	
11	09136-06148	SCREW (6X35)	8	
12	61827-93J02	HOLDER, SIDE COVER	1	
13	09321-10030	CUSHION	2	
14	01550-08207	BOLT	2	
15	61831-93J13-0EP	PANEL, FRONT (BLACK)	1	
16	09118-08127	BOLT (8X40)	2	
17	09169-08039	WASHER	2	
18	09320-11013	CUSHION	2	
19	01550-05107	BOLT	6	
20	61632-93J00	SHAFT, ENGINE COVER HOOK	3	
21	61633-93J00-0EP	LEVER, HOOK RR STBD (BLACK)	1	
22	61634-93J00-0EP	LEVER, HOOK RR PORT (BLACK)	1	
23	61641-93J10	HOOK, ENGINE COVER (REAR STBD/FRONT)	2	
24	61641-93J20	HOOK, ENGINE COVER (REAR PORT)	1	
25	61645-93J01-0EP	LEVER, HOOK FR (BLACK)	1	
26	61673-93J01	LATCH, HOOK LEVER	3	
27	09116-06127	BOLT (6X12)	3	
28	09160-13014	WASHER (13.2X25X1)	3	
29	09164-14008	WASHER	3	
30	09202-04022	PIN	3	
31	09306-04005	BUSH	6	
32	09306-13007	BUSH	3	
33	61124-93J40	GROMMET, REMOCON CABLE	1	

FIG.265

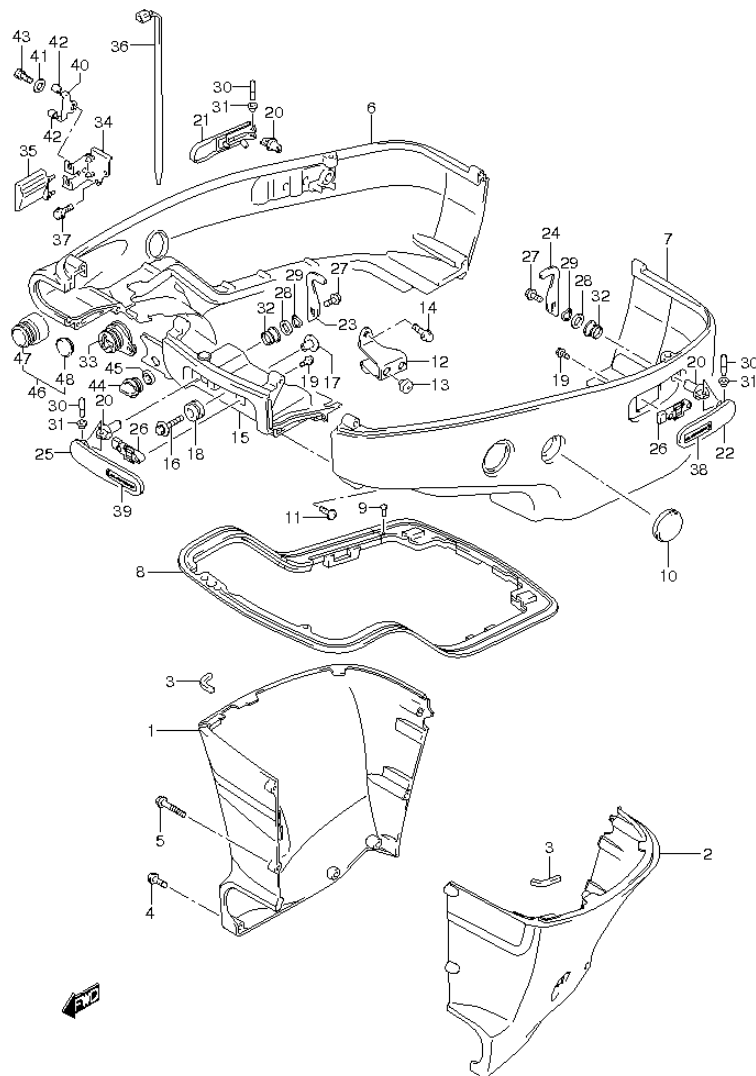


FIG. 265 (3-H-9) SIDE COVER TRANSOM(L) (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
34	67341-93J20	HOLDER, REMOCON CABLE	1	
35	67345-93J00	PROTECTOR, R/CON CABLE HOLDER	1	
36	09407-25402	CLAMP (L:248)	1	
37	01550-06167	BOLT	2	
38	61639-93J00	LABEL, HOOK LEVER (REAR PORT)	1	
39	61649-93J00	LABEL, HOOK LEVER (REAR STBD / FRONT)	2	
40	67343-93J20	STOPPER, REMOCON CABLE	1	
41	09160-06047	WASHER (6.5X20X2)	1	
42	09352-70103-600	HOSE (7X10.2X600)	2	L:600->14
43	01570-06107	BOLT	1	
44	17913-93J00	PLUG, WATER	1	
45	17914-93J00	GASKET, WATER PLUG	1	
46	67300-93J00	KIT, HOSE ADAPTER	1	OPT
47	67361-93J00	ADAPTER, HOSE	1	OPT
48	09250-21003	PLUG (OD:28)	1	OPT

FIG.266

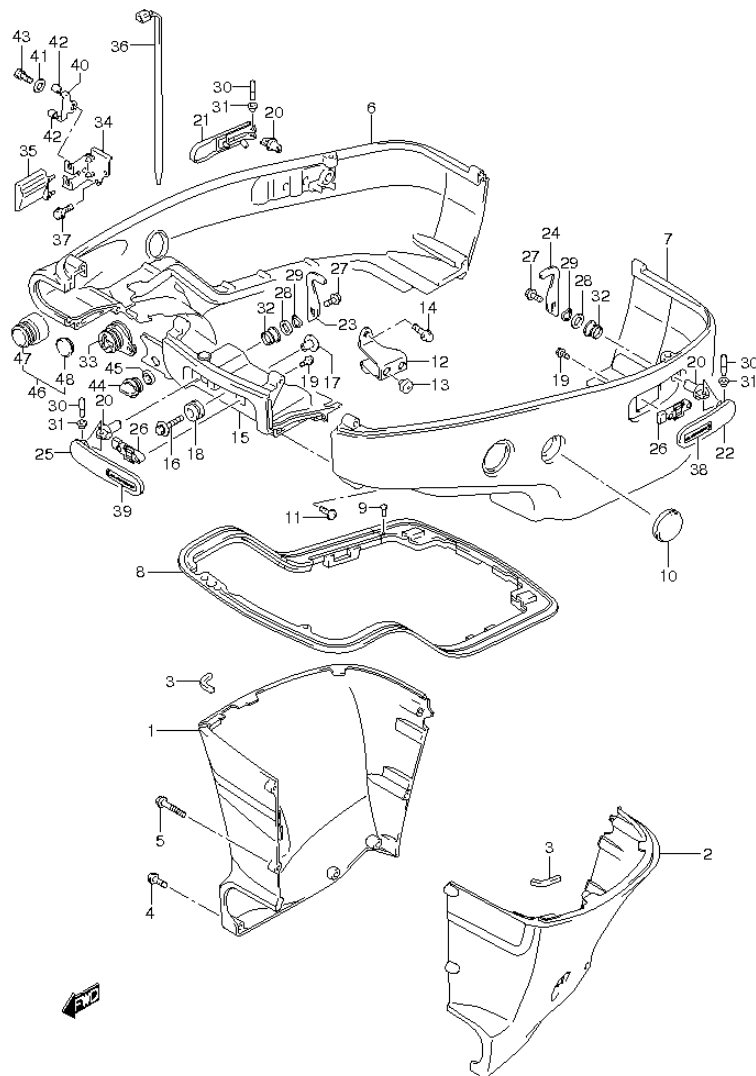


FIG.266 (3-H-10) SIDE COVER TRANSOM(L) (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61131-93J12-0EP	COVER, OIL PAN STBD (BLACK)	1	
2	61141-93J12-0EP	COVER, OIL PAN PORT (BLACK)	1	
3	61137-93J00	CUSHION, OIL PAN COV UPPER	2	
4	09136-06161	SCREW (6X17)	8	
5	09136-06148	SCREW (6X35)	3	
6	61811-93J12-0EP	COVER, SIDE STBD (BLACK)	1	
7	61821-93J03-0EP	COVER, SIDE PORT (BLACK)	1	
8	61134-93J20	SEAL, SIDE COVER	1	
9	09409-05302-5PK	CLIP (BLACK)	2	
10	61817-93J00	PLUG, SIDE COVER	2	
11	09136-06148	SCREW (6X35)	8	
12	61827-93J02	HOLDER, SIDE COVER	1	
13	09321-10030	CUSHION	2	
14	01550-08207	BOLT	2	
15	61831-93J13-0EP	PANEL, FRONT (BLACK)	1	
16	09118-08127	BOLT (8X40)	2	
17	09169-08039	WASHER	2	
18	09320-11013	CUSHION	2	
19	01550-05107	BOLT	6	
20	61632-93J00	SHAFT, ENGINE COVER HOOK	3	
21	61633-93J00-0EP	LEVER, HOOK RR STBD (BLACK)	1	
22	61634-93J00-0EP	LEVER, HOOK RR PORT (BLACK)	1	
23	61641-93J10	HOOK, ENGINE COVER (REAR STBD/Front)	2	
24	61641-93J20	HOOK, ENGINE COVER (REAR PORT)	1	
25	61645-93J01-0EP	LEVER, HOOK FR (BLACK)	1	
26	61673-93J01	LATCH, HOOK LEVER	3	
27	09116-06127	BOLT (6X12)	3	
28	09160-13014	WASHER (13.2X25X1)	3	
29	09164-14008	WASHER	3	
30	09202-04022	PIN	3	
31	09306-04005	BUSH	6	
32	09306-13007	BUSH	3	
33	61124-93J40	GROMMET, REMOCON CABLE	1	

FIG.266

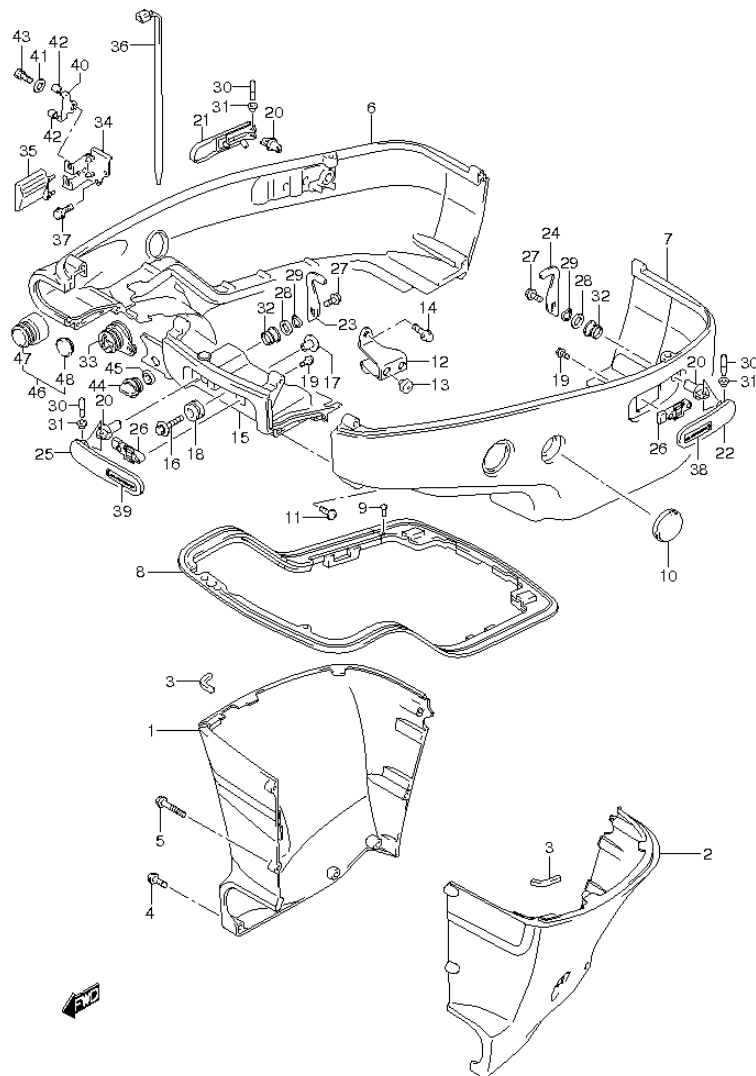


FIG.266 (3-H-11) SIDE COVER TRANSOM(L) (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
34	67341-93J20	HOLDER, REMOCON CABLE	1	
35	67345-93J00	PROTECTOR, R/CON CABLE HOLDER	1	
36	09407-25402	CLAMP (L:248)	1	
37	01550-06167	BOLT	2	
38	61639-93J00	LABEL, HOOK LEVER (REAR PORT)	1	
39	61649-93J00	LABEL, HOOK LEVER (REAR STBD / FRONT)	2	
40	67343-93J20	STOPPER, REMOCON CABLE	1	
41	09160-06047	WASHER (6.5X20X2)	1	
42	09352-70103-600	HOSE (7X10.2X600)	2	L:600->14
43	01570-06107	BOLT	1	
44	17913-93J00	PLUG, WATER	1	
45	17914-93J00	GASKET, WATER PLUG	1	
46	67300-93J00	KIT, HOSE ADAPTER	1	OPT
47	67361-93J00	·ADAPTER, HOSE	1	OPT
48	09250-21003	·PLUG (OD:28)	1	OPT

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	61420-93834-0EP	COVER SET, ENGINE (BLACK)	1	
2	61112-93J20	·RUBBER, ENG COVER	1	
3	61416-93J00	·GUARD, AIR INTAKE	1	
4	61431-93J03-0EP	·HANDLE, TILT UP (BLACK)	1	
5	61432-93J00	·LOUVER, TILT UP HANDLE	1	
6	61433-93J00	·COVER, AIR INTK INNER STBD	1	
7	61434-93J00	·COVER, AIR INTK INNER PORT	1	
8	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	
9	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	L:250->190
10	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	L:250->106
11	61439-93J20	·SEAL, TILT UP HANDLE PORT	1	
12	61439-93J40	·SEAL, TILT UP HANDLE RR	1	
13	61476-93J00	·SEAL, AIR VENT	1	
14	03542-05169	·SCREW	8	
15	03542-05169	·SCREW	4	
16	03542-05169	·SCREW	5	
17	03542-05169	·SCREW	4	
18	61610-93J00	·FASTENER	3	
19	61621-93J00	·BRACKET, FASTENER	3	
20	09329-10022	·CUSHION	3	
21	01547-06167	·BOLT	6	
22	01550-06127	·BOLT	3	
23	61443-93J32	·STRIPE, ENGINE COVER STBD	1	
24	61453-93J32	·STRIPE, ENGINE COVER PORT	1	
25	61422-93J52	·MARK, EMBLEM FRONT (200)	1	
26	61435-93J32	·MARK, EMBLEM REAR (200)	1	
27	61446-87L11	·DECAL, EFI	1	
28	68111-96J00	·EMBLEM (S)	1	
29	61458-99E40	LABEL, ENGINE COVER	1	
30	09800-81834	TOOL SET	1	

FIG.268

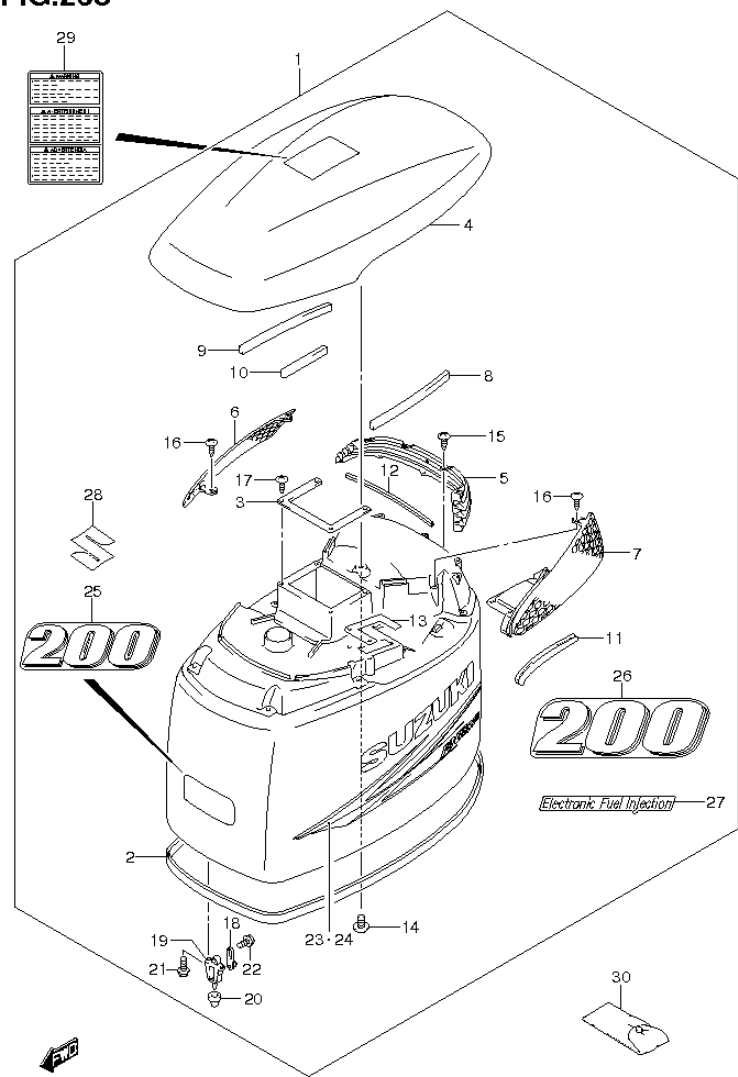


FIG.268 (3-H-13) ENGINE COVER (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	61420-93834-0EP	COVER SET, ENGINE (BLACK)	1	
2	61112-93J20	·RUBBER, ENG COVER	1	
3	61416-93J00	·GUARD, AIR INTAKE	1	
4	61431-93J03-0EP	·HANDLE, TILT UP (BLACK)	1	
5	61432-93J00	·LOUVER, TILT UP HANDLE	1	
6	61433-93J00	·COVER, AIR INTK INNER STBD	1	
7	61434-93J00	·COVER, AIR INTK INNER PORT	1	
8	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	
9	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	L:250->190
10	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	L:250->106
11	61439-93J20	·SEAL, TILT UP HANDLE PORT	1	
12	61439-93J40	·SEAL, TILT UP HANDLE RR	1	
13	61476-93J00	·SEAL, AIR VENT	1	
14	03542-05169	·SCREW	8	
15	03542-05169	·SCREW	4	
16	03542-05169	·SCREW	5	
17	03542-05169	·SCREW	4	
18	61610-93J00	·FASTENER	3	
19	61621-93J00	·BRACKET, FASTENER	3	
20	09329-10022	·CUSHION	3	
21	01547-06167	·BOLT	6	
22	01550-06127	·BOLT	3	
23	61443-93J32	·STRIPE, ENGINE COVER STBD	1	
24	61453-93J32	·STRIPE, ENGINE COVER PORT	1	
25	61422-93J52	·MARK, EMBLEM FRONT (200)	1	
26	61435-93J32	·MARK, EMBLEM REAR (200)	1	
27	61446-87L11	·DECAL, EFI	1	
28	68111-96J00	·EMBLEM (S)	1	
29	61458-99E31	LABEL, ENGINE COVER	1	
30	09800-81834	TOOL SET	1	

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61420-93834-0EP	COVER SET, ENGINE (BLACK)	1	
2	61112-93J20	·RUBBER, ENG COVER	1	
3	61416-93J00	·GUARD, AIR INTAKE	1	
4	61431-93J03-0EP	·HANDLE, TILT UP (BLACK)	1	
5	61432-93J00	·LOUVER, TILT UP HANDLE	1	
6	61433-93J00	·COVER, AIR INTK INNER STBD	1	
7	61434-93J00	·COVER, AIR INTK INNER PORT	1	
8	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	
9	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	L:250->190
10	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	L:250->106
11	61439-93J20	·SEAL, TILT UP HANDLE PORT	1	
12	61439-93J40	·SEAL, TILT UP HANDLE RR	1	
13	61476-93J00	·SEAL, AIR VENT	1	
14	03542-05169	·SCREW	8	
15	03542-05169	·SCREW	4	
16	03542-05169	·SCREW	5	
17	03542-05169	·SCREW	4	
18	61610-93J00	·FASTENER	3	
19	61621-93J00	·BRACKET, FASTENER	3	
20	09329-10022	·CUSHION	3	
21	01547-06167	·BOLT	6	
22	01550-06127	·BOLT	3	
23	61443-93J32	·STRIPE, ENGINE COVER STBD	1	
24	61453-93J32	·STRIPE, ENGINE COVER PORT	1	
25	61422-93J52	·MARK, EMBLEM FRONT (200)	1	
26	61435-93J32	·MARK, EMBLEM REAR (200)	1	
27	61446-87L11	·DECAL, EFI	1	
28	68111-96J00	·EMBLEM (S)	1	
29	61458-99E40	LABEL, ENGINE COVER	1	
30	09800-81834	TOOL SET	1	

FIG.270

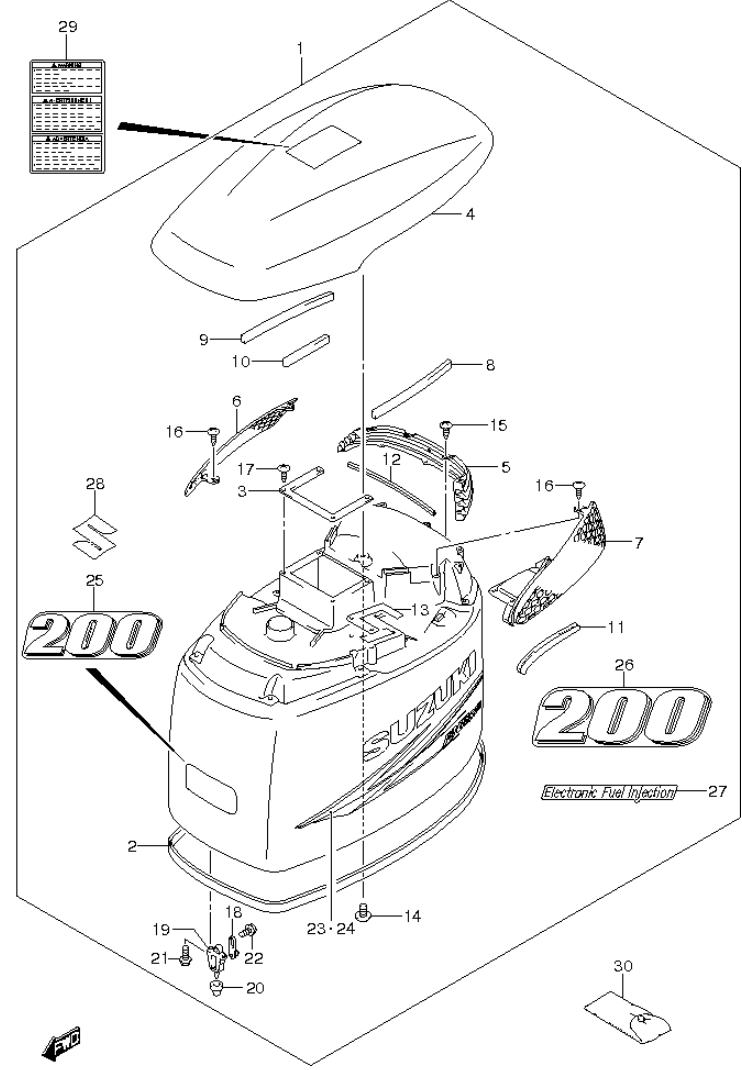


FIG.270 (3-H-15) ENGINE COVER (DF200Z F40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	61420-93834-0EP	COVER SET, ENGINE (BLACK)	1	
2	61112-93J20	·RUBBER, ENG COVER	1	
3	61416-93J00	·GUARD, AIR INTAKE	1	
4	61431-93J03-0EP	·HANDLE, TILT UP (BLACK)	1	
5	61432-93J00	·LOUVER, TILT UP HANDLE	1	
6	61433-93J00	·COVER, AIR INTK INNER STBD	1	
7	61434-93J00	·COVER, AIR INTK INNER PORT	1	
8	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	
9	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	L:250->190
10	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	L:250->106
11	61439-93J20	·SEAL, TILT UP HANDLE PORT	1	
12	61439-93J40	·SEAL, TILT UP HANDLE RR	1	
13	61476-93J00	·SEAL, AIR VENT	1	
14	03542-05169	·SCREW	8	
15	03542-05169	·SCREW	4	
16	03542-05169	·SCREW	5	
17	03542-05169	·SCREW	4	
18	61610-93J00	·FASTENER	3	
19	61621-93J00	·BRACKET, FASTENER	3	
20	09329-10022	·CUSHION	3	
21	01547-06167	·BOLT	6	
22	01550-06127	·BOLT	3	
23	61443-93J32	·STRIPE, ENGINE COVER STBD	1	
24	61453-93J32	·STRIPE, ENGINE COVER PORT	1	
25	61422-93J52	·MARK, EMBLEM FRONT (200)	1	
26	61435-93J32	·MARK, EMBLEM REAR (200)	1	
27	61446-87L11	·DECAL, EFI	1	
28	68111-96J00	·EMBLEM (S)	1	
29	61458-99E31	LABEL, ENGINE COVER	1	
30	09800-81834	TOOL SET	1	

FIG.271

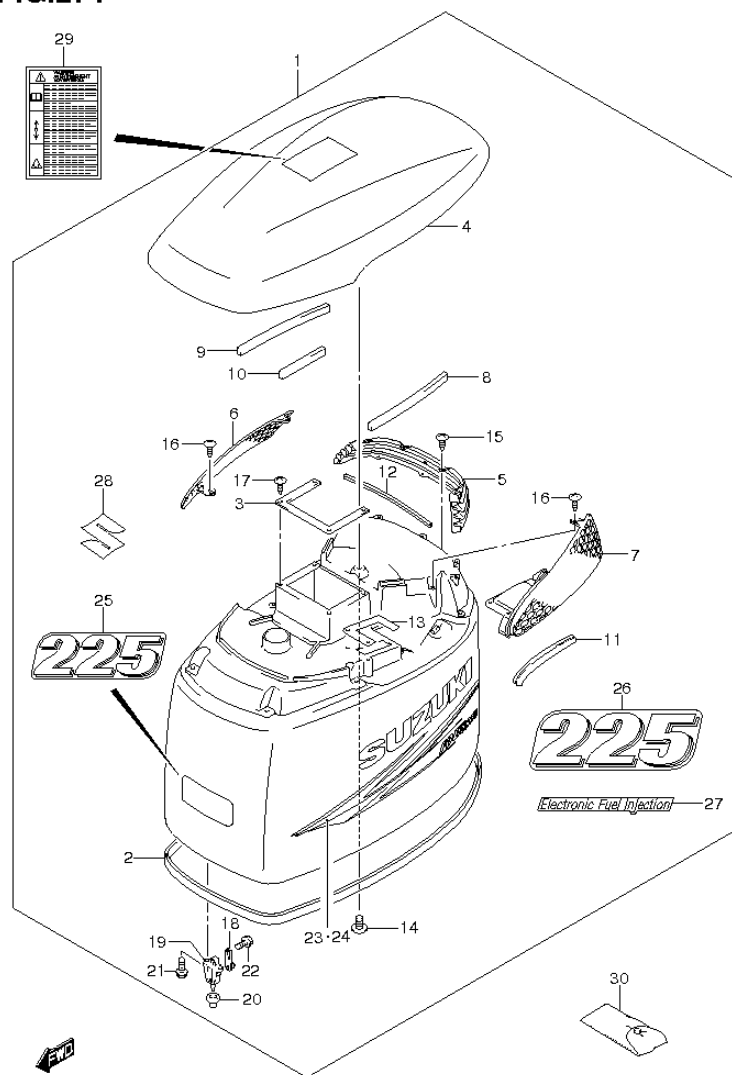


FIG.271 (3-1-2) ENGINE COVER (DF225T E1)

REF. NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	61420-93844-0EP	COVER SET, ENGINE (BLACK)	1	
2	61112-93J20	·RUBBER, ENG COVER	1	
3	61416-93J00	·GUARD, AIR INTAKE	1	
4	61431-93J03-0EP	·HANDLE, TILT UP (BLACK)	1	
5	61432-93J00	·LOUVER, TILT UP HANDLE	1	
6	61433-93J00	·COVER, AIR INTK INNER STBD	1	
7	61434-93J00	·COVER, AIR INTK INNER PORT	1	
8	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	
9	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	L:250->190
10	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	L:250->106
11	61439-93J20	·SEAL, TILT UP HANDLE PORT	1	
12	61439-93J40	·SEAL, TILT UP HANDLE RR	1	
13	61476-93J00	·SEAL, AIR VENT	1	
14	03542-05169	·SCREW	8	
15	03542-05169	·SCREW	4	
16	03542-05169	·SCREW	5	
17	03542-05169	·SCREW	4	
18	61610-93J00	·FASTENER	3	
19	61621-93J00	·BRACKET, FASTENER	3	
20	09329-10022	·CUSHION	3	
21	01547-06167	·BOLT	6	
22	01550-06127	·BOLT	3	
23	61443-93J32	·STRIPE, ENGINE COVER STBD	1	
24	61453-93J32	·STRIPE, ENGINE COVER PORT	1	
25	61422-93J62	·MARK, EMBLEM FRONT (225)	1	
26	61435-93J42	·MARK, EMBLEM REAR (225)	1	
27	61446-87L11	·DECAL, EFI	1	
28	68111-96J00	·EMBLEM (S)	1	
29	61458-99E40	LABEL, ENGINE COVER	1	
30	09800-81834	TOOL SET	1	

FIG.272

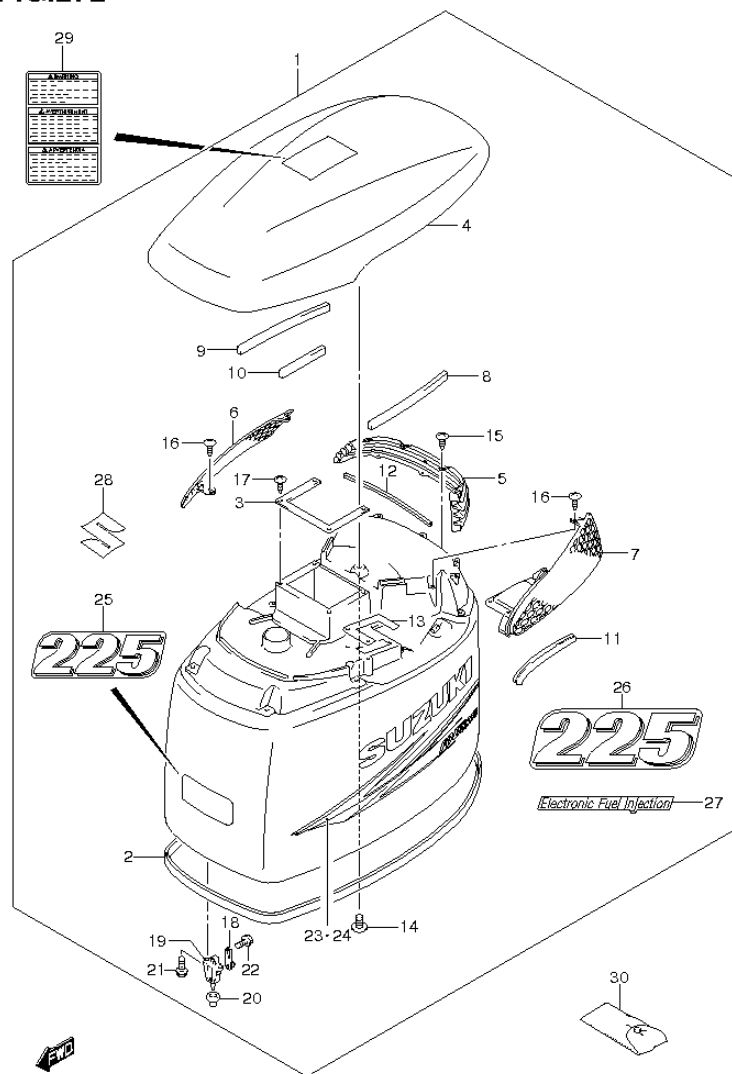


FIG. 272 (3-1-3) ENGINE COVER (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	61420-93844-0EP	COVER SET, ENGINE (BLACK)	1	
2	61112-93J20	·RUBBER, ENG COVER	1	
3	61416-93J00	·GUARD, AIR INTAKE	1	
4	61431-93J03-0EP	·HANDLE, TILT UP (BLACK)	1	
5	61432-93J00	·LOUVER, TILT UP HANDLE	1	
6	61433-93J00	·COVER, AIR INTK INNER STBD	1	
7	61434-93J00	·COVER, AIR INTK INNER PORT	1	
8	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	
9	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	L:250->190
10	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	L:250->106
11	61439-93J20	·SEAL, TILT UP HANDLE PORT	1	
12	61439-93J40	·SEAL, TILT UP HANDLE RR	1	
13	61476-93J00	·SEAL, AIR VENT	1	
14	03542-05169	·SCREW	8	
15	03542-05169	·SCREW	4	
16	03542-05169	·SCREW	5	
17	03542-05169	·SCREW	4	
18	61610-93J00	·FASTENER	3	
19	61621-93J00	·BRACKET, FASTENER	3	
20	09329-10022	·CUSHION	3	
21	01547-06167	·BOLT	6	
22	01550-06127	·BOLT	3	
23	61443-93J32	·STRIPE, ENGINE COVER STBD	1	
24	61453-93J32	·STRIPE, ENGINE COVER PORT	1	
25	61422-93J62	·MARK, EMBLEM FRONT (225)	1	
26	61435-93J42	·MARK, EMBLEM REAR (225)	1	
27	61446-87L11	·DECAL, EFI	1	
28	68111-96J00	·EMBLEM (S)	1	
29	61458-99E31	LABEL, ENGINE COVER	1	
30	09800-81834	TOOL SET	1	

FIG.273

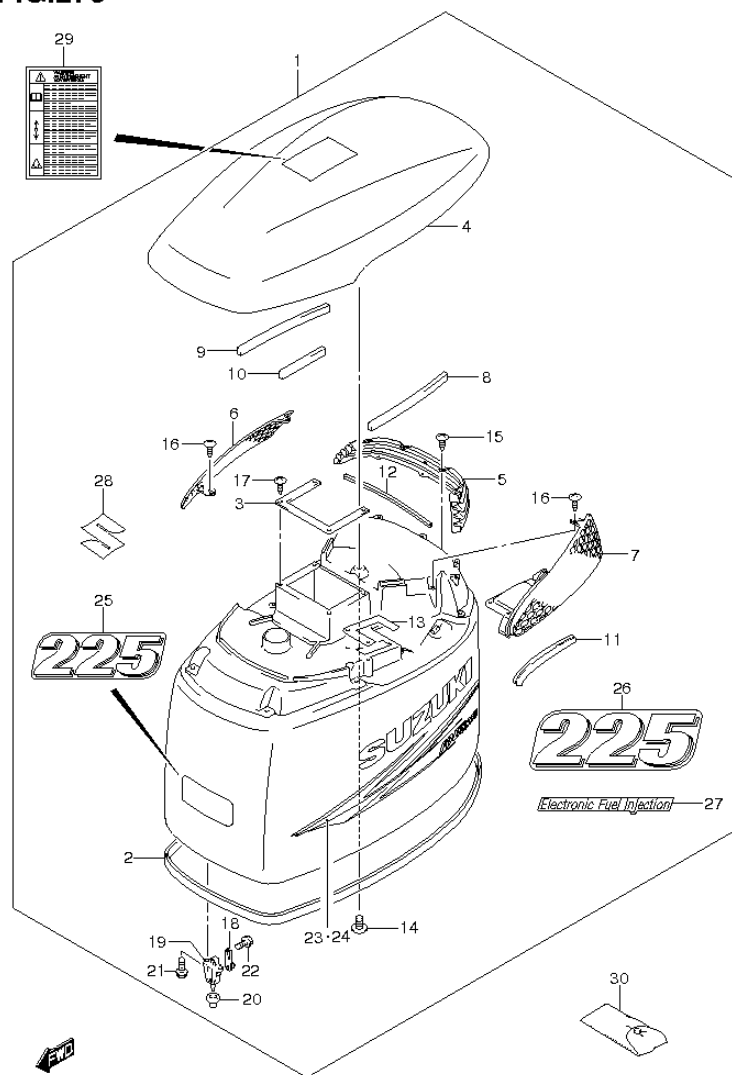


FIG.273 (3-1-4) ENGINE COVER (DF225Z E1)

REF. NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	61420-93844-0EP	COVER SET, ENGINE (BLACK)	1	
2	61112-93J20	·RUBBER, ENG COVER	1	
3	61416-93J00	·GUARD, AIR INTAKE	1	
4	61431-93J03-0EP	·HANDLE, TILT UP (BLACK)	1	
5	61432-93J00	·LOUVER, TILT UP HANDLE	1	
6	61433-93J00	·COVER, AIR INTK INNER STBD	1	
7	61434-93J00	·COVER, AIR INTK INNER PORT	1	
8	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	
9	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	L:250->190
10	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	L:250->106
11	61439-93J20	·SEAL, TILT UP HANDLE PORT	1	
12	61439-93J40	·SEAL, TILT UP HANDLE RR	1	
13	61476-93J00	·SEAL, AIR VENT	1	
14	03542-05169	·SCREW	8	
15	03542-05169	·SCREW	4	
16	03542-05169	·SCREW	5	
17	03542-05169	·SCREW	4	
18	61610-93J00	·FASTENER	3	
19	61621-93J00	·BRACKET, FASTENER	3	
20	09329-10022	·CUSHION	3	
21	01547-06167	·BOLT	6	
22	01550-06127	·BOLT	3	
23	61443-93J32	·STRIPE, ENGINE COVER STBD	1	
24	61453-93J32	·STRIPE, ENGINE COVER PORT	1	
25	61422-93J62	·MARK, EMBLEM FRONT (225)	1	
26	61435-93J42	·MARK, EMBLEM REAR (225)	1	
27	61446-87L11	·DECAL, EFI	1	
28	68111-96J00	·EMBLEM (S)	1	
29	61458-99E40	LABEL, ENGINE COVER	1	
30	09800-81834	TOOL SET	1	

FIG.274

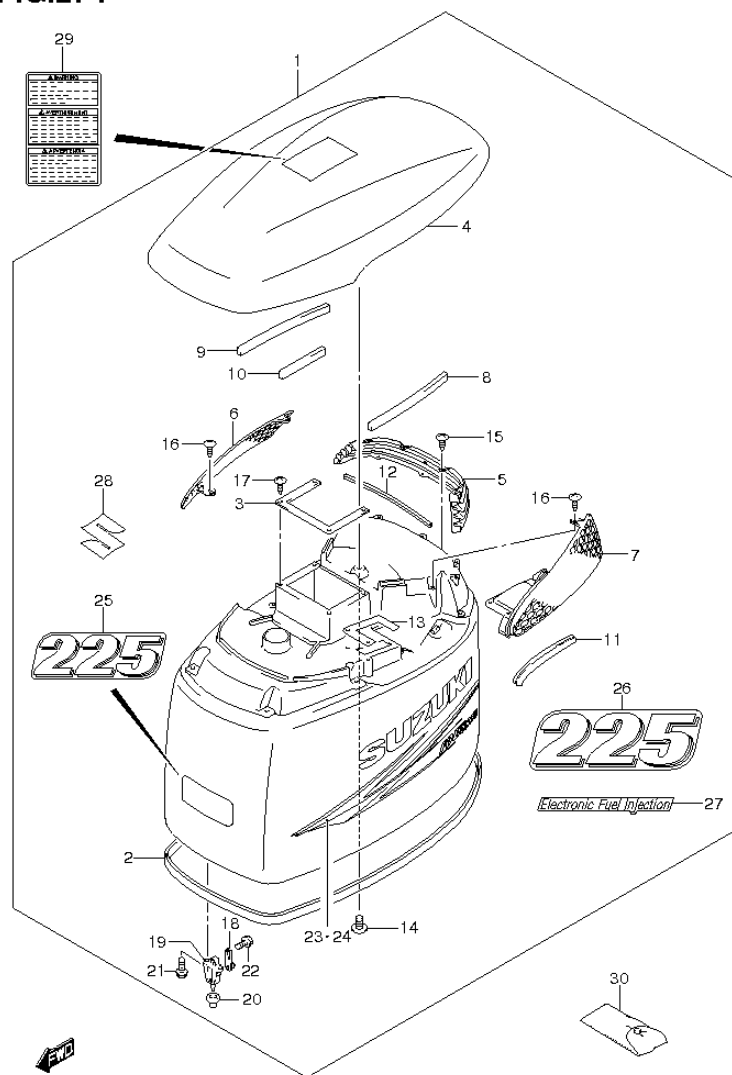


FIG.274 (3-1-5) ENGINE COVER (DF225Z F40)

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	61420-93844-0EP	COVER SET, ENGINE (BLACK)	1	
2	61112-93J20	RUBBER, ENG COVER	1	
3	61416-93J00	GUARD, AIR INTAKE	1	
4	61431-93J03-0EP	HANDLE, TILT UP (BLACK)	1	
5	61432-93J00	LOUVER, TILT UP HANDLE	1	
6	61433-93J00	COVER, AIR INTK INNER STBD	1	
7	61434-93J00	COVER, AIR INTK INNER PORT	1	
8	61438-93J00	TAPE, TILT UP HANDLE (L:250)	1	
9	61438-93J00	TAPE, TILT UP HANDLE (L:250)	1	L:250->190
10	61438-93J00	TAPE, TILT UP HANDLE (L:250)	1	L:250->106
11	61439-93J20	SEAL, TILT UP HANDLE PORT	1	
12	61439-93J40	SEAL, TILT UP HANDLE RR	1	
13	61476-93J00	SEAL, AIR VENT	1	
14	03542-05169	SCREW	8	
15	03542-05169	SCREW	4	
16	03542-05169	SCREW	5	
17	03542-05169	SCREW	4	
18	61610-93J00	FASTENER	3	
19	61621-93J00	BRACKET, FASTENER	3	
20	09329-10022	CUSHION	3	
21	01547-06167	BOLT	6	
22	01550-06127	BOLT	3	
23	61443-93J32	STRIPE, ENGINE COVER STBD	1	
24	61453-93J32	STRIPE, ENGINE COVER PORT	1	
25	61422-93J62	MARK, EMBLEM FRONT (225)	1	
26	61435-93J42	MARK, EMBLEM REAR (225)	1	
27	61446-87L11	DECAL, EFI	1	
28	68111-96J00	EMBLEM (S)	1	
29	61458-99E31	LABEL, ENGINE COVER	1	
30	09800-81834	TOOL SET	1	

FIG.275

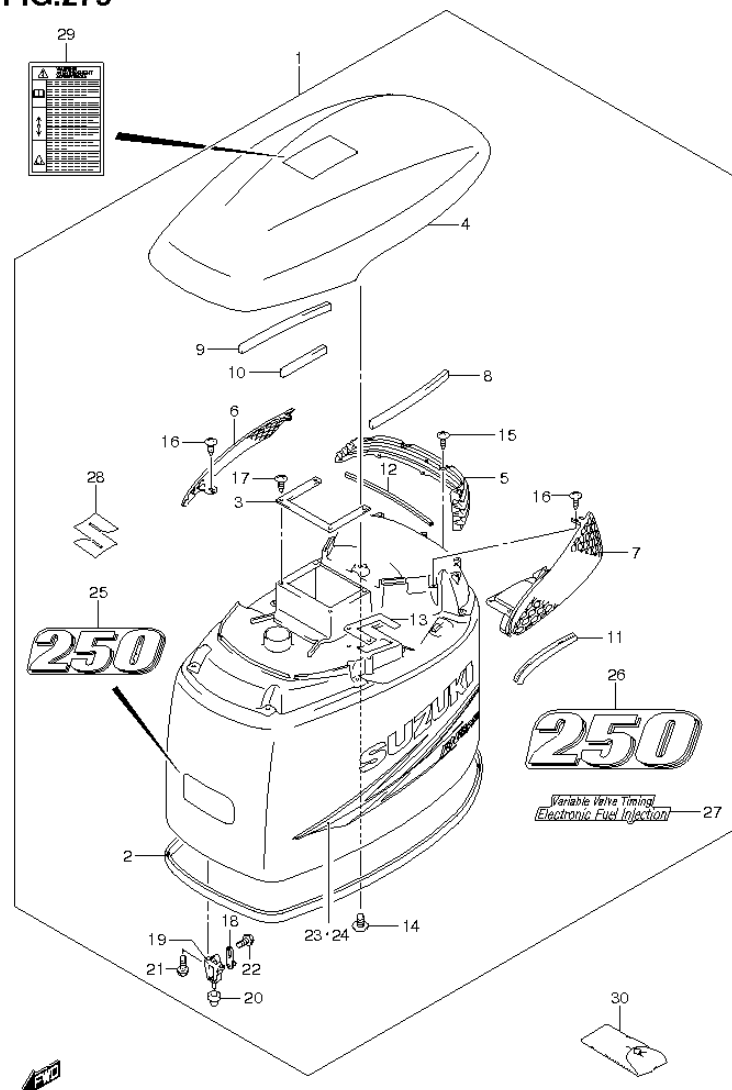


FIG.275 (3-1-6) ENGINE COVER (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61420-93854-0EP	COVER SET, ENGINE (BLACK)	1	
2	61112-93J20	·RUBBER, ENG COVER	1	
3	61416-93J00	·GUARD, AIR INTAKE	1	
4	61431-93J03-0EP	·HANDLE, TILT UP (BLACK)	1	
5	61432-93J00	·LOUVER, TILT UP HANDLE	1	
6	61433-93J00	·COVER, AIR INTK INNER STBD	1	
7	61434-93J00	·COVER, AIR INTK INNER PORT	1	
8	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	
9	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	L:250->190
10	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	L:250->106
11	61439-93J20	·SEAL, TILT UP HANDLE PORT	1	
12	61439-93J40	·SEAL, TILT UP HANDLE RR	1	
13	61476-93J00	·SEAL, AIR VENT	1	
14	03542-05169	·SCREW	8	
15	03542-05169	·SCREW	4	
16	03542-05169	·SCREW	5	
17	03542-05169	·SCREW	4	
18	61610-93J00	·FASTENER	3	
19	61621-93J00	·BRACKET, FASTENER	3	
20	09329-10022	·CUSHION	3	
21	01547-06167	·BOLT	6	
22	01550-06127	·BOLT	3	
23	61443-93J32	·STRIPE, ENGINE COVER STBD	1	
24	61453-93J32	·STRIPE, ENGINE COVER PORT	1	
25	61422-93J72	·MARK, EMBLEM FRONT (250)	1	
26	61435-93J52	·MARK, EMBLEM REAR (250)	1	
27	61446-93J32	·DECAL, EFI & VVT	1	
28	68111-96J00	·EMBLEM (S)	1	
29	61458-99E40	LABEL, ENGINE COVER	1	
30	09800-81834	TOOL SET	1	

FIG.276

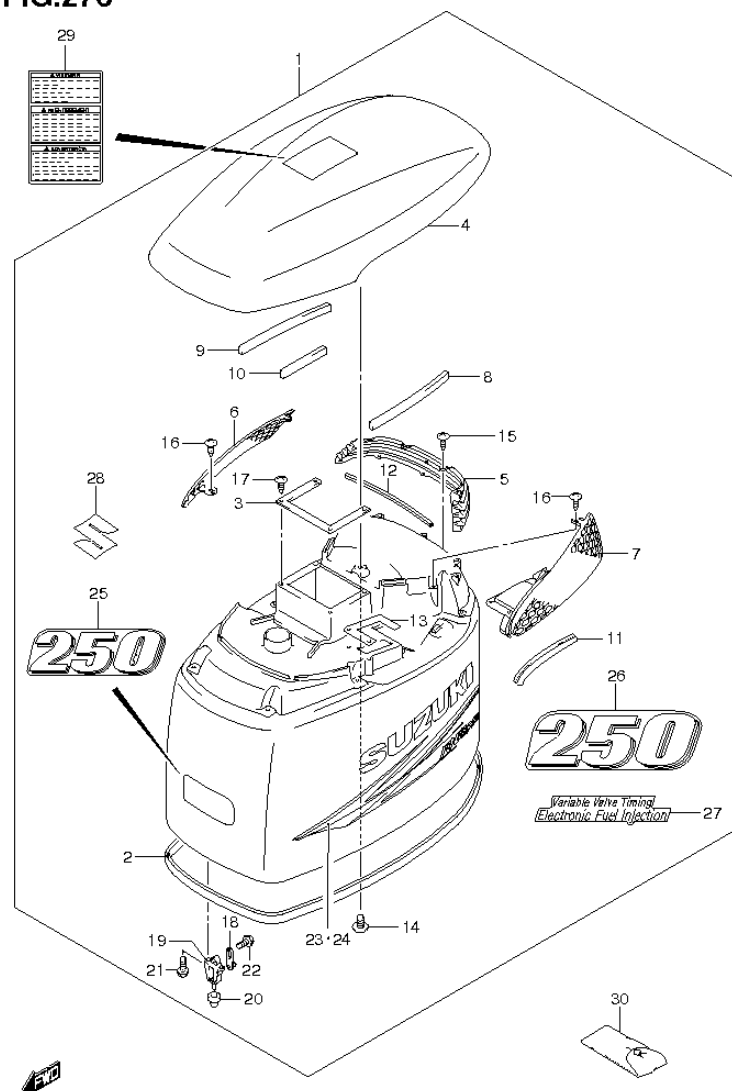


FIG.276 (3-1-7) ENGINE COVER (DF250T E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61420-93854-0EP	COVER SET, ENGINE (BLACK)	1	
2	61112-93J20	·RUBBER, ENG COVER	1	
3	61416-93J00	·GUARD, AIR INTAKE	1	
4	61431-93J03-0EP	·HANDLE, TILT UP (BLACK)	1	
5	61432-93J00	·LOUVER, TILT UP HANDLE	1	
6	61433-93J00	·COVER, AIR INTK INNER STBD	1	
7	61434-93J00	·COVER, AIR INTK INNER PORT	1	
8	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	
9	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	L:250->190
10	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	L:250->106
11	61439-93J20	·SEAL, TILT UP HANDLE PORT	1	
12	61439-93J40	·SEAL, TILT UP HANDLE RR	1	
13	61476-93J00	·SEAL, AIR VENT	1	
14	03542-05169	·SCREW	8	
15	03542-05169	·SCREW	4	
16	03542-05169	·SCREW	5	
17	03542-05169	·SCREW	4	
18	61610-93J00	·FASTENER	3	
19	61621-93J00	·BRACKET, FASTENER	3	
20	09329-10022	·CUSHION	3	
21	01547-06167	·BOLT	6	
22	01550-06127	·BOLT	3	
23	61443-93J32	·STRIPE, ENGINE COVER STBD	1	
24	61453-93J32	·STRIPE, ENGINE COVER PORT	1	
25	61422-93J72	·MARK, EMBLEM FRONT (250)	1	
26	61435-93J52	·MARK, EMBLEM REAR (250)	1	
27	61446-93J32	·DECAL, EFI & VVT	1	
28	68111-96J00	·EMBLEM (S)	1	
29	61458-99E31	LABEL, ENGINE COVER	1	
30	09800-81834	TOOL SET	1	

FIG.277

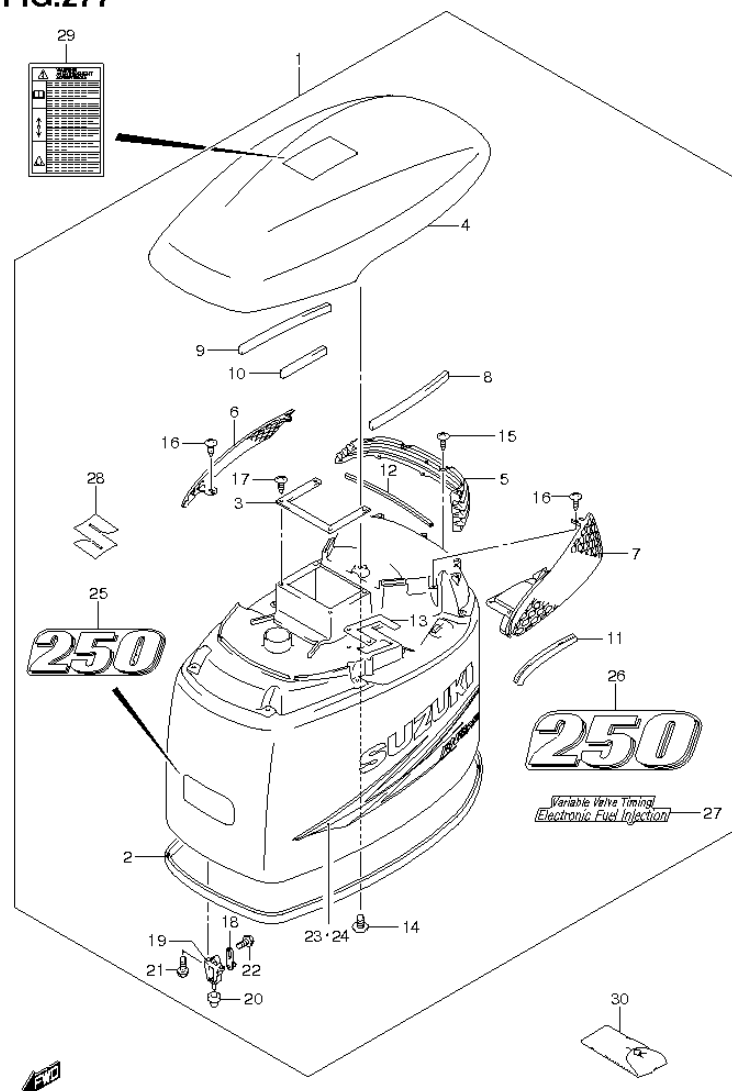


FIG.277 (3-1-8) ENGINE COVER (DF250Z E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61420-93854-0EP	COVER SET, ENGINE (BLACK)	1	
2	61112-93J20	·RUBBER, ENG COVER	1	
3	61416-93J00	·GUARD, AIR INTAKE	1	
4	61431-93J03-0EP	·HANDLE, TILT UP (BLACK)	1	
5	61432-93J00	·LOUVER, TILT UP HANDLE	1	
6	61433-93J00	·COVER, AIR INTK INNER STBD	1	
7	61434-93J00	·COVER, AIR INTK INNER PORT	1	
8	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	
9	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	L:250->190
10	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	L:250->106
11	61439-93J20	·SEAL, TILT UP HANDLE PORT	1	
12	61439-93J40	·SEAL, TILT UP HANDLE RR	1	
13	61476-93J00	·SEAL, AIR VENT	1	
14	03542-05169	·SCREW	8	
15	03542-05169	·SCREW	4	
16	03542-05169	·SCREW	5	
17	03542-05169	·SCREW	4	
18	61610-93J00	·FASTENER	3	
19	61621-93J00	·BRACKET, FASTENER	3	
20	09329-10022	·CUSHION	3	
21	01547-06167	·BOLT	6	
22	01550-06127	·BOLT	3	
23	61443-93J32	·STRIPE, ENGINE COVER STBD	1	
24	61453-93J32	·STRIPE, ENGINE COVER PORT	1	
25	61422-93J72	·MARK, EMBLEM FRONT (250)	1	
26	61435-93J52	·MARK, EMBLEM REAR (250)	1	
27	61446-93J32	·DECAL, EFI & VVT	1	
28	68111-96J00	·EMBLEM (S)	1	
29	61458-99E40	LABEL, ENGINE COVER	1	
30	09800-81834	TOOL SET	1	

FIG.278

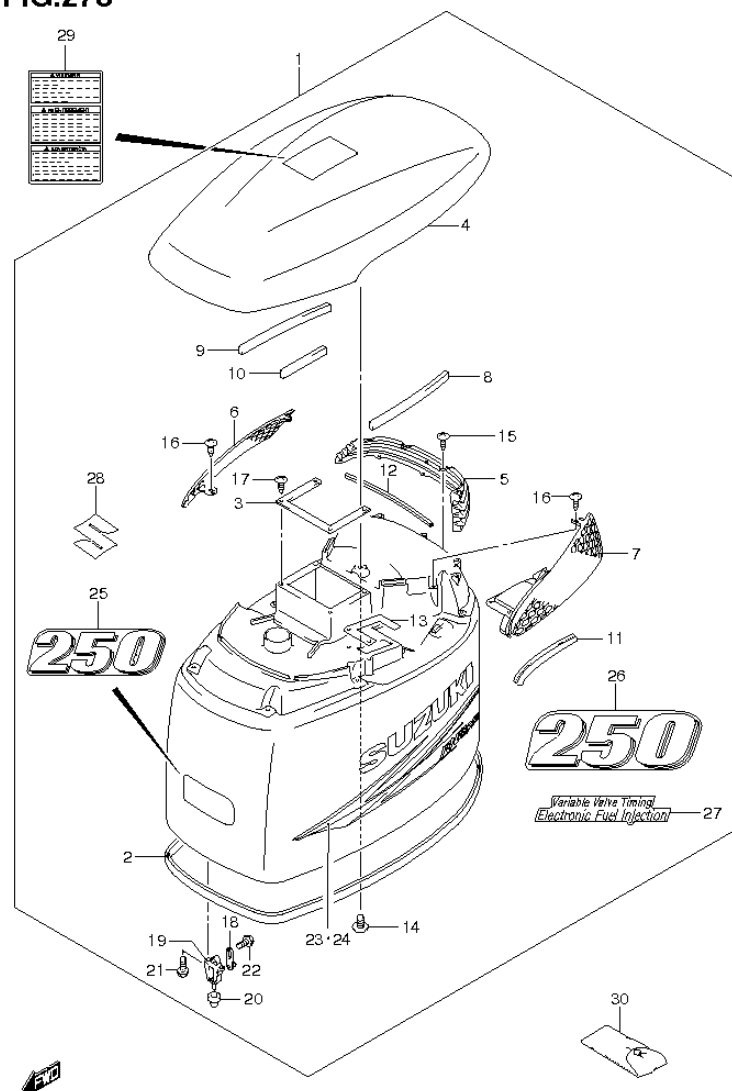


FIG. 278 (3-1-9) ENGINE COVER (DF250Z F40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61420-93854-0EP	COVER SET, ENGINE (BLACK)	1	
2	61112-93J20	·RUBBER, ENG COVER	1	
3	61416-93J00	·GUARD, AIR INTAKE	1	
4	61431-93J03-0EP	·HANDLE, TILT UP (BLACK)	1	
5	61432-93J00	·LOUVER, TILT UP HANDLE	1	
6	61433-93J00	·COVER, AIR INTK INNER STBD	1	
7	61434-93J00	·COVER, AIR INTK INNER PORT	1	
8	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	
9	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	L:250->190
10	61438-93J00	·TAPE, TILT UP HANDLE (L:250)	1	L:250->106
11	61439-93J20	·SEAL, TILT UP HANDLE PORT	1	
12	61439-93J40	·SEAL, TILT UP HANDLE RR	1	
13	61476-93J00	·SEAL, AIR VENT	1	
14	03542-05169	·SCREW	8	
15	03542-05169	·SCREW	4	
16	03542-05169	·SCREW	5	
17	03542-05169	·SCREW	4	
18	61610-93J00	·FASTENER	3	
19	61621-93J00	·BRACKET, FASTENER	3	
20	09329-10022	·CUSHION	3	
21	01547-06167	·BOLT	6	
22	01550-06127	·BOLT	3	
23	61443-93J32	·STRIPE, ENGINE COVER STBD	1	
24	61453-93J32	·STRIPE, ENGINE COVER PORT	1	
25	61422-93J72	·MARK, EMBLEM FRONT (250)	1	
26	61435-93J52	·MARK, EMBLEM REAR (250)	1	
27	61446-93J32	·DECAL, EFI & VVT	1	
28	68111-96J00	·EMBLEM (S)	1	
29	61458-99E31	LABEL, ENGINE COVER	1	
30	09800-81834	TOOL SET	1	

FIG.279

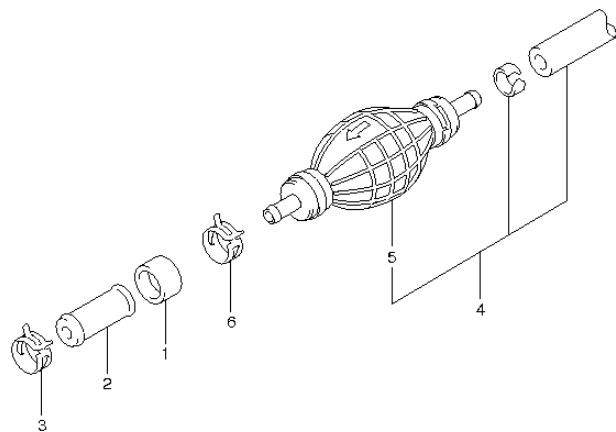


FIG.279 (3-1-10) FUEL HOSE

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	09251-09002	CAP	1	
2	09367-10001	JOINT	1	
3	09401-13423	CLIP	1	
4	65700-93J01	HOSE, FUEL (TANK TO ENGINE)	1	
5	65770-93J10	PUMP, SQUEEZE	1	
6	09401-13423	CLIP	1	

FIG.280

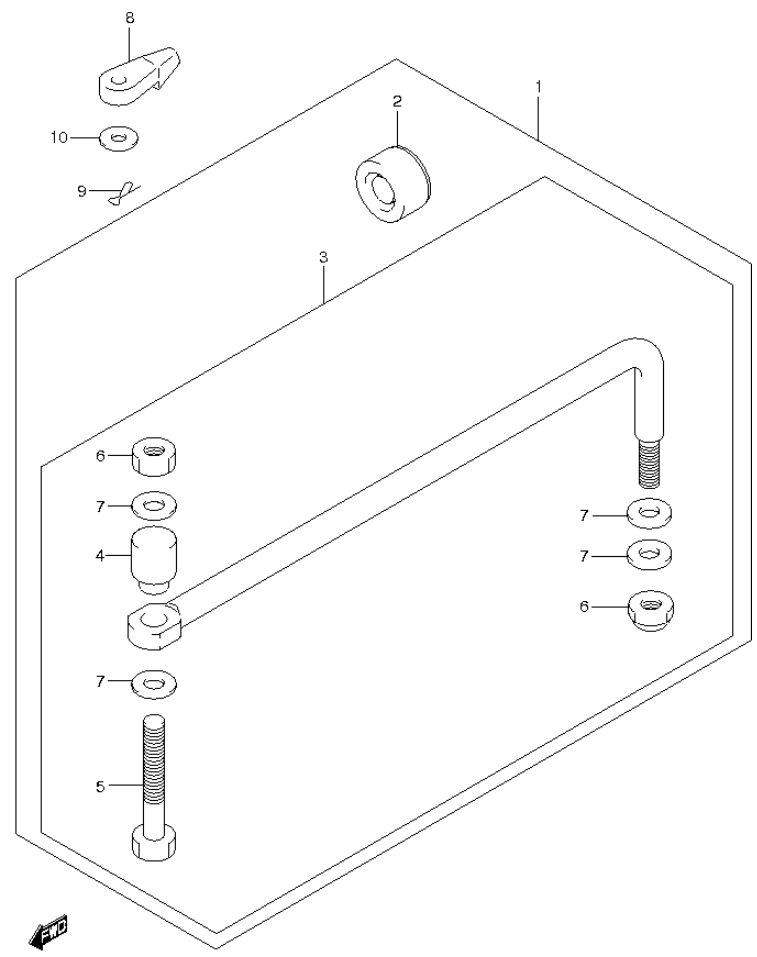


FIG. 280 (3-I-11) DRAG LINK

REF NO.	PART NO.	DESCRIPTION	Q'TY		REMARKS
1	67700-93J00	LINK SET, DRAG	1	OPT	
2	41161-94400	·SEAL, STEERING CABLE	1	OPT	
3	67701-87J11	·LINK ASSY, DRAG	1	OPT	
4	67721-87J00	··SPACER	1	OPT	
5	67725-99E00	··BOLT, DRAG LINK	1	OPT	
6	67726-99E00	··NUT	2	OPT	
7	67728-99E00	··WASHER	4	OPT	
8	67467-89J01	CONNECTOR, REMOCON CABLE	2		
9	09385-06012	CLIP	2		
10	09160-06055	WASHER (7X12X1)	2		

FIG.281

FIG.281 (3-1-12) METER (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	34800-93J00	METER ASSY, TRIM	1	BLACK
1-2	34800-93J11	METER ASSY, TRIM	1	WHITE
2	09471-12103	BULB (12V, 3.4W)	1	
3-1	34200-93J00	TACHOMETER ASSY, WITH MONITOR	1	BLACK
3-2	34200-93J11	TACHOMETER ASSY, WITH MONITOR	1	WHITE
4	36615-96300	TERMINAL, RESIN	4	
5	09471-12077	BULB (12V, 1.7W)	1	

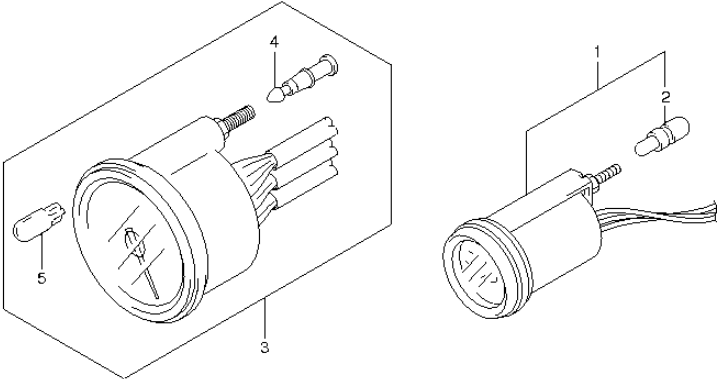


FIG.282

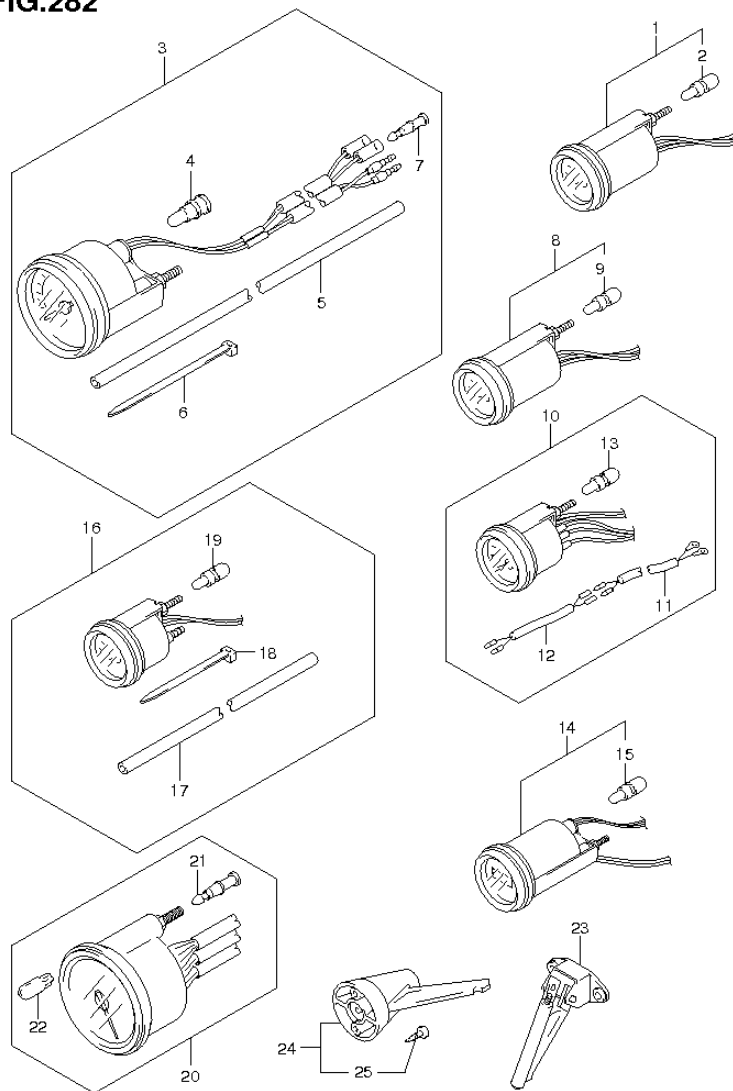


FIG.282 (3-1-13) OPT:METER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	34800-93J00	METER ASSY, TRIM	1	BLACK
1-2	34800-93J11	METER ASSY, TRIM	1	WHITE
2	09471-12103	·BULB (12V, 3.4W)	1	
3-1	34100-93J00	SPEEDOMETER ASSY	1	MAX 130KM/H BLACK
3-2	34100-93J11	SPEEDOMETER ASSY	1	MAX 130KM/H WHITE
3-3	34100-93J20	SPEEDOMETER ASSY	1	MAX 80KM/H BLACK
3-4	34100-93J31	SPEEDOMETER ASSY	1	MAX 80KM/H WHITE
3-5	34100-93J40	SPEEDOMETER ASSY	1	MAX 45KNOTS BLACK
3-6	34100-93J51	SPEEDOMETER ASSY	1	MAX 45KNOTS WHITE
3-7	34100-93J60	SPEEDOMETER ASSY	1	MAX 65KNOTS WHITE
4	09471-12028	·BULB (12V, 3.4W)	1	
5	34191-92E00	·TUBE	1	
6	09407-14407	·CLAMP (L:145)	2	
7	36615-96300	·TERMINAL, RESIN	2	
8-1	34600-93J00	METER ASSY, VOLTAGE	1	BLACK
8-2	34600-93J11	METER ASSY, VOLTAGE	1	WHITE
9	09471-12103	·BULB (12V, 3.4W)	1	
10-1	34300-93J00	GAUGE ASSY, FUEL	1	BLACK
10-2	34300-93J11	GAUGE ASSY, FUEL	1	WHITE
11	34310-92E00	·LEAD, FUEL GAUGE	1	
12	34360-92E00	·ADAPTER, FUEL GAUGE	1	
13	09471-12103	·BULB (12V, 3.4W)	1	
14-1	34500-93J00	METER ASSY, HOUR	1	BLACK
14-2	34500-93J11	METER ASSY, HOUR	1	WHITE
15	09471-12103	·BULB (12V, 3.4W)	1	
16-1	34650-93J20	GAUGE ASSY, WATER PRESSURE	1	15PSI BLACK
16-2	34650-93J31	GAUGE ASSY, WATER PRESSURE	1	15PSI WHITE
17	34191-92E00	·TUBE	1	
18	09407-14407	·CLAMP (L:145)	2	
19	09471-12103	·BULB (12V, 3.4W)	1	
20-1	34200-93J00	TACHOMETER ASSY, WITH MONITOR	1	BLACK
20-2	34200-93J11	TACHOMETER ASSY, WITH MONITOR	1	WHITE
21	36615-96300	·TERMINAL, RESIN	4	
22	09471-12077	·BULB (12V, 1.7W)	1	

FIG.282

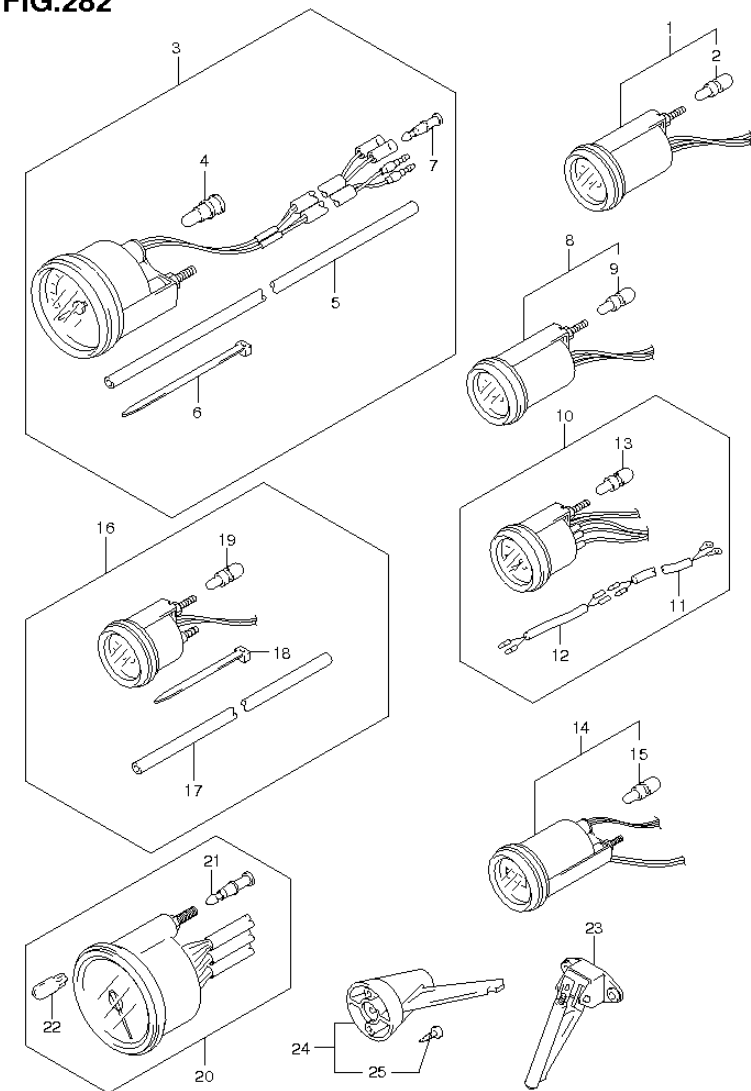


FIG. 282 (3-1-14) OPT:METER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23	34190-87D00	SENDER ASSY, SPEEDOMETER	1	
24	34190-95500	SENDER ASSY, SPEEDOMETER	1	
25	03112-06303	SCREW	2	

FIG.283

FIG.283 (3-1-15) OPT:HARNESS

REF NO.	PART NO.	DESCRIPTION	Q' TY		REMARKS
1-1	36620-93J10	WIRE ASSY, REMOCON EXTENSION	1	L:2000	
1-2	36620-93J40	WIRE ASSY, REMOCON EXTENSION	1	L:3000	
2	36620-93J30	WIRE ASSY, REMOCON ADAPTER NO.2	1		
3	17917-87L00	CONNECTOR, FLUSH WATER	1		
4	38500-93J00	BUZZER ASSY, WARNING	1		
5	34660-93J00	KIT, WATER PRESS GAUGE	1		
6	09352-50903-600	·HOSE (5X9X600)	1	L:600->110	
7	09352-50903-00B	·HOSE (5X9X2000)	1	L:2000->750	
8	09367-06006	·3 WAY	1		
9	09401-08413	·CLIP	4		
10	18498-87JC0	·PROTECTOR	1	L:450->390	

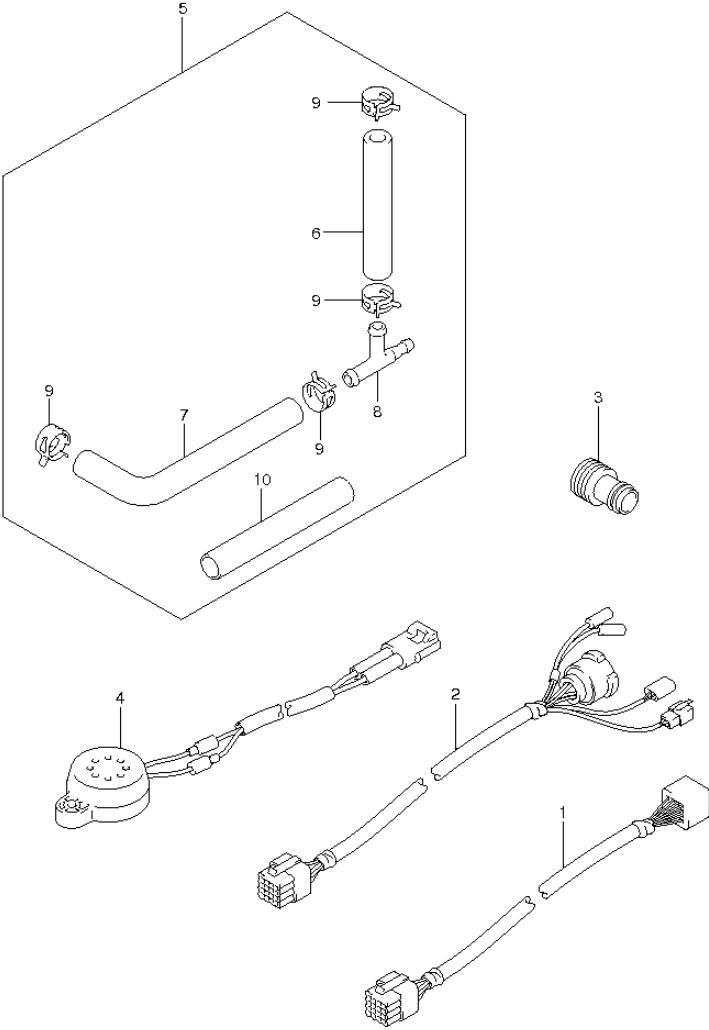


FIG.284

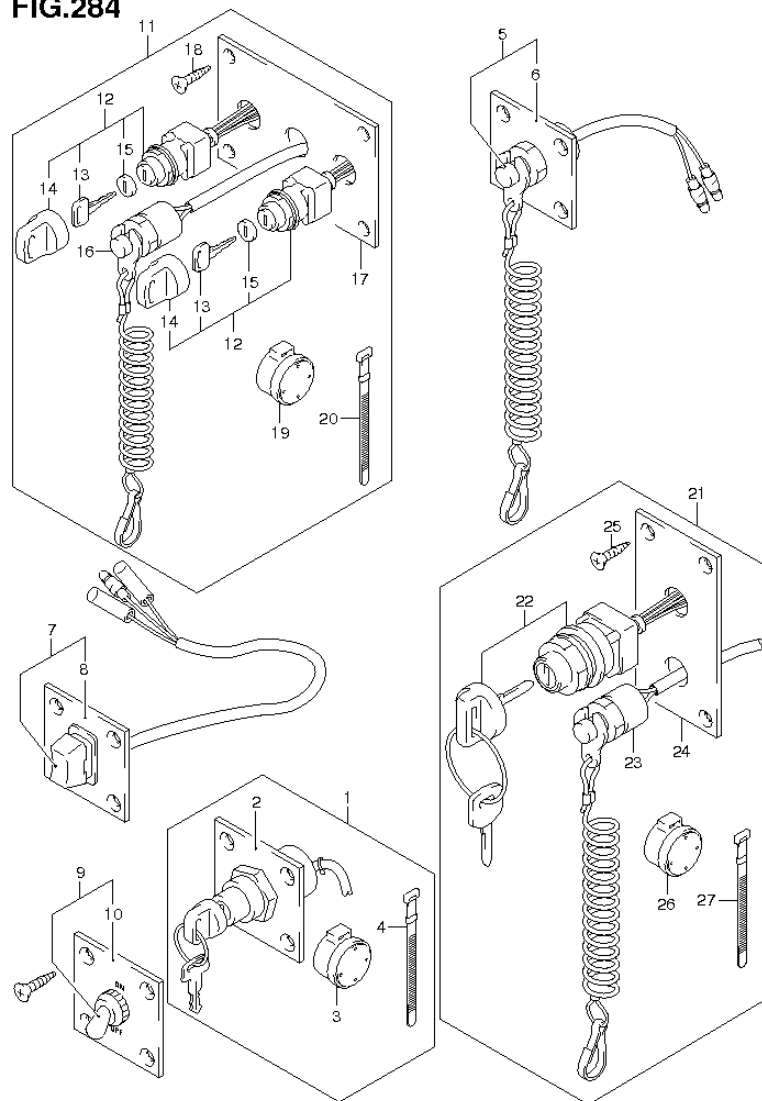


FIG. 284 (3-J-2) OPT:SWITCH

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	37100-96J00	PANEL ASSY, IGNITION SW	1	
2	37139-99E00	·PANEL, IGNITION SW	1	
3	38500-93J90	·BUZZER ASSY, WARNING	1	
4	09407-08401	·CLAMP (L:80)	1	
5	37803-93J03	PANEL ASSY, EMERGENCY SW	1	
6	37825-99E00	·PANEL, EMERGENCY SW	1	
7	37805-93J00	PANEL ASSY, PTT SW	1	
8	37855-99E00	·PANEL, PTT SW	1	
9	37210-93J00	PANEL ASSY, LIGHTING SW	1	
10	37212-93J00	·PANEL, LIGHTING SW	1	
11	37100-96J13	PANEL ASSY, DUAL ENGINE SW	1	
12	37110-93J00	·SWITCH ASSY, IGNITION	2	
13-1	37141-99E00	··KEY (931)	4	
13-2	37141-99E10	··KEY (932)	4	
13-3	37141-99E20	··KEY (933)	4	
13-4	37141-99E30	··KEY (934)	4	
13-5	37141-99E40	··KEY (935)	4	
13-6	37141-99E50	··KEY (936)	4	
13-7	37141-99E60	··KEY (937)	4	
13-8	37141-99E70	··KEY (938)	4	
13-9	37141-99E80	··KEY (939)	4	
13-10	37141-99E90	··KEY (940)	4	
13-11	37141-99EA0	··KEY (941)	4	
13-12	37141-99EB0	··KEY (942)	4	
14	37143-99E00	··CAP, KEY	2	
15	37149-93J00	··CAP CYLINDER BODY	2	
16	37820-93J93	·SWITCH ASSY, EMERGENCY	1	
17	37139-99E10	·PANEL	1	
18	03121-0516A	·SCREW	4	
19	38500-93J90	·BUZZER ASSY, WARNING	1	
20	09407-08401	·CLAMP (L:80)	1	
21	37100-96J23	PANEL ASSY, ENGINE SW	1	
22	37110-93J00	·SWITCH ASSY, IGNITION	1	
23	37820-93J03	·SWITCH ASSY, EMERGENCY	1	

[illegible]

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
24	37139-99E20	-PANEL	1	
25	03121-0516A	-SCREW	4	
26	38500-93J90	-BUZZER ASSY, WARNING	1	
27	09407-08401	-CLAMP (L:80)	1	

FIG.285

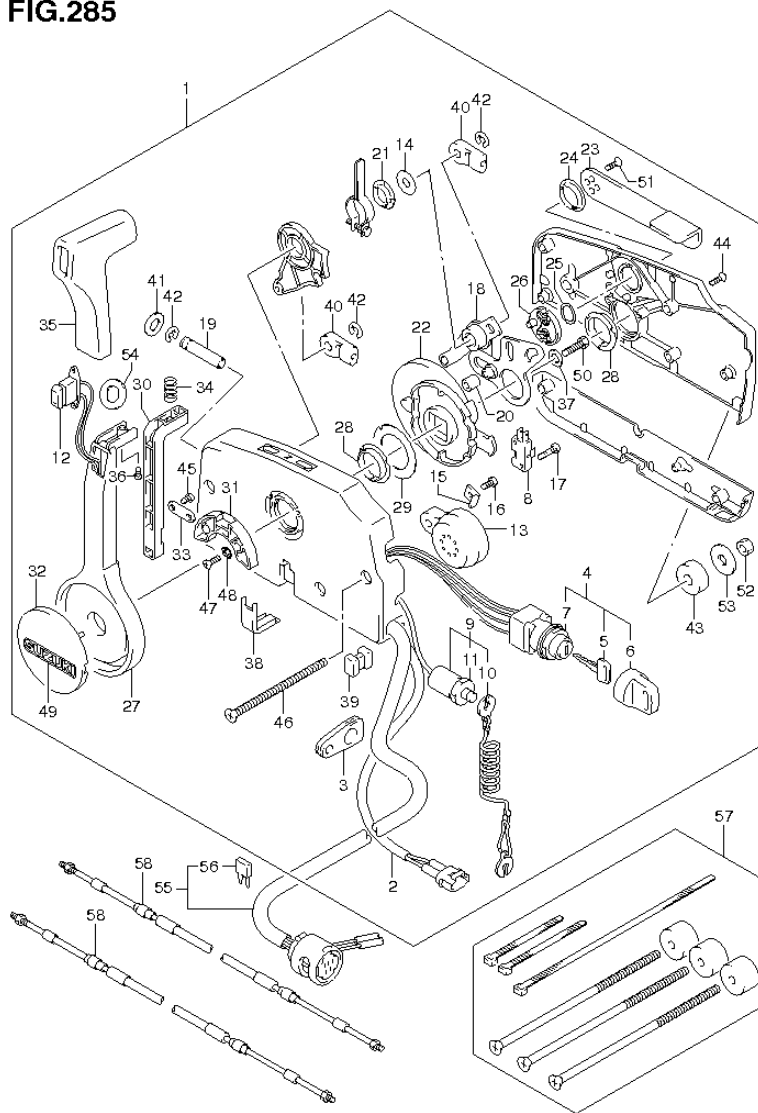


FIG. 285 (3-J-4) OPT:REMOTE CONTROL

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-93J06	REMOTE CONTROL ASSY	1	
2	36646-93J01	·WIRE ASSY, PTT SW ADAPTER	1	
3	36628-92E00	·GROMMET, WIRE HARNESS	1	
4	37110-93J10	·SWITCH ASSY, IGNITION	1	
5-1	37141-99E00	··KEY (931)	2	
5-2	37141-99E10	··KEY (932)	2	
5-3	37141-99E20	··KEY (933)	2	
5-4	37141-99E30	··KEY (934)	2	
5-5	37141-99E40	··KEY (935)	2	
5-6	37141-99E50	··KEY (936)	2	
5-7	37141-99E60	··KEY (937)	2	
5-8	37141-99E70	··KEY (938)	2	
5-9	37141-99E80	··KEY (939)	2	
5-10	37141-99E90	··KEY (940)	2	
5-11	37141-99EA0	··KEY (941)	2	
5-12	37141-99EB0	··KEY (942)	2	
6	37143-99E00	··CAP, KEY	2	
7	37149-93J00	··CAP CYLINDER BODY	1	
8	37721-93J90	·SWITCH, NEUTRAL	1	
9	37820-93J03	·SWITCH ASSY, EMERGENCY	1	
10	37823-92E01	··PLATE	1	
11	37826-92E00	··NUT	1	
12	37850-90J05	·SWITCH ASSY, PTT	1	
13	38500-93J90	·BUZZER	1	
14	67212-95600	·WASHER	1	
15	67213-92E00	·BRACKET, BUZZER	1	
16	09125-05042	·SCREW (5X10)	1	
17	67296-92E10	·SCREW, NEUTRAL SW	2	
18	67220-95630	·PLATE ASSY	1	
19	67223-99E10	·KNOB, BRAKE ADJ	1	
20	67229-95600	·ROLLER	1	
21	67232-95600	·BUSH	1	
22	67238-87D00	·GEAR, DRIVE	1	
23	67241-99E10	·LEVER, FREE THROTTLE	1	

FIG.285

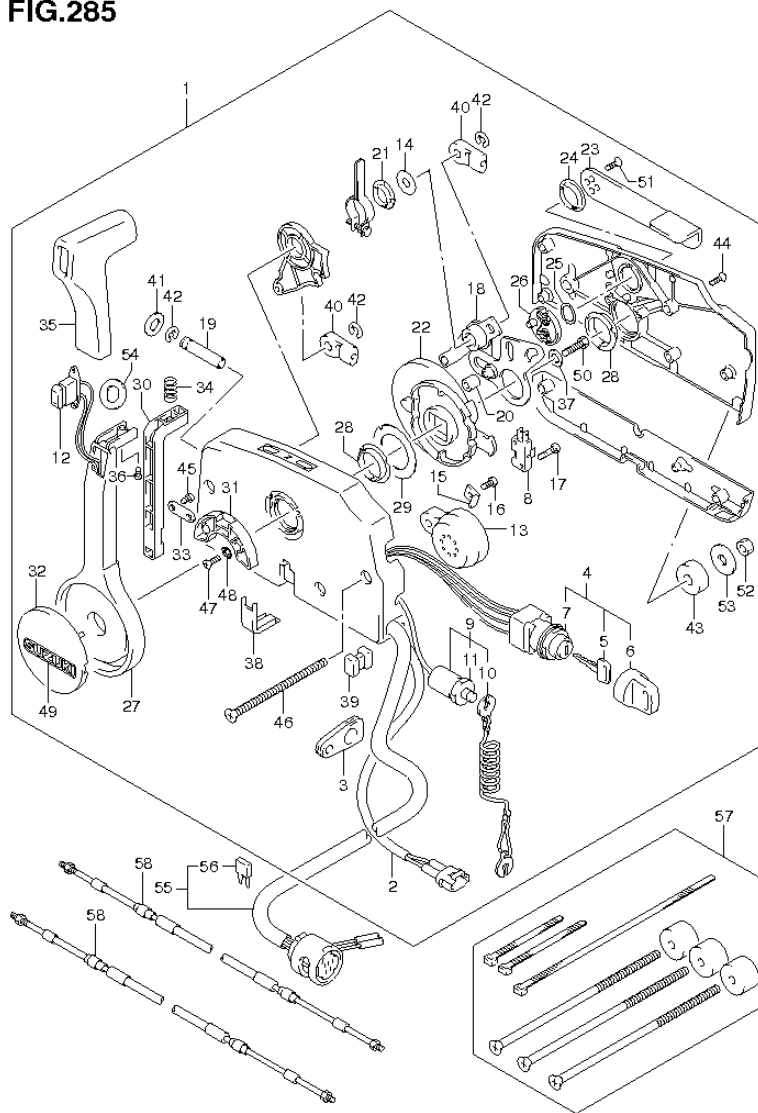


FIG.285 (3-J-5) OPT:REMOTE CONTROL

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
24	67243-95600	·BUSH	1	
25	67244-95600	·WASHER, WAVE	1	
26	67245-95600	·DRUM, FREE THROTTLE	1	
27	67251-99E10	·LEVER, HANDLE	1	
28	67252-95600	·BUSH	2	
29	67253-95600	·WASHER	1	
30	67255-99E00	·ARM, LOCK	1	
31	67256-95600	·HOLDER, NEUT LOCK	1	
32	67257-99E00	·CAP, LEVER	1	
33	67258-99E00	·BRACKET, LOCK ARM	1	
34	67259-87D00	·SPRING, NEUTRAL ARM	1	
35	67261-99E00	·GRIP	1	
36	67296-94310	·SCREW	1	
37	67264-95600	·WASHER	1	
38	67267-93J00	·COVER, WIRE	1	
39	67273-95600	·SPACER	1	
40	67275-95600	·END, CABLE	2	
41	67288-92E00	·WASHER, BRAKE ADJ KNOB	1	
42	67292-94300	·E RING	3	
43	67294-95600	·SPACER	3	
44	67296-90J00	·SCREW	5	
45	67296-94300	·SCREW	2	
46	67296-95600	·SCREW	3	
47	67296-95610	·SCREW	2	
48	67297-95600	·WASHER	2	
49	68165-16B00-13L	·EMBLEM (SILVER)	1	
50	09100-08232	·BOLT (8X30)	1	
51	09126-05003	·SCREW (5X12)	2	
52	09140-06020	·NUT	3	
53	09160-06104	·WASHER (6.5X24X2)	3	
54	37859-90J00	·SPACER	1	
55-1	36620-93J02	WIRE ASSY, REMOTE CONTROL	1	L:5000
55-2	36620-93J52	WIRE ASSY, REMOTE CONTROL	1	L:3500
55-3	36620-93J62	WIRE ASSY, REMOTE CONTROL	1	L:6500

FIG.285

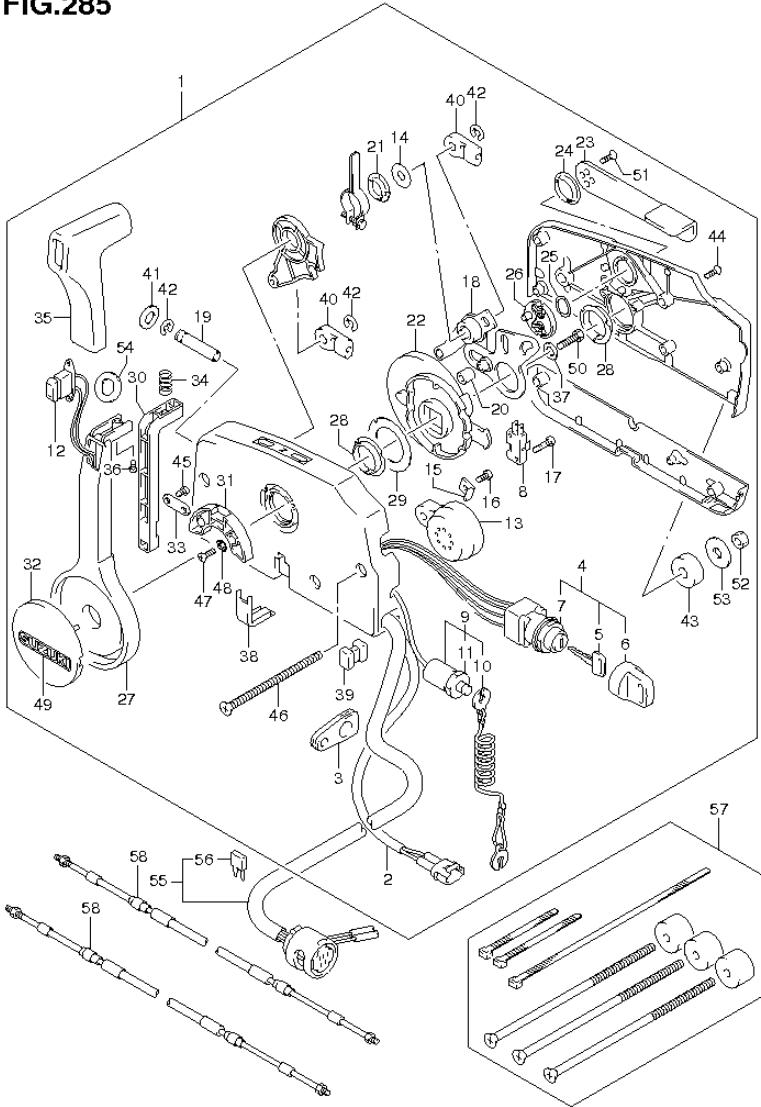


FIG. 285 (3-J-6) OPT:REMOTE CONTROL

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
56	09481-10501	FUSE (10A)	1	
57	67140-95600	ATTACHMENT, TWIN REMOCON KIT	1	
58-1	67320-93J00	CABLE, REMOCON 8F (2.4M)	2	
58-2	67320-93J10	CABLE, REMOCON 10F (3.1M)	2	
58-3	67320-93J20	CABLE, REMOCON 12F (3.7M)	2	
58-4	67320-93J30	CABLE, REMOCON 14F (4.2M)	2	
58-5	67320-93J40	CABLE, REMOCON 16F (4.8M)	2	
58-6	67320-93J50	CABLE, REMOCON 18F (5.4M)	2	
58-7	67320-93J60	CABLE, REMOCON 20F (6.0M)	2	
58-8	67320-93J70	CABLE, REMOCON 22F (6.7M)	2	
58-9	67320-93J80	CABLE, REMOCON 24F (7.3M)	2	

FIG.286

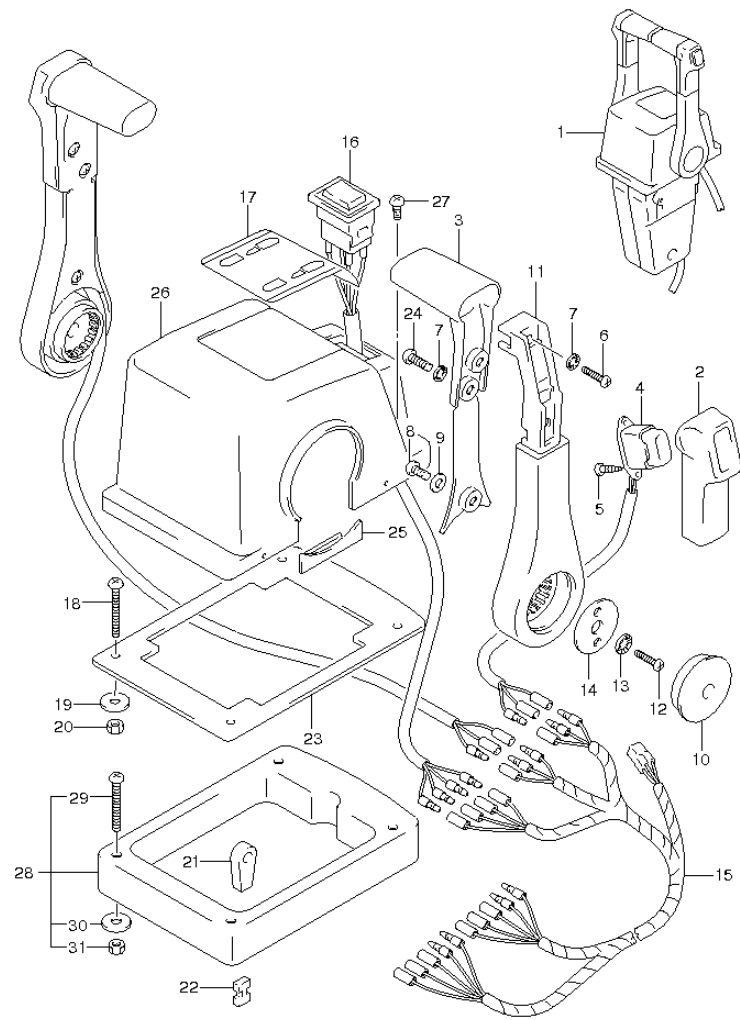


FIG.286 (3-J-7) OPT:TOP MOUNT DUAL (1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-93J23	REMOTE CONTROL ASSY	1	
2	67261-93J00	·GRIP, NO.1	2	
3	67263-93J00	·GRIP, NO.2	2	
4	37850-93J10	·SWITCH ASSY, PTT	2	
5	67295-92E10	·SCREW	4	
6	67296-88D10	·SCREW	2	
7	67288-92E20	·WASHER	6	
8	67296-92E70	·SCREW	2	
9	67288-92E40	·WASHER	2	
10	67257-92E00	·CAP, LEVER	2	
11	67251-93J00	·LEVER, HANDLE	2	
12	67296-92E60	·SCREW	4	
13	67288-92E30	·WASHER	4	
14	67253-92E00	·WASHER	2	
15	36890-93J10	·WIRE HARNESS	1	
16	37220-92E00	·SWITCH ASSY, MODE CHANGING	1	
17	67282-93J00	·DECAL	1	
18	67296-92E30	·SCREW	4	
19	09160-05024	·WASHER (5.5X16X1.5)	4	
20	67287-92E00	·NUT	4	
21	67275-95600	·END, CABLE	4	
22	67273-95600	·SPACER	2	
23	67273-92E10	·GROMMET	1	
24	67295-92E00	·SCREW	4	
25	67271-92E00	·COVER	2	
26	67211-93J10	·COVER	1	
27	67296-92E70	·SCREW	2	
28	67500-93J10	KIT, REMOCON SPACER TWIN	1	
29	09125-05135	·SCREW (5X65)	4	
30	09160-05029	·WASHER (5.5X12X0.8)	4	
31	09140-05005	·NUT	4	

FIG.287

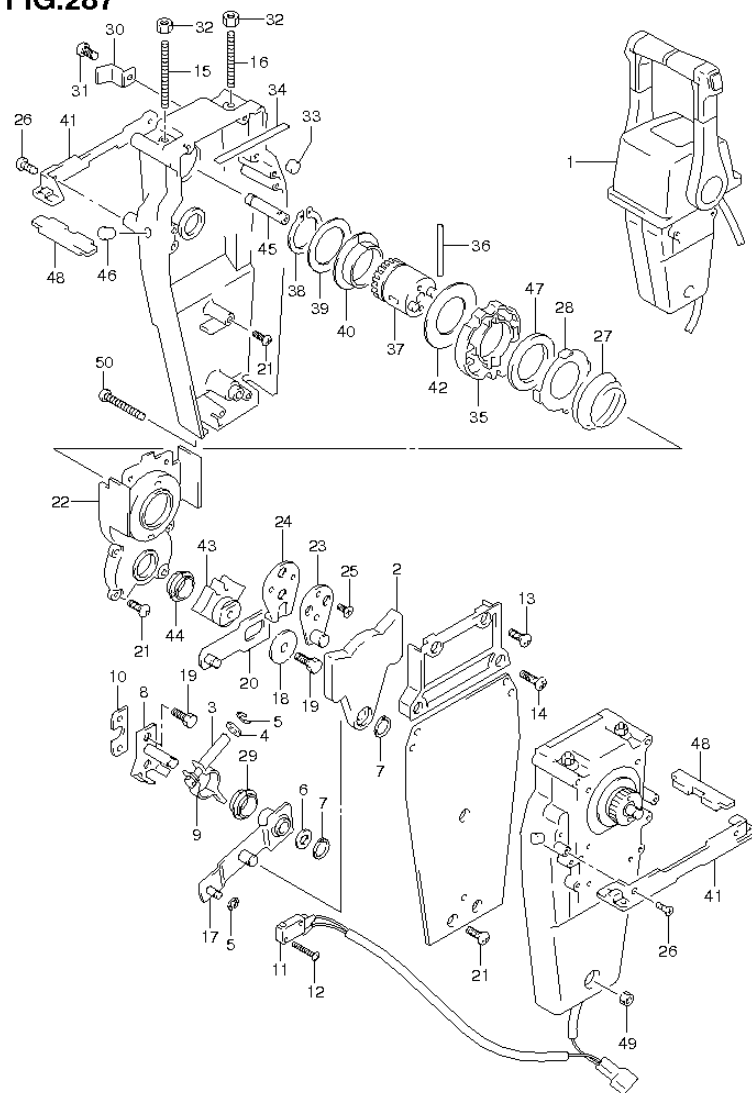


FIG.287 (3-J-8) OPT:TOP MOUNT DUAL (2)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-93J23	REMOTE CONTROL ASSY	1	
2	67222-92E00	·DUAL PLATE	2	
3	67223-92E00	·BRAKE ADJUST	2	
4	67288-92E00	·WASHER	2	
5	67292-94300	·E RING	8	
6	67288-92E10	·WASHER	2	
7	67291-92E00	·SNAP RING	4	
8	67221-92E00	·SHIFT ASSY	2	
9	67224-92E00	·BRAKE ARM ASSY	2	
10	67294-92E00	·SPACER	2	
11	37721-92E10	·SWITCH ASSY, N/R	1	
12	67296-92E10	·SCREW	4	
13	67296-88D10	·SCREW	4	
14	67296-92E20	·SCREW	4	
15	67226-92E00	·BOLT, STOPPER FRONT	2	
16	67226-92E10	·BOLT, STOPPER RR	2	
17	67240-92E00	·ARM ASSY, THROTTLE	2	
18	67228-92E00	·WASHER	2	
19	67286-92E00	·BOLT	6	
20	67230-92E00	·ARM ASSY, SHIFT	2	
21	09125-05042	·SCREW (5X10)	16	
22	67234-92E00	·CASE, GEAR	2	
23	67245-92E00	·LEVER ASSY, THROTTLE	2	
24	67227-92E00	·STOPPER	2	
25	09126-06006	·SCREW (6X20)	4	
26	67296-95610	·SCREW	4	
27	67233-92E00	·SPRING	2	
28	67235-92E00	·PLATE, SHIFT LOCK	2	
29	67232-95620	·BUSH	2	
30	67269-92E00	·BRACKET	2	
31	67296-88D10	·SCREW	2	
32	09140-06020	·NUT	4	
33	67236-92E00	·ROLLER	2	
34	67237-92E01	·SPRING	12	

FIG.287

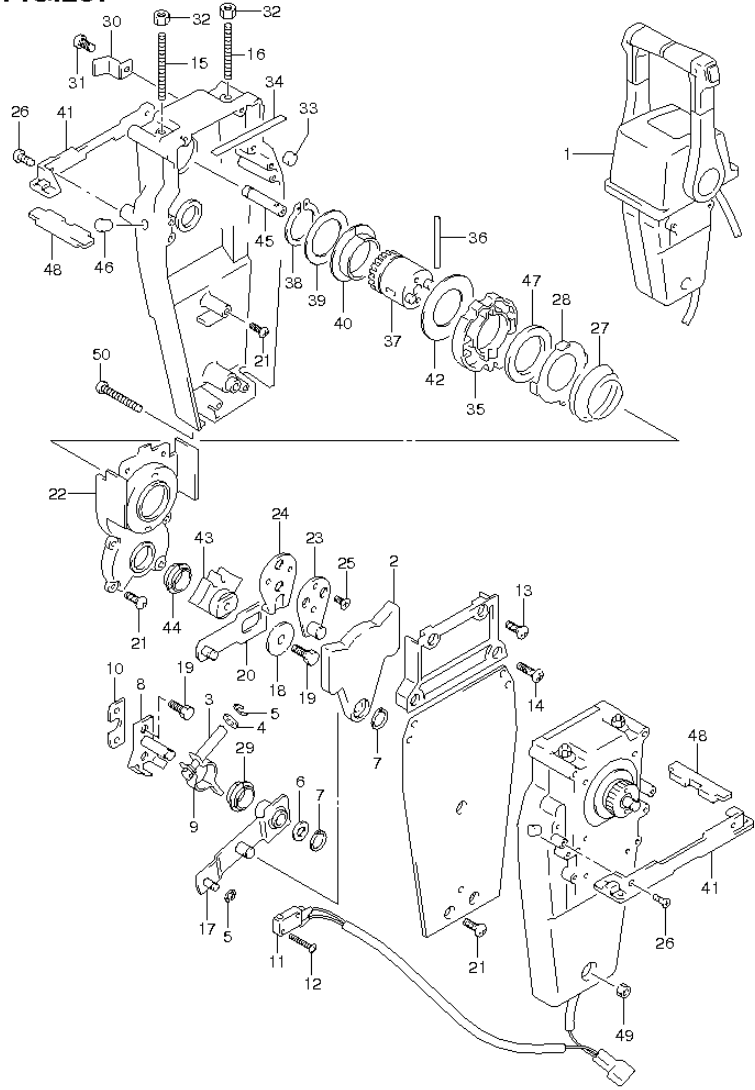


FIG.287 (3-J-9) OPT:TOP MOUNT DUAL (2)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	67238-92E00	·GEAR, DRIVE	2	
36	67239-92E00	·PIN	2	
37	67246-92E00	·SHAFT, DRIVE	2	
38	67291-92E10	·SNAP RING	2	
39	67253-92E10	·WASHER	2	
40	67252-92E10	·BUSH	2	
41	67274-92E00	·FLANGE	2	
42	67253-95600	·WASHER	2	
43	67231-92E00	·GEAR, SHIFT	2	
44	67232-95600	·BUSH	2	
45	67241-92E10	·ROD, FREE ACC	2	
46	67243-92E00	·GROMMET	2	
47	67239-92E10	·PLATE, SHIFT PIN	2	
48	67272-92E10	·SEAL, FLANGE	2	
49	67287-92E10	·NUT	1	
50	67296-92E80	·SCREW	3	

FIG.288

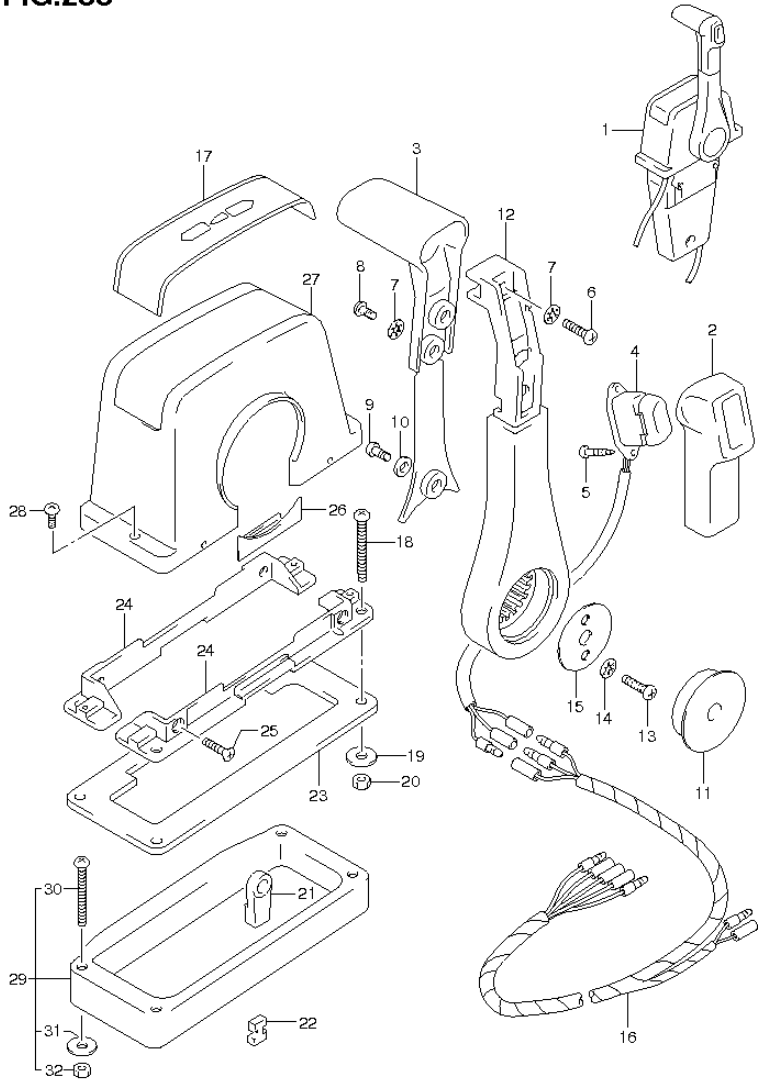


FIG.288 (3-J-10) OPT:TOP MOUNT SINGLE (1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-93J13	REMOTE CONTROL ASSY	1	
2	67261-93J00	·GRIP, NO.1	1	
3	67263-93J00	·GRIP, NO.2	1	
4	37850-93J10	·SWITCH ASSY, PTT	1	
5	67295-92E10	·SCREW	2	
6	67296-88D10	·SCREW	1	
7	67288-92E20	·WASHER	3	
8	67295-92E00	·SCREW	2	
9	67296-92E70	·SCREW	1	
10	67288-92E40	·WASHER	1	
11	67257-92E00	·CAP, LEVER	1	
12	67251-93J00	·LEVER, HANDLE	1	
13	67296-92E60	·SCREW	2	
14	67288-92E30	·WASHER	2	
15	67253-92E00	·WASHER	1	
16	36890-93J00	·WIRE HARNESS	1	
17	67281-93J00	·DECAL	1	
18	67296-92E30	·SCREW	4	
19	09160-05024	·WASHER (5.5X16X1.5)	4	
20	67287-92E00	·NUT	4	
21	67275-95600	·END, CABLE	2	
22	67273-95600	·SPACER	1	
23	67273-92E00	·GROMMET	1	
24	67274-92E00	·FLANGE	2	
25	67296-95610	·SCREW	4	
26	67271-92E00	·COVER	1	
27	67211-93J00	·COVER	1	
28	67296-92E70	·SCREW	2	
29	67500-93J00	KIT, REMOCON SPACER SINGLE	1	
30	09125-05135	·SCREW (5X65)	4	
31	09160-05029	·WASHER (5.5X12X0.8)	4	
32	09140-05005	·NUT	4	

FIG.289

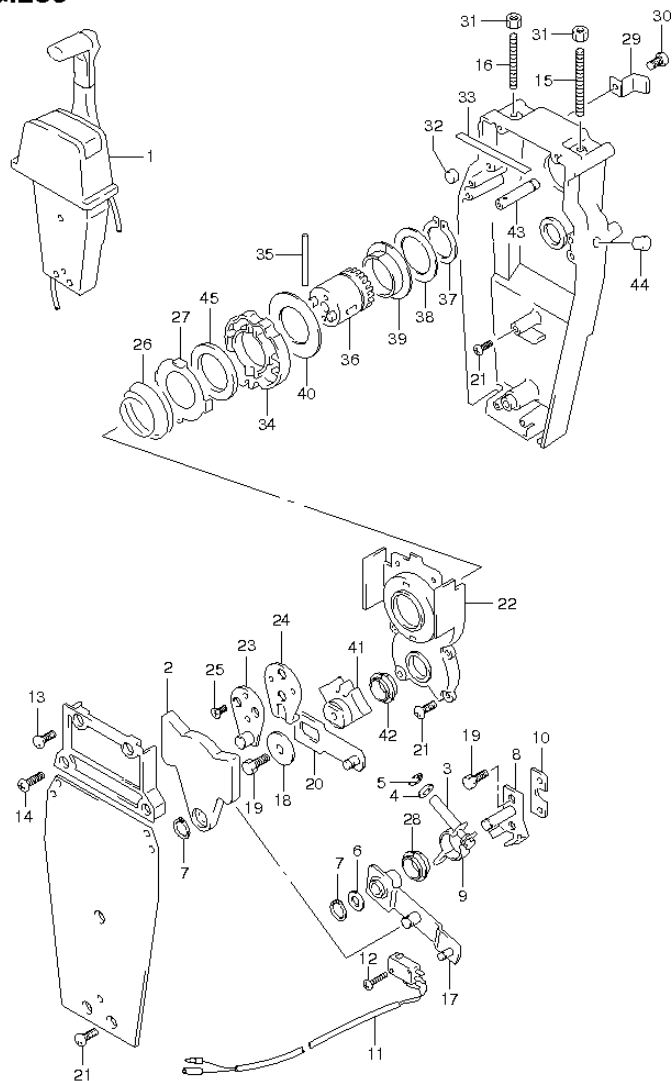


FIG.289 (3-J-11) OPT:TOP MOUNT SINGLE (2)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-93J13	REMOTE CONTROL ASSY	1	
2	67222-92E00	·DUAL PLATE	1	
3	67223-92E00	·BRAKE ADJUST	1	
4	67288-92E00	·WASHER	1	
5	67292-94300	·E RING	4	
6	67288-92E10	·WASHER	1	
7	67291-92E00	·SNAP RING	2	
8	67221-92E00	·SHIFT ASSY	1	
9	67224-92E00	·BRAKE ARM ASSY	1	
10	67294-92E00	·SPACER	1	
11	37721-95500	·SWITCH ASSY, NEUTRAL	1	
12	67296-92E10	·SCREW (3X15)	2	
13	67296-88D10	·SCREW (5X16)	2	
14	67296-92E20	·SCREW (5X25)	2	
15	67226-92E00	·BOLT, STOPPER FRONT	1	
16	67226-92E10	·BOLT, STOPPER REAR	1	
17	67240-92E00	·ARM ASSY, THROTTLE	1	
18	67228-92E00	·WASHER	1	
19	67286-92E00	·BOLT (6X18)	3	
20	67230-92E00	·ARM ASSY, SHIFT	1	
21	09125-05042	·SCREW (5X10)	9	
22	67234-92E00	·CASE, GEAR	1	
23	67245-92E00	·LEVER ASSY, THROTTLE	1	
24	67227-92E00	·STOPPER	1	
25	09126-06006	·SCREW (6X20)	2	
26	67233-92E00	·SPRING	1	
27	67235-92E00	·PLATE, SHIFT LOCK	1	
28	67232-95620	·BUSH	1	
29	67269-92E00	·BRACKET	1	
30	67296-88D10	·SCREW	1	
31	09140-06020	·NUT	2	
32	67236-92E00	·ROLLER	1	
33	67237-92E01	·SPRING	6	
34	67238-92E00	·GEAR, DRIVE	1	

FIG.289

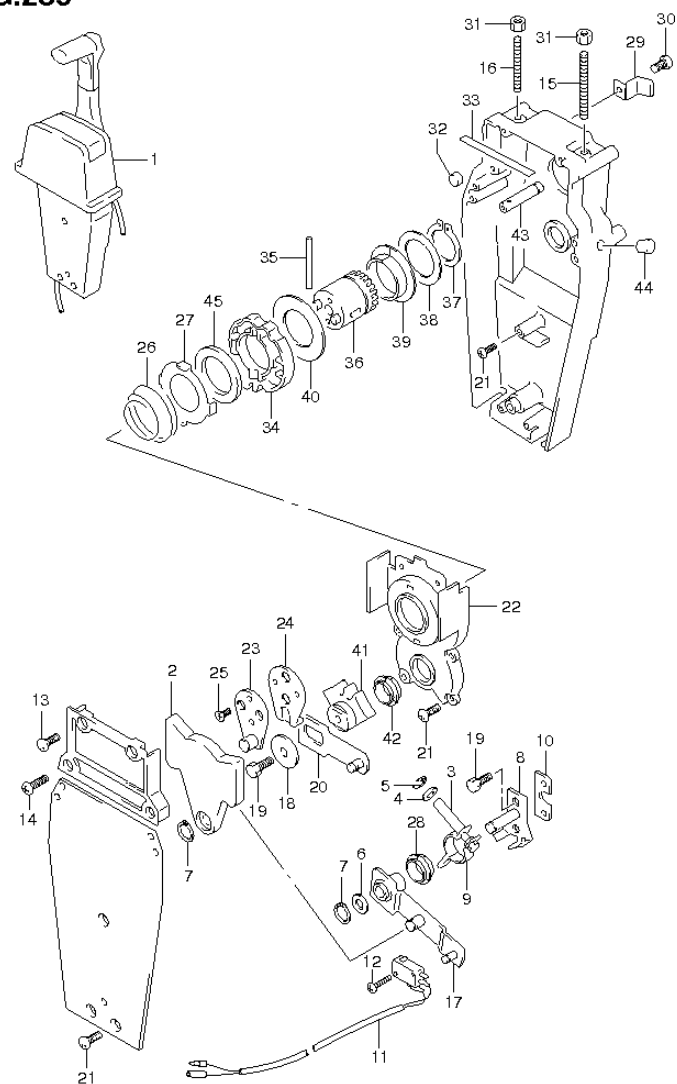


FIG.289 (3-J-12) OPT:TOP MOUNT SINGLE (2)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	67239-92E00	·PIN	1	
36	67246-92E00	·SHIFT, DRIVE	1	
37	67291-92E10	·SNAP RING	1	
38	67253-92E10	·WASHER	1	
39	67252-92E10	·BUSH	1	
40	67253-95600	·WASHER	1	
41	67231-92E00	·GEAR, SHIFT	1	
42	67232-95600	·BUSH	1	
43	67241-92E10	·ROD, FREE ACC	1	
44	67243-92E00	·CAP, HOLE	1	
45	67239-92E10	·PLATE, SHIFT PIN	1	

FIG.290

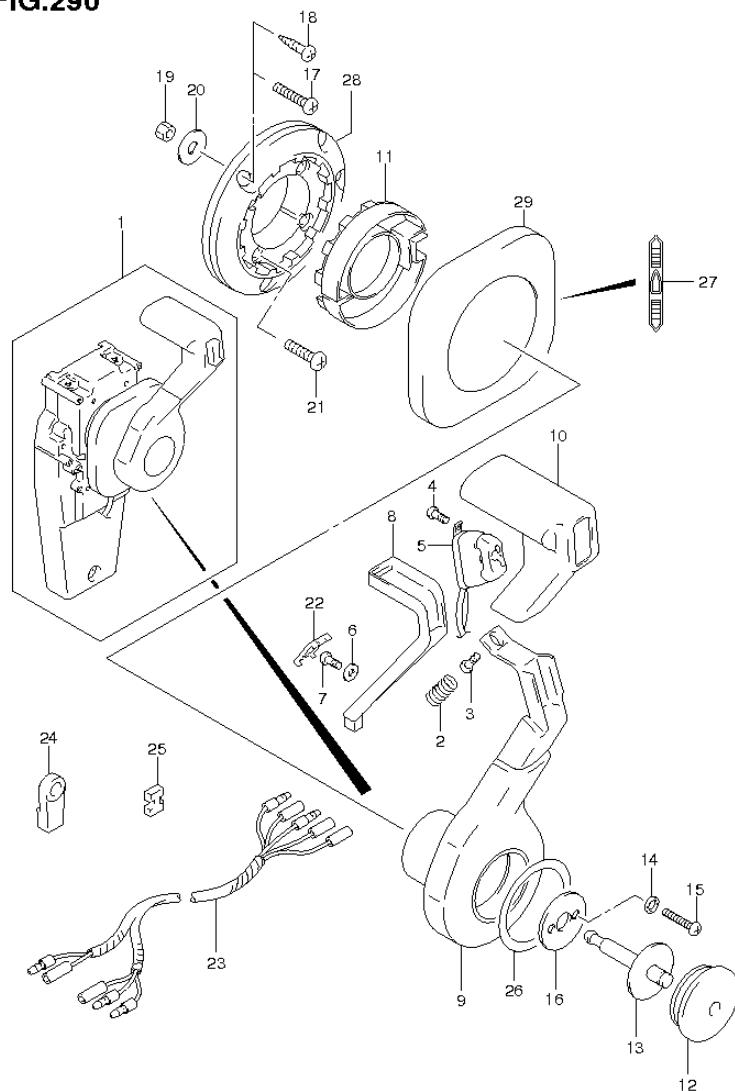


FIG. 290 (3-J-13) OPT: CONCEALED REMOCON (1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-93J32	REMOTE CONTROL ASSY	1	
2	67298-92E50	·SPRING	1	
3	67296-94310	·SCREW	1	
4	67295-92E10	·SCREW (3X12)	2	
5	37850-92E26	·SWITCH ASSY, PTT	1	
6	67288-92E60	·WASHER	1	
7	09125-04021	·SCREW (4X20)	1	
8	67255-92E50	·ARM, NEUTRAL LOCK	1	
9	67251-92E50	·LEVER	1	
10	67261-92E50	·GRIP	1	
11	67256-92E50	·HOLDER, NEUTRAL LOCK	1	
12	67257-92E00	·CAP, LEVER	1	
13	67242-92E50	·SHAFT, FREE ACC	1	
14	67288-92E20	·WASHER	6	
15	67296-88D10	·SCREW (5X16)	4	
16	67288-92E70	·WASHER	1	
17	67296-88D20	·SCREW (6X35)	3	
18	67295-92E50	·SCREW (6X30)	3	
19	67287-92E50	·NUT	3	
20	09160-06104	·WASHER (6.5X24X2)	3	
21	67296-88D30	·SCREW (5X30)	4	
22	67254-92E50	·COVER, LOCK ARM	1	
23	36890-93J00	·WIRING ASSY	1	
24	67275-95600	·ENG CABLE	2	
25	67273-95600	·SPACER	1	
26	67283-92E50	·DECAL, LEVER	1	
27	67284-92E50	·DECAL, CLUTCH	1	
28	67274-92E50	·BASE	1	
29	67211-92E50	·COVER	1	

FIG.291

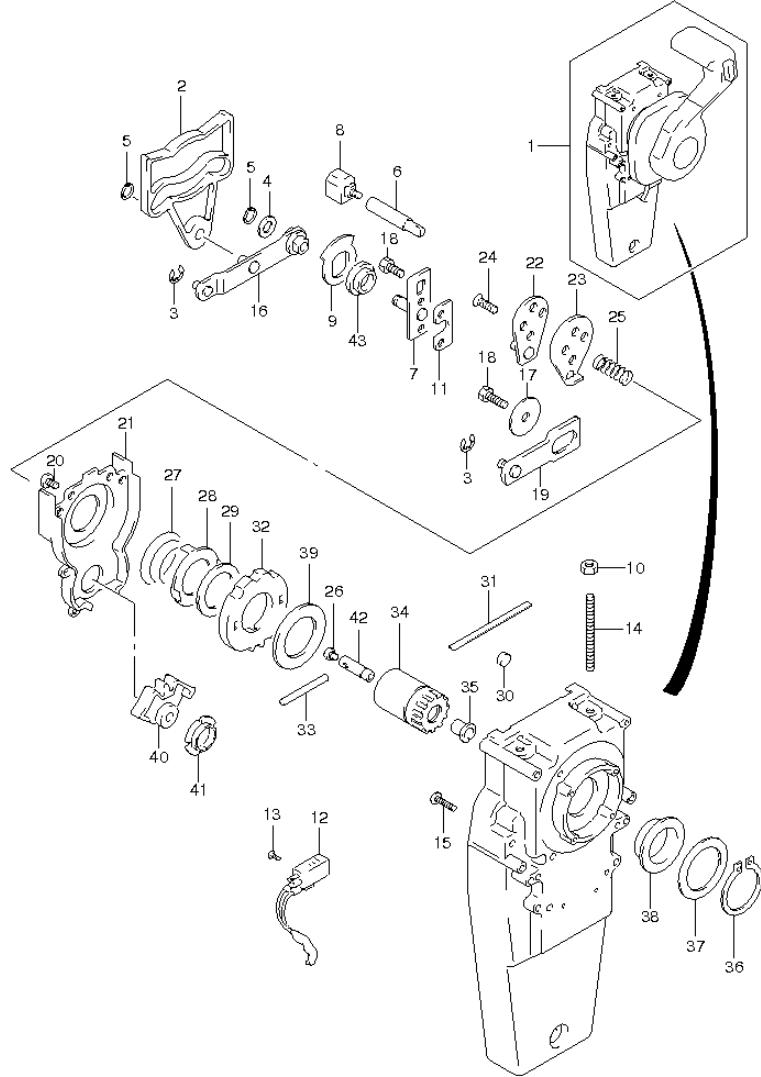


FIG. 291 (3-J-14) OPT:CONCEALED REMOCON (2)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	67200-93J32	REMOTE CONTROL ASSY	1	
2	67222-92E50	·DUEL PLATE	1	
3	67292-94300	·E RING	3	
4	67288-92E10	·WASHER	1	
5	67291-92E00	·SNAP RING	2	
6	67223-92E50	·BRAKE ADJUST	1	
7	67221-92E50	·HOLDER ASSY	1	
8	67224-92E50	·BRAKE SHOE ASSY	1	
9	67225-92E50	·DISK, BRAKE	1	
10	09140-06020	·NUT	2	
11	67294-92E00	·SPACER	1	
12	37721-95500	·SWITCH ASSY, NEUTRAL	1	
13	67296-92E10	·SCREW (3X15)	2	
14	67226-92E10	·BOLT, STOPPER (REAR)	2	
15	67296-92E20	·SCREW (5X25)	2	
16	67240-92E50	·ARM ASSY, THROTTLE	1	
17	67228-92E00	·WASHER	1	
18	67286-92E00	·BOLT (6X18)	3	
19	67230-92E00	·ARM ASSY, SHIFT	1	
20	09125-05042	·SCREW (5X10)	11	
21	67234-92E00	·GEAR CASE	1	
22	67245-92E00	·LEVER ASSY, THROTTLE	1	
23	67227-92E00	·STOPPER	1	
24	67296-88D10	·SCREW (6X20)	2	
25	67225-92E00	·SPRING	1	
26	09125-04004	·SCREW (4X6)	1	
27	67233-92E00	·SPRING	1	
28	67235-92E00	·PLATE, SHIFT LOCK	1	
29	67239-92E10	·PLATE, SHIFT PIN	1	
30	67236-92E00	·ROLLER	1	
31	67237-92E01	·SPRING	5	
32	67238-92E50	·GEAR, DRIVE	1	
33	67239-92E00	·PIN	1	
34	67246-92E50	·SHAFT, DRIVE	1	

FIG.291

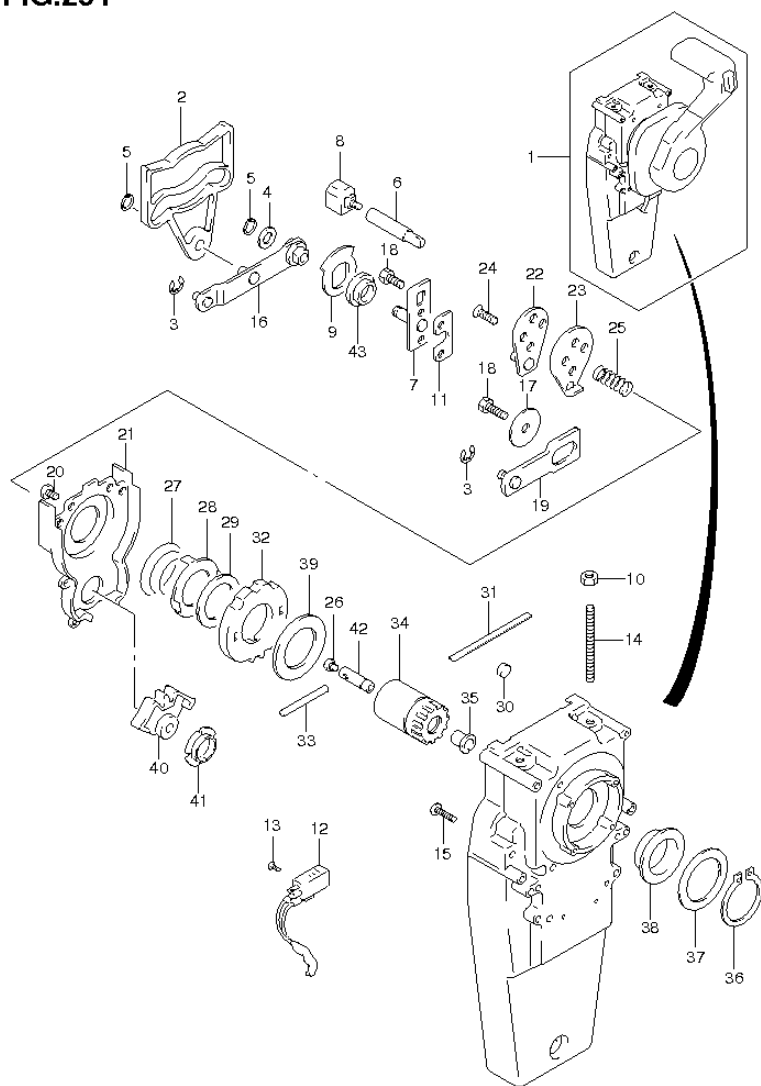


FIG. 291 (3-J-15) OPT: CONCEALED REMOCON (2)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
35	67252-92E00	·BUSH	1	
36	67291-92E10	·SNAP RING	1	
37	67253-92E10	·WASHER	1	
38	67252-92E10	·BUSH	1	
39	67253-95600	·WASHER	1	
40	67231-92E00	·GEAR, SHIFT	1	
41	67232-95600	·BUSH	1	
42	67241-92E50	·ROD, FREE ACC	1	
43	67232-92E50	·BUSH	1	

FIG.292

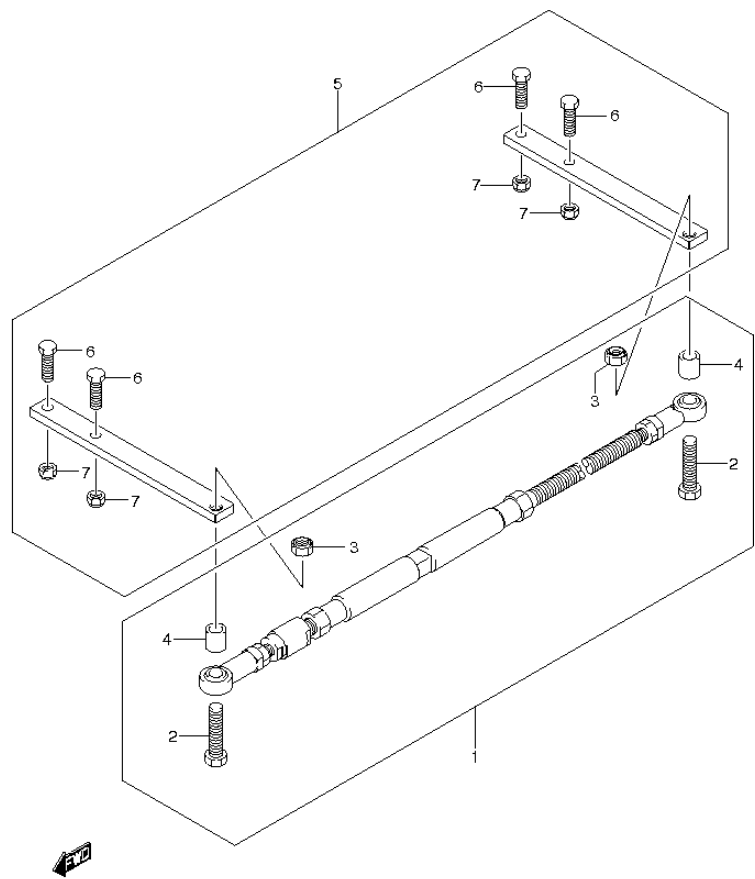


FIG. 292 (3-K-2) OPT:TIE ROD

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	67600-93J00	KIT, TIE ROD	1	
2	67725-93J00	·BOLT	2	
3	67726-93J00	·NUT	2	
4	67721-93J00	·SPACER	2	
5	67630-93J00	KIT, STEERING EXTENSION	1	
6	67725-93E00	·BOLT	4	
7	67726-99E00	·NUT	4	

FIG.293

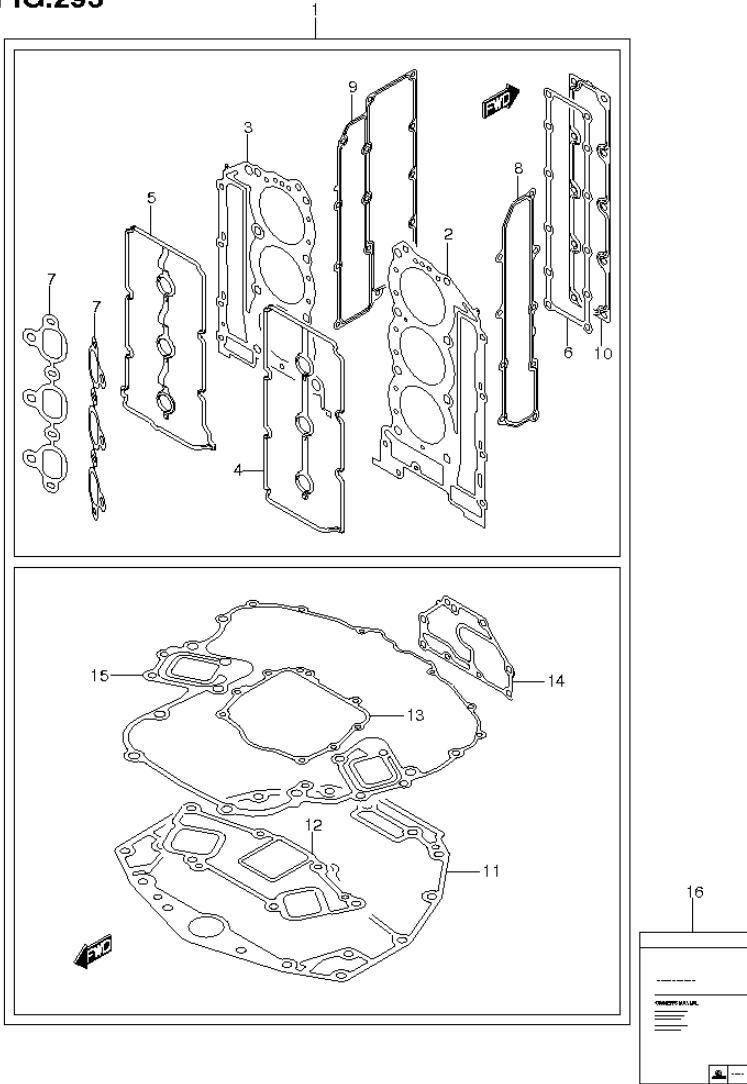


FIG. 293 (3-K-3) OPT:GASKET SET (DF200T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	11410-93871	GASKET SET	1	
2	11141-93J10	·GASKET, CYL HEAD STBD	1	
3	11142-93J10	·GASKET, CYL HEAD PORT	1	
4	11179-93J00	·GASKET, CYL HEAD COVER STBD	1	
5	11189-93J00	·GASKET, CYL HEAD COVER PORT	1	
6	11332-93J00	·GASKET, CRANKCASE WTR JKT COV	1	
7	13119-93J00	·GASKET, INTAKE MANIFOLD	2	
8	14151-93J00	·GASKET, EXH COVER STUD	1	
9	14152-93J00	·GASKET, EXH COVER PORT	1	
10	11272-93J00	·GASKET, CYL BLOCK PLATE	1	
11	11489-93J00	·GASKET, OIL PAN	1	
12	14212-93J00	·GASKET, EXHAUST TUBE	1	
13	51123-93J00	·GASKET, MOUNT OIL SEAL COVER	1	
14	51142-93J00	·GASKET, ENGINE HOLDER COVER	1	
15	51211-93J00	·GASKET, ENGINE HOLDER	1	
16-1	99011-93J20-054	MANUAL, OWNER'S (ENGLISH/VIETNAMESE)	1	
16-2	99011-93J20-059	MANUAL, OWNER'S (EN/FR/GE/IT/DU/SW)	1	

FIG.294

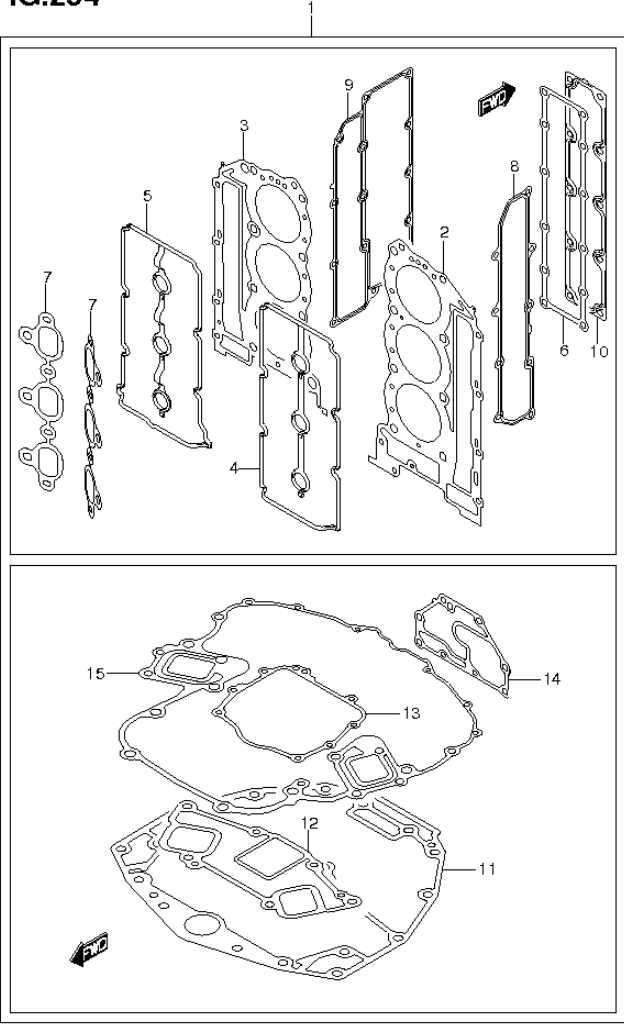


FIG. 294 (3-K-4) OPT:GASKET SET (DF200T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	11410-93871	GASKET SET	1	
2	11141-93J10	·GASKET, CYL HEAD STBD	1	
3	11142-93J10	·GASKET, CYL HEAD PORT	1	
4	11179-93J00	·GASKET, CYL HEAD COVER STBD	1	
5	11189-93J00	·GASKET, CYL HEAD COVER PORT	1	
6	11332-93J00	·GASKET, CRANKCASE WTR JKT COV	1	
7	13119-93J00	·GASKET, INTAKE MANIFOLD	2	
8	14151-93J00	·GASKET, EXH COVER STUD	1	
9	14152-93J00	·GASKET, EXH COVER PORT	1	
10	11272-93J00	·GASKET, CYL BLOCK PLATE	1	
11	11489-93J00	·GASKET, OIL PAN	1	
12	14212-93J00	·GASKET, EXHAUST TUBE	1	
13	51123-93J00	·GASKET, MOUNT OIL SEAL COVER	1	
14	51142-93J00	·GASKET, ENGINE HOLDER COVER	1	
15	51211-93J00	·GASKET, ENGINE HOLDER	1	
16	99011-93J20-059	MANUAL, OWNER'S (EN/FR/GE/IT/DU/SW)	1	

FIG.295

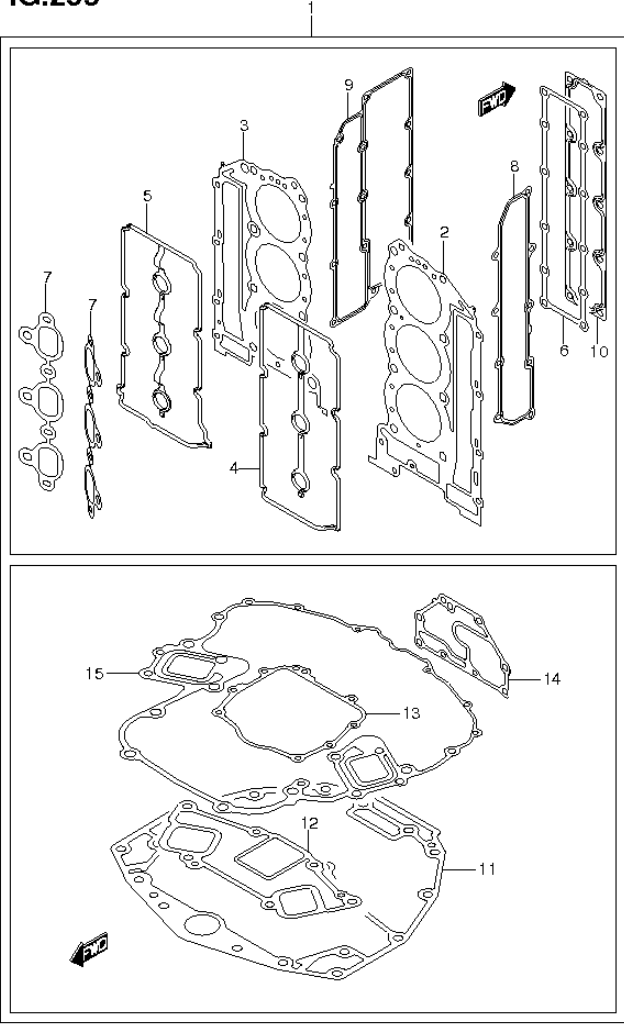


FIG. 295 (3-K-5) OPT:GASKET SET (DF200Z E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	11410-93871	GASKET SET	1	
2	11141-93J10	·GASKET, CYL HEAD STBD	1	
3	11142-93J10	·GASKET, CYL HEAD PORT	1	
4	11179-93J00	·GASKET, CYL HEAD COVER STBD	1	
5	11189-93J00	·GASKET, CYL HEAD COVER PORT	1	
6	11332-93J00	·GASKET, CRANKCASE WTR JKT COV	1	
7	13119-93J00	·GASKET, INTAKE MANIFOLD	2	
8	14151-93J00	·GASKET, EXH COVER STUD	1	
9	14152-93J00	·GASKET, EXH COVER PORT	1	
10	11272-93J00	·GASKET, CYL BLOCK PLATE	1	
11	11489-93J00	·GASKET, OIL PAN	1	
12	14212-93J00	·GASKET, EXHAUST TUBE	1	
13	51123-93J00	·GASKET, MOUNT OIL SEAL COVER	1	
14	51142-93J00	·GASKET, ENGINE HOLDER COVER	1	
15	51211-93J00	·GASKET, ENGINE HOLDER	1	
16-1	99011-93J20-054	MANUAL, OWNER'S (ENGLISH/VIETNAMESE)	1	
16-2	99011-93J20-059	MANUAL, OWNER'S (EN/FR/GE/IT/DU/SW)	1	

FIG.296

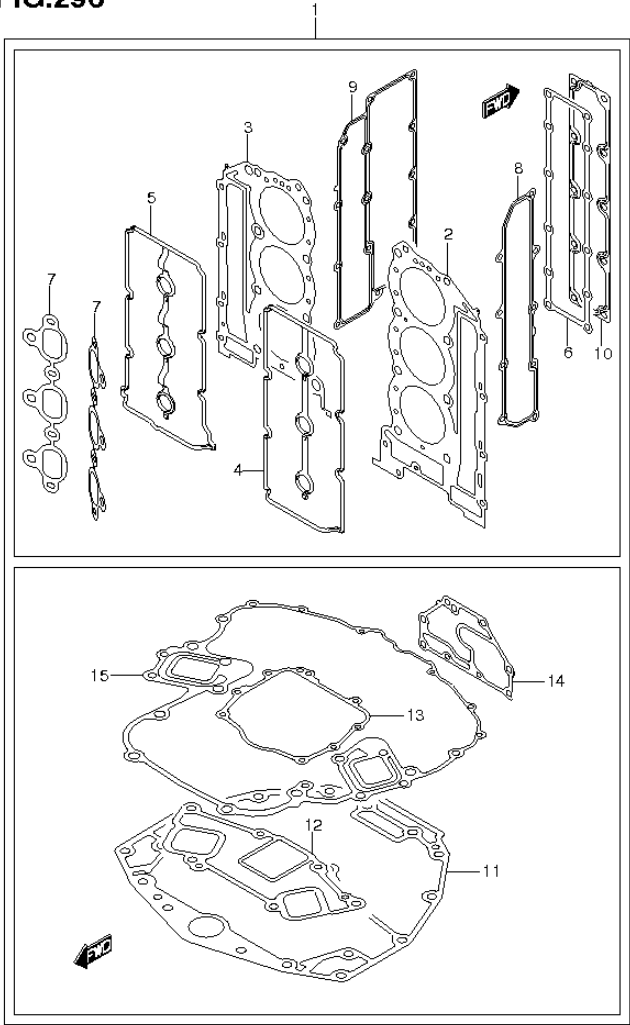


FIG. 296 (3-K-6) OPT:GASKET SET (DF200Z E40)

REF. NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	11410-93871	GASKET SET	1	
2	11141-93J10	·GASKET, CYL HEAD STBD	1	
3	11142-93J10	·GASKET, CYL HEAD PORT	1	
4	11179-93J00	·GASKET, CYL HEAD COVER STBD	1	
5	11189-93J00	·GASKET, CYL HEAD COVER PORT	1	
6	11332-93J00	·GASKET, CRANKCASE WTR JKT COV	1	
7	13119-93J00	·GASKET, INTAKE MANIFOLD	2	
8	14151-93J00	·GASKET, EXH COVER STUD	1	
9	14152-93J00	·GASKET, EXH COVER PORT	1	
10	11272-93J00	·GASKET, CYL BLOCK PLATE	1	
11	11489-93J00	·GASKET, OIL PAN	1	
12	14212-93J00	·GASKET, EXHAUST TUBE	1	
13	51123-93J00	·GASKET, MOUNT OIL SEAL COVER	1	
14	51142-93J00	·GASKET, ENGINE HOLDER COVER	1	
15	51211-93J00	·GASKET, ENGINE HOLDER	1	
16	99011-93J20-059	MANUAL, OWNER'S (EN/FR/GE/IT/DU/SW)	1	

FIG.297

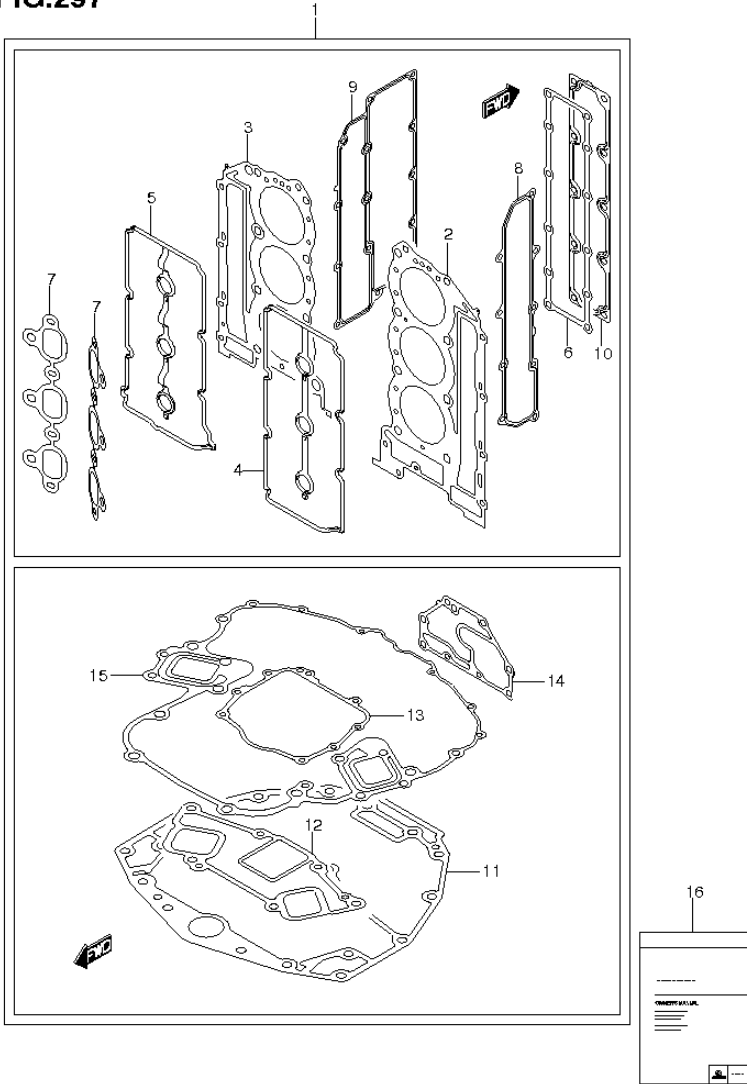


FIG. 297 (3-K-7) OPT:GASKET SET (DF225T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	11410-93871	GASKET SET	1	
2	11141-93J10	·GASKET, CYL HEAD STBD	1	
3	11142-93J10	·GASKET, CYL HEAD PORT	1	
4	11179-93J00	·GASKET, CYL HEAD COVER STBD	1	
5	11189-93J00	·GASKET, CYL HEAD COVER PORT	1	
6	11332-93J00	·GASKET, CRANKCASE WTR JKT COV	1	
7	13119-93J00	·GASKET, INTAKE MANIFOLD	2	
8	14151-93J00	·GASKET, EXH COVER STUD	1	
9	14152-93J00	·GASKET, EXH COVER PORT	1	
10	11272-93J00	·GASKET, CYL BLOCK PLATE	1	
11	11489-93J00	·GASKET, OIL PAN	1	
12	14212-93J00	·GASKET, EXHAUST TUBE	1	
13	51123-93J00	·GASKET, MOUNT OIL SEAL COVER	1	
14	51142-93J00	·GASKET, ENGINE HOLDER COVER	1	
15	51211-93J00	·GASKET, ENGINE HOLDER	1	
16-1	99011-93J20-054	MANUAL, OWNER'S (ENGLISH/VIETNAMESE)	1	
16-2	99011-93J20-059	MANUAL, OWNER'S (EN/FR/GE/IT/DU/SW)	1	

FIG.298

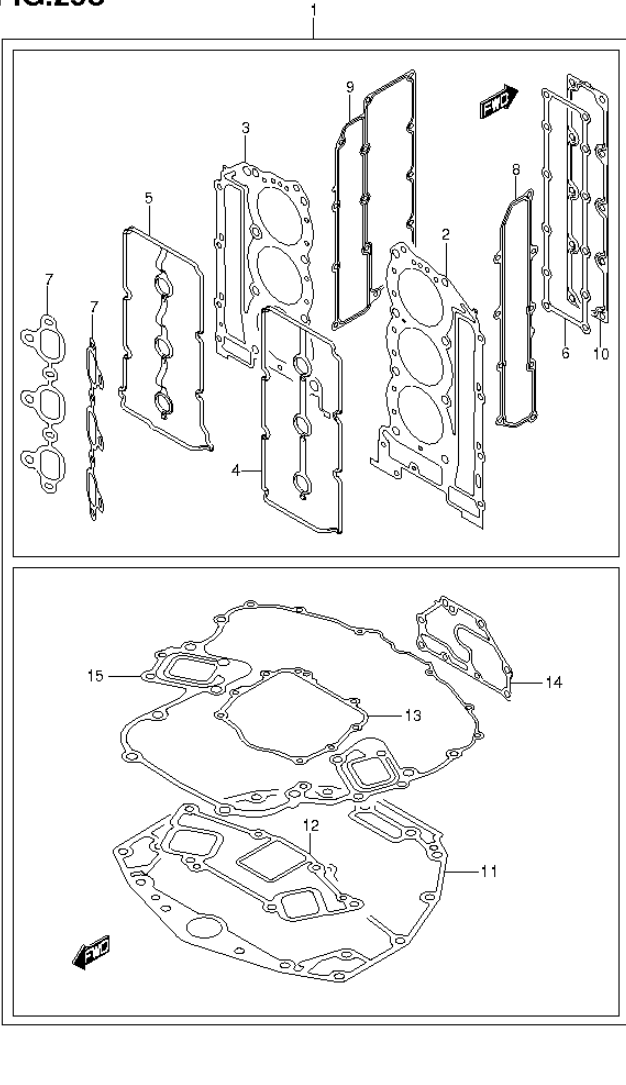


FIG. 298 (3-K-8) OPT:GASKET SET (DF225T E40)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	11410-93871	GASKET SET	1	
2	11141-93J10	·GASKET, CYL HEAD STBD	1	
3	11142-93J10	·GASKET, CYL HEAD PORT	1	
4	11179-93J00	·GASKET, CYL HEAD COVER STBD	1	
5	11189-93J00	·GASKET, CYL HEAD COVER PORT	1	
6	11332-93J00	·GASKET, CRANKCASE WTR JKT COV	1	
7	13119-93J00	·GASKET, INTAKE MANIFOLD	2	
8	14151-93J00	·GASKET, EXH COVER STUD	1	
9	14152-93J00	·GASKET, EXH COVER PORT	1	
10	11272-93J00	·GASKET, CYL BLOCK PLATE	1	
11	11489-93J00	·GASKET, OIL PAN	1	
12	14212-93J00	·GASKET, EXHAUST TUBE	1	
13	51123-93J00	·GASKET, MOUNT OIL SEAL COVER	1	
14	51142-93J00	·GASKET, ENGINE HOLDER COVER	1	
15	51211-93J00	·GASKET, ENGINE HOLDER	1	
16	99011-93J20-059	MANUAL, OWNER'S (EN/FR/GE/IT/DU/SW)	1	

FIG.299

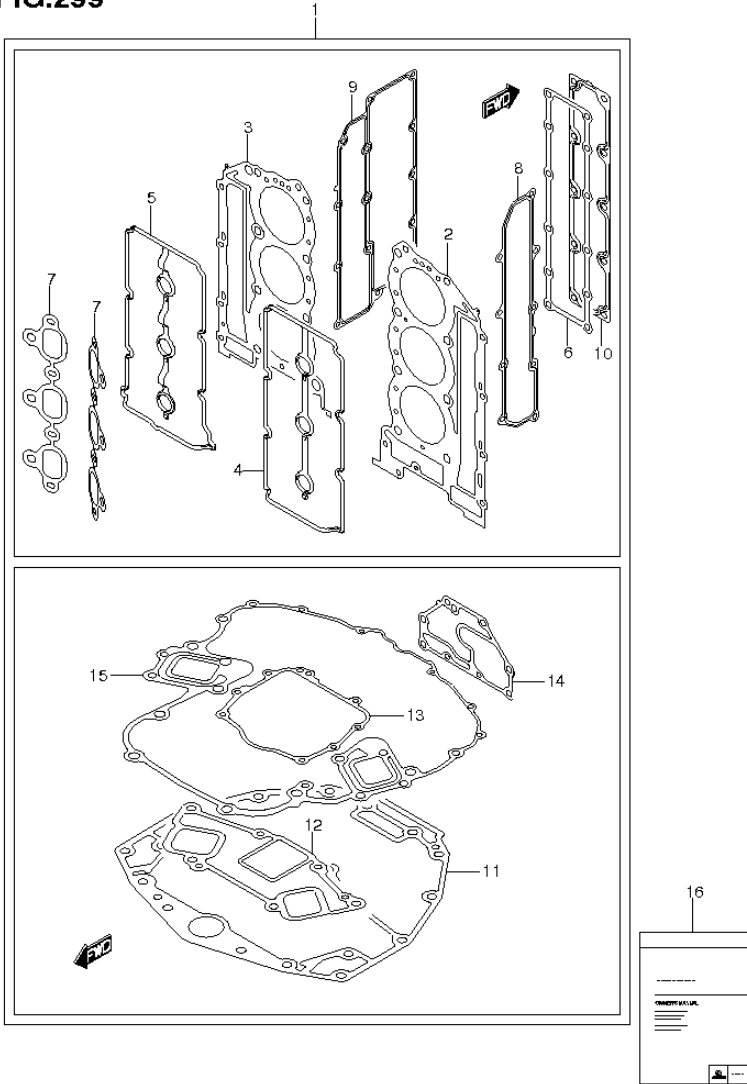


FIG. 299 (3-K-9) OPT:GASKET SET (DF225Z E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	11410-93871	GASKET SET	1	
2	11141-93J10	·GASKET, CYL HEAD STBD	1	
3	11142-93J10	·GASKET, CYL HEAD PORT	1	
4	11179-93J00	·GASKET, CYL HEAD COVER STBD	1	
5	11189-93J00	·GASKET, CYL HEAD COVER PORT	1	
6	11332-93J00	·GASKET, CRANKCASE WTR JKT COV	1	
7	13119-93J00	·GASKET, INTAKE MANIFOLD	2	
8	14151-93J00	·GASKET, EXH COVER STUD	1	
9	14152-93J00	·GASKET, EXH COVER PORT	1	
10	11272-93J00	·GASKET, CYL BLOCK PLATE	1	
11	11489-93J00	·GASKET, OIL PAN	1	
12	14212-93J00	·GASKET, EXHAUST TUBE	1	
13	51123-93J00	·GASKET, MOUNT OIL SEAL COVER	1	
14	51142-93J00	·GASKET, ENGINE HOLDER COVER	1	
15	51211-93J00	·GASKET, ENGINE HOLDER	1	
16-1	99011-93J20-054	MANUAL, OWNER'S (ENGLISH/VIETNAMESE)	1	
16-2	99011-93J20-059	MANUAL, OWNER'S (EN/FR/GE/IT/DU/SW)	1	

FIG.300

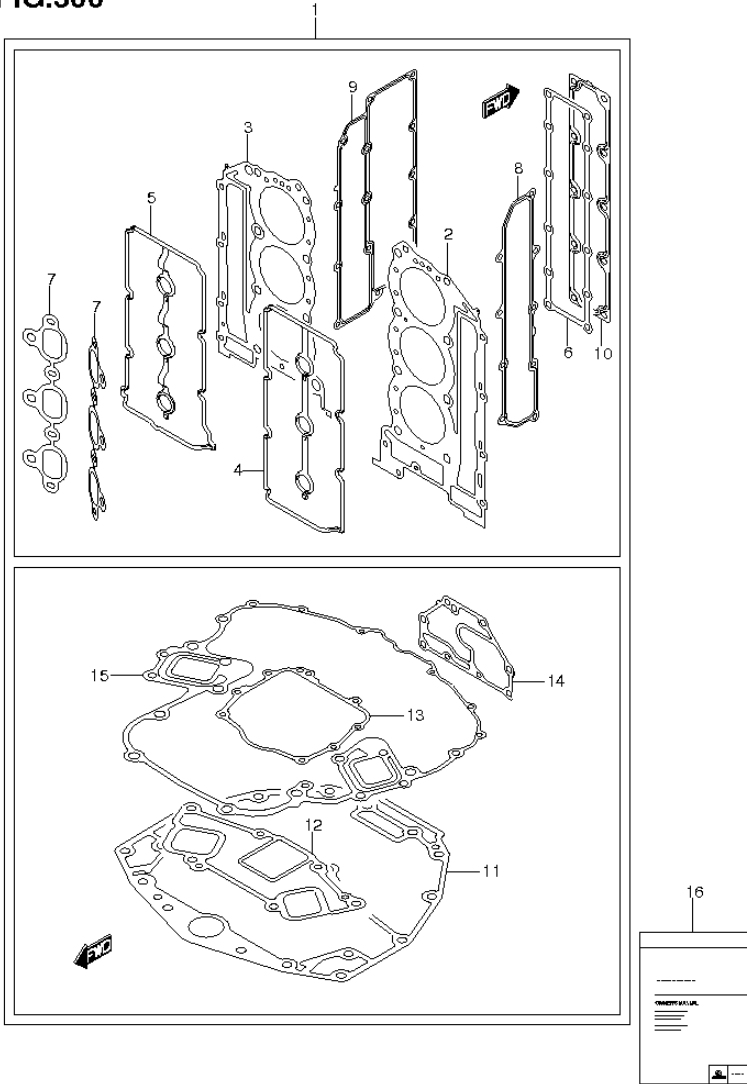


FIG.300 (3-K-10) OPT:GASKET SET (DF2257 E40)

REF. NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	11410-93871	GASKET SET	1	
2	11141-93J10	·GASKET, CYL HEAD STBD	1	
3	11142-93J10	·GASKET, CYL HEAD PORT	1	
4	11179-93J00	·GASKET, CYL HEAD COVER STBD	1	
5	11189-93J00	·GASKET, CYL HEAD COVER PORT	1	
6	11332-93J00	·GASKET, CRANKCASE WTR JKT COV	1	
7	13119-93J00	·GASKET, INTAKE MANIFOLD	2	
8	14151-93J00	·GASKET, EXH COVER STUD	1	
9	14152-93J00	·GASKET, EXH COVER PORT	1	
10	11272-93J00	·GASKET, CYL BLOCK PLATE	1	
11	11489-93J00	·GASKET, OIL PAN	1	
12	14212-93J00	·GASKET, EXHAUST TUBE	1	
13	51123-93J00	·GASKET, MOUNT OIL SEAL COVER	1	
14	51142-93J00	·GASKET, ENGINE HOLDER COVER	1	
15	51211-93J00	·GASKET, ENGINE HOLDER	1	
16	99011-93J20-059	MANUAL, OWNER'S (EN/FR/GE/IT/DU/SW)	1	

FIG.301

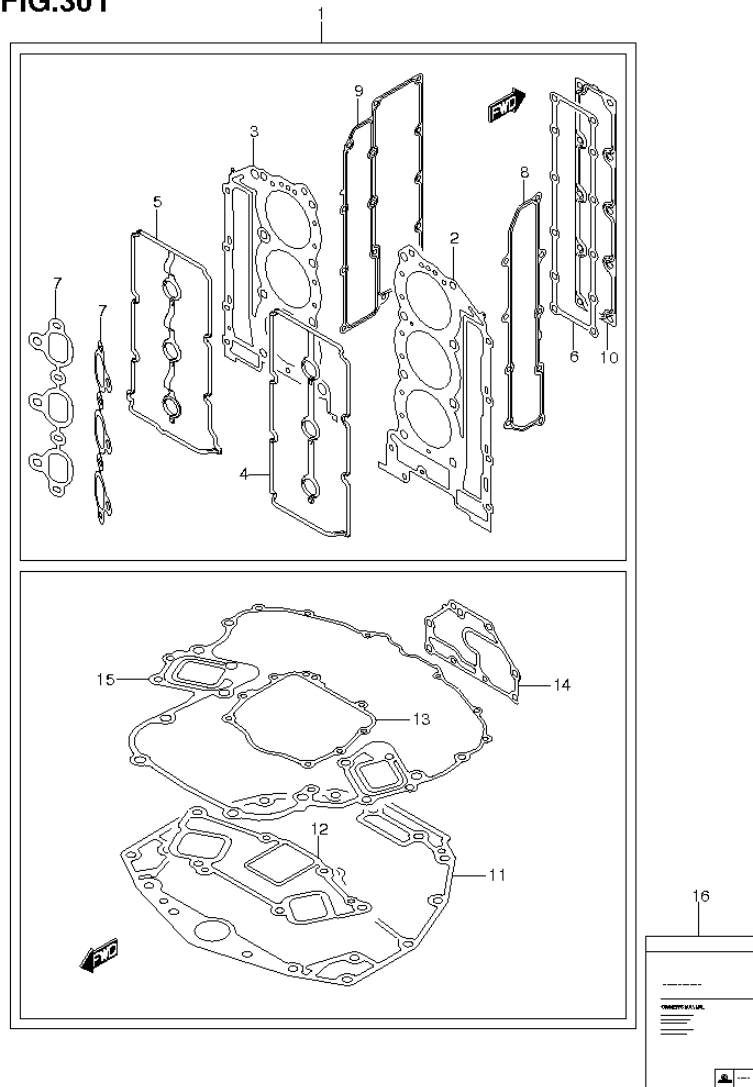


FIG.301 (3-K-11) OPT:GASKET SET (DF250T E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	11410-93871	GASKET SET	1	
2	11141-93J10	·GASKET, CYL HEAD STBD	1	
3	11142-93J10	·GASKET, CYL HEAD PORT	1	
4	11179-93J00	·GASKET, CYL HEAD COVER STBD	1	
5	11189-93J00	·GASKET, CYL HEAD COVER PORT	1	
6	11332-93J00	·GASKET, CRANKCASE WTR JKT COV	1	
7	13119-93J00	·GASKET, INTAKE MANIFOLD	2	
8	14151-93J00	·GASKET, EXH COVER STUD	1	
9	14152-93J00	·GASKET, EXH COVER PORT	1	
10	11272-93J00	·GASKET, CYL BLOCK PLATE	1	
11	11489-93J00	·GASKET, OIL PAN	1	
12	14212-93J00	·GASKET, EXHAUST TUBE	1	
13	51123-93J00	·GASKET, MOUNT OIL SEAL COVER	1	
14	51142-93J00	·GASKET, ENGINE HOLDER COVER	1	
15	51211-93J00	·GASKET, ENGINE HOLDER	1	
16-1	99011-93J20-054	MANUAL, OWNER'S (ENGLISH/VIETNAMESE)	1	
16-2	99011-93J20-059	MANUAL, OWNER'S (EN/FR/GE/IT/DU/SW)	1	

FIG.302

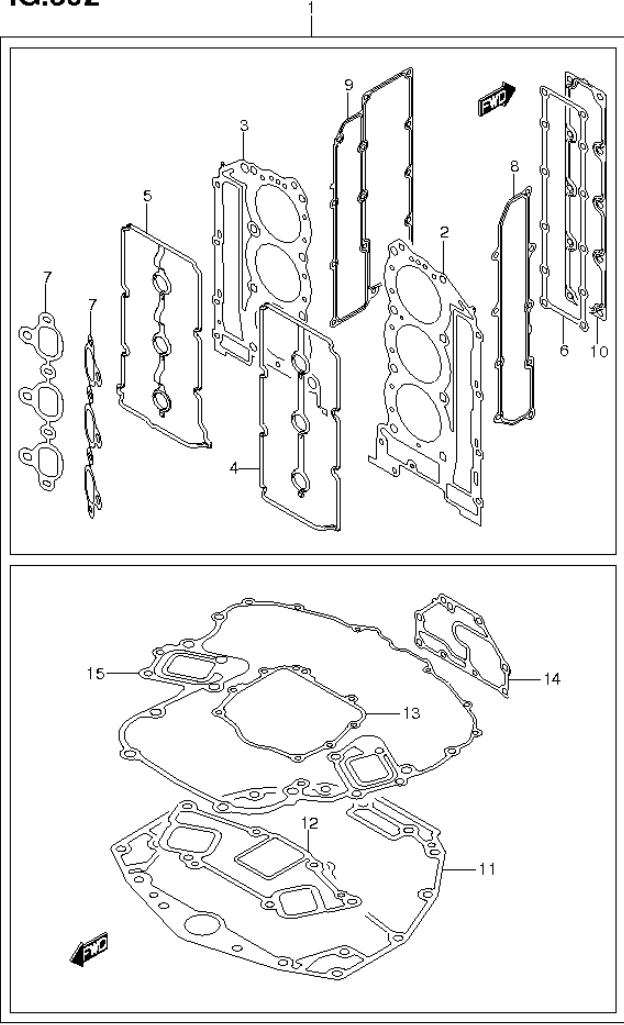


FIG.302 (3-K-12) OPT:GASKET SET (DF250T E40)

REF. NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	11410-93871	GASKET SET	1	
2	11141-93J10	·GASKET, CYL HEAD STBD	1	
3	11142-93J10	·GASKET, CYL HEAD PORT	1	
4	11179-93J00	·GASKET, CYL HEAD COVER STBD	1	
5	11189-93J00	·GASKET, CYL HEAD COVER PORT	1	
6	11332-93J00	·GASKET, CRANKCASE WTR JKT COV	1	
7	13119-93J00	·GASKET, INTAKE MANIFOLD	2	
8	14151-93J00	·GASKET, EXH COVER STUD	1	
9	14152-93J00	·GASKET, EXH COVER PORT	1	
10	11272-93J00	·GASKET, CYL BLOCK PLATE	1	
11	11489-93J00	·GASKET, OIL PAN	1	
12	14212-93J00	·GASKET, EXHAUST TUBE	1	
13	51123-93J00	·GASKET, MOUNT OIL SEAL COVER	1	
14	51142-93J00	·GASKET, ENGINE HOLDER COVER	1	
15	51211-93J00	·GASKET, ENGINE HOLDER	1	
16	99011-93J20-059	MANUAL, OWNER'S (EN/FR/GE/IT/DU/SW)	1	

FIG.303

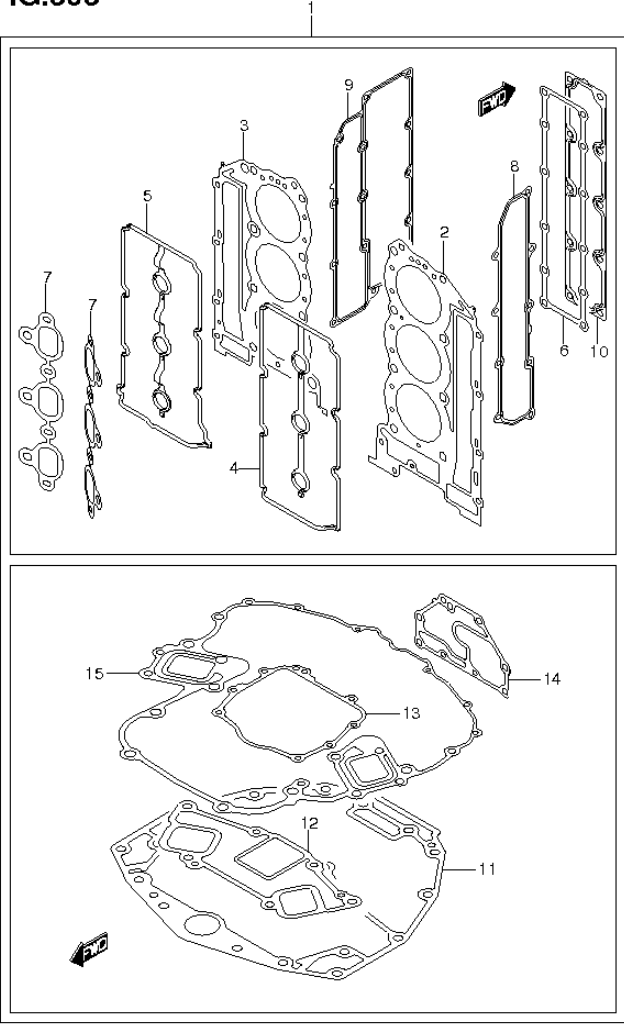


FIG.303 (3-K-13) OPT:GASKET SET (DF250Z E1)

REF NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	11410-93871	GASKET SET	1	
2	11141-93J10	·GASKET, CYL HEAD STBD	1	
3	11142-93J10	·GASKET, CYL HEAD PORT	1	
4	11179-93J00	·GASKET, CYL HEAD COVER STBD	1	
5	11189-93J00	·GASKET, CYL HEAD COVER PORT	1	
6	11332-93J00	·GASKET, CRANKCASE WTR JKT COV	1	
7	13119-93J00	·GASKET, INTAKE MANIFOLD	2	
8	14151-93J00	·GASKET, EXH COVER STUD	1	
9	14152-93J00	·GASKET, EXH COVER PORT	1	
10	11272-93J00	·GASKET, CYL BLOCK PLATE	1	
11	11489-93J00	·GASKET, OIL PAN	1	
12	14212-93J00	·GASKET, EXHAUST TUBE	1	
13	51123-93J00	·GASKET, MOUNT OIL SEAL COVER	1	
14	51142-93J00	·GASKET, ENGINE HOLDER COVER	1	
15	51211-93J00	·GASKET, ENGINE HOLDER	1	
16-1	99011-93J20-054	MANUAL, OWNER'S (ENGLISH/VIETNAMESE)	1	
16-2	99011-93J20-059	MANUAL, OWNER'S (EN/FR/GE/IT/DU/SW)	1	

FIG.304

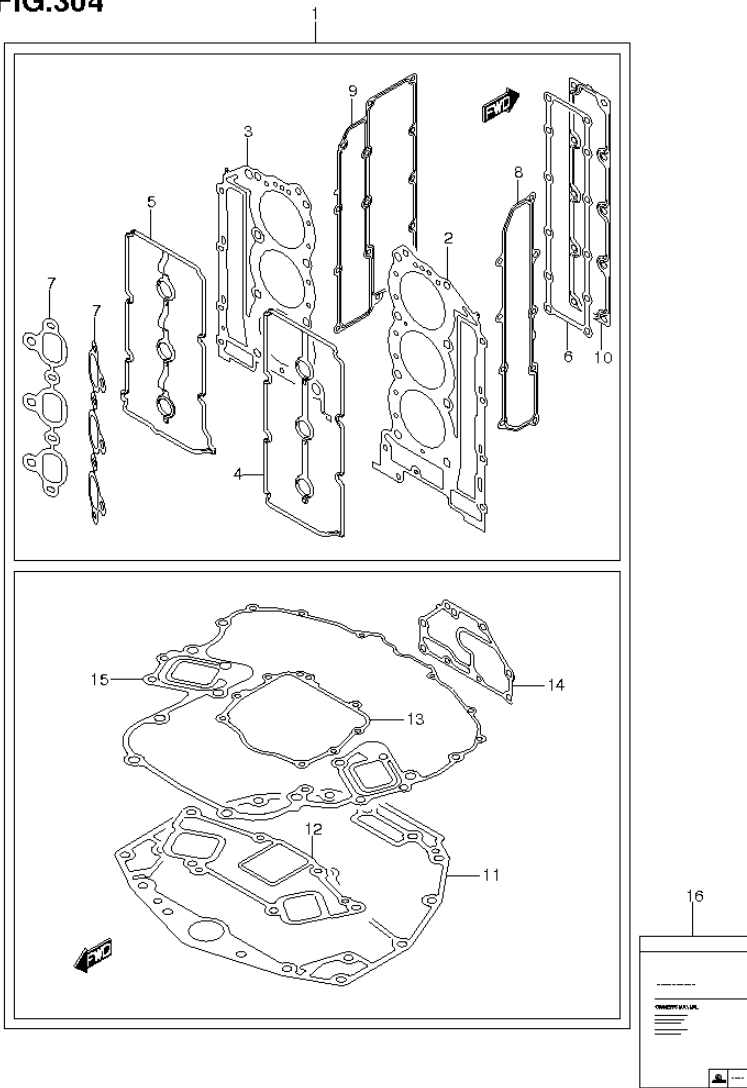


FIG. 304 (3-K-14) OPT:GASKET SET (DF250Z E40)

REF. NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	11410-93871	GASKET SET	1	
2	11141-93J10	·GASKET, CYL HEAD STBD	1	
3	11142-93J10	·GASKET, CYL HEAD PORT	1	
4	11179-93J00	·GASKET, CYL HEAD COVER STBD	1	
5	11189-93J00	·GASKET, CYL HEAD COVER PORT	1	
6	11332-93J00	·GASKET, CRANKCASE WTR JKT COV	1	
7	13119-93J00	·GASKET, INTAKE MANIFOLD	2	
8	14151-93J00	·GASKET, EXH COVER STUD	1	
9	14152-93J00	·GASKET, EXH COVER PORT	1	
10	11272-93J00	·GASKET, CYL BLOCK PLATE	1	
11	11489-93J00	·GASKET, OIL PAN	1	
12	14212-93J00	·GASKET, EXHAUST TUBE	1	
13	51123-93J00	·GASKET, MOUNT OIL SEAL COVER	1	
14	51142-93J00	·GASKET, ENGINE HOLDER COVER	1	
15	51211-93J00	·GASKET, ENGINE HOLDER	1	
16	99011-93J20-059	MANUAL, OWNER'S (EN/FR/GE/IT/DU/SW)	1	

FIG.305

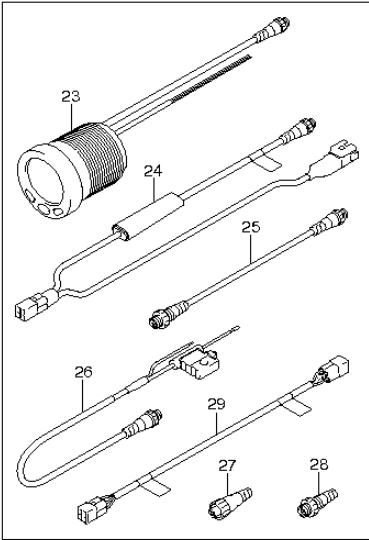
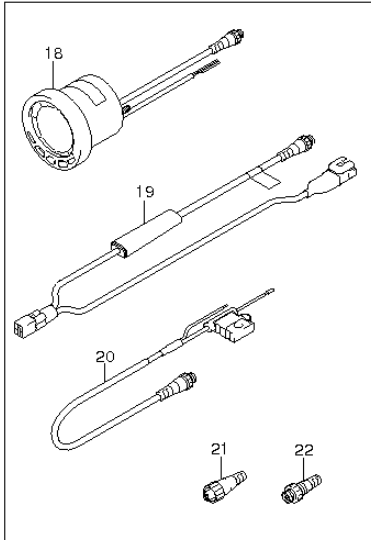
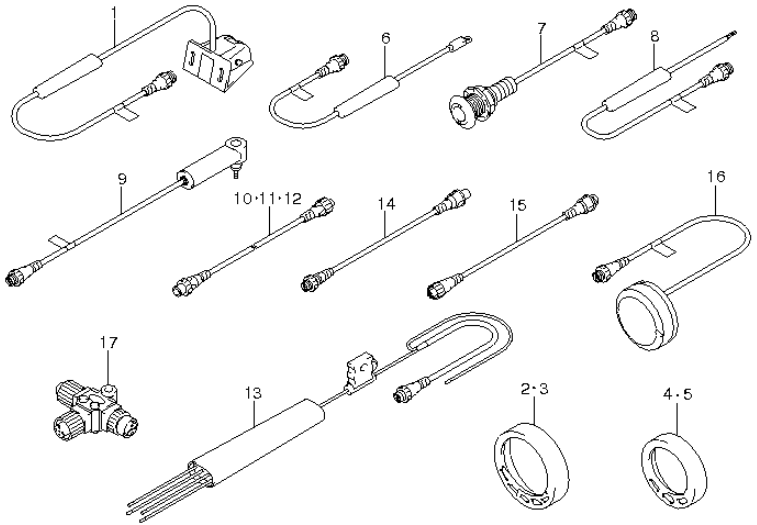


FIG.305 (3-K-15) OPT:LOWRANCE GAUGE

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	34190-88L00	SENSOR ASSY,PAD WHEEL	1	
2	34193-88L00	BEZEL, 4 IN CHR	1	
3	34193-88L20	BEZEL, 4 IN WHITE	1	
4	34193-88L40	BEZEL, 2 IN CHR	1	
5	34193-88L60	BEZEL, 2 IN WHITE	1	
6	34455-88L00	SENSOR ASSY, WATER TEMP	1	
7	34455-88L10	SENSOR ASSY, WATER TEMP	1	
8	34810-88L00	SENSOR ASSY, FLUID LEVEL	1	
9	34960-88L00	SENSOR ASSY, WATER PRESSURE	1	
10	36662-88L10	WIRE, 2 EXTENSION	1	
11	36662-88L20	WIRE, 6 EXTENSION	1	
12	36662-88L30	WIRE, 15 EXTENSION	1	
13	36663-88L10	HARNESS ASSY, NETWORK POWER	1	
14	36666-88L00	WIRE, ADAPTER TO N NETWORK	1	
15	36666-88L10	WIRE, ADAPTER TO L NETWORK	1	
16	39950-88L00	MODULE ASSY, GPS RECEIVER	1	
17	36664-88L00	CONNECTOR, BRANCH	1	
18	34200-88L01	GAUGE ASSY, 4 IN MULTI	1	
19	34922-88L00	UNIT, INTERFACE	1	
20	36663-88L00	HARNESS ASSY, NETWORK POWER	1	
21	36665-88L00	UNIT, RESISTOR FEMALE	1	
22	36665-88L10	UNIT, RESISTOR MALE	1	
23	34800-88L01	GAUGE ASSY, 2 IN MULTI	1	
24	34922-88L00	UNIT, INTERFACE	1	
25	36662-88L00	WIRE, 25 EXTENSION	1	
26	36663-88L00	HARNESS ASSY, NETWORK POWER	1	
27	36665-88L00	UNIT, RESISTOR FEMALE	1	
28	36665-88L10	UNIT, RESISTOR MALE	1	
29	36668-88L00	WIRE, ADAPTER TO DIAGNS	1	

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
10000		299-4		295-6	
		300-4		296-6	
		301-4		297-6	
		302-4		298-6	
		303-4		299-6	
11101-93J12	1-1	304-4		300-6	
11103-93J12	1-5	11180-93J02	1-23	301-6	
11112-93J00	2-4	11183-93J00	1-25	302-6	
11115-93J10-001	1-40	11184-93J00	1-38	303-6	
11116-93J01	1-9	11189-93J00	1-27	304-6	
11117-93J10	2-5			11382-93J00	1-33
11119-93J00	1-10			11410-93871	293-1
11128-90J00	1-2			294-1	
	1-6			295-1	
11141-93J10	1-11			296-1	
	293-2			297-1	
	294-2			298-1	
	295-2			299-1	
	296-2			300-1	
	297-2			301-1	
	298-2			302-1	
	299-2			303-1	
	300-2	11196-93J00	68-1	304-1	
	301-2	11197-93J00	68-2	83-14	
	302-2	11217-85FA0	2-6	83-6	
	303-2	11261-93J00	1-14	293-11	
	304-2			294-11	
11142-93J10	1-12	11261-93J00-0EP	83-1	295-11	
	293-3	11270-93J00	68-3	296-11	
	294-3	11272-93J00	68-4	297-11	
	295-3			298-11	
	296-3			299-11	
	297-3			300-11	
	298-3			301-11	
	299-3			302-11	
	300-3			303-11	
	301-3			304-11	
	302-3			11501-93J02-0EP	83-7
	303-3			11510-93J03	3-1
	304-3			4-1	
11170-93J01	1-22			5-1	
11173-93J00	1-24			6-1	
11174-93J00	1-31	11291-93J00	1-36	7-1	
11179-93J00	1-26	11291-98J00	1-41	8-1	
	293-4	11293-98J00	2-1	9-1	
	294-4	11301-93J11	2-3	10-1	
	295-4	11330-93J01	2-18	11-1	
	296-4	11332-93J00	2-19	12-1	
	297-4			13-1	
	298-4			14-1	

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
11515-93J00	3-4			18-1	
	4-4			19-1	
	5-4			20-1	
	6-4	12701-93J40	21-1	12742-93J10	17-5
	7-4			18-5	
	8-4			19-5	
	9-4			20-5	
	10-4	12701-93J50	25-1	21-5	
	11-4			22-5	
	12-4			23-5	
	13-4			24-5	
	14-4	12705-93J30	17-2	12748-93J00	17-6
11516-93J00	3-6			18-6	
	4-6			19-6	
	5-6			20-6	
	6-6	12705-93J40	21-2	21-6	
	7-6			22-6	
	8-6			23-6	
	9-6			24-6	
	10-6	12705-93J50	25-2	25-6	
	11-6			26-6	
	12-6			27-6	
	13-6			28-6	
	14-6	12721-93J30	17-3	12749-93J00	17-7
11541-93J00-0EP	83-9			18-7	
11591-93J10	83-8			19-7	
12100-93J00-050	15-14			20-7	
12100-98810-025	15-6-2			21-7	
12100-98810-0A0	15-6-1			22-7	
12111-93J02-0B0	15-1			23-7	
12140-93J00	15-2			24-7	
12140-93J00-050	15-15	12721-93J50	25-3	25-8	
12151-93J10	15-3			26-8	
12160-93J01	15-5			27-8	
12220-93J01	15-7			28-8	
12242-93J01	15-10	12725-93J30	17-4	12753-93J00	25-7
12300-85830	15-9-1			26-7	
12300-85830-012	15-9-2			27-7	
12300-86812-0BA	15-8-6			28-7	
12300-86812-0CA	15-8-7			12761-93J00	16-8
12300-86812-0DA	15-8-8			12762-93J00	16-9
12300-86812-0EA	15-8-9			12770-93J00	16-10
12300-86812-0FA	15-8-10			12771-93J00	16-14
12340-86FA2-0B0	15-8-1	12729-93J50	25-4	12772-93J00	16-16
12340-86FA2-0C0	15-8-2			12775-93J00	16-15
12340-86FA2-0D0	15-8-3			12778-93J00	16-11
12340-86FA2-0E0	15-8-4			12810-93J00	16-18
12340-86FA2-0F0	15-8-5	12730-93J01	16-1	12812-90J00	16-20
12632-93J11	82-1	12734-93J00	16-5	12813-73G00	16-19
12701-93J30	17-1	12740-93J00	25-5	12831-93J01	16-22

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
12832-93J00	16-23	12892-93J00-225	17-14-4		19-14-8
12833-93J00	16-24		18-14-4		20-14-8
12891-93J00	17-13		19-14-4		21-14-8
	18-13		20-14-4		22-14-8
	19-13		21-14-4		23-14-8
	20-13		22-14-4		24-14-8
	21-13		23-14-4		25-15-8
	22-13		24-14-4		26-15-8
	23-13		25-15-4		27-15-8
	24-13		26-15-4		28-15-8
	25-14		27-15-4	12892-93J00-238	17-14-9
	26-14		28-15-4		18-14-9
	27-14	12892-93J00-228	17-14-5		19-14-9
	28-14		18-14-5		20-14-9
12892-93J00-218	17-14-1		19-14-5		21-14-9
	18-14-1		20-14-5		22-14-9
	19-14-1		21-14-5		23-14-9
	20-14-1		22-14-5		24-14-9
	21-14-1		23-14-5		25-15-9
	22-14-1		24-14-5		26-15-9
	23-14-1		25-15-5		27-15-9
	24-14-1		26-15-5		28-15-9
	25-15-1		27-15-5	12892-93J00-240	17-14-10
	26-15-1		28-15-5		18-14-10
	27-15-1	12892-93J00-230	17-14-6		19-14-10
	28-15-1		18-14-6		20-14-10
12892-93J00-220	17-14-2		19-14-6		21-14-10
	18-14-2		20-14-6		22-14-10
	19-14-2		21-14-6		23-14-10
	20-14-2		22-14-6		24-14-10
	21-14-2		23-14-6		25-15-10
	22-14-2		24-14-6		26-15-10
	23-14-2		25-15-6		27-15-10
	24-14-2		26-15-6		28-15-10
	25-15-2		27-15-6	12892-93J00-243	17-14-11
	26-15-2		28-15-6		18-14-11
	27-15-2	12892-93J00-233	17-14-7		19-14-11
	28-15-2		18-14-7		20-14-11
12892-93J00-223	17-14-3		19-14-7		21-14-11
	18-14-3		20-14-7		22-14-11
	19-14-3		21-14-7		23-14-11
	20-14-3		22-14-7		24-14-11
	21-14-3		23-14-7		25-15-11
	22-14-3		24-14-7		26-15-11
	23-14-3		25-15-7		27-15-11
	24-14-3		26-15-7		28-15-11
	25-15-3		27-15-7	12892-93J00-245	17-14-12
	26-15-3		28-15-7		18-14-12
	27-15-3	12892-93J00-235	17-14-8		19-14-12
	28-15-3		18-14-8		20-14-12

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	21-14-12		23-14-16		25-15-20
	22-14-12		24-14-16		26-15-20
	23-14-12		25-15-16		27-15-20
	24-14-12		26-15-16		28-15-20
	25-15-12		27-15-16	12892-93J00-268	17-14-21
	26-15-12		28-15-16		18-14-21
12892-93J00-248	27-15-12	12892-93J00-258	17-14-17		19-14-21
	28-15-12		18-14-17		20-14-21
	17-14-13		19-14-17		21-14-21
	18-14-13		20-14-17		22-14-21
	19-14-13		21-14-17		23-14-21
	20-14-13		22-14-17		24-14-21
	21-14-13		23-14-17		25-15-21
	22-14-13		24-14-17		26-15-21
	23-14-13		25-15-17		27-15-21
	24-14-13		26-15-17		28-15-21
	25-15-13		27-15-17	12892-93J00-270	17-14-22
	26-15-13		28-15-17		18-14-22
	27-15-13	12892-93J00-260	17-14-18		19-14-22
	28-15-13		18-14-18		20-14-22
12892-93J00-250	17-14-14		19-14-18		21-14-22
	18-14-14		20-14-18		22-14-22
	19-14-14		21-14-18		23-14-22
	20-14-14		22-14-18		24-14-22
	21-14-14		23-14-18		25-15-22
	22-14-14		24-14-18		26-15-22
	23-14-14		25-15-18		27-15-22
	24-14-14		26-15-18		28-15-22
	25-15-14		27-15-18	12892-93J00-273	17-14-23
	26-15-14		28-15-18		18-14-23
	27-15-14	12892-93J00-263	17-14-19		19-14-23
	28-15-14		18-14-19		20-14-23
12892-93J00-253	17-14-15		19-14-19		21-14-23
	18-14-15		20-14-19		22-14-23
	19-14-15		21-14-19		23-14-23
	20-14-15		22-14-19		24-14-23
	21-14-15		23-14-19		25-15-23
	22-14-15		24-14-19		26-15-23
	23-14-15		25-15-19		27-15-23
	24-14-15		26-15-19		28-15-23
	25-15-15		27-15-19	12892-93J00-275	17-14-24
	26-15-15		28-15-19		18-14-24
	27-15-15	12892-93J00-265	17-14-20		19-14-24
	28-15-15		18-14-20		20-14-24
12892-93J00-255	17-14-16		19-14-20		21-14-24
	18-14-16		20-14-20		22-14-24
	19-14-16		21-14-20		23-14-24
	20-14-16		22-14-20		24-14-24
	21-14-16		23-14-20		25-15-24
	22-14-16		24-14-20		26-15-24

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12892-93J00-278	27-15-24	12892-93J00-288	17-14-29		19-14-33
	28-15-24		18-14-29		20-14-33
	17-14-25		19-14-29		21-14-33
	18-14-25		20-14-29		22-14-33
	19-14-25		21-14-29		23-14-33
	20-14-25		22-14-29		24-14-33
	21-14-25		23-14-29		25-15-33
	22-14-25		24-14-29		26-15-33
	23-14-25		25-15-29		27-15-33
	24-14-25		26-15-29		28-15-33
12892-93J00-280	25-15-25	12892-93J00-290	27-15-29	12892-93J00-300	17-14-34
	26-15-25		28-15-29		18-14-34
	27-15-25		17-14-30		19-14-34
	28-15-25		18-14-30		20-14-34
	17-14-26		19-14-30		21-14-34
	18-14-26		20-14-30		22-14-34
	19-14-26		21-14-30		23-14-34
	20-14-26		22-14-30		24-14-34
	21-14-26		23-14-30		25-15-34
	22-14-26		24-14-30		26-15-34
	23-14-26		25-15-30	12911-93J00	27-15-34
	24-14-26		26-15-30		28-15-34
	25-15-26		27-15-30		17-15
	26-15-26		28-15-30		18-15
	27-15-26		17-14-31		19-15
12892-93J00-283	28-15-26	12892-93J00-293	18-14-31		20-15
	17-14-27		19-14-31		21-15
	18-14-27		20-14-31		22-15
	19-14-27		21-14-31		23-15
	20-14-27		22-14-31		24-15
	21-14-27		23-14-31		25-16
	22-14-27		24-14-31		26-16
	23-14-27		25-15-31		27-16
	24-14-27		26-15-31		28-16
	25-15-27		27-15-31		17-16
12892-93J00-285	26-15-27	12892-93J00-295	28-15-31	12915-93J10	19-16
	27-15-27		17-14-32		21-16
	28-15-27		18-14-32		23-16
	17-14-28		19-14-32		25-17
	18-14-28		20-14-32		27-17
	19-14-28		21-14-32	12915-93J50	18-16
	20-14-28		22-14-32		20-16
	21-14-28		23-14-32		22-16
	22-14-28		24-14-32		24-16
	23-14-28		25-15-32		26-17
	24-14-28		26-15-32	12921-93J10	28-17
	25-15-28		27-15-32		17-17
	26-15-28		28-15-32		18-17
	27-15-28		17-14-33		19-17
	28-15-28		18-14-33		20-17

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	22-17		298-7		72-2
	23-17		299-7		73-2
	24-17		300-7		74-2
	25-18		301-7		75-2
12931-78G00	26-18	13130-93J21	302-7		76-2
	27-18		303-7		77-2
	28-18		304-7		78-2
	17-18		73-1		79-2
	18-18		74-1		80-2
	19-18		75-1	13140-93J02	73-15
	20-18		76-1		74-15
	21-18		77-1		75-15
	22-18		78-1		76-15
	23-18		79-1		77-15
	24-18	13130-93J30	80-1		78-15
	25-19		69-1		79-15
	26-19		70-1		80-15
	27-19		71-1		69-6
	28-19		72-1		70-6
12932-24400	17-19	13132-93J00	73-56	13144-93J00	71-6
	18-19		74-56		72-6
	19-19		75-56		69-20
	20-19		76-56		70-20
	21-19		77-56		71-20
	22-19	13133-93J00	78-56		72-20
	23-19		79-56		73-32
	24-19		80-56		74-32
	25-20		73-57		75-32
	26-20		74-57		76-32
12933-69G10	27-20		75-57		77-32
	28-20		76-57		78-32
	17-20		77-57		79-32
	18-20		78-57		80-32
	19-20		79-57		69-3
	20-20	13138-93J00	80-57	13147-93J00	70-3
	21-20		69-4		71-3
	22-20		70-4		72-3
	23-20		71-4		73-3
	24-20		72-4		74-3
	25-21		73-13		75-3
	26-21		74-13		76-3
	27-21		75-13		77-3
	28-21		76-13		78-3
	29-1		77-13		79-3
13110-93J00	29-2	13139-93J00	78-13	13279-10G00	80-3
13119-93J00	293-7		79-13		69-10
	294-7		80-13		70-10
	295-7		69-2		71-10
	296-7		70-2		72-10

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	73-19		75-22		76-45
	74-19		76-22		77-45
	75-19		77-22		78-45
	76-19		78-22		79-45
	77-19		79-22		80-45
13295-10G00	78-19	13355-93J00	80-22	13521-93J00	69-30
	79-19		69-11		70-30
	80-19		70-11		71-30
	69-12		71-11		72-30
	70-12		72-11		73-44
	71-12		73-20		74-44
	72-12		74-20		75-44
	73-21		75-20		76-44
	74-21		76-20		77-44
	75-21		77-20		78-44
	76-21		78-20		79-44
	77-21		79-20		80-44
	78-21		80-20	13537-93J00	69-24
	79-21	13370-93J00	32-21		70-24
	80-21		34-21		71-24
13310-93J01	69-8		36-21		72-24
	70-8		38-21		73-38
	71-8		40-21		74-38
	72-8		42-21		75-38
	73-17	13370-93J10	33-17		76-38
	74-17		35-17		77-38
	75-17		37-17		78-38
	76-17		39-17		79-38
	77-17		41-17		80-38
	78-17		43-17	13538-93J00	69-33
	79-17	13421-93J00	69-14		70-33
	80-17		70-14		71-33
	69-9		71-14		72-33
	70-9		72-14		73-47
	71-9		73-23		74-47
	72-9		74-23		75-47
	73-18		75-23		76-47
	74-18		76-23		77-47
	75-18		77-23		78-47
	76-18		78-23		79-47
	77-18		79-23		80-47
	78-18		80-23	13541-93J00	69-34
	79-18	13510-93J00	81-1		70-34
	80-18	13514-93J00	69-31		71-34
13320-93J00	69-13		70-31		72-34
	70-13		71-31		73-48
	71-13		72-31		74-48
	72-13		73-45		75-48
	73-22		74-45		76-48
	74-22		75-45		77-48

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	78-48		80-41		70-32
	79-48	13555-93J00	69-23		71-32
	80-48		70-23		72-32
13542-93J00	69-35		71-23		73-46
	70-35		72-23		74-46
	71-35		73-37		75-46
	72-35		74-37		76-46
	73-49		75-37		77-46
	74-49		76-37		78-46
	75-49		77-37		79-46
	76-49		78-37		80-46
	77-49		79-37	13614-93J00	33-25
	78-49		80-37		35-25
	79-49	13580-93J02	147-1		37-25
	80-49		148-1		39-25
13543-93J00	69-36		149-1		41-25
	70-36		150-1		43-25
	71-36		151-1	13650-52G00	123-1
	72-36		152-1		124-1
	73-50		153-1		125-1
	74-50		154-1		126-1
	75-50		155-1		127-1
	76-50		156-1		128-1
	77-50		157-1		129-1
	78-50		158-1		130-1
	79-50	13583-93J00	69-21		131-1
13553-93J00	80-50		69-22		132-1
	69-26		70-21		133-1
	70-26		70-22		134-1
	71-26		71-21	13655-87J00	123-2
	72-26		71-22		124-2
	73-40		72-21		125-2
	74-40		72-22		126-2
	75-40		73-35		127-2
	76-40		73-36		128-2
	77-40		74-35		129-2
	78-40		74-36		130-2
	79-40		75-35		131-2
	80-40		75-36		132-2
13554-93J00	69-27		76-35		133-2
	70-27		76-36		134-2
	71-27		77-35	13710-93J00 13730-93J00	30-1
	72-27		77-36		73-24
	73-41		78-35		74-24
	74-41		78-36		75-24
	75-41		79-35		76-24
	76-41		79-36		77-24
	77-41		80-35		78-24
	78-41		80-36		79-24
	79-41	13599-93J00	69-32		80-24

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13811-93J01	30-2		35-1		37-5
13813-93J00	30-3		36-1		38-5
13851-93J01	30-4		37-1		39-5
13881-93J00	30-5		38-1		40-5
14140-98J01	31-2		39-1		41-5
14141-93J01	31-1		40-1		42-5
14151-93J00	31-3		41-1	15413-93J10	43-5
	293-8		42-1		32-6
	294-8		43-1		33-6
	295-8	15200-93J01	32-24		34-6
	296-8		34-24		35-6
	297-8		36-24		36-6
	298-8		38-24		37-6
	299-8		40-24		38-6
	300-8		42-24		39-6
	301-8	15200-93J11	33-20		40-6
	302-8		35-20		41-6
	303-8		37-20		42-6
	304-8		39-20		43-6
14152-93J00	31-4		41-20	15415-93J10	32-4
	293-9		43-20		33-4
	294-9	15410-93J10	32-2		34-4
	295-9		33-2		35-4
	296-9		34-2		36-4
	297-9		35-2		37-4
	298-9		36-2		38-4
	299-9		37-2		39-4
	300-9		38-2		40-4
	301-9		39-2		41-4
	302-9		40-2		42-4
	303-9		41-2		43-4
14154-93J01	304-9		42-2	15440-93J00	32-11
14211-93J00	83-10		43-2		34-11
14212-93J00	83-11	15411-93J10	32-3		36-11
	83-12		33-3		38-11
	293-12		34-3		40-11
	294-12		35-3		42-11
	295-12		36-3	15440-93J10	33-7
	296-12		37-3		35-7
	297-12		38-3		37-7
	298-12		39-3		39-7
	299-12		40-3		41-7
	300-12		41-3		43-7
	301-12		42-3	15600-93J01	32-20
	302-12		43-3		34-20
	303-12	15412-93J10	32-5		36-20
	304-12		33-5		38-20
15100-94900	32-1		34-5		40-20
	33-1		35-5		42-20
	34-1		36-5	15600-93J11	33-16

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	35-16		41-50		37-39
	37-16		42-54		38-43
	39-16		43-50		39-39
	41-16	15631-99E10	33-26		40-43
	43-16		35-26		41-39
15626-93J00	32-22		37-26		42-43
	34-22		39-26	15636-98J20	43-39
	36-22		41-26		32-38
	38-22		43-26		33-34
	40-22	15632-93J20	32-44		34-38
	42-22		33-40		35-34
15626-93J10	33-18		34-44		36-38
	35-18		35-40		37-34
	37-18		36-44		38-38
	39-18		37-40		39-34
	41-18		38-44		40-38
15627-93J00	43-18		39-40		41-34
	32-33		40-44		42-38
	33-29		41-40		43-34
	34-33		42-44	15637-93J20	32-53
	35-29		43-40		33-49
	36-33	15633-93J20	32-8		34-53
	37-29		33-54		35-49
	38-33		34-8		36-53
	39-29		35-54		37-49
	40-33		36-8		38-53
	41-29		37-54		39-49
	42-33		38-8		40-53
	43-29		39-54		41-49
15628-99E00	32-32		40-8		42-53
	33-28		41-54		43-49
	34-32		42-8	15641-90J00	32-26
	35-28		43-54		34-26
	36-32	15634-93J20	32-49		36-26
	37-28		33-45		38-26
	38-32		34-49		40-26
	39-28		35-45		42-26
	40-32		36-49	15641-90J10	33-22
	41-28		37-45		35-22
	42-32		38-49		37-22
	43-28		39-45		39-22
15629-99E10	32-54		40-49		41-22
	33-50		41-45		43-22
	34-54		42-49	15642-90J00	32-27
	35-50		43-45		33-23
	36-54	15635-93J20	32-43		34-27
	37-50		33-39		35-23
	38-54		34-43		36-27
	39-50		35-39		37-23
	40-54		36-43		38-27

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	39-23		41-55		43-60
	40-27		42-9	15672-93J00	32-41
	41-23		43-55		33-37
	42-27	15647-93J00	32-25		34-41
	43-23		34-25		35-37
15643-93J00	32-47		36-25		36-41
	33-43		38-25		37-37
	34-47		40-25		38-41
	35-43		42-25		39-37
	36-47	15647-93J10	33-21		40-41
	37-43		35-21		41-37
	38-47		37-21		42-41
	39-43		39-21		43-37
	40-47		41-21	15673-98J00	32-45
	41-43		43-21		33-41
	42-47	15650-93J00	32-23		34-45
15644-93J00	43-43		33-19		35-41
	32-7		34-23		36-45
	33-53		35-19		37-41
	34-7		36-23		38-45
	35-53		37-19		39-41
	36-7		38-23		40-45
	37-53		39-19		41-41
	38-7		40-23		42-45
	39-53		41-19		43-41
	40-7		42-23	15674-93J00	32-51
	41-53		43-19		33-47
	42-7	15654-99E00	32-28		34-51
	43-53		33-24		35-47
15645-93J00	32-52		34-28		36-51
	34-52		35-24		37-47
	36-52		36-28		38-51
	38-52		37-24		39-47
	40-52		38-28		40-51
	42-52		39-24		41-47
15645-93J10	33-48		40-28		42-51
	35-48		41-24		43-47
	37-48		42-28	15675-93J00	32-35
	39-48		43-24		33-31
	41-48		32-64		34-35
	43-48	15671-93J00	33-60		35-31
15646-93J00	32-9		34-64		36-35
	33-55		35-60		37-31
	34-9		36-64		38-35
	35-55		37-60		39-31
	36-9		38-64		40-35
	37-55		39-60		41-31
	38-9		40-64		42-35
	39-55		41-60		43-31
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	47-19		37-36		51-4
	48-19		38-40		52-4
	49-19		39-36		53-4
	50-19		40-40		54-4
	51-19		41-36	15751-93J00	55-4
	52-19		42-40		44-5
	53-19		43-36		45-5
	54-19	15686-93J00	32-39		46-5
	55-19		33-35		47-5
15681-93J01	44-1		34-39		48-5
	45-1		35-35		49-5
	46-1		36-39		50-5
	47-1		37-35		51-5
	48-1		38-39		52-5
	49-1		39-35		53-5
	50-1		40-39		54-5
	51-1		41-35		55-5
	52-1		42-39	15756-93J01	44-6
	53-1		43-35		45-6
	54-1	15710-93J00	44-2		46-6
	55-1		45-2		47-6
15683-87J00	32-55		46-2		48-6
	33-51		47-2		49-6
	34-55		48-2		50-6
	35-51		49-2		51-6
	36-55		50-2		52-6
	37-51		51-2		53-6
	38-55		52-2		54-6
	39-51		53-2		55-6
	40-55		54-2	15760-93J00	32-31
	41-51		55-2		33-27
	42-55	15717-16G00	44-3		34-31
	43-51		45-3		35-27
15684-98J00	44-22		46-3		36-31
	45-22		47-3		37-27
	46-22		48-3		38-31
	47-22		49-3		39-27
	48-22		50-3		40-31
	49-22		51-3		41-27
	50-22		52-3		42-31
	51-22		53-3		43-27
	52-22		54-3	15762-90J00	33-13
	53-22		55-3		35-13
	54-22	15735-58B00	44-4		37-13
	55-22		45-4		39-13
15685-93J00	32-40		46-4		41-13
	33-36		47-4		43-13
	34-40		48-4	15762-93J00	44-7

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	46-7		35-10	16551-93J00	17-10
	48-7		36-14		18-10
	50-7		37-10		19-10
	52-7		38-14		20-10
	54-7		39-10		21-10
15762-93J10	45-7		40-14		22-10
	47-7		41-10		23-10
	49-7		42-14		24-10
	51-7		43-10	16555-93J00	25-12
	53-7	15831-93J00	44-9		26-12
	55-7		45-9		27-12
15770-93J00	32-16		46-9		28-12
	33-12		47-9	16559-93J00	17-11
	34-16		48-9		18-11
	35-12		49-9		19-11
	36-16		50-9		20-11
	37-12		51-9		21-11
	38-16		52-9		22-11
	39-12		53-9		23-11
	40-16		54-9		24-11
	41-12		55-9	16700-93J00	2-11
	42-16	15832-93J00	45-8	16712-93J00	2-15
	43-12		47-8	16721-93J00	2-16
15773-90J00	32-13		49-8	16760-93J00	82-5
	33-9		51-8	16781-93J00	82-6
	34-13		53-8	16782-93J00	82-7
	35-9		55-8	16783-93J01	82-8
	36-13	16113-93J10	82-2	16910-93J00	83-25
	37-9	16400-93J02	82-3	16930-93J00	83-26
	38-13	16430-93J00	2-21	17400-93J01	56-18
	39-9	16431-93J00	2-22		57-18
	40-13	16433-93J00	2-23		58-18
	41-9	16510-96J00	2-26		59-18
	42-13	16519-93J00	215-2		60-18
	43-9		216-2		61-18
15830-77EA0	44-8		217-2		62-18
	46-8		218-2		63-18
	48-8		219-2		64-18
	50-8		220-2		65-18
	52-8		221-2		66-18
	54-8		222-2		67-18
15830-90J00	33-15		223-2	17410-93J00	56-1
	35-15		224-2		57-1
	37-15		225-2		58-1
	39-15		226-2		59-1
	41-15	16520-93J00	82-4		60-1
	43-15	16550-93J00	25-11		61-1
15830-93J00	32-14		26-11		62-1
	33-10		27-11		63-1
	34-14		28-11		64-1

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	65-1		67-5		57-9
	66-1	17472-93J00	56-6		58-9
17413-93J02	67-1		57-6		59-9
	56-2		58-6		60-9
	58-2		59-6		61-9
	60-2		60-6		62-9
	62-2		61-6		63-9
	64-2		62-6		64-9
	66-2		63-6		65-9
17413-93J12	57-2		64-6		66-9
	59-2		65-6		67-9
	61-2		66-6	17564-93J00	56-10
	63-2		67-6		57-10
	65-2	17561-93J03	56-7-1		58-10
	67-2		57-7-1		59-10
17416-93J00	56-3		58-7-1		60-10
	57-3		59-7		61-10
	58-3		60-7-1		62-10
	59-3		61-7-1		63-10
	60-3		62-7-1		64-10
	61-3		63-7-1		65-10
	62-3		64-7-1		66-10
	63-3		65-7-1		67-10
	64-3		66-7-1	17566-87D11	241-9
	65-3		67-7-1		242-6
	66-3	17561-93J13	56-7-2		243-12
	67-3		58-7-2		244-9
17461-93J00	56-4		60-7-2		245-9
	57-4		61-7-2		246-9
	58-4		62-7-2		247-12
	59-4		63-7-2		248-12
	60-4		64-7-2		249-9
	61-4		65-7-2		250-9
	62-4		66-7-2		251-12
	63-4		67-7-2		252-12
	64-4	17561-93J21	56-7-3	17581-93J00	68-5
	65-4		57-7-2	17582-93J00	68-6
	66-4	17562-93J00	56-8	17611-90J00-0EP	68-7
	67-4		57-8	17612-93J00	56-11
17471-93J01	56-5		58-8		57-11
	58-5		59-8		58-11
	60-5		60-8		59-11
	62-5		61-8		60-11
	64-5		62-8		61-11
	66-5		63-8		62-11
17471-93J11	57-5		64-8		63-11
	59-5		65-8		64-11
	61-5		66-8		65-11
	63-5		67-8		66-11
	65-5	17563-93J00	56-9		67-11

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
17631-93J20	56-12-1	17670-90J10	68-9-2		259-45
	57-12-1	17681-93J00	68-10		260-45
	58-12-1	17711-90J00	68-11		261-45
	59-12-1	17712-93J00	68-12		262-45
	60-12-1	17713-98J00	68-36		263-45
	61-12-1	17895-93J00	30-6		264-45
	62-12-1	17913-93J00	215-3		265-45
	63-12-1		216-3		266-45
	64-12-1		217-3	17915-98J01	68-38
	65-12-1		218-3	17917-87L00	283-3
17631-93J30	66-12-1		219-3	18116-93J00	73-4
	67-12-1		220-3		74-4
	56-12-2		221-3		75-4
	57-12-2		222-3		76-4
	58-12-2		223-3		77-4
	59-12-2		224-3		78-4
	60-12-2		225-3		79-4
	61-12-2		226-3		80-4
	62-12-2		253-44	18117-52G10	32-68
	63-12-2		254-44		33-64
	64-12-2		255-44		34-68
	65-12-2		256-44		35-64
	66-12-2		257-44		36-68
	67-12-2		258-44		37-64
	56-13-1		259-44		38-68
17632-93J20	57-13-1		260-44		39-64
	58-13-1		261-44		40-68
	59-13-1		262-44		41-64
	60-13-1		263-44		42-68
	61-13-1		264-44		43-64
	62-13-1		265-44	18117-93J00	73-5
	63-13-1		266-44		74-5
	64-13-1	17914-93J00	215-4		75-5
	65-13-1		216-4		76-5
	66-13-1		217-4		77-5
17632-93J30	67-13-1		218-4		78-5
	56-13-2		219-4		79-5
	57-13-2		220-4		80-5
	58-13-2		221-4	18119-93J00	73-6
	59-13-2		222-4		74-6
	60-13-2		223-4		75-6
	61-13-2		224-4		76-6
	62-13-2		225-4		77-6
	63-13-2		226-4		78-6
	64-13-2		253-45		79-6
	65-13-2		254-45		80-6
	66-13-2		255-45	18137-52D00	69-15
	67-13-2		256-45		70-15
17660-99E01	68-8		257-45		71-15
17670-90J00	68-9-1		258-45		72-15

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	73-25		53-10		90-3
	74-25		54-10		91-3
	75-25		55-10		92-3
	76-25	18590-68H00	69-7		93-3
	77-25		70-7		94-3
18417-93J00	78-25		71-7		95-3
	79-25		72-7	21155-93J00	84-4
	80-25		73-16		85-4
	32-69		74-16		86-4
	33-65		75-16		87-4
	34-69		76-16		88-4
	35-65		77-16		89-4
	36-69		78-16		90-4
	37-65		79-16		91-4
	38-69		80-16		92-4
	39-65	19115-93J01	81-2		93-4
	40-69	19121-93J02	81-3		94-4
	41-65	19148-93J00	81-4		95-4
	42-69	19184-93J00	81-5	21210-93J00	84-5
	43-65	19185-93J00	81-6		85-5
18498-87JC0	32-60	21100-93J00	84-1		86-5
	33-71		85-1		87-5
	34-60		86-1		88-5
	35-71		87-1		89-5
	36-60		88-1		90-5
	37-71		89-1		91-5
	38-60		90-1		92-5
	39-71		91-1		93-5
	40-60		92-1		94-5
	41-71		93-1		95-5
18498-90J00	42-60		94-1	21230-93J00	84-6
	43-71		95-1		85-6
	283-10	21131-93J00	84-2		86-6
	73-12		85-2		87-6
	74-12		86-2		88-6
	75-12		87-2		89-6
	76-12		88-2		90-6
	77-12		89-2		91-6
	78-12		90-2		92-6
	79-12		91-2		93-6
18498-93J00	80-12		92-2		94-6
	44-10		93-2		95-6
	45-10		94-2	22511-99011	173-1
	46-10		95-2		174-1
	47-10	21151-93J00	84-3		175-1
	48-10		85-3		176-1
	49-10		86-3		177-1
	50-10		87-3		178-1
	51-10		88-3		179-1
	52-10		89-3		180-1

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	181-1		104-1-2		106-6
	182-1		105-1-2		107-6
	183-1		106-1-2	25232-96302	96-3
	184-1		107-1-2		97-3
	185-1	25131-93J00	96-2		98-3
	186-1		97-2		99-3
23111-93J00	84-7-1		98-2		100-3
	85-7-1		99-2		101-3
	86-7		100-2		102-3
	87-7		101-2		103-3
	88-7		102-2		104-3
	89-7		103-2		105-3
	90-7		104-2		106-3
	91-7		105-2		107-3
	92-7		106-2	25321-93J00	96-8
	93-7		107-2		97-8
23111-93J10	94-7	25141-93J00	96-5		98-8
	95-7		97-5		99-8
	84-7-2		98-5		100-8
	85-7-2		99-5		101-8
23115-93J00	84-8		100-5		102-8
	85-8		101-5		103-8
	86-8		102-5		104-8
	87-8		103-5		105-8
	88-8		104-5		106-8
	89-8		105-5		107-8
	90-8		106-5	25700-93J00	241-31
	91-8		107-5		242-28
	92-8	25223-94400	84-9		243-34
	93-8		85-9		244-31
	94-8		86-9		245-31
25111-93J00	95-8		87-9		246-31
	96-1-1		88-9		247-34
	97-1		89-9		248-34
	98-1-1		90-9		249-31
	99-1		91-9		250-31
	100-1-1		92-9		251-34
	101-1-1		93-9		252-34
	102-1-1		94-9	29103-93J00	83-23
	103-1-1		95-9		123-8
	104-1-1		96-6		124-8
	105-1-1		97-6		125-8
	106-1-1		98-6		126-8
	107-1-1		99-6		127-8
25111-93J10	96-1-2		100-6		128-8
	98-1-2		101-6		129-8
	100-1-2		102-6		130-8
	101-1-2		103-6		131-8
	102-1-2		104-6		132-8
	103-1-2		105-6		133-8

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	134-8		158-14		143-19
	227-25	29125-93J10	199-26		144-19
	228-21		200-26		145-19
	229-25	29141-93J20	187-25		146-19
	230-21		188-25		213-20
	231-25		189-25		214-20
	232-25		190-25		227-24
	233-25		191-25		228-20
	234-25		192-25		229-24
	235-25		193-25		230-20
	236-25		194-25		231-24
	237-25		195-25		232-24
	238-25		196-25		233-24
29103-93J30	83-3		197-25		234-24
29116-93J00	83-13		198-25		235-24
	96-9		199-20		236-24
	97-9		200-20		237-24
	98-9		239-4		238-24
	99-9		240-4	29404-93J20	123-16
	100-9		241-7		124-16
	101-9		243-10	31100-96J01	120-1
	102-9		245-7	31111-94900	201-2
	103-9		246-7		202-2
	104-9		247-10		203-2
	105-9		248-10		204-2
	106-9		249-7		205-2
29116-93J10	107-9		250-7		206-2
	108-32		251-10		207-2
	109-32		252-10		208-2
	110-33	29404-93J10	83-24		209-2
	111-33		123-11		210-2
	112-32		124-11		211-2
	113-32		125-11		212-2
	114-33		126-11		213-2
	115-33		127-11		214-2
	116-32		128-11	31123-94910	201-3
	117-32		129-11		202-3
	118-33		130-11		203-3
	119-33		131-11		204-3
29125-93J00	147-14		132-11		205-3
	148-14		133-11		206-3
	149-14		134-11		207-3
	150-14		135-19		208-3
	151-14		136-19		209-3
	152-14		137-19		210-3
	153-14		138-19		211-3
	154-14		139-19		212-3
	155-14		140-19		213-4
	156-14		141-19		214-4
	157-14		142-19	31131-90J01	120-2

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
31133-90J00	201-4		208-7		208-9
	202-4		209-7		209-9
	203-4		210-7		210-9
	204-4		211-7		211-9
	205-4		212-7		212-9
	206-4		213-8	31311-94900	213-10
	207-4		214-8		214-10
	208-4	31151-94J00	120-4	31320-93J00	120-12
	209-4	31152-90J00	120-5	31341-93J00	120-13
	210-4	31153-90J00	120-6	31343-90J00	120-14
	211-4	31171-96J00	120-7	31344-90J00	120-15
	212-4	31173-90J01	120-8	31360-93J01	120-16
	213-5	31173-94910	201-8	31912-93J01	120-19
	214-5		202-8	31913-93J00	120-17
	201-5		203-8	31914-93J00	120-18
31133-94900	202-5		204-8	31918-90J10	120-20
	203-5		205-8	32102-93J02	121-1
	204-5		206-8	32120-93J00	121-4
	205-5		207-8	32131-93J00	121-5
	206-5		208-8	32160-88L00	121-7
	207-5		209-8	32800-93J03	122-1
	208-5		210-8	32805-93J00	122-2
	209-5		211-8	32890-93J01	122-3
	210-5		212-8	32891-93J00	122-4
	211-5		213-3	33220-69J00	121-9
	212-5		214-3	33221-42F00	121-10
	213-6	31191-96J00	120-9	33410-93J00	122-9
	214-6	31220-94J00	120-10	33634-96J00	135-9
	120-3	31281-92J00	201-11		136-9
	201-6		202-11		137-9
31135-90J00	202-6		203-11		138-9
31135-94900	203-6		204-11		139-9
	204-6		205-11		140-9
	205-6		206-11		141-9
	206-6		207-11		142-9
	207-6		208-11		143-9
	208-6		209-11		144-9
	209-6		210-11		145-9
	210-6		211-11		146-9
	211-6		212-11	33799-97E00	201-10
	212-6		213-11		202-10
31136-90J10	213-7		214-11		203-10
	214-7	31310-90J00	120-11		204-10
	201-7	31311-93J00	201-9		205-10
	202-7		202-9		206-10
	203-7		203-9		207-10
	204-7		204-9		208-10
	205-7		205-9		209-10
	206-7		206-9		210-10
	207-7		207-9		211-10

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	212-10		282-17		125-5
	213-9	34193-88L00	305-2		126-4
	214-9	34193-88L20	305-3		126-5
	135-1	34193-88L40	305-4		127-4
	136-1	34193-88L60	305-5		127-5
33810-93J01	137-1	34200-88L01	305-18		128-4
	138-1	34200-93J00	281-3-1		128-5
	139-1		282-20-1		129-4
	140-1	34200-93J11	281-3-2		129-5
	141-1		282-20-2		130-4
	142-1	34300-93J00	282-10-1		130-5
	143-1	34300-93J11	282-10-2		131-4
	144-1	34310-92E00	282-11		131-5
	145-1	34360-92E00	282-12		132-4
	146-1	34455-88L00	305-6		132-5
33920-93J00	148-18	34455-88L10	305-7		133-4
	150-18	34500-93J00	282-14-1		133-5
	152-18	34500-93J11	282-14-2		134-4
	154-18	34600-93J00	282-8-1		134-5
	156-18	34600-93J11	282-8-2	34922-88L00	305-19
33920-93JK0	158-18	34650-93J20	282-16-1		305-24
	147-18	34650-93J31	282-16-2	34960-88L00	305-9
	149-18	34660-93J00	283-5	36610-93JN1	135-8
	151-18	34800-88L01	305-23		136-8
	153-18	34800-93J00	281-1-1		137-8
33925-93J00	155-18		282-1-1		138-8
	157-18	34800-93J11	281-1-2	36610-93JP1	139-8
	147-19		282-1-2		140-8
	148-19	34801-93J03	123-3		141-8
	149-19		124-3		142-8
	150-19		125-3	36610-93JR1	143-8
	151-19		126-3		144-8
	152-19		127-3		145-8
	153-19		128-3		146-8
	154-19		129-3	36615-96300	281-4
	155-19		130-3		282-7
	156-19		131-3		282-21
	157-19		132-3	36616-93J01	135-3
	158-19		133-3		136-3
	282-3-1		134-3		137-3
34100-93J00	282-3-2		123-13		138-3
34100-93J11	282-3-3	34801-99E04	124-13		139-3
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34100-93J31	282-3-5	34810-88L00	123-17		141-3
34100-93J40	282-3-6	34813-93J00	124-17		142-3
34100-93J51	282-3-7		123-4		143-3
34100-93J60	282-23	34830-87J20	123-5		144-3
34190-87D00	305-1		124-4		145-3
34190-88L00	282-24		124-5		146-3
34190-95500	282-5		125-4	36617-93J00	135-12

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	139-12		141-16		146-34
	140-12		142-16	36662-88L00	305-25
	141-12		143-16	36662-88L10	305-10
	142-12		144-16	36662-88L20	305-11
	143-12		145-16	36662-88L30	305-12
	144-12		146-16	36663-88L00	305-20
	145-12	36620-93J02	285-55-1		305-26
36617-93J10	146-12	36620-93J10	283-1-1	36663-88L10	305-13
	135-13	36620-93J30	283-2	36664-88L00	305-17
	136-13	36620-93J40	283-1-2	36665-88L00	305-21
	137-13	36620-93J52	285-55-2		305-27
	138-13	36620-93J62	285-55-3	36665-88L10	305-22
	139-13	36625-93J00	135-30-2		305-28
	140-13		136-30-2	36666-88L00	305-14
	141-13		137-30-2	36666-88L10	305-15
	142-13		138-30-2	36668-88L00	305-29
	143-13		139-30-2	36665-90J00	135-25
36617-93J20	144-13		140-30-2		136-25
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	146-13		142-30-2		138-25
	135-14		143-30-2		139-25
	136-14		144-30-2		140-25
	137-14		145-30-2		141-25
	138-14		146-30-2		142-25
	139-14	36625-93J10	135-30-1		143-25
	140-14		136-30-1		144-25
	141-14		137-30-1		145-25
	142-14		138-30-1		146-25
	143-14		139-30-1	36890-93J00	288-16
	144-14		140-30-1		290-23
	145-14		141-30-1	36890-93J10	286-15
	146-14		142-30-1	36894-87D00	159-24
36617-93J30	135-15		143-30-1		160-24
	136-15		144-30-1		161-24
	137-15		145-30-1		162-24
	138-15		146-30-1		163-24
	139-15	36628-92E00	285-3		164-24
	140-15	36645-93J00	120-21		165-24
	141-15	36646-93J01	285-2		166-24
	142-15	36647-93J00	135-34		167-24
	143-15		136-34		168-24
	144-15		137-34		169-24
36617-93J40	145-15		138-34		170-24
	146-15		139-34		173-2
	135-16		140-34		174-2
	136-16		141-34		175-2
	137-16		142-34		176-2

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	178-2		193-33	37149-93J00	284-15
	179-2		194-32		285-7
	180-2		194-33	37210-93J00	284-9
	181-2		195-32	37212-93J00	284-10
	182-2		195-33	37220-92E00	286-16
	183-2		196-32	37721-92E10	287-11
	184-2		196-33	37721-93J00	147-5
	185-2		197-32		148-5
	186-2		197-33		149-5
	187-31		198-32		150-5
	188-31		198-33		151-5
	189-31	36895-87D10	185-13		152-5
	190-31		186-13		153-5
	191-31		199-27		154-5
	192-31		200-27		155-5
	193-31	37100-96J00	284-1		156-5
	194-31	37100-96J13	284-11		157-5
	195-31	37100-96J23	284-21		158-5
	196-31	37110-93J00	284-12	37721-93J90	285-8
	197-31		284-22	37721-95500	289-11
	198-31	37110-93J10	285-4		291-12
	199-24	37139-99E00	284-2	37722-93J11	147-12
	200-24	37139-99E10	284-17		148-12
	227-11	37139-99E20	284-24		149-12
	228-7	37141-99E00	284-13-1		150-12
	229-11		285-5-1		151-12
	230-7	37141-99E10	284-13-2		152-12
	231-11		285-5-2		153-12
	232-11	37141-99E20	284-13-3		154-12
	233-11		285-5-3		155-12
	234-11	37141-99E30	284-13-4		156-12
	235-11		285-5-4		157-12
	236-11	37141-99E40	284-13-5		158-12
	237-11		285-5-5	37725-93J11	147-8
	238-11	37141-99E50	284-13-6		148-8
	239-19		285-5-6		149-8
36895-87D01	240-19	37141-99E60	284-13-7		150-8
	187-32		285-5-7		151-8
	187-33	37141-99E70	284-13-8		152-8
	188-32		285-5-8		153-8
	188-33	37141-99E80	284-13-9		154-8
	189-32		285-5-9		155-8
	189-33	37141-99E90	284-13-10		156-8
	190-32		285-5-10		157-8
	190-33	37141-99EA0	284-13-11		158-8
	191-32		285-5-11	37729-93J00	147-2
	191-33	37141-99EB0	284-13-12		148-2
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	192-33	37143-99E00	284-14		150-2

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	153-2		207-1	38915-90J00	120-23
	154-2		208-1		147-21
	155-2		209-1		148-21
	156-2		210-1		149-21
	157-2		211-1		150-21
37803-93J03	158-2		212-1		151-21
37805-93J00	284-5	38100-93J11	213-1		152-21
37820-93J03	284-7		214-1		153-21
	284-23	38410-93J12	147-15		154-21
	285-9		148-15		155-21
37820-93J93	284-16		149-15		156-21
37820-99E01	123-6		150-15		157-21
	124-6		151-15		158-21
	125-6		152-15	39950-88L00	305-16
	126-6		153-15		
	127-6		154-15		
	128-6		155-15		
	129-6		156-15		
	130-6		157-15		
	131-6		158-15		
	132-6	38415-93J00	147-16	40000	
	133-6		148-16		
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37823-92E01	285-10		150-16	41111-93J14-0EP	159-1
37825-99E00	284-6		151-16		160-1
37826-92E00	285-11		152-16		161-1
37850-90J05	285-12		153-16		162-1
37850-92E26	290-5		154-16		163-1
37850-93J10	286-4		155-16		164-1
	288-4		156-16		165-1
37850-99E04	147-9		157-16		166-1
	148-9		158-16		167-1
	149-9	38500-93J00	283-4		168-1
	150-9	38500-93J90	284-3		169-1
	151-9		284-19		170-1
	152-9		284-26	41111-96J21-0EP	171-1
	153-9		285-13		172-1
	154-9	38860-76F01	120-22	41117-93J01	159-3
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	156-9		148-20		161-3
	157-9		149-20		162-3
	158-9		150-20		163-3
37855-99E00	284-8		151-20		164-3
37859-90J00	285-54		152-20		165-3
38100-93J03	201-1		153-20		166-3
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	203-1		155-20		168-3
	204-1		156-20		169-3

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41118-96J00	123-24		165-7		174-15
	124-24		166-7		175-15
41121-93J06-0EP	159-2		167-7		176-15
	160-2		168-7		177-15
	161-2		169-7		178-15
	162-2	41153-93J00	170-7		179-15
	163-2		159-9		180-15
	164-2		160-9		181-15
	165-2		161-9		182-15
	166-2		162-9		183-15
	167-2		163-9		184-15
	168-2		164-9		185-17
	169-2		165-9		186-17
	170-2		166-9	41230-96J00	173-16
41121-96J11-0EP	171-2		167-9		174-16
	172-2		168-9		175-16
41122-93J01	159-4		169-9		176-16
	160-4		170-9		177-16
	161-4		171-6		178-16
	162-4		172-6		179-16
	163-4	41155-93J02	159-14		180-16
	164-4		160-14		181-16
	165-4		161-14		182-16
	166-4		162-14		183-16
	167-4		163-14		184-16
	168-4		164-14		185-18
	169-4		165-14		186-18
	170-4		166-14	41233-95E10	173-17
41130-92J03	171-3		167-14		174-17
	172-3		168-14		175-17
41130-93J12	159-6		169-14		176-17
	160-6		170-14		177-17
	161-6		171-11		178-17
	162-6		172-11		179-17
	163-6	41161-94400	280-2		180-17
	164-6	41220-93J11	173-13		181-17
	165-6		174-13		182-17
	166-6		175-13		183-17
	167-6		176-13		184-17
	168-6		177-13		185-19
	169-6		178-13		186-19
	170-6		179-13	41234-93J11	173-14
41135-92J00	171-4		180-13		174-14
	172-4		181-13		175-14
41135-93J11	159-7		182-13		176-14
	160-7		183-13		177-14
	161-7		184-13		178-14
	162-7	41220-96J10	185-15		179-14
	163-7		186-15		180-14

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	182-14		174-6		196-17
	183-14		175-6		197-17
	184-14		176-6		198-17
43111-93J23-0EP	185-16		177-6		187-18
	186-16		178-6		188-18
	173-3		179-6		189-18
	174-3		180-6		190-18
	175-3		181-6		191-18
	176-3		182-6		192-18
	177-3		183-6		193-18
	178-3		184-6		194-18
	179-3		185-5		195-18
	180-3		186-5		196-18
	181-3		173-7		197-18
	182-3		174-7		198-18
43111-96J20-0EP	183-3		175-7	48126-93J00	187-19
	184-3		176-7		188-19
	185-3		177-7		189-19
	186-3		178-7		190-19
43114-93J00	173-4		179-7		191-19
	174-4		180-7		192-19
	175-4		181-7		193-19
	176-4		182-7		194-19
	177-4		183-7		195-19
	178-4		184-7		196-19
	179-4		185-6		197-19
	180-4		186-6		198-19
	181-4	45421-87D02	159-17	48128-93J10	187-22
	182-4		160-17		188-22
	183-4		161-17		189-22
	184-4		162-17		190-22
43117-96J00	123-21		163-17		191-22
	124-21		164-17		192-22
	123-23		165-17		193-22
	124-23		166-17		194-22
43211-93J00	173-5		167-17		195-22
	174-5		168-17		196-22
	175-5		169-17		197-22
	176-5		170-17		198-22
	177-5	48121-92J00	199-15	48140-93J01	159-19
	178-5		200-15		160-19
	179-5		187-17		161-19
	180-5		188-17		162-19
	181-5	48121-93J12	189-17		163-19
	182-5		190-17		164-19
	183-5		191-17		165-19
	184-5		192-17		166-19
	185-4		193-17		167-19
	186-4		194-17		168-19

	169-19		191-20	48500-93J04	197-9
	170-19		192-20		198-9
	171-14		193-20		187-1
	172-14		194-20		188-1
48144-93J00	159-20		195-20		189-1
	160-20		196-20		190-1
	161-20		197-20		191-1
	162-20		198-20		192-1
	163-20	48321-87D03	199-17		193-1
	164-20		200-17		194-1
	165-20		187-24		195-1
	166-20		188-24		196-1
	167-20	48321-93J00	189-24		197-1
	168-20		190-24		198-1
	169-20		191-24		213-12
	170-20		192-24		214-12
48145-93J00	171-15		193-24	48502-93J13	199-1
	172-15		194-24		200-1
	159-23		195-24		199-11
	160-23		196-24		200-11
	161-23		197-24	48571-93J00	187-30
	162-23		198-24		188-30
	163-23		199-18		189-30
	164-23		200-18		190-30
	165-23	48400-93J05	187-8		191-30
	166-23		188-8		192-30
	167-23		189-8		193-30
	168-23		190-8		194-30
	169-23		191-8	48572-87J10	195-30
	170-23		192-8		196-30
	171-17		193-8		197-30
	172-17		194-8		198-30
48311-96J00	187-23		195-8		187-12
	188-23		196-8		188-12
	189-23		197-8		189-12
	190-23		198-8		190-12
	191-23	48401-93J10	199-2		191-12
	192-23		200-2		192-12
	193-23		199-9		193-12
	194-23		200-9		194-12
	195-23	48405-87D00	187-9		195-12
	196-23		188-9		196-12
	197-23		189-9		197-12
	198-23		190-9		198-12
	199-16		191-9	48572-95E00	199-12
	200-16		192-9		200-12
	187-20		193-9		187-21
	188-20		194-9		188-21
48320-93J00	189-20		195-9	48573-93J00	189-21
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	194-21		206-12		196-11
	195-21		207-12		197-11
48582-95E01	196-21		208-12		198-11
	197-21		209-12	48627-95E00	199-4
	198-21		210-12		200-4
	187-2		211-12	48630-96J02	199-5
	188-2		212-12		200-5
	189-2		213-16	48630-98J01	187-5
	190-2		214-16		188-5
	191-2	48588-94900	199-13		189-5
	192-2		200-13		190-5
	193-2		213-17		191-5
	194-2		214-17		192-5
	195-2	48601-94900	199-3		193-5
	196-2		200-3		194-5
	197-2	48605-93J00	187-3		195-5
	198-2		188-3		196-5
	213-13		189-3		197-5
48583-95E00	214-13		190-3		198-5
	187-16		191-3	48633-93J00	187-6
	188-16		192-3		188-6
	189-16		193-3		189-6
	190-16		194-3		190-6
	191-16		195-3		191-6
	192-16		196-3		192-6
	193-16		197-3		193-6
	194-16		198-3		194-6
	195-16	48610-93J01	187-4		195-6
	196-16		188-4		196-6
	197-16		189-4		197-6
	198-16		190-4		198-6
	213-15		191-4	48633-94900	199-6
	214-15		192-4		200-6
48585-95E00	187-13		193-4	48641-96J01	199-7
	188-13		194-4		200-7
	189-13		195-4	48650-93J00	187-10
	190-13		196-4		188-10
	191-13		197-4		189-10
	192-13		198-4		190-10
	193-13	48615-97E00	199-10		191-10
	194-13		200-10		192-10
	195-13	48627-93J00	187-11		193-10
	196-13		188-11		194-10
	197-13		189-11		195-10
	198-13		190-11		196-10
	201-12		191-11		197-10
	202-12		192-11		198-10

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	200-8				225-11
48691-93J00	187-7				226-11
	188-7				215-14
	189-7				216-14
	190-7	51111-93J03-0EP	215-1		217-14
	191-7		216-1		218-14
	192-7		217-1		219-14
	193-7		218-1		220-14
	194-7		219-1		221-14
	195-7		220-1		222-14
	196-7		221-1		223-14
	197-7		222-1		224-14
	198-7		223-1		225-14
48861-92J00	199-14		224-1		226-14
	200-14		225-1		293-13
48862-87J10	187-14		226-1		294-13
	188-14	51116-93J00	215-5		295-13
	189-14		216-5		296-13
	190-14		217-5		297-13
	191-14		218-5		298-13
	192-14		219-5		299-13
	193-14		220-5		300-13
	194-14		221-5		301-13
	195-14		222-5		302-13
	196-14		223-5		303-13
	197-14		224-5		304-13
48862-92J00	198-14		225-5		215-12
	213-18		226-5		216-12
	214-18	51120-93J00	215-10		217-12
	213-19		216-10		218-12
	214-19		217-10		219-12
48864-93J00	187-15		218-10		220-12
	188-15		219-10		221-12
	189-15		220-10		222-12
	190-15		221-10		223-12
	191-15		222-10		224-12
	192-15		223-10		225-12
	193-15		224-10		226-12
	194-15		225-10		215-13
	195-15		226-10	51125-93J00	216-13
	196-15	51122-93J02	215-11		217-13
	197-15		216-11		218-13
	198-15		217-11		219-13
48864-96J00	213-14		218-11		220-13
	214-14		219-11		221-13
			220-11		222-13
			221-11		223-13
			222-11		224-13
			223-11		225-13

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51140-93J10-0EP	226-13	51152-93J00	226-21	52131-93J00-0EP	240-1
	215-18-2		215-22		227-7
51140-98J00-0EP	216-18-2		216-22		229-7
	215-18-1		217-22		231-7
	216-18-1		218-22		232-7
	217-18		219-22		233-7
	218-18		220-22		234-7
	219-18		221-22		235-7
	220-18		222-22		236-7
	221-18		223-22		237-7
	222-18		224-22		238-7
	223-18		225-22	54121-98J00	215-33
	224-18		226-22		216-33
	225-18	51211-93J00	215-6		217-33
51142-93J00	226-18		216-6		218-33
	215-19		217-6		219-33
	216-19		218-6		220-33
	217-19		219-6		221-33
	218-19		220-6		222-33
	219-19		221-6		223-33
	220-19		222-6	54123-93J02	224-33
	221-19		223-6		225-33
	222-19		224-6		226-33
	223-19		225-6		215-25
	224-19		226-6		216-25
	225-19		293-15		217-25
	226-19		294-15		218-25
	293-14		295-15		219-25
	294-14		296-15		220-25
	295-14		297-15		221-25
	296-14		298-15		222-25
	297-14		299-15		223-25
	298-14		300-15		224-25
	299-14		301-15		225-25
	300-14		302-15		226-25
	301-14	52111-93J11-0EP	303-15	54125-93J00	215-34
	302-14		304-15		216-34
	303-14		227-1		217-34
	304-14		228-1		218-34
51151-93J00	215-21		229-1		219-34
	216-21		230-1		220-34
	217-21		231-1		221-34
	218-21		232-1		222-34
	219-21		233-1		223-34
	220-21		234-1		224-34
	221-21		235-1	54130-93J01	225-34
	222-21		236-1		226-34
	223-21		237-1		215-26
	224-21		238-1		216-26
	225-21	52111-93J20-0EP	239-1		217-26

	218-26		228-18	55125-98J00-0EP	248-1
	219-26		229-22		251-1
	220-26		230-18		252-1
	221-26		231-22		241-11
	222-26		232-22		242-8
	223-26		233-22		243-14
	224-26		234-22		244-11
54137-93J02	225-26		235-22		245-11
	226-26		236-22		246-11
	215-30		237-22		247-14
	216-30		238-22		248-14
	217-30	54211-93J00	239-17		249-11
	218-30		240-17		250-11
	219-30		227-19		251-14
	220-30		228-15	55127-87D00	252-14
	221-30		229-19		241-19
	222-30		230-15		242-16
	223-30		231-19		243-22
	224-30		232-19		244-19
	225-30		233-19		245-19
	226-30		234-19	55128-93J10	246-19
54151-93J00	227-13		235-19		247-22
	228-9		236-19		248-22
	229-13		237-19		249-19
	230-9		238-19		250-19
	231-13	54221-93J00	239-14		251-22
	232-13		240-14		252-22
	233-13		227-20		241-13
	234-13		228-16		242-10
	235-13		229-20		243-16
	236-13		230-16	55320-94900	244-13
	237-13		231-20		245-13
	238-13		232-20		246-13
	239-8		233-20		247-16
	240-8		234-20		248-16
54160-93J01	227-14		235-20		249-13
	228-10		236-20		250-13
	229-14		237-20		251-16
	230-10		238-20		252-16
	231-14	55110-93J20-0EP	239-15		159-15
	232-14		240-15		160-15
	233-14		241-1		161-15
	234-14		242-1	55110-93J30-0EP	162-15
	235-14		243-1		163-15
	236-14		244-1		164-15
	237-14		245-1		165-15
	238-14		246-1		166-15
	239-9		247-1		167-15
	240-9				168-15
54165-98J00	227-22				169-15

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
55321-87J00	170-15		167-22		116-33
	171-12		168-22		117-33
	172-12		169-22		118-34
	1-16		170-22		119-34
	31-6		171-18	56140-93J01	108-36
55321-87J10 55321-93J00	83-2-1	55332-87D11	172-18		109-36
	83-2-2		241-17		112-36
	227-26-1		242-14		113-36
	227-26-2		243-20		116-36
	228-22		244-17		117-36
	228-23		245-17	56140-93J10	110-37
	229-26-1		246-17		111-37
	229-26-2		247-20		114-37
	230-22		248-20		115-37
	231-26-1		249-17		118-37
	231-26-2	55333-87D10	250-17		119-37
	232-26-1		251-20	56145-93J00	243-3
	232-26-2		252-20		244-3
	233-26-1		241-18		247-3
	233-26-2		242-15		248-3
	234-26-1		243-21		251-3
	234-26-2		244-18		252-3
	235-26-1		245-18	57110-93J00	108-1-1
	235-26-2		246-18		109-1-1
	236-26-1		247-21		110-1-1
	236-26-2		248-21		111-1
	237-26-1		249-18		112-1-1
	237-26-2		250-18		113-1-1
	238-26-1		251-21		114-1-1
	238-26-2		252-21		115-1-1
	241-15	56120-93J03-0EP	108-26		116-1-1
	242-12		109-26		117-1-1
	243-18		112-26		118-1-1
	244-15		113-26		119-1-1
	245-15		116-26	57110-93J10	108-1-2
	246-15	56120-93J13-0EP	117-26		110-1-2
	247-18		110-27		112-1-2
	248-18		111-27		113-1-2
	249-15		114-27		114-1-2
	250-15		115-27		115-1-2
55321-94910	251-18	56130-93J01	118-27		116-1-2
	252-18		119-27		117-1-2
	159-22		108-33		118-1-2
	160-22		109-33		119-1-2
	161-22		110-34	57110-96J20	108-1-3
	162-22		111-34		109-1-2
	163-22		112-33	57130-87D10	227-4
	164-22		113-33		228-4
	165-22		114-34		229-4
	166-22		115-34		230-4

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	231-4	57500-87861	108-10		110-18
	232-4		109-10		111-18
	233-4		112-10		112-20
	234-4		113-10		113-20
	235-4		116-10		114-18
57133-93J00	236-4	57610-93J00	117-10		115-18
	237-4		108-17		116-20
	238-4		109-17		117-20
	108-2		112-17		118-18
	109-2		113-17		119-18
	110-2	57610-93J20	116-17	57632-93L00	241-25
	111-2		117-17		242-22
	112-2		110-15		243-28
	113-2		111-15		244-25
	114-2		114-15		245-25
	115-2	57621-93J10	115-15		246-25
	116-2		118-15		247-28
	117-2		119-15		248-28
	118-2		108-18		249-25
	119-2		109-18		250-25
57134-93J00	108-3	57621-93J20	112-18	57633-87D30	251-28
	109-3		113-18		252-28
	110-3		116-18		241-26
	111-3		117-18		242-23
	112-3		110-16		243-29
	113-3	57622-93J00	111-16		244-26
	114-3		114-16		245-26
	115-3		115-16		246-26
	116-3		118-16		247-29
	117-3		119-16		248-29
57300-93841	118-3	57630-92E00	110-23	58105-93J10	249-26
	119-3		111-23		250-26
	108-6		114-23		251-29
	109-6		115-23		252-29
	112-6		118-23		241-24
57300-93852	113-6		119-23		242-21
	116-6		241-30		243-27
	117-6		242-27		244-24
	110-6		243-33		245-24
	111-6		244-30		246-24
	114-6		245-30		247-27
	115-6		246-30		248-27
	118-6		247-33		249-24
	119-6		248-33		250-24
	108-13		249-30		251-27
57500-87852	109-13	57631-93J00	250-30		252-27
	112-13		251-33	58200-93L00	241-23-1
	113-13		252-33		242-20-1
	116-13		108-20		245-23-1
	117-13		109-20		246-23-1

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
58200-93L10	249-23-1	58200-93LB0	243-26-2	58200-96J30	245-23-11
	250-23-1		244-23-2		246-23-11
	241-23-2		247-26-2		249-23-11
	242-20-2		248-26-2		250-23-11
	245-23-2		251-26-2		241-23-12
58200-93L20	246-23-2	58200-93LC0	252-26-2	58200-96J40	242-20-12
	249-23-2		243-26-3		245-23-12
	250-23-2		244-23-3		246-23-12
	241-23-3		247-26-3		249-23-12
	242-20-3		248-26-3		250-23-12
58200-93L30	245-23-3	58200-93LD0	251-26-3	58200-96J50	241-23-13
	246-23-3		252-26-3		242-20-13
	249-23-3		243-26-4		245-23-13
	250-23-3		244-23-4		246-23-13
	241-23-4		247-26-4		249-23-13
58200-93L40	242-20-4	58200-93LE0	248-26-4	58200-96JA0	250-23-13
	245-23-4		251-26-4		241-23-14
	246-23-4		252-26-4		242-20-14
	249-23-4		243-26-5		245-23-14
	250-23-4		244-23-5		246-23-14
58200-93L50	241-23-5	58200-93LF0	247-26-5	58200-96JB0	249-23-14
	242-20-5		248-26-5		250-23-14
	245-23-5		251-26-5		243-26-8
	246-23-5		252-26-5		244-23-8
	249-23-5		243-26-6		247-26-8
58200-93L60	250-23-5	58200-93LG0	244-23-6	58200-96JC0	248-26-8
	241-23-6		247-26-6		251-26-8
	242-20-6		248-26-6		252-26-8
	245-23-6		251-26-6		243-26-9
	246-23-6		252-26-6		244-23-9
58200-93L70	249-23-6	58200-96J00	243-26-7	58200-96JD0	247-26-9
	250-23-6		244-23-7		248-26-9
	241-23-7		247-26-7		251-26-9
	242-20-7		248-26-7		252-26-9
	245-23-7		251-26-7		243-26-10
58200-93L80	246-23-7	58200-96J10	252-26-7	58200-96JE0	244-23-10
	249-23-7		241-23-9		247-26-10
	250-23-7		242-20-9		248-26-10
	241-23-8		245-23-9		251-26-10
	242-20-8		246-23-9		252-26-10
58200-93LA0	245-23-8	58200-96J20	249-23-9	58200-96JF0	243-26-11
	246-23-8		250-23-9		244-23-11
	249-23-8		241-23-10		247-26-11
	250-23-8		242-20-10		248-26-11
	243-26-1		245-23-10		251-26-11
58200-93LB0	244-23-1	58200-96J30	246-23-10	58200-96JG0	252-26-11
	247-26-1		249-23-10		243-26-12
	248-26-1		250-23-10		244-23-12
	251-26-1		241-23-11		247-26-12
	252-26-1		242-20-11		248-26-12

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	272-4		274-26		278-8
	273-4	61435-93J52	275-26		278-9
	274-4		276-26		278-10
	275-4		277-26	61439-93J20	267-11
	276-4		278-26		268-11
	277-4	61436-93J00	69-46		269-11
	278-4		70-46		270-11
61432-93J00	267-5		71-46		271-11
	268-5		72-46		272-11
	269-5	61436-93J10	73-65		273-11
	270-5		74-65		274-11
	271-5		75-65		275-11
	272-5		76-65		276-11
	273-5		77-65		277-11
	274-5		78-65		278-11
	275-5		79-65	61439-93J40	267-12
	276-5		80-65		268-12
	277-5	61438-93J00	267-8		269-12
	278-5		267-9		270-12
61433-93J00	267-6		267-10		271-12
	268-6		268-8		272-12
	269-6		268-9		273-12
	270-6		268-10		274-12
	271-6		269-8		275-12
	272-6		269-9		276-12
	273-6		269-10		277-12
	274-6		270-8		278-12
	275-6		270-9	61443-93J32	267-23
	276-6		270-10		268-23
	277-6		271-8		269-23
	278-6		271-9		270-23
61434-93J00	267-7		271-10		271-23
	268-7		272-8		272-23
	269-7		272-9		273-23
	270-7		272-10		274-23
	271-7		273-8		275-23
	272-7		273-9		276-23
	273-7		273-10		277-23
	274-7		274-8		278-23
	275-7		274-9	61446-87L11	267-27
	276-7		274-10		268-27
	277-7		275-8		269-27
	278-7		275-9		270-27
61435-93J32	267-26		275-10		271-27
	268-26		276-8		272-27
	269-26		276-9		273-27
	270-26		276-10		274-27
61435-93J42	271-26		277-8	61446-93J32	275-27
	272-26		277-9		276-27
	273-26		277-10		277-27

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	278-27		4-9		256-20
61453-93J32	267-24		5-9		257-20
	268-24		6-9		258-20
	269-24		7-9		259-20
	270-24		8-9		260-20
	271-24		9-9		261-20
	272-24		10-9		262-20
	273-24		11-9		263-20
	274-24		12-9		264-20
	275-24		13-9		265-20
	276-24		14-9		266-20
	277-24	61494-96J00	3-10	61633-93J00-0EP	253-21
	278-24		4-10		254-21
61458-99E31	268-29		5-10		255-21
	270-29		6-10		256-21
	272-29		7-10		257-21
	274-29		8-10		258-21
	276-29		9-10		259-21
	278-29		10-10		260-21
61458-99E40	267-29		11-10		261-21
	269-29		12-10		262-21
	271-29		13-10		263-21
	273-29		14-10		264-21
	275-29	61610-93J00	267-18		265-21
	277-29		268-18		266-21
61472-93E32	4-7		269-18	61634-93J00-0EP	253-22
	6-7		270-18		254-22
	8-7		271-18		255-22
	10-7		272-18		256-22
	12-7		273-18		257-22
	14-7		274-18		258-22
61472-93E40	3-7		275-18		259-22
	5-7		276-18		260-22
	7-7		277-18		261-22
	9-7		278-18		262-22
	11-7	61621-93J00	267-19		263-22
	13-7		268-19		264-22
61476-93J00	267-13		269-19		265-22
	268-13		270-19		266-22
	269-13		271-19	61639-93J00	253-38
	270-13		272-19		254-38
	271-13		273-19		255-38
	272-13		274-19		256-38
	273-13		275-19		257-38
	274-13		276-19		258-38
	275-13		277-19		259-38
	276-13		278-19		260-38
	277-13	61632-93J00	253-20		261-38
	278-13		254-20		262-38
61493-93J00	3-9		255-20		263-38

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61641-93J10	264-38		258-39	61821-93J03-0EP	266-10
	265-38		259-39		253-7
	266-38		260-39		254-7
	253-23		261-39		255-7
	254-23		262-39		256-7
61641-93J20	255-23	61673-93J01	263-39	61827-93J02	257-7
	256-23		264-39		258-7
	257-23		265-39		259-7
	258-23		266-39		260-7
	259-23		253-26		261-7
	260-23		254-26		262-7
	261-23		255-26		263-7
	262-23		256-26		264-7
	263-23		257-26		265-7
	264-23		258-26		266-7
61645-93J01-0EP	265-23	61811-93J12-0EP	259-26	61831-93J13-0EP	253-12
	266-23		260-26		254-12
	253-24		261-26		255-12
	254-24		262-26		256-12
	255-24		263-26		257-12
	256-24		264-26		258-12
	257-24		265-26		259-12
	258-24		266-26		260-12
	259-24		265-6		261-12
	260-24		266-6		262-12
61649-93J00	261-24	61811-93J20-0EP	253-6	63610-93J00	263-12
	262-24		254-6		264-12
	263-24		255-6		265-12
	264-24		256-6		266-12
	265-24		257-6		253-15
	266-24		258-6		254-15
	253-25		259-6		255-15
	254-25		260-6		256-15
	255-25		261-6		257-15
	256-25		262-6		258-15
61649-93J00	257-25	61817-93J00	263-6	65700-93J01	259-15
	258-25		264-6		260-15
	259-25		253-10		261-15
	260-25		254-10		262-15
	261-25		255-10		263-15
	262-25		256-10		264-15
	263-25		257-10		265-15
	264-25		258-10		266-15
	265-25		259-10		81-7
	266-25		260-10		279-4
61649-93J00	253-39		261-10	65770-93J10	279-5
	254-39		262-10	67140-95600	285-57
	255-39		263-10	67200-93J06	285-1
	256-39		264-10	67200-93J13	288-1
	257-39		265-10		289-1

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67200-93J23	286-1	67233-92E00	287-27		289-39
67200-93J32	287-1		289-26		291-38
	290-1		291-27	67252-95600	285-28
	291-1	67234-92E00	287-22	67253-92E00	286-14
67211-92E50	290-29		289-22		288-15
67211-93J00	288-27		291-21	67253-92E10	287-39
67211-93J10	286-26	67235-92E00	287-28		289-38
67212-95600	285-14		289-27		291-37
67213-92E00	285-15		291-28	67253-95600	285-29
67220-95630	285-18	67236-92E00	287-33		287-42
67221-92E00	287-8		289-32		289-40
	289-8		291-30		291-39
67221-92E50	291-7	67237-92E01	287-34	67254-92E50	290-22
67222-92E00	287-2		289-33	67255-92E50	290-8
	289-2		291-31	67255-99E00	285-30
67222-92E50	291-2	67238-87D00	285-22	67256-92E50	290-11
67223-92E00	287-3	67238-92E00	287-35	67256-95600	285-31
	289-3		289-34	67257-92E00	286-10
67223-92E50	291-6	67238-92E50	291-32		288-11
67223-99E10	285-19	67239-92E00	287-36		290-12
67224-92E00	287-9		289-35	67257-99E00	285-32
	289-9		291-33	67258-99E00	285-33
67224-92E50	291-8	67239-92E10	287-47	67259-87D00	285-34
67225-92E00	291-25		289-45	67261-92E50	290-10
67225-92E50	291-9		291-29	67261-93J00	286-2
67226-92E00	287-15	67240-92E00	287-17		288-2
	289-15		289-17	67261-99E00	285-35
67226-92E10	287-16	67240-92E50	291-16	67263-93J00	286-3
	289-16	67241-92E10	287-45		288-3
	291-14		289-43	67264-95600	285-37
67227-92E00	287-24	67241-92E50	291-42	67267-93J00	285-38
	289-24	67241-99E10	285-23	67269-92E00	287-30
	291-23	67242-92E50	290-13		289-29
67228-92E00	287-18	67243-92E00	287-46	67271-92E00	286-25
	289-18		289-44		288-26
	291-17	67243-95600	285-24	67272-92E10	287-48
67229-95600	285-20	67244-95600	285-25	67273-92E00	288-23
67230-92E00	287-20	67245-92E00	287-23	67273-92E10	286-23
	289-20		289-23	67273-95600	285-39
	291-19		291-22		286-22
67231-92E00	287-43	67245-95600	285-26		288-22
	289-41	67246-92E00	287-37		290-25
	291-40		289-36	67274-92E00	287-41
67232-92E50	291-43	67246-92E50	291-34		288-24
67232-95600	285-21	67251-92E50	290-9	67274-92E50	290-28
	287-44	67251-93J00	286-11	67275-95600	285-40
	289-42		288-12		286-21
	291-41	67251-99E10	285-27		288-21
67232-95620	287-29	67252-92E00	291-35		290-24
	289-28	67252-92E10	287-40	67281-93J00	288-17

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67282-93J00	286-17		289-30	67320-93J50	285-58-6
67283-92E50	290-26		290-15	67320-93J60	285-58-7
67284-92E50	290-27		291-24	67320-93J70	285-58-8
67286-92E00	287-19	67296-88D20	290-17	67320-93J80	285-58-9
	289-19	67296-88D30	290-21	67341-93J20	253-34
	291-18	67296-90J00	285-44		254-34
67287-92E00	286-20	67296-92E10	285-17		255-34
	288-20		287-12		256-34
67287-92E10	287-49		289-12		257-34
67287-92E50	290-19		291-13		258-34
67288-92E00	285-41	67296-92E20	287-14		259-34
	287-4		289-14		260-34
	289-4		291-15		261-34
67288-92E10	287-6	67296-92E30	286-18		262-34
	289-6		288-18		263-34
	291-4	67296-92E60	286-12		264-34
67288-92E20	286-7		288-13		265-34
	288-7	67296-92E70	286-8		266-34
	290-14		286-27	67343-93J20	253-40
67288-92E30	286-13		288-9		254-40
	288-14		288-28		255-40
67288-92E40	286-9	67296-92E80	287-50		256-40
	288-10	67296-94300	285-45		257-40
67288-92E60	290-6	67296-94310	285-36		258-40
67288-92E70	290-16		290-3		259-40
67291-92E00	287-7	67296-95600	285-46		260-40
	289-7	67296-95610	285-47		261-40
	291-5		287-26		262-40
67291-92E10	287-38		288-25		263-40
	289-37	67297-95600	285-48		264-40
	291-36	67298-92E50	290-2		265-40
67292-94300	285-42	67300-93J00	253-46		266-40
	287-5		254-46	67345-93J00	253-35
	289-5		255-46		254-35
	291-3		256-46		255-35
67294-92E00	287-10		257-46		256-35
	289-10		258-46		257-35
	291-11		259-46		258-35
67294-95600	285-43		260-46		259-35
67295-92E00	286-24		261-46		260-35
	288-8		262-46		261-35
67295-92E10	286-5		263-46		262-35
	288-5		264-46		263-35
	290-4		265-46		264-35
67295-92E50	290-18		266-46		265-35
67296-88D10	286-6	67320-93J00	285-58-1		266-35
	287-13	67320-93J10	285-58-2	67361-93J00	253-47
	287-31	67320-93J20	285-58-3		254-47
	288-6	67320-93J30	285-58-4		255-47
	289-13	67320-93J40	285-58-5		256-47

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	260-47				40-42
	261-47				41-38
	262-47				42-42
	263-47				43-38
	264-47				32-63
	265-47				33-59
	266-47				34-63
67463-95200	81-8	95569-78040	73-26		35-59
67467-89J01	280-8		74-26		36-63
67500-93J00	288-29		75-26		37-59
67500-93J10	286-28		76-26		38-63
67600-93J00	292-1		77-26		39-59
67630-93J00	292-5		78-26		40-63
67700-93J00	280-1		79-26		41-59
67701-87J11	280-3		80-26		42-63
67721-87J00	280-4	99011-93J20-054	293-16-1		43-59
67721-93J00	292-4		295-16-1	01500-06307	69-37
67725-93E00	292-6		297-16-1		70-37
67725-93J00	292-2		299-16-1		71-37
67725-99E00	280-5		301-16-1		72-37
67726-93J00	292-3		303-16-1		73-51
67726-99E00	280-6	99011-93J20-059	293-16-2		74-51
	292-7		294-16		75-51
67728-99E00	280-7		295-16-2		76-51
68111-96J00	267-28		296-16		77-51
	268-28		297-16-2		78-51
	269-28		298-16		79-51
	270-28		299-16-2		80-51
	271-28		300-16	01547-06167	267-21
	272-28		301-16-2		268-21
	273-28		302-16		269-21
	274-28		303-16-2		270-21
	275-28		304-16		271-21
	276-28				272-21
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	278-28				274-21
68165-16B00-13L	285-49				275-21
69711-93E10	3-8				276-21
	4-8				277-21
	5-8				278-21
	6-8				1-29
	7-8				69-17
	8-8	01500-06167	32-42		70-17
	9-8		33-38		71-17
	10-8		34-42		72-17
	11-8		35-38		73-28
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	77-28		136-24		156-17
	78-28		137-17		157-11
	79-28		137-22		157-17
	80-28		137-24		158-11
01547-06507	1-30		138-17		158-17
01550-05107	253-19		138-22		267-22
	254-19		138-24		268-22
	255-19		139-17		269-22
	256-19		139-22		270-22
	257-19		139-24		271-22
	258-19		140-17		272-22
	259-19		140-22		273-22
	260-19		140-24		274-22
	261-19		141-17		275-22
	262-19		141-22		276-22
	263-19		141-24		277-22
	264-19		142-17		278-22
	265-19		142-22	01550-06167	69-39
	266-19		142-24		70-39
01550-06107	44-23		143-17		71-39
	45-23		143-22		72-39
	46-23		143-24		73-53
	47-23		144-17		74-53
	48-23		144-22		75-53
	49-23		144-24		76-53
	50-23		145-17		77-53
	51-23		145-22		78-53
	52-23		145-24		79-53
	53-23		146-17		80-53
	54-23		146-22		81-15
	55-23		146-24		121-6
01550-06127	32-70		147-11		121-11
	33-66		147-17		253-37
	34-70		148-11		254-37
	35-66		148-17		255-37
	36-70		149-11		256-37
	37-66		149-17		257-37
	38-70		150-11		258-37
	39-66		150-17		259-37
	40-70		151-11		260-37
	41-66		151-17		261-37
	42-70		152-11		262-37
	43-66		152-17		263-37
	83-28		153-11		264-37
	121-14		153-17		265-37
	135-17		154-11		266-37
	135-22		154-17	01550-0616A	82-11
	135-24		155-11	01550-06207	1-4

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	3-2		40-46		13-3
	4-2		41-42		14-3
	5-2		42-46	01550-08127	68-25
	6-2		43-42	01550-08167	73-8
	7-2		68-35		74-8
	8-2		81-16		75-8
	9-2		122-8		76-8
	10-2		135-7		77-8
	11-2		136-7		78-8
	12-2		137-7		79-8
	13-2		138-7		80-8
	14-2		139-7	01550-08207	1-18
	68-33		140-7		1-37
	68-34		141-7		2-2
	84-21		142-7		31-9
	85-21		143-7		120-24
	86-21		144-7		253-14
	87-21		145-7		254-14
	88-21		146-7		255-14
	89-21	01550-06307	73-29		256-14
	90-21		74-29		257-14
	91-21		75-29		258-14
	92-21		76-29		259-14
	93-21		77-29		260-14
	94-21		78-29		261-14
	95-21		79-29		262-14
	122-10		80-29		263-14
01550-0620A	16-25	01550-06357	32-65		264-14
	16-26		33-61		265-14
01550-06257	17-12		34-65	01550-0820A	266-14
	18-12		35-61		73-62
	19-12		36-65		74-62
	20-12		37-61		75-62
	21-12		38-65		76-62
	22-12		39-61		77-62
	23-12		40-65		78-62
	24-12		41-61		79-62
	25-13		42-65		80-62
	26-13		43-61	01550-08307	69-40
	27-13		81-17		70-40
	28-13	01550-06407	3-3		71-40
	31-10		4-3		72-40
	32-46		5-3		73-54
	33-42		6-3		74-54
	34-46		7-3		75-54
	35-42		8-3		76-54
	36-46		9-3		77-54
	37-42		10-3		78-54

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	79-54		11-5	01550-1050A	83-19
	80-54		12-5	01570-06107	253-43
	120-25		13-5		254-43
	215-9		14-5		255-43
	215-23	01550-0835A	2-24		256-43
	216-9	01550-08407	32-67		257-43
	216-23		33-63		258-43
	217-9		34-67		259-43
	217-23		35-63		260-43
	218-9		36-67		261-43
	218-23		37-63		262-43
	219-9		38-67		263-43
	219-23		39-63		264-43
	220-9		40-67		265-43
	220-23		41-63		266-43
	221-9		42-67	01570-06127	135-28
	221-23		43-63		136-28
	222-9		44-18		137-28
	222-23		45-18		138-28
	223-9		46-18		139-28
	223-23		47-18		140-28
	224-9		48-18		141-28
	224-23		49-18		142-28
	225-9		50-18		143-28
	225-23		51-18		144-28
	226-9		52-18		145-28
	226-23		53-18		146-28
01550-0830A	16-13		54-18	01570-06357	32-50
	16-17		55-18		33-46
	16-21	01550-08457	2-25		34-50
	215-17	01550-0845A	82-12		35-46
	216-17	01550-0855A	16-7		36-50
	217-17	01550-08607	1-19		37-46
	218-17		1-20		38-50
	219-17		81-18		39-46
	220-17		215-24		40-50
	221-17		216-24		41-46
	222-17		217-24		42-50
	223-17		218-24		43-46
	224-17		219-24	02112-0406B	32-56
	225-17		220-24		33-52
	226-17		221-24		34-56
01550-08357	3-5		222-24		35-52
	4-5		223-24		36-56
	5-5		224-24		37-52
	6-5		225-24		38-56
	7-5		226-24		39-52
	8-5	01550-0865A	82-13		40-56
	9-5	01550-0885A	82-14		41-52
	10-5	01550-1025A	15-12		42-56

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02112-05107	32-30	02142-0408B	158-4		270-17
	34-30		32-29		271-14
	36-30		34-29		271-15
	38-30		36-29		271-16
	40-30		38-29		271-17
02112-0512A	42-30		40-29		272-14
	73-9	02142-05107	42-29		272-15
	74-9		84-22		272-16
	75-9		85-22		272-17
	76-9		86-22		273-14
	77-9		87-22		273-15
	78-9		88-22		273-16
	79-9		89-22		273-17
	80-9		90-22		274-14
02112-0612A	1-28		91-22		274-15
02112-3416B	69-18		92-22		274-16
	70-18		93-22		274-17
	71-18		94-22		275-14
	72-18		95-22		275-15
	73-30	02142-06207	30-7		275-16
	74-30	02162-0520B	69-19		275-17
	75-30		70-19		276-14
	76-30		71-19		276-15
	77-30		72-19		276-16
	78-30		73-31		276-17
	79-30		74-31		277-14
02112-35087	80-30		75-31		277-15
	69-28		76-31		277-16
	70-28		77-31		277-17
	71-28		78-31		278-14
	72-28		79-31		278-15
	73-42		80-31		278-16
	74-42	03112-06303	282-25		278-17
	75-42	03121-0516A	284-18	04211-13149	16-12
	76-42		284-25	04221-08129	108-37
	77-42	03542-05169	267-14		109-37
	78-42		267-15		112-37
	79-42		267-16		113-37
	80-42		267-17		116-37
02112-35167	147-4		268-14		117-37
	148-4		268-15		243-4
	149-4		268-16		244-4
	150-4		268-17		247-4
	151-4		269-14		248-4
	152-4		269-15		251-4
	153-4		269-16		252-4
	154-4		269-17	06111-07004	108-23
	155-4		270-14		109-23
	156-4		270-15		110-21

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	113-23		112-9		141-2
	114-21		113-9		142-2
	115-21		114-9		143-2
	116-23		115-9		144-2
	117-23		116-9		145-2
	118-21		117-9		146-2
	119-21		118-9	08316-1008A	69-45
06111-11004	108-24		119-9		70-45
	109-24	08310-00067	135-29		71-45
	110-22		136-29		72-45
	111-22		137-29		73-63
	112-24		138-29		74-63
	113-24		139-29		75-63
	114-22		140-29		76-63
	115-22		141-29		77-63
	116-24		142-29		78-63
	117-24		143-29		79-63
	118-22		144-29		80-63
	119-22		145-29	08322-01087	69-5
07130-0616A	2-14		146-29		70-5
08110-60020	82-15	08316-10067	32-71		71-5
08110-62080	16-3		33-67		72-5
08113-60100	108-31		34-71		73-14
	109-31		35-67		74-14
	112-31		36-71		75-14
	113-31		37-67		76-14
	116-31		38-71		77-14
	117-31		39-67		78-14
08211-30382	108-11-1		40-71		79-14
	109-11-1		41-67		80-14
	112-11-1		42-71	08331-41359	84-23
	113-11-1		43-67		85-23
	116-11-1	08316-10087	69-41		86-23
	117-11-1		70-41		87-23
08211-30384	108-11-5		71-41		88-23
	109-11-5		72-41		89-23
	112-11-5		73-55		90-23
	113-11-5		74-55		91-23
	116-11-5		75-55		92-23
	117-11-5		76-55		93-23
08211-30385	108-11-8		77-55		94-23
	109-11-8		78-55		95-23
	112-11-8		79-55	09100-06113	123-7
	113-11-8		80-55		124-7
	116-11-8		135-2		125-7
	117-11-8		136-2		126-7
08221-16256	108-9		137-2		127-7
	109-9		138-2		128-7

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	131-7		164-10-1		167-21
	132-7		165-10-1		168-21
	133-7		166-10-1		169-21
	134-7		167-10-1		170-21
09100-08232	285-50		168-10-1		171-16
09100-12052	241-3		169-10-1	09103-06281	172-16
	242-3		170-10-1		1-17
	243-6		171-7-3		31-7
	244-6		172-7-3		83-4
	245-3	09100-14004	215-27	09103-08109	215-15
	246-3		216-27		216-15
	247-6		217-27		217-15
	248-6		218-27		218-15
	249-3		219-27		219-15
	250-3		220-27		220-15
	251-6		221-27		221-15
	252-6		222-27		222-15
09100-12085	159-10-3		223-27		223-15
	160-10-3		224-27		224-15
	161-10-3		225-27		225-15
	162-10-3		226-27	09103-08134	226-15
	163-10-3		227-15		69-43
	164-10-3		228-11		70-43
	165-10-3		229-15		71-43
	166-10-3		230-11		72-43
	167-10-3		231-15		73-59
	168-10-3		232-15		74-59
	169-10-3		233-15		75-59
	170-10-3		234-15		76-59
	171-7-2		235-15		77-59
	172-7-2		236-15		78-59
09100-12086	159-10-2		237-15		79-59
	160-10-2		238-15		80-59
	161-10-2		239-10	09103-08182	69-42
	162-10-2		240-10		70-42
	163-10-2	09103-06093	123-14		71-42
	164-10-2		123-15		72-42
	165-10-2		124-14		73-58
	166-10-2		124-15		74-58
	167-10-2	09103-06152	123-18		75-58
	168-10-2		124-18		76-58
	169-10-2	09103-06231	121-12		77-58
	170-10-2	09103-06278	159-21		78-58
	171-7-1		160-21		79-58
	172-7-1		161-21		80-58
09100-12092	159-10-1		162-21	09103-08437	29-4
	160-10-1		163-21	09103-12071	121-2
	161-10-1		164-21	09106-05030	121-8

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
09108-08267	69-44		235-27-1	09116-08122	215-20
	70-44		235-27-2		216-20
	71-44		236-27-1		217-20
	72-44		236-27-2		218-20
	73-60		237-27-1		219-20
	74-60		237-27-2		220-20
	75-60		238-27-1		221-20
	76-60		238-27-2		222-20
	77-60		241-16		223-20
	78-60		242-13		224-20
	79-60		243-19		225-20
	80-60		244-16		226-20
	29-3		245-16	09116-08126	215-39
09108-08282	227-8		246-16		216-39
09108-10115	229-8		247-19		217-39
	231-8		248-19		218-39
	232-8		249-16		219-39
	233-8		250-16		220-39
	234-8		251-19		221-39
	235-8		252-19		222-39
	236-8	09116-06121	68-13		223-39
	237-8		159-16		224-39
	238-8		160-16		225-39
	239-5		161-16		226-39
09108-10150	240-5		162-16	09116-08128	83-20
	227-9		163-16		56-14
	229-9		164-16	09116-08131	57-14
	231-9		165-16		58-14
	232-9		166-16		59-14
	233-9		167-16		60-14
	234-9		168-16		61-14
	235-9		169-16		62-14
	236-9		170-16		63-14
	237-9		171-13		64-14
	238-9		172-13		65-14
	123-22	09116-06127	253-27		66-14
	124-22		254-27		67-14
	227-27-1		255-27	09116-08137	241-12
	227-27-2		256-27		242-9
	229-27-1		257-27		243-15
	229-27-2		258-27		244-12
	230-23		259-27		245-12
	231-27-1		260-27		246-12
	231-27-2		261-27		247-15
	232-27-1		262-27		248-15
	232-27-2		263-27		249-12
	233-27-1		264-27		250-12
	233-27-2		265-27		251-15
	234-27-1		266-27		252-15
	234-27-2	09116-06202	122-7	09116-10131	199-19

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
09116-10134	200-19	09116-10150	241-4		228-17
	215-38		242-4		229-21
	216-38		243-7		230-17
	217-38		244-7		231-21
	218-38		245-4		232-21
	219-38		246-4		233-21
	220-38		247-7		234-21
	221-38		248-7		235-21
	222-38		249-4		236-21
	223-38		250-4		237-21
	224-38	09116-10175	251-7	09116-10176	238-21
	225-38		252-7		239-16
	226-38		83-21		240-16
	215-31		187-29		227-2
09116-10135	216-31		188-29		228-2
	217-31		189-29		229-2
	218-31		190-29		230-2
	219-31		191-29		231-2
	220-31		192-29		232-2
	221-31		193-29		233-2
	222-31		194-29		234-2
	223-31		195-29		235-2
	224-31		196-29		236-2
	225-31		197-29		237-2
	226-31	09116-10137	198-29		238-2
	215-35		215-32		239-2
	216-35		215-36	09118-08127	240-2
	217-35		216-32		253-16
	218-35		216-36		254-16
	219-35		217-32		255-16
	220-35		217-36		256-16
	221-35		218-32		257-16
	222-35		218-36		258-16
	223-35		219-32		259-16
	224-35		219-36		260-16
	225-35		220-32		261-16
	226-35		220-36		262-16
	83-22		221-32		263-16
09116-10146	215-37		221-36		264-16
	216-37		222-32		265-16
	217-37		222-36		266-16
	218-37		223-32	09119-06047	81-9
	219-37		223-36		291-26
	220-37		224-32		290-7
	221-37		224-36		285-16
	222-37		225-32		287-21
	223-37		225-36		289-21
	224-37		226-32		291-20
	225-37		226-36	09125-05135	286-29
	226-37		227-21		288-30

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
09125-06063	123-9	180-8	197-36		
	124-9	180-18	198-34		
	125-9	181-8	198-35		
	126-9	181-18	198-36		
	127-9	182-8	199-25		
	128-9	182-18	200-25		
	129-9	183-8	227-6		
	130-9	183-18	227-12		
	131-9	184-8	228-6		
	132-9	184-18	228-8		
	133-9	185-7	229-6		
	134-9	185-14	229-12		
	159-5	185-20	230-6		
	159-25	185-26	230-8		
	160-5	186-7	231-6		
	160-25	186-14	231-12		
	161-5	186-20	232-6		
	161-25	186-26	232-12		
	162-5	187-34	233-6		
	162-25	187-35	233-12		
	163-5	187-36	234-6		
	163-25	188-34	234-12		
	164-5	188-35	235-6		
	164-25	188-36	235-12		
	165-5	189-34	236-6		
	165-25	189-35	236-12		
	166-5	189-36	237-6		
	166-25	190-34	237-12		
	167-5	190-35	238-6		
	167-25	190-36	238-12		
	168-5	191-34	239-7		
	168-25	191-35	239-20		
	169-5	191-36	240-7		
	169-25	192-34	240-20		
	170-5	192-35	285-51	09126-05003	
	170-25	192-36	287-25	09126-06006	
	173-8	193-34	289-25		
	173-18	193-35	56-15	09132-04034	
	174-8	193-36	57-15		
	174-18	194-34	58-15		
	175-8	194-35	59-15		
	175-18	194-36	60-15		
	176-8	195-34	61-15		
	176-18	195-35	62-15		
	177-8	195-36	63-15		
	177-18	196-34	64-15		
	178-8	196-35	65-15		
	178-18	196-36	66-15		
	179-8	197-34	67-15		
	179-18	197-35	253-11	09136-06148	

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	254-11	262-5	243-11		
	255-11	263-5	245-8		
	256-11	264-5	246-8		
	257-11	81-10	247-11	09140-05005	
	258-11	286-31	248-11		
	259-11	288-32	249-8		
	260-11	285-52	250-8	09140-06020	
	261-11	287-32	251-11		
	262-11	289-31	252-11		
	263-11	291-10	159-11	09159-12062	
	264-11	173-19	160-11		
	265-5	174-19	161-11		
	265-11	175-19	162-11		
	266-5	176-19	163-11		
	266-11	177-19	164-11		
09136-06161	265-4	178-19	165-11		
	266-4	179-19	166-11		
09137-04004	147-6	180-19	167-11		
	148-6	181-19	168-11		
	149-6	182-19	169-11		
	150-6	183-19	170-11		
	151-6	184-19	171-8		
	152-6	185-21	172-8		
	153-6	186-21	159-18	09159-14020	
	154-6	108-8	160-18		
	155-6	109-8	161-18		
	156-6	110-8	162-18		
	157-6	111-8	163-18		
	158-6	112-8	164-18		
09139-06135	253-4	113-8	165-18		
	254-4	114-8	166-18		
	255-4	115-8	167-18		
	256-4	116-8	168-18		
	257-4	117-8	169-18		
	258-4	118-8	170-18		
	259-4	119-8	215-28	09159-14026	
	260-4	241-27	216-28		
	261-4	242-24	217-28		
	262-4	243-30	218-28		
	263-4	244-27	219-28		
	264-4	245-27	220-28		
09139-06136	253-5	246-27	221-28		
	254-5	247-30	222-28		
	255-5	248-30	223-28		
	256-5	249-27	224-28		
	257-5	250-27	225-28		
	258-5	251-30	226-28		
	259-5	252-30	227-17		
	260-5	29-5	228-13	09159-08136	
	261-5	241-8	229-17	09159-12014	

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	230-13		158-3		180-20
	231-17		286-30		181-20
	232-17		288-31		182-20
	233-17	09160-05043	69-29		183-20
	234-17		70-29		184-20
	235-17		71-29		185-22
	236-17		72-29		186-22
	237-17		73-43	09160-06084	32-61
	238-17		74-43		33-57
	239-12		75-43		34-61
09159-22006	240-12		76-43		35-57
	159-8		77-43		36-61
	160-8		78-43		37-57
	161-8		79-43		38-61
	162-8		80-43		39-57
	163-8	09160-06036	69-38		40-61
	164-8		70-38		41-57
	165-8		71-38		42-61
	166-8		72-38		43-57
	167-8		73-52	09160-06094	84-10
	168-8		74-52		85-10
	169-8		75-52		86-10
	170-8		76-52		87-10
	171-5		77-52		88-10
	172-5		78-52		89-10
09159-28003	108-4		79-52		90-10
	109-4		80-52		91-10
	110-4	09160-06047	253-41		92-10
	111-4		254-41		93-10
	112-4		255-41		94-10
	113-4		256-41		95-10
	114-4		257-41	09160-06104	285-53
	115-4		258-41		290-20
	116-4		259-41	09160-08016	29-6
	117-4		260-41	09160-08151	96-10
	118-4		261-41		97-10
09160-05024	119-4		262-41		98-10
	286-19		263-41		99-10
	288-19		264-41		100-10
09160-05029	147-3		265-41		101-10
	148-3		266-41		102-10
	149-3	09160-06055	280-10		103-10
	150-3	09160-06066	81-11		104-10
	151-3	09160-06082	173-20		105-10
	152-3		174-20		106-10
	153-3		175-20		107-10
	154-3		176-20	09160-10104	15-11
	155-3		177-20	09160-10141	239-6
	156-3		178-20		240-6
	157-3		179-20		241-5

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	243-8		160-12		232-18
	245-5		161-12		233-16
	246-5		162-12		233-18
	247-8		163-12		234-16
	248-8		164-12		234-18
	249-5		165-12		235-16
	250-5		166-12		235-18
	251-8		167-12		236-16
	252-8		168-12		236-18
09160-12066	241-6		169-12		237-16
	242-5		170-12		237-18
	243-9		171-10		238-16
	244-8		172-10		238-18
	245-6	09160-14066	227-23		239-11
	246-6		228-19		239-13
	247-9		229-23		240-11
	248-9		230-19		240-13
	249-6		231-23	09160-18028	241-28
	250-6		232-23		242-25
	251-9		233-23		243-31
09160-13014	252-9		234-23		244-28
	253-28		235-23		245-28
	254-28		236-23		246-28
	255-28		237-23		247-31
	256-28		238-23		248-31
	257-28		239-18		249-28
	258-28		240-18		250-28
	259-28	09160-15051	215-29		251-31
	260-28		216-29		252-31
	261-28		217-29	09160-18031	2-8
	262-28		218-29	09160-30036	108-11-2
	263-28		219-29		109-11-2
	264-28		220-29		112-11-2
	265-28		221-29		113-11-2
	266-28		222-29		116-11-2
09160-13016	159-13		223-29		117-11-2
	160-13		224-29	09160-30037	108-11-3
	161-13		225-29		109-11-3
	162-13		226-29		112-11-3
	163-13	09160-16050	227-16		113-11-3
	164-13		227-18		116-11-3
	165-13		228-12		117-11-3
	166-13		228-14	09160-30038	108-11-4
	167-13		229-16		109-11-4
	168-13		229-18		112-11-4
	169-13		230-12		113-11-4
	170-13		230-14		116-11-4
	171-9		231-16		117-11-4
	172-9		231-18	09160-30039	108-11-6
09160-13017	159-12		232-16		109-11-6

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
09160-30041	112-11-6	09160-35004	118-10-8	09160-75002	179-9
	113-11-6		119-10-8		180-9
	116-11-6		110-10-4		181-9
	117-11-6		111-10-4		182-9
	108-11-7		114-10-4		183-9
09160-30042	109-11-7	09160-35006	115-10-4		184-9
	112-11-7		118-10-4		185-8
	113-11-7		119-10-4		186-8
	116-11-7		110-10-5		108-12
	117-11-7		111-10-5		109-12
09160-30043	108-11-9	09160-35008	114-10-5	09162-10005	110-11
	109-11-9		115-10-5		111-11
	112-11-9		118-10-5		112-12
	113-11-9		119-10-5		113-12
	116-11-9		110-10-7		114-11
09160-30044	117-11-9	09160-35009	111-10-7		115-11
	108-11-10		114-10-7		116-12
	109-11-10		115-10-7		117-12
	112-11-10		118-10-7		118-11
	113-11-10		119-10-7		119-11
09160-30055	116-11-10	09160-35010	110-10-9	09169-06062	187-26
	117-11-10		111-10-9		188-26
	108-11-11		114-10-9		189-26
	109-11-11		115-10-9		190-26
	112-11-11		118-10-9		191-26
09160-30056	113-11-11	09160-35013	119-10-9	09164-14008	192-26
	116-11-11		110-10-3		193-26
	117-11-11		111-10-3		194-26
	110-24		114-10-3		195-26
	111-24		115-10-3		196-26
09160-35002	114-24	09160-35015	118-10-3	09169-08042	197-26
	115-24		119-10-3		198-26
	118-24		110-10-2		199-21
	119-24		111-10-2		200-21
	110-25		114-10-2		253-29
09160-35003	111-25	09160-39001	115-10-2	09181-50005	254-29
	114-25		118-10-2		255-29
	115-25		119-10-2		256-29
	118-25		110-10-1		257-29
	119-25		111-10-1		258-29
09160-35003	110-10-6	09181-50006	114-10-1	09181-50007	259-29
	111-10-6		115-10-1		260-29
	114-10-6		118-10-1		261-29
	115-10-6		119-10-1		262-29
	118-10-6		173-9		263-29
09160-35003	119-10-6	09181-50008	174-9	09181-50008	264-29
	110-10-8		175-9		265-29
	111-10-8		176-9		266-29
	114-10-8		177-9		241-14
	115-10-8		178-9		242-11

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09169-28003	243-17	09180-06186	122-5	09180-06230	43-62
	244-14		135-4		185-11
	245-14		136-4		186-11
	246-14		137-4		81-12
	247-17		138-4		81-13
09168-12012	248-17	09180-25082	139-4	09181-12158	108-25
	249-14		140-4		109-25
	250-14		141-4		112-25
	251-17		142-4		113-25
	252-17		143-4		116-25
09168-12013	83-15	09169-08038	144-4	09181-39001	117-25
	32-17		145-4		82-9
	34-17		146-4		173-10
	36-17		215-40		174-10
	38-17		216-40		175-10
09168-16009	40-17	09169-05018	217-40	09181-50005	176-10
	42-17		218-40		177-10
	1-13		219-40		178-10
	73-7		220-40		179-10
	74-7		221-40		180-10
09169-06062	75-7	09169-08039	222-40	09181-50006	181-10
	76-7		223-40		182-10
	77-7		224-40		183-10
	78-7		225-40		184-10
	79-7		226-40		185-9
09169-08062	80-7	09169-08042	253-17	09181-50007	186-9
	32-15		254-17		108-14-3
	32-62		255-17		109-14-3
	33-11		256-17		112-14-3
	33-58		257-17		113-14-3
09169-08042	34-15	09181-50008	258-17	09181-50008	116-14-3
	34-62		259-17		117-14-3
	35-11		260-17		108-14-4
	35-58		261-17		109-14-4
	36-15		262-17		112-14-4
09169-08042	36-62	09181-50008	263-17	09181-50008	113-14-4
	37-11		264-17		116-14-4
	37-58		265-17		117-14-4
	38-15		266-17		108-14-5
	38-62		32-66		109-14-5
09169-08042	39-11	09181-50008	33-62	09181-50008	112-14-5
	39-58		34-66		113-14-5
	40-15		35-62		116-14-5
	40-62		36-66		117-14-5
	41-11		37-62		108-14-6
09169-08042	41-58	09181-50008	38-66	09181-50008	109-14-6
	42-15		39-62		112-14-6
	42-62		40-66		113-14-6
	43-11		41-62		116-14-6
	43-58		42-66		117-14-6

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
09181-50009	108-14-7		114-7-2		111-7-5
	109-14-7		114-12-2		111-12-5
	112-14-7		115-7-2		112-7-5
	113-14-7		115-12-2		113-7-5
	116-14-7		116-7-2		114-7-5
09181-50010	117-14-7		117-7-2		114-12-5
	108-14-8		118-7-2		115-7-5
	109-14-8		118-12-2		115-12-5
	112-14-8		119-7-2		116-7-5
	113-14-8		119-12-2		117-7-5
09181-50012	116-14-8	09181-60006	108-7-3		118-7-5
	117-14-8		109-7-3		118-12-5
	108-14-2		110-7-3		119-7-5
	109-14-2		110-12-3		119-12-5
	112-14-2		111-7-3	09181-60009	108-7-6
09181-50013	113-14-2		111-12-3		109-7-6
	116-14-2		112-7-3		110-7-6
	117-14-2		113-7-3		110-12-6
	108-14-1		114-7-3		111-7-6
09181-60004	109-14-1		114-12-3		111-12-6
	112-14-1		115-7-3		112-7-6
	113-14-1		115-12-3		113-7-6
	116-14-1		116-7-3		114-7-6
	117-14-1		117-7-3		114-12-6
09181-60007	108-7-1		118-7-3		115-7-6
	109-7-1		118-12-3		115-12-6
	110-7-1		119-7-3		116-7-6
	110-12-1		119-12-3		117-7-6
	111-7-1		108-7-4		118-7-6
09181-60010	111-12-1		109-7-4		118-12-6
	112-7-1		110-7-4		119-7-6
	113-7-1		110-12-4		119-12-6
	114-7-1		111-7-4		108-7-7
	114-12-1		111-12-4		109-7-7
09181-60005	115-7-1		112-7-4		110-7-7
	115-12-1		113-7-4		110-12-7
	116-7-1		114-7-4		111-7-7
	117-7-1		114-12-4		111-12-7
	118-7-1		115-7-4		112-7-7
09181-60008	118-12-1		115-12-4		113-7-7
	119-7-1		116-7-4		114-7-7
	119-12-1		117-7-4		114-12-7
	108-7-2		118-7-4		115-7-7
	109-7-2		118-12-4		115-12-7
09181-60008	110-7-2		119-7-4		116-7-7
	110-12-2		119-12-4		117-7-7
	111-7-2		108-7-5		118-7-7
	111-12-2		109-7-5		118-12-7
	112-7-2		110-7-5		119-7-7
	113-7-2		110-12-5		119-12-7

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09181-60011	108-7-8		118-7-10		118-13-11
	109-7-8		118-12-10		119-13-11
	110-7-8		119-7-10	09181-75012	108-15-3
	110-12-8		119-12-10		109-15-3
	111-7-8	09181-75008	108-15-5		110-13-3
09181-60012	111-12-8		109-15-5		111-13-3
	112-7-8		110-13-5		112-15-3
	113-7-8		111-13-5		113-15-3
	114-7-8		112-15-5		114-13-3
	114-12-8		113-15-5		115-13-3
09181-60012	115-7-8		114-13-5		116-15-3
	115-12-8		115-13-5		117-15-3
	116-7-8		116-15-5		118-13-3
	117-7-8		117-15-5		119-13-3
	118-7-8		118-13-5	09181-75013	108-15-4
09181-60013	118-12-8		119-13-5		109-15-4
	119-7-8	09181-75009	108-15-7		110-13-4
	119-12-8		109-15-7		111-13-4
	108-7-9		110-13-7		112-15-4
	109-7-9		111-13-7		113-15-4
09181-60013	110-7-9		112-15-7		114-13-4
	110-12-9		113-15-7		115-13-4
	111-7-9		114-13-7		116-15-4
	111-12-9		115-13-7		117-15-4
	112-7-9		116-15-7		118-13-4
09181-60013	113-7-9		117-15-7		119-13-4
	114-7-9		118-13-7	09181-75014	108-15-6
	114-12-9		119-13-7		109-15-6
	115-7-9	09181-75010	108-15-9		110-13-6
	115-12-9		109-15-9		111-13-6
09181-60013	116-7-9		110-13-9		112-15-6
	117-7-9		111-13-9		113-15-6
	118-7-9		112-15-9		114-13-6
	118-12-9		113-15-9		115-13-6
	119-7-9		114-13-9		116-15-6
09181-60013	119-12-9		115-13-9		117-15-6
	108-7-10		116-15-9		118-13-6
	109-7-10		117-15-9		119-13-6
	110-7-10		118-13-9	09181-75015	108-15-8
	110-12-10		119-13-9		109-15-8
09181-60013	111-7-10	09181-75011	108-15-11		110-13-8
	111-12-10		109-15-11		111-13-8
	112-7-10		110-13-11		112-15-8
	113-7-10		111-13-11		113-15-8
	114-7-10		112-15-11		114-13-8
09181-60013	114-12-10		113-15-11		115-13-8
	115-7-10		114-13-11		116-15-8
	115-12-10		115-13-11		117-15-8
	116-7-10		116-15-11		118-13-8
	117-7-10		117-15-11		119-13-8

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09181-75016	108-15-10	09202-05032	17-8		240-3
	109-15-10		18-8		241-10
	110-13-10		19-8		242-7
	111-13-10		20-8		243-13
	112-15-10		21-8		244-10
-----	113-15-10	-----	22-8	-----	245-10
	114-13-10		23-8		246-10
	115-13-10		24-8		247-13
	116-15-10		25-9		248-13
	117-15-10		26-9		249-10
09181-75018	118-13-10	09202-06031	27-9	09202-08007	250-10
	119-13-10		28-9		251-13
	108-15-1		56-16		252-13
	109-15-1		57-16		108-19
	110-13-1		58-16		109-19
-----	111-13-1	-----	59-16	-----	110-17
	112-15-1		60-16		111-17
	113-15-1		61-16		112-19
	114-13-1		62-16		113-19
	115-13-1		63-16		114-17
09181-75019	116-15-1	-----	64-16	-----	115-17
	117-15-1		65-16		116-19
	118-13-1		66-16		117-19
	119-13-1		67-16		118-17
	108-15-2	09202-08006	121-3	09204-01004	119-17
-----	109-15-2		83-17		69-25
	110-13-2		83-18		70-25
	111-13-2		227-3		71-25
	112-15-2		227-10		72-25
-----	113-15-2	-----	228-3	-----	73-39
	114-13-2		229-3		74-39
	115-13-2		229-10		75-39
	116-15-2		230-3		76-39
	117-15-2		231-3		77-39
09202-04022	118-13-2	-----	231-10	09204-01006	78-39
	119-13-2		232-3		79-39
	253-30		232-10		80-39
	254-30		233-3		84-11
	255-30		233-10		85-11
-----	256-30	-----	234-3	-----	86-11
	257-30		234-10		87-11
	258-30		235-3		88-11
	259-30		235-10		89-11
	260-30		236-3		90-11
09206-08001	261-30	-----	236-10	-----	91-11
	262-30		237-3		92-11
	263-30		237-10		93-11
	264-30		238-3		94-11
	265-30		238-10		95-11
-----	266-30	-----	239-3		173-21

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	175-21		215-8		94-13
	176-21		215-16		95-13
	177-21		216-8		2-9
	178-21		216-16		2-7
09204-03003	179-21	-----	217-8	09248-18006 09248-26001 09250-21003	253-48
	180-21		217-16		254-48
	181-21		218-8		255-48
	182-21		218-16		256-48
	183-21		219-8		257-48
-----	184-21	-----	219-16	-----	258-48
	185-23		220-8		259-48
	186-23		220-16		260-48
	241-29		221-8		261-48
	242-26		221-16		262-48
-----	243-32	-----	222-8	09251-09002	263-48
	244-29		222-16		264-48
	245-29		223-8		265-48
	246-29		223-16		266-48
	247-32		224-8		135-26
09205-02006	248-32	-----	224-16	-----	136-26
	249-29		225-8		137-26
	250-29		225-16		138-26
	251-32		226-8		139-26
	252-32		226-16		140-26
-----	96-4	09206-13019 09206-14004 09246-05006 09247-14041	2-10	09260-10005	141-26
	97-4		1-21		142-26
	98-4		2-17		143-26
	99-4		44-11		144-26
	100-4		46-11		145-26
09205-10006	101-4	-----	48-11	-----	146-26
	102-4		50-11		279-1
	103-4		52-11		84-14
	104-4		54-11		85-14
	105-4		45-11		86-14
-----	106-4	09247-14042	47-11	-----	87-14
	107-4		49-11		88-14
	84-12		51-11		89-14
	85-12		53-11		90-14
	86-12		55-11		91-14
09205-10006	87-12	09248-12009 09248-12011	83-16	-----	92-14
	88-12		84-13		93-14
	89-12		85-13		94-14
	90-12		86-13		95-14
	91-12		87-13		17-9
-----	92-12	-----	88-13	09261-05006	18-9
	93-12		89-13		19-9
	94-12		90-13		20-9
	95-12		91-13		21-9
	1-3		92-13		22-9

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	23-9		109-38		111-29
	24-9		110-32		112-28
	25-10		111-32		113-28
	26-10		112-38		114-29
	27-10		113-38		115-29
09262-17019	28-10		114-32		116-28
	84-15		115-32		117-28
	85-15		116-38		118-29
	86-15		117-38		119-29
	87-15		118-32	09280-09008	83-27
	88-15		119-32	09280-10009	2-12
	89-15	09265-50002	243-5	09280-10016	2-13
	90-15		244-5	09280-22019	1-15
	91-15		247-5		31-8
	92-15		248-5		83-5
	93-15		251-5	09280-22020	82-10
	94-15		252-5	09280-26006	1-34
09262-40018	95-15	09269-30014	110-26		68-14
09262-60002	16-2		111-26	09280-29006	69-16
	110-38		114-26		70-16
	111-38		115-26		71-16
	114-38		118-26		72-16
	115-38		119-26		73-27
	118-38	09269-32001	108-5		74-27
	119-38		109-5		75-27
09263-30023	108-27		110-5		76-27
	109-27		111-5		77-27
	110-28		112-5		78-27
	111-28		113-5		79-27
	112-27		114-5		80-27
	113-27		115-5	09280-60007	96-11
	114-28		116-5		97-11
	115-28		117-5		98-11
	116-27		118-5		99-11
	117-27		119-5		100-11
	118-28	09269-75002	108-16		101-11
	119-28		109-16		102-11
09263-32017	241-2		110-14		103-11
	242-2		111-14		104-11
	243-2		112-16		105-11
	244-2		113-16		106-11
	245-2		114-14		107-11
	246-2		115-14	09280-66004	108-34
	247-2		116-16		109-34
	248-2		117-16		110-35
	249-2		118-14		111-35
	250-2		119-14		112-34
	251-2	09280-00040	108-28		113-34
	252-2		109-28		114-35
09263-50009	108-38		110-29		115-35

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	117-34		183-11		90-17
	118-35		184-11		91-17
	119-35		185-12		92-17
09280-70012	16-6		186-12		93-17
09282-08005	96-7	09283-32044	16-4		94-17
	97-7	09283-91001	15-13	09306-10001	95-17
	98-7	09289-05012	17-21		84-18
	99-7		18-21		85-18
	100-7		19-21		86-18
	101-7		20-21		87-18
	102-7		21-21		88-18
	103-7		22-21		89-18
	104-7		23-21		90-18
	105-7		24-21		91-18
	106-7		25-22		92-18
	107-7		26-22		93-18
09282-24004	108-35		27-22		94-18
	109-35		28-22		95-18
	110-36	09289-18001	84-16	09306-13007	253-32
	111-36		85-16		254-32
	112-35		86-16		255-32
	113-35		87-16		256-32
	114-36		88-16		257-32
	115-36		89-16		258-32
	116-35		90-16		259-32
	117-35		91-16		260-32
	118-36		92-16		261-32
	119-36		93-16		262-32
09282-30006	108-29		94-16		263-32
	109-29		95-16		264-32
	110-30	09306-04005	253-31		265-32
	111-30		254-31		266-32
	112-29		255-31	09306-17001	199-22
	113-29		256-31		200-22
	114-30		257-31	09306-24001	187-27
	115-30		258-31		188-27
	116-29		259-31		189-27
	117-29		260-31		190-27
	118-30		261-31		191-27
	119-30		262-31		192-27
09282-39001	173-11		263-31		193-27
	174-11		264-31		194-27
	175-11		265-31		195-27
	176-11		266-31		196-27
	177-11	09306-06004	84-17		197-27
	178-11		85-17		198-27
	179-11		86-17	09320-04009	135-5
	180-11		87-17		136-5
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	140-5		259-18		274-20
	141-5		260-18		275-20
	142-5		261-18		276-20
	143-5		262-18		277-20
	144-5		263-18		278-20
	145-5		264-18		32-10
	146-5		265-18		32-36
09320-08062	44-12		266-18		32-48
	45-12	09320-12014	68-15		33-32
	46-12	09320-12072	32-34		33-44
	47-12		33-30		33-56
	48-12		34-34		34-10
	49-12		35-30		34-36
	50-12		36-34		34-48
	51-12		37-30		35-32
	52-12		38-34		35-44
	53-12		39-30		35-56
	54-12		40-34		36-10
09320-08501	55-12		41-30		36-36
	32-12		42-34		36-48
	33-8		43-30		37-32
	34-12	09321-10030	253-13		37-44
	35-8		254-13		37-56
	36-12		255-13		38-10
	37-8		256-13		38-36
	38-12		257-13		38-48
	39-8		258-13		39-32
	40-12		259-13		39-44
	41-8		260-13		39-56
	42-12		261-13		40-10
	43-8		262-13		40-36
09320-09016	122-6		263-13		40-48
	135-6		264-13		41-32
	136-6		265-13		41-44
	137-6		266-13		41-56
	138-6	09329-06002	73-61		42-10
	139-6		74-61		42-36
	140-6		75-61		42-48
	141-6		76-61		43-32
	142-6		77-61		43-44
	143-6		78-61		43-56
	144-6		79-61		32-57
	145-6		80-61		32-58
09320-11013	146-6	09329-10022	267-20		33-68
	253-18		268-20		33-69
	254-18		269-20		34-57
	255-18		270-20		34-58
	256-18		271-20		35-68

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	36-58		73-34		52-13
	37-68		74-11		54-13
	37-69		74-33	09360-14014	45-13
	38-57		74-34		47-13
	38-58		75-11		49-13
	39-68		75-33		51-13
	39-69		75-34		53-13
	40-57		76-11		55-13
	40-58		76-33	09362-09008	241-21
	41-68		76-34		242-18
	41-69		77-11		243-24
	42-57		77-33		244-21
	42-58		77-34		245-21
	43-68		78-11		246-21
09352-50903-00B	43-69		78-33		247-24
	68-23		78-34		248-24
	68-24		79-11		249-21
	283-7		79-33		250-21
09352-50903-600	68-16		79-34		251-24
	68-17		80-11		252-24
	68-18		80-33	09363-08004	32-19
	68-19		80-34		34-19
	68-20	09355-40805-00B	241-20		36-19
	68-21		242-17		38-19
	68-22		243-23		40-19
	283-6		244-20		42-19
09352-70103-600	253-42		245-20	09367-06002	68-26
	254-42		246-20	09367-06006	283-8
	255-42		247-23	09367-10001	279-2
	256-42		248-23	09380-17009	199-23
	257-42		249-20		200-23
	258-42		250-20	09380-21002	187-28
	259-42		251-23		188-28
	260-42		252-23		189-28
	261-42	09360-12008	32-18		190-28
	262-42		34-18		191-28
	263-42		36-18		192-28
	264-42		38-18		193-28
	265-42		40-18		194-28
	266-42		42-18		195-28
09355-35754-00B	73-10	09360-12013	33-14		196-28
	74-10		35-14		197-28
	75-10		37-14		198-28
	76-10		39-14	09380-38003	173-12
	77-10		41-14		174-12
	78-10		43-14		175-12
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	140-10		278-30		
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	144-10				
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	145-10				
	145-31				
	146-10				
	146-31				
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