SUZUKI

PARTS CATALOGUE

DF2.5

DF2.5

SUZUKI Way of Life!

OUTBOARD MOTOR

P01

2014-9

1ST EDITION

PREFACE

When it becomes necessary to replace parts on SUZUKI OUTBOARD MOTORS, always use SUZUKI GENUINE PARTS which have passed a strict inspection which guarantees quality and performance.

This parts catalogue covers the list of all service parts for SUZUKI DF2.5 production start 2014.

INSTRUCTIONS FOR QUOTING THE CATALOGUE

1. DIMENSIONS

Dimensions of the parts in this catalogue are indicated in unit millimeters.

2. ABBREVIATIONS

Abbreviations used in this catalogue are as follows:

AR	: As required	NT	: Number of teeth
ASSY	: Assembly	OPT	: Optional
E.NO.	: Engine number	OS	: Over size
F.NO.	: Frame number	STD	: Standard
D	: Diameter of material	T	: Thickness
ID	: Inside diameter	US	: Under size
OD	: Outside diameter	W	: Width
L	: Length	W/	: With
LH(PORT)	: Left hand side	S	: Transom type
RH(STBD)	: Right hand side	SUS	: Stainless steel

～123456 : Up to E.NO.00252F-123456

123456～ : From E.NO.00252F-123456

12 x 34 x 5.6····· Figures in the description column show the dimensions of parts.

ID OD T(or W,L)

→12345-56781 (Parts No.) : indicates that the parts number was changed to 12345-56781 and the new parts are interchangeable with the former ones but the former ones are not interchangeable with new ones.

←12345-56781 (Parts No.) : indicates that the former and new parts are interchangeable with each other and both are usable.

3. INNER PARTS OF ASSEMBLY

Part name with a dot (.) in front as shown in the description column indicates the component of the assembly also available individually.

4. MODIFICATION NOTICE

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

5. NOTE

5-1. There are some different parts from those of production models among spare parts for the administrative reasons and common use of them with other models.

5-2. In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned on parts catalogue or what is actually required on the vehicle.

5-3. Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual. When assembling, use "SUZUKI SERVICE MANUAL".

6. MODEL NAME AND ENGINE NUMBER

MODEL	DESTINATION	TYPE	TRANSOM	ENGINE No.
DF2.5S	P01	00252F	S,L	00252F-510001～

MILLIMETER → INCH CONVERSION CHART

	0	1	2	3	4	5	6	7	8	9
00	.000	.039	.079	.118	.157	.197	.236	.276	.315	.354
10	.394	.433	.472	.512	.551	.591	.630	.669	.709	.748
20	.787	.827	.866	.906	.945	.984	1.024	1.063	1.102	1.142
30	1.181	1.220	1.260	1.299	1.339	1.378	1.417	1.457	1.496	1.535
40	1.575	1.614	1.654	1.693	1.732	1.772	1.811	1.850	1.890	1.929
50	1.969	2.008	2.047	2.087	2.126	2.165	2.205	2.214	2.283	2.323
60	2.362	2.402	2.441	2.480	2.520	2.559	2.598	2.638	2.677	2.717
70	2.756	2.795	2.835	2.874	2.913	2.953	2.992	3.031	3.071	3.110
80	3.150	3.189	3.228	3.268	3.307	3.346	3.386	3.425	3.465	3.504
90	3.543	3.583	3.622	3.661	3.701	3.740	3.780	3.819	3.858	3.898

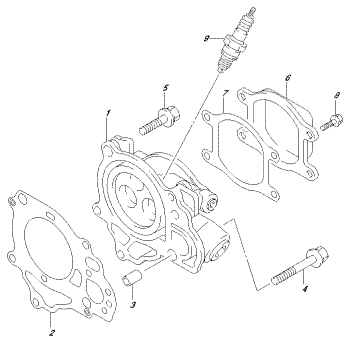
How to read

	0	1	2	3	4
00	…	…	…	…	…
10	…	…	…	…	…
20	…	…	…	0.906	…
30	…	…	…	…	…

23 millimeters equal 0.906 inch

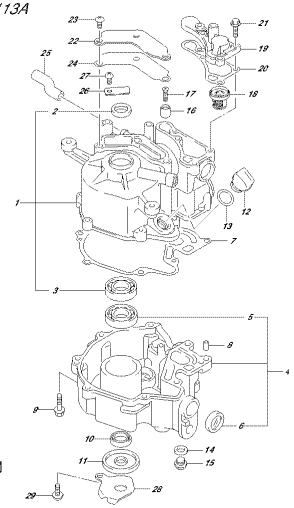
Contents are subject to change without notice or obligation.

FIG.111A



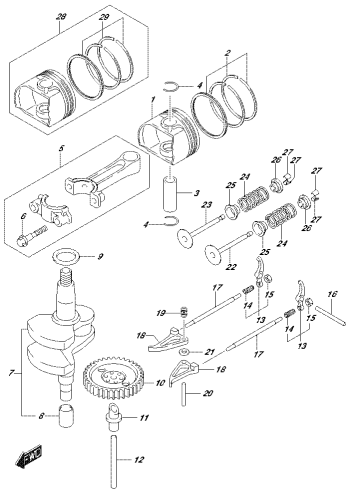
DF3_E_P01_015_111A
CYLINDER HEAD

FIG.113A



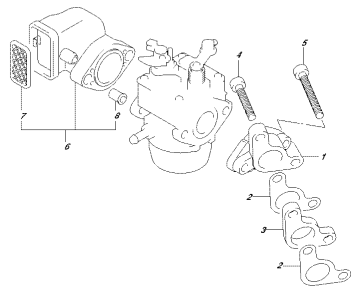
DF3_E_P01_015_113A
CYLINDER BLOCK

FIG.116A



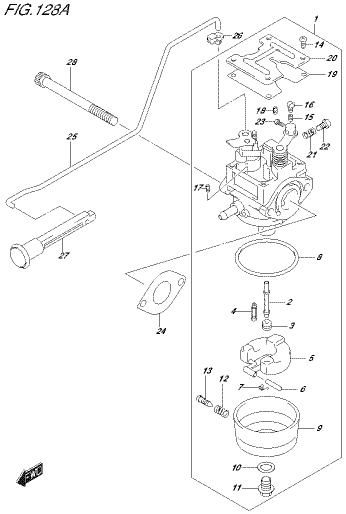
DF3_E_P01_015_116A
CRANKSHAFT

FIG.127A



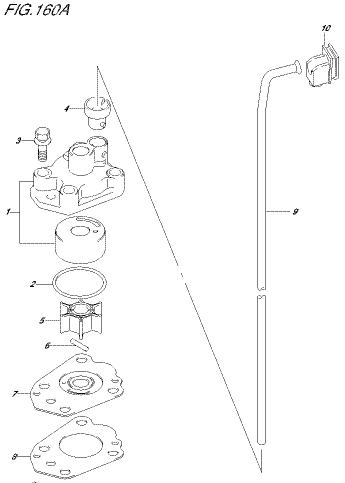
DF3_E_P01_015_127A
INTAKE PIPE/SILENCER

FIG.128A



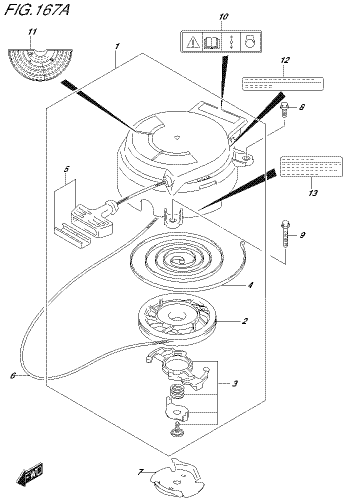
DF3_E_P01_015_128A
CARBURETOR

FIG.160A



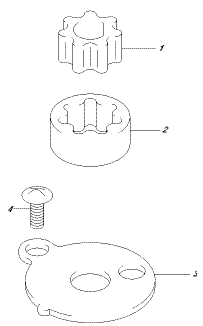
DF3_E_P01_015_160A
WATER PUMP

FIG.167A



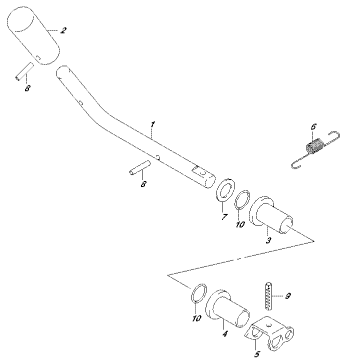
DF3_E_P01_015_167A
RECOIL STARTER

FIG.175A



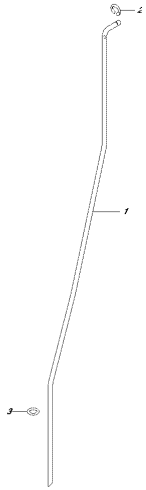
DF3_E_P01_015_175A
OIL PUMP

FIG.208A



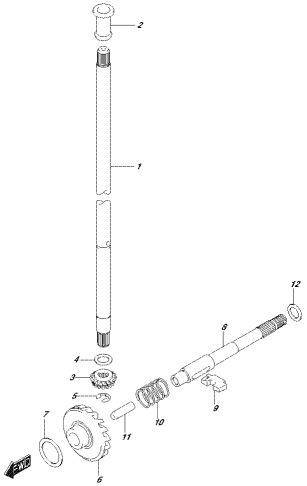
DF3_E_P01_015_208A
CLUTCH LEVER

FIG.210A



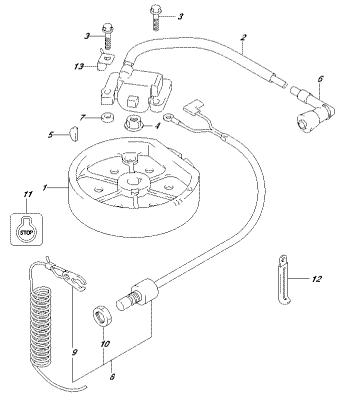
DF3_E_P01_015_210A
SHIFT ROD

FIG.230A



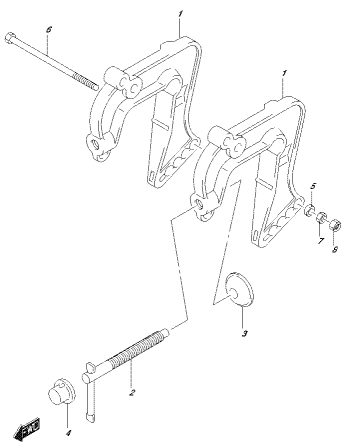
DF3_E_P01_016_230A
DRIVE SHAFT

FIG.303A



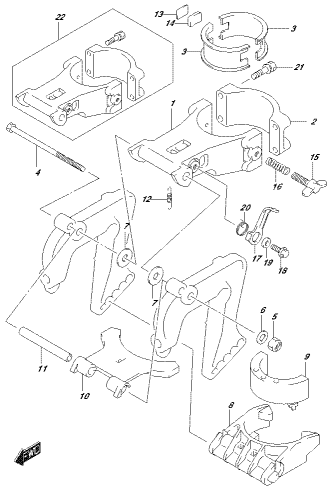
DF3_E_P01_016_303A
MAGNETO

FIG.335A



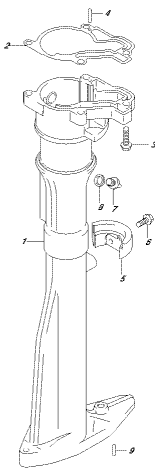
DF3_E_P01_018_335A
CLAMP BRACKET

FIG.336A



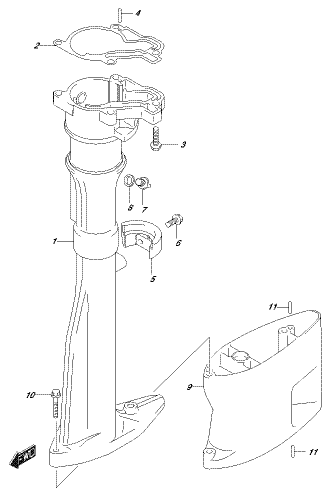
DF3_E_P01_018_336A
SWIVEL BRACKET

FIG.405A



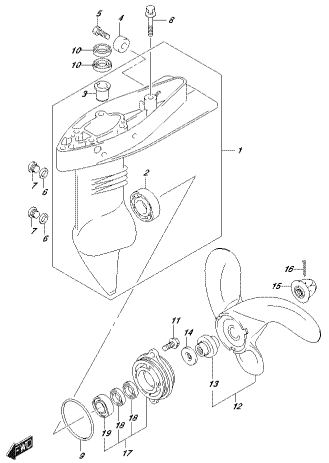
DF3_E_P01_018_405A
DRIVE SHAFT HOUSING

FIG.405B



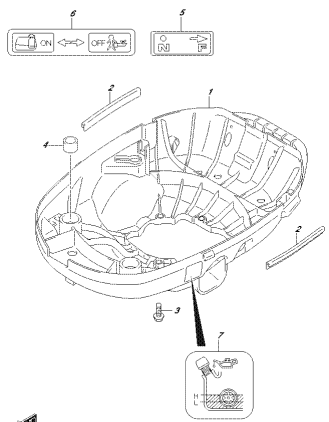
DF3_E_P01_018_405B
DRIVE SHAFT HOUSING

FIG.407A



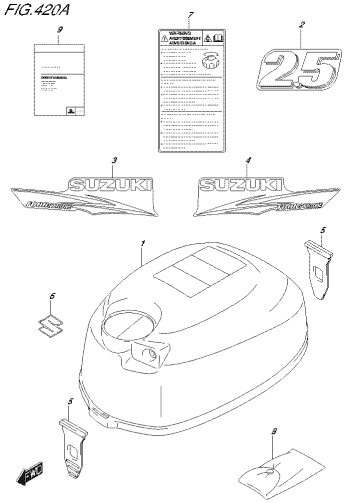
DF2.5_P01_015_407A
GEAR CASE

FIG.412A



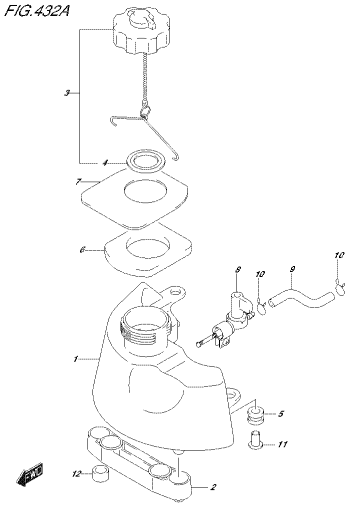
DF2.5_P01_015_412A
LOWER COVER

FIG.420A



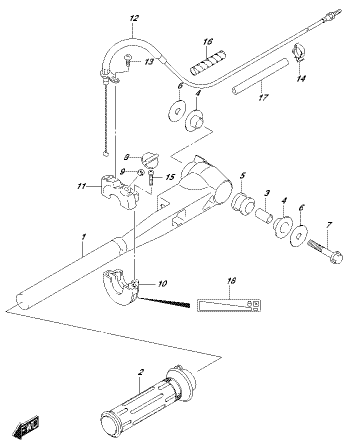
DF2.5_P01_015_420A
ENGINE COVER

FIG.432A



DF2.5_P01_015_432A
FUEL TANK

FIG.444A



DF2.5_P01_015_444A
TILLER HANDLE

FIG.111A

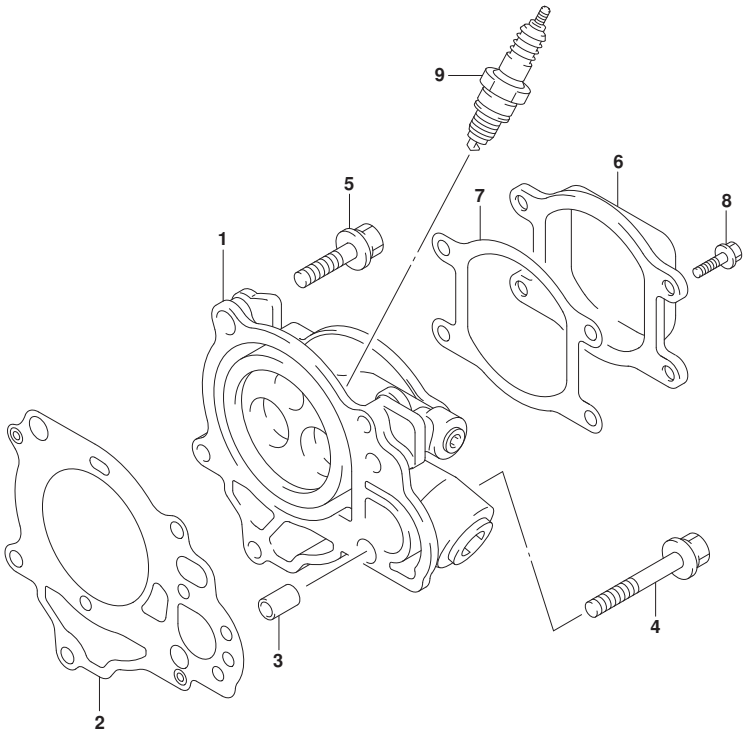


FIG.111A (1-B-2) CYLINDER HEAD

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11110-97J20	HEAD, CYLINDER	1	
2	11141-97JL0	GASKET, CYLINDER HEAD	1	
3	09206-08008	PIN (6.3X8X12)	2	
4	11118-97JL0	BOLT, CYLINDER HEAD NO.2	1	
5	11119-97JL0	BOLT, CYLINDER HEAD	4	
6	11171-97J10	COVER, CYLINDER HEAD	1	
7	11189-97JL0	GASKET, CYLINDER HEAD COVER	1	
8	01547-05107	BOLT	4	
9	09482-00406	SPARK PLUG (CR6HSA)	1	NGK

FIG.113A

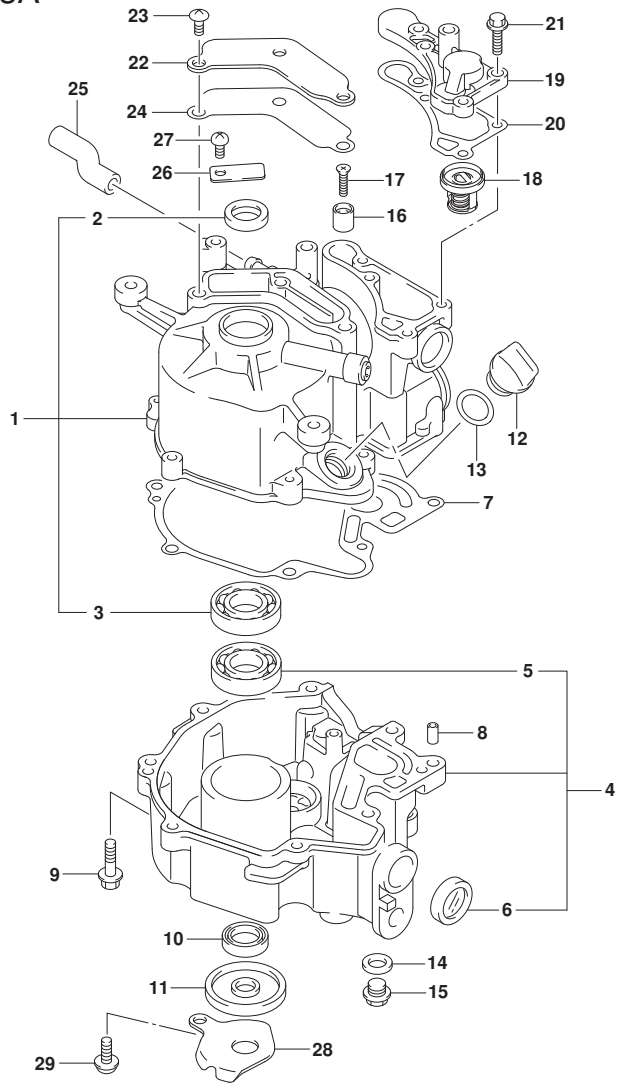


FIG.113A (1-B-3) CYLINDER BLOCK

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11200-97J00	BLOCK ASSY, CYLINDER	1	
2	59295-97J00	.SEAL, CRANKSHAFT OIL	1	
3	09262-17023	.BEARING (17X40X12)	1	UPPER
4	11300-97J00	CASE ASSY, CRANKSHAFT	1	
5	09262-17023	.BEARING (17X40X12)	1	LOWER
6	11971-91J01	.LENS, OIL LEVEL FILLER	1	
7	11351-97JL0	GASKET, CRANKCASE	1	
8	04221-05109	PIN	2	
9	01550-06257	BOLT	8	
10	59295-97J10	SEAL, DRIVE SHAFT OIL	1	
11	59295-97J20	SEAL, CRANKSHAFT OIL LOWER	1	
12	11382-97J00	CAP, OIL FILLER	1	
13	09280-15007	O RING (D:2.4,ID:15.8)	1	
14	09168-10022	GASKET (10X17X1.5)	1	
15	09248-10008	PLUG (10X7.5)	1	OIL DRAIN
16	55321-95J00	ANODE, PROTECTION	1	
17	09126-05011	SCREW (5X20)	1	
18	17670-91J00	THERMOSTAT (50C)	1	
19	17681-97J21	COVER, THERMOSTAT	1	
20	17685-97J01	GASKET, THERMOSTAT COVER	1	
21	01550-06207	BOLT	4	
22	11173-97J00	PLATE, BREATHER	1	
23	02142-06127	BOLT	3	
24	11179-97J00	GASKET, BREATHER PLATE	1	
25	11174-97J00	HOSE, BREATHER	1	
26	11452-91J00	VALVE, REED	1	
27	02112-0612A	SCREW	1	
28	11431-97J11	PLATE, UNDER OIL SEAL	1	
29	11432-97JL0	BOLT, UNDER OIL SEAL PLATE	1	

FIG.116A

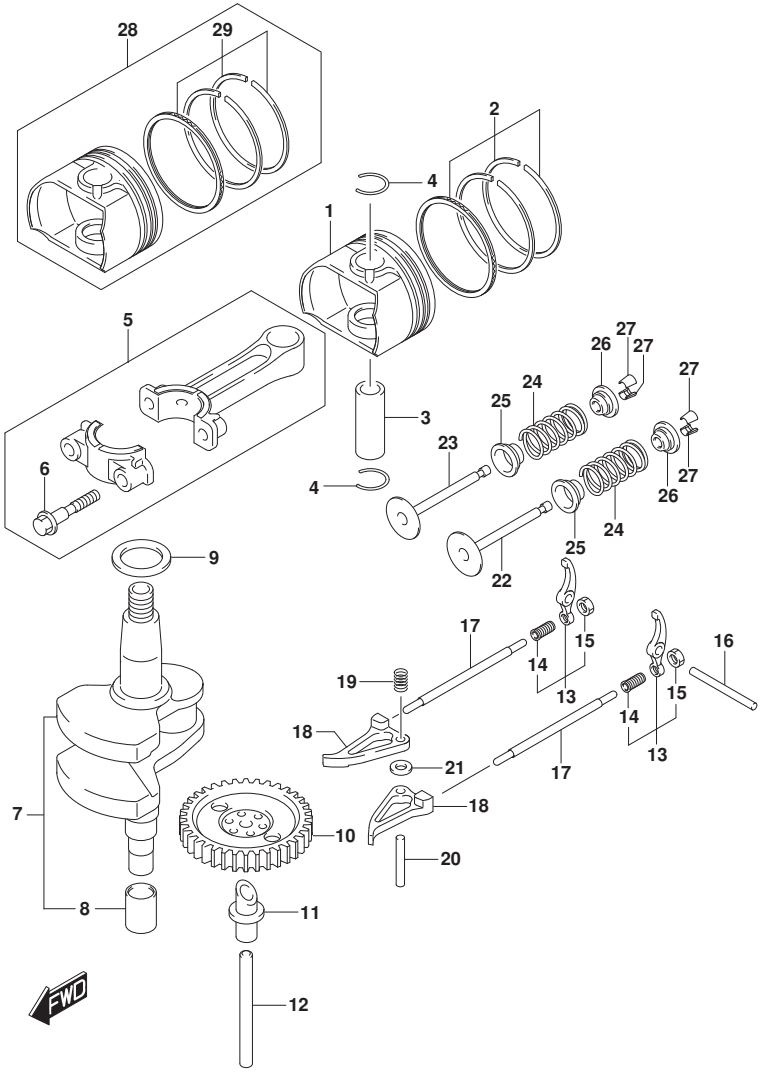


FIG.116A (1-B-4) CRANKSHAFT

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12111-97J10-0B0	PISTON	1	NO PAINT
2	12140-97J00	RING SET, PISTON	1	
3	12151-97J00	PIN, PISTON	1	
4	59382-97J00	CIRCLIP, PISTON PIN	2	
5	12160-97JL0-0A0	CONNROD ASSY	1	RED
6	12163-97JL0	.BOLT CONNROD	2	
7	12220-97JL1	CRANKSHAFT	1	
8	12242-97JL1	.SPLINE	1	
9	08211-17241	WASHER	1	
10	12710-97J00	CAMSHAFT (NT:36)	1	
11	12742-97J10	SHAFT, OIL PUMP	1	
12	12743-97J00	SHAFT	1	
13	12840-97J10	ARM ASSY, VALVE ROCKER	2	
14	12842-22G10	.SCREW, TAPPET ADJUSTING	2	
15	12843-27A00	.NUT, TAPPET ADJUSTING	2	
16	09261-04017	PIN (4X43)	1	
17	12894-97JL0	ROD, PUSH	2	
18	12845-97J00	ARM, CAM ROCKER	2	
19	12847-22G00	SPRING, CAM ROCKER ARM	1	
20	09261-04005	ROLLER (4X23.8)	1	
21	08322-0104A	WASHER	2	
22	12911-97JL0	VALVE, INTAKE	1	
23	12915-97JL0	VALVE, EXHAUST	1	
24	12921-97JL0	SPRING, VALVE	2	
25	09289-04006	OIL SEAL (4X11.6X7.9)	2	
26	12931-97JL0	RETAINER, VALVE SPRING	2	
27	12932-05C00	COTTER, VALVE	4	
28	12100-97J00-050	PISTON SET (OS:0.5)	1	OPT
29	12140-97J00-050	.RING SET, PISTON (OS:0.5)	1	OPT

FIG.127A

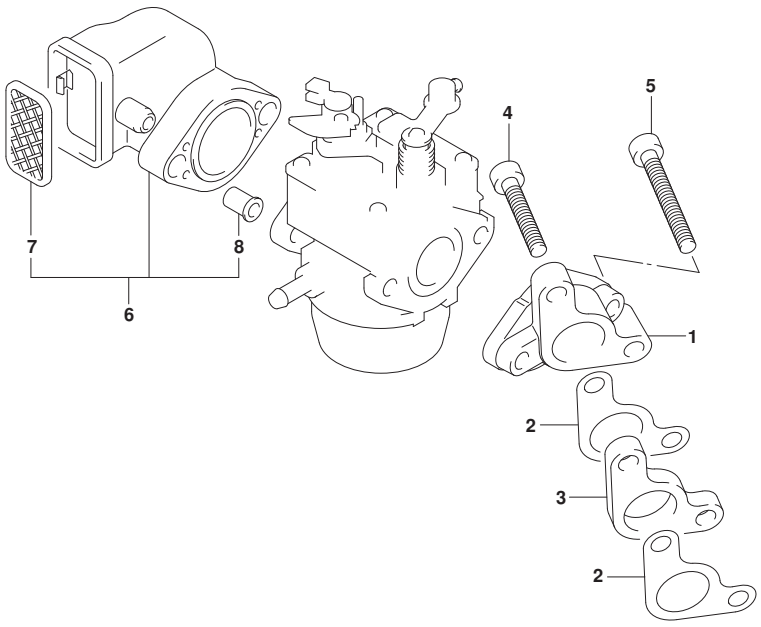


FIG.127A (1-B-5) INTAKE PIPE/SILENCER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13111-97J00	PIPE, INTAKE	1	
2	13119-97J00	GASKET, INTAKE PIPE	2	
3	13124-97J00	INSULATOR, CARBURETOR	1	
4	07120-06257	BOLT	1	
5	07120-06357	BOLT	1	
6	13810-97J00	SILENCER	1	
7	13710-97J00	.ARRESTER, FLAME	1	
8	09180-06348	.SPACER (6.1X8.5X12.5)	2	

FWD

FIG.128A

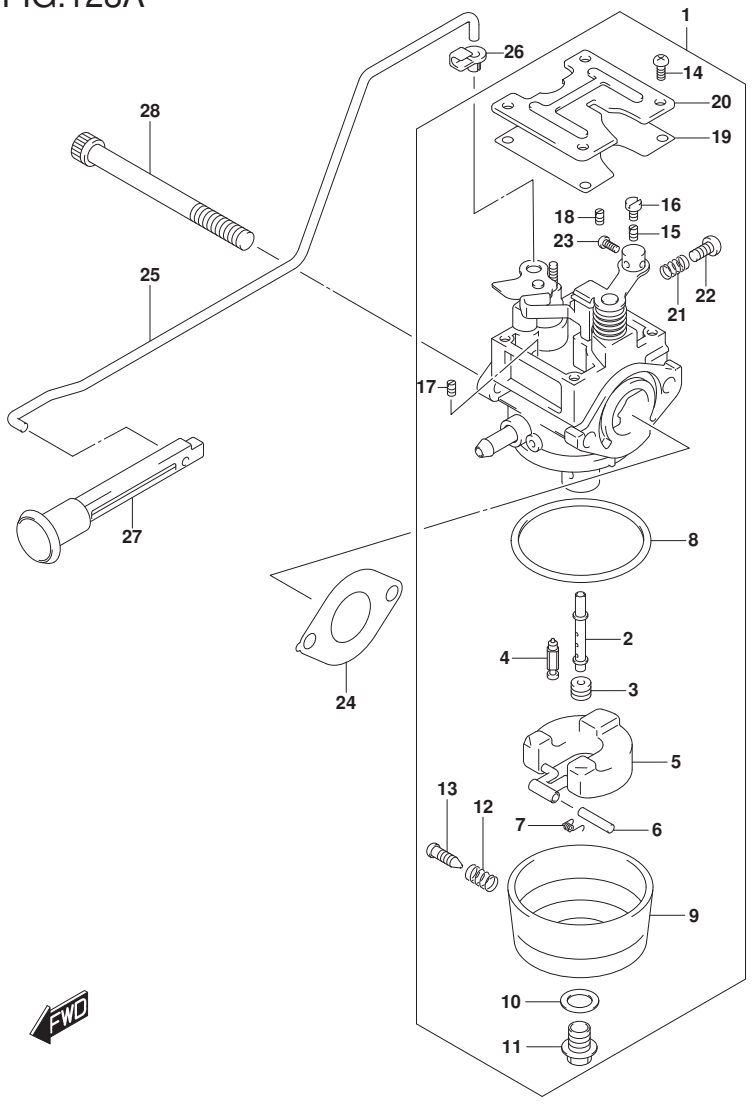


FIG.128A (1-B-6) CARBURETOR

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13200-97J80	CARBURETOR ASSY	1	
2	13236-97J50	.NOZZLE, MAIN	1	
3-1	09491-60014	.JET, MAIN (60)	1	
3-2	09491-62009	.JET, MAIN (62)	1	
3-3	09491-64003	.JET, MAIN (64)	1	
4	13371-97J00	.VALVE, NEEDLE	1	
5	13250-97J20	.FLOAT	1	
6	13254-97J00	.PIN, FLOAT	1	
7	13268-97J30	.SPRING	1	
8	13251-97J00	.GASKET	1	
9	13245-97J00	.CHAMBER, FLOAT	1	
10	13249-97J00	.GASKET	1	
11	13247-97J00	.SCREW	1	
12	13268-97J10	.SPRING	1	
13	13616-97J00	.SCREW	1	
14	13267-97J00	.SCREW	4	
15-1	09492-33001	.JET, PILOT (33)	1	
15-2	09492-35035	.JET, PILOT (35)	1	
15-3	09492-37005	.JET, PILOT (37)	1	
16	13267-97J10	.SCREW	1	
17	09493-32008	.JET, AIR (160)	1	
18	09493-95003	.JET, PILOT AIR (95)	1	
19	13249-97J10	.GASKET	1	
20	13248-97J00	.PLATE	1	
21	13268-97J20	.SPRING	1	
22	13534-97J10	.SCREW	1	
23	13267-97J20	.SCREW	1	
24	13125-97J00	GASKET, CARBURETOR	1	
25	13413-97J10	ROD, CHOKE	1	
26	13436-91J00	CONNECTOR, CHOKE ROD	1	
27	13631-91J00	KNOB, CHOKE	1	
28	01547-06757	BOLT	2	

FIG.160A

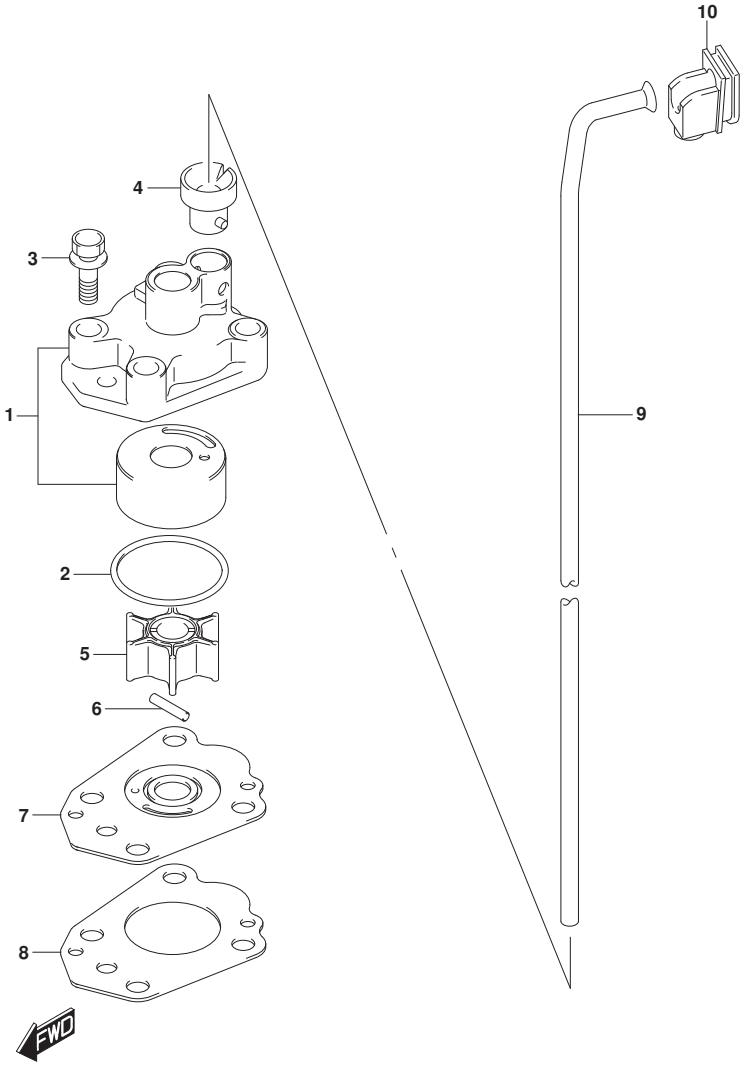


FIG.160A (1-B-7) WATER PUMP

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17410-97JL1	CASE, WATER PUMP	1	
2	09280-33005	O RING (D:1.9,ID:32.7)	1	
3	09116-06232	BOLT (6X30)	4	
4	17415-97J00	GROMMET, WATER PUMP CASE	1	
5	17461-97JM0	IMPELLER, WATER PUMP	1	
6	09202-02006	PIN (2.9X14)	1	
7	17471-97JL0	PANEL, PUMP CASE UNDER	1	
8	17472-97JL0	GASKET, PUMP CASE PANEL	1	
9-1	17561-97JM0	TUBE, WATER (S)	1	W/TRANSOM(S)
9-2	17561-97JN0	TUBE, WATER (L)	1	W/TRANSOM(L)
10	17563-97J10	GROMMET, WATER TUBE UPPER	1	

DF2.5_P01_015_160A
WATER PUMP

FIG.167A

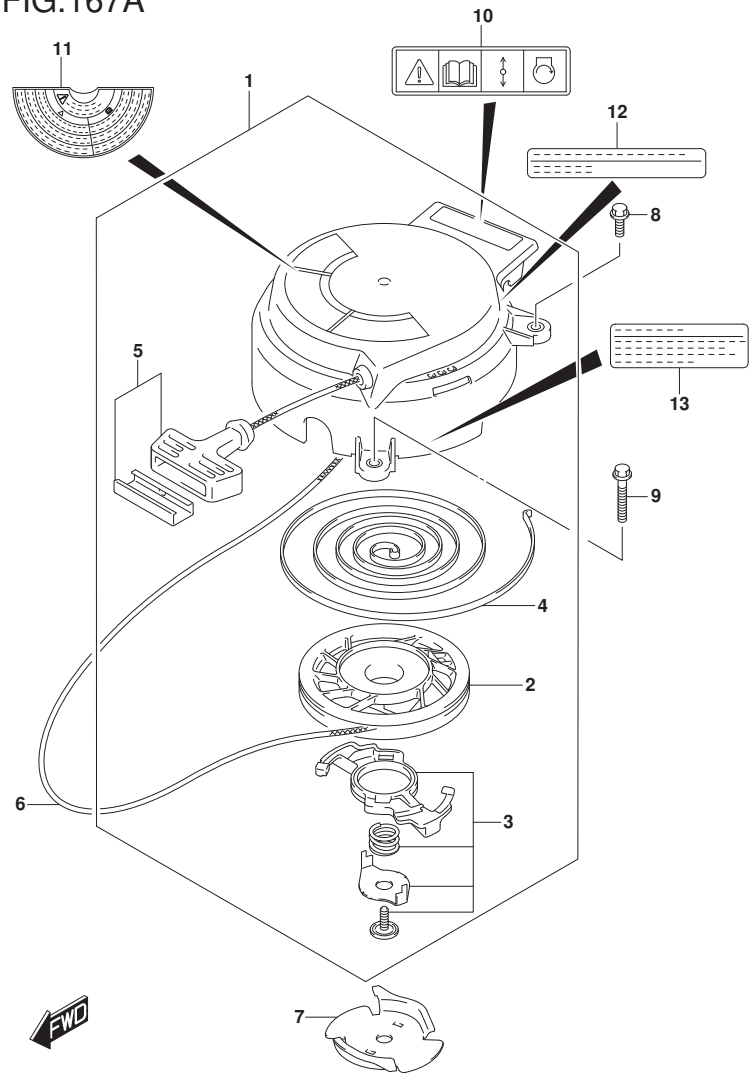


FIG.167A (1-B-8) RECOIL STARTER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	18100-97JM0	STARTER ASSY, RECOIL	1	
2	18120-97J00	.REEL	1	
3	18130-97J00	.RATCHET SET	1	
4	18142-04410	.SPRING, SPIRAL	1	
5	18210-97J00	.GRIP SET	1	
6	99000-81157-50M	ROPE	1	OPT L:50000->1200
7	18211-97J00	PULLEY, STARTER	1	
8	01550-06207	BOLT	1	
9	01550-06357	BOLT	2	
10	69711-91J10	LABEL, S.I.G.P	1	
11	61472-94J10	LABEL, RECOIL STARTER	1	
12	61493-97J00	LABEL, CLEARANCE	1	
13	61494-97J00	LABEL, OIL	1	

FIG.175A

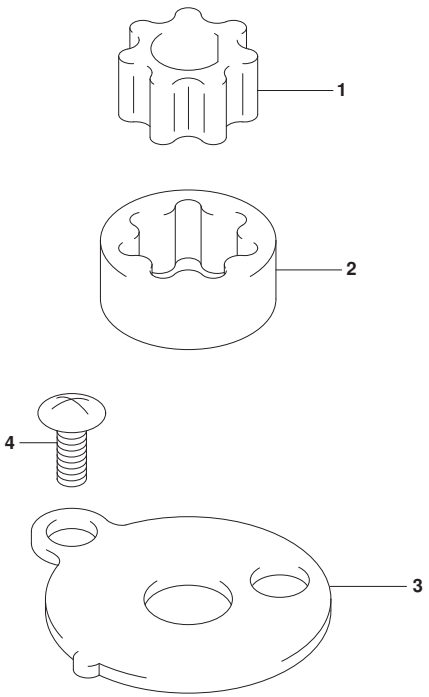


FIG.175A (1-B-9) OIL PUMP

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	16131-91J00	ROTOR, OIL PUMP INNER	1	
2	16132-91J00	ROTOR, OIL PUMP OUTER	1	
3	16161-97J10	PLATE, OIL PUMP ROTOR	1	
4	02142-0510A	BOLT	1	

FIG.208A

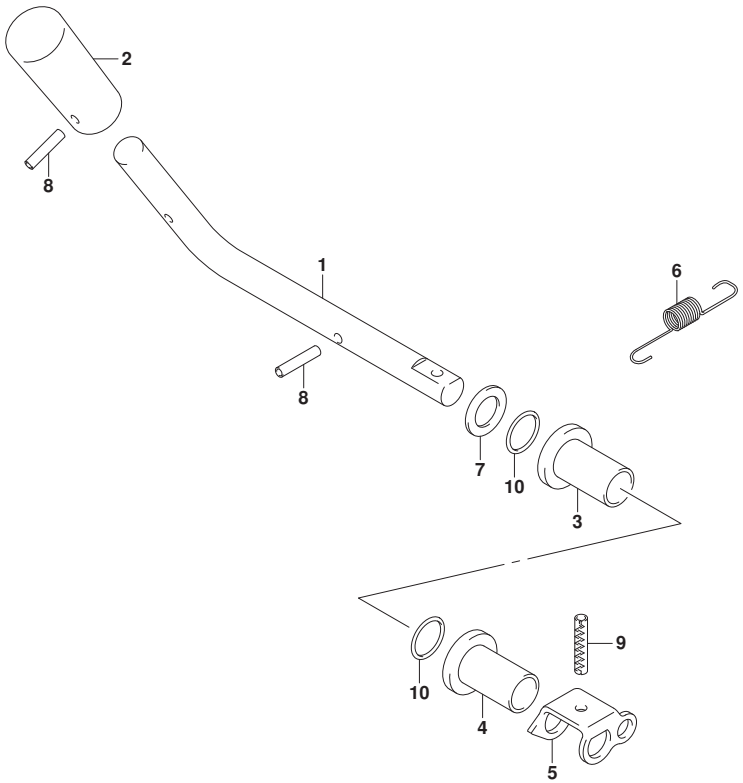


FIG.208A (1-B-10) CLUTCH LEVER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	21111-97J01	LEVER, CLUTCH	1	
2	21112-97J00	KNOB, CLUTCH LEVER	1	
3	21221-97J00	BUSH, CLUTCH SHAFT	1	
4	21222-97J00	BUSH, CLUTCH SHAFT NO.2	1	
5	23211-97J10	ARM, CLUTCH ROD	1	
6	23213-97J00	SPRING, CLUTCH NOTCH	1	
7	09160-08145	WASHER (8X14X1.5)	1	
8	09205-03012	SPRING PIN (3X16)	2	
9	09205-04002	SPRING PIN (4X20)	1	
10	09280-08005	O RING (D:1.7,ID:7.7)	2	

FIG.210A

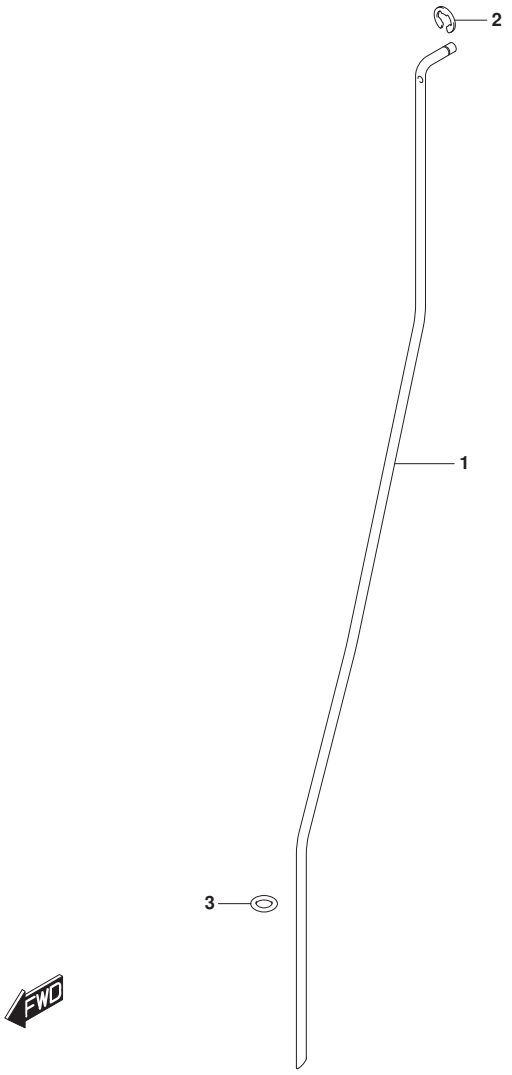


FIG.210A (1-B-11) SHIFT ROD

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	25111-97J10	ROD, SHIFT (S)	1	W/TRANSOM(S)
1-2	25111-97J20	ROD, SHIFT (L)	1	W/TRANSOM(L)
2	09383-04002	E RING	1	
3	09280-06004	O RING (D:3.5,ID:5.8)	1	

DF2.5_P01_015_210A
SHIFT ROD

FIG.230A

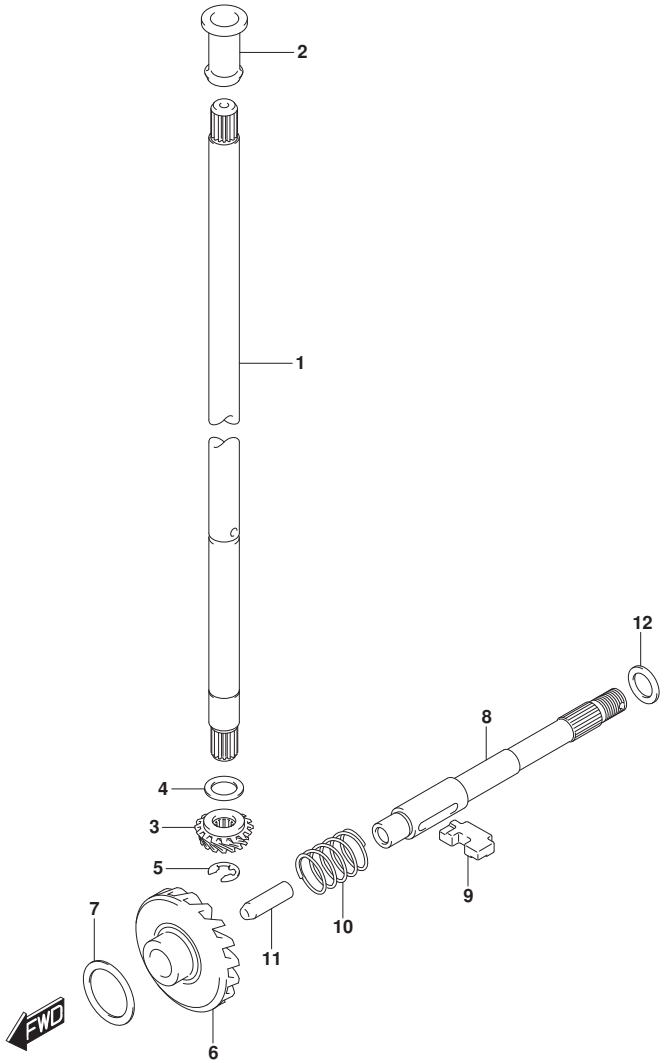


FIG.230A (1-B-12) DRIVE SHAFT

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57111-97J11	SHAFT, DRIVE (S)	1	W/TRANSOM(S)
1-2	57111-97J20	SHAFT, DRIVE (L)	1	W/TRANSOM(L)
2	57130-91J00	BUSH, DRIVE SHAFT	1	
3	57311-97JM0	PINION (NT:17)	1	
4-1	09181-10021	SHIM (T:1.8)	1	PINION ADJ
4-2	09181-10022	SHIM (T:1.9)	1	
4-3	09181-10023	SHIM (T:2.0)	1	
4-4	09181-10024	SHIM (T:2.1)	1	
4-5	09181-10025	SHIM (T:2.2)	1	
5	08332-1106A	E RING	1	
6	57510-97JM0	GEAR, FORWARD (NT:28)	1	
7-1	09181-17022	SHIM (T:0.3)	1	FWD GEAR BACKUP
7-2	09181-17023	SHIM (T:0.4)	1	
7-3	09181-17024	SHIM (T:0.5)	1	
7-4	09181-17025	SHIM (T:0.6)	1	
8	57611-97J10	SHAFT, PROPELLER	1	
9	57621-97J10	SHIFTER, CLUTCH DOG	1	
10	59441-97J20	SPRING, RETURN	1	
11	57631-97JL0	ROD, PUSH	1	
12-1	09181-12017	WASHER (12X20X1.6)	1	PROP SFT REV THRUST
12-2	09181-12018	WASHER (12X20X1.7)	1	
12-3	09181-12019	WASHER (12X20X1.8)	1	
12-4	09181-12020	WASHER (12X20X1.9)	1	
12-5	09181-12021	WASHER (12X20X2)	1	

DF2.5_P01_015_230A
DRIVE SHAFT

FIG.303A

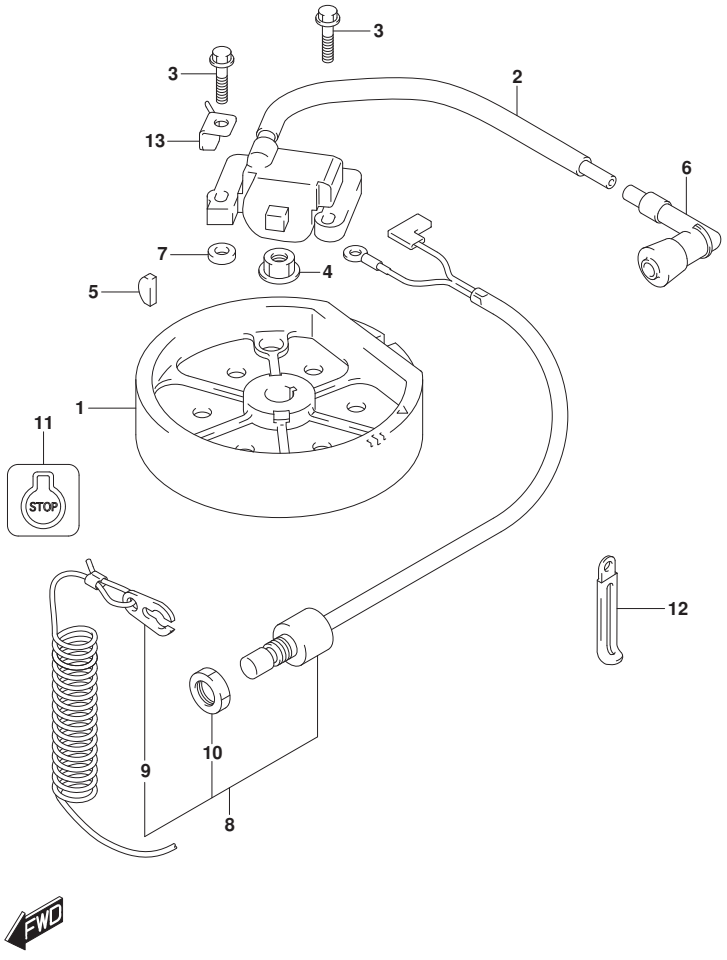


FIG.303A (1-B-13) MAGNETO

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32102-97J10	FLYWHEEL	1	
2	33410-97J31	UNIT, IGNITER	1	
3	01550-06307	BOLT	2	
4	08316-10107	NUT	1	
5	08341-31039	KEY	1	
6	33500-07H00	CAP, SPARK PLUG	1	
7	09180-06363	SPACER (6.2X12.6X6)	2	
8	37830-97J20	SWITCH ASSY, EMERGENCY	1	
9	37823-97J00	.PLATE, LOCK	1	
10	37826-97J00	.NUT	1	
11	37835-95D00	LABEL, STOP	1	
12	29404-93J10	CLAMP (L:65)	2	
13	19183-97J01	HOLDER, THROTTLE CABLE	1	

FIG.335A

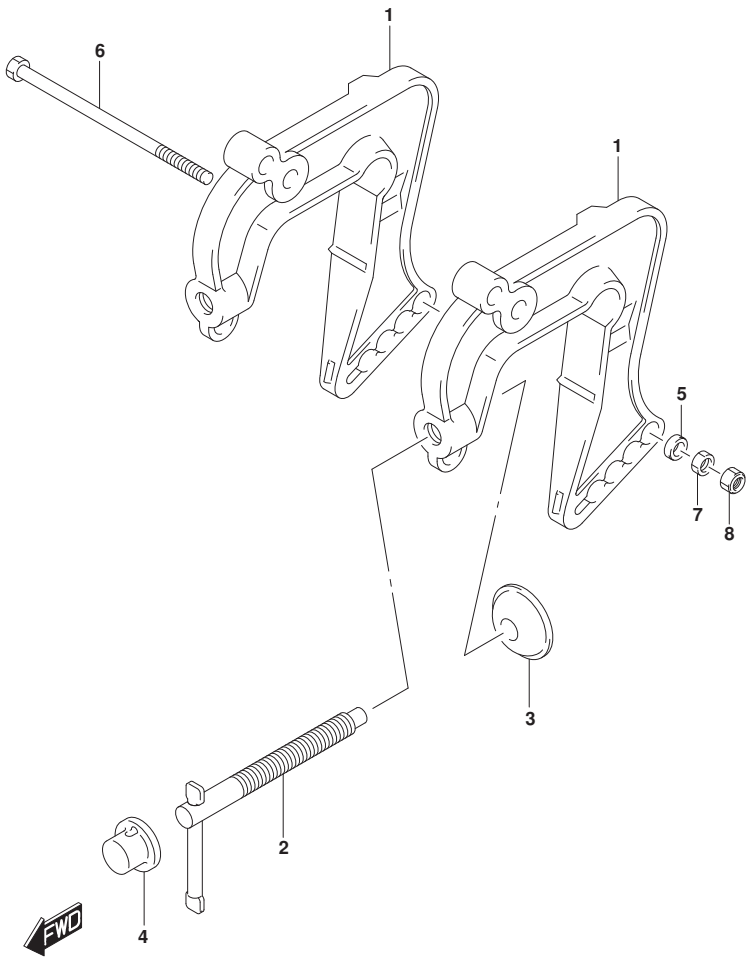


FIG.335A (1-B-14) CLAMP BRACKET

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41111-97J31-0EP	BRACKET, CLAMP (BLACK)	2	
2	41210-97J00	HANDLE, CLAMP	2	
3	41213-94J01	PLATE, CLAMP	2	
4	41214-97J00	CAP, CLAMP SCREW	2	
5	59181-97J10	SPACER, TILT LOCK	1	
6	09100-06176	BOLT (6X120)	1	
7	29141-93J00	NUT, TILT LOCK NO.1	1	
8	09159-06079	NUT	1	

DF2.5_P01_015_335A
CLAMP BRACKET

FIG.336A

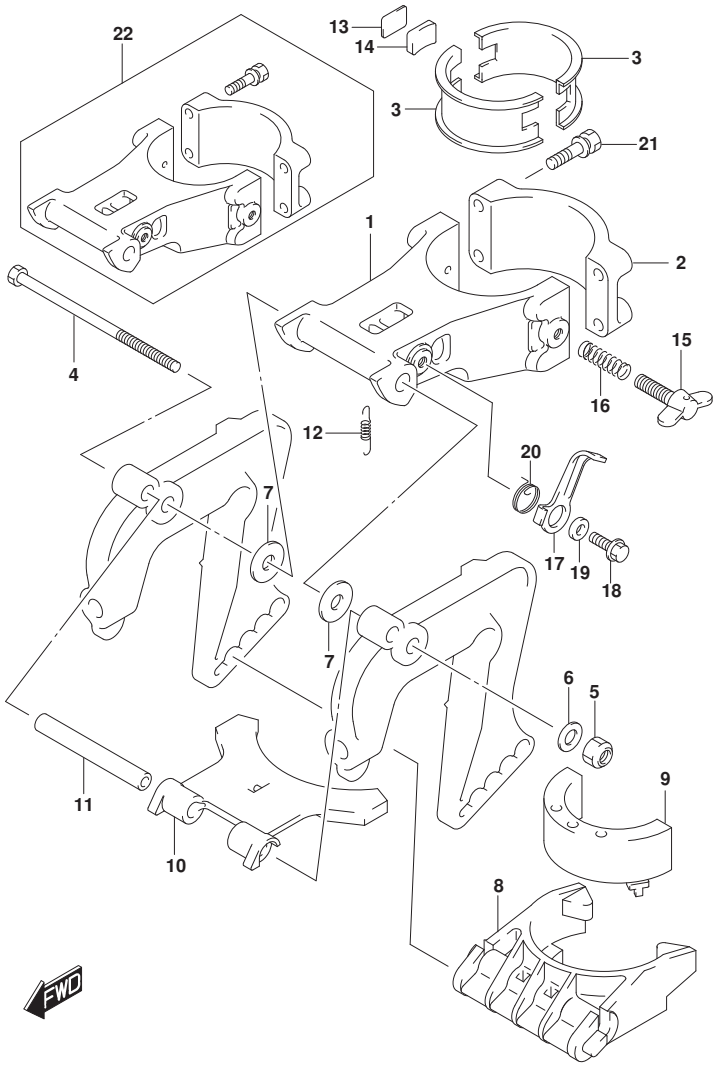


FIG.336A (1-B-15) SWIVEL BRACKET

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	43111-97J30-0EP	BRACKET, SWIVEL (BLACK)	1	
2	43121-97J30-0EP	COVER, SWIVEL BRACKET (BLACK)	1	
3	43711-97J00	BUSH, STEERING UPPER	2	
4	59111-97JL0	BOLT, SWIVEL SHAFT	1	
5	09159-08018	NUT	1	
6	09160-08091	WASHER (8.5X14X1.0)	1	
7	09160-08081	WASHER (8.5X23X1.5)	2	
8	45411-97J00	BLOCK, THRUST	1	
9	54151-97JL0	MOUNT, LOWER THRUST	1	
10	43751-97J01	BRACKET, STOPPER	1	
11	43752-97J00	SHAFT, STOPPER	1	
12	59443-97J00	SPRING, STOPPER	1	
13	43415-97J10	PLATE, STEERING ADJUSTER	1	
14	43416-97J10	RUBBER, STEERING ADJUSTER	1	
15	09119-06110	BOLT	1	
16	09440-09042	SPRING	1	
17	41221-97JL0	LEVER, TILT LOCK	1	
18	09116-06224	BOLT (6X12)	1	
19	59181-97J10	SPACER, TILT LOCK LEVER	1	
20	59444-97J10	SPRING, TILT LOCK	1	
21	09116-06232	BOLT (6X30)	4	
22	43110-97J30-0EP	BRACKET ASSY, SWIVEL (BLACK)	1	OPT

FIG.405A

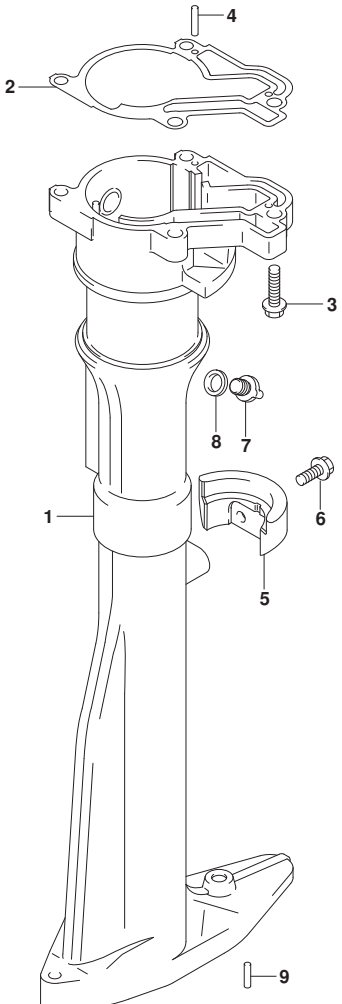


FIG.405A (1-C-2) DRIVE SHAFT HOUSING TRANSOM(S)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	52111-97J31-0EP	HOUSING, DRIVE SHAFT (BLACK)	1	
2	52113-97J00	GASKET, DRIVE SHAFT HSG	1	
3	09116-06227	BOLT (6X20)	4	
4	09205-03019	SPRING PIN (3X10)	2	
5	52112-97J30-0EP	STOPPER, REV THRUST (BLACK)	1	
6	09116-06227	BOLT (6X20)	2	
7	61155-97J00	UNION, WATER INSPECTION	1	
8	59178-97J00	GASKET, WATER INSPECTION	1	
9	09202-04008	PIN (4X9)	2	

FIG.405B

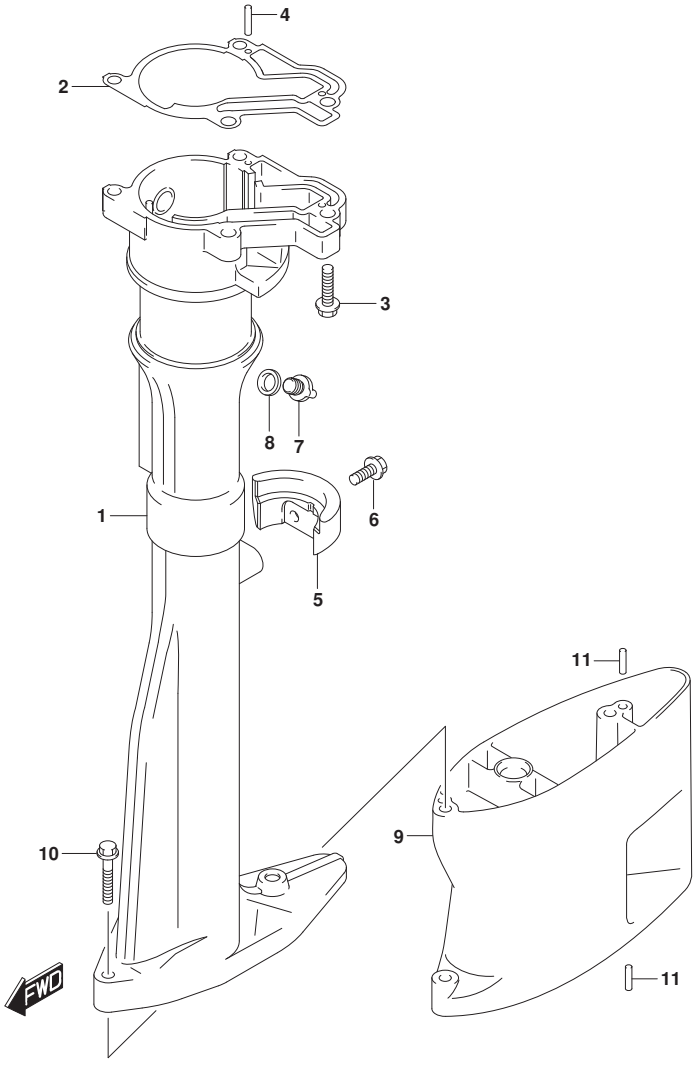


FIG.405B (1-C-3) DRIVE SHAFT HOUSING TRANSOM(L)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	52111-97J31-0EP	HOUSING, DRIVE SHAFT (BLACK)	1	
2	52113-97J00	GASKET, DRIVE SHAFT HSG	1	
3	09116-06227	BOLT (6X20)	4	
4	09205-03019	SPRING PIN (3X10)	2	
5	52112-97J30-0EP	STOPPER, REV THRUST (BLACK)	1	
6	09116-06227	BOLT (6X20)	2	
7	61155-97J00	UNION, WATER INSPECTION	1	
8	59178-97J00	GASKET, WATER INSPECTION	1	
9	52131-97J00-0EP	CASE, EXTENSION (L)	1	
10	09116-06234	BOLT (6X35)	2	
11	09202-04008	PIN (4X9)	4	

FIG.407A

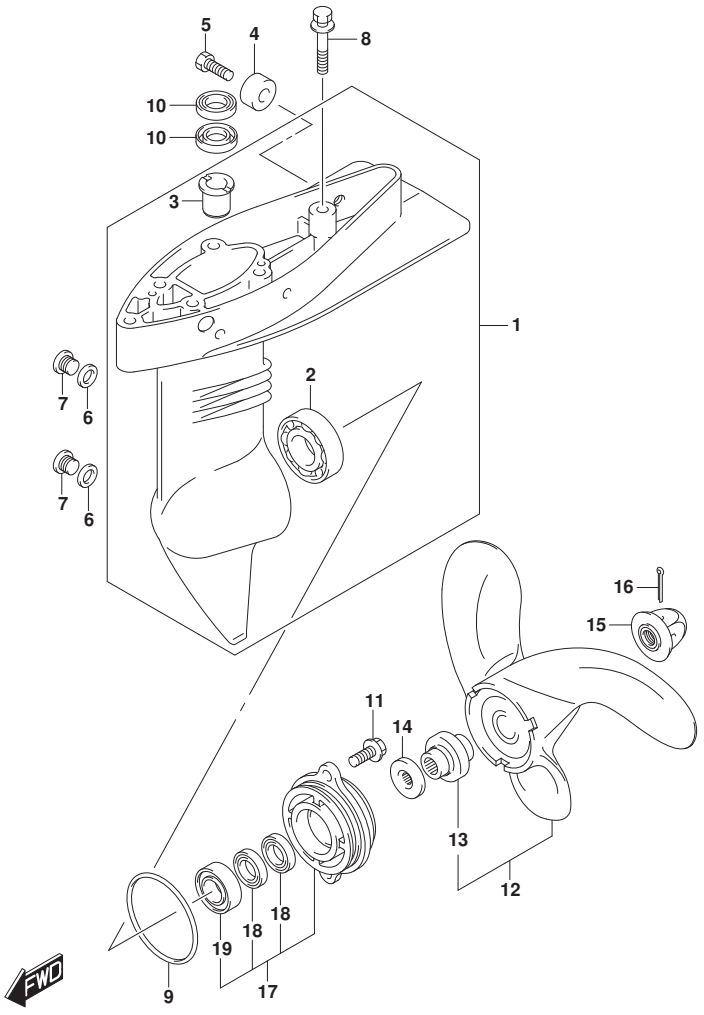


FIG.407A (1-C-4) GEAR CASE

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	55110-97J51-0EP	CASE, GEAR (BLACK)	1	
2	09262-17019	.BEARING (17X35X8)	1	
3	59311-97J20	.BUSH, PINION	2	
4	55321-87J00	ANODE, PROTECTION	1	
5	09103-06281	BOLT (6X14)	1	
6	59178-97J00	GASKET, DRAIN PLUG	2	
7	09248-08001	PLUG (8X7.5)	2	
8	09116-06234	BOLT (6X35)	2	
9	59291-97J00	O RING, PROP SFT BRG HOUSING	1	
10	09282-10008	OIL SEAL (10X21X4.5)	2	
11	09116-06225	BOLT (6X15)	2	
12	58110-97JA0-019	PROPELLER (3X7-3/8X5-3/8)	1	
13	58120-97JA0	.BUSH, PROPELLER	1	
14	57635-91JL0	STOPPER, PROPELLER BUSH	1	
15	58130-91JL0	NUT, PROPELLER	1	
16	09204-03003	COTTER PIN (D:3.6,L:25)	1	
17	56120-97J50-0EP	HOUSING, PROP SFT BRG (BLACK)	1	
18	09282-12L05	.OIL SEAL (12X24X4.5)	2	
19	09262-12001	.BEARING (12X28X8)	1	

FIG.412A

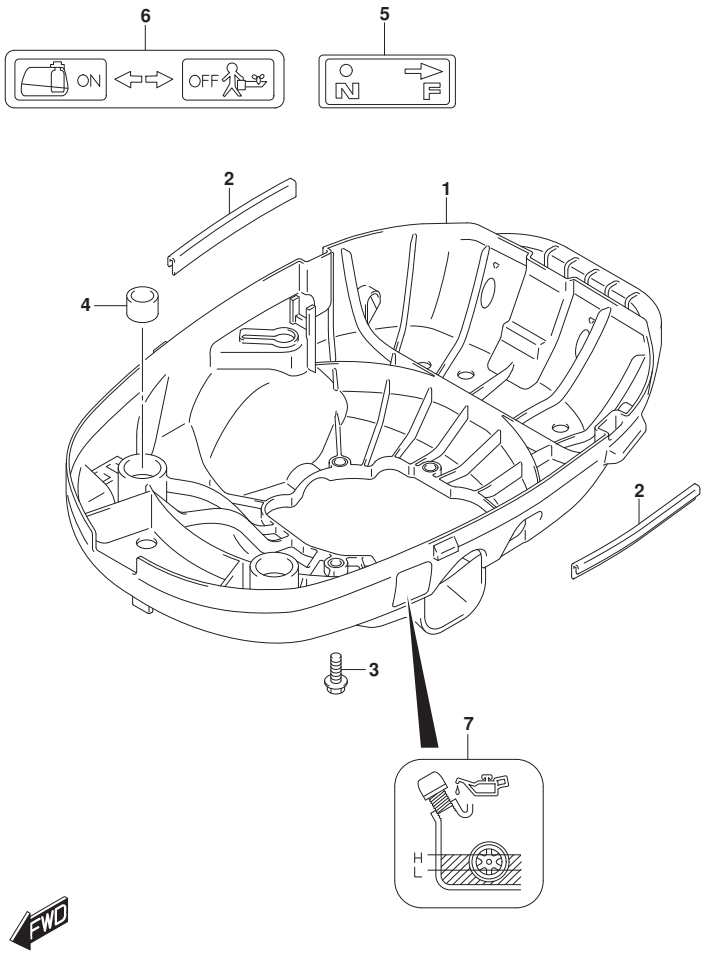


FIG.412A (1-C-5) LOWER COVER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61110-97J01-YR9	COVER, LOWER (BLACK)	1	
2	61135-97J00	CUSHION, LOWER COVER	2	
3	09116-06227	BOLT (6X20)	4	
4	61151-91J01	CUSHION, FUEL TANK LOWER	2	
5	21131-97J20	MARK, CLUTCH SHIFT (S)	1	
6	61211-97J00	MARK, FUEL COCK (S)	1	
7	61212-97J20	MARK, OIL LEVEL (S)	1	

FIG.420A

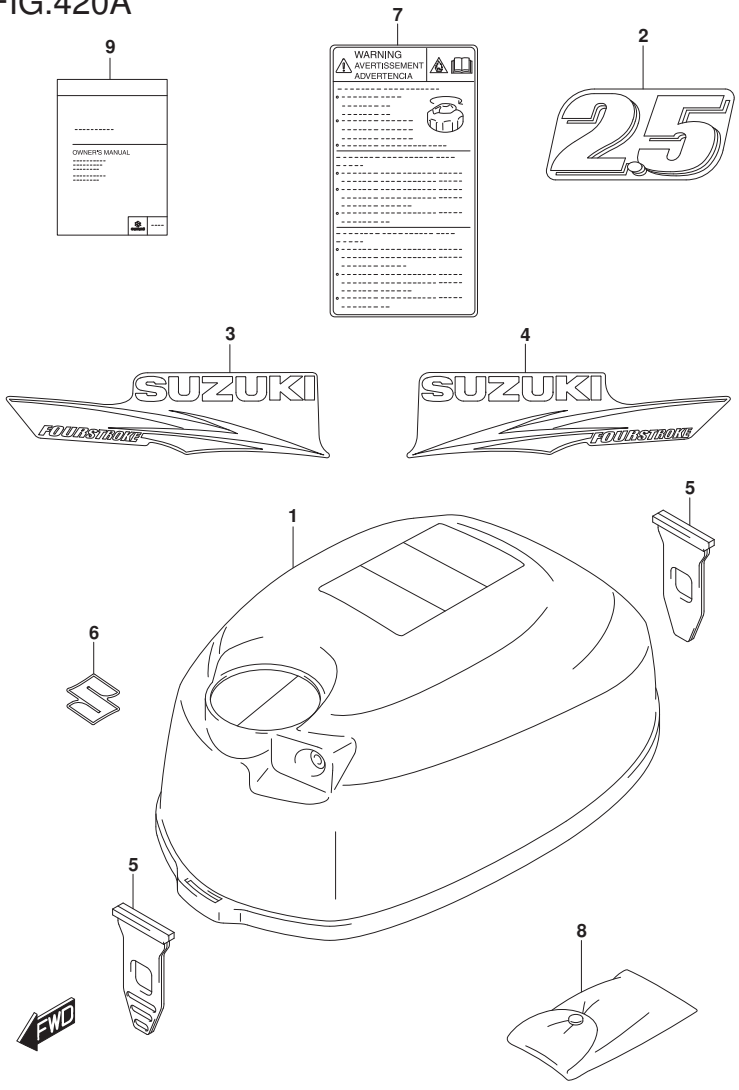


FIG.420A (1-C-6) ENGINE COVER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61411-97J10-YR9	COVER, ENGINE UPPER (BLACK)	1	
2	61435-97J30	MARK, EMBLEM REAR (2.5)	1	
3	61443-97J20	STRIPE, ENGINE COVER STBD	1	
4	61453-97J20	STRIPE, ENGINE COVER PORT	1	
5	61611-97J00	FASTENER, ENGINE COVER	2	
6	68111-99J00	EMBLEM, "S"	1	
7	61458-97J40	LABEL, ENGINE COVER	1	
8	09800-01007	TOOL ASSY	1	
9	99011-97J30-055	MANUAL, OWNER'S	1	

DF2.5_P01_015_420A
ENGINE COVER

FIG.432A

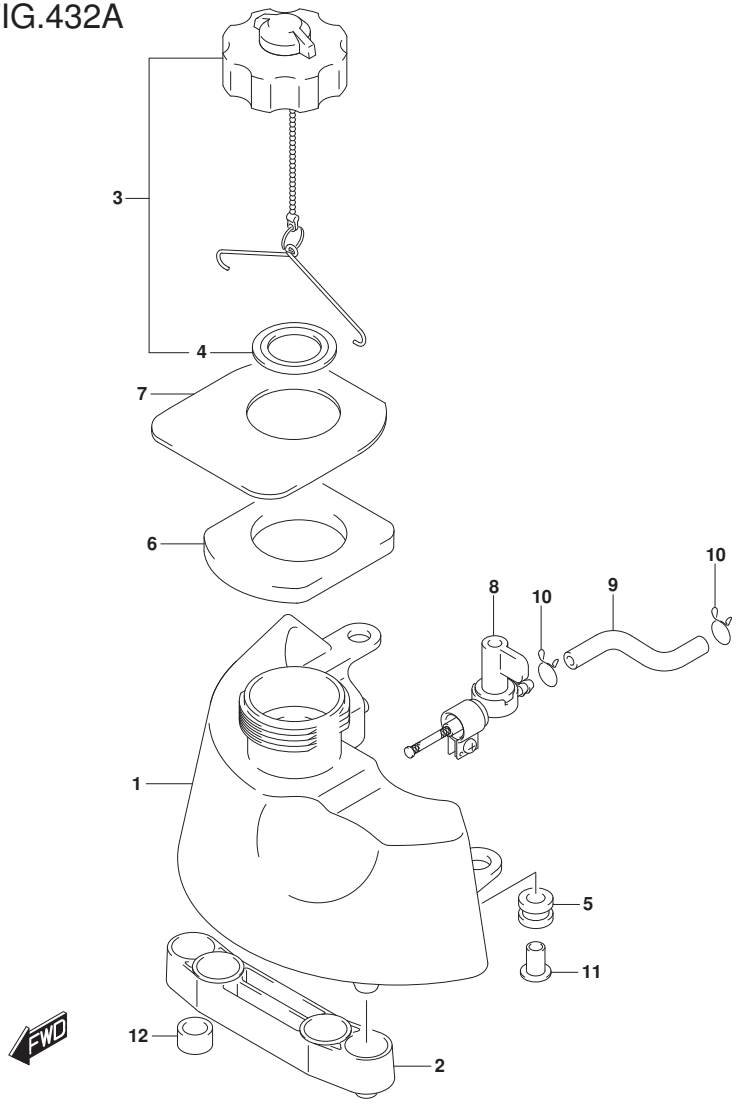


FIG.432A (1-C-7) FUEL TANK

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	65110-97J30	TANK, FUEL	1	
2	65113-97J00	BRACKET, FUEL TANK	1	
3	65510-91JL2	CAP ASSY, FUEL TANK	1	
4	65561-91J00	.GASKET (32X48X2.5)	1	
5	09320-09039	CUSHION	2	
6	65281-97J10	GROMMET, FUEL TANK	1	
7	65284-97J11	RUBBER, FUEL TANK GROMMET	1	
8	66100-97JL0	COCK ASSY, FUEL	1	
9	15191-97JL0	HOSE, FUEL (COCK TO CARB)	1	
10	59412-91J00	CLIP, FUEL HOSE	2	
11	65263-97J00	SPACER, FUEL TANK	2	
12	09329-12004	CUSHION	2	

FIG.444A

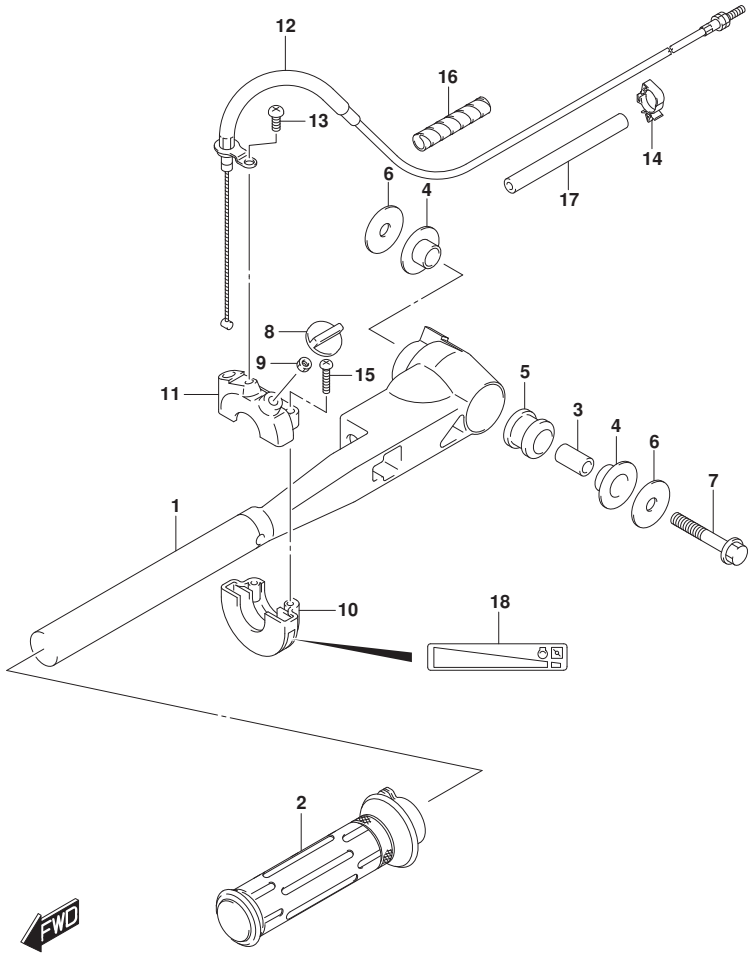


FIG.444A (1-C-8) TILLER HANDLE

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63111-97J20-0EP	HANDLE, TILLER (BLACK)	1	
2	63210-97J00	GRIP, THROTTLE	1	
3	59181-97J00	SPACER, TILLER HANDLE	1	
4	59315-97J00	BUSH, TILLER HANDLE	2	
5	63116-97J00	MOUNT, TILLER HANDLE	1	
6	09160-08152	WASHER (8.5X28X1.5)	2	
7	09116-08154	BOLT (8X40)	1	
8	63244-97J00	KNOB, THROTTLE ADJUST	1	
9	09140-05005	NUT	1	
10	57121-09G00	CASE, THROTTLE UPPER	1	
11	67821-97J00	CASE, THROTTLE LOWER	1	
12	63610-97J00	CABLE ASSY, THROTTLE	1	
13	02112-05127	SCREW	1	
14	23915-78A20	CLAMP, THROTTLE CABLE	2	
15	59125-97J00	SCREW, THROTTLE CABLE	2	
16	33833-91J00	TUBE, THROTTLE CABLE (6X8X250)	1	L:250->50
17	09352-90133-600	HOSE (9X13X600)	1	L:600->90
18	69714-97J01	MARK, HANDLE GRIP	1	

PART NO.	FIG.NO.-REF.NO.
10000	
11110-97J20	111A-1
11118-97JL0	111A-4
11119-97JL0	111A-5
11141-97JL0	111A-2
11171-97J10	111A-6
11173-97J00	113A-22
11174-97J00	113A-25
11179-97J00	113A-24
11189-97JL0	111A-7
11200-97J00	113A-1
11300-97J00	113A-4
11351-97JL0	113A-7
11382-97J00	113A-12
11431-97J11	113A-28
11432-97JL0	113A-29
11452-91J00	113A-26
11971-91J01	113A-6
12100-97J00-050	116A-28
12111-97J10-0B0	116A-1
12140-97J00	116A-2
12140-97J00-050	116A-29
12151-97J00	116A-3
12160-97JL0-0A0	116A-5
12163-97JL0	116A-6
12220-97JL1	116A-7
12242-97JL1	116A-8
12710-97J00	116A-10
12742-97J10	116A-11
12743-97J00	116A-12
12840-97J10	116A-13
12842-22G10	116A-14
12843-27A00	116A-15
12845-97J00	116A-18
12847-22G00	116A-19
12894-97JL0	116A-17
12911-97JL0	116A-22
12915-97JL0	116A-23
12921-97JL0	116A-24
12931-97JL0	116A-26
12932-05C00	116A-27
13111-97J00	127A-1
13119-97J00	127A-2
13124-97J00	127A-3
13125-97J00	128A-24
13200-97J80	128A-1
13236-97J50	128A-2
13245-97J00	128A-9
13247-97J00	128A-11
13248-97J00	128A-20
13249-97J00	128A-10
13249-97J10	128A-19
13250-97J20	128A-5
13251-97J00	128A-8
13254-97J00	128A-6
13267-97J00	128A-14
13267-97J10	128A-16
13267-97J20	128A-23
13268-97J10	128A-12
13268-97J20	128A-21
13268-97J30	128A-7
13371-97J00	128A-4
13413-97J10	128A-25
13436-91J00	128A-26
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13710-97J00	127A-7
13810-97J00	127A-6
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17415-97J00	160A-4
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17472-97JL0	160A-8
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17561-97JN0	160A-9-2
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18120-97J00	167A-2
18130-97J00	167A-3
18142-04410	167A-4
18210-97J00	167A-5
18211-97J00	167A-7
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21222-97J00	208A-4
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23213-97J00	208A-6
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33500-07H00	303A-6
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57510-97JM0	230A-6
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